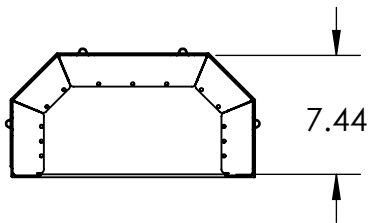
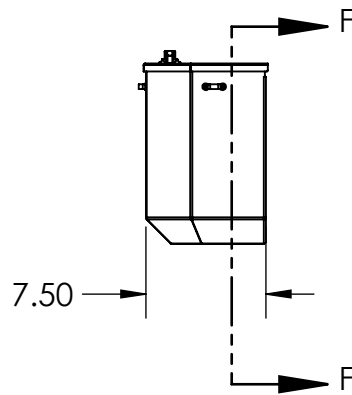
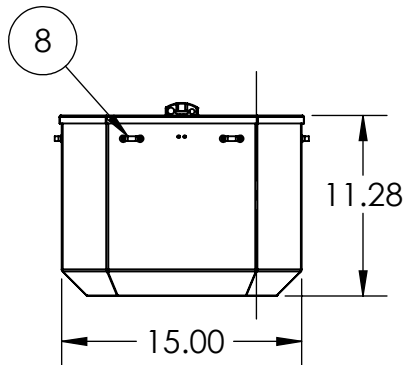
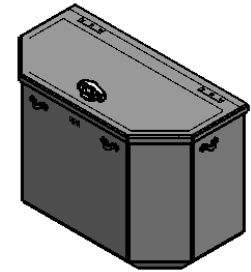
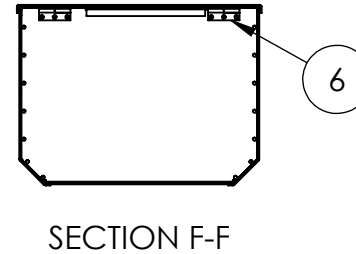
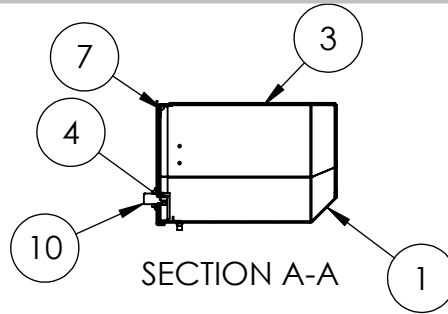
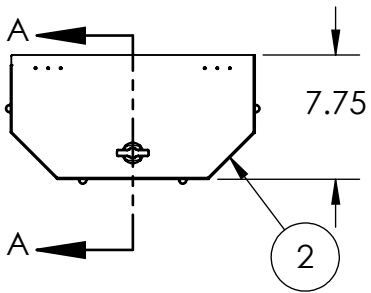


B

B



ITEM NO.	PART NUMBER	DESCRIPTION	SPORT/QTY.
1	SPORT - MB	MAIN BODY	1
2	SPORT - LID	LID	1
3	SPORT - BP	BACK PANEL	1
4	SPORT - GASKET	GASKET	1
5	SierraPacific-2-13BK50		1
6	HINGE 1		2
7	HINGE 1		2
8	HOOK RING		4
9	HINGE ISOLATOR		2
10	SierraPacific-41-09BK		1

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		TWO PLACE DECIMAL \pm	Q.A.			
		THREE PLACE DECIMAL \pm	COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:				
		MATERIAL				
		FINISH				
NEXT ASSY	USED ON					
APPLICATION		DO NOT SCALE DRAWING				

TITLE:

SIZE
A

DWG. NO.
VELOCKER - SPORT

REV

SCALE: 1:12 WEIGHT:

