

Revision date : 2025/07/09 Page: 1/10

Version: 9.0 (30035790/SDS_GEN_US/EN)

1. Identification

Product identifier used on the label

ULTRADUR® S 4090 G6 UNCOLORED POLYBUTYLENE TEREPHTHALATE

Recommended use of the chemical and restriction on use

Recommended use*: Polymer

Recommended use*: Polymer; for industrial processing only Suitable for use in industrial sector: Polymers industry

Details of the supplier of the safety data sheet

Company:

BASF CORPORATION 100 Park Avenue Florham Park, NJ 07932, USA

Telephone: +1 973 245-6000

Emergency telephone number

24 Hour Emergency Response Information

CHEMTREC: 1-800-424-9300

BASF HOTLINE: 1-800-832-HELP (4357)

Other means of identification

Chemical family: polyester resin

Synonyms: polybutylene terephthalate

2. Hazards Identification

According to Regulation 2024 OSHA Hazard Communication Standard; 29 CFR Part 1910.1200

Classification of the product

^{*} The "Recommended use" identified for this product is provided solely to comply with a Federal requirement and is not part of the seller's published specification. The terms of this Safety Data Sheet (SDS) do not create or infer any warranty, express or implied, including by incorporation into or reference in the seller's sales agreement.

Revision date: 2025/07/09 Page: 2/10 Version: 9.0 (30035790/SDS GEN US/EN)

No need for classification according to GHS criteria for this product.

Label elements

The product does not require a hazard warning label in accordance with GHS criteria.

Hazards not otherwise classified

No specific dangers known, if the regulations/notes for storage and handling are considered.

Labeling of special preparations (GHS):

UNDER HOT MELT PROCESSING CONDITIONS, WEAR PERSONAL PROTECTIVE EQUIPMENT TO PREVENT THERMAL BURNS.

3. Composition / Information on Ingredients

According to Regulation 2024 OSHA Hazard Communication Standard; 29 CFR Part 1910.1200

Polyethyleneterephthalate (PET)

CAS Number: 25038-59-9

Content (W/W): >= 5.0 - <= 13.0%

Synonym: Poly(oxy-1,2-ethanediyloxycarbonyl-1,4-phenylenecarbonyl)-

talc

CAS Number: 14807-96-6 Content (W/W): >= 0.1 - <= 1.0% Synonym: hydrated magnesium silicate

The actual concentration is withheld as a trade secret.

4. First-Aid Measures

Description of first aid measures

General advice:

Avoid contact with the skin, eyes and clothing. Remove contaminated clothing.

If inhaled:

If difficulties occur after dust has been inhaled, remove to fresh air and seek medical attention.

If on skin:

Burns caused by molten material require hospital treatment.

If in eyes:

In case of contact with the eyes, rinse immediately for at least 15 minutes with plenty of water. If irritation develops, seek medical attention.

Revision date: 2025/07/09 Page: 3/10 Version: 9.0 (30035790/SDS GEN US/EN)

If swallowed:

Rinse mouth and then drink 200-300 ml of water. Ingestion is not likely in the available physical form. If ingested, seek medical attention. Do not induce vomiting.

Most important symptoms and effects, both acute and delayed

Symptoms: (Further) symptoms and / or effects are not known so far

No data available.

Hazards: No hazard is expected under intended use and appropriate handling.

Indication of any immediate medical attention and special treatment needed

Note to physician

Treat according to symptoms (decontamination, vital functions), no

known specific antidote.

5. Fire-Fighting Measures

Extinguishing media

Suitable extinguishing media: water spray, dry powder, foam

Unsuitable extinguishing media for safety reasons: water jet

Special hazards arising from the substance or mixture

Hazards during fire-fighting:

carbon monoxide, tetrahydrofuran, acrylonitrile, Styrene, alpha-Methylstyrene, n-butyl acrylate, can be emitted at > 300 °C

Under special fire conditions traces of other toxic substances are possible. Formation of further decomposition and oxidation products depends upon the fire conditions.

Advice for fire-fighters

Protective equipment for fire-fighting:

Firefighters should be equipped with self-contained breathing apparatus and turn-out gear.

