

# US Patent & Trademark Office

## Patent Public Search | Text View

---

United States Patent	12387829
Kind Code	B2
Date of Patent	August 12, 2025
Inventor(s)	Fujie; Hiroshi et al.

---

### Medication support apparatus

---

#### Abstract

A medication support apparatus includes a storage unit, an extracting unit, a transfer unit, and a medicine distributing unit. The storage unit is configured to store, in a stacked manner, one-dose packages in each of which medicines are packed. The extracting unit is configured to extract a specific one-dose package from the storage unit. The transfer unit is configured to transfer the one-dose package extracted by the extracting unit. One-dose package transferred by the transfer unit is configured to be arranged on the medicine distributing unit. The extracting unit is configured to be located under the storage unit when the one-dose package is extracted from the storage unit.

---

**Inventors:** Fujie; Hiroshi (Aichi, JP), Hayashi; Hirotaka (Aichi, JP), Kojima; Akira (Kanagawa, JP), Morinaga; Takuya (Tokyo, JP), Nozaki; Wataru (Kanagawa, JP)

**Applicant:** Fujie; Hiroshi (Aichi, JP); Hayashi; Hirotaka (Aichi, JP); Kojima; Akira (Kanagawa, JP); Morinaga; Takuya (Tokyo, JP); Nozaki; Wataru (Kanagawa, JP)

**Family ID:** 1000008747711

**Assignee:** Ricoh Company, Ltd. (Tokyo, JP)

**Appl. No.:** 17/518813

**Filed:** November 04, 2021

#### Prior Publication Data

Document Identifier	Publication Date
US 20220157426 A1	May. 19, 2022

#### Foreign Application Priority Data

JP	2020-190568	Nov. 16, 2020
JP	2020-198593	Nov. 30, 2020

---

## Publication Classification

**Int. Cl.:** **A61J7/00** (20060101); **G16H20/13** (20180101); **G16H40/60** (20180101); A61J1/00 (20230101)

**U.S. Cl.:**

**CPC** **G16H20/13** (20180101); **G16H40/60** (20180101); A61J1/00 (20130101); A61J7/0076 (20130101)

## Field of Classification Search

**CPC:** G16H (20/13)

**USPC:** 700/242

---

## References Cited

### U.S. PATENT DOCUMENTS

Patent No.	Issued Date	Patentee Name	U.S. Cl.	CPC
8082957	12/2010	Yuyama	198/596	G07F 13/10
2002/0173875	12/2001	Wallace et al.	N/A	N/A
2005/0049747	12/2004	Willoughby et al.	N/A	N/A
2008/0061071	12/2007	Omura et al.	N/A	N/A
2009/0014461	12/2008	Omura et al.	N/A	N/A
2021/0361532	12/2020	Hayashi et al.	N/A	N/A

### FOREIGN PATENT DOCUMENTS

Patent No.	Application Date	Country	CPC
104097858	12/2013	CN	N/A
H04-095040	12/1991	JP	N/A
200024085	12/1999	JP	N/A
2016-182185	12/2015	JP	N/A
2017-153646	12/2016	JP	N/A
2017-192455	12/2016	JP	N/A
2018-050936	12/2017	JP	N/A
6429334	12/2017	JP	N/A
2020-083498	12/2019	JP	N/A
2020-151017	12/2019	JP	N/A

### OTHER PUBLICATIONS

U.S. Appl. No. 17/326,753, filed May 21, 2021. cited by applicant

Japanese Office Action dated Jan. 30, 2024 issued in corresponding Japanese Appln. No. 2020-198593 (with English translation). cited by applicant

Japanese Office Action dated Feb. 13, 2024 issued in corresponding Japanese Appln. No. 2020-190568 (with English translation). cited by applicant

Chinese Office Action for Chinese Application No. 202111347023.6 and English translation thereof dated Mar. 19, 2024. cited by applicant

---

*Primary Examiner:* Crawford; Gene O

*Assistant Examiner:* Ojofeitimi; Ayodeji T

*Attorney, Agent or Firm:* Harness, Dickey & Pierce, P.L.C.

---

## **Background/Summary**

### **CROSS-REFERENCE TO RELATED APPLICATIONS**

(1) The present application claims priority under 35 U.S.C. § 119 to Japanese Patent Application No. 2020-190568, filed on Nov. 16, 2020 and Japanese Patent Application No. 2020-198593, filed on Nov. 30, 2020. The contents of which are incorporated herein by reference in their entirety.

### **BACKGROUND OF THE INVENTION**

#### **1. Field of the Invention**

(2) The present invention relates to a medication support apparatus.

#### **2. Description of the Related Art**

(3) A medication support apparatus that extracts, with use of an attracting device, a package of medicines (one-dose package), in which medicines are packed, from a housing unit (storage unit) that stores therein the package, sends the package to a receiving tray, and provides the medicines to a medicated person or a medication assistant by discharging the package from an opening (outlet) of a main body casing has been known (for example, see Japanese Unexamined Patent Application Publication No. 2017-192455).

(4) In the medication support apparatus described in Japanese Unexamined Patent Application Publication No. 2017-192455, it is possible to provide a one-dose package to be taken to the medication assistant or the like at regular times.

(5) However, the opening is arranged in an upper portion of the storage unit of the medication support apparatus and the attracting device extracts the one-dose package from an upper side of the storage unit, so that it is necessary to provide a lifter that lifts up the one-dose packages such that one-dose packages that are left in the storage unit can easily be extracted. Therefore, there is a problem in that a structure of the apparatus becomes complicated.

### **SUMMARY OF THE INVENTION**

(6) According to an aspect of the present invention, a medication support apparatus includes a storage unit, an extracting unit, a transfer unit, and a medicine distributing unit. The storage unit is configured to store, in a stacked manner, one-dose packages in each of which medicines are packed. The extracting unit is configured to extract a specific one-dose package from the storage unit. The transfer unit is configured to transfer the one-dose package extracted by the extracting unit. One-dose package transferred by the transfer unit is configured to be arranged on the medicine distributing unit. The extracting unit is configured to be located under the storage unit when the one-dose package is extracted from the storage unit.

---

## **Description**

### **BRIEF DESCRIPTION OF THE DRAWINGS**

(1) FIG. 1A is a front view of an entire medication support apparatus according to a first embodiment of the present invention;

(2) FIG. 1B is a side view of FIG. 1A;

(3) FIG. 2A is a plan view illustrating a general configuration of a single one-dose package;

(4) FIG. 2B is a side view of the one-dose package when viewed in a direction of arrow A in FIG.

2A;

(5) FIG. 2C is a diagram illustrating a general configuration of a package continuum;

(6) FIG. 3 is an external perspective view illustrating a configuration of a medicine distribution tray;

(7) FIG. 4A is a bottom view of a storage unit;

(8) FIG. 4B is a vertical cross-sectional view of FIG. 4A;

(9) FIG. 5A is a bottom view of a storage unit according to a first example;

(10) FIG. 5B is a vertical cross-sectional view of the storage unit in FIG. 5A;

(11) FIG. 6A is a bottom view of a storage unit according to a second example;

(12) FIG. 6B is a vertical cross-sectional view of the storage unit in FIG. 6A;

(13) FIG. 7A is a bottom view of a storage unit according to a third example;

(14) FIG. 7B is a vertical cross-sectional view of FIG. 7A;

(15) FIG. 8A is a bottom view of a storage unit according to a fourth example;

(16) FIG. 8B is a vertical cross-sectional view of FIG. 8A;

(17) FIG. 9A is a bottom view of a storage unit according to a fifth example;

(18) FIG. 9B is a vertical cross-sectional view of FIG. 9A;

(19) FIG. 10A is a bottom view of a storage unit according to a sixth example;

(20) FIG. 10B is a vertical cross-sectional view of FIG. 10A;

(21) FIG. 11 is a diagram illustrating another example different from the first to the sixth examples, and is a bottom view illustrating attraction pad positions;

(22) FIG. 12A is a diagram for explaining a defect that occurs when a package is attracted and extracted from a storage unit in the example illustrated in FIG. 11;

(23) FIG. 12B is a diagram for explaining a defect that occurs when the package is attracted and extracted from the storage unit in the example illustrated in FIG. 11;

(24) FIG. 13 is a bottom view for explaining another example of a projection of the support unit, which is different from the examples illustrated in FIGS. 4A and 4B, FIG. 11, etc.;

(25) FIG. 14 is a bottom view for explaining still another example of the projection of the support unit, which is different from the examples illustrated in FIGS. 4A and 4B, FIG. 11, etc.;

(26) FIG. 15 is a planar cross-sectional view of a main part including an attachment/detachment mechanism that is for the storage unit and that is arranged in a drawn unit;

(27) FIG. 16 is a plan view for explaining a configuration that is arranged in the drawn unit to identify the storage unit;

(28) FIG. 17A is a front view illustrating a configuration of an extracting unit;

(29) FIG. 17B is a plan view of FIG. 17A;

(30) FIG. 18A is a front view illustrating a process of operation of the extracting unit;

(31) FIG. 18B is a front view illustrating the process of operation of the extracting unit;

(32) FIG. 18C is a front view illustrating the process of operation of the extracting unit;

(33) FIG. 18D is a front view illustrating the process of operation of the extracting unit;

(34) FIG. 18E is a front view illustrating the process of operation of the extracting unit;

(35) FIG. 18F is a front view illustrating the process of operation of the extracting unit;

(36) FIG. 19A is a front view illustrating a main configuration of a transfer unit;

(37) FIG. 19B is a side view of FIG. 19A;

(38) FIG. 20 is a perspective view of a main part illustrating a configuration example for holding an end of a Y guide unit in the transfer unit;

(39) FIG. 21 is a control block diagram illustrating a main control configuration of the medication support apparatus according to the first embodiment;

(40) FIG. 22A is a diagram for explaining the flow of entire main operation of the medication support apparatus in FIG. 1A;

(41) FIG. 22B is a diagram for explaining the flow of the entire main operation of the medication support apparatus in FIG. 1A;

(42) FIG. 22C is a diagram for explaining the flow of the entire main operation of the medication support apparatus in FIG. 1A;

(43) FIG. 22D is a diagram for explaining the flow of the entire main operation of the medication support apparatus in FIG. 1A;

(44) FIG. 22E is a diagram for explaining the flow of the entire main operation of the medication support apparatus in FIG. 1A;

(45) FIG. 22F is a diagram for explaining the flow of the entire main operation of the medication support apparatus in FIG. 1A;

(46) FIG. 22G is a diagram for explaining the flow of the entire main operation of the medication support apparatus in FIG. 1A;

(47) FIG. 22H is a diagram for explaining the flow of the entire main operation of the medication support apparatus in FIG. 1A;

(48) FIG. 23 is a flowchart for explaining the flow of operation of the extracting unit according to the first embodiment;

(49) FIG. 24A is an operation transition diagram for explaining a timing at which a posture of an attracting unit of the extracting unit according to the first embodiment is changed;

(50) FIG. 24B is an operation transition diagram for explaining a timing at which the posture of the attracting unit of the extracting unit according to the first embodiment is changed;

(51) FIG. 24C is an operation transition diagram for explaining a timing at which the posture of the attracting unit of the extracting unit according to the first embodiment is changed;

(52) FIG. 24D is an operation transition diagram for explaining a timing at which the posture of the attracting unit of the extracting unit according to the first embodiment is changed;

(53) FIG. 24E is an operation transition diagram for explaining a timing at which the posture of the attracting unit of the extracting unit according to the first embodiment is changed;

(54) FIG. 24F is an operation transition diagram for explaining a timing at which the posture of the attracting unit of the extracting unit according to the first embodiment is changed;

(55) FIG. 24G is an operation transition diagram for explaining a timing at which the posture of the attracting unit of the extracting unit according to the first embodiment is changed;

(56) FIG. 25 is a flowchart illustrating the flow of operation that is performed by the extracting unit according to the first embodiment in accordance with FIG. 24A to FIG. 24G;

(57) FIG. 26A is a front view illustrating a configuration of an extracting unit according to a second embodiment;

(58) FIG. 26B is a plan view of FIG. 26A;

(59) FIG. 27A is a front view illustrating operation of the extracting unit according to the second embodiment;

(60) FIG. 27B is a front view illustrating operation of the extracting unit according to the second embodiment;

(61) FIG. 27C is a front view illustrating operation of the extracting unit according to the second embodiment;

(62) FIG. 27D is a front view illustrating operation of the extracting unit according to the second embodiment;

(63) FIG. 27E is a front view illustrating operation of the extracting unit according to the second embodiment;

(64) FIG. 28A is a front view illustrating operation of the extracting unit according to the second embodiment, which is continued from the operation in FIG. 27A to FIG. 27E;

(65) FIG. 28B is a front view illustrating operation of the extracting unit according to the second embodiment, which is continued from the operation in FIG. 27A to FIG. 27E;

(66) FIG. 28C is a front view illustrating operation of the extracting unit according to the second embodiment, which is continued from the operation in FIG. 27A to FIG. 27E;

(67) FIG. 28D is a front view illustrating operation of the extracting unit according to the second

embodiment, which is continued from the operation in FIG. 27A to FIG. 27E;  
(68) FIG. 28E is a front view illustrating operation of the extracting unit according to the second embodiment, which is continued from the operation in FIG. 27A to FIG. 27E;  
(69) FIG. 28F is a front view illustrating operation of the extracting unit according to the second embodiment, which is continued from the operation in FIG. 27A to FIG. 27E;  
(70) FIG. 29 is a control block diagram illustrating a main control configuration of a medication support apparatus according to the second embodiment;  
(71) FIG. 30A is a diagram for explaining the flow of entire main operation of the medication support apparatus according to the second embodiment;  
(72) FIG. 30B is a diagram for explaining the flow of the entire main operation of the medication support apparatus according to the second embodiment;  
(73) FIG. 30C is a diagram for explaining the flow of the entire main operation of the medication support apparatus according to the second embodiment;  
(74) FIG. 30D is a diagram for explaining the flow of the entire main operation of the medication support apparatus according to the second embodiment;  
(75) FIG. 30E is a diagram for explaining the flow of the entire main operation of the medication support apparatus according to the second embodiment;  
(76) FIG. 31 is a flowchart for explaining a timing at which a posture of an attracting unit of the extracting unit according to the second embodiment is changed; and  
(77) FIG. 32 a flowchart for explaining a timing at which a posture of an attracting unit of an extracting unit according to another example different from the example in FIG. 31 is changed.  
(78) The accompanying drawings are intended to depict exemplary embodiments of the present invention and should not be interpreted to limit the scope thereof. Identical or similar reference numerals designate identical or similar components throughout the various drawings.

