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12384998

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Horii; Daichi et al.

Cell dispensing device and cell dispensing method

Abstract

A cell dispensing device capable of efficiently dispensing cells while reducing the risk of mixing of bacteria or the like is provided. The cell dispensing device includes a first tube configured to connect a container and a dispensing container to each other, a syringe pump attached to a second tube connected to a branch portion formed in the first tube, and a buffer tank provided between the syringe pump and the branch portion. The cell suspension stored in the container is temporarily stored in the buffer tank and is delivered to the dispensing container by the syringe pump.

Inventors: Horii; Daichi (Tokyo, JP), Uda; Hiroyuki (Tokyo, JP), Maeda; Hideki

(Tokyo, JP), Takeuchi; Haruki (Tokyo, JP)

Applicant: Sinfonia Technology Co., Ltd. (Tokyo, JP)

Family ID: 1000008750618

Assignee: Sinfonia Technology Co., Ltd. (Tokyo, JP)

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Primary Examiner: Beisner; William H.

Attorney, Agent or Firm: Kilpatrick Townsend & Stockton LLP

Background/Summary

CROSS-REFERENCE TO RELATED APPLICATIONS

(1) This application is a national stage application of International Patent Application No. PCT/JP2020/023463, filed on Jun. 15, 2020, which claims priority to Japan Patent Application No. 2019-114852, filed on Jun. 20, 2019, both of which are hereby incorporated by reference in their entireties.

TECHNICAL FIELD

(2) The present disclosure relates to a cell dispensing device that automatically dispenses cultured cells, and a cell dispensing method using the cell dispensing device.

BACKGROUND

- (3) Generally, during cell culture, medium replacement for discharging an old medium and injecting a new medium and subculture for transferring proliferated cells to a new medium at a predetermined density are performed. They need to be performed in an aseptic condition. In addition, cell culture is carried out over several days to several weeks, and the above-mentioned medium replacement and subculture are carried out a plurality of times within this period, which imposes a heavy burden on an operator.
- (4) Therefore, in recent years, the development of a cell culture device that automatically performs medium replacement and subculture while maintaining an aseptic state has been actively conducted. For example, Patent Document 1 discloses a cell culture device that automatically performs medium replacement and subculture while maintaining an aseptic state in a closed system in which all culture containers and tubes used for medium replacement and subculture are connected to each other.

PRIOR ART DOCUMENT

Patent Document

- (5) Patent Document 1: International Publication No. WO2016/190312
- (6) In this regard, the cell culture also includes a dispensing step in which the cells proliferated by performing medium replacement and subculture a plurality of times are recovered and subdivided into vials or bags for storage. However, in the device of Patent Document 1, it is not assumed that the dispensing is automatically performed. An operator needs to manually perform the dispensing. Manual dispensing requires a lot of work and increases the risk of bacteria or the like being mixed during the work.
- (7) The present invention provides some embodiments of a cell dispensing device and a cell dispensing method of a closed system, which are capable of efficiently dispensing cells while reducing the risk of mixing of bacteria or the like.

SUMMARY

(8) According to one embodiment of the present disclosure, there is provided a cell dispensing device for dispensing cells while maintaining an inside of the cell dispensing device in an aseptic state, including: a container configured to store a cell suspension; a dispensing container configured to store the cell suspension dispensed from the container; a connection path including a first connection tube configured to connect the container and the dispensing container to each other, and a second connection tube connected to a branch portion formed in the first connection tube; a pump part installed to the second connection tube and configured to perform suction of a gas from the dispensing container, suction of the cell suspension from the container, and delivery of the cell

suspension to the dispensing container through the connection path; a buffer part arranged between the branch portion and the pump part and configured to store the cell suspension sucked from the container; and valves installed between the container and the branch portion and between the dispensing container and the branch portion, respectively, to control opening and closing of the first connection tube, wherein a part or an entire of the cell suspension stored in the buffer part is delivered to the dispensing container by the pump part.

