

**SECTION 1. PRODUCT AND COMPANY IDENTIFICATION**

Product name : KEYSTONE ULTIMATE PRESOAK

Other means of identification : Not applicable

Recommended use : Presoak

Restrictions on use : Reserved for industrial and professional use.

Product dilution information : 0.23 % - 0.39 %

Company : Ecolab Inc.  
1 Ecolab Place  
St. Paul, Minnesota USA 55102  
1-800-352-5326

Emergency health information : 1-800-328-0026 (US/Canada), 1-651-222-5352 (outside US)

Issuing date : 05/15/2025

**SECTION 2. HAZARDS IDENTIFICATION**

**GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)**

**Product AS SOLD**

Eye irritation : Category 2A

**Product AT USE DILUTION**

Not a hazardous substance or mixture.

**GHS label elements**

**Product AS SOLD**

Hazard pictograms :



Signal Word : Warning

Hazard Statements : Causes serious eye irritation.

Precautionary Statements : **Prevention:**  
Wash skin thoroughly after handling. Wear eye protection/ face protection.  
**Response:**  
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/ attention.

**Product AT USE DILUTION**

Precautionary Statements : **Prevention:**  
Wash hands thoroughly after handling.  
**Response:**  
Get medical advice/ attention if you feel unwell.  
**Storage:**

# SAFETY DATA SHEET

## KEYSTONE ULTIMATE PRESOAK

Store in accordance with local regulations.

### Product AS SOLD

Other hazards : None known.

## SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

### Product AS SOLD

Pure substance/mixture : Mixture

Chemical name	CAS-No.	Concentration (%)
Sodium Carbonate	497-19-8	80 - 100
alcohols, c12-16, ethoxylated >5EO	68551-12-2	1 - 5
Limonene	5989-27-5	0.1 - 1

### Product AT USE DILUTION

No hazardous ingredients

## SECTION 4. FIRST AID MEASURES

### Product AS SOLD

In case of eye contact : IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/ attention.

In case of skin contact : Rinse with plenty of water.

If swallowed : Rinse mouth. Get medical attention if symptoms occur.

If inhaled : Get medical attention if symptoms occur.

Protection of first-aiders : If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Notes to physician : Treat symptomatically.

Most important symptoms and effects, both acute and delayed : See Section 11 for more detailed information on health effects and symptoms.

### Product AT USE DILUTION

In case of eye contact : Rinse with plenty of water.

In case of skin contact : Rinse with plenty of water.

If swallowed : Rinse mouth. Get medical attention if symptoms occur.

If inhaled : Get medical attention if symptoms occur.

## SECTION 5. FIRE-FIGHTING MEASURES

### Product AS SOLD

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing : None known.

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media

- Specific hazards during fire fighting : Not flammable or combustible.
- Hazardous combustion products : Decomposition products may include the following materials:  
Carbon oxides  
Nitrogen oxides (NO<sub>x</sub>)
- Special protective equipment for fire-fighters : Use personal protective equipment.
- Specific extinguishing methods : Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. In the event of fire and/or explosion do not breathe fumes.

#### SECTION 6. ACCIDENTAL RELEASE MEASURES

##### Product AS SOLD

- Personal precautions, protective equipment and emergency procedures : Ensure clean-up is conducted by trained personnel only. Refer to protective measures listed in sections 7 and 8.
- Environmental precautions : Do not allow contact with soil, surface or ground water.
- Methods and materials for containment and cleaning up : Sweep up and shovel into suitable containers for disposal.

##### Product AT USE DILUTION

- Personal precautions, protective equipment and emergency procedures : Refer to protective measures listed in sections 7 and 8.
- Environmental precautions : No special environmental precautions required.
- Methods and materials for containment and cleaning up : Stop leak if safe to do so. Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Flush away traces with water. For large spills, dike spilled material or otherwise contain material to ensure runoff does not reach a waterway.

#### SECTION 7. HANDLING AND STORAGE

##### Product AS SOLD

- Advice on safe handling : Avoid contact with skin and eyes. Wash hands thoroughly after handling. In case of mechanical malfunction, or if in contact with unknown dilution of product, wear full Personal Protective Equipment (PPE).
- Conditions for safe storage : Keep out of reach of children. Store in suitable labeled containers.
- Storage temperature : 0 °C to 40 °C

##### Product AT USE DILUTION

- Advice on safe handling : Wash hands after handling. In case of mechanical malfunction, or if in contact with unknown dilution of product, wear full Personal Protective Equipment (PPE). For personal protection see section 8.

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### KEYSTONE ULTIMATE PRESOAK

Conditions for safe storage : Keep out of reach of children. Store in suitable labeled containers.

#### SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

##### Product AS SOLD

##### Ingredients with workplace control parameters

Components	CAS-No.	Form of exposure	Permissible concentration	Basis
Limonene	5989-27-5	TWA	30 ppm	AIHA WEEL

Engineering measures : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

##### Personal protective equipment

Eye protection : Due to the form and packaging of the product, no protective equipment is needed under normal use conditions.

Hand protection : No special protective equipment required.

