

SAFETY DATA SHEET

According to OSHA Hazard Communication Standard, 29 CFR
1910.1200

Heavy Propylene Glycols

Version	Revision Date:	SDS Number:	Print Date: 09/03/2022
2.2	06/28/2018	800001034065	Date of last issue: 06/20/2017

SECTION 1. IDENTIFICATION

Product name : Heavy Propylene Glycols

Product code : U1531

Synonyms : Propylene glycols

Manufacturer or supplier's details

Company : **Shell Chemical LP**
PO Box 576
HOUSTON TX 77001
USA

SDS Request : 1-800-240-6737
Customer Service : 1-855-697-4355

Emergency telephone number

Chemtrec Domestic (24 hr) : 1-800-424-9300
Chemtrec International (24 hr) : 1-703-527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Use only as a chemical intermediate.

Restrictions on use : This product must not be used in applications other than the above without first seeking the advice of the supplier.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Based on available data this substance / mixture does not meet the classification criteria.

GHS label elements

Hazard pictograms : No symbol

Signal word : No signal word

Hazard statements : **PHYSICAL HAZARDS:**
Not classified as a physical hazard under GHS criteria.
HEALTH HAZARDS:
Not classified as a health hazard under GHS criteria.
ENVIRONMENTAL HAZARDS:
Not classified as an environmental hazard under GHS criteria.

Precautionary statements : **Prevention:**
No precautionary phrases.

SAFETY DATA SHEET

According to OSHA Hazard Communication Standard, 29 CFR
1910.1200

Heavy Propylene Glycols

Version 2.2 Revision Date: 06/28/2018 SDS Number: 800001034065 Print Date: 09/03/2022
Date of last issue: 06/20/2017

Response:

No precautionary phrases.

Storage:

No precautionary phrases.

Disposal:

No precautionary phrases.

Other hazards which do not result in classification

Not classified as flammable but will burn.

The classification of this material is based on OSHA HCS 2012 criteria.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

Hazardous components

Chemical name	Synonyms	CAS-No.	Concentration (% w/w)
Tripropylene glycol	1,1'-(propylenedi-oxy)dipropan-2-ol	1638-16-0	60 - 90
Dipropylene glycol	oxydipropanol	25265-71-8	5 - 25
Water		7732-18-5	>= 0 - <= 1.5

SECTION 4. FIRST-AID MEASURES

General advice : Not expected to be a health hazard when used under normal conditions.

If inhaled : No treatment necessary under normal conditions of use.
If symptoms persist, obtain medical advice.

In case of skin contact : Remove contaminated clothing. Flush exposed area with water and follow by washing with soap if available.
If persistent irritation occurs, obtain medical attention.

In case of eye contact : Flush eye with copious quantities of water.
Remove contact lenses, if present and easy to do. Continue rinsing.
If persistent irritation occurs, obtain medical attention.

If swallowed : In general no treatment is necessary unless large quantities are swallowed, however, get medical advice.

Most important symptoms and effects, both acute and delayed : Not expected to give rise to an acute hazard under normal conditions of use.

SAFETY DATA SHEET

According to OSHA Hazard Communication Standard, 29 CFR 1910.1200

Heavy Propylene Glycols

Version	Revision Date:	SDS Number:	Print Date: 09/03/2022
2.2	06/28/2018	800001034065	Date of last issue: 06/20/2017

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|--|---|---|
| Protection of first-aiders | : | When administering first aid, ensure that you are wearing the appropriate personal protective equipment according to the incident, injury and surroundings. |
| Indication of any immediate medical attention and special treatment needed | : | Treat symptomatically. Following cases of gross over-exposure, investigation of liver, kidney and eye function may be advisable. Records of such incidents should be maintained for future reference. |
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SECTION 5. FIRE-FIGHTING MEASURES

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| Suitable extinguishing media | : | Alcohol-resistant foam, water spray or fog. Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only. |
| Unsuitable extinguishing media | : | Do not use water in a jet. |
| Specific hazards during fire-fighting | : | Material will not burn unless preheated.
Carbon monoxide may be evolved if incomplete combustion occurs.
Containers exposed to intense heat from fires should be cooled with large quantities of water. |
| Specific extinguishing methods | : | Standard procedure for chemical fires. |
| Further information | : | Evacuate the area of all non-essential personnel.
Keep adjacent containers cool by spraying with water. |
| Special protective equipment for firefighters | : | Proper protective equipment including chemical resistant gloves are to be worn; chemical resistant suit is indicated if large contact with spilled product is expected. Self-Contained Breathing Apparatus must be worn when approaching a fire in a confined space. Select fire fighter's clothing approved to relevant Standards (e.g. Europe: EN469). |
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SECTION 6. ACCIDENTAL RELEASE MEASURES

