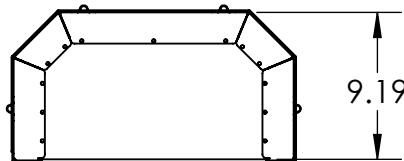
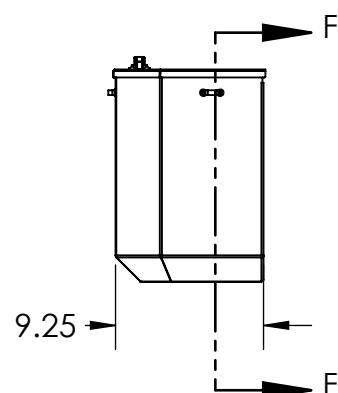
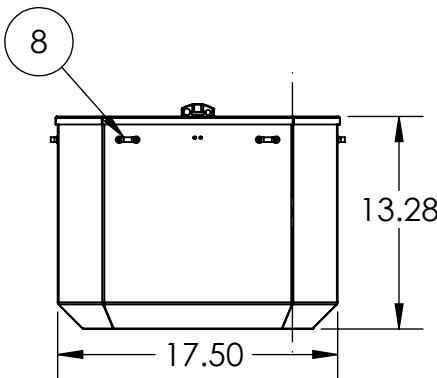
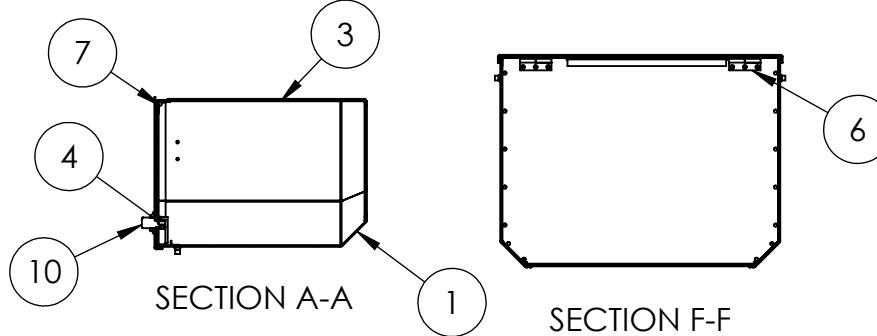
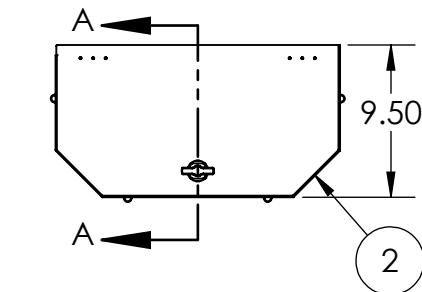


2

1

B

B



ITEM NO.	PART NUMBER	DESCRIPTION	Default/QTY.
1	PRO-MB	MAIN BODY	1
2	PRO-LID	LID	1
3	PRO-BP	PRO-BP	1
4	PRO-GASKET	GASKET	1
5	SierraPacific-2-13BK50		1
6	HINGE 1		2
7	HINGE 1		2
8	HOOK RING		4
9	HINGE ISOLATOR		2
10	SierraPacific-41-09BK		1

A

A

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UNLESS OTHERWISE SPECIFIED:	NAME	DATE
DIMENSIONS ARE IN INCHES		
TOLERANCES:		
FRACTIONAL $\pm$		
ANGULAR: MACH $\pm$ BEND $\pm$		
TWO PLACE DECIMAL $\pm$		
THREE PLACE DECIMAL $\pm$		
INTERPRET GEOMETRIC TOLERANCING PER:		
MATERIAL		
NEXT ASSY	USED ON	FINISH
APPLICATION	DO NOT SCALE DRAWING	

