

Safety data sheet

Page: 1/10

BASF Safety data sheet
Date / Revised: 30.08.2024
Product: **Epotal® ECO 3675**

Version: 1.0

(30713110/SDS_GEN_VN/EN)

Date of print: 17.10.2025

1. Substance/preparation and manufacturer/supplier identification

Product name:
Epotal® ECO 3675

Use: Raw material, for industrial use only

Manufacturer/supplier:
BASF Vietnam Co. Ltd.
Level 23, Deutsches Haus, 33 Le Duan,
Sai Gon Ward, Ho Chi Minh City, Vietnam
Telephone: +84 28 3824 3833
Telefax number: +84 28 3824 3832
E-mail address: minh-triet.thieu@basf.com

Emergency information:
18001703 (Vietnam)
Telefax number: +84 28 3824 3832
International emergency number:
Telephone: +49 180 2273-112

2. Hazard identification

Classification of the substance and mixture:
No need for classification according to GHS criteria for this product.

Label elements and precautionary statement:

The product does not require a hazard warning label in accordance with GHS criteria.

Other hazards which do not result in classification:
No specific dangers known, if the regulations/notes for storage and handling are considered. If the product adheres to skin, irritation may occur when it dries.

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3. Composition/information on ingredients

Chemical nature

Substance nature: mixture

Aqueous dispersion of a polymer based on: polyurethane

Hazardous ingredients

mixture of: 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one

Content (W/W): < 15 PPM	Acute Tox.: Cat. 3 (oral)
CAS Number: 55965-84-9	Acute Tox.: Cat. 2 (Inhalation - mist)
	Acute Tox.: Cat. 2 (dermal)
	Skin Corr./Irrit.: Cat. 1C
	Eye Dam./Irrit.: Cat. 1
	Skin Sens.: Cat. 1A
	Aquatic Acute: Cat. 1
	Aquatic Chronic: Cat. 1
	M-factor acute: 100
	M-factor chronic: 100

4. First-Aid Measures

General advice:
Remove contaminated clothing.

If inhaled:
Keep patient calm, remove to fresh air, seek medical attention.

On skin contact:
Wash thoroughly with soap and water

On contact with eyes:
Immediately wash affected eyes for at least 15 minutes under running water with eyelids held open, consult an eye specialist.

On ingestion:
Rinse mouth and then drink 200-300 ml of water. Do not induce vomiting unless told to by a poison control center or doctor.

Note to physician:
Symptoms: (Further) symptoms and / or effects are not known so far
Hazards: No hazards anticipated.
Treatment: Symptomatic treatment (decontamination, vital functions).

5. Fire-Fighting Measures

Suitable extinguishing media:
water spray, dry powder, foam, carbon dioxide

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Specific hazards:
No particular hazards known.

Special protective equipment:
No data available.

Further information:
Dispose of fire debris and contaminated extinguishing water in accordance with official regulations.
Product itself is non-combustible; fire extinguishing method of surrounding areas must be considered.

6. Accidental Release Measures

Personal precautions:
Use personal protective clothing. Avoid contact with skin and eyes.

Environmental precautions:
Do not release untreated into natural waters.

Methods for cleaning up or taking up:
For small amounts: Pick up with suitable absorbent material (e.g. sand, sawdust, general-purpose binder, kieselguhr). Dispose of absorbed material in accordance with regulations.
For large amounts: Pump off product.

7. Handling and Storage

Handling

Handle in accordance with good industrial hygiene and safety practice. After long storage, slight quantities of carbon monoxide may be formed. To our best knowledge, the occupational exposure limit (OEL) is not exceeded during use. Entering of tanks must only be performed after intensive cleaning and when it is ensured that residual vapours have been removed. Consideration of national laws and international standards for confined space entry should be taken in to account. In case of doubt, the concentration of Carbon monoxide must be determined.

Storage

Further information on storage conditions: Store protected against freezing.

Protect from temperatures below: 5 °C
Protect from temperatures above: 60 °C

8. Exposure controls and personal protection

Components with occupational exposure limits

No substance specific occupational exposure limits known.

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Personal protective equipment

Hand protection:

Suitable chemical resistant safety gloves (EN ISO 374-1) also with prolonged, direct contact (Recommended: Protective index 6, corresponding > 480 minutes of permeation time according to EN ISO 374-1): E.g. nitrile rubber (0.4 mm), chloroprene rubber (0.5 mm), butyl rubber (0.7 mm) etc. Supplementary note: The specifications are based on tests, literature data and information of glove manufacturers or are derived from similar substances by analogy. Due to many conditions (e.g. temperature) it must be considered, that the practical usage of a chemical-protective glove in practice may be much shorter than the permeation time determined through testing.

