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Valve module and filter

Abstract

A filter for an apparatus for delivering a flow of gas, the filter comprising: a filter body, wherein the filter body has a main compartment and a sub-compartment at least partly within the main compartment, wherein the main compartment is in fluid communication with a main compartment gases inlet and the sub-compartment is in fluid communication with a sub-compartment gases inlet; and a filter medium associated with both the main compartment and the sub-compartment, and that is arranged to filter gases in, or exiting, the main compartment and the sub-compartment.

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Background/Summary

INCORPORATION BY REFERENCE TO ANY PRIORITY APPLICATIONS

(1) Any and all applications for which a foreign or domestic priority claim is identified in the Application Data Sheet as filed with the present application are hereby incorporated by reference under 37 CFR 1.57.

TECHNICAL FIELD

(2) The present invention relates to a valve module and filter for use in an apparatus for delivering a flow of gas.

BACKGROUND ART

(3) Breathing assistance apparatuses are used in various environments such as hospital, medical facility, residential care, or home environments to deliver a flow of gas to users or patients.

SUMMARY

(4) The applicant has identified potential difficulties in replacing valves or servicing other components in breathing assistance apparatuses, which typically require substantial disassembly of the housing of the breathing assistance apparatus which risks compromising seals of the apparatus. That could potentially render the apparatus susceptible to liquid, gas, or solid particulate ingress. If oxygen was to ingress into the apparatus, it may be a safety risk. If liquid was to ingress into the apparatus, it could reduce dielectric strength of electronic components, such as by short-circuit or corrosion. Ingress of solid particulates could be problematic if the solid particulates enter into the gas flow path.

(5) The applicant has also identified potential difficulties in positioning apparatuses with connected gases lines, which gases lines may prevent the apparatus from being positioned correctly and/or which may be damaged during the positioning of the apparatus.

(6) The applicant has also identified potential issues with gas entrainment in filters that enable gases to mix in the filter and/or that enable gases to pass back through gases inlets.

(7) The applicant has also identified pressure drops in apparatuses that utilise filters and valves, caused by flow resistance from direction changes, restrictions, convergences, divergences, filter mediums, and different frictional characteristics acting on gases passing through components caused by different material use for different components.

(8) Accordingly, it would be desirable to provide a valve module that is readily replaceable.

(9) Additionally or alternatively, it would be desirable to provide an apparatus with a gases inlet that can be selectively positioned to enable easy positioning of the apparatus.

(10) Additionally or alternatively, it would be desirable to provide a filter that assists with entrainment of gas in an apparatus for delivering a flow of gas.

(11) Additionally or alternatively, it would be desirable to provide a valve module or a filter that

minimises pressure drop.

(12) It is an object of one or more of the disclosed embodiments to provide a filter, a valve module, or an apparatus for delivering a flow of gas that goes at least some way toward achieving one of the above desirable outcomes, or that at least provides the public or a medical professional with a useful choice.

(13) Thus, in accordance with certain features, aspects and advantages of at least one of the embodiments disclosed herein, a valve module for an apparatus for delivering a flow of gas is disclosed, the valve module comprising: a filter for an apparatus for delivering a flow of gas, the filter comprising: a filter body, wherein the filter body has a main compartment and a sub-compartment at least partly within the main compartment, wherein the main compartment is in fluid communication with a main compartment gases inlet and the sub-compartment is in fluid communication with a sub-compartment gases inlet; and a filter medium associated with both the main compartment and the sub-compartment, and that is arranged to filter gases in, or exiting, the main compartment and the sub-compartment.

(14) In some configurations, the filter is a filter module that is removably and sealably engageable with a housing of an apparatus for delivering a flow of gas.

(15) In some configurations, the filter comprising seal(s) about an external periphery of the filter to sealingly engage the filter in the housing of the apparatus.

(16) In some configurations, the seal(s) comprise(s) O-ring(s) or integrally formed 'wiper' seal(s).

(17) In some configurations, the main compartment is defined by at least one main compartment wall bounding a main compartment volume.

(18) In some configurations, the sub-compartment is defined by at least one sub-compartment wall bounding a sub-compartment volume at least partly within the main compartment volume.

(19) In some configurations, the filter comprising a second sub-compartment at least partly within the main compartment, wherein the second sub-compartment is arranged to receive gas from a second sub-compartment gases inlet.

(20) In some configurations, the filter medium comprises substantially a same material as the filter body.

(21) In some configurations, the filter body comprises polypropylene material or other suitable polymeric material, and wherein the filter medium comprises spun polypropylene, other suitable polymeric or synthetic material(s), and/or wool fibres.

(22) In some configurations, the filter medium is ultrasonically welded to the at least one main compartment wall and the at least one sub-compartment wall.

(23) In some configurations, the at least one main compartment wall and the at least one sub-compartment wall are shaped to provide a large ultrasonic weld area.

(24) In some configurations, the main compartment is substantially rectangular in profile.

(25) In some configurations, the filter comprises a filter top panel that is attached or attachable to the filter body.

(26) In some configurations, the filter top panel is attachable to the filter body by way of a snap fit.

(27) In some configurations, the filter top panel is arranged to be substantially flush with a housing of the apparatus for delivering a flow of gas, when the filter is engaged with the housing.

(28) In some configurations, the filter top panel comprises a handling feature to aid in insertion and/or removal of the filter from a housing of the apparatus for delivering a flow of gas.

(29) In some configurations, the filter body comprises a gas supply line connector in fluid communication with the sub-compartment.

(30) In some configurations, gas supply line connector comprises a gas supply line retention feature at or adjacent an upper end of the gas supply line connector.

(31) In some configurations, the filter top panel comprises an opening that exposes and protectively surrounds the gas supply line connector.

(32) In some configurations, the filter comprises a second sub-compartment at least partly within

the main compartment, wherein the second sub-compartment is arranged to receive gas from a second sub-compartment gases inlet, and wherein a duct is provided in fluid communication with the second sub-compartment.

(33) In some configurations, the duct is Integrally formed with the filter body or is separately formed from the filter body.

(34) Additionally, in accordance with certain features, aspects and advantages of at least one of the embodiments disclosed herein, a filter for an apparatus for delivering a flow of gas is disclosed, the filter comprising: a filter body, wherein the filter body has a main compartment that is In fluid communication with a main compartment gases inlet and a main compartment gases outlet, wherein the main compartment gases outlet is substantially planar and is spanned by a filter medium, and wherein the main compartment gases inlet and main compartment gases outlet are arranged such that a gas flow direction through the inlet is offset from a gas flow direction through the outlet.

(35) In some configurations, the gas flow direction through the main compartment gases inlet is at an angle of about 30° to about 150° relative to the gas flow direction through the main compartment gases outlet.

(36) In some configurations, the gas flow direction through the main compartment gases inlet is at an angle of about 60° to 120° to the gas flow direction through the main compartment gases outlet.

(37) In some configurations, the gas flow direction through the main compartment gases inlet is substantially perpendicular to the gas flow direction through the main compartment gases outlet.

(38) In some configurations, the main compartment is substantially rectangular in profile.

(39) In some configurations, at least a portion of the main compartment tapers inwardly such that a portion of the main compartment spaced further from the main compartment gases inlet has a smaller dimension than a portion of the main compartment adjacent the main compartment gases inlet.

(40) In some configurations, at least a portion of the main compartment tapers outwardly such that a portion of the main compartment spaced further from the main compartment gases inlet has a larger dimension than a portion of the main compartment adjacent the main compartment gases inlet.

(41) In some configurations, the filter body comprises a sub-compartment at least partly within the main compartment and that is In fluid communication with a sub-compartment gases inlet.

(42) In some configurations, the sub-compartment comprises a sub-compartment gases outlet, and wherein the filter medium spans the sub-compartment gases outlet.

(43) In some configurations, the gas flow direction through the sub-compartment gases inlet is at an angle of about 30° to 150° to the gas flow direction through the sub-compartment gases outlet.

(44) In some configurations, the gas flow direction through the sub-compartment gases inlet is at an angle of about 60° to 120° to the gas flow direction through the sub-compartment gases outlet.

(45) In some configurations, the gas flow direction through the sub-compartment gases inlet is substantially perpendicular to the gas flow direction through the sub-compartment gases outlet.

(46) In some configurations, a ratio of the area of the sub-compartment gases inlet to the sub-compartment gases outlet is between about 1:5 and about 1:80, or is between about 1:1 and about 1:40, or is about 1:20.

(47) In some configurations, at least a portion of the sub-compartment tapers inwardly.

(48) In some configurations, the filter comprises a second sub-compartment at least partly within the main compartment, wherein the second sub-compartment is arranged to receive gas from a second sub-compartment gases inlet.

(49) In some configurations, the second sub-compartment comprises a second sub-compartment gases outlet, and wherein the filter medium spans the second sub-compartment gases outlet.

(50) In some configurations, the gas flow direction through the second sub-compartment gases inlet is at an angle of about 30° to 150° to the gas flow direction through the sub-compartment gases

outlet.

(51) In some configurations, the gas flow direction through the second sub-compartment gases inlet is at an angle of about 60° to 120° to the gas flow direction through the sub-compartment gases outlet.

(52) In some configurations, the gas flow direction through the second sub-compartment gases inlet is substantially perpendicular to the gas flow direction through the second sub-compartment gases outlet.

(53) In some configurations, a ratio of the area of the second sub-compartment gases inlet to the second sub-compartment gases outlet is between about 1:5 and about 1:80, or is between about 1:10 and about 1:40, or is between about 1:20 and about 1:25.

(54) In some configurations, at least a portion of the second sub-compartment tapers inwardly such that a portion of the second sub-compartment spaced further from the second sub-compartment gases inlet has a smaller dimension than a portion of the main compartment adjacent the second sub-compartment gases inlet.

(55) In some configurations, a ratio of the area of the main compartment gases inlet to the area of the main compartment gases outlet is between about 1:10 and about 1:40, or is between about 1:15 and about 1:30, or is between about 1:20 and about 1:25.

(56) In some configurations, the filter comprises any one or more of the features described above in relation to the first described aspect.

(57) Additionally, in accordance with certain features, aspects and advantages of at least one of the embodiments disclosed herein, an apparatus for delivering a flow of gas is disclosed, the apparatus comprising: a filter body, the filter body having a compartment, a compartment filter medium associated with the compartment that is arranged to filter gases in, or exiting, the compartment; an outlet filter medium associated with a gases outlet, to prevent, or at least substantially inhibit particulates from inadvertently entering the filter from the outlet; wherein one of the filter compartment medium and the outlet filter medium are downstream of the other of the filter compartment medium and the outlet filter medium.

(58) In some configurations, the outlet filter medium may be or comprise a sintered metal filter. Examples of suitable sintered metals include copper, bronze, or steel.

(59) In some configurations, the apparatus comprises an O-ring associated with the outlet filter medium to seal the outlet filter. The O-ring may be between the filter extension duct and the filter and/or manifold outlet. Other appropriate seals may be used, such as a grommet seal, or a face seal. Additionally, or alternatively, the filter extension duct could seal with the manifold through an interference fit, or a tight clearance fit.

(60) In some configurations, the filter could be sealed to the manifold outlet by an O-ring seal, a grommet seal, a face seal, and/or any other suitable seal. Alternatively, the lower seal may not be present.

(61) Additionally, in accordance with certain features, aspects and advantages of at least one of the embodiments disclosed herein, an apparatus for delivering a flow of gas is disclosed, the apparatus comprising: a housing with a gases outlet for delivering a flow of gas to a patient; and a first gases inlet, a second gases inlet, and an ambient air inlet.

(62) In some configurations, the apparatus comprises a filter to filter gases that have been received from the first gases inlet, the second gases inlet, and the ambient air inlet.

(63) In some configurations, the apparatus comprises a blower arranged to receive gases from the filter and to deliver the gases to a gases outlet.

(64) In some configurations, the apparatus comprises a flow control valve arranged to receive gas from the first gases inlet and to deliver the gas to the filter.

(65) In some configurations, the apparatus comprises a valve module that is removably engageable with the housing, wherein the valve module comprises the valve and a valve manifold to receive gas from the valve, wherein the valve manifold has a valve manifold gases outlet that is arranged to

deliver the gas from the flow control valve to the filter.

(66) In some configurations, the valve module comprises a valve carrier that substantially contains and supports the valve and the valve manifold.

(67) In some configurations, the ambient air inlet is provided in the valve carrier.

(68) In some configurations, the valve module is arranged to directly couple with the filter to provide a gas flow path from the valve module to the filter.

(69) In some configurations, the first gases inlet is arranged to move relative to the housing.

(70) In some configurations, the filter comprises a filter body, wherein the filter body has a main compartment, a first sub-compartment at least partly within the main compartment, and a second compartment at least partly within the main compartment, wherein the first gases inlet, the second gases inlet, and the ambient air inlet are each in fluid communication with a respective one of the main compartment, the first sub-compartment, and the second sub-compartment.

(71) In some configurations, the filter comprises a filter medium associated with all of the main compartment, the first sub-compartment, and the second sub-compartment, wherein the filter medium is arranged to filter gases in, or exiting, the main compartment, the first sub-compartment, and the second sub-compartment.

(72) In some configurations, the filter comprises a main compartment gases outlet, a first sub-compartment gases outlet, and a second sub-compartment gases outlet, and wherein the filter medium spans the main compartment gases outlet, the first sub-compartment gases outlet, and the second sub-compartment gases outlet.

(73) In some configurations, the filter is removably engageable with the housing.

(74) In some configurations, the apparatus is a nasal high flow therapy apparatus.

(75) Additionally, in accordance with certain features, aspects and advantages of at least one of the embodiments disclosed herein, a valve module for an apparatus for delivering a flow of gas is disclosed, the valve module comprising: a flow control valve, wherein the valve is arranged to control a flow of gas, an ambient air flow path passing through the valve module.

(76) In some configurations, the ambient air flow path has an ambient air outlet for delivering ambient air to other components of the apparatus for delivering a flow of gas.

(77) In some configurations, the ambient air outlet is adapted to deliver ambient air to a filter module.

(78) In some configurations, the ambient air flow path is adapted to deliver ambient air such that it flows past one or more temperature sensors of the apparatus for delivering a flow of gas.

(79) In some configurations, the ambient air flow path passes near or adjacent to the valve.

(80) In some configurations, the valve module comprises a valve manifold with a valve manifold gases inlet and a valve manifold gases outlet.

(81) In some configurations, the valve is sealingly engaged with the valve manifold.

(82) In some configurations, the valve is arranged to control a flow of gas from the valve manifold gases inlet to the valve manifold gases outlet.

(83) In some configurations, the valve manifold has a shape that is complementary to the shape of the valve.

(84) In some configurations, the valve manifold has a substantially cylindrical body, and wherein the valve has a substantially cylindrical body.

(85) In some configurations, the valve manifold gases outlet is radially located on the valve manifold.

(86) In some configurations, the valve manifold valve manifold comprises a plurality of gases outlets that are radially located about the valve manifold.

(87) In some configurations, the valve module a valve carrier that substantially contains and supports the valve and the valve manifold.

(88) In some configurations, the valve carrier comprises supporting structure to support the valve and valve manifold.

(89) In some configurations, the valve carrier comprises a speaker housing and an audio speaker located in the speaker housing.

(90) In some configurations, the valve module comprises one or more sensors on or in the valve carrier. In some configurations, one or more sensors comprises an ambient humidity sensor. In some configurations, the one or more sensors comprises an ambient pressure sensor. In some configurations, one or more sensors comprises an ambient temperature sensor.

(91) In some configurations, the valve carrier comprises a first valve carrier part and a second valve carrier part, wherein the valve and valve manifold are secured in place at least partly between the first valve carrier part and the second valve carrier part.

(92) In some configurations, the valve carrier comprises one or more guards.

(93) In some configurations, the valve module comprises an electrical connector to provide an electrical connection between the valve module and one or more of the other components of the apparatus for delivering a flow of gas.

(94) In some configurations, the electrical connector comprises a printed circuit board edge connector or wires.

(95) In some configurations, the electrical connector comprises a flexible printed circuit board.

(96) In some configurations, the valve carrier comprises flow guiding structure, wherein the flow guiding structure is arranged to direct gas flow from the valve manifold gases outlet(s) toward a filter when the valve module is removably engaged with the housing.

(97) In some configurations, the valve module comprises a connector with a gases inlet, wherein the gases inlet of the connector is fluidly connectable to a gas supply line, and wherein the connector is arranged to provide a fluid connection between the gas supply line and the gases inlet of the valve manifold, and wherein the gases inlet is movable relative to the valve manifold.

(98) In some configurations, the connector is a swivel connector, wherein the gases inlet is oriented substantially transversely relative to a longitudinal axis of the valve manifold, and wherein the gases inlet of the swivel connector is arranged to rotate about a longitudinal axis of the valve manifold.

(99) In some configurations, the connector is a swivel connector, wherein the gases inlet is oriented substantially transversely relative to a longitudinal axis of the valve manifold, and wherein the gases inlet of the swivel connector is arranged to rotate in substantially any direction relative to the valve manifold via a ball and socket arrangement.

(100) In some configurations, the gases inlet of the swivel connector extends in a substantially perpendicular direction relative to the longitudinal axis of the valve manifold.

(101) In some configurations, the gases inlet of the valve manifold is axially located at or toward an end of the valve manifold.

(102) In some configurations, the gases inlet of the swivel connector is rotatable through up to about 190 degrees about the longitudinal axis of the valve manifold, or through up to about 180 degrees about the longitudinal axis of the valve manifold, or through up to about 160 degrees about the longitudinal axis of the valve manifold, or through up to about 120 degrees about the longitudinal axis of the valve manifold, or through up to about 90 degrees about the longitudinal axis of the valve manifold, or through up to about 60 degrees about the longitudinal axis of the valve manifold, or through up to about 45 degrees about the longitudinal axis of the valve manifold.

(103) In some configurations, the valve manifold gases inlet extends substantially transversely relative to a longitudinal axis of the valve manifold, and is fluidly connectable to a gas supply line, and wherein the valve and valve manifold are rotatable relative to the valve carrier about the longitudinal axis of the valve manifold.

(104) In some configurations, the valve manifold gases inlet extends in a substantially perpendicular direction relative to the longitudinal axis of the valve manifold.

(105) In some configurations, the valve and valve manifold are rotatable relative to the valve

carrier through up to about 190 degrees about the longitudinal axis of the valve manifold, or through up to about 180 degrees about the longitudinal axis of the valve manifold, or through up to about 160 degrees about the longitudinal axis of the valve manifold, or through up to about 120 degrees about the longitudinal axis of the valve manifold, or through up to about 90 degrees about the longitudinal axis of the valve manifold, or through up to about 60 degrees about the longitudinal axis of the valve manifold, or through up to about 45 degrees about the longitudinal axis of the valve manifold.

(106) In some configurations, the valve module is arranged to directly couple with a filter module to provide a gas flow path from the valve module to the filter module.

(107) In some configurations, the valve module is removably engageable with a housing of the apparatus for delivering a flow of gas, such that the valve module is substantially received within the housing and is accessible from an exterior of the housing.

(108) Additionally, in accordance with certain features, aspects and advantages of at least one of the embodiments disclosed herein, an apparatus for delivering a flow of gas is disclosed, the apparatus comprising: a housing with a gases outlet for delivering a flow of gas to a patient, the housing defining a recess; and a filter module as described above engaged with the recess.

(109) In some configurations, the apparatus further comprises a valve module as described above.

(110) In some configurations, the valve module is directly coupled with the filter to provide a gas flow path from the valve module to the filter.

(111) Additionally, in accordance with certain features, aspects and advantages of at least one of the embodiments disclosed herein, an apparatus for delivering a flow of gas is disclosed, the apparatus comprising: a housing defining a recess; and a valve module as described above removably received in the recess of the housing.

(112) In some configurations, the valve module is retained in the recess of the housing by fasteners, a snap fit, a releasable snap fit, or the like.

(113) In some configurations, the valve module is as described above, wherein the gases inlet that is fluidly connectable to the gas supply line is movable between a substantially horizontal position and a substantially vertical position, relative to the housing.

(114) Additionally, in accordance with certain features, aspects and advantages of at least one of the embodiments disclosed herein, an apparatus for delivering a flow of gas is disclosed, the apparatus comprising: a housing with a gases outlet for delivering a flow of gas to a patient; and a connector comprising a gases inlet for receipt of a flow of gas from a gas supply line, wherein the gases inlet is fluidly connectable to a gas supply line to receive gas from the gas supply line, wherein the gases inlet of the connector is arranged to move relative to the housing.

(115) In some configurations, the gases inlet of the connector is arranged to rotate relative to the housing.

(116) In some configurations, the gases inlet of the connector is rotatable through up to about 190 degrees relative to the housing, or through up to about 180 degrees relative to the housing, or through up to about 160 degrees relative to the housing, or through up to about 120 degrees relative to the housing, or through up to about 90 degrees relative to the housing, or through up to about 60 degrees relative to the housing, or through up to about 45 degrees relative to the housing.

(117) In some configurations, the gases inlet extends substantially transversely relative to an axis of rotation of the gases inlet.

(118) In some configurations, the gases inlet extends substantially perpendicularly relative to the axis of rotation of the gases inlet.

(119) In some configurations, the gases inlet extends substantially perpendicular to a sidewall of the housing.

(120) In some configurations, the axis of rotation is a first axis of rotation of the gases inlet of the connector, and wherein the gases inlet of the connector is additionally arranged to rotate about a second axis that is transverse to the first axis of rotation.