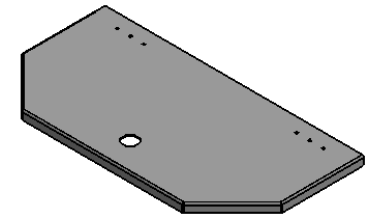
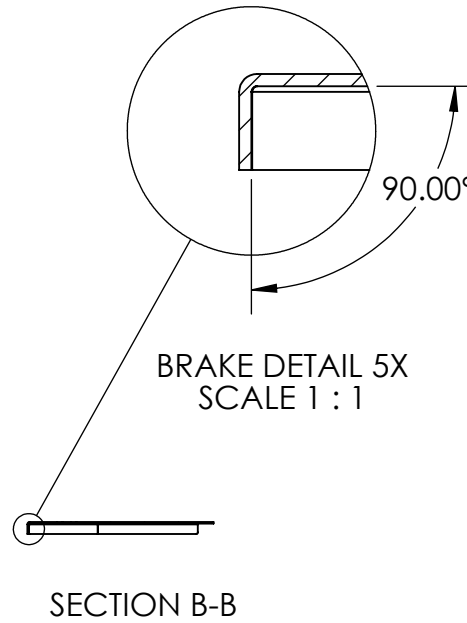
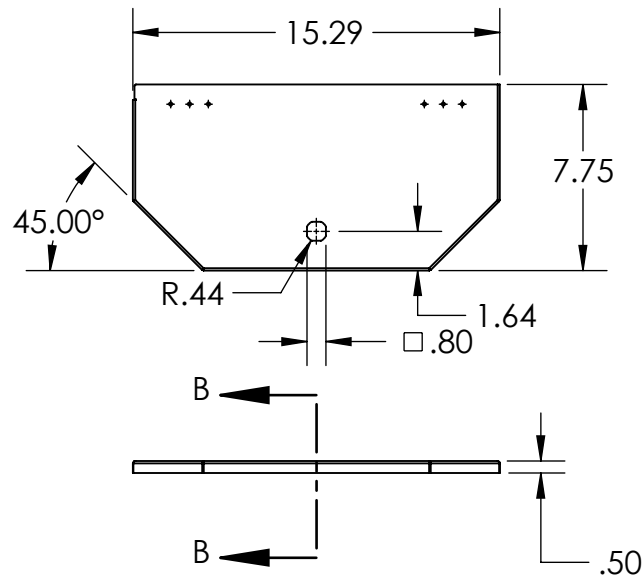
SHEET 1 OF 8

A

2

1

SPORT - LID
MATERIAL: 14 GAUGE ALUMINUM SHEET



NOTE:
1. BETWEEN CUTTING AND
BENDING DEBURR ALL SHARP
EDGES
2. FOR UNSPECIFIED GEOMETRY
REFERENCE CAD DATA

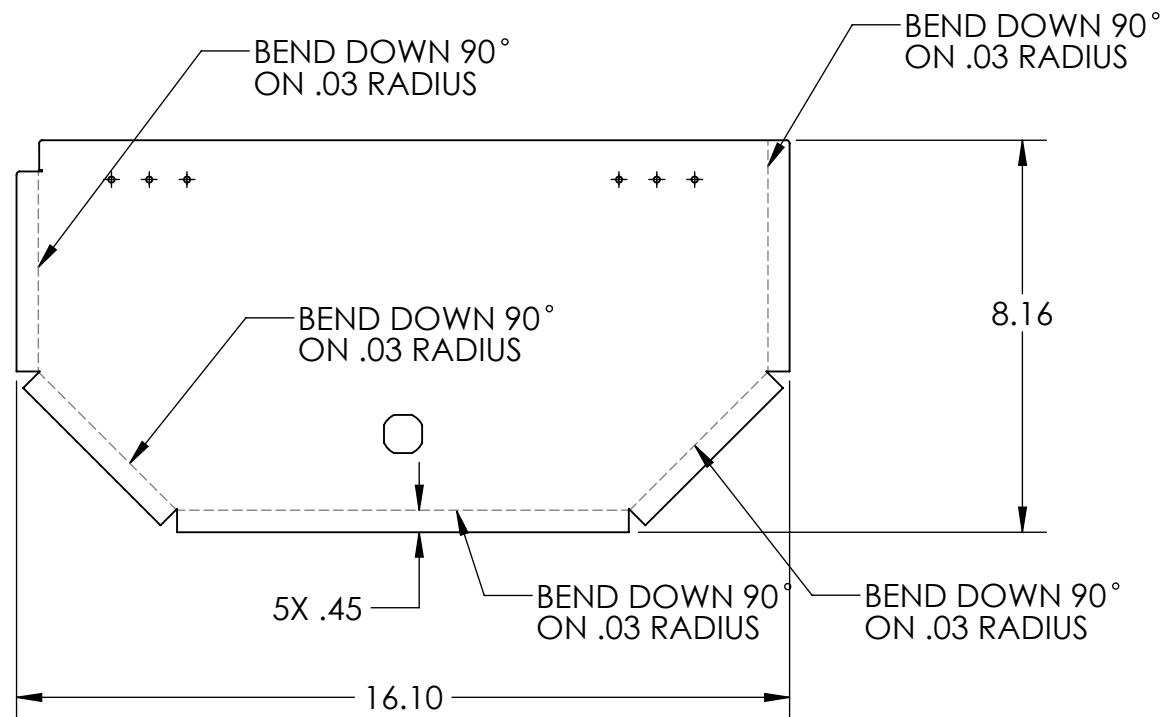
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		INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 1:8 WEIGHT: SHEET 2 OF 8		
		MATERIAL						
		14 GAUGE ALUMINUM SHEET						
NEXT ASSY	USED ON	FINISH						
APPLICATION		DO NOT SCALE DRAWING						

