

GEON HTX ULTRA LA426M Dk. BROWN 3780

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SAFETY DATA SHEET

GEON HTX ULTRA LA426M Dk. BROWN 3780

Section 1. Identification

GHS product identifier : GEON HTX ULTRA LA426M Dk. BROWN 3780

Chemical name: MixtureCAS number: MixtureOther means of identification: VC10007254

Product type : solid

Relevant identified uses of the substance or mixture and uses advised against

Product use : Industrial applications. Plastics.

Supplier's details : POLYONE CORPORATION

33587 Walker Road, Avon Lake, OH 44012

1 (440) 930-1000 or 1 (866) POLYONE

Emergency telephone number (with hours of operation)

CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or

accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole for health effects. All ingredients are bound in a PVC polymer matrix and potential for hazardous exposure as shipped is minimal. PVC resin is manufactured from Vinyl Chloride Monomer (VCM). PVC resin manufacturers take special efforts to strip residual VCM from their resins. Residual VCM in the resin is typically below 8.5 ppm. However, VCM is a known carcinogen. The end-user (fabricator) should take necessary precautions (mechanical ventilation, local exhaust, respiratory protection, etc.) to protect employees from exposure to any vapors or dusts that may be released during heating or fabrication. See Sections 8 and 11 for special precautions. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status : While this material is not considered hazardous by the OSHA Hazard

Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and

other users of this product.

Classification of the substance or

mixture

Not classified.

GHS label elements



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Signal word : No signal word.

Hazard statements : No known significant effects or critical hazards.

Precautionary statements

General:Not applicable.Prevention:Not applicable.Response:Not applicable.Storage:Not applicable.Disposal:Not applicable.Supplemental label elements:None known.Hazards not otherwise classified:None known.

Section 3. Composition/information on ingredients

Substance/mixture: MixtureChemical name: MixtureOther means of identification: VC10007254

CAS number/other identifiers

Ingredient name	%	CAS number
Dibutyltin mercaptide	1 - 3	10584-98-2
Styrene	0 - 0.3	100-42-5
Titanium dioxide	0 - 0.3	13463-67-7

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures



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Description of necessary first aid measures

Eye contact Immediately flush eyes with plenty of water, occasionally lifting the

upper and lower eyelids. Check for and remove any contact lenses.

Get medical attention if irritation occurs.

Inhalation Remove victim to fresh air and keep at rest in a position comfortable

> for breathing. Get medical attention if symptoms occur. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical

surveillance for 48 hours.

Flush contaminated skin with plenty of water. Remove contaminated Skin contact

clothing and shoes. Get medical attention if symptoms occur.

Wash out mouth with water. Remove victim to fresh air and keep at **Ingestion**

rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by

medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact No known significant effects or critical hazards. Inhalation No known significant effects or critical hazards. No known significant effects or critical hazards. Skin contact No known significant effects or critical hazards. Ingestion

Over-exposure signs/symptoms

No specific data. **Eve contact** No specific data. Inhalation Skin contact No specific data. Ingestion No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

In case of inhalation of decomposition products in a fire, symptoms Notes to physician

may be delayed. The exposed person may need to be kept under

medical surveillance for 48 hours.

No specific treatment. **Specific treatments**

Protection of first-aiders No action shall be taken involving any personal risk or without

suitable training.

See toxicological information (Section 11)



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Section 5. Firefighting measures

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media In case of fire, use water spray (fog), foam, dry chemical or CO_2 .

: None known.

Specific hazards arising from the chemical

No specific fire or explosion hazard.

May emit Hydrogen Chloride (HCl).

Hazardous thermal decomposition products

Decomposition products may include the following materials:

carbon dioxide carbon monoxide nitrogen oxides sulfur oxides

halogenated compounds metal oxide/oxides

Special protective actions for firefighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any

Special protective equipment for fire-fighters

personal risk or without suitable training.

Fire-fighters should wear appropriate protective equipment and selfcontained breathing apparatus (SCBA) with a full face-piece operated

in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.

For emergency responders

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up



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Move containers from spill area. Vacuum or sweep up material and Small spill

place in a designated, labeled waste container. Dispose of via a

licensed waste disposal contractor.

Large spill Move containers from spill area. Prevent entry into sewers, water

> courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency

contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

Advice on general occupational hygiene

Put on appropriate personal protective equipment (see Section 8).

