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Drive device

Abstract

A drive device for a vehicle includes a casing, a motor, a gear unit, an electric unit, and a heat medium pathway. The motor shaft is provided with a flow passage at a shaft center of a motor shaft. The casing includes a motor chamber, a gear chamber, and an electric unit chamber. The heat medium pathway is configured to supply a heat medium to the flow passage. One end of the motor shaft on one side in an axial direction is positioned in the gear chamber. At least a part of the electric unit chamber is positioned on the one side in the axial direction relative to the one end of the motor shaft. The heat medium pathway is connected with the flow passage at the one end of the motor shaft.

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Background/Summary

CROSS-REFERENCE TO RELATED APPLICATION

(1) This application claims priority to Japanese Patent Application No. 2023-180981 filed on Oct.

20, 2023, incorporated herein by reference in its entirety.

BACKGROUND

- 1. Technical Field
- (2) The technology disclosed in the specification relates to a drive device.
- 2. Description of Related Art
- (3) There is known an integrated drive device including a motor chamber, a gear chamber, and an electric unit chamber. Further, there is known a so-called shaft-center cooling technology in which a flow passage for a heat medium is formed at the shaft center of a motor shaft. Japanese Unexamined Patent Application Publication No. 2020-174478 discloses a related technology. SUMMARY
- (4) For the integrated drive device, the reduction in the size of the drive device is demanded. However, for employing the shaft-center cooling, it is necessary to provide a heat medium pathway for supplying the heat medium in the shaft center of the motor shaft. Depending on the manner of the arrangement of the heat medium pathway, the size of the drive device can be increased by the heat medium pathway.
- (5) A drive device for a vehicle according to a first aspect of the present disclosure includes a casing, a motor, a gear unit, an electric unit, and a heat medium pathway. The motor is housed in a motor chamber, and includes a motor shaft. The motor shaft is provided with a flow passage at a shaft center of the motor shaft. The casing includes the motor chamber, a gear chamber, and an electric unit chamber. The gear unit is housed in the gear chamber, and is configured to be mechanically connected with one end of the motor shaft on one side in an axial direction. The electric unit is housed in the electric unit chamber, and is configured to be electrically connected with the motor. The heat medium pathway is configured to supply a heat medium stored in the gear chamber, to the flow passage of the motor shaft. The one end of the motor shaft is positioned in the gear chamber. At least a part of the electric unit chamber is positioned on the one side in the axial direction relative to the one end of the motor shaft. The heat medium pathway is connected with the flow passage of the motor shaft at the one end of the motor shaft.
- (6) As the heat medium, various types can be adopted. For example, the heat medium may be oil, water, air, or the like. In the above configuration, it is possible to cause the electric unit chamber to protrude to the one side in the axial direction of the one end of the motor shaft. Moreover, the heat medium pathway is connected with the one end of the motor shaft. Thereby, the width of the drive device in the axial direction can be determined not by the heat medium pathway but by the electric unit chamber. Accordingly, it is possible to restrain the width of the drive device in the axial direction from being increased by the heat medium pathway.
- (7) In the drive device according to the first aspect of the present disclosure, at least the part of the electric unit chamber may be positioned on the one side in the axial direction relative to the heat medium pathway.
- (8) In the above configuration, it is possible to restrain the width of the drive device in the axial direction from being increased by the heat medium pathway.
- (9) In the drive device according to the first aspect of the present disclosure, at least the part of the electric unit chamber may overlap with the gear chamber in a direction perpendicular to the axial direction.
- (10) In the above configuration, it is possible to decrease the protrusion amount of the electric unit chamber on the one side in the axial direction. It is possible to achieve the reduction in the size of the drive device.
- (11) In the drive device according to the first aspect of the present disclosure, at least the part of the electric unit chamber may overlap with the motor chamber in the axial direction.
- (12) In the above configuration, it is possible to decrease the protrusion amount of the electric unit chamber in the direction perpendicular to the axial direction. It is possible to achieve the reduction in the size of the drive device.

