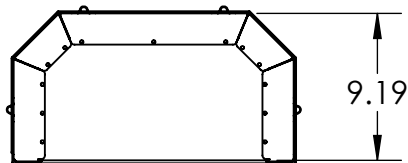
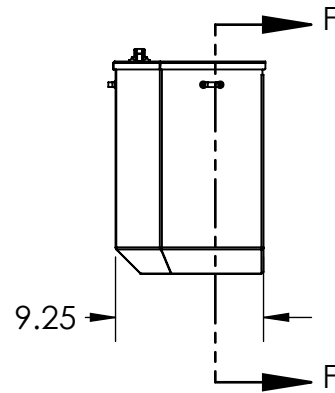
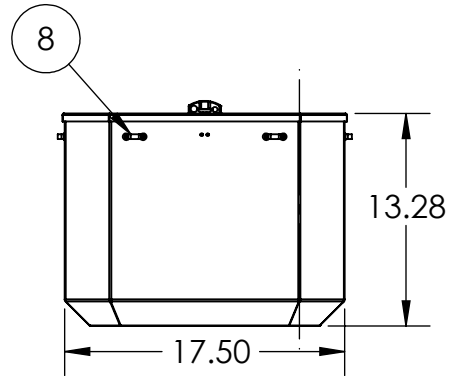
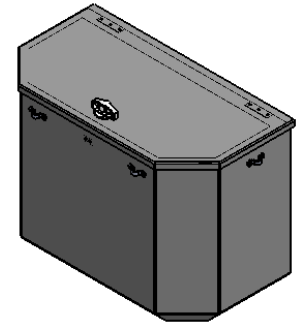
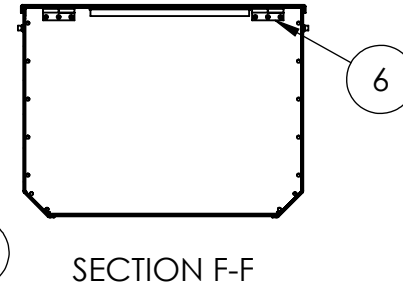
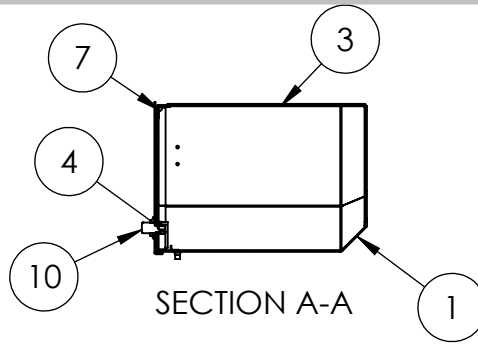
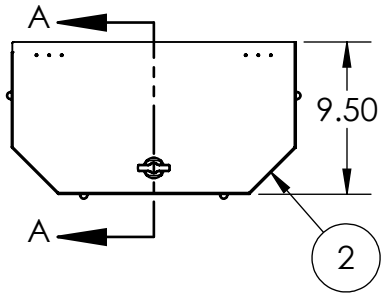


B

B



| ITEM NO. | PART NUMBER | DESCRIPTION | Default/ QTY. |
|----------|------------------------|-------------|------------------|
| 1 | PRO-MB | MAIN BODY | 1 |
| 2 | PRO-LID | LID | 1 |
| 3 | PRO-BP | PRO-BP | 1 |
| 4 | PRO-GASKET | GASKET | 1 |
| 5 | SierraPacific-2-13BK50 | | 1 |
| 6 | HINGE 1 | | 2 |
| 7 | HINGE 1 | | 2 |
| 8 | HOOK RING | | 4 |
| 9 | HINGE ISOLATOR | | 2 |
| 10 | SierraPacific-41-09BK | | 1 |

A

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| | | |
|-------------|---------|---|
| | | UNLESS OTHERWISE SPECIFIED: |
| | | DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL \pm ANGULAR: MACH \pm BEND \pm TWO PLACE DECIMAL \pm THREE PLACE DECIMAL \pm |
| | | INTERPRET GEOMETRIC TOLERANCING PER: |
| | | MATERIAL |
| | | FINISH |
| NEXT ASSY | USED ON | |
| APPLICATION | | DO NOT SCALE DRAWING |

| | | |
|-----------|------|------|
| | NAME | DATE |
| DRAWN | | |
| CHECKED | | |
| ENG APPR. | | |
| MFG APPR. | | |
| Q.A. | | |
| COMMENTS: | | |

