

# Safety Data Sheet

## Kollidon<sup>®</sup> 12 PF

Revision date : 2025/08/27

Version: 2.0

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(30034972/SDS\_GEN\_PA/EN)

### 1. Identification

#### Product identifier used on the label

#### Kollidon<sup>®</sup> 12 PF

#### Recommended use of the chemical and restriction on use

Recommended use\*: pharmaceutical excipient

Unsuitable for use: Not intended for sale to or use by the general public.

\* The "Recommended use" identified for this product is provided solely to comply with a Federal requirement and is not part of the seller's published specification. The terms of this Safety Data Sheet (SDS) do not create or infer any warranty, express or implied, including by incorporation into or reference in the seller's sales agreement.

#### Details of the supplier of the safety data sheet

##### Company:

Master Builders Solutions Panamá S.A.  
Galera 9130, Locales 3 y 3A  
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Sur  
Panamá-Pacífico, Panamá  
República de Panamá  
0831-01270 Paitilla, Panamá  
+(507) 210-0050 -> Central Office  
+(507) 297-4250 -> Site

Telephone: +(507) 210-0050

#### Emergency telephone number

##### 24 Hour Emergency Response Information

International emergency number:

Telephone: +49 180 2273-112

#### Other means of identification

Synonyms: 2-Pyrrolidinone, 1-ethenyl-, homopolymer

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### 2. Hazards Identification

#### According to Regulation NOM-018-STPS-2015

#### Classification of the product

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Combustible Dust

Combustible Dust (1)

Combustible Dust

### Label elements

Signal Word:

Warning

Hazard Statement:

May form combustible dust concentration in air.

### Hazards not otherwise classified

The product is under certain conditions capable of dust explosion.

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## 3. Composition / Information on Ingredients

### According to Regulation NOM-018-STPS-2015

Under the referenced regulation, this product does not contain any components classified for health hazards above the relevant cut off value.

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## 4. First-Aid Measures

### Description of first aid measures

#### General advice:

Remove contaminated clothing.

#### If inhaled:

Keep patient calm, remove to fresh air.

#### If on skin:

Wash thoroughly with soap and water

#### If in eyes:

Wash affected eyes for at least 15 minutes under running water with eyelids held open.

#### If swallowed:

Rinse mouth and then drink 200-300 ml of water.

### Most important symptoms and effects, both acute and delayed

Symptoms: No data available.

### Indication of any immediate medical attention and special treatment needed

#### Note to physician

Treatment:

Symptomatic treatment (decontamination, vital functions).

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### 5. Fire-Fighting Measures

#### Extinguishing media

Suitable extinguishing media:  
water spray, foam, dry powder

Unsuitable extinguishing media for safety reasons:  
water jet

Additional information:

Avoid whirling up the material/product because of the danger of dust explosion.

#### Special hazards arising from the substance or mixture

Hazards during fire-fighting:

carbon oxides, cyanides, nitrogen oxides

The substances/groups of substances mentioned can be released in case of fire. Dust explosion hazard.

#### Advice for fire-fighters

Protective equipment for fire-fighting:

Firefighters should be equipped with self-contained breathing apparatus and turn-out gear.

#### Further information:

Dispose of fire debris and contaminated extinguishing water in accordance with official regulations.

Dusty conditions may ignite explosively in the presence of an ignition source causing flash fire.

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### 6. Accidental release measures

#### Further accidental release measures:

Avoid dispersal of dust in the air (e.g. by clearing dusty surfaces with compressed air). Avoid the formation and build-up of dust - danger of dust explosion. Dust in sufficient concentration can result in an explosive mixture in air. Handle to minimize dusting and eliminate open flame and other sources of ignition.

#### Personal precautions, protective equipment and emergency procedures

Avoid dust formation. Use personal protective clothing. Information regarding personal protective measures, see section 8.

Wear appropriate respiratory protection. Use personal protective clothing. Ensure adequate ventilation.

#### Environmental precautions

Do not discharge into drains/surface waters/groundwater.

#### Methods and material for containment and cleaning up

For small amounts: Contain with dust binding material and dispose of.

For large amounts: Sweep/shovel up.

Dispose of absorbed material in accordance with regulations. Avoid dust formation.

Nonsparking tools should be used.

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## 7. Handling and Storage

### Precautions for safe handling

Avoid dust formation. Provide exhaust ventilation if dust is formed.