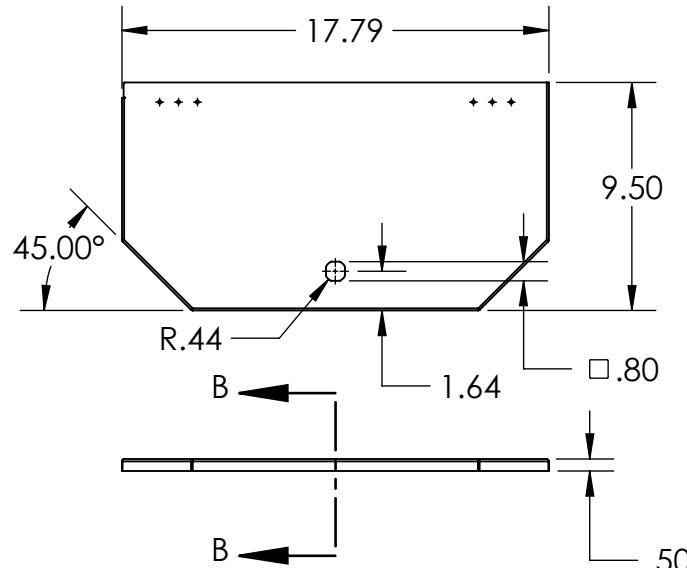
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SCALE: 1:12	WEIGHT:	SHEET 1 OF 8

2

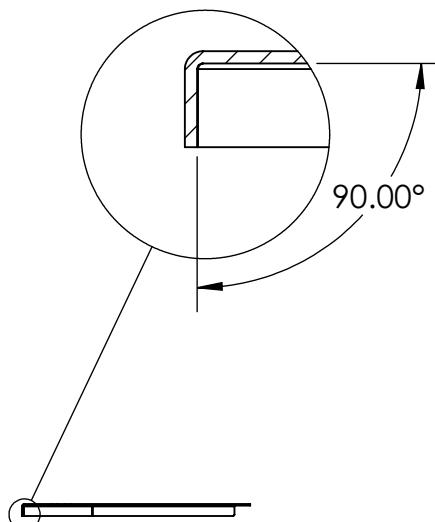
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2

PRO-LID  
MATERIAL: 14 GAUGE ALUMINUM SHEET



BRAKE DETAIL SCALE 1 : 1



SECTION B-B

1

1

1

1

NOTE:  
 1. BETWEEN CUTTING AND  
 BENDING DEBURR ALL SHARP  
 EDGES  
 2. FOR UNSPECIFIED GEOMETRY  
 REFERENCE CAD DATA

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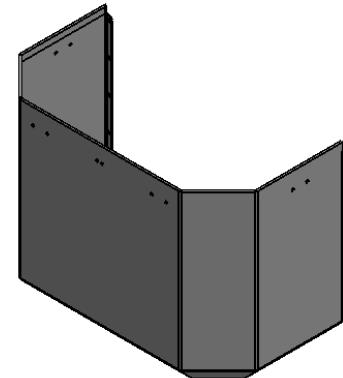
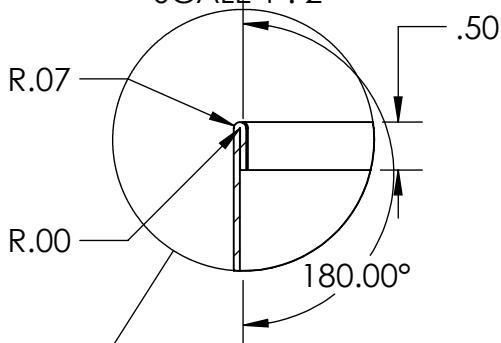
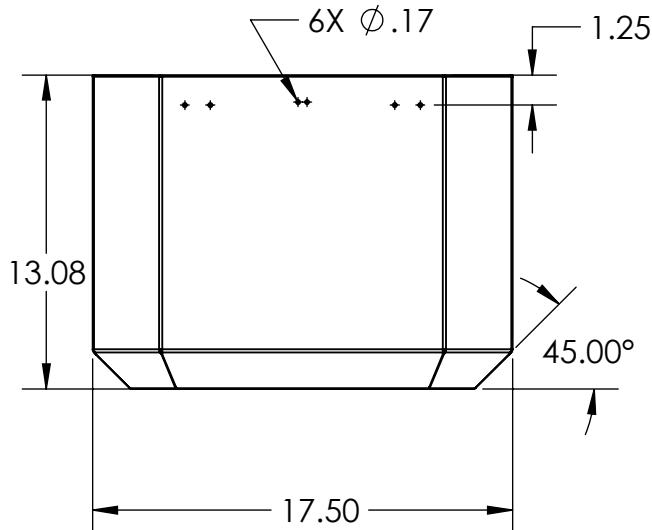
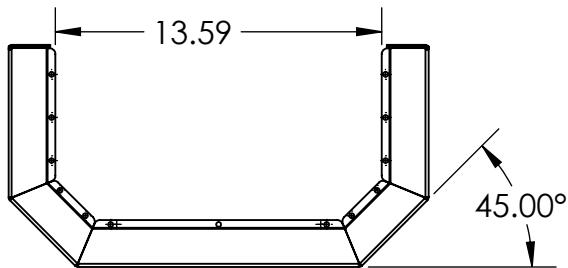
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			CHECKED			
			ENG APPR.			
			MFG APPR.			
			Q.A.			
NEXT ASSY	USED ON	INTERPRET GEOMETRIC TOLERANCING PER:  MATERIAL 14 GAUGE ALUMINUM SHEET	SIZE	DWG. NO.	REV	
APPLICATION	FINISH		A	VELOCER - PRO		
		DO NOT SCALE DRAWING	SCALE: 1:8	WEIGHT:	SHEET 2 OF 8	

