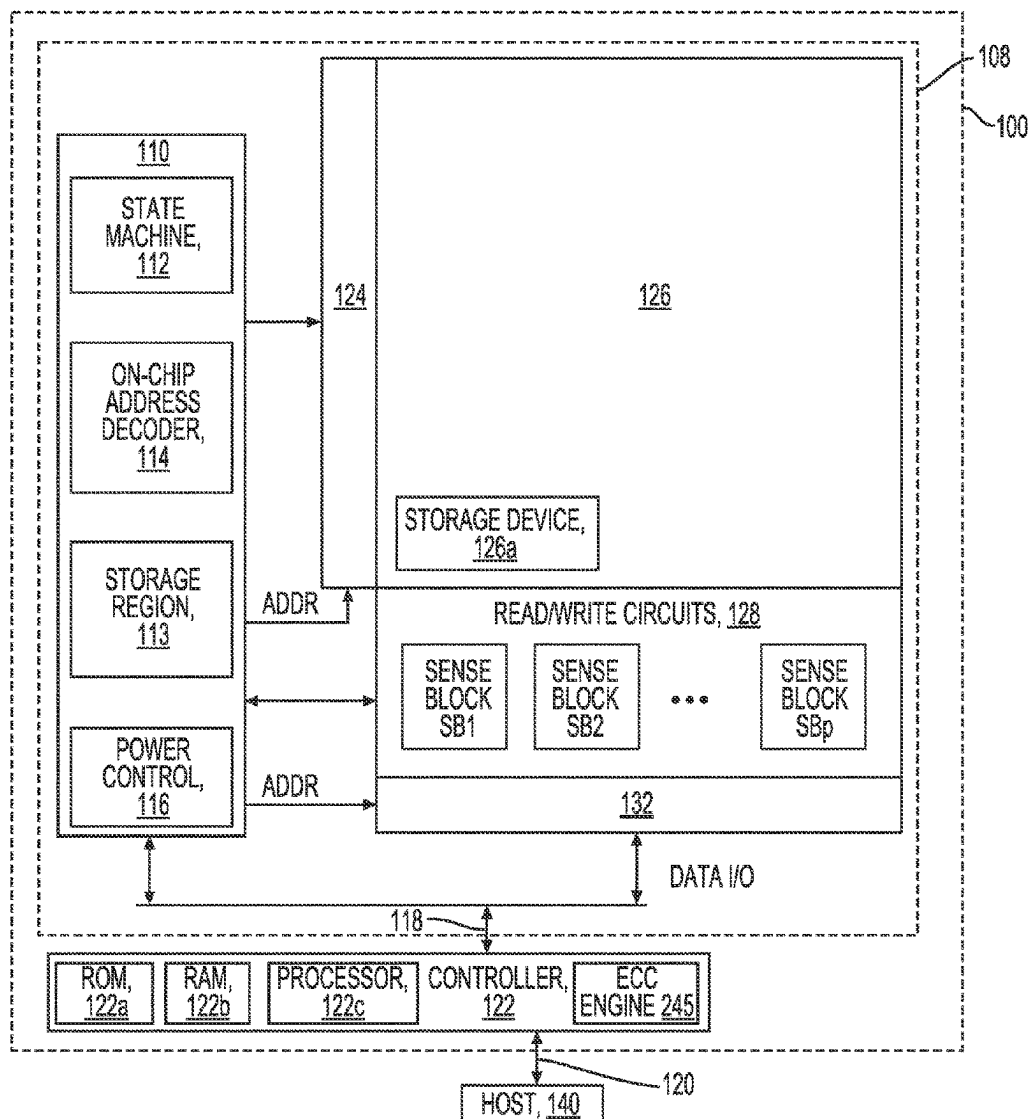


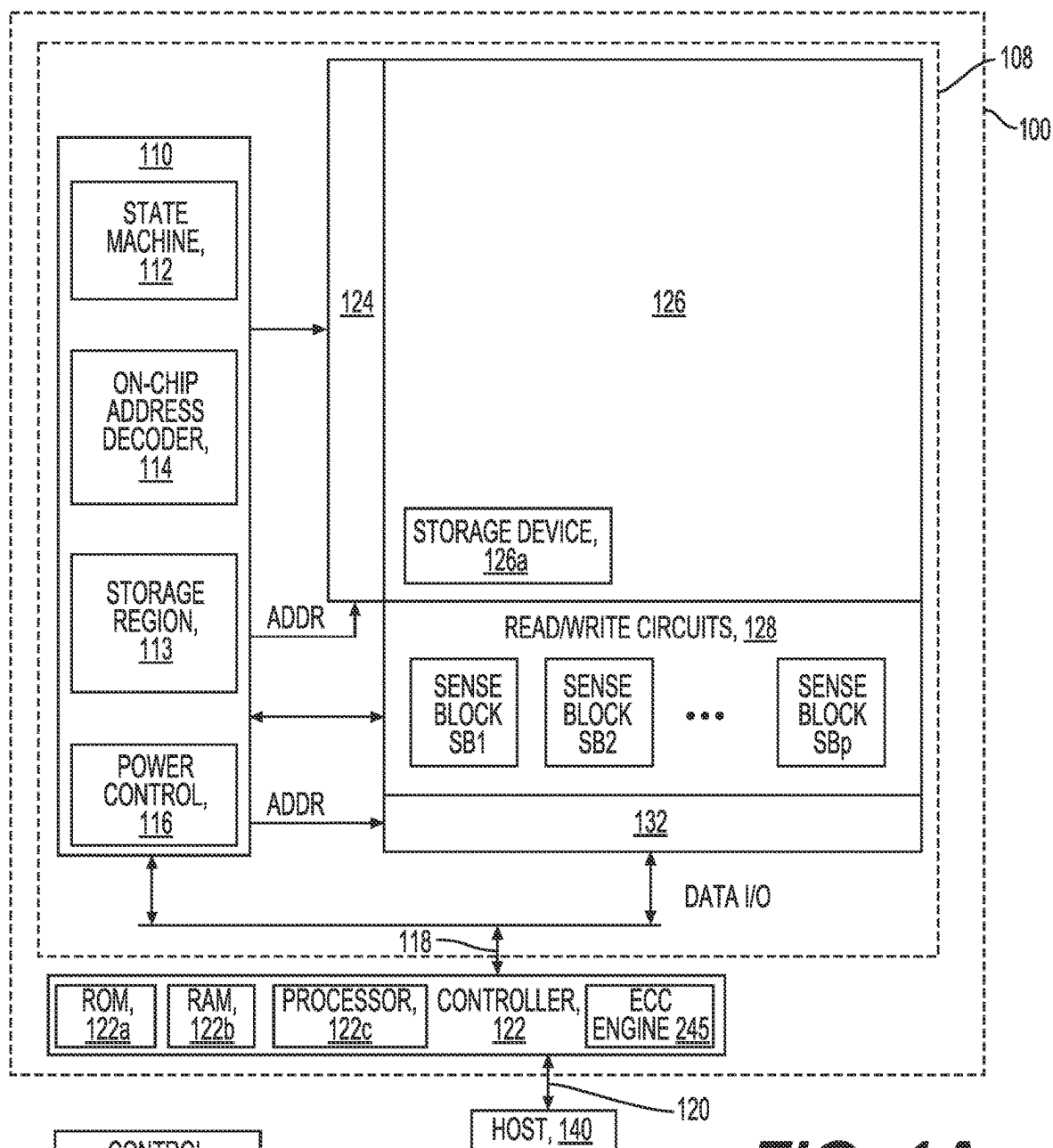


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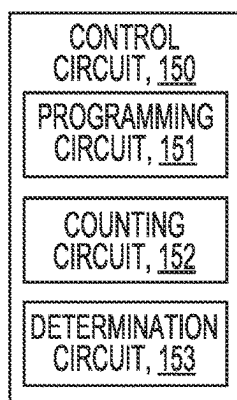
(19) **United States**(12) **Patent Application Publication** (10) **Pub. No.: US 2025/0259683 A1**  
(43) **Pub. Date: Aug. 14, 2025**(54) **ERASE BIAS SCHEME TO LOWER VERAMAX AND NAND CHIP-SIZE SHRINK**(52) **U.S. Cl.**  
CPC ..... *G11C 16/16* (2013.01); *G11C 16/08* (2013.01); *G11C 16/24* (2013.01)(71) Applicant: **Western Digital Technologies, Inc.**,  
San Jose, CA (US)(72) Inventors: **Mohan Dunga**, Santa Clara, CA (US);  
**Qinghua Zhao**, San Carlos, CA (US);  
**Sudarshan Narayanan**, San Jose, CA (US)(57) **ABSTRACT**

Embodiments disclosed herein are directed to a memory device, comprising a substrate including a word line switch well region; a non-volatile memory array including a plurality of memory strings of non-volatile storage elements arranged into rows and columns over the word line switch well region; a plurality of word lines, each word line is coupled to one or more rows of non-volatile storage elements; and control circuitry in communication with the non-volatile memory array. The control circuitry is configured to apply a negative voltage to the word line switch well region.

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*G11C 16/16* (2006.01)  
*G11C 16/08* (2006.01)  
*G11C 16/24* (2006.01)

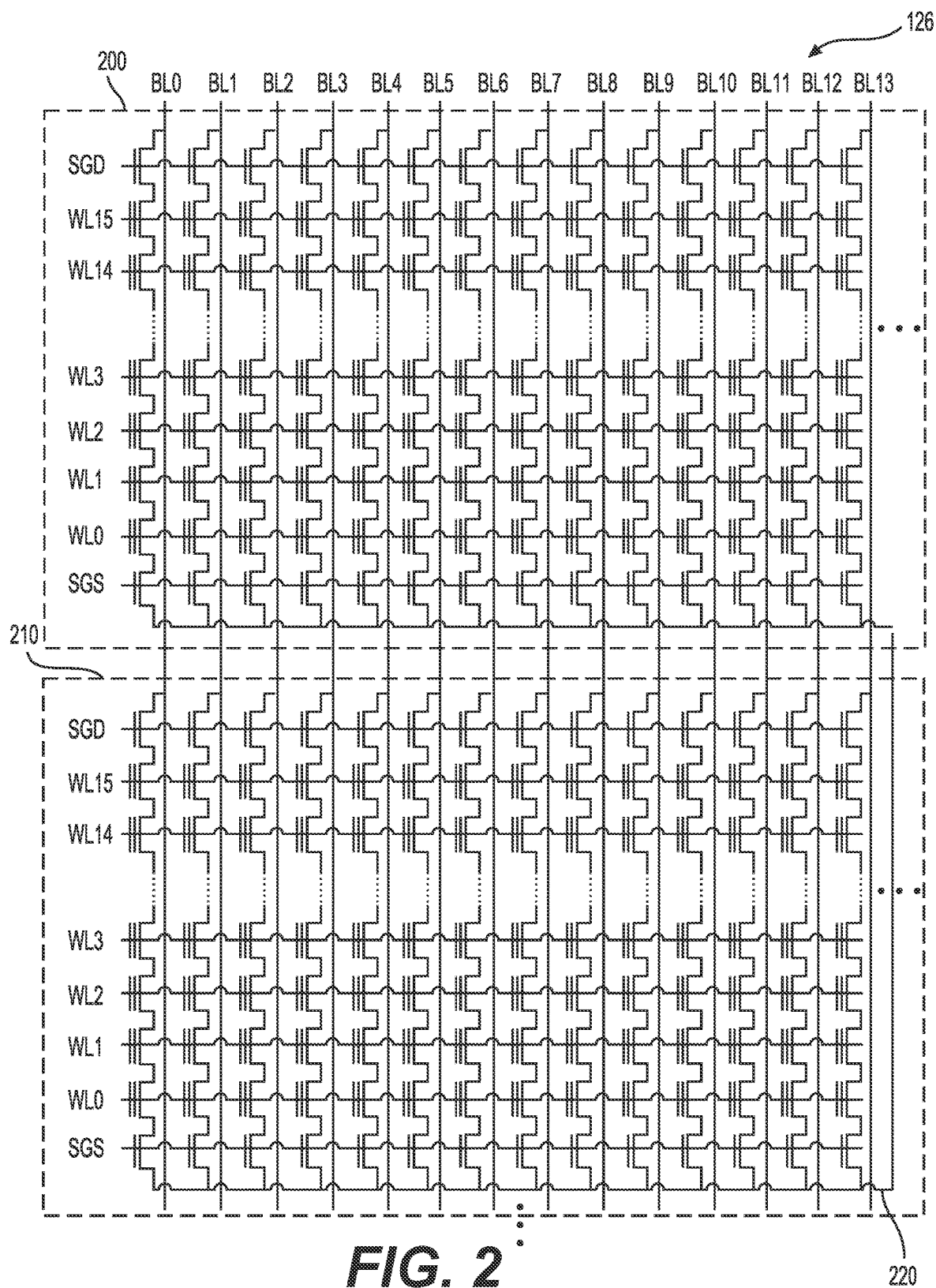


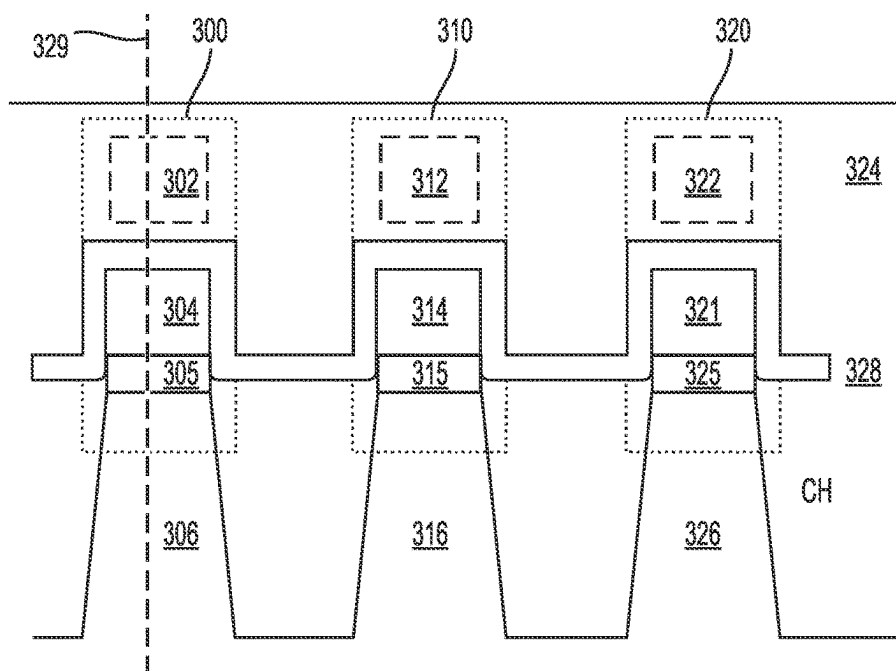
**FIG. 1A**



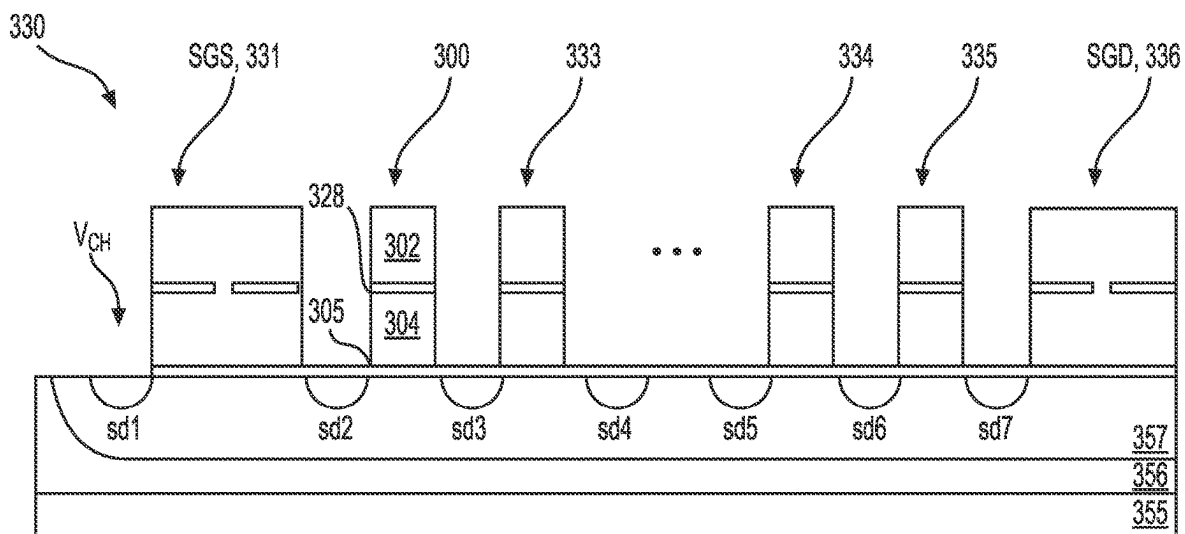
**FIG. 1B**

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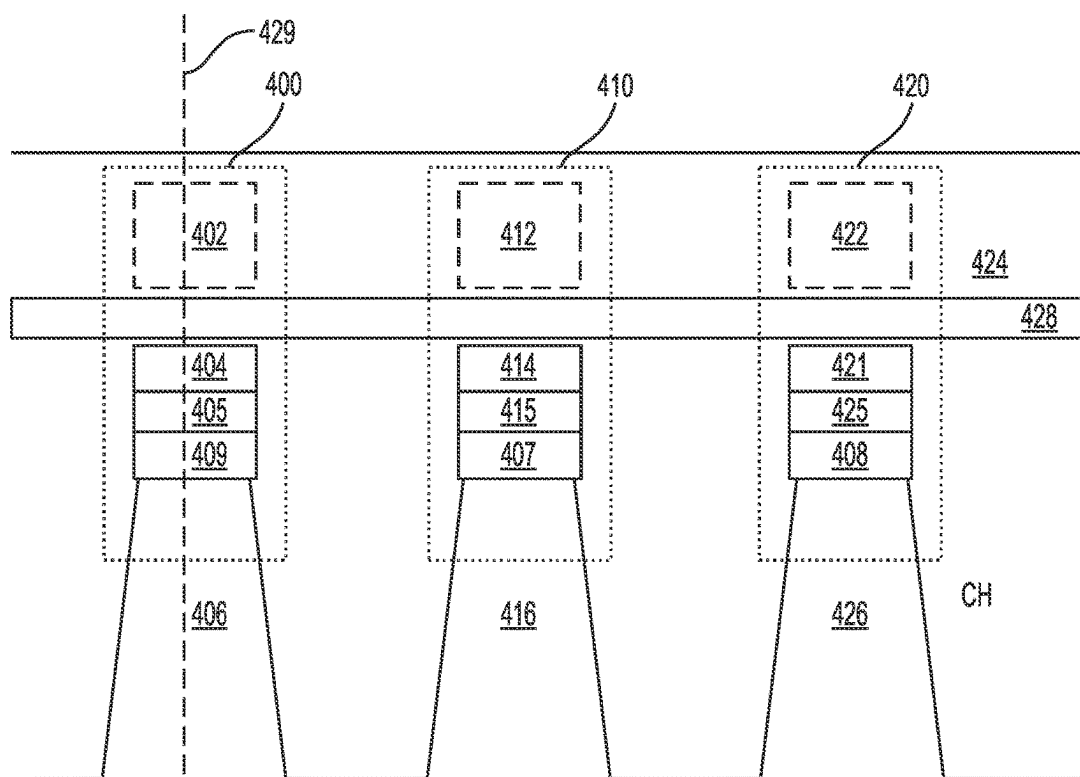




