

SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

Dicyclopentadiene 94%

Version	Revision Date:	SDS Number:	Date of last issue: 26.01.2023
7.1	29.03.2023	800001009639	Print Date 05.04.2023

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name	: Dicyclopentadiene 94%
Product code	: X2340
Registration number EU	: 01-2119463601-44-0000, 01-2119463601-44-0001
Synonyms	: 3a,4,7,7a-Tetrahydro-4,7-methanoindene, DCPD, Tricyclo-(5,2,1,0)-3,8-decadiene
CAS-No.	: 77-73-6

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture	: Base chemical., Use only as a chemical intermediate. Please refer to section 16 and/or the annexes for the registered uses under REACH.
Uses advised against	: This product must not be used in applications other than the above without first seeking the advice of the supplier.

1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier	: Shell Chemicals Europe B.V. PO Box 2334 3000 CH Rotterdam Netherlands
Telephone	: +31 (0)10 441 5137 / +31 (0)10 441 5191
Telefax	: +31 (0)20 716 8316 / +31 (0)20 713 9230
Contact for Safety Data Sheet	: sccmsds@shell.com

1.4 Emergency telephone number

+44 (0) 1235 239 670 (This telephone number is available 24 hours per day, 7 days per week)
National Emergency Number: 112

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Flammable liquids, Category 2	H225: Highly flammable liquid and vapour.
Acute toxicity, Category 4, Oral	H302: Harmful if swallowed.

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Aspiration hazard, Category 1	H304: May be fatal if swallowed and enters airways.
Acute toxicity, Category 2, Inhalation	H330: Fatal if inhaled.
Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Specific target organ toxicity - single exposure, Category 3	H335: May cause respiratory irritation.
Reproductive toxicity, Category 2	H361: Suspected of damaging fertility or the unborn child.
Specific target organ toxicity - repeated exposure, Category 2	H373: May cause damage to organs through prolonged or repeated exposure.
Short-term (acute) aquatic hazard, Category 1	H400: Very toxic to aquatic life.
Long-term (chronic) aquatic hazard, Category 2	H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Danger

Hazard statements :

PHYSICAL HAZARDS:

H225 Highly flammable liquid and vapour.

HEALTH HAZARDS:

H302 Harmful if swallowed.

H304 May be fatal if swallowed and enters airways.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H330 Fatal if inhaled.

H335 May cause respiratory irritation.

H361 Suspected of damaging fertility or the unborn child.

H373 May cause damage to organs through prolonged or repeated exposure.

ENVIRONMENTAL HAZARDS:

H400 Very toxic to aquatic life.

H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**

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P201 Obtain special instructions before use.
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting equipment.
P242 Use only non-sparking tools.
P243 Take action to prevent static discharges.
P260 Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P284 [In case of inadequate ventilation] wear respiratory protection.

Response:

P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
P331 Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P310 Immediately call a POISON CENTER/doctor.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.
P391 Collect spillage.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P235 Keep cool.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

2.3 Other hazards

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

May form explosive peroxides.

May form flammable/explosive vapour-air mixture.

Vapours are heavier than air. Vapours may travel across the ground and reach remote ignition sources causing a flashback fire danger.

Will float and can be reignited on surface water.

This material is a static accumulator.

Even with proper grounding and bonding, this material can still accumulate an electrostatic charge.

If sufficient charge is allowed to accumulate, electrostatic discharge and ignition of flammable air-vapour mixtures can occur.

SECTION 3: Composition/information on ingredients

3.1 Substances

Components

Chemical name	CAS-No. EC-No.	Concentration (% w/w)
Dicyclopentadiene	77-73-6 201-052-9	>= 94

Contains stabiliser.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : DO NOT DELAY.
Keep victim calm. Obtain medical treatment immediately.
- Protection of first-aiders : When administering first aid, ensure that you are wearing the appropriate personal protective equipment according to the incident, injury and surroundings.
- If inhaled : Call emergency number for your location / facility.
Remove to fresh air. Do not attempt to rescue the victim unless proper respiratory protection is worn. If the victim has difficulty breathing or tightness of the chest, is dizzy, vomiting, or unresponsive, give 100% oxygen with rescue breathing or Cardio-Pulmonary Resuscitation as required and transport to the nearest medical facility.
- In case of skin contact : Remove contaminated clothing. Immediately flush skin with large amounts of water for at least 15 minutes, and follow by washing with soap and water if available. If redness, swelling,

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pain and/or blisters occur, transport to the nearest medical facility for additional treatment.

