



MATERIAL SAFETY DATA SHEET

1. CHEMICAL PRODUCT AND COMPANY INFORMATION

Product Name: XYLENE

Manufacturer Information:

Sunoco, Inc. (R&M)
1735 Market Street LL
Philadelphia, Pennsylvania, 19103-7583

Product Use:

Solvent

Emergency Phone Numbers:

Chemtrec (800) 424-9300
Sunoco Inc. (800) 964-8861

Information:

Product Safety Information (610) 859-1120

2. COMPOSITION/INFORMATION ON INGREDIENTS

Component	CAS No.	Amount (Vol %)
M-XYLENE	108-38-3	0 46
P-XYLENE	106-42-3	0 20
ETHYL BENZENE	100-41-4	0 19
O-XYLENE	95-47-6	0 15
TOLUENE	108-88-3	0 0.5
BENZENE	71-43-2	0 0.01

EXPOSURE GUIDELINES (SEE SECTION 16 FOR ADDITIONAL EXPOSURE LIMITS)

	CAS No.	Governing Body	Exposure Limits	
Limit for the product	1330-20-7	ACGIH	STEL 150	ppm
Limit for the product	1330-20-7	ACGIH	TWA 100	ppm
Limit for the product	1330-20-7	OSHA	TWA 100	ppm
BENZENE	71-43-2	ACGIH	STEL 2.5	ppm
BENZENE	71-43-2	OSHA	STEL 5	ppm
BENZENE	71-43-2	ACGIH	TWA 0.5	ppm
BENZENE	71-43-2	OSHA	TWA 1	ppm
ETHYL BENZENE	100-41-4	ACGIH	STEL 125	ppm
ETHYL BENZENE	100-41-4	ACGIH	TWA 100	ppm
ETHYL BENZENE	100-41-4	OSHA	TWA 100	ppm
M-XYLENE	108-38-3	ACGIH	STEL 150	ppm
M-XYLENE	108-38-3	ACGIH	TWA 100	ppm
M-XYLENE	108-38-3	OSHA	TWA 100	ppm
O-XYLENE	95-47-6	ACGIH	STEL 150	ppm

O-XYLENE	95-47-6	ACGIH	TWA	100	ppm
O-XYLENE	95-47-6	OSHA	TWA	100	ppm
P-XYLENE	106-42-3	ACGIH	STEL	150	ppm
P-XYLENE	106-42-3	ACGIH	TWA	100	ppm
P-XYLENE	106-42-3	OSHA	TWA	100	ppm
TOLUENE	108-88-3	OSHA	C	300	ppm
TOLUENE	108-88-3	Sunoco	STEL	150	ppm
TOLUENE	108-88-3	NIOSH	STEL	150	ppm
TOLUENE	108-88-3	ACGIH	TWA	50	ppm
TOLUENE	108-88-3	OSHA	TWA	200	ppm

3. HAZARDS IDENTIFICATION

• EMERGENCY OVERVIEW

Danger! Flammable liquid and vapor. Harmful if inhaled. Overexposure may cause nervous system effects. May cause serious disturbances of heart rhythm. May cause skin irritation. Causes eye irritation. Causes respiratory tract irritation. Harmful or fatal if swallowed. Pulmonary aspiration hazard. After ingestion, may enter lungs and produce damage.

Hazards Ratings:

Key: 0 = least, 1 = slight, 2 = moderate, 3 = high, 4 = extreme

	Health	Fire	Reactivity	PPI
NFPA	2	3	0	
HMIS	2	3	0	X

• POTENTIAL HEALTH EFFECTS

■ PRE-EXISTING MEDICAL CONDITIONS

The following diseases or disorders may be aggravated by exposure to this product: skin, eye, liver, kidney, nervous system, respiratory system, lung (asthma-like conditions),

■ INHALATION

High concentrations may lead to central nervous system effects (drowsiness, dizziness, nausea, headaches, paralysis and loss of consciousness and even death). Repeated overexposure has caused a hearing loss in laboratory animals. Repeated overexposure has produced toxic effects in developing and young laboratory animals. Solvent "huffing/sniffing" (abuse) or intentional prolonged overexposure to high levels of vapors can produce abnormal behavior, convulsions, hallucinations, delirium, nervous system damage, serious disturbances of heart rhythm and sudden death. Prolonged or repeated exposure may cause liver and kidney damage. See Section 15 for additional information.

LC50 (mg/l): no data

LC50 (mg/m3): no data

LC50 (ppm): 26800

■ SKIN

May be absorbed through the skin in harmful amounts. Prolonged or repeated contact can result in defatting and drying of the skin which may result in skin irritation and dermatitis (rash). Prolonged or repeated skin contact may cause irritation.

Draize Skin Score: no data

Out of 8.0

LD50 (mg/kg): 2000

• EYES

Causes eye irritation.