SPORT-LID-FLAT PATTERN
MATERIAL: 14 GAUGE ALUMINUM SHEET



NOTE:
1. BETWEEN CUTTING AND BENDING DEBURR ALL SHARP EDGES
2. FOR UNSPECIFIED GEOMETRY REFERENCE CAD DATA

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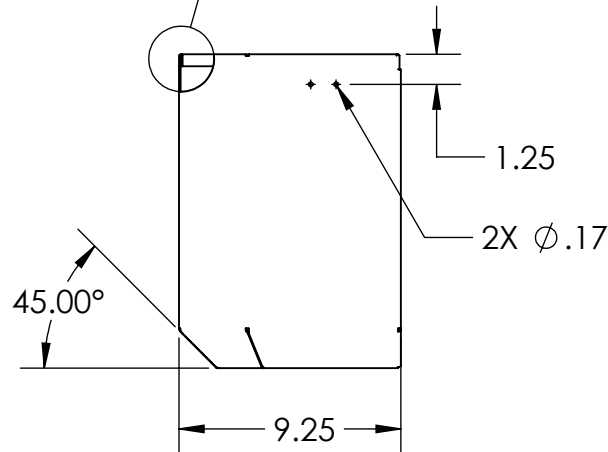
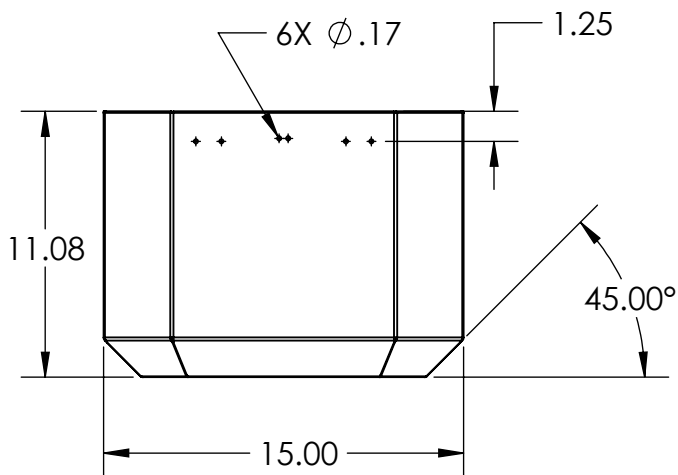
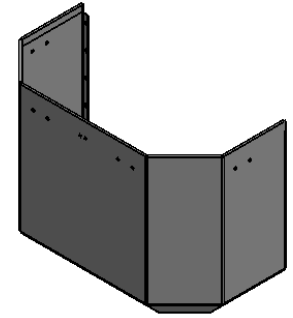
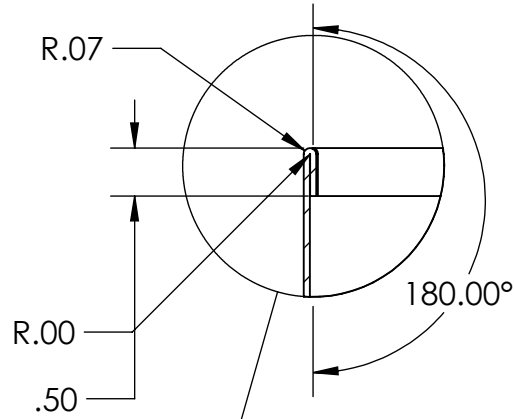
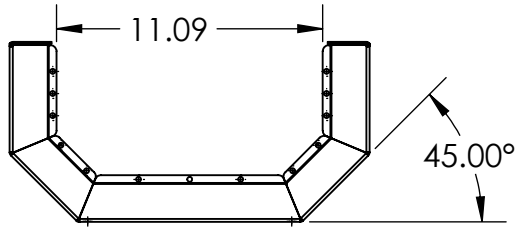
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		MATERIAL						
		14 GAUGE ALUMINUM SHEET				SHEET 3 OF 8		
		FINISH						
NEXT ASSY	USED ON					SCALE: 1:4	WEIGHT:	
APPLICATION		DO NOT SCALE DRAWING						

