

SILCOPAS ORANGE 94111

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SAFETY DATA SHEET

SILCOPAS ORANGE 94111

Section 1. Identification

GHS product identifier : SILCOPAS ORANGE 94111

Chemical name: MixtureCAS number: MixtureOther means of identification: FO00015148Product type: liquid

Relevant identified uses of the substance or mixture and uses advised against

Product use : Industrial applications. Plastics.

Supplier's details : GSDI Specialty Dispersions, Inc.

1675 Navarre Road SW, Massillon,

Ohio USA 44646

1 (440) 930-1000 or 1 (844) 4AVIENT

Emergency telephone number (with hours of operation)

CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or

accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard

Communication Standard (29 CFR 1910.1200).

Classification of the substance or

mixture

ACUTE TOXICITY (oral) - Category 4

Percentage of the mixture consisting of ingredient(s) of unknown

acute oral toxicity: 54.2 %

Percentage of the mixture consisting of ingredient(s) of unknown

acute dermal toxicity: 54.2 %

Percentage of the mixture consisting of ingredient(s) of unknown



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acute inhalation toxicity: 99.7 %

GHS label elements

Hazard pictograms

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Signal word : Warning

Hazard statements : Harmful if swallowed.

Precautionary statements

Not applicable.

Prevention: Do not eat, drink or smoke when using this product. Wash thoroughly

after handling.

Response : IF SWALLOWED: Call a POISON CENTER or doctor if you feel

unwell. Rinse mouth.

Storage : Not applicable.

Disposal: Dispose of contents and container in accordance with all local,

regional, national and international regulations.

Supplemental label elements Hazards not otherwise classified

None known.

Not available.

None known.

Section 3. Composition/information on ingredients

Substance/mixture:MixtureChemical name:MixtureOther means of identification:FO00015148

CAS number/other identifiers

Ingredient name	%	CAS number
Benzoic acid, phenylmethyl ester	>= 25 - <= 50	120-51-4
Benzaldehyde, 3-ethoxy-4-hydroxy-	>= 3 - < 5	121-32-4
4-Hydroxy-3-methoxybenzaldehyde; Vanillin	>= 3 - < 5	121-33-5

Any concentration shown as a range is to protect confidentiality or is due to batch variation.



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There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact: Immediately flush eyes with plenty of water, occasionally lifting the

upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if

irritation occurs.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable

for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway.

Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact : Flush contaminated skin with plenty of water. Remove contaminated

clothing and shoes. Get medical attention if symptoms occur. Wash

clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion: Wash out mouth with water. Remove dentures if any. If material has

been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact: No known significant effects or critical hazards.Inhalation: No known significant effects or critical hazards.Skin contact: No known significant effects or critical hazards.

Ingestion : Harmful if swallowed.



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Over-exposure signs/symptoms

Eye contact: No specific data.Inhalation: No specific data.Skin contact: No specific data.Ingestion: No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist

immediately if large quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without

suitable training. It may be dangerous to the person providing aid to

give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media In case of fire, use water spray (fog), foam, dry chemical or CO_2 .

None known.

Specific hazards arising from the chemical

In a fire or if heated, a pressure increase will occur and the container

may burst.

Hazardous thermal decomposition products

: Decomposition products may include the following materials:

carbon dioxide carbon monoxide metal oxide/oxides

Special protective actions for fire-fighters

Promptly isolate the scene by removing all persons from the vicinity

of the incident if there is a fire. No action shall be taken involving any

personal risk or without suitable training.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and selfcontained breathing apparatus (SCBA) with a full face-piece operated

in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures



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For non-emergency personnel : No action shall be taken involving any personal risk or without

suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note

of any information in Section 8 on suitable and unsuitable materials.

See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil,

waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil

or air).

Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Dilute with

water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal

contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Approach

release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency

contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Do

not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be

hazardous. Do not reuse container.

Advice on general occupational : Eating, drinking and smoking should be prohibited in areas where this



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hygiene

material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Benzoic acid, phenylmethyl ester	None.
Benzaldehyde, 3-ethoxy-4-hydroxy-	None.
4-Hydroxy-3-methoxybenzaldehyde; Vanillin	OARS WEEL (2009-01-01) TWA 10 mg/m3

Appropriate engineering controls

Good general ventilation should be sufficient to control worker

exposure to airborne contaminants.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.



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Eye/face protection

Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection

Hand protection

chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

liquid [Paste.] Physical state Color **ORANGE** Odor Not available. **Odor threshold** Not available. Not available. **Melting point** Not available. **Boiling point** Not available. Not available. Flash point **Burning time** Not available. **Burning rate** Not available. **Evaporation rate** Not available. Flammability (solid, gas) Not available.



