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# NON-VOLATILE SEMICONDUCTOR MEMORY DEVICE AND MEMORY SYSTEM

#### Abstract

A non-volatile semiconductor memory device includes a memory cell array and a control circuit. A control circuit performs an erase operation providing a memory cell with a first threshold voltage level for erasing data of a memory cell, and then perform a plurality of first write operations providing a memory cell with a second threshold voltage level, the second threshold voltage level being higher than the first threshold voltage level and being positive level. When the control circuit receives a first execution instruction from outside during the first write operations, the first execution instruction being for performing first function operation except for the erase operation and the first write operations, the circuit performs the first function operation during the first write operations.

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# **Background/Summary**

CROSS-REFERENCE TO RELATED APPLICATIONS [0001] This application is a continuation of and claims benefit under 35 U.S.C. § 120 to U.S. application Ser. No. 18/352,537, filed Jul. 14, 2023, which is a continuation of and claims benefit under 35 U.S.C. § 120 to U.S. application Ser. No. 17/230,032, filed Apr. 14, 2021 (now U.S. Pat. No. 11,749,352, issued Sep. 5, 2023), which is a continuation of and claims benefit under 35 U.S.C. § 120 to U.S. application Ser. No. 16/713,091, filed Dec. 13, 2019 (now U.S. Pat. No. 11,011,235, issued May 18, 2021), which is a continuation of and claims benefit under 35 U.S.C. § 120 to U.S. application Ser. No. 16/238,682, filed Jan. 3, 2019 (now U.S. Pat. No. 10,546,643, issued Jan. 28, 2020), which is a continuation of and claims benefit under 35 U.S.C. § 120 to U.S. application Ser. No. 15/923,282, filed Mar. 16, 2018 (now U.S. Pat. No. 10,176,877, issued Jan. 8, 2019), which is a continuation of and claims benefit under 35 U.S.C. § 120 to U.S. application Ser. No. 15/361,778, filed Nov. 28, 2016 (now U.S. Pat. No. 9,947,411, issued Apr. 17, 2018), which is a continuation of and claims benefit under 35 U.S.C. § 120 to U.S. application Ser. No. 15/074,190, filed Mar. 18, 2016 (now U.S. Pat. No. 9,583,200, issued Feb. 28, 2017), which is a continuation of and claims benefit under 35 U.S.C. § 120 to U.S. application Ser. No. 14/748,351, filed Jun. 24, 2015 (now U.S. Pat. No. 9,330,772, issued May 3, 2016), which is a continuation of and claims benefit under 35 U.S.C. § 120 to U.S. application Ser. No. 14/093,108, filed Nov. 29, 2013 (now U.S. Pat. No. 9,076,536, issued Jul. 7, 2015), which is a

continuation of and claims benefit under 35 U.S.C. § 120 to U.S. application Ser. No. 13/425,818, filed Mar. 21, 2012 (now U.S. Pat. No. 8,649,225, issued Feb. 11, 2014), and claims the benefit of priority under 35 U.S.C. § 119 from Japanese Patent Application No. 2011-155396 filed Jul. 14, 2011, the entire contents of each of which are incorporated herein by reference.

#### **FIELD**

[0002] The embodiments relate to a non-volatile semiconductor memory device and a memory system.

#### BACKGROUND

[0003] In recent years, for a more integrated memory cell, a number of semiconductor memory devices (stacked non-volatile semiconductor memory devices) including three-dimensionally arranged memory cells have been proposed.

# **Description**

### BRIEF DESCRIPTION OF THE DRAWINGS

- [0004] FIG. **1** is a block diagram of a non-volatile memory system **100** according to a first embodiment.
- [0005] FIG. **2** is a block diagram of a memory chip **200** according to the first embodiment.
- [0006] FIG. **3** is a circuit diagram of a memory cell array **201** according to the first embodiment.
- [0007] FIG. **4** is a schematic perspective view of the memory cell array **201** according to the first embodiment.
- [0008] FIG. **5** is a cross-sectional view of the memory cell array **201** according to the first embodiment.
- [0009] FIG. **6** illustrates a relationship between the threshold voltage distributions of a memory transistor MTr and data according to the first embodiment.
- [0010] FIG. 7 illustrates the issue if the first write operation is not performed.
- [0011] FIG. **8** shows the advantage of the first write operation.
- [0012] FIG. **9** illustrates a state transition diagram according to the first embodiment.
- [0013] FIG. **10** is a timing diagram of a first write operation according to the first embodiment.
- [0014] FIG. 11 illustrates an erase status ST according to the first embodiment.
- [0015] FIG. 12 is the timing diagram of the first write operation according to the first embodiment.
- [0016] FIG. **13** is the timing diagram of the first write operation according to a second embodiment.
- [0017] FIG. **14** illustrates erase statuses ST(1) and ST(2) according to the second embodiment.
- [0018] FIG. **15** is a timing diagram of the first write operation according to the second embodiment.
- [0019] FIG. **16** illustrates a process when after the first write operations to the memory transistors MTr1 to MTr4 connected to the respective word-lines WL1 to WL4 are completed, the first write operation is interrupted according to a third embodiment.
- [0020] FIG. 17 is a timing diagram of the first write operation according to a fourth embodiment.
- [0021] FIG. **18** is the timing diagram of the first write operation according to the fourth embodiment.
- [0022] FIG. **19** is a timing diagram of the first write operation according to a fifth embodiment.
- [0023] FIG. **20** illustrates a relationship between the threshold voltage distributions of a memory transistor MTr and data according to another embodiment.