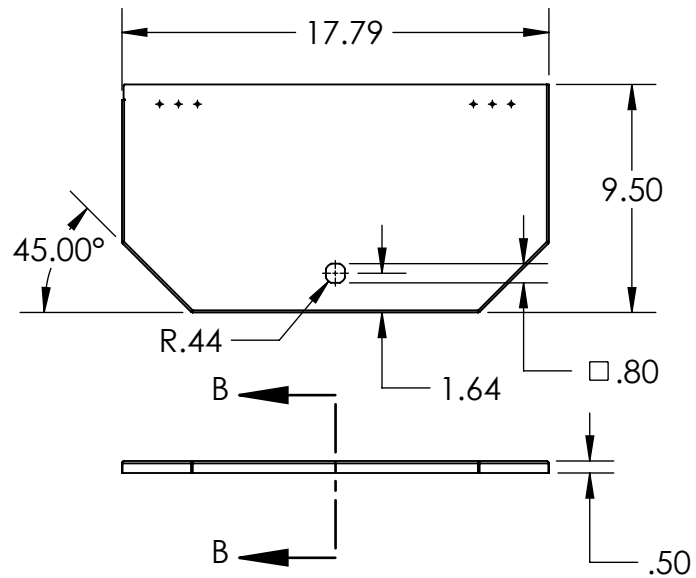
TITLE:

| | | |
|-------------|----------------|--------------|
| SIZE | DWG. NO. | REV |
| A | VELOCKER - PRO | |
| SCALE: 1:12 | | WEIGHT: |
| | | SHEET 1 OF 8 |

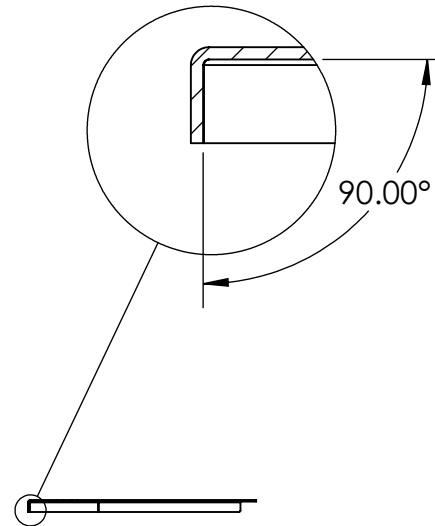
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1

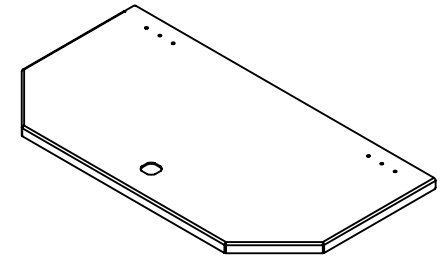
PRO-LID
MATERIAL: 14 GAUGE ALUMINUM SHEET



