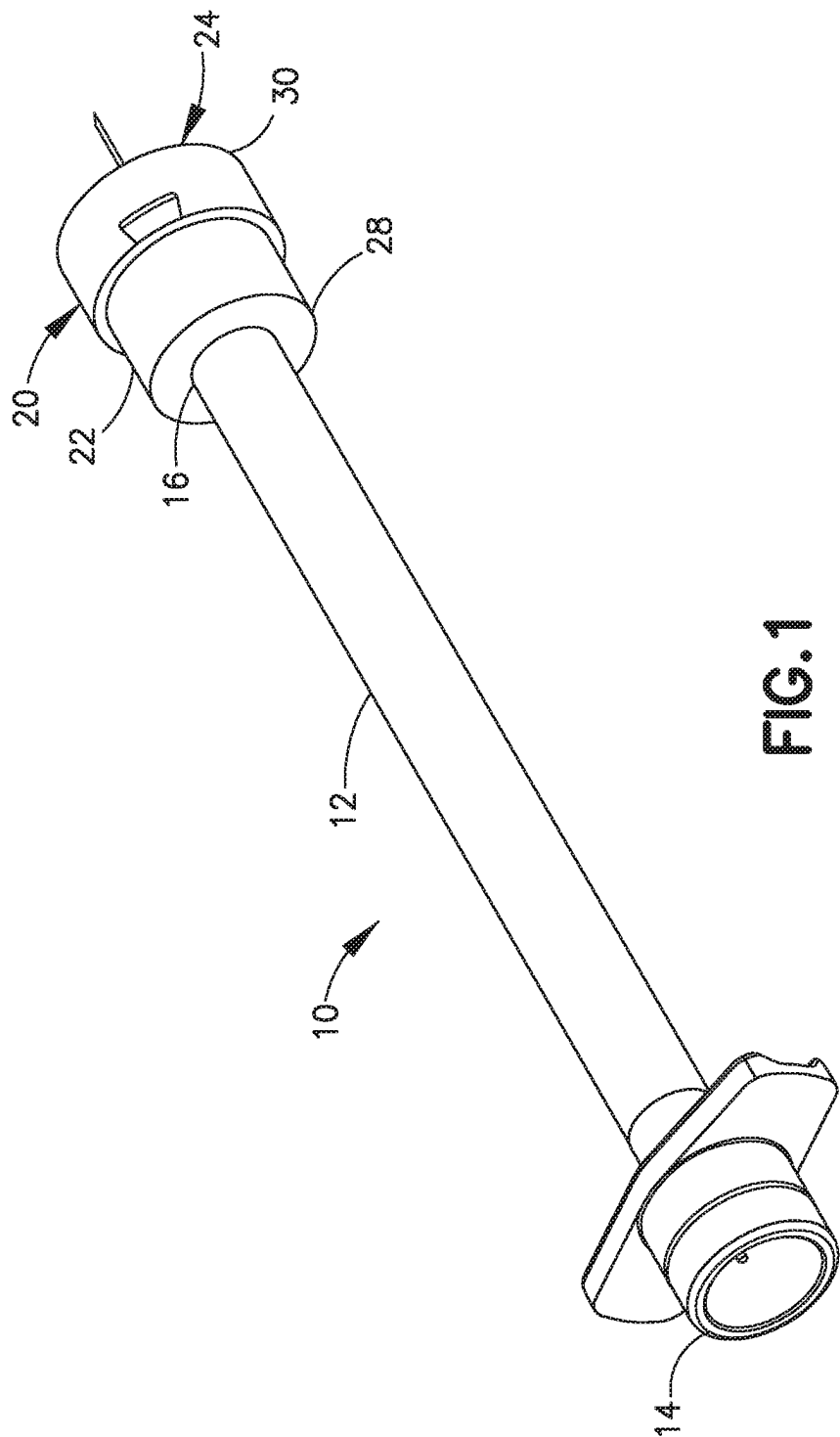
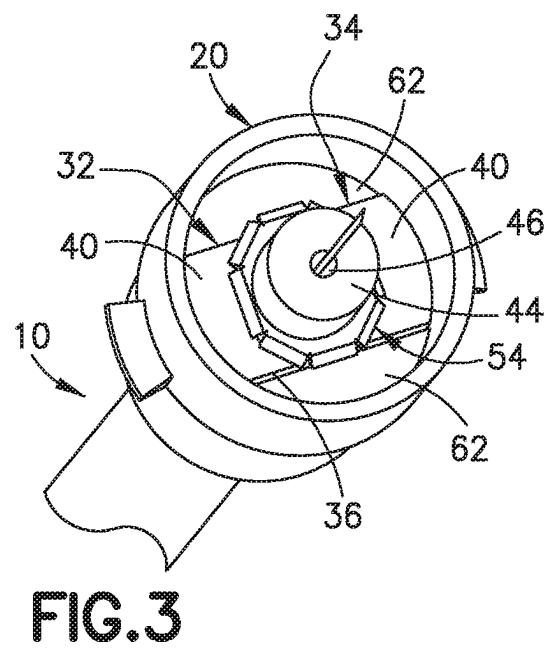
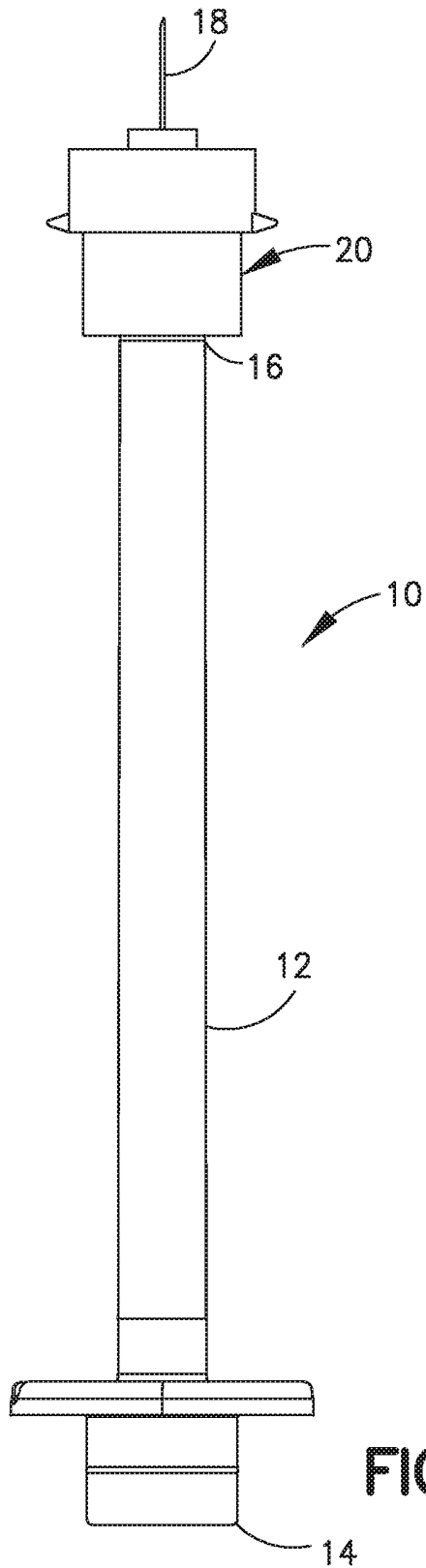
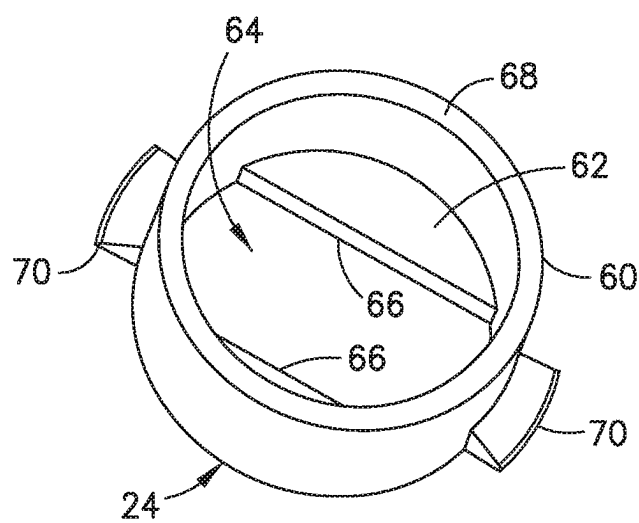
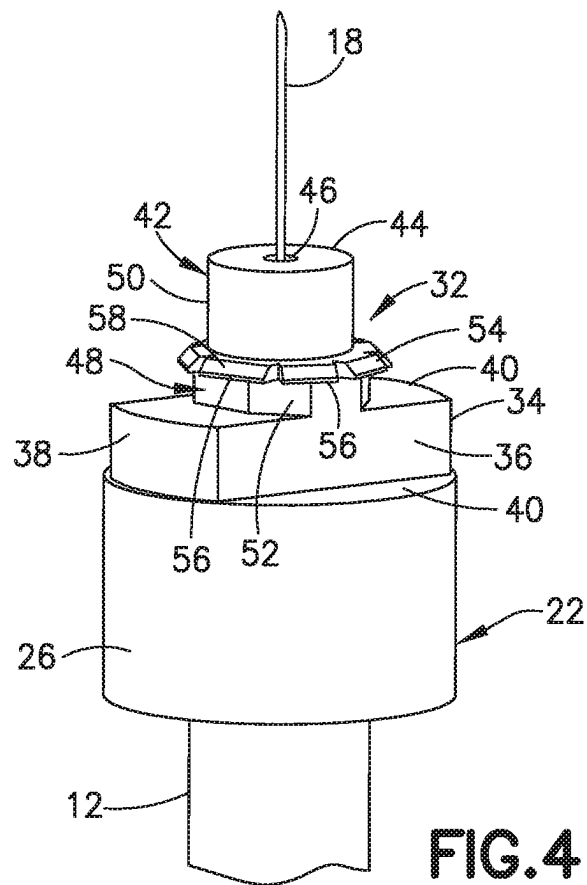


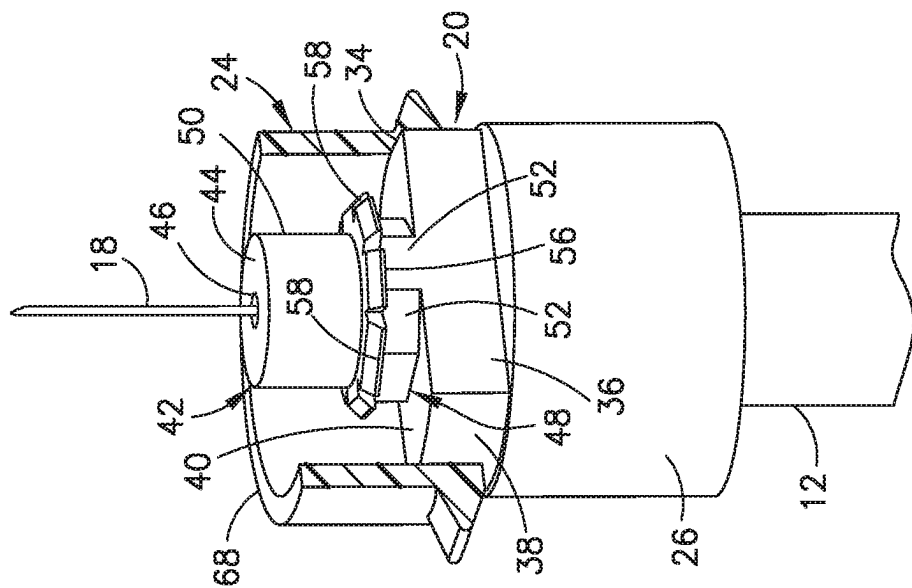
(45) **Date of Patent:** **Aug. 12, 2025**

