

Safety data sheet

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BASF Safety data sheet

Date / Revised: 17.10.2025

Product: **4-Hydroxybutyl Acrylate (4-HBA)**

Version: 7.0

(30041244/SDS_GEN_TH/EN)

Date of print: 18.10.2025

1. Substance/preparation and manufacturer/supplier identification

Product name:

4-Hydroxybutyl Acrylate (4-HBA)

Use: Monomer.

Recommended use: for industrial use only

Manufacturer/supplier:

BASF (Thai) Limited

23rd Floor, Emporium Tower, 622, Sukhumvit 24 Rd.,

Klongton, Klongtoey, Bangkok 10110, THAILAND

Telephone: +66 2624-1999

Telefax number: +66 2664-9254

E-mail address: Thailand-SDS-info@basf.com

Emergency information:

International emergency number:

Telephone: +49 180 2273-112

2. Hazard identification

Classification according to UN GHS 2009

Classification of the substance and mixture:

Acute toxicity: Cat.4 (oral)

Skin irritation: Cat.2

Serious eye damage: Cat.1

Skin sensitization: Cat.1

Hazardous to the aquatic environment - acute: Cat.3

Label elements and precautionary statement:

Pictogram:

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Signal Word:
Danger

Hazard Statement:

H318	Causes serious eye damage.
H315	Causes skin irritation.
H302	Harmful if swallowed.
H317	May cause an allergic skin reaction.
H402	Harmful to aquatic life.

Precautionary Statements (Prevention):

P280	Wear protective gloves and eye protection or face protection.
P261	Avoid breathing mist or vapour or spray.
P273	Avoid release to the environment.
P272	Contaminated work clothing should not be allowed out of the workplace.
P270	Do not eat, drink or smoke when using this product.
P264	Wash contaminated body parts thoroughly after handling.

Precautionary Statements (Response):

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER or physician.
P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P330	Rinse mouth.
P362 + P364	Take off contaminated clothing and wash it before reuse.

Precautionary Statements (Disposal):

P501	Dispose of contents and container to hazardous or special waste collection point.
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Other hazards which do not result in classification:

If applicable information is provided in this section on other hazards which do not result in classification but which may contribute to the overall hazards of the substance or mixture.
See section 12 - Results of PBT and vPvB assessment.

3. Composition/information on ingredients

Chemical nature

Substance nature: Substance

4-hydroxybutyl acrylate

CAS Number: 2478-10-6

Hazardous ingredients

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4-hydroxybutyl acrylate

Content (W/W): $\geq 97\%$ - $\leq 100\%$

CAS Number: 2478-10-6

Acute Tox.: Cat. 4 (oral)

Skin Irrit.: Cat. 2

Eye Dam.: Cat. 1

Skin Sens.: Cat. 1

Aquatic Acute: Cat. 3

1,4-butanediyl diacrylate

Content (W/W): $\geq 0\%$ - $\leq 0.5\%$

CAS Number: 1070-70-8

Acute Tox.: Cat. 4 (Inhalation - vapour)

Acute Tox.: Cat. 4 (oral)

Acute Tox.: Cat. 3 (dermal)

Skin Sens.: Cat. 1A

Skin Corr.: Cat. 1C

Eye Dam.: Cat. 1

Aquatic Acute: Cat. 2

Aquatic Chronic: Cat. 3

acrylic acid

Content (W/W): $\geq 0\%$ - $\leq 0.3\%$

CAS Number: 79-10-7

Acute Tox.: Cat. 4 (Inhalation - vapour)

Acute Tox.: Cat. 4 (oral)

Aquatic Chronic: Cat. 2

Aquatic Acute: Cat. 1

Flam. Liq.: Cat. 3

Eye Dam.: Cat. 1

Skin Corr.: Cat. 1A

M-factor acute: 1

4. First-Aid Measures

General advice:

Remove contaminated clothing.

If inhaled:

Keep patient calm, remove to fresh air, seek medical attention. Immediately administer a corticosteroid from a controlled/metered dose inhaler.

On skin contact:

Immediately wash thoroughly with plenty of water, apply sterile dressings, consult a skin specialist.

On contact with eyes:

Immediately wash affected eyes for at least 15 minutes under running water with eyelids held open, consult an eye specialist.

On ingestion:

Immediately rinse mouth and then drink 200-300 ml of water, seek medical attention.

Note to physician:

Symptoms: Information, i.e. additional information on symptoms and effects may be included in the GHS labeling phrases available in Section 2 and in the Toxicological assessments available in Section 11.

