... CubeSat Networks ...



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Acknowledgments

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Abstract

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Abbreviations

LEO Low Earth Orbit

SMB Small to Medium Business

COTS Commercial Off-The-Shelf

ADCS Attitude Determination and Control Sub-systems

C&DH Command And Data Handling

ISS International Space Station

CSN CubeSat Network

NASA National Aeronautics and Space Administration

EDSN Edison Demonstration of Smallsat Networks

CNSA China National Space Administration

S2G Space To Ground

WSN Wireless Sensor Network

MANET Mobile Ad-hoc Network

ISC Inter-Satellite Communication

Chapter 1: Introduction

In this chapter the details of the general background and motivation for this project are provided. The content herein is intended to provide a brief overview of the CubeSats and inter-CubeSat communications. The core objectives of this work and the general structure of this document are also covered.

1.1 Background

Due to prohibitive costs and technical requirements access to low earth orbit (160 – 2,000km) (LEO) has typically been restricted to military, government and large corporate institutions [1]. Over the past decade, two factors have disrupted the status quo and opened access to LEO for academic intuitions and SMBs alike. The first factor is the private space race. Renewed competition has caused a dramatic drop in the "unit cost to LEO", which refers to the cost of launching one kilogram to LEO. In 2001 the NASA's Space Transport System's space shuttle unit cost to LEO was approximately \$60,000, with a fully loaded cargo bay. Today, thanks in large part to the competitive prices of SpaceX, the minimum unit cost to LEO is in the region of \$4,000 [2].

The second, and perhaps most influential factor, is the induction of new small satellites classifications such as the 'Micro', 'Nano', 'Pico' and 'Femto' classes. This

work focuses on the capabilities and applications of CubeSats which, almost always, fall into the Nanosatellite (NanoSat) class. NanoSats have a wet mass of between 1kg and 10kg. The wet mass refers to the mass of the satellite along with the mass of the propellant required to 'lift' the satellite to its desired orbit. Like almost all satellites, the form factor of NanoSats is tailored to match the utilized launch vehicle. However, unlike many other classes, an open 'CubeSat' standard for NanoSats has been developing and gaining popularity over the past decade [3]. There is considerable open-sourcing of the design and implementation of CubeSat components. Such open-sourcing is historically rare in the satellite industry.

CubeSats, as the name suggests, adopt a cube form factor. Each Cube, often referred to as a 'unit', is 10cm to a side. Multiple units are often combined in order to form larger CubeSat. Six unit configurations are typically the largest form factor used [4, 5]. CubeSats are generally constructed solely of commercial off-the-shelf components (COTS) components instead of those designed specifically for the extremes of space environments. Single unit CubeSats have been shown capable of containing many of the standard sub-systems that one may find on larger class satellites such as: orbital control [6], attitude determination and control (ADCS) [7], communications [8-10], command and data handling (C&DH) [11, 12], power management and so on. Along with several sub-systems, a CubeSat may carry a small 'payload' which is often a scientific instrument or some previously 'unflown' implementation of a sub-system such as an experimental antenna [13]. CubeSats have become increasingly popular with the space industry both for testing new

technologies and for commercial applications. However, the primary applications for CubeSats remain within the educational and academic domain [14].

What gives CubeSats, and other small satellites, an advantage over other larger satellites is their ability to 'hitch' a ride alongside larger launch payloads. Effectively all modern launch payloads are designed to match the capabilities of the launch vehicle. Frequently, launch vehicles will have some spare volume and lift capacity. Multiple CubeSat launchers have been developed which make use of this spare volume and lift capacity [15, 16]. In cases where cargo and/or personnel are being delivered to the ISS for instance, CubeSats often hitch a ride. These CubeSats are then launched from the ISS's dedicated CubeSat launcher.

As a result of the lowering unit costs to LEO and the increasing affordability, availability and capabilities of CubeSat components, CubeSat mission have become increasing ambitious [17-19]. This project focuses on a particular subset of emerging CubeSat missions which involve networked swarms of CubeSats; these will simply be referred to as CubeSat networks (CSNs). The multi-CubeSat missions offer greater redundancy which addresses the platform's limited power and durability. Missions which involve CSNs seek to advance the platform by introducing varying degrees of autonomous cooperation and coordination between CubeSats. It is this cooperation and coordination that presents various new CubeSat mission applications. CSNs stand to enable the collection of greater volumes of scientific data, novel interferometry [20], high fidelity sensory data, inexpensive low-data rate terrestrial communications and improved air traffic monitoring [21]. The space industry has taken the first crucial steps into designing

and testing CSNs with missions such as NASA's EDSN [22] and Nodes [12] and CNSA's Tianwang-1 [23].

