



## TPDxEUSB30 2, 4-Channel ESD Protection for Super-Speed USB 3.0 Interface

### 1 Features

- Supports USB 3.0 Data Rates (5 Gbps)
- IEC 61000-4-2 ESD Protection (Level 4 Contact)
- IEC 61000-4-5 Surge Protection
  - 5 A (8/20  $\mu$ s)
- Low Capacitance
  - DRT: 0.7 pF (Typ)
  - DQA: 0.8 pF (Typ)
- Dynamic Resistance: 0.6  $\Omega$  (Typ)
- Space-Saving DRT, DQA Packages
- Flow-Through Pin Mapping

### 2 Applications

- Notebooks
- Set-Top Boxes
- DVD Players
- Media Players
- Portable Computers

### 3 Description

The TPD2EUSB30, TPD2EUSB30A, and TPD4EUSB30 are 2 and 4 channel Transient Voltage Suppressor (TVS) based Electrostatic Discharge (ESD) protection diode arrays. The TPDxEUSB30/A devices are rated to dissipate ESD strikes at the maximum level specified in the IEC 61000-4-2 international standard (Contact). These devices also offer 5 A (8/20  $\mu$ s) peak pulse current ratings per IEC 61000-4-5 (Surge) specification.

The TPD2EUSB30A offers low 4.5-V DC break-down voltage. The low capacitance, low break-down voltage, and low dynamic resistance make the TPD2EUSB30A a superior protection device for high-speed differential I/Os.

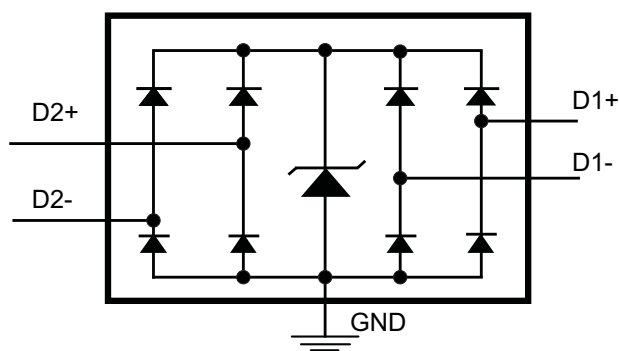
The TPD2EUSB30 and TPD2EUSB30A are offered in space saving DRT (1 mm  $\times$  1 mm) package. The TPD4EUSB30 is offered in space saving DQA (2.5 mm  $\times$  1.0 mm) package.

#### Device Information<sup>(1)</sup>

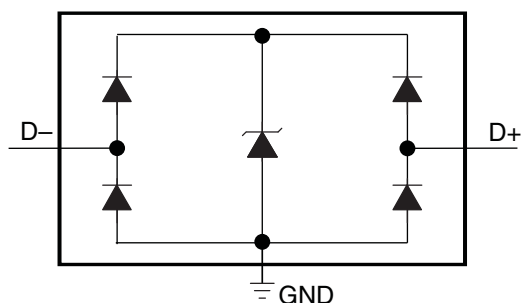
PART NUMBER	PACKAGE	BODY SIZE (NOM)
TPD2EUSB30	SOT (3)	1.00 mm $\times$ 0.80 mm
TPD2EUSB30A		
TPD4EUSB30	USON (10)	2.50 mm $\times$ 1.00 mm

(1) For all available packages, see the orderable addendum at the end of the datasheet.

**TPD4EUSB30 Circuit**



**TPD2EUSB30/A Circuit**



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## 4 Revision History

Changes from Revision D (August 2012) to Revision E	Page
<ul style="list-style-type: none"> <li>Added <i>Handling Rating</i> table, <i>Feature Description</i> section, <i>Device Functional Modes</i>, <i>Application and Implementation</i> section, <i>Power Supply Recommendations</i> section, <i>Layout</i> section, <i>Device and Documentation Support</i> section, and <i>Mechanical, Packaging, and Orderable Information</i> section .....</li> </ul>	<b>1</b>

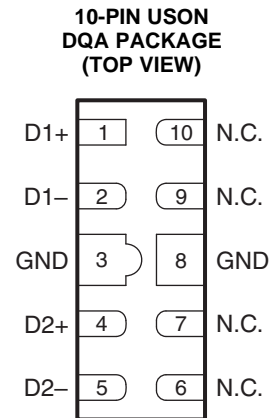
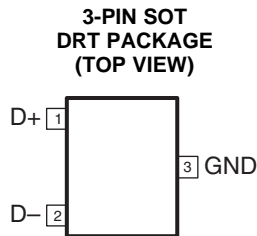
Changes from Revision C (December 2011) to Revision D	Page
<ul style="list-style-type: none"> <li>Updated Dynamic Resistance value .....</li> </ul>	<b>1</b>
<ul style="list-style-type: none"> <li>Updated Dynamic Resistance value .....</li> </ul>	<b>4</b>

Changes from Revision B (July 2011) to Revision C	Page
<ul style="list-style-type: none"> <li>Added Insertion Loss graphic to TYPICAL OPERATING CHARACTERISTICS section. ....</li> </ul>	<b>6</b>

Changes from Revision A (December 2010) to Revision B	Page
<ul style="list-style-type: none"> <li>Changed TOP-SIDE MARKING column in the Ordering Information Table .....</li> </ul>	<b>3</b>

Changes from Original (August 2010) to Revision A	Page
<ul style="list-style-type: none"> <li>Added TPS2EUSB30A part to document. ....</li> </ul>	<b>1</b>

## 5 Pin Configurations and Functions



### Pin Functions

PIN			TYPE	DESCRIPTION
NAME	DRT	DQA		
Dx+, Dx–	1, 2	1, 2, 4, 5	ESD port	High-speed ESD clamp, provides ESD protection to the high-speed differential data lines
GND	3	3, 8	GND	Ground
N.C.		6, 7, 9, 10		Not normally connected

## 6 Specifications

### 6.1 Absolute Maximum Ratings<sup>(1)</sup>

over operating free-air temperature range (unless otherwise noted)

			MIN	MAX	UNIT
IO Voltage (D+ and D- pins)		TPD2EUSB30, TPD4EUSB30	0	6	V
		TPD2EUSB30A	0	4	
T <sub>A</sub>	Operating free-air temperature range		–40	85	°C
	IEC 61000-4-5 Surge Current (t <sub>p</sub> = 8/20 μs)	D+, D– pins		5	A
	IEC 61000-4-5 Surge Peak Power (t <sub>p</sub> = 8/20 μs)	D+, D– pins		45	W

- (1) Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum-rated conditions for extended periods may affect device reliability.