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| Personal precautions, protective equipment and emergency procedures | : | Observe all relevant local and international regulations.
Notify authorities if any exposure to the general public or the environment occurs or is likely to occur.
Local authorities should be advised if significant spillages cannot be contained.
Avoid contact with skin, eyes and clothing. |
| Environmental precautions | : | Prevent from spreading or entering into drains, ditches or rivers by using sand, earth, or other appropriate barriers.
Use appropriate containment to avoid environmental contamination.
Ventilate contaminated area thoroughly. |
-

SAFETY DATA SHEET

According to OSHA Hazard Communication Standard, 29 CFR 1910.1200

Heavy Propylene Glycols

Version	Revision Date:	SDS Number:	Print Date: 09/03/2022
2.2	06/28/2018	800001034065	Date of last issue: 06/20/2017

Methods and materials for containment and cleaning up : Contain run-off from residue flush and dispose of properly. Soak up residue with an absorbent such as clay, sand or other suitable material.

For small liquid spills (< 1 drum), transfer by mechanical means to a labeled, sealable container for product recovery or safe disposal. Allow residues to evaporate or soak up with an appropriate absorbent material and dispose of safely. Remove contaminated soil and dispose of safely.

For large liquid spills (> 1 drum), transfer by mechanical means such as vacuum truck to a salvage tank for recovery or safe disposal. Do not flush away residues with water. Retain as contaminated waste. Allow residues to evaporate or soak up with an appropriate absorbent material and dispose of safely. Remove contaminated soil and dispose of safely

Additional advice : For guidance on selection of personal protective equipment see Chapter 8 of this Safety Data Sheet.
For guidance on disposal of spilled material see Chapter 13 of this Safety Data Sheet.

SECTION 7. HANDLING AND STORAGE

Technical measures : Avoid breathing of or direct contact with material. Only use in well ventilated areas. Wash thoroughly after handling. For guidance on selection of personal protective equipment see Chapter 8 of this Safety Data Sheet.
Use the information in this data sheet as input to a risk assessment of local circumstances to help determine appropriate controls for safe handling, storage and disposal of this material.
Ensure that all local regulations regarding handling and storage facilities are followed.

Advice on safe handling : Use local exhaust extraction over processing area.
Handle and open container with care in a well-ventilated area.
Do not empty into drains.
When handling product in drums, safety footwear should be worn and proper handling equipment should be used.
Handling Temperature:
Ambient.

Avoidance of contact : Strong oxidising agents.
Strong acids.
Strong bases.

Product Transfer : Keep containers closed when not in use. Do not pressurize drum containers to empty.

Conditions for safe storage : Refer to section 15 for any additional specific legislation covering the packaging and storage of this product.

SAFETY DATA SHEET

According to OSHA Hazard Communication Standard, 29 CFR 1910.1200

Heavy Propylene Glycols

Version	Revision Date:	SDS Number:	Print Date: 09/03/2022
2.2	06/28/2018	800001034065	Date of last issue: 06/20/2017

- Further information on storage stability : Tanks must be clean, dry and rust-free.
Keep container tightly closed.
Must be stored in a diked (bunded) well-ventilated area, away from sunlight, ignition sources and other sources of heat.
Cleaning, inspection and maintenance of storage tanks is a specialist operation, which requires the implementation of strict procedures and precautions.
Drums should be stacked to a maximum of 3 high.
Storage Temperature:
Ambient.
- Packaging material : Suitable material: Stainless steel., Mild steel., Carbon steel
Unsuitable material: Data not available
- Container Advice : Containers, even those that have been emptied, can contain explosive vapours. Do not cut, drill, grind, weld or perform similar operations on or near containers.
- Specific use(s) : Not applicable

Ensure that all local regulations regarding handling and storage facilities are followed.

SECTION 8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

Biological occupational exposure limits

No biological limit allocated.