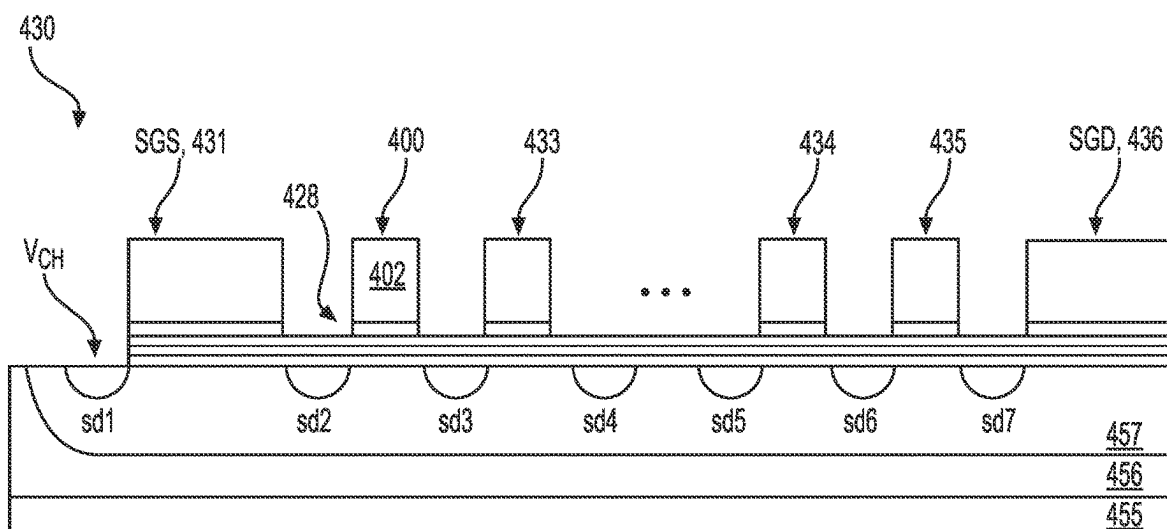
**FIG. 3A**



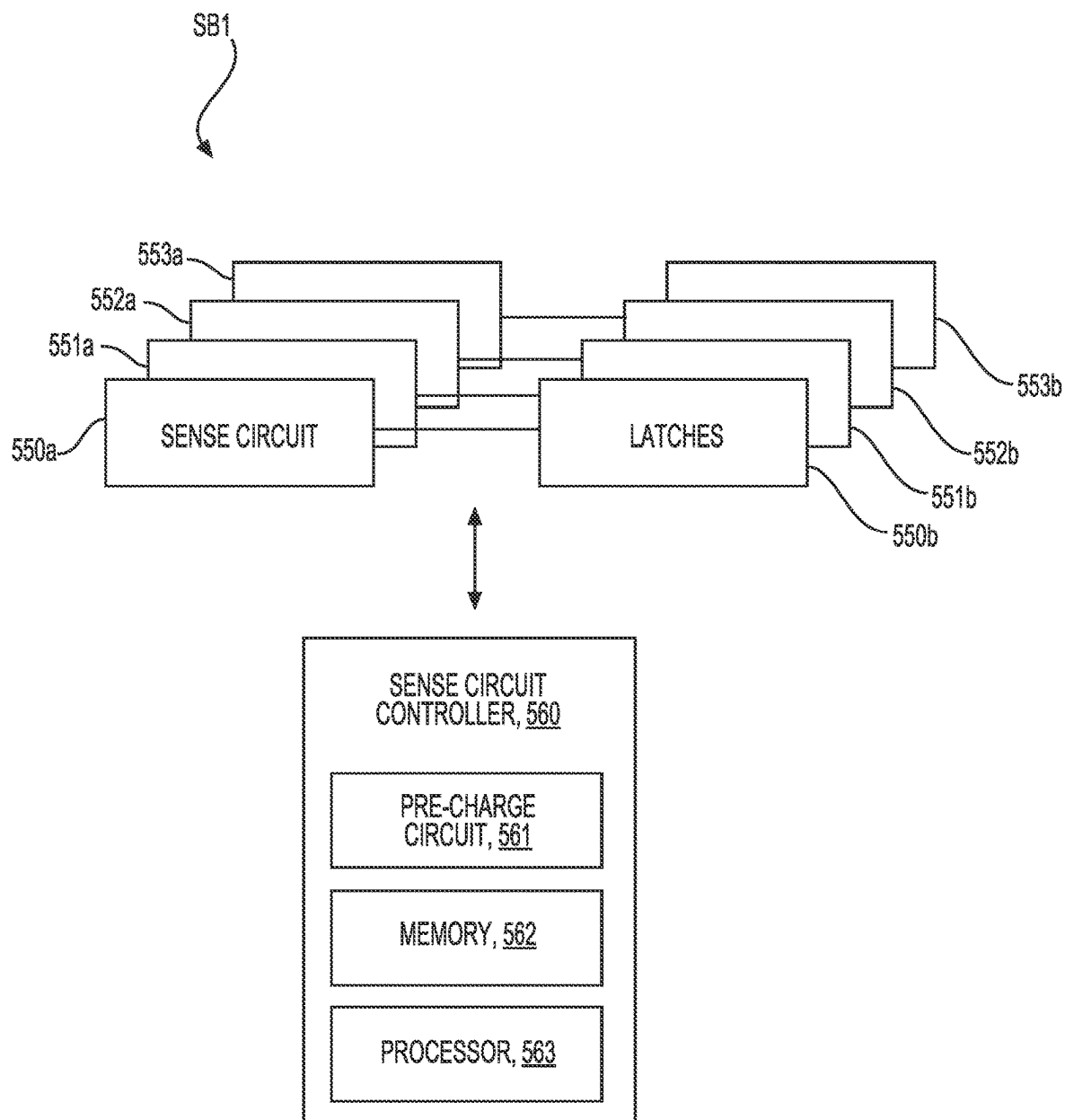
**FIG. 3B**



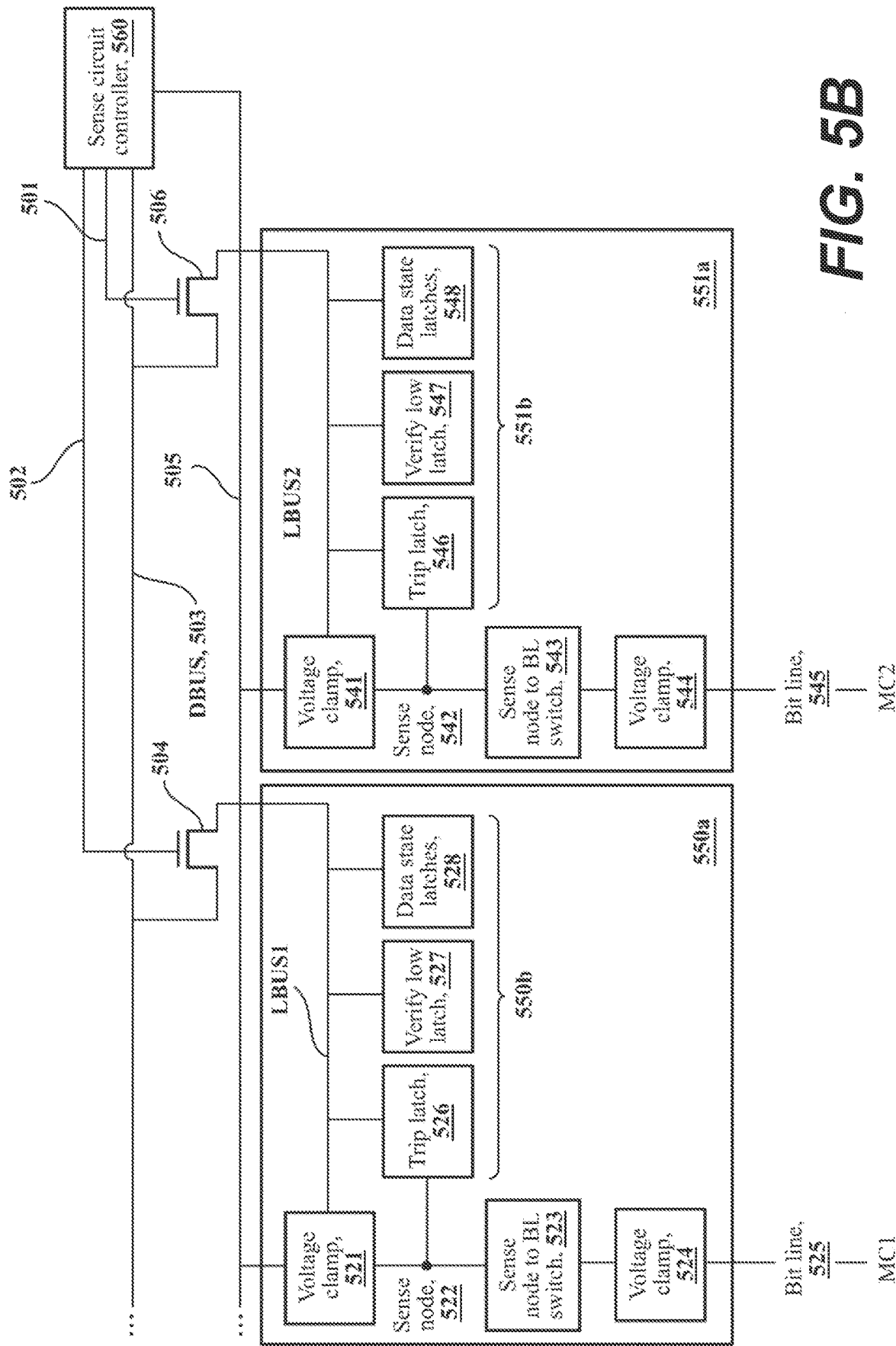
**FIG. 4A**



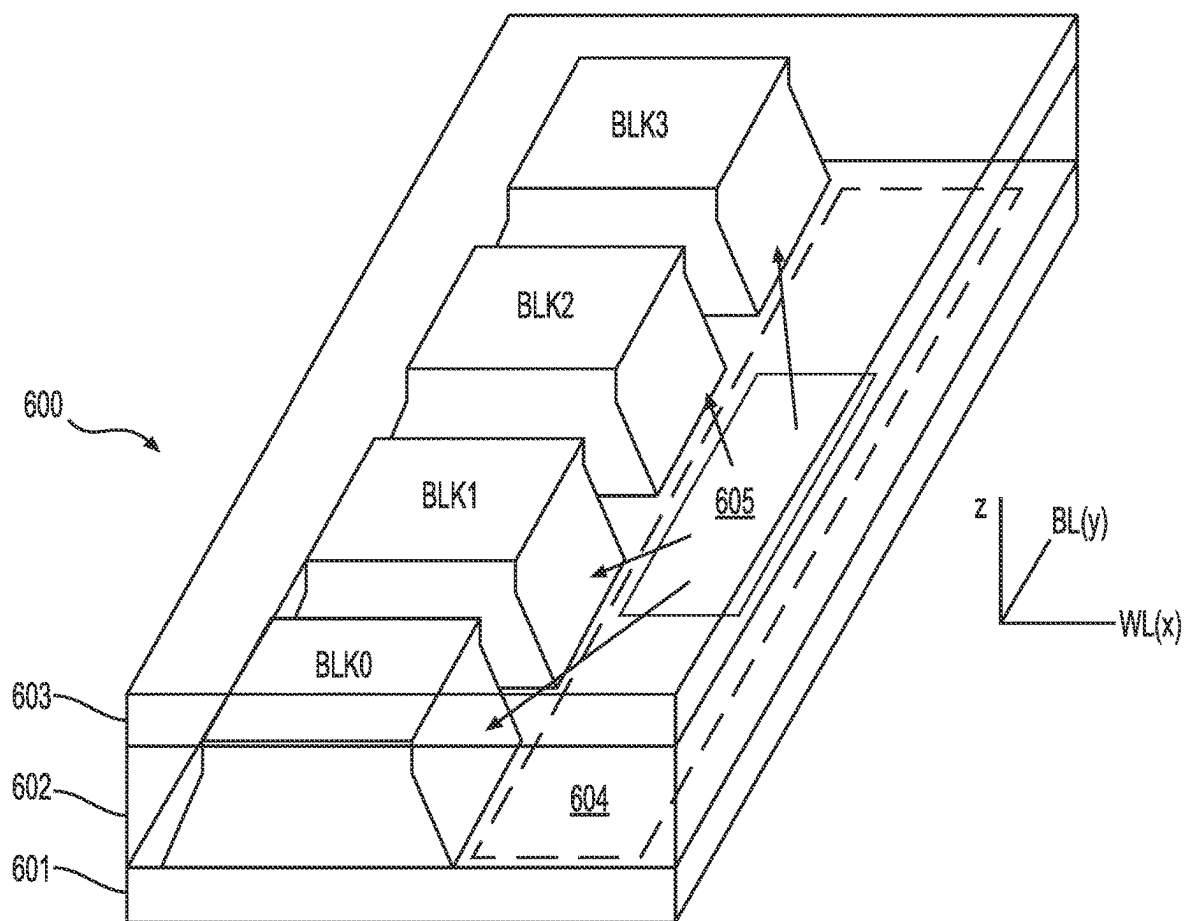
**FIG. 4B**



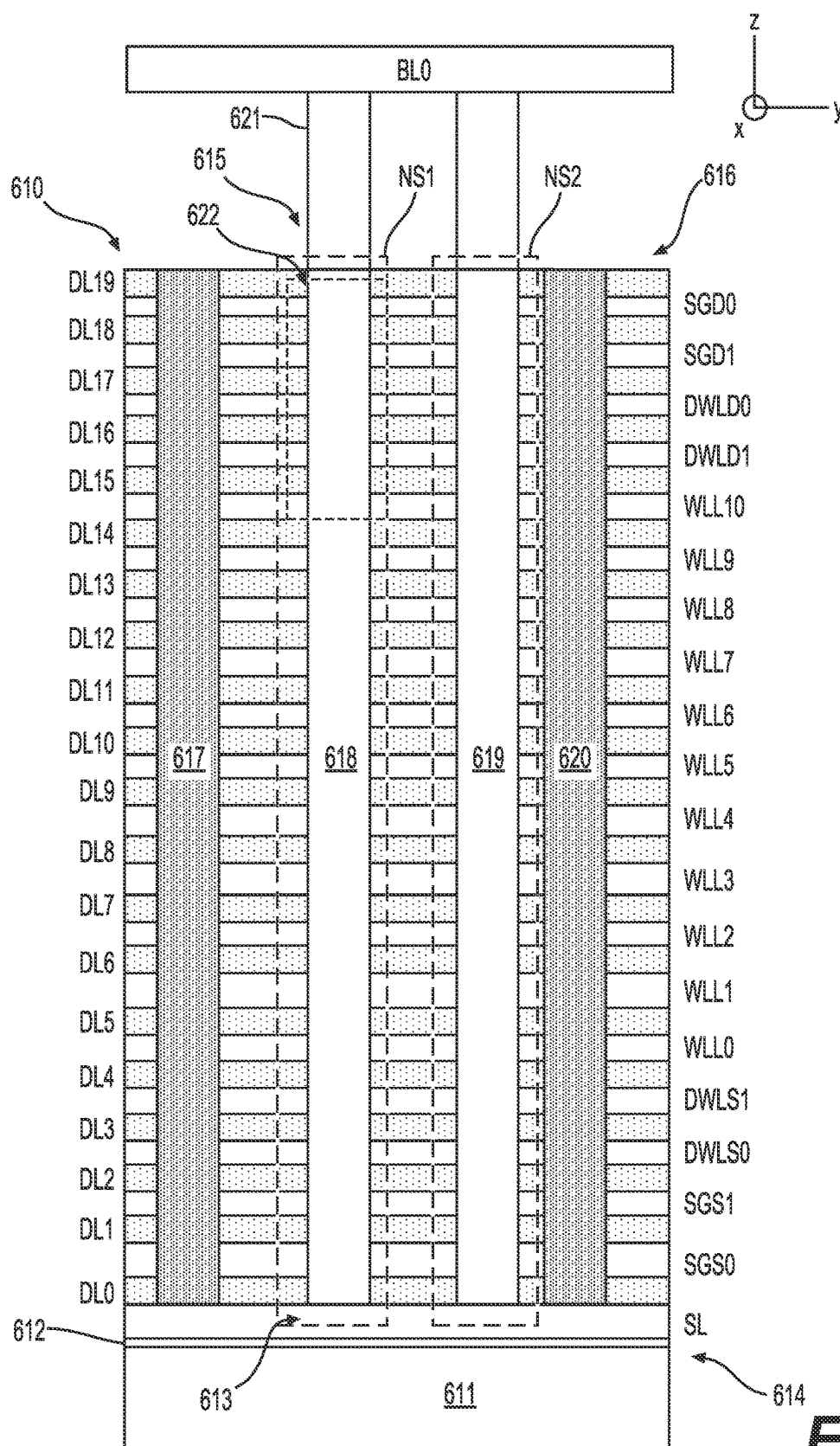
**FIG. 5A**

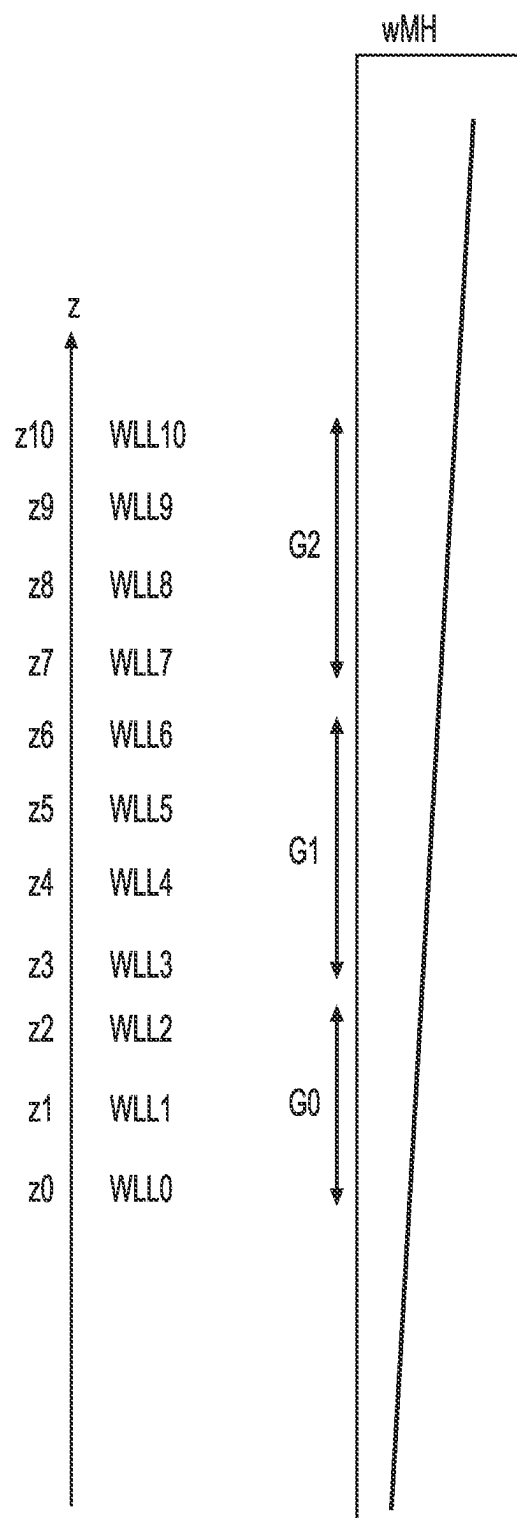


**FIG. 5B**

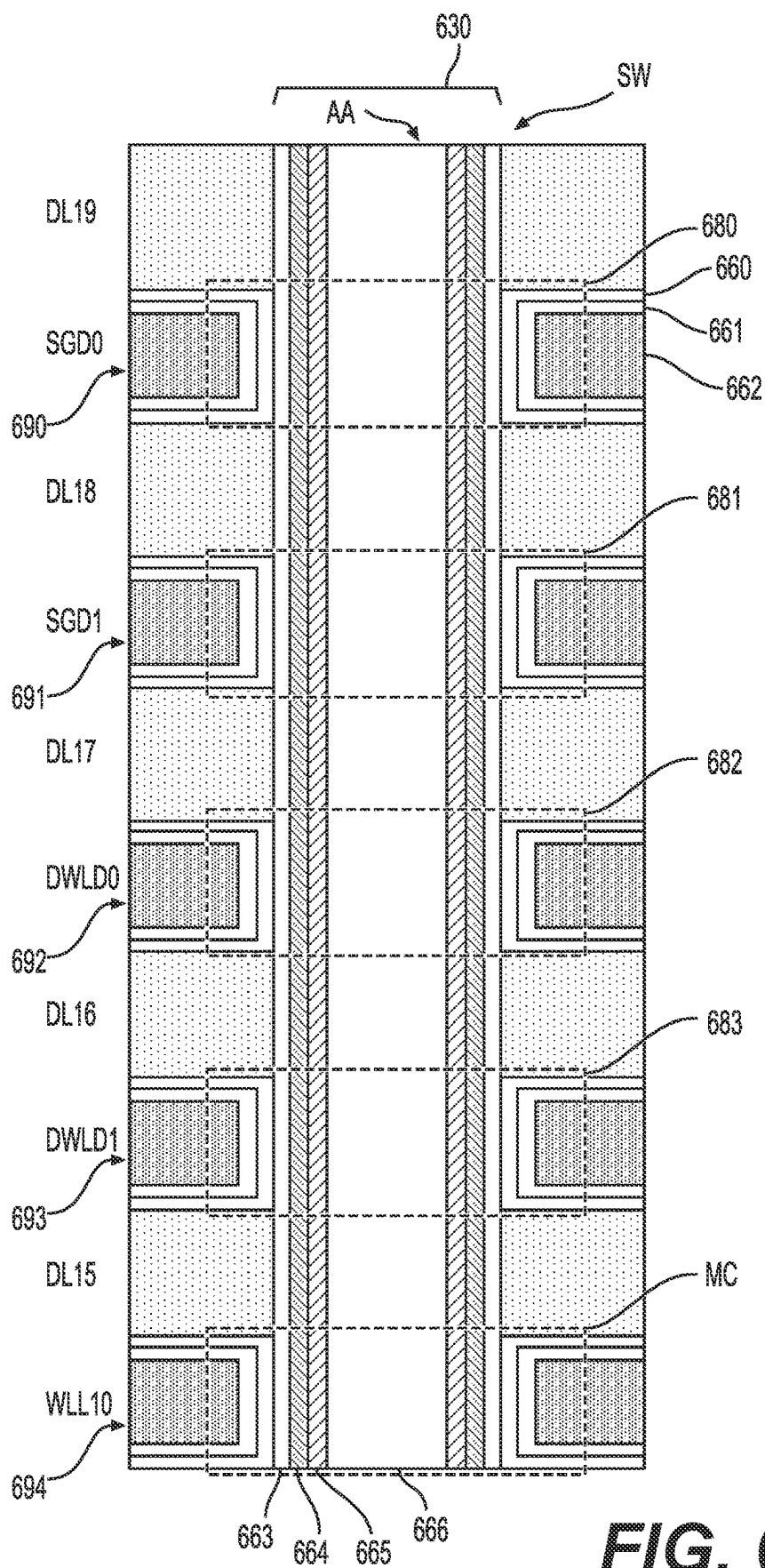
**FIG. 6A**



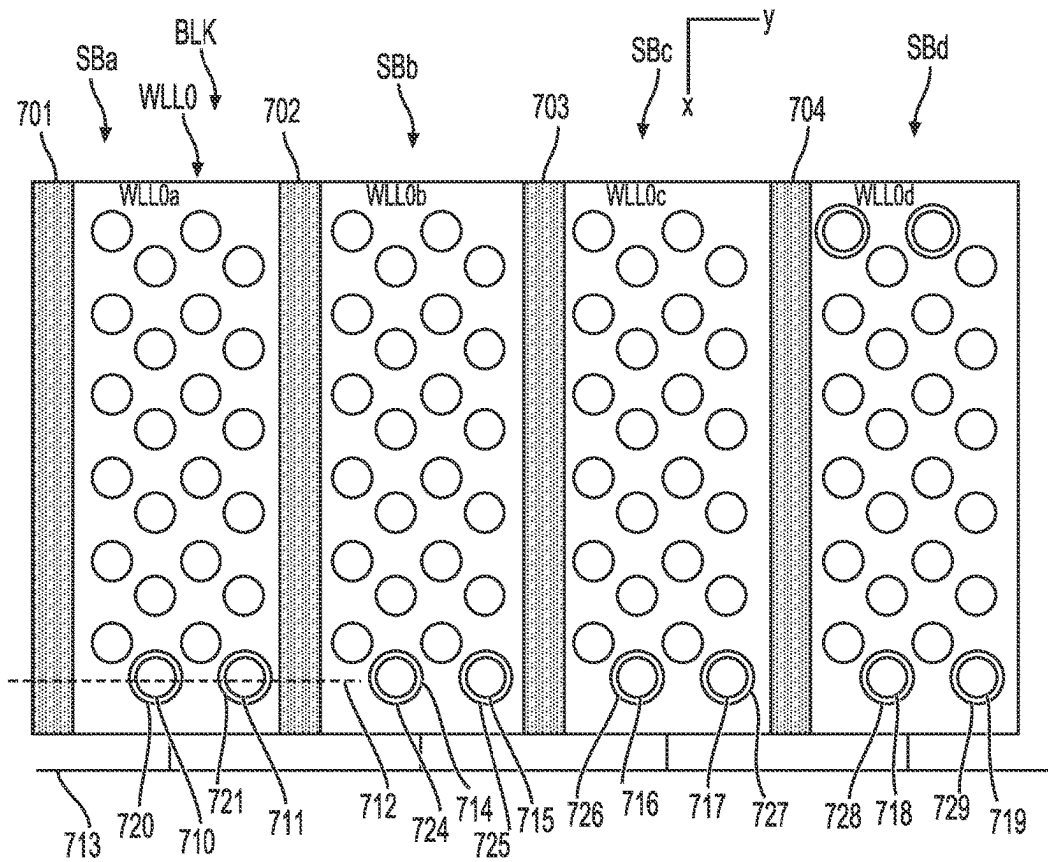




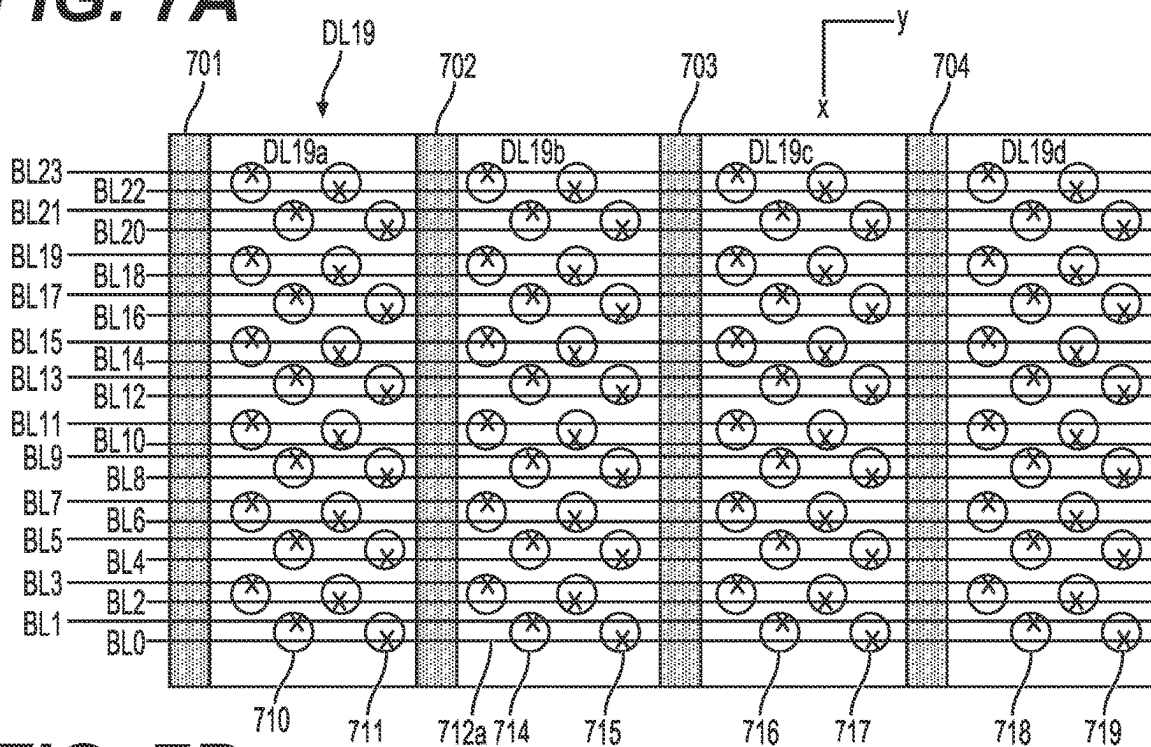
**FIG. 6C**



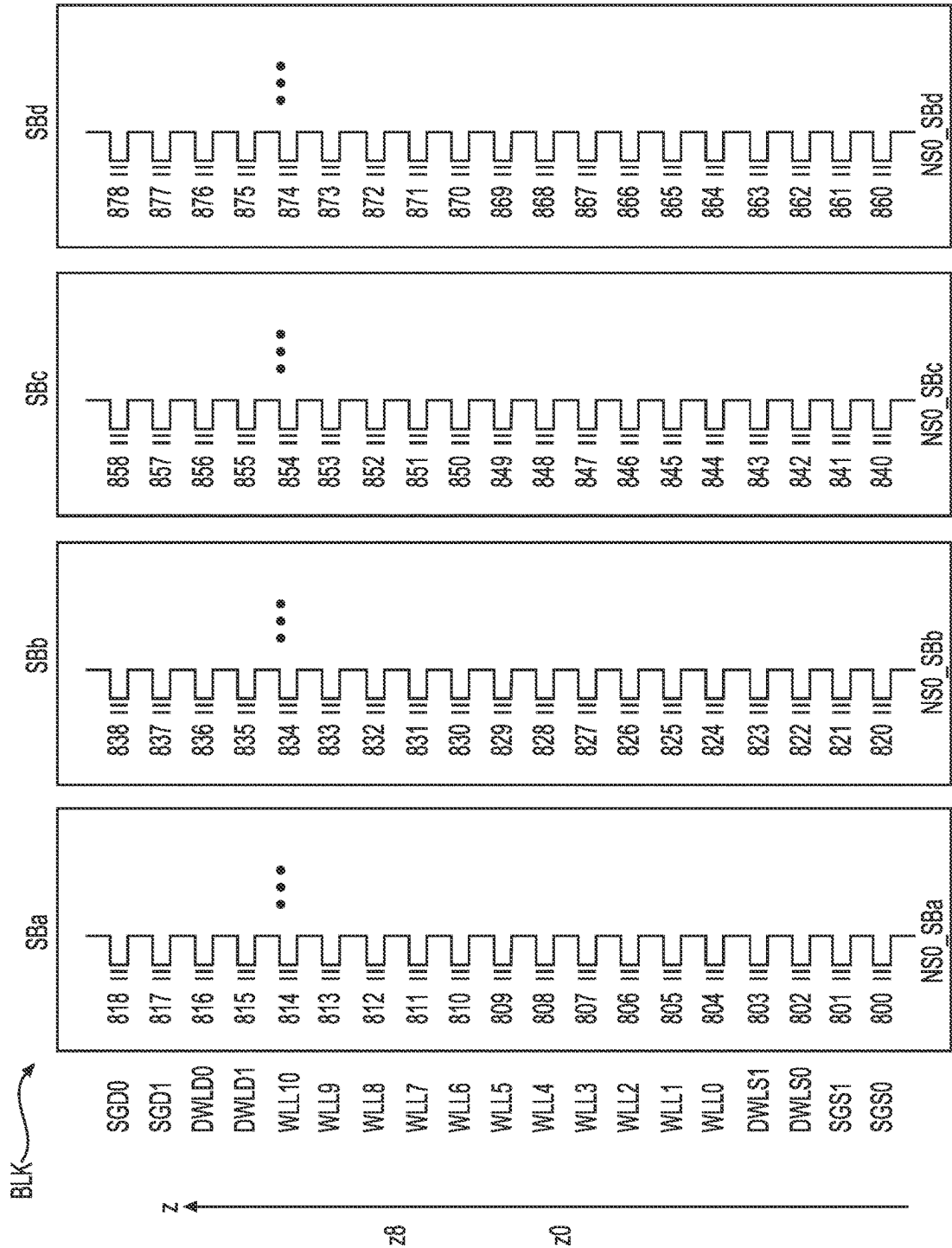
**FIG. 6D**



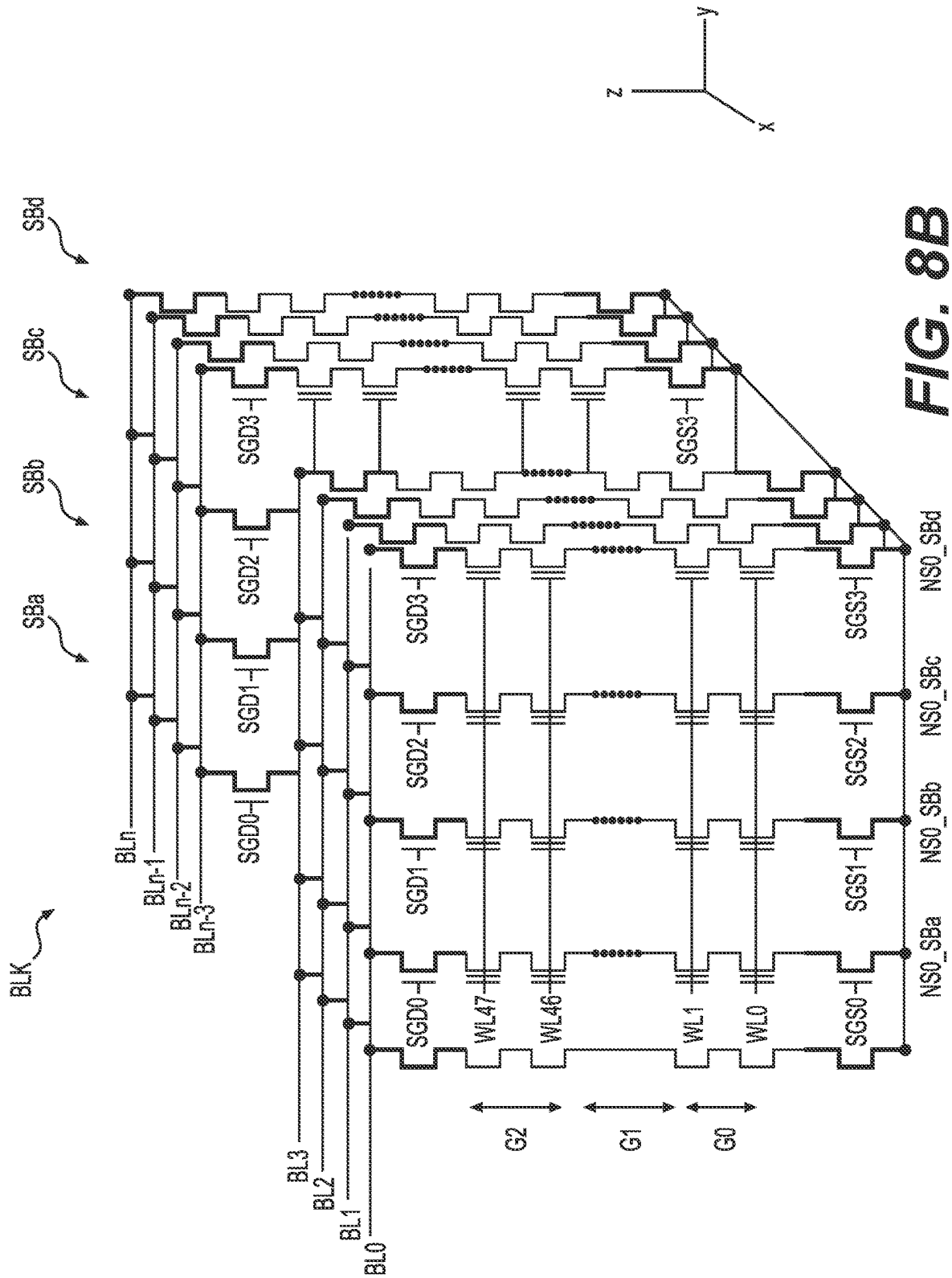
**FIG. 7A**



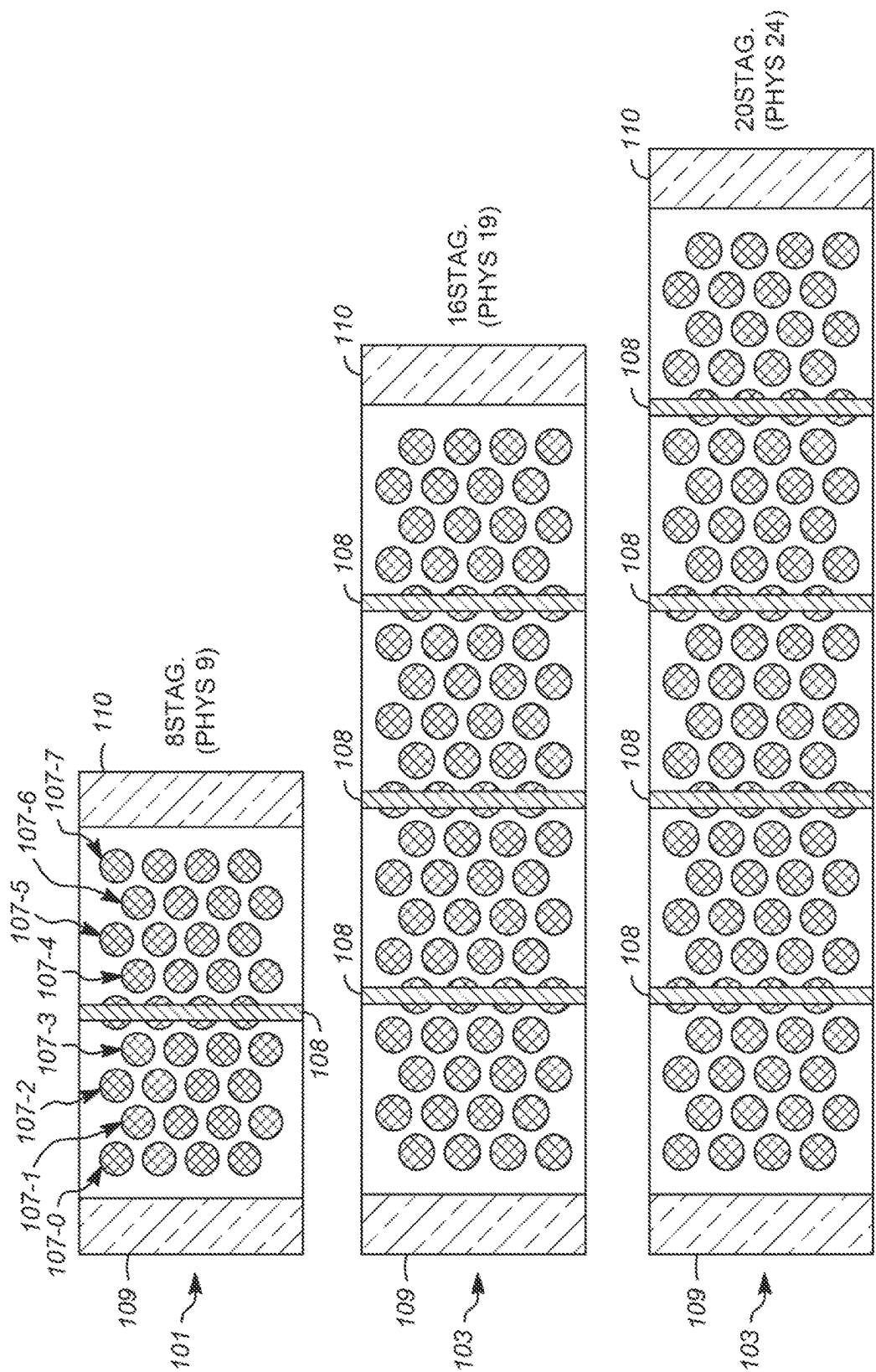
**FIG. 7B**



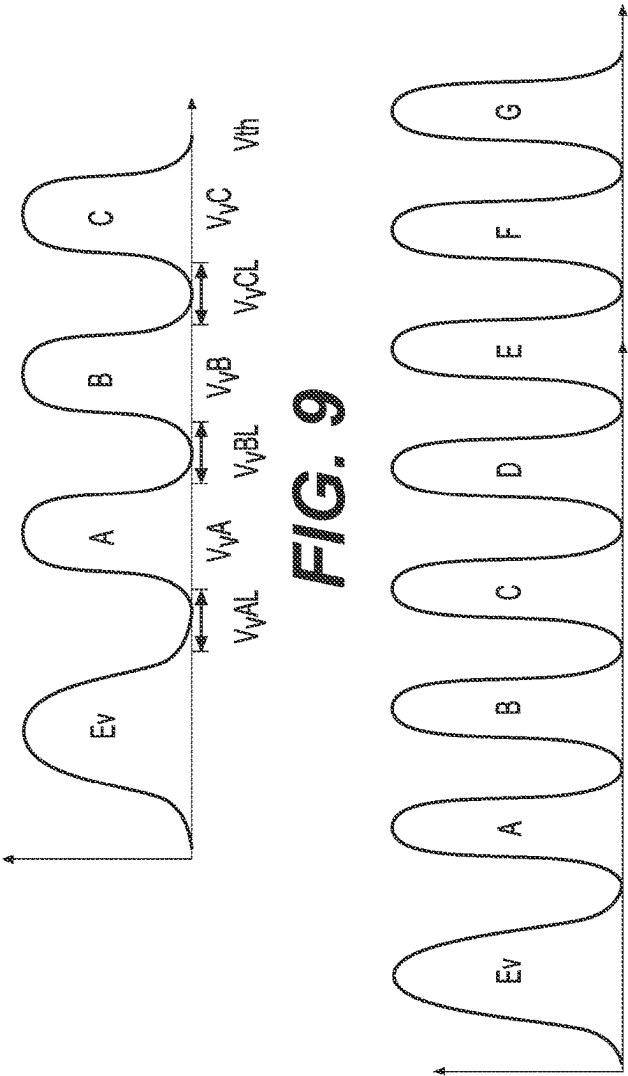
**FIG. 8A**



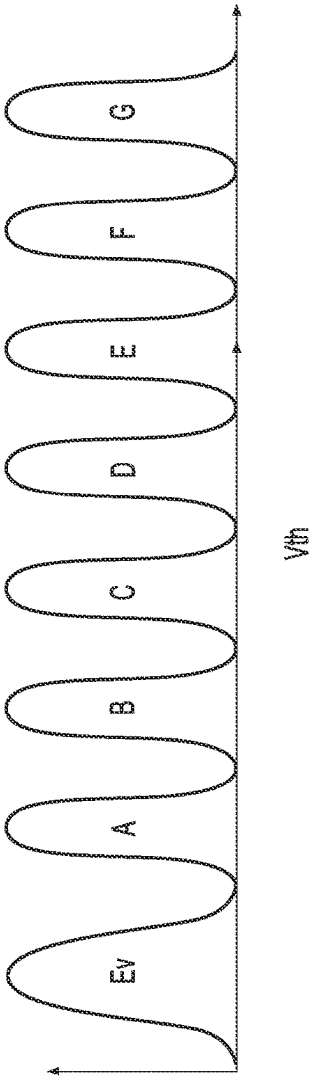
**FIG. 8B**



**FIG. 8C**

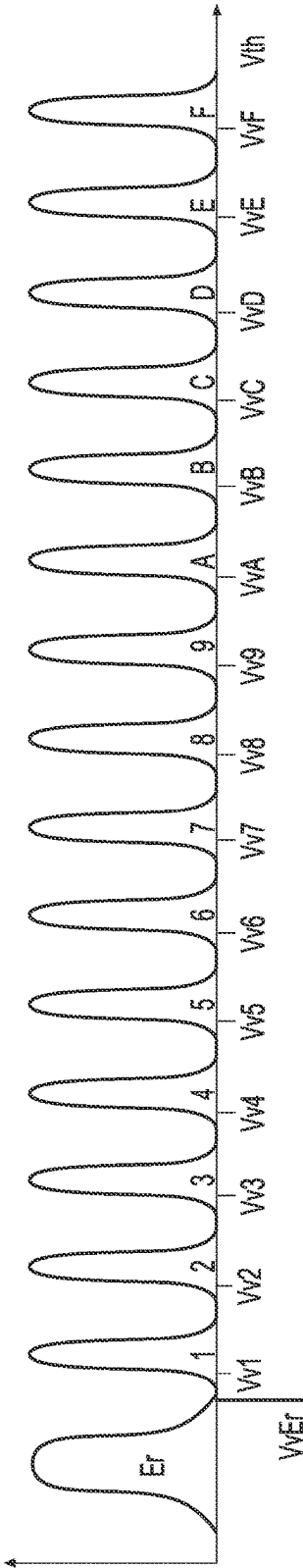


**FIG. 9**



V<sub>th</sub>

**FIG. 10**



**FIG. 11**



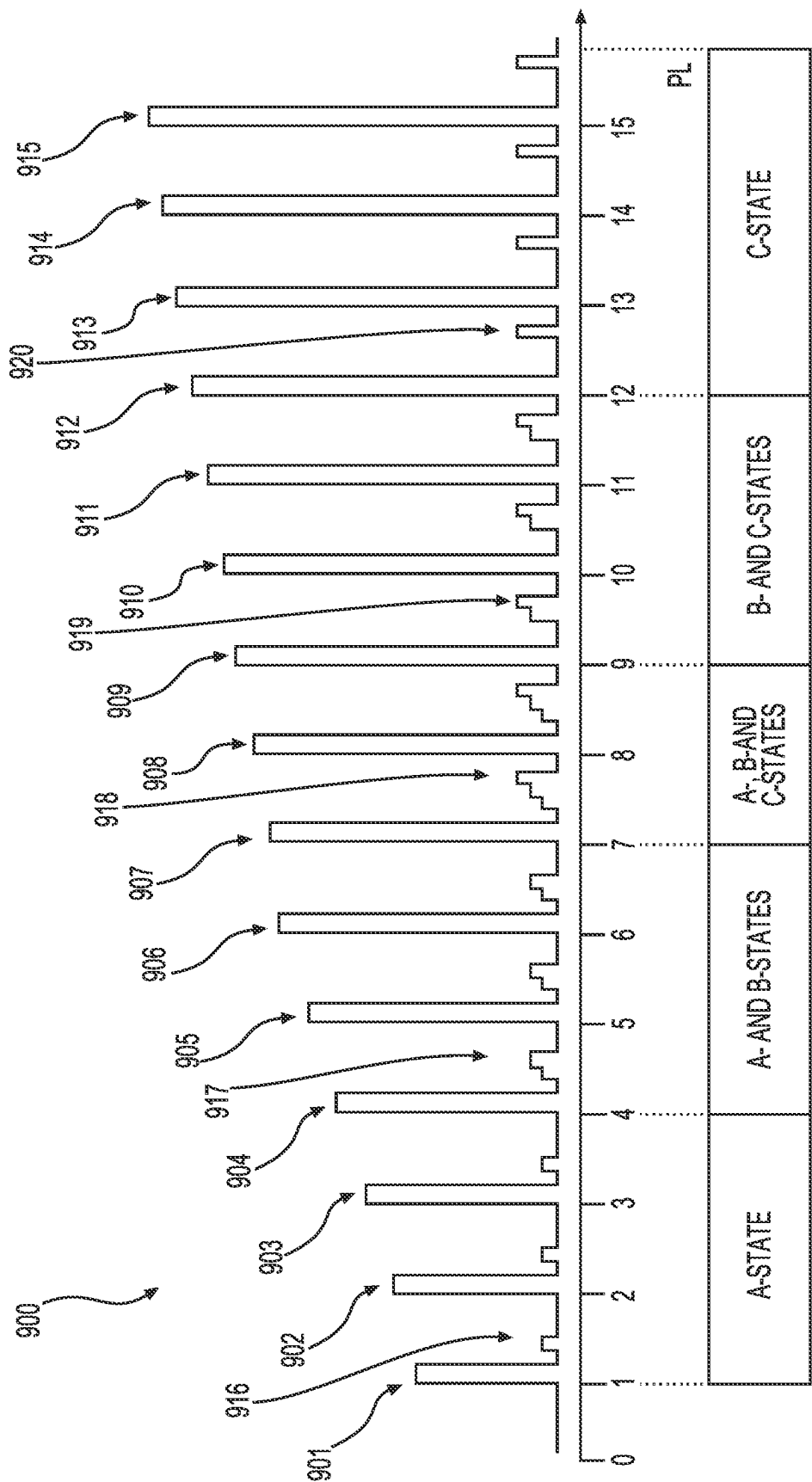
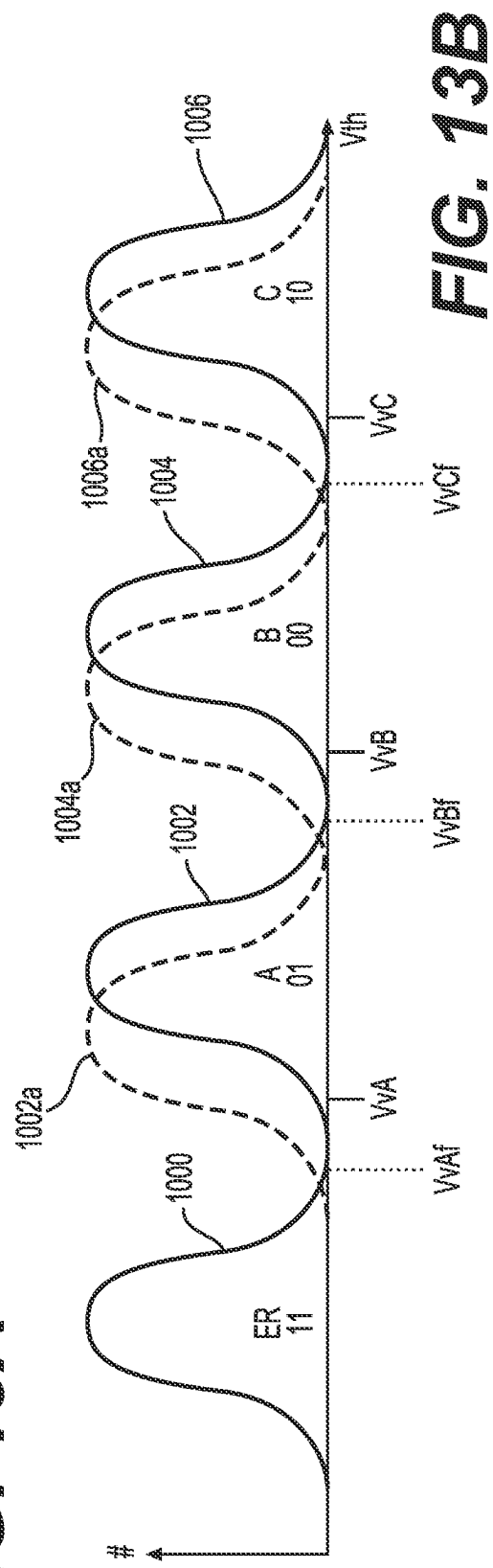
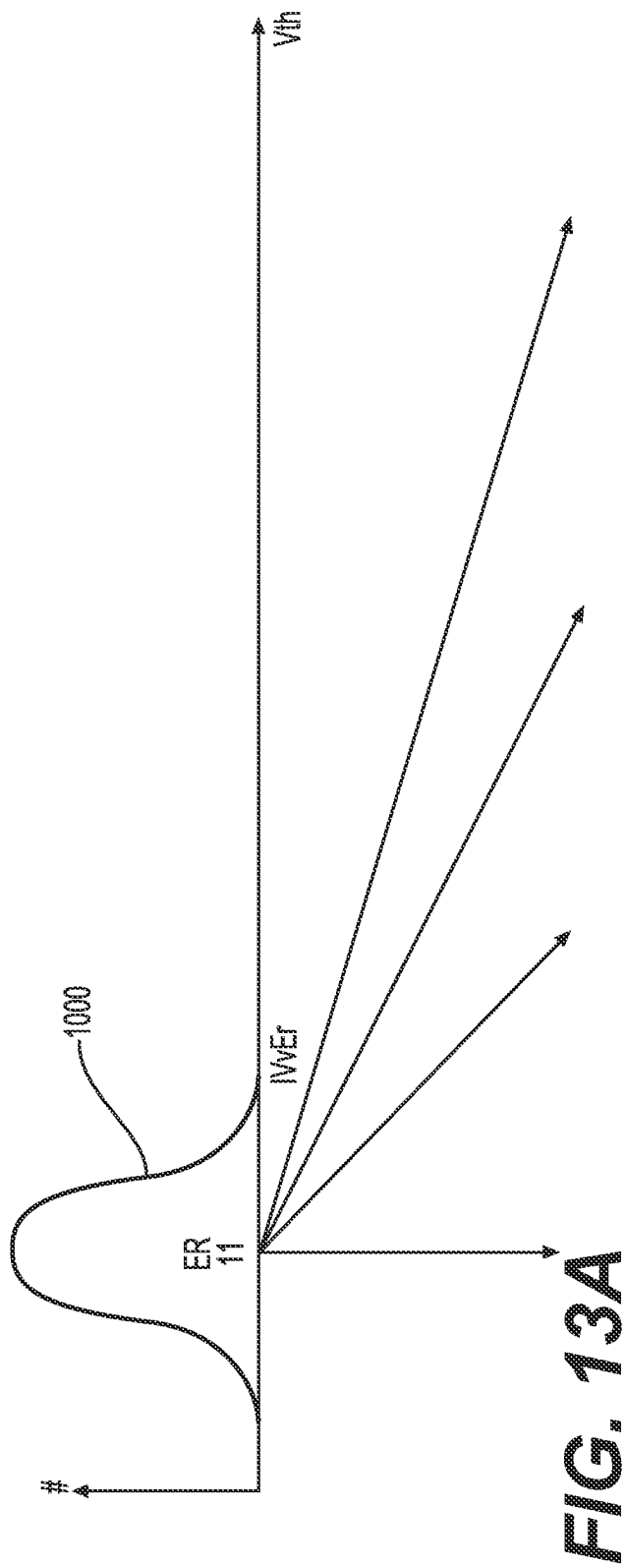
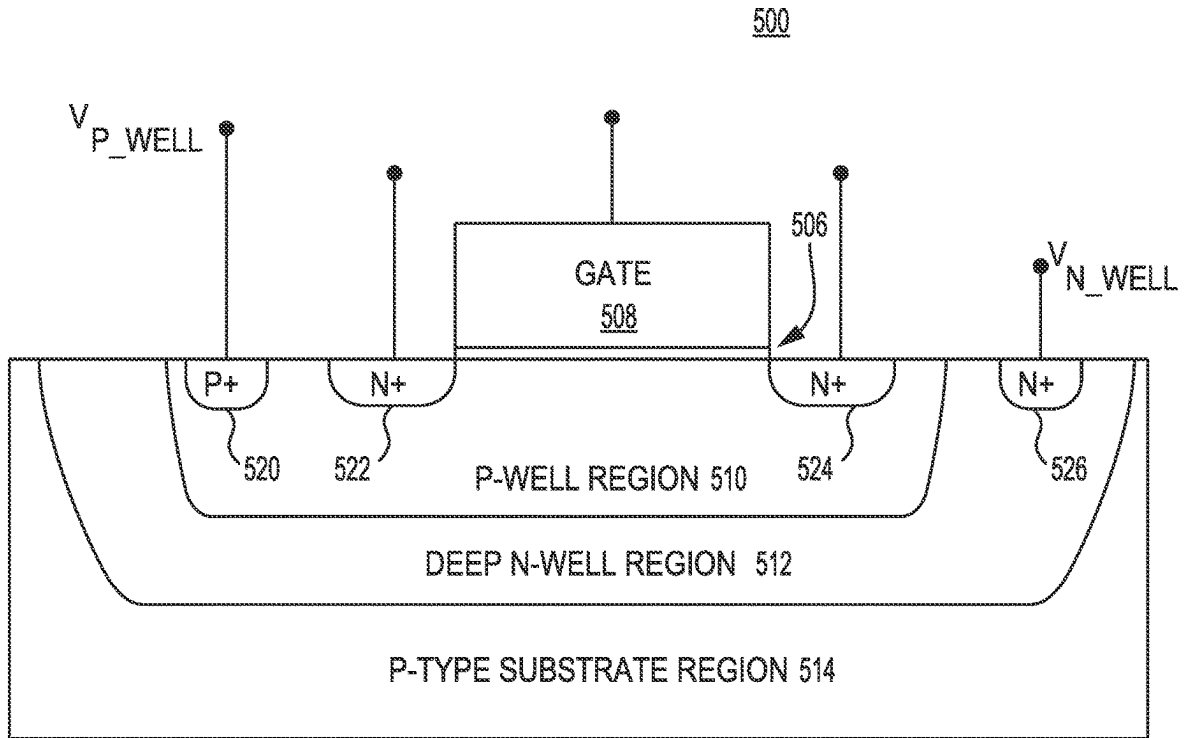


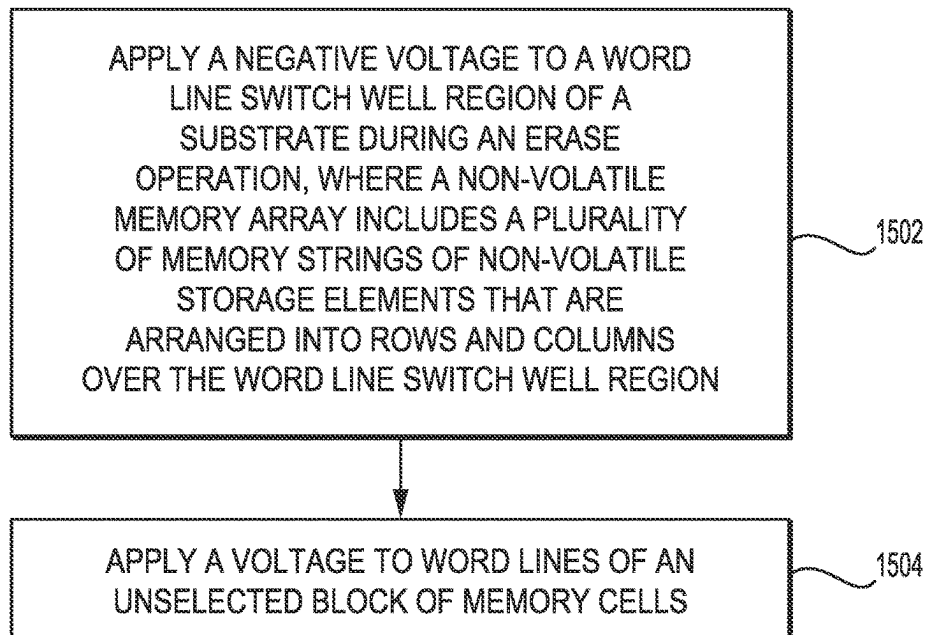
FIG. 12





**FIG. 14**

1500



**FIG. 15**

## ERASE BIAS SCHEME TO LOWER VERAMAX AND NAND CHIP-SIZE SHRINK

### FIELD

[0001] This application relates to non-volatile memory apparatuses and the operation of non-volatile memory apparatuses.

### BACKGROUND

[0002] This section provides background information related to the technology associated with the present disclosure and, as such, is not necessarily prior art.

[0003] Semiconductor memory apparatuses have become more popular for use in various electronic devices. For example, non-volatile semiconductor memory is used in cellular telephones, digital cameras, personal digital assistants, mobile computing devices, non-mobile computing devices and other devices.

[0004] A charge-storing material such as a floating gate or a charge-trapping material can be used in such memory apparatuses to store a charge which represents a data state. A charge-trapping material can be arranged vertically in a three-dimensional (3D) stacked memory structure, or horizontally in a two-dimensional (2D) memory structure. One example of a 3D memory structure is the Bit Cost Scalable (BiCS) architecture which comprises a stack of alternating conductive and dielectric layers.

### SUMMARY

[0005] This section provides a general summary of the present disclosure and is not a comprehensive disclosure of its full scope or all of its features and advantages.

[0006] An object of the present disclosure is to provide a memory apparatus and a method of operation of the memory apparatus that address and overcome shortcomings described herein.

