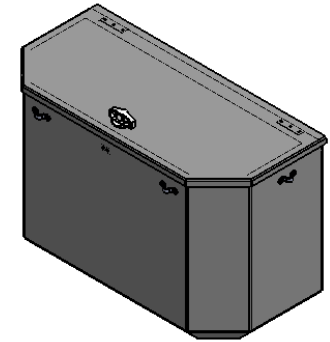
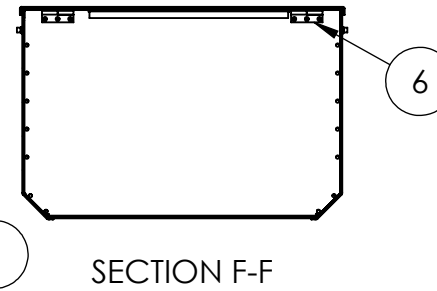
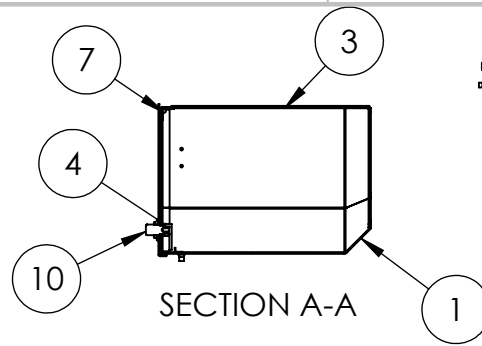
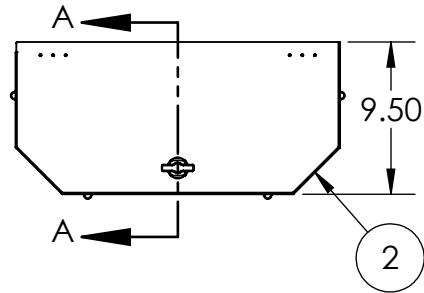
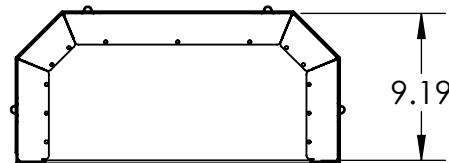
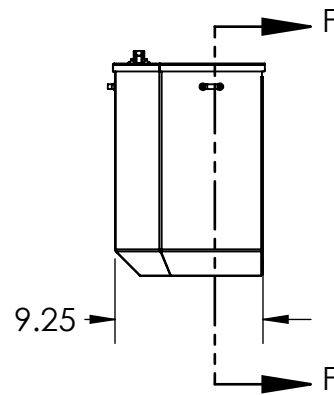
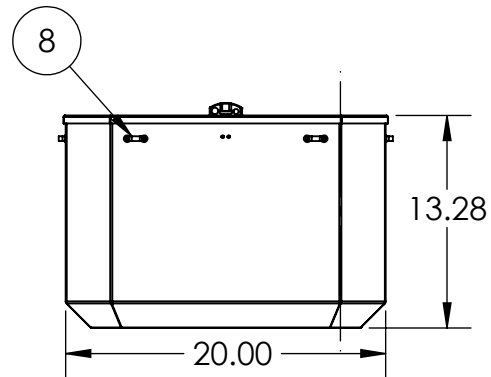


B



B



ITEM NO.	PART NUMBER	DESCRIPTION	MAX/QTY.
1	MAX-MB	MAIN BODY	1
2	MAX-LID	LID	1
3	MAX-BP	BACK PANEL	1
4	MAX-GASKET	GASKET	1
5	SierraPacific-2-13BK50		1
6	HINGE 1		2
7	HINGE 1		2
8	HOOK RING		4
9	HINGE ISOLATOR		2
10	SierraPacific-41-09BK		1

A

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		INTERPRET GEOMETRIC TOLERANCING PER:
		MATERIAL
		FINISH
NEXT ASSY	USED ON	
APPLICATION		DO NOT SCALE DRAWING

