

+INSIZE+





Portable Magnetic Powder Flaw Detectors Page 533











DIGITAL ULTRASONIC FLAW DETECTOR CODE UFD-T680

- The all-aluminum metal shell is strong and durable, and the electromagnetic shielding performance is very good
- Tempered glass panel, extremely hard, wear-resistant and scratch-resistant
- Full-digital multi-color high resolution (640×480 pixels) TFT LCD display
- 4 operation interface styles can be selected according to the environment
- Real-time screenshots of all pages and flaw detection reports, and save them as BMP pictures to U disk
- Export the flaw detection report as a PDF file
- Unique Fn multifunction key design
- There is no limit of the number and duration of video recording through U disk
- Memory of 500 channel files to store calibration setups and probe parameter
- Memory of 1000 wave report files to store A-Scan wave and settings
- Two fully independent gates offer a range of measurement options for signal height or distance using peak triggering
- Can choose to set the incoming wave alarm or lost wave alarm, accompanied by LED light display
- Selectable frequency ranges (automatically set by the instrument) to match probe for optimum performance
- The unique automatic gain adjustment and gain scanning function make flaw detection fast and accurate





straight-beam probe (included)



angle-beam probe (included)



USB disk (included)



couplant (included)

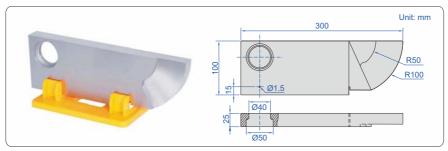
FUNCTIONS

Flaw detection standard	built-in common flaw detection standards, direct call, convenient and fast		
Auto calibration	automatic calibration of probe zero offset, probe angle (K value) and material velocity		
Peak hold	compare frozen peak waveforms to live A-Scans to easily interpret test result		
Flaw locating	live display sound-path, projection (surface distance), depth, amplitude		
Flaw discrimination	automatic flaw sizing using AVG or DAC, speeds reporting of defect acceptance or rejection		
Flaw sizing	the equivalent dB value of defects or equivalent size of defects are displayed in real time		
Curved surface correction	used for flaw detection of curved workpiece, it can display the circumferential position of defects in real time		
DAC/AVG	the curve is automatically generated, and the sampling points can be compensated and corrected. The curve automatically floats with the gain, automatically expands with the detection distance, and automatically moves with the delay time. It can display the AVG curve of any aperture		
AWS D1.1	choosing this standard can reduce manual calculations and improve detection efficiency		
Weld diagram	support V type, T type, L type and other weld types, acoustic path navigation real-time display, weld and defect location real-time display, scaling, easy to locate defects		
Automatic rating	select different AWS standards, automatically calculate the rating of defects and display		
Crack height	the crack height is measured and calculated automatically by the diffracted wave at the end		
Gate magnify	spreading of the gate range over the entire screen width		
Continuous record	video recording and playback		
Echo coding	display 1~9 echo display area in different colors, used to analyze the defect position		
Scan freeze	display freeze holds waveform and test distance data		
Peak mark	capture and mark the peak in real time		
B scan	intuitively display the defect shape of the workpiece and the detection result is more intuitive		

To be continued



Continued from previous page



calibration block (optional)

SPECIFICATION

0~15000mm
0.2~20MHz
100~20000m/s
20~2000Hz
≥36dB
≤1.5%
≤0.1%
>42dB
>65dB
0~80%
≤10%
single crystal probe, dual crystal probe, penetrating probe, climbing probe
100V, 200V, 250V, 300V, 350V, 400V, 450V, 500V (selectable)
30ns-510ns
50Ω , 150Ω , 250Ω , 500Ω (selectable)
positive half wave, negative half wave, full wave, RF
two independent gates controllable over entire sweep range
USB 2.0
-10~50°C
20~95%RH
build-in rechargeable battery
263×170×61mm
1.92kg

STANDARD DELIVERY

Main unit	1 pc
Single-element straight probe UFD-T60	1 pc
Single-element angle probe UFD-T61	1 pc
USB cable	1 pc
Couplant	1 bottle
Probe connecting cable	1 pc
USB disk	1 pc
Power adapter	1 pc

OPTIONAL ACCESSORY

Calibration block UFD-CSK1

SPECIFICATION OF PROBE

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Code	Frequency	Size	Probe type	Transducer sensor angle
UFD-T60 (included)	2.5MHz	Ø20mm	single-element straight probe	90°
UFD-T61 (included)	4.0MHz	8x9mm	single-element angle probe	60°
UFD-T62 (optional)	5.0MHz	Ø10mm	dual-element straight probe	90°
UFD-T63 (optional)	5.0MHz	Ø10mm	single-element straight probe	90°
UFD-T64 (optional)	4.0MHz	8x9mm	single-element angle probe	45°
UFD-T65 (optional)	4.0MHz	8x9mm	single-element angle probe	70°

Note: Other types of the probes are available

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VIDEO

PORTABLE MAGNETIC POWDER FLAW DETECTORS

- Conformity to standards JB/T7411-2012 ASTM E1444-05 ASTM E709 EN10228-1:1999 ISO 9934 ASTM E3024
- Multiple power supply modes available





DC battery pack 4400mAh (optional)



AC battery pack 6600mAh (optional)



A1 standard sensitivity test piece (optional)



45N lifting force test block (optional)



177N lifting force test block (optional)



magnetic pole slope angle A **(optional)**



magnetic pole slope angle B (optional)



bag (optional)

