



## SAFETY DATA SHEET

### EMPIRE INSIDE/OUTSIDE DEGREASER

#### SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : EMPIRE INSIDE/OUTSIDE DEGREASER

Other means of identification : Not applicable

Recommended use : Degreaser

Restrictions on use : Reserved for industrial and professional use.

Product dilution information : 50.0 %

Company : Kay Chemical Company  
8300 Capital Drive  
Greensboro, North Carolina USA 27409  
1-800-529-5458

Emergency health information : 1-877-231-2615 (USA/Canada), 952-853-1713 (outside USA)

Issuing date : 03/30/2023

#### SECTION 2. HAZARDS IDENTIFICATION

##### GHS Classification

###### Product AS SOLD

Eye irritation : Category 2B

###### Product AT USE DILUTION

Eye irritation : Category 2B

##### GHS label elements

###### Product AS SOLD

Signal Word : Warning

Hazard Statements : Causes eye irritation.

Precautionary Statements : **Prevention:**  
Wash skin thoroughly after handling.  
**Response:**  
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/ attention.

###### Product AT USE DILUTION

Signal Word : Warning

Hazard Statements : Causes eye irritation.

Precautionary Statements : **Prevention:**  
Wash skin thoroughly after handling.  
**Response:**  
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/ attention.

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## EMPIRE INSIDE/OUTSIDE DEGREASER

### Product AS SOLD

Other hazards : None known.

## SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

### Product AS SOLD

Pure substance/mixture : Mixture

Chemical name	CAS-No.	Concentration (%)
Sodium Carbonate	497-19-8	5 - 10
Tetrasodium EDTA	64-02-8	1 - 5
Sodium hydroxide	1310-73-2	0.1 - 1

### Product AT USE DILUTION

Chemical name	CAS-No.	Concentration (%)
Sodium Carbonate	497-19-8	1 - 5
Tetrasodium EDTA	64-02-8	1 - 5

## SECTION 4. FIRST AID MEASURES

### Product AS SOLD

In case of eye contact : Rinse with plenty of water.

In case of skin contact : Rinse with plenty of water.

If swallowed : Rinse mouth. Get medical attention if symptoms occur.

If inhaled : Get medical attention if symptoms occur.

Protection of first-aiders : No special precautions are necessary for first aid responders.

Notes to physician : Treat symptomatically.

Most important symptoms and effects, both acute and delayed : See Section 11 for more detailed information on health effects and symptoms.

### Product AT USE DILUTION

In case of eye contact : Rinse with plenty of water.

In case of skin contact : Rinse with plenty of water.

If swallowed : Rinse mouth. Get medical attention if symptoms occur.

If inhaled : Get medical attention if symptoms occur.

## SECTION 5. FIRE-FIGHTING MEASURES

### Product AS SOLD

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media : None known.

Specific hazards during fire fighting : Not flammable or combustible.

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- Hazardous combustion products : Decomposition products may include the following materials:  
Carbon oxides  
Nitrogen oxides (NO<sub>x</sub>)
- Special protective equipment for fire-fighters : Use personal protective equipment.
- Specific extinguishing methods : Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. In the event of fire and/or explosion do not breathe fumes.

#### SECTION 6. ACCIDENTAL RELEASE MEASURES

##### Product AS SOLD

- Personal precautions, protective equipment and emergency procedures : Ensure clean-up is conducted by trained personnel only. Refer to protective measures listed in sections 7 and 8.
- Environmental precautions : Do not allow contact with soil, surface or ground water.
- Methods and materials for containment and cleaning up : Stop leak if safe to do so. Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Flush away traces with water. For large spills, dike spilled material or otherwise contain material to ensure runoff does not reach a waterway.

##### Product AT USE DILUTION

- Personal precautions, protective equipment and emergency procedures : Ensure clean-up is conducted by trained personnel only. Refer to protective measures listed in sections 7 and 8.
- Environmental precautions : Do not allow contact with soil, surface or ground water.
- Methods and materials for containment and cleaning up : Stop leak if safe to do so. Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Flush away traces with water. For large spills, dike spilled material or otherwise contain material to ensure runoff does not reach a waterway.

#### SECTION 7. HANDLING AND STORAGE

##### Product AS SOLD

- Advice on safe handling : Wash hands thoroughly after handling. In case of mechanical malfunction, or if in contact with unknown dilution of product, wear full Personal Protective Equipment (PPE).
- Conditions for safe storage : Keep out of reach of children. Store in suitable labeled containers.
- Storage temperature : 0 °C to 50 °C

##### Product AT USE DILUTION

- Advice on safe handling : Wash hands thoroughly after handling. In case of mechanical malfunction, or if in contact with unknown dilution of product, wear full Personal Protective Equipment (PPE).
- Conditions for safe storage : Keep out of reach of children. Store in suitable labeled containers.

