



FIG. 1A

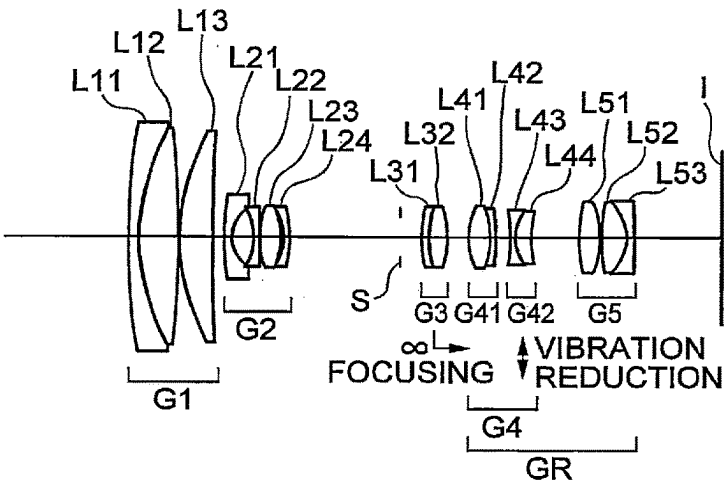


FIG. 1B

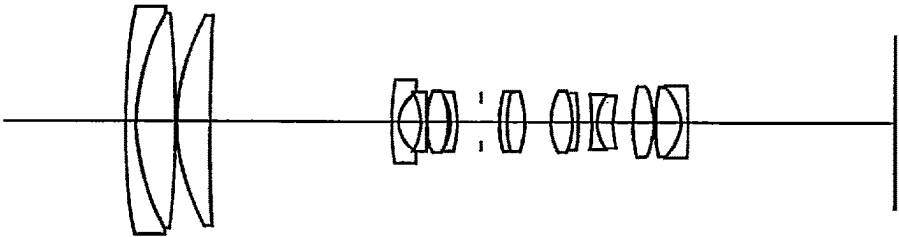


FIG. 1C

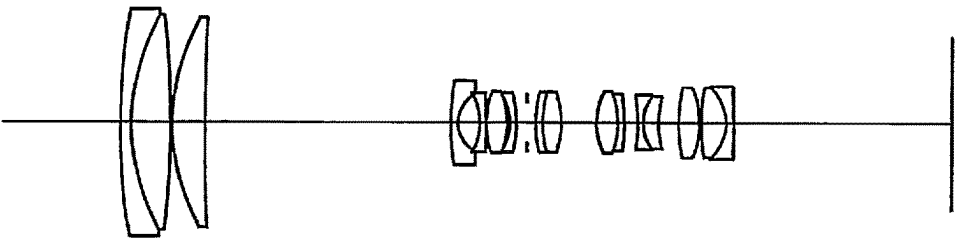


FIG. 2A

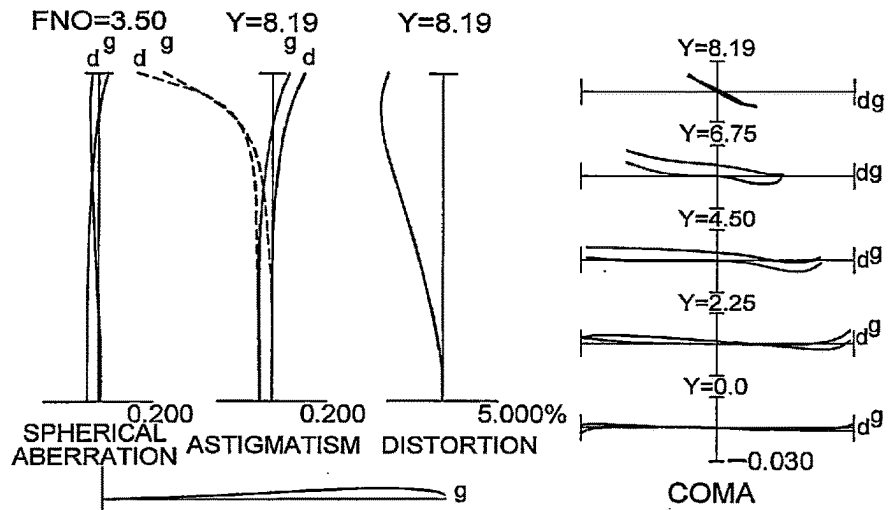


FIG. 2B

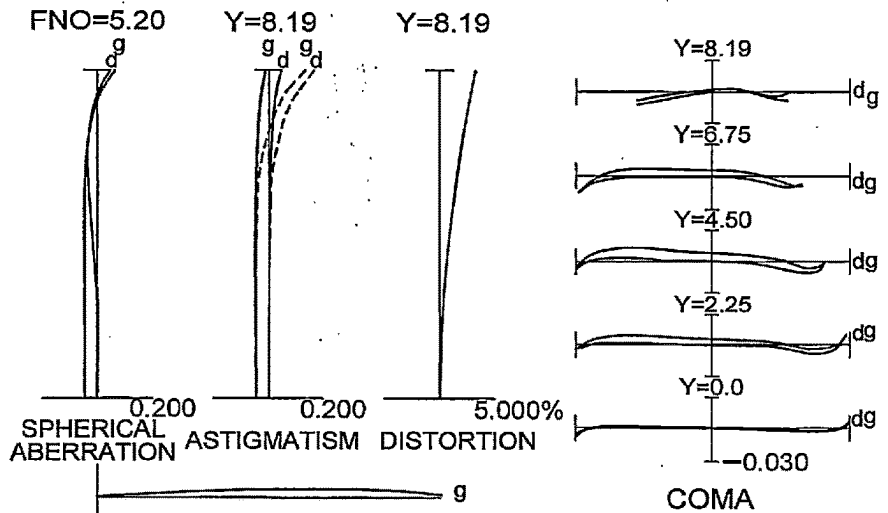


FIG. 2C

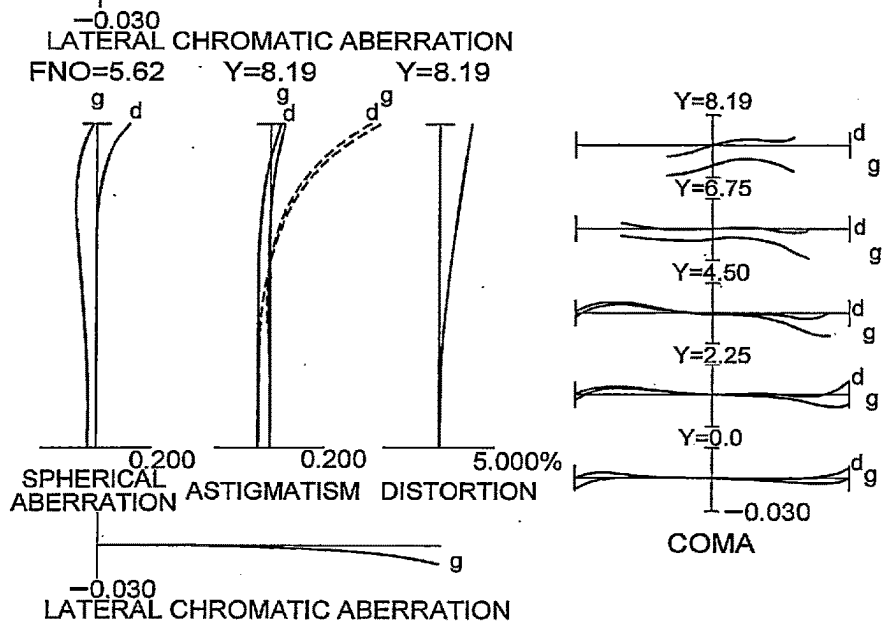


FIG. 3A

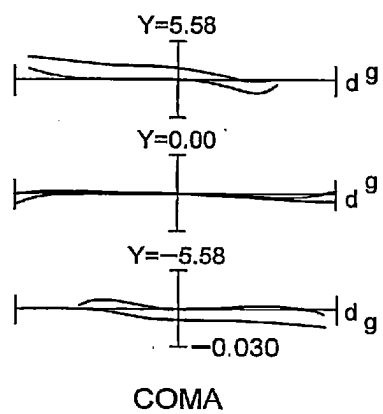


FIG. 3B

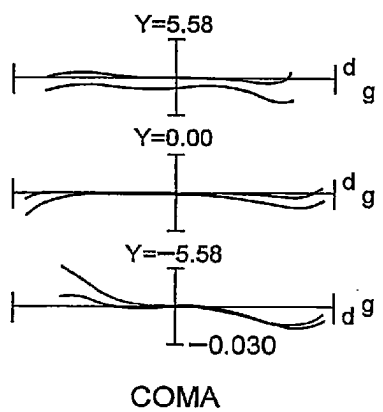


FIG. 4A

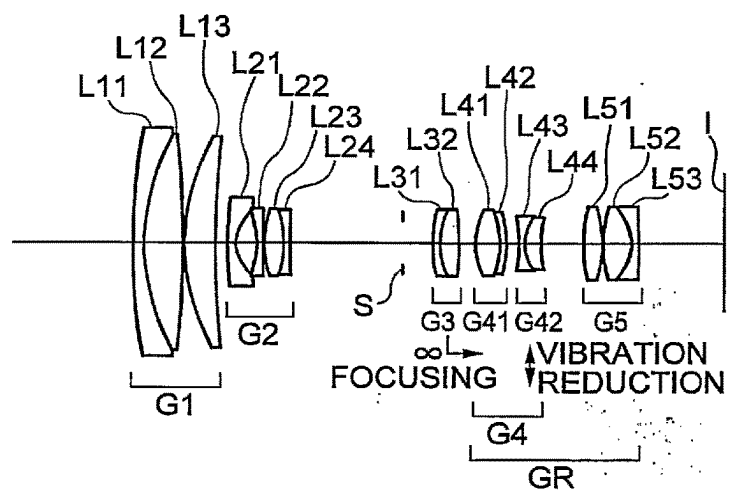


FIG. 4B

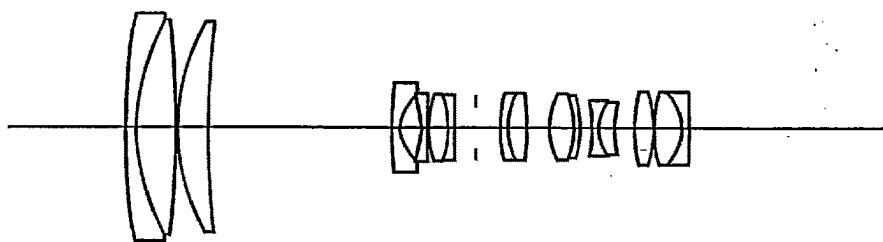


FIG. 4C

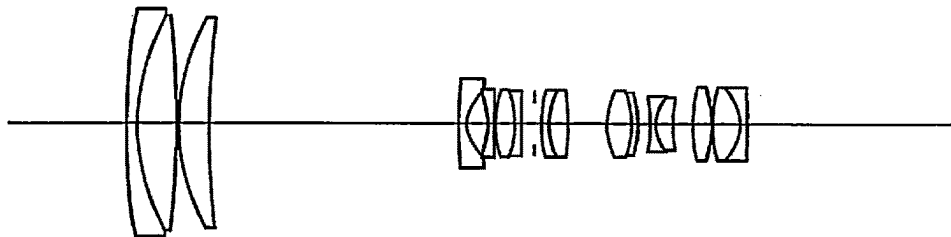


FIG. 5A

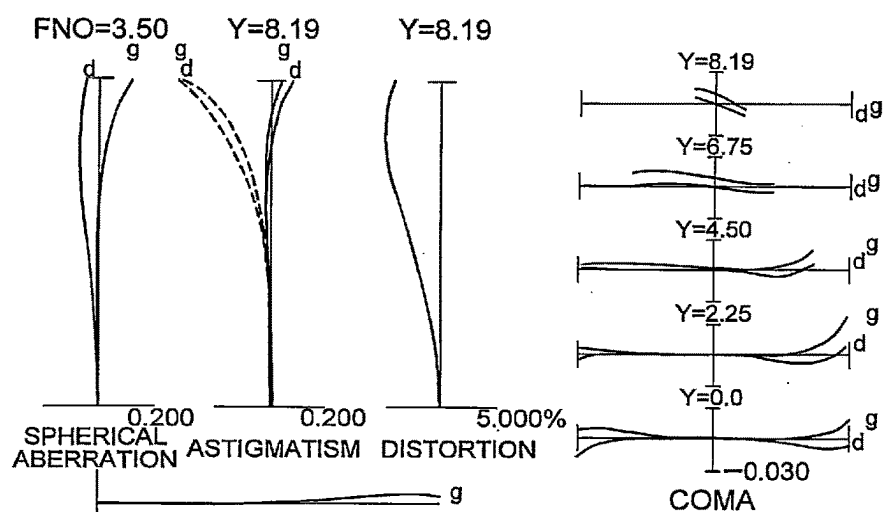


FIG. 5B

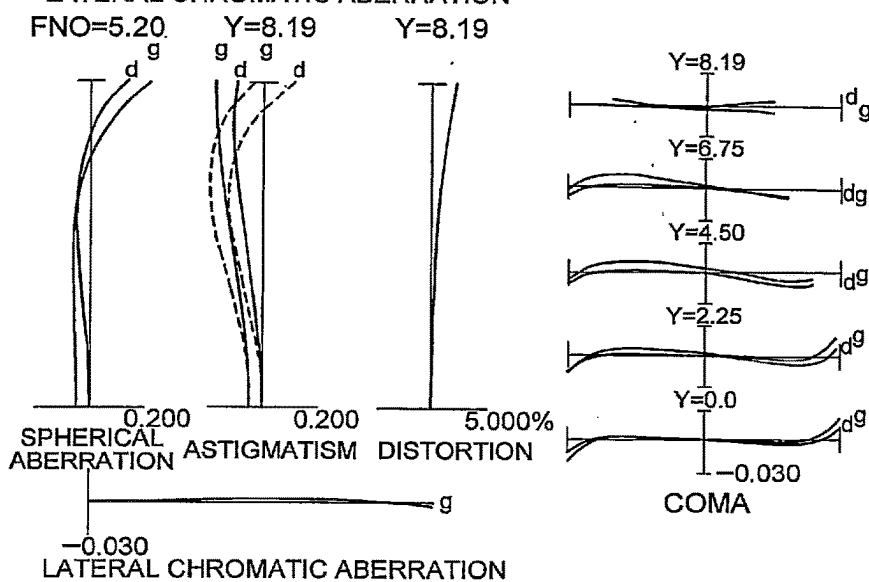


FIG. 5C

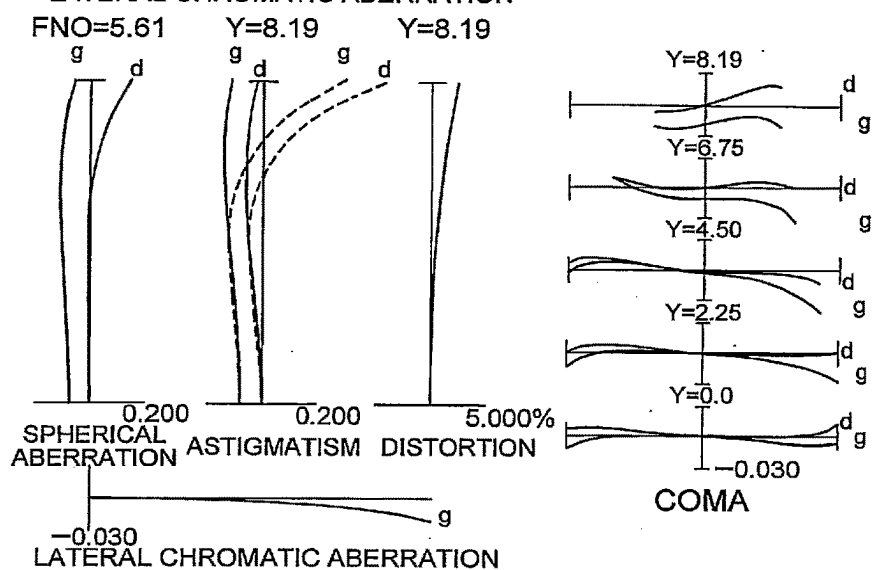


FIG. 6A

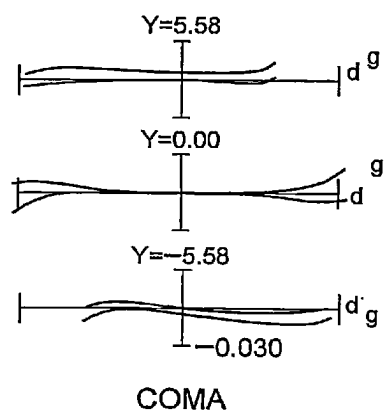


FIG. 6B

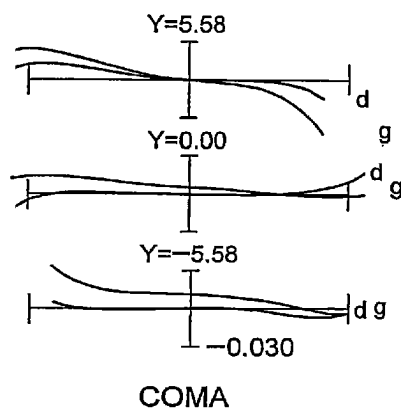


FIG. 7A

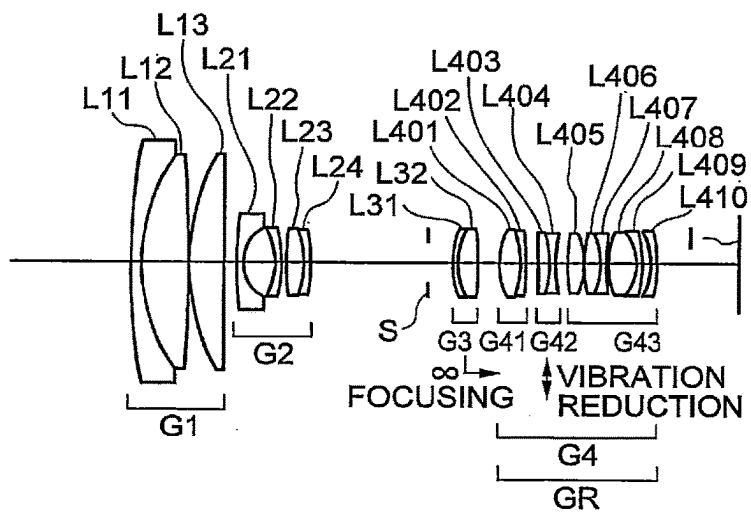


FIG. 7B

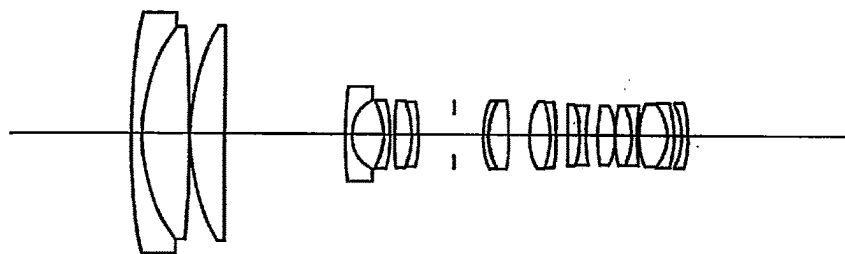


FIG. 7C

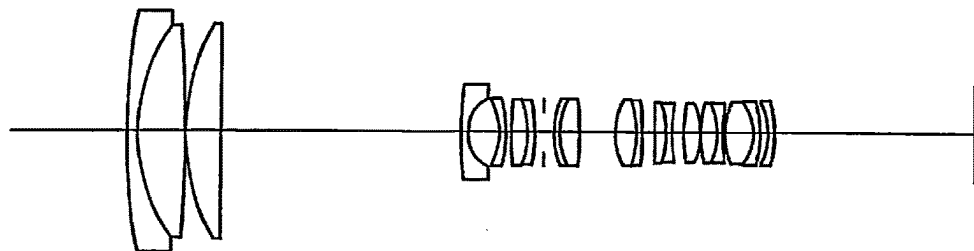




FIG. 8A

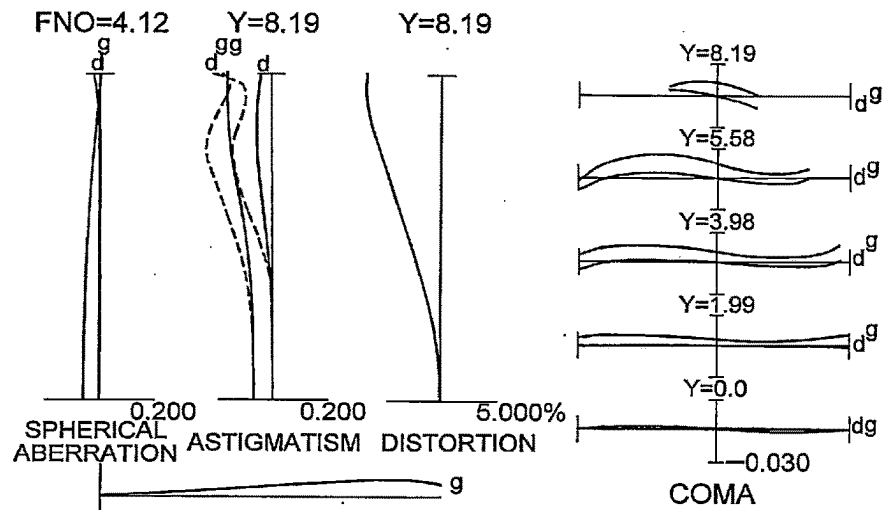


FIG. 8B

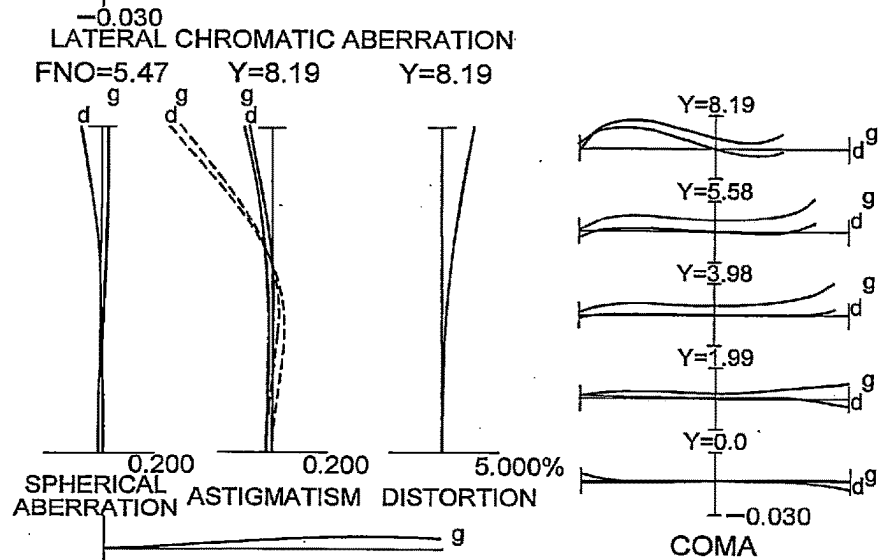


FIG. 8C

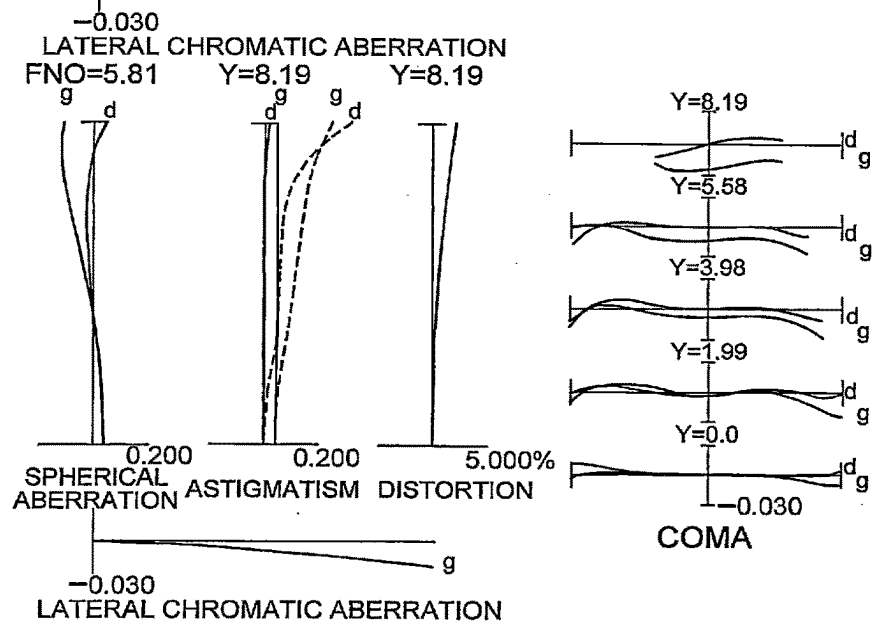


FIG. 9A

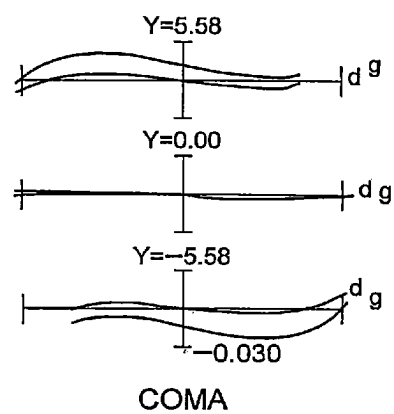


FIG. 9B

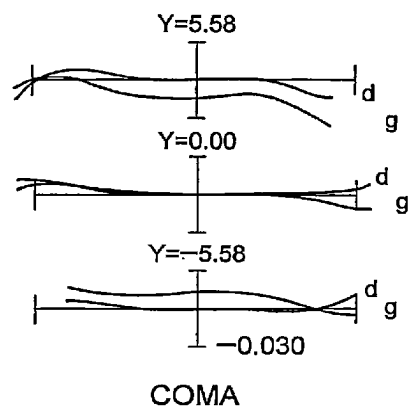


FIG. 10A

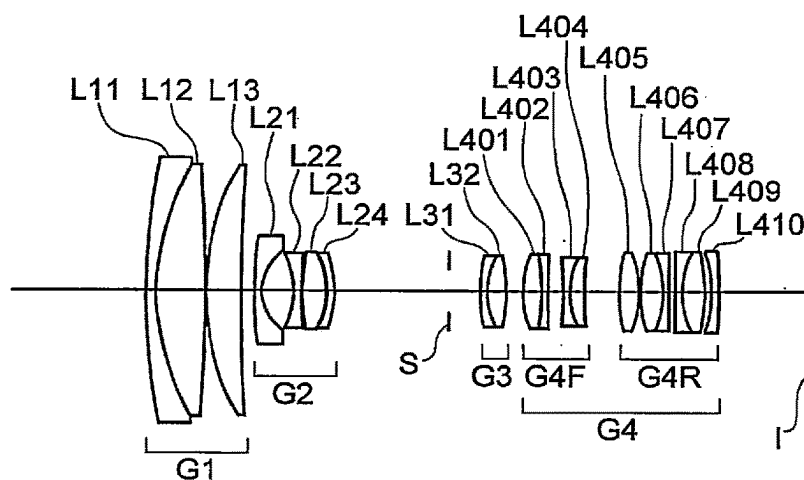


FIG. 10B

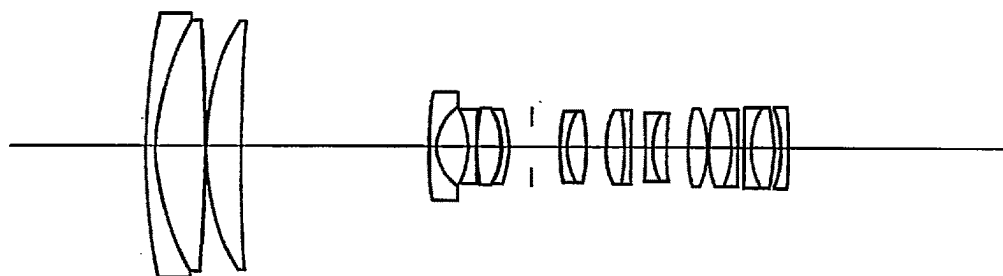


FIG. 10C

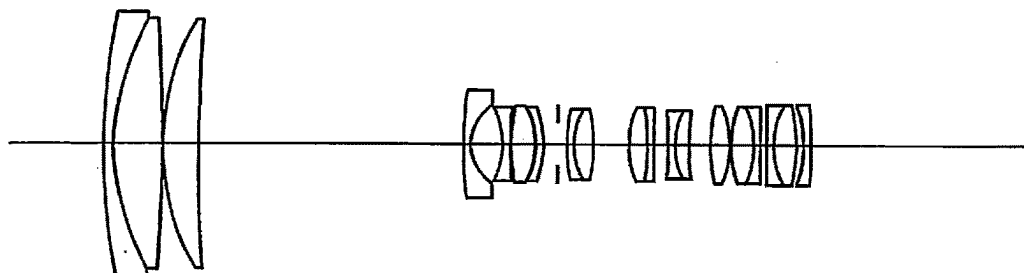


FIG. 11A

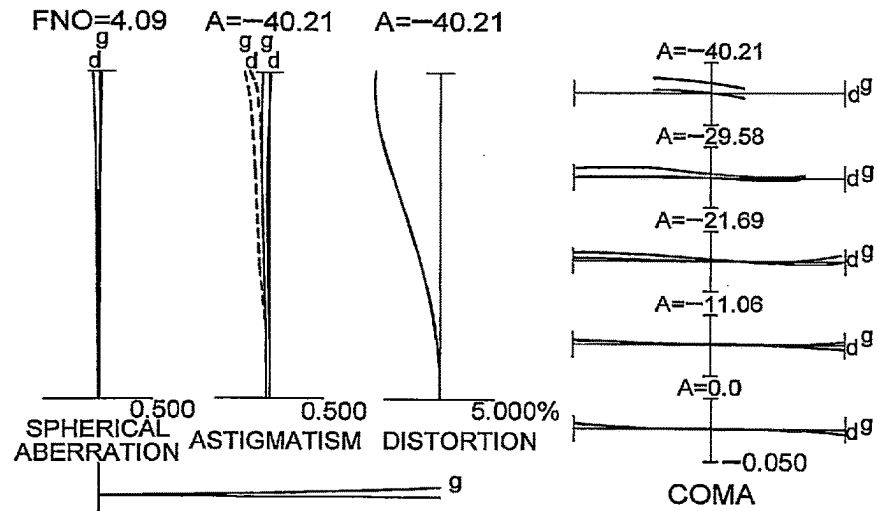


FIG. 11B

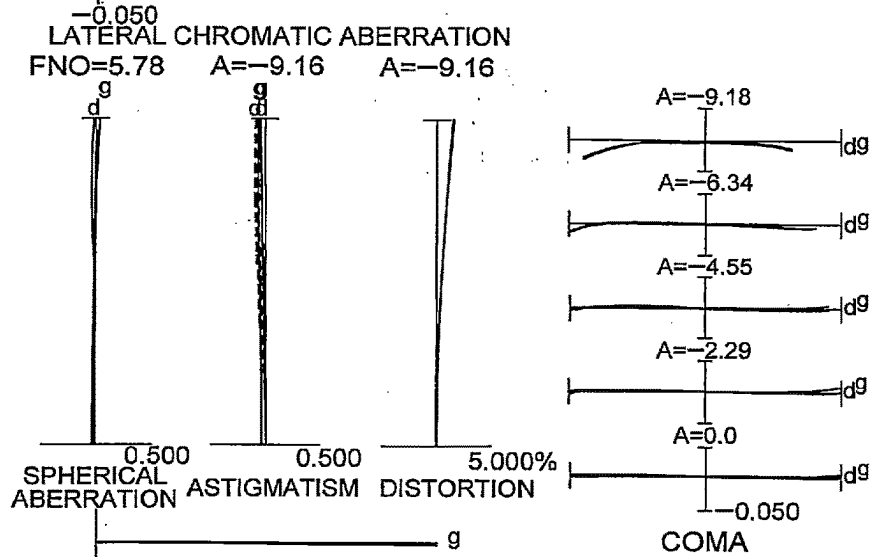


FIG. 11C

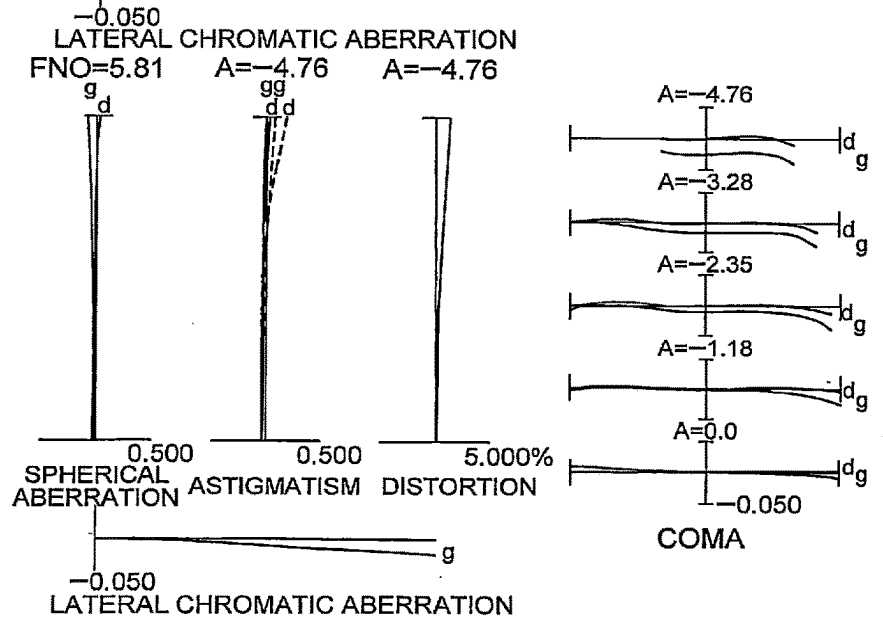


FIG. 12A

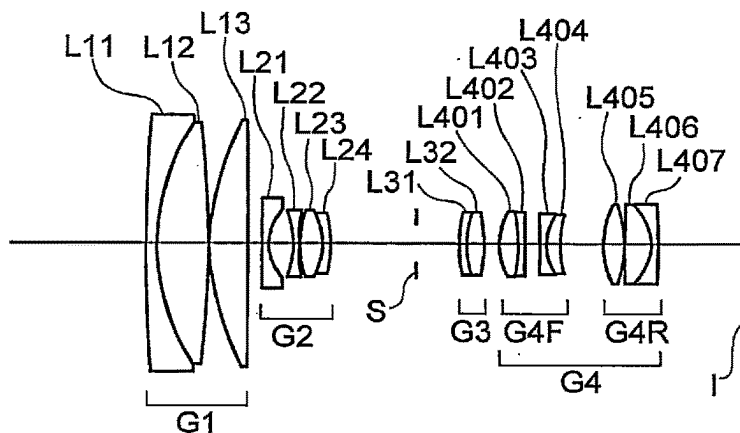


FIG. 12B

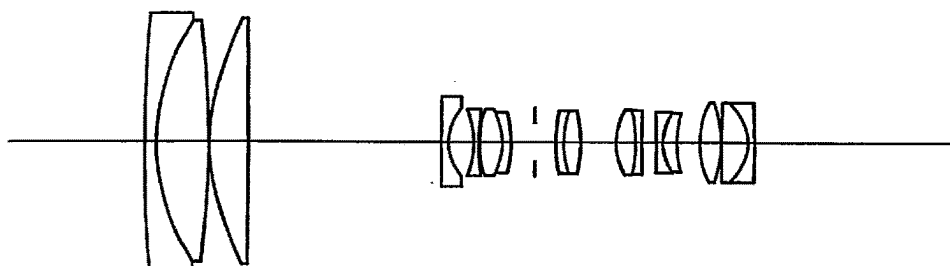


FIG. 12C

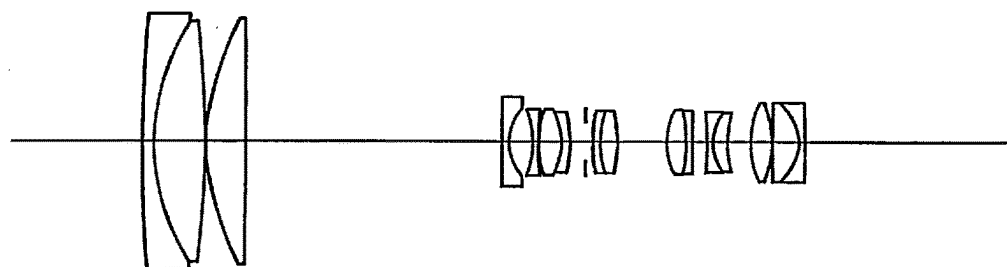


FIG. 13A

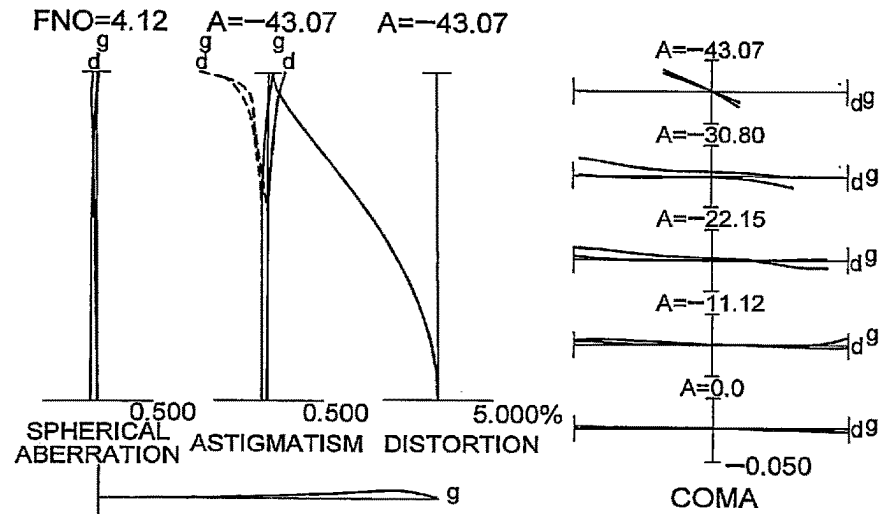


FIG. 13B

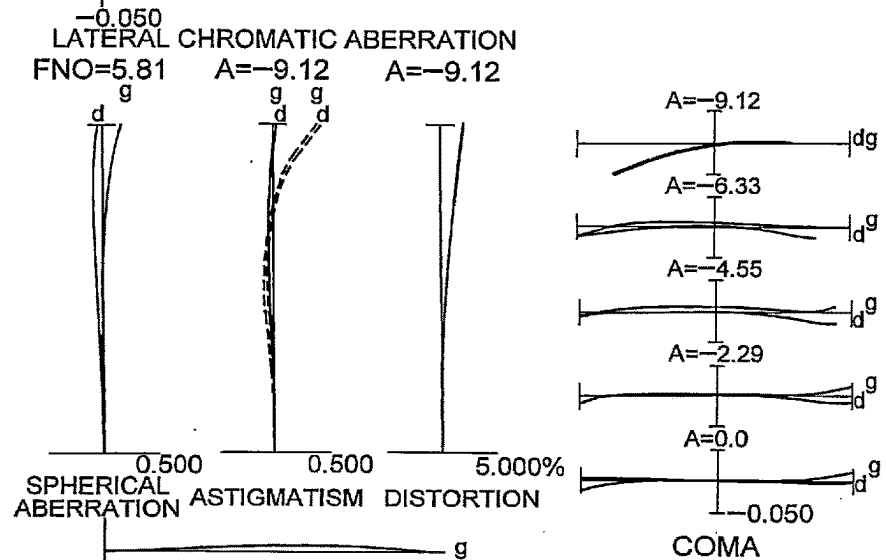


FIG. 13C

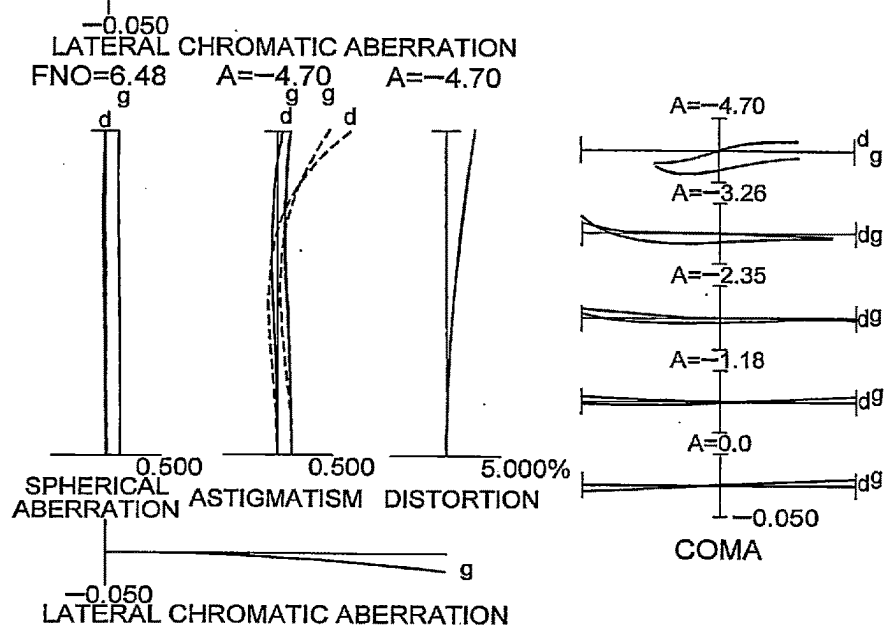


FIG. 14A

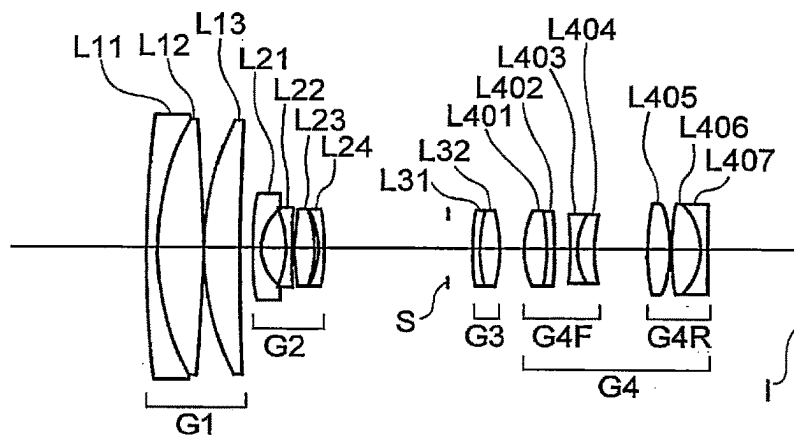


FIG. 14B

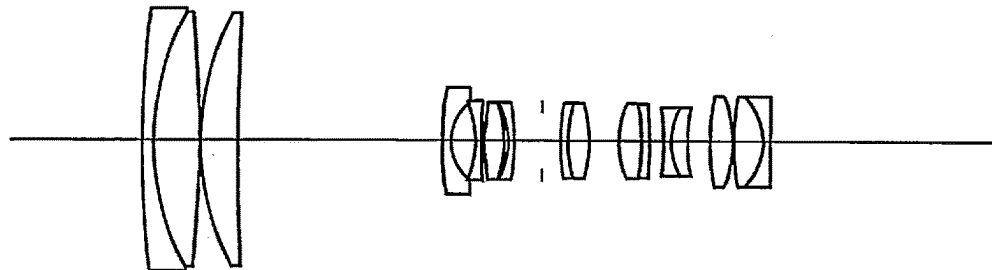


FIG. 14C

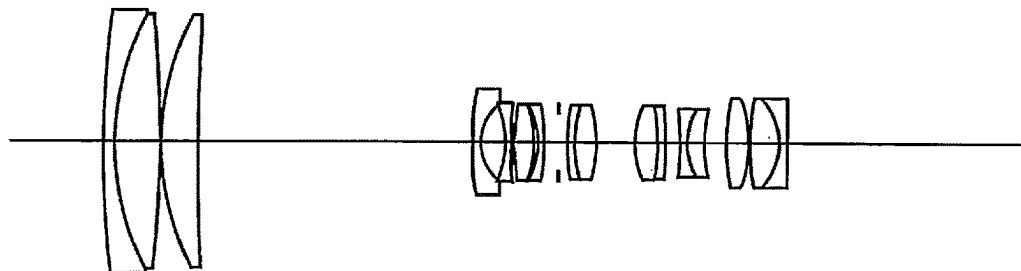


FIG. 15A

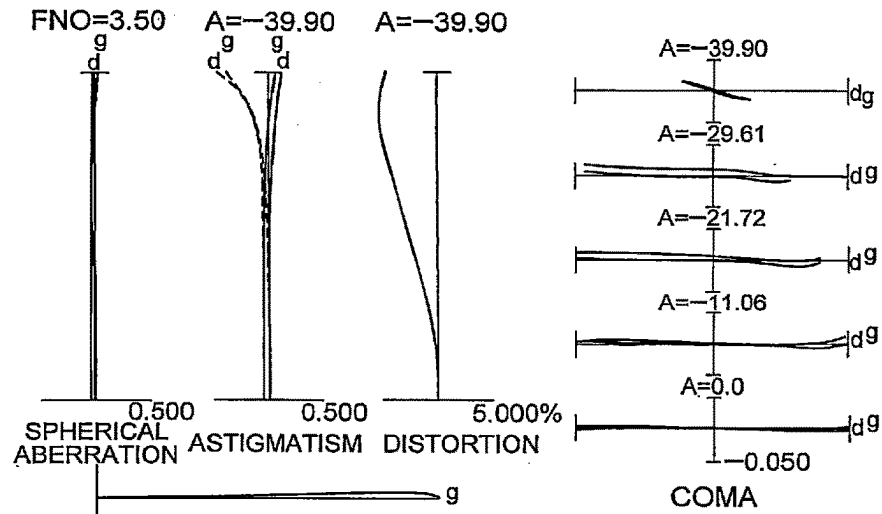


FIG. 15B

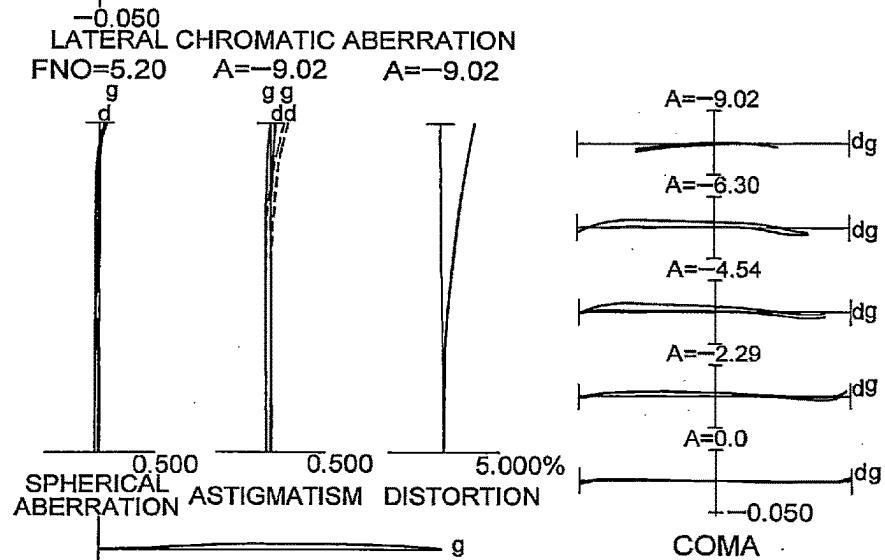


FIG. 15C

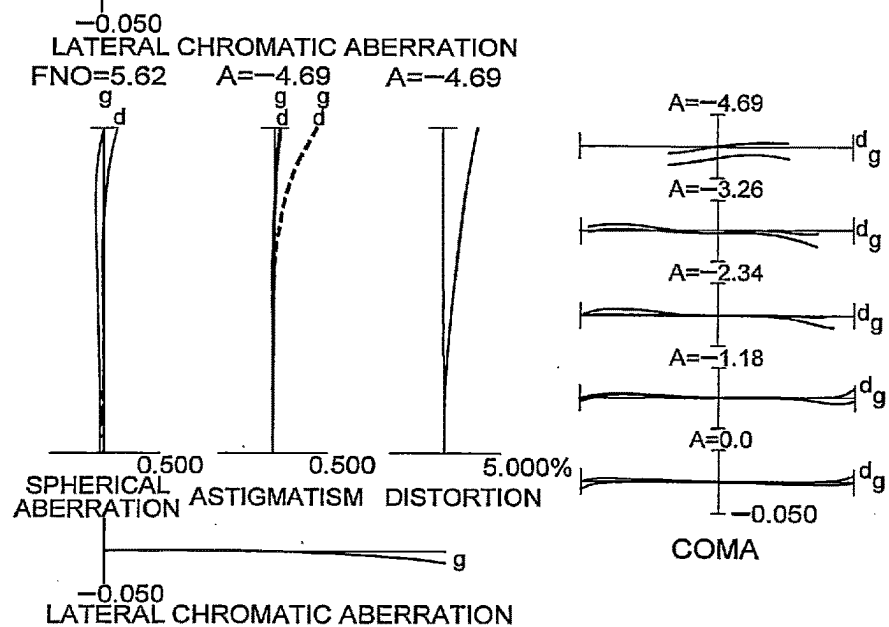




FIG. 16A

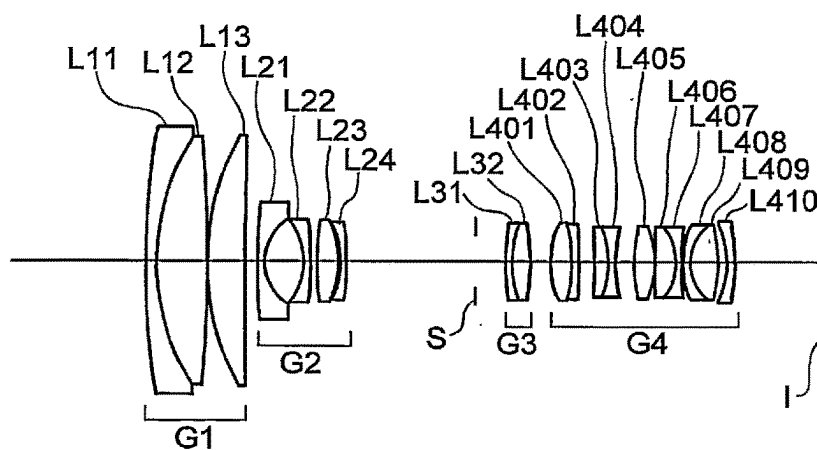


FIG. 16B

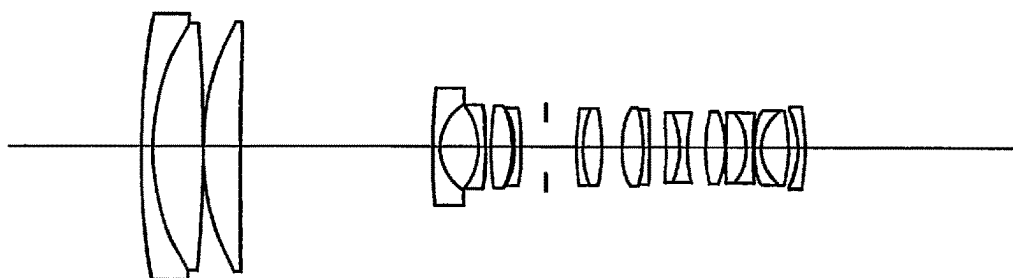


FIG. 16C

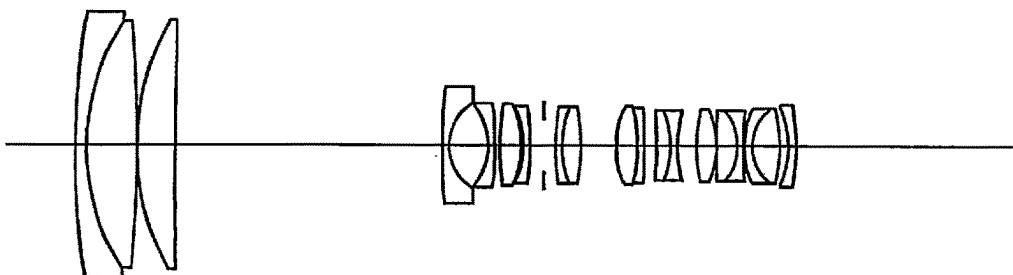


FIG. 17A

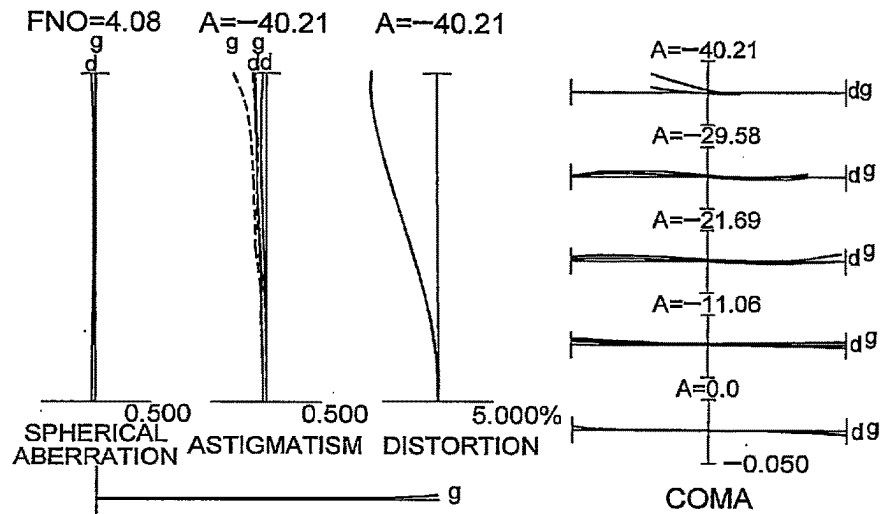


FIG. 17B

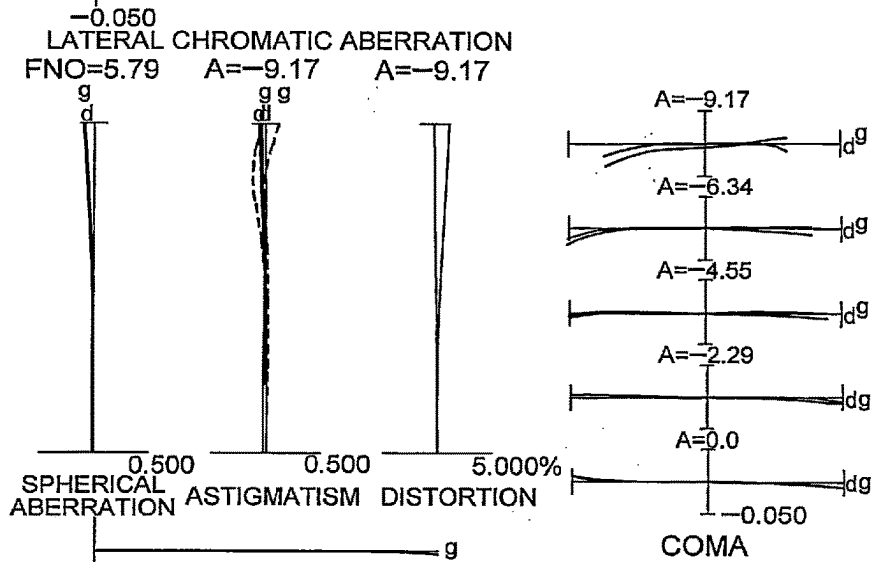


FIG. 17C

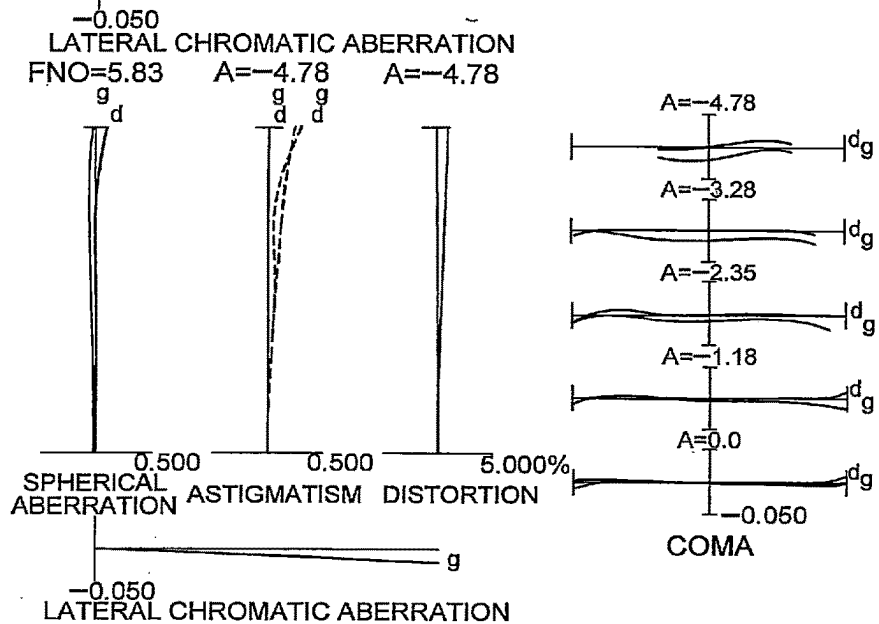


FIG. 18A

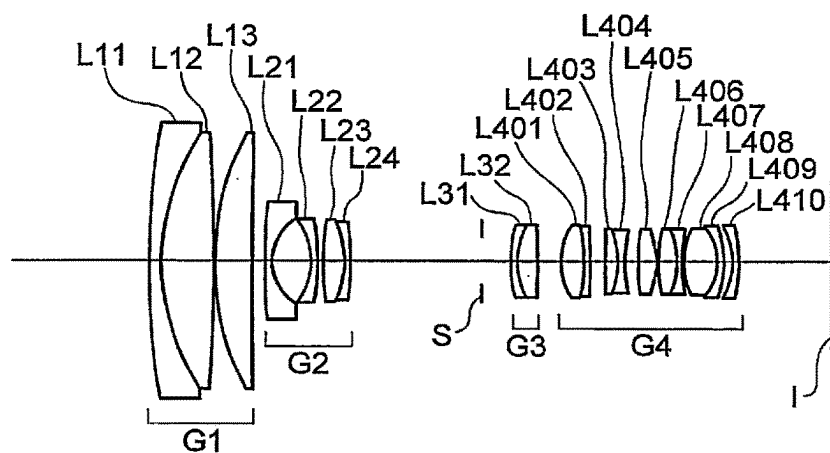


FIG. 18B

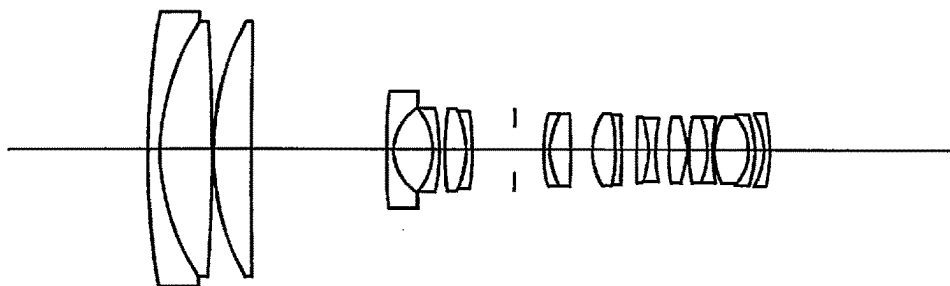


FIG. 18C

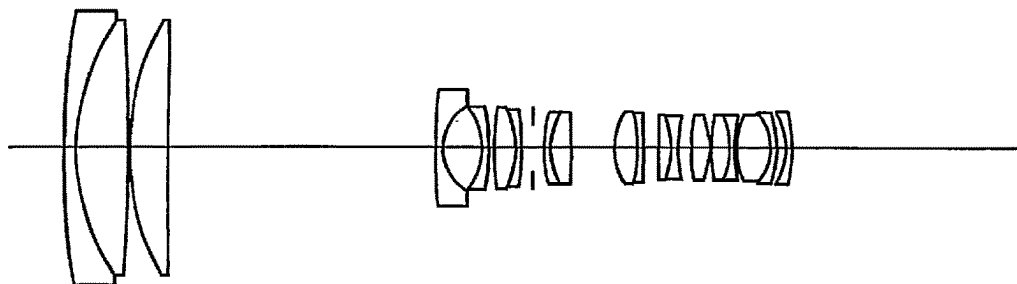


FIG. 19A

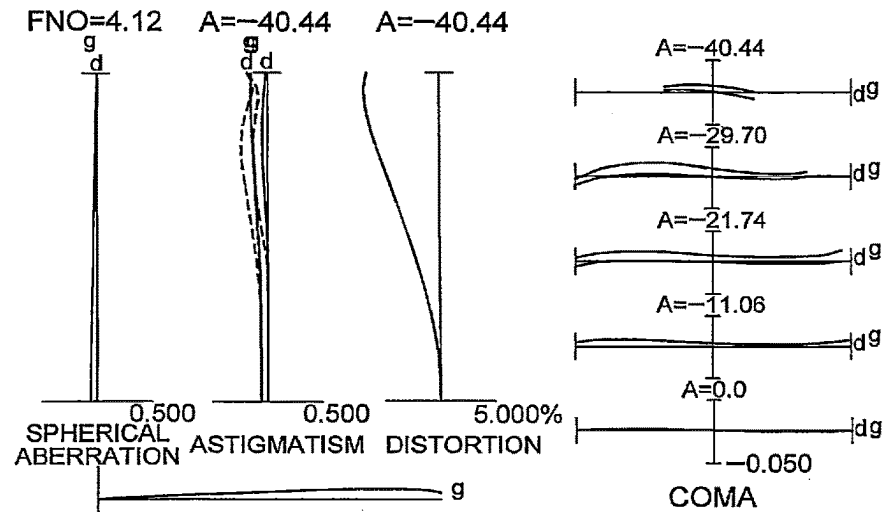


FIG. 19B

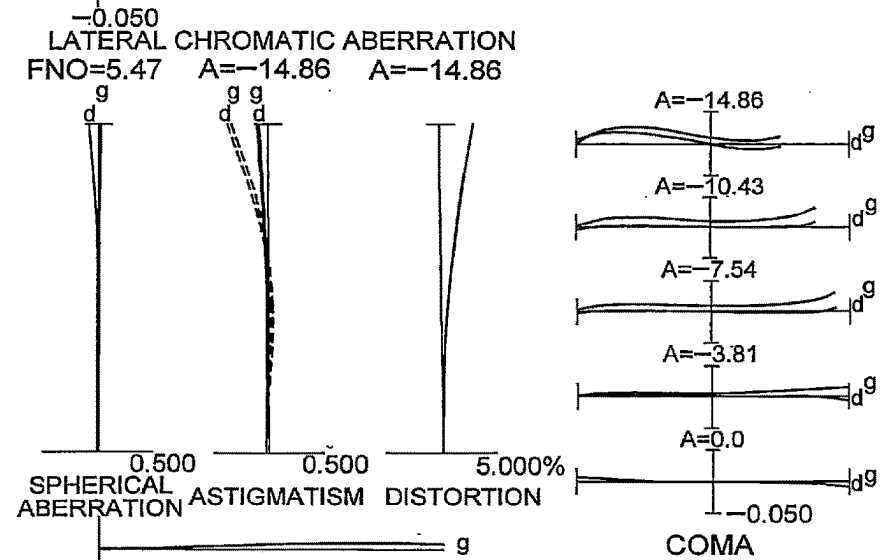


FIG. 19C

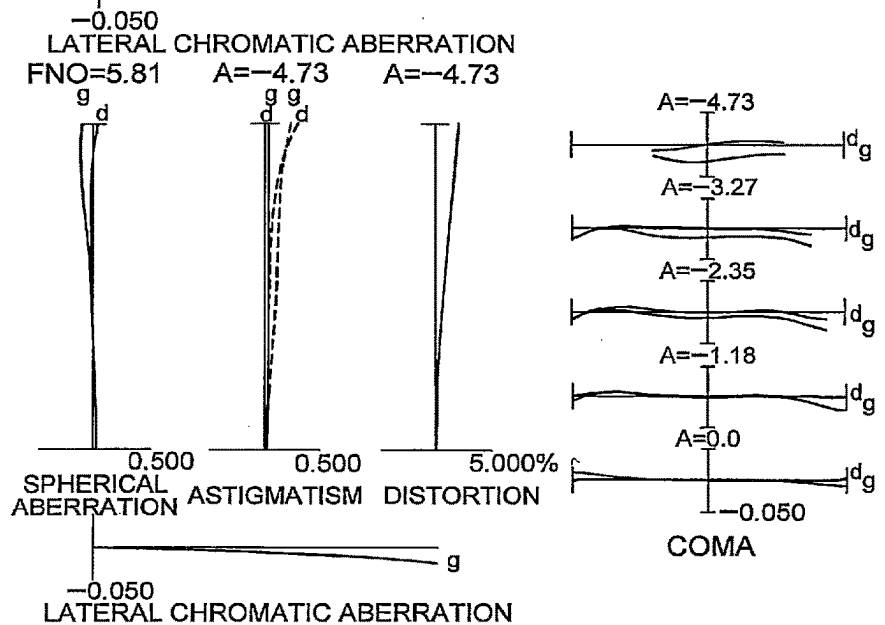


FIG. 20

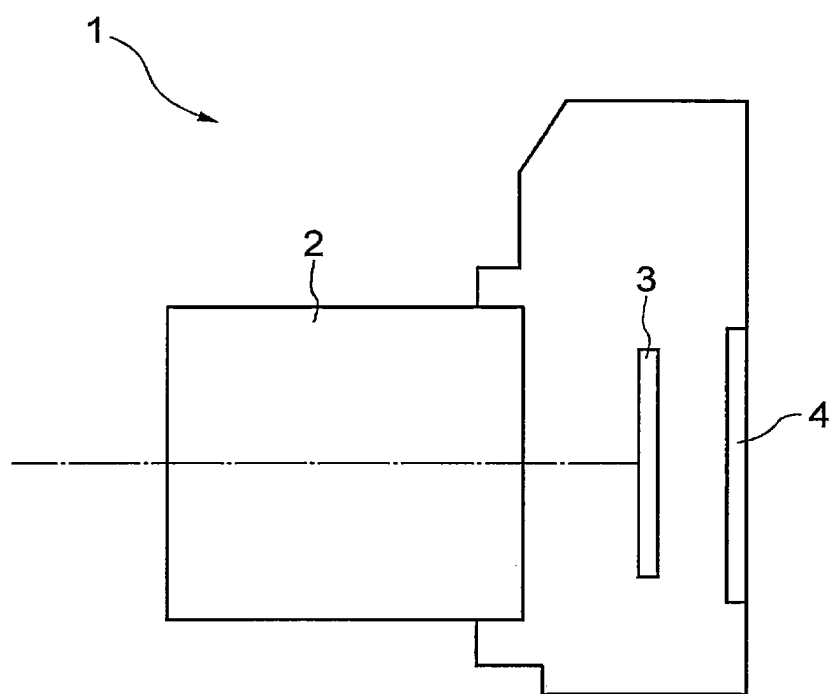


FIG. 21

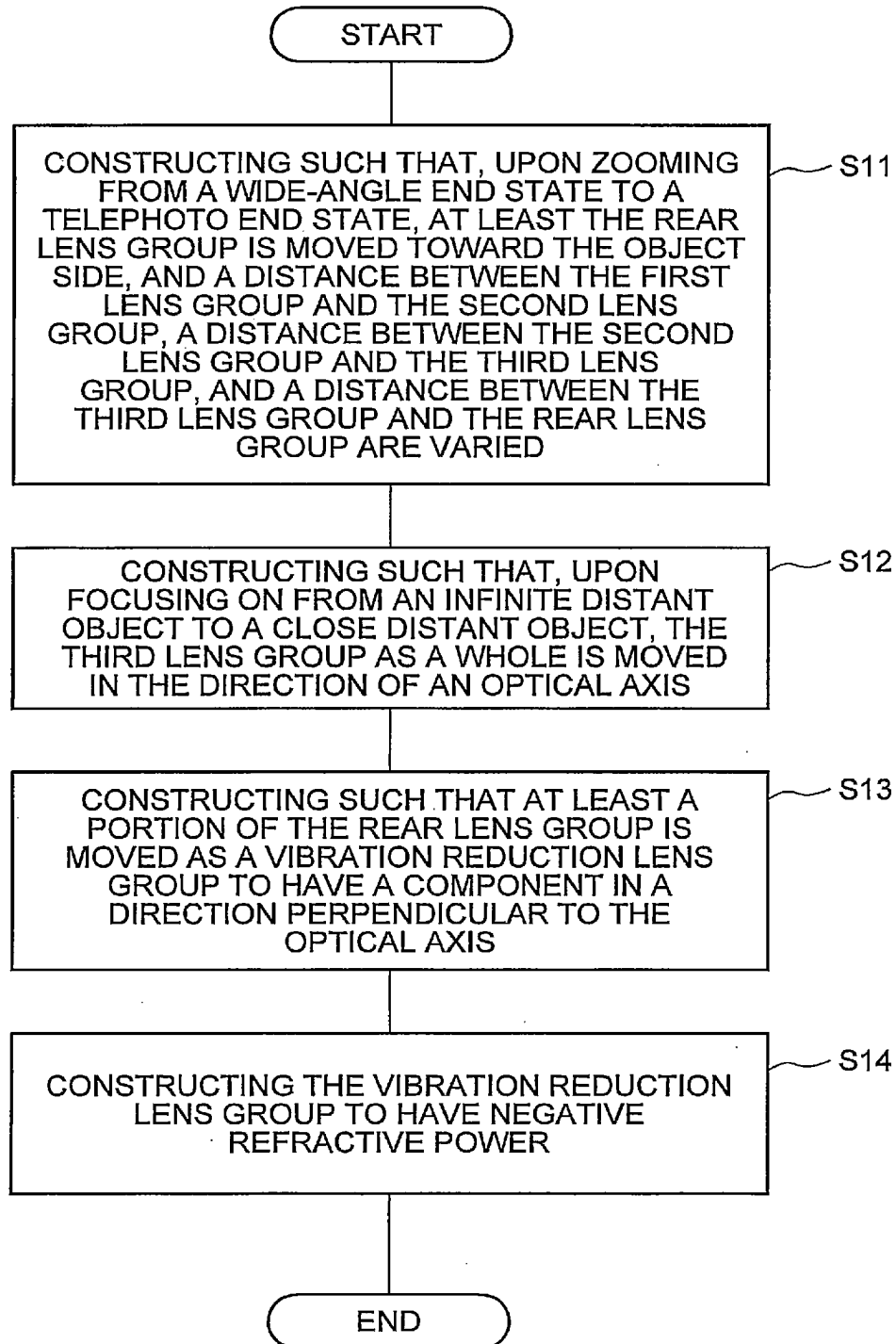
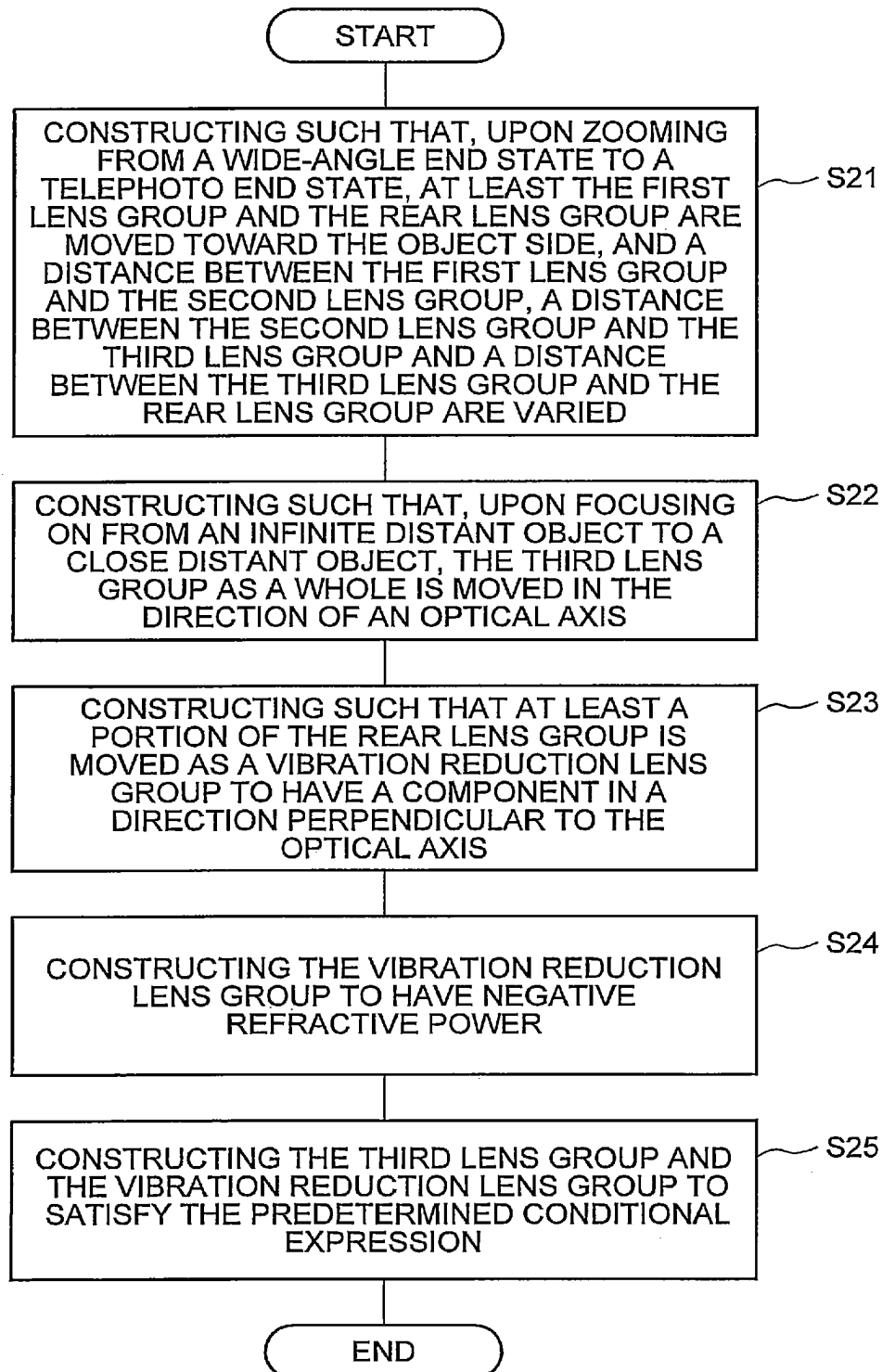


FIG. 22



## FIG. 23

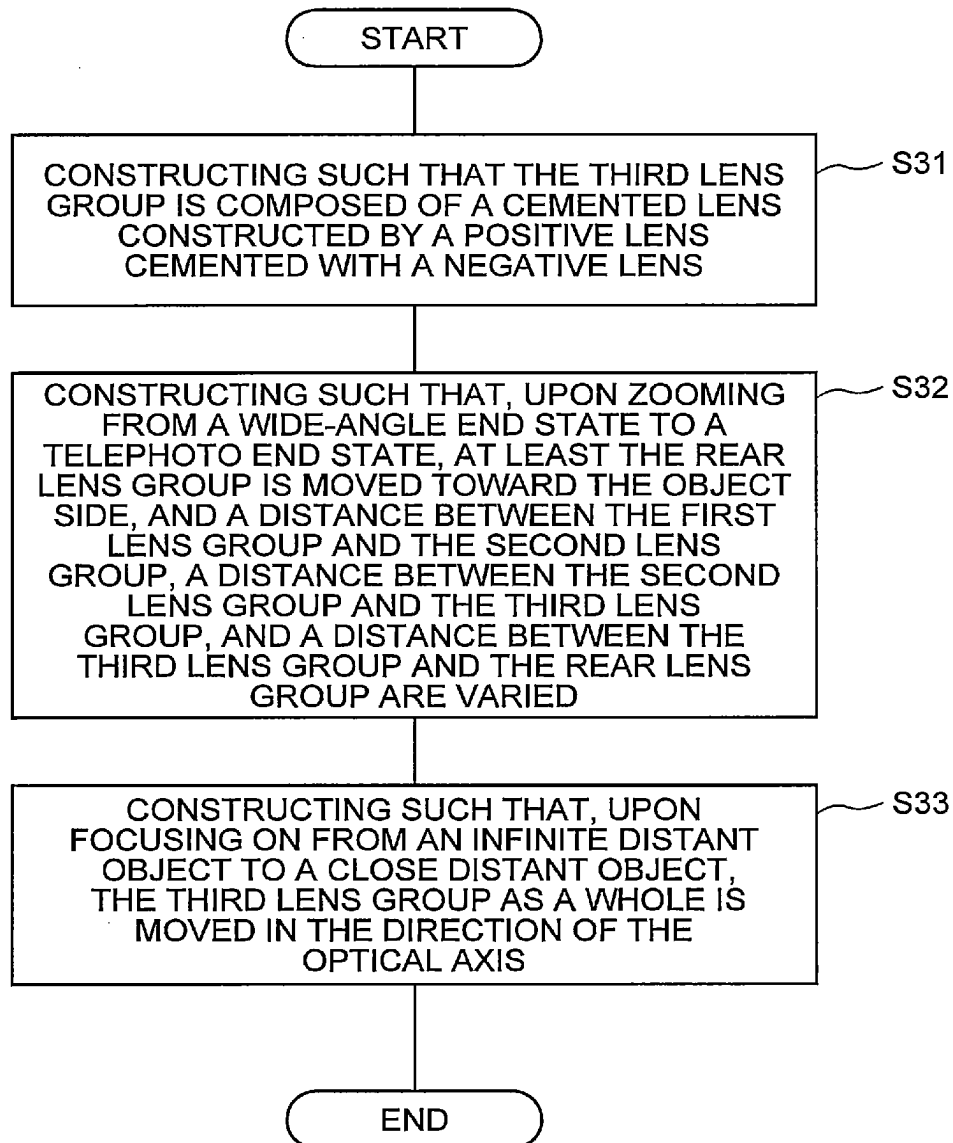
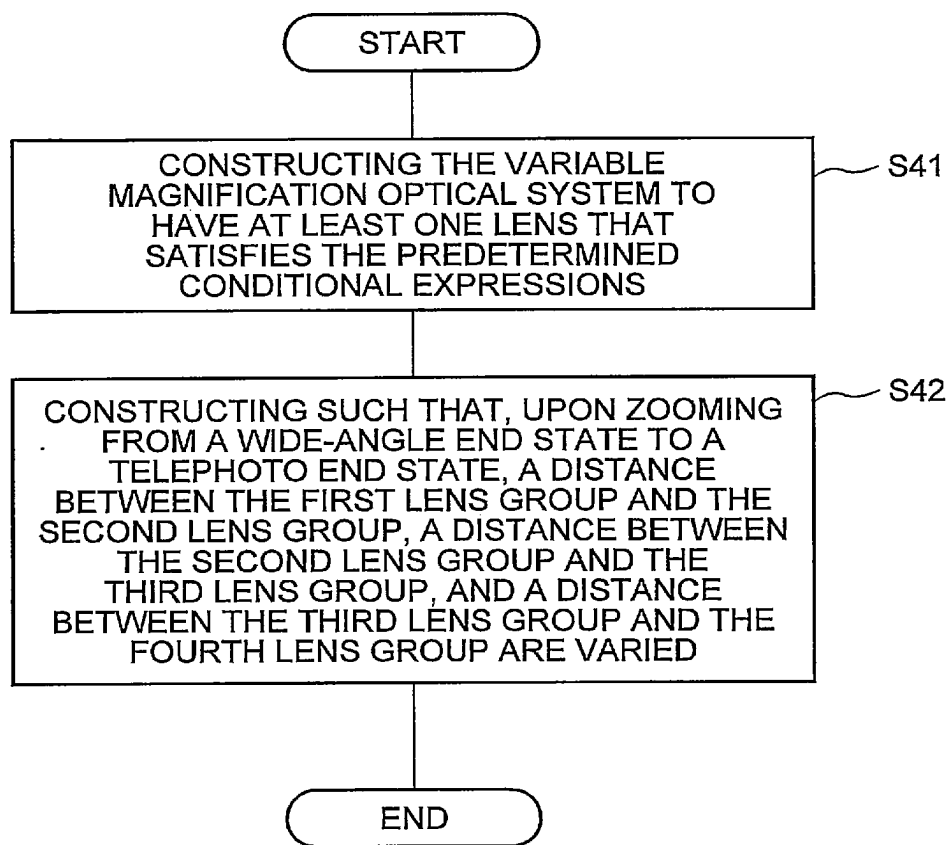




FIG. 24



# VARIABLE MAGNIFICATION OPTICAL SYSTEM, OPTICAL DEVICE, AND METHOD FOR PRODUCING VARIABLE MAGNIFICATION OPTICAL SYSTEM

## TECHNICAL FIELD

[0001] The present invention relates to a variable magnification optical system, an optical device, and a producing method for the variable magnification optical system.

## BACKGROUND ART

[0002] There has been proposed a variable magnification optical system suitable for a photographing camera, an electronic still camera, a video camera or the like, for example, in Japanese Patent application Laid-Open No. 2009-251114 and in Japanese Patent application Laid-Open No. 2010-237455.

## PRIOR ART DOCUMENT

### Patent Document

[0003] Patent Document 1: Japanese Patent application Laid-Open Gazette No. 2009-251114

[0004] Patent Document 2: Japanese Patent application Laid-Open Gazette No. 2010-237455

## SUMMARY OF THE INVENTION

### Problems to be Solved by the Invention

[0005] However, in the conventional variable magnification optical system as described above, there was a problem that excellent correction of aberrations could not have been realized.