Monitoring Methods

Monitoring of the concentration of substances in the breathing zone of workers or in the general workplace may be required to confirm compliance with an OEL and adequacy of exposure controls. For some substances biological monitoring may also be appropriate.
Validated exposure measurement methods should be applied by a competent person and samples analysed by an accredited laboratory.
Examples of sources of recommended exposure measurement methods are given below or contact the supplier. Further national methods may be available.
National Institute of Occupational Safety and Health (NIOSH), USA: Manual of Analytical Methods <http://www.cdc.gov/niosh/>
Occupational Safety and Health Administration (OSHA), USA: Sampling and Analytical Methods <http://www.osha.gov/>
Health and Safety Executive (HSE), UK: Methods for the Determination of Hazardous Substances <http://www.hse.gov.uk/>
Institut für Arbeitsschutz Deutschen Gesetzlichen Unfallversicherung (IFA), Germany <http://www.dguv.de/inhalt/index.jsp>
L'Institut National de Recherche et de Sécurité, (INRS), France <http://www.inrs.fr/accueil>

SAFETY DATA SHEET

According to OSHA Hazard Communication Standard, 29 CFR 1910.1200

Heavy Propylene Glycols

Version	Revision Date:	SDS Number:	Print Date: 09/03/2022
2.2	06/28/2018	800001034065	Date of last issue: 06/20/2017

Engineering measures : The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Select controls based on a risk assessment of local circumstances. Appropriate measures include:
Adequate ventilation to control airborne concentrations.
Where material is heated, sprayed or mist formed, there is greater potential for airborne concentrations to be generated.
Eye washes and showers for emergency use.

General Information:

Always observe good personal hygiene measures, such as washing hands after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.
Define procedures for safe handling and maintenance of controls.
Educate and train workers in the hazards and control measures relevant to normal activities associated with this product.
Ensure appropriate selection, testing and maintenance of equipment used to control exposure, e.g. personal protective equipment, local exhaust ventilation.
Drain down system prior to equipment break-in or maintenance.
Retain drain downs in sealed storage pending disposal or subsequent recycle.

Personal protective equipment

Respiratory protection : If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker health, select respiratory protection equipment suitable for the specific conditions of use and meeting relevant legislation. Check with respiratory protective equipment suppliers. Where air-filtering respirators are unsuitable (e.g. airborne concentrations are high, risk of oxygen deficiency, confined space) use appropriate positive pressure breathing apparatus.
Where air-filtering respirators are suitable, select an appropriate combination of mask and filter.
If air-filtering respirators are suitable for conditions of use: Select a filter suitable for the combination of organic gases and vapours [Type A/Type P boiling point >65°C (149°F)].

Respirator selection, use and maintenance should be in accordance with the requirements of the OSHA Respiratory Protection Standard, 29 CFR 1910.134.

Hand protection
Remarks : Where hand contact with the product may occur the use of

SAFETY DATA SHEET

According to OSHA Hazard Communication Standard, 29 CFR 1910.1200

Heavy Propylene Glycols

Version	Revision Date:	SDS Number:	Print Date: 09/03/2022
2.2	06/28/2018	800001034065	Date of last issue: 06/20/2017

gloves approved to relevant standards (e.g. Europe: EN374, US: F739) made from the following materials may provide suitable chemical protection. Longer term protection: Nitrile rubber gloves. Incidental contact/Splash protection: PVC or neoprene rubber gloves. For continuous contact we recommend gloves with breakthrough time of more than 240 minutes with preference for > 480 minutes where suitable gloves can be identified. For short-term/splash protection we recommend the same, but recognize that suitable gloves offering this level of protection may not be available and in this case a lower breakthrough time may be acceptable so long as appropriate maintenance and replacement regimes are followed. Glove thickness is not a good predictor of glove resistance to a chemical as it is dependent on the exact composition of the glove material. Glove thickness should be typically greater than 0.35 mm depending on the glove make and model. Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material, dexterity. Always seek advice from glove suppliers. Contaminated gloves should be replaced. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.

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| Eye protection | : | If material is handled such that it could be splashed into eyes, protective eyewear is recommended. |
| Skin and body protection | : | Skin protection is not ordinarily required beyond standard work clothes.
It is good practice to wear chemical resistant gloves. |
| Protective measures | : | Personal protective equipment (PPE) should meet recommended national standards. Check with PPE suppliers. |
| Thermal hazards | : | Not applicable |
| Hygiene measures | : | Wash hands before eating, drinking, smoking and using the toilet.
Launder contaminated clothing before re-use. |

Environmental exposure controls

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| General advice | : | Local guidelines on emission limits for volatile substances must be observed for the discharge of exhaust air containing vapour.
Minimise release to the environment. An environmental assessment must be made to ensure compliance with local environmental legislation.
Information on accidental release measures are to be found in section 6. |
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SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

