

Section 1: Identification

Product Identifier

Copper

Name

(OFHC) (DHP) (ETP) ELECTROLYTIC TOUGH PITCH

CDA ALLOY 101, 102, 104, 105, 107, 110*, 113, 114, 115, 116, 120, 122, 194

*INCLUSIVE ALLOY 110 SILVER PLATE

Copper plus silver - All grades of copper covered (including silver bearing— (104, 105, 107, 113, 114, 115, 116) are expected to contain less than .1% silver.

Relevant Identified Uses of the Substance or Mixture and Uses Advised Against

Recommended Use:

Supplier Details: Hussey Copper, Ltd.

100 Washington Street

Leetsdale, PA 15317

Telephone (General): (724) 251-4200

Website: <http://www.husseycopper.com/>

Emergency Telephone Number: (724) 251-4200

Section 2: Hazard Identification

NOTE: *In the form in which it is sold, this product is not regulated as a Hazardous Product in the U.S. or Canada. This Safety Data Sheet is provided for information purposes only.*

Classification(s)

Label Symbol(s): None Required

Label Signal Word(s): None Required

Label Elements

OSHA HCS 2012 - GHS

Hazard Statements

None Required

Precautionary Statements

None Required

Storage/Disposal

Dispose of content and/or container in accordance with local, regional, national, and/or international regulations. — P501

Emergency Overview

Reddish metal that does not burn in bulk. Copper dust clouds will not explode readily, if at all, in air. Due to its high melting point, molten copper metal is unlikely to occur in most fire situations. This metal is relatively non-toxic and poses little immediate hazard to personnel or the environment in an emergency situation.

Potential Health Effects

Inhalation of dust may result in irritation of the nasal mucous membranes. Inhalation of copper oxide fumes may cause irritation of the upper respiratory tract and may result in a form of metal fume fever, characterized by flu-like symptoms such as chills, fever, nausea, and vomiting. Ingestion of copper metal may cause metallic taste and gastrointestinal irritation. Copper particles embedded in the eye may cause redness, pain and discoloration of ocular tissue. Direct skin contact may result in irritation in some workers. Discoloration of the skin has been observed from handling copper, but does not indicate an actual injury. Copper is not listed as a carcinogen by OSHA, the NTP, the ACGIH, IARC, or the EU (see Toxicological Information, Section 11).

Section 2: Hazard Identification (*Continued*)

Potential Environmental Effects

Copper is relatively insoluble in water and, therefore, likely has low bioavailability. However, long-term exposure in aquatic and terrestrial environments or processing of the product can lead to the release of the constituent copper in more bioavailable forms. These bioavailable forms have the potential to yield toxic effects on aquatic organisms (see Ecological Information, Section 12).

Section 3: Composition/Information on Ingredients (*continued*)

INGREDIENT	PERCENT	CAS NO.	OSHA-PEL/ACGIH-TLV
*Base Metal Copper	99.9%	7440-50-8	For Exposure Levels See Section 8

HAZARDOUS MIXTURES OF OTHER LIQUIDS, SOLIDS OR GASES: If exposure to copper dust/fume is kept below Permissible Exposure Limits (PEL)/Threshold Limit Value (TLV) all trace elements should not pose any health risk. *Chemical(s) listed as a toxic chemical subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372.

See Section 11 for Toxicological Information

Section 4: First-Aid Measures

Description of First-Aid Measures

Inhalation

Symptoms: Coughing and irritation in heavy dust/fume clouds. If symptoms are experienced, remove source of contamination or move victim from exposure area to fresh air. Get medical advice/attention if you feel unwell or are concerned. NOTE: Metal fume fever may develop 3-10 hours after exposure to copper fume. If symptoms of metal fume fever (flu-like symptoms) develop, obtain medical attention.

Skin

Symptoms: Soiling of skin. Dust: No health effects expected. If irritation does occur, flush with lukewarm, gently flowing water and mild soap for five minutes or until the product is removed. If skin irritation persists or if you feel unwell, obtain medical advice. Molten Metal: Flush contact area to solidify and cool but do not attempt to remove encrusted material or clothing. Cover burns and seek medical attention immediately.

Eyes

Symptoms: Mild eye irritation, redness. Do not allow victim to rub eye(s). Let the eye(s) water naturally for a few minutes. If particle/dust does not dislodge, flush with lukewarm, gently flowing water for five minutes or until particle/dust is removed, while holding eyelid(s) open. If irritation persists, immediately obtain medical attention. DO NOT attempt to manually remove anything stuck to the eye, but rather seek immediate medical attention in this case.

Ingestion

Not a likely route of exposure for finished metal alloy. If dust is ingested, immediately drink water to dilute. Consult a physician if symptoms develop.

Indication of Any Immediate Medical Attention and Special Treatment Needed

Notes to Physician

All treatments should be based on observed signs and symptoms of distress in the patient. Consideration should be given to the possibility that overexposure to materials other than this product may have occurred.

