

# Joncryl® 935

**Product Description** 

Joncryl 935 is an acrylic polyol for polyurethane coatings applications.

Key Features & Benefits

- Excellent curability
- Chemical resistance
- Fast dry time

**Chemical Composition** 

Acrylic polyol

# **Properties**

## **Typical Properties**

clear liquid Appearance Non-volatile at 150°C (0.5g, 60 minutes) ~ 70 % Hydroxyl number of solids ~ 150

Viscosity at 25.0 ± 0.5°C

(Brookfield #4LV, 30 rpm, 60 seconds) 4,000 - 13,000 cP Equivalent weight as supplied, of solids ~ 535, 375 ~ 1.03 g/ml, 8.55 lbs/gal

Density at 20°C ~ 17°C

Tg (measured)

Solvent Methyl n-amyl ketone

## **Applications**

Joncryl 935 is a high-performance polyol for polyurethane coatings suitable for automotive refinish and industrial applications. It offers excellent exterior durability with good chemical resistance.

Joncryl 935 is recommended for applications such as:

- · Interior/exterior general metal coating applications
- · Automotive refinish applications

## South Florida Weathering

The following graph demonstrates the 60° gloss retention of polyurethane coating formulations based on Joncryl 935 in South Florida weathering (ASTM G7-05). No UV stabilizers were used.



<sup>\*</sup> These typical values should not be interpreted as specifications.

#### Starting Point Formulation

The following starting point formulations is recommended for an initial evaluation of Joncryl 935. Additional optimization of the formulation may be required to achieve desired results for specific applications.

Joncryl 935 CLEAR, Formula 1053111-02-15

Part A	Pounds	<u>Gallons</u>
Joncryl 935	445.80	51.84
MAK	178.77	26.29
Efka® FL 3670	0.74	0.09
25% CAB1-551-0.01 in n-BA	<u>33.97</u>	<u>4.62</u>
Subtotal	659.28	82.84
Part B		
Basonat® HI 100 NG	<u>166.96</u>	<u>17.16</u>
Total	826.24	100.00

## **Formulation Attributes**

Non-volatile	59.09% by wt, 50.30% by volume	
Viscosity (A + B)	198 cP	
NCO:OH ratio	1.05:1	
Mix ratio by volume	4.83:1	
Weight per gallon	8.26 lbs	
VOC (calculated)	3.38 lbs/gal, 405.04 g/l	

<sup>&</sup>lt;sup>1</sup>Registered trademark of Eastman Chemical Company.

## Safety

General

The usual safety precautions when handling chemicals must be observed. These include the measures described in Federal, State, and Local health and safety regulations, thorough ventilation of the workplace, good skin care, and wearing of personal protective equipment.

Safety Data Sheet

All safety information is provided in the Safety Data Sheet for Joncryl 935.

## **Important**

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