### **DETAILED DESCRIPTION**

[0024] A non-volatile semiconductor memory device according to an aspect includes a memory cell array and a control circuit. The memory cell array includes a plurality of memory cells, and a plurality of word-lines commonly connected to gates of the memory cells. The control circuit is

configured to perform an erase operation providing a memory cell with a first threshold voltage level for erasing data of a memory cell, and then perform a plurality of first write operations providing a memory cell with a second threshold voltage level, the second threshold voltage level being higher than the first threshold voltage level and being positive level. The memory cell array includes a semiconductor substrate, a first semiconductor layer, a charge accumulation layer, and a first conductive layer. The first semiconductor layer extends in a direction perpendicular to the semiconductor substrate, and functions as a body of a memory cell. The charge accumulation layer is operative to accumulate charges. The first conductive layer sandwiches the charge accumulation layer with the first semiconductor layer, and functions as agates of the memory cell and a word-line. The control circuit performs the first write operation to the plurality of memory cells. [0025] When the control circuit receives a first execution instruction from outside during the first write operations, the first execution instruction being for performing first function operation except for the erase operation and the first write operations, the control circuit performs the first function operation during the first write operations.

[0026] Referring now to the drawings, non-volatile semiconductor memory devices according to the embodiments will be described.

First Embodiment

### [Configuration]

[0027] Referring first to FIG. **1**, the entire configuration of a non-volatile memory system according to a first embodiment will be described. FIG. **1** is a block diagram of a non-volatile memory system **100** according to the first embodiment of the present invention.

[0028] With reference to FIG. **1**, the non-volatile memory system **100** includes a plurality of NAND memory chips **200** (non-volatile semiconductor memory devices), and a controller **300** for controlling the memory chips **200**. The controller **300** operates in response to a control signal from an external host computer **400**. The controller **300** accesses the memory chips **200** and instructs them to perform data read, data write, data erase, or the like.

[0029] Referring now to FIG. **2**, the specific configuration of each memory chip **200** will be described. With reference to FIG. **2**, each memory chip **200** includes a memory cell array **201** for storing data in a non-volatile manner, and various circuits **202** to **215** for controlling the memory cell array **201**.

[0030] The input/output circuit **202** inputs/outputs a command, an address, and data via an input/output data I/O. The input/output circuit **202** is connected to a command register **204**, a status register **207**, an address register **208**, and a data register **211**, as described below.

[0031] A logic circuit **203** receives a chip enable signals /CE1 to /CE4, a command latch enable signal CLE, an address latch enable signal ALE, a write-enable signal/WE, a read-enable signal/RE, a write protect signal/WP, a selection control signal PSL, and other control signals. The logic circuit **203** controls the memory cell array **201** according to those signals. The logic circuit **203** is connected to the input/output circuit **202** and a control circuit **205** as described below. A command register **204** decodes a command that is input to the input/output circuit **202**. The command register **204** is connected to the control circuit **205** as described below.

[0032] The control circuit **205** performs the data transfer control and the sequence control of the data write/erase/read. The control circuit **205** is connected to status registers **206** and **207**, a data register **211**, a column decoder **212**, a sense amplifier **214**, and a high voltage generation circuit **215**, as described below.

[0033] The status register **206** (which shows RY//BY in FIG. **2** and may hereinafter be referred to as a first status register) outputs a signal to the Ready/Busy terminal that shows the Ready/Busy state of the memory chip **200**. The status register **207** (which may hereinafter be referred to as a second status register) receives a signal from the control circuit **205** that shows the state (such as Pass/Fail and Ready/Busy) of the memory chip **200**, and outputs the signal to the host computer **400** via the input/output circuit **202**.

[0034] The status register **207** includes a region AR for holding an interruption information. The interruption information is information that is input from the control circuit **205**. The interruption information is input from the control circuit **205** when the first write operations are performed to all memory transistors MTr and an interrupt operation occurs before the first write operations are completed. The interruption information will be described in more detail below.

[0035] A row address buffer **209** and a column address buffer **210** receive address data via the address register **208** and transfer it. The row address buffer **209** is connected to a row decoder **213** as described below. The column address buffer **210** is connected to a column decoder **212** as described below.

[0036] The data register **211** has functions of temporarily holding write data to the memory cell array **201** and of temporarily holding read data from the memory cell array **201**. The write data is transferred to the data register **211** via the input/output circuit **202** and a data bus BUS. [0037] The column decoder **212** and the row decoder **213** perform a control of selecting, according to address data supplied from the row address buffer **209** and the column address buffer **210**, a word-line WL, a bit-line BL, a source-line SL, and the like in the memory cell array **201** as described below, and applying desired voltages to them. The sense amplifier **214** senses and amplifies the voltage of the bit-line BL, and reads data from the memory cell array **201**. [0038] The high voltage generation circuit **215** generates the desired high voltage for each operation mode. The high voltage generation circuit **215** generates a predetermined high voltage according to an instruction provided from the control circuit **205**. The high voltage generation circuit **215** is connected to the memory cell array **201**, the row decoder **213**, and the sense amplifier **214**.

[0039] Referring now to FIG. **3**, the circuitry of the memory cell array **201** will be specifically described.

[0040] With reference to FIG. **3**, the memory cell array **201** includes m memory blocks MB(1), . . . , MB (m). Note that all memory blocks MB(1), . . . , MB(m) may hereinafter be collectively described as a memory block MB.

[0041] Each memory block MB includes memory units MU(1, 1) to MU(2, n) arranged in a matrix of n-rows and 2 columns. The n-rows and 2 columns are merely an example, and the invention is not limited thereto. Each of the memory units MU(1, 1) to MU(2, n) may hereinafter be described merely as a memory unit MU without distinction.

[0042] First ends of the memory units MU(1, 1) to MU(2, n) are connected to bit-lines BL(1) to BL(n). Second ends of the memory units MU(1, 1) to MU(2, n) are connected to a source-line SL. The bit-lines BL(1) to BL(n) are provided in the row direction at a predetermined pitch and extend in the column direction over the memory blocks MB. All bit-lines  $BL(1), \ldots, BL(n)$  may hereinafter be collectively described as a bit-line BL.

