



We create chemistry

Safety Data Sheet

PALAMOLL® 646

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(30034733/SDS_GEN_US/EN)

1. Identification

Product identifier used on the label

PALAMOLL® 646

Recommended use of the chemical and restriction on use

Recommended use*: plasticizers

Recommended use*: for industrial use only

Unsuitable for use: Not intended for sale to or use by the general public.

* The "Recommended use" identified for this product is provided solely to comply with a Federal requirement and is not part of the seller's published specification. The terms of this Safety Data Sheet (SDS) do not create or infer any warranty, express or implied, including by incorporation into or reference in the seller's sales agreement.

Details of the supplier of the safety data sheet

Company:

BASF CORPORATION
100 Park Avenue
Florham Park, NJ 07932, USA

Telephone: +1 973 245-6000

Emergency telephone number

24 Hour Emergency Response Information

CHEMTREC: 1-800-424-9300

BASF HOTLINE: 1-800-832-HELP (4357)

Other means of identification

Chemical family: Polymer

2. Hazards Identification

According to Regulation 2024 OSHA Hazard Communication Standard; 29 CFR Part 1910.1200

Label elements

The product does not require a hazard warning label in accordance with GHS criteria.

Hazards not otherwise classified

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If applicable information is provided in this section on other hazards which do not result in classification but which may contribute to the overall hazards of the substance or mixture. See section 12 - Results of PBT and vPvB assessment.

3. Composition / Information on Ingredients

According to Regulation 2024 OSHA Hazard Communication Standard; 29 CFR Part 1910.1200

Under the referenced regulation, this product does not contain any components classified for health hazards above the relevant cut off value.

4. First-Aid Measures

Description of first aid measures

General advice:

Remove contaminated clothing.

If inhaled:

Keep patient calm, remove to fresh air.

If on skin:

Wash thoroughly with soap and water

If in eyes:

Wash affected eyes for at least 15 minutes under running water with eyelids held open.

If swallowed:

Rinse mouth and then drink 200-300 ml of water.

Most important symptoms and effects, both acute and delayed

Symptoms: Information, i.e. additional information on symptoms and effects may be included in the GHS labeling phrases available in Section 2 and in the Toxicological assessments available in Section 11.

Hazards: No applicable information available.

Indication of any immediate medical attention and special treatment needed

Note to physician

Treatment:

Symptomatic treatment (decontamination, vital functions).

5. Fire-Fighting Measures

Extinguishing media

Suitable extinguishing media:

dry powder, water spray, carbon dioxide, foam

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Unsuitable extinguishing media for safety reasons:
water jet

Additional information:
Use extinguishing measures to suit surroundings.

Special hazards arising from the substance or mixture

Hazards during fire-fighting:

The product is combustible. Cool endangered containers with water-spray. See SDS section 7 - Handling and storage.

Advice for fire-fighters

Protective equipment for fire-fighting:

Firefighters should be equipped with self-contained breathing apparatus and turn-out gear. Special protective equipment for firefighters

Further information:

Evacuate area of all unnecessary personnel. Fight fire from maximum distance.

Extend fire extinguishing measures to the surroundings. Dispose of fire debris and contaminated extinguishing water in accordance with official regulations.

6. Accidental release measures

Further accidental release measures:

High risk of slipping due to leakage/spillage of product.

Shut off or stop source of leak. Shut off or stop released substance/product under safe conditions.

Pack in tightly closed containers for disposal.

Personal precautions, protective equipment and emergency procedures

Handle in accordance with good industrial hygiene and safety practice.

Environmental precautions

Discharge into the environment must be avoided.

Methods and material for containment and cleaning up

Pick up with suitable appliance and dispose of. Spills should be contained, solidified, and placed in suitable containers for disposal. Dispose of absorbed material in accordance with regulations.

7. Handling and Storage

Precautions for safe handling

Handle in accordance with good industrial hygiene and safety practice.

Protection against fire and explosion:

No special precautions necessary. Substance/product is non-flammable.

Conditions for safe storage, including any incompatibilities

No applicable information available.

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Further information on storage conditions: Keep container tightly closed.

8. Exposure Controls/Personal Protection

No substance specific occupational exposure limits known.

Advice on system design:
Ensure adequate ventilation.

Personal protective equipment

Respiratory protection:
Wear respiratory protection if ventilation is inadequate. Wear a NIOSH-certified (or equivalent) organic vapour/particulate respirator.

Hand protection:
Wear chemical resistant protective gloves.

Eye protection:
Safety glasses with side-shields. Wear face shield if splashing hazard exists.

Body protection:
Body protection must be chosen depending on activity and possible exposure, e.g. head protection, apron, protective boots, chemical-protection suit.

General safety and hygiene measures:
Handle in accordance with good industrial hygiene and safety practice. Avoid inhalation of mists. Avoid contact with the skin, eyes and clothing. Wash soiled clothing immediately.