See Section 11 for Toxicological Effects

Section 5: Fire-Fighting Measures

Flash Point (Method used)

Not Applicable *

Extinguishing Media

Not Applicable

Special Fire Fighting Procedures

Not Applicable

Unusual Fire and Explosion Hazards

Not Applicable

**Under normal conditions. Heavy concentrations of fine copper dust may cause flash fire if exposed to ignition source.*

Section 6: Accidental Release Measures

Methods and Materials

If a finely-divided form of product is spilled, clean up spillage so as to minimize dispersion of dust. Either wet sweeping or vacuuming using HEPA filtration is recommended.

Personal Precautions

Avoid contact with skin, eyes, and mucous membranes.

Environmental Precautions

Copper compounds, while not readily bioavailable in the environment, have the potential to pose ecological effects to aquatic life forms under certain chemical conditions. Releases of the product to water and soil should, therefore, be prevented.

Section 7: Handling and Storage

Precautions for Safe Handling

Handling

Avoid breathing dust or fumes. Practice good housekeeping and personal hygiene procedures. Preclude from exposure to fume or dust those individuals with diseases of the skin, sinuses, and lungs.

Conditions for Safe Storage, Including any Incompatibilities

Storage

Do not store in proximity to incompatible materials (see Section 10).

Incompatible Materials or Ignition Sources

(Material to avoid): Dust and fumes: acetylene, chlorine
Metals: acids and oxidizers.

Section 8: Exposure Controls/Personal Protection

NOTE: The selection of the necessary level of engineering controls and personal protective equipment will vary depending upon the conditions of use and the potential for exposure. The following are therefore only general guidelines that may not fit all circumstances. Control measures to consider include:

Engineering Controls

Use adequate local or general ventilation to maintain the concentration of copper (as either dust or fumes) in the working environment well below recommended occupational exposure limits. Supply sufficient replacement air to make up for air removed by the exhaust system.

Protective Clothing

Gloves and coveralls or other work clothing are recommended to prevent prolonged or repeated direct skin contact when copper is processed. Appropriate eye protection should be worn where fume or dust is generated. Where hot or molten metal is handled, heat resistant gloves, goggles or face shield, and clothing to protect from hot metal splash and radiant heat should be worn. Safety type boots are recommended. Where copper dust or fumes are generated and cannot be controlled to within acceptable levels by engineering means, use appropriate NIOSH-approved respiratory protection equipment (a 42CFR84 Class N, R or P-95 particulate filter cartridge as a minimum).

General Hygiene Considerations

Always practice good personal hygiene. Refrain from eating, drinking, or smoking in work areas. Thoroughly wash hands before eating, drinking, or smoking in appropriate, designated areas.

Exposure Limits:

Copper Dust & Mists	OSHA (PEL)	TWA = 1 mg/m ³	ACGIH (TLV)	TLV = 1 mg/m ³
Copper Fumes	OSHA (PEL)	TWA = 0.1 mg/m ³	ACGIH (TLV)	TLV = 0.2 mg/m ³

Section 9: Physical and Chemical Properties

Property	Copper Metal
Appearance	Reddish Metal
Odor	None
Molecular Weight	63.55 g/mol
Physical State	Solid
pH	Not Applicable
Melting Point	1949°F (1065°C)
Boiling Point	4703°F (2595°C)
Vapor Pressure (mm Hg)	1 mmHg @ 1981°F
Vapor Density (Air = 1)	Not Applicable
Solubility in Water (20°C)	Insoluble in Water
Specific Gravity (g/cc)	8.94
Bulk Density (g/cc)	8.94

Section 10: Stability and Reactivity

Reactivity

None Reasonably Foreseeable

Stability

Stable

Hazardous Polymerization

Will Not Occur

Risk of Dangerous Reactions

See "Conditions to Avoid"

Conditions to Avoid

Copper can form unstable acetylides in contact with acetylene gas.

Incompatible Materials

Acetylene; ammonia; azides; nitric acid; halogens; ethylene imine; ethylene oxide; chlorine trifluoride; sulfuric acid; peroxides; peroxyformic acid; oxalic acid; tartaric acid; 1-bromo-2-propyne; permonosulfuric acid; hydrazine mononitrate; hydrazoic acid; hydrogen sulfide; bromates, chlorates, and iodates of alkali and alkali earth metals; hydroxylamine; selenium; tellurium; carbon disulfide; hydrazine; performic acid; phosphorus; sulfur; dioxane; titanium plus potassium chlorate.

Hazardous Decomposition Products

Heating to elevated temperatures may liberate metal/metal oxide fumes.

Section 11: Toxicological Information

Potential Exposure Routes

For Dust: Ingestion, Inhalation, and Eye Contact

For Fumes: Inhalation and Eye Contact. The finished metal is not hazardous.