This work seeks to build upon data from the aforementioned missions. The overall aim being the exploration of certain fundamental aspects of the communication approaches employed in CSNs. In particular, this work attempts to identify how CSN based missions may approach communication in order to optimize space to ground (S2G) data throughput while remaining sensitive to CubeSat power consumption.

1.2 Objectives

CSNs share many similarities with terrestrial concepts such as wireless sensor networks (WSNs) and mobile ad-hoc networks (MANETs). The state of the art in CSNs has its basis in work in these fields. However, much of the existing work relating to CSNs was published prior the design and launch of the first CSN. As a result, authors were often forced to make several assumptions as to the capabilities and constraints of CSNs.

The general motivation of this work is to assess CSN network and MAC layer protocol design. This assessment requires the analysis of existing work relating to WSNs, MANETs, CSNs, and the design and implementation of CubeSat missions. As mentioned, there are numerous varied applications of CSNs. As such, this work narrows the scope of interest to a generic and common scientific mission. This chosen mission employs a number of CubeSats each of which carries an identical scientific instrument. This scientific instrument produces some data which must

be communicated to ground. It is then objective of the CSN to coordinate in order to efficiently route this data to ground. For the scientist on the ground the core concern is the quality and the quantity of the data received. It is assumed that issues relating to data quality are fully addressed. This leaves the quantity of data received as the metric for success for this hypothetical mission. With this the core objective of this work becomes the exploration CSN protocol design in order to maximize S2G data throughput.

In terms of power, satellite-to-satellite S2S is considerably less expensive than S2G communication. S2S data rates are likely to exist in the region of Mbps whereas S2G data rates are frequently as low as 12kbps. These imbalances present an optimization problem. Increasing the amount of S2G communication will increase S2G throughput but, it will also consume more battery overall and reduce the mission's lifetime. S2S may be used to communicate data to a CubeSat which has more battery power and/or a better window of opportunity for S2G communications. Of course, too much S2S may prove wasteful in scenarios where all CubeSats have enough battery and suitable S2G windows to perform S2G communications. Any solutions proposed by this work intend to address the direct challenge of balancing power consumption with S2G throughput.

1.3 Thesis Structure

This document is divided into six chapters. The Introduction chapter offers a basic overview of the background of the project and the motivations and objectives

thereof. This chapter aims to provide suitable material for lay-readers to understand the context and general scope of the project.

The State of the Art chapter \dots

The Proposed Protocols chapter ...

The Simulations chapter ...

The Results chapter ...

Finally the Conclusions chapter ...

Chapter 2: State of the Art

The major literature informing this work can be roughly divided into three broad categories: terrestrial communications, CubeSat communications and CSN missions. Along with these categories this chapter provides an in-depth exploration into the CubeSat platform. This exploration is followed by a section detailing relevant terrestrial communication technologies, which focuses on Wireless Sensor Networks (WSNs) and Mobile Ad-Hoc Networks (MANETs). Such terrestrial technology is important context for the following section on CubeSat communications. This section seeks to examine CubeSat communications within the context of the previous sections.

This chapter concludes by examining several relevant missions. In many cases these missions provide a sanity check for preceding sections. In particular, the challenges of launching and operating space craft in LEO provide crucial context to prior art detailing CubeSat communications. Finally several notable secondary areas of research are highlighted. These areas fall outside of the scope of this work but are nonetheless influential in the greater context of space-bound communications.

2.1 CubeSats

CubeSats typically fall within the satellite weight classification of 'Nano' satellites (1-10kg). CubeSats are further classified by the number of 'units' which they

contain, where a unit is a 10cm cube. A one unit CubeSat is referred to as a '1U'. Configurations of 2U, 2.5U, 3U and 6U are all common.