BRAKE DETAIL SCALE 1 : 1



SECTION B-B



NOTE:
1. BETWEEN CUTTING AND BENDING DEBURR ALL SHARP EDGES
2. FOR UNSPECIFIED GEOMETRY REFERENCE CAD DATA

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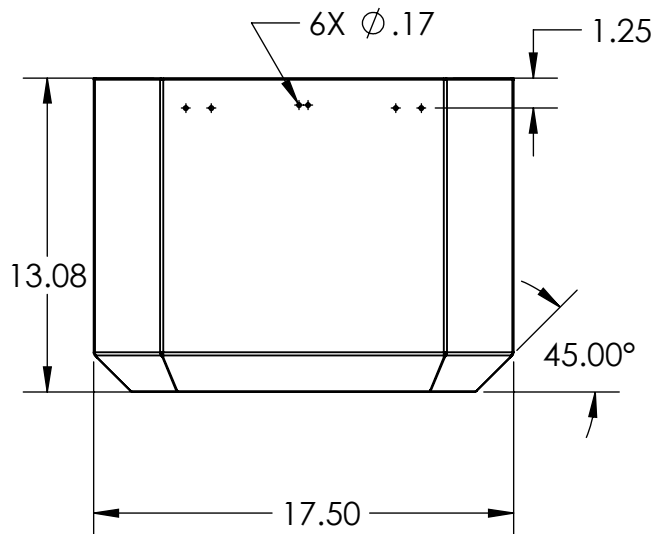
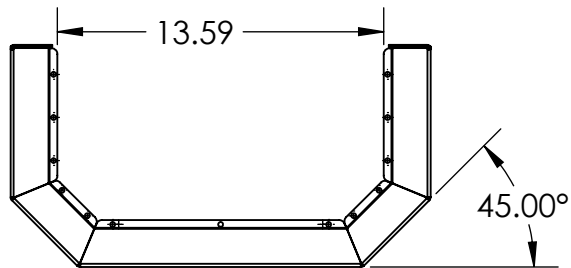
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|-------------|---------|--------------------------------------|-----------|------|------|---------------------------------|--|--|
| | | UNLESS OTHERWISE SPECIFIED: | | NAME | DATE | TITLE: | | |
| | | DIMENSIONS ARE IN INCHES | DRAWN | | | | | |
| | | TOLERANCES: | CHECKED | | | | | |
| | | FRACTIONAL \pm | ENG APPR. | | | | | |
| | | ANGULAR: MACH \pm BEND \pm | MFG APPR. | | | | | |
| | | TWO PLACE DECIMAL \pm | Q.A. | | | SIZE DWG. NO. REV | | |
| | | THREE PLACE DECIMAL \pm | COMMENTS: | | | | | |
| | | INTERPRET GEOMETRIC TOLERANCING PER: | | | | SCALE: 1:8 WEIGHT: SHEET 2 OF 8 | | |
| | | MATERIAL | | | | | | |
| | | 14 GAUGE ALUMINUM SHEET | | | | | | |
| NEXT ASSY | USED ON | FINISH | | | | | | |
| APPLICATION | | DO NOT SCALE DRAWING | | | | | | |

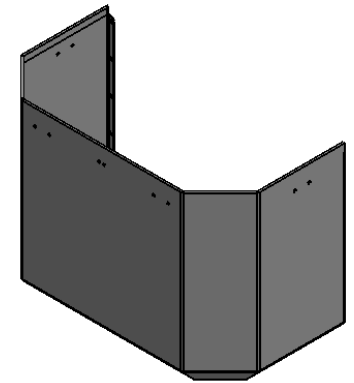
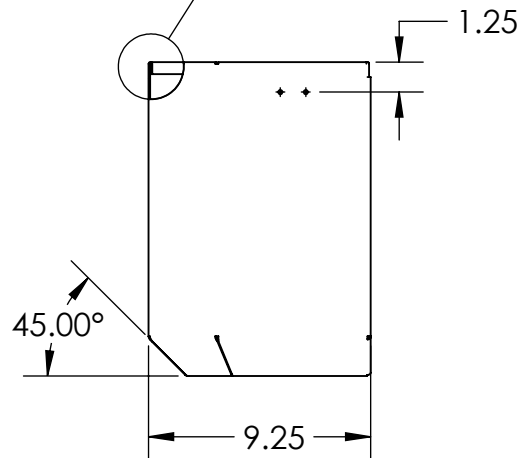
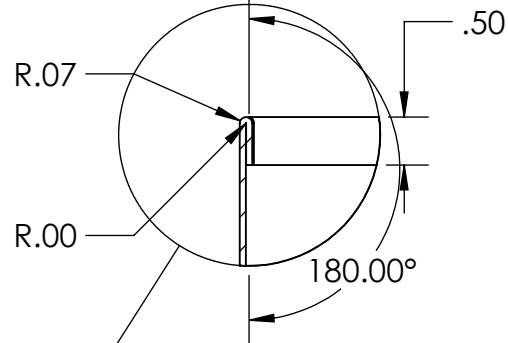
2