### 6.2 Handling Ratings

				MIN	MAX	UNIT	
T <sub>stg</sub>	Storage temperature range			−65	125	°C	
V <sub>(ESD)</sub>	Electrostatic discharge	Human body model (HBM), per ANSI/ESDA/JEDEC JS-001, all pins <sup>(1)</sup>		−2.5	2.5	kV	
		Charged device model (CDM), per JEDEC specification JESD22-C101, all pins <sup>(2)</sup>		−1.5	1.5		
		IEC 61000-4-2 Contact Discharge		D+, D− pins	−8	8	kV
		IEC 61000-4-2 Air-Gap Discharge (TPD2EUSB30/A)		D+, D− pins	−8	8	
		IEC 61000-4-2 Air-Gap Discharge (TPD4EUSB30)		D+, D− pins	−9	9	

- (1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

- (2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

**TPD2EUSB30, TPD2EUSB30A, TPD4EUSB30**

SLVSAC2E – AUGUST 2010 – REVISED AUGUST 2014

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### 6.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

		MIN	MAX	UNIT
T <sub>A</sub> Operating Free-Air Temperature Range		–40	85	°C
Operating Voltage	TPD2EUSB30, TPD4EUSB30	0	5.5	V
	TPD2EUSB30A	0	3.6	

### 6.4 Thermal Information

THERMAL METRIC <sup>(1)</sup>		TPD2EUSB30	TPD2EUSB30A	TPD4EUSB30	UNIT
		DRT	DRT	DQA	
		3 PINS	3 PINS	10 PINS	
R <sub>θJA</sub>	Junction-to-ambient thermal resistance	610.2	610.2	162.2	°C/W
R <sub>θJC(top)</sub>	Junction-to-case (top) thermal resistance	288.0	288.0	128.3	
R <sub>θJB</sub>	Junction-to-board thermal resistance	118.4	118.4	56.7	
Ψ <sub>JT</sub>	Junction-to-top characterization parameter	20.2	20.2	13.8	
Ψ <sub>JB</sub>	Junction-to-board characterization parameter	116.4	116.4	56.6	
R <sub>θJC(bot)</sub>	Junction-to-case (bottom) thermal resistance	N/A	N/A	8.1	

(1) For more information about traditional and new thermal metrics, see the *IC Package Thermal Metrics* application report, [SPRA953](#).

### 6.5 Electrical Characteristics

over operating free-air temperature range (unless otherwise noted)

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
V <sub>RWM</sub>	Reverse stand-off voltage (D+ and D- pins)	TPD2EUSB30, TPD4EUSB30			5.5	V
		TPD2EUSB30A			3.6	V
V <sub>clamp</sub>	Clamp voltage	D+, D- pins to ground, I <sub>IO</sub> = 1 A			8	V
I <sub>IO</sub>	Current from IO port to supply pins	V <sub>IO</sub> = 2.5 V, I <sub>D</sub> = 8 mA		0.01	0.1	μA
V <sub>D</sub>	Diode forward voltage	D+, D- pins, lower clamp diode, V <sub>IO</sub> = 2.5 V, I <sub>D</sub> = 8 mA	0.6	0.8	0.95	V
R <sub>dyn</sub>	Dynamic resistance	D+, D- pins, I = 1 A		0.6		Ω
C <sub>IO-IO</sub>	Capacitance IO to IO	D+, D- pins, V <sub>IO</sub> = 2.5 V		0.05		pF
C <sub>IO-GND</sub>	Capacitance IO to GND	D+, D- pins (DRT)		0.7		pF
		D1+, D1-, D2+, D2- (DQA)		0.8		
V <sub>BR</sub>	Break-down voltage, TPD2EUSB30, TPD4EUSB30	I <sub>IO</sub> = 1 mA	7			V
	Break-down voltage, TPD2EUSB30A	I <sub>IO</sub> = 1 mA	4.5			V

## 6.6 Typical Characteristics

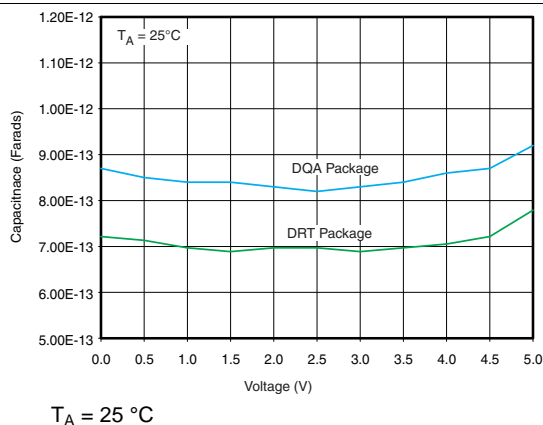


Figure 1. IO Capacitance vs IO Voltage

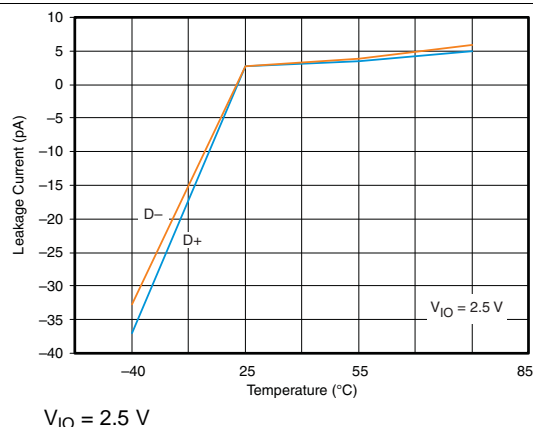


Figure 2. Leakage Current vs Temperature

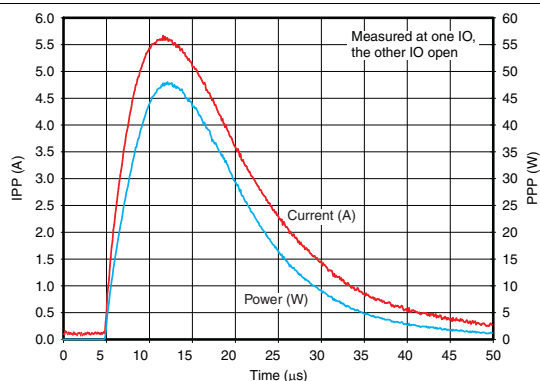


Figure 3. Peak Pulse Waveforms

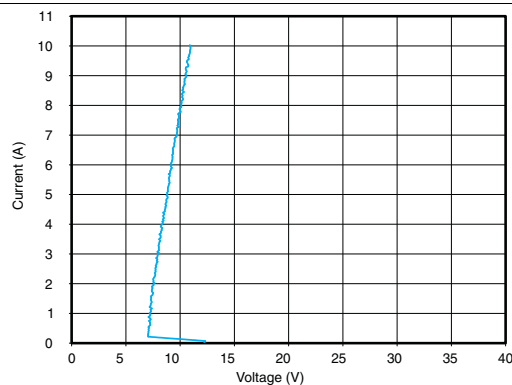


Figure 4. D+,D- Transmission Line Pulsar Plot for TPD2EUSB30 (100 ns Pulse, 10 ns Rise Time)

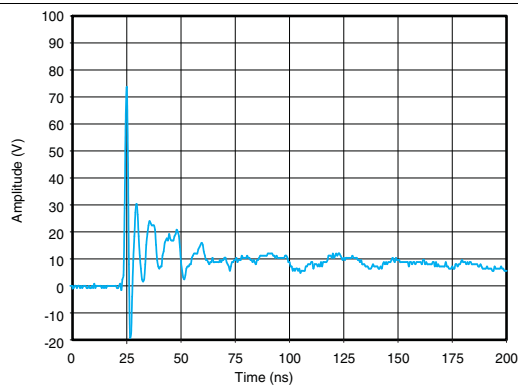


Figure 5. IEC Clamping Waveforms (8 kV Contact)