CubeSats were first proposed by Bob Twiggs of Stanford University and Jordi Puig-Suari of California Polytechnic State University in 1999 [24]. In 2000 the first published work detailing a new CubeSat standard was published [25]. The platform was intended as an answer to the prohibitive costs and challenges involved in low-resource academic satellite development. At the time, there were effectively no standard approaches or components for the design and implementation of small satellites. Researchers relied almost entirely on acquiring a place for instruments on larger satellites or pursuing the development of research satellites as lengthy collaborations across multiple research institutions. Frequently, research only required satellites with basic capabilities.

2003 saw the first launch of a CubeSat on-board a Russian Eurorockot [24]. At the time of writing there have been 487 CubeSats launched [25] since 2003. Spread across 14 years this number may seem unimpressive however, approximately 75% of all these launches have taken place during the previous 5 years. This is due almost entirely to the recent boom in the private space industry which has greatly lowered the cost of access to LEO [1].

Thanks in large part to a San Francisco based company named Planet Labs [26], roughly 40% of all launched CubeSats were developed by commercial entities. Comparatively, academic/research institutions have developed approx.. 40% and the remaining 20% is divided between civilian and military institutions. In terms of use cases, roughly 60% of all missions are dedicated to earth imaging, 20% to

technology demonstration, 10% to education, and the remaining 10% is divided between various commercial, military and science applications [25].

Unsurprisingly, the core motivation behind the recent popularity of CubeSats is their cost. Costs are driven down by three factors, the use of COTS components, open sourcing, and reduced launch costs. Effectively every component of a modern CubeSat is available in COTS form. Retailers such as Clyde Space offer a wide range of products from power to attitude determination and control systems [27]. COTS components reduce costs significantly by removing the need to develop or source custom components from third parties.

Combined with COTS components open sourcing lowers costs further by reducing development time and the need for expertize. Open and often proven approaches for both soft and hard CubeSat systems are becoming widespread as the platform develops [3]. Although this may seem intuitive, such sharing and open-sourcing of work in the satellite industry has been historically rare. To date, there is no accepted standards body for the domain. Researchers such as Puig-Suari at the California Polytechnic State University (CalPoly) have driven the domain forward since its inception, creating a number of pseudo-standards. Crucially, CalPoly lead the development and design of standard CubeSat deployers [28]. Such deployers became common place have come to defined the de-facto standards for the domain. A similar pattern can be seen elsewhere in the domain such as with the development of a pseudo-standard satellite bus design [29]. Recently, "OpenOrbiter" by Straub et. al from the University of North Dakota is a prime example of open pseudo-standard framework for CubeSat development [30].

Depending on the complexity of the CubeSat, development costs may range anywhere from \$50,000 to \$250,000 [31]. This can be compared to a development cost in the order of millions of dollars for larger satellites weighing over 100kg. A similar gap has emerged in terms of launch costs. Satellites over 100kg may see launch costs in the order of hundreds of thousands if not millions of dollars, depending on the launch vehicle and orbital requirements. CubeSats avoid these costs by 'hitching' a ride alongside larger payloads using volume and lift capacity not required by primary or secondary payloads. Providers such as SpaceX have disruptive the satellite industry further by offering greatly reduced cost access to LEO [32]. These factors have led to CubeSat launch costs as low as \$10,000 [31]. With recent development towards multi-CubeSat and CSN mission, multiple CubeSats may take the place of their larger counterparts at a fraction of the cost. CubeSats are also making the move beyond LEO with new developments towards deep space and lunar applications [16, 18].

2.1.1 CubeSat Capabilities

This section provides an overview of the state of the art technical capabilities of CubeSats. In line with this work's objectives, a focus is placed on technologies relating to communication and power. This section aims to provide context to the upcoming sections on terrestrial and CubeSat communications. In many cases, there is a need to reality check potential communications strategies with the current and emerging capabilities of the CubeSat platform.

2.1.1.1 Space-to-Ground Communication Systems

There is considerable variance in the implementation of S2G CubeSat communication sub-systems. The choice of and design of a system is application dependent however there are some broad patterns worth noting. For instance, the most common protocol for S2G communications is AX.25 [33]. Implementations using AX.25 at the link layer generally utilize a flavour of UDP/IP at higher protocol layers. CubeSat S2G communications sub-systems typically consume between 1W to 3W of power during transmission and can achieve data rates between 9.6kbps and 12kbps when using AX.25 [34].