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

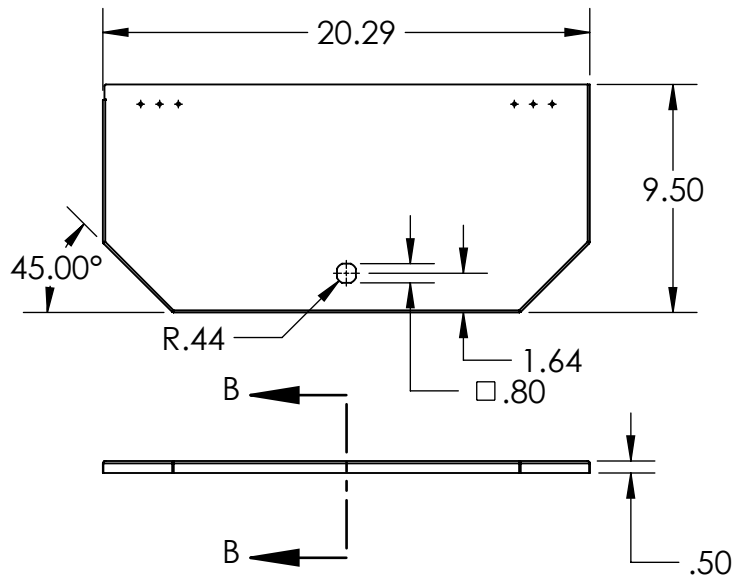
TITLE:

SIZE	DWG. NO.	REV
A	VELOCKER - MAX	
SCALE: 1:12	WEIGHT:	SHEET 1 OF 8

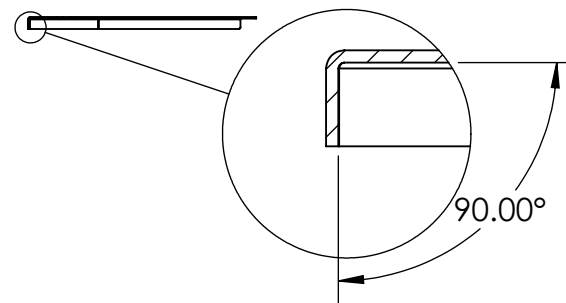
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1