- (121) In some configurations, the gases inlet of the connector is arranged to rotate in substantially any direction relative to the valve manifold via a ball and socket arrangement.
- (122) In some configurations, the gases inlet of the connector is arranged to translate relative to the housing.
- (123) In some configurations, the apparatus is arranged to simultaneously receive gas from the gases inlet and ambient air.
- (124) In some configurations, the apparatus is configured such that the gas from the gases inlet and the ambient air are dynamically entrained/mixed in the apparatus prior to being delivered to the gases outlet.
- (125) In some configurations, the apparatus comprises a valve module, wherein the connector is part of the valve module.
- (126) In some configurations, the valve module is arranged to control a flow of gas from gases inlet into the apparatus.
- (127) In some configurations, the connector is arranged to receive a gas supply line via a gas supply line connection.
- (128) In some configurations, the gas supply line connection is moveable between a substantially horizontal position and a substantially vertical position, relative to the housing.
- (129) Additionally, in accordance with certain features, aspects and advantages of at least one of the embodiments disclosed herein, a combination is disclosed, the combination comprising: a valve module, wherein the valve module comprises a flow control valve, wherein the valve is arranged to control a flow of gas, and wherein the valve module is removably engageable with a housing of an apparatus for delivering a flow of gas; and a filter module, wherein the filter module is removably engageable with the housing of an apparatus for delivering a flow of gas, such that the filter module is accessible from an exterior of the housing, and wherein the filter module is arranged to receive gases from the valve module.
- (130) In some configurations, the valve module is arranged to directly couple with the filter module to provide a gas flow path from the valve module to the filter module.
- (131) In some configurations, the valve module comprises the valve and a valve manifold to receive gas from the valve, wherein the valve manifold has a valve manifold gases outlet that is arranged to deliver the gas from the flow control valve to the filter module.
- (132) In some configurations, the valve module comprises a valve carrier that substantially contains and supports the valve and the valve manifold.
- (133) In some configurations, the valve carrier comprises an ambient air inlet.
- (134) In some configurations, the valve module comprise a connector with a gases inlet for delivering gases to the valve.
- (135) In some configurations, the filter module comprises a filter body, wherein the filter body has a main compartment and at least one sub-compartment at least partly within the main compartment, wherein the main compartment and the at least one sub-compartment are arranged to receive gases from respective gases inlets, and are arranged to deliver gases through respective gases outlets.
- (136) In some configurations, the filter module comprises a filter medium associated with the main compartment and the sub-compartment(s), wherein the filter medium is arranged to filter gases in, or exiting, the main compartment and the sub-compartment(s).
- (137) In some configurations, the filter medium spans the main compartment gases outlet and the first sub-compartment gases outlet(s).
- (138) In some configurations, the valve module is substantially received within the housing and is accessible from an exterior of the housing.
- (139) Additionally, in accordance with certain features, aspects and advantages of at least one of the embodiments disclosed herein, an apparatus for delivering a flow of gas is disclosed, the apparatus comprising: a housing with a gases outlet for delivering a flow of gas to a patient, a gases inlet, and a sealed gases path between the gases inlet and the gases outlet, the sealed gases path

comprising a filter to filter gases that have been received from the first gases inlet, the filter comprising a filter body, a gases inlet, a gases outlet, and a filter medium that is arranged to filter gases in, or exiting, the filter body.

(140) In some configurations, the filter is a filter module that is removably and sealably engageable with the housing.

(141) In some configurations, the filter module is removable from the housing such that the sealed path is unsealed when the filter module is removed.

(142) Additionally, in accordance with certain features, aspects and advantages of at least one of the embodiments disclosed herein, an apparatus for delivering a flow of gas is disclosed, the apparatus comprising:

(143) a valve module, wherein the valve module comprises a flow control valve, wherein the valve is arranged to control a flow of gas; and

(144) a filter module arranged to receive gases from the valve module.

(145) In some configurations, the valve module is arranged to directly couple with the filter module to provide a gas flow path from the valve module to the filter module.

(146) In some configurations, the valve module comprises the valve and a valve manifold to receive gas from the valve, wherein the valve manifold has a valve manifold gases outlet that is arranged to deliver the gas from the flow control valve to the filter module.

(147) In some configurations, the valve module comprises a valve carrier that substantially contains and supports the valve and the valve manifold.

(148) In some configurations, the valve carrier comprises an ambient air inlet.

(149) In some configurations, the valve module comprise a connector with a gases inlet for delivering gases to the valve.

(150) In some configurations, the filter module comprises a filter body, wherein the filter body has a main compartment and at least one sub-compartment at least partly within the main compartment, wherein the main compartment and the at least one sub-compartment are arranged to receive gases from respective gases inlets, and are arranged to deliver gases through respective gases outlets.

(151) In some configurations, the filter module comprises a filter medium associated with the main compartment and the sub-compartment(s), wherein the filter medium is arranged to filter gases in, or exiting, the main compartment and the sub-compartment(s).

(152) In some configurations, the filter medium spans the main compartment gases outlet and the first sub-compartment gases outlet(s).

(153) Additionally, in accordance with certain features, aspects and advantages of at least one of the embodiments disclosed herein, a valve module for an apparatus for delivering a flow of gas is disclosed, the valve module comprising: a flow control valve, wherein the valve is arranged to control a flow of gas; wherein the valve module is removably engageable with a housing of the apparatus for delivering a flow of gas, such that the valve module is substantially received within the housing and is accessible from an exterior of the housing.

(154) In some configurations, the valve is arranged to control a flow of gas into part of the apparatus. For example, the valve may be arranged to control a flow of gas to a filter. Alternatively, the valve may be arranged to control a flow of gas to another part of the apparatus. The valve and filter may be positioned upstream of a blower of the apparatus. The valve and filter may be positioned downstream of a blower of the apparatus.

(155) In some configurations, part of the valve module is arranged to be substantially flush with an external wall of the housing when the valve module is removably engaged with the housing.

(156) In some configurations, the valve module comprises a valve manifold with a valve manifold gases inlet and a valve manifold gases outlet. In some configurations, the valve manifold has a plurality of valve manifold gases outlets.

(157) In some configurations, the valve is sealingly engaged with the valve manifold.

(158) In some configurations, the valve is arranged to control a flow of gas from the valve manifold

gases inlet to the valve manifold gases outlet.

(159) In some configurations, the valve is a solenoid valve, a motor-driven valve, or a piezo-operated valve.

(160) In some configurations, the valve is a proportional solenoid valve. In some configurations, an extent of gas flow through the valve (i.e., the valve opening) is relative to an amount of electrical current supplied to the valve. In some configurations, the valve may be a different type of electrically-actuated valve, such as an electrically actuated solenoid valve.

(161) In some configurations, the valve manifold has a shape that is complementary to the shape of the valve. In some configurations, the valve manifold has a substantially cylindrical body, and the valve has a substantially cylindrical body. Alternatively, the valve manifold and valve may have different shapes.

(162) In some configurations, the valve manifold gases outlet is radially located on the valve manifold. In some configurations, the valve manifold comprises a plurality of valve manifold gases outlets that are radially located about the valve manifold.

(163) In some configurations, the valve manifold gases outlet(s) is/are aeroacoustically shaped to reduce noise. The valve manifold gases outlet(s) may be one, or a combination of, through-holes, frustoconical, or flared in shape.

(164) In some configurations, the valve module comprises a valve carrier that substantially contains and supports the valve and the valve manifold. In some configurations, the valve carrier is removably engageable with the housing of the apparatus.

(165) In some configurations, the valve carrier comprises supporting structure to support the valve and valve manifold. In some configurations, the supporting structure comprises one, two, or more supports to support the valve and valve manifold.

(166) In some configurations, the valve carrier comprises a speaker housing and an audio speaker located in the speaker housing.

(167) In some configurations, a temperature sensor is provided on or in the valve carrier. In some configurations, the temperature sensor comprises a thermistor, a digital temperature sensor, or any other suitable type of temperature sensor. In some configurations, the temperature sensor is configured to provide ambient temperature feedback to a controller of the apparatus.

(168) In some configurations, the valve carrier comprises a first valve carrier part and a second valve carrier part, wherein the valve and valve manifold are secured in place at least partly between the first valve carrier part and the second valve carrier part. In some configurations, the first valve carrier part comprises a lower valve carrier part, and the second valve carrier part comprises an upper valve carrier part. Alternatively, the first valve carrier part may comprise a first side part and the second valve carrier part may comprise a second side part. In some configurations the valve carrier comprises one or more guards.

(169) In some configurations, the valve module comprises an electrical connector to provide an electrical connection between the valve module and the apparatus for delivering a flow of gas. In some configurations, the electrical connector is in electric/electronic communication with the valve, wherein the electrical connector is arranged or adapted to engage with a complementary connector in the apparatus for delivering a flow of gas; for example by plugging into the complementary connector. In some configurations the electrical connector comprises wires to provide the electrical/electronic communication between the valve and the electrical connector. In some configurations the electrical connector comprises a flexible printed circuit board. In some configurations, the electrical connector may additionally comprise grommets. In some alternative configurations, a printed circuit board (PCB) is positioned in a housing of the apparatus for delivering a flow of gas, and the electrical connector in the valve module comprises an edge connector to engage with the printed circuit board. In some configurations, the PCB is in electric/electronic communication with the temperature sensor and speaker if provided.

(170) In some configurations, the electrical connector projects from or is positioned in a top, side,

or base of the valve carrier. In some configurations, the complementary connector is provided in a valve module receiving cavity of the apparatus for delivering a flow of gas.

(171) In some configurations, the valve carrier comprises flow guiding structure, wherein the flow guiding structure is arranged to direct gas flow from the valve manifold gases outlet(s) toward a filter when the valve module is removably engaged with the housing. In some configurations, the flow guiding structure comprises an annular housing that surrounds a plurality of valve manifold gases outlets, wherein the flow guiding structure comprises a gases outlet that is in fluid communication with a gases inlet of the filter.

(172) In some configurations, the valve module comprises a connector with a gases inlet, wherein the gases inlet of the connector is fluidly connectable to a gas supply line, and wherein the connector is arranged to provide a fluid connection between the gas supply line and the gases inlet of the valve manifold, wherein the gases inlet of the connector is movable relative to the valve manifold. In some configurations, the connector is a swivel connector, the gases inlet is oriented substantially transversely relative to a longitudinal axis of the valve manifold, and the gases inlet of the swivel connector is arranged to rotate about a longitudinal axis of the valve manifold. In some configurations, the gases inlet of the swivel connector is additionally arranged to rotate about a second axis that is transverse to the longitudinal axis of the valve manifold. In some configurations, the swivel connector is arranged to provide both swivelling and translational movement, so that the gases inlet of the swivel connector may both swivel about one or more axes and may also travel linearly for example. In some configurations, the swivel connector may comprise a ball and socket arrangement or similar, to enable the gases inlet of the swivel connector to rotate in substantially any direction relative to the valve manifold.

(173) In some configurations, the gases inlet of the swivel connector is oriented substantially perpendicularly relative to the longitudinal axis of the valve manifold. In some configurations, the gases inlet could be oriented at a different substantially transverse angle relative to the longitudinal axis of the valve manifold.

(174) In some configurations, the gases inlet of the valve manifold is axially located at or toward an end of the valve manifold.

(175) In some configurations, the gases inlet of the swivel connector is rotatable through up to about 190 degrees about the longitudinal axis of the valve manifold, or through up to about 180 degrees about the longitudinal axis of the valve manifold, or through up to about 160 degrees about the longitudinal axis of the valve manifold, or through up to about 120 degrees about the longitudinal axis of the valve manifold, or through up to about 90 degrees about the longitudinal axis of the valve manifold, or through up to about 60 degrees about the longitudinal axis of the valve manifold, or through up to about 45 degrees about the longitudinal axis of the valve manifold.

(176) In some configurations, the valve manifold gases inlet extends substantially transversely relative to a longitudinal axis of the valve manifold, and is fluidly connectable to a gas supply line, and the valve and valve manifold are rotatable relative to the valve carrier about the longitudinal axis of the valve manifold.

(177) In some configurations, the valve manifold gases inlet extends in a substantially perpendicular direction relative to the longitudinal axis of the valve manifold. In some configurations, the valve manifold gases inlet could be oriented at a different substantially transverse angle relative to the longitudinal axis of the valve manifold.

(178) In some configurations, the valve and valve manifold are rotatable relative to the valve carrier through up to about 190 degrees about the longitudinal axis of the valve manifold, or through up to about 180 degrees about the longitudinal axis of the valve manifold, or through up to about 160 degrees about the longitudinal axis of the valve manifold, or through up to about 120 degrees about the longitudinal axis of the valve manifold, or through up to about 90 degrees about the longitudinal axis of the valve manifold, or through up to about 60 degrees about the

longitudinal axis of the valve manifold, or through up to about 45 degrees about the longitudinal axis of the valve manifold.

(179) In some configurations, the gases inlet of the connector is arranged to translate relative to the valve manifold.

(180) In some configurations, the valve module is arranged to directly couple with a filter to provide a gas flow path from the valve module to the filter.

(181) Additionally, in accordance with certain features, aspects and advantages of at least one of the embodiments disclosed herein, an apparatus for delivering a flow of gas is disclosed, the apparatus comprising: a housing defining a recess; and a valve module as outlined above removably received in the recess of the housing.

(182) In some configurations, the valve module is retained in the recess of the housing by fasteners, a snap fit, or the like.

(183) In some configurations, the gases inlet that is fluidly connectable to the gas supply line is movable between a substantially horizontal position and a substantially vertical position, relative to the housing. In some configurations, the substantially horizontal position is a side, forward, or rearward position. In some configurations, the substantially vertical position is an upward or downward position. In some configurations, the substantially horizontal position is a side position and the substantially vertical position is a downward position.

(184) Additionally, in accordance with certain features, aspects and advantages of at least one of the embodiments disclosed herein, an apparatus for delivering a flow of gas is disclosed, the apparatus comprising: a housing with a gases outlet for delivering a flow of gas to a patient; and a connector comprising a gases inlet for receipt of a flow of gas from a gas supply line, wherein the gases inlet is fluidly connectable to a gas supply line to receive gas from the gas supply line, wherein the gases inlet of the connector is arranged to move relative to the housing.

(185) In some configurations, the gases inlet of the connector is arranged to rotate relative to the housing. In some configurations, the gases inlet of the connector is rotatable through up to about 190 degrees relative to the housing, or through up to about 180 degrees relative to the housing, or through up to about 160 degrees relative to the housing, or through up to about 120 degrees relative to the housing, or through up to about 90 degrees relative to the housing, or through up to about 60 degrees relative to the housing, or through up to about 45 degrees relative to the housing.

(186) In some configurations, the gases inlet extends substantially transversely relative to an axis of rotation of the gases inlet relative to the housing. Therefore, when a gas supply line is fluidly connected to the gases inlet, the gas supply line can extend substantially transversely relative to the axis of rotation.

(187) In some configurations, the gases inlet extends substantially perpendicularly relative to the axis of rotation of the gases inlet. In some configurations, the gases inlet could be oriented at a different substantially transverse angle relative to the axis of rotation of the gases inlet.

(188) In some configurations, the axis of rotation is a first axis of rotation of the gases inlet of the connector, and the gases inlet of the connector is additionally arranged to rotate about a second axis that is transverse to the first axis of rotation.

(189) In some configurations, the gases inlet of the connector is arranged to rotate in substantially any direction relative to the valve manifold via a ball and socket arrangement.

(190) In some configurations, the gases inlet of the connector is additionally or alternatively arranged to translate relative to the housing.

(191) In some configurations, the apparatus is arranged to simultaneously receive gas from the gases inlet and ambient air. In some configurations, the apparatus is configured such that the gas from the gases inlet and the ambient air are dynamically entrained/mixed in the apparatus prior to being delivered to the gases outlet. In some configurations, the apparatus comprises a blower to transfer the gas from the gases inlet and the ambient air, via a gas flow path, to the gases outlet.

(192) In some configurations, the apparatus is arranged to draw in ambient air via suction provided

by the blower. In some configurations, the apparatus is arranged to simultaneously draw in gas from the gases inlet. In some alternative configurations, the apparatus is arranged to simultaneously receive pressurised gas from the gases inlet. In some configurations the pressurised gas is received from a pressurised wall supply, gas tank, or other source.

(193) In some configurations, the apparatus comprises a valve module, wherein the connector is part of the valve module. In some configurations, the valve module is arranged to control a flow of gas from gases inlet into the apparatus.

(194) In some configurations, the connector is arranged to receive a gas supply line via a gas supply line connection. In some configurations, the gas supply line connection is moveable between a substantially horizontal position and a substantially vertical position, relative to the housing. In some configurations, the substantially horizontal position is a side, forward, or rearward position. In some configurations, the substantially vertical position is an upward or downward position. In some configurations, the substantially horizontal position is a side position and the substantially vertical position is a downward position.

(195) Additionally, in accordance with certain features, aspects and advantages of at least one of the embodiments disclosed herein, a filter for an apparatus for delivering a flow of gas is disclosed, the filter comprising: a filter body, wherein the filter body has a main compartment and a sub-compartment at least partly within the main compartment, wherein the main compartment is in fluid communication with a main compartment gases inlet and the sub-compartment is in fluid communication with a sub-compartment gases inlet; and a filter medium associated with both the main compartment and the sub-compartment, and that is arranged to filter gases in, or exiting, the main compartment and the sub-compartment.

(196) In some configurations, the filter body comprises a plurality of sub-compartments located at least partly within the main compartment. In some configurations, the filter body comprises one sub-compartment, two sub-compartments, or three or more sub-compartments.

(197) In some configurations, the sub-compartment(s) are located entirely within the main compartment. Alternatively, in some configurations, the sub-compartment(s) are located partly externally of the main compartment. In some configurations, at least one sub-compartment is located entirely within the main compartment and at least one sub-compartment is located partly externally of the main compartment.

(198) In some configurations, the filter medium covers or spans the main compartment and the sub-compartment(s).

(199) In some configurations, the filter medium is located on an external face of the filter body to filter gases exiting the main compartment and the sub-compartment. Alternatively, in some configurations the filter medium may be positioned at least partly within the main compartment and the sub-compartment to filter gases in the main compartment and the sub-compartment.

(200) In some configurations, the filter is a filter module that is removably and sealably engageable with a housing of an apparatus for delivering a flow of gas. In some configurations, the filter comprises seal(s) about an external periphery of the filter to sealingly engage the filter in the housing of the apparatus. In some configurations, the filter and seal(s) are arranged such that gases entering the apparatus are forced to pass through the filter before entering the gas flow path of the apparatus. In some configurations, the seal(s) comprise(s) O-ring(s) or integrally formed 'wiper' seal(s). The integrally formed wiper seal(s) provide(s) ease of manufacture.

(201) In some configurations, the main compartment is defined by at least one main compartment wall bounding a main compartment volume. In some configurations, the sub-compartment is defined by at least one sub-compartment wall bounding a sub-compartment volume at least partly within the main compartment volume.

(202) In some configurations, the main compartment is arranged to receive oxygen (or other gases) from a valve manifold. In some alternative configurations, the main compartment is arranged to receive ambient air.

(203) In some configurations, the sub-compartment may be arranged to receive oxygen (or other gases) from a top, alternative supply. In some configurations, the sub-compartment may be arranged to receive oxygen (or other gases) from a side or rear alternative supply.

(204) In some configurations, the filter comprises a second sub-compartment at least partly within the main compartment, wherein the second sub-compartment is arranged to receive gas from a second sub-compartment gases inlet.

(205) In some configurations, the second sub-compartment may receive ambient air. In some alternative configurations, the second sub-compartment may receive oxygen (or other gases) from a valve manifold.

(206) In some configurations, the filter medium comprises substantially a same material as the filter body. In some configurations, the filter body comprises polypropylene material or other suitable polymeric material, and the filter medium comprises spun polypropylene or other suitable polymeric or synthetic material(s).

(207) In some configurations, the filter medium is ultrasonically welded to the at least one main compartment wall and the at least one sub-compartment wall. In some configurations, the at least one main compartment wall and the at least one sub-compartment wall are shaped to provide a large ultrasonic weld area. In some configurations, the main compartment wall and the at least one sub-compartment wall comprise one or more of a flange and/or a substantially flattened 'n'-shaped wall formation.

(208) In some alternative configurations, the filter medium may be overmoulded to the at least one main compartment wall and the at least one sub-compartment wall. In some alternative configurations, the filter medium may be adhered to the at least one main compartment wall and the at least one sub-compartment wall, with glue or resin adhesive.

(209) In some configurations, the main compartment is substantially rectangular in profile. In alternative configurations, the main compartment has a different shape in profile, such as round, elliptical, square, or any other suitable shape.

(210) In some configurations, the filter has a filter top panel that is attached or attachable to the filter body. In some configurations, the filter top panel is attachable to the filter body by way of a snap fit, clips, fasteners, or other suitable attachments.

(211) In some configurations, the filter top panel is arranged to be substantially flush with a housing of the apparatus for delivering a flow of gas, when the filter is engaged with the housing.

(212) In some configurations, the filter top panel is made from a same material as an adjacent portion of the housing of the apparatus. In some configurations, the filter top panel is polycarbonate or another suitable polymeric material.

(213) In some configurations, the filter top panel comprises a handling feature to aid in insertion and/or removal of the filter from a housing of the apparatus for delivering a flow of gas.

(214) In some configurations, the filter handling feature comprises a ridge, groove, or grip. In some configurations, the filter handling feature is provided at a periphery of the filter top panel. In some configurations, the filter handling feature is provided elsewhere on the filter top panel. In some configurations, the filter top panel comprises a plurality of filter handling features.

(215) In some configurations, the filter body comprises a gas supply line connector in fluid communication with the sub-compartment. In some configurations, the gas supply line connector comprises a gas supply line retention feature such as a barb at or adjacent an upper end of the gas supply line connector.

(216) In some configurations, the gas supply line connector may be connectable to an oxygen line to receive oxygen from an alternative supply. In some configurations, the filter top panel comprises an opening that exposes and protectively surrounds the gas supply line connector.

(217) In some configurations, the filter comprises a second sub-compartment at least partly within the main compartment, wherein the second sub-compartment is arranged to receive gas from a second sub-compartment gases inlet, and wherein a duct is provided in fluid communication with

the second sub-compartment. The duct may be arranged to receive gases from the valve manifold gases outlets, for example via a flow guiding structure on the valve manifold.

(218) In some configurations, the duct is integrally formed with the filter body or is separately formed from the filter body.

(219) Additionally, in accordance with certain features, aspects and advantages of at least one of the embodiments disclosed herein, a filter for an apparatus for delivering a flow of gas is disclosed, the filter comprising: a filter body, wherein the filter body has a main compartment that is in fluid communication with a main compartment gases inlet and a main compartment gases outlet, wherein the main compartment gases outlet is substantially planar and is spanned by a filter medium, and wherein the main compartment gases inlet and main compartment gases outlet are arranged such that a gas flow direction through the inlet is offset from a gas flow direction through the outlet.