Eye protection:

Safety glasses with side-shields (frame goggles) (e.g. EN 166)

General safety and hygiene measures:

Hands and/or face should be washed before breaks and at the end of the shift. Avoid contact with skin and eyes.

9. Physical and Chemical Properties

Form:	liquid, dispersion
Colour:	white
Odour:	almost odourless
Odour threshold:	not determined

pH value:	8 - 11	(DIN ISO 976)
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Information on: water

Melting point:	0 °C
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Information on: water

Boiling point:	100 °C
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Flash point:

not applicable

Flammability (solid/gas): not flammable

Lower explosion limit:

For liquids not relevant for classification and labelling.

Upper explosion limit:

For liquids not relevant for classification and labelling.

Ignition temperature:

not applicable

Thermal decomposition: No decomposition if used correctly.

Self ignition: not self-igniting

Self heating ability: It is not a substance capable of spontaneous heating.

Explosion hazard: not explosive

Fire promoting properties: not fire-propagating

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Information on: water

Vapour pressure: 23.4 hPa
(20 °C)
Literature data.

Density: approx. 1.00 g/cm³ (ISO 2811-1)
(20 °C)

Relative density: No data available.

Relative vapour density (air):
not applicable

Solubility in water: partly soluble
(15 °C)

Miscibility with water: miscible

Partitioning coefficient n-octanol/water (log Pow):
not applicable

Viscosity, dynamic: 5 - 50 mPa.s (DIN EN ISO 3219)
(23 °C, 250 1/s)

Solids content: 29 - 31 % (DIN EN ISO 3251)

Other Information:

Range of particle size: < 0,1 µm - 10 µm

10. Stability and Reactivity

Conditions to avoid:
Avoid extreme temperatures.

Thermal decomposition: No decomposition if used correctly.

Substances to avoid:
No substances known that should be avoided.

Hazardous reactions:
No hazardous reactions when stored and handled according to instructions. After long storage, slight quantities of carbon monoxide may be formed.

No hazardous decomposition products if stored and handled as prescribed/indicated.

Chemical stability:
The product is stable if stored and handled as prescribed/indicated.

Reactivity:
No hazardous reactions if stored and handled as prescribed/indicated.

11. Toxicological Information

Routes of exposure

Acute oral toxicity

Experimental/calculated data:
LD50rat (oral): > 2,000 - 10,000 mg/kg

Assessment of acute toxicity

Virtually nontoxic after a single ingestion. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

Symptoms

(Further) symptoms and / or effects are not known so far

Irritation

Assessment of irritating effects:
If the product adheres to skin, irritation may occur when it dries.

Not irritating to the eyes. Not irritating to the skin. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

Experimental/calculated data:
Skin corrosion/irritation rabbit: non-irritant (OECD Guideline 404)

Serious eye damage/irritation rabbit: non-irritant (OECD Guideline 405)

Respiratory/Skin sensitization

Assessment of sensitization:
Skin sensitizing effects were not observed in animal studies. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

Germ cell mutagenicity

Assessment of mutagenicity:
The substance was not mutagenic in bacteria. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

Carcinogenicity

Assessment of carcinogenicity:
The whole of the information assessable provides no indication of a carcinogenic effect.

Reproductive toxicity

Assessment of reproduction toxicity:
Not expected to cause reproductive toxicity (based on composition).

Developmental toxicity

Assessment of teratogenicity:
The data available for an assessment of the effect of the substance on developmental toxicity are not sufficient for a proper evaluation.

Specific target organ toxicity (single exposure)

Based on the available information there is no specific target organ toxicity to be expected after a single exposure.

Repeated dose toxicity and Specific target organ toxicity (repeated exposure)

Assessment of repeated dose toxicity:

No adverse effects were observed after repeated inhalative exposure in animal studies. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

Aspiration hazard

not applicable

Other relevant toxicity information

Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses. The statement was derived from products of similar composition.

12. Ecological Information

Ecotoxicity

Toxicity to fish:

LC50 (96 h) > 100 mg/l, *Brachydanio rerio* (OECD Guideline 203, static)

Aquatic invertebrates:

EC50 (48 h) > 100 mg/l, *Daphnia magna* (OECD Guideline 202, part 1, static)

Aquatic plants:

EC50 (72 h) > 100 mg/l, *Scenedesmus subspicatus* (OECD Guideline 201)

Nominal concentration.

