

Safety data sheet

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BASF safety data sheet. This is a translation of the country-specific safety data sheet into a language other than that required by law. This document does not replace the safety data sheet provided according to Regulation (EC) No 1907/2006.

Date / Revised: 15.05.2025

Version: 3.0

Date / Previous version: 31.03.2025

Previous version: 2.2

Product: **Epotal® BLX 3654**

(ID no. 30751064/SDS_GEN_DE/EN)

Date of print 21.10.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Epotal® BLX 3654

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses: Raw material

1.3. Details of the supplier of the safety data sheet

Company:

BASF SE

67056 Ludwigshafen

GERMANY

Regional Business Unit Dispersions Europe

Telephone: +49 621 60-0

E-mail address: ed-psr@basf.com

1.4. Emergency telephone number

International emergency number:

Telephone: +49 180 2273-112

SECTION 2: Hazards Identification

2.1. Classification of the substance or mixture

For the classification of the mixture the following methods have been applied: extrapolation on the concentration levels of the hazardous substances, on basis of test results and after evaluation of experts. The methodologies used are mentioned at the respective test results.

According to Regulation (EC) No 1272/2008 [CLP]

No need for classification according to GHS criteria for this product.

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2.2. Label elements

According to Regulation (EC) No 1272/2008 [CLP]

The product does not require a hazard warning label in accordance with GHS criteria.

According to Regulation (EC) No 1272/2008 [CLP]

Labeling of special preparations (GHS):

EUH208: May produce an allergic reaction. Contains: Tris(2-hydroxyethyl)ammonium hydrogen maleate

2.3. Other hazards

According to Regulation (EC) No 1272/2008 [CLP]

If applicable information is provided in this section on other hazards which do not result in classification but which may contribute to the overall hazards of the substance or mixture. Product does not contain a substance above legal limits included in the list established in accordance with Article 59(1) of Regulation (EC) No 1907/2006 for having endocrine disrupting properties or is identified to have endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605. The product does not contain a substance above legal limits fulfilling the PBT (persistent/bioaccumulative/toxic) criteria or the vPvB (very persistent/very bioaccumulative) criteria.

SECTION 3: Composition/Information on Ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Chemical nature

Polymer based on: carboxylic acids, unsaturated, modified
dissolved in: Water

Contains: crosslinker component

Regulatory relevant ingredients

Tris(2-hydroxyethyl)ammonium hydrogen maleate

Content (W/W): $\geq 1\%$ - $< 3\%$ Skin Sens. 1

CAS Number: 41397-50-6 H317

EC-Number: 255-351-4

For the classifications not written out in full in this section, including the hazard classes and the hazard statements, the full text is listed in section 16.

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SECTION 4: First-Aid Measures

4.1. Description of first aid measures

Remove contaminated clothing.

If inhaled:

Keep patient calm, remove to fresh air, seek medical attention.

On skin contact:

Wash thoroughly with soap and water

On contact with eyes:

Immediately wash affected eyes for at least 15 minutes under running water with eyelids held open, consult an eye specialist.

On ingestion:

Immediately rinse mouth and then drink 200-300 ml of water, seek medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms: (Further) symptoms and / or effects are not known so far

Hazards: No hazards anticipated.

4.3. Indication of any immediate medical attention and special treatment needed

Treatment: Symptomatic treatment (decontamination, vital functions).

SECTION 5: Fire-Fighting Measures

5.1. Extinguishing media

Suitable extinguishing media:

water spray, dry powder, foam, carbon dioxide

5.2. Special hazards arising from the substance or mixture

Advice: No particular hazards known.

5.3. Advice for fire-fighters

Special protective equipment:

No data available.

Further information:

Contaminated extinguishing water must be disposed of in accordance with official regulations.

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SECTION 6: Accidental Release Measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with the skin, eyes and clothing.

6.2. Environmental precautions

Do not discharge into drains/surface waters/groundwater.

6.3. Methods and material for containment and cleaning up

For small amounts: Pick up with suitable absorbent material (e.g. sand, sawdust, general-purpose binder, kieselguhr). Dispose of absorbed material in accordance with regulations.

For large amounts: Pump off product.

