

# Safety data sheet

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BASF Safety data sheet according to the United Nations' Globally Harmonized System (UN GHS)

Date / Revised: 31.03.2025

Version: 3.1

Product: **Epotal® BLX 3654**

(ID no. 30751064/SDS\_GEN\_00/EN)

Date of print 07.10.2025

## 1. Identification

### Product identifier

**Epotal® BLX 3654**

### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses: Raw material

### Details of the supplier of the safety data sheet

Company:

BASF SE

67056 Ludwigshafen

GERMANY

Regional Business Unit Dispersions Europe

Telephone: +49 621 60-0

E-mail address: ed-psr@basf.com

### Emergency telephone number

International emergency number:

Telephone: +49 180 2273-112

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## 2. Hazards Identification

### Classification of the substance or mixture

According to UN GHS criteria

No need for classification according to GHS criteria for this product.

## Label elements

### Globally Harmonized System (GHS)

The product does not require a hazard warning label in accordance with GHS criteria.

## Other hazards

### According to UN GHS criteria

If applicable information is provided in this section on other hazards which do not result in classification but which may contribute to the overall hazards of the substance or mixture.

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## 3. Composition/Information on Ingredients

### Substances

Not applicable

### Mixtures

#### Chemical nature

Polymer based on: carboxylic acids, unsaturated, modified

dissolved in: Water

Contains: crosslinker component

#### Hazardous ingredients (GHS)

According to UN GHS criteria

Tris(2-hydroxyethyl)ammonium hydrogen maleate

Content (W/W):  $\geq 1\%$  -  $< 3\%$

Skin Sens. 1

CAS Number: 41397-50-6

H317

EC-Number: 255-351-4

For the classifications not written out in full in this section the full text can be found in section 16.

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## 4. First-Aid Measures

### Description of first aid measures

Remove contaminated clothing.

If inhaled:

Keep patient calm, remove to fresh air, seek medical attention.

On skin contact:

Wash thoroughly with soap and water

On contact with eyes:

Immediately wash affected eyes for at least 15 minutes under running water with eyelids held open, consult an eye specialist.

On ingestion:

Immediately rinse mouth and then drink 200-300 ml of water, seek medical attention.

### Most important symptoms and effects, both acute and delayed

Symptoms: (Further) symptoms and / or effects are not known so far

Hazards: No hazards anticipated.

### Indication of any immediate medical attention and special treatment needed

Treatment: Symptomatic treatment (decontamination, vital functions).

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## 5. Fire-Fighting Measures

### Extinguishing media

Suitable extinguishing media:

water spray, dry powder, foam, carbon dioxide

### Special hazards arising from the substance or mixture

No particular hazards known.

### Advice for fire-fighters

Special protective equipment:

No data available.

Further information:

Contaminated extinguishing water must be disposed of in accordance with official regulations.

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## 6. Accidental Release Measures

### Personal precautions, protective equipment and emergency procedures

Avoid contact with the skin, eyes and clothing.

### Environmental precautions

Do not discharge into drains/surface waters/groundwater.

### Methods and material for containment and cleaning up

For small amounts: Pick up with suitable absorbent material (e.g. sand, sawdust, general-purpose binder, kieselguhr). Dispose of absorbed material in accordance with regulations.

For large amounts: Pump off product.

For residues: Rinse away with water.

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## 7. Handling and Storage

### Precautions for safe handling

Handle in accordance with good industrial hygiene and safety practice.

No special measures necessary provided product is used correctly.

### Conditions for safe storage, including any incompatibilities

Suitable materials for containers: Stainless steel 1.4401, Stainless steel 1.4301 (V2), Polyester resin, glass reinforced (Palatal A410), High density polyethylene (HDPE), Low density polyethylene (LDPE), enamelled, glass

Further information on storage conditions: Store protected against freezing.

Protect from temperatures below: 5 °C

Protect from temperatures above: 60 °C

### Specific end use(s)

For the relevant identified use(s) listed in Section 1 the advice mentioned in this section 7 is to be observed.

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## 8. Exposure Controls/Personal Protection

### Control parameters

#### Components with occupational exposure limits

| No substance specific occupational exposure limits known.

### Exposure controls

#### Personal protective equipment

Hand protection:

Suitable chemical resistant safety gloves (EN ISO 374-1) also with prolonged, direct contact (Recommended: Protective index 6, corresponding > 480 minutes of permeation time according to EN ISO 374-1): E.g. nitrile rubber (0.4 mm), chloroprene rubber (0.5 mm), butyl rubber (0.7 mm) etc. Supplementary note: The specifications are based on tests, literature data and information of glove manufacturers or are derived from similar substances by analogy. Due to many conditions (e.g. temperature) it must be considered, that the practical usage of a chemical-protective glove in practice may be much shorter than the permeation time determined through testing.