MAX-LID
MATERIAL: 14 GAUGE SHEET ALUMINUM



SECTION B-B



BRAKEDetail5XScale 1 : 1

NOTE:
1. BETWEEN CUTTING AND BENDING DEBURR ALL SHARP EDGES
2. FOR UNSPECIFIED GEOMETRY REFERENCE CAD DATA

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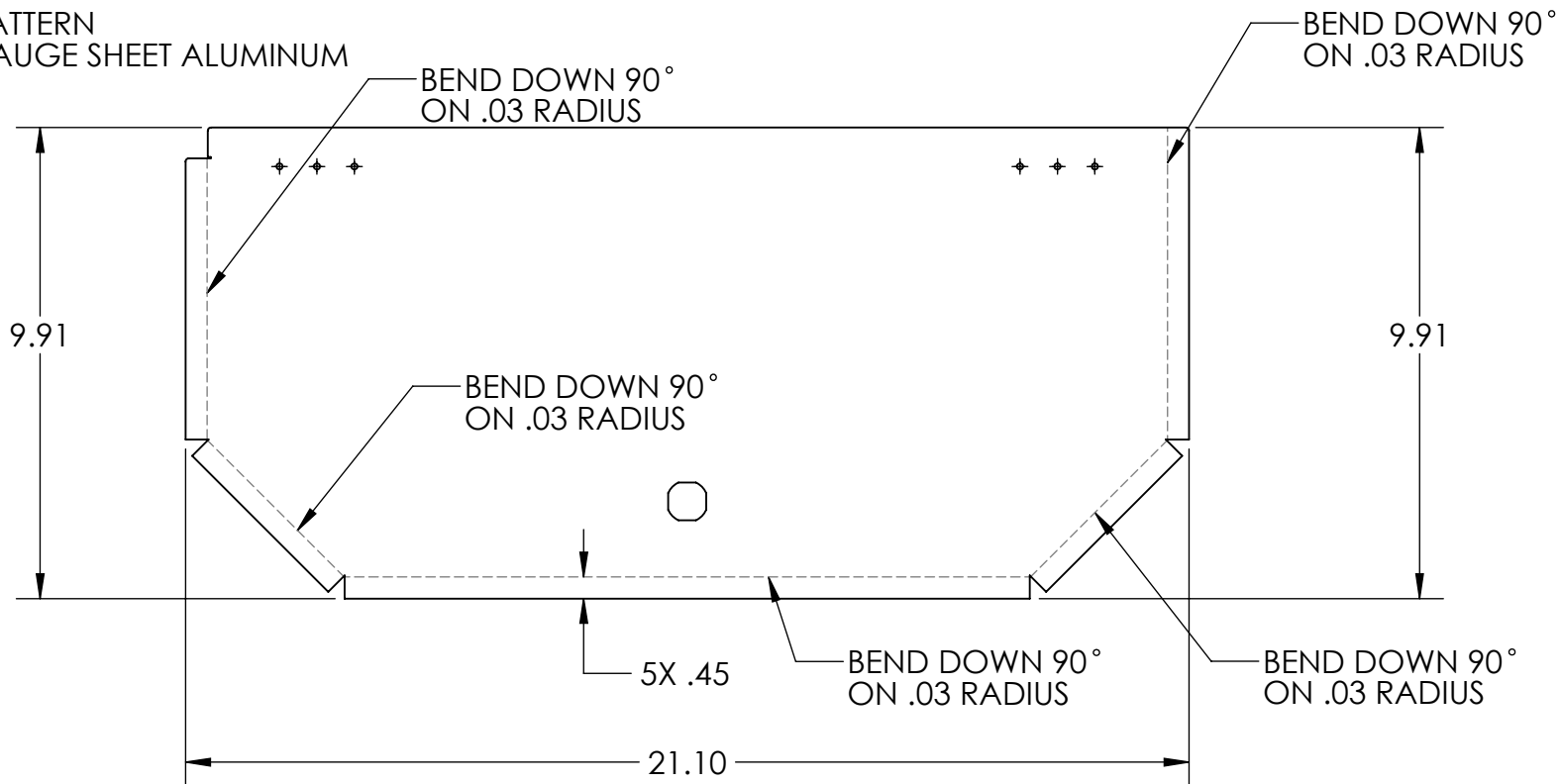
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		ANGULAR: MACH \pm BEND \pm	MFG APPR.					
		TWO PLACE DECIMAL \pm	Q.A.			SIZE DWG. NO. REV		
		THREE PLACE DECIMAL \pm	COMMENTS:					
		INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 1:8 WEIGHT: SHEET 2 OF 8		
		MATERIAL						
		14 GAUGE SHEET ALUMINUM						
NEXT ASSY	USED ON	FINISH						
APPLICATION		DO NOT SCALE DRAWING						

B

B

MAX-LID-FLAT PATTERN
MATERIAL: 14 GAUGE SHEET ALUMINUM



NOTE:
1. BETWEEN CUTTING AND
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		MATERIAL 14 GAUGE SHEET ALUMINUM						
NEXT ASSY	USED ON	FINISH						
APPLICATION		DO NOT SCALE DRAWING						

