

Material Safety Data Sheet

The Dow Chemical Company

Product Name: DOWEX* MB Mixed Ion Exchange Resin

Issue Date: 02/28/2006

Print Date: 22 Oct 2008

The Dow Chemical Company encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. Product and Company Identification

Product Name

DOWEX* MB Mixed Ion Exchange Resin

COMPANY IDENTIFICATION

The Dow Chemical Company 2030 Willard H. Dow Center Midland, MI 48674 USA

Customer Information Number: 800-258-2436

EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: 989-636-4400 **Local Emergency Contact:** 989-636-4400

2. Hazards Identification

Emergency Overview Color: Color is variable Physical State: Beads

Odor: Amine.

Hazards of product:

WARNING! Causes eye irritation. May cause skin irritation. Isolate area. Slipping hazard.

OSHA Hazard Communication Standard

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Potential Health Effects

Eye Contact: May cause severe eye irritation. May cause moderate corneal injury. Effects are likely to heal

Skin Contact: Prolonged or repeated contact may cause skin irritation. May cause more severe response if skin is abraded (scratched or cut).

Skin Absorption: No adverse effects anticipated by skin absorption.

Inhalation: Vapors are unlikely due to physical properties.

Ingestion: Low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts.

* Indicates a Trademark

3. Composition Information

Component	CAS#	Amount
Sulfonated polymer of styrene, ethylstyrene and divinylbenzene in the hydrogen form	69011-20-7	>= 20.0 - <= 30.0 %
Trimethylamine functionalised copolymer of styrene and divinylbenzene in the hydroxide form	69011-18-3	>= 20.0 - <= 30.0 %
Water	7732-18-5	>= 40.0 - <= 60.0 %

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4. First-aid measures

Eye Contact: Immediately flush eyes with water; remove contact lenses, if present, after the first 5 minutes, then continue flushing eyes for at least 15 minutes. Obtain medical attention without delay, preferably from an ophthalmologist.

Skin Contact: Wash skin with plenty of water.

Inhalation: No emergency medical treatment necessary. **Ingestion:** No emergency medical treatment necessary.

Notes to Physician: No specific antidote. Treatment of exposure should be directed at the control of

symptoms and the clinical condition of the patient.

5. Fire Fighting Measures

Extinguishing Media: Water. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. **Fire Fighting Procedures:** Keep people away. Isolate fire and deny unnecessary entry. Soak thoroughly with water to cool and prevent re-ignition. Cool surroundings with water to localize fire zone.

Special Protective Equipment for Firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). If protective equipment is not available or not used, fight fire from a protected location or safe distance.

Unusual Fire and Explosion Hazards: This material will not burn until the water has evaporated. Residue can burn.

Hazardous Combustion Products: Under fire conditions some components of this product may decompose. The smoke may contain unidentified toxic and/or irritating compounds. Combustion products may include and are not limited to: Sulfur oxides. Organic sulfonates. Organic amines. Nitrogen oxides. Hydrocarbons. Carbon monoxide. Carbon dioxide. Benzene compounds.

6. Accidental Release Measures

Steps to be Taken if Material is Released or Spilled: Contain spilled material if possible. Sweep up. Recover spilled material if possible. Collect in suitable and properly labeled containers. See Section 13, Disposal Considerations, for additional information.

Personal Precautions: Spilled material may cause a slipping hazard. Keep unnecessary and unprotected personnel from entering the area. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection. Refer to Section 7, Handling, for additional precautionary measures.

Environmental Precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

7. Handling and Storage

Handling

General Handling: Avoid contact with eyes. Wash thoroughly after handling. Static electricity can accumulate on dry beads. Leave room for expansion as dry resin swells upon wetting and/or changing ionic form. Equipment construction material should be compatible with feed, regenerant, ionic form and effluent of the ion exchange process. Keep container closed. Avoid generating and breathing dust. Good housekeeping and controlling of dusts are necessary for safe handling of product.

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Storage

Store in a dry place. Keep container tightly closed when not in use. Preferred storage temperature is in the lower half of the range given below.

Storage temperature: 0 - 50 °C

Exposure Controls / Personal Protection 8.

Exposure Limits

None established

Personal Protection

Eye/Face Protection: Use chemical goggles.

Skin Protection: Wear clean, body-covering clothing.

Hand protection: Use gloves chemically resistant to this material when prolonged or frequently repeated contact could occur. Examples of preferred glove barrier materials include: Neoprene. Polyvinyl chloride ("PVC" or "vinyl"). Nitrile/butadiene rubber ("nitrile" or "NBR"). NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Respiratory Protection: No respiratory protection should be needed.

