

SAFETY DATA SHEET

China



Propylene Polymer Grade

Section 1. Identification

GHS product identifier	: Propylene Polymer Grade
Chemical name	: propene
Other means of identification	: Not available.
Product type	: Liquefied gas.
Use of the substance/ mixture	: Manufacture of substance Use as an intermediate Distribution of substance Formulation and (re)packing of substances and mixtures Production of polymers Use in fuel Propellants
Supplier's details	: SABIC (Shanghai) Trading Co. Ltd. Suite 873, Tower B, shanghai IFC 8 Century Boulevard, Pudong New Area Shanghai 200121, China SABIC (China) Holding Co. Ltd. 2550 Xiupu Road, Pudong New Area (contact address), Shanghai 201319, China Contact phone number: +86-400-118-8860
Emergency telephone number	: +86-532-83889090 (24h)
Email	: sds.info@sabic.com

Section 2. Hazards identification

Classification of the substance or mixture according to GB 13690-2009 and GB 30000-2013

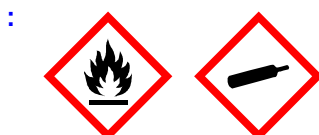
Emergency overview	: Gas. [Liquefied gas.] Colorless. Mild. Extremely flammable gas. Contains gas under pressure; may explode if heated.
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See Section 12 for environmental precautions.

Classification of the substance or mixture	: FLAMMABLE GASES - Category 1 GASES UNDER PRESSURE - Compressed gas
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GHS label elements

Hazard pictograms



Signal word : Danger

Section 2. Hazards identification

Hazard statements	: Extremely flammable gas. Contains gas under pressure; may explode if heated.
<u>Precautionary statements</u>	
Prevention	: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Response	: Leaking gas fire: Do not extinguish, unless leak can be stopped safely. In case of leakage, eliminate all ignition sources.
Storage	: Protect from sunlight. Store in a well-ventilated place.
Disposal	: Not applicable.

Physical and chemical hazards : Extremely flammable gas. Contains gas under pressure; may explode if heated.

Health hazards : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: Adverse symptoms may include the following: frostbite
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: frostbite
Ingestion	: Adverse symptoms may include the following: frostbite

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects	: Not available.
Potential delayed effects	: Not available.

Long term exposure

Potential immediate effects	: Not available.
Potential delayed effects	: Not available.

Environmental hazards : No known significant effects or critical hazards.

Other hazards which do not result in classification : None known.

Section 3. Composition/information on ingredients

Substance/mixture	: Substance
Chemical name	: propene
Other means of identification	: Not available.

CAS number/other identifiers

CAS number	: 115-07-1
EC number	: 204-062-1

Ingredient name	%	CAS number
propene	99.5 - 100	115-07-1
propane	0 - 0.5	74-98-6

Section 3. Composition/information on ingredients

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- | | |
|---------------------|--|
| Eye contact | : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs. |
| Inhalation | : Remove victim to fresh air and keep at rest in a position comfortable for breathing. |
| Skin contact | : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. To avoid the risk of static discharges and gas ignition, soak contaminated clothing thoroughly with water before removing it. Get medical attention if symptoms occur. In case of contact with liquid, warm frozen tissues slowly with lukewarm water and get medical attention. Do not rub affected area. |
| Ingestion | : Ingestion of liquid can cause burns similar to frostbite. If frostbite occurs, get medical attention. As this product rapidly becomes a gas when released, refer to the inhalation section. |

Most important symptoms/effects, acute and delayed

Potential acute health effects

- | | |
|---------------------|--|
| Eye contact | : Liquid can cause burns similar to frostbite. |
| Inhalation | : No known significant effects or critical hazards. |
| Skin contact | : Dermal contact with rapidly evaporating liquid could result in freezing of the tissues or frostbite. |
| Ingestion | : Ingestion of liquid can cause burns similar to frostbite. |