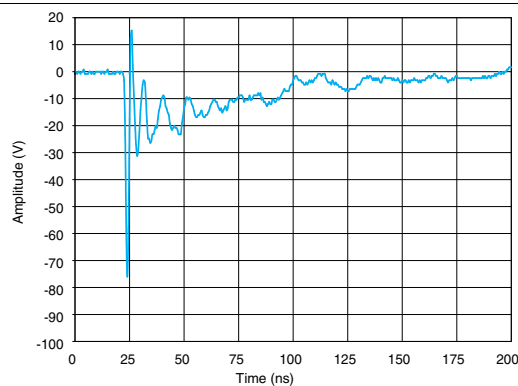
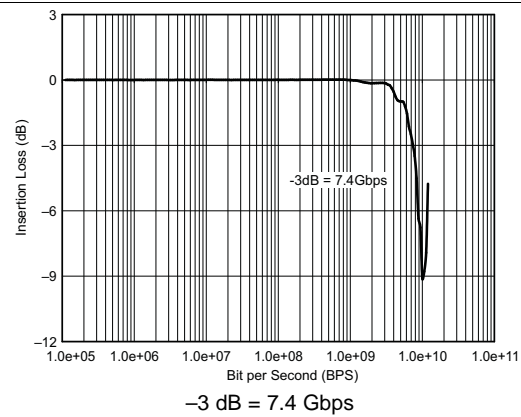


Figure 6. IEC Clamping Waveforms (-8 kV Contact)

## Typical Characteristics (continued)



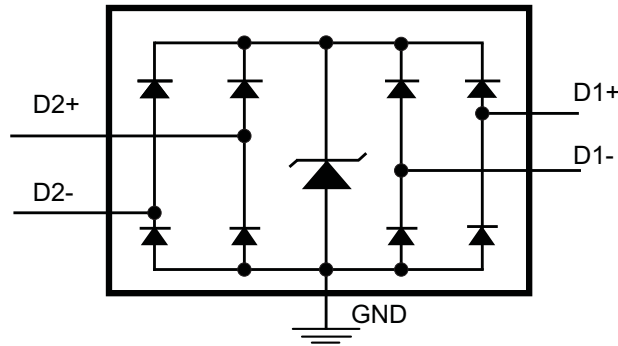
**Figure 7. Insertion Loss**

## 7 Detailed Description

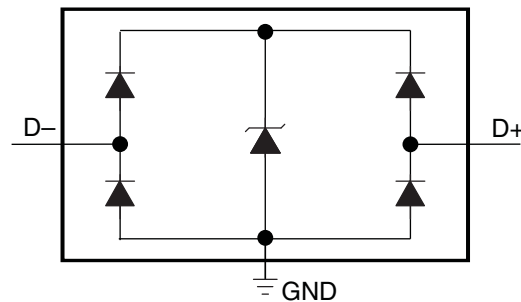
### 7.1 Overview

The TPD2EUSB30, TPD2EUSB30A, and TPD4EUSB30 are 2 and 4 channel Transient Voltage Suppressor (TVS) based Electrostatic Discharge (ESD) protection diode arrays. The TPDxEUSB30/A devices are rated to dissipate ESD strikes at the maximum contact level specified in the IEC 61000-4-2 international standard (Contact). These devices also offer 5 A (8/20  $\mu$ s) peak pulse current ratings per IEC 61000-4-5 (surge) specification.

### 7.2 Functional Block Diagram



**Figure 8. TPD4EUSB30 Circuit**



**Figure 9. TPD2EUSB30/A Circuit**

### 7.3 Feature Description

TPDxEUSB30/A is a family of uni-directional Electrostatic Discharge (ESD) protection devices with low capacitance. Each IO line is rated to dissipate ESD strikes at or above the maximum level specified in the IEC 61000-4-2 (Level 4 Contact) international standard. The TPDxEUSB30/A's low loading capacitance makes it ideal for protection super speed high-speed signals.

### 7.4 Device Functional Modes

The TPDxEUSB30/A family of devices are passive integrated circuits that activate whenever voltages above  $V_{BR}$  or below the lower diodes  $V_{forward}$  ( $-0.6V$ ) are present upon the circuit being protected. During ESD events, voltages as high as  $\pm 8$  kV (contact) can be directed to ground via the internal diode network. Once the voltages on the protected lines fall below the trigger voltage of the device (usually within 10's of nano-seconds) the device reverts to passive.

## 8 Application and Implementation

### 8.1 Application Information

The TPDxEUSB30/A family is a family of diode array type Transient Voltage Suppressors (TVS) which are typically used to provide a path to ground for dissipating ESD events on hi-speed signal lines between a human interface connector and a system. As the current from ESD passes through the TVS, only a small voltage drop is present across the diode. This is the voltage presented to the protected IC. The low  $R_{DYN}$  of the triggered TVS holds this voltage,  $V_{CLAMP}$ , to a tolerable level to the protected IC.

### 8.2 Typical Application

#### 8.2.1 TPDxEUSB30/A Eye Pattern Test

Figure 17 shows the lab board that was designed to demonstrate the degradation of the eye pattern quality with and without the TPD2EUSB30/A in the USB 3.0 signal path. The measurements show that there is only ~2 ps jitter penalty to the differential signal when the TPD2EUSB30/A device is added in the signal path. A similar setup was employed to measure the eye diagram for the TPD4EUSB30.

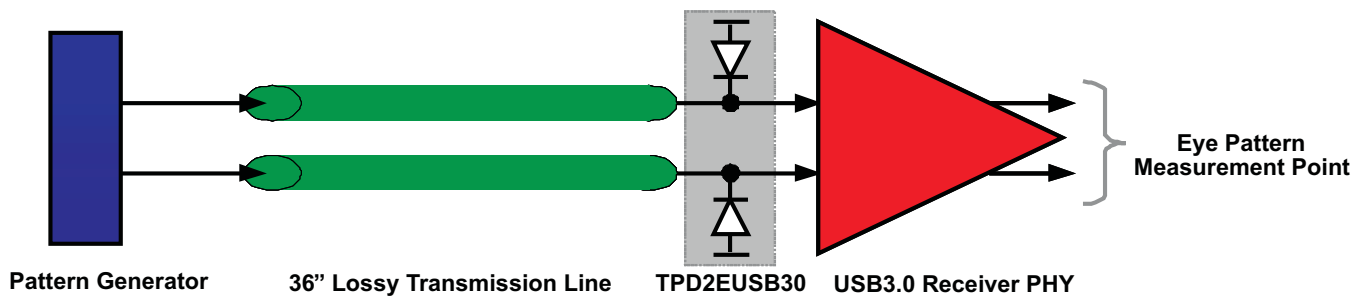


Figure 10. Measurement Setup to collect the Eye Pattern on a Reference Board with TPD2EUSB30/A

