

MATERIAL SAFETY DATA SHEET

D2591B RED-80

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION

2700 Papin Street, St. Louis, MO 63103

NON-EMERGENCY : Product Stewardship, (314) 771-1800

TELEPHONE

Emergency telephone : CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure

number or accident).

Product name : D2591B RED-80
Product code : FO00003263
Chemical Name : Mixture
CAS-No. : Mixture

Product Use : Industrial Applications

2. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

| Components | CAS-No. | Weight % |
|--|------------|----------|
| Molybdate orange (Lead chromate pigment) | 12656-85-8 | 0.1 - 1 |

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure: : Inhalation, Skin contact, Ingestion

Acute exposure

Inhalation : Inhalation of airborne droplets may cause irritation of the respiratory

tract.

Ingestion : May be harmful if swallowed. Eyes : May cause eye/skin irritation.

Skin : Experience shows no unusual dermatitis hazard from routine handling.

Chronic exposure : Refer to Section 11 for Toxicological Information.

Medical Conditions : None known.

Aggravated by Exposure:

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4. FIRST AID MEASURES

Inhalation Move to fresh air in case of accidental inhalation of fumes from

overheating or combustion. When symptoms persist, or in all cases of

doubt, seek medical advice.

Ingestion Do not induce vomiting without medical advice. When symptoms

persist, or in all cases of doubt, seek medical advice.

Eyes Rinse immediately with plenty of water for at least 15 minutes. If eye

irritation persists, seek medical attention.

Skin Wash off with soap and plenty of water. If skin irritation persists seek

medical attention.

5. FIRE-FIGHTING MEASURES

Flash point No data available.

Flammable Limits

Upper explosion limit No data available. Lower explosion limit No data available. Autoignition temperature Not applicable. :

Carbon dioxide blanket, dry powder, foam, Water spray. Suitable extinguishing media

Special Fire Fighting

Procedures

Fullface self-contained breathing apparatus (SCBA) used in positive

pressure mode should be worn to prevent inhalation of airborne

contaminants.

Unusual Fire/Explosion

Hazards

May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under

fire conditions.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions Wear appropriate personal protection during cleanup, such as

impervious gloves, boots and coveralls.

Environmental precautions Should not be released into the environment. The product should not

be allowed to enter drains, water courses or the soil.

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, Methods for cleaning up

> universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper

disposal methods.

7. HANDLING AND STORAGE

Handling Heat only in areas with appropriate exhaust ventilation. Processing

fume condensates may contain combustible or toxic residue.

Periodically clean hoods, ducts, and other surfaces to minimize



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accumulation of these materials.

Storage : Keep containers dry and tightly closed to avoid moisture absorption

and contamination. Store in a cool dry place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Respiratory protection : Under normal handling conditions a respirator may not be required.

Eye/Face Protection : Safety glasses with side-shields.

Hand protection : Protective gloves.

Skin and body protection : Long sleeved clothing.

Additional Protective

Measures

Safety shoes.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice.

Wash hands before breaks and at the end of workday.

Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide

appropriate exhaust ventilation at machinery.

Exposure limit(s)

| Components | Value | Exposure time | Exposure type | List: |
|------------------|---------|-----------------------|---------------|---------|
| Molybdate orange | 1 mg/m3 | PEL: | as Cr | OSHA Z1 |
| (Lead chromate | | | | |
| pigment) | | | | |
| Molybdate orange | 0.05 | Time Weighted Average | as Pb | OSHA |
| (Lead chromate | mg/m3 | (TWA): | | |
| pigment) | | | | |
| | 0.10 | Ceiling Limit Value: | as CrO3 | OSHA Z2 |
| | mg/m3 | | | |
| Molybdate orange | 0.01 | Time Weighted Average | as Cr(VI) | ACGIH |
| (Lead chromate | mg/m3 | (TWA): | | |
| pigment) | | | | |
| Molybdate orange | 0.05 | Time Weighted Average | as Pb | ACGIH |
| (Lead chromate | mg/m3 | (TWA): | | |
| pigment) | _ | | | |

9. PHYSICAL AND CHEMICAL PROPERTIES

Form : Liquid Evaporation rate Not established : Viscous, Liquid Specific Gravity : Not determined Appearance : RED Bulk density : Not applicable. Color : Very faint Vapor pressure : Not determined Odor : Not applicable Vapor density Melting point/range : Not determined



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Boiling Point: : Not applicable pH : Not applicable.