- (13) In the drive device according to the first aspect of the present disclosure, at least a part of the heat medium pathway may be positioned on the one side in the axial direction relative to the gear chamber.
- (14) In the drive device according to the first aspect of the present disclosure, the part of the electric unit chamber may be positioned on an extension line of the motor shaft to the one side in the axial direction. The one end of the motor shaft may be supported by a partition wall between the gear chamber and the electric unit chamber. The heat medium pathway may pass through the interior of the electric unit chamber, may penetrate through the partition wall, and may be connected with the flow passage.
- (15) In the above configuration, it is possible to supply the heat medium from the one end of the motor shaft.
- (16) In the drive device according to the first aspect of the present disclosure, the heat medium pathway may pierce through a wall surface from the exterior of the casing, and may extend to the interior of the electric unit chamber of the casing, the wall surface demarcating the electric unit chamber.
- (17) In the above configuration, it is possible to configure the heat medium pathway that passes through the wall surface of the gear chamber and the interior of the electric unit chamber and that reaches the one end of the motor shaft.
- (18) In the drive device according to the first aspect of the present disclosure, the drive device may further include a pump configured to feed the heat medium stored in a lower portion of the gear chamber, to the heat medium pathway. The pump may be positioned on the one side in the axial direction or the other side in the axial direction relative to the gear chamber.
- (19) In the drive device according to the first aspect of the present disclosure, the drive device may further include a heat medium cooler. The heat medium cooler may be disposed on the heat medium pathway and may be configured to cool the heat medium. The heat medium cooler may be positioned on the one side in the axial direction or the other side in the axial direction relative to the gear chamber.
- (20) In the drive device according to the first aspect of the present disclosure, the motor chamber and the gear chamber may be connected by a communication hole through which the heat medium is configured to flow. The electric unit chamber may be isolated from the motor chamber and the gear chamber in a liquid-tight manner.
- (21) In the drive device according to the first aspect of the present disclosure, the casing may include a motor case including the motor chamber, a gear case configured to demarcate at least a part of the gear chamber, and an electric unit case configured to demarcate at least the part of the electric unit chamber. The gear case and the electric unit case may be fastened to the motor case by a plurality of fastening members.
- (22) In the above configuration, it is possible to mount the gear case and the electric unit case independently from each other. It is possible to enhance the ease of the assembly of the drive device.

Description

BRIEF DESCRIPTION OF THE DRAWINGS

- (1) Features, advantages, and technical and industrial significance of exemplary embodiments of the present disclosure will be described below with reference to the accompanying drawings, in which like signs denote like elements, and wherein:
- (2) FIG. 1 is a sectional view showing a schematic configuration of a drive device;
- (3) FIG. **2** is a perspective view of the drive device;
- (4) FIG. **3** is a sectional view showing a schematic configuration of a drive device in a comparative

example;

- (5) FIG. **4** is a sectional view showing a schematic configuration of a drive device;
- (6) FIG. **5** is a sectional view showing a schematic configuration of a drive device; and
- (7) FIG. **6** is a sectional view showing a schematic configuration of a drive device.