[0006] The present invention is made in view of the above-described problem, and has an object to provide a variable magnification optical system capable of realizing excellent optical performance, an optical apparatus, and a method for manufacturing the variable magnification optical system.

### Means for Solving the Problem

[0007] In order to solve the above-mentioned object, according to a first aspect of the present invention, there is provided a variable magnification optical system comprising, in order from an object side: a first lens group having positive refractive power; a second lens group having negative refractive power; an aperture stop; a third lens group having positive refractive power; and a rear lens group;

[0008] upon zooming from a wide-angle end state to a telephoto end state, at least the rear lens group being moved toward the object side; and a distance between the first lens group and the second lens group, a distance between the second lens group and the third lens group, and a distance between the third lens group and the rear lens group being varied;

[0009] upon focusing on from an infinite distant object to a close distant object, the third lens group as a whole being moved in the direction of the optical axis;

[0010] at least a portion of the rear lens group being moved as a vibration reduction lens group so as to have a component in a direction perpendicular to the optical axis; and

[0011] the vibration reduction lens group having negative refractive power.

[0012] Further, according to a second aspect of the present invention, there is provided an optical apparatus equipped with the variable magnification optical system according to the first aspect of the present invention.

[0013] Further, according to a third aspect of the present invention, there is provided a variable magnification optical system comprising, in order from an object side: a first lens group having positive refractive power; a second lens group having negative refractive power; a third lens group having positive refractive power; and a rear lens group;

[0014] upon zooming from a wide-angle end state to a telephoto end state, at least the first lens group and the rear lens group being moved toward the object side; and a distance between the first lens group and the second lens group, a distance between the second lens group and the third lens group, and a distance between the third lens group and the rear lens group being varied;

[0015] upon focusing on from an infinite distant object to a close distant object, the third lens group as a whole being moved in the direction of the optical axis;

[0016] at least a portion of the rear lens group being moved as a vibration reduction lens group to have a component in a direction perpendicular to the optical axis;

[0017] the vibration reduction lens group having negative refractive power; and

[0018] the following conditional expression being satisfied:

$$0.20 < (-fVR)/f3 < 1.20$$

where fVR denotes a focal length of the vibration reduction lens group, and f3 denotes a focal length of the third lens group.

[0019] Further, according to a fourth aspect of the present invention, there is provided an optical apparatus equipped with the variable magnification optical system according to the third aspect of the present invention.

[0020] Further, according to a fifth aspect of the present invention, there is provided a variable magnification optical system comprising, in order from an object side: a first lens group having positive refractive power; a second lens group having negative refractive power; an aperture stop; a third lens group having positive refractive power; and a rear lens group;

[0021] the third lens group being composed of a cemented lens constructed by a positive lens cemented with a negative lens;

[0022] upon zooming from a wide-angle end state to a telephoto end state, at least the rear lens group being moved toward the object side, and a distance between the first lens group and the second lens group, a distance between the second lens group and the third lens group, and a distance between the third lens group and the rear lens group being varied;

[0023] upon focusing on from an infinite distant object to a close distant object, the third lens group as a whole being moved in the direction of the optical axis.

