

Safety data sheet

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BASF Safety data sheet

Date / Revised: 24.01.2025

Version: 3.0

Product: **ULTRAMID® A3HG6 HR BLACK 23591 POLYAMIDE**

(30043125/SDS_GEN_TH/EN)

Date of print: 19.10.2025

1. Substance/preparation and manufacturer/supplier identification

Product name:

ULTRAMID® A3HG6 HR BLACK 23591 POLYAMIDE

Use: Polymer

Recommended use: Polymer, for industrial processing only

Manufacturer/supplier:

BASF (Thai) Limited

23rd Floor, Emporium Tower, 622, Sukhumvit 24 Rd.,

Klongton, Klongtoey, Bangkok 10110, THAILAND

Telephone: +66 2624-1999

Telefax number: +66 2664-9254

E-mail address: Thailand-SDS-info@basf.com

Emergency information:

International emergency number:

Telephone: +49 180 2273-112

2. Hazard identification

Classification according to UN GHS 2009

Classification of the substance and mixture:

No need for classification according to GHS criteria for this product.

Label elements and precautionary statement:

The product does not require a hazard warning label in accordance with GHS criteria.

Other hazards which do not result in classification:

No specific dangers known, if the regulations/notes for storage and handling are considered.

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3. Composition/information on ingredients

Chemical nature

Substance nature: mixture

Preparation based on: polyamide
, polyamide (PA 66)

additives, fillers

4. First-Aid Measures

General advice:

Avoid contact with the skin, eyes and clothing.

If inhaled:

If difficulties occur after dust has been inhaled, remove to fresh air and seek medical attention.

On skin contact:

Burns caused by molten material require hospital treatment.

On contact with eyes:

In case of contact with the eyes, rinse immediately for at least 15 minutes with plenty of water. If irritation develops, seek medical attention.

On ingestion:

Rinse mouth and then drink 200-300 ml of water. If difficulties occur: Seek medical attention.

Note to physician:

Symptoms: (Further) symptoms and / or effects are not known so far

Hazards: No hazard is expected under intended use and appropriate handling.

Treatment: Treat according to symptoms (decontamination, vital functions), no known specific antidote.

5. Fire-Fighting Measures

Suitable extinguishing media:

water spray, foam, dry powder

Unsuitable extinguishing media for safety reasons:

water jet

Specific hazards:

Traces of the substances/groups of substances mentioned can be released in case of fire.

Specific hazards:

ammonia, aqueous solution, carbon monoxide, cyclopentanone, hydrogen cyanide, amine derivatives, nitriles

Under special fire conditions traces of other toxic substances are possible. Formation of further decomposition and oxidation products depends upon the fire conditions.

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Special protective equipment:

Wear a self-contained breathing apparatus.

Further information:

Dispose of fire debris and contaminated extinguishing water in accordance with official regulations.

Keep adjacent fire-exposed buildings, equipment, and materials cool with water spray.

6. Accidental Release Measures

Personal precautions:

No special precautions necessary.

Environmental precautions:

No special precautions necessary.

Methods for cleaning up or taking up:

For small amounts: Pick up with suitable appliance and dispose of.

For large amounts: Pick up with suitable appliance and dispose of.

For residues: Sweep/shovel up.

Dispose of absorbed material in accordance with regulations.

Additional information: High risk of slipping due to leakage/spillage of product.

7. Handling and Storage

Handling

Avoid inhalation of dusts/mists/vapours. Exhaust ventilation at processing machines is required during thermal processing and/or machining.

Protection against fire and explosion:

Take precautionary measures against static discharges.

Storage

Segregate from foods and animal feeds.

Suitable materials for containers: Low density polyethylene (LDPE), High density polyethylene (HDPE), Aluminium, Carbon steel (Iron)

Storage stability:

Protect against moisture.

8. Exposure controls and personal protection

Components with occupational exposure limits

The limit values will not be achieved if the product is processed proper and suitable ventilation is provided.

Personal protective equipment

Respiratory protection:

Breathing protection if breathable aerosols/dust are formed. Wear respiratory protection if ventilation is inadequate. (Particle filter EN 143 P2 or FFP2)

Hand protection:

Use additional heat protection gloves when handling hot molten masses (EN 407), e.g. of textile or leather.

Eye protection:

Safety glasses with side-shields (frame goggles) (e.g. EN 166)

Body protection:

Body protection must be chosen depending on activity and possible exposure, e.g. apron, protecting boots, chemical-protection suit (according to EN 14605 in case of splashes or EN ISO 13982 in case of dust).

General safety and hygiene measures:

No special precautions necessary. Avoid generating or breathing dust, mist or fumes. Ensure adequate ventilation. When using, do not eat, drink or smoke. Hands and/or face should be washed before breaks and at the end of the shift. After use of gloves apply skin-cleaning agents and skin cosmetics.