Over-exposure signs/symptoms

- | | |
|---------------------|--|
| Eye contact | : Adverse symptoms may include the following:
frostbite |
| Inhalation | : No specific data. |
| Skin contact | : Adverse symptoms may include the following:
frostbite |
| Ingestion | : Adverse symptoms may include the following:
frostbite |

Indication of immediate medical attention and special treatment needed, if necessary

- | | |
|-----------------------------------|---|
| Notes to physician | : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. |
| Specific treatments | : No specific treatment. |
| Protection of first-aiders | : No action shall be taken involving any personal risk or without suitable training. |

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- | | |
|---------------------------------------|--|
| Suitable extinguishing media | : Use dry chemical, CO ₂ , alcohol-resistant foam or water spray (fog). |
| Unsuitable extinguishing media | : None known. |

Section 5. Fire-fighting measures

- Specific hazards arising from the chemical** : Contains gas under pressure. Extremely flammable gas. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Gas may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back, causing fire or explosion.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Contact supplier immediately for specialist advice. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool. If involved in fire, shut off flow immediately if it can be done without risk. If this is impossible, withdraw from area and allow fire to burn. Fight fire from protected location or maximum possible distance. Eliminate all ignition sources if safe to do so.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. For incidents involving large quantities, thermally insulated undergarments and thick textile or leather gloves should be worn.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : Accidental releases pose a serious fire or explosion hazard. No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Ensure emergency procedures to deal with accidental gas releases are in place to avoid contamination of the environment. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

- Small spill** : Immediately contact emergency personnel. Stop leak if without risk. Use spark-proof tools and explosion-proof equipment.
- Large spill** : Immediately contact emergency personnel. Stop leak if without risk. Use spark-proof tools and explosion-proof equipment. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Contains gas under pressure. Do not get in eyes or on skin or clothing. Avoid breathing gas. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Empty containers retain product residue and can be hazardous. Do not puncture or incinerate container.

Section 7. Handling and storage

- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in a segregated and approved area. Store away from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10). Eliminate all ignition sources. Keep container tightly closed and sealed until ready for use. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limits
propene	ACGIH TLV (United States, 1/2022). TWA: 500 ppm 8 hours. ACGIH TLV (United States, 1/2022). Oxygen Depletion [Asphyxiant]. Explosive potential.
propane	

- Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields. Recommended: full-face mask
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. If contact with the liquid is possible, insulated gloves suitable for low temperatures should be worn. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. 4 - 8 hours (breakthrough time): Insulated gloves suitable for low temperatures ; neoprene , nitrile rubber

Section 8. Exposure controls/personal protection

- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended: self-contained breathing apparatus (SCBA)
- Thermal hazards** : If there is a risk of contact with the liquid, all protective equipment worn should be suitable for use with extremely low temperature materials.

Section 9. Physical and chemical properties

Appearance

- Physical state** : Gas. [Liquefied gas.]
- Color** : Colorless.
- Odor** : Mild.
- Odor threshold** : 23 to 80 ppm
- pH** : Not applicable.
- Melting point/freezing point** : -185°C (-301°F)
- Boiling point** : -48°C (-54.4°F)
- Flash point** : Closed cup: -107.78°C (-162°F)
- Burning time** : Not applicable.
- Burning rate** : Not applicable.
- Evaporation rate** : Not available.
- Flammability (solid, gas)** : Not available.
- Lower and upper explosive (flammable) limits** : Lower: 2%
Upper: 11%
- Vapor pressure** : 1158 kPa (8685.71 mm Hg)
- Vapor density** : 1.5 [Air = 1]
- Relative density** : 0.5
- Density** : 0.001915 g/cm³ [25°C (77°F)]
- Solubility(ies)** :

Media	Result
cold water	Very slightly soluble

- Solubility in water** : 0.2 g/l
- Partition coefficient: n-octanol/water** : 1.77
- Auto-ignition temperature** : 455°C (851°F)
- Decomposition temperature** : Not available.
- SADT** : Not available.
- Viscosity** : Not applicable.
- Flow time (ISO 2431)** : Not available.
- Heat of combustion** : -45803592 J/kg