[0007] Accordingly, it is an aspect of the present disclosure to a non-volatile storage system, comprises: a substrate including a word line switch well region; a non-volatile memory array including a plurality of memory strings of non-volatile storage elements arranged into rows and columns over the word line switch well region; a plurality of word lines, each word line is coupled to one or more rows of non-volatile storage elements; and control circuitry in communication with the non-volatile memory array. The control circuitry is configured to apply a negative voltage to the word line switch well region.

[0008] Accordingly, it is another aspect of the present disclosure to an apparatus, comprising: a substrate including a word line switch well region; a non-volatile memory array including a plurality of memory strings of non-volatile storage elements arranged into rows and columns over the word line switch well region; a plurality of word lines, each word line is coupled to one or more rows of non-volatile storage elements; and a means for applying a negative voltage to the word line switch well region.

[0009] Accordingly, it is another aspect of the present disclosure to a method of operating a non-volatile semiconductor memory device. The method comprises: applying a negative voltage to a word line switch well region of a substrate during an erase operation, where a non-volatile memory array including a plurality of memory strings of non-volatile storage elements are arranged into rows and

columns over the word line switch well region; and applying a voltage to word lines of an unselected block of memory cells.

[0010] Further areas of applicability will become apparent from the description provided herein. The description and specific examples in this summary are intended for purposes of illustration only and are not intended to limit the scope of the present disclosure.

### BRIEF DESCRIPTION OF THE DRAWINGS

[0011] For a detailed description of example embodiments, reference will now be made to the accompanying drawings in which:

[0012] FIG. 1A is a block diagram of an example memory device;

[0013] FIG. 1B is a block diagram of an example control circuit which comprises a programming circuit, a counting circuit, and a determination circuit;

[0014] FIG. 2 depicts blocks of memory cells in an example two-dimensional configuration of the memory array of FIG. 1;

[0015] FIG. 3A depicts a cross-sectional view of example floating gate memory cells in NAND strings;

[0016] FIG. 3B depicts a cross-sectional view of the structure of FIG. 3A along line 329;

[0017] FIG. 4A depicts a cross-sectional view of example charge-trapping memory cells in NAND strings;

[0018] FIG. 4B depicts a cross-sectional view of the structure of FIG. 4A along line 429;

[0019] FIG. 5A depicts an example block diagram of the sense block SB1 of FIG. 1;

[0020] FIG. 5B depicts another example block diagram of the sense block SB1 of FIG. 1;