2

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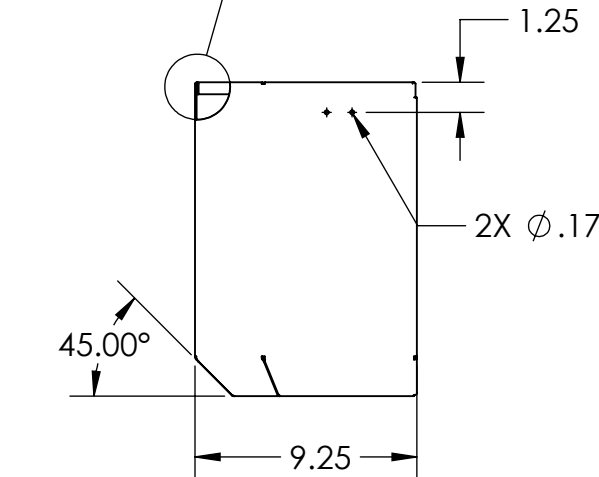
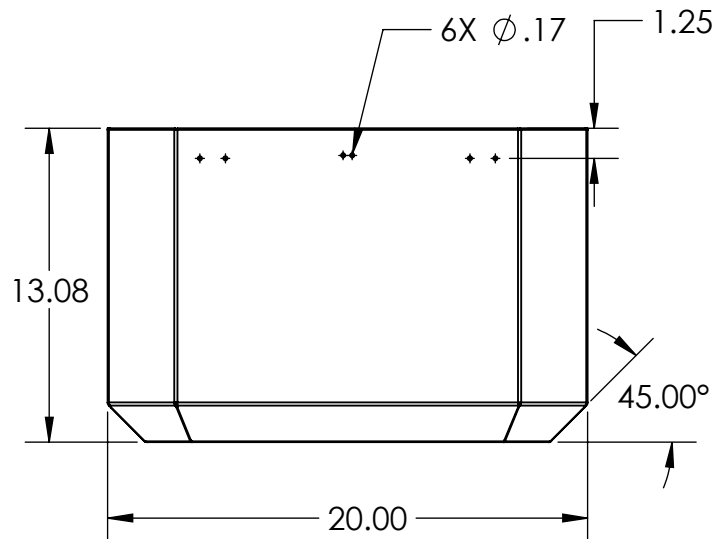
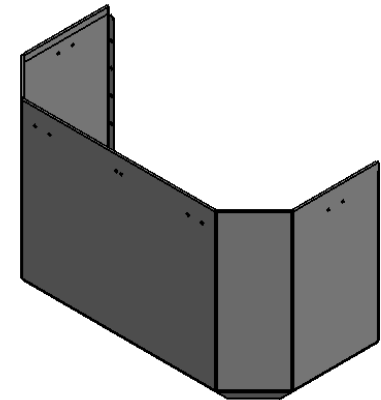
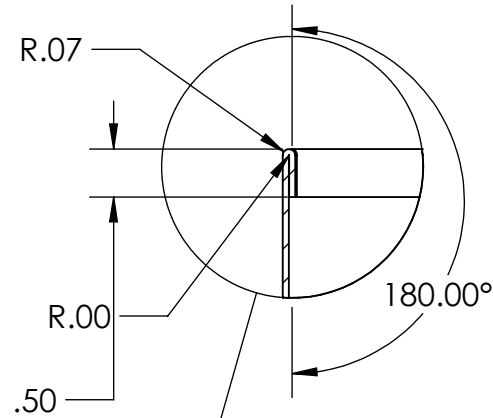
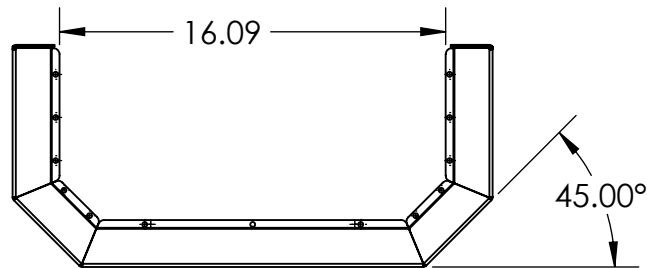
A

2

1

MAX-MB
MATERIAL: 14 GAUGE SHEET ALUMINUM

DETAIL HEM DETAIL - 5 PLACES
SCALE 1 : 2



NOTE:
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		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		14 GAUGE SHEET ALUMINUM			
		FINISH			
NEXT ASSY	USED ON				
	APPLICATION	DO NOT SCALE DRAWING			

TITLE:

