Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Date of issue: 03/10/2014

Version: 1.0



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form

Mixtures

Product name.

ER2.0 Tigris Cyan

1.2. Relevant identified uses of the substance or mixture and uses advised against Use of the substance/mixture

: Inkjet printing

Details of the supplier of the safety data sheet

Memjet Operations, Ltd. (aka Zamtec, Ltd.)

61-62 Fitzwilliam Lane

Dublin, Ireland

T +1-858-798-3000

F +1-858-798-3044 msds@memjet.com

www.memjet.com

1.4. **Emergency telephone number**

Emergency number

CHEMTREC, U.S.: 1-800-424-9300 International: +1-703-527-3887

SECTION 2: Hazards identification

Classification of the substance or mixture

Classification (GHS-US)

Eye Dam, 1 H318

Label elements

iS-US labeling

Hazard pictograms (GHS-US)



GHS05

Signal word (GHS-US)

Hazard statements (GHS-US)

Precautionary statements (GHS-US)

Danger.

H318 - Causes serious eye damage

P280 - Wear eye protection, protective gloves

P305+P351+P338 - If in eyes: Rinse cautiously with water for several minutes. Remove contact

lenses, if present and easy to do. Continue rinsing.

P310 - Immediately call a POISON CENTER or doctor/physician

23 Other hazards

Other hazards not contributing to the classification

None under normal conditions.

Unknown acute toxicity (GHS-US)

2 percent of the mixture consists of ingredient(s) of unknown acute toxicity (Oral).

3 percent of the mixture consists of ingredient(s) of unknown acute toxicity (Dermal).

3 percent of the mixture consists of ingredient(s) of unknown acute toxicity (Inhalation (Dust/Mist)).

SECTION 3: Composition/information on ingredients

3.1. **Substances**

Not applicable

Full text of H-phrases: see section 16

3.2. **Mixtures**

amate component name(s) and composition ranges may be used to protect Trade Secrets.

| Name | Product identifier | % | Classification (GHS-US) |
|-------|--------------------|-----|-------------------------|
| Water | (CAS No) 7732-18-5 | -60 | Not classified |

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| Vame | Product identifier | % | Classification (GHS-US) |
|--|--------------------------|-------|--|
| Sulfone | Withheld as Trade Secret | 15-25 | Acute Tox. 4 (Oral), H302 |
| Proprietary Cyan Dye | Withheld as Trade Secret | <6 | Eye Dam. 1, H318 |
| Glycerol | (CAS No) 56-81-5 | <10 | Not classified. See Exposure Limit, section 8. |
| Ethoxylated acetylenic diols | Withheld as Trade Secret | <3 | Acute Tox. 4 (Oral), H302 Eye Irrit. 2A, H319 |
| 2,4,7,9-Tetramethyl-5-decyne-4,7-diol ethoxylate | (CAS No) 9014-85-1 | <2 | Eye Dam. 1, H318 Aquatic Acute 3, H402 Aquatic Chronic 3, H412 |

SECTION 4: First aid measures

Description of first aid measures 4.1.

First-aid measures after inhalation

If inhaled and if breathing is difficult, remove victim to fresh air and keep at rest in a position

comfortable for breathing.

First-aid measures after skin contact

Gently wash with plenty of soap and water.

First-aid measures after eye contact

Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to

do. Continue rinsing.

First-aid measures after ingestion

Not expected to present a significant ingestion hazard under anticipated conditions of normal

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries after inhalation

Inhalation may cause: irritation, cough, shortness of breath.

Symptoms/injuries after eye contact

Causes serious eye damage.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically and supportively.

SECTION 5: Firefighting measures

5.1. Extinguishing media

itable extinguishing media isultable extinguishing media Use extinguishing media appropriate for surrounding fire.

None known.

5.2. Special hazards arising from the substance or mixture

Fire hazard

No specific fire or explosion hazard.

Explosion hazard

Product is not explosive.

Reactivity

Hazardous polymerization will not occur.

5.3. Advice for firefighters

Firefighting instructions

Exercise caution when fighting any chemical fire. Use extinguishing media appropriate for surrounding fire.

Protection during firefighting

Do not enter fire area without proper protective equipment, including respiratory protection. Wear fire/flame resistant/retardant clothing. Use self-contained breathing apparatus.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures

Avoid all eyes and skin contact and do not breathe vapor and mist.