[0021] FIG. 6A is a perspective view of a set of blocks in an example three-dimensional configuration of the memory array of FIG. 1;

[0022] FIG. 6B depicts an example cross-sectional view of a portion of one of the blocks of FIG. 6A;

[0023] FIG. 6C depicts a plot of memory hole diameter in the stack of FIG. 6B;

[0024] FIG. 6D depicts a close-up view of the region 622 of the stack of FIG. 6B;

[0025] FIG. 7A depicts a top view of an example word line layer WLL0 of the stack of FIG. 6B;

[0026] FIG. 7B depicts a top view of an example top dielectric layer DL19 of the stack of FIG. 6B;

[0027] FIG. 8A depicts example NAND strings in the sub-blocks SBa-SBd of FIG. 7A;

[0028] FIG. 8B depicts another example view of NAND strings in sub-blocks;

[0029] FIG. 8C depicts a top view of example word line layers of a stack;

[0030] FIG. 9 depicts the  $V_{th}$  distributions of memory cells in an example one-pass programming operation with four data states;

[0031] FIG. 10 depicts the  $V_{th}$  distributions of memory cells in an example one-pass programming operation with eight data states;

[0032] FIG. 11 depicts the  $V_{th}$  distributions of memory cells in an example one-pass programming operation with sixteen data states;

[0033] FIG. 12 is a schematic voltage waveform for an example programming operation in a memory device;

**[0034]** FIGS. 13A and 13B depict the  $V_{th}$  distributions of memory cells;

**[0035]** FIG. 14 generally illustrates an exemplary embodiment of a word line switch transistor;

**[0036]** FIG. 15 illustrates steps of one example method for an erase biasing scheme, in accordance with embodiments described herein.

#### DETAILED DESCRIPTION

**[0037]** In the following description, details are set forth to provide an understanding of the present disclosure. In some instances, certain circuits, structures and techniques have not been described or shown in detail in order not to obscure the disclosure.

**[0038]** In general, the present disclosure relates to non-volatile memory apparatuses of the type well-suited for use in many applications. The non-volatile memory apparatus and associated methods of forming of this disclosure will be described in conjunction with one or more example embodiments. However, the specific example embodiments disclosed are merely provided to describe the inventive concepts, features, advantages and objectives with sufficient clarity to permit those skilled in this art to understand and practice the disclosure. Specifically, the example embodiments are provided so that this disclosure will be thorough, and will fully convey the scope to those who are skilled in the art. Numerous specific details are set forth such as examples of specific components, devices, and