#### DESCRIPTION OF THE EMBODIMENTS

(79) The terminology used herein is for the purpose of describing particular embodiments only and is not intended to be limiting of the present invention.  
(80) As used herein, the singular forms “a”, “an” and “the” are intended to include the plural forms as well, unless the context clearly indicates otherwise.  
(81) In describing preferred embodiments illustrated in the drawings, specific terminology may be employed for the sake of clarity. However, the disclosure of this patent specification is not intended to be limited to the specific terminology so selected, and it is to be understood that each specific element includes all technical equivalents that have the same function, operate in a similar manner, and achieve a similar result.  
(82) An embodiment of the present invention will be described in detail below with reference to the drawings.  
(83) An embodiment has an object to provide an apparatus that has a simple structure and that reduces time and effort for a medicated person or a medication assistant who assists medication to perform medication.  
(84) Embodiments of the present invention including examples will be described in detail below with reference to the drawings. In each of the embodiments and the examples, structural elements (members and components) and the like that have the same functions, shapes, and the like are denoted by the same reference symbols after being explained once and explanation of the same structural elements is not repeated as long as there is no likelihood of confusion.

#### First Embodiment

(85) An entire main configuration of a medication support apparatus according to a first embodiment of the present invention will be described below with reference to FIG. 1A and FIG. 1B. FIG. 1A is a front view schematically illustrating an entire main configuration of a medication support apparatus according to one embodiment of the present invention, and FIG. 1B is a side view schematically illustrating a lateral configuration of FIG. 1A.

(86) As illustrated in FIG. 1A and FIG. 1B, a medication support apparatus **200** according to one embodiment of the present invention includes storage units **10**, medicine distribution trays **30**, an extracting unit **50**, a transfer unit **90**, a first gateway portion **41**, second gateway portions **42**, third gateway portions **43**, and a fourth gateway portion **44**.

(87) In FIG. 1A and FIG. 1B, a left-right direction or a lateral direction (width direction) of the medication support apparatus **200** is referred to as an X direction, a front-back direction or a depth direction is referred to as a Y direction, an up-down direction or a longitudinal direction (vertical direction) is referred to as a Z direction.

(88) Each of the storage units **10** functions as a storage means for storing a one-dose package (hereinafter, may also be simply referred to as a “package”), in which medicines are packed, in a stacked manner. The storage units **10** are arranged at a plurality of positions in each of an uppermost portion and a lower portion inside a main-body frame **199** that is an apparatus main body of the medication support apparatus **200**. Here, “storing in the stacked manner” means that packages are stored in an approximately horizontal state or a flatly laid out state.

(89) Each of the medicine distribution trays **30** functions as a medicine distribution means or a medicine distribution board on which a specific package that is transferred by the transfer unit **90** is placed. As illustrated in FIG. 1A, the four medicine distribution trays **30** are arranged between the storage units **10** in the uppermost portion and the lower portion. Hereinafter, portions in which the medicine distribution trays **30** are set (portions in which packages are delivered such that medicines are automatically distributed to the medicine distribution trays **30**) will be referred to as medicine distribution Portions **29**.

(90) The extracting unit **50** functions as an extracting means for extracting specific packages from the storage units **10**.

(91) The transfer unit **90** functions as a transfer means for transferring the packages that are extracted by the extracting unit **50** from the storage units **10**.

(92) Each of the first gateway portion **41** and the fourth gateway portion **44** functions as a gateway means for the storage means to allow the storage units **10** to enter and exit from the main-body frame **199**. When the storage units **10** are inserted and set in the main-body frame **199**, operation is performed through the first gateway portion **41** and the fourth gateway portion **44**. Open-close doors of the first gateway portion **41** and the fourth gateway portion **44** are opened, drawn units **21** on which the storage units **10** are set are drawn in a forward direction, and the storage units **10** are detached and attached.

(93) Each of the second gateway portions **42** and the third gateway portions **43** functions as a gateway means for the medicine distribution means to allow the medicine distribution trays **30** to enter and exit from the main-body frame **199**. The second gateway portions **42** and the third gateway portions **43** are arranged such that packages can be extracted immediately after the packages are arranged (hereinafter, also referred to as “set” or “inserted”) on the medicine distribution trays **30**.

(94) In the medication support apparatus **200**, the four medicine distribution trays **30** are arranged as described above, and, for example, the medicine distribution trays are arranged for respective medication timings, such as morning, daytime, evening, and before bedtime.

(95) The second gateway portions **42** and the third gateway portions **43** for the medicine distribution trays are arranged for the respective medicine distribution trays, so that even when medicine distribution operation is performed on a certain medicine distribution tray, it is possible to extract a different medicine distribution tray.

(96) Meanwhile, the drawn units **21** for the storage units **10** illustrated in FIG. 1A and FIG. 1F are arranged at two positions of two stages on the upper and the lower sides sandwiching the four medicine distribution trays **30** therebetween, but embodiments are not limited to this example, and the drawn units may collectively arranged on the upper side or the lower side. Furthermore, it may be possible to achieve the same effects by arranging the storage units **10** on three stages, depending

on the number of persons in a nursing home.

(97) An overview of a single one-dose package as an objective of the present invention will be described below with reference to FIGS. 2A to 2C. FIG. 2A is a plan view illustrating a general configuration of a single one-dose package, FIG. 2B is a side view of the one-dose package when viewed in a direction of arrow A in FIG. 2A, and FIG. 2C is a diagram illustrating a general configuration of a package continuum. Meanwhile, in FIG. 2B, illustration of the medicines are omitted and relatively schematic illustration is provided.

(98) As illustrated in FIG. 2A, a single one-dose package 2 is made with, for example, a resin film, and is formed by packing medicines 3, such as a capsule and a pill, in a small bag. The one-dose package 2 includes a bag portion 2a that covers the medicines 3, and a crimp portion 4 in which three sides indicated by hatching are crimped or welded. A side on the bag portion 2a side is generally half folded, the medicines 3 are sandwiched between folded portions, and the crimp portion 4 serves as a spill preventive portion that prevents the medicines 3 from being spilled from the bag portion 2a. The single one-dose package 2 is generally generated for each dose of medicines for a medicated person.

(99) As illustrated in FIG. 2C, the one-dose packages 2 are generated (divided and packed) by a medicine dividing and packing machine that is installed in a pharmacy or the like. Dividing and packing paper (dividing and packing sheet) used for dividing and packing is a rolled long sheet that has a crease and that is rolled in an overlapping manner, and the medicines 3 to be taken are sandwiched between sheets. Three sides other than the crease around the medicines 3 are sealed and divided by the crimp portion 4 repeatedly for a plurality of doses, and a continuous sheet for a certain number of medications is formed. The one-dose packages in the continuous sheet will be referred to as a “package continuum”. A package continuum 1 illustrated in FIG. 2C includes the plurality of one-dose packages 2 (in the example illustrated in the figure, for three doses) are continued in a belt-like manner. In general, the package continuum 1 is a typical form that is provided and sold to a user (including a person who actually takes medicines in one-dose packages and an assistant or a supporter who assists or supports medication) in a pharmacy or the like, or staff (which is a concept including a pharmacist, a nurse, a caregiver, and a medication assistant) in various nursing homes and medical facilities. For the sake of simplification of explanation, in the following description, it is assumed that medicines in the same form (a capsule, a pill, or the like) are enclosed in a single package, but it is of course possible to enclose medicines in different forms in a single package depending on usage, a purpose, or the like of a user.

(100) The one-dose package 2 has a rectangular shape in a planer view in the examples illustrated in FIG. 2A to FIG. 2C, and, a packaging method of crimping and sealing the three sides as in the examples is generally called a three-side seal packaging, and almost all medicine dividing and packing machines on the market perform packaging by using this method.

(101) The crimp portion 4 has a belt-like shape with a width of about 10 millimeters (mm) to 15 mm, and has higher rigidity than the bag portion 2a that is a transparent or semi-transparent film portion in which the medicines 3 can be viewed. In a central portion between the crimp portions 4 of the successively adjacent one-dose packages 2 from an upstream side to a downstream side of the plurality of one-dose packages 2 in the package continuum 1, a boundary portion 2b with a perforation 5 is formed. A user or the like who can freely use his/her hands tears the perforation 5 with his/her finger or cuts a portion around the perforation 5 with scissors, a special cutter, or the like to obtain the single one-dose package 2.

(102) One example of the medicine distribution tray will be described below with reference to FIG. 3. FIG. 3 is an external perspective view illustrating a configuration of the medicine distribution tray.

(103) As illustrated in FIG. 3, the medicine distribution tray 30 includes partition walls 31 that are partition members as a plurality of partitions for arranging specific packages, and is partitioned by the four standing partition walls 31. In the example illustrated in the figure, the medicine



distribution tray **30** includes a total of 20 sections **33** that are divided by the plurality of partition walls **31**. In other words, the medicine distribution tray **30** is configured to arrange a specific package in the predetermined (specific) section **33** that is divided by the plurality of partitions. (104) The sections **33** at the **20** positions in the medicine distribution tray **30** are represented as elements of a matrix formed of five columns A, B, C, D, and E in the longitudinal direction (line spacing direction) and four rows **1**, **2**, **3**, and **4** in the lateral direction (character feed direction). With this configuration, each of the sections **33** at the **20** positions in the medicine distribution tray **30** can be uniquely positioned by each of the elements (hereinafter, also referred to as block numbers) of the matrix of five columns and four rows. Furthermore, the medicine distribution tray **30** includes a bottom wall **32** on which the arranged packages (not illustrated) are placed. In this manner, the medicine distribution tray **30** is configured such that, by the plurality of (four) partition walls **31** and the common bottom wall **32**, a specific package (not illustrated) arranged in the specific section **33** is not mixed with packages (not illustrated) in the other sections **33** and such that the specific package is reliably arranged inside the specific section **33** without falling from the bottom wall **32**.

(105) The medicine distribution tray **30** includes the total of 20 sections **30** that are divided by the plurality of partition walls **31**, and a set or insertion position of a package to be taken is determined for each of medicated persons. In other words, the plurality of sections **33** in the medicine distribution tray **30** may be assigned to different medicated persons for the same medication timing. Furthermore, if a specific medicated person does not take a medicine at a specific medication timing, it is possible to prevent a package from being arranged for the specific medicated person at the specific medication timing.

(106) According to the medicine distribution tray **30** illustrated in FIG. **3**, by determining each of the sections for each of medicated persons, it is possible to allow staff or the like who assists medication using the medicine distribution tray **30** in a nursing home or the like to take a package in the same section (block number) at each time, so that it is possible to prevent a medication error. In other words, the sections are not changed day by day, so that it is possible to reduce operation of staff in a nursing home, a welfare institution, or the like.

(107) Embodiments are not limited to the medicine distribution tray **30** as described above, and the plurality of sections **33** in the medicine distribution tray **30** may be assigned for each of medication timings for each of medicated persons. Specifically, the plurality of sections **33** may be assigned for each of medication timings, such as in the morning, in the daytime, in the evening, and before bedtime, at which the packages **2** are taken and for each of medicated persons. With the medicine distribution tray **30** in the example as described above, it is possible to manage the medicine distribution tray **30** for each of floors or each of rooms in which a plurality of medicated persons reside, and distribute, in advance, the packages **2** for a certain day (or for several days) to the medicine distribution tray **30**.

(108) According to the example as described above, by assigning each of the sections to each of medication timings, such as morning, daytime, evening, and before bedtime, it is possible to prevent mistakes about medication timings for each of medicated persons. Various examples may be made by combinations of medicated persons and medication times in addition to the configuration example of the medicine distribution tray **30** as described above, but various examples go beyond the disclosure of the present invention, and therefore, explanation is confined to the above-described example.

(109) One example of the storage unit will be described below with reference to FIG. **4A** and FIG. **4B**. FIG. **4A** is a bottom view of the storage unit, and FIG. **4B** is a vertical cross-sectional view of FIG. **4A**. Meanwhile, in the vertical cross-sectional view in FIG. **4B**, for the sake of simplification of the figure, portions of the crimp portions **4** of the packages **2** stored in the storage unit **10** are purposely omitted and the packages **2** are illustrated in a schematically and exaggeratedly enlarged manner. Furthermore, for the same purpose, hatching on cross sections of the support units (a left

support unit **12**, a right support unit **13**, and the like) is also omitted.

(110) The storage unit **10** mainly includes a case portion **11**, a cap portion **14**, a package extraction opening **17**, a movable plate **16**, a package posture retaining unit **15**, and the left support unit **12** and the right support unit **13** serving as support units.

(111) The case portion **11** has a function to store therein the plurality of packages **2**. The case portion **11** is integrally or separately formed by using resin, for example.

(112) The cap portion **14** has a function to allow the packages **2** to be taken in and out.

(113) The package extraction opening **17** is formed in a lower portion or a bottom portion of the case portion **11**, is an opening for extracting the packages in the storage unit **10**, and has a function to allow passage of the packages **2** that are extracted from the storage unit **10** by the extracting unit **50** (see FIG. **1A** or the like, a detailed configuration and operation thereof will be described later).

(114) The movable plate **16** has a function to prevent the packages **2** from falling over, and to move the package **2** in the lowermost portion to the vicinity of the package extraction opening **17** after the first package among the maximum number of packages **2** that can be stored in the case portion **11** is extracted.

(115) The package posture retaining unit **15** has a function to retain postures of the packages **2**.

(116) The left support unit **12** and the right support unit **13** have functions to support or hold the packages **2** inside the case portion **11**.

(117) In this example, an extraction portion **20** for the package **2** to be extracted from the storage unit **10** by the extracting unit **50** (see FIG. **1A** or the like) is located in a lower portion or a bottom portion inside the storage unit **10**. In other words, the extraction portion **20** includes the left support unit **12** and the right support unit **13**, which serve as support units or support members that support a plurality of portions of the package **2** to be extracted from the storage unit **10**, and includes the package extraction opening **17**.

(118) In this example, the left support unit **12** has a movable flap mechanism, and makes it possible to smoothly extract the package **2** that is to be extracted by the extracting unit **50**. The left support unit **12** is arranged, in an openable and closable manner, in an end portion of a left bottom wall of the package extraction opening **17** that is opened on a bottom wall of the case portion **11**. The left support unit **12** is arranged so as to be opened and closed by swinging around a rotary shaft **12a** that is arranged on the end portion of the left bottom wall of the package extraction opening **17**.

(119) The left support unit **12** and the right support unit **13** are made of, for example, resin, metal, or the like.

(120) In other words, the left support unit **12** is configured to allow passage of the package **2** when the extracting unit **50** extracts the package **2** from the storage unit **10**. In contrast, the left support unit **12** is configured to restrict passage of the package **2** and keep storing the plurality of packages **2** in the case portion when the package **2** is not extracted from the storage unit **10**.

