# TESTING MACHINES, FORCE GAGES

### +INSIZE+



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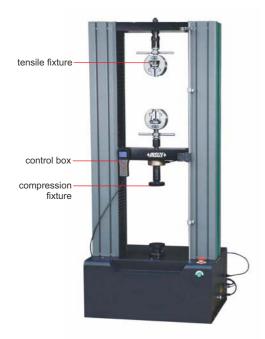
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Spindle Tension Meters Page 878



#### **ELECTRONIC UNIVERSAL TESTING MACHINES**



UTM-E50

■ For tensile, compression, bend, shear, peel, tear tests of metal and non-metal materials

## 26.37 0.0000 0.000 108 \*\*

1 pc

1 рс

1 рс

1 pc

1 pc

1 set

1 set

1 pc

# computer and software (included)

flat jaws (included)



V-shaped jaws (included)



#### **OPTIONAL ACCESSORY** page 865 Extensometer Fixtures page 862~863

Wedge tension fixture (including flat jaws and V-shaped jaws) \*\*\*

STANDARD DELIVERY

Measuring software

Extensometer (only for UTM-E100, UTM-E300)

Main unit

Control box

Computer

Printer

SPECIFICATION						
Code	UTM-E10	UTM-E50	UTM-E100	UTM-E300		
Max. test force	10kN	50kN	100kN	300kN		
Accuracy class	0.5 class					
Test force measurement range	0.2%~100%FS					
Test force measurement accuracy	±0.5% of indicating va	alue				
Resolution of test force measurement	1/300000 of Max. tes	t force (same resolution	all the way)			
Deformation measurement range	0.2%~100%FS					
Deformation measurement accuracy	±0.5% of indicating va	alue				
Deformation measurement resolution	1/200000 of Max. def	formation, up to 1/30000	00			
Large deformation measurement range	10~800mm					
Large deformation measurement accuracy	±1% of indicating value	ue				
Large deformation measurement resolution	8µm					
Displacement accuracy	±0.5% of indicating va	alue				
Displacement resolution	0.01mm					
Force control speed adjustment range	0.005~5%FS/s					
Force control speed control accuracy	±2% of the set value (speed<0.05%FS/s) ±0.5% of the set value (speed≥0.05%FS/s)					
Deformation speed adjustment range	0.005~5%FS/s					
Deformation speed control accuracy	±2% of the set value (speed<0.05%FS/s) ±0.5% of the set value (speed≥0.05%FS/s)					
Beam displacement speed adjustment range	0.001~500mm/min					
Beam displacement speed control accuracy	±1% of the set value (speed<0.5mm/min) ±0.2% of the set value (speed≥0.5mm/min)					
Crosshead travel*	1030mm	970mm	1250mm	1000mm		
Effective compression travel*	800mm	700mm	700mm	600mm		
Horizontal test space *	400mm	440mm	600mm	550mm		
Power supply	220V, 50Hz, 0.4kW~1	1kW	380V, 50Hz, 2kW~5k	W		
Dimension	715×500×1680mm	820×620×1880mm	1070×855×2180mm	1070×920×2550mm		
Weight	230kg	350kg	1000kg	1500kg		

<sup>\*</sup>Can be customized according to test requirements

<sup>\*\*</sup>UTM-E10 does not have V-shaped jaws



## HIGH AND LOW TEMPERATURE TEST CHAMBERS FOR ELECTRONIC UNIVERSAL TESTING MACHINES





UTT-M63-E50

- For **UTM-E**□□□ electronic universal testing machines
- For tensile, compression, bend, shear tests in high and low temperature environment

	for UTM-E10	UTT-M03-E10	UTT-M33-E10	UTT-M63-E10		
Code	for UTM-E50	UTT-M03-E50	UTT-M33-E50	UTT-M63-E50		
	for UTM-E100	UTT-M03-E100	UTT-M33-E100	UTT-M63-E100		
Temperature range		(room temperature+10)~300°C	-30~300°C	-60~300°C		
Temperatur	e accuracy *	±1°C				
Temperatur	e fluctuation *	±0.5°C				
Temperatur	e uniformity*	≤2°C				
Temperatur	e resolution	0.1°C				
Cooling system		no	cormpressor or liquid nitrogen			
Cooling time (room temperature@25°C)		TIO				
Warming up	o time	1~3°C/min (no-load)				
Temperatur	e control	PID automatic temperature control				
Heating sys	stem	magnesium powder heating tube				
Aperture si	ze	Ø50mm				
Chamber di	imension**	240×430×530mm (suitable for electronic universal testing machines with column spacing of 400mm and above)				
Power supp	oly	AC 220V, 60Hz				
Total power		1.8kW	2.2kW	2.8kW		

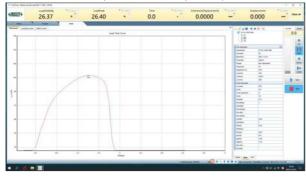
<sup>\*</sup>The applicable range of temperature accuracy, uniformity and fluctuation is Ø100×200mm

<sup>\*\*</sup>Customized according to UTM-E\_\_\_ electronic universal testing machine and customer requirements



#### **ELECTRONIC UNIVERSAL TESTING MACHINES**

computer and software (included)