methods, to provide a thorough understanding of embodiments of the present disclosure. It will be apparent to those skilled in the art that specific details need not be employed, that example embodiments may be embodied in many different forms and that neither should be construed to limit the scope of the disclosure. In some example embodiments, well-known processes, well-known device structures, and well-known technologies are not described in detail.

**[0039]** Various terms are used to refer to particular system components. Different companies may refer to a component by different names—this document does not intend to distinguish between components that differ in name but not function. In the following discussion and in the claims, the terms “including” and “comprising” are used in an open-ended fashion, and thus should be interpreted to mean “including, but not limited to . . .” Also, the term “couple” or “couples” is intended to mean either an indirect or direct connection. Thus, if a first device couples to a second device, that connection may be through a direct connection or through an indirect connection via other devices and connections.

**[0040]** Additionally, when a layer or element is referred to as being “on” another layer or substrate, it can be directly on the other layer of substrate, or intervening layers may also be present. Further, it will be understood that when a layer is referred to as being “under” another layer, it can be directly under, and one or more intervening layers may also be present. Furthermore, when a layer is referred to as “between” two layers, it can be the only layer between the two layers, or one or more intervening layers may also be present.

**[0041]** As described, non-volatile memory systems are a type of memory that retains stored information without requiring an external power source. Non-volatile memory is widely used in various electronic devices and in stand-alone memory devices. For example, non-volatile memory can be

found in laptops, digital audio player, digital cameras, smart phones, video games, scientific instruments, industrial robots, medical electronics, solid-state drives, USB drives, memory cards, and the like. Non-volatile memory can be electronically programmed/reprogrammed and erased.

**[0042]** Examples of non-volatile memory systems include flash memory, such as NAND flash or NOR flash. NAND flash memory structures typically arrange multiple memory cell transistors (e.g., floating-gate transistors or charge trap transistors) in series with and between two select gates (e.g., a drain-side select gate and a source-side select gate). The memory cell transistors in series and the select gates may be referred to as a NAND string. NAND flash memory may be scaled in order to reduce cost per bit.