For residues: Rinse away with water.

6.4. Reference to other sections

Information regarding exposure controls/personal protection and disposal considerations can be found in section 8 and 13.

SECTION 7: Handling and Storage

7.1. Precautions for safe handling

Handle in accordance with good industrial hygiene and safety practice.

No special measures necessary provided product is used correctly.

7.2. Conditions for safe storage, including any incompatibilities

Suitable materials for containers: Stainless steel 1.4401, Stainless steel 1.4301 (V2), Polyester resin, glass reinforced (Palatal A410), High density polyethylene (HDPE), Low density polyethylene (LDPE), enamelled, glass

Further information on storage conditions: Store protected against freezing.

Storage class according to TRGS 510 (originally VCI, Germany): (12) Non-combustible liquids

Protect from temperatures below: 5 °C

Protect from temperatures above: 60 °C

7.3. Specific end use(s)

For the relevant identified use(s) listed in Section 1 the advice mentioned in this section 7 is to be observed.

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SECTION 8: Exposure Controls/Personal Protection

8.1. Control parameters

Components with occupational exposure limits

No substance specific occupational exposure limits known.

8.2. Exposure controls

Personal protective equipment

Hand protection:

Suitable chemical resistant safety gloves (EN ISO 374-1) also with prolonged, direct contact (Recommended: Protective index 6, corresponding > 480 minutes of permeation time according to EN ISO 374-1): E.g. nitrile rubber (0.4 mm), chloroprene rubber (0.5 mm), butyl rubber (0.7 mm) etc.

Supplementary note: The specifications are based on tests, literature data and information of glove manufacturers or are derived from similar substances by analogy. Due to many conditions (e.g. temperature) it must be considered, that the practical usage of a chemical-protective glove in practice may be much shorter than the permeation time determined through testing.

Eye protection:

Safety glasses with side-shields (frame goggles) (e.g. EN 166)

General safety and hygiene measures

Hands and/or face should be washed before breaks and at the end of the shift. Avoid contact with skin and eyes.

SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

State of matter: liquid
Form: liquid
Colour: yellow, clear
Odour: faint odour
Odour threshold:

not determined

solidification temperature: approx. -5 °C

boiling temperature: approx. 100 °C

Information on: Water

Boiling point: 100 °C

Flammability: not flammable

Lower explosion limit: For liquids not relevant for classification and labelling.

Upper explosion limit: For liquids not relevant for classification and labelling.

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Flash point:	> 100 °C not applicable	
Auto-ignition temperature:	not applicable	
Thermal decomposition:	No decomposition if used correctly.	
pH value:	3,0 - 4,0 (water, 10 %(m))	(DIN ISO 976)
Viscosity, dynamic:	900 - 2.500 mPa.s (23 °C)	(DIN EN ISO 2555 (LV))
Solubility in water:	soluble	
Partitioning coefficient n-octanol/water (log Kow):	not applicable	
<i>Information on: Water</i>		
Vapour pressure:	23,4 hPa (20 °C) <i>Literature data.</i>	

Relative density:	No data available.	
Density:	1,21 g/cm ³ (20 °C) 1,20 g/cm ³ (15 °C) 1,18 g/cm ³ (50 °C) 1,19 g/cm ³ (35 °C)	(ISO 2811-1)
Relative vapour density (air):	not applicable	

9.2. Other information

Information with regard to physical hazard classes

Explosives

Explosion hazard: not explosive

Oxidizing properties

Fire promoting properties: not fire-propagating

Corrosion to metals

1,31 mm/a
No corrosive effect on metal.

Other safety characteristics

Miscibility with water:

miscible

Solids content: 48,0 - 52,0 %

(DIN EN ISO 3251)

Evaporation rate:

Value can be approximated from
Henry's Law Constant or vapor
pressure.

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SECTION 10: Stability and Reactivity

10.1. Reactivity

Corrosion to metals: No corrosive effect on metal.

10.2. Chemical stability

The product is stable if stored and handled as prescribed/indicated.

10.3. Possibility of hazardous reactions

No hazardous reactions when stored and handled according to instructions.

10.4. Conditions to avoid

Avoid extreme temperatures.