[0043] The memory unit MU includes a memory string MS, a source-side select transistor SSTr, and a drain-side select transistor SDTr.

[0044] With reference to FIG. **3**, the memory string MS includes memory transistors MTr1 to MTr8 (memory cells) connected in series and a back gate transistor BTr. The memory transistors MTr1 to MTr4 and MTr5 to MTr8 are connected in series, respectively. Note that the memory transistors MTr1 to MTr8 are arranged in the stacking direction, as described below in FIG. **4** and FIG. **5**. The back gate transistor BTr is connected between the memory transistor MTr4 and the memory transistor MTr5.

[0045] The memory transistors MTr1 to MTr8 accumulate charge in their charge accumulation layers to hold data. The back gate transistor BTr is rendered conductive when at least the memory string MS is selected as an operation target.

[0046] In each of the memory blocks MB(1) to MB(m), gates of the memory transistors MTr1 to MTr8 arranged in n-rows and 2 columns are commonly connected to respective word-lines WL1 to WL8. Gates of the back gate transistors BTr arranged in n-rows and 2 columns are commonly

connected to a back gate line BG.

[0047] The source-side select transistor SSTr has a drain connected to a source of the memory string MS. The source-side select transistor SSTr has a source connected to the source-line SL. In each memory block MB, gates of the n source-side select transistors SSTr aligned in the row direction are commonly connected to one source-side select gate line SGS(1) or SGS(2). Note that the source-side select gate lines SGS(1) and SGS(2) may hereinafter be collectively referred to as a source-side select gate line SGS without distinction.

[0048] The drain-side select transistor SDTr has a source connected to a drain of the memory string MS. The drain-side select transistor SDTr has a drain connected to the bit-line BL. In each memory block MB, gates of the n drain-side select transistors SDTr aligned in the row direction are commonly connected to one drain-side select gate line SGD(1) or SGD(2). Note that the, drain-side select gate lines SGD(1) and SGD(2) may hereinafter be collectively referred to as a drain-side select gate line SGD without distinction.

### [Stacked Structure]

[0049] With reference to FIG. **4** and FIG. **5**, one memory block MB includes a back gate layer **30**, a memory layer **40**, a select transistor layer **50**, and a wiring layer **60**, which are sequentially stacked on a substrate **20**. The back gate layer **30** functions as the back gate transistors BTr. The memory layer **40** functions as the memory transistors MTr1 to MTr8. The select transistor layer **50** functions as the drain-side select transistors SDTr and the source-side select transistors SSTr. The wiring layer **60** functions as the source-line SL and the bit-line BL.

[0050] With reference to FIG. **4** and FIG. **5**, the back gate layer **30** includes a back gate conductive layer **31**. The back gate conductive layer **31** functions as the back gate line BG and as the gates of the back gate transistors BTr. The back gate conductive layer **31** extends two-dimensionally like a plate in the row and column directions parallel to the semiconductor substrate **20**. The back gate conductive layer **31** is made of a material such as polysilicon (poly-Si).

[0051] With reference to FIG. 5, the back gate layer 30 includes a memory gate insulating layer 43 and a joining semiconductor layer 44B. The memory gate insulating layer 43 is provided between the joining semiconductor layer 44B and the back gate conductive layer 31. The joining semiconductor layer 44B functions as a body (channel) of the back gate transistor BTr. The joining semiconductor layer 44B trims the back gate conductive layer 31. The joining semiconductor layer 44B is formed in a generally rectangular shape having a longitudinal direction in the column direction when viewed in top plan view. A plurality of joining semiconductor layers 44B are formed in a matrix in the row and column directions in one memory block MB. Each joining semiconductor layer 44B is made of a material such as polysilicon (poly-Si).

[0052] With reference to FIG. **4** and FIG. **5**, the memory layer **40** is formed in a layer above the back gate layer **30**. The memory layer **40** includes four word-line conductive layers **41***a* to **41***d*. The word-line conductive layer **41***a* functions as the word-line WL4 and as the gates of the memory transistors MTr4. The word-line conductive layer **41***a* also functions as the word-line WL5 and as the gates of the memory transistors MTr5. Likewise, the word-line conductive layers **41***b* to **41***d* function as the respective word-lines WL1 to WL3 and as the respective gates of the memory transistors MTr1 to MTr3. The word-line conductive layers **41***b* to **41***d* also function as the respective word-lines WL6 to WL8 and as the respective gates of the memory transistors MTr6 to MTr8.

[0053] The word-line conductive layers **41***a* to **41***d* are stacked with an interlayer insulating layer **45** disposed therebetween. The word-line conductive layers **41***a* to **41***d* reside at a certain pitch in the column direction and extend in the row direction (a direction perpendicular the plane of FIG. **3**) as the longitudinal direction. The word-line conductive layers **41***a* to **41***d* are made of a material such as polysilicon (poly-Si).

[0054] With reference to FIGS. **4** and **5**, the memory layer **40** includes a memory gate insulating layer **43**, a columnar semiconductor layer **44**A, and a dummy semiconductor layer **44**D. The

memory gate insulating layer **43** is provided between the columnar semiconductor layer **44**A and the word-line conductive layers **41***a* to **41***d*. The columnar semiconductor layer **44**A functions as the bodies (channels) of the memory transistors MTr1 to MTr8. The dummy semiconductor layer **44**D does not function as the bodies of the memory transistors MTr1 to MTr8.

[0055] The memory gate insulating layer **43** includes, from the side surface sides of the word-line conductive layers **41***a* to **41***d* to a side of the memory columnar semiconductor layer **44**A, a block insulating layer **43***a*, a charge accumulation layer **43***b*, and a tunnel insulating layer **43***c*. The charge accumulation layer **43***b* is configured to be capable of accumulating charge.