**[0043]** As the Bit-Cost Scalable (BiCS) array gets smaller due to decreasing memory hole dimensions in the X/Y direction and an increasing number of word lines, there is a need for the complementary metal-oxide-semiconductor (CMOS) size in the cell boundary area (CBA) to also decrease proportionally. If the CMOS cannot be scaled down, the result is an overhang, leading to a lesser degree of size and cost reduction. For example, by reducing the Y-height of the bit line switch (BLS) and bit line bias switch (BLBIAS), the chip-Y dimension can be reduced. The BLS transistor may be used to provide a voltage to a bit line from a sense block. A BLBIAS can connect a bit line to a level BLBIAS that can be used in biasing a selected bit line for various memory operations. Additionally, if the word line switch (WLSW) is decreased, can further contribute to reducing the chip's X and Y dimensions. A memory device may have WLSW coupled to one or more word lines from memory blocks of memory cells. Embodiments disclosed herein are directed to an erase biasing scheme to help mitigate this issue.

**[0044]** To help further illustrate the foregoing, FIG. 1A will now be described. FIG. 1A is a block diagram of an example memory device. The memory device 100 may include one or more memory die 108. The memory die 108 includes a memory structure 126 of memory cells, such as an array of memory cells, control circuitry 110, and read/write circuits 128. The memory structure 126 is addressable by word lines via a row decoder 124 and by bit lines via a column decoder 132. The read/write circuits 128 include multiple sense blocks SB1, SB2, . . . , SBp (sensing circuitry) and allow a page of memory cells to be read or programmed in parallel. Typically, a controller 122 is included in the same memory device 100 (e.g., a removable storage card) as the one or more memory die 108. Commands and data are transferred between the host 140 and controller 122 via a data bus 120, and between the controller and the one or more memory die 108 via lines 118.

**[0045]** The memory structure can be 2D or 3D. The memory structure may comprise one or more array of memory cells including a 3D array. The memory structure may comprise a monolithic three dimensional memory structure in which multiple memory levels are formed above (and not in) a single substrate, such as a wafer, with no intervening substrates. The memory structure may comprise any type of non-volatile memory that is monolithically formed in one or more physical levels of arrays of memory cells having an active area disposed above a silicon substrate. The memory structure may be in a non-volatile memory device having circuitry associated with the opera-

tion of the memory cells, whether the associated circuitry is above or within the substrate.

[0046] The control circuitry 110 cooperates with the read/write circuits 128 to perform memory operations on the memory structure 126, and includes a state machine 112, an on-chip address decoder 114, and a power control module 116. The state machine 112 provides chip-level control of memory operations. A storage region 113 may be provided, e.g., for verify parameters as described herein.

[0047] The on-chip address decoder 114 provides an address interface between that used by the host or a memory controller to the hardware address used by the decoders 124 and 132. The power control module 116 controls the power and voltages supplied to the word lines and bit lines during memory operations. It can include drivers for word lines, SGS and SGD transistors and source lines. The sense blocks can include bit line drivers, in one approach. An SGS transistor is a select gate transistor at a source end of a NAND string, and an SGD transistor is a select gate transistor at a drain end of a NAND string.

[0048] In some implementations, some of the components can be combined. In various designs, one or more of the components (alone or in combination), other than memory structure 126, can be thought of as at least one control circuit which is configured to perform the actions described herein. For example, a control circuit may include any one of, or a combination of, control circuitry 110, state machine 112, decoders 114/132, power control module 116, sense blocks SBb, SB2, . . . , SBp, read/write circuits 128, controller 122, and so forth.

[0049] The control circuits can include a programming circuit configured to program memory cells of a word line of a block and verify the set of the memory cells. The control circuits can also include a counting circuit configured to determine a number of memory cells that are verified to be in a data state. The control circuits can also include a determination circuit configured to determine, based on the number, whether the block is faulty.

[0050] For example, FIG. 1B is a block diagram of an example control circuit 150 which comprises a programming circuit 151, a counting circuit 152 and a determination circuit 153. The programming circuit may include software, firmware and/or hardware. The counting circuit may include software, firmware and/or hardware which implements. The determination circuit may include software, firmware and/or hardware which implements.

[0051] The off-chip controller 122 may comprise a processor 122c, storage devices (memory) such as ROM 122a and RAM 122b and an error-correction code (ECC) engine 245. The ECC engine can correct a number of read errors which are caused when the upper tail of a Vth distribution becomes too high. However, uncorrectable errors may exist in some cases. The techniques provided herein reduce the likelihood of uncorrectable errors.

[0052] The storage device comprises code such as a set of instructions, and the processor is operable to execute the set of instructions to provide the functionality described herein. Alternatively or additionally, the processor can access code from a storage device 126a of the memory structure, such as a reserved area of memory cells in one or more word lines.

[0053] For example, code can be used by the controller 122 to access the memory structure such as for programming, read and erase operations. The code can include boot code and control code (e.g., set of instructions). The boot

code is software that initializes the controller during a booting or startup process and enables the controller to access the memory structure. The code can be used by the controller to control one or more memory structures. Upon being powered up, the processor 122c fetches the boot code from the ROM 122a or storage device 126a for execution, and the boot code initializes the system components and loads the control code into the RAM 122b. Once the control code is loaded into the RAM, it is executed by the processor. The control code includes drivers to perform basic tasks such as controlling and allocating memory, prioritizing the processing of instructions, and controlling input and output ports.

[0054] In embodiments, the host is a computing device (e.g., laptop, desktop, smartphone, tablet, digital camera) that includes one or more processors, one or more processor readable storage devices (RAM, ROM, flash memory, hard disk drive, solid state memory) that store processor readable code (e.g., software) for programming the one or more processors to perform the methods described herein. The host may also include additional system memory, one or more input/output interfaces and/or one or more input/output devices in communication with the one or more processors.

[0055] Other types of non-volatile memory in addition to NAND flash memory can also be used.

[0056] Semiconductor memory devices include volatile memory devices, such as dynamic random access memory ("DRAM") or static random access memory ("SRAM") devices, non-volatile memory devices, such as resistive random access memory ("ReRAM"), electrically erasable programmable read only memory ("EEPROM"), flash memory (which can also be considered a subset of EEPROM), ferroelectric random access memory ("FRAM"), and magnetoresistive random access memory ("MRAM"), and other semiconductor elements capable of storing information. Each type of memory device may have different configurations. For example, flash memory devices may be configured in a NAND or a NOR configuration.

[0057] The smallest piece of a NAND flash die is a cell, and each cell is stored in a page. Each page can be written to, and they are the smallest piece of the NAND flash that can store data or be programmed. Groups of pages are called blocks. There may be over 100 pages in each block. Because multiple pages are contained in each block, blocks can store a large amount of data. When it is necessary to erase part of the data stored in the NAND flash memory, it can only be erased by block. It is not possible to erase smaller or larger groups of data within a NAND flash die.

[0058] When blocks are grouped together, they form planes. Planes then form NAND flash dies. Dies can contain a single plane full of data blocks, or they may feature multiple planes that have been linked together. The number and configurations of planes within the NAND flash die is adaptable.

[0059] Further, the memory devices can be formed from passive and/or active elements, in any combinations. By way of non-limiting example, passive semiconductor memory elements include ReRAM device elements, which in some embodiments include a resistivity switching storage element, such as an anti-fuse or phase change material, and optionally a steering element, such as a diode or transistor. Further by way of non-limiting example, active semiconductor memory elements include EEPROM and flash memory device elements, which in some embodiments

include elements containing a charge storage region, such as a floating gate, conductive nanoparticles, or a charge storage dielectric material.

**[0060]** Multiple memory elements may be configured so that they are connected in series or so that each element is individually accessible. By way of non-limiting example, flash memory devices in a NAND configuration (NAND memory) typically contain memory elements connected in series. A NAND string is an example of a set of series-connected transistors comprising memory cells and SG transistors.

**[0061]** A NAND memory array may be configured so that the array is composed of multiple strings of memory in which a string is composed of multiple memory elements sharing a single bit line and accessed as a group. Alternatively, memory elements may be configured so that each element is individually accessible, e.g., a NOR memory array. NAND and NOR memory configurations are examples, and memory elements may be otherwise configured.

**[0062]** The semiconductor memory elements located within and/or over a substrate may be arranged in two or three dimensions, such as a two dimensional memory structure or a three dimensional memory structure.

**[0063]** In a two dimensional memory structure, the semiconductor memory elements are arranged in a single plane or a single memory device level. Typically, in a two dimensional memory structure, memory elements are arranged in a plane (e.g., in an x-y direction plane) which extends substantially parallel to a major surface of a substrate that supports the memory elements. The substrate may be a wafer over or in which the layer of the memory elements are formed or it may be a carrier substrate which is attached to the memory elements after they are formed. As a non-limiting example, the substrate may include a semiconductor such as silicon.

**[0064]** The memory elements may be arranged in the single memory device level in an ordered array, such as in a plurality of rows and/or columns. However, the memory elements may be arrayed in non-regular or non-orthogonal configurations. The memory elements may each have two or more electrodes or contact lines, such as bit lines and word lines.

**[0065]** A three dimensional memory array is arranged so that memory elements occupy multiple planes or multiple memory device levels, thereby forming a structure in three dimensions (i.e., in the x, y and z directions, where the z direction is substantially perpendicular and the x and y directions are substantially parallel to the major surface of the substrate).

**[0066]** As a non-limiting example, a three dimensional memory structure may be vertically arranged as a stack of multiple two dimensional memory device levels. As another non-limiting example, a three dimensional memory array may be arranged as multiple vertical columns (e.g., columns extending substantially perpendicular to the major surface of the substrate, i.e., in the y direction) with each column having multiple memory elements. The columns may be arranged in a two dimensional configuration, e.g., in an x-y plane, resulting in a three dimensional arrangement of memory elements with elements on multiple vertically stacked memory planes. Other configurations of memory elements in three dimensions can also constitute a three dimensional memory array.

**[0067]** By way of non-limiting example, in a three dimensional NAND memory array, the memory elements may be coupled together to form a NAND string within a single horizontal (e.g., x-y) memory device level. Alternatively, the memory elements may be coupled together to form a vertical NAND string that traverses across multiple horizontal memory device levels. Other three dimensional configurations can be envisioned wherein some NAND strings contain memory elements in a single memory level while other strings contain memory elements which span through multiple memory levels. Three dimensional memory arrays may also be designed in a NOR configuration and in a ReRAM configuration.

**[0068]** Typically, in a monolithic three dimensional memory array, one or more memory device levels are formed above a single substrate. Optionally, the monolithic three dimensional memory array may also have one or more memory layers at least partially within the single substrate. As a non-limiting example, the substrate may include a semiconductor such as silicon. In a monolithic three dimensional array, the layers constituting each memory device level of the array are typically formed on the layers of the underlying memory device levels of the array. However, layers of adjacent memory device levels of a monolithic three dimensional memory array may be shared or have intervening layers between memory device levels.

**[0069]** Then again, two dimensional arrays may be formed separately and then packaged together to form a non-monolithic memory device having multiple layers of memory. For example, non-monolithic stacked memories can be constructed by forming memory levels on separate substrates and then stacking the memory levels atop each other. The substrates may be thinned or removed from the memory device levels before stacking, but as the memory device levels are initially formed over separate substrates, the resulting memory arrays are not monolithic three dimensional memory arrays. Further, multiple two dimensional memory arrays or three dimensional memory arrays (monolithic or non-monolithic) may be formed on separate chips and then packaged together to form a stacked-chip memory device.

**[0070]** Associated circuitry is typically required for operation of the memory elements and for communication with the memory elements. As non-limiting examples, memory devices may have circuitry used for controlling and driving memory elements to accomplish functions such as programming and reading. This associated circuitry may be on the same substrate as the memory elements and/or on a separate substrate. For example, a controller for memory read-write operations may be located on a separate controller chip and/or on the same substrate as the memory elements.

**[0071]** One of skill in the art will recognize that this technology is not limited to the two dimensional and three dimensional exemplary structures described but covers all relevant memory structures within the spirit and scope of the technology as described herein and as understood by one of skill in the art.

**[0072]** FIG. 2 depicts blocks of memory cells in an example two-dimensional configuration of the memory array 126 of FIG. 1. The memory array can include many blocks. Each example block 200, 210 includes a number of NAND strings and respective bit lines, e.g., BL0, BL1, . . . which are shared among the blocks. Each NAND string is connected at one end to a drain select gate (SGD), and the

control gates of the drain select gates are connected via a common SGD line. The NAND strings are connected at their other end to a source select gate which, in turn, is connected to a common source line 220. Sixteen word lines, for example, WL0-WL15, extend between the source select gates and the drain select gates. In some cases, dummy word lines, which contain no user data, can also be used in the memory array adjacent to the select gate transistors. Such dummy word lines can shield the edge data word line from certain edge effects.

[0073] One type of non-volatile memory which may be provided in the memory array is a floating gate memory. See FIGS. 3A and 3B. Other types of non-volatile memory can also be used. For example, a charge-trapping memory cell uses a non-conductive dielectric material in place of a conductive floating gate to store charge in a non-volatile manner. See FIGS. 4A and 4B. A triple layer dielectric formed of silicon oxide, silicon nitride and silicon oxide (“ONO”) is sandwiched between a conductive control gate and a surface of a semi-conductive substrate above the memory cell channel. The cell is programmed by injecting electrons from the cell channel into the nitride, where they are trapped and stored in a limited region. This stored charge then changes the threshold voltage of a portion of the channel of the cell in a manner that is detectable. The cell is erased by injecting hot holes into the nitride. A similar cell can be provided in a split-gate configuration where a doped polysilicon gate extends over a portion of the memory cell channel to form a separate select transistor.

[0074] In another approach, NROM cells are used. Two bits, for example, are stored in each NROM cell, where an ONO dielectric layer extends across the channel between source and drain diffusions. The charge for one data bit is localized in the dielectric layer adjacent to the drain, and the charge for the other data bit localized in the dielectric layer adjacent to the source. Multi-state data storage is obtained by separately reading binary states of the spatially separated charge storage regions within the dielectric. Other types of non-volatile memory are also known.

[0075] FIG. 3A depicts a cross-sectional view of example floating gate memory cells in NAND strings. A bit line or NAND string direction goes into the page, and a word line direction goes from left to right. As an example, word line 324 extends across NAND strings which include respective channel regions 306, 316 and 326. The memory cell 300 includes a control gate 302, a floating gate 304, a tunnel oxide layer 305 and the channel region 306. The memory cell 310 includes a control gate 312, a floating gate 314, a tunnel oxide layer 315 and the channel region 316. The memory cell 320 includes a control gate 322, a floating gate 321, a tunnel oxide layer 325 and the channel region 326. Each memory cell is in a different respective NAND string. An inter-poly dielectric (IPD) layer 328 is also depicted. The control gates are portions of the word line. A cross-sectional view along line 329 is provided in FIG. 3B.

[0076] The control gate wraps around the floating gate, increasing the surface contact area between the control gate and floating gate. This results in higher IPD capacitance, leading to a higher coupling ratio which makes programming and erase easier. However, as NAND memory devices are scaled down, the spacing between neighboring cells becomes smaller so there is almost no space for the control gate and the IPD between two adjacent floating gates. As an alternative, as shown in FIGS. 4A and 4B, the flat or planar

memory cell has been developed in which the control gate is flat or planar; that is, it does not wrap around the floating gate, and its only contact with the charge storage layer is from above it. In this case, there is no advantage in having a tall floating gate. Instead, the floating gate is made much thinner. Further, the floating gate can be used to store charge, or a thin charge trap layer can be used to trap charge. This approach can avoid the issue of ballistic electron transport, where an electron can travel through the floating gate after tunneling through the tunnel oxide during programming.

[0077] FIG. 3B depicts a cross-sectional view of the structure of FIG. 3A along line 329. The NAND string 330 includes an SGS transistor 331, example memory cells 300, 333, . . . , 334 and 335, and an SGD transistor 336. The memory cell 300, as an example of each memory cell, includes the control gate 302, the IPD layer 328, the floating gate 304 and the tunnel oxide layer 305, consistent with FIG. 3A. Passageways in the IPD layer in the SGS and SGD transistors allow the control gate layers and floating gate layers to communicate. The control gate and floating gate layers may be polysilicon and the tunnel oxide layer may be silicon oxide, for instance. The IPD layer can be a stack of nitrides (N) and oxides (O) such as in a N-O-N-O-N configuration.

[0078] The NAND string may be formed on a substrate which comprises a p-type substrate region 355, an n-type well 356 and a p-type well 357. N-type source/drain diffusion regions sd1, sd2, sd3, sd4, sd5, sd6 and sd7 are formed in the p-type well. A channel voltage, V<sub>ch</sub>, may be applied directly to the channel region of the substrate.

[0079] FIG. 4A depicts a cross-sectional view of example charge-trapping memory cells in NAND strings. The view is in a word line direction of memory cells comprising a flat control gate and charge-trapping regions as a 2D example of memory cells in the memory cell array 126 of FIG. 1. Charge-trapping memory can be used in NOR and NAND flash memory device. This technology uses an insulator such as a SiN film to store electrons, in contrast to a floating-gate MOSFET technology which uses a conductor such as doped polycrystalline silicon to store electrons. As an example, a word line (WL) 424 extends across NAND strings which include respective channel regions 406, 416 and 426. Portions of the word line provide control gates 402, 412 and 422. Below the word line is an IPD layer 428, charge-trapping layers 404, 414 and 421, polysilicon layers 405, 415 and 425 and tunneling layer layers 409, 407 and 408. Each charge-trapping layer extends continuously in a respective NAND string.

[0080] A memory cell 400 includes the control gate 402, the charge-trapping layer 404, the polysilicon layer 405 and a portion of the channel region 406. A memory cell 410 includes the control gate 412, the charge-trapping layer 414, a polysilicon layer 415 and a portion of the channel region 416. A memory cell 420 includes the control gate 422, the charge-trapping layer 421, the polysilicon layer 425 and a portion of the channel region 426.