10.5. Incompatible materials

Substances to avoid:

No substances known that should be avoided.

10.6. Hazardous decomposition products

No hazardous decomposition products if stored and handled as prescribed/indicated.

SECTION 11: Toxicological Information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Assessment of acute toxicity:

Virtually nontoxic after a single ingestion.

Experimental/calculated data:

LD50 rat (oral): > 2.000 mg/kg

The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

Irritation

Assessment of irritating effects:

Not irritating to the eyes. Not irritating to the skin. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

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Respiratory/Skin sensitization

Assessment of sensitization:

Skin sensitizing effects were not observed in animal studies.

Experimental/calculated data:

mouse: Non-sensitizing. (OECD Guideline 429)

Germ cell mutagenicity

Assessment of mutagenicity:

The substance was not mutagenic in bacteria.

Carcinogenicity

Assessment of carcinogenicity:

The whole of the information assessable provides no indication of a carcinogenic effect.

Reproductive toxicity

Assessment of reproduction toxicity:

Not expected to cause reproductive toxicity (based on composition).

Developmental toxicity

Assessment of teratogenicity:

The data available for an assessment of the effect of the substance on developmental toxicity are not sufficient for a proper evaluation.

Specific target organ toxicity (single exposure)

No data available.

Repeated dose toxicity and Specific target organ toxicity (repeated exposure)

No data available.

Aspiration hazard

No data available.

Interactive effects

No data available.

11.2. Information on other hazards

Endocrine disrupting properties

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Other information

Other relevant toxicity information

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Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

SECTION 12: Ecological Information

12.1. Toxicity

Assessment of aquatic toxicity:

There is a high probability that the product is not acutely harmful to aquatic organisms. The inhibition of the degradation activity of activated sludge is not anticipated when introduced to biological treatment plants in appropriate low concentrations.

Toxicity to fish:

LC50 (96 h) > 100 mg/l, *Brachydanio rerio* (OECD 203; ISO 7346; 84/449/EWG, C.1, static)

Aquatic invertebrates:

EC50 (48 h) > 100 mg/l, *Daphnia magna* (OECD Guideline 202, part 1, static)

EC100 (48 h) > 100 mg/l, *Daphnia magna* (OECD Guideline 202, part 1, static)

EC0 (48 h) > 100 mg/l, *Daphnia magna* (OECD Guideline 202, part 1, static)

Aquatic plants:

EC50 (72 h) > 100 mg/l (growth rate), *Desmodesmus subspicatus* (OECD Guideline 201, static)

12.2. Persistence and degradability

Assessment biodegradation and elimination (H₂O):

The product can be virtually eliminated from water by abiotic processes e.g. adsorption onto activated sludge.

12.3. Bioaccumulative potential

Assessment bioaccumulation potential:

The product has not been tested.

12.4. Mobility in soil

Assessment transport between environmental compartments:

Adsorption in soil: No data available.

12.5. Results of PBT and vPvB assessment

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According to Regulation (EC) No.453/2010: The product does not fulfill the criteria for PBT (Persistent/bioaccumulative/toxic) and vPvB (very persistent/very bioaccumulative).

12.6. Endocrine disrupting properties

Product does not contain a substance above legal limits included in the list established in accordance with Article 59(1) of Regulation (EC) No 1907/2006 for having endocrine disrupting properties or is identified to have endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605.

12.7. Other adverse effects

No data available.

Additional information

Other ecotoxicological advice:

Inhibition of degradation activity in activated sludge is not to be anticipated during correct introduction of low concentrations. The local regulations on waste-water treatment must be followed.

SECTION 13: Disposal Considerations

13.1. Waste treatment methods

Must be sent to a suitable incineration plant, observing local regulations.

A waste code in accordance with the European waste catalog (EWC) cannot be specified, due to dependence on the usage.

Observe national and local legal requirements.