Water solubility : Immiscible

10. STABILITY AND REACTIVITY

Stability : Stable.

Hazardous Polymerization : Will not occur.

Conditions to avoid : Keep away from oxidizing agents and open flame. To avoid thermal

decomposition, do not overheat.

Incompatible Materials : Incompatible with strong acids and oxidizing agents. Avoid contact

with acetal homopolymers and acetal copolymers during processing.

Hazardous decomposition

products

Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating may result in product degradation. As a general rule of thumb, degradation begins to occur

after one hour at 177 °C (350 °F), after 10 minutes at 204 °C (400 °F),

and within 5 minutes at 232 °C (450 °F).

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

| CAS-No. | Chemical Name | Effect | Target Organ |
|------------|------------------------|------------------|-------------------------|
| 12656-85-8 | Molybdate orange (Lead | Irritant | Eyes, Skin. |
| | chromate pigment) | | |
| | | Systemic effects | central nervous system, |
| | | | reproductive system. |

Carcinogenicity:

This product contains the following components which in their pure form have the following carcinogenicity data:

| CAS-No. | Chemical Name | OSHA | IARC | NTP |
|------------|------------------------|------|------|-----|
| 12656-85-8 | Molybdate orange (Lead | no | no | 1 |
| | chromate pigment) | | | |

IARC Carcinogen Classifications:

- 1 The component is carcinogenic to humans.
- 2A The component is probably carcinogenic to humans.
- 2B The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:



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1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

Molybdate orange (Lead chromate pigment) 12656-85-8 Systemic effects include neurotoxic, teratogenic, fetotoxic and reproductive with abdominal pain, anemia, pallor, decreased hand grip strength with characteristic "wrist drop".

12. ECOLOGICAL INFORMATION

Persistence and degradability : Not readily biodegradable.

Environmental Toxicity : Environmental toxicity has not been established for this mixture as a

whole.

Bioaccumulation Potential : No data available.

Additional advice : No data available.

13. DISPOSAL CONSIDERATIONS

Product : Where possible, recycling is preferred to disposal or incineration. The

generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

Contaminated packaging : Recycling is preferred when possible. The generator of waste material

has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial

and local regulations.

14. TRANSPORT INFORMATION

U.S. DOT Classification : Refer to specific regulation.

ICAO/IATA : Refer to specific regulation.

IMO / IMDG : Refer to specific regulation.

15. REGULATORY INFORMATION

US Regulations:

OSHA Status : Classified as hazardous based on components.

TSCA Status : All components of this product are listed on the TSCA inventory or are

exempt.

US. EPA CERCLA Hazardous Substances (40 CFR 302)



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Not applicable

California Proposition

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: WARNING! This product contains a chemical known in the State of California to cause cancer., WARNING! This product contains a chemical known in the State of California to cause birth defects or

other reproductive harm.

SARA Title III Section 313 Toxic Chemicals:

| Chemical Name | CAS-No. | Weight % |
|---------------------------|------------|----------|
| CHROMIUM VI COMPOUNDS | 12656-85-8 | 00.23 |
| LEAD COMPOUNDS, INORGANIC | | |

Canadian Regulations:

WHMIS Classification : D2B

WHMIS Ingredient Disclosure List

| CAS-No. |
|------------|
| 12656-85-8 |

DSL : Listed.

National Inventories:

Australia AICS : Not determined.

China IECS : Not determined.

Europe EINECS : Not determined.

Japan ENCS : Not determined.

Korea KECI : Not determined.

Philippines PICCS : Not determined.

16. OTHER INFORMATION



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Version Number 1.0 Revision Date 10/14/2002 Print Date 11/6/2011 The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.