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(54) **PROGRAM, INFORMATION PROCESSING METHOD, AND INFORMATION PROCESSING APPARATUS**

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(52) **U.S. Cl.**

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(57) **ABSTRACT**

Provided are a program and the like in which it is possible to accurately determine whether a target performing an operation is performing an operation according to a regulation. A computer distributes a moving image obtained by capturing a target performing an operation for each motion included in the operation. In addition, the computer determines whether each motion is a standard motion, on the basis of each distributed moving image. Then, the computer analyzes whether the operation is a standard operation, on the basis of a determination result with respect to each motion.

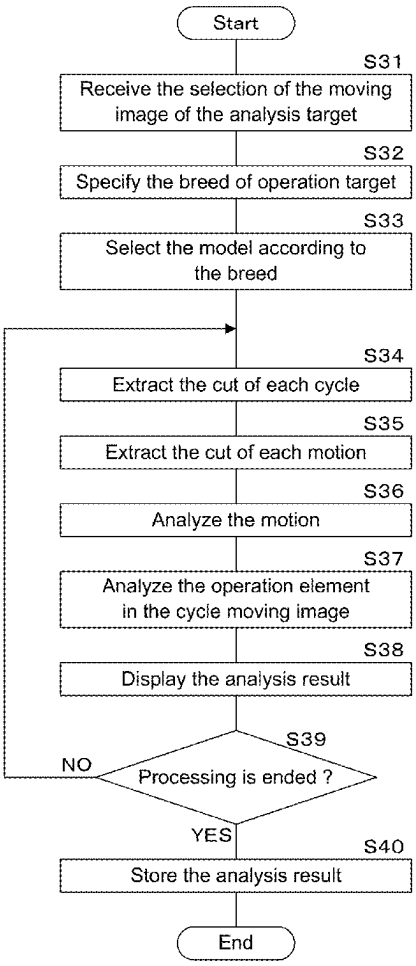


FIG.1A

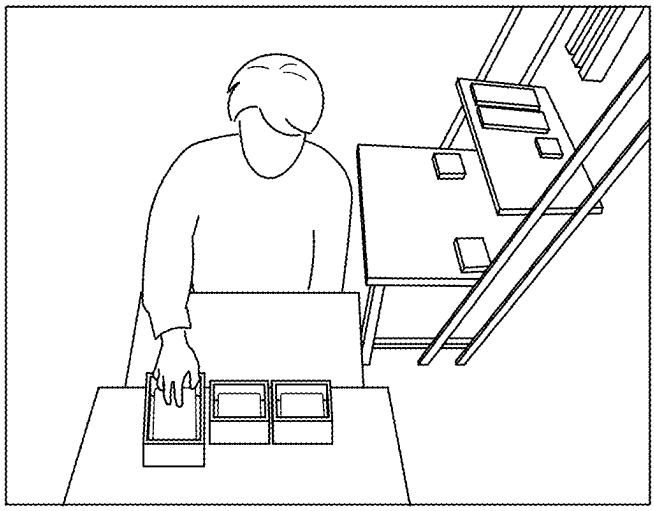


FIG.1B

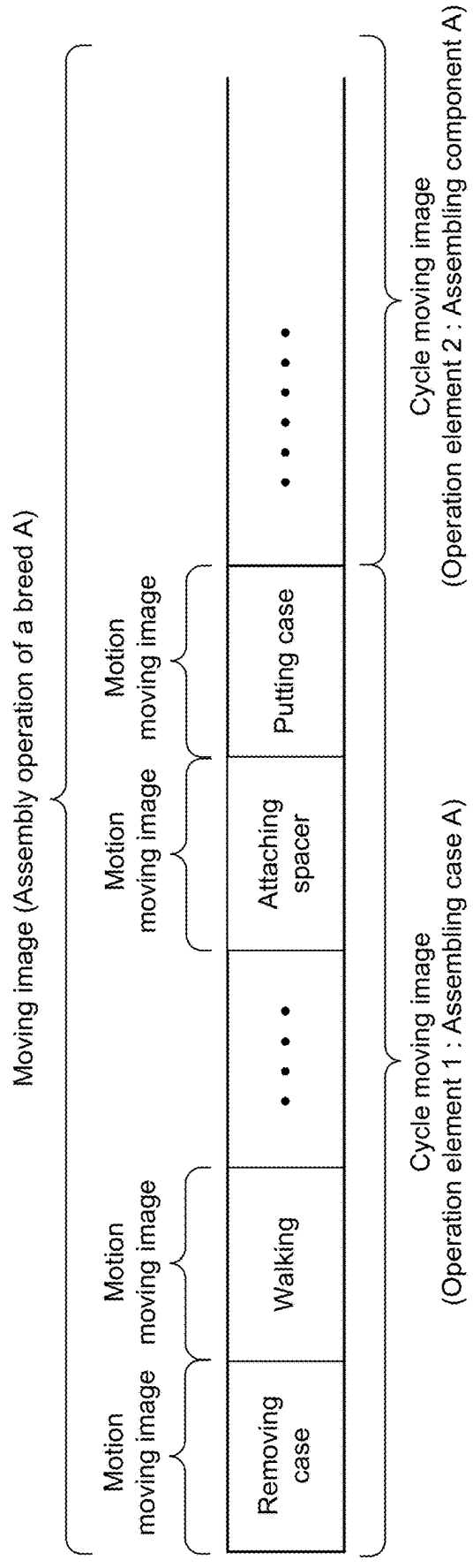

Moving image (Assembly operation of a breed A)
Motion moving image
Motion moving image
Motion moving image
Motion moving image
Removing case
Walking
• • • •
Attaching spacer
Putting case
• • • • • • •
Cycle moving image (Operation element 1 : Assembling case A)
Cycle moving image (Operation element 2 : Assembling component A)

FIG.2

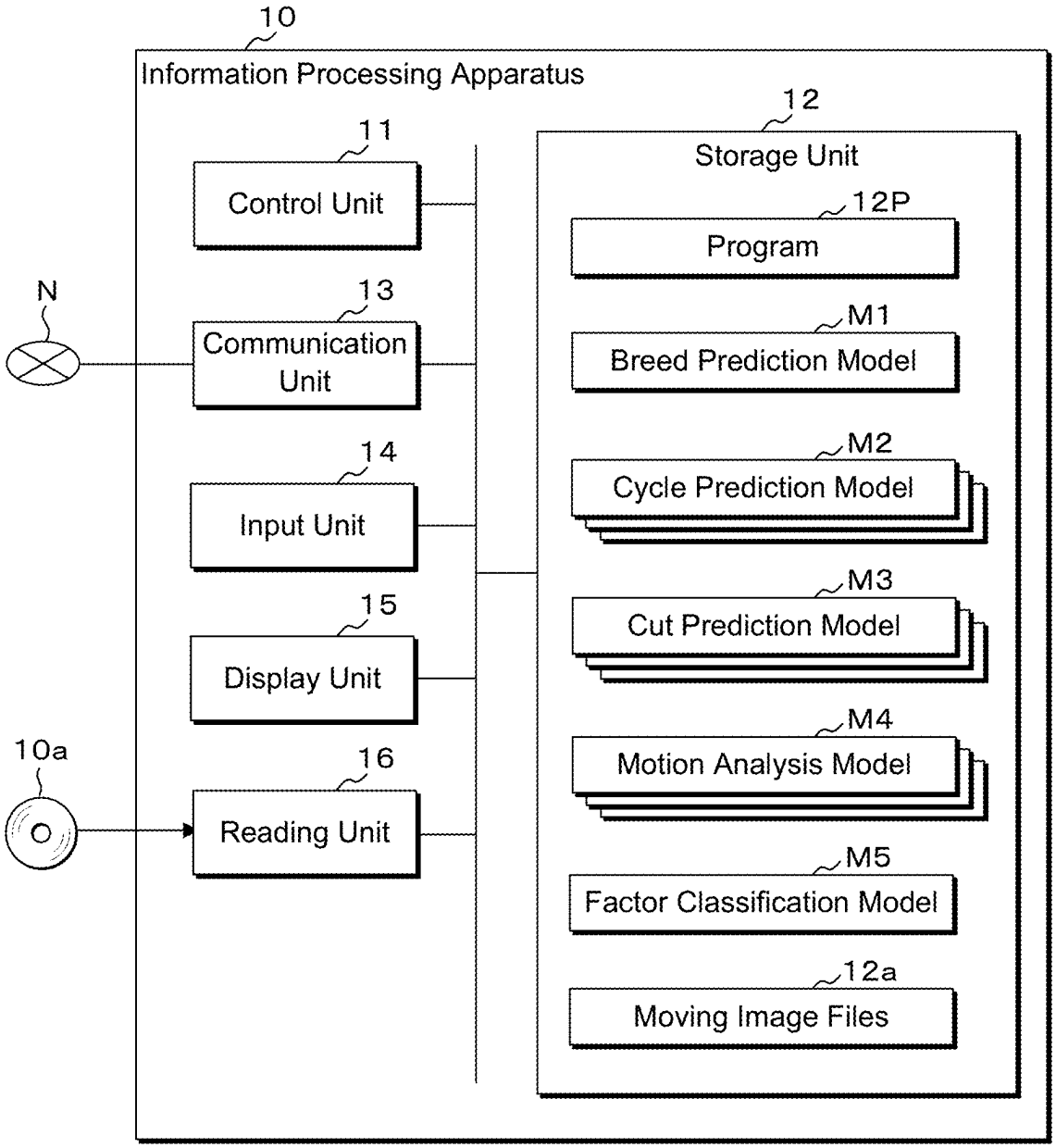

10
Information Processing Apparatus
11
Control Unit
13
Communication Unit
14
Input Unit
15
Display Unit
16
Reading Unit
N
10a
12
Storage Unit
12P
Program
M1
Breed Prediction Model
M2
Cycle Prediction Model
M3
Cut Prediction Model
M4
Motion Analysis Model
M5
Factor Classification Model
12a
Moving Image Files

FIG.3

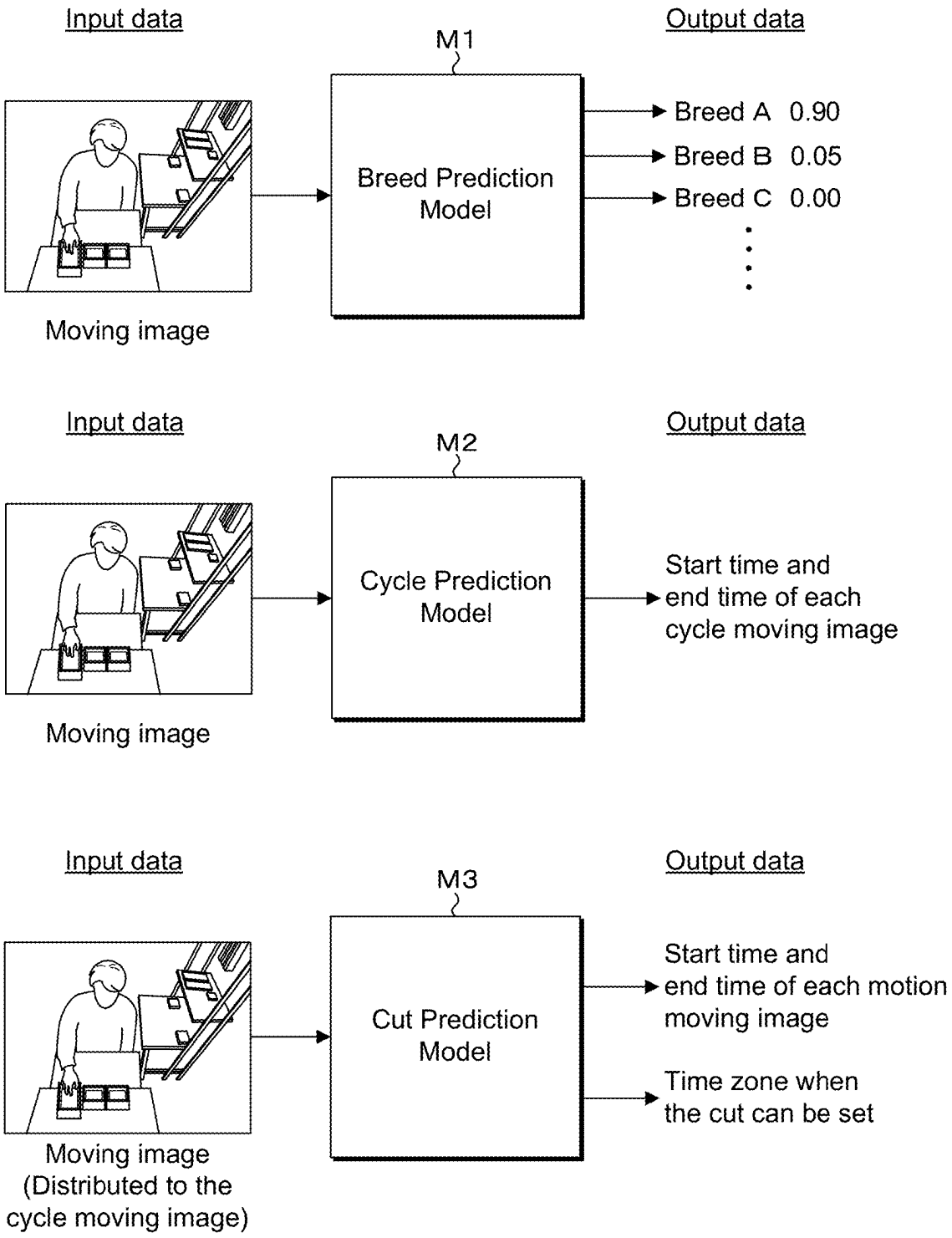

Input data
M1
Output data
Breed Prediction Model
Breed A 0.90
Breed B 0.05
Breed C 0.00
Moving image
Input data
M2
Output data
Cycle Prediction Model
Start time and end time of each cycle moving image
Moving image
Input data
M3
Output data
Cut Prediction Model
Start time and end time of each motion moving image
Time zone when the cut can be set
Moving image (Distributed to the cycle moving image)

FIG.4

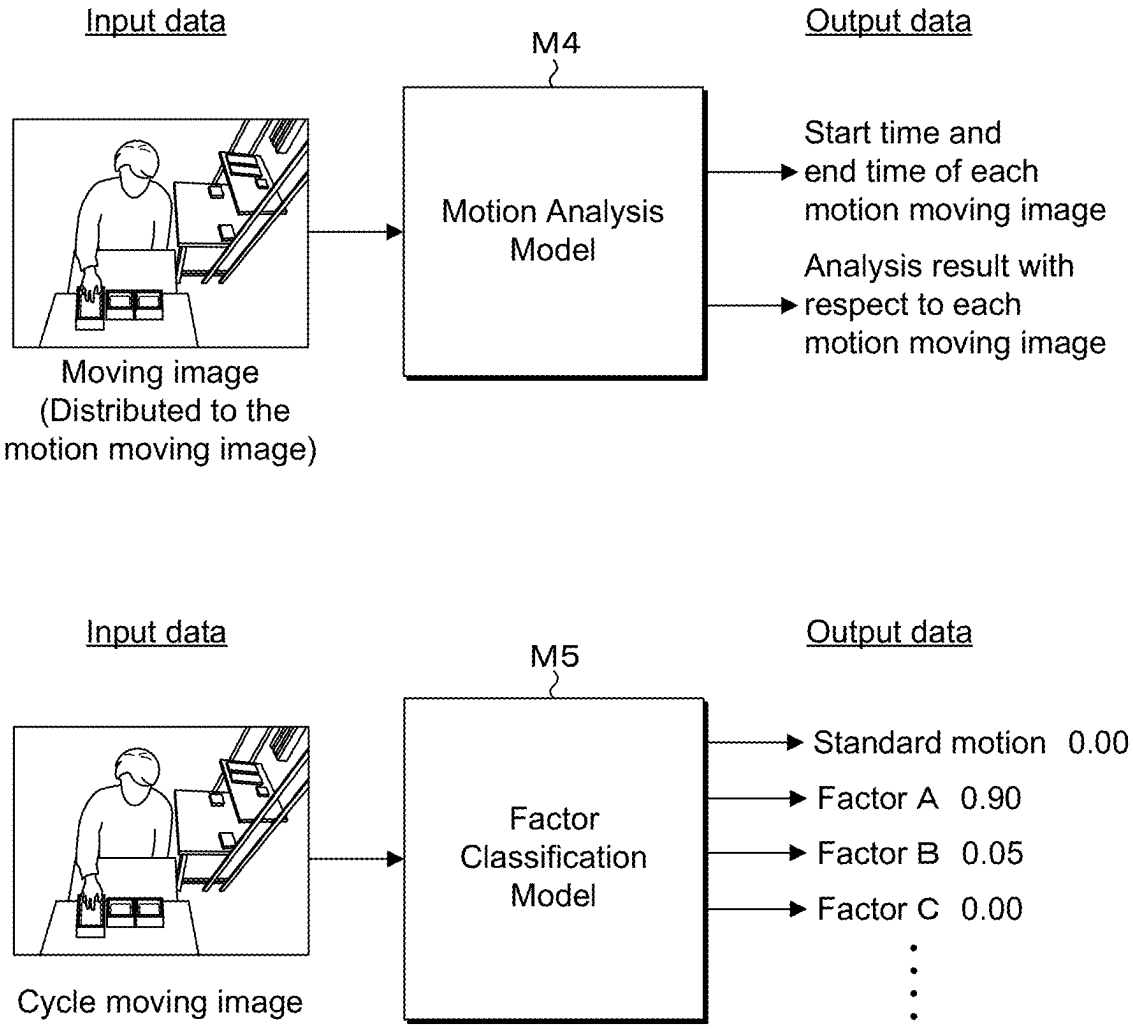

Input data
M4
Output data
Motion Analysis Model
Start time and end time of each motion moving image
Analysis result with respect to each motion moving image
Moving image (Distributed to the motion moving image)
Input data
M5
Output data
Factor Classification Model
Standard motion 0.00
Factor A 0.90
Factor B 0.05
Factor C 0.00
Cycle moving image

FIG.5

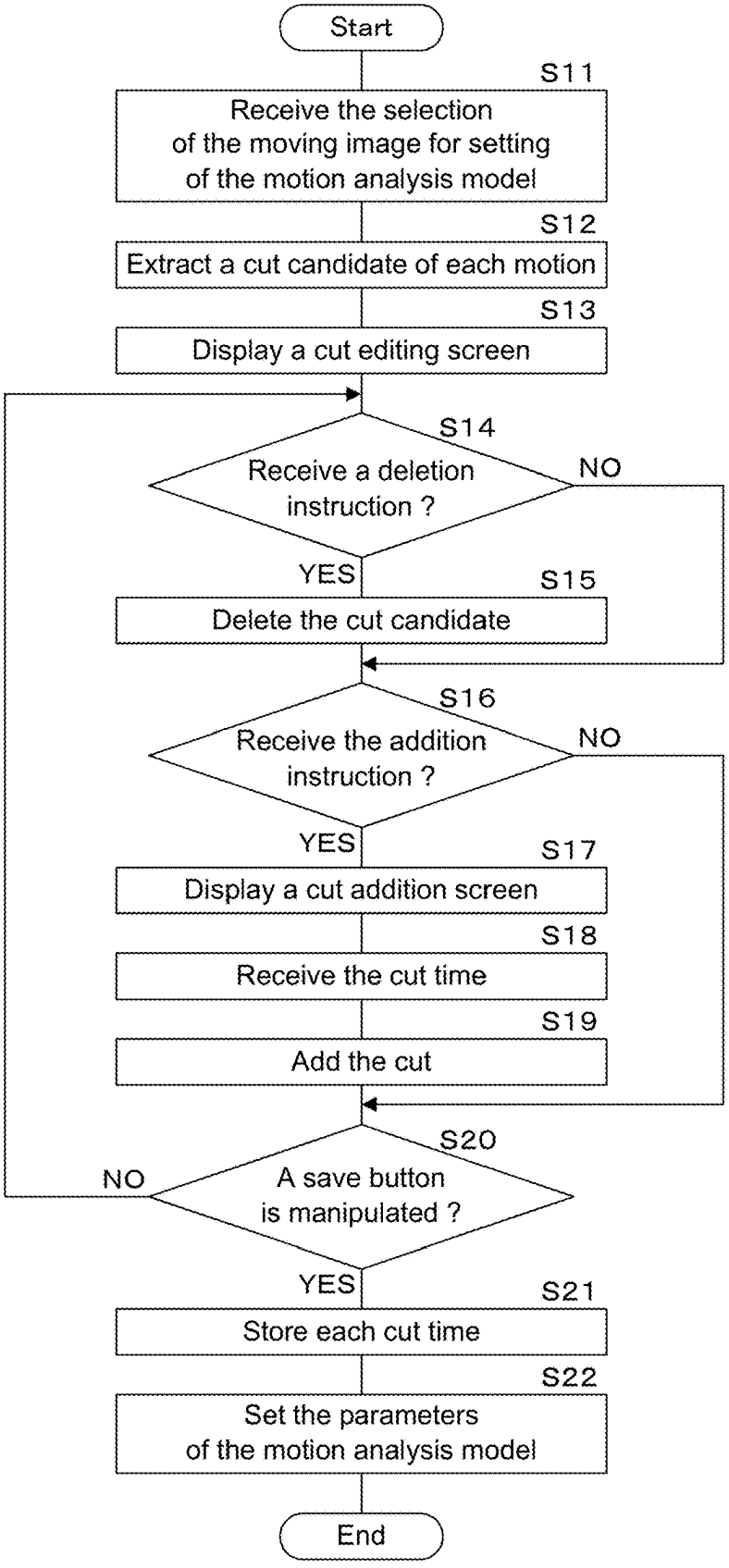

Start
S11
Receive the selection of the moving image for setting of the motion analysis model
S12
Extract a cut candidate of each motion
S13
Display a cut editing screen
S14
Receive a deletion instruction ?
NO
YES
S15
Delete the cut candidate
S16
Receive the addition instruction ?
NO
YES
S17
Display a cut addition screen
S18
Receive the cut time
S19
Add the cut
S20
A save button is manipulated ?
NO
YES
S21
Store each cut time
S22
Set the parameters of the motion analysis model
End

FIG.6A

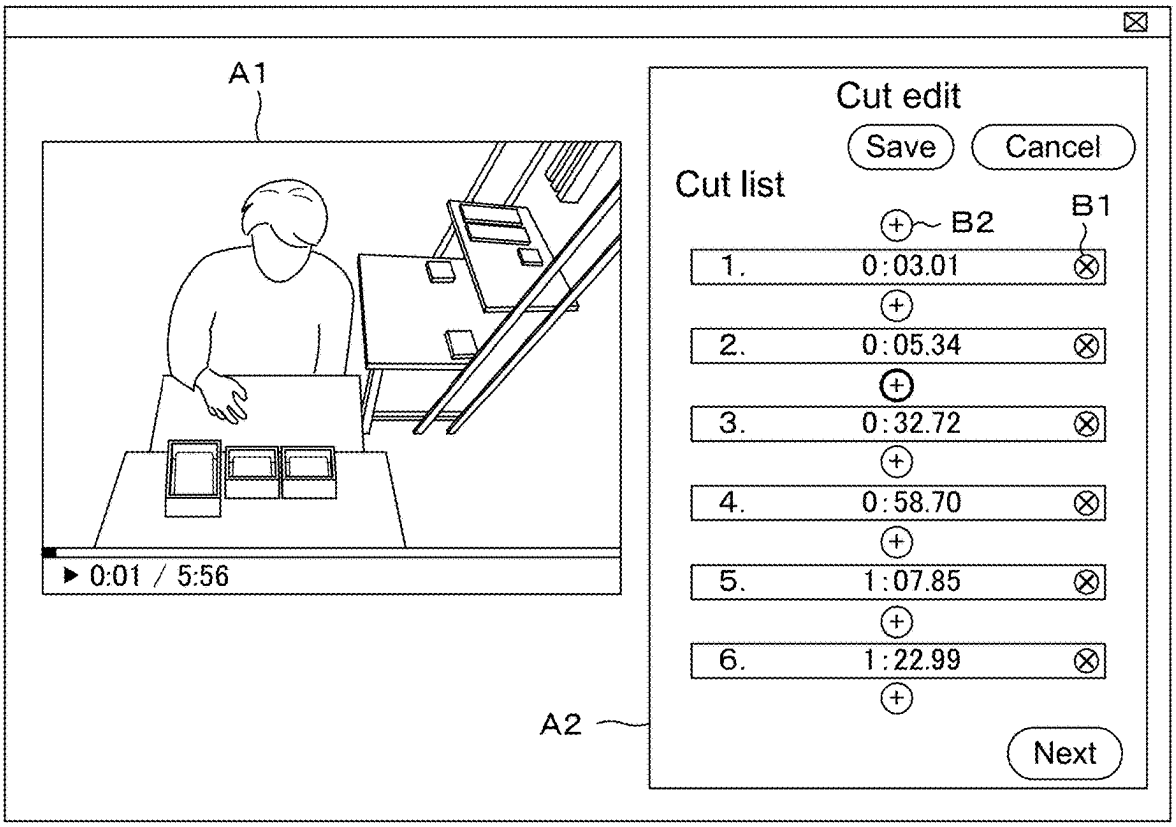

A1
▶ 0:01 / 5:56
Cut edit
Save
Cancel
Cut list
B2
B1
1. 0:03.01
2. 0:05.34
3. 0:32.72
4. 0:58.70
5. 1:07.85
6. 1:22.99
A2
Next

FIG.6B

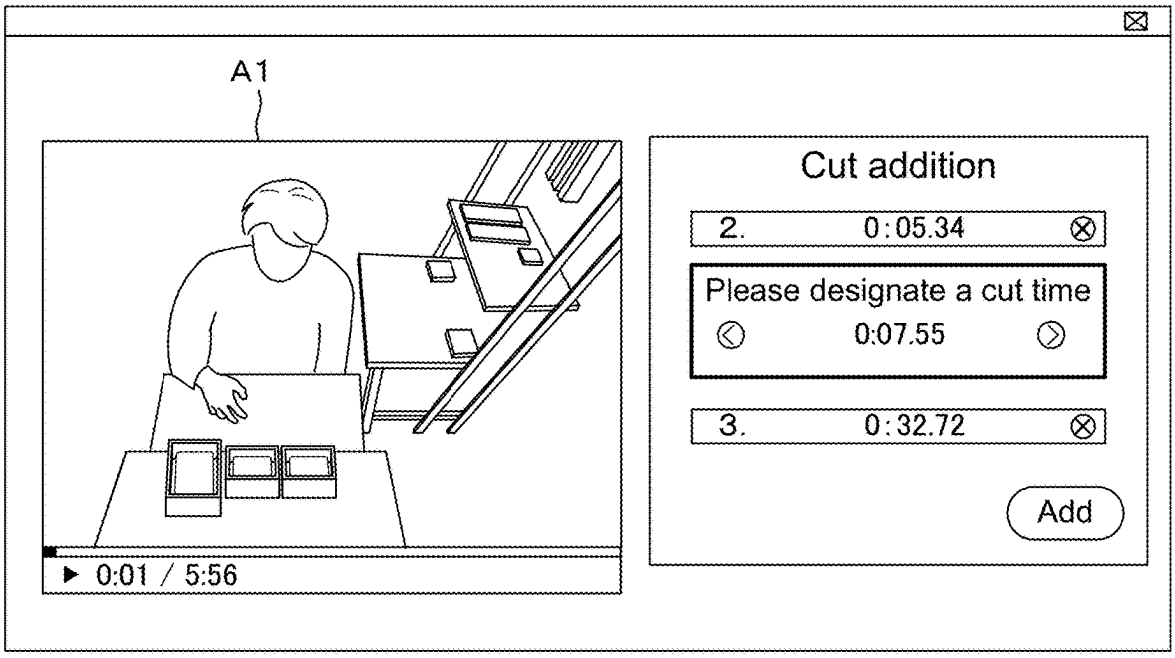

A1
Cut addition
2. 0:05.34
Please designate a cut time
0:07.55
3. 0:32.72
Add
▶ 0:01 / 5:56

FIG.6C

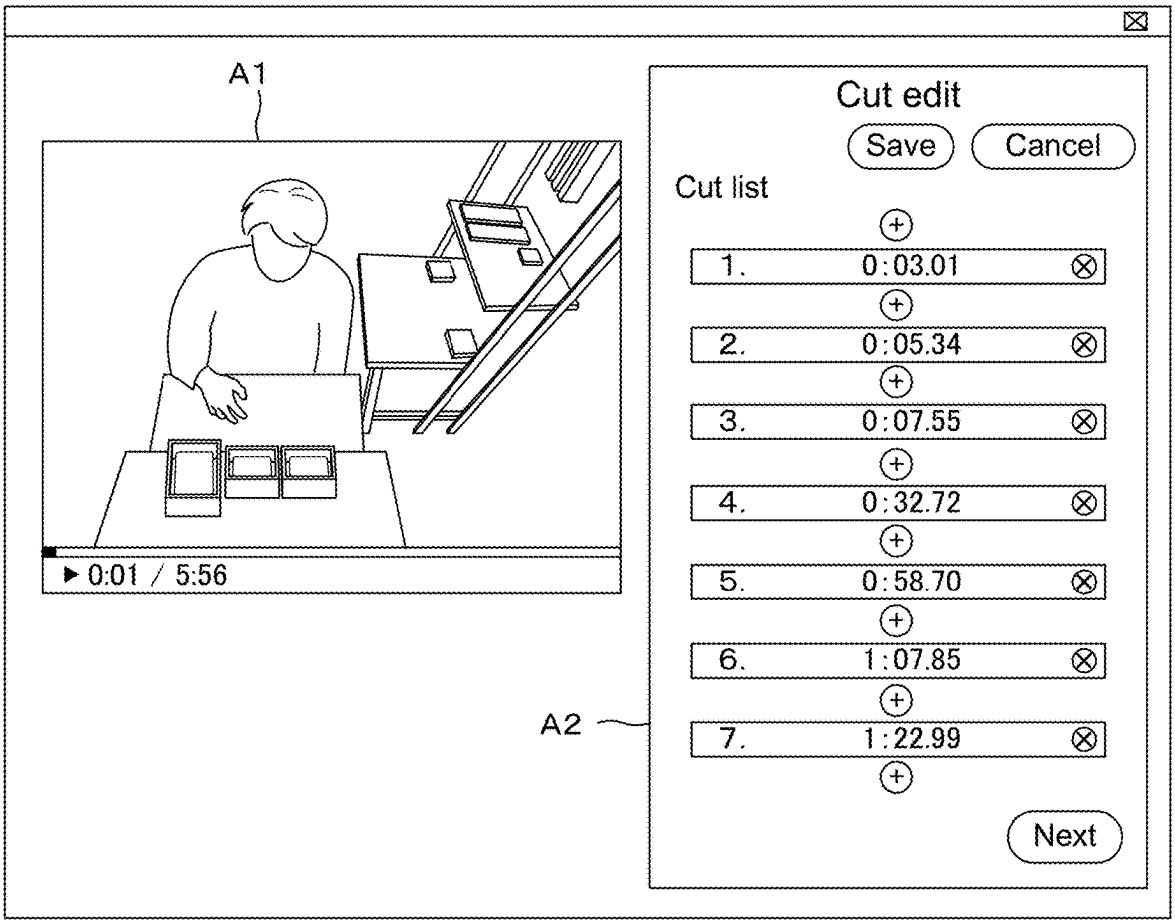

A1
▶ 0:01 / 5:56
Cut edit
Save
Cancel
Cut list
1. 0:03.01
2. 0:05.34
3. 0:07.55
4. 0:32.72
5. 0:58.70
6. 1:07.85
7. 1:22.99
A2
Next

FIG.7

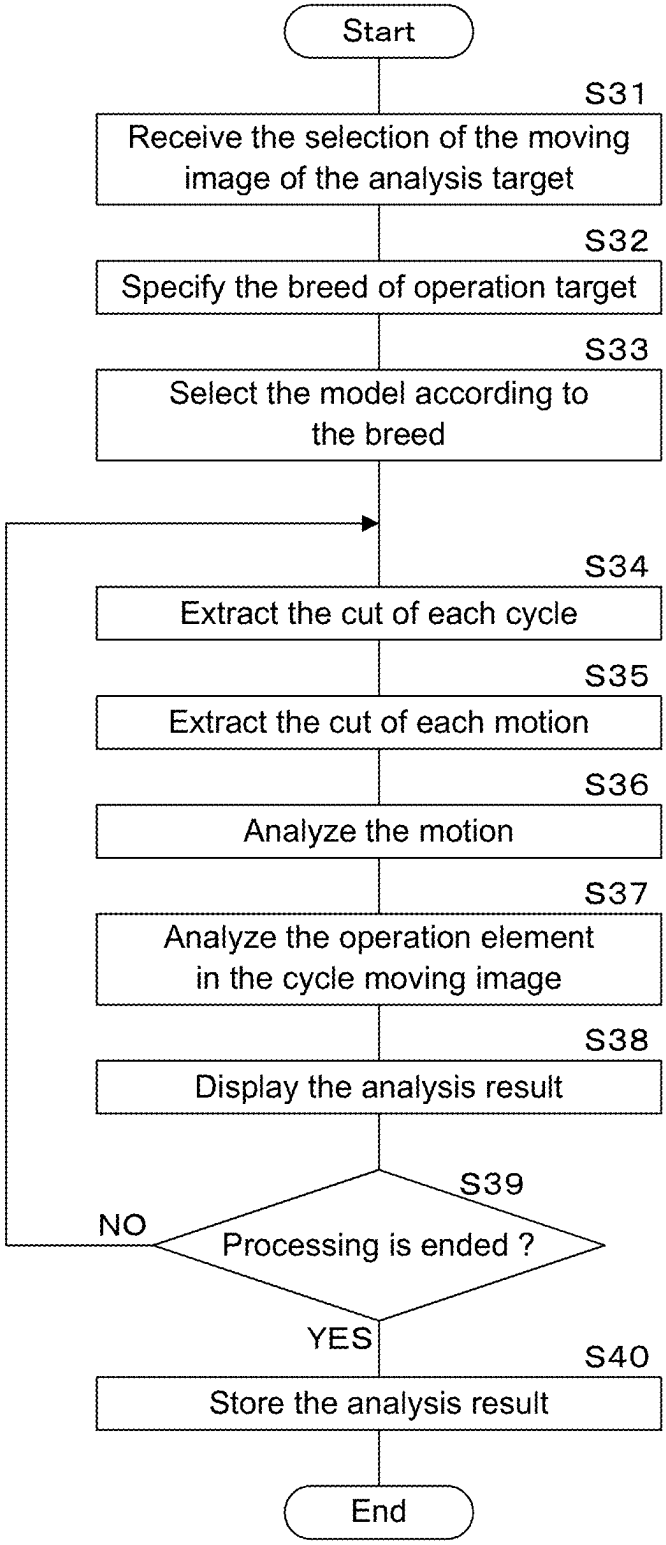

Start
S31
Receive the selection of the moving image of the analysis target
S32
Specify the breed of operation target
S33
Select the model according to the breed
S34
Extract the cut of each cycle
S35
Extract the cut of each motion
S36
Analyze the motion
S37
Analyze the operation element in the cycle moving image
S38
Display the analysis result
S39
Processing is ended ?
NO
YES
S40
Store the analysis result
End