In case of eye contact : Immediately flush eye(s) with plenty of water. Remove contact lenses, if present and easy to do. Continue rinsing. Transport to the nearest medical facility for additional treatment.

If swallowed : Call emergency number for your location / facility. If swallowed, do not induce vomiting: transport to nearest medical facility for additional treatment. If vomiting occurs spontaneously, keep head below hips to prevent aspiration. Rinse mouth. If any of the following delayed signs and symptoms appear within the next 6 hours, transport to the nearest medical facility: fever greater than 101° F (38.3°C), shortness of breath, chest congestion or continued coughing or wheezing.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Respiratory irritation signs and symptoms may include a temporary burning sensation of the nose and throat, coughing, and/or difficulty breathing. Breathing of high vapour concentrations may cause central nervous system (CNS) depression resulting in dizziness, light-headedness, headache, nausea and loss of coordination. Continued inhalation may result in unconsciousness and death.

Skin irritation signs and symptoms may include a burning sensation, redness, swelling, and/or blisters.

Eye irritation signs and symptoms may include a burning sensation, redness, swelling, and/or blurred vision.

If material enters lungs, signs and symptoms may include coughing, choking, wheezing, difficulty in breathing, chest congestion, shortness of breath, and/or fever. If any of the following delayed signs and symptoms appear within the next 6 hours, transport to the nearest medical facility: fever greater than 101° F (38.3°C), shortness of breath, chest congestion or continued coughing or wheezing.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : IMMEDIATE TREATMENT IS EXTREMELY IMPORTANT! Artificial respiration and/or oxygen may be necessary. Call a doctor or poison control center for guidance. Potential for chemical pneumonitis. Treat symptomatically.

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SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Foam, water spray or fog. Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.

Unsuitable extinguishing media : Do not use water in a jet.

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-fighting : Carbon monoxide may be evolved if incomplete combustion occurs.
Will float and can be reignited on surface water.
The vapour is heavier than air, spreads along the ground and distant ignition is possible.
Flammable vapours may be present even at temperatures below the flash point.

5.3 Advice for firefighters

Special protective equipment for firefighters : Proper protective equipment including chemical resistant gloves are to be worn; chemical resistant suit is indicated if large contact with spilled product is expected. Self-Contained Breathing Apparatus must be worn when approaching a fire in a confined space. Select fire fighter's clothing approved to relevant Standards (e.g. Europe: EN469).

Specific extinguishing methods : Standard procedure for chemical fires.

Further information : Clear fire area of all non-emergency personnel.
Keep adjacent containers cool by spraying with water.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Observe all relevant local and international regulations.
Notify authorities if any exposure to the general public or the environment occurs or is likely to occur.
Local authorities should be advised if significant spillages cannot be contained.
6.1.1 For non emergency personnel:
Avoid contact with skin, eyes and clothing.
Isolate hazard area and deny entry to unnecessary or unprotected personnel.
Do not breathe fumes, vapour.
Do not operate electrical equipment.
6.1.2 For emergency responders:
Avoid contact with skin, eyes and clothing.

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Isolate hazard area and deny entry to unnecessary or unprotected personnel.

Do not breathe fumes, vapour.

Do not operate electrical equipment.

6.2 Environmental precautions

Environmental precautions : Shut off leaks, if possible without personal risks. Remove all possible sources of ignition in the surrounding area. Use appropriate containment to avoid environmental contamination. Prevent from spreading or entering drains, ditches or rivers by using sand, earth, or other appropriate barriers. Attempt to disperse the vapour or to direct its flow to a safe location for example by using fog sprays. Take precautionary measures against static discharge. Ensure electrical continuity by bonding and grounding (earthing) all equipment.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : For small liquid spills (< 1 drum), transfer by mechanical means to a labeled, sealable container for product recovery or safe disposal. Allow residues to evaporate or soak up with an appropriate absorbent material and dispose of safely. Remove contaminated soil and dispose of safely.
For large liquid spills (> 1 drum), transfer by mechanical means such as vacuum truck to a salvage tank for recovery or safe disposal. Do not flush away residues with water. Retain as contaminated waste. Allow residues to evaporate or soak up with an appropriate absorbent material and dispose of safely. Remove contaminated soil and dispose of safely.