(121) Specifically, a torsion coil spring with biasing force in a predetermined range is attached between the rotary shaft **12a** of the left support unit **12** and the end portion of the left bottom wall. The biasing force is set such that the left support unit **12** allows passage of the package **2** when the extracting unit **50** extracts the package **2** from the storage unit **10** and such that the maximum number of packages **2** stored in the case portion **11** and the movable plate **16** are kept stored when the package **2** is not extracted from the storage unit **10**.

(122) The right support unit **13** is arranged on an end portion of a right bottom wall of the package extraction opening **17**. The right support unit **13** is formed by an elastic member that is elastically deformable, and makes it possible to smoothly extract the package **2** that is to be extracted by the extracting unit **50**, in cooperation with the left support unit **12**. As the elastic member, a plate material made of elastically deformable resin, metal, or the like is used.

(123) As described above, in the lower portion of the storage unit **10**, the package extraction opening **17** for extracting the package **2** and each of the left support unit **12** and the right support unit **13** that support the package **2** in the storage unit **10** and that are openable and closable by the

operation of extracting the package **2** from the storage unit **10** by the extracting unit **50**, as will be described in detail later in relation to a configuration and operation of the extracting unit **50** to be described later.

(124) A projection **12b** that has a projecting shape and that overlaps with the package **2** in a planar view is formed in an approximately central portion of the left support unit **12** in the the Y direction. The left support unit **12** supports the package **2** only by the projection **12b** that is a partially formed region.

(125) In the storage unit **10** illustrated in the figure, positions at which the package **2** stored in the storage unit **10** is attracted by attraction pads **52** (hereinafter, also referred to as “attraction pad positions”) as illustrated in FIG. **17**, FIGS. **18A** to **18F**, etc. to be described later are indicated by circles in chain double-dashed lines.

(126) To prevent the package **2** in the storage unit **10** from falling from the package extraction opening **17**, the left support unit **12** having a flap mechanism and the right support unit **13** made with an elastic member support the package **2** in the storage unit **10**. Furthermore, as will be described in detail later in relation to the configuration and the operation of the extracting unit **50**, a positional relationship in which, when the package **2** in the lowermost Portion in the storage unit **10** is extracted by being attracted by the attraction pads **52**, the package **2** is attracted by the attraction pads **52** at the two attraction pad positions across the projection **12b** in the Y direction is achieved. In other words, when the package **2** in the lowermost portion is extracted from the storage unit **10** by the attraction pads **52**, the two attraction pads **52** pass by near both ends of the projection **12b** of the left support unit **12** and then attract and hold the package **2**.

(127) In the example illustrated in FIG. **4A**, by arranging the attraction pad positions in the two portions near the both ends of the projection **12b** of the left support unit **12** in the Y direction, it is possible to prevent occurrence of a defect in which attraction by the attraction pads **52** is disabled, and it is possible to extract the package **2** while minimizing deformation. In other words, the package **2** is attracted by the attraction pads **52** at the both sides of the projection **12b** in the Y direction, so that the film of the package **2** is stretched and can resist deformation. With this configuration, it is possible to reliably support or hold the one-dose package in the storage unit, and at the same time, it is possible to smoothly extract the one-dose package.

(128) The package posture retaining unit **15** is made of sponge rubber with appropriate elasticity. The movable plate **16** is made of, for example, resin, metal, or the like. The package posture retaining unit **15** and the movable plate **16** accurately retain postures of the plurality of packages **2** stored in the case portion **11** (as illustrated in FIG. **4B**, retain the postures of the packages **2** orderly and approximately horizontally along the Z direction).

(129) To implement the function as described above, the movable plate **16** is set so as to move downward in the Z direction inside the case portion **11** by own weight to thereby reliably move at least the single package **2** that is left in the case portion **11** to the vicinity of the package extraction opening **17**.

(130) As illustrated in FIG. **4B**, a long gutter **11a** that has a predetermined width in the X direction and that extends in the Z direction is formed on a side wall of the case portion **11**. A shaft **16a** with a flange is arranged on one end portion of the movable plate **16** so as to protrude from the long gutter **11a**. The shaft **16a** is guided in the Z direction along the long gutter **11a**, so that the movable plate **16** is able to retain the postures of the packages **2** orderly and approximately horizontally along the Z direction. As illustrated in FIG. **4A**, the packages **2** in the storage unit **10** are stored in an approximately horizontal state in a stacked manner.

(131) The packages **2** are set in the case portion **11** sequentially and in an upward direction from the package extraction opening **17** on the left support unit **12** and the right support unit **13** side.

(132) A timing of replenishing the storage unit **10** with the packages **2** may be set to, for example, a medical examination timing (normally every two weeks) for a medicated person (resident) in a nursing home or the like or a timing at which no package **2** is left in the storage unit **10**. If the

package 2 is left in the storage unit 10 at the time of replenishment, replenishment is performed following behind the remaining package 2.

(133) The setting of the package 2 and the replenishment With the package 2 with respect to the storage unit 10 as described above are performed by staff or the like in a nursing home or the like, but need not always be performed in the above-described manner if a configuration in which the storage unit is formed as a cartridge and is automated is adopted.

(134) The cap portion 14 allows staff or the like in a nursing home or the like to take in and out the packages 2 stored in the storage unit 10, and, as illustrated in FIG. 4B, is formed so as to be elongated over the case portion 11 in the Z direction and have a predetermined opening width.

(135) As illustrated in FIG. 4B, the plurality of packages 2 are stored in the storage unit 10, and, as a type of the packages 2, the packages are classified for each of medication timings, such as packages to be taken in the morning by a person A for 14 days. Therefore, if the person A takes medicines in the daytime, in the evening, and before bedtime in addition to the morning time, a total of four storage units are needed.

(136) Embodiments are not limited to the example as described above; for example, it may be possible to use the single storage unit 10 that is set for each of medicated persons (persons), and the packages may be arranged in order of packages to be taken in the morning, in the daytime, in the evening, and before bedtime on a first day, packages to be taken in the morning, in the daytime, in the evening, and before bedtime on a second day, . . . in an upward direction from the package extraction opening 17 that is a package extraction direction of the storage unit 10.

(137) The extraction portion 20 of the storage unit 10 illustrated in FIGS. 4A and 4B is one example, and it may be possible to adopt a combination of the left support unit and the right support unit, or it may be possible to adopt a support unit including a single elastic member. Details of configurations and operation of other examples go beyond the disclosure of the present invention, and therefore, explanation thereof is omitted.

#### First Example

(138) A storage unit according to a first example will be described below with reference to FIG. 5A and FIG. 5B. FIG. 5A is a bottom view of the storage unit according to the first example, and FIG. 5B is a vertical cross-sectional view of the storage unit in FIG. 5A. Meanwhile, in the vertical cross-sectional view in FIG. 5B, for the sake of simplification of the figure, portions of the crimp portions 4 of the packages 2 stored in the storage unit 10 are purposely omitted and the packages 2 are illustrated in a schematically and exaggeratedly enlarged manner (the same applies to vertical cross-sectional views in other examples to be described below). Furthermore, for the same purpose, hatching on cross sections of the support units (the left support unit 12, the right support unit 13, and the like) is also omitted.

(139) The storage unit 10 mainly includes the case portion 11, the cap portion 14, the package extraction opening 17, the movable plate 16, the package posture retaining unit 15, and the left support unit 12 and the right support unit 13 serving as the support unit.

(140) The case portion 11 has a function to store therein the plurality of packages 2. The case portion 11 is integrally or separately formed by using resin, for example.

(141) The cap portion 14 has a function to allow the packages 2 to be taken in and out.

(142) The package extraction opening 17 has a function to allow passage of the packages 2 that are extracted from the storage unit 10 by the extracting unit 50 (see FIG. 1A or the like, a detailed configuration and operation thereof will be described later).

(143) The movable plate 16 has a function to prevent the packages 2 from falling over, and to move the package 2 in the lowermost portion to the vicinity of the package extraction opening 17 after the first package among the maximum number of the packages 2 that can be stored in the case portion 11 is extracted.

(144) The package posture retaining unit 15 has a function to retain the postures of the packages 2.

(145) The left support unit 12 and the right support unit 13 have functions to support or hold the

packages **2** inside the case portion **11**.

(146) A main feature of the present invention is that the extraction portion **20** for the package **2** to be extracted from the storage unit **10** by the extracting unit **50** (see FIG. **1A** or the like) is located in a lower portion or a bottom portion inside the storage unit **10**. In other words, the extraction portion **20** is arranged in the lower portion inside the storage unit **10**, includes the left support unit **12** and the right support unit **13**, which serve as support units or support members that support a plurality of portions of the package **2** to be extracted from the storage unit **10**, and includes the package extraction opening **17**.

(147) In this example, the left support unit **12** has a movable flap mechanism, and makes it possible to smoothly extract the package **2** that is to be extracted by the extracting unit **50**. The left support unit **12** is arranged, in an openable and closable manner, in the end portion of the left bottom wall of the package extraction opening **17** that is opened on the bottom wall of the case portion **11**. The left support unit **12** is arranged so as to be opened and closed by swinging around the rotary shaft **12a** that is arranged on the end portion of the left bottom wall of the package extraction opening **17**.

(148) The left support unit **12** and the right support unit **13** are made of, for example, resin, metal, or the like.

(149) In other words, the left support unit **12** is configured to allow passage of the package **2** when the extracting unit **50** extracts the package **2** from the storage unit **10**. In contrast, the left support unit **12** is configured to restrict passage of the package **2** and keep storing the plurality of packages **2** in the case portion when the package **2** is not extracted from the storage unit **10**.

(150) Specifically, a torsion coil spring with a biasing force in a predetermined range is attached between the rotary shaft **12a** of the left support unit **12** and the end portion of the left bottom wall. The biasing force is set such that the left support unit **12** allows passage of the package **2** when the extracting unit **50** extracts the package **2** from the storage unit **10** and such that the maximum number of packages **2** stored in the case portion **11** and the movable plate **16** are kept stored when the package **2** is not extracted from the storage unit **10**.

(151) The right support unit **13** is arranged on the end portion of the right bottom wall of the package extraction opening **17** in an immobile manner. The right support unit **13** may be formed integrally with the case portion **11**.

(152) The projection **12b** that has a projecting shape and that overlaps with the package **2** in a planar view is formed in an approximately central portion of the left support unit **12** in the the Y direction. The left support unit **12** supports the package **2** only by the projection **12b** that is a partially formed region. This will be described in detail later in relation to the attraction pad positions in the detailed configuration and the operation of the extracting unit **50**.

(153) The package posture retaining unit **15** is made of sponge rubber with appropriate elasticity. The movable plate **16** is made of, for example, resin, metal, or the like. The package posture retaining unit **15** and the movable plate **16** accurately retain the postures of the plurality of packages **2** stored in the case portion **11** (as illustrated in FIG. **5B**, retain the postures of the packages **2** orderly and approximately horizontally along the Z direction).

(154) To implement the function as described above, the movable plate **16** is set so as to move downward in the Z direction inside the case portion **11** by own weight to thereby reliably move at least the single package **2** that is left in the case portion **11** to the vicinity of the package extraction opening **17**.

(155) As illustrated in FIG. **5B**, the long gutter **11a** that has a predetermined width in the X direction and that extends in the Z direction is formed on the side wall of the case portion **11**. The shaft **16a** with a flange is arranged on one end portion of the movable plate **16** so as to protrude from the long gutter **11a**. The shaft **16a** is guided in the Z direction along the long gutter **11a**, so that the movable plate **16** is able to retain the postures of the packages **2** orderly and approximately horizontally along the Z direction.

- (156) The packages **2** are set in the case portion **11** sequentially and in an upward direction from the package extraction opening **17** on the left support unit **12** and the right support unit **13** side.
- (157) A timing of replenishing the storage unit **10** with the packages **2** may be set to, for example, a medical examination timing (normally every two weeks) for a medicated person (resident) in a nursing home or the like or a timing at which no package **2** is left in the storage unit **10**. If the package **2** is left in the storage unit **10** at the time of replenishment, replenishment is performed in sequence from the back of the remaining package **2**.
- (158) The setting of the package **2** and the replenishment with the package **2** with respect to the storage unit **10** as described above are performed by staff or the like in a nursing home or the like, but need not always be performed in the above-described manner if a configuration in which the storage unit is formed as a cartridge and is automated is adopted.
- (159) The cap portion **14** allows staff or the like in a nursing home or the like to take in and out the packages **2** stored in the storage unit **10**, and, as illustrated in FIG. 5B, is formed so as to be elongated over the case portion **11** in the Z direction and have a predetermined opening width.
- (160) As illustrated in FIG. 5B, the plurality of packages **2** are stored in the storage unit **10**, and, as a type of the packages **2**, the packages are classified for each of medication timings, such as packages to be taken in the morning by a person A for 14 days. Therefore, if the person A takes medicines in the daytime, in the evening, and before bedtime in addition to the morning time, a total of four storage units are needed.
- (161) Embodiments are not limited to the example as described above; for example, it may be possible to use the single storage unit **10** that is set for each of medicated persons (persons), and the packages may be arranged in order of packages to be taken in the morning, in the daytime, in the evening, and before bedtime on a first day, packages to be taken in the morning, in the daytime, in the evening, and before bedtime on a second day, . . . in an upward direction from the package extraction opening **17** that is a package extraction direction of the storage unit **10**.
- (162) In the first example as described above, in the flap mechanism that allows the left support unit **12** to move (swing, open, and close), a simple structure using the biasing force of the torsion coil spring is adopted; however, it may be possible to adopt a flat spring or an electric motor depending on usage or purposes.

#### Second Example

- (163) A storage unit according to a second example will be described below with reference to FIG. 6A and FIG. 6B. FIG. 6A is a bottom view of the storage unit according to the second example, and FIG. 6B is a vertical cross-sectional view of FIG. 6A.
- (164) A storage unit **10** of the second example illustrated in FIGS. 6A and 6B is different from the storage unit **10** of the first example illustrated in FIG. 5A and FIG. 5B only in that the right support unit **13** has a flap mechanism similarly to the left support unit **12** to make it possible to smoothly extract the package **2** that is extracted by the extracting unit **50**. The right support unit **13** is arranged, in an openable and closable manner, in the end portion of the right bottom wall of the package extraction opening **17** that is opened on the bottom wall of the case portion **11**. The right support unit **13** is arranged so as to be opened and closed by swinging around a rotary shaft **13a** that is arranged on the end portion of the right bottom wall of the package extraction opening **17**.
- (165) In other words, similarly to the left support unit **12**, the right support unit **13** is configured to allow passage of the package **2** when the extracting unit **50** extracts the package **2** from the storage unit **10**. In contrast, the right support unit **13** is configured to restrict passage of the package **2** and keep storing the plurality of packages **2** in the case portion when the package **2** is not extracted from the storage unit **10**.
- (166) Specifically, a torsion coil spring with a biasing force in a predetermined range is attached between the rotary shaft **13a** of the right support unit **13** and the end portion of the right bottom wall. The biasing force is Set such that, in cooperation with the left support unit **12**, the right support unit **13** allows passage of the package **2** when the extracting unit **50** extracts the package **2**

from the storage unit **10** and such that the maximum number of packages **2** stored in the case portion **11** and the movable plate **16** are kept stored when the package **2** is not extracted from the storage unit **10**.

