



US012384961B2

(12) **United States Patent**
Kim et al.

(10) **Patent No.: US 12,384,961 B2**(45) **Date of Patent: Aug. 12, 2025**

(54) **INK COMPOSITION, ORGANIC LIGHT-EMITTING DEVICE USING THE INK COMPOSITION, AND METHOD OF MANUFACTURING ORGANIC LIGHT-EMITTING DEVICE USING THE INK COMPOSITION**

51/0032; H01L 51/005; H01L 51/0059;
C09K 11/06; C09K 2211/1011; C09K
11/10; C09K 11/08; C09K 11/0805;
C09K 11/0838

See application file for complete search history.

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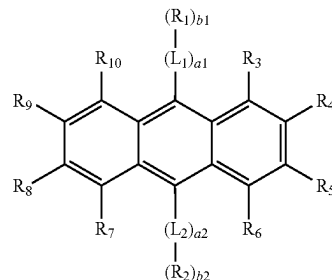
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HOUTTEMAN PLLC

(57) **ABSTRACT**

Provided are an ink composition, an organic light-emitting device using the ink composition, and a method of manufacturing an organic light-emitting device using the ink composition. The ink composition contains a compound represented by Formula 1, an amine-based compound, and a polar solvent:

<Formula 1>



wherein, in Formula 1,
 L_1 and L_2 are each independently a substituted or unsubstituted C_5 - C_{60} carbocyclic group or a substituted or unsubstituted C_1 - C_{60} heterocyclic group. Details about the compound of Formula 1, the amine-based compound, and the polar solvent are provided.

15 Claims, 1 Drawing Sheet

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(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 379 days.

(21) Appl. No.: **15/801,762**

(22) Filed: **Nov. 2, 2017**

(65) **Prior Publication Data**

US 2018/0130951 A1 May 10, 2018

(30) **Foreign Application Priority Data**

Nov. 4, 2016 (KR) 10-2016-0146913

(51) **Int. Cl.**

H01L 51/00 (2006.01)
C09K 11/02 (2006.01)
C09K 11/06 (2006.01)
H10K 71/12 (2023.01)
H10K 71/15 (2023.01)
H10K 85/60 (2023.01)
H10K 50/11 (2023.01)
H10K 71/00 (2023.01)
H10K 71/40 (2023.01)
H10K 85/10 (2023.01)
H10K 102/00 (2023.01)

(52) **U.S. Cl.**

CPC **C09K 11/025** (2013.01); **C09K 11/06** (2013.01); **H10K 71/12** (2023.02); **H10K 71/15** (2023.02); **H10K 85/615** (2023.02); **H10K 85/622** (2023.02); **H10K 85/626** (2023.02); **H10K 85/633** (2023.02); **H10K 85/6572** (2023.02); **C09K 2211/1007** (2013.01); **C09K 2211/1011** (2013.01); **H10K 50/11** (2023.02); **H10K 71/00** (2023.02); **H10K 71/40** (2023.02); **H10K 85/1135** (2023.02); **H10K 2102/361** (2023.02)

(58) **Field of Classification Search**

CPC H01L 51/0058; H01L 51/0052; H01L 51/0003; H01L 51/006; H01L 51/0054; H01L 51/5012; H01L 51/5024; H01L 51/0028; H01L 51/0077; H01L 51/0094; H01L 51/50; H01L 2251/30; H01L 2251/5376; H01L 2924/01014; H01L

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INK COMPOSITION, ORGANIC LIGHT-EMITTING DEVICE USING THE INK COMPOSITION, AND METHOD OF MANUFACTURING ORGANIC LIGHT-EMITTING DEVICE USING THE INK COMPOSITION

CROSS-REFERENCE TO RELATED APPLICATION

This application claims the benefit of Korean Patent Application No. 10-2016-0146913 filed on Nov. 4, 2016 in the Korean Intellectual Property Office, the disclosure of which is incorporated herein in its entirety by reference.

BACKGROUND

1. Field

One or more embodiments relate to an ink composition, an organic light-emitting device using the ink composition, and a method of manufacturing an organic light-emitting device using the ink composition.

2. Description of the Related Art

Organic light-emitting devices are self-emission devices that produce full-color images, and also have wide viewing angles, high contrast ratios, short response times, and excellent characteristics in terms of brightness, driving voltage, and response speed, compared to devices in the art.

In an example, an organic light-emitting device may include a first electrode disposed on a substrate, and a hole transport region, an emission layer, an electron transport region, and a second electrode, which are sequentially disposed on the first electrode. Holes provided from the first electrode may move toward the emission layer through the hole transport region, and electrons provided from the second electrode may move toward the emission layer through the electron transport region. Carriers, such as holes and electrons, recombine in the emission layer to produce excitons. These excitons transit from an excited state to a ground state, thereby generating light.

SUMMARY

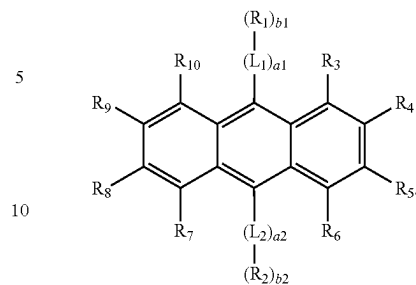
Aspects of the present disclosure provide an ink composition, an organic light-emitting device using the ink composition, and a method of manufacturing an organic light-emitting device using the ink composition.

Additional aspects will be set forth in part in the description which follows and, in part, will be apparent from the description, or may be learned by practice of the presented embodiments.

An aspect provides an ink composition including a compound represented by Formula 1 below, an amine-based compound, and a polar solvent:

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<Formula 1>



In Formula 1,

L_1 and L_2 may each independently be a substituted or unsubstituted C_5 - C_{60} carbocyclic group or a substituted or unsubstituted C_1 - C_{60} heterocyclic group,

R_1 to R_{10} may each independently be selected from hydrogen, deuterium, $-F$, $-Cl$, $-Br$, $-I$, a hydroxyl group, a cyano group, a nitro group, $-Si(Q_{31})(Q_{32})(Q_{33})$, a substituted or unsubstituted C_1 - C_{60} alkyl group, a substituted or unsubstituted C_2 - C_{60} alkenyl group, a substituted or unsubstituted C_2 - C_{60} alkynyl group, a substituted or unsubstituted C_1 - C_{60} alkoxy group, a substituted or unsubstituted C_3 - C_{10} cycloalkyl group, a substituted or unsubstituted C_1 - C_{10} heterocycloalkyl group, a substituted or unsubstituted C_3 - C_{10} cycloalkenyl group, a substituted or unsubstituted C_1 - C_{10} heterocycloalkenyl group, a substituted or unsubstituted C_6 - C_{60} aryl group, a substituted or unsubstituted C_6 - C_{60} aryloxy group, a substituted or unsubstituted C_6 - C_{60} arylthio group, a substituted or unsubstituted C_1 - C_{60} heteroaryl group, a substituted or unsubstituted monovalent non-aromatic condensed polycyclic group, and a substituted or unsubstituted monovalent non-aromatic condensed heteropolycyclic group,

at least one of R_3 to R_{10} may be selected from deuterium, a C_1 - C_{10} alkyl group, and $-Si(Q_{31})(Q_{32})(Q_{33})$,

a_1 and a_2 may each independently be an integer from 1 to 5,

b_1 and b_2 may each independently be an integer from 1 to 5,

at least one substituent of the substituted C_5 - C_{60} carbocyclic group, the substituted C_1 - C_{60} heterocyclic group, the substituted C_1 - C_{60} alkyl group, the substituted C_2 - C_{60} alkenyl group, the substituted C_2 - C_{60} alkynyl group, the substituted C_1 - C_{60} alkoxy group, the substituted C_3 - C_{10} cycloalkyl group, the substituted C_1 - C_{10} heterocycloalkyl group, the substituted C_3 - C_{10} cycloalkenyl group, the substituted C_1 - C_{10} heterocycloalkenyl group, the substituted C_6 - C_{60} aryl group, the substituted C_6 - C_{60} aryloxy group, the substituted C_6 - C_{60} arylthio group, the substituted C_1 - C_{60} heteroaryl group, the substituted monovalent non-aromatic condensed polycyclic group, and the substituted monovalent non-aromatic condensed heteropolycyclic group may be selected from:

deuterium, $-F$, $-Cl$, $-Br$, $-I$, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1 - C_{60} alkyl group, a C_2 - C_{60} alkenyl group, a C_2 - C_{60} alkynyl group, and a C_1 - C_{60} alkoxy group;

a C_1 - C_{60} alkyl group, a C_2 - C_{60} alkenyl group, a C_2 - C_{60} alkynyl group, and a C_1 - C_{60} alkoxy group, each substituted with at least one selected from deuterium, $-F$,

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—Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₃-C₁₀ cycloalkyl group, a C₁-C₁₀ heterocycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₁-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryloxy group, a C₆-C₆₀ arylthio group, a C₁-C₆₀ heteroaryl group, a monovalent non-aromatic condensed polycyclic group, and a monovalent non-aromatic condensed heteropolycyclic group;

a C₃-C₁₀ cycloalkyl group, a C₁-C₁₀ heterocycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₁-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryloxy group, a C₆-C₆₀ arylthio group, a C₁-C₆₀ heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group;

a C₃-C₁₀ cycloalkyl group, a C₁-C₁₀ heterocycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₁-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryloxy group, a C₆-C₆₀ arylthio group, a C₁-C₆₀ heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₁-C₆₀ alkyl group, a C₂-C₆₀ alkenyl group, a C₂-C₆₀ alkynyl group, a C₁-C₆₀ alkoxy group, a C₃-C₁₀ cycloalkyl group, a C₁-C₁₀ heterocycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₁-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryloxy group, a C₆-C₆₀ arylthio group, a C₁-C₆₀ heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group; and

—Si(Q₃₁)(Q₃₂)(Q₃₃), —N(Q₃₁)(Q₃₂), —B(Q₃₁)(Q₃₂), —C(=O)(Q₃₁), —S(=O)₂(Q₃₁), and —P(=O)(Q₃₁)(Q₃₂), and

Q₁ to Q₃, Q₁₁ to Q₁₃, Q₂₁ to Q₂₃, and Q₃₁ to Q₃₃ may each independently be selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₁-C₆₀ alkyl group, a C₂-C₆₀ alkenyl group, a C₂-C₆₀ alkynyl group, a C₁-C₆₀ alkoxy group, a C₃-C₁₀ cycloalkyl group, a C₁-C₁₀ heterocycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₁-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryl group substituted with a C₁-C₆₀ alkyl group, a C₁-C₆₀ heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group.

Another aspect provides an organic light-emitting device including: a first electrode; a second electrode facing the first electrode; and an organic layer that is disposed between the first electrode and the second electrode and includes an emission layer, wherein the organic layer is formed by using the ink composition described above.

Another aspect provides a method of manufacturing an organic light-emitting device, the method including forming an organic layer that is disposed between a first electrode and a second electrode and includes an emission layer,

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wherein the forming of the organic layer includes performing a solution process using the ink composition described above.

BRIEF DESCRIPTION OF THE DRAWING

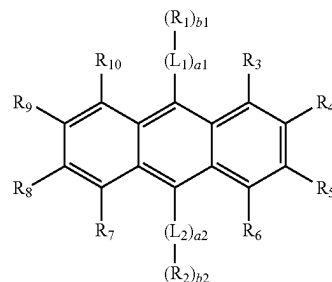
These and/or other aspects will become apparent and more readily appreciated from the following description of the embodiments, taken in conjunction with the FIGURE which is a schematic view of an organic light-emitting device according to an embodiment.

DETAILED DESCRIPTION

Reference will now be made in detail to embodiments, examples of which are illustrated in the accompanying drawings, wherein like reference numerals refer to like elements throughout. In this regard, the present embodiments may have different forms and should not be construed as being limited to the descriptions set forth herein. Accordingly, the embodiments are merely described below, by referring to the figures, to explain aspects of the present description. As used herein, the term “and/or” includes any and all combinations of one or more of the associated listed items. Expressions such as “at least one of,” when preceding a list of elements, modify the entire list of elements and do not modify the individual elements of the list.

An ink composition according to an embodiment includes a compound represented by Formula 1, an amine-based compound, and a polar solvent:

<Formula 1>



In one embodiment, the compound of Formula 1 and the amine-based compound are dissolved in the polar solvent.

In one embodiment, L₁ and L₂ in Formula 1 may each independently be a substituted or unsubstituted C₅-C₆₀ carbocyclic group or a substituted or unsubstituted C₁-C₆₀ heterocyclic group.

In one embodiment, L₁ and L₂ may each independently be selected from:

a benzene group, a naphthalene group, a fluorene group, a spiro-bifluorene group, a benzofluorene group, a naphthofluorene group, a carbazole group, a dibenzofuran group, a benzonaphthofuran group, a dibenzothienophene group, a benzocarbazole group, and a dibenzocarbazole group; and

a benzene group, a naphthalene group, a fluorene group, a spiro-bifluorene group, a benzofluorene group, a naphthofluorene group, a carbazole group, a dibenzofuran group, a benzonaphthofuran group, a dibenzothienophene group, a benzocarbazole group, and a dibenzocarbazole group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an

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amidino group, a hydrazino group, a hydrazono group, a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a ter-butyl group, a pentyl group, an iso-amyl group, a hexyl group, a C₁-C₂₀ alkoxy group, a cyclopentyl group, a cyclohexyl group, a cycloheptyl group, a cyclopentenyl group, a cyclohexenyl group, a phenyl group, a naphthyl group, a fluorenyl group, a carbazolyl group, a dibenzofuranyl group, a benzonaphthofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, and a dibenzocarbazolyl group.

In one embodiment, L₁ and L₂ may each independently be selected from:

a benzene group, a naphthalene group, a fluorene group, a carbazole group, a dibenzofuran group, and a benzonaphthofuran group; and

a benzene group, a naphthalene group, a fluorene group, a carbazole group, a dibenzofuran group, and a benzonaphthofuran group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a ter-butyl group, a pentyl group, an iso-amyl group, a hexyl group, a phenyl group, a naphthyl group, a fluorenyl group, a carbazolyl group, a dibenzofuranyl group, a benzonaphthofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, and a dibenzocarbazolyl group.

In one embodiment, R₁ to R₁₀ in Formula 1 may each independently be selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, —Si(Q₃₁)(Q₃₂)(Q₃₃), a substituted or unsubstituted C₁-C₆₀ alkyl group, a substituted or unsubstituted C₂-C₆₀ alkenyl group, a substituted or unsubstituted C₂-C₆₀ alkynyl group, a substituted or unsubstituted C₁-C₆₀ alkoxy group, a substituted or unsubstituted C₃-C₁₀ cycloalkyl group, a substituted or unsubstituted C₁-C₁₀ heterocycloalkyl group, a substituted or unsubstituted C₃-C₁₀ cycloalkenyl group, a substituted or unsubstituted C₁-C₁₀ heterocycloalkenyl group, a substituted or unsubstituted C₆-C₆₀ aryl group, a substituted or unsubstituted C₆-C₆₀ aryloxy group, a substituted or unsubstituted C₆-C₆₀ arylthio group, a substituted or unsubstituted C₁-C₆₀ heteroaryl group, a substituted or unsubstituted monovalent non-aromatic condensed polycyclic group, and a substituted or unsubstituted monovalent non-aromatic condensed heteropolycyclic group.

In one embodiment, R₁ to R₁₀ may each independently be selected from:

hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, —Si(Q₃₁)(Q₃₂)(Q₃₃), a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a ter-butyl group, a pentyl group, an iso-amyl group, a hexyl group, a C₁-C₂₀ alkoxy group, a cyclopentyl group, a cyclohexyl group, a cycloheptyl group, a cyclopentenyl group, a cyclohexenyl group, a phenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a spiro-fluorene-benzofluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenalenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthrenyl group, a triphenylenyl group, a pyridinyl group, a pyrimidinyl group, a quinolinyl group, an isoquinolinyl group, a benzoquinolinyl group, a naphthyridinyl group, a quinoxalinyl group, a quinazolinyl group, a carbazolyl group, a phenanthridinyl group, an acridinyl group, a phenanthrolinyl group, a phenazinyl

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group, a triazinyl group, a dibenzofuranyl group, a dibenzothiophenyl group, and a biphenyl group; and —Si(Q₃₁)(Q₃₂)(Q₃₃), a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a ter-butyl group, a pentyl group, an iso-amyl group, and a hexyl group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, —Si(Q₃₁)(Q₃₂)(Q₃₃), a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a ter-butyl group, a pentyl group, an iso-amyl group, a hexyl group, a cyclopentyl group, a cyclohexyl group, a cycloheptyl group, a cyclopentenyl group, a cyclohexenyl group, a phenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a spiro-fluorene-benzofluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenalenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthrenyl group, a triphenylenyl group, a pyridinyl group, a pyrimidinyl group, a quinolinyl group, an isoquinolinyl group, a benzoquinolinyl group, a naphthyridinyl group, a quinoxalinyl group, a quinazolinyl group, a carbazolyl group, a phenanthridinyl group, an acridinyl group, a phenanthrolinyl group, a phenazinyl group, a triazinyl group, a dibenzofuranyl group, a dibenzothiophenyl group, and a biphenyl group.

In one embodiment, R₁ to R₁₀ may each independently be selected from:

hydrogen, deuterium, a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a ter-butyl group, a pentyl group, an iso-amyl group, and a hexyl group; and

a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a ter-butyl group, a pentyl group, an iso-amyl group, and a hexyl group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a ter-butyl group, a pentyl group, an iso-amyl group, and a hexyl group.

In one embodiment, at least one of R₄, R₅, R₈, and R₉ in Formula 1 may be selected from deuterium, a C₁-C₁₀ alkyl group, and —Si(Q₃₁)(Q₃₂)(Q₃₃).

In one embodiment, R₄ and R₉ or R₅ and R₈ in Formula 1 may each independently be selected from deuterium, a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a ter-butyl group, a pentyl group, an iso-amyl group, a hexyl group, a trimethylsilyl group, a triethylsilyl group, and a tributylsilyl group.

In one embodiment, R₁ and R₂ in Formula 1 may each independently be selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, —Si(Q₃₁)(Q₃₂)(Q₃₃), a substituted or unsubstituted C₁-C₆₀ alkyl group, a substituted or unsubstituted C₂-C₆₀ alkenyl group, a substituted or unsubstituted C₂-C₆₀ alkynyl group, and a substituted or unsubstituted C₁-C₆₀ alkoxy group.

In one embodiment, R₃ to R₁₀ in Formula 1 may each independently be selected from:

hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, —Si(Q₃₁)(Q₃₂)(Q₃₃), a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a ter-butyl group, a pentyl group, an iso-amyl group, a hexyl group, a C₁-C₂₀ alkoxy group, a cyclopentyl group, a cyclo-

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hexyl group, a cycloheptyl group, a cyclopentenyl group, a cyclohexenyl group, a phenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a spiro-fluorene-benzofluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenalenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthenyl group, a triphenylenyl group, a pyridinyl group, a pyrimidyl group, a quinolinyl group, an isoquinolinyl group, a benzoquinolinyl group, a naphthyridinyl group, a quinoxalinyl group, a quinazolinyl group, a carbazolyl group, a phenanthridinyl group, an acridinyl group, a phenanthrolinyl group, a phenaziny group, a triazinyl group, a dibenzofuranyl group, a dibenzothiophenyl group, and a biphenylyl group; and

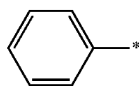
—Si(Q₃₁)(Q₃₂)(Q₃₃), a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a ter-butyl group, a pentyl group, an iso-amyl group, and a hexyl group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, —Si(Q₃₁)(Q₃₂)(Q₃₃), a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a ter-butyl group, a pentyl group, an iso-amyl group, a hexyl group, a cyclopentyl group, a cyclohexyl group, a cycloheptyl group, a cyclopentenyl group, a cyclohexenyl group, a phenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a spiro-fluorene-benzofluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenalenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthenyl group, a triphenylenyl group, a pyridinyl group, a pyrimidyl group, a quinolinyl group, an isoquinolinyl group, a benzoquinolinyl group, a naphthyridinyl group, a quinoxalinyl group, a quinazolinyl group, a carbazolyl group, a phenanthridinyl group, an acridinyl group, a phenanthrolinyl group, a phenaziny group, a triazinyl group, a dibenzofuranyl group, a dibenzothiophenyl group, and a biphenylyl group.

In one embodiment, R₃ to R₁₀ in Formula 1 may each independently be selected from:

hydrogen, deuterium, a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a ter-butyl group, a pentyl group, an iso-amyl group, and a hexyl group; and

a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a ter-butyl group, a pentyl group, an iso-amyl group, and a hexyl group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a ter-butyl group, a pentyl group, an iso-amyl group, and a hexyl group.

In one embodiment, *(L₁)_{a1}-(R₁)_{b1} and *(L₂)_{a2}-(R₂)_{b2} may each independently be selected from groups represented by Formulae 1-1 to 1-15:

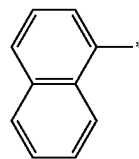


1-1

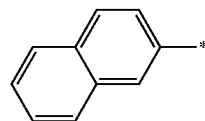
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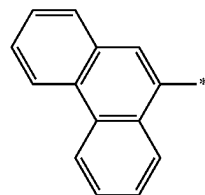
-continued



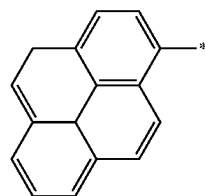
1-2



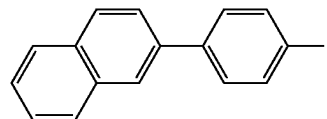
1-3



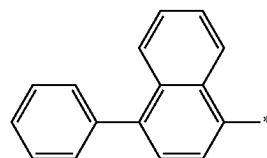
1-4



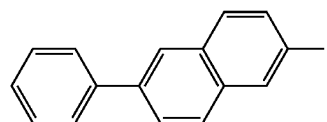
1-5



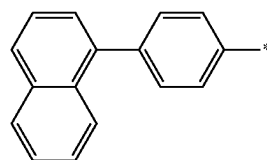
1-6



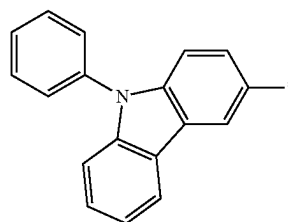
1-7



1-8



1-9

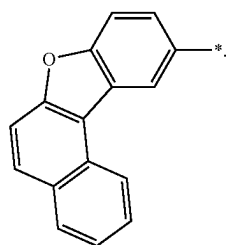
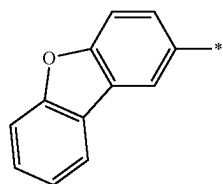
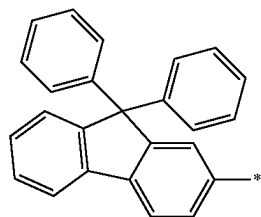
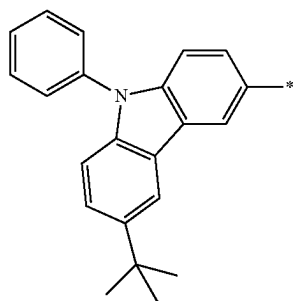
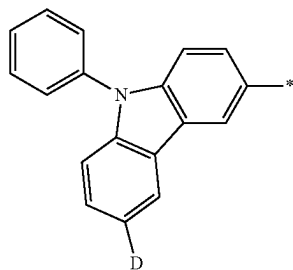


1-10

1-1

9

-continued



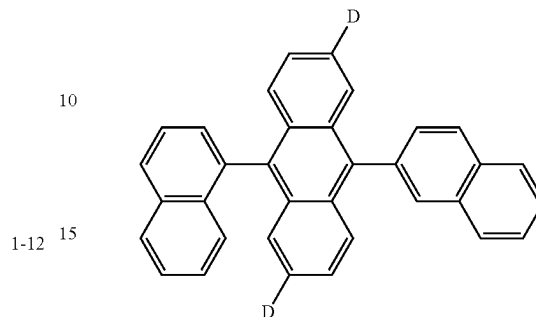
In Formulae 1-1 to 1-15,

* indicates a binding site to a neighboring atom.

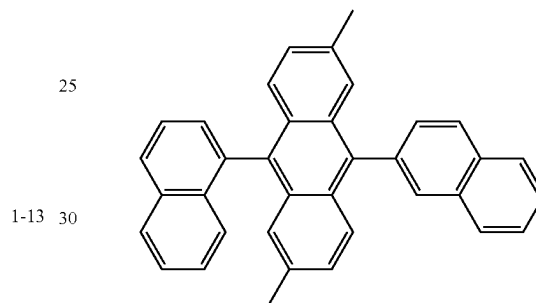
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In one embodiment, the compound represented by Formula 1 may be selected from Compounds 1 to 45:

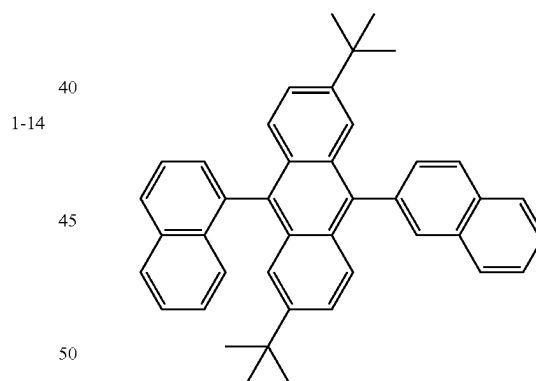
5 [Compound 1]



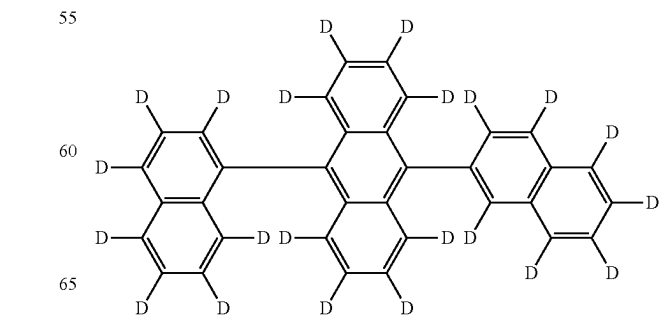
20 [Compound 2]



35 [Compound 3]

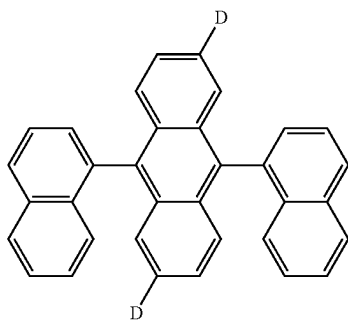


50 [Compound 4]



11

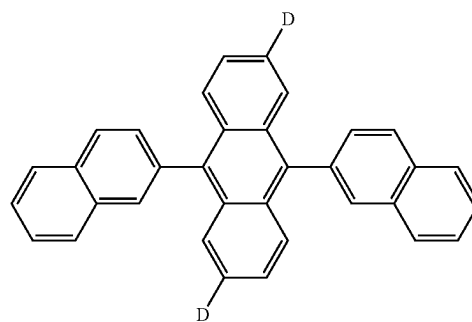
-continued



[Compound 5]

12

-continued



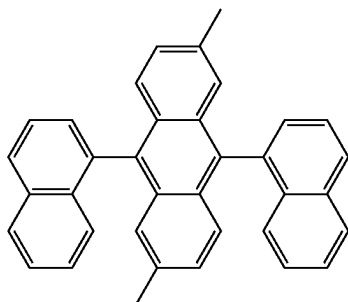
[Compound 9]

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[Compound 6]



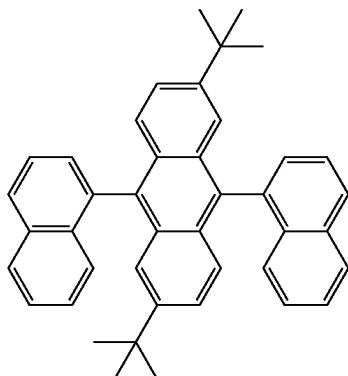
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[Compound 7]

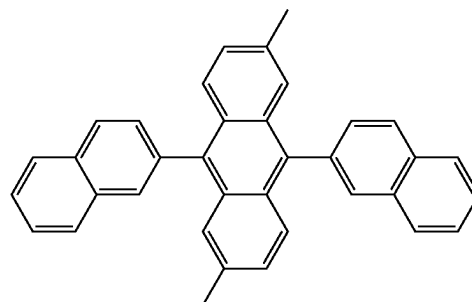


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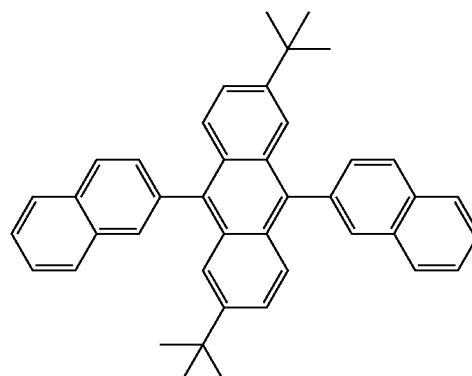
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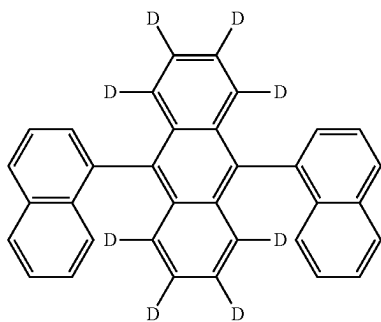
[Compound 10]



[Compound 11]



[Compound 8]

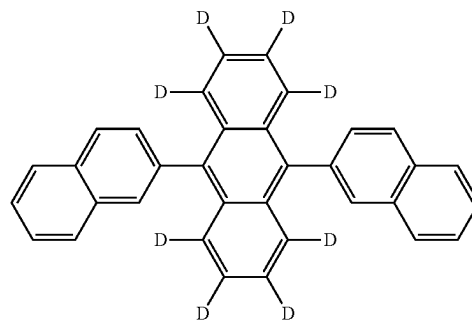


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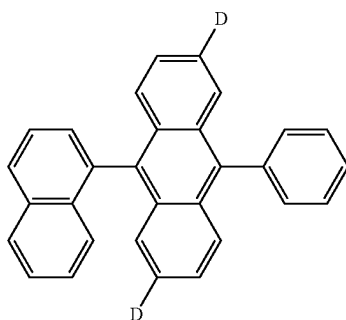
[Compound 12]



13

-continued

[Compound 13]



14

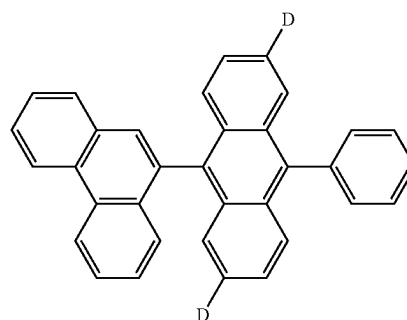
-continued

[Compound 17]

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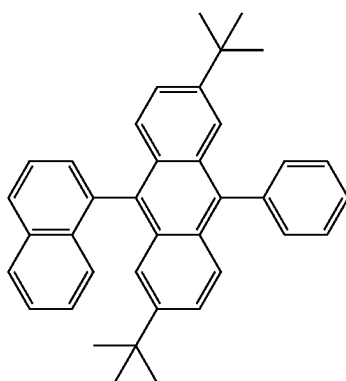


[Compound 14]

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[Compound 18]

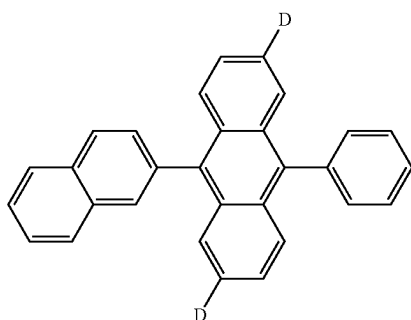
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[Compound 15]

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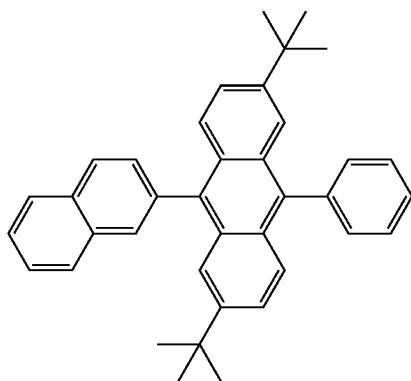
[Compound 19]

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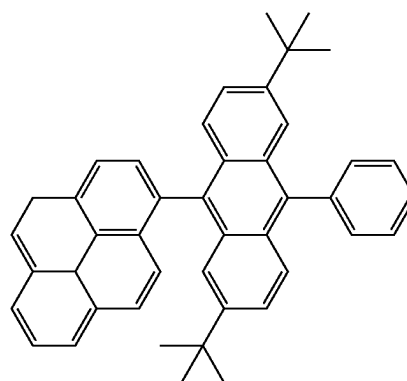
[Compound 16]

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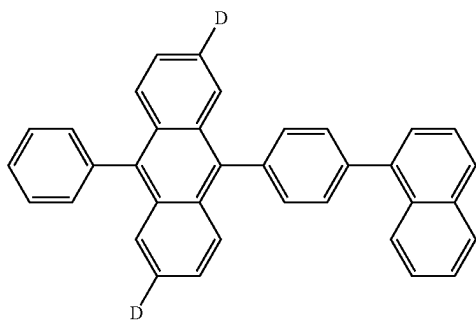
[Compound 20]



15

-continued

[Compound 21]



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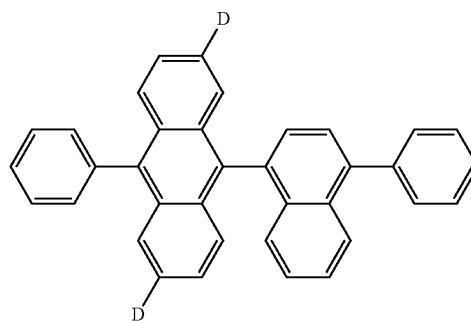
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16

-continued

[Compound 25]



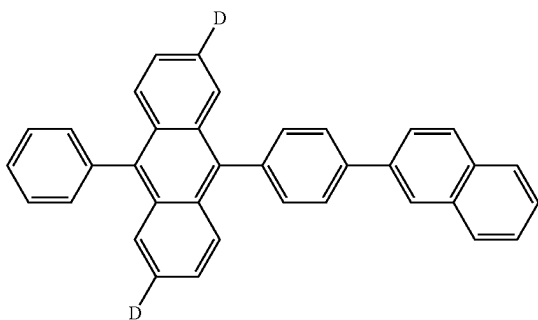
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[Compound 23]

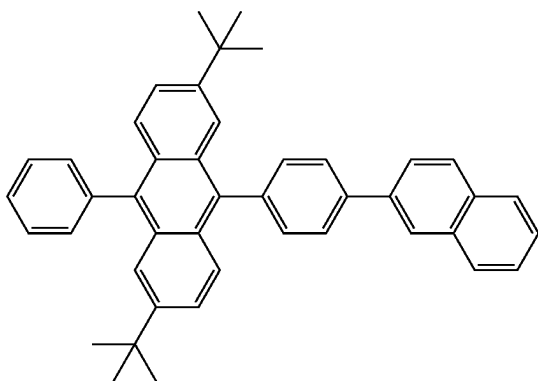


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[Compound 24]

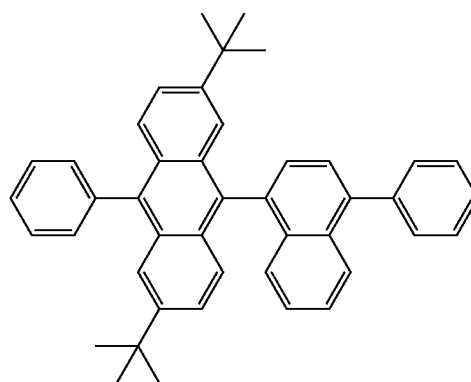


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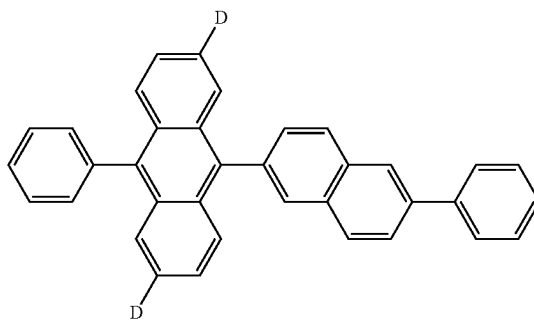
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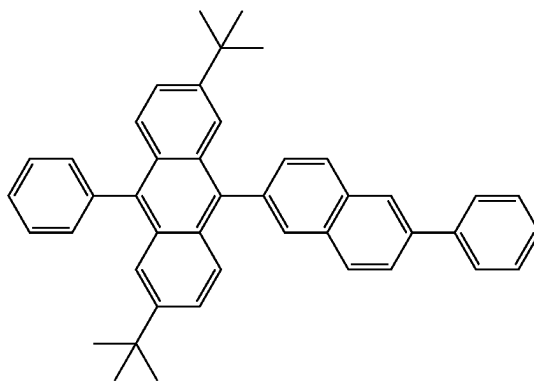
[Compound 26]



[Compound 27]



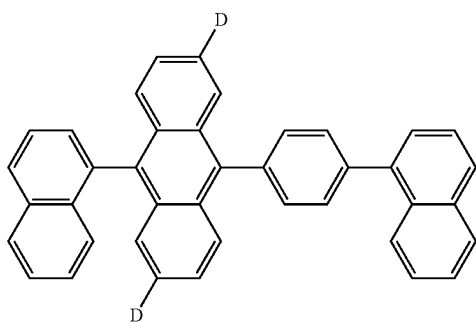
[Compound 28]