[0024] Further, according to a sixth aspect of the present invention, there is provided an optical apparatus equipped with the variable magnification optical system according to the fifth aspect of the present invention.

[0025] Further, according to a seventh aspect of the present invention, there is provided a variable magnification optical system comprising, in order from an object side: a first lens group having positive refractive power; a second lens group having negative refractive power; a third lens group having positive refractive power; and a fourth lens group having positive refractive power;

[0026] upon zooming from a wide-angle end state to a telephoto end state, a distance between the first lens group and the second lens group, a distance between the second lens group and the third lens group, and a distance between the third lens group and the fourth lens group being varied; and

[0027] the variable magnification optical system having at least one lens that satisfies the following conditional expressions:

$$1.928 < ndh$$

$$28.60 < vdh$$

where ndh denotes refractive index at d-line (wavelength  $\lambda=587.6$  nm) of the lens, and vdh denotes Abbe number at d-line (wavelength  $\lambda=587.6$  nm) of the lens.

[0028] Further, according to an eighth aspect of the present invention, there is provided an optical apparatus equipped with the variable magnification optical system according to the seventh aspect of the present invention.

[0029] Further, according to a ninth aspect of the present invention, there is provided a method for manufacturing a variable magnification optical system comprising, in order from an object side: a first lens group having positive refractive power; a second lens group having negative refractive power; an aperture stop; a third lens group having positive refractive power; and a rear lens group;

[0030] the method comprising the steps of:

[0031] constructing such that, upon zooming from a wide-angle end state to a telephoto end state, at least the rear lens group is moved toward an object side, and a distance between the first lens group and the second lens group, a distance between the second lens group and the third lens group, and a distance between the third lens group and the rear lens group are varied;

[0032] constructing such that, upon focusing on from an infinite distant object to a close distant object, the third lens group as a whole is moved in the direction of the optical axis;

[0033] constructing such that at least a portion of the rear lens group is moved as a vibration reduction lens group so as to have a component in a direction perpendicular to the optical axis; and

[0034] constructing the vibration reduction lens group to have negative refractive power.

[0035] Further, according to a tenth aspect of the present invention, there is provided a method for manufacturing a variable magnification optical system comprising, in order from an object side: a first lens group having positive refractive power; a second lens group having negative refractive power; a third lens group having positive refractive power and a rear lens group;

[0036] the method comprising the steps of:

[0037] constructing such that, upon zooming from a wide-angle end state to a telephoto end state, at least the first lens group and the rear lens group are moved toward an object side, and a distance between the first lens group and the rear lens group, a distance between

the second lens group and the third lens group and a distance between the third lens group and the rear lens group are varied;

[0038] constructing such that, upon focusing on from an infinite distant object to a close distant object, the third lens group as a whole is moved in the direction of the optical axis;

[0039] constructing such that at least a portion of the rear lens group is moved as a vibration reduction lens group to have a component in a direction perpendicular to the optical axis;

[0040] constructing the vibration reduction lens group to have negative refractive power; and constructing the third lens group and the vibration reduction lens group to satisfy the following conditional expression:

$$0.20 < (-fVR)/f3 < 1.20$$

where fVR denotes a focal length of the vibration reduction lens group, and f3 denotes a focal length of the third lens group.

