

Safety data sheet

Page: 1/10

BASF Safety data sheet

Date / Revised: 30.04.2024 Version: 2.1

Product: MELFLUX 6681 F MB

(30857637/SDS_GEN_AU/EN)

Date of print: 12.10.2025

1. Substance/preparation and manufacturer/supplier identification

Product name:

MELFLUX 6681 F MB

Use: Product for construction chemicals

Not recommended use: Uses other than recommended

Manufacturer/supplier:

BASF Australia Limited (ABN 62 008 437 867) Level 23, 40 City Road, Southbank Victoria 3006, AUSTRALIA Telephone: +61 3 8855-6600

Emergency information:

BASF Emergency Advice Number: 1800 803 440 (24h) [within Australia] BASF Emergency Advice Number: + 61 3 8855 6666 [outside Australia]

2. Hazard identification

Classification of the substance and mixture:

Hazardous to the aquatic environment - acute: Cat.3

Label elements and precautionary statement:

Hazard Statement:

H402 Harmful to aquatic life.

Precautionary Statements (Prevention):

P273 Avoid release to the environment.

Precautionary Statements (Disposal):

Product: MELFLUX 6681 F MB

(30857637/SDS_GEN_AU/EN)

Date of print: 12.10.2025

P501 Dispose of contents and container to hazardous or special waste

collection point.

Other hazards which do not result in classification:

The product is under certain conditions capable of dust explosion.

3. Composition/information on ingredients

Chemical nature

Substance nature: mixture

Polymer based on: polycarboxylate ether

Hazardous ingredients

sodium acrylate

Content (W/W): >= 0.3 % - < 1 %Aquatic Acute: Cat. 1 Aquatic Chronic: Cat. 2 CAS Number: 7446-81-3

M-factor acute: 1

4. First-Aid Measures

General advice:

Remove contaminated clothing.

If inhaled:

If difficulties occur after dust has been inhaled, remove to fresh air and seek medical attention.

On skin contact:

Wash thoroughly with soap and water

On contact with eves:

Wash affected eyes for at least 15 minutes under running water with eyelids held open.

On ingestion:

Rinse mouth and then drink 200-300 ml of water. Do not induce vomiting unless told to by a poison control center or doctor.

Note to physician:

Symptoms: (Further) symptoms and / or effects are not known so far

Treatment: Treat according to symptoms (decontamination, vital functions), no known specific antidote.

5. Fire-Fighting Measures

Suitable extinguishing media: dry powder, foam

Product: MELFLUX 6681 F MB

(30857637/SDS_GEN_AU/EN)

Date of print: 12.10.2025

Unsuitable extinguishing media for safety reasons:

carbon dioxide

Additional information:

Avoid whirling up the material/product because of the danger of dust explosion.

Specific hazards:

harmful vapours

Evolution of fumes/fog. The substances/groups of substances mentioned can be released in case of fire

Special protective equipment:

Wear a self-contained breathing apparatus.

Further information:

The degree of risk is governed by the burning substance and the fire conditions. Contaminated extinguishing water must be disposed of in accordance with official regulations.

6. Accidental Release Measures

Personal precautions:

Avoid dust formation. Use personal protective clothing.

Environmental precautions:

Contain contaminated water/firefighting water.Do not discharge into drains/surface waters/groundwater.

Methods for cleaning up or taking up:

For small amounts: Pick up with suitable appliance and dispose of. For large amounts: Contain with dust binding material and dispose of.

Avoid raising dust.

7. Handling and Storage

Handling

Breathing must be protected when large quantities are decanted without local exhaust ventilation.

Protection against fire and explosion:

Avoid dust formation. Take precautionary measures against static discharges.

Storage

Further information on storage conditions: Keep container tightly closed and dry; store in a cool place.

Protect from temperatures above: 40 °C

The packed product must be protected against exceeding the indicated temperature.

Product: MELFLUX 6681 F MB

(30857637/SDS_GEN_AU/EN)

Date of print: 12.10.2025

8. Exposure controls and personal protection

Components with occupational exposure limits

Silicon dioxide, 7631-86-9;

TWA value 2 mg/m3 (OEL (AU)), Respirable fraction TWA value 2 mg/m3 (AU NOEL), Respirable dust TWA value 10 mg/m3 (ACGIHTLV), Inhalable particles TWA value 3 mg/m3 (ACGIHTLV), Respirable particles

Personal protective equipment

Respiratory protection:

Suitable respiratory protection for lower concentrations or short-term effect: Particle filter with medium efficiency for solid and liquid particles (e.g. EN 143 or 149, Type P2 or FFP2)

Hand protection:

Chemical resistant protective gloves

Suitable materials also with prolonged, direct contact (Recommended: Protective index 6, corresponding > 480 minutes of permeation time according to EN ISO 374-1):
e.g. nitrile rubber (0.4 mm), chloroprene rubber (0.5 mm), polyvinylchloride (0.7 mm) and other Supplementary note: The specifications are based on tests, literature data and information of glove manufacturers or are derived from similar substances by analogy. Due to many conditions (e.g. temperature) it must be considered, that the practical usage of a chemical-protective glove in practice may be much shorter than the permeation time determined through testing. Manufacturer's directions for use should be observed because of great diversity of types.

