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Self-Tapping Brackets

Abstract

There is a self-tapping curtain rod bracket with spaced prongs terminating with tips. The tips and prongs are used to penetrate and create holes in a wall. They extend through the holes and engage the backside of the wall. A wall support extends from the spaced prongs along the front side of the wall to provide support. An arm extends away from the wall and has a cradle to support a curtain rod. The wall support also has an arm support, and the spaced prongs also includes a mount support. The mount support being located between the arm support and the arm.

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Background/Summary

CROSS-REFERENCE TO RELATED APPLICATIONS [0001] This application is a continuation of application Ser. No. 18/231,670, filed Aug. 8, 2023, which is a continuation of application Ser. No. 16/871,859, filed May 11, 2020, now U.S. Pat. No. 11,759,041, which are hereby incorporated herein by reference in their entireties.

FIELD

[0002] The subject matter relates to brackets and, more particularly, to curtain rod brackets that can be mounted without the use of tools.

BACKGROUND

[0003] Curtain rod brackets can be difficult to install, often requiring the assistance of professional installers. Most curtain rod brackets are installed with screws and in some cases nails and, therefore, installation requires the use of tools. There is a desire to make installation of curtain rod brackets easier so that a do-it-yourselfer can perform the installation without the need for tools.

[0004] Others have developed curtain rods that are installed without hardware, but these have much more limited use. For example, tension rods do not require tools for installation, but their use is limited to situations where there are opposing surfaces or walls, such as window frames, closets or bathroom tub and shower enclosures. Magnetic systems do not require tools for installation, but their use is limited to situations where there is a metal surface, such as a steel frame, and are further limited by the amount of weight that can be supported. Suction cup systems do not require tools for installation, but suction cups are limited by the amount of weight they can support.

[0005] Thus, there is a need for curtain rod systems that do not require tools and that are not limited by the weight that they can support so that heavy drapery material can be used in the interior design.

Description

BRIEF DESCRIPTION OF THE DRAWINGS

[0006] FIG. 1A is a left side elevation view of a single piece rod bracket;

[0007] FIG. 1B is a front elevation view of the single piece rod bracket of FIG. 1A;

[0008] FIG. 1C is a top plan view of the single piece rod bracket of FIG. 1A;

[0009] FIG. 2A is a left side elevation view of a two-piece rod bracket;

[0010] FIG. 2B is a top plan view of the two-piece rod bracket of FIG. 2A;

[0011] FIG. 2C is an exploded view of the two-piece rod bracket of FIG. 2A;

[0012] FIG. 2D is a front cross-section view of the two-piece rod bracket of FIG. 2A taken along line 2D-2D of FIG. 2A;

[0013] FIG. 3A is a side elevation view of a three-piece rod bracket;

[0014] FIG. 3B is an exploded view of the three-piece rod bracket of FIG. 3A;

[0015] FIG. 3C is a top plan view of a prong mount of the three-piece rod bracket of FIG. 3A;

[0016] FIG. 3D is a top plan view of the three-piece rod bracket of FIG. 3A;

[0017] FIG. 4A is a side elevation view of another two-piece rod bracket;

[0018] FIG. 4B is a top plan view of a prong mount of the two-piece rod bracket of FIG. 4A;

[0019] FIG. 4C is a cross-section view of the two-piece rod bracket of FIG. 4A taken along line 4A-4A of FIG. 4A;

[0020] FIG. 5A is a side elevation view of another two-piece rod bracket;

[0021] FIG. 5B is a top plan view of the two-piece rod bracket of FIG. 5A;
[0022] FIG. 5C is a cross-section view of the two-piece rod bracket of FIG. 5A taken along line 5A-5A of FIG. 5A;
[0023] FIG. 6A is a side elevation view of another two-piece rod bracket;
[0024] FIG. 6B is a top plan view of the two-piece rod bracket of FIG. 6A;
[0025] FIG. 6C is a cross-section view of the two-piece rod bracket of FIG. 6A taken along line 6A-6A of FIG. 6A;
[0026] FIG. 7A is a side elevation view of another two-piece rod bracket;
[0027] FIG. 7B is a side elevation view of a prong mount of the two-piece rod bracket of FIG. 7A;
[0028] FIG. 7C is a top plan view of the prong mount of the two-piece rod bracket of FIG. 7A;
[0029] FIG. 7D is a front cross-section view of the prong mount of the two-piece rod bracket of FIG. 7A taken along line 7D-7D of FIG. 7C;
[0030] FIG. 7E is a top plan view of a rod support arm of the two-piece rod bracket of FIG. 7A;
[0031] FIG. 7F is a cross-section view of the rod support arm of the two-piece rod bracket of FIG. 7A taken along line 7F-7F of FIG. 7E;
[0032] FIG. 8A is an illustration of the single piece rod bracket of FIG. 1 being inserted into a wall;
[0033] FIG. 8B is another illustration of the single piece rod bracket of FIG. 1 being inserted into the wall;
[0034] FIG. 8C is another illustration of the single piece rod bracket of FIG. 1 being inserted into the wall;
[0035] FIG. 9A is a top plan view of a single prong mount portion;
[0036] FIG. 9B is an end elevation view of the single prong mount portion of FIG. 9A;
[0037] FIG. 9C is a side elevation view of the single prong mount portion of FIG. 9A;
[0038] FIG. 10A is a top plan view of an alternative prong mount;
[0039] FIG. 10B is a side elevation view of the prong mount of FIG. 10A; and
[0040] FIG. 10C is a front elevation view of the prong mount of FIG. 10A.

