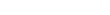
# Product Information Ultramid®

B3M6 LS



09/2025 **PA6-M30** 



## **Product Information**

A mineral-filled injection molding grade for high impact industrial items having very high dimensional stability, such as automobile wheel covers; also exhibits excellent laser marking properties.

## Physical form and storage

The product is supplied in the form of granules with a bulk density of approx. 0.7 g/cm³. Standard packs are bag and bulk container (octagonal IBC=intermediate bulk container made from corrugated board with a liner bag). Other packaging materials and shipping in road or rail silo wagons are possible by agreement. The containers should only be opened immediately before processing or drying. To ensure that the delivered product absorbs as little moisture as possible, the containers should be stored in dry rooms and always carefully closed again after partial quantities have been withdrawn. In principle, the product can be stored for a long period of time. Containers stored in cold rooms should be equalized to ambient temperature before opening in order to avoid condensation on the granules. Regardless of the storage conditions, the product should be pre-dried according to our recommendations and the machine should preferably be loaded using a closed conveyor system.

# **Product safety**

In case processing is done under conditions as recommended (cf. processing data sheet) melts are thermally stable and do not generate hazards by molecular degradation or the evolution of gases and vapors. Like all thermoplastic polymers the product decomposes on exposure to excessive thermal load, e.g. when it is overheated or as a result of cleaning by burning off. Further information is available from the safety data sheet.

#### Note

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our product, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the product for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein may change without prior information and do not constitute the agreed contractual quality of the product. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed. In order to check the availability of products please contact us or our sales agency.

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# **Product Information**



Typical values for uncoloured product at 23 °C¹)	Test method	Unit	Values <sup>2)</sup>
Properties			
Polymer abbreviation Density Viscosity number (0.5% in 96% H <sub>2</sub> SO <sub>4</sub> ) Water absorption, saturation in water at 23°C Moisture absorption, equilibrium 23°C/50% r.h.	ISO 1183 ISO 307, 1157, 1628 similar to ISO 62 similar to ISO 62	- kg/m³ cm³/g % %	PA6-M30 1360 140 5.9 - 6.5 2.2 - 2.6
Processing			
Melting temperature, DSC MVR 275 °C/5 kg Melt temperature, injection moulding/extrusion Mould temperature, injection moulding Moulding shrinkage, constrained <sup>3)</sup> Pre/Post-processing, Pre-drying, Temperature Pre/Post-processing, Pre-drying, Time Melt temperature Mold temperature	ISO 11357-1/-3 ISO 1133 - - - - - - -	°C cm³/10min °C °C °C % °C h °C c	220 60 270 - 290 80 - 90 0.75 80 4 280
Flammability			
UL94 flammability rating at nominal 1.5 mm (thickness tested) Yellow Card available UL94 flammability rating (thickness tested) Yellow Card available Automotive materials (Thickness >= 1 mm) 4)	IEC 60695-11-10 - IEC 60695-11-10 - ISO 3795, FMVSS 302	class (mm) - class (mm)	HB (1.6) yes HB (3.2) yes +
Mechanical properties			dry / cond.
Tensile modulus Stress at break Strain at break Tensile creep modulus, 1000 h, strain 0.5%, 23°C Flexural modulus Flexural strength Charpy unnotched impact strength (23°C) Charpy unnotched impact strength (-30°C) Charpy notched impact strength (23°C) Charpy notched impact strength (-30°C) Izod notched impact strength (23°C) Izod notched impact strength (23°C)	ISO 527-1/-2 ISO 527-1/-2 ISO 527-1/-2 ISO 899-1 ISO 178 ISO 179/1eU ISO 179/1eU ISO 179/1eU ISO 179/1eA ISO 179/1eA ISO 180/A ASTM D 256	MPa MPa % MPa MPa MPa kJ/m² kJ/m² kJ/m² kJ/m² kJ/m²	4600 / 1700 75 / 45 15 / 45 800 4000 / 1400 145 / 80 220 / N 145 / - 9 / 24 7 / - 6.5 / 15 60 / 150
Thermal properties			
Deflection temp. under load 1.8 MPa (HDT A) Deflection temp. under load 0.45 MPa (HDT B) Max. service temperature (short cycle operation) Coefficient of linear thermal expansion, longitudinal (23-55)°C Coefficient of linear thermal expansion, transverse (23-55)°C Thermal conductivity Specific heat capacity	ISO 75-1/-2 ISO 75-1/-2 - ISO 11359-1/-2 ISO 11359-1/-2 DIN 52612-1	°C °C E-6/K E-6/K W/(m K) J/(kg*K)	65 195 180 75 91 0.31 1400
Electrical properties			
Relative permittivity (1 MHz) Dissipation factor (1 MHz) Volume resistivity Surface resistivity Comparative tracking index, CTI, test liquid A	IEC 62631-2-1 IEC 62631-2-1 IEC 62631-3-1 IEC 62631-3-2 IEC 60112	- E-4 Ohm*m Ohm -	3.5 / 6.2 200 / 2000 1E13 / 1E10 1E12 / 1E10 - / 450

## Footnotes

Footnotes

1) If product name or properties don't state otherwise.

2) The asterisk symbol "\* signifies inapplicable properties.

3) Test box with central gating, dimensions of base (107\*47\*1,5) mm, processing condition: TM = 280°C, TW = 80°C

4) += passed