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(52)	U.S. Cl.		2017/0056600 A1	3/2017	Schoonmaker		
	CPC	<i>A61M 5/1782</i> (2013.01); <i>A61M 5/3134</i> (2013.01); <i>A61M 5/3257</i> (2013.01); <i>A61J</i> <i>1/1406</i> (2013.01); <i>A61J 1/201</i> (2015.05); <i>A61M 2005/3114</i> (2013.01); <i>A61M 5/34</i> (2013.01); <i>A61M 5/46</i> (2013.01)	FOREIGN PATENT DOCUMENTS				
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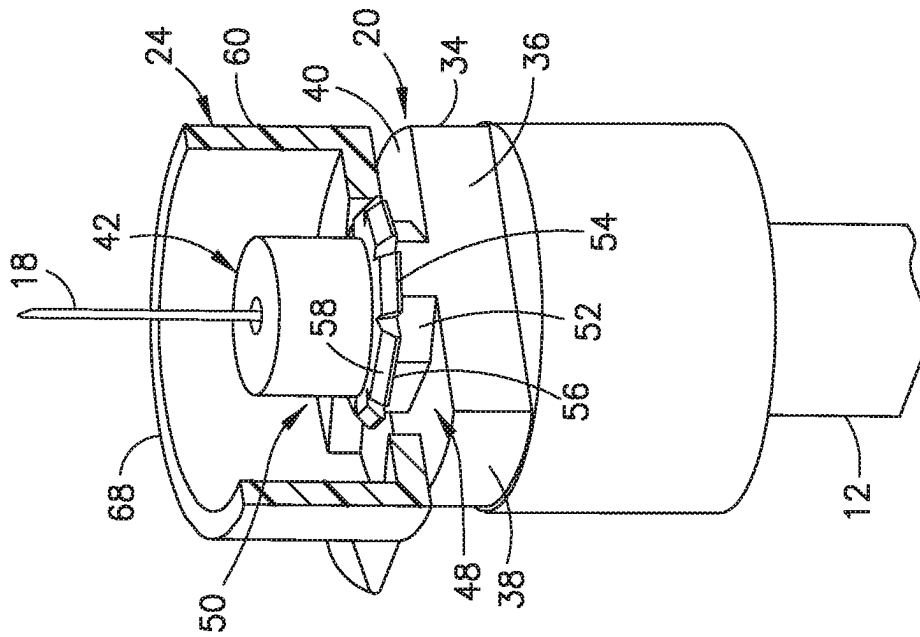




