

# ACRONAL<sup>®</sup> MB PLUS 4415

Superior sandability for interior and exterior primers

## Features

- Excellent sandability
- Low odor
- APEO free
- Excellent interior stain blocking
- Excellent adhesion to a variety of substrates

## Properties

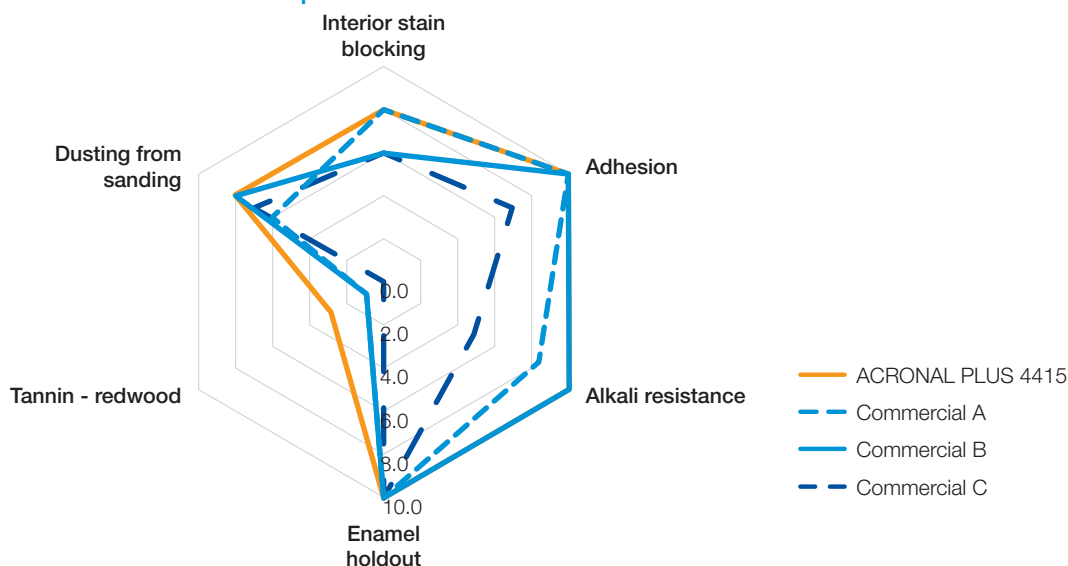
Technology	Styrene Acrylic
MFFT °C	10 - 11
Weight % Solids	49 - 51
pH	7.5 - 8.5
Particle size (nm)	~110
VOC capable (g/L)	<50

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ACRONAL PLUS 4415 is a styrene-acrylic latex for interior and exterior stain blocking primers at 50 g/L VOC. The latex can be widely applied, offering consistent, high-quality results for both interior and exterior primers. ACRONAL PLUS 4415 demonstrates limited ropes and flakes during sanding and excellent interior stain control. This latex further outperforms commercial products in both adhesion and alkali resistance. ACRONAL PLUS 4415 is the solution for the premium stain blocking primer market.

## Performance of ACRONAL PLUS 4415 in a primer formulation



	ACRONAL PLUS 4415	Commercial A	Commercial B	Commercial C
Interior stain blocking	8	8	6	6
Adhesion	10	10	10	7
Alkali resistance	10	10	10	5
Enamel holdout	10	10	10	10
Tannin - redwood	3	1	1	0
Dusting from sanding	8	6	8	7

## Contacts

Contact us to learn more about ACRONAL PLUS 4415 and our full portfolio of primer solutions.

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BASF Corporation, 2018. Charlotte, NC.

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