MATERIAL DATA SAFETY SHEET

Union Butterfield Corp. 301 Industrial Ave • Crystal Lake, IL 60012 815-459-2040

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I. PRODUCT AND MANUFACTURER INFORMATION			
Product name	Union Butterfield Tapping Fluid		
Chemical name	NA		
Synonyms	NA		
CAS number	NE		
Manufacturer	Union Butterfield Corporation		
	301 Industrial Ave		
	Crystal Lake, IL 60012		
Emergency phone number	800-877-3745		
MSDS prepared by	G. Capizzi		
Date of last revision	June 2008		

II. HAZARDOUS INGREDIENTS					
HAZARDOUS COMPONENT	CAS NUMBER	% Optional	OSHA PEL	ACGIH TLV	CHEMICAL AND/OR COMMON NAME(S)
Chlorinated Paraffin	63449-39-8		N/A		

This product has not been shown to have adverse effects in years of manufacture use. Chlorinates paraffins are a class of Compounds that are similarly manufactures but vary in molecular structure by carbon chain length and degree of Chlorination.

III. PHYSICAL AND CHEMICAL CHARACTERISTICS		
Boiling point @ 760 mm Hg	>212 °F	
Vapor pressure at 20 °C	<1 mmHg	
Vapor density (air = 1)	<1	
Solubility in water	Nil	
Appearance and color	Amber fluid, wintergreen odor	
Specific gravity ($H_2O = 1.0$)	1.108	
Melting point	NA	
Evaporation rate (butyl acetate = 1)	<1	

IV. FIRE AND EXPLOSION HAZARD DATA			
Combustible/Not combustible	Not combustibl	e	
Flammable/Not flammable	Not flammable		
Pyrophoric/Not pyrophoric	Not pyrophoric		
Explosive/Not explosive	Not explosive		
Flash point (test method)	415 °F (PMCC))	
Flammable limits (in Air % by volume)	by volume) NA LEL: NA UEL:		UEL: NA
Extinguishing media	Foam or dry ch	emical	
Special fire-fighting procedures or equipment	Same as for pet	roleum products	
Unusual fire and explosion hazards	None		

V. REACTIVITY DATA	
Material is stable/unstable	Stable.
Conditions to avoid	None known
Incompatibility (materials to avoid)	Avoid contact of concentrate with strong acids or bases
Hazardous decomposition or by-products	None known
Hazardous polymerization will/will not occur	Will not occur.

UNCONTROLLED IF PRINTED

DOC. ID.: TEC-C5-UNIT R	REV.: 1	APPROVED BY: Vice President of Technology	DATE: June 2008
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Threshold limit value	TLV for this product not established. Refer to the hazardous materials list for TLV of individual ingredients.
Primary route(s) of entry	Inhalation, Skin contact
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Known Hazards Under 29 CFR 1910.1200	
Mutagenic (genetic defects)	NO
Reproductive	NO
Systemic	NO
Teratogenic (birth defects)	NO
Carcinogen listed in:	
NTP (National Toxicology Program)	NO
IARC Monographs	NO
OSHA	NO
Signs and symptoms of exposure	
Inhalation	Inhalation of oil mist is harmful and may cause lung damage if TLV is exceeded.
Skin contact	Skin irritation should not occur if used as recommended.
Eye contact	May cause eye irritation
Ingestion	May cause nausea
Emergency first aid procedures	
Inhalation	Remove to fresh air. Consult a physician if symptoms persist.
Skin contact	Wash off thoroughly with soap and water. Remove contaminated clothing and launder before re-use. Discard contaminated leather gloves and shoes.
Eye contact	Flush with water for 15 minutes, seek medical attention.
Ingestion	If swallowed, induce vomiting as directed by medical personnel. Never given anything by mouth to an unconscious person.
Medical conditions generally aggravated by exposure	Persons with pre-existing skin disorders should avoid contact with this product.
Notes to physician	Treatment of overexposure should be directed toward the control of symptoms and the clinical condition.

VII. PRECAUTIONS FOR SAFE HAN	NDLING AND USE			
Steps to take if released or spilled	Flush with water and/or use absorber	Flush with water and/or use absorbent material. Mop up.		
Waste disposal method	Use approved treatment, transporters	s and disposal sites in accordance with		
	local, state and federal laws. Do not	flush to storm or sanitary sewer.		
Precautions for handling and storing	Launder contaminated clothing before	re reuse. Use as directed. Normal		
	precautions common to good manufa	acturing should be followed in storage		
	and handling.			
Other precautions	For industrial use only. Affix warning	For industrial use only. Affix warning labels on containers in accordance		
	with 29 CFR 1910.1200			
Hazard ratings	NFPA	HMIS		
Health	1	NR		
Flammability	1	NR		
Reactivity	1	NR		
Personal protection				

VIII. CONTROL MEASURES	
Protective gloves (type and material)	Not normally required under normal working conditions. Use chemical-
	resistant gloves in situations of overexposure.
Eye protection	Wear safety glass or goggles if potential for eye contact exists.
Other protective clothing or equipment	Not normally required.

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Respiratory protection (specify type)	Not needed under recommended conditions.
Ventilation and conditions	
Local	Yes
Mechanical	Recommended
Other	None
Special	None
Work/hygienic practices	Do not wear contaminated clothing. Wash hands prior to eating, drinking,
	smoking or use of restroom and when leaving work.

IX. ADDITIONAL REGULATORY INFO	RMATION
SARA hazard category (Section 311 and	Section 311 and 312: This product has been reviewed according to the EPA
312 of the Superfund Amendment and	"Hazard Categories under section 311 and 312 of the Superfund Amendment
Reauthorization Act of 1986 (SARA Title	and Reauthorization Act of 1986 (SARA Title III) and is considered, under
III)	applicable definitions, to meet the following categories: None
Toxic chemical(s) subject to the supplier	Section 313: This Product contains the following substances subject to the
notification requirements of section 313 of	reporting requirements of Section 313 of Title III of the Superfund
the Superfund Amendment and	Amendments and Reauthorization Act of 1986 and 40 CFR Part 372:
Reauthorization Act of 1986 (SARA) and	45-55% polychlorinated alkanes C10-C13
the requirements of 40 CFR part 372	
Ingredient(s) regulated under the Clean Air	None
Act Section 112 hazardous air pollutants	
and subject to all reporting requirements of	
CERCLA (Superfund)	

 $NA-not\ applicable \qquad NR-not\ reported \qquad ND-not\ determined \qquad NE-not\ established \qquad UN-unknown$

The information presented in this MSDS has been compiled from sources deemed reliable. This MSDS is presented in good faith and believed to be accurate as of the effective date shown above. No warranty, expressed or implied, is given. Regulatory requirements are subject to change and may differ from one location to another. It is the responsibility of the buyer to insure compliance with federal, state, provincial and local laws and regulations.