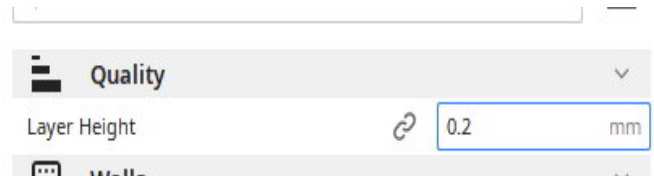


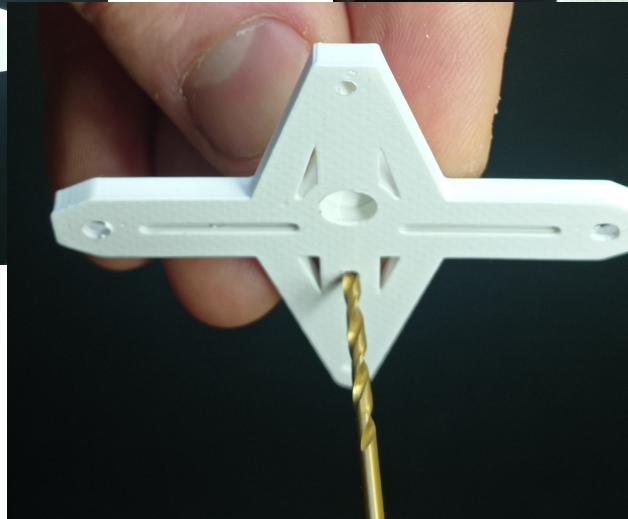
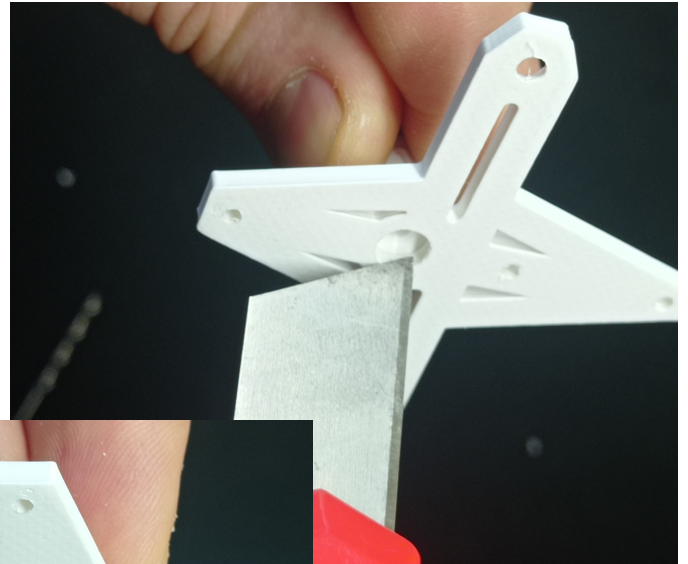
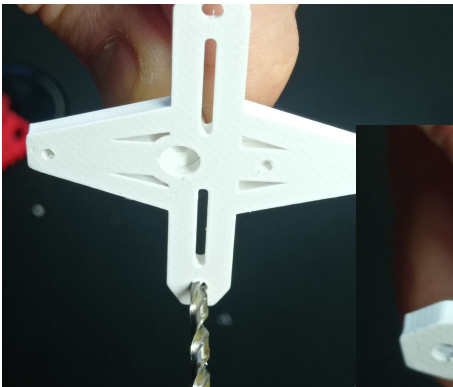
Printing layer height 0.2mm or less



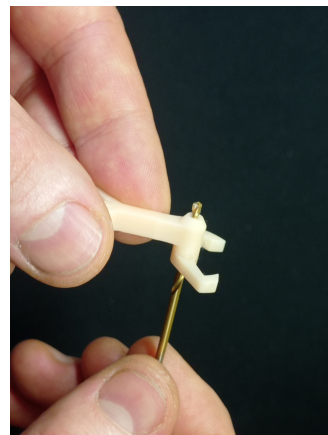
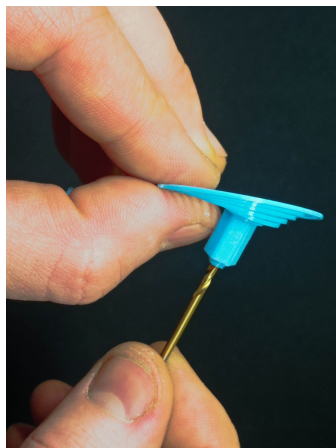
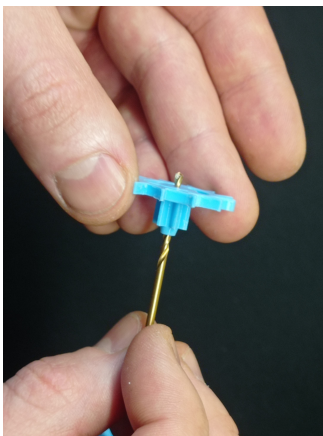
Clean holes with drill or knife

For smallest holes use $\varnothing 2\text{mm}$ drill

For m3 bolt holes use $\varnothing 3\text{mm}$ drill



For axles holes use $\varnothing 2.1\text{mm}$ – 2.2mm drill



To avoid „Elephant's foot“ use rafts for:

Krumplis-60

Inkaras

Krumplis-12

Build Plate Adhesion				
Build Plate Adhesion Type			Raft	
Raft Extra Margin			3.0	mm
Raft Smoothing			5.0	mm
Raft Air Gap			0.3	mm
Raft Top Layers			2	
Raft Top Layer Thickness			0.2	mm