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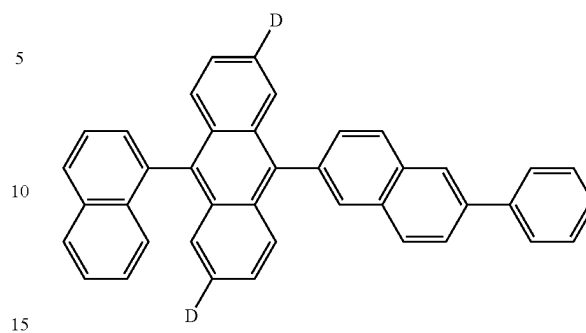
-continued

[Compound 29]

**18**

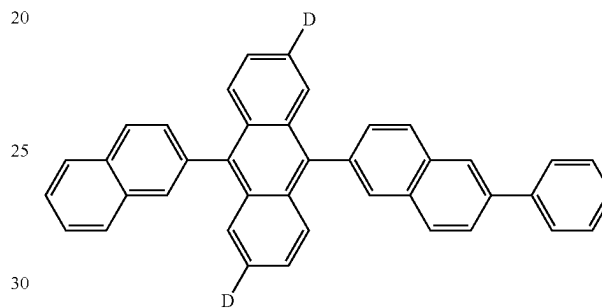
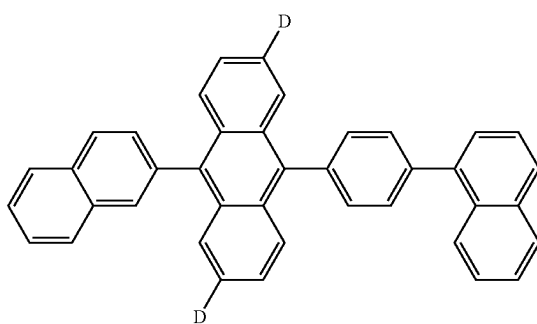
-continued

[Compound 33]



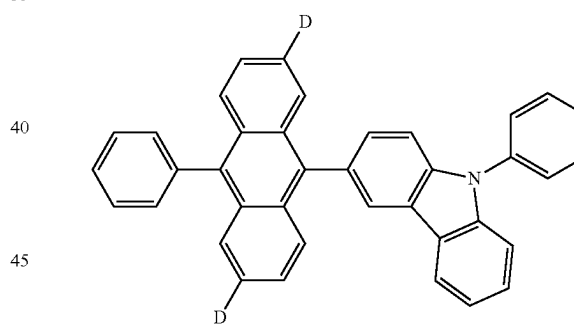
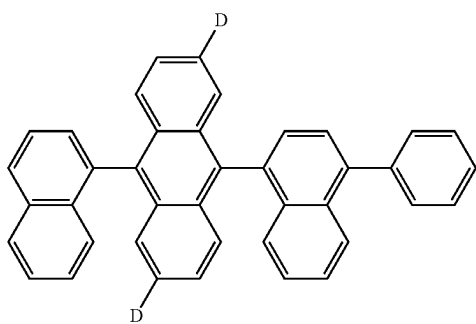
[Compound 34]

[Compound 30]



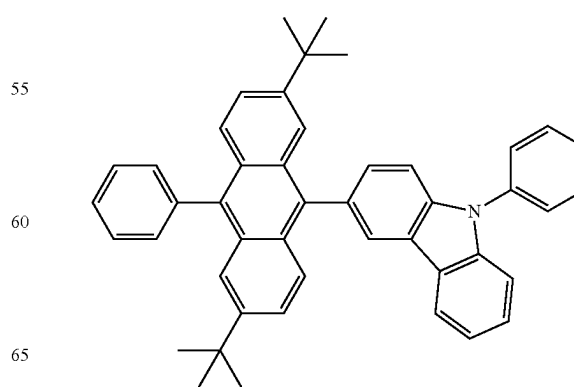
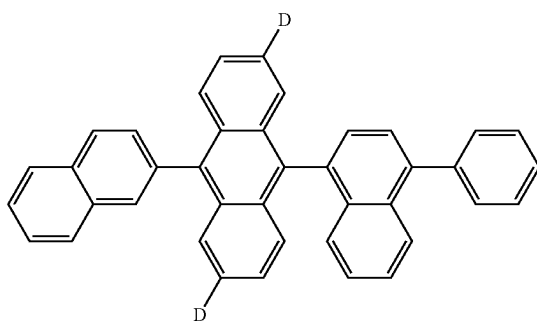
[Compound 35]

[Compound 31]



[Compound 36]

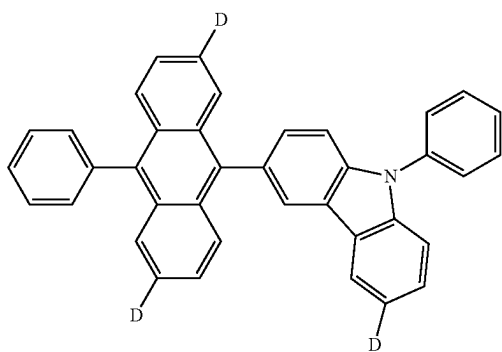
[Compound 32]



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-continued

[Compound 37]



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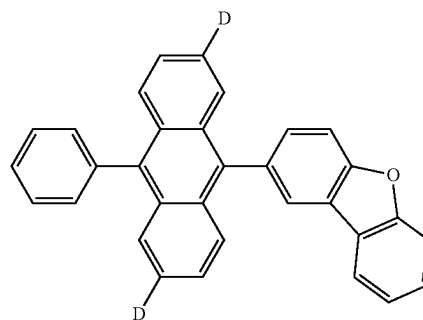
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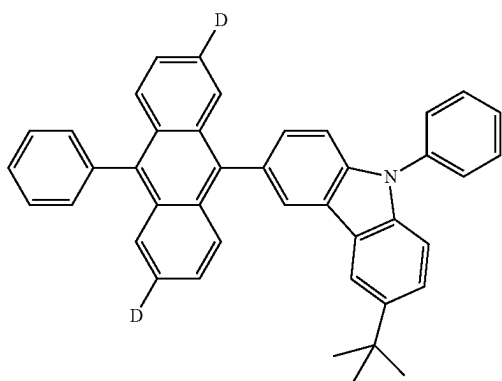
-continued

[Compound 41]



[Compound 42]

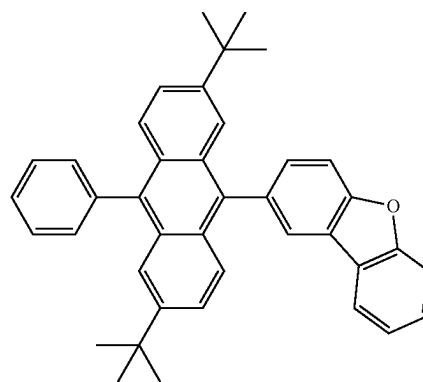
[Compound 38]



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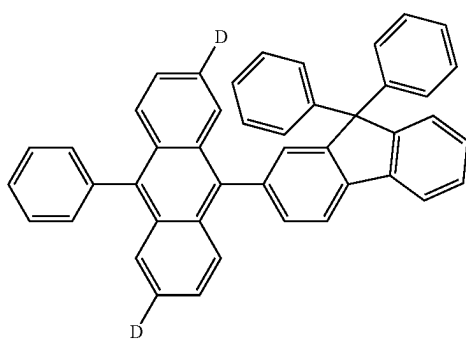
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[Compound 43]

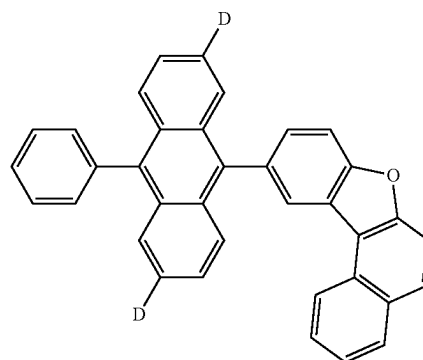
[Compound 39]



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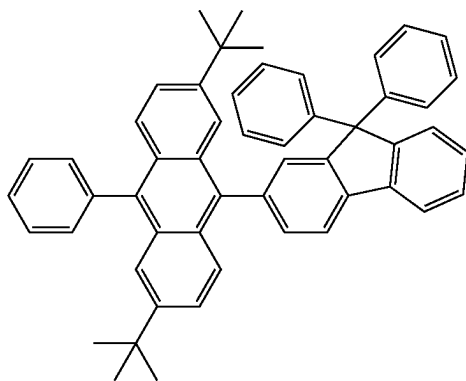
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[Compound 44]

[Compound 40]

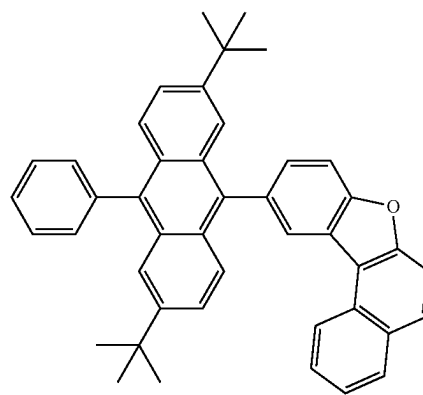


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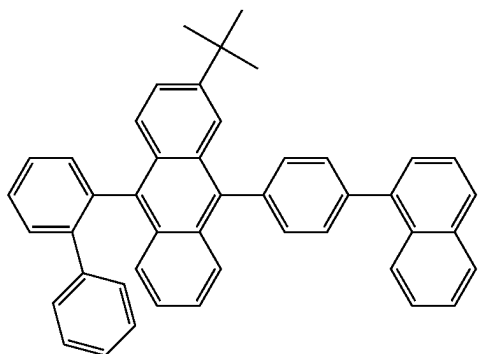
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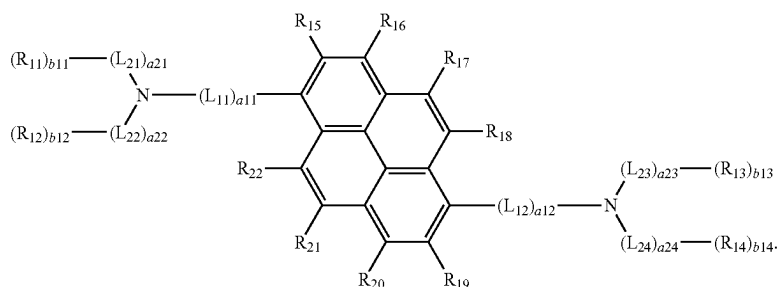
-continued

[Compound 45]



In the compound represented by Formula 1, a position that can react with the solvent in the ink composition is substituted with a substituent other than hydrogen. Thus, when an organic light-emitting device is manufactured using the ink composition, a side reaction with the solvent is prevented to enhance storage stability of the ink composition, thereby obtaining the effect of improving the efficiency and lifespan of the organic light-emitting device.

In one embodiment, the amine-based compound may be represented by Formula 2 below:



In one embodiment, L_{11} , L_{12} , and L_{21} to L_{24} in Formula 2 may each independently be a substituted or unsubstituted C_5 - C_{60} carbocyclic group or a substituted or unsubstituted C_1 - C_{60} heterocyclic group.

In one embodiment, L_{11} , L_{12} , and L_{21} to L_{24} may each independently be selected from:

a benzene group, a naphthalene group, a fluorene group, a spiro-bifluorene group, a benzofluorene group, a naphthofluorene group, a carbazole group, a dibenzofuran group, a benzonaphthofuran group, a dibenzothiophene group, a benzocarbazole group, and a dibenzocarbazole group; and

a benzene group, a naphthalene group, a fluorene group, a spiro-bifluorene group, a benzofluorene group, a naphthofluorene group, a carbazole group, a dibenzofuran group, a benzonaphthofuran group, a dibenzothiophene group, a benzocarbazole group, and a dibenzocarbazole group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a ter-butyl group, a pentyl group, an iso-amyl group, a hexyl group, a

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C_1 - C_{20} alkoxy group, a cyclopentyl group, a cyclohexyl group, a cycloheptyl group, a cyclopentenyl group, a cyclohexenyl group, a phenyl group, a naphthyl group, a fluorenyl group, a carbazolyl group, a dibenzofuranyl group, a benzonaphthofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, and a dibenzocarbazolyl group.

In one embodiment, L_{11} , L_{12} , and L_{21} to L_{24} may each independently be selected from:

a benzene group, a naphthalene group, a fluorene group, a carbazole group, a dibenzofuran group, and a benzonaphthofuran group; and

a benzene group, a naphthalene group, a fluorene group, a carbazole group, a dibenzofuran group, and a benzonaphthofuran group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a ter-butyl group, a pentyl group, an iso-amyl group, a hexyl group, a phenyl group, a naphthyl group, a fluorenyl group, a carbazolyl group, a dibenzofuranyl group, a benzonaphthofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, and a dibenzocarbazolyl group.

In one embodiment, R_{11} to R_{22} in Formula 2 may each independently be selected from hydrogen, deuterium, —F,

<Formula 2>

—Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, —Si(Q_{31})(Q_{32})(Q_{33}), a substituted or unsubstituted C_1 - C_{60} alkyl group, a substituted or unsubstituted C_2 - C_{60} alkenyl group, a substituted or unsubstituted C_2 - C_{60} alkynyl group, a substituted or unsubstituted C_1 - C_{60} alkoxy group, a substituted or unsubstituted C_3 - C_{10} cycloalkyl group, a substituted or unsubstituted C_1 - C_{10} heterocycloalkyl group, a substituted or unsubstituted C_3 - C_{10} cycloalkenyl group, a substituted or unsubstituted C_1 - C_{10} heterocycloalkenyl group, a substituted or unsubstituted C_6 - C_{60} aryl group, a substituted or unsubstituted C_6 - C_{60} aryloxy group, a substituted or unsubstituted C_6 - C_{60} arylthio group, a substituted or unsubstituted C_1 - C_{60} heteroaryl group, a substituted or unsubstituted monovalent non-aromatic condensed polycyclic group, and a substituted or unsubstituted monovalent non-aromatic condensed heteropolycyclic group.

In one embodiment, R_{11} to R_{22} may each independently be selected from:

hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, —Si(Q_{31})(Q_{32})(Q_{33}), a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a ter-butyl group, a pentyl group, an iso-amyl group, a hexyl group, a C_1 - C_{20} alkoxy group, a cyclopentyl group, a cyclo-

a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a ter-butyl group, a pentyl group, an iso-amyl group, and a hexyl group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a ter-butyl group, a pentyl group, an iso-amyl group, and a hexyl group.

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In one embodiment, at least one of R_{17} and R_{21} may be selected from deuterium, a C_1 - C_{10} alkyl group, and $-\text{Si}(Q_{31})(Q_{32})(Q_{33})$.

In one embodiment, R_{17} and R_{21} may each independently be selected from hydrogen, a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a ter-butyl group, a pentyl group, an iso-amyl group, a hexyl group, a trimethylsilyl group, a triethylsilyl group, and a tributylsilyl group.

In one embodiment, a11 and a12 in Formula 2 may each independently be an integer from 0 to 5.

In one embodiment, a11 and a12 may each independently be 0, 1, or 2.

In one embodiment, a11 may be 0 or 1.

In one embodiment, a11 may be 0.

In one embodiment, a11 may be 1.

In one embodiment, a12 may be 0 or 1.

In one embodiment, a12 may be 0.

In one embodiment, a12 may be 1.

In one embodiment, a21 to a24 in Formula 2 may each independently be 0 or 1.

In one embodiment, a21 may be 0.

In one embodiment, a21 may be 1.

In one embodiment, a22 may be 0.

In one embodiment, a22 may be 1.

In one embodiment, a23 may be 0.

In one embodiment, a23 may be 1.

In one embodiment, a24 may be 0.

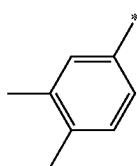
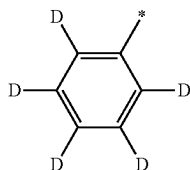
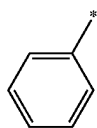
In one embodiment, a24 may be 1.

In one embodiment, b11 to b14 in Formula 2 may each independently be an integer from 1 to 5.

In one embodiment, b11 and b14 may each independently be 1 or 2.

In one embodiment, b11 and b14 may each independently be 3, 4, or 5.

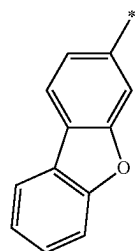
In one embodiment, $^*(L_{21})_{a21}-(R_{11})_{b11}$, $^*(L_{22})_{a22}-(R_{12})_{b12}$, $^*(L_{23})_{a23}-(R_{13})_{b13}$, and $^*(L_{24})_{a24}-(R_{14})_{b14}$ may each independently be selected from groups represented by Formulae 2-1 to 2-4:



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2-4

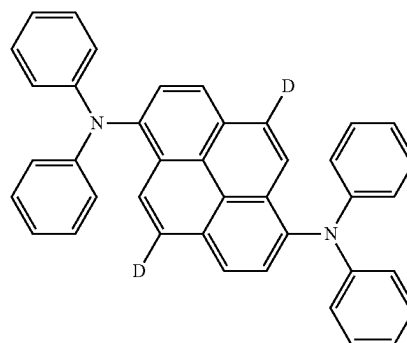


In Formulae 2-1 to 2-4,

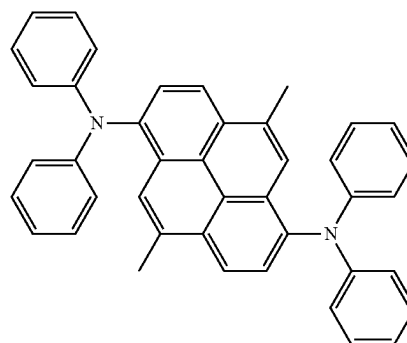
* indicates a binding site to a neighboring atom.

In one embodiment, the amine-based compound may be selected from Compounds 101 to 110:

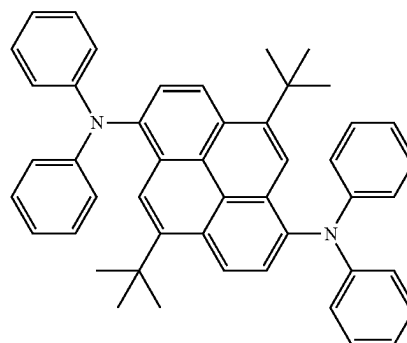
[Compound 101]



[Compound 102]



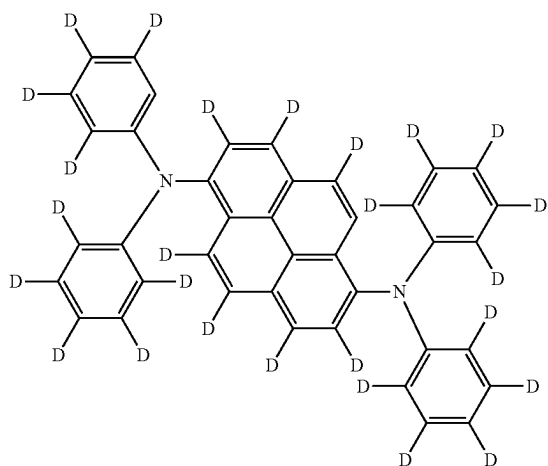
[Compound 103]



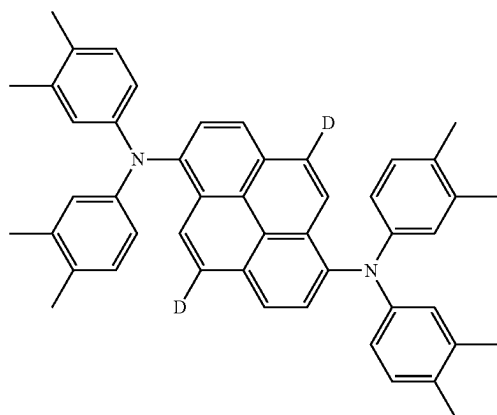
27

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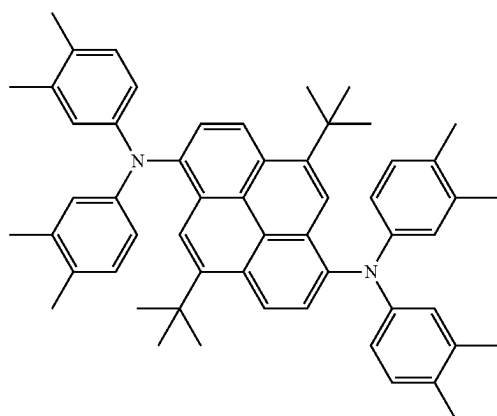
[Compound 104]



[Compound 105]

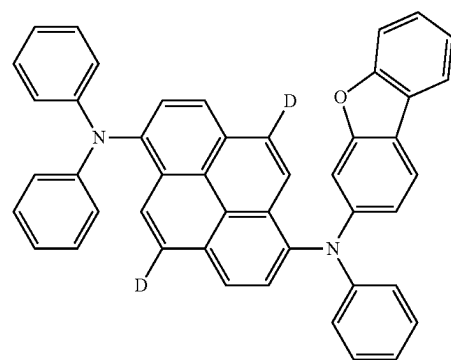


[Compound 106]

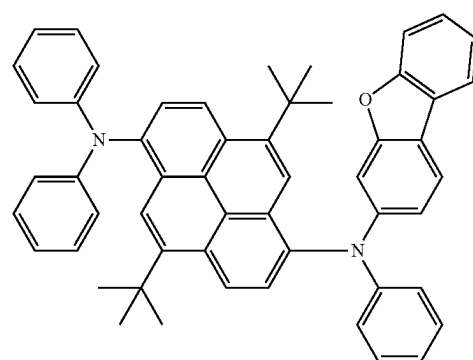
**28**

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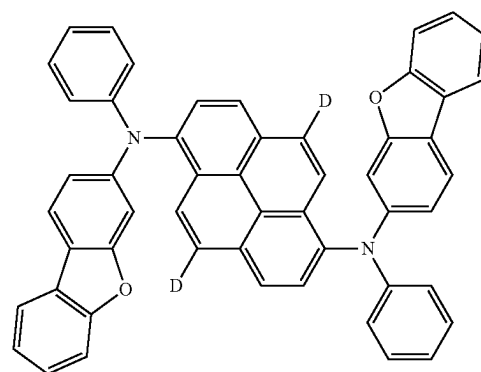
[Compound 107]



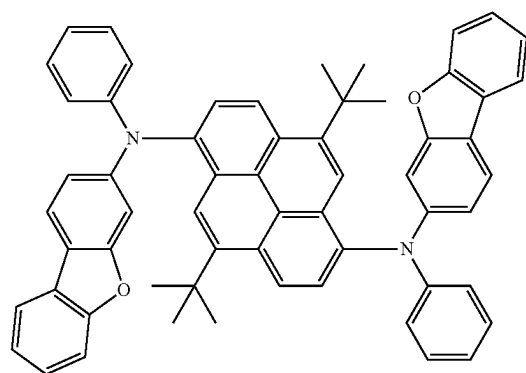
[Compound 108]



[Compound 109]



[Compound 110]



65 In the compound represented by Formula 2, a position that can react with the solvent in the ink composition is substituted with a substituent other than hydrogen. Thus, when an

organic light-emitting device is manufactured using the ink composition, a side reaction with the solvent is prevented to enhance storage stability of the ink composition, thereby obtaining the effect of improving the efficiency and lifespan of the organic light-emitting device.

In one embodiment, a relative polarity of the polar solvent may be in a range of about 0.2 to about 0.4. When the polar solvent satisfying the relative polarity range, a solubility of ink may increase.

In one embodiment, the polar solvent may be a C₁-C₁₀ alkyl benzoate.

In one embodiment, the polar solvent may be selected from a methyl benzoate, an ethyl benzoate, an n-propyl benzoate, an iso-propyl benzoate, and a t-butyl benzoate.

In one embodiment, a solubility of the compound represented by Formula 1 in the polar solvent may be in a range of about 1% to about 10%, and a solubility of the compound represented by Formula 2 in the polar solvent may be in a range of about 0.01% to about 2%.

In one embodiment, the ink composition may include about 1 part by weight to about 10 parts by weight of the compound represented by Formula 1, about 0.01 parts by weight to about 2 parts by weight of the compound represented by Formula 2, and about 90 parts by weight to about 99 parts by weight of the polar solvent.

In one embodiment, provided is an organic light-emitting device including: a first electrode; a second electrode facing the first electrode; and an organic layer that is disposed between the first electrode and the second electrode and includes an emission layer, wherein the organic layer is formed by using the ink composition described above.

In one embodiment, the first electrode may be an anode, and the second electrode may be a cathode.

In one embodiment, the organic layer may further include a hole transport region between the first electrode and the emission layer, and an electron transport region between the emission layer and the second electrode.

In one embodiment, the hole transport region may include at least one layer selected from a hole injection layer, a hole transport layer, an emission auxiliary layer, and an electron blocking layer.

In one embodiment, the electron transport region may include at least one selected from a hole blocking layer, an electron transport layer, and an electron injection layer.

In one embodiment, the emission layer includes a host and a dopant, the host may include a compound represented by Formula 1, and the dopant may include a compound represented by Formula 2.

In one embodiment, the host may include at least one selected from an anthracene-based compound, a pyrene-based compound, a spiro-bifluorene-based compound, and a phosphine oxide-based compound.

In one embodiment, the dopant may further include a phosphorescent dopant.

In one embodiment, the emission layer may include a blue emission layer emitting blue fluorescence.

In one embodiment, provided is a method of manufacturing an organic light-emitting device, the method including forming an organic layer that is disposed between a first electrode and a second electrode and includes an emission layer, wherein the forming of the organic layer includes performing a solution process using the ink composition described above.

In one embodiment, the solution process may be spin coating, slot coating, dip coating, bar coating, roll coating, gravure coating, micro gravure coating, wire coating, spray

coating, ink-jet printing, nozzle printing, screen printing, flexo printing, offset printing, or casting.

In one embodiment, in the forming of the organic layer, a thickness of the organic layer may be in a range of about 5 nm to about 60 nm. In one embodiment, the forming of the organic layer may further include evaporating the polar solvent.

In one embodiment, the forming of the organic layer may further include evaporating the polar solvent, and the evaporating of the polar solvent is performed at a temperature of about 130° C. to about 160° C.

The organic light-emitting device, which is manufactured by the above-described manufacturing method, uses the polar solvent, but substituents other than hydrogen are located at reactive positions of a first compound and a second compound. Thus, a side reaction with the solvent is prevented, and degeneration of the first compound and the second compound may be prevented accordingly.

Therefore, an electronic device, for example, an organic light-emitting device, which is manufactured by the above-described manufacturing method, may have a low driving voltage, a high current density, and high efficiency.

Specific conditions of the method of manufacturing the organic light-emitting device may be recognizable by those of ordinary skill by referring to Examples provided below, but embodiments of the present disclosure are not limited thereto.

In addition to the compounds described above, other compounds known in the art may be used between a pair of electrodes of the organic light-emitting device. For example, other compounds may be included in at least one of the hole transport region and the emission layer. In one embodiment, other compounds may be used as a material for forming a capping layer disposed outside the pair of electrodes of the organic light-emitting device.

Accordingly, provided is an organic light-emitting device including a first electrode; a second electrode facing the first electrode, and an organic layer that is disposed between the first electrode and the second electrode and includes at least one of the heterocyclic compound of Formula 1 described above.

The expression “(an organic layer) includes at least one compound represented by Formula 1” used herein may include a case in which “(an organic layer) includes identical compounds represented by Formula 1” and a case in which “(an organic layer) includes two or more different compounds represented by Formula 1.”

For example, the organic layer may include, as the heterocyclic compound, only Compound 1. In this regard, Compound 1 may exist in an emission layer of the organic light-emitting device. In one or more embodiments, the organic layer may include, as the heterocyclic compound, Compound 1 and Compound 2. In this regard, Compound 1 and Compound 2 may exist in an identical layer (for example, Compound 1 and Compound 2 may all exist in an emission layer), or different layers (for example, Compound 1 may exist in an emission layer and Compound 2 may exist in an electron transport layer).

According to one embodiment, the first electrode of the organic light-emitting device may be an anode, the second electrode of the organic light-emitting device may be a cathode, and the organic layer of the organic light-emitting device may further include a hole transport region between the first

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electrode and the emission layer and an electron transport region between the emission layer and the second electrode,

the hole transport region may include at least one layer selected from a hole injection layer, a hole transport layer, a buffer layer, an emission auxiliary layer, and an electron blocking layer, and

the electron transport region may include an electron transport region including at least one layer selected from a hole blocking layer, an electron transport layer, and an electron injection layer. The electron transport region may include the heterocyclic compound represented by Formula 1.

In one embodiment, the electron transport region of the organic light-emitting device may include an electron transport layer and an electron injection layer, and at least one of the electron transport layer and the electron injection layer may include the heterocyclic compound represented by Formula 1. However, embodiments of the present disclosure are not limited thereto.

In the organic light-emitting device, at least one layer selected from the electron transport layer and the electron injection layer may include an alkali metal, an alkaline earth metal, a rare earth metal, an alkali metal compound, an alkaline earth-metal compound, a rare earth metal compound, an alkali metal complex, an alkaline earth-metal complex, a rare earth metal complex, or any combinations thereof.

In the organic light-emitting device, the emission layer may include a dopant and a host, and the host may include at least one compound selected from an anthracene-based compound, a pyrene-based compound, and a spiro-bifluorene-based compound. In one embodiment, the dopant may include the first compound represented by Formula 1. In one or more embodiments, the dopant may include the second compound.

The term "organic layer" used herein refers to a single layer and/or a plurality of layers disposed between the first electrode and the second electrode of an organic light-emitting device. A material included in the "organic layer" is not limited to an organic material.

The FIGURE is a schematic view of an organic light-emitting device **10** according to an embodiment. The organic light-emitting device **10** includes a first electrode **110**, an organic layer **150**, and a second electrode **190**.

Hereinafter, the structure of the organic light-emitting device **10** according to an embodiment and a method of manufacturing the organic light-emitting device **10** will be described in connection with the FIGURE.

Referring to the FIGURE, a substrate may be additionally disposed under the first electrode **110** or above the second electrode **190**. The substrate may be a glass substrate or a plastic substrate, each having excellent mechanical strength, thermal stability, transparency, surface smoothness, ease of handling, and water resistance.

The first electrode **110** may be formed by depositing or sputtering a material for forming the first electrode **110** on the substrate. When the first electrode **110** is an anode, the material for forming the first electrode **110** may be selected from materials with a high work function to facilitate hole injection.

The first electrode **110** may be a reflective electrode, a semi-transmissive electrode, or a transmissive electrode. When the first electrode **110** is a transmissive electrode, a material for forming a first electrode may be selected from indium tin oxide (ITO), indium zinc oxide (IZO), tin oxide (SnO₂), zinc oxide (ZnO), and any combinations thereof, but

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embodiments of the present disclosure are not limited thereto. In one or more embodiments, when the first electrode **110** is a semi-transmissive electrode or a reflectable electrode, a material for forming a first electrode may be selected from magnesium (Mg), silver (Ag), aluminum (Al), aluminum-lithium (Al—Li), calcium (Ca), magnesium-indium (Mg—In), magnesium-silver (Mg—Ag), and any combinations thereof, but embodiments of the present disclosure are not limited thereto.

The first electrode **110** may have a single-layered structure, or a multi-layered structure including two or more layers. For example, the first electrode **110** may have a three-layered structure of ITO/Ag/ITO, but the structure of the first electrode **110** is not limited thereto.

The organic layer **150** is disposed on the first electrode **110**. The organic layer **150** may include a first organic layer.

In one embodiment, the organic layer **150** may include an emission layer. In one embodiment, the first organic layer includes an emission layer.

In one embodiment, the organic layer **150** includes an electron transport region. The organic layer **150** includes a second organic layer between the first organic layer and the second electrode **190**. In detail, the second organic layer includes an electron transport region.

The organic layer **150** may further include a hole transport region between the first electrode **110** and the emission layer. In one embodiment, the organic layer **150** may further include a hole transport region between the first electrode **110** and the emission layer and an electron transport region between the emission layer and the second electrode **190**.

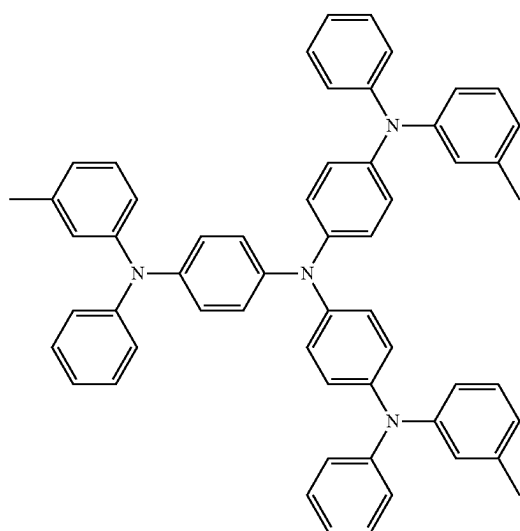
The hole transport region may have i) a single-layered structure including a single layer including a single material, ii) a single-layered structure including a single layer including a plurality of different materials, or iii) a multi-layered structure having a plurality of layers including a plurality of different materials.

The hole transport region may include at least one layer selected from a hole injection layer, a hole transport layer, an emission auxiliary layer, and an electron blocking layer.

For example, the hole transport region may have a single-layered structure including a single layer including a plurality of different materials, or a multi-layered structure having a hole injection layer/hole transport layer structure, a hole injection layer/hole transport layer/emission auxiliary layer structure, a hole injection layer/emission auxiliary layer structure, a hole transport layer/emission auxiliary layer structure, or a hole injection layer/hole transport layer/electron blocking layer structure, wherein for each structure, constituting layers are sequentially stacked from the first electrode **110** in this stated order, but the structure of the hole transport region is not limited thereto.