SIZE
A

DWG. NO.
VELOCKER - MAX

REV

SCALE: 1:8

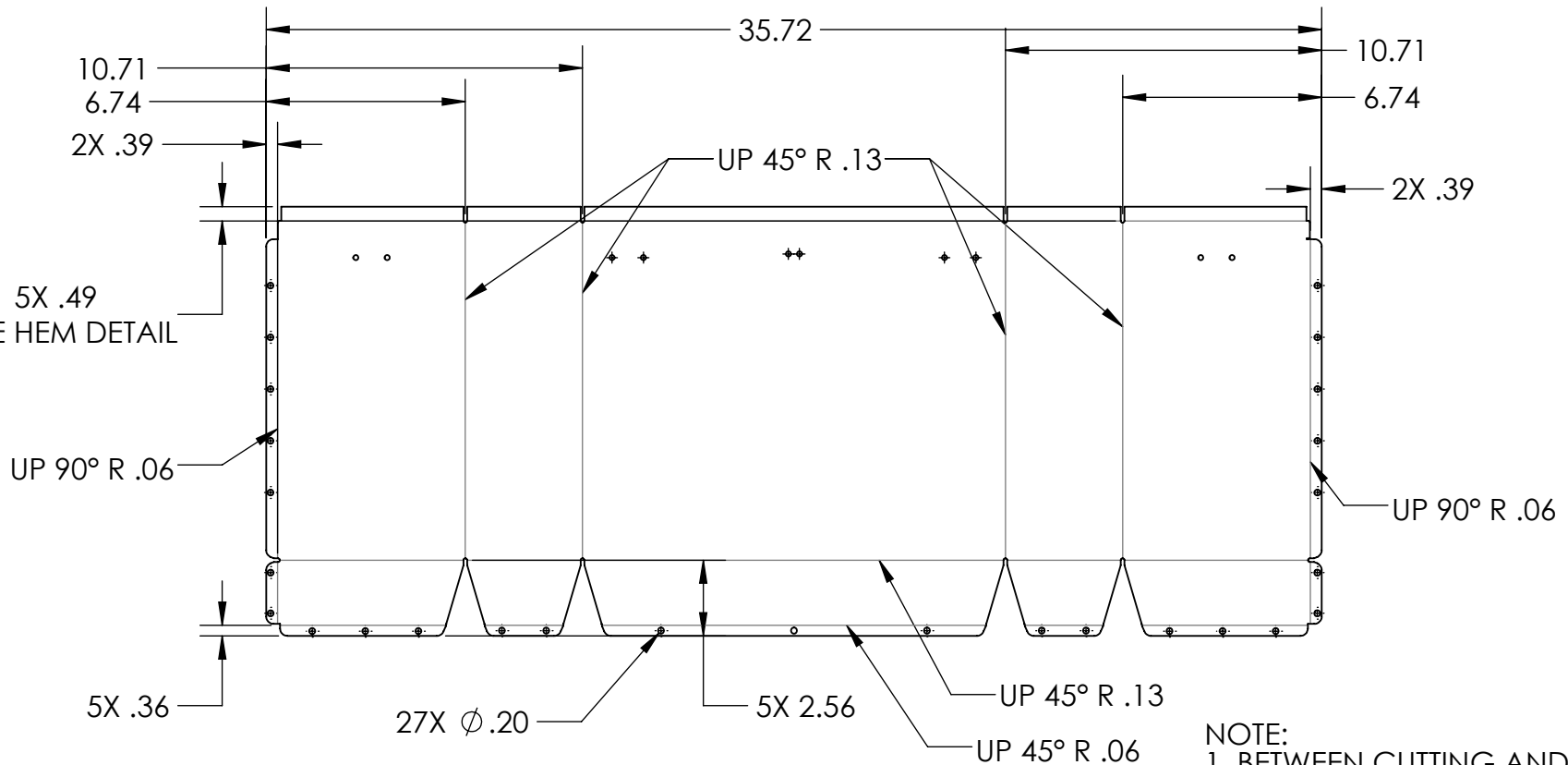
WEIGHT:

