

Sodium Hydroxide Solution 30 - 54%

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 24.05.2021

 5.0
 19.04.2023
 10000001221
 Date of first issue: 19.04.2023

Olin Corporation (OCAP) encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Sodium Hydroxide Solution 30 - 54%

Manufacturer or supplier's details

Company name of supplier : Olin Corporation (OCAP)

Address : 190 Carondelet Plaza, Suite 1530

Clayton MO 63105

Telephone : (423) 336-4850
E-mail address : INFO@OLIN.COM
24-Hour Emergency Contact : +1 800 424 9300
Local Emergency Contact : +52 5511 678 215

Recommended use of the chemical and restrictions on use

Identified uses : Pulp and paper industry (pulping and bleaching, de-inking

waste paper, water treatment).

Textile industry (fiber processing and dyeing).

Soaps and detergents industry (saponification of fats and oils,

anionic surfactant manufacturing).

Bleach manufacturing.

Petroleum exploration and processing.

Aluminum production. Chemical processing. Waste neutralization. Acid gas scrubbing.

Neutralizing of acids and acid gases.

Recommended use : For industrial use.

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Corrosive to metals : Category 1

Acute toxicity (Oral) : Category 4

Skin corrosion : Sub-category 1B

Serious eye damage : Category 1

GHS label elements

Hazard pictograms :







Sodium Hydroxide Solution 30 - 54%

Version Revision Date: SDS Number: Date of last issue: 24.05.2021 5.0 19.04.2023 10000001221 Date of first issue: 19.04.2023

Signal word : Danger

Hazard statements : H290 May be corrosive to metals.

H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.

Precautionary statements : Prevention:

P234 Keep only in original container. P264 Wash skin thoroughly after handling.

P270 Do not eat, drink or smoke when using this product.

P280 Wear protective gloves/ protective clothing/ eye protection/

face protection.

Response:

P301 + P312 + P330 IF SWALLOWED: Call a POISON CENTER or doctor/ physician if you feel unwell. Rinse mouth. P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately

all contaminated clothing. Rinse skin with water.
P304 + P340 + P310 IF INHALED: Remove victim to fresh air

and keep at rest in a position comfortable for breathing. Imme-

diately call a POISON CENTER or doctor/ physician.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON

CENTER or doctor/ physician.

P363 Wash contaminated clothing before reuse. P390 Absorb spillage to prevent material damage.

Storage:

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste dis-

posal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

Substance name : Sodium Hydroxide Solution 30 - 54%

CAS-No. : 1310-73-2

Components

Chemical name	CAS-No.	Concentration (% w/w)	
Sodium hydroxide	1310-73-2	>= 30 -<= 54	
Water	7732-18-5	>= 46 -<= 70	

SECTION 4. FIRST AID MEASURES



Sodium Hydroxide Solution 30 - 54%

Version **Revision Date:** SDS Number: Date of last issue: 24.05.2021 19.04.2023 10000001221 Date of first issue: 19.04.2023 5.0 If inhaled Move person to fresh air; if effects occur, consult a physician. In case of skin contact Immediate continued and thorough washing in flowing water for at least 30 minutes is imperative while removing contaminated clothing. Prompt medical consultation is essential. Wash clothing before reuse. Properly dispose of leather items such as shoes, belts, and watchbands. Suitable emergency safety shower facility should be immediately available. - Wash eyes with plenty of water for 15 minutes at least. Do In case of eye contact not forget to remove contact lenses. Washing with water is the only acceptable method of removal of caustic soda (lye) from the eyes and skin. You may have 10 seconds or less to avoid serious permanent injury. Suitable emergency eye wash facility should be immediately available. If swallowed Do not induce vomiting. Give one cup (8 ounces or 240 ml) of water or milk if available and transport to a medical facility. Do not give anything by mouth unless the person is fully conscious. Aside from the information found under Description of first aid Most important symptoms measures (above), any additional important symptoms and and effects, both acute and effects are described in Section 11: Toxicology Information. delaved First Aid responders should pay attention to self-protection Protection of first-aiders and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment. Eye irrigation may be necessary for an extended period of Notes to physician time to remove as much caustic as possible. Duration of irrigation and treatment is at the discretion of medical personnel. Due to irritant properties, swallowing may result in

cause lung injury. Suggest endotracheal/esophageal control if lavage is done. If burn is present, treat as any thermal burn, after decontamination.

burns/ulceration of mouth, stomach and lower gastrointestinal tract with subsequent stricture. Aspiration of vomitus may

No specific antidote.