The hole transport region may include at least one selected from m-MTDATA, TDATA, 2-TNATA, NPB (NPB), β -NPB, TPD, Spiro-TPD, Spiro-NPB, methylated-NPB, TAPC, HMTDP, 4,4',4''-tris(N-carbazolyl)triphenylamine (TCTA), polyaniline/dodecylbenzenesulfonic acid (PANI/DBSA), poly(3,4-ethylenedioxythiophene)/poly(4-styrenesulfonate) (PEDOT/PSS), polyaniline/camphor sulfonic acid (PANI/CSA), polyaniline/poly(4-styrenesulfonate) (PANI/PSS), a compound represented by Formula 201, and a compound represented by Formula 202:

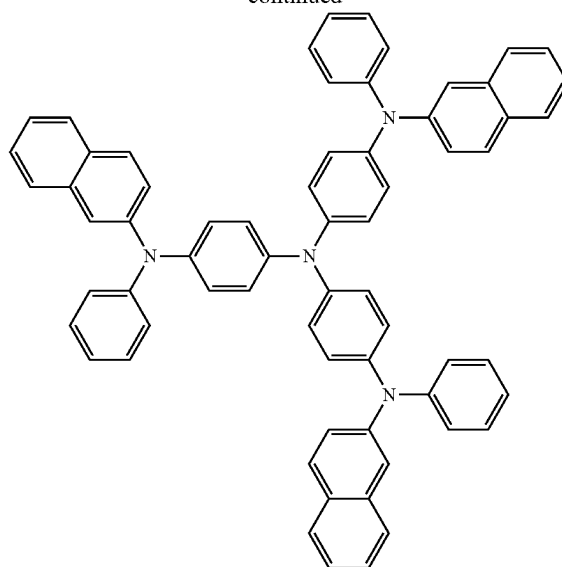
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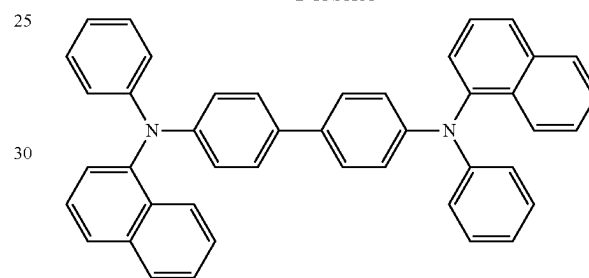
m-MTDATA

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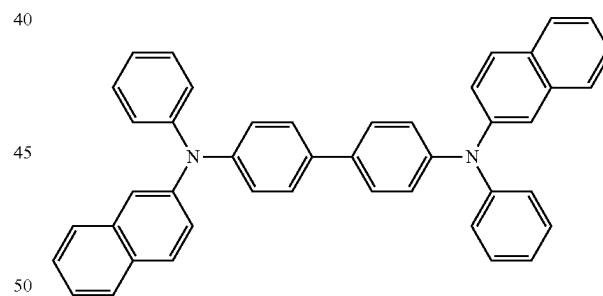
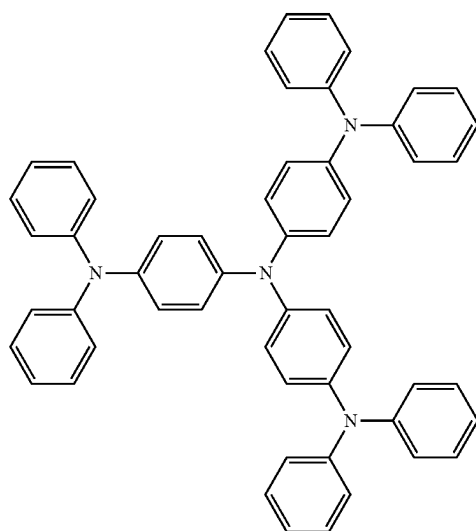
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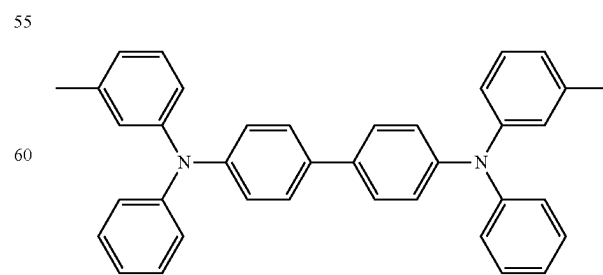
2-TNATA



NPB

 β -NPB

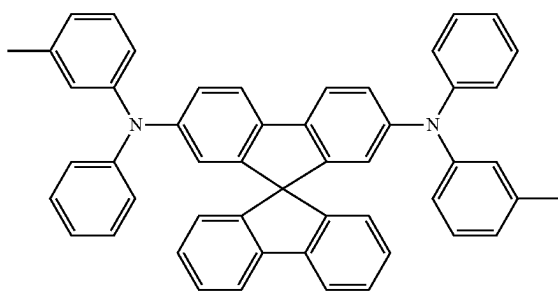
TDATA



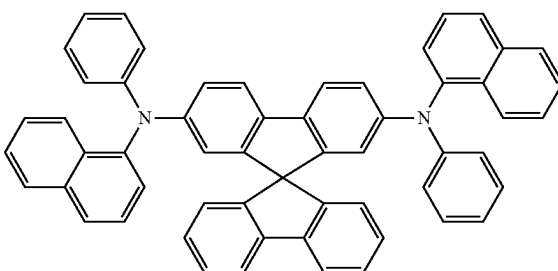
TPD

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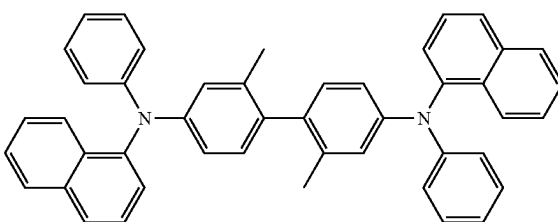
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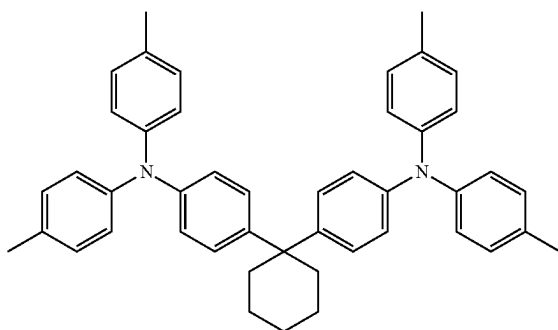
Spiro-TPD



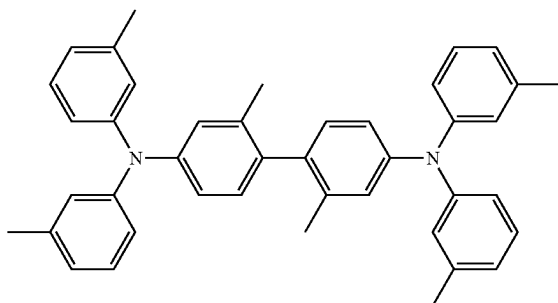
Spiro-NPB



methylated NPB



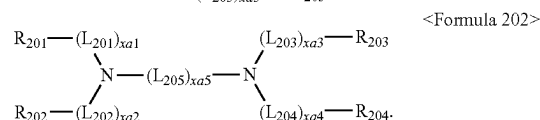
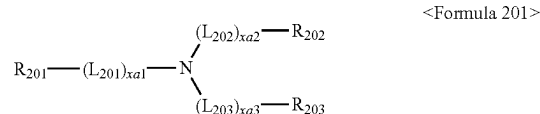
TAPC



HMTDP

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-continued



In Formulae 201 and 202,

L_{201} to L_{204} may each independently be selected from a substituted or unsubstituted C_3 - C_{10} cycloalkylene group, a substituted or unsubstituted C_1 - C_{10} heterocycloalkylene group, a substituted or unsubstituted C_3 - C_{10} cycloalkenylene group, a substituted or unsubstituted C_1 - C_{10} heterocycloalkenylene group, a substituted or unsubstituted C_6 - C_{60} arylene group, a substituted or unsubstituted C_1 - C_{60} heteroarylene group, a substituted or unsubstituted divalent non-aromatic condensed polycyclic group, and a substituted or unsubstituted divalent non-aromatic condensed heteropolycyclic group,

L_{205} may be selected from $^*\text{O}^*$, $^*\text{S}^*$, $^*\text{N}(\text{Q}_{201})^*$, a substituted or unsubstituted C_1 - C_{20} alkylene group, a substituted or unsubstituted C_2 - C_{20} alkenylene group, a substituted or unsubstituted C_3 - C_{10} cycloalkylene group, a substituted or unsubstituted C_1 - C_{10} heterocycloalkylene group, a substituted or unsubstituted C_3 - C_{10} cycloalkenylene group, a substituted or unsubstituted C_1 - C_{10} heterocycloalkenylene group, a substituted or unsubstituted C_6 - C_{60} arylene group, a substituted or unsubstituted C_1 - C_{60} heteroarylene group, a substituted or unsubstituted divalent non-aromatic condensed polycyclic group, and a substituted or unsubstituted divalent non-aromatic condensed heteropolycyclic group,

x_{a1} to x_{a4} may each independently be an integer from 0 to 3,

x_{a5} may be an integer from 1 to 10, and

R_{201} to R_{204} and Q_{201} may each independently be selected from a substituted or unsubstituted C_3 - C_{10} cycloalkyl group, a substituted or unsubstituted C_1 - C_{10} heterocycloalkyl group, a substituted or unsubstituted C_3 - C_{10} cycloalkenyl group, a substituted or unsubstituted C_1 - C_{10} heterocycloalkenyl group, a substituted or unsubstituted C_6 - C_{60} aryl group, a substituted or unsubstituted C_6 - C_{60} aryloxy group, a substituted or unsubstituted C_6 - C_{60} arylthio group, a substituted or unsubstituted C_1 - C_{60} heteroaryl group, a substituted or unsubstituted monovalent non-aromatic condensed polycyclic group, and a substituted or unsubstituted monovalent non-aromatic condensed heteropolycyclic group.

In one embodiment, in Formula 202, R_{201} and R_{202} may optionally be linked via a single bond, a dimethyl-methylene group, or a diphenyl-methylene group, and R_{203} and R_{204} may optionally be linked via a single bond, a dimethyl-methylene group, or a diphenyl-methylene group.

In one or more embodiments, in Formulae 201 and 202, L_{201} to L_{205} may each independently be selected from: a phenylene group, a pentalenylene group, an indenylene group, a naphthalenylene group, an azulenylene group, a heptalenylene group, an indacenylene group, an acenaphthalenylene group, a fluorenylene group, a spiro-bif-

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luorenylene group, a benzofluorenylene group, a dibenzofluorenylene group, a phenalenylenylene group, a phenanthrenylene group, an anthracenylenylene group, a fluoranthenylenylene group, a triphenylenylene group, a pyrenylene group, a chrysenylene group, a naphthacenylenylene group, a picenylene group, a perylenylene group, a pentaphenylenylene group, a hexacenylenylene group, a pentacenylene group, a rubicenylenylene group, a coronenylenylene group, an ovalenylenylene group, a thiophenylenylene group, a furanylenylene group, a carbazolylenylene group, an indolylenylene group, an isoindolylenylene group, a benzofuranylenylene group, a benzothiophenylenylene group, a dibenzofuranylenylene group, a benzothiophenylenylene group, a benzocarbazolylenylene group, a dibenzocarbazolylenylene group, a dibenzosilolylenylene group, and a pyridinylenylene group; and

a phenylene group, a pentalenylene group, an indenylene group, a naphthylene group, an azulenylenylene group, a heptalenylene group, an indacenylene group, an acenaphthylenylene group, a fluorenylenylene group, a spiro-bifluorenylenylene group, a benzofluorenylenylene group, a dibenzofluorenylenylene group, a phenalenylenylene group, a phenanthrenylene group, an anthracenylenylene group, a fluoranthenylenylene group, a triphenylenylene group, a pyrenylene group, a chrysenylene group, a naphthacenylenylene group, a picenylene group, a perylenylene group, a pentaphenylenylene group, a hexacenylenylene group, a rubicenylenylene group, a coronenylenylene group, an ovalenylenylene group, a thiophenylenylene group, a furanylenylene group, a carbazolylenylene group, an indolylenylene group, an isoindolylenylene group, a benzofuranylenylene group, a benzothiophenylenylene group, a dibenzofuranylenylene group, a benzothiophenylenylene group, a benzocarbazolylenylene group, a dibenzocarbazolylenylene group, a dibenzosilolylenylene group, and a pyridinylenylene group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₁-C₂₀ alkyl group, a C₁-C₂₀ alkoxy group, a cyclopentyl group, a cyclohexyl group, a cycloheptyl group, a cyclopentenyl group, a cyclohexenyl group, a phenyl group, a biphenyl group, a terphenyl group, a phenyl group substituted with a C₁-C₁₀ alkyl group, a phenyl group substituted with —F, a pentalenyl group, an indenyl group, a naphthyl group, an azulenyl group, a heptalenyl group, an indacenyl group, an acenaphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenalenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthrenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a naphthacenyl group, a picenyl group, a perylenyl group, a pentaphenyl group, a hexacenyl group, a pentacenyl group, a rubicenyl group, a coronenyl group, an ovalenyl group, a thiophenyl group, a furanyl group, a carbazoyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a benzofuranyl group, a benzothiophenyl group, a benzocarbazoyl group, a dibenzocarbazoyl group, a dibenzosilolyl group, a pyridinyl group, —Si(Q₃₁)(Q₃₂)(Q₃₃), and —N(Q₃₁)(Q₃₂), and

Q₃₁ to Q₃₃ may each independently be selected from a C₁-C₁₀ alkyl group, a C₁-C₁₀ alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, and a naphthyl group.

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In one or more embodiments, xa1 to xa4 may each independently be 0, 1, or 2.

In one or more embodiments, xa5 may be 1, 2, 3, or 4.

In one or more embodiments, R₂₀₁ to R₂₀₄ and Q₂₀₁ may each independently be selected from:

a phenyl group, a biphenyl group, a terphenyl group, a pentalenyl group, an indenyl group, a naphthyl group, an azulenyl group, a heptalenyl group, an indacenyl group, an acenaphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenalenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthrenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a naphthacenyl group, a picenyl group, a perylenyl group, a pentaphenyl group, a hexacenyl group, a pentacenyl group, a rubicenyl group, a coronenyl group, an ovalenyl group, a thiophenyl group, a furanyl group, a carbazoyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a benzothiophenyl group, a benzocarbazoyl group, a dibenzocarbazoyl group, a dibenzosilolyl group, and a pyridinyl group; and

a phenyl group, a biphenyl group, a terphenyl group, a pentalenyl group, an indenyl group, a naphthyl group, an azulenyl group, a heptalenyl group, an indacenyl group, an acenaphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenalenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthrenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a naphthacenyl group, a picenyl group, a perylenyl group, a pentaphenyl group, a hexacenyl group, a pentacenyl group, a rubicenyl group, a coronenyl group, an ovalenyl group, a thiophenyl group, a furanyl group, a carbazoyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a benzothiophenyl group, a benzocarbazoyl group, a dibenzocarbazoyl group, a dibenzosilolyl group, and a pyridinyl group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₁-C₂₀ alkyl group, a C₁-C₂₀ alkoxy group, a cyclopentenyl group, a cyclohexyl group, a cycloheptyl group, a cyclopentenyl group, a cyclohexenyl group, a phenyl group, a biphenyl group, a terphenyl group, a phenyl group substituted with a C₁-C₁₀ alkyl group, a phenyl group substituted with —F, a pentalenyl group, an indenyl group, a naphthyl group, an azulenyl group, a heptalenyl group, an indacenyl group, an acenaphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenalenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthrenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a naphthacenyl group, a picenyl group, a perylenyl group, a pentaphenyl group, a hexacenyl group, a pentacenyl group, a rubicenyl group, a coronenyl group, an ovalenyl group, a thiophenyl group, a furanyl group, a carbazoyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a benzofuranyl group, a benzothiophenyl group, a benzocarbazoyl group, a dibenzocarbazoyl group, a dibenzosilolyl group, a pyridinyl group, —Si(Q₃₁)(Q₃₂), and —N(Q₃₁)(Q₃₂), and

Q₃₁ to Q₃₃ are the same as described herein.

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In one or more embodiments, at least one of R_{201} to R_{203} in Formula 201 may be selected from:

a fluorenyl group, a spiro-bifluorenyl group, a carbazolyl group, a dibenzofuranyl group, and a dibenzothiophenyl group; and

a fluorenyl group, a spiro-bifluorenyl group, a carbazolyl group, a dibenzofuranyl group, and a dibenzothiophenyl group, each substituted with at least one selected from deuterium, $-F$, $-Cl$, $-Br$, $-I$, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1 - C_{20} alkyl group, a C_1 - C_{20} alkoxy group, a cyclopentyl group, a cyclohexyl group, a cycloheptyl group, a cyclopentenyl group, a cyclohexenyl group, a phenyl group, a biphenyl group, a terphenyl group, a phenyl group substituted with a C_1 - C_{10} alkyl group, a phenyl group substituted with $-F$, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a carbazolyl group, a dibenzofuranyl group, and a dibenzothiophenyl group,

but embodiments of the present disclosure are not limited thereto.

In one or more embodiments, in Formula 202, i) R_{201} and R_{202} may be linked via a single bond, and/or ii) R_{203} and R_{204} may be linked via a single bond.

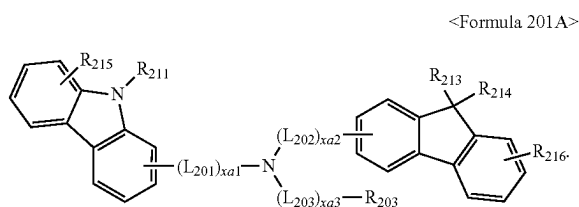
In one or more embodiments, at least one of R_{201} to R_{204} in Formula 202 may be selected from:

a carbazolyl group; and

a carbazolyl group substituted with at least one selected from deuterium, $-F$, $-Cl$, $-Br$, $-I$, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1 - C_{20} alkyl group, a C_1 - C_{20} alkoxy group, a cyclopentyl group, a cyclohexyl group, a cycloheptyl group, a cyclopentenyl group, a cyclohexenyl group, a phenyl group, a biphenyl group, a terphenyl group, a phenyl group substituted with a C_1 - C_{10} alkyl group, a phenyl group substituted with $-F$, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a carbazolyl group, a dibenzofuranyl group, and a dibenzothiophenyl group,

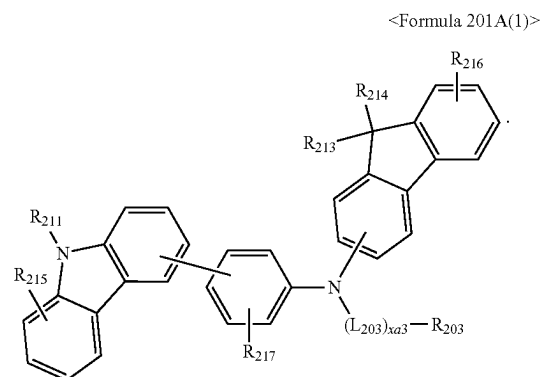
but embodiments of the present disclosure are not limited thereto.

The compound represented by Formula 201 may be represented by Formula 201A:

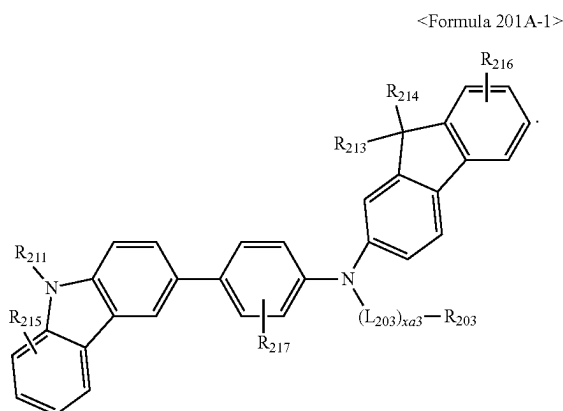


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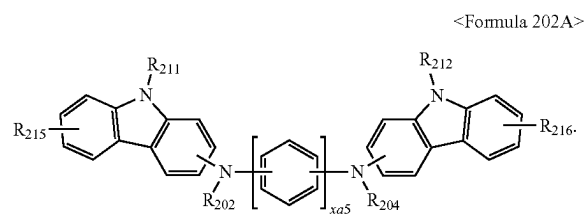
In one embodiment, the compound represented by Formula 201 may be represented by Formula 201A(1) below, but embodiments of the present disclosure are not limited thereto:



In one embodiment, the compound represented by Formula 201 may be represented by Formula 201A-1 below, but embodiments of the present disclosure are not limited thereto:

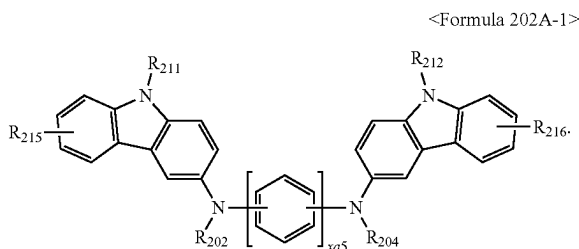


In one embodiment, the compound represented by Formula 202 may be represented by Formula 202A:



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In one embodiment, the compound represented by Formula 202 may be represented by Formula 202A-1:



In Formulae 201A, 201A(1), 201A-1, 202A, and 202A-1, L_{201} to L_{203} , $xa1$ to $xa3$, $xa5$, and R_{202} to R_{204} are the same as described herein,

R_{211} and R_{212} are the same as described in connection with R_{203} , and

R_{213} to R_{217} may each independently be selected from hydrogen, deuterium, $-F$, $-Cl$, $-Br$, $-I$, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1 - C_{20} alkyl group, a C_1 - C_{20} alkoxy group, a cyclopentyl group, a

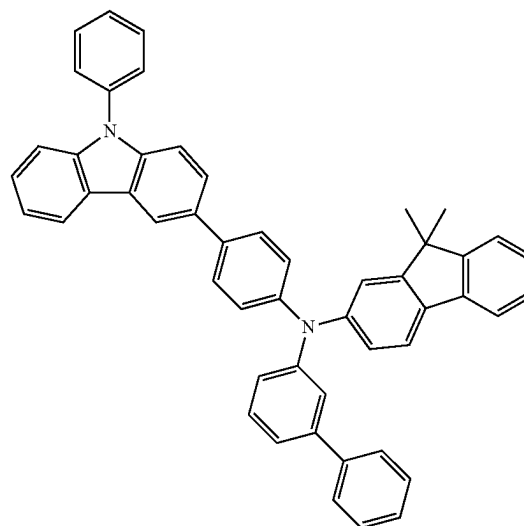
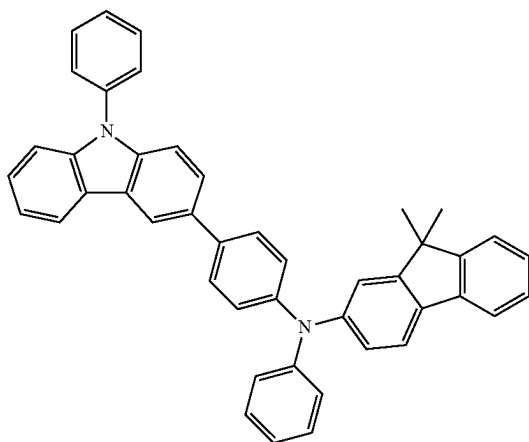
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cyclohexyl group, a cycloheptyl group, a cyclopentenyl group, a cyclohexenyl group, a phenyl group, a biphenyl group, a terphenyl group, a phenyl group substituted with a C_1 - C_{10} alkyl group, a phenyl group substituted with $-F$, a pentalenyl group, an indenyl group, a naphthyl group, an azulenyl group, a heptalenyl group, an indacenyl group, an acenaphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenalenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a naphthacenyl group, a picenyl group, a perylenyl group, a pentaphenyl group, a hexacenyl group, a pentacenyl group, a rubicenyl group, a coronenyl group, an ovalenyl group, a thiophenyl group, a furanyl group, a carbazolyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, a dibenzocarbazolyl group, a dibenzosilolyl group, and a pyridinyl group.

The hole transport region may include at least one compound selected from Compounds HT1 to HT39, but embodiments of the present disclosure are not limited thereto:

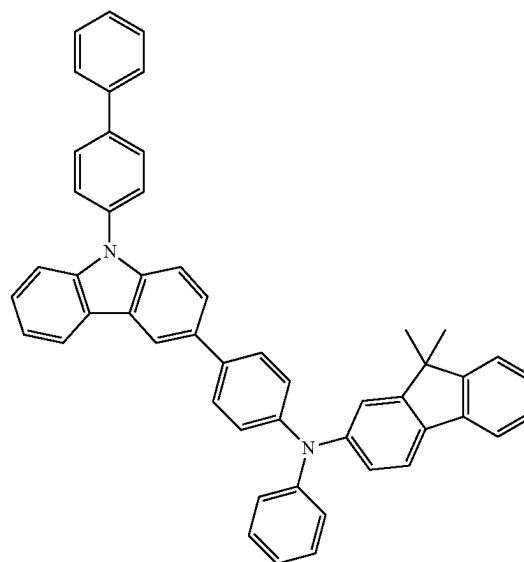
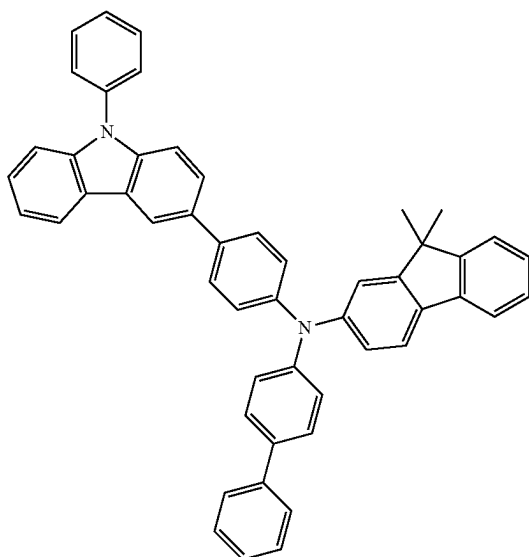
HT1

HT2

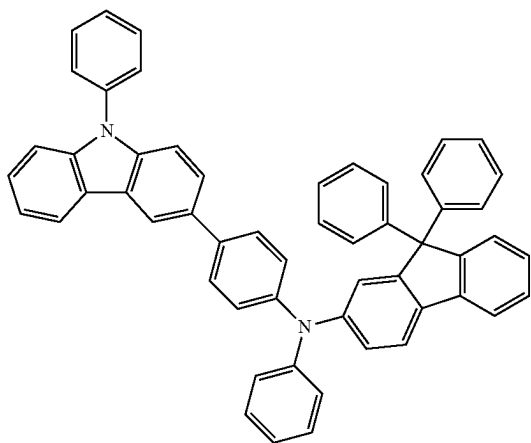


HT3

HT4

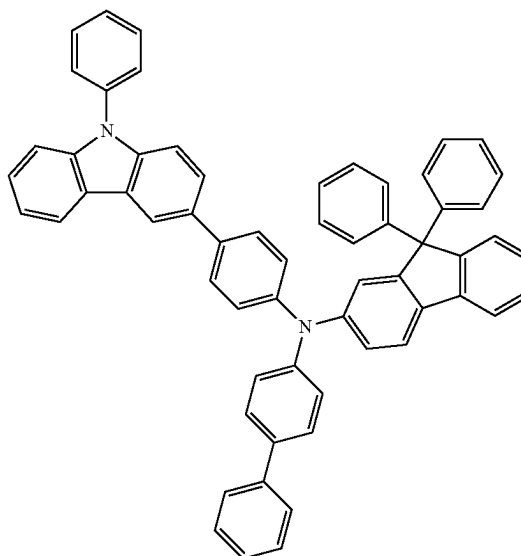


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HT5

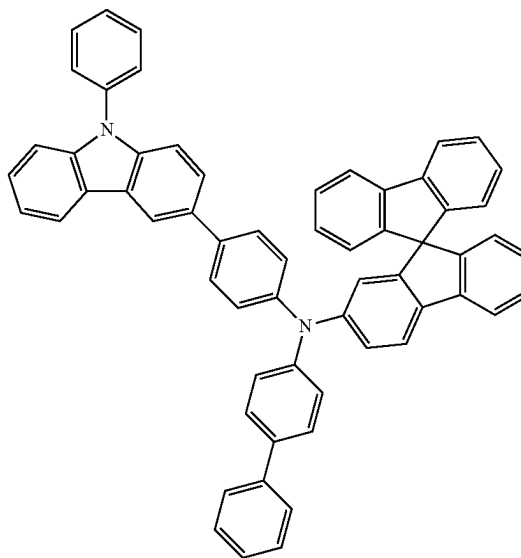
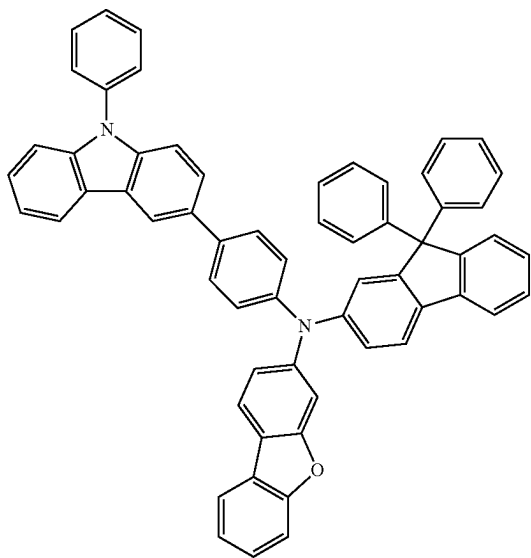
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HT6

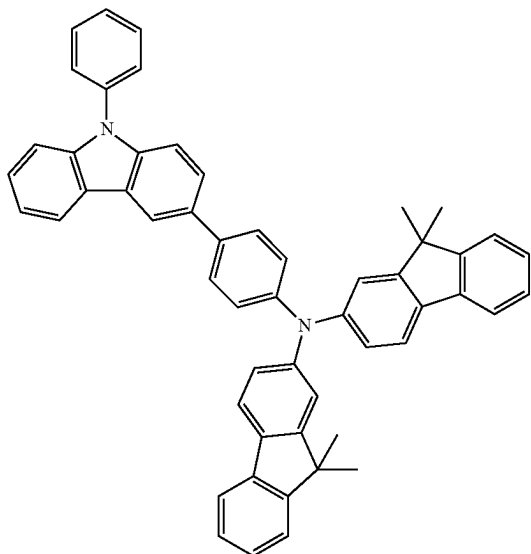


HT7

HT8

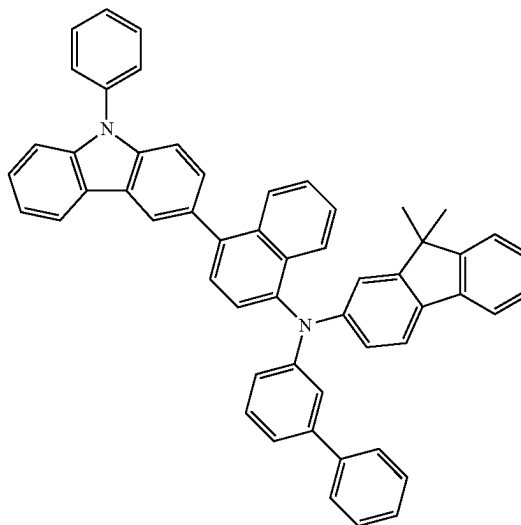


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HT9

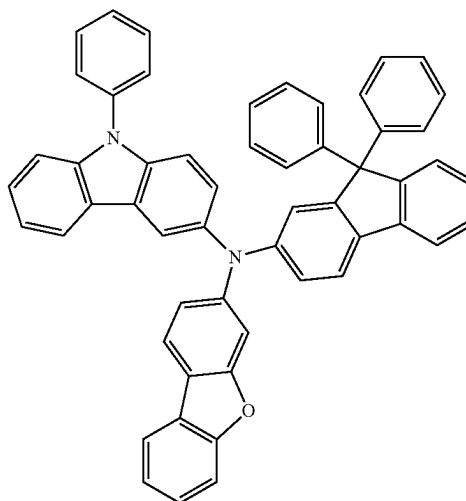
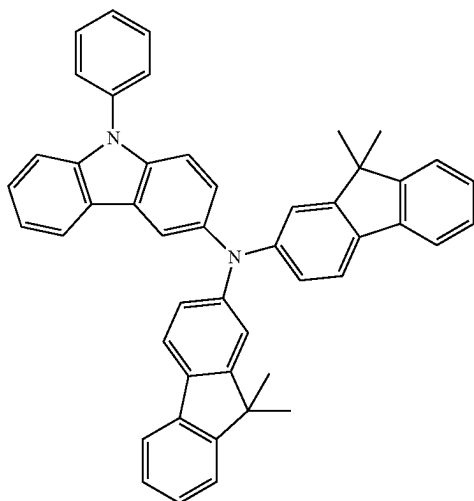
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HT10



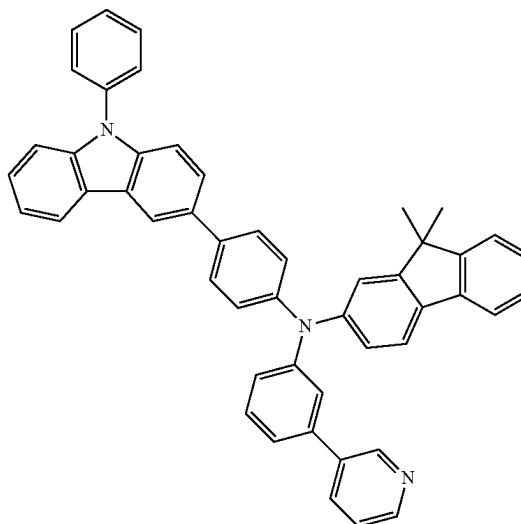
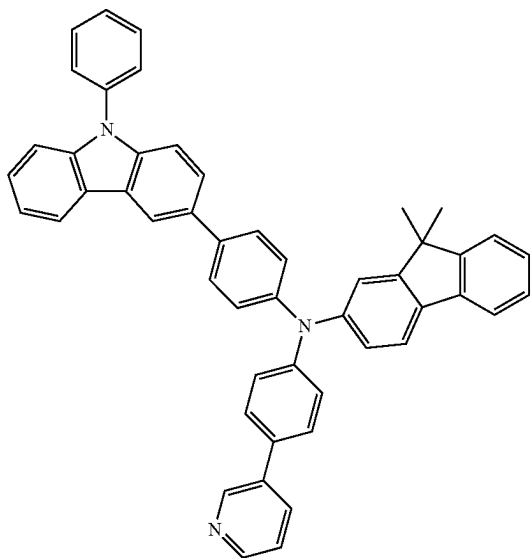
HT11

HT12



HT13

HT14

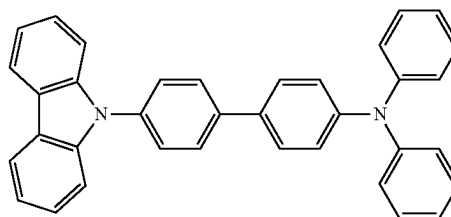
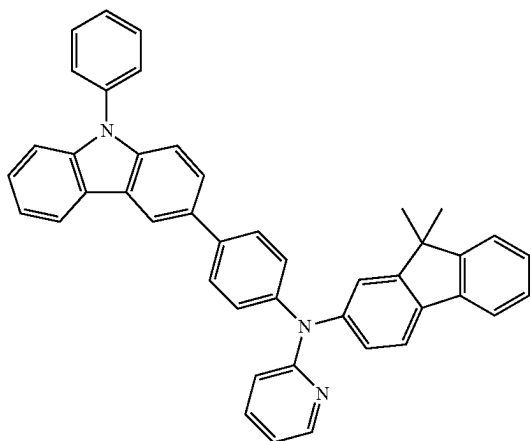


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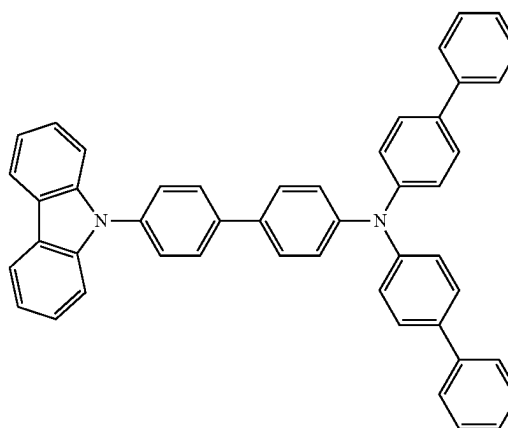
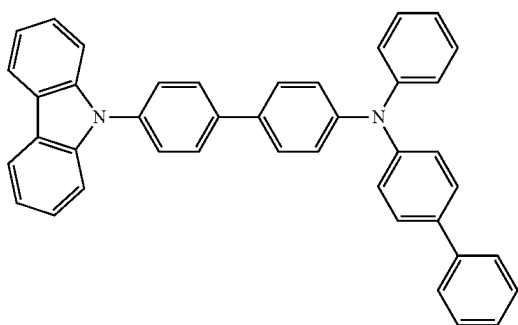
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HT15

HT16



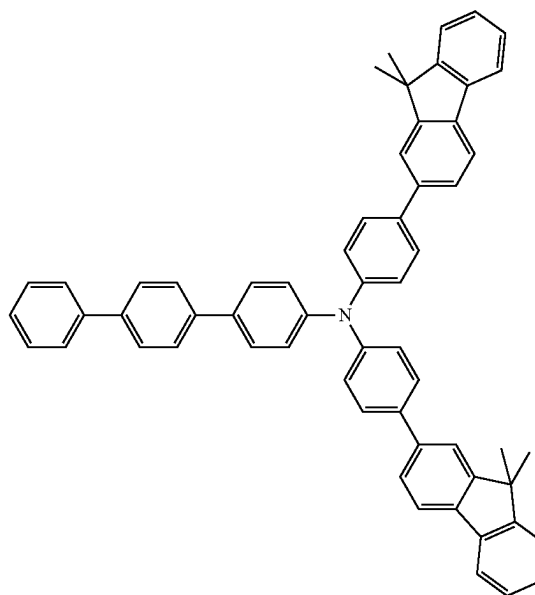
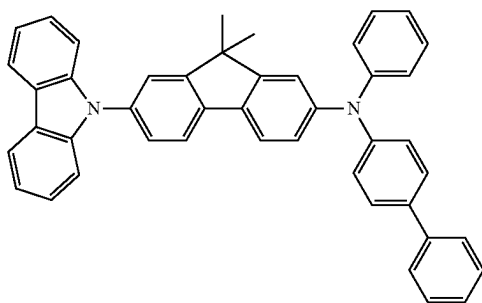
HT17

HT18



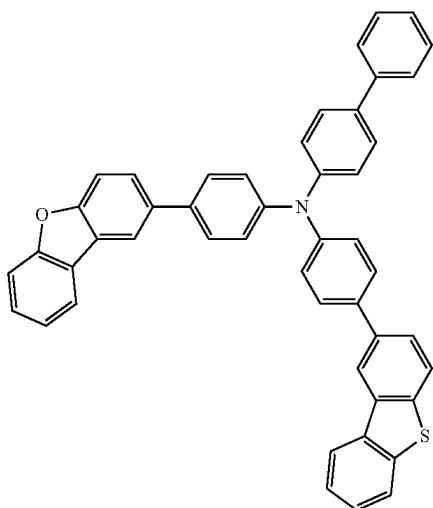
HT19

HT20



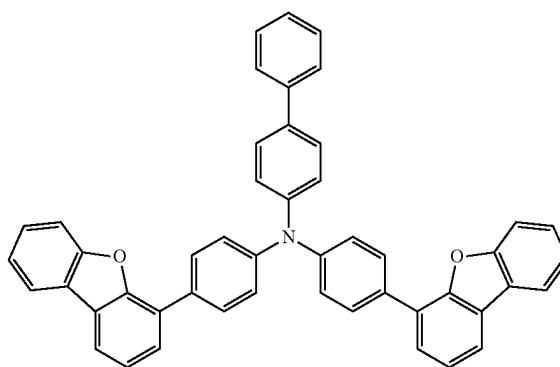
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HT21

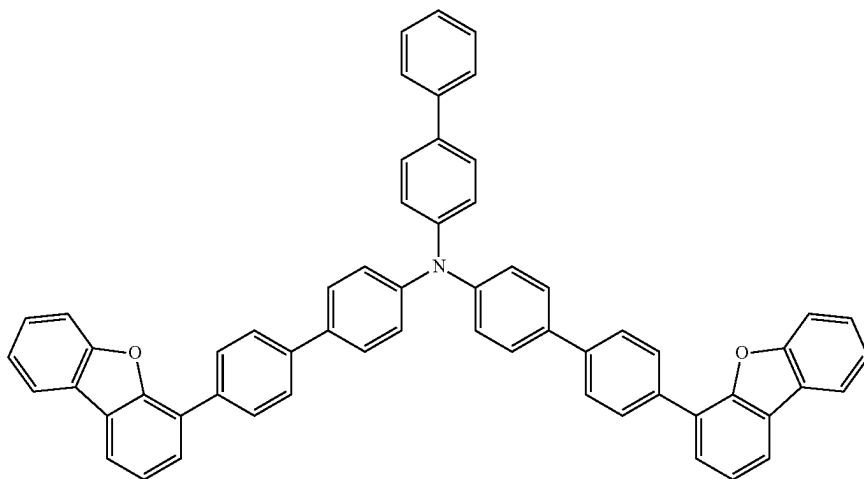


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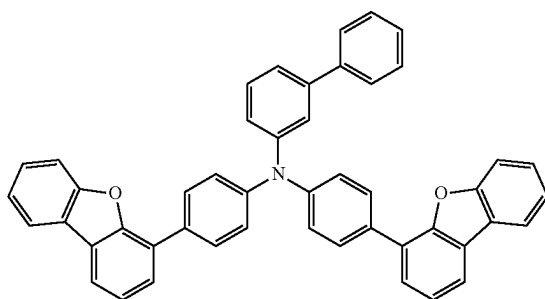
HT22



