Printing date 05/09/2012 Reviewed on 05/09/2012

1 Identification of the substance/mixture and of the company/undertaking

- · Product identifier
- · Trade name: R-BK1 Rolmark Black Stencil Ink
- · Article number: 20887,20903,5A132,20928,20929,33564,4HY29
- · Application of the substance / the preparation Printing inks
- · Details of the supplier of the safety data sheet
- · Manufacturer/Supplier: Marsh Shipping Supply Co.,LLC 926 McDonough Lake Road - Unit E Collinsville, IL 62234 USA
- · Information department: customerservice@msscllc.com
- · Emergency telephone number: Chemtrec 800-424-9300 International 703-527-3887

2 Composition/information on ingredients

- · Chemical characterization: Mixtures
- · Description: Mixture of the substances listed below with nonhazardous additions.

· Hazardous co	omponents		
123-42-2	4-hydroxy-4-methylpentan-2-one	**	81.8%
		♦ H 319	
	Polymer of modified Rosin Resin	R18	5.8%
1333-86-4	Carbon black		5.6%
112945-52-5	Amorphous Fumed Silica, Silicon Dioxide, Crystalline Free		2.8%

· Additional information:

For the wording of the listed risk phrases refer to section 16.

This prodct contains pigments which may become a dust nuisance when removed by abrasive blasting or sanding. Airborne nuisance particulates have an ACGIH TLV for total dust of 10mg/M3

3 Hazards identification

· Classification of the substance or mixture



GHS02 Flame

H226 Flammable liquid and vapour.



GHS07

H319 Causes serious eye irritation.

· Classification according to Directive 67/548/EEC or Directive 1999/45/EC

NOTICE-For professional users only! This material is intended for use by trained professional applicators, only after carefully examining this MSDS and evaluating safety precautions associated with the use of this material.



Xi; Irritant

R36: Irritating to eyes.

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· Information concerning particular hazards for human and environment:

The product has to be labelled due to the calculation procedure of international guidelines.

· Classification system:

The classification was made according to the latest editions of international substances lists and from component data and msds information

· Label elements

· Labelling according to EU guidelines:

The product has been classified and marked in accordance with directives on hazardous materials.

· Code letter and hazard designation of product:

Xi Irritant

· Risk phrases:

36 Irritating to eyes.

· Safety phrases:

- Do not breathe gas/fumes/vapour/spray (appropriate wording to be specified by the manufacturer). 24/25 Avoid contact with skin and eyes.
- In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
- 33 Take precautionary measures against static discharges.
- 38 In case of insufficient ventilation, wear suitable respiratory equipment.
- This material and its container must be disposed of as hazardous waste.

· Information pertaining to particular dangers for man and environment:

· Inhalation

Can cause nasal and respiratory tract irritation. Can cause Central Nervous System effects including fatigue, dizziness, nausea, vomiting, unconsciousness, respiratory failure, headache, possible hearing impairment.

· Potential Chronic Health Effects

Prolonged or repeated exposure of vapors, spray, or material may cause diseases of the lungs. Reports have associated repeated overexposure to solvents with brain and nervous system damage. Intentional misuse of this product may be harmful or fatal.

· Target Organs

Overexposure to this material or its components has been suggested as a cause of the following effects in laboratory animals and/or humans, and may aggravate preexisting disorders of these organs in humans: Anemia, Blood disorders, Brain damage, Cardiac function, eye, liver, lung, menstrual and fertility, skin, respiratory, Central Nervous System

- · Classification system:
- · NFPA ratings (scale 0 4)



Health = 1Fire = 2Reactivity = 0

· HMIS-ratings (scale 0 - 4)



Health = 1Fire = 2

4 First aid measures

· General information:

Take affected persons out into the fresh air.

Involve doctor immediately.

· After inhalation: Supply fresh air; consult doctor in case of complaints.

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- · After skin contact: Immediately rinse with water for 15 minutes. If irritation exists call physician.
- · After eye contact:

Rinse opened eye for fifteen minutes under running water. If irritation persists, consult a doctor.

· After swallowing: Do not induce vomiting; immediately call for medical help.

5 Firefighting measures

· Suitable extinguishing agents:

CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

· Special hazards arising from the substance or mixture

Nitrogen oxides (NOx)

Carbon monoxide (CO)

· Protective equipment:

Wear self-contained respiatory protective device.

Wear fully protective suit.

· Additional information

Dispose of fire debris and contaminated fire fighting water in accordance with official regulations.

Collect contaminated fire fighting water separately. It must not enter the sewage system.

6 Accidental release measures

· Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.

Ensure adequate ventilation

Wear protective clothing.

· Environmental precautions:

Do not allow product to reach sewage system or any water course.

Do not allow to enter sewers/ surface or ground water.

Prevent from spreading (e.g. by damming-in or oil barriers).

· Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Dispose contaminated material as waste according to item 13.

Ensure adequate ventilation.

· Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 Handling and storage

- · Handling:
- · Precautions for safe handling

Store in cool, dry place in tightly closed receptacles.

