Material Safety Data Sheet



Date of issue 4 August 2013

Version 46

1. Product and company identification

Product name : ZINC CHROMATE METAL PRIMER

Code : 6-204

Supplier : PPG Industries, Inc.

One PPG Place Pittsburgh, PA 15272

Emergency telephone

number

: (412) 434-4515 (U.S.) (514) 645-1320 (Canada) 01-800-00-21-400 (Mexico)

Technical Phone Number: 888-977-4762

2. Hazards identification

Emergency overview : WARNING

COMBUSTIBLE LIQUID AND VAPOR. CAUSES RESPIRATORY TRACT AND SKIN IRRITATION. MAY CAUSE ALLERGIC RESPIRATORY AND SKIN REACTION. MAY BE HARMFUL IF INHALED OR SWALLOWED. SANDING AND GRINDING DUSTS MAY BE HARMFUL IF INHALED. MAY CAUSE EYE IRRITATION. PROLONGED OR REPEATED CONTACT MAY DRY SKIN AND CAUSE IRRITATION. CONTAINS MATERIAL THAT CAN CAUSE TARGET ORGANICED.

CONTAINS MATERIAL WHICH CAN CAUSE CANCER.

Keep away from heat, sparks and flame. Do not breathe vapor or mist. Do not swallow. Do not get in eyes or on skin or clothing. Use only with adequate ventilation. Keep container tightly closed and sealed until ready for use. Wash thoroughly after handling.

Potential acute health effects

Inhalation : May be harmful if inhaled. Severely irritating to the respiratory system. Can irritate

eyes, nose, mouth and throat. May cause sensitization by inhalation.

Ingestion: May be harmful if swallowed.

Skin : Severely irritating to the skin. May cause an allergic skin reaction.

Eyes : Moderately irritating to eyes.

Over-exposure signs/symptoms

Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. This product contains crystalline silica which can cause lung cancer or silicosis. The risk of cancer depends on the duration and level of exposure to dust from sanding surfaces or mist from spray applications. NTP, IARC, and OSHA have classified chromium (+6) compounds as carcinogenic. OSHA considers all Cr+6 compounds as potential occupational carcinogens capable of causing lung cancer above the recommended exposure limits.

Medical conditions aggravated by over-exposure

: Pre-existing respiratory and skin disorders and disorders involving any other target organs mentioned in this MSDS as being at risk may be aggravated by over-exposure to this product.

This Material Safety Data Sheet has been prepared in accordance with Canada's Workplace Hazardous Materials Information System (WHMIS) and the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See toxicological information (Section 11)

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Product name ZINC CHROMATE METAL PRIMER

Composition/information on ingredients 3.

<u>Name</u>	CAS number	<u>%</u>
Stoddard solvent	8052-41-3	10 - 30
Limestone	1317-65-3	10 - 30
potassium hydroxyoctaoxodizincatedichromate(1-)	11103-86-9	5 - 10
Talc , not containing asbestiform fibres	14807-96-6	5 - 10
titanium dioxide	13463-67-7	5 - 10
crystalline silica respirable (<10 microns)	14808-60-7	0.1 - 1
2-butanone oxime	96-29-7	0.1 - 1
ethylbenzene	100-41-4	0.1 - 1

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

First aid measures 4

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Material Safety Data Sheet information available. Never give anything by mouth to an unconscious or convulsing person.

: Check for and remove any contact lenses. Immediately flush eyes with running **Eye contact** water for at least 15 minutes, keeping eyelids open. Seek immediate medical

attention.

Skin contact : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and

water or use recognized skin cleanser. Do NOT use solvents or thinners.

Inhalation Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is

irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.

If swallowed, seek medical advice immediately and show this container or label. Ingestion

Keep person warm and at rest. Do NOT induce vomiting.

Notes to physician : No specific treatment. Treat symptomatically. Contact poison treatment specialist

immediately if large quantities have been ingested or inhaled.

Fire-fighting measures 5.

Flammability of the product

: Combustible liquid. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back.

