



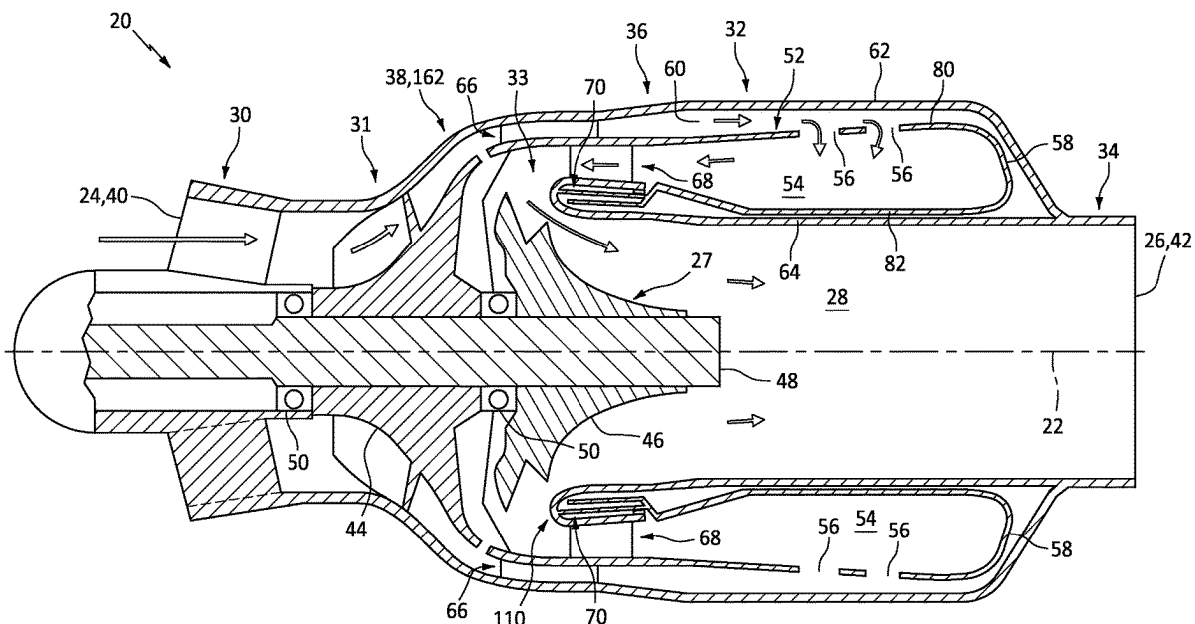
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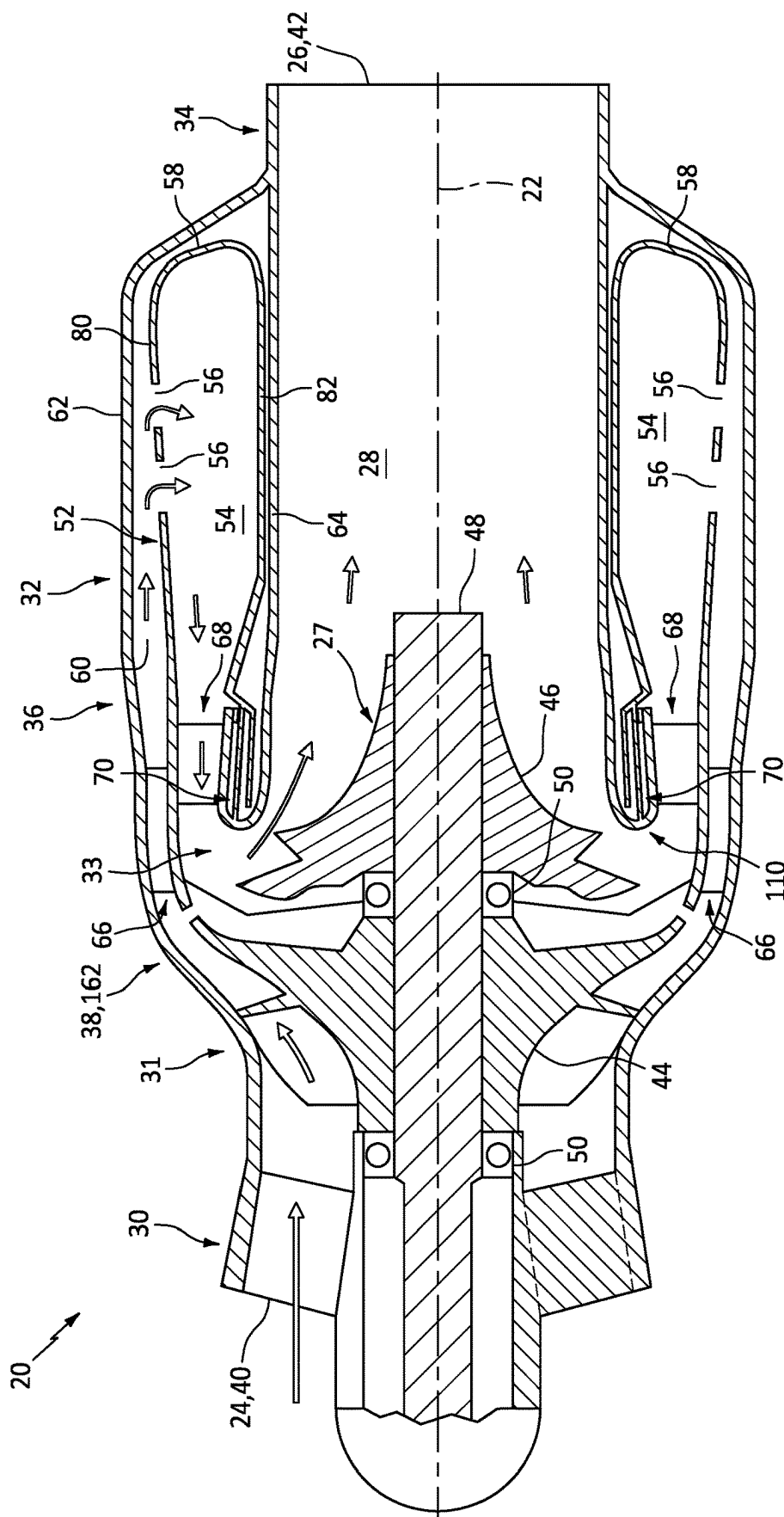
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**Binek et al.**(54) **COOLING NOZZLE VANES OF A TURBINE ENGINE***F05D 2240/35* (2013.01); *F05D 2240/81* (2013.01); *F23R 2900/00018* (2013.01)(71) Applicant: **RTX Corporation**, Farmington, CT (US)

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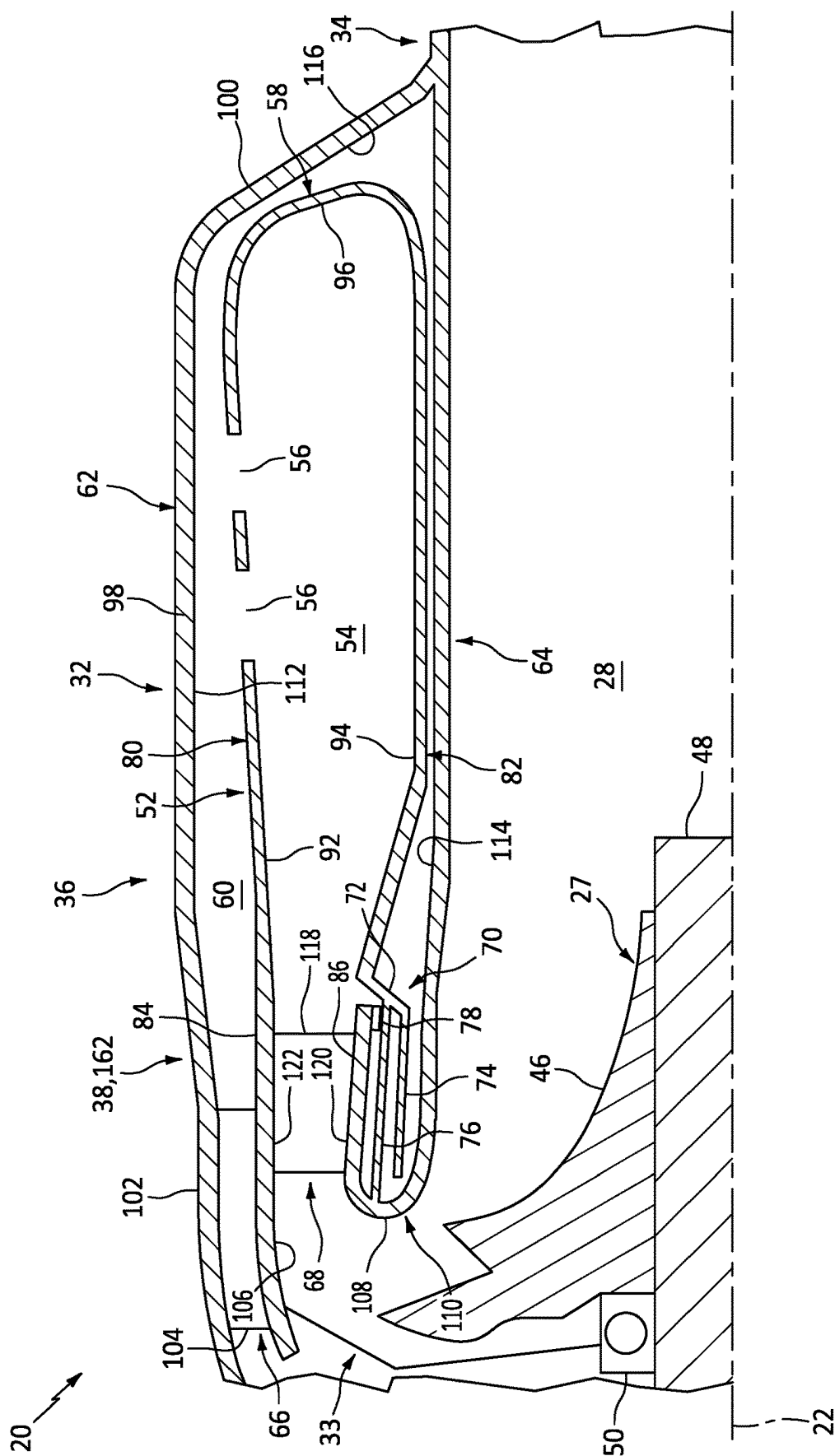
**ABSTRACT**(72) Inventors: **Lawrence A. Binek**, Glastonbury, CT (US); **Paul M. Lutjen**, Kennebunkport, ME (US); **Jose R. Paulino**, Jupiter, FL (US); **Robert B. Fowler**, West Palm Beach, FL (US)(21) Appl. No.: **18/438,265**(22) Filed: **Feb. 9, 2024****Publication Classification**(51) **Int. Cl.****F01D 9/04** (2006.01)**F01D 5/18** (2006.01)(52) **U.S. Cl.**CPC ..... **F01D 9/041** (2013.01); **F01D 5/187** (2013.01); **F15B 21/04** (2013.01); **F15B 21/0423** (2019.01); **F15B 21/0427** (2019.01); **F23R 3/002** (2013.01); **F23R 3/50** (2013.01);

