SAFETY DATA SHEET



Renewable Chemical Grade Propylene

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : Renewable Chemical Grade Propylene

REACH Registration : 01-2119447103-50-0074

number

Index number: 601-011-00-9EC number: 204-062-1CAS number: 115-07-1Product type: Liquefied gas.

Other means of : Propylene, Methylethylene, 1-Propene, 1-Propylene, propeen

identification

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/

mixture

: Manufacture of substance Use as an intermediate Distribution of substance

Formulation and (re)packing of substances and mixtures

Production of polymers

Use in fuel Propellants

1.3 Details of the supplier of the safety data sheet

Supplier : SABIC Petrochemicals B.V.

Europaboulevard 1 6135 LD Sittard The Netherlands

Telephone no.: +31 467 222 222

e-mail address of person

responsible for this SDS

Emergency telephone

number

: sds.info@sabic.com

: +1-760-476-3961 (24h)

SABIC Access Code: 333619

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mono-constituent substance

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Gas 1A, H220 Press. Gas (Liq.), H280

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

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SECTION 2: Hazards identification

Hazard pictograms





Signal word : Danger

Hazard statements: Extremely flammable gas.

Contains gas under pressure; may explode if heated.

Precautionary statements

General : Read carefully and follow all instructions. Keep out of reach of children. If medical

advice is needed, have product container or label at hand.

Prevention: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.

No smoking.

Response : Leaking gas fire: Do not extinguish, unless leak can be stopped safely. In case of

leakage, eliminate all ignition sources.

Storage : Store in a well-ventilated place.

Disposal : Not applicable.

Hazardous ingredients: propene

Supplemental label : Not applicable.

elements

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Special packaging requirements

Containers to be fitted

with child-resistant

fastenings

: Not applicable.

Tactile warning of danger : Yes, applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

PBT	Р	В	Т	vPvB	vP	vB
No	N/A	N/A	No	N/A	N/A	N/A

Other hazards which do not result in classification

: None known.

SECTION 3: Composition/information on ingredients

3.1 Substances : Mono-constituent substance

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Туре
propene	REACH #: 01-2119447103-50 EC: 204-062-1 CAS: 115-07-1 Index: 601-011-00-9	95 - 100	Flam. Gas 1A, H220 Press. Gas (Comp.), H280	-	[1]
			See Section 16 for the full text of the H statements declared above.		

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SECTION 3: Composition/information on ingredients

There are no additional ingredients present which, within the current knowledge of the supplier, are classified and contribute to the classification of the substance and hence require reporting in this section.

Type

[1] Constituent

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower

eyelids. Check for and remove any contact lenses. Get medical attention if irritation

occurs.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing.

Skin contact: Flush contaminated skin with plenty of water. Remove contaminated clothing and

shoes. To avoid the risk of static discharges and gas ignition, soak contaminated clothing thoroughly with water before removing it. Get medical attention if symptoms occur. In case of contact with liquid, warm frozen tissues slowly with lukewarm

water and get medical attention. Do not rub affected area.

Ingestion: Ingestion of liquid can cause burns similar to frostbite. If frostbite occurs, get

medical attention. As this product rapidly becomes a gas when released, refer to

the inhalation section.

Protection of first-aiders: No action shall be taken involving any personal risk or without suitable training.

4.2 Most important symptoms and effects, both acute and delayed

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

frostbite

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

frostbite

Ingestion: Adverse symptoms may include the following:

frostbite

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments: No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing

media

: None known.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture

: Contains gas under pressure. Extremely flammable gas. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapour/gas is heavier than air and will spread along the ground. Gas may accumulate in low or confined areas or travel a considerable

distance to a source of ignition and flash back, causing fire or explosion.

Hazardous combustion

products carbon c

: Decomposition products may include the following materials: carbon dioxide carbon monoxide

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SECTION 5: Firefighting measures

5.3 Advice for firefighters

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Contact supplier immediately for specialist advice. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool. If involved in fire, shut off flow immediately if it can be done without risk. If this is impossible, withdraw from area and allow fire to burn. Fight fire from protected location or maximum possible distance. Eliminate all ignition sources if safe to do so.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents. For incidents involving large quantities, thermally insulated undergarments and thick textile or leather gloves should be worn.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: Accidental releases pose a serious fire or explosion hazard. No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Put on appropriate personal protective equipment.

For emergency responders:

If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

: Ensure emergency procedures to deal with accidental gas releases are in place to avoid contamination of the environment. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

6.3 Methods and material for containment and cleaning up

Small spill

: Immediately contact emergency personnel. Stop leak if without risk. Use spark-proof tools and explosion-proof equipment.