1

PRO-MB
MATERIAL: 14 GAUGE ALUMINUM SHEET



DETAIL HEM DETAIL - 5 PLACES
SCALE 1 : 2



NOTE:
1. BETWEEN CUTTING AND
BENDING DEBURR ALL SHARP
EDGES
2. FOR UNSPECIFIED GEOMETRY
REFERENCE CAD DATA

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|-------------|---------|---|--|-----------|------|----------------|--------------|
| | | UNLESS OTHERWISE SPECIFIED: | | NAME | DATE | TITLE: | |
| | | DIMENSIONS ARE IN INCHES | | DRAWN | | | |
| | | TOLERANCES: | | CHECKED | | | |
| | | FRACTIONAL \pm | | ENG APPR. | | | |
| | | ANGULAR: MACH \pm BEND \pm | | MFG APPR. | | | |
| | | TWO PLACE DECIMAL \pm | | Q.A. | | SIZE | |
| | | THREE PLACE DECIMAL \pm | | COMMENTS: | | | |
| | | INTERPRET GEOMETRIC TOLERANCING PER: | | | | DWG. NO. | |
| | | MATERIAL | | | | VELOCKER - PRO | |
| | | 14 GAUGE ALUMINUM SHEET | | | | REV | |
| | | FINISH | | | | SCALE: 1:8 | |
| NEXT ASSY | USED ON | | | | | | |
| APPLICATION | | DO NOT SCALE DRAWING | | | | WEIGHT: | SHEET 3 OF 8 |