There are some notable outliers to the trends in CubeSat S2G commutations which have considerably advanced domain. In particular, NASA's Dynamic Ionosphere CubeSat Experiment (DICE) mission achieved a remarkable S2G maximum data rate of 3Mbps [35]. Such rates were achieved using a custom SDR based subsystem consuming roughly 9W and operating within the UHF band. The DICE mission holds the record for the highest S2G data rate achieved by a CubeSat. At present there are few missions that attempt a downlink rates in the order of Mbps, with the notable exception of JPL's ISARA mission [36]. The majority of upcoming missions aim to achieve communication rates in the order of hundreds of kbps.

In order to approach protocol design for the throughput v. power consumption problem, 'baseline' state of the art S2G characteristics were chosen. One of the primary inspirations for the work was the CNSA's Tianwang-1 (TW-1) mission [37]. This mission is an ideal candidate to use as a baseline for S2G communication modelling as the mission was designed specifically to test CubeSat inter-

communications. As such, it is representative of the capabilities future CSN missions may achieve. TW-1 achieved S2G data rates of 125kbps. Details regarding the power consumption of the TW-1 S2G sub-systems are unavailable. However, by examining previous and upcoming missions as well as work on energy budget analysis [38] one may safely assume a peak transmission power consumption of 3W.

2.1.1.2 Satellite-to-Satellite Communication Systems

S2S communications is by no means a new concept. CubeSat based S2S communication began to gain popularity following a paper published in 2008 on the "Development of a Satellite Sensor Network for Future Space Missions" by Vladimirova et. al. CubeSat S2S communication remained purely conceptual until 2016 that the NASA Nodes mission made it a reality [12].

Unlike the case of S2G communications there is little prior art regarding the S2S capabilities of CubeSats. This is unsurprising considering the age of the domain. There are effectively two cases which inform the state of the art S2S capabilities of CubeSats: The NASA's Nodes mission and Gamalink [39]. Comparatively, Gamalink is considerably more advanced than the systems employed on the Nodes mission. Nodes utilized a UHF transceiver and the AX.25 protocol to achieve S2S data rates of 1.2kps. As Nodes was a first in many regards it is unsurprising that the mission designers opted for a well-known and basic approaches to CubeSat communications.

Gamalink is a proprietary SDR based technology developed by a Portuguese Aerospace and Defence company by the name of Tekever. Gamalink is unquestionably the current state of the art in CubeSat S2S communications. Gamalink has been successfully tested on the TW-1 mission [23] it is also marked for use by several other missions such as i-INSPIRE II [40], DelFFi [41] and ESA's Proba 3 [42].

Due to the Gamalink's proprietary nature and its potential military applications details regarding Gamalink are exceptionally sparse. During research no information regarding protocol use or design was available. Tekever make several allusions to MANETs even stating that Gamalink implements an "SDR-based Ad hoc Space Network" (SASNET). This is a clear indication that the state of the art in MANET technology is integral to the design and development of Gamalink.

Despite the lack of protocol stack information, several key data points regarding Gamalink are available. According to promotional material presented to ESA Gamalink is capable of achieving data rates up to 2Mbps however, i-INSPIRE mission designers state that the maximum data rate as 1Mbps [40]. Gamalink operates in the S-Band (2.40-2.45 GHz) with a bandwidth of 40Mhz, making the Mbps scale data rates believable. While transmitting Gamalink consumes up to 1.5W and while receiving up to 200mW [41]. Using these details and assuming a maximum data rate of 2Mbps, a state of the art baseline can be established for CubeSat S2S communications to be used alongside the S2G baseline.

2.1.1.3 Other Capabilities

Although the primary relevant CubeSat capabilities have been covered in the preceding sections, there are certain other capabilities worth discussing in brief. In general, the capabilities of CubeSats have progressed closer and closer to those of larger satellites. Despite strict power, weight and size constraints effectively all major large satellite sub-systems have a corresponding, scaled down, CubeSat equivalent.

Attitude determination and control sub-systems (ADCS) are implemented to ensure correct spacecraft orientation. ADCS are critical to insuring correctly positioned solar panel, antennae and or payload instruments. In almost all cases craft will also be required to 'de-tumble' prior to launch. There are numerous tested examples of ADCS technologies for CubeSats [7, 43, 44] including several which are available COTS. Along with ADCS some basic orbital control and manoeuvrability systems have also been tested at the CubeSat scale [6].