(167) According to the first and the second examples, firstly, the extraction portion in the storage unit includes the support units that support the one-dose package at a plurality of positions, so that it is possible to store the one-dose package in the storage unit, and it is possible to simultaneously realize easy extraction of the one-dose package and prevention of falling of the one-dose package.

(168) Secondly, the single storage unit includes the plurality of support units, and at least one of the support units is movable, so that it is possible to smoothly extract the one-dose package.

#### Third Example

(169) A storage unit according to a third example will be described below with reference to FIG. 7A and FIG. 7B. FIG. 7A is a bottom view of the storage unit according to the third example, and FIG. 7B is a vertical cross-sectional view of FIG. 7A.

(170) A storage unit **10** of the third example illustrated in FIG. 7A and FIG. 7B is different from the storage unit **10** of the first example illustrated in FIG. 5A and FIG. 5B only in that the support unit includes a left support unit **12A** that is formed by an elastic member that is elastically deformable, instead of the left support unit **12** that is movable using a flap mechanism.

(171) As the elastic member, for example, a resin plate member that is elastically deformable, a metal plate member that is made of stainless steel, aluminum, etc., and that is elastically deformable, or the like may be used.

(172) According to the third example, firstly, the extraction portion in the storage unit includes the support units that support the one-dose package at a plurality of positions, so that it is possible to store the one-dose package in the storage unit, and it is possible to simultaneously realize easy extraction of the one-dose package and prevention of falling of the one-dose package.

(173) Secondly, even without using the left support unit that is movable using a flap mechanism, it is possible to smoothly extract the one-dose package because of elastic deformation of the left support unit, so that it is possible to simplify the structure.

#### Fourth Example

(174) A storage unit according to a fourth example will be described with reference to FIG. 8A and FIG. 8B. FIG. 8A is a bottom view of the storage unit according to the fourth example, and FIG. 8B is a vertical cross-sectional view of FIG. 8A.

(175) A storage unit **10** of the fourth example illustrated in FIG. 8A and FIG. 8B is different from the storage unit **10** of the first example illustrated in FIG. 5A and FIG. 5B only in that the support unit includes a right support unit **13A** that is formed by an elastic member that is elastically deformable, instead of the right support unit **13** that is an immobile member.

(176) As the elastic member, a plate material made with elastically deformable resin, metal, or the like may be used, similarly to the third example.

(177) According to the fourth example, firstly, the extraction portion in the storage unit includes the support units that support the one-dose package at a plurality of positions, so that it is possible to store the one-dose package in the storage unit, and it is possible to simultaneously realize easy extraction of the one-dose package and prevention of falling of the one-dose package.

(178) Secondly, it is possible to smoothly extract the one-dose package because of elastic deformation of the right support unit, so that it is possible to simplify the structure.

(179) Another example in which both of the left support unit and the right support unit as the plurality of support units are formed by elastic members may be adopted, in addition to the first to the fourth examples as described above.

(180) In the first to the fourth examples as described above, aspects in which the storage unit includes the plurality of support units have been described; however, it may be possible to provide a single support unit as described in a fifth example and a sixth example below.

#### Fifth Example

(181) A storage unit according to a fifth example will be described with reference to FIG. 9A and FIG. 9B. FIG. 9A is a bottom view of the storage unit according to the fifth example, and FIG. 9B is a vertical cross-sectional view of FIG. 9A.

(182) A storage unit **10** of the fifth example illustrated in FIG. 9A and FIG. 9B is different from the storage unit **10** of the first example illustrated in FIG. 5A and FIG. 5B only in that the storage unit includes a single support unit **18** instead of the left support unit **12** and the right support unit **13**. As the single support unit **18**, it is preferable to use an elastic member to smoothly extract the package **2**.

(183) The support unit **18** is configured to be elastically deformed and allow passage of the package **2** when the extracting unit **50** extracts the package **2** from the storage unit **10**. In contrast, the support unit **18** is configured to be elastically recovered, restrict passage of the package **2**, and keep storing the plurality of packages **2** in the case portion **11** when the package **2** is not extracted from the storage unit **10**. A range of an elastic force of the support unit **18**, a specific material of the support unit **18**, and the like are specifically set by taking into account the above-described configurations.

(184) According to the fifth example, firstly, the extraction portion in the storage unit includes the support unit that supports the one-dose package at a plurality of positions, so that it is possible to store the one-dose package in the storage unit, and it is possible to simultaneously realize easy extraction of the one-dose package and prevention of falling of the one-dose package.

(185) Secondly, it is possible to smoothly extract the one-dose package because of elastic deformation of the support unit, so that it is possible to simplify the structure.

#### Sixth Example

(186) A storage unit according to a sixth example will be described below with reference to FIG. 10A and FIG. 10B. FIG. 10A is a bottom view of the storage unit according to the sixth example, and FIG. 10B is a vertical cross-sectional view of FIG. 10A.

(187) A storage unit **10** of the sixth example illustrated in FIG. 10A and FIG. 10B is different from the storage unit **10** of the first example illustrated in FIG. 5A and FIG. 5B only in that the storage unit includes a single support unit **19** that is movable using a flap mechanism, instead of the left support unit **12** and the right support unit **13**.

(188) The support unit **19** is arranged so as to be opened and closed by swinging around a rotary shaft **19a** that is arranged on the end portion of the right bottom wall of the package extraction opening **17**, similarly to the second example illustrated in FIG. 6A and FIG. 6B.

(189) The support unit **19** is configured to allow passage of the package **2** when the extracting unit **50** extracts the package **2** from the storage unit **10**. In contrast, the support unit **19** is configured to restrict passage of the package **2** and keep storing the plurality of packages **2** in the case portion **11** when the package **2** is not extracted from the storage unit **10**.

(190) Specifically, a torsion coil spring with a biasing force in a predetermined range is attached between the rotary shaft **19a** of the support unit **19** and the end portion of the right bottom wall. The biasing force is set such that the support unit **19** allows passage of the package **2** when the extracting unit **50** extracts the package **2** from the storage unit **10** and such that the maximum number of packages **2** stored in the case portion **11** and the movable plate **16** are kept stored when the package **2** is not extracted from the storage unit **10**.

(191) According to the sixth example, firstly, the extraction portion in the storage unit includes the support unit that supports the one-dose package at a plurality of positions, so that it is possible to store the one-dose package in the storage unit, and it is possible to simultaneously realize easy extraction of the one-dose package and prevention of falling of the one-dose package.

(192) Secondly, it is possible to smoothly extract the one-dose package.

(193) In a storage unit **10** according to an example illustrated in FIG. 11, a left support unit **12'**, which has a flap mechanism and supports the package **2**, and the right support unit **13** support the package **2** in the lowermost portion in the storage unit **10** and prevent the package **2** from falling.



The left support unit **12** is different from the example illustrated in FIGS. **4A** and **4B** in that the left support unit **12'** does not include a projection, and is the same as the example illustrated in FIGS. **4A** and **4B** in that two portions on both ends of the left support unit **12'** in the Y direction are adopted as the attraction pad positions.

(194) As illustrated in FIG. **11**, when two portions on both ends of the left support unit **12'**, which does not have the projection, in the Y direction are adopted as the attraction pad positions, and the package **2** in the storage unit **10** in the lowermost portion is extracted by being attracted by the attraction pads **52**, a defect as illustrated in FIG. **12A** to FIG. **12B** is likely to occur because the package **2** is made with a film material and is easily deformable as described above. Specifically, when the package **2** that is attracted by the attraction pads **52** at the two positions on the near side of the plane of the drawings and on the far side of the plane of the drawings in the Y direction in FIG. **12A** and FIG. **12B** pushes and rotates the left support unit **12'**, a leading end portion of the package **2** turns and a gap is generated between the attraction pads **52** and the package (in a portion indicated by a dashed line circle in FIG. **11**), so that sucking air may leak, and attraction by the attraction pads **52** may be released.

(195) To cope with this, in the example illustrated in FIG. **11**, for example, it may be possible to extract the package from the storage unit **10** by adopting, as a suction pump that generates a suction force on the attraction pads **52**, a suction pump that has a strong suction force by which the defect as illustrated in FIG. **12B** does not occur. In this case, the attraction pad positions at which the package **2** is attracted are arranged at the two portions on the both ends of the left support unit **12'** in the Y direction, and the package **2** on the both ends of the left support unit **12'** in the Y direction is attracted by the strong suction force of the suction pump, so that the film of the package **2** is stretched and can resist deformation. With this configuration, it is possible to prevent occurrence of the defect as illustrated in FIG. **12B** in which it becomes difficult to extract the packages **2**.

(196) Another example of the projection of the support unit will be described below with reference to FIG. **13** and FIG. **14**. FIG. **13** is a bottom view for explaining another example of the projection of the support unit, which is different from the example illustrated in FIGS. **4A** and **4B**, and FIG. **14** is a bottom view for explaining still another example of the projection of the support unit, which is different from the examples illustrated in FIGS. **4A** and **4B** and FIG. **13**.

(197) In FIGS. **4A** and **4B**, the projection **12b** of the left support unit **12** has a quadrangular shape, but embodiments are not limited to this example, and may have a triangular shape as illustrated in FIG. **13** or a semicircular shape as illustrated in FIG. **14**, in each of which the same effect as described above with reference to FIGS. **4A** and **4B** can be achieved. In other words, it is sufficient that the projecting shape of the support unit has a certain shape that is partly caught on the one-dose package, in other words, a certain shape that partly overlaps with the one-dose package.

(198) Meanwhile, it is of course possible to adopt the examples of the projection of the support unit as described above to the first to the forth examples illustrated in FIG. **5A** to FIG. **8B**.

(199) An attachment/detachment mechanism, which is for the storage unit and which is arranged in the drawn unit, and operation will be described below with reference to FIG. **15** and FIG. **16**. FIG. **15** is a planar cross-sectional view of a main part including an attachment/detachment mechanism that is for the storage unit and that is arranged in the drawn unit.

(200) As illustrated in FIG. **15**, the drawn unit **21** is configured such that the plurality of storage units **10** are detachably attached thereto. The storage units **10** that are configured in a detachably attachable manner are general referred to as "cartridges". A slide rail **24** is arranged on each of right and left external wall surfaces of a case portion **22** of the drawn unit **21**, and each of the slide rails **24** is able to slide with a main body rail **28** that is arranged on the main-body frame **199** (see FIG. **1A**). With this configuration, the drawn unit **21** can be detached and attached by being drawn from the main-body frame **199** (see FIG. **1A**) via engagement between the slide rails **24** and the main body rails **28**.

(201) Furthermore, as illustrated in FIG. **15**, the storage unit **10** is attached and detached to and

from the drawn units **21** via engagement and disengagement of a pair of projections **23**, which are formed on an inner wall surface of the case portion **22** of the drawn unit **21** so as to protrude inward, and a pair of recesses **11c**, which are formed on an outer wall of the case portion **11** of the storage unit **10**, and via engagement and disengagement of four semispherical protrusions **11d**, which are formed on the inner wall surface of the case portion **22**, and the outer wall of the case portion **11**. With the attachment/detachment mechanism of the drawn unit **21** as described above, it is possible to more easily perform attachment/detachment operation on the plurality of storage units **10** with good operability.

(202) In the example as described above, attachment and detachment are realized via fitting and engagement of a recess and a projection, but embodiments are not limited to this example, and it is possible to achieve the same effect as described above by adopting a configuration in which an elastic material is arranged in a gap between the inner wall surface of the case portion **22** and the outer wall surface of the case portion **11**, a configuration using a magnetic force, or a snap-fit structure.

(203) As an example is illustrated in FIG. **16**, the drawn unit **21** includes, in the vicinity of a handle **26** to be held by hand at the time of attachment/detachment operation, guide display units, such as light emitting diodes (LEDs) **25a** to **25h**, for clarifying setting positions of the plurality of storage units **10**. With this configuration, it is possible to recognize, at a glance, a position at which the target storage unit **10** is present in the drawn unit **21**. In this figure, the LED **25a** is used for detecting presence or absence of the storage unit **10** that is attached and detached with respect to **A1** (indicating a portion or a section that is uniquely determined by a column and a row) in the drawn unit **21**. Similarly, the LED **25b** is used for detecting presence or absence of the storage unit **10** that is attached and detached with respect to a portion **A2** in the drawn unit **21**, the LED **25c** is for a portion **A3** in the drawn unit **21**, the LED **25d** is for a portion **A4** in the drawn unit **21**, the LED **25e** is for a portion **B1** in the drawn unit **21**, the LED **25f** is for a portion **B2** in the drawn unit **21**, the LED **25g** is for a portion **B3** in the drawn unit **21**, and the LED **25h** is for a portion **B4** in the drawn unit **21**.

(204) Meanwhile, with use of the guide display units, such as the LEDs **25a** to **25h**, staff or the like as an operator who attaches or detaches the storage unit **10** may make a mistake, so that it may be possible to adopt a method of electronically identifying presence or absence of the storage unit **1**—by a sensor, a switch, or the like, for example.

(205) Furthermore, it is preferable to provide a number, a barcode, a QR (registered trademark) code, a non-contact IC tag, or the like in the storage unit so as to be able to identify each of the storage units, and store information on association among a person, a medicine, and the storage unit in a system. Moreover, after setting, in the apparatus main body, the drawn unit in which the storage units are attached, each of the storage units is identified by the apparatus main body. With this configuration, the apparatus is able to pick up a target package without a mistake.

(206) A configuration and operation of the extracting unit will be described below with reference to FIG. **17A**, FIG. **17B**, and FIGS. **18A** to **18F**. FIG. **17A** is a front view illustrating the configuration of the extracting unit, FIG. **17B** is a plan view of FIG. **17A**, and FIGS. **18A** to **18F** are front views illustrating processes of operation of the extracting unit.

(207) As illustrated in FIG. **17A** and FIG. **17B**, the extracting unit **50** includes an attracting unit **51** that extracts the package **2** from the storage unit **10** and holds the package **2**. The attracting unit **51** includes an air suction pump **48** (illustrated only in a block diagram of FIG. **21** to be described later), and attracts the package **2** by being negatively pressurized by the suction pump **48**.

(208) The suction pump **48** may be arranged on the extracting unit **50**, or may be arranged on a different portion in the apparatus. If the suction pump is arranged inside the apparatus, the suction pump is connected via a connection member, such as an air tube.

(209) The attracting unit **51** further includes the attraction pads **52** that communicate with the suction pump and attract the package **2**, and attracting ducts **53** that are connected to the attraction

pads **52**. The attraction pad **52** functions as an attracting means or an attracting member that attracts and extracts the package **2** in the storage unit **10**.