FIG.8

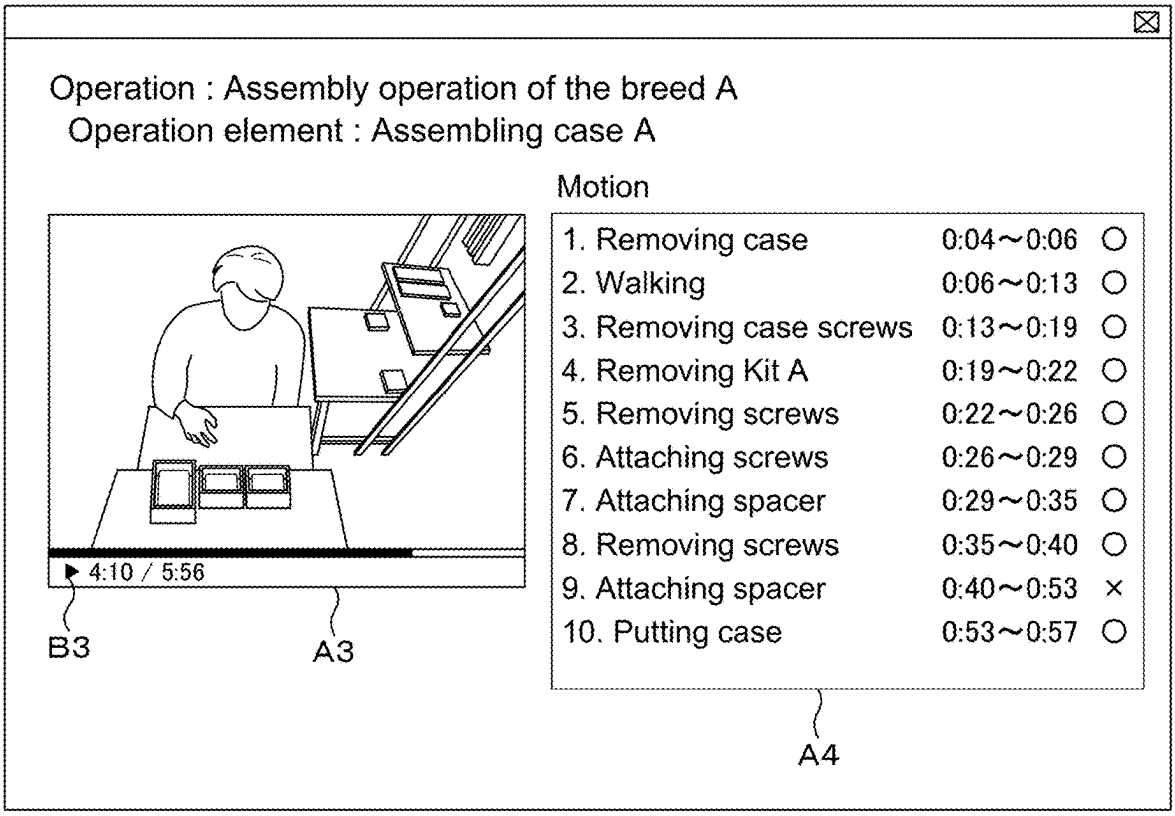

Operation : Assembly operation of the breed A
Operation element : Assembling case A
Motion
1. Removing case 0:04～0:06 ○
2. Walking 0:06～0:13 ○
3. Removing case screws 0:13～0:19 ○
4. Removing Kit A 0:19～0:22 ○
5. Removing screws 0:22～0:26 ○
6. Attaching screws 0:26～0:29 ○
7. Attaching spacer 0:29～0:35 ○
8. Removing screws 0:35～0:40 ○
9. Attaching spacer 0:40～0:53 ×
10. Putting case 0:53～0:57 ○
4:10 / 5:56
B3
A3
A4

FIG.9

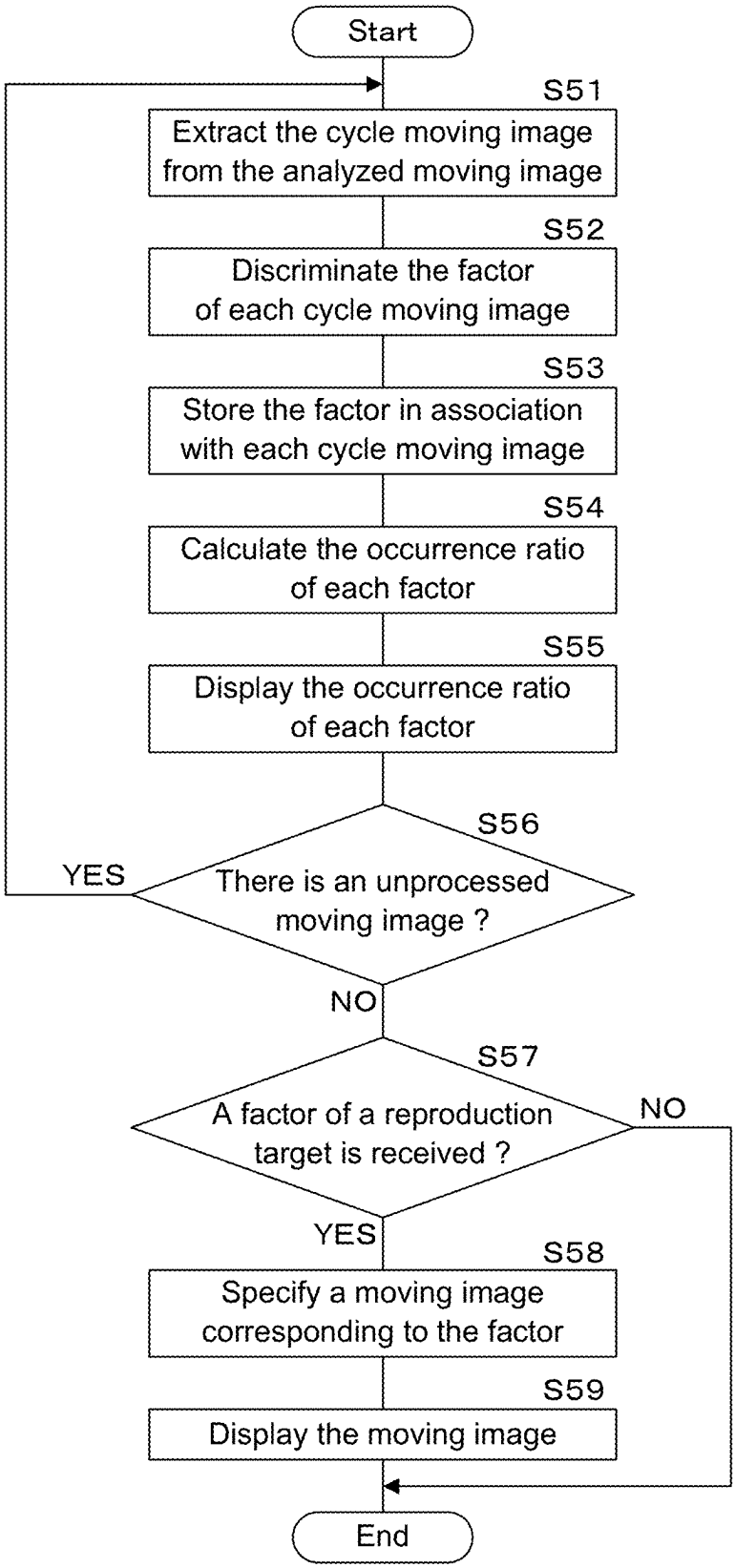

Start
S51
Extract the cycle moving image from the analyzed moving image
S52
Discriminate the factor of each cycle moving image
S53
Store the factor in association with each cycle moving image
S54
Calculate the occurrence ratio of each factor
S55
Display the occurrence ratio of each factor
S56
There is an unprocessed moving image ?
YES
NO
S57
A factor of a reproduction target is received ?
NO
YES
S58
Specify a moving image corresponding to the factor
S59
Display the moving image
End

FIG.10A

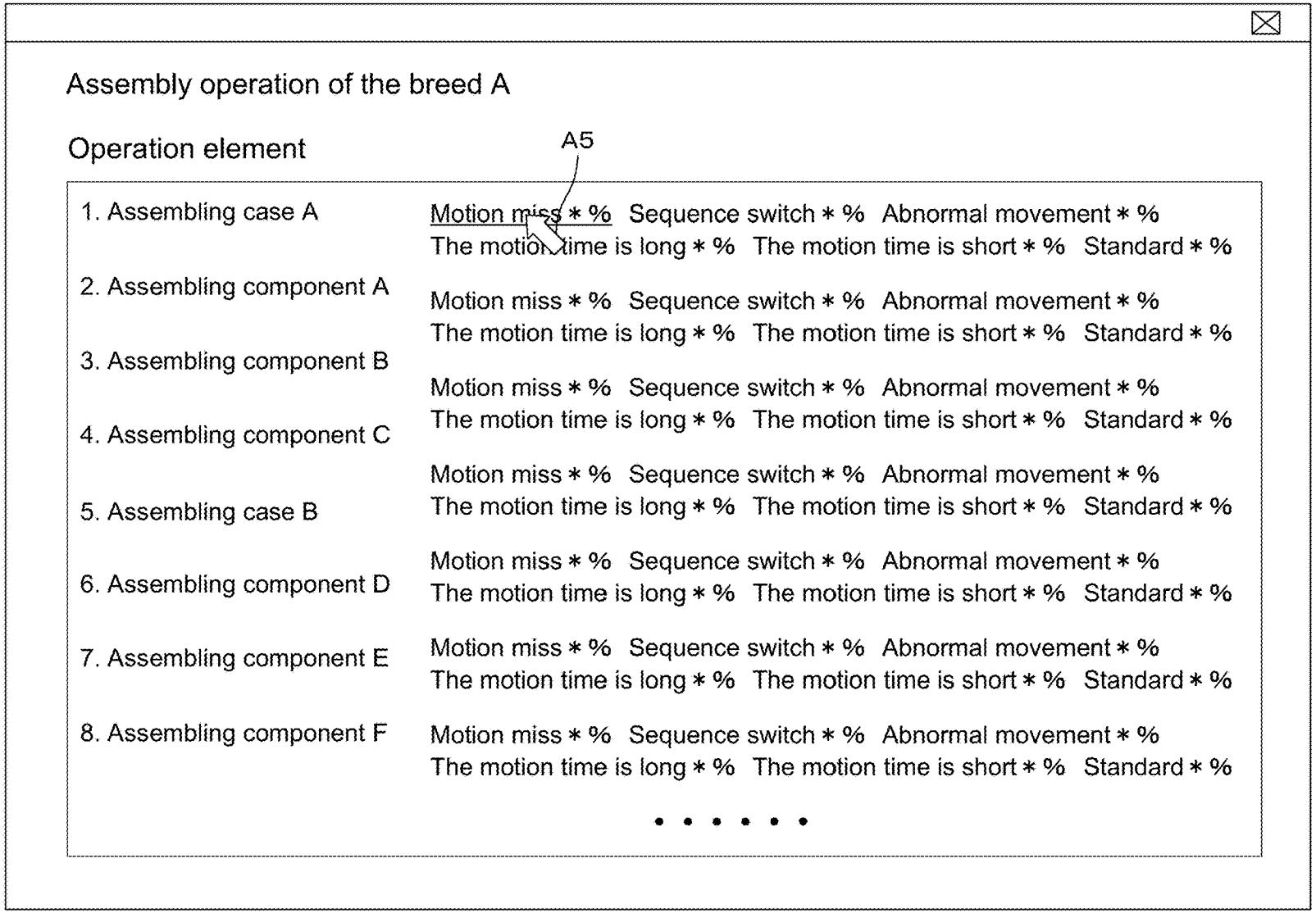

Assembly operation of the breed A
Operation element
A5
1. Assembling case A
Motion miss * % Sequence switch * % Abnormal movement * %
The motion time is long * % The motion time is short * % Standard * %
2. Assembling component A
Motion miss * % Sequence switch * % Abnormal movement * %
The motion time is long * % The motion time is short * % Standard * %
3. Assembling component B
Motion miss * % Sequence switch * % Abnormal movement * %
The motion time is long * % The motion time is short * % Standard * %
4. Assembling component C
Motion miss * % Sequence switch * % Abnormal movement * %
The motion time is long * % The motion time is short * % Standard * %
5. Assembling case B
Motion miss * % Sequence switch * % Abnormal movement * %
The motion time is long * % The motion time is short * % Standard * %
6. Assembling component D
Motion miss * % Sequence switch * % Abnormal movement * %
The motion time is long * % The motion time is short * % Standard * %
7. Assembling component E
Motion miss * % Sequence switch * % Abnormal movement * %
The motion time is long * % The motion time is short * % Standard * %
8. Assembling component F
• • • • • •

FIG.10B

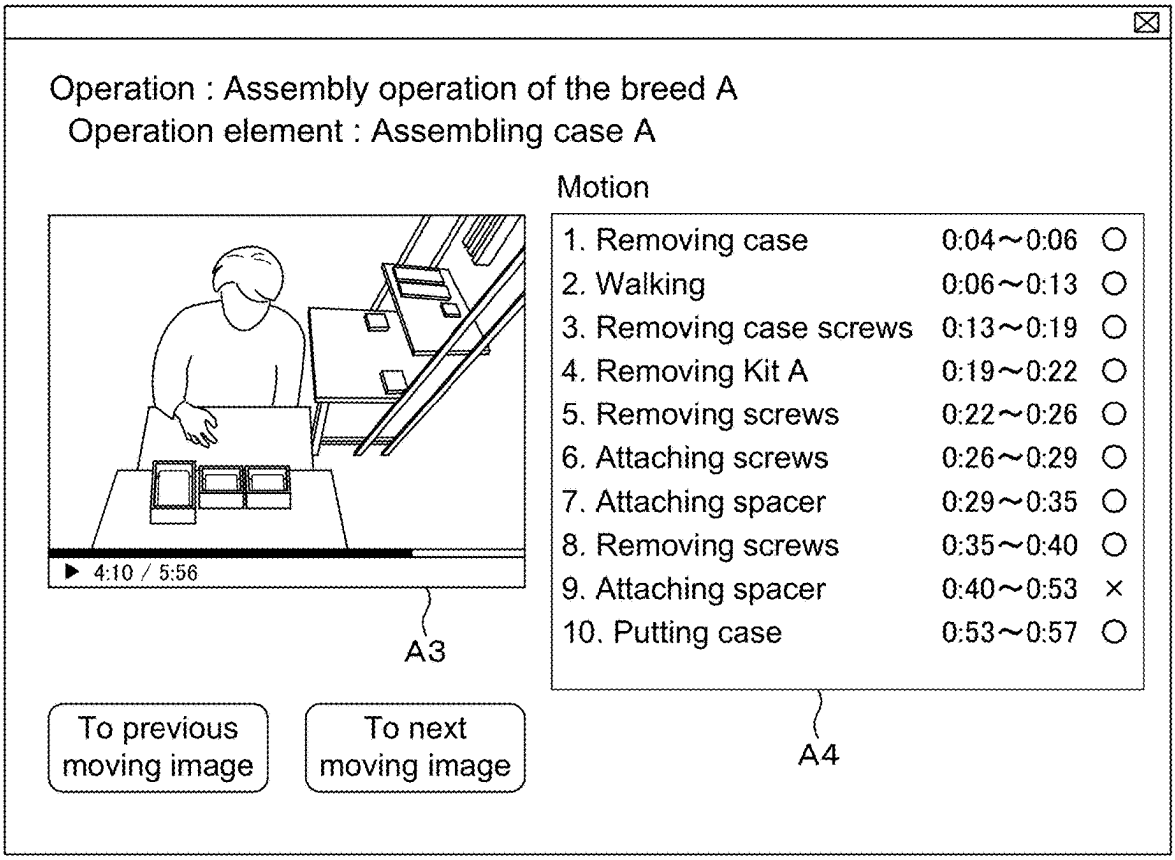

Operation : Assembly operation of the breed A
Operation element : Assembling case A
Motion
1. Removing case 0:04～0:06 ○
2. Walking 0:06～0:13 ○
3. Removing case screws 0:13～0:19 ○
4. Removing Kit A 0:19～0:22 ○
5. Removing screws 0:22～0:26 ○
6. Attaching screws 0:26～0:29 ○
7. Attaching spacer 0:29～0:35 ○
8. Removing screws 0:35～0:40 ○
9. Attaching spacer 0:40～0:53 ×
10. Putting case 0:53～0:57 ○
▶ 4:10 / 5:56
A3
A4
To previous moving image
To next moving image

FIG.11

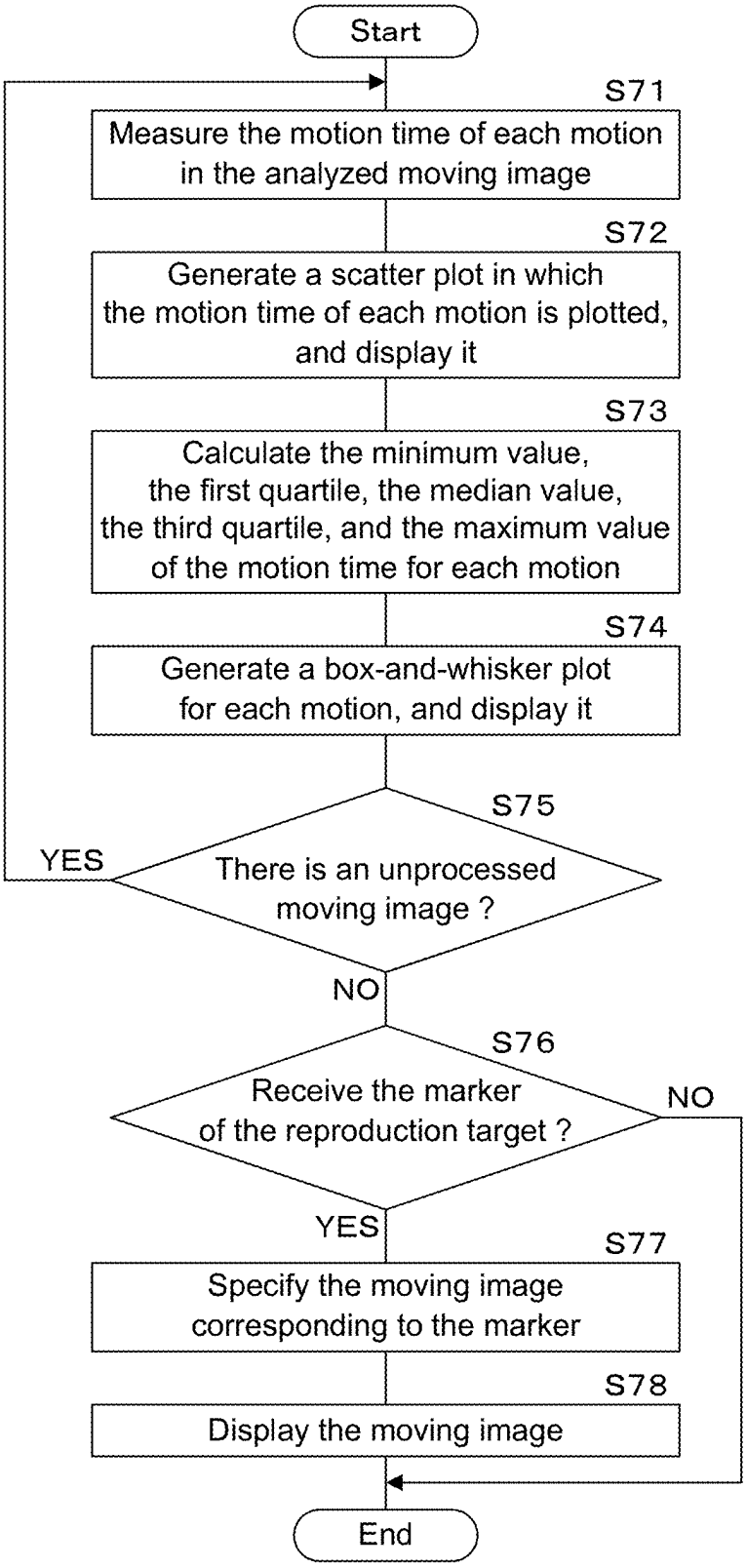

Start
S71
Measure the motion time of each motion in the analyzed moving image
S72
Generate a scatter plot in which the motion time of each motion is plotted, and display it
S73
Calculate the minimum value, the first quartile, the median value, the third quartile, and the maximum value of the motion time for each motion
S74
Generate a box-and-whisker plot for each motion, and display it
S75
There is an unprocessed moving image ?
YES
NO
S76
Receive the marker of the reproduction target ?
NO
YES
S77
Specify the moving image corresponding to the marker
S78
Display the moving image
End

FIG.12

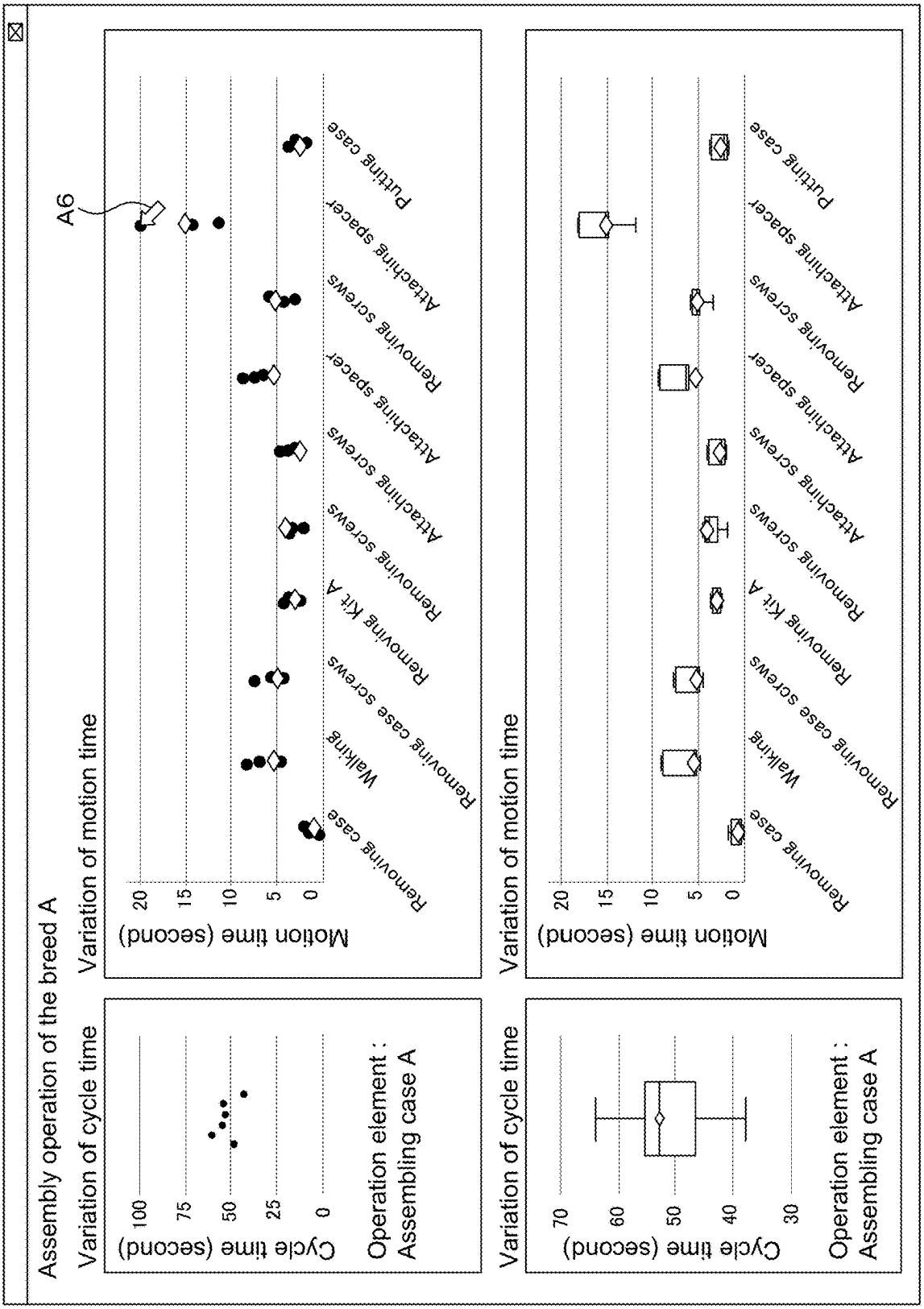

Assembly operation of the breed A
Variation of cycle time
Cycle time (second)
100
75
50
25
0
Operation element : Assembling case A
Variation of motion time
Motion time (second)
20
15
10
5
0
A6
Removing case
Walking
Removing case screws
Removing Kit A
Removing screws
Attaching spacer
Attaching screws
Removing spacer
Removing screws
Attaching spacer
Putting case
Variation of cycle time
Cycle time (second)
70
60
50
40
30
Operation element : Assembling case A
Variation of motion time
Motion time (second)
20
15
10
5
0
Removing case
Walking
Removing case screws
Removing Kit A
Removing screws
Attaching spacer
Attaching screws
Removing spacer
Removing screws
Attaching spacer
Putting case

FIG.13

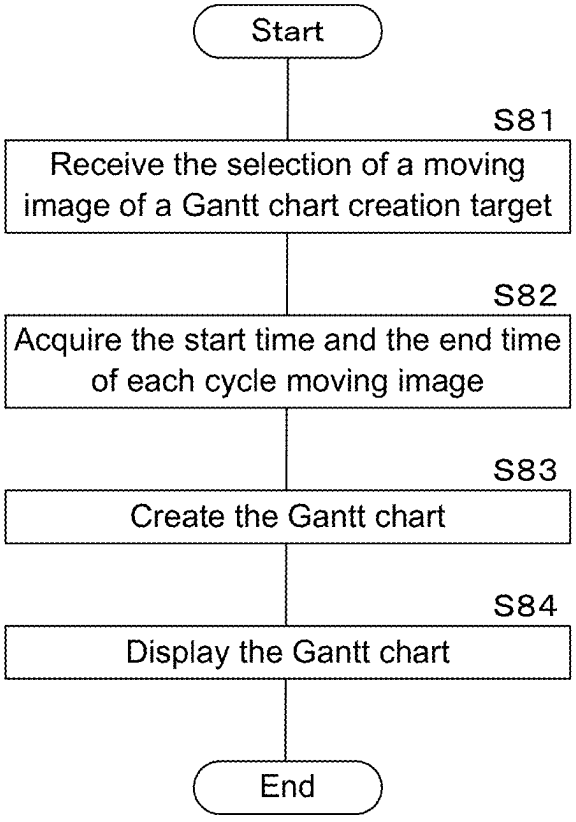

Start
S81
Receive the selection of a moving image of a Gantt chart creation target
S82
Acquire the start time and the end time of each cycle moving image
S83
Create the Gantt chart
S84
Display the Gantt chart
End

FIG. 14

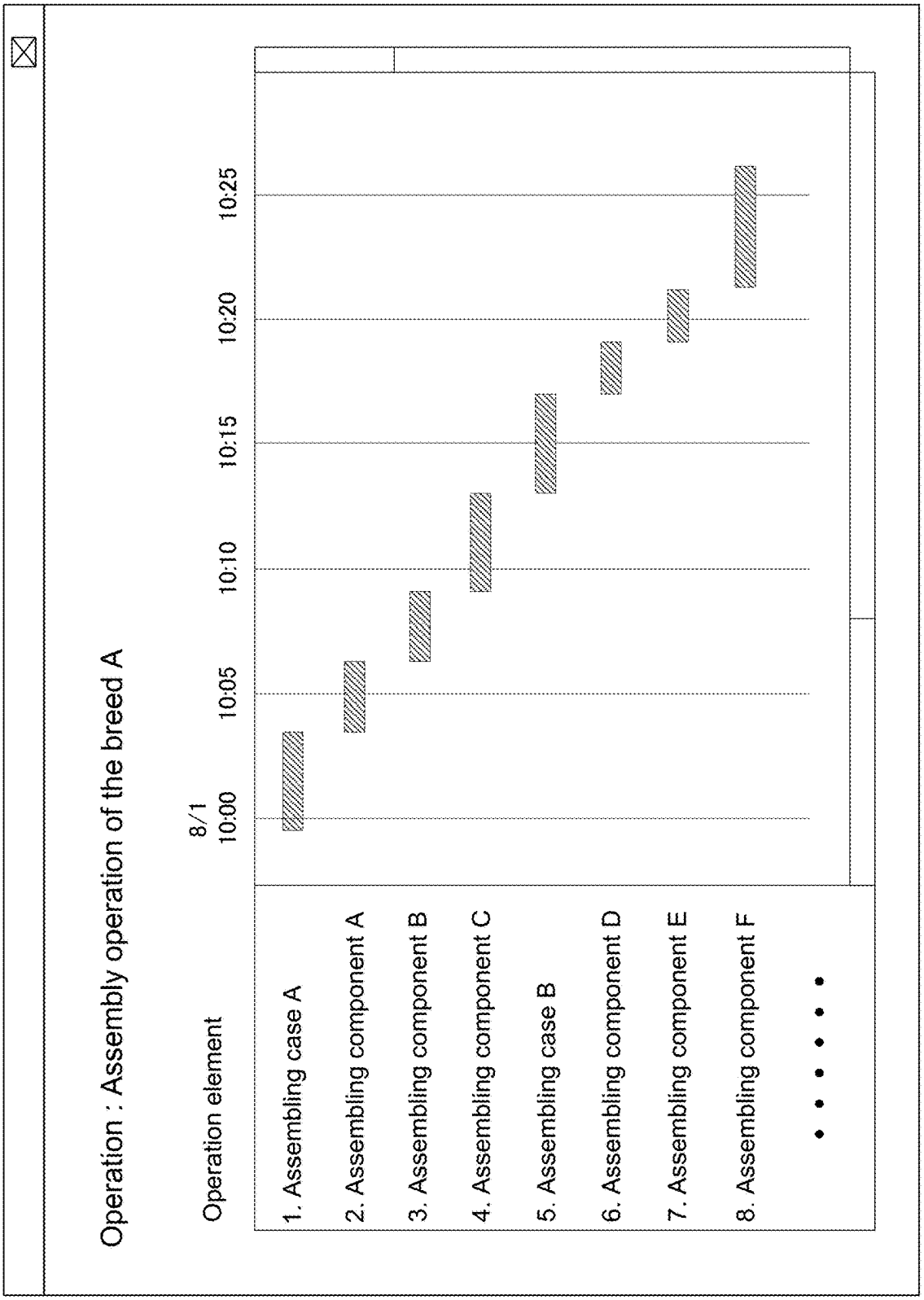

Operation : Assembly operation of the breed A
Operation element
8/1
10:00
10:05
10:10
10:15
10:20
10:25
1. Assembling case A
2. Assembling component A
3. Assembling component B
4. Assembling component C
5. Assembling case B
6. Assembling component D
7. Assembling component E
8. Assembling component F

