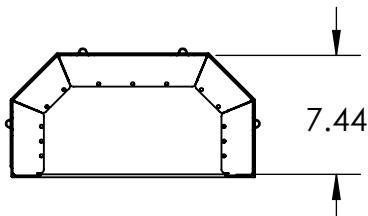
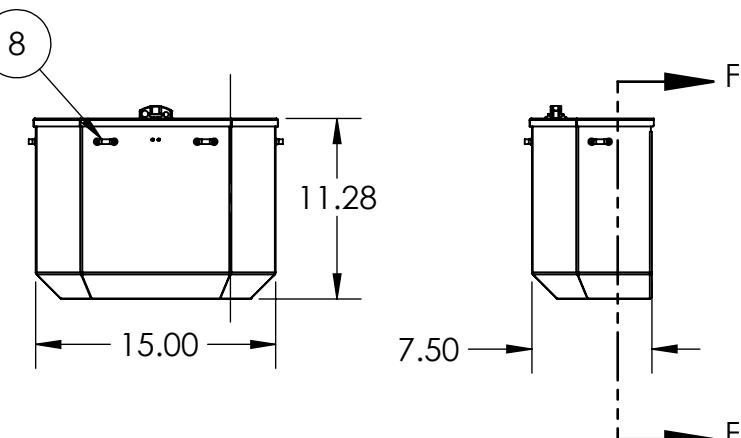
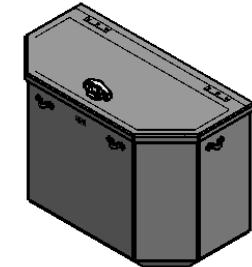
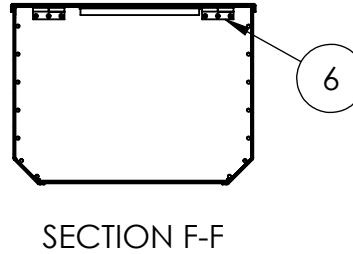
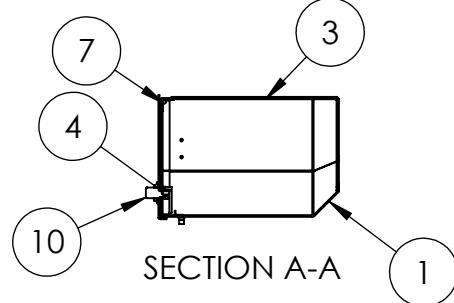
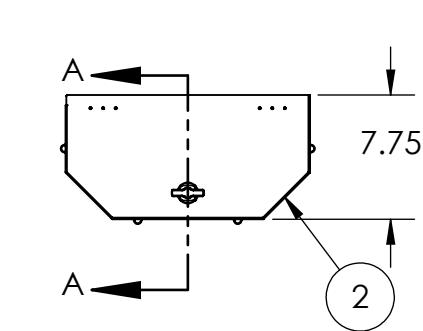


2

1

B

B



ITEM NO.	PART NUMBER	DESCRIPTION	SPORT/QTY.
1	SPORT - MB	MAIN BODY	1
2	SPORT - LID	LID	1
3	SPORT - BP	BACK PANEL	1
4	SPORT - GASKET	GASKET	1
5	SierraPacific-2-13BK50		1
6	HINGE 1		2
7	HINGE 1		2
8	HOOK RING		4
9	HINGE ISOLATOR		2
10	SierraPacific-41-09BK		1

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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL \pm ANGULAR: MACH \pm BEND \pm TWO PLACE DECIMAL \pm THREE PLACE DECIMAL \pm	DRAWN	CHECKED			
INTERPRET GEOMETRIC TOLERANCING PER: MATERIAL	Q.A.	COMMENTS:			
NEXT ASSY	USED ON	FINISH	SIZE DWG. NO. A VELOCKER - SPORT REV		
APPLICATION		DO NOT SCALE DRAWING	SCALE: 1:12 WEIGHT: SHEET 1 OF 8		

