

Safety data sheet

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BASF Safety data sheet

Date / Revised: 31.10.2025 Version: 4.0

Product: 4-Hydroxybutyl Acrylate (4-HBA)

(30041244/SDS_GEN_VN/EN)

Date of print: 01.11.2025

1. Substance/preparation and manufacturer/supplier identification

Product name:

4-Hydroxybutyl Acrylate (4-HBA)

Use: Monomer.

Recommended use: for industrial use only

Manufacturer/supplier:

BASF Vietnam Co. Ltd. Level 23, Deutsches Haus, 33 Le Duan, Sai Gon Ward, Ho Chi Minh City, Vietnam

Telephone: +84 28 3824 3833 Telefax number: +84 28 3824 3832

E-mail address: minh-triet.thieu@basf.com

Emergency information:

18001703 (Vietnam)

Telefax number: +84 28 3824 3832 International emergency number: Telephone: +49 180 2273-112

2. Hazard identification

Classification of the substance and mixture:

Acute toxicity: Cat.4 (oral) Skin irritation: Cat.2 Serious eye damage: Cat.1 Skin sensitization: Cat.1

Hazardous to the aquatic environment - acute: Cat.3

Label elements and precautionary statement:

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Pictogram:



Signal Word: Danger

Hazard Statement:

H318 Causes serious eye damage.

Causes skin irritation. H315 H302 Harmful if swallowed.

H317 May cause an allergic skin reaction.

H402 Harmful to aquatic life.

Precautionary Statements (Prevention):

P280 Wear protective gloves and eye protection or face protection.

P261 Avoid breathing mist or vapour or spray. Avoid release to the environment. P273

P272 Contaminated work clothing should not be allowed out of the workplace.

Do not eat, drink or smoke when using this product. P270 Wash contaminated body parts thoroughly after handling. P264

Precautionary Statements (Response):

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTER or physician. P302 + P352 IF ON SKIN: Wash with plenty of soap and water.

P330 Rinse mouth.

P362 + P364 Take off contaminated clothing and wash it before reuse.

Precautionary Statements (Disposal):

P501 Dispose of contents and container to hazardous or special waste

collection point.

Other hazards which do not result in classification:

If applicable information is provided in this section on other hazards which do not result in classification but which may contribute to the overall hazards of the substance or mixture.

See section 12 - Results of PBT and vPvB assessment.

3. Composition/information on ingredients

Chemical nature

Substance nature: Substance

4-hydroxybutyl acrylate

CAS Number: 2478-10-6

Hazardous ingredients

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4-hydroxybutyl acrylate

Content (W/W): >= 97 % - <= 100 Acute Tox.: Cat. 4 (oral)

Skin Irrit.: Cat. 2 CAS Number: 2478-10-6 Eye Dam.: Cat. 1

Skin Sens.: Cat. 1 Aquatic Acute: Cat. 3

1,4-butanediyl diacrylate

Content (W/W): >= 0 % - <= 0.5 % Acute Tox.: Cat. 4 (Inhalation - vapour)

CAS Number: 1070-70-8 Acute Tox.: Cat. 4 (oral) Acute Tox.: Cat. 3 (dermal)

> Skin Sens.: Cat. 1A Skin Corr.: Cat. 1C Eve Dam.: Cat. 1 Aquatic Acute: Cat. 2

Aquatic Chronic: Cat. 3

acrylic acid

Content (W/W): >= 0 % - <= 0.3 % Acute Tox.: Cat. 4 (Inhalation - vapour)

Acute Tox.: Cat. 4 (oral) CAS Number: 79-10-7

Aquatic Chronic: Cat. 2 Aquatic Acute: Cat. 1 Flam. Liq.: Cat. 3 Eye Dam.: Cat. 1 Skin Corr.: Cat. 1A M-factor acute: 1

4. First-Aid Measures

General advice:

Remove contaminated clothing.

Keep patient calm, remove to fresh air, seek medical attention. Immediately administer a corticosteroid from a controlled/metered dose inhaler.

On skin contact:

Immediately wash thoroughly with plenty of water, apply sterile dressings, consult a skin specialist.

On contact with eyes:

Immediately wash affected eyes for at least 15 minutes under running water with eyelids held open, consult an eye specialist.