DETAILED DESCRIPTION

[0041] Referring to FIGS. 1A-1C, there is a single piece curtain rod bracket **100** that is installed on to a wall **102**, such as drywall covered wall, without the use of any tools. The bracket **100** includes a prong portion **104** that is used to form a hole **106** through the wall **102**, and then, the bracket **100** is inserted part way through the hole **106** to engage a backside **108** of the wall **102**, while a leg portion **110** of the bracket **100** engages a front side **112** of the wall **102**.

[0042] The prong portion **104** includes a straight portion **114** and a curved portion **116**. The curved portion **116** connects to a short straight portion **118**. A first elbow portion **120** connects the straight portion **118** to the leg portion **110**, and a second elbow **122** connects the leg portion **110** to a support arm portion **124**. The support arm portion **124** may be curved such that it curves upward when the bracket **100** is installed on the wall **102**. A third elbow portion **126** connects the arm portion **124** to a cradle **128**. The cradle **128** can be any shape that holds the curtain rod. For example, it may be a closed loop or an open loop structure. One example is the open loop structure having a generally U-shaped cross-section that opens upward when the bracket **100** is installed on the wall **102**. The cross-section may have other configurations other than the U-shaped cross-section. The cradle **128** includes a threaded screw **130** mounted in a complementary threaded hole **132** to secure a curtain rod in the cradle **128** from unintentional removal of the curtain rod from the cradle **128** and/or unintentional lateral movement in the cradle **128**. The screw **130** engages a curtain rod and pins it against the front of the cradle **128**.

[0043] The prong portion **104** is generally U-shaped with two prongs **134**. Each prong **134** includes a pointed tip **136**. Each pointed tip **136** includes an apex **138** and two lateral edges **140** on opposite sides of the apex **138** that angle downwardly from the apex **138**. Each pointed tip **136** also includes a backside **142** that angles downwardly from the apex **138**. The pointed tips **136** of the prongs **134** are used to puncture the wall **102** to form the hole **106**. When the bracket **100** is installed, the

pointed tips **136** may contact the backside **108** of the wall **102** and limit the bracket **100** from pivoting in the hole **106**. The width of the prong portion **104** may also be greater than the height of the hole **106**, which also limits the bracket **100** from pivoting in the hole **106**.

[0044] By way of example only, the length of the prong portion **104** may be 0.70 inches, and the width of the prong portion **104** (as well as the entire bracket **100**) may be 0.75 inches. Each prong **134** may have a width of 0.12 inches and a length of 0.11 inches. The radius of curvature of the curved portion **116** of the prong portion **104** may be 0.400 inches and the length of the straight portion **114** of the prong portion **104** may be 0.16 inches. The first and third elbow portions **120**, **126** may be bent at about 90 degrees. The radius of curvature of the second elbow portion **122** may be 0.060 inches. The radius of curvature of the support arm portion **124** may be 1.769 inches. The radius of curvature of the cradle **128** may be 0.323 inches. The cradle **128** may angle backward toward the wall **102** at 20 degrees. The horizontal height of the center of the cradle **128** relative to the second elbow **122** portion may be 1.10 inches, and the horizontal height of a terminal edge **144** of the cradle **128** relative to the second elbow portion **122** may be 1.45 inches. The terminal edge **144** of the cradle **128** may be arcuate and may have a radius of curvature of 0.409 inches. The bracket **100** may be made from 0.08 inch thick steel.

[0045] When the bracket **100** installed on the wall **102**, the straight portion **114** and the curved portion **116** of the prong portion **104** extend through the hole **106**. The short straight portion **118** and the first elbow **120** may rest on the bottom of the hole **106** near and/or at the front side **112** of the wall **102**. The first elbow **120** may provide a pivot for the leg **110** to engage the front side **112** of the wall **102** to provide support balanced against the prong section **104** engaging the backside **108** of the wall **102**. The curved portion **116** of the prong portion **104** may engage the top of the hole **106** near/or at the backside **108** of the wall **102**. The pointed tips **136** of the prongs **134** are able to scratch and/or slightly penetrate the backside **108** of the wall **102** and, along with the width of the bracket **100** relative to the size of the hole **106**, limit the bracket **100** from swinging as a pendulum.

[0046] With reference to FIGS. 2A-2D, there is illustrated a two-piece curtain rod bracket **200** that is installed onto a wall **202**, such as drywall covered wall, without the use of any tools. The bracket **200** includes a prong mount **204** that is used to form a hole **206** through the wall **202**, and then, the prong mount **204** is inserted part way through the hole **206** to engage a backside **208** of the wall **202**, while a rod support **210** engages a front side **212** of the wall **202**.

