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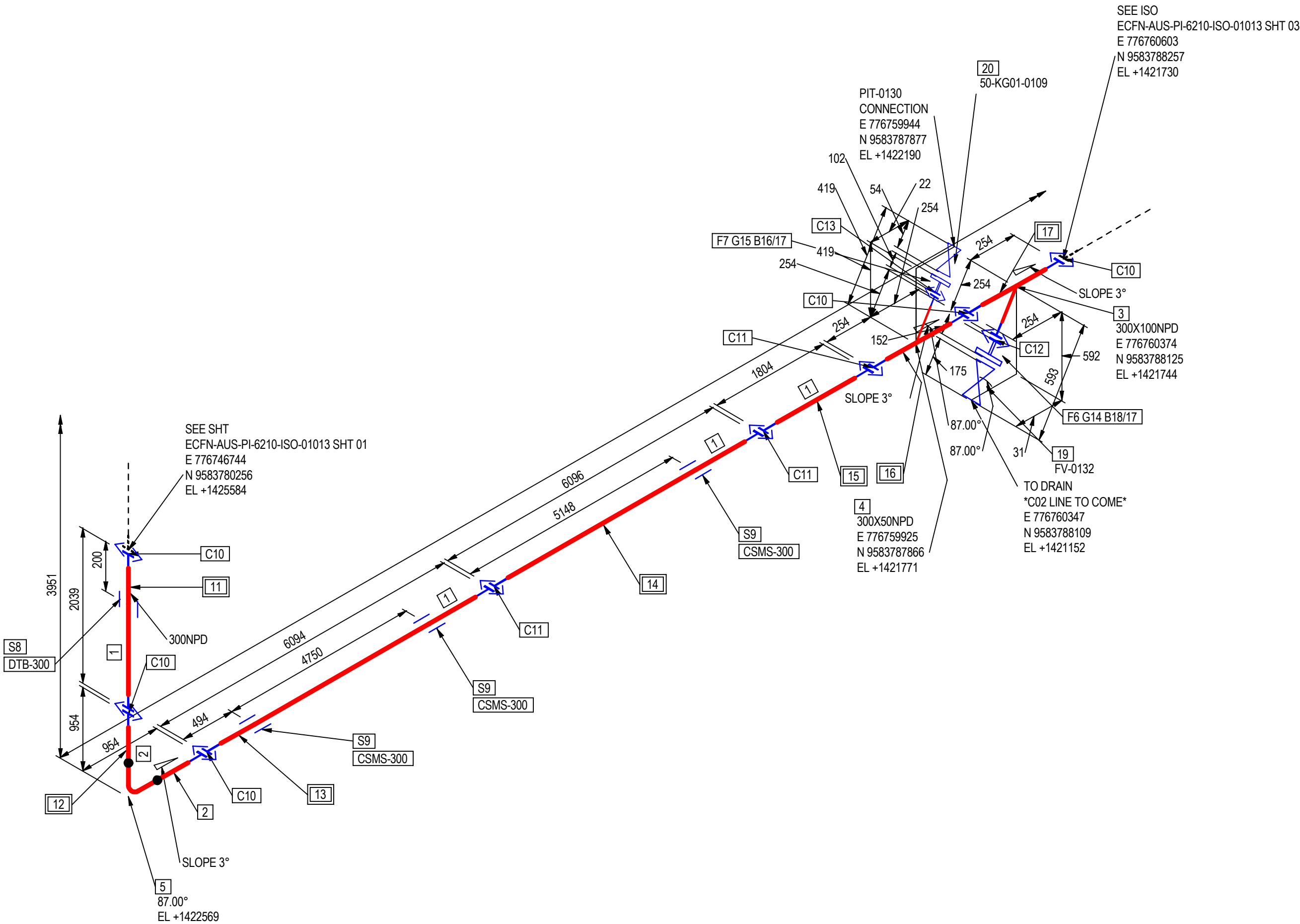
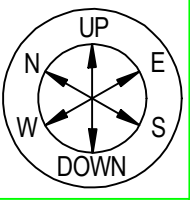
G MINING SERVICES INC.



1. FOR PROJECT PIPING STANDARDS, REFER TO DRAWING ECFN-AUS-PI-6000-STD-01001.
2. ALL ISOMETRICS ARE DRAWN TO VICTAULIC STANDARD GROOVE SPECIFICATIONS 25.01.
3. ALL DIMENSIONS INDICATED ARE TO THE FACE OF STEEL.
4. GAPS WHERE VICTAULIC COUPLINGS WILL BE ADDED RESPECTS VICTAULIC STANDARD DIMENSIONS FOR MAXIMUM SEPARATION ALLOWANCE.