- (9) In the closed system capable of maintaining the inside thereof in an aseptic state, the container storing the cell suspension and the dispensing container are connected by the first connection tube. In this regard, when a gas is contained in the dispensing container, the storage of the cell suspension in the dispensing container is hindered by the presence of the gas. Therefore, when dispensing is performed in the closed system device, it is necessary to remove the gas inside the dispensing container in advance. Therefore, in the above configuration, the branch portion is provided in the first connection tube connecting the container and the dispensing container, and the pump part is installed to the second connection tube connected to the branch portion. Then, suction using the pump part is performed by closing the valve provided between the container and the branch portion and opening the valve provided between the dispensing container and the branch portion, whereby the gas inside the dispensing container can be removed.
- (10) Meanwhile, when the branch portion is provided in the first connection tube as described above and the pump part is installed to the second connection tube connected to the branch portion, the cell suspension cannot be moved directly from the container to the dispensing container through the first connection tube. Therefore, in the above configuration, the buffer part is arranged between the branch portion and the pump part. As a result, by driving the pump part, the cell suspension can be sucked from the container storing the cell suspension containing the cultured cells, the sucked cell suspension can be temporarily stored in the buffer part, and the stored cell suspension can be delivered to the dispensing container. Therefore, the cells can be dispensed in the closed system capable of maintaining the inside thereof in an aseptic state, and the risk of mixing of bacteria or the like can be reduced at the time of dispensing. Further, since the cells can be dispensed by driving the pump part, the efficiency is higher than when the dispensing is performed manually by an operator.
- (11) Further, the cell dispensing device may preferably further include: a degassing part arranged between the pump part and the buffer part; and an air filter arranged between the degassing part and the buffer part.
- (12) As described above, the gas inside the dispensing container is removed in advance by being sucked by the pump part. The gas sucked by the pump part is unnecessary for the subsequent dispensing of the cells. It is desirable to discharge the gas to the outside of the cell dispensing device. Therefore, the degassing part for discharging the gas sucked by the pump part is arranged between the pump part and the buffer part. Meanwhile, when the gas is discharged to the outside of the cell dispensing device, the outside air may enter the inside of the cell dispensing device via the degassing part. At this time, bacteria or the like may enter the buffer part, the branch portion, or the like. If dispensing is performed in this state, bacteria or the like will be mixed into the cell suspension. Therefore, according to the above configuration, the air filter for removing dust and bacteria is arranged between the degassing part and the buffer part. As a result, even if the unnecessary gas is discharged to the outside of the cell dispensing device, it is possible to prevent bacteria or the like from entering the buffer part and the like.
- (13) Further, in the above-described embodiment, the pump part may preferably be a syringe pump that includes a cylinder formed in a tubular shape, a piston arranged in the cylinder and configured to suck and deliver a gas or a liquid by reciprocating motion, and a drive part configured to control an operation of the piston.
- (14) According to the above configuration, by using the syringe pump, it is possible to more accurately adjust the amount of the cell suspension sucked from the container and the amount of

the cell suspension delivered to the dispensing container. Therefore, an appropriate amount of the cell suspension can be contained in the dispensing container, which leads to more efficient work.

- (15) Further, in the cell dispensing device, the dispensing container may preferably include a plurality of dispensing containers connected to the container via the first connection tube.
- (16) According to the above configuration, a part of the cell suspension stored in the buffer part can be continuously delivered to the plurality of dispensing containers by the pump part. Accordingly, the dispensing can be performed more efficiently.
- (17) According to another embodiment of the present disclosure, there is provided a cell dispensing method for dispensing cells, while maintaining an aseptic state, by using a cell dispensing device that includes a container configured to store a cell suspension, a dispensing container configured to store the cell suspension dispensed from the container, a connection path including a first connection tube configured to connect the container and the dispensing container to each other and a second connection tube connected to a branch portion formed in the first connection tube, a pump part installed to the second connection tube, and a buffer part arranged between the branch portion and the pump part, the method comprising: a degassing step of removing a gas inside the dispensing container by the pump part and storing the cell suspension in the buffer part; and a dispensing step of delivering a part or an entire of the cell suspension stored in the buffer part to the dispensing container by the pump part.
- (18) According to the above configuration, by removing the gas inside the dispensing container in advance in the degassing step, the cell suspension can be stored in the dispensing container in the closed cell dispensing device in which the container and the dispensing container are connected by the first connection tube. Further, by performing the suction step of sucking up the cell suspension from the container and storing the cell suspension in the buffer part, and the dispensing step of delivering the cell suspension stored in the buffer part to the dispensing container, it is possible to perform the dispensing while maintaining the aseptic state. This makes it possible to reduce the risk of mixing of bacteria or the like during the dispensing. Further, since the cells can be dispensed by driving the pump part, the efficiency is higher than when the dispensing is performed manually by an operator.
- (19) According to the present disclosure, it is possible to provide a cell dispensing device and a cell dispensing method capable of efficiently dispensing cells while reducing the risk of mixing of bacteria or the like.

Description

BRIEF DESCRIPTION OF DRAWINGS

- (1) FIG. **1** is a schematic front view showing a cell culture device to which a cell dispensing device according to an embodiment of the present disclosure is attached.
- (2) FIG. **2** is a schematic view showing the cell dispensing device.
- (3) FIG. **3** is a diagram showing an opened/closed state of each valve and an operation of a syringe pump when a gas is sucked from a dispensing container in a degassing step.
- (4) FIG. **4** is a diagram showing an opened/closed state of each valve and an operation of a syringe pump when a gas is exhausted to the outside of the cell dispensing device in the degassing step.
- (5) FIG. **5** is a diagram showing an opened/closed state of each valve and an operation of a syringe pump in a suction step.
- (6) FIG. **6** is a diagram showing an opened/closed state of each valve and an operation of a syringe pump when a gas in a connection path is discharged in a dispensing step.
- (7) FIG. **7** is a diagram showing an opened/closed state of each valve and an operation of a syringe pump when a cell suspension is fed to the dispensing container in the dispensing step.

- (8) FIG. **8** is a schematic view showing a cell dispensing device according to a first modification.
- (9) FIG. **9** is a schematic view showing a cell dispensing device according to a second modification.