VIDEO



■ For tensile, peel, tear tests of metal and non-metal materials

#### STANDARD DELIVERY

1 pc
1 pc
1 pc
1 pc
1 pc
1 set

#### **OPTIONAL ACCESSORY**

Extensometer	page 865
Fixtures	page 862~863

Code	UTM-S200A	UTM-S500A	UTM-S1KA	UTM-S2KA	UTM-S5KA
Max. test force	200N	500N	1kN	2kN	5kN
Accuracy class	0.5 class	<u>'</u>		<u>'</u>	<u>'</u>
Test force measurement range	0.4%~100%FS				
Test force measurement accuracy	±0.5% of indica	ting value			
Resolution of test force measurement	1/300000 of Ma	x. test force (same	e resolution all the	way)	
Deformation measurement range	0.2%~100%FS				
Deformation measurement accuracy	±0.5% of indica	ting value			
Deformation measurement resolution	1/200000 of Ma	x. deformation, up	to 1/300000		
Large deformation measurement range	10~800mm				
Large deformation measurement accuracy	±1% of indicatir	ng value			
Large deformation measurement resolution	8µm				
Displacement accuracy	±0.5% of indicating value				
Displacement resolution	0.01mm				
Force control speed adjustment range	0.005~5%FS/s				
Force control speed control accuracy	±2% of the set value (speed<0.05%FS/s) ±0.5% of the set value (speed≥0.05%FS/s)				
Deformation speed adjustment range	0.005~5%FS/s				
Deformation speed control accuracy	±2% of the set value (speed<0.05%FS/s) ±0.5% of the set value (speed≥0.05%FS/s)				
Beam displacement speed adjustment range	0.001~500mm/i	min			
Beam displacement speed control accuracy	±1% of the set value (speed<0.5mm/min) ±0.2% of the set value (speed≥0.5mm/min)				
Crosshead travel*	900mm				
Effective compression travel*	630mm				
Power supply	220V, 50Hz, 0.4	lkW~1kW			
Dimension	510×510×1580mm				
Weight	150kg				

<sup>\*</sup>Can be customized according to test requirements

#### FIXTURES FOR ELECTRONIC UNIVERSAL TESTING MACHINES

CUSTOM-MADE

■ Used with **UTM-E** series and **UTM-S** series electronic universal testing machines

#### UTM-F001

34

- Wedge tensile fixture
- For tensile testing of non-metallic materials and thin metal specimens



#### UTM-F002

- Hydraulic tensile fixture
- For tensile testing of metallic materials, round bar specimens



#### UTM-F003

- 10kN wedge tensile fixture
- For tensile testing of metal specimens





#### UTM-F004

- Pneumatic tensile fixture
- For tensile testing of non-metallic material specimens



#### UTM-F005

- Insulation profile longitudinal shearing fixture
- Longitudinal shear test for insulation type materials



#### UTM-F006

- Insulation profile transverse tensile fixture
- For transverse tensile testing of insulation-type materials



#### UTM-F007

- Filament winding fixture
- For tensile testing of data wires, textile fabric wires, plastic wires





#### UTM-F008

- Filament opposite fixture
- For tensile testing of wire specimens



#### UTM-F009

- Pneumatic threadlet tensile fixture
- For tensile testing of non-metallic wire specimens





#### UTM-F010

- Steel wire tensile fixture
- For tensile testing of fine steel wires and iron wires



#### UTM-F011

- Threadlet winding fixture ■ For tensile testing of
- filamentary metal specimens



#### UTM-F012

- Fabric belt winding tensile fixture
- For tensile testing of non-metallic material specimens



#### UTM-F013

- Film tensile fixture
- For tensile testing of paper, film and non-metallic materials



#### UTM-F014

- Film tensile fixture
- For tensile testing of paper, film and non-metallic materials





#### UTM-F015

- Thin film opposite fixture
- For tensile testing of paper, film and non-metallic materials



To be continued





#### Continued from previous page

#### UTM-F016

- Thin plate opposite fixture
- For tensile testing of thin plates of non-metallic materials



#### UTM-F017

- Annule tensile fixture
- For tensile testing of non-metallic annular material specimens



#### UTM-F018

- Adhesive tensile shearing fixture
- For tensile shear testing of different adhesive specimens



#### UTM-F019

- Surface bonding strength fixture
- Tensile testing for adhesive properties



#### UTM-F020

- Leverage tensile fixtureFor tensile testing of rubber, silicone and other elastomers



#### UTM-F021

- Rubber tensile fixture
- Specialized for tensile testing of rubber material specimens



#### UTM-F022

- 90° rubber peel fixture
- Peel test for adhesion of rubber materials



#### UTM-F023

- PCB plate 90° peel fixture
- Peel-off test for adhesion of sticky materials on PCBs



#### UTM-F024

- Plastic bending fixture
- Specialized for flexural testing of plastic specimens