6.4 Reference to other sections

For guidance on selection of personal protective equipment see Section 8 of this Safety Data Sheet., Risk of explosion. Inform the emergency services if liquid enters surface water drains., For guidance on disposal of spilled material see Section 13 of this Safety Data Sheet., Vapour may form an explosive mixture with air.

Local authorities should be advised if significant spillages cannot be contained.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Technical measures : Avoid breathing of or direct contact with material. Only use in well ventilated areas. Wash thoroughly after handling. For guidance on selection of personal protective equipment see Section 8 of this Safety Data Sheet.
Use the information in this data sheet as input to a risk assessment of local circumstances to help determine appropriate controls for safe handling, storage and disposal of this material.
Ensure that all local regulations regarding handling and storage facilities are followed.

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| Advice on safe handling | :
Avoid inhaling vapour and/or mists.
Avoid contact with skin, eyes and clothing.
Extinguish any naked flames. Do not smoke. Remove ignition sources. Avoid sparks.
The vapour is heavier than air. Beware of accumulation in pits and confined spaces.
Use local exhaust ventilation if there is risk of inhalation of vapours, mists or aerosols.
Bulk storage tanks should be diked (bunded).
Properly dispose of any contaminated rags or cleaning materials in order to prevent fires.
Even with proper grounding and bonding, this material can still accumulate an electrostatic charge.
If sufficient charge is allowed to accumulate, electrostatic discharge and ignition of flammable air-vapour mixtures can occur.
Be aware of handling operations that may give rise to additional hazards that result from the accumulation of static charges.
These include but are not limited to pumping (especially turbulent flow), mixing, filtering, splash filling, cleaning and filling of tanks and containers, sampling, switch loading, gauging, vacuum truck operations, and mechanical movements.
These activities may lead to static discharge e.g. spark formation.
Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (≤ 1 m/s until fill pipe submerged to twice its diameter, then ≤ 7 m/s). Avoid splash filling.
Do NOT use compressed air for filling, discharging, or handling operations.
Inhibitor levels should be maintained.
Protect against light. |
| Product Transfer | :
If positive displacement pumps are used, these must be fitted with a non-integral pressure relief valve. Refer to guidance under Handling section. |
| Hygiene measures | :
Wash hands before eating, drinking, smoking and using the toilet. Launder contaminated clothing before re-use. |

7.2 Conditions for safe storage, including any incompatibilities

- | | |
|--|---|
| Further information on storage stability | :
Keep away from aerosols, flammables, oxidizing agents, corrosives and from other flammable products which are not harmful or toxic to man or to the environment.
Must be stored in a diked (bunded) well-ventilated area, away from sunlight, ignition sources and other sources of heat.
Must be kept inhibited during storage and shipment as material can polymerise.
Vapours from tanks should not be released to atmosphere.
Breathing losses during storage should be controlled by a suitable vapour treatment system.
Nitrogen blanket recommended. |
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Electrostatic charges will be generated during pumping.
Electrostatic discharge may cause fire. Ensure electrical continuity by bonding and grounding (earthing) all equipment to reduce the risk.

The vapours in the head space of the storage vessel may lie in the flammable/explosive range and hence may be flammable.

Reacts with atmospheric oxygen. Material contains a stabilizer to inhibit oxidative colour change.

Prolonged storage of the product can cause the stabiliser to lose its effectiveness.

The product is normally supplied in a stabilized form. If the permissible storage period and/or storage temperature is noticeably exceeded, the product may polymerise with heat evolution.

Storage Temperature:

Ambient.

Packaging material : Suitable material: For containers, or container linings use mild steel, stainless steel.

Unsuitable material: Copper., Copper alloys.

7.3 Specific end use(s)

Specific use(s) : Please refer to section 16 and/or the annexes for the registered uses under REACH.

