

MATERIAL SAFETY DATA SHEET

STAN-TONE VC-3Q7 DARK RED MICA

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION

33587 Walker Road, Avon Lake, OH 44012

Telephone : 1 (440) 930-1000 or 1 (866) POLYONE

Emergency telephone : CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure

number or accident).

Product name : STAN-TONE VC-3Q7 DARK RED MICA

Product code : CC10021672 Chemical Name : Mixture CAS-No. : Mixture

Product Use : Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

| Components | CAS-No. | Weight percent | |
|------------------|------------|----------------|--|
| Rutile (TiO2) | 1317-80-2 | 0.1 - 1 | |
| Carbon black | 1333-86-4 | 1 - 5 | |
| Iron oxide | 1309-37-1 | 1 - 5 | |
| Titanium dioxide | 13463-67-7 | 1 - 5 | |
| Mica | 12001-26-2 | 5 - 10 | |

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure: : Inhalation, Skin contact, Ingestion

Acute exposure

Inhalation : Resin particles, like other inert materials, can be mechanically

irritating.

Ingestion : May be harmful if swallowed.

Eyes : Particulates, like other inert materials can be mechanically irritating.

Skin : Experience shows no unusual dermatitis hazard from routine handling.



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Chronic exposure : Refer to Section 11 for Toxicological Information.

Medical Conditions Aggravated by Exposure: : None known.

4. FIRST AID MEASURES

Inhalation Move to fresh air in case of accidental inhalation of fumes from

overheating or combustion. When symptoms persist or in all cases of

doubt seek medical advice.

Do not induce vomiting without medical advice. When symptoms Ingestion

persist or in all cases of doubt seek medical advice.

Rinse immediately with plenty of water, also under the eyelids, for at Eyes

least 15 minutes. If eye irritation persists, seek medical attention.

Skin Wash off with soap and plenty of water. If skin irritation persists

seek medical attention.

5. FIREFIGHTING MEASURES

Flash point not applicable

Flammable Limits

Upper explosion limit not applicable not applicable Lower explosion limit Not relevant Auto-ignition temperature

Suitable extinguishing media Carbon dioxide blanket, Water spray, Dry powder, Foam.

Special Fire Fighting

Procedures

Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne

Unusual Fire/Explosion

Hazards

contaminants. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under

fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are

all possible.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions Wear appropriate personal protection during cleanup, such as

impervious gloves, boots and coveralls.

Should not be released into the environment. The product should not Environmental precautions

be allowed to enter drains, water courses or the soil.

: Clean up promptly by sweeping or vacuum. Package all material in Methods for cleaning up

plastic, cardboard or metal containers for disposal.



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7. HANDLING AND STORAGE

Handling : Take measures to prevent the build up of electrostatic charge. Heat

only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of

these materials.

Storage : Keep containers dry and tightly closed to avoid moisture absorption

and contamination. Keep in a dry, cool place.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Respiratory protection : No personal respiratory protective equipment normally required. If

dusty conditions occur wear appropriate respiratory protection.

Eye/Face Protection : Safety glasses with side-shields

Hand protection : Protective gloves

Skin and body protection : Long sleeved clothing

Additional Protective

Measures

Safety shoes

General Hygiene : Handle in accordance with good industrial hygiene and safety

Considerations practice. Wash hands before breaks and at the end of workday.

Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide

appropriate exhaust ventilation at machinery.

Exposure limit(s)



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| Components | Value | Exposure time | Exposure type | List: |
|------------------|-----------|-----------------------------------|----------------------|----------|
| Carbon black | 3.5 mg/m3 | Recommended exposure limit (REL): | | NIOSH |
| | 0.1 mg/m3 | Recommended exposure limit (REL): | | NIOSH |
| | 3.5 mg/m3 | PEL: | | OSHA Z1 |
| | 3.5 mg/m3 | Time Weighted Average (TWA): | | OSHA Z1A |
| | 3.5 mg/m3 | Time Weighted Average (TWA): | | MX OEL |
| | 7 mg/m3 | Short Term Exposure Limit (STEL): | | MX OEL |
| | 3 mg/m3 | Time Weighted Average (TWA): | Inhalable fraction. | ACGIH |
| Iron oxide | 10 mg/m3 | PEL: | Fume. | OSHA Z1 |
| | 5 mg/m3 | Time Weighted Average (TWA): | as Fe | MX OEL |
| | 10 mg/m3 | Short Term Exposure Limit (STEL): | as Fe | MX OEL |
| | 5 mg/m3 | Time Weighted Average (TWA): | Respirable fraction. | ACGIH |
| Mica | 3 mg/m3 | Time Weighted Average (TWA): | Respirable fraction. | ACGIH |
| | 3 mg/m3 | Recommended exposure limit (REL): | Respirable. | NIOSH |
| | 3 mg/m3 | Time Weighted Average (TWA): | Respirable dust. | OSHA Z1A |
| | 3 mg/m3 | Time Weighted Average (TWA): | | MX OEL |
| Rutile (TiO2) | 10 mg/m3 | Time Weighted Average (TWA): | | ACGIH |
| | 15 mg/m3 | PEL: | Total dust. | OSHA Z1 |
| | 10 mg/m3 | Time Weighted Average (TWA): | Total dust. | OSHA Z1A |
| | 10 mg/m3 | Time Weighted Average (TWA): | as Ti | MX OEL |
| | 20 mg/m3 | Short Term Exposure Limit (STEL): | as Ti | MX OEL |
| Titanium dioxide | 10 mg/m3 | Time Weighted Average (TWA): | | ACGIH |
| | 15 mg/m3 | PEL: | Total dust. | OSHA Z1 |
| | 10 mg/m3 | Time Weighted Average (TWA): | Total dust. | OSHA Z1A |
| | 10 mg/m3 | Time Weighted Average (TWA): | as Ti | MX OEL |
| | 20 mg/m3 | Short Term Exposure Limit (STEL): | as Ti | MX OEL |

