

# Efka<sup>®</sup> FA 4610

## General

Low-molecular-weight dispersing agent

Efka<sup>®</sup> FA 4610 improves wetting and dispersing of inorganic pigments and extenders. This results in:

- Reduced dispersing time
- Higher pigment load
- Improved gloss and flow
- Elimination of haze during electrostatic application
- Reduced viscosity

Due to its particularly good combination of price and performance, Efka<sup>®</sup> FA 4610 is an attractive substitute for conventional wetting and dispersing agents.

## Chemical nature

Solution of an acidic polyester polyamide

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## Properties

### Physical form

Transparent, slightly yellowish liquid

### Technical data

(not supply specification)

Solvent		xylene/2-butanol
Density	(20 °C)	1.00 – 1.04 g/cm <sup>3</sup>
Solid content	(1h at 120 °C)	48.0 – 52.0 %
Flash point		~ 25 °C
Acid value	(20 °C)	130 – 150 mg KOH/g
Color value (Gardner)	(20 °C)	≤ 6

## Application

Efka® FA 4610 is particularly suitable for:

- Automotive OEM and refinish coatings
- General industrial coatings
- Coil coating
- Acid-curable systems

Efka® FA 4610 may have a catalyzing effect on the reaction in baking enamels. This may lead to a viscosity increase during storage.

## Recommended concentrations

Calculation method for the required amount of active ingredient on pigment:

TiO <sub>2</sub> or extenders	1 – 4 %
Other inorganic pigments	5 – 10 %

Efka® FA 4610 should be added prior to the dispersing process.

## Storage

Efka® FA 4610 should be stored in a cool and dry place.

### Contacts worldwide

Asia BASF East Asia Regional Headquarters Limited 36/F, Two Taikoo Place, Taikoo Place, 979 King's Road, Quarry Bay, Hong Kong <a href="mailto:formulation-additives-asia@basf.com">formulation-additives-asia@basf.com</a>	North America BASF Corporation 11501 Steele Creek Road Charlotte, NC 28273 USA <a href="mailto:formulation-additives-nafta@basf.com">formulation-additives-nafta@basf.com</a>
Europe BASF SE Formulation Additives 67056 Ludwigshafen Germany <a href="mailto:formulation-additives-europe@basf.com">formulation-additives-europe@basf.com</a>	South America BASF S.A Rochaverá - Crystal Tower Av. das Nações Unidas, 14.171 Morumbi - São Paulo-SP Brazil <a href="mailto:formulation-additives-south-america@basf.com">formulation-additives-south-america@basf.com</a>

### Validity

This Technical Data Sheet is valid for all versions of the Efka® FA 4610.

### Safety

When handling this product, please comply with the advice and information given in the safety data sheet and observe protective and workplace hygiene measures adequate for handling chemicals.

### Note

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our product, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the product for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights, etc. given herein may change without prior information and do not constitute the agreed contractual quality of the product. The agreed contractual quality of the product results exclusively from the statements made in the product specification. It is the responsibility of the recipient of our product to ensure that any proprietary rights and existing laws and legislation are observed.