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Hazards: Information, i.e. additional information on symptoms and effects may be included in the GHS labeling phrases available in Section 2 and in the Toxicological assessments available in Section 11. (Further) symptoms and / or effects are not known so far

Treatment: Treat according to symptoms (decontamination, vital functions), no known specific antidote.

5. Fire-Fighting Measures

Suitable extinguishing media:
dry powder, water spray, carbon dioxide, foam

Unsuitable extinguishing media for safety reasons:
water jet

Additional information:
Use extinguishing measures to suit surroundings.

Specific hazards:
Risk of violent self-polymerization if overheated in a container. Cool endangered containers with water-spray.

The product is combustible. See SDS section 7 - Handling and storage.

Special protective equipment:
Wear a self-contained breathing apparatus. Special protective equipment for firefighters

Further information:
Extend fire extinguishing measures to the surroundings. Fight fire from maximum distance. Vapours are heavier than air and may accumulate in low areas and travel a considerable distance up to the source of ignition.

Further information:
In case of a fire in the vicinity a restabilization system should be used if the temperature in the bulk storage-tank reaches 45°C. Evacuate area of all unnecessary personnel. In case of a fire in the vicinity evacuate all personnel in a greater area if the temperature in the bulk storage-tank reaches 60°C.

Further information:
Dispose of fire debris and contaminated extinguishing water in accordance with official regulations.

6. Accidental Release Measures

Personal precautions:
Handle in accordance with good industrial hygiene and safety practice.

Avoid all sources of ignition: heat, sparks, open flame. Use antistatic tools.

Environmental precautions:
Discharge into the environment must be avoided.

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Methods for cleaning up or taking up:

For large amounts: Pump off product.

Spills should be contained, solidified, and placed in suitable containers for disposal. Dispose of absorbed material in accordance with regulations. Ensure adequate ventilation. Suppress gases/vapours/mists with water spray jet. Clean contaminated floors and objects thoroughly with water and detergents, observing environmental regulations. Cleaning operations should be carried out only while wearing breathing apparatus. Pick up with suitable appliance and dispose of.

Additional information: High risk of slipping due to leakage/spillage of product.

Release of substance/product can cause fire or explosion. Shut off or stop source of leak. Shut off or stop released substance/product under safe conditions.

Pack in tightly closed containers for disposal.

7. Handling and Storage

Handling

The substance/ product may be handled only by appropriately trained personnel. Facility parts must be checked for polymer residues and cleaned on regular basis in order to avoid hazardous reactions.

Ensure thorough ventilation of stores and work areas. Encapsulation or exhaust ventilation required. When filling, transferring, or emptying of containers, adequate local exhaust ventilation is necessary. Vent waste air to atmosphere only through suitable separators. Check the condition of seals and connector screw threads.

The temperatures which must be avoided are to be considered. Protect against heat. Protect from direct sunlight. Protect contents from the effects of light. Do not open warm or swollen product containers. Remove persons to safety and alert fire brigade.

Ensure adequate inhibitor and dissolved oxygen level.

Avoid inhalation of dusts/mists/vapours. Avoid aerosol formation. Avoid all direct contact with the substance/product.

Protection against fire and explosion:

Avoid all sources of ignition: heat, sparks, open flame. Substance/product can form explosive mixture with air. Ground all transfer equipment properly to prevent electrostatic discharge. It is recommended that all conductive parts of the machinery are grounded. Explosion-proof equipment is not necessary when loading and processing of the product takes place at a minimum of 5 °C below the flash point.

Heated containers should be cooled to prevent polymerization. If exposed to fire, keep containers cool by spraying with water. Emergency cooling must be provided for the eventuality of a fire in the vicinity.

Storage

Further information on storage conditions: Prior to storage ensure that the transfer equipment used and the intended storage containers do not contain other substances/products. Before transfer to stock the identity of the product must be proved to be without doubt. The entrance to storage rooms is to be granted only to appropriately trained personnel.

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The stabilizer is only effective in the presence of oxygen. Maintain contact with atmosphere containing 5 - 21% oxygen. Never use tanks with inert-gas installation for storage. Risk of polymerization. Protect against heat. Protect from direct sunlight. Avoid UV-light and other radiation with high energy. Protect against contamination. In case of bulk storage, the storage-tanks should at least be equipped with two high temperature alert devices. Even if the product is stored and handled as prescribed/indicated it should be used up within the indicated duration of storage.