DETAILED DESCRIPTION OF EMBODIMENTS

Embodiment 1

- (8) Configuration of Drive Device **1**
- (9) FIG. **1** is a sectional view showing a schematic configuration of a drive device **1** in an embodiment. The drive device **1** is an integrated device in which a motor, a gear unit, and an electric power conversion unit for controlling the motor are contained in an identical casing. Directions FR, RH, and UP show orientations of the drive device **1** with respect to a vehicle (battery electric vehicle) when the drive device **1** is equipped in the vehicle. The direction FR shows the forward direction in the front-rear direction of the vehicle. The direction RH shows the rightward direction in the right-left direction (width direction) of the vehicle. The direction UP shows the upward direction in the height direction of the vehicle. The same goes for the other figures. In FIG. **1**, a plurality of shafts (a motor shaft **43**, a counter shaft **52**, and drive shafts **57**L, **57**R) is shown while being arranged so as to be positioned on an identical plane.
- (10) The drive device **1** is controlled by a control device **2**. The control device **2** includes a CPU, a RAM, a ROM, input and output interfaces, and the like. The control device **2** is connected with an electric power conversion unit **21** and the like by unillustrated signal wires.
- (11) The drive device **1** includes a casing **10**. The casing **10** includes a first case **11**, a motor case **13**, and a lid portion **15**. Each of the first case **11** and the motor case **13** may be a casting.
- (12) The first case **11** includes a first flange **11** that extends along an outer circumference of the first case **11**. The motor case **13** includes a motor case flange **13** that extends along an outer circumference of the motor case **13**. The first case **11** is fastened to the motor case **13** by a plurality of bolts **60**. Further, the first case **11** includes an opening portion AP. The lid portion **15** is fastened to the first case **11** by a plurality of bolts **60**, so as to close the opening portion AP.
- (13) The motor case **13** includes a motor chamber **31**. In the motor chamber **31**, a motor **40** is contained. In other words, the motor case **13** houses the motor **40**. The motor **40** includes a stator **41**, a rotor **42**, and the motor shaft **43**. The stator **41** has a cylindrical shape. The rotor **42** is disposed in the interior of the stator **41** in a rotatable manner. The motor shaft **43** includes a central axis CA.
- (14) Further, the motor case **13** includes a facing surface **13**s that faces the first case **11**. On the facing surface **13**s, a motor shaft hole MH and a drive shaft hole DH**1** are formed. The motor shaft **43** passes through the motor shaft hole MH. The drive shaft **57**L on the left side passes through the drive shaft hole DH**1**.
- (15) The first case **11** has a box shape in which one surface is opened. The first case **11** is fastened to the facing surface **13**s, such that the opening surface is closed by the facing surface **13**s. Thereby, a gear chamber SP**1** is demarcated between the motor case **13** and the first case **11**. In the gear chamber SP**1**, a gear unit **50** is contained. In other words, the first case **11** houses the gear unit **50**. (16) The gear unit **50** includes a shaft gear **51**, the counter shaft **52**, a first counter gear **53**, a second counter gear **54**, a ring gear **55**, and a differential gear **56**. The shaft gear **51** is attached to the motor shaft **43**. Thereby, the gear unit **50** and the motor **40** are mechanically connected. The first counter gear **53** and the second counter gear **54** are attached to the counter shaft **52**. The first counter gear **53** engages with the shaft gear **51**. The second counter gear **54** engages with the ring gear **55**. The ring gear **55** is attached to the differential gear **56**. The drive shafts **57L**, **57R** extend from the differential gear **56** in the vehicle width direction. The drive shaft **57R** passes through a drive shaft hole DH**2** that is formed on the first case **11**. At a lower portion of the gear chamber SP**1**, a storage portion **58** is provided. In the storage portion **58**, oil **61** is stored. A part of the gear unit **50** is immersed in the oil **61** stored in the storage portion **58**.