See additional references that provide safe handling practices for liquids that are determined to be static accumulators:

American Petroleum Institute 2003 (Protection Against Ignitions Arising out of Static, Lightning and Stray Currents) or National Fire Protection Agency 77 (Recommended Practices on Static Electricity).

IEC/TS 60079-32-1: Electrostatic hazards, guidance

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
Dicyclopentadiene	77-73-6	MV	0,5 ppm 2,7 mg/m ³	SI OEL
Dicyclopentadiene		KTV	0,5 ppm 2,7 mg/m ³	SI OEL

Biological occupational exposure limits

No biological limit allocated.

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

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Substance name	End Use	Exposure routes	Potential health effects	Value
Dicyclopentadiene	Workers	Inhalation	Acute local effects	160,23 mg/m3
Dicyclopentadiene	Workers	Dermal	Long-term systemic effects	0,3 mg/kg bw/day
Dicyclopentadiene	Workers	Inhalation	Long-term systemic effects	1,058 mg/m3
Dicyclopentadiene	Man via environment	Inhalation	Long-term systemic effects	0,26 mg/m3
Dicyclopentadiene	Man via environment	Oral	Long-term systemic effects	0,15 mg/kg bw/day

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
Dicyclopentadiene	Fresh water	0,029 mg/l
Dicyclopentadiene	Sediment	5,49 mg/kg
Dicyclopentadiene	Soil	0,86 mg/kg dry weight (d.w.)
Dicyclopentadiene	Sewage treatment plant	0,85 mg/l

8.2 Exposure controls

Engineering measures

Read in conjunction with the Exposure Scenario for your specific use contained in the Annex. The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Select controls based on a risk assessment of local circumstances. Appropriate measures include:

Use sealed systems as far as possible.

Adequate explosion-proof ventilation to control airborne concentrations below the exposure guidelines/limits.

Local exhaust ventilation is recommended.

Firewater monitors and deluge systems are recommended.

Where material is heated, sprayed or mist formed, there is greater potential for airborne concentrations to be generated.

Eye washes and showers for emergency use.

General Information:

Always observe good personal hygiene measures, such as washing hands after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

Define procedures for safe handling and maintenance of controls.

Educate and train workers in the hazards and control measures relevant to normal activities associated with this product.

Ensure appropriate selection, testing and maintenance of equipment used to control exposure, e.g. personal protective equipment, local exhaust ventilation.

Drain down system prior to equipment break-in or maintenance.

Retain drain downs in sealed storage pending disposal or subsequent recycle.

Personal protective equipment

Read in conjunction with the Exposure Scenario for your specific use contained in the Annex. The provided information is made in consideration of the PPE directive (Council Directive 89/686/EEC) and the CEN European Committee for Standardisation (CEN) standards.

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Personal protective equipment (PPE) should meet recommended national standards. Check with PPE suppliers.

Eye protection : Wear goggles for use against liquids and gas.
Wear full face shield if splashes are likely to occur.
Approved to EU Standard EN166.

Hand protection

Remarks : Where hand contact with the product may occur the use of gloves approved to relevant standards (e.g. Europe: EN374, US: F739) made from the following materials may provide suitable chemical protection. Longer term protection: Viton. Incidental contact/Splash protection: Nitrile rubber. Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material, dexterity. Always seek advice from glove suppliers. Contaminated gloves should be replaced. For continuous contact we recommend gloves with breakthrough time of more than 240 minutes with preference for > 480 minutes where suitable gloves can be identified. For short-term/splash protection we recommend the same but recognize that suitable gloves offering this level of protection may not be available and in this case a lower breakthrough time maybe acceptable so long as appropriate maintenance and replacement regimes are followed. Glove thickness is not a good predictor of glove resistance to a chemical as it is dependent on the exact composition of the glove material. Glove thickness should be typically greater than 0.35 mm depending on the glove make and model. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.

Skin and body protection : Wear chemical resistant gloves/gauntlets and boots. Where risk of splashing, also wear an apron.
Wear antistatic and flame-retardant clothing.

Respiratory protection : If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker health, select respiratory protection equipment suitable for the specific conditions of use and meeting relevant legislation. Check with respiratory protective equipment suppliers. Where air-filtering respirators are unsuitable (e.g. airborne concentrations are high, risk of oxygen deficiency, confined space) use appropriate positive pressure breathing apparatus. Where air-filtering respirators are suitable, select an appropriate combination of mask and filter.

