

Team Meeting 2/3/20 - ~2½ Weeks Until PDR (~Feb 21)

Meeting Agenda

- Made GitHub Organization for more formal code storage
 - <https://github.com/Stanford-AA284-2020>
 - Send GitHub usernames to Jeff
 - Use for matlab/simulink/other code or version-sensitive files
- Subsystem RE updates
 - Progress
 - Needs
- Top-Level Priorities
- Deliverables for Friday

Top-Level Priorities

Get complete design down, at preliminary detail level - spend next week refining design

- Document rationale for all major/moderate decisions for PDR

P&ID

Understanding pressure, temp, mass flow influences throughout system is critical

- Refine
 - Are we using different pressurant & purge gases?
 - Plumbing sizing
 - Run tank(s)
 - Valve control types (pneu, servo, manual)
 - Redundant shutoff? (E-stop)
- Convert to interactive Simulink/Spreadsheet model
 - Ideally ability to use temp/press inputs to know state during test
- Tank models (P, T, rho)
 - CH₄
 - O₂
 - N₂
 - He
- Flow Control Device models (dP)
 - Main ox/fuel valves
 - Pressurant valves
 - Purge valves
 - Check valves
 - Orifices
- Fittings & pipes

- Sharp angle pressure drop
 - Area changes/choke points
 - Friction
 - Heat transfer?
- Station table
 - All-in-one state reference for system

CAD

Need to start component design to stay on track

- Component volume/shape
- Fasteners
 - Material
 - Head & shank type
 - Count
- O-ring gland sizing
- Material selection
 - Metals
 - Seals (elastomers)

Bill Of Materials (BOM)

Need cost estimates & quantities

- Raw stock
- Machining/Welding/printing service fees
- Fasteners
 - Bolts/screws
 - Nuts
 - Washers
- Seals
- Valves
- Valve actuators
- Spark plug & coil
- Avionics
 - Control CPU
 - Interface boards
 - E-stop
 - Wiring
- Tubing
- Tube fittings
- Transducers
 - Pressure
 - Temp
- Fluids
 - CH4

- O2
- N2
- He

FMEA

Everyone needs to make additions, and read it

Deliverables for Friday/Monday

Prop Feed

- Coherent Interactive P&ID
 - Not necessarily all design values, but at least structure in place
 - Find appropriate actual part numbers & flow parameters for all flow control parts
- BOM
 - Add all currently quoted parts
 - Get propellant/fluid quotes
 - Conservative fitting estimate
 - Should match P&ID
- Run tank decisions
 - Are we using a run tank for CH4?
 - What are we using for LO2?

Nozzle/Chamber

- CAD of nozzle & chamber
 - Component models
 - Subassemblies
- Nozzle bolt notch design
 - Prelim - can we test before PDR?
- BOM

Injector/Igniter

- P&ID requirements
 - Pressure
 - Mdot
 - Full igniter subsystem
- CAD
 - Injector element design
 - Injector manifolding first pass
 - Igniter design
- BOM
 - Talk to potential sponsors

- Get quotes on rough designs for 3D print/AM parts in case of no sponsorship

Test

- Test plan drafts
 - Subsystem tests
 - Full system test ops
 - What hardware is needed?
 -
 - What data are needed?
 - What design features are needed?
- CAD
 - Test stand prelim design
 - **Define where the test stand attaches to the rocket**
- BOM

Avionics

- Avionics diagram
 - from/with P&ID
 - Interactive?
 - Work on feed system - control type factors into valve selection
- BOM

Notes

- Tom wants to start buying avionics to enable testing, coding, etc.
 - ~\$100
 - Raspberry Pi is ~\$35
 - Is Raspberry Pi best architecture for this?
 - Use Raspberry Pi to store data, Arduino for control?
- Walker finished igniter design calcs
 - Alec started CAD
- Walker & Alec found micron-dimensioned orifices, useful for mass flow regulation
- Push deadlines forward to enable igniter test over break
 - **PDR is finished design deadline for all parts required for igniter test**
- Which is safer, fuel-rich or fuel-lean?
- How much can we expect N₂ to diffuse into our liquid oxygen?
- Add gaseous oxygen feed for igniter - makes test easier
- Add plenum for CH₄ stream before orifice?
 - Minimize turbulence effects on orifice flow rate
 - Can we find existing tank hardware to use as manifold/plenum for multiple methane cylinders?