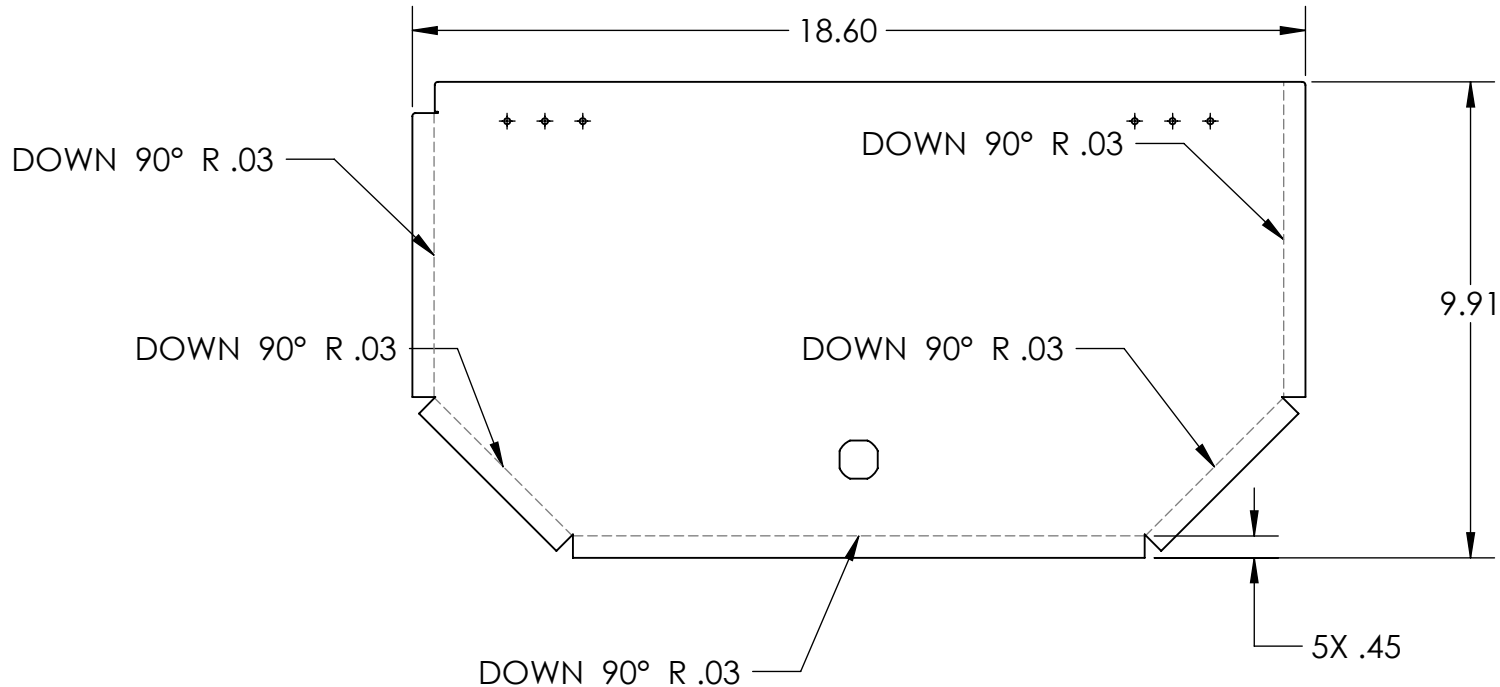
2

1

2

1

PRO-LID ONLYSM-FLAT-PATTERN
MATERIAL: 14 GAUGE ALUMINUM SHEET



NOTE:
1. BETWEEN CUTTING AND
BENDING DEBURR ALL SHARP
EDGES
2. FOR UNSPECIFIED GEOMETRY
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|-------------|---------|---|-----------|------|------|-------------------|---------|--|
| | | UNLESS OTHERWISE SPECIFIED: | | NAME | DATE | TITLE: | | |
| | | DIMENSIONS ARE IN INCHES | DRAWN | | | | | |
| | | TOLERANCES: | CHECKED | | | | | |
| | | FRACTIONAL \pm | ENG APPR. | | | | | |
| | | ANGULAR: MACH \pm BEND \pm | MFG APPR. | | | | | |
| | | TWO PLACE DECIMAL \pm | Q.A. | | | SIZE DWG. NO. REV | | |
| | | THREE PLACE DECIMAL \pm | COMMENTS: | | | | | |
| | | INTERPRET GEOMETRIC TOLERANCING PER: | | | | VELOCKER - PRO | | |
| | | MATERIAL | | | | | | |
| | | 14 GAUGE ALUMINUM SHEET | | | | SHEET 4 OF 8 | | |
| NEXT ASSY | USED ON | FINISH | | | | | | |
| APPLICATION | | DO NOT SCALE DRAWING | | | | SCALE: 1:4 | WEIGHT: | |