Keep away from heat and direct sunlight.

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

Handle with care. Avoid jolting, friction and impact.

Hydrocarbon solvents are basically non-conductors of electricity and can become electrostatically charged during mixing or moving, observe grounding/grounding of containers and other equipment when handeling.

• Information about protection against explosions and fires: Protect against electrostatic charges.

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(Contd. of page 3)

- · Storage:
- · Requirements to be met by storerooms and receptacles:

Store only in the original receptacle.

Prevent any seepage into the ground.

· Information about storage in one common storage facility:

Do not store together with oxidizing and acidic materials as well as heavy-metal compounds.

Store away from foodstuffs.

· Further information about storage conditions:

Keep receptacle tightly sealed.

Store in cool, dry conditions in well sealed receptacles.

Protect from humidity and water.

Protect from exposure to the light.

· Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

· Components with limit values that require monitoring at the workplace:

123-42-2 4-hydroxy-4-methylpentan-2-one

PEL 240 mg/m³, 50 ppm

REL 240 mg/m³, 50 ppm

TLV 238 mg/m^3 , 50 ppm

Modified Rosin Ester NJ TSRN 80100080-5097P

EINECS polymer exempt - all components listed

PEL 5*15** mg/m³, 15*50** ppm

*Respirable Fraction, **Total Dust

1333-86-4 Carbon black

PEL 3.5 mg/m^3

REL $3.5* mg/m^3$

*0.1 in presence of PAHs, as PAHs; 10-hr TWA

TLV 3.5 mg/m^3

112945-52-5 Amorphous Fumed Silica, Silicon Dioxide, Crystalline Free

TLV 3.5 mg/m^3

- · Additional information: The lists that were valid during the creation were used as basis.
- · Personal protective equipment:
- · General protective and hygienic measures:

The usual precautionary measures for handling chemicals should be followed.

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Do not inhale gases / fumes / aerosols.

Avoid contact with the eyes and skin.

Pregnant women should strictly avoid inhalation or skin contact.

Do not eat, drink, smoke or sniff while working.

· Breathing equipment:

 ${\it Use suitable respiratory protective device in case of insufficient ventilation.}$

Do not breath vapors, spray mists, or sanding dusts. Use air purifying respirators fitted with organic vapor/HEPA cartridges only if air monitoring demonstrates solvent/particulate levels do not exceed the respirator maximum use concentration. Use properly fitted NIOSH approved respirators. Local and general exhaust should minimize any exposure.

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Material Safety Data Sheet acc. to ISO/DIS 11014

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· Protection of hands:



Protective gloves

· Material of gloves

Nitrile or natural rubber gloves are typically used to protect from minor contact. Butyl type are best for prolonged contact.

Nitrile rubber, NBR

· Eye protection:



Vapor proof safety goggles or full face respirator

· Body protection:

Solvent resistant protective clothing

Impervious protective clothing

Tyvek(R) coveralls to protect from light overspray protection or Saranex 23-P(R) for moderate exposure.

9 Physical and chemical properties · General Information · Appearance: Form: Fluid Black Color: Alcohol-like · Odor: · Odour threshold: Not determined. · pH-value: Not determined. · Change in condition Melting point/Melting range: Undetermined. Boiling point/Boiling range: 150°C (302 °F) · Flash point: 58°C (136 °F) · Ignition temperature: 620°C (1148 °F) · Decomposition temperature: Not determined. · Auto igniting: Product is not selfigniting. · Danger of explosion: Not determined. · Explosion limits: Lower: 1.4 Vol % Upper: 8.1 Vol % · Vapor pressure at $20^{\circ}C$ (68 $^{\circ}F$): 1.1 hPa (1 mm Hg) 0.9899 g/cm³ (8.261 lbs/gal) · Density at 20°C (68 °F): Not determined. · Relative density Not determined. · Vapour density · Evaporation rate Not determined. (Contd. on page 6)

- IISA

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		(Contd. of page :
· Solubility in / Miscibility with Water:	Not miscible or difficult to mix.	
· Segregation coefficient (n-octonol/v	vater): Not determined.	
· Viscosity:		
Dynamic:	Not determined.	
Kinematic:	Not determined.	
· Solvent content:		
Organic solvents:	81.8 %	
VOC content:	81.8 %	
	809.7 g/l / 6.76 lb/gl	
Solids content:	18.2 %	
· Other information	No further relevant information available.	

10 Stability and reactivity

- · Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · Incompatible materials: No further relevant information available.
- · Hazardous decomposition products:

Nitrogen oxides

Carbon monoxide and carbon dioxide

11 Toxicological information

· Acute toxicity:

· LD/LC5	0 value	es that are relevant for classification:
123-42-	2 4-h ya	lroxy-4-methylpentan-2-one
Oral	LD50	4000 mg/kg (rat)
Dermal	LD50	13630 mg/kg (rab)

- · Primary irritant effect:
- · on the skin: Irritant to skin and mucous membranes.
- · on the eye: Irritating effect.
- · Sensitization:

Sensitizing effect through inhalation is possible with prolonged exposure.

