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1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND COMPANY/UNDERTAKING

Material Name : CARADOL SP44-10F

Product Code : U317I

Other names / Synonyms

Recommended use / Restrictions of use

: Polyol Mixture

Use for the manufacture of polyurethane products.

Supplier : SHELL EASTERN CHEMICALS (S)

A REGISTERED BUSINESS OF SHELL EASTERN

TRADING (PTE) LTD (UEN:198902087C)

The Metropolis Tower 1

9 North Buona Vista Drive , #07-01

Singapore 138588

Singapore

Telephone : +65 6384 8737 **Fax** : +65 6384 8454

Emergency Telephone

Number

: +800 2537 8747 (ALERT SGS- toll Free) or +65 6542 9595

(ALERT SGS)

Other Information : CARADOL is a trademark owned by Shell Trademark

Management B.V. and Shell Brands Inc. and used by affiliates of

Royal Dutch Shell plc.

2. HAZARDS IDENTIFICATION

GHS Classification : NOT HAZARDOUS

GHS Label Elements

Symbol(s)

No symbol

Signal Words : No signal word

GHS Hazard statements : PHYSICAL HAZARDS:

Not classified as a physical hazard under GHS criteria.

HEALTH HAZARDS:

Not classified as a health hazard under GHS criteria.

ENVIRONMENTAL HAZARDS:

Not classified as an environmental hazard under GHS criteria.

GHS Precautionary Statements

Prevention: No precautionary phrases.

Response : No precautionary phrases.

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Storage No precautionary phrases.

Disposal: No precautionary phrases.

Other Hazards which do not result in classification : Not classified as flammable but will burn.

Aggravated Medical

Condition

Not expected to be a health hazard when used under normal

conditions.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Identity : Acrylnitrile Polymer

Mixture Description Suspension of a solid polymeric material in a polyether polyol.

Synonyms Polyol Mixture CAS No. 57913-80-1

Classification of components according to GHS

Chemical Name	Synonyms	CAS	Hazard Class	Hazard	Conc.
			(category)	statement	
Polyoxyalkylene Triol		9082-00-2	None, None;	None;	>= 90.00 %
Styrene-acrylonit rile polymer		57913-80-1	None, None;	None;	>= 10.00 %

4. FIRST-AID MEASURES

General Information Not expected to be a health hazard when used under normal

conditions.

The first aid measures for different exposure routes:

Inhalation : Remove to fresh air. If rapid recovery does not occur, transport

to nearest medical facility for additional treatment.

Skin Contact : Remove contaminated clothing. Flush exposed area with water

and follow by washing with soap if available.

Eye Contact : Immediately flush eyes with large amounts of water for at least

15 minutes while holding eyelids open. Transport to the nearest

medical facility for additional treatment.

Wash out mouth with water and obtain medical attention. Ingestion

Notes to physician

treatment

Most important symptoms and effects, : No specific adverse effects.

both acute and delayed Immediate medical

attention, special

Treat symptomatically. Following cases of gross over-exposure, investigation of liver, kidney and eye function may be advisable.

Records of such incidents should be maintained for future

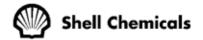
reference.

5. FIRE-FIGHTING MEASURES

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Specific Hazards : Clear fire area of all non-emergency personnel. Will only burn if

enveloped in a pre-existing fire. Hazardous combustion

products may include: Carbon dioxide. Unidentified organic and

inorganic compounds. Toxic products. Carbon monoxide.

Suitable Extinguishing

Media

Large fires should only be fought by properly trained fire fighters.

Alcohol-resistant foam, water spray or fog. Dry chemical powder, carbon dioxide, sand or earth may be used for small

fires only.

Unsuitable Extinguishing

Media

Do not use water in a jet.

Protective Equipment for

Firefighters Other Advice Wear full protective clothing and self-contained breathing

apparatus.

All storage areas should be provided with adequate fire fighting

facilities. Keep adjacent containers cool by spraying with water.

6. ACCIDENTAL RELEASE MEASURES

Observe all relevant local and international regulations. Avoid contact with spilled or released material. For guidance on selection of personal protective equipment see Chapter 8 of this Material Safety Data Sheet. See Chapter 13 for information on disposal.