2

2

1

**PRO-MB**  
**MATERIAL: 14 GAUGE ALUMINUM SHEET**



**NOTE:**  
1. BETWEEN CUTTING AND  
BENDING DEBURR ALL SHARP  
EDGES  
2. FOR UNSPECIFIED GEOMETRY  
REFERENCE CAD DATA

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			CHECKED			
			ENG APPR.			
			MFG APPR.			
			Q.A.			
		COMMENTS:				
NEXT ASSY	USED ON	FINISH				
APPLICATION		DO NOT SCALE DRAWING	SCALE: 1:8	WEIGHT:	SHEET 3 OF 8	

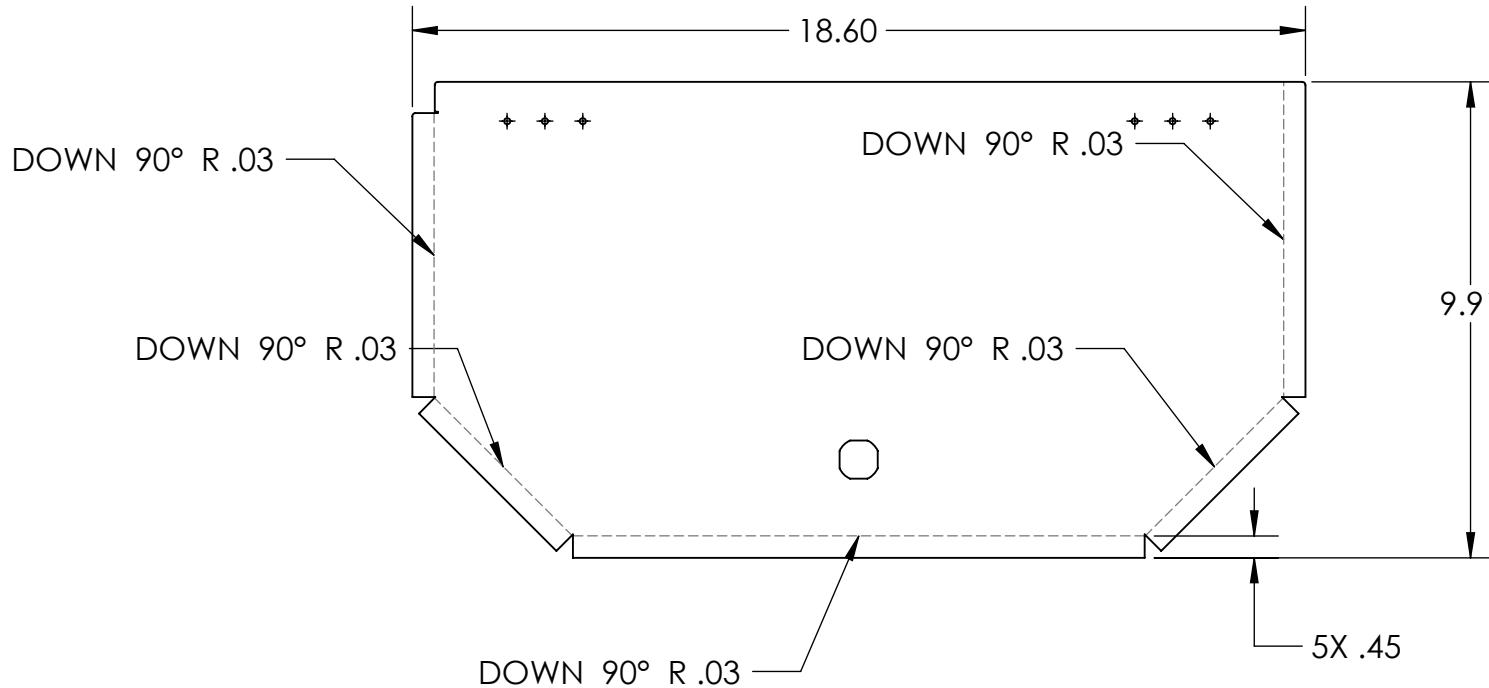
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1

