

YETI POLYCHEM PVT LTD

Calender Production Report:2072-04-20

Raw Materials	11,749.36
Total Scrap	12,732.00
Total Input	24,481.36
Brought Scrap	420.00

Date	Shift	Type	Quality	Color	Dimension	Embossing	Length	NTWT
2072-04-20	B	Base-UT	Mini Calio	Pink	0.56 x 2150	N.Back	3,670.00	7,389.00
2072-04-20	B	Print Film	Print Film	Brick	0.07 x 1950	Matt	5,400.00	1,133.00
2072-04-20	B	Print Film	Print Film	Tan	0.07 x 1950	Matt	2,000.00	447.00
2072-04-20	A	Base-UT	Galaxy	Black	0.30 x 1950	Satin	16,010.00	14,319.00
Total							27,080.00	23,288.00
Total of this Month							630,260.00	471,745.00
Total of this Year							710,895.00	549,558.00

Scrap Details	Kgs
Resuable	867.00
Lumps and Plates	79.00
Total Scrap Generated	946.00
Unaccounted Loss	-448209.644

Time losses				
Type	Start Time	End Time	Time Loss	Reasons
BreakDown	6.00	7.10	1.1	Electrical - Motor Tripping Problem
BreakDown	1.25	1.50	0.25	Mechanical - Emboss Roll Change
BreakDown	20.15	20.40	0.25	Mechanical - Emboss Roll Change
BreakDown	18.00	18.15	0.15	Electrical - Power Failure
BreakDown	11.59	12.13	0.14	Electrical - Power Change Over
BreakDown	11.43	11.56	0.13	Electrical - Power Failure
LossHour	20.40	21.00	0.2	Gauge Setting
LossHour	7.10	7.40	0.3	Gauge Setting
LossHour	1.50	3.00	1.1	Calendar Roll Polishing
LossHour	3.00	3.20	0.2	Gauge Setting
Total Breakdown			2 Hours 42 Minutes	
Total LossHour			2 Hours 20 Minutes	
Total Working Hour			19 Hours 38 Minutes	

Signature