#### UTM-F025

- Three-point bending fixture
- For bending test of various material specimens



#### UTM-F026

- Waving fxiture
- For tensile testing of non-metallic specimens



#### UTM-F027

- Butt fixture
- For tensile testing of different materials



#### UTM-F028

- Shear fixture
- For shear testing of different materials



#### UTM-F029

- Ceramic shearing fixture
- Specialized for shear testing of ceramic materials



#### UTM-F030

- Compressive fixture
- For compression testing of different materials



#### UTM-F031

- Puncture fixture
- For film puncture testing







#### **HYDRAULIC UNIVERSAL TESTING MACHINES**





UTM-H300B

 For tensile, compression, bend, shear tests of metal and non-metal materials

#### **SPECIFICATION**

Code		UTM-H300B	UTM-H600B	UTM-H1000B	UTM-H2000B	UTM-H3000B	
Max. test force		300kN	600kN	1000kN	2000kN	3000kN	
Accuracy		±1%					
Test force measurem	nent range	2%~100%FS					
Resolution of test fo	rce measurement	1/300000 of Max	1/300000 of Max. test force (same resolution all the way)				
Deformation measur	ement device	extensoment	extensoment				
Deformation measur	ement range	1%~100%FS					
Deformation measur	ement accuracy	±1%					
Deformation measur	ement resolution	1/300000					
Displacement accura	асу	±1%					
Displacement resolu	tion	0.01mm					
Displacement travel		200mm	200mm				
Max tensile space (ir	ncluding piston stroke)	600mm	600mm	680mm	600mm	900mm	
Max compression sp (including piston stre		500mm         500mm         560mm         500mm         800mm				800mm	
Transmission mode		chain drive					
Safety protection dev	vice	software protecti	on and mechanica	I limit protection			
Control function		special software	, closed-loop of str	ess, strain and vel	ocity		
Clamping range of ro	ound sample	Ø10~32mm	Ø13~40mm	Ø13~60mm	Ø20~70mm	Ø25~80mm	
Clamping range of fla	at sample	0~15mm	0~15mm*	0~20mm**	0~40mm	0~80mm	
Upper and lower pres	ssure plate size	Ø188mm	Ø188mm	Ø208mm	Ø208mm	Ø208mm	
Bending branch roll		140mm					
Total power 2.5kW		2.5kW	3.0kW	3.0kW	3.75kW	5.5kW	
Power supply		380V, 50Hz					
	host	800×620×1900	820×650×2000	940×780×2250	1100×760×3000	1250×930×3550	
Dimension (mm)	oil source	1140×600×855	1140×600×855				
Weight		2T	2.2T	3T	7.5T	12.6T	

<sup>\*</sup>Customizable 0~30mm

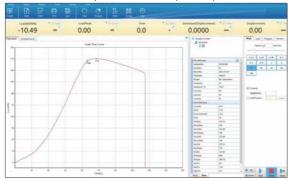
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<sup>\*\*</sup>Customizable 0~40mm

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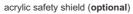
#### computer and software (included)



#### STANDARD DELIVERY

Main unit	1 pc
Electro hydraulic servo oil source	1 pc
Electro hydraulic servo valve	1 pc
High pressure oil pump	1 pc
Oil pressure sensor	1 pc
Control box	1 pc
Extensometer	1 pc
Computer	1 pc
Measuring software	1 set
Printer	1 pc
Tensile fixture	1 set
Compression fixture	1 set







steel wire safety shield (optional)

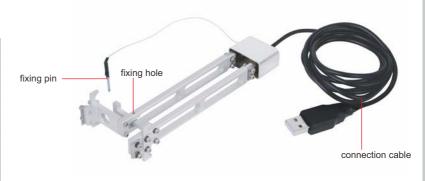
#### **OPTIONAL ACCESSORY**

Acrylic safety shield	UTM-H-COVER1
Steel wire safety shield	UTM-H-COVER2

#### **EXTENSOMETERS**

■ Used with universal testing machines

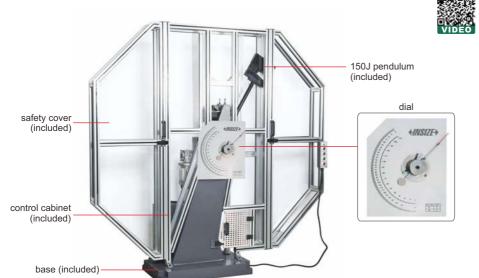
Code	Gage length Deformation		
UTM-EX25-5	25mm	5mm	
UTM-EX25-10	25mm	10mm	
UTM-EX25-25	25mm	25mm	
UTM-EX50-5	50mm	5mm	
UTM-EX50-10	50mm	10mm	
UTM-EX50-25	50mm	25mm	
UTM-EX100-5	100mm 5mm		
UTM-EX100-10	100mm 10mm		
UTM-EX100-25	100mm 25mm		
UTM-EX200-5	200mm 5mm		
UTM-EX200-10	200mm 10mm		
UTM-EX200-25	200mm 25mm		
UTM-EX-B	large deformation, customized according to the workpieces		



UTM-EX50-10



#### **SEMI-AUTOMATIC IMPACT TESTING MACHINES**

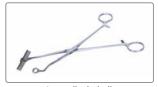




pendulum (included)



span aligner (included)



tongs (included)

- ITM-S150J
- According to ISO148
- For testing the anti-impact performance of metal materials under dynamic load
- High-precision bearings, small bearing friction, the impact absorption rate of empty pendulum is less than 0.3%
- Alloy steel impact blade, hardness HRC60
- PLC controller with built-in energy loss correction program
- Supplied with safety cover
   Supplied with software for data storage, automatic processing, etc.
- Data can be stored in Excel format, output and printed



software (included)