DETAILED DESCRIPTION

- (10) Preferred embodiments of the present disclosure will now be described in detail with reference to the accompanying drawings.
- (11) The cell dispensing device **1** according to the present embodiment is a device that dispenses the cells cultured by a cell culture device **10** into a dispensing container **22**. As shown in FIG. **1**, the cell dispensing device **1** is attached to the cell culture device **10**.
- (12) The cell culture device **10** is a device for automatically culturing cells while adjusting the culture environment. The cell culture device **10** includes a refrigerated storage part **11** for storing a medium and a reagent such as a peeling liquid or the like, a culture part **12** configured to accommodate a culture container **14** storing cells therein and configured to culture cells while adjusting the internal environment, and a control part **13** configured to execute control so that the culture and subculture of cells, the replacement of a medium inside the culture container **14**, the recovery of a cell suspension, and the like can be performed inside the culture part **12**. The cell culture device **10** further includes a stirring part **15** that stirs the recovered cell suspension and a counting part **16** that counts the number of living cells present in the stirred cell suspension. The cells that have been cultured in the cell culture device **10** are contained in a container **21**.
- (13) The cell dispensing device **1** is a device that dispenses a predetermined amount of a cell suspension containing cells cultured in the cell culture device **10** into the dispensing container **22**. As shown in FIG. **2**, the cell dispensing device **1** includes a container **21** storing a cell suspension, a dispensing container **22**, a connection path **23**, a syringe pump **24**, a buffer tank (buffer part) **25**, degassing parts **26***a* and **26***b*, air filters **27***a* and **27***b*, and a control part **28**.
- (14) The container **21** contains a cell suspension containing cells and a freezing liquid necessary for cryopreservation of the dispensed cells. The dispersion of cells is uniform throughout the container **21**. Examples of the container **21** include a bag and a bottle.
- (15) The dispensing container 22 is a container for storing the cell suspension dispensed from the container 21. Examples of the dispensing container 22 include a vial and a bag. The material of the dispensing container 22 is not particularly limited as long as it is suitable for accommodating the cell suspension. The material of the dispensing container 22 may be a hard material or a material having flexibility and elasticity. Specific materials of the dispensing container 22 include, for example, glass, polyolefin, polyvinyl chloride, polyethylene, cyclic polyolefin, polyethylene terephthalate, polycarbonate, silicon resin, acrylic resin, fluororesin, silicon rubber, natural rubber, acrylic rubber, urethane rubber, soft vinyl chloride resin, polybutadiene resin, ethylene-vinyl acetate copolymer, chlorinated polyethylene resin, olefin-based thermoplastic elastomer, polyurethane-based thermoplastic elastomer, polyester-based thermoplastic elastomer, silicone-based thermoplastic elastomer, and styrene-based elastomer. Examples of styrene-based elastomer include SBS (styrene/butadiene/styrene), SIS (styrene/isoprene/styrene), SEBE (styrene/ethylene/butylene/styrene), SEPS (styrene/ethylene/propylene/styrene), and the like.
- (16) The insides of the container **21** and the dispensing container **22** are aseptic. The container **21** is connected to the above-mentioned culture container **14** via a tube or the like. After recovering the cell suspension from the culture container **14**, the cell suspension is stirred by the stirring part **15**, the number of living cells is counted by the counting part **16**, and the cell suspension is transferred to the cell dispensing device **1**.
- (17) The connection path **23** includes a first tube (first connection tube) **23***a* that connects the container **21** and the dispensing container **22** to each other, a branch portion **31** formed in the first tube **23***a*, and a second tube (second connection tube) **23***b* connected to the branch portion **31**. In the first tube **23***a*, a valve V**1** is installed between the container **21** and the branch portion **31**, and a valve V**2** is installed between the dispensing container **22** and the branch portion **31**. By opening

and closing the valves V1 and V2, the flow path inside the first tube 23a is opened or closed. The first tube 23a and the second tube 23b are made of resin.