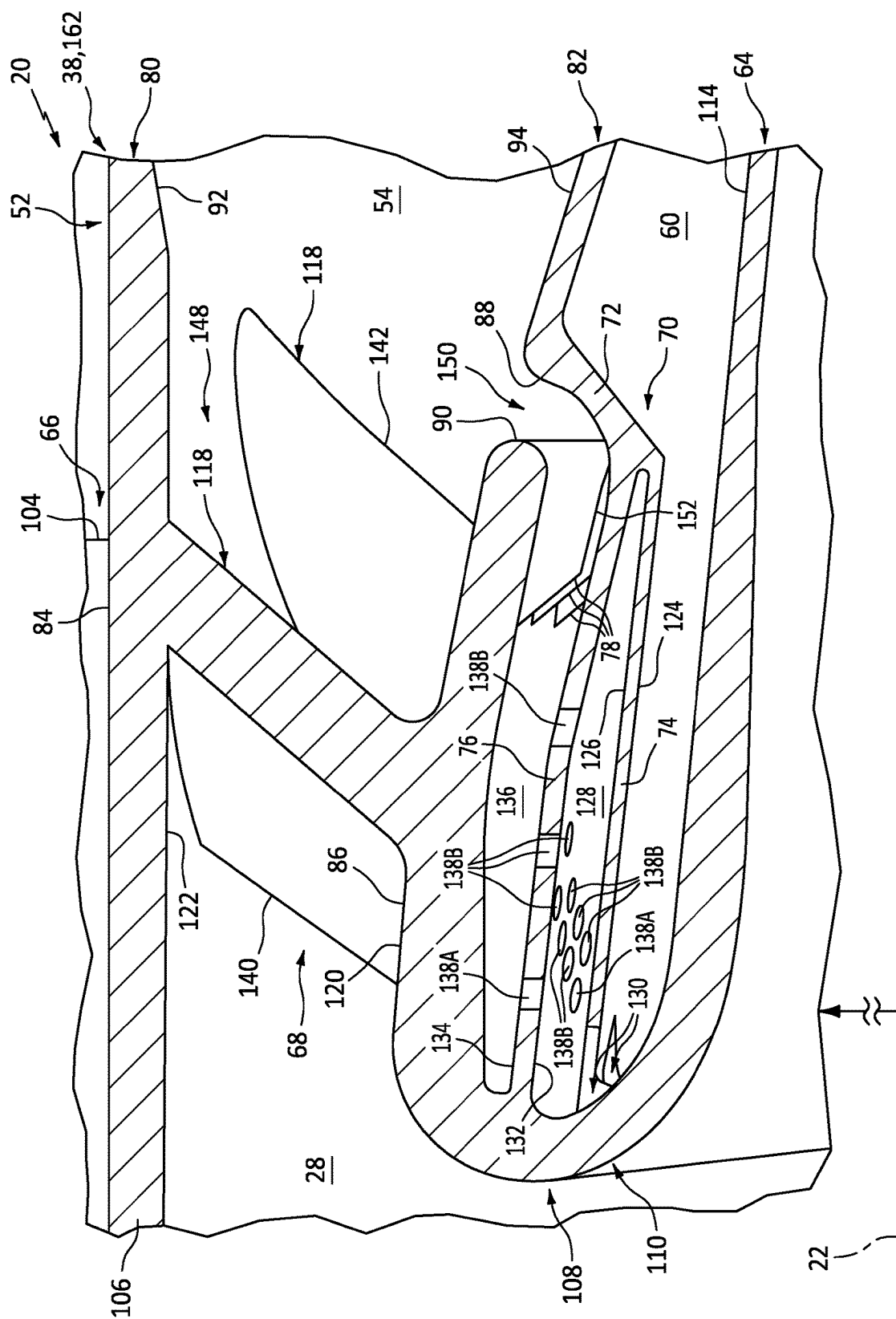
An assembly for a turbine engine includes a nozzle structure, a septum and a plurality of cooling vanes. The nozzle structure includes a first platform, a second platform and a plurality of nozzle vanes arranged circumferentially about an axis. The septum axially and circumferentially overlaps the first platform with a cooling cavity formed by and radially between the septum and the first platform. The septum includes a plurality of cooling apertures aligned with the nozzle vanes. Each of the cooling apertures extends radially through the septum to the cooling cavity. The cooling cavity includes a cavity outlet fluidly coupled to a flowpath. The cooling vanes are arranged circumferentially about the axis and project from the first platform into the cooling cavity. The cooling vanes are located between the cooling apertures and the cavity outlet along the cooling cavity.