#### **SPECIFICATION**

Code	ITM-S150J	ITM-S300J	ITM-S450J	ITM-S600J	ITM-S750J	
Impact energy	150J	300J	450J	600J	750J	
Dial range	0~150J	0~300J	0~450J	0~600J	0~750J	
Dial graduation	1J	2J	3J	4J	5J	
Pendulum moment	M=80.3848N·m	M=160.7695N·m	M=241.1543N·m	M=321.5390N·m	M=401.9238N·m	
Pendulum preparing angle	150°					
Distance between pendulum shaft center and specimen center	750mm					
Impact speed	5.24m/s					
Span of specimen seat	40mm					
End face radius of specimen seat	R (1.0~1.5)mm	R (1.0~1.5)mm				
Radius of impact blade	R (2.0~2.5)mm					
Inclination angle of support surface of specimen seat	11°±1°					
Angle of impact blade	30°±1°					
Thickness of impact blade	16mm					
Range of measuring angle	0~360°					
Angle resolution	≤0.06°					
Specimen size	10×10×55mm					
Power supply	AC 380V, 50Hz					
Base size	800×500mm 960×650mm					
Power	400W 1.5kW					
Dimension of main body	2050×690×2015mm 2100×835×2200mm					
Weight	450kg 900kg					

To be continued



#### Continued from previous page

#### STANDARD DELIVERY

Main unit		1 pc
Dial		1 pc
Control cabinet		1 pc
	ITM-S150J	150J pendulum
	ITM-S300J	300J pendulum and 150J pendulum
Pendulum	ITM-S450J	450J pendulum and 150J pendulum
	ITM-S600J	600J pendulum and 150J pendulum
	ITM-S750J	750J pendulum and 150J pendulum
Simply supported be	eam fixture (including jaws, anvil)	1 set
Computer		1 set
Printer		1 pc
Software		1 set
Span aligner		1 pc
Tongs		1 pc
Safety cover		1 set

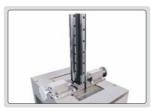
#### **OPTIONAL ACCESSORY**

Workbench	7911-15
150J pendulum	ITM-S-PE150J
300J pendulum	ITM-S-PE300J
450J pendulum	ITM-S-PE450J
600J pendulum	ITM-S-PE600J
750J pendulum	ITM-S-PE750J
ASTM standard impact blade	ITM-S-ASTM-IB
Sample recovery device	ITM-S-RD
Digital display screen	ITM-S-DDS



#### IMPACT SPECIMEN NOTCH BROACHING MACHINE (DOUBLE BROACHES) **CODE ITM-U32**

- Conforms with ISO 148, ISO 83 and EN 10045 standards
   One-time broaching forming, hydraulic transmission,
- special internal lubrication device to avoid damage of the broaches
- Dual-station broach, two specimen notches can be processed at the same time



raised broaches

#### **SPECIFICATION**

Broach stroke	350mm (V2, U2, U3 broaches) 400mm (U5 broach)
Specimen size (T×W×L)	10×10×55mm
Broaching speed	0.35-2.5m/min
Driving method	hydraulic
Power supply	380V, 50Hz, 0.4kW
Dimension	660×400×1200mm
Weight	200kg



lowered broaches



STANDARD DELIVERY

Main unit	1 pc
Broach	U2 and V2

#### **OPTIONAL ACCESSORY**

U3 broach	ITM-U32-U3
U5 broach	ITM-U32-U5



ITM-U32



#### **UNIVERSAL PUSH AND PULL TESTING MACHINES**





ISF-U202

- Set force, set positioning and set deformation testing modes
   Protective functions of built-in mechanical limit, overload auto stop and emergency stop
- Dual-speed preset, high-speed approximation and low-speed acquisition
- Automatic back to start location after the test
- Can save 10 sets of test value and 3 sets of curve, test reports can be printed by built-in printer
   Display peak value, real-time value and process curve simultaneously
   Auto calibration of displacement zero

- Unit: lbf, N, kgf, ozfAuto power off (the time can be set)

#### **SPECIFICATION**

Codo	ISF-U055	ISF-U101	ISF-U202		
Code	151-0055	15F-0101	15F-U2U2		
Max. test force	500N	1000N	2000N		
Resolution of force	0.05N	0.1N	0.2N		
Test force measurement range	1%~100%FS				
Test force measurement accuracy	±1%FS (test force<10% ±0.5%FS (test force≥10	%FS) 0%FS)			
Range of adjustable speed	0.5~500mm/min				
Speed accuracy	±2%FS (speed<10%FS) ±1%FS (speed≥10%FS)				
Displacement resolution	0.001mm				
Displacement travel	300mm	450mm	450mm		
Displacement accuracy	±0.4mm				
Unit	lbf, N, kgf, ozf				
Pressure plate size	Ø80mm				
Power supply	AC 220V, 50/60Hz				
Dimension	420×250×700mm	365×305×915mm	365×305×915mm		
Weight	29.4kg	40kg	40kg		

#### STANDARD DELIVERY

Main unit	1 pc
Adapter	2 pcs







#### **DIGITAL SPRING TESTERS**



- Set upper and lower limits, red and green indicator and buzzer alarm
   Automatic conversion of three units: N, kgf, lbf
   Built in printer

