

1 **Waste and Material Footprints in prospective LCA: a 2 macro study of 1593 activities from 2020-2050**

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7

8 **Abstract**

9 **Purpose**

10 Advancing a circular economy requires system-wide quantification of waste and material flows. Yet waste and
11 material footprints (WMFs) remain under-reported in LCA and sparsely integrated into prospective LCA
12 (pLCA); moreover, waste treatment is poorly represented in prospective databases, limiting decision relevance.
13 We quantify WMFs using inventory data from *ecoinvent* and examine their evolution under contrasting
14 pathways to (i) reveal sectoral and supply-chain hotspots, (ii) position WMFs alongside LCIA endpoints, and
15 (iii) assess how scenario-aligned backgrounds modify footprint magnitudes and circularity.

16 **Methods**

17 We built prospective LCI databases with *premise* (using *ecoinvent* v3.9.1) aligned to two REMIND pathways
18 (SSP1-PkBudg500 and SSP5-PkBudg500) for 2020–2050. Using the *T-reX* program, we tracked over 70 waste
19 and material categories and computed WMFs for 1593 market activities. In parallel, we calculated ReCiPe 2016
20 endpoints. We grouped activities into sectors to identify hotspots and explore temporal/scenario contrasts. We
21 also calculated a waste hazardousness ratio as well as a waste circularity ratio (the share of each activity's waste
22 footprint routed to material recovery).

23 **Results and discussion**

24 Metals and alloys, chemicals, and ores–minerals–fuels dominate total and hazardous waste footprints and shape
25 the upper tails of their distributions, with pronounced outliers in rare-earth production, precious-metal supply
26 chains, and nuclear-fuel routes. From 2020 to 2050, median total waste generation and landfilling increase in
27 both pathways, whereas recycling and composting expand more modestly, implying gradual shifts in end-of-life
28 routing. Over the same period, the circularity ratio declines slightly, while the share of hazardous waste in total
29 waste falls modestly, indicating some decoupling between waste quantity and hazard profile. Scenario contrasts
30 are subtle: SSP1 shows higher 2050 medians for total waste and landfilling but a larger reduction in
31 hazardousness, while SSP5 preserves slightly better circularity. Across indicators, activity-level heterogeneity
32 dominates pathway effects overall.

33 **Conclusions and recommendations**

34 WMFs complement LCIA endpoints in prospective LCA by making material throughput and waste generation
35 explicit and revealing hotspots that impact profiles can obscure. Temporal signals in current IAM-linked pLCIs
36 are modest: recovery routes expand, but not fast enough to offset rising disposal and declining circularity. A key
37 constraint is the limited representation of waste systems in LCI/pLCI datasets—coarse treatment typologies,
38 sparse regionalisation, inconsistent hazardous labelling, static collection yields, quality losses, and minimal
39 secondary-market uptake. We recommend scenario-dependent circularity modules in future pLCIs and reporting
40 WMFs with the circularity ratio to track whether recovery keeps pace with total waste growth.

41 **Keywords**

42 Circular economy, Waste footprints, Material footprints, Prospective life cycle assessment, Scenario-based life
43 cycle modelling, Integrated assessment models, Critical raw materials, Integrated assessment models

List of abbreviations

	AgriForeAnim	Agriculture, forestry, live animals & their products
44	CE	Circular Economy
45	Chemical	Chemical products
46	CPC	Cooperative Patent Classification
47	CRM	Critical Raw Material
48	CRT	Cathode Ray Tube
49	EF	Ecological Footprint
50	EoL	End-of-Life
51	GlasNonMetal	Glass and other non-metallic products
52	GLO	Global (<i>ecoinvent</i> location designation)
53	IAM	Integrated Assessment Model
54	IMAGE	Integrated Model to Assess the Global Environment
55	LCA	Life Cycle Assessment
56	LCI	Life Cycle Inventory
57	LCIA	Life Cycle Impact Assessment
58	LLDPE	Linear low-density polyethylene
59	MachElecTrans	Machinery, metal/electronic, transport equipment
60	MetalAlloy	Basic metals & alloys, incl. semi-finished products
61	MF	Material Footprint
62	MFA	Material Flow Analysis
63	OreMinFuel	Ores, minerals & fuels
64	PlastRub	Plastics & rubber products
65	pLCA	Prospective Life Cycle Inventory
66	pLCA	Prospective Life Cycle Assessment
67	ProcBio	Processed bio-based products
68	PVC	Polyvinyl chloride
69	RCP	Representative Concentration Pathway

70	ReCiPe	A standard LCIA method set
71	REE	Rare Earth Element
72	REO	Rare Earth Oxide
73	REMIND	REgional Model of Investment and Development
74	re-X	A broad set of circular economy strategies (“reduce”, “reuse”, “repair”, “recycle” etc.)
75	RoW	Rest of World (<i>ecoinvent</i> location designation)
76	SDG	Sustainable Development Goal
77	SSP	Shared Socioeconomic Pathway
78	T-reX	The Tool for analysing re-X in LCA
79	UNFC	United Nations Framework Classification for Resources
80	WF	Waste Footprint
81	WMF	Waste and Material Footprint

82 **1 Introduction**

83 The transition to a circular economy has become a central pillar of sustainability policy (Ellen MacArthur
84 Foundation, 2015; European Commission, 2020; Pardo & Schweitzer, 2018). Circular strategies seek to decouple
85 well-being from primary material extraction by reducing material demand and preventing waste across value
86 chains through ‘re-X’ measures such as refuse, rethink, repair, remanufacture, and recycle (Kirchherr et al.,
87 2017; Reike et al., 2018). Recent geopolitical tensions further underscore the vulnerability of globalised supply
88 chains and the need for material efficiency, strategic autonomy, and system resilience (Carrara et al., 2023;
89 Hartley et al., 2024).

90 **1.1 Waste and material footprints in LCA**

91 Footprints provide compact indicators of environmental pressure that can support decision-making for
92 sustainability. The Ecological and Carbon Footprints initiated this “footprint family” (Čuček et al., 2015;
93 Wackernagel, 1994), which has since expanded without fully converging on a coherent framework (Giampietro
94 & Saltelli, 2014; B. G. Ridoutt & Pfister, 2013; Vanham et al., 2019). The Material Footprint (MF)—the total
95 supply-chain material use attributable to products, sectors, or economies—correlates strongly with human-health
96 and biodiversity damage and is recognised by the United Nations for SDG monitoring (Lenzen et al., 2021;
97 Wiedmann et al., 2013). By contrast, the Waste Footprint (WF)—the mass or volume of waste generated along
98 value chains—remains less developed and is often overlooked, despite evidence linking waste burdens to
99 environmental damage and social inequity (Akese & Little, 2018; Laurenti et al., 2023; Steinmann et al., 2017).
100 Considering WF alongside MF highlights where material use translates into waste generation, where hazardous
101 waste arises, and where interventions may yield the greatest returns for circularity.

102 Life Cycle Assessment (LCA) is the prevailing method to quantify environmental impacts across product and
103 service life cycles (Guinée et al., 2010). In standard practice, life cycle impact assessment (LCIA) methods (e.g.,
104 ReCiPe, CML) convert inventory flows—elementary exchanges between technosphere and biosphere—into
105 impact scores (Guinée et al., 2002; Huijbregts et al., 2016). Several LCIA frameworks incorporate aspects of
106 waste and material use (e.g., Swiss Eco-Factors, EDIP, EN15804, Crustal Scarcity Indicator) (Arvidsson et al.,
107 2020; CEN (European Committee for Standardization), 2019; Hauschild & Potting, 2004; Swiss Federal Office
108 for the Environment (FOEN), 2021), yet few provide transparent, mass-consistent accounting of MF and WF.
109 Some also rely on abstract units (e.g., Umweltbelastungspunkte in the Swiss Eco-Factors) that can complicate
110 interpretation. Moreover, because waste is commonly modelled as a service (treatment), the magnitude and
111 distribution of waste generation along supply chains can remain obscured, making upstream waste effectively
112 “invisible” (Beylot et al., 2018; Guinée & Heijungs, 2021).

113 In practice, waste is often defined as material with negative economic value, but its significance extends far
114 beyond treatment emissions (Bisinella et al., 2024; Guinée et al., 2004; Laurenti et al., 2023). Empirical studies
115 confirm associations between waste burdens, environmental damage, and disproportionate impacts on vulnerable
116 communities (Akese & Little, 2018; Pellow, 2023; B. Ridoutt et al., 2010). Reporting WF and MF alongside

117 conventional LCIA indicators can therefore make material throughput and waste generation explicit, reveal
118 hidden hotspots, and improve prioritisation of circular economy strategies.

119 **1.2 Future-oriented LCA and prospective background databases**

120 Emerging technologies required for deep decarbonisation will scale over coming decades, often after substantial
121 learning and capital investment (International Energy Agency (IEA), 2021, 2022). Prospective LCA (pLCA)—
122 also called ex-ante or anticipatory LCA—assesses likely environmental implications early enough to inform
123 design and policy (Cucurachi et al., 2018; Van Der Giesen et al., 2020). Robust pLCAs require background data
124 that reflect plausible future economic, technological, and policy conditions. Prospective life cycle inventory
125 (pLCI) databases therefore combine current LCI data (e.g., *ecoinvent*) with scenario information from integrated
126 assessment models (IAMs) and other sources (Sacchi et al., 2022; Steubing et al., 2023).

127 IAM scenario frameworks typically pair a shared socio-economic pathway (SSP)—a narrative of societal
128 development from sustainability-oriented (SSP1) to fossil-intensive (SSP5)—with a representative concentration
129 pathway (RCP) that specifies a climate outcome via radiative forcing, corresponding to temperature goals such
130 as 1.5–2 °C (Aboumhoub et al., 2020; Meinshausen et al., 2020; Stehfest et al., 2014; Van Vuuren et al.,
131 2017). Implemented in IAMs, SSP×RCP pairings generate region- and sector-specific trajectories for technology
132 deployment and emissions (Sacchi et al., 2022). These scenarios are bounded by resource availability,
133 infrastructure lock-in, and policy constraints such as carbon pricing, which shape feasible transitions (Pauliuk et
134 al., 2017).