• INGESTION

Moderately toxic. Irritating to mouth, throat, and stomach. May produce central nervous system effects, which may include dizziness, loss of balance and coordination, unconsciousness, coma and even death. Product may be harmful or fatal if swallowed. Pulmonary aspiration hazard. After ingestion, may enter lungs and produce damage. See Section 15 for additional information.

LD50 (g/kg): 4.3

4. FIRST AID MEASURES

- **INHALATION**
Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen and continue to monitor. Get immediate medical attention.
- **SKIN**
Wash with soap and water for 20 minutes. Get medical attention if irritation develops or persists. Wash clothing before reuse. Injection injuries may not appear serious at first but within a few hours, without proper treatment, the area will become swollen, discolored and extremely painful. See Section 15 for additional information.
- **EYES**
Flush eye with water for 15 minutes. Get medical attention.
- **INGESTION**
Do not induce vomiting! Do not give liquids! Get medical attention immediately.

5. FIRE FIGHTING MEASURES

- **EXTINGUISHING MEDIA**
Water spray; Regular foam; Dry chemical; Carbon dioxide;
- **FIRE FIGHTING INSTRUCTIONS**
Use water spray to cool fire exposed tanks and containers. Wear structural fire fighting gear.

FLAMMABLE PROPERTIES

	Typical	Minimum	Maximum	Test Result	Units	Method
Flash Point				79 TAG C.C.	F	N/A
Autoignition Temperature	870				F	N/A
Lower Explosion Limit	1.1				%	N/A
Upper Explosion Limit	6.6				%	N/A

6. ACCIDENTAL RELEASE MEASURES

Prevent ignition, stop leak and ventilate the area. Contain spilled liquid with sand or earth. DO NOT use combustible materials such as sawdust. Vapor can be controlled using a water fog. Water streams should not be directed to the liquid as this will cause the liquid to boil and generate more vapor. Keep personnel upwind from leak. Use appropriate personal protective equipment as stated in Section 8 of this MSDS. Advise the Environmental Protection Agency (EPA) and appropriate state agencies, if required. Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container. Vacuum or sweep up material and place in a disposal container.

7. HANDLING AND STORAGE

- **HANDLING**
Use only in a well-ventilated area. Ground and bond containers when transferring material. Avoid breathing (dust, vapor, mist, gas). Avoid prolonged or repeated contact with skin. Avoid contact with eyes. Wash thoroughly after handling. Never siphon by mouth.
- **STORAGE**
Keep away from heat, sparks, and flame. Store in a cool dry place. NFPA class IC storage. Flash point is greater than 73 degrees F and less than 100 degrees F. Consult NFPA and / or OSHA codes for additional information.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Consult With a Health and Safety Professional for Specific Selections

• ENGINEERING CONTROLS

Use with adequate ventilation. Local exhaust ventilation may be necessary to control any air contaminants to within their TLVs during the use of this product. Use explosion-proof ventilation equipment.

• PERSONAL PROTECTION

• EYE PROTECTION

Use chemical splash goggles and face shield (ANSI Z87.1 or approved equivalent).

• GLOVES or HAND PROTECTION

The glove(s) listed below may provide protection against permeation. Gloves of other chemically resistant materials may not provide adequate protection. Protective gloves are recommended to protect against contact with product. Polyvinyl alcohol; Viton; Safety 4H; Teflon;

• RESPIRATORY PROTECTION

Concentration in air determines the level of respiratory protection needed. Use only NIOSH certified respiratory equipment. Half-mask air purifying respirator with organic vapor cartridges is acceptable for exposures to ten (10) times the exposure limit. Full-face air purifying respirator with organic vapor cartridges is acceptable for exposures to fifty (50) times the exposure limit. Exposure should not exceed the cartridge limit of 1000 ppm. Protection by air purifying respirators is limited. Use a positive pressure-demand full-face supplied air respirator or SCBA for exposures greater than fifty (50) times the exposure limit. If exposure is above the IDLH (Immediately Dangerous to Life and Health) or there is the possibility of an uncontrolled release, or exposure levels are unknown, then use a positive pressure-demand full-face supplied air respirator with escape bottle or SCBA. Wear a NIOSH-approved (or equivalent) full-facepiece airline respirator in the positive pressure mode with emergency escape provisions.