(210) Upper ends as one ends of the attraction pads **52** in FIG. **17A** are arranged so as to attract the package **2** as described above. Lower ends as the other ends of the attraction pads **52** in FIG. **17A** are fixedly mounted on upper ends as one ends of the attracting ducts **53** in FIG. **17A**. Lower ends as the other ends of the attracting ducts **53** in FIG. **17A** are fixedly mounted on a rotary base member **54**. The attraction pads **52** and the attracting ducts **53** are arranged as pairs in the Y direction.

(211) The extracting unit **50** further includes a posture changing means that changes a posture of the package **2** extracted from the storage unit **10** to an approximately vertical state. The posture changing means in the extracting unit **50** includes, as main structural members, the rotary base member **54** that is connected to a fixing member **57** via a rotary shaft **55**, guide members **59** in which guide gutters **59a** having specific shapes are formed, a guide shaft **56** that is always fitted in the guide gutters **59a** of the guide members **59** and guides the rotary base member **54**, and an attracting unit vertical moving unit.

(212) The rotary base member **54** is connected to the fixing member **57** via the rotary shaft **55**. The rotary base member **54** may be arranged so as to be rotatable (in other words, swingable) in a predetermined angular range around the rotary shaft **55** that is fixed to the rotary base member **54**, or may be arranged so as to be swingable around the rotary shaft **55** that is fixed to the fixing member **57**. In other words, in FIGS. **17A** and **17B**, a distance between a center of the rotary shaft **55** and a center of guide rods **58** in the X direction is always maintained constant when the fixing member **57** moves in the up-down direction Z along the guide rods **58**.

(213) The attracting unit vertical moving unit includes the guide rods **58** that guide the fixing member **57** in the Z direction and that are arranged as a pair in the Y direction, an endless belt **62** that is wound around a drive pulley **60** and a driven pulley **61**, and an attracting unit vertical movement motor **63** that is connected to the drive pulley **60** via a drive transmission member, such as a gear or a belt. The attracting unit vertical movement motor **63** serves as a driving means or a drive source of the attracting unit vertical moving unit.

(214) The fixing member **57** is connected and fixed to the belt **62** by a belt holding unit **62a** that is fixed to a right end portion of the fixing member **57**.

(215) The guide rods **58** are arranged so as to be elongated along the Z direction and as a pair in the Y direction, and the lower end portions of the guide rods are fixed on a bottom frame **50b** of an extraction frame **50a** that is arranged on the extracting unit **50**.

(216) Guided holes **57a** to be inserted in the guide rods **58** are formed on a right end portion of the fixing member **57**.

(217) Each of the drive pulley **60** and the driven pulley **61** includes a pulley shaft (not illustrated) that is rotatably supported on an immobile member on the extraction frame **50a**. The attracting unit vertical movement motor **63** is fixed to an immobile member on the extraction frame **50a** of the extracting unit **50**. The attracting unit vertical movement motor **63** serves as a control target driving member of the attracting unit vertical moving unit (see FIG. **21** to be described later).

(218) When the fixing member **57** moves up and down with operation of the attracting unit vertical movement motor **63**, the fixing member **57** moves in the Z direction along each of the guide rods **58**, so that it is possible to maintain the posture of the fixing member **57** on the KY plane in an approximately horizontal state.

(219) Meanwhile, the attracting unit vertical moving unit is not limited to an up-down reciprocating movement mechanism using belt driving as described above, but may be a reciprocating straight movement mechanism using a rack and pinion or the like.

(220) The guide members **59** are arranged as a pair on both ends of the attracting unit **51** in the Y direction across the rotary base, member **54**, and lower end portions of the guide members **59** are fixed to the bottom frame **50b**.

(221) The guide shaft **56** is arranged so as to protrude on both end portions of the rotary base member **54** in the Y direction, is always fitted in the guide gutters **59a** of the guide members **59**, and guide the rotary base member **54**. As illustrated in FIG. **17A**, the guide shaft **56** is arranged below the rotary shaft **55** of the rotary base member **54** in the Z direction, at a constant distance from the rotary shaft **55**.

(222) When the fixing member **57** moves in the Z direction with operation of the attracting unit vertical movement motor **63**, the posture of the fixing member **57** on the XY plane is maintained in the approximately horizontal state and the guide shaft **56** of the rotary base member **54** moves in the Z direction along the guide gutters **59a** having the specific shapes, so that it is possible to rotate the posture of the attraction pad **52** by about 90 degrees (a state in which the attracting unit **51** is rotated by about 90 degrees is indicated by a bold dashed line in FIG. **17A**).

(223) Here, the approximately horizontal state includes a horizontal state and a state within a range of a predetermined angular tolerance with respect to the horizontal state, where the angular tolerance is an acceptable tolerance to achieve the effects of the present invention.

(224) Each of the guide gutters **59a** having the specific shapes includes a first guide gutter portion that is extended in the Z direction, that has a relatively long length, and that maintains the postures of the attraction pads **52** as indicated by a solid line in FIG. **17A** via the rotary base member **54** in the approximately horizontal state with the guide of the guide shaft **56**, and a second guide gutter portion that is communicably connected to the first guide gutter portion, that is formed so as to gradually form a moderate circular arc in a right downward direction, and that rotates the postures of the rotary base member **54** and the attraction pads **52** by about 90 degrees.

(225) Operation of the extracting unit **50** will be described below with reference to FIGS. **18A** to **18F**. Meanwhile, for the sake of simplification of explanation and easy understanding, in this example, it is assumed that, by the operation of the transfer unit **90** illustrated in FIG. **1A**, the extracting unit **50** is located between the storage units **10** on the drawn unit **21** that is arranged in the uppermost portion of the main-body frame **199** in FIG. **1A** and the medicine distribution tray **30** that is arranged just below the drawn unit **21**. Furthermore, it is assumed that the storage unit **10** as illustrated in FIGS. **4A** and **4B** is used.

(226) As illustrated in FIG. **18A**, by the operation of the transfer unit **90** illustrated in FIG. **1A**, the extracting unit **50** moves under the storage unit **10** and enters a movement stopped state. In this case, the attracting unit vertical movement motor **63** of the attracting unit vertical moving unit is stopped, and the attraction pads **52** are located below an extracting unit top surface position (indicating a top surface position of the extraction frame **50a** of the extracting unit **50** having a casing shape). Thereafter, as illustrated in FIG. **18B**, with the operation of the attracting unit vertical movement motor **63**, the attraction pads **52** move in an upward direction, are inserted through the package extraction opening **17** between the left support unit **12** having the flap mechanism and the right support unit **13** as the elastic member, come into contact with the package **2** located in the lowermost portion of the storage unit **10**, and simultaneously attract the package **2**. At this time, the suction pump is driven in advance and attraction operation is enabled.

(227) Subsequently, as illustrated in FIG. **18C**, with reverse operation of the attracting unit vertical movement motor **63**, the attraction pads **52** move in a downward direction while attracting the package **2**, and a leading end side (indicating a side that is attracted by the attraction pads **52**; the same applies in the descriptions below) as one end side of the package **2** is extracted from the storage unit **10**. Meanwhile, the left support unit **12** on the right side of the package extraction opening **17** in the storage unit **10** in the drawing is in a flapped state due to the biasing force of the torsion coil spring (not illustrated) in the predetermined range as described above, and therefore is opened and closed by drawing operation of the attraction pads **52**. Furthermore, the right support unit **13** is made with an elastic member with an appropriate elastic force in the predetermined range, so that a trailing end side as the other end side of the package **2** (indicating a side that is not attracted by the attraction pads **52**; the same applies in the descriptions below) is opened and closed

while being elastically deformed by the drawing operation of the attraction pads 52.

(228) Subsequently, as illustrated in FIG. 18D, with the operation of the transfer unit 90 (see FIG. 1A), the extracting unit 50 is moved in the X direction that is the lateral direction, and the trailing end side of the package 2 is drawn or extracted from the storage unit 10. Immediately after the operation as described above, as illustrated in FIG. 18E and FIG. 18F, the posture of the package 2 that is attracted and held by the attraction pads 52 is rotated by approximately 90 degrees from the approximately horizontal state to an approximately perpendicular state (hereinafter, also referred to as an approximately vertical state) with respect to the approximately horizontal state, along with the operation of the attracting unit vertical movement motor 63. The rotation operation at this time is realised by allowing the rotary shaft 55 arranged in the rotary base member 54 to move along the guide gutters 59a of the guide members 59, so that it is possible to change the posture of the package 2 from the approximately horizontal state to the approximately vertical state. As a drive source at this time, a series of operation performed by the single attracting unit vertical movement motor 63 is applicable.

(229) Here, the approximately vertical state or perpendicular state includes a vertical state or a perpendicular state and includes a state within a range of a predetermined angular tolerance with respect to the vertical state or the perpendicular state, where the angular tolerance is an acceptable tolerance to achieve the effects of the present invention.

(230) As described above, in the process of extracting the package 2 from the storage unit 10, the extracting unit 50 extracts the leading end side as one end side of the package downward from the storage unit 10, and the transfer unit 90 moves the extracting unit 50 such that the trailing end side as the other end side of the package 2 is extracted from the storage unit 10 while the leading end side of the package 2 is extracted downward from the storage unit 10.

(231) Then, the moving direction of the extracting unit 50 moved by the transfer unit 90 is set to the X direction that is the lateral direction in which a supported state of the trailing end side of the package 2 by the right support unit 13 is released and the trailing end side is extracted from the package extraction opening 17.

(232) As illustrated in FIG. 18C, the left support unit 12 and the right support unit 13 are opened and closed by the drawing operation of the attraction pads 52, so that it is not necessary to separately provide a drive source for opening and closing operation, and it is possible to reliably extract the package 2 from the storage unit 10, simplify the apparatus, and save power.

(233) As described above, in the first embodiment, when the package 2 is extracted from the storage unit 10, the extracting unit 50 is located or arranged under of the storage unit 10, and the package 2 is extracted in the downward direction of the storage unit 10. In this manner, by extracting the package 2 from the lower side of the storage unit 10, the next package 2 automatically moves in a downward direction (direction toward the package extraction opening 17) by weights of the package 2 remaining in the storage unit 10 and the movable plate 16, so that it is possible to allow the extracting unit 50 to perform the same operation with a simple structure independent of an amount of the packages 2 remaining in the storage unit 10.

(234) A configuration and operation of the transfer unit 90 will be described below with reference to FIGS. 19A and 19B. FIG. 19A is a front view illustrating a main configuration of the transfer unit, and FIG. 19B is a side view of FIG. 19A.

(235) As in the configuration of the medication support apparatus 200 in FIG. 1A, the storage units 10 are arranged on planes in the upper portion and the lower portion in the Z direction across the medicine distribution trays 30, and the medicine distribution trays 30 are arranged above the storage units 10 located in the lowermost portion; therefore, the extracting unit 50 is configured to move in the three directions, i.e., the X direction, the Y direction, and the Z direction. In this manner, the transfer unit 90 is configured to move the extracting unit 50 in the X direction, the Y direction, and the Z direction in order to deliver the packages that are extracted by the extracting unit 50 from the storage units 10 to the medicine distribution trays 30.

(236) An X-direction transfer unit **91** moves the extracting unit **50** in the X direction, a Y-direction transfer unit **101** moves the extracting unit **50** in the Y direction, and a Z-direction transfer unit **111** moves the extracting unit **50** in the Z direction, all of which have similar configurations.

(237) The X-direction transfer unit **91** includes an X adapter **96** that is mounted on the extracting unit **50**, an X guide member **97** that guides the extracting unit **50** in the X direction via the X adapter **96**, an endless belt **94** that is wound around a drive pulley **92** and a driven pulley **93**, and an X-direction transfer motor **95** that is connected to the drive pulley **92** via a driving force transmission member, such as a gear or a belt.

(238) Three rollers **98** (two of the three are located behind the extracting unit **50** and not illustrated) are mounted on the X adapter **96** such that the rollers can roll in a state of sandwiching the X guide member **97**. Furthermore, the X adapter **96** is connected and fixed to the endless belt **94** via a belt holding unit (not illustrated).

(239) With the configuration of the X-direction transfer unit **91** as described above, when the X-direction transfer motor **95** is driven, a driving force is transmitted to the endless belt **94** via the driving force transmission member and the drive pulley **92**, so that the endless belt **94** moves in a rotating manner and the extracting unit **50** moves in the X direction together with the X adapter **96** along the X guide member **97**.

(240) The Y-direction transfer unit **101** includes a Y adapter **106** that is mounted on the extracting unit **50**, a Y guide member **107** that guides the extracting unit **50** in the Y direction via the Y adapter **106**, an endless belt **104** that is wound around a drive pulley **102** and a driven pulley **103**, and a Y-direction transfer motor **105** that is connected to the drive pulley **102** via a driving force transmission member, such as a gear or a belt.

(241) Three rollers **108** are mounted on the Y adapter **106** such that the rollers can roll in a state of sandwiching the Y guide member **107**. Furthermore, the adapter **106** is connected and fixed to the endless belt **104** via a belt holding unit **104a**.

(242) With the configuration of the Y-direction transfer unit **101** as described above, when the Y-direction transfer motor **105** is driven, a driving force is transmitted to the endless belt **104** via the driving force transmission member and the drive pulley **102**, so that the endless belt **104** moves in a rotating manner and the extracting unit **50** moves in the Y direction together with the Y adapter **106** along the Y guide member **107**.

(243) The Z-direction transfer unit **111** includes a pair of Z adapters **116** that are arranged on both end portions of the X guide member **97** in the X direction, a pair of Z guide members **117** that guide the extracting unit **50** in the Z direction via the X guide member **97** and the pair of Z adapters **116**, endless belts **114** that are extended around drive pulleys **112** and driven pulleys **113**, and a Z-direction transfer motor **115** that is connected to the drive pulleys **112** via a driving force transmission member, such as a gear or a belt.

(244) In the Z-direction transfer unit **111**, the drive pulleys **112**, the driven pulleys **113**, and the endless belts **114** are arranged on the both sides in the X direction, but the Z-direction transfer motor **115** is arranged on only one of the drive pulleys **112**.

(245) Three rollers **118** are mounted on each of the Z adapters **116** such that the rollers can roll in a state of sandwiching the Z guide member **117**. Furthermore, each of the Z adapters **116** is connected and fixed to each of the endless belts **114** via each of belt holding units **114a**.

(246) With the configuration of the Z-direction transfer unit **111** as described above, when the Z-direction transfer motor **115** is driven, a driving force is transmitted to the endless belts **114** via the driving force transmission member and the drive pulleys **112**, so that the endless belts **114** move in a rotating manner and the extracting unit **50** moves in the Z direction together with the X guide member **97** and the Z adapters **116** along the Z guide member **117**.