135 **1.3 premise, REMIND, and sectoral transformations**

136 The *premise* workflow connects IAM projections to *ecoinvent*, producing pLCIs that regionalise markets and
137 update process and supply-chain parameters for selected sectors (Sacchi et al., 2022; Sacchi et al., 2023). The
138 most widely used IAMs are the REgional Model of Investment and Development (REMIND) (Aboumhoub et
139 al., 2020) and the Integrated Model to Assess the Global Environment (IMAGE) (Stehfest et al., 2014). Neither
140 IAM scenarios nor LCI databases currently provide full, high-resolution coverage across all sectors and regions.
141 IAMs are detailed for electricity but sparser for agriculture, chemicals, and material cycles; standard LCIs
142 prioritise current technologies, leaving emerging options under-represented (Pauliuk et al., 2017; Sacchi et al.,
143 2023). The current default transformation domains include electricity generation and markets (with storage),
144 cement (clinker ratio, kiln efficiency, optional CCS), iron and steel (process efficiency and CCS), fuels (refining,
145 synthetic and biofuels, hydrogen), road freight (powertrain shares and fleet relinking), batteries (mass/energy-
146 density scaling and market composition), heat supply (CO₂ factors), air-pollutant factors, and biomass markets
147 distinguishing purpose-grown from residual feedstocks (Sacchi et al., 2023). Additional research has produced
148 additional scenarios that can be integrated into pLCA databases with *premise* for sectors such as cement and
149 steel (Müller et al., 2024), cobalt (Van Der Meide et al., 2022) and hydrogen (Wei et al., 2024).

150 While the aforementioned sectoral transformations can result in indirect changes to future waste flows
151 (McDowall et al., 2025), waste management is not yet a dedicated transformation domain and other waste-sector

152 inventories remain largely as they appear in the base database (Bisinella et al., 2024).

153 **1.4 Aim and contribution of this study**

154 Prospective analyses in LCA rely on the completeness and consistency of pLCIs, though, currently, they
155 insufficiently represent waste-sector dynamics, creating a ‘waste gap’ that limits interpretation of future
156 scenarios. Addressing this gap requires first clarifying how waste and material flows are represented in existing
157 LCA and pLCA databases at both macro and activity levels.

158 This study applies a purpose built WMF *python*-based method, *T-reX* (McDowall et al., 2025)—integrated
159 within Brightway and compatible with *premise*-based pLCIs—to explore and quantify waste generation
160 (including hazardous waste) and material consumption (especially CRMs) across activities and sectors.
161 Expanding on the standard *T-reX* approach, our objectives are to: (i) compute waste and material footprints at
162 multiple levels of aggregation, (ii) identify hotspots along supply chains under present and prospective
163 background conditions, and (iii) illustrate how results support circular-economy strategies and supply-chain risk
164 management.

165 Rather than developing a new LCIA method or prospective database, we demonstrate how targeted footprint
166 accounting complements existing indicators. The Waste and Material Footprint (WMF) approach developed in
167 this study offers a product- and process-level lens that complements established approaches such as Material
168 Flow Analysis (MFA) and Environmentally Extended Input–Output (EEIO) analysis. While MFA frameworks
169 (e.g. Torres de Matos et al., 2020) provide system-wide flow quantification and EEIO models capture embodied
170 impacts via monetary linkages (Wiedmann et al., 2013), both typically operate at an aggregate scale and are not
171 designed to resolve prospective, scenario-aligned changes in supply chain configurations or end-of-life routes.
172 WMFs, by contrast, can embed temporal, spatial, and technological detail consistent with LCA foreground
173 models, enabling disaggregated tracking of circularity indicators and technosphere material burdens (Laurenti et
174 al., 2023; Maćin et al., 2024).

175 In this study, comparison was made with the standard ReCiPe impact assessment method set (Huijbregts et al.,
176 2016) with the aim of investigating the relationship between WMFs and the standard damage indicators of
177 human health, ecosystems and resource availability. By reporting total waste, hazardous waste, and material
178 consumption, and highlighting sectoral hotspots, our analysis shows how footprint accounting makes hidden
179 burdens visible, clarifies interpretive limits, and delivers actionable insights for circular-economy policies and
180 resource-risk management. Importantly, this work also provides a step toward embedding explicit waste-sector
181 dynamics in future pLCA databases, where dedicated transformation modules could capture prevention,
182 recycling, and secondary-material pathways alongside energy and transport transitions.

183 **2 Methodology**

184 **2.1 Selection and creation of pLCA databases**

185 Using the LCI database *ecoinvent* (version 3.9.1) (Wernet et al., 2016) as a basis, we constructed pLCI databases
186 using *premise* (Sacchi et al., 2022) over ten-year intervals from 2020 to 2050. *premise* links IAM outputs to
187 background LCI data by regionalising markets and updating technology efficiencies, fuel mixes, and emissions
188 profiles; in our case, REMIND outputs drove these updates. REMIND is a global energy–economy–climate
189 model that produces internally consistent projections of energy demand, technology portfolios, and greenhouse-
190 gas emissions under alternative socio-economic narratives (Aboumaboub et al., 2020). We selected two
191 contrasting REMIND pathways: SSP1-PkBudg500 and SSP5-PkBudg500. SSP1 (“sustainability”) represents
192 low challenges to mitigation, rapid diffusion of clean technologies, and lower energy and material intensities.
193 SSP5 (“fossil-fuelled development”) represents high economic growth coupled with high energy demand and a
194 strong reliance on fossil fuels, thereby raising mitigation challenges (see, e.g. Bauer et al., 2017; Kriegler et al.,
195 2017; Van Vuuren et al., 2017 on SSPs standard practice).

196 Within the SSP–RCP framework, the “PkBudg500” constraint imposes a stringent cumulative CO₂ budget
197 consistent with 1.5 °C-class mitigation (often associated with RCP1.9 in the literature), which forces both
198 “scenario-worlds” to meet a comparable climate target (Van Vuuren et al., 2011). We deliberately use the same
199 PkBudg500 constraint for SSP1 and SSP5 to enhance interpretability of pLCI comparisons. Using the same
200 carbon budget (PkBudg500) for SSP1 and SSP5 holds climate ambition constant, so differences in the resulting
201 pLCIs reflect socio-economic and technological structure rather than target stringency. This improves attribution
202 in that contrasts in waste and material footprints stem from patterns of demand, fuel mixes, and infrastructure,
203 not from divergent radiative-forcing goals. An approximately 500 Gt CO₂ century-scale budget is a 1.5 °C-class
204 constraint (often associated with RCP1.9), ensuring major energy transitions with material implications
205 (electrification, CCS, hydrogen, storage) appear in both pathways, though to different extents. Thus, SSP1-
206 PkBudg500 and SSP5-PkBudg500 share a common climate constraint but diverge structurally, providing a
207 controlled basis for comparing footprints in prospective LCA (Intergovernmental Panel On Climate Change
208 (IPCC), 2023).

209 **2.2 Waste and material footprinting with *T-reX***

210 *T-reX* is a WMF method developed in *python* that operates directly on the technosphere to generate inventory-
211 based waste and material footprints that can be computed like LCIA indicators while preserving exchange-level
212 traceability (McDowall et al., 2025). After prospective databases are created (Section 2.1), the background is
213 deconstructed to a flat, exchange-level list (via *Brightway/wurst*), which makes every technosphere flow
214 addressable by name, unit, location, and metadata (Mutel, 2017b, 2017a). Pattern-based rules are then applied in
215 two passes. First, waste detection targets exchanges whose names/units and treatment-chain context denote
216 wastes, including routings to recycling, composting, anaerobic digestion, incineration, hazardous treatment, and
217 landfill; “hidden” wastes that would otherwise be consumed inside treatment chains are surfaced at the point of
218 generation, and hazardousness is taken only from explicit flags in the source inventories to avoid over-tagging

219 from process names. Second, material demand is inferred from purchases of “market for ...” activities
 220 corresponding to single materials or grouped families (e.g., rare earths, critical raw materials), so that footprints
 221 reflect supply-chain demand (including primary and secondary supply, co-production and substitution) rather
 222 than extraction events.

223 For each footprint category, the matched technosphere exchanges are mirrored one-to-one into an auxiliary
 224 “pseudo-biosphere” with unit-consistent characterisation factors. This preserves *Brightway*’s calculation
 225 mechanics while yielding inventory totals (mass or volume) rather than impact-characterised scores; mirrored
 226 flows retain pointers to their source exchanges, enabling decomposition by sector, activity, or individual flow
 227 with full auditability. The same mirroring logic is applied to all database variants (current and *premise*-aligned),
 228 so temporal and scenario differences arise solely from underlying inventories. In the default configuration, *T-reX*
 229 provides ten waste categories (duplicated across mass and volume units) and a configurable panel of material-
 230 demand categories (with defaults aligned to the EU CRM list (European Commission, 2023)); both sets are
 231 easily extended by user rules. Together, these design choices allow footprint computation at activity, sector, or
 232 whole-database levels under current or prospective backgrounds while remaining faithful to the system model
 233 and allocation choices embedded in *ecoinvent*.

234 Operationally, *T-reX*’s workflow comprises: (i) optional configuration of waste/material categories; (ii) optional
 235 generation of *premise*-aligned prospective databases; (iii) database expansion to an exchange list; (iv)
 236 identification and categorisation of target exchanges; (v) construction of a *T-reX* “pseudo-biosphere” database;
 237 (vi) creation of pseudo-LCIA methods; (vii) exchange editing to mirror technosphere flows; and (viii)
 238 verification. The result is a *Brightway* project containing both the original biosphere and the *T-reX* pseudo-
 239 biosphere alongside one or more manipulated technosphere databases, ready for footprint calculation using
 240 standard LCA methodology.

