MATERIAL SAFETY DATA SHEET



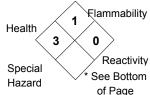
Anderson Chemical Company

325 SOUTH DAVIS AVENUE LITCHFIELD, MINNESOTA 55355 (320) 693-2477

Health Flammability 1

Reactivity 0 Personal Protection X

HMIS Rating System*



NFPA Hazard Rating*

Product Name: SL-3644

24-HOUR EMERGENCY PHONE #: 1-800-424-9300 (CHEMTREC)

Revised: 8/6/2009 Supersedes: 7/16/2009

I. IDENTIFICATION

Chemical Name And Synonyms:

Not Applicable - Mixture.

Chemical Family:

Amine.

DOT Shipping Name

Corrosive liquid, basic, organic, N.O.S. (Cyclohexylamine, Diethylaminoethanol)

DOT Hazard Class & I.D. Number Corrosive Material UN3267

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II. HAZARDOUS INGREDIENTS

Component	CAS NO.	%	TLV	PEL	Toxic	Hazard
Diethylaminoethanol	100-37-8	15	10 ppm	2 ppm	NA	Corrosive, flammable.
Cyclohexylamine	108-91-8	10	10 ppm	10 ppm	NA	Corrosive, flammable

**Toxic chemical subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR §372).

NA: Not applicable NE: Not established

III. PHYSICAL DATA

Form: Liquid **Boiling Point:** Not determined pH, Neat: 11.8

Solubility In Water: Complete Specific Gravity: 0.9676 Appearance: Clear, amber color. Odor: Amine

IV. FIRE AND EXPLOSION HAZARD DATA

Flashpoint: 140°F - 160°F

Extinguishing Media: Carbon dioxide, dry chemical, foam.

Special Fire If a fire occurs in the near vicinity, good firefighting practice dictates the use of self-contained breathing apparatus and other Fighting Procedures: protective gear.

Unusual Fire And This product can form explosive mixtures wit air. High concentrations of vapor can travel distances to ignition source and flash back. Explosion Vapors may collect in low areas. At elevated temperatures, containers may rupture due to pressure buildup. May generate toxic Hazards: vapors.

V. HEALTH HAZARD DATA

Carcinogenic: The raw materials used in this product are not considered to be a carcinogen by ACGIH and OSHA.

Effects Of Contact with the eyes or skin may cause severe irritation with possible burns. May cause permanent eye damage. Toxic in contact Over-exposure: with skin. Odor may cause nausea, vomiting, headache, and dizziness. Vapors are severely irritating to the eyes, nose and

respiratory tract and may produce blurring of vision, eye injury, skin rashes, coughing, shortness of breath and breathing difficulties. Ingestion may cause severe irritation and injury to the mouth, throat, and digestive tract. Ingestion may be fatal.

Emergency And First Eyes: Flush immediately with water for 15 minutes. Lift upper and lower eyelids for complete rinsing. Get immediate medical Aid Procedures: attention.

Skin: Flush with water for 15 minutes. Get medical attention. Remove contaminated clothing and wash before reuse.

Ingestion: Rinse mouth with water. Give water to dilute. Do not induce vomiting. Get immediate medical attention. Never give anything by mouth to a semi-comatose, comatose, convulsing or unconscious person.

Inhalation: Remove victim from immediate source of exposure to fresh air. If breathing is difficult, administer oxygen if available. If victim is not breathing, administer CPR. If individual experiences nausea, headache, or dizziness, get immediate medical attention. Page 2; Product Name: SL-3644

VI. REACTIVITY DATA

Stability - Unstable: Stable: x

Conditions To Avoid: Avoid heat, sparks, open flames and other sources of ignition.

Incompatibility: Strong oxidizers, strong acids and halogens.

(Materials to Avoid)

Hazardous Thermal decomposition may produce nitrogen oxides, carbon monoxide, and/or dioxide, ammonia vapors.

Decomposition Products: Mixture with nitrites will form nitrosamines which are dangerous cancer causing agents.

VII. SPILL OR LEAK PROCEDURES

Steps To Be Taken In Case Material Is Released Or Spilled:

Evacuate nonessential personnel. Eliminate sources of ignition. Wear appropriate personal protection equipment. Stop leak if safe to do so. Ventilate area, avoid breathing vapor. Use non-sparking tools. Completely contain spilled material with dikes or sandbags, etc., and prevent run-off into ground or surface waters or sewers. Recover as much material as possible on inert material for disposal.

Waste Disposal Method: Dispose in approved chemical disposal area or in a manner which complies with all local, state and federal regulations.

VIII. SPECIAL PROTECTION INFORMATION

Respiratory Protection: If exposure limits are exceeded, wear NIOSH approved respirator for conditions of exposure.

Ventilation: Provide adequate local or general exhaust ventilation to maintain exposure levels below the occupational exposure limits.

Protective Gloves: Butyl rubber, nitrile rubber or polyvinyl gloves.

Eye Protection: Safety goggles, face shield if use conditions warrant.

Protective Clothing: Impervious apron, boots, and other clothing are recommended if needed to prevent contact.

IX. SPECIAL PRECAUTIONS

Precautions To Be Taken In Handling And Storing:

Protect containers from physical damage. Store in a cool, dry, well-ventilated area away from heat and other sources of ignition. Keep product and vapors away from heat, direct sunlight, flames, sparks and all other sources of ignition. Prevent contact with the eyes, skin and clothing. Do not breathe vapors or mists. Wash thoroughly after handling. Use only with adequate ventilation. Keep containers tightly closed. Empty containers retain product residues and may be hazardous.

Other Precautions: Absorption through skin may be harmful. Eye wash stations and safety showers should be provided in work area.

X. REVISED INFORMATION

MSDS Status: Corrected UN number

The opinions expressed herein are those of qualified experts within ANDERSON Chemical Company. We believe that the information contained herein is current as of the date of this Material Safety Data Sheet. Since the use of this information and these opinions and the conditions of use of the product are not within the control of ANDERSON Chemical Company, it is the user's obligation to determine the conditions of safe use of the product.