Ingestion: Use good personal hygiene. Do not consume or store food in the work area. Wash hands before smoking or eating.

Engineering Controls

Ventilation: Good general ventilation should be sufficient for most conditions.

9. **Physical and Chemical Properties**

Physical State Beads

Color Color is variable

Odor Amine.

Flash Point - Closed Cup Not applicable

Lower: Not applicable Flammable Limits In Air Upper: Not applicable

Autoignition Temperature Not applicable **Vapor Pressure** Not applicable

Boiling Point (760 mmHg) Not applicable. Vapor Density (air = 1) Not applicable Specific Gravity (H2O = 1) 1.15 Estimated **Freezing Point** Not applicable **Melting Point** Not applicable Not applicable

Solubility in Water (by

weight)

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pH essentially neutral **Kinematic Viscosity** Not applicable

10. Stability and Reactivity

Stability/Instability

Stable under recommended storage conditions. See Storage, Section 7.

Conditions to Avoid: Exposure to elevated temperatures can cause product to decompose.

Incompatible Materials: Avoid contact with oxidizing materials. Oxidizing agents such as nitric acid attack organic exchange resins under certain conditions. Before using strong oxidizing agents, consult sources knowledgeable in handling such materials. The severity of the reaction with oxidizing materials can vary from slight degradation to an explosive reaction.

Hazardous Polymerization

Will not occur.

Thermal Decomposition

Decomposition products depend upon temperature, air supply and the presence of other materials. Decomposition products can include and are not limited to: Aromatic compounds. Hydrocarbons. Organic amines. Organic sulfonates. Sulfur oxides.

11. Toxicological Information

Acute Toxicity

Ingestion

Single dose oral LD50 has not been determined.

Skin Absorption

The dermal LD50 has not been determined.

12. Ecological Information

CHEMICAL FATE

Movement & Partitioning

No bioconcentration of the polymeric component is expected because of its high molecular weight. In the terrestrial environment, material is expected to remain in the soil. In the aquatic environment, material will sink and remain in the sediment.

Persistence and Degradability

Surface photodegradation is expected with exposure to sunlight. The polymeric component is not expected to biodegrade.

ECOTOXICITY

Not expected to be acutely toxic, but material in pellet or bead form may mechanically cause adverse effects if ingested by waterfowl or aquatic life.

13. Disposal Considerations

DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. DOW HAS NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Incinerator or other thermal destruction device. Landfill. As a service to its customers, Dow can provide names of information resources to help identify waste management companies and other facilities which recycle, reprocess or manage chemicals or plastics, and that manage used drums. Telephone Dow's Customer Information Group at 1-800-258-2436 or 1-989-832-1556 (U.S.), or 1-800-331-6451 (Canada) for further details.

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14. Transport Information

DOT Non-Bulk

NOT REGULATED

DOT Bulk

NOT REGULATED

IMDG

NOT REGULATED

ICAO/IATA

NOT REGULATED

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. Regulatory Information

OSHA Hazard Communication Standard

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

Immediate (Acute) Health HazardYesDelayed (Chronic) Health HazardNoFire HazardNoReactive HazardNoSudden Release of Pressure HazardNo

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

Pennsylvania (Worker and Community Right-To-Know Act): Pennsylvania Hazardous Substances List and/or Pennsylvania Environmental Hazardous Substance List:

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

Pennsylvania (Worker and Community Right-To-Know Act): Pennsylvania Special Hazardous Substances List:

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

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California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)

This product contains no listed substances known to the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute.

US. Toxic Substances Control Act

All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements under 40 CFR 720.30

European Inventory of Existing Commercial Chemical Substances (EINECS)

The components of this product are on the EINECS inventory or are exempt from inventory requirements.

CEPA - Domestic Substances List (DSL)

All substances contained in this product are listed on the Canadian Domestic Substances List (DSL) or are not required to be listed.

16. Other Information

Product Literature

Additional information on this product may be obtained by calling your Dow Chemical Company sales or customer service contact.

Recommended Uses and Restrictions

An ion exchange resin-

Revision

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Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

N/A	Not available
W/W	Weight/Weight
OEL	Occupational Exposure Limit
STEL	Short Term Exposure Limit
TWA	Time Weighted Average
ACGIH	American Conference of Governmental Industrial Hygienists, Inc.
DOW IHG	Dow Industrial Hygiene Guideline
WEEL	Workplace Environmental Exposure Level
HAZ_DES	Hazard Designation

The Dow Chemical Company urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have

obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.