- (17) FIG. **2** shows a perspective view of the drive device **1**. FIG. **2** shows a state where the lid portion **15** and the electric power conversion unit **21** have been detached. Further, the position of one end **43***e* of the motor shaft **43** is shown by a dotted line. As shown in FIG. **1** and FIG. **2**, in the first case **11**, an electric unit chamber SP**2** including the opening portion AP is provided. The opening portion AP can be tightly closed by fastening the lid portion **15** by the bolts **60**. That is, the electric unit chamber SP**2** is isolated from the motor chamber **31** and the gear chamber SP**1** in a liquid-tight manner. In the electric unit chamber SP**2**, the electric power conversion unit **21** is contained. The electric power conversion unit **21** is an elemental part for controlling the electric power that is supplied to the motor **40** and the electric power that is generated by the motor **40**. Examples of components included in the electric power conversion unit **21** include an inverter and a converter.
- (18) One side in an axial direction AD1 is defined as a side on which the shaft gear **51** is disposed in the axial direction of the central axis CA of the motor shaft **43**. Further, the other side in the axial direction AD2 is defined as the opposite side of the one side in the axial direction AD1. Further, a radial direction RD is defined as a direction perpendicular to the central axis CA.
- (19) Configurations of Oil Cooling System and Water Cooling System
- (20) The drive device **1** includes an oil cooling system and a water cooling system. First, the oil cooling system will be described. The oil cooling system includes a strainer **71**, an oil pump **72**, an oil cooler **73**, an oil passage **74**, and a shaft-center flow passage **75**. That is, in the embodiment, a first heat medium is oil, and a second heat medium is water.
- (21) The shaft-center flow passage **75** is a flow passage that is formed on an axis line of the motor shaft **43** having a hollow shape (cylindrical shape). Further, the motor shaft **43** includes the one end **43***e* on the one side in the axial direction AD**1**. The one end **43***e* is positioned in the gear chamber SP**1**. On the one end **43***e*, an inflow port for the shaft-center flow passage **75** is formed. The one end **43***e* is supported by a bearing **59**. The bearing **59** is fixed to a partition wall **11***b* between the gear chamber SP**1** and the electric unit chamber SP**2**.
- (22) The oil passage **74** is a pathway through which the oil is supplied to the motor **40**. As the structure of the oil passage **74**, various structures may be adopted. For example, a pipe member may be adopted, or a tunnel formed on a wall surface may be adopted. In the embodiment, at least a part of the oil passage **74** is constituted by a pipe member.
- (23) The oil passage **74** connects a discharge port of the oil pump **72** and an inflow port of the oil cooler **73**, and connects a discharge port of the oil cooler **73** and the one end **43***e* of the motor shaft **43**. In other words, the oil cooler **73** is disposed on a section of the oil passage **74** where the oil pump **72** and the one end **43***e* of the motor shaft **43** are connected. Through the oil passage **74**, the oil stored in the gear chamber SP**1** can be supplied to the shaft-center flow passage **75** of the motor shaft **43**.
- (24) The strainer **71** is disposed in the storage portion **58**. The strainer **71** is connected with a suction port of the oil pump **72**. The oil pump **72** is disposed on the other side in the axial direction AD**2** of the gear chamber SP**1**. The oil pump **72** sucks the oil **61** in the storage portion **58**, through the strainer **71**. Then, the oil pump **72** feeds the sucked oil to the oil cooler **73** through the oil passage **74**.
- (25) The oil cooler **73** is a heat exchanger that cools the oil by the heat exchange with coolant. The oil cooler **73** is positioned on the one side in the axial direction AD**1** of the gear chamber SP**1**. That is, the oil cooler **73** and the oil pump **72** face each other through the gear chamber SP**1**. The oil cooler **73** overlaps with the gear chamber SP**1** in the axial direction of the central axis CA. Further, the oil cooler **73** overlaps with the electric unit chamber SP**2** in the radial direction RD. In the oil cooler **73**, the oil passage **74** and a water passage **83** are disposed so as to face each other. In other words, the oil cooler **73** is provided on the oil passage **74** and the water passage **83**. In the embodiment, the oil passage **74** is an example of the heat medium pathway.
- (26) The discharge port of the oil cooler **73** and the one end **43***e* of the motor shaft **43** are connected

- by the oil passage **74**. The oil passage **74** that connects the oil cooler **73** and the one end **43***e* is positioned on the one side in the axial direction AD**1** of the gear chamber SP**1**. Specifically, a part of the electric unit chamber SP**2** is positioned on an extension line of the motor shaft **43** to the one side in the axial direction AD**1** (see an area A**1**). The oil passage **74** pierces through a wall surface **11***w* that demarcates the electric unit chamber SP**2**, from the exterior of the casing **10**, and extends to the interior of the electric unit chamber SP**2** (see an area A**2**). Moreover, the oil passage **74** passes through the interior of the electric unit chamber SP**2**, and penetrates through the partition wall **11***b* (see an area A**3**). An end portion of the oil passage **74** is connected with the shaft-center flow passage **75** at the one end **43***e* of the motor shaft **43**.
- (27) On the shaft-center flow passage **75**, a plurality of discharge holes (not illustrated) that passes in the radial direction is provided. The oil flows through the shaft-center flow passage **75**, to the other side in the axial direction AD**2**. The oil flows out of the discharge holes and an end portion of the shaft-center flow passage **75** on the other side in the axial direction AD**2**, and is supplied to the rotor **42**, the stator **41**, and the like. The oil supplied to the motor **40** through the shaft-center flow passage **75** flows down to the lower side in the motor chamber **31**. Then, the flowing-down oil passes through a communication hole **16** that is provided on a division wall between the motor chamber **31** and the gear chamber SP**1**, and returns to the storage portion **58** in the gear chamber SP**1**.
- (28) Next, the water cooling system will be described. The water system includes a water pump **81**, a radiator **82**, and the water passage **83**. The water passage **83** is a pathway through which coolant is supplied to the electric power conversion unit **21**. The water passage **83** is a pathway through which the coolant circulates from the water pump **81** to the water pump **81** via the radiator **82**, the electric power conversion unit **21**, and the oil cooler **73**. The coolant that circulates through the water passage **83** can cool the electric power conversion unit **21**, and can cool the oil in the oil cooler **73**.