SHEET 4 OF 8

2

1

MAX-MB-FLAT PATTERN
MATERIAL: 14 GAUGE SHEET ALUMINUM



NOTE:
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2. FOR UNSPECIFIED GEOMETRY REFERENCE CAD DATA

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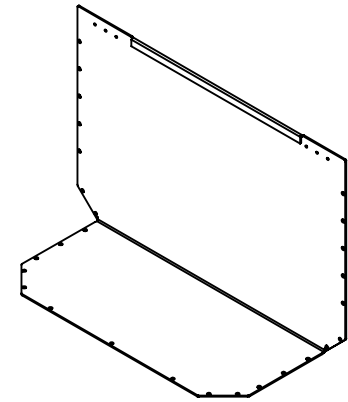
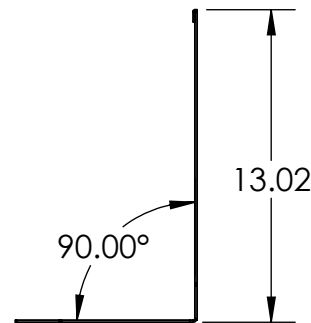
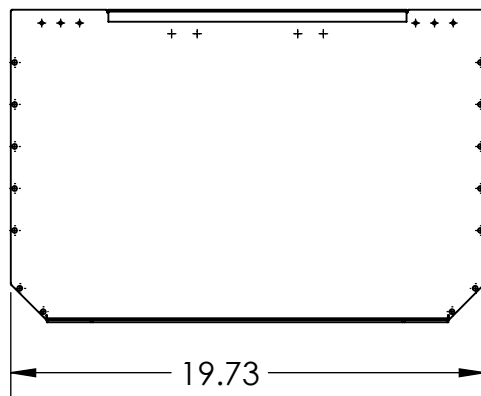
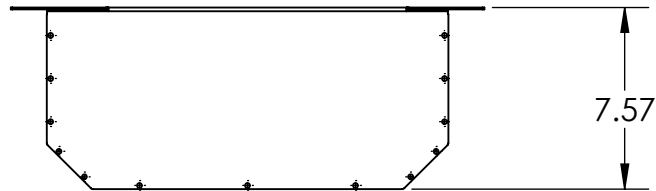
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		MATERIAL				A	VELOCKER - MAX	
		14 GAUGE SHEET ALUMINUM						
NEXT ASSY	USED ON	FINISH						
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:6	WEIGHT:	SHEET 5 OF 8

2

1

MAX-BP
MATERIAL: 12 GAUGE SHEET ALUMINUM



NOTE:
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2. FOR UNSPECIFIED GEOMETRY
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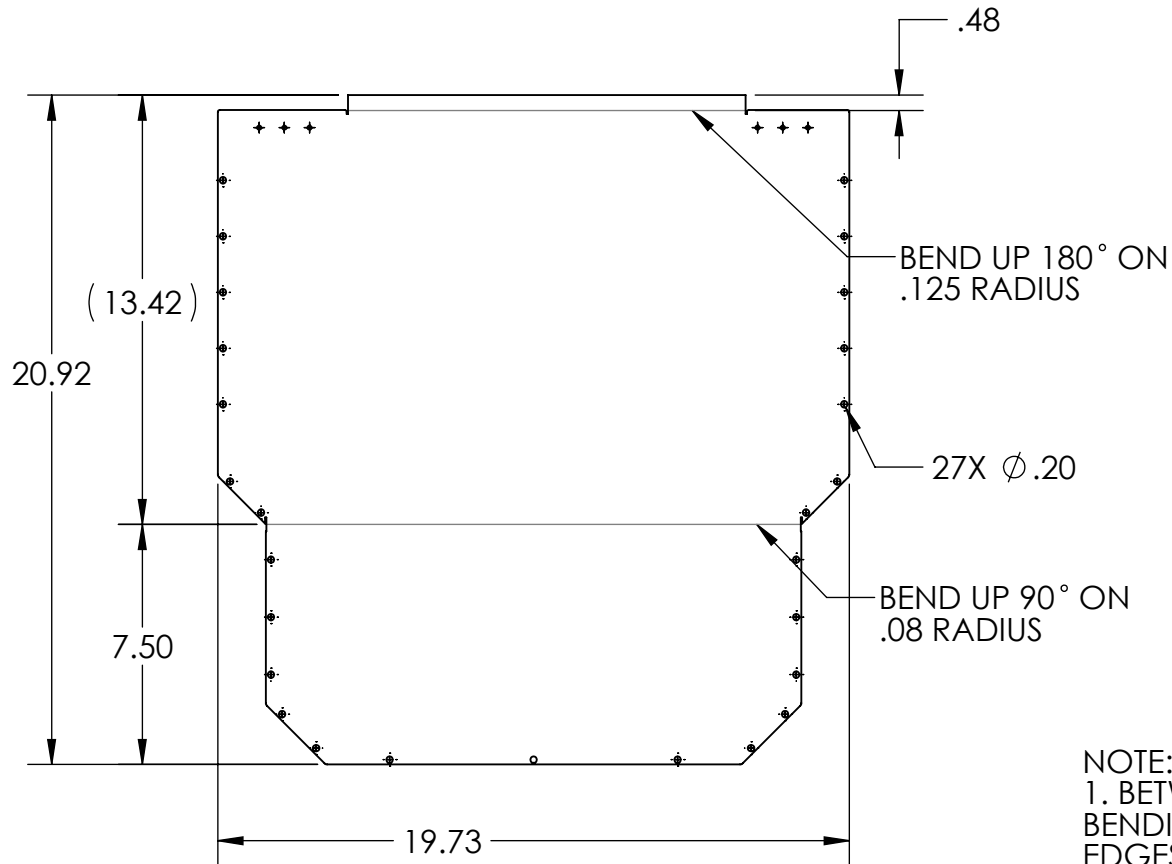
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			MFG APPR.						
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		MATERIAL	COMMENTS:						
		12 GAUGE SHEET ALUMINUM							
E	NEXT ASSY	USED ON	FINISH						
APPLICATION		DO NOT SCALE DRAWING					SCALE: 1:8 WEIGHT: SHEET 6 OF 8		

