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## 1. Identification

## Product identifier used on the label

# Kollidon® 17 PF

#### Recommended use of the chemical and restriction on use

Recommended use\*: pharmaceutical excipient Unsuitable for use: Not intended for sale to or use by the general public.

# Details of the supplier of the safety data sheet

#### Company:

Master Builders Solutions Panamá S.A. Galera 9130, Locales 3 y 3A
Avenida A, Panamerica Corporate Center Sur
Panamá-Pacífico, Panamá
República de Panamá
0831-01270 Paitilla, Panamá
+(507) 210-0050 -> Central Office
+(507) 297-4250 -> Site

Telephone: +(507) 210-0050

## **Emergency telephone number**

24 Hour Emergency Response Information

International emergency number: Telephone: +49 180 2273-112 **Other means of identification** 

Synonyms: 2-Pyrrolidinone, 1-ethenyl-, homopolymer

# 2. Hazards Identification

# According to Regulation NOM-018-STPS-2015

Classification of the product

<sup>\*</sup> The "Recommended use" identified for this product is provided solely to comply with a Federal requirement and is not part of the seller's published specification. The terms of this Safety Data Sheet (SDS) do not create or infer any warranty, express or implied, including by incorporation into or reference in the seller's sales agreement.

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Combustible Dust Combustible Dust (1) Combustible Dust

Label elements

Signal Word: Warning

Hazard Statement:

May form combustible dust concentration in air.

# Hazards not otherwise classified

The product is under certain conditions capable of dust explosion.

# 3. Composition / Information on Ingredients

## According to Regulation NOM-018-STPS-2015

Under the referenced regulation, this product does not contain any components classified for health hazards above the relevant cut off value.

# 4. First-Aid Measures

# **Description of first aid measures**

#### General advice:

Remove contaminated clothing.

#### If inhaled:

Keep patient calm, remove to fresh air.

#### If on skin:

Wash thoroughly with soap and water

#### If in eyes:

Wash affected eyes for at least 15 minutes under running water with eyelids held open.

#### If swallowed:

Immediately rinse mouth and then drink 200 - 300 ml water, do not induce vomiting, seek medical attention.

## Most important symptoms and effects, both acute and delayed

Symptoms: No data available.

# Indication of any immediate medical attention and special treatment needed

Note to physician

Treatment: Symptomatic treatment (decontamination, vital functions).

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# 5. Fire-Fighting Measures

# **Extinguishing media**

Suitable extinguishing media: water spray, foam, dry powder

Unsuitable extinguishing media for safety reasons: water jet

# Special hazards arising from the substance or mixture

Hazards during fire-fighting:

cyanides, nitrogen oxides, carbon oxides, harmful vapours

The substances/groups of substances mentioned can be released in case of fire. Dust explosion hazard.

# Advice for fire-fighters

Protective equipment for fire-fighting:

Firefighters should be equipped with self-contained breathing apparatus and turn-out gear.

# Further information:

Dispose of fire debris and contaminated extinguishing water in accordance with official regulations.

Dusty conditions may ignite explosively in the presence of an ignition source causing flash fire.

## 6. Accidental release measures

#### Further accidental release measures:

Avoid dispersal of dust in the air (e.g. by clearing dusty surfaces with compressed air). Avoid the formation and build-up of dust - danger of dust explosion. Dust in sufficient concentration can result in an explosive mixture in air. Handle to minimize dusting and eliminate open flame and other sources of ignition.

#### Personal precautions, protective equipment and emergency procedures

Avoid dust formation. Use personal protective clothing. Ensure adequate ventilation.

#### **Environmental precautions**

Do not discharge into drains/surface waters/groundwater.

#### Methods and material for containment and cleaning up

For small amounts: Contain with dust binding material and dispose of.

For large amounts: Sweep/shovel up.

Dispose of absorbed material in accordance with regulations. Avoid dust formation.

Nonsparking tools should be used.

# 7. Handling and Storage

# Precautions for safe handling

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Avoid dust formation. Provide exhaust ventilation if dust is formed.