[0047] The prong mount **204** has a generally U-shaped portion with two prongs **214**. Each prong **214** includes a pointed tip **216**. Each pointed tip **216** includes an apex **218** and two lateral edges **220** on opposite sides of the apex **218** that angle downwardly from the apex **218**. Each pointed tip **216** also includes a backside **222** that angles downwardly from the apex **218**. The pointed tips **216** of the prongs **214** are used to puncture the wall **202** to form the hole **206**. When the bracket **200** is installed, the pointed tips **216** may contact the backside **208** of the wall **202** and limit the bracket **200** from pivoting in the hole **206**. The width of the prong mount **204** may also be greater than the height of the hole **206**, which also limits the bracket **200** from pivoting in the hole **206**. The prongs **214** may be used to penetrate the wall **202** to form the hole **206** without the use of tools.

[0048] Each prong **214** includes a straight section **224** and a curved section **226**. The straight section **224** engages the backside **208** of the wall **202** when the bracket **200** is installed on the wall **202**. The curved section **226** may engage the top of the hole **206** near/at the backside of **208** of the wall **202**. The curved section **226** extends from a base plate **228**. The base plate **228** includes two legs **229** that define an elongated slot **230** used to connect the prong mount **204** with the rod support **210**.

[0049] The rod support **210** includes a wall leg **232** and a support leg **234** that may be perpendicular to one another. The legs **232**, **234** are straight. The wall leg **232** includes a smooth surface **236** for engaging the front side **212** of the wall **202**. The support leg **234** includes a rail **238** on a topside **240** that engages the elongated slot **230** for mounting the prong mount **204**. More

specifically, the rail **238** includes a first elongated wall **242** projecting from the topside **240** and a second elongated wall **244** extending across the first elongated wall **242** to form a T-shape cross-section for the rail **238**. The walls **242**, **244** form a channel **246** on each side of the rail **238** with the topside **240** of the support leg **234**. The channels **246** receive an inner portion of the legs **229** of the base plate **228** with the first elongated wall **242** in the elongated slot **230**. The engagement between the base plate **228** and the rail **238** can be a friction fit. For example, the width of the elongated slot **230** may only be slightly larger than that thickness of the first elongated wall **242**, and the height of the channels **246** may only be slightly greater than the thickness of the base plate **228**.

[0050] A cam lock **248** projects from the topside **240** of the support leg **234**. The cam lock **248** includes a ramp surface **250** and a lock surface **252** extending perpendicular to the topside **240** of the support leg **234**. When attaching the prong mount **204** to the rod support **210**, the base plate **228** slides over the ramp surface **250** while the elongated slot **230** is being slid along the rail **238**. When the elongated slot **230** is fully inserted on to the rail **238**, the lock surface **252** of the cam lock **248** engages a bottom edge **254** of the prong mount **204** between the prongs **214**.

[0051] A web **256** extends between the wall leg **232** and the support leg **234** to provide support to increase the support load of the bracket **200**. The web **256** may define a window **258** and include an arcuate edge **260**.

[0052] The wall leg **232** of the rod support **210** may include laterally spaced tabs **268** which each define a hole **270**. The holes **268** can be used with the prong mount **204** or without the prong mount **204** as an alternative mounting method for the rod support **210**. The holes **270** can receive fasteners, such as screws or nails, to mount the rod support **210** to a wall.

[0053] A cradle **262** is at the end of the support leg **234**. The cradle **262** opens upward but could also be angled backward or forward. The cradle **262** defines a threaded hole **264** for a screw to be threaded through to engage a rod in the cradle **262** to secure the rod from unintentional removal from the cradle **262**.

[0054] By way of example only, the prong mount **204** could have a length of 1.766 inches and a width of 0.652 inches. The elongated slot **230** could have a width of 0.140 inches. The legs **229** defining the elongated slot **230** could have rounded corners **266** to help mounting of the prong mount **204** on the rail **238**. The rounded corners **266** may have a radius of curvature of 0.100 inches. The legs **229** could have a length of 0.803 inches, and the distance from the bottom edge **254** to the end of the legs **229** could be 1.043 inches. The width of the prongs **214** could be 0.120 inches, the internal spacing between the prongs **214** may be 0.412 inches, and the length of the pointed tips **216** could be 0.063 inches. The radius of curvature of the curved section **226** could be 0.400 inches. The height of the prong mount **204** could be 0.700 inches measured from the base plate **228** to an imaginary line parallel to the base plate **228** and intersecting a pointed tip **216**. The prong mount **204** may be made of steel having a thickness of 0.063 inches. The rod support **210** may be made from acrylonitrile butadiene styrene.

