

Safety data sheet

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BASF Safety data sheet according to the United Nations' Globally Harmonized System (UN GHS)

Date / Revised: 08.08.2025

Version: 7.3

Product: **Kauramin® Glue 620**

(ID no. 30034893/SDS_GEN_00/EN)

Date of print 14.10.2025

1. Identification

Product identifier

Kauramin® Glue 620

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses: Chemical

Recommended use: Chemical, for industrial and professional users

Details of the supplier of the safety data sheet

Company:

BASF SE

67056 Ludwigshafen

GERMANY

Division Monomers

Telephone: +49 621 60 42737

E-mail address: pss.monomers@basf.com

Emergency telephone number

International emergency number:

Telephone: +49 180 2273-112

2. Hazards Identification

Classification of the substance or mixture

According to UN GHS criteria

Carc. 1B

For the classifications not written out in full in this section the full text can be found in section 16.

Label elements

Globally Harmonized System (GHS)

Pictogram:



Signal Word:

Danger

Hazard Statement:

H350 May cause cancer.

Precautionary Statements (Prevention):

P280 Wear protective gloves, protective clothing and eye protection or face protection.

P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read and understood.

Precautionary Statements (Response):

P308 + P311 IF exposed or concerned: Call a POISON CENTER or physician.

Precautionary Statements (Storage):

P405 Store locked up.

Precautionary Statements (Disposal):

P501 Dispose of contents and container to hazardous or special waste collection point.

Labeling of special preparations (GHS):

May produce an allergic reaction. Contains: Formaldehyde

Other hazards

According to UN GHS criteria

No specific dangers known, if the regulations/notes for storage and handling are considered. If applicable information is provided in this section on other hazards which do not result in classification but which may contribute to the overall hazards of the substance or mixture.

3. Composition/Information on Ingredients

Substances

Not applicable

Mixtures

Chemical nature

Polymer based on: Melamine, Formaldehyde, Urea

in water

Hazardous ingredients (GHS)

According to UN GHS criteria

Melamine

Content (W/W): $\geq 1\%$ - $< 3\%$
CAS Number: 108-78-1
EC-Number: 203-615-4

Acute Tox. 5 (oral)
Carc. 2
Repr. 2 (fertility)
STOT RE (Urinary tract.) 2
H303, H351, H361, H373

Methanol

Content (W/W): $\geq 0,3\%$ - $< 1\%$
CAS Number: 67-56-1
EC-Number: 200-659-6
INDEX-Number: 603-001-00-X

Flam. Liq. 2
Acute Tox. 3 (Inhalation - vapour)
Acute Tox. 3 (oral)
Acute Tox. 3 (dermal)
STOT SE (Central nervous system, Optic nerve)
1
H225, H301 + H311 + H331, H370

Specific concentration limit:

STOT SE 2: $3 - < 10\%$

STOT SE 1: $\geq 10\%$

Formaldehyde

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Content (W/W): $\geq 0,1\%$ - $< 0,2\%$	Flam. Liq. 4
CAS Number: 50-00-0	Acute Tox. 2 (Inhalation - vapour)
EC-Number: 200-001-8	Acute Tox. 3 (oral)
INDEX-Number: 605-001-00-5	Acute Tox. 3 (dermal)
	Skin Corr. 1B
	Eye Dam. 1
	Skin Sens. 1A
	Carc. 1B
	Aquatic Acute 2
	H227, H330, H317, H350, H314, H301 + H311, H401

Specific concentration limit:

Eye Irrit. 2: 5 - $< 25\%$
 STOT SE 3, irr. to respiratory syst.: $\geq 5\%$
 Skin Sens. 1: $\geq 0,2\%$
 Skin Irrit. 2: 5 - $< 25\%$
 Skin Corr. 1B: $\geq 25\%$

2-Diethylaminoethanol

Content (W/W): $\geq 0,1\%$ - $< 0,2\%$	Flam. Liq. 3
CAS Number: 100-37-8	Acute Tox. 3 (Inhalation - vapour)
EC-Number: 202-845-2	Acute Tox. 4 (oral)
INDEX-Number: 603-048-00-6	Acute Tox. 3 (dermal)
	Skin Corr. 1B
	Eye Dam. 1
	STOT SE 3 (irr. to respiratory syst.)
	Aquatic Acute 3
	H226, H302, H335, H314, H311 + H331, H402

Specific concentration limit:

STOT SE 3, irr. to respiratory syst.: $\geq 5\%$

For the classifications not written out in full in this section the full text can be found in section 16.

4. First-Aid Measures

Description of first aid measures

Remove contaminated clothing.

If inhaled:

If difficulties occur after vapour/aerosol has been inhaled, remove to fresh air and seek medical attention.