FIG.15

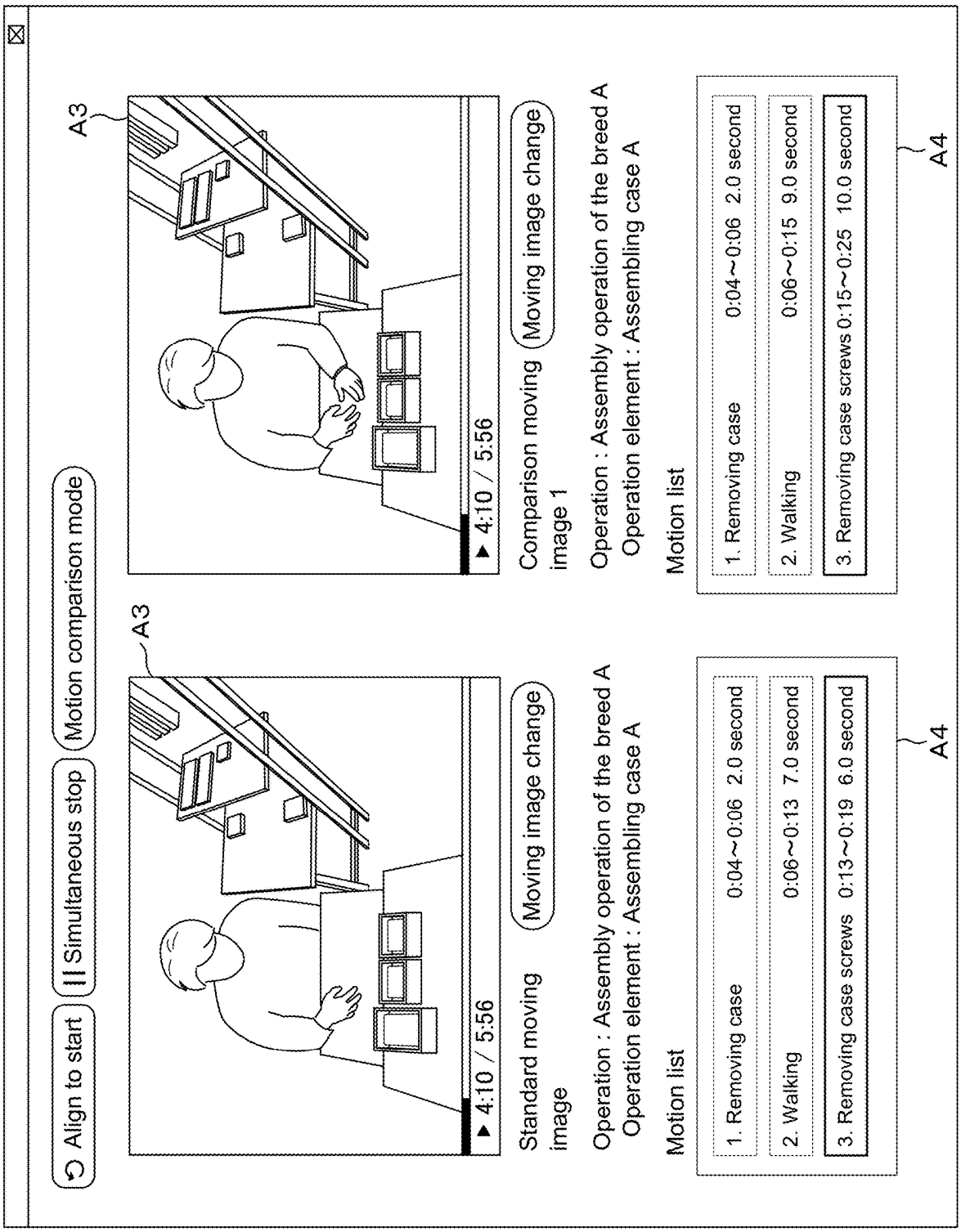

Align to start
Simultaneous stop
Motion comparison mode
A3
4:10 / 5:56
Standard moving image
Moving image change
Operation : Assembly operation of the breed A
Operation element : Assembling case A
Motion list
1. Removing case 0:04~0:06 2.0 second
2. Walking 0:06~0:13 7.0 second
3. Removing case screws 0:13~0:19 6.0 second
A4
A3
4:10 / 5:56
Comparison moving image 1
Moving image change
Operation : Assembly operation of the breed A
Operation element : Assembling case A
Motion list
1. Removing case 0:04~0:06 2.0 second
2. Walking 0:06~0:15 9.0 second
3. Removing case screws 0:15~0:25 10.0 second
A4

FIG.16

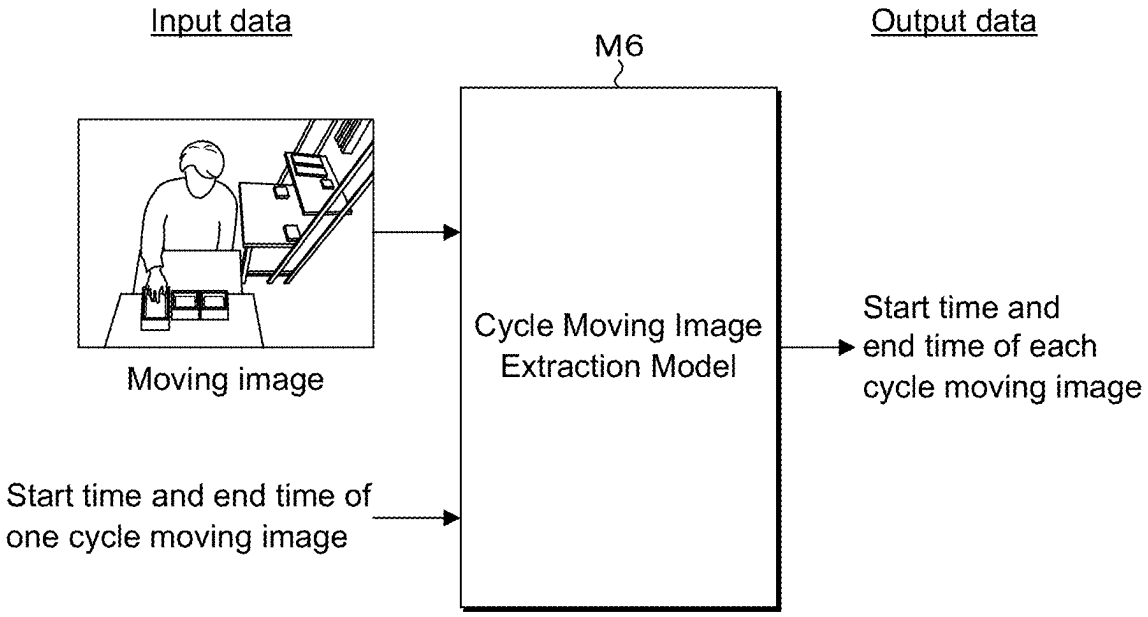

Input data
Output data
M6
Moving image
Cycle Moving Image Extraction Model
Start time and end time of each cycle moving image
Start time and end time of one cycle moving image

FIG.17

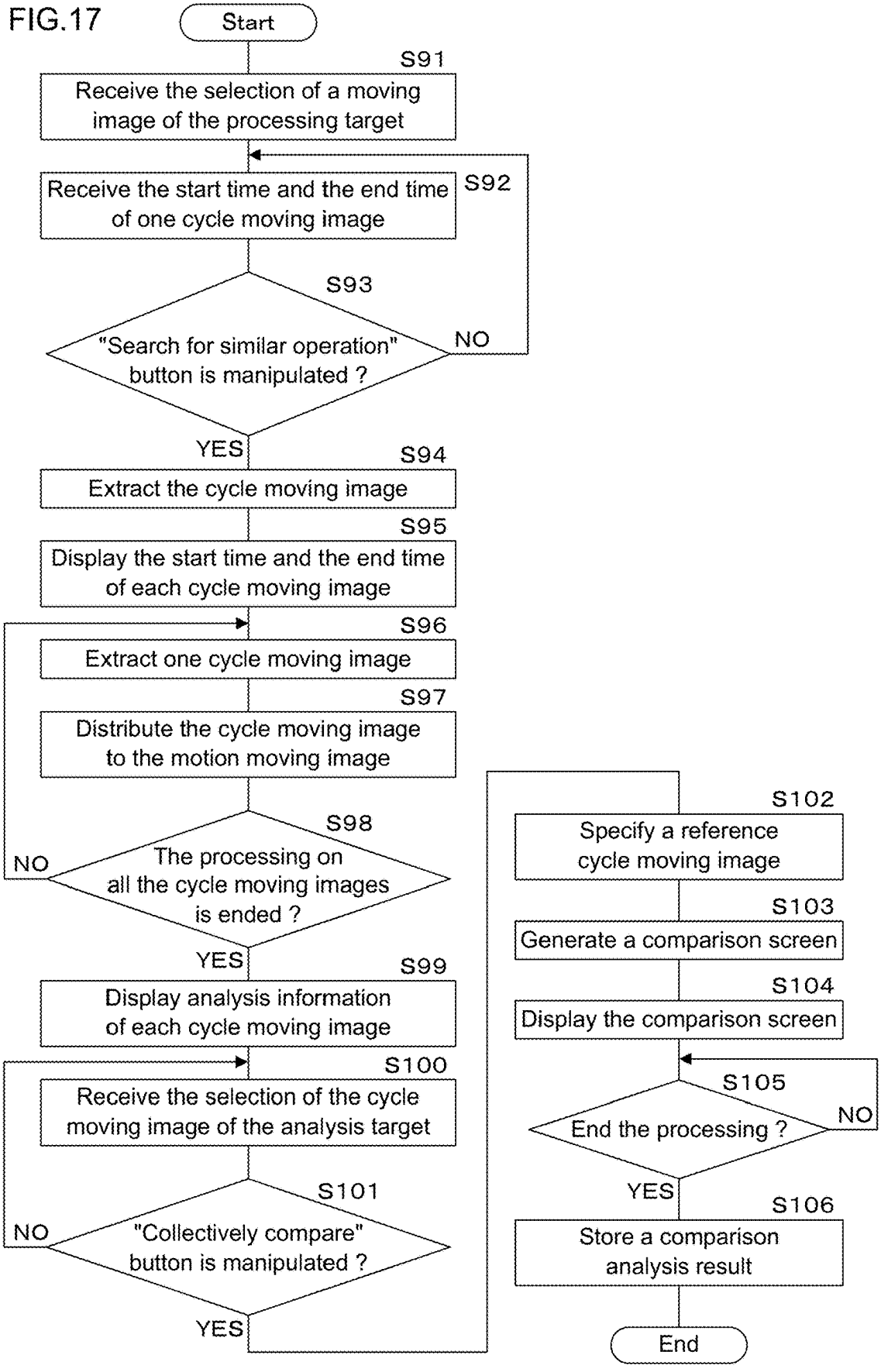

Start
S91
Receive the selection of a moving image of the processing target
S92
Receive the start time and the end time of one cycle moving image
S93
"Search for similar operation" button is manipulated ?
NO
YES
S94
Extract the cycle moving image
S95
Display the start time and the end time of each cycle moving image
S96
Extract one cycle moving image
S97
Distribute the cycle moving image to the motion moving image
S98
The processing on all the cycle moving images is ended ?
NO
YES
S99
Display analysis information of each cycle moving image
S100
Receive the selection of the cycle moving image of the analysis target
S101
"Collectively compare" button is manipulated ?
NO
YES
S102
Specify a reference cycle moving image
S103
Generate a comparison screen
S104
Display the comparison screen
S105
End the processing ?
NO
YES
S106
Store a comparison analysis result
End

FIG.18A

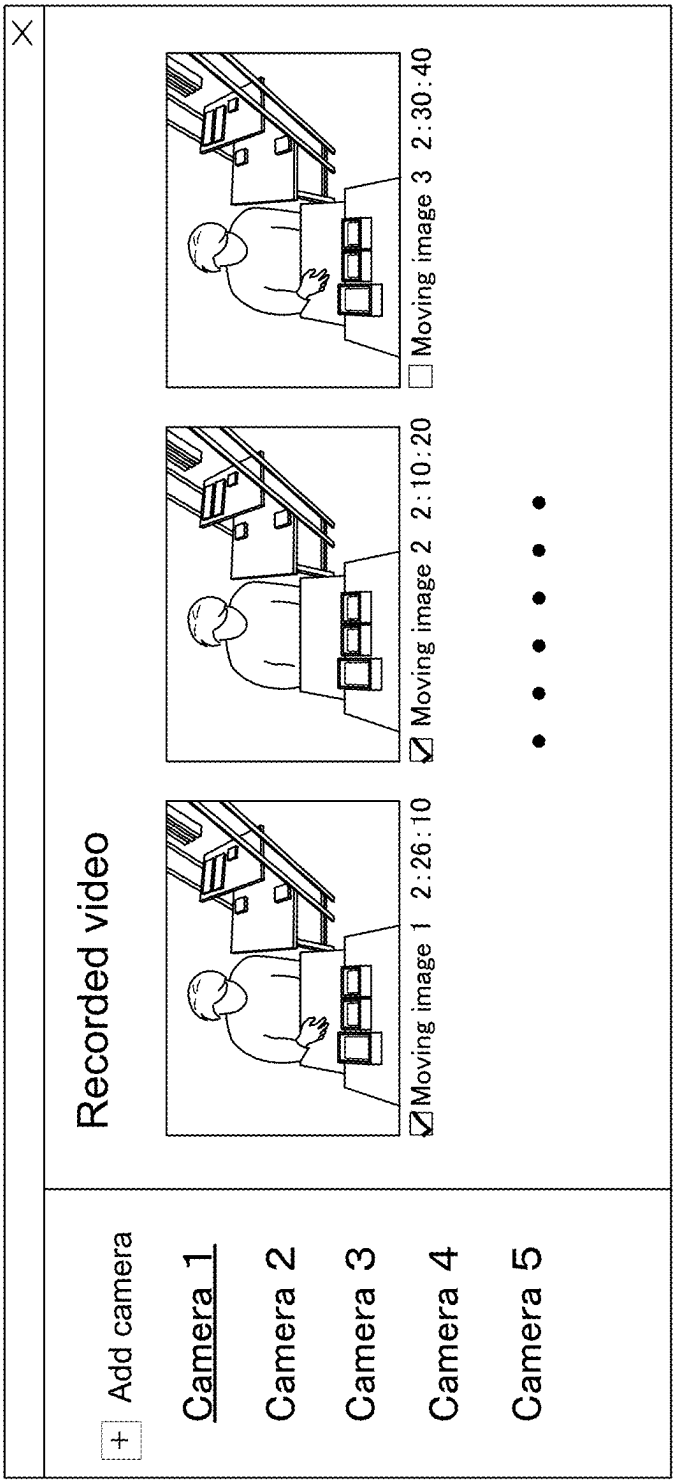

Add camera
Camera 1
Camera 2
Camera 3
Camera 4
Camera 5
Recorded video
Moving image 1 2:26:10
Moving image 2 2:10:20
Moving image 3 2:30:40

FIG.18B

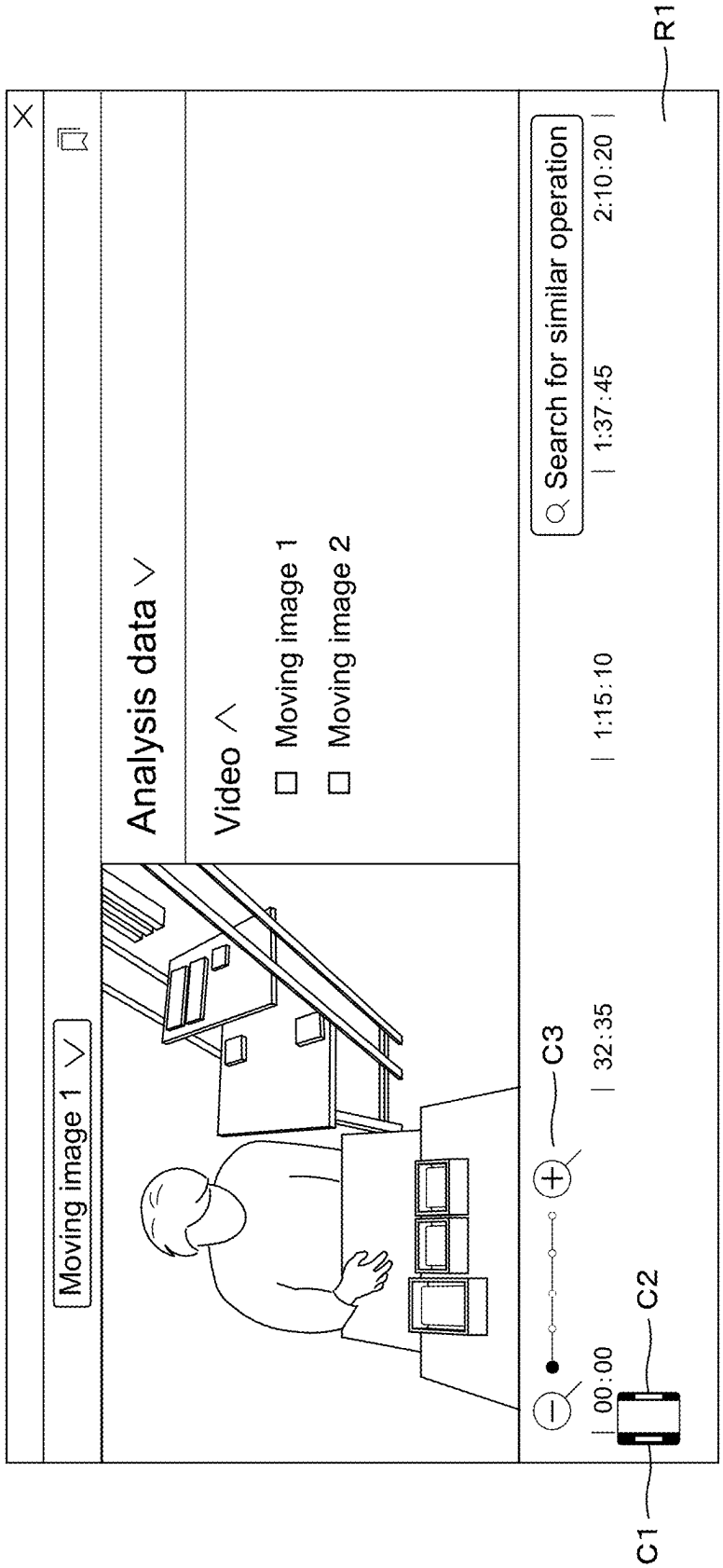

R1
Moving image 1
Analysis data
Video
Moving image 1
Moving image 2
Search for similar operation
00:00
32:35
1:15:10
1:37:45
2:10:20
C1
C2
C3

FIG.18C

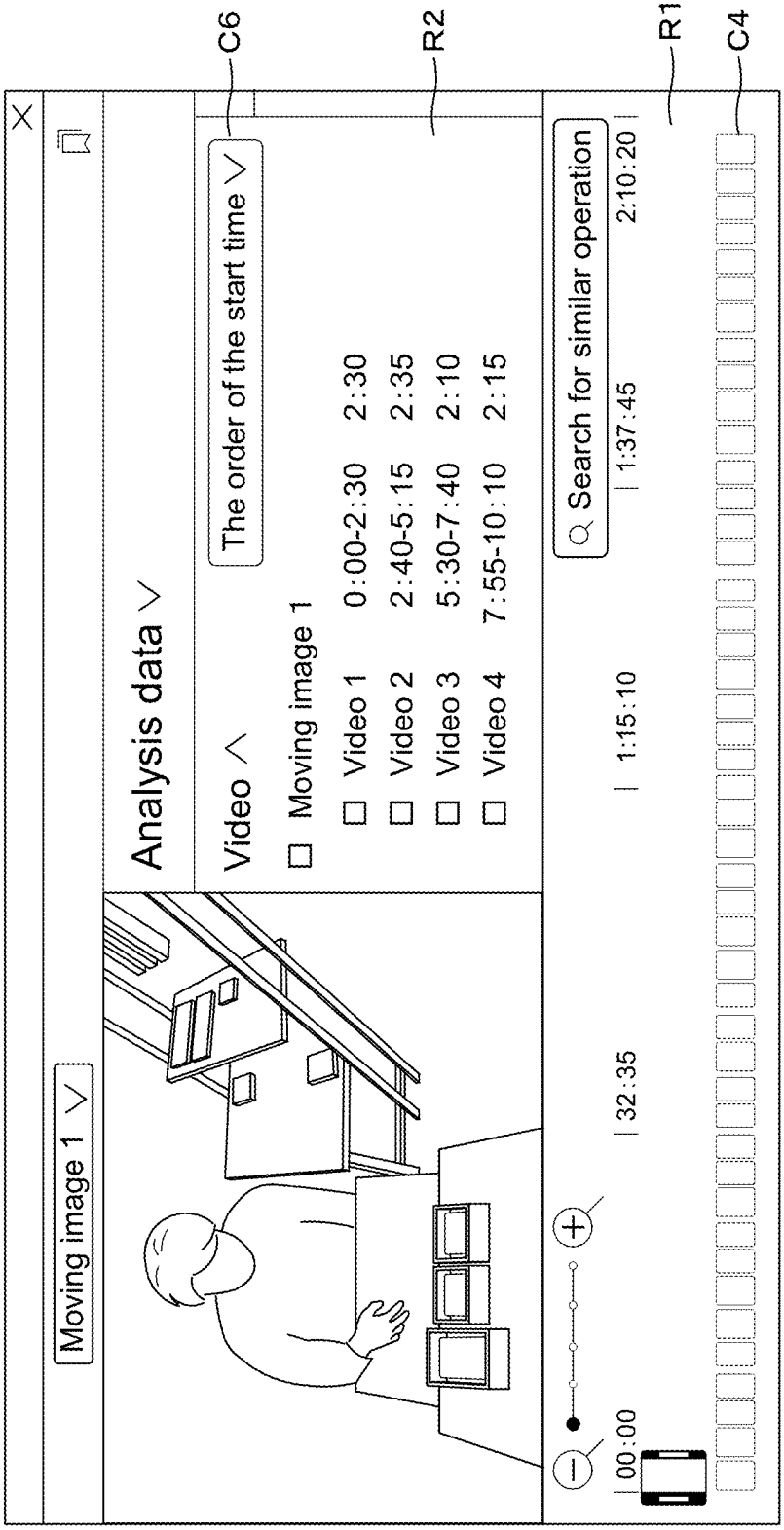

C6
R2
R1
C4
Moving image 1
Analysis data
The order of the start time
Video
Moving image 1
Video 1 0:00-2:30 2:30
Video 2 2:40-5:15 2:35
Video 3 5:30-7:40 2:10
Video 4 7:55-10:10 2:15
Search for similar operation
00:00
32:35
1:15:10
1:37:45
2:10:20

FIG.18D

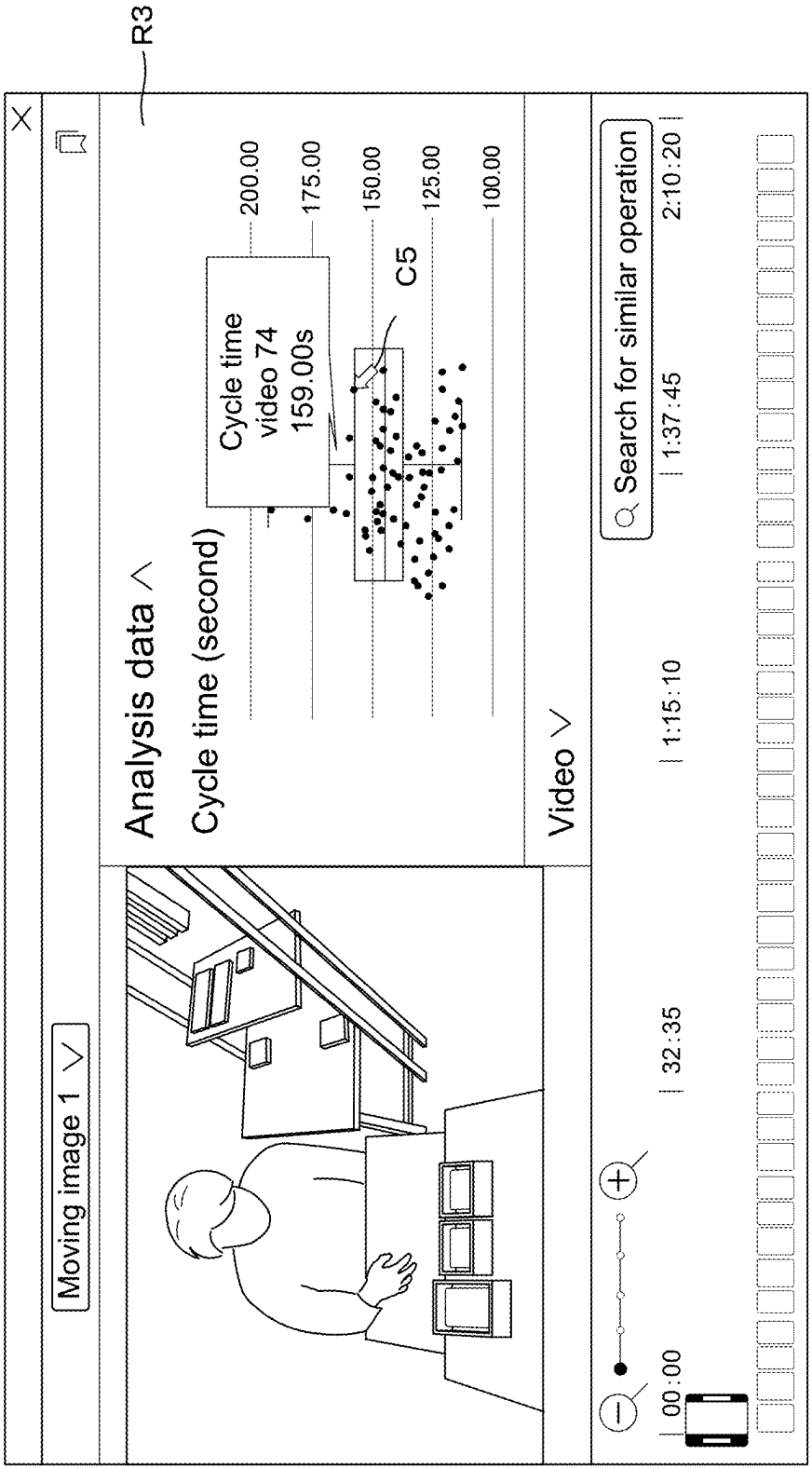

R3
Moving image 1
Analysis data
Cycle time (second)
200.00
175.00
150.00
125.00
100.00
Cycle time
video 74
159.00s
C5
Video
Search for similar operation
00:00
32:35
1:15:10
1:37:45
2:10:20

FIG.19A

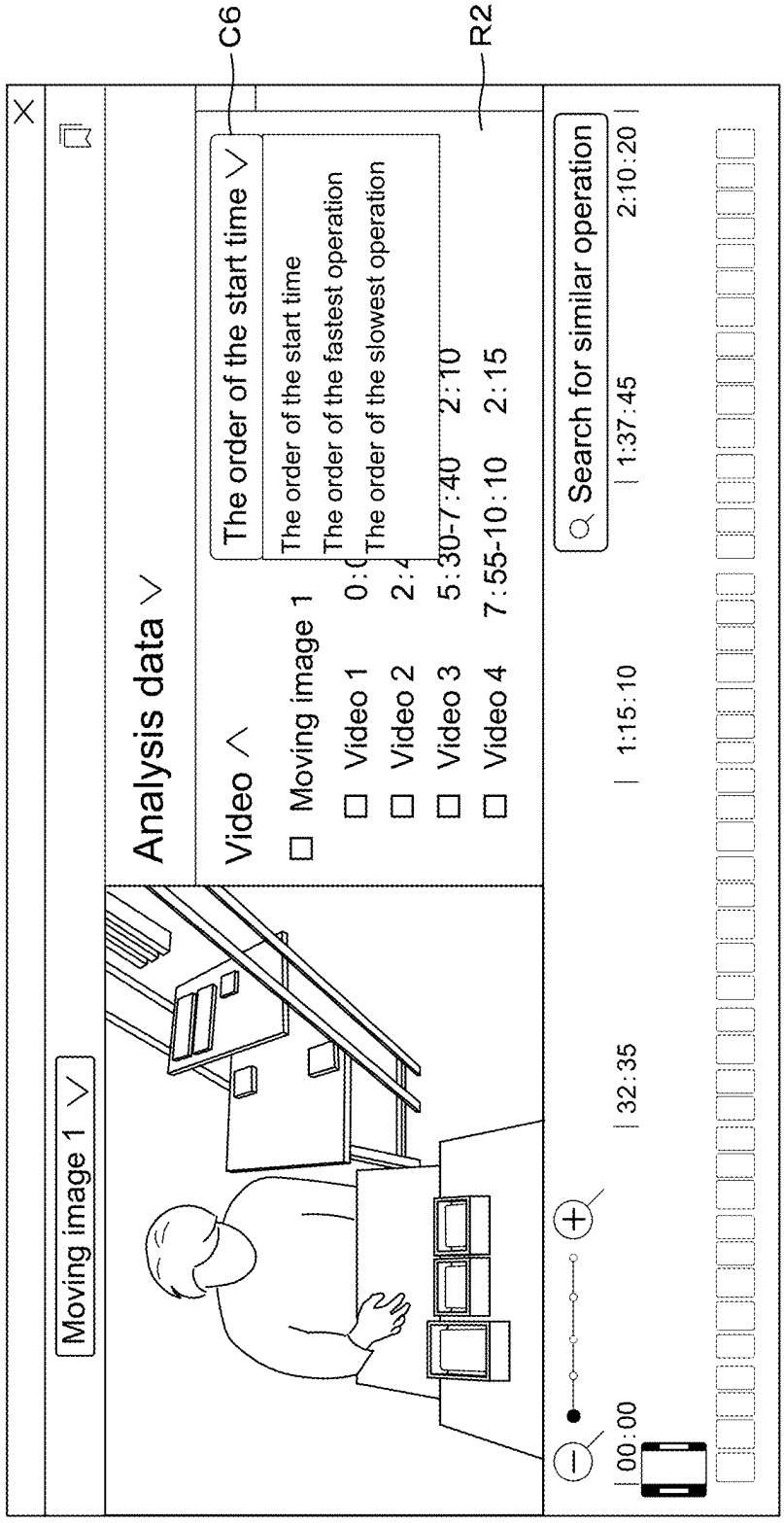

C6
R2
Moving image 1
Analysis data
Video
Moving image 1
Video 1
Video 2
Video 3
Video 4
The order of the start time
The order of the start time
The order of the fastest operation
The order of the slowest operation
5:30-7:40 2:10
7:55-10:10 2:15
Search for similar operation
00:00
32:35
1:15:10
1:37:45
2:10:20

FIG.19B

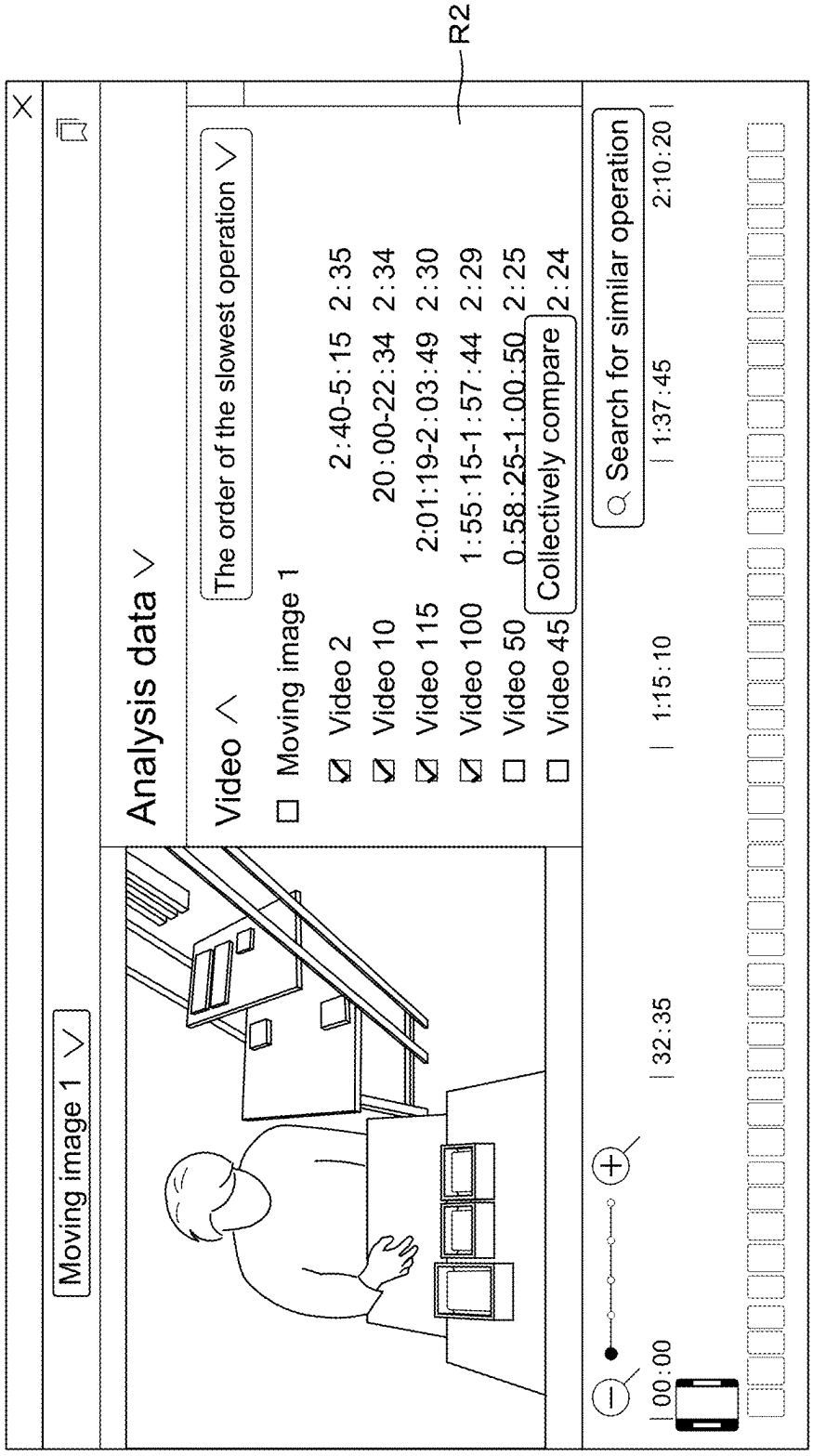

R2
Moving image 1
Analysis data
The order of the slowest operation
Video
Moving image 1
Video 2 2:40-5:15 2:35
Video 10 20:00-22:34 2:34
Video 115 2:01:19-2:03:49 2:30
Video 100 1:55:15-1:57:44 2:29
Video 50 0:58:25-1:00:50 2:25
Video 45 2:24
Collectively compare
Search for similar operation
00:00
32:35
1:15:10
1:37:45
2:10:20