Section 10. Stability and reactivity

- Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- Chemical stability** : The product is stable.
- Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- Conditions to avoid** : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow gas to accumulate in low or confined areas.
- Incompatible materials** : No specific data.
- Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
propene	LC50 Inhalation Gas.	Rat	>86 mg/l	4 hours
propane	LC50 Inhalation Gas.	Rat	513 mg/l	4 hours
	LC50 Inhalation Vapor	Rat	1442738 mg/m ³	15 minutes

Conclusion/Summary : Based on available data, the classification criteria are not met.

Irritation/Corrosion

Not available.

Conclusion/Summary

Skin : Non-irritating to the skin.

Eyes : Non-irritating to the eyes.

Respiratory : Based on available data, the classification criteria are not met.

Sensitization

Not available.

Conclusion/Summary

Skin : No known significant effects or critical hazards.

Respiratory : No known significant effects or critical hazards.

Mutagenicity

Product/ingredient name	Test	Experiment	Result
propane	OECD 471 Bacterial Reverse Mutation Test	Experiment: In vitro Subject: Bacteria	Negative

Conclusion/Summary : No known significant effects or critical hazards.

Carcinogenicity

Not available.

Conclusion/Summary : Based on available data, the classification criteria are not met.

Reproductive toxicity

Section 11. Toxicological information

Product/ingredient name	Maternal toxicity	Fertility	Development toxin	Species	Dose	Exposure
propane	Negative	Negative	-	Rat	Inhalation: 12000 ppm NOAEC	-
	-	-	Negative	Rat	Inhalation: 12000 ppm NOAEC	-

Conclusion/Summary : No known significant effects or critical hazards.

Teratogenicity

Not available.

Conclusion/Summary : No known significant effects or critical hazards.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Information on the likely routes of exposure : Routes of entry anticipated: Inhalation.

Potential acute health effects

Eye contact : Liquid can cause burns similar to frostbite.
Inhalation : No known significant effects or critical hazards.
Skin contact : Dermal contact with rapidly evaporating liquid could result in freezing of the tissues or frostbite.
Ingestion : Ingestion of liquid can cause burns similar to frostbite.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
frostbite
Inhalation : No specific data.
Skin contact : Adverse symptoms may include the following:
frostbite
Ingestion : Adverse symptoms may include the following:
frostbite

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Product/ingredient name	Result	Species	Dose	Exposure
propane	Sub-chronic NOAEL Inhalation Vapor	Rat	7214 mg/m ³	28 days; 6 hours per day 7 days per week

Section 11. Toxicological information

Conclusion/Summary	: No known significant effects or critical hazards.
General	: No known significant effects or critical hazards.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Teratogenicity	: No known significant effects or critical hazards.
Developmental effects	: No known significant effects or critical hazards.
Fertility effects	: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
propene	EC50 12.1 mg/l Fresh water	Aquatic plants	96 hours
	NOEC 4.5 mg/l Fresh water	Aquatic plants	96 hours
	Acute LC50 28.2 mg/l Fresh water	Daphnia - Daphnia sp.	48 hours
	Acute LC50 51.7 mg/l Fresh water	Fish	96 hours
	Chronic LC50 3.1 mg/l Fresh water	Daphnia - Daphnia sp.	16 days
	Chronic NOEC 51.7 mg/l Fresh water	Fish	30 days
propane	EC50 11.89 mg/l Fresh water	Algae	96 hours
	Acute LC50 27.14 mg/l Fresh water	Daphnia	48 hours
	Acute LC50 49.47 mg/l Fresh water	Fish	96 hours

Conclusion/Summary : Based on available data, the classification criteria are not met.