2

1

SPORT - MB
MATERIAL: 14 GAUGE ALUMINUM SHEET

DETAIL HEM DETAIL - 5 PLACES
SCALE 1 : 2



NOTE:
1. BETWEEN CUTTING AND BENDING DEBURR ALL SHARP EDGES
2. FOR UNSPECIFIED GEOMETRY REFERENCE CAD DATA

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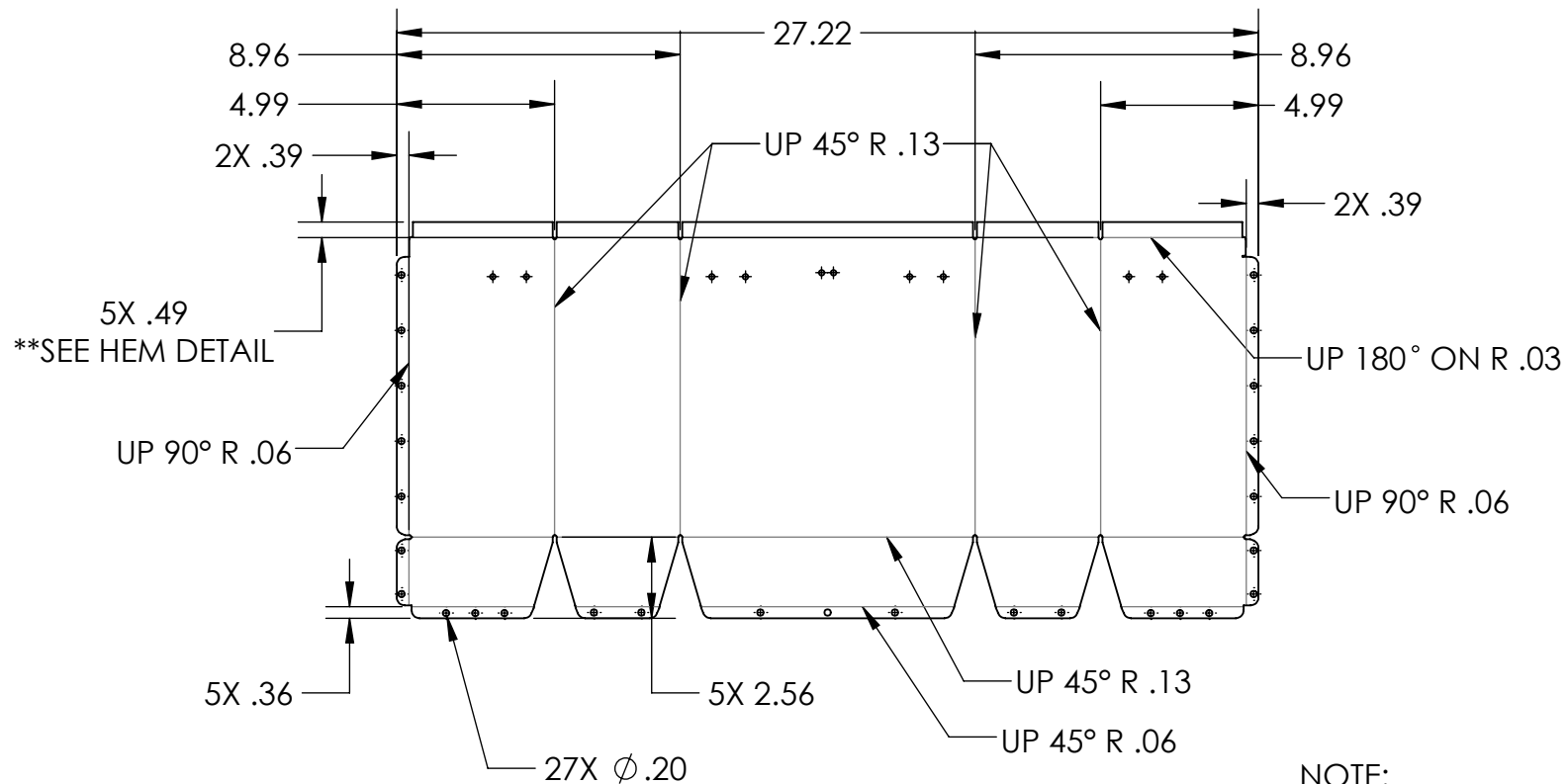
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		THREE PLACE DECIMAL \pm		COMMENTS:				
		INTERPRET GEOMETRIC TOLERANCING PER:				VELOCKER - SPORT		
		MATERIAL						
		14 GAUGE ALUMINUM SHEET				SHEET 4 OF 8		
		FINISH						
NEXT ASSY	USED ON					SCALE: 1:8	WEIGHT:	
APPLICATION		DO NOT SCALE DRAWING						