FIG.19C

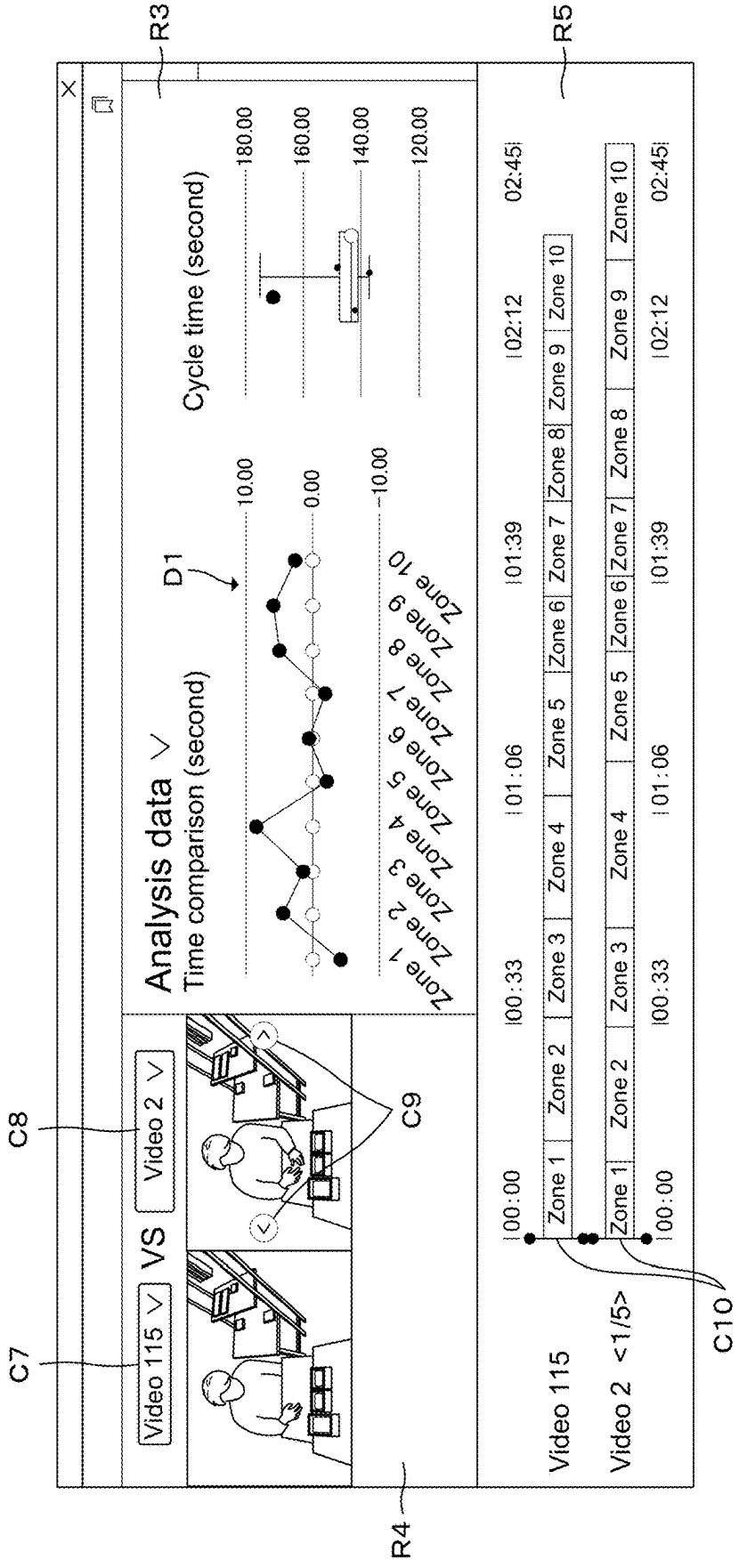
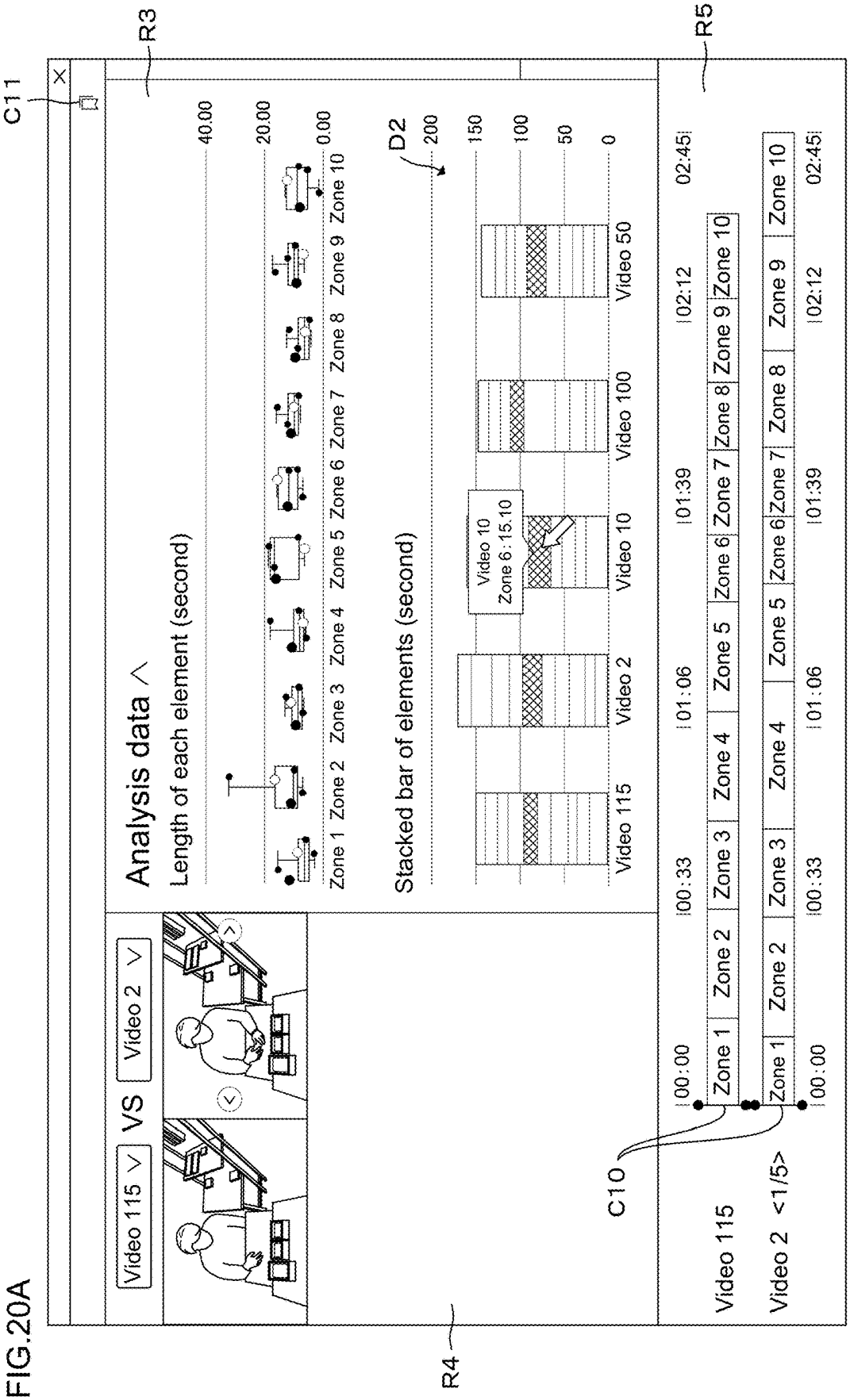

R3
R5
R4
C7
C8
C9
C10
Video 115
VS
Video 2
Analysis data
Time comparison (second)
D1
10.00
0.00
-10.00
Zone 1
Zone 2
Zone 3
Zone 4
Zone 5
Zone 6
Zone 7
Zone 8
Zone 9
Zone 10
Cycle time (second)
180.00
160.00
140.00
120.00
00:00
00:33
01:06
01:39
02:12
02:45
Video 115
Video 2 <1/5>

FIG.20A


C11
R3
R5
R4
C10
Analysis data
Length of each element (second)
40.00
20.00
0.00
Zone 1 Zone 2 Zone 3 Zone 4 Zone 5 Zone 6 Zone 7 Zone 8 Zone 9 Zone 10
D2
Stacked bar of elements (second)
200
150
100
50
0
Video 115 Video 2 Video 10 Video 100 Video 50
Video 10
Zone 6:15.10
Video 115 VS Video 2
00:00 00:33 01:06 01:39 02:12 02:45
Zone 1 Zone 2 Zone 3 Zone 4 Zone 5 Zone 6 Zone 7 Zone 8 Zone 9 Zone 10
Video 115
Video 2 <1/5>

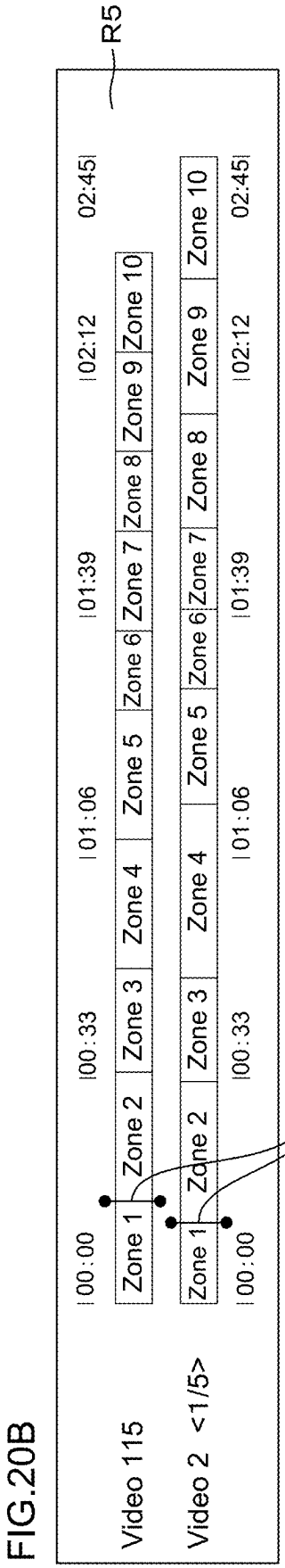

R5
00:00
00:33
01:06
01:39
02:12
02:45
Video 115
Zone 1
Zone 2
Zone 3
Zone 4
Zone 5
Zone 6
Zone 7
Zone 8
Zone 9
Zone 10
Video 2 <1/5>
Zone 1
Zone 2
Zone 3
Zone 4
Zone 5
Zone 6
Zone 7
Zone 8
Zone 9
Zone 10
00:00
00:33
01:06
01:39
02:12
02:45
C10

FIG.20B

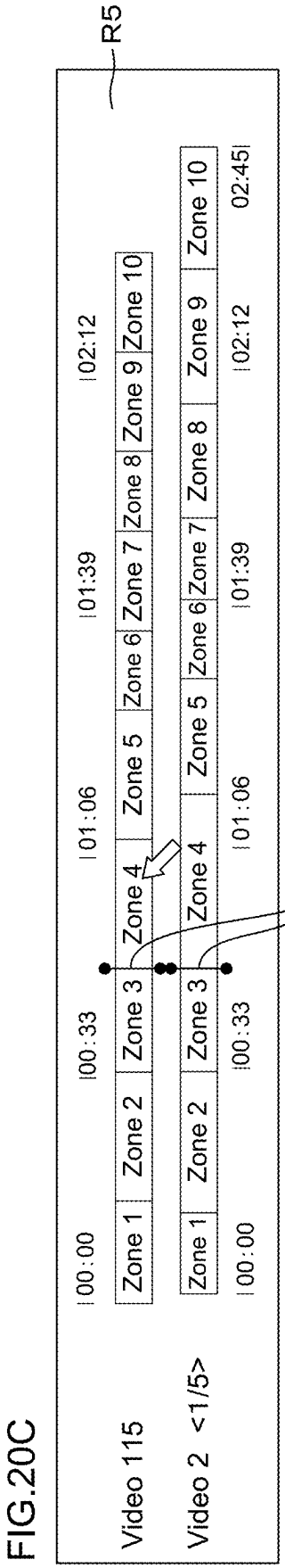

R5
Video 115
Video 2 <1/5>
00:00
00:33
01:06
01:39
02:12
02:45
Zone 1
Zone 2
Zone 3
Zone 4
Zone 5
Zone 6
Zone 7
Zone 8
Zone 9
Zone 10
C10

FIG.20C

FIG.20D

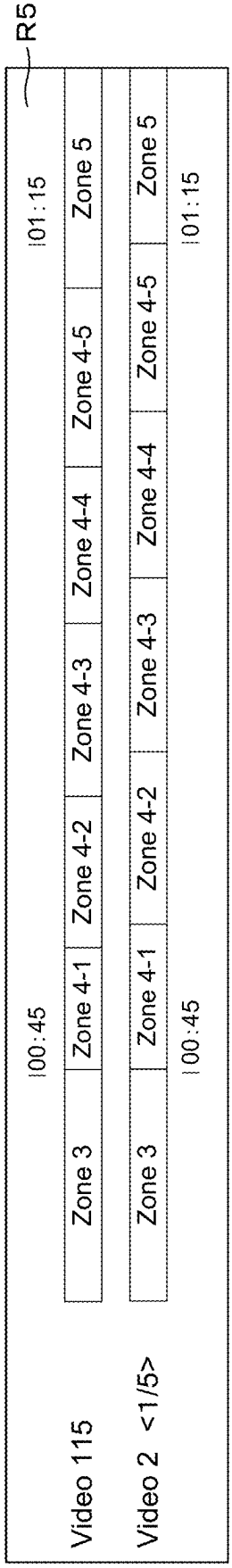
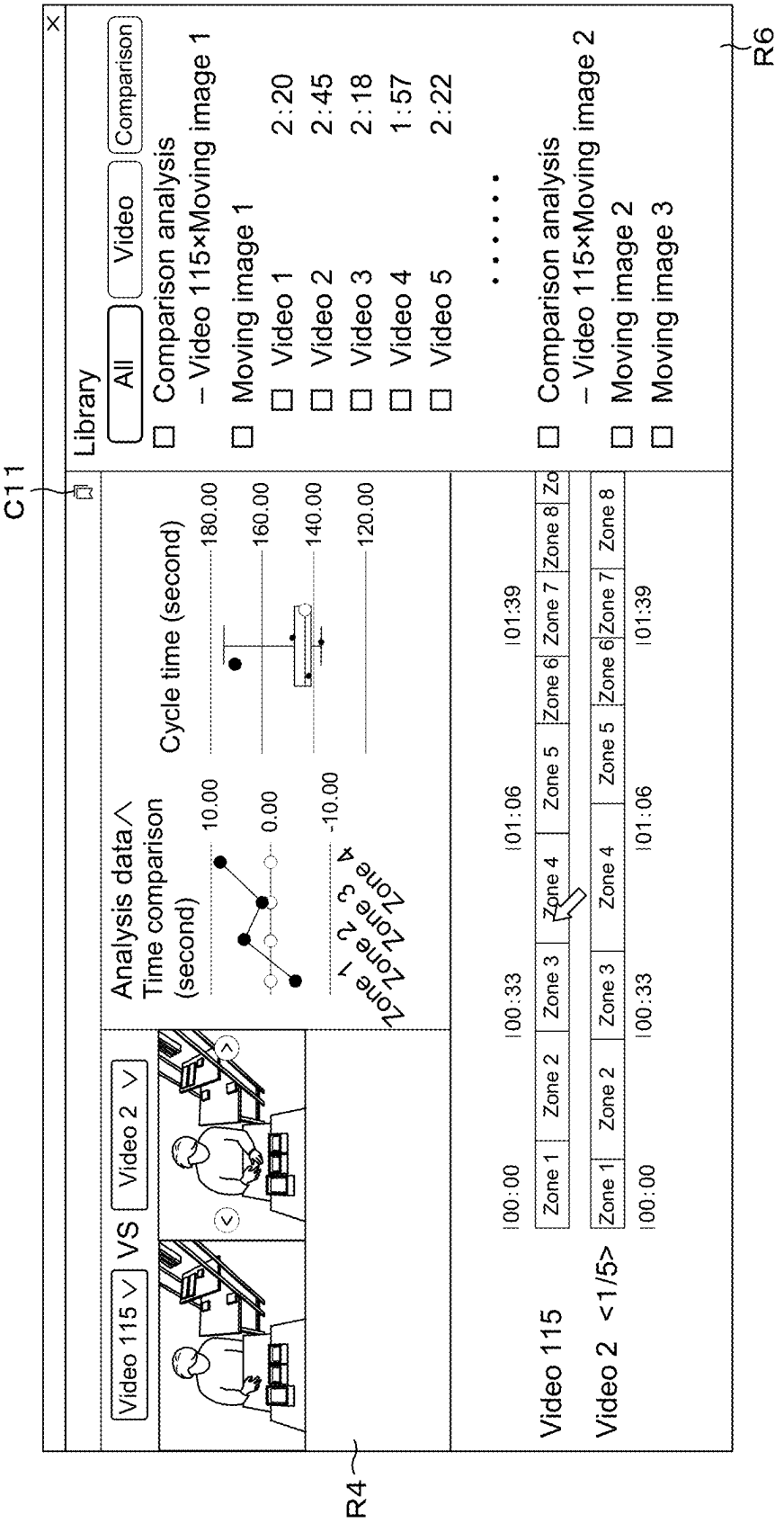

R5
Video 115
Video 2 <1/5>
Zone 3
Zone 4-1
Zone 4-2
Zone 4-3
Zone 4-4
Zone 4-5
Zone 5
00:45
01:15

FIG.21A


C11
R4
R6
Video 115
VS
Video 2
Analysis data
Time comparison (second)
Cycle time (second)
10.00
0.00
-10.00
180.00
160.00
140.00
120.00
Zone 1
Zone 2
Zone 3
Zone 4
Zone 5
Zone 6
Zone 7
Zone 8
Library
All
Video
Comparison
Comparison analysis
– Video 115×Moving image 1
Moving image 1
Video 1 2:20
Video 2 2:45
Video 3 2:18
Video 4 1:57
Video 5 2:22
Comparison analysis
– Video 115×Moving image 2
Moving image 2
Moving image 3
00:00
00:33
01:06
01:39
Video 115
Video 2 <1/5>

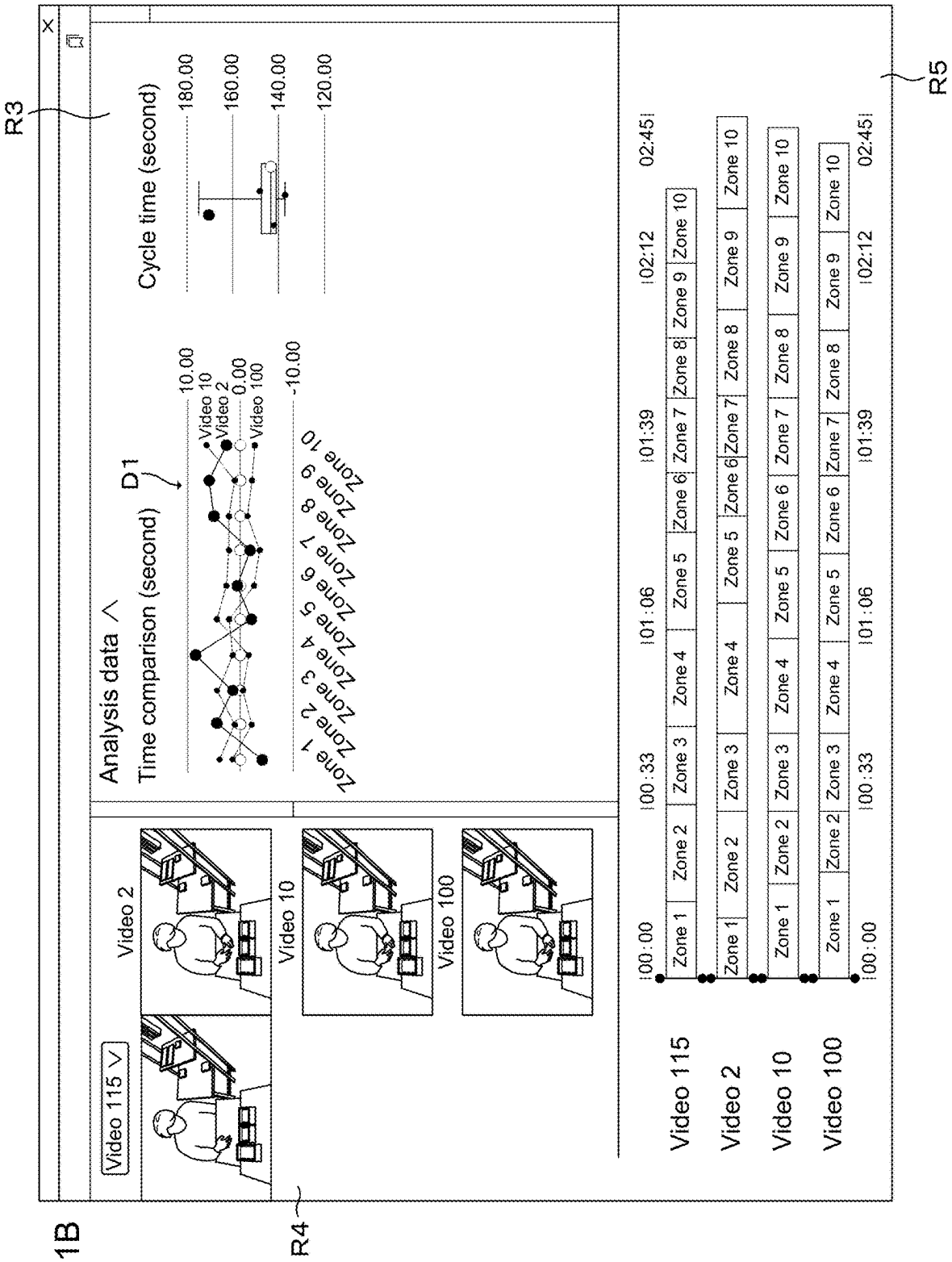
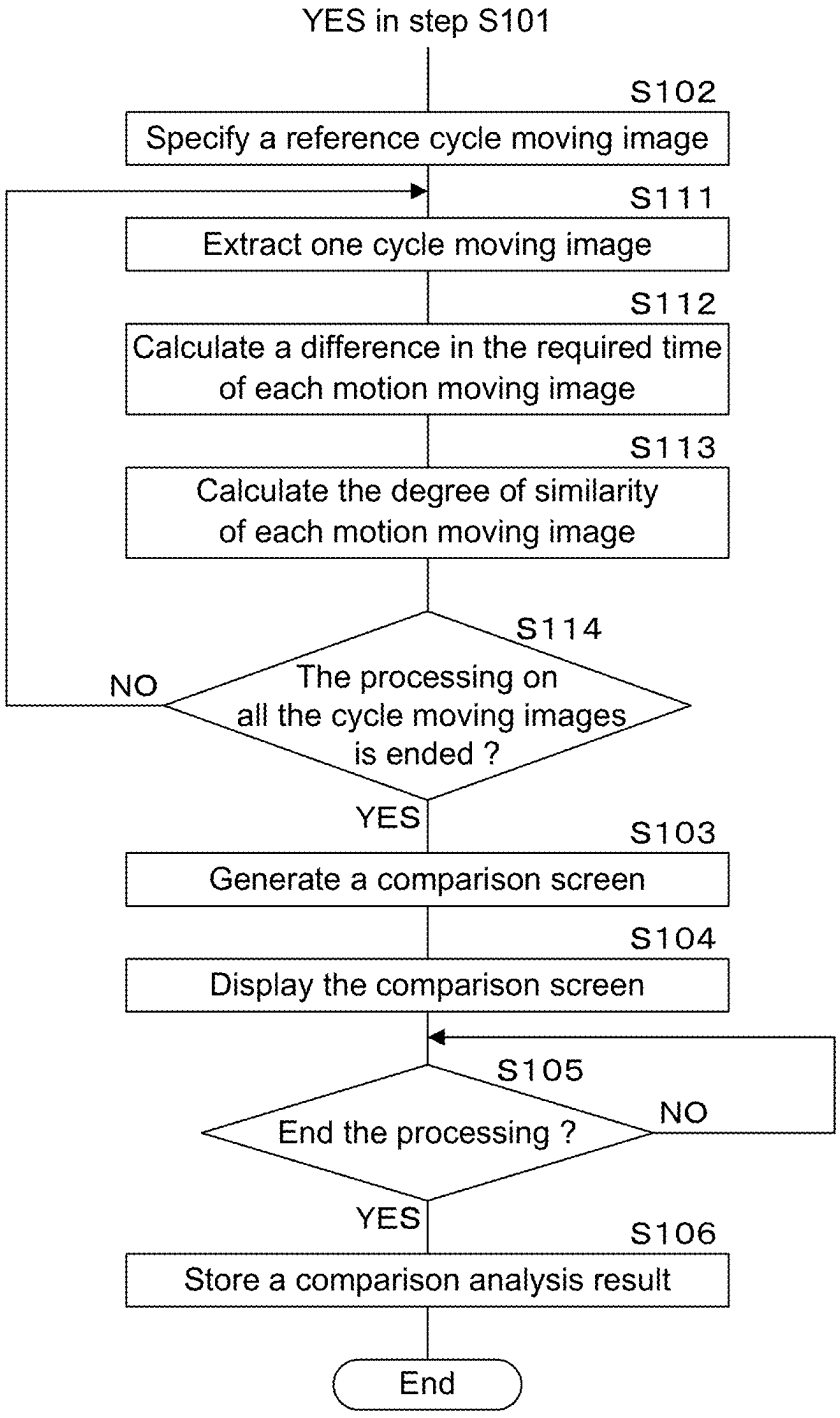

R3
R4
R5
D1
Video 115
Video 2
Video 10
Video 100
Analysis data
Time comparison (second)
Cycle time (second)
180.00
160.00
140.00
120.00
10.00
0.00
-10.00
Zone 1
Zone 2
Zone 3
Zone 4
Zone 5
Zone 6
Zone 7
Zone 8
Zone 9
Zone 10
00:00
00:33
01:06
01:39
02:12
02:45

FIG.21B

FIG.22


YES in step S101
S102
Specify a reference cycle moving image
S111
Extract one cycle moving image
S112
Calculate a difference in the required time of each motion moving image
S113
Calculate the degree of similarity of each motion moving image
S114
The processing on all the cycle moving images is ended ?
NO
YES
S103
Generate a comparison screen
S104
Display the comparison screen
S105
End the processing ?
NO
YES
S106
Store a comparison analysis result
End

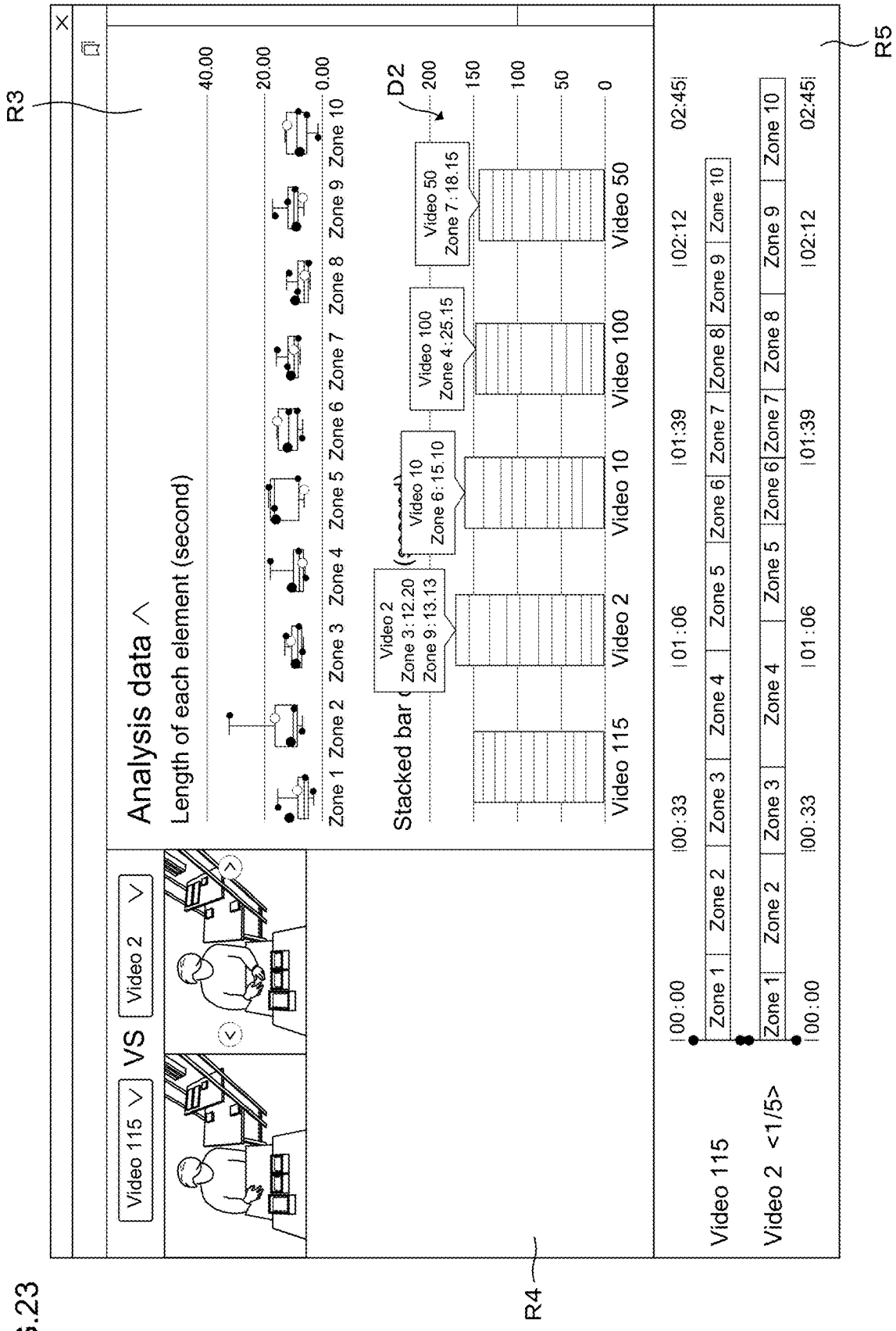

R3
R4
R5
Video 115
VS
Video 2
Analysis data
Length of each element (second)
40.00
20.00
0.00
Zone 1 Zone 2 Zone 3 Zone 4 Zone 5 Zone 6 Zone 7 Zone 8 Zone 9 Zone 10
Stacked bar
D2
200
150
100
50
0
Video 2
Zone 3 : 12.20
Zone 9 : 13.13
Video 10
Zone 6 : 15.10
Video 100
Zone 4 : 25.15
Video 50
Zone 7 : 18.15
Video 115
Video 2
Video 10
Video 100
Video 50
00:00
00:33
01:06
01:39
02:12
02:45
Zone 1
Zone 2
Zone 3
Zone 4
Zone 5
Zone 6
Zone 7
Zone 8
Zone 9
Zone 10
Video 115
Video 2 <1/5>