241 2.3 Selection of activities in the LCA/pLCA databases

242 We restricted the analysis to a transparent, comparable set of background “market” activities from each LCI
 243 database (baseline *ecoinvent* and its prospective variants), then harmonised, classified, and merged them.

244 Filters were applied to isolate the activities of interest. By default, we selected only activities whose names begin
 245 with “market for ...” and whose activity type equals “market activity”, thereby focusing on market supply nodes
 246 rather than transformation or site-specific producer datasets. To avoid duplication we further restricted locations
 247 to *ecoinvent*’s global aggregates: GLO (global) and RoW (rest-of-world). We excluded activities that are waste
 248 or service oriented (name or classification containing “recovery”, “treatment”, “disposal”, “waste”, “services”,
 249 “scrap”, “site preparation”, “construction”, “maintenance”) to avoid conflating technosphere waste management
 250 with product supply. Finally, we limited activities to those with mass or volume units, with volumes
 251 subsequently converted to masses so that material and waste footprints could be interpreted consistently across
 252 the activity set. After filtering, a total of 1593 activities remained in the selection.

253 This approach intentionally prioritises (i) market-level representativeness; (ii) globally comparable inventories

254 over regional differentiation; and (iii) physically interpretable commodities over service or energy-only flows.
255 Limitations include potential omission of region-specific markets, energy carriers with non-mass units (e.g.,
256 kWh), and any product supplied exclusively via non-market datasets.

257 **2.4 Categorisation of activities**

258 To enable robust benchmarking across sectors, and within sectors and sub-sectors, we grouped activities using
259 the Cooperative Patent Classification (CPC) codes stored in the *ecoinvent* metadata. CPC is the international
260 standard for product taxonomy that organises goods and services by their material/functional characteristics
261 (European Patent Office (EPO), 2025). In LCA databases it provides a stable, key for harmonising
262 heterogeneous activity names (and thus facilitates comparisons that are otherwise noise-prone at the activity
263 level). We follow prior macro-scale LCA work that aggregates products to analyse cross-category patterns (e.g.,
264 (Laurenti et al., 2023)), and rely on the CPC fields available in *ecoinvent* v3.x (Wernet et al., 2016). Table 1 lists
265 the number of activities for each category.

266 Each activity was assigned a category and sub-category from CPC ranges, with explicit overrides for edge cases.
267 Where CPC ranges overlap, later rules supersede earlier ones (e.g., plastics/rubber overrides chemicals). The
268 resulting alignment used in the study is:

- 269 • **AgriForeAnim**
 - 270 • Agricultural & forestry products: CPC 00000–01999, 03000–03999, 39000–39999
 - 271 • Live animals, fish & their products: CPC 02000–02999, 04000–04999
- 272 • **ProcBio**
 - 273 • Food & beverages, animal feed: CPC 21000–23999, 42000–42999
 - 274 • Textile: CPC 26000–28199
 - 275 • Wood, straw & cork: CPC 31000–31999 (plus CPC 38100)
 - 276 • Pulp & paper: CPC 32000–32999 (plus CPC 38450→Textile)
- 277 • **OreMinFuel**
 - 278 • Ores, minerals & fuels: CPC 11000–17999, 33000–33999, 60000–69999
- 279 • **Chemical**
 - 280 • Chemical products: CPC 18000–18999, 34000–34699, 34800–35499
- 281 • **PlastRub**
 - 282 • Plastics & rubber products: CPC 34700–34799, 35500–36999
- 283 • **GlasNonMetal**
 - 284 • Glass & other non-metallic products: CPC 37000–37999
- 285 • **MetalAlloy**
 - 286 • Basic metals & alloys (incl. semi-finished): CPC 40000–41999
- 287 • **MachElecTrans**

- 288 • Metal/electronic equipment & parts: CPC 43000–48999, 49941–49999 (plus CPC 38150→Furniture)
 289 • Transport vehicles: CPC 49000–49940

290 **2.5 Extraction of activity price data**

291 Market price data was obtained from the *ecoinvent* database using *brightway2* and a *python* script written by the
 292 authors (included in the supplementary information, section S3). The first step was to partially import the
 293 ‘ecospold2’ files in the uncompressed database, each of which represents a single activity. Our *python* script then
 294 scanned the metadata for each activity to extract the price attribute, saving it in a csv file along with the name
 295 and unique identifying code. This data is available in the supplementary information, section S2.

296 **2.6 Calculations with LCIA and Waste and Resource Footprint methods**

297 For every activity–year–scenario combination, we computed a panel of *T-reX* WMFs together with benchmark
 298 LCIA endpoints. The *T-reX* panel comprised ten waste footprints (total, hazardous, and route-specific
 299 recovery/disposal categories, each in mass and volume units) and sixty material-demand footprints (single
 300 materials and aggregated classes). Each method was instantiated by creating the corresponding pseudo-biosphere
 301 flows and characterisation tables and then running Brightway calculations on the filtered “market” activity set
 302 (Section 2.3). Scores are returned in the physical units of the mirrored exchanges. Negative material scores
 303 (arising where co-product supply offsets purchases) were retained to reflect the database’s allocation/substitution
 304 logic rather than truncated, and were handled explicitly in interpretation. Quality-assurance checks covered unit
 305 consistency, exclusivity of hazardous tagging to explicitly flagged exchanges, and routing partitions (recovery vs
 306 disposal) summing to total waste within numerical tolerances.

307 In parallel, we calculated ReCiPe 2016 (H) endpoints (human health (DALY), ecosystems (species·year), and
 308 resource scarcity (USD2013)) for the same activity set and all background years/scenarios (Huijbregts et al.,
 309 2016). ReCiPe 2016 was chosen because it is widely adopted, methodologically harmonised, provides a compact
 310 set of interpretable endpoints, and offers a well-documented mapping from midpoints to endpoints at a global
 311 scale. Using endpoints, rather than a large basket of midpoints, supports concise comparison with inventory-level
 312 signals (waste/material footprints) when examining whether waste- or material-intensive sectors are also
 313 damage-intensive.

314 All calculations were executed in *Brightway* with the database *ecoinvent* v3.9.1 and on *premise*-generated
 315 prospective background databases (also based on *ecoinvent* v3.9.1) aligned to REMIND scenarios, ensuring that
 316 regionalised markets, technology efficiencies, fuel mixes, and emissions profiles propagate identically into both
 317 sets of indicators. This design enables like-for-like comparisons across activities, sectors, years, and scenarios,
 318 and allows interrogation of divergences between LCIA damage and inventory-based footprints—for example,
 319 those driven by allocation effects in *ecoinvent* or by the current under-specification of future waste-system
 320 transformations in prospective databases.

321 **2.7 Calculation of waste circularity ratio**

322 Waste circularity (C_w) was calculated as the proportion of total waste that is routed to recovery-oriented

323 treatment rather than final disposal. For each activity, total waste generation (W_{total}) was compared against the
 324 summed quantities of waste that are recycled, composted, or anaerobically digested. The indicator was defined
 325 as:

$$326 \quad C_w = \frac{\sum (W_{recycled} + W_{composted} + W_{digested})}{W_{total}} * 100$$

327 This formulation captures the share of waste that remains circulating within the technosphere, providing a simple
 328 mass-balance measure of material recovery. $W_{recycled}$ includes both mechanical and chemical recycling processes;
 329 $W_{composted}$ represents organic fractions entering aerobic composting; and $W_{digested}$ covers biogenic waste treated
 330 through anaerobic digestion. All three components were identified from *T-reX* waste exchange data based on
 331 process names and CPC classifications. Activities with $C_w=0$ correspond to fully linear waste pathways, whereas
 332 higher percentages indicate greater reintegration of materials into productive use and thus higher degrees of
 333 circularity.

334 2.8 Calculation of waste hazardousness ratio

335 The waste hazardousness ratio (H_w) was calculated to indicate the share of total waste that is classified as
 336 hazardous within each activity. It expresses the proportion of all outgoing waste flows identified as hazardous
 337 (e.g., toxic, corrosive, flammable, or otherwise regulated) relative to the total waste generated. The indicator was
 338 defined as:

$$339 \quad H_w = \frac{W_{hazardous}}{W_{total}} * 100$$

340 where $W_{hazardous}$ represents the mass of all waste exchanges labelled as hazardous in the database metadata, and
 341 W_{total} is the sum of all waste outputs from the activity, irrespective of classification. This metric provides a
 342 normalised measure of waste toxicity potential at the inventory level, allowing comparisons across sectors
 343 independent of total waste magnitude. A higher H_w value denotes a larger fraction of hazardous waste within an
 344 activity's total waste profile, while lower values indicate predominantly non-hazardous material streams.

345

346 3 Results

347 3.1 Total waste footprints across sectors

348 Table 2 and Figure 1 together depict the distribution of total waste footprints across the main industrial
 349 categories. Both the descriptive statistics and the box plot highlight the extreme skewness of waste generation
 350 within the technosphere: while most activities produce relatively modest quantities of waste, a small subset of
 351 heavy-industrial processes contributes disproportionately large amounts. Metals and alloys dominate, exhibiting
 352 median values two to three orders of magnitude higher than most other sectors and an extended upper tail driven
 353 by mining, smelting, and refining processes. The chemical and machinery–electronics–transport categories also
 354 display broad interquartile ranges and numerous outliers, underscoring their structural complexity and diversity

of production scales. In contrast, agriculture, forestry, and animal products and non-metallic minerals cluster tightly around low median values, indicating generally limited waste generation per functional unit. The log-scaled spread observed in Figure 1 emphasises that even within individual categories, waste intensity can vary by up to six orders of magnitude, reflecting differences in process technology, regional supply-chain composition, and allocation effects. Overall, these patterns confirm that waste formation is highly concentrated in material- and energy-intensive industries, reinforcing the need for targeted circularity interventions in metallurgical and chemical value chains rather than diffuse, economy-wide measures.