1. STRAIGHT PIPE SPOOLS AND CUSTOM FITTINGS ARE TO BE FABRICATED TO VICTAULIC STANDARD GROOVE DIMENSIONS FOR RUBBER LINING 25.03.
2. FOR PIPE-TO-FITTING JOINT, FITTINGS ARE TO BE SUPPLIED AS PER VICTAULIC STANDARD GROOVE SPECIFICATIONS 25.01 (3 MM RUBBER TO BE ADDED).
3. FOR FITTING-TO-FITTING JOINT, 12 INCH AND LESS, FITTINGS ARE TO BE SUPPLIED AS PER VICTAULIC STANDARD GROOVE SPECIFICATIONS 25.01 (1.6 TO 3 MM RUBBER TO BE ADDED).
4. FOR FITTING-TO-FITTING JOINT, 14 INCH AND LARGER, FITTINGS ARE TO BE SUPPLIED AS PER VICTAULIC STANDARD GROOVE SPECIFICATIONS 25.03.

LINE NUMBER NÚMERO DE LINEA	6210-300-SPR-L03-0114	SPEC ESP.	L03	P&ID NUMBER NÚMERO P&ID	6210-PID-00001	
TITLE / TÍTULO FRUTA DEL NORTE PROJECT PIPING ISOMETRIC PROYECTO FRUTA DEL NORTE ISOMÉTRICOS DE TUBERÍAS			SUB-PROJECT / SUB-PROYECTO:		ENGINEERING CONSTRUCTION / INGENIERÍA Y CONSTRUCCIÓN	SIZE / TAMA NO A3
			ALL DIMENSIONS IN MM / TODAS LAS DIMENSIONES EN MM			
			REV. 2			
			DRAWING No ECFN-AUS-PI-6210-ISO-01013			



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DESIGN TEMP (°C) / TEMPERATURA DE DISEÑO		2	RE-ISSUED FOR FABRICATION	MR	PD	18-10-11	DESIGN/DISEÑO	M.ROCHE	18-04-02
DESIGN PRESS (MPa) / PRESION DE DISEÑO		1	RE-ISSUED FOR FABRICATION	MR	PD	18-09-07	DRAWN/DIBUJADO	M.ROCHE	18-04-02
DESIGN CODE & CLASS / CODIGO Y CLASE DE DISEÑO		0	ISSUED FOR FABRICATION	MR	PD	18-07-06	CHECKED/VERIFICADO	A.CHARLEB	18-04-05
INSULATION (TYPE/THK) / AISLACION (TIPO/ESPESOR)		C	ISSUED FOR TENDER	MR	PD	18-05-08	ENGINEER/INGENIERO	P.DUMONT	18-04-05
TEST TYPE / PRUEBA TIPO		B	ISSUED FOR PROJECT REVIEW	MR	PD	18-04-05	BY / DE	ENG	DATE/FECHA
TEST PRESS (MPa) / PRUEBA DE PRESION		REV	DESCRIPTION / DESCRIPCION						

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BILL OF MATERIALS / LISTA DE MATERIALES

PT No	QTY CANT.	SIZE DIM.	DESCRIPTION DESCRIPCIÓN
1	16034 MM	300	PIPE, CS, ERW, PLAIN, GROOVED ENDS C/W 6mm RUBBER LINED GROOVED AS PER VICTAULIC 25.03
			A53 Gr.B STD, ERW
2	200 MM	300	100MM NIPPLE, GROOVED END AS PER 25.03 + BW END, ASTM A53 GR B. RUBBERLINED 6MM
3	1	300X100	TEE, RED, VICTAULIC NO. 25 GROOVED TO VICTAULIC 25.01, 6MM RUBBER DUCTILE IRON, A536
4	1	300X50	TEE, RED, VICTAULIC NO. 25 GROOVED TO VICTAULIC 25.01, 6MM RUBBER DUCTILE IRON, A536
5	1	300	90 DEG 3D BEND TRIMMED, CARBON STEEL, BW, ASTM A53 GR B. RUBBERLINED 6MM
6	1	100	FLANGE, CL150, VICTAULIC NO 45F, CUT GROOVE ENDS, RUBBER 6MM, 3MM FACE DUCTILE IRON, ASTM A536
7	1	50	FLANGE, CL150, VICTAULIC NO 45F, CUT GROOVE ENDS, RUBBER 6MM, 3MM FACE DUCTILE IRON, ASTM A536
8	1	300	SINGLE TRUNNION
9	3	300	CLAMPED SLOPED MEDIUM PIPE SHOE - 3 DEGREE SLOPE
10	5	300	COUPLING, FLEXIBLE, STYLE 77 FLEX COUPLING DUCTILE IRON, A536
11	3	300	COUPLING, RIGID, STYLE 07 ZERO-FLEX RIDGID COUPLING DUCTILE IRON, A536
12	1	100	COUPLING, FLEXIBLE, STYLE 77 FLEX COUPLING DUCTILE IRON, A536
13	1	50	COUPLING, FLEXIBLE, STYLE 77 FLEX COUPLING DUCTILE IRON, A536
14	1	100	GASKET, 1.5MM RING or FULL FACE TO SUIT FLANGES GARLOCK 3000
15	1	50	GASKET, 1.5MM RING or FULL FACE TO SUIT FLANGES GARLOCK 3000
16	4	16	BOLT, HEX HD BOLTS c/w HEX HEAD NUT A193 Gr.B7, A194 Gr.2H - 88.9 mm Length
17	24	16	WASHER, ROUND, FLAT, STEEL, GALV, for 0.625in bolt
18	8	16	BOLT, HEX HD BOLTS c/w HEX HEAD NUT A193 Gr.B7, A194 Gr.2H - 101.6 mm Length
19	1	100	KNIFE GATE VALVE, CLARKSON KGA, FLANGE TYPE (KG01)
20	1	50	KNIFE GATE VALVE, CLARKSON KGD, WAFER TYPE (KG03)