- Automatic power off







ISF-S10

ISF-S500

ISF-S1000

#### **SPECIFICATION**

Code	ISF-S10	ISF-S20	ISF-S30	ISF-S50	ISF-S100	ISF-S200		
Maximum load	10N	20N	30N	50N	100N	200N		
Resolution	0.001N	0.002N	0.01N	0.01N	0.02N	0.05N		
Range of digital scale	65mm	65mm	65mm	95mm	95mm	95mm		
Resolution of digital scale	0.01mm	0.01mm	0.01mm	0.01mm	0.01mm	0.01mm		
Disk diameter	Ø30mm	Ø30mm	Ø30mm	Ø49mm	Ø49mm	Ø49mm		
Maximum free length of spring	65mm	65mm	65mm	95mm	95mm	95mm		
Measuring range of force	5%~100% (maximum load)							
Accuracy of force	±1% (maximum load)							
Data output	RS232							
Power supply	220V, 50/60Hz							
Dimension	300×235×600mm	300×235×600mm	300×235×600mm	300×235×620mm	300×235×620mm	300×235×620mm		
Weight	13.2kg	13.2kg	13.2kg	17.3kg	19.1kg	19.1kg		

Code	ISF-S300	ISF-S500	ISF-S1000	ISF-S2000	ISF-S5000	
Maximum load	300N	500N	1000N	2000N	5000N	
Resolution	0.1N	0.1N	0.2N	0.5N	1N	
Range of digital scale	95mm	95mm	150mm	150mm	150mm	
Resolution of digital scale	0.01mm	0.01mm	0.01mm	0.01mm	0.01mm	
Disk diameter	Ø49mm	Ø49mm	Ø108mm	Ø108mm	Ø108mm	
Maximum free length of spring	95mm	95mm	200mm	200mm	200mm	
Measuring range of force	5%~100% (maximum load)					
Accuracy of force	±1% (maximum load)					
Data output	RS232					
Power supply	220V, 50/60Hz					
Dimension	300×235×620mm	300×235×620mm	490×300×920mm	490×300×920mm	490×300×920mm	
Weight	19.1kg	20.8kg	47.5kg	47.5kg	47.5kg	

#### STANDARD DELIVERY

OTANDARD DELIVERY				
Main unit	1 pc			

#### **DIGITAL FORCE GAGES (HIGH ACCURACY)**







software flash disk (included)

printer (optional)





ISF-DF100A type A



ISF-DF5KA type B



ISF-DF10KC type C

- Type A and B can be used for tension and pressure tests, type C is only used for pressure tests
- Peak (max.) and tracking mode
- Units for type A: mN, N, gf, kgf, ozf, lbf, type B: N, kgf, lbf, kN, MPa, type C: N, kgf, lbf, kN, tf, MPa
- Tolerance testing
- 1000 memories
- Automatic power off
- Metal case, touch buttons
- LCD display with backlight The display flips over when the bottom faces up
- Overload alarm
- Keyboard signal, can be transmitted to Excel



accessory for type B (included)







accessory for type A (included)



#### **SPECIFICATION**

0. 20. 10. 110.1								
Code	ISF-DF5A	ISF-DF10A	ISF-DF20A	ISF-DF50A	ISF-DF100A	ISF-DF200A	ISF-DF500A	ISF-DF1KA
Туре	A (internal se	A (internal sensor)						
Load capacity (N)	5	10	20	50	100	200	500	1000
Resolution (N)	0.0005	0.0005						0.1
Accuracy	±0.2% (of loa	±0.2% (of load capacity)						
Power supply	built-in recha	built-in rechargeable battery						

Code	ISF-DF1KB	ISF-DF2KA	ISF-DF5KA	ISF-DF10KA	ISF-DF20KA		
Туре	B (external sensor)	B (external sensor)					
Load capacity (N)	1000	2000	5000	10000	20000		
Resolution (N)	0.1	0.1 0.5 0.5 1 5					
Accuracy	±0.2% (of load capacity)						
Power supply	built-in rechargeable l	built-in rechargeable battery					

Code	ISF-DF10KC	ISF-DF20KC	ISF-DF50KC	ISF-DF100KC	ISF-DF200KC		
Туре	C (external sensor)						
Load capacity (kN)	10	20	50	100	200		
Resolution (kN)	0.001	0.005	0.005	0.01	0.05		
Accuracy	±0.2% (of load capacity)						
Power supply	built-in rechargeable b	built-in rechargeable battery					

#### STANDARD DELIVERY

STANDARD L	JELIVEKI			
Main unit		1 pc		
AC/DC adapter		1 pc		
Software and USB cable		1 pc		
Push/pull accessory	type A	6 pcs (flat push tip, V-type push tip, knife-edge push tip, point push tip, pull clamp, extension rod)		
400C3301 y	type B	4 pcs (flat push tip, adapter, pull clamps)		

#### **OPTIONAL ACCESSORY**

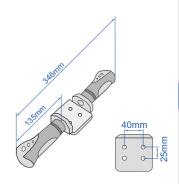
Printer	ISF-DF-PRINTER
Test stand	ISF-MT1K

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#### **FORCE GAGE HANDLES CODE ISF-DFAT1**