#### Protection against fire and explosion:

Avoid dust formation. Dust in sufficient concentration can result in an explosive mixture in air. Handle to minimize dusting and eliminate open flame and other sources of ignition. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. Dry powders can build static electricity charges when subjected to the friction of transfer and mixing operations. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres. Refer to NFPA 660 (2025) Standard for Combustible Dust and Particulate Solids. NFPA 660 is a combination of Standards NFPA 61 (Agriculture and Food), NFPA 484 (Metals), NFPA 652 (Fundamentals of Combustible Dusts), NFPA 654 (Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids), NFPA 65 (Sulfur), and NFPA 664 (Woodworking/Processing). Consult NFPA 660 standard for relevant commodity-specific and general safety information.

Dust explosion class: Dust explosion class 2 (Kst-value 200 up to 300 bar m s-1).

# Conditions for safe storage, including any incompatibilities

Further information on storage conditions: Keep container tightly closed. Store at ambient temperature.

# 8. Exposure Controls/Personal Protection

No substance specific occupational exposure limits known.

## Advice on system design:

Provide local exhaust ventilation to control dusts/mists. It is recommended that all dust control equipment such as local exhaust ventilation and material transport systems involved in handling of this product contain explosion relief vents or an explosion suppression system or an oxygen deficient environment. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment). Use only appropriately classified electrical equipment and powered industrial trucks.

# Personal protective equipment

## Respiratory protection:

Breathing protection if dusts are formed. Wear a NIOSH-certified (or equivalent) particulate respirator.

#### Hand protection:

Wear chemical resistant protective gloves.

#### Eye protection:

Safety glasses with side-shields.

#### **Body protection:**

Body protection must be chosen based on level of activity and exposure.

# General safety and hygiene measures:

Handle in accordance with good industrial hygiene and safety practice. Wearing of closed work clothing is recommended. Wear protective clothing as necessary to minimize contact. No eating,

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drinking, smoking or tobacco use at the place of work. Hands and/or face should be washed before breaks and at the end of the shift. Store work clothing separately.

# 9. Physical and Chemical Properties

Physical state: solid Form: powder

Odour: almost odourless Odour threshold: not determined Colour: white to cream

pH value: 3 - 7

(100 g/l, 20 °C)

>= 130 °C The substance / product melting range:

decomposes.

freezing range: No data available. Boiling point: not applicable

not applicable, the product is a solid Flash point:

Flammability: not highly flammable (VDI 2263, sheet 1,

1.1 (May 1990))

Lower explosion limit: For solids not relevant for

> classification and labelling. For solids not relevant for

Upper explosion limit: classification and labelling.

approx. 420 °C

Autoignition: (DIN 51794)

SADT: > 75 °C Vapour pressure: dropped

Density: No information is available for the

absolute density. Instead the bulk density was determined as a more

relevant value.

Bulk density: 400 - 600 kg/m3 Relative vapour density: not relevant Partitioning coefficient nnot determined

octanol/water (log Pow):

Thermal decomposition: 170 °C (DSC (DIN 51007))

170 °C, > 340 J/g (DSC (DIN 51007))

It is not a self-decompositionable substance.

Viscosity, dynamic: not relevant

Viscosity, kinematic: not applicable, the product is a solid

Solubility in water: fully soluble Solubility (qualitative): soluble

solvent(s): organic solvents,

Molecular weight: No data available.

Evaporation rate: The product is a non-volatile solid.

Particle characteristics

No applicable information available.

# 10. Stability and Reactivity

# Reactivity

No hazardous reactions if stored and handled as prescribed/indicated.

Corrosion to metals:

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Corrosive effects to metal are not anticipated.

Oxidizing properties: not fire-propagating

Dust explosivity characteristics: Kst: 243 m.bar/s (DIN EN 14034-2)

Dust explosion class:

Dust explosion class 2 (Kst-value 200 up to 300 bar m s-1) (St 2)

Formation of Remarks: Forms no flammable gases in the

flammable gases: presence of water.

# **Chemical stability**

The product is stable if stored and handled as prescribed/indicated.

# Possibility of hazardous reactions

Dust explosion hazard.

#### Conditions to avoid

Avoid dust formation. Avoid electro-static charge. Avoid all sources of ignition: heat, sparks, open flame

See SDS section 7 - Handling and storage.

# Incompatible materials

## **Hazardous decomposition products**

Decomposition products:

Hazardous decomposition products: No hazardous decomposition products if stored and handled as prescribed/indicated.

Thermal decomposition:

170 °C (DSC (DIN 51007))

170 °C (DSC (DIN 51007))

It is not a self-decompositionable substance.