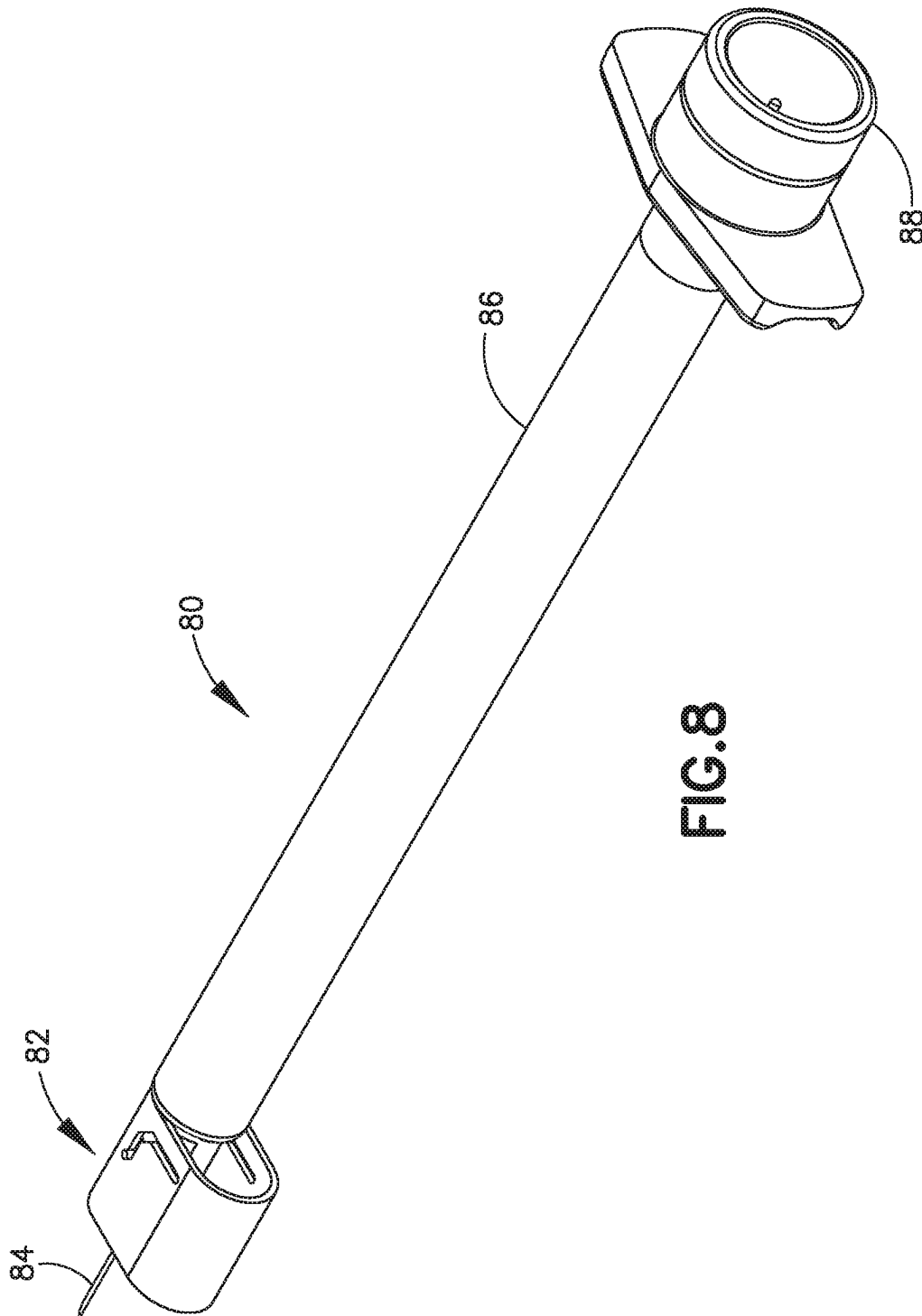




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7.6



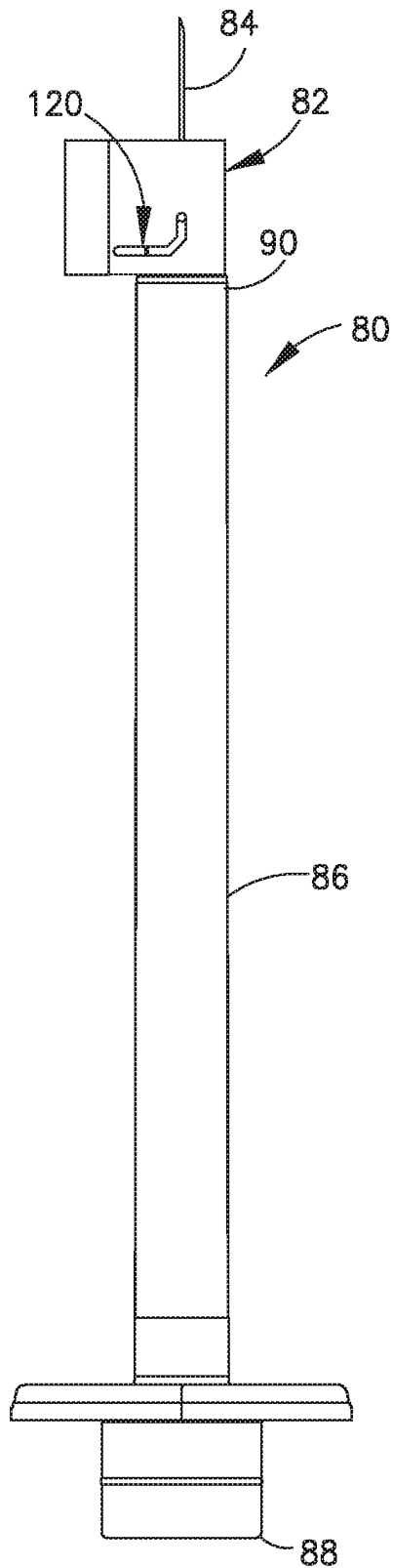


FIG. 9

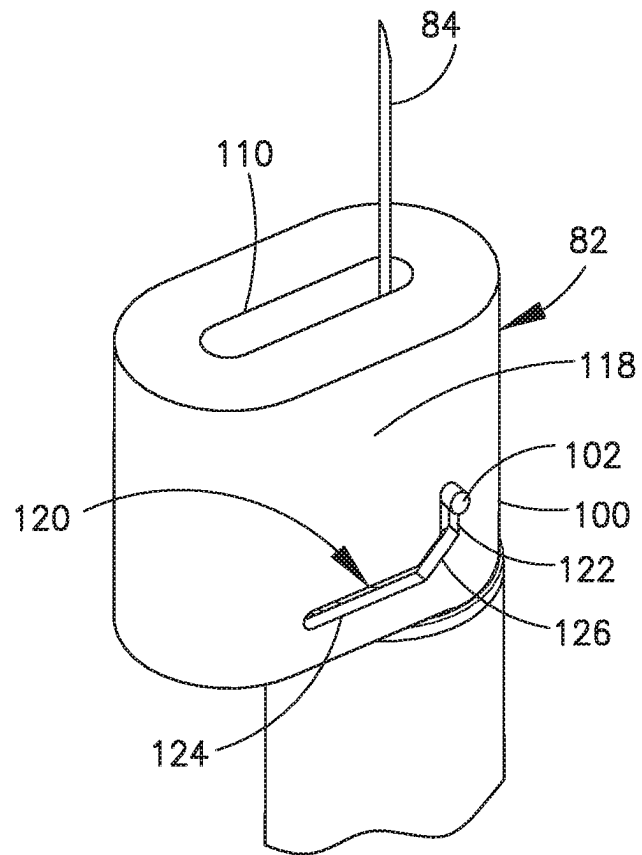


FIG. 10

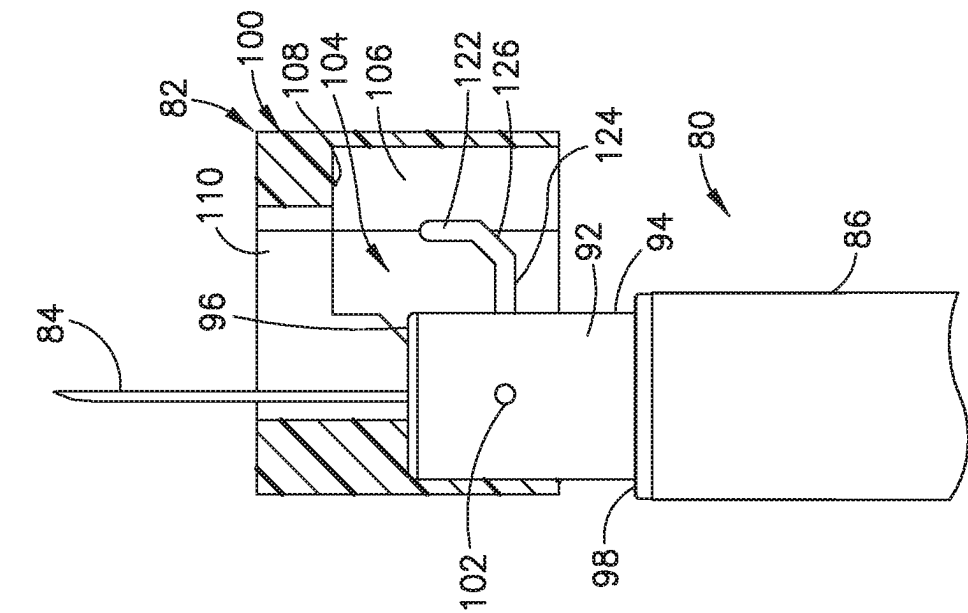


FIG.11

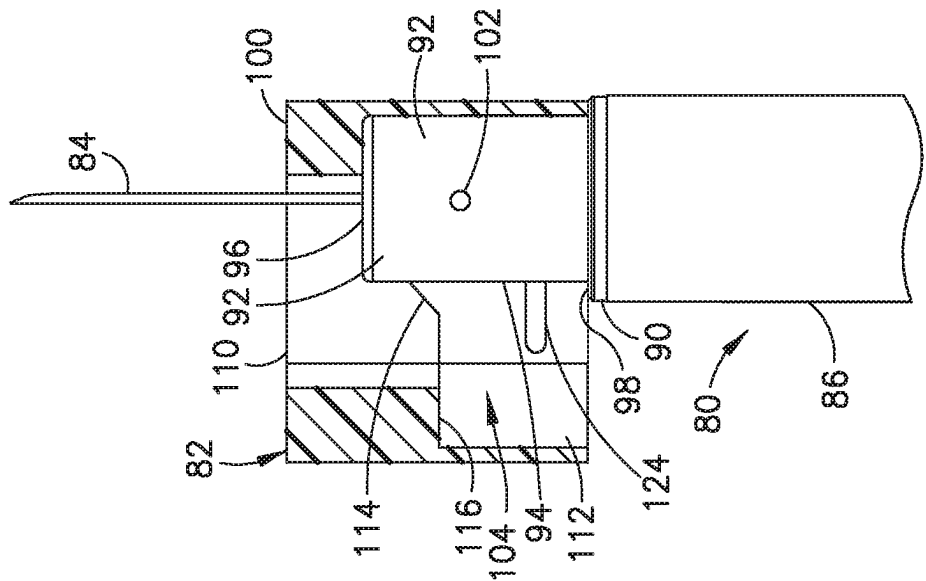
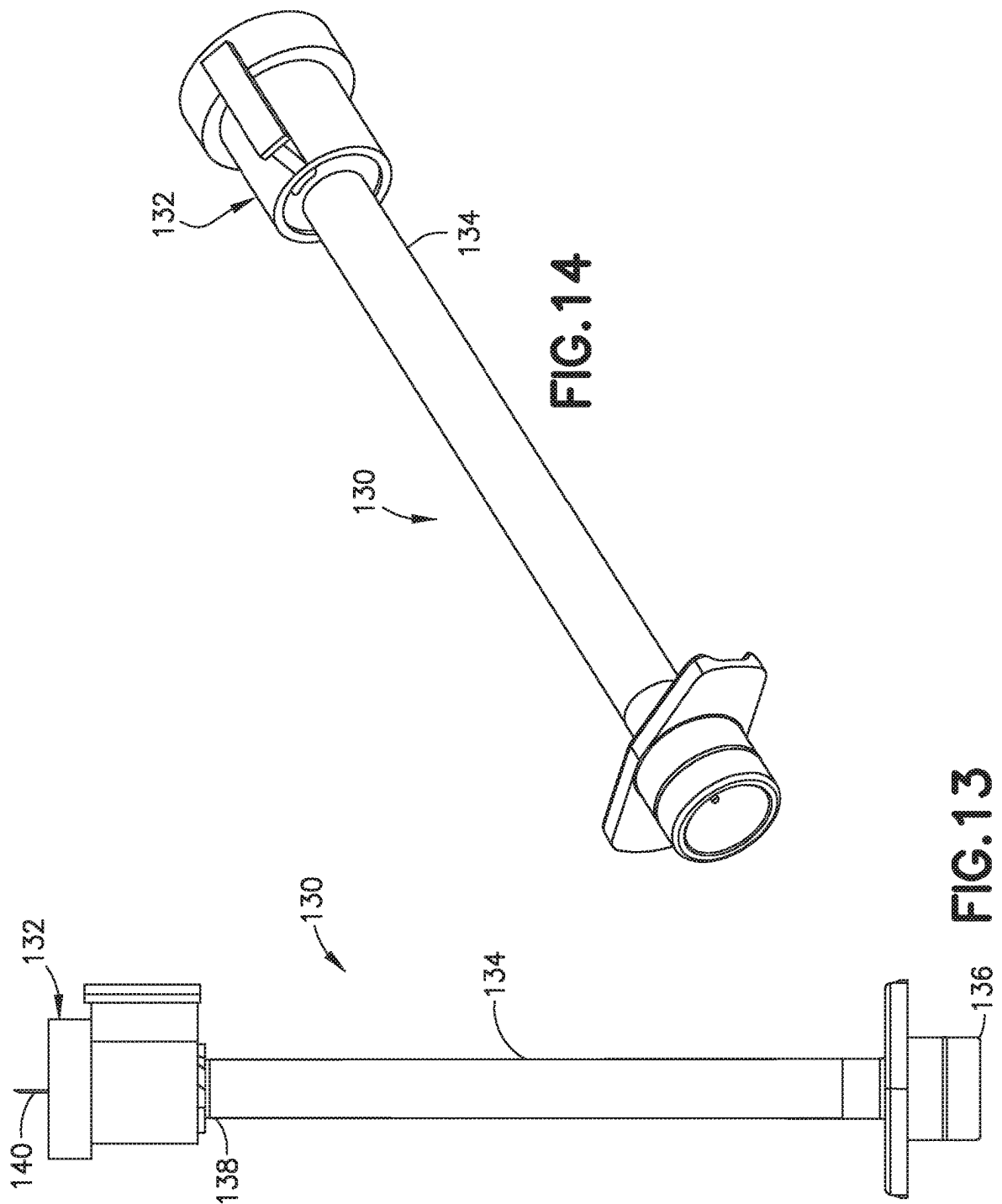


