

Revision date : 2024/11/08 Page: 1/9

Version: 3.0 (30713110/SDS_GEN_US/EN)

1. Identification

Product identifier used on the label

Epotal® ECO 3675

Recommended use of the chemical and restriction on use

Recommended use*: Raw material, for industrial use only

Recommended use*: Raw material Unsuitable for use: None known

Suitable for use in industrial sector: chemical industry

Details of the supplier of the safety data sheet

Company:
BASF CORPORATION
100 Park Avenue
Florham Park, NJ 07932, USA

Telephone: +1 973 245-6000

Emergency telephone number

24 Hour Emergency Response Information

CHEMTREC: 1-800-424-9300

BASF HOTLINE: 1-800-832-HELP (4357)

Other means of identification

Chemical family: Polymer, dispersion

2. Hazards Identification

According to Regulation 2012 OSHA Hazard Communication Standard; 29 CFR Part 1910.1200

Classification of the product

No need for classification according to GHS criteria for this product.

^{*} The "Recommended use" identified for this product is provided solely to comply with a Federal requirement and is not part of the seller's published specification. The terms of this Safety Data Sheet (SDS) do not create or infer any warranty, express or implied, including by incorporation into or reference in the seller's sales agreement.

Revision date: 2024/11/08 Page: 2/9

Version: 3.0 (30713110/SDS_GEN_US/EN)

Label elements

The product does not require a hazard warning label in accordance with GHS criteria.

Hazards not otherwise classified

No specific dangers known, if the regulations/notes for storage and handling are considered. If the product adheres to skin, irritation may occur when it dries.

3. Composition / Information on Ingredients

According to Regulation 2012 OSHA Hazard Communication Standard; 29 CFR Part 1910.1200

Under the referenced regulation, this product does not contain any components classified for health hazards above the relevant cut off value.

4. First-Aid Measures

Description of first aid measures

General advice:

Remove contaminated clothing.

If inhaled:

Remove the affected individual into fresh air and keep the person calm. Assist in breathing if necessary. Immediate medical attention required.

If on skin:

Wash affected areas thoroughly with soap and water. If irritation develops, seek medical attention.

If in eyes:

Flush with copious amounts of water for at least 15 minutes. If irritation develops, seek medical attention.

If swallowed:

Immediately rinse mouth and then drink 200 - 300 ml water, do not induce vomiting, seek medical attention. Never induce vomiting or give anything by mouth if the victim is unconscious or having convulsions.

Most important symptoms and effects, both acute and delayed

Symptoms: No data available. Hazards: No hazards anticipated.

Indication of any immediate medical attention and special treatment needed

Note to physician

Treatment: Symptomatic treatment (decontamination, vital functions).

Revision date: 2024/11/08 Page: 3/9

Version: 3.0 (30713110/SDS_GEN_US/EN)

5. Fire-Fighting Measures

Extinguishing media

Suitable extinguishing media: water spray, foam, dry powder

Unsuitable extinguishing media for safety reasons:

No data available.

Special hazards arising from the substance or mixture

Hazards during fire-fighting:

No particular hazards known.

Advice for fire-fighters

Protective equipment for fire-fighting:

Firefighters should be equipped with self-contained breathing apparatus and turn-out gear.

Further information:

Dispose of fire debris and contaminated extinguishing water in accordance with official regulations. Product itself is non-combustible; fire extinguishing method of surrounding areas must be considered.

6. Accidental release measures

Further accidental release measures:

High risk of slipping due to leakage/spillage of product.

Personal precautions, protective equipment and emergency procedures

Use personal protective clothing. Avoid contact with skin and eyes.

Environmental precautions

Do not release untreated into natural waters.

Methods and material for containment and cleaning up

Spills should be contained, solidified, and placed in suitable containers for disposal.

For small amounts: Pick up with absorbent material (e.g. sand, sawdust, general-purpose binder).

Dispose of absorbed material in accordance with regulations.

For large amounts: Pump off product.

7. Handling and Storage

Precautions for safe handling

Handle in accordance with good industrial hygiene and safety practice. No special measures necessary provided product is used correctly. Ensure adequate ventilation.