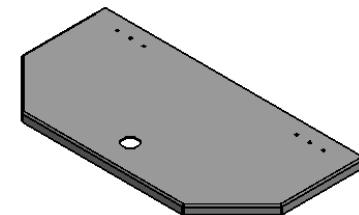
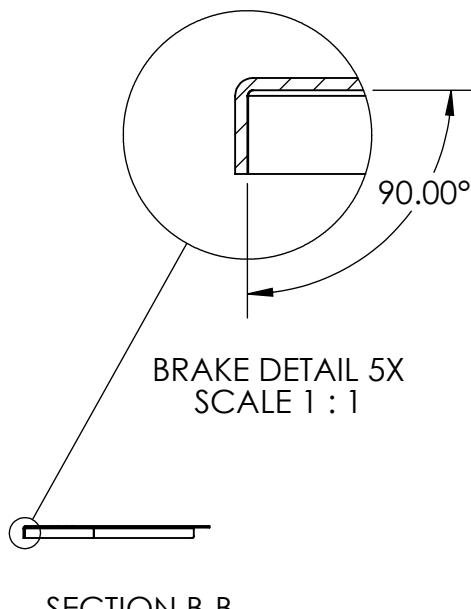
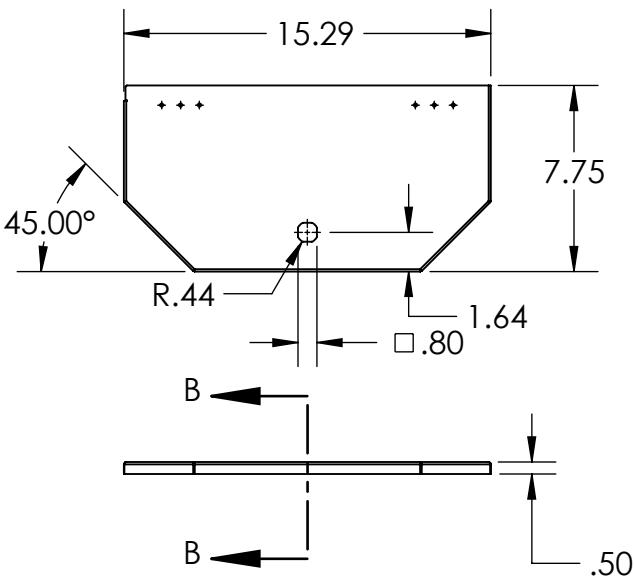
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1

2

SPORT - LID
MATERIAL: 14 GAUGE ALUMINUM SHEET

1



B

NOTE:
 1. BETWEEN CUTTING AND
 BENDING DEBURR ALL SHARP
 EDGES
 2. FOR UNSPECIFIED GEOMETRY
 REFERENCE CAD DATA

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			CHECKED			
			ENG APPR.			
			MFG APPR.			
			Q.A.			
		INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:			
		MATERIAL 14 GAUGE ALUMINUM SHEET				
NEXT ASSY	USED ON	FINISH				
APPLICATION		DO NOT SCALE DRAWING				
SIZE	DWG. NO.				REV	
A	VELOCKER - SPORT					
SCALE: 1:8	WEIGHT:					SHEET 2 OF 8