SECTION 14: Transport Information

Land transport

ADR

	Not classified as a dangerous good under transport regulations
UN number or ID number:	Not applicable
UN proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable
Special precautions for user	None known

RID

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	Not classified as a dangerous good under transport regulations
UN number or ID number:	Not applicable
UN proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable
Special precautions for user	None known

Inland waterway transport

ADN

	Not classified as a dangerous good under transport regulations
UN number or ID number:	Not applicable
UN proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable
Special precautions for user:	None known

Transport in inland waterway vessel

Not evaluated

Sea transport

IMDG

	Not classified as a dangerous good under transport regulations
UN number or ID number:	Not applicable
UN proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable
Special precautions for user	None known

Air transport

IATA/ICAO

	Not classified as a dangerous good under transport regulations
UN number or ID number:	Not applicable
UN proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable

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Environmental hazards:	Not applicable
Special precautions for user	None known

14.1. UN number or ID number

See corresponding entries for "UN number or ID number" for the respective regulations in the tables above.

14.2. UN proper shipping name

See corresponding entries for "UN proper shipping name" for the respective regulations in the tables above.

14.3. Transport hazard class(es)

See corresponding entries for "Transport hazard class(es)" for the respective regulations in the tables above.

14.4. Packing group

See corresponding entries for "Packing group" for the respective regulations in the tables above.

14.5. Environmental hazards

See corresponding entries for "Environmental hazards" for the respective regulations in the tables above.

14.6. Special precautions for user

See corresponding entries for "Special precautions for user" for the respective regulations in the tables above.

14.7. Maritime transport in bulk according to IMO instruments

Maritime transport in bulk is not intended.

SECTION 15: Regulatory Information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Hazardous Incident Ordinance (Germany):

Listed in above regulation: no

| Classification applies for standard conditions of temperature and pressure.

Directive 2012/18/EU - Control of Major Accident Hazards involving dangerous substances (EU):

Listed in above regulation: no

| Classification applies for standard conditions of temperature and pressure.

Water hazard class (§8/§10 AwSV (Self-classification of the mixture according to calculation method)): (1) Weakly water polluting.

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If other regulatory information applies that is not already provided elsewhere in this safety data sheet, then it is described in this subsection.

15.2. Chemical Safety Assessment

Chemical Safety Assessment not required

SECTION 16: Other Information

Any other intended applications should be discussed with the manufacturer.

Full text of the classifications, including the hazard classes and the hazard statements, if mentioned in section 2 or 3:

Skin Sens.

Skin sensitization

H317

May cause an allergic skin reaction.

Abbreviations

ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road.
 ADN = The European Agreement concerning the International Carriage of Dangerous Goods by Inland waterways. ATE = Acute Toxicity Estimates. CAO = Cargo Aircraft Only. CAS = Chemical Abstract Service. CLP = Classification, Labelling and Packaging of substances and mixtures. DIN = German national organization for standardization. DNEL = Derived No Effect Level. EC50 = Effective concentration median for 50% of the population. EC = European Community. EN = European Standards. IARC = International Agency for Research on Cancer. IATA = International Air Transport Association. IBC-Code = Intermediate Bulk Container code. IMDG = International Maritime Dangerous Goods Code. ISO = International Organization for Standardization. STEL = Short-Term Exposure Limit. LC50 = Lethal concentration median for 50% of the population. LD50 = Lethal dose median for 50% of the population. TLV = Threshold Limit Value. MARPOL = The International Convention for the Prevention of Pollution from Ships. NEN = Dutch Norm. NOEC = No Observed Effect Concentration. OEL = Occupational Exposure Limit. OECD = Organization for Economic Cooperation and Development. PBT = Persistent, Bioaccumulative and Toxic. PNEC = Predicted No Effect Level. PPM = Parts per million. RID = The European Agreement concerning the International Carriage of Dangerous Goods by Rail. TWA = Time Weight Average. UN-number = UN number at transport. vPvB = very Persistent and very Bioaccumulative.

The data contained in this safety data sheet are based on our current knowledge and experience and describe the product only with regard to safety requirements. This safety data sheet is neither a Certificate of Analysis (CoA) nor technical data sheet and shall not be mistaken for a specification agreement. Identified uses in this safety data sheet do neither represent an agreement on the corresponding contractual quality of the substance/mixture nor a contractually designated use. It is the responsibility of the recipient of the product to ensure any proprietary rights and existing laws and legislation are observed.

Vertical lines in the left hand margin indicate an amendment from the previous version.