[0055] Regarding FIGS. 3A-3D, there is illustrated a three-piece curtain rod bracket **300** that is installed on to a wall **302**, such as drywall covered wall, without the use of any tools. The bracket **300** includes a prong mount **304** that is used to form a hole **306** through the wall **302**, and then, the prong mount **304** is inserted part way through the hole **306** to engage a backside **308** of the wall **302**. The bracket **300** includes an angle bracket **310** and a rod support arm **312**. The prong mount **304** attaches to the angle bracket **310** and the support arm **312**. The angle bracket **310** engages a front side **344** of the wall **302** and a bottom side **314** of the prong mount **304** to support the support arm **312**. The support arm **312** includes a cradle **316** to hold a curtain rod.

[0056] The prong mount **304** has a generally U-shaped portion with two prongs **318**. Each prong **318** includes a pointed tip **320**. Each pointed tip **320** includes an apex **322** and two lateral edges **324** on opposite sides of the apex **322** that angle downwardly from the apex **322**. Each pointed tip **320** also includes a backside **326** that angles downwardly from the apex **322**. The pointed tips **320** of the prongs **318** are used to puncture the wall **302** to form the hole **306**. When the bracket **300** is

installed, the pointed tips **320** may contact the backside **308** of the wall **302** and limit the bracket **300** from pivoting in the hole **306**. The width of the prong mount **304** may also be greater than the height of the hole **306**, which also limits the bracket **300** from pivoting in the hole **306**. The prongs **318** may be used to penetrate the wall **302** to form the hole **306** without the use of tools.

[0057] Each prong **318** includes a straight section **328** and a curved section **330**. The straight section **328** engages the backside **308** of the wall **302** when the bracket **300** is installed on the wall **302**. The curved section **330** may engage the top of the hole **306** near/at the backside **308** of the wall **302**. The curved section **330** extends from a base plate **332**. The base plate **332** defines a hole **334** used to connect the prong mount **304** to the angle bracket **310** and the rod support arm **312**.

[0058] The angle bracket **310** includes a first leg **336** and a second leg **338**. The legs **336**, **338** meet at elbow **340** at about a 90 degree angle. The first leg **336** includes a back surface **342** that engages a front side **344** of the wall **302** to support the bracket **300** from pivoting in the hole **306** and damaging the wall **302** at the hole **306**. The elbow **340** and the prong mount **304** meet at a front, bottom portion **346** of the hole **306**. The second leg **338** extends under the rod support arm **312** and the base plate **332** of the prong mount **304** to support the rod support arm **312**. The base plate **332** of the prong mount **304** is sandwiched between the rod support arm **312** and the second leg **338**. The second leg **338** includes a threaded hole **348** that aligns with hole **334** in the base plate **332** and a hole or slot **350** in the rod support arm **312**. A screw **352** extends through the holes **334**, **348**, **350** to secure the prong mount **304**, the angle bracket **310** and the rod support arm **312** together. The slot **350** allows the rod support arm **312** to be adjusted relative to the angle bracket **310**.

[0059] The rod support arm **312** includes a top plate **354** and side plates **356** depending downwardly from the top plate **354** on each side of the top plate **354**. The side plates **356** enhance the strength of the rod support arm **312** so that it resists downward bending under increased loads held by the cradle **316**. A portion of the base plate **332** fits into a channel **358** formed between the top plate **354** and the side plates **356**. The side plates **356** prevent lateral movement of the base plate **332** of the prong mount **304**. The side plates **356** include arcuate rearward edges **360**.

[0060] The rod support arm **312** also may include holes **362** along a back edge **364** so that the rod support arm **312** can be mounted without the prong mount **304** and the angle bracket **310**. The holes **362** may be used with fasteners, such as screws and/or nails, to attach the rod support arm **312** directly to trim of a window frame.

[0061] The cradle **316** includes a U-shaped configuration. A back segment **366** includes a threaded hole **368** that cooperates with a screw **370** that engages a curtain rod to hold the curtain rod in the cradle **316**. The U-shaped configuration may be angled backward toward the wall **302**.

[0062] The components of the bracket **300** may be made from 0.063 inches thick steel.

[0063] Regarding FIGS. **4A-4C**, there is illustrated a two-piece curtain rod bracket **400** that is installed on to a wall **402**, such as drywall covered wall, without the use of any tools. The bracket **400** includes a prong mount **404** that is used to form a hole **406** through the wall **402**, and then, the prong mount **404** is inserted part way through the hole **406** to engage a backside **408** of the wall **402**. The bracket **400** includes a rod support arm **410**. The prong mount **404** attaches to the rod support arm **410**. The rod support arm **410** engages a front side **412** of the wall **402** and a bottom side **414** of the prong mount **404** to support the rod support arm **410**. The rod support arm **410** includes a cradle **416** to hold a curtain rod.

[0064] The prong mount **404** has a generally U-shaped portion with two prongs **418**. Each prong **418** includes a pointed tip **420**. Each pointed tip **420** includes an apex **422** and two lateral edges **424** on opposite sides of the apex **422** that angle downwardly from the apex **422**. Each pointed tip **420** also includes a backside **426** that angles downwardly from the apex **422**. The pointed tips **420** of the prongs **418** are used to puncture the wall **402** to form the hole **406** without the use of tools. When the bracket **400** is installed, the pointed tips **420** may contact the backside **408** of the wall **402** and limit the bracket **400** from pivoting in the hole **406**. The width of the prong mount **404** may also be greater than the height of the hole **406**, which also limits the bracket **400** from pivoting

in the hole **406**.