2

1

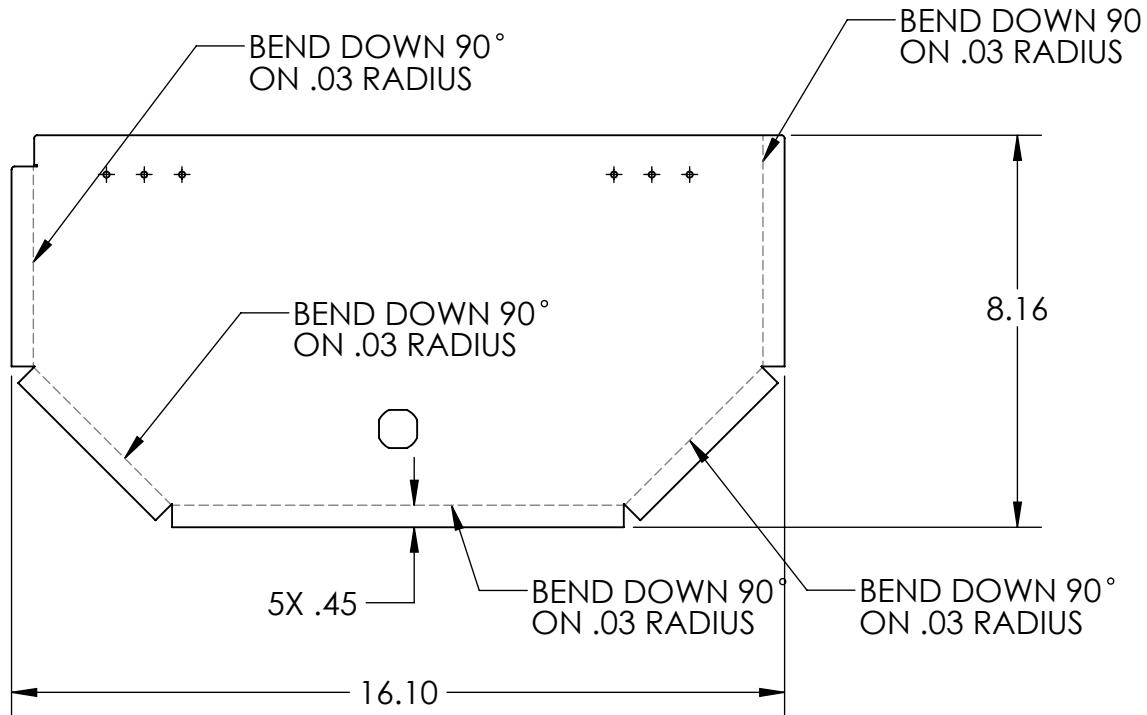
2

1

SPORT-LID-FLAT PATTERN
MATERIAL: 14 GAUGE ALUMINUM SHEET

B

B



NOTE:
 1. BETWEEN CUTTING AND
 BENDING DEBUR ALL SHARP
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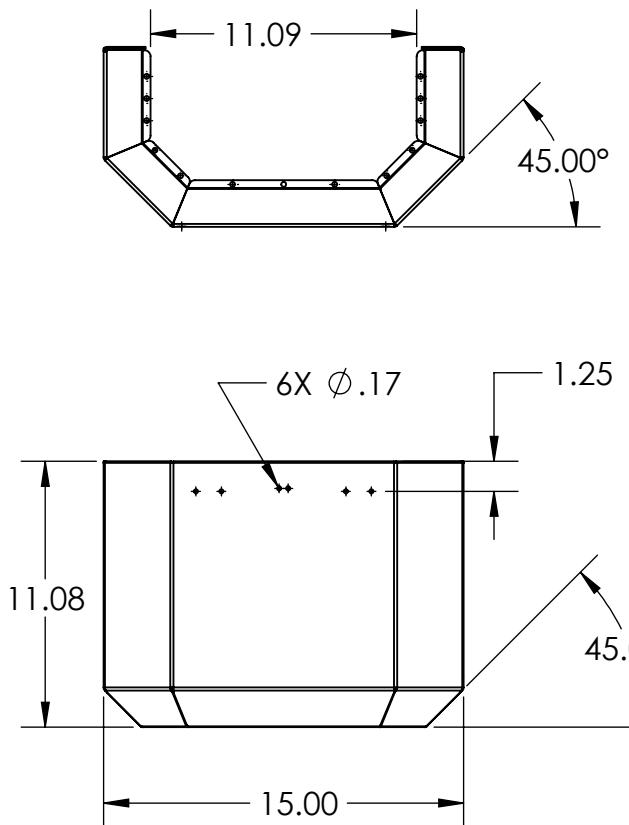
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		INTERPRET GEOMETRIC TOLERANCING PER:		ENG APPR.				
		MATERIAL 14 GAUGE ALUMINUM SHEET		MFG APPR.				
		NEXT ASSY		Q.A.				
		USED ON		COMMENTS:				
		APPLICATION						
		FINISH		SIZE	DWG. NO.	REV		
		DO NOT SCALE DRAWING		A	VELOCKER - SPORT			
				SCALE: 1:4	WEIGHT:	SHEET 3 OF 8		

