MATERIAL SAFETY DATA SHEET

This MSDS complies with OSHA'S Hazard Communication Standard 29 CFR 1910.1200 and OSHA Form 174

This Middle Compiles with OSHA's hazard Com	munication	dandard 29 Cr IV 1910.	1200 and	OOHA FORM I	1 =	
IDENTITY AND DISTRIBUTOR'S INFORMATION						
		HMIS Rating: Health-2; Flammability-3; Reactivity-0; Personal Protection-B				
		DOT Hazard Classification: ORM-D				
Address: 302 N. 4 th Street	lde	Identity (trade name as used on label):				
Address: St. Joseph, MO 64501		I-Force Penetrating Lubricant NC				
		(# HIL0111454)				
		MSDS Number: A00393 Revision- 10				
		Date Prepared: 05/27/03 Prepared By: AH/IB				
NOTICE: JUDGEMENT BASED ON INDIRECT TEST DATA Information Calls: (770) 422-2071						
SECTION 1 - MATERIAL	IDENTIFIC					1
COMPONENTS-CHEMICAL NAMES AND COMMON NAMES (Hazardous Components 1% or greater)		CAS Number	SARA	OSHA PEL	ACGIH	Carcinogen
(Hazardous Components 1% or greater; Carcinogens 0.1% or greater) PETROLEUM DISTILLATE		C4740 47 0	III LIST	(ppm)	TLV (ppm)	Ref. Source **
ALIPHATIC PETROLEUM DISTILLATE		64742-47-8	No	NE 100	NE 400	d
		8052-41-3	No	100	100	d
PETROLEUM OIL	64742-53-6	No	5mg/M3	5mg/M3	d	
ISOBUTANE / PROPANE BLEND		74-98-6	No	1000	1000	d
		75-28-5	No	800	800	d
SECTION 2 - PHYSICAL/CHEMICAL CHARACTERISTICS						
Boiling Point: N/A Specific Gravity (H2O=1): Concentrate Only = .79						
		/apor Pressure (Non-Aerosols)(mm Hg and Temperature): N/A				
Vapor Density (Air = 1): N/E	vaporation Rate (= 1): N/E					
Solubility in Water: Insoluble Water Reactive: No						
Appearance and Odor: Light straw spray with aliphatic solvent odor.						
SECTION 3 - FIRE AND EXPLOSION HAZARD DATA						
FLAMMABILITY as per USA FLAME PROJECTION TEST						
(aerosols: greater than 18 " with flashback to tip.		N/E	% LEL	.: N/E	% UEL	: N/E
	EXTREMELY FLAMMABLE					
FLASH POINT AND METHOD USED (non-aerosols): N/A EXTINGUISHER MEDIA: Foam, dry chemical, carbon dioxide.						
SPECIAL FIRE FIGHTING PROCEDURES: Self-contained breathing apparatus.						
Unusual Fire & Explosion Hazards: Do not expose aerosols to temperatures above 130°F or the container may rupture. SECTION 4 - REACTIVITY HAZARD DATA						
<u> </u>					T OCCUR	
. 1		Conditions to Avoid: Open flame, welding arcs, heat, sparks.				
Hazardous Decomposition Products: CO, CO2, unknown oxides of carbon, as well as trace amounts of fluorides, phosphides and zinc.						
SECTION 5 - HEALTH HAZARD DATA						
PRIMARY ROUTES OF ENTRY: [X] INHALATION [] INGESTION [] SKIN ABSORPTION [] EYE [] NOT HAZARDOUS						
ACUTE EFFECTS						
Inhalation: Excessive inhalation of vapors can be harmful and may cause headache, dizziness, asphyxia, anesthetic effects and possible						
unconsciousness.						
Eye Contact: Mild irritation. Skin Contact: Mild irritation due to defatting of skin.						
Ingestion: Possible chemical pneumonitis if aspirated into lungs. Nausea.						
CHRONIC EFFECTS: (Effects due to excessive exposure to the raw materials of this mixture) May cause eye damage, lung damage,						
dermititus.						
Medical Conditions Generally Aggravated by Exposure: May aggravate existing eye, skin, or upper respiratory conditions.						
EMERGENCY FIRST AID PROCEDURES						
Eye Contact: Flush with water for at least 15 minutes. If irritated, seek medical attention.						
Skin Contact: Wash affected areas with soap and water. If irritated, seek medical attention.						
Inhalation: Remove to fresh air. Resuscitate if necessary. Get medical attention.						
Ingestion: DO NOT INDUCE VOMITING. Drink two large glasses of water. Get immediate medical attention.						
SECTION 6 - CONTROL AND PROTECTIVE MEASURES						
Respiratory Protection (specify type): If vapor concentration exceeds TLV, use respirator approved by NIOSH/MSHA for organic vapor.						
Protective Gloves: Neoprene, if skin easily irritated. Eye Protection: Safety glasses recommended.						
Ventilation Requirements: Adequate ventilation to keep vapor concentration below TLV.						
Other Protective Clothing & Equipment: Eyewash station recommended.						
Hygienic Work Practices: Wash with soap and water before handling food. Remove contaminated clothing.						
SECTION 7 - PRECAUTIONS FOR SAFE HANDLING AND USE						
Steps To Be Taken If Material Is Spilled Or Released: Absorb spilled liquid with inert material. Place in closed drum for proper disposal. Incinerate or landfill						
according to local, state or federal regulations. DO NOT FLUSH TO SEWER.						
Waste Disposal Methods: Aerosol cans when vented to atmospheric pressure through normal use, pose no disposal hazard.						
Precautions To Be Taken In Handling & Storage: Do not puncture or incinerate containers. Do not store at temperatures above 130°F.						
Other Precautions &/or Special Hazards: KEEP OUT OF REACH OF CHILDREN. Avoid food contamination. Remove ignition sources.						
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^{**} Chemical Listed as Carcinogen or Potential Carcinogen. [a] NTP [b] IARC Monograph [c] OSHA [d] Not Listed [e] Animal Data Only.