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### Re-couping actuating media used to operate a control valve

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#### Abstract

A recovery unit configured to re-inject lost or fugitive emissions back into a pipeline. These configuration may include a pressure vessel that can hold gas (or other fluid) that might vent to atmosphere from, for example, a valve or like flow control. A pump may couple with the pressure vessel. In use, this pump can draw fluid out of the pressure vessel and pressurize it to inject back into the pipeline, typically downstream of the valve. The pump may utilize upstream pressure as a power source.

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## Background/Summary

### BACKGROUND

(1) Flow controls play a significant role in many industrial settings. Power plants and industrial process facilities, for example, use different types of flow controls to manage flow of material, typically fluids, throughout vast networks of pipes, tanks, generators, and other equipment. Oil and gas facilities may employ pneumatic or electro-pneumatic control valves to regulate flow of hydrocarbons, like natural gas. These facilities may direct line pressure to the control valve as operating or “actuating” media for an onboard pneumatic actuator. This feature is advantageous in remote locations because power, like electricity, may be scarce or in short supply. However, while convenient, the flow control may often bleed or vent this actuating media directly to atmosphere as part of normal valve operation.

### SUMMARY

(2) The subject matter of this disclosure relates to improvements to recoup most, if not all, of this “lost” actuating media. Of particular interest are embodiments that can collect and re-inject actuating media back into facility pipelines (or other parts of the facility systems or networks). These embodiments can use pressure differential across the flow control to boost pressure of the actuating media to levels found downstream of the flow control. This feature can prevent loss of product and reduce emissions of greenhouse gases.

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## Description

### DRAWINGS

(1) This specification refers to the following drawings:

(2) FIG. 1 depicts a schematic diagram of a recovery unit;

(3) FIG. 2 depicts a schematic diagram of an example of a fluid circuit for use in the recovery unit;

(4) FIG. 3 depicts a schematic diagram of an example of a fluid circuit for use in the recovery unit;

(5) FIG. 4 depicts a schematic diagram of an example of the fluid circuit for use in the recovery unit

(6) FIG. 5 depicts a schematic diagram of an example of the fluid circuit of FIG. 3; and

(7) FIG. 6 depicts an example of a flow control.

(8) These drawings and any description herein represent examples that may disclose or explain the invention. The examples include the best mode and enable any person skilled in the art to practice the invention, including making and using any devices or systems and performing any incorporated methods. The drawings are not to scale unless the discussion indicates otherwise. Elements in the examples may appear in one or more of the several views or in combinations of the several views. The drawings may use like reference characters to designate identical or corresponding elements. Methods are exemplary only and may be modified by, for example, reordering, adding, removing, and/or altering individual steps or stages. The specification may identify such stages, as well as any parts, components, elements, or functions, in the singular with the word “a” or “an;” however, this should not exclude plural of any such designation, unless the specification explicitly recites or explains such exclusion. Likewise, any references to “one embodiment” or “one implementation” should not exclude the existence of additional embodiments or implementations that also

incorporate the recited features.

## DESCRIPTION

(9) The discussion now turns to describe features of the examples shown in drawings noted above. These features can improve operator compliance and revenue. Operators are keen to reduce lost product as much as possible. They are also under significant pressure to reduce carbon or hydrocarbon (or greenhouse) emissions in order to meet local regulations or, generally, to be good stewards for the environment. As noted herein, the examples show fluid circuits that can capture fluids, like natural gas, from various locations along an operator's pipeline networks. These circuits prevent this natural gas from the atmosphere and, in fact, can re-inject the natural gas back into the pipeline network as part of normal processing operations. Other embodiments are within the scope of this disclosure.

(10) FIG. 1 depicts an example of a recovery unit **100**. This example is found in a distribution network **102**, typically designed to carry material **104** through a network of conduit **106**. The network **102** may include a flow control **108** that has a valve body **110** to connect in-line with the conduit **106**. The device may also have an actuator **112**. A valve stem **114** may extend from the actuator **112** to locate a closure member **116** in position proximate a seat **118**. In one implementation, the recovery unit **100** may have a fluid circuit **120** that couples to conduit **106** on both sides of the flow control **108**.

(11) Broadly, the recovery unit **100** may be configured to recoup gas often lost to atmosphere. These configurations may incorporate parts that can operate on this “lost” gas. These parts may, for example, capture the lost gas, like fugitive emissions or gas bled during normal process operations. The parts may also increase pressure of the captured gas to allow operators to re-insert the pressurized gas back into their process. These features are beneficial because operators both prevent direct emission of greenhouse gasses and realize revenue from the “re-injected” gas.