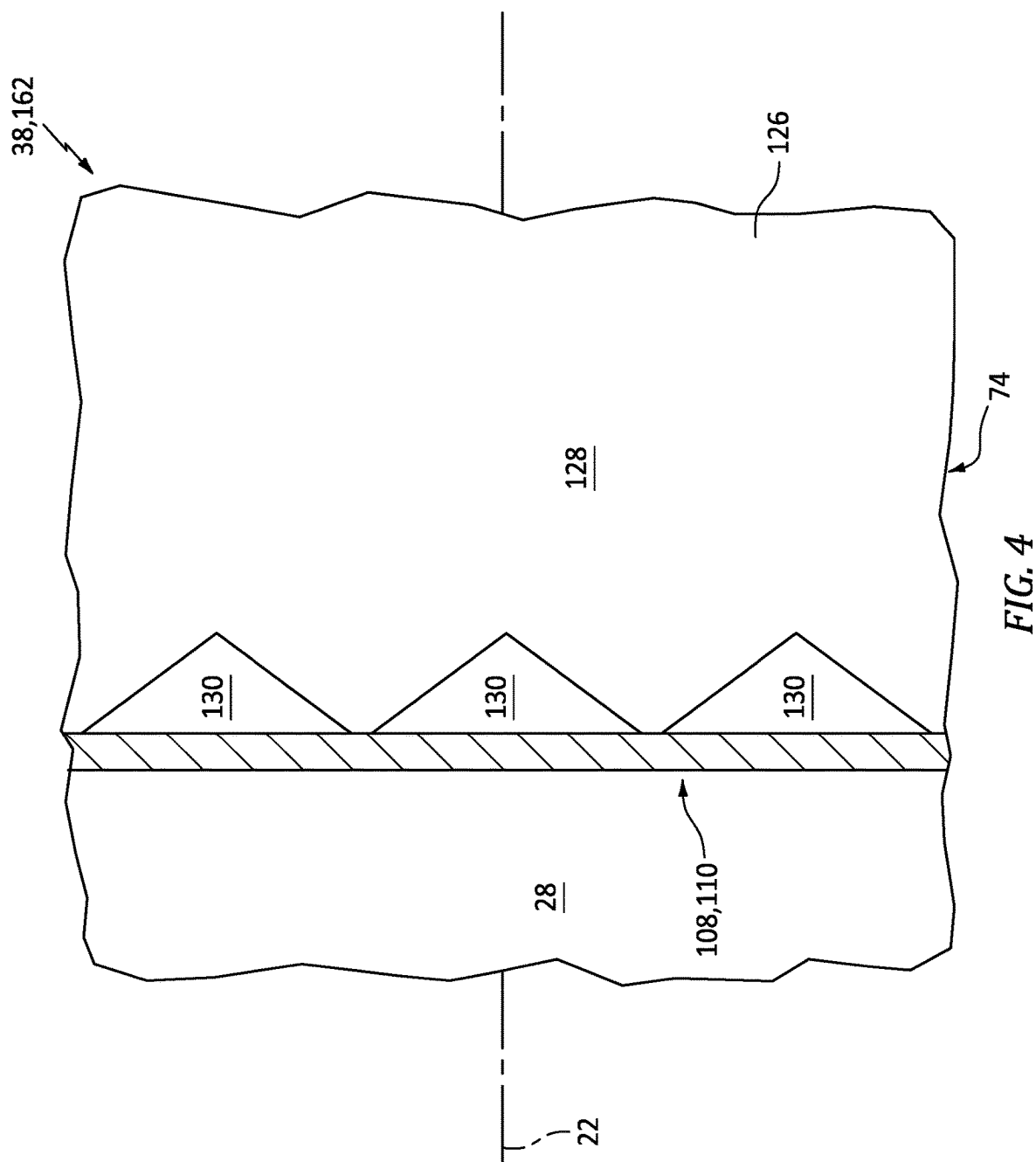


**FIG. 1**





**FIG. 3**



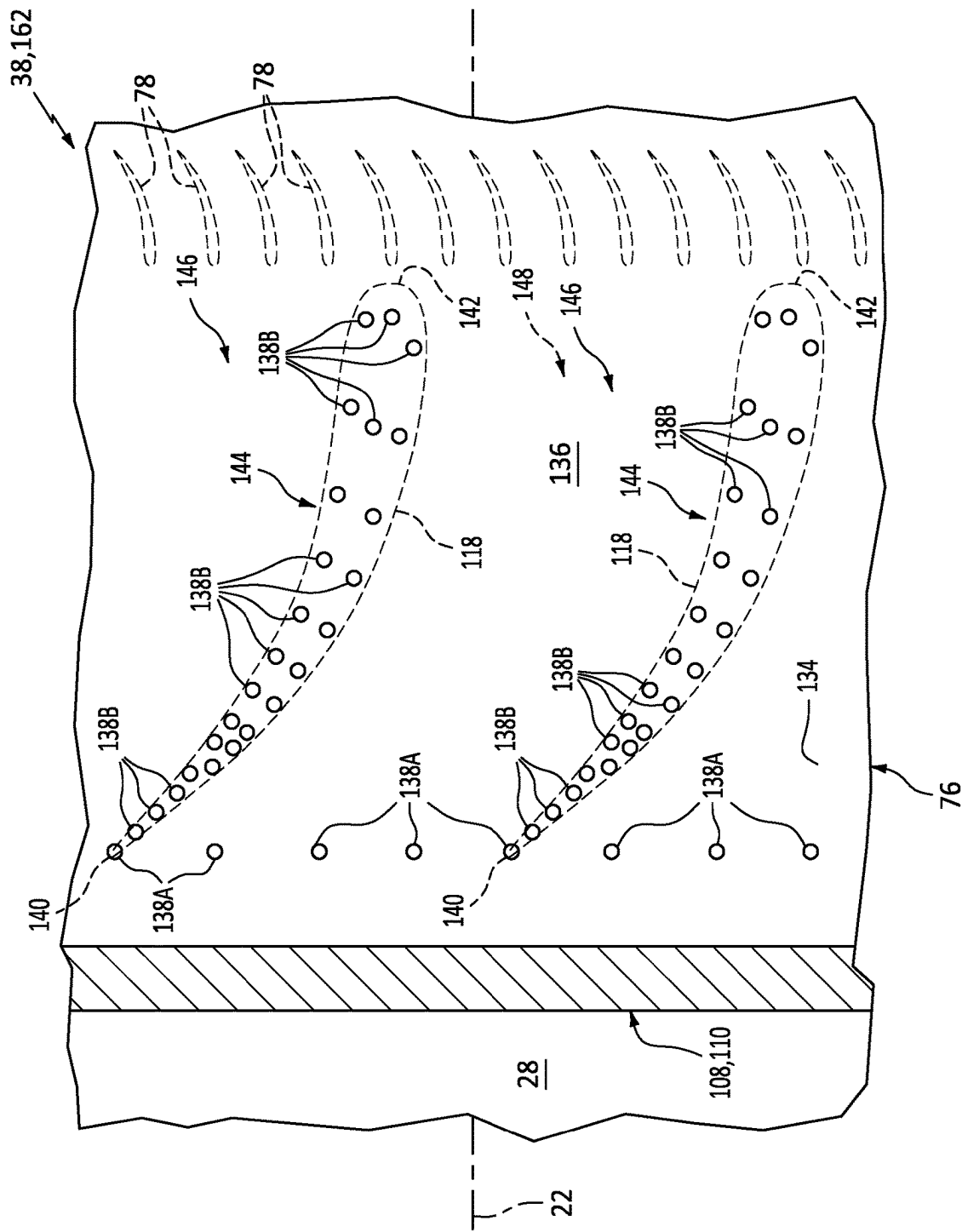


FIG. 5

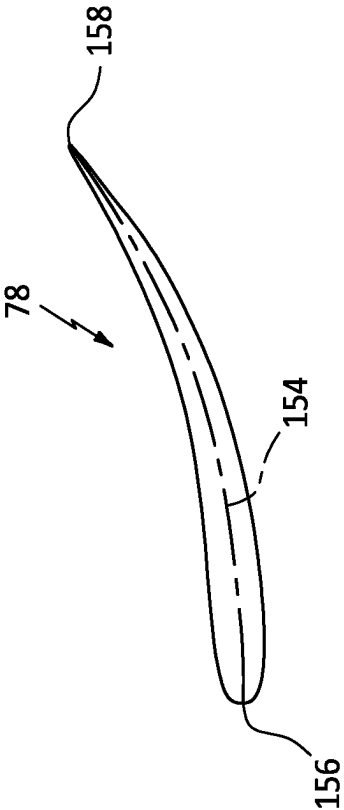


FIG. 6

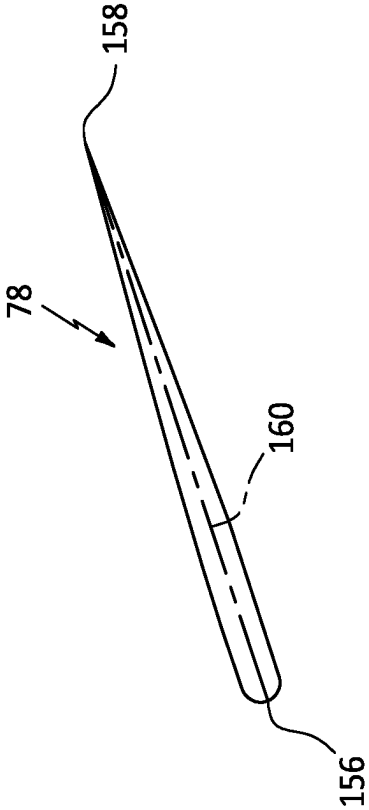
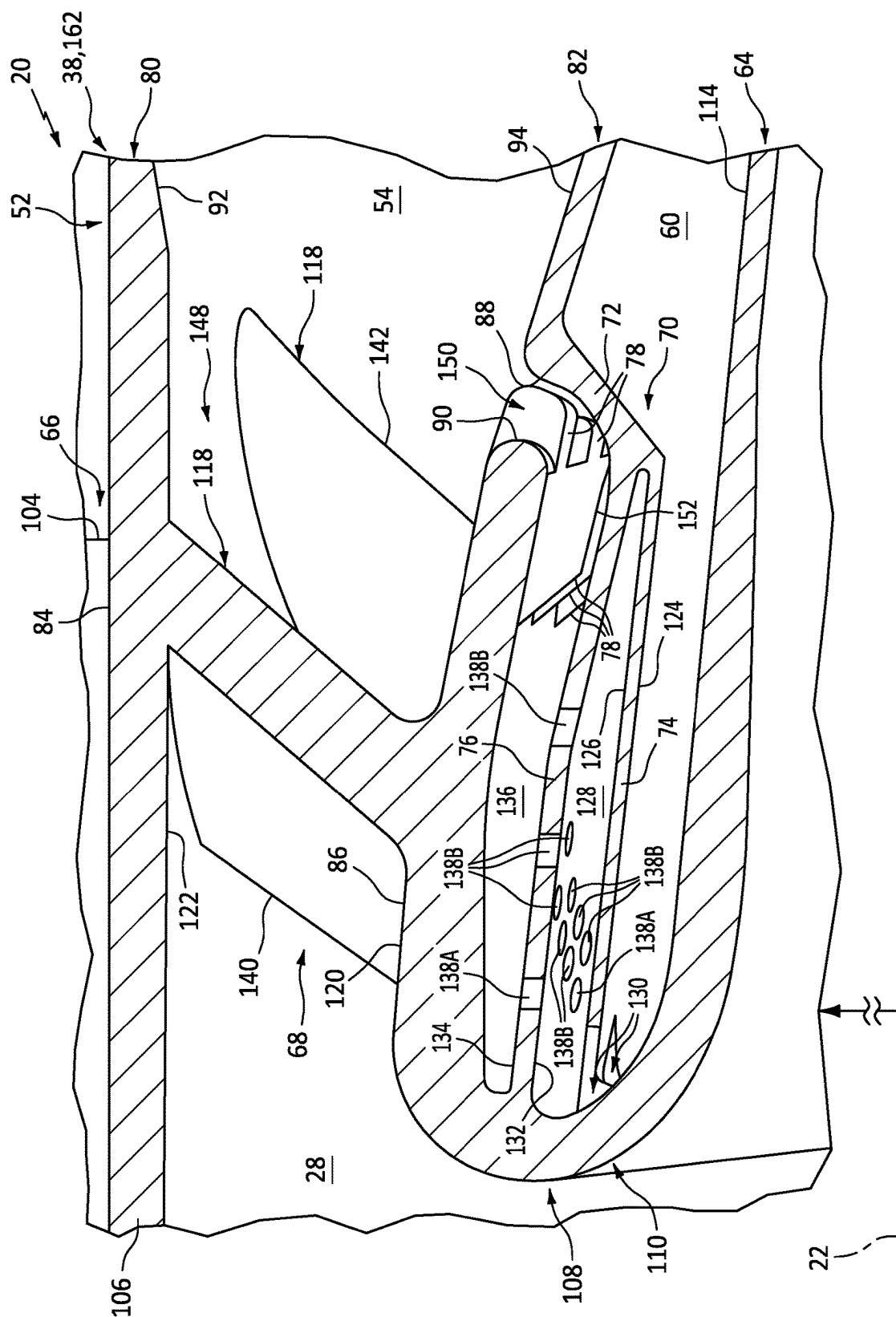


FIG. 7



**FIG. 8**



## COOLING NOZZLE VANES OF A TURBINE ENGINE

### BACKGROUND OF THE DISCLOSURE

#### 1. Technical Field

[0001] This disclosure relates generally to a turbine engine and, more particularly, to a stationary structure for the turbine engine.