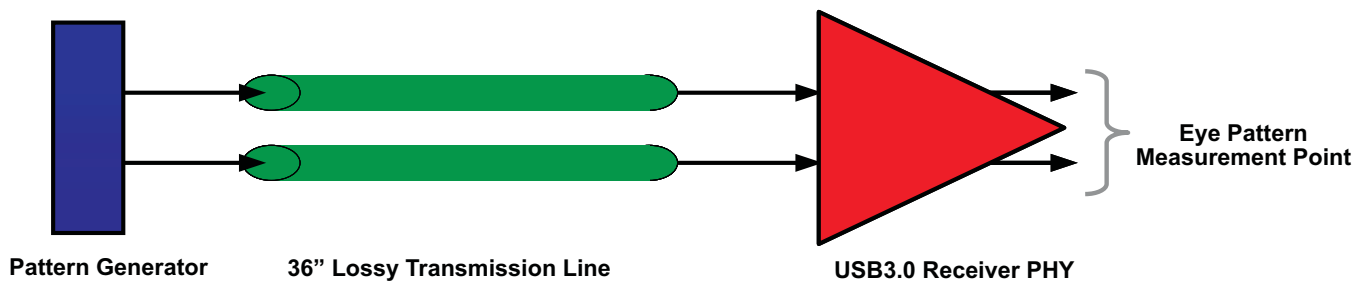


Figure 11. Measurement Setup to collect the Eye Pattern on a Reference Board with TPD2EUSB30/A

#### 8.2.1.1 Design Requirements

For this design example, a single TPD2EUSB30/A is used to protect a differential data pair lines, similar to a USB 3.0 application. Given the USB application, the following parameters are known.

DESIGN PARAMETER	VALUE
Signal range on D+, and D–	0 V to 3.3 V
Operating Frequency	2.5 GHz

#### 8.2.1.2 Detailed Design Procedure

To begin the design process, some parameters must be decided upon; the designer needs to know the following:

- Signal range on all the protected lines
- Operating frequency



#### 8.2.1.2.1 Signal Range on D+, D- pins

The TPD2EUSB30 has 2 pins which support 0 to 5.5 V and the TPD2EUSB30A has 2 pins which support 0 to 3.6 V.

#### 8.2.1.2.2 Operating Frequency

The 0.7 pF (TPD2EUSB30/A Typ) line capacitance supports data rates in excess of 5 Gbps.

#### 8.2.1.3 Application Curves

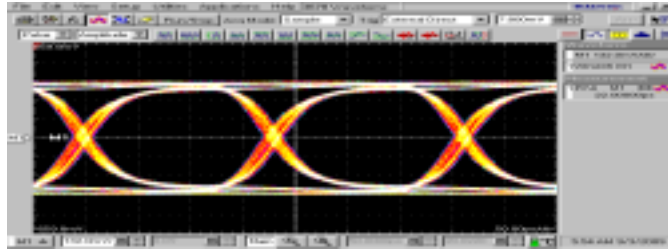


Figure 12. Output Eye Diagram Without TPD2EUSB30/A (Figure 11 Setup, 5 Gbps Data Rate)

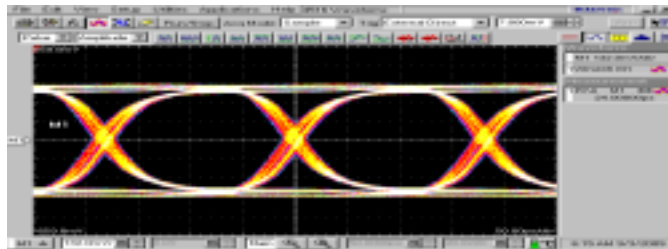


Figure 13. Output Eye Diagram with the TPD2EUSB30/A (Figure 11 Setup, 5 Gbps Data Rate)

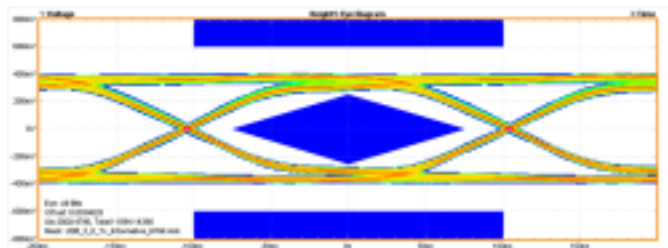


Figure 14. Output Eye Diagram Without the TPD4EUSB30 (5 Gbps Data Rate)

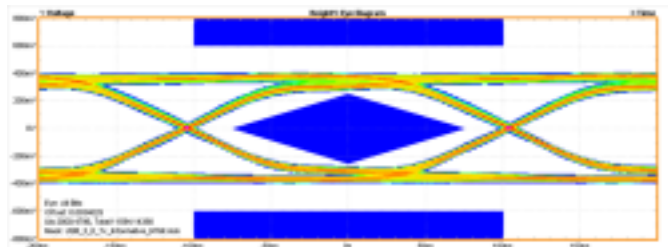


Figure 15. Output Eye Diagram with the TPD4EUSB30 (5 Gbps Data Rate)

## 9 Power Supply Recommendations

This family of devices are passive ESD protection devices and there is no need to power them. Care should be taken to not violate the maximum voltage specification to ensure that the device functions properly. The D+ and D– lines share a TVS diode which can tolerate up to 6 V.

## 10 Layout

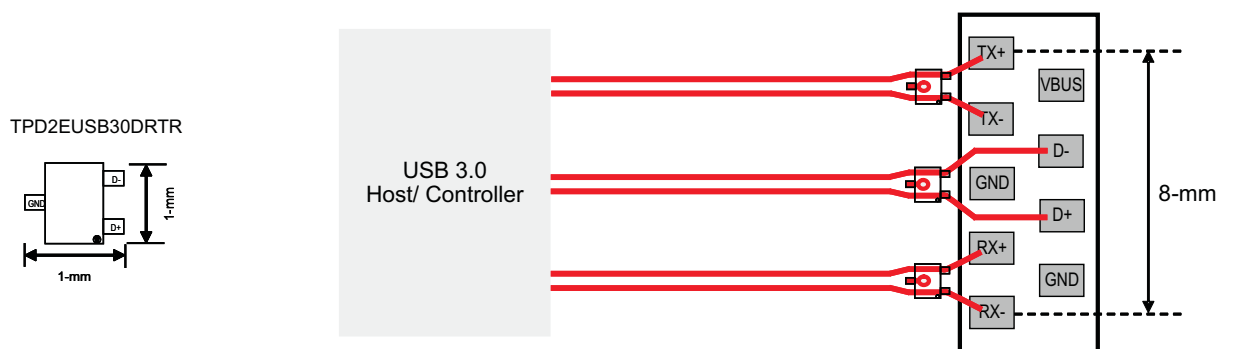
### 10.1 Layout Guidelines

- The optimum placement is as close to the connector as possible.
  - EMI during an ESD event can couple from the trace being struck to other nearby unprotected traces, resulting in early system failures.
  - The PCB designer needs to minimize the possibility of EMI coupling by keeping any unprotected traces away from the protected traces which are between the TVS and the connector.
- Route the protected traces as straight as possible.
- Eliminate any sharp corners on the protected traces between the TVS and the connector by using rounded corners with the largest radii possible.
  - Electric fields tend to build up on corners, increasing EMI coupling.

