

## Technical Information

TI/N-CPN/IP Palatinol® DPHP  
June 2025

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Supersedes edition dated May 2023

## Petrochemicals Plasticizers



# Palatinol® DPHP

Palatinol® DPHP is a primary plasticizer for polyvinyl chloride resins and copolymers.

### Chemical Nature

Bis(2-propylheptyl) phthalate

### BASF Registered Name

Palatinol® DPHP

### CAS No.

53306-54-0

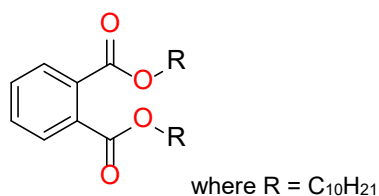
### Average Molecular Weight

447

### Formula

C<sub>28</sub>H<sub>46</sub>O<sub>4</sub>

### Molecular Structure



### Product Specifications

	Value	Test Method
Specific gravity @ 25°/25 °C	0.957 - 0.965	ASTM D-4052
Ester content, % by weight (minimum)	99.5	ASTM D-3465
Acid Number, mg KOH/g (maximum)	0.07	ASTM D-1045
Water, % by weight (maximum)	0.1	ASTM E-1064
Color, Pt-Co Units (APHA, maximum)	25	ASTM D-5386
Suspended Matter	COLSFFM*	visual

\*Clear Oily Liquid Substantially Free of Foreign Material

**Typical Physical Properties**

The following data were measured in the BASF Corp. laboratory. They do not represent any legally binding guarantee of properties for our sales product.

	Value
Pour point, °C	-48
Flash point (COC), °C	232
Odor	mild characteristic
Surface Tension, mN/m	30.6
Solution Temperature, °C	141
Plastisol Gelation Temperature, °C	146
Vapor Pressure @ 20 °C, mbar	< 0.01
Solubility @ 25 °C in water, mg/L	< 0.01
Refractive Index <sup>n</sup> D20	1.484

**Viscosity & Density Data**

Temperature (°C)	Dynamic viscosity (cP)	Density (g/cm <sup>3</sup> )
-20	4,820	0.992
-10	1,530	0.984
0	573	0.977
10	246	0.969
20	119	0.962
40	37.3	0.948
60	15.6	0.933
80	8.0	0.919

**Description**

Palatinol® DPHP is a decyl phthalate produced from 2-propyl heptanol alcohol (2PH). When compared to plasticizers made from isodecanol alcohol, DPHP compares favorably in physical and performance characteristics.

**Applications**

Palatinol® DPHP produces low fog artificial leather, preferably used in automotive applications. In wire and cable applications, the C<sub>10</sub> phthalates are suitable for UL 80 rated wire. Palatinol® DPHP is especially suited for outdoor applications.

**Safety**

Based on toxicity studies, Palatinol® DPHP has a low order of toxicity and does not require special handling. Handle in accordance with good industrial hygiene and safety practices. Avoid eye contact by wearing personal protective equipment. If eye contact occurs, wash with flowing water and contact physician.

Avoid repeated or prolonged skin contact. Avoid breathing vapors by providing adequate ventilation.

Always refer to the Safety Data Sheet (SDS) for detailed information on safety.

**Storage and Handling**

Palatinol® DPHP can be stored for one year at temperatures below 40°C, if moisture is excluded.

**Packaging**

Palatinol® DPHP is available in bulk, tank trucks or rail cars.

**Contact Information****Marketing**

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**Note**

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