- (18) The syringe pump **24** is connected to the second tube **23***b*. Further, the syringe pump **24** includes a cylinder **24***a* formed in a tubular shape, a piston **24***b* that reciprocates inside the cylinder **24***a* to suck and deliver a gas or a liquid, and a motor **24***c* that drives the piston **24***b*. The cylinder **24***a* is provided with a scale so that the amount of gas or liquid existing inside the cylinder **24***a* can be checked. Further, the motor **24***c* can precisely control the reciprocating motion of the piston **24***b* based on the output from the control part **28** described later. Therefore, the syringe pump **24** can accurately suck and deliver a predetermined amount of gas or liquid. Examples of the motor **24***c* include a servo motor and a stepping motor.
- (19) The buffer tank **25** is a container whose inside is aseptic and which can store a liquid therein. Further, the buffer tank **25** is arranged between the branch portion **31** and the syringe pump **24** and is connected to the branch portion **31** and the syringe pump **24** by the second tube **23***b*.
- (20) A branch portion **32** is formed in the second tube **23***b* at a position between the syringe pump **24** and the buffer tank **25**. One end side of the degassing part **26***a* is attached to the branch portion **32**, and the other end side of the degassing part **26***a* is opened to the atmosphere. Further, a valve V**3** is formed in the degassing part **26***a*. When the valve V**3** is in an opened state, the degassing part **26***a* is opened to the atmosphere.
- (21) A degassing part **26***a* having an air filter **27***b* is further arranged between the dispensing container **22** and the branch portion **31**. Specifically, a branch portion **33** is formed in the first tube **23***a* at a position between the valve V**2** and the branch portion **31**. One end side of the degassing part **26***b* is attached to the branch portion **33**, and the other end side of the degassing part **26***b* is opened to the atmosphere. Further, a valve V**4** is formed in the degassing part **26***b*. When the valve V**4** is in an opened state, the degassing part **26***b* is opened to the atmosphere.
- (22) The air filters **27***a* and **27***b* are filters capable of removing dust and bacteria in the air. The air filter **27***a* is arranged between the buffer tank **25** and the branch portion **32**. Further, the air filter **27***b* is arranged at an outer side of the valve V**4** located on the other end side of the degassing part **26***b*. When the valve V**3** is in an opened state, the outside air may enter the inside of the cell dispensing device **1** through the degassing part **26***a*. Further, when the valve V**4** is in an opened state, the outside air may enter the inside of the cell dispensing device **1** through the degassing part **26***b*. At this time, the entered dust and bacteria in the air are adsorbed and removed by the air filter **27***a* or **27***b*. Therefore, the air filter **27***a*, the air filter **27***b*, the container **21**, the dispensing container **22**, and the inside of the connection path **23** surrounded by them are maintained in an aseptic state. (23) Further, a liquid level sensor **40** for detecting the liquid inside the first tube **23***a* is arranged between the branch portion **31** and the degassing part **26***b*. Specifically, the liquid level sensor **40** is arranged on the first tube **23***a* at a position between the branch portion **31** and the branch portion **33**.
- (24) The control part **28** is connected to the motor **24***c* and valves V1 to V4 (the connection to the valves V1 to V4 not shown). The control part **28** is a part that automatically controls the opening/closing of the valves V1 to V4 and the operation of the syringe pump **24** based on the preset suction amount of gas inside the dispensing container **22**, the suction amount of the cell suspension inside the container **21**, and the amount of the cell suspension delivered to the dispensing container **22**. The opening/closing timing of the valves V1 to V4 is controlled by the control part **28**. Further, the motor **24***c* drives the piston **24***b* based on the output from the control part **28**. The connection between the control part **28**, the motor **24***c* and the valves V1 to V4 may be a wireless connection or an electrical connection.
- (25) Subsequently, the cell dispensing method using the cell dispensing device **1** according to the present embodiment will be described below with reference to FIGS. **3** to **7**. The cell dispensing method using the cell dispensing device **1** includes a degassing step, a suction step, and a dispensing step. The degassing step is a step of removing the gas inside the dispensing container

- **22**. The suction step is a step of sucking the cell suspension from the container **21** by the syringe pump **24** and storing the cell suspension in the buffer tank **25**. The dispensing step is a step of dispensing the cell suspension stored in the buffer tank **25** into the dispensing container **22** by the syringe pump **24**. In FIGS. **3** to **7**, the black valves indicate a closed state, and the white valves indicate an open state.
- (26) First, a preliminary operation is performed before carrying out the cell dispensing method. In the culture part **12** of the cell culture device **10**, the cells contained inside the culture container **14** are recovered in the container **21** through a tube (not shown) after the culture is completed. At this time, the medium is removed from the cells contained in the container **21**, and a freezing liquid is added. By adding the freezing liquid, the cells can be stored in a frozen state for a long period of time without causing damage to the cells, and the survival rate of the cells after thawing can be improved.
- (27) The cell suspension containing the cells and the freezing liquid contained in the container **21** is stirred in the stirring part **15** so that the cells are uniformly dispersed. After stirring, the number of living cells present in the cell suspension is counted in the counting part **16**. Based on the count result, the freezing liquid is added to the container **21** so that the number of living cells in the cell suspension becomes a predetermined density. The container **21** is arranged inside the cell culture device **10** at the stage when the cell suspension is recovered from the culture container **14** into the container **21**. After stirring the cell suspension, counting the living cells, and adding the freezing liquid, the cells are transferred to the inside of the cell dispensing device **1**.
- (28) The container **21** storing the cell suspension containing the cells having a predetermined density and the freezing liquid is connected to the first tube **23***a*. At this time, the aseptic state inside the container **21** and the first tube **23***a* is maintained. The preliminary operation is completed in the above-described manner.
- (29) (Degassing Step)
- (30) When the preliminary operation is completed, all the valves V1 to V4 of the cell dispensing device 1 are in the closed state. In the degassing step, first, as shown in FIG. 3, the control part 28 opens the valve V2, drives the motor 24c and pulls the piston 24b to thereby suck the gas inside the dispensing container 22. The gas inside the dispensing container 22 is filled inside the syringe pump 24 after passing through the first tube 23a, the branch portion 31, the second tube 23b and the buffer tank 25 in the named order.
- (31) Subsequently, as shown in FIG. **4**, the control part **28** closes the valve V**2**, opens the valve V**3**, drives the motor **24***c* and pushes the piston **24***b* to thereby discharge the gas filled inside the syringe pump **24** to the atmosphere. The gas inside the syringe pump **24** is discharged to the atmosphere through the degassing part **26***a*. At this time, the outside air may enter the buffer tank **25** and the connection path **23** via the degassing part **26***a*. However, since the air filter **27***a* is arranged between the branch portion **32** and the buffer tank **25**, dust and bacteria contained in the outside air are adsorbed and removed by the air filter **27***a*. As a result, the air filter **27***a*, the container **21**, the dispensing container **22** and the inside of the connection path **23** surrounded by them are maintained in an aseptic state.
- (32) (Suction Step)
- (33) After the degassing step is completed, the control part **28** closes the valve V**3** and opens the valve V**1** as shown in FIG. **5**. Then, the control part **28** drives the motor **24***c* and pulls the piston **24***b* to thereby suck the cell suspension inside the container **21**. The cell suspension inside the container **21** is stored in the buffer tank **25** after passing through the first tube **23***a*, the branch portion **31** and the second tube **23***b* in the named order. The amount of cell suspension sucked from the container **21** is preset in the control part **28**. Further, the control part **28** controls the drive of the motor **24***c* so that the cell suspension does not flow through the air filter **27***a* toward the portion of the second tube **23***b* where the branch portion **32** is formed.
- (34) (Dispensing Step)