FIG.12



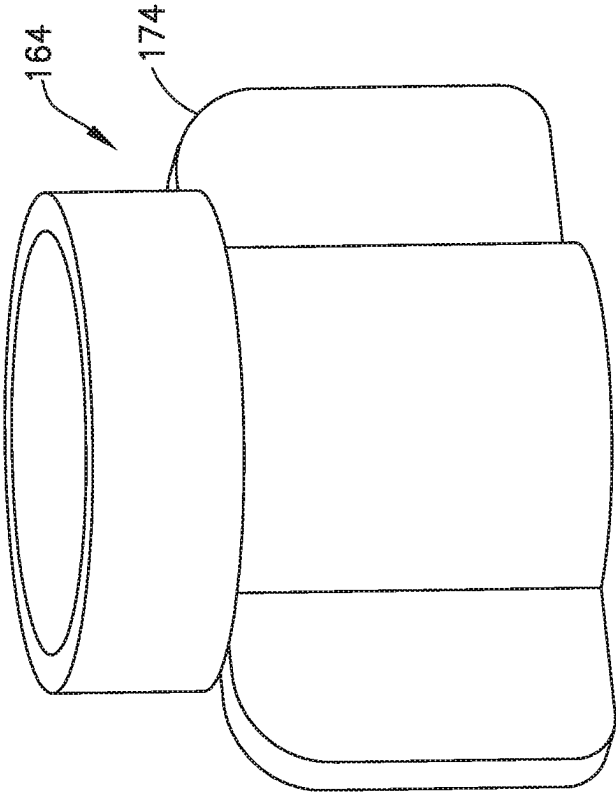


FIG. 16

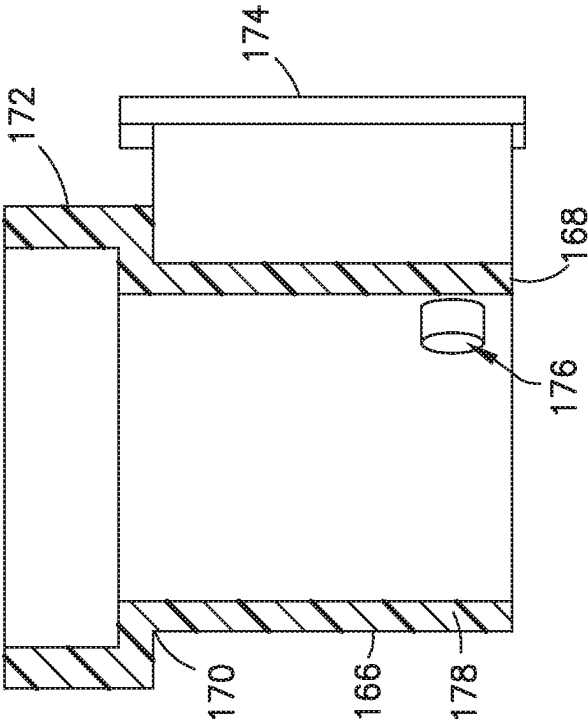


FIG. 15

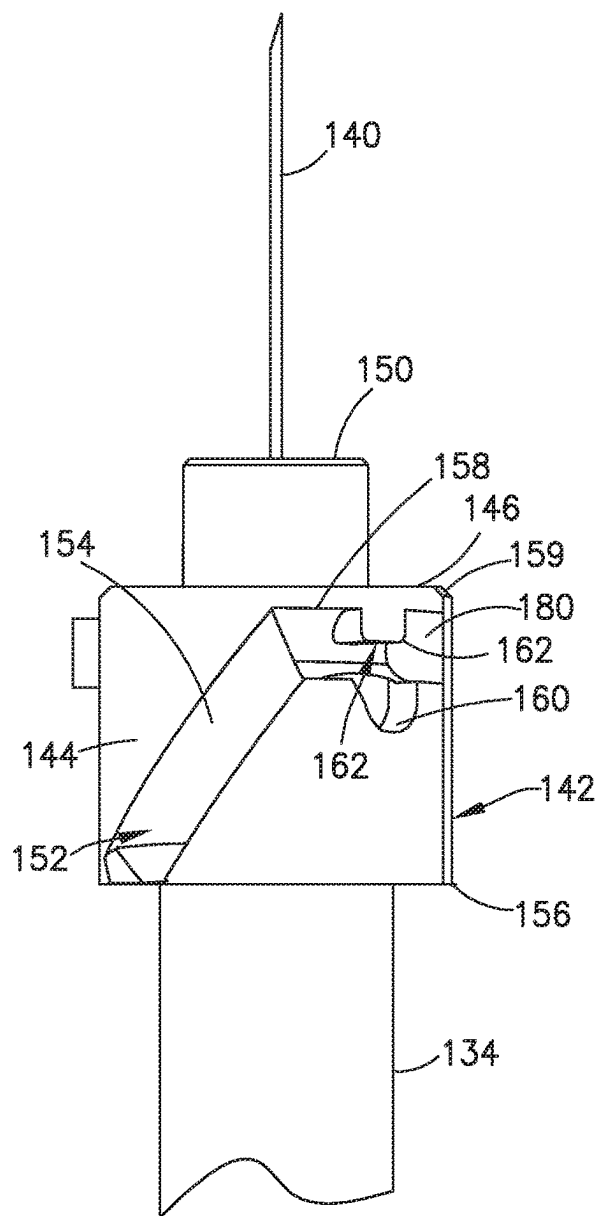


FIG. 17

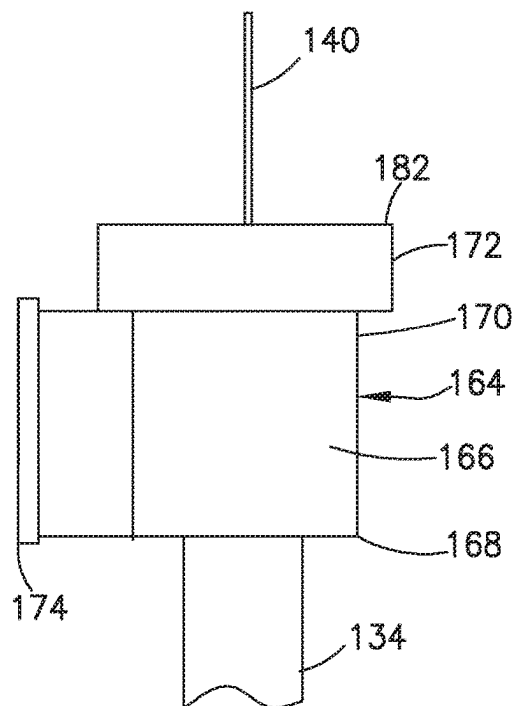


FIG. 18

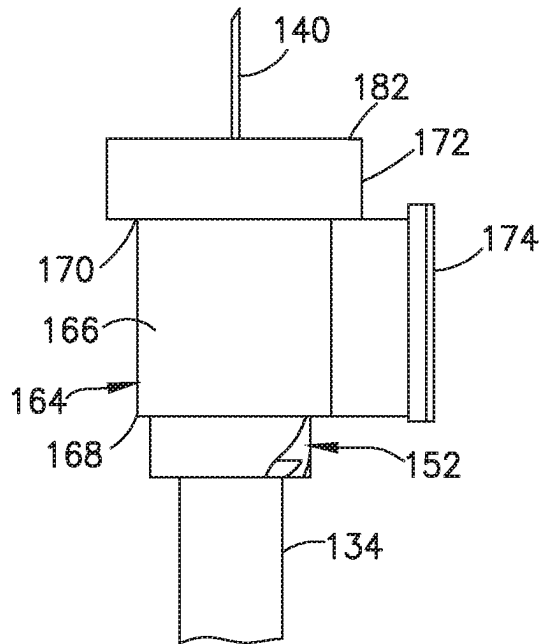


FIG. 19

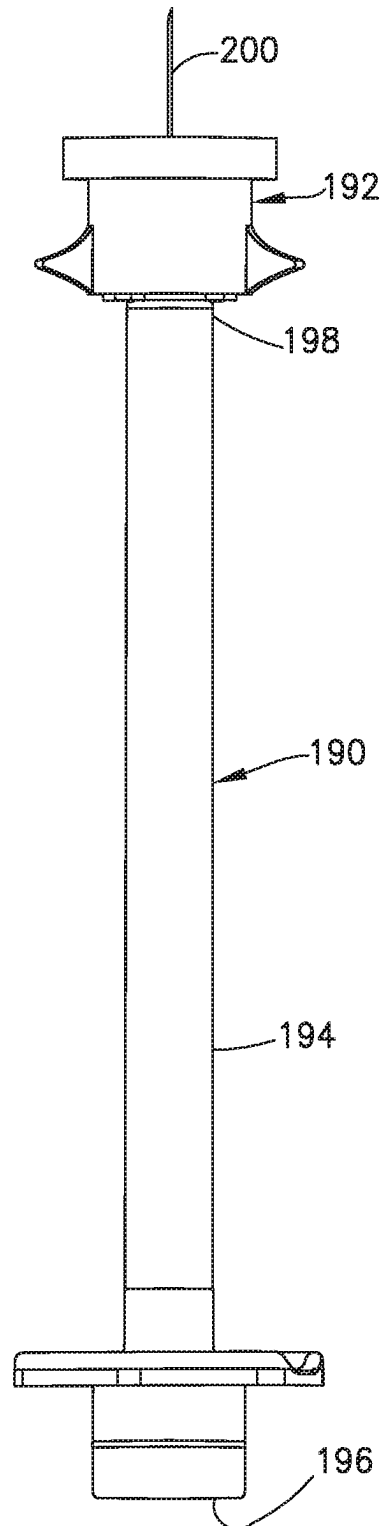
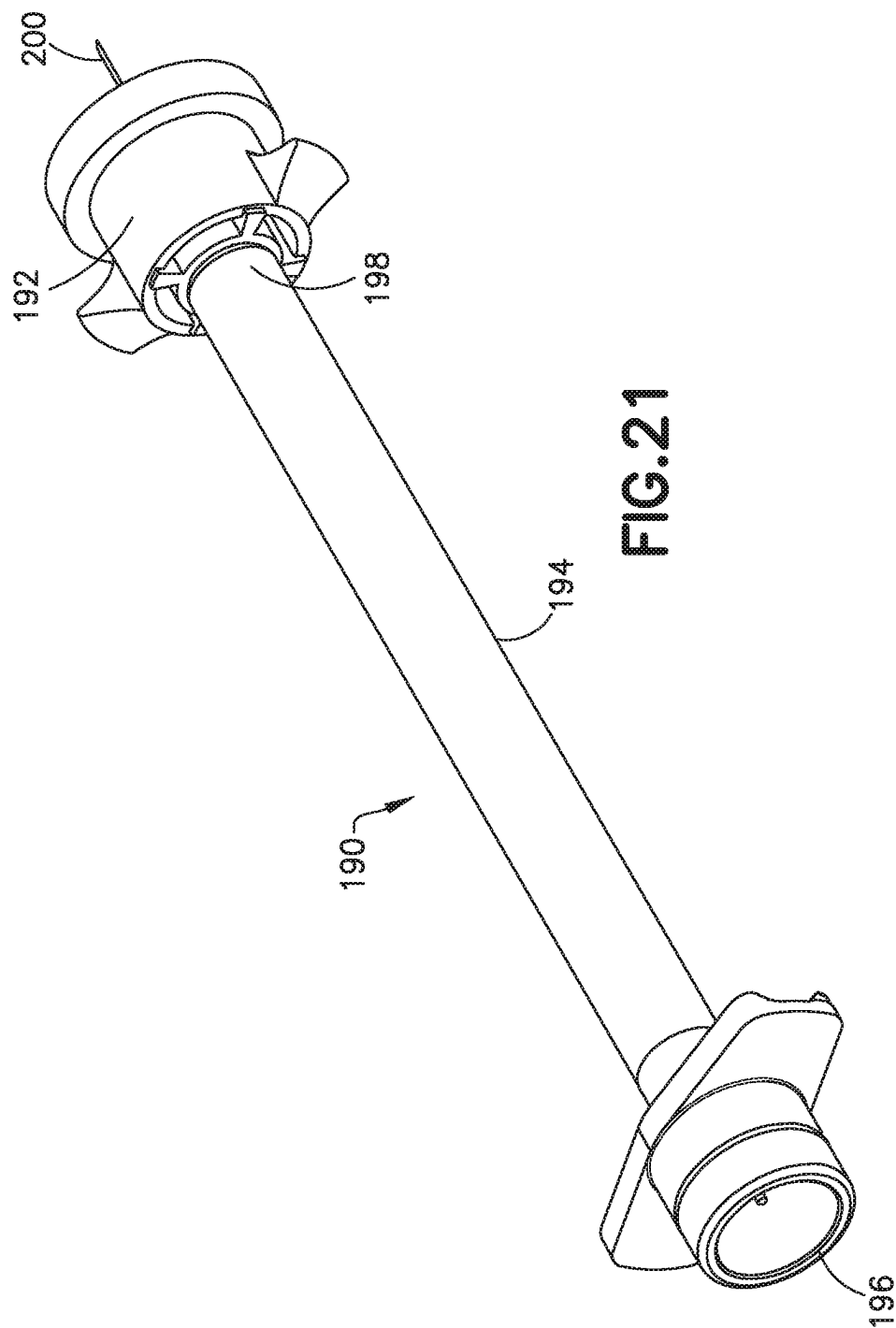