[0081] A flat control gate is used here instead of a control gate that wraps around a floating gate. One advantage is that the charge-trapping layer can be made thinner than a floating gate. Additionally, the memory cells can be placed closer together.

[0082] FIG. 4B depicts a cross-sectional view of the structure of FIG. 4A along line 429. The view shows a NAND string 430 having a flat control gate and a charge-



trapping layer. The NAND string 430 includes an SGS transistor 431, example memory cells 400, 433, . . . , 434 and 435, and an SGD transistor 436.

[0083] The NAND string may be formed on a substrate which comprises a p-type substrate region 455, an n-type well 456 and a p-type well 457. N-type source/drain diffusion regions sd1, sd2, sd3, sd4, sd5, sd6 and sd7 are formed in the p-type well 457. A channel voltage,  $V_{ch}$ , may be applied directly to the channel region of the substrate. The memory cell 400 includes the control gate 402 and the IPD layer 428 above the charge-trapping layer 404, the polysilicon layer 405, the tunneling layer 409 and the channel region 406.

[0084] The control gate layer may be polysilicon and the tunneling layer may be silicon oxide, for instance. The IPD layer can be a stack of high-k dielectrics such as AlOx or HfOx which help increase the coupling ratio between the control gate layer and the charge-trapping or charge storing layer. The charge-trapping layer can be a mix of silicon nitride and oxide, for instance.

[0085] The SGD and SGS transistors have the same configuration as the memory cells but with a longer channel length to ensure that current is cutoff in an inhibited NAND string.

[0086] In this example, the layers 404, 405 and 409 extend continuously in the NAND string. In another approach, portions of the layers 404, 405 and 409 which are between the control gates 402, 412 and 422 can be removed, exposing a top surface of the channel 406.

[0087] FIG. 5A depicts an example block diagram of the sense block SB1 of FIG. 1. In one approach, a sense block comprises multiple sense circuits. Each sense circuit is associated with data latches. For example, the example sense circuits 550a, 551a, 552a and 553a are associated with the data latches 550b, 551b, 552b and 553b, respectively. In one approach, different subsets of bit lines can be sensed using different respective sense blocks. This allows the processing load which is associated with the sense circuits to be divided up and handled by a respective processor in each sense block. For example, a sense circuit controller 560 in SB1 can communicate with the set of sense circuits and latches. The sense circuit controller may include a pre-charge circuit 561 which provides a voltage to each sense circuit for setting a pre-charge voltage. In one possible approach, the voltage is provided to each sense circuit independently, e.g., via the data bus, DBUS 503 and a local bus such as LBUS1 or LBUS2 in FIG. 5B. In another possible approach, a common voltage is provided to each sense circuit concurrently, e.g., via the line 505 in FIG. 5B. The sense circuit controller may also include a memory 562 and a processor 563. As mentioned also in connection with FIG. 2, the memory 562 may store code which is executable by the processor to perform the functions described herein. These functions can include reading latches which are associated with the sense circuits, setting bit values in the latches and providing voltages for setting pre-charge levels in sense nodes of the sense circuits. Further example details of the sense circuit controller and the sense circuits 550a and 551a are provided below.

[0088] FIG. 5B depicts another example block diagram of the sense block SB1 of FIG. 1. The sense circuit controller 560 communicates with multiple sense circuits including example sense circuits 550a and 551a, also shown in FIG. 5A. The sense circuit 550a includes latches 550b, including a trip latch 526, an offset verify latch 527 and data state

latches 528. The sense circuit further includes a voltage clamp 521 such as a transistor which sets a pre-charge voltage at a sense node 522. A sense node to bit line (BL) switch 523 selectively allows the sense node to communicate with a bit line 525, e.g., the sense node is electrically connected to the bit line so that the sense node voltage can decay. The bit line 525 is connected to one or more memory cells such as a memory cell MC1. A voltage clamp 524 can set a voltage on the bit line, such as during a sensing operation or during a program voltage. A local bus, LBUS1, allows the sense circuit controller to communicate with components in the sense circuit, such as the latches 550b and the voltage clamp in some cases. To communicate with the sense circuit 550a, the sense circuit controller provides a voltage via a line 502 to a transistor 504 to connect LBUS1 with a data bus DBUS, 503. The communicating can include sending data to the sense circuit and/or receive data from the sense circuit.

[0089] The sense circuit controller can communicate with different sense circuits in a time-multiplexed manner, for instance. A line 505 may be connected to the voltage clamp in each sense circuit, in one approach.

[0090] The sense circuit 551a includes latches 551b, including a trip latch 546, an offset verify latch 547 and data state latches 548. A voltage clamp 541 may be used to set a pre-charge voltage at a sense node 542. A sense node to bit line (BL) switch 543 selectively allows the sense node to communicate with a bit line 545, and a voltage clamp 544 can set a voltage on the bit line. The bit line 545 is connected to one or more memory cells such as a memory cell MC2. A local bus, LBUS2, allows the sense circuit controller to communicate with components in the sense circuit, such as the latches 551b and the voltage clamp in some cases. To communicate with the sense circuit 551a, the sense circuit controller provides a voltage via a line 501 to a transistor 506 to connect LBUS2 with DBUS.

[0091] The sense circuit 550a may be a first sense circuit which comprises a first trip latch 526 and the sense circuit 551a may be a second sense circuit which comprises a second trip latch 546.

[0092] The sense circuit 550a is an example of a first sense circuit comprising a first sense node 522, where the first sense circuit is associated with a first memory cell MC1 and a first bit line 525. The sense circuit 551a is an example of a second sense circuit comprising a second sense node 542, where the second sense circuit is associated with a second memory cell MC2 and a second bit line 545.

[0093] FIG. 6A is a perspective view of a set of blocks 600 in an example three-dimensional configuration of the memory array 126 of FIG. 1. On the substrate are example blocks BLK0, BLK1, BLK2 and BLK3 of memory cells (storage elements) and a peripheral area 604 with circuitry for use by the blocks. For example, the circuitry can include voltage drivers 605 which can be connected to control gate layers of the blocks. In one approach, control gate layers at a common height in the blocks are commonly driven. The substrate 601 can also carry circuitry under the blocks, along with one or more lower metal layers which are patterned in conductive paths to carry signals of the circuitry. The blocks are formed in an intermediate region 602 of the memory device. In an upper region 603 of the memory device, one or more upper metal layers are patterned in conductive paths to carry signals of the circuitry. Each block comprises a stacked area of memory cells, where alternating levels of the stack

represent word lines. In one possible approach, each block has opposing tiered sides from which vertical contacts extend upward to an upper metal layer to form connections to conductive paths. While four blocks are depicted as an example, two or more blocks can be used, extending in the x- and/or y-directions.

[0094] In one possible approach, the length of the plane, in the x-direction, represents a direction in which signal paths to word lines extend in the one or more upper metal layers (a word line or SGD line direction), and the width of the plane, in the y-direction, represents a direction in which signal paths to bit lines extend in the one or more upper metal layers (a bit line direction). The z-direction represents a height of the memory device.

[0095] FIG. 6B depicts an example cross-sectional view of a portion of one of the blocks of FIG. 6A. The block comprises a stack 610 of alternating conductive and dielectric layers. In this example, the conductive layers comprise two SGD layers, two SGS layers and four dummy word line layers DWLD0, DWLD1, DWLS0 and DWLS1, in addition to data word line layers (word lines) WLL0-WLL10. The dielectric layers are labelled as DL0-DL19. Further, regions of the stack which comprise NAND strings NS1 and NS2 are depicted. Each NAND string encompasses a memory hole 618 or 619 which is filled with materials which form memory cells adjacent to the word lines. A region 622 of the stack is shown in greater detail in FIG. 6D.

[0096] The stack includes a substrate 611, an insulating film 612 on the substrate, and a portion of a source line SL. NS1 has a source-end 613 at a bottom 614 of the stack and a drain-end 615 at a top 616 of the stack. Metal-filled slits 617 and 620 may be provided periodically across the stack as interconnects which extend through the stack, such as to connect the source line to a line above the stack. The slits may be used during the formation of the word lines and subsequently filled with metal. A portion of a bit line BL0 is also depicted. A conductive via 621 connects the drain-end 615 to BL0.

[0097] FIG. 6C depicts a plot of memory hole diameter in the stack of FIG. 6B. The vertical axis is aligned with the stack of FIG. 6B and depicts a width (wMH), e.g., diameter, of the memory holes 618 and 619. The word line layers WLL0-WLL10 of FIG. 6A are repeated as an example and are at respective heights z0-z10 in the stack. In such a memory device, the memory holes which are etched through the stack have a very high aspect ratio. For example, a depth-to-diameter ratio of about 25-30 is common. The memory holes may have a circular cross-section. Due to the etching process, the memory hole width can vary along the length of the hole. Typically, the diameter becomes progressively smaller from the top to the bottom of the memory hole. That is, the memory holes are tapered, narrowing at the bottom of the stack. In some cases, a slight narrowing occurs at the top of the hole near the select gate so that the diameter becomes slight wider before becoming progressively smaller from the top to the bottom of the memory hole.

[0098] Due to the non-uniformity in the width of the memory hole, the programming speed, including the program slope and erase speed of the memory cells can vary based on their position along the memory hole, e.g., based on their height in the stack. With a smaller diameter memory hole, the electric field across the tunnel oxide is relatively stronger, so that the programming and erase speed is relatively higher. One approach is to define groups of adjacent

word lines for which the memory hole diameter is similar, e.g., within a defined range of diameter, and to apply an optimized verify scheme for each word line in a group. Different groups can have different optimized verify schemes.

[0099] FIG. 6D depicts a close-up view of the region 622 of the stack of FIG. 6B. Memory cells are formed at the different levels of the stack at the intersection of a word line layer and a memory hole. In this example, SGD transistors 680 and 681 are provided above dummy memory cells 682 and 683 and a data memory cell MC. A number of layers can be deposited along the sidewall (SW) of the memory hole 630 and/or within each word line layer, e.g., using atomic layer deposition. For example, each column (e.g., the pillar which is formed by the materials within a memory hole) can include a charge-trapping layer or film 663 such as SiN or other nitride, a tunneling layer 664, a polysilicon body or channel 665, and a dielectric core 666. A word line layer can include a blocking oxide/block high-k material 660, a metal barrier 661, and a conductive metal 662 such as Tungsten as a control gate. For example, control gates 690, 691, 692, 693 and 694 are provided. In this example, all of the layers except the metal are provided in the memory hole. In other approaches, some of the layers can be in the control gate layer. Additional pillars are similarly formed in the different memory holes. A pillar can form a columnar active area (AA) of a NAND string.

[0100] When a memory cell is programmed, electrons are stored in a portion of the charge-trapping layer which is associated with the memory cell. These electrons are drawn into the charge-trapping layer from the channel, and through the tunneling layer. The  $V_{th}$  of a memory cell is increased in proportion to the amount of stored charge. During an erase operation, the electrons return to the channel.

[0101] Each of the memory holes can be filled with a plurality of annular layers comprising a blocking oxide layer, a charge trapping layer, a tunneling layer and a channel layer. A core region of each of the memory holes is filled with a body material, and the plurality of annular layers are between the core region and the word line in each of the memory holes.

[0102] The NAND string can be considered to have a floating body channel because the length of the channel is not formed on a substrate. Further, the NAND string is provided by a plurality of word line layers above one another in a stack, and separated from one another by dielectric layers.

[0103] FIG. 7A depicts a top view of an example word line layer WLL0 of the stack of FIG. 6B. As mentioned, a 3D memory device can comprise a stack of alternating conductive and dielectric layers. The conductive layers provide the control gates of the SG transistors and memory cells. The layers used for the SG transistors are SG layers and the layers used for the memory cells are word line layers. Further, memory holes are formed in the stack and filled with a charge-trapping material and a channel material. As a result, a vertical NAND string is formed. Source lines are connected to the NAND strings below the stack and bit lines are connected to the NAND strings above the stack.

[0104] A block BLK in a 3D memory device can be divided into sub-blocks, where each sub-block comprises a set of NAND string which have a common SGD control line. For example, see the SGD lines/control gates SGD0, SGD1, SGD2 and SGD3 in the sub-blocks SBa, SBb, SBc and SBd,

respectively. The sub-blocks SBa, SBb, SBc and SBd may also be referred herein as a string of memory cells of a word line. As described, a string of memory cells of a word line may include a plurality of memory cells that are part of the same sub-block, and that are also disposed in the same word line layer and/or that are configured to have their control gates biased by the same word line and/or with the same word line voltage.

[0105] Further, a word line layer in a block can be divided into regions. Each region is in a respective sub-block and can extend between slits which are formed periodically in the stack to process the word line layers during the fabrication process of the memory device. This processing can include replacing a sacrificial material of the word line layers with metal. Generally, the distance between slits should be relatively small to account for a limit in the distance that an etchant can travel laterally to remove the sacrificial material, and that the metal can travel to fill a void which is created by the removal of the sacrificial material. For example, the distance between slits may allow for a few rows of memory holes between adjacent slits. The layout of the memory holes and slits should also account for a limit in the number of bit lines which can extend across the region while each bit line is connected to a different memory cell. After processing the word line layers, the slits can optionally be filled with metal to provide an interconnect through the stack.

[0106] This figure and other are not necessarily to scale. In practice, the regions can be much longer in the x-direction relative to the y-direction than is depicted to accommodate additional memory holes.

[0107] In this example, there are four rows of memory holes between adjacent slits. A row here is a group of memory holes which are aligned in the x-direction. Moreover, the rows of memory holes are in a staggered pattern to increase the density of the memory holes. The word line layer or word line is divided into regions WLL0a, WLL0b, WLL0c and WLL0d which are each connected by a connector 713. The last region of a word line layer in a block can be connected to a first region of a word line layer in a next block, in one approach. The connector, in turn, is connected to a voltage driver for the word line layer. The region WLL0a has example memory holes 710 and 711 along a line 712. The region WLL0b has example memory holes 714 and 715. The region WLL0c has example memory holes 716 and 717. The region WLL0d has example memory holes 718 and 719. The memory holes are also shown in FIG. 7B. Each memory hole can be part of a respective NAND string. For example, the memory holes 710, 714, 716 and 718 can be part of NAND strings NS0\_SBa, NS0\_SBb, NS0\_SBc and NS0\_SBd, respectively.

[0108] Each circle represents the cross-section of a memory hole at a word line layer or SG layer. Example circles shown with dashed lines represent memory cells which are provided by the materials in the memory hole and by the adjacent word line layer. For example, memory cells 720 and 721 are in WLL0a, memory cells 724 and 725 are in WLL0b, memory cells 726 and 727 are in WLL0c, and memory cells 728 and 729 are in WLL0d. These memory cells are at a common height in the stack.

[0109] Metal-filled slits 701, 702, 703 and 704 (e.g., metal interconnects) may be located between and adjacent to the edges of the regions WLL0a-WLL0d. The metal-filled slits provide a conductive path from the bottom of the stack to the top of the stack. For example, a source line at the bottom of

the stack may be connected to a conductive line above the stack, where the conductive line is connected to a voltage driver in a peripheral region of the memory device. See also FIG. 8A for further details of the sub-blocks SBa-SBd of FIG. 7A.

[0110] FIG. 7B depicts a top view of an example top dielectric layer DL19 of the stack of FIG. 6B. The dielectric layer is divided into regions DL19a, DL19b, DL19c and DL19d. Each region can be connected to a respective voltage driver. This allows a set of memory cells in one region of a word line layer to be programmed concurrently, with each memory cell being in a respective NAND string which is connected to a respective bit line. A voltage can be set on each bit line to allow or inhibit programming during each program voltage.

[0111] The region DL19a has the example memory holes 710 and 711 along a line 712a which is coincident with a bit line BL0. A number of bit lines extend above the memory holes and are connected to the memory holes as indicated by the "X" symbols. BL0 is connected to a set of memory holes which includes the memory holes 711, 715, 717 and 719. Another example bit line BL1 is connected to a set of memory holes which includes the memory holes 710, 714, 716 and 718. The metal-filled slits 701, 702, 703 and 704 from FIG. 7A are also depicted, as they extend vertically through the stack. The bit lines can be numbered in a sequence BL0-BL23 across the DL19 layer in the -x direction.

[0112] Different subsets of bit lines are connected to cells in different rows. For example, BL0, BL4, BL8, BL12, BL16 and BL20 are connected to cells in a first row of cells at the right hand edge of each region. BL2, BL6, BL10, BL14, BL18 and BL22 are connected to cells in an adjacent row of cells, adjacent to the first row at the right hand edge. BL3, BL7, BL11, BL15, BL19 and BL23 are connected to cells in a first row of cells at the left hand edge of each region. BL1, BL5, BL9, BL13, BL17 and BL21 are connected to cells in an adjacent row of cells, adjacent to the first row at the left hand edge.

[0113] FIG. 8A depicts example NAND strings in the sub-blocks SBa-SBd of FIG. 7A. The sub-blocks are consistent with the structure of FIG. 6B. The conductive layers in the stack are depicted for reference at the left hand side. Each sub-block includes multiple NAND strings, where one example NAND string is depicted. For example, SBa comprises an example NAND string NS0\_SBa, SBb comprises an example NAND string NS0\_SBb, SBc comprises an example NAND string NS0\_SBc, and SBd comprises an example NAND string NS0\_SBd.