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#### SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

##### Product AS SOLD

##### Ingredients with workplace control parameters

Components	CAS-No.	Form of exposure	Permissible concentration	Basis
sodium hydroxide	1310-73-2	C	2 mg/m <sup>3</sup>	ACGIH
		C	2 mg/m <sup>3</sup>	NIOSH REL
		TWA	2 mg/m <sup>3</sup>	OSHA Z-1
		C	2 mg/m <sup>3</sup>	OSHA P0
		C	2 mg/m <sup>3</sup>	

Engineering measures : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

##### Personal protective equipment

Eye protection : No special protective equipment required.

Hand protection : No special protective equipment required.

Skin protection : No special protective equipment required.

Respiratory protection : No personal respiratory protective equipment normally required.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.

##### Product AT USE DILUTION

Engineering measures : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

##### Personal protective equipment

Eye protection : No special protective equipment required.

Hand protection : No special protective equipment required.

Skin protection : No special protective equipment required.

Respiratory protection : No personal respiratory protective equipment normally required.

#### SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

	Product AS SOLD	Product AT USE DILUTION
Appearance	: liquid	liquid
Color	: clear, colorless	colorless
Odor	: not significant	odorless
pH	: 11.5, (100 %)	11.5
Flash point	: Not applicable	
Odor Threshold	: No data available	
Melting point/freezing point	: No data available	

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### EMPIRE INSIDE/OUTSIDE DEGREASER

Initial boiling point and boiling range	: 100 °C
Evaporation rate	: No data available
Flammability (solid, gas)	: Not applicable
Upper explosion limit	: No data available
Lower explosion limit	: No data available
Vapor pressure	: No data available
Relative vapor density	: No data available
Relative density	: 1.1
Water solubility	: soluble
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Autoignition temperature	: No data available
Thermal decomposition	: No data available
Viscosity, kinematic	: No data available
Explosive properties	: No data available
Oxidizing properties	: The substance or mixture is not classified as oxidizing.
Molecular weight	: No data available
VOC	: No data available

### SECTION 10. STABILITY AND REACTIVITY

#### Product AS SOLD

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: Stable under normal conditions.
Possibility of hazardous reactions	: No dangerous reaction known under conditions of normal use.
Conditions to avoid	: None known.
Incompatible materials	: Acids Strong acids
Hazardous decomposition products	: In case of fire hazardous decomposition products may be produced such as: Carbon oxides Nitrogen oxides (NOx)

### SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : Inhalation, Eye contact, Skin contact

#### Potential Health Effects

#### Product AS SOLD

Eyes : Causes eye irritation.

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Skin : Health injuries are not known or expected under normal use.

Ingestion : Health injuries are not known or expected under normal use.

Inhalation : Health injuries are not known or expected under normal use.

Chronic Exposure : Health injuries are not known or expected under normal use.

#### Product AT USE DILUTION

Eyes : Causes eye irritation.

Skin : Health injuries are not known or expected under normal use.

Ingestion : Health injuries are not known or expected under normal use.

Inhalation : Health injuries are not known or expected under normal use.

Chronic Exposure : Health injuries are not known or expected under normal use.

#### Experience with human exposure

##### Product AS SOLD

Eye contact : Redness, Irritation

Skin contact : No symptoms known or expected.

Ingestion : No symptoms known or expected.

Inhalation : No symptoms known or expected.

#### Product AT USE DILUTION

Eye contact : Redness, Irritation

Skin contact : No symptoms known or expected.

Ingestion : No symptoms known or expected.

Inhalation : No symptoms known or expected.

#### Toxicity

##### Product AS SOLD

##### Product

Acute oral toxicity : Acute toxicity estimate : > 5,000 mg/kg

Acute inhalation toxicity : No data available

Acute dermal toxicity : No data available

Skin corrosion/irritation : No data available

Serious eye damage/eye irritation : No data available

Respiratory or skin sensitization : No data available

Carcinogenicity : No data available

Reproductive effects : No data available

Germ cell mutagenicity : No data available

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Teratogenicity : No data available  
STOT-single exposure : No data available  
STOT-repeated exposure : No data available  
Aspiration toxicity : No data available

### SECTION 12. ECOLOGICAL INFORMATION

#### Ecotoxicity

##### Product AS SOLD

Environmental Effects : Harmful to aquatic life.

##### Product AT USE DILUTION

Environmental Effects : Harmful to aquatic life.

##### Product AS SOLD

##### Product

Toxicity to fish : No data available  
Toxicity to daphnia and other aquatic invertebrates : No data available  
Toxicity to algae : No data available

#### Components

Toxicity to fish : Sodium Carbonate  
96 h LC50 *Lepomis macrochirus* (Bluegill sunfish): 300 mg/l  
  
Tetrasodium EDTA  
96 h LC50 Fish: 121 mg/l

#### Components

Toxicity to daphnia and other aquatic invertebrates : Sodium Carbonate  
48 h EC50 *Ceriodaphnia* (water flea): 213.5 mg/l  
  