2

1

MAX-BP-FLAT PATTERN
MATERIAL: 12 GAUGE SHEET ALUMINUM



NOTE:
1. BETWEEN CUTTING AND
BENDING DEBURR ALL SHARP
EDGES
2. FOR UNSPECIFIED GEOMETRY
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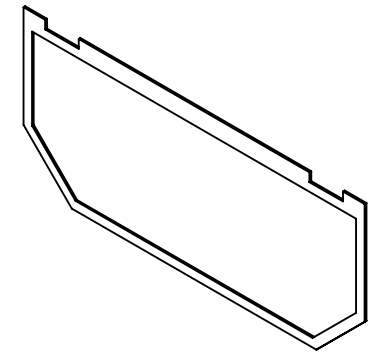
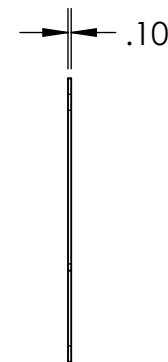
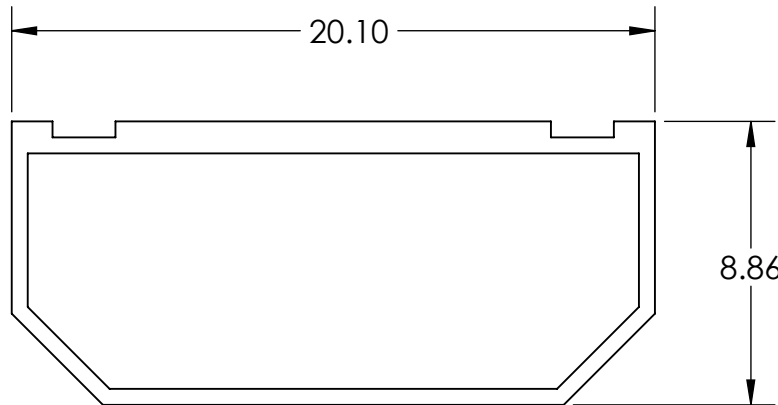
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			ENG APPR.					
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		MATERIAL 12 GAUGE SHEET ALUMINUM	COMMENTS:					
E	NEXT ASSY	USED ON				FINISH	SCALE: 1:6 WEIGHT: SHEET 7 OF 8	
APPLICATION		DO NOT SCALE DRAWING						

2

1

MAX-GASKET
MATERIAL: NEOPRENE RUBBER



NOTE:
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			ENG APPR.						
			MFG APPR.						
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE DWG. NO. REV A VELOCKER - MAX			
		MATERIAL NEOPRENE RUBBER	COMMENTS:						
E	NEXT ASSY	USED ON	FINISH				SCALE: 1:6 WEIGHT: SHEET 8 OF 8		
APPLICATION		DO NOT SCALE DRAWING							