• OTHER

Where splashing is possible, full chemically resistant protective clothing (e.g., acid suit) and boots are required. The following materials are acceptable for use as protective clothing: Polyvinyl alcohol (PVA); Viton; Polyurethane; Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower. Remove contaminated clothing and wash before reuse. For non-fire emergencies, positive pressure SCBA and structural firefighter's protective clothing will provide only limited protection.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical Property	Typical	Units	Test Result	Reference
Appearance		N/A	COLORLESS LIQUID.	
Boiling Point		F	278 TO 290	
Bulk Density		lb/gal	no data	
Melting Point		F	MINUS 53	
Molecular Weight		g/mole	no data	
Octanol/Water Coefficient		N/A	no data	
pH		N/A	no data	
Specific Gravity	0.87	N/A		
Solubility in Water		wt %	NIL	
Odor		N/A	SWEET, PLEASANT.	
Odor Threshold		ppm	no data	
Vapor Pressure	9	mmHg		@ 25 C
Viscosity (F)		SUS	no data	
Viscosity (C)		CsT	no data	
% Volatile	100	wt %		

10. STABILITY AND REACTIVITY

- **STABILITY**
Stable
- **CONDITIONS TO AVOID**
Avoid static discharge
- **INCOMPATIBILITY**
Strong oxidizers
- **HAZARDOUS DECOMPOSITION PRODUCTS**
Combustion may produce carbon monoxide, carbon dioxide and other asphyxiants.
- **HAZARDOUS POLYMERIZATION**
Will not polymerize.

11. ECOLOGICAL INFORMATION

No data available

12. DISPOSAL CONSIDERATIONS

Follow federal, state and local regulations. This material is a RCRA hazardous waste. Do not flush material to drain or storm sewer. Contract to authorized disposal service.

13. TRANSPORT INFORMATION

<u>Governing Body</u>	<u>Mode</u>	<u>Proper Shipping Name</u>
DOT	Ground	Xylene
IATA	Air	Xylene
IMDG	Marine	Xylene

<u>Governing Body</u>	<u>Mode</u>	<u>Hazard Class</u>	<u>UN/NA No.</u>	<u>Label</u>
DOT	Ground	3 (Flammable liquid)	1307	
IATA	Air	Class 3	1307	
IMDG	Marine	Class 3	1307	

14. REGULATORY INFORMATION

<u>Regulatory List</u>	<u>Component</u>	<u>CAS No.</u>
ACGIH - Occupational Exposure Limits - Carcinogens	XYLENE	1330-20-7
ACGIH - Occupational Exposure Limits - TWAs	XYLENE	1330-20-7
ACGIH - Short Term Exposure Limits	XYLENE	1330-20-7
CAA (Clean Air Act) - HON Rule - Organic HAPs	XYLENE	1330-20-7
CAA (Clean Air Act) - HON Rule - SOCM Chemicals	XYLENE	1330-20-7
CAA - 1990 Hazardous Air Pollutants	XYLENE	1330-20-7
CERCLA/SARA - Haz Substances and their RQs	XYLENE	1330-20-7
CERCLA/SARA - Haz Substances and their RQs	XYLENE	1330-20-7
CERCLA/SARA - Haz Substances and their RQs	XYLENE	1330-20-7
CERCLA/SARA - Section 313 - Emission Reporting	XYLENE	1330-20-7
CWA (Clean Water Act) - Hazardous Substances	XYLENE	1330-20-7
IARC - Group 3 (not classifiable)	XYLENE	1330-20-7
Inventory - Australia (AICS)	XYLENE	1330-20-7
Inventory - Canada - Domestic Substances List	XYLENE	1330-20-7
Inventory - China	XYLENE	1330-20-7
Inventory - European EINECS Inventory	XYLENE	1330-20-7
Inventory - Japan - (ENCS)	XYLENE	1330-20-7
Inventory - Korea - Existing and Evaluated	XYLENE	1330-20-7
Inventory - Philippines Inventory (PICCS)	XYLENE	1330-20-7
Inventory - TSCA - Sect. 8(b) Inventory	XYLENE	1330-20-7
Massachusetts - Right To Know List	XYLENE	1330-20-7