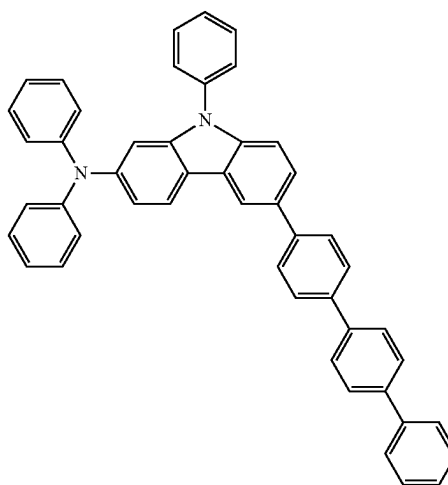
HT23



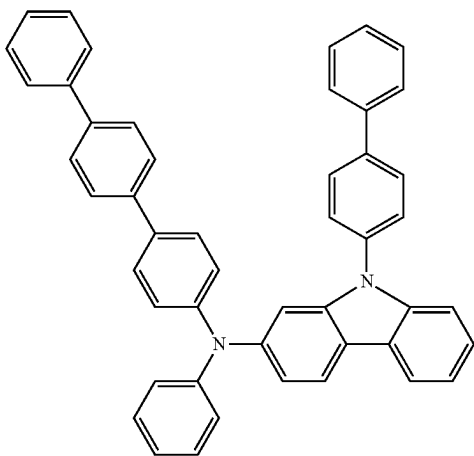
HT24



HT25

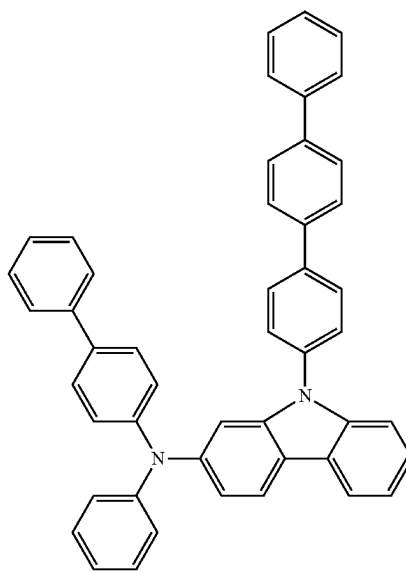


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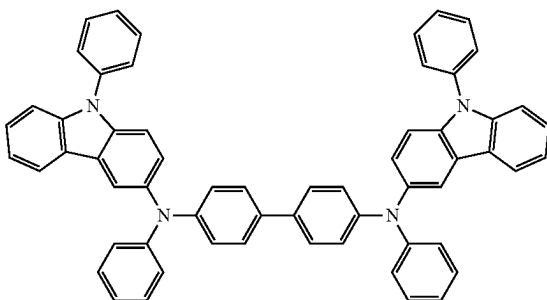
-continued
HT26

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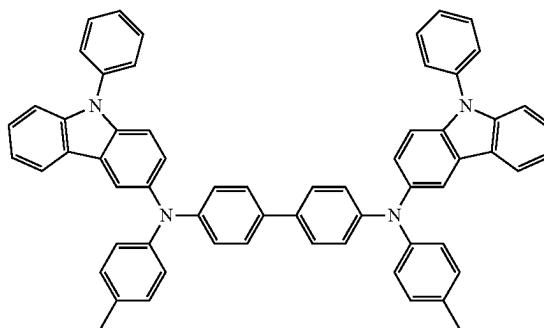
HT27



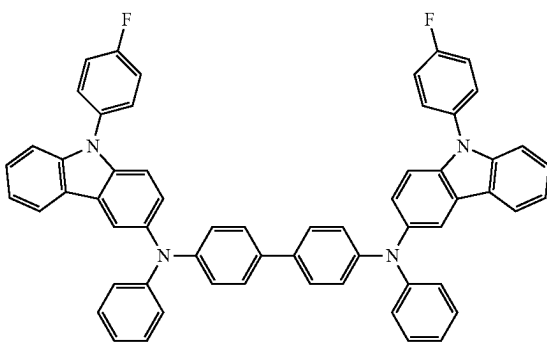
HT28



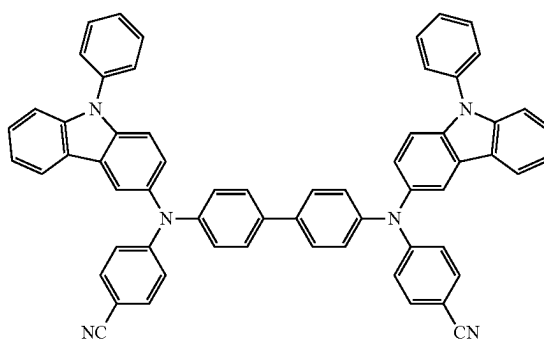
HT29



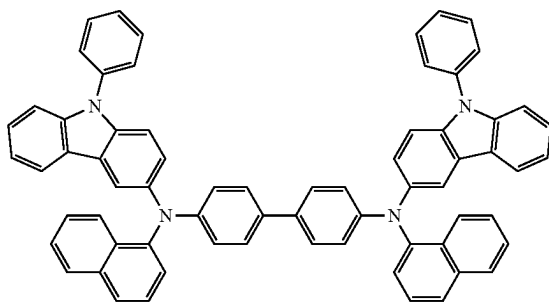
HT30



HT31

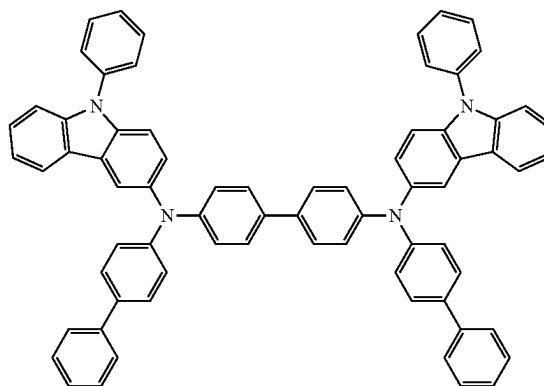


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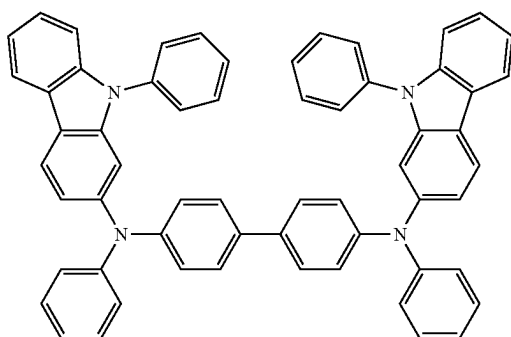
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HT32

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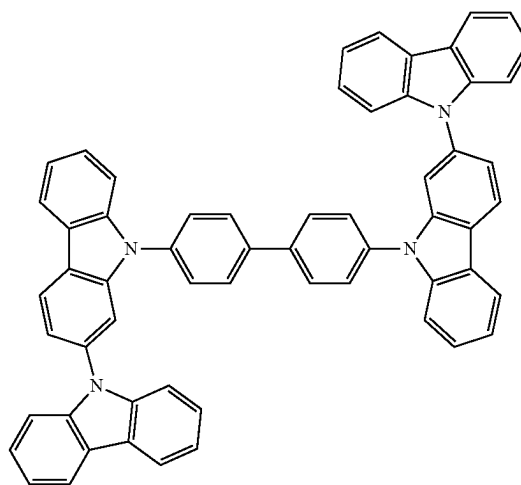
HT33



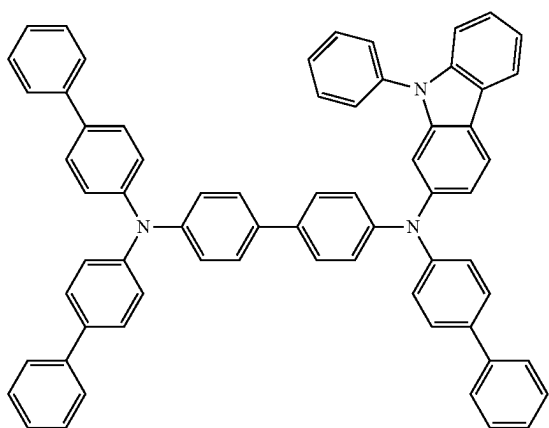
HT34



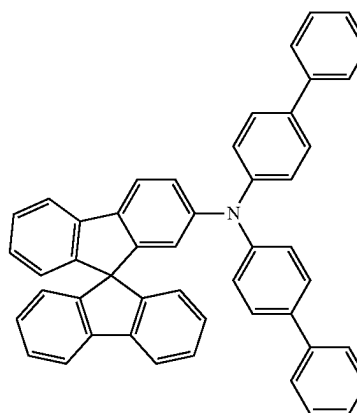
HT35



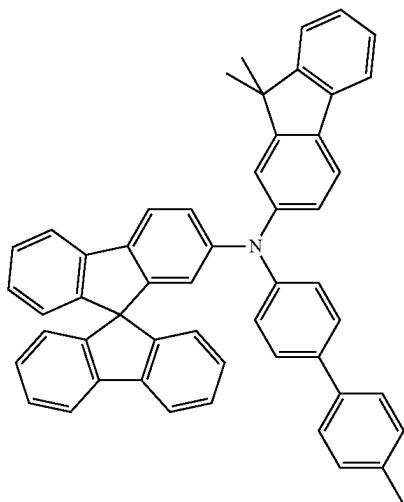
HT36



HT37

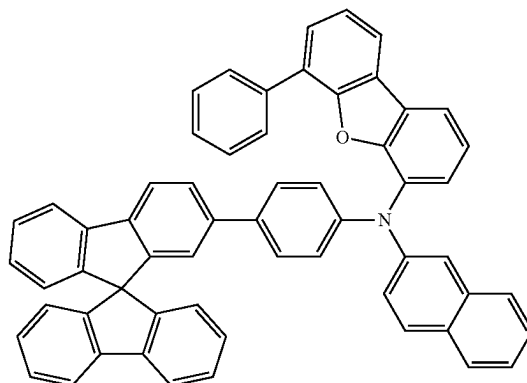


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-continued
HT38

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HT39



A thickness of the hole transport region may be in a range of about 100 Å to about 10,000 Å, for example, about 100 Å to about 1,000 Å. When the hole transport region includes at least one of a hole injection layer and a hole transport layer, a thickness of the hole injection layer may be in a range of about 100 Å to about 9,000 Å, for example, about 100 Å to about 1,000 Å, and a thickness of the hole transport layer may be in a range of about 50 Å to about 2,000 Å, for example about 100 Å to about 1,500 Å. When the thicknesses of the hole transport region, the hole injection layer, and the hole transport layer are within these ranges, satisfactory hole transporting characteristics may be obtained without a substantial increase in driving voltage.

The emission auxiliary layer may increase light-emission efficiency by compensating for an optical resonance distance according to the wavelength of light emitted by an emission layer, and the electron blocking layer may block the flow of electrons from an electron transport region. The emission auxiliary layer and the electron blocking layer may include the materials as described above.

The hole transport region may further include, in addition to these materials, a charge-generation material for the improvement of conductive properties. The charge-generation material may be homogeneously or non-homogeneously dispersed in the hole transport region.

The charge-generation material may be, for example, a p-dopant.

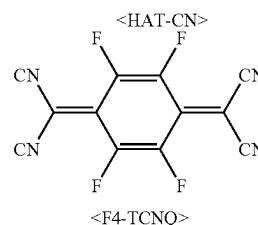
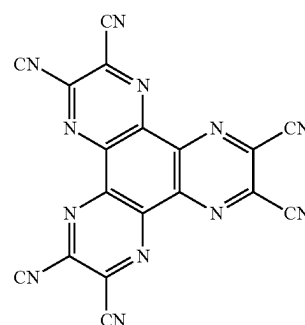
In one embodiment, the p-dopant may have a lowest unoccupied molecular orbital (LUMO) of about -3.5 eV or less.

The p-dopant may include at least one selected from a quinone derivative, a metal oxide, and a cyano group-containing compound, but embodiments of the present disclosure are not limited thereto.

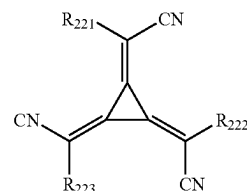
For example, the p-dopant may include at least one selected from:

- a quinone derivative, such as tetracyanoquinodimethane (TCNQ) or 2,3,5,6-tetrafluoro-7,7,8,8-tetracyanoquinodimethane (F4-TCNQ);
- a metal oxide, such as tungsten oxide or molybdenum oxide;
- 1,4,5,8,9,11-hexaazatriphenylene-hexacarbonitrile (HAT-CN); and
- a compound represented by Formula 221 below:

but embodiments of the present disclosure are not limited thereto:



<Formula 221>



In Formula 221,

R₂₂₁ to R₂₂₃ may each independently be selected from a substituted or unsubstituted C₃-C₁₀ cycloalkyl group, a substituted or unsubstituted C₁-C₁₀ heterocycloalkyl group, a substituted or unsubstituted C₃-C₁₀ cycloalkenyl group, a substituted or unsubstituted C₁-C₁₀ heterocycloalkenyl group, a substituted or unsubstituted C₆-C₆₀ aryl group, a substituted or unsubstituted C₁-C₆₀ heteroaryl group, a substituted or unsubstituted monovalent non-aromatic condensed polycyclic group,

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and a substituted or unsubstituted monovalent non-aromatic condensed heteropolycyclic group, provided that at least one of R₂₂₁ to R₂₂₃ has at least one substituent selected from a cyano group, —F, —Cl, —Br, —I, a C₁-C₂₀ alkyl group substituted with —F, a C₁-C₂₀ alkyl group substituted with —Cl, a C₁-C₂₀ alkyl group substituted with —Br, and a C₁-C₂₀ alkyl group substituted with —I.

When the organic light-emitting device 10 is a full-color organic light-emitting device, the emission layer may be patterned into a red emission layer, a green emission layer, or a blue emission layer, according to a sub-pixel. In one or more embodiments, the emission layer may have a stacked structure of two or more layers selected from a red emission layer, a green emission layer, and a blue emission layer, in which the two or more layers contact each other or are separated from each other. In one or more embodiments, the emission layer may include two or more materials selected from a red light-emitting material, a green light-emitting material, and a blue light-emitting material, in which the two or more materials are mixed with each other in a single layer to emit white light.

The emission layer may include a host and a dopant. The dopant may include at least one selected from a phosphorescent dopant and a fluorescent dopant. In one embodiment, the dopant may include the second compound represented by Formula 2. In one embodiment, the dopant may include the second compound represented by Formula 2 as a fluorescent dopant.

The amount of the dopant in the emission layer may be typically in a range of about 0.01 parts by weight to about 15 parts by weight based on 100 parts by weight of the host, but embodiments of the present disclosure are not limited thereto.

A thickness of the emission layer may be in a range of about 100 Å to about 1,000 Å, for example, about 200 Å to about 600 Å. When the thickness of the emission layer is within this range, excellent light-emission characteristics may be obtained without a substantial increase in driving voltage.

In one or more embodiments, the host may include a compound represented by Formula 301 below.



In Formula 301,

Ar₃₀₁ may be a substituted or unsubstituted C₅-C₆₀ carbocyclic group or a substituted or unsubstituted C₁-C₆₀ heterocyclic group,

xb11 may be 1, 2, or 3,

L₃₀₁ may be selected from a substituted or unsubstituted C₃-C₁₀ cycloalkylene group, a substituted or unsubstituted C₁-C₁₀ heterocycloalkylene group, a substituted or unsubstituted C₃-C₁₀ cycloalkenylene group, a substituted or unsubstituted C₁-C₁₀ heterocycloalkenylene group, a substituted or unsubstituted C₆-C₆₀ arylene group, a substituted or unsubstituted C₁-C₆₀ heteroarylene group, a substituted or unsubstituted divalent non-aromatic condensed polycyclic group, and a substituted or unsubstituted divalent non-aromatic condensed heteropolycyclic group,

xb1 may be an integer from 0 to 5,

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R₃₀₁ may be selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a substituted or unsubstituted C₁-C₆₀ alkyl group, a substituted or unsubstituted C₂-C₆₀ alkenyl group, a substituted or unsubstituted C₂-C₆₀ alkynyl group, a substituted or unsubstituted C₁-C₆₀ alkoxy group, a substituted or unsubstituted C₃-C₁₀ cycloalkyl group, a substituted or unsubstituted C₁-C₁₀ heterocycloalkyl group, a substituted or unsubstituted C₃-C₁₀ cycloalkenyl group, a substituted or unsubstituted C₁-C₁₀ heterocycloalkenyl group, a substituted or unsubstituted C₆-C₆₀ aryl group, a substituted or unsubstituted C₆-C₆₀ aryloxy group, a substituted or unsubstituted C₆-C₆₀ arylthio group, a substituted or unsubstituted C₁-C₆₀ heteroaryl group, a substituted or unsubstituted monovalent non-aromatic condensed polycyclic group, a substituted or unsubstituted monovalent non-aromatic condensed heteropolycyclic group, —Si(Q₃₀₁)(Q₃₀₂)(Q₃₃), —N(Q₃₀₁)(Q₃₀₂), —B(Q₃₀₁)(Q₃₀₂), —C(=O)(Q₃₀₁), —S(=O)₂(Q₃₀₁), and —P(=O)(Q₃₀₁)(Q₃₀₂),

xb21 may be an integer from 1 to 5, and

Q₃₀₁ to Q₃₀₃ may each independently be selected from a C₁-C₁₀ alkyl group, a C₁-C₁₀ alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, and a naphthyl group, but embodiments of the present disclosure are not limited thereto.

In one embodiment, Ar₃₀₁ in Formula 301 may be selected from:

a naphthalene group, a fluorene group, a spiro-bifluorene group, a benzofluorene group, a dibenzofluorene group, a phenalene group, a phenanthrene group, an anthracene group, a fluoranthene group, a triphenylene group, a pyrene group, a chrysene group, a naphthacene group, a picene group, a perylene group, a pentaphene group, an indenoanthracene group, a dibenzofuran group, and a dibenzothiophene group; and

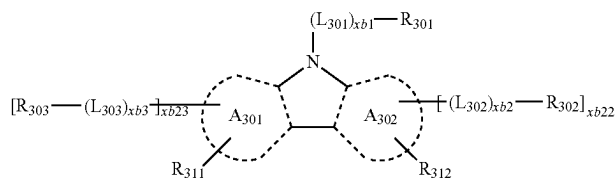
a naphthalene group, a fluorene group, a spiro-bifluorene group, a benzofluorene group, a dibenzofluorene group, a phenalene group, a phenanthrene group, an anthracene group, a fluoranthene group, a triphenylene group, a pyrene group, a chrysene group, a naphthacene group, a picene group, a perylene group, a pentaphene group, an indenoanthracene group, a dibenzofuran group, and a dibenzothiophene group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₁-C₂₀ alkyl group, a C₁-C₂₀ alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, —Si(Q₃₁)(Q₃₂)(Q₃₃), —N(Q₃₁)(Q₃₂), —B(Q₃₁)(Q₃₂), —C(=O)(Q₃₁), —S(=O)₂(Q₃₁), and —P(=O)(Q₃₁)(Q₃₂), and

Q₃₁ to Q₃₃ may each independently be selected from a C₁-C₁₀ alkyl group, a C₁-C₁₀ alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, and a naphthyl group, but embodiments of the present disclosure are not limited thereto.

When xb11 in Formula 301 is two or more, two or more Ar₃₀₁(s) may be linked via a single bond.

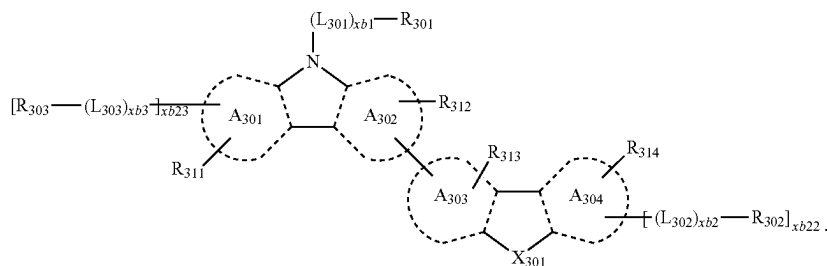
In one or more embodiments, the compound represented by Formula 301 may be represented by Formula 301-1 or 301-2:

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<Formula 301-1>



<Formula 301-2>

In Formulae 301-1 to 301-2,

A₃₀₁ to A₃₀₄ may each independently be selected from a benzene, a naphthalene, a phenanthrene, a fluo-
ranthene, a triphenylene, a pyrene, a chrysene, a pyri-
dine, a pyrimidine, an indene, a fluorene, a spiro-
bifluorene, a benzofluorene, a dibenzofluorene, an
indole, a carbazole, a benzocarbazole, a dibenzocarb-
azole, a furan, a benzofuran, a dibenzofuran, a naphtho-
furan, a benzonaphthofuran, a dinaphthofuran, a thio-
phene, a benzothiophene, a dibenzothiophene, a
naphthothiophene, a benzonaphthothiophene, and a
dinaphthothiophene,

X₃₀₁ may be O, S, or N-[(L₃₀₄)_{xb4}-R₃₀₄],

R₃₁₁ to R₃₁₄ may each independently be selected from
hydrogen, deuterium, -F, -Cl, -Br, -I, a hydroxyl
group, a cyano group, a nitro group, an amidino group,
a hydrazino group, a hydrazono group, a C₁-C₂₀ alkyl
group, a C₁-C₂₀ alkoxy group, a phenyl group, a
biphenyl group, a terphenyl group, a naphthyl group
-Si(Q₃₁)(Q₃₂)(Q₃₃), -N(Q₃₁)(Q₃₂), -B(Q₃₁)(Q₃₂),
-C(=O)(Q₃₁), -S(=O)₂(Q₃₁), and -P(=O)(Q₃₁)
(Q₃₂),

xb22 and xb23 may each independently be 0, 1, or 2,
L₃₀₁, xb1, R₃₀₁, and Q₃₁ to Q₃₃ are the same as described
herein,

L₃₀₂ to L₃₀₄ are each independently the same as described
in connection with L₃₀₁,

Xb2 to xb4 are each independently the same as described
in connection with xb1,

R₃₀₂ to R₃₀₄ are each independently the same as described
in connection with R₃₀₁.

For example, L₃₀₁ to L₃₀₄ in Formulae 301, 301-1, and
301-2 may each independently be selected from:

a phenylene group, a naphthylene group, a fluorenylene
group, a spiro-bifluorenylene group, a benzofluore-
nylene group, a dibenzofluorenylene group, a
phenanthrenylene group, an anthracenylenylene group, a
fluoranthenylenylene group, a triphenylenylene group, a
pyrenylene group, a chrysenylene group, a peryle-
nylene group, a pentaphenylenylene group, a hexacenylenylene
group, a pentacenylene group, a thiophenylenylene group,
a furanylene group, a carbazolylenylene group, an indo-
lylene group, an isoindolylenylene group, a benzofura-
nylene group, a benzothiophenylenylene group, a dibenzo-
furanylene group, a dibenzothiophenylenylene group, a

benzocarbazolylenylene group, a dibenzocarbazolylenylene
group, a dibenzosilolylenylene group, a pyridinylenylene group,
an imidazolylenylene group, a pyrazolylenylene group, a thiaz-
olylenylene group, an isothiazolylenylene group, an oxa-
zolylenylene group, an isoxazolylenylene group, a thiadiaz-
olylenylene group, an oxadiazolylenylene group, a pyrazinylenylene
group, a pyrimidinylenylene group, a pyridazinylenylene group,
a triazinylene group, a quinolinylene group, an isoqui-
nolinylene group, a benzoquinolinylene group, a phtha-
lazinylenylene group, a naphthyridinylenylene group, a quinox-
alinylenylene group, a quinazolinylene group, a cinnolinylene
group, a phenanthridinylenylene group, an acridinylenylene group,
a phenanthrolinylenylene group, a phenazinylenylene group, a benzimidazolylenylene group, an
isobenzothiazolylenylene group, a benzoxazolylenylene group,
an isobenzoxazolylenylene group, a triazolylenylene group, a
tetrazolylenylene group, an imidazopyridinylenylene group, an
imidazopyrimidinylenylene group, and an azacarbazolylenylene
group; and

a phenylene group, a naphthylene group, a fluorenylene
group, a spiro-bifluorenylene group, a benzofluore-
nylene group, a dibenzofluorenylene group, a
phenanthrenylene group, an anthracenylenylene group, a
fluoranthenylenylene group, a triphenylenylene group, a
pyrenylene group, a chrysenylene group, a peryle-
nylene group, a pentaphenylenylene group, a hexacenylenylene
group, a pentacenylene group, a thiophenylenylene group,
a furanylene group, a carbazolylenylene group, an indo-
lylene group, an isoindolylenylene group, a benzofura-
nylene group, a benzothiophenylenylene group, a dibenzo-
furanylene group, a dibenzothiophenylenylene group, a
benzocarbazolylenylene group, a dibenzocarbazolylenylene
group, a dibenzosilolylenylene group, a pyridinylenylene group,
an imidazolylenylene group, a pyrazolylenylene group, a thiaz-
olylenylene group, an isothiazolylenylene group, an oxa-
zolylenylene group, an isoxazolylenylene group, a thiadiaz-
olylenylene group, an oxadiazolylenylene group, a pyrazinylenylene
group, a pyrimidinylenylene group, a pyridazinylenylene group,
a triazinylene group, a quinolinylene group, an isoqui-
nolinylene group, a benzoquinolinylene group, a phtha-
lazinylenylene group, a naphthyridinylenylene group, a quinox-
alinylenylene group, a quinazolinylene group, a cinnolinylene
group, a phenanthridinylenylene group, an acridinylenylene group,
a phenanthrolinylenylene group, a phenazinylenylene group, a benzimidazolylenylene group, an

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isobenzothiazolylene group, a benzoxazolylene group, an isobenzoxazolylene group, a triazolylene group, a tetrazolylene group, an imidazopyridinylene group, an imidazopyrimidinylene group, and an azacarbazolylene group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₁-C₂₀ alkyl group, a C₁-C₂₀ alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthrenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a perylenyl group, a pentaphenyl group, a hexacenyl group, a pentacenyl group, a thiophenyl group, a furanyl group, a carbazolyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, a dibenzocarbazolyl group, a pyridinyl group, an imidazolyl group, a pyrazolyl group, a thiazolyl group, an isothiazolyl group, an oxazolyl group, an isoxazolyl group, a thiadiazolyl group, an oxadiazolyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, a triazinyl group, a quinolinyl group, an isoquinolinyl group, an isoquinolinyl group, a phthalazinyl group, a naphthyridinyl group, a quinoxalinyl group, a quinazolinyl group, a cinnolinyl group, a phenanthridinyl group, an acridinyl group, a phenanthrolinyl group, a phenazinyl group, a benzimidazolyl group, an isobenzothiazolyl group, a benzoxazolyl group, a triazolyl group, a tetrazolyl group, an imidazopyridinyl group, an imidazopyrimidinyl group, an azacarbazolyl group, —Si(Q₃₁)(Q₃₂)(Q₃₃), —N(Q₃₁)(Q₃₂), —B(Q₃₁)(Q₃₂), —C(=O)(Q₃₁), —S(=O)₂(Q₃₁), and —P(=O)(Q₃₁)(Q₃₂), and Q₃₁ to Q₃₃ are the same as described herein.

In one embodiment, R₃₀₁ to R₃₀₄ in Formulae 301, 301-1, and 301-2 may each independently be selected from:

a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthrenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a perylenyl group, a pentaphenyl group, a hexacenyl group, a pentacenyl group, a thiophenyl group, a furanyl group, a carbazolyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, a dibenzocarbazolyl group, a dibenzosilolyl group, a pyridinyl group, an imidazolyl group, a pyrazolyl group, a thiazolyl group, an isothiazolyl group, an oxazolyl group, an isoxazolyl group, a thiadiazolyl group, an oxadiazolyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, a triazinyl group, a quinolinyl group, an isoquinolinyl group, a benzoquinolinyl group, a phthalazinyl group, a naphthyridinyl group, a quinoxalinyl group, a quinazolinyl group, a cinnolinyl group, a phenanthridinyl group, an acridinyl group, a phenanthrolinyl group, a phenazinyl group, a benzimidazolyl group, an isobenzothiazolyl group, a benzoxazolyl group, an isobenzoxazolyl group, a triazolyl group, a tetrazolyl group, an

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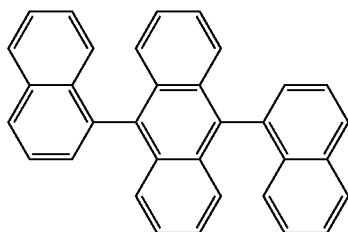
imidazopyridinyl group, an imidazopyrimidinyl group, and an azacarbazolyl group; and

a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthrenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a perylenyl group, a pentaphenyl group, a hexacenyl group, a pentacenyl group, a thiophenyl group, a furanyl group, a carbazolyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, a dibenzocarbazolyl group, a dibenzosilolyl group, a pyridinyl group, an imidazolyl group, a pyrazolyl group, a thiazolyl group, an isothiazolyl group, an oxazolyl group, an isoxazolyl group, a thiadiazolyl group, an oxadiazolyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, a triazinyl group, a quinolinyl group, an isoquinolinyl group, a benzoquinolinyl group, a phthalazinyl group, a naphthyridinyl group, a quinoxalinyl group, a quinazolinyl group, a cinnolinyl group, a phenanthridinyl group, an acridinyl group, a phenanthrolinyl group, a phenazinyl group, a benzimidazolyl group, an isobenzothiazolyl group, a benzoxazolyl group, an isobenzoxazolyl group, a triazolyl group, a tetrazolyl group, an imidazopyridinyl group, an imidazopyrimidinyl group, and an azacarbazolyl group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₁-C₂₀ alkyl group, a C₁-C₂₀ alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthrenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a perylenyl group, a pentaphenyl group, a hexacenyl group, a pentacenyl group, a thiophenyl group, a furanyl group, a carbazolyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, a dibenzocarbazolyl group, a dibenzosilolyl group, a pyridinyl group, an imidazolyl group, a pyrazolyl group, a thiazolyl group, an isothiazolyl group, an oxazolyl group, an isoxazolyl group, a thiadiazolyl group, an oxadiazolyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, a triazinyl group, a quinolinyl group, an isoquinolinyl group, a benzoquinolinyl group, a phthalazinyl group, a naphthyridinyl group, a quinoxalinyl group, a quinazolinyl group, a cinnolinyl group, a phenanthridinyl group, an acridinyl group, a phenanthrolinyl group, a phenazinyl group, a benzimidazolyl group, an isobenzothiazolyl group, a benzoxazolyl group, an isobenzoxazolyl group, a triazolyl group, a tetrazolyl group, an imidazopyridinyl group, an imidazopyrimidinyl group, an azacarbazolyl group, —Si(Q₃₁)(Q₃₂)(Q₃₃), —N(Q₃₁)(Q₃₂), —B(Q₃₁)(Q₃₂), —C(=O)(Q₃₁), —S(=O)₂(Q₃₁), and —P(=O)(Q₃₁)(Q₃₂), and Q₃₁ to Q₃₃ are the same as described herein.

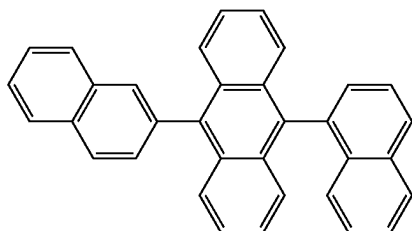
In one or more embodiments, the host may include an alkaline earth metal complex. For example, the host may be selected from a Be complex (for example, Compound H55), a Mg complex, and a Zn complex.

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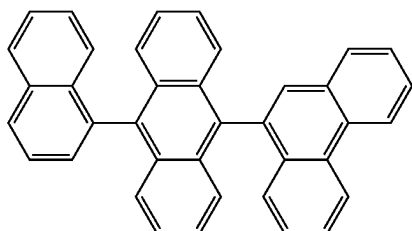
The host may include at least one selected from 9,10-di(2-naphthyl)anthracene (ADN), 2-methyl-9,10-bis(naphthalen-2-yl)anthracene (MADN), 9,10-di-(2-naphthyl)-2-t-butyl-anthracene (TBADN), 4,4'-bis(N-carbazolyl)-1,1'-biphenyl (CBP), 1,3-di-9-carbazolylbenzene (mCP), 1,3,5-tri(carbazol-9-yl)benzene (TCP), and Compounds H1 to H55, but embodiments of the present disclosure are not limited thereto:



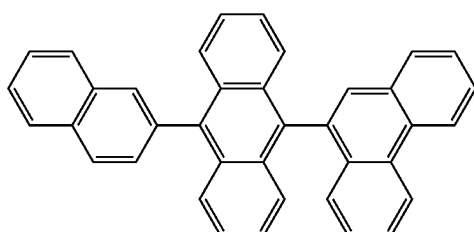
H1



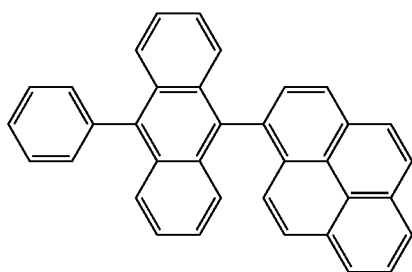
H2



H3



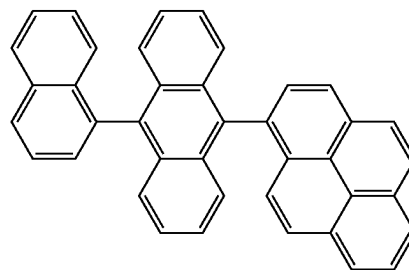
H4



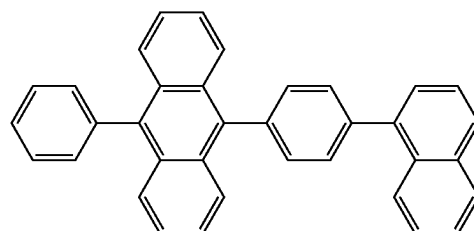
H5

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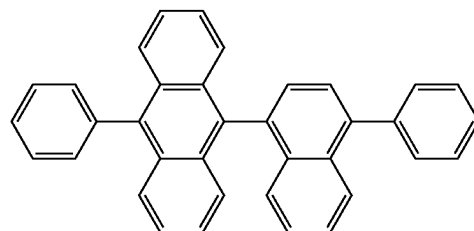
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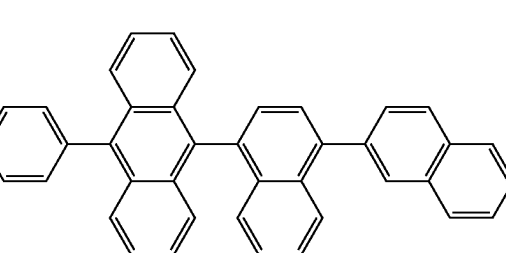
H6



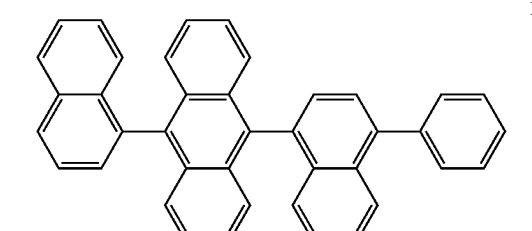
H7



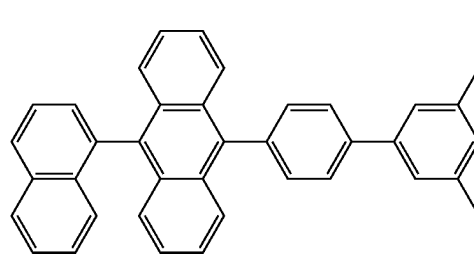
H8



H9



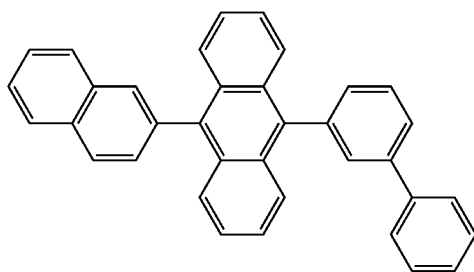
H10



H11

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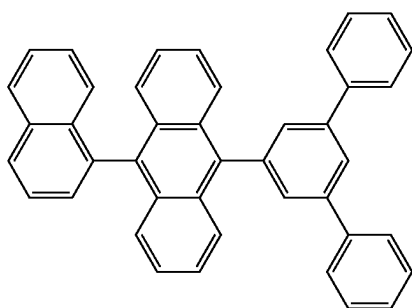
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H12

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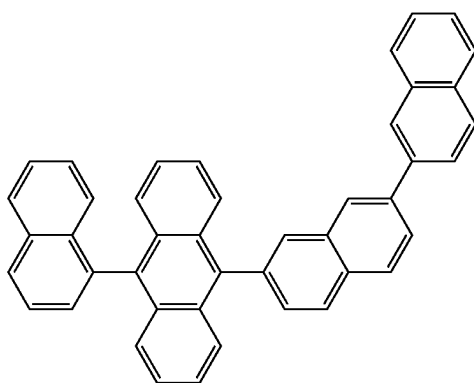


H13

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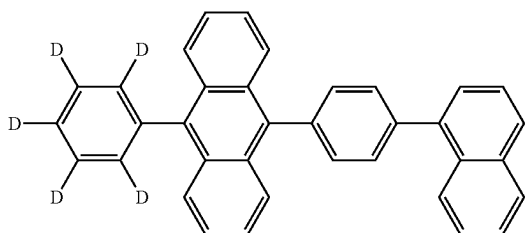


H14

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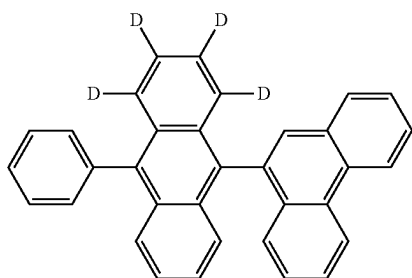
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H15