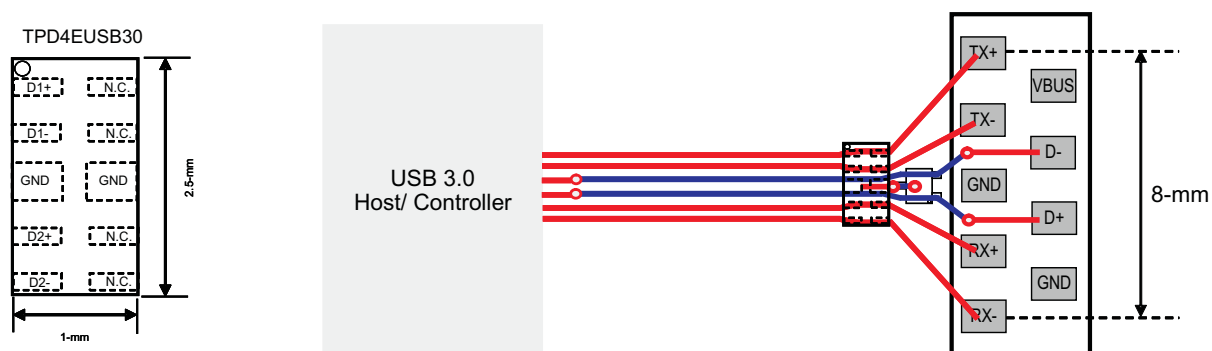
Refer to [Figure 16](#), the TPD2EUSB30/A are offered in space saving DRT package. The DRT is a 1-mm × 1-mm package with flow-through pin-mapping for the high-speed differential lines. The TPD4EUSB30 is offered in space saving DQA package. The DQA is a 1-mm × 2.5-mm package with flow-through pin-mapping for the high-speed differential lines. It is recommended to place the package right next to the USB 3.0 connector. The GND pin should be connected to GND plane of the board through a large VIA. If a dedicated GND plane is not present right underneath, it is recommended to route to the GND plane through a wide trace. The current associated with IEC ESD stress can be in the range of 30Amps or higher momentarily. A good, low impedance GND path ensures the system robustness against IEC ESD stress.

The TPDxEUSB30/A can provide system level ESD protection to the high-speed differential ports (> 5 Gbps data rate). The flow-through package offers flexibility for board routing with traces up to 15 mils wide. It allows the differential signal pairs couple together right after they touch the ESD ports of the TPDxEUSB30/A.

## 10.2 Layout Example



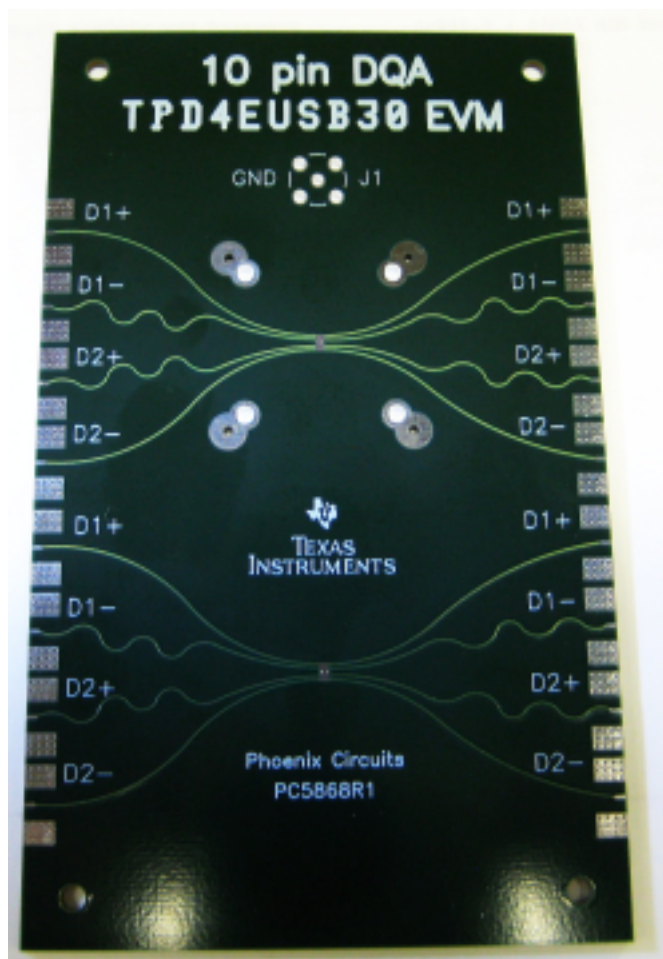
Three TPD2EUSB30 to Protect USB3.0 Class A connector (One Layer Routing)



One TPD4EUSB30 & One TPD2EUSB30 to Protect USB3.0 Class A connector (Two Layer Routing)

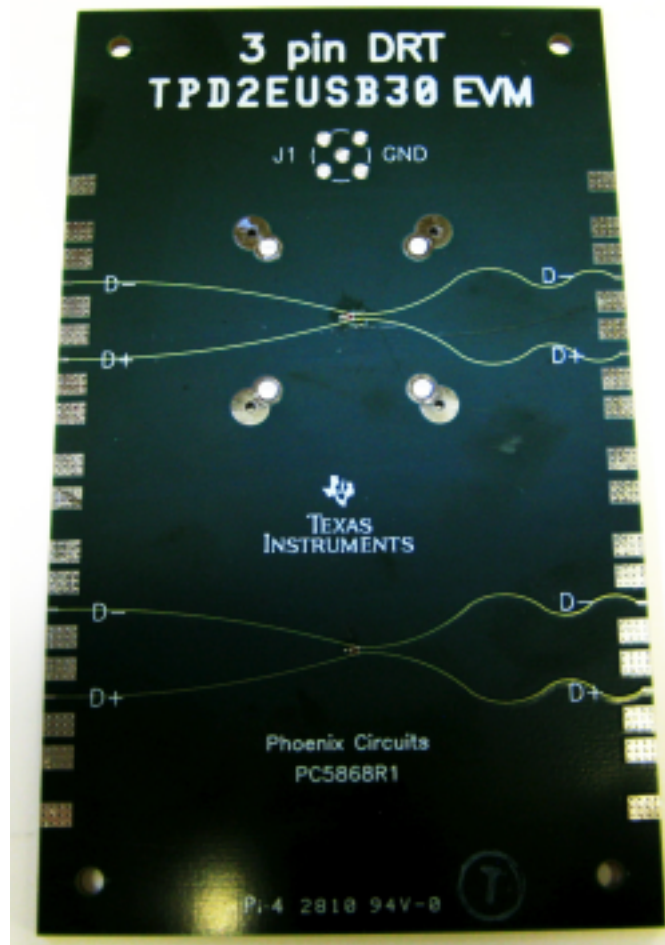
**Figure 16. TPDxEUSB30/A at the USB3.0 Class A Connector**

## Layout Example (continued)



**Figure 17. TPDxEUSB30/A EVM – TPD4EUSB30 Side**

### Layout Example (continued)



**Figure 18. TPDxEUSB30/A EVM – TPD2EUSB30/A Side**

## 11 Device and Documentation Support

### 11.1 Related Links

The table below lists quick access links. Categories include technical documents, support and community resources, tools and software, and quick access to sample or buy.