[0041] Further, according to an eleventh aspect of the present invention, there is provided a method for manufacturing a variable magnification optical system comprising, in order from an object side: a first lens group having positive refractive power; a second lens group having negative refractive power; an aperture stop; a third lens group having positive refractive power; and a rear lens group having positive refractive power;

[0042] the method comprising the steps of:

[0043] constructing such that the third lens group is composed of a cemented lens constructed by a positive lens cemented with a negative lens;

[0044] constructing such that, upon zooming from a wide-angle end state to a telephoto end state, at least a distance between the first lens group and the second lens group, a distance between the second lens group and the third lens group, and a distance between the third lens group and the rear lens group are varied; and

[0045] constructing such that, upon focusing on from an infinite distant object to a close distant object, the third lens group as a whole is moved in the direction of the optical axis.

[0046] Further, according to a twelfth aspect of the present invention, there is provided a variable magnification optical system comprising, in order from an object side: a first lens group having positive refractive power; a second lens group having negative refractive power; a third lens group having positive refractive power; and a fourth lens group having positive refractive power;

[0047] constructing the variable magnification optical system to have at least one lens that satisfies the following conditional expressions:

$$1.928 < ndh$$

$$28.60 < vdh$$

where ndh denotes refractive index at d-line (wavelength  $\lambda=587.6$  nm) of the lens, and vdh denotes Abbe number at d-line (wavelength  $\lambda=587.6$  nm) of the lens; and

[0048] constructing such that, upon zooming from a wide-angle end state to a telephoto end state, a distance between the first lens group and the second lens group, a distance between the second lens group and the third lens group, and a distance between the third lens group and the fourth lens group are varied.

## Effect of the Invention

[0049] According to the first to the sixth aspects and the ninth to the eleventh aspects of the present invention, there are provided a variable magnification which has high variable magnification ratio, is compact and has excellent optical performance, an optical apparatus, and a method for manufacturing a variable magnification optical system.

[0050] According to the seventh, eighth and twelfth fourth aspects of the present invention, there are provided a variable magnification optical system which is compact and has excellent optical performance, an optical apparatus, and a method for manufacturing a variable magnification optical system.

## BRIEF DESCRIPTION OF THE DRAWINGS

[0051] FIGS. 1A, 1B and 1C are sectional views showing a variable magnification optical system according to a First Example that is common to a first to third embodiments of the present application, in which FIG. 1A shows sectional view in a wide-angle end state, FIG. 1B shows sectional view in an intermediate focal length state, and FIG. 1C shows sectional view in a telephoto end state.

[0052] FIGS. 2A, 2B and 2C are graphs showing various aberrations of the variable magnification optical system according to the First Example of the present application upon focusing on an infinite distance object, in which FIG. 2A shows various aberrations in the wide-angle end state, FIG. 2B shows various aberrations in the intermediate focal length state, and FIG. 2C shows various aberrations in the telephoto end state.

[0053] FIGS. 3A and 3B are graphs showing meridional transverse aberration of the variable magnification optical system according to the First Example of the present application upon focusing on an infinitely distant object and conducting vibration reduction, in which FIG. 3A shows meridional transverse aberration in the wide-angle end state, and FIG. 3B shows meridional transverse aberration in the telephoto end state.

[0054] FIGS. 4A, 4B and 4C are sectional views showing a variable magnification optical system according to a Second Example that is common to the first to third embodiments of the present application, in which FIG. 4A shows sectional view in a wide-angle end state, FIG. 4B shows sectional view in an intermediate focal length state, and FIG. 4C shows sectional view in a telephoto end state.

[0055] FIGS. 5A, 5B and 5C are graphs showing various aberrations of the variable magnification optical system according to the Second Example of the present application upon focusing on an infinitely distant object, in which FIG. 5A shows various aberrations in the wide-angle end state, FIG. 5B shows various aberrations in the intermediate focal length state, and FIG. 5C shows various aberrations in the telephoto end state.

[0056] FIGS. 6A and 6B are graphs showing meridional transverse aberration of the variable magnification optical system according to the Second Example of the present application upon focusing on an infinitely distant object and conducting vibration reduction, in which FIG. 6A shows meridional transverse aberration in the wide-angle end state, and FIG. 6B shows meridional transverse aberration in the telephoto end state.

[0057] FIGS. 7A, 7B and 7C are sectional views showing a variable magnification optical system according to a Third

Example that is common to the first to third embodiments of the present application, in which FIG. 7A shows sectional view in a wide-angle end state, FIG. 7B shows sectional view in an intermediate focal length state, and FIG. 7C shows sectional view in a telephoto end state.

[0058] FIGS. 8A, 8B and 8C are graphs showing various aberrations of the variable magnification optical system according to the Third Example of the present application upon focusing on an infinitely distant object, in which FIG. 8A shows various aberrations in the wide-angle end state, FIG. 8B shows various aberrations in the intermediate focal length state, and FIG. 8C shows various aberrations in the telephoto end state.

[0059] FIGS. 9A and 9B are graphs showing meridional transverse aberration of the variable magnification optical system according to the Third Example of the present application upon focusing on an infinitely distant object and conducting vibration reduction, in which FIG. 9A shows meridional transverse aberration in the wide-angle end state, and FIG. 9B shows meridional transverse aberration in the telephoto end state.

[0060] FIGS. 10A, 10B and 10C are sectional views showing a variable magnification optical system according to a Fourth Example of the fourth embodiment of the present application, in which FIG. 10A shows sectional view in a wide-angle end state, FIG. 10B shows sectional view in an intermediate focal length state, and FIG. 10C shows sectional view in a telephoto end state.

[0061] FIGS. 11A, 11B and 11C are graphs showing various aberrations of the variable magnification optical system according to the Fourth Example of the present application upon focusing on an infinitely distant object, in which FIG. 11A shows various aberrations in the wide-angle end state, FIG. 11B shows various aberrations in the intermediate focal length state, and FIG. 11C shows various aberrations in the telephoto end state.

[0062] FIGS. 12A, 12B and 12C are sectional views showing a variable magnification optical system according to a Fifth Example of the fourth embodiment of the present application, in which FIG. 12A shows sectional view in a wide-angle end state, FIG. 12B shows sectional view in an intermediate focal length state, and FIG. 12C shows sectional view in a telephoto end state.

[0063] FIGS. 13A, 13B and 13C are graphs showing various aberrations of the variable magnification optical system according to the Fifth Example of the present application upon focusing on an infinitely distant object, in which FIG. 13A shows various aberrations in the wide-angle end state, FIG. 13B shows various aberrations in the intermediate focal length state, and FIG. 13C shows various aberrations in the telephoto end state.

[0064] FIGS. 14A, 14B and 14C are sectional views showing a variable magnification optical system according to a Sixth Example the fourth embodiment of the present application, in which FIG. 14A shows sectional view in a wide-angle end state, FIG. 14B shows sectional view in an intermediate focal length state, and FIG. 14C shows sectional view in a telephoto end state.

[0065] FIGS. 15A, 15B and 15C are graphs showing various aberrations of the variable magnification optical system according to the Sixth Example of the present application upon focusing on an infinitely distant object, in which FIG. 15A shows various aberrations in the wide-angle end state, FIG. 15B shows various aberrations in the inter-

mediate focal length state, and FIG. 15C shows various aberrations in the telephoto end state.

[0066] FIGS. 16A, 16B and 16C are sectional views showing a variable magnification optical system according to a Seventh Example the fourth embodiment of the present application, in which FIG. 16A shows sectional view in a wide-angle end state, FIG. 16B shows sectional view in an intermediate focal length state, and FIG. 16C shows sectional view in a telephoto end state.

[0067] FIGS. 17A, 17B and 17C are graphs showing various aberrations of the variable magnification optical system according to the Seventh Example of the present application upon focusing on an infinitely distant object, in which FIG. 17A shows various aberrations in the wide-angle end state, FIG. 17B shows various aberrations in the intermediate focal length state, and FIG. 17C shows various aberrations in the telephoto end state.

[0068] FIGS. 18A, 18B and 18C are sectional views showing a variable magnification optical system according to a Eighth Example the fourth embodiment of the present application, in which FIG. 18A shows sectional view in a wide-angle end state, FIG. 18B shows sectional view in an intermediate focal length state, and FIG. 18C shows sectional view in a telephoto end state.

[0069] FIGS. 19A, 19B and 19C are graphs showing various aberrations of the variable magnification optical system according to the Eighth Example of the present application upon focusing on an infinitely distant object, in which FIG. 19A shows various aberrations in the wide-angle end state, FIG. 19B shows various aberrations in the intermediate focal length state, and FIG. 19C shows various aberrations in the telephoto end state.

[0070] FIG. 20 is a view showing a configuration of a camera equipped with the variable magnification optical system according to the first to fourth embodiments.

[0071] FIG. 21 is a flowchart schematically explaining a method for manufacturing the variable magnification optical system according to the first embodiment of the present application.

[0072] FIG. 22 is a flowchart schematically explaining a method for manufacturing the variable magnification optical system according to the second embodiment of the present application.

[0073] FIG. 23 is a flowchart schematically explaining a method for manufacturing the variable magnification optical system according to the third embodiment of the present application.

[0074] FIG. 24 is a flowchart schematically explaining a method for manufacturing the variable magnification optical system according to the fourth embodiment of the present application.

#### EMBODIMENTS FOR CARRYING OUT THE INVENTION

[0075] The variable magnification optical system, the optical apparatus and the method for manufacturing the variable magnification optical system according to the first embodiment of the present application is explained below.

[0076] The variable magnification optical system according to the first embodiment of the present application comprises, in order from an object side: a first lens group having positive refractive power; a second lens group having

negative refractive power; an aperture stop; a third lens group having positive refractive power; and a rear lens group;

[0077] upon zooming from a wide-angle end state to a telephoto end state, at least the rear lens group being moved toward the object side; and a distance between the first lens group and the second lens group, a distance between the second lens group and the third lens group, and a distance between the third lens group and the rear lens group being varied;

[0078] upon focusing on from an infinite distant object to a close distant object, the third lens group as a whole being moved in the direction of the optical axis;

[0079] at least a portion of the rear lens group being moved as a vibration reduction lens group so as to have a component in a direction perpendicular to the optical axis; and

[0080] the vibration reduction lens group having negative refractive power.

[0081] In the variable magnification optical system according to the first embodiment of the present application, the third lens group is disposed in the neighborhood of the aperture stop, and focusing on from an infinite distant object to a close distant object, is carried out by moving the third lens group as a whole in the direction of the optical axis. Due to such configuration, variation in curvature of field can be suppressed upon focusing a closely distant object, so it is preferable.

[0082] In the variable magnification optical system according to the first embodiment of the present application, at least a portion of the rear lens groups is moved, as a vibration reduction lens group, to have a component in a direction perpendicular to the optical axis, and the vibration reduction lens group has negative refractive power. Due to this configuration, correction of image blur upon camera shake being caused, that is, vibration reduction, can be conducted. Further, vibration reduction can be conducted by a small-sized lens group, so a mechanism for the vibration reduction can be made downsized and small in weight, thereby a lens barrel being able to be downsized. It is preferable.

[0083] Due to the above mentioned configuration, a variable magnification optical system having high zoom ratio, being downsized, and having excellent optical performance can be realized.

[0084] In the variable magnification optical system according to the first embodiment of the present application, it is preferable that the following conditional expression (1) is satisfied:

$$0.60 < f1/f3 < 2.60 \quad (1)$$

where f1 denotes a focal length of the first lens group, and f3 denotes a focal length of the third lens group.

[0085] The conditional expression (1) defines the focal length of the first lens group relative to the focal length of the third lens group. With satisfying the conditional expression (1), the variable magnification optical system according to the first embodiment of the present application is capable of correcting superbly spherical aberration upon focusing on a closely distant object in the telephoto end state and spherical aberration in the telephoto end state.

[0086] When the value of  $f1/f3$  of the conditional expression (1) of the variable magnification optical system according to the first embodiment of the present application is equal to or exceeds the upper limit, refractive power of the third lens group becomes large, and it becomes difficult to correct spherical aberration upon focusing on the closely distant object in the telephoto end state. It is not preferable. Meanwhile, in order to attain the advantageous effect of the present application more surely, it is preferable to set the upper limit value of the conditional expression (1) to 2.50.

[0087] On the other hand, when the value of  $f1/f3$  of the conditional expression (1) of the variable magnification optical system according to the first embodiment of the present application is equal to or falls below the lower limit, refractive power of the first lens group increases. Thus, spherical aberration is generated in the telephoto end state, so that it is not desirable.

[0088] Meanwhile, in order to attain the advantageous effect of the present application more surely, it is preferable to set the lower limit value of the conditional expression (1) to 0.40.

[0089] Further, in the variable magnification optical system according to the first embodiment of the present application, it is preferable that the following conditional expression (2) is satisfied:

$$5.00 < f1/(-f2) < 10.00 \quad (2)$$

where  $f1$  denotes the focal length of the first lens group, and  $f2$  denotes a focal length of the second lens group.

[0090] The conditional expression (2) defines the focal length of the first lens group relative to the focal length of the second lens group. With satisfying the conditional expression (2), the variable magnification optical system according to the first embodiment of the present invention is capable of correcting superbly spherical aberration upon focusing in the wide-angle end state and spherical aberration in the telephoto end state.

[0091] When the value of  $f1/(-f2)$  of the conditional expression (2) of the variable magnification optical system according to the first embodiment of the present application is equal to or exceeds the upper limit, refractive power of the second lens group becomes large, and it becomes difficult to correct curvature of field in the wide-angle end state. It is not preferable. Meanwhile, in order to attain the advantageous effect of the present application more surely, it is preferable to set the upper limit value of the conditional expression (2) to 8.00.

[0092] On the other hand, when the value of  $f1/(-f2)$  of the conditional expression (2) of the variable magnification optical system according to the first embodiment of the present application is equal to or falls below the lower limit, refractive power of the first lens group becomes large. Thus, spherical aberration is generated in the telephoto end state, so that it is not desirable.

[0093] Meanwhile, in order to attain the advantageous effect of the present application more surely, it is more preferable to set the lower limit value of the conditional expression (2) to 6.00.

[0094] Further, in the variable magnification optical system according to the first embodiment of the present application, it is preferable that the following conditional expression (3) is satisfied:

$$0.20 < (-fVR)/f3 < 1.20 \quad (3)$$

where  $fVR$  denotes a focal length of the vibration reduction lens group, and  $f3$  denotes the focal length of the third lens group.

[0095] The conditional expression (3) defines the focal length of the vibration reduction lens group relative to the focal length of the third lens group. With satisfying the conditional expression (3), the variable magnification optical system according to the first embodiment of the present invention is capable of correcting superbly spherical aberration upon focusing on a closely distant object in the telephoto end state and eccentric coma aberration upon conducting the vibration reduction.

[0096] When the value of  $(-fVR)/f3$  of the conditional expression (3) of the variable magnification optical system according to the first embodiment of the present application is equal to or exceeds the upper limit, refractive power of the third lens group becomes large, and it becomes difficult to correct spherical aberration upon focusing on the closely distant object in the telephoto end state. It is not preferable. Meanwhile, in order to attain the advantageous effect of the present application more surely, it is preferable to set the upper limit value of the conditional expression (3) to 1.00.

[0097] On the other hand, when the value of  $(-fVR)/f3$  of the conditional expression (3) of the variable magnification optical system according to the first embodiment of the present application is equal to or falls below the lower limit, refractive power of the vibration reduction lens group increases. Thus, eccentric coma aberration is generated upon conducting the vibration reduction, so that it is not desirable. Meanwhile, in order to attain the advantageous effect of the present application more surely, it is preferable to set the lower limit value of the conditional expression (3) to 0.40.

[0098] Further, in the variable magnification optical system according to the first embodiment of the present application, it is preferable that the following conditional expression (4) is satisfied:

$$0.10 < (-f2)/f3 < 0.38 \quad (4)$$

where  $f2$  denotes the focal length of the second lens group, and  $f3$  denotes the focal length of the third lens group.

[0099] The conditional expression (4) defines the focal length of the second lens group relative to the focal length of the third lens group. The variable magnification optical system according to the first embodiment of the present invention is capable of correcting superbly spherical aberration upon focusing on a closely distant object in the telephoto end state and curvature of field in the wide-angle end state, by satisfying the conditional expression (4).

[0100] When the value of  $(-f2)/f3$  of the conditional expression (4) of the variable magnification optical system according to the first embodiment of the present application is equal to or exceeds the upper limit, refractive power of the third lens group becomes large, and it becomes difficult to correct spherical aberration upon focusing on the closely distant object in the telephoto end state. It is not preferable.

Meanwhile, in order to attain the advantageous effect of the present application more surely, it is more preferable to set the upper limit value of the conditional expression (4) to 0.36.

**[0101]** On the other hand, when the value of  $(-f_2)/f_3$  of the conditional expression (4) of the variable magnification optical system according to the first embodiment of the present application is equal to or falls below the lower limit, refractive power of the second lens group increases. Thus, it becomes difficult to correct curvature of field in the wide-angle end state, so that it is not desirable. Meanwhile, in order to attain the advantageous effect of the present application more surely, it is more preferable to set the lower limit value of the conditional expression (4) to 0.15.

**[0102]** In the variable magnification optical system according to the first embodiment of the present application, it is preferable that the following conditional expression (5) is satisfied:

$$0.42 < f_3/f_R < 0.80 \quad (5)$$

where  $f_3$  denotes the focal length of the third lens group, and  $f_R$  denotes a focal length of the rear lens group in the wide-angle end state.

**[0103]** The conditional expression (5) defines the focal length of the rear lens group in the wide-angle end state relative to the focal length of the third lens group. Incidentally, in a case where the rear lens group is composed of a plurality of lens groups,  $f_R$  denotes a composite focal length of the plurality of lens groups. With satisfying the conditional expression (5), the variable magnification optical system according to the first embodiment of the present invention is capable of correcting superbly spherical aberration upon focusing on a closely distant object in the telephoto end state and eccentric coma aberration upon conducting the vibration reduction.

**[0104]** When the value of  $f_3/f_R$  of the conditional expression (5) of the variable magnification optical system according to the first embodiment of the present application is equal to or exceeds the upper limit, refractive power of the third lens group becomes large, and it becomes difficult to correct spherical aberration upon focusing on the closely distant object in the telephoto end state. It is not preferable. Meanwhile, in order to attain the advantageous effect of the present application more surely, it is preferable to set the upper limit value of the conditional expression (5) to 1.00.

**[0105]** On the other hand, when the value of  $f_3/f_R$  of the conditional expression (5) of the variable magnification optical system according to the first embodiment of the present application is equal to or falls below the lower limit, eccentric coma aberration is generated upon conducting the vibration reduction, so that it is not preferable. Meanwhile, in order to attain the advantageous effect of the present application more surely, it is more preferable to set the lower limit value of the conditional expression (5) to 0.40.

**[0106]** Further, in the variable magnification optical system according to the first embodiment of the present application, it is preferable that the vibration reduction lens group is composed of a cemented lens constructed by a positive lens cemented with a negative lens. By this configuration, eccentric coma aberration generated upon conducting the vibration reduction can be corrected superbly.

**[0107]** In the variable magnification optical system according to the first embodiment of the present application, it is preferable that the first lens group has a negative lens that satisfies the following conditional expression (6):

$$1.90 < nd_1 \quad (6)$$

where  $nd_1$  denotes refractive index at d-line (wavelength  $\lambda=587.6$  nm) of the negative lens in the first lens group.

**[0108]** The conditional expression (6) defines refractive index at d-line (wavelength  $\lambda=587.6$  nm) of the negative lens in the first lens group. With satisfying the conditional expression (6), the variable magnification optical system according to the first embodiment of the present invention is capable of correcting superbly spherical aberration in the telephoto end state.

**[0109]** When the value of  $nd_1$  of the conditional expression (6) of the variable magnification optical system according to the first embodiment of the present application is equal to or falls below the lower limit, it becomes difficult to correct spherical aberration in the telephoto end state, so that it is not desirable.

**[0110]** Meanwhile, in order to attain the advantageous effect of the present application more surely, it is preferable to set the lower limit value of the conditional expression (6) to 1.92.

**[0111]** Further, in the variable magnification optical system according to the first embodiment of the present application, it is preferable that, upon zooming from the wide-angle end state to the telephoto end state, the second lens group is moved in the direction of the optical axis. With taking such a configuration, curvature of field can be corrected superbly.

**[0112]** Further, in the variable magnification optical system according to the first embodiment of the present application, it is preferable that, upon zooming from the wide-angle end state to the telephoto end state, the third lens group is moved in the direction of the optical axis. With taking such a configuration, spherical aberration can be corrected superbly.

**[0113]** Further, in the variable magnification optical system according to the first embodiment of the present application, it is preferable that, upon zooming from the wide-angle end state to the telephoto end state, the first lens group is moved in the direction of the optical axis. With taking such a configuration, higher zoom ratio can be attained.

**[0114]** The optical apparatus of the present application, is characterized in the provision of the variable magnification optical system according to the first embodiment having the above described configuration. Owing to this, an optical apparatus having high zoom ratio, being downsized and having superb optical performance, can be realized.

**[0115]** The method for manufacturing the variable magnification optical system according to the first embodiment of the present application is a method for manufacturing a variable magnification optical system comprising, in order from an object side: a first lens group having positive refractive power; a second lens group having negative refractive power; an aperture stop; a third lens group having positive refractive power; and a rear lens group;

- [0116] the method being characterized in comprising the steps of:
- [0117] constructing such that, upon zooming from a wide-angle end state to a telephoto end state, at least the rear lens group is moved toward the object side; and a distance between the first lens group and the second lens group, a distance between the second lens group and the third lens group, and a distance between the third lens group and the rear lens group being varied;
- [0118] constructing such that upon focusing on from an infinitely distant object to a close distant object, the third lens group as a whole is moved in the direction of the optical axis;
- [0119] constructing such that at least a portion of the rear lens group is moved as a vibration reduction lens group so as to have a component in a direction perpendicular to the optical axis; and
- [0120] constructing the vibration reduction lens group to have negative refractive power.
- [0121] By such a method, it is possible to manufacture a magnification variable optical system that has high zoom ratio, is downsized and has superb optical performance.
- [0122] Next, the variable magnification optical system, the optical apparatus and the method for manufacturing the variable magnification optical system according to the second embodiment of the present application is explained below.
- [0123] The variable magnification optical system according to the second embodiment of the present application comprises, in order from an object side: a first lens group having positive refractive power; a second lens group having negative refractive power; a third lens group having positive refractive power and a rear lens group;
- [0124] upon zooming from a wide-angle end state to a telephoto end state, at least the first lens group and the rear lens group being moved toward an object side, and a distance between the first lens group and the second lens group, a distance between the second lens group and the third lens group and a distance between the third lens group and the rear lens group being varied;
- [0125] upon focusing on from an infinitely distant object to a closely distant object, the third lens group as a whole being moved in the direction of the optical axis;
- [0126] at least a portion of the rear lens group being moved as a vibration reduction lens group to have a component in a direction perpendicular to the optical axis;
- [0127] the vibration reduction lens group having negative refractive power; and
- [0128] the following conditional expression (3) being satisfied:

$$0.20 < (-fVR)/f3 < 1.20 \quad (3)$$

where fVR denotes a focal length of the vibration reduction lens group, and f3 denotes a focal length of the third lens group.

[0129] In the variable magnification optical system according to the second embodiment of the present application, upon focusing on from an infinitely distant object to a closely distant object, the third lens group as a whole is

moved in the direction of the optical axis. Due to such a configuration, variation in curvature of field upon focusing a closely distant object can be preferably suppressed.

[0130] In the variable magnification optical system according to the second embodiment of the present application, at least a portion that is a portion of the rear lens group is moved as a vibration reduction lens group to have a component in a direction perpendicular to the optical axis, and the vibration reduction lens group has negative refractive power. Due to such configuration, image blur upon camera shake being caused can be corrected, that is, vibration reduction can be effected. Further more, since vibration reduction can be conducted by downsized lens group, the vibration reduction mechanism can be downsized and made small in weight, so that the lens barrel can be downsized preferably.

[0131] The conditional expression (3) defines a focal length of the vibration reduction lens group relative to the focal length of the third lens group. The variable magnification optical system according to the second embodiment of the present application is capable of correcting superbly spherical aberration upon focusing on a closely distant object in the telephoto end state and eccentric coma aberration upon conducting the vibration reduction.

[0132] When the value of  $(-fVR)/f3$  of the conditional expression (3) of the variable magnification optical system according to the second embodiment of the present application is equal to or exceeds the upper limit, refractive power of the third lens group becomes large, and it becomes difficult to correct spherical aberration upon focusing on the closely distant object in the telephoto end state. It is not preferable. Meanwhile, in order to attain the advantageous effect of the present application more surely, it is preferable to set the upper limit value of the conditional expression (3) to 1.00.

[0133] On the other hand, when the value of  $(-fVR)/f3$  of the conditional expression (3) of the variable magnification optical system according to the second embodiment of the present application is equal to or falls below the lower limit, refractive power of the vibration reduction lens group increases. Thus, eccentric coma aberration is generated upon conducting the vibration reduction, so that it is not desirable.

[0134] Meanwhile, in order to attain the advantageous effect of the present application more surely, it is more preferable to set the lower limit value of the conditional expression (3) to 0.40.

[0135] Due to the above configuration, a variable magnification optical system that has high zoom ratio, is downsized and has superb optical performance, can be realized.

[0136] Further, in the variable magnification optical system according to the second embodiment of the present application, it is preferable that the following conditional expression (4) is satisfied:

$$0.10 < (-f2)/f3 < 0.38 \quad (4)$$

where f2 denotes the focal length of the second lens group, and f3 denotes the focal length of the third lens group.

[0137] The conditional expression (4) defines the focal length of the second lens group relative to the focal length of the third lens group. The variable magnification optical system according to the second embodiment of the present



application is capable of correcting superbly spherical aberration upon focusing on a closely distant object in the telephoto end state and curvature of field in the wide-angle end state.

[0138] When the value of  $(-f2)/f3$  of the conditional expression (4) of the variable magnification optical system according to the second embodiment of the present application is equal to or exceeds the upper limit, refractive power of the third lens group becomes large, and it becomes difficult to correct spherical aberration upon focusing on the closely distant object in the telephoto end state. It is not preferable. Meanwhile, in order to attain the advantageous effect of the present application more surely, it is more preferable to set the upper limit value of the conditional expression (4) to 0.36.

[0139] On the other hand, when the value of  $(-f2)/f3$  of the conditional expression (4) of the variable magnification optical system according to the second embodiment of the present application is equal to or falls below the lower limit, refractive power of the second lens group increases. Thus, it becomes difficult to correct curvature of field in the wide-angle end state, so that it is not desirable.

[0140] Meanwhile, in order to attain the advantageous effect of the present application more surely, it is more preferable to set the lower limit value of the conditional expression (4) to 0.15.

[0141] In the variable magnification optical system according to the second embodiment of the present application, it is preferable that the following conditional expression (1) is satisfied:

$$0.60 < f1/f3 < 2.60 \quad (1)$$

where  $f1$  denotes a focal length of the first lens group, and  $f3$  denotes a focal length of the third lens group.

[0142] The conditional expression (1) defines the focal length of the first lens group relative to the focal length of the third lens group. With satisfying the conditional expression (1), the variable magnification optical system according to the second embodiment of the present application is capable of correcting superbly spherical aberration upon focusing on a closely distant object in the telephoto end state and spherical aberration in the telephoto end state.

[0143] When the value of  $f1/f3$  of the conditional expression (1) of the variable magnification optical system according to the second embodiment of the present application is equal to or exceeds the upper limit, refractive power of the third lens group becomes large, and it becomes difficult to correct spherical aberration upon focusing on the closely distant object in the telephoto end state. It is not preferable. Meanwhile, in order to attain the advantageous effect of the present application more surely, it is more preferable to set the upper limit value of the conditional expression (1) to 2.50.

[0144] On the other hand, when the value of  $f1/f3$  of the conditional expression (1) of the variable magnification optical system according to the second embodiment of the present application is equal to or falls below the lower limit, refractive power of the first lens group increases. Thus, spherical aberration is generated in the telephoto end state, so that it is not desirable.

[0145] Meanwhile, in order to attain the advantageous effect of the present application more surely, it is more preferable to set the lower limit value of the conditional expression (1) to 0.40.

[0146] Further, in the variable magnification optical system according to the second embodiment of the present application, it is preferable that the following conditional expression (2) is satisfied:

$$5.00 < f1/(-f2) < 10.00 \quad (2)$$

where  $f1$  denotes the focal length of the first lens group, and  $f2$  denotes a focal length of the second lens group.

[0147] The conditional expression (2) defines the focal length of the first lens group relative to the focal length of the second lens group. With satisfying the conditional expression (2), the variable magnification optical system according to the second embodiment of the present invention is capable of correcting superbly curvature of field in the wide-angle end state and spherical aberration in the telephoto end state.