The activity-level maxima reported in Table 3 identify the processes that anchor these upper tails and clarify why sectoral aggregates skew so strongly. In chemicals, the top entries are lutetium oxide, thulium oxide, and heavy water, each with extraordinary waste intensities—on the order of 10^8 kg waste per kg product (6.0×10^8 ; 1.6×10^8 ; 1.6×10^8 , respectively)—and high prices (€165–620 in 2005 euros per kg). These values are consistent with ultra-selective separations from dilute feeds (e.g., multi-stage solvent extraction for rare earths; isotope separation for D₂O), where low yields, extensive reagent use, and large raffinate streams dominate the footprint (Zapp and Schreiber, 2022). In metals and alloys, gold–silver ingots (5.9×10^8 kg/kg), unrefined silver (5.4×10^8 kg/kg), and platinum (2.4×10^8 kg/kg; €20,600/kg) likewise exhibit extreme intensities aligned with very low ore grades and residue-rich pyrometallurgical–hydrometallurgical chains (Calvo et al., 2016); these few activities materially shape the category’s long upper tail. Machinery–electronics–transport is led by integrated circuits (1.8×10^7 kg/kg) and active electronic components (1.5×10^7 kg/kg), a pattern compatible with clean-room manufacturing that relies on ultra-pure inputs, high consumable use, and yield losses across many steps (Williams et al., 2002).

Other categories show the same mechanism—outlier processes dominate within otherwise modest distributions. In ores–minerals–fuels, enriched uranium products (around 1.1×10^7 kg/kg; €586/kg) top the list, reflecting enrichment tails and extensive upstream processing (Gibon et al., 2023). In processed bio-based products, silk items—reeled raw silk hank (2.8×10^6 kg/kg; €19/kg) and silk yarn (7.8×10^5 kg/kg; €31.0/kg)—and large-fish canning (1.0×10^6 kg/kg; €0.65/kg) point to high volumes of aqueous effluents and organic residues per kilogram of output (Gutiérrez et al., 2019). For plastics and rubber, high-volume commodities such as PVC (emulsion and bulk polymerisation) and LLDPE occupy the top three (~ 4.1 – 4.4×10^5 kg/kg) despite low prices (€1.3/kg), indicating that large absolute waste burdens can arise even where unit values are low. Non-metallic minerals are led by legacy and specialised glass products—CRT panel glass (8.0×10^4 kg/kg), solar collector glass tubes with silver mirrors (4.8×10^4 kg/kg), and glass fibre (2.9×10^4 kg/kg), where coating, forming, and cullet management contribute disproportionately relative to unit mass (European Commission, 2013). Agriculture, forestry, and animal products show a similar outlier structure: cocoons (2.7×10^5 kg/kg; €8.3/kg), swine for slaughter (1.3×10^5 kg/kg; €5.5/kg), and greasy sheep fleece (5.9×10^4 kg/kg; €2.8/kg) concentrate aqueous and organic by-product streams in a handful of items, while most agricultural commodities remain near the low category median.

Two cross-cutting implications follow from Table 3. First, the sectoral tails are shaped by processes

characterised by either extreme selectivity (rare-earth oxides, heavy water, semiconductor devices) or very low natural concentrations (precious metals, platinum-group metals, nuclear fuels), where large material throughputs and auxiliary inputs are intrinsic to achieving specification, hence high waste per kilogram of final product. Second, price and waste intensity are only loosely coupled: some of the highest waste intensities coincide with very high prices (platinum, integrated circuits), but others occur in low-price, high-volume goods (PVC, LLDPE), implying that prioritisation should consider both mass-based contributions and economic leverage. These observations reinforce the case for targeted interventions: improving yields and reagent recovery in separation-intensive chains (rare earths, precious metals, nuclear fuels), and scaling process-control and scrap-looping strategies in polymers, glass, and electronics, where small fractional improvements at very large scales can meaningfully suppress the long-tail contribution to the technosphere's aggregate waste footprint.

3.2 Waste circularity across sectors

Figure 2a illustrates the distribution of waste circularity (C_w) across the eight aggregated industrial categories. Overall, circularity remains low, with medians below 5% in every category (agriculture/forestry/animal products 2.5%, processed bio-based products 1.1%, chemicals 0.86%, glass/non-metallics 0.84%, ores/minerals/fuels 0.61%, plastics/rubber 0.42%, metals/alloys 0.49%, and machinery–electronics–transport 0.29%). This confirms that (as modelled by *ecoinvent v3.9.1*) only a small share of waste is presently routed to recovery via recycling, composting, or anaerobic digestion.

The wide spreads in a few categories reflect identifiable outliers. In agriculture/forestry/animal products, several biogenic commodities exceed 10%—notably vanilla (14.6%), green coffee (14.0%), and processing tomatoes (13.8%). Processed bio-based products show the highest maxima overall—cottonseed oil (16.2%) and cottonseed meal (16.0%), which is consistent with well-established by-product recovery chains in the industry. More modest but still notable recoveries occur in glass/non-metallics (borosilicate glass tubes 6.3%), ores/minerals/fuels (tungsten concentrate 5%; steatite 6%), and a handful of machinery/electronics items (electron gun for CRT displays 4.3%). Chemicals are mostly near zero but include a few recovery-rich lines (e.g., helium, crude stockpiling 9.7%). By contrast, metals/alloys and plastics/rubber rarely exceed 2–3%, with isolated cases such as molybdenum trioxide (2.3%) and phenolic resin (2.2%) marking the upper tails.

Taken together, these statistics reinforce a predominantly linear metabolism: even where outliers exist, most activities in metals, chemicals, and high-volume manufacturing sit near zero circularity. Improving representation of future waste-management transformations in prospective LCA databases (and targeting the specific hotspots identified above) will be essential if circularity gains are to be credibly reflected in scenario analyses.

3.3 Waste hazardousness across sectors

Figure 2b shows the share of each activity's total waste that is classified as hazardous (H_w). Across the technosphere, hazardous fractions are generally small. Most categories cluster close to zero with medians around 0–2% (plastics/rubber 0.20%, chemicals 0.08%, machinery–electronics–transport 0.11%, metals/alloys 0.03%,

ores/minerals/fuels 0.23%, glass/non-metallics 0.09%, processed bio-based products 0.09%, and agriculture/forestry/animal products 0.11%). Distributions are nevertheless fat-tailed. Plastics and rubber has the highest central tendency (mean 3.9%) and the broadest spread, with a long upper tail reaching into the tens of percent; the top activities include styrene–acrylonitrile (42.6%), ABS (40.9%), and PVDC granulate (26.5%), consistent with solvent- and additive-rich streams. Chemicals retain a low median but show persistent double-digit outliers, e.g., tebuconazole (11.5%), semiconductor-grade gallium (11.3%), and carbon tetrachloride (10.0%). Ores/minerals/fuels also exhibit high outliers despite a low median, led by pipeline olefins such as ethylene (24.6%) and propylene (23.3%).

Machinery–electronics–transport features sporadic peaks (aluminium collector foil for Li-ion cells 6.1%; carbon-fibre reinforced plastic 5.7%; LCD polariser stacks 1.4%), while metals/alloys remains tightly centred but includes forming/drawing steps with elevated shares (aluminium sheet rolling 5.2%; steel pipe drawing 5.0%; copper wire drawing 2.6%). Glass/non-metallics is low-centred yet contains bituminous adhesive compounds among its highest values (3.6% hot; 3.6% cold) alongside ceramic tiles (0.8%). Agriculture and processed bio-products cluster near zero but still present isolated cases—marine fish (1.0%), tropical hardwood sawlogs (0.9%), reeled raw silk (1.3%), and certain fish products (1.1%)—that should not be overlooked.

Taken together, these results indicate that hazardousness is weakly coupled to total waste magnitude: material-intensive sectors dominate in tonnes, but hazardous fractions are concentrated in specific sub-processes within plastics/rubber, chemicals, selected ore/fuel supply chains, and niche manufacturing steps. Prioritisation should therefore consider both dimensions—volume and Hw—to avoid overlooking small but risk-relevant streams.

3.4 Material demand footprints across sectors

While sixty material-demand footprints were computed (full results in Supplementary Information S2), we focus here on two policy-salient indicators with contrasting patterns of concentration and pervasiveness: natural gas and rare-earth elements (REEs).

3.4.1 Natural gas demand

Figure 4 indicates that natural-gas demand is pervasive across the technosphere yet strongly right-skewed, with a handful of activity types anchoring the upper tail. Medians reveal the broadly distributed baseline—machinery–electronics–transport highest (5.0×10^3 kg gas per kg product), then metals and alloys (1.1×10^3), chemicals (6.4×10^2), plastics and rubber (3.8×10^2), processed bio-based products (7.9×10^1), ores–minerals–fuels (5.6×10^1), glass/non-metallics (3.3×10^1), and agriculture/forestry/animal products (3.2×10^1) but means are pulled upward by extreme outliers. In metals and alloys the tail is dominated by precious-metal refining, with gas intensities of 1.2×10^7 , 7.7×10^6 , and 3.9×10^6 kg/kg for unrefined gold, gold, and platinum, respectively; these alone explain the large mean–median separation in that category. Electronics exhibits similarly elevated hotspots—integrated circuits (logic and memory) and active components at 3.0×10^5 , 2.3×10^5 , and 2.4×10^5 kg/kg—consistent with multi-step, yield-sensitive thermal processing. In ores–minerals–fuels, enriched-uranium products cluster around 4.0×10^5 kg/kg, reflecting enrichment and fuel-element fabrication. Chemicals show a modest median but wide spread due to gas's dual role as heat and feedstock, with lutetium oxide, scandium oxide, and heavy water at 9.2