9. PHYSICAL AND CHEMICAL PROPERTIES



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Form : solid Evapouration rate : Not applicable powder, granular Specific Gravity Not determined Appearance : Not determined Colour : RED Bulk density Odour : very faint Vapour pressure : not applicable Melting point/range : Not determined Vapour density : not applicable : not applicable Boiling Point: pН : not applicable

Water solubility : insoluble

10. STABILITY AND REACTIVITY

Stability : The product is stable if stored and handled as prescribed.

Hazardous Polymerization : Will not occur.

Conditions to avoid : To avoid thermal decomposition, do not overheat. Keep away from

oxidizing agents and open flame.

Incompatible Materials : Incompatible with strong acids and oxidizing agents., Avoid contact

with acetal homopolymers and acetal copolymers during processing.

Hazardous decomposition

products

Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 °F (200 °C) or short term heating at 482 °F (250 °C) may result in product decomposition and evolution of carbon

monoxide and hydrogen chloride.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

| CAS-No. | Chemical Name | Effect | Target Organ |
|------------|------------------|------------------|---------------------------|
| 1333-86-4 | Carbon black | Systemic effects | Eyes, Respiratory system. |
| 1309-37-1 | Iron oxide | Systemic effects | Respiratory system. |
| 13463-67-7 | Titanium dioxide | Systemic effects | Respiratory system. |
| 12001-26-2 | Mica | Systemic effects | Respiratory system. |

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

| CAS-No. | Chemical Name | Route | Value | Species |
|-----------|---------------|-------------|----------------|---------|
| 1333-86-4 | Carbon black | Oral LD50 | > 15,400 mg/kg | rat |
| | | Dermal LD50 | > 3 gm/kg | rabbit |

Carcinogenicity



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This product contains the following components which, in their pure form, have the following carcinogenicity data:

| CAS-No. | Chemical Name | OSHA | IARC | NTP |
|------------|------------------|------|------|-----|
| 1317-80-2 | Rutile (TiO2) | no | 2B | no |
| 13463-67-7 | Titanium dioxide | no | 2B | no |

IARC Carcinogen Classifications:

- 1 The component is carcinogenic to humans.
- 2A The component is probably carcinogenic to humans.
- 2B The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

- 1 The component is known to be a human carcinogen.
- 2 The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

Carbon black 1333-86-4 Carcinogenicity: Many inhalation toxicologists believe that the tumor response observed in the referenced rat studies is species specific and does not correlate to human exposure. However, the IARC evaluation in Monograph Volume 65, issued in April 1996 concluded that, "There is sufficient evidence in experimental animals for the carcinogenicity of carbon black". Based on this evaluation, along with their evaluation of inadequate evidence of carcinogenicity in humans, IARC's overall evaluation is that "Carbon Black is possibly carcinogenic to humans (Group 2B). The IARC 2B listing only pertains to airborne, unbound carbon black particles of respirable size. Carbon Black has not been listed as a carcinogen by the National Toxicology Program (NTP) or the Occupational Safety and Health Administration (OSHA). The National Institute of Occupational Safety and Health (NIOSH) criteria document on carbon black recommends that only carbon black with PAH (polynuclear aromatic hydrocarbon) levels greater than 0.1% be considered suspect carcinogens.

12. ECOLOGICAL INFORMATION

Persistence and degradability : Not readily biodegradable.

Environmental Toxicity : Adverse ecological impact is not known or expected under normal

use.

Bioaccumulation Potential : no data available

Additional advice : no data available

13. DISPOSAL CONSIDERATIONS

Product : Where possible recycling is preferred to disposal or incineration. The

generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

Contaminated packaging : Recycling is preferred when possible. The generator of waste

material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal,



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state/provincial and local regulations.

14. TRANSPORT INFORMATION

U.S. DOT Classification : Not classified as dangerous good under transport regulations.

ICAO/IATA : Not classified as dangerous good under transport regulations.

IMO/IMDG (maritime) : Not classified as dangerous good under transport regulations.

15. REGULATORY INFORMATION

US Regulations:

OSHA Status : Classified as hazardous based on components.

TSCA Status : All components of this product are listed on or exempt from the

TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

California Proposition : WARNING! This product contains a chemical known to the State of

65 California to cause cancer.

SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

not applicable

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List



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| CAS-No. |
|------------|
| 1333-86-4 |
| 1309-37-1 |
| 12001-26-2 |
| 513-77-9 |

DSL : All components of this product are on the Canadian Domestic

Substances List (DSL) or are exempt.

National Inventories:

Australia AICS : Not determined

China IECS : Not determined

Europe EINECS : Listed

Japan ENCS : Not determined

Korea KECI : Not determined

Philippines PICCS : Not determined

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.