**Table 1. Related Links**

PARTS	PRODUCT FOLDER	SAMPLE & BUY	TECHNICAL DOCUMENTS	TOOLS & SOFTWARE	SUPPORT & COMMUNITY
TPD2EUSB30	<a href="#">Click here</a>	<a href="#">Click here</a>	<a href="#">Click here</a>	<a href="#">Click here</a>	<a href="#">Click here</a>
TPD2EUSB30A	<a href="#">Click here</a>	<a href="#">Click here</a>	<a href="#">Click here</a>	<a href="#">Click here</a>	<a href="#">Click here</a>
TPD4EUSB30	<a href="#">Click here</a>	<a href="#">Click here</a>	<a href="#">Click here</a>	<a href="#">Click here</a>	<a href="#">Click here</a>

### 11.2 Trademarks

All trademarks are the property of their respective owners.

### 11.3 Electrostatic Discharge Caution



These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

### 11.4 Glossary

[SLYZ022](#) — *TI Glossary*.

This glossary lists and explains terms, acronyms, and definitions.

## 12 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

## PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead/Ball Finish (6)	MSL Peak Temp (3)	Op Temp (°C)	Device Marking (4/5)	Samples
TPD2EUSB30ADRTR	ACTIVE	SOT	DRT	3	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	5S	<a href="#">Samples</a>
TPD2EUSB30DRTR	ACTIVE	SOT	DRT	3	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	5P	<a href="#">Samples</a>
TPD4EUSB30DQAR	ACTIVE	USON	DQA	10	3000	Green (RoHS & no Sb/Br)	CU NIPDAU   CU NIPDAUAG	Level-1-260C-UNLIM	-40 to 85	(667 ~ 66O ~ 66R)	<a href="#">Samples</a>

(1) The marketing status values are defined as follows:

**ACTIVE:** Product device recommended for new designs.

**LIFEBUY:** TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

**NRND:** Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

**PREVIEW:** Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check <http://www.ti.com/productcontent> for the latest availability information and additional product content details.

**TBD:** The Pb-Free/Green conversion plan has not been defined.

**Pb-Free (RoHS):** TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

**Pb-Free (RoHS Exempt):** This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

**Green (RoHS & no Sb/Br):** TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

(3) MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead/Ball Finish - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.

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**TAPE AND REEL INFORMATION**


\*All dimensions are nominal

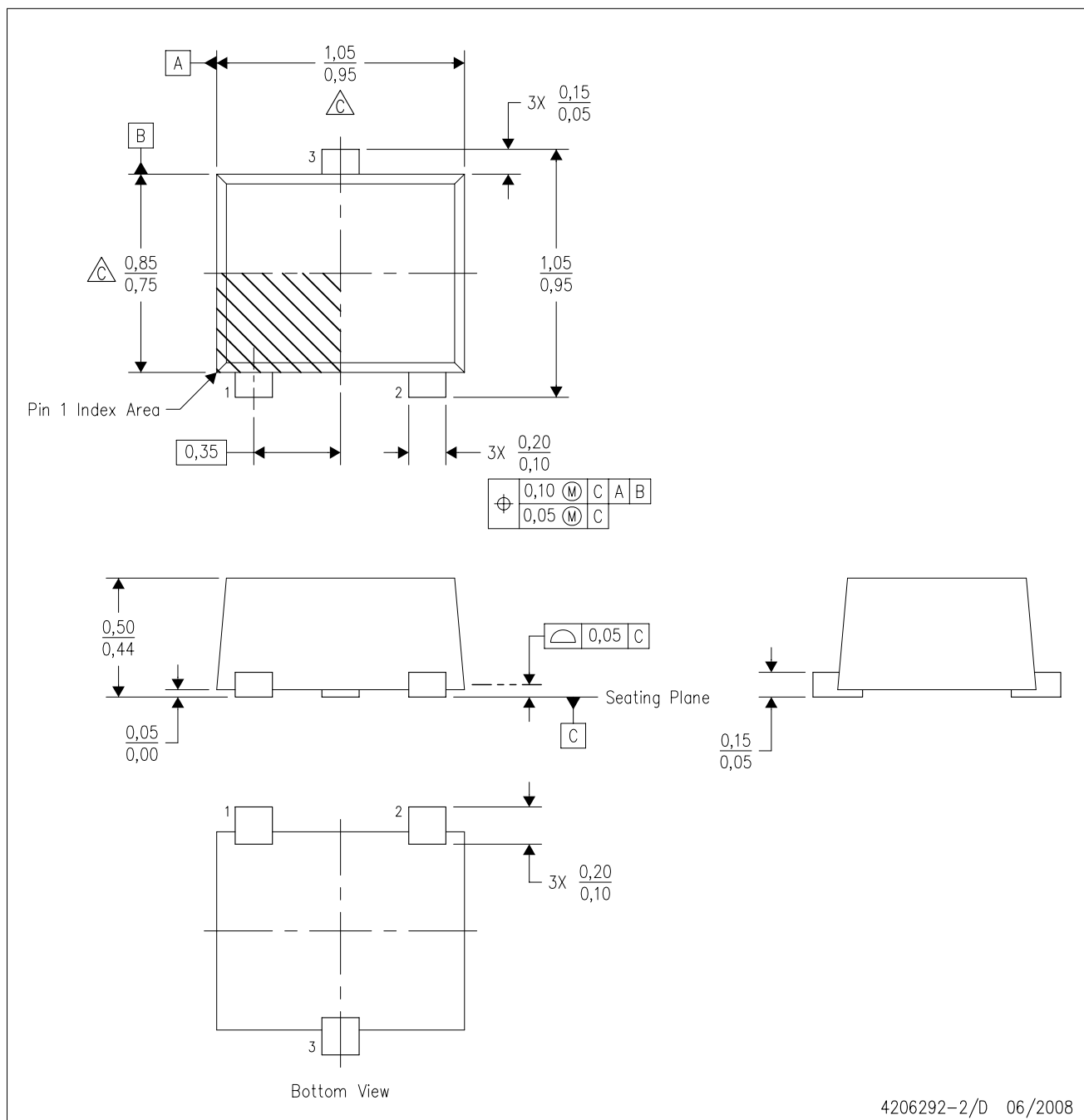
Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TPD2EUSB30ADRTR	SOT	DRT	3	3000	180.0	8.4	1.16	1.16	0.63	4.0	8.0	Q3
TPD2EUSB30DRTR	SOT	DRT	3	3000	180.0	8.4	1.16	1.16	0.63	4.0	8.0	Q3
TPD4EUSB30DQAR	USON	DQA	10	3000	180.0	8.4	1.3	2.83	0.65	4.0	8.0	Q1
TPD4EUSB30DQAR	USON	DQA	10	3000	180.0	9.5	1.23	2.7	0.7	4.0	8.0	Q1