- Maximum range 1000N

push test with single handle





#### STANDARD DELIVERY

Handle	2 pcs
Base	1 pc

#### **SOFT PROBES FOR HUMAN BODY**









ISF-DFAT2-C1

ISF-DFAT2-C2

ISF-DFAT2-C3

ISF-DFAT2-C4

- To measure muscle force
- For press test with digital force gages (code ISF-DF□□□) and force gage handles (code ISF-DFAT1)
   Maximum range 1000N

Code	Specification
ISF-DFAT2-C1	rectangle, 90×25mm, M6
ISF-DFAT2-C2	square, 25×25mm, M6
ISF-DFAT2-C3	arc-shaped, 90×25mm, R80mm, M6
ISF-DFAT2-C4	M6





#### **DIGITAL FORCE GAGES**



software flash disk (included)

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- Push and pull test
- Units: N, gf, kgf, ozf, lbf
- 500 memories
- Automatic power off
- Metal case
- LCD display with backlight
- The display flips over when the bottom faces up
- Overload alarm



ISF-1DF100









accessory (included)



#### **SPECIFICATION**

Code	ISF-1DF10	ISF-1DF50	ISF-1DF100	ISF-1DF500	ISF-1DF1000	
Load capacity (N)	10	50	100	500	1000	
Resolution (N)	0.01	0.01	0.1	0.1	1	
Accuracy	±0.3% (of load capa	±0.3% (of load capacity)				
Measuring mode	tracking, peak (max.), tolerance testing					
Power supply	built-in rechargeable	built-in rechargeable battery				
Dimension	150×73×33mm					
Weight	450g					

#### STANDARD DELIVERY

Main unit	1 pc
AC/DC adapter	1 pc
Software and USB cable	1 pc
Push/pull accessory	6 pcs (flat push tip, V-type push tip, knife-edge push tip, point push tip, pull clamp, extension rod)

#### **OPTIONAL ACCESSORY**

Printer	ISF-DF-PRINTER
Test stand	ISF-MT1K

## TEST STAND FOR DIGITAL FORCE GAGES CODE ISF-MT1K

- For digital force gages (code ISF-1DF□□□ and ISF-DF□□□)
- To be used in vertical and horizontal orientation

#### **SPECIFICATION**

01 2011 107 111011	
Load capacity	1000N
Travel	200mm (3mm vertical movement per revolution of handwheel)
Dimension	196×250×446mm
Weight	13kg

#### OPTIONAL ACCESSORY

Digital scale (range: 200mm, resolution: 0.01mm/0.0005")

ISF-MT1K-SCALE







digital scale (optional)



horizontal orientation test



#### **FORCE GAGES**



- Push and pull test
- Peak (max.) or tracking mode



#### **SPECIFICATION**

Code		ISF-F10	ISF-F20	ISF-F30	ISF-F50	ISF-F100	ISF-F200	ISF-F300	ISF-F500
Capacity	N	10	20	30	50	100	200	300	500
Capacity	kgf	1	2	3	5	10	20	30	50
Graduation	N	0.05	0.1	0.2	0.25	0.5	1	2	2.5
Accuracy	Accuracy ±1% (of load capacity)								

#### STANDARD DELIVERY

OTANDAND DELIVERT			
Main unit	1 pc		
Push tip	4 pcs (flat, V-type, knife-edge, point)		
Pull clamp	1 pc		
Extension rod	1 pc		

#### **OPTIONAL ACCESSORY**

ISF-MT500 Test stand



#### **TEST STAND FOR FORCE GAGE CODE ISF-MT500**

- For force gages (code ISF-Fund)To be used in vertical and
- horizontal orientation



Load capacity	500N
Travel	150mm (3mm vertical movement per revolution of handwheel)
Dimension	160×240×460mm
Weight	12kg



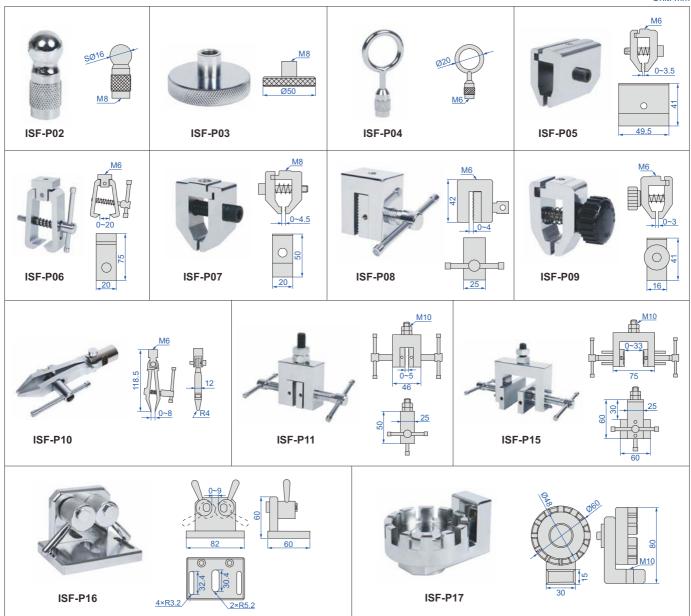
horizontal orientation test



#### **PUSH TIPS AND PULL CLAMPS FOR FORCE GAGES**

■ For force gages (code ISF-DF□□□, ISF-1DF□□□ and ISF-F□□□)