6.1.1. For non-emergency personnel

Protective equipment

Emergency procedures

Evacuate unnecessary personnel. Stop leak without risks if possible.

6.1.2. For emergency responders

Protective equipment

Avoid all eyes and skin contact and do not breathe vapor and mist. Wear suitable protective clothing and gloves : butyl rubber or rubber. Chemical goggles or safety glasses.

Emergency procedures

Stop leak if safe to do so. If a major spill occurs, all personnel should be immediately evacuated and the area ventilated.

Avoid contact with skin and eyes. Wear suitable gloves: butyl rubber or natural rubber gloves.

6.2. **Environmental precautions**

Do not discharge into drains or the environment.

Methods and material for containment and cleaning up

For containment

Absorb and/or contain spill with inert material, then place in suitable container.

Methods for cleaning up

Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible.

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1. Reference to other sections

Jection 7: safe handling.

Section 8: personal protective equipment.

Section 13: disposal information.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling

Avoid all eyes and skin contact and do not breathe vapor and mist. Use personal protective equipment as required. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

No additional information available

7.3. Specific end use(s)

Inkjet printing.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

All applicable OELs are shown for chemicals listed in Section 3.

| Glycerol (56-81-5) | | |
|--------------------|------------------------|---|
| USA ACGIH | ACGIH TWA (mg/m³) | 10 mg/m³ |
| USA OSHA | OSHA PEL (TWA) (mg/m3) | 15 mg/m³ (total) 5 mg/m³ (respirable fraction) |

8.2. Exposure controls

Appropriate engineering controls
Personal protective equipment

Avoid splashing. Either local exhaust or general room ventilation is usually required.

Safety glasses. Gloves.





Hand protection

Wear suitable gloves resistant to chemical penetration, butyl rubber gloves, natural rubber

gloves

Eye protection

Use splash goggles when eye contact due to splashing is possible.

Respiratory protection

No special respiratory protection equipment is recommended under normal conditions of use

with adequate ventilation.

Other information

When using, do not eat, drink or smoke.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state Liquid
Appearance Blue liquid.

Color Blue.

Odor No data available
Odor threshold No data available

pH :

7.1

Relative evaporation rate (butyl acetate=1)

No data available No data available

Melting point Freezing point

No data available

Boiling point Flash point No data available No data available

Self ignition temperature
Decomposition temperature

No data available

mmability (solid, gas)
Vapor pressure

No data available No data available

Relative vapor density at 20 °C

> 1 (Air = 1)

