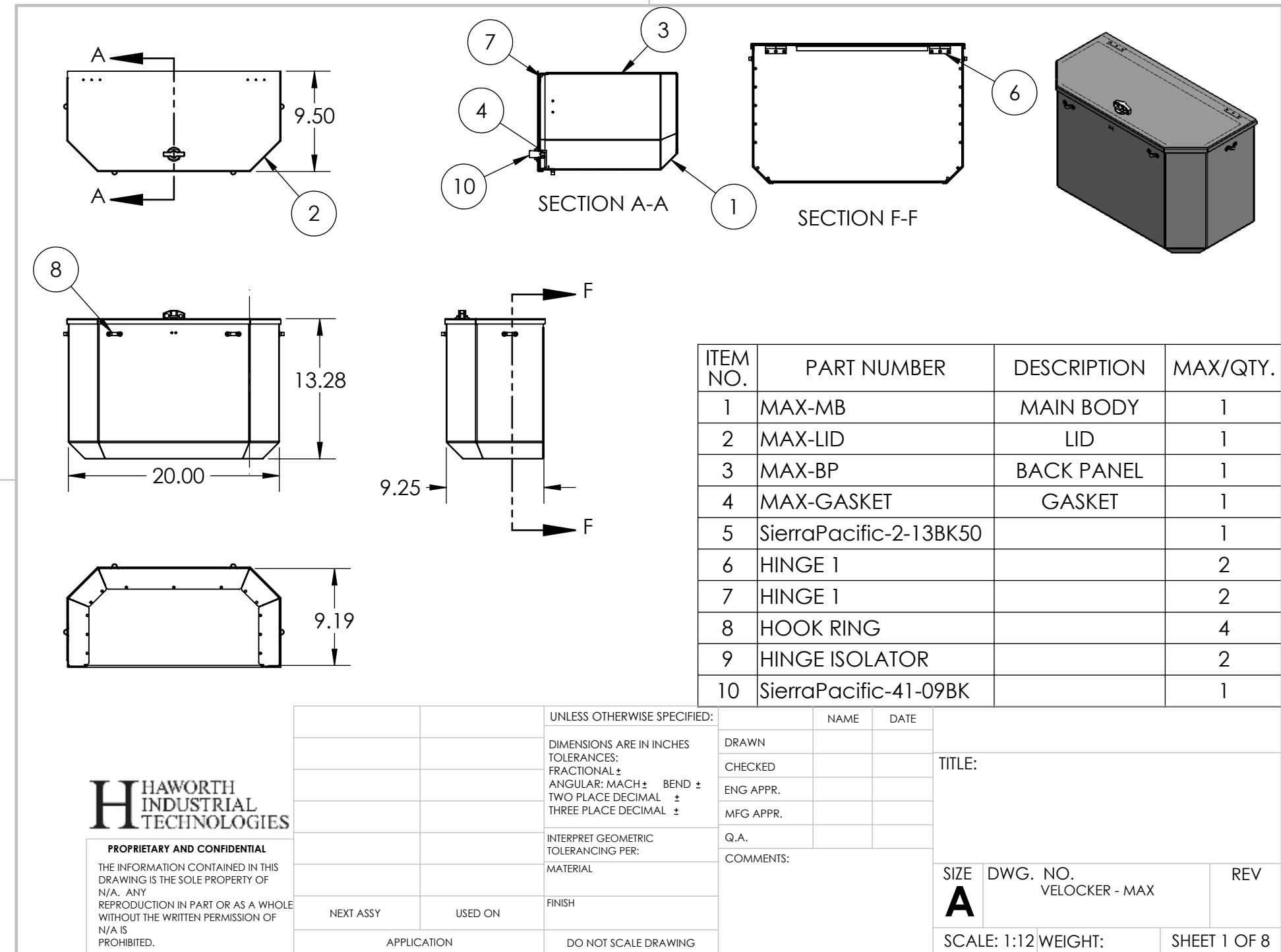


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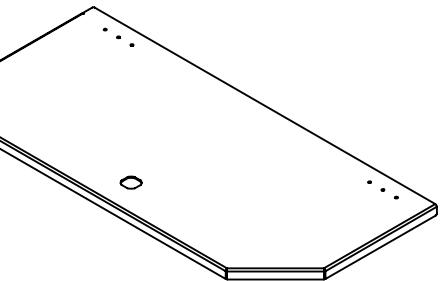
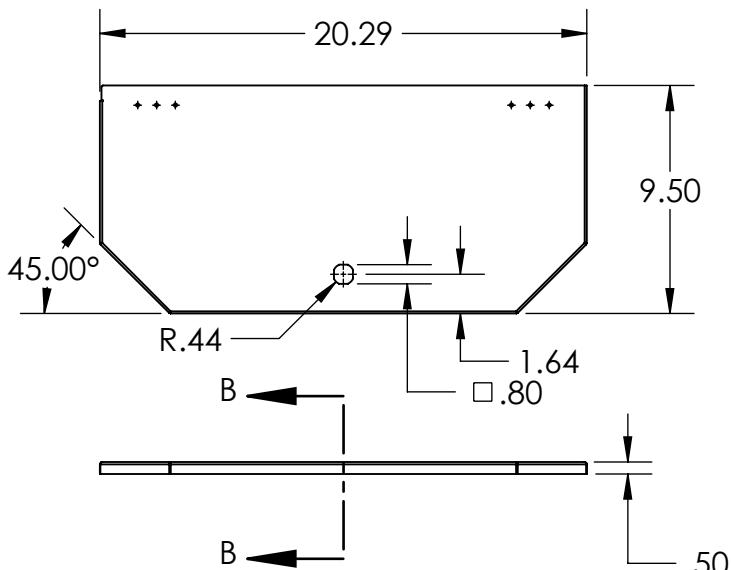


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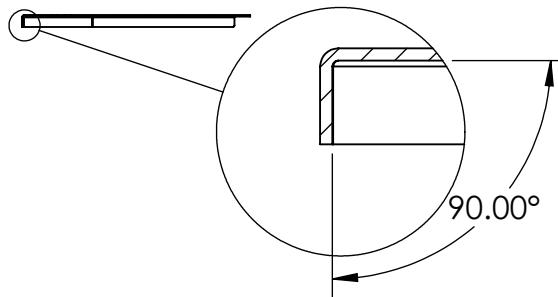
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MAX-LID
MATERIAL: 14 GAUGE SHEET ALUMINUM



B

SECTION B-B



BRAKEDTAIL5XSCALE 1 : 1

NOTE:
 1. BETWEEN CUTTING AND
 BENDING DEBURR ALL SHARP
 EDGES
 2. FOR UNSPECIFIED GEOMETRY
 REFERENCE CAD DATA

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			CHECKED				
			ENG APPR.				
			MFG APPR.				
			Q.A.				
		INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:				
		MATERIAL 14 GAUGE SHEET ALUMINUM					
NEXT ASSY	USED ON	FINISH					
APPLICATION		DO NOT SCALE DRAWING					
SIZE		DWG. NO.	REV				
A		VELOCER - MAX					
SCALE: 1:8		WEIGHT:	SHEET 2 OF 8				