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Styrene	OSHA PEL 1989 (1989-03-01) TWA 215 mg/m3 50 ppm STEL 425 mg/m3 100 ppm OSHA PEL Z2 (1993-06-30)
	TWA 100 ppm



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	CEIL 200 ppm CEIL 600 ppm NIOSH REL (1994-06-01) TWA 215 mg/m3 50 ppm STEL 425 mg/m3 100 ppm ACGIH TLV (1997-05-21)
	TWA 85 mg/m3 20 ppm STEL 170 mg/m3 40 ppm
Titanium dioxide	OSHA PEL 1989 (1989-03-01) TWA 10 mg/m3 Form: Total dust OSHA PEL (1993-06-30) TWA 15 mg/m3 Form: Total dust ACGIH TLV (1996-05-18) TWA 10 mg/m3
Dibutyltin mercaptide	OSHA PEL (1993-06-30) TWA 0.1 mg/m3 (as Sn) NIOSH REL (1994-06-01) Absorbed through skin. TWA 0.1 mg/m3 (as Sn) OSHA PEL 1989 (1989-03-01) Absorbed through skin. TWA 0.1 mg/m3 (as Sn) Form: Organic. ACGIH TLV (1996-05-18) Absorbed through skin. TWA 0.1 mg/m3 (as Sn) ACGIH TLV (1994-09-01) Absorbed through skin. STEL 0.2 mg/m3 (as Sn)

Appropriate engineering controls

Good general ventilation should be sufficient to control worker

exposure to airborne contaminants.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures Wash hands, forearms and face thoroughly after handling chemical

> products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety

showers are close to the workstation location.

Eye/face protection Safety eyewear complying with an approved standard should be used

when a risk assessment indicates this is necessary to avoid exposure to

liquid splashes, mists, gases or dusts. If contact is possible, the



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following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved

standard should be worn at all times when handling chemical products

if a risk assessment indicates this is necessary.

Body protection: Personal protective equipment for the body should be selected based

on the task being performed and the risks involved and should be

approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures

should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this

product.

Respiratory protection: Based on the hazard and potential for exposure, select a respirator that

meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper

fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state solid [Pellets.] Color **BROWN** Not available. Odor **Odor threshold** Not available. pН Not available. **Melting point** Not available. **Boiling** point Not available. Flash point Not available. **Burning time** Not available. **Burning rate** Not available. **Evaporation rate** Not available. Flammability (solid, gas) Not available.

Lower and upper explosive : Lower: Not available. (flammable) limits : Upper: Not available.

Vapor pressureNot available.Vapor densityNot available.Relative densityNot available.SolubilityNot available.Solubility in waterNot available.Partition coefficient: n-Not available.

octanol/water



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Auto-ignition temperature: Not available.Decomposition temperature: Not available.SADT: Not available.

Viscosity : Dynamic: Not available.

Kinematic: Not available.

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or

its ingredients.

Chemical stability : Stable under recommended storage and handling conditions (see

Section 7).

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will

not occur.

Conditions to avoid : Keep away from extreme heat and oxidizing agents.

Incompatible materials : Avoid contact with acetal homopolymers and acetyl homopolymers

during processing.

Hazardous decomposition

products

: Under normal conditions of storage and use, hazardous decomposition

products should not be produced.

Section 11. Toxicological information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Styrene				
	LD50 Oral	Rat	2,650 mg/kg	=
	LC50 Inhalation	Rat	2,770 ppm	4 h
	LC50 Inhalation	Rat	11.8 Mg/l	4 h
Remarks - Dermal:	No applicable toxic	city data		
Titanium dioxide				
Remarks - Oral:	No applicable toxic	city data		
	LC50 Inhalation	Rat - Male	6.82 Mg/l	4 h
	LD50 Dermal	Rabbit	> 5,000 mg/kg	=
Dibutyltin mercaptide				
	LD50 Oral	Rat	510 mg/kg	-
Remarks - Inhalation:	No applicable toxicity data			
Remarks - Dermal:	No applicable toxicity data			



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Conclusion/Summary: Mixture.Not fully tested.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Styrene	Eyes - Mild	Human			-
	irritant				
	Skin - Mild	Rabbit			-
	irritant				
	Skin -	Rabbit			-
	Moderate				
	irritant				
	Eyes - Severe	Rabbit			=
	irritant				
	Eyes -	Rabbit		24 hrs	-
	Moderate				
	irritant				
Titanium dioxide	Skin - Mild	Human		72 hrs	-
	irritant				

Conclusion/Summary

Skin: Mixture.Not fully tested.Eyes: Mixture.Not fully tested.Respiratory: Mixture.Not fully tested.