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SPECIFICATION

Code		MPI-P110	MPI-P220	MPI-P330	
Magnetic field strength		>2KA/m			
Sensitivity		15/50 engraved groove clearly displayed on A1 standard sensitivity test piece			
Illumination		_	white light ≥2320Lux	UV lamp ≥5220µW/cm²	
Duty cycle		>50% maximum excitation time 90 seconds		>30%	
Lifting nower	AC	≥4.5kg (44N)			
Lifting power DC		≥18.1kg (177N)			
Magnetic pole spacing		0-230mm			
Magnetic pole size		22×22mm			
Power supply		AC220V, 50Hz (DC battery pack or AC battery pack are optional)			
Operation temperature		-10~40°C			
Relative humidity		<80% (no condensation)			
Dimension (L×W×H)		235×50×195mm			
Weight		2.3kg			

STANDARD DELIVERY

Main unit

OPTIONAL ACCESSORY	
DC battery pack 4400mAh	MPI-PDC440
AC battery pack 6600mAh	MPI-PAC660
A1 standard sensitivity test piece	MPI-PA1
45N lifting force test block	MPI-P45N
177N lifting force test block	MPI-P177N
Magnetic pole slope angle A	MPI-PMA
Magnetic pole slope angle B	MPI-PMB
Bag	MPI-PRG

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RECHARGEABLE UV FLAW DETECTION LIGHT CODE MPI-HF360

- UV-B content is 0
- Without preheating, instant start, instant on/off, no need to wait
- Supplied with glass filter
- External surface temperature increase
 <8K (8°C) for continuous working



SPECIFICATION

UV (light) Lux	about 6000μW/cm²		
UV light power	UV LED-12VA		
Covering area	diameter approximately 300mm (calibrated at 381mm distance)		
FLUX error	±10% (at 0°C~40°C)		
White light content	≤20LUX		
Lighting characteristics	center lighting		
Wavelength	room temperature 25°C, 365nm±3nm (UVA)		
Power supply	12V rechargeable lithium battery		
Battery capacity	3500mAh		
Charging time	3~4h		
Battery life	UV LED 5~6h		
Dimension	175×75×170mm		
Weight	750g (including battery)		



STANDARD DELIVERY

Main unit	1 pc	
Battery	2 pcs	
Charger	1 pc	
Goggles	1 pc	

UV FLAW DETECTION LIGHT CODE MPI-HD130



STANDARD DELIVERY

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Main unit	1 pc	
Battery	2 pcs	
Charger	1 pc	

SPECIFICATION

UV (light) Lux	6000~11000μW/cm²
UV light power	UV LED-3W
FLUX error	±10% (at 0°C~40°C)
Lighting characteristics	center lighting
Wavelength	room temperature 25°C, 365nm±3nm (UVA)
Power supply	3.7V rechargeable lithium battery
Battery capacity	2600mAh
Charging time	2h~3h
Battery life	UV LED 3h~4h
Dimension	180×47mm
Weight	260g (including battery)



- UV-B content is 0
- No need to wait, instantly reaches 100% power
- Supplied with glass filter
- External surface temperature increase <5K (5°C) for continuous working

PENETRATION STANDARD TEST BLOCK CODE ISU-PB3



- The test block shows the number and clarity of lines of radiating cracks to determine the sensitivity level
- Suitable for verifying the sensitivity and operational accuracy of penetrants, as well as for testing the corrosion of stainless steel materials by penetrants



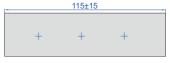


SPECIFICATION

Туре	JB/T6064 B3 type
Surface treatment	chrome plating
Material	stainless steel

STANDARD DELIVERY

B3 test block	1 pc
B3 test block display image	1 pc



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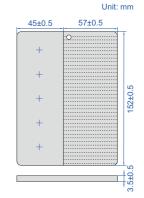




PENETRATION STANDARD TEST BLOCK **CODE ISU-PB5**

- Meets NB/47013.5 and ASME standards
- This test block is a means of verifying the sensitivity and operational accuracy of the penetrant, and has a rough surface in the sandblasting area to verify the cleaning performance of the penetrant and the accuracy of the cleaning method. Its sensitivity is determined by the number of defects displayed and the diameter of each point in the radial domain. It is a functional standard test block





SPECIFICATION

Туре	JB/T6064 B5 type	
Surface treatment	chrome plating	
Material	stainless steel	

STANDARD DELIVERY

B5 test block	1 pc
B5 test block display image	1 pc

BLACK AND WHITE DENSITOMETER CODE RXT-BM301





black and white density film (0.0~5.0, included)

- With accurate reading, good stability, easy to operate
 Small size, light weight, 27 LED lighting source, good shock resistance
- Comes with calibration software and standard black and white density film, allowing self calibration of instruments
- Suitable for industries such as non-destructive testing, photosensitive materials, printing, etc

zero setting button display area measuring arm LED lighting illuminated switch optical hole power switch

SPECIFICATION

Blackness range	D=0.00~5.00
Reading stability	±0.02
Accuracy	±0.02 (0.0 <d≤2.0) ±1% (2.0<d≤4.0) ±0.05 (4.0<d≤5.0)< th=""></d≤5.0)<></d≤4.0) </d≤2.0)
Optical aperture	Ø2mm
Sampling time	0.8s
Display form	three-digit display
Interface	RS232 (optional accessory USB cable)
Operation environment	0°C~40°C, relative humidity≤85%
Power supply	220V, 50/60Hz
Dimension	260×265×110mm
Weight	2.1kg

STANDARD DELIVERY

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Main unit	1 pc	
Black and white density film (0.0~5.0)	1 pc	
USB flash disk	1 pc	
RS232 cable	1 pc	

OPTIONAL ACCESSORY

USB cable	RXT-BM301-CA
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