

FoamStar® ST 2420

Product description

FoamStar ST 2420 represents the latest innovation in hyper branched polymer defoamer technology delivered in an essentially emission-free hydrocarbon matrix. It is among the most efficient defoamers requiring up to 50% less dosage to achieve the performance of benchmark mineral oil defoamers.

Chemical nature

Hyper-branched polymer delivered in an essentially emission-free hydrocarbon matrix

Properties

Physical form

Opaque, off-white liquid

Technical data (not supply specification)

Density	lbs/gal	~ 7.2
Active substance	%	100
Viscosity (Brookfield LV)	%	750 - 2000
Dispersibility		non- dispersible

Applications

FoamStar ST 2420 has the following advantages:

Performance Highlights

- High efficiency 30 50 % less dosage
- Defoamers of choice for ≤ 100 g/I VOC premium paints
- · Very fast bubble break times
- Effective against microfoam
- · Very high persistency

Environmental Aspects

- Low VOC according to US-EPA 24 (~0.3 %)
- 30 50 % less dosage => even lower VOC contribution
- Very low odor

Formulation guideline

FoamStar ST 2420 defoamer can be added in the grind or letdown portion of the formula. It is best to split the addition, adding $\frac{1}{4}$ - $\frac{1}{2}$ of the defoamer to the grind, and the remainder to the letdown.

In low VOC formulas, use FoamStar ST 2420 at a level of 0.3 – 1.0 % based on total formula weight.

Storage

FoamStar ST 2420 is shipped in 55 gallon (200 liter) steel drums and plastic tote tanks. Mixing FoamStar ST 2420 prior to using is recommended. If subjected to below freezing temperatures, product may congeal or stratify. Warm to room temperature and mix well before using.

August 2018 rev 3 page 2 of 2

Contacts worldwide

Asia
BASF East Asia Regional Headquarters Ltd
45/F, Jardine House
No. 1 Connaught Place
Central Hong Kong
China
formulation-additives-asia@basf.com

Europe
BASF SE
Formulation Additives
67056 Ludwigshafen
Germany
formulation-additives-europe@basf.com

North America BASF Corporation 11501 Steele Creek Road Charlotte, NC 28273

formulation-additives-nafta@basf.com

South America BASF S.A Rochaverá - Crystal Tower Av. das Naçoes Unidas, 14.171 Morumbi - São Paulo-SP Brazil

formulation-additives-south-america@basf.com

Validity

This Technical Data Sheet is valid for all versions of the 0BFoamStar® ST 2420.

Safety

When handling this product, please comply with the advice and information given in the safety data sheet and observe protective and workplace hygiene measures adequate for handling chemicals.

Note

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our product, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the product for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights, etc. given herein may change without prior information and do not constitute the agreed contractual quality of the product. The agreed contractual quality of the product results exclusively from the statements made in the product specification. It is the responsibility of the recipient of our product to ensure that any proprietary rights and existing laws and legislation are observed.

® = Registered trademark

www.basf.com\formulation-additives