FIG. 20



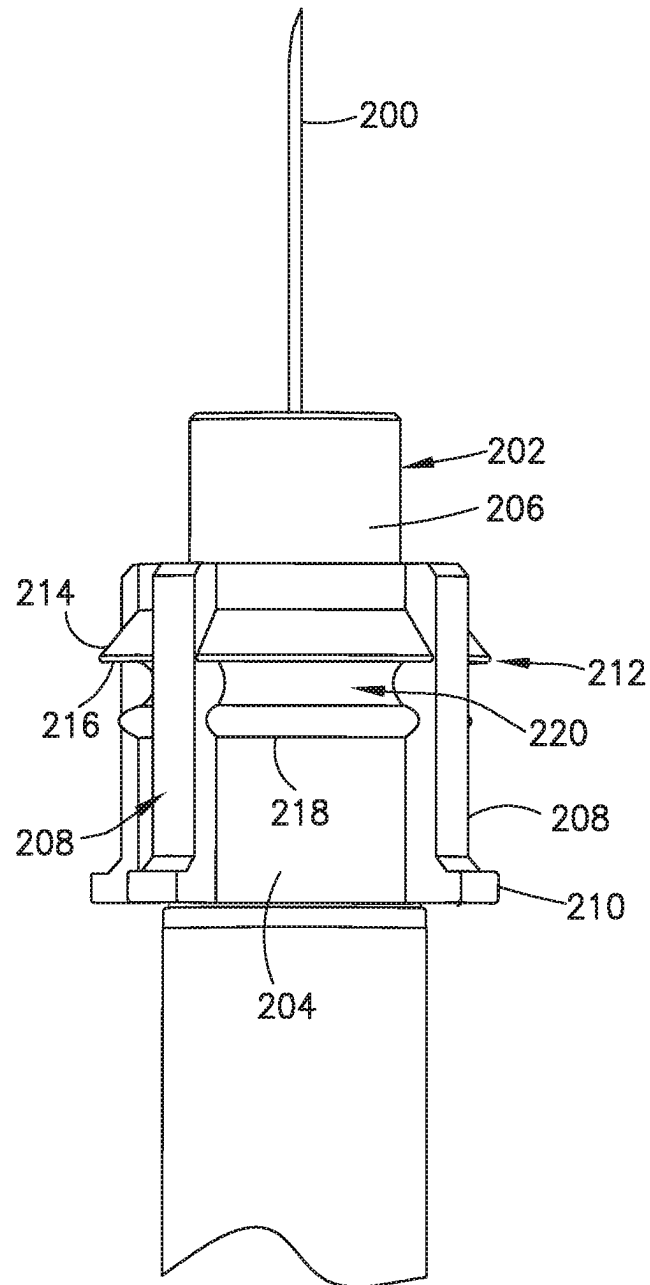


FIG. 22

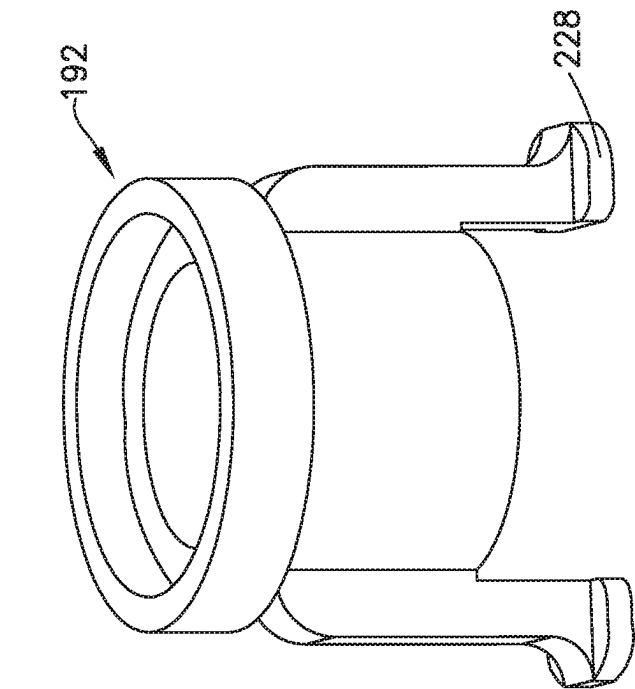


FIG. 24

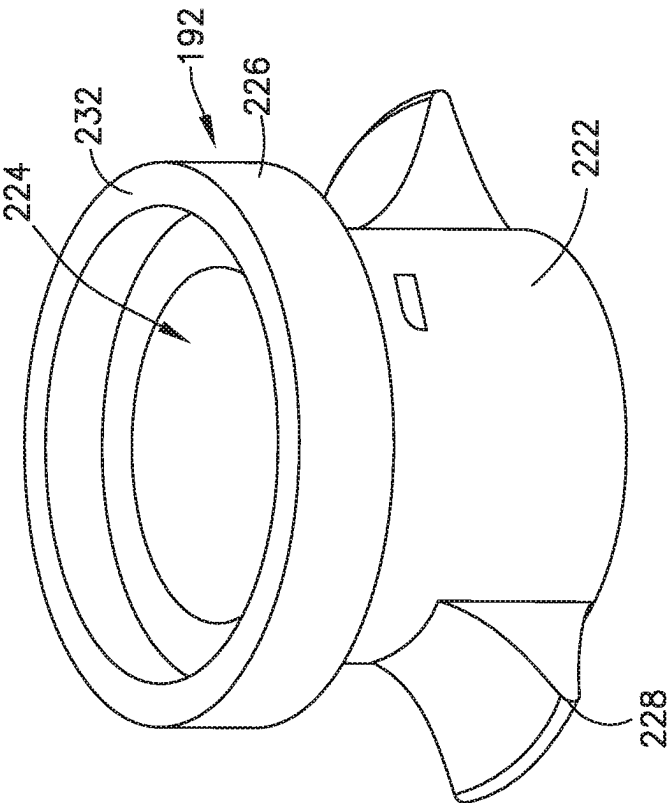


FIG. 23

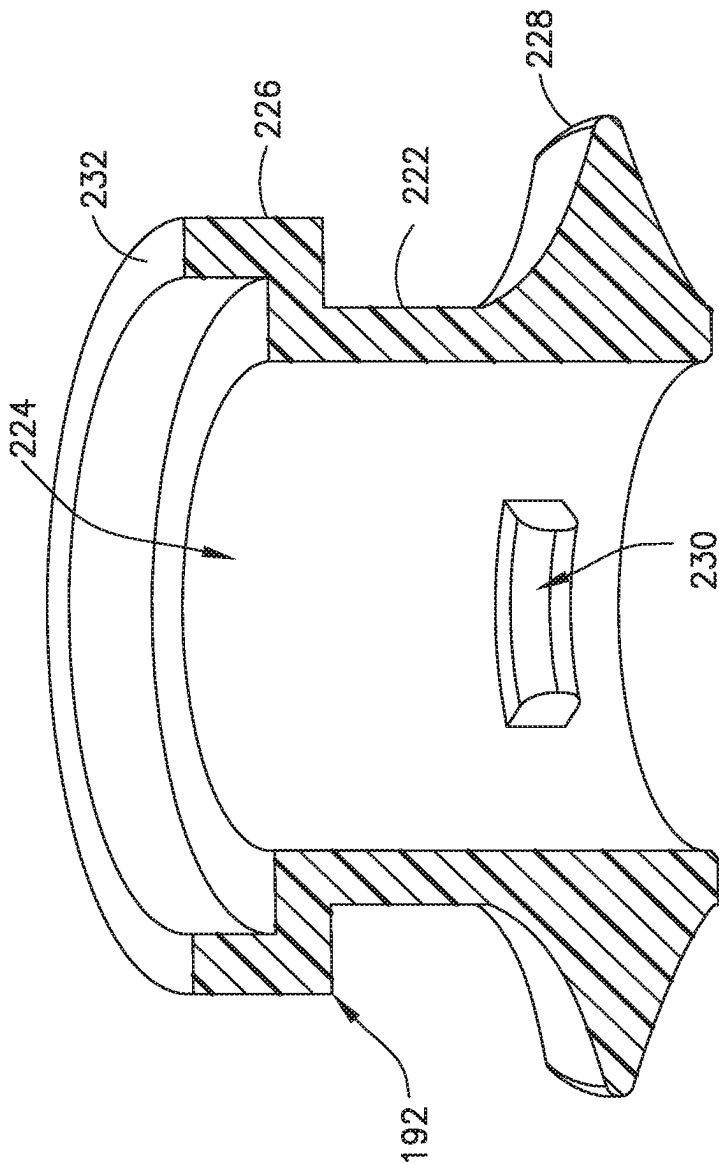


FIG. 25

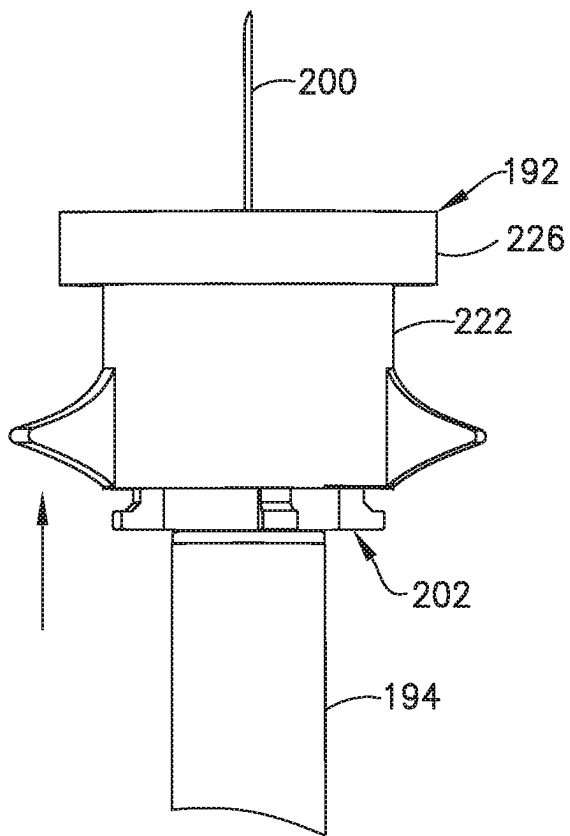


FIG. 26

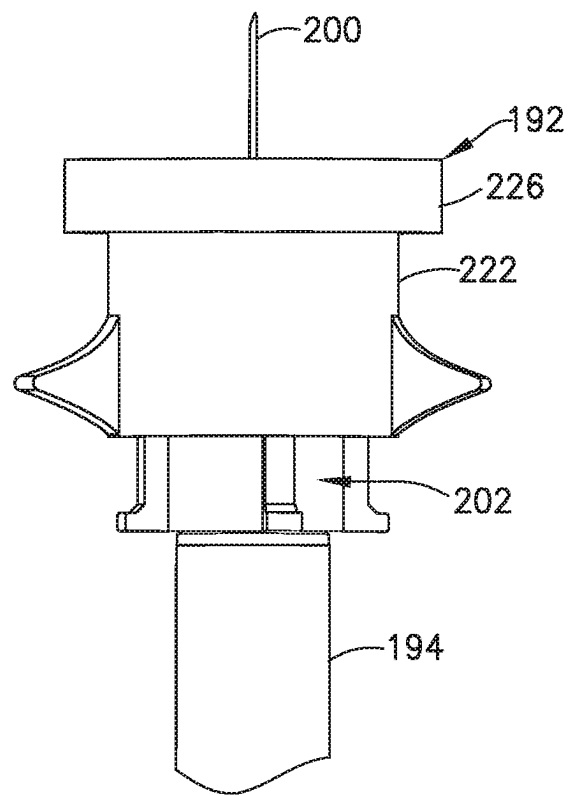


FIG. 27

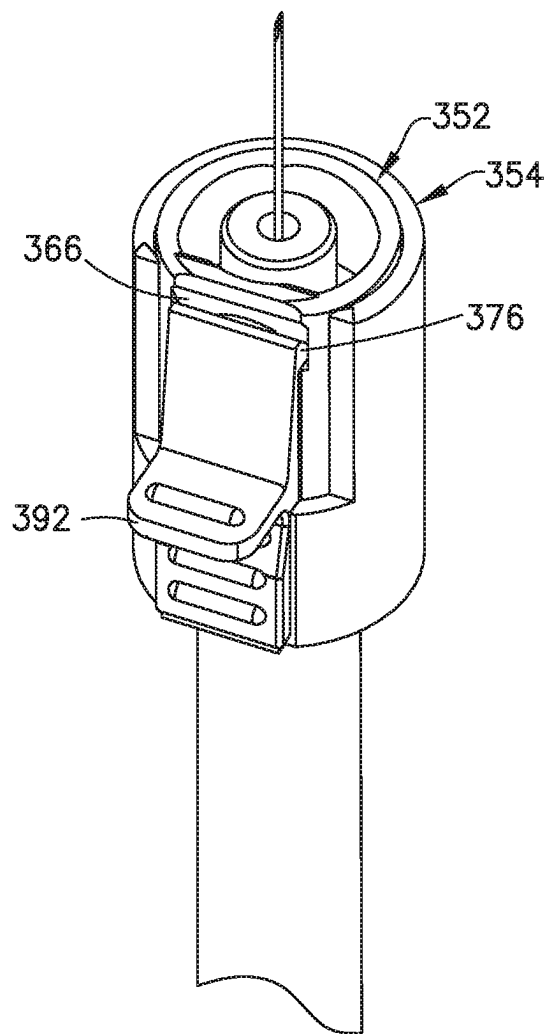


FIG.28

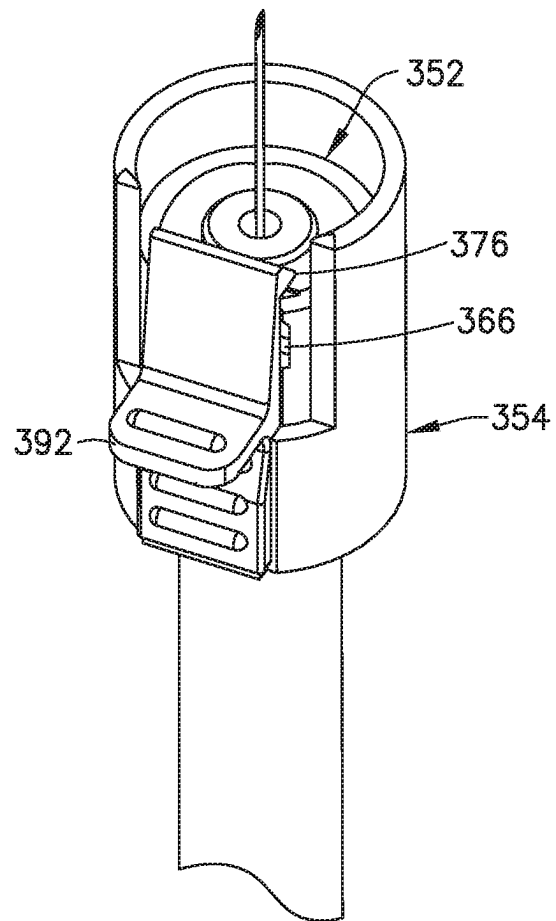
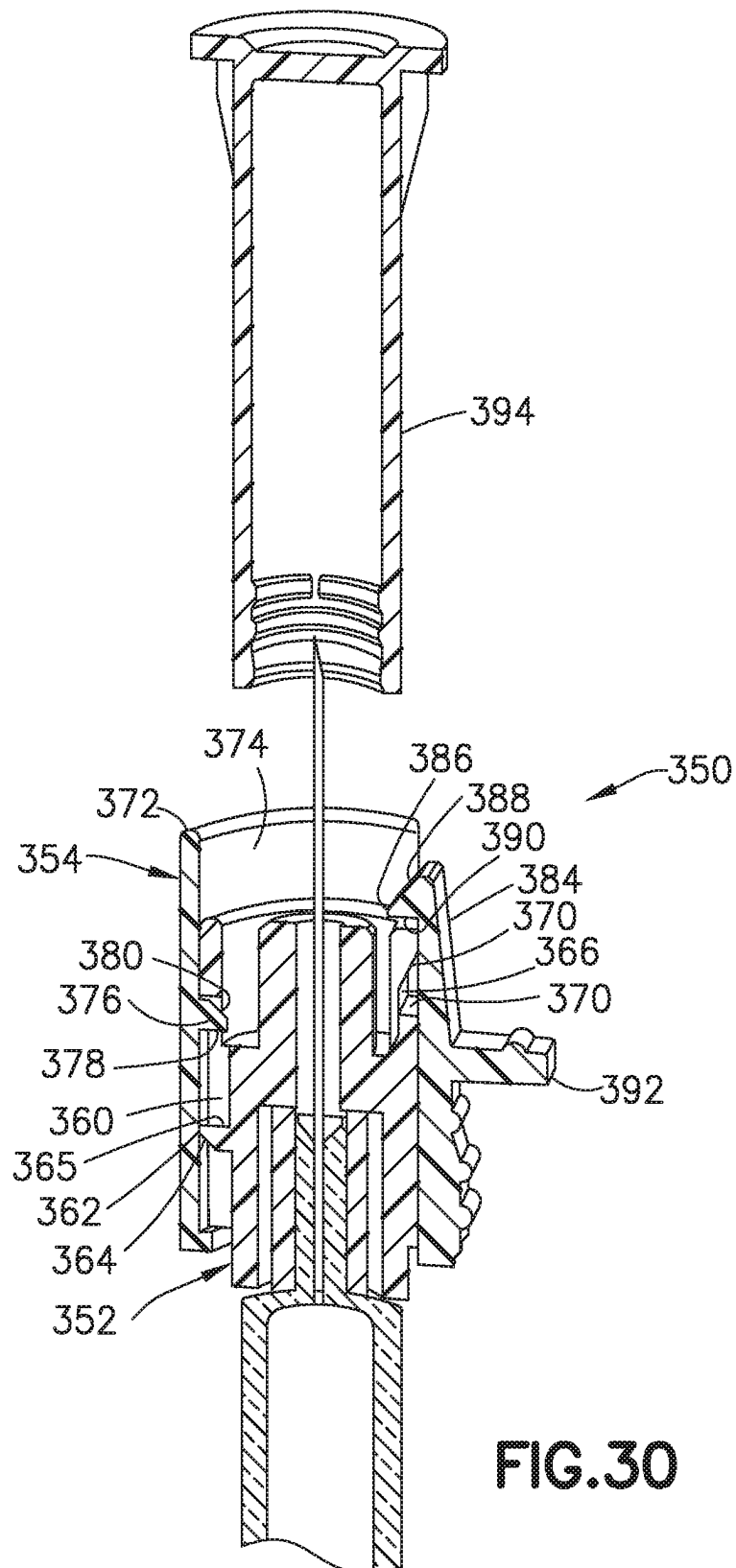


FIG.29



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SYRINGE ASSEMBLY

This application claims priority to U.S. Provisional Patent Application No. 62/696,036, filed on Jul. 10, 2018, which is hereby incorporated by reference in its entirety.

FIELD OF THE INVENTION

The invention is directed to syringe assembly having a movable member for modifying the length of the exposed portion of the syringe needle. The syringe has a movable shield that moves relative to the syringe body to reduce the length of the exposed end of the needle to limit a depth of penetration of the needle into the patient.

DESCRIPTION OF THE RELATED ART

Needle lengths in the range of 4 mm to 5 mm can be difficult to insert into a container or vial and aspirate due to the short length. The short length requires the needle to pierce septum in the vial in a straight line to ensure penetration and reduce the risk of the needle bending.

The insertion of a needle into the skin of a patient is determined primarily on the features of the needle and not the features or structure of the needle support as disclosed in Needle Insertion Modeling; Identifiability and Limitations, L. Barbe, Biomedical Signal Processing and Control 2 (207) 191-198. Needle insertion into the skin of patient is generally classified into three phases that influence the injection depth. The first phase corresponds to the initial contact of the needle with the skin where the tissue deforms without puncturing the surface of the skin. A second phase refers to the puncture of the skin and the relaxation of the skin when the insertion force of the needle is stopped. The third phase is where the needle is extracted and pulls or stretches the skin outward as the needle is extracted.