Storage stability:Storage temperature: $\leq 25\text{ }^{\circ}\text{C}$

Storage duration: 6 Months

The stated storage temperature should be noted.

Avoid prolonged storage.

This product should be processed as soon as possible.

Ensure adequate inhibitor and dissolved oxygen level.

Check frequently to ensure that stabilizer content is adequate.

The product is stabilized, the shelf life should be noted.

Do not store with less than 10 % headspace above liquid.

Storage stability is based upon ambient temperatures and conditions described.

Storage temperature: $45\text{ }^{\circ}\text{C}$

A restabilization system should be used if the temperature in the bulk storage-tank reaches the indicated value.

Storage temperature: $60\text{ }^{\circ}\text{C}$

All personnel in a greater area should be evacuated if the temperature in the bulk storage-tank reaches the indicated value.

8. Exposure controls and personal protection

Components with occupational exposure limits

acrylic acid, 79-10-7;

TWA value 2 ppm (ACGIHTLV)

TWA value 2 ppm (OEL (TH))

Skin Designation (ACGIHTLV)

Danger of cutaneous absorption

Engineering Controls

Advice on system design:

Ensure adequate ventilation.

Personal protective equipment

Respiratory protection:

Suitable respiratory protection for lower concentrations or short-term effect: Gas filter for gases/vapours of organic compounds (boiling point $>65\text{ }^{\circ}\text{C}$, e. g. EN 14387 Type A)

Hand protection:

Suitable materials also with prolonged, direct contact (Recommended: Protective index 6, corresponding > 480 minutes of permeation time according to EN ISO 374-1):

fluoroelastomer (FKM) - 0.7 mm coating thickness

nitrile rubber (NBR) - 0.4 mm coating thickness

Manufacturer's directions for use should be observed because of great diversity of types.

Supplementary note: The specifications are based on tests, literature data and information of glove manufacturers or are derived from similar substances by analogy. Due to many conditions (e.g. temperature) it must be considered, that the practical usage of a chemical-protective glove in practice may be much shorter than the permeation time determined through testing.

Eye protection:

Tightly fitting safety goggles (splash goggles) (e.g. EN 166)

Body protection:

Body protection must be chosen depending on activity and possible exposure, e.g. apron, protecting boots, chemical-protection suit (according to EN 14605 in case of splashes or EN ISO 13982 in case of dust).

General safety and hygiene measures:

Wearing of closed work clothing is required additionally to the stated personal protection equipment. Avoid inhalation of vapour. Avoid contact with the skin, eyes and clothing. Handle in accordance with good industrial hygiene and safety practice.

9. Physical and Chemical Properties

Form:	liquid	
Colour:	colourless	
Odour:	odourless	
Odour threshold:	not determined	
pH value:	neutral	
Melting point:	-80 °C	
	Literature data.	
Boiling point:	236 °C	(measured)
	(1,013 hPa)	
Flash point:	130 °C	(Unspecified, other)
	Literature data.	
Evaporation rate:	Value can be approximated from Henry's Law Constant or vapor pressure.	
Flammability (solid/gas):	hardly combustible	(derived from flash point)
Lower explosion limit:	For liquids not relevant for classification and labelling., The lower explosion point may be 5 - 15 °C below the flash point.	
Upper explosion limit:	For liquids not relevant for classification and labelling.	

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Ignition temperature:	335 °C	(Regulation 440/2008/EC, A.15)
Thermal decomposition:	155 °C , 571 J/g	(DSC (OECD 113))
Self ignition:	Temperature: 20 °C Based on its structural properties the product is not classified as self-igniting.	Test type: Spontaneous self-ignition at room-temperature.
Self heating ability:	not applicable, the product is a liquid	
SADT:	Not a substance/mixture liable to self-decomposition according to GHS.	
Explosion hazard:	Based on the chemical structure there is no indication of explosive properties.	
Fire promoting properties:	Based on its structural properties the product is not classified as oxidizing.	
Vapour pressure:	approx. 0.005 hPa (20 °C)	(measured)
Density:	1.0393 g/cm ³ (20 °C)	(OECD Guideline 109)
Relative density:	1.0393 (20 °C)	
Relative vapour density (air):	4.97 (20 °C) Heavier than air.	(calculated)
Solubility in water:	miscible 1,000 g/l (20 °C)	
Solubility (qualitative) solvent(s):	organic solvents miscible	
Partitioning coefficient n-octanol/water (log Pow):	0.77 (25 °C)	(measured)
Adsorption/water - soil:	KOC: 10; log KOC: 1 Adsorption to solid soil phase is possible.	(calculated)
Surface tension:	Based on chemical structure, surface activity is not to be expected.	
Viscosity, dynamic:	10.7 mPa.s (20 °C)	(OECD Guideline 114)
Viscosity, kinematic:	10.2 mm ² /s (20 °C)	(calculated (from dynamic viscosity))
Molar mass:	144.17 g/mol	