Skin protection : No special protective equipment required.

Respiratory protection : No personal respiratory protective equipment normally required.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. Wash face, hands and any exposed skin thoroughly after handling.

##### Product AT USE DILUTION

Engineering measures : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

##### Personal protective equipment

Eye protection : No special protective equipment required.

Hand protection : No special protective equipment required.

Skin protection : No special protective equipment required.

Respiratory protection : No personal respiratory protective equipment normally required.

#### SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

	Product AS SOLD	Product AT USE DILUTION
Physical State	: solid	liquid
Color	: opaque, blue	light blue
Odor	: citrus	citrus
pH	: 10.9 - 11.4, (1 %)	10.2 - 10.4
Flash point	: Not applicable, Does not sustain combustion.	
Odor Threshold	: No data available	
Melting point/freezing point	: No data available	
Boiling point, initial boiling	: > 100 °C	

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point and boiling range

Evaporation rate : No data available

Flammability : Not applicable

Upper explosion limit : No data available

Lower explosion limit : No data available

Vapor pressure : No data available

Relative vapor density : No data available

Relative density : 1.7 - 2.1

Density : No data available

Water solubility : soluble

Solubility in other solvents : No data available

Partition coefficient: n-octanol/water (logarithmic value) : No data available

Autoignition temperature : No data available

Decomposition temperature : No data available

Viscosity, kinematic : No data available

Explosive properties : No data available

Oxidizing properties : No data available

Molecular weight : No data available

VOC : No data available

Particle characteristics : No data available

### SECTION 10. STABILITY AND REACTIVITY

#### Product AS SOLD

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : No dangerous reaction known under conditions of normal use.

Conditions to avoid : None known.

Incompatible materials : Acids  
Strong acids

Hazardous decomposition products : In the event of fire, see Section 5

### SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : Eye contact, Skin contact

#### Potential Health Effects

#### Product AS SOLD

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### KEYSTONE ULTIMATE PRESOAK

Eyes	: Causes serious eye irritation.
Skin	: Health injuries are not known or expected under normal use.
Ingestion	: Health injuries are not known or expected under normal use.
Inhalation	: Health injuries are not known or expected under normal use.
Chronic Exposure	: Health injuries are not known or expected under normal use.

#### Product AT USE DILUTION

Eyes	: Health injuries are not known or expected under normal use.
Skin	: Health injuries are not known or expected under normal use.
Ingestion	: Health injuries are not known or expected under normal use.
Inhalation	: Health injuries are not known or expected under normal use.
Chronic Exposure	: Health injuries are not known or expected under normal use.

#### Experience with human exposure

##### Product AS SOLD

Eye contact	: Redness, Pain, Irritation
Skin contact	: No symptoms known or expected.
Ingestion	: No symptoms known or expected.
Inhalation	: No symptoms known or expected.

#### Product AT USE DILUTION

Eye contact	: No symptoms known or expected.
Skin contact	: No symptoms known or expected.
Ingestion	: No symptoms known or expected.
Inhalation	: No symptoms known or expected.

#### Toxicity

##### Product AS SOLD

##### Product

Acute oral toxicity	: Acute toxicity estimate : 3,200 mg/kg
Acute inhalation toxicity	: No data available
Acute dermal toxicity	: Acute toxicity estimate : > 5,000 mg/kg
Skin corrosion/irritation	: No data available
Serious eye damage/eye irritation	: No data available
Respiratory or skin sensitization	: No data available
Carcinogenicity	: No data available
Reproductive effects	: No data available

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Germ cell mutagenicity : No data available  
Teratogenicity : No data available  
STOT-single exposure : No data available  
STOT-repeated exposure : No data available  
Aspiration toxicity : No data available

### SECTION 12. ECOLOGICAL INFORMATION

#### Ecotoxicity

##### Product AS SOLD

Environmental Effects : Harmful to aquatic life.

##### Product AT USE DILUTION

Environmental Effects : This product has no known ecotoxicological effects.

##### Product AS SOLD

##### Product

Toxicity to fish : No data available  
Toxicity to daphnia and other aquatic invertebrates : No data available  
Toxicity to algae : No data available

#### Components

Toxicity to fish : Sodium Carbonate  
96 h LC50 *Lepomis macrochirus* (Bluegill sunfish): 300 mg/l  
  
alcohols, c12-16, ethoxylated >5EO  
LC50: 1.5 mg/l

#### Components

Toxicity to daphnia and other aquatic invertebrates : Sodium Carbonate  
48 h EC50 *Ceriodaphnia* (water flea): 213.5 mg/l  
  
Limonene  
48 h EC50 *Daphnia magna* (Water flea): 0.307 mg/l

#### Components

Toxicity to algae : Limonene  
72 h EC50 *Pseudokirchneriella subcapitata* (algae): 0.32 mg/l

#### Persistence and degradability

##### Product AT USE DILUTION

Not applicable - inorganic

#### Bioaccumulative potential

No data available

#### Mobility in soil

No data available

#### Other adverse effects

No data available

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#### SECTION 13. DISPOSAL CONSIDERATIONS

##### Product AS SOLD

- Disposal methods : Do not contaminate ponds, waterways or ditches with chemical or used container. Where possible recycling is preferred to disposal or incineration. If recycling is not practicable, dispose of in compliance with local regulations. Dispose of wastes in an approved waste disposal facility.
- Disposal considerations : Dispose of as unused product. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not re-use empty containers. Dispose of in accordance with local, state, and federal regulations.