Effect

- (29) First, a problem will be described with use of a drive device **1001** in a comparative example in FIG. **3**. Common elemental parts between the drive device **1001** in the comparative example and the drive device **1** (FIG. **1**) in the embodiment are denoted by identical reference characters. In the drive device **1001** in the comparative example, the motor shaft **43** includes another end **43e2** on the other side in the axial direction AD2. On the other end **43e2**, the inflow port for the shaft-center flow passage **75** is formed. The oil passage **74** connects the discharge port of the oil cooler **73** and the other end **43e2** of the motor shaft **43**. That is, in the drive device **1** (FIG. **1**) in the embodiment, the oil passage **74** is positioned on the one side in the axial direction AD**1** of the gear chamber SP**1**. On the other hand, in the drive device **1001** (FIG. **3**) in the comparative example, the oil passage **74** is positioned on the other side in the axial direction AD**2** of the motor chamber **31**. Accordingly, the oil passage **74** protrudes from an end surface **13**e of the motor case **13** by a width W**74**. Therefore, in the drive device **1001** in the comparative example, a width W**1001** in the central axis CA is larger than a width W**1** of the casing **10**, by the width W**74**.
- (30) On the other hand, in the drive device **1** (FIG. **1**) in the embodiment, a part of the electric unit chamber SP**2** is positioned on the one side in the axial direction AD**1** of the one end **43***e* of the motor shaft **43**. That is, the electric unit chamber SP**2** can be caused to protrude to the one side in the axial direction AD**1** of the one end **43***e* of the motor shaft **43**. More specifically, the electric unit chamber SP**2** can be positioned on the one side in the axial direction AD**1** of the oil passage **74**, by a distance DIS. Moreover, the oil passage **74** is connected with the one end **43***e* of the motor shaft **43**. Thereby, the oil passage **74** can be housed in a range in which the electric unit chamber SP**2** protrudes. In other words, the width W**1** of the drive device **1** in the direction of the central axis CA can be determined not by the oil passage **74** but by the electric unit chamber SP**2**. Accordingly, the width W**1** of the drive device **1** is enabled to be equivalent to the width of the casing **10**. It is possible to restrain the width W**1** of the drive device **1** from being increased by the oil passage **74**.

It is possible to achieve a further reduction in the size of the drive device **1**.

- (31) As shown in FIG. **1**, in an area on the opposite side of the motor shaft **43** from the gear unit **50**, a space is formed due to a dimensional difference between the motor **40** and the gear unit **50**. In this space, a part of the electric unit chamber SP**2** is disposed. That is, at least a part of the electric unit chamber SP**2** overlaps with the gear chamber SP**1** in the radial direction RD perpendicular to the central axis CA. Thereby, it is possible to effectively use the space around the motor shaft **43**. Consequently, it is possible to decrease the protrusion amount of the electric unit chamber SP**2** on the one side in the axial direction AD**1**. It is possible to achieve the reduction in the size of the drive device **1**.
- (32) Further, at least a part of the electric unit chamber SP2 overlaps with the motor chamber **31** in the axial direction of the central axis CA. This also makes it possible to effectively use the space around the motor shaft **43**. Consequently, it is possible to decrease the protrusion amount of the electric unit chamber SP**2** in the radial direction RD.

