

SAFETY DATA SHEET



XPR SAE 5W-20

Section 1. Identification

GHS product identifier : XPR SAE 5W-20
Product code : 301450175115
Other means of identification : Not available.
Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Identified uses	
<input checked="" type="checkbox"/> Consumer products: Lubricating Oil Industrial applications: Lubricating Oil	
Uses advised against	Reason
None known.	

Supplier's details : Calumet Branded Products, LLC
2780 Waterfront Pkwy E. Drive Suite 200
Indianapolis, IN 46214
USA
Technical Services:317-328-5660

24hr. CHEMTREC : 24 hr. CHEMTREC 1-800-424-9300 / International 1-703-527-3887
1-800-424-9300 /
International 1-703-527-3887

Section 2. Hazards identification

OSHA/HCS status : ☒ While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.

Classification of the substance or mixture : ☒ Not classified.

☒ Percentage of the mixture consisting of ingredient(s) of unknown acute oral toxicity: 4.3%
Percentage of the mixture consisting of ingredient(s) of unknown acute dermal toxicity: 33%
Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation toxicity: 34.2%

GHS label elements

Signal word : ☒ No signal word.

Hazard statements : ☒ No known significant effects or critical hazards.

Precautionary statements

General : ☒ Read label before use. Keep out of reach of children. If medical advice is needed, have product container or label at hand.

Prevention : ☒ Not applicable.

Response : ☒ Not applicable.

Storage : Not applicable.

Disposal : ☒ Not applicable.

Hazards not otherwise classified : None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture
Other means of identification : Not available.

Ingredient name	%	CAS number
Dec-1-ene, trimers, hydrogenated	≥25 - ≤48	68037-01-4
Distillates (petroleum), hydrotreated heavy paraffinic	≥10 - ≤20	64742-54-7
Phosphorodithioic acid, mixed O,O-bis(1,3-dimethylbutyl and iso-Pr) esters, zinc salts	≤2	84605-29-8
Phenol, dodecyl-, branched	≤0.1	121158-58-5

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : ☒ Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
- Inhalation** : ☒ Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : ☒ Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
- Ingestion** : ☒ Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : ☒ No known significant effects or critical hazards.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : ☒ No specific data.
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : ☒ No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : Do not use water jet.

- Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst.


- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
sulfur oxides

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.



Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** :  No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".


- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

- Small spill** :  Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** :  Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** :  Put on appropriate personal protective equipment (see Section 8).
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Dec-1-ene, trimers, hydrogenated Distillates (petroleum), hydrotreated heavy paraffinic	None. ACGIH TLV (United States, 3/2019). TWA: 5 mg/m ³ 8 hours. Form: Inhalable fraction OSHA PEL (United States, 5/2018). TWA: 5 mg/m ³ 8 hours. NIOSH REL (United States, 10/2016). TWA: 5 mg/m ³ 10 hours. Form: Mist STEL: 10 mg/m ³ 15 minutes. Form: Mist
Phosphorodithioic acid, mixed O,O-bis(1,3-dimethylbutyl and iso-Pr) esters, zinc salts	None.
Phenol, dodecyl-, branched	None.

Appropriate engineering controls : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state	: Liquid.
Color	: Purple.
Odor	: Characteristic.
Odor threshold	: Not available.
pH	: Not available.
Melting point	: Not available.
Boiling point	: Not available.
Flash point	: Closed cup: 207°C (404.6°F)
Evaporation rate	: Not available.
Flammability (solid, gas)	: Not available.
Lower and upper explosive (flammable) limits	: Not available.
Vapor pressure	: Not available.
Vapor density	: Not available.
Relative density	: 0.8654
Solubility	: Insoluble in the following materials: cold water and hot water.
Solubility in water	: Not available.
Partition coefficient: n-octanol/water	: Not available.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Viscosity	: Kinematic (40°C (104°F)): 0.363 cm ² /s (36.3 cSt)
Flow time (ISO 2431)	: Not available.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: No specific data.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Section 11. Toxicological information

Product/ingredient name	Result	Species	Dose	Exposure
Dec-1-ene, trimers, hydrogenated Distillates (petroleum), hydrotreated heavy paraffinic Phosphorodithioic acid, mixed O,O-bis (1,3-dimethylbutyl and iso-Pr) esters, zinc salts	LD50 Oral	Rat	>2000 mg/kg	-
	LC50 Inhalation Dusts and mists	Rat	5.7 mg/l	4 hours
	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	3.2 g/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Phosphorodithioic acid, mixed O,O-bis (1,3-dimethylbutyl and iso-Pr) esters, zinc salts	Skin - Irritant	Rat	-	-	-
	Eyes - Severe irritant	Rabbit	-	-	-

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Name	Result
Dec-1-ene, trimers, hydrogenated	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure : Routes of entry anticipated: Oral, Dermal, Inhalation.

Potential acute health effects

Eye contact : No known significant effects or critical hazards.
Inhalation : No known significant effects or critical hazards.
Skin contact : ☒ No known significant effects or critical hazards.
Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data.
Inhalation : No specific data.

Section 11. Toxicological information

Skin contact : No specific data.