SAFETY DATA SHEET

According to OSHA Hazard Communication Standard, 29 CFR
1910.1200

Heavy Propylene Glycols

Version	Revision Date:	SDS Number:	Print Date: 09/03/2022
2.2	06/28/2018	800001034065	Date of last issue: 06/20/2017

Appearance	:	Liquid.
Colour	:	colourless
Odour	:	odourless
Odour Threshold	:	Data not available
pH	:	Typical 7
Melting / freezing point	:	Data not available
Boiling point/boiling range	:	> 255 °C / 491 °F
Flash point	:	145 °C / 293 °F
		Method: ASTM D93 (PMCC)
Evaporation rate	:	Data not available
Flammability (solid, gas)	:	Not applicable
Upper explosion limit / upper flammability limit	:	12.6 %(V)
Lower explosion limit / Lower flammability limit	:	Data not available
Vapour pressure	:	< 1 Pa (20 °C / 68 °F)
Relative vapour density	:	Data not available
Relative density	:	1.0204 (20 °C / 68 °F)
Density	:	1,020 - 1,025 kg/m ³ (20 °C / 68 °F)
Solubility(ies)		
Water solubility	:	Completely miscible.
Partition coefficient: n-octanol/water	:	Data not available
Auto-ignition temperature	:	310 °C / 590 °F
Decomposition temperature	:	Data not available
Viscosity		
Viscosity, dynamic	:	Data not available
Viscosity, kinematic	:	Data not available

SAFETY DATA SHEET

According to OSHA Hazard Communication Standard, 29 CFR 1910.1200

Heavy Propylene Glycols

Version	Revision Date:	SDS Number:	Print Date: 09/03/2022
2.2	06/28/2018	800001034065	Date of last issue: 06/20/2017

Explosive properties	:	Not applicable
Oxidizing properties	:	Data not available
Surface tension	:	71.4 mN/m, 22 °C / 72 °F
Conductivity	:	Electrical conductivity: > 10,000 pS/m
		A number of factors, for example liquid temperature, presence of contaminants, and anti-static additives can greatly influence the conductivity of a liquid, This material is not expected to be a static accumulator.
Molecular weight	:	Data not available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	The product does not pose any further reactivity hazards in addition to those listed in the following sub-paragraph.
Chemical stability	:	No hazardous reaction is expected when handled and stored according to provisions Oxidises on contact with air.
Possibility of hazardous reactions	:	None known.
Conditions to avoid	:	Extremes of temperature and direct sunlight. Product cannot ignite due to static electricity.
Incompatible materials	:	Strong oxidising agents. Strong acids. Strong bases.
Hazardous decomposition products	:	Thermal decomposition is highly dependent on conditions. A complex mixture of airborne solids, liquids and gases including carbon monoxide, carbon dioxide, sulphur oxides and unidentified organic compounds will be evolved when this material undergoes combustion or thermal or oxidative degradation.

SECTION 11. TOXICOLOGICAL INFORMATION

Basis for assessment	:	Information given is based on product testing, and/or similar products, and/or components.
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Information on likely routes of exposure

Skin and eye contact are the primary routes of exposure although exposure may occur following accidental ingestion.

Acute toxicity

SAFETY DATA SHEET

According to OSHA Hazard Communication Standard, 29 CFR
1910.1200

Heavy Propylene Glycols

Version	Revision Date:	SDS Number:	Print Date: 09/03/2022
2.2	06/28/2018	800001034065	Date of last issue: 06/20/2017

Product:

Acute oral toxicity : LD50 : > 5000 mg/kg
Remarks: Low toxicity:

Acute inhalation toxicity : Remarks: Low toxicity by inhalation.

Acute dermal toxicity : LD50 : > 5000 mg/kg
Remarks: Low toxicity:

Skin corrosion/irritation

Product:

Remarks: Not irritating to skin.

Serious eye damage/eye irritation

Product:

Remarks: Not irritating to eye.

Respiratory or skin sensitisation

Product:

Remarks: Not a sensitiser.

Based on available data, the classification criteria are not met.

Germ cell mutagenicity

Product:

: Remarks: Not mutagenic.

Carcinogenicity

Product:

Remarks: Not a carcinogen., Based on available data, the classification criteria are not met.