Conditions for safe storage, including any incompatibilities

Further information on storage conditions: Store protected against freezing.

Protect from temperatures below: 5 °C Protect from temperatures above: 60 °C

Revision date: 2024/11/08 Page: 4/9
Version: 3.0 (30713110/SDS_GEN_US/EN)

8. Exposure Controls/Personal Protection

No substance specific occupational exposure limits known.

Advice on system design:

Ensure adequate ventilation.

Personal protective equipment

Respiratory protection:

Wear respiratory protection if ventilation is inadequate.

Hand protection:

Chemical resistant protective gloves

Eye protection:

Tightly fitting safety goggles (chemical goggles). Wear face shield if splashing hazard exists.

General safety and hygiene measures:

Hands and/or face should be washed before breaks and at the end of the shift. Avoid contact with skin and eyes.

9. Physical and Chemical Properties

Form: liquid, dispersion
Odour: almost odourless
Odour threshold: not determined

Colour: white pH value: 8 - 11

pH value: 8 - 11 (DIN ISO 976) Freezing point: No applicable information available.

Information on: Water

Melting point: 0 °C

Information on: Water

Boiling point: 100 °C

Flash point: > 300 °F (Unspecified)

Flammability: not flammable

Lower explosion limit: For liquids not relevant for

classification and labelling. For liquids not relevant for

Upper explosion limit: For liquids not relevant for

classification and labelling.

Autoignition: not applicable

Information on: Water

Vapour pressure: 23.4 hPa (20 °C)

Literature data.

Density: approx. 1.00 g/cm3 (ISO 2811-1)

(20 °C)

Relative density: No data available. Vapour density: not applicable

Revision date: 2024/11/08 Page: 5/9
Version: 3.0 (30713110/SDS_GEN_US/EN)

Partitioning coefficient n- not applicable

octanol/water (log Pow):

not self-igniting

Self-ignition temperature:

Thermal decomposition: No decomposition if used correctly.

Viscosity, dynamic: 5 - 50 mPa.s (DIN EN ISO 3219)

(23 °C)

Solids content: 29 - 31 % (DIN EN ISO 3251)

Solubility in water: (15 °C)

partly soluble

Miscibility with water: miscible

Molar mass: No applicable information available. Evaporation rate: No applicable information available. Other Information: Range of particle size: $< 0.1 \ \mu m - 10 \ \mu m$

10. Stability and Reactivity

Reactivity

No hazardous reactions if stored and handled as prescribed/indicated.

Corrosion to metals:

Corrosive effects to metal are not anticipated.

Oxidizing properties: not fire-propagating

Chemical stability

The product is stable if stored and handled as prescribed/indicated.

Possibility of hazardous reactions

No hazardous reactions when stored and handled according to instructions. After long storage, slight quantities of carbon monoxide may be formed.

The product is chemically stable.

Conditions to avoid

Avoid extreme heat.

Incompatible materials

metal salts

Hazardous decomposition products

Decomposition products:

Hazardous decomposition products: carbon dioxide, carbon monoxide, hydrocarbons

Thermal decomposition:

No decomposition if used correctly.

11. Toxicological information

Primary routes of exposure

Safety Data Sheet

Epotal® ECO 3675

Revision date: 2024/11/08 Page: 6/9 Version: 3.0 (30713110/SDS GEN US/EN)

Routes of entry for solids and liquids are ingestion and inhalation, but may include eye or skin contact. Routes of entry for gases include inhalation and eye contact. Skin contact may be a route of entry for liquefied gases.

Acute Toxicity/Effects

Acute toxicity

Assessment of acute toxicity: Virtually nontoxic after a single ingestion. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

<u>Oral</u>

Type of value: LD50

Species: rat

Value: > 2,000 - 10,000 mg/kg

Assessment other acute effects

Assessment of STOT single:

Based on the available information there is no specific target organ toxicity to be expected after a single exposure.