[0056] The block insulating layer **43***a* is formed on the side surfaces of the word-line conductive layers **41***a* to **41***d* with a predetermined thickness. The charge accumulation layer **43***b* is formed on a side surface of the block insulating layer **43***a* with a predetermined thickness. The tunnel insulating layer **43***c* is formed on a side surface of the charge accumulation layer **43***b* with a predetermined thickness. The block insulating layer **43***a* and the tunnel insulating layer **43***c* are made of a material such as silicon dioxide (SiO.sub.2). The charge accumulation layer **43***b* is made of a material such as silicon nitride (SiN).

[0057] The columnar semiconductor layer **44**A passes through the word-line conductive layers **41***a* to **41***d* and the interlayer insulating layer **45**. The columnar semiconductor layer **44**A extends in a direction perpendicular to the semiconductor substrate **20**. A pair of columnar semiconductor layers **44**A are aligned with the respective end portion vicinities of the joining semiconductor layer **44**B in the column direction. The columnar semiconductor layer **44**A is made of a material such as polysilicon (poly-Si). Note that the dummy semiconductor layer **44**D passes through the word-line conductive layers **41***a* to **41***d* and the interlayer insulating layer **45**. Under the dummy semiconductor layer **44**D, the back gate conductive layer **31** is not provided.

[0058] In the above back gate layer **30** and memory layer **40**, the pair of columnar semiconductor layers **44**A and the joining semiconductor layer **44**B joining the lower ends of the columnar semiconductor layers **44**A form a memory semiconductor layer **44** functioning as a body (channel) of the memory string MS. The memory semiconductor layer **44** is formed in a U shape when viewed in the row direction.

[0059] The above back gate layer **30** has, in other words, a configuration in which the back gate conductive layer **31** surrounds the side surface and bottom surface of the joining semiconductor layer **44**B via the memory gate insulating layer **43**. Further, the above memory layer **40** has, in other words, a configuration in which the word-line conductive layers **41***a* to **41***d* surround the side surface of the columnar semiconductor layer **44**A via the memory gate insulating layer **43**. [0060] With reference to FIG. **4** and FIG. **5**, the select transistor layer **50** includes a source-side conductive layer **51***a*, a drain-side conductive layer **51***b*, and a dummy conductive layer **51***c*. The source-side conductive layer **51***a* functions as the source-side select gate line SGS and as the gates of the source-side select gate line SGD and as the gates of the drain-side select gate line SGS or the drain-side select gate line SGS or the drain-side select gate line SGD.

[0061] The source-side conductive layer **51***a* is formed in a layer above one of the first columnar semiconductor layers **44**A included in the memory semiconductor layer **44**. The drain-side conductive layer **51***b* is formed in the same layer as the source-side conductive layer **51***a*. The layer **51***b* is also formed in a layer above the other one of the columnar semiconductor layers **44**A included in the memory semiconductor layer **44**. The dummy conductive layer **51***c* is formed in the same layer as the source-side conductive layer **51***a* and is formed in a portion other than the portion over the columnar semiconductor layer **44**A. More than one source-side conductive layers **51***a*, drain-side conductive layers **51***b*, and dummy conductive layers **51***c* are provided at a predetermined pitch in the column direction and extend in the row direction. The source-side conductive layer **51***a* and the drain-side conductive layer **51***b* are made of a material such as

polysilicon (poly-Si).

[0062] With reference to FIG. **5**, the select transistor layer **50** includes a source-side gate insulating layer **53***a*, a source-side columnar semiconductor layer **54***a*, a drain-side gate insulating layer **53***b*, a drain-side columnar semiconductor layer **54***b*, and a dummy semiconductor layer **54**D. The source-side columnar semiconductor layer **54***a* functions as a body (channel) of the source-side select transistor SSTr. The drain-side columnar semiconductor layer **54***b* functions as a body (channel) of the drain-side select transistor SDTr.

[0063] The source-side gate insulating layer **53***a* is provided between the source-side conductive layer **51***a* and the source-side columnar semiconductor layer **54***a*. The source-side columnar semiconductor layer **54***a* passes through the source-side conductive layer **51***a*. The source-side columnar semiconductor layer **54***a* is connected to a side surface of the source-side gate insulating layer **53***a* and a top surface of one of the pair of columnar semiconductor layers **44**A. The source-side columnar semiconductor layer **54***a* is formed in a columnar shape extending in a direction perpendicular to the semiconductor substrate **20**. The source-side columnar semiconductor layer **54***a* is made of a material such as polysilicon (poly-Si).

[0064] The drain-side gate insulating layer **53***b* is provided between the drain-side conductive layer **51***b* and the drain-side columnar semiconductor layer **54***b*. The drain-side columnar semiconductor layer **54***b* passes through the drain-side conductive layer **51***b*. The drain-side columnar semiconductor layer **54***b* is connected to a side surface of the drain-side gate insulating layer **53***b* and a top surface of the other one of the pair of columnar semiconductor layers **44**A. The drain-side columnar semiconductor layer **54***b* is formed in a columnar shape extending in a direction perpendicular to the semiconductor substrate **20**. The drain-side columnar semiconductor layer **54***b* is made of a material such as polysilicon (poly-Si).

[0065] The dummy semiconductor layer **54**D passes through the dummy conductive layer **51***c*. The dummy semiconductor layer **54**D is formed in an I shape. A bottom surface of the dummy semiconductor layer **54**D is in contact with a top surface of the dummy semiconductor layer **44**D. [0066] The wiring layer **60** includes a source-line layer **61**, a bit-line layer **62**, and a plug layer **63**. The source-line layer **61** functions as the source-line SL. The bit-line layer **62** functions as the bit-line BL.