[0065] Each prong **418** includes a straight section **428** and a curved section **430**. The straight section **428** engages the backside **408** of the wall **402** when the bracket **400** is installed on the wall **402**. The curved section **430** may engage the top of the hole **406** near/at the backside **408** of the wall **402**. The curved section **430** extends from a base plate **432**. The base plate **432** defines a hole **434** used to connect the prong mount **404** to the angle bracket the rod support arm **410**.

[0066] The rod support arm **410** includes a first leg **436** and a second leg **438**. The legs **436**, **438** meet at elbow **440** at about a **90** degree angle. The first leg **436** includes a back surface **442** that engages a front side **412** of the wall **402** to support the bracket **400** against pivoting in the hole **406** and damaging the wall **402** at the hole **406**. The elbow **440** and the prong mount **404** meet at a front, bottom portion **446** of the hole **406**. The second leg **438** extends under the base plate **432** of the prong mount **404** to support the rod support arm **410**. The second leg **438** includes a threaded hole **448** that aligns with the hole **434** in the base plate **432**. A screw **452** extends through the holes **434**, **448** to secure the prong mount **404** and the rod support arm **410** together.

[0067] The legs **436**, **438** of the rod support arm **410** include a top portion **454** and side portion **456** projecting perpendicularly from the top portion **454**. The side portions **456** enhance the strength of the rod support arm **410** so that it resists downward bending under increased loads held by the cradle **416**. The base plate **432** includes a center portion **444** and side portions **450** projecting perpendicularly away from center portion **444**. A portion of the second leg **438** fits into a channel **458** formed between the center portion **444** and side portions **450**. The side portions **450** prevent lateral movement of the base plate **432** of the prong mount **404** relative to the rod support arm **410**. The side portions **450** include angled rearward edges **460**.

[0068] The first leg **436** of the rod support arm **410** also may include holes or slots **462**, **464** so that the rod support arm **410** can be mounted without the prong mount **404**. The holes **462**, **464** may be used with fasteners, such as screws and/or nails, to attach the rod support arm **410** directly to a wall. This may be the case for any embodiment having a first leg of a rod support arm with vertically aligned holes.

[0069] The cradle **416** includes a U-shaped configuration. A back segment **466** includes a threaded hole **468** that cooperates with a screw **470** that engages a curtain rod to hold the curtain rod in the cradle **416**. The U-shaped configuration may be angled backward toward the wall **402**. The U-shaped configuration of the cradle **416** may also be angled upward or forward.

[0070] By way of example only, the maximum width the of the prong mount **404** may be 1.004 inches, and the maximum width of the rod support arm **410** may be 0.750 inches. The length of the rod support arm **410** to the center of the cradle **416** may be 2.430 inches. The components of the bracket **400** may be made from 0.063 inches thick steel.

[0071] Regarding FIGS. 5A-5C, there is illustrated a two-piece curtain rod bracket **500** that is installed on to a wall **502**, such as drywall covered wall, without the use of any tools. The bracket **500** includes a prong mount **504** that is used to form a hole **506** through the wall **502**, and then, the prong mount **504** is inserted part way through the hole **506** to engage a backside **508** of the wall **502**. The bracket **500** includes a rod support arm **510**. The prong mount **504** attaches to the rod support arm **510**. The rod support arm **510** engages a front side **512** of the wall **502** and a bottom side **514** of the prong mount **504** to support the rod support arm **510**. The rod support arm **510** includes a cradle **516** to hold a curtain rod.

[0072] The prong mount **504** is identical to the prong mount **404** discussed above and will not be described again in connection with the bracket **500**. The rod support arm **510** includes a first leg **518** and a second leg **520**. The legs **518**, **520** meet at elbow **522** at about a 90-degree angle. A web **523** extends between the legs **518**, **520** at the elbow **522** to provide strength to resist the legs **518**, **520** from collapsing towards one another. The first leg **518** includes a back surface **524** that engages a front side **512** of the wall **502** to support the bracket **500** against pivoting in the hole **506** and damaging the wall **502** at the hole **506**. The elbow **522** and the prong mount **504** meet at a

front, bottom portion **526** of the hole **506**. The second leg **520** extends under a base plate **528** of the prong mount **504** to support the rod support arm **510**. The second leg **520** includes a threaded hole **530** that aligns with a hole **532** in the base plate **528**. A screw **534** extends through the holes **530**, **532** to secure the prong mount **504** and the rod support arm **510** together.

[0073] The base plate **528** includes a center portion **536** and side portions **538** projecting perpendicularly away from center portion **536**. A portion of the second leg **520** fits into a channel **540** formed between the center portion **536** and side portions **538**. The side portions **538** prevent lateral movement of the base plate **528** of the prong mount **504** relative to the rod support arm **510**. The side portions **538** include angled rearward edges **542**.