Treatment of exposure should be directed at the control of

symptoms and the clinical condition of the patient.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : This material does not burn. If exposed to fire from another

source, use suitable extinguishing agent for that fire.

Unsuitable extinguishing

media

Specific hazards during fire-

fighting

Do not use water.

Product reacts with water. Reaction may produce heat and/or

gases.

This reaction may be violent.

Violent steam generation or eruption may occur upon applica-

tion of direct water stream to hot liquids.

Hazardous combustion prod: :

ucts

Not applicable



Sodium Hydroxide Solution 30 - 54%

Version Revision Date: SDS Number: Date of last issue: 24.05.2021 5.0 19.04.2023 10000001221 Date of first issue: 19.04.2023

Specific extinguishing meth-

ods

Keep people away. Isolate fire and deny unnecessary entry. Water is not recommended, but may be applied in large quantities as a fine spray when other extinguishing agents are not

This material does not burn. Fight fire for other material that is

burning.

available.

Special protective equipment :

for firefighters

Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire

fighting helmet, coat, trousers, boots, and gloves).

Avoid contact with this material during fire fighting operations. If contact is likely, change to full chemical resistant fire fighting clothing with self-contained breathing apparatus. If this is not available, wear full chemical resistant clothing with self-contained breathing apparatus and fight fire from a remote

location.

For protective equipment in post-fire or non-fire clean-up sit-

uations, refer to the relevant sections.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emer-

gency procedures

Evacuate area.

Only trained and properly protected personnel must be in-

volved in clean-up operations.

Refer to section 7, Handling, for additional precautionary

measures.

Keep upwind of spill.

Ventilate area of leak or spill.

See Section 10 for more specific information.

Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

Keep away from sources of ignition.

Environmental precautions : Prevent from entering into soil, ditches, sewers, waterways

and/or groundwater. See Section 12, Ecological Information.

Methods and materials for containment and cleaning up

Contain spilled material if possible.

Small spills: Dilute with water. Large spills:

Dike area to contain spill.

Collect in suitable and properly labeled containers. Attempt to neutralize by adding materials such as

Acetic acid

See Section 13, Disposal Considerations, for additional infor-

mation.

SECTION 7. HANDLING AND STORAGE

Advice on safe handling : Do not get in eyes, on skin, on clothing.

Do not swallow. Avoid breathing mist.

Wash thoroughly after handling.

Keep container closed.



Sodium Hydroxide Solution 30 - 54%

Version Revision Date: SDS Number: Date of last issue: 24.05.2021 5.0 19.04.2023 10000001221 Date of first issue: 19.04.2023

Use with adequate ventilation.

ALWAYS add caustic soda solution to water with constant agitation. NEVER add water to the caustic soda solution.

2. The water should be lukewarm (27-38°C or 80-100°F). NEVER start with hot or cold water. The addition of caustic soda to liquid will cause a rise in temperature. If caustic soda becomes concentrated in one area, is added too rapidly, or is added to hot or cold liquid, a rapid temperature increase can result in DANGEROUS mists, boiling or spattering which may

cause an immediate VIOLENT ERUPTION.

See Section 8, EXPOSURE CONTROLS AND PERSONAL

PROTECTION.

Conditions for safe storage : Keep container closed.

Do not store in:

Zinc. Aluminum. Brass. Tin.

See Section 10 for more specific information.

Recommended storage tem-

perature

> 16 °C

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Sodium hydroxide	1310-73-2	VLE-P	2 mg/m3	NOM-010- STPS-2014
		С	2 mg/m3	ACGIH

Engineering measures : Use engineering controls to maintain airborne level below

exposure limit requirements or guidelines.

If there are no applicable exposure limit requirements or

guidelines, use only with adequate ventilation.

Local exhaust ventilation may be necessary for some opera-

tions.

Personal protective equipment

Respiratory protection : Respiratory protection should be worn when there is a poten-

tial to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. In misty atmospheres, use an approved particulate respirator.

The following should be effective types of air-purifying respi-

rators: Particulate filter.