#### 2. Background Information

[0002] A gas turbine engine includes a stationary engine structure for housing and/or supporting internal rotating components of the gas turbine engine. Various stationary engine structures are known in the art. While these known stationary engine structures have various benefits, there is still room in the art for improvement.

### SUMMARY OF THE DISCLOSURE

[0003] According to an aspect of the present disclosure, an assembly is provided for a turbine engine. This assembly includes a nozzle structure, a septum and a plurality of cooling vanes. The nozzle structure includes a first platform, a second platform and a plurality of nozzle vanes arranged circumferentially about an axis. The first platform forms a first boundary of a flowpath through the nozzle structure. The second platform forms a second boundary of the flowpath. The nozzle vanes extend radially across the flowpath from the first platform to the second platform. The septum axially and circumferentially overlaps the first platform with a cooling cavity formed by and radially between the septum and the first platform. The septum includes a plurality of cooling apertures aligned with the nozzle vanes. Each of the cooling apertures extends radially through the septum to the cooling cavity. The cooling cavity includes a cavity outlet fluidly coupled to the flowpath. The cooling vanes are arranged circumferentially about the axis and project from the first platform into the cooling cavity. The cooling vanes are located between the cooling apertures and the cavity outlet along the cooling cavity.

[0004] According to another aspect of the present disclosure, another assembly is provided for a turbine engine. This assembly includes a combustor, a nozzle structure, a septum and a baffle. The combustor is arranged in a plenum and includes a combustion chamber. The nozzle structure is arranged at an outlet from the combustion chamber. The nozzle structure includes a first platform, a second platform and a plurality of nozzle vanes arranged circumferentially about an axis. The nozzle vanes extend radially across a flowpath from the first platform to the second platform. The septum extends axially and circumferentially along the first platform with a cooling cavity formed by and radially between the septum and the first platform. The septum includes a plurality of cooling apertures aligned with the nozzle vanes. Each of the cooling apertures extends radially through the septum from a feed cavity to the cooling cavity. The baffle extends axially and circumferentially along the septum with the feed cavity formed by and radially between the baffle and the septum. The baffle includes a plurality of ports extending radially through the baffle from the plenum to the feed cavity.

[0005] According to still another aspect of the present disclosure, another assembly is provided for a turbine

engine. This assembly includes a combustor, a nozzle structure and a septum. The combustor is arranged in a plenum and includes a combustion chamber. The nozzle structure is arranged at an outlet from the combustion chamber. The nozzle structure includes a first platform, a second platform and a plurality of nozzle vanes arranged circumferentially about an axis. The nozzle vanes extend radially across a flowpath from the first platform to the second platform. The nozzle vanes include a first nozzle vane. The first nozzle vane extends longitudinally between a leading edge and a trailing edge. The septum extends axially and circumferentially along the first platform with a cooling cavity formed by and radially between the septum and the first platform. The septum includes a plurality of cooling apertures extending radially through the septum from a feed cavity to the cooling cavity. A first set of the cooling apertures are axially and circumferentially aligned with the first nozzle vane. A density of cooling apertures in the first set of the cooling apertures is greater in an area aligned with the trailing edge than in an area aligned with the leading edge.

[0006] The assembly may also include a plurality of cooling elements connected to the first platform and projecting partially into the cooling cavity.

[0007] The assembly may also include a turbine wall and an intermediate structure. The

[0008] The turbine wall may axially and circumferentially overlap the combustor. The intermediate structure may extend between a downstream end of the first platform and an upstream end of the turbine wall. The septum and the baffle may each extend axially to the intermediate structure.

[0009] The cavity outlet may be located upstream of the first platform along the flowpath.

[0010] Each of the cooling apertures may be configured to direct a stream of air across the cooling cavity against the first platform.

[0011] The cooling apertures may be axially aligned along the axis and arranged circumferentially about the axis in an annular array.

[0012] The cooling apertures may be equispaced circumferentially about the axis in the annular array.

[0013] The nozzle vanes may include a first nozzle vane. The cooling apertures may include a first cooling aperture. The first cooling aperture may be axially and circumferentially aligned with the first nozzle vane.

[0014] The nozzle vanes may include a first nozzle vane and a second nozzle vane that circumferentially neighbors the first nozzle vane with a channel formed by and extending circumferentially between the first nozzle vane and the second nozzle vane. A first set of the cooling apertures may be axially and circumferentially aligned with the first nozzle vane. A second set of the cooling apertures may be axially and circumferentially aligned with the second nozzle vane. A section of the septum may be non-perforated. The section of the septum may extend circumferentially between the first set of the cooling apertures and the second set of the cooling apertures. The section of septum may axially overlap at least a major portion of the channel.

[0015] The nozzle vanes may include a first nozzle vane. The first nozzle vane may extend longitudinally between a leading edge and a trailing edge. A first set of the cooling apertures may be axially and circumferentially aligned with the first nozzle vane. A density of cooling apertures in the

first set of the cooling apertures may be greater in an area aligned with the trailing edge than in an area aligned with the leading edge.

**[0016]** The cooling vanes may include a first cooling vane. The first cooling vane may project radially and/or axially from the first platform to an unsupported distal end of the first cooling vane.

**[0017]** The cooling vanes may be axially offset from the nozzle vanes.

**[0018]** The cooling vanes may include a first cooling vane. The first cooling vane may be configured as or otherwise include a cambered cooling vane.

**[0019]** The nozzle vanes may be configured to swirl combustion products in a circumferential direction about the axis. The cooling vanes may be configured to swirl air in the circumferential direction about the axis.

**[0020]** The assembly may also include a baffle axially and circumferentially overlapping the septum with a feed cavity formed by and radially between the baffle and the septum. The septum may be radially between the baffle and the first platform with the cooling apertures fluidly coupling the feed cavity to the cooling cavity.

**[0021]** The assembly may also include a turbine wall and an intermediate structure. The intermediate structure may extend between a downstream end of the first platform and an upstream end of the turbine wall. The septum may extend axially to the intermediate structure. The baffle may extend axially to the intermediate structure with one or more ports formed through the baffle adjacent the intermediate structure.

**[0022]** The assembly may also include a combustor wall radially between and bordering a plenum and a combustion chamber. A downstream end of the combustor wall may be axially spaced from an upstream end of the first platform to form the cavity outlet.

**[0023]** The assembly may also include a combustor disposed in a plenum and including a combustion chamber. The nozzle structure may be arranged at an outlet from the combustion chamber. The cooling aperture may be configured to receive air from the plenum to direct across the cooling cavity onto the first platform.

**[0024]** The assembly may also include a monolithic body that includes the nozzle structure, the septum and the cooling vanes.

**[0025]** The first platform may be an inner platform which circumscribes the septum and the cooling vanes. The second platform may be an outer platform which circumscribes the inner platform.

**[0026]** The present disclosure may include any one or more of the individual features disclosed above and/or below alone or in any combination thereof.

**[0027]** The foregoing features and the operation of the invention will become more apparent in light of the following description and the accompanying drawings.

#### BRIEF DESCRIPTION OF THE DRAWINGS

**[0028]** FIG. 1 is a schematic side sectional illustration of a turbine engine.

**[0029]** FIG. 2 is a schematic side sectional illustration of a portion of the turbine engine at a combustor.

**[0030]** FIG. 3 is a perspective cutaway illustration of a portion of the turbine engine at a turbine nozzle and a cooling structure.

**[0031]** FIG. 4 is a sectional plan view illustration of the turbine engine at a cooling structure baffle.

**[0032]** FIG. 5 is a sectional plan view illustration of the turbine engine at a cooling structure septum.

**[0033]** FIGS. 6 and 7 are plan view illustrations of various cooling vane arrangements.

**[0034]** FIG. 8 is a perspective cutaway illustration of a portion of the turbine engine with another cooling structure.

#### DETAILED DESCRIPTION

**[0035]** FIG. 1 is a side sectional illustration of a turbine engine 20. The turbine engine 20 of FIG. 1 is configured as a single spool, radial-flow turbojet gas turbine engine. This turbine engine 20 is configured for propelling an aircraft such as, but not limited to, an airplane, a drone (e.g., an unmanned aerial vehicle (UAV)), a spacecraft or any other manned or unmanned aerial vehicle or system. The present disclosure, however, is not limited to such an exemplary turbojet turbine engine configuration nor to an aircraft propulsion system application. For example, the turbine engine 20 may alternatively be configured as an auxiliary power unit (APU) for the aircraft, or an industrial gas turbine engine.