2

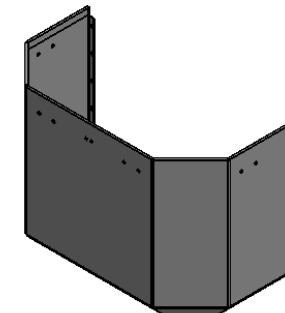
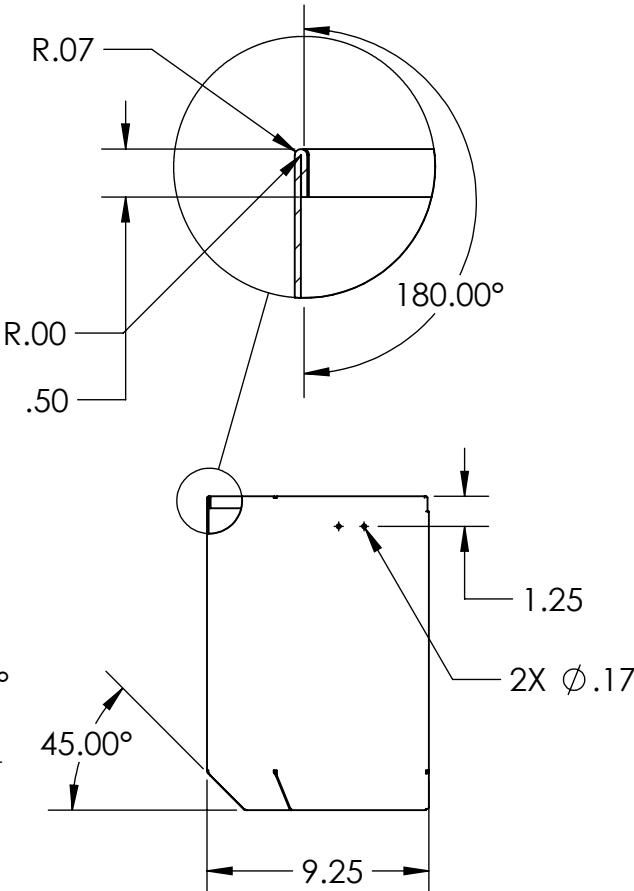
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2