Eye protection:

Safety glasses with side-shields (frame goggles) (e.g. EN 166)

#### General safety and hygiene measures

Hands and/or face should be washed before breaks and at the end of the shift. Avoid contact with skin and eyes.

## 9. Physical and Chemical Properties

### 9.1. Information on basic physical and chemical properties

|   |  |                        |
|---|--|------------------------|
| State of matter:                                    | liquid   |                        |
| Form:   | liquid   |                        |
| Colour:   | yellow, clear  |                        |
| Odour:  | faint odour  |                        |
| Odour threshold:                                    | not determined   |                        |
| solidification temperature:                         | approx. -5 °C  |                        |
| boiling temperature:                                | approx. 100 °C   |                        |
| <i>Information on: Water</i>                        |  |                        |
| <i>Boiling point:</i>                               | 100 °C   |                        |
| -----   |  |                        |
| Flammability:                                       | not flammable  |                        |
| Lower explosion limit:                              | For liquids not relevant for classification and labelling. |                        |
| Upper explosion limit:                              | For liquids not relevant for classification and labelling. |                        |
| Flash point:  | > 100 °C   |                        |
|   | not applicable   |                        |
| Auto-ignition temperature:                          | not applicable   |                        |
| Thermal decomposition:                              | No decomposition if used correctly.                        |                        |
| pH value:   | 3,0 - 4,0  | (DIN ISO 976)          |
|   | (water, 10 %(m))   |                        |
| Viscosity, dynamic:                                 | 900 - 2.500 mPa.s  | (DIN EN ISO 2555 (LV)) |
|   | (23 °C)  |                        |
| Solubility in water:                                | soluble  |                        |
| Partitioning coefficient n-octanol/water (log Kow): | not applicable   |                        |
| <i>Information on: Water</i>                        |  |                        |
| <i>Vapour pressure:</i>                             | 23,4 hPa   |                        |
|   | (20 °C)  |                        |
|   | Literature data.   |                        |
| -----   |  |                        |

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Relative density:

No data available.

Density:

1,21 g/cm<sup>3</sup>

(ISO 2811-1)

(20 °C)

1,20 g/cm<sup>3</sup>

(15 °C)

1,18 g/cm<sup>3</sup>

(50 °C)

1,19 g/cm<sup>3</sup>

(35 °C)

Relative vapour density (air):

not applicable

## 9.2. Other information

### Information with regard to physical hazard classes

#### Explosives

Explosion hazard: not explosive

#### Oxidizing properties

Fire promoting properties: not fire-propagating

#### Corrosion to metals

1,31 mm/a

No corrosive effect on metal.

### Other safety characteristics

Miscibility with water:

miscible

Solids content:

48,0 - 52,0 %

(DIN EN ISO 3251)

Evaporation rate:

Value can be approximated from  
Henry's Law Constant or vapor  
pressure.

## 10. Stability and Reactivity

### Reactivity

Corrosion to metals: No corrosive effect on metal.

### Possibility of hazardous reactions

No hazardous reactions when stored and handled according to instructions.

### Conditions to avoid

Avoid extreme temperatures.

### Incompatible materials

Substances to avoid:

No substances known that should be avoided.

## Hazardous decomposition products

:

No hazardous decomposition products if stored and handled as prescribed/indicated.

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## 11. Toxicological Information

### Information on toxicological effects

#### Acute toxicity

Assessment of acute toxicity:

Virtually nontoxic after a single ingestion.

Experimental/calculated data:

LD50 rat (oral): > 2.000 mg/kg

The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

#### Irritation

Assessment of irritating effects:

Not irritating to the eyes. Not irritating to the skin. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

#### Respiratory/Skin sensitization

Assessment of sensitization:

Skin sensitizing effects were not observed in animal studies.

Experimental/calculated data:

mouse: Non-sensitizing. (OECD Guideline 429)

#### Germ cell mutagenicity

Assessment of mutagenicity:

The substance was not mutagenic in bacteria.

#### Carcinogenicity

Assessment of carcinogenicity:

The whole of the information assessable provides no indication of a carcinogenic effect.

#### Reproductive toxicity

Assessment of reproduction toxicity:

Not expected to cause reproductive toxicity (based on composition).

#### Developmental toxicity

Assessment of teratogenicity:

The data available for an assessment of the effect of the substance on developmental toxicity are not sufficient for a proper evaluation.