Large spill

Immediately contact emergency personnel. Stop leak if without risk. Use sparkproof tools and explosion-proof equipment.

6.4 Reference to other sections

: See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Contains gas under pressure. Do not get in eyes or on skin or clothing. Avoid breathing gas. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Empty containers retain product residue and can be hazardous. Do not puncture or incinerate container.

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SECTION 7: Handling and storage

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

: Store in accordance with local regulations. Store in a segregated and approved area. Store away from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10). Eliminate all ignition sources. Keep container tightly closed and sealed until ready for use. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific : Not available.

solutions

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits

No exposure limit value known.

Biological exposure indices

None known.

Recommended monitoring procedures

: Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

No DNELs/DMELs available.

PNECs

No PNECs available

8.2 Exposure controls

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

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SECTION 8: Exposure controls/personal protection

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields. Recommended: full-face mask

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. If contact with the liquid is possible, insulated gloves suitable for low temperatures should be worn. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. 4 - 8 hours (breakthrough time): Insulated gloves suitable for low temperatures; neoprene, nitrile rubber

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended: self-contained breathing apparatus (SCBA)

Thermal hazards

: If there is a risk of contact with the liquid, all protective equipment worn should be suitable for use with extremely low temperature materials.

Environmental exposure

controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state : Gas. [Liquefied gas.]

Colour : Colourless.

Odour : Characteristic.

Odour threshold : 23 to 80 ppm

Melting point/freezing point : -185°C

Initial boiling point and

boiling range

: -48°C (-54.4°F)

Flammability : Not available.

Lower and upper explosion | Lower: 2% | Upper: 11.1%

Flash point : Closed cup: -108.15°C (-162.7°F)

Auto-ignition temperature : 455°C (851°F)

Decomposition temperature : Not available.

pH : Not applicable.

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SECTION 9: Physical and chemical properties

: Not applicable. **Viscosity**

Solubility(ies)

Media	Result
cold water	Very slightly soluble

Solubility in water : 0.2 g/l

Partition coefficient: n-octanol/ : Not applicable.

water

: 1158.6 kPa (8690.2 mm Hg) Vapour pressure

Relative density : 0.609 Vapour density : 1.5 [Air = 1] : Not available. **Explosive properties** Oxidising properties : Not available.

Particle characteristics

Median particle size : Not applicable.

9.2 Other information

Heat of combustion : -45803592 J/kg

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid

: Avoid all possible sources of ignition (spark or flame). Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not

allow gas to accumulate in low or confined areas.

10.5 Incompatible materials : No specific data.

10.6 Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
propene	LC50 Inhalation Gas.	Rat	>86 mg/l	4 hours

: Based on available data, the classification criteria are not met.

Conclusion/Summary

Acute toxicity estimates

N/A

Irritation/Corrosion

Conclusion/Summary

Skin : Non-irritating to the skin. **Eyes** Non-irritating to the eyes.

Respiratory : Based on available data, the classification criteria are not met.

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SECTION 11: Toxicological information

Sensitisation

Conclusion/Summary

Skin : No known significant effects or critical hazards.Respiratory : No known significant effects or critical hazards.

Mutagenicity

Conclusion/Summary: No known significant effects or critical hazards.

Carcinogenicity

Conclusion/Summary: Based on available data, the classification criteria are not met.

Reproductive toxicity

Conclusion/Summary: No known significant effects or critical hazards.

Teratogenicity

Conclusion/Summary: No known significant effects or critical hazards.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on likely routes: Routes of entry anticipated: Inhalation.

of exposure

Potential acute health effects

Eye contactInhalationLiquid can cause burns similar to frostbite.No known significant effects or critical hazards.

Skin contact : Dermal contact with rapidly evaporating liquid could result in freezing of the tissues

or frostbite.

Ingestion: Ingestion of liquid can cause burns similar to frostbite.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: Adverse symptoms may include the following:

frostbite

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

frostbite

Ingestion : Adverse symptoms may include the following:

frostbite

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

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SECTION 11: Toxicological information

Conclusion/Summary

General

No known significant effects or critical hazards.

Carcinogenicity

No known significant effects or critical hazards.

No known significant effects or critical hazards.

Mutagenicity

No known significant effects or critical hazards.

Teratogenicity

No known significant effects or critical hazards.