On ingestion:

Immediately rinse mouth and then drink 200-300 ml of water, seek medical attention.

Note to physician:

Symptoms: Information, i.e. additional information on symptoms and effects may be included in the GHS labeling phrases available in Section 2 and in the Toxicological assessments available in Section 11.

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Hazards: Information, i.e. additional information on symptoms and effects may be included in the GHS labeling phrases available in Section 2 and in the Toxicological assessments available in Section 11. (Further) symptoms and / or effects are not known so far

Treatment: Treat according to symptoms (decontamination, vital functions), no known specific antidote.

5. Fire-Fighting Measures

Suitable extinguishing media:

dry powder, water spray, carbon dioxide, foam

Unsuitable extinguishing media for safety reasons:

water jet

Additional information:

Use extinguishing measures to suit surroundings.

Specific hazards:

Risk of violent self-polymerization if overheated in a container. Cool endangered containers with water-spray.

The product is combustible. See SDS section 7 - Handling and storage.

Special protective equipment:

Wear a self-contained breathing apparatus. Special protective equipment for firefighters

Further information:

Extend fire extinguishing measures to the surroundings. Fight fire from maximum distance. Vapours are heavier than air and may accumulate in low areas and travel a considerable distance up to the source of ignition.

Further information:

In case of a fire in the vicinity a restabilization system should be used if the temperature in the bulk storage-tank reaches 45°C. Evacuate area of all unnecessary personnel. In case of a fire in the vicinity evacuate all personnel in a greater area if the temperature in the bulk storage-tank reaches 60°C.

Further information:

Dispose of fire debris and contaminated extinguishing water in accordance with official regulations.

6. Accidental Release Measures

Personal precautions:

Handle in accordance with good industrial hygiene and safety practice.

Avoid all sources of ignition: heat, sparks, open flame. Use antistatic tools.

Environmental precautions:

Discharge into the environment must be avoided.

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Methods for cleaning up or taking up:

For large amounts: Pump off product.

Spills should be contained, solidified, and placed in suitable containers for disposal. Dispose of absorbed material in accordance with regulations. Ensure adequate ventilation. Suppress gases/vapours/mists with water spray jet. Clean contaminated floors and objects thoroughly with water and detergents, observing environmental regulations. Cleaning operations should be carried out only while wearing breathing apparatus. Pick up with suitable appliance and dispose of.

Additional information: High risk of slipping due to leakage/spillage of product.

Release of substance/product can cause fire or explosion. Shut off or stop source of leak. Shut off or stop released substance/product under safe conditions.

Pack in tightly closed containers for disposal.

7. Handling and Storage

Handling

The substance/ product may be handled only by appropriately trained personnel. Facility parts must be checked for polymer residues and cleaned on regular basis in order to avoid hazardous reactions.

Ensure thorough ventilation of stores and work areas. Encapsulation or exhaust ventilation required. When filling, transferring, or emptying of containers, adequate local exhaust ventilation is necessary. Vent waste air to atmosphere only through suitable separators. Check the condition of seals and connector screw threads.

The temperatures which must be avoided are to be considered. Protect against heat. Protect from direct sunlight. Protect contents from the effects of light. Do not open warm or swollen product containers. Remove persons to safety and alert fire brigade.

Ensure adequate inhibitor and dissolved oxygen level.

Avoid inhalation of dusts/mists/vapours. Avoid aerosol formation. Avoid all direct contact with the substance/product.

Protection against fire and explosion:

Avoid all sources of ignition: heat, sparks, open flame. Substance/product can form explosive mixture with air. Ground all transfer equipment properly to prevent electrostatic discharge. It is recommended that all conductive parts of the machinery are grounded. Explosion-proof equipment is not necessary when loading and processing of the product takes place at a minimum of 5 °C below the flash point.

Heated containers should be cooled to prevent polymerization. If exposed to fire, keep containers cool by spraying with water. Emergency cooling must be provided for the eventuality of a fire in the vicinity.

Storage

Further information on storage conditions: Prior to storage ensure that the transfer equipment used and the intended storage containers do not contain other substances/products. Before transfer to stock the identity of the product must be proved to be without doubt. The entrance to storage rooms is to be granted only to appropriately trained personnel.