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Lower and upper explosive **Lower:** Not available. (flammable) limits **Upper:** Not available.

Vapor pressure Not available. Not available. Vapor density **Relative density** Not available. **Solubility** Not available. Solubility in water Not available. Partition coefficient: n-Not applicable.

octanol/water

Auto-ignition temperature Not available. **Decomposition temperature** Not available. Not available. **SADT**

Dynamic: Not available. Viscosity

Kinematic: Not available.

Aerosol product

Not available. **Heat of combustion**

Not available. **Ignition distance** Not available. **Enclosed space ignition - Time**

equivalent

Enclosed space ignition -

Not available.

Deflagration density

Flame height Not available. Flame duration Not available.

Section 10. Stability and reactivity

Reactivity No specific test data related to reactivity available for this product or

its ingredients.

Stable under recommended storage and handling conditions (see **Chemical stability**

Section 7).

Possibility of hazardous reactions Under normal conditions of storage and use, hazardous reactions will

not occur.

Conditions to avoid Keep away from extreme heat and oxidizing agents.

Incompatible materials Keep away from strong acids.

Oxidizer.

Under normal conditions of storage and use, hazardous decomposition **Hazardous decomposition**

products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

products

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Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Benzoic acid, phenylmethyl est	er			
	LD50 Dermal	Rabbit	4,000 mg/kg	-
Benzaldehyde, 3-ethoxy-4-hydr	oxy-			
	LD50 Oral	Rat	1,590 mg/kg	-
	LD50 Dermal	Rabbit	7,940 mg/kg	-
Benzaldehyde, 4-hydroxy-3-me	ethoxy-			
	LD50 Oral	Rat	1,580 mg/kg	-
	LD50 Dermal	Rabbit	5,010 mg/kg	-

Conclusion/Summary : Mixture.Not fully tested.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Benzaldehyde, 3-ethoxy-4-	Skin - Mild irritant	Human	-	48 hrs	-
hydroxy-					
Benzaldehyde, 4-hydroxy-3-	Eyes - Moderate	Rabbit	=		-
methoxy-	irritant				

Conclusion/Summary

Skin: Mixture.Not fully tested.Eyes: Mixture.Not fully tested.Respiratory: Mixture.Not fully tested.

Sensitization

Conclusion/Summary

Skin: Mixture.Not fully tested.Respiratory: Mixture.Not fully tested.

Mutagenicity

Conclusion/Summary : Mixture.Not fully tested.

Carcinogenicity

Conclusion/Summary : Mixture. Not fully tested.

Reproductive toxicity

Conclusion/Summary : Mixture.Not fully tested.

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Teratogenicity

Conclusion/Summary : Mixture.Not fully tested.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of

Not available.

exposure

Potential acute health effects

Eye contact: No known significant effects or critical hazards.Inhalation: No known significant effects or critical hazards.Skin contact: No known significant effects or critical hazards.

Ingestion : Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: No specific data.Inhalation: No specific data.Skin contact: No specific data.Ingestion: No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Potential chronic health effects

Conclusion/Summary : Mixture. Not fully tested.

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General:No known significant effects or critical hazards.Carcinogenicity:No known significant effects or critical hazards.Mutagenicity:No known significant effects or critical hazards.Teratogenicity:No known significant effects or critical hazards.Developmental effects:No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards. No known significant

effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral	Dermal	Inhalation (gases)	Inhalation (vapors)	Inhalation (dusts and mists)
SILCOPAS ORANGE 94111	1250.1 mg/kg	10670.1 mg/kg	N/A	N/A	N/A
Benzoic acid, phenylmethyl ester	500 mg/kg	4000 mg/kg	N/A	N/A	N/A
Benzaldehyde, 3-ethoxy-4- hydroxy-	1590 mg/kg	7940 mg/kg	N/A	N/A	N/A
Benzaldehyde, 4-hydroxy-3- methoxy-	1580 mg/kg	5010 mg/kg	N/A	N/A	N/A

Other information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Benzoic acid, phenylmethyl este	er		
	Acute LC50 1.4 Mg/l Fresh water	Fish - Oncorhynchus mykiss	96 h
Benzaldehyde, 3-ethoxy-4-hydr	oxy-		
	Acute LC50 87.6 Mg/l Fresh	Fish - Pimephales promelas	96 h



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	water		
Benzaldehyde, 4-hydroxy-3-me	thoxy-		
	Acute LC50 57 Mg/l Fresh water	Fish - Pimephales promelas	96 h
SILCOPAS ORANGE 94111			
Remarks - Acute - Aquatic	Dangerous for the environment: M	ay cause long term adverse effects	s in the aquatic
invertebrates.:	environment.		