Protection against fire and explosion:

Avoid whirling up the material/product because of the danger of dust explosion. Avoid dust formation. Dust in sufficient concentration can result in an explosive mixture in air. Handle to minimize dusting and eliminate open flame and other sources of ignition. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. Dry powders can build static electricity charges when subjected to the friction of transfer and mixing operations. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres. Refer to NFPA 660 (2025) Standard for Combustible Dust and Particulate Solids. NFPA 660 is a combination of Standards NFPA 61 (Agriculture and Food), NFPA 484 (Metals), NFPA 652 (Fundamentals of Combustible Dusts), NFPA 654 (Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids), NFPA 65 (Sulfur), and NFPA 664 (Woodworking/Processing). Consult NFPA 660 standard for relevant commodity-specific and general safety information.

### Conditions for safe storage, including any incompatibilities

Further information on storage conditions: Keep container tightly closed and dry.

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## 8. Exposure Controls/Personal Protection

No substance specific occupational exposure limits known.

### Advice on system design:

Provide local exhaust ventilation to control dusts/mists. It is recommended that all dust control equipment such as local exhaust ventilation and material transport systems involved in handling of this product contain explosion relief vents or an explosion suppression system or an oxygen deficient environment. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment). Use only appropriately classified electrical equipment and powered industrial trucks.

### Personal protective equipment

#### Respiratory protection:

Breathing protection if dusts are formed. Wear a NIOSH-certified (or equivalent) particulate respirator.

#### Hand protection:

Chemical resistant protective gloves

#### Eye protection:

Wear safety goggles (chemical goggles) if there is potential for airborne dust exposures.

#### Body protection:

Body protection must be chosen based on level of activity and exposure.

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### General safety and hygiene measures:

Handle in accordance with good industrial hygiene and safety practice. Wearing of closed work clothing is recommended. Wear protective clothing as necessary to minimize contact. No eating, drinking, smoking or tobacco use at the place of work. Hands and/or face should be washed before breaks and at the end of the shift. Store work clothing separately.

## 9. Physical and Chemical Properties

Physical state:	solid	
Form:	powder	
Odour:	almost odourless	
Odour threshold:	not determined	
Colour:	white to cream	
pH value:	3 - 7 ( 100 g/l, 20 °C)	
melting range:	>= 130 °C The substance / product decomposes.	
freezing range:	No data available.	
Boiling point:	not applicable	
Flash point:	not applicable	
Flammability:	not highly flammable	(VDI 2263, sheet 1, 1.2 (May 1990))
Lower explosion limit:	For solids not relevant for classification and labelling.	
Upper explosion limit:	For solids not relevant for classification and labelling.	
Autoignition:	approx. 420 °C	(DIN 51794)
Vapour pressure:	negligible	
Density:	1.2 g/cm <sup>3</sup> ( 20 °C)	
Bulk density:	400 - 600 kg/m <sup>3</sup>	
Partitioning coefficient n-octanol/water (log Pow):	< -5	
Thermal decomposition:	> 165 °C (DSC (DIN 51007))	
Viscosity, dynamic:	not relevant	
Viscosity, kinematic:	No data available.	
Solubility in water:	> 800 g/l ( 23 °C)	
Solubility (qualitative):	soluble solvent(s): organic solvents,	
Molecular weight:	No data available.	
Evaporation rate:	negligible	
<u>Particle characteristics</u>		
Particle size distribution:	typically > 10 µm	(D50, Volumetric Distribution, ISO 13320-1)

## 10. Stability and Reactivity

### Reactivity

No hazardous reactions if stored and handled as prescribed/indicated.

Corrosion to metals:

Corrosive effects to metal are not anticipated.

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Oxidizing properties:

not fire-propagating

Formation of

flammable gases:

Remarks:

Forms no flammable gases in the presence of water.

### Chemical stability

The product is stable if stored and handled as prescribed/indicated.

### Possibility of hazardous reactions

Dust explosion hazard.

### Conditions to avoid

Avoid dust formation. Avoid electro-static charge. Avoid all sources of ignition: heat, sparks, open flame. See SDS section 7 - Handling and storage.

### Incompatible materials

strong alkalies

### Hazardous decomposition products

Decomposition products:

Hazardous decomposition products: No hazardous decomposition products if stored and handled as prescribed/indicated.

Thermal decomposition:

> 165 °C (DSC (DIN 51007))

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## 11. Toxicological information

### Primary routes of exposure

Routes of entry for solids and liquids are ingestion and inhalation, but may include eye or skin contact. Routes of entry for gases include inhalation and eye contact. Skin contact may be a route of entry for liquefied gases.