## TAPE AND REEL BOX DIMENSIONS

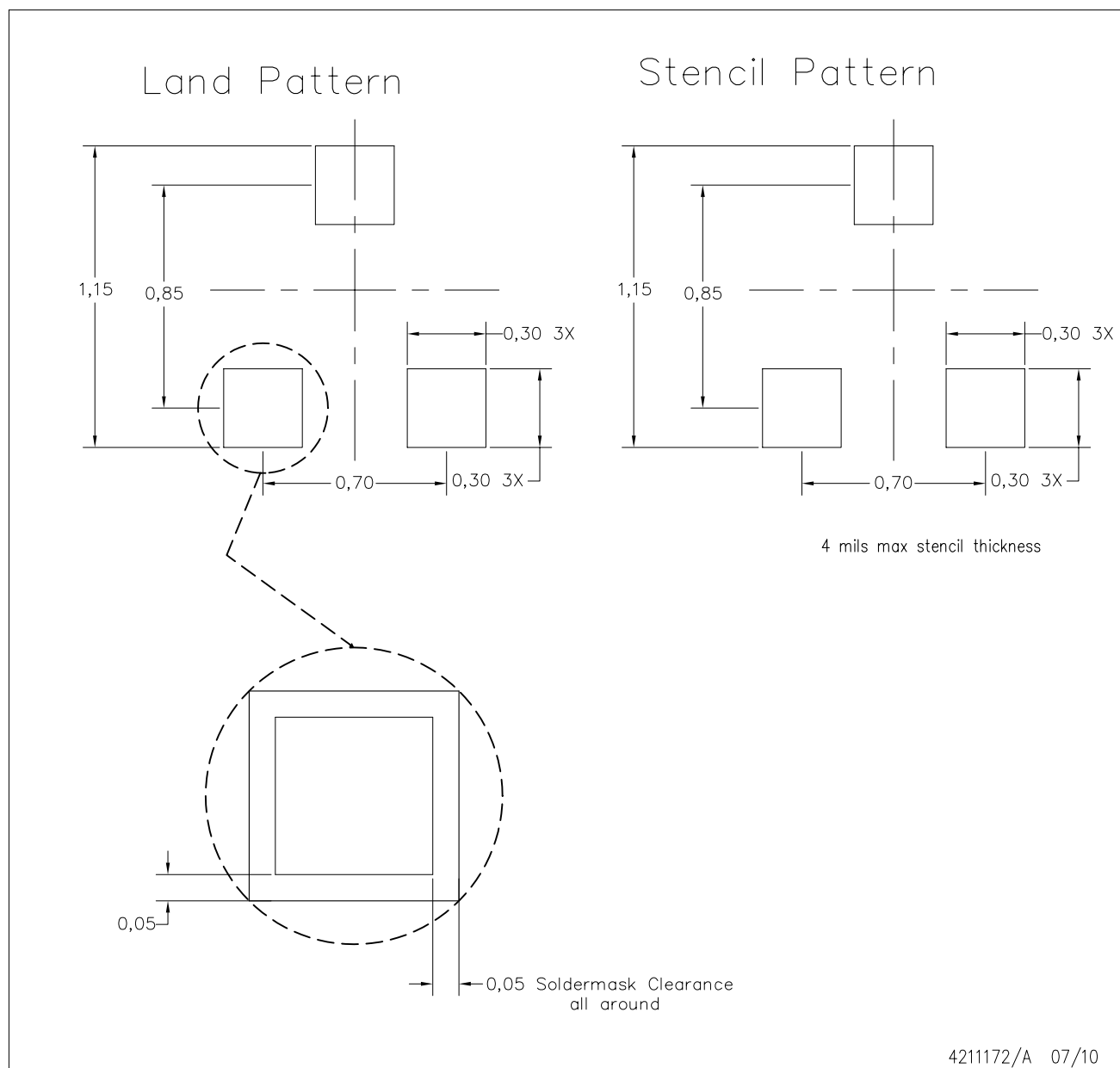


\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TPD2EUSB30ADRTR	SOT	DRT	3	3000	202.0	201.0	28.0
TPD2EUSB30DRTR	SOT	DRT	3	3000	202.0	201.0	28.0
TPD4EUSB30DQAR	USON	DQA	10	3000	202.0	201.0	28.0
TPD4EUSB30DQAR	USON	DQA	10	3000	184.0	184.0	19.0