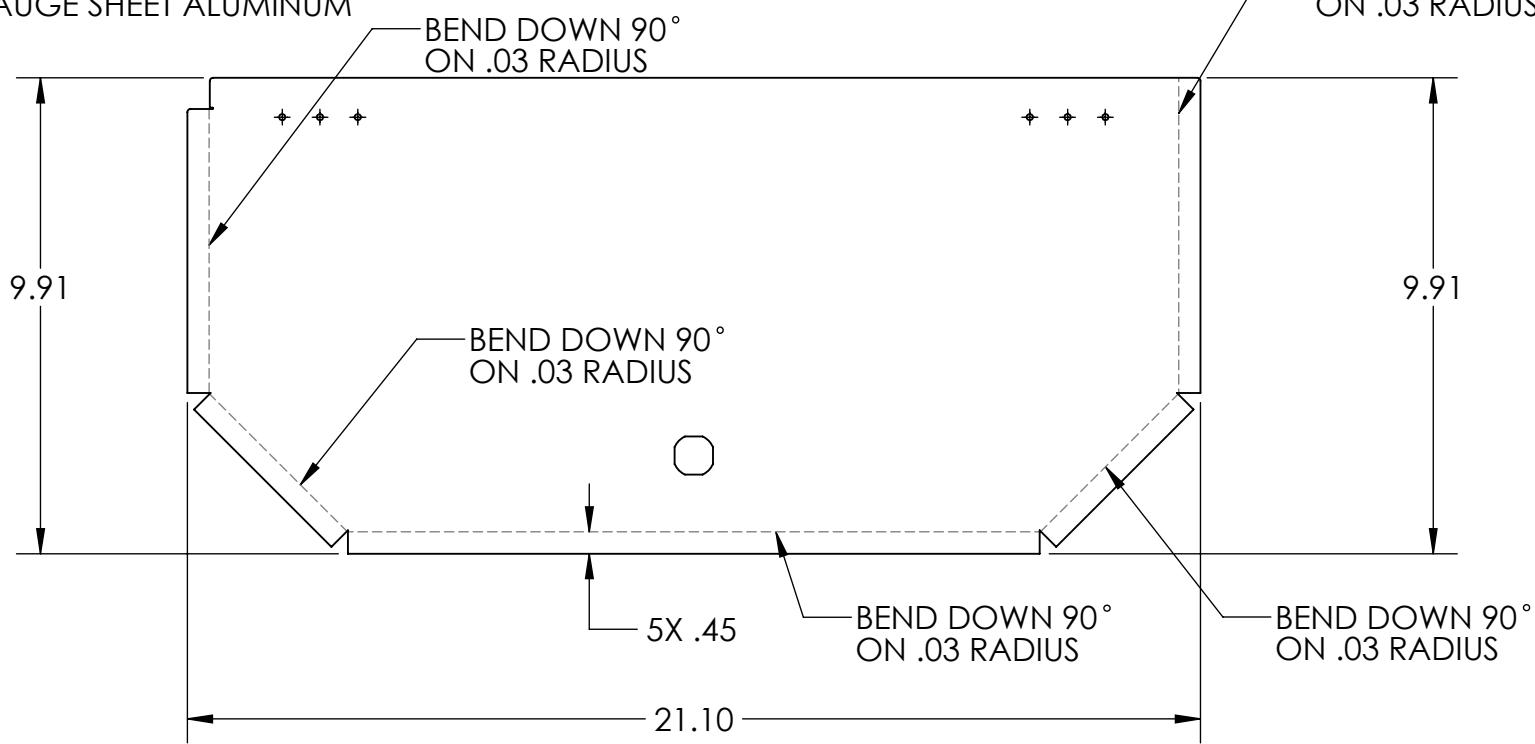
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1