(220) In some configurations, the gas flow direction through the main compartment gases inlet is substantially perpendicular to the gas flow direction through the main compartment gases outlet.

(221) In some configurations, the main compartment is substantially rectangular in profile. In alternative configurations, the main compartment has a different shape in profile, such as round, elliptical, square, or any other suitable shape.

(222) In some configurations, at least a portion of the main compartment tapers inwardly such that a portion of the main compartment spaced further from the main compartment gases inlet has a smaller dimension than a portion of the main compartment adjacent the main compartment gases inlet. Incoming gases may thereby be deflected substantially transversely toward/through the filter medium.

(223) In some configurations, substantially the entire main compartment tapers inwardly. In some configurations, the filter body comprises an angled wall that at least partly defines the main compartment and provides the tapering of the main compartment. The angled wall may be positioned on an opposite face of the main compartment to the filter medium.

(224) In some configurations, only a small part of the main compartment tapers inwardly.

(225) In some configurations, the filter body comprises a sub-compartment at least partly within the main compartment and that is in fluid communication with a sub-compartment gases inlet. In some configurations, the sub-compartment comprises a sub-compartment gases outlet, and the filter medium spans the sub-compartment gases outlet.

(226) In some configurations, the filter body comprises two, three, or more sub-compartments. Each of the sub-compartments may be arranged to deliver a secondary or alternative gas to the apparatus for delivering a flow of gas. For example, one of the sub-compartments may be used to deliver oxygen, and one of the sub-compartments may be used to deliver helix.

(227) In some configurations, a ratio of the area of the sub-compartment gases inlet to the sub-compartment gases outlet is between about 1:5 and about 1:80, or is between about 1:10 and about 1:40, or is about 1:20.

(228) In some configurations, the filter body comprises a second sub-compartment at least partly within the main compartment, wherein the second sub-compartment is arranged to receive gas from a second sub-compartment gases inlet. In some configurations, the second sub-compartment comprises a second sub-compartment gases outlet, and the filter medium spans the second sub-compartment gases outlet. In some configurations, a ratio of the area of the second sub-compartment gases inlet to the second sub-compartment gases outlet is between about 1:5 and about 1:80, or is between about 1:10 and about 1:40, or is between about 1:20 and about 1:25.

(229) In some configurations, a ratio of the area of the main compartment gases inlet to the area of the main compartment gases outlet is between about 1:10 and about 1:40, or is between about 1:15 and about 1:30, or is between about 1:20 and about 1:25.

(230) In some configurations, the filter comprises any one or more of the features outlined in relation to the other configurations described herein.

(231) In some configurations, filter medium(s) may be provided on two opposing faces of the filter to form two main compartment gases outlets and, depending on the number of sub-compartments, one, two, or more sub-compartment gases outlets. In some configurations, a ratio of the area of the main compartment gases inlet to the total area of the main compartment gases outlets is between about 1:20 and about 1:80, or is between about 1:30 and about 1:60, or is between about 1:40 and about 1:50. In some configurations having a first sub-compartment with two sub-compartment gases outlets, a ratio of the area of the first sub-compartment gases inlet to the total area of the sub-compartment gases outlets is between about 1:10 and about 1:160, or is between about 1:20 and about 1:80, or is about 1:40. In some configurations having a second sub-compartment with two second sub-compartment gases outlets, a ratio of the area of the second sub-compartment gases inlet to the total area of the second sub-compartment gases outlets is between about 1:10 and about 1:160, or is between about 1:20 and about 1:80, or is between about 1:40 and about 1:50.

(232) Additionally, in accordance with certain features, aspects and advantages of at least one of the embodiments disclosed herein, an apparatus for delivering a flow of gas is disclosed, the apparatus comprising: a housing with a gases outlet for delivering a flow of gas to a patient, the housing defining a recess; and a filter as outlined above engaged with the recess.

(233) In some configurations, the apparatus comprises a valve module as outlined above.

(234) Additionally, in accordance with certain features, aspects and advantages of at least one of the embodiments disclosed herein, an apparatus for delivering a flow of gas is disclosed, the apparatus comprising: a housing with a gases outlet for delivering a flow of gas to a patient; and a first gases inlet, a second gases inlet, and an ambient air inlet.

(235) In some configurations, the apparatus comprises a filter to filter gases that have been received from the first gases inlet, the second gases inlet, and the ambient air inlet.

(236) In some configurations, the apparatus comprises a flow control valve arranged to receive gas from the first gases inlet and to deliver the gas to the filter.

(237) In some configurations, the apparatus comprises a blower arranged to receive gases from the filter and to deliver the gases to the gases outlet.

(238) In some configurations, the apparatus comprises a valve module that is removably engageable with the housing, wherein the valve module comprises the valve and a valve manifold to receive gas from the valve, wherein the valve manifold has a valve manifold gases outlet that is arranged to deliver the gas from the flow control valve to the filter. In some configurations, the valve module comprises a valve carrier that substantially contains and supports the valve and the valve manifold. In some configurations, the ambient air inlet is provided in the valve carrier.

(239) In some configurations, the valve module is arranged to directly couple with the filter to provide a gas flow path from the valve module to the filter.

(240) In some configurations, the first gases inlet is arranged to move relative to the housing.

(241) In some configurations, the filter comprises a filter body, wherein the filter body has a main compartment, a first sub-compartment at least partly within the main compartment, and a second compartment at least partly within the main compartment, wherein the first gases inlet, the second gases inlet, and the ambient air inlet are each in fluid communication with a respective one of the main compartment, the first sub-compartment, and the second sub-compartment. In some configurations, the filter comprises a filter medium associated with all of the main compartment, the first sub-compartment, and the second sub-compartment, wherein the filter medium is arranged to filter gases in, or exiting, the main compartment, the first sub-compartment, and the second sub-compartment. In some configurations, the filter comprises a main compartment gases outlet, a first sub-compartment gases outlet, and a second sub-compartment gases outlet, and the filter medium spans the main compartment gases outlet, the first sub-compartment gases outlet, and the second sub-compartment gases outlet.

(242) In some configurations, the filter is removably engageable with the housing.

(243) In some configurations, the apparatus is a nasal high flow therapy apparatus.

(244) Additionally, in accordance with certain features, aspects and advantages of at least one of the embodiments disclosed herein, there is disclosed the combination of: a valve module, wherein the valve module comprises a flow control valve, wherein the valve is arranged to control a flow of gas, and wherein the valve module is removably engageable with a housing of an apparatus for delivering a flow of gas, such that the valve module is substantially received within and is accessible from an exterior of the housing; and a filter module, wherein the filter module is removably engageable with the housing of an apparatus for delivering a flow of gas, such that the filter module is accessible from an exterior of the housing, and wherein the filter module is arranged to receive gases from the valve module.

(245) In some configurations, the valve module is arranged to directly couple with the filter module to provide a gas flow path from the valve module to the filter module.

(246) In some configurations, the valve module comprises the valve and a valve manifold to receive gas from the valve, wherein the valve manifold has a valve manifold gases outlet that is arranged to deliver the gas from the flow control valve to the filter. In some configurations, the valve module comprises a valve carrier that substantially contains and supports the valve and the valve manifold. In some configurations, the valve carrier comprises an ambient air inlet.

(247) In some configurations, the valve module comprise a connector with a gases inlet for delivering gases to the valve, wherein the gases inlet is movable.

(248) In some configurations, the filter comprises a filter body, wherein the filter body has a main compartment and at least one sub-compartment at least partly within the main compartment, wherein the main compartment and the at least one sub-compartment are arranged to receive gases from respective gases inlets, and a arranged to deliver gases through respective gases outlets.

(249) In some configurations, the filter comprises a filter medium associated with the main compartment and the sub-compartment(s), wherein the filter medium is arranged to filter gases in, or exiting, the main compartment and the sub-compartment(s). In some configurations, the filter medium spans the main compartment gases outlet and the first sub-compartment gases outlet(s).

(250) It will be appreciated that the filter and the valve module described herein may be used separately in apparatuses for delivering a flow of gas. Alternatively, the filter and the valve module may be used together for improved functionality. The filter and the valve module may be provided together to provide a filter and valve assembly.

(251) Features from one or more embodiments or configurations may be combined with features of one or more other embodiments or configurations. Additionally, more than one embodiment may be used together during a process of respiratory support of a patient.

(252) The term ‘comprising’ as used in this specification means ‘consisting at least in part of’. When interpreting each statement in this specification that includes the term ‘comprising’, features other than that or those prefaced by the term may also be present. Related terms such as ‘comprise’ and ‘comprises’ are to be interpreted in the same manner.

(253) It is intended that reference to a range of numbers disclosed herein (for example, 1 to 10) also incorporates reference to all rational numbers within that range (for example, 1, 1.1, 2, 3, 3.9, 4, 5, 6, 6.5, 7, 8, 9 and 10) and also any range of rational numbers within that range (for example, 2 to 8, 1.5 to 5.5 and 3.1 to 4.7) and, therefore, all sub-ranges of all ranges expressly disclosed herein are hereby expressly disclosed. These are only examples of what is specifically intended and all possible combinations of numerical values between the lowest value and the highest value enumerated are to be considered to be expressly stated in this application in a similar manner.

(254) It should be understood that alternative embodiments or configurations may comprise any or all combinations of two or more of the parts, elements or features illustrated, described or referred to in this specification.

(255) To those skilled in the art to which the invention relates, many changes in construction and widely differing embodiments and applications of the invention will suggest themselves without departing from the scope of the invention as defined in the appended claims. The disclosures and

the descriptions herein are purely illustrative and are not intended to be in any sense limiting. Where specific integers are mentioned herein which have known equivalents in the art to which this invention relates, such known equivalents are deemed to be incorporated herein as if individually set forth. This invention may also be said broadly to consist in the parts, elements and features referred to or indicated in the specification of the application, individually or collectively, and any or all combinations of any two or more said parts, elements or features.

Description

BRIEF DESCRIPTION OF THE DRAWINGS

- (1) Specific embodiments and modifications thereof will become apparent to those skilled in the art from the detailed description herein having reference to the figures that follow, of which:
- (2) FIG. 1 shows in diagrammatic form a breathing assistance apparatus in the form of a flow therapy apparatus.
- (3) FIG. 2A is a left side view of the flow therapy apparatus showing an exemplary location of the valve module and the filter module.
- (4) FIG. 2B is a top view of the flow therapy apparatus showing an exemplary location of the valve module and the filter module.
- (5) FIG. 3A is a left front perspective view of the flow therapy apparatus with the filter module highlighted.
- (6) FIG. 3B is a left front perspective view of the flow therapy apparatus with the valve module highlighted.
- (7) FIG. 4 is a left front perspective partial cutaway view showing the valve module and the filter module.
- (8) FIG. 5 is a right front overhead perspective view of the lower chassis of the flow therapy apparatus with the valve module and the filter module in place.
- (9) FIG. 6 is an underside perspective view of the lower chassis of the flow therapy apparatus with the valve module and the filter module in place.
- (10) FIG. 7 shows a motor and/or sensor module for use in the apparatus for delivering a flow of gas.
- (11) FIG. 8 shows a blower unit for the motor and/or sensor module.
- (12) FIG. 9 is a schematic gas flow path diagram for the filter module and the valve module, with the solid line arrows representing the flow of oxygen (or another gas), and the dashed line arrows representing the flow of ambient air.
- (13) FIG. 10 is a sectional view showing the gas flow path through the filter module and the valve module.
- (14) FIG. 11A is a front right overhead perspective view of a filter body of a first configuration filter module.
- (15) FIG. 11B is a front right overhead perspective view of the first configuration filter comprising the filter body, filter medium, and filter top plate.
- (16) FIG. 11C is an overhead perspective view of an upper portion of the filter body.
- (17) FIG. 11D is an end view of the upper portion of the filter body.
- (18) FIG. 12 is a schematic side view of the first configuration filter module, showing gas flow paths through the filter module, with the solid line arrows representing the flow of oxygen (or another gas), and the dashed line arrows representing the flow of ambient air.
- (19) FIG. 12A is a schematic perspective view of the first configuration filter module, showing gas flow paths through the filter module, with the solid line arrows representing the flow of oxygen (or another gas), and the dashed line arrows representing the flow of ambient air.
- (20) FIG. 13 is a view of the first configuration filter module, showing ultrasonic weld regions on

wall portions of the filter body.

(21) FIG. **14** is a fluid model showing gases flow through the tapered filter module.

(22) FIG. **15** is a front right overhead perspective view of a second configuration filter module.

(23) FIG. **16** is a side view of the second configuration filter module, showing gas flow paths through the filter module, with the solid line arrows representing the flow of oxygen (or another gas), and the dashed line arrows representing the flow of ambient air.

(24) FIG. **17** is a rear side overhead perspective view of a first configuration valve module.

(25) FIG. **18** is a rear side overhead perspective view showing the gas flow paths through the first configuration valve module, with the solid line arrows representing the flow of oxygen (or another gas), and the dashed line arrow representing the flow of ambient air.

(26) FIG. **19** is a sectional view through the first configuration valve module.

(27) FIGS. **20A**, **20B**, **20C**, and **20D** are perspective, top, end, and side views respectively of a valve manifold of the first configuration valve module.

(28) FIG. **21** shows exemplary aeroacoustic shapes for the valve manifold gases outlets.

(29) FIG. **22** is a sectional view showing the coupling of, and gas flow path through, the valve and valve manifold of the first configuration valve module.

(30) FIG. **23** is a schematic gas flow path diagram for the first, fourth, and fifth configuration valve modules and the first and second configuration filter modules, with the solid line arrows representing the flow of oxygen (or another gas), and the dashed line arrows representing the flow of ambient air.

(31) FIG. **24** is a rear side overhead perspective view of a second configuration valve module.

(32) FIG. **25** is a rear side overhead perspective view showing the gas flow paths through the second configuration valve module, with the solid line arrows representing the flow of oxygen (or another gas), and the dashed line arrow representing the flow of ambient air.

(33) FIG. **26** is a rear side overhead perspective view of a third configuration valve module.

(34) FIG. **27** is a schematic gas flow path diagram for the second and third configuration valve modules and the first and second configuration filter modules, with the solid line arrows representing the flow of oxygen (or another gas), and the dashed line arrows representing the flow of ambient air.

(35) FIG. **28** is a rear side overhead perspective view of a fourth configuration valve module.

(36) FIG. **29** is a cutaway view showing the valve manifold gases outlets and flow duct to direct gas flow from the gases outlets of the fourth configuration valve module to the second configuration filter module.

(37) FIG. **30** is sectional view showing the coupling of the valve and valve manifold of the fourth configuration valve module.

(38) FIG. **31** is a rear side overhead perspective view of a fifth configuration valve module.

(39) FIG. **32** is an underside perspective view of the fifth configuration valve module In position In the housing of the apparatus for delivering a flow of gas, and showing the apparatus mounted to a pole stand.

(40) FIG. **33** is a rear side overhead perspective view of part of a sixth configuration valve module and third configuration filter module.

(41) FIG. **34** is a rear side overhead perspective view of the third configuration filter module and sixth configuration valve module including a valve carrier top panel.

(42) FIG. **35** is a sectional view of part of the sixth configuration valve module and part of the third configuration filter module, showing the gas flow path of oxygen (or another gas) through the valve module and filter module.

(43) FIG. **36** is a schematic gas flow path diagram for the sixth configuration valve module and the third configuration filter module, with the solid line arrows representing the flow of oxygen (or another gas), and the dashed line arrows representing the flow of ambient air.

(44) FIGS. **37A-37D** show exemplary seals between the valve manifold gases outlet of the sixth

- configuration valve module and the filter module duct of the third configuration filter module.
- (45) FIG. **38** is a side view showing gas flow paths through the third configuration filter module, with the solid line arrows representing the flow of oxygen (or another gas), and the dashed line arrows representing the flow of ambient air.
- (46) FIG. **39** is a side view showing engagement details of the third configuration filter module.
- (47) FIG. **40** is a perspective view showing exemplary areas of gases inlets and gases outlets of the third configuration filter module.
- (48) FIG. **41** is a front left overhead perspective view of an apparatus for delivering a flow of gas, showing a filter retention/release feature for one of the filter modules.
- (49) FIG. **42** is an alternative schematic gas flow path diagram for one of the valve modules and one of the filter modules, with the solid line arrows representing the flow of oxygen (or another gas), and the dashed line arrows representing the flow of ambient air.
- (50) FIG. **43** is a rear side overhead perspective view of the seventh configuration valve module.
- (51) FIG. **44** is a view similar to FIG. **43**, but viewed from the other side, with the upper valve carrier part removed.
- (52) FIG. **45** is a view similar to FIG. **43** with the upper valve carrier part removed.
- (53) FIG. **46** is a perspective view showing a filter of a fourth configuration filter module.
- (54) FIG. **47** is a partial sectional view of a filter extension duct and manifold outlet.
- (55) FIG. **48** is a partial sectional view of a filter extension duct and manifold outlet.
- (56) FIG. **49** is a partial underside view of a battery cover and valve module.
- (57) FIG. **50** is a partial overhead view of a valve module with a cap or lid.
- (58) FIG. **51** is a partial sectional view through a valve module.
- (59) FIG. **52** is an underside perspective view of a valve module showing the location of temperature sensor(s).
- (60) FIG. **53** is a cutaway view of a release tab.
- (61) FIG. **54** is a partial perspective view of the release tab.
- (62) FIG. **55** is a cutaway view of the release tab.
- (63) FIG. **56** is a perspective view of another valve module.
- (64) FIG. **57** is an underside view of the valve module of FIG. **56**.
- (65) FIG. **58** is another perspective view of the valve module of FIG. **56**.

DETAILED DESCRIPTION OF SPECIFIC EMBODIMENTS

1. Introduction

(66) A flow therapy apparatus **10** for delivering a flow of gas to a patient is shown in FIG. **1**. In general terms, the apparatus **10** comprises a main housing **100**, a flow generator **11** in the form of a motor/Impeller arrangement, an optional humidifier **12**, a controller **13**, a user I/O interface **14** (comprising, for example, a display and input device(s) such as button(s), a touch screen, or the like), a filter module **1001**, **2001** (FIGS. **15** and **16**), **3001** (FIGS. **38** to **40**), **11001** (FIG. **46**) and a valve module **4001**, **5001**, **6001**, **7001**, **8001**, **9001** (FIGS. **17** to **37**). The controller **13** is configured or programmed to control the components of the apparatus, including: operating the flow generator **11** to create a flow of gas (gas flow) for delivery to a patient, operating the humidifier **12** (if present) to humidify and/or heat the generated gas flow, receive user input from the user interface **14** for reconfiguration and/or user-defined operation of the apparatus **10**, and output information (for example on the display) to the user. The user could be a patient, healthcare professional, or anyone else interested in using the apparatus.

(67) A patient breathing conduit **16** is coupled to a gas flow output **344** in the housing **100** of the flow therapy apparatus **10**, and is coupled to a patient interface **17** such as a nasal cannula with a manifold **19** and nasal prongs **18**. Additionally, or alternatively, the patient breathing conduit **16** could be coupled to a face mask. Additionally or alternatively, the patient breathing conduit could be coupled to a nasal pillows mask, and/or a nasal mask, and/or a tracheostomy interface, or any other suitable type of patient interface. The gas flow, which may be humidified, that is generated by

the flow therapy apparatus **10** is delivered to the patient via the patient breathing conduit **16** through the cannula **17**. The patient breathing conduit **16** can have a heater wire **16a** to heat gas flow passing through to the patient. The heater wire **16a** is under the control of the controller **13**. The patient breathing conduit **16** and/or patient interface **17** can be considered part of the flow therapy apparatus **10**, or alternatively peripheral to it. The flow therapy apparatus **10**, breathing conduit **16**, and patient interface **17** together form a flow therapy system.

(68) General operation of a flow therapy breathing apparatus **10** will be known to those skilled in the art, and need not be described in detail here. However, in general terms, the controller **13** controls the flow generator **11** to generate a gas flow of the desired flow rate, controls one or more valves to control the mix of air and oxygen or other alternative gas, and controls the humidifier **12** if present to humidify the gas flow and/or heat the gas flow to an appropriate level. The gas flow is directed out through the patient breathing conduit **16** and cannula **17** to the patient. The controller **13** can also control a heating element in the humidifier **12** and/or the heating element **16a** in the patient breathing conduit **16** to heat the gas to a desired temperature that achieves a desired level of therapy and/or comfort for the patient. The controller **13** can be programmed with, or can determine, a suitable target temperature of the gas flow.

(69) Operation sensors **3a**, **3b**, **3c**, **20**, and **25**, such as flow, temperature, humidity, and/or pressure sensors, can be placed in various locations in the flow therapy apparatus **10** and/or the patient breathing conduit **16** and/or cannula **17**. Output from the sensors can be received by the controller **13**, to assist it to operate the flow therapy apparatus **10** in a manner that provides optimal therapy. In some configurations, providing optimal therapy includes meeting a patient's inspiratory demand. The apparatus **10** may have a transmitter and/or receiver **15** to enable the controller **13** to receive signals **8** from the sensors and/or to control the various components of the flow therapy apparatus **10**, including but not limited to the flow generator **11**, humidifier **12**, and heater wire **16a**, or accessories or peripherals associated with the flow therapy apparatus **10**. Additionally, or alternatively, the transmitter and/or receiver **15** may deliver data to a remote server or enable remote control of the apparatus **10**.