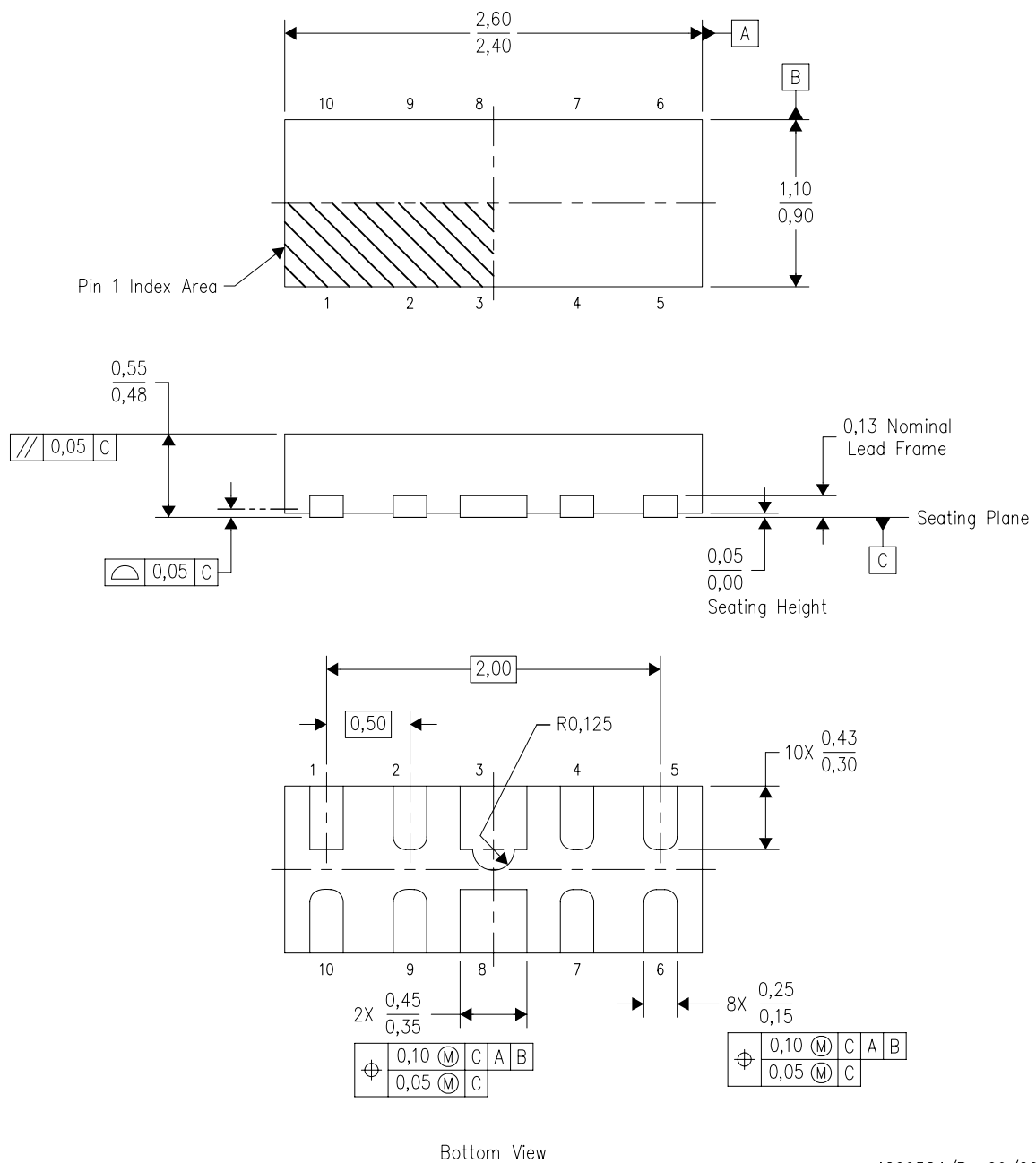
4206292-2/D 06/2008



- NOTES:
- A. All linear dimensions are in millimeters.
  - B. This drawing is subject to change without notice.
  - C. Publication IPC-7351 is recommended for alternate designs.
  - D. Customers should contact their board fabrication site for minimum solder mask web tolerances between signal pads.
  - E. Maximum stencil thickness 0,1016 mm (4 mils). All linear dimensions are in millimeters.
  - F. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC 7525 for stencil design considerations.
  - G. Side aperture dimensions over-print land for acceptable area ratio > 0.66. Customer may reduce side aperture dimensions if stencil manufacturing process allows for sufficient release at smaller opening.

DQA (R-PSON-N10)

PLASTIC SMALL OUTLINE NO-LEAD

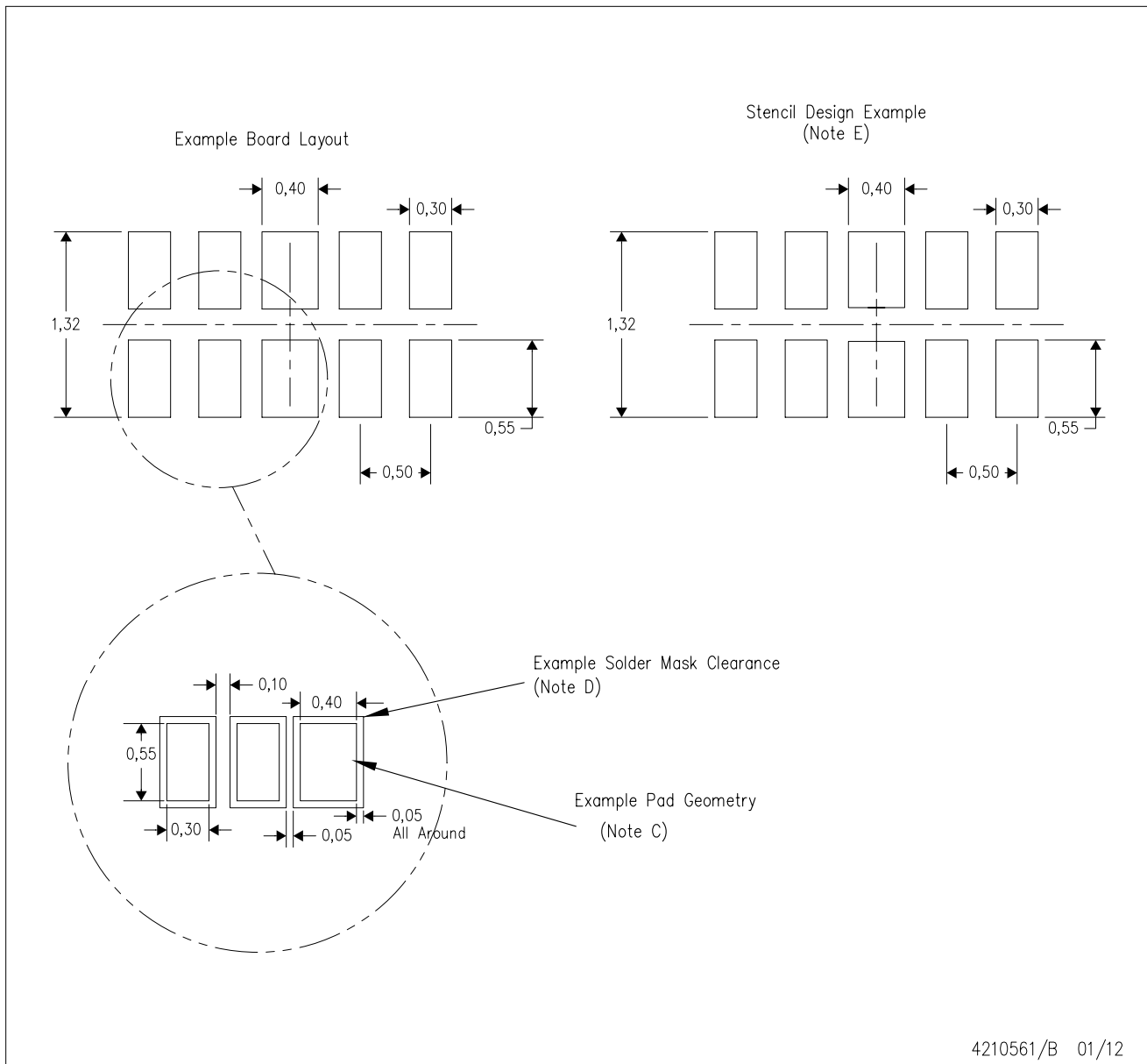


4209584/B 09/2009

- NOTES:
- A. All linear dimensions are in millimeters. Dimensioning and tolerancing per ASME Y14.5M-1994.
  - B. This drawing is subject to change without notice.
  - C. SON (Small Outline No-Lead) package configuration.

DQA (R-PUSON-N10)

PLASTIC SMALL OUTLINE NO-LEAD



- NOTES:
- A. All linear dimensions are in millimeters.
  - B. This drawing is subject to change without notice.
  - C. Publication IPC-7351 is recommended for alternate designs.
  - D. Customers should contact their board fabrication site for minimum solder mask web tolerances between signal pads.
  - E. Maximum stencil thickness 0,127 mm (5 mils). All linear dimensions are in millimeters.
  - F. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC 7525 for stencil design considerations.
  - G. Side aperture dimensions over-print land for acceptable area ratio > 0.66. Customer may reduce side aperture dimensions if stencil manufacturing process allows for sufficient release at smaller opening.

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