462 $\times 10^5$, 5.0×10^5 , and 4.3×10^5 kg/kg. Categories with lower central tendencies still present specialised high-gas
 463 outliers, such as glass tubes with silver mirrors (1.7×10^3 kg/kg), sanitary ceramics and basic refractories ($1.0 - 1.0 \times 10^3$), PVF films and dispersions ($5.6 - 5.0 \times 10^3$), and silk products (1.3×10^4 and 3.4×10^3). The
 464 agricultural category, while more clustered and having the lowest median value, still presents high demand
 465 outliers such as cocoons, cashew, and tilapia which reach 1.5×10^3 , 1.0×10^3 , and 7.3×10^2 kg/kg. Occasional
 466 small negative minima are numerically negligible and reflect allocation/crediting artefacts rather than genuine
 467 net production. Overall, natural-gas use is diffuse at baseline but aggregate burdens are dominated by a narrow
 468 set of thermal-intensive hotspots in metallurgical, electronic, nuclear-fuel, and selected specialty lines—implying
 469 that targeted efficiency upgrades and fuel switching in these tails will deliver the largest system-wide reductions.
 470

471 **3.4.2 Rare earth element demand**

472 Figure 5 shows that rare-earth element (REE) demand is highly concentrated and strongly right-skewed. Medians
 473 reveal the underlying pattern: machinery-electronics-transport sits highest (3.2×10^{-1} kg REE per kg product),
 474 followed by metals and alloys (7.1×10^{-2}), chemicals (2.7×10^{-2}), and plastics/rubber (2.0×10^{-2}); all other
 475 categories cluster near the floor (processed bio-products 3.6×10^{-3} ; agriculture/forestry/animal products 3.1×10^{-3} ;
 476 ores-minerals-fuels 2.2×10^{-3} ; glass/non-metallics 1.1×10^{-3}). Means, however, are dominated by a small
 477 number of REE-specific markets, most starkly in chemicals, where the mean rises to 1.7×10^4 kg/kg despite a
 478 near-zero median. This tail is anchored by scandium oxide (1.1×10^7 kg/kg), lutetium oxide (2.5×10^5), and
 479 thulium oxide (6.7×10^4). Metals and alloys show similar tail behaviour (mean 1.3×10^2 ; max 8.8×10^3), driven
 480 by alloying and catalyst lines such as ferroniobium 66% (8.8×10^3), platinum (1.3×10^3), and metal catalysts for
 481 catalytic converters (9.5×10^2). Machinery-electronics-transport combines the highest central tendency with
 482 long upper tails (mean 3.9×10^1 ; max 2.6×10^3), reflecting magnet and battery supply chains (e.g., LaNi₅
 483 positive electrodes (2.6×10^3), NiMH prismatic batteries (8.8×10^2), and permanent magnets for electric motors
 484 (7.4×10^2)). Ores-minerals-fuels exhibit sporadic but high-intensity demands (mean 7.4×10^1 ; max 5.6×10^3),
 485 led by pyrochlore concentrate (5.6×10^3) and enriched-uranium fuel elements (3.8×10^2). Plastics/rubber,
 486 glass/non-metallics, and processed bio-products have low medians and modest spreads but include identifiable
 487 outliers such as tetrafluoroethylene film on glass (7.2×10^1), LCD glass (1.3), and reeled raw silk hank (1.0).
 488 Agriculture/forestry/animal products remain close to the floor overall, though seed and cocoon markets register
 489 small but non-negligible purchases (cocoons 1.2×10^{-1} ; fodder beet and sugar beet seed 9.5×10^{-2}). Occasional
 490 negative minima (down to about -3×10^{-4} kg/kg) are numerically negligible and reflect allocation or substitution
 491 credits rather than genuine negative demand. In sum, the REE footprint is tail-dominated: database-wide
 492 purchases are governed by a narrow set of specialised activities in REE processing, alloying, magnets, and
 493 advanced components, implying that targeted interventions in these chains will be far more effective than
 494 diffuse, economy-wide measures.

495 **3.5 ReCiPe LCIA results across sectors**

496 Values from ReCiPe's endpoint LCIA methods are not directly comparable in magnitude to inventory footprints;
 497 we therefore discuss rankings and trends only.

498 **3.5.1 *Damage to resource availability***
 499 For damage to resource availability (Figure 6), medians indicate the broad centre of pressure sits in machinery–
 500 electronics–transport (2.5×10^3), followed by plastics/rubber (7.2×10^2) and metals/alloys (7.2×10^2), with
 501 chemicals (5.3×10^2) close behind; ores–minerals–fuels (1.8×10^2), processed bio-products (5.2×10^1),
 502 glass/non-metallics (4.0×10^1), and agriculture/forestry/animal products (3.3×10^1) form a lower tier. Means,
 503 however, reveal extreme right tails, most pronounced in metals/alloys (mean 2.3×10^5 ; max 6.4×10^6) and
 504 chemicals (mean 2.8×10^4 ; max 4.6×10^6), driven by a narrow set of activities. In metals/alloys the tail is
 505 anchored by platinum and gold (6.4×10^6 , 4.1×10^6 , 4.0×10^6), while in chemicals it is rare-earth oxides
 506 (samarium–europium–gadolinium, praseodymium–neodymium, and REO concentrates at 4.6×10^6 , 1.5×10^6 ,
 507 1.4×10^6). Machinery–electronics–transport combines a high median with notable outliers tied to magnet and
 508 battery chains (LaNi electrodes 1.1×10^6 ; permanent magnets 4.0×10^5 ; NiMH batteries 3.8×10^5). Ores–
 509 minerals–fuels show sporadic but sizeable points (enriched uranium products 2.4×10^5). Plastics/rubber’s
 510 relatively high median is shaped by fluoropolymer lines (tetrafluoroethylene film/monomer and
 511 polyvinylfluoride dispersion at 4.8×10^3 – 4.5×10^3). In glass/non-metallics, LCD glass and hard materials
 512 (silicon carbide, battery-grade synthetic graphite) sit atop the distribution (1.0×10^3 ; 600). Processed bio-
 513 products and agriculture feature much lower medians but still contain expensive, high-scarcity items (reeled raw
 514 silk 8.4×10^3 ; cocoons 996).

515 In relation to our inventory footprints, resource scarcity concentrates even more sharply in precious-metal, REE
 516 and magnet/battery chains, overlapping with REE demand tails and parts of the waste tails, but diverging from
 517 diffuse natural-gas dependence.

518 **3.5.2 *Damage to human health***
 519 For damage to human health (Figure 7), medians place machinery–electronics–transport highest (1.0×10^{-1}),
 520 followed by metals/alloys (5.5×10^{-2}), with plastics/rubber (8.1×10^{-3}) and chemicals (9.3×10^{-3}) forming a
 521 middle tier; ores–minerals–fuels (1.6×10^{-3}), processed bio-products (2.7×10^{-3}), glass/non-metallics (1.3×10^{-3})
 522 and agriculture/forestry/animal products (2.3×10^{-3}) cluster lower. Means, however, expose extreme right tails,
 523 most striking in metals/alloys (mean 3.4×10^1 ; max 1.0×10^3), reflecting precious metal chains that dominate
 524 category totals (platinum 1.09×10^3 ; metal catalyst for catalytic converters 6.5×10^2 ; gold 5.0×10^2).
 525 Machinery–electronics–transport combines a high centre with large outliers tied to semiconductor and
 526 component manufacture (integrated circuits and active components at 8.2, 5.6, and 3.3). Ores–minerals–fuels
 527 show a modest median yet sizeable extremes from nuclear-fuel steps (enriched uranium fuel elements 20.4).
 528 Chemicals display a near-zero median but contain REE oxide hotspots (lutetium 17.9; scandium 11.7; thulium
 529 4.77). Plastics/rubber, glass/non-metallics, and processed bio-products remain low-centred but include
 530 identifiable high lines (e.g., tetrafluoroethylene film 0.16; LCD glass 0.02; reeled raw silk 0.6). Agriculture’s top
 531 entries are ruminant live-weight markets (weaned calves/heifers and cattle 0.4–0.7), but most activities sit near
 532 the lower tail.

533 Relative to the inventory footprints, human-health damage aligns closely with the waste and material hotspots in
 534 metals/alloys and in parts of machinery–electronics–transport, especially where precious metals, REEs, and

535 complex processing are jointly required. Divergences are also evident: categories with diffuse dependence on
 536 natural gas do not systematically translate into high DALY medians, and some high-waste product lines (such as
 537 bulk polymers and glass) contribute less to endpoint damage than precious-metal- and REE-intensive chains.
 538 These patterns suggest pairing tail-targeted material strategies in precious-metal, REE, and semiconductor routes
 539 with cross-cutting energy and emissions controls, recognising that waste tonnage and health damage are related
 540 but governed by partially distinct mechanisms.

541 3.5.3 ***Damage to ecosystems***

542 For damage to ecosystems (Figure 8), on median values, machinery–electronics–transport sits highest (1.5×10^{-4}), followed by metals/alloys (6.1×10^{-5}). A lower tier clusters around $1\text{--}2 \times 10^{-5}$ —agriculture/forestry/animal
 543 products (1.7×10^{-5}), chemicals (1.8×10^{-5}), plastics/rubber (1.6×10^{-5}) and processed bio-products (1.5×10^{-5})—
 544 while glass/non-metallics and ores–minerals–fuels lie near the floor (3×10^{-6}). Means reveal a strongly right-
 545 skewed distribution dominated by metals/alloys (mean 3.7×10^{-2} ; max 1.2), with notable but much smaller tails
 546 in ores–minerals–fuels (mean 9.3×10^{-4}) and machinery–electronics–transport (mean 5.2×10^{-4}).

547 The upper tails are anchored by a narrow set of activities. In metals/alloys, platinum (1.2), metal catalysts for
 548 catalytic converters (0.7), and gold (0.5) dominate category totals—consistent with precious/PGM supply chains
 549 driving ecosystem damage. In machinery–electronics–transport, integrated circuits and active components sit at
 550 the top (9.8×10^{-3} , 7.2×10^{-3} , 5.3×10^{-3}), reflecting semiconductor fabrication’s energy- and chemical-intensive
 551 steps. Chemicals show REE oxides as clear hotspots (lutetium 0.04, thulium 0.01, scandium 0.01), while ores–
 552 minerals–fuels register enrichment and fuel-element steps (0.011). Categories with low centres still feature
 553 identifiable outliers: fluoropolymer lines in plastics/rubber (4.2×10^{-4} and 4.0×10^{-4}), LCD glass and hard
 554 materials in glass/non-metallics (3.8×10^{-5} to 3.1×10^{-5}), and silk products in processed bio-products (1.9×10^{-3}).
 555 Agriculture’s tail is led by ruminant live-weight and fleece markets (6.9×10^{-4} to 4.5×10^{-4}), though the
 556 median remains low.