[0114] Additionally, NS0\_SBa include SGS transistors 800 and 801, dummy memory cells 802 and 803, data memory cells 804, 805, 806, 807, 808, 809, 810, 811, 812, 813 and 814, dummy memory cells 815 and 816, and SGD transistors 817 and 818.

[0115] NS0\_SBb include SGS transistors 820 and 821, dummy memory cells 822 and 823, data memory cells 824, 825, 826, 827, 828, 829, 830, 831, 832, 833 and 834, dummy memory cells 835 and 836, and SGD transistors 837 and 838.

[0116] NS0\_SBc include SGS transistors 840 and 841, dummy memory cells 842 and 843, data memory cells 844, 845, 846, 847, 848, 849, 850, 851, 852, 853 and 854, dummy memory cells 855 and 856, and SGD transistors 857 and 858.

[0117] NS0\_SbD include SGS transistors **860** and **861**, dummy memory cells **862** and **863**, data memory cells **864**, **865**, **866**, **867**, **868**, **869**, **870**, **871**, **872**, **873** and **874**, dummy memory cells **875** and **876**, and SGD transistors **877** and **878**.

[0118] At a given height in the block, a set of memory cells in each sub-block are at a common height. For example, one set of memory cells (including the memory cell **804**) is among a plurality of memory cells formed along tapered memory holes in a stack of alternating conductive and dielectric layers. The one set of memory cells is at a particular height **z0** in the stack. Another set of memory cells (including the memory cell **824**) connected to the one word line (WLL0) are also at the particular height. In another approach, the set of memory cells (e.g., including the memory cell **812**) connected to another word line (e.g., WLL8) are at another height (**z8**) in the stack.

[0119] FIG. 8B depicts another example view of NAND strings in sub-blocks. The NAND strings includes NS0\_SBa, NS0\_SBb, NS0\_SBc and NS0\_SbD, which have 48 word lines, WL0-WL47, in this example. Each sub-block comprises a set of NAND strings which extend in the x direction and which have a common SGD line, e.g., SGD0, SGD1, SGD2 or SGD3. In this simplified example, there is only one SGD transistor and one SGS transistor in each NAND string. The NAND strings NS0\_SBa, NS0\_SBb, NS0\_SBc and NS0\_SbD are in sub-blocks SBa, SBb, SBc and SBd, respectively. Further, example, groups of word lines G0, G1 and G2 are depicted.

[0120] FIG. 8C generally illustrates a schematic view of three versions of staggered string architecture **101**, **103**, **105** for BiCS memory, e.g., NAND. With reference the string architecture **101**, the strings are shown in rows **107-0** through **107-7** in architecture **101**. Each row is shown with four ends to the strings. A string may be connected to an adjacent string at an end (not visible beneath this view). A first group of rows **107-0** through **107-3** are shown on a left side of a dummy row **108**. A second group of rows **107-4** through **107-7** are shown on a right side of the dummy row **108**. The dummy row **108** separates the two groups of rows in the staggered eight rows. A source line **109** is positioned at an edge of the first group and is remote from the dummy row **108**. A source line **110** is positioned at an edge of the second group and is remote from the dummy row **108** and source line **109**.

[0121] The staggered string architectures **103**, **105** for BiCS memory are similar to that of architecture **101** except additional groups are added. Architecture **103** is double the size of architecture **101** and includes sixteen rows of strings with each group of four rows separated by a dummy row. Architecture **105** is larger than both the architecture **101** and the architecture **103**. Architecture **105** includes twenty rows of strings with each group of four rows separated by a dummy row **108**.

[0122] These architectures **101**, **103**, **105** can include a chip under array structure, e.g., the control circuitry is under the memory array that can include the groups of memory strings. With the chip under array structure, the strings may include a direct strap contact for the source line for read and erase operations.

[0123] FIG. 12 depicts a waveform of an example programming operation. The horizontal axis depicts a program loop number and the vertical axis depicts control gate or word line voltage. Generally, a programming operation can

involve applying a pulse train to a selected word line, where the pulse train includes multiple program loops or program-verify (PV) iterations. The program portion of the program-verify iteration comprises a program voltage, and the verify portion of the program-verify iteration comprises one or more verify voltages.

[0124] For each program voltage, a square waveform is depicted for simplicity, although other shapes are possible such as a multilevel shape or a ramped shape. Further, Incremental Step Pulse Programming (ISPP) is used in this example, in which the program voltage steps up in each successive program loop. This example uses ISPP in a single programming stage in which the programming is completed. ISPP can also be used in each programming stage of a multi-stage operation.

[0125] A pulse train typically includes program voltages which increase stepwise in amplitude in each program-verify iteration using a fixed or varying step size. A new pulse train can be applied in each programming stage of a multi-stage programming operation, starting at an initial Vpgm level and ending at a final Vpgm level which does not exceed a maximum allowed level. The initial Vpgm levels can be the same or different in different programming stages. The final Vpgm levels can also be the same or different in different programming stages. The step size can be the same or different in the different programming stages. In some cases, a smaller step size is used in a final programming stage to reduce Vth distribution widths.

[0126] The pulse train **900** includes a series of program voltages **901**, **902**, **903**, **904**, **905**, **906**, **907**, **908**, **909**, **910**, **911**, **912**, **913**, **914** and **915** that are applied to a word line selected for programming, and an associated set of non-volatile memory cells. One, two or three verify voltages are provided after each program voltage as an example, based on the target data states which are being verified. 0 V may be applied to the selected word line between the program and verify voltages. For example, an A-state verify voltage of VvA (e.g., waveform or programming signal **916**) may be applied after each of the first, second and third program voltages **901**, **902** and **903**, respectively. A- and B-state verify voltages of VvA and VvB (e.g., programming signal **917**) may be applied after each of the fourth, fifth and sixth program voltages **904**, **905** and **906**, respectively. A-, B- and C-state verify voltages of VvA, VvB and VvC (e.g., programming signal **918**) may be applied after each of the seventh and eighth program voltages **907** and **908**, respectively. B- and C-state verify voltages of VvB and VvC (e.g., programming signal **919**) may be applied after each of the ninth, tenth and eleventh program voltages **909**, **910** and **911**, respectively. Finally, a C-state verify voltage of VvC (e.g., programming signal **1020**) may be applied after each of the twelfth, thirteenth, fourteenth and fifteenth program voltages **912**, **913**, **914** and **915**, respectively.

[0127] FIGS. 13A and 13B show threshold voltage (Vt) distributions of memory cells in an example two-stage programming operation. Specifically, the memory cells are initially in the erased state (bits **11**) as represented by the Vth distribution **1000** shown in FIG. 13A. FIG. 13B depicts Vth distributions of memory cells after a first programming stage and a second programming stage of the example two-stage programming operation with four data states. While two programming stages and four data states are shown, it should be appreciated that any number of programming stages may

be utilized (e.g., one, three or four programming stages) and any number of data states are contemplated.

[0128] In the example, the first programming stage causes the  $V_{th}$  of the A, B and C state cells to reach the  $V_{th}$  distributions **1002a**, **1004a** and **1006a**, using first verify voltages of  $V_{vAf}$ ,  $V_{vBf}$  and  $V_{vCf}$ , respectively. This first programming stage can be a rough programming which uses a relatively large step size, for instance, so that the  $V_{th}$  distributions **1002a**, **1004a** and **1006a** are relatively wide. The second programming stage may use a smaller step size and causes the  $V_{th}$  distributions **1002a**, **1004a** and **1006a** to transition to the final  $V_{th}$  distributions **1002**, **1004** and **1006** (e.g., narrower than  $V_{th}$  distributions **1002a**, **1004a** and **1006a**), using second verify voltages of  $V_{vA}$ ,  $V_{vB}$ , and  $V_{vC}$ , respectively. This two-stage programming operation can achieve relatively narrow  $V_{th}$  distributions. A small number of A, B and C state cells (e.g., smaller than a predetermined number of the plurality of memory cells) may have a  $V_{th}$  which is below  $V_{vA}$ ,  $V_{vB}$  or  $V_{vC}$ , respectively, due to a bit ignore criteria.

[0129] Bit error rate estimation scan (BES) is used to reduce fail bit count (FBC) to maintain a low (bit error rate) BER to ensure data integrity and reliability. FBC is a number of bits that fail during a read process, meaning the bits that are read incorrectly. Minimizing FBC is vital to the reliability and endurance of a memory device.

[0130] As the Bit-Cost Scalable (BiCS) array gets smaller due to decreasing memory hole dimensions in the X/Y direction and an increasing number of word lines, there is a need for the complementary metal-oxide-semiconductor (CMOS) size in the cell boundary area (CBA) to also decrease proportionally. If the CMOS cannot be scaled down, the result is an overhang, leading to a lesser degree of size and cost reduction. For example, by reducing the Y-height of the bit line switch (BLS) and bit line bias switch (BLBIAS), the chip-Y dimension can be reduced. The BLS transistor may be used to provide a voltage to a bit line from a sense block. A BLBIAS can connect a bit line to a level BLBIAS that can be used in biasing a selected bit line for various memory operations. Additionally, if the word line switch (WLSW) is decreased, can further contribute to reducing the chip's X and Y dimensions. A memory device may have WLSW coupled to one or more word lines from memory blocks of memory cells. Embodiments disclosed herein are directed to an erase biasing scheme to help mitigate this issue.

[0131] For example, memory cells may be erased by raising the p-well to an erase voltage  $V_{erase}$  for a sufficient period of time and grounding the word lines of a selected block of memory cells while the source and bit lines are floating. These erase bias conditions may cause electrons to be transferred from the floating gate through the tunneling oxide, thereby lowering the threshold voltage of the memory cells within the selected block. In some cases, an erase operation may be performed on an entire memory plane, on individual blocks within a memory plane, or another unit of cells.  $V_{erase}$  may have a maximum value  $V_{eramax}$ .

[0132]  $V_{eramax}$  is a factor in determining the Y-height and width of the BLS, BLBIAS, and WLSW. Lowering  $V_{eramax}$  enables the reduction of both these dimensions, contributing to the reduction of the CMOS. However, in the context of the WLSW, leakage current is a determining factor for the gate length and the threshold voltage of WLSW. As  $V_{eramax}$  is

reduced, the leakage current increases. As such, a method is needed to reduce leakage current so  $V_{eramax}$  can be reduced.

[0133] Embodiments disclosed herein are directed to an erase biasing scheme. For example, the erase biasing scheme includes biasing a well of a WLSW with a negative voltage to increase the threshold voltage during an erase operation. Additionally, in some embodiments, the erase biasing scheme includes setting the control gate (CG) bias to 0V, which can reduce  $V_{eramax}$ . Further, in some embodiments, the erase biasing scheme includes setting the control gate (CG) bias to a negative voltage, which can reduce  $V_{eramax}$ . This allows for  $V_{eramax}$  to be lowered (e.g., by 0.5V) and to gain significant CMOS shrink across several core transistors, such as WLSW, BLS, and BLBIAS.

[0134] To help further illustrate, as described above, in an example, NAND strings within a memory block may share a common well (e.g., a P-well), and memory cells in the memory block may be erased by raising the p-well to erase voltage  $V_{erase}$  for a sufficient period of time and grounding the word lines of a selected block of memory cells while the source and bit lines are floating. As a result of capacitive coupling, the floating bit lines will increase to  $V_{erase}$ , which may have a maximum value  $V_{eramax}$ .

[0135] FIG. 14 depicts an exemplary embodiment of a WLSW transistor **502** in accordance with an embodiment. A memory device may have WLSW coupled to one or more word lines from memory blocks of memory cells. The WLSW transistor is implemented using a substrate **504** that employs a triple-well. In this example WLSW transistor is formed using a triple-well that includes the p-type substrate **514**, within which is formed a WLSW n-well **512**, within which is additionally formed a WLSW p-well **510**.

[0136] The WLSW p-well **510** has a p+ region **520** which provides an electrical contact for applying a voltage,  $V_{p\_well}$ , to p-well region **530**. The WLSW n-well region **512** has an n+ region **532** which provides an electrical contact for applying the voltage  $V_{n\_well}$  to region **512**. In some embodiments,  $V_{p\_well}$  is a negative voltage during erase operations. Additionally, WLSW switch transistor **502** includes two n+ regions **522** and **524**. One of these n+ regions may form a source and the other may form a drain. These regions form the word line terminal of the WLSW transistor and provides an electrical contact to one of the word lines of a memory array. Electrical contacts may include vias, contacts, or any other connection from an n+ or p+ region. WLSW transistor **502** includes a gate **508** formed over an oxide **506**, although other dielectrics may be used. A voltage may be applied to the gate **508** via the word line.

[0137] FIG. 15 illustrates steps of one example method **1500** for an erase biasing scheme. For example, with reference to FIGS. 1A and 1B, the controller **122**, the control circuitry **110**, the control circuit **150**, and/or other circuitry described herein, respectively or collectively, are configured to perform the method **1500**. In some examples, a processor or processing device is configured to perform the method **1500**. In other examples, two or more processors or processing devices are configured to perform the method **1500**, either individually or collectively (e.g., with different processors or processing devices performing different steps of the method **1500**).

[0138] As shown in FIG. 15, method **1500** starts at step **1502**. In step **1502**, a negative voltage is applied to a word line switch well region of a substrate during an erase

operation, where a non-volatile memory array includes a plurality of memory strings of non-volatile storage elements that are arranged into rows and columns over the word line switch well region. In some embodiments, the word line switch well region is a p-well region.

[0139] In FIG. 15, in step 1504, a voltage is applied to word lines of an unselected block of memory cells. In some embodiments, the voltage applied to word lines of an unselected block of memory cells is negative. In some embodiments, the voltage applied to the word lines is a voltage of zero volts.

[0140] The foregoing detailed description of the embodiments has been presented for purposes of illustration and description. It is not intended to be exhaustive or to limit the embodiments to the precise form disclosed. Many modifications and variations are possible in light of the above teachings. The described embodiments were chosen in order to best explain the principles of the embodiments and its practical application, to thereby enable others skilled in the art to best utilize the embodiments in various embodiments and with various modifications as are suited to the particular use contemplated. It is intended that the scope of the embodiments be defined by the claims appended hereto.

What is claimed is:

1. A non-volatile storage system, comprising:
  - a substrate including a word line switch well region;
  - a non-volatile memory array including a plurality of memory strings of non-volatile storage elements arranged into rows and columns over the word line switch well region;
  - a plurality of word lines, each word line is coupled to one or more rows of non-volatile storage elements; and
  - control circuitry in communication with the non-volatile memory array, the control circuitry configured to apply a negative voltage to the word line switch well region.
2. The non-volatile storage system of claim 1, wherein the word line switch well region is a p-well region.
3. The non-volatile storage system of claim 1, wherein the control circuitry is configured to apply the negative voltage to the word line switch well region during an erase operation.
4. The non-volatile storage system of claim 3, wherein the erase operation includes applying a negative voltage to word lines of an unselected block of memory cells.
5. The non-volatile storage system of claim 3, wherein the erase operation includes applying a voltage of zero volts to word lines of an unselected block of memory cells.
6. The non-volatile storage system of claim 3, further comprising:
  - a plurality of bit lines, each bit line of the plurality bit lines is coupled to one or more columns of the non-volatile storage elements; and
  - wherein the erase operation includes floating the plurality of bit lines.
7. The non-volatile storage system of claim 3, further comprising:
  - a plurality of source lines, each source line of the plurality of source lines is coupled to one or more columns of the non-volatile storage elements; and
  - wherein the erase operation includes floating the plurality of source lines.

8. An apparatus, comprising:
  - a substrate including a word line switch well region;
  - a non-volatile memory array including a plurality of memory strings of non-volatile storage elements arranged into rows and columns over the word line switch well region;
  - a plurality of word lines, each word line is coupled to one or more rows of non-volatile storage elements; and
  - a means for applying a negative voltage to the word line switch well region.
9. The apparatus of claim 8, wherein the word line switch well region is a p-well region.
10. The apparatus of claim 8, further comprising:
  - a means for applying the negative voltage to the word line switch well region during an erase operation.
11. The apparatus of claim 10, further comprising:
  - a means for applying a negative voltage to word lines of an unselected block of memory cells during the erase operation.
12. The apparatus of claim 10, further comprising:
  - a means for applying a voltage of zero volts to word lines of an unselected block of memory cells during the erase operation.
13. The apparatus of claim 10, further comprising:
  - a plurality of bit lines, each bit line of the plurality of bit lines is coupled to one or more columns of the non-volatile storage elements; and
  - a means for floating the plurality of bit lines during the erase operation.
14. The apparatus of claim 10, further comprising:
  - a plurality of source lines, each source line of the plurality of source lines is coupled to one or more columns of the non-volatile storage elements; and
  - a means for floating the plurality of source lines during the erase operation.
15. A method of operating a non-volatile semiconductor memory device, the method comprising:
  - applying a negative voltage to a word line switch well region of a substrate during an erase operation, wherein a non-volatile memory array including a plurality of memory strings of non-volatile storage elements are arranged into rows and columns over the word line switch well region; and
  - applying a voltage to word lines of an unselected block of memory cells.
16. The method of claim 15, wherein the word line switch well region is a p-well region.
17. The method of claim 15, wherein the voltage applied to word lines of an unselected block of memory cells is negative.
18. The method of claim 15, wherein the voltage applied to word lines of an unselected block of memory cells is of a voltage of zero volts.
19. The method of claim 15, further comprising:
  - floating a plurality of bit lines, wherein each bit line of the plurality of bit lines is coupled to one or more columns of the non-volatile storage elements.
20. The method of claim 15, further comprising:
  - floating a plurality of source lines, wherein each source line of the plurality of source lines is coupled to one or more columns of the non-volatile storage elements.

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