(247) In FIGS. **19A** and **19B**, the extracting unit **50** is configured to move in direction of three axes, i.e., the X-axis, the Y-axis, and the Z-axis; however, for example, in a configuration in which the storage units **10** are arranged on over and the medicine distribution trays **30** are arranged under the

extracting unit **50** sandwiched therebetween, it is satisfactory for the extracting unit **50** to move only in the X direction and the Y direction, so that it is possible to reduce one moving shaft.

(248) In the configuration of the transfer unit **90** illustrated in FIGS. **19A** and **19B**, a leading end of the Y guide member **107** in the Y direction is not held. Therefore, as illustrated in FIG. **20**, to hold a leading end portion **107a** of the Y guide member **107**, it may be possible to arrange a roller **126** in a leading end portion of a bracket member **125** on which the leading end portion **107a** of the Y guide member **107** is mounted and supported, and arrange the roller **126** such that the roller **126** can roll on a receiving portion **122** that is arranged on the main-body frame **199** side.

(249) With this configuration, it is possible to prevent the leading end portion **107a** side of the Y guide member **107** from bending by own weight. Accordingly, it is possible to reduce variation in arrangement distances between the extracting unit **50** and the storage units **10** or the medicine distribution trays **30**, so that it is possible to stably extract the packages **2** and insert or put the packages **2** in the medicine distribution trays **30**.

(250) A control configuration of the medication support apparatus **200** according to the present invention will be described below with reference to FIG. **21**. FIG. **21** is a control block diagram illustrating a main control configuration of the medication support apparatus according to the first embodiment.

(251) As illustrated in FIG. **21**, the medication support apparatus **200** includes a central processing unit (CPU) that functions as a control unit **150** serving as a control means for controlling operation of each of the units of the medication support apparatus **200**. The CPU includes a built-in storage unit, a built-in timer unit, and the like. The CPU gives a notification to staff or the like and an instruction on operation of the apparatus at a timing synchronized with a program in accordance with various kinds of input from a sensor and the like (to be described later).

(252) The CPU may include a timer (time measurement) function, in addition to an arithmetic function and a control function. A storage unit **152** includes a read only memory (ROM), a random access memory (RAM), an external memory, and the like. The ROM stores therein, in advance, a program (for example, a program, such as a control flowchart, to be described later) that can be read by the CPU as described above, various kinds of data, and the like. Examples of the data include relationship data between the sections **33**, which are included in the medicine distribution tray **30** and which are assigned to each of medicated persons, and the packages **2**, relationship data between the sections **33**, which are included in the medicine distribution tray **30** and which are assigned to each of the medication times, and the packages **2**, and relationship data between the sections **33**, which are included in the medicine distribution tray **30** and which are assigned in sequential order of medication, and the packages **2**.

(253) A touch panel **151** as a user interface is electrically connected to an input-output port of the CPU. The touch panel **151** is not specifically limited, and may be configured by a combination of an input unit and a display unit, such as a keyboard and an LED display unit, as separate bodies.

(254) A medicine distribution tray detection sensor **153** that detects types of the medicine distribution trays **30** and presence or absence of the medicine distribution trays **30** and a storage unit detection sensor **157** that detects presence or absence of the storage units **10** are electrically connected to the input-output port of the CPU.

(255) Furthermore, a transfer unit home position (hereinafter, abbreviated as “HP”) sensor **99** that detects an HP of the X-direction transfer unit **91** in the extracting unit **50**, a transfer unit HP sensor **109** that detects an HP of the Y-direction transfer unit **101** in the extracting unit **50**, and a transfer unit HP sensor **119** that detects an HP of the Z-direction transfer unit **111** in the extracting unit **50** are electrically connected to the input-output port of the CPU.

(256) Moreover, an attracting unit HP sensor **158** that detects an HP of the attracting unit **51** (in particular, the attraction pads **52**) in the extracting unit **50** is electrically connected to the input-output unit of the CPU.

(257) The LEDs **25a** to **25h** of the drawn unit **21**, the suction pump **48**, the attracting unit vertical

movement motor **63**, the X-direction transfer motor **95** of the X-direction transfer unit **91**, the Y-direction transfer motor **105** of the Y-direction transfer unit **101**, and the Z-direction transfer motor **115** of the Z-direction transfer unit **111** are electrically connected to an output port of the CPU. (258) A notification unit may be electrically connected to the output port of the CPU. The notification unit gives a notice of a state of the apparatus and each of the units as described above by light of an LED or the like, sound including voice, or vibration. A speaker, a light, or the like is provided to give a notice of medication timings even when staff or the like is away from the apparatus.

(259) If input information from the touch panel **151** and various signals from various sensors are input to the CPU, the CPU outputs a command signal as described below. Specifically, the CPU outputs a command signal that is an instruction for controlling an audio device or an optical device of a display device (including the notification unit as described above) of the touch panel **151**, the LEDs **25a** to **25h**, the suction pump **48**, the attracting unit vertical movement motor **63**, the X-direction transfer motor **95**, the Y-direction transfer motor **105**, and the Z-direction transfer motor **115**.

(260) The CPU has a function to execute control operation explained and illustrated in a control flowchart as will be described below.

(261) A flow of entire main operation of the medication support apparatus will be described below with reference to FIG. **22A** to FIG. **22H**. The operation is executed in accordance with a control command of the CPU of the control unit **150**.

(262) As illustrated in FIG. **22A** to FIG. **22F**, the specific operation as described above with reference to FIG. **18A** to FIG. **18F** is performed. An operation state illustrated FIG. **22F** indicates a state in which the postures of the attraction pads **52** that are attracting and holding the package **2** extracted from the storage unit **10** are rotated by about 90 degrees. As illustrated in FIG. **22G**, the extracted package **2** is held by the attraction pads **52** of the extracting unit **50** in the same posture as in FIG. **22F**.

(263) Furthermore, as illustrated in FIG. **22G**, the extracting unit **50** including the attraction pads **52** that are holding the package **2** is transferred by the transfer unit **90** on a route indicated by a dashed line to the medicine distribution portion **29** in which the medicine distribution tray **30** is set. When the extracting unit **50** is transferred to approximately above the medicine distribution tray **30** in the medicine distribution portion **29**, drive of the suction pump **48** is stopped. Accordingly, the attraction and holding of the package **2** by the attraction pads **52** are released, and the package **2** is inserted in the predetermined section **33** at a predetermined position in the medicine distribution tray **30**.

(264) The operation as described above is repeated a plurality of number of times to insert the necessary packages **2** to the predetermined sections **33** in the medicine distribution tray **30**, and thereafter, as illustrated in FIG. **22H**, the medicine distribution tray **30** is extracted from, for example, the second gateway portion **42** to the outside of the apparatus and received by a medication assistant, such as staff in a nursing home or the like.

(265) The flow of operation of the extracting unit in the entire main operation illustrated in FIG. **22A** to FIG. **22H** will be further described below with reference to FIG. **23**.

(266) FIG. **23** is a flowchart for explaining the flow of the operation performed by the extracting unit.

(267) At Step **S10** in FIG. **23**, the number assigned to the target storage unit **10**, which stores therein the package **2** to be distributed, and a position of the target medicine distribution tray **30** to which the package **2** is delivered are checked.

(268) Subsequently, the extracting unit **50** is moved to the target storage unit **10** by the transfer operation of the transfer unit **90** (Step **S11**). Then, the attracting unit vertical movement motor **63** is driven while the suction pump **48** is driven, and the attracting unit **51** is moved in the upward direction (Step **S12** to Step **S13**). After a lapse of a predetermined time since the attraction pads **52**



has attracted and held the package **2** in the storage unit **10** in the lowermost portion, the attracting unit vertical movement motor **63** is driven in a reverse direction to move the attracting unit **51** in the downward direction (Step **S14**). Thereafter, the extracting unit **50** is moved in the X direction to completely extract the package **2** from the storage unit **10**, the attracting unit vertical movement motor **63** is further driven in the reverse direction to move the attracting unit **51** in the downward direction, so that the attracting unit **51** is rotated by about 90 degrees and the posture of the package **2** is changed from an approximately parallel state to the approximately vertical state (Step **S15** to Step **S16**).

(269) Subsequently, the extracting unit **50** is moved to the position of the target medicine distribution tray **30** by the transfer operation of the transfer unit **90**. When the extracting unit **50** is moved to the position of the target medicine distribution tray **30**, the suction pump **48** is stopped and the package **2** is separated from the attraction pads **52** (Step **S17** to Step **S18**). Then, it is confirmed whether the different package **2** to be distributed is left, and if the different package **2** to be distributed is not left, the flow of a series of operation is terminated (Step **S19**).

(270) In contrast, at Step **S19**, if the different package **2** to be distributed is left, the process returns to Step **S10** and the same operation as described above is repeated.

(271) In the first embodiment, the posture of the package **2** is changed from the approximately horizontal state to the approximately vertical state at a timing immediately after the package **2** to be extracted is extracted outside the storage unit **10**.

(272) With the configuration and the operation as described above, it is possible to provide an apparatus with a small size in which a width in the lateral direction is reduced when there is not enough space in the lateral direction of the extracting means.

(273) A modification of the timing of the flow of the operation performed by the extracting unit will be described below with reference to FIG. **24A** to FIG. **24G** and FIG. **25**. FIG. **24A** to FIG. **24G** are operation transition diagrams for explaining a timing at which the posture of the attracting unit of the extracting unit according to the first embodiment is changed, and FIG. **25** is a flowchart illustrating the flow of operation that is performed by the extracting unit of the first embodiment in accordance with FIG. **24A** to FIG. **24G**.

(274) As illustrated in FIG. **24A** to FIG. **24D** the specific operation as described above with reference to FIG. **18A** to FIG. **18F** is performed (see Step **S10** to Step **S15** in FIG. **25**). An operation state illustrated in FIG. **24D** indicates, similarly to FIG. **18D**, the postures of the attraction pads **52** that are attracting and holding, in the extracting unit **50**, the extracted package **2** in the approximately horizontal state after the trailing end side of the package **2** is completely extracted from the storage unit **10** by moving the extracting unit **50** in the X direction by the transfer unit **90**.

(275) Subsequently, in the flow of operation between FIG. **24D** and FIG. **24E**, as described by a note in the figure, the extracting unit **50** that is attracting and holding the package **2** in the approximately horizontal state is transferred to the position of the target medicine distribution tray **30** by the transfer operation of the transfer unit **90** (Step **S16'** in FIG. **25**).

(276) As illustrated in FIG. **24E**, when the extracting unit **50** is transferred to the position of the target medicine distribution tray **30**, the attracting unit vertical movement motor **63** is driven and the attracting unit **51** is moved in the downward direction as illustrated in FIG. **24F** and FIG. **24G**, to thereby rotate the attraction pads **52** of the attracting unit **51** by about 90 degrees. Accordingly, the posture of the package **2** that is attracted and held by the attraction pads **52** in the approximately horizontal state is rotated by about 90 degrees and changed to the approximately vertical state (Step **S17'** in FIG. **25**). Then, it is confirmed whether the different package **2** to be distributed is left, and if the different package **2** to be distributed is not left, the flow of a series of operation is terminated (Step **S19**).

(277) In contrast, at Step **S19**, if the different package **2** to be distributed is left, the process returns to Step **S10** and the same operation as described above is repeated.

(278) In the modification of the first embodiment as described above, the posture of the package **2** is changed from the approximately horizontal state to the approximately vertical state at a timing after the package **2** is transferred to the medicine distribution tray **30** by the transfer unit **90** and before start of operation of storing and arranging or distributing the package **2** in the medicine distribution tray **30**.

(279) According to the modification as described above, it is possible to transfer the one-dose package in a stable state, and it is possible to provide a medication support apparatus with a small size in which a height of the extracting means is reduced when there is no enough space in the longitudinal direction.

(280) As described above, in the first embodiment, when the package **2** is extracted from the storage unit **10**, the extracting unit **50** is located under the storage unit **10**, and the package **2** is extracted in the downward direction of the storage unit **10**. With this configuration, by extracting the package **2** from the lower side of the storage unit **10**, the next package **2** automatically moves in the downward direction (direction toward the package extraction opening **17**) by weights of the package **2** remaining in the storage unit **10** and the movable plate **16**, so that it is possible to allow the extracting unit **50** to perform the same operation with a simple structure independent of an amount of the packages **2** remaining in the storage unit **10**.

#### Second Embodiment

(281) A configuration and operation of an extracting unit as an extracting means according to a second embodiment, which is different from the extracting means of the first embodiment, will be described below with reference to FIG. **26A** too FIG. **28F**. FIG. **26A** is a front view illustrating the configuration of the extracting unit according to the second embodiment, FIG. **26B** is a plan view of FIG. **26A**, and FIG. **27A** to FIG. **27E** and FIG. **28A** to FIG. **28F** are front views illustrating operation of the extracting unit according to the second embodiment.

(282) As illustrated in FIG. **26A** and FIG. **26B**, an extracting unit **50A** as the extracting means according to the second embodiment is different from the extracting unit **50** of the first embodiment illustrated in FIGS. **17A** and **17B** mainly in that the extracting unit newly includes a holding unit **71**. The holding unit **71** includes a holding tray **72** as a holding means or a holding member that holds the package **2** extracted by the attracting unit **51**.

(283) A configuration of the extracting unit **50A** of the second embodiment will be described below mainly in terms of a difference from the extracting unit **50** of the first embodiment.

(284) In other words, the extracting unit **50A** of the second embodiment includes the attracting unit **51** that extracts the package **2** from the storage unit **10**, and the holding unit **71** including the holding tray **72** for holding the extracted package **2**. The attracting unit **51** includes the air suction pump **48** similarly to the first embodiment (see FIG. **29**), and attracts the package **2** by being negatively pressurized by the suction pump **48**.

(285) The suction pump may be arranged on the extracting unit **50**, or may be arranged on a different portion in the apparatus. If the suction pump is arranged inside the apparatus, the suction pump is connected via a connection member, such as an air tube.

(286) The attracting unit **51** further includes the attraction pads **52** that are arranged as a pair in the Y direction, that communicate with the suction pump, and that attract the package **2**, the attracting ducts **53** that are connected to the attraction pads **52**, a duct connection member **64** that is connected to the attracting ducts **53**, and an attracting unit vertical moving unit **65** that moves an integrated body including the attraction pads **52**, the attracting ducts **53**, and the duct connection member **64** in the Z direction.