(12) The distribution system **102** may be configured to deliver or move resources. These configurations may embody vast infrastructure. Material **104** may comprise gases, liquids, solids, or mixes, as well. The conduit **106** may include pipes or pipelines, often that connect to pumps, boilers, and the like. The pipes may also connect to tanks or reservoirs. In many facilities, this equipment forms complex networks.

(13) The flow control **108** may be configured to regulate flow of material **104** through the conduit **106** in these complex networks. These configurations may include control valves and like devices. The valve body **110** in such devices is often made of cast or machined metals. This structure may form a flange at openings I, O. Adjacent pipes **106** may connect to these flanges. The actuator **112** may include a pneumatic cylinder that requires compressed or pressurized gas and operate in concert with a piston, spring (or springs), or a flexible diaphragm, to generate a load. The valve stem **114** may form an elongate cylinder or rod that directs this load to the closure member **116**, which is often a cylindrical block or plug. The load can manage position of the plug to prevent flow through an opening in the seat **118**.

(14) The fluid circuit **120** may be configured to couple with pressure upstream and downstream of the flow control **108**. These configurations may include devices that can hold or retain material **104**. Other devices may pressurize material **104**. Together, the devices can form a system that can flow material **104** back into the distribution system **102**.

(15) FIG. 2 depicts a schematic diagram of an example of the fluid circuit **120**. This example includes a recovery circuit **122** with components, for example, an interface **124** and a line **126**. The components **124**, **126** may direct gas from in or around the flow control **108** to a pressure vessel **128**, like a tank or reservoir. In one implementation, the interface **124** may form an envelope around all or parts of the flow control **108**. The envelope may capture “fugitive” gas from the device, for example, from packing, exhaust ports, or other areas that may vent to atmosphere. This fugitive gas may transit the line **126** into the pressure vessel **128**. A pump **130** may couple the pressure vessel **128** with an injection line **132** that connects to the conduit **106** on the downstream

side of the flow control **108**. The pump **130** may require power, for example, an electric or pneumatic source. A control circuit **134** may couple with the pump **130**. The control circuit **134** may include a power source **136**, like a battery or power main that is available on site. The power source **136** may energize a controller **138**. In one implementation, the controller **138** may receive feedback that defines operating parameters for the fluid circuit **120**. These operating parameters may include, for example, “tank” pressure, which corresponds with pressure of the fluid in the pressure vessel **128**. The controller **138** may compare the pressure to a threshold value. Pressure at or in excess of the threshold value may cause the controller **138** to generate a signal P that activates the pump **130**. The signal P may embody current or voltage. These signals can regulate a state of the pump **130**. In its “on” or operative state, the pump **130** may draw fugitive gas from the pressure vessel **128**. The pump **130** may increase pressure of the fugitive gas, for example, to allow it to flow back through the injection line **132** into the conduit **106** at the same or similar pressure as found downstream of the flow control **108**. The controller **138** may turn the pump **130** to its “off” or non-operative state, for example, in response to tank pressure that is at or below the threshold value. This state allows fugitive gas to fill the pressure vessel **128**.

(16) FIG. **3** depicts a schematic diagram of another example of the fluid circuit **120**. The pump **130** may embody a pneumatic pump that requires pneumatic logic **140** with flow components, like a check valve **142**, a pressure regulator **144**, or a valve **146**. The components **144**, **146** may connect to a source line **148** that carries pressure from the conduit **106** that connects to the upstream side of the flow control **108**. Pressure may act to power or operate the pneumatic pump **130**. In one implementation, the controller **138** can manipulate the signal P in response to the relationship between the tank pressure and a threshold value. This feature may change the state of the valve **146** between its “open” state and its “closed” state. The open state may allow pressure to energize the pneumatic pump **130**, for example, to draw fugitive gas out of the pressure vessel **128**, pressurize it, and inject it back through the injection line **132** into the conduit **106** at the same or similar pressure as found downstream of the flow control **108**. The closed state may prevent pressure from the pneumatic pump **130**. This feature may turn the pump off to allow fugitive gas to fill the pressure vessel **128**.

(17) FIG. **4** depicts a schematic diagram of another example of the fluid circuit **120**. The pump **130** may embody an ejector or like vacuum pump. The ejector **130** may include a higher pressure inlet (HP) that couples with the valve **146**. A low pressure inlet (LP) may couple with the pressure vessel **128**. In use, high pressure flow through the ejector **130** can generate a vacuum that draws fluid from the pressure vessel **128** into the device. This feature evacuates the pressure vessel **128**. The device may be further configured to mix the high pressure flow and the low pressure flow together. This combined flow exists the ejector **130** at its intermediate pressure outlet (IP) and inject it back through the injection line **132** into the conduit **106** at the same or similar pressure as found downstream of the flow control **108**.

