

RmA #
2141UT23

Safety Data Sheet



SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

Sour Water

Product Use: Waste

Synonyms: H₂S and Ammonia contaminated wastewater; Sour Condensate Water; Sour Wastewater; Sour Water Stripper Feed

Company Identification

Pasadena Refining System, Inc.
111 Red Bluff Road
Pasadena, TX 77506
United States of America

Transportation Emergency Response

CHEMTREC: +1 (703) 527-3887

Health Emergency

CHEMTREC: Chevron Emergency & Information Center: Located in the USA. International collect calls accepted. (800) 231-0623 or (510) 231-0623

SECTION 2 HAZARDS IDENTIFICATION

CLASSIFICATION:

- Flammable liquid: Category 1.
- Acute inhalation toxicant: Category 3.
- Eye irritation: Category 2A.
- Skin irritation: Category 2.
- Acute aquatic toxicant: Category 1.



Signal Word: Danger

Physical Hazards:

- Extremely flammable liquid and vapour.

Health Hazards:

- Causes skin irritation.
- Causes serious eye irritation.
- Toxic if inhaled.

Environmental Hazards:

- Very toxic to aquatic life.

PRECAUTIONARY STATEMENTS:

Prevention:

- Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
- Keep container tightly closed.
- Keep cool.
- Ground/bond container and receiving equipment.
- Use explosion-proof electrical/ventilating/lighting/equipment.
- Use only non-sparking tools.
- Take precautionary measures against static discharge.
- Avoid breathing dust/fume/gas/mist/vapours/spray.
- Wash thoroughly after handling.
- Use only outdoors or in a well-ventilated area.
- Avoid release to the environment.
- Wear protective gloves/protective clothing/eye protection/face protection.

Response:

- IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
- IF INHALED: Remove person to fresh air and keep comfortable for breathing.
- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- Call a POISON CENTER or doctor/physician.
- Specific treatment (see Notes to Physician on this label).
- If skin irritation occurs: Get medical advice/attention.
- If eye irritation persists: Get medical advice/attention.
- Wash contaminated clothing before reuse.
- In case of fire: Use media specified in the SDS to extinguish.
- Collect spillage.

Storage:

- Store in a well-ventilated place. Keep container tightly closed.
- Store locked up.

Disposal:

- Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

HAZARDS NOT OTHERWISE CLASSIFIED: May release highly toxic and flammable hydrogen sulfide gas (H₂S). Do not attempt rescue without supplied-air respiratory protection.

SECTION 3 COMPOSITION/ INFORMATION ON INGREDIENTS**Hazardous Substance(s) or Complex Substance(s) required for disclosure**

COMPONENTS	CAS NUMBER	AMOUNT
Sour Water	Mixture	100 %weight

Hazardous Constituent(s) Contained in Complex Substance(s) required for disclosure

COMPONENTS	CAS NUMBER	AMOUNT
Water	7732-18-5	94 - 99 %weight
Hydrogen sulfide	7783-06-4	0.5 - 4 %weight
Ammonia	7664-41-7	0.2 - 2 %weight

SECTION 4 FIRST AID MEASURES**Description of first aid measures**

Eye: Flush eyes with water immediately while holding the eyelids open. Remove contact lenses, if worn, after initial flushing, and continue flushing for at least 15 minutes. Get immediate medical attention.

Skin: Wash skin with water immediately and remove contaminated clothing and shoes. Get medical

attention if any symptoms develop. To remove the material from skin, use soap and water. Discard contaminated clothing and shoes or thoroughly clean before reuse.

Ingestion: If swallowed, get medical attention. Do not induce vomiting. Never give anything by mouth to an unconscious person.

Inhalation: During an emergency, wear an approved, positive pressure air-supplying respirator. Move the exposed person to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention. If exposure to hydrogen sulfide (H₂S) gas is possible during an emergency, wear an approved, positive pressure air-supplying respirator. Move the exposed person to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention.

Most important symptoms and effects, both acute and delayed

IMMEDIATE HEALTH EFFECTS

Eye: Contact with the eyes causes severe irritation. Symptoms may include pain, tearing, reddening, swelling and impaired vision.

Skin: Contact with the skin causes irritation. Symptoms may include pain, itching, discoloration, swelling, and blistering. Contact with the skin is not expected to cause an allergic skin response.

Ingestion: May be irritating to mouth, throat, and stomach. Symptoms may include pain, nausea, vomiting, and diarrhea.