Hand protection

Filter type

Remarks : Use gloves chemically resistant to this material. Examples of

preferred glove barrier materials include: Butyl rubber. Chlorinated polyethylene. Natural rubber ("latex"). Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Polyethylene.



Sodium Hydroxide Solution 30 - 54%

 Version
 Revision Date:
 SDS Number:
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 5.0
 19.04.2023
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Ethyl vinyl alcohol laminate ("EVAL"). Polyvinyl chloride ("PVC" or "vinyl"). Styrene/butadiene rubber. Viton. Avoid gloves made of: Polyvinyl alcohol ("PVA"). NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instruc-

tions/specifications provided by the glove supplier.

Eye protection : Use chemical goggles.

Skin and body protection : Use protective clothing chemically resistant to this material.

Selection of specific items such as face shield, boots, apron,

or full body suit will depend on the task.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : Liquid above freezing point

Colour : Colorless

Odour : Odorless

Odour Threshold : No test data available

pH : 14

Method: Literature

Pour point

Softening point

Boiling point/boiling range : Method: ASTM D1120

Flash point : Method: Literature

None

Evaporation rate : No test data available

Flammability (solid, gas) : No

Upper explosion limit / Upper

flammability limit

Not applicable

Lower explosion limit / Lower

flammability limit

Not applicable

Vapour pressure : 23.67 mmHg (25 °C)

Method: Literature

Relative vapour density : Not applicable

Relative density : 1.353 - 1.528 (20 °C)

Method: Literature

Solubility(ies)

Water solubility : completely miscible



Sodium Hydroxide Solution 30 - 54%

Version Revision Date: SDS Number: Date of last issue: 24.05.2021 5.0 19.04.2023 10000001221 Date of first issue: 19.04.2023

Partition coefficient: n-

octanol/water

: No data available.

Auto-ignition temperature : Not applicable

Decomposition temperature : No test data available

Viscosity

Viscosity, dynamic : No data available

Viscosity, kinematic : Method: No information available.

Explosive properties : No

Oxidizing properties : No

Molecular weight : No test data available

Note: These are the Reference Points for these Physical Properties listed above, unless otherwise noted in their respective Physical Property value information: Boiling Point at 760 mmHg; Evaporation Rate Butyl Acetate = 1; Relative Vapor Density Air = 1; and Relative Density Water = 1.

NOTE: The physical data presented above are typical values and should not be construed as a specification.

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No data available

Chemical stability : Stable under recommended storage conditions. See Storage,

Section 7.

Possibility of hazardous reac-

tions

Polymerization will not occur.

Conditions to avoid : Avoid moisture.

Product absorbs carbon dioxide from the air.

Incompatible materials : Heat is generated when mixed with water. Spattering and

boiling can occur.

Caustic soda solution reacts readily with various reducing sugars (i.e. fructose, galactose, maltose, dry whey solids) to produce CO. Take precautions including monitoring the tank atmosphere for CO to ensure safety of personnel before ves-

sel entry.

Avoid contact with:

Acids. Glycols.

Halogenated organics.
Organic nitro compounds.

Flammable hydrogen may be generated from contact with

metals such as:

Zinc. Aluminum. Tin. Brass.

Hazardous decomposition

products

Does not decompose.



Sodium Hydroxide Solution 30 - 54%

Version **Revision Date:** SDS Number: Date of last issue: 24.05.2021 19.04.2023 10000001221 Date of first issue: 19.04.2023 5.0

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Product:

Acute oral toxicity Remarks: Moderate toxicity if swallowed.

Swallowing may result in burns of the mouth and throat.

Swallowing may result in gastrointestinal irritation or ulceration.

Remarks: Single dose oral LD50 has not been determined.

Acute inhalation toxicity Remarks: Mist may cause severe irritation of upper respiratory tract

(nose and throat).

Remarks: As product:

The LC50 has not been determined.

Acute dermal toxicity Remarks: Prolonged skin contact is unlikely to result in absorption

of harmful amounts.

Remarks: The dermal LD50 has not been determined.

Components:

Sodium hydroxide:

Acute oral toxicity : LD50 (Rabbit): 336 mg/kg

Method: Estimated.

Acute inhalation toxicity Remarks: The LC50 has not been determined.