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The stabilizer is only effective in the presence of oxygen. Maintain contact with atmosphere containing 5 - 21% oxygen. Never use tanks with inert-gas installation for storage.

Risk of polymerization. Protect against heat. Protect from direct sunlight. Avoid UV-light and other radiation with high energy. Protect against contamination.

In case of bulk storage, the storage-tanks should at least be equipped with two high temperature alert devices.

Even if the product is stored and handled as prescribed/indicated it should be used up within the indicated duration of storage.

Storage stability:

Storage temperature: <= 25 °C Storage duration: 6 Months

The stated storage temperature should be noted.

Avoid prolonged storage.

This product should be processed as soon as possible. Ensure adequate inhibitor and dissolved oxygen level.

Check frequently to ensure that stabilizer content is adequate.

The product is stabilized, the shelf life should be noted.

Do not store with less than 10 % headspace above liquid.

Storage stability is based upon ambient temperatures and conditions described.

Storage temperature: 45 °C

A restabilization system should be used if the temperature in the bulk storage-tank reaches the

indicated value. Storage temperature: 60 °C

All personnel in a greater area should be evacuated if the temperature in the bulk storage-tank reaches the indicated value.

8. Exposure controls and personal protection

Components with occupational exposure limits

acrylic acid, 79-10-7;

TWA value 2 ppm (ACGIHTLV) Skin Designation (ACGIHTLV) Danger of cutaneous absorption

Engineering Controls

Advice on system design: Ensure adequate ventilation.

Personal protective equipment

Respiratory protection:

Suitable respiratory protection for lower concentrations or short-term effect: Gas filter for gases/vapours of organic compounds (boiling point >65 °C, e. g. EN 14387 Type A)

Hand protection:

Suitable materials also with prolonged, direct contact (Recommended: Protective index 6, corresponding > 480 minutes of permeation time according to EN ISO 374-1): fluoroelastomer (FKM) - 0.7 mm coating thickness

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nitrile rubber (NBR) - 0.4 mm coating thickness

Manufacturer's directions for use should be observed because of great diversity of types. Supplementary note: The specifications are based on tests, literature data and information of glove manufacturers or are derived from similar substances by analogy. Due to many conditions (e.g. temperature) it must be considered, that the practical usage of a chemical-protective glove in practice may be much shorter than the permeation time determined through testing.

Eye protection:

Tightly fitting safety goggles (splash goggles) (e.g. EN 166)

Body protection:

Body protection must be chosen depending on activity and possible exposure, e.g. apron, protecting boots, chemical-protection suit (according to EN 14605 in case of splashes or EN ISO 13982 in case of dust).

General safety and hygiene measures:

Wearing of closed work clothing is required additionally to the stated personal protection equipment. Avoid inhalation of vapour. Avoid contact with the skin, eyes and clothing. Handle in accordance with good industrial hygiene and safety practice.

9. Physical and Chemical Properties

Form: liquid
Colour: colourless
Odour: odourless
Odour threshold: not determined

pH value:

neutral

Melting point: -80 °C

Literature data.

Boiling point: 236 °C

(1,013 hPa)

Flash point: 130 °C (Unspecified, other)

Literature data.

Evaporation rate:

Value can be approximated from Henry's Law Constant or vapor

pressure.

Flammability (solid/gas): hardly combustible

Lower explosion limit:

For liquids not relevant for classification and labelling., The lower explosion point may be 5 - 15

°C below the flash point.

Upper explosion limit:

For liquids not relevant for classification and labelling.

Ignition temperature: 335 °C (Regulation 440/2008/EC,

A.15)

(measured)

(derived from flash point)

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Thermal decomposition: 155 °C , 571 J/g (DSC (OECD 113))

Self ignition: Temperature: 20 °C Test type: Spontaneous self-

Based on its structural properties the ignition at room-temperature.

product is not classified as self-

igniting.

Self heating ability: not applicable, the product is a liquid

SADT: Not a substance/mixture liable to self-decomposition according to

GHS.

Explosion hazard: Based on the chemical structure

there is no indication of explosive

properties.

Fire promoting properties: Based on its structural properties

the product is not classified as

oxidizing.