(287) The attracting unit vertical moving unit **65** includes guide rods **66** that guide the duct connection member **64** in the Z direction and that are arranged as a pair in the Y direction, an endless belt **69** that is wound around a drive pulley **67** and a driven pulley **68**, and an attracting unit vertical movement motor **70** that is connected to the drive pulley **67** via a drive transmission member, such as a gear or a belt. The duct connection member **64** is connected and fixed to the belt

**69** by a belt holding unit **69a**. The guide rods **66** are fixed to a guide rod holding member **50c** that is fixed to an extraction frame of the extracting unit **50**. The attracting unit vertical movement motor **70** is fixed to an extraction frame of the extracting unit **50A**. The attracting unit vertical movement motor **70** is a control target driving member of the attracting unit vertical moving unit **65** (see FIG. **29** to be described later).

(288) The holding unit **71** includes the holding tray **72** that serves as a receiving tray for temporarily storing the extracted package **2**. The holding unit **71** further includes guide rod holding members **75** that are connected to both sides in the Y direction such that a posture of the holding tray **72** can be changed, posture deformation assist members **47** that are arranged as a pair in the Y direction to change the posture of the holding tray **72**, and a holding unit vertically moving unit **73** that moves the holding tray **72** in the Z direction.

(289) The holding tray **72** has an approximately casing (box) shape to temporarily hold the extracted package **2**, and has a recess shape **72a** to avoid interference with the above-described integrated body (the attraction pads **52**, the attracting ducts **53**, and the duct connection member **64**) of the attracting unit **51**.

(290) An inclined portion **47a** is formed on an upper left portion of each of the posture deformation assist members **47** in the figure.

(291) Meanwhile, the holding member (receiving board) for holding the package **2** extracted by the attracting unit **51** may have a simple box shape like the holding tray **72**, or may include a clip portion that is linked to motion of the holding member and that grips the extracted package **2**.

(292) The extracting unit **50A** further includes a posture changing means for changing the posture of the package **2** extracted from the storage unit **10** to the approximately vertical state. The posture changing means of the extracting unit **50A** includes, as main structural members, the posture deformation assist members **47**, the holding tray **72**, and the holding unit vertically moving unit **73**.

(293) The holding unit vertically moving unit **73** includes guide rods **74** that guide the holding tray **72** in the Z direction and that are arranged as a pair in the Y direction, an endless belt **78** that is wound around a drive pulley **76** and a driven pulley **77**, and a holding unit vertical movement motor **79** that is connected to the drive pulley **76** via a drive transmission member, such as a gear or a belt. The holding unit vertical movement motor **79** is a control target driving member of the holding unit vertically moving unit **73** (see FIG. **29** to be described later). The guide rod holding members **75** are connected and fixed to the belt **78** by a belt holding unit **78a**. The holding unit vertical movement motor **79** is fixed on an extraction frame of the extracting unit **50A**.

(294) Meanwhile, each of the attracting unit vertical moving unit **65** and the holding unit vertically moving unit **73** as described above is not limited to an up-down reciprocating movement mechanism using belt driving, but may be a reciprocating straight movement mechanism using a rack and pinion or the like.

(295) Operation of the extracting unit **50A** will be described below with reference to FIG. **27A** to FIG. **27E** and FIG. **28A** to FIG. **28F**. Meanwhile, for the sake of simplification of explanation and easy understanding, in this example, it is assumed that, by the operation of the transfer unit **90** illustrated in FIG. **1A**, the extracting unit **50A** is located between the storage units **10** on the drawn unit **21** that is arranged in the uppermost portion of the main-body frame **199** in FIG. **1A** and the medicine distribution tray **30** that is arranged just below the drawn unit **21**.

(296) As illustrated in FIG. **27A**, by the operation of the transfer unit **90** illustrated in FIG. **1A**, the extracting unit **50A** moves to a position just below the storage unit **10** and enters a movement stopped state. In this case, the attracting unit vertical movement motor **70** of the attracting unit vertical moving unit **65** is stopped, and the attraction pads **52** are located under and in the vicinity of the holding tray **72** that is in the approximately horizontal state. Thereafter, as illustrated in FIG. **27B**, with the operation of the attracting unit vertical movement motor **70**, the attraction pads **52** move in the upward direction, are inserted through the package extraction opening **17** between the left support unit **12** and the right support unit **13**, come into contact with the package **2** located in

the lowermost portion of the storage unit **10**, and simultaneously attract the package **2**. At this time, the suction pump is driven in advance and attraction operation is enabled.

(297) Subsequently, as illustrated in FIG. **27C**, with reverse operation of the attracting unit vertical movement motor **70**, the attraction pads **52** move in the downward direction while attracting the package **2**, and the package **2** is extracted from the storage unit **10**.

(298) As illustrated in FIG. **27C**, the left support unit **12** and the right support unit **13** are opened and closed by the drawing operation of the attraction pads **52**, so that it is not necessary to separately provide a drive source for opening and closing operation, and it is possible to reliably extract the package **2** from the storage unit **10**, simplify the apparatus, and save power.

(299) A characteristic specific operation of extracting the package **2** is performed in the same manner as in the first embodiment. Specifically, as illustrated in FIG. **27D**, the extracting unit **50A** is moved in the X direction that is the lateral direction by the operation of the transfer unit **90**, and the trailing end side of the package **2** is completely extracted from the storage unit **10**. In this case, in the process of extracting the package **2** from the storage unit **10**, the extracting unit **50A** extracts the leading end side of the package downward from the storage unit **10**, and the transfer unit **90** moves the extracting unit **50A** such that the trailing end side of the package **2** is extracted from the storage unit **10** while the leading end side of the package **2** is extracted downward from the storage unit **10**.

(300) Then, the moving direction of the extracting unit **50A** moved by the transfer unit **90** is set to the X direction that is the lateral direction in which a supported state of the trailing end side of the package **2** by the right support unit **13** is released and the trailing end side is extracted from the package extraction opening **17**.

(301) Subsequently, as illustrated in FIG. **27E**, the extracted package **2** is held by the holding tray **72**. Thereafter, the attraction pads **52** are moved downward to positions at which the attraction pads do not come into contact with the extracted package **2**, in other words, positions under and in the vicinity of the holding tray **72** that is laterally oriented and that is in the horizontal state similarly to the state as illustrated in FIG. **27A** (initial positions of the attraction pads **52**). At this time, an outer bottom wall surface of the holding tray **72** comes into contact with outer upper wall surfaces of the posture deformation assist members **47**.

(302) Subsequently, as illustrated in FIG. **28A**, FIG. **28B**, and FIG. **28C**, operation of changing the posture of the holding tray **72** and inserting the package **2** from the holding tray **72** to the medicine distribution tray **30** is performed. After the operation illustrated in FIG. **28A**, only operation by the holding unit **71** is performed while the operation of the attracting unit **51** is stopped (the attraction pads **52** are located at the initial positions as described above); therefore, the attracting unit **51** side is indicated by a dashed line and the holding unit **71** side is indicated by a solid line.

(303) Here, the operation illustrated in FIG. **28A** to FIG. **28C**, in other words, a mechanism that changes the posture of the holding tray **72** holding the package **2** will be further described below. The holding tray **72** is configured to rotate by 90 degrees such that the posture of the package **2** in the holding tray **72** can be changed from a lateral orientation in the approximately horizontal state to a vertical orientation in the approximately vertical state, and connection portions between the holding tray **72** and the guide rod holding members **75** are connected in a rotatable manner. Further, with rotating movement of the belt **78**, the guide rod holding members **75** move downward in the Z direction along the guide rods **74**, an outer bottom wall surface of the holding tray **72** accordingly comes into contact with the inclined portions **47a** of the posture deformation assist members **47** in a linked manner, and the outer bottom wall surface of the holding tray **72** subsequently comes into contact with vertical portions **47b** that are formed on the posture deformation assist members **47**. Accordingly, the postures of the holding tray **72** and the package **2** held by the holding tray **72** are changed from the lateral orientations in the approximately horizontal states to the vertical orientations in the approximately vertical states. At this time, a biasing force of a spring (not illustrated) in a clockwise direction in FIG. **28A** acts on the holding tray **72** such that the postures

of the holding tray **72** and the package **2** held by the holding tray **72** can always be maintained in the lateral orientations.

(304) Subsequently, as illustrated in FIG. **28D** to FIG. **28E**, the holding tray **72** that is holding the package **2** and that is in the approximately vertical state moves downward in the Z direction along the guide rods **74** via the guide rod holding members **75** with further rotating movement of the belt **78**. Then, if the holding tray **72** of the approximately vertical state comes into contact with an upper end portion of the medicine distribution tray **30**, a bottom portion **72b** of the holding tray **72** is opened in conjunction with the contact operation, so that the package **2** in the holding tray **72** is transferred to the inside of the medicine distribution tray **30**. In this manner, the bottom portion **72b** of the holding tray **72** in the approximately vertical state is opened and closed in conjunction with the downward movement of the holding tray **72** in the Z direction. This operation may be performed by, for example, a mechanism that includes a projection (not illustrated) on the extracting unit **50A** and that is opened by coming into contact with the bottom portion **72b** when arriving at a position at which the holding tray **72** in the approximately vertical state is located.

(305) Meanwhile, the above-described projection arranged on the extracting unit **50A** need not always be arranged in only the extracting unit **50A**. A part of the projection may be arranged on the medicine distribution tray **30**, or an intermediate member (not illustrated) that is arranged between the drawn unit **21** (see FIG. **1A**, FIG. **16**, etc.) and the medicine distribution tray **30** may implement a function of the projection.

(306) Subsequently, as illustrated in FIG. **28F**, the holding tray **72** in an empty state after the package **2** that has been held in the holding tray **72** is transferred to the medicine distribution tray **30** moves upward in the Z direction along the guide rods **7** via the guide rod holding members **75**, with reverse rotating movement of the belt **78**.

(307) As described above, even in the second embodiment, when the package **2** is to be extracted from the storage unit **10**, the extracting unit **50A** is located under the storage unit **10**, and the package **2** is extracted in the downward direction of the storage unit **10**. In this manner, by extracting the package **2** from the lower side of the storage unit **10**, the next package **2** automatically moves in the downward direction (direction toward the package extraction opening **17**) by weights of the package **2** remaining in the storage unit **10** and the movable plate **16**, so that it is possible to allow the extracting unit **50** to perform the same operation with a simple structure independent of an amount of the packages **2** remaining in the storage unit **10**.

(308) A control configuration of the medication support apparatus **200** according to the second embodiment will be described below with reference to FIG. **29**. FIG. **29** is a control block diagram illustrating a main control configuration of the medication support apparatus according to the second embodiment.

(309) The control configuration of the second embodiment illustrated in FIG. **29** is different from the control configuration of the first embodiment illustrated in FIG. **21** only in that an attracting unit vertical movement motor is used instead of the attracting unit vertical movement motor **63** of the first embodiment and the holding unit vertical movement motor **79** is newly used. Other control configurations are the same between the first and the second embodiments, and therefore, explanation thereof will be omitted.

(310) Entire main operation of the medication support apparatus will be described below with reference to FIG. **30A** to FIG. **30E**. The operation is executed in accordance with a control command of the CPU of the control unit **150**.

(311) As illustrated in FIG. **30A** to FIG. **30C**, the extracting unit **50A** performs operation of extracting the package **2** from the lower side of the storage unit **10**. Specific operation is the same as the operation described above with reference to FIG. **27A** to FIG. **27C**. Then, as illustrated in FIG. **27D**, the extracting unit **50A** is moved in the X direction that is the lateral direction by the operation of the transfer unit **90**, and the trailing end side of the package **2** is completely extracted from the storage unit **10**.

(312) The package 2 that is completely extracted from the storage unit 10 is received by the holding tray 72 as illustrated in FIG. 27E, and thereafter, through the posture changing operation of the holding tray 72 similarly to the operation described above with reference to FIG. 28A to FIG. 28C, the package 2 is held by the holding tray 72 of the extracting unit 50A together with the holding tray 72 in the approximately vertical state as illustrated in FIG. 30D. Then, as illustrated in FIG. 30D, the transfer unit 90 transfers the extracting unit 50A in which the package 2 is held by the holding tray 72 to the medicine distribution portion 29 at which the medicine distribution tray 30 is set. When the extracting unit 50A is transferred to a position approximately just below the medicine distribution tray 30 in the medicine distribution portion 29, the package 2 is inserted in the predetermined section 33 as a predetermined position in the medicine distribution tray 30 by the operation described above with reference to FIG. 26D to FIG. 28F.

(313) The operation as described above is repeated a plurality of number of times to insert the necessary packages 2 to the predetermined sections 33 in the medicine distribution tray 30, and thereafter, as illustrated in FIG. 30E, the medicine distribution tray 30 is extracted from, for example, the second gateway portion 42 to the outside of the apparatus and received by a medication assistant, such as staff in a nursing home or the like.

(314) The flow of the operation of the extracting unit illustrated in FIG. 30A to FIG. 30F will be further described below with reference to FIG. 31. FIG. 31 is a flowchart illustrating the flow of the operation performed by the extracting unit.

(315) At Step S20 in FIG. 31, the number assigned to the target storage unit 10, which stores therein the package 2 to be distributed, is checked, and a position of the target medicine distribution tray 30 to which the package 2 is inserted and delivered is also checked.

(316) Subsequently, the extracting unit 50A is moved to the target storage unit 10 by the transfer operation of the transfer unit 90 (Step S21). Then, the attracting unit vertical movement motor 70 is driven while the suction pump 48 is driven, and the attracting unit 51 is moved in the upward direction (Step S22 to Step S23). After a lapse of a predetermined time since the attraction pads 52 has attracted and held the package 2 in the storage unit 10 in the lowermost portion, the attracting unit vertical movement motor 70 is driven in a reverse direction to move the attracting unit 51 in the downward direction. At this time, the extracting unit 50A is moved in the X direction to completely extract the package 2 from the storage unit 10, and the package 2 that is completely extracted from the storage unit 10 is received by the holding tray 72 as illustrated in FIG. 27E, so that the package 2 and the holding tray 72 are held in the approximately horizontal state by the extracting unit 50A. Then, the suction pump 48 is stopped (Step S24 to Step S26).

(317) Subsequently, the holding unit vertical movement motor 79 is driven to move the holding unit 71 in the downward direction (Step S27). At this time, through the posture changing operation by the rotation of the holding tray 72 similarly to the operation described above with reference to FIG. 28A to FIG. 28C, the package 2 and the holding tray 72 are held in the approximately vertical state by the extracting unit 50A as illustrated FIG. 30D.

(318) Subsequently, the extracting unit 50A in which the package 2 and the holding tray 72 are held in the approximately vertical state is moved to the position of the target medicine distribution tray 30 by the transfer operation of the transfer unit 90. When the extracting unit 50A is moved to the position of the target medicine distribution tray 30, the holding unit vertical movement motor 79 is driven to move the holding unit 71 in the downward direction (Step S28 to Step S29).