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H16

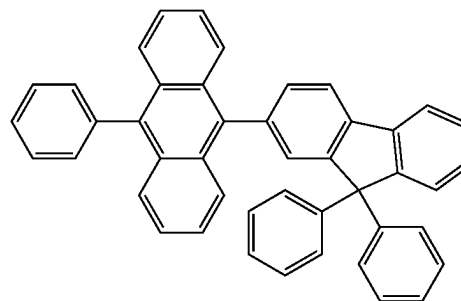
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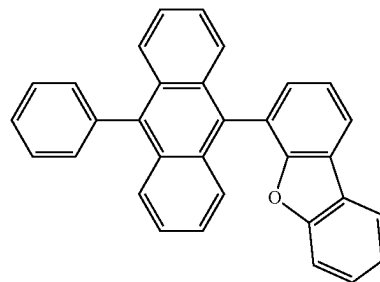
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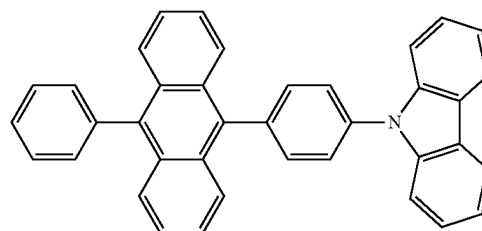
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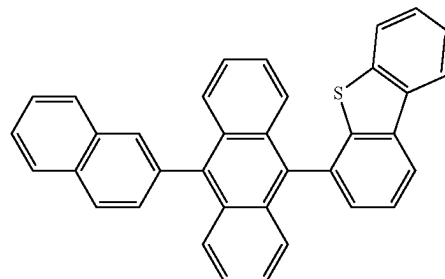
H17



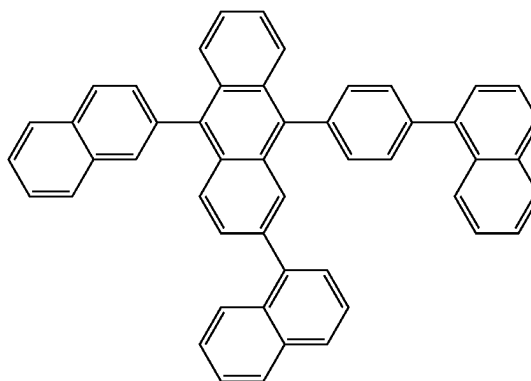
H18



H19



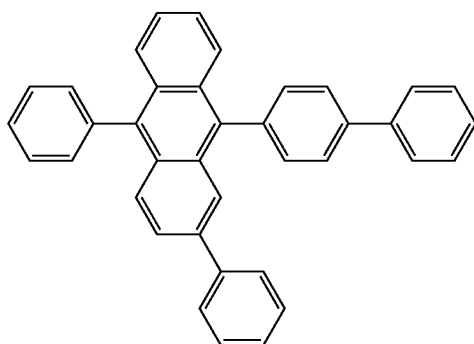
H20



H21

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H22

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H23

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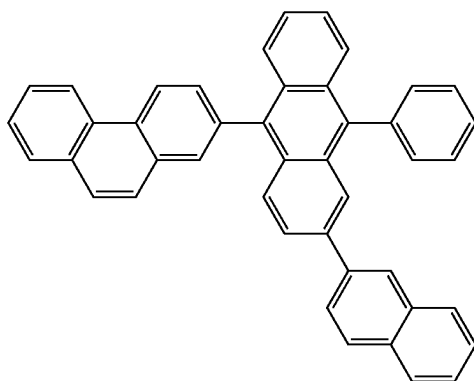
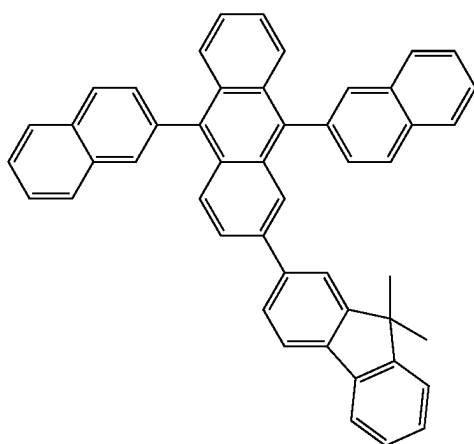
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H24

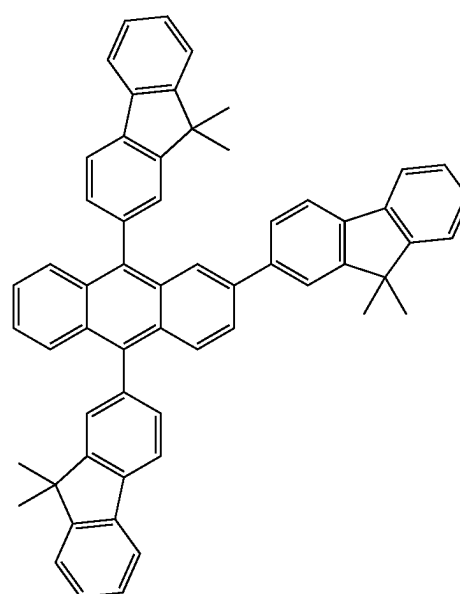
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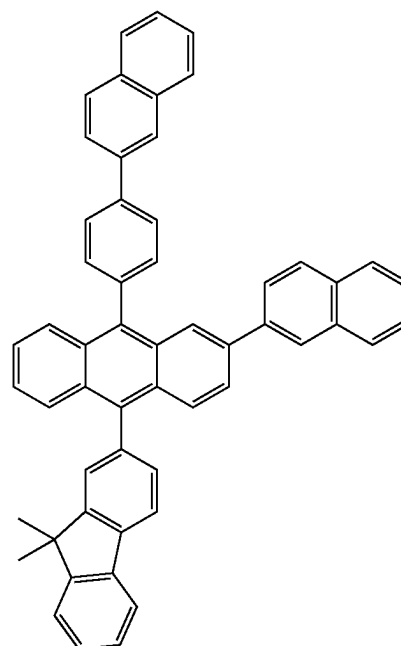
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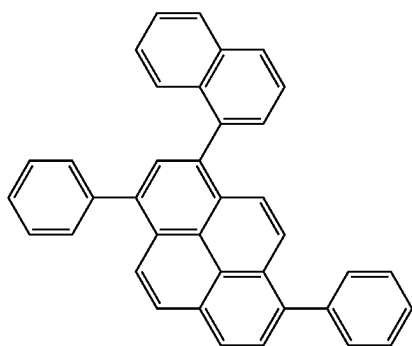
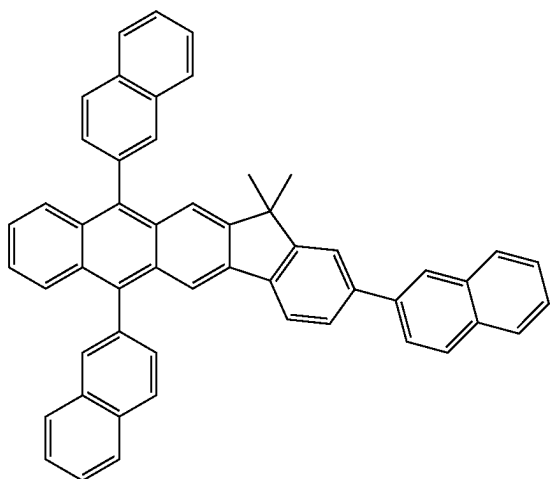
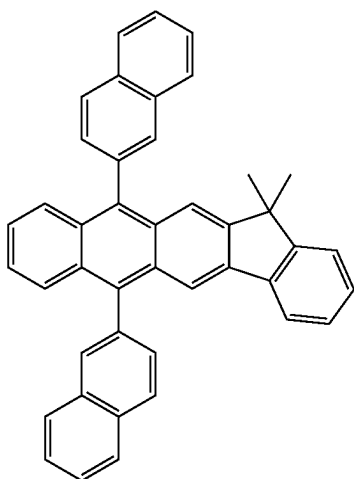
H25



H26

69

-continued



70

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H27

H30

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H28

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H29

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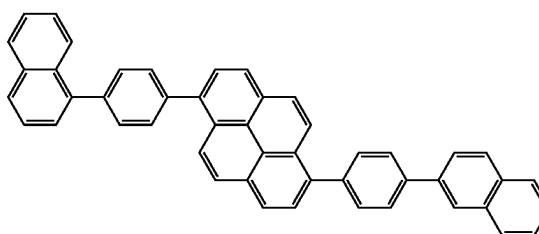
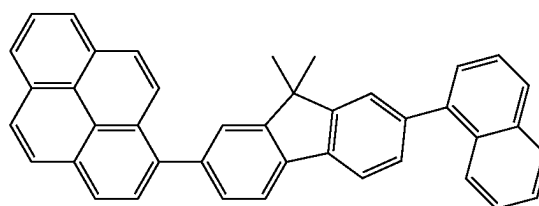
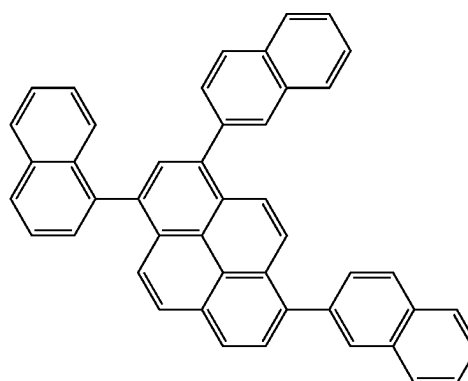
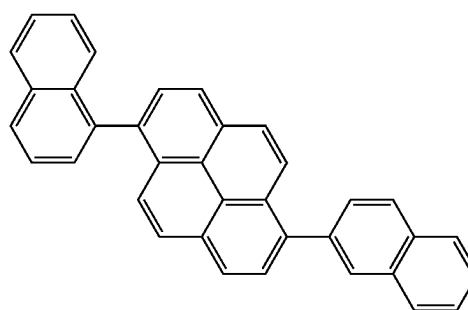
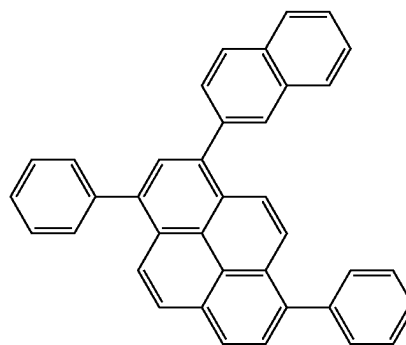
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H31

H32

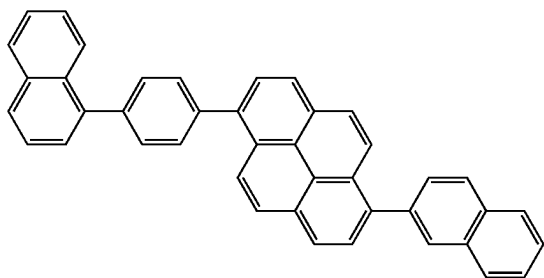
H33

H34



71

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H35

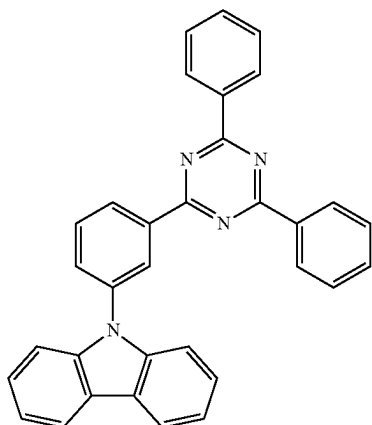
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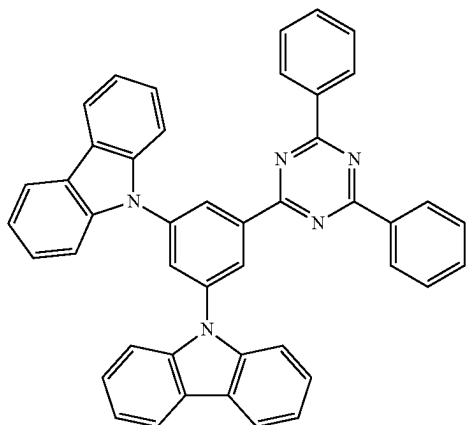
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H36



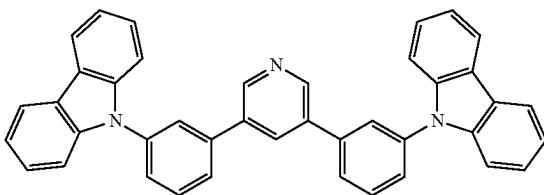
H37

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H38

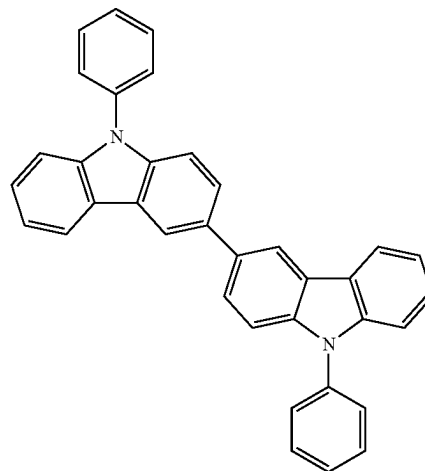
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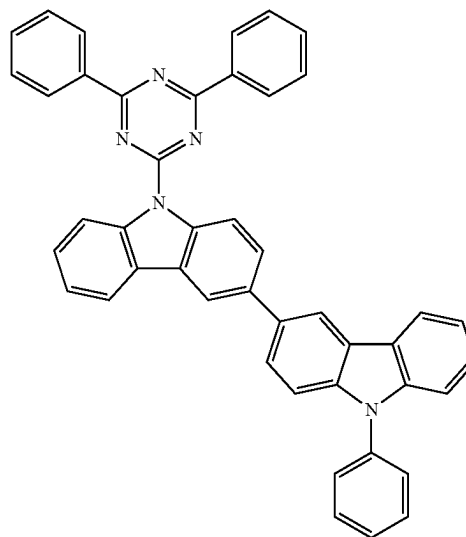
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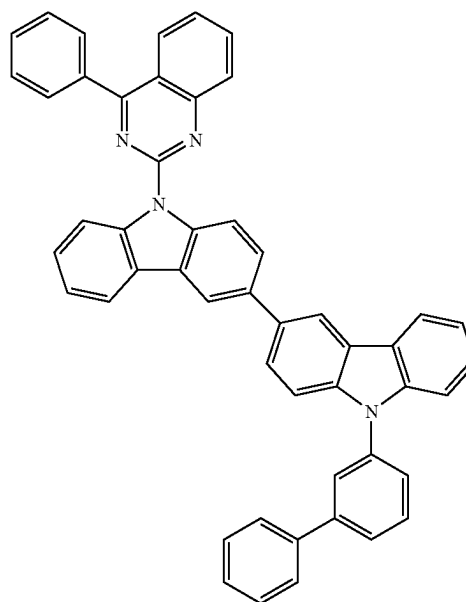
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H39



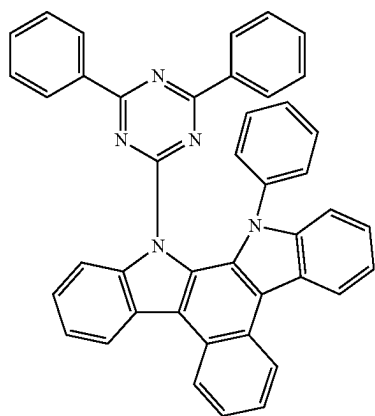
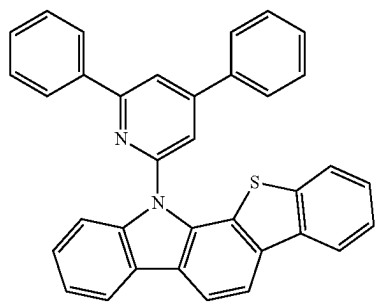
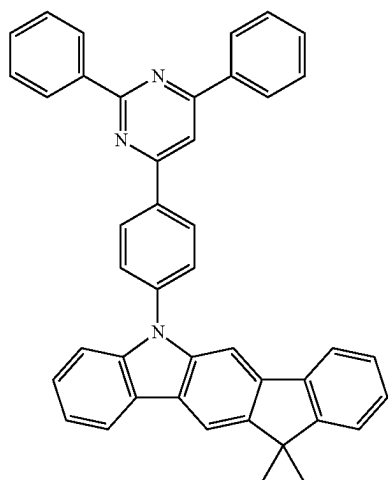
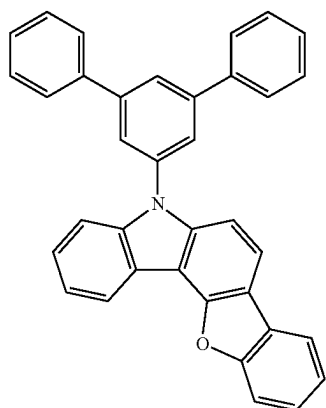
H40



H41

73

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**74**

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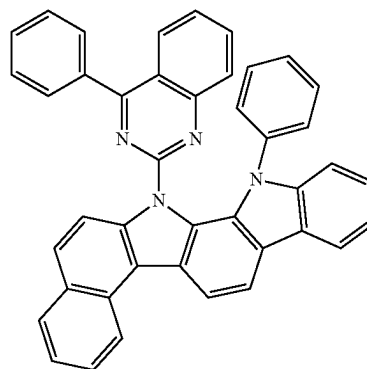
H42

H46

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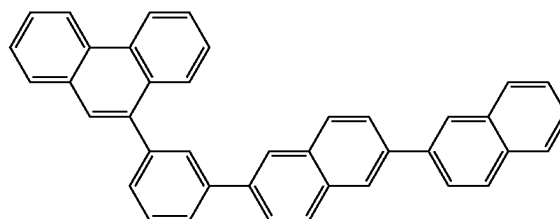


H43

H47

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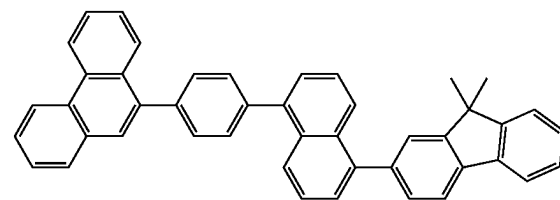
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H48

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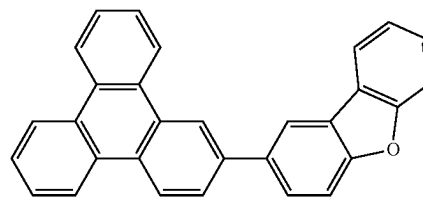


H44

H49

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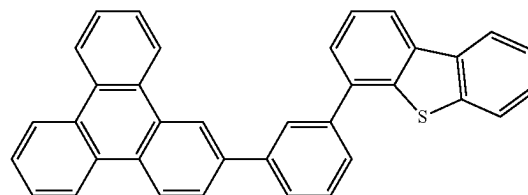


H45

H50

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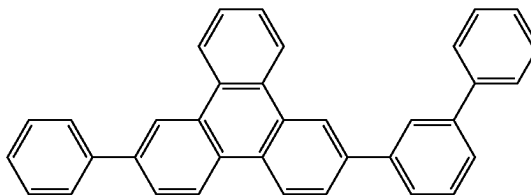
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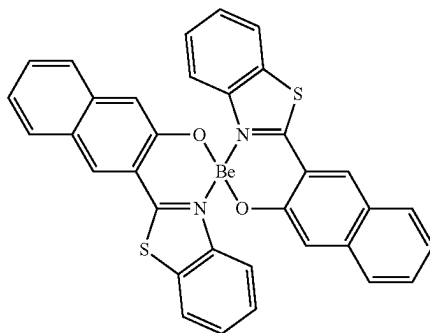
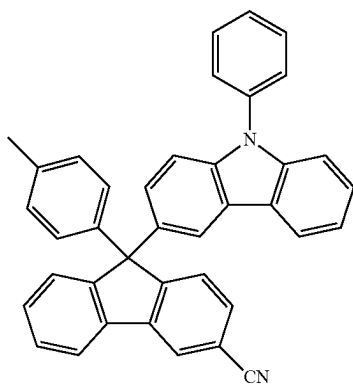
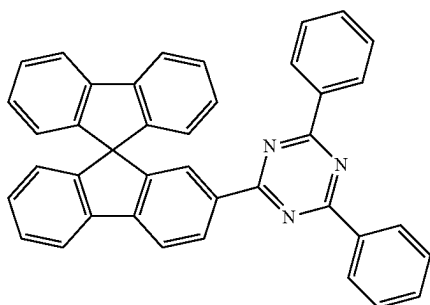
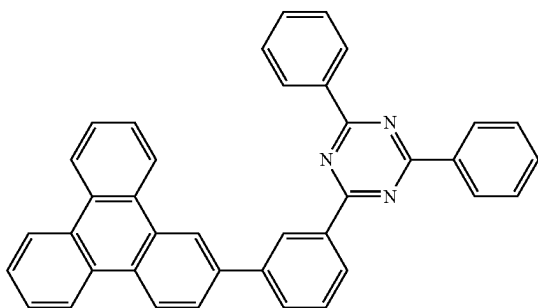
H51

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75

-continued



76

The phosphorescent dopant may include an organometallic complex represented by Formula 401 below:

H52

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<Formula 401>

m (L₄₀₁)_{xc1}(L₄₀₂)_{xc2}

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<Formula 402>

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H53

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In Formulae 401 and 402,

M may be selected from iridium (Ir), platinum (Pt), palladium (Pd), osmium (Os), titanium (Ti), zirconium (Zr), hafnium (Hf), europium (Eu), terbium (Tb), rhodium (Rh), and thulium (Tm),

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L₄₀₁ may be selected from ligands represented by Formula 402, and xc1 may be 1, 2, or 3, wherein, when xc1 is two or more, two or more L₄₀₁(s) may be identical to or different from each other,

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L₄₀₂ may be an organic ligand, and xc2 may be an integer from 0 to 4 wherein, when xc2 is two or more, two or more L₄₀₂s may be identical to or different from each other,

H54

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X₄₀₁ to X₄₀₄ may each independently be nitrogen or carbon,

X₄₀₁ and X₄₀₃ may be linked via a single bond or a double bond, and X₄₀₂ and X₄₀₄ may be linked via a single bond or a double bond,

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A₄₀₁ and A₄₀₂ may each independently be a C₅-C₆₀ cyclic group or a C₁-C₆₀ heterocyclic group,

X₄₀₅ may be a single bond, *—O—*, *—S—*, *—C(=O)—*, *—N(Q₄₁₁)—*, *—C(Q₄₁₁)(Q₄₁₂)—*, *—C(Q₄₁₁)=C(Q₄₁₂)—*, *—C(Q₄₁₁)=*, or *—C(Q₄₁₁)=*,

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wherein Q₄₁₁ and Q₄₁₂ may each independently be hydrogen, deuterium, a C₁-C₂₀ alkyl group, a C₁-C₂₀ alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, or a naphthyl group,

X₄₀₆ may be a single bond, O, or S,

50

R₄₀₁ and R₄₀₂ may each independently be selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group,

H55

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a hydrazino group, a hydrazono group, a substituted or unsubstituted C₁-C₂₀ alkyl group, a substituted or unsubstituted C₁-C₂₀ alkoxy group, a substituted or unsubstituted C₃-C₁₀ cycloalkyl group, a substituted or unsubstituted C₁-C₁₀ heterocycloalkyl group, a substituted or unsubstituted C₃-C₁₀ cycloalkenyl group, a substituted or unsubstituted C₁-C₁₀ heterocycloalkenyl group, a substituted or unsubstituted C₆-C₆₀ aryl group, a substituted or unsubstituted C₆-C₆₀ aryloxy group, a substituted or unsubstituted C₆-C₆₀ arylthio group, a substituted or unsubstituted C₁-C₆₀ heteroaryl group, a substituted or unsubstituted monovalent non-aromatic condensed polycyclic group, and a substituted or unsubstituted monovalent non-aromatic condensed heteropolycyclic group, —Si(Q₄₀₁)(Q₄₀₂)(Q₄₀₃),

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—N(Q₄₀₁)(Q₄₀₂), —B(Q₄₀₁)(Q₄₀₂), —C(=O)(Q₄₀₁), —S(=O)₂(Q₄₀₁), and —P(=O)(Q₄₀₁)(Q₄₀₂), wherein Q₄₀₁ to Q₄₀₃ may each independently be selected from a C₁-C₁₀ alkyl group, a C₁-C₁₀ alkoxy group, a C₆-C₂₀ aryl group, and a C₁-C₂₀ heteroaryl group,

xc11 and xc12 may each independently be an integer of 0 to 10, and

* and *' in Formula 402 each indicate a binding site to M of Formula 401.

In one embodiment, in Formula 402, A₄₀₁ and A₄₀₂ may each independently be selected from a benzene group, a naphthalene group, a fluorene group, a spiro-bifluorene group, an indene group, a pyrrole group, a thiophene group, a furan group, an imidazole group, a pyrazole group, a thiazole group, an isothiazole group, an oxazole group, an isoxazole group, a pyridine group, a pyrazine group, a pyrimidine group, a pyridazine group, a quinoline group, an isoquinoline group, a benzoquinoline group, a quinoxaline group, a quinazoline group, a carbazole group, a benzimidazole group, a benzofuran group, a benzothiophene group, an isobenzothiophene group, a benzoxazole group, an isobenzoxazole group, a triazole group, a tetrazole group, an oxadiazole group, a triazine group, a dibenzofuran group, and a dibenzothiophene group.

In one or more embodiments, in Formula 402, i) X₄₀₁ may be nitrogen, and X₄₀₂ may be carbon, or ii) both X₄₀₁ and X₄₀₂ may be nitrogen.

In one or more embodiments, in Formula 402, R₄₀₁ and R₄₀₂ may each independently be selected from:

hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₁-C₂₀ alkyl group, and a C₁-C₂₀ alkoxy group;

a C₁-C₂₀ alkyl group and a C₁-C₂₀ alkoxy group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a phenyl group, a naphthyl group, a cyclopentyl group, a cyclohexyl group, an adamantanyl group, a norbornanyl group, and a norbornenyl group; a cyclopentyl group, a cyclohexyl group, an adamantanyl group, a norbornanyl group, a norbornenyl group, a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, a triazinyl group, a quinolinyl group, an isoquinolinyl group, a quinoxalinyl group, a quinazolinyl group, a carbazolyl group, a dibenzofuranyl group, and a dibenzothiophenyl group;

a cyclopentyl group, a cyclohexyl group, an adamantanyl group, a norbornanyl group, a norbornenyl group, a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, a triazinyl group, a quinolinyl group, an isoquinolinyl group, a quinoxalinyl group, a quinazolinyl group, a carbazolyl group, a dibenzofuranyl group, and a dibenzothiophenyl group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₁-C₂₀ alkyl group, a C₁-C₂₀ alkoxy group, a cyclopentyl group, a cyclohexyl group, an adamantanyl group, a norbornanyl group, a norbornenyl group, a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl

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group, a triazinyl group, a quinolinyl group, an isoquinolinyl group, a quinoxalinyl group, a quinazolinyl group, a carbazolyl group, a dibenzofuranyl group, and a dibenzothiophenyl group; and

—Si(Q₄₀₁)(Q₄₀₂)(Q₄₀₃), —N(Q₄₀₁)(Q₄₀₂), —B(Q₄₀₁)(Q₄₀₂), —C(=O)(Q₄₀₁), —S(=O)₂(Q₄₀₁), and —P(=O)(Q₄₀₁)(Q₄₀₂), and

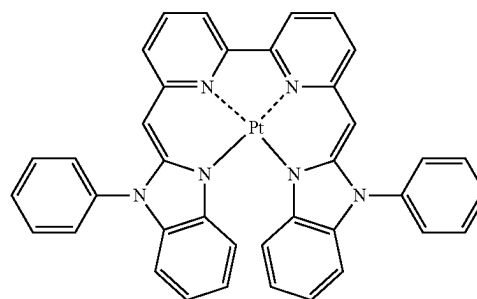
Q₄₀₁ to Q₄₀₃ may each independently be selected from a C₁-C₁₀ alkyl group, a C₁-C₁₀ alkoxy group, a phenyl group, a biphenyl group, and a naphthyl group, but embodiments of the present disclosure are not limited thereto.

In one or more embodiments, when xc1 in Formula 401 is two or more, two A₄₀₁(s) in two or more L₄₀₁(s) may optionally be linked via X₄₀₇, which is a linking group, or two A₄₀₂(s) in two or more L₄₀₁(s) may optionally be linked via X₄₀₈, which is a linking group (see Compounds PD1 to PD4 and PD7). X₄₀₇ and X₄₀₈ may each independently be a single bond, *—O—*, *—S—*, *—C(=O)—*, *—N(Q₄₁₃)*, *—C(Q₄₁₃)(Q₄₁₄)*, or *—C(Q₄₁₃)=C(Q₄₁₄)* (wherein Q₄₁₃ and Q₄₁₄ may each independently be hydrogen, deuterium, a C₁-C₂₀ alkyl group, a C₁-C₂₀ alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, or a naphthyl group), but embodiments of the present disclosure are not limited thereto.

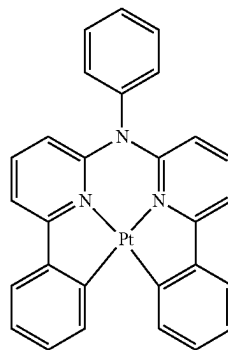
L₄₀₂ in Formula 401 may be a monovalent, divalent, or trivalent organic ligand. For example, L₄₀₂ may be selected from halogen, diketone (for example, acetylacetonate), carboxylic acid (for example, picolinate), —C(=O), isonitrile, —CN, and phosphorus (for example, phosphine, or phosphite), but embodiments of the present disclosure are not limited thereto.

In one or more embodiments, the phosphorescent dopant may be selected from, for example, Compounds PD1 to PD25, but embodiments of the present disclosure are not limited thereto:

PD1

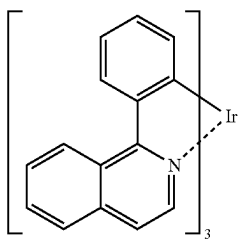
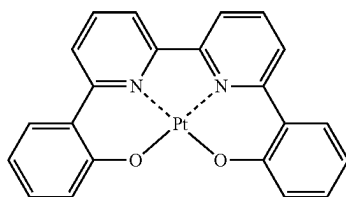
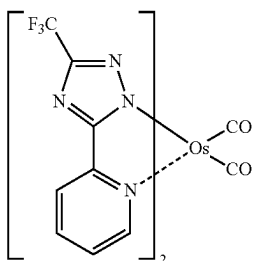
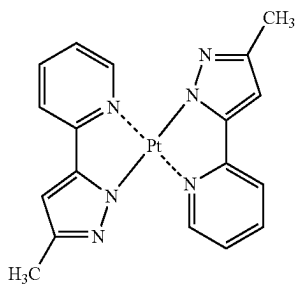
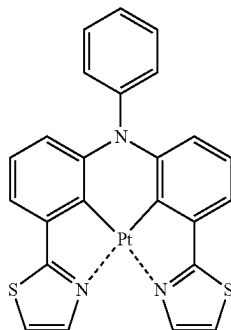
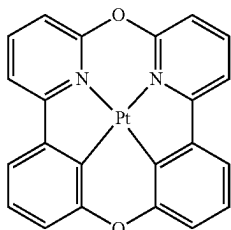


PD2



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**80**

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PD3

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PD4

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PD5

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PD6

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PD7

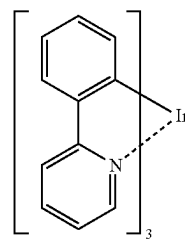
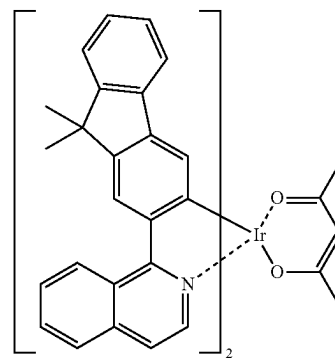
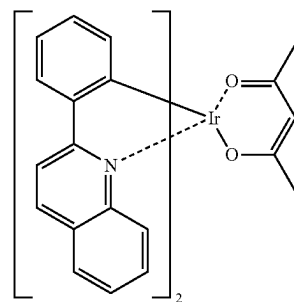
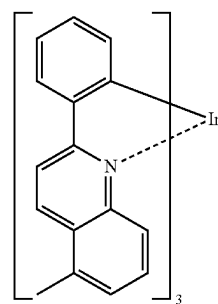
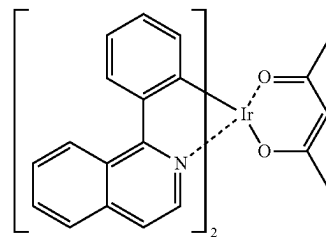
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PD8

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PD9

PD10

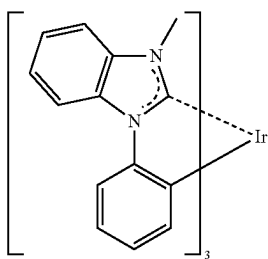
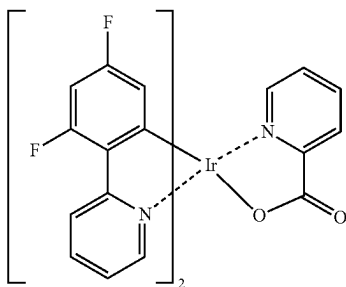
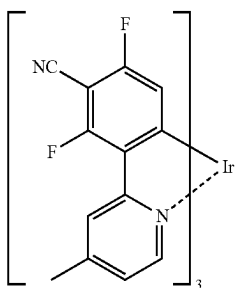
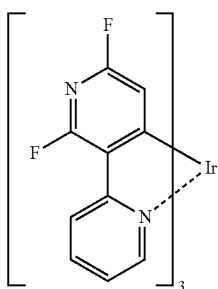
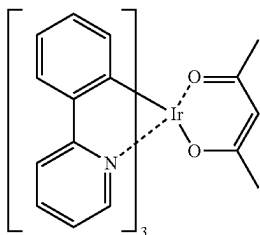
PD11

PD12

PD13

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**82**

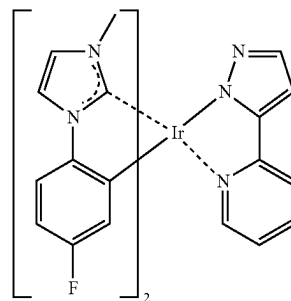
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PD14

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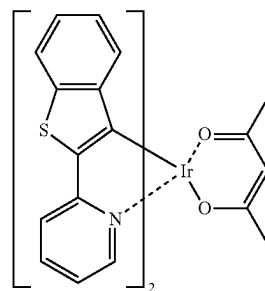
PD15

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PD16

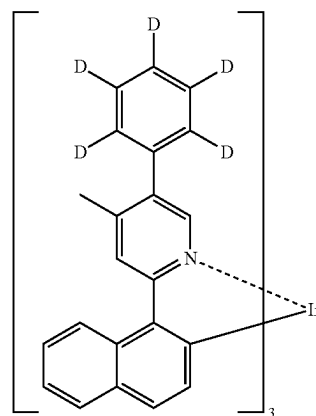
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PD17

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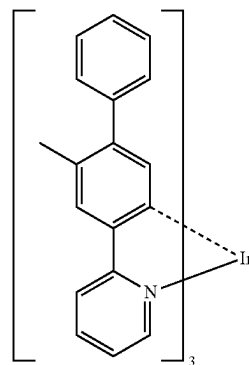


PD18

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PD19

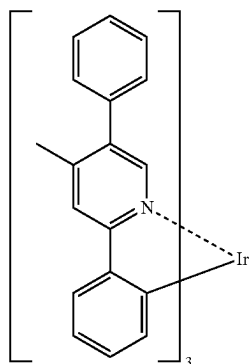
PD20

PD21

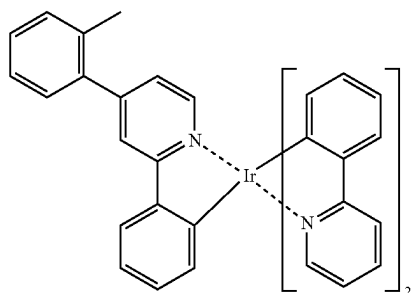
PD22

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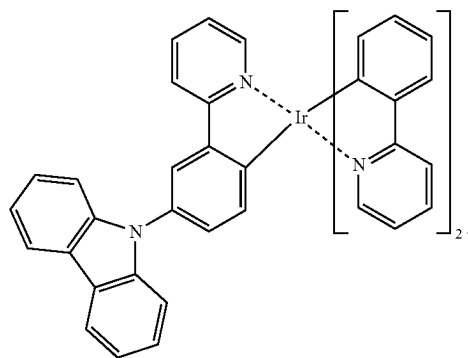
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PD23



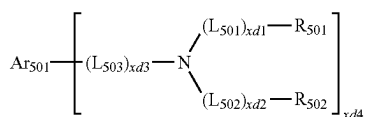
PD24



PD25

The fluorescent dopant may include an arylamine compound or a styrylamine compound.

The fluorescent dopant may include a compound represented by Formula 501 below.