Developmental effectsNo known significant effects or critical hazards.Fertility effectsNo known significant effects or critical hazards.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
propene	EC50 12.1 mg/l Fresh water NOEC 4.5 mg/l Fresh water Acute LC50 28.2 mg/l Fresh water Acute LC50 51.7 mg/l Fresh water Chronic LC50 3.1 mg/l Fresh water Chronic NOEC 51.7 mg/l Fresh water	Aquatic plants Aquatic plants Daphnia - Daphnia sp. Fish Daphnia - Daphnia sp. Fish	96 hours 96 hours 48 hours 96 hours 16 days 30 days

Conclusion/Summary: Based on available data, the classification criteria are not met.

12.2 Persistence and degradability

Conclusion/Summary : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
propene	-	0.61 day(s)	-

12.3 Bioaccumulative potential

Not available.

12.4 Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

Product/ingredient name	PBT	Р	В	T	vPvB	νP	vB
propene	No	N/A	N/A	No	N/A	N/A	N/A

12.6 Endocrine disrupting properties

Not available.

12.7 Other adverse effects

No known significant effects or critical hazards.

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SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal

The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste

Packaging

: The classification of the product may meet the criteria for a hazardous waste.

Methods of disposal

: The generation of waste should be avoided or minimised wherever possible. Empty pressure vessels should be returned to the supplier. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Special precautions

: This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Do not puncture or incinerate container.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	UN1077	UN1077	UN1077	UN1077
14.2 UN proper shipping name	PROPYLENE	PROPYLENE	PROPYLENE	Propylene
14.3 Transport hazard class(es)	2	2	2.1	2.1
14.4 Packing group	-	-	-	-
14.5 Environmental hazards	No.	No.	No.	No.
Additional information	Hazard identification number 23 Limited quantity 0 Special provisions 662 Tunnel code (B/D) Remarks UK Emergency Action Code:2YE	Special provisions 662	Emergency schedules F-D, S-U	Quantity limitation Passenger and Cargo Aircraft: Forbidden. Packaging instructions: Forbidden. Cargo Aircraft Only: 150 kg. Packaging instructions: 200. Limited Quantities - Passenger Aircraft: Forbidden. Packaging instructions: Forbidden. Special provisions A1

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SECTION 14: Transport information

user

14.6 Special precautions for : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to Annex I/II of Marpol and the IBC Code

: Not available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous

substances, mixtures and articles

Substances requiring

labelling

: Not applicable.

Other EU regulations

Industrial emissions

: Not listed

(integrated pollution prevention and control) -

Air

Industrial emissions

: Not listed

(integrated pollution prevention and control) -

Water

Ozone depleting substances (1005/2009/EU)

Not listed.

Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

Persistent Organic Pollutants

Not listed.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category

P2

National regulations

Water Discharge Policy : B(4) Low hazard for aquatic organisms. Decontamination effort: B

(ABM)

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

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SECTION 15: Regulatory information

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Australia : All components are listed or exempted.

Canada : All components are listed or exempted.

China : All components are listed or exempted.

Eurasian Economic Union: Russian Federation inventory: All components are listed or exempted.

Japan : Japan inventory (CSCL): All components are listed or exempted.

Japan inventory (ISHL): All components are listed or exempted.

New Zealand : All components are listed or exempted. **Philippines** : All components are listed or exempted. Republic of Korea : All components are listed or exempted. **Taiwan** : All components are listed or exempted. **Thailand** : All components are listed or exempted. **Turkey** : All components are listed or exempted. **United States** : All components are active or exempted. : All components are listed or exempted. **Viet Nam**

15.2 Chemical safety

assessment

: Complete.

Exposure scenarios have not been prepared for this substance as it is not classified for human health or environment. However, since the substance is classified for flammability 'Qualitative Risk Assessment of Risks from Flammable Gases' was performed and instructions for handling, disposal and transport and also first-aid, fire-fighting and exposure control measures are described in chapters above.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and

: ATE = Acute Toxicity Estimate

acronyms

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No.

1272/2008]

DMEL = Derived Minimal Effect Level
DNEL = Derived No Effect Level

EUH statement = CLP-specific Hazard statement PBT = Persistent, Bioaccumulative and Toxic PNEC = Predicted No Effect Concentration

RRN = REACH Registration Number

vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Flam. Gas 1A, H220	Expert judgment
Press. Gas (Liq.), H280	Expert judgment

Full text of abbreviated H statements

H220	Extremely flammable gas.
H280	Contains gas under pressure; may explode if heated.

Full text of classifications [CLP/GHS]

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SECTION 16: Other information

Flam. Gas 1A
Press. Gas (Comp.)
Press. Gas (Liq.)

FLAMMABLE GASES - Category 1A
GASES UNDER PRESSURE - Compressed gas
GASES UNDER PRESSURE - Liquefied gas

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