[0067] The source-line layer **61** is in contact with a top surface of the source-side columnar semiconductor layer **54***a* and extends in the row direction. The bit-line layer **62** is in contact with a top surface of the drain-side columnar semiconductor layer **54***b* via the plug layer **63** and extends in the column direction. The source-line layer **61**, the bit-line layer **62**, and the plug layer **63** are made of metal material such as tungsten.

### [Operations]

[0068] A description is now given of an erase operation, a first write operation, and a second write operation according to the first embodiment. For convenience of description, a 2-bit/cell is described as an example.

[0069] Specifically, threshold voltage distributions of the memory transistor MTr may include one negative distribution (E) and four positive distributions (EP, A, B, and C). FIG. **6** illustrates a relationship between the 2-bit four-level data (data "11," "10," "01," and "00") stored in the memory transistor MTr and the threshold voltage distributions of the memory transistor MTr. Here, data "11" (E and EP) indicates an erased state and data "10," "01," "00" (A, B, and C) indicate a write state. A lower limit of the threshold voltage distribution E has a negative value. The lower limits of the threshold voltage distributions EP, A, B, and C have positive values. The threshold voltage distributions EP, A, B, and C are arranged in the positive direction at a predetermined margin.

[0070] The erase operation causes holes to be trapped in the charge accumulation layer **43***b* of the memory transistor MTr, thereby moving the threshold voltage distributions EP, A, B, and C in the negative direction to be set to the threshold voltage distribution E. The first write operation is

performed after the erase operation. The first write operation causes electrons to be trapped in the charge accumulation layer **43***b* of the memory transistor MTr, thereby moving the threshold voltage distribution E in the positive direction to be set to the threshold voltage distribution EP. [0071] The second write operation causes electrons to be trapped in the charge accumulation layer **43***b* of the memory transistor MTr, and moves, depending on the trapped amount, the threshold voltage distribution E or EP in the positive direction to be set to the threshold voltage distribution A, B, or C (A<B<C).

[0072] The reason for performing the first write operation will now be described. First, referring to FIG. 7, the issue if the first write operation is not performed will be described. The charge accumulation layer **43***b* is continuous through the memory transistors MTr1 to MTr8. Accordingly, in this case, if one memory transistor MTr has, for example, a threshold voltage distribution A and another memory transistor MTr adjacent to that memory transistor MTr has a threshold voltage distribution E, charges (electrons, holes) move between the adjacent memory transistors MTr1 to MTr8 over time. Specifically, with reference to FIG. 7, it is assumed that after the erase operation is performed, the first write operation is not performed, and the second write operation is performed only to the selected memory transistor MTr2, and other non-selected memory transistors MTr1 and MTr3 to MTr8 remain in the erased state. In this case, the charge accumulation layer **43***b* of the selected memory transistor MTr2 is in a state in which electrons are trapped, and the charge accumulation layer **43***b* of the other non-selected memory transistors MTr1 and MTr3 to MTr8 is in a state in which holes are trapped. Thus, between the adjacent memory transistors MTr1, MTr2, and MTr3, charges (electrons, holes) may recombine, thereby losing data of the selected memory transistor MTr2.

[0073] Therefore, the non-volatile semiconductor memory device according to the first embodiment performs the first write operation after the erase operation. Thus, with reference to FIG. **8**, the charge accumulation layer **43***b* of the memory transistors MTr1 to MTr8 is in a state in which electrons are trapped regardless of stored data. Therefore, the first embodiment may reduce the charge recombination between the adjacent memory transistors MTr1 to MTr8. As a result, the data loss (degradation) may be reduced.

[0074] The first write operation described above is performed more than once by the control circuit **205**. With reference to FIG. **8**, the first write operation is performed once for each of the memory transistors MTr1 to the memory transistors MTr8 commonly connected to the respective word-lines WL1 to WL8. The first write operation is performed in the order of the memory transistors MTr1 to MTr8.

[0075] Referring now to FIG. **9**, a schematic operation of the control circuit **205** will be described. After the erase operation, the control circuit **205** performs the first write operations in the idle state (idling) in which various operations such as the second write operation and the read operation are not performed. Then, when an execution command of the second write operation or the read operation (execution command for an operation except for the erase operation and the first write operation) is received during the first write operations, the control circuit **205** performs the second write operation or the read operation (interrupt operation) during the first write operations. Because of the interrupt operation, the first embodiment may rapidly perform the second write operation and the read operation even during the first write operations.

[0076] With reference to FIG. **9**, the control circuit **205** is typically in the idle state (S**101**) and receives an erase command CMDe from the controller **300**. Here, the erase command CMDe in the first embodiment is a command for performing the erase operation and then successively performing the first write operations. Therefore, when the control circuit **205** receives the erase command CMDe in step S**101**, it first performs the erase operation (S**102**), and then performs the successive first write operations (S**103** and S**104**).

[0077] Specifically, in step S**103**, the control circuit **205** checks whether or not there is an interruption command CMDb for interrupting the first write operations. Here, when the

interruption command CMDb is not present, the control circuit **205** performs the first write operation to, for example, the memory transistors MTr1 commonly connected to one word-line WL1 (S**104**). Then, it is checked again whether the interruption command CMDb is present or not (S**103**). When the interruption command CMDb is not present, the first write operation is performed to the memory transistors MTr2 commonly connected to the one word-line WL2 (S**104**). Then steps S**103** and S**104** are repeated, and when it is determined that the first write operations are completed to all memory transistors MTr1 to MTr8, the control circuit **205** returns to the idle state (S**101**).

[0078] In the above step S103, when the interruption command CMDb is present, then the control circuit 205 determines whether or not the other execution command (read command CMDr or write command CMDw), or a resume command CMDs is present (S105). When receiving the other execution command CMDr or CMDw, the control circuit 205 performs that operation (S106), and returns to the process in step S105. In step S105, the control circuit 205 resumes, when it receives the resume command CMDs, the first write operation in response to the resume command CMDs (S104).