(70) The flow therapy apparatus **10** may be any suitable type of apparatus, but in some configurations may deliver a high gas flow or high flow therapy (of e.g. air, oxygen, other gas mixture, or some combination thereof) to a patient to assist with breathing and/or treat breathing disorders. In some configurations, the gas is or comprises oxygen. In some configurations, the gas comprises a blend of oxygen and ambient air. 'High flow therapy' as used in this disclosure may refer to delivery of gases to an adult patient at a flow rate of greater than or equal to about 10 liters per minute (10 LPM), or to a neonatal, infant, or child patient at a flow rate of greater than or equal to about 1 liters per minute (1 LPM) or 2 liters per minute (2 LPM). In some configurations, for an adult patient 'high flow therapy' may refer to the delivery of gases to a patient at a flow rate of between about 10 LPM and about 100 LPM, or between about 15 LPM and about 95 LPM, or between about 20 LPM and about 90 LPM, or between about 25 LPM and about 85 LPM, or between about LPM and about 80 LPM, or between about 35 LPM and about 75 LPM, or between about 40 LPM and about 70 LPM, or between about 45 LPM and about 65 LPM, or between about 50 LPM and about 60 LPM. In some configurations, for a neonatal, infant, or child patient 'high flow therapy' may refer to the delivery of gases to a patient at a flow rate of between about 1 LPM and about 25 LPM, or between about 2 LPM and about 25 LPM, or between about 2 LPM and about 5 LPM, or between about 5 LPM and about 25 LPM, or between about 5 LPM and about 10 LPM, or between about 10 LPM and about 25 LPM, or between about 10 LPM and about 20 LPM, or between about 10 LPM and 15 LPM, or between about 20 LPM and 25 LPM. Therefore, a high flow therapy apparatus for us with either an adult patient or a neonatal, infant, or child patient, may deliver gases to the patient at a flow rate of between about 1 LPM and about 100 LPM, or at a flow rate in any of the sub-ranges outlined above. Gases delivered may comprise a percentage of oxygen. In some configurations, the percentage of oxygen in the gases delivered may be between

about 20% and about 100%, or between about 30% and about 100%, or between about 40% and about 100%, or between about 50% and about 100%, or between about 60% and about 100%, or between about 70% and about 100%, or between about 80% and about 100%, or between about 90% and about 100%, or about 100%, or 100%.

(71) High flow therapy has been found effective in meeting or exceeding the patient's inspiratory demand, increasing oxygenation of the patient and/or reducing the work of breathing. Additionally, high flow therapy may generate a flushing effect in the nasopharynx such that the anatomical dead space of the upper airways is flushed by the high incoming gas flows. This creates a reservoir of fresh gas available for each and every breath, while minimising re-breathing of carbon dioxide, nitrogen, etc.

(72) High flow therapy may be administered to the nares of a user and/or orally, or via a tracheostomy interface. High flow therapy may deliver gases to a user at a flow rate at or exceeding the intended user's peak inspiratory flow requirements. The high flow therapy may generate a flushing effect in the nasopharynx such that the anatomical dead space of the upper airways is flushed by the high incoming gases flow. This can create a reservoir of fresh gas available for each and every breath, while minimizing re-breathing of nitrogen and carbon dioxide.

(73) The patient interface may be a non-sealing interface to prevent barotrauma (e.g. tissue damage to the lungs or other organs of the respiratory system due to difference in pressure relative to the atmosphere). The patient interface may be a nasal cannula with a manifold and nasal prongs, and/or a face mask, and/or a nasal pillows mask, and/or a nasal mask, and/or a tracheostomy interface, or any other suitable type of patient interface.

(74) As shown in FIGS. 2A to 42 and described below, the flow therapy apparatus **10** has various features to assist with the functioning, use, and/or configuration of the apparatus **10**.

2. Overview Including Main Housing Description

(75) As shown in FIGS. 2A to 6, the flow therapy apparatus **10** comprises a main housing **100**. The main housing **100** has a main housing upper chassis **102** and a main housing lower chassis **202**.

(76) The main housing has a peripheral wall arrangement. The peripheral wall arrangement defines a humidifier or liquid chamber bay **108** for receipt of a removable liquid chamber **300**. The removable liquid chamber **300** contains a suitable liquid such as water for humidifying gases that will be delivered to a patient.

(77) In the form shown, the main housing lower chassis **202** peripheral wall arrangement comprises a substantially vertical left side outer wall **210** that is oriented in a front-to-rear direction of the main housing **100**, a substantially vertical right side outer wall **216**, and a substantially vertical rear outer wall **222** that extends between and connects the walls **210**, **216**. A bottom wall **230** extends between and connects the lower ends of walls **210**, **216**, **222**, and forms a substantially horizontal floor portion **136** of the liquid chamber bay.

(78) In the form shown, the main housing upper chassis **102** peripheral wall arrangement comprises a left side upper wall **114** that extends in front-to-rear direction of the main housing, a right side upper wall **120** that extends in a front-to-rear direction of the main housing, and a rear laterally extending wall **128** that extends between and connects the walls **114**, **120**.

(79) The floor portion **136** of the liquid chamber bay **108** has a recess to receive a heater arrangement such as a heater plate or other suitable heating element(s) for heating liquid in the liquid chamber **300** for use during a humidification process.

(80) The liquid chamber bay **108** further comprises opposed guide features in the form of left side and right side horizontally extending guide rails **144**, **146** which extend toward a centre of the bay **108** from the respective left and right side inner walls **112**, **118** to assist with guiding the liquid chamber **300** into position in the bay **108**.

(81) The main housing lower chassis **202** is attachable to the upper chassis **102**, either by suitable fasteners or integrated attachment features such as clips for example. When the main housing lower chassis **202** is attached to the main housing upper chassis **102**, lower edges of the left side upper

wall **114**, right side upper wall **120**, and rear laterally extending wall **128** of the upper chassis engage with the upper edges of the left side outer wall **210**, right side outer wall **216**, and rear outer wall **222** respectively of the main housing lower chassis.

(82) The apparatus has tongue and groove arrangements between components of the apparatus to reduce water and oxygen ingress into the unit. The apparatus advantageously has tongue and groove arrangements between the upper edges of the lower chassis walls and the lower edges of the upper chassis walls. The tongue and groove arrangements provide a substantially continuous liquid/gas flow-resistant coupling around the periphery of the upper and lower chassis parts **102**, **202**. For example, the lower chassis walls may be provided with grooves and the upper chassis walls may be provided with complementary tongues that are configured to be at least partly received in the respective grooves when the upper and lower chassis parts are assembled together. The continuous coupling advantageously extends along the front, sides, and at least most of the rear of the chassis parts, as shown, including around any corners between those surfaces.

(83) The described configurations and orientations are examples only, and any suitable combination of the tongue and groove arrangements and/or orientations of the tongue and groove arrangements may be used in the apparatus.

(84) As shown in FIG. **6**, the lower chassis **202** has a motor recess **250** for receipt of a motor and/or sensor module **400** of the apparatus **10**, which is shown in FIGS. **7** and **8** and will be described in further detail below. The motor and/or sensor module may be removable or non-removable. A recess opening **251** is provided in the bottom wall **230** adjacent a rear edge thereof, for receipt of the motor/sensor module **400**. A continuous, gas impermeable, unbroken peripheral wall **252** or walls is/are integrally formed with the bottom wall **230** of the lower chassis **202** and extend(s) upwardly from the periphery of the opening **251**. The upper edge of the peripheral wall **252** terminates at a ceiling **262**. All of the walls and the ceiling **262** are continuous, gas impermeable, and unbroken, other than a tube **264** in the ceiling **262** that forms the gas flow passage for gas to exit the motor and/or sensor module **400**, and an aperture **208** in the wall **252** for receipt of the gases outlet of a gases filter module **1001**, **2001**, **3001**, **11001**. The tube **264** forming the gas flow passage is integrally formed with the ceiling **262**, with the ceiling surrounding and extending outwardly from the tube **264**. Therefore, the entire motor recess **250** is gas impermeable and unbroken, other than the gas flow passage and the entrance for the filter module gases outlet.

(85) The tube **264** forming the gas flow passage will extend upwardly through a downward outer extension tube or conduit that is integrally formed with a ledge **132** (FIG. **4**) of the upper housing chassis **102**. The tube **264** extends at least as far as the ledge **132**, and may extend to a point where it is vertically higher than the ledge **132**. A soft seal such as an O-ring seal (not shown) is located between the exterior of the gas flow passage tube **264** and the interior of the downward outer extension tube, to provide a seal between the components when assembled. In other configurations, the gas flow passage tube **264** and the downward extension tube could be configured to be fitted together via an interference or press fit arrangement while still providing for a seal between the components when assembled. Still other configurations including but not limited to latch/catch-style fittings and bayonet-style fittings between the gas flow passage tube **264** and the downward extension tube are contemplated.

(86) The configuration is such that if there is any leaking of gas from the motor or gas flow path following the motor via any seals, the gas will vent to atmosphere rather than ingressing into the interior of the main housing that contains the control boards and other electrical components. The electrical components and electronics boards in the housing are pneumatically isolated from the gas flow path. The only way for gas to leak into the portion of the main housing **100** that contains the electronics boards and other electrical components will be if there is a physical crack in the housing **100** or another physical component. The pressure in the motor of the motor and/or sensor module **400** upstream of the impeller may be lower than the pressure in the portion of the main housing **100** that contains the electrical/electronic components, which also assists with any gas leaks venting to

atmosphere.

(87) There will be a pressure drop in the gas flow as it moves through the system due to the formation of gas turbulence and due to friction (e.g. as gas passes along walls defining the gas passages).

(88) In the motor and/or sensor module **400**, the pressure is lower before/upstream of the motor impeller, and the pressure is higher after/downstream of the motor impeller. An electrical connection will be provided for the motor upstream of the motor impeller, in the lower pressure region. If there is a failure in the housing in the portion near the electrical connection, air will be sucked into the low pressure side.

(89) In an alternative configuration, the motor recess **250** may be separately formed from the lower chassis **202**. The motor assembly including the recess may be insertable into the recess opening **251** and attachable to the lower chassis **202**. Upon insertion of the motor assembly and recess into the lower chassis **202**, the gas flow passage tube **264** will extend through the downward extension tube **133** and be sealed by the soft seal.

(90) In the form shown, the recess **250** comprises a recess opening in a bottom wall of the housing. Alternatively, the recess opening could be in a different part of the housing, such as a side, front, or top of the housing.

(91) The described configuration provides a chamber shaped to receive and contain a motor and/or sensor module **400** of the apparatus **10** as described below with reference to FIGS. **7** and **8**. The interior wall of the recess **250** (including but not limited to portions of the peripheral wall **252**) may be provided with guides and/or mounting features to assist with locating and/or attaching the module **400** in the recess **250**. The motor and/or sensor module **400** is a flow generator and comprises a motor **402** with an impeller that operates as a blower to deliver gases to the patient interface **17** via the liquid chamber **300**. It will be appreciated that the shape of the chamber can vary depending on the shape of the motor/sensor module **400**. However, the chamber will be provided with continuous, gas impermeable, and unbroken walls and a ceiling to isolate the gas flow from electrical and electronic components in the main housing **100**.

(92) With reference to FIGS. **3A** and **3B**, the removable liquid chamber **300** comprises an outer housing **302** defining a liquid reservoir, a liquid chamber gases inlet port **306** in fluid communication with the liquid reservoir, and a liquid chamber gases outlet port **308** in fluid communication with the liquid reservoir. A baffle may be provided internally in the liquid reservoir to define a flow path of gases through the liquid chamber **300**. A lower edge of the liquid chamber **300** comprises an outwardly directed annular flange **310** which interacts with opposed guide rails **144** in the chamber bay **108** for locating and retaining the liquid chamber **300** in the chamber bay **108**. The flange **310** extends outwardly from the base of a peripheral wall of the liquid chamber **300**. A bottom wall of the liquid chamber **300** is heat conducting and is adapted for resting on a heater plate for heating liquid in the liquid chamber **300**.

(93) The apparatus **10** comprises a connection manifold arrangement **320** for fluid coupling of the liquid chamber **300** to the apparatus **10**. The liquid chamber **300** can be fluidly coupled to the apparatus **10** in a linear slide-on motion in a rearward direction of the liquid chamber **300** into the chamber bay **108**, from a position at the front of the housing **100** in a direction toward the rear of the housing **100**. The connection manifold arrangement **320** comprises a manifold gases outlet port **322** that is in fluid communication, via a fixed L shaped elbow **324**, with the gas flow passage from the motor/impeller unit **402** (FIG. **8**). A lower portion of the elbow **324** that forms a gas flow inlet port or the elbow extends downwardly into the interior of the gas flow passage tube **264**, preferably to a position below the lower end of the gas flow passage tube **264**. A soft seal such as an O-ring seal is provided between the exterior of the lower portion of the elbow and the interior of the gas flow passage tube **264** to seal between those components.

(94) The connection manifold arrangement **320** further comprises a manifold gases inlet port **340** (humidified gases return) that is embodied in a removable elbow **342**. The removable elbow **342** is

L-shaped, and further comprises a patient outlet port **344** for coupling to the patient breathing conduit **16** to deliver gases to the patient interface **17**. The manifold gases outlet port **322**, manifold gases inlet port **340**, and patient outlet port **344** each comprise soft seals such as O-ring seals, T-seals, or the like to provide a sealed gases passageway between the apparatus **10**, the liquid chamber **300**, and the patient breathing conduit **16**.

(95) The liquid chamber gases inlet port **306** is complementary with the connection manifold gases outlet port **322**, and the liquid chamber gases outlet port **308** is complementary with the connection manifold gases inlet port **340**. The axes of those ports are preferably parallel to enable the liquid chamber **300** to be inserted into the chamber bay **108** in a linear movement.

(96) Motor and/or Sensor Module

(97) FIGS. **7** and **8** show a motor and/or sensor module or sub-assembly **400** that can be used as a flow generator in the flow therapy apparatus.

(98) The motor and/or sensor module or sub-assembly **400** of the apparatus has been designed as an individual and sealed component. Any seals that are breached will cause gases such as oxygen to leak to the atmosphere rather than into the electronics of the apparatus. The module **400** may be replaceable, so if a sensor fails the entire module can be replaced. The module may only contain electronics relevant to sensing.

(99) The motor and/or sensor module **400** comprises a stacked arrangement of three main components; a base **403** of the sub-assembly **400** (on which is positioned the motor **402** with an impeller that forms a blower), an outlet gas flow path and sensing layer **420** positioned above the base **403**, and a cover layer **440**. The cover layer **440** and outlet gas flow path and sensing layer **420** will typically be assembled together in use to form the sensing layer. The gases move through the module **400** from a gases inlet, through the blower **402**, through the gas flow path and sensing layer **420**, and through gases outlet port **452** to be delivered via the fixed elbow **324** to the liquid chamber **300a** and then via the removable elbow **342** through the patient gases outlet port **344** of the apparatus. An opening formed between the blower **402** and the outlet gas flow path and sensing layer **420** provides a gases inlet into the module and enables the temperature of incoming gases to be measured.

(100) The base **403** comprises a region for receipt of the gas blower motor **402**. The region may be concave. The diameter of the concave region is selected to correspond with the shape of the underside of the body of the motor **402**. The region guides gas flow to the blower. In an alternative configuration, the region may be a different shape, for example a non-concave shape.

(101) The base **403** comprises a plurality of flexible mounts **411**. The flexible mounts act as vibration isolating structures. Engagement plates are retained by the upper casing of the motor/blower **402** body, and provide a slot into which the mounts can slide. Upper ends of the mounts are received in complementary receiving portions such as cups in a body **422** of the outlet gas flow path and sensing layer **420**.

(102) The base **403** and the body **422** of the outlet gas flow path and sensing layer **420** are provided with complementary securing features **405**, **425** to secure the body **422** to the base **403**. Alternatively, a different securing method could be used. The base **403** comprises a plurality of vertically extending members such as posts **407**. Body **422** may comprise complementary members to engage with the members **407**, to prevent rocking of the body **422** relative to the base **403**. The base **403** and/or body **422** also comprise(s) a plurality of locating pins **412** to guide the base and body together during coupling.

(103) A periphery **403B** of the base **403** is provided with a recess that receives a soft seal such as an O-ring seal **403C**. The seal **403C** seals the module **400** against the housing of the apparatus and prevents ambient air entrainment which would bypass the filter. In particular, the seal **403C** seals between the base **403** and the peripheral wall of the recess **250** of the apparatus housing. The seal **403C** also provides a frictional force between the module **400** and the housing of the apparatus that must be overcome to remove the module **400** from the housing, if the module **400** is removable.

(104) Once gases enter the module **400** via the inlet region, they move to the blower inlet, which is located underneath the blower **402** in, or above, the concave portion of the base **403**. Gases entering the module may act to cool the motor. Gases then move through the blower **402** and exit via a blower gases outlet port. Gases exiting the blower gases outlet port enter a coupling tube or cuff (not shown) which couples the blower gases outlet port to a gases inlet port of the outlet gas flow path and sensing layer **420**. The cuff directs the gases through an angular change of about 90 degrees from the blower outlet port to the gases inlet port, but over a short horizontal distance, while minimising pressure drop.

(105) It will be appreciated that the cuff can be configured to direct gases through different angles depending on the required configuration. Inlet and outlet ports of the cuff will be sealed to the blower outlet port and gases inlet port using a suitable sealing arrangement; for example, soft seals such as O-ring seals.

(106) The cuff is configured to minimise the pressure drop of the gases passing through the cuff and to isolate blower vibration from the case of the unit in tight space constraints. The cuff is made from a soft flexible material and has localised region(s) that act as a diaphragm and serve as vibration isolators. Some regions of the cuff may be thinned out to provide isolation to prevent or minimise any vibration from being transmitted to structural parts. This could be achieved by moulding thinner section(s) into the cuff. Additionally, or alternatively, a concertina may be provided in the cuff to assist with isolating vibrations from the case of the unit while allowing more movement of the module **400** in the housing.

(107) The gas flow path and sensing layer **420** comprises a gas flow path with one or more sensors, and the gas flow path is arranged to deliver gas to the outlet port of the housing.

(108) A body **422** of the gas flow path and sensing layer **420** defines a lower portion of a sensing and gas flow path. The cover layer **440** has a body **442** that defines an upper portion of the sensing and gas flow path, with the shape of the upper and lower portions of the sensing and gas flow path corresponding substantially to each other.

(109) A sensing printed circuit board (PCB) may be provided in the gas flow path and sensing layer **420**. At least part of the PCB overlaps with the gas flow path through the gas flow path and sensing layer **420**. The PCB is sandwiched between the gas flow path and sensing layer **420** and cover layer **440**. Temperature sensors will be positioned on the portion of the PCB that is within/overlaps with the gas flow path.

(110) Soft seals such as O-ring seals, may be provided to seal between the upper side of the body **422** and the underside of the PCB, and to seal between the lower side of the body **442** and the upper side of the PCB. The soft seals seal the high pressure region of the module, as gasses passing through the gas flow path have been pressurised by the blower. The seals prevent gases from escaping and moving towards the electronics of the apparatus. The soft seals could alternatively be co-moulded to the bodies, with a soft layer co-moulded onto the more rigid bodies.

(111) The cover layer **440** may be coupled to the gas flow path and sensing layer **420** using fasteners such as screws. The fasteners sandwich the two sections together, providing a compressive force to seal the soft seals against the PCB board.

(112) Referring to FIGS. 7, 3A, and 3B, once gases have passed through the gas flow path and sensing layer **420**, they exit the module **400** via the gas flow outlet port **452** which couples with the gas flow inlet elbow **324**. A soft seal such as an O-ring seal **452A** may be provided to seal the gas flow outlet port **452** of the module **400**. The soft seal **452A** seals against an inner wall of a downward outer extension tube or conduit of the upper chassis, or another part of the housing. A soft seal such as an O-ring seal may be provided to seal between the elbow **324** and the inner wall of the downward extension tube of the upper chassis, or another part of the housing. The soft seals function to keep the module **400** sealed and reduce the likelihood of the pressurised gases flowing into the housing of the apparatus. The soft seals may be provided in annular grooves in the gas flow outlet port **452** and the gas flow inlet elbow **324**. Alternatively, one of both of those components

may be provided with outwardly directed shoulders to provide a resting surface for the soft-seals. (113) In another configuration, a different type of seal may be provided to seal between the gas flow outlet port **452**, the gas flow inlet elbow **324**, and/or the outer extension tube. For example, rather than using O-rings, face seal(s), foam, or a bellows seal may be used, which will allow for some relative movement of the components in a direction that is lateral to a gas flow direction through the components without breaking the seal. A seal that enables that movement will not over-constrain the module **400** when it is in place in the lower chassis, but will enable sealing between the upper surface of the gas flow outlet port **452** and the bottom surface of the inlet elbow **324**, while enabling some lateral movement between the gas flow outlet port **452** of the module **400** and the inlet elbow **324**. If a bellows seal is used to seal between the gas flow outlet port **452** and the inlet elbow **324**, that will enable both some lateral and some axial movement between the gas flow outlet port **452** of the module **400** and the inlet elbow **324**.

(114) The connection between the gas flow outlet port **452** and gas flow inlet elbow **324** is formed outside the motor and/or sensor module **400** such that any leakage that occurs from this connection will be directed outside the housing of the apparatus. The lower chassis extends up around the outside of the inlet elbow **324**, and is formed as a single integral part including the wall(s) and ceiling that define the recess **250** and gas flow tube **264**. Therefore, in the case of a leak the gas will follow the path of least resistance, which is to gather outside the leak region and exit to atmosphere via the outside of the inlet elbow **324**. It is very unlikely that gases will flow into the housing and via a tortuous path to the electronics of the apparatus.

(115) The apparatus **10** has air and oxygen (or alternative auxillary gas) Inlets in fluid communication with the motor **402** to enable the motor **402** to deliver air, oxygen, or a suitable mixture thereof to the liquid chamber **300** and thereby to the patient. In some configurations, the gas comprises a blend of oxygen and ambient air. The air and oxygen (or other alternative auxiliary gas) may be delivered to the motor and/or sensor module **400** via the filter module and/or valve module configurations described below.

3. Filter Module

(116) As shown in FIGS. **4** and **5**, the lower chassis **202** has a filter receptacle **300** which defines a cavity for receipt of the filter module **1001**, **2001** (FIGS. **15** and **16**), **3001** (FIGS. **38** to **40**), **11001** (FIG. **46**). The filter module is removably and sealably engageable with the main housing of an apparatus, by engaging with the filter receptacle of the housing. The filter module is accessible from an exterior of the main housing. An upper end **302** of the filter receptacle **300** defines an annular groove **304** for receipt of a soft seal **304** such as an O-ring seal or the like. The soft seal **304** is arranged to engage with, and provide a seal against, a surface of the upper chassis **102** of the main housing when the upper chassis and lower chassis are assembled. The lower part of the filter receptacle **300** opens into a valve module housing **306** that forms a recess for receipt of the valve module **4001**, **5001**, **6001**, **7001**, **8001**, **9001** (FIGS. **17** to **37**).

