## 3M<sup>TM</sup> Adhesion Promoter 4298UV 12/10/14

	hours)		
CYCLOHEXANE	Ingestion	Rat	LD50 6,200 mg/kg
XYLENE	Dermal	Rabbit	LD50 > 4,200 mg/kg
XYLENE	Inhalation-	Rat	LC50 29 mg/l
	Vapor (4		-
	hours)		
XYLENE	Ingestion	Rat	LD50 3,523 mg/kg
ETHYLBENZENE	Dermal	Rabbit	LD50 15,433 mg/kg
ETHYLBENZENE	Inhalation-	Rat	LC50 17.4 mg/l
	Vapor (4		
	hours)		
ETHYLBENZENE	Ingestion	Rat	LD50 4,769 mg/kg
ETHYL ALCOHOL	Dermal	Rabbit	LD50 > 15,800 mg/kg
ETHYL ALCOHOL	Inhalation-	Rat	LC50 124.7 mg/l
	Vapor (4		
	hours)		
ETHYL ALCOHOL	Ingestion	Rat	LD50 17,800 mg/kg
ETHYL ACETATE	Dermal	Rabbit	LD50 > 18,000 mg/kg
ETHYL ACETATE	Inhalation-	Rat	LC50 70.5 mg/l
	Vapor (4		
	hours)		
ETHYL ACETATE	Ingestion	Rat	LD50 5,620 mg/kg
CHLORINATED RUBBER	Dermal	Guinea	LD50 > 1,000 mg/kg
		pig	
CHLORINATED RUBBER	Ingestion	Rat	LD50 > 3,200 mg/kg
METHYL ALCOHOL	Dermal		LD50 estimated to be 1,000 - 2,000 mg/kg
METHYL ALCOHOL	Inhalation-		LC50 estimated to be 10 - 20 mg/l
	Vapor		
METHYL ALCOHOL	Ingestion		LD50 estimated to be 50 - 300 mg/kg
EPOXY RESIN	Dermal	Rat	LD50 > 1,600 mg/kg
EPOXY RESIN	Ingestion	Rat	LD50 > 1,000 mg/kg
TOLUENE	Dermal	Rat	LD50 12,000 mg/kg
TOLUENE	Inhalation-	Rat	LC50 30 mg/l
	Vapor (4		
	hours)		
TOLUENE	Ingestion	Rat	LD50 5,550 mg/kg

ATE = acute toxicity estimate

## **Skin Corrosion/Irritation**

Name	Species	Value
CYCLOHEXANE	Rabbit	Mild irritant
XYLENE	Rabbit	Mild irritant
ETHYLBENZENE	Rabbit	Mild irritant
ETHYL ALCOHOL	Rabbit	No significant irritation
ETHYL ACETATE	Rabbit	Minimal irritation
CHLORINATED RUBBER	Guinea	No significant irritation
	pig	
METHYL ALCOHOL	Rabbit	Mild irritant
EPOXY RESIN	Rabbit	Mild irritant
TOLUENE	Rabbit	Irritant

**Serious Eye Damage/Irritation** 

Name	Species	Value
	*	
CYCLOHEXANE	Rabbit	Mild irritant
XYLENE	Rabbit	Mild irritant
ETHYLBENZENE	Rabbit	Moderate irritant
ETHYL ALCOHOL	Rabbit	Moderate irritant
ETHYL ACETATE	Rabbit	Mild irritant
CHLORINATED RUBBER		Mild irritant
METHYL ALCOHOL	Rabbit	Moderate irritant
EPOXY RESIN	Rabbit	Moderate irritant
TOLUENE	Rabbit	Moderate irritant