Conclusion/Summary

Dangerous for the environment: May cause long term adverse effects in

the aquatic environment.

Persistence and degradability

Conclusion/Summary : Not available.

Conclusion/Summary : Dangerous for the environment: May cause long term adverse effects

in the aquatic environment.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Benzoic acid, phenylmethyl ester	3.97	-	low
Benzaldehyde, 3-ethoxy-4-hydroxy-	1.58	-	low
Benzaldehyde, 4-hydroxy-3-methoxy-	1.21	-	low

Mobility in soil

Soil/water partition coefficient

(KOC)

Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever

possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered



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when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water : Not regulated for transportation.

International Air

: Consult mode specific transport rules

International Water

IMO/IMDG

ICAO/IATA

: Consult mode specific transport rules

Section 15. Regulatory information

United States - TSCA 12(b) - Chemical export notification: None **U.S. Federal regulations**

of the components are listed.

United States - TSCA 4(a) - Final Test Rules: Not listed United States - TSCA 4(a) - ITC Priority list: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(f) - Priority risk review: Not listed

United States - TSCA 5(a)2 - Final significant new use rules: Not

listed

United States - TSCA 5(a)2 - Proposed significant new use rules:

Not listed

United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 6 - Final risk management: Not listed United States - TSCA 6 - Proposed risk management: Not listed United States - TSCA 8(a) - Chemical risk rules: Not listed United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not

determined

United States - TSCA 8(a) - Preliminary assessment report

(PAIR): Listed Benzaldehyde, 3-ethoxy-4-hydroxy-



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4-Hydroxy-3-methoxybenzaldehyde; Vanillin Decamethylcyclopentasiloxane

Octamethylcyclotetrasiloxane Dodecamethylcyclohexasiloxane

United States - TSCA 8(c) - Significant adverse reaction (SAR):

Not listed

United States - TSCA 8(d) - Health and safety studies: Not listed United States - EPA Clean water act (CWA) section 307 - Priority

pollutants: Not listed

United States - EPA Clean water act (CWA) section 311 -

Hazardous substances: Not listed

United States - EPA Clean air act (CAA) section 112 - Accidental

release prevention - Flammable substances: Not listed

United States - EPA Clean air act (CAA) section 112 - Accidental

release prevention - Toxic substances: Not listed

United States - Department of commerce - Precursor chemical:

Not listed

Clean Air Act Section 112(b)

Hazardous Air Pollutants (HAPs)

Clean Air Act Section 602 Class I

Substances

Clean Air Act Section 602 Class II

Substances

DEA List I Chemicals (Precursor

Chemicals)

DEA List II Chemicals (Essential

Chemicals)

Not listed

Not listed

Not listed

Not listed

: Not listed

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

SARA 311/312

Classification : ACUTE TOXICITY - oral - Category 4

Composition/information on ingredients

Name	%	Classification
Benzoic acid, phenylmethyl	>= 25 - <= 50	ACUTE TOXICITY - oral - Category 4
ester		
Benzaldehyde, 3-ethoxy-4-	>= 3 - < 5	ACUTE TOXICITY - oral - Category 4
hydroxy-		EYE IRRITATION - Category 2A
		<u> </u>



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Benzaldehyde, 4-hydroxy-3-	>= 3 - < 5	ACUTE TOXICITY - oral - Category 4
methoxy-		EYE IRRITATION - Category 2A

Not applicable.

State regulations

Massachusetts: None of the components are listed.New York: None of the components are listed.New Jersey: None of the components are listed.Pennsylvania: None of the components are listed.

California Prop. 65

This product does not require a Safe Harbor warning under California Prop. 65. **United States inventory (TSCA 8b)** : All components are active or exempted.

Canada inventory : All components are listed or exempted.

International regulations

Inventory list

Australia : Not determined.

Canada: All components are listed or exempted.China: All components are listed or exempted.

Eurasian Economic Union
Japan
: Russian Federation inventory: Not determined.
Japan inventory (CSCL): Not determined.
Japan inventory (ISHL): Not determined.
New Zealand
: All components are listed or exempted.

New Zealand : All components are listed or exempted.

Philippines : All components are listed or exempted.

Republic of Korea : All components are listed or exempted.

Taiwan : All components are listed or exempted. All components are listed or

exempted.

Thailand : Not determined.

Turkey : Not determined.

United States : All components are active or exempted.

Viet Nam : Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	1
Flammability		0
Physical hazards		0



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Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

<u>History</u>

Date of printing: 07/27/2023Date of issue/Date of revision: 07/26/2023Date of previous issue: 08/09/2016

Version : 1.1

Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of

Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

 $LogPow = logarithm\ of\ the\ octanol/water\ partition\ coefficient$

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine

pollution)

UN = United Nations

References : Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.