B

B

SPORT-MB-FLAT PATTERN
MATERIAL: 14 GAUGE ALUMINUM SHEET



NOTE:
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BENDING DEBURR ALL SHARP
EDGES
2. FOR UNSPECIFIED GEOMETRY
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		THREE PLACE DECIMAL ±		COMMENTS:				
		INTERPRET GEOMETRIC TOLERANCING PER:				VELOCKER - SPORT		
		MATERIAL						
		14 GAUGE ALUMINUM SHEET				SHEET 5 OF 8		
		FINISH						
NEXT ASSY	USED ON					SCALE: 1:6	WEIGHT:	
APPLICATION		DO NOT SCALE DRAWING						

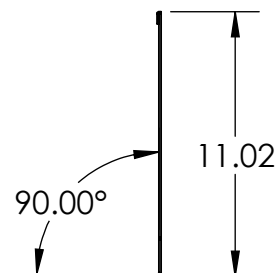
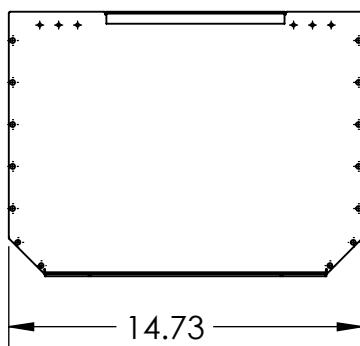
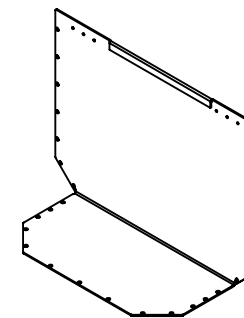
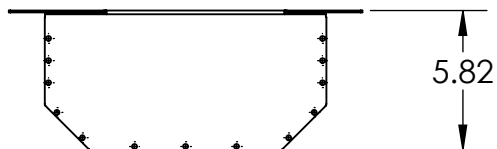
2