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| according to 1 occide 1 toglotor 1 tol. 11, 140, 00 1 Morldby, | March 20, 2012 / Males and Megulations | |
|--|--|--|
| alative density | : >1 (≥1) | |
| Jative density of saturated gas/air mixture | : ≥1 | |
| Solubility | : Soluble in water. | 4, 10 |
| Log Pow | : No data available | |
| Log Kow | : No data available | |
| Viscosity, kinematic | : No data available | |
| Viscosity, dynamic | : No data available | |
| Explosive properties | : No data available | |
| Oxidizing properties | : No data available | |
| Explosive limits | : No data available | |
| 9.2. Other information | | |
| No additional information available | | |
| SECTION 10: Stability and reactivity | | 95 - 25 - A |
| 10.1. Reactivity | | |
| Hazardous polymerization will not occur. | | |
| | | |
| 10.2. Chemical stability | | |
| The product is stable at normal handling and store | ige conditions. | |
| 10.3. Possibility of hazardous reactions | | |
| Under normal conditions of storage and use, haza | rdous reactions will not occur. | B SOUTH W G |
| 10.4. Conditions to avoid | | |
| None known. | | £: |
| 10.5. Incompatible materials | | |
| None known. | | |
| 6. Hazardous decomposition products | | |
| No additional information available | | |
| | | |
| SECTION 11: Toxicological information | n Pn | |
| 11.1. Information on toxicological effects | | |
| Acute toxicity | Not classified. Based on available data, the clas | sification criteria are not mot |
| | The describe. Desce on available data, the das | ancator cheria are not met |
| Sulfone | | |
| LD50 oral rat | 2006 (2006 - 2130) mg/kg | |
| LD50 dermal rat | > 2000 mg/kg | 110-40-60-7-00-7-00-7-00-7-00-7-00-7-00-7- |
| LC50 inhalation rat (mg/l) | 12000 mg/l/4h | 77. 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 |
| ATE (oral) ATE (vapors) | 500.000 mg/kg body weight 12000.000 mg/l/4h | |
| ATE (vapois) ATE (dust, mist) | 12000.000 mg/l/4h | And the state of t |
| | 12000.000 mg//4n | |
| Ethoxylated acetylenic diois | 21 22 29 11 | |
| LD50 oral rat | 1230 mg/kg (Based on similar product) | · |
| ATE (oral) | 1230.000 mg/kg body weight | |
| 2,4,7,9-Tetramethyl-5-decyne-4,7-diol ethoxyl | te (9014-85-1) | |
| LD50 oral rat | > 5000 mg/kg | |
| LD50 dermal rat | > 2000 mg/kg | 1888 1888 1888 1888 1888 1888 1888 188 |
| LC50 inhalation rat (mg/l) | > 2 mg/l/4h | |
| Glycerol (56-81-5) | | |
| LD50 oral rat | 5570 mg/kg | |
| ATE (oral) | 5570.000 mg/kg body weight | |
| in corrosion/irritation | Not alposified. Perced on available date the alex- | rification criteria are not |
| erious eye damage/irritation | Not classified. Based on available data, the class | ssication criteria are not met |
| Respiratory or skin sensitization | Causes serious eye damage. Not classified. Based on available data, the class | rification criteria are not met |
| Toophoory of anil Sofishization | THO GASSINGO, DASEO ON AVAILABLE CREEK, LIE CLASS | micaton Chana att Rut Met. |
| 03/10/2014 | EN (English US) SDS ID | : memjet_1400002 4/8 |
| | I . | |

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| arm cell mutagenicity | Not classified. Based on available data, the classification criteria are not met |
|--|--|
| arcinogenicity | Not classified. Based on available data, the classification criteria are not met |
| ER2.0 Tigris Cyan - components | The state of the s |
| IARC group | Not listed in carcinogenicity class |
| National Toxicology Program (NTP) Status | Not listed in carcinogenicity class |
| Reproductive toxicity Specific target organ toxicity (single exposure) | Not classified. Based on available data, the classification criteria are not met Not classified. Based on available data, the classification criteria are not met |
| Specific target organ toxicity (repeated exposure) | : Not classified. Based on available data, the classification criteria are not met |
| 2,4,7,9-Tetramethyl-5-decyne-4,7-diol ethoxyl | ate (9014-85-1) |
| NOAEL (subacute,oral,animal/male,28 days) | 200 mg/kg body weight |
| Aspiration hazard | Not classified. Based on available data, the classification criteria are not met |
| Potential Adverse human health effects and symptoms | |
| Symptoms/injuries after eye contact | Causes serious eye damage. |
| Likely routes of exposure | Skin and eyes contact. |
| SECTION 12: Ecological information | |
| SECTION 12: Ecological information | 80 T2 W |
| 12.1. Toxicity | No contexinal gripping date about this are dust are tractice. |
| Ecology - general | No ecotoxicological data about this product are known. |
| Sulfone | |
| LC50 fish 1 | > 100 mg/l Oryzias latipes |
| EC50 Daphnia 1 | 852 mg/l |
| ErC50 (algae) | > 1000 mg/l |
| NOEC chronic crustacea | 171 mg/t |
| NOEC chronic algae | 309 mg/l |
| 2,4,7,9-Tetramethyl-5-decyne-4,7-diol et | noxylate (9014-85-1) |
| LC50 fish 1 | 52.5 mg/l juvenile S. maximus |
| EC50 Daphnia 1 | 166 mg/l |
| ErC50 (algae) | 15 mg/l |
| NOEC chronic algae | 1 mg/l |
| 2.2. Persistence and degradability | |
| ER2.0 Tigris Cyan | |
| Persistence and degradability | Not established. |
| Sulfone | |
| Persistence and degradability | Not readily biodegradable. |
| | |
| 2,4,7,9-Tetramethyl-5-decyne-4,7-diol et | |
| Persistence and degradability | Not readily biodegradable. |
| Proprietary Cyan Dye | |
| Persistence and degradability | Product persists. |
| Glycerol (56-81-5) | |
| Persistence and degradability | Readily biodegradable. |
| 2.3. Bioaccumulative potential | |
| ER2.0 Tigris Cyan | N/ |
| Bioaccumulative potential | Not established. |
| | |
| Sulfone | |
| Sulfone Bioconcentration factor (BCE REACH) | < 13 |
| Bioconcentration factor (BCF REACH) | < 13 Not expected to bioaccumulate |
| | < 13 Not expected to bioaccumulate. |