Determining accurate time and position are two classic challenges for spacecraft that have been long solved in the domain of CubeSats. By communicating with larger satellites within the Global Navigation Satellite System (GNSS) CubeSat may acquire precise GPS time and position. CubeSat missions often regularly update such information in order to coordinate in-orbit operations and S2G communications. One work by Glennon et al. entitled "Synchronization and syntonization of formation flying CubeSats using the namuru V3. 2 spaceborne GPS receiver" provides a clear overview of necessary CubeSat capabilities within multi-CubeSat missions [45].

Finally, it is worth noting that Gamalink provides functionality beyond that of S2S communications. Gamalink also provides the secondary functions of GNSS receiving, attitude determination, ranging capabilities (5m resolution) and distributed clock synchronization.

2.1.2 CubeSat Applications

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2.2 Terrestrial Communications

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At the highest level these sub-domains are Wireless Sensor Networks (WSNs) and Mobile Ad-Hoc Networks (MANETs). Within the sub-domain of WSNs works relating to data collection, energy aware networking protocols and to a lesser extent data dissemination are of interest. MANET related works are relevant in their treatment of the mobility of network members. As such particular attention is paid to Vehicle Area Networks (VANETs) which share many of the same properties as CSNs. Like CSNs, VANETs have intermittent, potentially unpredictable access to a greater and more 'static' network . Also, the position, state and intent of network members is often be unknown prior to communication.

2.2.1 Wireless Sensor Networks

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WSN data collection is examined by Francesco et al. in their extensive survey paper of 2011 [46]. The work is particularly useful as it focuses on WSNs with mobile elements (WSN-MEs). It places a strong focus on mobility while maintaining and referencing the existing relevant state of the art in WSN routing, data collection, power management and so on. In many respects, this work by Francesco et al. represents an ideal overview of WSNs topics which are relevant to CSNs. Complementing this work is another survey by Rault et al. published in 2014 which examines energy efficiency in WSNs [47]. The work approaches WSNs in more general terms. It's value, in a similar manner to the aforementioned survey, comes from the exploration of the many dimensions of its focus covering relevant elements across several WSN topics such as routing, duty cycling, mobility and so on.

2.2.2 Mobile Ad-Hoc Networks

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There is, as suggested by the existence of WSN-MEs, often considerable overlap between paradigms within the fields of MANETs and WSNs. This overlap is quite obvious when comparing the work of Aung et al in their review of "group mobility models for mobile ad hoc networks" [48] and the aforementioned work of Francesco et al. In general, the most discussed and active topic within MANETs is that of routing. In this regard the work of Mohseni et al. in their survey of routing protocols in MANETs [49] provides a more detailed view of many of the aspects mentioned in brief by Francesco et al.

Finally, the area of VANETs, contains many parallels to CSNs. In fact, there is a further concentration of VANETs dubbed FANETs (Flying Ad-Hoc Networks) [50]. A survey by Bekmezci et al. introduces MANETs and VANETs and in the context of both fields FANETs. The authors deal primarily with unmanned aerial vehicles (UAVs). As expected, FANETs, as described, are a sub-class of VANETs which include many of the same challenges, restriction and properties of CSNs.

2.3 CubeSat Communications

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Even before missions implementing CSNs had begun development the academic community produced several works examining the inter-communication of CubeSats. Most notably Challa and McNair of University of Florida provide extensive explorations of distributed applications implemented on CSNs [34, 51-54]. These works are somewhat out of the scope of this project as they deal more with applications running upon CSNs rather than the operation of the CSN itself. Despite this, these works provide an insight into potential future applications of CSNs.

The most relevant work in this area is the extensive survey of "Inter-Satellite Communication for Small Satellite Systems" by Radhakrishnan et al. [9]. The survey provides an overview of the state of the art as well as a roadmap for exploring numerous areas within the field. The survey focuses on the physical, data link and network layers of the OSI networking reference model [55]. The authors detail relevant prior art in these areas and provide analyses of the relevant

efficacies of the various approaches. Another work involving authors of the aforementioned survey paper provides the starting point for simulations. The work examines potential optimal MAC protocol implementations for small satellite systems [56].