(117) An inner wall of the filter receptacle **300** defines an aperture **208** that is in fluid communication with a gases outlet of the filter module **1001** (FIGS. **10** to **14**), **2001**, **3001**. The aperture **208** directs gases to, or toward, the motor and/or sensor module **400**. In one configuration, the aperture **208** directs gases into the motor recess **250**, and the gases are received by the motor/impeller **402** from the motor recess. In an alternative configuration, the aperture **208** may be fluidly connected to a gases inlet of the motor and/or sensor module **400** by a fluid coupling such as a conduit or the like.

(118) The filter receptacle **300** may be integrally formed with the lower chassis **202** such as by injection moulding or the like. Alternatively, the filter receptacle may be separately formed and attached to the lower chassis **202**.

(119) A first configuration filter module **1001** is shown in FIGS. **10** to **14**. In use, the filter module is positioned substantially within the casing of the main housing and is modular for ease of manufacture, servicing, and replacement, and may be sold as a consumable part for repeat sale. The

filter module may be configured to be modularly replaceable by a user on an approximately three monthly basis, or any other appropriate time period depending on factors such as the hours per day of operation of the apparatus and the environmental conditions. By replacing only the filter, cost benefits are provided. The filter module **1001** filters all incoming gases including oxygen and ambient air to prevent or minimise bacteria, dust, and particulates from entering the motor and/or sensor module **400**.

(120) The filter modules described herein are designed and configured to minimise pressure drop across the filter. At least one way in which this is achieved is by having a large surface area for the gas to pass through; i.e. a gases outlet port.

(121) The filter module comprises a filter body **1003** that is arranged to be received in the filter receptacle **300** by inserting the filter body **1003** vertically downwardly into the receptacle from the exterior of the main housing of the apparatus. The filter module is located in the gas flow path between the valve module (described below) and the motor and/or sensor module **400**. The filter body **1003** has a shape that is complementary to the shape of the filter receptacle **300**. While those components are shown as substantially rectangular with arcuate ends in plan view, they could alternatively be any other suitable shape such as square or oblong for example. The filter module advantageously has a narrow transverse width so that only a narrow filter receptacle is needed in the apparatus main housing. Therefore, the filter module occupies minimal space while maintaining a large surface area for gas to pass through.

(122) The filter body **1003** has a relatively large main compartment **1005**. The main compartment is defined by at least one main compartment wall bounding a main compartment volume. In the form shown, the main compartment **1005** is defined by two substantially vertical main compartment side walls **1013**, **1015**, a lower wall **1017**, and upper wall **1019**, and a rear wall **1021** of the filter body **1003**. The main compartment is shown as being substantially rectangular in profile shape. However, any suitable shape could be provided. For example, the main compartment could be round, elliptical, square, or any other suitable shape. Depending on the shape of the main compartment, the main compartment may be defined by a rear wall and a single main compartment wall or a plurality of main compartment walls.

(123) The main compartment **1005** is in fluid communication with a main compartment gases inlet **1009**. In the form shown, the main compartment gases inlet **1009** comprises an aperture in a lower wall **1017** of the filter body. Alternatively, the main compartment may be in fluid communication with a plurality of gases inlets **1009**. The main compartment **1005** will receive gases via the gases inlet(s) **1009**. For example, the main compartment **1005** may receive a main or primary gas or gases, such as oxygen, ambient air, a combination of oxygen and ambient air, or another suitable gases or combinations or gases via the gases inlet(s) **1009**. The main compartment may receive oxygen and/or ambient air from a valve manifold **4001**, **5001**, **6001**, **7001**, **8001**, **9001** described in more detail below. In some configurations, oxygen passes through the valve manifold **4001**, **5001**, **6001**, **7001**, **8001**, **9001** and into the filter, and ambient air passes around the valve/valve manifold and into the filter.

(124) As well as defining the main compartment **1005**, the main compartment walls **1013**, **1015**, **1017**, and **1019** also define a substantially planar main compartment gases outlet. The gases outlet of the main compartment is provided by the opening between the walls **1013**, **1015**, **1017**, **1019** opposite to the rear wall **1021**. The gases inlet(s) **1009** is/are arranged so that gases enter the main compartment **1005** in a gas flow direction (along a main compartment gas flow inlet axis) that is substantially parallel to the side walls **1013**, **1015** of the main compartment, as shown by the large arrow adjacent the gases inlet **1009** in FIG. 10. The gases outlet of the main compartment **1005** is arranged so that gases exit the main compartment **1005** in a gas flow direction (along a main compartment gas flow outlet axis) that is offset from the gas flow inlet axis. The direction of gas flow through the gases outlet may be generally transverse to the direction of gas flow through the gases inlet. In the configuration shown, the gas flow direction through the gas flow outlet is

substantially perpendicular to the rear wall **1021** of the filter body **1003**. The gas flow outlet could instead be provided in, for example, an end wall of the filter body while still being offset from the gas flow inlet **1009**.

(125) Advantages are provided by having the flow turning direction through the filter. The filter module **1001** is able to be inserted into and removed from the top of the apparatus, rather than being clipped onto the side. When the filter module **1001** is installed in the apparatus, the alternative gas supply inlet **1011** is located on the top of the apparatus. The user or medical practitioner may visually observe that an alternative gas supply is connected from substantially any point in a room. The filter module **1001** has a relatively small filter volume and physical size. As a result, the time it takes for gases to pass through the filter module to the blower and sensors is relatively quick. The shorter the flow path, the lesser the lag between the signal provided to the valve (i.e. to adjust the oxygen:air proportions) and the oxygen:air proportions detected by the sensors.

(126) The main compartment may include additional walls, baffles, or the like to direct flow inside the main filter compartment.

(127) The filter body **1003** also has a first relatively small sub-compartment **1007**. The sub-compartment **1007** is located at least partly within the main compartment **1005**.

(128) The sub-compartment **1007** is defined by at least one main compartment wall bounding a main compartment volume. The sub-compartment **1007** is defined by two substantially vertical sub-compartment side walls **1023**, **1025**, a lower wall **1027**, and a portion of the rear wall **1021** of the filter body **1003**. The sub-compartment is shown as being an elongate. However, any suitable shape could be provided. For example, the sub-compartment could be round, elliptical, square, or any other suitable shape. Depending on the shape of the sub-compartment, the sub-compartment may be defined by a rear wall and a single sub-compartment wall or a plurality of sub-compartment walls.

(129) The sub-compartment **1007** is in fluid communication with a first sub-compartment gases inlet **1011**, which forms an alternative gas supply inlet. That alternative gas supply inlet may receive a secondary or alternative gas such as oxygen, or any other gas or gases, from, for example: a tube/line from a hospital (or other medical facility) wall supply rotameter; a tube/line from a nearby gas tank; a tube/line from an oxygen concentrator. By providing sub-compartment(s) in the filter, the use of a plurality of separate filters can be avoided. A single, replaceable filter module can be used to filter gases from multiple sources.

(130) By connecting to the alternative gas supply inlet **1011**, the gas supply is not regulated by the valve module. This is practical where the user or medical practitioner wants to manually control the supply of oxygen (or other gas). When not in use, the alternative gas supply inlet may be closed with a cap/lid **1103C** that is arranged to be substantially flush with the panel portion **1103** FIG. 50). If there is nothing connected to the alternative supply inlet **1011**, and it is not closed with a cap/lid, ambient air may also be drawn into the alternative gas supply inlet **1011**.

(131) When the filter module **1001** is installed in the apparatus **10**, the alternative gas supply is located on the top of the apparatus. The user or medical practitioner may visually observe that an alternative gas supply is connected from substantially any point in a room. Additionally, it will be visually apparent to a user whether the filter is installed in the apparatus or missing.

(132) It should be appreciated that, in alternative configurations, the alternative gas supply inlet **1011** may be accessible from the side or rear of the apparatus.

(133) In the form shown, the first sub-compartment gases inlet **1011** comprises an aperture that extends through the upper wall **1019** of the filter body and through an inlet connector **1039**.

Alternatively, the sub-compartment **1007** may be in fluid communication with a plurality of gases inlets **1011**. The sub-compartment **1007** may receive gases from an alternative supply to that of the main compartment, via the gases inlet **1011** and connector **1039**. For example, the sub-compartment **1007** may receive oxygen or another suitable gases or combinations of gases. The

first sub-compartment gases inlet **1011** may receive gases that have not come from a valve module **4001**, **5001**, **6001**, **7001**, **8001**, **9001**, so the gases received from the first sub-compartment gases inlet **1011** are not regulated by the apparatus. For example, the first sub-compartment gases inlet **1011** may receive oxygen from a wall supply rotameter that can be manually adjusted by a user. When an alternative oxygen supply is not connected to the first sub-compartment gases inlet **1011**, ambient air may be drawn through the first sub-compartment gases inlet.

(134) The sub-compartment may be provided in an upper part of the filter body, or may be provided in a different part of the filter body such as a side or lower part of the filter body.

(135) As well as defining the first sub-compartment **1007**, the sub-compartment walls **1023**, **1025**, **1027**, also define a substantially planar sub-compartment gases outlet. The gases outlet of the sub-compartment is provided by the opening between the walls **1023**, **1025**, **1027**, **1019** opposite to the rear wall **1021**. The gases inlet(s) **1011** is/are arranged so that gases enter the first sub-compartment **1007** in a gas flow direction (along a first sub-compartment gas flow inlet axis) that is substantially parallel to the side walls **1023**, **1025** of the sub-compartment, as shown by the top downward directed arrow in FIG. **10**. The gases outlet of the first sub-compartment **1007** is arranged so that gases exit the sub-compartment **1007** in a gas flow direction (along a first sub-compartment gas flow outlet axis) that is offset from the gas flow inlet **1011** axis. The direction of gas flow through the gases outlet may be generally transverse to the direction of gas flow through the gases inlet. In the configuration shown, the gas flow direction through the gas flow outlet of the sub-compartment is substantially perpendicular to the rear wall **1021** of the filter body **1003** and is substantially parallel to the gas flow direction through the gas flow outlet of the main compartment. When viewed from the position of FIG. **12A**, the gas flow direction is out of the page. FIG. **12B** is a perspective view showing the direction of gas flow out of the filter. FIG. **14** is a fluid model showing gases flow through the tapered filter module.

(136) The sub-compartment gas flow outlet could instead be provided in, for example, an end wall of the filter body while still being offset from the first sub-compartment gases inlet **1011**.

(137) The sub-compartment walls **1023**, **1025**, **1027**, provide a barrier to direct all gases from the gases inlet **1011** through the sub-compartment gases outlet and through the filter medium **1051** (described below). Without the sub-compartment **1007**, it would be possible for some gases from the first sub-compartment gases inlet **1011** to pass through the main compartment **1005** and out the inlets **1009** (against the flow of incoming main compartment gases), without passing through the filter medium **1051**. With the configuration with the sub-compartment, once gases have passed from the sub-compartment through the filter medium **1051**, they may then only escape the system if they were to pass back through the filter medium **1051** (against the flow of gases passing through the filter medium) and out the inlets **1009**, **1011**. Therefore, the sub-compartment **1007** substantially enhances the retention and subsequent entrainment of gases in the system by directing all gases from the sub-compartment gases inlet **1011** through the filter medium which ensures all gases are filtered. When the gases entering the system via the sub-compartment gases inlet comprise oxygen, that enhances entrainment of oxygen in the system.

(138) In some configurations, the filter body **1003** may comprise a plurality of sub-compartments located at least partly within the main compartment **1005**. In some configurations, the filter body comprises one sub-compartment, two sub-compartments, or three or more sub-compartments. In some configurations, the filter body **1003** may only have a main compartment **1005** and may not have any sub-compartments. The different sub-compartments may be used to deliver different secondary or alternative gases to the apparatus **10**. By way of example only, one of the sub-compartments may deliver oxygen and one of the sub-compartments may deliver helix to the apparatus **10**. Another example is that one of the sub-compartments may deliver oxygen and one of the sub-compartments may deliver ambient air to the apparatus **10**.

(139) In some configurations, such as that shown for filter **1001** in FIGS. **10** and **11A**, the sub-compartment(s) **1007** is/are located entirely within the main compartment **1005**. Alternatively, in

some configurations, the sub-compartment(s) **1007** is/are located partly externally of the main compartment **1005**. In some configurations, at least one sub-compartment is located entirely within the main compartment **1005** and at least one sub-compartment is located partly externally of the main compartment **1005**.

(140) The filter module **1001** seal(s) about an external periphery of the filter body **1003** to sealingly engage the filter module in the housing of the apparatus. The seals and filter module **1001** are arranged such that gases entering the apparatus are forced to pass through the filter before entering the gas flow path of the apparatus (i.e. before passing to the motor and/or sensor module **400**). That is, the housing has a gases outlet for delivering a flow of gas to the patient, a gases inlet, and a sealed gases path between the gases inlet and the gases outlet, where the sealed gases path comprises the filter to filter gases that have been received from the first gases inlet. It will be understood that the filter comprises the filter body, the gases inlet, the gases outlet, and the filter medium that is arranged to filter gases in, or exiting, the filter body.

(141) An upper part of the filter body comprises a transverse upper body portion **1031**. An underside of the transverse upper body portion **1031** provides the wall **1019**. An annular recess **1032** is provided around the periphery of the upper body portion **1031** and is arranged to receive a soft seal such as an O-ring seal or 'wiper' seal **1033**. The wiper seal may be integrally formed with the upper body portion **1031**. For example, the wiper seal **1033** may be formed as an outwardly projecting flange of the body portion material of the filter. The thin material allows sufficient flexibility to form the wiper seal. As another example, the upper body portion **1031** may comprise a compliant material that is overmoulded onto the remainder of the filter body, and that comprises the seal **1033** and optionally the components **1037** and **1039**. As another example, the seal **1033** may comprise a compliant material that is overmoulded onto the upper body portion **1031**. In some configurations, the wiper seal **1033** may taper outwardly; i.e., an outward portion of the wiper seal **1033** may be thinner than a more inward portion of the wiper seal. The soft seal seals between the upper body portion **1031** and the wall of the filter receptacle **300** when the filter body is positioned in the filter receptacle **300**, to provide sealing engagement between the filter and the filter receptacle and to inhibit bacteria entry into the filter.

(142) A lower part of the filter body comprises a transverse lower body portion **1035**. An upper side of the transverse lower body portion **1035** provides the wall **1017**. An annular recess **1036** is provided around the periphery of the lower body portion **1035** and is arranged to receive a soft seal such as an O-ring seal or 'wiper' seal. The wiper seal may be integrally formed with the lower body portion **1035**. For example, the lower wiper seal may be formed as an outwardly projecting flange of the body portion material of the filter. The thin material allows sufficient flexibility to form the wiper seal. As another example, the lower body portion **1035** may comprise a compliant material that is overmoulded onto the remainder of the filter body, and that comprises the seal. As another example, the seal may comprise a compliant material that is overmoulded onto the lower body portion **1035**. In some configurations, the lower wiper seal may taper outwardly; i.e., an outward portion of the lower wiper seal may be thinner than a more inward portion of the wiper seal. The soft seal seals between the lower body portion **1035** and the wall of the filter receptacle **300** when the filter body is positioned in the filter receptacle **300**, to provide sealing engagement between the filter and the filter receptacle and to inhibit bacteria entry into the filter.

(143) As can be seen from FIG. **11B**, the upper and lower body portions **1031**, **1035** are deeper than the portion of the body that houses the main compartment **1005** and sub-compartment **1007**, so that space is provided between the gases outlet ports of the main compartment **1005** and the sub-compartment **1007** and filter medium **1051** (described in more detail below) and the wall of the filter receptacle **300**. That enables gases to flow out of the main compartment **1005** and sub-compartment **1007** and through the filter medium **1051**, in the filter receptacle **300**, and out through the aperture **208** to be delivered to the motor and/or sensor module **400**.

(144) The filter module comprises a filter module top panel **1101** with a panel portion **1103**. The

filter module top panel is attached or attachable to the filter body. As shown in FIG. 2A, the left side upper wall **114** of the upper chassis **102** of the main housing comprises a recess **114R** to receive the panel portion **1103** of the filter module top panel.

(145) The upper body portion **1031** comprises a plurality of snap-fit connectors **1037** for permanently engaging with complementary snap-fit connectors **1105** on the filter module top panel **1101**. The filter body **1003** and the top panel **1101** are moulded separately and then permanently assembled together. The connectors **1037** are arranged to be received within the connectors **1105** of the top panel **1101** as shown in FIG. 10, and the snap-fit connectors **1105**, **1037** are provided with positive engagement features such as annular projections and/or recesses to enable the snap-fit between the connectors. The snap-fit connectors **1105** extend downwardly from the underside of the panel portion **1103** of the top panel **1101**. In some configurations, the filter top panel is attachable to the filter body by way of a snap fit, clips, fasteners, or other suitable attachments. Alternatively, the filter top panel **1101** may be integrally moulded with the filter body **1003**.

(146) As shown in FIGS. 3A and 4, the panel portion **1103** of the filter top panel **1101** is arranged to be substantially flush with the main housing of the apparatus, and in particular with the left side wall **114**, when the filter **1001** is engaged with the housing.

(147) The filter top panel **1101** is made from the same material as an adjacent portion of the housing of the apparatus, for example as the left side wall **114** of the upper chassis. In some configurations, the filter top panel **1101** and the left side wall **114** of the upper chassis is made of polycarbonate or another suitable polymeric material.

(148) In some configurations, the filter top panel **1101** comprises a handling feature to aid in insertion and/or removal of the filter module **1001** from the filter receptacle **300** of the housing of the apparatus, such as when lifting the filter **1001** out of engagement with the filter receptacle **300**. In some configurations, the filter handling feature comprises a ridge, groove, or grip. The filter handling feature may be provided at a periphery of the panel portion **1103** of the filter top panel **1101**. For example, the filter handling feature may be provided at a portion of the panel portion **1103** of the filter top panel that is adjacent the angled upper chassis surface **130** that is shown in FIG. 4, to provide access to the handling feature. However, the filter handling feature may be provided elsewhere on the filter top panel **1101**. In some configurations, the filter top panel comprises a plurality of filter handling features.

(149) An alternative gas supply connector **1039** is in fluid communication with the sub-compartment and projects upwardly from the upper body portion **1031** of the filter body **1003** and provides an alternative gas supply inlet into the filter body **1003**.

(150) That alternative gas supply inlet may receive oxygen, or any other gas, from, for example: a tube/line from a hospital (or other medical facility) wall supply rotameter; a tube/line from a nearby gas tank; a tube/line from an oxygen concentrator.

(151) By connecting to the alternative gas supply inlet, the gas supply is not regulated by the valve module. This is practical where the user or medical practitioner wants to manually control the supply of oxygen or other gas. When not in use, the alternative gas supply inlet may be closed with a closure such as a cap or lid (not illustrated).

(152) If there is nothing connected to the alternative supply inlet, and it is not closed with a closure, ambient air may also be drawn into it.

(153) When the filter module **1001** is installed in the apparatus, the alternative gas supply is located on the top of the apparatus. The user or medical practitioner may visually observe that an alternative gas supply is connected from any point in a room.

(154) It should be appreciated that, in alternative configurations, the alternative gas supply inlet may be accessible from the side or rear of the apparatus.

(155) The connector **1039** comprises a through-passage that provides the gases inlet **1011** for the first sub-compartment **1007**. The alternative gas supply inlet connector **1039** is arranged to be fluidly connected to an alternative gas supply line. In the form shown, the connector **1039** is an

elongate tapering connector suitable for releasably connecting semi-rigid gas supply tubes which do not have a complementary end connector. Such an elongate tapering connector may include one or more gas supply line retention enhancement features. For example, the connector may comprise a barb at or adjacent and upper end of the gas supply line connector. One example is 'Christmas tree' type connector with a plurality of barbs, for example. The connector could alternatively be a different configuration. In the event that the connector **1039** breaks (i.e. due to excessive force being applied to the alternative gas supply line), the filter module **1001** is advantageously replaceable without having to service the whole apparatus.

(156) As shown in FIG. **11B**, the filter top panel **1101** comprises an annular wall **1107** that extends downwardly from the panel portion **1103** and that forms an opening **1109** that exposes and protectively surrounds the gas supply line connector **1039**.

(157) As shown in FIG. **41**, a filter engagement tab **1071** with a projection **1073** extends from the bottom of the filter body **1003**. When the filter **1001** is engaged in the filter receptacle **300**, the engagement tab **1071** engages a retention block **330**, which is integrally formed in the lower chassis **202** as shown in FIG. **41**. The filter engagement tab **4071** secures the filter module in place in the apparatus. The securement is such that the filter module will not be accidentally removed from the apparatus if a gas line attached to the alternative gas supply connector **1039** is pulled. A release tab **4071** with a projection **4073**, provided on the valve carrier **4051** that is described in more detail below with FIGS. **17**, **18**, and **19**, may be pressed to displace the engagement tab **1071** from the retention block **330** and allow removal of the filter module from the filter receptacle **300**.

Therefore, the filter module release features can be formed as part of the filter module and valve module, without requiring additional components. With reference to FIGS. **53** to **55**, the filter is released by pushing a release tab **13048** (also feature **4071** of FIG. **41**).

(158) The filter body may be made from polypropylene or any other suitable material.

(159) Referring to FIGS. **11B** and **12**, a filter medium **1051** is associated with both the main compartment **1005** and the sub-compartment **1007**, and is arranged to filter gases in, or exiting, the main compartment **1005** and the sub-compartment **1007**. In the form shown, the filter medium **1051** covers or spans the main compartment **1005** and the sub-compartment **1007**. In configurations with a plurality of sub-compartments, the filter medium may span the main compartment and the plurality of sub-compartments.

(160) In the configuration shown, the filter medium **1051** is located on an external face of the filter body to filter gases exiting the main compartment **1005** via the main compartment gases outlet, and the sub-compartment **1007** via the sub-compartment gases outlet. Alternatively, in some configurations the filter medium **1051** may be positioned at least partly within the main compartment **1005** and the sub-compartment(s) **1007** to filter gases In the main compartment and the sub-compartment(s).

(161) The filter medium may be an electrostatic filter medium. The electrostatic filter medium may be formed from a synthetic material such as spun polypropylene which develops an electrostatic charge as air/gas passing over the filter fibres creates friction. The electrostatic charge attracts dust, particulates, pollen, dust, mold spores etc—so is particularly suitable for effectively capturing respiratory irritants. Alternatively, other synthetic electrostatic filter medium material(s), other than polypropylene, may be employed.