[0079] Here, it is possible to consider, as a comparative example, a process in which immediately after the erase operation or the second write operation, the first write operations are intermittently performed preferentially than the other operations. In the process in the comparative example, however, the other operations requested in the first write operations are performed after the first write operations are completed. Further, the memory cell array 201 in this embodiment includes three-dimensionally arranged memory transistors MTr1 to MTr8, and thus it has a larger capacity than the conventional memory cell array including two-dimensionally arranged memory transistors. Thus, adoption of the process of the comparative example in this embodiment will dramatically increase the delay time. In this embodiment, therefore, the process shown in FIG. 9 is performed to rapidly perform the second write operation and the read operation even during the first write operations.

[0080] Referring now to FIG. **10**, an example is described in which the erase operation and the first write operations are performed without an interruption. With reference to FIG. **10**, the control circuit **205** receives, from the controller **300**, an erase address input command CMDeadd and an address data ADDe. Then, the control circuit **205** receives the erase command CMDe. Then, the control circuit **205** performs the erase operation to the memory transistor MTr in the address assigned by the erase command CMDe and address data ADDe (Erase). The memory chip **200** enters the busy state. Then, continuously after the erase operation, the control circuit **205** successively performs the first write operations. After the first write operations are completed and the memory chip **200** is in a ready state, the control circuit **205** receives a status command CMDst and outputs the erase status ST to the controller **300** via the status register **207**. The controller **300** holds the erase status ST.

[0081] The erase status ST is indicated by, for example, 3-bit data. FIG. **11** illustrates the correspondence between the configuration of the erase status ST and I/O0 to I/O7. [0082] The first bit data (corresponding to I/O0) of the erase status ST is data indicating whether the erase operation passes or fails. The second bit data (corresponding to I/O1) is data indicating whether the first write operations are completed or not to all memory cell transistors MTr1 to MTr8 connected to all word-lines WL1 to WL8. Further, the third bit data (corresponding to I/O2) is data indicating whether the first write operations to all memory transistors MTr1 to MTr8 pass or fail. For example, even if the first write operation fails only to one memory transistor MTr1 (only the memory transistor MTr1 is defective), data corresponding to I/O2 "fails." Therefore, data corresponding to I/O2 may identify the defective memory block MB.

[0083] Referring now to FIG. **12**, an example is described in which the read operation or the like interrupts the first write operations and is performed. FIG. **12** shows an example in which after the first write operations in the memory transistors MTr1 to MTr4 connected to the respective word-

lines WL1 to WL4 are completed, the read operation is performed. With reference to FIG. **12**, like FIG. **10**, the control circuit **205** performs the erase operation (Erase), and then successively performs the first write operations (Erase, EP Prog for MTr1-4). When, during the first write operations, the host computer **400** has an access regarding the read operation, the control circuit **205** receives the interruption command CMDb from the controller **300**. Then, the control circuit **205** interrupts, in response to the interruption command CMDb, the successive first write operations. Then, the control circuit **205** receives the status command CMDst. In response to the status command CMDst, the control circuit **205** outputs the erase status ST to the controller **300**. In so doing, along with the output of the erase status ST, the control circuit **205** stores the interruption information in the region AR in the status register **207** in the memory chip **200** (see FIG. **2**). The interruption information is related to the state in which the first write operations are interrupted. Here, the interruption information indicates that the first write operations are performed to the memory transistors MTr1 to MTr4, and the first write operations are not performed to the memory transistors MTr5 to MTr8.

[0084] Then, the control circuit **205** receives a read address input command CMDradd and an address data ADDr. Then, the control circuit **205** receives the read command CMDr, and performs the read operation to the memory transistor MTr in the address assigned by address data ADDr (Read). Then, the control circuit **205** outputs read data Data.

[0085] Then, the control circuit **205** receives the resume command CMDs from the controller **300**, thereby resuming the first write operations to the remaining memory transistors MTr5 to MTr8 to which the first write operations are not performed (EP Prog for MTr5-8). Here, the control circuit **205** reads the interruption information from the status register **207**. According to the interruption information, the control circuit **205** resumes the first write operations from the memory transistor MTr5.

[0086] As described above, this embodiment may provide a non-volatile semiconductor memory device that may have improved reliability of data held in the memory transistor (the memory cell). [0087] The non-volatile semiconductor memory device according to this embodiment is discussed using, as a comparative example, a non-volatile semiconductor memory device in which the erase operation is continuously followed by the first write operations and then the read operation and the second write operation may be performed.

[0088] In the comparative example, the read operation and the second write operation are performed after the first write operations are completed. In other words, this increases the total time of the erase operation and the first write operations, thereby having to wait for the next read operation and the second write operation for a long period of time.

[0089] However, the non-volatile semiconductor memory device according to this embodiment performs the first write operation during the idle state. In other words, when the read operation and the second write operation are not performed, the erase operation is followed by the first write operations. When the first write operations are interrupted by the read operation or the second write operation, the interrupt operation is prioritized. Then, when the interrupt operation is completed and the idle state occurs, the first write operations are resumed.

[0090] As a result, the next read operation and second write operation may be performed after the erase operation, thereby not having to wait for the execution time of the first write operations. The non-volatile semiconductor memory device according to this embodiment may perform the read operation and the second write operation more quickly after the erase operation than the device in the comparative example. As a result, the non-volatile semiconductor memory device according to this embodiment may have improved performance compared to the device in the comparative example.

### Second Embodiment

[0091] A non-volatile memory system according to a second embodiment will now be described. The configuration of the second embodiment is similar to that of the first embodiment and thus its

description is omitted here. As described below, the second embodiment has different first write operations from the first embodiment.