<Formula 501>

In Formula 501,

Ar₅₀₁ may be a substituted or unsubstituted C₅-C₆₀ carbocyclic group or a substituted or unsubstituted C₁-C₆₀ heterocyclic group,

L₅₀₁ to L₅₀₃ may each independently be selected from a substituted or unsubstituted C₃-C₁₀ cycloalkylene group, a substituted or unsubstituted C₁-C₁₀ heterocycloalkylene group, a substituted or unsubstituted C₃-C₁₀ cycloalkenylene group, a substituted or unsubstituted C₁-C₁₀ heterocycloalkenylene group, a substituted or unsubstituted C₆-C₆₀ arylene group, a substi-

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tuted or unsubstituted C₁-C₆₀ heteroarylene group, a substituted or unsubstituted divalent non-aromatic condensed polycyclic group, and a substituted or unsubstituted divalent non-aromatic condensed heteropolycyclic group,

xd1 to xd3 may each independently be an integer of 0 to 3,

R₅₀₁ and R₅₀₂ may each independently be selected from a substituted or unsubstituted C₃-C₁₀ cycloalkyl group, a substituted or unsubstituted C₁-C₁₀ heterocycloalkyl group, a substituted or unsubstituted C₃-C₁₀ cycloalkenyl group, a substituted or unsubstituted C₁-C₁₀ heterocycloalkenyl group, a substituted or unsubstituted C₆-C₆₀ aryl group, a substituted or unsubstituted C₆-C₆₀ aryloxy group, a substituted or unsubstituted C₆-C₆₀ arylthio group, a substituted or unsubstituted C₁-C₆₀ heteroaryl group, a substituted or unsubstituted monovalent non-aromatic condensed polycyclic group, and a substituted or unsubstituted monovalent non-aromatic condensed heteropolycyclic group, and

xd4 may be an integer of 1 to 6.

In one embodiment, in Formula 501, Ar₅₀₁ may be selected from:

a naphthalene group, a heptalene group, a fluorene group, a spiro-bifluorene group, a benzofluorene group, a dibenzofluorene group, a phenalene group, a phenanthrene group, an anthracene group, a fluoranthene group, a triphenylene group, a pyrene group, a chrysene group, a naphthacene group, a picene group, a perylene group, a pentaphene group, an indenoanthracene group, and an indenophenanthrene group; and a naphthalene group, a heptalene group, a fluorene group, a spiro-bifluorene group, a benzofluorene group, a dibenzofluorene group, a phenalene group, a phenanthrene group, an anthracene group, a fluoranthene group, a triphenylene group, a pyrene group, a chrysene group, a naphthacene group, a picene group, a perylene group, a pentaphene group, an indenoanthracene group, and an indenophenanthrene group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₁-C₂₀ alkyl group, a C₁-C₂₀ alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, and a naphthyl group.

In one or more embodiments, in Formula 501, L₅₀₁ to L₅₀₃ may each independently be selected from:

a phenylene group, a naphthylene group, a fluorenylene group, a spiro-bifluorenylene group, a benzofluorenylene group, a dibenzofluorenylene group, a phenanthrenylene group, an anthracenylene group, a fluoranthenylene group, a triphenylenylene group, a pyrenylene group, a chrysenylene group, a perylenylene group, a pentaphenylene group, a hexacenylene group, a pentacenylene group, a thiophenylene group, a furanylene group, a carbazolyene group, an indolylene group, an isoindolylene group, a benzofuranylene group, a benzothiophenylene group, a dibenzofuranylene group, a dibenzothiophenylene group, a benzocarbazolyene group, a dibenzocarbazolyene group, a dibenzosilolylene group, and a pyridinylene group; and a phenylene group, a naphthylene group, a fluorenylene group, a spiro-bifluorenylene group, a benzofluorenylene group, a dibenzofluorenylene group, a phenanthrenylene group, an anthracenylene group, a fluoranthenylene group, a triphenylenylene group, a pyrenylene group, a chrysenylene group, a perylene-

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nylene group, a pentaphenylene group, a hexacenylenegroup, a pentacenylenegroup, a thiophenylene group, a furanylene group, a carbazolylenegroup, an indolylenegroup, an isoindolylenegroup, a benzofuranylenegroup, a benzothiophenylene group, a dibenzofuranylene group, a dibenzothiophenylene group, a benzocarbazolylenegroup, a dibenzocarbazolylenegroup, a dibenzosilolylenegroup, and a pyridinylenegroup, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₁-C₂₀ alkyl group, a C₁-C₂₀ alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a perylenyl group, a pentaphenyl group, a hexacenylenyl group, a pentacenylenyl group, a thiophenyl group, a furanyl group, a carbazolyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, a dibenzocarbazolyl group, a dibenzosilolyl group, and a pyridinyl group.

In one or more embodiments, in Formula 501, R₅₀₁ and R₅₀₂ may each independently be selected from:

- a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a perylenyl group, a pentaphenyl group, a hexacenylenyl group, a pentacenylenyl group, a thiophenyl group, a furanyl group, a carbazolyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, a dibenzocarbazolyl group, a dibenzosilolyl group, and a pyridinyl group; and
- a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a perylenyl group, a pentaphenyl group, a hexacenylenyl group, a pentacenylenyl group, a thiophenyl group, a furanyl group, a carbazolyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, a dibenzocarbazolyl group, a dibenzosilolyl group, and a pyridinyl group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₁-C₂₀ alkyl group, a C₁-C₂₀ alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a perylenyl group, a pentaphenyl group, a hexacenylenyl group, a pentacenylenyl group, a thiophenyl group, a furanyl group, a carbazolyl group, an indolyl group, an

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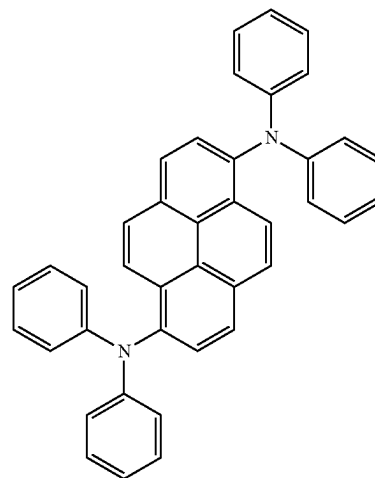
isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, a dibenzocarbazolyl group, a dibenzosilolyl group, a pyridinyl group, and —Si(Q₃₁)(Q₃₂)(Q₃₃), and

Q₃₁ to Q₃₃ may each independently be selected from a C₁-C₁₀ alkyl group, a C₁-C₁₀ alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, and a naphthyl group.

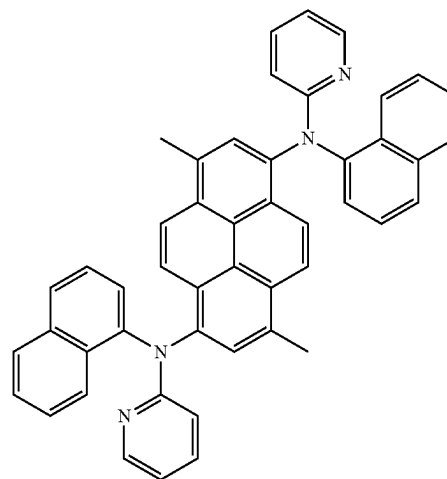
In one or more embodiments, xd4 in Formula 501 may be 2, but embodiments of the present disclosure are not limited thereto.

For example, the fluorescent dopant may include at least one selected from Compounds FD1 to FD22:

FD1

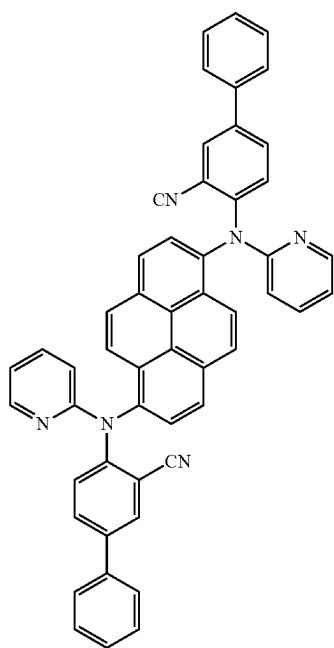
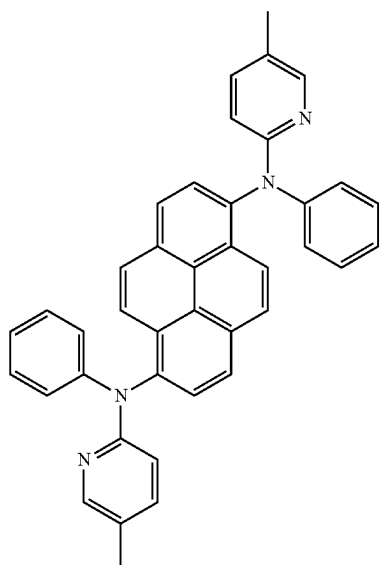


FD2



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-continued



88

-continued

FD3

FD5

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FD4

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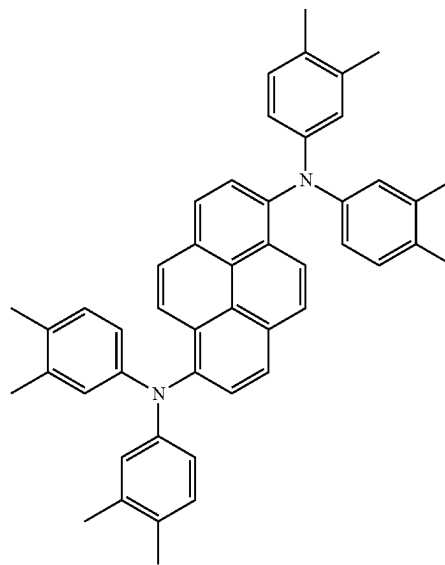
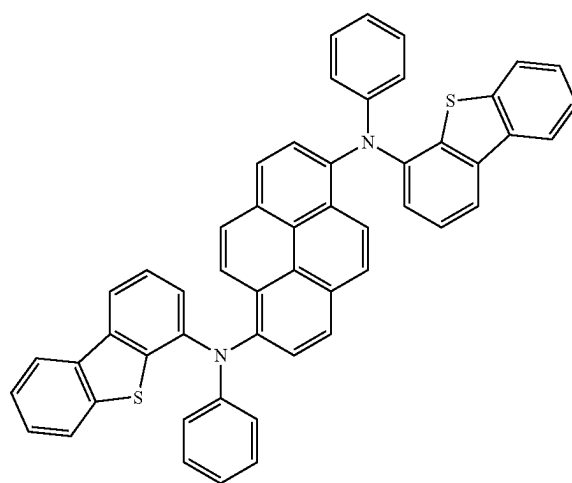
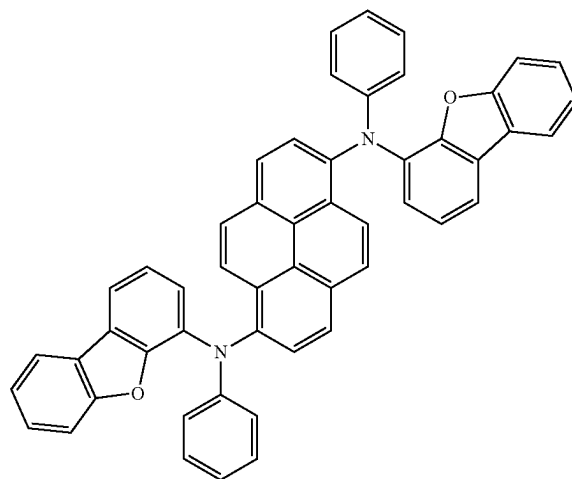
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FD6

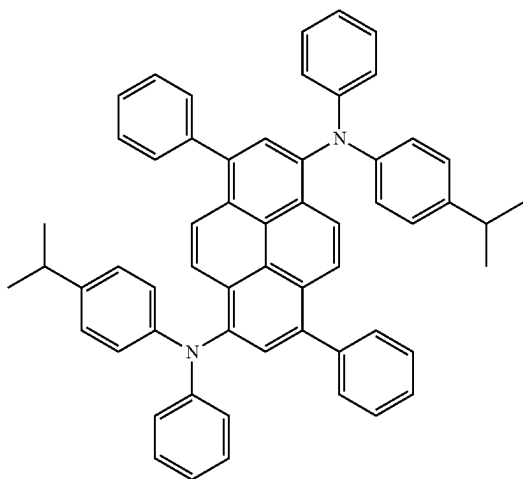
FD7



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-continued

FD8

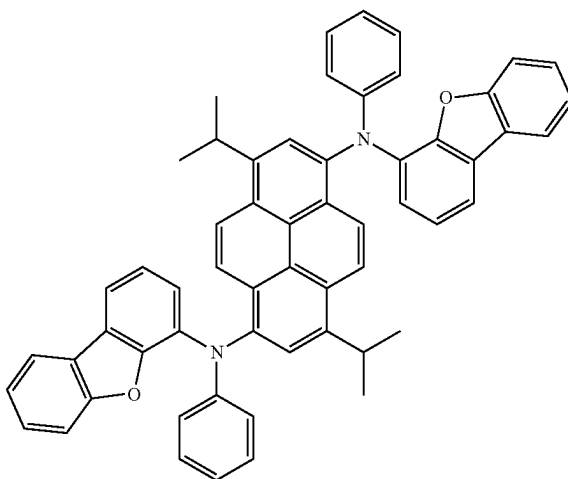


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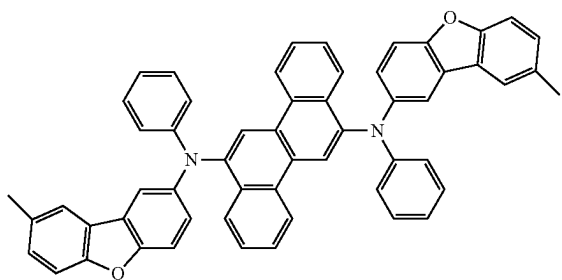
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FD9



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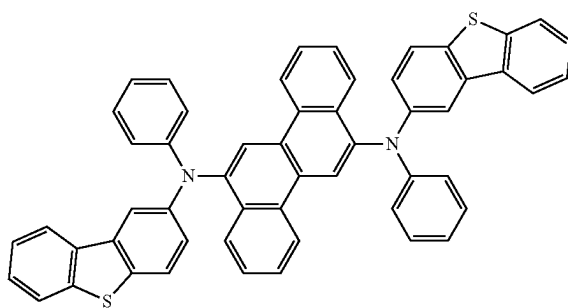
FD10



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FD11



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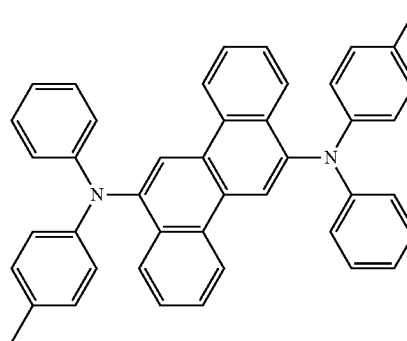
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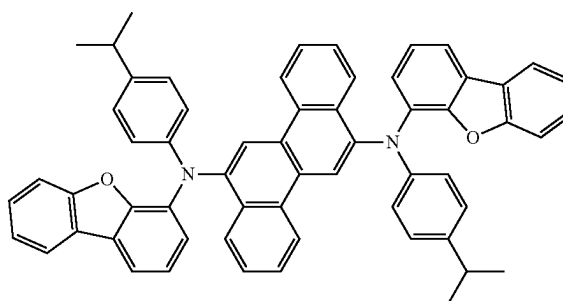
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-continued

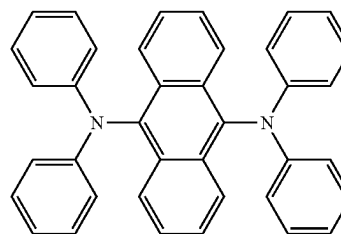
FD12



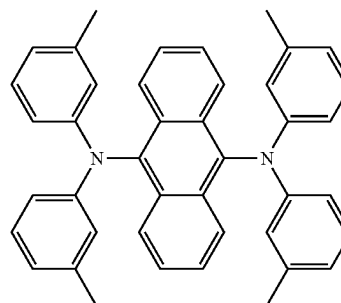
FD13



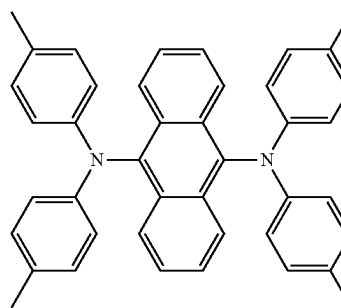
FD14



FD15

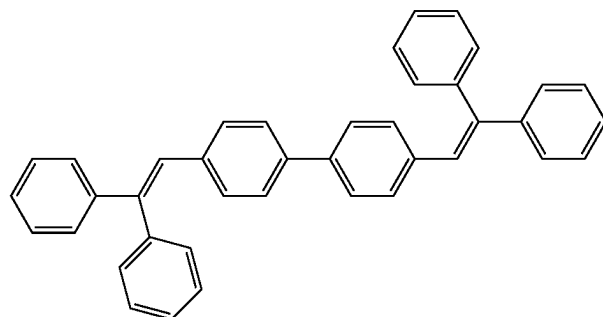
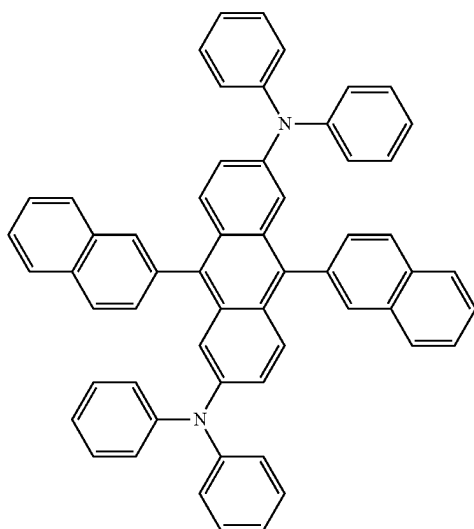
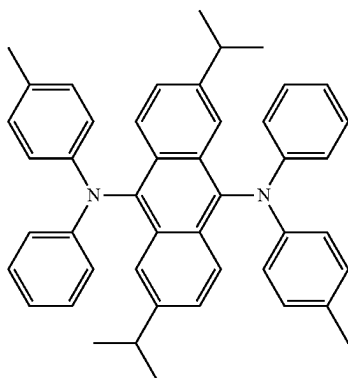
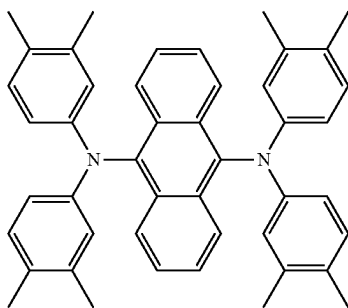


FD16



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-continued



DPVBi

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-continued

FD17

FD20

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FD18

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FD21

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FD19

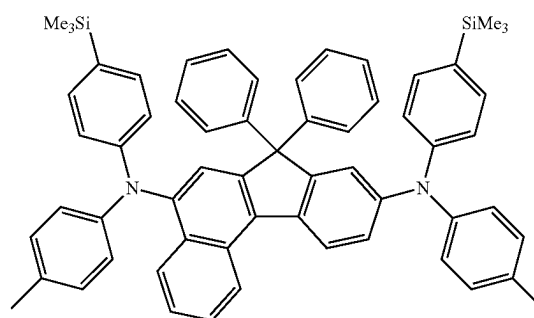
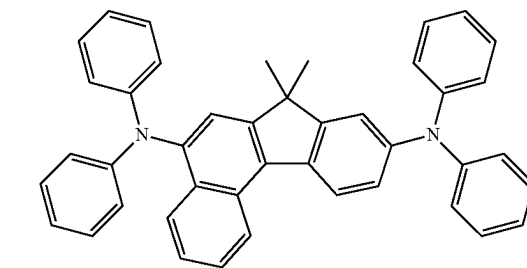
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FD22

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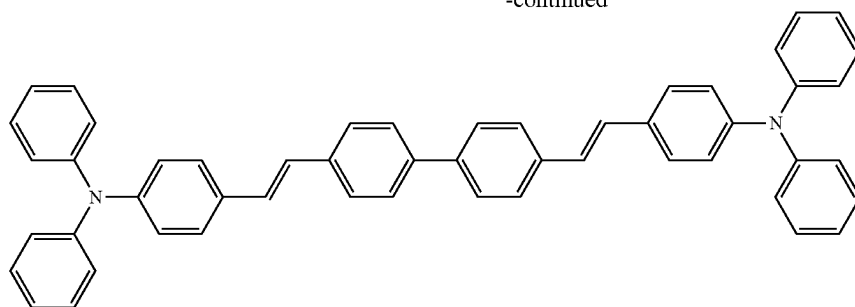


In one or more embodiments, the fluorescent dopant may include at least one selected from the following compounds, but embodiments of the present disclosure are not limited thereto.

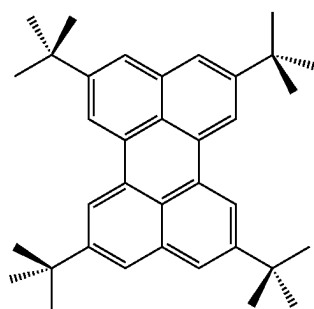
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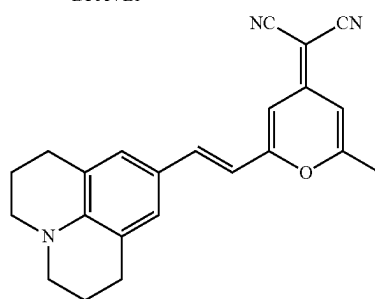
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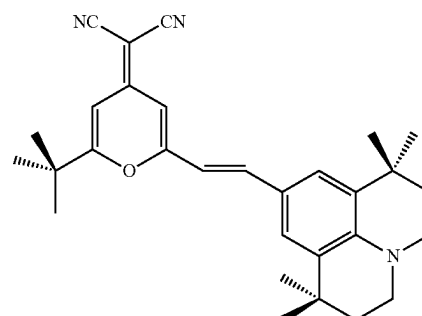
DPAVBi



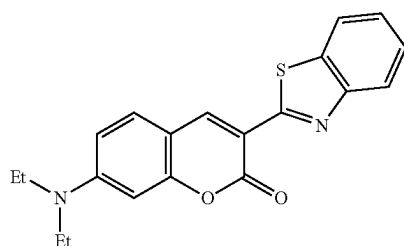
TBPc



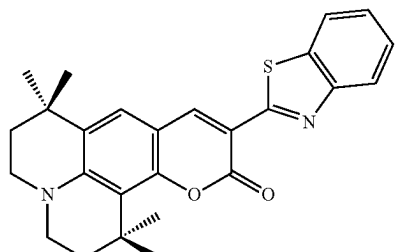
DCM



DCJTb



Coumarin 6



C545T

The electron transport region may have i) a single-layered structure including a single layer including a single material, ii) a single-layered structure including a single layer including a plurality of different materials, or iii) a multi-layered structure having a plurality of layers including a plurality of different materials.

The electron transport region may include at least one selected from a buffer layer, a hole blocking layer, an electron control layer, an electron transport layer, and an electron injection layer, but embodiments of the present disclosure are not limited thereto.

For example, the electron transport region may have an electron transport layer/electron injection layer structure, a hole blocking layer/electron transport layer/electron injection layer structure, an electron control layer/electron transport layer/electron injection layer structure, or a buffer layer/electron transport layer/electron injection layer structure, wherein for each structure, constituting layers are sequentially stacked from an emission layer. However, embodiments of the structure of the electron transport region are not limited thereto.

The electron transport region (for example, a buffer layer, a hole blocking layer, an electron control layer, or an electron transport layer in the electron transport region) may include a metal-free compound containing at least one π electron-depleted nitrogen-containing ring.

The “ π electron-depleted nitrogen-containing ring” indicates a C_1 - C_{60} heterocyclic group having at least one $*-N=*$ moiety as a ring-forming moiety.

For example, the “ π electron-depleted nitrogen-containing ring” may be i) a 5-membered to 7-membered heteromonocyclic group having at least one $*-N=*$ moiety, ii) a heteropolycyclic group in which two or more 5-membered to 7-membered heteromonocyclic groups each having at least one $*-N=*$ moiety are condensed with each other, or iii) a heteropolycyclic group in which at least one of 5-membered to 7-membered heteromonocyclic groups, each having at least one $*-N=*$ moiety, is condensed with at least one C_5 - C_{60} carbocyclic group.

Examples of the π electron-depleted nitrogen-containing ring include an imidazole, a pyrazole, a thiazole, an isothiazole, an oxazole, an isoxazole, a pyridine, a pyrazine, a pyrimidine, a pyridazine, an indazole, a purine, a quinoline, an isoquinoline, a benzoquinoline, a phthalazine, a naphthyridine, a quinoxaline, a quinazoline, a cinnoline, a phenanthridine, an acridine, a phenanthroline, a phenazine, a benzimidazole, an isobenzothiazole, a benzoxazole, an isobenzoxazole, a triazole, a tetrazole, an oxadiazole, a triazine, thiadiazol, an imidazopyridine, an imidazopyrimidine, and an azacarbazole, but are not limited thereto.

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For example, the electron transport region may include a compound represented by Formula 601:



In Formula 601,

Ar_{601} may be a substituted or unsubstituted $\text{C}_5\text{-C}_{60}$ carbocyclic group or a substituted or unsubstituted $\text{C}_1\text{-C}_{60}$ heterocyclic group,

$\text{xe}11$ may be 1, 2, or 3,

L_{601} may be selected from a substituted or unsubstituted $\text{C}_3\text{-C}_{10}$ cycloalkylene group, a substituted or unsubstituted $\text{C}_1\text{-C}_{10}$ heterocycloalkylene group, a substituted or unsubstituted $\text{C}_3\text{-C}_{10}$ cycloalkenylene group, a substituted or unsubstituted $\text{C}_1\text{-C}_{10}$ heterocycloalkenylene group, a substituted or unsubstituted $\text{C}_6\text{-C}_{60}$ arylene group, a substituted or unsubstituted $\text{C}_1\text{-C}_{60}$ heteroarylene group, a substituted or unsubstituted divalent non-aromatic condensed polycyclic group, and a substituted or unsubstituted divalent non-aromatic condensed heteropolycyclic group, $\text{xe}1$ may be an integer from 0 to 5,

R_{601} may be selected from a substituted or unsubstituted $\text{C}_3\text{-C}_{10}$ cycloalkyl group, a substituted or unsubstituted $\text{C}_1\text{-C}_{10}$ heterocycloalkyl group, a substituted or unsubstituted $\text{C}_3\text{-C}_{10}$ cycloalkenyl group, a substituted or unsubstituted $\text{C}_1\text{-C}_{10}$ heterocycloalkenyl group, a substituted or unsubstituted $\text{C}_6\text{-C}_{60}$ aryl group, a substituted or unsubstituted $\text{C}_6\text{-C}_{60}$ aryloxy group, a substituted or unsubstituted $\text{C}_6\text{-C}_{60}$ arylthio group, a substituted or unsubstituted $\text{C}_1\text{-C}_{60}$ heteroaryl group, a substituted or unsubstituted monovalent non-aromatic condensed polycyclic group, a substituted or unsubstituted monovalent non-aromatic condensed heteropolycyclic group, $-\text{Si}(\text{Q}_{601})(\text{Q}_{602})(\text{Q}_{603})$, $-\text{C}(=\text{O})(\text{Q}_{601})$, $-\text{S}(=\text{O})_2(\text{Q}_{601})$, and $-\text{P}(=\text{O})(\text{Q}_{601})(\text{Q}_{602})$, Q_{601} to Q_{603} may each independently be a $\text{C}_1\text{-C}_{10}$ alkyl group, a $\text{C}_1\text{-C}_{10}$ alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, or a naphthyl group, and $\text{xe}21$ may be an integer from 1 to 5.

In one embodiment, in at least one of Ar_{601} in the number of $\text{xe}11$ and R_{601} in the number of $\text{xe}21$ may include the π electron-depleted nitrogen-containing ring.

In one embodiment, in Formula 601, ring Ar_{601} may be selected from:

a benzene group, a naphthalene group, a fluorene group, a spiro-bifluorene group, a benzofluorene group, a dibenzofluorene group, a phenalene group, a phenanthrene group, an anthracene group, a fluoranthene group, a triphenylene group, a pyrene group, a chrysene group, a naphthacene group, a picene group, a perylene group, a pentaphene group, an indenoanthracene group, a dibenzofuran group, a dibenzothienophene group, a carbazole group, an imidazole group, a pyrazole group, a thiazole group, an isothiazole group, an oxazole group, an isoxazole group, a pyridine group, a pyrazine group, a pyrimidine group, a pyridazine group, an indazole group, a purine group, a quinoline group, an isoquinoline group, a benzoquinoline group, a phthalazine group, a naphthyridine group, a quinoxaline group, a quinazoline group, a cinnoline group, a phenanthridine group, an acridine group, phenanthroline group, phenazine group, a benzimidazole group, an iso-benzothiazole group, a benzoxazole group, an isobenzoxazole group, a triazole group, a tetrazole group, an oxadiazole group, a triazine group, a thiadiazol group, an imidazopyridine group, an imidazopyrimidine group, and an azacarbazole group; and

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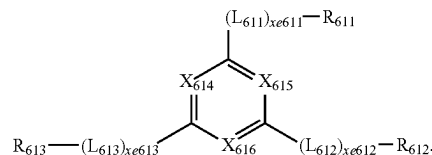
a benzene group, a naphthalene group, a fluorene group, a spiro-bifluorene group, a benzofluorene group, a dibenzofluorene group, a phenalene group, a phenanthrene group, an anthracene group, a fluoranthene group, a triphenylene group, a pyrene group, a chrysene group, a naphthacene group, a picene group, a perylene group, a pentaphene group, an indenoanthracene group, a dibenzofuran group, a dibenzothienophene group, a carbazole group, an imidazole group, a pyrazole group, a thiazole group, an isothiazole group, an oxazole group, an isoxazole group, a pyridine group, a pyrazine group, a pyrimidine group, a pyridazine group, an indazole group, a purine group, a quinoline group, an isoquinoline group, a benzoquinoline group, a phthalazine group, a naphthyridine group, a quinoxaline group, a quinazoline group, a cinnoline group, a phenanthridine group, an acridine group, phenanthroline group, phenazine group, a benzimidazole group, an iso-benzothiazole group, a benzoxazole group, an isobenzoxazole group, a triazole group, a tetrazole group, an oxadiazole group, a triazine group, a thiadiazol group, an imidazopyridine group, an imidazopyrimidine group, and an azacarbazole group, each substituted with at least one selected from deuterium, $-\text{F}$, $-\text{Cl}$, $-\text{Br}$, $-\text{I}$, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a $\text{C}_1\text{-C}_{20}$ alkyl group, a $\text{C}_1\text{-C}_{20}$ alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, $-\text{Si}(\text{Q}_{31})(\text{Q}_{32})(\text{Q}_{33})$, $-\text{S}(=\text{O})_2(\text{Q}_{31})$ and $-\text{P}(=\text{O})(\text{Q}_{31})(\text{Q}_{32})$, and Q_{31} to Q_{33} may each independently be selected from a $\text{C}_1\text{-C}_{10}$ alkyl group, a $\text{C}_1\text{-C}_{10}$ alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, and a naphthyl group.

When $\text{xe}11$ in Formula 601 is two or more, two or more Ar_{601} s may be linked via a single bond.

In one or more embodiments, Ar_{601} in Formula 601 may be an anthracene group.

In one or more embodiments, a compound represented by Formula 601 may be represented by Formula 601-1:

<Formula 601-1>



In Formula 601-1,

X_{614} may be N or C(R_{614}), X_{615} may be N or C(R_{615}), X_{616} may be N or C(R_{616}), and at least one selected from X_{614} to X_{616} may be N,

L_{611} to L_{613} may each independently be the same as described in connection with L_{601} ,

$\text{xe}611$ to $\text{xe}613$ may each independently be the same as described in connection with $\text{xe}1$,

R_{611} to R_{613} may each independently be the same as described in connection with R_{601} , and

R_{614} to R_{616} may each independently be selected from hydrogen, deuterium, $-\text{F}$, $-\text{Cl}$, $-\text{Br}$, $-\text{I}$, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a $\text{C}_1\text{-C}_{20}$ alkyl group, a $\text{C}_1\text{-C}_{20}$ alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, and a naphthyl group.

In one embodiment, L_{601} and L_{611} to L_{613} in Formulae 601 and 601-1 may each independently be selected from:

a phenylene group, a naphthylene group, a fluorenylene group, a spiro-bifluorenylene group, a benzofluorenylene group, a dibenzofluorenylene group, a phenanthrenylene group, an anthracenylenylene group, a fluoranthenylene group, a triphenylenylene group, a pyrenylene group, a chrysenylene group, a perylenylene group, a pentaphenylenylene group, a hexacenylenylene group, a pentacenylene group, a thiophenylenylene group, a furanylene group, a carbazolylenylene group, an indolylenylene group, an isoindolylenylene group, a benzofuranylenylene group, a benzothiophenylenylene group, a dibenzofuranylenylene group, a dibenzothiophenylenylene group, a benzocarbazolylenylene group, a dibenzocarbazolylenylene group, a dibenzosilolylenylene group, a pyridinylenylene group, an imidazolylenylene group, a pyrazolylenylene group, a thiazolylenylene group, an isothiazolylenylene group, an oxazolylenylene group, an isoxazolylenylene group, a thiadiazolylenylene group, an oxadiazolylenylene group, a pyrazinylenylene group, a pyrimidinylenylene group, a pyridazinylenylene group, a triazinylenylene group, a quinolinylenylene group, an isoquinolinylenylene group, a benzoquinolinylenylene group, a phthalazinylenylene group, a naphthyridinylenylene group, a quinoxalinylenylene group, a quinazolinylenylene group, a cinnolinylenylene group, a phenanthridinylenylene group, an acridinylenylene group, a phenanthrolinylenylene group, a phenazinylenylene group, a benzimidazolylenylene group, an isobenzothiazolylenylene group, a benzoxazolylenylene group, an isobenzoxazolylenylene group, a triazolylenylene group, a tetrazolylenylene group, an imidazopyridinylenylene group, an imidazopyrimidinylenylene group, and an azacarbazolylenylene group; and

a phenylene group, a naphthylene group, a fluorenylene group, a spiro-bifluorenylene group, a benzofluorenylene group, a dibenzofluorenylene group, a phenanthrenylene group, an anthracenylenylene group, a fluoranthenylene group, a triphenylenylene group, a pyrenylene group, a chrysenylene group, a perylenylene group, a pentaphenylenylene group, a hexacenylenylene group, a pentacenylene group, a thiophenylenylene group, a furanylene group, a carbazolylenylene group, an indolylenylene group, an isoindolylenylene group, a benzofuranylenylene group, a benzothiophenylenylene group, a dibenzofuranylenylene group, a dibenzothiophenylenylene group, a benzocarbazolylenylene group, a dibenzocarbazolylenylene group, a dibenzosilolylenylene group, a pyridinylenylene group, an imidazolylenylene group, a pyrazolylenylene group, a thiazolylenylene group, an isothiazolylenylene group, an oxazolylenylene group, an isoxazolylenylene group, a thiadiazolylenylene group, an oxadiazolylenylene group, a pyrazinylenylene group, a pyrimidinylenylene group, a pyridazinylenylene group, a triazinylenylene group, a quinolinylenylene group, an isoquinolinylenylene group, a benzoquinolinylenylene group, a phthalazinylenylene group, a naphthyridinylenylene group, a quinoxalinylenylene group, a quinazolinylenylene group, a cinnolinylenylene group, a phenanthridinylenylene group, an acridinylenylene group, a phenanthrolinylenylene group, a phenazinylenylene group, a benzimidazolylenylene group, an isobenzothiazolylenylene group, a benzoxazolylenylene group, an isobenzoxazolylenylene group, a triazolylenylene group, a tetrazolylenylene group, an imidazopyridinylenylene group, an imidazopyrimidinylenylene group, and an azacarbazolylenylene group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1 - C_{20} alkyl

group, a C_1 - C_{20} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a perylenyl group, a pentaphenyl group, a hexacenylyl group, a pentacenyl group, a thiophenyl group, a furanyl group, a carbazoyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazoyl group, a dibenzocarbazoyl group, a dibenzosilolyl group, a pyridinyl group, an imidazolyl group, a pyrazolyl group, a thiazolyl group, an isothiazolyl group, an oxazolyl group, an isoxazolyl group, a thiadiazolyl group, an oxadiazolyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, a triazinyl group, a quinolinyl group, an isoquinolinyl group, a benzoquinolinyl group, a phthalazinyl group, a naphthyridinyl group, a quinoxalinyl group, a quinazolinyl group, a cinnolinyl group, a phenanthridinyl group, an acridinyl group, a phenanthrolinyl group, a phenazinylyl group, a benzimidazolyl group, an isobenzothiazolyl group, a benzoxazolyl group, an isobenzoxazolyl group, a triazolyl group, a tetrazolyl group, an imidazopyridinyl group, an imidazopyrimidinyl group, and an azacarbazoyl group, but embodiments of the present disclosure are not limited thereto.

In one or more embodiments, $xe1$ and $xe611$ to $xe613$ in Formulae 601 and 601-1 may each independently be 0, 1, or 2.

