

Joncryl® 507

Product Description	Joncryl® 507 is a hydroxyl functional acrylic polyol for polyurethane and melamine crosslinked coatings.
Key Features & Benefits	<ul style="list-style-type: none">- Narrow molecular weight distribution- n-Butyl acetate version of Joncryl® 500- For use in low odor applications
Chemical Composition	Hydroxyl functional acrylic polyol

Properties

Product Specifications	Appearance	clear liquid
	Hydroxyl number	135 – 150
	Non-volatile at 150°C (0.5g, 60 minutes)	79.3 – 81.3%
	Viscosity at 25.0 ± 0.5°C (Brookfield #4LV, 60 rpm, 30 seconds)	2,500 – 5,500 cps
	Density at 20°C	1.05 (8.73 lbs/gal)
	Freeze-thaw stable	Yes
Typical Characteristics	Equivalent weight as supplied, of solids	500, 400
	Tg (measured)	- 7°C, 19.4°F
	Solvent	n-Butyl acetate

These typical values should not be interpreted as specifications.

Applications

Joncryl® 507 is an innovative hydroxyl functional acrylic polymer for high solids systems. Coatings formulated with Joncryl® 507 feature a low viscosity with high solids and excellent flow and leveling with acrylic durability. Joncryl® 507 is recommended for urethane coating applications in the industrial coatings market. Joncryl® 507 is an alternate solvent version of Joncryl® 500 for low odor and non-HAPS applications.

Joncryl® 507 is recommended for applications such as:

- Interior/exterior automotive refinish applications
- Interior/exterior general metal industrial coating applications

Starting Point Formulation

The following starting point formulation is recommended for an initial evaluation of Joncryl® 507. Additional optimization of the formulation will be required to achieve desired results for specific applications.

Joncryl® 507 GLOSS CLEAR TOPCOAT, Formula 32002-4A

Part A	Pounds	Gallons
Joncryl® 507	468.50	53.67
Efka® FL 3750	0.56	0.07
MAK	171.10	25.16
DBTDL (1% in MAK)	5.00	5.00
Subtotal	645.16	83.9
Part B		
Basonat® HI 100 NG	19.46	19.94
Total	664.62	103.84

Formulation Attributes for Formula 32002-4A

Solids	67.2% by wt.	60.1% by Vol.
Viscosity (Brookfield)	60 to 70 cPs	
NCO:OH ratio	1.05 : 1.0	
Catalyst level, DBTDL on TRS	0.005%	
VOC (calculated)	325 g/L	2.8 lbs./gal

Safety

General

The usual safety precautions when handling chemicals must be observed. These include the measures described in Federal, State, and Local health and safety regulations, thorough ventilation of the workplace, good skin care, and wearing of protective goggles.

Safety Data Sheet

All safety information is provided in the Material Safety Data Sheet for Joncryl® 507.

Storage

Please refer to the “Handling and Storage of polymer dispersions” brochure.

Important

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BASF Corporation
Dispersions and Resins
11501 Steele Creek Road
Charlotte, North Carolina 28273
Phone: (800) 251 – 0612
Email: CustCare-Charlotte@basf.com
www.basf.us/dpsolutions