

SAFETY DATA SHEET

INXVELOPE™ 410 DENSE BLACK

Section 1. Identification

GHS product identifier : INXVELOPE™ 410 DENSE BLACK
 Product code : 1567776-4223, 1567776-2210, 1567776, 1567776-3421
 Chemical name : INXVELOPE™ 410 DENSE BLACK
 Other means of identification : INXVELOPE™ 410 DENSE BLACK
 Product type : liquid

Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Ink and Coatings, Printing

Uses advised against

Not applicable.

Supplier's details : INX International Ink Co.
 INXEHSGroup@inxintl.com
 150 N Martingale Rd, Suite 700
 Schaumburg
 USA
 60173
 800.347.4657

Emergency telephone number (with hours of operation) : 800.535.5053 INFOTRAC 24 Hour Spill and Emergency (010-1-352-323-3500 outside of North America)

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : SKIN SENSITIZATION - Category 1

GHS label elements

Hazard pictograms



Signal word : Warning
 Hazard statements : H317: May cause an allergic skin reaction.

Precautionary statements

Prevention : Wear protective gloves. Avoid breathing vapor.

Response	:	Wash contaminated clothing before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention.
Storage	:	Not applicable.
Disposal	:	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazards not otherwise classified	:	None known.

Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	INXVELOPE™ 410 DENSE BLACK
Other means of identification	:	INXVELOPE™ 410 DENSE BLACK

Ingredient name	%	CAS number
5-Decyne-4,7-diol, 2,4,7,9-tetramethyl-	> 0 - <= 0.3	126-86-3
3(2H)-Isothiazolone, 2-methyl-	> 0 - <= 0.1	2682-20-4

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section. Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	:	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.
Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Skin contact	:	Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse

Ingestion

- for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed**Potential acute health effects**

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following: irritation, redness
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

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Extinguishing media

- | | | |
|---|---|---|
| Suitable extinguishing media | : | Use an extinguishing agent suitable for the surrounding fire. |
| Unsuitable extinguishing media | : | None known. |
| Specific hazards arising from the chemical | : | In a fire or if heated, a pressure increase will occur and the container may burst. |
| Hazardous thermal decomposition products | : | Decomposition products may include the following materials: carbon dioxide, carbon monoxide |
| Special protective actions for fire-fighters | : | Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. |
| Special protective equipment for fire-fighters | : | Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. |

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- | | | |
|------------------------------------|---|--|
| For non-emergency personnel | : | No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment. |
| For emergency responders | : | If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel". |
| Environmental precautions | : | Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). |

Methods and materials for containment and cleaning up

- | | | |
|--------------------|---|---|
| Small spill | : | Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor. |
|--------------------|---|---|

Large spill

- : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

- : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

- : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

- : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

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Occupational exposure limits

Ingredient name	Exposure limits
5-Decyne-4,7-diol, 2,4,7,9-tetramethyl-	None.
3(2H)-Isothiazolone, 2-methyl-	None.

Biological exposure indices

No exposure indices known.

Appropriate engineering controls

: Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures**Hygiene measures**

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection**Hand protection**

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state	:	liquid
Color	:	Black.
Odor	:	Not available.
Odor threshold	:	Not available.
pH	:	Not available.
Melting point/freezing point	:	Not available.
Boiling point, initial boiling point, and boiling range	:	Not available.
Flash point	:	
Flammability	:	Not available.
Lower and upper explosion limit/flammability limit	:	Lower: Not available. Upper: Not available.
Vapor pressure	:	
Relative vapor density	:	Not available.
Relative density	:	1.14
Solubility in water	:	Not available.
Partition coefficient: n-octanol/water	:	Not applicable.

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Auto-ignition temperature :
Decomposition temperature : Not available.
Viscosity : **Dynamic** Not available.
: **Kinematic** Not available.
:

Particle characteristics

Median particle size : Not applicable.

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : No specific data.

Incompatible materials : No specific data.

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Conclusion/Summary : Not available.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
5-Decyne-4,7-diol, 2,4,7,9-tetramethyl-	Eyes - Severe irritant	Rabbit	-		-
	Skin - Mild irritant	Rabbit	-		-

Conclusion/Summary

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Skin : Not available.
Eyes : Not available.
Respiratory : Not available.

Sensitization

Conclusion/Summary
Skin : Not available.
Respiratory : Not available.

Mutagenicity

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
3(2H)-Isothiazolone, 2-methyl-	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure : Not available.

Potential acute health effects

Eye contact : No known significant effects or critical hazards.
Inhalation : No known significant effects or critical hazards.
Skin contact : May cause an allergic skin reaction.