SPORT - MB
MATERIAL: 14 GAUGE ALUMINUM SHEET



DETAIL HEM DETAIL - 5 PLACES
SCALE 1 : 2



B

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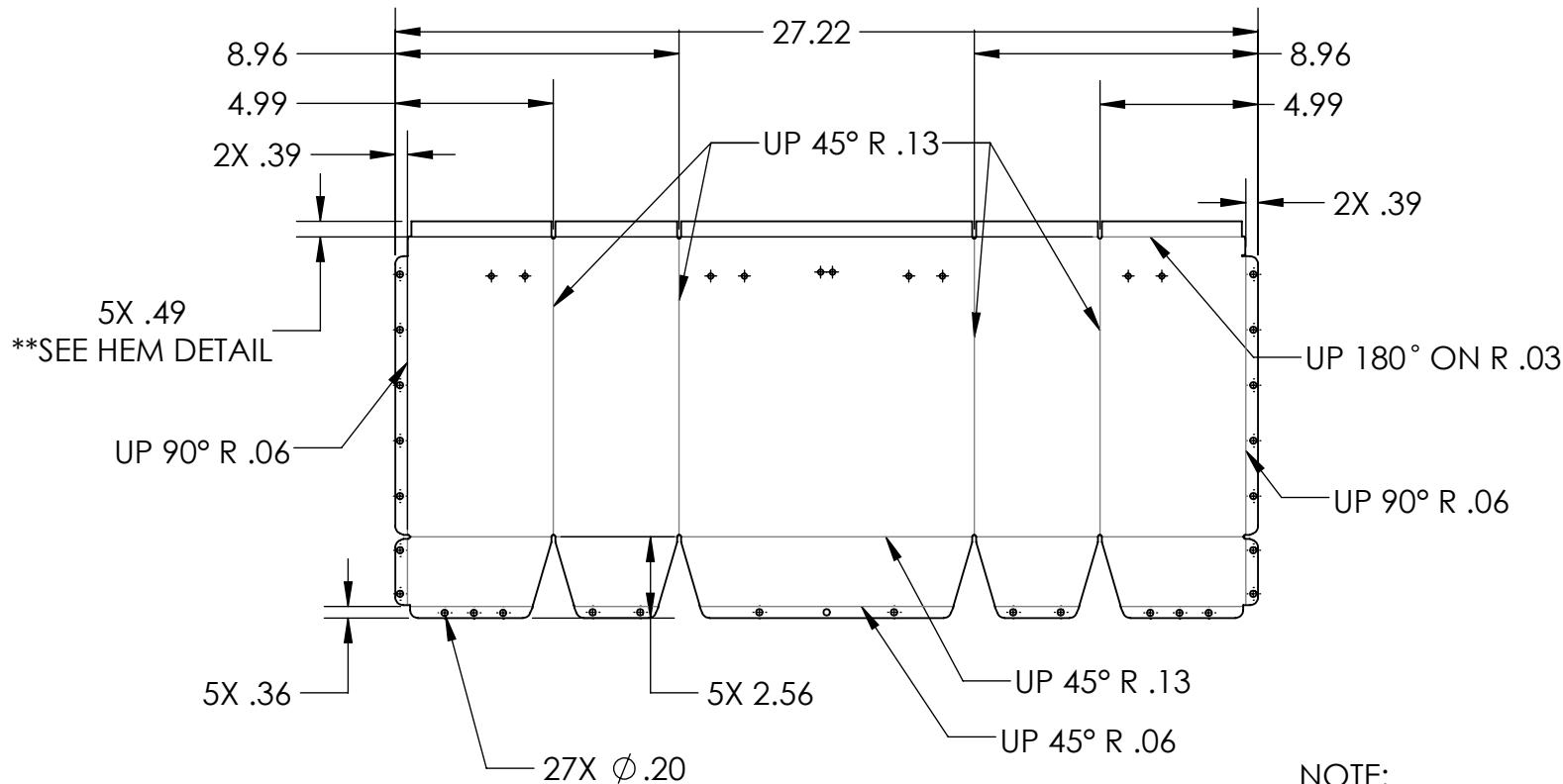
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			CHECKED			
			ENG APPR.			
			MFG APPR.			
			Q.A.			
NEXT ASSY	USED ON	INTERPRET GEOMETRIC TOLERANCING PER: MATERIAL 14 GAUGE ALUMINUM SHEET	SIZE	DWG. NO.	REV	
APPLICATION	FINISH		A	VELOCKER - SPORT		
		DO NOT SCALE DRAWING	SCALE: 1:8	WEIGHT:	SHEET 4 OF 8	