[0148] When the value of  $f1/(-f2)$  of the conditional expression (2) of the variable magnification optical system according to the second embodiment of the present application is equal to or exceeds the upper limit, refractive power of the second lens group becomes large, and thereby it becomes difficult to correct curvature of field in the wide-angle end state. It is not preferable. Meanwhile, in order to attain the advantageous effect of the present application more surely, it is preferable to set the upper limit value of the conditional expression (2) to 8.00.

[0149] On the other hand, when the value of  $f1/(-f2)$  of the conditional expression (2) of the variable magnification optical system according to the second embodiment of the present application is equal to or falls below the lower limit, refractive power of the first lens group becomes large. Thus, spherical aberration is generated in the telephoto end state, so that it is not desirable.

[0150] Meanwhile, in order to attain the advantageous effect of the present application more surely, it is more preferable to set the lower limit value of the conditional expression (2) to 6.00.

[0151] In the variable magnification optical system according to the second embodiment of the present application, it is preferable that the following conditional expression (5) is satisfied:

$$0.42 < f3/fR < 0.80 \quad (5)$$

where  $f3$  denotes the focal length of the third lens group, and  $fR$  denotes a focal length of the rear lens group in the wide-angle end state.

[0152] The conditional expression (5) defines the focal length of the rear lens group in the wide-angle end state relative to the focal length of the third lens group. Incidentally, in a case where the rear lens group is composed of a plurality of lens groups,  $fR$  denotes a composite focal length of the plurality of lens groups. With satisfying the conditional expression (5), the variable magnification optical system according to the second embodiment of the present

application is capable of correcting superbly spherical aberration upon focusing on a closely distant object in the telephoto end state and eccentric coma aberration upon conducting the vibration reduction.

[0153] When the value of  $f3/fR$  of the conditional expression (5) of the variable magnification optical system according to the second embodiment of the present application is equal to or exceeds the upper limit, refractive power of the third lens group becomes large, and it becomes difficult to correct spherical aberration upon focusing on the closely distant object in the telephoto end state. It is not preferable. Meanwhile, in order to attain the advantageous effect of the present application more surely, it is more preferable to set the upper limit value of the conditional expression (5) to 1.00.

[0154] On the other hand, when the value of  $f3/fR$  of the conditional expression (5) of the variable magnification optical system according to the second embodiment of the present application is equal to or falls below the lower limit, refractive power of the rear lens group becomes large. Owing to this, eccentric coma aberration is generated upon conducting the vibration reduction, so that it is not preferable. Meanwhile, in order to attain the advantageous effect of the present application more surely, it is more preferable to set the lower limit value of the conditional expression (5) to 0.40.

[0155] Further, in the variable magnification optical system according to the second embodiment of the present application, it is preferable that the vibration reduction lens group is composed of a cemented lens constructed by a positive lens cemented with a negative lens. By this configuration, eccentric coma aberration generated upon conducting the vibration reduction can be corrected superbly.

[0156] In the variable magnification optical system according to the second embodiment of the present application, it is preferable that the first lens group has a negative lens that satisfies the following conditional expression (6):

$$1.90 < nd1 \quad (6)$$

where  $nd1$  denotes refractive index at d-line (wavelength  $\lambda=587.6$  nm) of the negative lens in the first lens group.

[0157] The conditional expression (6) defines refractive index at d-line (wavelength  $\lambda=587.6$  nm) of the negative lens in the first lens group. With satisfying the conditional expression (6), the variable magnification optical system according to the second embodiment of the present invention is capable of correcting superbly spherical aberration in the telephoto end state.

[0158] When the value of  $nd1$  of the conditional expression (6) of the variable magnification optical system according to the second embodiment of the present application is equal to or falls below the lower limit, it becomes difficult to correct spherical aberration in the telephoto end state, so that it is not desirable.

[0159] Meanwhile, in order to attain the advantageous effect of the present application more surely, it is more preferable to set the lower limit value of the conditional expression (6) to 1.92.

[0160] Further, in the variable magnification optical system according to the second embodiment of the present application, it is preferable that, upon zooming from the

wide-angle end state to the telephoto end state, the second lens group is moved in the direction of the optical axis. With taking such a configuration, curvature of field can be corrected superbly.

[0161] Further, in the variable magnification optical system according to the second embodiment of the present application, it is preferable that, upon zooming from the wide-angle end state to the telephoto end state, the third lens group is moved in the direction of the optical axis. With taking such a configuration, spherical aberration can be corrected superbly.

[0162] Further, in the variable magnification optical system according to the second embodiment of the present application, it is preferable that, upon zooming from the wide-angle end state to the telephoto end state, the first lens group is moved in the direction of the optical axis. With taking such a configuration, higher zoom ratio can be attained.

[0163] The optical apparatus of the present application, is characterized in the provision of the variable magnification optical system according to the second embodiment having the above described configuration. Owing to this, an optical apparatus having high zoom ratio, being downsized and having superb optical performance, can be realized.

[0164] The method for manufacturing the variable magnification optical system according to the second embodiment of the present application is a method for manufacturing a variable magnification optical system comprising, in order from an object side: a first lens group having positive refractive power; a second lens group having negative refractive power; a third lens group having positive refractive power; and a rear lens group, and being characterized in comprising the steps of:

[0165] constructing such that, upon zooming from a wide-angle end state to a telephoto end state, at least the first lens group and the rear lens group are moved toward the object side; and a distance between the first lens group and the second lens group, a distance between the second lens group and the third lens group, and a distance between the third lens group and the rear lens group are varied;

[0166] constructing such that, upon focusing on from an infinitely distant object to a closely distant object, the third lens group as a whole is moved in the direction of the optical axis,

[0167] constructing such that at least a portion of the rear lens group is moved as a vibration reduction lens group so as to have a component in a direction perpendicular to the optical axis;

[0168] constructing the vibration reduction lens group to have negative refractive power; and

[0169] constructing such that the third lens group and the rear lens group satisfy the following conditional expression (3):

$$0.20 < (-fVR)/f3 < 1.20 \quad (3)$$

where  $fVR$  denotes a focal length of the vibration reduction lens group, and  $f3$  denotes a focal length of the third lens group.

[0170] By such a method, it is possible to manufacture a variable magnification optical system that has high zoom ratio, is downsized and has superb optical performance.

[0171] Next, the variable magnification optical system, the optical apparatus and the method for manufacturing the variable magnification optical system according to the third embodiment of the present application is explained below.

[0172] The variable magnification optical system according to the third embodiment of the present application comprises, in order from an object side: a first lens group having positive refractive power; a second lens group having negative refractive power; an aperture stop; a third lens group having positive refractive power and a rear lens group, the third lens group being composed of a cemented lens constructed by a positive lens cemented with a negative lens;

[0173] upon zooming from a wide-angle end state to a telephoto end state, at least the rear lens group being moved toward an object side, and a distance between the first lens group and the second lens group, a distance between the second lens group and the third lens group and a distance between the third lens group and the rear lens group being varied; and

[0174] upon focusing on from an infinitely distant object to a closely distant object, the third lens group as a whole being moved in the direction of the optical axis.

[0175] In the variable magnification optical system according to the third embodiment of the present application, focusing on from an infinitely distant object to a closely distant object, is carried out by moving, as a whole in the direction of the optical axis, the third lens group that is disposed in the neighborhood of the aperture stop. Due to such a configuration, variation in curvature of field upon focusing on a closely distant object can be preferably suppressed. Moreover, the third lens group is composed of a cemented lens constructed by a positive lens cemented with a negative lens, and thereby variation in spherical aberration upon focusing on the closely distant object as well as variation in longitudinal chromatic aberration can be suppressed, so that it is preferable.

[0176] By such configuration, a variable magnification optical system that has high zoom ratio, is downsized and has superb optical performance, can be realized.

[0177] In the variable magnification optical system according to the third embodiment of the present application, it is preferable that the following conditional expression (5) is satisfied:

$$0.42 < f_3/f_R < 0.80 \quad (5)$$

where  $f_3$  denotes the focal length of the third lens group, and  $f_R$  denotes a focal length of the rear lens group in the wide-angle end state.

[0178] The conditional expression (5) defines the focal length of the rear lens group in the wide-angle end state relative to the focal length of the third lens group. Incidentally, in a case where the rear lens group is composed of a plurality of lens groups,  $f_R$  denotes a composite focal length of the plurality of lens groups. With satisfying the conditional expression (5), the variable magnification optical system according to the third embodiment of the present invention is capable of correcting superbly spherical aberration upon focusing on a closely distant object in the telephoto end state. Further, in a case where the variable magnification optical system according to the third embodiment of the present application is configured to carry out vibration reduction, it is possible to correct superbly eccentric coma aberration upon conducting the vibration reduction.

[0179] When the value of  $f_3/f_R$  of the conditional expression (5) of the variable magnification optical system according to the third embodiment of the present application is equal to or exceeds the upper limit, refractive power of the third lens group becomes large, and it becomes difficult to correct spherical aberration upon focusing on the closely distant object in the telephoto end state. It is not preferable. Meanwhile, in order to attain the advantageous effect of the present application more surely, it is more preferable to set the upper limit value of the conditional expression (5) to 1.00.

[0180] On the other hand, when the value of  $f_3/f_R$  of the conditional expression (5) of the variable magnification optical system according to the third embodiment of the present application is equal to or falls below the lower limit, refractive power of the rear lens group becomes large. Owing to this, in the case where the variable magnification optical system according to the third embodiment of the present invention is configured to conduct the vibration reduction, eccentric coma aberration is generated upon conducting the vibration reduction, so that it is not preferable. Meanwhile, in order to attain the advantageous effect of the present application more surely, it is more preferable to set the lower limit value of the conditional expression (5) to 0.40.

[0181] Further, in the variable magnification optical system according to the third embodiment of the present application, it is preferable that the following conditional expression (2) is satisfied:

$$5.00 < f_1/(-f_2) < 10.00 \quad (2)$$

where  $f_1$  denotes a focal length of the first lens group, and  $f_2$  denotes a focal length of the second lens group.

[0182] The conditional expression (2) defines the focal length of the first lens group relative to the focal length of the second lens group. With satisfying the conditional expression (2), the variable magnification optical system according to the third embodiment of the present application is capable of correcting superbly curvature of field in the wide-angle end state and spherical aberration in the telephoto end state.

[0183] When the value of  $f_1/(-f_2)$  of the conditional expression (2) of the variable magnification optical system according to the third embodiment of the present application is equal to or exceeds the upper limit, refractive power of the second lens group becomes large, and it becomes difficult to correct curvature of field in the wide-angle end state. It is not preferable. Meanwhile, in order to attain the advantageous effect of the present application more surely, it is preferable to set the upper limit value of the conditional expression (2) to 8.00.

[0184] On the other hand, when the value of  $f_1/(-f_2)$  of the conditional expression (2) of the variable magnification optical system according to the third embodiment of the

present application is equal to or falls below the lower limit, refractive power of the first lens group becomes large. Thus, spherical aberration is generated in the telephoto end state, so that it is not desirable.

[0185] Meanwhile, in order to attain the advantageous effect of the present application more surely, it is more preferable to set the lower limit value of the conditional expression (2) to 6.00.

[0186] In the variable magnification optical system according to the third embodiment of the present application, it is preferable that the following conditional expression (1) is satisfied:

$$0.60 < f1/f3 < 2.60 \quad (1)$$

where f1 denotes the focal length of the first lens group, and f3 denotes a focal length of the third lens group.

[0187] The conditional expression (1) defines the focal length of the first lens group relative to the focal length of the third lens group. With satisfying the conditional expression (1), the variable magnification optical system according to the third embodiment of the present invention is capable of correcting superbly spherical aberration upon focusing on a closely distant object in the telephoto end state and spherical aberration in the telephoto end state.

[0188] When the value of f1/f3 of the conditional expression (1) of the variable magnification optical system according to the third embodiment of the present application is equal to or exceeds the upper limit, refractive power of the third lens group becomes large, and it becomes difficult to correct spherical aberration upon focusing on the closely distant object in the telephoto end state. It is not preferable. Meanwhile, in order to attain the advantageous effect of the present application more surely, it is preferable to set the upper limit value of the conditional expression (1) to 2.50.

[0189] On the other hand, when the value of f1/f3 of the conditional expression (1) of the variable magnification optical system according to the third embodiment of the present application is equal to or falls below the lower limit, refractive power of the first lens group increases. Thus, spherical aberration is generated in the telephoto end state, so that it is not desirable.

[0190] Meanwhile, in order to attain the advantageous effect of the present application more surely, it is preferable to set the lower limit value of the conditional expression (1) to 0.40.

[0191] Further, in the variable magnification optical system according to the third embodiment of the present application, it is preferable that the following conditional expression (4) is satisfied:

$$0.10 < (-f2)/f3 < 0.38 \quad (4)$$

where f2 denotes the focal length of the second lens group, and f3 denotes the focal length of the third lens group.

[0192] The conditional expression (4) defines the focal length of the second lens group relative to the focal length of the third lens group. The variable magnification optical system according to the third embodiment of the present invention is capable of correcting superbly spherical aberration upon focusing on a closely distant object in the telephoto end state and curvature of field in the wide-angle end state, by satisfying the conditional expression (4).

[0193] When the value of  $(-f2)/f3$  of the conditional expression (4) of the variable magnification optical system according to the third embodiment of the present application is equal to or exceeds the upper limit, refractive power of the third lens group becomes large, and it becomes difficult to correct spherical aberration upon focusing on the closely distant object in the telephoto end state. It is not preferable.

Meanwhile, in order to attain the advantageous effect of the present application more surely, it is more preferable to set the upper limit value of the conditional expression (4) to 0.36.

[0194] On the other hand, when the value of  $(-f2)/f3$  of the conditional expression (4) of the variable magnification optical system according to the third embodiment of the present application is equal to or falls below the lower limit, refractive power of the second lens group increases. Thus, it becomes difficult to correct curvature of field in the wide-angle end state, so that it is not desirable. Meanwhile, in order to attain the advantageous effect of the present application more surely, it is more preferable to set the lower limit value of the conditional expression (4) to 0.15.

[0195] In the variable magnification optical system according to the third embodiment of the present application, it is preferable that the first lens group has a negative lens that satisfies the following conditional expression (6):

$$1.90 < nd1 \quad (6)$$

where nd1 denotes refractive index at d-line (wavelength  $\lambda=587.6$  nm) of the negative lens in the first lens group.

[0196] The conditional expression (6) defines refractive index at d-line (wavelength  $\lambda=587.6$  nm) of the negative lens in the first lens group. With satisfying the conditional expression (6), the variable magnification optical system according to the third embodiment of the present invention is capable of correcting superbly spherical aberration in the telephoto end state.

[0197] When the value of nd1 of the conditional expression (6) of the variable magnification optical system according to the third embodiment of the present application is equal to or falls below the lower limit, it becomes difficult to correct spherical aberration in the telephoto end state, so that it is not desirable.

[0198] Meanwhile, in order to attain the advantageous effect of the present application more surely, it is preferable to set the lower limit value of the conditional expression (6) to 1.92.

[0199] Further, in the variable magnification optical system according to the third embodiment of the present application, it is preferable that a lens that is at least a portion of the rear lens group is moved to have a component in a direction perpendicular to the optical axis, and the vibration reduction lens has negative refractive power. By such configuration, it is possible to correct image blur upon generating camera shake, that is, to conduct vibration reduction. Moreover, the vibration reduction can be conducted by a lens group having small diameter, so the vibration reduction mechanism can be downsized and small in weight. Thus, a lens barrel can be downsized. This is preferable.

[0200] Furthermore, in the variable magnification optical system according to the third embodiment of the present application, it is preferable that the vibration reduction lens group is constructed by a cemented lens composed of a positive lens and a negative lens. Due to such configuration, eccentric coma aberration upon conducting the vibration reduction can be corrected excellently.

[0201] Further, in the variable magnification optical system according to the third embodiment of the present application, it is preferable that the following conditional expression (3) is satisfied:

$$0.20 < (-fVR)/f3 < 1.20 \quad (3)$$

where fVR denotes a focal length of the vibration reduction lens group, and f3 denotes the focal length of the third lens group.

[0202] The conditional expression (3) defines the focal length of the vibration reduction lens group relative to the focal length of the third lens group. With satisfying the conditional expression (3), the variable magnification optical system according to the third embodiment of the present invention is capable of correcting superbly spherical aberration upon focusing on a closely distant object in the telephoto end state and eccentric coma aberration upon conducting the vibration reduction.

[0203] When the value of  $(-fVR)/f3$  of the conditional expression (3) of the variable magnification optical system according to the third embodiment of the present application is equal to or exceeds the upper limit, refractive power of the third lens group becomes large, and it becomes difficult to correct spherical aberration upon focusing on the closely distant object in the telephoto end state. It is not preferable. Meanwhile, in order to attain the advantageous effect of the present application more surely, it is preferable to set the upper limit value of the conditional expression (3) to 1.00.

[0204] On the other hand, when the value of  $(-fVR)/f3$  of the conditional expression (3) of the variable magnification optical system according to the third embodiment of the present application is equal to or falls below the lower limit, refractive power of the vibration reduction lens group increases. Thus, eccentric coma aberration is generated upon conducting the vibration reduction, so that it is not desirable. Meanwhile, in order to attain the advantageous effect of the present application more surely, it is preferable to set the lower limit value of the conditional expression (3) to 0.40.

[0205] Further, in the variable magnification optical system according to the third embodiment of the present application, it is preferable that, upon zooming from the wide-angle end state to the telephoto end state, the second lens group is moved in the direction of the optical axis. With taking such a configuration, curvature of field can be corrected superbly.

[0206] Further, in the variable magnification optical system according to the third embodiment of the present application, it is preferable that, upon zooming from the wide-angle end state to the telephoto end state, the third lens group is moved in the direction of the optical axis. With taking such a configuration, spherical aberration can be corrected superbly.

[0207] Further, in the variable magnification optical system according to the third embodiment of the present

application, it is preferable that, upon zooming from the wide-angle end state to the telephoto end state, the first lens group is moved in the direction of the optical axis. With taking such a configuration, higher zoom ratio can be attained.

[0208] The optical apparatus of the present application, is characterized in the provision of the variable magnification optical system according to the third embodiment having the above described configuration. Owing to this, an optical apparatus having high zoom ratio, being downsized and having superb optical performance, can be realized.

[0209] The method for manufacturing the variable magnification optical system according to the third embodiment of the present application is a method for manufacturing a variable magnification optical system comprising, in order from an object side: a first lens group having positive refractive power; a second lens group having negative refractive power; an aperture stop; a third lens group having positive refractive power; and a rear lens group, and being characterized in comprising the steps of:

[0210] constructing such that the third lens group is composed of a cemented lens constructed by a positive lens cemented with a negative lens;

[0211] constructing such that, upon zooming from a wide-angle end state to a telephoto end state, at least the rear lens group is moved toward the object side; and a distance between the first lens group and the second lens group, a distance between the second lens group and the third lens group, and a distance between the third lens group and the rear lens group are varied;

[0212] constructing such that upon focusing on from an infinitely distant object to a closely distant object, the third lens group as a whole is moved in the direction of the optical axis.

[0213] By such a method, it is possible to manufacture a variable magnification optical system that has high zoom ratio, is downsized and has superb optical performance.

[0214] The variable magnification optical system, the optical apparatus and the method for manufacturing the variable magnification optical system according to the fourth embodiment of the present application is explained below.

[0215] The variable magnification optical system according to the fourth embodiment of the present application comprises, in order from an object side: a first lens group having positive refractive power; a second lens group having negative refractive power; a third lens group having positive refractive power; and a fourth lens group having positive refractive power;

[0216] upon zooming from a wide-angle end state to a telephoto end state, a distance between the first lens group and the second lens group, a distance between the second lens group and the third lens group, and a distance between the third lens group and the fourth lens group are varied.

By such a configuration, the variable magnification optical system according to the fourth embodiment of the present application can realize zooming from a wide-angle end state to a telephoto end state, and variation in distortion caused upon zooming can be suppressed.

[0217] Further, the variable magnification optical system according to the fourth embodiment of the present application is characterized in having at least one lens that satisfies the following conditional expressions (7) and (8):

$$1.928 < ndh \quad (7)$$

$$28.60 < vdh \quad (8)$$

where  $ndh$  denotes refractive index at d-line (wavelength  $\lambda=587.6$  nm) of the lens, and  $vdh$  denotes Abbe number at d-line (wavelength  $\lambda=587.6$  nm) of the lens.

[0218] The conditional expression (7) defines optimal refractive index of the lens. With satisfying the conditional expression (7), the variable magnification optical system according to the fourth embodiment of the present application is capable of suppressing variation in spherical aberration as well as variation in astigmatism upon zooming, while being downsized.

[0219] When the value of  $ndh$  of the conditional expression (7) of the variable magnification optical system according to the fourth embodiment of the present application is equal to or falls below the lower limit, it becomes difficult to suppress variation in spherical aberration as well as variation in astigmatism upon zooming, so that high optical performance cannot become realized. Meanwhile, in order to attain the advantageous effect of the present application more surely, it is more preferable to set the lower limit value of the conditional expression (7) to 1.940.

[0220] In order to attain the advantageous effect of the present application more surely, it is more preferable to set the upper limit value of the conditional expression (7) to 2.800. If the value of  $ndh$  is made smaller than 2.800, it is possible to ensure sufficiently transmittance of visible light rays for material of the lens.

[0221] The conditional expression (8) defines optimal Abbe number of the lens. With satisfying the conditional expression (8), the variable magnification optical system according to the fourth embodiment of the present application is capable of suppressing variation in longitudinal chromatic aberration as well as variation in lateral chromatic aberration upon zooming, while being downsized.

[0222] When the value of  $vdh$  of the conditional expression (8) of the variable magnification optical system according to the fourth embodiment of the present application is equal to or falls below the lower limit, it becomes difficult to suppress variation in longitudinal chromatic aberration as well as variation in lateral chromatic aberration upon zooming, so that high optical performance cannot become realized. Meanwhile, in order to attain the advantageous effect of the present application more surely, it is more preferable to set the lower limit value of the conditional expression (8) to 29.00. In order to attain the advantageous effect of the present application further more surely, it is further more preferable to set the lower limit value of the conditional expression (8) to 32.00.

[0223] In order to attain the advantageous effect of the present application more surely, it is more preferable to set the upper limit value of the conditional expression (8) to 50.00. If the value of  $vdh$  is made smaller than 50.00, it is possible to suppress variation in longitudinal chromatic aberration and variation in lateral chromatic aberration which are generated at other lenses than the said lens upon zooming, and accordingly high optical performance can be realized.

[0224] Due to the above described configuration, a variable magnification optical system that is downsized and has high optical performance, can be realized.

[0225] In the variable magnification optical system according to the fourth embodiment of the present application, it is preferable that the first lens group has at least one said lens. By such configuration, it is possible to suppress respective variations in spherical aberration, astigmatism, longitudinal chromatic aberration and lateral chromatic aberration which are generated at the first lens group upon zooming.

[0226] Further, in the variable magnification optical system according to the fourth embodiment of the present application, it is preferable that the following conditional expression (9) is satisfied:

$$5.50 < f1/(-f2) < 15.00 \quad (9)$$

where  $f1$  denotes a focal length of the first lens group, and  $f2$  denotes a focal length of the second lens group.

[0227] The conditional expression (9) defines the focal length of the first lens group relative to the focal length of the second lens group. With satisfying the conditional expression (9), the variable magnification optical system according to the fourth embodiment of the present invention is capable of suppressing variation in astigmatism upon zooming while maintaining high zoom ratio.

[0228] When the value of  $f1/(-f2)$  of the conditional expression (9) of the variable magnification optical system according to the fourth embodiment of the present application is equal to or falls below the lower limit, astigmatism is generated largely in the wide-angle end state, so that it becomes not possible to attain high optical performance. Meanwhile, in order to attain the advantageous effect of the present application more surely, it is preferable to set the lower limit value of the conditional expression (9) to 5.90.

[0229] On the other hand, when the value of  $f1/(-f2)$  of the conditional expression (9) of the variable magnification optical system according to the fourth embodiment of the present application is equal to or exceeds the upper limit, it becomes difficult to suppress variation in astigmatism generated at the second lens group upon zooming. Meanwhile, in order to attain the advantageous effect of the present application more surely, it is more preferable to set the upper limit value of the conditional expression (9) to 11.50. Further, in order to attain the advantageous effect of the present application more surely, it is more preferable to set the upper limit value of the conditional expression (9) to 10.20. Due to the above described configuration, a variable magnification optical system that is downsized and has high optical performance, can be realized.

[0230] Further, in the variable magnification optical system according to the fourth embodiment of the present application, it is preferable that the following conditional expression (10) is satisfied:

$$0.220 < (-f2)/f3 < 0.530 \quad (10)$$

where  $f2$  denotes the focal length of the second lens group, and  $f3$  denotes a focal length of the third lens group.

[0231] The conditional expression (10) defines a proper range of a ratio of the focal length of the second lens group to the focal length of the third lens group. The variable

magnification optical system according to the fourth embodiment of the present invention is capable of suppressing variation in spherical aberration and variation in astigmatism upon zooming, while maintaining high zoom ratio, by satisfying the conditional expression (10).

**[0232]** When the value of  $(-f_2)/f_3$  of the conditional expression (10) of the variable magnification optical system according to the fourth embodiment of the present application is equal to or falls below the lower limit, it becomes difficult to suppress variation in astigmatism generated at the second lens group upon zooming. Meanwhile, in order to attain the advantageous effect of the present application more surely, it is more preferable to set the lower limit value of the conditional expression (10) to 0.270.

**[0233]** On the other hand, when the value of  $(-f_2)/f_3$  of the conditional expression (10) of the variable magnification optical system according to the fourth embodiment of the present application is equal to or exceeds the upper limit, it becomes difficult to suppress variation in spherical aberration generated at the third lens group upon zooming. Meanwhile, in order to attain the advantageous effect of the present application more surely, it is more preferable to set the upper limit value of the conditional expression (10) to 0.490. Furthermore, it is more preferable to set the upper limit value of the conditional expression (10) to 0.450.

**[0234]** In the variable magnification optical system according to the fourth embodiment of the present application, it is preferable that the first lens group has at least one lens that satisfies the following conditional expression (11):

$$0.450 < |f_h/f_1| < 1.400 \quad (11)$$

where  $f_h$  denotes a focal length of the lens in the first lens group, and  $f_1$  denotes the focal length of the first lens group.

**[0235]** The conditional expression (11) defines a proper focal length range of the said lens in the first lens group. Meanwhile, when the said lens is cemented with other lens,  $f_h$  denotes the focal length of the said lens alone. In the variable magnification optical system according to the fourth embodiment of the present application, it is preferable that the first lens group has at least one said lens. The variable magnification optical system according to the fourth embodiment of the present application can suppress respective variations in spherical aberration, astigmatism, longitudinal chromatic aberration and lateral chromatic aberration which are generated upon zooming, by satisfying the conditional expression (11).

**[0236]** Here, with respect to the conditional expression (11), two cases where the said lens has positive refractive power and where the said lens has negative refractive power will be separately explained.

**[0237]** In the case where the said lens has positive refractive power, when the value of  $|f_h/f_1|$  of the conditional expression (11) of the variable magnification optical system according to the fourth embodiment of the present application is equal to or falls below the lower limit, it becomes difficult to suppress variation in longitudinal chromatic aberration and variation in lateral chromatic aberration generated at the said lens upon zooming, so that high optical performance can not be realized. On the other hand, when the value of  $|f_h/f_1|$  of the conditional expression (11) of the variable magnification optical system according to the fourth

embodiment of the present application is equal to or exceeds the upper limit, it becomes difficult to suppress positive spherical aberration generated at the second lens group in the telephoto end state, thereby it becoming not possible to realize high optical performance.

**[0238]** In the case where the said lens has negative refractive power, when the value of  $|f_h/f_1|$  of the conditional expression (11) of the variable magnification optical system according to the fourth embodiment of the present application is equal to or falls below the lower limit, it becomes difficult to suppress variation in astigmatism generated at the said lens upon zooming, so that high optical performance can not be realized. On the other hand, when the value of  $|f_h/f_1|$  of the conditional expression (11) of the variable magnification optical system according to the fourth embodiment of the present application is equal to or exceeds the upper limit, it becomes difficult to suppress variation in longitudinal chromatic aberration and variation in lateral chromatic aberration which are generated at other lenses than the said lens upon zooming, and accordingly high optical performance can not be realized.

**[0239]** Meanwhile, in order to attain the advantageous effect of the present application more surely, it is more preferable to set the lower limit value of the conditional expression (11) to 0.620. Further, it is more preferable to set the upper limit value of the conditional expression (11) to 1.290.

**[0240]** In the variable magnification optical system according to the fourth embodiment of the present application, it is preferable that the fourth lens group has at least one said lens. With this configuration, it is possible to suppress, from the wide-angle end state to the telephoto end state, respective variations in spherical aberration, astigmatism, longitudinal chromatic aberration and lateral chromatic aberration which are generated at the fourth lens group.

**[0241]** In the variable magnification optical system according to the fourth embodiment of the present application, it is preferable that the second lens group has at least one said lens. With this configuration, it is possible to suppress, from the wide-angle end state to the telephoto end state, respective variations in spherical aberration, astigmatism, longitudinal chromatic aberration and lateral chromatic aberration which are generated at the second lens group upon zooming.

**[0242]** In the variable magnification optical system according to the fourth embodiment of the present application, it is preferable that the third lens group has at least one said lens. With this configuration, it is possible to suppress, from the wide-angle end state to the telephoto end state, respective variations in spherical aberration, astigmatism, longitudinal chromatic aberration and lateral chromatic aberration which are generated at the third lens group upon zooming.