Inhalation: Toxic; may be harmful or fatal if inhaled. Hydrogen sulfide has a strong rotten-egg odor. However, with continued exposure and at high levels, H₂S may deaden a person's sense of smell. If the rotten egg odor is no longer noticeable, it may not necessarily mean that exposure has stopped. At low levels, hydrogen sulfide causes irritation of the eyes, nose, and throat. Moderate levels can cause headache, dizziness, nausea, and vomiting, as well as coughing and difficulty breathing. Higher levels can cause shock, convulsions, coma, and death. After a serious exposure, symptoms usually begin immediately.

The U.S. National Institute for Occupational Safety and Health (NIOSH) considers air concentrations of hydrogen sulfide gas greater than 100 ppm to be Immediately Dangerous to Life and Health (IDLH).

DELAYED OR OTHER HEALTH EFFECTS: Not classified

Indication of any immediate medical attention and special treatment needed

Note to Physicians: Administration of 100% oxygen and supportive care is the preferred treatment for poisoning by hydrogen sulfide gas. For additional information on H₂S, see Chevron SDS No. 301.

SECTION 5 FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA: Use water fog, foam, dry chemical or carbon dioxide (CO₂) to extinguish flames. Do not use water spray or a direct stream of water.

Unusual Fire Hazards: See Section 7 for proper handling and storage.

PROTECTION OF FIRE FIGHTERS:

Fire Fighting Instructions: For fires involving this material, do not enter any enclosed or confined fire space without proper protective equipment, including self-contained breathing apparatus.

Combustion Products: Highly dependent on combustion conditions. A complex mixture of airborne solids, liquids, and gases including carbon monoxide, carbon dioxide, and unidentified organic compounds will be evolved when this material undergoes combustion. Combustion may form oxides of: Sulfur, Nitrogen, Hydrogen Sulfide.

SECTION 6 ACCIDENTAL RELEASE MEASURES

Protective Measures: Eliminate all sources of ignition in the vicinity of the spill or released vapor. If this material is released into the work area, evacuate the area immediately. Monitor area with combustible gas indicator. If this material is released into a work area, evacuate the area immediately.

Persons entering the contaminated area to correct the problem or to determine whether it is safe to resume normal activities must comply with all instructions in the Exposure Controls/Personal Protection section.

Spill Management: Stop the source of the release if you can do it without risk. Contain release to prevent further contamination of soil, surface water or groundwater. Clean up spill as soon as possible, observing precautions in Exposure Controls/Personal Protection. Use appropriate techniques such as applying non-combustible absorbent materials or pumping. All equipment used when handling the product must be grounded. A vapor suppressing foam may be used to reduce vapors. Use clean non-sparking tools to collect absorbed material. Where feasible and appropriate, remove contaminated soil. Place contaminated materials in disposable containers and dispose of in a manner consistent with applicable regulations.

Reporting: Report spills to local authorities and/or the U.S. Coast Guard's National Response Center at (800) 424-8802 as appropriate or required.

SECTION 7 HANDLING AND STORAGE

General Handling Information: Avoid contaminating soil or releasing this material into sewage and drainage systems and bodies of water.

Precautionary Measures: This product presents an extreme fire hazard. Liquid very quickly evaporates, even at low temperatures, and forms vapor (fumes) which can catch fire and burn with explosive violence. Invisible vapor spreads easily and can be set on fire by many sources such as pilot lights, welding equipment, and electrical motors and switches. Do not get in eyes, on skin, or on clothing. Do not taste or swallow. Do not breathe vapor or fumes. Do not breathe gas. Wash thoroughly after handling.

Unusual Handling Hazards: Toxic quantities of hydrogen sulfide (H₂S) may be present in storage tanks and bulk transport vessels which contain or have contained this material. Persons opening or entering these compartments should first determine if H₂S is present. See Exposure Controls/Personal Protection -Section 8. Do not attempt rescue of a person over exposed to H₂S without wearing approved supplied-air or self-contained breathing equipment. If there is a potential for exceeding one-half the occupational exposure standard, monitoring of hydrogen sulfide levels is required. Since the sense of smell cannot be relied upon to detect the presence of H₂S, the concentration should be measured by the use of fixed or portable devices.

Static Hazard: Electrostatic charge may accumulate and create a hazardous condition when handling this material. To minimize this hazard, bonding and grounding may be necessary but may not, by themselves, be sufficient. Review all operations which have the potential of generating and accumulating an electrostatic charge and/or a flammable atmosphere (including tank and container filling, splash filling, tank cleaning, sampling, gauging, switch loading, filtering, mixing, agitation, and vacuum truck operations) and use appropriate mitigating procedures.