[0074] The first leg **518** of the rod support arm **510** also may include holes or slots **544**, **546** so that the rod support arm **510** can be mounted without the prong mount **504**. The holes **544**, **546** may be used with fasteners, such as screws and nails, to attach the rod support arm **510** directly to a wall.

[0075] The cradle **516** may include a straight back **548**, a straight bottom **550** and a hooked front **552** with a V-shaped notch **554**. The straight back **548** may include a threaded hole **556** that receives a screw **558**. The screw **558** engages a rod and pushes the rod into a locking arrangement at the hooked front **552** so that the rod cannot unintentionally be removed from the cradle **516**. More specifically, the V-shaped notch **554** enables the hooked front **552** to accommodate a wide range of rod sizes including, for example, $\frac{3}{8}$ " to 1" outer diameter. For rods at the lower end of this range, the screw **558** might pass above the rod if the rod rests on the straight bottom **550** of the cradle **516**, which is not desired. It is therefore desired that the screw **558** be centered on the rod **560** to push the rod **560** into the V-shaped notch **554** regardless of the diameter of the rod **560**. With the notch **554**, the rod **560** can be placed in the notch **554**, and the screw **558** can engage the rod **560** to hold the rod **560** in the notch **554**. As shown in FIG. 5A, the rod **560** could be suspended above the straight bottom **550** of the cradle **516**. In some cases, a rod may be large enough in diameter to rest on the straight bottom **550** of the cradle **516** with the screw **558** holding the rod in the notch **554**. Overall, the V-shaped notch **554** increases the range of rod diameters that can be used with the cradle **516**.

[0076] The bracket **500** may be made from 0.63 inches thick steel.

[0077] Regarding FIGS. 6A-6C, there is illustrated a two-piece curtain rod bracket **600** that is installed on to a wall **602**, such as drywall covered wall, without the use of any tools. The bracket **600** is identical to bracket **500** except that it includes a second cradle **662** that enables the rod bracket **600** to support two rods. The elements of the bracket common with the bracket **500** will not be described again but will be referred to on FIGS. 6A-6C with the same numbers as for the bracket **500** except that the numbers will be in the **600** series.

[0078] The rod support arm **610** includes a straight portion **664** extending to the second cradle **662**. Like the first cradle **616**, the second cradle may include a straight back **666**, a straight bottom **668** and a hooked front **670** with a V-shaped notch **672**. The straight back **668** may include a threaded hole **674** that receives a screw **676**. The screw **676** engages a rod and pushes the rod into a locking arrangement at the hooked front **670** so that the rod cannot unintentionally release upward from the second cradle **662**. More specifically, the V-shaped notch **672** enables the hooked front **670** to accommodate a wide range of rod sizes including, for example, $\frac{3}{8}$ " to 1" outer diameter. For rods at the lower end of this range, the screw **676** might pass above the rod if the rod rests on the straight bottom **668** of the second cradle **662**, which is not desired. It is therefore desired that the screw **676** be centered on the rod **678** to push the rod **678** into the V-shaped notch **672** regardless of the diameter of the rod **678**. With the notch **672**, the rod **678** can be placed in the notch **672**, and the screw **676** can engage the rod **678** to hold the rod **678** in the notch **672**. In this case, the rod **678** could be suspended above the straight bottom **668** of the second cradle **662**. In some cases, a rod may be large enough in diameter to rest on the straight bottom **668** of the second cradle **662** with the screw **676** holding the rod in the notch **672**. Overall, the V-shaped notch **672** increases the range of rod diameters that can be used with the second cradle **662**.

[0079] The bracket **600** may be made from 0.63 inches thick steel.

[0080] Regarding FIGS. 7A-7F, there is illustrated a two-piece curtain rod bracket **700** that is installed to a wall **702**, such as drywall covered wall, without the use of any tools. The bracket **700** includes a prong mount **704** that is used to form a hole **706** through the wall **702**, and then, the prong mount **704** is inserted part way through the hole **706** to engage a backside **708** of the wall **702**. The bracket **700** includes a rod support arm **710**. The prong mount **704** attaches to the rod support arm **710**. The rod support arm **710** engages a front side **712** of the wall **702** and a bottom side **714** of the prong mount **704** to support the support arm **710**. The support arm **712** includes a cradle **716** to hold a curtain rod.

[0081] The prong mount **704** has a generally U-shaped portion with two prongs **718**. Each prong **718** includes a pointed tip **720**. Each pointed tip **720** includes an apex **722** and two lateral edges **724** on opposite sides of the apex **722** that angle downwardly from the apex **722**. Each pointed tip **720** also includes a backside **726** that angles downwardly from to the apex **722**. The pointed tips **720** of the prongs **718** are used to puncture the wall **702** to form the hole **706** without the use of tools. When the bracket **700** is installed, the pointed tips **720** may contact the backside **708** of the wall **702** and limit the bracket **700** from pivoting in the hole **706**. The width of the prong mount **704** may also be greater than the height of the hole **706**, which also limits the bracket **700** from pivoting in the hole **706**.