Extinguishing media

Suitable

: Use dry chemical, CO2, water spray (fog) or foam.

Not suitable

: Do not use water jet.

metal oxide/oxides

Special exposure hazards

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or

Hazardous combustion products

: Decomposition products may include the following materials: carbon oxides

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

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6. Accidental release measures

Personal precautions

No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see Section 8).

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Large spill

: Stop leak if without risk. Move containers from spill area. Approach release from upwind. Use spark-proof tools and explosion-proof equipment. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble or absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

7. Handling and storage

Handling

: Materials such as cleaning rags, paper wipes and protective clothing, which are contaminated with the product may spontaneously self-ignite. To avoid the risks of fires, all contaminated materials should be placed in a metal container filled with water and sealed. Contaminated materials should be removed from the workplace at the end of each working day and be stored outside. Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Do not breathe vapor or mist. Ingestion of product or cured coating may be harmful. Do not swallow. Do not get in eyes or on skin or clothing. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use non-sparking tools. Take precautionary measures against electrostatic discharges. Vapors are heavier than air and may spread along floors. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container. If this material is part of a multiple component system, read the Material Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.

Storage

: Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. Do not store above the following temperature: 120F / 49C.

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8. Exposure controls/personal protection

Name	Result	ACGIH	OSHA	Ontario	Mexico	IPEL
Stoddard solvent	TWA STEL	100 ppm Not established	500 ppm Not established	100 ppm Not established	100 ppm 200 ppm	Not established Not established
Limestone	TWA STEL	Not established Not established	5 mg/m³ R 15 mg/m³ TD Not established	Not established Not established	10 mg/m ³ 20 mg/m ³	Not established Not established
potassium hydroxyoctaoxodizincatedichromate (1-)	TWA	0.01 mg/m³ (measured as Cr)	0.005 mg/m³ (as Cr)	0.01 mg/m³ (as Cr)	Not established	0.005 mg/m ³
	STEL	Not established	1 mg/10m³ Z C	Not established	Not established	Not established
Talc , not containing asbestiform fibres	TWA	Not established	20 mppcf Z	2 mg/m³ R	2 mg/m³ R	Not established
titanium dioxide	TWA STEL	10 mg/m³ Not established	15 mg/m³ TD Not established	10 mg/m³ TD Not established	10 mg/m³ (as Ti) 20 mg/m³ (as Ti)	Not established Not established
crystalline silica respirable (<10 microns)	TWA	0.025 mg/m³ R	10 MG/M3 / (%SiO2+2) R Z 30 MG/M3 / (%SiO2+2) TD Z 250 MPPCF / (%SiO2+5) R Z	0.1 mg/m³ R	0.1 mg/m³ R	Not established
2-butanone oxime	TWA STEL	Not established Not established	Not established Not established	Not established Not established	Not established Not established	3 ppm 10 ppm
ethylbenzene	TWA STEL	Not established	100 ppm Not established	20 ppm Not established	100 ppm 125 ppm	Not established Not established

Key to abbreviations

A = Acceptable Maximum Peak
ACGIH = American Conference of Governmental Industrial Hygienists.

C = Ceiling Limit F = Fume

IPEL = Internal Permissible Exposure Limit

OSHA = Occupational Safety and Health Administration.

R = Respirable

Z = OSHA 29CFR 1910.1200 Subpart Z - Toxic and Hazardous Substances

S = Potential skin absorption

SR = Respiratory sensitization

SS = Skin sensitization

STEL = Short term Exposure limit values

TD = Total dust

TLV = Threshold Limit Value
TWA = Time Weighted Average

Consult local authorities for acceptable exposure limits.

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8. Exposure controls/personal protection

Recommended monitoring procedures

: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Engineering measures

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Personal protection

Eyes Hands : Safety glasses with side shields.

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Gloves Respiratory : nitrile, neoprene

By spraying: air-fed respirator. By other operations than spraying, in well ventilated areas, air-fed respirators could be replaced by a combination charcoal filter and particulate filter mask. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Skin

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

9. Physical and chemical properties

Physical state : Liquid.

