

Section: 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : NALCO ELIMIN-OX®

Other means of identification : Not applicable.

Recommended use : OXYGEN SCAVENGER

Restrictions on use : Refer to available product literature or ask your local Sales Representative for restrictions on use and dose limits.

Company : Nalco Company
1601 W. Diehl Road
Naperville, Illinois 60563-1198
USA
TEL: (630)305-1000

Emergency telephone number : (800) 424-9300 (24 Hours) CHEMTREC

Issuing date : 10/15/2015

Section: 2. HAZARDS IDENTIFICATION

GHS Classification

Skin sensitization : Category 1

GHS Label element

Hazard pictograms :



Signal Word : Warning

Hazard Statements : May cause an allergic skin reaction.

Precautionary Statements : **Prevention:**
Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves/ eye protection/ face protection.
Response:
IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/ attention. Wash contaminated clothing before reuse.
Disposal:
Dispose of contents/ container to an approved waste disposal plant.

Other hazards : None known.

Section: 3. COMPOSITION/INFORMATION ON INGREDIENTS

Pure substance/mixture : Mixture

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Mixture

Chemical Name	CAS-No.	Concentration: (%)
Modified amino compound	Proprietary	5 - 10

Section: 4. FIRST AID MEASURES

In case of eye contact	: Rinse with plenty of water. Get medical attention if symptoms occur.
In case of skin contact	: Wash off immediately with plenty of water for at least 15 minutes. Use a mild soap if available. Wash clothing before reuse. Thoroughly clean shoes before reuse. Get medical attention.
If swallowed	: Rinse mouth. Get medical attention if symptoms occur.
If inhaled	: Get medical attention if symptoms occur.
Protection of first-aiders	: In event of emergency assess the danger before taking action. Do not put yourself at risk of injury. If in doubt, contact emergency responders. Use personal protective equipment as required.
Notes to physician	: Treat symptomatically.
Most important symptoms and effects, both acute and delayed	: See Section 11 for more detailed information on health effects and symptoms.

Section: 5. FIREFIGHTING MEASURES

Suitable extinguishing media	: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	: None known.
Specific hazards during firefighting	: Not flammable or combustible.
Hazardous combustion products	: Decomposition products may include the following materials: Carbon oxides nitrogen oxides (NOx)
Special protective equipment for firefighters	: Use personal protective equipment.
Specific extinguishing methods	: Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. In the event of fire and/or explosion do not breathe fumes.

Section: 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Ensure clean-up is conducted by trained personnel only. Refer to protective measures listed in sections 7 and 8.
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- Environmental precautions : Do not allow contact with soil, surface or ground water.
- Methods and materials for containment and cleaning up : Stop leak if safe to do so. Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). For large spills, dike spilled material or otherwise contain material to ensure runoff does not reach a waterway. Flush away traces with water.

Section: 7. HANDLING AND STORAGE

- Advice on safe handling : Do not get in eyes, on skin, or on clothing. Wash hands thoroughly after handling. Use only with adequate ventilation.
- Conditions for safe storage : Keep out of reach of children. Keep container tightly closed. Store in suitable labeled containers.
- Suitable material : Keep in properly labelled containers.
- Unsuitable material : The following compatibility data is suggested based on similar product data and/or industry experience: Shipping and long term storage compatibility with construction materials can vary; we therefore recommend that compatibility is tested prior to use.

Section: 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

- Engineering measures : Effective exhaust ventilation system. Maintain air concentrations below occupational exposure standards.

Personal protective equipment

- Eye protection : Safety glasses
- Hand protection : Wear the following personal protective equipment:
Standard glove type.
Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
- Skin protection : Wear suitable protective clothing.
- Respiratory protection : No personal respiratory protective equipment normally required.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. Remove and wash contaminated clothing before re-use.
Wash face, hands and any exposed skin thoroughly after handling.

Section: 9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : Liquid

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Colour	: colourless
Odour	: odourless
Flash point	: > 93.3 °C Estimated
pH	: 6.7, 1 % Method: ASTM E 70
Odour Threshold	: no data available
Melting point/freezing point	: FREEZING POINT: -2 °C
Initial boiling point and boiling range	: no data available
Evaporation rate	: no data available
Flammability (solid, gas)	: no data available
Upper explosion limit	: no data available
Lower explosion limit	: no data available
Vapour pressure	: 12 mm Hg (20 °C)
Relative vapour density	: no data available
Relative density	: 1.02 (20 °C)
Density	: 8.5 - 8.6 lb/gal
Water solubility	: completely soluble
Solubility in other solvents	: no data available
Partition coefficient: n-octanol/water	: no data available
Auto-ignition temperature	: no data available
Thermal decomposition temperature	: no data available
Viscosity, dynamic	: 2.9 mPa.s (15.6 °C)
Viscosity, kinematic	: no data available
Molecular weight	: no data available
VOC	: 0.17 % EPA Method 24