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If air-filtering respirators are suitable for conditions of use:
Select a filter suitable for organic gases and vapours [Type A
boiling point > 65°C (149°F)] meeting EN14387.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : Pale straw-coloured liquid or yellow waxy solid.

Colour : Data not available

Odour : Camphor-like

Odour Threshold : Data not available

Melting / freezing point : Typical 10 - 15 °C

Boiling point/boiling range : Typical 170 - 190 °C (1010 hPa)

Flammability

Flammability (liquids) : Static-accumulating flammable liquid.

Lower explosion limit and upper explosion limit / flammability limit

Upper explosion limit /
upper flammability limit : 6,3 %(V)

Lower explosion limit /
Lower flammability limit : 0,8 %(V)

Flash point : Typical 32 °C

Auto-ignition temperature : 503 °C

Decomposition temperature

Decomposition temperature : Data not available

pH : Not applicable

Viscosity

Viscosity, dynamic : 4 mPa.s (20 °C)
Method: ASTM D445

Viscosity, kinematic : Typical 4,5 mm²/s (20 °C)
Method: ASTM D445

Typical 2,8 mm²/s (40 °C)
Method: ASTM D445

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Solubility(ies)
Water solubility : 40 mg/l (22 °C)

Partition coefficient: n-octanol/water : log Pow: 3,16
Method: Calculated value(s)

Vapour pressure : 186 Pa (20 °C)

Relative density : 0,965 - 0,98 (30 °C)
Method: ASTM D4052

Density : 965 - 980 kg/m³ (30 °C)
Method: ASTM D4052
975 - 989 kg/m³ (20 °C)
Method: ASTM D4052

Relative vapour density : 4,5

9.2 Other information

Explosives : Not applicable

Oxidizing properties : Data not available

Flammability (liquids) : Static-accumulating flammable liquid.

Evaporation rate : Data not available

Conductivity : Low conductivity: < 100 pS/m, The conductivity of this material makes it a static accumulator., A liquid is typically considered nonconductive if its conductivity is below 100 pS/m and is considered semi-conductive if its conductivity is below 10,000 pS/m., Whether a liquid is nonconductive or semi-conductive, the precautions are the same., A number of factors, for example liquid temperature, presence of contaminants, and anti-static additives can greatly influence the conductivity of a liquid

Surface tension : 30 mN/m, 37,8 °C
28 mN/m, 71,1 °C

Molecular weight : 132,2 g/mol

SECTION 10: Stability and reactivity

10.1 Reactivity

Prolonged exposure to air may lead to peroxide formation.
Reacts with strong oxidising agents.

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10.2 Chemical stability

The product is normally supplied in a stabilized form. If the permissible storage period and/or storage temperature is noticeably exceeded, the product may polymerise with heat evolution.

Reacts violently with:

Nitric, sulphuric and chlorosulphuric acids.

Oxidises on contact with air to form unstable peroxides.

Polymerisation may occur at elevated temperatures.

Normally stable under ambient conditions and if properly inhibited.

10.3 Possibility of hazardous reactions

Hazardous reactions : Normally stable under ambient conditions and if properly inhibited.

10.4 Conditions to avoid

Conditions to avoid : Heat, flames, and sparks.
Exposure to air.
Exposure to sunlight.
In certain circumstances product can ignite due to static electricity.

10.5 Incompatible materials

Materials to avoid : Strong oxidising agents.
Strong acids.
Strong bases.
Copper alloys

10.6 Hazardous decomposition products

Thermal decomposition is highly dependent on conditions. A complex mixture of airborne solids, liquids and gases, including carbon monoxide, carbon dioxide and other organic compounds will be evolved when this material undergoes combustion or thermal or oxidative degradation.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Information on likely routes of exposure : Exposure may occur via inhalation, ingestion, skin absorption, skin or eye contact, and accidental ingestion.

Acute toxicity

Components:

Dicyclopentadiene:

Acute oral toxicity : LD 50 (Rat, male and female): >300-<=2000 mg/kg
Method: OECD Test Guideline 401
Remarks: Harmful if swallowed.