2

1

PRO-LID ONLYSM-FLAT-PATTERN  
MATERIAL: 14 GAUGE ALUMINUM SHEET



NOTE:  
 1. BETWEEN CUTTING AND  
 BENDING DEBURR ALL SHARP  
 EDGES  
 2. FOR UNSPECIFIED GEOMETRY  
 REFERENCE CAD DATA

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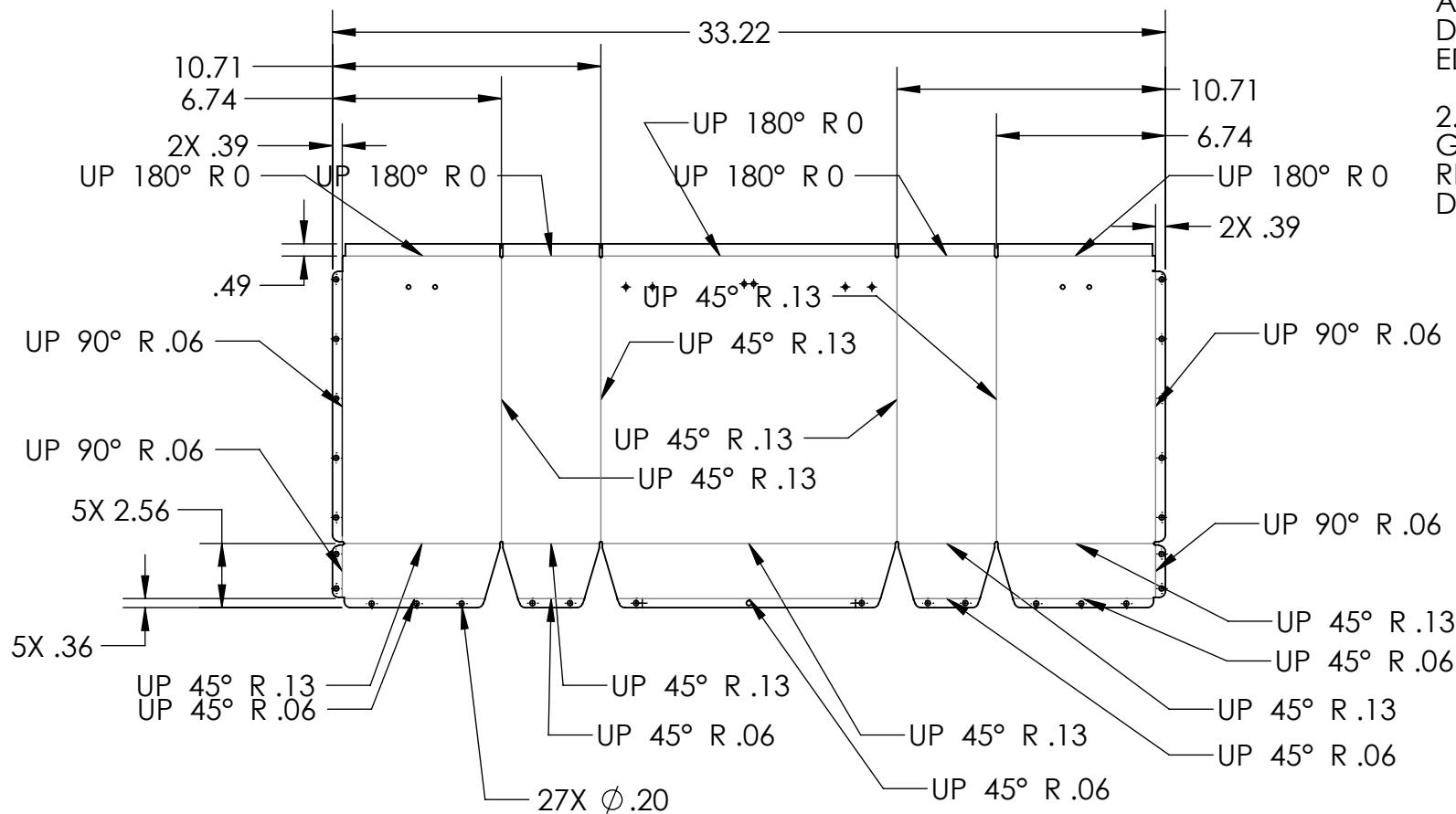
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		INTERPRET GEOMETRIC TOLERANCING PER:		CHECKED			
		MATERIAL 14 GAUGE ALUMINUM SHEET		ENG APPR.			
		NEXT ASSY      USED ON		MFG APPR.			
		FINISH		Q.A.			
		APPLICATION		COMMENTS:			
		DO NOT SCALE DRAWING					
				SIZE		DWG. NO.	REV
				A		VELOCKER - PRO	
		SCALE: 1:4		WEIGHT:		SHEET 4 OF 8	