Tetrasodium EDTA  
48 h EC50 *Daphnia magna* (Water flea): 140 mg/l  
  
Sodium hydroxide  
48 h EC50 *Daphnia magna* (Water flea): 40 mg/l

#### Persistence and degradability

##### Product AT USE DILUTION

Poorly biodegradable

#### Bioaccumulative potential

No data available

#### Mobility in soil

No data available

#### Other adverse effects

No data available

### SECTION 13. DISPOSAL CONSIDERATIONS

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### EMPIRE INSIDE/OUTSIDE DEGREASER

#### Product AS SOLD

- Disposal methods : Do not contaminate ponds, waterways or ditches with chemical or used container. Where possible recycling is preferred to disposal or incineration. If recycling is not practicable, dispose of in compliance with local regulations. Dispose of wastes in an approved waste disposal facility.
- Disposal considerations : Dispose of as unused product. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not re-use empty containers. Dispose of in accordance with local, state, and federal regulations.

#### Product AT USE DILUTION

- Disposal methods : Do not contaminate ponds, waterways or ditches with chemical or used container. Where possible recycling is preferred to disposal or incineration. If recycling is not practicable, dispose of in compliance with local regulations. Dispose of wastes in an approved waste disposal facility.
- Disposal considerations : Dispose of as unused product. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not re-use empty containers. Dispose of in accordance with local, state, and federal regulations.

### SECTION 14. TRANSPORT INFORMATION

#### Product AS SOLD

The shipper/consignor/sender is responsible to ensure that the packaging, labeling, and markings are in compliance with the selected mode of transport.

#### Land transport (DOT)

Not dangerous goods

#### Sea transport (IMDG/IMO)

Not dangerous goods

### SECTION 15. REGULATORY INFORMATION

#### Product AS SOLD

#### EPCRA - Emergency Planning and Community Right-to-Know

##### CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
Sodium hydroxide	1310-73-2	1000	167700

#### SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

**SARA 311/312 Hazards** : Serious eye damage or eye irritation

**SARA 302** : This material does not contain any components with a section 302 EHS TPQ.



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**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

#### California Prop. 65

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

#### California Cleaning Product Right to Know Act of 2017 (SB 258)

This regulation applies to this product.

Hazardous ingredients	CAS-No.	Function	List(s)
water	7732-18-5	Diluent	Not Applicable
Sodium Carbonate	497-19-8	Cleaning Agent	Not Applicable
Tetrasodium EDTA	64-02-8	Cleaning Agent	Not Applicable
Inorganic salt	Withheld	Cleaning Agent	Not Applicable
Sodium hydroxide	1310-73-2	Cleaning Agent	20
Nonionic surfactant	Withheld	Cleaning Agent	Not Applicable
Amphoteric surfactant	Withheld	Cleaning Agent	Not Applicable
Silicon oxide derivative	Withheld	Film Former	Not Applicable

\*refer to [ecolab.com/sds](http://ecolab.com/sds) for electronic links to designated lists

**The ingredients of this product are reported in the following inventories:**

#### United States TSCA Inventory :

All substances listed as active on the TSCA inventory

#### Canadian Domestic Substances List (DSL) :

All components of this product are on the Canadian DSL

#### Australia. Australian Industrial Chemicals Introduction Scheme (AICIS) :

On the inventory, or in compliance with the inventory

#### New Zealand. Inventory of Chemical Substances :

not determined

#### Japan. ENCS - Existing and New Chemical Substances Inventory :

not determined

#### Korea. Korean Existing Chemicals Inventory (KECI) :

not determined

#### Philippines Inventory of Chemicals and Chemical Substances (PICCS) :

On the inventory, or in compliance with the inventory

#### China. Inventory of Existing Chemical Substances in China (IECSC) :

On the inventory, or in compliance with the inventory

#### Taiwan Chemical Substance Inventory (TCSI) :

On the inventory, or in compliance with the inventory

### SECTION 16. OTHER INFORMATION

**Product AS SOLD**

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## EMPIRE INSIDE/OUTSIDE DEGREASER

### NFPA:



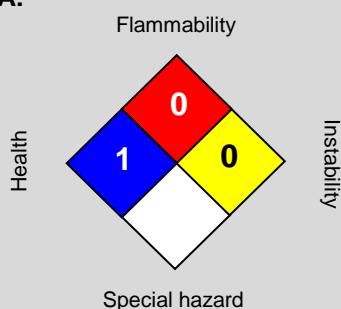
### HMIS III:

HEALTH	1
FLAMMABILITY	0
PHYSICAL HAZARD	0

0 = not significant, 1 = Slight,  
2 = Moderate, 3 = High  
4 = Extreme, \* = Chronic

### Product AT USE DILUTION

#### NFPA:



#### HMIS III:

HEALTH	1
FLAMMABILITY	0
PHYSICAL HAZARD	0

0 = not significant, 1 = Slight,  
2 = Moderate, 3 = High  
4 = Extreme, \* = Chronic

Issuing date : 03/30/2023  
Version : 1.4  
Prepared by : Regulatory Affairs

REVISED INFORMATION: Significant changes to regulatory or health information for this revision is indicated by a bar in the left-hand margin of the SDS.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.