[0082] Each prong **718** includes a straight section **728** and a curved section **730**. The straight section **728** engages the backside **708** of the wall **702** when the bracket **700** is installed on the wall **702**. The curved section **730** may engage the top of the hole **706** near/at the backside **708** of the wall **702**. The curved section **730** extends from a base plate **732**. The base plate **732** defines a hole **734**, and a terminal end **733** of the base plate includes a tab **735**, both used to connect the prong mount **704** to the rod support arm **710**.

[0083] The rod support arm **710** includes a first leg **736** and a second leg **738**. The legs **736**, **738** meet at elbow **740** at about a 90-degree angle. The first leg **736** includes a back surface **742** that engages a front side **712** of the wall **702** to support the bracket **700** against pivoting in the hole **706** and damaging the wall **702** at the hole **706**. The elbow **740** and the prong mount **704** meet at a front, bottom portion **746** of the hole **706**. The second leg **738** extends under the base plate **732** of the prong mount **704** to support the rod support arm **710**. The second leg **738** includes a threaded hole **748** that aligns with the hole **734** in the base plate **732**. A screw **752** extends through the holes **734**, **748** to secure the prong mount **704** and the rod support arm **710** together. The second leg **738** includes a second hole **744** that receives the tab **735** of the prong mount **704** to prevent rotation of the prong mount **704** relative to the rod support arm **710**.

[0084] The first leg **736** of the rod support arm **710** also may include holes or slots **762**, **764** so that the rod support arm **710** can be mounted without the prong mount **704**. The holes **762**, **764** may be used with fasteners, such as screws and/or nails, to attach the rod support arm **710** directly to a wall.

[0085] The cradle **716** includes a U-shaped configuration. A back segment **766** includes a threaded hole **768** that cooperates with a screw **770** that engages a curtain rod to hold the curtain rod in the cradle **716**. The U-shaped configuration may be angled backward toward the wall **702**, or may alternatively be angled upward or forward.

[0086] By way of example only, the prong mount **704** may have a width of 0.652 inches, a height of 0.700 inches and length of 1.626 inches. The curved portion **730** of the prong mount **704** may have a radius of curvature of 0.40 inches. The prongs **718** may have a length of 0.501 inches and a width of 0.120 inches. The distance from the terminal end **733** to the center of the hole **734** may be 0.738 inches. The rod support arm **710** may have a height of 1.60 inches taken along the first leg **736**, a length of 2.251 inches measured from the first leg **736** to a center of the cradle **716** and a width of 0.652 inches. The cradle **716** may have a radius of curvature of 0.323 inches.

[0087] The prong mount **704** and the rod support arm **710** may be made from 0.063 inches thick

steel.

[0088] With reference to FIGS. **8A-B**, there is illustrated the installation steps using the single piece bracket **10** as an example. First, the bracket **10** is oriented so that the straight portions **114** of the prongs **134** of the prong portion **104** are perpendicular with the front side **112** of the wall **102**. The pointed tips **136** of the straight portions **112** are pushed straight into the wall **102**. When the curved portion **116** of the prongs **134** proceeds into the wall **102**, the bracket **100** will turn toward the wall **102** as the prong portion **104** is continued to be pushed into the wall **102**. Finally, when the leg portion **110** engages the front side **112** of the wall **102**, the straight portion **114** of the prongs **134** engage the backside **108** of the wall **102**. This is when the bracket **100** is fully installed. This installation operation is the same for all the brackets (brackets **200**, **300**, **400**, **500**, **600**, and **700**) discussed above.

[0089] With reference to FIGS. **9A-9C**, there is illustrated a mount portion **904** that includes a single prong **908** with a single tip **910**. The mount portion **904** includes a mount base **912** defining a hole **914** for attaching to one of the above-described rod support arms. The tip **910** includes a point **916** and two angled sides **918**. The prong **908** includes a curved segment **920** and a straight section **922**. The single tip prong may be used with any of the above-described embodiments. The single tip is installed the same as that described above.

[0090] Regarding FIGS. **10A-10C**, there is illustrated an alternative prong mount **1004**. The prong mount **1004** has a generally U-shaped portion with two prongs **1018**. Each prong **1018** includes a pointed tip **1020**. Each pointed tip **1020** includes an apex **1022** and two lateral edges **1024A** and **1024B** on opposite sides of the apex **1024** that extend downwardly from the apex **322**. The lateral edge **1024A** is an extension of an outer edge **1019** of the prong **1018** and the lateral edge **1024B** angles towards to the lateral edge **1024A**. The lateral edges **1024A**, **1024B** are not symmetrical in that they form an asymmetrical pointed tip **1020**.

[0091] When the bracket prong mount **1004** is used to install a bracket, the pointed tips **1020** may contact the backside of a wall and limit the bracket from pivoting in the hole of the wall. The width of the prong mount **1004** may also be greater than the height of the hole in the wall, which also limits the bracket from pivoting in the hole in the wall. The prongs **1018** may be used to penetrate the wall to form the hole in the wall without the use of tools.

