

Joncryl® 906-AC

Product Description Joncryl 906-AC is an acrylic polyol for low VOC urethane coating applications.

Key Features & Benefits - Exempt Solvent

- Excellent gloss retention

- Fast dry time

Chemical Composition Acrylic polyol

Properties

Typical Properties

 $\begin{array}{lll} \mbox{Appearance} & \mbox{clear liquid} \\ \mbox{Non-volatile at 150°C (0.5g, 60 minutes)} & \sim 75\% \\ \mbox{Hydroxyl number of solids} & \sim 93 \end{array}$

Viscosity at 25.0 ± 0.5°C

(Brookfield #4 LV, 30 rpm, 30 seconds) 3,500 – 9,500 cP

 $\begin{array}{ll} \mbox{Density at 20°C} & \sim 1.07 \mbox{ g/cm}^{3} \mbox{ (8.9 lbs/gal)} \\ \mbox{Density of solids} & \sim 1.17 \mbox{ g/cm}^{3} \mbox{ (9.8 lbs/gal)} \\ \end{array}$

Equivalent weight as supplied, of solids ~ 800, 600 Tg ~ 16°C Solvent Acetone

Application

Joncryl 906-AC is an exempt solvent version of Joncryl 906 that is recommended for low VOC urethane coatings. Joncryl 906-AC should be considered as a candidate for high performance maintenance and transportation coatings as a replacement for conventional solids urethane finishes.

Joncryl 906-AC is recommended for applications such as:

- Interior/exterior general metal coating applications
- Automotive refinish applications

^{*} These typical values should not be interpreted as specifications.

Starting Point Formulation

The following starting point formulations is recommended for an initial evaluation of Joncryl 906-AC. Additional optimization of the formulation may be required to achieve desired results for specific applications.

Joncryl 906-AC Near-Zero VOC Clear, Formula 1053111-02-08

Part A	<u>Pounds</u>	<u>Gallons</u>
Joncryl 906-AC	319.10	38.85
p-Chlorobenzotrifluoride (PCBTF)	614.42	54.86
BYK1-333	1.66	0.19
BYK¹-361N	5.06	0.59
1% DBTDL in PCBTF	3.21	0.29
Subtotal	943.45	91.78
Part B		
Basonat® HI 100 NG	<u>79.96</u>	<u>8.22</u>
Total	1,023.41	100.00

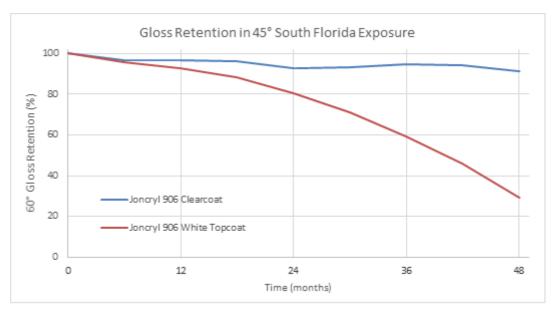
Formulation Attributes

Non-volatile	31.86% by wt, 36.57% by volume
Viscosity (A + B)	198 cps
NCO:OH ratio	1.05:1
Mix ratio by volume	11.2:1
Weight per gallon	10.23lbs/gal
VOC (calculated)	0 lbs/gal

¹Registered trademark of BYK-Chemie GmbH.

South Florida Weathering

The following graph demonstrates the 60° gloss retention of polyurethane coating formulations based on Joncryl 906 in South Florida weathering (ASTM G7-05). No UV stabilizers were used.



Safety

General

The usual safety precautions when handling chemicals must be observed. These include the measures described in Federal, State and Local health and safety regulations, thorough ventilation of the workplace, good skin care and wearing of personal protective equipment.

Safety Data Sheet

All safety information is provided in the Safety Data Sheet for Joncryl 906-AC.

Important

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