Microorganisms/Effect on activated sludge:

EC20 (0.5 h) > 100 mg/l, activated sludge, domestic (DIN EN ISO 8192-OECD 209-88/302/EEC, P. C)

The inhibition of the degradation activity of activated sludge is not anticipated when introduced to biological treatment plants in appropriate low concentrations.

Mobility

Assessment transport between environmental compartments:

No data available.

Persistence and degradability

Elimination information:

73 % CO₂ formation relative to the theoretical value (28 d) (OECD 301B; ISO 9439; 92/69/EWG, C.4-C) (aerobic, activated sludge, domestic, non-adapted) Readily biodegradable.

Bioaccumulation potential

Bioaccumulation potential:

Based on its structural properties, the polymer is not biologically available. Accumulation in organisms is not to be expected.

Other adverse effects

Adsorbable organically-bound halogen (AOX):

No data available.

Additional information

Other ecotoxicological advice:

Do not release untreated into natural waters. At the present state of knowledge, no negative ecological effects are expected.

Ecological data are determined by analogy.

13. Disposal Considerations

Information on disposal regulations: Must comply with regulations on hazardous waste such as:

- Decree No. 08/2022/ND-CP of the Government: detailing a number of articles of the Law on Environmental Protection.

- Circular No. 02/2022/TT-BTNMT of the Ministry of Natural Resources and Environment: detailing a number of articles of the Law on Environmental Protection.

Must be disposed of or incinerated in accordance with local regulations.

A waste code in accordance with the European waste catalog (EWC) cannot be specified, due to dependence on the usage.

Observe national and local legal requirements.

14. Transport Information

Domestic transport:

UN number or ID number	Not classified as a dangerous good under transport regulations
UN proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable
Special precautions for user	None known

Sea transport

IMDG

UN number or ID number:	Not classified as a dangerous good under transport regulations
	Not applicable

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UN proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable
	Marine pollutant: no
Special precautions for user	None known

Air transport

IATA/ICAO

	Not classified as a dangerous good under transport regulations
UN number or ID number	Not applicable
Proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable
Special precautions for user	None known

15. Regulatory Information

Other regulations

The SDS is composed based on the Global Harmonization Globally Harmonized System of Classification and Labeling of Chemicals and applicable local chemical regulations as following:

- The Chemical Law 06/2007/QH12 issued on 21/11/2007.
- The decree No. 113/2017/ND-CP specifying and providing guidelines for implementation of certain articles of the law on chemicals.
- The decree No. 82/2022/ND-CP Amendments to some articles of government's decree no.113/2017/ND-CP dated October 09, 2017 specifying and providing guidelines for implementation of certain articles of the law on chemicals.
- Circular 17/2022/TT-BCT Amendments to some articles of circular no. 32/2017/TT-BCT dated December 28, 2017 of the Minister Of Industry And Trade on elaboration and provision of guidelines for implementation of certain articles of the law on chemicals and the government's decree no. 113/2017/ ND-CP dated October 09, 2017 on elaboration and provision of guidelines for implementation of certain articles of the law on chemicals.
- The decree No. 17/2020/ND-CP Amendments to some articles of decrees related to necessary business conditions in fields under the management of the Ministry Of Industry and Trade.
- The decree No. 34/2024/ND-CP dated March 31st 2024 of the Government on the List of dangerous goods, transportation of dangerous goods by road motor vehicles and transportation of dangerous goods on inland waterways
- The Circular 32/2017/TT-BCT specifying and providing guidelines for implementation of certain articles of the law on chemicals and the government's decree no. 113/2017/ND-CP dated October 09, 2017 specifying and providing guidelines for implementation of certain articles of the law on chemicals.
- The decree No. 33/2024/ND-CP dated March 27th 2024 of the Government on implementing the convention on the prohibition of the development, production, stockpiling and use of chemical weapons and on their destruction

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If other regulatory information applies that is not already provided elsewhere in this safety data sheet, then it is described in this subsection.

16. Other Information

Any other intended applications should be discussed with the manufacturer.

Vertical lines in the left hand margin indicate an amendment from the previous version.

The data contained in this safety data sheet are based on our current knowledge and experience and describe the product only with regard to safety requirements. This safety data sheet is neither a Certificate of Analysis (CoA) nor technical data sheet and shall not be mistaken for a specification agreement. Identified uses in this safety data sheet do neither represent an agreement on the corresponding contractual quality of the substance/mixture nor a contractually designated use. It is the responsibility of the recipient of the product to ensure any proprietary rights and existing laws and legislation are observed.