(18) FIG. **5** depicts a schematic diagram of an example of the fluid circuit **120** of FIG. **3**. This example includes a sense line **150** and an instrument line **152** with a pressure regulator **154**. Both lines **150**, **152** may couple with a valve instrument **156**. The sense line **150** may couple the valve instrument **156** with the conduit **106** on the downstream side of the flow control **108**. This arrangement may provide feedback on downstream pressure, for example, which is important to regulate position of the closure member **116** to ensure appropriate flow of material **104** through the device. The instrument line **152** may allow pressure from the upstream side of the flow control **108** to operate the actuator **112**. In one implementation, the pressure regulator **154** may significantly reduce pressure of incoming gas, for example, from 1000 psi to around 120 psi for use at the flow control **108**.

(19) FIG. **6** depicts a perspective view of exemplary structure for the flow control **108**. This structure may include a valve travel sensor **158** that affixes to a mount **160**. The mount **160** may couple to a base **162**, for example, by way of fasteners F, like screws or bolts. The base **162** can

support the valve body **110**. As also shown, the base **162** may support a load generator **164** that may include a spring cartridge **166** and a pneumatic cylinder **168**. In one implementation, the valve instrument **156** may embody a controller that senses downstream pressure. The controller **156** may act on the pneumatic cylinder **168** to position the closure member **116** (FIG. **1**) in its correct location to maintain downstream pressure at a desired or pre-determined level. Other components, like a travel scale **170**, may also secure to the base **162**. The travel scale **170** may embody part of a mechanical indicator with one or more piece parts that mount to or integrate as machined features into the base **162**. However, this disclosure also contemplates use of display technology (e.g., screens, displays, etc.) that could provide some type of visual interface for the observer to realize the movement or position of the closure member **116** (FIG. **1**).

(20) In view of the foregoing, the improvements herein reduce the amount of natural gas (or other actuating media) that flow controls vent to atmosphere. These improvements may bring operators into compliance with local regulations or standards. As an added benefit, the proposed designs can re-inject fugitive gas back into the facility pipeline. This feature allows operators to monetize product that is often “lost” as part of normal process or facility operations.

(21) The examples below include certain elements or clauses to describe embodiments contemplated within the scope of this specification. These elements may be combined with other elements and clauses to also describe embodiments. This specification may include and contemplate other examples that occur to those skilled in the art. These other examples fall within the scope of the claims, for example, if they have structural elements that do not differ from the literal language of the claims, or if they include equivalent structural elements with insubstantial differences from the literal language of the claims.

## Claims

1. A recovery unit, comprising: a recovery circuit having an interface to capture fluid from an envelope disposed around a first valve; a pressure vessel coupled with the recovery circuit; a pump coupled with the pressure vessel, the pump configured to draw fluid from the pressure vessel and generate a stream at a pressure that corresponds with pressure downstream of the first valve; and a control circuit coupled with the pressure vessel and the pump, the control circuit comprising: a controller, a second valve interposed between the controller and the pump, and a pressure regulator coupled to an upstream side of the controller, wherein the control circuit configured to generate a signal to activate and deactivate the pump in response to pressure in the pressure vessel.
2. The recovery unit of claim 1, wherein the control circuit comprises a second valve interposed between the controller and the pump.
3. The recovery unit of claim 1, further comprising: an injection line coupled on a first end with the pump to receive the stream, the injection line configured with a second end to couple with a conduit coupled with a downstream side of the first valve.
4. The recovery unit of claim 1, wherein the pump comprises an ejector.
5. A system, comprising: a pressure vessel having a connection that can interface with part of a first valve, the connection configured to direct fugitive gas emission from the part of the first valve into the pressure vessel; and a pumping system coupled with the pressure vessel, the pumping system comprising a pump and a control circuit that operates the pump, the control circuit comprising: a controller, a second valve interposed between the controller and the pump, and a pressure regulator coupled to an upstream side of the controller, wherein the control circuit is configured to generate a signal in response to feedback from the pressure vessel, the signal causing the pump to discharge a stream that comprises fluid from the pressure vessel.
6. The system of claim 5, wherein the signal opens or closes a second valve.
7. A method, comprising: directing fugitive emissions from a first valve into a pressure vessel; energizing a pump in response to pressure in the pressure vessel; directing a stream from the pump

- into a downstream side of the first valve disposed as part of a pipeline; and directing fluid from an upstream side of the first valve to the pump.
8. The method of claim 7, further comprising: actuating a second valve to allow the fluid to flow to the pump.
9. The method of claim 7, wherein the stream is at a pressure that corresponds with pressure of fluid in the pipeline.
10. The method of claim 7, wherein the pump comprises an ejector.
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