2

1

MAX-LID-FLAT PATTERN
MATERIAL: 14 GAUGE SHEET ALUMINUM



NOTE:
1. BETWEEN CUTTING AND
BENDING DEBURR ALL SHARP
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		MATERIAL 14 GAUGE SHEET ALUMINUM		ENG APPR.			
		NEXT ASSY		MFG APPR.			
		USED ON		Q.A.			
		FINISH		COMMENTS:			
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				A			
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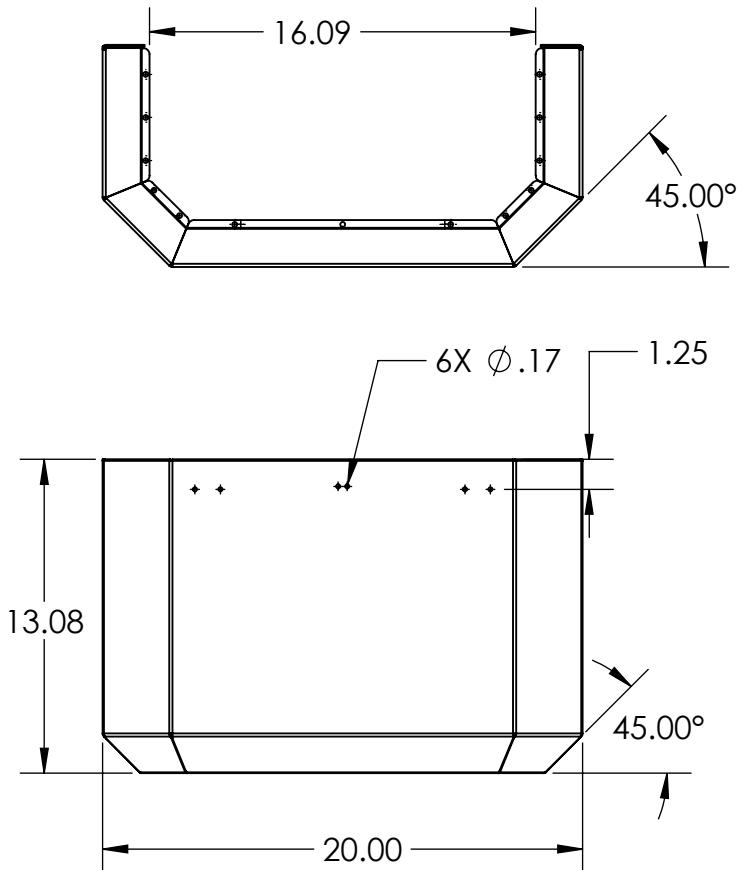
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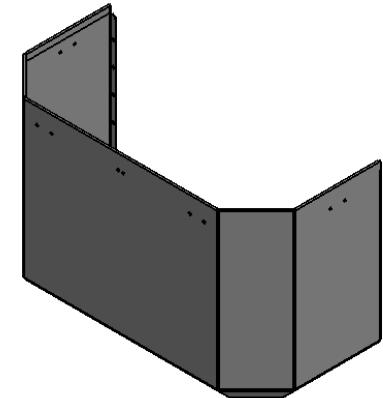
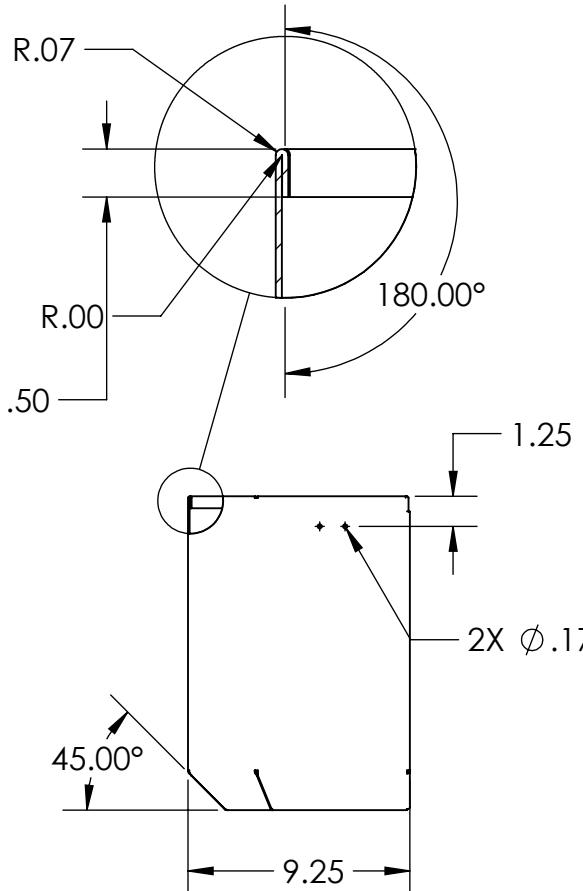
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1

MAX-MB
MATERIAL: 14 GAUGE SHEET ALUMINUM



**DETAIL HEM DETAIL - 5 PLACES
SCALE 1 : 2**



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		INTERPRET GEOMETRIC TOLERANCING PER:
		MATERIAL 14 GAUGE SHEET ALUMINUM
E	NEXT ASSY	USED ON
	APPLICATION	DO NOT SCALE DRAWING

O:		NAME	DATE
DRAWN			
CHECKED			
ENG APPR.			
MFG APPR.			
Q.A.			