Further information:

Dispose of fire debris and contaminated extinguishing water in accordance with official regulations.

6. Accidental release measures

Further accidental release measures:

High risk of slipping due to leakage/spillage of product.

Personal precautions, protective equipment and emergency procedures

No special precautions necessary.

Environmental precautions

No special precautions necessary.

Revision date: 2025/07/09 Page: 4/10 Version: 9.0 (30035790/SDS GEN US/EN)

Methods and material for containment and cleaning up

For small amounts: Pick up with suitable appliance and dispose of. For large amounts: Pick up with suitable appliance and dispose of.

For residues: Sweep/shovel up.

Dispose of absorbed material in accordance with regulations.

7. Handling and Storage

Precautions for safe handling

Avoid inhalation of dusts/mists/vapours. Exhaust ventilation at processing machines is required during thermal processing and/or machining.

Protection against fire and explosion:

Take precautionary measures against static discharges.

Conditions for safe storage, including any incompatibilities

The product in undamaged packing need not be stored separately.

Suitable materials for containers: Low density polyethylene (LDPE), High density polyethylene (HDPE), Aluminium, Carbon steel (Iron)

Further information on storage conditions: Keep container tightly closed and dry; store in a cool place. Avoid dust formation, product dust can form an explosive mixture with air.

Storage stability:

Protect against moisture.

8. Exposure Controls/Personal Protection

Components with occupational exposure limits

talc ACGIH, US: TWA value 2 mg/m3 Respirable fraction; The

value is for particulate matter containing no

asbestos and <1% crystalline silica.

OSHA Z3: TWA value 20 millions of particles per cubic foot

of air;

OSHA Z3: TWA value 2.4 millions of particles per cubic foot

of air Respirable; The exposure limit is calculated from the equation, 250/(%SiO2+5), using a value of 100% SiO2. Lower percentages

of SiO2 will yield higher exposure limits.

OSHA Z3: TWA value 0.1 mg/m3 Respirable; The

exposure limit is calculated from the equation, 10mg/m3)/(%SiO2+2), using a value of 100% SiO2. Lower percentages of SiO2 will yield higher

exposure limits.

NIO ID, US: IDLH 1,000 mg/m3; IDLH values based on the

1994 Revised Criteria

Advice on system design:

Provide local exhaust ventilation to control dusts/mists.

Revision date: 2025/07/09 Page: 5/10 Version: 9.0 (30035790/SDS GEN US/EN)

Personal protective equipment

Respiratory protection:

Wear a NIOSH-certified (or equivalent) particulate respirator. Wear respiratory protection if ventilation is inadequate. Do not exceed the maximum use concentration for the respirator facepiece/cartridge combination.

Hand protection:

Wear gloves to prevent contact during mechanical processing and/or hot melt conditions.

Eye protection:

Safety glasses with side-shields.

Body protection:

Body protection must be chosen depending on activity and possible exposure, e.g. head protection, apron, protective boots, chemical-protection suit.

General safety and hygiene measures:

Avoid inhalation of vapour. When using, do not eat, drink or smoke. Hands and/or face should be washed before breaks and at the end of the shift. After use of gloves apply skin-cleaning agents and skin cosmetics.

9. Physical and Chemical Properties

Physical state: solid Form: pellets Odour: odourless Odour threshold: not applicable

Colour: various, depending on the colourant

pH value: not applicable

220 - 225 °C (DIN EN ISO 3146) melting range:

(1,013 hPa)

No data available. Freezing point: Boiling range: The substance / product

decomposes therefore not

determined.

Sublimation point: No data available. Flash point: not applicable

Flammability: not self-igniting (derived from flash

point)

Flammability of Aerosol

not applicable, the product does not form flammable aerosoles

Products: Lower explosion limit: For solids not relevant for

> classification and labelling. For solids not relevant for

Upper explosion limit: classification and labelling.