(162) During the ultrasonic welding process, the filter medium and the filter body both melt into each other to create the sealed edge. The materials may be the same (i.e. polypropylene), or could have different polymeric materials, such as polyethylene or polyester filters.

(163) Alternatively, non-electrostatic filter medium material(s) may be employed. Non-electrostatic filters remove contaminant by a simple mechanical sieving effect—where a contaminant particle will not pass through openings smaller than the size of the contaminant particle itself.

(164) In some configurations, the filter medium **1051** comprises substantially the same material as the filter body **1003**. In some configurations, the filter body **1003** comprises polypropylene material

or other suitable polymeric or synthetic material(s), and the filter medium **1051** comprises spun polypropylene or other suitable polymeric or synthetic material(s).

(165) In some configurations, the filter medium **1051** comprises a different material to the material of the filter body **1003**. In some configurations, the filter medium **1051** comprises wool fibres. The wool may act as an electrostatic filter medium, as described above. When using a natural fibre, such as wool or cotton, the filter medium does not melt, and instead it would be largely the filter body melting into the filter medium.

(166) When suitable compatible materials are used, the filter medium **1051** may be ultrasonically welded to the filter body **1003**, as shown schematically in FIG. **13**. The examples given above (spun polypropylene, polyethylene or polyester filters, wool fibres, and cotton fibres) are examples of suitable materials of the filter medium **1051** that may be ultrasonically welded to the filter body **1003**. The filter medium is ultrasonically welded to the at least one main compartment wall **1013**, **1015**, **1017**, **1019** and the at least one sub-compartment wall **1023**, **1025**, **1027**. The main compartment wall(s) **1013**, **1015**, **1017**, **1019** and the sub-compartment wall(s) **1023**, **1025**, **1027** are shaped to provide a large ultrasonic weld area to provide a stable base for the ultrasonic weld and an increased area for the ultrasonic weld, provide enhanced strength of the ultrasonic weld, and avoid gaps between the filter medium and the filter body. The weld area is larger than an area provided by only the perimeter of the filter body. The top left portion of FIG. **13** shows the filter medium **1051** being ultrasonically welded to a substantially flattened 'n'-shaped wall formation **1023n**, **1025n**, **1027n** of the walls **1023**, **1025**, **1027** of the sub-compartment, between an ultrasonic sonotrode **1053** and anvil **1055**. The bottom left portion of FIG. **13** shows the filter medium **1051** being ultrasonically welded to a flange portion **1013f**, **1015f**, **1017f**, **1019f** of the walls **1013**, **1015**, **1017**, **1019** of the main compartment, between an ultrasonic sonotrode **1053** and anvil **1055**. If the same material is used for the filter medium and the filter body, the bond formed during ultrasonic welding is strong due to both bodies having a common molecular structure. Ultrasonic welding is advantageous to ensure that the filter medium is sealed with the filter body without gaps. It also avoids the bulk of mechanical clips or fasteners, and avoids the use of adhesives.

(167) Rather than being ultrasonically welded to the filter body **1003**, the filter medium could be permanently attached to the filter body in a different way, such as by using adhesive or mechanical fasteners for example. Alternatively, the filter medium may be releasably attached to the filter body by means of mechanical fasteners, releasable clips, or the like. Alternatively, the filter medium may be overmoulded onto the filter body.

(168) At least a portion of the main compartment **1005** tapers inwardly such that a portion of the main compartment spaced further from the main compartment gases inlet **1009** has a smaller dimension than a portion of the main compartment adjacent the main compartment gases inlet **1009**. Incoming gases may thereby be deflected substantially transversely toward/through the filter medium **1051**. Substantially the entire main compartment **1051** may taper inwardly. In the form shown in FIGS. **13** and **14** for example, the rear wall **1021** of the filter body **1003**, which is positioned on an opposite face of the main compartment to the filter medium, is angled at an angle α relative to the plane of the main compartment gases outlet and the filter medium **1051**, to provide the tapering of the main compartment. In some configurations, the angle α may be more than 0° and up to about 45° , or may be more than 0° and up to about 40° , or may be more than 0° and up to about 30° , or may be more than 0° and up to about 20° , or may be more than 0° and up to about 10° , or may be more than 0° and up to about 5° , or may be between about 1° and about 4° , or may be between about 2° and about 3° . The angled wall deflects incoming gases toward the filter medium and may aid in providing even distribution of gases across the filter medium. In an alternative configuration, only a small part of the main compartment tapers inwardly. For example, in that configuration, part of the rear wall **1021** may be parallel to the filter medium, and part of the rear wall may be angled relative to the filter medium. In an alternative configuration, the main compartment may not be tapered.

(169) The rear wall of the main compartment of the filter may optionally angle inwardly from bottom to top. The angled wall deflects incoming oxygen and/or air toward the filter medium.

(170) Without the angled rear wall **1021** some oxygen and/or air may enter the main compartment **1005** from the inlets **1009**, deflect off the top and side walls of the main compartment and recirculate back down toward the inlets **1009**. Therefore, the angled rear wall **1021** may aid in the retention and subsequent entrainment of gases in the system by reducing or preventing recirculation, and subsequent loss, of gases from the main compartment **1005**. The angled rear wall **1021** may additionally aid in directing incoming air and oxygen evenly across the surface area of the filter.

(171) In an embodiment having sub-compartment(s), at least a portion of the sub-compartment spaced further from the sub-compartment gases inlet **1011** may have a smaller dimension than a portion of the sub-compartment adjacent the sub-compartment gases inlet **1011**, to deflect gases substantially transversely toward/through the filter medium **1051**. When the sub-compartment gases inlet **1011** is positioned opposite to the main compartment gases inlet **1009**, the angles of taper of the sub-compartment and main compartment may be opposite to each other. Alternatively, the sub-compartment gases inlet may be positioned such that the rear wall of the sub-compartment may be co-incident to or co-planar with the rear wall of the main housing. The options outlined above for the main compartment also apply to the sub-compartment(s).

(172) The filter module **1001** is also configured to minimise pressure drop by having one or more of: small gases inlets area to large gases outlets area; radiuses/rounded edges in the gases inlets and main compartment to smooth flow, particularly around the smallest gases inlet(s).

(173) FIGS. **15** and **16** show a second configuration filter module **2001**. Unless described below, the features, functionality, options, and advantages are all as outlined above for the first configuration, and like reference numerals indicate like parts with **1000** added to each numeral.

(174) This filter module comprises a second sub-compartment **2041** at least partly within the main compartment **2005**. In this configuration, the main compartment **2005** forms a first compartment, the first sub-compartment **2007** forms a second compartment, and the second sub-compartment **2041** forms a third compartment. The second sub-compartment **2041** is arranged to receive gas from a second sub-compartment gases inlet **2045** in a lower portion **2035** of the filter body **2003**; for example, oxygen from the valve module. In this configuration, the main compartment **2005** may receive ambient air.

(175) The wall(s) **2043**, **2013**, **2017** of the second sub-compartment form a substantially planar gases outlet from the second sub-compartment, through which gases can exit the second sub-compartment in a direction that is substantially parallel to the gas flow direction through the gases outlets of the main compartment **2005** and the first sub-compartment **2007**. The filter medium **2051** spans the gases outlet of the second sub-compartment. The second sub-compartment may have a tapered configuration as described for the first sub-compartment.

(176) The filter module **2001** of the second configuration is suitable for use with a valve module **7001** such as that shown in FIGS. **28** to **30** that has an oxygen hood/duct **7063** which, in use, is in fluid communication with the gases inlet **2045**. The oxygen hood/duct directs substantially all oxygen or other gases from the valve manifold outlet(s) **7019** of the valve module **7001** directly into the second sub-compartment, thereby reducing or preventing the loss of oxygen and enhancing entrainment efficiency.

(177) The walls **2043** of the second sub-compartment provide a barrier to direct all oxygen or other gases from the oxygen hood/duct **7063** through the filter medium **2051**.

(178) The features, functioning, and options for the second sub-compartment **2041** may be the same as the first sub-compartment **1007**, **2007**.

(179) Air and oxygen are entrained together after passing through the filter medium **2051**, which spans the main compartment **2005**, first sub-compartment **2007**, and second sub-compartment **2041**.

(180) Without the second sub-compartment, it would be possible for some portion of oxygen from the valve module **7001** to pass into the main filter compartment **2005**, deflect off the top and side walls of the main filter compartment **2005**, recirculate back down toward and out the inlets (against the flow of incoming air), without passing through the filter medium **2051**. With the configuration shown, once oxygen has passed from the second sub-compartment through the filter medium **2051**, it may then only escape the system if it was to pass back through the filter medium **2051** (against the flow of gases passing through the filter medium) and out the gases inlets.

(181) Therefore, the second sub-compartment substantially enhances the retention and subsequent entrainment of oxygen in the system by directing all oxygen from the oxygen hood/duct **7063** through the filter medium **2051**. The second sub-compartment therefore enhances the reliability and consistency of the oxygen entrainment.

(182) The slope/angle/taper of the rear wall of the second sub-compartment may be coincident with that of the rear wall **2021** of the main compartment **2051**. Alternatively, the rear wall of the second sub-compartment may be parallel with the filter medium.

(183) FIGS. **38** to **40** show a third configuration filter module **3001**. Unless described below, the features, functionality, options, and advantages are all as outlined above for the second configuration, and like reference numerals indicate like parts with **1000** added to each numeral.

(184) The third configuration filter module **3001** includes all the features of the second configuration **2001**, including a second sub-compartment **3041** located within the main filter compartment **3005**. The second sub-compartment is in fluid communication with a filter extension duct **3046** that extends from the base of the filter body **3003**. The duct **3046** may be integrally formed with the filter body **3003** or is separately formed from the filter body **3003**. The duct **3046** defines the second sub-compartment gases inlet **3045**.

(185) The third configuration filter module **3001** is suitable for use with a valve module **9001** configured to sealingly and fluidly engage the filter extension duct **3046**, such as that shown in FIG. **33** to **37D** for example. The filter extension duct **3046** receives all oxygen or other gas from the valve manifold gases outlet **9019**, to which it is sealingly engaged. In this configuration, the sub-compartment **3041** is sized relative to the main filter compartment **3005** to maximise the area for the ambient air to pass through filter. As the valve module **9001** sealingly and fluidly engages the filter extension duct **3046**, the area of the sub-compartment **3041** can be smaller than if the valve module was not sealingly engaged with the filter extension duct.

(186) The walls **3043** of the second sub-compartment **3041** provide a barrier to direct all oxygen from the filter extension duct **3046** through the filter medium **3051**. Air and oxygen is entrained together after passing through the filter medium.

(187) Without the second sub-compartment **3041**, it would be possible for some portion of oxygen from the valve module **9001** to pass into the main filter compartment, deflect off the top and side walls of the main filter compartment, recirculate back down toward and out the inlets (against the flow of incoming air), without passing through the filter medium **3051**.

(188) With the configuration shown, once oxygen has passed from the second sub-compartment **3041** through the filter medium **3051**, it may then only escape the system if it was to pass back through the filter medium (against the flow of gases passing through the filter medium) and out the inlets.

(189) Therefore, the second sub-compartment **3041** substantially enhances the retention and subsequent entrainment of oxygen in the system by directing all oxygen received via the filter extension duct through the filter medium **3051**. The second sub-compartment therefore further enhances the reliability and consistency of the oxygen entrainment.

(190) The slope/angle/taper of the rear wall of the second sub-compartment **3041** may be coincident with that of the rear wall **3021** of the main compartment **3005**. Alternatively, the rear wall of the third compartment may be parallel with the filter medium.

(191) This configuration also differs in that the snap-fit connectors **3105**, **3037** provide a non-

permanent attachment of the filter body **3003** to the filter top panel **3101**. In this configuration the snap-fit connectors **3037** comprise resilient upstands with inwardly-directed projections **3037P**, and the projections are configured to be received in complementary recesses **3105R**. The engagement between the snap-fit connectors **3105**, **3037** will be adequate to allow the filter module **3001** to be removed from the filter receptacle **300** by lifting via the top panel **3101**. However, when the filter module is not engaged with the filter receptacle **300**, the upstands can be flexed to disconnect the filter body **3003** from the filter top panel **3101**, so the filter body can be replaced without requiring replacement of the filter top panel.

(192) FIG. **46** shows a filter body **11003** of a fourth configuration filter module. The other components of the fourth configuration filter module are not shown in the drawings, but include all the features of the third configuration. The filter body **11003** of the fourth configuration filter module includes all the features of the filter body **3003** of the third configuration filter module **3001**, including a second sub-compartment **11041** located within the main filter compartment **11005**.

(193) In this configuration, at least a portion of the first sub-compartment **11007** tapers inwardly such that a portion of the first sub-compartment **11007** spaced further from the first sub-compartment gases inlet **1111** has a smaller dimension than a portion of the first sub-compartment **11007** adjacent the first sub-compartment gases inlet **1111**. With reference to FIG. **46**, a depth of the first sub-compartment **11007** spaced further from the first sub-compartment gases inlet **1111** is shallower than a portion of the first sub-compartment **11007** adjacent the first sub-compartment gases inlet **1111**. At least a portion of the second sub-compartment **11041** tapers inwardly such that a portion of the second sub-compartment **11041** spaced further from the second sub-compartment gases inlet **11045** has a smaller dimension than a portion of the second sub-compartment **11041** adjacent the second sub-compartment gases inlet **11045**. With reference to FIG. **46**, the depth of the second sub-compartment **11041** spaced further from the second sub-compartment gases inlet **11045** is shallower than a depth of the second sub-compartment **11041** adjacent the second sub-compartment gases inlet **11045**. These tapers decrease the pressure drop and noise of the gas (for example, oxygen) as it flows through the sub-compartments **11007**, **11041**.

(194) In this configuration, the snap-fit connectors **11037** provide a non-permanent attachment of the filter body **11001** to the filter top panel. In this configuration the snap-fit connectors **11037** comprise resilient upstands with outwardly-directed projections **11037P**, and the projections are configured to be received in complementary recesses. The engagement of the snap-fit connectors **11037** will be adequate to allow the filter module **11001** to be removed from the filter receptacle **300** by lifting via the top panel, in a similar manner to the third configuration of the filter module.

(195) Adjacent each snap-fit connectors **11037** is a spacer **11037S**. The spacers **11037S** ensure the position of the filter is correct so that the filter is not squeezed over to one side with the seal being broken or leaking on the other side.

(196) The rear wall **11021** of the filter body **11003** has a pair of projections **11090** that provide an area for attaching the filter medium to the filter body **11003**. The projections are preferably ultrasonic weld features that provide increased surface area for attaching the filter medium **11003**. The projections **11090** are positioned generally centrally along the length of the filter body **11003** and are spaced apart from each other across the width of the filter body **11003**. The projections **11090** are shaped as a cross. The projections **11090** support the filter medium to help achieve a consistent filter height. The projections **11090** are integrally moulded with the filter body **11003**. The projections **11090** may be placed elsewhere on the filter body **11003**, there may be only one moulded projection, there may be three or more moulded projections, the moulded projections may have other shapes. Other shapes include circles or rectangles, for example. The projections have been described as providing ultrasonic weld features. However, the projections may also be used with other attachment mechanisms, such as adhesive.

(197) As described In relation to the first configuration filter module, the fourth configuration filter

module may have a seal **11033** comprising a compliant material that is overmoulded onto the upper body portion **11031**. In some configurations, the wiper seal **11033** may taper outwardly; i.e., an outward portion of the wiper seal **11033** may be thinner than a more inward portion of the wiper seal. The soft seal seals between the upper body portion **11031** and the wall of the filter receptacle **300** when the filter body is positioned in the filter receptacle **300**, to provide sealing engagement between the filter and the filter receptacle and to inhibit bacteria entry into the filter.

(198) A lower part of the filter body comprises a transverse lower body portion **11035**. An upper side of the transverse lower body portion **11035** provides the wall **11017**. An annular recess **11036** is provided around the periphery of the lower body portion **11035** and is arranged to receive a soft seal such as an O-ring seal or 'wiper' seal. The wiper seal may be integrally formed with the lower body portion **11035**. For example, the lower wiper seal may be formed as an outwardly projecting flange of the body portion material of the filter. The thin material allows sufficient flexibility to form the wiper seal. As another example, the lower body portion **11035** may comprise a compliant material that is overmoulded onto the remainder of the filter body, and that comprises the seal. As another example, the seal may comprise a compliant material that is overmoulded onto the lower body portion **11035**. In some configurations, the lower wiper seal may taper outwardly; i.e., an outward portion of the lower wiper seal may be thinner than a more inward portion of the wiper seal. The soft seal seals between the lower body portion **11035** and the wall of the filter receptacle **300** when the filter body is positioned in the filter receptacle **300**, to provide sealing engagement between the filter and the filter receptacle and to inhibit bacteria entry into the filter.

(199) The following outlines exemplary areas of gases inlets and gases outlets of the third configuration filter module **3001**, with reference to FIG. 40.

(200) In some configurations, a ratio of the area A of the first sub-compartment **3007** gases inlet **3011** to the area B of the first sub-compartment gases outlet may be between about 1:5 and about 1:80, may be between about 1:10 and 1:40, and may be about 1:20. For example, area A may be 15 square millimetres and area B may be 75 square millimetres, or area A may be 4 square millimetres and area B may be 320 square millimetres, or area A may be 7 square millimetres and area B may be 140 square millimetres.

(201) In some configurations, a ratio of the area D of the main compartment **3005** gases inlet **3009** to the area C of the main compartment **3005** gases outlet may be between about 1:10 and about 1:40, may be between about 1:15 to about 1:30, may be between about 1:20 and about 1:25, and may be about 1:22.7. For example, area D may be 400 square millimetres and area C may be 4000 square millimetres, or area D may be 150 square millimetres and area C may be 6000 square millimetres, or area D may be 220 square millimetres and area C may be 5000 square millimetres.

(202) In some configurations, a ratio of the area F of the second sub-compartment **3041** gases inlet **3045** to the area E of the second sub-compartment **3041** gases outlet may be between about 1:5 and about 1:80, may be between about 1:10 and about 1:40, may be between about 1:20 and about 1:25, and may be about 1:23.3. For example, area F may be 12 square millimetres and area B may be 60 square millimetres, or area F may be 3 square millimetres and area E may be 240 square millimetres, or area F may be 4.5 square millimetres and area E may be 105 square millimetres.

(203) While these exemplary areas and ratios are described with reference to the third configuration filter module **3001**, they are also applicable to the other configuration filter modules described herein. By providing filters **1001**, **2001**, **3001**, **11001** with relatively large gases outlets and relatively small gases inlets, pressure drop across the filter(s) is minimised.

(204) In some configurations, the filter may be a double-sided filter, with opposed gases outlets on opposite sides of the filter body. Filter medium(s) may be provided on two opposing faces of the filter to filter gases exiting the two opposed gases outlets from the compartments/sub-compartments. Air and/or gases may exit the filter body on the opposing sides/of the filter module. This may further reduce pressure loss and increase the filter life due to the increased filter surface area. In some configurations, the ratios may be double those described above.

(205) In the configurations shown, a 'sheet' of filter medium is provided on a face of the filter body. Alternatively, the filter medium may be pleated to provide additional filter medium surface area.

(206) In the form shown, a main compartment and a second compartment are provided in the filter body. A function of the second compartment is to prevent oxygen from the alternative oxygen supply inlet from passing out the inlets in the bottom of the main compartment of the filter body. The compartments also function to dampen noise generated by turbulence (i.e. as gases pass through the valve manifold or filter module inlets etc) by directing the gases through the filter medium.

(207) Alternatively, a non-closed compartment, baffle(s), barriers, channels, or the like, may be employed within the main compartment to redirect or recirculate incoming oxygen from the alternative supply inlet to a similar effect.

(208) The described filters **1001**, **2001**, **3001**, **11001** are able to filter gases from multiple sources, which avoids the use of multiple filters for different sources. Filter configurations having gases inlet ports located in different parts of the filter (e.g. the top and bottom of the filter body) provide particular versatility by enabling coupling of gases sources from above and below the apparatus housing.

4. Valve Module

(209) FIGS. **2A**, **2B**, **3B**, **4**, **6**, **10**, and **17** to **22** show a first configuration valve module **4001**. The valve module **4001** controls the flow of oxygen and/or other gases entering the gas flow path of the apparatus **10**, and enables the apparatus **10** to regulate the proportion of oxygen entrained in the airflow. The valve module is formed as a modular unit for ease of manufacture, assembly, servicing, or replacement, for example in the event of malfunction, routine maintenance, or future upgrade/improvement.

(210) The valve module **4001** inserts vertically In an upward direction into the valve module receptacle **306** in the lower chassis **202** of the main housing. In alternative configurations, the valve module may be insertable In a different direction into the housing, such as a forward direction, downward direction, rearward direction, or side direction. The valve module **4001** is removably engageable with the main housing of the apparatus, such that the valve module **4001** is substantially received in the housing and is accessible from the exterior of the housing. Part of the valve module **4001** is arranged to be substantially flush with an external wall of the housing when the valve module is removably engaged with the housing.

(211) Because the valve module is modular and is accessible from the exterior of the housing, the valve module can be replaced without significant disassembly of the apparatus **10** and without compromising seals of the housing of the apparatus. Because the valve module **4001** is substantially received within the housing, when the valve module is engaged with the housing it becomes integrated with the housing and does not increase the size or bulk of the housing. Additionally, the components of the valve module such as the valve **4003** and valve manifold **4011** described below are protected in use because they are positioned within the valve carrier **4051** and main housing of the apparatus in use. This configuration significantly reduces the likelihood of damage of the valve module and valve module components if the apparatus **10** is inadvertently knocked or dropped.

(212) The valve module comprises a flow control valve **4003** that is arranged to control a flow of gas through a valve manifold **4011**. The valve is arranged to control a flow of gas into part of the apparatus. For example, the valve may be arranged to control a flow of gas to a filter module **1001**, **2001**, **3001**, **11001**. Alternatively, the valve **4003** may be arranged to control a flow of gas to another part of the apparatus. The valve module **4001** and filter module **1001**, **2001**, **3001**, **11001** are positioned upstream of the blower **402** and motor and/or sensor module **400**. In some embodiments, the valve module **4001** and filter module **1001**, **2001**, **3001**, **11001** are positioned downstream of the blower **402**.