##### Product AT USE DILUTION

- Disposal methods : Diluted product can be flushed to sanitary sewer.
- Disposal considerations : Dispose of in accordance with local, state, and federal regulations.

#### SECTION 14. TRANSPORT INFORMATION

##### Product AS SOLD

The shipper/consignor/sender is responsible to ensure that the packaging, labeling, and markings are in compliance with the selected mode of transport.

##### Land transport (DOT)

Not dangerous goods

##### Sea transport (IMDG/IMO)

Not dangerous goods

#### SECTION 15. REGULATORY INFORMATION

##### Product AS SOLD

##### EPCRA - Emergency Planning and Community Right-to-Know

##### CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

##### SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

**SARA 311/312 Hazards** : Serious eye damage or eye irritation

**SARA 302** : The following components are subject to reporting levels established by SARA Title III, Section 302:  
alcohols, c12-16, 68551-12-2 1 - 5 %  
ethoxylated >5EO

This material does not contain any components with a section 302 EHS TPQ.



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### KEYSTONE ULTIMATE PRESOAK

**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

#### California Prop. 65

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

#### California Cleaning Product Right to Know Act of 2017 (SB 258)

This regulation applies to this product.

Hazardous ingredients	CAS-No.	Function	List(s)
Sodium Carbonate	497-19-8	Buffer	Not Applicable
water	7732-18-5	Diluent	Not Applicable
citric acid, trisodium salt, dihydrate	6132-04-3	Buffer	Not Applicable
alcohols, c12-16, ethoxylated >5EO	68551-12-2	Cleaning Agent	Not Applicable
Carboxylate	Withheld	Cleaning Agent	Not Applicable
Polycarboxylic acid polymer	Withheld	Processing Aid	Not Applicable
Limonene	5989-27-5	Fragrance	FRA
Citral	5392-40-5	Fragrance	FRA
subtilisin	9014-01-1	Cleaning Agent	8
Pigment	Withheld	Dye	Not Applicable
amylase, α-	9000-90-2	Cleaning Agent	8
Geraniol	106-24-1	Fragrance	FRA
acrylic acid	79-10-7	Cleaning Agent	4, 18, 20, NFC

\*refer to [ecolab.com/sds](http://ecolab.com/sds) for electronic links to designated lists

**The ingredients of this product are reported in the following inventories:**

#### United States TSCA Inventory :

All components are listed or exempted.

#### Canadian Domestic Substances List (DSL) :

This product contains one or several components listed in the Canadian NDSL.

#### Australia. Australian Industrial Chemicals Introduction Scheme (AICIS) :

On the inventory, or in compliance with the inventory

#### New Zealand Inventory of Chemicals (NZIoC) :

On the inventory, or in compliance with the inventory

#### Japan. ENCS - Existing and New Chemical Substances Inventory :

On the inventory, or in compliance with the inventory

#### Korea. Korean Existing Chemicals Inventory (KECI) :

On the inventory, or in compliance with the inventory

#### Philippines Inventory of Chemicals and Chemical Substances (PICCS) :

On the inventory, or in compliance with the inventory

#### China. Inventory of Existing Chemical Substances in China (IECSC) :

not determined

#### Taiwan Chemical Substance Inventory (TCSI) :

not determined

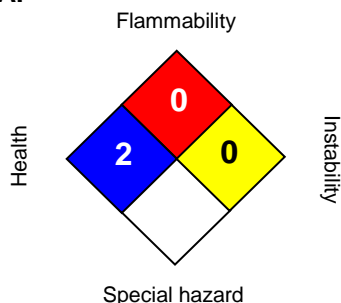
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## KEYSTONE ULTIMATE PRESOAK

### SECTION 16. OTHER INFORMATION

#### Product AS SOLD

##### NFPA:



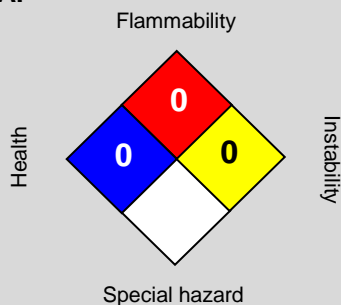
##### HMIS® IV:

HEALTH	/ 2
FLAMMABILITY	0
PHYSICAL HAZARD	0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "\*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

#### Product AT USE DILUTION

##### NFPA:



##### HMIS® IV:

HEALTH	/ 1
FLAMMABILITY	0
PHYSICAL HAZARD	0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "\*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Issuing date : 05/15/2025  
Version : 2.0  
Prepared by : Regulatory Affairs

REVISED INFORMATION: Significant changes to regulatory or health information for this revision is indicated by a bar in the left-hand margin of the SDS.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.