Vapour pressure: approx. 0.005 hPa (measured)

(20 °C)

Density: 1.0393 g/cm3 (OECD Guideline 109)

(20 °C)

Relative density: 1.0393

(20 °C)

Relative vapour density (air):4.97 (calculated)

(20 °C)

Heavier than air.

Solubility in water: miscible

1,000 g/l (20 °C)

Solubility (qualitative) solvent(s): organic solvents

miscible

Partitioning coefficient n-octanol/water (log Pow): 0.77 (measured)

(25 °C)

Adsorption/water - soil: KOC: 10; log KOC: 1 (calculated)

Adsorption to solid soil phase is

possible.

Surface tension:

Based on chemical structure, surface

activity is not to be expected.

Viscosity, dynamic: 10.7 mPa.s (OECD Guideline 114)

(20 °C)

Viscosity, kinematic: 10.2 mm2/s (calculated (from dynamic

(20 °C) viscosity))

Molar mass: 144.17 g/mol

Particle characteristics

Particle size distribution: The substance / product is marketed or used in a non solid or granular

form. -

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10. Stability and Reactivity

Conditions to avoid:

Avoid heat. Avoid oxygen content above the product of less than 5 %. Avoid UV-light and other radiation with high energy. Avoid direct sunlight. Avoid prolonged storage. Avoid inhibitor loss. Avoid excessive temperatures. Avoid all sources of ignition: heat, sparks, open flame. Avoid freezing. Avoid moisture.

Thermal 155 °C, 571 J/g (DSC (OECD 113))

decomposition:

Substances to avoid:

radical formers, free radical initiators, peroxides, mercaptans, nitro-compounds, perborates, azides, ether, ketones, aldehydes, amines, nitrates, nitrites, oxidizing agents, reducing agents, strong bases, alkaline reactive substances, acid anhydrides, acid chlorides, concentrated mineral acids, metal salts lnert gas

Corrosion to metals: No corrosive effect on metal.

Hazardous reactions:

Explosion and fire hazard exists under confined conditions. Ignitable air mixtures can form when the product is heated above the flash point and/or when sprayed or atomized. Formation of explosive gas/air mixtures.

Polymerization coupled with heat formation.

Risk of spontaneous polymerization by oxygen depletion of the liquid phase. Risk of spontaneous polymerization when heated or in the presence of UV radiation. Risk of spontaneous and violent self-polymerization if inhibitor is lost or product is exposed to excessive heat. Polymerization produces gases which may burst closed or confined containers. Reactions may cause ignition.

Risk of spontaneous polymerization in the presence of starters for radical chain reactions (e.g. peroxides). Reacts with nitric acid. Risk of spontaneous polymerization in the presence of oxidizing agents.

Hazardous reactions in presence of mentioned substances to avoid.

The product is stabilized against spontaneous polymerization prior to despatch. The product is stable if stored and handled as prescribed/indicated.

Hazardous decomposition products:

No hazardous decomposition products if stored and handled as prescribed/indicated.

Chemical stability:

The product is stable if stored and handled as prescribed/indicated.

Reactivity:

No hazardous reactions if stored and handled as prescribed/indicated.

11. Toxicological Information

Routes of exposure

Acute oral toxicity

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Experimental/calculated data:

LD50rat (oral): 871 mg/kg (BASF-Test)

Acute inhalation toxicity

LC0 rat (by inhalation): 0.17 mg/l 8 h (BASF-Test)

No mortality within the stated exposition time as shown in animal studies. The vapour was tested.

Acute dermal toxicity

LD50 rat (dermal): > 2,000 mg/kg (OECD Guideline 402)

Assessment of acute toxicity

Of moderate toxicity after single ingestion. The inhalation of a highly enriched/saturated vapor-air-mixture represents an unlikely acute hazard. Virtually nontoxic after a single skin contact.

Symptoms

Information, i.e. additional information on symptoms and effects may be included in the GHS labeling phrases available in Section 2 and in the Toxicological assessments available in Section 11.

Irritation

Assessment of irritating effects:

Skin contact causes irritation. May cause severe damage to the eyes.

Experimental/calculated data:

Skin corrosion/irritation rabbit: Irritant. (BASF-Test)

Skin corrosion/irritation rabbit: Irritant. (OECD Guideline 404)

Serious eye damage/irritation rabbit: irreversible damage (Draize test)

Respiratory/Skin sensitization

Assessment of sensitization:

Sensitization after skin contact possible.