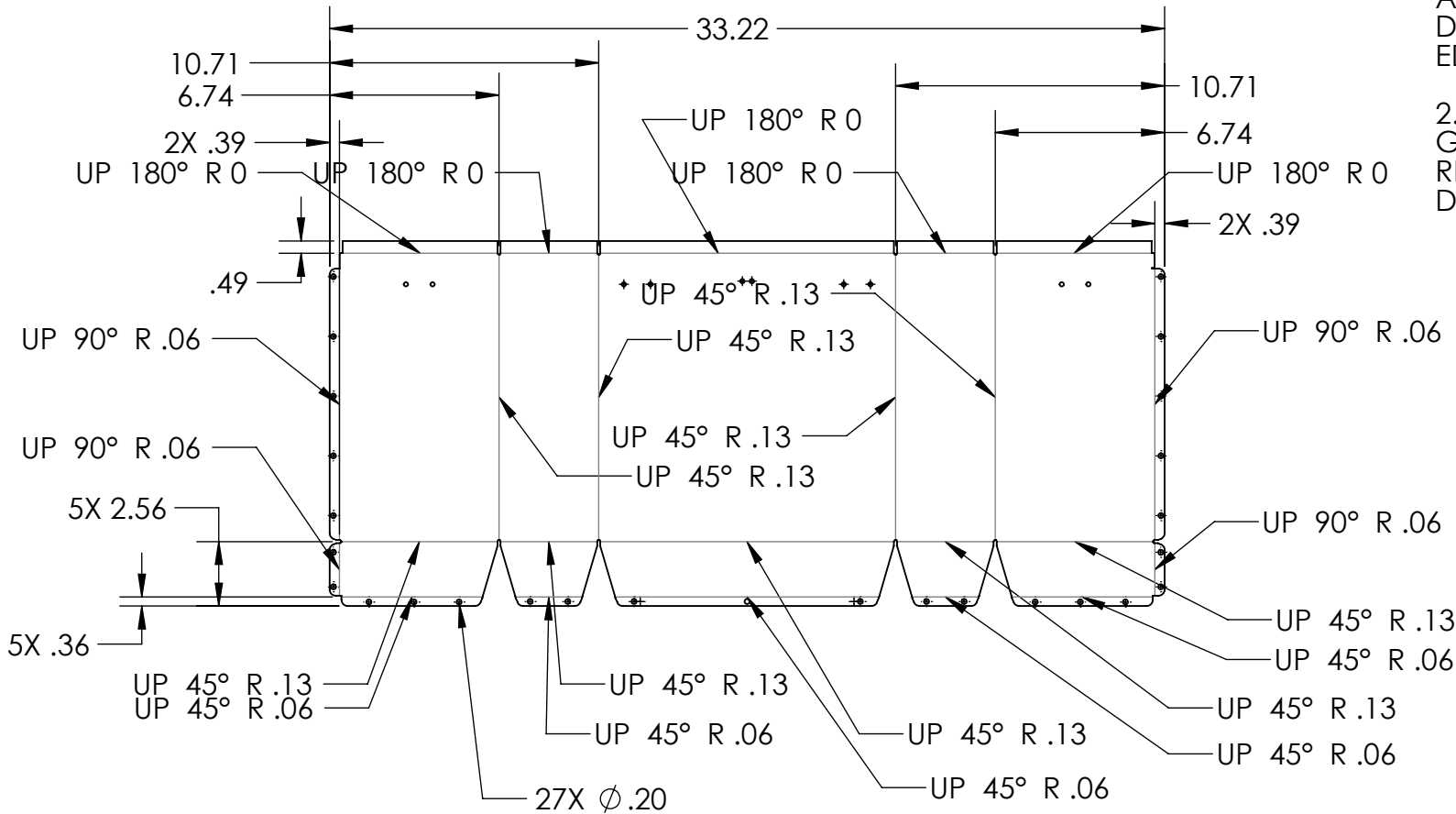
2

1

PRO-MAIN BODYSM-FLAT-PATTERN
MATERIAL: 14 GAUGE ALUMINUM SHEET

NOTE:
1. BETWEEN CUTTING
AND BENDING
DEBURR ALL SHARP
EDGES

2. FOR UNSPECIFIED
GEOMETRY
REFERENCE CAD
DATA



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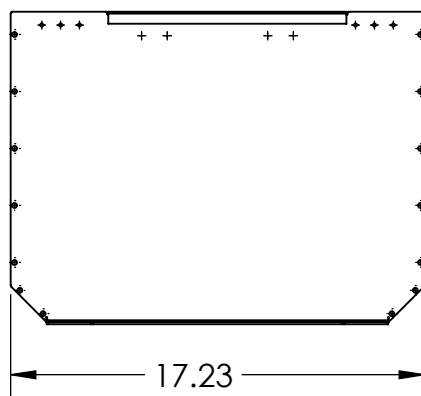
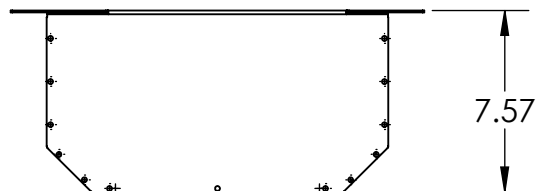
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| | | UNLESS OTHERWISE SPECIFIED: | | | NAME | DATE | | | |
| | | DIMENSIONS ARE IN INCHES | DRAWN | | | | TITLE: | | |
| | | TOLERANCES: | CHECKED | | | | | | |
| | | FRACTIONAL ± | ENG APPR. | | | | | | |
| | | ANGULAR: MACH ± BEND ± | MFG APPR. | | | | | | |
| | | TWO PLACE DECIMAL ± | Q.A. | | | | SIZE A | | |
| | | THREE PLACE DECIMAL ± | COMMENTS: | | | | | | DWG. NO. VELOCKER - PRO |
| NEXT ASSY | | USED ON | MATERIAL 14 GAUGE ALUMINUM SHEET | | | | REV | | |
| APPLICATION | | DO NOT SCALE DRAWING | | | | SCALE: 1:7 | | WEIGHT: | SHEET 5 OF 8 |

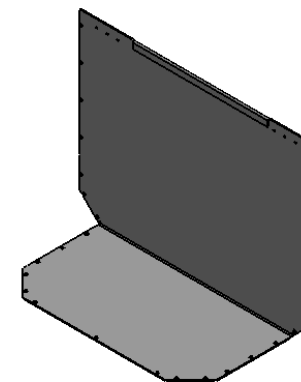
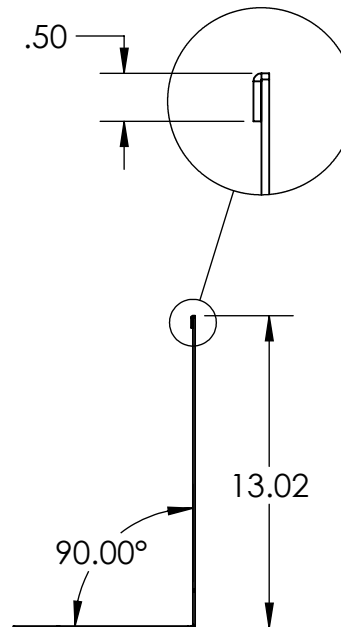
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1