# 11. Toxicological information

# Primary routes of exposure

Routes of entry for solids and liquids are ingestion and inhalation, but may include eye or skin contact. Routes of entry for gases include inhalation and eye contact. Skin contact may be a route of entry for liquefied gases.

# **Acute Toxicity/Effects**

# Acute toxicity

Assessment of acute toxicity: Virtually nontoxic after a single ingestion. Virtually nontoxic by inhalation.

<u>Oral</u>

Type of value: LD50

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Species: rat

Value: > 5,000 mg/kg (BASF-Test)

<u>Inhalation</u>

Type of value: LC50

Species: rat

Value: > 5.2 mg/l (OECD Guideline 403)

Exposure time: 4 h

Dermal

No data available.

#### Assessment other acute effects

No data available.

#### Irritation / corrosion

Assessment of irritating effects: Not irritating to the skin. Not irritating to the eyes.

Skin

Species: rabbit Result: non-irritant Method: Draize test

Eye

Species: rabbit Result: non-irritant Method: Draize test

# Sensitization

Assessment of sensitization: No data available.

# Aspiration Hazard

not applicable

# **Chronic Toxicity/Effects**

## Repeated dose toxicity

Assessment of repeated dose toxicity: No data available.

Experimental/calculated data: No data available.

#### **Genetic toxicity**

Assessment of mutagenicity: The substance was not mutagenic in studies with mammals.

# Carcinogenicity

Assessment of carcinogenicity: In long-term animal studies in which the substance was given in high doses by feed, a carcinogenic effect was not observed.

#### Reproductive toxicity

Assessment of reproduction toxicity: No data available.

## Reproduction

Experimental/calculated data: No data available.

# **Teratogenicity**

Assessment of teratogenicity: No indications of a developmental toxic / teratogenic effect were seen in animal studies.

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# 12. Ecological Information

# **Toxicity**

Aquatic toxicity

Assessment of aquatic toxicity:

There is a high probability that the product is not acutely harmful to aquatic organisms. The inhibition of the degradation activity of activated sludge is not anticipated when introduced to biological treatment plants in appropriate low concentrations.

#### Toxicity to fish

LC50 (96 h) > 10,000 mg/l, Leuciscus idus (DIN 38412 Part 15, static)

# Microorganisms/Effect on activated sludge

Toxicity to microorganisms

OECD Guideline 209 aerobic

activated sludge, industrial/EC20 (0.5 h): > 1,995 mg/l

# Persistence and degradability

Assessment biodegradation and elimination (H2O)

Poorly eliminated from water.

Poorly eliminated from water.

# **Elimination information**

< 10 % DOC reduction (15 d) (OECD Guideline 302 B) (aerobic, activated sludge, industrial) Poorly eliminated from water.

## Bioaccumulative potential

#### Bioaccumulation potential

Based on its structural properties, the polymer is not biologically available. Accumulation in organisms is not to be expected.

# Mobility in soil

Assessment transport between environmental compartments

No data available.

## **Additional information**

Other ecotoxicological advice:

No data available.

# 13. Disposal considerations

# Waste disposal of substance:

Observe national and local legal requirements.

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#### Container disposal:

Dispose of in accordance with national, state and local regulations.

# 14. Transport Information

Land transport

**TDG** 

Not classified as a dangerous good under transport regulations

Sea transport

**IMDG** 

Not classified as a dangerous good under transport regulations

Air transport

Not classified as a dangerous good under transport regulations

# 15. Regulatory Information

#### **Federal Regulations**

Not applicable

NFPA Hazard codes:

Health: 0 Fire: 1 Reactivity: 0 Special:

# 16. Other Information

# SDS Prepared by:

Master Builders Solutions NA Product Regulations

SDS Prepared on: 2025/08/05

We support worldwide Responsible Care® initiatives. We value the health and safety of our employees, customers, suppliers and neighbors, and the protection of the environment. Our commitment to Responsible Care is integral to conducting our business and operating our facilities in a safe and environmentally responsible fashion, supporting our customers and suppliers in ensuring the safe and environmentally sound handling of our products, and minimizing the impact of our operations on society and the environment during production, storage, transport, use and disposal of our products.

#### Kollidon® 17 PF

This information is considered accurate but is not exhaustive and shall only be used as a guideline based on current knowledge of the chemical substance or mixture. Safety precautions suitable for the product must be applied.

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