#### Other relevant toxicity information

Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

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## 12. Ecological Information

### **Toxicity**

Assessment of aquatic toxicity:

There is a high probability that the product is not acutely harmful to aquatic organisms. The inhibition of the degradation activity of activated sludge is not anticipated when introduced to biological treatment plants in appropriate low concentrations.

Toxicity to fish:

LC50 (96 h) > 100 mg/l, Brachydanio rerio (OECD 203; ISO 7346; 84/449/EWG, C.1, static)

Aquatic invertebrates:

EC50 (48 h) > 100 mg/l, Daphnia magna (OECD Guideline 202, part 1, static)

EC100 (48 h) > 100 mg/l, Daphnia magna (OECD Guideline 202, part 1, static)

EC0 (48 h) > 100 mg/l, Daphnia magna (OECD Guideline 202, part 1, static)

Aquatic plants:

EC50 (72 h) > 100 mg/l (growth rate), Desmodemus subspicatus (OECD Guideline 201, static)

### **Persistence and degradability**

Assessment biodegradation and elimination (H<sub>2</sub>O):

The product can be virtually eliminated from water by abiotic processes e.g. adsorption onto activated sludge.

### **Bioaccumulative potential**

Assessment bioaccumulation potential:

The product has not been tested.

### **Mobility in soil**

Assessment transport between environmental compartments:

Adsorption in soil: No data available.

### **Other adverse effects**

No data available.



## Additional information

Other ecotoxicological advice:

Inhibition of degradation activity in activated sludge is not to be anticipated during correct introduction of low concentrations. The local regulations on waste-water treatment must be followed.

## 13. Disposal Considerations

### Waste treatment methods

Must be sent to a suitable incineration plant, observing local regulations.

A waste code in accordance with the European waste catalog (EWC) cannot be specified, due to dependence on the usage.

Observe national and local legal requirements.

## 14. Transport Information

### Land transport

ADR

Not classified as a dangerous good under transport regulations

UN number or ID number: Not applicable

UN proper shipping name: Not applicable

Transport hazard class(es): Not applicable

Packing group: Not applicable

Environmental hazards: Not applicable

Special precautions for user: None known

RID

Not classified as a dangerous good under transport regulations

UN number or ID number: Not applicable

UN proper shipping name: Not applicable

Transport hazard class(es): Not applicable

Packing group: Not applicable

Environmental hazards: Not applicable

Special precautions for user: None known

### Inland waterway transport

ADN

Not classified as a dangerous good under transport regulations

UN number or ID number: Not applicable

UN proper shipping name: Not applicable

Transport hazard class(es): Not applicable

Packing group: Not applicable

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|                               |                |
|-------------------------------|----------------|
| Environmental hazards:        | Not applicable |
| Special precautions for user: | None known     |

Transport in inland waterway vessel

Not evaluated

**Sea transport**

## IMDG

|                              |  |
|------------------------------|--|
|                              | Not classified as a dangerous good under transport regulations |
| UN number or ID number:      | Not applicable   |
| UN proper shipping name:     | Not applicable   |
| Transport hazard class(es):  | Not applicable   |
| Packing group:               | Not applicable   |
| Environmental hazards:       | Not applicable   |
| Special precautions for user | None known   |

**Air transport**

## IATA/ICAO

|                              |  |
|------------------------------|--|
|                              | Not classified as a dangerous good under transport regulations |
| UN number or ID number       | Not applicable   |
| UN proper shipping name:     | Not applicable   |
| Transport hazard class(es):  | Not applicable   |
| Packing group:               | Not applicable   |
| Environmental hazards:       | Not applicable   |
| Special precautions for user | None known   |

**Maritime transport in bulk according to IMO instruments**

Maritime transport in bulk is not intended.

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**15. Regulatory Information****Safety, health and environmental regulations/legislation specific for the substance or mixture**

If other regulatory information applies that is not already provided elsewhere in this safety data sheet, then it is described in this subsection.

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**16. Other Information**

Any other intended applications should be discussed with the manufacturer.

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Full text of classifications, hazard symbols and hazard statements, if mentioned in section 2 or 3:

Skin Sens.

Skin sensitization

H317

May cause an allergic skin reaction.

The data contained in this safety data sheet are based on our current knowledge and experience and describe the product only with regard to safety requirements. This safety data sheet is neither a Certificate of Analysis (CoA) nor technical data sheet and shall not be mistaken for a specification agreement. Identified uses in this safety data sheet do neither represent an agreement on the corresponding contractual quality of the substance/mixture nor a contractually designated use. It is the responsibility of the recipient of the product to ensure any proprietary rights and existing laws and legislation are observed.

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