Although the work by Radhakrishnan et al. is by far the most relevant there are other works worth mentioning which inform the current state of the art. Wong et al., operating mainly out of NASA's Goddard Flight Center, examine a potential future for CSNs where space to ground communications are performed through relay with existing space bound communication networks [10]. This concept is explored for deep space missions in much of the preliminary development of the COPINS mission [57]. Another survey style paper on inter-satellite link for CubeSats by Budianu et al. [8] published in 2013 provides a broader overview of the field with more attention to antenna design and link budget analysis. The authors only touch briefly on networking protocols making the work less relevant in this case.

Lastly, the SDR based "Gamalink" [39] technology of Tekever is prevalent in the design of many recent missions involving CSNs and, in fact, small satellite crosslink communications in general. The technology is employed in the design of the aforementioned Tianwang-1, Proba 3, QB50 missions as well as several others. Gamalink is mentioned in several works with varying degree of relevancy to this project [41, 58-61]. The technology is unquestionably the current state of the art in "turnkey" inter-satellite communications for small satellite form factors. Unfortunately, the implementation details of Gamalink are carefully restricted, perhaps to protect IP but also perhaps the technology may also see use for military

applications. Considerable effort was dedicated to attempting learn the implementation details of Gamalink. Despite contacting various persons involved in the development of the technology and examining all relevant literature no concrete details as to the MAC and network protocols used by Gamalink were obtained.

2.4 CubeSat Network Missions

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2.4.1 Previous Missions

There are three major missions to consider in the area of CSNs: NASA's EDSN and Nodes, and CNSA's Tianwang-1 (TW1). Of these missions, both Nodes and TW1 have flown. The EDSN or "Edison Demonstration of Smallsat Networks" was unfortunately lost due to a failure during launch. The mission is still worth investigating however as remaining EDSN craft we used during the successful Nodes missions.

The two most informative works on the EDSN mission were both published in 2014, prior to the loss of the mission payload in November 2015. The first work, authored by Hanson et al. examines the inter-satellite communications architecture of the mission [62]. The second work, authored by three of the four authors involved in [62], examines the development lessons learned throughout the mission [63]. These works provide insight extensive insight into the missions

S2G and crosslink communications hardware and capabilities thereof as well as the energy profile of each CubeSat.

"Nodes" is the direct follow on from the EDSN mission which uses leftover CubeSat's from the EDSN mission. In general all the salient details regarding the EDSN mission still apply. The changes made to the Nodes mission relate primarily to on-board software and are detailed by Hanson et al. in a work published in 2016 following the mission's successful launch, deployment and conclusion [12]. As many of the changes were software based the paper provide useful insight into the communications protocols utilized. To date this is the only published work relating to the mission.

The CNSA's Tianwang-1 (TW1) mission, also referred to as STU-2, is a mission involving numerous commercial and academic entities lead by the Shanghai Engineering Centre for Microsatellites (SECM). The majority of the published work relating to TW1 details its ADCS and novel propulsion systems [43, 64]. A presentation by Wu et al. during the 30th Annual AIAA/USU Conference on Small Satellite (2016) offers an brief overview of the mission's communication systems [37]. The technology used to implement inter-satellite networking, "Gamalink" was supplied by Tekever. The details of which are difficult to come by despite the fact that the Gamalink project was funded by the European Commission's CORDIS project [39]. Clearly, there is IP relating to Gamalink that belongs to parties such as Tekever which is restricted from publication.

There are other mission other than those ones details here that can provide an insight into the general development of CSNs: ESA's AIM COPINS [57], GomX-4

[65, 66] and Proba-3 [42], NASA's CPOD [67] and TROPICS [68], QB50 [69] and OLFAR [70]. These missions are, at the time of writing in development or awaiting a launch date with the exception of COPINS which was defunded.

2.4.2 Future Missions

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2.5 Other Areas of Note

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2.6 Summary

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Chapter 3: Proposed Protocols

3.1 Introduction
Objectives, Requirements, Restrictions
3.2 Objectives
3.3 Assumptions
Large sections covering basis, defense and compromise of all relevant assumptions
3.4 Restrictions
3.5 Summary

Chapter 4: Simulation

4.1 Introduction
Include formations/scenarios examined
4.2 OMNeT++
4.3 Protocol Implementation
4.4 Simulation Design
Assumptions, simplications etc.
4.5 Simulation Analysis
4.6 Discussion

Chapter 5: Results

5.1 Introduction
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Chapter 6: Conclusions

6.1 Discussion
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6.2 Future Work

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