COMMENTS:

NOTE:

1. BETWEEN CUTTING AND BENDING DEBURR ALL SHARP EDGES
2. FOR UNSPECIFIED GEOMETRY REFERENCE CAD DATA

TITLE:

SIZE A	DWG. NO. VELOCKER - MAX	REV
SCALE: 1:8	WEIGHT:	SHEET 4 OF 8

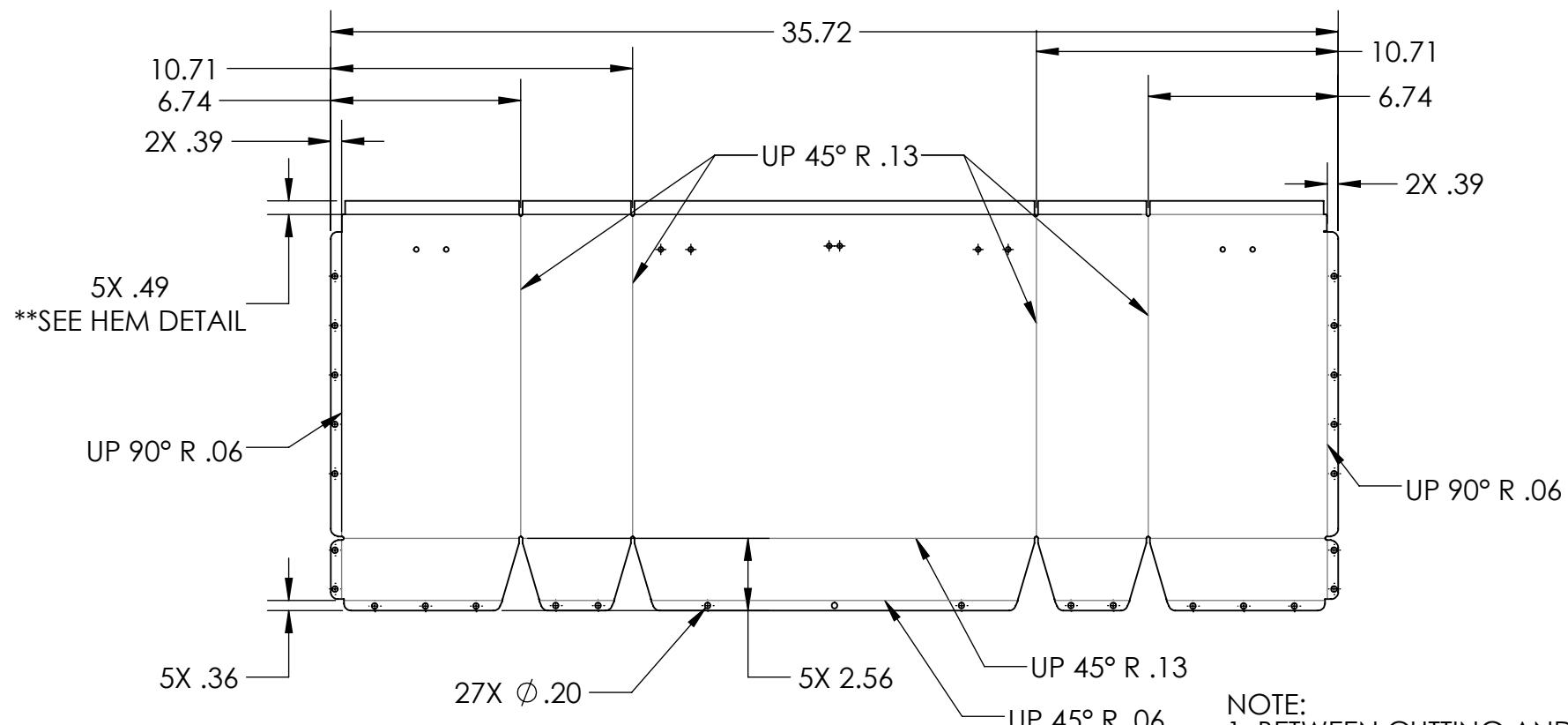
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2