FIG.23

FIG.24

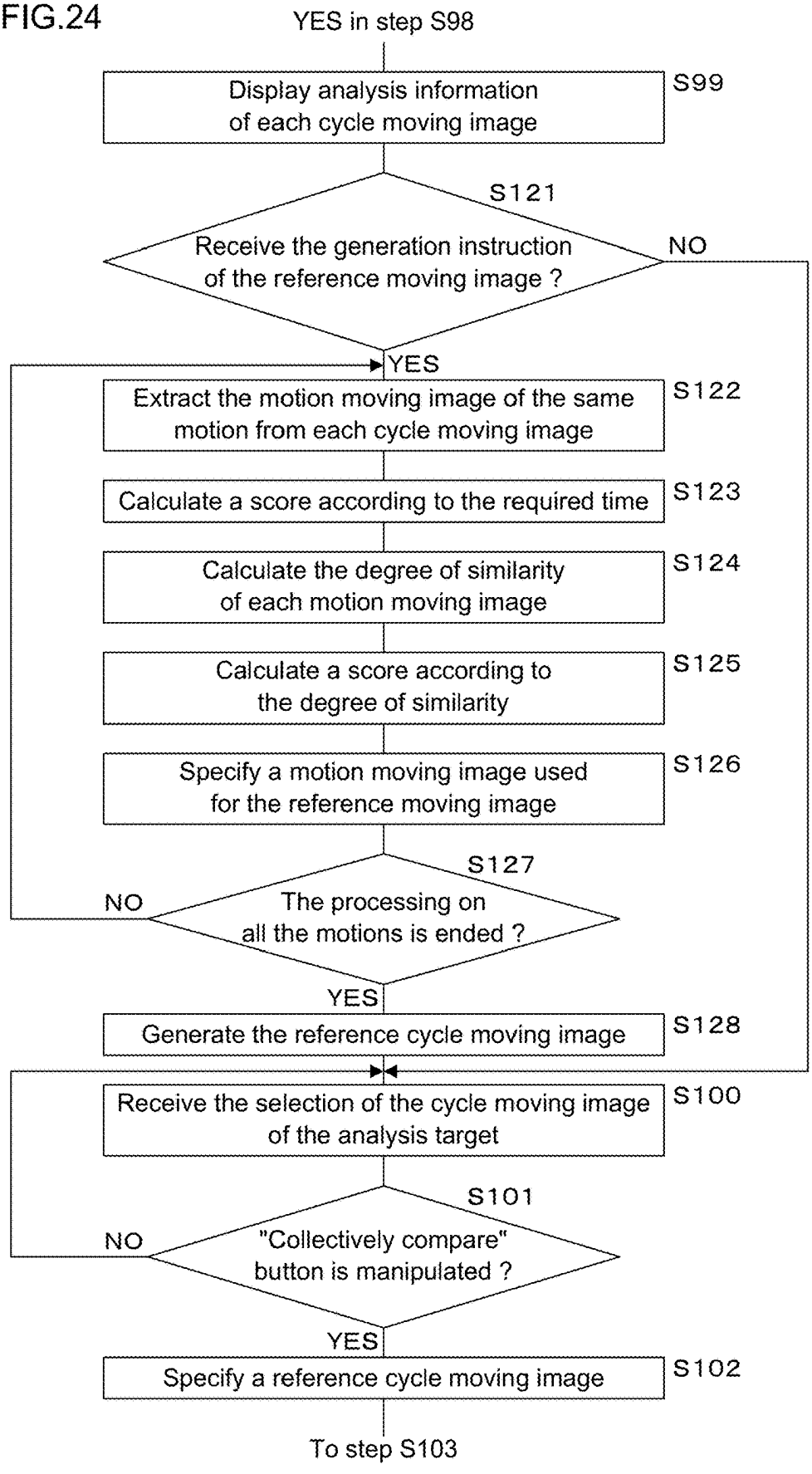

YES in step S98
Display analysis information of each cycle moving image
S99
S121
Receive the generation instruction of the reference moving image ?
NO
YES
Extract the motion moving image of the same motion from each cycle moving image
S122
Calculate a score according to the required time
S123
Calculate the degree of similarity of each motion moving image
S124
Calculate a score according to the degree of similarity
S125
Specify a motion moving image used for the reference moving image
S126
S127
NO
The processing on all the motions is ended ?
YES
Generate the reference cycle moving image
S128
Receive the selection of the cycle moving image of the analysis target
S100
S101
NO
"Collectively compare" button is manipulated ?
YES
Specify a reference cycle moving image
S102
To step S103

FIG.25

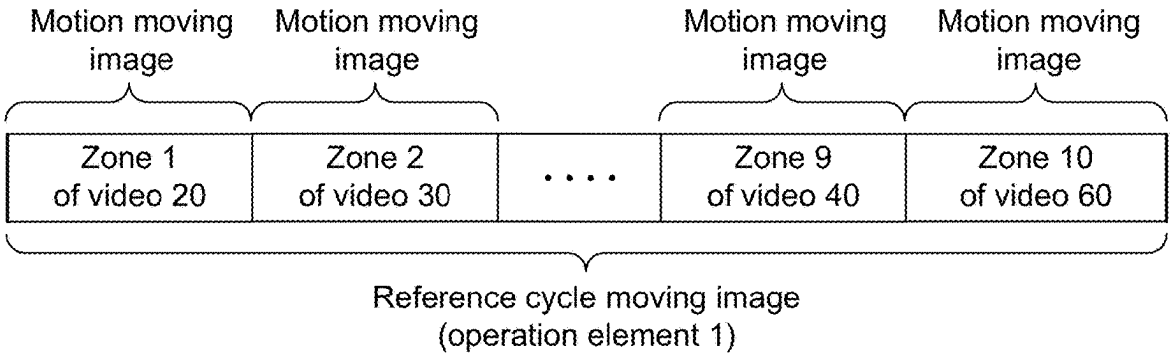

Motion moving image
Motion moving image
Motion moving image
Motion moving image
Zone 1 of video 20
Zone 2 of video 30
• • • •
Zone 9 of video 40
Zone 10 of video 60
Reference cycle moving image (operation element 1)

FIG.26

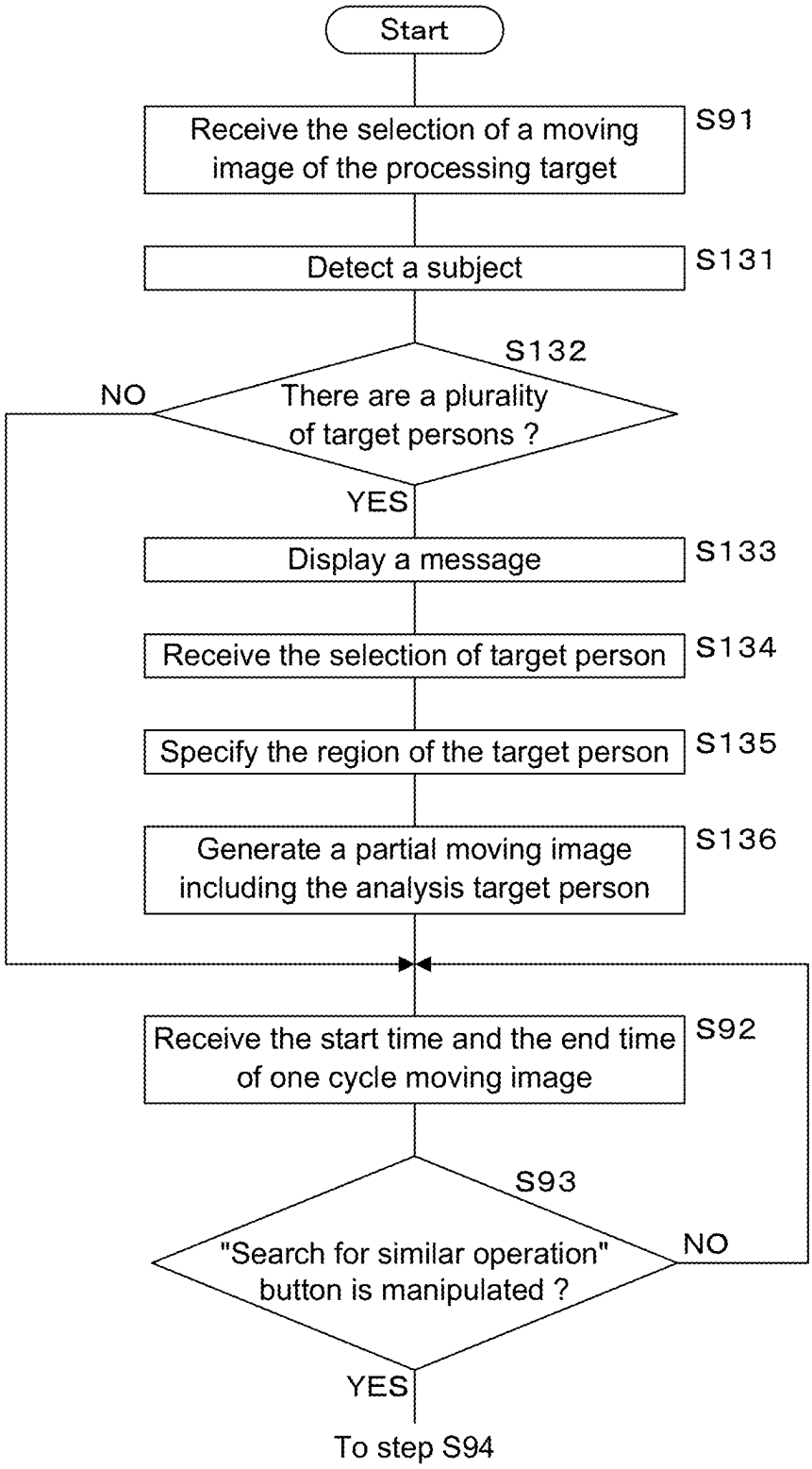

Start
Receive the selection of a moving image of the processing target
S91
Detect a subject
S131
S132
There are a plurality of target persons ?
NO
YES
Display a message
S133
Receive the selection of target person
S134
Specify the region of the target person
S135
Generate a partial moving image including the analysis target person
S136
Receive the start time and the end time of one cycle moving image
S92
S93
"Search for similar operation" button is manipulated ?
NO
YES
To step S94

FIG.27A

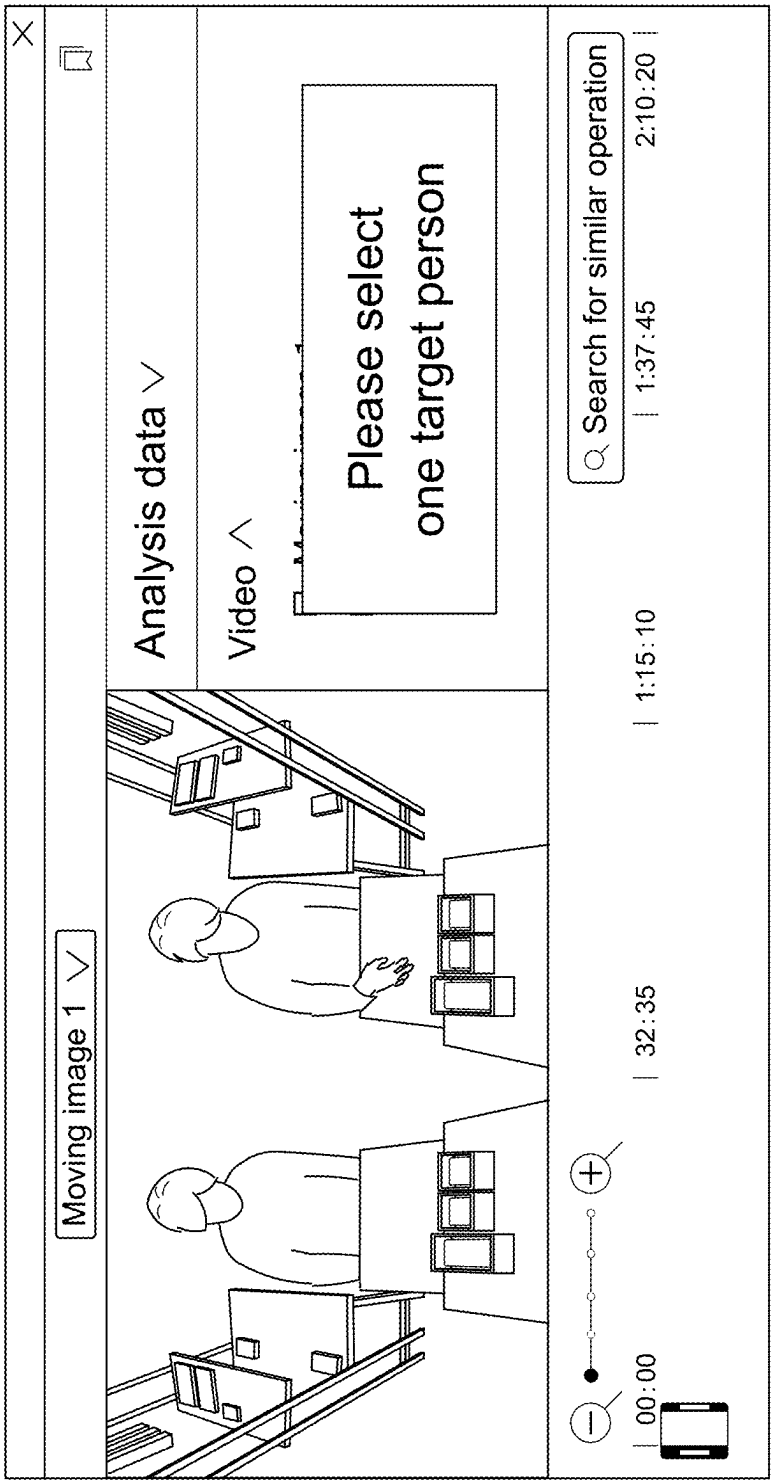
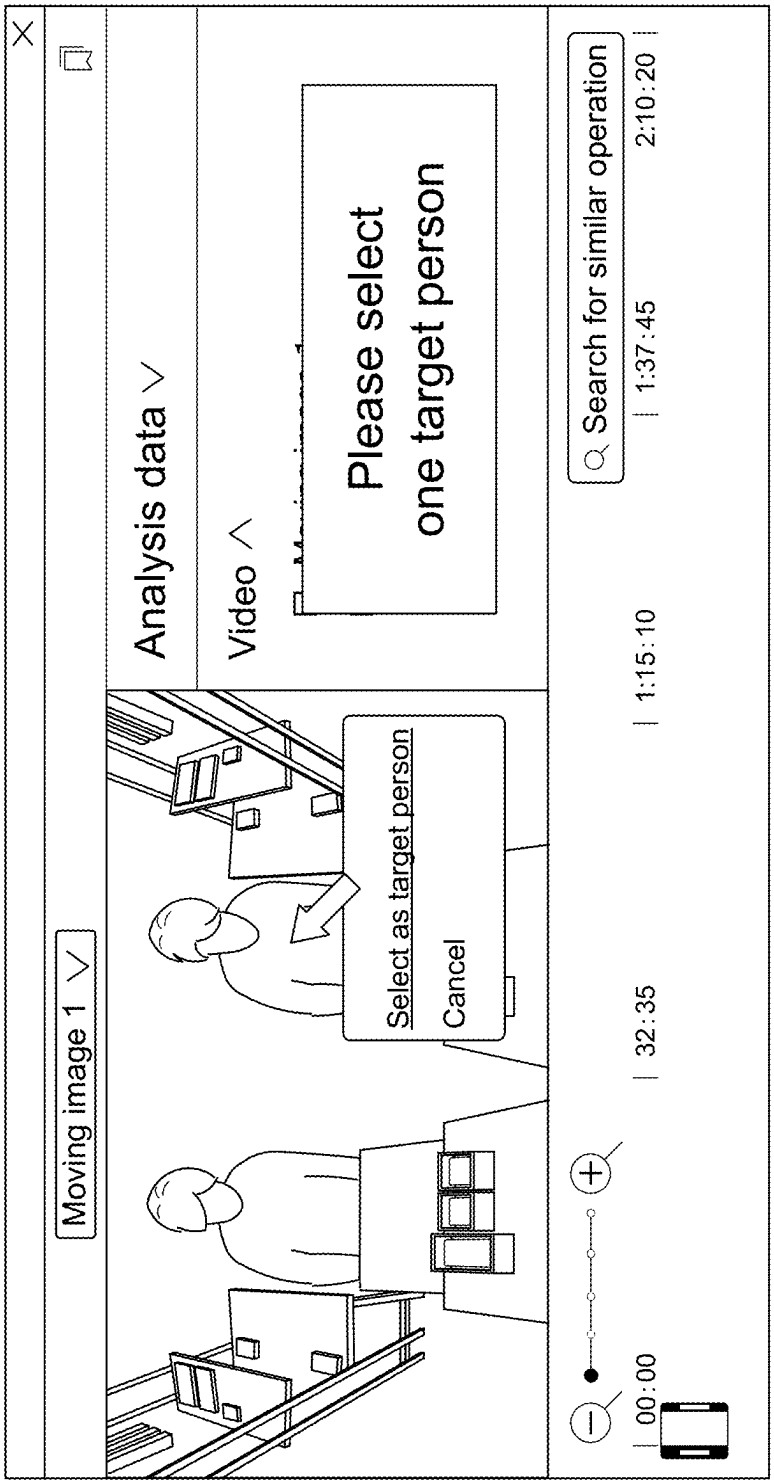

Moving image 1
Analysis data
Video
Please select
one target person
Search for similar operation
00:00
32:35
1:15:10
1:37:45
2:10:20

FIG.27B


Moving image 1
Analysis data
Video
Please select one target person
Select as target person
Cancel
Search for similar operation
00:00
32:35
1:15:10
1:37:45
2:10:20

PROGRAM, INFORMATION PROCESSING METHOD, AND INFORMATION PROCESSING APPARATUS

REFERENCE TO RELATED APPLICATIONS

[0001] This application is the national phase under 35 U. S. C. § 371 of PCT International Application No. PCT/JP2023/031608 which has an International filing date of Aug. 30, 2023 and designated the United States of America.

BACKGROUND ART

[0002] In Japanese Patent Laid-Open Publication No. 2021-82137, a technology of detecting whether the behavior of a target is in accordance with the order of each operation, for a step consisting of a plurality of operations of which the order is set in advance, is disclosed. In the technology disclosed in Japanese Patent Laid-Open Publication No. 2021-82137, for each operation configuring the step, whether the target is performing an operation according to a regulation is determined in accordance with step information in which an operation name, an operation order, a standard operation time, and the like are regulated.

SUMMARY

[0003] In the technology disclosed in Japanese Patent Laid-Open Publication No. 2021-82137, whether the operation according to the regulation is performed is determined in accordance with whether each operation is performed for the standard operation time. However, even in the case of the operation that is performed for the standard operation time, the operation contents (the motion contents) may not in accordance with the regulation. Accordingly, it is difficult to accurately determine whether the operation contents are in accordance with the regulation, by only determining whether an operation time is the standard operation time.

[0004] An object of the present disclosure is to provide a program and the like in which it is possible to accurately determine whether a target performing an operation is performing an operation according to a regulation.

[0005] A program according to one aspect of the present disclosure causes a computer to execute processing of: distributing a moving image obtained by capturing a target performing an operation for each motion included in the operation; determining whether each motion is a standard motion, on the basis of each distributed moving image; and analyzing whether the operation is a standard operation, on the basis of a with a determination result respect to each motion.

[0006] According to one aspect of the present disclosure, it is possible to accurately determine whether the target performing the operation is performing the operation according to the regulation.

[0007] The above and further objects and features will more fully be apparent from the following detailed description with accompanying drawings.

BRIEF DESCRIPTION OF DRAWINGS

[0008] FIG. **1**A is an explanatory diagram illustrating a moving image example of a processing target.

[0009] FIG. **1**B is an explanatory diagram illustrating a moving image example of the processing target.

[0010] FIG. **2** is a block diagram illustrating a configuration example of an information processing apparatus.

[0011] FIG. **3** is an explanatory diagram illustrating a configuration example of a learning model.

[0012] FIG. **4** is an explanatory diagram illustrating a configuration example of the learning model.

[0013] FIG. **5** is a flowchart illustrating an example of a generation processing procedure of a motion analysis model.

[0014] FIG. **6**A is an explanatory diagram illustrating a screen example.

[0015] FIG. **6**B is an explanatory diagram illustrating a screen example.

[0016] FIG. **6**C is an explanatory diagram illustrating a screen example.

[0017] FIG. **7** is a flowchart illustrating an example of an analysis processing procedure of an operation.

[0018] FIG. **8** is an explanatory diagram illustrating a screen example.

[0019] FIG. **9** is a flowchart illustrating an example of an analysis processing procedure of a factor with respect to each operation element.

[0020] FIG. **10**A is an explanatory diagram illustrating a screen example.

[0021] FIG. **10**B is an explanatory diagram illustrating a screen example.

[0022] FIG. **11** is a flowchart illustrating an example of an analysis processing procedure of a motion time of each motion.

[0023] FIG. **12** is an explanatory diagram illustrating a screen example.

[0024] FIG. **13** is a flowchart illustrating an example of a creation processing procedure of a Gantt chart.

[0025] FIG. **14** is an explanatory diagram illustrating a screen example of the Gantt chart.

[0026] FIG. **15** is an explanatory diagram illustrating a display example of two analysis result screens.

[0027] FIG. **16** is an explanatory diagram illustrating a configuration example of a cycle moving image extraction model.

[0028] FIG. **17** is a flowchart illustrating an example of a comparison processing procedure of a cycle moving image.

[0029] FIG. **18**A is an explanatory diagram illustrating a screen example.

[0030] FIG. **18**B is an explanatory diagram illustrating a screen example.

[0031] FIG. **18**C is an explanatory diagram illustrating a screen example.

[0032] FIG. **18**D is an explanatory diagram illustrating a screen example.

[0033] FIG. **19**A is an explanatory diagram illustrating a screen example.

[0034] FIG. **19**B is an explanatory diagram illustrating a screen example.

[0035] FIG. **19**C is an explanatory diagram illustrating a screen example.

[0036] FIG. **20**A is an explanatory diagram illustrating a screen example.

[0037] FIG. **20**B is an explanatory diagram illustrating a screen example.

[0038] FIG. **20**C is an explanatory diagram illustrating a screen example.

[0039] FIG. **20**D is an explanatory diagram illustrating a screen example.

[0040] FIG. **21**A is an explanatory diagram illustrating a screen example.

[0041] FIG. **21**B is an explanatory diagram illustrating a screen example.

[0042] FIG. **22** is a flowchart illustrating an example of a comparison processing procedure of a cycle moving image in Embodiment 3.

[0043] FIG. **23** is an explanatory diagram illustrating a screen example.

[0044] FIG. **24** is a flowchart illustrating an example of a comparison processing procedure of a cycle moving image in Embodiment 4.

[0045] FIG. **25** is an explanatory diagram illustrating an example of a reference cycle moving image.

[0046] FIG. **26** is a flowchart illustrating an example of a comparison processing procedure of a cycle moving image in Embodiment 5.

[0047] FIG. **27**A is an explanatory diagram illustrating a screen example.

[0048] FIG. **27**B is an explanatory diagram illustrating a screen example.

DESCRIPTION

[0049] Hereinafter, a program, an information processing method, and an information processing apparatus of the present disclosure will be described in detail, on the basis of the drawings illustrating embodiments thereof.

Embodiment 1

[0050] An information processing apparatus analyzing, on the basis of a moving image obtained by capturing an operator (a target) performing an operation, whether the operation performed by the operator is a standard operation set in advance will be described. FIG. **1**A and FIG. **1**B are explanatory diagrams illustrating a moving image example of a processing target. A moving image of the processing target in this embodiment is a moving image data including a plurality of images (still images), for example, 30 images or 15 images for 1 second, and for example, as illustrated in FIG. **1**A, is a captured image obtained by capturing a state in which the operator performs the operation from above the operator. In addition, as illustrated in FIG. **1**B, the moving image of the processing target, for example, is an image obtained by capturing from the start to the end of an operation of assembling one product, and includes a moving image distributed for each of a plurality of operation elements included in the assembly operation (an operation element moving image, hereinafter, referred to as a cycle moving image). In addition, the cycle moving image includes a moving image distributed for each of a plurality of motions included in each operation element (a distributed moving image, hereinafter, referred to as a motion moving image). In the example illustrated in FIG. **1**B, a moving image obtained by capturing the operator performing an assembly operation of a product of a breed A can be distributed for each cycle moving image obtained by capturing the operator performing an operation element such as "assembling case A" and "assembling component A", and the cycle moving image of the operation element of "assembling case A" can be distributed for each motion moving image obtained by capturing the operator performing a motion such as "removing case", "walking", "attaching spacer", and "putting case".

[0051] FIG. **2** is a block diagram illustrating a configuration example of an information processing apparatus. An information processing apparatus **10** is a device capable of processing various types of information and transmitting and receiving information, and for example, is composed of a server computer, a personal computer, a workstation, or the like. The information processing apparatus **10** includes a control unit **11**, a storage unit **12**, a communication unit **13**, an input unit **14**, a display unit **15**, a reading unit **16**, and the like, and such units are connected to each other via a bus. The control unit **11** includes one or a plurality of processors such as a central processing unit (CPU), a micro-processing unit (MPU), a graphics processing unit (GPU), or an AI chip (a semiconductor for AI). The control unit **11** suitably executes a program **12**P stored in the storage unit **12** to execute information processing and control processing to be performed by the information processing apparatus **10**.

[0052] The storage unit **12** includes a random access memory (RAM), a flash memory, a hard disk, a solid state drive (SSD), and the like. The storage unit **12** stores the program **12**P (a program product) executed by the control unit **11** and various types of data. In addition, the storage unit **12** temporarily stores data or the like generated when the control unit **11** executes the program **12**P. The program **12**P and the various types of data may be written in the storage unit **12** in the production step of the information processing apparatus **10**, or may be downloaded by the control unit **11** from another device via the communication unit **13** and stored in the storage unit **12**. In addition, the storage unit **12** stores a learning model such as a breed prediction model M**1**, a cycle prediction model M**2**, a cut prediction model M**3**, a motion analysis model M**4**, and a factor classification model M**5**, which have learned training data by machine learning. The learning models M**1** to M**5** are assumed to be used as a program module configuring artificial intelligence software. The learning models M**1** to M**5** perform predetermined arithmetic on an input value and output an arithmetic result, and the storage unit **12** stores information such as information of layers of the learning models M**1** to M**5**, information of nodes configuring each layer, and a weight (a coupling coefficient) between the nodes, as information for defining the learning models M**1** to M**5**. Note that a plurality of cycle prediction models M**2**, a plurality of cut prediction models M**3**, and a plurality of motion analysis models M**4** are prepared for each breed of product on which the operator performs the assembly operation. Further, the storage unit **12** stores a plurality of moving image files **12***a* of the processing target.

[0053] The communication unit **13** is a communication module for performing processing relevant to wired communication or wireless communication, and transmits and receives information to and from another device via a network N. The network N may be the internet or a public communication network, or may be a local area network (LAN) constructed in a facility in which the information processing apparatus **10** is installed. The input unit **14** receives manipulation input of a user, and transmits a control signal corresponding to manipulation contents to the control unit **11**. The display unit **15** is a liquid crystal display, an organic EL display, or the like, and displays various types of information, in accordance with an instruction from the control unit **11**. A part of the input unit **14** and the display unit **15** may be an integrated touch panel.

[0054] The reading unit **16** reads information stored in a portable storage medium **10***a* including a compact disc (CD), a digital versatile disc (DVD), a universal serial bus

(USB) memory, a secure digital (SD) card, and the like. The program **12**P and the various types of data stored in the storage unit **12** may be read by the control unit **11** from the portable storage medium **10***a* via the reading unit **16** and stored in the storage unit **12**.

[0055] The information processing apparatus **10** may be a multicomputer including a plurality of computers, or may be a virtual machine that is virtually constructed by software in one device. In a case where the information processing apparatus **10** is composed of a server computer, the information processing apparatus **10** may be a local server, or may be a cloud server connected via a network such as the internet such that communication is available. In addition, the program **12**P may be executed on a single computer, or may be executed on a plurality of computers connected to each other via the network N. Further, in the information processing apparatus **10**, the input unit **14** and the display unit **15** are not essential, and the information processing apparatus **10** may be configured to receive a manipulation via a connected computer, or may be configured to output information to be displayed to an external display device.

[0056] FIG. **3** and FIG. **4** are explanatory diagrams illustrating a configuration example of the learning models M**1** to M**5**. The learning models M**1** to M**5**, for example, are configured by using a recurrent neural network (RNN) or a long short-term memory (LSTM). Note that the learning models M**1** to M**5** may be configured by using an algorithm such as a convolution neural network (CNN) and Transformer, in addition to RNN and LSTM, or may be configured by combining a plurality of algorithms.

[0057] The breed prediction model M**1** is a learned model that is learned such that a moving image obtained by capturing the entire body of the operator during the operation is set as input, arithmetic of discriminating the breed of product on which the captured operator is performing the assembly operation is performed on the basis of the input moving image, and the arithmetic result is output. Note that the breed prediction model M**1** is not limited to a configuration in which the moving image obtained by capturing the entire body of the operator is input, and for example, may be a configuration in which as with a moving image obtained by capturing the upper body or the hands of the operator, a moving image obtained by capturing the state of the assembly operation being executed by the operator is input. The breed prediction model M**1** includes an input layer receiving the moving image, an intermediate layer extracting a feature amount from the input moving image, and an output layer outputting information indicating the breed of product on which the operator in the moving image is performing the assembly operation, on the basis of the arithmetic result of the intermediate layer. The input layer includes an input node sequentially receiving a chronological image (frame) included in the moving image. The intermediate layer calculates an output value, on the basis of the moving image input via the input layer, by using various functions, threshold values, and the like. The output layer includes a plurality of output nodes associated with each breed set in advance, and outputs a probability (a certainty factor) that each breed is to be discriminated as the breed of product on which the operator is performing the assembly operation, from each of the output nodes. The output value from each output node of the output layer, for example, is a value of 0 to 1, and the total probability output from each output node is 1.0 (100%). For example, in a case where the moving image is input to the breed prediction model M**1**, the information processing apparatus **10** specifies the output node outputting the maximum output value among the output values (the certainty factors) from each output node, and specifies a breed associated with the specified output node as the breed of product on which the operator in the moving image is performing the assembly operation. Note that the output layer of the breed prediction model M**1**, instead of including the plurality of output nodes outputting the certainty factor with respect to each breed, may include one output node outputting information indicating the breed with the maximum certainty factor.

[0058] The breed prediction model M**1** can be generated by performing machine learning using training data including a moving image for training, and information (a ground truth label) indicating the breed of product on which the operator in the moving image is performing the assembly operation. In a case where the moving image included in the training data is input, the breed prediction model M**1** is learned such that the output value from the output node corresponding to the breed indicated by the ground truth label included in the training data approaches 1, and the output value from the other output node approaches 0. In learning processing, the breed prediction model M**1** performs the arithmetic on the intermediate layer and the output layer, on the basis of the input moving image to calculate the output value from each output node, compares the calculated output value of each output node with a value corresponding to the ground truth label (1 for the output node corresponding to the ground truth label, and 0 for the other output node), and optimizes parameters used in the arithmetic processing on the intermediate layer and the output layer such that the both values are similar to each other. The parameters are a weight (a coupling coefficient) between the nodes in the intermediate layer and the output layer, a function coefficient, a threshold value, and the like. A method for optimizing the parameter is not particularly limited, and a back-propagation method, a steepest descent method, and the like can be used. Accordingly, the breed prediction model M**1** that predicts the breed of product on which the operator in the moving image is performing the assembly operation when the moving image is input, and outputs a prediction result is obtained.

[0059] The cycle prediction model M**2** is a learned model that is learned such that the moving image obtained by capturing the entire body of the operator during the operation is set as input, arithmetic of distributing the moving image to the cycle moving image is performed on the basis of the input moving image, and the arithmetic result is output. The cycle prediction model M**2** is not also limited to a configuration in which the moving image obtained by capturing the entire body of the operator is input, and for example, may be a configuration in which as with the moving image obtained by capturing the upper body or the hands of the operator, the moving image obtained by capturing the state of the assembly operation being executed by the operator is input. The cycle prediction model M**2** includes an input layer receiving the moving image, an intermediate layer extracting a feature amount from the input moving image, and an output layer outputting a start time and an end time of each cycle moving image to which the moving image is distributed on the basis of the arithmetic result of the intermediate layer. The intermediate layer of the cycle prediction model M**2** calculates the output value, on

the basis of the moving image input via the input layer, and the output layer includes an output node outputting the start time and the end time of each cycle moving image to which the moving image is distributed. Note that the start time and the end time of the cycle moving image indicate the elapsed time from the start of the reproduction of the moving image. In a case where the moving image is input to the cycle prediction model M**2**, the information processing apparatus **10** distributes the moving image for each cycle moving image, on the basis of the output value (the start time and the end time of the cycle moving image) from the output node.

[0060] The cycle prediction model M**2** is generated by using a moving image for setting that is for setting a cut of each cycle moving image (each operation element) in the moving image. As the moving image for setting, a moving image obtained by capturing a state in which the operator who is capable of executing a standard motion for each motion performs the operation is used. Specifically, in a case where the moving image for setting is input to the cycle prediction model M**2**, the cycle prediction model M**2** performs the arithmetic on the intermediate layer and the output layer, on the basis of the input moving image, to calculate the output value from the output node, and outputs a cut time (the start time the end time of the cycle moving image) for distributing the moving image for setting to each cycle moving image. The user is capable of correcting the cut time of each cycle output by the cycle prediction model M**2**, and the cycle prediction model M**2** optimizes parameters used in the arithmetic processing on the intermediate layer and the output layer, on the basis of each corrected cut time. Accordingly, the cycle prediction model M**2** that predicts the start time and the end time of each cycle moving image in the moving image when the moving image is input, and outputs a prediction result is obtained.

[0061] The cut prediction model M**3** is a learned model that is learned such that the moving image distributed to the cycle moving image is set as input, arithmetic of distributing each cycle moving image to the motion moving image and arithmetic of predicting a time zone when a cut can be set instead of the cut of the distributed motion moving image are performed on the basis of the input moving image, and the arithmetic result is output. The cut prediction model M**3** includes an input layer receiving the moving image, an intermediate layer extracting a feature amount from the input moving image, and an output layer outputting the start time and the end time of the motion moving image to which each cycle moving image is distributed, and the time zone when the cut of the motion moving image can be set, on the basis of the arithmetic result of the intermediate layer. The intermediate layer of the cut prediction model M**3** calculates an output value, on the basis of the moving image input via the input layer, and the output layer includes each output node outputting the start time and the end time of each motion moving image to which each cycle moving image in the moving image is distributed, and the time zone when the cut of the motion moving image can be set. In a case where the moving image is input to the cut prediction model M**3**, the information processing apparatus **10** distributes the cycle moving image in the moving image for each motion moving image, on the basis of the output value (the start time and the end time of the motion moving image) from the output node.

[0062] The cut prediction model M**3** is generated by using a moving image for setting that is for setting a cut of each motion moving image (each motion). The moving image used to generate the cut prediction model M**3** is the moving image used to generate the cycle prediction model M**2**, and is the moving image distributed to each cycle moving image by the cycle prediction model M**2**. In a case where the moving image for setting is input to the cut prediction model M**3**, the cut prediction model M**3** performs the arithmetic on the intermediate layer and the output layer, on the basis of the input moving image, to calculate the output value from the output node, and outputs the cut time (the start time and the end time of the motion moving image) for distributing the moving image for setting to each motion moving image, and the time zone when the cut of the motion moving image can be set. The user is capable of correcting the cut time of each motion output by the cut prediction model M**3** and is capable of correcting the time zone when the cut can be set, which is output by the cut prediction model M**3**, and the cut prediction model M**3** optimizes parameters used in the arithmetic processing on the intermediate layer and the output layer, on the basis of each corrected cut time and time zone when the cut can be set. Accordingly, the cut prediction model M**3** that predicts the start time and the end time of each motion moving image in the moving image, and the time zone when the cut of each motion moving image can be set when the moving image is input, and outputs a prediction result is obtained.