(319) Subsequently, after a lapse of a predetermined time that is needed to move the holding unit 71 in the downward direction and insert or deliver the package 2 in the holding tray 72 to the predetermined section 33 in the medicine distribution tray 30, the holding unit vertical movement motor 79 is driven in a reverse rotation direction to move the holding unit 71 in the upward direction, so that the holding tray 72 is held in the approximately horizontal state at an initial position (HP) in the extracting unit 50A. (Step S29). Then, it is confirmed whether the different package 2 to be distributed is left, and if the different package 2 to be distributed is not left, the

flow of a series of operation is terminated (Step S30).

(320) In contrast, at Step S30, if the different package 2 to be distributed is left, the process returns to Step S20 and the same operation as described above is repeated.

(321) In the example of the second embodiment as described above, as illustrated in FIG. 30A to FIG. 30E and FIG. 31, the posture of the package 2 is changed from the approximately horizontal state to the approximately vertical state at a timing immediately after the entire package 2 that is to be extracted is extracted outside the storage unit 10. With this configuration, it is possible to achieve the same effect as the first embodiment, in other words, it is possible to provide an apparatus with a small size in which a width in the lateral direction is reduced when there is not enough space in the lateral direction of the extracting means.

(322) Another modification, which is different from the flow of the operation of the extracting unit in FIG. 31, will be described below with reference to FIG. 32. FIG. 32 is a flowchart illustrating a modification of the flow of the operation performed by the extracting unit.

(323) The modification of the flow of the operation of the extracting unit illustrated in FIG. 32 is different from the flow of the operation of the extracting unit illustrated in FIG. 31 only in that the posture of the package 2 is changed from the approximately horizontal state to the approximately vertical state at a timing after the transfer unit 90 has transferred the package 2 to the medicine distribution tray 30 and before operation of arranging the package 2 on the medicine distribution tray 30 is started.

(324) In other words, the flow of operation from Step S20 to Step S26 in FIG. 32 is the same as the flow of the operation of the extracting unit in FIG. 31, and the flow of operation from Step S29 to Step S30 in FIG. 32 is the same as the flow of the operation of the extracting unit in FIG. 31.

(325) The operation in FIG. 32 is different in that “the extracting unit is moved to a position of the target tray” at Step S27', instead of the operation of “moving the holding unit in the downward direction (rotating the holding tray)” at Step S27 in FIG. 31. Furthermore, the operation in FIG. 32 is different in that “the holding unit is moved in the downward direction (the holding tray is rotated)” at Step S28' instead of the operation of “moving the extracting unit to the position of the target tray” at Step S28 in FIG. 31.

(326) In the modification of the second embodiment as described above, as illustrated in FIG. 32, the posture of the package 2 changed from the approximately horizontal state to the approximately vertical state at a timing after the transfer unit 90 has transferred the package 2 to the medicine distribution tray 30 and before the operation of arranging the package 2 on the medicine distribution tray 30 is started. With this configuration, it is possible to achieve the same effects as those of the modification of the first embodiment illustrated in FIGS. 24A to 24G and FIG. 25, in other words, it is possible to transfer the one-dose package in a stable state, and it is possible to provide a medication support apparatus with a small size in which a height of the extracting means is reduced when there is not enough space in the longitudinal direction.

(327) As described above, even in the second embodiment, similarly to the first embodiment, when the package 2 is to be extracted from the storage unit 10, the extracting unit 50A is arranged under the storage unit 10 and the package 2 is extracted in the downward direction of the storage unit 10. In this manner, by extracting the package 2 from the lower side of the storage unit 10, the next package 2 automatically moves in the downward direction (direction toward the package extraction opening 17) by weights of the package 2 remaining in the storage unit 10 and the movable plate 16, so that it is possible to allow the extracting unit 50A to perform the same operation with a simple structure independent of an amount of the packages 2 remaining in the storage unit 10.

(328) In the first embodiment, the second embodiment, etc., the aspects and the effects as described below are substantially described.

(329) Specifically, as a first aspect, a medication support apparatus, such as the medication support apparatus 200, includes a storage means, such as the storage unit 10, that stores therein a one-dose package, such as the package 2, in which medicines, such as medicines 3, are packed; an extracting

means, such as the extracting unit **50** or the extracting unit **50A**, that extracts the specific one-dose package from the storage means; a transferring means, such as the transfer unit **90**, that transfers the one-dose package extracted by the extracting means; and a medicine distributing means, such as the medicine distribution tray **30**, on which the one-dose package transferred by the transferring means is arranged, where when the one-dose package is extracted from the storage means, the extracting means is located under the storage means.

(330) With this configuration, according to the first aspect, it is possible to provide a medication support apparatus that has a simple structure and that reduces time and effort for a medicated person or a medication assistant who assists medication, to perform medication.

(331) As a second aspect, in the first aspect, the extracting means extracts one end side of the one-dose package downward from the storage means in a process of extracting the one-dose package from the storage means, and the transferring means moves the extracting means such that the other end side of the one-dose package is extracted from the storage means while the one end side of the one-dose package is extracted downward from the storage means.

(332) With this configuration, according to the second aspect, it is possible to provide a medication support apparatus with a simple structure and with a small size.

(333) As a third aspect, in a first aspect or a second aspect, an opening, such as the package extraction opening **17**, for extracting the one-dose package and a support member, such as the left support unit **12** and the right support unit **13**, that supports the one-dose package in the storage means and that are openable and closeable by operation of extracting the one-dose package from the storage means by the extracting means are arranged in a lower portion of the storage means, and a moving direction in which the extracting means is moved by the transferring means is set to a lateral direction, such as the X direction, in which the other end side of the one-dose package is extracted from the opening while being released from a state of being supported by the support member.

(334) With this configuration, according to the third aspect, it is possible to provide a medication support apparatus with a small size in which a distance between the storage means and the extracting means facing each other is reduced when the one-dose package is extracted from the storage means.

(335) As a fourth aspect, in any one of the first to the third aspects, the one-dose package in the storage means is stored in a stacked manner in an approximately horizontal state, and the extracting means includes a posture changing means that changes a posture of the extracted one-dose package to an approximately vertical state.

(336) With this configuration, according to the fourth aspect, it is possible to provide a medication support apparatus with a simple structure and with a small size.

(337) As a fifth aspect, in the fourth aspect, the extracting means, such as the extracting unit **50**, includes an attracting means, such as the attraction pads **52**, that attracts and extracts the one-dose package in the storage means, and the posture of the one-dose package is changed from the approximately horizontal state to the approximately vertical state by rotation operation of the attracting means.

(338) With this configuration, according to the fifth aspect, it is possible to provide a medication support apparatus with a simple configuration and with a small size.

(339) As a sixth aspect, in the fourth aspect, the extracting means, such as the extracting unit **50A**, includes an attracting means, such as the attraction pads **52**, that attracts and extracts the one-dose package in the storage means, and a holding means, such as the holding tray **72**, that holds the one-dose package extracted by the attracting means, where the posture of the one-dose package is changed from the approximately horizontal state to the approximately vertical state by rotation operation of the holding means.

(340) With this configuration, according to the sixth aspect, it is possible to provide a medication support apparatus with a simple structure and with a small size.



(341) As a seventh aspect, in any one of the fourth to the sixth aspects, a timing at which the posture of the one-dose package is changed from the approximately horizontal state to the approximately vertical state is set to be immediately after the entire one-dose package to be extracted is extracted outside the storage means.

(342) With this configuration, according to the seventh aspect, it is possible to provide a medication support apparatus with a small size in which a width in the lateral direction is reduced when there is not enough space in the lateral direction of the extracting means.

(343) As an eighth aspect, in any one of the fourth to the sixth aspects, a timing at which the posture of the one-dose package is changed from the approximately horizontal state to the approximately vertical state is set to be after the transferring means has transferred the one-dose package to the medicine distributing means and before operation of arranging the one-dose package on the medicine distributing means is started.

(344) With this configuration, according to the eighth aspect, it is possible to provide a medication support apparatus that is able to transfer the one-dose package in a stable state, and that has a small size in which a height of the extracting means is reduced when there is not enough space in the longitudinal direction.

(345) As a ninth aspect, in the fifth aspect, up-down operation performed by the attracting means when the one package in the storage means is attracted and extracted and the rotation operation are performed by the same driving mechanism.

(346) With this configuration, according to the ninth aspect, it is possible to provide a medication support apparatus with a simple structure and with a small size.

(347) As a tenth aspect, in any one of the fifth, the sixth, and the ninth aspects, the attracting means is an air suction type attraction pad.

(348) With this configuration, according to the tenth aspect, it is possible to provide a medication support apparatus with a simple structure and with a small size.

(349) As an eleventh aspect, in any one of the first to the tenth aspects, the transferring means transfers the one dose package extracted by the extracting means via the extracting means, such as the extracting unit **50** or the extracting unit **50A**.

(350) Supplementary explanation on the background technology will be described below. As a technology similar to the present invention, an apparatus disclosed in Japanese Unexamined Patent Application Publication No. 2017-153646 is known. The apparatus includes an opening in a lower portion of a medicine package storage unit and extracts a medicine package from the opening; however, because the medicine is stored in a horizontal direction, a discharge mechanism is needed. Therefore, there is a problem in that a structure is complicated and costs increase.

(351) According to an embodiment, it is possible to provide an apparatus that has a simple structure and that reduces time and effort for a medicated person or a medication assistant who assists medication to perform medication.

(352) The above-described embodiments are illustrative and do not limit the present invention. Thus, numerous additional modifications and variations are possible in light of the above teachings. For example, at least one element of different illustrative and exemplary embodiments herein may be combined with each other or substituted for each other within the scope of this disclosure and appended claims. Further, features of components of the embodiments, such as the number, the position, and the shape are not limited by the embodiments and thus may be preferably set. It is therefore to be understood that within the scope of the appended claims, the disclosure of the present invention may be practiced otherwise than as specifically described herein.

(353) The method steps, processes, or operations described herein are not to be construed as necessarily requiring their performance in the particular order discussed or illustrated, unless specifically identified as an order of performance or clearly identified through the context. It is also to be understood that additional or alternative steps may be employed.

## Claims

1. A medication support apparatus comprising: a storage container configured to store, in a stacked manner, one-dose packages in each of which medicines are packed; an extracting device configured to extract a specific one-dose package from the storage container; a transfer device configured to transfer the one-dose package extracted by the extracting device; and a medicine distributing tray on which the one-dose package transferred by the transfer device is configured to be arranged, wherein the extracting device is configured to be located under the storage container prior to extracting the one-dose package from the storage container, and extract a first end side of the one-dose package downward from the storage container in a process of extracting the one-dose package from the storage container, and the transfer device is configured to move the extracting device such that a second end side of the one-dose package is extracted from the storage container while the first end side of the one-dose package is extracted downward from the storage container.
2. The medication support apparatus according to claim 1, wherein the transfer device is configured to transfer, via the extracting device, the one-dose package extracted by the extracting device.
3. The medication support apparatus according to claim 1, wherein an opening for extracting the one-dose package and a support member configured to support the one-dose package in the storage container and capable of being opened and closed by operation of the extracting the one-dose package from the storage container are arranged in a lower portion of the storage container, and a direction in which the extracting device is moved by the transfer device is set to a lateral direction in which the second end side of the one-dose package is extracted from the opening while being released from a state of being supported by the support member.
4. The medication support apparatus according to claim 1, wherein the one-dose packages in the storage container are stored in the stacked manner in an approximately horizontal state, and the extracting device is further configured to change a posture of the extracted one-dose package to an approximately vertical state.
5. The medication support apparatus according to claim 4, wherein the extracting device is further configured to attract and extract the one-dose package in the storage container, and change the posture of the one-dose package from the approximately horizontal state to the approximately vertical state using a rotation operation.
6. The medication support apparatus according to claim 4, wherein the extracting device is further configured to: attract and extract the one-dose package in the storage container; and hold the extracted one-dose package, and change the posture of the one-dose package from the approximately horizontal state to the approximately vertical state using a rotation operation.
7. The medication support apparatus according to claim 4, wherein a timing at which the posture of the one-dose package is changed from the approximately horizontal state to the approximately vertical state is set to be immediately after the entire one-dose package to be extracted is extracted outside the storage container.
8. The medication support apparatus according to claim 4, wherein a timing at which the posture of the one-dose package is changed from the approximately horizontal state to the approximately vertical state is set to be after the transfer device has transferred the one-dose package to the medicine distributing tray and before operation of arranging the one-dose package on the medicine distributing tray is started.
9. The medication support apparatus according to claim 5, wherein an up-down operation performed by the extracting device in response to attracting and extracting the one-dose package in the storage container and the rotation operation are performed by a same drive mechanism.
10. The medication support apparatus according to claim 5, wherein the extracting device comprises an air suction type attracting member.
11. A medication support apparatus comprising: a storage container configured to store, in a

stacked manner, one-dose packages in each of which medicines are packed; an extracting device configured to extract a specific one-dose package from the storage container; a transfer device configured to transfer the one-dose package extracted by the extracting device; and a medicine distributing tray on which the one-dose package transferred by the transfer device is configured to be arranged, wherein an extraction portion for the one-dose package to be extracted from the storage container by the extracting device is in a lower portion in the storage container, and the extraction portion includes a first support member configured to support the one-dose package at a plurality of positions-, the extraction portion includes a plurality of support members, the plurality of support members including the first support member, and at least one of the plurality of support members is movable.

12. The medication support apparatus according to claim 11, wherein at least one of the plurality of support members is an elastic member.

13. The medication support apparatus according to claim 11, wherein at least one of the plurality of support members has a projecting shape overlapping with the one-dose package in a plane view.

14. The medication support apparatus according to claim 13, wherein the extracting device passes by both ends of the projecting shape of the support member.

15. The medication support apparatus according to claim 11, wherein a support member of the plurality of support members, by which the extracting device passes, is movable.

16. The medication support apparatus according to claim 3, wherein the support member includes a rotary shaft.

17. The medication support apparatus according to claim 16, further comprising: a coil spring connected to the rotary shaft and a bottom wall of the storage container, the coil spring configured to provide a biasing force to the support member.

18. The medication support apparatus according to claim 11, wherein the first support member includes a rotary shaft.

19. The medication support apparatus according to claim 18, further comprising: a coil spring connected to the rotary shaft and a bottom wall of the storage container, the coil spring configured to provide a biasing force to the support member.

20. A medication support apparatus comprising: a storage container configured to store, in a stacked manner, one-dose packages in each of which medicines are packed; an extracting device configured to extract a specific one-dose package from the storage container; a transfer device configured to transfer the one-dose package extracted by the extracting device; and a medicine distributing tray on which the one-dose package transferred by the transfer device is configured to be arranged, wherein an extraction portion for the one-dose package to be extracted from the storage container by the extracting device is in a lower portion in the storage container, and the extraction portion includes a first support configured to support the one-dose package at a plurality of positions, the extraction portion includes a plurality of supports, the plurality of supports including the first support, and at least one of the plurality of supports is an elastic member.

---