1

MAX-MB-FLAT PATTERN
MATERIAL: 14 GAUGE SHEET ALUMINUM



NOTE:
 1. BETWEEN CUTTING AND
 BENDING DEBUR ALL SHARP
 EDGES
 2. FOR UNSPECIFIED GEOMETRY
 REFERENCE CAD DATA

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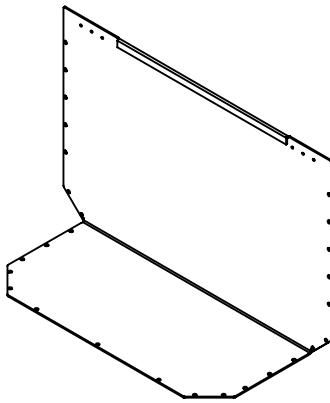
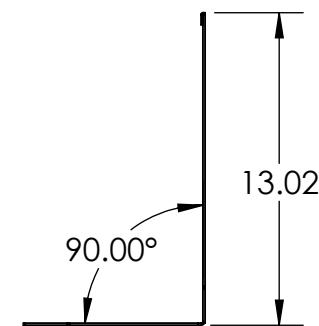
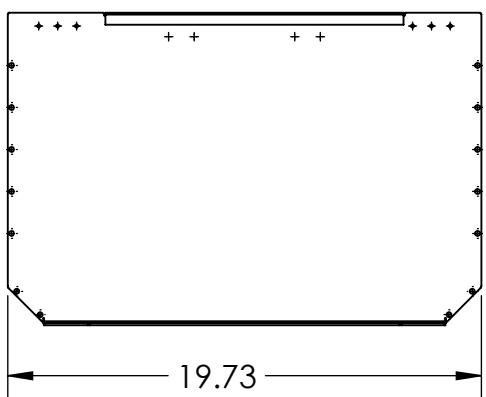
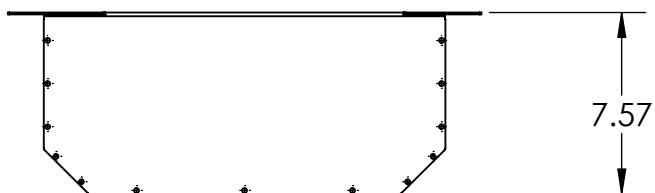
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		NEXT ASSY USED ON		MFG APPR.			
		FINISH		Q.A.			
		APPLICATION		COMMENTS:			
		DO NOT SCALE DRAWING					
				SIZE		DWG. NO.	REV
		A		VELOCER - MAX			
		SCALE: 1:6		WEIGHT:		SHEET 5 OF 8	

2

1

2

MAX-BP
MATERIAL: 12 GAUGE SHEET ALUMINUM



NOTE:
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 BENDING DEBURR ALL SHARP
 EDGES
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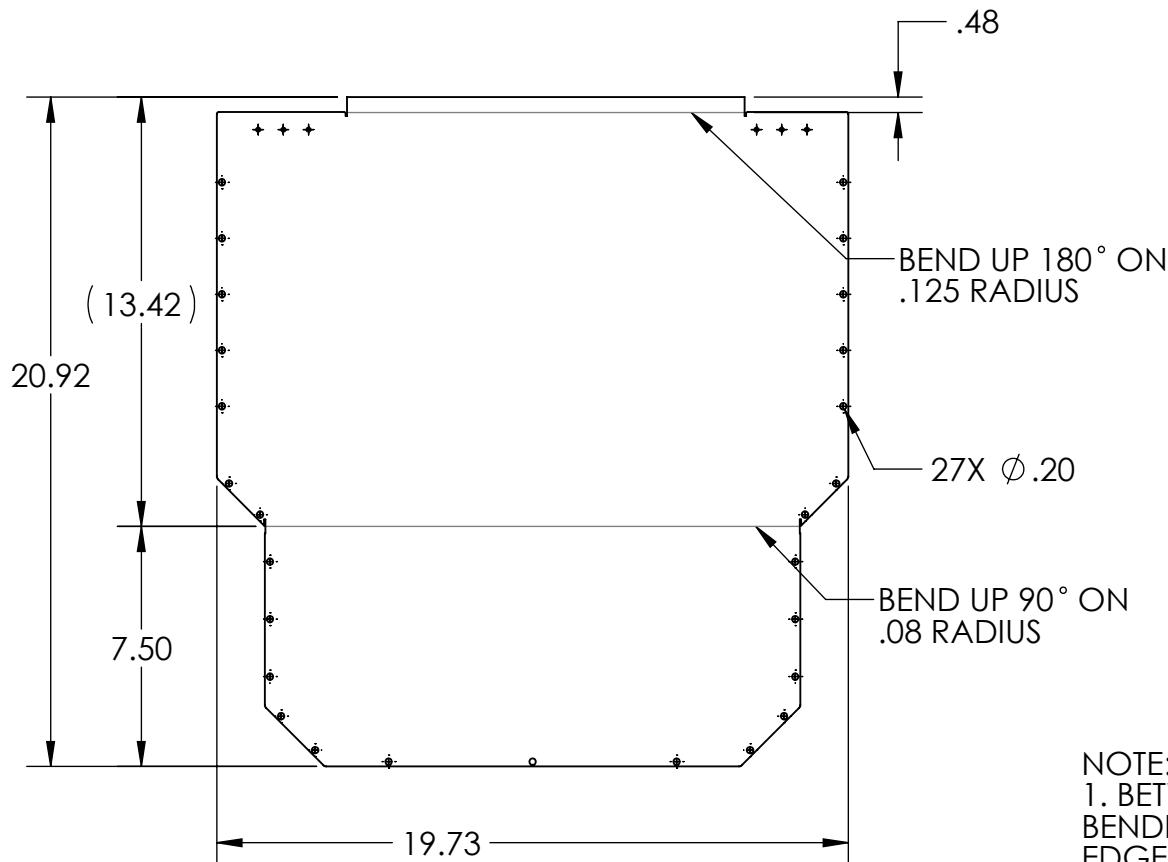
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			ENG APPR.			
			MFG APPR.			
			Q.A.			
NEXT ASSY	USED ON	INTERPRET GEOMETRIC TOLERANCING PER: MATERIAL 12 GAUGE SHEET ALUMINUM	SIZE	DWG. NO.	REV	
APPLICATION	FINISH		A	VELOCKER - MAX		
		DO NOT SCALE DRAWING	SCALE: 1:8	WEIGHT:	SHEET 6 OF 8	