Embodiment 2

- (33) An embodiment 2 is different from the embodiment 1 in the manner of the disposition of the oil pump **72**. Common elemental parts between the embodiment 1 and the embodiment 2 are denoted by identical reference characters, and descriptions thereof are omitted.
- (34) FIG. 4 shows a schematic configuration of a drive device 201 in the embodiment 2. FIG. 4 is a sectional view that is illustrated similarly to FIG. 1. The oil pump 72 is positioned on the one side in the axial direction AD1 of the gear chamber SP1. That is, both of the oil pump 72 and the oil cooler 73 are disposed on the same direction side of the gear chamber SP1. The oil pump 72 and the oil cooler 73 overlap with the gear chamber SP1 in the axial direction of the central axis CA. Further, the oil pump 72 and the oil cooler 73 overlap with the electric unit chamber SP2 in the radial direction RD. The oil passage 74 connects the discharge port of the oil pump 72 and the inflow port of the oil cooler 73, and connects the discharge port of the oil cooler 73 and the one end 43e of the motor shaft 43.
- (35) Also in the drive device **201** in the embodiment 2, the oil passage **74** can be housed in the range in which the electric unit chamber SP**2** protrudes. It is possible to restrain the width W**1** of the drive device **1** from being increased by the oil passage **74**. Embodiment 3
- (36) An embodiment 3 is different from the embodiment 1 in the manner of the disposition of the oil cooler **73**. Common elemental parts between the embodiment 1 and the embodiment 3 are denoted by identical reference characters, and descriptions thereof are omitted.
- (37) FIG. **5** shows a schematic configuration of a drive device **301** in the embodiment 3. FIG. **5** is a sectional view that is illustrated similarly to FIG. **1**. The oil cooler **73** is positioned on the axial-directional other side AD**2** of the gear chamber SP**1**. That is, both of the oil pump **72** and the oil cooler **73** are disposed on the same direction side of the gear chamber SP**1**. The oil cooler **73** overlaps with the gear chamber SP**1** in the axial direction of the central axis CA. The oil passage **74** connects the discharge port of the oil pump **72** and the inflow port of the oil cooler **73**, and connects the discharge port of the oil cooler **73** and the one end **43***e* of the motor shaft **43**. (38) Also in the drive device **301** in the embodiment 3, it is possible to restrain the width W**1** of the
- (38) Also in the drive device **301** in the embodiment 3, it is possible to restrain the width W1 of the drive device **1** from being increased by the oil passage **74**.

Embodiment 4

- (39) An embodiment 4 is different from the embodiment 1 in the manner of the casing. Common elemental parts between the embodiment 1 and the embodiment 4 are denoted by identical reference characters, and descriptions thereof are omitted. FIG. **6** shows a schematic configuration of a drive device **401** in the embodiment 4. FIG. **6** is a sectional view that is illustrated similarly to FIG. **1**. Further, in FIG. **6**, elements specific to the embodiment 4 are distinguished by being denoted by reference numerals in the **400**s.
- (40) A casing **410** includes a first case **411**, a second case **412**, and the motor case **13**. The first case

- **411** is fastened to the facing surface **13**s of the motor case **13** by a plurality of bolts **60**. The gear chamber SP**1** is demarcated between the motor case **13** and the first case **411**.
- (41) The second case **412** has a box shape in which one surface is opened. The second case **412** is fastened to the facing surface **13**s and an upper surface **411***u* of the first case **411** by a plurality of bolts **60**. Thereby, the electric unit chamber SP**2** is demarcated from the motor case **13** and the first case **411** to the second case **412**. Accordingly, by mounting the second case **412** on the first case **411**, a part of the electric unit chamber SP**2** can be positioned on the extension line of the motor shaft **43** to the one side in the axial direction AD**1** (see the area A**1**). Effect
- (42) The first case **411** that houses the gear unit **50** and the second case **412** that houses the electric power conversion unit **21** are configured as separate members, and thereby, the electric power conversion unit **21** can be attached in a state where only the second case **412** has been detached from the motor case **13**. Thereby, when the electric power conversion unit **21** is attached, the second case **412** does not interfere. Accordingly, it is possible to expand directions in which a tool can access a contact portion between the electric power conversion unit **21** and the facing surface **13**s (see a dotted-line arrow Y**1**). It is possible to enhance the ease of the mounting of the electric power conversion unit **21**.
- (43) The embodiments have been described above in detail. The embodiments are just examples, and do not limit the claims. The technologies described in the claims include various modifications and alterations of the above-described specific examples. Technical elements described in the specification or the drawings exert technical utilities independently or by various combinations, and are not limited to combinations described in the claims at the time of the filing. Further, the technologies exemplified in the specification or the drawings concurrently achieve a plurality of purposes, and have technical utilities simply by achieving one of the purposes.