Persistence/degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
propene	-	0.61 day(s)	-
propane	-	50%; 1906 day(s)	Readily

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
propene	1.77	-	low
propane	1.09 to 2.8	-	low

Mobility in soil





Soil/water partition coefficient (K_{oc}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Empty pressure vessels should be returned to the supplier. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Do not puncture or incinerate container.

Section 14. Transport information

	China	UN	IMDG	IATA
UN number	UN1077	UN1077	UN1077	UN1077
UN proper shipping name	PROPYLENE	PROPYLENE	PROPYLENE	Propylene
Transport hazard class(es)	2.1 	2.1 	2.1 	2.1 
Packing group	-	-	-	-
Environmental hazards	No.	No.	No.	No.
Additional information	Shall comply with GB6944-2012, GB12268-2012, JT/T 617.1~7-2018	-	Emergency schedules F-D, S-U	Quantity limitation Passenger and Cargo Aircraft: Forbidden. Packaging instructions: Forbidden. Cargo Aircraft Only: 150 kg. Packaging instructions: 200. Limited Quantities - Passenger Aircraft: Forbidden. Packaging instructions: Forbidden. Special provisions A1

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.
Not available.

Extinguishing media

Suitable extinguishing media : Use dry chemical, CO₂, alcohol-resistant foam or water spray (fog).

Unsuitable extinguishing media : None known.

Incompatible materials : No specific data.

Section 15. Regulatory information

China inventory (IECSC) : All components are listed or exempted.

List of Goods banned for Importing

None of the components are listed.

Drug Precursors Requiring an Import/Export License

None of the components are listed.

Inventory of Hazardous Chemicals

Ingredient name	CAS number	Status	Reference number
Propylene	115-07-1	Listed	140

List of Explosive Precursors

None of the components are listed.

List of Goods banned for Exporting

None of the components are listed.

List of Strictly Restricted Toxic Chemicals in China

None of the components are listed.

Catalogue and classification of drug precursor chemicals

None of the components are listed.

Inventory of Highly Toxic Chemicals

None of the components are listed.

Catalogue of Hazardous Chemicals of Priority Management

Ingredient name	Status
Propylene	Listed

Catalogue of Occupational Disease Hazard Factors - Dust

None of the components are listed.

Catalogue of Occupational Disease Hazard Factors - Chemical Factors

None of the components are listed.

References :

- Regulations on Hazardous Chemical Safety Administration (Decree No. 591)
- Hazardous Chemical Inventory
- Rules for classification and labelling of chemicals (GB30000.2-30000.29)
- Safety data sheet for chemical products-Content and order of sections (GB/T 16483)
- Guidance on the compilation of safety data sheet for chemical products (GB/T 17519)
- General rules for preparation of precautionary label for chemicals (GB15258)
- Classification and code of dangerous goods (GB6944)
- List of dangerous Goods (GB12268)
- Occupational exposure limits for hazardous agents in the Workplace Chemical hazardous agents (GBZ 2.1)

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

Section 15. Regulatory information

International lists

National inventory

Australia	: All components are listed or exempted.
Canada	: All components are listed or exempted.
Japan	: Japan inventory (CSCL) : All components are listed or exempted. Japan inventory (ISHL) : All components are listed or exempted.
Malaysia	: All components are listed or exempted.
New Zealand	: All components are listed or exempted.
Philippines	: All components are listed or exempted.
Republic of Korea	: All components are listed or exempted.
Taiwan	: All components are listed or exempted.
Turkey	: All components are listed or exempted.
United States	: All components are active or exempted.

Section 16. Other information

History

Date of printing	: 4/26/2023
Date of issue/Date of revision	: 4/26/2023
Date of previous issue	: 4/7/2023
Version	: 9.02
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC Code = International Bulk Chemical Code IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations

Procedure used to derive the classification

Classification	Justification
FLAMMABLE GASES - Category 1 GASES UNDER PRESSURE - Compressed gas	Regulatory data According to package

References : Not available.

Indicates information that has changed from previously issued version.

Notice to reader

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Section 16. Other information

CONDITIONS OF SALE.