Needle lengths, such as needles having a length of about 4 mm to 5 mm are adapted to inject a medication to a specified target depth in a subcutaneous region. The present invention provides a structure so that a needle can be consistently inserted to a desired target depth. Prior pen needles have the cannula supported on an axial post extending from the hub. The post forms a narrow portion and a relatively wider base that does not contact the skin during the injection. In other pen needles known in the art, a distal face of the hub placed against the injection site may be relatively large, and may be provided with a slight taper at the edge. The edge of the hub can engage the skin when the cannula is inserted at an angle relative to the surface of the skin of the patient.

Various injection devices have been produced where the supporting structure does not contact the skin during injection or extraction of the needle. Other devices have been proposed where the end face of the device is positioned to contact the surface of the skin to limit the depth of penetration into the patient.

Pen-injector delivery devices facilitate self-administration of parenteral medications. Pen needles are a component of needle-based injection systems and consist of a doubled ended cannula assembled into a plastic hub using adhesive. The hub has internal threads, which allow it to be attached to the pen-injector device. Pen needle attachment allows the proximal end of cannula to penetrate through the rubber septum of the medicament cartridge to create the fluid flow path. For many diabetics maintaining blood glucose control is achieved by performing multiple daily injections of insulin into the subcutaneous (SC) tissue using pen injector

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delivery devices developed to be a convenient, discreet alternative to the vial and syringe. Numerous pen injectors are commercially available in either disposable or multi-use configurations, each offering various patient-centric features. The distal pen needle cannula interfaces with the delivery site providing a conduit for delivery. Pen needle designs are intended to enable consistent delivery to the target tissue space, minimize leakage of injectate, and reduce pain/discomfort and site effects such as bleeding and bruising associated with the injection. The primary design features, needle length/gauge and hub face geometry, in conjunction with mechanics of the delivery system and injection technique, dictate injection success.

15 Injections may be performed in the intradermal region, the subcutaneous region and the intramuscular (IM) region of the skin. For many types of injectable medications, including insulin, the SC region is preferred for administering an injection. See, for example, Lo Presti, et al., Skin and subcutaneous thickness at injecting sites in children with diabetes: ultrasound findings and recommendations for giving injection, *Pediatric Diabetes* (2012).

20 An example of a prior device is disclosed in U.S. Pat. No. 9,937,299 where the device is a syringe with an assembly for adjusting the depth of penetration of the needle. The assembly includes a collar attached to the syringe that is movable with respect to the syringe.

25 While the prior devices are generally suitable for the intended use, there is a continuing need for improved devices for controlling the depth of penetration of a cannula for delivering a drug or medicament to a selected target area.

SUMMARY OF THE INVENTION

35 The present invention is directed to syringe assembly to assist in filling and/or aspirating the syringe and modifying the exposed length of the distal end of the needle to limit a depth in the skin of the patient. The invention in one embodiment has a syringe assembly that provides the needle with a first exposed length for filling and aspirating the syringe and a second exposed length for injecting the substance to the desired depth into the skin. In the embodiments described, the second exposed length of the needle is less than the first exposed length. The syringe assembly has a movable shield to cover a portion of the needle to reduce the effective length of the exposed portion of the needle to control a depth of penetration of the needle into the patient.

45 The syringe assembly in one embodiment includes a syringe barrel and a needle extending from a distal end of the syringe barrel. A movable shield member is coupled to the syringe barrel for sliding movement relative to the needle and the syringe body. The movable shield member slides between a first retracted position where the needle is exposed a first length for filling the syringe with a substance from a container or reservoir, and a second position extending at least partially over the proximal end of the needle to reduce the length of the exposed portion of the needle. In one embodiment, the movable shield member has a collar at a distal end that moves over the proximal end of the needle in an axial direction to reduce the length of the exposed portion of the needle extending from the syringe and to limit a depth of penetration of the needle into the patient.

50 In one embodiment, the syringe assembly includes a syringe barrel with a body attached to a distal end. A movable shield member is mounted on the body for sliding between a retracted position to expose the needle on the syringe, and an extended position covering a portion of the proximal end of the needle. The movable shield member

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includes a retaining mechanism for retaining the movable shield member in the extended position during use of the syringe. The movable shield member slides over the end of the syringe in an axial direction with respect to the longitudinal axis of the syringe.

In one embodiment, the syringe barrel has a movable shield member that slides between a retracted position to expose the needle, and an extended position covering a portion of the needle. The shield member has at least one retaining mechanism that cooperates with a retaining mechanism on the syringe to retain the shield member in the extended position.

In one embodiment, the movable shield member slides to an extended position where the retaining mechanism engages the retaining mechanism on the syringe to retain the movable shield member in the extended position. In other embodiments, the movable shield member rotates in the extended position to engage the retaining mechanism. In another embodiment, the movable shield member is configured to slide in a transverse direction relative to the longitudinal axis of the syringe when the shield member is in the extended position to engage the retaining mechanism and retain the shield member in the extended position. The shield member can also have a slot engaging a detent on the syringe where the slot has a first portion to enable sliding movement in an axial direction and rotational movement when the shield member is in the extended position.

The features are basically attained by providing a syringe assembly comprising a syringe barrel having a proximal end and distal end, a needle hub at the distal end of the syringe barrel, and a movable shield member that is movable relative to the syringe barrel between a first position where the needle is exposed and a second position covering a portion of the needle. The shield member is configured for engaging a retaining mechanism on the syringe barrel to retain the shield member in the extended position.

The features of the syringe assembly are also provided by a syringe barrel having a proximal end and a distal end, and a needle extending from the distal end of the syringe barrel. An adapter can be coupled to the distal end of the syringe barrel for supporting a movable shield member where the shield member moves between a first position to expose a first portion of the needle having a first length, and a second position to expose a second portion of the needle having a second length less than the first length.

A method is provided for filling a syringe with a medication or other substance. The method comprises providing a syringe barrel having a proximal end and a distal end, a needle extending from the distal end of said syringe barrel, and a movable shield member on the distal end of the syringe barrel. The shield member is movable between a first position to expose a first portion of the needle having a first length, and a second position to expose a second portion of the needle having a second length less than the first length. The method moves the shield member to the first position to expose the needle for piercing a septum of a container or vial and retracting the syringe plunger to suction a substance into the syringe. The shield member moves to the second position to expose the second portion of the needle for penetrating the skin of the patient for use in injecting the substance to a controlled depth in the patient.

These and other features of the invention will become apparent from the following detailed description of the invention, which in conjunction with the drawings disclose various embodiments of the invention.

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BRIEF DESCRIPTION OF THE DRAWINGS

The following is a brief description of the drawings in which:

FIG. 1 is a perspective view of the syringe assembly in one embodiment of the invention;

FIG. 2 is a side view of the syringe assembly of FIG. 1;

FIG. 3 is a perspective view of the syringe assembly in the embodiment of FIG. 1 showing the movable shield member in a retracted position;

FIG. 4 is a perspective view of the syringe barrel without the movable shield member of the embodiment of FIG. 1;

FIG. 5 is a perspective view of the movable shield member;

FIG. 6 is a cross sectional view of the shield member on the syringe in the retracted position;

FIG. 7 is a cross-sectional side view of the shield member on the syringe in the extended position;

FIG. 8 is a perspective view of the syringe assembly in another embodiment;

FIG. 9 is a side view of the syringe assembly of FIG. 8;

FIG. 10 is a perspective view of the shield member in the embodiment of FIG. 8;

FIG. 11 is a cross sectional view showing the needle shield member in the retracted position;

FIG. 12 is a cross sectional view of the syringe assembly showing the needle shield member in the extended position;

FIG. 13 is a side view of the syringe assembly in a further embodiment showing the shield member in a retracted position;

FIG. 14 is a perspective view of the syringe assembly of FIG. 13;

FIG. 15 is a cross sectional view of the shield member in the embodiment of FIG. 13;

FIG. 16 is a side view of the shield member in an alternative embodiment;

FIG. 17 is a side view of the syringe and adapter showing the guide groove for the shield member of FIG. 13;

FIG. 18 is a side view of the shield member in the retracted position;

FIG. 19 is a side view with the shield member in the extended position;

FIG. 20 is a side view of the syringe assembly in another embodiment;

FIG. 21 is a perspective view of the syringe assembly of FIG. 20;

FIG. 22 is a side view of the syringe and adapter of FIG. 20 showing the connecting mechanism without the shield member;

FIG. 23 is a perspective view of the shield member in an embodiment of the syringe assembly of FIG. 20;

FIG. 24 is a perspective view of the shield member of an alternative embodiment of FIG. 20;

FIG. 25 is a cross sectional view of the shield member of FIG. 23;

FIG. 26 is a side view showing the shield member in a retracted position;

FIG. 27 is a side view showing the shield member in an extended position;

FIG. 28 is a perspective view of the shield and adapter in another embodiment;

FIG. 29 is a perspective view of the embodiment of FIG. 28 showing the shield in the extended position; and

FIG. 30 is cross sectional view of the adapter of FIG. 28.

DETAILED DESCRIPTION OF THE INVENTION

The syringe assembly of the invention refers to a syringe having a needle or cannula for injecting a medication or

other substance into a patient. The terms needle and cannula are used herein interchangeably to refer to a thin tubular member having a sharp end for insertion into an injection site on a subject. A distal direction is in the direction toward the injection site, and the proximal direction is the opposite direction. The axial direction refers to a direction along or parallel to the longitudinal axis of the needle and the needle hub and the radial direction refers to a direction perpendicular to the axial direction.

The intradermal layer in adults generally has a thickness of around 2 to 3 mm, so that intradermal injection depth is in a range of about 3 mm or less as measured from the outer surface of the skin. The thickness of the subcutaneous layer varies depending on the age of the patient, gender, body mass index (BMI), and the part of the body where the injection is administered. The subcutaneous region has an average thickness of about 7 mm to about 15 mm. Insulin is preferably delivered to the subcutaneous region. The syringe assembly is configured for controlling the depth of penetration of the needle to a selected depth, such as for example a depth of 3 mm or less.

The syringe assembly is suitable for use in a method for injections and for injecting a drug to a patient. The above description of the preferred embodiments is not to be deemed as limiting the invention, which is defined by the appended claims. The disclosure is intended to enable the artisan of ordinary skill to practice variants of the invention described without departing from the scope of the invention. Numerical limitations herein, in the specification and in the claims, are understood to be limited by the modifier "about," such that minor departures yielding equivalent results is within the scope of the invention. Features or dependent claim limitations disclosed in connection with one embodiment or independent claim may be combined in another embodiment or with a different independent claim without departing from the scope of the invention.

The syringe assembly is configured for introducing a substance, such as a drug, to a selected depth in the patient while providing a needle length sufficient for ease of filling or aspirating the substance into the syringe. Referring to FIGS. 1-7, the syringe assembly 10 includes a syringe barrel 12 and a needle shield assembly 20. The syringe barrel has a proximal end 14 and a distal end 16. The proximal end 14 has an open end that receives a movable plunger having a stopper for dispensing the substance contained in the syringe assembly. For ease of illustration, the plunger is not shown in the drawings although it is understood that the plunger has a known configuration for sliding axially in the syringe barrel to fill the syringe and to dispense the contents of the syringe.

A needle hub is at the distal end 16 of the syringe barrel 12 for supporting a needle 18 in a known manner. The needle 18 extends axially from the needle hub a distance for penetrating the skin of the patient and delivering the substance to the patient. The needle hub can be integrally formed with the distal end of the syringe or configured as a separate member for coupling to the distal end of the syringe barrel 12. The needle shield assembly 20 fits over the needle hub so that the needle 18 extends through the needle shield assembly. The needle shield assembly 20 can be attached to the needle hub by a friction fit or interference fit.

The needle shield assembly 20 in the embodiment shown has a body 22 and a movable shield member 24 that moves on the body 22 in an axial and rotational direction relative to a longitudinal axis of the syringe and the body 22. The body 22 can be formed with the syringe barrel 12 or can be a separate adapter unit that is coupled to the end of the

syringe barrel 12 or the needle hub. In the embodiment shown, the body 22 is a separate adapter member with a center opening to fit onto and couple to the distal end of the syringe and needle hub where the needle 18 extends through the body 22 as shown in FIG. 4. The body 22 has a substantially cylindrical section 26 with a proximal end 28 and a distal end 30.

The body 22 has a retaining mechanism 32 for retaining the shield member 24 on the body 22 and the syringe. The retaining mechanism 32 has a base 34 with a configuration for cooperating with the shield member 20. The base 34 in the embodiment shown extends from the distal end of the body 22 a height sufficient to enable the shield 20 to move between a retracted position and an extended position. The base 34 as shown in FIG. 4 is formed with at least one, and typically two, flat side wall faces 36 extending in the axial direction and curved or rounded end faces 38 extending between the flat faces 36. The curved faces 38 define an outer dimension corresponding substantially to the outer dimension of the body 22. The flat faces 36 converge with a distal face 40 on the distal end of the body 22.