Personal Precautions. Protective Equipment and Emergency Procedures

: Avoid contact with spilled or released material. For guidance on selection of personal protective equipment see Chapter 8 of this

Material Safety Data Sheet.

Avoid inhaling vapour and/or mists.

Avoid contact with the skin.

Extinguish any naked flames. Do not smoke. Remove ignition

sources. Avoid sparks.

Environmental **Precautions**

: Remove all possible sources of ignition in the surrounding area. Prevent from spreading or entering into drains, ditches or rivers

by using sand, earth, or other appropriate barriers.

Use appropriate containment to avoid environmental

contamination.

Ventilate contaminated area thoroughly.

Methods and Material for Containment and Cleaning Up

For large liquid spills (> 1 drum), transfer by mechanical means such as vacuum truck to a salvage tank for recovery or safe disposal. Do not flush away residues with water. Retain as contaminated waste. Allow residues to evaporate or soak up with an appropriate absorbent material and dispose of safely.

Remove contaminated soil and dispose of safely.

For small liquid spills (< 1 drum), transfer by mechanical means to a labelled, sealable container for product recovery or safe disposal. Allow residues to evaporate or soak up with an appropriate absorbent material and dispose of safely. Remove

contaminated soil and dispose of safely.

Additional Advice Proper disposal should be evaluated based on regulatory status

of this material (refer to Section 13), potential contamination from subsequent use and spillage, and regulations governing disposal in the local area. Observe all relevant local regulations.

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7. HANDLING AND STORAGE

General Precautions Avoid breathing vapours or contact with material. Only use in

> well ventilated areas. Wash thoroughly after handling. On guidance on selection of personal protective equipment see Chapter 8 of this Safety Data Sheet. For comprehensive advice on handling, product transfer, storage and tank cleaning refer to

the product supplier.

Precautions for Safe Handling

In accordance with good industrial hygiene practices,

precautions should be taken to avoid breathing of material. Use

local exhaust extraction over processing area. Avoid

unintentional contact with isocyanates to prevent uncontrolled polymerisation. Avoid contact with skin, eyes and clothing. Air-dry contaminated clothing in a well-ventilated area before laundering. Extinguish any naked flames. Do not smoke. Remove ignition sources. Avoid sparks. Do not empty into drains. Handling Temperature: Ambient, When handling product in drums, safety footwear should be worn and proper handling

equipment should be used.

Conditions for Safe Storage

Prevent all contact with water and with moist atmosphere. Tanks must be clean, dry and rust-free. Prevent ingress of water. Must be stored in a diked (bunded) well-ventilated area, away from sunlight, ignition sources and other sources of heat. Nitrogen blanket recommended for large tanks (capacity 100 m3 or higher). Drums should be stacked to a maximum of 3 high. Shelf-life: 24 months provided conditions for safe storage are adhered to. It is advised to test for oxidation products and water content prior to use. Storage Temperature: Ambient. Storage should be handled at temperatures such that viscosities are less than 500 cSt; typically at 25-50 °C. Tanks should be fitted with heating coils in areas where the ambient temperatures are below the recommended product handling temperatures.

Heating coil skin temperatures should not exceed 100 °C. Lines should be purged with nitrogen before and after product

transfer. Keep containers closed when not in use.

Unsuitable Materials Other Advice

Product Transfer

Copper. Copper alloys.

Ensure that all local regulations regarding handling and storage facilities are followed. Use the information in this data sheet as input to a risk assessment of local circumstances to help determine appropriate controls for safe handling, storage and

disposal of this material.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

If the American Conference of Governmental Industrial Hygienists (ACGIH) value is provided on this document, it is provided for information only.

Occupational Exposure Limits

None established.

Additional Information : Wash hands before eating, drinking, smoking and using the

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toilet. Launder contaminated clothing before re-use.

Biological Exposure Index (BEI)

No biological limit allocated.

Appropriate Engineering Controls

Exhaust emission systems should be designed in accordance with local conditions; the air should always be moved away from the source of vapour generation and the person working at this point. Adequate ventilation to control airborne concentrations.

Individual Protection Measures

Respiratory Protection

: Personal protective equipment (PPE) should meet recommended national standards. Check with PPE suppliers.

No respiratory protection is ordinarily required under normal conditions of use. In accordance with good industrial hygiene practices, precautions should be taken to avoid breathing of material.