New Jersey - Department of Health RTK List
 New Jersey - Env Hazardous Substances List
 New Jersey - Special Hazardous Substances
 OSHA - Final PELs - Time Weighted Averages
 Pennsylvania - RTK (Right to Know) List
 ACGIH - Occupational Exposure Limits - Carcinogens
 ACGIH - Occupational Exposure Limits - Carcinogens
 ACGIH - Occupational Exposure Limits - Carcinogens
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 ACGIH - Short Term Exposure Limits
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 ACGIH - Short Term Exposure Limits
 ACGIH - Skin Absorption Designation
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 CAA (Clean Air Act) - HON Rule - Organic HAPs
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 CAA (Clean Air Act) - HON Rule - Organic HAPs
 CAA (Clean Air Act) - HON Rule - SOCMI Chemicals
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 CAA - 1990 Hazardous Air Pollutants
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 California - Prop. 65 - Developmental Toxicity
 California - Prop. 65 - Developmental Toxicity
 California - Prop. 65 - Reproductive - Male
 California - Proposition 65 - Carcinogens List
 California - Proposition 65 - Carcinogens List
 Canada - WHMIS - Ingredient Disclosure
 Canada - WHMIS - Ingredient Disclosure
 Canada - WHMIS - Ingredient Disclosure
 Canada - WHMIS - Ingredient Disclosure
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 CERCLA/SARA - Haz Substances and their RQs
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XYLENE	1330-20-7
BENZENE	71-43-2
ETHYL BENZENE	100-41-4
M-XYLENE	108-38-3
O-XYLENE	95-47-6
P-XYLENE	106-42-3
TOLUENE	108-88-3
BENZENE	71-43-2
ETHYL BENZENE	100-41-4
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BENZENE	71-43-2
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ETHYL BENZENE	100-41-4
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ETHYL BENZENE	100-41-4
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TOLUENE	108-88-3
BENZENE	71-43-2
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BENZENE	71-43-2
ETHYL BENZENE	100-41-4
ETHYL BENZENE	100-41-4
ETHYL BENZENE	100-41-4
M-XYLENE	108-38-3
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CERCLA/SARA - Haz Substances and their RQs
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 CERCLA/SARA - Section 313 - Emission Reporting
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 CWA (Clean Water Act) - Hazardous Substances
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 CWA (Clean Water Act) - Hazardous Substances
 CWA (Clean Water Act) - Priority Pollutants
 CWA (Clean Water Act) - Priority Pollutants
 CWA (Clean Water Act) - Priority Pollutants
 CWA (Clean Water Act) - Toxic Pollutants
 CWA (Clean Water Act) - Toxic Pollutants
 CWA (Clean Water Act) - Toxic Pollutants
 IARC - Group 1 (carcinogenic to humans)
 IARC - Group 2B (Possibly carcinogenic to humans)
 IARC - Group 3 (not classifiable)
 Inventory - Australia (AICS)
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 Inventory - Canada - Domestic Substances List
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O-XYLENE 95-47-6
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 P-XYLENE 106-42-3
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Inventory - Korea - Existing and Evaluated
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 Inventory - Philippines Inventory (PICCS)
 Inventory - TSCA - Sect. 8(b) Inventory
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 Massachusetts - Right To Know List
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 Massachusetts - Right To Know List
 Massachusetts - Right To Know List
 New Jersey - Department of Health RTK List
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 New Jersey - Department of Health RTK List
 New Jersey - Department of Health RTK List
 New Jersey - Department of Health RTK List
 New Jersey - Env Hazardous Substances List
 New Jersey - Env Hazardous Substances List
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 New Jersey - Env Hazardous Substances List
 New Jersey - Env Hazardous Substances List
 New Jersey - Special Hazardous Substances
 New Jersey - Special Hazardous Substances
 New Jersey - Special Hazardous Substances
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 New Jersey - Special Hazardous Substances
 New Jersey - Special Hazardous Substances
 NTP - Report on Carcinogens - Known Carcinogens
 OSHA - Final PELs - Ceiling Limits
 OSHA - Final PELs - Ceiling Limits
 OSHA - Final PELs - Time Weighted Averages
 OSHA - Final PELs - Time Weighted Averages
 OSHA - Final PELs - Time Weighted Averages
 OSHA - Regulated Carcinogens
 OSHA - Select Carcinogens
 Pennsylvania - RTK (Right to Know) List
 Pennsylvania - RTK (Right to Know) List
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 Pennsylvania - RTK (Right to Know) List
 Pennsylvania - RTK (Right to Know) List
 Pennsylvania - RTK (Right to Know) List
 Pennsylvania - RTK (Right to Know) List
 Pennsylvania - RTK - Special Hazardous Substances
 TSCA - Sect. 12(b) - Export Notification
 TSCA - Section 4 - Chemical Test Rules
 TSCA - Section 8(a) - PAIR Reporting List

M-XYLENE	108-38-3
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P-XYLENE	106-42-3
P-XYLENE	106-42-3

Title III Classifications Sections 311,312:

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 05/10/06

- Acute: YES
- Chronic: YES
- Fire: YES
- Reactivity: NO
- Sudden Release of Pressure: NO

15. OTHER INFORMATION

COMPONENT TOXICITY: Ethylbenzene, a component of this product, has been designated by the International Agency for Research on Cancer as "possibly carcinogenic to humans", based on increased tumor incidence in laboratory animals. Overexposure may lead to nervous system effects, including drowsiness, dizziness, nausea, headaches, paralysis, loss of consciousness and even death. Repeated overexposure has caused hearing loss in laboratory animals. **NOTE TO PHYSICIAN:** Catecholamines and similar adrenergic drugs are generally contraindicated because of potential for increased sensitivity of the heart from hydrocarbon overexposure and subsequent ventricular fibrillation. EKG monitoring may be indicated and bronchodilators should be selected with care. Following injection, prompt debridement of the wound is necessary to minimize necrosis and tissue loss. Follow all MSDS/label precautions even after container is emptied because it may retain product residue.