A post 42 extends in the axial direction from the base 22. As shown in FIG. 4, the post 42 has a distal end portion 50 with a substantially cylindrical configuration with a distal end face 44. An opening 46 in the distal end face 44 receives the needle 18 extending from the distal end of the syringe. The post 42 has a first section 48 at a proximal end contiguous with the base 34 and the substantially cylindrical shaped second section 50 for a distal end of the post 42. The first section 48 is formed with a plurality of flat faces 52. In the embodiment shown, the first section 48 has eight faces 50 forming a hexagonal shape. A rib 54 projects radially outward from the post 42 at a distal end of each face 52 of the first section 48. In the embodiment shown, the ribs 54 of each face 52 extend around the circumference of the post 42 and extends radially outward a distance to retain the shield 24 on the post 42. The ribs 42 have a bottom face 56 extending substantially perpendicular to the longitudinal axis of the post 42 and an inclined top face 58 to enable the shield 24 to snap onto the post 42.

Referring to FIG. 5, the shield 24 has a substantially cylindrical side wall 60 with a bottom wall 62. The bottom wall 62 has an opening 64 configured for receiving the post 42 and the base 34. The opening 64 in the bottom wall 62 has a shape and configuration for sliding axially on the base 34 where the shield 24 slides between a first retracted position shown in FIGS. 2, 3 and 6 to a second extended position shown in FIG. 7. The opening 64 has inner side edges 66 complementing the flat faces 52 of the post 42 for sliding axially on the post 42. The width of the opening 64 between the inner side edges 66 correspond substantially to the diameter of the first section 48 and less than the diameter of the ribs 54 on opposite sides. The side wall 60 has an axial length to slide from the distal end of the post 42 over a portion of the distal end of the needle 18 as shown in FIG. 7. In the embodiment shown, the side wall 60 has tabs 70 extending outwardly to assist the user in moving the shield 24 on the post 42. The tabs 70 are positioned on opposite sides of the shield in the embodiment shown. The tabs can be located in other suitable positions that enable the user to move the shield in an axial direction and in a rotational direction relative to the syringe.

The shield 24 is positioned on the post 42 with the base 34 oriented within the opening 64 in the bottom wall 62. As shown in FIG. 3, the bottom wall 62 is captured by the rib 54 to retain the shield on the base 34. The shield 24 is able to slide axially on the base 34 from the retracted position

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where the bottom wall **62** contacts the distal surface **40** of the body **22** to the extended position where the bottom wall **62** contacts the bottom face of the ribs **54**. The side wall **60** has an axial length where the needle **18** is exposed a first length in the retracted position and the side wall **60** covers a portion of the needle in the extended position. The needle **18** has a length sufficient for inserting through a septum of a drug container to fill and aspirate the syringe when the shield **24** is in the retracted position. In certain instances, the overall length of the needle may be greater than the desired depth of penetration.

The syringe is filled in a standard manner by retracting the plunger to pull the substance from the container for use in injecting the substance to the patient. After the syringe is filled and the needle is separated from the septum of the container, the shield **24** is able to move by sliding axially on the base **34** to the extended position shown in FIG. **6**. The side wall **60** of the shield **24** has an axial length where the proximal end of the needle **18** is covered as shown in FIG. **7** such that when the shield is in the extended position, the exposed length of the needle **18** is less than the exposed length of the needle when the shield is in the retracted position. The exposed length of the needle is defined by the length of the needle between the distal end face of the side wall **60** of the shield **24** and the distal tip of the needle **8**. The shield **24** moves to the extended position on the base **34** where the bottom wall **62** slides past the end of the base **34**, the bottom wall **62** aligns with the first section **48** of the post **42**, and the shield is in the extended position. The shield is manually rotated around post **42** where the flat inner edges of **66** of the opening **64** in the bottom wall **62** are captured between the distal end surface **44** of the base **34** and the ribs **54** to retain the shield **24** in the extended position. The straight inner edges **66** of the bottom wall **62** of the shield **24** contact the flat surfaces **52** of the post when the shield is moved to the extended position. The inner edges **66** slide over the flat surfaces **52** so that the corners between the adjacent surfaces **52** form a ratcheting mechanism as the shield rotates and provides a tactile or audible indication that the shield is rotated to the position where the shield is not able to move back to the original retracted position. The flat surfaces **52** retain the angular position of the shield **24** to resist rotation back to the original position where the shield can retract.

As shown in FIG. **7**, the shield **24** moves to the extended position to cover a portion of the proximal end of the needle **18** thereby reducing the effective length of the exposed portion of the needle projecting beyond the distal face of the side wall of the shield **24**. The needle **18** can pierce the skin to a depth of penetration where the surface of the skin contacts the distal end **68** of the side wall **60** of the shield **24**. Rotating the shield **24** to the position shown in FIG. **7** where the bottom wall **62** contacts the surface **40** of the base **34** prevents the shield from retracting when contacting the skin of the patient during the insertion of the needle into the patient. In the embodiment shown, the distal face of the shield slides past the distal face **44** of the post **42** to form a recessed area within the open end of the shield. The distance between the distal face of the post and the distal end of the shield defines a depth of the recess and corresponds to the difference in the exposed length of the needle when the shield is in the retracted position and the extended position. The needle **18** has an exposed length as shown in FIG. **7** of about 3-4 mm. The needle **18** has a length extending from the end of the post **42** sufficient to pierce the septum for filling the syringe.

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Another embodiment is shown in FIGS. **8-12** for the syringe assembly **80** and shield assembly **82** for reducing the effective exposed length of the needle **84**. The syringe assembly **80** is similar to the syringe in the previous embodiment and includes a syringe barrel **86** having an open proximal end **88** for receiving a plunger and a distal end **90** supporting the needle **84**. The distal end **90** of the syringe barrel in the embodiment shown has a tip **92** having a substantially circular side wall **94** and a distal end surface **96**. The side wall of the tip **92** is spaced inwardly from the side wall of the syringe barrel **86** to form an annular shoulder **98** facing in an axial direction. As shown in FIG. **11** in FIG. **12**, the needle **84** extends in an axial direction from the tip **92** of the syringe barrel **86**. In alternative embodiments, the tip **92** can be a separate member that fits onto the syringe barrel or needle hub where the needle extends through an opening in the tip **92**.

The shield assembly **82** includes a shield body **100** cooperating with the decent **102** on the tip **92** of the syringe barrel **86**. The shield **100** has a shape and configuration to fit on the tip **92** to slide in an axial direction and to slide in a transverse direction with respect to the longitudinal axis of the syringe **86** and tip **92**. The shield **100** has an axial length to expose a first length of the needle **84** when the shield is in a retracted position shown in FIG. **11** and to expose a second length of the needle **84** when the shield is moved to the extended position shown in FIG. **12**. As in the previous embodiment, the exposed length of the needle **84** when the shield **100** is in the retracted position is sufficient to enable the needle **84** to pierce the septum of a container for filling the syringe. The exposed length can be about 7-8 mm. The exposed length of the needle when the shield is in the extended position can be about 3-4 mm.

Referring to FIGS. **11** and **12**, the shield **100** has a cavity **104** at the proximal end of the shield with a dimension for receiving the tip **92** of the syringe assembly **82**. The cavity **104** has a first portion **106** shown in FIG. **12** with a dimension for receiving the tip **92** of the syringe assembly. The first portion **106** has an end face **108** and an axial length corresponding substantially to the axial length of the tip **92**. The first portion **106** receives the tip **92** when the shield **100** is in the retracted first position shown in FIG. **11** where the shield contacts the shoulder **98** and the distal end **96** contacts the end face **108**. The needle **84** extends through the needle opening **110** as shown in FIG. **11** to have a first exposed length sufficient for filling the syringe.

The cavity **104** in the shield **100** has a second portion **112** adjacent the first portion **106** for receiving the tip **92** and having an axial length less than the axial length of the first portion **106**. An inclined surface **114** extends between the first portion **106** and the second portion **112**. The second portion **112** has an end face **116** shown in FIG. **11** for contacting the distal face **96** of the shield **100** when the shield is in the second extended position shown in FIG. **12**. The shield **100** in the position shown in FIG. **12** covers a portion of the proximal end of the needle **84** to reduce the effective length of the exposed portion of the needle extending beyond the distal face of the shield **100**. In the position shown in FIG. **12**, the needle **84** has an exposed length to deliver the medication to the patient.

The needle opening **110** as shown in FIG. **10** has a width and length to receive the needle **84** and to enable the shield **100** to slide transversely between the position shown in FIG. **11** and FIG. **12**. The needle opening **110** is aligned with the cavity **104** and has a dimension less than the dimension of the cavity **104** so that the tip **92** of the syringe barrel **86** does not extend through the needle opening **110**.

In the embodiment shown, the shield 100 has an elongated configuration with side walls 118 extending a length corresponding to the longitudinal dimension of the needle opening 110. In the embodiment shown, the side walls 118 are substantially straight and parallel to each other. A guide slot 120 is formed in the respective side walls 118 receiving the detent 102 on the tip 92. The detent 102 captures the needle shield 100 on the tip 92 of the syringe barrel 86 while enabling axial movement and transverse movement of the shield 100 relative to the syringe barrel 86 and tip 92. The guide slot 120 has a first section 122 extending in an axial direction of the shield 100 relative to the syringe barrel 86. The first section 122 has a longitudinal axial length corresponding substantially to the length of travel of the shield in the axial direction between the first portion 106 and second portion 112 of the cavity 104. A second section 124 is connected to the first section 102 by an inclined portion 126. The second section 124 extends in a transverse direction relative to the axial direction of the first section 122 and has a length complementing the longitudinal length of the cavity 104 and the needle opening 110. In the embodiment shown, the detent 102 extends from opposite sides of the tip 92 for connecting to a respective guide slot 120 in the opposite side walls 118. An alternative embodiments, a single detent and guide slot can be provided.

During use of the syringe assembly 80, the shield 100 is initially positioned in the retracted position shown in FIG. 11 where the needle 84 projects from the distal face of the shield 100 to define a first exposed length of the needle. The exposed length of the needle 84 is generally sufficient to pierce the septum of a reservoir or container for filling the syringe in the normal manner. After filling the syringe barrel, the needle is withdrawn from the reservoir where the syringe barrel is ready for use. The shield 100 is moved axially away from the tip 92 by the detent 102 sliding in the first section 122, inclined section 126, and second section 124 of the guide slot 122 to orient the shield 100 in the extended position shown in FIG. 12. The extended position of the shield 100 reduces the effective length of the exposed portion of the needle 84. The shield 100 is manually moved in a transverse direction relative to the longitudinal axis of the syringe barrel where the detent 102 slides in the second section 124 to the position shown in FIG. 12. By positioning the detent 102 in the second transverse section 124, the shield 100 is restricted from sliding axially back to the retracted position.

Referring to FIGS. 13-19, another embodiment of the syringe assembly 130 as shown. The syringe assembly 130 includes a shield assembly 132 for sliding movement relative to the syringe assembly 130. The syringe assembly 130 has a syringe barrel 134 with an open proximal end 136 for receiving a plunger and a distal end 138 supporting a needle 140. In the embodiment shown in FIG. 17, a base 142 in the form of an adapter is connected to the distal end of the syringe barrel 134. The base 142 has a substantially cylindrical shape with a side surface 144 and an axial face 146. A post 148 extends from the base where the post has an end face 150 spaced from the face 146.

The side surface 144 of the base 142 includes a guide groove 152 having a inclined section 154 extending between the proximal end 156 and the distal end 159 of the base 142. The distal end of the guide groove 152 is connected to a transverse section 158 extending in a direction substantially perpendicular to the longitudinal axis of the syringe barrel. The transverse section 158 has a recess 160 and a detent 162 aligned with the recess 160.

The shield assembly 132 includes a shield 164 having a substantially cylindrical shaped body 166 with an inner dimension corresponding to the outer dimension of the base 142 for sliding the shield 164 relative to the base 142. The body 166 has a proximal end 168 and a distal end 170 with an annular collar 172 extending axially from the distal end. The collar 172 in the embodiment shown has a diameter greater than the diameter of the body 166. A tab 174 is provided on the outer surface of the body 166 to assist the user in manipulating the shield 164 relative to the base 142. In the embodiment shown in FIG. 15, a single tab 174 is shown. In an alternative embodiment shown in FIG. 16, more than one tab 174 or flange can be provided to assist the user in manipulating the shield.