2

1

SPORT-MB-FLAT PATTERN
MATERIAL: 14 GAUGE ALUMINUM SHEET



NOTE:
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		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL \pm ANGULAR: MACH \pm BEND \pm TWO PLACE DECIMAL \pm THREE PLACE DECIMAL \pm		DRAWN	NAME	DATE	
		INTERPRET GEOMETRIC TOLERANCING PER:		CHECKED			
		MATERIAL 14 GAUGE ALUMINUM SHEET		ENG APPR.			
		NEXT ASSY USED ON		MFG APPR.			
		FINISH		Q.A.			
		APPLICATION		COMMENTS:			
		DO NOT SCALE DRAWING					
				SIZE		DWG. NO.	REV
		A		VELOCKER - SPORT			
		SCALE: 1:6		WEIGHT:		SHEET 5 OF 8	

2

1

SPORT - BP
MATERIAL: 12 GAUGE ALUMINUM SHEET

The diagram shows a trapezoidal foundation resting on a horizontal ground line. The top width is 10.00, the bottom width is 6.00, and the height is 5.82. A vertical eccentricity of 2.00 is indicated by a double-headed arrow at the right edge, with a central point labeled 'E'.

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		INTERPRET GEOMETRIC TOLERANCING PER:
		MATERIAL 12 GAUGE ALUMINUM SHEET
E	NEXT ASSY	USED ON
	APPLICATION	DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL \pm
ANGULAR: MACH \pm BEND \pm
TWO PLACE DECIMAL \pm
THREE PLACE DECIMAL \pm

INTERPRET GEOMETRIC
TOLERANCING PER:

MATERIAL
12 GAUGE ALUMINUM
SHEET

NEXT ASSY USED ON

FINIS

APPLICATION

DO NOT SCALE DRAWING

NOTE:

