

**Conditions for safe storage,
including any incompatibilities**

Contents under pressure. Do not expose to heat or store at temperatures above 120°F/49°C as can may burst. Do not puncture, incinerate or crush. Do not handle or store near an open flame, heat or other sources of ignition. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection**Occupational exposure limits**

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Permissible Exposure Limits (PEL) for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
2-AMINOETHANOL (CAS 141-43-5)	PEL	6 mg/m3
		3 ppm
MORPHOLINE (CAS 110-91-8)	PEL	70 mg/m3
		20 ppm
PROPAN-2-OL (CAS 67-63-0)	PEL	980 mg/m3
		400 ppm
PROPANE (CAS 74-98-6)	PEL	1800 mg/m3
		1000 ppm
SODIUM HYDROXIDE (CAS 1310-73-2)	PEL	2 mg/m3
SULPHURIC ACID (CAS 7664-93-9)	PEL	1 mg/m3

US. ACGIH Threshold Limit Values (TLV)

Components	Type	Value	Form
2,2'-IMINODIETHANOL (CAS 111-42-2)	TWA	1 mg/m3	Inhalable fraction and vapor.
2-AMINOETHANOL (CAS 141-43-5)	STEL	6 ppm	
	TWA	3 ppm	
ISOBUTANE (CAS 75-28-5)	STEL	1000 ppm	
MORPHOLINE (CAS 110-91-8)	TWA	20 ppm	
PROPAN-2-OL (CAS 67-63-0)	STEL	400 ppm	
	TWA	200 ppm	
SODIUM HYDROXIDE (CAS 1310-73-2)	Ceiling	2 mg/m3	
SULPHURIC ACID (CAS 7664-93-9)	TWA	0.2 mg/m3	Thoracic fraction.

NIOSH. Immediately Dangerous to Life or Health (IDLH) Values, as amended

Components	Type	Value
2-AMINOETHANOL (CAS 141-43-5)	IDLH	3 %
		30 ppm
MORPHOLINE (CAS 110-91-8)	IDLH	1.4 %
		1400 ppm
PROPAN-2-OL (CAS 67-63-0)	IDLH	2 %
		2000 ppm
PROPANE (CAS 74-98-6)	IDLH	2.1 %