On skin contact:

Wash thoroughly with soap and water

On contact with eyes:

Immediately wash affected eyes for at least 15 minutes under running water with eyelids held open, consult an eye specialist.

On ingestion:

Immediately rinse mouth and then drink 200-300 ml of water, seek medical attention.

Most important symptoms and effects, both acute and delayed

Symptoms: Information, i.e. additional information on symptoms and effects may be included in the GHS labeling phrases available in Section 2 and in the Toxicological assessments available in Section 11., (Further) symptoms and / or effects are not known so far

Hazards: No hazard is expected under intended use and appropriate handling.

Indication of any immediate medical attention and special treatment needed

Treatment: Treat according to symptoms (decontamination, vital functions), no known specific antidote.

5. Fire-Fighting Measures

Extinguishing media

Suitable extinguishing media:

water spray, foam, carbon dioxide, dry powder

Special hazards arising from the substance or mixture

Formaldehyde, Methanol, Carbon monoxide, Carbon dioxide, nitrogen oxides

The substances/groups of substances mentioned can be released in case of fire.

Advice for fire-fighters

Further information:

Fire debris must be disposed of in accordance with official regulations. In case of combustion evolution of toxic gases/vapours possible. Do not allow to enter drains or waterways. Forms slippery surfaces with water.

6. Accidental Release Measures

Forms slippery surfaces with water.

Personal precautions, protective equipment and emergency procedures

Avoid contact with the skin, eyes and clothing. Handle in accordance with good industrial hygiene and safety practice. Information regarding personal protective measures, see section 8.

Environmental precautions

Do not allow to enter soil, waterways or waste water channels. Prevent entry into drains and surface waters. Ensure compliance with local regulations before discharging into effluent treatment plants.

Methods and material for containment and cleaning up

For large amounts: Sweep/shovel up.

For residues: Pick up with suitable absorbent material.

7. Handling and Storage

Precautions for safe handling

Handle in accordance with good industrial hygiene and safety practice.

Inform workers about possible hazards caused by the release of formaldehyde during processing.

Protection against fire and explosion:

No special precautions necessary.

Conditions for safe storage, including any incompatibilities

Segregate from acids and acid forming substances.

Suitable materials for containers: glass, Stainless steel 1.4301 (V2), Polyester resin, glass reinforced (Palatal A410), High density polyethylene (HDPE), Low density polyethylene (LDPE), Stainless steel 1.4401, enamelled

Unsuitable materials for containers: Galvanized carbon steel (Zinc), Paper/Fibreboard

Further information on storage conditions: Keep in a cool place.

Protect from temperatures below: 15 °C

The packed product must be protected from temperatures below the indicated one.

Protect from temperatures above: 30 °C

The packed product must be protected against exceeding the indicated temperature.

Specific end use(s)

For the relevant identified use(s) listed in Section 1 the advice mentioned in this section 7 is to be observed.

8. Exposure Controls/Personal Protection

Control parameters

Components with occupational exposure limits

50-00-0: Formaldehyde

57-13-6: Urea

67-56-1: Methanol

100-37-8: 2-Diethylaminoethanol

108-78-1: Melamine

Exposure controls

Personal protective equipment

Hand protection:

Chemical resistant protective gloves (EN ISO 374-1)

Eye protection:

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Safety glasses with side-shields (frame goggles) (e.g. EN 166)

Body protection:

Body protection must be chosen depending on activity and possible exposure, e.g. apron, protecting boots, chemical-protection suit (according to EN 14605 in case of splashes or EN ISO 13982 in case of dust).

General safety and hygiene measures

Handle in accordance with good industrial hygiene and safety practice. Do not inhale vapours or dust.

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

State of matter:	liquid	
Form:	liquid	
Colour:	white, translucent to opaque	
Odour:	almost odourless	
Odour threshold:	No data available.	
Melting point:	0 °C (approx. 1.013 hPa)	
boiling temperature:	approx. 100 °C	
Boiling point:	100 °C (1.013 bar)	
<i>Information on: Water</i>		
Boiling point:	100 °C	

Flammability:	not flammable	(other)
Flash point:	No flash point - Measurement made up to the boiling point.	
Auto-ignition temperature:	> 600 °C	(DIN 51794)
Thermal decomposition:	No decomposition if correctly stored and handled.	
pH value:	9,4 - 10 (20 °C)	(DIN ISO 976)
Viscosity, kinematic:	No data available.	
Viscosity, dynamic:	150 - 400 mPa.s (20 °C)	(DIN EN ISO 3219, Annex B)
Solubility in water:	miscible partly soluble (15 °C)	
Partitioning coefficient n-octanol/water (log Kow):	< 1,0 The statements are based on the properties of the individual components.	
Vapour pressure:	approx. 23 mbar (20 °C) 24 mbar (20 °C) 114 mbar (50 °C)	