General Storage Information: DO NOT USE OR STORE near heat, sparks, flames, or hot surfaces . USE AND STORE ONLY IN WELL VENTILATED AREA. Keep container closed when not in use.

SECTION 8 EXPOSURE CONTROLS/PERSONAL PROTECTION

GENERAL CONSIDERATIONS:

Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

ENGINEERING CONTROLS:

Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below the recommended exposure limits.

PERSONAL PROTECTIVE EQUIPMENT

Eye/Face Protection: Wear protective equipment to prevent eye contact. Selection of protective equipment may include safety glasses, chemical goggles, face shields, or a combination depending on the work operations conducted.

Skin Protection: Wear protective clothing to prevent skin contact. Selection of protective clothing may include gloves, apron, boots, and complete facial protection depending on operations conducted. Suggested materials for protective gloves include: Neoprene, Nitrile Rubber.

Respiratory Protection: Determine if airborne concentrations are below the recommended occupational exposure limits for jurisdiction of use. If airborne concentrations are above the acceptable limits, wear an approved respirator that provides adequate protection from this material, such as: Full-Face Supplied-Air Respirator.

Determine if airborne concentrations are below the occupational exposure limit for hydrogen sulfide. If not, wear an approved positive pressure air-supplying respirator. For more information on hydrogen sulfide, see Chevron SDS No. 301.

Use a positive pressure air-supplying respirator in circumstances where air-purifying respirators may not provide adequate protection.

Occupational Exposure Limits:

Component	Agency	Form	TWA	STEL	Ceiling	Notation
Hydrogen sulfide	ACGIH	--	1 ppm	5 ppm	--	--
Hydrogen sulfide	CVX	--	5 ppm	15 ppm	--	--
Hydrogen sulfide	OSHA Z-2	--	--	--	20 ppm	--
Ammonia	ACGIH	--	25 ppm	35 ppm	--	--
Ammonia	OSHA Z-1	--	35 mg/m3	--	--	--

Consult local authorities for appropriate values.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Attention: the data below are typical values and do not constitute a specification.

Color: Clear to hazy

Physical State: Liquid

Odor: Rotten egg odor

Odor Threshold: No data available

pH: 6 - 7

Vapor Pressure: 1447.8990 kPa - 2723.4290 kPa

Vapor Density (Air = 1): 1 - 1.50

Initial Boiling Point: -78°C (-108.4°F) - 100°C (212°F)

Solubility: Soluble

Freezing Point: No data available

Melting Point: -128°C (-198.4°F) - 0°C (32°F)

Density: 10 lbs/gal

Viscosity: No data available

Evaporation Rate: No data available

Decomposition temperature: No data available

Octanol/Water Partition Coefficient: No data available

FLAMMABLE PROPERTIES:

Flammability (solid, gas): Not Applicable

Flashpoint: -73 °C (-99 °F)

Autoignition: 260 °C (500 °F)

Flammability (Explosive) Limits (% by volume in air): Lower: 4 Upper: 45

SECTION 10 STABILITY AND REACTIVITY

Reactivity: This material is not expected to react.

Chemical Stability: This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

Conditions to Avoid: Avoid contact with metals. Avoid contact with heat, sparks, fire and oxidizing agents

Incompatibility With Other Materials: Not applicable

Hazardous Decomposition Products: None known (None expected)

Hazardous Polymerization: Hazardous polymerization will not occur.

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Serious Eye Damage/Irritation: This material causes serious eye irritation. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Skin Corrosion/Irritation: This material causes skin irritation. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Skin Sensitization: The material is not considered a skin sensitizer. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Acute Dermal Toxicity: The material is not considered a dermal toxicant. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Acute Oral Toxicity: The material is not considered an oral toxicant. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Acute Inhalation Toxicity: This material is toxic if inhaled. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Acute Toxicity Estimate (inhalation): 2500 ppm (volume)

Germ Cell Mutagenicity: The material is not considered a mutagen. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Carcinogenicity: The material is not considered a carcinogen. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Reproductive Toxicity: The material is not considered a reproductive toxicant. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Specific Target Organ Toxicity - Single Exposure: The material is not considered a target organ toxicant (single exposure). The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Specific Target Organ Toxicity - Repeated Exposure: The material is not considered a target organ toxicant (repeated exposure). The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Aspiration Hazard: The material is not considered an aspiration hazard.

SECTION 12 ECOLOGICAL INFORMATION

ECOTOXICITY

This material is expected to be very toxic to aquatic organisms.