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : No known significant effects or critical hazards.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
XPR SAE 5W-20	8428.6	10072.2	N/A	N/A	N/A
Dec-1-ene, trimers, hydrogenated	2500	N/A	N/A	N/A	N/A
Distillates (petroleum), hydrotreated heavy paraffinic	N/A	2500	N/A	N/A	5.7
Phosphorodithioic acid, mixed O,O-bis (1,3-dimethylbutyl and iso-Pr) esters, zinc salts	3200	2500	N/A	N/A	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Distillates (petroleum), hydrotreated heavy paraffinic	Acute EC50 >100 mg/l	Daphnia	48 hours
	Acute IC50 >100 mg/l	Algae	72 hours
	Acute LC50 >100 mg/l	Fish	96 hours
	Acute LC50 10 to 100 mg/l	Fish	96 hours
Phosphorodithioic acid, mixed O,O-bis (1,3-dimethylbutyl and iso-Pr) esters, zinc salts	Acute NOEC 1.8 mg/l	Fish	4 days
	Chronic NOEC <1 mg/l	Daphnia	21 days
Phenol, dodecyl-, branched	EC50 0.037 mg/l	Daphnia	2 days
	LC50 40 mg/l	Fish	4 days
	NOEC 0.0037 mg/l	Daphnia	21 days

Persistence and degradability

Section 12. Ecological information

Product/ingredient name	Test	Result	Dose	Inoculum
Phosphorodithioic acid, mixed O,O-bis (1,3-dimethylbutyl and iso-Pr) esters, zinc salts	-	1.5 % - Not readily - 28 days	-	-
	OECD 301B Ready Biodegradability - CO ₂ Evolution Test	1.5 % - 28 days	-	-
Phenol, dodecyl-, branched	-	56 % - Not readily - 10 days	-	-
	OECD 301B Ready Biodegradability - CO ₂ Evolution Test	25 % - 28 days	-	-

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Dec-1-ene, trimers, hydrogenated	-	-	Not readily
Distillates (petroleum), hydrotreated heavy paraffinic	-	-	Not readily
Phosphorodithioic acid, mixed O,O-bis (1,3-dimethylbutyl and iso-Pr) esters, zinc salts	-	-	Not readily
Phenol, dodecyl-, branched	-	-	Not readily

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Dec-1-ene, trimers, hydrogenated	>6.5	-	high
Distillates (petroleum), hydrotreated heavy paraffinic	>6	-	high
Phosphorodithioic acid, mixed O,O-bis (1,3-dimethylbutyl and iso-Pr) esters, zinc salts	0.56	-	low
Phenol, dodecyl-, branched	6.1	1601	high

Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to Annex II of MARPOL and the IBC Code : Not available.

Section 15. Regulatory information

U.S. Federal regulations : **TSCA 8(a) PAIR:** diphenylamine; naphthalene
TSCA 8(a) CDR Exempt/Partial exemption: Not determined
Clean Water Act (CWA) 307: zinc O,O,O',O'-tetrakis(1,3-dimethylbutyl) bis (phosphorodithioate); Phosphorodithioic acid, mixed O,O-bis(1,3-dimethylbutyl and iso-Pr) esters, zinc salts

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs) : Not listed

Clean Air Act Section 602 Class I Substances : Not listed

Clean Air Act Section 602 Class II Substances : Not listed

DEA List I Chemicals (Precursor Chemicals) : Not listed

DEA List II Chemicals (Essential Chemicals) : Not listed

SARA 302/304

Composition/information on ingredients

Name	%	EHS	SARA 302 TPQ		SARA 304 RQ	
			(lbs)	(gallons)	(lbs)	(gallons)
ethylene oxide	<0.1	Yes.	1000	-	10	-

SARA 304 RQ : 267441860.5 lbs / 3299418604.7 kg [1007180706.3 gal / 3812593719.3 L]

SARA 311/312

Classification : Not applicable.

Composition/information on ingredients

Name	%	Classification
Dec-1-ene, trimers, hydrogenated	≥25 - ≤48	ASPIRATION HAZARD - Category 1
Phosphorodithioic acid, mixed O, O-bis(1,3-dimethylbutyl and iso-Pr) esters, zinc salts	≤2	SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 1

SARA 313

Section 15. Regulatory information

	Product name	CAS number	%
Form R - Reporting requirements	Phosphorodithioic acid, mixed O,O-bis (1,3-dimethylbutyl and iso-Pr) esters, zinc salts	84605-29-8	≤2
Supplier notification	Phosphorodithioic acid, mixed O,O-bis (1,3-dimethylbutyl and iso-Pr) esters, zinc salts	84605-29-8	≤2

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations

- Massachusetts** : The following components are listed: OIL MIST, MINERAL
New York : None of the components are listed.
New Jersey : The following components are listed: ZINC compounds
Pennsylvania : The following components are listed: ZINC COMPOUNDS
California Prop. 65

This product is not known to contain California Prop 65 substances ≥1 ppm

International lists

National inventory

- Australia** : Not determined.
Canada : All components are listed or exempted.
China : Not determined.
Europe : At least one component is not listed in EINECS but all such components are listed in ELINCS. Please contact your supplier for information on the inventory status of this material.
Japan : **Japan inventory (ENCS)**: Not determined.
Japan inventory (ISHL): Not determined.
New Zealand : Not determined.
Philippines : Not determined.
Republic of Korea : Not determined.
Taiwan : Not determined.
Thailand : Not determined.
Turkey : Not determined.
United States : All components are listed or exempted.
Viet Nam : Not determined.

Section 16. Other information

Procedure used to derive the classification

Classification	Justification
Not classified.	

History

Date of issue/Date of revision : 01/03/2020

Version : 3

- Key to abbreviations** :
- ATE = Acute Toxicity Estimate
 - BCF = Bioconcentration Factor
 - GHS = Globally Harmonized System of Classification and Labelling of Chemicals
 - IATA = International Air Transport Association
 - IBC = Intermediate Bulk Container
 - IMDG = International Maritime Dangerous Goods
 - LogPow = logarithm of the octanol/water partition coefficient
 - MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
 - N/A = Not available

Section 16. Other information

SGG = Segregation Group

UN = United Nations

Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.