557 Relative to the waste and material footprints, ecosystem damage is concentrated in activities where precious
 558 metals, REEs, and advanced components coincide, overlapping with REE demand and parts of the waste
 559 distribution tails, but diverging from the more diffuse reliance on natural gas (which raises energy use broadly
 560 but does not consistently translate into high species-year damage). This pattern suggests that tail-targeted
 561 interventions in REE, precious-metal, and semiconductor routes need to be coupled with cross-cutting controls
 562 on emissions and process chemicals to address ecosystem risks most effectively.

564 3.6 Temporal and scenario trends in waste footprints

565 Figure 3 synthesises temporal trends in nine inventory-based waste and material indicators, reported as
 566 distributions across the 1593 selected market activities for 2020–2050 under SSP1-PkBudg500 and SSP5-
 567 PkBudg500. We describe medians and dispersion (min–max, standard deviation) to emphasise central tendencies
 568 while acknowledging persistently fat-tailed behaviour.

569 Captured CO₂ routed to storage (a) grows from a near-zero median in 2020 to substantial magnitudes by 2050 in
 570 both pathways, reflecting widespread deployment of CCS under the shared carbon budget. The median rises to

571 472 kg/kg (SSP1) and 388 kg/kg (SSP5) by 2050, with very wide spreads that expand over time (maxima reach
572 5.5×10^7 kg/kg and 3.4×10^7 kg/kg, respectively), indicating a small set of CCS-intensive activities emerging as
573 outliers.

574 Total waste generation (b) increases steadily in both scenarios. Median values move from 3.5×10^3 in 2020 to
575 4.9×10^3 kg/kg (SSP1) and 4.5×10^3 kg/kg (SSP5) by 2050, i.e., +38% and +27%. Distributions remain broad
576 and heavy-tailed throughout (stable maxima around 3.0×10^8 kg/kg), suggesting that sectoral heterogeneity
577 persists even as backgrounds evolve.

578 The hazardousness share (c) declines modestly over time, with a stronger reduction in SSP1. Medians fall from
579 0.09% to 0.08% in SSP1 and to 0.09% in SSP5. Despite lower medians, variability remains large (standard
580 deviations around 2 across years) and maxima stay high (declining from 41% to 34–36%), consistent with a long
581 tail of hazardous-waste-intensive processes that standard scenario updates do not remove.

582 The waste circularity ratio (d) slips slightly in both pathways. SSP1 medians move from 0.88 to 0.82 (−6.9%),
583 while SSP5 shifts from 0.88% to 0.84%. This soft deterioration occurs alongside rising total waste and only
584 modest gains in specific recovery routes, implying that disposal grows faster than recovery for the median
585 activity. Spread narrows only marginally (standard deviation drops from 2.0 to 1.5–1.6), indicating limited
586 convergence.

587 Route-specific categories confirm these patterns. Landfilling (e) increases at the median by 41% in SSP1 (301 to
588 424 kg/kg) and 28% in SSP5 (301 to 384), with maxima extending from 7.0×10^6 to $9.6\text{--}9.7 \times 10^6$ kg/kg.
589 Recycling (f) rises more gently (16% in SSP1 (40.1 to 46.7 kg/kg) and 13% in SSP5 (40.1 to 45.2 kg/kg),
590 insufficient to offset the faster growth in total waste. Composting (g) exhibits the sharpest relative gain from a
591 very low base: medians increase from 6.9×10^{-3} kg/kg to 1.1×10^{-2} kg/kg in SSP1 and to 9.0×10^{-3} kg/kg in
592 SSP5; however, the absolute levels remain negligible for most activities, and dispersion is dominated by a small
593 number of large organic streams (max 4.5×10^4 kg/kg throughout). Waste incineration (h) grows modestly
594 (~15% in both SSPs), with medians rising from 11.4 kg/kg to 13.1 kg/kg and stable, wide ranges (max 3.5×10^5
595 kg/kg). Open burning (I) edges upward by 10% in both scenarios (0.89 kg/kg to 0.98 kg/kg in SSP1; 0.89 kg/kg
596 to 0.98 kg/kg in SSP5). Its tail remains high: maxima hover around 2.9×10^4 , pointing to persistent uncontrolled
597 disposal hotspots.

598 Across indicators, SSP1 tends to show slightly higher 2050 medians for total waste and landfilling than SSP5,
599 despite the sustainability narrative, while achieving a larger reduction in hazardousness share. SSP5 often shows
600 slightly less deterioration in circularity. The shared CO₂ budget drives CCS growth in both cases, with the SSP1
601 median exceeding SSP5 by 2050, yet variability is so large that pathway differences are dwarfed by between-
602 activity heterogeneity. Overall, the box-plot distributions indicate incremental change rather than step-changes:
603 recovery routes expand, but not fast enough to prevent a gradual decline in circularity and rising disposal for the
604 median activity; fat tails remain for nearly all categories, underscoring the importance of targeted interventions
605 in the most waste-intensive and poorly managed nodes of the technosphere.

606 **4 Discussion**

607 **4.1 What this study adds**

608 This study provides a macro-level prospective quantification of waste and material footprints (WMFs) across
609 1593 market activities, offering system-wide benchmarks from 2020 to 2050. The analysis reveals strong
610 sectoral contrasts. Mining, metals, and basic chemicals dominate both total and hazardous waste outputs, while
611 services and light manufacturing generate lower footprints per unit output. These sectoral patterns align with
612 ReCiPe endpoint results, indicating that WMFs serve as credible proxies for environmental damage, especially
613 in human health and ecosystem quality categories. This reinforces conclusions from Laurenti et al. (2023), who
614 found consistent correlations between waste intensity and endpoint damage scores.

615 In addition to total waste flows, our study differentiates waste circularity and hazardousness across sectors.
616 Sectors with established recycling networks (e.g. ferrous metals) exhibit high circularity, while others (e.g.
617 mixed municipal and construction waste) remain predominantly linear. Our results confirm that waste quality
618 attributes such as circularity percentage and hazardousness meaningfully influence associated impact profiles.
619 For example, high hazardous waste does not always translate to high damage scores, reflecting controlled
620 treatment processes that limit environmental release—an insight consistent with Laurenti et al.'s (2023) findings.

621 We also quantify sectoral material demand footprints, which typically mirror waste outputs but provide
622 additional insights—particularly for high-tech products that use critical materials in small volumes. These results
623 capture potential raw material supply risks not evident from waste alone and offer a second, complementary lens
624 on throughput.

625 Crucially, we assess for the first time WMF trajectories under IAM-aligned prospective scenarios. While
626 absolute waste volumes tend to increase with economic activity, waste intensity shows only modest
627 improvement over 2020–2050 in both SSP1 and SSP5-based pathways. Small scenario differences do emerge,
628 however, many sectors remain static in their waste intensities, reflecting limited representation of circularity
629 transformations in the *premise*-modified pLCIs. This underlines a methodological blind spot: unlike the energy
630 system, the waste system remains largely “frozen” in today’s conditions. Without explicit modelling of future
631 waste system trajectories, pLCA may underestimate the dynamics of waste-related environmental burdens.

632 **4.2 Strengths of the approach**

633 This study advances methodological practice by integrating WMF accounting directly into LCA using a
634 “pseudo-LCIA” approach via *T-reX*. Customisable *python* scripts are provided to allow easy reuse in future
635 studies. By tracking waste and material flows from technosphere inventories in physical units, our method
636 maintains full compatibility with standard LCA workflows while improving interpretability. Unlike damage-
637 based footprints that rely on complex weighting or cause-effect chains, our results offer direct observables such
638 as kilograms of waste produced or kilograms of natural gas consumed. This makes them more communicable,
639 especially for circular economy audiences focused on mass flows and reuse potential.

640 Moreover, we align WMF tracking with scenario-aligned background databases using the *premise* framework.
641 This ensures that footprint results reflect upstream system decarbonisation and technological shifts from IAM
642 outputs. While IAM-pLCA integration has typically focused on carbon and energy flows, our study broadens its
643 scope by tracing non-emission material and waste flows across time and policy futures.

644 Interpretively, the *T-reX* method repositions waste not as a background service flow (as in *ecoinvent*'s disposal
645 treatment convention) but as an observable technosphere output. This realigns LCA with a more physical and
646 intuitive accounting structure—closer to mass-balance logic and consistent with recent critiques of the “waste-
647 as-service” model (Guinée & Heijungs, 2021).

648 **4.3 Limitations and caveats**

649 Several limitations temper the interpretation of our results. First, the footprint calculations depend on how waste
650 is classified and allocated in the underlying LCI. We inherit *ecoinvent*'s economic allocation conventions, which
651 can suppress mass-based waste signals in high-value co-product systems and exaggerate them in low-value
652 processes. For example, by-products with minimal market value may appear heavily waste-intensive, even if
653 physically minor. While such allocation rules are standard, they limit the physical interpretability of absolute
654 WMF values. Future work should explore physical or consequential allocation to better align with material mass
655 flows.

656 Second, the classification of what counts as “waste” is context- and time-dependent. Industrial residues reused in
657 another process (e.g. blast furnace slag) are excluded from waste tallies, while functionally similar materials
658 discarded in landfills are counted. As material markets evolve, these boundaries may shift, requiring adaptive
659 definitions.

660 Third, our method does not yet differentiate between the environmental risk of different wastes. One tonne of
661 inert mining waste and one tonne of toxic sludge carry very different impacts but contribute equally to the total
662 WMF. Users must therefore interpret footprint magnitudes in the context of waste composition and fate.
663 Incorporating fate-specific indicators or hazard-weighted metrics would increase the decision relevance of the
664 method.