The product has not been tested. The statement has been derived from the properties of the individual components.

MOBILITY

No data available.

PERSISTENCE AND DEGRADABILITY

This material is not expected to be readily biodegradable. The product has not been tested. The statement has been derived from the properties of the individual components.

POTENTIAL TO BIOACCUMULATE

Bioconcentration Factor: No data available.

Octanol/Water Partition Coefficient: No data available

SECTION 13 DISPOSAL CONSIDERATIONS

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by international, country, or local laws and regulations.

SECTION 14 TRANSPORT INFORMATION

The description shown may not apply to all shipping situations. Consult 49CFR, or appropriate Dangerous Goods Regulations, for additional description requirements (e.g., technical name) and mode-specific or quantity-specific shipping requirements.

DOT Shipping Description: CONTACT THE CHEVRON HAZMAT HELP LINE (+1) 925-842-8659 OR DGHZMAT@CHEVRON.COM FOR SHIPPING INSTRUCTIONS

IMO/IMDG Shipping Description: TBD CONTACT THE CHEVRON HAZMAT HELP LINE (+1) 925-842-8659 OR DGHZMAT@CHEVRON.COM FOR SHIPPING INSTRUCTIONS

ICAO/IATA Shipping Description: TBD CONTACT THE CHEVRON HAZMAT HELP LINE (+1) 925-842-8659 OR DGHZMAT@CHEVRON.COM FOR SHIPPING INSTRUCTIONS

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code:

Not applicable

SECTION 15 REGULATORY INFORMATION

EPCRA 311/312 CATEGORIES:

Acute toxicity (any route of exposure)

Flammable (gases, aerosols, liquids, or solids)

Serious eye damage or eye irritation

Skin Corrosion or Irritation

REGULATORY LISTS SEARCHED:

01-1=IARC Group 1	05=MA RTK
01-2A=IARC Group 2A	06=NJ RTK
01-2B=IARC Group 2B	07=PA RTK
02=NTP Carcinogen	08-1=TSCA 5(e)
03=EPCRA 313	08-2=TSCA 12(b)
04=CA Proposition 65	

The following components of this material are found on the regulatory lists indicated.

Hydrogen sulfide	03, 05, 06, 07
Ammonia	03, 05, 06, 07

CHEMICAL INVENTORIES:

All components comply with the following chemical inventory requirements: AIIIC (Australia), DSL (Canada), EINECS (European Union), ENCS (Japan), IECSC (China), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (United States).

SECTION 16 OTHER INFORMATION

NFPA RATINGS: Health: 2 Flammability: 4 Reactivity: 0

HMIS RATINGS: Health: 2 Flammability: 4 Reactivity: 0
(0-Least, 1-Slight, 2-Moderate, 3-High, 4-Extreme, PPE:- Personal Protection Equipment Index recommendation, *- Chronic Effect Indicator). These values are obtained using the guidelines or published evaluations prepared by the National Fire Protection Association (NFPA) or the National Paint and Coating Association (for HMIS ratings).

REVISION STATEMENT: This is a new Safety Data Sheet. No revision information.

Revision Date: April 12, 2022

ABBREVIATIONS THAT MAY HAVE BEEN USED IN THIS DOCUMENT:

TLV - Threshold Limit Value	TWA - Time Weighted Average
STEL - Short-term Exposure Limit	PEL - Permissible Exposure Limit
GHS - Globally Harmonized System	CAS - Chemical Abstract Service Number
ACGIH - American Conference of Governmental Industrial Hygienists	IMO/IMDG - International Maritime Dangerous Goods Code
API - American Petroleum Institute	SDS - Safety Data Sheet
HMIS - Hazardous Materials Information System	NFPA - National Fire Protection Association (USA)
DOT - Department of Transportation (USA)	NTP - National Toxicology Program (USA)
IARC - International Agency for Research on Cancer	OSHA - Occupational Safety and Health Administration
NCEL - New Chemical Exposure Limit	EPA - Environmental Protection Agency
SCBA - Self-Contained Breathing Apparatus	

Prepared according to the 29 CFR 1910.1200 (2012) by Chevron Technical Center, 6001 Bollinger Canyon Road, San Ramon, CA 94583.

The above information is based on the data of which we are aware and is believed to be correct as of the date hereof. Since this information may be applied under conditions beyond our control and with which we may be unfamiliar and since data made available subsequent to the date hereof may suggest modifications of the information, we do not assume any responsibility for the results of its use. This information is furnished upon condition that the person receiving it shall make his own determination of the suitability of the material for his particular purpose.