Eye protection:

Safety glasses with side-shields.

General safety and hygiene measures:

Handle in accordance with good industrial hygiene and safety practice. Wearing of closed work clothing is recommended.

9. Physical and Chemical Properties

Form: powder

Colour: Yellowish to brownish odour: odourless to musty

Odour threshold: No applicable information available.

pH value: approx. 6.5 - 8.5

(20 %(m), 20 °C)

Melting temperature:

The substance / product decomposes therefore not

determined.

boiling temperature:

not applicable

Product: MELFLUX 6681 F MB

(30857637/SDS_GEN_AU/EN)

(BS EN 50281-2-1 Method B)

Test type: Self-ignition at high

(Method: VDI 2263, sheet 1,

temperatures.

1.4.2 (May 1990))

Date of print: 12.10.2025

Flash point:

Non-flammable.

Evaporation rate:

The product is a non-volatile solid.

Lower explosion limit: Ignition temperature:

30 g/m3 360 °C

The second of the second section.

The product has not been tested. The statement has been derived from substances/products of a similar

structure or composition.

Thermal decomposition: not determined

Self ignition: Temperature: 155 °C

The product has not been tested.

The statement has been derived from

substances/products of a similar

structure or composition. Data for powdery solid.

No self ignition was observed up to

the specified temperature.

Self heating ability: Study does not need to be

conducted.

Minimum ignition energy: 30 - 100 mJ

Inductivity: 1 mH

Grain size distribution: < 63 µm

Explosion hazard: not explosive

Fire promoting properties: not fire-propagating

Vapour pressure:

The product has not been tested.

Density:

not applicable

Bulk density: approx. 300 - 600 kg/m3

Relative vapour density (air):

The product is a non-volatile solid.

Solubility in water: soluble

Miscibility with water:

not applicable

Hygroscopy: The product has not been tested.

Partitioning coefficient n-octanol/water (log Pow):

Study does not need to be

conducted.

Viscosity, dynamic:

not applicable, the product is a solid

Product: MELFLUX 6681 F MB

(30857637/SDS_GEN_AU/EN)

Date of print: 12.10.2025

10. Stability and Reactivity

Conditions to avoid:

See SDS section 7 - Handling and storage.

Thermal decomposition: not determined

Substances to avoid:

strong acids, strong bases, strong oxidizing agents, strong reducing agents

Corrosion to metals: No corrosive effect on metal.

Hazardous reactions: Dust explosion hazard.

Hazardous decomposition products:

No hazardous decomposition products if stored and handled as prescribed/indicated.

Chemical stability:

The product is stable if stored and handled as prescribed/indicated.

Reactivity:

No hazardous reactions if stored and handled as prescribed/indicated.

11. Toxicological Information

Routes of exposure

Acute oral toxicity

Experimental/calculated data:

LD50rat (oral): > 5,000 mg/kg

The product has not been tested. The statement has been derived from the properties of the individual components.

Acute inhalation toxicity

LC50 rat (by inhalation): 4 h

not determined

Acute dermal toxicity

LD50 rat (dermal): not determined

Assessment of acute toxicity

Virtually nontoxic after a single ingestion. Based on available data, the classification criteria are not met.

Symptoms

(Further) symptoms and / or effects are not known so far

Irritation

Product: MELFLUX 6681 F MB

(30857637/SDS_GEN_AU/EN)

Date of print: 12.10.2025

Assessment of irritating effects:

No irritation is expected under intended use and appropriate handling. Based on available data, the classification criteria are not met.

Experimental/calculated data:

Skin corrosion/irritation rabbit: non-irritant

The product has not been tested. The statement has been derived from the properties of the individual components.

Serious eye damage/irritation rabbit: non-irritant

The product has not been tested. The statement has been derived from the properties of the individual components.

Respiratory/Skin sensitization

Assessment of sensitization:

No sensitizing effect. The product has not been tested. The statement has been derived from the properties of the individual components.