IARC

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SAFETY DATA SHEET

According to OSHA Hazard Communication Standard, 29 CFR
1910.1200

Heavy Propylene Glycols

Version	Revision Date:	SDS Number:	Print Date: 09/03/2022
2.2	06/28/2018	800001034065	Date of last issue: 06/20/2017

Reproductive toxicity

Product:

:

Remarks: Not a developmental toxicant., Based on available data, the classification criteria are not met., Does not impair fertility.

STOT - single exposure

Product:

Remarks: Based on available data, the classification criteria are not met.

STOT - repeated exposure

Product:

Remarks: Based on available data, the classification criteria are not met.

Aspiration toxicity

Product:

Not an aspiration hazard.

Further information

Product:

Remarks: Classifications by other authorities under varying regulatory frameworks may exist.

SECTION 12. ECOLOGICAL INFORMATION

Basis for assessment : Incomplete ecotoxicological data are available for this product.
The information given below is based partly on a knowledge of the components and the ecotoxicology of similar products.

Ecotoxicity

Product:

Toxicity to fish (Acute toxicity) :

Remarks: LL/EL/IL50 > 100 mg/l
Practically non toxic:
Based on available data, the classification criteria are not met.

Toxicity to daphnia and other aquatic invertebrates (Acute toxicity) :

Remarks: Practically non toxic:
LL/EL/IL50 > 100 mg/l

Toxicity to algae (Acute toxicity) :

Remarks: Practically non toxic:
LL/EL/IL50 > 100 mg/l

SAFETY DATA SHEET

According to OSHA Hazard Communication Standard, 29 CFR 1910.1200

Heavy Propylene Glycols

Version	Revision Date:	SDS Number:	Print Date: 09/03/2022
2.2	06/28/2018	800001034065	Date of last issue: 06/20/2017

Toxicity to fish (Chronic toxicity) : Remarks: NOEC/NOEL > 1.0 - <=10 mg/l (based on test data)

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : Remarks: NOEC/NOEL > 1.0 - <=10 mg/l (based on test data)

Toxicity to microorganisms (Acute toxicity) : Remarks: Practically non toxic: LL/EL/IL50 > 100 mg/l

Persistence and degradability

Product:

Biodegradability : Remarks: Readily biodegradable.

Bioaccumulative potential

Product:

Bioaccumulation : Remarks: Does not bioaccumulate significantly.

Mobility in soil

Product:

Mobility : Remarks: Dissolves in water.
If product enters soil, it will be highly mobile and may contaminate groundwater.

Other adverse effects

no data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Recover or recycle if possible.
Waste arising from a spillage or tank cleaning should be disposed of in accordance with prevailing regulations, preferably to a recognised collector or contractor. The competence of the collector or contractor should be established beforehand.
Remove all packaging for recovery or waste disposal.

Do not dispose into the environment, in drains or in water courses
Waste product should not be allowed to contaminate soil or water.

Disposal should be in accordance with applicable regional, national, and local laws and regulations.
Local regulations may be more stringent than regional or national requirements and must be complied with.

SAFETY DATA SHEET

According to OSHA Hazard Communication Standard, 29 CFR 1910.1200

Heavy Propylene Glycols

Version	Revision Date:	SDS Number:	Print Date: 09/03/2022
2.2	06/28/2018	800001034065	Date of last issue: 06/20/2017

Contaminated packaging : Dispose in accordance with prevailing regulations, preferably to a recognized collector or contractor. The competence of the collector or contractor should be established beforehand.

SECTION 14. TRANSPORT INFORMATION

National Regulations

US Department of Transportation Classification (49 CFR Parts 171-180)

Not regulated as a dangerous good

International Regulations

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Pollution category	: Z
Ship type	: 3
Product name	: Propylene glycol

Special precautions for user

Remarks : Special Precautions: Refer to Chapter 7, Handling & Storage, for special precautions which a user needs to be aware of or needs to comply with in connection with transport.

Additional Information : This product may be transported under nitrogen blanketing. Nitrogen is an odourless and invisible gas. Exposure to nitrogen enriched atmospheres displaces available oxygen which may cause asphyxiation or death. Personnel must observe strict safety precautions when involved with a confined space entry.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

*: This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : No SARA Hazards

SAFETY DATA SHEET

According to OSHA Hazard Communication Standard, 29 CFR 1910.1200

Heavy Propylene Glycols

Version	Revision Date:	SDS Number:	Print Date: 09/03/2022
2.2	06/28/2018	800001034065	Date of last issue: 06/20/2017

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Water Act

This product does not contain any Hazardous Chemicals listed under the U.S. CleanWater Act, Section 311, Table 117.3.