Irritation / corrosion

Assessment of irritating effects: If the product adheres to skin, irritation may occur when it dries. Not irritating to the eyes. Not irritating to the skin. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

Skin

Species: rabbit Result: non-irritant

Method: OECD Guideline 404

<u>Eye</u>

Species: rabbit Result: non-irritant

Method: OECD Guideline 405

Sensitization

Assessment of sensitization: Skin sensitizing effects were not observed in animal studies. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

Aspiration Hazard

not applicable

Chronic Toxicity/Effects

Repeated dose toxicity

Assessment of repeated dose toxicity: No adverse effects were observed after repeated inhalative exposure in animal studies. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

Genetic toxicity

Assessment of mutagenicity: The substance was not mutagenic in bacteria. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

Revision date: 2024/11/08 Page: 7/9 Version: 3.0 (30713110/SDS GEN US/EN)

Carcinogenicity

Assessment of carcinogenicity: The whole of the information assessable provides no indication of a carcinogenic effect.

Reproductive toxicity

Assessment of reproduction toxicity: Not expected to cause reproductive toxicity (based on composition).

Teratogenicity

Assessment of teratogenicity: The data available for an assessment of the effect of the substance on developmental toxicity are not sufficient for a proper evaluation.

Other Information

Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses. The statement was derived from products of similar composition.

12. Ecological Information

Toxicity

Toxicity to fish

LC50 (96 h) > 100 mg/l, Brachydanio rerio (OECD Guideline 203, static)

Aquatic invertebrates

EC50 (48 h) > 100 mg/l, Daphnia magna (OECD Guideline 202, part 1, static)

Aquatic plants

EC50 (72 h) > 100 mg/l, Scenedesmus subspicatus (OECD Guideline 201) Nominal concentration.

Microorganisms/Effect on activated sludge

Toxicity to microorganisms

DIN EN ISO 8192-OECD 209-88/302/EEC,P. C activated sludge, domestic/EC20 (0.5 h): > 100 mg/l

The inhibition of the degradation activity of activated sludge is not anticipated when introduced to biological treatment plants in appropriate low concentrations.

Persistence and degradability

Assessment biodegradation and elimination (H2O)

The product can be virtually eliminated from water by abiotic processes e.g. adsorption onto activated sludge.

Elimination information

73 % CO2 formation relative to the theoretical value (28 d) (OECD 301B; ISO 9439; 92/69/EWG, C.4-C) (aerobic, activated sludge, domestic, non-adapted) Readily biodegradable.

Bioaccumulative potential

Revision date: 2024/11/08 Page: 8/9 Version: 3.0 (30713110/SDS_GEN_US/EN)

Bioaccumulation potential

Based on its structural properties, the polymer is not biologically available. Accumulation in organisms is not to be expected.

Mobility in soil

Assessment transport between environmental compartments

No data available.

Additional information

Adsorbable organically-bound halogen(AOX):

No data available.

Other ecotoxicological advice:

Do not release untreated into natural waters. At the present state of knowledge, no negative ecological effects are expected.

Ecological data are determined by analogy.

13. Disposal considerations

Waste disposal of substance:

Must be disposed of or incinerated in accordance with local regulations.

Incinerate or dispose of in a licensed facility. Do not discharge into drains/surface waters/groundwater.

Container disposal:

Dispose of in a licensed facility. Recommend crushing, puncturing or other means to prevent unauthorized use of used containers.

14. Transport Information

Land transport

USDOT

Not classified as a dangerous good under transport regulations

Sea transport

IMDG

Not classified as a dangerous good under transport regulations

Air transport IATA/ICAO

Not classified as a dangerous good under transport regulations

15. Regulatory Information

Federal Regulations

Registration status:

Chemical TSCA, US blocked / not listed

Revision date: 2024/11/08 Page: 9/9 Version: 3.0 (30713110/SDS GEN US/EN)

EPCRA 311/312 (Hazard categories): Refer to SDS section 2 for GHS hazard classes applicable for this product.

NFPA Hazard codes:

Health: 1 Fire: 0 Reactivity: 0 Special:

16. Other Information

SDS Prepared by:

BASF NA Product Regulations SDS Prepared on: 2024/11/08

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