Particle characteristics

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Particle size distribution: The substance / product is marketed or used in a non solid or granular form. -

10. Stability and Reactivity

Conditions to avoid:

Avoid heat. Avoid oxygen content above the product of less than 5 %. Avoid UV-light and other radiation with high energy. Avoid direct sunlight. Avoid prolonged storage. Avoid inhibitor loss. Avoid excessive temperatures. Avoid all sources of ignition: heat, sparks, open flame. Avoid freezing. Avoid moisture.

Thermal decomposition: 155 °C, 571 J/g (DSC (OECD 113))

Substances to avoid:

radical formers, free radical initiators, peroxides, mercaptans, nitro-compounds, perborates, azides, ether, ketones, aldehydes, amines, nitrates, nitrites, oxidizing agents, reducing agents, strong bases, alkaline reactive substances, acid anhydrides, acid chlorides, concentrated mineral acids, metal salts
Inert gas

Corrosion to metals: No corrosive effect on metal.

Hazardous reactions:

Explosion and fire hazard exists under confined conditions. Ignitable air mixtures can form when the product is heated above the flash point and/or when sprayed or atomized. Formation of explosive gas/air mixtures.

Polymerization coupled with heat formation.

Risk of spontaneous polymerization by oxygen depletion of the liquid phase. Risk of spontaneous polymerization when heated or in the presence of UV radiation. Risk of spontaneous and violent self-polymerization if inhibitor is lost or product is exposed to excessive heat. Polymerization produces gases which may burst closed or confined containers. Reactions may cause ignition.

Risk of spontaneous polymerization in the presence of starters for radical chain reactions (e.g. peroxides). Reacts with nitric acid. Risk of spontaneous polymerization in the presence of oxidizing agents.

Hazardous reactions in presence of mentioned substances to avoid.

The product is stabilized against spontaneous polymerization prior to despatch. The product is stable if stored and handled as prescribed/indicated.

Hazardous decomposition products:

No hazardous decomposition products if stored and handled as prescribed/indicated.

Chemical stability:

The product is stable if stored and handled as prescribed/indicated.

Reactivity:

No hazardous reactions if stored and handled as prescribed/indicated.

11. Toxicological Information

Routes of exposure

Acute oral toxicity

Experimental/calculated data:

LD50rat (oral): 871 mg/kg (BASF-Test)

Acute inhalation toxicity

LC0 rat (by inhalation): 0.17 mg/l 8 h (BASF-Test)

No mortality within the stated exposition time as shown in animal studies. The vapour was tested.

Acute dermal toxicity

LD50 rat (dermal): > 2,000 mg/kg (OECD Guideline 402)

Assessment of acute toxicity

Of moderate toxicity after single ingestion. The inhalation of a highly enriched/saturated vapor-air-mixture represents an unlikely acute hazard. Virtually nontoxic after a single skin contact.

Symptoms

Information, i.e. additional information on symptoms and effects may be included in the GHS labeling phrases available in Section 2 and in the Toxicological assessments available in Section 11.

Irritation

Assessment of irritating effects:

Skin contact causes irritation. May cause severe damage to the eyes.

Experimental/calculated data:

Skin corrosion/irritation rabbit: Irritant. (BASF-Test)

Skin corrosion/irritation rabbit: Irritant. (OECD Guideline 404)

Serious eye damage/irritation rabbit: irreversible damage (Draize test)

Respiratory/Skin sensitization

Assessment of sensitization:

Sensitization after skin contact possible.

Experimental/calculated data:

other In vitro assay: skin sensitizing (In vitro skin sensitization test battery)

Germ cell mutagenicity

Assessment of mutagenicity:

The substance was not mutagenic in bacteria. The substance was mutagenic in various cell culture test systems; however, these results could not be confirmed in tests with mammals. The product has not been fully tested. The statements have been derived in parts from products of a similar structure or composition.

Carcinogenicity

Assessment of carcinogenicity:

In long-term animal studies in which the substance was given by inhalation, a carcinogenic effect was not observed. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

Reproductive toxicity

Assessment of reproduction toxicity:

The results of animal studies gave no indication of a fertility impairing effect. The product has not been fully tested. The statements have been derived in parts from products of a similar structure or composition.