Flash point : Closed cup: 40°C (104°F)

Explosion limits : Lower: 1.1% Material supports : Yes.

combustion.

Color : Not available.

Odor : Not available.

pH : Not available.

Boiling/condensation point : >37.78°C (>100°F)

Melting/freezing point : Not available.

Specific gravity : 1.37

Density (lbs / gal) : 11.43

Vapor pressure : 0.59 kPa (4.4 mm Hg) [room temperature]

Vapor density : Not available.

Volatility : 49% (v/v), 27.97% (w/w)

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9. Physical and chemical properties

Evaporation rate : 0.69 (butyl acetate = 1)

Partition coefficient: n-

octanol/water

: Not available.

% Solid. (w/w)

: 72.03

10. Stability and reactivity

Stability

: Stable under recommended storage and handling conditions (see Section 7).

Conditions to avoid

: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld,

braze, solder, drill, grind or expose containers to heat or sources of ignition.

Materials to avoid

Reactive or incompatible with the following materials: acids, oxidizing materials, strong

Hazardous decomposition products

: Under normal conditions of storage and use, hazardous decomposition products

should not be produced.

Hazardous polymerization

: Under normal conditions of storage and use, hazardous polymerization will not occur.

11. Toxicological information

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
≶ toddard solvent	LD50 Oral	Rat	>5 g/kg	-
titanium dioxide	LD50 Oral	Rat	>10 g/kg	-
2-butanone oxime	LD50 Oral	Rat	930 mg/kg	-
	LD50 Dermal	Rabbit	200 uL/kg	-
ethylbenzene	LD50 Oral	Rat	3.5 g/kg	-
•	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LC50 Inhalation	Rat	4000 ppm	4 hours
	Vapor			

Conclusion/Summary Chronic toxicity

: Not available.

Conclusion/Summary

: Not available.

Defatting irritant

: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.

Target organs

: Contains material which causes damage to the following organs: brain. Contains material which may cause damage to the following organs: blood, kidneys, lungs, liver, upper respiratory tract, skin, central nervous system (CNS), eye, lens or cornea, nose/sinuses, testes.

Carcinogenicity

Carcinogenicity

: Contains material which can cause cancer. Risk of cancer depends on duration and level of exposure.

Classification

Product/ingredient name	ACGIH	IARC	NTP	OSHA
potassium	A1	1	Known to be a	+
hydroxyoctaoxodizincatedichromate(1-)			human	
			carcinogen.	
titanium dioxide	A4	2B	-	-
crystalline silica respirable (<10 microns)	A2	1	Known to be a	-
,			human	
			carcinogen.	
ethylbenzene	A3	2B	-	-

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11. Toxicological information

Carcinogen Classification code: ACGIH: A1, A2, A3, A4, A5

IARC: 1, 2A, 2B, 3, 4 NTP: Proven, Possible

OSHA: +

Not listed or regulated as a carcinogen: -

12. Ecological information

Environmental effects

: Water polluting material. May be harmful to the environment if released in large quantities.

Aquatic ecotoxicity

Product/ingredient name	Result	Species	Exposure
2-butanone oxime	Acute LC50 843000 to 914000 ug/L Fresh water	Fish - Fathead minnow - Pimephales promelas	96 hours
ethylbenzene	Acute LC50 4200 ug/L Fresh water	Fish - Rainbow trout,donaldson trout - Oncorhynchus mykiss	96 hours
	Acute LC50 5100 to 5700 ug/L Marine water	Fish - Atlantic silverside - Menidia menidia	96 hours
	Acute EC50 2930 to 4400 ug/L Fresh water	Daphnia - Water flea - Daphnia magna	48 hours
	Chronic NOEC 3300 ug/L Marine water	Fish - Atlantic silverside - Menidia menidia	96 hours
	Chronic NOEC 6800 ug/L Fresh water	Daphnia - Water flea - Daphnia magna	48 hours