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| | 2,4,7,9-Tetramethyl-5-decyne-4,7-diol | thoxylate (9014-85-1) |
|----|---------------------------------------|--------------------------------|
| | Bioconcentration factor (BCF REACH) | < 24 |
| | Bioaccumulative potential | Not expected to bioaccumulate. |
| | Proprietary Cyan Dye | |
| ĺ | Bioaccumulative potential | Not expected to bioaccumulate. |
| ŧ. | Mobility in soil | |

12.4

No additional information available

12.5. Other adverse effects

Other information

Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods

Do not dispose in household garbage. Dispose in a safe manner in accordance with local/national regulations. Significant quantities of waste product residues should be processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.

Waste disposal recommendations

Ecology - waste materials

Dispose in a safe manner in accordance with local/national regulations.

Avoid release to the environment.

SECTION 14: Transport information

In accordance with DOT

No dangerous good in sense of transport regulations

Additional information

Other information

No supplementary information available.

٦R

ansport document description

Transport by sea

No additional information available

Air transport

No additional information available

SECTION 15: Regulatory information

15.1. US Federal regulations

| Listed on the United States TSCA (Toxic Subs | tances Control Act) inventory |
|--|---|
| Sulfane | |
| Ethoxylated acetylenic diols | 7 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 |
| 2,4,7,9-Tetramethyl-5-decyne-4,7-diol ethoxylate | (9014-85-1) |
| Glycerol (56-81-5) | |
| Proprietary Cyan Dye | |

15.2. International regulations

CANADA

| ER2.0 Tigris Cyan | , |
|----------------------|---|
| WHMIS Classification | Class D Division 2 Subdivision B - Toxic material causing other toxic effects |

| Listed on the Canadian DSL (Domestic Substances List) i | inventory. |
|--|--|
| Sulfone | |
| Ethoxylated acetylenic diols | ************************************** |
| 2,4,7,9-Tetramethyl-5-decyne-4,7-diol ethoxylate (9014-85-1) | Ha data and the second and the secon |
| Glycerol (56-81-5) | |
| roprietary Cyan Dye | |
| | |

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[™]U-Regulations

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances) substances. Sulfone

Ethoxylated acetylenic diols

2,4,7,9-Tetramethyl-5-decyne-4,7-diol ethoxylate (9014-85-1)

Glycerol (56-81-5)

Proprietary Cyan Dye

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Eye Dam. 1 H318

Full text of H-phrases; see section 16

Classification according to Directive 67/548/EEC or 1999/45/EC

Xn; R22 Xi; R36

15.2.2. National regulations

Sulfone

Listed on the Inventory of Existing Chemical Substances Produced or Imported in China (IECSC).

Listed on the Japanese ENCS (Existing & New Chemicals Substances) inventory.

Listed on KECI (Chemical Inventory of Korea)

Listed on Inventory of Chemicals and Chemical Substances (PICCS)

Listed on the AICS (the Australian Inventory of Chemical Substances).

Listed on New Zealand - Inventory of Chemicals (NZIoC)

Ethoxylated acetylenic diols

Listed on the Japanese ENCS (Existing & New Chemicals Substances) inventory.

Listed on the AICS (the Australian Inventory of Chemical Substances).

Listed on New Zealand - Inventory of Chemicals (NZIoC)

' isted on KECI (Chemical inventory of Korea)

isted on Inventory of Chemicals and Chemical \$ubstances (PICCS)

Listed on the Inventory of Existing Chemical Substances Produced or Imported in China (IECSC).

2,4,7,9-Tetramethyl-5-decyne-4,7-diol ethoxylate (9014-85-1)

Listed on Inventory of Existing Chemical Substances (IECSC)

Not listed on the Japanese ENCS (Existing & New Chemicals Substances) inventory.