9. Physical and Chemical Properties

Physical state:	liquid	
Form:	viscous	
Odour:	ester-like, of acetic acid	
Odour threshold:	not determined	
Colour:	colourless to slightly yellow	
pH value:	not applicable, of very low solubility	
pour point:	-17 °C	(DIN ISO 3016)
Melting point:	No data available.	
Freezing point:	No data available.	
Boiling point:	not applicable	
Sublimation point:	No applicable information available.	
Flash point:	206 °C	
Flammability:	not flammable	
Lower explosion limit:	For liquids not relevant for classification and labelling. The lower explosion point may be 5 - 15 °C below the flash point.	
Upper explosion limit:	For liquids not relevant for classification and labelling.	
Autoignition:	390 °C	(DIN 51794)
Vapour pressure:	< 0.1 mbar (20 °C)	

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	< 0.1 mbar (50 °C)	
Density:	1.125 - 1.140 g/cm ³ (20 °C)	(DIN 51757)
Relative density:	1.125 - 1.140 (20 °C)	
Relative vapour density:	not determined	
Partitioning coefficient n-octanol/water (log Pow):	not applicable	
Refractive index:	1.469 - 1.471 (20 °C)	(DIN 51423-2 (n _D 20))
Self-ignition temperature:	20 °C not self-igniting	
Thermal decomposition:	No decomposition if stored and handled as prescribed/indicated.	
Viscosity, dynamic:	10 - 13 Pa.s (20 °C)	(calculated (from kinematic viscosity))
Viscosity, kinematic:	No data available.	
Solubility in water:	3.4 mg/l (20 °C)	
Solubility (quantitative):	No data available.	
Solubility (qualitative):	soluble solvent(s): organic solvents,	
Molecular weight:	not applicable	
Evaporation rate:	Value can be approximated from Henry's Law Constant or vapor pressure.	

Particle characteristics

No applicable information available.

10. Stability and Reactivity

Reactivity

No applicable information available.

Corrosion to metals:

No corrosive effect on metal.

Oxidizing properties:

not fire-propagating (other)

Formation of Remarks:

flammable gases:

Forms no flammable gases in the presence of water.

Chemical stability

The product is stable if stored and handled as prescribed/indicated.

Possibility of hazardous reactions

Reacts with strong oxidizing agents.

Conditions to avoid

No special precautions other than good housekeeping of chemicals.

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Incompatible materials

strong oxidizing agents

Hazardous decomposition products

Decomposition products:

Hazardous decomposition products: No hazardous decomposition products if stored and handled as prescribed/indicated.

Thermal decomposition:

No decomposition if stored and handled as prescribed/indicated.

11. Toxicological information

Primary routes of exposure

Routes of entry for solids and liquids are ingestion and inhalation, but may include eye or skin contact. Routes of entry for gases include inhalation and eye contact. Skin contact may be a route of entry for liquefied gases.

Acute Toxicity/Effects

Acute toxicity

Assessment of acute toxicity: Virtually nontoxic after a single skin contact. Virtually nontoxic after a single ingestion. Virtually nontoxic by inhalation.

Oral

Type of value: LD50

Species: rat

Value: > 32,000 mg/kg (BASF-Test)

Inhalation

No applicable information available.

Dermal

No applicable information available.

Assessment other acute effects

Assessment of STOT single:

Not relevant.

Irritation / corrosion

Assessment of irritating effects: Not irritating to the skin. Not irritating to the eyes.

Skin

Species: rabbit

Result: non-irritant

Method: BASF-Test

Eye

Species: rabbit

Result: non-irritant

Method: BASF-Test

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Sensitization

Assessment of sensitization: The chemical structure does not suggest a sensitizing effect.

Aspiration Hazard

Not relevant.

Chronic Toxicity/Effects

Repeated dose toxicity

Assessment of repeated dose toxicity: Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

Genetic toxicity

Assessment of mutagenicity: The chemical structure does not suggest a specific alert for such an effect.

Carcinogenicity

Assessment of carcinogenicity: The chemical structure does not suggest a specific alert for such an effect.

Reproductive toxicity

Assessment of reproduction toxicity: The chemical structure does not suggest a specific alert for such an effect.

12. Ecological Information

Toxicity

Aquatic toxicity

Assessment of aquatic toxicity:

There is a high probability that the product is not acutely harmful to aquatic organisms. The LC50 is higher than the solubility limit. The inhibition of the degradation activity of activated sludge is not anticipated when introduced to biological treatment plants in appropriate low concentrations.

Toxicity to fish

LC50 (96 h) 1,250 mg/l, Oncorhynchus mykiss (OECD 203; ISO 7346; 84/449/EWG, C.1, static)
Nominal concentration.

Microorganisms/Effect on activated sludge

Toxicity to microorganisms

DIN 38412 Part 8 aerobic

bacterium/EC10 (16 h): > 10,000 mg/l

The product has low solubility in the test medium. An aqueous solution prepared with solubilizers has been tested.

Persistence and degradability

Assessment biodegradation and elimination (H2O)

Biodegradable.

Elimination information

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75 % BOD of COD (28 d) (OECD 301F; ISO 9408; 92/69/EWG, C.4-D) (aerobic, activated sludge, industrial) Biodegradable.

Bioaccumulative potential

Bioaccumulation potential
No data available.

Mobility in soil

Assessment transport between environmental compartments
No data available.

Additional information

Other ecotoxicological advice:
Do not release untreated into natural waters. At the present state of knowledge, no negative ecological effects are expected.

13. Disposal considerations

Waste disposal of substance:

Dispose of in accordance with national, state and local regulations.

Container disposal:

Disposal must be made according to official regulations.

14. Transport Information

Land transport

USDOT

Not classified as a dangerous good under transport regulations

Sea transport

IMDG

Not classified as a dangerous good under transport regulations

Air transport

IATA/ICAO

Not classified as a dangerous good under transport regulations

15. Regulatory Information

Federal Regulations

Registration status:

Chemical TSCA, US released w/o restriction f. BASF / not listed
TSCA § 5 Polymer Exemption Certification (BASF-internal, not yet reported to US-EPA)

EPCRA 311/312 (Hazard categories): Refer to SDS section 2 for GHS hazard classes applicable for this product.

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NFPA Hazard codes:

Health: 0

Fire: 0

Reactivity: 0

Special:

16. Other Information

SDS Prepared by:

BASF NA Product Regulations

SDS Prepared on: 2025/07/18

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