665 A further limitation is the limited coverage of sectoral transformation in the scenario-linked pLCIs. *Premise*
666 currently modifies key sectors (energy, cement, steel, transport) but does not adjust many manufacturing or
667 waste management processes. As a result, WMFs remain static across many sectors, despite plausible
668 expectations of circularity gains. Bisinella et al. (2024) and van der Giesen et al. (2020) have flagged this same
669 gap, arguing that pLCA models must evolve to capture circular economy dynamics explicitly, especially in waste
670 recovery, substitution, and material efficiency.

671 Uncertainty also remains intrinsic to ex-ante LCA. While we use established SSP-based scenarios, actual
672 developments could diverge significantly. Moreover, spatial differentiation is limited: our results are global
673 averages, and local waste impacts or recycling potentials are not captured. A kilogram of waste in a region with
674 landfill scarcity or weak regulation may cause much more harm than the same mass in a highly regulated

675 context.

676 Together, these caveats point to key directions for future refinement: dynamic waste classification, hazard
677 weighting, greater scenario coverage, and spatial resolution.

678 **4.4 Outlook and use**

679 Our findings highlight three areas for immediate uptake and future research.

680 First, WMFs offer a vital complement to standard impact categories in LCA, particularly for assessing alignment
681 with circular economy strategies. As governments and corporations adopt CE targets (e.g. halving residual
682 waste, increasing secondary material shares), they need metrics that connect supply chain performance with
683 waste and material throughput. Our method provides such metrics, grounded in LCI and compatible with
684 standard software. Policymakers can use WMFs to identify high-priority sectors, benchmark progress, and track
685 improvements in circularity over time.

686 Second, scenario-modified WMFs enable policy foresight. Analysts can assess how different decarbonisation or
687 material transition pathways might affect not just emissions but also resource and waste outcomes. This aligns
688 LCA with broader sustainability goals, including resource security and pollution prevention, and supports whole-
689 economy transition planning.

690 Third, our results point to the need for expanded scenario coverage in pLCA. This includes explicit modelling of
691 waste collection, sorting, reuse, and recycling systems—modules that remain underdeveloped in current IAM-
692 pLCA pipelines. Developing such modules, or linking with existing circular economy models (e.g. MFA or
693 stock-flow models), would allow future LCI datasets to better reflect CE policy ambitions.

694 Used alongside economy-wide frameworks such as MFA or EEIO, WMFs can help reconcile product-level
695 circularity assessments with system-level material and waste balances, supporting cross-scale consistency checks
696 and hybrid analyses (Torres de Matos et al., 2020; Wiedmann et al., 2013). In practical terms, this enables, for
697 example, using MFA or stock-flow models to set boundary conditions and targets, while WMFs in pLCA
698 diagnose which technologies and value chains actually deliver the required reductions in primary material use
699 and residual waste. In turn, institutional or city-scale MFA–LCA frameworks (Maçin et al., 2024) could adopt
700 WMFs as core indicators, strengthening the link between operational waste-management plans and prospective
701 supply-chain performance.

702 Overall, this study demonstrates that WMFs can be rigorously and transparently integrated into prospective
703 LCA, revealing meaningful patterns across sectors and scenarios. While limitations remain—especially around
704 allocation, waste characterisation, and scenario scope—the methodological advances offer a concrete foundation
705 for embedding circularity into forward-looking environmental assessments.

706 5 Conclusions and recommendations

707 This study introduces a systematic framework for quantifying waste and material footprints (WMFs) in
708 prospective life cycle assessment, integrating 1593 market activities and multiple scenario-aligned inventories to
709 track flows from 2020 to 2050. The results demonstrate that WMFs vary widely across sectors, with mining,
710 metals, and chemicals contributing disproportionately to total and hazardous waste generation. These patterns
711 align closely with conventional LCIA damage profiles, reinforcing the interpretive and policy value of WMFs as
712 complementary indicators in sustainability assessments.

713 By distinguishing waste quality attributes (such as circularity potential and hazardousness) and linking them to
714 scenario-based changes in supply chains, the approach reveals important blind spots in current pLCA practices.
715 While energy-related transformations are well captured in IAM-linked databases, circularity measures and waste
716 system evolution remain under-represented. As a result, WMFs show only modest improvements over time,
717 underscoring the need for targeted integration of waste-sector dynamics into future pLCI development.

718 Methodologically, the combination of transparent, physically grounded footprint indicators with scenario-aligned
719 inventories represents a step forward for both LCA and circular economy modelling. The *T-reX* framework
720 allows practitioners to extract and interpret resource throughput and waste burdens in a manner consistent with
721 established LCA workflows but with far greater clarity on material cycling and discard.

722 Compared to MFA and EEIO approaches, the WMF method enables greater resolution of where and how waste
723 and material burdens arise within specific supply chains, particularly under prospective, scenario-based
724 conditions. While MFA excels at economy-wide stock-flow tracking (Torres de Matos et al., 2020) and EEIO
725 links resource use to consumption patterns (Wiedmann et al., 2013), both often lack the granularity to capture
726 process-level shifts or product-level circularity under future interventions. WMFs fill this gap but face
727 limitations in coverage and interpretation, especially when used without parallel impact assessment (Laurenti et
728 al., 2023). For comprehensive circularity assessments, hybridising or parallelising these methods could provide
729 deeper insight by combining the systemic breadth of MFA and IO with the temporal and technological depth of
730 LCA.

731 Looking ahead, further development is needed to incorporate fate-differentiated waste flows, refine allocation
732 choices for mass-based inference, and extend scenario coverage beyond the currently modelled sectors.
733 Nonetheless, the WMF framework presented here offers a robust platform for linking life cycle thinking to
734 material efficiency, waste prevention, and critical raw material strategies—supporting informed decisions in the
735 context of global sustainability transitions. As circular economy targets become increasingly central to policy,
736 tools that trace waste and material flows through prospective supply chains will be essential.

737 **Supplementary Material**

738 The supplementary material supplied in the appendices of this manuscript contain the following sections:

739 S1. Additional figures referenced in the text

740 S2. Complete tabulated data

741 S3. Python scripts used for the production of results

742 **Data availability**

743 All publicly available data related to this manuscript is available in online repositories hosted by Zenodo
744 (<https://doi.org/10.5281/zenodo.16995460>) and Github (https://github.com/Stew-McD/T-reX_LCA-MacroStudy)

746 **Acknowledgements**

747 This research project was financially supported by the European Union's Horizon 2020 research and innovation
748 programme under the grant agreement No. 101058522 (project FutuRaM — futuram.eu). The authors would like
749 to thank the reviewers for their valuable comments and suggestions.

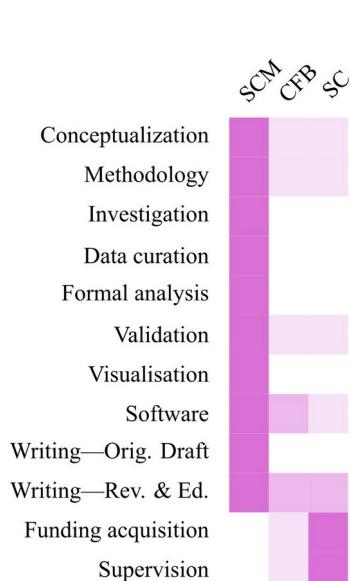
750 **CRediT authorship contribution statement**

751 **Stewart Charles McDowall:** Conceptualisation, Methodology, Investigation, Data curation, Formal analysis,
752 Validation, Visualisation, Writing: original draft, Writing: review & editing, Visualisation.

753 **Carlos Felipe Blanco:** Conceptualisation, Methodology, Validation, Writing: review & editing, Funding
754 acquisition, Supervision.

755 **Stefano Cucurachi:** Conceptualisation, Methodology, Validation, Writing: review & editing, Funding
756 acquisition, Supervision.

757 **CRediT authorship visualisation**



759 **Declarations**

760 **Competing interests**

761 The authors declare that they have no known competing financial interests or personal relationships that could
762 have appeared to influence the work reported in this paper.

763 **Open access**

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772 **Use of artificial intelligence**

773 The authors declare that no generative artificial intelligence tools were used in the generation of the research data
774 or results reported in this paper. Generative AI was used solely to assist in the editing and refinement of the
775 manuscript text, with all content reviewed and approved by the authors.

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Tables

Table 1 Categorisation and count of the selected market activities

Category full name	Abbreviated name	Count
Agriculture, forestry, live animals & their products	AgriForeAnim	212
Chemical products	Chemical	669
Glass and other non-metallic products	GlasNonMetal	110
Machinery, metal/electronic, transport equipment	MachElecTrans	122
Basic metals & alloys, incl. semi-finished products	MetalAlloy	86
Ores, minerals & fuels	OreMinFuel	132
Plastics & rubber products	PlastRub	78
Processed biobased products	ProcBio	184

776

Table 2 Waste footprint statistics for each category (total waste)

Category	Mean	std	Min	Max
AgriForeAnim	5.32E+03	2.13E+04	-1.04E+02	2.66E+05
Chemical	1.70E+06	2.50E+07	0.00E+00	6.04E+08
GlasNonMetal	5.13E+03	1.02E+04	-2.89E+02	8.03E+04
MachElecTrans	1.27E+06	2.75E+06	9.62E+02	1.76E+07
MetalAlloy	2.08E+07	9.07E+07	2.43E+01	5.90E+08
OreMinFuel	9.35E+05	2.83E+06	0.00E+00	1.09E+07
PlastRub	5.14E+04	1.01E+05	6.28E+01	4.36E+05
ProcBio	9.35E+04	3.64E+05	0.00E+00	2.79E+06

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Table 3 Top three activities for each product category with the “Waste - Total” footprint method