Developmental toxicity

Assessment of teratogenicity:

No indications of a developmental toxic / teratogenic effect were seen in animal studies. The product has not been fully tested. The statements have been derived in parts from products of a similar structure or composition.

Specific target organ toxicity (single exposure)

Based on the available information there is no specific target organ toxicity to be expected after a single exposure.

Repeated dose toxicity and Specific target organ toxicity (repeated exposure)

Assessment of repeated dose toxicity:

After repeated exposure the prominent effect is local irritation. The product has not been fully tested. The statements have been derived in parts from products of a similar structure or composition.

Aspiration hazard

not applicable

not applicable

12. Ecological Information

Ecotoxicity

Toxicity to fish:

LC50 (96 h) approx. 14.66 mg/l, *Leuciscus idus* (DIN 38412 Part 15, static)

The details of the toxic effect relate to the nominal concentration.

Aquatic invertebrates:

EC50 (48 h) 23 mg/l, *Daphnia magna* (Directive 79/831/EEC, static)

The details of the toxic effect relate to the nominal concentration.

Aquatic plants:

EC50 (72 h) 13.6 mg/l (growth rate), *Scenedesmus subspicatus* (OECD Guideline 201, static)

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The details of the toxic effect relate to the nominal concentration.

Microorganisms/Effect on activated sludge:

EC50 (0.5 h) > 1,000 mg/l, activated sludge, domestic (DIN EN ISO 8192-OECD 209-88/302/EEC,P.
C, aerobic)

Nominal concentration.

Chronic toxicity to fish:

No data available.

Chronic toxicity to aquatic invertebrates:

No data available.

Assessment of terrestrial toxicity:

No data available.

Soil living organisms:

No data available.

Terrestrial plants:

No data available.

Other terrestrial non-mammals:

No data available.

Mobility

Assessment transport between environmental compartments:

The substance will not evaporate into the atmosphere from the water surface.

Adsorption to solid soil phase is not expected.

Persistence and degradability

Elimination information:

90 - 100 % DOC reduction (21 d) (OECD 301 A (new version)) (aerobic, activated sludge, domestic, non-adapted)

Assessment of stability in water:

According to structural properties, hydrolysis is not expected/probable.

Information on Stability in Water (Hydrolysis):

$t_{1/2}$ 1.061 a, 50 % (25 °C, pH value 8), (calculated, other)

Bioaccumulation potential

Assessment bioaccumulation potential:

Because of the n-octanol/water distribution coefficient (log Pow) accumulation in organisms is not to be expected.

Bioaccumulation potential:

No data available.

Other adverse effects

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Adsorbable organically-bound halogen (AOX):
This product contains no organically-bound halogen.

13. Disposal Considerations

Must be sent to a suitable incineration plant, observing local regulations.

Contaminated packaging:
Uncleaned empties should be disposed of in the same manner as the contents.

14. Transport Information

Domestic transport:

	Not classified as a dangerous good under transport regulations
UN number or ID number	Not applicable
UN proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable
Special precautions for user	None known

Sea transport

IMDG

	Not classified as a dangerous good under transport regulations
UN number or ID number:	Not applicable
UN proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable
	Marine pollutant: no
Special precautions for user	None known

Air transport

IATA/ICAO

	Not classified as a dangerous good under transport regulations
UN number or ID number	Not applicable
Proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable
Special precautions for user	None known

Maritime transport in bulk according to IMO instruments

Maritime transport in bulk is not intended.

15. Regulatory Information

Other regulations

If other regulatory information applies that is not already provided elsewhere in this safety data sheet, then it is described in this subsection.

16. Other Information

This product is of industrial quality and unless otherwise specified or agreed intended exclusively for industrial use. Any other intended applications should be discussed with the manufacturer. Safe Handling and Storage aspects are covered in a brochure which is available on request.

Vertical lines in the left hand margin indicate an amendment from the previous version.

The data contained in this safety data sheet are based on our current knowledge and experience and describe the product only with regard to safety requirements. This safety data sheet is neither a Certificate of Analysis (CoA) nor technical data sheet and shall not be mistaken for a specification agreement. Identified uses in this safety data sheet do neither represent an agreement on the corresponding contractual quality of the substance/mixture nor a contractually designated use. It is the responsibility of the recipient of the product to ensure any proprietary rights and existing laws and legislation are observed.