Min-volume out-of-place adder vs size and factories

Legend:
- Gossett (1998) Carry Save (n summands)
- Draper et al. (2004) Carry Lookahead
- Gidney (2017) Ripple Carry
- (this paper) (2020) Blocksize=best
- (this paper) (2020) Blocksize=$n/2$
- (this paper) (2020) Carry Lookahead
- (this paper) (2020) Blocksize=$\sqrt{n}$

Y-axis: Maximum factory count (f)
X-axis: Register size (n)