In one or more embodiments, R_{601} and R_{611} to R_{613} in Formula 601 and 601-1 may each independently be selected from:

a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a perylenyl group, a pentaphenyl group, a hexacenylyl group, a pentacenyl group, a thiophenyl group, a furanyl group, a carbazoyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazoyl group, a dibenzocarbazoyl group, a dibenzosilolyl group, a pyridinyl group, an imidazolyl group, a pyrazolyl group, a thiazolyl group, an isothiazolyl group, an oxazolyl group, an isoxazolyl group, a thiadiazolyl group, an oxadiazolyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, a triazinyl group, a quinolinyl group, an isoquinolinyl group, a benzoquinolinyl group, a phthalazinyl group, a naphthyridinyl group, a quinoxalinyl group, a quinazolinyl group, a cinnolinyl group, a phenanthridinyl group, an acridinyl group, a phenanthrolinyl group, a phenazinylyl group, a benzimidazolyl group, an isobenzothiazolyl group, a benzoxazolyl group, an isobenzoxazolyl group, a triazolyl group, a tetrazolyl group, an imidazopyridinyl group, an imidazopyrimidinyl group, and an azacarbazoyl group;

a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a perylenyl group, a pentaphenyl group, a hexacenylyl group, a pentacenyl group, a thiophenyl group, a furanyl group, a carbazoyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazoyl group, a dibenzocarbazoyl group, a dibenzosilolyl group, a pyridinyl group, an imidazolyl group, a pyrazolyl group, a thiazolyl group, an isothiazolyl group, an oxazolyl group, an isoxazolyl group, a thiadiazolyl group, an oxadiazolyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, a triazinyl group, a quinolinyl group, an isoquinolinyl group, a benzoquinolinyl group, a phthalazinyl group, a naphthyridinyl group, a quinoxalinyl group, a quinazolinyl group, a cinnolinyl group, a phenanthridinyl group, an acridinyl group, a phenanthrolinyl group, a phenazinylyl group, a benzimidazolyl group, an isobenzothiazolyl group, a benzoxazolyl group, an isobenzoxazolyl group, a triazolyl group, a tetrazolyl group, an imidazopyridinyl group, an imidazopyrimidinyl group, and an azacarbazoyl group;

99

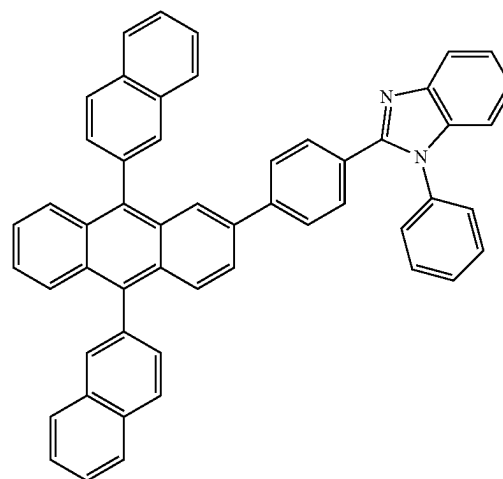
group, a chrysenyl group, a perylenyl group, a penta-
phenyl group, a hexacenyl group, a pentacenyl group,
a thiophenyl group, a furanyl group, a carbazolyl
group, an indolyl group, an isoindolyl group, a benzo-
furanyl group, a benzothiophenyl group, a dibenzofura-
nyl group, a dibenzothiophenyl group, a benzocarba-
zolyl group, a dibenzocarbazolyl group, a
dibenzosilolyl group, a pyridinyl group, an imidazolyl
group, a pyrazolyl group, a thiazolyl group, an isothi-
azolyl group, an oxazolyl group, an isoxazolyl group, a
thiadiazolyl group, an oxadiazolyl group, a pyrazinyl
group, a pyrimidinyl group, a pyridazinyl group, a
triazinyl group, a quinolinyl group, an isoquinolinyl
group, a benzoquinolinyl group, a phthalazinyl group,
a naphthyridinyl group, a quinoxalinyl group, a qui-
nazolinyl group, a cinnolinyl group, a phenanthridinyl
group, an acridinyl group, a phenanthrolinyl group, a
phenazinyl group, a benzimidazolyl group, an isoben-
zothiazolyl group, a benzoxazolyl group, an isobenzo-
xazolyl group, a triazolyl group, a tetrazolyl group, an
imidazopyridinyl group, an imidazopyrimidinyl group,
and an azacarbazolyl group, each substituted with at
least one selected from deuterium, —F, —Cl, —Br,
—I, a hydroxyl group, a cyano group, a nitro group, an
amidino group, a hydrazino group, a hydrazono group,
a C₁-C₂₀ alkyl group, a C₁-C₂₀ alkoxy group, a phenyl
group, a biphenyl group, a terphenyl group, a naphthyl
group, a fluorenyl group, a spiro-bifluorenyl group, a
benzofluorenyl group, a dibenzofluorenyl group, a
phenanthrenyl group, an anthracenyl group, a fluo-
ranthenyl group, a triphenylenyl group, a pyrenyl
group, a chrysenyl group, a perylenyl group, a penta-
phenyl group, a hexacenyl group, a pentacenyl group,
a thiophenyl group, a furanyl group, a carbazolyl
group, an indolyl group, an isoindolyl group, a benzo-
furanyl group, a benzothiophenyl group, a dibenzofura-
nyl group, a dibenzothiophenyl group, a benzocarba-
zolyl group, a dibenzocarbazolyl group, a
dibenzosilolyl group, a pyridinyl group, an imidazolyl
group, a pyrazolyl group, a thiazolyl group, an isothi-
azolyl group, an oxazolyl group, an isoxazolyl group, a
thiadiazolyl group, an oxadiazolyl group, a pyrazinyl
group, a pyrimidinyl group, a pyridazinyl group, a
triazinyl group, a quinolinyl group, an isoquinolinyl
group, a benzoquinolinyl group, a phthalazinyl group,
a naphthyridinyl group, a quinoxalinyl group, a qui-
nazolinyl group, a cinnolinyl group, a phenanthridinyl
group, an acridinyl group, a phenanthrolinyl group, a
phenazinyl group, a benzimidazolyl group, an isoben-
zothiazolyl group, a benzoxazolyl group, an isobenzo-
xazolyl group, a triazolyl group, a tetrazolyl group, an
imidazopyridinyl group, an imidazopyrimidinyl group,
and an azacarbazolyl group; and

—S(=O)₂(Q₆₀₁) and —P(=O)(Q₆₀₁)(Q₆₀₂), and
Q₆₀₁ and Q₆₀₂ are each independently the same as
described above.

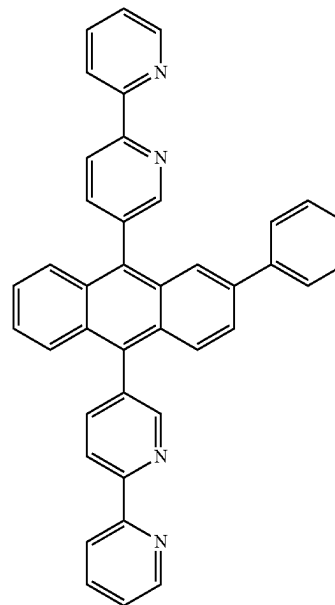
The electron transport region may include at least one
compound selected from Compounds ET1 to ET36, but
embodiments of the present disclosure are not limited
thereto:

100

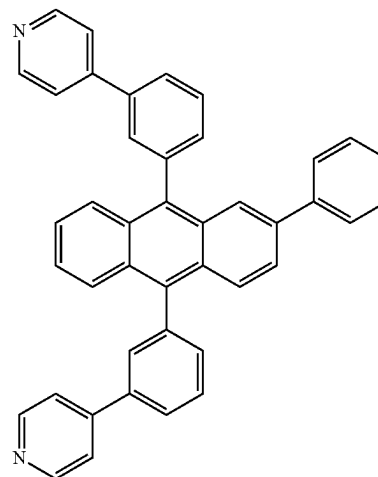
ET1

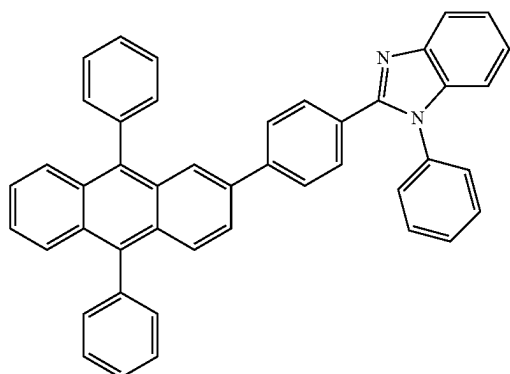


ET2

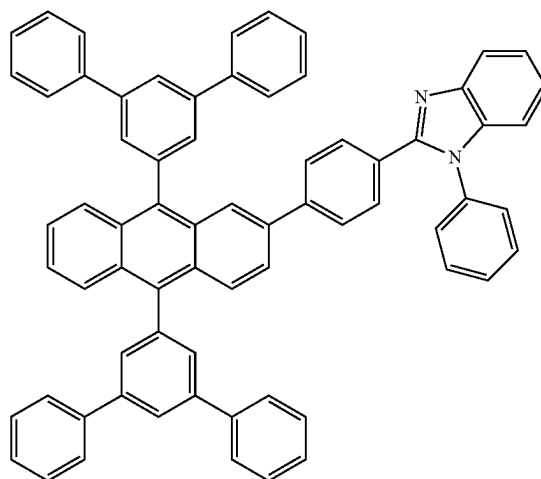


ET3

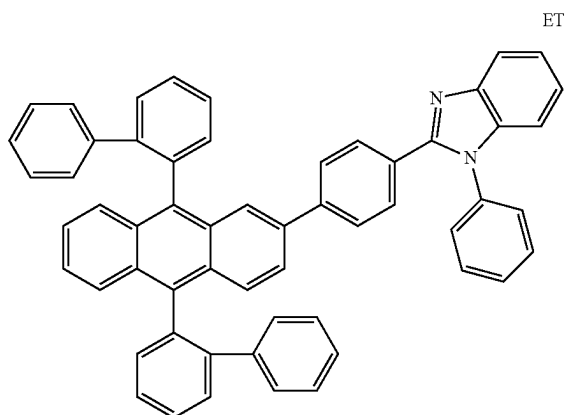




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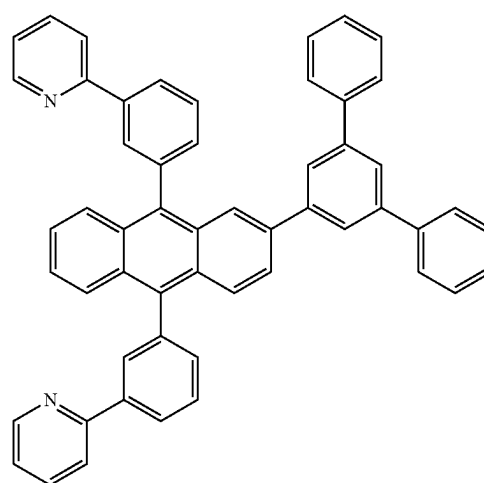
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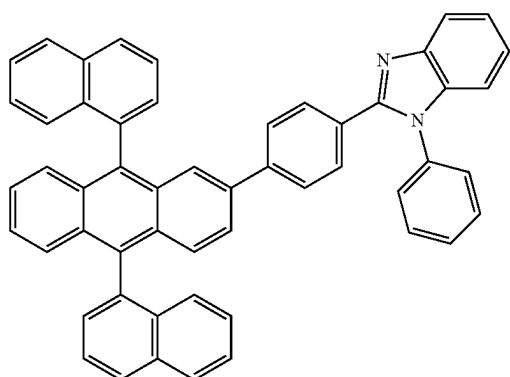
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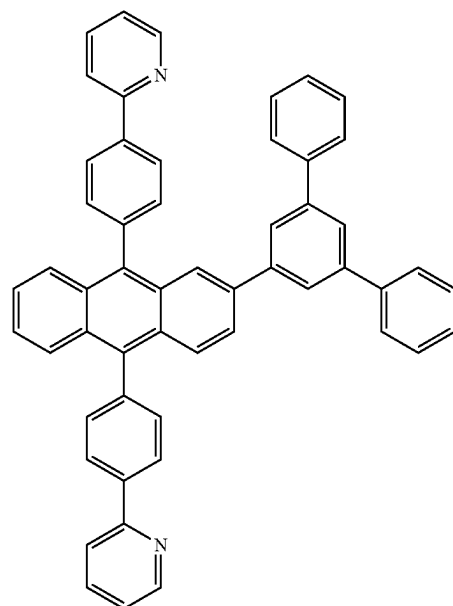
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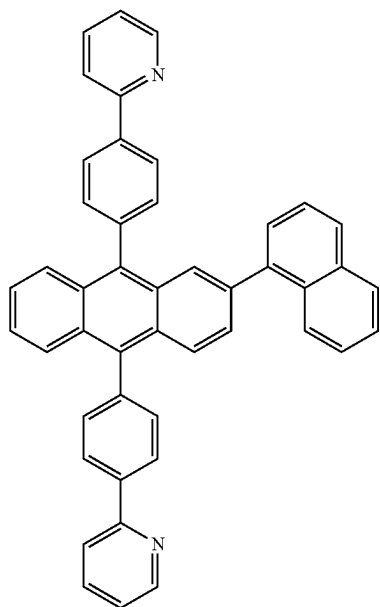
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103

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ET10

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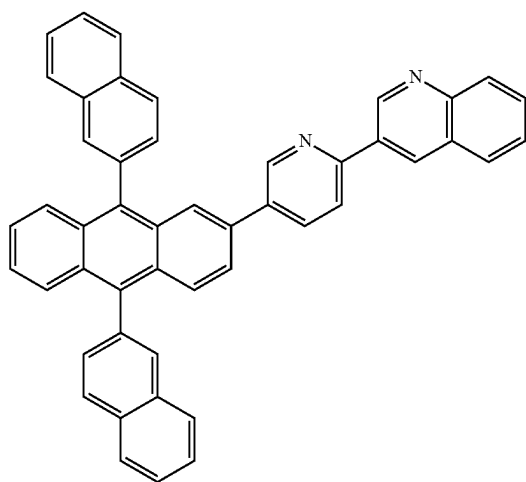
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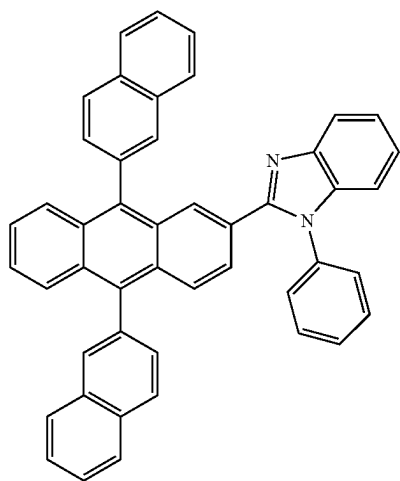
ET12

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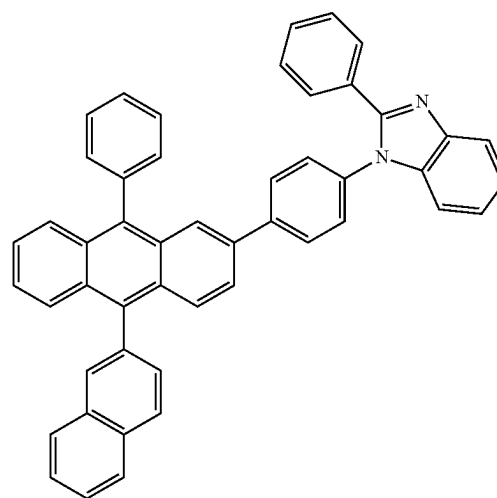
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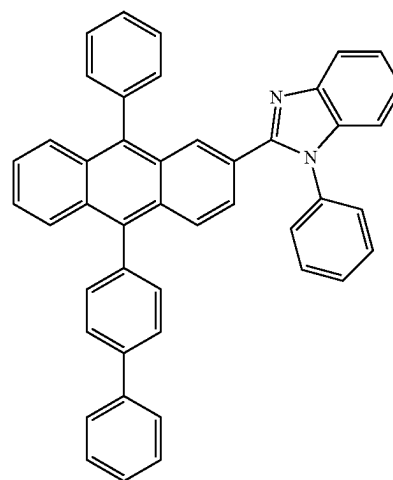
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**104**

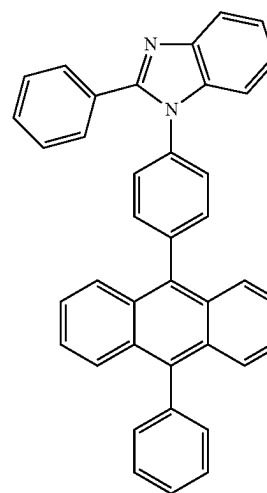
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ET13



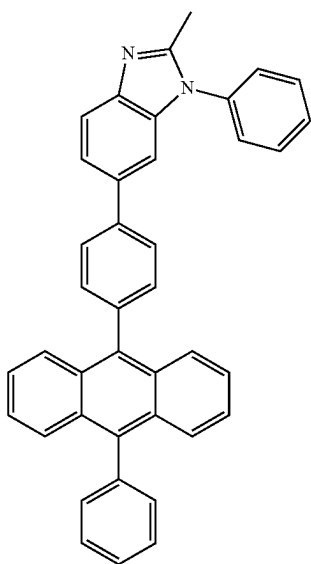
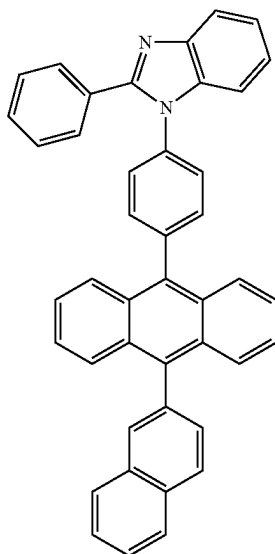
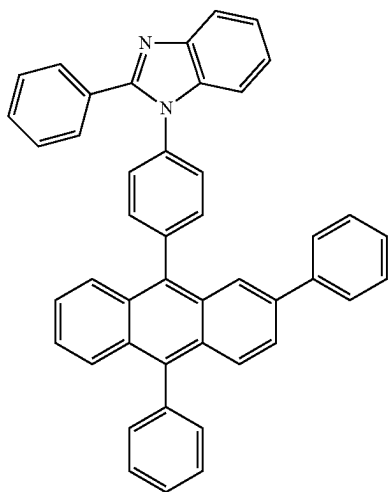
ET14



ET15

105

-continued

**106**

-continued

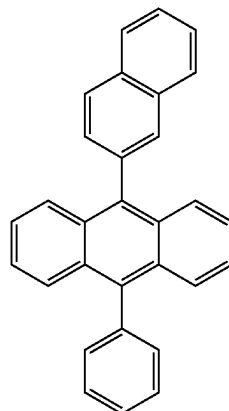
ET16

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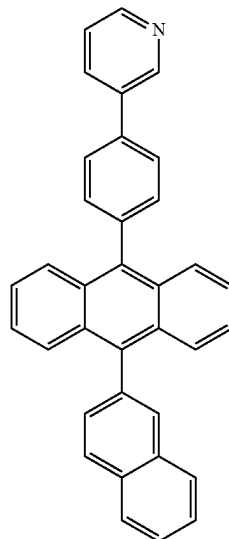
ET17

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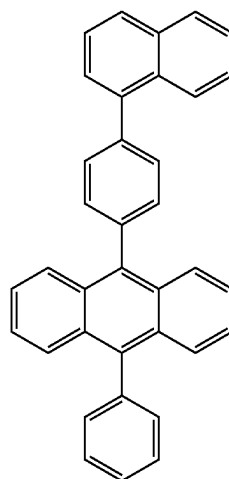
ET18 45

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ET19

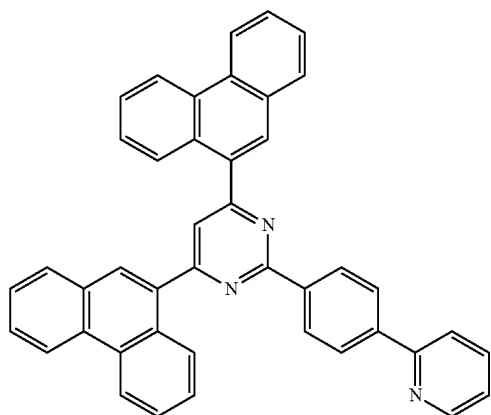
ET20

ET21

107

-continued

ET22



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108

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ET25

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ET26

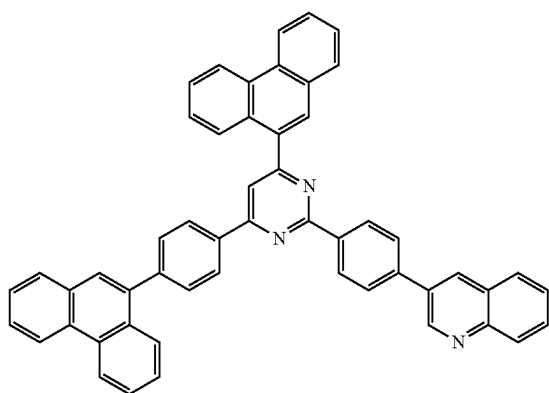
ET23

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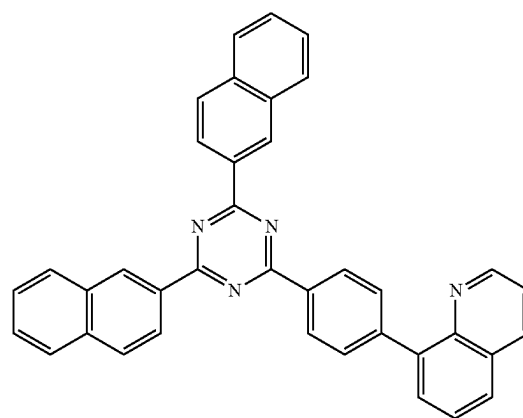
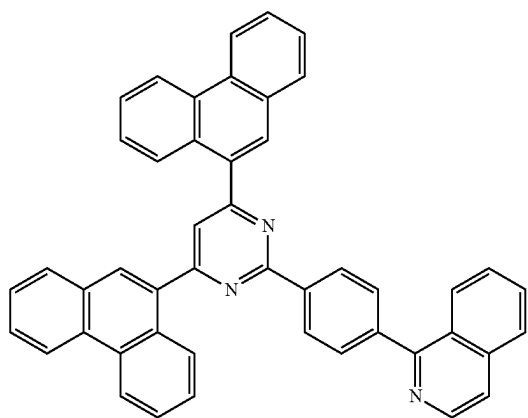
ET24

ET27

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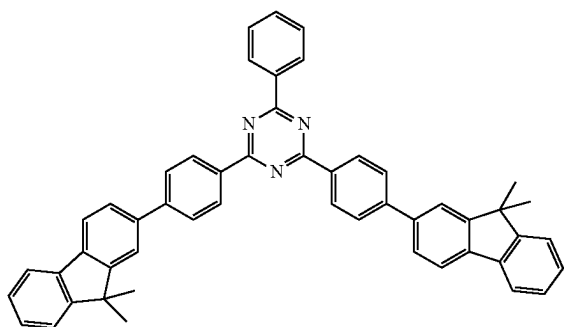
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109

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ET28



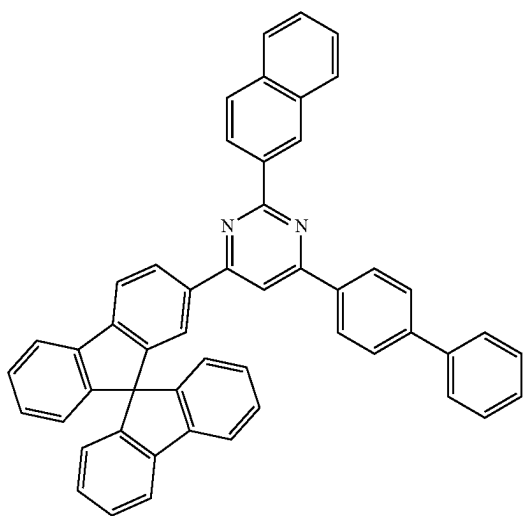
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ET29



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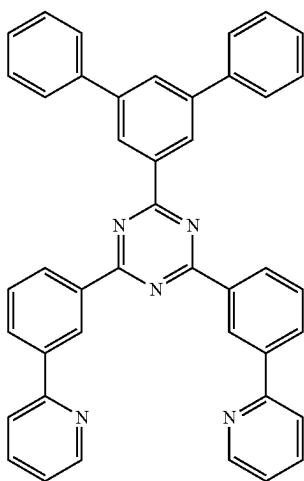
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ET30



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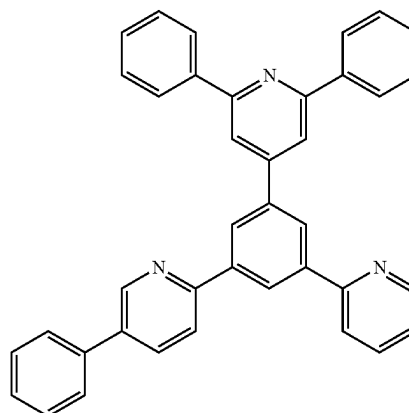
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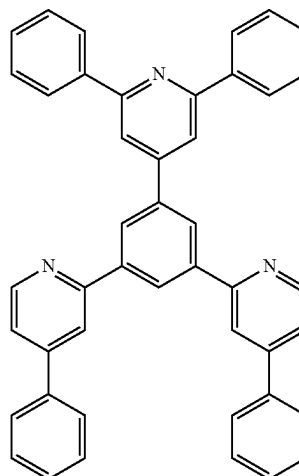
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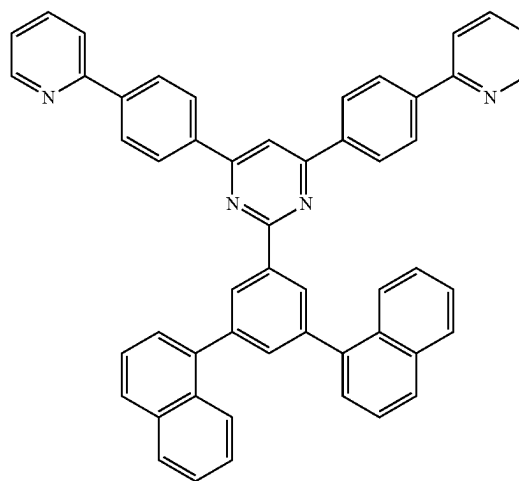
ET31



ET32

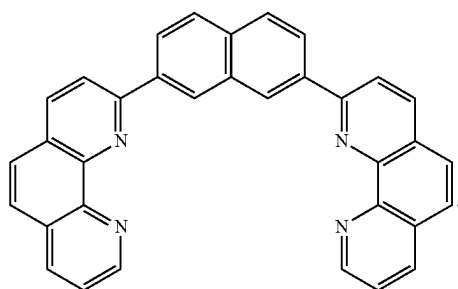
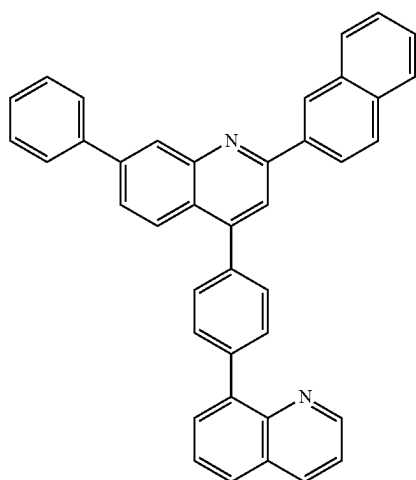
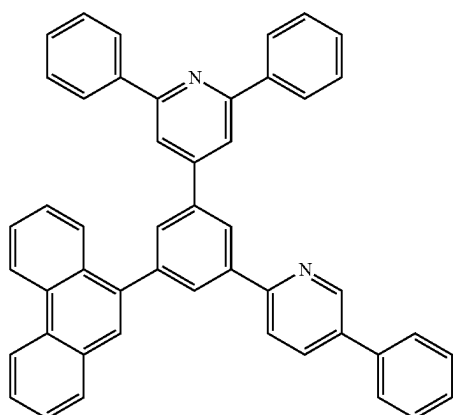


ET33



111

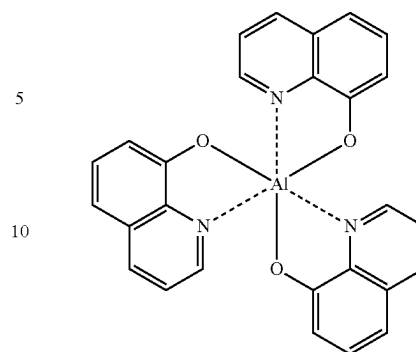
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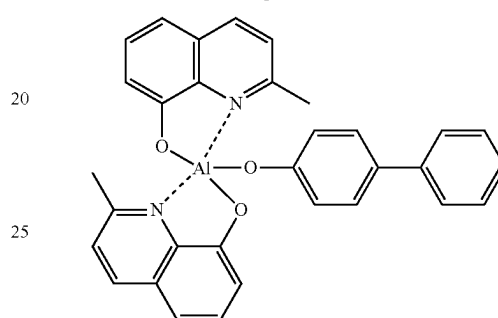
In one or more embodiments, the electron transport region may include at least one compound selected from 2,9-dimethyl-4,7-diphenyl-1,10-phenanthroline (BCP), 4,7-diphenyl-1,10-phenanthroline (Bphen), Alq₃, BAlq, 3-(biphenyl-4-yl)-5-(4-tert-butylphenyl)-4-phenyl-4H-1,2,4-triazole (TAZ), and NTAZ:

112

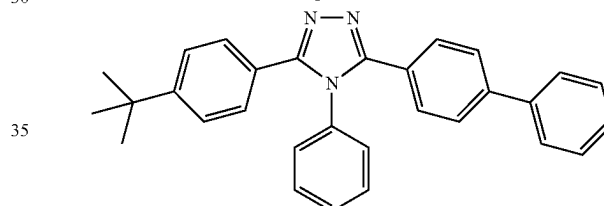
ET34

Alq₃

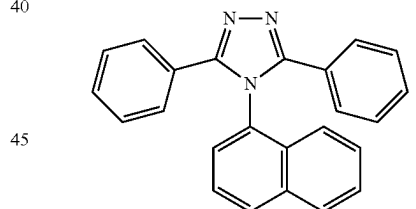
ET35



BAlq



TAZ



ET36

NTAZ

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A thickness of the buffer layer, the hole blocking layer, or the electron control layer may be in a range of about 20 Å to about 1,000 Å, for example, about 30 Å to about 300 Å. When the thicknesses of the buffer layer, the hole blocking layer, and the electron control layer are within these ranges, the electron blocking layer may have excellent electron blocking characteristics or electron control characteristics without a substantial increase in driving voltage.

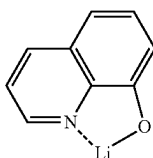
A thickness of the electron transport layer may be in a range of about 100 Å to about 1,000 Å, for example, about 150 Å to about 500 Å. When the thickness of the electron transport layer is within the range described above, the electron transport layer may have satisfactory electron transport characteristics without a substantial increase in driving voltage.

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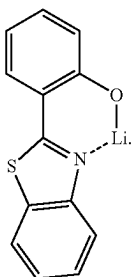
The electron transport region (for example, the electron transport layer in the electron transport region) may further include, in addition to the materials described above, a metal-containing material.

The metal-containing material may include at least one selected from alkali metal complex and alkaline earth-metal complex. The alkali metal complex may include a metal ion selected from a Li ion, a Na ion, a K ion, a Rb ion, and a Cs ion, and the alkaline earth-metal complex may include a metal ion selected from a Be ion, a Mg ion, a Ca ion, a Sr ion, and a Ba ion. A ligand coordinated with the metal ion of the alkali metal complex or the alkaline earth-metal complex may be selected from a hydroxy quinoline, a hydroxy isoquinoline, a hydroxy benzoquinoline, a hydroxy acridine, a hydroxy phenanthridine, a hydroxy phenylan oxazole, a hydroxy phenylthiazole, a hydroxy diphenylan oxadiazole, a hydroxy diphenylthiadiazol, a hydroxy phenylpyridine, a hydroxy phenylbenzimidazole, a hydroxy phenylbenzothiazole, a bipyridine, a phenanthroline, and a cyclopentadiene, but embodiments of the present disclosure are not limited thereto.

For example, the metal-containing material may include a Li complex. The Li complex may include, for example, Compound ET-D1 (lithium quinolate, LiQ) or ET-D2:



ET-D1



ET-D2

The electron transport region may include an electron injection layer that facilitates injection of electrons from the second electrode **190**. The electron injection layer may directly contact the second electrode **190**.

The electron injection layer may have i) a single-layered structure including a single layer including a single material, ii) a single-layered structure including a single layer including a plurality of different materials, or iii) a multi-layered structure having a plurality of layers including a plurality of different materials.

The electron injection layer may include an alkali metal, an alkaline earth metal, a rare earth metal, an alkali metal compound, an alkaline earth-metal compound, a rare earth metal compound, an alkali metal complex, an alkaline earth-metal complex, a rare earth metal complex, or any combinations thereof.

The alkali metal may be selected from Li, a Na, K, Rb, and Cs. In one embodiment, the alkali metal may be Li, a Na, or Cs. In one or more embodiments, the alkali metal may be Li or Cs, but embodiments of the present disclosure are not limited thereto.

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The alkaline earth metal may be selected from Mg, Ca, Sr, and Ba.

The rare earth metal may be selected from Sc, Y, Ce, Tb, Yb, and Gd.

The alkali metal compound, the alkaline earth-metal compound, and the rare earth metal compound may be selected from oxides and halides (for example, fluorides, chlorides, bromides, or iodides) of the alkali metal, the alkaline earth-metal, and the rare earth metal.

The alkali metal compound may be selected from alkali metal oxides, such as Li_2O , Cs_2O , or K_2O , and alkali metal halides, such as LiF, a NaF, CsF, KF, LiI, a NaI, CsI, KI, or RbI. In one embodiment, the alkali metal compound may be selected from LiF, Li_2O , a NaF, LiI, a NaI, CsI, and KI, but embodiments of the present disclosure are not limited thereto.

The alkaline earth-metal compound may be selected from alkaline earth-metal oxides, such as BaO, SrO, CaO, $\text{Ba}_x\text{Sr}_{1-x}\text{O}$ ($0 < x < 1$), $\text{Ba}_x\text{Ca}_{1-x}\text{O}$ ($0 < x < 1$). In one embodiment, the alkaline earth-metal compound may be selected from BaO, SrO, and CaO, but embodiments of the present disclosure are not limited thereto.

The rare earth metal compound may be selected from YbF_3 , ScF_3 , ScO_3 , Y_2O_3 , Ce_2O_3 , GdF_3 , and TbF_3 . In one embodiment, the rare earth metal compound may be selected from YbF_3 , ScF_3 , TbF_3 , YbI_3 , ScI_3 , and TbI_3 , but embodiments of the present disclosure are not limited thereto.

The alkali metal complex, the alkaline earth-metal complex, and the rare earth metal complex may include an ion of alkali metal, alkaline earth-metal, and rare earth metal as described above, and a ligand coordinated with a metal ion of the alkali metal complex, the alkaline earth-metal complex, or the rare earth metal complex may be selected from hydroxy quinoline, hydroxy isoquinoline, hydroxy benzoquinoline, hydroxy acridine, hydroxy phenanthridine, hydroxy phenylan oxazole, hydroxy phenylthiazole, hydroxy diphenylan oxadiazole, hydroxy diphenylthiadiazol, hydroxy phenylpyridine, hydroxy phenylbenzimidazole, hydroxy phenylbenzothiazole, bipyridine, phenanthroline, and cyclopentadiene, but embodiments of the present disclosure are not limited thereto.

The electron injection layer may consist of an alkali metal, an alkaline earth metal, a rare earth metal, an alkali metal compound, an alkaline earth-metal compound, a rare earth metal compound, an alkali metal complex, an alkaline earth-metal complex, a rare earth metal complex, or any combinations thereof, as described above. In one or more embodiments, the electron injection layer may further include an organic material. When the electron injection layer further includes an organic material, an alkali metal, an alkaline earth metal, a rare earth metal, an alkali metal compound, an alkaline earth-metal compound, a rare earth metal compound, an alkali metal complex, an alkaline earth-metal complex, a rare earth metal complex, or any combinations thereof may be homogeneously or non-homogeneously dispersed in a matrix including the organic material.

A thickness of the electron injection layer may be in a range of about 1 Å to about 100 Å, for example, about 3 Å to about 90 Å. When the thickness of the electron injection layer is within the range described above, the electron injection layer may have satisfactory electron injection characteristics without a substantial increase in driving voltage.

The second electrode **190** is disposed on the organic layer **150** having such a structure. The second electrode **190** may be a cathode which is an electron injection electrode, and in

this regard, a material for forming the second electrode **190** may be selected from metal, an alloy, an electrically conductive compound, and a combination thereof, which have a relatively low work function.

The second electrode **190** may include at least one selected from lithium (Li), silver (Ag), magnesium (Mg), aluminum (Al), aluminum-lithium (Al—Li), calcium (Ca), magnesium-indium (Mg—In), magnesium-silver (Mg—Ag), ITO, and IZO, but embodiments of the present disclosure are not limited thereto. The second electrode **190** may be a transmissive electrode, a semi-transmissive electrode, or a reflective electrode.

The first electrode **190** may have a single-layered structure, or a multi-layered structure including two or more layers.

Hereinbefore, the organic light-emitting device has been described with reference to the FIGURE, but embodiments of the present disclosure are not limited thereto.

Layers constituting the hole transport region, an emission layer, and layers constituting the electron transport region may be formed in a certain region by using one or more suitable methods selected from vacuum deposition, spin coating, casting, Langmuir-Blodgett (LB) deposition, ink-jet printing, laser-printing, and laser-induced thermal imaging.

In one embodiment, the first organic layer is formed by performing a solution process, and the second organic layer is formed by deposition.

When layers constituting the hole transport region, an emission layer, and layers constituting the electron transport region are formed by vacuum deposition, for example, the vacuum deposition may be performed at a deposition temperature of about 100° C. to about 500° C., at a pressure of about 10⁻⁸ torr to about 10⁻³ torr, and at a deposition rate of about 0 Å/sec to about 100 Å/sec by taking into account a material to be included in a layer to be formed, and the structure of a layer to be formed.

When layers constituting the hole transport region, an emission layer, and layers constituting the electron transport region are formed by spin coating, the spin coating may be performed at a coating speed of about 2,000 rpm to about 5,000 rpm and at a heat treatment temperature of about 80° C. to 200° C. by taking into account a material to be included in a layer to be formed, and the structure of a layer to be formed.

The term “C₁-C₆₀ alkyl group” as used herein refers to a linear or branched saturated aliphatic hydrocarbon monovalent group having 1 to 60 carbon atoms, and examples thereof include a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a tert-butyl group, a pentyl group, an iso-amyl group, and a hexyl group. The term “C₁-C₆₀ alkylene group” as used herein refers to a divalent group having the same structure as the C₁-C₆₀ alkyl group.