**[0036]** The turbine engine 20 of FIG. 1 extends axially along an axis 22 from a forward, upstream airflow inlet 24 into the turbine engine 20 to an aft, downstream combustion products exhaust 26 from the turbine engine 20. The axis 22 may be a centerline axis of the turbine engine 20 and/or a centerline axis of various components within the turbine engine 20. The axis 22 may also or alternatively be a rotational axis for various components within the turbine engine 20; e.g., an engine rotating assembly 27.

**[0037]** The turbine engine 20 includes a core flowpath 28, an inlet section 30, a compressor section 31, a (e.g., reverse flow) combustor section 32, a turbine section 33 and an exhaust section 34. At least (or only) the compressor section 31, the combustor section 32 and the turbine section 33 may form a core 36 of the turbine engine 20. The turbine engine 20 also includes a stationary structure 38. Briefly, this stationary structure 38 may house and/or form the engine sections 31-33. The stationary structure 38 may also form the engine sections 30 and 34.

**[0038]** The core flowpath 28 extends within the turbine engine 20 and its engine core 36 from an airflow inlet 40 into the core flowpath 28 to a combustion products exhaust 42 from the core flowpath 28. More particularly, the core flowpath 28 of FIG. 1 extends sequentially through the inlet section 30, the compressor section 31, the combustor section 32, the turbine section 33 and the exhaust section 34 between the core inlet 40 and the core exhaust 42. The core inlet 40 of FIG. 1 forms the engine inlet 24 into the turbine engine 20. The core exhaust 42 of FIG. 1 forms the engine exhaust 26 from the turbine engine 20. However, the core inlet 40 may alternatively be discrete and downstream from the engine inlet 24 and/or the core exhaust 42 may alternatively be discrete and upstream from the engine exhaust 26.

**[0039]** The compressor section 31 includes a bladed compressor rotor 44. The turbine section 33 includes a bladed turbine rotor 46. Each of these engine rotors 44, 46 includes a rotor base (e.g., a hub or a disk) and a plurality of rotor blades (e.g., vanes or airfoils) arranged circumferentially around and connected to the rotor base. The rotor blades, for

example, may be formed integral with or mechanically fastened, welded, brazed and/or otherwise attached to the respective rotor base.

[0040] The compressor rotor **44** may be configured as a radial flow compressor rotor (e.g., an axial inflow-radial outflow compressor rotor), and the compressor section **31** may be configured as a radial flow compressor section. The turbine rotor **46** may be configured as a radial flow turbine rotor (e.g., a radial inflow-axial outflow turbine rotor), and the turbine section **33** may be configured as a radial flow turbine section. The compressor rotor **44** is connected to the turbine rotor **46** through an engine shaft **48**. At least (or only) the compressor rotor **44**, the turbine rotor **46** and the engine shaft **48** collectively form the engine rotating assembly **27**. This engine rotating assembly **27** and its engine shaft **48** are rotatably supported by the stationary structure **38** through a plurality of bearings **50**; e.g., rolling element bearings, journal bearings, etc.

[0041] The combustor section **32** includes an annular combustor **52** with an annular combustion chamber **54**. The combustor **52** of FIG. 1 is configured as a reverse flow combustor. Inlet ports **56** and/or flow tubes into the combustion chamber **54**, for example, may be arranged at (e.g., on, adjacent or proximate) and/or towards an aft bulkhead wall **58** of the combustor **52**. An outlet from the combustor **52** may be arranged axially aft of an inlet to the turbine section **33**. The combustor **52** may also be arranged radially outboard of and/or axially overlap at least a (e.g., aft) portion of the turbine section **33**. With this arrangement, the core flowpath **28** of FIG. 1 reverses direction (e.g., from a forward-to-aft direction to an aft-to-forward direction) a first time as the core flowpath **28** extends from an annular diffuser plenum **60** surrounding the combustor **52** into the combustion chamber **54**. The core flowpath **28** of FIG. 1 then reverses direction (e.g., from the aft-to-forward direction to the forward-to-aft direction) a second time as the core flowpath **28** extends from the combustion chamber **54** into the turbine section **33**.

[0042] During turbine engine operation, air enters the turbine engine **20** through the inlet section **30** and its core inlet **40**. The inlet section **30** directs the air from the core inlet **40** into the core flowpath **28** and the compressor section **31**. The air entering the core flowpath **28** may be referred to as “core air”. This core air is compressed by the compressor rotor **44**. The compressed core air is directed through a diffuser and its diffuser plenum **60** into the combustion chamber **54**. Fuel is injected and mixed with the compressed core air to provide a fuel-air mixture. This fuel-air mixture is ignited within the combustion chamber **54**, and combustion products thereof flow through the turbine section **33** and drive rotation of the turbine rotor **46** about the axis **22**. The rotation of the turbine rotor **46** drives rotation of the compressor rotor **44** about the axis **22** and, thus, compression of the air received from the core inlet **40**. The exhaust section **34** directs the combustion products out of the turbine engine **20** into an environment external to the aircraft to provide forward engine thrust.

[0043] Referring to FIG. 2, the stationary structure **38** includes the combustor **52** and one or more engine walls **62** and **64** (e.g., cases) forming the diffuser plenum **60** along the combustor **52**. The stationary structure **38** of FIG. 2 also includes a diffuser nozzle **66**, a turbine nozzle **68** and a cooling structure **70**. Referring to FIG. 3, the cooling struc-

ture **70** includes an endwall **72**, a baffle **74**, a septum **76** and one or more cooling vanes **78** (or other cooling elements).

[0044] The combustor **52** of FIG. 2 includes a radial outer combustor wall **80**, a radial inner combustor wall **82** and the bulkhead wall **58**. The combustor **52** and each of its combustor walls **58**, **80** and **82** extends circumferentially about (e.g., completely around) the axis **22**. The combustor **52** and each of its combustor walls **80** and **82** may thereby have a full-hoop (e.g., tubular) geometry, and the bulkhead wall **58** may have a full-hoop (e.g., annular, frustoconical, etc.) geometry.

[0045] The outer combustor wall **80** is arranged axially between the bulkhead wall **58** and the turbine nozzle **68**. The outer combustor wall **80** of FIG. 2, for example, projects axially along the axis **22** (e.g., in the forward direction) out from the bulkhead wall **58** to a radial outer platform **84** of the turbine nozzle **68**. The outer combustor wall **80** of FIG. 2 is connected to (e.g., formed integral with) the bulkhead wall **58** at a radial outer end of the bulkhead wall **58**. The outer combustor wall **80** of FIG. 2 is also connected to (e.g., formed integral with) the turbine nozzle outer platform **84** at an upstream, aft end of the turbine nozzle outer platform **84**.

[0046] The inner combustor wall **82** is arranged axially between the bulkhead wall **58** and the turbine nozzle **68**. The inner combustor wall **82** of FIG. 2, for example, projects axially along the axis **22** (e.g., in the forward direction) out from the bulkhead wall **58** towards a radial inner platform **86** of the turbine nozzle **68**. More particularly, referring to FIG. 3, the inner combustor wall **82** extends axially along the axis **22** to a forward, downstream end **88** of the inner combustor wall **82**, where the inner combustor wall downstream end **88** is axially next to and (e.g., slightly) spaced from an aft, upstream end **90** of the turbine nozzle inner platform **86**. The inner combustor wall **82** of FIG. 2 is connected to (e.g., formed integral with) the bulkhead wall **58** at a radial inner end of the bulkhead wall **58**.

[0047] The bulkhead wall **58** is arranged radially between the outer combustor wall **80** and the inner combustor wall **82**. The bulkhead wall **58** of FIG. 2, for example, projects radially (e.g., outward away from the axis **22**) out from the inner combustor wall **82** to the outer combustor wall **80**. The bulkhead wall **58** of FIG. 2 is connected to the outer combustor wall **80** at an aft end of the outer combustor wall **80**. The bulkhead wall **58** of FIG. 2 is connected to the inner combustor wall **82** at an aft, upstream end of the inner combustor wall **82**.

[0048] The combustor walls **58**, **80** and **82** collectively form the combustion chamber **54** of FIG. 2 within the combustor **52**. An interior surface **92** (e.g., a tubular radial inner surface) of the outer combustor wall **80** borders (e.g., lines) the combustion chamber **54** and, more particularly, forms a radial outer peripheral boundary of the combustion chamber **54**. An interior surface **94** (e.g., a tubular radial outer surface) of the inner combustor wall **82** borders the combustion chamber **54** and, more particularly, forms a radial inner peripheral boundary of the combustion chamber **54**. An interior surface **96** (e.g., an annular forward surface) of the bulkhead wall **58** borders the combustion chamber **54** and, more particularly, forms a side peripheral boundary of the combustion chamber **54**. The combustion chamber **54** thereby extends radially within the combustor **52** between the inner combustor wall **82** and its interior surface **94** and the outer combustor wall **80** and its interior surface **92**. The combustion chamber **54** projects axially into the combustor

**52** from the outlet of the combustion chamber **54** (e.g., at the turbine nozzle **68**) to the bulkhead wall **58** and its interior surface **96**.