(213) The valve **4003** comprises a cylindrical body **4005** and a valve member in the body.

(214) The flow control valve could be a solenoid valve, could be motor-driven, or could be piezo-operated for example.

(215) In a solenoid valve, the valve member is actuated between open and closed positions. The solenoid valve may be a proportional valve. The extent of gas flow through the valve (i.e. due to the size of the valve opening) is relative to the electrical current supplied to the valve.

(216) Alternatively, the solenoid valve may be controlled with a modulated input signal, so that the valve is modulated between open and closed positions.

(217) The valve **4003** could be a needle valve, plunger valve, gate valve, ball valve, butterfly valve, globe valve, etc. The valve may be of the pressure compensated type.

(218) In some configurations, the valve is a normally-closed valve; that is, the valve is closed when powered off. That will prevent a connected gas supply line continuously releasing oxygen or other gas when the apparatus is powered off. In some alternative configurations, the valve is a normally-open valve.

(219) In some configurations, the valve **4003** is an electrically actuated proportional solenoid valve. For example, the valve may be a μ Prop valve available from Staiger GmbH & Co. KG of Erligheim, Germany, may be an Asco 202 series Preciflow valve available from Emerson/Asco Valves of New Jersey, or may be any other suitable type of valve.

(220) The valve may have a coaxial inlet-outlet configuration.

(221) The valve module **4001** comprises a valve manifold **4011** which has a body **4013** defining a gas flow path **4015** between a valve manifold gases inlet **4017** and one or more valve manifold gases outlets **4019**. The gases inlet **4017** of the valve manifold is axially located at or toward an end of the valve manifold. In some configurations the valve manifold **4011** has a single gases outlet **4019**, which is radially located on the valve manifold. In some configurations, the valve manifold **4011** comprises a plurality of valve manifold gases outlets **4019** that are radially located about the valve manifold. The valve manifold outlets **4019** are arranged to deliver gases from the valve manifold gases inlet **4017** to a gases inlet of the filter module **1001**, **2001**, **3001**, **11001**. The radial arrangement of outlet(s) **4019** assists with directing oxygen (or other gas) towards the filter module, minimising loss of oxygen and enhancing entrainment efficiency. The valve **4003** is arranged to control a flow of gas from the valve manifold gases inlet **4017** to the valve manifold gases outlet(s) **4019**. When the valve is 'closed', gas flow from the gases inlet **4017** to the gases outlet(s) **4019** is prevented. When the valve is 'open', gas flow from the gases inlet **4017** to the gases outlet(s) **4019** is enabled.

(222) An end **4018** of the valve manifold **4011** opposite to the gases inlet receives and sealingly engages with the valve **4003** such that the valve and valve manifold are in fluid communication. Referring to FIG. 20, the end **4018** comprises a flange **4023** to mount to the valve. The flange **4023** has apertures **4023A** to receive fasteners **4023F** to fasten the manifold to the valve **4003**. O-ring(s) may be provided about the periphery of the interface between the valve **4003** and the valve manifold **4011** to sealingly engage the valve with the valve manifold.

(223) The valve manifold **4011** has a shape that is complementary to the shape of the valve **4003**. In some configurations, the valve manifold **4011** has a substantially cylindrical body, and the valve **4003** has a substantially cylindrical body. Alternatively, the valve manifold and valve may have different shapes, such as block, square, rectangular, or non-cylindrical. The configuration shown is lighter and cheaper to manufacture than a heavy block manifold. For example, the substantially cylindrical manifold body may be formed from a continuous cylindrical rod that is fed into an automatic production machine. The valve manifold may be made using any suitable technique, such as CNC lathe or mill production for example.

(224) The valve manifold **4011** directs/disperses oxygen from the valve via radially located gases outlets **4019**. In some embodiments, a single gases outlet **4019** is provided in the valve manifold. As oxygen passes through the outlet(s), noise is generated. Because the apparatus may be used in

medical and/or home environments in close proximity to the patient, it is desirable to minimise the noise produced.

(225) Sound frequency and volume depend on the shape and number of oxygen outlets and the relationship therebetween. The radial valve manifold gases outlet(s) **4019** may be aeroacoustically shaped to reduce noise. For example, as shown in FIG. **21**, the valve manifold gases outlet(s) may be one or, or a combination of, cylindrical through-holes **4019A**, frustoconical **4019B**, or flared **4019C** in shape. The frustoconical and flared shapes may be such that the cross-sections enlarge in the direction of gas flow through the outlet(s) **4019**.

(226) Additionally, or alternatively, a hood, duct, or channel may be formed around, in proximity to, or in fluid communication with the valve manifold outlet(s) **4019** in order to reduce noise. Additionally and/or alternatively, foam, or the like, may be placed around the valve manifold, in proximity to the valve manifold outlets, to reduce noise.

(227) A small filter may be provided inside the valve manifold gases inlet **4017** inlet to prevent the introduction of dust or particulates into the valve.

(228) An end of the valve manifold corresponding to the gases inlet **4015** is arranged to receive and connect to a connector **4031**. In the form shown, the connector **4031** is a swivel connector. Alternatively, the connector **4031** may be arranged such that a gases inlet **4033** of the connector can move in a different way, such as a translational movement or pivoting movement for example.

(229) The valve manifold and swivel connector may be threaded to engage the components together. The swivel connector **4031** has a gases inlet **4033** that is oriented substantially transversely relative to a longitudinal axis LA of the valve manifold, and that is in fluid communication, by a gas flow path **4037**, with a swivel connector gases outlet **4039**. The gases inlet **4033** of the swivel connector is formed in a transversely extending conduit/coupling **4035** that is fluidly connectable to a gas supply line. For example, the conduit/coupling **4035** may connect to a gas supply line connector to deliver gases such as oxygen to the valve manifold. The gas supply line connector can be chosen depending on the country of use; for example, DISS and NIST medical gas connectors would typically be used in USA and Europe respectively. The swivel connector **4031** is arranged to provide a fluid connection between the gas supply line and the gases inlet **4017** of the valve manifold.

(230) With reference to FIG. **10**, the portion of the swivel connector carrying the gases inlet **4033** is arranged to rotate about the portion of the swivel connector carrying the gases outlet **4039**, about the longitudinal axis LA of the valve manifold **4011**. The swivelling structure is self-contained in the swivelling connector. Suitable bearings, seals, and aperture are provided between the two portions of the swivel connector to enable that rotation to occur.

(231) The gases inlet **4033** of the swivel connector may be oriented substantially perpendicularly relative to the longitudinal axis LA of the valve manifold as shown. Alternatively, the gases inlet **4033** could be oriented at a different substantially transverse angle relative to the longitudinal axis LA of the valve manifold.

(232) In some configurations, the gases inlet of the swivel connector is rotatable through up to about 190 degrees about the longitudinal axis of the valve manifold, or through up to about 180 degrees about the longitudinal axis of the valve manifold, or through up to about 160 degrees about the longitudinal axis of the valve manifold, or through up to about 120 degrees about the longitudinal axis of the valve manifold, or through up to about 90 degrees about the longitudinal axis of the valve manifold, or through up to about 60 degrees about the longitudinal axis of the valve manifold, or through up to about 45 degrees about the longitudinal axis of the valve manifold.

(233) In some configurations, the gases inlet **4033** that is fluidly connectable to the gas supply line is movable between a substantially horizontal position and a substantially vertical position, relative to the housing. In some configurations, the substantially horizontal position is a side, forward, or rearward position. In some configurations, the substantially vertical position is an upward or

downward position. In some configurations, the substantially horizontal position is a side position and the substantially vertical position is a downward position.

(234) As shown in FIGS. 2A, 2B, and 4 for example, when the valve module **4001** is mounted in the lower chassis **202**, the conduit/coupling **4035** may project from the side or bottom of the lower chassis **202**, or anywhere therebetween. The swivel connector **4031** allows for easier positioning of the gas supply line (i.e. when the apparatus **10** is on a medical stand such that the inlet may be best positioned vertically or on a bench top such that the inlet may be best positioned horizontally). As a result, the swivel connector **4031** may prevent bending of the gas supply line. It will be appreciated that the valve module **4001** could be provided in a different part of the apparatus housing, such as in a top, side, rear, or front of the housing for example.

(235) The swivel connector additionally reduces the force exerted on the apparatus housing by the connected gas supply line. For example, when the apparatus is mounted on a pole, the weight of the hanging tube may place a strain on the apparatus. The swivel connector enables the gas supply line to be directed out of the way and secured to the pole.

(236) In the event of a sudden knock to the coupling **4035** or snag to the gas supply line connected thereto, for example, the swivel connector would most likely rotate before transferring force to the valve module and housing. As a result, the swivel connector assists with avoiding damage to the apparatus. In addition, the valve carrier may have one or more guards **10085**, **10086**, **10087** to prevent damage to the main apparatus housing. FIG. 43 shows the valve carrier having three guards **10085**, **10086**, **10087** that extend along the edges of the valve carrier that the swivel might strike, preventing the swivel striking the main apparatus housing. The guards **10085**, **10086**, **10087** are shown as integral features of the valve carrier parts. Alternatively, the guards **10085**, **10086**, **10087** may be separate features that are attached to the valve carrier.

(237) In the event of damage to the valve module, the valve module is replaceable without requiring disassembly of the overall apparatus.

(238) The valve module **4001** is located at the start of the flow path of the apparatus. If the valve **4003** was to be obstructed (i.e. by dust, particulate, etc.) such that it would be held open, excess pressurised oxygen or other gas would ‘dump’ out ambient air entry opening(s) in the valve carrier **4051** (e.g. the opening shown beneath the swivel connector in FIG. 18). This would prevent any excess pressure reaching the patient. As such, the system may be considered inherently pressure limited without the use of a pressure relief valve.

(239) The valve module **4001** comprises a valve carrier **4051** that substantially contains and supports the valve **4003**, the valve manifold **4011**, and the swivel connector **4031**. The valve carrier **4011** is removably engageable with the housing of the apparatus. An exterior part of the valve carrier is arranged to be substantially flush with an external wall of the apparatus housing when the valve module is removably engaged with the housing.

(240) The valve carrier **4051** may be sacrificial, so that in instances of excessive stress, the valve carrier fails before the main apparatus housing.

(241) The valve carrier **4051** comprises a first, lower valve carrier part **4053** and optionally, a second, upper valve carrier part. The valve, valve manifold, and swivel connector are secured in place at least partly between the first valve carrier part **4053** and the second valve carrier part and are fixed relative to the valve carrier (other than the swivelling gases inlet **4033**). In an alternative configuration, the first valve carrier part may comprise a first side part and the second valve carrier part may comprise a second side part. In an alternative configuration, the valve, valve manifold, and swivel connector may be coupled to, and in secured in place by, the lower valve carrier part **4053**.

(242) The valve carrier **4051** may be retained in the recess of the housing by fasteners, a permanent or temporary snap-fit, or any other suitable way.

(243) The valve carrier comprises supporting structure **4057** to support the valve, valve manifold, and swivel connector. The supporting structure may comprise, one, two, or more supports to

support the valve, valve manifold, and swivel connector.

(244) The valve carrier comprises sleeves **4059** to receive fasteners to fasten the first and second valve carrier parts **4053** together and/or to fasten the valve carrier to the main housing of the apparatus. In the form shown in FIGS. **17** and **20**, the sleeves also receive flattened surfaces **4021** of the valve manifold **4011** to prevent rotation of the valve manifold **4011** in the valve carrier, which could otherwise be caused by rotation of the swivel connector **4031**.

(245) Additional or alternative supporting structure could be provided, such as integrally moulded ribs and/or other features to provide structural support to the valve carrier—particularly against movement of an oxygen or gas line or hose attached to the swivel connector.

(246) Opening(s) **40510** are provided in the valve carrier **4051** to allow ambient air to be drawn in to the gas flow path of the apparatus. The ambient air flow path passes near or adjacent to the valve. In the form shown, the opening **40510** is located around the gases inlet of the swivel connector. Additionally, or alternatively, the opening may be located elsewhere in the valve carrier. When the blower motor **402** of the apparatus is operated, that will create suction through the filter module and valve module, to suck ambient air into the apparatus. The ambient air flow path passes through the valve module and allows ambient air to be entrained with the flow of gas from the flow control valve. The ambient air flow path has a gas outlet adapted to deliver ambient air such that it flows past one or more temperature sensors of the apparatus for delivering a flow of gas.

(247) The apparatus may simultaneously draw In gas from the gases inlet of the valve manifold and ambient air, or the pressurisation of gas from the gases inlet may force that gas through the filter. The gases will exit the valve module and enter the gases inlets In the filter. The apparatus may be configured such that the gas from the gases inlet and the ambient air are dynamically entrained/mixed in the apparatus prior to being delivered to the gases outlet of the apparatus.

(248) The valve module may be configured to minimise pressure drop across the valve module by having one or more of: the large opening **40510** for ambient air located around the swivel connector and/or elsewhere; radiuses/rounded/sloped edges In the flow path (i.e. Inside the valve manifold, for example) to minimise turbulence and smooth flow.

(249) This valve module **4001** and the other valve modules **5001**, **6001**, **7001**, **8001**, **9001** described herein are arranged to directly couple with the filters **1001**, **2001**, **3001**, **11001** to provide a gas flow path from the valve module to the filter. A hose connection is not required between the valve module and the filter module. This minimises the size of the components and makes it easy to connect and disconnect the modular valve module and filter module.

(250) FIGS. **24** and **25** show a second configuration valve module **5001**. Unless described below, the features, functionality, options, and advantages are all as outlined above for the first valve module configuration above, and like reference numerals indicate like parts with **1000** added to each numeral.

(251) The above first configuration valve module **4001** utilises a fixed valve manifold **4011** with a swivel connector **4031** attached. This second configuration valve module **5001** differs in that the valve manifold **5011** swivels/rotates within the valve carrier **5051**, the valve **5003** is rotatable with the valve manifold **5011**, and a gas supply line may connect directly to the gases inlet **5015** of the valve manifold. The valve manifold **5011** and valve **5003** are rotatable inside swivel bearings **5061** that are provided between the valve and valve manifold and the valve carrier **5051**. Alternatively, the valve manifold **5011** and valve **5003** may be configured to rotate within, and may be supported and/or held in place by, ribs or other integrally moulded support features in the valve carrier **5051**.

(252) The valve manifold gases inlet **5015** extends substantially transversely relative to a longitudinal axis of the valve manifold, and is fluidly connectable to a gas supply line, and the valve and valve manifold are rotatable relative to the valve carrier about the longitudinal axis LA of the valve manifold **5011**.

(253) The valve manifold gases inlet **5015** may extend in a substantially perpendicular direction relative to the longitudinal axis LA of the valve manifold. In some configurations, the valve

manifold gases inlet could be oriented at a different substantially transverse angle relative to the longitudinal axis of the valve manifold.

(254) In some configurations, the valve **5003** and valve manifold **5011** are rotatable relative to the valve carrier through up to about 190 degrees about the longitudinal axis of the valve manifold, or through up to about 180 degrees about the longitudinal axis of the valve manifold, or through up to about 160 degrees about the longitudinal axis of the valve manifold, or through up to about 120 degrees about the longitudinal axis of the valve manifold, or through up to about 90 degrees about the longitudinal axis of the valve manifold, or through up to about 60 degrees about the longitudinal axis of the valve manifold, or through up to about 45 degrees about the longitudinal axis of the valve manifold.

(255) This configuration eliminates the need for a separate swivel connector. As a separate swivel connector is not required, the gas flow path has fewer disturbances—such as at the point at which the separate swivel connector connects to the valve manifold. As a result, the rotating or swivelling valve manifold **5011** provides a simpler flow path inside the valve manifold **5011**.

(256) FIG. **26** shows a third configuration valve module **6001**. Unless described below, the features, functionality, options, and advantages are all as outlined above for the second valve module configuration above, and like reference numerals indicate like parts with **1000** added to each numeral.

(257) In this configuration, the valve manifold **6011** swivels/rotates within the valve carrier **6051**. The valve **6003** is rotatable with the valve manifold **6011**. A gas supply line may connect directly to the gases inlet **6015** of the valve manifold. The valve carrier **6051** includes flow channels **6054** adjacent the valve manifold outlets **6019** to direct flow upward toward a flow channel duct, which may be in the form of a housing similar to that shown in the configuration of FIGS. **28** and **29** and described in more detail below.

(258) The valve manifold **6011** is configured to swivel or rotate within, and may be supported and/or held in place by, ribs or other integrally moulded support features in the valve carrier **6051**.

(259) This configuration eliminates the need for a separate swivel connector. As a separate swivel connector is not required, the gas flow path has fewer disturbances—such as at the point at which the separate swivel connector connects to the valve manifold. As a result, the rotating or swivelling manifold provides a simpler flow path inside the valve manifold **6011**.

(260) The flow channels that direct oxygen or other gases upward from the manifold gases outlets **6019** upward toward the filter **1001**, **2001**, **3001**, **11001** reduce or prevent the loss of oxygen from the system. As a result, oxygen entrainment efficiency is enhanced.

(261) The flow channels **6054** and flow channel duct are examples of flow guiding structure that can be used in the valve modules described herein. The flow guiding structure is arranged to direct gas flow from the valve manifold gases outlet(s) toward a filter when the valve module is removably engaged with the apparatus housing. In some configurations, the flow guiding structure comprises an annular housing that surrounds a plurality of valve manifold gases outlets, wherein the flow guiding structure comprises a gases outlet that is in fluid communication with a gases inlet of the filter.

(262) FIGS. **28**, **29**, and **30** show a fourth configuration valve module **7001**. Unless described below, the features, functionality, options, and advantages are all as outlined above for the first valve module configuration above, and like reference numerals indicate like parts with **3000** added to each numeral.

(263) In this configuration, the valve manifold **7011** remains fixed stationary, and a gas supply line connects to the valve manifold **7011** via a swivel connector **7031**. The valve carrier includes flow guiding structure that is arranged to direct gas flow from the valve manifold gases outlet(s) toward a filter when the valve module is removably engaged with the apparatus housing. In particular, flow channels **7054** adjacent the valve manifold outlets **7019** direct flow upward toward a flow channel oxygen hood duct **7063**, to direct oxygen from the flow channels upward toward the filter **2001**.

The flow channels **7054** are provided in the lower valve carrier part **7053** and the duct **7063** is provided separately from the lower valve carrier part but couples to the flow channels **7054**. In some configurations, the duct **7063** could be provided by a housing in an upper carrier part of the valve carrier **7051**. The duct **7063** engages with the upper ends of the flow channels **7054**. The upper opening of the flow channel duct **7064**, in use, abuts or seals against the filter body inlet(s) **2009** to direct substantially all oxygen from the valve module **7001** into the filter module **2001**. This aids in preventing loss of oxygen in the system—subsequently enhancing oxygen entrainment efficiency.

(264) In this configuration, oxygen entrainment in the air flow is enhanced by the flow channels **7054** and duct **7063** directing oxygen flow upward toward the filter.

(265) FIG. **31** shows a fifth configuration valve module **8001**. Unless described below, the features, functionality, options, and advantages are all as outlined above for the first valve module configuration above, and like reference numerals indicate like parts with **4000** added to each numeral.

(266) In this configuration, the valve manifold **8011** remains stationary in the valve carrier **8051**. By comparison with the first, second, third and fourth configurations, the electrically actuated valve **8003**, valve manifold **8011**, and swivel connector **8031** are reoriented 180°. This is such that, when assembled with the apparatus **10**, the swivel connector protrudes from the unit near the point at which the apparatus **10** is mounted to a pole stand **8601** via a mounting **8603** that may be integrally formed with the main housing of the apparatus **10** or separately formed and attached to the main housing.

(267) A gas supply line, such as an oxygen supply line, connects to the valve manifold **8011** via the swivel connector **8031**.

(268) The valve manifold **8011** has a single manifold gases outlet. A flow channel duct **8063** directs oxygen from the single manifold outlet upward toward the filter **2001**. The upper opening of the flow channel duct, in use, abuts or seals against the filter body inlet(s) **2009** to direct substantially all oxygen from the valve module **8001** into the filter module **2001**. This aids in preventing the loss of oxygen from the system—subsequently enhancing oxygen entrainment efficiency.

(269) In this configuration, oxygen entrainment in the air flow is enhanced by the duct **8063** directing oxygen flow upward toward the filter **2001**. This provides for more reliable and consistent oxygen entrainment.

(270) Portion **8035** of the swivel connector **8031** protrudes from the housing of the apparatus **10** near the point at which the housing unit is mounted to the pole stand **8601**. The position of the swivel connector therefore enables positioning of the gas supply line such that it may run substantially adjacent the pole of the pole mount. This may avoid the gas supply line extending substantially away from the pole stand such that it may catch or drag on nearby objects. This may also avoid kinking of the gas supply line. Having the swivel connector positioned near the pole also allows a user to secure the gas supply line to the pole to provide strain relief.

(271) FIGS. **33** to **36** and **37** show a sixth configuration valve module **9001**. Unless described below, the features, functionality, options, and advantages are all as outlined above for the fifth valve module configuration above, and like reference numerals indicate like parts with **1000** added to each numeral.

(272) Like the first, fourth and fifth configurations, the valve manifold **9011** remains stationary in the valve carrier **9051**. As with the sixth configuration, portion **9035** the swivel connector protrudes from the apparatus **10** near the point at which the apparatus is mounted to a pole stand.

(273) A gas supply line, such as an oxygen supply line, connects to the valve manifold **9011** via the swivel connector **9031**.

(274) The valve manifold has a single manifold gases outlet **9019**. The single manifold gases outlet **9019** sealingly receives a filter extension duct **3046**, which is integrally formed with the filter module **3001**. Substantially all oxygen from the valve assembly will be directed into the filter

module. This aids in preventing the loss of oxygen from the system—subsequently enhancing oxygen entrainment efficiency.

(275) FIGS. **37A** to **37D** show exemplary seals that may be used to seal between the single manifold gases outlet **9019** and the filter extension duct, such as an O-ring seal **304651** (FIGS. **37A** and **371**), a grommet seal **304652** (FIG. **37C**), or a face seal **304653** (FIG. **37D**).