[0092] Each prong **1018** includes a straight section **1028** and a curved section **1030**. The straight section **1028** engages the backside of the wall when the bracket is installed on the wall. The curved section **1030** may engage the top of the hole in the wall near/at the backside of the wall. The curved section **1030** extends from a base plate **1032**. The base plate **1032** defines a hole **1034** used to connect the prong mount **1004** to a bracket and/or the rod support arm.

[0093] The prong mount **1004** is like the prong mount **304** described above except for the asymmetrical pointed tip **1020**. Further, the asymmetrical pointed tip **1020** may be used with any of the prong mounts and brackets described above.

[0094] The prong portion and mounts described above may be made using different process, most common are molding and stamping.

[0095] The matter set forth in the foregoing description and accompanying drawings is offered by way of illustration only and not as a limitation. While embodiments have been shown and described, it will be apparent to those skilled in the art that modifications may be made without departing from the broader aspects of the technological contribution. The actual scope of the protection sought is intended to be defined in the following claims.

Claims

1-20. (canceled)

21. A self-tapping curtain rod bracket comprising: a single piece body including: a mount portion having at least one prong, the at least one prong having a pointed tip capable of penetrating a wall

material to form a hole through which the at least one prong extends through the wall and to engage a backside of the wall; a wall support portion having a first end connected to the mount portion, the wall support portion to extend along a front side of the wall to a second end; an arm connected to the second end of the wall support portion and extending away from the wall support portion; and a support portion being supported by the arm away from the wall support portion to support an object.

22. The self-tapping curtain rod bracket of claim 21 wherein the at least one prong includes a first prong spaced apart from a second prong.

23. The self-tapping curtain rod bracket of claim 21 wherein the mount portion of the body includes a base from which the at least one prong extends, the base extending laterally between a first lateral side and a second lateral side, a first prong of the at least one prong extending from a first lateral side of the base and a second prong of the at least one prong extending from a second lateral side of the base.

24. The self-tapping curtain rod bracket of claim 21 wherein the at least one prong includes a curved portion and a straight portion, the straight portion extending substantially parallel to the wall support portion.

25. The self-tapping curtain rod bracket of claim 21 wherein the arm is connected to the wall support portion at a bend in the body.

26. The self-tapping curtain rod bracket of claim 21 wherein the arm extends upward from the second end of the wall support portion to the support portion.

27. The self-tapping curtain rod bracket of claim 26 wherein the arm is curved such that the arm has a convex upper profile and a concave lower profile.

28. The self-tapping curtain rod bracket of claim 21 wherein the support portion includes a cradle having a threaded opening to receive a fastener.

29. A self-tapping support bracket comprising: a mount having a base and at least one prong extending from the base, the at least one prong shaped and sized to penetrate a wall to extend through the wall and engage a backside of the wall; a support arm to extend from the mount and away from the wall, the support arm having an overlapping engagement with the base of the mount, the support arm to be removably secured to the base of the mount at the overlapping engagement; and a wall support to extend along the wall away from the support arm to inhibit downward deflection of the support arm.

30. The self-tapping support bracket of claim 29 wherein the base of the mount includes a plate portion that extends away from the wall, the support arm having overlapping engagement with the plate portion of the mount.

31. The self-tapping support bracket of claim 29 further comprising a lock to removably secure the support arm to the mount.

32. The self-tapping support bracket of claim 31 wherein the lock includes a fastener to be extended through a first opening of the support arm and a second opening of the base of the mount.

33. The self-tapping support bracket of claim 31 wherein the lock includes a rail of the support arm and a protrusion of the support arm having a ramp surface and a lock surface.

34. The self-tapping support bracket of claim 33 wherein the base of the mount is configured to slidably engage the rail and slide over the ramp surface to contact the lock surface to secure the mount to the support arm.

35. The self-tapping support bracket of claim 29 wherein the wall support and the support arm are a single piece.

36. The self-tapping support bracket of claim 29 further comprising a support web extending between the wall support and the support arm.

37. The self-tapping support bracket of claim 29 wherein the support arm includes a main portion and a side portion projecting from the main portion.

38. The self-tapping support bracket of claim 29 wherein the at least one prong includes a first

prong and a second prong, the first prong being spaced from the second prong.

39. The self-tapping support bracket of claim 29 wherein the base of the mount defines a channel to receive at least a portion of the support arm to inhibit relative lateral movement between the support arm and the mount.

40. The self-tapping support bracket of claim 39 wherein the base of the mount includes a main portion and side portions projecting from the main portion to define the channel.

41. The self-tapping support bracket of claim 29 wherein the wall support defines attachment openings for securing the support arm to a wall.

42. The self-tapping support bracket of claim 29 further comprising a cradle supported by the support arm.

43. The self-tapping support bracket of claim 29 further comprising a brace extending between a portion of the support arm spaced from the wall and a portion of the wall support spaced from the support arm.