Sensitization

Conclusion/Summary

Skin: Mixture.Not fully tested.Respiratory: Mixture.Not fully tested.

Mutagenicity

Conclusion/Summary : Mixture. Not fully tested.

Carcinogenicity

Conclusion/Summary : Mixture.Not fully tested.

Classification

0 - 00000			
Product/ingredient	OSHA	IARC	NTP
name			
Styrene		2B	Reasonably anticipated to be a human carcinogen.
Titanium dioxide		2B	

Reproductive toxicity



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Conclusion/Summary : Mixture.Not fully tested.

Teratogenicity

Conclusion/Summary : Mixture.Not fully tested.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on likely routes of

exposure

Not available.

Potential acute health effects

Eye contact: No known significant effects or critical hazards.Inhalation: No known significant effects or critical hazards.Skin contact: No known significant effects or critical hazards.Ingestion: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: No specific data.Inhalation: No specific data.Skin contact: No specific data.Ingestion: No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Potential chronic health effects



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Conclusion/Summary : Mixture. Not fully tested.

General:No known significant effects or critical hazards.Carcinogenicity:No known significant effects or critical hazards.Mutagenicity:No known significant effects or critical hazards.Teratogenicity:No known significant effects or critical hazards.Developmental effects:No known significant effects or critical hazards.Fertility effects:No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Styrene			
	Acute LC50 4.02 Mg/l Fresh water	Fish - Fish	96 h
Remarks - Acute - Fish:	Acute		
	Acute EC50 0.0047 Mg/l Fresh water	Aquatic invertebrates. Daphnia	48 h
Domonto Agustia		Барина	
Remarks - Acute - Aquatic invertebrates.:	Acute		
	Acute LC50 52 Mg/l Marine water	Aquatic invertebrates. Crustaceans	48 h
Remarks - Acute - Aquatic invertebrates.:	Acute		
	Acute EC50 1.4 Mg/l Fresh water	Aquatic plants - Algae	72 h
Remarks - Acute - Aquatic plants:	Acute		
•	Acute EC50 0.72 Mg/l Fresh water	Aquatic plants - Algae	96 h
Remarks - Acute - Aquatic plants:	Acute		
•	Acute NOEC 0.063 Mg/l Fresh water	Aquatic plants - Algae	96 h
Remarks - Acute - Aquatic plants:	Chronic		
Remarks - Chronic - Fish:	No applicable toxicity data		



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Remarks - Chronic - Aquatic invertebrates.:	No applicable toxicity data		
Titanium dioxide			
	Acute LC50 > 1,000 Mg/l Marine water	Fish - Fish	96 h
Remarks - Acute - Fish:	Acute		
	Acute LC50 3 Mg/l Fresh water	Aquatic invertebrates. Crustaceans	48 h
Remarks - Acute - Aquatic invertebrates.:	Acute		
	Acute LC50 6.5 Mg/l Fresh water	Aquatic invertebrates. Daphnia	48 h
Remarks - Acute - Aquatic invertebrates.:	Acute		
Remarks - Acute - Aquatic plants:	No applicable toxicity data		
Remarks - Chronic - Fish:	No applicable toxicity data		
Remarks - Chronic - Aquatic invertebrates.:	No applicable toxicity data		
Dibutyltin mercaptide			
Remarks - Acute - Fish:	No applicable toxicity data		
Remarks - Acute - Aquatic invertebrates.:	No applicable toxicity data		
Remarks - Acute - Aquatic plants:	No applicable toxicity data		
Remarks - Chronic - Fish:	No applicable toxicity data		
Remarks - Chronic -	No applicable toxicity data		
Aquatic invertebrates.:	11		
GEON HTX ULTRA LA426M			
Remarks - Acute - Aquatic invertebrates.:	Chemicals are not readily available a	as they are bound within the	e polymer matrix.