1. BETWEEN CUTTING AND BENDING DEBURR ALL SHARP EDGES
2. FOR UNSPECIFIED GEOMETRY REFERENCE CAD DATA

TITLE

SIZE DWG. NO.
A VELOCKER - SPOR

RFV

SCALE: 1:8 WEIGHT: SHEET 6 OF 8

2

1

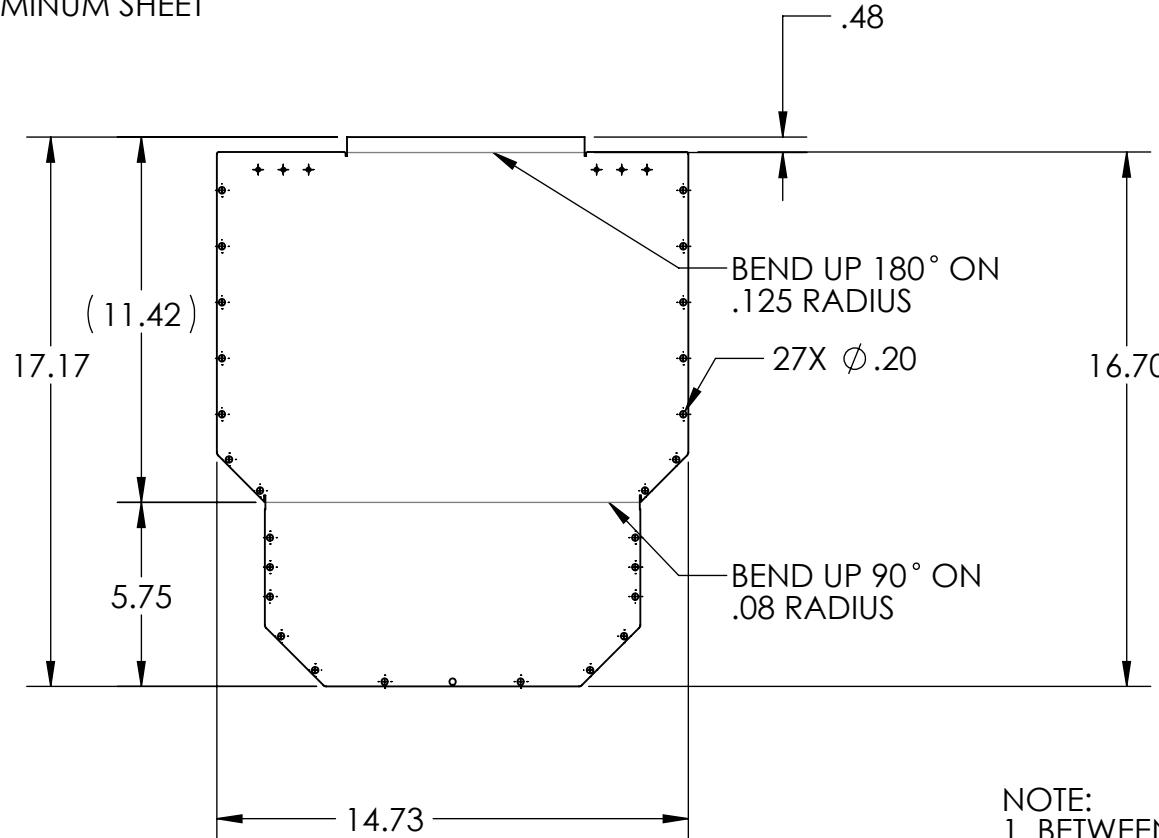
2

1

SPORT-BP-FLAT PATTERN
MATERIAL: 12 GAUGE ALUMINUM SHEET

B

B



NOTE:
 1. BETWEEN CUTTING AND
 BENDING DEBUR ALL SHARP
 EDGES
 2. FOR UNSPECIFIED GEOMETRY
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			CHECKED				
			ENG APPR.				
			MFG APPR.				
			Q.A.				
		INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:				
		MATERIAL 12 GAUGE ALUMINUM SHEET					
NEXT ASSY	USED ON	FINISH					
APPLICATION		DO NOT SCALE DRAWING					
SCALE: 1:6		WEIGHT:	SIZE DWG. NO. A VELOCER - SPORT				
			REV				
			SHEET 7 OF 8				

2

1

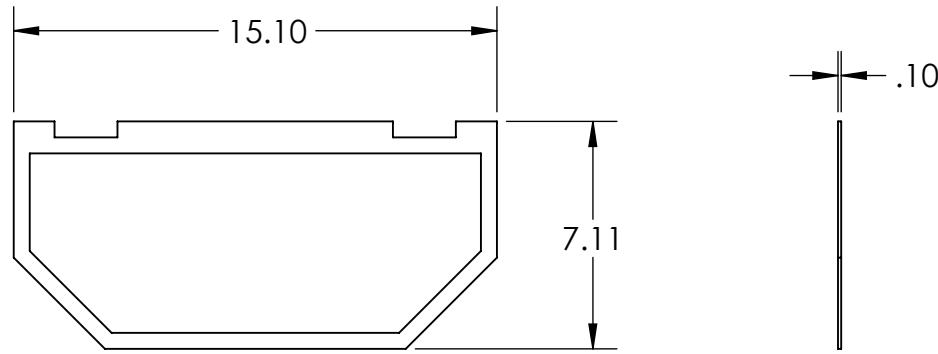
2

SPORT - GASKET
MATERIAL: NEOPRENE RUBBER

1

B

B



NOTE:
FOR UNSPECIFIED GEOMETRY
REFERENCE CAD DATA

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		INTERPRET GEOMETRIC TOLERANCING PER:		CHECKED				
		MATERIAL NEOPRENE RUBBER		ENG APPR.				
		NEXT ASSY		MFG APPR.				
		USED ON		Q.A.				
		APPLICATION		COMMENTS:				
		FINISH						
		DO NOT SCALE DRAWING		SIZE	DWG. NO.		REV	
				A	VELOCKER - SPORT			
				SCALE: 1:6	WEIGHT:	SHEET 8 OF 8		

2

1