Section: 10. STABILITY AND REACTIVITY

Chemical stability	: Stable under normal conditions.
Possibility of hazardous reactions	: No dangerous reaction known under conditions of normal use.
Conditions to avoid	: At temperatures below 4 °C (40 °F), this product loses its stability and forms precipitates. Once formed, the precipitate cannot be resolubilized and loss of product activity will occur. Storage temperature must be above 58 °F (14 °C) and below 90 °F (32 °C) to

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prevent crystallization at low temperatures and instability at high temperatures.

None known.

Incompatible materials : Contact with strong oxidizers (e.g. chlorine, peroxides, chromates, nitric acid, perchlorate, concentrated oxygen, permanganate) may generate heat, fires, explosions and/or toxic vapors.
Contact with strong acids (e.g. sulfuric, phosphoric, nitric, hydrochloric, chromic, sulfonic) may generate heat, splattering or boiling and toxic vapors.
Nitrites

Hazardous decomposition products : Decomposition products may include the following materials:
Carbon oxides
nitrogen oxides (NOx)

Section: 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : Inhalation, Eye contact, Skin contact

Potential Health Effects

Eyes : Health injuries are not known or expected under normal use.

Skin : May cause allergic skin reaction.

Ingestion : Health injuries are not known or expected under normal use.

Inhalation : Health injuries are not known or expected under normal use.

Chronic Exposure : Health injuries are not known or expected under normal use.

Experience with human exposure

Eye contact : No symptoms known or expected.

Skin contact : Redness, Irritation, Allergic reactions

Ingestion : No symptoms known or expected.

Inhalation : No symptoms known or expected.

Toxicity

Product

Acute oral toxicity : LD50 rat: > 5,000 mg/kg
Test substance: Product

Acute inhalation toxicity : no data available

Acute dermal toxicity : LD50 rabbit: > 2,000 mg/kg
Test substance: Product

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Skin corrosion/irritation : Species: Rabbit
Result: 0.2
Method: Draize Test
Test substance: Product

Serious eye damage/eye irritation : Species: rabbit
Result: 0.3
Method: Draize Test
Test substance: Product

Respiratory or skin sensitization : no data available

Carcinogenicity : no data available

Reproductive effects : no data available

Germ cell mutagenicity : no data available

Teratogenicity : no data available

STOT - single exposure : no data available

STOT - repeated exposure : no data available

Aspiration toxicity : no data available

Section: 12. ECOLOGICAL INFORMATION

Ecotoxicity

Environmental Effects : This product has no known ecotoxicological effects.

Product

Toxicity to fish : LC50 Oncorhynchus mykiss (rainbow trout): 360 mg/l
Exposure time: 96 hrs
Test substance: Product

LC50 Lepomis macrochirus (Bluegill sunfish): 190 mg/l
Exposure time: 96 hrs
Test substance: Product

LC50 Pimephales promelas (fathead minnow): 400 mg/l
Exposure time: 96 hrs
Test substance: Product

NOEC Pimephales promelas (fathead minnow): 100 mg/l
Exposure time: 96 hrs
Test substance: Product

Toxicity to daphnia and other aquatic invertebrates : LC50 Daphnia magna (Water flea): 96 mg/l
Exposure time: 48 hrs

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Test substance: Product

NOEC Daphnia magna (Water flea): 20 mg/l

Exposure time: 48 hrs

Test substance: Product

Components

Toxicity to algae : Modified amino compound
EC50 : 1.5 mg/l
Exposure time: 72 h

Components

Toxicity to bacteria : Modified amino compound
230 mg/l

Components

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : Modified amino compound
NOEC: 0.98 mg/l
Exposure time: 7 d

Persistence and degradability

The organic portion of this preparation is expected to be readily biodegradable.

Chemical Oxygen Demand (COD): 24,000 mg/l

Mobility

The environmental fate was estimated using a level III fugacity model embedded in the EPI (estimation program interface) Suite TM, provided by the US EPA. The model assumes a steady state condition between the total input and output. The level III model does not require equilibrium between the defined media. The information provided is intended to give the user a general estimate of the environmental fate of this product under the defined conditions of the models.

If released into the environment this material is expected to distribute to the air, water and soil/sediment in the approximate respective percentages;

Air : <5%
Water : 30 - 50%
Soil : 50 - 70%

The portion in water is expected to be soluble or dispersible.