2

1

MAX-BP-FLAT PATTERN
MATERIAL: 12 GAUGE SHEET ALUMINUM



NOTE:
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BENDING DEBURR ALL SHARP
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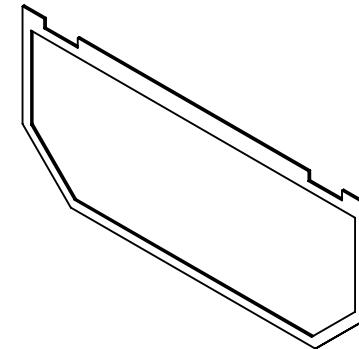
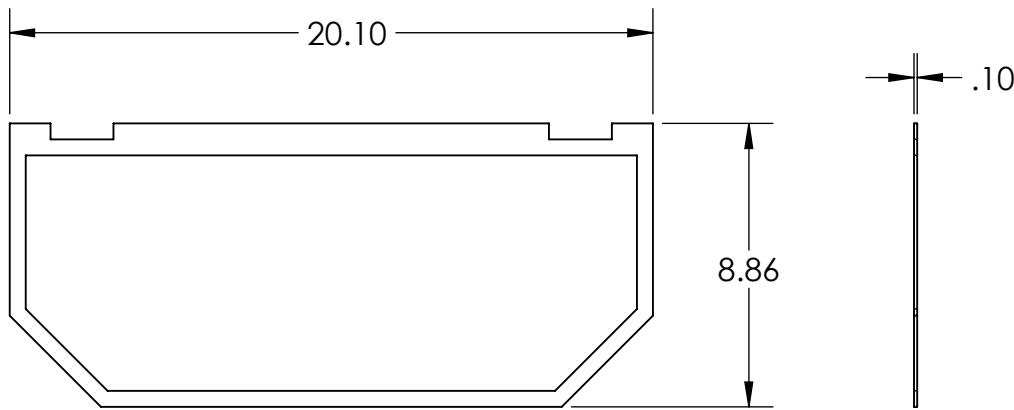
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NEXT ASSY	USED ON	FINISH		Q.A.	COMMENTS:					
APPLICATION		DO NOT SCALE DRAWING								
SIZE	DWG. NO. A VELOCKER - MAX	REV								
SCALE: 1:6	WEIGHT:	SHEET 7 OF 8								

2

1

MAX-GASKET
MATERIAL: NEOPRENE RUBBER



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		NEXT ASSY		MFG APPR.				
		USED ON		Q.A.				
		APPLICATION		FINISH		SIZE DWG. NO. A VELOCER - MAX		
		DO NOT SCALE DRAWING		REV		SCALE: 1:6 WEIGHT: SHEET 8 OF 8		

2

1