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1. Identification

Product identifier used on the label

ULTRAMID® A3HG6 HR BLACK 23591 POLYAMIDE

Recommended use of the chemical and restriction on use

Recommended use*: Polymer

Recommended use*: Polymer; for industrial processing only Suitable for use in industrial sector: Polymers industry Unsuitable for use: Uses other than recommended

Details of the supplier of the safety data sheet

Company:
BASF CORPORATION
100 Park Avenue
Florham Park, NJ 07932, USA

Telephone: +1 973 245-6000

Emergency telephone number

24 Hour Emergency Response Information

CHEMTREC: 1-800-424-9300

BASF HOTLINE: 1-800-832-HELP (4357)

Other means of identification

Synonyms: Polamide (PA 66)

2. Hazards Identification

According to Regulation 2024 OSHA Hazard Communication Standard; 29 CFR Part 1910.1200

Classification of the product

No need for classification according to GHS criteria for this product.

^{*} The "Recommended use" identified for this product is provided solely to comply with a Federal requirement and is not part of the seller's published specification. The terms of this Safety Data Sheet (SDS) do not create or infer any warranty, express or implied, including by incorporation into or reference in the seller's sales agreement.

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Label elements

The product does not require a hazard warning label in accordance with GHS criteria.

Hazards not otherwise classified

No specific dangers known, if the regulations/notes for storage and handling are considered.

Labeling of special preparations (GHS):

UNDER HOT MELT PROCESSING CONDITIONS, WEAR PERSONAL PROTECTIVE EQUIPMENT TO PREVENT THERMAL BURNS.

3. Composition / Information on Ingredients

According to Regulation 2024 OSHA Hazard Communication Standard; 29 CFR Part 1910.1200

carbon black

CAS Number: 1333-86-4

Content (W/W): >= 0.1 - <= 1.0%

Synonym: C.I. 77266

The actual concentration is withheld as a trade secret.

4. First-Aid Measures

Description of first aid measures

General advice:

Avoid contact with the skin, eyes and clothing. Remove contaminated clothing.

If inhaled:

Remove the affected individual into fresh air and keep the person calm. If difficulties occur after dust has been inhaled, remove to fresh air and seek medical attention.

If on skin:

Burns caused by molten material require hospital treatment.

If in eyes:

In case of contact with the eyes, rinse immediately for at least 15 minutes with plenty of water. If irritation develops, seek medical attention.

If swallowed:

Rinse mouth and then drink 200-300 ml of water. Ingestion is not likely in the available physical form. If ingested, seek medical attention.

Most important symptoms and effects, both acute and delayed

Symptoms: (Further) symptoms and / or effects are not known so far

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No data available.

Hazards: No hazard is expected under intended use and appropriate handling.

Indication of any immediate medical attention and special treatment needed

Note to physician

Treatment: Treat according to symptoms (decontamination, vital functions), no

known specific antidote.

5. Fire-Fighting Measures

Extinguishing media

Suitable extinguishing media: water spray, foam, dry powder

Unsuitable extinguishing media for safety reasons: water jet

Special hazards arising from the substance or mixture

Hazards during fire-fighting:

Ammonium hydroxide, carbon monoxide, cyclopentanone, hydrogen cyanide, amine derivatives, nitriles

Under special fire conditions traces of other toxic substances are possible. Formation of further decomposition and oxidation products depends upon the fire conditions.

Advice for fire-fighters

Protective equipment for fire-fighting:

Firefighters should be equipped with self-contained breathing apparatus and turn-out gear. Wear self-contained breathing apparatus and chemical-protective clothing.

Further information:

Dispose of fire debris and contaminated extinguishing water in accordance with official regulations. Keep adjacent fire-exposed buildings, equipment, and materials cool with water spray.

6. Accidental release measures

Further accidental release measures:

High risk of slipping due to leakage/spillage of product.

Personal precautions, protective equipment and emergency procedures

No special precautions necessary.

Environmental precautions

No special precautions necessary. This product is not regulated by RCRA. This product is not regulated by CERCLA ('Superfund').

Methods and material for containment and cleaning up

For small amounts: Pick up with suitable appliance and dispose of. For large amounts: Pick up with suitable appliance and dispose of.