Hand Protection

Where hand contact with the product may occur the use of gloves approved to relevant standards (e.g. Europe: EN374, US: F739, AS/NZS:2161) made from the following materials may provide suitable chemical protection: Incidental contact/Splash protection: PVC. Neoprene rubber. Nitrile rubber. Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material, dexterity. Always seek advice from glove suppliers. Contaminated gloves should be replaced. Thin disposable gloves should be avoided for long term use. When worn, use once and dispose. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.

Eye Protection

Chemical splash goggles (chemical monogoggles). Approved to EU Standard EN166, AS/NZS:1337.

Body protection Thermal hazards Monitoring Methods Chemical and cold resistant gloves/gauntlets, boots, and apron. Not applicable

Monitoring of the concentration of substances in the breathing zone of workers or in the general workplace may be required to confirm compliance with an OEL and adequacy of exposure controls. For some substances biological monitoring may also be appropriate. Examples of sources of recommended exposure measurement methods are given below or contact the supplier. Further national methods may be available. National Institute of Occupational Safety and Health (NIOSH), USA: Manual of Analytical Methods http://www.cdc.gov/niosh/ Occupational Safety and Health Administration (OSHA), USA: Sampling and Analytical Methods http://www.osha.gov/ Health and Safety Executive (HSE), UK: Methods for the Determination of Hazardous Substances, http://www.hse.gov.uk/ Institut für Arbeitsschutz Deutschen Gesetzlichen Unfallversicherung (IFA), Germany. http://www.dguv.de/inhalt/index.jsp L'Institut National de Recherche et de Securité, (INRS), France http://www.inrs.fr/accueil

Environmental Exposure Controls

Where material is heated, sprayed or mist formed, there is greater potential for airborne concentrations to be generated.

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9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : White Viscous liquid.

Odour Odourless

Odour threshold Data not available. : Data not available. Initial Boiling Point and : Data not available.

Boiling Range

Pour point : -21.00 °C / -5.80 °F Flash point $: > 200 \, ^{\circ}\text{C} / 392 \, ^{\circ}\text{F}$ Upper / lower Flammability : Data not available.

or Explosion limits

Auto-ignition temperature : Data not available. Flammability (solid, gas) : Data not available.

Vapour pressure : Data not available.

Relative Density

Data not available.

Density 1,020 kg/m3 at 25 °C / 77 °F

Water solubility Negligible.

Solubility in other solvents : Data not available. n-octanol/water partition : Data not available.

coefficient (log Pow)

Decomposition temperature : Note:: Stable.

Dynamic viscosity : 800 mPa.s at 25 °C / 77 °F

Kinematic viscosity : Data not available. Vapour density (air=1) : Data not available. Evaporation rate (nBuAc=1) : Data not available. Surface tension : Data not available.

10. STABILITY AND REACTIVITY

: Stable. Chemical stability

Conditions to Avoid Heat, flames, and sparks.

Incompatible Materials Avoid contact with isocyanates, copper and copper alloys, zinc,

strong oxidizing agents, and water.

Hazardous : Unknown toxic products may be formed.

Decomposition Products

Possibility of Hazardous

Reactions

Sensitivity to Static

Discharge

: Polymerises exothermically with di-isocyanates at ambient

temperatures. : Data not available.

11. TOXICOLOGICAL INFORMATION

Information on Toxicological effects

Basis for Assessment Information given is based on product testing, and/or similar

products, and/or components.

Likely Routes of Exposure may occur via inhalation, ingestion, skin absorption,

skin or eye contact, and accidental ingestion. **Exposure**

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Acute Toxicity

Acute Oral Toxicity : Not expected to be a hazard. LD50 >2000 mg/kg

Acute Dermal Toxicity : Not expected to be a hazard. LD50 >2000 mg/kg

Acute Inhalation

Toxicity

Not expected to be a hazard.

Skin Corrosion/Irritation: Expected to be non-irritating to skin.

Serious Eye Damage/Irritation : Expected to be non-irritating to eyes.

Respiratory Irritation : Not expected to be a respiratory irritant.

Respiratory or skin

sensitisation

Not expected to be a skin sensitiser.

Aspiration hazard : Not considered an aspiration hazard.