2

1

PRO-MAIN BODYSM-FLAT-PATTERN  
MATERIAL: 14 GAUGE ALUMINUM SHEET



NOTE:  
1. BETWEEN CUTTING  
AND BENDING  
DEBURR ALL SHARP  
EDGES

2. FOR UNSPECIFIED  
GEOMETRY  
REFERENCE CAD  
DATA

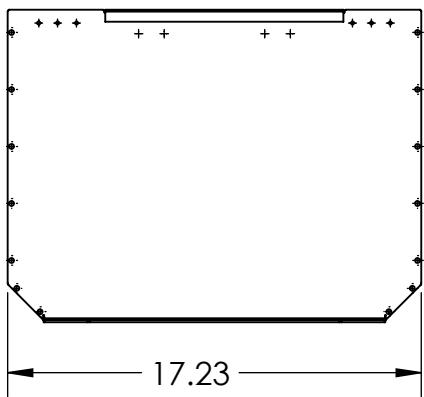
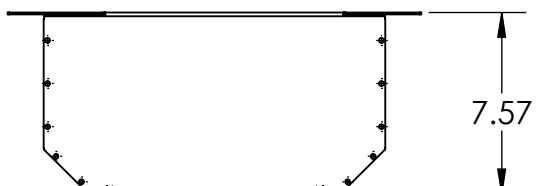
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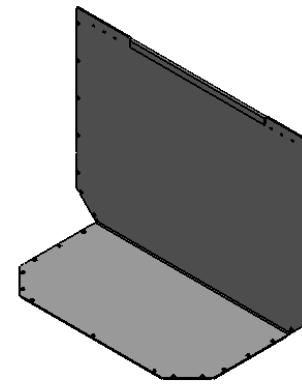
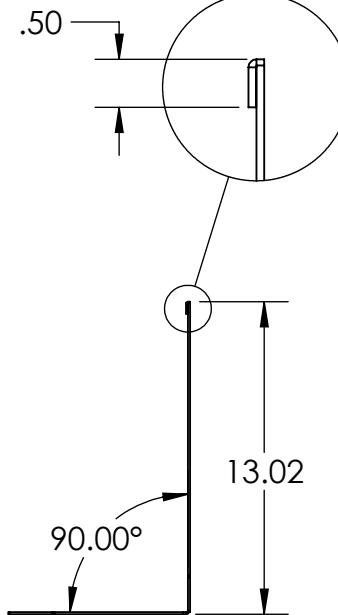
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		INTERPRET GEOMETRIC TOLERANCING PER:		CHECKED	ENG APPR.	MFG APPR.							
		MATERIAL 14 GAUGE ALUMINUM SHEET											
NEXT ASSY	USED ON	FINISH		Q.A.	COMMENTS:								