[0063] The motion analysis model M**4** is a learned model that is learned such that the moving image distributed to the motion moving image, that is, the moving image in which the cut between the motion moving images is set is set as input, arithmetic of performing distribution to each motion moving image included in the cycle moving image in the moving image and arithmetic of determining whether the motion of the operator in the distributed motion moving image is the standard motion are performed on the basis of the input moving image, and the arithmetic result is output. The motion analysis model M**4** includes an input layer receiving the moving image, an intermediate layer extracting a feature amount from the input moving image, and an output layer outputting the start time and the end time of the motion moving image included in each cycle moving image in the moving image, and an analysis result (information relevant to the motion performed by the operator) indicating whether the motion of the operator in each motion moving image is the standard motion, on the basis of the arithmetic result of the intermediate layer. The intermediate layer of the motion analysis model M**4** calculates an output value, on the basis of the moving image input via the input layer, and the output layer includes each output node outputting the start time and the end time of each motion moving image in the moving image, and the analysis result with respect to each motion moving image. In a case where the moving image is input to the motion analysis model M**4**, on the basis of the output value (the start time and the end time of the motion moving image, and the analysis result) from the output node, the information processing apparatus **10** distributes the cycle moving image in the moving image to the motion moving image, and specifies whether the motion of the operator in each motion moving image is the standard motion.

[0064] The motion analysis model M**4** is generated by using the moving image obtained by capturing the operator executing the standard motion on each motion, as a moving image for setting. The moving image used to generate the motion analysis model M**4** is the moving image used to generate the cut prediction model M**3**, and is the moving

image distributed to each motion moving image by the cut prediction model M**3**. In a case where the moving image for setting is input to the motion analysis model M**4**, the motion analysis model M**4** performs the arithmetic on the intermediate layer and the output layer, on the basis of the input moving image, to calculate the output value from the output node, and outputs a cut time (the start time and the end time of the motion moving image) for distributing the moving image for setting to each motion moving image, and the analysis result indicating whether the motion in each motion moving image is the standard motion. The user is capable of correcting the cut time of each motion output by the motion analysis model M**4**, and the motion analysis model M**4** optimizes parameters used in the arithmetic processing on the intermediate layer and the output layer, on the basis of each corrected cut time. Note that here, the analysis result is information indicating that each motion is the standard motion, and thus, in a case where the output analysis result is information indicating that each motion is not the standard motion, the motion analysis model M**4** corrects the analysis result, and optimizes the parameters, on the basis of the corrected analysis result. Accordingly, when the moving image is input, the motion analysis model M**4** that predicts the start time and the end time of each motion moving image in the moving image, and the analysis result with respect to the motion in each motion moving image, and outputs a prediction result is obtained. By using such a motion analysis model M**4**, as a comparison result with the standard motion, the suitability of the motion of the operator that is captured in the moving image of an analysis target is determined. Note that it may be configured such that the motion analysis model M**4** outputs information indicating a factor that it is not assumed as the standard motion when the motion of the operator is not the standard motion, in addition to the analysis result indicating whether the motion of the operator in each motion moving image is the standard motion. Examples of the factor that it is not assumed as the standard motion include a motion time being longer or shorter than a standard motion time by a predetermined time or more.

[0065] The factor classification model M**5** is a learned model that is learned such that the cycle moving image distributed from the moving image is set as input, arithmetic of discriminating the factor that the operation element performed by the operator in the cycle moving image is not assumed as the standard operation is performed on the basis of the input cycle moving image, and the arithmetic result is output. The factor classification model M**5** includes an input layer receiving the cycle moving image, an intermediate layer extracting a feature amount from the input cycle moving image, and an output layer outputting information indicating the factor that the operation element of the operator in the cycle moving image is not assumed as the standard operation (information relevant to the factor), on the basis of the arithmetic result of the intermediate layer. The intermediate layer of the factor classification model M**5** calculates an output value, on the basis of the cycle moving image input via the input layer, and the output layer includes a plurality of output nodes associated with each factor set in advance, and outputs a probability (a certainty factor) that each factor is to be discriminated as the factor that the operation element performed by the operator is not assumed as the standard operation from each output node. The output value from each output node of the output layer, for example, is a value of 0 to 1, and the total probability output from each output node is 1.0 (100%). Examples of the factor that the operation element of the operator is not assumed as the standard operation include a lack of the motion included in the operation element, a change in the execution order of the motion included in the operation element, the movement of the motion included in the operation element being different from the standard motion, and a motion time of the motion included in the operation element being longer or shorter than a standard motion time by a predetermined time or more. For example, in a case where the cycle moving image is input to the factor classification model M**5**, the information processing apparatus **10** specifies the output node outputting the maximum output value among the output values (certainty factors) from each output node, and specifies a factor associated with the specified output node as the factor that the operation element of the operator in the cycle moving image is not assumed as the standard operation. Note that the output layer of the factor classification model M**5** may include one output node outputting information indicating a factor that the certainty factor is maximized, instead of including the plurality of output nodes outputting the certainty factor with respect to each factor.

[0066] The factor classification model M**5** can be generated by performing machine learning using training data including a cycle moving image for training, and information (a ground truth label) indicating a factor that the operation element of the operator in the cycle moving image is not assumed as the standard operation. In a case where the cycle moving image included in the training data is input, the factor classification model M**5** is learned such that the output value from the output node corresponding to the factor indicated by the ground truth label included in the training data approaches 1, and the output value from the other output node approaches 0. In the learning processing, the factor classification model M**5** performs the arithmetic on the intermediate layer and the output layer, on the basis of the input moving image, to calculate the output value from each output node, compares the calculated output value of each output node with a value according to the ground truth label (1 for the output node corresponding to the ground truth label, and 0 for the other output node), and optimizes parameters used in the arithmetic processing on the intermediate layer and the output layer such that the both values are similar to each other. Here, the parameters to be optimized are a weight (a coupling coefficient) between the nodes in the intermediate layer and the output layer, a function coefficient, a threshold value, and the like, and as a method for optimizing the parameter, a back-propagation method, a steepest descent method, and the like can be used. Accordingly, the factor classification model M**5** that predicts the factor that the operation element of the operator in the cycle moving image is not assumed as the standard operation when the cycle moving image is input, and outputs a prediction result is obtained.

[0067] The learning of the learning models M**1** to M**5** may be performed in another learning device. The learned learning models M**1** to M**5** generated by performing learning in another learning device, for example, may be downloaded to the information processing apparatus **10** from the learning device via the network N or the portable storage medium **10***a*, and stored in the storage unit **12**. In this embodiment, the cycle prediction model M**2**, the cut prediction model M**3**, and the motion analysis model M**4** are generated by one-shot

learning in which learning is performed by using one set of training data (moving image for setting) or less training data, and may be generated by learning using more training data. In addition, the learning models M1 to M5 are not limited to a configuration in which the moving image obtained by capturing the operator or the cycle moving image distributed from the moving image is input. For example, the information processing apparatus **10** may perform skeleton estimation on the operator, on the basis of each frame (each image) included in the moving image, to generate skeleton data, and may input chronological skeleton data to the learning models M1 to M5. In this case, the control unit **11** of the information processing apparatus **10**, for example, performs the skeleton estimation on the operator in each frame by using a technology of extracting a joint position of a person in an image, as with OpenPose, and extracts the joint position of the operator. The control unit **11** may perform processing of extracting the joint position with respect to each frame included in the moving image to acquire the chronological skeleton data, and input the obtained chronological skeleton data to the learning models M1 to M5.

[0068] Hereinafter, in the information processing apparatus **10** of this embodiment, generation processing of the motion analysis model M4 will be described. FIG. **5** is a flowchart illustrating an example of a generation processing procedure of the motion analysis model M4, and FIG. **6**A to FIG. **6**C are explanatory diagrams illustrating a screen example. The following processing is executed by the control unit **11** of the information processing apparatus **10**, in accordance with the program **12**P stored in the storage unit **12**.

[0069] In a case where the motion analysis model M4 for each breed is generated, the user selects the moving image for setting of the motion analysis model M4. The moving image for setting of the motion analysis model M4 is a moving image distributed to each motion included in each cycle (each operation element) by using the cycle prediction model M2 and the cut prediction model M3. The control unit **11** of the information processing apparatus **10** receives the selection of the moving image for setting of the motion analysis model M4, in accordance with a manipulation via the input unit **14** (S11). The control unit **11** inputs the selected moving image to the motion analysis model M4, distributes the moving image of the processing target to the motion moving image, on the basis of the output information from the motion analysis model M4, and extracts a cut candidate of each motion (S12). Specifically, the control unit **11** sequentially inputs each frame included in a moving image file **12***a* to the motion analysis model M4, and on the basis of the start time and the end time of each motion moving image output from the motion analysis model M4, specifies a time of the cut candidate of each motion.

[0070] In a case where the cut candidate of each motion moving image in the moving image of the processing target is extracted, the control unit **11** displays a cut editing screen as illustrated in FIG. **6**A on the display unit **15** (S13). The cut editing screen is a screen for changing the time of the cut candidate of each motion based on the start time and the end time of each motion moving image output from the motion analysis model M4. The screen illustrated in FIG. **6**A includes a moving image region A1 in which the moving image of the processing target is displayed, and an editing region A2 in which the time of the cut candidate extracted from the moving image is displayed. In the editing region A2, the start time of each motion moving image distributed from the moving image is displayed as the time of the cut candidate between the motion moving image and the immediately preceding motion moving image, and a delete button B1 (X button) for instructing the deletion of each cut candidate, and an add button B2 (+button) for instructing the creation of a new cut between the cut candidates are provided. Note that it may be configured such that a name can be given to the cut of each motion, and in this case, in the editing region A2, the name given to each cut may be displayed together with the time of each cut candidate.

[0071] By the delete button B1 being manipulated in the editing region A2, the control unit **11** determines whether a deletion instruction with respect to any of the cut candidates is received (S14), and in a case where it is determined that the deletion instruction is received (S14: YES), the cut candidate instructed to be deleted is deleted (S15). In a case where the cut candidate is deleted, the control unit **11** deletes the cut candidate instructed to be deleted from the cut candidates displayed in the editing region A2, the cut candidates after the deleted cut candidate are displayed by being sequentially moved up. In a case where it is determined that the deletion instruction is not received (S14: NO), the control unit **11** skips step S15, and by the add button B2 being manipulated in the editing region A2, determines whether an addition instruction of the new cut is received (S16).

[0072] In a case where it is determined that the addition instruction of the new cut is received (S16: YES), the control unit **11** displays a cut addition screen as illustrated in FIG. **6**B on the display unit **15** (S17). In the screen illustrated in FIG. **6**A, the add button B2 between the second and third cut candidates is manipulated, and in this case, as illustrated in FIG. **6**B, the cut addition screen for adding the new cut at any reproduction time in a time zone between the second and third cut candidates is displayed. Note that in a case where the time zone in which the cut output from the cut prediction model M3 can be set is acquired when generating the moving image for setting of the motion analysis model M4, the control unit **11** may display the time zone in which the cut can be set on the cut addition screen. In this case, the user is capable of designating a new cut time, in consideration of the time zone in which the cut can be set.

[0073] The user inputs a time desired to be set as the cut to the cut addition screen, and the control unit **11** receives the new cut time via the cut addition screen (S18). In a case where the add button is manipulated on the screen illustrated in FIG. **6**B, the control unit **11** adds the cut to the received time (S19). In a case where the new cut is added, the control unit **11**, as illustrated in FIG. **6**C, adds the new cut between the second and third cut candidates, and displays the cut candidates after the added cut by sequentially moving down the cut candidates. In a case where it is determined that the addition instruction of the new cut is not received (S16: NO), the control unit **11** skips steps S17 to S19.

[0074] The control unit **11** determines whether a save button is manipulated on the screen illustrated in FIGS. **6**A and **6**C (S20), and in a case where it is determined that the save button is not manipulated (S20: NO), returns to step S14, and repeats the processing of steps S14 to S19. Note that in a case where a "next" button is manipulated on the screen illustrated in FIGS. **6**A and **6**C, the control unit **11** changes the display contents of the editing region A2 to the cut candidates after the cut candidate displayed on the last

line. In addition, in a case where a cancel button is manipulated on the screen illustrated in FIGS. **6**A and **6**C, the control unit **11** suspends and ends editing processing of the cut candidate.

[0075] In a case where it is determined that the save button is manipulated (S**20**: YES), the control unit **11** determines the cut candidate edited (deleted and added) via the editing region A**2** as the cut, and stores each cut time in the storage unit **12** (S**21**). Specifically, the control unit **11** stores a cut number indicating the appearance order of each cut and each cut time in association with each other, for example, in a DB provided in the storage unit **12**. Note that in a case where the name is given to each cut, the name of each cut may be also stored. Then, the control unit **11** sets (optimizes) the parameters used in the arithmetic processing on the intermediate layer and the output layer of the motion analysis model M**4**, on the basis of each cut time (S**22**). Here, the control unit **11** sets the parameters of the motion analysis model M**4** such that the moving image for setting input to the motion analysis model M**4** can be distributed for each cut time stored in step S**21**. In addition, in a case where the moving image for setting is input, the control unit **11** sets the parameters of the motion analysis model M**4** to output the analysis result indicating that it is the standard motion, with respect to each motion moving image, on the basis of the analysis result output by the motion analysis model M**4**. Accordingly, the motion analysis model M**4** that distributes the moving image to the motion moving image when the moving image is input, and outputs the analysis result of whether the motion of each distributed motion moving image is the standard motion can be generated.

[0076] In the processing described above, by performing the deletion of the cut between the motion moving images extracted by using the motion analysis model M**4**, and the addition of the new cut, the cut between the motion moving images is edited. According to such a configuration, it is possible to accurately set the parameters of the motion analysis model M**4**, on the basis of the edited cut of between the motion moving images. In addition, a method for editing each cut is not limited to the processing described above, and for example, it may be configured such that the editing region A**2** is capable of directly changing the time of each cut candidate.

[0077] FIG. **5** illustrates processing when setting the parameters of the motion analysis model M**4**, and the parameters of the cycle prediction model M**2** and the cut prediction model M**3** can also be set by the same processing. For example, in a case where the parameters of the cycle prediction model M**2** are set, the control unit **11** inputs the moving image of the processing target to the cycle prediction model M**2**, distributes the moving image of the processing target to the cycle moving image, on the basis of the output information from the cycle prediction model M**2**, and extracts the cut candidate of each cycle. Then, the control unit **11** receives the editing of the cut candidate of each cycle moving image by the user, and is capable of setting the parameters of the cycle prediction model M**2**, on the basis of the edited cut time of each cycle moving image. In addition, in a case where the parameters of the cut prediction model M**3** are set, the control unit **11** inputs the moving image of the processing target to the cut prediction model M**3**, distributes the moving image of the processing target to the motion moving image, on the basis of the output information from the cut prediction model M**3**, and extracts the cut candidate of each motion. Then, the control unit **11** receives the editing of the cut candidate of each motion, and is capable of setting the parameters of the cut prediction model M**3**, on the basis of the edited cut time of each motion.

[0078] Next, processing of analyzing whether the operator is performing the standard operation, on the basis of the moving image obtained by capturing the operator performing the operation in the information processing apparatus **10** of this embodiment will be described. FIG. **7** is a flowchart illustrating an example of an analysis processing procedure of the operation, and FIG. **8** is an explanatory diagram illustrating a screen example. The following processing is executed by the control unit **11** of the information processing apparatus **10**, in accordance with the program **12**P stored in the storage unit **12**.

[0079] In a case where whether the operation of the operator is the standard operation is analyzed, the user selects the moving image obtained by capturing the operator of the analysis target. The control unit **11** of the information processing apparatus **10** receives the selection of the moving image of the analysis target, in accordance with the manipulation via the input unit **14** (S**31**). The control unit **11** inputs the selected moving image (moving image file **12***a*) to the breed prediction model M**1**, and specifies the breed of product (operation target) on which the operator captured in the moving image of the analysis target is performing the assembly operation, on the basis of the output information from the breed prediction model M**1** (S**32**). Specifically, the control unit **11** sequentially inputs each frame included in the moving image file **12***a* to the breed prediction model M**1**, and in a case where the maximum output value (certainty factor) from the breed prediction model M**1** is a predetermined value or more (for example, 0.7 or more), specifies the breed corresponding to the output node outputting the maximum output value as the breed of product that is being assembled by the operator in the moving image. Note that the control unit **11** may specify the breed of operation target without using the breed prediction model M**1**. For example, in a case where goods different for each breed are included in the operation target, the control unit **11** is capable of detecting the goods included in the moving image, and specifying the breed, in accordance with the detected goods.

[0080] In a case where the breed being assembled by the operator is specified, the control unit **11** selects the cycle prediction model M**2**, the cut prediction model M**3**, and the motion analysis model M**4** according to the specified breed (S**33**). Note that a plurality of cycle prediction models M**2**, a plurality of cut prediction models M**3**, and a plurality of motion analysis models M**4** are prepared for each breed. The control unit **11** distributes the moving image of the analysis target to the cycle moving image by using the selected cycle prediction model M**2**, and extracts the cut of each cycle (S**34**). Here, the control unit **11** sequentially inputs each frame included in the moving image file **12***a* to the cycle prediction model M**2**, and specifies (predicts) the start time and the end time of each cycle moving image included in the moving image, on the basis of the output information from the cycle prediction model M**2**. Note that it may be configured such that after the processing of step S**34**, the control unit **11** displays an editing screen (refer to FIG. **6**A to FIG. **6**C) for performing change processing (deletion, new addition, and the like) on the cut of each cycle extracted from the

moving image on the display unit **15**, and a change instruction of the cut time of each cycle is received via the editing screen to perform a change.

[0081] Next, the control unit **11** (a distribution unit) distributes the moving image from which the cut of each cycle is extracted to the motion moving image obtained by capturing the motion performed by the operator, using the cut prediction model M**3** selected in step S**33**, and extracts the cut of each motion (S**35**). Here, the control unit **11** sequentially inputs each frame included in the moving image distributed to the cycle moving image to the cut prediction model M**3**, and specifies (predicts) the start time and the end time of each motion moving image included in each cycle moving image, on the basis of the output information from the cut prediction model M**3**. Note that it may be configured such that after the processing of step S**35**, the control unit **11** displays an editing screen (refer to FIG. **6**A to FIG. **6**C) for performing change processing (deletion, new addition, and the like) on the cut (a distribution position) of each motion extracted from the moving image on the display unit **15**, and a change instruction of the cut time of each motion is received via the editing screen to perform a change.

[0082] Next, the control unit **11** analyzes whether the motion of the operator captured in each motion moving image included in the moving image is the standard motion, on the basis of the moving image from which the cut of each motion is extracted, using the motion analysis model M**4** selected in step S**33** (S**36**). Here, the control unit **11** sequentially inputs each frame included in the moving image to the motion analysis model M**4**, and specifies (predicts) the start time and the end time of each motion moving image included in the moving image, and the analysis result indicating whether the motion of the operator included in each motion moving image is the standard motion, on the basis of the output information from the motion analysis model M**4**. The control unit **11** (a determination unit) is capable of determining whether the motion performed by the operator is the standard motion, on the basis of the analysis result.

[0083] The control unit **11** (an analysis unit) analyzes whether the operation element performed by the operator captured in the cycle moving image is the standard operation for each cycle moving image in the moving image, on the basis of the analysis result with respect to the motion moving image included in the cycle moving image (S**37**). Here, in a case where the analysis result that it is not the standard motion is obtained for any of the motion moving images included in the cycle moving image, the control unit **11** determines that the operation element of the operator in the cycle moving image is not the standard operation. For example, in a case where there is a deficit in any of the motion moving images included in the cycle moving image obtained by capturing one operation element, the control unit **11** determines that the operation element of the operator in the cycle moving image is not the standard operation, as a motion miss. In addition, in a case where the appearance order of any of the motion moving images in the cycle moving image is different, the control unit **11** determines that the operation element of the operator in the cycle moving image is not the standard operation, as a sequence switch. In addition, in a case where the motion of the operator in any of the motion moving images included in the cycle moving image is a motion different from the standard motion, the control unit **11** determines that the operation element of the operator in the cycle moving image is not the standard operation, as an abnormal movement. In addition, the control unit **11** determines that the motion time is long and the operation element of the operator in the cycle moving image is not the standard operation in a case where the time (the motion time according to the operator) in any of the motion moving images included in the cycle moving image is longer than the standard motion time set in advance by a predetermined time or more, and determines that the motion time is short and the operation element of the operator in the cycle moving image is not the standard operation in a case where the time is shorter than the standard motion time by a predetermined time or more. Such analysis processing may be performed by using the factor classification model M**5**. In this case, the control unit **11** inputs the cycle moving image to the factor classification model M**5**, and analyzes whether the operation element is the standard operation, on the basis of the output information from the factor classification model M**5**. Note that motion contents that are not the standard operation are not limited to the example described above. In a case where the analysis result that it is the standard motion is obtained with respect to all the motion moving images included in the cycle moving image, the control unit **11** determines that the operation element of the operator in the cycle moving image is the standard operation.

[0084] The control unit **11** displays the analysis result with respect to each cycle moving image on the display unit **15** (S**38**). For example, the control unit **11** generates an analysis result screen as illustrated in FIG. **8**, and displays the analysis result screen on the display unit **15**. The analysis result screen illustrated in FIG. **8** includes a moving image region A**3** in which the moving image of the analysis target is displayed, and a result region A**4** in which the analysis result with respect to the motion included in the operation element performed by the operator in the moving image is displayed. In the result region A**4**, a motion number indicating the appearance order for the motion performed by the operator in each motion moving image distributed from the moving image, a name given to each motion, and the analysis result are displayed. The analysis result includes a motion time required to execute each motion, and a mark (O or X) indicating whether each motion is the standard motion. Note that in the moving image region A**3**, a reproduction stop button B**3** for instructing the reproduction and the stop of the moving image that is being displayed is provided, and in a case where the reproduction is instructed via the reproduction stop button B**3**, the control unit **11** reproduces the moving image of the analysis target in the moving image region A**3**, and displays the analysis result with respect to each motion moving image analyzed on the basis of the reproduced moving image in the result region A**4**. Accordingly, it is possible to grasp the analysis result while checking the motion of the operator by the reproduced moving image.

[0085] According to the processing described above, the information processing apparatus **10** recognizes the operation element performed by the operator and each motion included in each operation element, on the basis of the moving image obtained by capturing the operator, analyzes whether it is the standard motion for each motion, and analyzes whether each operation element is the standard operation, on the basis of the analysis result of each motion. As described above, the operation performed by the operator

is distributed to a motion unit such that suitability (specifically, whether it is the standard motion) is determined for each motion, and by using the result thereof, the suitability with respect to the operation element (an operation for one cycle) of the operator can be more accurately determined. In addition, the suitability of each motion is determined by using the motion analysis model M**4**, and thus, whether the standard motion is performed is determined in consideration of not only the motion time of each motion but also the motion contents (the movement of the operator). Accordingly, it is possible to accurately analyze whether the operator is performing the standard motion (an operation according to a regulation) set in advance for the motion analysis model M**4**. In addition, on the basis of the result that the suitability is determined for each motion, it is possible to present a motion that is not suitable and an operation element including the motion that is not suitable, and thus, it is easy to provide improvement guidance to the operator.

[0086] The control unit **11** determines whether the processing described above is ended with respect to all the frames included in the moving image of the analysis target (S**39**), and in a case where it is determined that the processing is not ended (S**39**: NO), returns to the processing of step S**34**, and repeats the processing of steps S**34** to S**38**. Accordingly, it is possible to analyze whether each operation element performed by the operator is suitable, on the basis of each cycle moving image included in the moving image of the analysis target, and present the obtained analysis result to the user.

[0087] In a case where it is determined that the processing described above on the moving image of the analysis target is ended (S**39**: YES), the control unit **11** stores the analysis result in association with the moving image of the analysis target in the storage unit **12** (S**40**). For example, the control unit **11** stores identification information (for example, the cycle number indicating the appearance order), the cut time of each cycle, and the analysis result with respect to the operation element (the cycle) for the each cycle moving image extracted from the moving image of the analysis target, and identification information (for example, the motion number indicating the appearance order), the cut time of each motion, and the analysis result with respect to the motion for each motion moving image in each cycle moving image, in the DB provided in the storage unit **12**. According to the processing described above, whether the operator is performing the standard motion set in advance in the motion analysis model M**4** is analyzed on the basis of the moving image obtained by capturing the operator performing the operation, and the analysis result is displayed and presented to the user.

[0088] In the processing described above, the breed that is being operated by the operator is specified on the basis of the moving image of the analysis target, and analysis processing using the motion analysis model M**4** prepared for each breed is executed. Accordingly, for example, even in a case where assembly operations of a plurality of different types of breeds are performed at the same operation site, the analysis processing for each breed is available, and the user performing the analysis processing is capable of accurately performing the analysis processing with respect to each moving image without being aware of the breed in each moving image.

[0089] The analysis result with respect to each moving image by the analysis processing described above can be used to grasp the tendency of the operation contents performed by the operator and consider an improvement plan with respect to the assembly operation. For example, the tendency of each factor in a case where the operation element in each cycle moving image is not the standard operation can be analyzed from the analysis result with respect to each cycle moving image included in each moving image to take measures. FIG. **9** is a flowchart illustrating an example of an analysis processing procedure of the factor with respect to each operation element, and FIG. **10**A and FIG. **10**B are explanatory diagrams illustrating a screen example. The following processing is executed by the control unit **11** of the information processing apparatus **10**, in accordance with the program **12**P stored in the storage unit **12**.

[0090] In a case where the occurrence status of the factor when it is not the standard operation is analyzed for each operation element performed by the operator, the user selects the moving image obtained by capturing the operator of the analysis target, which is a moving image after the analysis processing of each operation element is executed by the processing in FIG. **7**. Here, the moving image of the processing target is a moving image obtained by capturing the operator performing the assembly operation of the product of one breed of product. Note that the following processing may be executed to analyze the operation contents of one operator, on the basis of a plurality of times of operations performed by the one operator, or may be executed to analyze the operation contents of a plurality of operators, on the basis of operations performed by the plurality of operators.

[0091] The control unit **11** extracts the cycle moving image from the moving image of the processing target (S**51**), and discriminates the factor that the operation element performed by the operator in the cycle moving image is not assumed as the standard operation, on the basis of the extracted cycle moving image (S**52**). Here, the control unit **11** sequentially inputs each frame included in the cycle moving image to the factor classification model M**5**, and discriminates the factor that the operation of the operator in the cycle moving image is not assumed as the standard operation, on the basis of the output information from the factor classification model M**5**. Note that the control unit **11** may discriminate the factor that the operation element performed by the operator in each cycle moving image is not assumed as the standard operation, on the basis of the analysis result with respect to each cycle moving image obtained by the analysis processing illustrated in FIG. **7**. The control unit **11** discriminates any factor of a motion miss, a sequence switch, an abnormal movement, a long motion time, and a short motion time. The control unit **11** stores the cycle moving image of the processing target and the discriminated factor in association with each other, in the storage unit **12** (S**53**). For example, the control unit **11** stores the cycle number of each cycle moving image and the discriminated factor in association with each other.

[0092] Next, the control unit **11** calculates the occurrence ratio of each factor, on the basis of the discriminated factor (S**54**), and displays the calculated occurrence ratio of each factor on the display unit **15** (S**55**). For example, the control unit **11** generates a factor screen as illustrated in FIG. **10**A, and displays the factor screen on the display unit **15**. In the factor screen illustrated in FIG. **10**A, a list of the operation elements included in the assembly operation of the breed A

is displayed, and an appearance order (a cycle number), a name, and the occurrence ratio of each factor are displayed for each operation element. Note that the occurrence ratio of each factor includes a ratio of the cycle moving image discriminated as being the standard operation, in addition to a ratio of the cycle moving image discriminated as not being the standard operation. In a case where the factor based on the analysis result with respect to each motion moving image is already discriminated, and is stored in the storage unit **12** together with the moving image, the control unit **11** may read out the factor based on the analysis result from the storage unit **12** without performing the processing of steps S**52** to S**53**, and may perform the processing of steps S**54** to S**55**.

[0093] The control unit **11** determines whether there is an unprocessed moving image on which the processing of steps S**51** to S**55** is not executed (S**56**), and in a case where it is determined that there is the unprocessed moving image (S**56**: YES), returns to the processing of step S**51**, and executes the processing of steps S**51** to S**55** on the unprocessed moving image. In a case where it is determined that there is no unprocessed moving image (S**56**: NO), the control unit **11** proceeds to the processing of step S**57**.

[0094] It is configured such that the screen illustrated in FIG. **10**A receives, via each factor with respect to each operation element, a reproduction instruction of a moving image for which each factor occurs. For example, by the user performing a predetermined manipulation (for example, left-clicking a mouse) on any of the factors of any of the operation elements, it is possible to perform the reproduction instruction with respect to the moving image for which the manipulated factor occurs. In FIG. **10**A, the control unit **11**, for an operation element with a cycle number of 1, receives the reproduction instruction with respect to the moving image for which the factor of the motion miss occurs, in accordance with the manipulation of a cursor as illustrated with an arrow A**5**. The control unit **11** determines whether a factor of a reproduction target is received (S**57**), and in a case where it is determined that the factor is received (S**57**: YES), specifies a moving image for which the selected factor occurs (a moving image corresponding to the factor) (S**58**). Here, the control unit **11** searches for the moving image for which the selected factor with respect to the operation element occurs, from the moving images stored in the storage unit **12**. Then, the control unit **11** reads out the searched moving image from the storage unit **12**, and displays the moving image on the display unit **15** (S**59**). For example, the control unit **11** displays an analysis result screen as illustrated in FIG. **10**B on the display unit **15**. The screen illustrated in FIG. **10**B has the same configuration as that of the screen illustrated in FIG. **8**, and further includes a "to previous moving image" button and a "to next moving image" button. The control unit **11** is configured to sequentially reproduce a plurality of moving images specified in step S**58**, and in a case where the "to previous moving image" button is manipulated via the screen illustrated in FIG. **10**B, the display contents of the moving image region A**3** and the result region A**4** are changed to the immediately previously displayed moving image and the analysis result with respect to the moving image. In addition, in a case where the "to next moving image" button is manipulated, the control unit **11** changes the display contents of the moving image region A**3** and the result region A**4** to a moving image to be displayed next and the analysis result with respect to the moving image. Note that the control unit **11** may be configured to reproduce the plurality of moving images specified in step S**58** in any order, and for example, may reproduce each moving image in chronological order or in reverse chronological order of a recording date and time, may collectively reproduce the moving images of each operator for each operator, or may perform random reproduction. In addition, a plurality of moving image regions A**3** may be provided on the screen illustrated in FIG. **10**B, and in each moving image, the cycle moving image for which selected factor occurs may be displayed in synchronization in each of the moving image regions A**3**.

[0095] In a case where it is determined that the factor of the reproduction target is not received (S**57**: NO), the control unit **11** skips the processing of steps S**58** to S**59**, and ends the processing described above. According to the processing described above, it is possible to group each cycle moving image included in the moving image for each factor that it is not assumed as the standard operation, and analyze the occurrence ratio of each factor. In addition, for each factor, the moving image for which each factor occurs can be reproduced, and thus, the improvement plan can be efficiently considered for each cycle moving image (operation element).

[0096] In this embodiment, for each moving image, the analysis result of whether it is the standard operation is obtained for each cycle (operation element), and the analysis result of whether it is the standard motion is obtained for each motion included in each cycle. Accordingly, it is possible to search for the moving image, on the basis of the analysis result with respect to each motion moving image, in addition to the analysis result with respect to each cycle moving image. For example, it is possible to search for the moving image in which a predetermined motion (for example, the first motion) is discriminated as not being the standard motion for a predetermined cycle (for example, the first operation element). Accordingly, when verifying the operation contents of each operator, search processing considering the analysis result for each cycle and the analysis result for each motion is available, and thus, efficient verification processing can be attained.

[0097] Next, processing of analyzing the variation of the motion time of the motion included in each operation element from the analysis result with respect to each motion moving image included in the moving image will be described. FIG. **11** is a flowchart illustrating an example of an analysis processing procedure of the motion time of each motion, and FIG. **12** is an explanatory diagram illustrating a screen example. The following processing is executed by the control unit **11** of the information processing apparatus **10**, in accordance with the program **12**P stored in the storage unit **12**.

[0098] In a case where the variation of the motion time is analyzed for each motion performed by the operator, the user selects the moving image of the analysis target, which is a moving image after the analysis processing of each motion is executed by the processing in FIG. **7**. Here, the moving image of the processing target is also the moving image obtained by capturing the operator performing the assembly operation of one breed of product, and may be a plurality of moving images obtained by capturing one operator, or may be a moving image obtained by capturing a plurality of operators.