**[0243]** In the variable magnification optical system according to the fourth embodiment of the present application, it is preferable that the first lens group has at least one said lens that has negative refractive power. With this configuration, it is possible to suppress variation in astigmatism, variation in spherical aberration, longitudinal chromatic aberration and particularly variation in secondary chromatic aberration, which are generated at the first lens group upon zooming, thereby it becoming possible to realize high optical performance.

[0244] In the variable magnification optical system according to the fourth embodiment of the present application, it is preferable that the fourth lens group has at least one said lens that has negative refractive power. With this configuration, it is possible to suppress variation in astigmatism, variation in spherical aberration and longitudinal chromatic aberration which are generated at the fourth lens group upon zooming, thereby it becoming possible to realize high optical performance.

[0245] In the variable magnification optical system according to the fourth embodiment of the present application, it is preferable that the fourth lens group has at least one said lens that satisfies the following conditional expression (12):

$$31.60 < vdh4 \quad (12)$$

Where vdh4 denotes Abbe number at d-line (wavelength  $\lambda=587.6$  nm) of the said lens in the fourth lens group.

[0246] The conditional expression (12) defines optimal Abbe number of the said lens in the fourth lens group. With satisfying the conditional expression (12), the variable magnification optical system according to the fourth embodiment of the present invention is capable of suppressing longitudinal chromatic aberration and lateral chromatic aberration.

[0247] When the value of vdh4 of the conditional expression (12) of the variable magnification optical system according to the fourth embodiment of the present application is equal to or falls below the lower limit, it becomes difficult to suppress longitudinal chromatic aberration and lateral chromatic aberration generated at other lenses than the said lens, so that high optical performance can not be realized.

[0248] In the variable magnification optical system according to the fourth embodiment of the present application, it is preferable that the second lens group has at least one said lens that has negative refractive power. With this configuration, it is possible to suppress variation in longitudinal chromatic aberration, lateral chromatic aberration and particularly secondary chromatic aberration, which are generated at the second lens group, thereby it becoming possible to realize high optical performance.

[0249] In the variable magnification optical system according to the fourth embodiment of the present application, it is preferable that the third lens group has at least one said lens, has negative refractive power. With this configuration, it is possible to suppress longitudinal chromatic aberration and particularly secondary chromatic aberration, which are generated at the third lens group, thereby it becoming possible to realize high optical performance.

[0250] In the variable magnification optical system according to the fourth embodiment of the present application, it is preferable that the first lens group has at least one positive lens that satisfies the following conditional expression (13):

$$75.00 < vdp1 \quad (13)$$

Where vdp1 denotes Abbe number at d-line (wavelength  $\lambda=587.6$  nm) of the said positive lens in the first lens group.

[0251] The conditional expression (13) defines optimal Abbe number of the said positive lens in the first lens group. With satisfying the conditional expression (13), the variable magnification optical system according to the fourth embodiment of the present invention is capable of suppressing variation in longitudinal chromatic aberration and variation in lateral chromatic aberration, upon zooming.

[0252] When the value of vdp1 of the conditional expression (13) of the variable magnification optical system according to the fourth embodiment of the present application is equal to or falls below the lower limit, it becomes difficult to suppress variation in longitudinal chromatic aberration and variation in lateral chromatic aberration, upon zooming, so that high optical performance can not be realized.

[0253] Meanwhile, in order to attain the advantageous effect of the present application more surely, it is preferable to set the upper limit value of the conditional expression (13) to 99.00. If the value of vdp1 in the conditional expression (13) of the variable magnification optical system according to the fourth embodiment of the present application, is smaller than 99.00, it is possible to suppress variation in longitudinal chromatic aberration and variation in lateral chromatic aberration which are generated at other lenses than the said positive lens upon zooming, so that high optical performance can be realized.

[0254] In the variable magnification optical system according to the fourth embodiment of the present application, it is preferable that the fourth lens group has a positive lens that satisfies the following conditional expression (14):

$$75.00 < vdp4 \quad (14)$$

Where vdp4 denotes Abbe number at d-line (wavelength  $\lambda=587.6$  nm) of the said positive lens in the fourth lens group.

[0255] The conditional expression (14) defines optimal Abbe number of the said positive lens in the fourth lens group. With satisfying the conditional expression (14), the variable magnification optical system according to the fourth embodiment of the present invention is capable of suppressing variation in longitudinal chromatic aberration and variation in lateral chromatic aberration, upon zooming.

[0256] When the value of vdp4 of the conditional expression (14) of the variable magnification optical system according to the fourth embodiment of the present application is equal to or falls below the lower limit, it becomes difficult to suppress variation in longitudinal chromatic aberration, upon zooming, so that high optical performance can not be realized.

[0257] Meanwhile, in order to attain the advantageous effect of the present application more surely, it is preferable to set the upper limit value of the conditional expression (14) to 99.00. If the value of vdp4 in the conditional expression (14) of the variable magnification optical system according to the fourth embodiment of the present application, is smaller than 99.00, it is possible to suppress variation in longitudinal chromatic aberration generated at other lenses than the said positive lens, so that high optical performance can be realized.



[0258] Further, in the variable magnification optical system according to the fourth embodiment of the present application, it is preferable that, upon zooming from the wide-angle end state to the telephoto end state, a distance between the first lens group and the second lens group increases. With such configuration, the focal length of the first lens group and the focal length of the second lens group can be made proper. And, spherical aberration and astigmatism generated at each lens can be suppressed, and variation in spherical aberration and variation in astigmatism upon zooming can be suppressed.

[0259] Further, in the variable magnification optical system according to the fourth embodiment of the present application, it is preferable that, upon zooming from the wide-angle end state to the telephoto end state, a distance between the second lens group and the third lens group decreases. With such configuration, the focal length of the second lens group and the focal length of the third lens group can be made proper. And, spherical aberration and astigmatism generated at each lens can be suppressed, and variation in spherical aberration and variation in astigmatism upon zooming can be suppressed.

[0260] Further, in the variable magnification optical system according to the fourth embodiment of the present application, it is preferable that, upon zooming from the wide-angle end state to the telephoto end state, a distance between the third lens group and the fourth lens group increases. With such configuration, variation in spherical aberration and variation in astigmatism generated at the third lens group and the fourth lens group upon zooming can be suppressed.

[0261] The optical apparatus of the present application, is characterized in the provision of the variable magnification optical system according to the fourth embodiment having the above described configuration. Owing to this, an optical apparatus that is downsized and has high optical performance, can be realized.

[0262] The method for manufacturing the variable magnification optical system according to the fourth embodiment of the present application is a method for manufacturing a variable magnification optical system comprising, in order from an object side: a first lens group having positive refractive power; a second lens group having negative refractive power; a third lens group having positive refractive power; and a fourth lens group having positive refractive power, and being characterized in comprising the steps of:

[0263] constructing such that at least one lens satisfies the following conditional expressions (7) and (8):

$$1.928 < ndh \quad (7)$$

$$28.60 < vd_h \quad (8)$$

where  $ndh$  denotes refractive index at d-line (wavelength  $\lambda=587.6$  nm) of the said lens, and  $vd_h$  denotes Abbe number at d-line (wavelength  $\lambda=587.6$  nm) of the said lens; and

[0264] constructing such that, upon zooming from a wide-angle end state to a telephoto end state, a distance between the first lens group and the second lens group, a distance between the second lens group and the third lens group, and a distance between the third lens group and the fourth lens group are varied. By such a con-

figuration, it is possible to manufacture a variable magnification optical system that is downsized and has high optical performance.

[0265] Hereinafter, a variable magnification optical system relating to numerical examples according to the first to the third embodiments of the present application will be explained with reference to the accompanying drawings. Meanwhile, the first to the third examples are common to all of the first to the third embodiments.

#### First Example

[0266] FIGS. 1A, 1B and 1C are sectional views showing a variable magnification optical system according to a first example that is common to a first to third embodiments of the present application, in which FIG. 1A shows sectional view in a wide-angle end state, FIG. 1B shows sectional view in an intermediate focal length state, and FIG. 1C shows sectional view in a telephoto end state.

[0267] The variable magnification optical system according to the present example is composed of, in order from an object side: a first lens group G1 having positive refractive power; a second lens group G2 having negative refractive power; a third lens group G3 having positive refractive power; and a rear lens group GR having positive refractive power. The rear lens group GR is composed of, in order from an object side: a fourth lens group G4 having negative refractive power and a fifth lens group G5 having positive refractive power.

[0268] The first lens group G1 consists of, in order from the object side, a cemented lens constructed by a negative meniscus lens L11 having a convex surface facing the object side cemented with a double convex positive lens L12, and a positive meniscus lens L13 having a convex surface facing the object side.

[0269] The second lens group G2 consists of, in order from the object side, a negative meniscus lens L21 having a convex surface facing the object side, a double concave negative lens L22, a double convex positive lens L23 and a negative meniscus lens L24 having a concave surface facing the object side. The most object side negative meniscus lens L21 in the second lens group G2 is an aspherical lens whose object side lens surface is aspherically shaped.

[0270] The third lens group G3 consists of, in order from the object side, a cemented lens constructed by a negative meniscus lens L31 having a convex surface facing the object side cemented with a double convex positive lens L32. An aperture stop S is disposed at the object side of the third lens group G3.

[0271] The fourth lens group G4 consists of, in order from the object side, a first segment lens group G41 having positive refractive power and a second segment lens group G42 having negative refractive power.

[0272] The first segment lens group G41 consists of, in order from the object side, a cemented lens constructed by a double convex positive lens L41 cemented with a negative meniscus lens L42 having a concave surface facing the object side.

[0273] The second segment lens group G42 consists of, in order from the object side, a cemented lens constructed by a double concave negative lens L43 cemented with a positive meniscus lens L44 having a convex surface facing the object side. The most object side negative lens L43 in the second segment lens group G42 is an aspherical lens whose object side surface is aspherically shaped.

[0274] The fifth lens group G5 consists of, in order from the object side, a double convex positive lens L51, and a cemented lens constructed by a double convex positive lens L52 cemented with a negative meniscus lens L53 having a concave surface facing the object side. The most object side positive lens L51 in the fifth lens group G5 is an aspherical lens whose object side surface is aspherically shaped.

[0275] In the variable magnification optical system according to the present example, zooming from the wide-angle end state to the telephoto end state, is conducted by moving the first lens group G1, the third lens group G3, the fourth lens group G4 and the fifth lens group G5 along the optical axis toward the object side and moving the second lens group G2 and the aperture stop S along the optical axis such that a distance between the first lens group G1 and the second lens group G2 is increased, a distance between the second lens group G2 and the third lens group G3 is decreased, a distance between the third lens group G3 and the fourth lens group G4 is varied, and a distance between the fourth lens group G4 and the fifth lens group G5 is decreased.

[0276] In the variable magnification optical system according to the present example, the third group G3 as a whole is moved along the optical axis toward the image side, thereby conducting focusing from an infinitely distant object to a close distant object.

[0277] In the variable magnification optical system according to the present example, only the second segment lens group G42 in the fourth lens group G4 is moved, as a vibration reduction lens group, to have a component in a direction perpendicular to the optical axis, thereby conducting vibration reduction.

[0278] It is noted that in a lens system having a focal length  $f$  of the whole lens system and a vibration reduction coefficient  $K$ , which is a ratio of a moving amount of an image on the image plane I to a moving amount of the vibration reduction lens group upon conducting a vibration reduction, it is possible to correct rotational camera shake of an angle  $\theta$ , by moving the vibration reduction lens group by the amount of  $(f \cdot \tan \theta)/K$  perpendicularly to the optical axis.

[0279] Accordingly, in the variable magnification optical system according to the present example, in the wide-angle end state, the vibration reduction coefficient  $K$  is  $-1.03$ , and the focal length is  $10.30$  (mm), so that the moving amount of the second segment lens group G42 for correcting a rotational camera shake of  $0.62$  degrees is  $-0.11$  (mm). In the telephoto end state, the vibration reduction coefficient  $K$  is  $-1.87$ , and the focal length is  $97.00$  (mm), so that the moving amount of the second segment lens group G42 for correcting a rotational camera shake of  $0.20$  degrees is  $-0.18$  (mm).

[0280] Table 1 below shows various values of the variable magnification optical system according to the present example.

[0281] In table 1,  $f$  denotes a focal length, and BF denotes a back focal length (a distance on the optical axis between the most image side lens surface and the image plane I).

[0282] In [Surface Data],  $m$  denotes an order of an optical surface counted from the object side,  $r$  denotes a radius of curvature,  $d$  denotes a surface-to-surface distance (an interval from an  $n$ -th surface to an  $(n+1)$ -th surface, where  $n$  is an integer.),  $nd$  denotes refractive index for d-line (wavelength  $\lambda=587.6$  nm) and  $vd$  denotes an Abbe number for d-line (wavelength  $\lambda=587.6$  nm). Further, OP denotes an object surface, and I denotes an image plane. Meanwhile, radius of curvature  $r=\infty$  denotes a plane surface. The position of an aspherical surface is expressed by attaching “\*” to

the surface number, and in the column of the radius of curvature, a paraxial radius of curvature is shown.

[0283] In [Aspherical Data], with respect to an aspherical surface shown in [Surface Data], an aspherical surface coefficient and a conical coefficient are shown in the case where the aspherical surface is exhibited by the following expression:

$$X = (h^2/r) \{ 1 + [1 - \kappa(h^2/r^2)]^{1/2} \} + A4h^4 + A6h^6 + A8h^8 + A10h^{10}$$

where  $h$  denotes a vertical height from the optical axis,  $X$  denotes a sag amount which is a distance along the optical axis from the tangent surface at the vertex of the aspherical surface to the aspherical surface at the vertical height from the optical axis,  $\kappa$  denotes a conical coefficient,  $A4$ ,  $A6$ ,  $A8$  and  $A10$  denote respective aspherical coefficients, and  $r$  denotes a paraxial radius of curvature that is a radius of curvature of a reference sphere. “E- $n$ ”, where  $n$  is an integer, denotes “ $\times 10^{-n}$ ”, for example, “ $1.234\text{E}-05$ ” denotes “ $1.234 \times 10^{-5}$ ”. The 2nd order aspherical surface coefficient  $A2$  is 0, and omitted in the description.

[0284] In [Various Data], FNO denotes an f-number,  $2\omega$  denotes an angle of view (unit “°”),  $Y$  denotes an image height, TL denotes a total length of the variable magnification optical system, that is, a distance along the optical axis from the first surface to the image plane I,  $dn$  denotes a variable interval between an  $n$ -th surface and an  $(n+1)$ -th surface.  $B$  denotes a phototaking magnification upon focusing on an object of  $0.45$  mm. Meanwhile,  $W$  denotes a wide-angle end state,  $M$  denotes an intermediate focal length state, and  $T$  denotes a telephoto end state.

[0285] In [Lens Group Data], a starting surface ST and focal length of each lens group are shown.

[0286] In [Values for Conditional Expressions], values corresponding to respective conditional expressions are shown.

[0287] It is noted, here, that “mm” is generally used for the unit of length such as the focal length  $f$ , the radius of curvature  $r$  and the unit for other lengths shown in Table 1. However, since similar optical performance can be obtained by an optical system proportionally enlarged or reduced its dimension, the unit is not necessarily to be limited to “mm”.

[0288] The explanation of reference symbols in Table 1 described above, is the same in Tables for the other examples.

TABLE 1

First Example				
[Surface Data]				
$m$	$r$	$d$	$nd$	$vd$
OP	$\infty$			
1	149.869	1.600	1.94967	27.56
2	44.374	6.840	1.49782	82.51
3	-243.506	0.100	1.00000	
4	45.376	5.351	1.86790	41.78
5	311.414	d5	1.00000	
*6	89.024	1.200	1.83481	42.73
7	8.490	3.758	1.00000	
8	-15.726	1.000	1.83481	42.73
9	250.000	0.100	1.00000	
10	25.275	3.293	1.80809	22.74
11	-17.475	0.548	1.00000	
12	-12.620	1.000	1.81600	46.59
13	-33.425	d13	1.00000	

TABLE 1-continued

First Example					
14	$\infty$	d14	1.00000	Aperture Stop S	
15	29.168	1.000	1.88904	39.77	
16	18.240	3.207	1.59313	66.16	
17	-26.526	d17	1.00000		
18	14.286	3.565	1.49782	82.51	
19	-21.978	1.000	1.90200	25.23	
20	-82.840	2.205	1.00000		
*21	-52.307	1.000	1.84898	43.01	
22	9.141	2.692	1.95000	29.37	
23	25.864	d23	1.00000		
*24	35.441	3.335	1.58913	61.22	
25	-21.319	0.300	1.00000		
26	42.310	4.403	1.58144	40.98	
27	-10.198	1.200	1.95400	33.46	
28	-300.472	BF	1.00000		
I	$\infty$				
[Aspherical Surface Data]					
m	$\kappa$	A4	A6	A8	A10
6	1.00000	3.46E-05	-1.39E-07	-5.60E-11	1.26E-11
21	1.00000	1.74E-06	1.28E-07	-2.64E-09	
24	1.00000	-1.23E-05	1.47E-07	-5.49E-10	
[Various Data] zoom ratio 9.42					
	W	M	T		
f	10.30	50.00	97.00		
FNO	3.50	5.20	5.60		
2 $\omega$	79.80	18.04	9.37		
Y	8.19	8.19	8.19		
TL	99.26	129.21	139.68		
[Upon focusing an infinitely distant object]					
	W	M	T		
f	10.30	50.00	97.00		
d5	2.000	30.682	41.260		
d13	18.534	4.142	2.000		
d14	3.765	2.963	1.400		
d17	3.542	4.343	5.907		
d23	8.018	3.307	3.300		
BF	14.70	35.08	37.11		
[Upon focusing on a closely distant object]					
	W	M	T		
$\beta$	-0.025	-0.103	-0.153		
d5	2.000	30.682	41.260		
d13	18.534	4.142	2.000		
d14	4.216	4.444	5.211		
d17	3.090	2.863	2.096		
d23	8.018	3.307	3.300		
BF	14.70	35.08	37.11		
[Lens Group Data]					
	ST	f			
G1	1	66.85			
G2	6	-9.36			
G3	15	27.88			
G4	18	-160.92			
G5	24	33.56			
GR	18	53.0			
[Values for Conditional Expression]					
(1)	$f1/f3 = 2.40$				
(2)	$f1/(-f2) = 7.14$				

TABLE 1-continued

First Example	
(3)	$(-fVR)/f3 = 0.85$
(4)	$(-f2)/f3 = 0.34$
(5)	$f3/fR = 0.53$
(6)	$nd1 = 1.94967$

[0289] FIGS. 2A, 2B and 2C are graphs showing various aberrations of the variable magnification optical system according to the first example of the present application upon focusing on an infinitely distant object, in which FIG. 2A is in a wide-angle end state, FIG. 2B is in an intermediate focal length state, and FIG. 2C is in a telephoto end state.

[0290] FIGS. 3A and 3B are graphs showing meridional transverse aberration of the variable magnification optical system according to the first example upon focusing on an infinitely distant object in the wide-angle end state with carrying out vibration reduction in which FIG. 3A is for a rotational camera shake of 0.62 degrees in the wide-angle end state, and FIG. 3B is for a rotational camera shake of 0.20 degrees in a telephoto end state.

[0291] In respective graphs, FNO denotes an f-number, Y denotes an image height. In respective graphs, d denotes an aberration curve at d-line (wavelength  $\lambda=587.6$  nm), and g denotes an aberration curve at g-line (wavelength  $\lambda=435.8$  nm). In the graph showing astigmatism, a solid line indicates a sagittal image plane, and a broken line indicates a meridional image plane.

[0292] Incidentally, the above-described explanation regarding various aberration graphs is the same as the other Examples.

[0293] As is apparent from the respective graphs, the variable magnification optical system according to the present example shows superb optical performance as a result of good corrections to various aberrations from the wide-angle end state to the telephoto end state, and also shows superb optical performance upon carrying out vibration reduction.

#### Second Example

[0294] FIGS. 4A, 4B and 4C are sectional views showing a variable magnification optical system according to a second example that is common to the first to third embodiments of the present application, in which FIG. 4A shows sectional view in a wide-angle end state, FIG. 4B shows sectional view in an intermediate focal length state, and FIG. 4C shows sectional view in a telephoto end state.

[0295] The variable magnification optical system according to the present example is composed of, in order from an object side: a first lens group G1 having positive refractive power; a second lens group G2 having negative refractive power; a third lens group G3 having positive refractive power; and a rear lens group GR having positive refractive power. The rear lens group GR is composed of, in order from an object side: a fourth lens group G4 having negative refractive power and a fifth lens group G5 having positive refractive power.

[0296] The first lens group G1 consists of, in order from the object side, a cemented lens constructed by a negative meniscus lens L11 having a convex surface facing the object side cemented with a double convex positive lens L12, and a positive meniscus lens L13 having a convex surface facing the object side.

[0297] The second lens group G2 consists of, in order from the object side, a negative meniscus lens L21 having a convex surface facing the object side, a double concave negative lens L22, a cemented lens constructed by a double convex positive lens L23 and a negative meniscus lens L24 having a concave surface facing the object side. The most object side negative meniscus lens L21 in the second lens group G2 is an aspherical lens whose object side lens surface is aspherically shaped.

[0298] The third lens group G3 consists of, in order from the object side, a cemented lens constructed by a negative meniscus lens L31 having a convex surface facing the object side cemented with a double convex positive lens L32. An aperture stop S is disposed at the object side of the third lens group G3.

[0299] The fourth lens group G4 consists of, in order from the object side, a first segment lens group G41 having positive refractive power and a second segment lens group G42 having negative refractive power.

[0300] The first segment lens group G41 consists of, in order from the object side, a cemented lens constructed by a double convex positive lens L41 cemented with a negative meniscus lens L42 having a concave surface facing the object side.

[0301] The second segment lens group G42 consists of, in order from the object side, a cemented lens constructed by a double concave negative lens L43 cemented with a double convex positive lens L44. The most object side negative lens L43 in the second segment lens group G42 is an aspherical lens whose object side surface is aspherically shaped.

[0302] The fifth lens group G5 consists of, in order from the object side, a double convex positive lens L51, a cemented lens constructed by a double convex positive lens L52 cemented with a negative meniscus lens L53 having a concave surface facing the object side. The most object side positive lens L51 in the fifth lens group G5 is an aspherical lens whose object side surface is aspherically shaped.

[0303] In the variable magnification optical system according to the present example, zooming from the wide-angle end state to the telephoto end state, is conducted by moving the first lens group G1, the third lens group G3, the fourth lens group G4 and the fifth lens group G5 along the optical axis toward the object side and moving the second lens group G2 and the aperture stop S along the optical axis such that a distance between the first lens group G1 and the second lens group G2 is increased, a distance between the second lens group G2 and the third lens group G3 is decreased, a distance between the third lens group G3 and the fourth lens group G4 is varied, and a distance between the fourth lens group G4 and the fifth lens group G5 is decreased.

[0304] In the variable magnification optical system according to the present example, the third group G3 as a whole is moved along the optical axis toward the image side, thereby conducting focusing from an infinitely distant object to a close distant object.

[0305] In the variable magnification optical system according to the present example, only the second segment lens group G42 in the fourth lens group G4 is moved, as a vibration reduction lens group, to have a component in a direction perpendicular to the optical axis, thereby conducting vibration reduction.

[0306] In the variable magnification optical system according to the present example, in the wide-angle end state, the vibration reduction coefficient is  $-1.43$ , and the

focal length is  $10.30$  (mm), so that the moving amount of the second segment lens group G42 for correcting a rotational camera shake of  $0.62$  degrees is  $-0.08$  (mm). In the telephoto end state, the vibration reduction coefficient is  $-2.59$ , and the focal length is  $97.00$  (mm), so that the moving amount of the second segment lens group G42 for correcting a rotational camera shake of  $0.20$  degrees is  $-0.13$  (mm).

TABLE 2

Second Example				
[Surface Data]				
m	r	d	nd	vd
OP	$\infty$			
1	161.271	1.600	1.95000	29.37
2	49.424	6.736	1.49782	82.51
3	-163.134	0.100	1.00000	
4	42.661	5.130	1.80400	46.60
5	174.429	d5	1.00000	
*6	81.138	1.200	1.81600	46.59
7	8.430	3.674	1.00000	
8	-20.479	1.000	1.88300	40.76
9	120.000	0.100	1.00000	
10	20.642	3.336	1.80809	22.74
11	-21.855	1.000	1.83481	42.73
12	-2443.660	d12	1.00000	
13	$\infty$	d13	1.00000	Aperture Stop S
14	32.818	1.000	1.95400	33.46
15	12.652	3.417	1.75484	52.35
16	-38.178	d16	1.00000	
17	14.363	4.402	1.49782	82.51
18	-19.407	1.000	1.88087	27.51
19	-31.773	2.035	1.00000	
*20	-36.627	1.000	1.88300	40.66
21	7.873	2.750	1.95000	29.37
22	20.460	d22	1.00000	
*23	34.272	3.115	1.61800	63.34
24	-25.939	0.100	1.00000	
25	29.742	4.552	1.58144	40.98
26	-10.558	1.200	1.95400	33.46
27	-228.600	BF	1.00000	
I	$\infty$			
[Aspherical Surface Data]				
m	$\kappa$	A4	A6	A8
6	1.00000	-2.03E-06	2.60E-08	-4.85E-10
20	1.00000	2.72E-05	-6.63E-08	
23	1.00000	-9.13E-06	3.14E-08	
[Various Data] zoom ratio 9.42				
	W	M	T	
f	10.30	50.00	97.00	
FNO	3.50	5.20	5.60	
2 $\omega$	79.80	18.04	9.37	
Y	8.19	8.19	8.19	
TL	98.69	127.23	138.71	
[Upon focusing an infinitely distant object]				
	W	M	T	
f	10.30	50.00	97.00	
d5	2.000	30.607	41.889	
d12	18.865	3.375	2.000	
d13	5.283	4.127	1.400	
d16	2.502	3.658	6.385	
d22	7.241	3.302	3.300	
BF	14.35	33.71	35.29	

TABLE 2-continued

Second Example			
[Upon focusing on a closely distant object]			
	W	M	T
$\beta$	-0.025	-0.103	-0.152
d5	2.000	30.607	41.889
d12	18.865	3.375	2.000
d13	5.785	5.785	5.774
d16	2.000	2.000	2.011
d22	7.241	3.302	3.300
BF	14.35	33.71	35.29
[Lens Group Data]			
	ST	f	
G1	1	69.02	
G2	6	-10.07	
G3	14	30.75	
G4	17	-167.27	
G5	23	28.42	
GR	17	46.2	
[Values for Conditional Expression]			
(1)	$f1/f3 = 2.24$		
(2)	$f1/(-f2) = 6.85$		
(3)	$(-fVR)/f3 = 0.51$		
(4)	$(-f2)/f3 = 0.33$		
(5)	$f3/fR = 0.67$		
(6)	$nd1 = 1.95000$		

[0307] FIGS. 5A, 5B and 5C are graphs showing various aberrations of the variable magnification optical system according to the second example of the present application upon focusing on an infinitely distant object, in which FIG. 5A is in a wide-angle end state, FIG. 5B is in an intermediate focal length state, and FIG. 5C is in a telephoto end state.

[0308] FIGS. 6A and 6B are graphs showing meridional transverse aberration of the variable magnification optical system according to the second example upon focusing on an infinitely distant object in the wide-angle end state with carrying out vibration reduction in which FIG. 6A is for a rotational camera shake of 0.62 degrees in the wide-angle end state, and FIG. 6B is for a rotational camera shake of 0.20 degrees in a telephoto end state.

[0309] As is apparent from the respective graphs, the variable magnification optical system according to the present example shows superb optical performance as a result of good corrections to various aberrations from the wide-angle end state to the telephoto end state, and also shows superb optical performance upon carrying out vibration reduction.

#### Third Example

[0310] FIGS. 7A, 7B and 7C are sectional views showing a variable magnification optical system according to a third example that is common to the first to third embodiments of the present application, in which FIG. 7A shows sectional view in a wide-angle end state, FIG. 7B shows sectional view in an intermediate focal length state, and FIG. 7C shows sectional view in a telephoto end state.

[0311] The variable magnification optical system according to the present example is composed of, in order from an object side: a first lens group G1 having positive refractive power; a second lens group G2 having negative refractive power; a third lens group G3 having positive refractive power; and a rear lens group GR having positive refractive power. The rear lens group GR consists of a fourth lens group G4 having positive refractive power.

[0312] The first lens group G1 consists of, in order from the object side, a cemented lens constructed by a negative meniscus lens L11 having a convex surface facing the object side cemented with a double convex positive lens L12, and a plano-convex positive lens L13 having a convex surface facing the object side.

[0313] The second lens group G2 consists of, in order from the object side, a negative meniscus lens L21 having a convex surface facing the object side, a negative meniscus lens L22 having a concave surface facing the object side, a cemented lens constructed by a double convex positive lens L23 and a negative meniscus lens L24 having a concave surface facing the object side. The most object side negative meniscus lens L21 in the second lens group G2 is an aspherical lens whose object side lens surface is provided with a resin layer to be formed with an aspherical surface. The third lens group G3 consists of, in order from the object side, a cemented lens constructed by a negative meniscus lens L31 having a convex surface facing the object side cemented with a double convex positive lens L32. An aperture stop S is disposed at the object side of the third lens group G3.