Listed on KECI (Chemical Inventory of Korea)

Listed on Taiwan National Chemical Inventory

Listed on Inventory of Chemicals and Chemical \$ubstances (PICCS)

Listed on the AICS (the Australian Inventory of Chemical Substances).

Listed on New Zealand - Inventory of Chemicals (NZIoC)

Proprietary Cyan Dye

Listed on the Inventory of Existing Chemical Substances Produced or Imported in China (IECSC).

Listed on KECI (Chemical Inventory of Korea)

Listed on Inventory of Chemicals and Chemical Substances (PICCS)

Listed on the AICS (the Australian Inventory of Chemical Substances).

Listed on New Zealand - Inventory of Chemicals (NZIoC)

Glycerol (56-81-5)

Listed on Inventory of Existing Chemical Substances (IECSC)

Listed on KECI (Chemical Inventory of Korea)

Listed on the Japanese ENCS (Existing & New Chemicals Substances) inventory.

Listed on Taiwan National Chemical Inventory

Listed on Inventory of Chemicals and Chemical Substances (PICCS)

Listed on the AICS (the Australian Inventory of Chemical Substances).

Listed on New Zealand - Inventory of Chemicals (NZIoC)

15.3. US State regulations

Glycerol (56-81-5)

11 S. - New Jersey - Right to Know Hazardous Substance List

3. - Minnesota - Hazardous Substance List

.ಎ. - Washington - Permissible Exposure Limits - STELs

U.S. - Washington - Permissible Exposure Limits - TWAs

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SECTION 16: Other information

dication of changes

Data sources

Original Document.

ESIS (European chemical Substances Information System; accessed at:

http://esis.jrc.ec.europa.eu/index.php?PGM=cla.

Chemical Inspection & Regulation Service; accessed at: http://www.cirs-

reach.com/Inventory/Global Chemical Inventories.html.

European Chemicals Agency (ECHA) C&L Inventory database. Accessed at http://echa.europa.eu/web/guest/information-on-chemicals/cl-inventory-database. European Chemicals Agency (ECHA) Registered Substances list. Accessed at

http://echa.europa.eu/

Krister Forsberg and S.Z. Mansdorf, "Quick Selection Guide to Chemical Protective Clothing",

Fifth Edition.

National Fire Protection Association; Fire Protection Guide to Hazardous Materials; 10th edition. REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labeling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006.

US National Library of Medicine National Institutes of Health Haz-Map. Accessed at

http://hazmap.nlm.nih.gov.

Vendor Safety Data Sheets for components.

Abbreviations and acronyms

ATE: Acute Toxicity Estimate.

CAS (Chemical Abstracts Service) number.

GHS: Globally Harmonized System (of Classification and Labeling of Chemicals.

LD50: Lethal Dose for 50% of the test population. NOEC: No Observable Effect Concentration. OSHA: Occupational Safety & Health Administration.

TSCA: Toxic Substances Control Act.

Other information

None.

Full text of H-phrases: see section 16:

| Acute Tox. 4 (Oral) | Acute toxicity (oral) Category 4 |
|---------------------|--|
| Aquatic Acute 3 | Hazardous to the aquatic environment - Acute Hazard Category 3 |
| Aquatic Chronic 3 | Hazardous to the aquatic environment - Chronic Hazard Category 3 |
| Eye Dam. 1 | Serious eye damage/eye irritation Category 1 |
| Eye Irrit. 2A | Serious eye damage/eye irritation Category 2A |
| Skin Sens. 1 | Skin sensitization Category 1 |
| H302 | Harmful if swallowed |
| H317 | May cause an allergic skin reaction |
| H318 | Causes serious eye damage |
| H319 | Causes serious eye irritation |
| H402 | Harmful to aquatic life |
| H412 | Harmful to aquatic life with long lasting effects |

NFPA health hazard

2 - Intense or continued exposure could cause temporary incapacitation or possible residual injury unless prompt

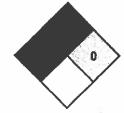
medical attention is given.

NFPA fire hazard NFPA reactivity

1 - Must be preheated before ignition can occur.

0 - Normally stable, even under fire exposure conditions.

and are not reactive with water.



SDS US (GHS HazCom 2012)

SDS Prepared by: The Redstone Group, LLC

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This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

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