Conclusion/Summary

: Chemicals are not readily available as they are bound within the polymer matrix.

Persistence and degradability

Conclusion/Summary

: Chemicals are not readily available as they are bound within the polymer matrix.

Conclusion/Summary

: Chemicals are not readily available as they are bound within the

polymer matrix.

Bioaccumulative potential



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Product/ingredient name	LogPow	BCF	Potential
Styrene	0.35	13.49	low
Dibutyltin mercaptide	3.4	-	low

Mobility in soil

Soil/water partition coefficient

(KOC)

Other adverse effects

Not available.

No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR : Not regulated for transportation.

Ground/Air/Water

International Air ICAO/IATA

: Consult mode specific transport rules

International Water

IMO/IMDG

: Consult mode specific transport rules



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Section 15. Regulatory information

U.S. Federal regulations

United States - TSCA 12(b) - Chemical export notification: None of the components are listed.

United States - TSCA 4(a) - Final Test Rules: Not listed United States - TSCA 4(a) - ITC Priority list: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 5(a)2 - Final significant new use rules: Not

United States - TSCA 5(a)2 - Proposed significant new use rules: Not listed

United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 6 - Final risk management: Not listed United States - TSCA 6 - Proposed risk management: Not listed United States - TSCA 8(a) - Chemical risk rules: Not listed United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not

United States - TSCA 8(a) - Preliminary assessment report (PAIR): Listed Cyclohexene, 4-ethenyl-

United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed

United States - TSCA 8(d) - Health and safety studies: Not listed United States - EPA Clean water act (CWA) section 307 - Priority pollutants: Listed Rutile, antimony chromium buff

Ethyl benzene Acrylonitrile

Vinvl chloride monomer

United States - EPA Clean water act (CWA) section 311 -

Hazardous substances: Listed

United States - EPA Clean air act (CAA) section 112 - Accidental

release prevention - Flammable substances: Not listed

United States - EPA Clean air act (CAA) section 112 - Accidental

release prevention - Toxic substances: Not listed

United States - Department of commerce - Precursor chemical:

Not listed

Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs) Clean Air Act Section 602 Class I Listed

Not listed

Substances



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Clean Air Act Section 602 Class II : Not listed

Substances

DEA List I Chemicals (Precursor: Not listed

Chemicals)

DEA List II Chemicals (Essential: Not listed

Chemicals)

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

SARA 311/312

Classification : Not applicable.

Composition/information on ingredients

No products were found.

Name	%	Classification
Dibutyltin mercaptide	>= 1 - <= 3	Immediate (acute) health hazard
Titanium dioxide	> 0 - <= 0.3	Delayed (chronic) health hazard
Styrene	> 0 - <= 0.3	Fire hazard - Immediate (acute) health hazard - Delayed (chronic) health hazard

SARA 313

	Product name	CAS number	%
Form R - Reporting	Styrene	100-42-5	0 - 0.3
requirements			
	Rutile, antimony chromium	68186-90-3	1 - 3
	buff		
Supplier notification	Rutile, antimony chromium buff	68186-90-3	1 - 3
	Styrene	100-42-5	0 - 0.3

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations

MassachusettsNone of the components are listed.New YorkThe following components are listed:



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Styrene

New Jersey : The following components are listed:

Ethene, chloro-, homopolymer Rutile, antimony chromium buff White mineral oil (petroleum)

Titanium dioxide

Styrene

Pennsylvania: The following components are listed:

Styrene

Titanium dioxide

Rutile, antimony chromium buff

California Prop. 65

WARNING: This product can expose you to chemicals including Titanium dioxide, Styrene, which are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable
		dosage level
Styrene	Yes.	No.
Titanium dioxide	No.	No.

United States inventory (TSCA 8b) : All components are listed or exempted.

Canada inventory : Not determined.

International regulations

Inventory list

Australia Not determined. Canada Not determined. Not determined. China Not determined. **Europe inventory** Japan Not determined. Not determined. **New Zealand Philippines** Not determined. Republic of Korea Not determined. Taiwan Not determined. **Turkey** Not determined.

United States : All components are listed or exempted.



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Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0
		•

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

History

Date of printing: 12/10/2018Date of issue/Date of revision: 12/06/2018Date of previous issue: 03/23/2014

Version : 1.2

Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of

Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine

pollution)

UN = United Nations

References : Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.



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