Bioaccumulative potential

This preparation or material is not expected to bioaccumulate.

Other information

no data available

Section: 13. DISPOSAL CONSIDERATIONS

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If this product becomes a waste, it is not a hazardous waste as defined by the Resource Conservation and Recovery Act (RCRA) 40 CFR 261, since it does not have the characteristics of Subpart C, nor is it listed under Subpart D.

Disposal methods : Where possible recycling is preferred to disposal or incineration. If recycling is not practicable, dispose of in compliance with local regulations. Dispose of wastes in an approved waste disposal facility.

Disposal considerations : Dispose of as unused product. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not re-use empty containers.

Section: 14. TRANSPORT INFORMATION

The shipper/consignor/sender is responsible to ensure that the packaging, labeling, and markings are in compliance with the selected mode of transport.

Land transport (DOT)

The presence of an RQ component (Reportable Quantity for U.S. DOT) in this product causes it to be regulated with an additional description of RQ for road, or as Environmentally hazardous for road and air, ONLY when the net weight in the package exceeds the calculated RQ for the product.

Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Technical name(s) : HYDRAZINE
UN/ID No. : UN 3082
Transport hazard class(es) : 9
Packing group : III
Reportable Quantity (per package) : 30,303 lbs
RQ Component : HYDRAZINE

Air transport (IATA)

The presence of an RQ component (Reportable Quantity for U.S. DOT) in this product causes it to be regulated with an additional description of RQ for road, or as Environmentally hazardous for road and air, ONLY when the net weight in the package exceeds the calculated RQ for the product.

Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Technical name(s) : HYDRAZINE
UN/ID No. : UN 3082
Transport hazard class(es) : 9
Packing group : III
Reportable Quantity (per package) : 30,303 lbs
RQ Component : HYDRAZINE

Sea transport (IMDG/IMO)

Proper shipping name : PRODUCT IS NOT REGULATED DURING TRANSPORTATION

Section: 15. REGULATORY INFORMATION

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EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
Hydrazine	302-01-2	1	30303

SARA 304 Extremely Hazardous Substances Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
Hydrazine	302-01-2	1	30303

SARA 311/312 Hazards : Acute Health Hazard

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

California Prop 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

INTERNATIONAL CHEMICAL CONTROL LAWS :

TOXIC SUBSTANCES CONTROL ACT (TSCA)

The substances in this preparation are included on or exempted from the TSCA 8(b) Inventory (40 CFR 710)

CANADIAN ENVIRONMENTAL PROTECTION ACT (CEPA)

The substance(s) in this preparation are included in or exempted from the Domestic Substance List (DSL).

AUSTRALIA

All substances in this product comply with the National Industrial Chemicals Notification & Assessment Scheme (NICNAS).

CHINA

All substances in this product comply with the Provisions on the Environmental Administration of New Chemical Substances and are listed on or exempt from the Inventory of Existing Chemical Substances China (IECSC).

JAPAN

All substances in this product comply with the Law Regulating the Manufacture and Importation Of Chemical Substances and are listed on the Existing and New Chemical Substances list (ENCS).

KOREA

All substances in this product comply with the Toxic Chemical Control Law (TCCL) and are listed on the Existing Chemicals List (ECL)

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NEW ZEALAND

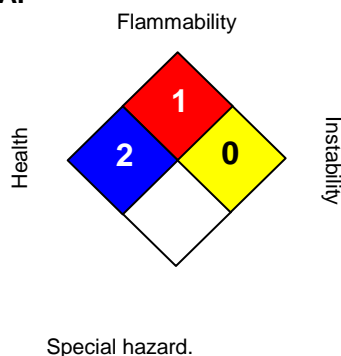
All substances in this product comply with the Hazardous Substances and New Organisms (HSNO) Act 1996, and are listed on or are exempt from the New Zealand Inventory of Chemicals.

PHILIPPINES

All substances in this product comply with the Republic Act 6969 (RA 6969) and are listed on the Philippines Inventory of Chemicals & Chemical Substances (PICCS).

Section: 16. OTHER INFORMATION

NFPA:



HMIS III:

HEALTH	2*
FLAMMABILITY	1
PHYSICAL HAZARD	0

0 = not significant, 1 = Slight,
2 = Moderate, 3 = High
4 = Extreme, * = Chronic

Revision Date : 10/15/2015
Version Number : 1.3
Prepared By : Regulatory Affairs

REVISED INFORMATION: Significant changes to regulatory or health information for this revision is indicated by a bar in the left-hand margin of the SDS.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. For additional copies of an SDS visit www.nalco.com and request access.