Category	Name	Waste – Total (kg/kg)	Price (EUR2005/kg)
AgriForeAnim	market for cocoons	2.66E+05	8.26
AgriForeAnim	market for swine for slaughtering, live weight	1.34E+05	5.48
AgriForeAnim	market for sheep fleece in the grease	5.88E+04	2.82
Chemical	market for lutetium oxide	6.04E+08	619.06
Chemical	market for thulium oxide	1.61E+08	165.4
Chemical	market for heavy water	1.57E+08	620
GlasNonMetal	market for panel glass, for cathode ray tube display	8.03E+04	0.8
GlasNonMetal	market for solar collector glass tube, with silver mirror	4.79E+04	3.78
GlasNonMetal	market for glass fibre	2.91E+04	0.8
MachElecTrans	market for integrated circuit, logic type	1.76E+07	1260.01
MachElecTrans	market for integrated circuit, memory type	1.75E+07	121.85
MachElecTrans	market for electronic component, active, unspecified	1.53E+07	745.98
MetalAlloy	market for gold-silver, ingot	5.90E+08	2337.81
MetalAlloy	market for silver, unrefined	5.37E+08	314.63
MetalAlloy	market for platinum	2.42E+08	20600
OreMinFuel	market for enriched uranium, 4.2%	1.09E+07	586
OreMinFuel	market for uranium, enriched 4.2%, in fuel element...	1.09E+07	586
OreMinFuel	market for uranium, enriched 4%, in fuel element...	1.05E+07	586
PlastRub	market for polyvinylchloride, emulsion polymerised	4.36E+05	1.29
PlastRub	market for polyethylene, linear low density, granulate	4.17E+05	1.29
PlastRub	market for polyvinylchloride, bulk polymerised	4.14E+05	1.29
ProcBio	market for reeled raw silk hank	2.79E+06	18.88

ProcBio	market for fish canning, large fish	1.02E+06	0.65
ProcBio	market for yarn, silk	7.75E+05	31.01

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Figure Captions

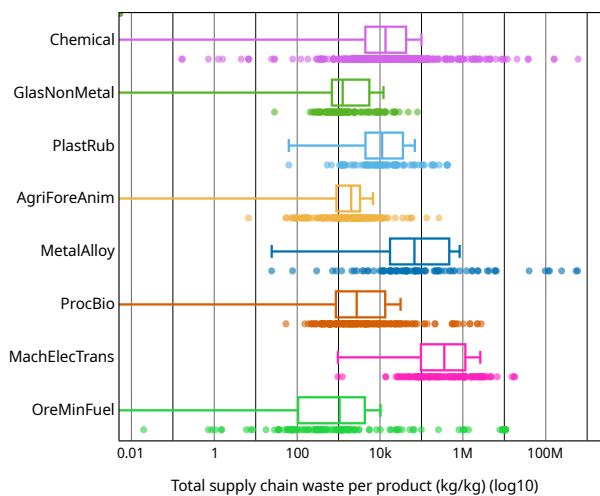
Figure 1. Distribution of total supply-chain waste per product (kg waste per kg product, \log_{10} scale) across major industrial categories for a total of 1593 activities in *ecoinvent* v3.9.1. Boxes show interquartile ranges with median lines; whiskers indicate $1.5 \times$ IQR, and dots denote the individual activities.

Figure 2. Waste circularity and hazardousness ratios across industrial categories for a total of 1593 activities in *ecoinvent* v3.9.1. The subfigures are: (a) Waste circularity—the share of total waste routed to recovery by recycling, composting, or anaerobic digestion, and (b) Waste hazardousness—the fraction of total waste classified as hazardous. Boxes show interquartile ranges with medians; whiskers denote $1.5 \times$ IQR; points are individual activities.

Figure 3. Scenario-based temporal trends in a selection of waste footprints, depicting the distribution of scores for 1593 activities in current and prospective LCA databases from 2020 to 2050 under the SSP1-PkBudg500 and SSP5-PkBudg500 scenario models. The subfigures are: (a) Waste – Carbon dioxide (CCS) (kg/kg), (b) Waste – Total (kg/kg), (c) Waste – Hazardousness (%), (d) Waste – Circularity ratio (%), (e) Waste – Landfilled (kg/kg), (f) Waste – Recycled (kg/kg), (g) Waste – Composted (kg/kg), (h) Waste – Incinerated (kg/kg) and (i) Waste – Openly burned (kg/kg).

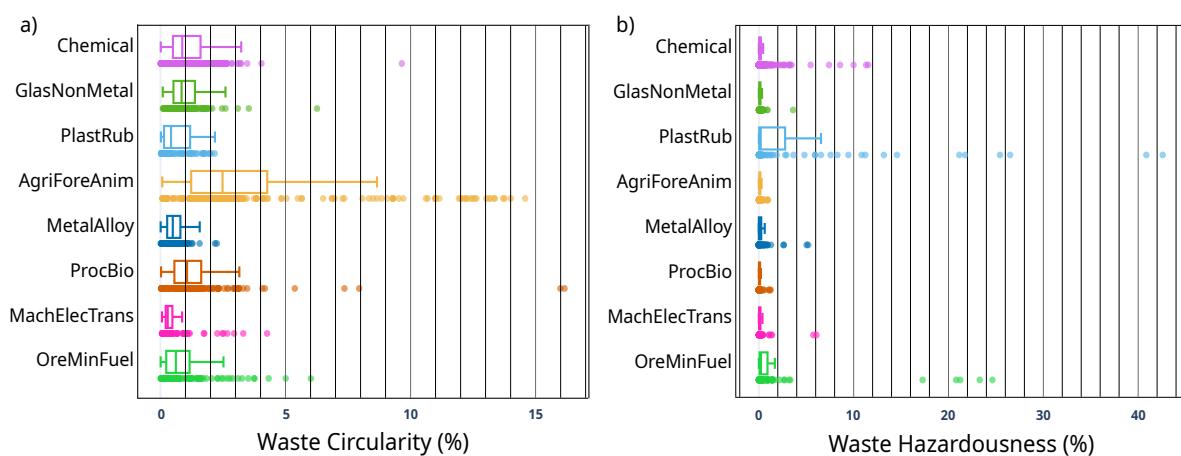
Figures

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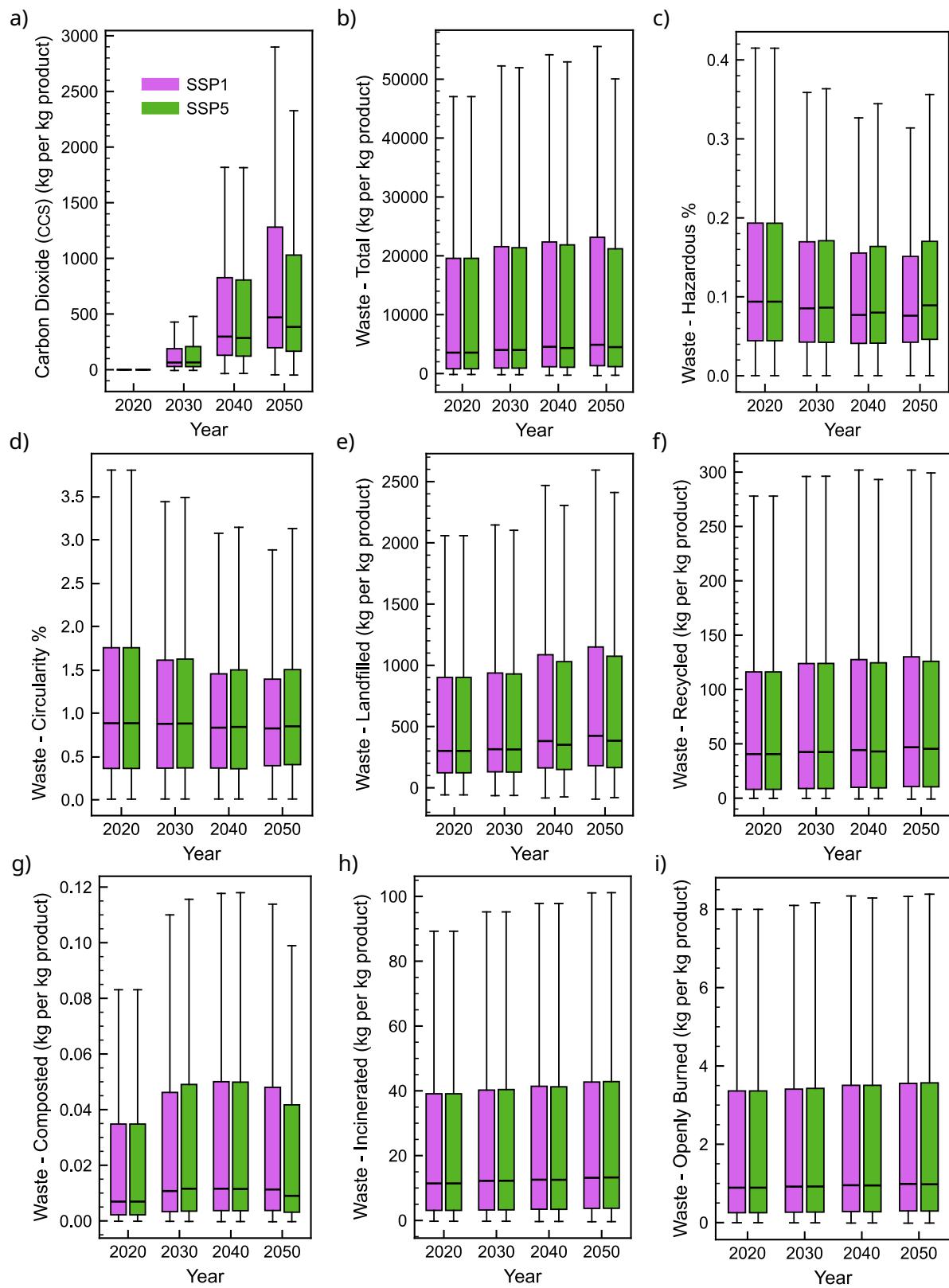
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