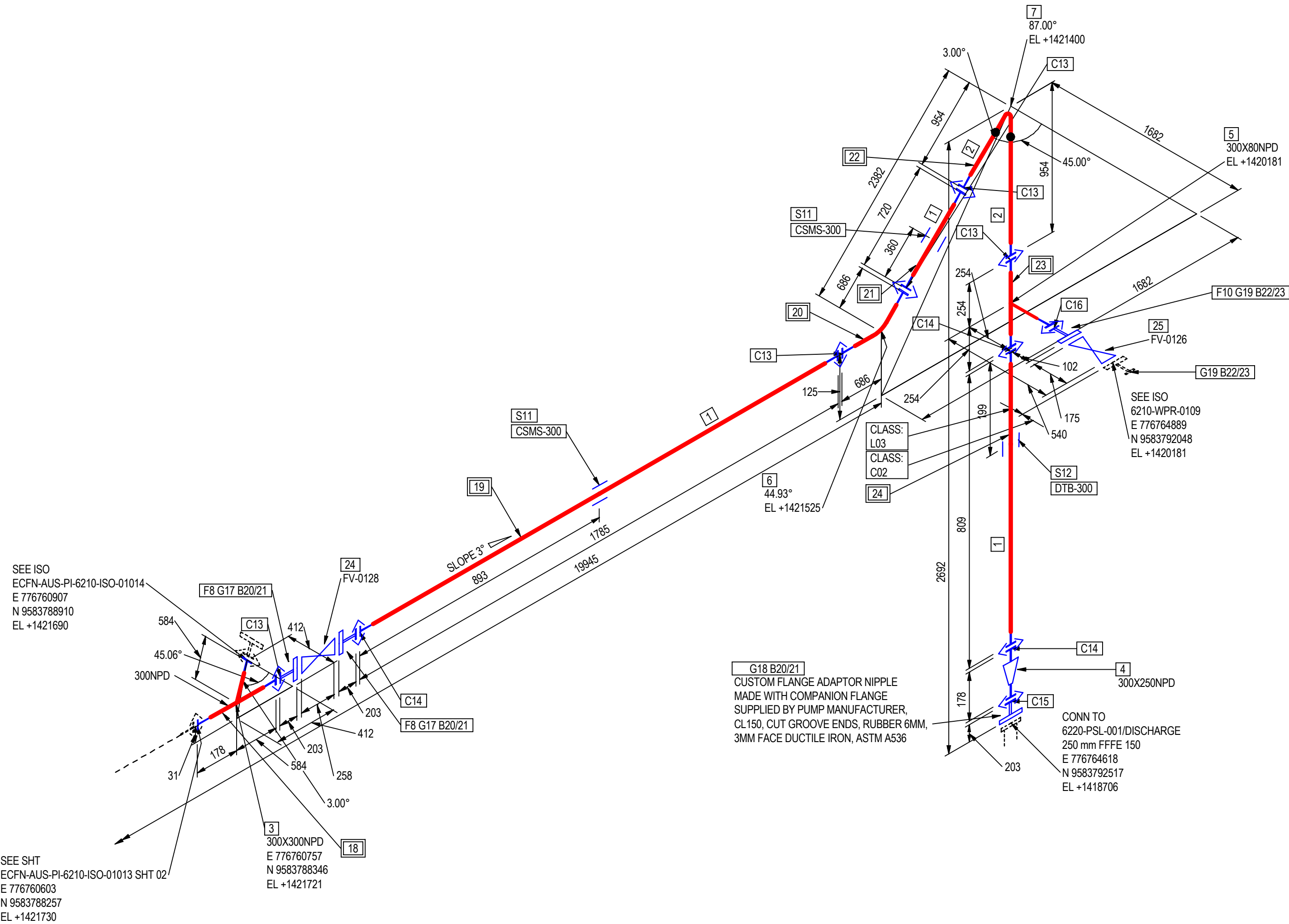
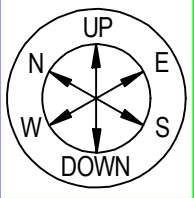
GENERAL NOTES

- FOR PROJECT PIPING STANDARDS, REFER TO DRAWING ECFN-AUS-PI-6000-STD-01001.
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FOR RUBBERLINING MANUFACTURING PURPOSE

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			PROYECTO FRUTA DEL NORTE ISOMÉTRICOS DE TUBERÍAS		ALL DIMENSIONS IN MM / TODAS LAS DIMENSIONES EN MM
					SIZE / TAMA NO A3
					REV. 2
					DRAWING No ECFN-AUS-PI-6210-ISO-01013



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