[0314] The fourth lens group G4 consists of, in order from the object side, a first segment lens group G41 having positive refractive power, a second segment lens group G42 having negative refractive power and a third segment lens group G43 having positive refractive power.

[0315] The first segment lens group G41 consists of, in order from the object side, a cemented lens constructed by a double convex positive lens L401 cemented with a negative meniscus lens L402 having a concave surface facing the object side.

[0316] The second segment lens group G42 consists of, in order from the object side, a cemented lens constructed by a positive meniscus lens L403 cemented with a double concave negative lens L404. The most image side negative lens L404 in the second segment lens group G42 is an aspherical lens whose image side surface is aspherically shaped.

[0317] The third segment lens group G43 consists of, in order from the object side, a double convex positive lens 405, a cemented lens constructed by a double convex positive lens L406 cemented with a double concave negative lens L407, a cemented lens constructed by a double convex positive lens L408 cemented with a negative meniscus lens L409 having a concave surface facing the object side, and a negative meniscus lens having a concave surface facing the object side. The most image side negative lens L410 in the third segment lens group G43 is an aspherical lens whose image side surface is aspherically shaped.

[0318] By the above described configuration, in the variable magnification optical system according to the present example, zooming from the wide-angle end state to the telephoto end state, is conducted by moving the first lens group G1, the third lens group G3 and the fourth lens group G4 along the optical axis toward the object side and moving the second lens group G2 and the aperture stop S along the optical axis such that a distance between the first lens group G1 and the second lens group G2 is increased, a distance between the second lens group G2 and the third lens group G3 is decreased, and a distance between the third lens group G3 and the fourth lens group G4 is varied.

[0319] In the variable magnification optical system according to the present example, the third group G3 as a whole is moved along the optical axis toward the image side, thereby conducting focusing from an infinitely distant object to a close distant object.

[0320] In the variable magnification optical system according to the present example, only the second segment lens group G42 in the fourth lens group G4 is moved, as a vibration reduction lens group, to have a component in a direction perpendicular to the optical axis, thereby conducting vibration reduction.

[0321] In the variable magnification optical system according to the present example, in the wide-angle end state, the vibration reduction coefficient is  $-0.92$ , and the focal length is  $10.30$  (mm), so that the moving amount of the second segment lens group G42 for correcting a rotational camera shake of  $0.62$  degrees is  $-0.12$  (mm). In the telephoto end state, the vibration reduction coefficient is  $-1.68$ , and the focal length is  $97.00$  (mm), so that the moving amount of the second segment lens group G42 for correcting a rotational camera shake of  $0.20$  degrees is  $-0.20$  (mm). Table 3 below shows various values of the variable magnification of the present example.

TABLE 3

Third Example					
[Surface Data]					
m	r	d	nd	vd	
OP	$\infty$				
1	145.183	1.700	2.00100	29.14	
2	36.639	8.100	1.49782	82.57	
3	-399.352	0.100	1.00000		
4	43.208	6.000	1.88300	40.66	
5	$\infty$	d5	1.00000		
*6	436.597	0.100	1.55389	38.09	
7	87.003	1.100	1.83481	42.73	
8	8.300	5.350	1.00000		
9	-12.607	1.000	1.75500	52.34	
10	-32.799	0.800	1.00000		
11	41.120	2.950	1.80809	22.74	
12	-19.604	0.900	1.88300	40.66	
13	-73.132	d13	1.00000		
14	$\infty$	d14	1.00000	Aperture Stop S	
15	22.373	0.900	1.90265	35.73	
16	12.230	3.450	1.67003	47.14	
17	-59.699	d17	1.00000		
18	13.739	3.600	1.49782	82.57	
19	-24.820	0.900	2.00069	25.46	
20	-270.014	2.200	1.00000		
21	-117.055	2.050	1.84666	23.80	
22	-15.985	1.000	1.77377	47.25	
*23	24.175	2.084	1.00000		
24	66.365	2.800	1.56883	56.00	
25	-15.447	0.100	1.00000		
26	44.994	2.750	1.51742	52.20	
27	-15.201	0.900	1.90366	31.27	
28	29.993	0.300	1.00000		
29	14.609	5.050	1.67270	32.19	
30	-9.200	0.900	2.00069	25.46	
31	-24.389	1.400	1.00000		
32	-12.862	1.000	1.85135	40.10	
*33	-27.495	BF	1.00000		
I	$\infty$				
[Aspherical Surface Data]					
m	$\kappa$	A4	A6	A8	A10
6	20.00000	9.17E-05	-6.52E-07	2.70E-09	-1.24E-11
23	0.48230	-7.25E-06	-3.60E-07	4.06E-09	
33	-20.00000	-1.23E-04	8.28E-07	-6.05E-09	-9.89E-11

TABLE 3-continued

Third Example			
[Various Data] zoom ratio 9.42			
	W	M	T
f	10.30	30.00	96.99
FNO	4.12	5.48	5.80
2 $\omega$	80.89	29.72	9.45
Y	8.19	8.19	8.19
TL	103.03	121.38	143.32
[Upon focusing an infinitely distant object]			
	W	M	T
f	10.30	30.00	96.99
d5	2.106	20.131	40.209
d13	19.664	6.244	1.800
d14	4.279	4.974	1.800
d17	3.438	2.743	5.916
BF	14.06	27.81	34.12
[Upon focusing on a closely distant object]			
	W	M	T
$\beta$	-0.032	-0.068	-0.116
d5	2.106	20.131	40.209
d13	19.664	6.244	1.800
d14	4.983	5.899	5.217
d17	2.733	1.818	2.499
BF	14.06	27.81	34.12
[Lens Group Data]			
	ST	f	
G1	1	64.10	
G2	6	-10.17	
G3	15	31.06	
G4(R)	18	67.06	
[Values for Conditional Expression]			
(1)	$f1/f3 = 2.06$		
(2)	$f1/(-f2) = 6.30$		
(3)	$(-fVR)/f3 = 0.92$		
(4)	$(-f2)/f3 = 0.33$		
(5)	$f3/fR = 0.46$		
(6)	$nd1 = 2.00100$		

[0322] FIGS. 8A, 8B and 8C are graphs showing various aberrations of the variable magnification optical system according to the third example of the present application upon focusing on an infinitely distant object, in which FIG. 8A is in a wide-angle end state, FIG. 8B is in an intermediate focal length state, and FIG. 8C is in a telephoto end state.

[0323] FIGS. 9A and 9B are graphs showing meridional transverse aberration of the variable magnification optical system according to the third example upon focusing on an infinitely distant object in the wide-angle end state with carrying out vibration reduction in which FIG. 9A is for a rotational camera shake of  $0.62$  degrees in the wide-angle end state, and FIG. 9B is for a rotational camera shake of  $0.20$  degrees in a telephoto end state.

[0324] As is apparent from the respective graphs, the variable magnification optical system according to the present example shows superb optical performance as a result of good corrections to various aberrations from the wide-angle end state to the telephoto end state, and also shows superb optical performance upon carrying out vibration reduction.

[0325] According to the first to third examples, a variable magnification optical system that has high zoom ratio, is downsized and excellent optical performance can be realized. In particular, the variable magnification optical systems according to the first to third examples each has vibration reducing function and zoom ratio of about 10 and is compact in size and light in weight, and angle of view in the wide-angle end state is more than 70 degrees, and variation in various aberrations upon focusing on a closely distant object can be corrected excellently.

[0326] Hereinafter, a variable magnification optical system relating to numerical examples according to the fourth embodiment of the present application will be explained with reference to the accompanying drawings. Meanwhile, the fourth to the eighth examples are of the fourth embodiment.

#### Fourth Example

[0327] FIGS. 10A, 10B and 10C are sectional views showing a variable magnification optical system according to a fourth example of the fourth embodiment of the present application, in which FIG. 10A shows sectional view in a wide-angle end state, FIG. 10B shows sectional view in an intermediate focal length state, and FIG. 10C shows sectional view in a telephoto end state.

[0328] The variable magnification optical system according to the present example is composed of, in order from an object side: a first lens group G1 having positive refractive power; a second lens group G2 having negative refractive power; a third lens group G3 having positive refractive power; and a fourth lens group GR having positive refractive power.

[0329] The first lens group G1 consists of, in order from the object side, a cemented lens constructed by a negative meniscus lens L11 having a convex surface facing the object side cemented with a double convex positive lens L12, and a positive meniscus lens L13 having a convex surface facing the object side.

[0330] The second lens group G2 consists of, in order from the object side, a negative meniscus lens L21 having a convex surface facing the object side, a double concave negative lens L22, a double convex positive lens L23 and a negative meniscus lens L24 having a concave surface facing the object side. The most object side negative meniscus lens L21 is a glass mold type aspherical lens whose object side lens surface is aspherically shaped.

[0331] The third lens group G3 consists of, in order from the object side, a cemented lens constructed by a negative meniscus lens L31 having a convex surface facing the object side cemented with a double convex positive lens L32. An aperture stop S is disposed at the object side of the third lens group G3.

[0332] The fourth lens group G4 consists of, in order from the object side, a front group G4F having negative refractive power and a rear group G4R having positive refractive power.

[0333] The front group G4F consists of, in order from the object side, a cemented lens constructed by a double convex positive lens L401 cemented with a double concave negative lens L402 and a cemented lens constructed by a double concave negative lens L403 cemented with a positive meniscus lens L404 having a convex surface facing the object side. The negative lens L403 is a glass mold type aspherical lens whose object side lens surface is aspherically shaped.

[0334] The rear group G4R consists of, in order from the object side, a double convex positive lens L405, a cemented lens constructed by a double convex positive lens L406

cemented with a negative meniscus lens L407 having a concave surface facing the object side, a cemented lens constructed by a negative meniscus lens L408 having a convex surface facing the object side cemented with a double convex positive lens L409, and a negative meniscus lens L410 having a convex surface having the image side. The negative meniscus lens L410 is a glass mold type aspherical lens whose image side lens surface is aspherically shaped.

[0335] Incidentally, in the variable magnification optical system according to the present example, a low pass filter as well as a glass cover for a sensor can be disposed between the fourth lens group G4 and the image plane.

[0336] In the variable magnification optical system according to the present example, zooming from the wide-angle end state to the telephoto end state, is conducted by moving the first lens group G1 to the fourth lens group G4 along the optical axis and moving the aperture stop S in a body with the front group G4F in the fourth lens group G4 such that a distance between the first lens group G1 and the second lens group G2 is increased, a distance between the second lens group G2 and the third lens group G3 is decreased, a distance between the third lens group G3 and the fourth lens group G4 is increased, and a distance between the aperture stop S and the third lens group G3 is decreased. In more detail, upon zooming, the first lens group G1 and the third lens group G3 are moved toward the object side. The second lens group G2 is moved toward the object side from the wide-angle end state to the intermediate focal length state and toward the image side from the intermediate focal length state to the telephoto end state. In the fourth lens group G4, upon zooming from the wide-angle end state to the telephoto end state, the front group G4F and the rear group G4R are moved toward the object side from the wide-angle end state to the intermediate focal length state and toward the image side from the intermediate focal length state to the telephoto end state, such that a distance between the front group G4F and the rear group G4R is decreased.

[0337] Table 4 below shows various values of the variable magnification optical system according to the present example.

[0338] In table 4,  $f$  denotes a focal length, and BF denotes a back focal length (a distance on the optical axis between the most image side lens surface and the image plane I).

[0339] In [Surface Data],  $m$  denotes an order of an optical surface counted from the object side,  $r$  denotes a radius of curvature,  $d$  denotes a surface-to-surface distance (an interval from an  $n$ -th surface to an  $(n+1)$ -th surface, where  $n$  is an integer.),  $n_d$  denotes refractive index for d-line (wavelength  $\lambda=587.6$  nm) and  $v_d$  denotes an Abbe number for d-line (wavelength  $\lambda=587.6$  nm). Further, OP denotes an object surface, and I denotes an image plane. Meanwhile, radius of curvature  $r=\infty$  denotes a plane surface. The position of an aspherical surface is expressed by attaching “\*” to the surface number, and in the column of the radius of curvature, a paraxial radius of curvature is shown.

[0340] In [Aspherical Data], with respect to an aspherical surface shown in [Surface Data], an aspherical surface coefficient and a conical coefficient are shown in the case where the aspherical surface is exhibited by the following expression:

$$X = (h^2/r)/[1 + [1 - \kappa(h^2/r^2)]^{1/2}] + A4h^4 + A6h^6 + A8h^8 + A10h^{10}$$

where h denotes a vertical height from the optical axis, X denotes a sag amount which is a distance along the optical axis from the tangent surface at the vertex of the aspherical surface to the aspherical surface at the vertical height from the optical axis, k denotes a conical coefficient, A4, A6, A8 and A10 denote respective aspherical coefficients, and r denotes a paraxial radius of curvature that is a radius of curvature of a reference sphere. “E-n”, where n is an integer, denotes “ $\times 10^{-n}$ ”, for example, “1.234E-05” denotes “ $1.234 \times 10^{-5}$ ”.

[0341] The 2nd order aspherical surface coefficient A2 is 0, and omitted in the description.

[0342] In [Various Data], FNO denotes an f-number,  $\omega$  denotes a half angle of view (unit “°”), Y denotes an image height, TL denotes a total length of the variable magnification optical system, that is, a distance along the optical axis from the first surface to the image plane I upon focusing on an infinitely distant object, dn denotes a variable interval between an n-th surface and an (n+1)-th surface.  $\phi$  denotes a diameter f the aperture stop S. Meanwhile, W denotes a wide-angle end state, M denotes an intermediate focal length state, and T denotes a telephoto end state.

[0343] In [Lens Group Data], a starting surface ST and a focal length of each lens group are shown.

[0344] In [Values for Conditional Expressions], values corresponding to respective conditional expressions are shown.

[0345] It is noted, here, that “mm” is generally used for the unit of length such as the focal length f, the radius of curvature r and the unit for other lengths shown in Table 4. However, since similar optical performance can be obtained by an optical system proportionally enlarged or reduced its dimension, the unit is not necessarily to be limited to “mm”.

[0346] The explanation of reference symbols in Table 4 described above, is the same in Tables for the fifth to eighth examples.

TABLE 4

Fourth Example				
[Surface Data]				
m	r	d	nd	vd
OP	$\infty$			
1	104.5118	1.6000	2.003300	28.27
2	39.3751	7.4000	1.497820	82.57
3	-463.5701	0.1000		
4	40.3116	5.4000	1.834810	42.73
5	241.9089	d5		
*6	79.9711	1.0000	1.851350	40.10
7	8.1252	4.8500		
8	-14.2116	1.0000	1.883000	40.66
9	124.9279	0.1000		
10	30.8124	3.3500	1.808090	22.74
11	-15.1873	0.3000		
12	-13.2222	1.0000	1.883000	40.66
13	-23.0302	d13		
14	$\infty$	d14		
15	26.1923	1.0000	1.954000	33.46
16	12.2483	2.8500	1.719990	50.27
17	-43.5073	d17		
18	14.5527	2.8500	1.497820	82.57
19	-40.3302	1.0000	1.950000	29.37
20	173.4596	2.1500		
*21	-105.0156	1.0000	1.806100	40.71
22	10.9037	2.2000	1.808090	22.74
23	28.6084	d23		
24	30.6882	2.8500	1.579570	53.74
25	-18.3905	0.1000		
26	18.8919	3.6000	1.518230	58.82

TABLE 4-continued

Fourth Example				
27	-13.1344	1.0000	2.000690	25.46
28	-2198.5412	0.7500		
29	412.2295	1.0000	1.954000	33.46
30	12.8823	3.5000	1.755200	27.57
31	-23.7185	1.1500		
32	-16.1296	1.0000	1.806100	40.71
*33	-97.3104	BF		
I	$\infty$			
[Aspherical Surface Data]				
	m		6	
	K		-8.7294	
	A4		4.64796E-05	
	A6		-4.09659E-07	
	A8		2.44519E-09	
	A10		-9.90503E-12	
	m		21	
	K		-1.5760	
	A4		1.72590E-05	
	A6		9.45415E-08	
	A8		-1.00397E-09	
	A10		0.00000E+00	
	m		33	
	K		-19.8082	
	A4		-1.67719E-05	
	A6		-2.11776E-07	
	A8		-4.15932E-10	
	A10		-1.15008E-11	
[Various Data]				
zoom ratio 9.42				
		W	T	
f		10.30	~	97.00
FNO		4.09	~	5.81
$\omega$		40.21	~	4.76°
Y		8.19	~	8.19
		W	M	T
f		10.30000	50.00013	97.00039
$\omega$		40.21337	9.15519	4.75685
FNO		4.09	5.78	5.81
$\varphi$		7.68	8.50	9.20
TL		100.29944	130.25093	139.59967
d5		2.10000	28.50000	39.66696
d13		17.38897	3.31447	2.00000
d14		4.87082	3.98262	1.60000
d17		2.59389	3.48209	5.86471
d23		5.29632	3.42829	3.30000
BF		13.94944	33.44346	33.06800
[Lens Group Data]				
ST		f		
G1	1	64.38705		
G2	6	-9.57903		
G3	15	29.91408		
G4	18	58.41425(W), 61.26584(M), 61.47193(T)		
G4F	18	-81.48313		
G4R	24	28.77173		
[Values for Conditional Expression]				
(7)	ndh = 1.954(L31), 1.950(L402), 1.954(L408)			
(8)	vdh = 33.46(L31), 29.37(L402), 33.46(L408)			
(9)	f1/(-f2) = 6.72			
(10)	(-f2)/f3 = 0.320			
(12)	vdh4 = 33.46(L408)			
(13)	vdp1 = 82.57(L12)			
(14)	vdp4 = 82.57(L401)			



[0347] FIGS. 11A, 11B and 11C are graphs showing various aberrations of the variable magnification optical system according to the first example of the present application upon focusing on an infinitely distant object, in which FIG. 11A is in a wide-angle end state, FIG. 11B is in an intermediate focal length state, and FIG. 11C is in a telephoto end state.

[0348] In respective graphs, FNO denotes an f-number, A denotes an incident angle of light rays, that is, a half angle of view (unit “°”). d denotes an aberration curve at d-line (wavelength  $\lambda=587.6$  nm), and g denotes an aberration curve at g-line (wavelength  $\lambda=435.8$  nm). Curves with no d nor g denote aberrations at d-line. In the graph showing astigmatism, a solid line indicates a sagittal image plane, and a broken line indicates a meridional image plane. Incidentally, the signs regarding various aberration graphs of the present example are the same as the other Examples of the fifth to eighth examples described hereinafter.

[0349] As is apparent from the respective graphs, the variable magnification optical system according to the present example shows superb optical performance as a result of good corrections to various aberrations from the wide-angle end state to the telephoto end state.

#### Fifth Example

[0350] FIGS. 12A, 12B and 12C are sectional views showing a variable magnification optical system according to a fifth example of the fourth embodiment of the present application, in which FIG. 12A shows sectional view in a wide-angle end state, FIG. 12B shows sectional view in an intermediate focal length state, and FIG. 12C shows sectional view in a telephoto end state.

[0351] The variable magnification optical system according to the present example is composed of, in order from an object side: a first lens group G1 having positive refractive power; a second lens group G2 having negative refractive power; a third lens group G3 having positive refractive power; and a fourth lens group G4.

[0352] The first lens group G1 consists of, in order from the object side, a cemented lens constructed by a negative meniscus lens L11 having a convex surface facing the object side cemented with a double convex positive lens L12, and a positive meniscus lens L13 having a convex surface facing the object side.

[0353] The second lens group G2 consists of, in order from the object side, a double concave negative lens L21, a double concave negative lens L22, a double convex positive lens L23 and a negative meniscus lens L24 having a concave surface facing the object side.

[0354] The third lens group G3 consists of, in order from the object side, a cemented lens constructed by a negative meniscus lens L31 having a convex surface facing the object side cemented with a double convex positive lens L32. An aperture stop S is disposed at the object side of the third lens group G3.

[0355] The fourth lens group G4 consists of, in order from the object side, a front group G4F having negative refractive power and a rear group G4R having positive refractive power.

[0356] The front group G4F consists of, in order from the object side, a cemented lens constructed by a double convex positive lens L401 cemented with a double concave negative lens L402 and a cemented lens constructed by a double concave negative lens L403 cemented with a positive meniscus lens L404 having a convex surface facing the object side. The negative lens L403 is a glass mold type aspherical lens whose object side lens surface is aspherically shaped.

[0357] The rear group G4R consists of, in order from the object side, a double convex positive lens L405 and a cemented lens constructed by a positive meniscus lens L406 having a concave surface facing the object side cemented with a negative meniscus lens L407 having a concave surface facing the object side. The positive lens L405 is a glass mold type aspherical lens whose object side lens surface is aspherically shaped.

[0358] Incidentally, in the variable magnification optical system according to the present example, a low pass filter as well as a glass cover for a sensor can be disposed between the fourth lens group G4 and the image plane.

[0359] In the variable magnification optical system according to the present example, zooming from the wide-angle end state to the telephoto end state, is conducted by moving the first lens group G1 to the fourth lens group G4 along the optical axis and moving the aperture stop S in a body with the front group G4F in the fourth lens group G4 such that a distance between the first lens group G1 and the second lens group G2 is increased, a distance between the second lens group G2 and the third lens group G3 is decreased, a distance between the third lens group G3 and the fourth lens group G4 is increased, and a distance between the aperture stop S and the third lens group G3 is decreased. In more detail, upon zooming, the first lens group G1 and the third lens group G3 are moved toward the object side. The second lens group G2 is moved toward the object side from the wide-angle end state to the intermediate focal length state and toward the image side from the intermediate focal length state to the telephoto end state. In the fourth lens group G4, upon zooming from the wide-angle end state to the telephoto end state, the front group G4F and the rear group G4R are moved toward the object side such that a distance between the front group G4F and the rear group G4R is decreased.

[0360] Table 5 below shows various values of the variable magnification of the present example.

TABLE 5

Fifth Example				
[Surface Data]				
m	r	d	nd	vd
OP	$\infty$			
1	251.8446	1.6000	1.950000	29.37
2	36.8495	7.9000	1.497820	82.57
3	-162.8867	0.1000		
4	41.6898	5.7500	1.883000	40.66
5	7827.2710	d5		
6	-808.8261	1.0000	1.883000	40.66
7	9.5148	3.6000		
8	-15.5435	1.0000	1.883000	40.66
9	143.0303	0.1000		
10	28.6318	3.0500	1.808090	22.74
11	-13.3111	0.2500		
12	-12.1771	1.0000	1.834810	42.73
13	-36.4394	d13		
14	$\infty$	d14		Aperture Stop S
15	27.0772	1.0000	2.000690	25.46
16	15.7705	2.5000	1.744000	44.80
17	-35.2142	d17		
18	12.6941	2.9500	1.497820	82.57
19	-24.8876	1.0000	1.846660	23.80
20	775.1758	2.1500		
*21	-227.6550	1.0000	1.806100	40.97
22	8.8217	2.2000	1.846660	23.80
23	19.5840	d23		
*24	15.0000	3.1500	1.583130	59.42
25	-23.9888	0.1000		

TABLE 5-continued

Fifth Example				
26	-509.6518	4.2000	1.581440	40.98
27	-7.8594	1.0000	1.954000	33.46
28	-200.0000	BF		
I	$\infty$			
[Aspherical Surface Data]				
	M		21	
	$\kappa$		-20.0000	
	A4		1.61374E-05	
	A6		-2.79859E-08	
	A8		-1.22068E-09	
	A10		0.00000E+00	
	M		24	
	$\kappa$		3.6281	
	A4		-1.21377E-04	
	A6		-7.10924E-07	
	A8		1.36403E-08	
	A10		-4.10781E-10	
[Various Data] zoom ratio 9.42				
		W		T
f		10.30	~	97.00
FNO		4.12	~	6.48
$\omega$		43.07	~	4.70°
Y		8.19	~	8.19
		W	M	T
f		10.30000	50.00001	96.99995
$\omega$		43.07103	9.11914	4.70123
FNO		4.12	5.81	6.48
$\varphi$		6.80	7.90	7.90
TL		90.80323	122.13334	131.09941
d5		2.28937	28.97477	38.62002
d13		13.12572	3.71901	2.00000
d14		6.29895	3.32684	1.40000
d17		2.43367	5.40578	7.33262
d23		6.60623	3.30000	3.30000
BF		13.44928	30.80693	31.84677
[Lens Group Data]				
	ST		f	
G1	1		59.94630	
G2	6		-8.99248	
G3	15		24.34092	
G4	18	71.07089(W), 75.48860(M), 75.48860(T)		
G4F	18	-112.21259		
G4R	24	35.78226		
[Values for Conditional Expression]				
(7)		ndh = 1.950(L11), 1.954(L407)		
(8)		vdh = 29.37(L11), 33.46(L407)		
(9)		f1/(-f2) = 6.67		
(10)		(-f2)/f3 = 0.369		
(11)		fh/f1  = 0.761(L11)		
(12)		vdh4 = 33.46(L407)		
(13)		vdp1 = 82.57(L12)		
(14)		vdp4 = 82.57(L401)		

[0361] FIGS. 13A, 13B and 13C are sectional views showing a variable magnification optical system according to a fifth example of the present application, in which FIG. 13A shows sectional view in a wide-angle end state, FIG. 13B shows sectional view in an intermediate focal length state, and FIG. 13C shows sectional view in a telephoto end state.

[0362] As is apparent from the respective graphs, the variable magnification optical system according to the present example shows superb optical performance as a result of good corrections to various aberrations from the wide-angle end state to the telephoto end state.

#### Sixth Example

[0363] FIGS. 14A, 14B and 14C are sectional views showing a variable magnification optical system according to a sixth example of the fourth embodiment of the present application, in which FIG. 14A shows sectional view in a wide-angle end state, FIG. 14B shows sectional view in an intermediate focal length state, and FIG. 14C shows sectional view in a telephoto end state.

[0364] The variable magnification optical system according to the present example is composed of, in order from an object side: a first lens group G1 having positive refractive power; a second lens group G2 having negative refractive power; a third lens group G3 having positive refractive power; and a fourth lens group G4 having positive refractive power.

[0365] The first lens group G1 consists of, in order from the object side, a cemented lens constructed by a negative meniscus lens L11 having a convex surface facing the object side cemented with a double convex positive lens L12, and a positive meniscus lens L13 having a convex surface facing the object side.

[0366] The second lens group G2 consists of, in order from the object side, a negative meniscus lens L21 having a convex surface facing the object side, a double concave negative lens L22, a double convex positive lens L23 and a negative meniscus lens L24 having a concave surface facing the object side. The negative meniscus lens L21 is a glass mold type aspherical lens whose object side lens surface is aspherically shaped.

[0367] The third lens group G3 consists of, in order from the object side, a cemented lens constructed by a negative meniscus lens L31 having a convex surface facing the object side cemented with a double convex positive lens L32. An aperture stop S is disposed at the object side of the third lens group G3.

[0368] The fourth lens group G4 consists of, in order from the object side, a front group G4F having negative refractive power and a rear group G4R having positive refractive power.

[0369] The front group G4F consists of, in order from the object side, a cemented lens constructed by a double convex positive lens L401 cemented with a negative meniscus lens L402 having a convex surface facing the image side and a cemented lens constructed by a double concave negative lens L403 cemented with a positive meniscus lens L404 having a convex surface facing the object side. The negative lens L403 is a glass mold type aspherical lens whose object side lens surface is aspherically shaped.

[0370] The rear group G4R consists of, in order from the object side, a double convex positive lens L405 and a cemented lens constructed by a double convex positive lens L406 cemented with a negative meniscus lens L407 having a concave surface facing the object side. The positive lens L405 is a glass mold type aspherical lens whose object side lens surface is aspherically shaped.

[0371] Incidentally, in the variable magnification optical system according to the present example, a low pass filter as well as a glass cover for a sensor can be disposed between the fourth lens group G4 and the image plane.

[0372] In the variable magnification optical system according to the present example, zooming from the wide-angle end state to the telephoto end state, is conducted by moving the first lens group G1 to the fourth lens group G4 along the optical axis and moving the aperture stop S in a body with the front group G4F in the fourth lens group G4 such that a distance between the first lens group G1 and the second lens group G2 is increased, a distance between the second lens group G2 and the third lens group G3 is decreased, a distance between the third lens group G3 and the fourth lens group G4 is increased, and a distance between the aperture stop S and the third lens group G3 is decreased. In more detail, upon zooming, the first lens group G1 and the third lens group G3 are moved toward the object side. The second lens group G2 is moved toward the object side from the wide-angle end state to the intermediate focal length state and toward the image side from the intermediate focal length state to the telephoto end state. In the fourth lens group G4, upon zooming from the wide-angle end state to the telephoto end state, the front group G4F and the rear group G4R are moved toward the object side such that a distance between the front group G4F and the rear group G4R is decreased.

[0373] Table 6 below shows various values of the variable magnification of the present example.

