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1 Identification of substance:

· Product details:

· Trade name: VpCI-641

· Manufacturer/Supplier:

Cortec Corporation 4119 White Bear Parkway St. Paul, MN 55110 USA Phone (651) 429-1100 Fax (651) 429-1122

· Information department: Product safety department.

· Emergency information: Chemtrec (for spill, leak, fire exposure or accident): 1-800-424-9300

2 Hazards identification

· Information pertaining to particular dangers for man and environment Not applicable

3 Composition/information on ingredients

- · Chemical characterization
- · Description: Mixture consisting of the following components.
- · Ingredients: Void
- · Additional information For the wording of the listed risk phrases refer to section 16.

4 First aid measures

- · General information No special measures required.
- · After inhalation Supply fresh air; consult doctor in case of complaints.
- · After skin contact Immediately wash with water and soap and rinse thoroughly.
- · After eye contact Rinse opened eye for several minutes under running water.
- · After swallowing Do not induce vomiting; call for medical help immediately.

5 Fire fighting measures

- · Suitable extinguishing agents
- CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- · Protective equipment: No special measures required.

6 Accidental release measures

- · Person-related safety precautions: Not required.
- · Measures for environmental protection: Do not allow to enter sewers/ surface or ground water.
- · Measures for cleaning/collecting:
- Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
- · Additional information: No dangerous substances are released.

7 Handling and storage

- · Handling
- · Information for safe handling: Ensure good ventilation/exhaustion at the workplace.

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- · Information about protection against explosions and fires: No special measures required.
- · Storage
- Requirements to be met by storerooms and receptacles: No special requirements.
- · Information about storage in one common storage facility: Not required.
- · Further information about storage conditions: Keep receptacle tightly sealed.

8 Exposure controls and personal protection

- · Additional information about design of technical systems: No further data; see item 7.
- · Components with limit values that require monitoring at the workplace:

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

- · Additional information: The lists that were valid during the creation were used as basis.
- · Personal protective equipment
- · General protective and hygienic measures Avoid contact with the eyes and skin.
- · Breathing equipment: Suitable respiratory protective device recommended.
- · Protection of hands:

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· Penetration time of glove material

The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.

· Eye protection: Goggles recommended during refilling.

| Physical and chemical p | properties | |
|--|---|--|
| · General Information | | |
| Form: | Liquid | |
| Colour: | Amber coloured | |
| Odour: | Mild | |
| · Change in condition Melting point/Melting rang Boiling point/Boiling range | | |
| · Flash point: | Not applicable | |
| · Ignition temperature: | 360.0°C | |
| · Self igniting: | Product is not selfigniting. | |
| · Danger of explosion: | Product does not present an explosion hazard. | |
| · Vapour pressure at 20°C: | 23.0 hPa | |
| · Density at 20°C: | 1.03 g/cm³ | |
| · Solubility in / Miscibility with Water: | h Fully miscible | |
| · pH-value at 20°C: | 7.0-8.5 (Neat) | |

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· Solvent content:

Organic solvents: 0.0 % Water: 37.0 %

Solids content: 30.5 %

10 Stability and reactivity

- · Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · Dangerous reactions No dangerous reactions known
- · Dangerous products of decomposition: No dangerous decomposition products known

11 Toxicological information

- · Acute toxicity:
- · Primary irritant effect:
- · on the skin: Repeated or prolonged skin contact with this product may produce skin irritation.
- · on the eye: May be irritating.
- · Sensitization: No sensitizing effects known.
- · Additional toxicological information:

The product is not subject to classification according to the calculation method of the General EU Classification Guidelines for Preparations as issued in the latest version:

When used and handled according to specifications, the product does not have any harmful effects according to our experience and the information provided to us.

12 Ecological information:

· General notes:

Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water.

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

13 Disposal considerations

- · Product:
- · Recommendation Smaller quantities can be disposed of with household waste.
- · Uncleaned packagings:
- · Recommendation: Disposal must be made according to official regulations.

14 Transport information

- · Land transport ADR/RID (cross-border)
- · ADR/RID class:
- · UN-Number: Not applicable
- · Maritime transport IMDG:
- · IMDG Class:
- · Marine pollutant: No

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- · Air transport ICAO-TI and IATA-DGR:
- · ICAO/IATA Class: -

15 Regulations

· Markings according to EU guidelines:

Observe the general safety regulations when handling chemicals
The product is not subject to identification regulations under EU Directives and the Ordinance on Hazardous
Materials (GefStoffV).

- · National regulations
- · Water hazard class: Water hazard class 1 (Self-assessment): slightly hazardous for water.

16 Other information:

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- · Department issuing MSDS: R & D Laboratory
- · Contact:

Dr. Margarita Kharshan, Laboratory Director Boris Miksic, President/CEO

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