- (35) After storing a predetermined amount of cell suspension in the buffer tank **25** in the suction step, the control part **28** closes the valve V**1** and opens the valve V**4** as shown in FIG. **6**. Then, the control part **28** drives the motor **24***c* and pushes the piston **24***b* to thereby start delivering the cell suspension stored in the buffer tank **25**. Thus, the gas remaining inside the first tube **23***a* and the second tube **23***b* is extruded by the delivered cell suspension and discharged to the atmosphere through the degassing part **26***b*. By this operation, the gas remaining inside the first tube **23***a* and the second tube **23***b* can be prevented from flowing into the dispensing container **22**, which makes it possible to store a more accurate amount of the cell suspension in the dispensing container **22**. At this time, the outside air may enter the connection path **23** via the degassing part **26***b*. However, since the air filter **27***b* is arranged in the degassing part **26***b*, dust and bacteria contained in the outside air are adsorbed and removed by the air filter **27***b*. As a result, the air filter **27***b*, the container **21**, the dispensing container **22** and the inside of the connection path **23** surrounded by them is maintained in an aseptic state.
- (36) When the liquid level sensor **40** detects a liquid in the process of pushing the piston **24***b* and delivering out the cell suspension stored in the buffer tank **25**, the control part **28** temporarily stops the motor **24***c*. Then, as shown in FIG. **7**, the control part **28** closes the valve V**4** and opens the valve V**2**. Thereafter, the control part **28** drives the motor **24***c* again and further pushes the piston **24***b*, whereby the cell suspension is delivered to the dispensing container **22**. The cell suspension stored in the buffer tank **25** is stored in the dispensing container **22** after passing through the second tube **23***b*, the branch portion **31** and the first tube **23***a* in the named order. The amount of cell suspension delivered from the buffer tank **25** is preset in the control part **28**.
- (37) Even if the dispensing step is performed as described above, a gas may flow into the dispensing container **22**. In this case, the control part **28** opens the valve V**2**, drives the motor **24***c* and pulls the piston **24***b* to thereby suck the gas inside the dispensing container **22**. Then, when the gas is detected by the liquid level sensor **40**, the control part **28** temporarily stops the motor **24***c*, closes the valve V**2** and opens the valve V**4**. The liquid level sensor **40** determines that the gas has been detected when the liquid inside the first tube **23***a* is no longer detected. Then, the control part **28** drives the motor **24***c* and pushes the piston **24***b* to thereby release the gas from the degassing part **26***b* to the atmosphere. Thereafter, the control part **28** closes the valve V**4**, opens the valve V**2** again, drives the motor **24***c*, and delivers the cell suspension to the dispensing container **22**. (38) After the dispensing step is completed, the control part **28** closes the valve V**2**. Then, the dispensing container **22** storing the cell suspension is separated from the first tube **23***a* while maintaining the inside of the dispensing container **22** in an aseptic state. The specific separation procedure is, for example, as follows.
- (39) First, the first tube **23***a* is sealed at a predetermined position between the valve V**2** and the dispensing container **22** over a predetermined length range. The first tube **23***a* made of resin is welded by heating and sealed over the predetermined length range. Then, by cutting the first tube **23***a* at an arbitrary position within the sealed predetermined length range, the dispensing container **22** including a portion of the first tube **23***a* can be separated while maintaining the inside of the dispensing container **22** in an aseptic state. The separated dispensing container **22** is stored in a frozen state.
- (40) The cell dispensing device **1** of the present embodiment includes the first tube **23***a* that connects the container **21** and the dispensing container **22** to each other, the syringe pump **24** attached to the second tube **23***b* connected to a branch portion **31** formed in the first tube **23***a*, and the buffer tank **25** provided between the syringe pump **24** and the branch portion **31**. Then, by means of the syringe pump **24**, the cell suspension contained in the container **21** is temporarily stored in the buffer tank **25**, and the cell suspension stored in the buffer tank **25** is delivered to the dispensing container **22**. In a closed system capable of maintaining the inside thereof in an aseptic state, the container **21** storing the cell suspension and the dispensing container **22** are connected by the first tube **23***a*. In this regard, when a gas is contained in the dispensing container **22**, the storage