PRO-BP
MATERIAL: 12 GAUGE ALUMINUM SHEET



DETAIL HEM DETAIL
SCALE 1 : 2



NOTE:
1. BETWEEN CUTTING AND
BENDING DEBURR ALL SHARP
EDGES
2. FOR UNSPECIFIED GEOMETRY
REFERENCE CAD DATA

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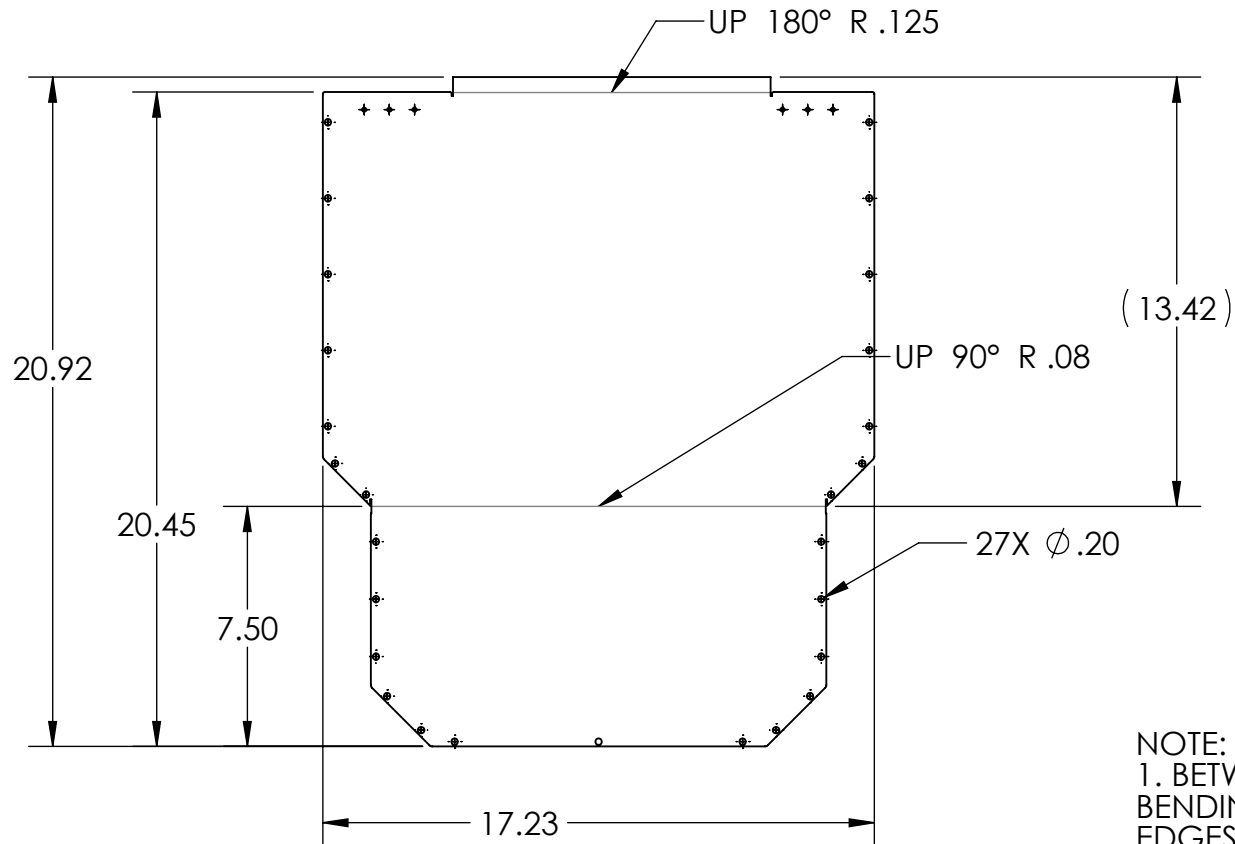
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| | | UNLESS OTHERWISE SPECIFIED: | | NAME | DATE | TITLE: | | |
| | | DIMENSIONS ARE IN INCHES | DRAWN | | | | | |
| | | TOLERANCES: | CHECKED | | | | | |
| | | FRACTIONAL \pm | ENG APPR. | | | | | |
| | | ANGULAR: MACH \pm BEND \pm | MFG APPR. | | | | | |
| | | TWO PLACE DECIMAL \pm | Q.A. | | | SIZE DWG. NO. REV A VELOCKER - PRO | | |
| | | THREE PLACE DECIMAL \pm | COMMENTS: | | | | | |
| | | INTERPRET GEOMETRIC | | | | | | |
| | | TOLERANCING PER: | | | | | | |
| | | MATERIAL | | | | SCALE: 1:8 WEIGHT: SHEET 6 OF 8 | | |
| | | 12 GAUGE ALUMINUM SHEET | | | | | | |
| | | FINISH | | | | | | |
| NEXT ASSY | USED ON | | | | | | | |
| APPLICATION | | DO NOT SCALE DRAWING | | | | | | |