SECTION 11 CONTINUED ON NEXT PAGE

Acute Animal Toxicity Data		
Type	For Product	Copper
Oral LD ₅₀	Believed to be >5g/kg	5000 mg/kg (mouse)
Dermal LD ₅₀	Believed to be >2 g/kg	375 mg/kg (rabbit, subcutaneous)
Inhalation LC ₅₀	Believed to be slightly toxic	>12 mg/kg (rat, intratracheal)
Irritation	Eye & Respiratory Irritant, sensitizer	Respiratory Irritant

General

Copper is an essential element, but can become toxic when inhaled or ingested in large doses. Most reports of acute toxicity are from suicidal attempts involving ingestion of copper sulphate. Individuals with a rare disorder called “Wilson’s Disease” (estimated prevalence 0.003% of the population) are predisposed to accumulate copper and should not be occupationally exposed. However, in the form in which this product is sold it is relatively non-toxic. The major route of exposure would be through the generation and inhalation of copper oxide fume.

Acute**Skin**

Copper metal is not irritating to skin other than by direct abrasive action of metal particles on skin tissue.

Eye

Contact with dust or fume may cause local irritation. Embedded copper particles in the eye result in a brownish or green-brown discoloration of the cornea, lens and iris (chalcosis) which may progress to serious ocular complications.

Inhalation

Copper dust may be irritating to the nasal passages and the throat with a sweetish, metallic taste and excessive salivation. An intense, short-term exposure to copper fumes from cutting or welding, etc. could result in the condition called metal fume fever. The symptoms of metal fume fever generally occur within 3 to 10 hours. They may include immediate dryness and irritation of the throat, metallic taste, tightness of the chest, and coughing that may later be followed by flu-like symptoms of fever, malaise, perspiration, frontal headache, muscle cramps, low back pain, occasionally blurred vision, nausea, and vomiting. Those experiencing a single acute episode of metal fume fever generally recover slowly but without apparent residual effects. Ingestion: Ingestion of copper metal may cause metallic taste and gastrointestinal irritation. Individuals reported to have ingested large quantities of copper salts have reported gastrointestinal effects including vomiting, diarrhea, nausea, malaise, anorexia, abdominal pain and a metallic taste in the mouth. Effects on the kidneys and liver, and even death have also been reported in severe cases of copper poisoning from ingesting soluble copper salts. However, copper is a strong emetic and spontaneous vomiting following ingestion usually limits uptake of copper.

Chronic

Prolonged exposure to copper dust or fume can cause irritation to the eye and skin. A green discoloration of the skin has been reported similar to that sometimes experienced from copper jewelry. This green discoloration may occasionally also be seen in hair (particularly notable in blonde hair), nails and teeth. A few instances of allergic contact dermatitis have been reported. Copper is not listed as a human carcinogen by the Occupational Safety and Health Administration (OSHA), the National Toxicology Program (NTP), the International Agency for Research on Cancer (IARC), the American Conference of Governmental Industrial Hygienists (ACGIH) or the European Union (EU).

Section 12: Ecological Information

Copper metal is relatively insoluble in water and, therefore, generally has low bioavailability. However, long-term exposure in aquatic and terrestrial environments or processing of the product can lead to the release of the constituent copper in more bioavailable forms. These more bioavailable forms have the potential to yield toxic effects under specific chemical conditions (e.g., low pH). The mobility of the copper compounds in soluble forms is also media-dependent. They can bind with inorganic and organic ligands, reducing their mobility and bioavailability in both soil and water. Bioavailability is also regulated by other factors in the aquatic environment, such as hardness and dissolved organic carbon content.

Section 13: Disposal Considerations

If this product becomes a waste, it DOES NOT meet the criteria of a hazardous waste as defined under 40 CFR 261, in that it does not exhibit the characteristics of hazardous waste of Subpart C, nor is it listed as a hazardous waste under Subpart D. Care must be taken to prevent environmental contamination from the use of this material. The user of this material has the responsibility to dispose of unused material, residues and containers in compliance with all relevant local, state and federal laws and regulations regarding treatment, storage and disposal for hazardous and non-hazardous wastes.

This product may be a candidate for metal reclamation.

Section 14: Transport Information

Transport is not regulated by USDOT, TDG (Canada), IATA, or IMO.

Section 15: Regulatory Information

US Federal Regulations

TSCA

The components of this product are listed on the Toxic Substances Control Act inventory.

CERCLA

Copper, R.Q. = 5,000 lbs.

SARA 313

Copper

SARA 313 Hazard Class

No Hazard Categories Apply

SARA 302 EHS List

Not on List

State Right-to-Know Status

CA Prop. 65 – Copper: Not Listed

New Jersey – Copper: Yes

Pennsylvania – Copper: Yes

Massachusetts – Copper: Yes

Michigan – Copper: Yes

Canadian Regulations

DSL LIST

The components of this product are on the DSL or are exempt from reporting under the New Substances Notification Regulations.

IDL

Copper

WHMIS

This product is considered to be a manufactured article and therefore not subject to WHMIS requirements.

Section 16: Other Information

Disclaimer

Although reasonable care has been taken in the preparation of this document, we extend no warranties and make no representations as to the accuracy or completeness of the information contained therein, and assume no responsibility regarding the suitability of this information for the user's intended purposes or for the consequences of its use. Each individual should make a determination as to the suitability of the information for their particular purpose(s).

Preparation Information

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