of the cell suspension in the dispensing container **22** is hindered by the presence of the gas. Therefore, when dispensing is performed in the closed system device, it is necessary to remove the gas inside the dispensing container **22** in advance. Therefore, the branch portion **31** is provided in the first tube **23***a* connecting the container **21** and the dispensing container **22**, and the syringe pump **24** is attached to the second tube **23***b* connected to the branch portion **31**. Then, suction using the syringe pump **24** is performed by closing the valve V**1** provided between the container **21** and the branch portion 31 and opening the valve V2 provided between the dispensing container 22 and the branch portion **31**, whereby the gas inside the dispensing container **22** can be removed. (41) Meanwhile, when the branch portion **31** is provided in the first tube **23***a* as described above and the syringe pump **24** is attached to the second tube **23***b* connected to the branch portion **31**, the cell suspension cannot be moved directly from the container 21 to the dispensing container 22 through the first tube **23***a*. Therefore, in the configuration of the present embodiment, the buffer tank **25** is arranged between the branch portion **31** and the syringe pump **24**. As a result, by driving the syringe pump **24**, the cell suspension can be sucked from the container **21**, the sucked cell suspension can be temporarily stored in the buffer tank 25, and the stored cell suspension can be delivered to the dispensing container **22**. Therefore, the cells can be dispensed in the closed system capable of maintaining the inside thereof in an aseptic state, and the risk of mixing of bacteria or the like can be reduced at the time of dispensing. Further, since the cells can be dispensed by driving the syringe pump **24** with the control part **28**, the efficiency is higher than when the dispensing is performed manually by an operator.

- (42) The cell dispensing device **1** of the present embodiment further includes the degassing part **26***a* arranged between the syringe pump **24** and the buffer tank **25**, and the air filter **27***a* arranged between the degassing part **26***a* and the buffer tank **25**. The gas sucked from the dispensing container 22 by the syringe pump 24 is unnecessary for the subsequent dispensing of the cells. It is desirable to discharge the gas to the outside of the cell dispensing device 1. Therefore, the degassing part **26***a* for discharging the gas sucked by the syringe pump **24** is arranged between the syringe pump 24 and the buffer tank 25. Meanwhile, when the gas is discharged to the outside of the cell dispensing device **1**, the outside air may enter the inside of the cell dispensing device **1** via the degassing part **26***a*. At this time, bacteria or the like may enter the buffer tank **25**, the branch portion **31** or the like. If dispensing is performed in this state, bacteria or the like will be mixed into the cell suspension. Therefore, the air filter **27***a* for removing dust and bacteria is arranged between the degassing part **26***a* and the buffer tank **25**. As a result, even if the unnecessary gas is discharged to the outside of the cell dispensing device **1**, it is possible to prevent bacteria or the like from entering the buffer tank **25** and the like. Further, the valve V**3** is formed in the degassing part **26***a*. Then, the control part 28 opens the valve V3 when discharging the gas sucked from the dispensing container **22** to the outside and closes the valve V**3** at other times. As a result, it is possible to further suppress the possibility that the outside air enters the inside of the cell dispensing device **1**. Eventually, it is possible to reliably prevent bacteria or the like from entering the buffer tank 25 or the like.
- (43) In the present embodiment, as a pump, the syringe pump **24** is used which includes the cylinder **24***a* formed in a tubular shape, the piston **24***b* configured to reciprocate in the cylinder **24***a* to suck and deliver a gas or a liquid, and the motor **24***c* configured to drive the piston **24***b* to reciprocate. Further, the motor **24***c* is controlled by the control part **28**. By using the syringe pump **24**, it is possible to more accurately adjust the amount of the cell suspension sucked from the container **21** and the amount of the cell suspension delivered to the dispensing container **22**. Therefore, an appropriate amount of the cell suspension can be contained in the dispensing container **22**, which leads to more efficient work.
- (44) The cell dispensing method of the present embodiment includes the degassing step of removing the gas inside the dispensing container **22**, the suction step of sucking the cell suspension from the container **21** and storing the cell suspension in the buffer tank **25**, and the dispensing step

of delivering the cell suspension stored in the buffer tank **25** to the dispensing container **22**. By removing the gas inside the dispensing container **22** in advance in the degassing step, the cell suspension can be stored in the dispensing container **22** in the closed cell dispensing device **1** in which the container **21** and the dispensing container **22** are connected by the first tube **23***a*. Further, by performing the suction step of sucking up the cell suspension from the container **21** and storing the cell suspension in the buffer tank **25**, and the dispensing step of delivering the cell suspension stored in the buffer tank **25** to the dispensing container **22**, it is possible to perform the dispensing while maintaining the aseptic state. This makes it possible to reduce the risk of mixing of bacteria or the like during the dispensing. Further, since the cells can be dispensed by driving the syringe pump **24** with the control part **28**, the efficiency is higher than when the dispensing is performed manually by an operator.