[0092] Referring first to FIG. **13**, an example is described in which the erase operation and the first write operations are performed without an interruption. Here, in the above first embodiment, in response to one status command CMDst, one erase status ST is output to the controller **300**. [0093] Because, however, the erase status ST does not include information (interruption information) indicating whether the first write operation is completed or not for each memory transistor MTr, the controller **300** may not identify the state where the first write operations are interrupted. In contrast, in the second embodiment, with reference to FIG. 13, in response to one status command CMDst, a plurality of erase statuses ST(1), (2), . . . are output to the controller **300**. The first erase status ST(1) indicates whether the erase operation passes or fails. Second or subsequent erase statuses ST(2), (3), . . . , each include information (interruption information) indicating whether the first write operations to the memory transistors MTr1, MTr2, . . . , connected to the respective word-lines WL1, WL2, . . . , are completed or not, and information indicating whether each first write operation passes or fails. Because this embodiment provides 8 word-lines WL1 to WL8, 9 erase statuses (1) to (9) are output to and stored in the controller **300**. Therefore, these erase statuses  $ST(1), \ldots, (9)$  may allow the controller **300** to identify the state where the first write operations is interrupted and identify the defective memory transistor MTr. [0094] Referring now to FIG. **14**, an example of the erase statuses ST(1) and ST(2) will be described. The erase status ST(1) is indicated by, for example, 1-bit data, and the erase status ST(2) is indicated by, for example, 2-bit data. FIG. 14 illustrates the correspondence between the configurations of the erase statuses ST(1) and ST(2) and I/O0 to I/O7. [0095] The first bit data (corresponding to I/O0) of the erase status ST(1) is data indicating whether the erase operation passes or fails. The first bit data (corresponding to I/O0) of the erase status ST(2) is data indicating whether the first write operation is completed or not to the memory transistor MTr1. And, the second bit data (corresponding to I/O1) of the erase status ST(2) is data indicating whether the first write operation to the memory transistor MTr1 passes or fails. Note that the erase statuses ST(3) to ST(9) are only different from the erase status ST(2) in that the target memory transistor MTr is different, and thus their detailed description is omitted here. [0096] Referring now to FIG. **15**, an example is described in which the read operation or the like interrupts the first write operations and is performed. FIG. 15 shows an example in which after the first write operations to the memory transistors MTr1 to MTr4 connected to the respective wordlines WL1 to WL4 are completed, the read operation is performed. With reference to FIG. 15, after the read operation Read, the control circuit **205** receives, from the controller **300**, the resume command CMDs for resuming the first write operation, and an address Adds, and then resumes the first write operations from the memory transistor MTr5 assigned by the address Adds. Here, as described above, the controller **300** stores, according to the erase statuses  $ST(1), \ldots, ST(9)$ , whether the first write operation is completed or not (the interruption information) for each of the memory transistors MTr1 to MTr8. Thus, the controller **300** may generate the address Adds when

[0097] As described above, in the second embodiment, the interruption information of the first write operations is held in the controller **300** according to the erase statuses ST(1) to ST(9). Thus, in the second embodiment, unlike the first embodiment, it is not necessary to hold the interruption information in the memory chip **200** (the status register **207**).

[0098] Note that the non-volatile semiconductor memory device in the second embodiment may provide a similar advantage to that in the first embodiment.

### Third Embodiment

the first write operations are resumed.

[0099] A non-volatile memory system according to a third embodiment will now be described. The configuration of the third embodiment is similar to that of the first embodiment and thus its description is omitted here. As described below, the third embodiment has different first write

operations from the first embodiment.

[0100] FIG. **16** illustrates a process when the first write operation is interrupted, after the first write operations to the memory transistors MTr1 to MTr4 connected to the respective word-lines WL1 to WL4 are completed, in the third embodiment. In the first embodiment, when the first write operations are completed up to the memory transistor MTr4, the first write operation is resumed from the memory transistor MTr5. In contrast, in the third embodiment, with reference to FIG. **16**, the first write operation is resumed from the memory transistor MTr4. Further, in the third embodiment, when resuming, the first write operation to the memory transistor MTr4 is performed after a verify operation determining whether or not the threshold of the memory transistor MTr4 is set to a predetermined value.

[0101] The reason for resuming the first write operation as shown in FIG. **16** will now be described. As described above, if after the first write operations to the memory transistors MTr1 to MTr4 are completed, the first write operation is interrupted, the charge accumulation layer **43***b* of the memory transistors MTr1 to MTr4 is in the state in which electrons are trapped. In contrast, the charge accumulation layer **43***b* of the memory transistors MTr5 to MTr8 remains in the state in which holes are trapped. Thus, charges (electrons or holes) of the memory transistors MTr4 and MTr5 may recombine, thereby reducing the threshold voltage of the memory transistor MTr4. Therefore, the third embodiment resumes the first write operation from the memory transistor MTr4. Therefore, the longer time it takes before the first write operation is resumed, the more effective the third embodiment is.

[0102] Note that the non-volatile semiconductor memory device in the third embodiment may also provide a similar advantage to that in the first embodiment.

Fourth Embodiment

[0103] A non-volatile memory system according to a fourth embodiment will now be described. The configuration of the fourth embodiment is similar to that of the first embodiment and thus its description is omitted here. As described below, the fourth embodiment has different first write operations from the first embodiment.

[0104] Referring first to FIG. 17, an example is described in which the erase operation and the first write operation are performed without an interruption. With reference to FIG. 17, in the fourth embodiment, the control circuit 205 receives, unlike the first embodiment, a first write command CMDep independently from the erase command CMDe. In the fourth embodiment, the erase command CMDep is a command for performing the erase operation, and the first write command CMDep is a command for successively performing the first write operations. In response to the first write command CMDep, the control circuit 205 successively performs the first write operations. After all first write operations are completed, the control circuit 205 outputs the erase status ST.