Acute dermal toxicity Remarks: The dermal LD50 has not been determined.

Skin corrosion/irritation

Product:

Result Causes burns.

Remarks Brief contact may cause skin burns. Symptoms may include pain,

severe local redness and tissue damage.

Components:

Sodium hydroxide:

Result Causes severe burns.

Remarks Brief contact may cause severe skin burns. Symptoms may include

pain, severe local redness and tissue damage.

Serious eye damage/eye irritation

Product:

Remarks Due to the pH of the material, it is assumed that exposure

> may cause severe irritation with corneal injury which may result in permanent impairment of vision, even blindness.



Sodium Hydroxide Solution 30 - 54%

Version Revision Date: SDS Number: Date of last issue: 24.05.2021 5.0 19.04.2023 10000001221 Date of first issue: 19.04.2023

Mist may cause eye irritation.

Components:

Sodium hydroxide:

Result : Corrosive

Remarks : May cause severe irritation with corneal injury which may re-

sult in permanent impairment of vision, even blindness. Chem-

ical burns may occur. Dust may irritate eyes.

Respiratory or skin sensitisation

Product:

Remarks : For skin sensitization:

No relevant data found.

Remarks : For respiratory sensitization:

No relevant data found.

Components:

Sodium hydroxide:

Assessment : Does not cause skin sensitisation.

Remarks : Did not cause allergic skin reactions when tested in humans.

Remarks : For respiratory sensitization:

No relevant data found.

Germ cell mutagenicity

Product:

Genotoxicity in vitro : Remarks: For the major component(s):

In vitro genetic toxicity studies were negative.

Components:

Sodium hydroxide:

Genotoxicity in vitro : Remarks: In vitro genetic toxicity studies were negative.

Carcinogenicity

Product:

Remarks : No relevant data found.

Components:

Sodium hydroxide:

Remarks : No relevant data found.



Sodium Hydroxide Solution 30 - 54%

Version Revision Date: SDS Number: Date of last issue: 24.05.2021 5.0 19.04.2023 10000001221 Date of first issue: 19.04.2023

Reproductive toxicity

Product:

Effects on fertility : Remarks: No relevant data found.

Effects on foetal develop-

ment

Remarks: No relevant data found.

Components:

Sodium hydroxide:

Effects on fertility : Remarks: No relevant data found.

Effects on foetal develop-

ment

Remarks: No relevant data found.

STOT - single exposure

Product:

Assessment : Material is corrosive. Material is not classified as a respiratory

irritant; however, upper respiratory tract irritation or corrosivity

may be expected.

Components:

Sodium hydroxide:

Assessment : Available data are inadequate to determine single exposure

specific target organ toxicity.

Repeated dose toxicity

Product:

Remarks : Based on available data, repeated exposures are not anticipated to

cause additional significant adverse effects.

Components:

Sodium hydroxide:

Remarks : Based on available data, repeated exposures are not anticipated to

cause additional significant adverse effects.

Aspiration toxicity

Product:

Aspiration into the lungs may occur during ingestion or vomiting, causing tissue damage or lung injury.

Components:

Sodium hydroxide:

Aspiration into the lungs may occur during ingestion or vomiting, causing tissue damage or lung injury.



Sodium Hydroxide Solution 30 - 54%

Version Revision Date: SDS Number: Date of last issue: 24.05.2021 5.0 19.04.2023 10000001221 Date of first issue: 19.04.2023

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Sodium hydroxide:

Toxicity to fish : Remarks: May increase pH of aquatic systems to > pH 10 which

may be toxic to aquatic organisms.

Persistence and degradability

Components:

Sodium hydroxide:

Biodegradability : Remarks: Biodegradability is not applicable to inorganic substances.

Bioaccumulative potential

Components:

Sodium hydroxide:

Partition coefficient: n-

octanol/water

Remarks: No bioconcentration is expected because of the relatively

high water solubility.

Mobility in soil

Components:

Sodium hydroxide:

Distribution among environ-

mental compartments

Koc: 14

Method: Estimated.

Remarks: Potential for mobility in soil is very high (Koc between 0

and 50).

Other adverse effects

Components:

Sodium hydroxide:

Results of PBT and vPvB as-

sessment

This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persis-

tent and very bioaccumulating (vPvB).

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE

MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS

MATERIAL.