US State Regulations

Pennsylvania Right To Know

Dipropylene glycol

25265-71-8

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

Other regulations:

The regulatory information is not intended to be comprehensive. Other regulations may apply to this material.

The components of this product are reported in the following inventories:

AIIC	: Listed
DSL	: Listed
IECSC	: Listed
KECI	: Listed
NZIoC	: Listed
PICCS	: Listed
TCSI	: Listed
TSCA	: Listed
ENCS	: Listed

SECTION 16. OTHER INFORMATION

Further information

NFPA Rating (Health, Fire, Reactivity) 0, 1, 0

Full text of other abbreviations

Abbreviations and Acronyms : The standard abbreviations and acronyms used in this document can be looked up in reference literature (e.g. scientific

SAFETY DATA SHEET

According to OSHA Hazard Communication Standard, 29 CFR
1910.1200

Heavy Propylene Glycols

Version	Revision Date:	SDS Number:	Print Date: 09/03/2022
2.2	06/28/2018	800001034065	Date of last issue: 06/20/2017

dictionaries) and/or websites.

ACGIH = American Conference of Governmental Industrial Hygienists
ADR = European Agreement concerning the International Carriage of Dangerous Goods by Road
AICS = Australian Inventory of Chemical Substances
ASTM = American Society for Testing and Materials
BEL = Biological exposure limits
BTEX = Benzene, Toluene, Ethylbenzene, Xylenes
CAS = Chemical Abstracts Service
CEFIC = European Chemical Industry Council
CLP = Classification Packaging and Labelling
COC = Cleveland Open-Cup
DIN = Deutsches Institut für Normung
DMEL = Derived Minimal Effect Level
DNEL = Derived No Effect Level
DSL = Canada Domestic Substance List
EC = European Commission
EC50 = Effective Concentration fifty
ECETOC = European Center on Ecotoxicology and Toxicology Of Chemicals
ECHA = European Chemicals Agency
EINECS = The European Inventory of Existing Commercial Chemical Substances
EL50 = Effective Loading fifty
ENCS = Japanese Existing and New Chemical Substances Inventory
EWC = European Waste Code
GHS = Globally Harmonised System of Classification and Labelling of Chemicals
IARC = International Agency for Research on Cancer
IATA = International Air Transport Association
IC50 = Inhibitory Concentration fifty
IL50 = Inhibitory Level fifty
IMDG = International Maritime Dangerous Goods
INV = Chinese Chemicals Inventory
IP346 = Institute of Petroleum test method N° 346 for the determination of polycyclic aromatics DMSO-extractables
KECI = Korea Existing Chemicals Inventory
LC50 = Lethal Concentration fifty
LD50 = Lethal Dose fifty per cent.
LL/EL/IL = Lethal Loading/Effective Loading/Inhibitory loading
LL50 = Lethal Loading fifty
MARPOL = International Convention for the Prevention of Pollution From Ships
NOEC/NOEL = No Observed Effect Concentration / No Observed Effect Level
OE_HP = Occupational Exposure - High Production Volume
PBT = Persistent, Bioaccumulative and Toxic
PICCS = Philippine Inventory of Chemicals and Chemical Substances
PNEC = Predicted No Effect Concentration

SAFETY DATA SHEET

According to OSHA Hazard Communication Standard, 29 CFR
1910.1200

Heavy Propylene Glycols

Version	Revision Date:	SDS Number:	Print Date: 09/03/2022
2.2	06/28/2018	800001034065	Date of last issue: 06/20/2017

REACH = Registration Evaluation And Authorisation Of
Chemicals
RID = Regulations Relating to International Carriage of Dan-
gerous Goods by Rail
SKIN_DES = Skin Designation
STEL = Short term exposure limit
TRA = Targeted Risk Assessment
TSCA = US Toxic Substances Control Act
TWA = Time-Weighted Average
vPvB = very Persistent and very Bioaccumulative

A vertical bar (|) in the left margin indicates an amendment from the previous version.

Sources of key data used to compile the Safety Data Sheet : The quoted data are from, but not limited to, one or more sources of information (e.g. toxicological data from Shell Health Services, material suppliers' data, CONCAWE, EU IUCLID date base, EC 1272 regulation, etc).

Revision Date : 06/28/2018

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

US / EN