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	144 mbar (55 °C)	
Relative density:	No data available.	
Density:	approx. 1,3 g/cm ³ (20 °C)	(ISO 2811-3)
	1,295 kg/m ³ (15 °C)	(ISO 2811-3)
	1,295 kg/m ³ (20 °C)	
Relative vapour density (air):	not determined	
<u>Particle characteristics</u>		
Particle size distribution:	The substance / product is marketed or used in a non solid or granular form. -	

9.2. Other information

Information with regard to physical hazard classes

Explosives

Explosion hazard: not explosive

Oxidizing properties

Fire promoting properties: not fire-propagating

Self-heating substances and mixtures

Self heating ability: It is not a substance capable of spontaneous heating.

Substances and mixtures, which emit flammable gases in contact with water

Formation of flammable gases:

Forms no flammable gases in the presence of water.

Corrosion to metals

No corrosive effect on metal.

Other safety characteristics

Radioactivity:

not radioactive for transport purposes

Miscibility with water:

(15 °C)
partially (e.g. >10% <90%)

Hygroscopy:

Non-hygroscopic

Other Information:

none

Evaporation rate:

Value can be approximated from Henry's Law Constant or vapor pressure.

10. Stability and Reactivity

Reactivity

No hazardous reactions if stored and handled as prescribed/indicated.

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Corrosion to metals:	No corrosive effect on metal.	
Reactions with water/air:	Flammable gases:	no
	Toxic gases:	no
	Corrosive gases:	no
	Smoke or fog:	no
	Peroxides:	no
Formation of flammable gases:	Remarks:	Forms no flammable gases in the presence of water.

Chemical stability

The product is chemically stable.

Peroxides: The product/the substance has not a tendency towards the formation of peroxide.

Possibility of hazardous reactions

During processing with acids, water and / or heat formaldehyde will be released, which may act as a sensitizer.

Conditions to avoid

> 30 °C

Avoid heat. Avoid freezing. See SDS section 7 - Handling and storage.

Incompatible materials

Substances to avoid:

Organic Peroxides, strong bases, strong acids, acid anhydrides

Hazardous decomposition products

:

Formaldehyde

11. Toxicological Information**Information on toxicological effects**Acute toxicity

Assessment of acute toxicity:

Virtually nontoxic after a single ingestion. Inhalation-risk test (IRT): No mortality within 7 hours as shown in animal studies. The inhalation of a highly saturated vapor-air mixture represents no acute hazard. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

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Experimental/calculated data:

LD50 rat (oral): > 5.000 mg/kg (BASF-Test)

Irritation

Assessment of irritating effects:

Not irritating to the skin. Not irritating to the eyes. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

Experimental/calculated data:

Skin corrosion/irritation rabbit: non-irritant (OECD Guideline 404)

Serious eye damage/irritation rabbit: non-irritant

Serious eye damage/irritation rabbit: non-irritant (OECD Guideline 405)

Respiratory/Skin sensitization

Assessment of sensitization:

After continuous contact with the skin, sensitization cannot be excluded.

Experimental/calculated data:

Guinea pig maximization test : Non-sensitizing.

This compound containing < 1% formaldehyde has no sensitizing effect (literature data).

Germ cell mutagenicity

Assessment of mutagenicity:

Based on available data, the classification criteria are not met.

Carcinogenicity

*Information on: Formaldehyde**Assessment of carcinogenicity:*

After lifelong inhalation exposure to concentrations that were severely damaging to the nasal epithelium, nasal tumors were induced in rats; in other species these findings were not found or were considerably less pronounced. The International Agency for Research on Cancer (IARC) has classified formaldehyde as a Group 1 (known) human carcinogen based on epidemiological evidence linking formaldehyde exposure to occurrence of nasopharyngeal cancer and leukemia. No adverse health effects are anticipated if recommended personal protective equipment and industrial hygiene practices are used.

Reproductive toxicity

Assessment of reproduction toxicity:

No reproductive toxic effects reported.

Developmental toxicity

Assessment of teratogenicity:

Not a teratogen.

Specific target organ toxicity (single exposure)

Assessment of STOT single:

Based on the available information there is no specific target organ toxicity to be expected after a single exposure.

Repeated dose toxicity and Specific target organ toxicity (repeated exposure)

Information on: Formaldehyde

Assessment of repeated dose toxicity:

After repeated exposure the prominent effect is local irritation.