**[0049]** The diffuser wall **62** is spaced radially outboard from the combustor **52** and the turbine nozzle **68**. The diffuser wall **62** extends axially along the axis **22**, and axially overlaps the combustor **52** and its outer combustor wall **80**. The diffuser wall **62** may also axially overlap the turbine nozzle **68** and its turbine nozzle outer platform **84**. The diffuser wall **62** of FIG. 2, for example, includes a diffuser sidewall **98** and a diffuser endwall **100**. The diffuser sidewall **98** projects axially (e.g., in the forward direction) out from the diffuser endwall **100**, axially along the outer combustor wall **80** and the turbine nozzle outer platform **84**, to the diffuser nozzle **66**. This diffuser sidewall **98** of FIG. 2 is connected to (e.g., formed integral with) the diffuser endwall **100** at a radial outer end of the diffuser endwall **100**. The diffuser sidewall **98** of FIG. 2 is also connected to (e.g., formed integral with) a radial outer platform **102** of the diffuser nozzle **66** at a downstream, aft end of the turbine nozzle outer platform **84**. The diffuser endwall **100** projects radially (e.g., outward away from the axis **22**) out from the turbine wall **64**, along the bulkhead wall **58**, to the diffuser sidewall **98**. This diffuser endwall **100** of FIG. 2 is connected to (e.g., formed integral with) the diffuser sidewall **98** at a downstream, aft end of the diffuser sidewall **98**, and to the turbine wall **64**. The diffuser wall **62** and its members **98** and **100** extend circumferentially about (e.g., completely around) the axis **22**. The diffuser wall **62** and its members **98** and **100** may thereby circumscribe the combustor **52** and/or the turbine wall **64**.

**[0050]** The diffuser nozzle **66** is a vane array structure. This diffuser nozzle **66** is configured to condition the core air leaving the compressor section **31** (see FIG. 1) and entering the diffuser plenum **60**. The diffuser nozzle **66** of FIG. 2, for example, includes one or more diffuser vanes **104** (e.g., guide vanes) configured to impart swirl to the core air. These diffuser vanes **104** are arranged (e.g., equispaced) circumferentially about the axis **22** in an annular diffuser vane array. Each of the diffuser vanes **104** extends radially across the core flowpath **28**. Each of the diffuser vanes **104** of FIG. 2, for example, extends radially between and is connected to (e.g., formed integral with) the diffuser nozzle outer platform **102** and a radial inner platform **106** of the diffuser nozzle **66**. Here, the diffuser nozzle inner platform **106** may be partially (or completely) formed by the turbine nozzle **68** and its turbine nozzle outer platform **84**. However, in other embodiments, the diffuser nozzle inner platform **106** and the turbine nozzle outer platform **84** may be discrete from one another; e.g., axially offset from one another.

**[0051]** The turbine wall **64** is spaced radially outboard of the turbine rotor **46**. The turbine wall **64** extends axially along the axis **22**, and axially overlaps at least a downstream, aft portion of the turbine rotor **46**. The turbine wall **64** extends circumferentially about (e.g., completely around) the axis **22**, and circumscribes at least the aft portion of the turbine rotor **46**. The turbine wall **64** thereby houses at least the aft portion of the turbine rotor **46**. The turbine wall **64** also forms a radial outer peripheral boundary of the core flowpath **28** across at least the aft portion of the turbine rotor **46**.

**[0052]** The turbine wall **64** of FIG. 2 is spaced radially inboard from the combustor **52** and the turbine nozzle **68**. The turbine wall **64** may be connected to the turbine nozzle

inner platform **86** by an (e.g., annular) intermediate structure **108**. This intermediate structure **108** may have a curved and/or folded-over geometry (e.g., a substantially U-shaped geometry, a semi-circular geometry, etc.) which extends from a forward, upstream end of the turbine wall **64** to a forward, downstream end of the turbine nozzle inner platform **86**. With this arrangement, at least (or only) the turbine wall **64**, the turbine nozzle inner platform **86** and the intermediate structure **108** may collectively form a flowpath wall structure **110** that forms a peripheral boundary of the core flowpath **28** in the turbine section **33**. This flowpath wall structure **110** of FIG. 2 wraps around one or more members of the cooling structure **70**; e.g., the structure baffle **74** and the structure septum **76**.

**[0053]** The engine walls **58**, **62**, **64**, **80** and **82** collectively form the diffuser plenum **60** of FIG. 2 around the combustor **52**. A (e.g., tubular) radial inner surface **112** of the diffuser sidewall **98** forms a radial outer peripheral boundary of the diffuser plenum **60** radially outboard of the combustor **52** and its outer combustor wall **80**. A (e.g., tubular) radial outer surface **114** of the turbine wall **64** forms a radial inner peripheral boundary of the diffuser plenum **60** radially inboard of the combustor **52** and its inner combustor wall **82**. An (e.g., annular) axial side surface **116** of the diffuser endwall **100** forms a side peripheral boundary of the diffuser plenum **60** axially to a side of the combustor **52** and its bulkhead wall **58**. With this arrangement, a radial outer portion of the diffuser plenum **60** extends radially between, is formed by and thereby is bordered by the diffuser wall **62** and the outer combustor wall **80**. A radial inner portion of the diffuser plenum **60** extends radially between, is formed by and thereby is bordered by (a) the turbine wall **64** and (b) the inner combustor wall **82**, the structure endwall **72** and the structure baffle **74**. An axial end portion of the diffuser plenum **60** extends axially between, is formed by and thereby is bordered by the diffuser endwall **100** and the bulkhead wall **58**. The diffuser plenum **60** may thereby extend axially along each combustor wall **80**, **82** and radially along the bulkhead wall **58**. With this arrangement, the diffuser plenum **60** may wrap around the combustor **52** from or about the diffuser nozzle **66** to the intermediate structure **108**.

**[0054]** The turbine nozzle **68** is a vane array structure. This turbine nozzle **68** is configured to condition the combustion products exiting the combustor **52** and its combustion chamber **54**. The turbine nozzle **68** of FIG. 2, for example, includes one or more turbine vanes **118** (e.g., guide vanes) configured to impart swirl to the combustion products. These turbine vanes **118** are arranged (e.g., and equispaced) circumferentially about the axis **22** in a turbine vane array. Each of the turbine vanes **118** extends radially across the core flowpath **28**. Each of the turbine vanes **118** of FIG. 2, for example, extends radially between and is connected to (e.g., formed integral with) the turbine nozzle outer platform **84** and the turbine nozzle inner platform **86**. Here, a radial outer surface **120** of the turbine nozzle inner platform **86** forms a radial inner peripheral boundary of the core flowpath **28** (e.g., axially) through the turbine nozzle **68**. A radial inner surface **122** of the turbine nozzle outer platform **84** forms a radial outer peripheral boundary of the core flowpath **28** through the turbine nozzle **68** which is radially opposite the inner peripheral boundary formed by the turbine nozzle inner platform **86**.

[0055] Referring to FIG. 3, the structure endwall 72 is connected to (e.g., formed integral with) the inner combustor wall 82 at the inner combustor wall downstream end 88. The structure endwall 72 of FIG. 3 projects radially inward from and may project axially forward from the inner combustor wall 82 to an aft end of the structure baffle 74. The structure endwall 72 extends circumferentially about (e.g., completely around) the axis 22 providing the structure endwall 72 with, for example, a full-hoop (e.g., annular) geometry.

[0056] The structure baffle 74 is located radially between and is radially spaced from the turbine wall 64 and the structure septum 76. The structure baffle 74 is connected to (e.g., formed integral with) and axially between the structure endwall 72 and the intermediate structure 108. The structure baffle 74 of FIG. 3, for example, extends axially forward from and may extend radially outward from a radial inner end of the structure endwall 72 to the intermediate structure 108. The structure baffle 74 extends circumferentially about (e.g., completely around) the axis 22 providing the structure baffle 74 with, for example, a full-hoop (e.g., tubular) geometry. With this configuration, the structure baffle 74 may axially and circumferentially overlap the turbine nozzle inner platform 86 and an upstream portion of the turbine wall 64. A (e.g., tubular) radial inner surface 124 of the structure baffle 74 borders the diffuser plenum 60. More particularly, the baffle inner surface 124 forms a radial outer peripheral boundary of the inner portion of the diffuser plenum 60 axially next to the intermediate structure 108. A (e.g., tubular) radial outer surface 126 of the structure baffle 74 borders a (e.g., annular) feed cavity 128 in the cooling structure 70. More particularly, the baffle outer surface 126 forms a radial inner peripheral boundary of the feed cavity 128. The structure baffle 74 is thereby radially between and substantially separates the diffuser plenum 60 from the feed cavity 128.

[0057] The structure baffle 74 is configured with one or more ports 130. Referring to FIG. 4, the baffle ports 130 are arranged (e.g., and equispaced) circumferentially about the axis 22 in an array; e.g., a circular array. Referring to FIG. 3, the baffle ports 130 may be formed between the intermediate structure 108 and the structure baffle 74. Each baffle port 130 of FIG. 3, for example, projects axially into the structure baffle 74 from an intersection between the structure baffle 74 and the intermediate structure 108. Of course, it is contemplated one or more of the baffle ports 130 may alternatively be axially spaced from the intermediate structure 108 and fully formed in the structure baffle 74. Referring again to FIG. 3, each baffle port 130 extends radially through the structure baffle 74 from the diffuser plenum 60 and its inner portion to the feed cavity 128. The baffle ports 130 thereby fluidly couple the diffuser plenum 60 and its inner portion to the feed cavity 128.