Sensitizing effect by skin contact is possible with prolonged exposure.

· Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations: Irritant

Danger through skin absorption.

12 Ecological information

- · Aquatic toxicity: No further relevant information available.
- · Persistence and degradability No further relevant information available.
- · Behavior in environmental systems:
- · Bioaccumulative potential No further relevant information available.

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- · Additional ecological information:
- · General notes:

Water hazard class 1 (Self-assessment): slightly hazardous for water This statement was deduced from the properties of the single components.

13 Disposal considerations

- · Waste treatment methods
- · Recommendation:

Must not be disposed of together with household garbage. Do not allow product to reach sewage system. Hand over to hazardous waste disposers.

- · Uncleaned packagings:
- · Recommendation: Disposal must be made according to official regulations.

14 Transport information	
· UN-Number · DOT	UN1210
· ADR, IMDG, IATA	1210
· UN proper shipping name	
· DOT, IMDG, IATA	PRINTING INK
· ADR	1210 PRINTING INK
· Transport hazard class(es)	
· DOT	
FLAMMARIE LICIUD	
· Class	3 Flammable liquids. Ink, not regulated by Title 49 Part 173.150 Exceptions for Class 3 (flammable) and combustible liquids,(f)(1)
· Label	3
· <i>ADR</i>	
· · ·	
· Class	3 Flammable liquids
· Label	3
· IMDG, IATA	
· ·	
· Class	3 Flammable liquids.
· Label	3

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(Contd. of page 7) · Packing group · DOT, ADR, IMDG, IATA III· Environmental hazards: · Marine pollutant: No · Special precautions for user Warning: Flammable liquids · Danger code (Kemler): 30 · EMS Number: F-E,S-D· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code Not applicable. · UN "Model Regulation": UN1210; PRINTING INK; 3; III

5 Regulatory	information			
	Substances Control Act):			
-	s are listed or exempt.			
	4-hydroxy-4-methylpentan-2-one			
	Carbon black			
	acrylic copolymer -EU Polymer exempted- Not Regulate			
112945-52-5	Amorphous Fumed Silica, Silicon Dioxide, Crystalline F	Tree		
· Proposition 6.	5 /Chemicals known to cause cancer:			
1333-86-4 Ca	urbon black			5.69
· Cancerogenit	y categories			
· IARC (Intern	ational Agency for Research on Cancer)			
1333-86-4 Carbon black 2			2B	5.6
· NTP (Nationa	al Toxicology Program)			
None of the in	gredients is listed.			
· TLV (Thresho	old Limit Value established by ACGIH)			
1333-86-4 Ca	urbon black		A4	5.6
· NIOSH (Natio	onal Institute for Occupational Safety and Health)			
123-42-2 4-	hydroxy-4-methylpentan-2-one	Guideline	s 89-104	81.8
1333-86-4 Ca	* * * * * * * * * * * * * * * * * * *			5.69
· State regulation	ons			
· Massachusset	ts Right-to-know / Hazardous Substance Codes			
123-42-2 4-	hydroxy-4-methylpentan-2-one		2,4	81.8
1333-86-4 Ca	1333-86-4 Carbon black 2,4 F5		2,4 F5	5.69
· Florida Haza	rdous / Toxic Substance Lists			
123-42-2 4-h	ydroxy-4-methylpentan-2-one		Toxic	81.8
· Pennsylvania	Hazardous Substances			
123-42-2 4-h	ydroxy-4-methylpentan-2-one			81.8
· Minnesota Ri	ght To Know / Hazardous Substances			
123-42-2 4-	hydroxy-4-methylpentan-2-one	ANO		81.8
	urbon black	Codes: ANOR, Ca		5.6%

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· Illinois Right To Know

None of the ingredients is listed.

· Product related hazard informations:

The product has been classified and marked in accordance with directives on hazardous materials.

· Hazard symbols:

Xi Irritant

· Risk phrases:

36 Irritating to eyes.

· Safety phrases:

23 Do not breathe gas/fumes/vapour/spray (appropriate wording to be specified by the manufacturer).

24/25 Avoid contact with skin and eyes.

- 26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
- 33 Take precautionary measures against static discharges.
- *In case of insufficient ventilation, wear suitable respiratory equipment.*
- 60 This material and its container must be disposed of as hazardous waste.
- · National regulations:
- · Occupational Safety and Health Act (OSHA)

Immediate (acute) health hazard Delayed (chronic) Health Hazard

· Water hazard class: Water hazard class 1 (Self-assessment): slightly hazardous for water.

16 Other information

To the best of our knowledge, the information contained herein is accurate. However, neither the above named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

· Relevant phrases

H319 Causes serious eye irritation.

R18 In use, may form flammable/explosive vapour-air mixture.

R36 Irritating to eyes.

· Contact: Mike Rickert

· Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

ICAO: International Civil Aviation Organization

ACGIH: American Conference of Governmental Industrial Hygienists

NFPA: National Fire Protection Association (USA) HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent