

P.O. B 101288

Material Safety Data Sheet (MSDS)

Issue Date: July 2, 2003

Hampton, GA 31220

800-453-5422

SECTION 1 – CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name: Nickel Alloys

Nickel 200, Alloy 400, Alloy 600, Alloy 601, Alloy 625, Alloy 800, 800H, 800HP, Alloy 825
Alloy C276, NI-CU, NI-CR, NI-FE-CR

Synonyms: None

SECTION 2 – COMPOSITION INFORMATION ON INGREDIENTS

<u>Ingredient</u>	<u>CAS#</u>	<u>% Weight</u>	<u>Occupational Exposure Limits (mg / m3)</u>	
			<u>OSHA PEL</u>	<u>ACGIH TLV</u>
*Nickel (Ni)	7440_02_0	7-99.9	1.0 (Ni)	1.0 (Ni)
Iron (Fe)	7439_89_6	0 _ 78	10 (oxide, dust & Fume)	10 (oxide, dust & Fume)
*Copper (Cu)	7441_50_8	0 _ 68	0.1 (Fume)	0.2 (Fume)
*Chromium (Cr)	7440_47_3	0 _ 48	1 (Cr)	0.5 (Cr)
Molybdenum (Mo)	7439_98_7	0 _ 16	15 (total dust)	15 (insoluble)
*Cobalt (Co)	7440_48_4	0 _ 12.5	0.1 (Co)	0.02 (Co)
Columbium (Cb)		0 _ 5.3		
Tungsten (W)	7440_33_7	0 _ 4.5		5 (insoluble)
Titanium (Ti)	7440_32_6	0 _ 3	15 (TiO2)	10 (TiO2)
**Aluminum (Al)	7429_90_5	0 _ 2.9	15 (total dust)	5 (welding fumes)
*Manganese (Mn)	7439_96_5	0 _ 2	5.0 (fume)	0.2 (Mn)
Tantalum (Ta)	7440_25_7	0 _ 2		
Silicon (Si)	7440_21_3	0 _ 1.2	15 (dust)	10 (inhaled dust)
** Vanadium (V)	7440_62_2	0 _ 0.15	0.5 (oxide dust) 1.5 (oxide fume)	0.5 (fume, dust)

Note: Those elements identified by an * and those elements capable of generating highly toxic fumes or dusts (identified by a **) are classified as toxic by EPA in 40 CFR 372.65 and subject to reporting requirements of SARA Title III Section 313 and 40 CFR 372

SECTION 3 – HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW: Nickel alloys in their solid state present no inhalation, indigestion or contact health hazard. However, inhaling dusts, fumes or mists which may be generated during certain manufacturing procedures (burning, melting, welding, sawing, brazing, grinding and machining) may be hazardous to your health. Dusts may also be irritating to the unprotected skin or eyes.

ACUTE EFFECTS: Excessive exposure to dusts / fumes may cause irritation of eyes, nose or throat. Inhalation of dusts / fumes may result in metal fume fever (metallic taste in mouth, dryness and irritation of throat, chills and fever).

CHRONIC EFFECTS: prolonged inhalation of fumes or dusts may cause a variety of adverse health effects to the respiratory system, including (but not necessarily limited to) lesions of the mucous membrane, bronchitis, pneumonia and cancers of the nasal cavity and respiratory tract.

POTENTIAL HEALTH EFFECTS / MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE:

Any pre-existing chronic respiratory condition (asthma, chronic bronchitis, emphysema).

ROUTE OF ENTRY: Inhalation (dusts / fumes / mists), Contact with Skin and Eyes (dusts / mists), Ingestion (dusts).

SECTION 4 – FIRST AID MEASURES

INHALATION: Immediately move victim to fresh air. If condition persists, consult physician.

EYE CONTACT: Immediately flush with running water to remove particulates, consult physician.

SKIN CONTACT: If irritation develops, remove clothing and wash with soap and water. If condition persists, consult physician.

INGESTION: Consult physician.

NOTE TO PHYSICIAN: None.

SECTION 5 – FIRE FIGHTING MEASURES

FLASH POINT: Nonflammable.

SPECIAL FIRE FIGHTING EQUIPMENT: None required.

AUTOIGNITION TEMPERATURE: NA

FLAMMABLE LIMITS: Nonflammable

EXTINGUISHER MEDIA: Use what is appropriate for surrounding fire.

HAZARDOUS COMBUSTION PRODUCTS: None.

UNUSUAL FIRE AND EXPLOSION HAZARDS: None Known.

SECTION 6 – ACCIDENTAL RELEASE MEASURES

CLEAN UP PROCEDURES: No special procedures needed.

SPECIALIZED EQUIPMENT: None.

SECTION 7 – HANDLING AND STORAGE

PRECAUTIONS TO BE TAKEN IN HANDLING: Minimize activities, which may generate dusts, mists, or fumes. Keep areas well ventilated. Use suitable equipment to move materials.

PRECAUTIONS TO BE TAKEN IN STORAGE: None required.

SECTION 8 – EXPOSURE CONTROLS, PERSONAL PROTECTION

RESPIRATORY PROTECTION: Wear NIOSH approved dust / mist / fume respirator when welding or burning this metal.

EYE/FACE PROTECTION: Face shields (welding or burning), Safety glasses (cutting or grinding).

OTHER PROTECTIVE EQUIPMENT: Use appropriate protective clothing such as welding aprons and gloves when welding or burning.

SECTION 9 – PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE: Metal	VAPOR PRESSURE: NA
ODOR: Odorless	BOILING POINT (C) : NA
PHYSICAL STATE: Solid	SOLUBILITY IN WATER: Insoluble
	SPECIFIC GRAVITY (H2O=1): 7.80 – 9.24

SECTION 10 – STABILITY AND REACTIVITY

STABILITY: Stable under normal storage conditions.

HAZARDOUS POLYMERIZATION: Will not occur.

CONDITIONS TO AVOID: None.

HAZARDOUS DECOMPOSITION PRODUCTS (when heated): Hydrogen (contact with acids).

MATERIALS TO AVOID: Strong Acids (such as Sulfuric, Hydrochloric, Nitric) / Oxidizing Agents.

SECTION 11 – TOXICOLOGY INFORMATION

LETHAL CONCENTRATION (LC50): None established

REPRODUCTIVE EFFECTS: NA

LETHAL DOSE (LD50): NA

MUTAGENICITY: NA

TERATOGENICITY: NA

CARCINOGENIC BY NTP, IARC OR OSHA: No (Note: Fumes / dusts / mists from this material may be carcinogenic if inhaled over long periods of time).

SECTION 12 – ECOLOGICAL INFORMATION

No Adverse ecological effects are expected.

SECTION 13 – DISPOSAL CONSIDERATIONS

WASTE DISPOSAL METHOD: Recycle scrap materials through scrap dealers and brokers. Dispose of used non-cyclable materials in accordance with local, state and federal regulations.

SECTION 14 – TRANSPORT INFORMATION

No special DOT regulations pertaining to this material.

SECTION 15 – REGULATORY INFORMATION

SARA: Some components of this product are classified as toxic by the EPA in 40 CFR 372.65 and are subject to the reporting requirements of SARA Title III Section 313 and 40 CFR 372.45

SECTION 16 – OTHER INFORMATION

OTHER PRECAUTIONS: Take appropriate precautions when moving or shipping this material to prevent injury to personnel handling it.

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