### Acute Toxicity/Effects

#### Acute toxicity

Assessment of acute toxicity: Virtually nontoxic after a single ingestion. Virtually nontoxic by inhalation.

#### Oral

Type of value: LD50

Species: rat

Value: > 2,000 mg/kg (BASF-Test)

#### Inhalation

Type of value: LC50

Species: rat

Value: > 5.2 mg/l (OECD Guideline 403)

Exposure time: 4 h

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### Dermal

No data available.

### Assessment other acute effects

No data available.

### Irritation / corrosion

Assessment of irritating effects: Not irritating to the skin. Not irritating to the eyes.

### Skin

Species: rabbit

Result: non-irritant

Method: Draize test

### Eye

Species: rabbit

Result: non-irritant

Method: Draize test

### Sensitization

Assessment of sensitization: No data available.

### Aspiration Hazard

not applicable

## **Chronic Toxicity/Effects**

### Repeated dose toxicity

Assessment of repeated dose toxicity: No data available.

### Genetic toxicity

Assessment of mutagenicity: The substance was not mutagenic in studies with mammals.

### Carcinogenicity

Assessment of carcinogenicity: In long-term animal studies in which the substance was given in high doses by feed, a carcinogenic effect was not observed.

### Reproductive toxicity

Assessment of reproduction toxicity: No data available.

### Reproduction

Experimental/calculated data: No data available.

### Teratogenicity

Assessment of teratogenicity: No indications of a developmental toxic / teratogenic effect were seen in animal studies.

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## **12. Ecological Information**

### **Toxicity**

Aquatic toxicity

Assessment of aquatic toxicity:

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There is a high probability that the product is not acutely harmful to aquatic organisms. The inhibition of the degradation activity of activated sludge is not anticipated when introduced to biological treatment plants in appropriate low concentrations.

### Toxicity to fish

LC50 (96 h) > 10,000 mg/l, *Leuciscus idus* (DIN 38412 Part 15, static)

### **Microorganisms/Effect on activated sludge**

#### Toxicity to microorganisms

OECD Guideline 209 aerobic

activated sludge, industrial/EC20 (0.5 h): > 1,995 mg/l

### **Persistence and degradability**

#### Assessment biodegradation and elimination (H2O)

Poorly eliminated from water.

Poorly eliminated from water.

#### Elimination information

< 10 % DOC reduction (15 d) (OECD Guideline 302 B) (aerobic, activated sludge, industrial) Poorly eliminated from water.

### **Bioaccumulative potential**

#### Bioaccumulation potential

Based on its structural properties, the polymer is not biologically available. Accumulation in organisms is not to be expected.

### **Mobility in soil**

#### Assessment transport between environmental compartments

Adsorption to solid soil phase is not expected.

### **Additional information**

Other ecotoxicological advice:

No data available.

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## 13. Disposal considerations

### **Waste disposal of substance:**

Do not discharge into drains/surface waters/groundwater. Dispose of in accordance with national, state and local regulations.

### **Container disposal:**

Uncontaminated packaging can be re-used. Packs that cannot be cleaned should be disposed of in the same manner as the contents.

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## 14. Transport Information



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### Land transport

TDG

Not classified as a dangerous good under transport regulations

### Sea transport

IMDG

Not classified as a dangerous good under transport regulations

### Air transport

IATA/ICAO

Not classified as a dangerous good under transport regulations

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## 15. Regulatory Information

### Federal Regulations

Not applicable

### NFPA Hazard codes:

Health: 0

Fire: 1

Reactivity: 0

Special:

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## 16. Other Information

### SDS Prepared by:

Master Builders Solutions NA Product Regulations

SDS Prepared on: 2025/08/27

We support worldwide Responsible Care® initiatives. We value the health and safety of our employees, customers, suppliers and neighbors, and the protection of the environment. Our commitment to Responsible Care is integral to conducting our business and operating our facilities in a safe and environmentally responsible fashion, supporting our customers and suppliers in ensuring the safe and environmentally sound handling of our products, and minimizing the impact of our operations on society and the environment during production, storage, transport, use and disposal of our products.

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This information is considered accurate but is not exhaustive and shall only be used as a guideline based on current knowledge of the chemical substance or mixture. Safety precautions suitable for the product must be applied.

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END OF DATA SHEET