- (45) Although the preferred embodiment of the present disclosure has been described above, the present disclosure is not limited to this embodiment, and various modifications may be made as long as they are described in the claims.
- (46) In the above-described embodiment, one dispensing container 22 is arranged. However, there may be arranged a plurality of dispensing containers. For example, in a cell dispensing device 101 of a first modification, as shown in FIG. 8, the container 21 is connected to a plurality of dispensing containers **221** to **22***n* (where n is a positive integer) via the first tube **23***a*. In this case, valves V21 to V2*n* are provided between the respective dispensing containers and the branch portion **31**. Further, the volume of the buffer tank **25** is preferably larger than the total volume of the dispensing containers **221** to **22***n*. As a result, the cell suspension stored inside the buffer tank **25** in one suction step can be delivered to all the dispensing containers **221** to **22***n*. In the cell dispensing method using the cell dispensing device **101**, first, the same operation as the operation in the above-described degassing step is performed on the dispensing container 221. Thereafter, the degassing step is repeated sequentially from the dispensing container 222 to the dispensing container **22***n*. After removing the gas inside all the dispensing containers, the suction step is performed. Further, in the dispensing step, first, the valve V21 is opened, and a predetermined amount of the cell suspension stored in the buffer tank **25** is delivered to the dispensing container **221**. After the predetermined amount of the cell suspension has been stored in the dispensing container **221**, the valve V**21** is closed and the valve V**22** is opened to deliver the predetermined amount of the cell suspension from the buffer tank 25 to the dispensing container 222. In this way, the dispensing step is repeated until the cell suspension is delivered to all the dispensing containers **221** to **22***n*. In the cell dispensing device **101** of the first modification, the cell suspension stored in the buffer tank **25** can be continuously delivered in predetermined amounts to the plurality of dispensing containers **221** to **22***n*. Accordingly, the dispensing can be performed efficiently. (47) In the above-described embodiment, the container **21** storing the cell suspension containing the cultured cells is connected to one first tube **23***a*. However, the container **21** may be connected to a plurality of first tubes **23***a*. For example, in a cell dispensing device **201** of a second modification, as shown in FIG. 9, the container 21 is connected to two first tubes 23a1 and 23a2. One first tube **23***a***1** is connected to dispensing containers **221** to **22***n*, and the other first tube **23***a***2** is connected to dispensing containers **321** to **32***m* (where is a positive integer). Further, valves are provided between the dispensing containers 221 to 22n and the branch portion 31, respectively, and valves are also provided between the dispensing containers **321** to **32** *m* and the branch portion **31**, respectively. In the cell dispensing device **201** of the second modification, the degassing step, the suction step, and the dispensing step can be performed more efficiently than when the container 21 is connected to one first tube **23***a*. Further, motors **24***c***1** and **24***c***2** corresponding to two syringe pumps may be connected to one control part **28**.
- (48) In the above-described embodiment, the container **21** is arranged inside the cell culture device **10** at the stage where the cell suspension is recovered from the culture container **14** into the container **21**. The container **21** is moved into the cell dispensing device **1** after the stirring, the

counting of living cells and the addition of the freezing liquid are performed. However, the container **21** may remain arranged inside the cell culture device **10**, i.e., outside the cell dispensing device **1**, even after the stirring, the counting of living cells and the addition of the freezing liquid are performed. Even in this case, if the connection path **23** is extended into the cell culture device **10** and connected to the container **21**, the container **21** is connected to the dispensing container **22**, the syringe pump **24** and the buffer tank **25** inside the cell dispensing device **1**.

- (49) Further, the container **21** may be arranged inside the cell dispensing device **1** at the stage where the cell suspension is recovered from the culture container **14**. In this case, the cell suspension recovered from the culture container **14** is once recovered into a separate container different from the container **21**. The separate container is connected to the container **21** via a tube or the like. The cell suspension collected in the separate container is sent to the container **21** via a tube after the stirring, the counting of living cells and the addition of the freezing liquid are performed.
- (50) In the above-described embodiment, the container 21 storing the cell suspension containing the cells having a predetermined density and the freezing liquid is connected to the first tube 23a while maintaining the inside thereof in an aseptic state. However, the container 21 may be connected to the first tube 23a in advance. In this case, the valve V1 is kept in a closed state at the stage of recovering the cell suspension from the culture container 14 into the container 21. Further, after the cell suspension containing the cells having a predetermined density and the freezing liquid is stored in the container 21, the connection of the container 21 to the parts or portions other than the first tube 23a is cut off.
- (51) Further, the container **21** may have a stirring function. In this case, after being connected to the first tube **23***a*, the container **21** can stir the cell suspension stored therein.
- (52) In the above-described embodiment, the cell dispensing device **1** is attached to the cell culture device **10** (see FIG. **1**). However, the cell dispensing device **1** may be arranged inside the cell culture device **10**.
- (53) In the above-described embodiment, the syringe pump **24** is used as a pump part. However, other types of pumps may be used. For example, as the pump part, it may be possible to use a tube pump that sucks and delivers by pressing an elastic tube with a roller. However, the tube pump is not suitable for sucking a gas and cannot accurately suck and deliver a predetermined amount of cell suspension as compared with the syringe pump. Therefore, the pump part is preferably a syringe pump.
- (54) Further, in the pump part, a delivering portion and a sucking portion may be separately arranged.
- (55) In the above-described embodiment, the drive control of the syringe pump **24** is performed by the control part **28**. However, the drive control of the syringe pump **24** may be performed by an operator. In this case, the motor **24***c* is not arranged, and the piston **24***b* is manually caused to reciprocate. However, from the viewpoint of precise drive control and work efficiency, it is preferable that the operation of the syringe pump **24** is automatically controlled by the control part **28**.
- (56) In the above-described embodiment, the degassing part **26***a* is arranged between the syringe pump **24** and the buffer tank **25**. However, the degassing part **26***a* may be directly attached to the syringe pump **24**.
- (57) Further, the buffer tank **25** may be provided with a flow rate sensor. The flow rate sensor measures the amount of the cell suspension sucked from the container **21** and stored in the buffer tank **25** and the amount of the cell suspension delivered from the buffer tank **25** to the dispensing container **22**. Since the control part **28** can control the drive of the motor **24***c* based on the measured value of the flow rate sensor, it is possible to more precisely control the reciprocating motion of the piston **24***b*.
- (58) In the above-described embodiment, the buffer tank 25 is adopted as a buffer part. However, a