[0058] The structure septum 76 is located radially between and is radially spaced from the turbine nozzle inner platform 86 and the structure baffle 74. The structure septum 76 is connected to (e.g., formed integral with) and axially between the structure endwall 72 and the intermediate structure 108. The structure septum 76 of FIG. 3, for example, extends axially forward from and may extend radially outward from the structure endwall 72 to the intermediate structure 108. The structure septum 76 extends circumferentially about (e.g., completely around) the axis 22 providing the structure septum 76 with, for example, a full-hoop (e.g., tubular)

geometry. With this configuration, the structure septum 76 may axially and circumferentially overlap the turbine nozzle inner platform 86 and an upstream portion of the turbine wall 64 as well as the structure baffle 74. A (e.g., tubular) radial inner surface 132 of the structure septum 76 borders the feed cavity 128. More particularly, the septum inner surface 132 forms a radial outer peripheral boundary of the feed cavity 128. A (e.g., tubular) radial outer surface 134 of the structure septum 76 borders a (e.g., annular) cooling cavity 136 in the cooling structure 70. More particularly, the septum outer surface 134 forms a radial inner peripheral boundary of the cooling cavity 136. The structure septum 76 is thereby radially between and substantially separates the feed cavity 128 and the cooling cavity 136.

[0059] The structure septum 76 is configured with one or more cooling apertures 138A and 138B (generally referred to as “138”); e.g., impingement apertures. Each of these cooling apertures 138 extends radially through the structure septum 76 from the feed cavity 128 to the cooling cavity 136. The cooling apertures 138 thereby fluidly couple the feed cavity 128 to the cooling cavity 136.

[0060] Referring to FIG. 5, the platform cooling apertures 138A may be arranged axially forward of the vane cooling apertures 138B along the cooling cavity 136. The platform cooling apertures 138A are arranged (e.g., and equispaced) circumferentially about the axis 22 in an array; e.g., a circular array. These platform cooling apertures 138A may be axially aligned with one another along the axis 22. The platform cooling aperture array and its platform cooling apertures 138A may be axially aligned with (or otherwise axially proximate to) trailing edges 140 of the turbine vanes 118. Briefly, each turbine vane 118 extends longitudinally along a mean line (e.g., a camber line) of the respective turbine vane 118 from a leading edge 142 of the respective turbine vane 118 to the trailing edge 140 of the respective turbine vane 118; see also FIG. 3.

[0061] The vane cooling apertures 138B are arranged into one or more sets 144. Each vane cooling aperture set 144 is associated with a respective one of the turbine vanes 118. The vane cooling apertures 138B in each set 144 of FIG. 5, for example, are axially and circumferentially aligned with a respective one of the turbine vanes 118. Here, the vane cooling apertures 138B in each set 144 are within and/or otherwise (e.g., partially or completely) overlap a footprint of the respective turbine vane 118. A density of the vane cooling apertures 138B in each set 144 may change as the respective turbine vane 118 extends longitudinally between its leading edge 142 and its trailing edge 140. For example, the density of the vane cooling apertures 138B in an area aligned with the respective turbine vane trailing edge 140 may be greater than the density of the vane cooling apertures 138B in an area aligned with the respective turbine vane leading edge 142. However, it is contemplated the density of the vane cooling apertures 138B may alternatively remain uniform (e.g., constant) as the respective turbine vane 118 extends longitudinally between its leading edge 142 and its trailing edge 140.

[0062] A section 146 of the structure septum 76 between each circumferentially neighboring pair of the vane cooling aperture sets 144 may be non-perforated; e.g., configured without any apertures extending therethrough. Each septum section 146 extends circumferentially between and to the respective circumferentially neighboring pair of the vane cooling aperture sets 144. Each septum section 146 axially

overlaps at least a major portion (e.g., more than 50%, 70% or 90%) of an inter-vane channel 148. Each septum section 146 of FIG. 5, for example, extends axially along its neighboring vane cooling aperture sets 144 to the array of platform cooling apertures 138A. Briefly, each inter-vane channel 148 is formed by and extends radially between a respective circumferentially neighboring pair of the turbine vanes 118. Referring to FIG. 3, these inter-vane channels 148 may collectively form the core flowpath 28 in the turbine nozzle 68, at least longitudinally along the turbine vanes 118.

[0063] The feed cavity 128 may be collectively formed by the structure baffle 74, the structure septum 76, the intermediate structure 108 and the structure endwall 72. The feed cavity 128 of FIG. 3, for example, extends radially from the structure baffle 74 and its baffle outer surface 126 to the structure septum 76 and its septum inner surface 132. The feed cavity 128 extends axially from the intermediate structure 108 to the structure endwall 72. The feed cavity 128 extends circumferentially about (e.g., completely around) the axis 22. Here, the only inlet into the feed cavity 128 may be through the baffle ports 130 and/or the only outlet from the feed cavity 128 may be through the cooling apertures 138.

[0064] The cooling cavity 136 may be collectively formed by the structure septum 76, the turbine nozzle inner platform 86, the intermediate structure 108 and the structure endwall 72. The cooling cavity 136 of FIG. 3, for example, extends radially from the structure septum 76 and its septum outer surface 134 to the turbine nozzle inner platform 86. The cooling cavity 136 extends axially from the intermediate structure 108 to the structure endwall 72. The cooling cavity 136 extends circumferentially about (e.g., completely around) the axis 22. At the structure endwall 72, an annular outlet 150 from the cooling cavity 136 may project radially outwards to the combustion chamber 54 and, more generally, the core flowpath 28. This cooling cavity outlet 150 may be formed by and extends axially between the inner combustor wall 82 at its downstream end 88 and the turbine nozzle inner platform 86 at its upstream end 90. The cooling cavity outlet 150 fluidly couples the cooling cavity 136 to the combustion chamber 54 and, more generally, the core flowpath 28; e.g., upstream of the turbine nozzle 68 and its turbine nozzle inner platform 86 along the core flowpath 28. Here, the only inlet into the cooling cavity 136 may be through the cooling apertures 138A and 138B and/or the only outlet from the cooling cavity 136 may be through the cooling cavity outlet 150.

[0065] The cooling vanes 78 are arranged (e.g., and equispaced) circumferentially about the axis 22 in an array; e.g., a circular array. Each of these cooling vanes 78 is connected to (e.g., formed integral with) the turbine nozzle 68 and its turbine nozzle inner platform 86. Each of the cooling vanes 78 projects radially out from the turbine nozzle inner platform 86 (in a radial inward direction towards the axis 22) into the cooling cavity 136 to a radial inner distal end 152 of the respective cooling vane 78. More particularly, each cooling vane 78 projects out from the turbine nozzle inner platform 86 along a span line of the respective cooling vane 78 to its distal vane end 152. This distal vane end 152 of FIG. 3 is (e.g., completely) radially spaced from the structure septum 76 by a gap; e.g., an air gap, an open volume, etc. Each cooling vane 78 may thereby be cantilevered from the turbine nozzle inner platform 86, where the distal vane

end 152 of each cooling vane 78 may be structurally unsupported. With this arrangement, each cooling vane 78 may extend substantially radially across the cooling cavity 136 towards the structure septum 76 and its outer surface 134.

[0066] The cooling vanes 78 are located between some or all of the cooling apertures 138 and the cooling cavity outlet 150. The cooling vanes 78 may also or alternatively be axially offset from the turbine vanes 118; e.g., the cooling vane array may not axially overlap the turbine vane array. The cooling vanes 78 of FIG. 3, for example, are disposed approximately at or near the cooling cavity outlet 150. More particularly, the cooling vanes 78 of FIG. 3 are disposed at (or may be slightly spaced forward from) the inner platform upstream end 90. With this arrangement, the cooling vanes 78 may be configured to condition (e.g., impart swirl to) cooling air directed out of the cooling cavity 136 into the core flowpath 28 and its combustion chamber 54.

[0067] During turbine engine operation, some of the compressed core air (e.g., cooling air) is directed from the diffuser plenum 60 through the ports 130 into the feed cavity 128. The cooling apertures 138 direct the cooling air from the feed cavity 128 into the cooling cavity 136. Each cooling aperture 138, for example, directs a stream (e.g., a jet) of the cooling air received from the feed cavity 128 across the cooling cavity 136 to impinge against the turbine nozzle inner platform 86. The stream of cooling air may also or alternatively coalesce with other streams of the cooling air to form a blanket of cooling air. This blanket of cooling air may flow along/wash over the inner surface of the turbine nozzle inner platform 86 to film cool the turbine nozzle inner platform 86. Such impingement cooling and/or film cooling of the turbine nozzle inner platform 86 may facilitate cooling of the turbine vanes 118 by drawing heat energy out of the turbine vanes 118 into the turbine nozzle inner platform 86 for convection into the cooling air. Additional heat energy may also be drawn out of the turbine vanes 118 through the turbine nozzle inner platform 86 and into the cooling vanes 78 for additional convection into the cooling air. The cooling structure 70 is thereby operable to cool the turbine nozzle 68 and its turbine vanes 118 during turbine engine operation. Cooling the turbine nozzle 68 and its turbine vanes 118 reduces an operating temperature of the turbine vanes 118, which may reduce thermal erosion and/or degradation of the turbine vanes 118.

[0068] In some embodiments, referring to FIG. 6, each cooling vane 78 may be configured as a cambered cooling vane. Each cooling vane 78, for example, may extend longitudinally along a curved mean line—a camber line 154—of the respective cooling vane 78 between a leading edge 156 of the respective cooling vane 78 and a trailing edge 158 of the respective cooling vane 78. In other embodiments, referring to FIG. 7, one, some or all of the cooling vanes 78 may alternatively extend longitudinally along a straight mean line—a chord line 160—of the respective cooling vane 78 between its leading edge 156 and its trailing edge 158.