 Modification
- (44) The vehicle equipped with the drive device in the specification is not limited to a battery electric vehicle. For example, the drive device in the specification can be equipped in a hybrid electric vehicle or a plug-in hybrid electric vehicle. In this case, in the casing of the drive device in the specification, a plurality of motors may be contained, or a planetary gear mechanism may be contained. Further, the drive device in the specification can be applied also to a vehicle in which an electric motor is used for at least a part of traveling, as exemplified by a fuel cell electric vehicle.

Claims

- 1. A drive device comprising: a motor housed in a motor chamber and including a motor shaft, the motor shaft being provided with a flow passage at a shaft center of the motor shaft; a casing including the motor chamber, a gear chamber, and an electric unit chamber; a gear unit housed in the gear chamber and configured to be mechanically connected with one end of the motor shaft on one side in an axial direction; an electric unit housed in the electric unit chamber and configured to be electrically connected with the motor; and a heat medium pathway configured to supply a heat medium stored in the gear chamber, to the flow passage of the motor shaft, wherein the one end of the motor shaft is positioned in the gear chamber, at least a part of the electric unit chamber is positioned on the one side in the axial direction relative to the one end of the motor shaft, and the heat medium pathway is connected with the flow passage of the motor shaft at the one end of the motor shaft.
- 2. The drive device according to claim 1, wherein at least the part of the electric unit chamber is positioned on the one side in the axial direction relative to the heat medium pathway.
- 3. The drive device according to claim 2, wherein at least the part of the electric unit chamber overlaps with the gear chamber viewed from a direction perpendicular to the axial direction.
- 4. The drive device according to claim 3, wherein at least the part of the electric unit chamber

overlaps with the motor chamber viewed from the axial direction.

- 5. The drive device according to claim 1, wherein at least a part of the heat medium pathway is positioned on the one side in the axial direction relative to the gear chamber.
- 6. The drive device according to claim 5, wherein: the part of the electric unit chamber is positioned on an extension line of the motor shaft to the one side in the axial direction; the one end of the motor shaft is supported by a partition wall between the gear chamber and the electric unit chamber; and the heat medium pathway passes through an interior of the electric unit chamber, penetrates through the partition wall, and is connected with the flow passage.
- 7. The drive device according to claim 6, wherein the heat medium pathway pierces through a wall surface from an exterior of the casing, and extends to the interior of the electric unit chamber of the casing, the wall surface demarcating the electric unit chamber.
- 8. The drive device according to claim 1, further comprising a pump configured to feed the heat medium stored in a lower portion of the gear chamber, to the heat medium pathway, wherein the pump is positioned on the one side in the axial direction or the other side in the axial direction relative to the gear chamber.
- 9. The drive device according to claim 8, further comprising a heat medium cooler disposed on the heat medium pathway and configured to cool the heat medium, wherein the heat medium cooler is positioned on the one side in the axial direction or the other side in the axial direction relative to the gear chamber.
- 10. The drive device according to claim 1, wherein: the motor chamber and the gear chamber are connected by a communication hole through which the heat medium is configured to flow; and the electric unit chamber is isolated from the motor chamber and the gear chamber in a liquid-tight manner.
- 11. The drive device according to claim 1, wherein: the casing includes a motor case including the motor chamber, a gear case configured to demarcate at least a part of the gear chamber, and an electric unit case configured to demarcate at least the part of the electric unit chamber; and the gear case and the electric unit case are fastened to the motor case by a plurality of fastening members.