9. Physical and Chemical Properties

Form:	granules
Colour:	various, depending on the colourant
Odour:	odourless
Odour threshold:	not applicable

pH value:	not applicable
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Melting temperature:	approx. 260 °C (1,013 hPa)	(DIN 53765)
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Boiling range:	The substance / product decomposes therefore not determined.
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Sublimation point:	No applicable information available.
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Flash point:	not applicable
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Evaporation rate:	The product is a non-volatile solid.
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Flammability (solid/gas):	not self-igniting	(derived from flash point)
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Lower explosion limit:	For solids not relevant for classification and labelling.	
Upper explosion limit:	For solids not relevant for classification and labelling.	
Ignition temperature:	> 400 °C	(ASTM D1929)
Thermal decomposition:	> 320 °C	(TGA)
Self ignition:	not self-igniting	Test type: Spontaneous self-ignition at room-temperature.
Self heating ability:	It is not a substance capable of spontaneous heating according to UN transport regulations class 4.2.	(VDI 2263, sheet 1, 1.4.1 (May 1990))
Explosion hazard:	not explosive	
Fire promoting properties:	not fire-propagating	
Vapour pressure:	not applicable	
Density:	1.15 - 1.60 g/cm ³ (20 °C, 1,013 hPa)	(EN ISO 1183-1)
Relative density:	Study does not need to be conducted.	
Bulk density:	500 - 800 kg/m ³ (20 °C, 1,013 hPa)	(DIN 53466)
Relative vapour density (air):	not applicable	
Solubility in water:	insoluble (20 °C, 1,013 hPa)	
Partitioning coefficient n-octanol/water (log Pow):	not applicable	
Viscosity, dynamic:	not applicable, the product is a solid	
Viscosity, kinematic:	not applicable, the product is a solid	

Particle characteristics

Particle size distribution:	spheroidal -	
Specific Surface Area:	0.0 m ² /g	(MSSA, ISO 9227)

10. Stability and Reactivity

Conditions to avoid:

Temperature: > 320 °C

See SDS section 7 - Handling and storage.

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Thermal decomposition: > 320 °C (TGA)

Substances to avoid:

No substances known that should be avoided.

Corrosion to metals: No corrosive effect on metal.

Hazardous reactions:

No hazardous reactions known.

The product is chemically stable.

Possible decomposition products:

ammonia, aqueous solution, carbon monoxide, carbon dioxide, cyclopentanone, hydrogen cyanide
amines, nitriles

Chemical stability:

The product is stable if stored and handled as prescribed/indicated.

The product is chemically stable.

Reactivity:

No hazardous reactions if stored and handled as prescribed/indicated.

11. Toxicological Information

Routes of exposure

Assessment of acute toxicity

Contact with molten product may cause thermal burns.

Symptoms

(Further) symptoms and / or effects are not known so far

Irritation

Assessment of irritating effects:

Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

Experimental/calculated data:

Serious eye damage/irritation: May cause mechanical irritation.

Respiratory/Skin sensitization

Assessment of sensitization:

Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

Germ cell mutagenicity

Assessment of mutagenicity:

Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

Carcinogenicity

Assessment of carcinogenicity:

Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

Reproductive toxicity

Assessment of reproduction toxicity:

Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

Developmental toxicity

Assessment of teratogenicity:

Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

Specific target organ toxicity (single exposure)

not applicable

Repeated dose toxicity and Specific target organ toxicity (repeated exposure)

Assessment of repeated dose toxicity:

Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

Aspiration hazard

No aspiration hazard expected.

Other relevant toxicity information

Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

12. Ecological Information

Ecotoxicity

Assessment of aquatic toxicity:

The product has not been tested. The statement has been derived from the structure of the product. There is a high probability that the product is not acutely harmful to aquatic organisms.

Mobility

Assessment transport between environmental compartments:

Adsorption to solid soil phase is not expected.

Persistence and degradability

Assessment biodegradation and elimination (H₂O):

The product is virtually insoluble in water and can thus be separated from water mechanically in suitable effluent treatment plants.

Elimination information:

Poorly biodegradable.

Assessment of stability in water:

According to structural properties, hydrolysis is not expected/probable.

Bioaccumulation potential

Assessment bioaccumulation potential:

Does not significantly accumulate in organisms.

Bioaccumulation potential:

Because of the product's consistency and low water solubility, bioavailability is improbable.

Other adverse effects

Adsorbable organically-bound halogen (AOX):

This product contains no organically-bound halogen.

Additional information

Other ecotoxicological advice:

The product is a polymeric compound.

13. Disposal Considerations

Check for possible recycling.

Incinerate in suitable incineration plant, observing local authority regulations.

Contaminated packaging:

Packs must be completely emptied.

Completely emptied packagings can be given for recycling.

14. Transport Information

Domestic transport:

	Not classified as a dangerous good under transport regulations
UN number or ID number	Not applicable
UN proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable
Special precautions for user	None known

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Sea transport**IMDG**

	Not classified as a dangerous good under transport regulations
UN number or ID number:	Not applicable
UN proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable
	Marine pollutant: no
Special precautions for user	None known

Air transport**IATA/ICAO**

	Not classified as a dangerous good under transport regulations
UN number or ID number	Not applicable
Proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable
Special precautions for user	None known

Maritime transport in bulk according to IMO instruments

Maritime transport in bulk is not intended.

15. Regulatory Information**Other regulations**

16. Other Information

Vertical lines in the left hand margin indicate an amendment from the previous version.

The data contained in this safety data sheet are based on our current knowledge and experience and describe the product only with regard to safety requirements. This safety data sheet is neither a Certificate of Analysis (CoA) nor technical data sheet and shall not be mistaken for a specification agreement. Identified uses in this safety data sheet do neither represent an agreement on the corresponding contractual quality of the substance/mixture nor a contractually designated use. It is the responsibility of the recipient of the product to ensure any proprietary rights and existing laws and legislation are observed.