1

2

1

SPORT - BP
MATERIAL: 12 GAUGE ALUMINUM SHEET



NOTE:
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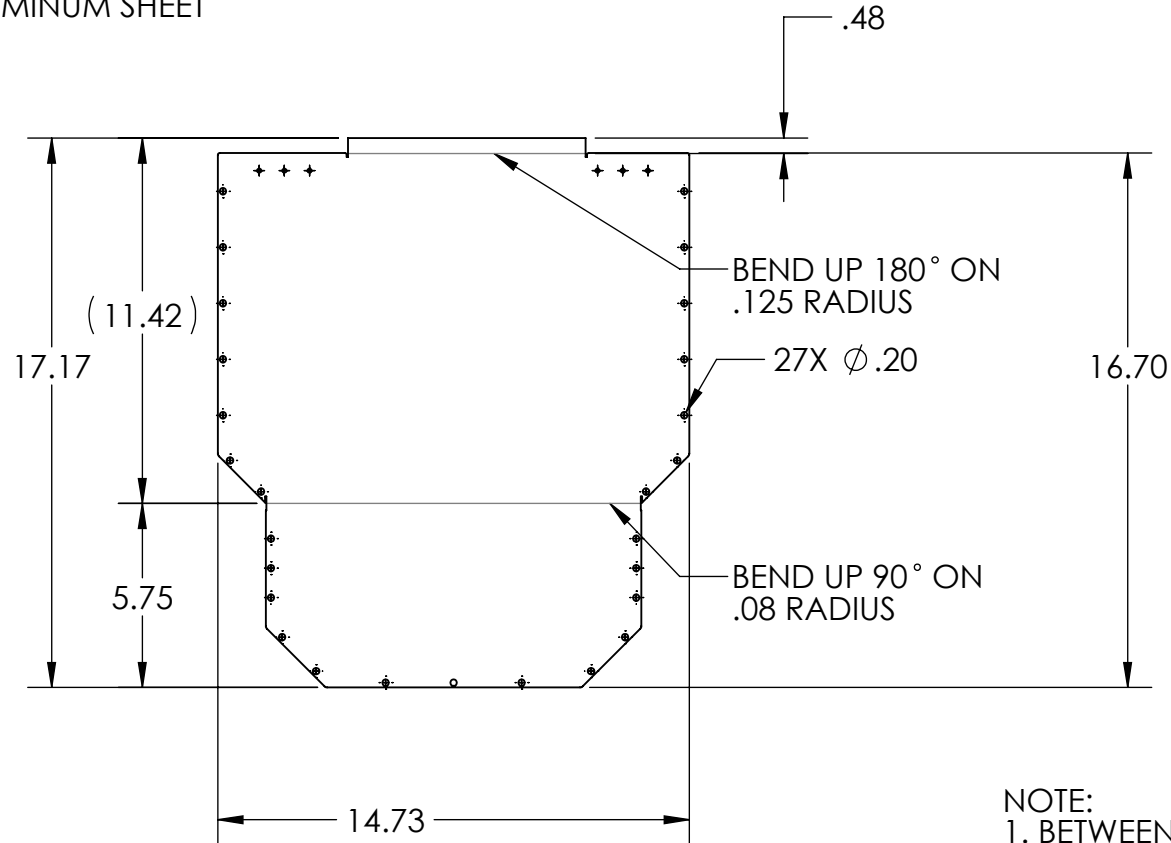
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		THREE PLACE DECIMAL ±	COMMENTS:					
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		MATERIAL						
		12 GAUGE ALUMINUM SHEET				SCALE: 1:8 WEIGHT: SHEET 6 OF 8		
		FINISH						
NEXT ASSY	USED ON							
APPLICATION		DO NOT SCALE DRAWING						

2

1

SPORT-BP-FLAT PATTERN
MATERIAL: 12 GAUGE ALUMINUM SHEET



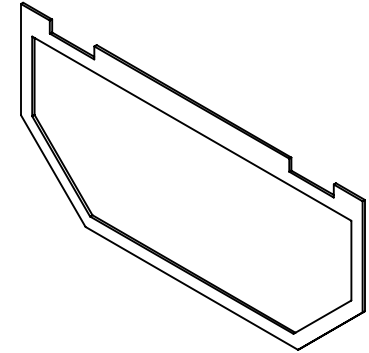
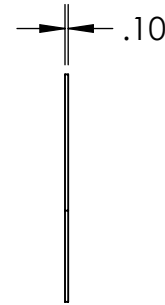
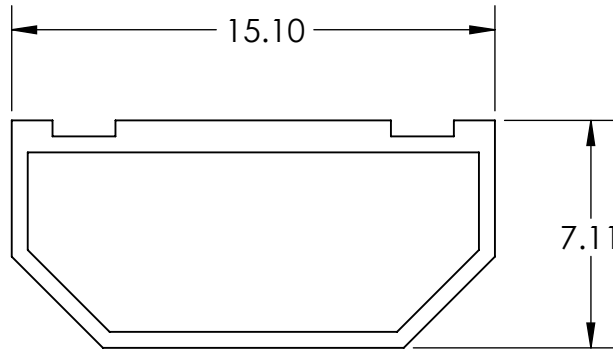
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		THREE PLACE DECIMAL ±		Q.A.				
		INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:			VELOCKER - SPORT		
		MATERIAL						
		12 GAUGE ALUMINUM SHEET						
		FINISH						
NEXT ASSY USED ON								
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:6	WEIGHT:	SHEET 7 OF 8

SPORT - GASKET
MATERIAL: NEOPRENE RUBBER



NOTE:
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		THREE PLACE DECIMAL ±	COMMENTS:						
		INTERPRET GEOMETRIC TOLERANCING PER:				A	VELOCKER - SPORT		
		MATERIAL							
		NEOPRENE RUBBER							
		FINISH				SCALE: 1:6 WEIGHT: SHEET 8 OF 8			
NEXT ASSY	USED ON								
APPLICATION		DO NOT SCALE DRAWING							