[0069] In some embodiments, referring to FIG. 5, the turbine nozzle 68 and its turbine vanes 118 may be configured to swirl the combustion products in a first circumferential direction about the axis 22. The cooling structure 70 and its cooling vane 78 may also be configured to swirl the cooling air in the first circumferential direction about the axis 22.

[0070] In some embodiments, referring to FIG. 3, one, some or all of the cooling vanes 78 may each project radially into the cooling cavity 136. In other embodiments, referring to FIG. 8, one, some or all of the cooling vanes 78 may alternatively (or also) project axially into the cooling cavity 136 and/or its cooling cavity outlet 150.

[0071] Referring to FIG. 2, at least a portion (or an entirety) of the stationary structure 38 may be formed as a monolithic body 162; see also FIG. 1. At least the stationary structure members 52, 62, 64, 66, 68 and 70 of FIG. 2, for example, are included in the monolithic body 162. Herein, the term “monolithic” may describe an apparatus which is formed as a single, unitary body. The stationary structure members 52, 62, 64, 66, 68 and 70, for example, may be additively manufactured, cast, machined and/or otherwise formed together as an integral, unitary body. By contrast, a non-monolithic body may include multiple parts which are discretely formed from one another, where those parts are subsequently mechanically fastened and/or otherwise attached to one another.

[0072] The turbine engine 20 is described above as a single spool, radial-flow turbojet gas turbine engine for ease of description. The present disclosure, however, is not limited to such an exemplary turbine engine. The turbine engine 20, for example, may alternatively be configured as an axial flow gas turbine engine. The turbine engine 20 may be configured as a direct drive gas turbine engine. The turbine engine 20 may alternatively include a geartrain that connects one or more rotors together such that the rotors rotate at different speeds. The turbine engine 20 may be configured with a single spool (e.g., see FIG. 1), two spools, or with more than two spools. The turbine engine 20 may be configured as a turbofan engine, a turbojet engine, a propfan engine, a pusher fan engine or any other type of turbine engine. In addition, while the turbine engine 20 is described above with an exemplary reverse flow annular combustor, the turbine engine 20 may also or alternatively include any other type/configuration of annular, tubular (e.g., CAN), axial flow and/or reverse flow combustor. The present disclosure therefore is not limited to any particular types or configurations of turbine engines.

[0073] While various embodiments of the present disclosure have been described, it will be apparent to those of ordinary skill in the art that many more embodiments and implementations are possible within the scope of the disclosure. For example, the present disclosure as described herein includes several aspects and embodiments that include particular features. Although these features may be described individually, it is within the scope of the present disclosure that some or all of these features may be combined with any one of the aspects and remain within the scope of the disclosure. Accordingly, the present disclosure is not to be restricted except in light of the attached claims and their equivalents.

What is claimed is:

1. An assembly for a turbine engine, comprising:

a nozzle structure including a first platform, a second platform and a plurality of nozzle vanes arranged circumferentially about an axis, the first platform forming a first boundary of a flowpath through the nozzle structure, the second platform forming a second boundary of the flowpath, and the plurality of nozzle vanes extending radially across the flowpath from the first platform to the second platform;

a septum axially and circumferentially overlapping the first platform with a cooling cavity formed by and radially between the septum and the first platform, the septum comprising a plurality of cooling apertures aligned with the plurality of nozzle vanes, each of the plurality of cooling apertures extending radially through the septum to the cooling cavity, and the cooling cavity comprising a cavity outlet fluidly coupled to the flowpath; and

a plurality of cooling vanes arranged circumferentially about the axis and projecting from the first platform into the cooling cavity, the plurality of cooling vanes located between the plurality of cooling apertures and the cavity outlet along the cooling cavity.

2. The assembly of claim 1, wherein the cavity outlet is located upstream of the first platform along the flowpath.

3. The assembly of claim 1, wherein each of the plurality of cooling apertures is configured to direct a stream of air across the cooling cavity against the first platform.

4. The assembly of claim 1, wherein the plurality of cooling apertures are axially aligned along the axis and arranged circumferentially about the axis in an annular array.

5. The assembly of claim 1, wherein the plurality of nozzle vanes comprise a first nozzle vane; and

the plurality of cooling apertures comprises a first cooling aperture, and the first cooling aperture is axially and circumferentially aligned with the first nozzle vane.

6. The assembly of claim 1, wherein the plurality of nozzle vanes include a first nozzle vane and a second nozzle vane that circumferentially neighbors the first nozzle vane with a channel formed by and extending circumferentially between the first nozzle vane and the second nozzle vane;

a first set of the plurality of cooling apertures are axially and circumferentially aligned with the first nozzle vane;

a second set of the plurality of cooling apertures are axially and circumferentially aligned with the second nozzle vane; and

a section of the septum is non-perforated, the section of the septum extends circumferentially between the first set of the plurality of cooling apertures and the second set of the plurality of cooling apertures, and the section of septum axially overlaps at least a major portion of the channel.

7. The assembly of claim 1, wherein

the plurality of nozzle vanes comprise a first nozzle vane, and the first nozzle vane extends longitudinally between a leading edge and a trailing edge; and

a first set of the plurality of cooling apertures are axially and circumferentially aligned with the first nozzle vane, and a density of cooling apertures in the first set of the plurality of cooling apertures is greater in an area aligned with the trailing edge than in an area aligned with the leading edge.

8. The assembly of claim 1, wherein

the plurality of cooling vanes comprise a first cooling vane; and

the first cooling vane projects radially and/or axially from the first platform to an unsupported distal end of the first cooling vane.

9. The assembly of claim 1, wherein the plurality of cooling vanes are axially offset from the plurality of nozzle vanes.

10. The assembly of claim 1, wherein the plurality of cooling vanes comprise a first cooling vane; and the first cooling vane comprises a cambered cooling vane.
11. The assembly of claim 1, wherein the plurality of nozzle vanes are configured to swirl combustion products in a circumferential direction about the axis; and the plurality of cooling vanes are configured to swirl air in the circumferential direction about the axis.
12. The assembly of claim 1, further comprising: a baffle axially and circumferentially overlapping the septum with a feed cavity formed by and radially between the baffle and the septum; and the septum radially between the baffle and the first platform with the plurality of cooling apertures fluidly coupling the feed cavity to the cooling cavity.
13. The assembly of claim 12, further comprising: a turbine wall; and an intermediate structure extending between a downstream end of the first platform and an upstream end of the turbine wall; the septum extending axially to the intermediate structure; and the baffle extending axially to the intermediate structure with one or more ports formed through the baffle adjacent the intermediate structure.
14. The assembly of claim 1, further comprising: a combustor wall radially between and bordering a plenum and a combustion chamber; a downstream end of the combustor wall axially spaced from an upstream end of the first platform to form the cavity outlet.
15. The assembly of claim 1, further comprising: a combustor disposed in a plenum and comprising a combustion chamber; the nozzle structure arranged at an outlet from the combustion chamber; and the plurality of cooling aperture configured to receive air from the plenum to direct across the cooling cavity onto the first platform.
16. The assembly of claim 1, further comprising a monolithic body that includes the nozzle structure, the septum and the plurality of cooling vanes.
17. The assembly of claim 1, wherein the first platform is an inner platform which circumscribes the septum and the plurality of cooling vanes; and the second platform is an outer platform which circumscribes the inner platform.

18. An assembly for a turbine engine, comprising: a combustor arranged in a plenum and comprising a combustion chamber; a nozzle structure arranged at an outlet from the combustion chamber, the nozzle structure including a first platform, a second platform and a plurality of nozzle vanes arranged circumferentially about an axis, and the plurality of nozzle vanes extending radially across a flowpath from the first platform to the second platform; a septum extending axially and circumferentially along the first platform with a cooling cavity formed by and radially between the septum and the first platform, the septum comprising a plurality of cooling apertures aligned with the plurality of nozzle vanes, and each of the plurality of cooling apertures extending radially through the septum from a feed cavity to the cooling cavity; and a baffle extending axially and circumferentially along the septum with the feed cavity formed by and radially between the baffle and the septum, the baffle comprising a plurality of ports extending radially through the baffle from the plenum to the feed cavity.
19. The assembly of claim 18, further comprising a plurality of cooling elements connected to the first platform and projecting partially into the cooling cavity.
20. An assembly for a turbine engine, comprising: a combustor arranged in a plenum and comprising a combustion chamber; a nozzle structure arranged at an outlet from the combustion chamber, the nozzle structure including a first platform, a second platform and a plurality of nozzle vanes arranged circumferentially about an axis, the plurality of nozzle vanes extending radially across a flowpath from the first platform to the second platform, the plurality of nozzle vanes comprising a first nozzle vane, and the first nozzle vane extending longitudinally between a leading edge and a trailing edge; and a septum extending axially and circumferentially along the first platform with a cooling cavity formed by and radially between the septum and the first platform, the septum comprising a plurality of cooling apertures extending radially through the septum from a feed cavity to the cooling cavity; a first set of the plurality of cooling apertures are axially and circumferentially aligned with the first nozzle vane, wherein a density of cooling apertures in the first set of the plurality of cooling apertures is greater in an area aligned with the trailing edge than in an area aligned with the leading edge.

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