The detent 176 projects inwardly from the inner surface 178 of the body 166. In the embodiment shown, the detent 176 is oriented at the proximal end 168 and is configured for sliding within the guide groove 152. During use of the syringe assembly, the shield 164 is initially oriented in the retracted position shown FIG. 13 and FIG. 18 where the detent 176 is received in the proximal end of the inclined section 154 of the guide groove 152. The shield 164 in the position shown in FIG. 18 provides an exposed portion of the needle 140 having an effective length for piercing the septum of a drug reservoir for filling the syringe. After filling the syringe, the shield 164 is manually moved to the extended position shown in FIG. 19. The detent 176 slides within the inclined section 154 so that the shield rotates about the axis of the base 142 until the detent reaches the distal end of the inclined section. The shield 164 can be rotated about the axis of the base 142 where the detent 176 slides within the transverse section 158. The detent 176 slides into the recess 160 and past the detent 176 to the end portion 180 to capture the detent and resist rotation of the shield back to the original position. The shield 164 in the extended position shown in FIG. 19 provides an exposed portion of the needle 140 having a length less than the exposed length needle and the shield is in the retracted position. The syringe assembly can then be used to inject the patient where the needle 140 penetrates the skin of the patient to a depth corresponding substantially to the exposed length of the needle shown in FIG. 19. The distal end face 182 of the collar 172 contacts the skin of the patient to limit the depth of penetration of the needle.

In the embodiment show, the guide groove is formed on the adapter and the detent is formed on the shield. Alternatively, the part can be reversed so that the guide groove is formed on the shield and the detent is formed on the adapter.

Referring to FIGS. 20-27, another embodiment of the syringe assembly 190 having a shield 192 is shown. The syringe assembly 190 is similar to the previous embodiments and includes a syringe barrel 194 having an open proximal end 196 for receiving a plunger and a distal end 198. The needle 200 is coupled to the distal end of the syringe barrel and extends axially from the distal end.

In the embodiment shown an adapter 202 is coupled to the distal end of the syringe barrel 194. In alternative embodiments, the adapter can be integrally formed with the syringe barrel. The adapter 202 has a substantially cylindrical base 204 and a cylindrical tip 206 extending from the distal end of the base 204. The needle 200 extends from the tip 206 as shown in FIG. 22.

The base 204 has longitudinally extending guide ribs 208 that extend between the proximal end and distal end of the base 204. The proximal end of the guide ribs 208 have a lip 210 projecting radially outward forming a stop member for the sliding movement of the shield 192. An annular flange

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212 is provided at the distal end of the base **204** and extends around the circumference of the base. In the embodiment shown, the flange **212** has an incline distal face **214** and a substantially flat proximal face **216** forming a surface extending in a radial direction substantially perpendicular to the longitudinal axis of the base and the syringe assembly. An annular rib **218** is spaced from the flange **212** to form an annular recess **220** the embodiment shown. The rib **218** has a radial dimension less than the radial dimension of the flange **212**.

The shield **192** has a cylindrical shaped body **222** formed by a cylindrical side

wall and having an axial open passage **224**. The axial passage **224** has a dimension corresponding substantially to the outer surface of the guide ribs **208** for enabling the shield **192** to slide axially on the guide ribs **208** and the adapter **202**. The distal end of the body **222** has an annular collar **226** extending distally from the body **222**. The collar **226** has a diameter greater than the diameter of the body **222** as shown in FIG. **23**. The outer surface of the body **222** is provided with projections **228** to assist the user and manipulating the shield relative to the adapter. In the embodiment shown in FIG. **23**, two projections are spaced on opposite sides of the body **222**. In the embodiment shown in FIG. **24**, the projections **228** extends in an axial direction and have a dimension sufficient to enable the user to manipulate the shield.

Referring to FIG. **25**, the inner surface of the body **222** includes at least one inwardly extending detent **230**. The detent **230** is formed at the proximal end of the body **222** and has a radial dimension to slide axially between adjacent guide ribs **208**. The detent **230** has an axial dimension sufficient to fit within the annular recess **220**. The shield **192** slides over the distal end of the adapter so that the detent **230** slides over the inclined face **214** of the flange **212**. The shield **192** is initially positioned in the retracted position shown in FIG. **26** where the proximal end of the body **222** contacts the lips **210** of the guide ribs **208**. In the position shown in FIG. **26**, the needle **200** has an exposed length to enable the syringe to be easily filled by piercing the septum of a reservoir. The shield **192** is then moved manually by sliding axially toward the distal end of the adapter **202** to the position shown in FIG. **27** where the detent **230** slides over the rib **218** and snaps into the annular recess **220**. In the position shown in FIG. **27**, the distal face **232** of the collar **226** forms and an exposed length of the needle having a length less than the length when the shield is in the retracted position of FIG. **26**. The rib **218** and the annular recess **220** have a dimension sufficient to retain the detent **230** with sufficient force to resist sliding movement of the shield to the retracted position during penetration of the needle into the patient. The needle penetrates the skin of the patient to a depth where the distal face **232** of the collar **226** contacts the surface of the skin to limit the depth of penetration.

Referring to FIGS. **28** to **30**, another embodiment of the movable shield and adapter assembly **350** is shown. The adapter **352** is coupled to the syringe barrel as in the previous embodiments and the shield **354** slides on the adapter between a retracted position and an extended position. The adapter **352** includes an open proximal end forming an internal passage **356** having ribs or other mechanism for coupling the adapter **352** to the distal end of the syringe barrel. The body has a longitudinally extending slot **360** with a detent **362**. The detent **362** has an inclined surface **364** facing the proximal end toward the syringe barrel, and a flat surface **365** extending perpendicular to the center axis and facing the distal end of the body. On a side opposite the slot

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360 and detent **362** is a recess **366** on an outer surface. The recess **366** has flat surface **368** extending perpendicular to the center axis and an inclined surface **370**.

The shield **354** has a substantially cylindrical body **372** with a central passage **374** having a dimension corresponding to the dimension of the adapter **352**. A detent **376** projects inwardly from the side wall of the body **372** for sliding longitudinally in the slot **360** and engaging the detent **362** in the slot. The detent **376** has a flat surface **378** extending perpendicular to the center axis and facing a proximal end, and an inclined surface **380** facing toward the distal end. The detent **376** slides in the slot **360** with the sliding movement of the shield **354** on the adapter **352**. The detent **376** forms a stop member to engage the detent **362** to limit sliding in the proximal direction. The slot **360** has an end wall at the distal end of the slot to limit the sliding movement of the shield in the distal direction.

The shield **354** has a flexible tab **384** cantilevered to the body of shield for engaging the recess **366** in the adapter **352**. The flexible tab **384** is hinged to the body of the shield and can bend outward relative to the body. The distal end of the tab **384** has an inwardly extending detent **386** that engages a flat side surface of the adapter. The detent **386** has an inclined distal face **388** and a flat face **390** extending perpendicular to the longitudinal axis. The detent **386** is received in the recess in the adapter when the shield is in the retracted position. The shield **354** is pushed in the distal direction by a thumb tab **392** where the detent **386** slides from the recess and hooks onto the end of the adapter as shown in FIG. **29** to cover a portion of the needle and the detent **376** engages the end wall of the slot **360**. The flexible tab **384** can be flexed outwardly to release the detent **386** from the end of the adapter **352** to slide the shield **354** to the retracted position of FIG. **28** to expose the needle for filling and aspirating. A cover **394** shown in FIG. **30** can be attached to the end of the adapter **352** to cover the exposed end of the needle until ready for use.

The foregoing embodiments and advantages are exemplary and are not intended to be construed as limiting the scope of the invention. The description of alternative embodiments are intended to be illustrative, and not to limit the scope of the present invention. Various modifications, alternatives, and variations will be apparent to those skilled in the art, and are intended to fall within the scope of the invention. The features of different embodiments and claims may be combined with each other as long as they do not contradict each other. Accordingly, all such modifications are intended to be included within the scope of this invention as defined in the appended claims and their equivalents.

The invention claimed is:

1. A syringe assembly comprising:

- a syringe barrel having a proximal end and a distal end, and a needle extending from said distal end of said syringe barrel; and
- a shield member positioned on a body coupled to said syringe barrel for moving between a first position where said needle is exposed a first length and a second position covering a portion of said needle where a second length of said needle is exposed that is less than said first length, and said shield member has a retaining mechanism configured for retaining said shield in said second position, and said shield member is movable by rotation or sliding in a transverse direction relative to said body when the shield member is in the second position to retain said needle shield in said second position exposing the second length of the needle.

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2. The syringe assembly of claim 1, wherein said shield member has side wall and a bottom wall with an opening for moving axially on said body.

3. The syringe assembly of claim 2, wherein said body has a side face complementing a dimension and shape of said opening in said bottom wall, and where said body has a recess at a distal end receiving said bottom wall of said shield member whereby said shield member is rotatable relative to said body when said shield member is in said second position.

4. The syringe assembly of claim 3, wherein said body includes a post at a distal end of said body, said post having an outer face complementing an inner edge of said opening in said shield member.

5. The syringe assembly of claim 4, wherein said post has an annular rib extending radially outward for capturing said bottom wall of said shield member between said annular rib and a distal face of said body, and where said post has a dimension to enable said shield member to rotate when said shield is in said second position.

6. The syringe assembly according to claim 1, wherein said body has a detent extending outwardly, and said shield member has a recess receiving said detent, said recess having a configuration to enable said shield member to move in an axial direction relative to said body to said second position and to move in a transverse direction when said shield member is in said second position.

7. The syringe assembly according to claim 6, wherein said recess has a first section extending in an axial direction relative to said syringe, and a second section extending in a transverse direction relative to said first section to slide said shield member in said transverse direction.

8. The syringe assembly according to claim 7, wherein said shield member has an opening receiving said needle, said opening having a dimension to enable said shield member to slide to said second position.

9. The syringe assembly according to claim 7, wherein said first section of said recess is oriented at an incline relative to an axial direction of said body.

10. A syringe assembly comprising:

a syringe barrel having a proximal end and distal end, and a needle extending from said distal end of said syringe barrel; and

a movable shield member coupled to said distal end of said syringe barrel and configured for sliding in an axial direction with respect to said syringe barrel between a first position to expose a first portion of said needle having a first length, and a second position to cover the proximal end of the needle to expose a second portion of said needle having a second length less than said first length, and where said shield member is movable when in the second position by rotation or by sliding in a transverse direction relative to the axial direction to a retaining position to retain said shield member in the second position.

11. The syringe assembly according to claim 10, wherein said shield member has an axial opening to receive said needle, and where said opening has an inner dimension whereby said shield member can move in said transverse direction relative to said needle.

12. The syringe assembly according to claim 11, wherein said syringe barrel has a detent received in a recess having

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a configuration to enable said shield member to move in said axial direction and in said transverse direction.

13. The syringe assembly of claim 12, wherein said opening has first section extending in an axial direction for moving said shield member in said axial direction, and a second section for moving said shield member in said transverse direction.

14. The syringe assembly of claim 10, wherein said shield member has a side wall and a bottom wall with an opening for receiving a base coupled to said syringe, said base having a configuration for enabling movement of said shield member, and enabling rotation of said shield member to the retaining position when said shield member is in said second position.

15. The syringe assembly of claim 14, wherein said base has an axial face and a post with an annular rib extending radially outward and spaced from said axial face of said base forming a recess for receiving said bottom wall of said shield member when said shield member rotates to the retaining position.

16. The syringe assembly of claim 15, wherein said opening in said bottom wall of said shield member has a flat surface and where said post has a flat surface complementing said flat surface of said opening to provide a tactile sensation when said shield member is rotated with respect to said post.

17. The syringe assembly of claim 16, wherein said annular rib has a radial dimension greater than a width of said opening in said bottom wall.

18. A syringe assembly comprising:

a syringe barrel having a proximal end and distal end, a body coupled to said distal end of said syringe barrel, and a needle coupled to said distal end of said syringe barrel and extending through said body, said body having an outer surface with an annular recess; and

a movable shield member coupled to said body and configured for sliding in an axial direction with respect to said syringe barrel between a first position to expose a first portion of said needle having a first length, and a second position to cover the distal end of the syringe barrel to expose a second portion of said needle having a second length less than said first length, and where said shield member has a detent complementing said annular recess to retain said shield member in the second position.

19. A method for filling a syringe, comprising providing a syringe barrel having a proximal end and distal end, a needle coupled to said distal end of said syringe barrel, a body coupled to said distal end of said syringe barrel, and a shield member adapted for moving on said body between a first position to expose a first portion of said needle having a first length, and a second position to expose a second portion of said needle having second length less than said first length;

moving said shield member to the first position to expose the needle and filling said syringe;

moving the shield member to the second position to expose the second portion of the needle; and

maintaining the shield member in the second position by moving said shield member in a second rotational or transverse direction relative to the axis of said syringe.

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