TABLE 6

Sixth Example				
[Surface Data]				
m	r	d	nd	vd
OP	$\infty$			
1	149.8692	1.6000	1.949665	27.56
2	44.3736	6.8398	1.497820	82.51
3	-243.5058	0.1000		
4	45.3756	5.3508	1.867900	41.78
5	311.4136	d5		
*6	89.0243	1.2000	1.834810	42.73
7	8.4900	3.7581		
8	-15.7255	1.0000	1.834810	42.73
9	250.0000	0.1000		
10	25.2749	3.2925	1.808090	22.74
11	-17.4750	0.5480		
12	-12.6196	1.0000	1.816000	46.59
13	-33.4252	d13		
14	$\infty$	d14		Aperture Stop S
15	29.1681	1.0000	1.889044	39.77
16	18.2404	3.2071	1.593125	66.16
17	-26.5261	d17		
18	14.2857	3.5654	1.497820	82.51
19	-21.9776	1.0000	1.902000	25.23
20	-82.8398	2.2052		
*21	-52.3071	1.0000	1.848976	43.01
22	9.1414	2.6915	1.950000	29.37
23	25.8642	d23		
*24	35.4414	3.3350	1.589130	61.22
25	-21.3191	0.3000		
26	42.3100	4.4029	1.581440	40.98
27	-10.1979	1.2000	1.954000	33.46
28	-300.4717	BF		
I	$\infty$			
[Aspherical Surface Data]				
m		6		
$\kappa$		1.0000		
A4		3.45801E-05		
A6		-1.38520E-07		
A8		-5.59965E-11		
A10		1.26030E-11		

TABLE 6-continued

Sixth Example				
	m	21		
	$\kappa$	1.0000		
	A4	1.74477E-06		
	A6	1.28096E-07		
	A8	-2.63692E-09		
	A10	0.00000E+00		
	m	24		
	$\kappa$	1.0000		
	A4	-1.22983E-05		
	A6	1.47314E-07		
	A8	-5.48742E-10		
	A10	0.00000E+00		
[Various Data]				
zoom ratio 9.42				
		W		T
f		10.30	~	97.00
FNO		3.50	~	5.62
$\omega$		39.90	~	4.69°
Y		8.19	~	8.19
		W	M	T
f		10.30001	49.99971	96.99932
$\omega$		39.90076	9.01930	4.68610
FNO		3.50	5.20	5.62
$\varphi$		8.99	8.81	9.00
TL		99.25773	129.21001	139.67596
d5		1.99991	30.68218	41.26022
d13		18.53440	4.14191	2.00000
d14		3.76478	2.96318	1.40000
d17		3.54181	4.34341	5.90655
d23		8.01786	3.30678	3.30001
BF		14.70262	35.07621	37.11281
[Lens Group Data]				
	ST	f		
G1	1	66.85483		
G2	6	-9.36043		
G3	15	27.88295		
G4	18	53.04244(W), 55.61603(M), 55.61991(T)		
G4F	18	-160.91663		
G4R	24	33.55859		
[Values for Conditional Expression]				
(7)		ndh = 1.950(L404), 1.954(L407)		
(8)		vdh = 29.37(L404), 33.46(L407)		
(9)		f1/(-f2) = 7.14		
(10)		(-f2)/f3 = 0.336		
(12)		vdh4 = 33.46(L407)		
(13)		vdp1 = 82.51(L12)		
(14)		vdp4 = 82.51(L401)		

[0374] FIGS. 15A, 15B and 15C are graphs showing various aberrations of the variable magnification optical system according to the sixth example of the present application upon focusing on an infinitely distant object, in which FIG. 15A is in a wide-angle end state, FIG. 15B is in an intermediate focal length state, and FIG. 15C is in a telephoto end state.

[0375] As is apparent from the respective graphs, the variable magnification optical system according to the present example shows superb optical performance as a result of good corrections to various aberrations from the wide-angle end state to the telephoto end state.

## Seventh Example

[0376] FIGS. 16A, 16B and 16C are sectional views showing a variable magnification optical system according to a seventh example of the fourth embodiment of the present application, in which FIG. 16A shows sectional view in a wide-angle end state, FIG. 16B shows sectional view in an intermediate focal length state, and FIG. 16C shows sectional view in a telephoto end state.

[0377] The variable magnification optical system according to the present example is composed of, in order from an object side: a first lens group G1 having positive refractive power; a second lens group G2 having negative refractive power; a third lens group G3 having positive refractive power; and a fourth lens group G4 having positive refractive power.

[0378] The first lens group G1 consists of, in order from the object side, a cemented lens constructed by a negative meniscus lens L11 having a convex surface facing the object side cemented with a double convex positive lens L12, and a positive meniscus lens L13 having a convex surface facing the object side.

[0379] The second lens group G2 consists of, in order from the object side, a negative meniscus lens L21 having a convex surface facing the object side, a negative meniscus lens L22 having a concave surface facing the object side, a double convex positive lens L23 and a negative meniscus lens L24 having a concave surface facing the object side. Meanwhile, the negative meniscus lens L21 is a glass mold type aspherical lens whose object side lens surface is aspherically shaped.

[0380] The third lens group G3 consists of, in order from the object side, a cemented lens constructed by a negative meniscus lens L31 having a convex surface facing the object side cemented with a double convex positive lens L32. Meanwhile, an aperture stop S is disposed at the object side of the third lens group G3.

[0381] The fourth lens group G4 consists of, in order from the object side, a cemented lens constructed by a double convex positive lens L401 cemented with a negative meniscus lens L402 having a convex surface facing the image side, a cemented lens constructed by a positive meniscus lens L403 having a concave surface facing the object side cemented with a double concave negative lens L404, a double convex positive lens L405, a cemented lens constructed by a positive meniscus lens L406 having a concave surface facing the object side cemented with a double concave negative lens L407, a cemented lens constructed by a negative meniscus lens L408 having a convex surface facing the object side cemented with a double convex positive lens L409, and a negative meniscus lens L410 having a concave surface facing the object side. Meanwhile, the positive meniscus lens L403 is a glass mold type aspherical lens whose object side lens surface is aspherically shaped, and the negative meniscus lens L410 is a glass mold type aspherical lens whose image side lens surface is aspherically shaped.

[0382] Incidentally, in the variable magnification optical system according to the present example, a low pass filter as well as a glass cover for a sensor can be disposed between the fourth lens group G4 and the image plane.

[0383] In the variable magnification optical system according to the present example, zooming from the wide-angle end state to the telephoto end state, is conducted by moving the first lens group G1 to the fourth lens group G4 along the optical axis and moving the aperture stop S in a body with the fourth lens group G4 such that a distance between the first lens group G1 and the second lens group

G2 is increased, a distance between the second lens group G2 and the third lens group G3 is decreased, a distance between the third lens group G3 and the fourth lens group G4 is increased, and a distance between the aperture stop S and the third lens group G3 is decreased. In more detail, upon zooming, the first lens group G1, the third lens group G3 and the fourth lens group G4 are moved toward the object side. The second lens group G2 is moved toward the object side from the wide-angle end state to the intermediate focal length state and toward the image side from the intermediate focal length state to the telephoto end state.

[0384] Table 7 below shows various values of the variable magnification of the present example.

TABLE 7

Seventh Example				
[Surface Data]				
m	r	d	nd	vd
OP	$\infty$			
1	134.9416	1.6000	2.001000	29.14
2	37.4620	7.6500	1.497820	82.57
3	-339.5674	0.1000		
4	41.6639	5.5500	1.883000	40.66
5	520.6025	d5		
*6	2429.7649	1.0000	1.851350	40.10
7	8.6673	5.7500		
8	-10.8429	1.0000	1.487490	70.31
9	-45.5363	0.8500		
10	52.5147	3.1000	1.808090	22.74
11	-17.4657	0.3000		
12	-16.1357	1.0000	1.954000	33.46
13	-39.2793	d13		
14	$\infty$	d14		Aperture Stop S
15	29.3843	1.0000	1.902650	35.73
16	14.8567	2.8000	1.719990	50.27
17	-55.5590	d17		
18	13.5564	3.3500	1.497820	82.57
19	-24.9755	1.0000	1.950000	29.37
20	-183.0794	2.1500		
*21	-145.2052	2.2500	1.802440	25.55
22	-14.7800	1.0000	1.766840	46.78
23	23.7425	2.8000		
24	25.8106	3.0000	1.516800	63.88
25	-15.0644	0.1000		
26	-568.8377	3.0000	1.568830	56.00
27	-9.3137	1.0000	1.954000	33.46
28	98.3635	0.1000		
29	15.0059	1.0000	1.950000	29.37
30	7.0809	4.2500	1.647690	33.73
31	-21.2496	1.4500		
32	-11.4669	1.0000	1.743300	49.32
*33	-29.8012	BF		
I	$\infty$			

[Aspherical Surface Data]

m	6
K	-20.0000
A4	9.19258E-05
A6	-6.71049E-07
A8	3.76181E-09
A10	-1.11659E-11
m	21
K	-13.2727
A4	1.25451E-05
A6	1.56196E-07
A8	-2.20815E-09
A10	0.00000E+00
m	33
K	-0.9208
A4	-8.91367E-05
A6	-1.72158E-06

TABLE 7-continued

Seventh Example			
A8	2.40673E-08		
A10	-6.77013E-10		
[Various Data]			
Zoom ratio 9.42			
	W		T
f	10.30	~	97.00
FNO	4.08	~	5.83
$\omega$	40.21	~	4.78°
Y	8.19	~	8.19
	W	M	T
f	10.30000	50.00021	97.00042
$\omega$	40.21108	9.16962	4.78008
FNO	4.08	5.79	5.83
$\varphi$	8.40	9.20	10.10
TL	102.69006	133.09448	142.59913
d5	2.10000	29.30442	39.87067
d13	19.87565	4.17251	2.00000
d14	4.49060	3.80672	1.60000
d17	3.02442	3.70831	5.91502
BF	14.04941	32.95254	34.06346
[Lens Group Data]			
	ST	f	
G1	1	63.95755	
G2	6	-10.21809	
G3	15	32.27954	
G4	18	70.96006	
[Values for Conditional Expression]			
(7)	ndh = 2.001(L11), 1.954(L24), 1.950(L402), 1.954(L407), 1.950(L408)		
(8)	vdh = 29.14(L11), 33.46(L24), 29.37(L402), 33.46(L407), 29.37(L408)		
(9)	f1/(-f2) = 6.26		
(10)	(-f2)/f3 = 0.317		
(11)	fh/f1  = 0.817(L11)		
(12)	vdh4 = 33.46(L407)		
(13)	vdp1 = 82.57(L12)		
(14)	vdp4 = 82.57(L401)		

[0385] FIGS. 17A, 17B and 17C are graphs showing various aberrations of the variable magnification optical system according to the seventh example of the present application upon focusing on an infinitely distant object, in which FIG. 17A is in a wide-angle end state, FIG. 17B is in an intermediate focal length state, and FIG. 17C is in a telephoto end state.

[0386] As is apparent from the respective graphs, the variable magnification optical system according to the present example shows superb optical performance as a result of good corrections to various aberrations from the wide-angle end state to the telephoto end state.

#### Eighth Example

[0387] FIGS. 18A, 18B and 18C are sectional views showing a variable magnification optical system according to an eighth example of the fourth embodiment of the present application, in which FIG. 18A shows sectional view in a wide-angle end state, FIG. 18B shows sectional view in an intermediate focal length state, and FIG. 18C shows sectional view in a telephoto end state.

[0388] The variable magnification optical system according to the present example is composed of, in order from an object side: a first lens group G1 having positive refractive power; a second lens group G2 having negative refractive power; a third lens group G3 having positive refractive power; and a fourth lens group G4 having positive refractive power.

[0389] The first lens group G1 consists of, in order from the object side, a cemented lens constructed by a negative meniscus lens L11 having a convex surface facing the object side cemented with a double convex positive lens L12, and a plano-convex lens L13 having a convex surface facing the object side.

[0390] The second lens group G2 consists of, in order from the object side, a negative meniscus lens L21 having a convex surface facing the object side, a negative meniscus lens L22 having a concave surface facing the object side, a cemented lens constructed by a double convex positive lens L23 cemented with a negative meniscus lens L24 having a concave surface facing the object side. Meanwhile, the negative meniscus lens L21 is a compound type aspherical lens whose object side glass surface is provided with a resin layer.

[0391] The third lens group G3 consists of, in order from the object side, a cemented lens constructed by a negative meniscus lens L31 having a convex surface facing the object side cemented with a double convex positive lens L32.

[0392] The fourth lens group G4 consists of, in order from the object side, a cemented lens constructed by a double convex positive lens L401 cemented with a negative meniscus lens L402 having a convex surface facing the image side, a cemented lens constructed by a positive meniscus lens L403 having a concave surface facing the object side cemented with a double concave negative lens L404, a double convex positive lens L405, a cemented lens constructed by a double convex positive lens L406 cemented with a double concave negative lens L407, a cemented lens constructed by a double convex positive lens L408 cemented with a negative meniscus lens L409 having a convex surface facing the image side, and a negative meniscus lens L410 having a concave surface facing the object side. Meanwhile, the negative meniscus lens L404 is a glass mold type aspherical lens whose image side lens surface is aspherically shaped, and the negative meniscus lens L410 is a glass mold type aspherical lens whose image side lens surface is aspherically shaped.

[0393] Incidentally, in the variable magnification optical system according to the present example, a low pass filter as well as a glass cover for a sensor can be disposed between the fourth lens group G4 and the image plane I.

[0394] In the variable magnification optical system according to the present example, zooming from the wide-angle end state to the telephoto end state, is conducted by moving the first lens group G1 to the fourth lens group G4 along the optical axis toward the object side and moving the aperture stop S in a body with the fourth lens group G4 such that a distance between the first lens group G1 and the second lens group G2 is increased, a distance between the second lens group G2 and the third lens group G3 is decreased, a distance between the third lens group G3 and the fourth lens group G4 is increased from the wide-angle end state to the intermediate focal length state and is decreased from the intermediate focal length state to the telephoto end state, and a distance between the aperture stop S and the third lens group G3 is increased from the wide-angle end state to the intermediate focal length state and is decreased from the intermediate focal length state to the telephoto end state.

[0395] Table 8 below shows various values of the variable magnification of the present example.

TABLE 8				
Eighth Example				
[Surface Data]				
m	r	d	nd	vd
OP	$\infty$			
1	145.1831	1.7000	2.001000	29.14
2	36.6390	8.1000	1.497820	82.57
3	-399.3519	0.1000		
4	43.2076	6.0000	1.883000	40.66
5	$\infty$	d5		
*6	436.5967	0.1000	1.553890	38.09
7	87.0031	1.1000	1.834810	42.73
8	8.3001	5.3500		
9	-12.6073	1.0000	1.755000	52.34
10	-32.7993	0.8000		
11	41.1197	2.9500	1.808090	22.74
12	-19.6043	0.9000	1.883000	40.66
13	-73.1316	d13		
14	$\infty$	d14		Aperture Stop S
15	22.3725	0.9000	1.902650	35.73
16	12.2299	3.4500	1.670030	47.14
17	-59.6992	d17		
18	13.7390	3.6000	1.497820	82.57
19	-24.8201	0.9000	2.000690	25.46
20	-270.0138	2.2000		
21	-117.0547	2.0500	1.846660	23.80
22	-15.9850	1.0000	1.773770	47.25
*23	24.1750	2.0836		
24	66.3654	2.8000	1.568830	56.00
25	-15.4473	0.1000		
26	44.9939	2.7500	1.517420	52.20
27	-15.2012	0.9000	1.903660	31.27
28	29.9926	0.3000		
29	14.6093	5.0500	1.672700	32.19
30	-9.1997	0.9000	2.000690	25.46
31	-24.3892	1.4000		
32	-12.8617	1.0000	1.851350	40.10
*33	-27.4946	BF		
I	$\infty$			
[Aspherical Surface Data]				
	m	6		
	K	20.0000		
	A4	9.17458E-05		
	A6	-6.51986E-07		
	A8	2.69890E-09		
	A10	-1.23751E-11		
	m	23		
	K	0.4823		
	A4	-7.24815E-06		
	A6	-3.60139E-07		
	A8	4.05630E-09		
	A10	0.00000E+00		
	m	33		
	K	-20.0000		
	A4	-1.22780E-04		
	A6	8.28360E-07		
	A8	-6.05245E-09		
	A10	-9.88805E-11		
[Various Data]				
zoom ratio 9.42				
W		T		
f		10.30	~	96.99
FNO		4.12	~	5.81
$\omega$		40.44	~	4.73°
Y		8.19	~	8.19

TABLE 8-continued

Eighth Example			
	W	M	T
f	10.30260	30.00000	96.99284
ω	40.44283	14.85841	4.72723
FNO	4.12	5.48	5.81
φ	8.12	8.12	9.70
TL	103.02710	121.37977	143.32397
d5	2.10606	20.13084	40.20889
d13	19.66416	6.24359	1.80000
d14	4.27874	4.97381	1.80000
d17	3.43763	2.74256	5.91637
BF	14.05688	27.80535	34.11509
[Lens Group Data]			
	ST	f	
G1	1	64.09778	
G2	6	−10.16794	
G3	15	31.06055	
G4	18	67.05869	
[Values for Conditional Expression]			
(7)	ndh = 2.001(L11)		
(8)	vdh = 29.14(L11)		
(9)	f1/(−f2) = 6.31		
(10)	(−f2)/f3 = 0.327		
(11)	fth/f1  = 0.770(L11)		
(13)	vdp1 = 82.57(L12)		
(14)	vdp4 = 82.57(L401)		

[0396] FIGS. 19A, 19B and 19C are graphs showing various aberrations of the variable magnification optical system according to the eighth example of the present application upon focusing on an infinitely distant object, in which FIG. 19A is in a wide-angle end state, FIG. 19B is in an intermediate focal length state, and FIG. 19C is in a telephoto end state.

[0397] As is apparent from the respective graphs, the variable magnification optical system according to the present example shows superb optical performance as a result of good corrections to various aberrations from the wide-angle end state to the telephoto end state.

[0398] According to the fourth to the eighth examples, a variable magnification optical system that is downsized and has high optical performance can be realized.

[0399] Incidentally, the above described examples each only shows a specific example of the invention of the present application, and accordingly the present invention is not limited to them. The following description may suitably be applied within limits that do not deteriorate optical performance of the variable magnification optical system according to the first to the fourth embodiments of the present application.

[0400] As the numerical examples of the variable magnification optical system according to the first to the fourth embodiments of the present application, although zoom lenses having a four-lens-group configuration and a five-lens-group configuration have been shown, the present application are not limited to them and can be applied to other lens configurations such as a six-lens-group configuration. Specifically, a lens configuration in which a lens or a lens group is added to the most object side, or the most image side of the variable magnification optical system according to the first to the fourth embodiments of the

present application is possible. Incidentally, a lens group is defined as a portion including at least one lens separated by air spaces.

**[0401]** In a variable magnification optical system according to the first to the fourth embodiments of the present application, in order to vary focusing from infinitely distant object to a close object, a portion of a lens group, a single lens group, or a plurality of lens groups may be moved along the optical axis as a focusing lens group. It is particularly preferable that at least a portion of the second lens group, a portion of the third lens group or a portion of the fourth lens group is moved as the focusing lens group. In this case, the focusing lens group can be used for auto focus, and suitable for being driven by a motor such as an ultrasonic motor.

**[0402]** Moreover, in a variable magnification optical system according to the first to the fourth embodiments of the present application, a lens group as a whole or a portion of a lens group may be moved as a vibration reduction lens group to have a component in a direction perpendicular to the optical axis, or tilted (swayed) in a direction including the optical axis, thereby correcting an image blur caused by a camera shake. In particular, at least a portion of the third lens group or a portion of the fourth lens group is preferably made as the vibration reduction lens group.

**[0403]** In a variable magnification optical system according to the first to the fourth embodiments of the present application, any lens surface may be a spherical surface, a plane surface, or an aspherical surface. When a lens surface is a spherical surface or a plane surface, lens processing, assembling and adjustment become easy, and deterioration in optical performance caused by lens processing, assembling and adjustment errors can be prevented, so that it is preferable. Moreover, even if the image plane is shifted, deterioration in optical performance is little, so that it is preferable. When a lens surface is an aspherical surface, the aspherical surface may be fabricated by a fine grinding process, a glass molding process that a glass material is formed into an aspherical shape by a mold, or a compound type process that a resin material is formed into an aspherical shape on a glass lens surface. A lens surface may be a diffractive optical surface, and a lens may be a graded-index type lens (GRIN lens) or a plastic lens.

**[0404]** In a variable magnification optical system according to the first to the fourth embodiments of the present application, although an aperture stop is preferably disposed in the third lens group or in the neighborhood of the third lens group, the function may be substituted by a lens frame without disposing a member as an aperture stop.

**[0405]** Moreover, the lens surface of the lenses composing the variable magnification optical system according to the first to the fourth embodiments of the present application may be applied with an anti-reflection coating having a high transmittance in a broad wavelength range. With this contrivance, it is feasible to attain the high contrast and the high optical performance by reducing a flare and ghost images.

**[0406]** In a variable magnification optical system according to the first to the fourth embodiments of the present application, the zoom ratio is about 5 to 20.

**[0407]** Next, a camera, which is an optical apparatus equipped with the variable magnification optical system according to the first to the fourth embodiments of the present application, is explained with referring to FIG. 20.

**[0408]** FIG. 20 is a view showing a configuration of a camera equipped with the variable magnification optical system according to the first to the fourth embodiments of the present application.

**[0409]** In FIG. 20, the camera 1 is a so-called mirror-less camera of a lens interchangeable type equipped with the variable magnification optical system according to the first to the fourth embodiments of the present application as an imaging lens 2.

**[0410]** In the camera 1, light emitted from an unillustrated object is converged by the imaging lens 2, through an OLPF (optical low pass filter), and forms an object image on an imaging surface of an imaging portion 3. The object image is photo-electrically converted by a photo-electric conversion element provided in the imaging portion 3 so that a picture of the object is formed. This picture is displayed on an EVF (Electronic view finder) 4. Thus, a photographer can observe the object through the EVE 4.

**[0411]** When the photographer presses an unillustrated release button, the picture of the object formed by the imaging portion 3 is stored in an unillustrated memory. In this manner, the photographer can take a picture of the object by the camera 1.

**[0412]** Here, the variable magnification optical system according to the first example installed in the camera 1 as the imaging lens 2 is a variable magnification optical system that has an excellent optical performance. Accordingly, the camera 1 can realize excellent optical performance. Further, even if a variable magnification optical system according to the second to the eighth examples is installed in a camera as an imaging lens 2, the same effect as that of the camera 1 can be attained. Further, even if a variable magnification optical system according to each of the above described examples is installed in a single lens reflex camera of the type which is provided with a quick return mirror and in which an object is observed through a finder optical system, the same effect as that of the camera 1 can be attained.

**[0413]** Finally, an outline of a method for manufacturing a variable magnification optical system according to the first to the fourth embodiments of the present application, is described with referring to FIG. 21 to FIG. 24.

**[0414]** The method for manufacturing the variable magnification optical system according to the first embodiment of the present application shown in FIG. 21, is a method for manufacturing a variable magnification optical system, comprising, in order from an object side: a first lens group having positive refractive power; a second lens group having negative refractive power; an aperture stop; a third lens group having positive refractive power; and a rear lens group; and the method comprises the following steps of S11 to S14:

**[0415]** Step S11: disposing each lens group and the aperture stop, in order from the object side, in a lens barrel, and constructing, by providing a known movement mechanism in the lens barrel, such that, upon zooming from a wide angle end state to a telephoto end state, at least the rear lens group is moved toward the object side, and a distance between the first lens group and the second lens group, a distance between the second lens group and the third lens group and a distance between the third lens group and the rear lens group are varied.

**[0416]** Step S12: providing a known movement mechanism in the lens barrel and constructing such that, upon focusing on from an infinitely distant object to a closely distant object, the third lens group as a whole is moved in the

direction of the optical axis. Step S13: providing a known movement mechanism and constructing at least a portion of the rear lens group to be moved to have a component in a direction perpendicular to the optical axis, as a vibration reduction lens group.

[0417] Step S14: constructing such that the vibration reduction lens group has negative refractive power.

[0418] Thus, the method for manufacturing a variable magnification optical system according to the first embodiment of the present application makes it possible to manufacture a variable magnification optical system that has high zoom ratio, is downsized and has excellent optical performance.

[0419] The method for manufacturing the variable magnification optical system according to the second embodiment of the present application shown in FIG. 22, is a method for manufacturing a variable magnification optical system, comprising, in order from an object side: a first lens group having positive refractive power; a second lens group having negative refractive power; a third lens group having positive refractive power; and a rear lens group; and the method comprises the following steps of S21 to S25:

[0420] Step S21: disposing respective lens groups, in order from the object side, in a lens barrel, and constructing, by providing a known movement mechanism in the lens barrel, such that, upon zooming from a wide-angle end state to a telephoto end state, at least the first lens group and the rear lens group are moved toward the object side, and that a distance between the first lens group and the second lens group, a distance between the second lens group and the third lens group and a distance between the third lens group and the rear lens group are varied.

[0421] Step S22: providing a known movement mechanism in the lens barrel and constructing such that, upon focusing on from an infinitely distant object to a closely distant object, the third lens group as a whole is moved in the direction of the optical axis. Step S23: providing a known movement mechanism and constructing at least a portion of the rear lens group to be moved to have a component in a direction perpendicular to the optical axis, as a vibration reduction lens group.

[0422] Step S24: constructing such that the vibration reduction lens group has negative refractive power.

[0423] Step S25: constructing such that the third lens group and the vibration reduction lens group satisfy the following conditional expression (3):

$$0.20 < (-fVR)/f3 < 1.20 \quad (3)$$

where fVR denotes a focal length of the vibration reduction lens group, and f3 denotes a focal length of the third lens group.

[0424] Thus, the method for manufacturing a variable magnification optical system according to the second embodiment of the present application makes it possible to manufacture a variable magnification optical system that has high zoom ratio, is downsized and has excellent optical performance.

[0425] The method for manufacturing the variable magnification optical system according to the third embodiment of the present application shown in FIG. 23, is a method for manufacturing a variable magnification optical system, com-

prising, in order from an object side: a first lens group having positive refractive power; a second lens group having negative refractive power; an aperture stop; a third lens group having positive refractive power; and a rear lens group; and the method comprises the following steps of S31 to S33:

[0426] Step S31: constructing such that the third lens group is composed of a cemented lens constructed by a positive lens and a negative lens.

[0427] Step S32: disposing each lens group and the aperture stop, in order from the object side, in a lens barrel, and constructing, by providing a known movement mechanism in the lens barrel, such that, upon zooming from a wide-angle end state to a telephoto end state, at least the rear lens group is moved toward the object side, and a distance between the first lens group and the second lens group, a distance between the second lens group and the third lens group and a distance between the third lens group and the rear lens group are varied.

[0428] Step S33: providing a known movement mechanism in the lens barrel and constructing such that, upon focusing on from an infinitely distant object to a closely distant object, the third lens group as a whole is moved in the direction of the optical axis.

[0429] Thus, the method for manufacturing a variable magnification optical system according to the third embodiment of the present application makes it possible to manufacture a variable magnification optical system that has high zoom ratio, is downsized and has excellent optical performance.

[0430] The method for manufacturing the variable magnification optical system according to the fourth embodiment of the present application shown in FIG. 24, is a method for manufacturing a variable magnification optical system, comprising, in order from an object side: a first lens group having positive refractive power; a second lens group having negative refractive power; a third lens group having positive refractive power; and a fourth lens group having positive refractive power; and the method comprises the following steps of S41 to S42:

[0431] Step S41: disposing each lens group in a lens barrel in order from the object side such that the variable magnification optical system has at least one lens that satisfies the following conditional expressions (7) and (8):

$$1.928 < ndh \quad (7)$$

$$28.60 < vdh \quad (8)$$

where ndh denotes refractive index at d-line (wavelength  $\lambda=587.6$  nm) of the said lens, and vdh denotes Abbe number at d-line (wavelength  $\lambda=587.6$  nm) of the said lens.

[0432] Step S42: providing a known movement mechanism in the lens barrel and constructing such that, upon focusing from an infinitely distant object to a closely distant object, a distance between the first lens group and the second lens group, a distance between the second lens group and the third lens group, and a distance between the third lens group and the fourth lens group are varied.

[0433] Thus, the method for manufacturing a variable magnification optical system according to the fourth embodiment of the present application makes it possible to manufacture a variable magnification optical system that is downsized and has excellent optical performance.



1. (canceled)

2. A variable magnification optical system comprising, in order from an object side: a first lens group having positive refractive power; a second lens group having negative refractive power; a third lens group having positive refractive power; and a rear lens group;

upon zooming, a distance between the first lens group and the second lens group, a distance between the second lens group and the third lens group, and a distance between the third lens group and the rear lens group being varied;

upon zooming, the first lens group being moved such that a position of the first lens group in a telephoto end state is more object side than the position of the first lens group in a wide-angle end state;

upon zooming, the third lens group being moved; and the first lens group having a negative lens that satisfies the following conditional expression:

$$1.90 < nd1$$

where nd1 denotes refractive index at d-line (wavelength  $\lambda=587.6$  nm) of the negative lens in the first lens group.

3. The variable magnification optical system according to claim 2, wherein the following conditional expression is satisfied:

$$0.60 < f1/f3 < 2.60$$

where f1 denotes a focal length of the first lens group and f3 denotes a focal length of the third lens group.

4. The variable magnification optical system according to claim 3, wherein the following conditional expression is satisfied:

$$0.10 < (-f2)/f3 < 0.38$$

where f2 denotes a focal length of the second lens group.

5. The variable magnification optical system according to claim 2, wherein an aperture stop is disposed between the second lens group and the third lens group.

6. The variable magnification optical system according to claim 5, wherein upon zooming, the second lens group is moved.

7. An optical apparatus equipped with the variable magnification optical system according to claim 2.

\* \* \* \* \*