Unit: mm



#### Push tips

Code	Max. load	Diameter	Weight
ISF-P02	5000N	16mm	33g
ISF-P03	3000N	50mm	17g

#### **Pull ring**

. an ing			
Code	Max. load	Diameter	Weight
ISF-P04	500N	16mm	158g

#### Pull clamps

Code	Max. load	Jaw opening	Jaw width	Weight
ISF-P05	1100N	0~3.5mm	49.5mm	241g
ISF-P06	1000N	0~20mm	20mm	217g
ISF-P07	500N	0~4.5mm	20mm	190g
ISF-P08	500N	0~4mm	25mm	274g
ISF-P09	140N	0~3mm	16mm	87g
ISF-P10	230N	0~8mm	4mm	173g
ISF-P11	1500N	0~5mm	25mm	484g
ISF-P15	2000N	0~33mm	60mm	742g

#### Special pull clamps

Code	Max. load	Opening size	Application	Weight
ISF-P16	2400N	0~9mm	for wire pull test	803g
ISF-P17	5000N	1.8~8.4mm	for wire terminal pull test	620g





#### **MOTORIZED VERTICAL TEST STAND CODE ISF-RV61**

- Automatic and manual test
- Programmable automatic operation (automatic cycle)
   Four operation modes: displacement cycle (D cycle), force cycle (F cycle), demo (teaching & playback) mode and positioning mode
- Alarm indications: stroke overrange alarm, force overrange alarm, motor block alarm



#### **SPECIFICATION**

Load capacity	650N (250lbf, 65kg)
Max. travel	220mm
Resolution of displacement	0.01mm
Accuracy of displacement	±0.3mm
Range of adjustable speed	30~720mm/min
Resolution of speed	1mm/min
Accuracy of speed	±2%
Data output	USB, RS232
Work temperature and relative humidity	10~40°C, 10%~80%RH
Power supply	100~230V
Dimension	340×180×630mm
Weight	15.5kg

#### STANDARD DELIVERY

Test stand	1 pc
AC/DC adapter	1 pc
MD8 cable (for force gages)	1 pc
Software and USB cable	1 pc



#### MOTORIZED HORIZONTAL TEST STAND **CODE ISF-RH62**

- For digital force gages (code ISF-1DF□□□ and ISF-DF□□□)
   Push and pull test
- Automatic and manual test
- Programmable automatic operation (automatic cycle)
   Four operation modes: displacement cycle (D cycle), force cycle (F cycle), demo (teaching & playback) mode and positioning mode
- Alarm indications: stroke overrange alarm, force overrange alarm, motor block alarm

#### **SPECIFICATION**

Load capacity	650N (250lbf, 65kg)
Max. travel	220mm
Resolution of displacement	0.01mm
Accuracy of displacement	±0.3mm
Range of adjustable speed	30~720mm/min
Resolution of speed	1mm/min
Accuracy of speed	±2%
Data output	USB, RS232
Work temperature and relative humidity	10~40°C, 10%~80%RH
Power supply	100~230V
Dimension	671×120×278mm
Weight	13kg
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# digital force gage is optional

#### STANDARD DELIVERY

0 17 (11D) (11D DELIVEIX)	
Test stand	1 pc
AC/DC adapter	1 pc
MD8 cable (for force gages)	1 pc
Software and USB cable	1 pc

#### MANUAL VERTICAL TEST STANDS FOR FORCE GAGES

ATTENTION: ONLY FOR PRESS TEST

■ For press test with force gages



force gage is optional

ISF-V10A

#### **SPECIFICATION**

Code	ISF-V10A	ISF-V10D		
Apply to	dial force gages (code ISF-F□□□)	digital force gages (code ISF-1DF□□□ and ISF-DF□□□)		
Load capacity	500N			
Maximum workpiece height	280mm			
Travel	70mm			
Dimension	152×235×425mm			
Weight	10.7kg			

#### MANUAL HORIZONTAL TEST STANDS FOR FORCE GAGES

ATTENTION: ONLY FOR PULL TEST

For pull test with force gages



#### **SPECIFICATION**

Code	ISF-H20A	ISF-H20D	
Apply to	dial force gages (code ISF-F□□□)	digital force gages (code ISF-1DF□□□ and ISF-DF□□□)	
Load capacity	500N		
Travel	60mm		
Dimension	450×185×170mm		
Weight	9kg		



#### MANUAL HORIZONTAL TEST STAND FOR FORCE GAGES **CODE ISF-MH2**

- For force gages (code ISF-Food, ISF-DFood and ISF-1DFood)
   Push and pull test



#### **SPECIFICATION**

Load capacity	1000N
Travel	250mm (1.5mm horizontal movement per revolution of handwheel)
Dimension	542×189×278mm
Weight	21.5kg



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#### MANUAL STRIPPING FORCE TEST STANDS



■ For stripping force test with force gages

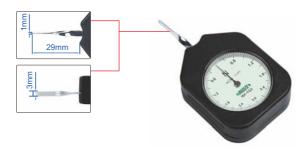
#### **SPECIFICATION**

Code	ISF-P30A	ISF-P30D
Apply to	dial force gages (code ISF-F□□□)	digital force gages (code ISF-1DF□□□ and ISF-DF□□□)
Load capacity	500N	
Horizontal travel	170mm	
Dimension	420×215×480mm	
Weight	22kg	