[0105] Referring now to FIG. **18**, an example is described in which the read operation or the like interrupts the first write operations and is performed. FIG. **18** shows an example in which after the first write operations to the memory transistors MTr1 to MTr4 connected to the respective wordlines WL1 to WL4 are completed, the read operation is performed. With reference to FIG. **18**, after the read operation Read, the control circuit **205** receives, from the controller **300**, a resume command CMDs for resuming the first write operations, and resumes the first write operations from the memory transistor MTr5.

[0106] Note that the non-volatile semiconductor memory device in the fourth embodiment may also provide a similar advantage to that in the first embodiment.

Fifth Embodiment

[0107] A non-volatile memory system according to a fifth embodiment will now be described. The configuration of the fifth embodiment is similar to that of the first embodiment and thus its

description is omitted here. As described below, the fifth embodiment has different first write operations from the first embodiment.

[0108] With reference to FIG. **19**, in the fifth embodiment, the control circuit **205** receives inputs of a plurality of first write commands CMDep(1) to CMDep(8) for performing one first write operation to the respective memory transistors MTr1 to MTr8. Then, the control circuit **205** performs, according to the first write commands CMDep(1) to CMDep(8), the first write operations to the respective memory transistors MTr1 to MTr8. Then, the control circuit **205** receives, after performing the first write operations to the memory transistors MTr1 to MTr8, the status command CMDst. In response to the status command CMDst, the control circuit **205** outputs the erase status ST' to the controller **300**. The erase status ST' includes information indicating whether the first write operations are completed or not for the memory transistors MTr1 to MTr8.

[0109] In the above fifth embodiment, the first write operations to the memory transistors MTr1 to MTr8 are performed by the respective different first write commands CMDep(1) to CMDep(8). Therefore, the control circuit **205** receives, during the first write operations, the read command CMDr and the write command CMDw, in response to which the control circuit **205** may perform the read operation and the second write operation. Further, because the controller **300** receives the erase status ST' for each first write operation, the controller **300** may identify the memory transistor MTr to which the first write operation is completed.

[0110] Here, in the above first to fourth embodiments, the controller **300** needs to issue the interruption command CMDb and the resume command CMDs. In contrast, the fifth embodiment does not need the interruption command CMDb and the resume command CMDs. Therefore, the fifth embodiment may provide shorter processing time than the first to fourth embodiments. [0111] Note that the non-volatile semiconductor memory device in the fifth embodiment may also provide a similar advantage to that in the first embodiment. [Others]

[0112] While certain embodiments of the inventions have been described, these embodiments have been presented by way of example only, and are not intended to limit the scope of the inventions. Indeed, the novel methods and systems described herein may be embodied in a variety of other forms; furthermore, various omissions, substitutions and changes in the form of the methods and systems described herein may be made without departing from the spirit of the inventions. The accompanying claims and their equivalents are intended to cover such forms or modifications as would fall within the scope and spirit of the inventions.

[0113] For example, in the above embodiments, the first write operation is performed to a memory transistor MTr that stores four-level data. However, the first write operation may also be performed to a memory transistor MTr that stores binary data as shown in FIG. **20**.

[0114] FIG. **20** shows a relationship between 1-bit binary data (data "1" and "0") stored in the memory transistor MTr and threshold voltage distributions of the memory transistor MTr. Here, data "1" (E and EP) indicates the erased state, and data ".sub.0" (A) indicates the write state. A lower limit of the threshold voltage distribution E has a negative value. The lower limits of the threshold voltage distributions EP and A have positive values. The threshold voltage distributions EP and A are arranged in the positive direction at a predetermined margin.

[0115] With reference to FIG. **20**, the erase operation causes holes to be trapped in the charge accumulation layer **43***b* of the memory transistor MTr, thereby moving the threshold voltage distributions EP and A in the negative direction to be set to the threshold voltage distribution E. The first write operation causes electrons to be trapped in the charge accumulation layer **43***b* of the memory transistor MTr, thereby moving the threshold voltage distribution E in the positive direction to be set to the threshold voltage distribution EP. The second write operation causes electrons to be trapped in the charge accumulation layer **43***b* of the memory transistor MTr, and move, depending on the trapped amount, the threshold voltage distribution E or EP in the positive direction to be set to the threshold voltage distribution A.

## **Claims**

1: A memory system comprising a non-volatile semiconductor memory device and a memory controller, the memory device including: a semiconductor substrate; a source line provided above the semiconductor substrate a bit line provided above the semiconductor substrate; a first select gate line provided above the semiconductor substrate; and a second select gate line provided above the semiconductor substrate, a plurality of word lines stacked between the semiconductor substrate and the bit line; a first semiconductor layer penetrating the first select gate line, the word lines and the second select gate line, and a charge accumulation layer provided between the first semiconductor layer and the first select gate line, between the first semiconductor layer and the word lines and between the first semiconductor layer and the second select gate line, the first semiconductor layer and the charge accumulation layer forming a first select transistor to a gate of which the first select gate line is connected, a plurality of memory cells to gates of which the word lines are connected, respectively and a second select transistor to a gate of which the second select gate line is connected; and a control circuit configured to perform an erase operation to bring threshold voltage levels of the memory cells below a first threshold voltage level, a first write operation to bring the threshold voltage levels of the memory cells above a second threshold voltage level, the first write operation being performed after the erase operation, the second threshold voltage level being higher than the first threshold voltage level, and a second write operation to bring at least part of the threshold voltage levels of the memory cells above a third threshold voltage level, the second write operation being performed after the first write operation, the third threshold voltage level being higher than the second threshold voltage level, the memory controller connected to the memory device and configured to send a command to the memory device, wherein the control circuit of the memory device is further configured to upon receipt of a suspend command sent from the memory controller during when the first write operation is being performed, suspend the first write operation, upon receipt of a first command sent from the memory controller after the first write operation has been suspended, perform a first operation, and upon receipt of a resume command sent from the memory controller after the first operation has been performed, resume the first write operation.