> 400 °C

(ASTM D1929) Autoignition:

Vapour pressure: not applicable

Density: 1.30 - 1.50 g/cm3 (EN ISO 1183-1)

(20 °C, 1,013 hPa)

Study does not need to be conducted. Relative density:

Revision date: 2025/07/09 Page: 6/10 Version: 9.0 (30035790/SDS GEN US/EN)

Bulk density: 600 - 900 kg/m3 (DIN 53466)

(20 °C, 1,013 hPa)

Relative vapour density: not applicable Partitioning coefficient not applicable

octanol/water (log Pow):

Self-ignition not self-igniting

temperature:

Thermal decomposition: > 300 °C (TGA)

To avoid thermal decomposition, do not overheat.

Viscosity, dynamic: not applicable, the product is a solid Viscosity, kinematic: not applicable, the product is a solid

Solubility in water: (20 °C, 1,013 hPa)

insoluble

Solubility (quantitative): No data available.
Solubility (qualitative): No data available.
Molecular weight: No data available.

Evaporation rate: The product is a non-volatile solid.

Particle characteristics

Particle size distribution: spheroidal

Specific Surface Area: 0.0 m²/g (MSSA, ISO 9227)

10. Stability and Reactivity

Reactivity

No hazardous reactions if stored and handled as prescribed/indicated.

Corrosion to metals:

No corrosive effect on metal.

Oxidizing properties: not fire-propagating

Chemical stability

The product is stable if stored and handled as prescribed/indicated.

The product is chemically stable.

Possibility of hazardous reactions

The product is chemically stable. No hazardous reactions known.

Conditions to avoid

Temperature: > 300 degrees Celsius

Incompatible materials

No substances known that should be avoided.

Hazardous decomposition products

Decomposition products:

Revision date: 2025/07/09 Page: 7/10 Version: 9.0 (30035790/SDS GEN US/EN)

Possible decomposition products: carbon monoxide, tetrahydrofuran, acrylonitrile, Styrene, alpha-Methylstyrene, Water, n-butyl acrylate, carbon dioxide, Gaseous products of degradation can be given off if the product is greatly overheated.

Thermal decomposition:

> 300 °C (TGA)

To avoid thermal decomposition, do not overheat.

11. Toxicological information

Primary routes of exposure

Routes of entry for solids and liquids are ingestion and inhalation, but may include eye or skin contact. Routes of entry for gases include inhalation and eye contact. Skin contact may be a route of entry for liquefied gases.

Acute Toxicity/Effects

Acute toxicity

Assessment of acute toxicity: Contact with molten product may cause thermal burns. The resin in pelleted form poses a low hazard.

Oral

Type of value: ATE Value: > 5,000 mg/kg

Inhalation

Not inhalable due to the physico-chemical properties of the product.

Dermal

Type of value: ATE Value: > 5,000 mg/kg

Assessment other acute effects

No applicable information available.

Irritation / corrosion

Assessment of irritating effects: Thermal decomposition products of the substance can irritate the eyes, skin, and respiratory tract.

Sensitization

Assessment of sensitization: Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

Aspiration Hazard

No aspiration hazard expected.

Chronic Toxicity/Effects

Repeated dose toxicity

Assessment of repeated dose toxicity: No applicable information available.

Genetic toxicity

Revision date: 2025/07/09 Page: 8/10 Version: 9.0 (30035790/SDS GEN US/EN)

Assessment of mutagenicity: Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

Carcinogenicity

Assessment of carcinogenicity: Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

Reproductive toxicity

Assessment of reproduction toxicity: No applicable information available.

Teratogenicity

Assessment of teratogenicity: Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

Other Information

Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

12. Ecological Information

Toxicity

Aquatic toxicity

Assessment of aquatic toxicity:

The product has not been tested. The statement has been derived from the structure of the product. There is a high probability that the product is not acutely harmful to aquatic organisms.

Persistence and degradability

Assessment biodegradation and elimination (H2O)

Experience shows this product to be inert and non-degradable.

The product is virtually insoluble in water and can thus be separated from water mechanically in suitable effluent treatment plants.

Elimination information

Poorly biodegradable.

Assessment of stability in water

According to structural properties, hydrolysis is not expected/probable.

Bioaccumulative potential

Assessment bioaccumulation potential

Does not significantly accumulate in organisms.

Bioaccumulation potential

The product will not be readily bioavailable due to its consistency and insolubility in water.