- Clockwise and counter-clockwise use
- For electronic and precision mechanical industry, such as test the contact pressure of relay, adjust the tension or compression of spring

#### **DIAL TENSION GAGES**



ISF-TG3

#### SPECIFICATION (Unit: N)

Code	ISF-TGD1	ISF-TGD3	ISF-TGD5	ISF-TG1	ISF-TG1D5	ISF-TG3	ISF-TG5
Range (N)	0.01~0.1	0.03~0.3	0.05~0.5	0.1~1	0.15~1.5	0.3~3	0.5~5
Graduation (N)	0.002	0.005	0.01	0.02	0.025	0.05	0.1
Accuracy	±2% (full scale)	±2% (full scale)					
Dimension (L×W×H)	90×47×19mm	90×47×19mm					
Weight	60g	60g					

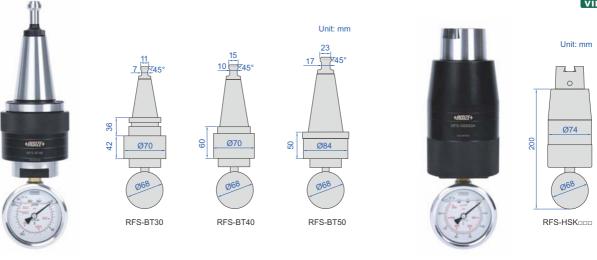
#### SPECIFICATION (Unit: af)

SPECIFICATION (Offic. 91)							
Code	ISF-TG10	ISF-TG30	ISF-TG50	ISF-TG100	ISF-TG150	ISF-TG300	ISF-TG500
Range (gf)	1~10	3~30	5~50	10~100	15~150	30~300	50~500
Graduation (gf)	0.2	0.5	1	2	2.5	5	10
Accuracy	±2% (full scale	±2% (full scale)					
Dimension (L×W×H)	90×47×19mm	90×47×19mm					
Weight	60g						



#### **SPINDLE TENSION METERS**





RFS-BT40

RFS-HSK63A

#### RFS-BT == SPECIFICATION

- Hydraulic mechanical structure, high stabilityTo detect the tension of locking device

Code	Dial range*	Accuracy	Applicable tension of spindle	Rivet** angle
RFS-BT30	0~60kg/cm²	±0.96kg/cm <sup>2</sup>	200~500kgf	
RFS-BT40	0~150kg/cm²	±2.4kg/cm²	500~1100kgf	45°
RFS-BT50	0~250kg/cm <sup>2</sup>	±4kg/cm²	1500~2200kgf	

#### RFS-HSK == SPECIFICATION

Code	Dial range*	Accuracy	Applicable tension of spindle
RFS-HSK20A			
RFS-HSK20C	0~120kg/cm²	±1.92kg/cm <sup>2</sup>	50~100kgf
RFS-HSK20E			
RFS-HSK25A	0~150kg/cm²	±2.4kg/cm²	250~500kgf
RFS-HSK25C			
RFS-HSK25E			
RFS-HSK32A		±8kg/cm²	350~600kgf
RFS-HSK32B			
RFS-HSK32C	0~500kg/cm²		
RFS-HSK32D	o ooong,om		
RFS-HSK32E			
RFS-HSK32F			
RFS-HSK40A			
RFS-HSK40B			
RFS-HSK40C	0~680kg/cm²	±10.9kg/cm <sup>2</sup>	750~1500kgf
RFS-HSK40D			
RFS-HSK40E			
RFS-HSK40F			
RFS-HSK50A		<sup>2</sup> ±17.6kg/cm <sup>2</sup>	1000~2000kgf
RFS-HSK50B			
RFS-HSK50C	0~1100kg/cm²		
RFS-HSK50D	o 1100kg/cm		
RFS-HSK50E			
RFS-HSK50F			

*The actual tension of spindle (kgf) is 10X of dial reading	I tension of spindle (kgf) is 10	X of dial reading
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<sup>\*\*</sup>Can be customized for 60° and 90°

Code	Dial range*	Accuracy	Applicable tension of spindle
RFS-HSK63A			
RFS-HSK63B			
RFS-HSK63C	0~1800kg/cm²	±28.8kg/cm <sup>2</sup>	1500~3000kgf
RFS-HSK63D	0'-1800kg/cm	±20.0kg/cm	1300°-3000kgi
RFS-HSK63E			
RFS-HSK63F			
RFS-HSK80A		±44.8kg/cm²	2000~4000kgf
RFS-HSK80B	0~2800kg/cm²		
RFS-HSK80C			
RFS-HSK80D			
RFS-HSK80E			
RFS-HSK80F			
RFS-HSK100A			
RFS-HSK100B			
RFS-HSK100C	0~7000kg/cm²	±112kg/cm²	6000~9000kgf
RFS-HSK100D			
RFS-HSK100E			
RFS-HSK100F			
RFS-HSK160A		±184kg/cm²	10000~16000kgf
RFS-HSK160B	- 0~11500kg/cm²		
RFS-HSK160C			
RFS-HSK160D			
RFS-HSK160E			
RFS-HSK160F			