(276) With reference to FIGS. **47** and **48**, the manifold outlet **12046** may be provided with a filter **10246c** to prevent, or at least minimise, bacteria, dust, and particulates from entering the manifold. A situation that may cause material to enter the manifold is when the filter module is disconnected from the apparatus, the valve module, or both. A similar filter could be additionally or alternatively placed at the manifold inlet for similar purposes.

(277) In an embodiment, the filter **10246c** may be or comprise a sintered metal filter. Examples of suitable sintered metals include copper, bronze, or steel. Alternatively, the filter may be a ceramic or polymeric filter, which may be sintered filters. Sintered metal filters provide long term reliability, and due to the proximity to the oxygen supply source the resulting pressure drop would not be prohibitive.

(278) FIG. **47** shows a seal **12046a** in the form of an O-ring between the filter extension duct **12046** and the filter and/or manifold outlet. Other appropriate seals may be used, such as a grommet seal, or a face seal. Additionally, or alternatively, the filter extension duct could seal with the manifold through an interference fit, as shown in FIG. **48**, or a tight clearance fit.

(279) In addition to any of these embodiments, the filter could be sealed to the manifold outlet by an O-ring seal, a grommet seal, a face seal, and/or any other suitable seal. Alternatively, the lower seal may not be present.

(280) The valve carrier **9051** comprises a speaker housing **9065** and an audio speaker **9066** located and retained in the speaker housing. The speaker is in electronic communication with the control system of the apparatus **10**.

(281) One or more temperature sensor(s) is/are provided on or in the valve carrier **9051**, such as in the vicinity of the speaker. In some configurations, the temperature sensor(s) comprises a thermistor, a digital temperature sensor, or any other suitable type of temperature sensor. The temperature sensor(s) provides ambient temperature feedback to a controller of the apparatus, indicative of the ambient temperature external to the apparatus **10**. The temperature sensor(s) is/are preferably positioned in a gases stream. For example, the temperature sensor(s) may be positioned in the gas ambient air flow path. Additionally, or alternatively, the temperature sensor(s) is/are positioned near the edge of the unit. These positions eliminate, or at least reduce, the effect of the heat generated within the unit on the temperature sensed by the temperature sensors and allows the temperature sensor(s) to detect a temperature that is close to the ambient temperature. In one embodiment, a temperature sensor is near the inlet. FIG. **52** shows two options for the position of the sensor, indicated by arrows. The arrow on the right indicates the temperature sensor being located on an extension **10074** of a flexible PCB **10067**, which is described below. The apparatus may have one temperature sensor positioned at one location, one temperature sensor at the other location, or two temperature sensors: one positioned at each both locations. In other alternatives, the sensor or sensors may be positioned in other locations on the apparatus.

(282) The upper valve carrier part **9055** has the effect of ‘sandwiching’ the valve **9003**, valve manifold **9011**, and speaker **9066** in place on the valve carrier **9051**. Specifically, the upper valve carrier part **9055** supports the valve **9003**, valve manifold **9011** and speaker **9066** from above. This assists in the assembly of the valve module **9001** and in retaining all components together as a complete module during transport. Sleeves **9060** are provided in the upper carrier part to receive fasteners from sleeves **9059** in the lower carrier part.

(283) In some configurations, the upper valve carrier part **9055** and lower valve carrier part **9053** may be integrally formed as a unitary item.

(284) The valve module **9001** has an electrical connector to provide an electrical connection

between the valve module and the apparatus **10** for delivering a flow of gas, to provide modularity of the valve module. In some configurations, the electrical connector is in electric/electronic communication with the valve **9003**, and the electrical connector is arranged or adapted to engage with a complementary connector in the apparatus **10** for delivering a flow of gas; for example by plugging into the complementary connector. In some configurations, wires provide the electrical/electronic communication between the valve and the electrical connector. In some configurations, grommets provide a seal between the wires and an opening that the wires pass through, and shield the wires from contact with the edges of the opening that the wires pass through. In the form shown, the upper valve carrier part **9055** has an electrical connector, such as a PCB **9067**, extending therethrough. The PCB **9067** is part of the lower chassis **202** of the apparatus **10**, and couples with a PCB edge connector in the valve carrier **9051** so that the PCB **9067** is in electronic communication with the valve **9003**, temperature sensor, and speaker **9066**, and so that the valve module **9001** and apparatus **10** are in electronic communication. The PCB **9067** is orientated vertically. Alternatively, the PCB **9067** may be provided in the valve module, and the PCB may project from a housing of the valve carrier to engage with a complementary edge connector internal to the apparatus **10**, such that the valve module **9001** and apparatus **10** control system are in electronic communication.

(285) While the electrical connector is shown as being accessible from the top of the valve carrier, in some configurations, the electrical connector may be positioned in, or accessible from, a top, side, or base of the valve carrier.

(286) FIGS. **43** to **45** show an alternative configuration of the valve module. Unless described below, the features, functionality, options, and advantages are all as outlined above for the first valve module configuration above, and like reference numerals indicate like parts with **9000** added to each numeral.

(287) In particular, this alternative embodiment has a flexible PCB **10067**. The flexible PCB **10067** is a ribbon having a width, a relatively thin depth, and a relatively long length. The flexible PCB **10067** is a flexible plastic substrate, such as polyimide, and contains a plurality of parallel tracks that electronically connect the components. The flexible PCB **10067** is in electronic communication with the valve **10003**, temperature sensor and speaker **10066**, so that the valve module and apparatus **10** are in electronic communication.

(288) The flexible PCB **10067** has two outwardly extending tabs **10068** that electronically connect to the speaker **10066**. The flexible PCB **10067** could have a differently shaped end to connect to the speaker **10066**. The shape of the end of the flexible PCB **10067** will be chosen or designed depending on the shape of the speaker, other components, or the necessary connection of the flexible PCB.

(289) The end of the flexible PCB **10067** adjacent the speaker is oriented with the width of the ribbon extending horizontally. Extending from the speaker, the flexible PCB **10067** then twists from the horizontal orientation to a vertical orientation in which the width of the ribbon is now oriented vertically. The vertically oriented section of the flexible PCB **10067** is supported in stands **10076**, **10077**, and **10078** of the lower valve carrier part **10053**. The flexible PCB **10067** is shaped with two steps, with ramps between the steps. The shape and orientation of the flexible PCB **10067** reduces the space required for the flexible PCB **10067**.

(290) The next portion **10072** of the flexible PCB **10067** extends vertically; that is, the ribbon is oriented with the length extending vertically. This portion **10072** has a slight twist. The end **10073** of the flexible PCB **10067** electronically connects to the apparatus **10** control system.

(291) The flexible PCB **10067** also includes an extension **10074** that connects to the temperature sensor. The extension **10074** is an L-shaped extension with the width of the ribbon oriented horizontally. The shape and orientation of the extension **10074** will be chosen or designed depending on the relative position of the components. The extension **10074** is oriented to lie horizontally and is supported by a stand of the lower valve carrier part **10053**.

(292) The shape and configuration of the flexible PCB **10067** is chosen or designed to fit around the other components and to ensure the flexible PCB **10067** is supported. It will be appreciated that the shape and/or configuration can be modified depending on the shape, size, and/or orientation of the other components.

(293) FIG. **43** shows an alternative embodiment of the upper valve carrier part **10055** having a spacer **10080** to assist with securing the speaker **10066** rigidly. The spacer **10080** contacts the components above and prevents the upper valve carrier part **10055** from moving, such as flexing. In particular, the spacer **10080** extends upwardly from the upper valve carrier part **10055**. The spacer **10080** prevents, or at least substantially inhibits, the speaker **10066** from moving relative to the other components during transport.

(294) In some configurations, the location of the wires or flexible PCB may result in a grommet being located between the valve module **9001** and a removable battery pack **13089**, shown in FIG. **49**. With reference to the grommet **10079** in FIG. **44**, the grommet **10079** engages the battery cover when assembled. During disassembly, the grommet **10079** will disengage with whichever module is removed first. If the valve module **9001** is removed first, the grommet **10079** will remain with the battery pack **13089**. In this case, the wires or flexible PCB will be pulled through the grommet **10079**. When the device is reassembled, the wires or flexible PCB strip will need to be pulled back through the grommet **10079**. It is preferable for the battery pack **13089** to be removed before the valve module **9001**. To ensure disassembly is done in this order, the battery pack **13089** has a lip or small extension on the case that extends over the valve module **9001**. The lip prevents the valve module **9001** from being removed before the battery is removed.

(295) FIGS. **52**, and **56** to **58** show a variation of the embodiment of FIGS. **43** to **45**. In this embodiment, the swivel connector is a ball joint **14005**. As described in relation to other embodiments, the swivel connector is a ball joint for providing rotation in multiple directions. In this embodiment, the ball joint **14005** will pivot about a single axis of rotation. This arrangement provides a tight fit between the valve carrier and the swivel connector regardless of the position of the swivel connector. This prevents, or at least substantially inhibits oxygen from leaking into the underside of the apparatus, and instead directs it out around the swivel connector. The valve carrier has a cup shaped surface **14006a** to receive the ball of the swivel joint. In this embodiment, ambient air is drawn through one or more gaps that occur when the valve carrier is assembled. This is shown in FIG. **57**.

(296) With reference to FIG. **34**, the top panel further includes an intermediary filter clip **9074**. Pressing the filter module release tab **9071**, located on the lower part **9053** of the valve carrier, displaces the intermediary filter clip **9074** to clear the projection on the filter engagement tab **3071** (FIGS. **38** and **39**), and enables the filter **3001** to be withdrawn from the apparatus housing.

(297) The filter module engagement tab **3071** includes an aperture therethrough. The intermediary filter clip **9074** (see FIG. **34**) includes an aperture with an internal projection.

(298) When the intermediary filter clip **9074** is depressed, the filter module engagement tab **3071** is allowed to pass into the aperture of the intermediary filter clip **9074**. When the intermediary filter is released (i.e. not depressed), the internal projection of the intermediary filter clip passes through and engages the aperture in the filter module engagement tab **3071**.

(299) This secures the filter module **9001** in place. This prevents accidental removal in the event that a tube attached to alternative gas supply connector **1039/3039** is pulled.

(300) In this configuration, oxygen entrainment in the air flow is enhanced by the filter extension duct receiving oxygen from the valve assembly.

(301) Portion **9035** of the swivel connector protrudes from the apparatus housing near the point at which the apparatus **10** is mounted to a pole stand. The position of the swivel connector, therefore, enables positioning of the gas supply line such that it may run substantially adjacent the pole of the pole mount. This may avoid the gas supply line extending substantially away from the pole stand such that it may catch or drag on nearby objects. This may also avoid kinking of the gas supply

line.

(302) Because the gases inlets **4033, 5015, 6015, 7033, 8033, 9033** of the valve modules **4001, 5001, 6001, 7001, 8001, 9001** can move relative to the housing of the apparatus **10**, the apparatus **10** can be placed (for example on a surface or pole mount or bracket) without kinking or damaging a coupled gases line, which could compromise the gas supply to a patient. This provides enhanced flexibility of positioning of the apparatus.

(303) The valve modules and filter modules described herein are an open system—as a result, some oxygen may be lost, or leak, from the system. The apparatus **10** is advantageously capable of delivering approximately 100% concentration of oxygen to a patient where required. The apparatus **10** using the valve modules and filter modules may be able to deliver gases with between about 21% and about 100% oxygen concentration to a patient, as required. As the filter is open to ambient air, oxygen from the valve manifold displaces air from the system. For example, a greater supply of oxygen displaces a greater amount of air, resulting in a greater proportion of oxygen entering the system.

(304) The filter modules and valve modules described herein may provide varying gas flow paths for the apparatus. For example, the valve module may control the flow of oxygen entering the gas flow path of the apparatus, via the valve module and filter module. Alternatively, the valve module may be bypassed by means of direct connection of an alternative oxygen source to the filter module by the first sub-compartment gases inlet (inlet **1011** of FIG. **10** for example). This may be practical in circumstances where a user may wish to manually adjust the oxygen supply (i.e. such as by the wall supply rotameter).

(305) It will be appreciated that the filter modules and the valve modules described herein may be used separately in apparatuses for delivering a flow of gas. Alternatively, the filter and the valve module may be used together as a filter and valve assembly for improved functionality.

(306) In the configurations shown, the apparatus **10** receives oxygen by at least one of the following: via the valve module (for automatic oxygen regulation by the apparatus), or via the alternative gases inlet provided on the top of the filter (allowing attachment of a manually adjustable oxygen supply—i.e. such as by the wall supply rotameter).

(307) A further alternate flow path configuration is envisaged in which either a source of pressurised oxygen or a manually adjustable oxygen supply connects to a single gases inlet via the valve module **4001, 5001, 6001, 7001, 8001, 9001**. As a result, all oxygen supply would pass through the valve module. Such a configuration is shown schematically in FIG. **42**.

(308) In this configuration, where attachment of a manually adjusted oxygen supply **21** is required, the apparatus is set to a ‘manual supply’ mode. In this mode, the oxygen valve is held open in a non-active, non-regulating, state—allowing oxygen to pass through freely.

(309) Alternatively, the valve employed in the valve module could be of the ‘normally open’ type. When the apparatus is set to a ‘manual supply’ mode, the valve is simply powered off—allowing oxygen to pass through freely.

(310) The manually adjusted oxygen supply **21** may be manually controlled by a user via an external flow controller **22**, such as a wall supply rotameter or gas tank valve for example.

(311) The configuration of FIG. **42** eliminates the separate alternative oxygen inlet, which bypasses the valve. As a result, the filter body would only require a single, main chamber and the top panel could be more readily integrally mouldable with the filter unit—thereby simplifying manufacture.

(312) This configuration also provides the apparatus **10** a capacity to shut-off or control the manually adjusted oxygen supply in exceptional or unsafe circumstances—such as excessive pressure or If the patient was to become hyperoxic (excess blood oxygen retention).

(313) The apparatus **10** may be provided with or without the valve module **4001, 5001, 6001, 7001, 8001, 9001**. For example, for some home use applications, the user may not require supplemental oxygen, but may benefit from high flow therapy. For such applications, the valve module housing **306** of the apparatus **10** may be provided with a cover that ambient air can pass through (via

apertures) or around, or may be uncovered. This would reduce the overall cost of the apparatus.

(314) With that configuration, if supplemental manually adjusted oxygen is required, that can be connected via the alternative gas supply inlet **1011, 2011, 3011** on the top of the filter **1001, 2001, 3001, 11001**.

(315) The various configurations described are exemplary configurations only. Any one or more features from any of the configurations may be used in combination with any one or more features from any of the other configurations.

(316) For example, the swivel connector used in the valve module may have additional functionality. In some configurations, the swivel connector may be arranged to swivel about more than one axis; and may for example have two adjacent swivel connection portions with swivel axes that are transverse to each other, so that the gases inlet of the swivel connector can rotate around the two axes. In some configurations, the swivel connector may comprise a ball and socket arrangement or similar, to enable the gases inlet of the swivel connector to rotate in substantially any direction. In some configurations, the swivel connector may be arranged to provide both swivelling and translational movement; so that the gases inlet of the swivel connector may both swivel about one or more axes and may also travel linearly for example. This may be practical for translating the gases inlet from one portion of the apparatus to another, such as from one side of the apparatus to the other of the apparatus for example. In some configurations, the gases inlet may be arranged to translate instead of rotate.

(317) As another example, while the motor and/or sensor sub-assembly recess is described as being in the underside of the main housing, it could alternatively be in a rear, side, front, or top of the housing. With such a variant, the air and/or oxygen inlets may also be positioned differently as required.

(318) As another example, rather than the liquid chamber and chamber bay being configured so that the liquid chamber is inserted into and removed from the chamber bay from a front of the housing, the configuration could be such that the liquid chamber is inserted into and removed from the chamber bay from a side, rear, or top of the housing.

(319) As another example, while the filter modules are described as being inserted into the housing from above and the valve modules inserted into the housing from below, either or both of those components could be inserted into any suitable part of the housing, such as an upper part, lower part, side part, front part, or rear part.

(320) The valve modules may be used together with the filter modules as a filter and valve assembly. Alternatively, only the filter module may be used in an apparatus or only the valve module may be used in an apparatus. For example, the valve module may not be used where a user does not require supplemental oxygen, but would still benefit from high flow therapy. The user may still have the option of connecting an external oxygen supply by means of direct connection to the filter module.

(321) The filter module and valve module are described with reference to a flow therapy apparatus that is capable of delivering heated and humidified gases to a patient or user. The apparatus may be suitable for treating chronic obstructive pulmonary disease (COPD). The apparatus may be configured to deliver gases to a patient interface at a high flow rate (high flow therapy), particularly nasal high flow therapy.

(322) Alternatively, the filter module and/or valve module may be used in an apparatus for a different purpose. The apparatus may be a high flow therapy apparatus, or may be a low flow therapy apparatus. The features may also be provided in an apparatus for providing continuous positive airway pressure (CPAP), which may deliver gases (humidified or otherwise) at positive pressure.

(323) The filter module and/or valve module may alternatively be used with an apparatus that does not require a humidifier and therefore does not require the liquid chamber **300** or chamber bay **108** features. For example, it will be appreciated that the configuration that isolates the motor and gas

flow path from the electrical and electronic components has broad applications in other types of gas delivery apparatuses.

(324) The 'flow therapy apparatus' language is intended to cover all such variants.

(325) Reference to any prior art in this specification is not, and should not be taken as, an acknowledgement or any form of suggestion that the prior art forms part of the common general knowledge in the field of endeavour in any country in the world.

(326) Where reference is used herein to directional terms such as 'up', 'down', 'forward', 'rearward', 'horizontal', 'vertical' etc, those terms refer to when the apparatus is in a typical in-use position, and are used to show and/or describe relative directions or orientations.

(327) Although the present disclosure has been described in terms of certain embodiments, other embodiments apparent to those of ordinary skill in the art also are within the scope of this disclosure. Thus, various changes and modifications may be made without departing from the spirit and scope of the disclosure. For instance, various components may be repositioned as desired. Features from any of the described embodiments may be combined with each other and/or an apparatus may comprise one, more, or all of the features of the above described embodiments. Moreover, not all of the features, aspects and advantages are necessarily required to practice the present disclosure. Accordingly, the scope of the present disclosure is intended to be defined only by the claims that follow.

Claims

1. A valve module for delivering a flow of gas, the valve module comprising: a flow control valve, wherein the flow control valve is arranged to control a flow of gas; a valve manifold comprising a valve manifold gases inlet and at least one valve manifold gases outlet; a swivel connector with a connector gases inlet; a gases supply line; wherein the valve module is positioned within a housing; wherein the swivel connector is arranged to provide a fluid connection between the gases supply line and the valve manifold gases inlet; wherein the swivel connector is arranged to move relative to the housing between projecting from a side of the housing, projecting from a bottom of the housing, or projecting anywhere therebetween; and wherein the connector gases inlet is oriented substantially transversely relative to a longitudinal axis of the valve manifold.
2. The valve module of claim 1, wherein the connector gases inlet is movable relative to the valve manifold.
3. The valve module of claim 1, wherein the flow control valve is sealingly engaged with the valve manifold.
4. The valve module of claim 1, wherein the flow control valve is arranged to control a flow of gas from the valve manifold gases inlet to the at least one valve manifold gases outlet.
5. The valve module of claim 1, wherein the valve manifold has a shape that is complementary to a shape of the flow control valve.
6. The valve module of claim 1, wherein the valve manifold comprises a plurality of valve manifold gases outlets that are radially located about the valve manifold.
7. The valve module of claim 1, wherein the connector gases inlet extends in a substantially perpendicular direction relative to the longitudinal axis of the valve manifold.
8. The valve module of claim 1, wherein the valve manifold gases inlet is axially located at or toward an end of the valve manifold.
9. The valve module of claim 1, wherein the connector gases inlet is rotatable through up to 190 degrees about the longitudinal axis of the valve manifold.
10. The valve module of claim 1, wherein the valve module is arranged to directly couple with a filter module to provide a gas flow path from the valve module to the filter module.
11. A valve module for delivering a flow of gas, the valve module comprising: a flow control valve, wherein the flow control valve is arranged to control a flow of gas; a valve manifold comprising a

valve manifold gases inlet and at least one valve manifold gases outlet; a connector with a connector gases inlet, wherein the connector is configured to rotate substantially in multiple directions relative to the valve manifold via a ball and socket arrangement; a gases supply line; wherein the connector is arranged to provide a fluid connection between the gases supply line and the valve manifold gases inlet; wherein the at least one valve manifold gases outlet is configured to be fluidly connected to a humidifier; and wherein the flow control valve is arranged to control a flow of gas from the valve manifold gases inlet to the at least one valve manifold gases outlet.

12. The valve module of claim 11, wherein the connector gases inlet is movable relative to the valve manifold.

13. The valve module of claim 11, wherein the flow control valve is sealingly engaged with the valve manifold.

14. The valve module of claim 11, wherein the valve manifold has a shape that is complementary to a shape of the flow control valve.

15. The valve module of claim 11, wherein the valve manifold comprises a plurality of valve manifold gases outlets that are radially located about the valve manifold.

16. The valve module of claim 11, wherein the connector gases inlet extends in a substantially perpendicular direction relative to a longitudinal axis of the valve manifold.

17. The valve module of claim 11, wherein the valve manifold gases inlet is axially located at or toward an end of the valve manifold.

18. The valve module of claim 11, wherein the connector gases inlet is rotatable through up to 190 degrees about a longitudinal axis of the valve manifold.

19. The valve module of claim 11, wherein the valve module is arranged to directly couple with a filter module to provide a gas flow path from the valve module to the filter module.

20. A valve module for an apparatus for delivering a flow of gas, the valve module comprising: a flow control valve, wherein the flow control valve is arranged to control a flow of gas; a valve manifold comprising a valve manifold gases inlet and at least one valve manifold gases outlet; a swivel connector with a connector gases inlet; a gases supply line; wherein the swivel connector is arranged to provide a fluid connection between the gases supply line and the valve manifold gases inlet; wherein the connector gases inlet is oriented substantially transversely relative to a longitudinal axis of the valve manifold, the connector gases inlet arranged to rotate about the longitudinal axis of the valve manifold; and wherein the at least one valve manifold gases outlet is radially located about the valve manifold.