The term “C₂-C₆₀ alkenyl group” as used herein refers to a hydrocarbon group having at least one carbon-carbon double bond in the middle or at the terminus of the C₂-C₆₀ alkyl group, and examples thereof include an ethenyl group, a propenyl group, and a butenyl group. The term “C₂-C₆₀ alkenylene group” as used herein refers to a divalent group having the same structure as the C₂-C₆₀ alkenyl group.

The term “C₂-C₆₀ alkynyl group” as used herein refers to a hydrocarbon group having at least one carbon-carbon triple bond in the middle or at the terminus of the C₂-C₆₀ alkyl group, and examples thereof include an ethynyl group, and a propynyl group. The term “C₂-C₆₀ alkynylene group” as used herein refers to a divalent group having the same structure as the C₂-C₆₀ alkynyl group.

The term “C₁-C₆₀ alkoxy group” as used herein refers to a monovalent group represented by —OA₁₀₁ (wherein A₁₀₁ is the C₁-C₆₀ alkyl group), and examples thereof include a methoxy group, an ethoxy group, and an isopropoxy group.

The term “C₃-C₁₀ cycloalkyl group” as used herein refers to a monovalent saturated hydrocarbon monocyclic group having 3 to 10 carbon atoms, and examples thereof include a cyclopropyl group, a cyclobutyl group, a cyclopentyl group, a cyclohexyl group, and a cycloheptyl group. The term “C₃-C₁₀ cycloalkylene group” as used herein refers to a divalent group having the same structure as the C₃-C₁₀ cycloalkyl group.

The term “C₁-C₁₀ heterocycloalkyl group” as used herein refers to a monovalent monocyclic group having at least one heteroatom selected from N, O, Si, P, and S as a ring-forming atom and 1 to 10 carbon atoms, and examples thereof include a 1,2,3,4-oxatriazolidinyl group, a tetrahydrofuranlyl group, and a tetrahydrothiophenyl group. The term “C₁-C₁₀ heterocycloalkylene group” used herein refers to a divalent group having the same structure as the C₁-C₁₀ heterocycloalkyl group.

A C₃-C₁₀ cycloalkenyl group used herein refers to a monovalent monocyclic group that has 3 to 10 carbon atoms and at least one carbon-carbon double bond in the ring thereof and no aromaticity, and examples thereof include a cyclopentenyl group, a cyclohexenyl group, and a cycloheptenyl group. The term “C₃-C₁₀ cycloalkenylene group,” used herein, refers to a divalent group having the same structure as the C₃-C₁₀ cycloalkenyl group.

The term “C₁-C₁₀ heterocycloalkenyl group” as used herein refers to a monovalent monocyclic group that has at least one heteroatom selected from N, O, Si, P, and S as a ring-forming atom, 1 to 10 carbon atoms, and at least one carbon-carbon double bond in its ring. Non-limiting examples of the C₁-C₁₀ heterocycloalkenyl group include a 4,5-dihydro-1,2,3,4-oxatriazolyl group, a 2,3-dihydrofuranlyl group, and a 2,3-dihydrothiophenyl group. The term “C₁-C₁₀ heterocycloalkenylene group,” used herein, refers to a divalent group having the same structure as the C₁-C₁₀ heterocycloalkenyl group.

The term “C₆-C₆₀ aryl group” as used herein refers to a monovalent group having a carbocyclic aromatic system having 6 to 60 carbon atoms, and a C₆-C₆₀ arylene group used herein refers to a divalent group having a carbocyclic aromatic system having 6 to 60 carbon atoms. Examples of the C₆-C₆₀ aryl group are a phenyl group, a naphthyl group, an anthracenyl group, a phenanthrenyl group, a pyrenyl group, and a chrysenyl group. When the C₆-C₆₀ aryl group and the C₆-C₆₀ arylene group each include two or more rings, the rings may be fused to each other.

The term “C₁-C₆₀ heteroaryl group” as used herein refers to a monovalent group having a carbocyclic aromatic system that has at least one heteroatom selected from N, O, Si, P, and S as a ring-forming atom, in addition to 1 to 1 carbon atoms. The term “C₁-C₆₀ heteroarylene group” as used herein refers to a divalent group having a carbocyclic aromatic system that has at least one heteroatom selected from N, O, Si, P, and S as a ring-forming atom, in addition to 1 to 60 carbon atoms. Examples of the C₁-C₆₀ heteroaryl group are a pyridinyl group, a pyrimidinyl group, a pyrazinyl group, a pyridazinyl group, a triazinyl group, a quinoxalinyl group, and an isoquinolinyl group. When the C₁-C₆₀ heteroaryl group and the C₁-C₆₀ heteroarylene group each include two or more rings, the rings may be fused to each other.

The term “C₆-C₆₀ aryloxy group,” used herein, indicates —OA₁₀₂ (wherein A₁₀₂ is the C₆-C₆₀ aryl group), and a C₆-C₆₀ arylthio group indicates —SA₁₀₃ (wherein A₁₀₃ is the C₆-C₆₀ aryl group).

The term “monovalent non-aromatic condensed polycyclic group” as used herein refers to a monovalent group (for example, having 8 to 60 carbon atoms) having two or more rings condensed with each other, only carbon atoms as ring-forming atoms, and no aromaticity in its entire molecular structure. A detailed example of the monovalent non-aromatic condensed polycyclic group is a fluorenyl group. The term “divalent non-aromatic condensed polycyclic group,” used herein, refers to a divalent group having the same structure as the monovalent non-aromatic condensed polycyclic group.

The term “monovalent non-aromatic condensed heteropolycyclic group” as used herein refers to a monovalent group (for example, having 1 to 60 carbon atoms) having two or more rings condensed to each other, at least one heteroatom selected from N, O, Si, P, and S, other than carbon atoms, as a ring-forming atom, and no aromaticity in its entire molecular structure. An example of the monovalent non-aromatic condensed heteropolycyclic group is a carbazolyl group. The term “divalent non-aromatic condensed heteropolycyclic group” as used herein refers to a divalent group having the same structure as the monovalent non-aromatic condensed heteropolycyclic group.

The term “C₅-C₆₀ carbocyclic group” as used herein refers to a monocyclic or polycyclic group having 5 to 60 carbon atoms in which a ring-forming atom is a carbon atom only. The C₅-C₆₀ carbocyclic group may be an aromatic carbocyclic group or a non-aromatic carbocyclic group. The C₅-C₆₀ carbocyclic group may be a ring such as a benzene, a monovalent group such as a phenyl group, or a divalent group such as a phenylene group. In one or more embodiments, depending on the number of substituents connected to the C₅-C₆₀ carbocyclic group, the C₅-C₆₀ carbocyclic group may be a trivalent group or a quadrivalent group.

The term “C₁-C₆₀ heterocyclic group” as used herein refers to a group having the same structure as the C₅-C₆₀ carbocyclic group, except that as a ring-forming atom, at least one heteroatom selected from N, O, Si, P, and S is used in addition to carbon (the number of carbon atoms may be in a range of 1 to 60).

At least one substituent of the substituted C₅-C₆₀ carbocyclic group, the substituted C₁-C₆₀ heterocyclic group, the substituted C₃-C₁₀ cycloalkylene group, the substituted C₁-C₁₀ heterocycloalkylene group, the substituted C₃-C₁₀ cycloalkenylene group, the substituted C₁-C₁₀ heterocycloalkenylene group, the substituted C₆-C₆₀ arylene group, the substituted C₁-C₆₀ heteroarylene group, the substituted divalent non-aromatic condensed polycyclic group, the substituted divalent non-aromatic condensed heteropolycyclic group, the substituted C₁-C₆₀ alkyl group, the substituted C₂-C₆₀ alkenyl group, the substituted C₂-C₆₀ alkynyl group, the substituted C₁-C₆₀ alkoxy group, the substituted C₃-C₁₀ cycloalkyl group, the substituted C₁-C₁₀ heterocycloalkyl group, the substituted C₃-C₁₀ cycloalkenyl group, the substituted C₁-C₁₀ heterocycloalkenyl group, the substituted C₆-C₆₀ aryl group, the substituted C₆-C₆₀ aryloxy group, the substituted C₆-C₆₀ arylthio group, the substituted C₁-C₆₀ heteroaryl group, the substituted monovalent non-aromatic condensed polycyclic group, and the substituted monovalent non-aromatic condensed heteropolycyclic group may be selected from:

deuterium (—D), —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a

hydrazino group, a hydrazono group, a C₁-C₆₀ alkyl group, a C₂-C₆₀ alkenyl group, a C₂-C₆₀ alkynyl group, and a C₁-C₆₀ alkoxy group;

- a C₁-C₆₀ alkyl group, a C₂-C₆₀ alkenyl group, a C₂-C₆₀ alkynyl group, and a C₁-C₆₀ alkoxy group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₃-C₁₀ cycloalkyl group, a C₁-C₁₀ heterocycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₁-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryloxy group, a C₆-C₆₀ arylthio group, a C₁-C₆₀ heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, —Si(Q₁₁)(Q₁₂)(Q₁₃), —N(Q₁₁)(Q₁₂), —B(Q₁₁)(Q₁₂), —C(=O)(Q₁₁), —S(=O)₂(Q₁₁), and —P(=O)(Q₁₁)(Q₁₂);
- a C₃-C₁₀ cycloalkyl group, a C₁-C₁₀ heterocycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₁-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryloxy group, a C₆-C₆₀ arylthio group, a C₁-C₆₀ heteroaryl group, a monovalent non-aromatic condensed polycyclic group, and a monovalent non-aromatic condensed heteropolycyclic group;
- a C₃-C₁₀ cycloalkyl group, a C₁-C₁₀ heterocycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₁-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryloxy group, a C₆-C₆₀ arylthio group, a C₁-C₆₀ heteroaryl group, a monovalent non-aromatic condensed polycyclic group, and a monovalent non-aromatic condensed heteropolycyclic group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₁-C₆₀ alkyl group, a C₂-C₆₀ alkenyl group, a C₂-C₆₀ alkynyl group, a C₁-C₆₀ alkoxy group, a C₃-C₁₀ cycloalkyl group, a C₁-C₁₀ heterocycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₁-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryloxy group, a C₆-C₆₀ arylthio group, a C₁-C₆₀ heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, —Si(Q₂₁)(Q₂₂)(Q₂₃), —N(Q₂₁)(Q₂₂), —B(Q₂₁)(Q₂₂), —C(=O)(Q₂₁), —S(=O)₂(Q₂₁), and —P(=O)(Q₂₁)(Q₂₂); and
- Si(Q₃₁)(Q₃)(Q₃₃), —N(Q₃₁)(Q₃₂), —B(Q₃₁)(Q₃₂), —C(=O)(Q₃₁), —S(=O)₂(Q₃₁), and —P(=O)(Q₃₁)(Q₃₂).

In one embodiment, at least one substituent of the substituted C₅-C₆₀ carbocyclic group, the substituted C₁-C₆₀ heterocyclic group, the substituted C₁-C₆₀ alkyl group, the substituted C₂-C₆₀ alkenyl group, the substituted C₂-C₆₀ alkynyl group, the substituted C₁-C₆₀ alkoxy group, the substituted C₃-C₁₀ cycloalkyl group, the substituted C₁-C₁₀ heterocycloalkyl group, the substituted C₃-C₁₀ cycloalkenyl group, the substituted C₁-C₁₀ heterocycloalkenyl group, the substituted C₆-C₆₀ aryl group, the substituted C₆-C₆₀ aryloxy group, the substituted C₆-C₆₀ arylthio group, the substituted C₁-C₆₀ heteroaryl group, the substituted monovalent non-aromatic condensed polycyclic group, and the substituted monovalent non-aromatic condensed heteropolycyclic group may be selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₁-C₆₀ alkyl group, a C₂-C₆₀ alkenyl group, a C₂-C₆₀ alkynyl group, a C₁-C₆₀ alkoxy group, a C₃-C₁₀ cycloalkyl group, a C₁-C₁₀ heterocycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a

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C₁-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryloxy group, a C₆-C₆₀ arylthio group, a C₁-C₆₀ heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group.

Q₁₁ to Q₁₃, Q₂₁ to Q₂₃, and Q₃₁ to Q₃₃ may each independently be selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₁-C₆₀ alkyl group, a C₂-C₆₀ alkenyl group, a C₂-C₆₀ alkynyl group, a C₁-C₆₀ alkoxy group, a C₃-C₁₀ cycloalkyl group, a C₁-C₁₀ heterocycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₁-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₁-C₆₀ heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group.

In one embodiment, Q₃₁ to Q₃₃ may each independently be selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₁-C₆₀ alkyl group, a C₃-C₁₀ cycloalkyl group, a C₁-C₁₀ heterocycloalkyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryl group substituted with a C₁-C₆₀ alkyl group, a C₁-C₆₀ heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group.

In one embodiment, Q₃₁ to Q₃₃ may each independently be selected from hydrogen, deuterium, a C₁-C₆₀ alkyl group, a C₃-C₁₀ cycloalkyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryl group substituted with a C₁-C₆₀ alkyl group, and a C₁-C₆₀ heteroaryl group.

The term “Ph” as used herein represents a phenyl group, the term “Me” as used herein represents a methyl group, the term “Et” as used herein represents an ethyl group, the term “ter-Bu” or “Bu_t” as used herein, represents a tert-butyl group, the term “OMe” as used herein represents a methoxy group, and the term “TMS” as used herein represents a trimethylsilyl group.

The term “biphenyl group” used herein refers to a “phenyl group substituted with a phenyl group. The “biphenyl group” is a “substituted phenyl group” having a “C₆-C₆₀ aryl group” as a substituent.

The term “terphenyl group” used herein refers to a “phenyl group substituted with a biphenyl group. The “terphenyl group” is a “substituted phenyl group” having a “C₆-C₆₀ aryl group substituted with a C₆-C₆₀ aryl group” as a substituent.

* and *' used herein, unless defined otherwise, each refer to a binding site to a neighboring atom in a corresponding formula.

Hereinafter, a compound according to embodiments and an organic light-emitting device according to embodiments will be described in detail with reference to Examples. The expression “B was used instead of A” used in describing Examples means that an identical number of molar equivalents of A was used in place of molar equivalents of B.

Compounds used in Examples may be synthesized by using methods known in the art. For example, the compound represented by Formula 1 may be synthesized by referring to the description provided in Journal of Chemical Education (2013), 90(6), pp. 786-789 or Appl. Phys. Lett. 91, 183504 (2007). As another example, the compound represented by

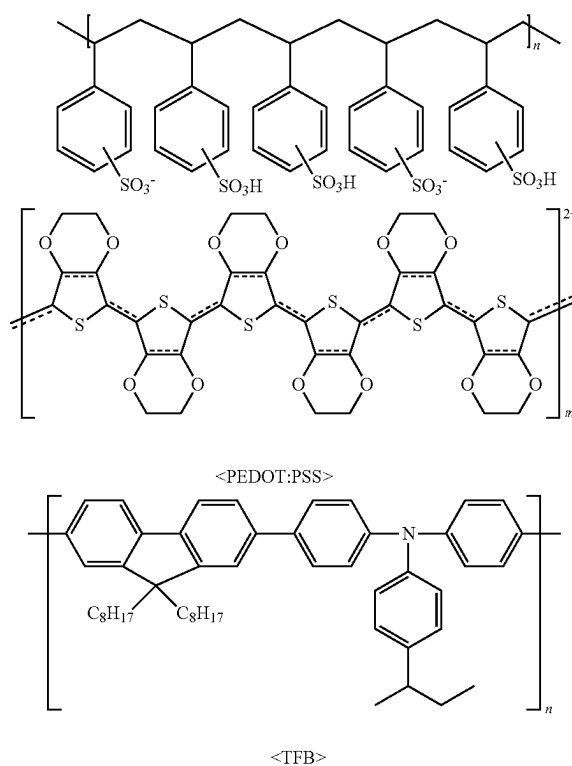
120

Formula 2 may be synthesized by referring to Korean Patent Registration No. 10-1109561.

EXAMPLES

Example 1

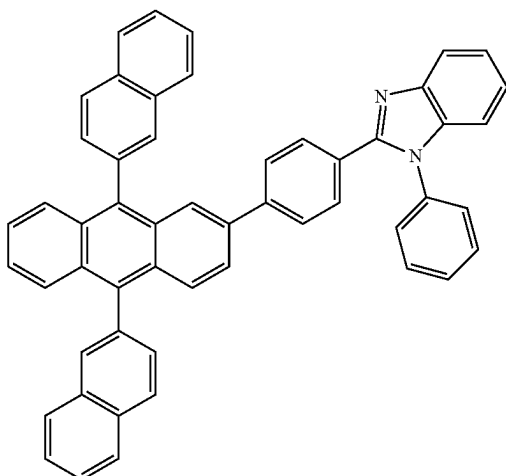
An ITO glass substrate (50 mm×50 mm, 15 Ω/cm²), which was a substrate obtained from an OLED glass (manufactured by Samsung Corning Co., Ltd.), was sonicated with distilled water and isopropanol and then cleaned by exposure to ultraviolet rays and ozone for 30 minutes. PEDOT:PSS was spin-coated on the cleaned ITO glass substrate with a transparent electrode line to form a film having a thickness of 60 nm, and a baking process was performed thereon at a temperature of 200° C. for 30 minutes to form a hole injection layer. TFB was spin-coated on the hole injection layer to form a film having a thickness of 20 nm, and a baking process was performed thereon at a temperature of 130° C. for 10 minutes to form a hole transport layer. Then, an ink including Compound 1 (host), Compound 105 (dopant, 3 wt %), methyl benzoate (solvent) was spin-coated on the hole transport layer to form a film having a thickness of 30 nm, and a baking process was performed thereon at a temperature of 130° C. for 10 minutes to form an emission layer. The ITO glass substrate was mounted on a substrate holder of a vacuum deposition apparatus, and Compound 301 was deposited on the emission layer to form an electron transport layer having a thickness of 20 nm. 8-hydroxyquinolinolato-lithium (LiQ) was deposited on the electron transport layer to form an electron injection layer having a thickness of 1 nm, and Al was deposited on the electron injection layer to form a cathode having a thickness of 100 nm, thereby completing the manufacture of an organic light-emitting device. The deposition apparatus was Suicel plus 200 (manufactured by Sunic System Co., Ltd).



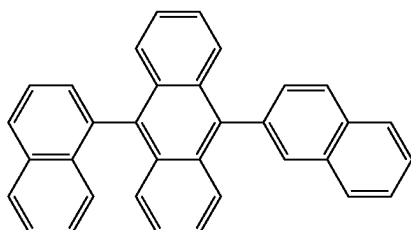
121

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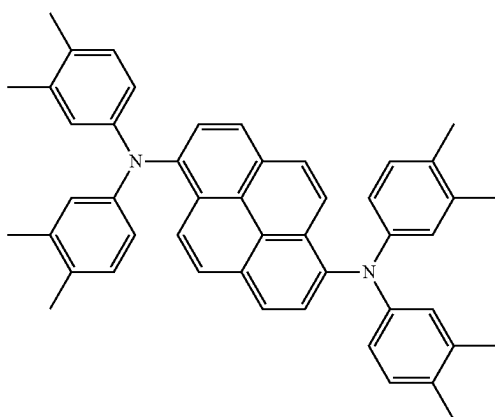
<Compound 301>



<Compound 302>



<Compound 303>



Examples 2 to 10 and Comparative Examples 1 to 3

Organic light-emitting devices were manufactured in the same manner as in Example 1, except that Compounds shown in Table 1 were used as a host material and a dopant material.

Comparative Examples 4 and 5

Organic light-emitting devices were manufactured in the same manner as in Example 1, except that Compounds shown in Table 1 were used as a solvent.

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TABLE 1

	Host	Dopant	Solvent
Example 1	Compound 1	Compound 105	Methyl benzoate
Example 2	Compound 2	Compound 105	Methyl benzoate
Example 3	Compound 3	Compound 105	Methyl benzoate
Example 4	Compound 4	Compound 105	Methyl benzoate
Example 5	Compound 1	Compound 106	Methyl benzoate
Example 6	Compound 2	Compound 106	Methyl benzoate
Example 7	Compound 3	Compound 106	Methyl benzoate
Example 8	Compound 4	Compound 106	Methyl benzoate
Example 9	Compound 45	Compound 105	Methyl benzoate
Example 10	Compound 45	Compound 106	Methyl benzoate
Comparative Example 1	Compound 302	Compound 303	Methyl benzoate
Comparative Example 2	Compound 1	Compound 303	Methyl benzoate
Comparative Example 3	Compound 302	Compound 105	Methyl benzoate
Comparative Example 4	Compound 1	Compound 105	Toluene
Comparative Example 5	Compound 1	Compound 105	Cyclohexanone

Evaluation Example

The driving voltage, efficiency, and color purity of the organic light-emitting devices manufactured according to Examples 1 to 10 and Comparative Examples 1 to 5 were measured by using the following methods. Results thereof are shown in Table 2.

Color coordinates: A current-voltage meter (Keithley SMU 236) supplied power and a luminance meter PR650 was used to measure color coordinates.

Luminance: A current-voltage meter (Keithley SMU 236) supplied power and a luminance meter PR650 was used to measure luminance.

Efficiency: A current-voltage meter (Keithley SMU 236) supplied power and a luminance meter PR650 was used to measure efficiency.

Lifespan (T95) indicates an amount of time (hr) that lapsed when luminance was 95% of initial luminance (100%) (@10 mA/cm²).

TABLE 2

	Driving voltage	Efficiency	Color coordinates		Lifespan (T95)
	[V]	[cd/A]	CIE _x	CIE _y	[hr]
Example 1	4.4	6.0	0.15	0.16	120
Example 2	4.4	5.8	0.15	0.16	150
Example 3	4.3	6.0	0.15	0.16	130
Example 4	4.5	5.9	0.15	0.16	110
Example 5	4.4	6.1	0.15	0.16	120
Example 6	4.3	6.2	0.15	0.16	125
Example 7	4.4	5.9	0.15	0.16	130
Example 8	4.5	6.0	0.15	0.16	140
Example 9	4.4	5.6	0.15	0.16	100
Example 10	4.4	5.5	0.15	0.16	90
Comparative Example 1	4.4	4.8	0.15	0.16	20
Comparative Example 2	4.3	5.2	0.15	0.16	30
Comparative Example 3	4.5	5.0	0.15	0.16	30
Comparative Example 4	5.2	4.8	0.15	0.18	20
Comparative Example 5	5.0	4.5	0.15	0.18	20

@10 mA/cm²

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Referring to Table 1, it is confirmed that the organic light-emitting device using the compound represented by Formula 1, in which a reactive position is substituted, and the polar solvent has excellent driving voltage, efficiency, and lifespan characteristics, as compared with those of the organic light-emitting devices of the Comparative Examples.

An organic light-emitting device manufactured by using the ink composition may have a low driving voltage, high efficiency, high luminance, and a long lifespan.

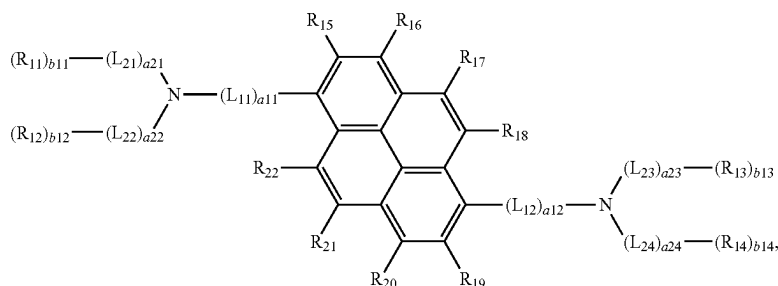
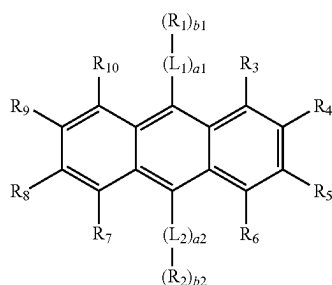
It should be understood that embodiments described herein should be considered in a descriptive sense only and not for purposes of limitation. Descriptions of features or aspects within each embodiment should typically be considered as available for other similar features or aspects in other embodiments.

While one or more embodiments have been described with reference to the figures, it will be understood by those of ordinary skill in the art that various changes in form and details may be made therein without departing from the spirit and scope as defined by the following claims.

What is claimed is:

1. An ink composition comprising:
a compound represented by Formula 1,
an amine-based compound represented by Formula 2, and
a polar solvent:

<Formula 1>



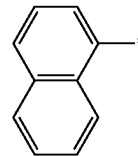
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wherein, in Formula 1,

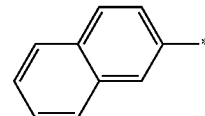
*-(L₁)_{a1}-(R₁)_{b1} is a group represented by Formula 1-2 and

*-(L₂)_{a2}-(R₂)_{b2} is a group represented by Formula 1-3:

1-2



1-3



wherein in Formulae 1-2 and 1-3, * indicates a binding site to a neighboring atom,

R₃, R₆, R₇, and R₁₀ are each independently selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, —Si(Q₃₁)(Q₃₂)(Q₃₃), a substituted or unsubstituted C₁-C₆₀ alkyl group, a substituted or unsubstituted C₂-C₆₀ alkenyl group, a substituted or unsubstituted C₂-C₆₀ alkynyl group, a substituted or unsubstituted C₁-C₆₀ alkoxy group, a substituted or unsubstituted C₃-C₁₀ cycloalkyl group, a substituted or unsubstituted C₁-C₁₀ heterocycloalkyl group, a substituted or unsubstituted C₃-C₁₀ cycloalkenyl group, a substituted or unsubstituted C₁-C₁₀ heterocycloalkenyl group, a substituted or unsubstituted C₆-C₆₀ aryl group, a substituted or unsubstituted C₆-C₆₀ aryloxy group, a substituted or unsubstituted C₆-C₆₀ arylthio group, a substituted or unsubstituted C₁-C₆₀ heteroaryl group, a substituted or unsubstituted monovalent non-aromatic condensed polycyclic group, and a substituted or unsubstituted monovalent non-aromatic condensed heteropolycyclic group,

R₄ and R₈ are each hydrogen,

R₅ and R₉ are each independently selected from deuterium and a C₁-C₁₀ alkyl group,

at least one substituent of the substituted C₁-C₆₀ alkyl group, the substituted C₂-C₆₀ alkenyl group, the substituted C₂-C₆₀ alkynyl group, the substituted C₁-C₆₀ alkoxy group, the substituted C₃-C₁₀ cycloalkyl group, the substituted C₁-C₁₀ heterocycloalkyl group, the substituted C₃-C₁₀ cycloalkenyl group, the substituted

<Formula 2>

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C₁-C₁₀ heterocycloalkenyl group, the substituted C₆-C₆₀ aryl group, the substituted C₆-C₆₀ aryloxy group, the substituted C₆-C₆₀ arylthio group, the substituted C₁-C₆₀ heteroaryl group, the substituted monovalent non-aromatic condensed polycyclic group, and the substituted monovalent non-aromatic condensed heteropolycyclic group is selected from:

deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₁-C₆₀ alkyl group, a C₂-C₆₀ alkenyl group, a C₂-C₆₀ alkynyl group, and a C₁-C₆₀ alkoxy group;

a C₁-C₆₀ alkyl group, a C₂-C₆₀ alkenyl group, a C₂-C₆₀ alkynyl group, and a C₁-C₆₀ alkoxy group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₃-C₁₀ cycloalkyl group, a C₁-C₁₀ heterocycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₁-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryloxy group, a C₆-C₆₀ arylthio group, a C₁-C₆₀ heteroaryl group, a monovalent non-aromatic condensed polycyclic group, and a monovalent non-aromatic condensed heteropolycyclic group;

a C₃-C₁₀ cycloalkyl group, a C₁-C₁₀ heterocycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₁-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryloxy group, a C₆-C₆₀ arylthio group, a C₁-C₆₀ heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group;

a C₃-C₁₀ cycloalkyl group, a C₁-C₁₀ heterocycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₁-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryloxy group, a C₆-C₆₀ arylthio group, a C₁-C₆₀ heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₁-C₆₀ alkyl group, a C₂-C₆₀ alkenyl group, a C₂-C₆₀ alkynyl group, a C₁-C₆₀ alkoxy group, a C₃-C₁₀ cycloalkyl group, a C₁-C₁₀ heterocycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₁-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryloxy group, a C₆-C₆₀ arylthio group, a C₁-C₆₀ heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group; and

—Si(Q₃₁)(Q₃₂)(Q₃₃), —N(Q₃₁)(Q₃₂), —B(Q₃₁)(Q₃₂), —C(=O)(Q₃₁), —S(=O)₂(Q₃₁), and —P(=O)(Q₃₁)(Q₃₂), and

Q₃₁ to Q₃₃ are each independently selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₁-C₆₀ alkyl group, a C₂-C₆₀ alkenyl group, a C₂-C₆₀ alkynyl group, a C₁-C₆₀ alkoxy group, a C₃-C₁₀ cycloalkyl group, a C₁-C₁₀ heterocycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₁-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryl group substituted with a C₁-C₆₀ alkyl group, a C₁-C₆₀ heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a

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monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group; and wherein, in Formula 2,

L_{11} and L_{12} are each independently a substituted or unsubstituted C_5-C_{60} carbocyclic group or a substituted or unsubstituted C_1-C_{60} heterocyclic group,

R_{15} , R_{16} , R_{18} to R_{20} , and R_{22} are each independently hydrogen,

R_{17} and R_{21} are each independently deuterium,

a_{11} and a_{12} are each independently an integer from 0 to 5,

at least one substituent of the substituted C_5-C_{60} carbocyclic group and the substituted C_1-C_{60} heterocyclic group is selected from:

deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{60} alkyl group, a C_2-C_{60} alkenyl group, a C_2-C_{60} alkynyl group, and a C_1-C_{60} alkoxy group;

a C_1-C_{60} alkyl group, a C_2-C_{60} alkenyl group, a C_2-C_{60} alkynyl group, and a C_1-C_{60} alkoxy group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_6-C_{60} aryloxy group, C_6-C_{60} arylthio group, C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, and a monovalent non-aromatic condensed heteropolycyclic group;

a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_6-C_{60} aryloxy group, a C_6-C_{60} arylthio group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group;

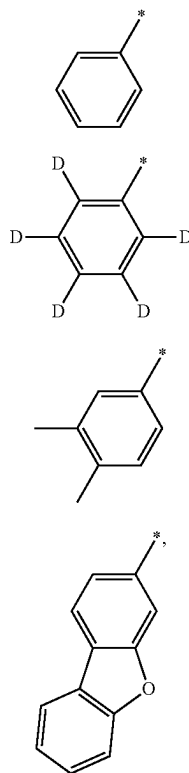
a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_6-C_{60} aryloxy group, a C_6-C_{60} arylthio group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{60} alkyl group, a C_2-C_{60} alkenyl group, a C_2-C_{60} alkynyl group, a C_1-C_{60} alkoxy group, a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_6-C_{60} aryloxy group, a C_6-C_{60} arylthio group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group; and

—Si(Q_{31})(Q_{32})(Q_{33}), —N(Q_{31})(Q_{32}), —B(Q_{31})(Q_{32}), —C(=O)(Q_{31}), —S(=O)₂(Q_{31}), and —P(=O)(Q_{31})(Q_{32}), and

Q_{31} to Q_{33} are each independently selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{60} alkyl

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group, a C₂-C₆₀ alkenyl group, a C₂-C₆₀ alkynyl group, a C₁-C₆₀ alkoxy group, a C₃-C₁₀ cycloalkyl group, a C₁-C₁₀ heterocycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₁-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryl group substituted with a C₁-C₆₀ alkyl group, a C₁-C₆₀ heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group, and $^{*}-(L_{21})_{a21}-(R_{11})_{b11}$, $^{*}-(L_{22})_{a22}-(R_{12})_{b12}$, $^{*}-(L_{23})_{a23}-(R_{13})_{b13}$, and $^{*}-(L_{24})_{a24}-(R_{14})_{b14}$ are each independently selected from groups represented by Formulae 2-1 to 2-4:



wherein in Formulae 2-1 to 2-4,

* indicates a binding site to a neighboring atom, and wherein the polar solvent is a C₁-C₁₀ alkyl benzoate.

2. The ink composition of claim 1, wherein

R₃, R₆, R₇, and R₁₀ are each independently selected from:

hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, —Si(Q₃₁)(Q₃₂)(Q₃₃), a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a ter-butyl group, a pentyl group, an iso-amyl group, a hexyl group, a C₁-C₂₀ alkoxy group, a cyclopentyl group, a cyclohexyl group, a cycloheptyl group, a cyclopentenyl group, a cyclohexenyl group, a phenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a spiro-fluorene-benzofluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenalenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthrenyl group, a triphenylenyl group, a pyridinyl group, a pyrimidyl group, a quinolinyl group, an isoquinolinyl group, a benzoquinolinyl group, a naphthyl-

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ridinyl group, a quinoxalinyl group, a quinazolinyl group, a carbazolyl group, a phenanthridinyl group, an acridinyl group, a phenanthrolinyl group, a phenazinyl group, a triazinyl group, a dibenzofuranyl group, a dibenzothiophenyl group, and a biphenyl group; and —Si(Q₃₁)(Q₃₂)(Q₃₃), a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a ter-butyl group, a pentyl group, an iso-amyl group, and a hexyl group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, —Si(Q₃₁)(Q₃₂)(Q₃₃), a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a ter-butyl group, a pentyl group, an iso-amyl group, a hexyl group, a cyclopentyl group, a cyclohexyl group, a cycloheptyl group, a cyclopentenyl group, a cyclohexenyl group, a phenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a spiro-fluorene-benzofluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenalenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthrenyl group, a triphenylenyl group, a pyridinyl group, a pyrimidyl group, a quinolinyl group, an isoquinolinyl group, a benzoquinolinyl group, a naphthylridinyl group, a quinoxalinyl group, a quinazolinyl group, a carbazolyl group, a phenanthridinyl group, an acridinyl group, a phenanthrolinyl group, a phenazinyl group, a triazinyl group, a dibenzofuranyl group, a dibenzothiophenyl group, and a biphenyl group, and Q₃₁ to Q₃₃ are each independently selected from hydrogen, deuterium, a C₁-C₆₀ alkyl group, a C₃-C₁₀ cycloalkyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryl group substituted with a C₁-C₆₀ alkyl group, and a C₁-C₆₀ heteroaryl group.

3. The ink composition of claim 1, wherein

R₅ and R₉ are each independently selected from deuterium, a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a ter-butyl group, a pentyl group, an iso-amyl group, and a hexyl group.

4. The ink composition of claim 1, wherein

L₁₁ and L₁₂ are each independently selected from:

a benzene group, a naphthalene group, a fluorene group, a spiro-bifluorene group, a benzofluorene group, a naphthofluorene group, a carbazole group, a dibenzofuran group, a benzonaphthofuran group, a dibenzothiophene group, a benzocarbazole group, and a dibenzocarbazole group; and

a benzene group, a naphthalene group, a fluorene group, a spiro-bifluorene group, a benzofluorene group, a naphthofluorene group, a carbazole group, a dibenzofuran group, a benzonaphthofuran group, a dibenzothiophene group, a benzocarbazole group, and a dibenzocarbazole group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a ter-butyl group, a pentyl group, an iso-amyl group, a hexyl group, a C₁-C₂₀ alkoxy group, a cyclopentyl group, a cyclohexyl group, a cycloheptyl group, a cyclopentenyl group, a cyclohexenyl group, a phenyl group, a naphthyl group, a fluorenyl group, a carbazolyl group, a dibenzofuranyl group, a benzonaphthofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, and a dibenzocarbazolyl group.

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5. The ink composition of claim 1, wherein Q_{31} to Q_{33} are each independently selected from hydrogen, deuterium, a C_1 - C_{60} alkyl group, a C_3 - C_{10} cycloalkyl group, a C_6 - C_{60} aryl group, a C_6 - C_{60} aryl group substituted with a C_1 - C_{60} alkyl group, and a C_1 - C_{60} heteroaryl group.
6. The ink composition of claim 1, wherein the polar solvent has a relative polarity of 0.2 to 0.4.
7. The ink composition of claim 1, wherein a solubility of the compound represented by Formula 1 in the polar solvent is in a range of 1% to 10%, and a solubility of the compound represented by Formula 2 in the polar solvent is in a range of 0.01% to 2%.
8. The ink composition of claim 1, wherein the ink composition comprises:
- 1 part by weight to 10 parts by weight of the compound represented by Formula 1;
 - 0.01 parts by weight to 2 parts by weight of the compound represented by Formula 2; and
 - 90 parts by weight to 99 parts by weight of the polar solvent.
9. An organic light-emitting device comprising:
- a first electrode;
 - a second electrode facing the first electrode; and
 - an organic layer that is disposed between the first electrode and the second electrode and comprises an emission layer,
- wherein the organic layer is formed by using the ink composition of claim 1.

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10. The organic light-emitting device of claim 9, wherein the emission layer comprises a host and a dopant, the host comprises a compound represented by Formula 1, the dopant comprises a component represented by Formula 2.
11. The organic light-emitting device of claim 9, wherein the emission layer comprises a blue emission layer that emits blue fluorescence.
12. A method of manufacturing an organic light-emitting device, the method comprising:
- forming an organic layer between the first electrode and the second electrode and comprising an emission layer, wherein the forming of the organic layer comprises performing a solution process using the ink composition of claim 1.
13. The method of claim 12, wherein the solution process is spin coating, slot coating, dip coating, bar coating, roll coating, gravure coating, micro gravure coating, wire coating, spray coating, ink-jet coating, nozzle coating, screen printing, flexo printing, offset printing, or casting.
14. The method of claim 12, wherein the forming of the organic layer further comprises evaporating the polar solvent.
15. The method of claim 14, wherein the evaporating of the polar solvent is performed at a temperature of 130° C. to be 160° C.

* * * * *