For residues: Sweep/shovel up.

Dispose of absorbed material in accordance with regulations.

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7. Handling and Storage

Precautions for safe handling

Provide suction extractors if dust is formed. Any unavoidable deposit of dust must be regularly removed.

Protection against fire and explosion:

Take precautionary measures against static discharges.

Conditions for safe storage, including any incompatibilities

The product in undamaged packing need not be stored separately.

Suitable materials for containers: Low density polyethylene (LDPE), High density polyethylene (HDPE), Aluminium, Carbon steel (Iron)

Further information on storage conditions: Keep container tightly closed. Avoid deposition of dust. Protect against moisture.

Storage stability:

Protect against moisture.

8. Exposure Controls/Personal Protection

Components with occupational exposure limits

carbon black ACGIH, US: TWA value 3 mg/m3 Inhalable fraction;

OSHA Z1: PEL 3.5 mg/m3 ;

NIO ID, US: IDLH 1,750 mg/m3; IDLH values based on the

1994 Revised Criteria

Advice on system design:

Ensure adequate ventilation. Provide local exhaust ventilation to control dusts/vapours.

Personal protective equipment

Respiratory protection:

Wear respiratory protection if ventilation is inadequate. Wear a NIOSH-certified (or equivalent) organic vapour/particulate respirator.

Hand protection:

Wear gloves to prevent contact during mechanical processing and/or hot melt conditions.

Eye protection:

Safety glasses with side-shields. Tightly fitting safety goggles (chemical goggles).

Body protection:

Body protection must be chosen based on level of activity and exposure.

General safety and hygiene measures:

No special precautions necessary. Wash soiled clothing immediately.

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9. Physical and Chemical Properties

Physical state: solid Form: pellets Odour: odourless Odour threshold: not applicable

various, depending on the colourant Colour:

pH value: not applicable

Melting temperature: approx. 260 °C (DIN 53765)

(1,013 hPa)

Freezing point: No data available. Boiling range: The substance / product decomposes therefore not

determined.

No applicable information available. Sublimation point:

> 400 °C Flash point: (Unspecified) Flammability: not self-igniting (derived from flash

point)

Flammability of Aerosol

not applicable, the product does not form flammable aerosoles

Products: Lower explosion limit: For solids not relevant for

classification and labelling.

Upper explosion limit: For solids not relevant for

classification and labelling.

> 400 °C Autoignition: (ASTM D1929)

Vapour pressure: not applicable

Density: 1.15 - 1.60 g/cm3 (EN ISO 1183-1)

(20 °C, 1,013 hPa)

Relative density: Study does not need to be conducted.

Bulk density: 500 - 800 kg/m3 (DIN 53466)

(20 °C, 1,013 hPa)

Relative vapour density: not applicable Partitioning coefficient nnot applicable

octanol/water (log Pow):

Self-ignition not self-igniting

temperature:

Thermal decomposition: > 320 °C (TGA)

Viscosity, dynamic: not applicable, the product is a solid Viscosity, kinematic: not applicable, the product is a solid

(20 °C, 1,013 hPa) Solubility in water:

insoluble

Solubility (quantitative): No applicable information available. Solubility (qualitative): No applicable information available.

Molecular weight: No data available.

Evaporation rate: The product is a non-volatile solid.

Particle characteristics

Particle size distribution: spheroidal

Specific Surface Area: $0.0 \text{ m}^2/\text{g}$ (MSSA, ISO 9227)

10. Stability and Reactivity

Reactivity

No hazardous reactions if stored and handled as prescribed/indicated.

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Corrosion to metals:

No corrosive effect on metal.

Oxidizing properties: not fire-propagating

Chemical stability

The product is stable if stored and handled as prescribed/indicated.

The product is chemically stable.

Possibility of hazardous reactions

The product is chemically stable. No hazardous reactions known.

Conditions to avoid

Temperature: > 320 degrees Celsius

Incompatible materials

No substances known that should be avoided.