[0099] The control unit **11** measures the motion time of each motion, on the basis of each motion moving image included in the moving image of the processing target (S**71**). For example, the control unit **11** acquires the motion number, and the start time and the end time (each cut time) of each motion moving image from each moving image. Then, the control unit **11** calculates a time from the start time to the end time for each motion moving image. The control unit **11** generates a scatter plot (chart) in which the motion time calculated for each motion is plotted in association with each motion, and displays the scatter plot on the display unit **15** (S**72**). For example, the control unit **11** generates and displays a scatter plot as illustrated in the upper right portion of the screen in FIG. **12**. The scatter plot illustrated in the upper right portion of FIG. **12** displays the variation of the motion time for each motion included in the operation element of "assembling case A" included in the assembly operation of the breed A. Specifically, each position on a horizontal axis is associated with each motion, and a vertical axis indicates the motion time of each motion, and the motion time of each motion is plotted in association with each position on the horizontal axis. Note that the control unit **11** measures the standard motion time of each motion, on the basis of each motion moving image in the moving image obtained by capturing the operator performing the standard operation, which is used as the moving image for setting of the motion analysis model M**4**, and plots the measured standard motion time of each motion on the scatter plot into the shape of a white diamond. Accordingly, it is possible to present the standard motion time of each motion, and easily grasp a comparison result of the motion time of each operator with respect to the standard motion time.

[0100] Note that in a case where the motion time of each motion is measured for one cycle moving image, the control unit **11** adds up each motion time to calculate the motion time (the cycle time) in the operation element. Then, the control unit **11**, as illustrated in the upper left portion of the screen in FIG. **12**, also generates and displays a scatter plot in which the calculated cycle time is plotted. Accordingly, it is possible to present the variation of the cycle time required for the operation element (the cycle), in addition to the variation of the motion time of each motion.

[0101] Next, the control unit **11**, for each motion, calculates the minimum value, the first quartile, the median value, the third quartile, and the maximum value of the motion time, on the basis of the motion time measured in step S**71** (S**73**). Then, the control unit **11** generates a box-and-whisker plot (chart) illustrating the variation of the motion time of each motion, on the basis of each value calculated for each motion, and displays the box-and-whisker plot on the display unit **15** (S**74**). For example, the control unit **11** generates and displays the box-and-whisker plot as illustrated in the lower right portion of the screen in FIG. **12**. In the box-and-whisker plot illustrated in the lower right portion of FIG. **12**, as with the scatter plot, each position on a horizontal axis is associated with each motion, and a vertical axis indicates the motion time of each motion, and a variation in the motion time is expressed by boxes and whiskers indicating the minimum value, the first quartile, the median value, the third quartile, and the maximum value of the motion time of each motion, respectively. Here, the control unit **11** also plots the standard motion time of each motion on the box-and-whisker plot into the shape of a white diamond. In addition, the control unit **11** also calculates the minimum value, the first quartile, the median value, the third quartile, and the maximum value for the cycle time, and as illustrated in the lower left portion of the screen in FIG. **12**, generates a box-and-whisker plot illustrating the variation of the cycle time, on the basis of each of the calculated values, and displays the box-and-whisker plot on the display unit **15**.

[0102] The control unit **11** determines whether there is an unprocessed moving image on which the processing of steps S**71** to S**74** is not executed (S**75**), and in a case where it is determined that there is the unprocessed moving image (S**75**: YES), returns to the processing of step S**71**, and executes the processing of steps S**71** to S**74** on the unprocessed moving image. In a case where it is determined that there is no unprocessed moving image (S**75**: NO), the control unit **11** proceeds to the processing of step S**76**.

[0103] It is configured such that the scatter plot in the screen illustrated in FIG. **12** receives, via each plotted point (marker), a reproduction instruction of a moving image corresponding to each marker. For example, by the user performing a predetermined manipulation (for example, left-clicking a mouse) on any of the markers, it is possible to perform the reproduction instruction with respect to the moving image corresponding to the manipulated marker. In FIG. **12**, the control unit **11** receives the reproduction instruction of the moving image corresponding to the selected marker, in accordance with the manipulation of the cursor as illustrated with an arrow A**6**. The control unit **11** determines whether the marker of the reproduction target is received (S**76**), and in a case where it is determined that the marker is received (S**76**: YES), specifies the moving image corresponding to the selected marker (S**77**). In the scatter plot, identification information of the moving image (for example, a moving image ID allocated to the moving image) is associated with the marker plotted in association with each motion, and thus, the control unit **11** is capable of specifying the moving image corresponding to the marker by specifying the identification information of the moving image corresponding to the selected marker. Accordingly, the control unit **11** is capable of specifying the moving image of the reproduction target selected via the marker in the scatter plot from the moving images stored in the storage unit **12**.

[0104] Then, the control unit **11** reads out the specified moving image from the storage unit **12**, and displays the moving image on the display unit **15** (S**78**). In this case, the control unit **11** displays the analysis result screen as illustrated in FIG. **8**, on the basis of the specified moving image. Note that the control unit **11** may display a motion moving image corresponding to the selected marker in the specified moving image. In this case, it is possible to check the selected motion moving image of the motion. In a case where it is determined that the marker of the reproduction target is not received (S**76**: NO), the control unit **11** skips the processing of steps S**77** to S**78**, and ends the processing described above. According to the processing described above, for each cycle moving image included in the moving image, it is possible to present a variation in the motion time of each motion included in the cycle moving image together with a variation in the cycle time by the scatter plot or the box-and-whisker plot. In addition, it is possible to reproduce the moving image selected via each marker in the scatter plot. Accordingly, it is possible to consider the improvement plan for each operation element or for each motion, in

consideration of a variation in the cycle time of each operation element and a variation in the motion time of each motion.

[0105] Next, processing of creating a Gantt chart indicating a progress status of each operation element performed by the operator in the moving image, using a result of distributing the moving image to the cycle moving image, will be described. FIG. **13** is a flowchart illustrating an example of a creation processing procedure of the Gantt chart, and FIG. **14** is an explanatory diagram illustrating a screen example of the Gantt chart. The following processing is executed by the control unit **11** of the information processing apparatus **10**, in accordance with the program **12**P stored in the storage unit **12**.

[0106] In a case where the Gantt chart indicating the progress status of each operation element performed by the operator is created, the user selects the moving image of the processing target. Here, the moving image of the processing target is a moving image after being distributed to the cycle moving image by using the cycle prediction model M**2**, and for example, may be the moving image after the analysis processing of each operation element is executed by the processing in FIG. **7**. The control unit **11** receives the selection of a moving image of a Gantt chart creation target, in accordance with the manipulation via the input unit **14** (S**81**). The control unit **11** acquires the start time and the end time of each cycle moving image distributed from the selected moving image (S**82**). In the moving image distributed to the cycle moving image, the start time and the end time of each cycle moving image (the cut time of each cycle) are stored in association with the moving image in the storage unit **12**, and the control unit **11** reads out the start time and the end time of each cycle moving image from the storage unit **12**.

[0107] The control unit **11** creates a band graph (a bar) indicating an execution time zone from an operation start timing to an operation end timing of each operation element, on the basis of the acquired start time and end time of each cycle moving image, and creates the Gantt chart (a chart) in which the created band graphs of each operation element are arranged (S**83**). For example, the control unit **11** creates the Gantt chart as illustrated in FIG. **14**. In the Gantt chart illustrated in FIG. **14**, the name of the operation element included in the assembly operation of the breed A is displayed in an up-and-down direction, a horizontal axis indicates a date and time, and the band graph indicating the execution time zone of each operation element is displayed in association with each operation element. The control unit **11** displays the created Gantt chart on the display unit **15** (S**84**). According to such a Gantt chart, it is possible to easily grasp the progress status of the operation by the each operator. The Gantt chart illustrated in FIG. **14** may be configured such that, for example, in a case where each operation element is selected, the band graph indicating the start time and the end time of each motion included in the selected operation element is displayed. In this case, it is possible to provide the Gantt chart that is capable of presenting the progress status for each motion included in each operation element, in addition to the progress status for each operation element. Note that in a case where the Gantt chart is created on the basis of the moving image obtained by capturing the operator performing the standard operation, a process sheet (a standard operation combination table) can be created in which the order and the standard operation time of each operation element included in a series of operations are regulated.

[0108] Next, processing of displaying results of the analysis processing on a plurality of moving images in rows will be described. Hereinafter, a configuration in which analysis result screens with respect to two moving images are displayed in rows will be described as an example, and analysis result screens with respect to three or more moving images may be displayed in rows. FIG. **15** is an explanatory diagram illustrating a display example of two analysis result screens. The control unit **11** of the information processing apparatus **10** receives an execution instruction of processing of comparing analysis results of two moving images, and in a case where the selection of two moving images on which the analysis processing has been performed is received, generates the analysis result screens with respect to each moving image, on the basis of the selected moving image and the analysis result with respect to the moving image, and displays the analysis result screens in rows on the display unit **15**. In the example illustrated in FIG. **15**, the analysis result screen of the moving image is displayed on each the left side and the right side of the screen. Each of the analysis result screens has the same configuration as that in FIG. **8**, and the result region A**4** is displayed on the lower side of the moving image region A**3**. In addition, in the result region A**4** in FIG. **15**, information relevant to a motion moving image that is being displayed in the moving image region A**3** and motion moving images before and after the motion moving image is displayed, and an analysis result with respect to the motion moving image that is being displayed is sequentially displayed as the moving image is reproduced in the moving image region A**3**.

[0109] In the screen illustrated in FIG. **15**, an "align to start" button for moving reproduction positions of two moving images displayed in the moving image region A**3** top position, a simultaneous stop button for simultaneously stopping two moving images, and a motion comparison mode button for displaying each motion moving image in two moving images in synchronization are provided. In addition, in the screen illustrated in FIG. **15**, a moving image change button for instructing a change of the moving image displayed in each of the moving image regions A**3** is provided. In a case where the moving image change button is manipulated, the control unit **11** of the information processing apparatus **10** displays moving image names of moving images that can be selected in a list, and in a case where the selection of a random moving image is received, the display contents of the moving image region A**3** and the result region A**4** are switched on the basis of the selected moving image and the analysis result with respect to the moving image. Accordingly, it is possible to display the analysis results with respect to the random moving images in comparison with each other.

[0110] In a case where the motion comparison mode button is manipulated, the control unit **11** displays each motion moving image included in each of the moving images in synchronization (conjunction) with each motion, in the moving image region A**3**. Accordingly, for each motion, it is possible to compare the motion contents of the operator in two moving images. Note that the control unit **11** may display each cycle moving image included in each of the moving images in synchronization with each motion in order from the top, in the moving image region A**3**. Accord-

ingly, the control unit **11** is capable of presenting the analysis results with respect to two random moving images in rows, and displaying the motion moving image or the cycle moving image for each motion or for each operation element. Accordingly, for example, in a case where moving images captured when different operators perform the assembly operation of the same breed are displayed in synchronization, it is possible to compare the operation states of two operators. In addition, in a case where moving images captured when one operator performs the assembly operation of the same breed are displayed in synchronization, for example, it is possible to compare the operation states performed by one operator on different days.

[0111] In this embodiment, whether it is the standard motion is determined for each motion performed by the operator, on the basis of the moving image obtained by capturing the operator performing the operation, and whether each operation element is the standard operation is determined on the basis of the determination result of each motion. In addition, the determination of whether each motion is the standard motion is performed by using the motion analysis model M**4**, and thus, whether the standard motion is performed is accurately determined in consideration of the motion contents of each motion (the movement of the operator). By using such an accurately determined result, it is possible to consider a suitable improvement plan, and provide the improvement guidance to the operator.

[0112] In this embodiment, the analysis processing illustrated in FIG. **7** may be executed not only after the operation is ended on the basis of moving image obtained by capturing the operator, but also in real time on the basis of the moving image obtained by capturing the operator during the operation. In this case, for the assembly operation that is being executed by the operator, it is possible to perform processing of determining whether each motion is the standard operation, and determining whether each operation element is the standard operation, on the basis of the determination result, and provide the improvement guidance even in a case where the operation is being executed.

[0113] In this embodiment, at least one of breed prediction processing using the breed prediction model M**1**, cycle moving image distribution processing using the cycle prediction model M**2**, motion moving image distribution processing using the cut prediction model M**3**, and analysis processing using the motion analysis model M**4** is not limited to being locally performed by the information processing apparatus **10**. For example, a server executing the breed prediction processing using the breed prediction model M**1** may be provided. In this case, it is configured such that the information processing apparatus **10** transmits the moving image of the processing target to the server, and the breed predicted by the server using the breed prediction model M**1** is transmitted to the information processing apparatus **10**. Even in such a case, the information processing apparatus **10**, for example, is capable of executing the processing subsequent to step S**33** in FIG. **7**, on the basis of the breed predicted by the server.

[0114] In addition, a server executing the cycle moving image distribution processing using the cycle prediction model M**2** may be provided. In this case, it is configured such that the information processing apparatus **10** transmits the moving image of the processing target to the server, and the moving image distributed to the cycle moving image by the server is transmitted to the information processing apparatus **10**. Even in such a case, the information processing apparatus **10**, for example, is capable of executing the processing subsequent to step S**35** in FIG. **7**, on the basis of the moving image distributed to the cycle moving image by the server. In addition, a server executing the motion moving image distribution processing using the cut prediction model M**3** may be provided. In this case, it is configured such that the information processing apparatus **10** transmits the moving image of the processing target to the server, and the moving image distributed to the motion moving image by the server is transmitted to the information processing apparatus **10**. Even in such a case, the information processing apparatus **10**, for example, is capable of executing the processing subsequent to step S**36** in FIG. **7**, on the basis of the moving image distributed to the motion moving image by the server. Further, a server executing the analysis processing using the motion analysis model M**4** may be provided. In this case, it is configured such that the information processing apparatus **10** transmits the moving image of the processing target to the server, and the result of the analysis processing with respect to the moving image performed by the server is transmitted to the information processing apparatus **10**. Even in such a case, the information processing apparatus **10**, for example, is capable of executing the processing subsequent to step S**37** in FIG. **7**, on the basis of the result of the analysis processing performed by the server. Even in the configuration as described above, the same processing as that in this embodiment is available, and the same effects can be obtained.

[0115] In this embodiment, whether the motion and the operation performed by the operator are the standard motion and the standard operation is analyzed on the basis of the moving image obtained by capturing the operator performing the operation, but the analysis target is not limited to the operator. For example, it may be configured such that whether a motion and an operation of a robot are a standard motion and a standard operation is analyzed on the basis of a moving image obtained by capturing the robot configured to perform a predetermined operation.

Embodiment 2

[0116] In this embodiment, an information processing apparatus extracting the cycle moving image obtained by capturing each operation element from the moving image obtained by capturing a state in which the operator repeatedly performs one operation element (the same operation element), and presenting the extracted cycle moving images in comparison with each other will be described. Note that the cycle moving image included in one moving image may be obtained by capturing one operator, or may be obtained by capturing a plurality of different operators. The information processing apparatus **10** of this embodiment has the same configuration as the configuration of the information processing apparatus **10** of Embodiment 1 illustrated in FIG. **2**, and thus, the description for the configuration will be omitted. Note that the storage unit **12** of the information processing apparatus **10** of this embodiment stores a cycle moving image extraction model M**6**, instead of the cycle prediction model M**2**.

[0117] FIG. **16** is an explanatory diagram illustrating a configuration example of the cycle moving image extraction model M**6**. The cycle moving image extraction model M**6** is configured by using an algorithm such as RNN, LSTM, CNN, and Transformer, and may be configured by combin-

ing a plurality of algorithms. The cycle moving image extraction model M**6** is a learned model that is learned such that a moving image obtained by capturing the operator repeatedly performing one operation element, and a start time and an end time of one cycle moving image designated to the moving image are set as input, arithmetic of extracting a cycle moving image similar to the designated cycle moving image from the input moving image is performed, and the arithmetic result is output. The cycle moving image extraction model M**6** may be configured such that a moving image obtained by capturing the state of the motion of the operator, as with a moving image obtained by capturing the entire body, the upper body, or the hands of the operator, is input.

[0118] The cycle moving image extraction model M**6** includes an input layer receiving the moving image, and the start time and the end time of one cycle moving image in the moving image, an intermediate layer extracting a feature amount of the motion of the operator included in the cycle moving image of which the start time and the end time are input, and a feature amount of the motion of the operator included in the moving image, and performing arithmetic of extracting a cycle moving image having the same feature amount as that of the cycle moving image (the cycle moving image similar to the cycle moving image) from the input moving image, and an output layer outputting the start time and the end time of each cycle moving image extracted from the moving image, on the basis of the arithmetic result of the intermediate layer. The start time and the end time of each cycle moving image output from the cycle moving image extraction model M**6** indicates the elapsed time from the start of the reproduction of the moving image.

[0119] The cycle moving image extraction model M**6** can be generated by performing machine learning using training data including a moving image for training, the start time and the end time of one cycle moving image in the moving image, and start times and end times of a plurality of cycle moving images designated as a ground truth with respect to the moving image. The cycle moving image extraction model M**6** is learned such that in a case where the moving image and the start time and the end time of one cycle moving image included in the training data are input, the start time and the end time of each cycle moving image set as a ground truth are output. In the learning processing, the cycle moving image extraction model M**6** performs the arithmetic on the intermediate layer and the output layer, on the basis of the input moving image and start time and end time of one cycle moving image, extracts the feature of the motion of the operator included in the moving image and the cycle moving image, extracts a cycle moving image having the same feature as the feature of the extracted cycle moving image from the moving image of the processing target, compares the start time and the end time of each extracted cycle moving image with the start time and the end time of each cycle moving image of the ground truth, and optimizes parameters used in the arithmetic processing on the intermediate layer and the output layer such that the both values are similar to each other. The parameters to be optimized are a weight (a coupling coefficient) between the nodes in the intermediate layer and the output layer, a function coefficient, a threshold value, and the like, and as a method for optimizing the parameter, a back-propagation method, a steepest descent method, and the like can be used. Accordingly, the cycle moving image extraction model M**6** that distributes each cycle moving image in the moving image when the moving image and the start time and the end time of one cycle moving image are input, and outputs the start time and the end time of each cycle moving image is obtained. The learning of the cycle moving image extraction model M**6** may be performed by another learning device, and in this case, the learned cycle moving image extraction model M**6** generated by another learning device is downloaded to the information processing apparatus **10** from the learning device via the network N or via the portable storage medium **10***a*, and stored in the storage unit **12**.

[0120] Next, in the information processing apparatus **10** of this embodiment, processing of extracting the cycle moving image obtained by capturing the state in which the operator performs the operation element from the moving image obtained by capturing the operator, and presenting the plurality of extracted cycle moving images in comparison with each other will be described. FIG. **17** is a flowchart illustrating an example of a comparison processing procedure of the cycle moving image, and FIG. **18**A to FIG. **21**B are explanatory diagrams illustrating a screen example.

[0121] In a case where the state of the operation performed by the operator is checked by the cycle moving image, the user selects the moving image of the processing target. The control unit **11** of the information processing apparatus **10**, for example, displays a moving image selection screen as illustrated in FIG. **18**A on the display unit **15**, and receives the selection of a random moving image from the screen, in accordance with the manipulation via the input unit **14** (S**91**). Here, one moving image may be selected, or a plurality of moving images may be selected. In the example of FIG. **18**A, two moving images of a moving image **1** and a moving image **2** are selected. In the moving image of the processing target, a time when the operator (a target) performs a series of operation elements is set as one cycle moving image, and a plurality of cycle moving images are included. Note that the screen in FIG. **18**A is configured such that a camera is selected, and the thumbnail of a moving image captured by the selected camera is displayed.

[0122] Next, the user designates the start time and the end time of one cycle moving image with respect to the moving image selected as the processing target. The control unit **11**, for example, displays the screen as illustrated in FIG. **18**B, and receives the designation of the start time and the end time of one cycle moving image from the screen (S**92**). The screen in FIG. **18**B includes a display section of the selected moving image, and an input section R**1** for inputting the start time and the end time of one cycle moving image in the displayed moving image. In the input section R**1**, an indicator indicating a reproduction time of the moving image that is being displayed is displayed, and the user designates the start time and the end time of one cycle moving image by moving a start mark C**1** and an end mark C**2** provided in the input section R**1** to a desired reproduction time. In this case, the user is capable of enlarging or reducing the interval of the reproduction time indicated by the indicator, using a scaling button C**3**.

[0123] In the input section R**1**, a "search for similar operation" button for instructing the extraction of the cycle moving image similar to the cycle moving image from the moving image of the processing target, on the basis of one cycle moving image of which the start time and the end time are designated, is provided. The control unit **11** determines whether the "search for similar operation" button is manipu-

lated (S93), and in a case where it is determined that the button is not manipulated (S93: NO), returns to step S92, and continuously receives the input of the start time and the end time of one cycle moving image. In a case where it is determined that the "search for similar operation" button is manipulated (S93: YES), the control unit **11** extracts the cycle moving image similar to the cycle moving image designated in step S92 from the moving image selected in step S91 (S94). Here, the control unit **11** inputs the selected moving image (moving image file **12***a*), and the designated start time and end time of one cycle moving image to the cycle moving image extraction model M6, and acquires the start time and the end time of each cycle moving image extracted from the moving image of the processing target, as output information from the cycle moving image extraction model M6.

[0124] The control unit **11** displays information indicating the start time and the end time of each cycle moving image extracted from the moving image (S95). For example, the control unit **11**, as illustrated in FIG. **18**C, displays the reproduction time of the moving image indicated by the indicator in the input section R1 as a rectangle C4 indicating the start time and the end time of each cycle moving image, and displays the start time and the end time of each cycle moving image in a moving image information section R2. In this embodiment, the control unit **11** gives a name of a video **1**, a video **2**, . . . to each cycle moving image extracted from the moving image, and the video **1**, the video **2**, . . . displayed in the moving image information section R2 of FIG. **18**C indicate each cycle moving image.

[0125] The control unit **11** extracts one cycle moving image from a plurality of cycle moving images extracted from the moving image (S96), and distributes the extracted cycle moving image to the motion moving image by using the cut prediction model M3 (S97). The processing of step S97 is the same as that of step S35 in FIG. **7**, and the control unit **11** sequentially inputs each frame included in the cycle moving image to the cut prediction model M3 according to the breed that is being operated by the operator in the moving image, and specifies (predicts) the start time and the end time of each motion moving image included in the cycle moving image, on the basis of the output information from the cut prediction model M3. After the processing of step S97, the control unit **11** may perform the editing processing (refer to FIG. **6**A to FIG. **6**C) for performing the change processing (the deletion, the new addition, and the like) on the cut (the distribution position) of each motion moving image. Note that in this embodiment, when the cycle moving image is distributed to the motion moving image by using the cut prediction model M3, the cycle moving image is set to be distributed to a predetermined number of (for example, 10) motion moving images. The number of distributions of the motion moving image may be determined in advance and set in the cut prediction model M3, or may be arbitrarily set by the user, and in this case, the set number of distributions may be input as input data of the cut prediction model M3.

[0126] The control unit **11** determines whether the processing of steps S96 to S97 on all the cycle moving images extracted from the moving image in step S94 is ended (S98), and in a case where it is determined that the processing is not ended (S98: NO), returns to step S96, and repeats the processing of steps S96 to S97 on the unprocessed cycle moving image. Accordingly, all the cycle moving images are distributed to a plurality of motions moving images. In a case where it is determined that the processing on all the cycle moving images is ended (S98: YES), the control unit **11** displays analysis information of each cycle moving image (S99). For example, the control unit **11** counts the required time of each cycle moving image (the cycle time from the start time to the end time), generates a scatter plot (chart) in which the cycle time of each cycle moving image is plotted, and a box-and-whisker plot indicating the minimum value, the first quartile, the median value, the third quartile, and the maximum value of the cycle time, and displays the plots in an analysis information section R3 as illustrated in FIG. **18**D. In the scatter plot of FIG. **18**D, a vertical axis (a vertical direction) indicates the cycle time. Each point (marker) plotted in the scatter plot is configured such that in a case where a predetermined manipulation (for example, selection using the cursor) is performed, the cycle time of the cycle moving image corresponding to the manipulated marker is displayed, and is configured such that in a case where a predetermined manipulation (for example, left-clicking the mouse) is performed, the reproduction of the corresponding cycle moving image is started. In the example of FIG. **18**D, the control unit **11** displays the cycle time of the cycle moving image corresponding to the marker selected by the cursor indicated by an arrow C5.

[0127] The moving image information section R2 in the screen of FIG. **18**C is configured such that a display order of the cycle moving image extracted from the moving image of the processing target can be rearranged, and a rearrange button C6 for instructing the execution of rearrangement is provided. In the rearrange button C6, as illustrated in FIG. **19**A, a pulldown menu that makes it possible to select any of the order of the start time, the order of the fastest operation, and the order of the slowest operation is provided as a rearrangement rule. In the example of FIG. **19**B, the rearrangement rule in order of the slowest operation is selected, and the name, the start time and the end time, and the cycle time of each cycle moving image are displayed in order of the longest cycle time.

[0128] In the moving image information section R2 of the screen in FIG. **19**A and FIG. **19**B, a checkbox for selecting each cycle moving image is provided, and it is configured such that in a case where two or more cycle moving images are selected, as illustrated in FIG. **19**B, a "collectively compare" button is displayed. The user selects cycle moving images that the user desires to compare by checking the checkbox, and then, manipulates the "collectively compare" button. By checking the checkbox in the moving image information section R2, the control unit **11** receives the selection of the cycle moving image of the analysis target (S100), and in a case where two or more cycle moving images are selected, determines whether the "collectively compare" button is manipulated (S101). In a case where it is determined that the "collectively compare" button is not manipulated (S101: NO), the control unit **11** returns to step S100, and continuously receives the selection of the cycle moving image.

[0129] In a case where it is determined that the "collectively compare" button is manipulated (S101: YES), the control unit **11** specifies a reference cycle moving image (a reference moving image) to be an example from the cycle moving images selected in step S100 (S102). For example, the control unit **11** specifies a cycle moving image of which the cycle time is the median value as the reference cycle

moving image. Note that the control unit **11** may specify a cycle moving image of which the cycle time is the closest to the average value of the cycle times of each cycle moving image, as the reference cycle moving image, or may specify a cycle moving image with the shortest cycle time, as the reference cycle moving image. In addition, the control unit **11** may specify the cycle moving image selected by the user via the input unit **14**, as the reference cycle moving image. In addition, the control unit **11** may calculate the degree of similarity between each of the selected cycle moving images and the other cycle moving image, and for example, may specify the cycle moving image with the highest total degree of similarity with the other cycle moving image, as the reference cycle moving image. As the degree of similarity, for example, a correlation coefficient, and the degree of cosine similarity can be used. In addition, the control unit **11** may be configured to estimate the degree of similarity between two cycle moving images by using a learning model constructed by machine learning. For example, a learning model that is composed of CNN, and is learned to output, in a case where two cycle moving images are input, the degree of similarity between two cycle moving images may be used. In this case, the control unit **11** inputs two cycle moving images to the learned learning model, and is capable of estimating the degree of similarity between two cycle moving images, on the basis of the output information from the learning model. Further, the control unit **11** is not limited to a configuration of specifying the reference cycle moving image from the selected cycle moving images, and may specify the reference cycle moving image from the cycle moving images extracted in step S**94**. In this case, the control unit **11** may specify a cycle moving image of which the cycle time is the median value, the average value, or the shortest from the cycle moving images extracted in step S**94**, as the reference cycle moving image, or may specify a cycle moving image with the maximum total degree of similarity with the other cycle moving image, as the reference cycle moving image.

[0130] The control unit **11** generates a comparison screen for comparing the reference cycle moving image with the cycle moving image of the analysis target (S**103**). For example, the control unit **11** generates the comparison screen as illustrated in FIG. **19**C, and displays the generated comparison screen on the display unit **15** (S**104**). In the screen illustrated in FIG. **19**C, a cycle moving image of a video **115** is displayed as the reference cycle moving image (an example moving image), and a cycle moving image of a video **2** is displayed as the analysis target. Specifically, the reference cycle moving image (the video **115**) is displayed on the left side of a moving image display section R**4**, and the cycle moving image of the analysis target (the video **2**) is displayed on the right side. Note that it is configured such that the reference cycle moving image and the cycle moving image of the analysis target, which are being displayed, can be changed to a random cycle moving image from the cycle moving images selected in step S**100**, in accordance with the manipulation via the input unit **14**. Specifically, in the moving image display section R**4**, a switch button C**7** of the reference cycle moving image and a switch button C**8** of the analysis target are provided, and in the switch buttons C**7** and C**8**, a pulldown menu for selecting any of the cycle moving images that can be selected is provided. In addition, a switch button C**9** that is capable of switching the cycle moving image of the analysis target, for example, in an order displayed in the moving image information section R**2** of FIG. **19**B is provided.

[0131] The analysis information section R**3** in the screen of FIG. **19**C displays a graph D**1** indicating a comparison result of the required time of each distributed motion moving image (in FIG. **19**C, represented as a zone **1**, a zone **2**, . . .), for the reference cycle moving image and the cycle moving image of the analysis target displayed in the moving image display section R**4**. In the graph D**1**, each position on a horizontal axis is associated with each motion (each zone), and a vertical axis indicates a difference between the required time of each motion moving image (the zone **1**, the zone **2**, . . .) of the reference cycle moving image and the required time of each motion moving image of the cycle moving image of the analysis target. In the graph D**1**, the required time of each motion moving image of the reference cycle moving image is plotted with a white circle, and the required time of each motion moving image of the cycle moving image of the analysis target is plotted with a black circle. According to the graph D**1**, it is possible to compare the reference cycle moving image with the cycle moving image of the analysis target in a motion moving image unit (a zone unit), and easily grasp whether the required time of the cycle moving image of the analysis target is long or short (that is, whether each motion is slow or fast), on the basis of the reference cycle moving image. In addition, the analysis information section R**3** displays a scatter plot in which the cycle time of each cycle moving image selected in step S**100** is plotted, and a box-and-whisker plot indicating the minimum value, the first quartile, the median value, the third quartile, and the maximum value of the cycle time. In the scatter plot in FIG. **19**C, the cycle time of the reference cycle moving image is plotted with a white circle, the cycle time of the cycle moving image of the analysis target is plotted with a large black circle, and the cycle time of the other cycle moving image is plotted with a small black circle.

[0132] In addition, the analysis information section R**3**, as illustrated in FIG. **20**A, displays a scatter plot and a box-and-whisker plot of the required time of each motion moving image (each zone) in the cycle moving image selected in step S**100**, on the lower side of the graph D**1** and the scatter plot of the cycle time. Here, in the scatter plot, a horizontal axis indicates each zone, a vertical axis indicates the required time of each zone, the required time of the reference cycle moving image is plotted with a white circle, the required time of the cycle moving image of the analysis target is plotted with a large black circle, and the required time of the other cycle moving image is plotted with a small black circle. Accordingly, for the selected cycle moving image including the reference cycle moving image, it is possible to present a variation in the required time for each zone. Further, the analysis information section R**3** displays a stacked bar graph D**2** in which the required time of each motion moving image (each zone) is displayed by being stacked for each cycle moving image selected in step S**100**. The stacked bar graph D**2** indicates a bar graph in which the required time of each motion moving image (the zone **1**, the zone **2**, . . .) is added up in order from the bottom for each cycle moving image. Note that in the stacked bar graph D**2**, a bar graph of the reference cycle moving image, a bar graph of the cycle moving image of the analysis target, and a bar graph of the other cycle moving image are displayed in the order from the left side. In the example of FIG. **20**A, only

the required time of a zone **6** is hatched, and the required time of each zone is displayed with the same color (display mode). Accordingly, for each cycle moving image, it is possible to easily grasp the length of the required time of each motion moving image. It is configured such that in a case where a predetermined manipulation (for example, selection using the cursor) is performed, each zone in the stacked bar graph D**2** displays the required time of the zone of the corresponding cycle moving image, and it is configured such that in a case where a predetermined manipulation (for example, left-clicking the mouse) is performed, the reproduction of the zone (the motion moving image) of the corresponding cycle moving image is started. In the example of FIG. **20**A, a zone **6** of a video **10** is selected, and the required time of the selected zone **6** is displayed.

[0133] As illustrated in FIG. **19**C and FIG. **20**A, the comparison screen further includes a zone comparison section R**5**, and in the zone comparison section R**5**, the reproduction time of the cycle moving image is indicated on a horizontal axis, and the start time and the end time of each motion moving image (each zone) in the reference cycle moving image and the cycle moving image of the analysis target are indicated. In the example of FIG. **19**C and FIG. **20**A, the start time and the end time of each motion moving image are indicated by matching up the start time of the reference cycle moving image and the cycle moving image of the analysis target, and marks C**10** indicating reproduction positions of two cycle moving images in the moving image display section R**4** are added. It is configured such that the comparison screen of this embodiment displays (reproduces) the reference cycle moving image and the cycle moving image of the analysis target in synchronization (conjunction) with each motion moving image (each zone) distributed to each cycle moving image. For example, in the example of FIG. **19**C and FIG. **20**A, since the required time of a zone **1** of the video **115** is longer than the required time of a zone **1** of the video **2**, in a case where two cycle moving images are reproduced, after the reproduction of the zone **1** of the video **2** is ended, the video **2** waits until the reproduction of the zone **1** of the video **115** is ended, and in a case where the reproduction of the zone **1** of the video **115** is ended, the reproduction of the zone **2** of two cycle moving images is started. The zone comparison section R**5** in FIG. **20**B indicates a state at a time point when the reproduction of the zone **1** of two cycle moving images is ended, the mark C**10** indicates an end time point of the zone **1** of each cycle moving image, and then, the reproduction of the zone **2** of each cycle moving image is started.