Experimental/calculated data:

guinea pig: Non-sensitizing. (OECD Guideline 406)

The product has not been tested. The statement has been derived from the properties of the individual components.

Germ cell mutagenicity

Assessment of mutagenicity:

Based on the ingredients, there is no suspicion of a mutagenic effect.

Carcinogenicity

Assessment of carcinogenicity:

The whole of the information assessable provides no indication of a carcinogenic effect.

Reproductive toxicity

Assessment of reproduction toxicity:

Based on the ingredients, there is no suspicion of a toxic effect on reproduction.

Developmental toxicity

Assessment of teratogenicity:

Based on the ingredients, there is no suspicion of a teratogenic effect.

Specific target organ toxicity (single exposure)

Based on the available information there is no specific target organ toxicity to be expected after a single exposure.

Remarks: The product has not been tested. The statement has been derived from the properties of the individual components.

Repeated dose toxicity and Specific target organ toxicity (repeated exposure)

Product: MELFLUX 6681 F MB

(30857637/SDS_GEN_AU/EN)

Date of print: 12.10.2025

Assessment of repeated dose toxicity:

No reliable data was available concerning repeated dose toxicity. Based on available data, the classification criteria are not met.

Aspiration hazard

not applicable

12. Ecological Information

Ecotoxicity

Assessment of aquatic toxicity:

Acutely harmful for aquatic organisms.

The product has not been tested. The statement has been derived from the properties of the individual components.

Toxicity to fish:

LC50 (96 h) > 10 - 100 mg/l, Fish

The product has not been tested. The statement has been derived from the properties of the individual components.

Aquatic invertebrates:

LC50 (48 h), daphnia (other)

not determined

Aquatic plants:

EC50 (72 h), algae (other)

not determined

Microorganisms/Effect on activated sludge:

EC50 (0.5 h), bacteria (other)

not determined

Chronic toxicity to fish:

No data available.

Chronic toxicity to aquatic invertebrates:

No data available.

Assessment of terrestrial toxicity:

No data available concerning terrestrial toxicity.

Mobility

Assessment transport between environmental compartments:

No data available.

Persistence and degradability

Assessment biodegradation and elimination (H2O):

Not readily biodegradable (by OECD criteria).

Product: **MELFLUX 6681 F MB**

(30857637/SDS_GEN_AU/EN)

Date of print: 12.10.2025

Bioaccumulation potential

Assessment bioaccumulation potential:

No data available.

Additional information

Add. remarks environm. fate & pathway:

Treatment in biological waste water treatment plants has to be performed according to local and administrative regulations.

13. Disposal Considerations

Must be disposed of or incinerated in accordance with local regulations.

Contaminated packaging:

Uncontaminated packaging can be re-used.

Packs that cannot be cleaned should be disposed of in the same manner as the contents.

14. Transport Information

Domestic transport:

Not classified as a dangerous good under transport regulations

UN number or ID number
UN proper shipping name:
Transport hazard class(es):
Packing group:
Environmental hazards:
Special precautions for

Not applicable
Not applicable
Not applicable
Not applicable
Not applicable
Not applicable

user

None know

Sea transport

IMDG

Not classified as a dangerous good under transport regulations

UN number or ID number:
UN proper shipping name:
Transport hazard class(es):
Packing group:
Not applicable
Not applicable
Not applicable
Not applicable
Not applicable

Marine pollutant: no

Special precautions for

user

None known

Air transport

IATA/ICAO

Not classified as a dangerous good under transport regulations

UN number or ID number Not applicable Proper shipping name: Not applicable Transport hazard class(es): Not applicable

Product: MELFLUX 6681 F MB

(30857637/SDS_GEN_AU/EN)

Date of print: 12.10.2025

Packing group: Environmental hazards: Special precautions for Not applicable Not applicable None known

user

15. Regulatory Information

Other regulations

If other regulatory information applies that is not already provided elsewhere in this safety data sheet, then it is described in this subsection.

Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP): Not Scheduled

Registration status:

AICIS, AU

Listed in AIIC but at least one substance is restricted in quantity., Specific information requirements may apply., Please contact your BASF representative.

16. Other Information

Vertical lines in the left hand margin indicate an amendment from the previous version.

The data contained in this safety data sheet are based on our current knowledge and experience and describe the product only with regard to safety requirements. This safety data sheet is neither a Certificate of Analysis (CoA) nor technical data sheet and shall not be mistaken for a specification agreement. Identified uses in this safety data sheet do neither represent an agreement on the corresponding contractual quality of the substance/mixture nor a contractually designated use. It is the responsibility of the recipient of the product to ensure any proprietary rights and existing laws and legislation are observed.