Hazardous decomposition products

Decomposition products:

Possible decomposition products: Ammonium hydroxide, carbon monoxide, carbon dioxide, cyclopentanone, hydrogen cyanide, amines, nitriles

Thermal decomposition:

> 320 °C (TGA)

11. Toxicological information

Primary routes of exposure

Routes of entry for solids and liquids are ingestion and inhalation, but may include eye or skin contact. Routes of entry for gases include inhalation and eye contact. Skin contact may be a route of entry for liquefied gases.

Acute Toxicity/Effects

Acute toxicity

Assessment of acute toxicity: Contact with molten product may cause thermal burns. The resin in pelleted form poses a low hazard.

Inhalation

Not inhalable due to the physico-chemical properties of the product.

Dermal

Type of value: ATE Value: > 5,000 mg/kg

Assessment other acute effects

No applicable information available.

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Irritation / corrosion

Assessment of irritating effects: Thermal decomposition products of the substance can irritate the eyes, skin, and respiratory tract.

Sensitization

Assessment of sensitization: Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

Aspiration Hazard

No aspiration hazard expected.

Chronic Toxicity/Effects

Repeated dose toxicity

Assessment of repeated dose toxicity: Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

Genetic toxicity

Assessment of mutagenicity: Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

Carcinogenicity

Information on: carbon black

Assessment of carcinogenicity: IARC (International Agency for Research on Cancer) has classified this substance as group 2B (The agent is possibly carcinogenic to humans). In long-term animal studies in which the substance was given by inhalation in high concentrations, a carcinogenic effect was observed. A clear indication of an increased risk of cancer in humans has so far not been shown. No carcinogenic potential can be deduced from other studies with rats and mice.

Reproductive toxicity

Assessment of reproduction toxicity: Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

Teratogenicity

Assessment of teratogenicity: Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

Other Information

Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

12. Ecological Information

Toxicity

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Aquatic toxicity

Assessment of aquatic toxicity:

The product has not been tested. The statement has been derived from the structure of the product.

There is a high probability that the product is not acutely harmful to aquatic organisms.

Persistence and degradability

Assessment biodegradation and elimination (H2O)

Experience shows this product to be inert and non-degradable.

The product is virtually insoluble in water and can thus be separated from water mechanically in suitable effluent treatment plants.

Elimination information

Poorly biodegradable.

Assessment of stability in water

According to structural properties, hydrolysis is not expected/probable.

Bioaccumulative potential

Assessment bioaccumulation potential

Does not significantly accumulate in organisms.

Bioaccumulation potential

Because of the product's consistency and low water solubility, bioavailability is improbable.

Mobility in soil

Assessment transport between environmental compartments

Adsorption to solid soil phase is not expected.

Additional information

Adsorbable organically-bound halogen(AOX):

This product contains no organically-bound halogen.

Other ecotoxicological advice:

The product is a polymeric compound.

13. Disposal considerations

Waste disposal of substance:

Check for possible recycling. Incinerate in suitable incineration plant, observing local authority regulations.

Check for possible recycling. Dispose of in accordance with national, state and local regulations.

Container disposal:

Dispose of in accordance with national, state and local regulations.

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14. Transport Information

Land transport

USDOT

Not classified as a dangerous good under transport regulations

Sea transport

IMDG

Not classified as a dangerous good under transport regulations

Air transport

Not classified as a dangerous good under transport regulations

15. Regulatory Information

Federal Regulations

Registration status:

Chemical TSCA, US

All substances are TSCA listed and active.

EPCRA 311/312 (Hazard categories): Refer to SDS section 2 for GHS hazard classes applicable for this product.

State regulations

State RTK	CAS Number	Chemical name
PA	1333-86-4	carbon black
NJ	1333-86-4	carbon black

Safe Drinking Water & Toxic Enforcement Act, CA Prop. 65:

WARNING: This product can expose you to chemicals including Carbon black (airborne, unbound particles of respirable size [≤ 10 micrometers]), which is known to the State of California to cause cancer. For more information, go to www.P65Warnings.ca.gov.

NFPA Hazard codes:

Health: 1 Fire: 1 Reactivity: 0 Special:

HMIS III rating

Health: 1 Flammability: 1 Physical hazard: 0

16. Other Information

SDS Prepared by:

BASF NA Product Regulations SDS Prepared on: 2025/09/17

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END OF DATA SHEET