[0134] In addition, it is configured such that in a case where a predetermined manipulation (for example, left-clicking the mouse) is performed, each zone displayed in the zone comparison section R**5** indicates the start time and the end time of each motion moving image by matching up the start time of the manipulated (selected) motion moving image (zone). In the example of FIG. **20**C, a zone **4** is selected, and the start time and the end time of each zone of two cycle moving images are indicated by matching up the start time of the zone **4**. Accordingly, it is possible to easily grasp the length of the required time of the selected zone. In this case, in the moving image display section R**4**, the motion moving image of the selected motion (zone) in two cycle moving images may be loop-reproduced (repeatedly reproduced). In addition, in a case where any zone is selected via the zone comparison section R**5**, the motion moving image in two cycle moving images is displayed in the moving image display section R**4** in synchronization with the selected zone. Accordingly, for each zone, it is possible to compare the motions of the operators in two cycle moving images. In addition, it is configured such that in a case where a switch instruction of the analysis target is performed by the switch buttons C**8** and C**9** while two cycle moving images are displayed in the moving image display section R**4**, the comparison screen starts the reproduction of the reference cycle moving image and the cycle moving image of the analysis target subjected to the switch instruction from the same zone as the zone (the motion) that is being displayed at this time point. Even in a case where the switch instruction of the reference cycle moving image is performed by the switch button C**7**, the reproduction of the reference cycle moving image subjected to the change instruction and the cycle moving image of the analysis target that is being displayed is started from the same zone as the zone that is being displayed at this time point.

[0135] In addition, it is configured such that in a case where a predetermined manipulation (for example, double-clicking the mouse) is performed, each zone in the zone comparison section R**5** performs processing of distributing the motion moving image of the manipulated (selected) zone to the more detailed motion moving image. Note that a motion moving image obtained by performing distribution processing once on the cycle moving image of the processing target is set as a motion moving image for each large-classified motion, a motion moving image obtained by performing distribution processing once on the motion moving image of the large-classified motion is set as a motion moving image for each middle-classified motion, and a motion moving image obtained by performing distribution processing once on the motion moving image of the middle-classified motion is set as a motion moving image for each small-classified motion. In the example of FIG. **20**C, the zone **4** is selected, and in this case, the control unit **11** may set a motion moving image (a large-classified motion moving image) of the selected zone **4** as the processing target, perform the same processing as that of step S**97**, and distribute the motion moving image of the zone **4** to the motion moving image (a zone **4-1**, a zone **4-2**, . . .) of the middle-classified motion by using the cut prediction model M**3**. Here, the control unit **11** sequentially inputs each frame included in the motion moving image of the zone **4** to the cut prediction model M**3**, and specifies (predicts) the start time and the end time of the motion moving image of each middle-classified motion included in the motion moving image of the zone **4**, on the basis of the output information from the cut prediction model M**3**. Here, the control unit **11** may set or input the number of distributions (for example, 5) for distributing the motion moving image of the large-classified motion to the motion moving image of the middle-classified motion to the cut prediction model M**3**, or may perform editing processing on the cut of the motion moving image of each middle-classified motion after distribution. The zone comparison section R**5** in FIG. **20**D indicates a display state of the motion moving image (the zone **4-1**, the zone **4-2**, . . .) of the middle-classified motion after distribution. Note that similarly, in a case where any (for example, the zone **4-1**) of the zones in the zone comparison section R**5** of FIG. **20**D is selected, the control unit **11** performs the same processing as that of step S**97** on a motion moving image (a middle-classified motion moving image) of

the selected zone **4-1**, as the processing target, and distributes the motion moving image of the zone **4-1** to the motion moving image (not illustrated) of the small-classified motion by using the cut prediction model M**3**. By performing such processing a plurality of times, the user is capable of dividing the cycle moving image into the motion moving images in a stepwise manner, and thus, the analysis processing of the motion moving image at desired detailedness is available. In addition, since it is possible to divide only the zone that the user desires to check into more detailed motion moving images, it is possible to suppress unnecessary division processing.

[0136] In a case where the comparison result illustrated in FIG. **19**C and FIG. **20**A is displayed, and then, for example, the switch of the reference cycle moving image is instructed by the switch button C**7**, the control unit **11** changes the reference cycle moving image to the selected other cycle moving image, and updates the contents of the comparison screen. In addition, in a case where the switch of the cycle moving image of the analysis target is instructed by the switch buttons C**8** and C**9**, the control unit **11** changes the analysis target to the selected other cycle moving image, and updates the contents of the comparison screen. In addition, in a case where the selection of each marker plotted in the graph D**1**, the scatter plot of the cycle time of each cycle moving image, or the scatter plot of the required time of each motion moving image (each zone), which is displayed in the analysis information section R**3**, is received, the control unit **11** displays the required time or the cycle time corresponding to the selected marker. Further, the control unit **11**, in a case where the selection of each zone indicated in the stacked bar graph D**2** displayed in the analysis information section R**3** is received, displays the required time of the selected zone, and in a case where the reproduction of the zone is instructed, displays the motion moving image of the zone in the moving image display section R**4**.

[0137] The control unit **11** determines whether to end the processing described above (S**105**). For example, in a case where an end instruction of the processing described above is received from the user via the input unit **14**, the control unit **11** determines to end the processing. In a case where it is determined not to end the processing described above (S**105**: NO), the control unit **11** waits while performing the processing corresponding to the received manipulation each time when a manipulation with respect to the comparison screen is received. In a case where it is determined to end the processing described above (S**105**: YES), the control unit **11** stores a comparison analysis result displayed on the comparison screen in the storage unit **12** (S**106**), and ends a series of processing. For example, the control unit **11** stores the moving image selected in step S**91**, the start time and end time of the cycle moving image extracted from each moving image in step S**94**, the start time and the end time of the motion moving image to which each cycle moving image is distributed in step S**97**, and the like in one folder provided in the storage unit **12**. By reading out the folder in which a series of comparison analysis results are stored as described above, it is possible to check the comparison analysis result at any time, and by further manipulating the displayed comparison screen, it is possible to further perform the comparison analysis processing. Note that in each folder, not only the series of comparison analysis results but also each cycle moving image extracted from the moving image of the processing target may be stored in each folder.

[0138] According to the processing described above, in this embodiment, the plurality of cycle moving images are automatically extracted (divided) from the moving image obtained by capturing the operator, on the basis of the designated cycle moving image, and each of the cycle moving images is automatically distributed for each motion performed by the operator. In addition, in the plurality of cycle moving images selected as the analysis target from the cycle moving images extracted from the moving image, the reference cycle moving image to be an example is specified, and the comparison result between the reference cycle moving image and the other cycle moving image is presented. When displaying the reference cycle moving image and the other cycle moving image, the reference cycle moving image and the other cycle moving image are reproduced in synchronization with each other in the motion moving image unit, and thus, it is easy to perform the comparison in the motion moving image unit.

[0139] As illustrated in FIG. **20**A, in the comparison screen, a library button C**11** for instructing the display of a library screen on which the comparison analysis result that is generated by the processing described above and stored in the folder of the storage unit **12** can be read out by one click is provided. In a case where the library button C**11** is manipulated, the control unit **11** displays a library screen R**6** as illustrated in FIG. **21**A. In the library screen R**6**, a comparison tab for displaying a selection screen that receives the selection of the comparison analysis result stored in the storage unit **12**, a video tab for displaying a selection screen that receives the selection of the moving image obtained by capturing the operator with a camera, and an all tab for displaying a selection screen that receives the selection of any of the comparison analysis result and the moving image are provided. In the example of FIG. **21**A, the all tab is selected, and the selection screen of the comparison analysis result and moving image are displayed. In the library screen of the screen in FIG. **21**A, for example, in a case where "Comparison Analysis—Video 115×Moving Image 1" is selected, the control unit **11** reads out the corresponding comparison analysis result from the storage unit **12**, and displays the comparison screen illustrated in FIG. **19**C and FIG. **20**A on the display unit **15**. By using the library screen as described above, it is possible to read out and display a desired comparison analysis result or moving image by one click.

[0140] In the moving image display section R**4** of the screen in FIG. **19**C, FIG. **20**A, and FIG. **21**A, only one cycle moving image of the analysis target is displayed, and can be switched by the switch buttons C**8** and C**9**. In addition, as illustrated in FIG. **21**B, the plurality of cycle moving images (moving image groups) to be an analysis target may be displayed in the moving image display section R**4**. For example, among the cycle moving images selected in step S**100** of FIG. **17**, the cycle moving image other than the reference cycle moving image may be displayed as the analysis target. In this case, for all the cycle moving images displayed in the moving image display section R**4**, the graph D**1** indicating the comparison result of the required time of each zone may be displayed in the analysis information section R**3**, or the start time and the end time of each zone of all the cycle moving images may be displayed in the zone comparison section R**5**.

Embodiment 3

[0141] In Embodiment 2, the required times of each motion moving image (each zone) in the cycle moving images (the reference cycle moving image and the cycle moving image of the analysis target) for comparison are presented in comparison with each other. In this embodiment, an information processing apparatus presenting a cycle moving image with a long required time of each zone compared to the reference cycle moving image, and a cycle moving image with a low degree of similarity with the reference cycle moving image in each zone, from the cycle moving images selected as the analysis target, will be described. The information processing apparatus **10** of this embodiment has the same configuration as the configuration of the information processing apparatus **10** of Embodiment 1 illustrated in FIG. **2**, and thus, the description for the configuration will be omitted.

[0142] FIG. **22** is a flowchart illustrating an example of the comparison processing procedure of the cycle moving image in Embodiment 3, and FIG. **23** is an explanatory diagram illustrating a screen example. In the processing illustrated in FIG. **22**, steps S**111** to S**114** are added between steps S**102** and S**103** in the processing illustrated in FIG. **17**. For the same step as that in FIG. **17**, the description will be omitted. In FIG. **22**, steps S**91** to S**101** in FIG. **17** are not illustrated.

[0143] In the information processing apparatus **10** of this embodiment, the control unit **11** executes the same processing as that of steps S**91** to S**102** in FIG. **17**. Then, the control unit **11** extracts one from the cycle moving images selected as the analysis target in step S**100** (S**111**), and calculates a difference in the required time (an excess difference based on the reference cycle moving image) of each zone (each motion moving image), in the extracted cycle moving images and the reference cycle moving image (S**112**). In addition, the control unit **11** calculates the degree of similarity of each zone (each motion moving image), in the extracted cycle moving images and the reference cycle moving image (S**113**). Here, as the degree of similarity, a correlation coefficient, the degree of cosine similarity, and the like can be used, and a learning model estimating the degree of similarity between two motion moving images may be used. The control unit **11** determines whether the processing of steps S**112** to S**113** on all the cycle moving images selected as the analysis target is ended (S**114**), in a case where it is determined that the processing is not ended (S**114**: NO), returns to step S**111**, and in a case where it is determined that the processing is ended (S**114**: YES), proceeds to step S**103**. Here, in step S**103**, the control unit **11** generates a comparison screen as illustrated in FIG. **23**. The screen in FIG. **23** has the same configuration as that of the screen in FIG. **20**A, and in the stacked bar graph D**2**, a message indicating the maximum required time of each zone is displayed for a cycle moving image with the maximum difference in the required time of each zone calculated in step S**112** (the maximum difference from the reference cycle moving image). In the example of FIG. **23**, the longest required time of zones **3** and **9** in the cycle moving image of the video **2** is displayed. Note that the message added to the stacked bar graph D**2** is not limited to the configuration displayed when the difference from the reference cycle moving image is maximized, and may be a configuration displayed when the difference from the reference cycle moving image is maximized and is a predetermined value or more. In addition, in this embodiment, instead of the comparison screen in FIG. **23**, in the stacked bar graph D**2**, a message indicating the minimum degree of similarity of each zone may be added to a cycle moving image with the minimum degree of similarity of each zone (the minimum degree of similarity with the reference cycle moving image) calculated in step S**113**. In this case, it is possible to present a cycle moving image in which the motion of the operator in the motion moving image is not similar to (deviates from) the reference cycle moving image. A cycle moving image including a zone with a long required time, and a cycle moving image including a zone with a low degree of similarity with the reference cycle moving image may cause any problem in the operation of the operator, and by presenting such cycle moving image and zone to the user, it is possible for the user to verify the suitability of the operation contents of the operator.

[0144] Note that the control unit **11** may calculate a score according to a difference in the required time of each zone (for example, a score that increases as the difference decreases), and evaluate the cycle moving image by using the total score of each zone as the score of the cycle moving image. In addition, the control unit **11**, in the cycle moving image of the analysis target and the reference cycle moving image, may calculate a score according to the degree of similarity of each zone (each motion moving image) (for example, a score that increases as the degree of similarity increases), and evaluate the cycle moving image by using the total score of each zone as the score of the cycle moving image.

Embodiment 4

[0145] In Embodiments 2 and 3, the reference cycle moving image is determined from the cycle moving images selected as the analysis target. In this embodiment, an information processing apparatus generating the reference cycle moving image from the cycle moving image extracted from the moving image of the processing target will be described. The information processing apparatus **10** of this embodiment has the same configuration as the configuration of the information processing apparatus **10** of Embodiment 1 illustrated in FIG. **2**, and thus, the description for the configuration will be omitted.

[0146] FIG. **24** is a flowchart illustrating an example of the comparison processing procedure of the cycle moving image in Embodiment 4, and FIG. **25** is an explanatory diagram illustrating an example of the reference cycle moving image. In the processing illustrated in FIG. **24**, steps S**121** to S**128** are added between steps S**99** and S**100** in the processing illustrated in FIG. **17**. For the same step as that in FIG. **17**, the description will be omitted. In FIG. **24**, steps S**91** to S**98** and S**103** to S**106** in FIG. **17** are not illustrated.

[0147] In the information processing apparatus **10** of this embodiment, the control unit **11** executes the same processing as that of steps S**91** to S**99** in FIG. **17**. Accordingly, the control unit **11** displays the screen as illustrated in FIG. **18**C or FIG. **18**D. Here, in the displayed screen, a button (not illustrated) for receiving an instruction of generating the reference cycle moving image on the basis of the cycle moving image extracted from the moving image of the processing target is provided, and by manipulating such a button, a generation instruction of the reference cycle moving image is received. The control unit **11** determines whether the generation instruction of the reference cycle moving image is received (S**121**), and in a case where it is

determined that the generation instruction is not received (S121: NO), proceeds to step S100. In this case, the control unit 11 executes the same processing as that of Embodiment 2 in FIG. 17.

[0148] In a case where it is determined that the generation instruction of the reference cycle moving image is received (S121: YES), the control unit 11 extracts the motion moving image of the same motion from each cycle moving image distributed to the motion moving image in step S97 (S122). The control unit 11 calculates a score according to the required time with respect to the motion moving image extracted from each cycle moving image (S123). For example, the control unit 11 allocates a score that increases as the required time decreases to each motion moving image. Then, the control unit 11, in the motion moving image extracted from each cycle moving image, calculates the degree of similarity in all combinations (S124), and calculates a score according to the calculated degree of similarity (S125). For example, the control unit 11 sequentially calculates the degree of similarity between one motion moving image and the other motion moving image, allocates a score that increases as the degree of similarity increases, and sets the total score according to each degree of similarity as the score of the motion moving image. The control unit 11 performs the same processing on all the motion moving images to calculate a score according to the degree of similarity with the other motion moving image.

[0149] The control unit 11, for each motion (each zone), specifies a motion moving image used for the reference cycle moving image, on the basis of the score calculated in step S123 and the score calculated in step S125 (S126). For example, the control unit 11 specifies a motion moving image with the highest total score of the score calculated in step S123 and the score calculated in step S125, as the motion moving image used for the reference cycle moving image. The control unit 11 determines whether the processing of steps S123 to S126 on the motion moving images of all the motions is ended (S127), and in a case where it is determined that the processing is not ended (S127: NO), returns to step S122, and repeats the processing of steps S122 to S126 on the unprocessed motion. Note that the motion moving image used for the reference cycle moving image may be a motion image extracted from the moving image of the processing target, or may be a motion moving image of different operator.

[0150] In a case where it is determined that the processing on the motion moving images of all the motions is ended (S127: YES), the control unit 11 generates the reference cycle moving image by connecting the motion moving images specified for each motion in step S126 (S128). Accordingly, the reference cycle moving image as illustrated in FIG. 25 is generated. In the examples of FIG. 25, a reference cycle moving image by a zone 1 of a cycle moving image of a video 20, a zone 2 of a cycle moving image of a video 30, . . . , a zone 9 of a video 40, a zone 10 of a video 60 is generated. After that, the control unit 11 proceeds to step S100. Note that in step S102 of this case, the control unit 11 specifies the reference cycle moving image generated in step S128 as the reference cycle moving image to be an example. According to the processing described above, it is possible to generate the reference cycle moving image by a motion moving image having a short required time in any motion (zone) and a high degree of similarity with the motion moving image in the other cycle moving image. It is considered that as the degree of similarity between the motion moving image of the operator and the other motion moving image increases, a standard motion is performed. Accordingly, it is possible to generate an optimal reference cycle moving image by the motion moving image in which the required time is short and the standard motion is performed. Note that in the processing described above, the motion moving image used for the reference cycle moving image is not limited to being specified from the total score of the score according to the required time and the score according to the degree of similarity with the motion moving image in the other cycle moving image. For example, a motion moving image with the shortest required time, a motion moving image with the maximum degree of similarity with the other motion moving image, and the like may be specified as the motion moving image used for the reference cycle moving image. In addition, for the motion moving image extracted from each cycle moving image, for example, the determination processing of whether it is the standard motion may be performed by the factor classification model M5 used in Embodiment 1, and for the motion moving image determined that it is the standard motion, the processing of steps S123 to S126 may be performed. In this case, it is possible to generate a more optimal reference cycle moving image by a motion moving image obtained by capturing a more standard motion.

Embodiment 5

[0151] In Embodiments 2 to 4, the moving image obtained by capturing one operator is set as the processing target. In this embodiment, an information processing apparatus setting a moving image obtained by capturing a plurality of operators as the processing target will be described. The information processing apparatus 10 of this embodiment has the same configuration as the configuration of the information processing apparatus 10 of Embodiment 1 illustrated in FIG. 2, and thus, the description for the configuration will be omitted.

[0152] FIG. 26 is a flowchart illustrating an example of the comparison processing procedure of the cycle moving image in Embodiment 5, and FIG. 27A and FIG. 27B are explanatory diagrams illustrating a screen example. In the processing illustrated in FIG. 26, steps S131 to S136 are added between steps S91 and S92 in the processing illustrated in FIG. 17. For the same step as that in FIG. 17, the description will be omitted. In FIG. 26, steps S94 to S106 in FIG. 17 are not illustrated.

[0153] In the information processing apparatus 10 of this embodiment, the control unit 11 receives the selection of a random moving image from the moving image selection screen as illustrated in FIG. 18A (S91). The control unit 11 performs object detection processing on the selected moving image, and detects a subject (a target person) in the moving image (S131). The object detection processing may be executed by a learning model composed of an object detection algorithm such as CNN, a single shot multibox detector (SSD), and you only look once (YOLO), or an algorithm for attaining semantic segmentation, such as SegNet, a fully convolutional network (FCN), and U-Net. The control unit 11 determines whether there are a plurality of detected target persons (S132), in a case where there are not the plurality of detected target persons (S132: NO), that is, in a case where there is one detected target person, proceeds to step S92. In

this case, the control unit **11** executes the same processing as that of Embodiment 2 illustrated in FIG. **17**.

[0154] In a case where it is determined that there are the plurality of detected target persons (S**132**: YES), the control unit **11**, as illustrated in FIG. **27**A, displays a message for urging the selection of one analysis target person from the target persons in the moving image (S**133**). The moving image that is being displayed on the screen of FIG. **27**A is configured such that the one target person can be selected by a predetermined manipulation (for example, left-clicking the mouse), and the control unit **11** receives the selection of one target person by the predetermined manipulation with respect to the moving image (S**134**). Note that for the moving image that is being displayed, the control unit **11** may explicitly indicate the detected target person with a bounding box or the like, and receive the selection of any of the bounding boxes to receive the selection of any target person. The control unit **11**, in the moving image, specifies the region of the selected target person (S**135**). Here, the control unit **11** may specify a region with a predetermined size based on a point where the predetermined manipulation is performed as the region of the analysis target person, or may specify a region including the point where the predetermined manipulation is performed among the regions of each target person detected in step S**131** as the region of the analysis target person. In the example of FIG. **27**B, a pulldown menu is displayed by performing a predetermined manipulation on the target person on the right side of the moving image, and in a case where "select as target person" in the pulldown menu is selected, the control unit **11** specifies the target person as the analysis target.

[0155] In a case where the moving image includes the plurality of target persons, each target person is captured in the same region in the moving image. In the example of FIG. **27**A, a target person captured on the left side of the moving image is consistently captured on the left side, and a target person captured on the right side is consistently captured on the right side. Accordingly, in this embodiment, the control unit **11** extracts a region including the analysis target person from each frame of the moving image selected in step S**91** to generate a partial moving image including only the analysis target person (S**136**). After that, the control unit **11** sets a partial moving image including one analysis target person as the processing target, and executes the processing subsequent to step S**92**. Accordingly, according to the same processing as that of the information processing apparatus **10** in Embodiments 2 to 4, it is possible to present the comparison result of the cycle moving image extracted from the partial moving image. Note that in this embodiment, the processing subsequent to step S**92** may be executed, on the basis of the region of the analysis target person in the moving image of the processing target, without generating the partial moving image including the analysis target person from the moving image of the processing target.

[0156] In the processing described above, even in a case where the moving image includes the plurality of operators, one operator who is arbitrarily selected can be set as the analysis target person, and according to the same processing as that of Embodiments 2 to 4 described above, the comparison of the cycle moving image extracted from the moving image obtained by capturing the operator selected as the analysis target person can be performed. Even in Embodiments 2 to 5 described above, the moving image of the processing target is not limited to the moving image obtained by capturing the operator performing the operation, and may be a moving image obtained by capturing a robot configured to perform a predetermined operation.

[0157] The respects described in the above embodiments can be combined with each other. In addition, the independent and dependent claims set forth in the claims can be combined with each other in any and all combinations, regardless of the format of reference. Further, the claims are in a format in which a claim refers to two or more other claims (the format of a multiple dependent claim), but are not limited thereto. The claims may be in a format in which a multiple dependent claim refers to at least one of multiple dependent claims (a multiple-multiple dependent claim).

[0158] It is to be noted that the disclosed embodiment is illustrative and not restrictive in all aspects. The scope of the present invention is defined by the appended claims rather than by the description preceding them, and all changes that fall within metes and bounds of the claims, or equivalence of such metes and bounds thereof are therefore intended to be embraced by the claims.

[0159] It is noted that, as used herein and in the appended claims, the singular forms "a", "an", and "the" include plural referents unless the context clearly dictates otherwise.

1-25. (canceled)

26. A program for causing a computer to execute processing of:

distributing a moving image obtained by capturing a target performing an operation for each motion included in the operation;

determining whether each motion is a standard motion, on the basis of each distributed moving image; and

analyzing whether the operation is a standard operation, on the basis of a determination result with respect to each motion,

wherein the processing comprises processing of:

distributing the moving image for each operation element including a plurality of motions; and

distributing each distributed operation element moving image for each of the motions, and

the program causes the computer to further execute processing of:

inputting each of a plurality of the operation element moving images to a learning model learned to output information relevant to a factor that the operation element performed by the target in the operation element moving image is not assumed as a standard operation when inputting the operation element moving image, and outputting the information relevant to the factor; and

grouping the plurality of operation element moving images for each of the factors, on the basis of the output information relevant to the factor.

27. A program for causing a computer to execute processing of:

distributing a moving image obtained by capturing a target performing an operation for each motion included in the operation;

determining whether each motion is a standard motion, on the basis of each distributed moving image;

analyzing whether the operation is a standard operation, on the basis of a determination result with respect to each motion;

measuring a motion time of each motion in each moving image, on the basis of each distributed moving image

to which each of a plurality of moving images is distributed for each of the motions; and

generating a chart indicating a variation in the measured motion time of each motion in each moving image,

wherein the chart is a chart in which the motion time of each motion in each moving image is plotted in association with each motion, and

the program causes the computer to further execute processing of

outputting, when receiving selection of a point plotted in the chart, a distributed moving image of a corresponding motion in a moving image corresponding to the selected point.

28. The program according to claim **26** for causing the computer to further execute processing of:

inputting the moving image to a learning model learned to output information relevant to the motion performed by the target when inputting the moving image obtained by capturing the target, and outputting the information relevant to the motion performed by the target in the distributed moving image included in the moving image; and

determining whether the motion in the distributed moving image is a standard motion, on the basis of the output information relevant to the motion.

29. The program according to claim **26** for causing the computer to further execute processing of

determining whether each motion is a standard motion, in accordance with whether a motion time of each motion in each distributed moving image is a standard motion time.

30. The program according to claim **28** for causing the computer to further execute processing of:

determining a breed of operation target of the operation performed by the target in the moving image, on the basis of the moving image;

selecting the learning model according to the determined breed; and

inputting the moving image to the selected learning model, and outputting the information relevant to the motion performed by the target in the distributed moving image included in the moving image.

31. The program according to claim **26** for causing the computer to further execute processing of:

inputting the moving image to a learning model learned to output information relevant to the motion included in the operation when inputting the moving image obtained by capturing the target performing the operation, and outputting the information relevant to the motion performed by the target in the moving image; and

distributing the moving image for each of the motions, on the basis of the output information relevant to the motion.

32. The program according to claim **26** for causing the computer to further execute processing of:

outputting a distribution position at which the moving image is distributed for each of the motions; and

receiving a change with respect to each distribution position.

33. The program according to claim **26** for causing the computer to further execute processing of

receiving setting of a distribution position distributed for each of the motions with respect to any reproduction position of the moving image.

34. The program according to claim **26** for causing the computer to further execute processing of

outputting a moving image including the operation element moving image for each of the factors.

35. The program according to claim **26** for causing the computer to further execute processing of

outputting distributed moving images of each motion in a plurality of moving images in synchronization, on the basis of the distributed moving image to which each of a plurality of moving images is distributed for each of the motions.

36. The program according to claim **26** for causing the computer to further execute processing of

generating a chart indicating an operation start timing and an operation end timing for each of the operation elements, on the basis of the operation element moving image to which the moving image is distributed.

37. A program for causing a computer to execute processing of:

distributing a moving image obtained by capturing a target performing an operation for each motion included in the operation;

determining whether each motion is a standard motion, on the basis of each distributed moving image;

analyzing whether the operation is a standard operation, on the basis of a determination result with respect to each motion;

distributing a plurality of the moving images for each motion included in the operation; and

outputting a distributed moving image of each motion in the plurality of moving images in synchronization, on the basis of each distributed moving image,

wherein the processing comprises processing of:

selecting a reference moving image for a comparison with other moving images, from the plurality of moving images; and

outputting a distributed moving image of each motion in the selected reference moving image and the moving images other than the reference moving image in synchronization, and

the program causes the computer to further execute processing of

outputting, when receiving a change instruction of the other moving image while outputting a distributed moving image of any motion in the reference moving image and the other moving image, the reference moving image and the other moving image instructed to be changed in synchronization, from the distributed moving image of the motion being output.

38. A program for causing a computer to execute processing of:

distributing a moving image obtained by capturing a target performing an operation for each motion included in the operation;

determining whether each motion is a standard motion, on the basis of each distributed moving image;

analyzing whether the operation is a standard operation, on the basis of a determination result with respect to each motion;

distributing a plurality of the moving images for each motion included in the operation; and

outputting a distributed moving image of each motion in the plurality of moving images in synchronization, on the basis of each distributed moving image,

wherein the processing comprises processing of:

selecting a reference moving image for a comparison with other moving images, from the plurality of moving images; and

outputting a distributed moving image of each motion in the selected reference moving image and the moving images other than the reference moving image in synchronization, and

the program causes the computer to further execute processing of

extracting a distributed moving image with a low degree of similarity between each distributed moving image of the reference moving image and each distributed moving image of the other moving image, from each distributed moving image of a plurality of the other moving images.

39. A program for causing a computer to execute processing of:

distributing a moving image obtained by capturing a target performing an operation for each motion included in the operation;

determining whether each motion is a standard motion, on the basis of each distributed moving image;

analyzing whether the operation is a standard operation, on the basis of a determination result with respect to each motion;

distributing a plurality of the moving images for each motion included in the operation; and

outputting a distributed moving image of each motion in the plurality of moving images in synchronization, on the basis of each distributed moving image,

wherein the processing comprises processing of:

selecting a reference moving image for a comparison with other moving images, from the plurality of moving images; and

outputting a distributed moving image of each motion in the selected reference moving image and the moving images other than the reference moving image in synchronization, and

the program causes the computer to further execute processing of

extracting a distributed moving image with a long required time of a motion according to the distributed moving image, from each distributed moving image of a plurality of the other moving images.

40. A program for causing a computer to execute processing of:

distributing a moving image obtained by capturing a target performing an operation for each motion included in the operation;

determining whether each motion is a standard motion, on the basis of each distributed moving image;

analyzing whether the operation is a standard operation, on the basis of a determination result with respect to each motion;

distributing a plurality of the moving images for each motion included in the operation;

outputting a distributed moving image of each motion in the plurality of moving images in synchronization, on the basis of each distributed moving image;

selecting a reference moving image for a comparison with other moving images, from the plurality of moving images; and

outputting a distributed moving image of each motion in the selected reference moving image and the moving images other than the reference moving image in synchronization,

wherein the program causes the computer to further execute processing of:

extracting a distributed moving image to be included in the reference moving image for each motion, from each distributed moving image in the plurality of moving images; and

connecting the distributed moving image extracted for each motion to generate the reference moving image.

41. The program according to claim **26**,

wherein the moving image includes a plurality of cycle moving images by setting a time when the target performs a series of the operations as one cycle moving image, and

the program causes the computer to further execute processing of:

receiving designation of one cycle moving image in the moving image;

extracting a cycle moving image similar to a designated cycle moving image, from the moving image; and

distributing each extracted cycle moving image for each of the motions.

42. The program according to claim **41**,

wherein a plurality of the moving images obtained by capturing one or a plurality of the targets are stored in a storage unit, and

the program causes the computer to further execute processing of:

extracting the cycle moving image similar to the designated cycle moving image, from the plurality of moving images stored in the storage unit; and

distributing each extracted cycle moving image for each of the motions.

43. The program according to claim **26** for causing the computer to further execute processing of:

receiving selection with respect to any target when a plurality of targets are included in the moving image; and

distributing the moving image for each motion performed by the selected target.

44. An information processing method in which a computer executes processing of:

distributing a moving image obtained by capturing a target performing an operation for each motion included in the operation;

determining whether each motion is a standard motion, on the basis of each distributed moving image; and

analyzing whether the operation is a standard operation, on the basis of a determination result with respect to each motion,

wherein the processing comprises processing of:

distributing the moving image for each operation element including a plurality of motions; and

distributing each distributed operation element moving image for each of the motions, and

the computer further executes processing of:

inputting each of a plurality of the operation element moving images to a learning model learned to output

information relevant to a factor that the operation element performed by the target in the operation element moving image is not assumed as a standard operation when inputting the operation element moving image, and outputting the information relevant to the factor; and

grouping the plurality of operation element moving images for each of the factors, on the basis of the output information relevant to the factor.

45. An information processing apparatus comprising a control unit, wherein the control unit is configured to:

distributing a moving image obtained by capturing a target performing an operation for each motion included in the operation;

determining whether each motion is a standard motion, on the basis of each distributed moving image;

analyzing whether the operation is a standard operation, on the basis of a determination result with respect to each motion;

distributing the moving image for each operation element including a plurality of motions;

distributing each distributed operation element moving image for each of the motions;

inputting each of a plurality of the operation element moving images to a learning model learned to output information relevant to a factor that the operation element performed by the target in the operation element moving image is not assumed as a standard operation when inputting the operation element moving image, and outputting the information relevant to the factor; and

grouping the plurality of operation element moving images for each of the factors, on the basis of the output information relevant to the factor.

46. An information processing method in which a computer executes processing of:

distributing a moving image obtained by capturing a target performing an operation for each motion included in the operation;

determining whether each motion is a standard motion, on the basis of each distributed moving image;

analyzing whether the operation is a standard operation, on the basis of a determination result with respect to each motion;

distributing a plurality of the moving images for each motion included in the operation; and

outputting a distributed moving image of each motion in the plurality of moving images in synchronization, on the basis of each distributed moving image,

wherein the processing comprises processing of:

selecting a reference moving image for a comparison with other moving images, from the plurality of moving images; and

outputting a distributed moving image of each motion in the selected reference moving image and the moving images other than the reference moving image in synchronization, and

the computer further executes processing of

outputting, when receiving a change instruction of the other moving image while outputting a distributed moving image of any motion in the reference moving image and the other moving image, the reference moving image and the other moving image instructed to be changed in synchronization, from the distributed moving image of the motion being output.

47. An information processing apparatus comprising a control unit, wherein the control unit is configured to:

distributing a moving image obtained by capturing a target performing an operation for each motion included in the operation;

determining whether each motion is a standard motion, on the basis of each distributed moving image;

analyzing whether the operation is a standard operation, on the basis of a determination result with respect to each motion;

distributing a plurality of the moving images for each motion included in the operation;

outputting a distributed moving image of each motion in the plurality of moving images in synchronization, on the basis of each distributed moving image;

selecting a reference moving image for a comparison with other moving images, from the plurality of moving images;

outputting a distributed moving image of each motion in the selected reference moving image and the moving images other than the reference moving image in synchronization; and

outputting, when receiving a change instruction of the other moving image while outputting a distributed moving image of any motion in the reference moving image and the other moving image, the reference moving image and the other moving image instructed to be changed in synchronization, from the distributed moving image of the motion being output.

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