APPLICATION	DO NOT SCALE DRAWING												
SIZE		DWG. NO. VELOCKER - PRO		REV									
<b>A</b>													
SCALE: 1:7		WEIGHT:		SHEET 5 OF 8									

2

PRO-BP  
MATERIAL: 12 GAUGE ALUMINUM SHEET



DETAIL HEM DETAIL  
SCALE 1 : 2



B

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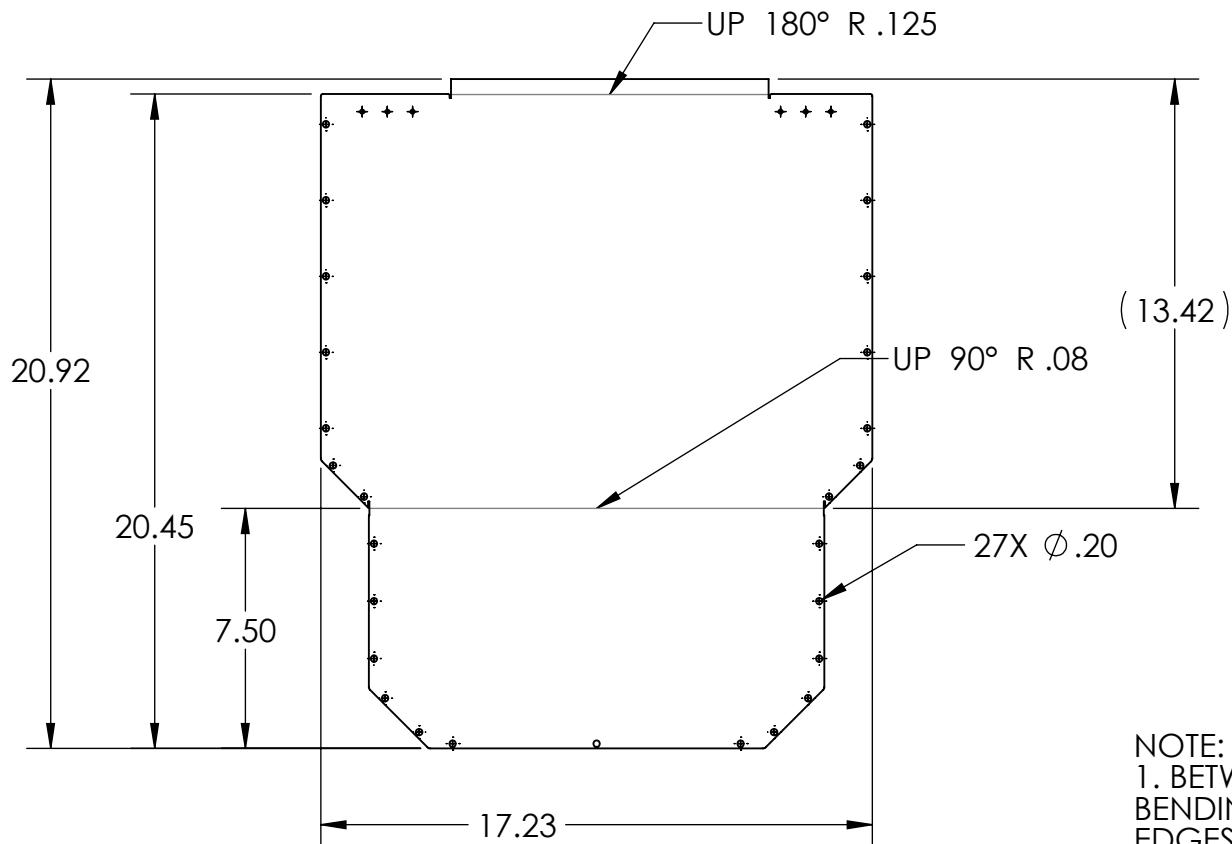
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		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED			
		MATERIAL 12 GAUGE ALUMINUM SHEET	ENG APPR.			
	NEXT ASSY	USED ON	MFG APPR.			
		FINISH	Q.A.			
APPLICATION	DO NOT SCALE DRAWING	SIZE	DWG. NO.	REV		
		A	VELOCKER - PRO			
		SCALE: 1:8	WEIGHT:	SHEET 6 OF 8		