Experimental/calculated data:

other In vitro assay: skin sensitizing (In vitro skin sensitization test battery)

Germ cell mutagenicity

Assessment of mutagenicity:

The substance was not mutagenic in bacteria. The substance was mutagenic in various cell culture test systems; however, these results could not be confirmed in tests with mammals. The product has not been fully tested. The statements have been derived in parts from products of a similar structure or composition.

Carcinogenicity

Assessment of carcinogenicity:

In long-term animal studies in which the substance was given by inhalation, a carcinogenic effect was not observed. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

Reproductive toxicity

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Assessment of reproduction toxicity:

The results of animal studies gave no indication of a fertility impairing effect. The product has not been fully tested. The statements have been derived in parts from products of a similar structure or composition.

Developmental toxicity

Assessment of teratogenicity:

No indications of a developmental toxic / teratogenic effect were seen in animal studies. The product has not been fully tested. The statements have been derived in parts from products of a similar structure or composition.

Specific target organ toxicity (single exposure)

Based on the available information there is no specific target organ toxicity to be expected after a single exposure.

Repeated dose toxicity and Specific target organ toxicity (repeated exposure)

Assessment of repeated dose toxicity:

After repeated exposure the prominent effect is local irritation. The product has not been fully tested. The statements have been derived in parts from products of a similar structure or composition.

Aspiration hazard

not applicable

not applicable

12. Ecological Information

Ecotoxicity

Toxicity to fish:

LC50 (96 h) approx. 14.66 mg/l, Leuciscus idus (DIN 38412 Part 15, static)

The details of the toxic effect relate to the nominal concentration.

Aquatic invertebrates:

EC50 (48 h) 23 mg/l, Daphnia magna (Directive 79/831/EEC, static)

The details of the toxic effect relate to the nominal concentration.

Aquatic plants:

EC50 (72 h) 13.6 mg/l (growth rate), Scenedesmus subspicatus (OECD Guideline 201, static) The details of the toxic effect relate to the nominal concentration.

Microorganisms/Effect on activated sludge:

EC50 (0.5 h) > 1,000 mg/l, activated sludge, domestic (DIN EN ISO 8192-OECD 209-88/302/EEC,P. C, aerobic)

Nominal concentration.

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Chronic toxicity to fish:

No data available.

Chronic toxicity to aquatic invertebrates:

No data available.

Assessment of terrestrial toxicity:

No data available.

Soil living organisms:

No data available.

Terrestrial plants:

No data available.

Other terrestrial non-mammals:

No data available.

Mobility

Assessment transport between environmental compartments:

The substance will not evaporate into the atmosphere from the water surface.

Adsorption to solid soil phase is not expected.

Persistence and degradability

Elimination information:

90 - 100 % DOC reduction (21 d) (OECD 301 A (new version)) (aerobic, activated sludge, domestic, non-adapted)

Assessment of stability in water:

According to structural properties, hydrolysis is not expected/probable.

Information on Stability in Water (Hydrolysis):

t_{1/2} 1.061 a, 50 % (25 °C, pH value 8), (calculated, other)

Bioaccumulation potential

Assessment bioaccumulation potential:

Because of the n-octanol/water distribution coefficient (log Pow) accumulation in organisms is not to be expected.

Bioaccumulation potential:

No data available.

Other adverse effects

Adsorbable organically-bound halogen (AOX):

This product contains no organically-bound halogen.

13. Disposal Considerations

Information on disposal regulations: Must comply with regulations on hazardous waste such as:

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- Decree No. 08/2022/ND-CP of the Government: detailing a number of articles of the Law on Environmental Protection.

- Circular No. 02/2022/TT-BTNMT of the Ministry of Natural Resources and Environment: detailing a number of articles of the Law on Environmental Protection.

Must be sent to a suitable incineration plant, observing local regulations.

Contaminated packaging:

Uncleaned empties should be disposed of in the same manner as the contents.