- portion formed by increasing the length of the second tube **23***b* or a portion formed by increasing the thickness of the second tube **23***b* may be merely provided as a buffer part between the branch portion **31** and the syringe pump **24**.
- (59) Further, the opening/closing degrees of the valves V1 and V2 may be adjustable. This makes it possible to adjust the flow rate of the cell suspension passing through the first tube 23a.
- (60) In the above-described embodiment, the valves V3 and V4 are valves that can be opened and closed. However, the valves V3 and V4 may be check valves. The check valves have a function of keeping a gas flow in one direction and preventing a backflow. Therefore, by arranging the check valves in the degassing parts 26a and 26b, it is possible to discharge the gas inside the cell dispensing device 1 to the atmosphere while preventing the outside air from flowing into the cell dispensing device 1.
- (61) In the above-described embodiment, the liquid level sensor **40** is arranged on the first tube **23***a* at a position between the branch portion **31** and the branch portion **33**. However, the liquid level sensor **40** may not be arranged. In this case, the control part **28** controls the operation of the syringe pump **24** while controlling the opening/closing timings of the valves V**2** and V**4** based on the inner diameters of the first tube **23***a* and the second tube **23***b* and the distance from the buffer tank **25** to the branch portion **33**. As a result, even when the liquid level sensor **40** is not arranged, the gas remaining inside the first tube **23***a* and the second tube **23***b* can be removed, and then the cell suspension can be delivered to the dispensing container **22**.
- (62) Further, the degassing part **26***b* having the air filter **27***b* may not be arranged. However, in this case, the gas remaining in the first tube **23***a* and the second tube **23***b* may flow into the dispensing container **22**. Since this may hinder the dispensing of an accurate amount of the cell suspension, it is preferable that the degassing part **26***b* capable of suppressing the inflow of a gas into the dispensing container **22** is arranged.

EXPLANATION OF REFERENCE NUMERALS

(63) **1**, **101**, **201**: cell dispensing device, **10**: cell culture device, **21**: container, **22**: dispensing container, **23**: connection path, **23***a*: first tube, **23***b*: second tube, **24**: syringe pump, **24***a*: cylinder, **24***b*: piston, **24***c*: motor, **25**: buffer tank, **26***a*, **26***b*: degassing part, **27***a*, **27***b*: air filter, **28**: control part, **31**, **32**, **33**: branch portion, V**1**, V**2**, V**3**, V**4**: valve

Claims

- 1. A cell dispensing method for dispensing cells, while maintaining an aseptic state of a cell dispensing device, by using the cell dispensing device that includes a container configured to store a cell suspension, at least one dispensing container configured to store the cell suspension dispensed from the container, a connection path including a first connection tube configured to connect the container and the at least one dispensing container to each other and a second connection tube connected to a first branch portion formed in the first connection tube, a pump part installed to the second connection tube, a buffer part arranged between the first branch portion and the pump part, and a first degassing part configured to have one end connected to the second connection tube and another end opened to atmosphere, the method comprising: a degassing step of sucking a gas inside the at least one dispensing container by the pump part to remove the gas inside the at least one dispensing container and discharging the gas inside the pump part to the atmosphere through the first degassing part; a suction step of sucking the cell suspension from the container by the pump part and storing the cell suspension in the buffer part; and a dispensing step of delivering a part or an entire of the cell suspension stored in the buffer part to the at least one dispensing container by the pump part.
- 2. The method of claim 1, wherein the first degassing part is installed to a second branch portion formed in the second connection tube at a position between the pump part and the buffer part, and wherein the first degassing part includes a valve that is opened to discharge the gas inside the pump

part to the atmosphere.

- 3. The method of claim 1, wherein the cell dispensing device further includes a second degassing part configured to have one end connected to the first connection tube and the other end is opened to the atmosphere, and wherein, in the dispensing step, the gas remaining inside the first connection tube and the second connection tube is discharged to the atmosphere through the second degassing part by delivering the part or the entire of the cell suspension to the at least one dispensing container.
- 4. The method of claim 1, wherein the at least one dispensing container includes a plurality of dispensing containers, each of which is connected to the first connection tube, wherein the cell dispensing device further includes a plurality of valves that are installed between the plurality of dispensing containers and the first branch portion, respectively, and wherein the plurality of valves are opened to deliver the cell suspension stored in the buffer part to the plurality of dispensing containers, respectively.
- 5. The method of claim 4, wherein the plurality of valves are sequentially opened one-by-one to deliver the cell suspension stored in the buffer part sequentially to the plurality of dispensing containers, respectively.
- 6. The method of claim 1, wherein, prior to the degassing step, a counting step of counting a number of living cells in the cell suspension, adjusting a density of the cell suspension according to counted number, and dispensing the cell suspension which is adjusted the density into the container.