



ROMAN 780

MACHINABLE CLEAR

Dries Clear, Dry Strippable

Product Number(s):

Base: Starch, Water-based

Product Information

ROMAN 780 Machinable Clear

ROMAN 780 Machinable Clear Wallcovering Adhesive is recommended for installing medium to heavy weight wallcoverings. ROMAN 780 has a flowable, pourable viscosity ideal for pasting machines. The adhesive is dry strippable ROMAN 780 dries clear and cleans up with water when wet.

Recommended Use

- Ideal for medium weight to heavyweight wallcoverings, including commercial vinyl.

Key Features

- Exceptional adhesion
- Long open time – allows for easy adjustments
- Provides slip – allowing for easy positioning and pattern matching
- Dry strippable
- Formulated for pasting machines
- Cleans up easily with water
- Covers up to 240 square feet per gallon
- VOC (Actual): <1%
- VOC (Regulatory): <5g/L

Roman Products, LLC – Calumet City, Illinois

For Technical Help: Call 1-800-488-6117 or Email: technicalhelp@romandec.com

For the most up to date technical and safety data sheets, please visit:

www.romanproducts.com

Specification Data

Percent Solids: Approximately 27%

pH: 6.5

Viscosity: Approximately 25,000 - 27,000 cps

VOC (actual/regulatory): < 5 g/L as calculated per EPA Method 24

Storage: Keep in cool, dry place

Drying Time: Drying time will vary depending on the temperature, ventilation and humidity of the room.

Application Instructions

Surface Preparation: Surface must be free from grease and other residues, dry, smooth and structurally sound. Check surfaces for paint bonding, loose wallcoverings, damaged wall-board or plaster. Repair all unsound surfaces. Priming of bare drywall is not required with fabric-backed wallcoverings. Before proceeding with any unusual conditions, consult your adhesive or wallcovering supplier.

Dilution:

Lightweight Wallcoverings: May be diluted with up to 16 ounces of clean water per gallon.

Pre-pasted Wallcoverings: May be diluted with up to 64 ounces of clean water per gallon.

DO NOT OVER DILUTE.

Application Method: Use only when the room temperature is above 60°F. Apply an even coat of adhesive with a roller or pasting matching. Avoid contact with the surface of embossed, textured or delicate wallcoverings. Book wallcovering according to the wallcovering manufacturer's instructions.

Clean-Up: Before the adhesive dries, remove any excess with clean water. Additional effort may be required if the adhesive is allowed to contact the surface of embossed or textured vinyls.

Warning

If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

Roman Products, LLC does not endorse the use of any product in an installation that does not meet a Class A fire rating or any applicable code. Testing by a certified laboratory should be conducted to verify that the installation meets a Class A fire rating and to guarantee compliance with all applicable codes. Specifically, if a Roman product is used to hang wallpaper over existing wallpaper, it is unlikely to meet these standards.

Roman Products, LLC – Calumet City, Illinois

For Technical Help: Call 1-800-488-6117 or Email: technicalhelp@romandec.com

For the most up to date technical and safety data sheets, please visit:

www.romanproducts.com



Technical Data: ROMAN 780

Updated: 11-18-21

Limited Warranty

Roman Products, LLC warrants that it will replace this product free of charge, if, within 12 months of manufacture, it is found to be defective in material or workmanship. This warranty is in lieu of any other. The exclusive remedy is limited to the replacement of the product and Roman disclaims all liability for consequential, punitive, and special damages. Conditions of use are beyond our control.

Caution

KEEP OUT OF REACH OF CHILDREN AND PETS.

FIRST AID: Eye contact: Flush with water for at least 15 minutes holding eyelids open. Skin Contact: Wash thoroughly with soap and water. Inhalation: Move to fresh air. Seek medical attention if irritation or other symptoms occur and persist. If swallowed: DO NOT induce vomiting. Never give anything by mouth to an unconscious or drowsy person. Rinse mouth with water. Immediately call a physician or poison control center.

Roman Products, LLC – Calumet City, Illinois
For Technical Help: Call 1-800-488-6117 or **Email:** technicalhelp@romandec.com

For the most up to date technical and safety data sheets, please visit:

www.romanproducts.com