Germ Cell Mutagenicity: Not expected to be mutagenic.

Carcinogenicity : Not expected to be carcinogenic.

Reproductive and Developmental Toxicity

Not expected to impair fertility. Not expected to be a

developmental toxicant.

Specific target organ

toxicity - single exposure

Specific target organ toxicity - repeated

exposure

: Not applicable

Not expected to be a hazard.

12. ECOLOGICAL INFORMATION

Basis for Assessment : Incomplete ecotoxicological data are available for this product.

The information given below is based partly on a knowledge of the components and the ecotoxicology of similar products.

Ecotoxicity:

Acute Toxicity

Fish :
Aquatic crustacea :
Algae/aquatic plants :
Microorganisms :

Expected to have low toxicity: LC/EC/IC50 > 100 mg/l Expected to have low toxicity: LC/EC/IC50 > 100 mg/l Expected to have low toxicity: LC/EC/IC50 > 100 mg/l

If product enters soil, one or more constituents will be mobile

Expected to have low toxicity: LC/EC/IC50 > 100 mg/l

and may contaminate groundwater.

Persistence/degradability

Bioaccumulative

Potential

Mobility

Expected to be not readily biodegradable.

: Does not bioaccumulate significantly, MW > 1000.

Other Adverse Effects : Small particles may have physical effects on aquatic and

terrestrial organisms.

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13. DISPOSAL CONSIDERATIONS

Material Disposal : Recover or recycle if possible. It is the responsibility of the

waste generator to determine the toxicity and physical properties of the material generated to determine the proper waste classification and disposal methods in compliance with applicable regulations. Do not dispose into the environment, in drains or in water courses. Waste product should not be allowed

to contaminate soil or water.

Container Disposal : Drain container thoroughly. After draining, vent in a safe place

away from sparks and fire. Send to drum recoverer or metal

reclaimer.

Local Legislation : Disposal should be in accordance with applicable regional,

national, and local laws and regulations. Local regulations may be more stringent than regional or national requirements and

must be in compliance.

14. TRANSPORT INFORMATION

Land (as per ADR classification): Not regulated

This material is not classified as dangerous under ADR regulations.

IMDG

This material is not classified as dangerous under IMDG regulations.

IATA (Country variations may apply)

This material is either not classified as dangerous under IATA regulations or needs to follow country specific requirements.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Pollution Category : Y Ship Type : 3

Product Name : Acrylonitrile-Styrene Copolymer Dispersion in Polyether Polyol Special Precaution : Refer to Chapter 7, Handling & Storage, for special precautions

which a user needs to be aware of or needs to comply with in

connection with transport.

15. REGULATORY INFORMATION

The regulatory information is not intended to be comprehensive. Other regulations may apply to this material.

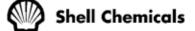
Chemical Inventory Status

EINECS : All components listed or

polymer exempt.

AICS : Listed. DSL : Listed.

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INV (CN) Listed. PICCS (PH) Listed. Listed. KECI (KR) TSCA Listed.

NZIOC All components listed or

polymer exempt.

Local Regulations

Workplace Safety and Health Act & Workplace Safety and Health (General Provision) Regulations

: This product is not subject to control under this Act/ Regulation.

Environmental Protection and Management Act and **Environmental Protection** and Management (Hazardous Substances)

: This product is not subject to control under this Act/ Regulation.

Regulations

Maritime and Port Authority of Singapore (Dangerous Goods, Petroleum and Explosives) Regulations Fire Safety Act and Fire Safety (Petroleum &

: This product is not subject to control under this Act/ Regulation.

Flammable Materials) Regulations

: This product is not subject to control under this Act/ Regulation.

16. OTHER INFORMATION

GHS Hazard statements

None None

SDS Version Number : 4.0

SDS Effective Date : 25.03.2014

SDS Revisions : A vertical bar (|) in the left margin indicates an amendment from

the previous version.

Uses and Restrictions Advice in this document relates only to product as originally

supplied. Other derivative chemicals will have different

properties and hazards. Advice should be sought on their safe

handling and use.

Use for the manufacture of polyurethane products.

SDS Distribution The information in this document should be made available to all

who may handle the product

Disclaimer This information is based on our current knowledge and is

intended to describe the product for the purposes of health. safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of

the product.

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