Sodium Hydroxide Solution 30 - 54%

Version Revision Date: SDS Number: Date of last issue: 24.05.2021 5.0 19.04.2023 10000001221 Date of first issue: 19.04.2023

THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composi-

tion Information.

All disposal practices must be in compliance with all Federal,

State/Provincial and local laws and regulations. Regulations may vary in different locations.

Waste characterizations and compliance with applicable laws

are the responsibility solely of the waste generator.

DO NOT DUMP INTO ANY SEWERS, ON THE GROUND,

OR INTO ANY BODY OF WATER.

Empty containers should be recycled or otherwise disposed of by an approved waste management facility. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. Do not re-use containers for any purpose.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

UN number : UN 1824

Proper shipping name : SODIUM HYDROXIDE SOLUTION

Class : 8
Packing group : II
Labels : 8

IATA-DGR

UN/ID No. : UN 1824

Proper shipping name : Sodium hydroxide solution

Class : 8 Packing group : II

Labels : Corrosive

Packing instruction (cargo air-

raft)

Packing instruction (passenger : 851

aircraft)

IMDG-Code

UN number : UN 1824

Proper shipping name : SODIUM HYDROXIDE SOLUTION

855

Class : 8
Packing group : II
Labels : 8
EmS Code : F-A, S-B

Marine pollutant : no

Remarks : Stowage category AAlkalis

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

NOM-002-SCT

UN number : UN 1824

Proper shipping name : SODIUM HYDROXIDE SOLUTION



Sodium Hydroxide Solution 30 - 54%

Version Revision Date: SDS Number: Date of last issue: 24.05.2021 5.0 19.04.2023 10000001221 Date of first issue: 19.04.2023

Class : 8
Packing group : II
Labels : 8

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mix-

Federal Law for the control of chemical precursors, : Not applicable essential chemical products and machinery for produc-

ing capsules, tablets and pills.

International Regulations

Montreal Protocol : Not applicable

Rotterdam Convention (Prior Informed Consent) : Not applicable

Stockholm Convention (Persistent Organic Pollutants) : Not applicable

The components of this product are reported in the following inventories:

TCSI : All intentional components are listed on the inventory, are

exempt, or are supplier certified.

TSCA : All substances listed as active on the TSCA Inventory or are

not required to be listed.

AIIC : All intentional components are listed on the inventory, are

exempt, or are supplier certified.

DSL : All substances contained in this product are listed on the Ca-

nadian Domestic Substances List (DSL) or are not required to

be listed.

ENCS : All intentional components are listed on the inventory, are

exempt, or are supplier certified.

ISHL : All intentional components are listed on the inventory, are

exempt, or are supplier certified.

KECI : All intentional components are listed on the inventory, are

exempt, or are supplier certified.

PICCS : All intentional components are listed on the inventory, are

exempt, or are supplier certified.

IECSC : All intentional components are listed on the inventory, are

exempt, or are supplier certified.

NZIoC : All intentional components are listed on the inventory, are

exempt, or are supplier certified.

CH INV : All intentional components are listed on the inventory, are

exempt, or are supplier certified.

TECI: All intentional components are listed on the inventory, are

exempt, or are supplier certified.



Sodium Hydroxide Solution 30 - 54%

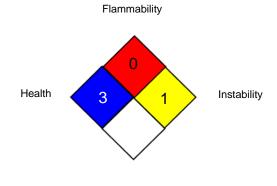
Version Revision Date: SDS Number: Date of last issue: 24.05.2021 5.0 19.04.2023 10000001221 Date of first issue: 19.04.2023

SECTION 16. OTHER INFORMATION

Revision Date : 19.04.2023 Date format : mm/dd/yyyy

Further information

NFPA 704:



Special hazard

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)

NOM-010-STPS-2014 : Mexico. Norm NOM-010-STPS-2014 on Chemicals Polluting

the Work Environment - Identification, Assessment and Con-

trol - Appendix 1 Occupational Exposure Limits

ACGIH / C : Ceiling limit NOM-010-STPS-2014 / VLE- : Ceiling value

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AIIC - Australian Inventory of Industrial Chemicals: ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR -Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New



Sodium Hydroxide Solution 30 - 54%

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 19.04.2023
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Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

Olin Corporation (OCAP) urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given.Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.

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