Information on: Methanol

Assessment of repeated dose toxicity:

The substance may cause blindness after repeated ingestion. The substance may cause blindness after repeated inhalation.

Aspiration hazard

No aspiration hazard expected.

12. Ecological Information

Toxicity

Assessment of aquatic toxicity:

There is a high probability that the product is not acutely harmful to aquatic organisms. The inhibition of the degradation activity of activated sludge is not anticipated when introduced to biological treatment plants in appropriate low concentrations. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

Toxicity to fish:

LC50 (96 h) > 100 mg/l, *Brachydanio rerio* (OECD Guideline 203, static)

Nominal concentration.

Microorganisms/Effect on activated sludge:

EC20 (0,5 h) > 1.000 mg/l, activated sludge, domestic (DIN EN ISO 8192-OECD 209-88/302/EEC,P, C, aquatic)

The inhibition of the degradation activity of activated sludge is not anticipated when introduced to biological treatment plants in appropriate low concentrations.

Persistence and degradability

Assessment biodegradation and elimination (H₂O):

The product has not been tested.

Elimination information:

No data available.

Bioaccumulative potential

Assessment bioaccumulation potential:

Based on its structural properties, the polymer is not biologically available. Accumulation in organisms is not to be expected.

Mobility in soil

Assessment transport between environmental compartments:

Volatility: The substance will not evaporate into the atmosphere from the water surface.

Other adverse effects

The product does not contain substances that are listed in Regulation (EC) 1005/2009 on substances that deplete the ozone layer.

Additional information

Other ecotoxicological advice:

Do not release untreated into natural waters. Inhibition of degradation activity in activated sludge is not to be anticipated during correct introduction of low concentrations. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

13. Disposal Considerations

Waste treatment methods

Incinerate in suitable incineration plant, observing local authority regulations.

No disposal via sewage or waste water systems.

14. Transport Information

Land transport

ADR

UN number or ID number:	Not classified as a dangerous good under transport regulations
UN proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable
Special precautions for user	None known

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RID

	Not classified as a dangerous good under transport regulations
UN number or ID number:	Not applicable
UN proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable
Special precautions for user	None known

Inland waterway transport**ADN**

	Not classified as a dangerous good under transport regulations
UN number or ID number:	Not applicable
UN proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable
Special precautions for user:	None known

Transport in inland waterway vessel

Not evaluated

Sea transport**IMDG**

	Not classified as a dangerous good under transport regulations
UN number or ID number:	Not applicable
UN proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable
Special precautions for user	None known

Air transport**IATA/ICAO**

	Not classified as a dangerous good under transport regulations
UN number or ID number	Not applicable
UN proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable
Special precautions for user	None known

Maritime transport in bulk according to IMO instruments

Maritime transport in bulk is not intended.

15. Regulatory Information**Safety, health and environmental regulations/legislation specific for the substance or mixture**

If other regulatory information applies that is not already provided elsewhere in this safety data sheet, then it is described in this subsection.

16. Other Information

Full text of classifications, hazard symbols and hazard statements, if mentioned in section 2 or 3:

Carc.	Carcinogenicity
Acute Tox.	Acute toxicity
Repr.	Reproductive toxicity
STOT RE	Specific target organ toxicity — repeated exposure
Flam. Liq.	Flammable liquids
STOT SE	Specific target organ toxicity — single exposure
Skin Corr.	Skin corrosion
Eye Dam.	Serious eye damage
Skin Sens.	Skin sensitization
Aquatic Acute	Hazardous to the aquatic environment - acute
Eye Irrit.	Eye irritation
Skin Irrit.	Skin irritation
H303	May be harmful if swallowed.
H351	Suspected of causing cancer.
H361	Suspected of damaging fertility.
H373	May cause damage to organs (Urinary tract.) through prolonged or repeated exposure.
H225	Highly flammable liquid and vapour.
H301 + H311 + H331	Toxic if swallowed, in contact with skin or if inhaled.
H370	Causes damage to organs (Central nervous system, Optic nerve).
H227	Combustible liquid.
H330	Fatal if inhaled.
H317	May cause an allergic skin reaction.
H350	May cause cancer.
H314	Causes severe skin burns and eye damage.
H301 + H311	Toxic if swallowed or in contact with skin.
H401	Toxic to aquatic life.
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H335	May cause respiratory irritation.
H311 + H331	Toxic in contact with skin or if inhaled.
H402	Harmful to aquatic life.

The data contained in this safety data sheet are based on our current knowledge and experience and describe the product only with regard to safety requirements. This safety data sheet is neither a Certificate of Analysis (CoA) nor technical data sheet and shall not be mistaken for a specification

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Vertical lines in the left hand margin indicate an amendment from the previous version.