Mobility in soil

Revision date: 2025/07/09 Page: 9/10 Version: 9.0 (30035790/SDS GEN US/EN)

Assessment transport between environmental compartments

Adsorption to solid soil phase is not expected.

Additional information

Adsorbable organically-bound halogen(AOX):

This product contains no organically-bound halogen.

Other ecotoxicological advice:

The product is a polymeric compound.

13. Disposal considerations

Waste disposal of substance:

Check for possible recycling. Incinerate in suitable incineration plant, observing local authority regulations.

Container disposal:

Dispose of in accordance with national, state and local regulations.

14. Transport Information

Land transport

USDOT

Not classified as a dangerous good under transport regulations

Sea transport

IMDG

Not classified as a dangerous good under transport regulations

Air transport

IATA/ICAO

Not classified as a dangerous good under transport regulations

15. Regulatory Information

Federal Regulations

Registration status:

Chemical TSCA, US

All substances are TSCA listed and active.

EPCRA 311/312 (Hazard categories): Refer to SDS section 2 for GHS hazard classes applicable for this product.

Safe Drinking Water & Toxic Enforcement Act, CA Prop. 65:

Revision date: 2025/07/09 Page: 10/10 Version: 9.0 (30035790/SDS GEN US/EN)

WARNING: This product can expose you to chemicals including TETRAHYDROFURAN, which is known to the State of California to cause cancer. For more information, go to www.P65Warnings.ca.gov.

NFPA Hazard codes:

Health: 1 Fire: 1 Reactivity: 0 Special:

HMIS III rating

Health: 1 Flammability: 1 Physical hazard: 0

16. Other Information

SDS Prepared by:

BASF NA Product Regulations SDS Prepared on: 2025/07/09

We support worldwide Responsible Care® initiatives. We value the health and safety of our employees, customers, suppliers and neighbors, and the protection of the environment. Our commitment to Responsible Care is integral to conducting our business and operating our facilities in a safe and environmentally responsible fashion, supporting our customers and suppliers in ensuring the safe and environmentally sound handling of our products, and minimizing the impact of our operations on society and the environment during production, storage, transport, use and disposal of our products.

ULTRADUR® S 4090 G6 UNCOLORED POLYBUTYLENE TEREPHTHALATE is a registered trademark of BASF Corporation or BASF SE

IMPORTANT: WHILE THE DESCRIPTIONS, DESIGNS, DATA AND INFORMATION CONTAINED HEREIN ARE PRESENTED IN GOOD FAITH AND BELIEVED TO BE ACCURATE . IT IS PROVIDED FOR YOUR GUIDANCE ONLY. BECAUSE MANY FACTORS MAY AFFECT PROCESSING OR APPLICATION/USE, WE RECOMMEND THAT YOU MAKE TESTS TO DETERMINE THE SUITABILITY OF A PRODUCT FOR YOUR PARTICULAR PURPOSE PRIOR TO USE. NO WARRANTIES OF ANY KIND, EITHER EXPRESSED OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ARE MADE REGARDING PRODUCTS DESCRIBED OR DESIGNS, DATA OR INFORMATION SET FORTH, OR THAT THE PRODUCTS, DESIGNS, DATA OR INFORMATION MAY BE USED WITHOUT INFRINGING THE INTELLECTUAL PROPERTY RIGHTS OF OTHERS. IN NO CASE SHALL THE DESCRIPTIONS, INFORMATION, DATA OR DESIGNS PROVIDED BE CONSIDERED A PART OF OUR TERMS AND CONDITIONS OF SALE. FURTHER, YOU EXPRESSLY UNDERSTAND AND AGREE THAT THE DESCRIPTIONS, DESIGNS, DATA, AND INFORMATION FURNISHED BY OUR COMPANY HEREUNDER ARE GIVEN GRATIS AND WE ASSUME NO OBLIGATION OR LIABILITY FOR THE DESCRIPTION, DESIGNS, DATA AND INFORMATION GIVEN OR RESULTS OBTAINED, ALL SUCH BEING GIVEN AND ACCEPTED AT YOUR RISK.

Date / Revised: 2025/07/09 Version: 9.0
Date / Previous version: 2023/09/18 Previous version: 8.0