13. Disposal considerations

Waste disposal

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

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14. Transport information

UN number	Proper shipping name	Classes	PG*	Additional information
1263	PAINT	3	Ш	-
1263	PAINT. Marine pollutant (potassium hydroxyoctaoxodizincatedichromate (1-))	3	III	-
1263	PAINT	3	III	Reportable quantity 11.537 lbs / 5.2379 kg [1. 0098 gal / 3.8227 L] Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements. Remarks USA Only: Can be reclassified as Combustible Liquid. Non-Bulk highway shipments (Less than or Equal to 450Liters) can be shipped as non-regulated.
	1263 1263	1263 PAINT 1263 PAINT. Marine pollutant (potassium hydroxyoctaoxodizincatedichromate (1-))	1263 PAINT 3 1263 PAINT. Marine pollutant (potassium hydroxyoctaoxodizincatedichromate (1-))	1263 PAINT 3 III 1263 PAINT. Marine pollutant (potassium hydroxyoctaoxodizincatedichromate (1-))

PG* : Packing group

Reportable quantity RQ : CERCLA: Hazardous substances.: potassium hydroxyoctaoxodizincatedichromate(1-): 1 lb. (0.

454 kg); ethylbenzene: 1000 lbs. (454 kg); m-xylene: 1000 lbs. (454 kg);

15. Regulatory information

United States inventory (TSCA 8b): All components are listed or exempted.

Australia inventory (AICS): All components are listed or exempted.

Canada inventory (DSL) : All components are listed or exempted.

China inventory (IECSC) : All components are listed or exempted.

Europe inventory (REACH) : Please contact your supplier for information on the inventory status of this

material.

Japan inventory (ENCS) : All components are listed or exempted.

Korea inventory (KECI) : All components are listed or exempted.

New Zealand (NZIoC) : Substance Use Restricted

Philippines inventory (PICCS) : At least one component is not listed.

United States

U.S. Federal regulations : SARA 302/304: propylene oxide

CERCLA: Hazardous substances.: potassium hydroxyoctaoxodizincatedichromate(1-): 1 lb. (0.454 kg); ethylbenzene:

1000 lbs. (454 kg); m-xylene: 1000 lbs. (454 kg);

SARA 311/312 SDS Distribution - Chemical Inventory - Hazard Identification:

Chemical name	CAS#	Acute	Chronic	<u>Fire</u>	Reactive	Pressure
Stoddard solvent	8052-41-3	Υ	N	Υ	N	N
Limestone	1317-65-3	N	N	N	N	N
potassium	11103-86-9	Υ	Υ	N	N	N
hydroxyoctaoxodizincatedichromat (1-)	te					
Talc , not containing asbestiform	14807-96-6	Υ	N	N	N	N
fibres						
titanium dioxide	13463-67-7	N	Υ	N	N	N

United States - Canada - Mexico Page: 8/9

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microns)	•					
2-butanone oxime	96-29-7	Y	Y	Υ	Y	N
ethylbenzene	100-41-4	Υ	Υ	Y	N	N
	Product as-supplied:	Υ	Υ	Υ	N	N

SARA 313 Chemical name CAS number **Concentration**

: potassium hydroxyoctaoxodizincatedichromate(1-) 11103-86-9 5 - 10 Supplier notification ethylbenzene 100-41-4 0.1 - 1

Additional environmental information is contained on the Environmental Data Sheet for this product, which can be obtained from your PPG representative.

California Prop. 65

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

Canada

WHMIS (Canada) : Class B-3: Combustible liquid with a flash point between 37.8°C (100°F) and 93.3°C

(200°F). Class D-2A: Material causing other toxic effects (Very toxic). Class D-2B:

Material causing other toxic effects (Toxic).

Mexico

Classification

Flammability: 2 Reactivity: 0 Health: 2

16. Other information

Hazardous Material Information System (U.S.A.)

Health: 2 Flammability: 2 Physical hazards:

(*) - Chronic

effects

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on MSDSs under 29 CFR 1910. 1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

National Fire Protection Association (U.S.A.)

Health: 2 Flammability: 2 Instability: 0

: 5/20/2013. Date of previous issue Organization that prepared : EHS

the MSDS

▼ Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

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