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Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data.
Inhalation : No specific data.
Skin contact : Adverse symptoms may include the following: irritation, redness
Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Potential chronic health effects

Conclusion/Summary : Not available.
General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity : No known significant effects or critical hazards.
Mutagenicity : No known significant effects or critical hazards.
Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral	Dermal	Inhalation (gases)	Inhalation (vapors)	Inhalation (dusts and mists)
3(2H)-Isothiazolone, 2-methyl-	500 mg/kg	N/A	N/A	0.5 mg/l	N/A

Section 12. Ecological information

Toxicity

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Product/ingredient name	Result	Species	Exposure
3(2H)-Isothiazolone, 2-methyl-			
	Acute LC50 0.07 mg/l Fresh water	Fish - <i>Oncorhynchus mykiss</i>	96 h
	Acute EC50 0.18 mg/l Fresh water	Daphnia - <i>Daphnia magna</i>	48 h

Conclusion/Summary : Not available.

Persistence and degradability

Conclusion/Summary : Not available.

Bioaccumulative potential

Not available.

Mobility in soil

Soil/water partition coefficient (KOC) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	IMDG	IATA
UN number	-	-	-	-	-
UN proper shipping name	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
Transport hazard class(es)	-	-	-	-	-
Packing group	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.

Additional information

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

Section 15. Regulatory information

U.S. Federal regulations : **TSCA 8(a) CDR Exempt/Partial exemption:** Not determined
United States - TSCA 8(a) - Preliminary assessment report (PAIR): Decamethylcyclopentasiloxane;
Dodecamethylcyclohexasiloxane;

Clean Air Act Section 112(b) : Not listed

Hazardous Air Pollutants (HAPs)

Clean Air Act Section 602 Class I Substances : Not listed

Clean Air Act Section 602 Class II Substances : Not listed

DEA List I Chemicals : Not listed

(Precursor Chemicals) : Not listed

DEA List II Chemicals : Not listed

(Essential Chemicals)

SARA 302/304

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Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : SKIN SENSITIZATION - Category 1

Composition/information on ingredients

Name	%	Classification
5-Decyne-4,7-diol, 2,4,7,9-tetramethyl-	> 0 - <= 0.3	SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1
3(2H)-Isothiazolone, 2-methyl-	> 0 - <= 0.1	ACUTE TOXICITY - oral - Category 4 ACUTE TOXICITY - inhalation - Category 2 SKIN CORROSION - Category 1B SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Respiratory tract irritation - Category 3

State regulations

Massachusetts : The following components are listed:
Carbon black

New York : None of the components are listed.

New Jersey : The following components are listed:
Carbon black

Pennsylvania : The following components are listed:
Carbon black

California Prop. 65

This product does not require a Safe Harbor warning under California Prop. 65.

International regulations

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Chemical Weapon Convention List Schedules I, II & III Chemicals**Chemical Weapons Convention List Schedule I Chemicals**

None of the components are listed.

Chemical Weapons Convention List Schedule II Chemicals

None of the components are listed.

Chemical Weapons Convention List Schedule III Chemicals

None of the components are listed.

Montreal Protocol

None of the components are listed.

Stockholm Convention on Persistent Organic Pollutants**Annex A - Elimination - Production**

None of the components are listed.

Annex A - Elimination - Use

None of the components are listed.

Annex B - Restriction - Production

None of the components are listed.

Annex B - Restriction - Use

None of the components are listed.

Annex C - Unintentional - Production

None of the components are listed.

Rotterdam Convention on Prior Informed Consent (PIC)**Rotterdam Convention on Prior Informed Consent (PIC) - Industrial**

None of the components are listed.

Rotterdam Convention on Prior Informed Consent (PIC) - Pesticide

None of the components are listed.

Rotterdam Convention on Prior Informed Consent (PIC) - Severely hazardous pesticide

None of the components are listed.

UNECE Aarhus Protocol on POPs and Heavy Metals**Heavy metals - Annex 1**

None of the components are listed.

POPs - Annex 1 - Production

None of the components are listed.

POPs - Annex 1 - Use

None of the components are listed.

POPs - Annex 2

None of the components are listed.

POPs - Annex 3

None of the components are listed.

Inventory list

Australia	:	Not determined.
Canada	:	Not determined.
China	:	Not determined.
Eurasian Economic Union	:	Russian Federation inventory: Not determined.
Japan	:	Japan inventory (CSCL): Not determined. Japan inventory (ISHL): Not determined.
New Zealand	:	Not determined.
Philippines	:	Not determined.
Republic of Korea	:	Not determined.
Taiwan	:	Not determined.
Thailand	:	Not determined.
Turkey	:	Not determined.
United States	:	All components are listed or exempted.
Viet Nam	:	Not determined.

Section 16. Other information**Procedure used to derive the classification**

Classification	Justification
SKIN SENSITIZATION - Category 1	Calculation method

History

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Prepared by	:	NADJA
Key to abbreviations	:	ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of

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Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution

From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

N/A = Not available

SGG = Segregation Group

UN = United Nations

References

: Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.