14. Transport Information

Domestic transport:

Not classified as a dangerous good under transport regulations

UN number or ID number Not applicable Not applicable UN proper shipping name: Not applicable Transport hazard class(es): Not applicable Packing group: Environmental hazards: Not applicable Special precautions for

user

None known

Sea transport

IMDG

Not classified as a dangerous good under transport regulations

UN number or ID number: Not applicable UN proper shipping name: Not applicable Not applicable Transport hazard class(es): Packing group: Not applicable Environmental hazards: Not applicable Marine pollutant: no

Special precautions for None known

user

Air transport IATA/ICAO

Not classified as a dangerous good under transport regulations

Not applicable UN number or ID number Proper shipping name: Not applicable Transport hazard class(es): Not applicable Packing group: Not applicable Environmental hazards:

Special precautions for

user

Not applicable None known

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Maritime transport in bulk according to IMO instruments

Maritime transport in bulk is not intended.

15. Regulatory Information

Other regulations

Legal information on safety, health and environment for chemicals:

Law on Chemicals No. 06/2007/QH12

Chemical Safety Sheets (SDS) are compiled in accordance with international regulations on chemical classification and labelling (GHS) as well as relevant applicable legal regulations:

- QCVN 05A:2020/BCT National Technical Regulation on safety in production, trading, use, preservation and transportation of hazardous chemicals.
- Amendment 1:2024 QCVN 05A:2020/BCT National technical regulation on safety in production, trading, use, preservation and transportation of hazardous chemicals.
- Decree No. 113/2017/ND-CP dated 09/10/2017 of the Government detailing and guiding the implementation of a number of articles of the Law on Chemicals;
- Circular No. 32/2017/TT-BCT dated 28/12/2017 of the Ministry of Industry and Trade specifying and guiding the implementation of a number of articles of the Law on Chemicals and Decree No. 113/2017/ND-CP dated 09/10/2017 of the Government detailing and guiding the implementation of a number of articles of the Law on Chemicals:
- Decree No. 82/2022/ND-CP dated October 18, 2022 of the Government amending and supplementing a number of articles of the Government's Decree No. 113/2017/ND-CP dated October 09, 2017 detailing and guiding the implementation of a number of articles of the Law on Chemicals
- Circular No. 17/2022/TT-BCT dated October 27, 2022 of the Ministry of Industry and Trade amending and supplementing a number of articles of Circular No. 32/2017/TT-BCT dated December 28, 2017 of the Minister of Industry and Trade specifying and guiding the implementation of a number of articles of the Law on Chemicals and the Government's Decree No. 113/2017/ND-CP dated October 09, 2017 detailing and guiding the exam a number of articles of the Law on Chemicals
- Decree No. 161/2024 ND-CP dated December 18, 2024 of the Government regulating the list of dangerous goods, transportation of dangerous goods and the order and procedures for issuance of licenses and certificates of completion of training programs for drivers or escorts transporting dangerous goods on roads;
- Decree 34/2024/ND-CP dated 31/03/2024 regulating the list of dangerous goods, transporting dangerous goods by road motor vehicles and inland waterway vehicles
- Circular No. 37/2020/TT-BCT dated 30/11/2020 of the Ministry of Industry and Trade stipulating the list of dangerous goods that must be packed in the process of transporting and transporting dangerous goods by road, railway and inland waterway motor vehicles.
- Decree No. 71/2019/ND-CP dated August 30, 2019 of the Government stipulating the sanctioning of administrative violations in the field of chemicals and industrial explosives.

If other regulatory information applies that is not already provided elsewhere in this safety data sheet, then it is described in this subsection.

16. Other Information

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This product is of industrial quality and unless otherwise specified or agreed intended exclusively for industrial use. Any other intended applications should be discussed with the manufacturer. Safe Handling and Storage aspects are covered in a brochure which is available on request.

Vertical lines in the left hand margin indicate an amendment from the previous version.

The data contained in this safety data sheet are based on our current knowledge and experience and describe the product only with regard to safety requirements. This safety data sheet is neither a Certificate of Analysis (CoA) nor technical data sheet and shall not be mistaken for a specification agreement. Identified uses in this safety data sheet do neither represent an agreement on the corresponding contractual quality of the substance/mixture nor a contractually designated use. It is the responsibility of the recipient of the product to ensure any proprietary rights and existing laws and legislation are observed.