2

1

A

PRO-BACK PANELS M-FLAT-PATTERN  
MATERIAL: 12 GAUGE ALUMINUM SHEET



NOTE:  
1. BETWEEN CUTTING AND  
BENDING DEBURR ALL SHARP  
EDGES  
2. FOR UNSPECIFIED GEOMETRY  
REFERENCE CAD DATA

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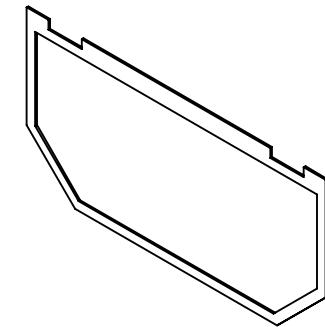
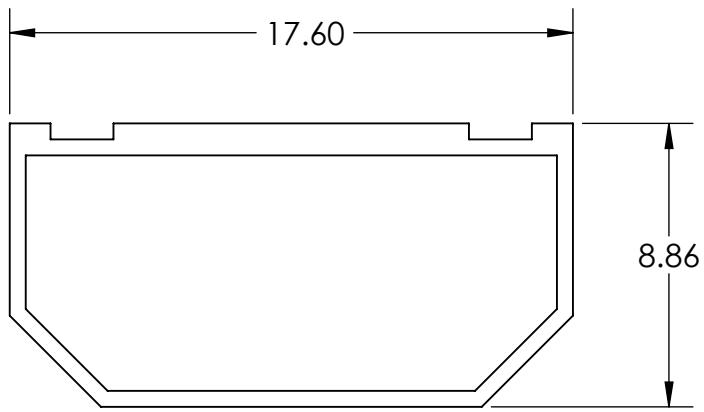
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		INTERPRET GEOMETRIC TOLERANCING PER:		CHECKED			
		MATERIAL 12 GAUGE ALUMINUM SHEET		ENG APPR.			
		NEXT ASSY		MFG APPR.			
		USED ON		Q.A.			
		FINISH		COMMENTS:			
		APPLICATION					
		DO NOT SCALE DRAWING		SIZE	DWG. NO.	REV	
				A	VELOCKER - PRO		
				SCALE: 1:6	WEIGHT:	SHEET 7 OF 8	

2

1

PRO-GASKET  
MATERIAL: NEOPRENE RUBBER



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		MATERIAL NEOPRENE RUBBER		ENG APPR.								
		NEXT ASSY		MFG APPR.								
		USED ON		Q.A.								
		APPLICATION		FINISH		SIZE DWG. NO. <b>A</b> VELOCER - PRO						
				REV								
				SCALE: 1:6 WEIGHT: SHEET 8 OF 8								

2

1