2

1

PRO-BACK PANELSM-FLAT-PATTERN
MATERIAL: 12 GAUGE ALUMINUM SHEET



NOTE:
1. BETWEEN CUTTING AND
BENDING DEBURR ALL SHARP
EDGES
2. FOR UNSPECIFIED GEOMETRY
REFERENCE CAD DATA

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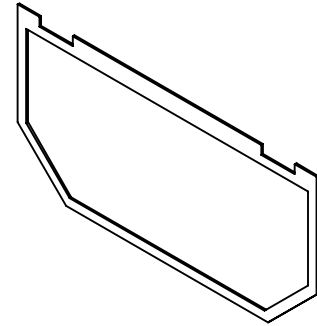
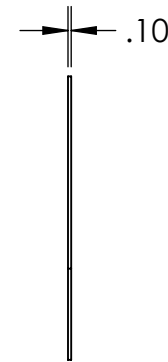
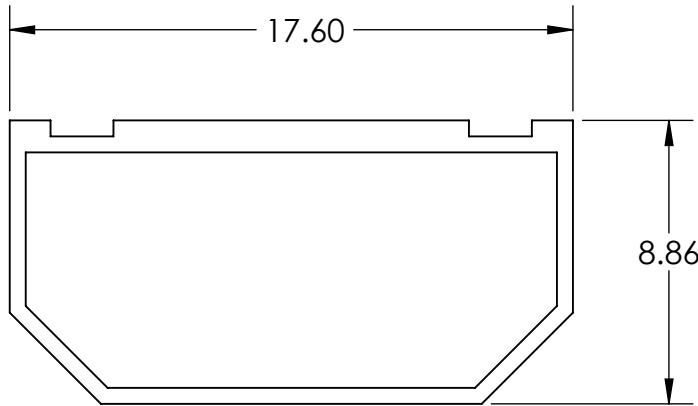
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| | | UNLESS OTHERWISE SPECIFIED: | | NAME | DATE | TITLE: | | |
| | | DIMENSIONS ARE IN INCHES | | DRAWN | | | | |
| | | TOLERANCES: | | CHECKED | | | | |
| | | FRACTIONAL ± | | ENG APPR. | | | | |
| | | ANGULAR: MACH± BEND ± | | MFG APPR. | | | | |
| | | TWO PLACE DECIMAL ± | | Q.A. | | SIZE A DWG. NO. | | |

2

1

PRO-GASKET
MATERIAL: NEOPRENE RUBBER



NOTE:
FOR UNSPECIFIED GEOMETRY
REFERENCE CAD DATA

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|-------------|---------|--|-----------|------|------|---------------------------------------|--|--|
| | | UNLESS OTHERWISE SPECIFIED: | | NAME | DATE | TITLE: | | |
| | | DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ± | DRAWN | | | | | |
| | | | CHECKED | | | | | |
| | | | ENG APPR. | | | | | |
| | | | MFG APPR. | | | | | |
| | | INTERPRET GEOMETRIC TOLERANCING PER: | Q.A. | | | SIZE A | | |
| | | MATERIAL NEOPRENE RUBBER | COMMENTS: | | | | | |
| | | FINISH | | | | SCALE: 1:6 WEIGHT: SHEET 8 OF 8 | | |
| | | | | | | | | |
| NEXT ASSY | USED ON | | | | | | | |
| APPLICATION | | DO NOT SCALE DRAWING | | | | | | |