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Acute inhalation toxicity : LC 50 (Rat, male and female): > 0.5 - <= 2 mg/l
Exposure time: 6 h
Test atmosphere: vapour
Method: OECD Test Guideline 403
Remarks: Fatal if inhaled.

Acute dermal toxicity : LD 50 (Rat, male and female): > 2.000 mg/kg
Method: OECD Test Guideline 402
Remarks: Based on available data, the classification criteria are not met.

Skin corrosion/irritation

Components:

Dicyclopentadiene:

Species : Rabbit
Method : OECD Test Guideline 404
Remarks : Causes skin irritation.

Serious eye damage/eye irritation

Components:

Dicyclopentadiene:

Species : Rabbit
Method : OECD Test Guideline 405
Remarks : Causes serious eye irritation.

Respiratory or skin sensitisation

Components:

Dicyclopentadiene:

Species : Guinea pig
Method : OECD Test Guideline 406
Remarks : Based on available data, the classification criteria are not met.

Germ cell mutagenicity

Components:

Dicyclopentadiene:

Genotoxicity in vitro : Method: OECD Test Guideline 471
Remarks: Based on available data, the classification criteria are not met.

Method: Acceptable non-standard method.
Remarks: Based on available data, the classification criteria are not met.

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Method: OECD Test Guideline 476

Remarks: Based on available data, the classification criteria are not met.

Genotoxicity in vivo : Species: Mouse
Method: OECD Test Guideline 474
Remarks: Based on available data, the classification criteria are not met.

Germ cell mutagenicity- Assessment : This product does not meet the criteria for classification in categories 1A/1B.

Carcinogenicity

Components:

Dicyclopentadiene:

Carcinogenicity - Assessment : This product does not meet the criteria for classification in categories 1A/1B.

Material	GHS/CLP Carcinogenicity Classification
Dicyclopentadiene	No carcinogenicity classification.

Reproductive toxicity

Components:

Dicyclopentadiene:

Effects on fertility : Species: Rat
Sex: male and female
Application Route: Oral

Method: Equivalent or similar to OECD Test Guideline 416
Remarks: Suspected of damaging fertility or the unborn child.

Reproductive toxicity - Assessment : This product does not meet the criteria for classification in categories 1A/1B.

STOT - single exposure

Components:

Dicyclopentadiene:

Exposure routes : Inhalation
Target Organs : Respiratory Tract
Remarks : May cause respiratory irritation.

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STOT - repeated exposure

Components:

Dicyclopentadiene:

Target Organs	:	Central nervous system
Assessment	:	The substance or mixture is classified as specific target organ toxicant, repeated exposure, category 2.

Repeated dose toxicity

Components:

Dicyclopentadiene:

Species	:	Rat, male and female
Application Route	:	Oral
Method	:	Test(s) equivalent or similar to OECD Test Guideline 422
Target Organs	:	No specific target organs noted

Species	:	Rat, male and female
Application Route	:	Inhalation
Test atmosphere	:	vapour
Method	:	Test(s) equivalent or similar to OECD Test Guideline 413
Target Organs	:	No specific target organs noted

Species	:	Rat, male and female
Application Route	:	Oral
Method	:	OECD Test Guideline 408
Symptoms	:	Tremors

Aspiration toxicity

Components:

Dicyclopentadiene:

Aspiration into the lungs when swallowed or vomited may cause chemical pneumonitis which can be fatal.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment	:	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.
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Further information

Components:

Dicyclopentadiene:

Remarks : Classifications by other authorities under varying regulatory frameworks may exist.

SECTION 12: Ecological information

12.1 Toxicity

Components:

Dicyclopentadiene:

Toxicity to fish	: LC50 (Oryzias latipes (Japanese medaka)): 15,7 mg/l Exposure time: 96 h Method: OECD Test Guideline 203 Remarks: Harmful LL/EL/IL50 >10 <= 100 mg/l
Toxicity to daphnia and other aquatic invertebrates	: EC50 (Daphnia magna (Water flea)): 0,62 mg/l Exposure time: 48 h Method: OECD Test Guideline 202 Remarks: Toxic LL/EL/IL50 >10 <= 100 mg/l
Toxicity to algae/aquatic plants	: Remarks: Harmful LL/EL/IL50 >10 <= 100 mg/l
M-Factor (Acute aquatic toxicity)	: 1
Toxicity to microorganisms	: EC10 (Pseudomonas putida): 2,2 mg/l Method: Other guideline method. Remarks: Toxic LL/EL/IL50 > 1 <= 10 mg/l
Toxicity to fish (Chronic toxicity)	: NOEC: 0,98 mg/l Exposure time: 14 d Species: Lepomis macrochirus (Bluegill sunfish) Method: Test(s) equivalent or similar to OECD Test Guideline 204 Remarks: NOEC/NOEL > 0.1 - <=1.0 mg/l
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	: NOEC: 0,574 mg/l Exposure time: 21 d Species: Daphnia sp. (water flea) Method: Based on quantitative structure-activity relationship (QSAR) modelling

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12.2 Persistence and degradability

Components:

Dicyclopentadiene:

Biodegradability : Biodegradation: 0 %
Exposure time: 28 d
Method: OECD Test Guideline 301F
Remarks: Not readily biodegradable.
Oxidises rapidly by photo-chemical reactions in air.

12.3 Bioaccumulative potential

Components:

Dicyclopentadiene:

Bioaccumulation : Remarks: Does not bioaccumulate significantly.

12.4 Mobility in soil

Components:

Dicyclopentadiene:

Mobility : Remarks: Floats on water.

12.5 Results of PBT and vPvB assessment

Components:

Dicyclopentadiene:

Assessment : The substance does not fulfill all screening criteria for persistence, bioaccumulation and toxicity and hence is not considered to be PBT or vPvB..

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

no data available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : Recover or recycle if possible.
It is the responsibility of the waste generator to determine the

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toxicity and physical properties of the material generated to determine the proper waste classification and disposal methods in compliance with applicable regulations.

Do not dispose into the environment, in drains or in water courses.

Waste product should not be allowed to contaminate soil or water.

Disposal should be in accordance with applicable regional, national, and local laws and regulations.

Local regulations may be more stringent than regional or national requirements and must be complied with.

Contaminated packaging : Packing: Emptying: Place the package upside down, and tilt slightly, circa 10 degrees, to enable drainage in such a way that the lowest part of the package is at the exit orifice. On some packing an extra hole must be made. Drainage should be carried out at room temperature (at least 15 °C). Wait until the package is drip dry. Do not close package after draining. Please note the risks connected with emptying package and containers with flammable liquids. Emptied package should be ventilated in a safe place away from sparks and fire. Residues may be an explosion risk. Do not puncture, cut or weld in non-cleaned package, containers or drums.

SECTION 14: Transport information

14.1 UN number or ID number

ADR	:	2048
RID	:	2048
IMDG	:	2048
IATA	:	2048

14.2 UN proper shipping name

ADR	:	DICYCLOPENTADIENE
RID	:	DICYCLOPENTADIENE
IMDG	:	DICYCLOPENTADIENE
IATA	:	DICYCLOPENTADIENE

14.3 Transport hazard class(es)

ADR	:	3
RID	:	3
IMDG	:	3
IATA	:	3

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14.4 Packing group

ADR

Packing group	:	III
Classification Code	:	F1
Hazard Identification Number	:	30
Labels	:	3

RID

Packing group	:	III
Classification Code	:	F1
Hazard Identification Number	:	30
Labels	:	3

IMDG

Packing group	:	III
Labels	:	3

IATA

Packing group	:	III
Labels	:	3

14.5 Environmental hazards

ADR

Environmentally hazardous	:	yes
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RID

Environmentally hazardous	:	yes
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IMDG

Marine pollutant	:	yes
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14.6 Special precautions for user

Remarks	:	Special Precautions: Refer to Section 7, Handling & Storage, for special precautions which a user needs to be aware of or needs to comply with in connection with transport.
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14.7 Maritime transport in bulk according to IMO instruments

Pollution category	:	Y
Ship type	:	2
Product name	:	1,3-Cyclopentadiene dimer (molten)

Additional Information	:	This product may be transported under nitrogen blanketing. Nitrogen is an odourless and invisible gas. Exposure to nitrogen enriched atmospheres displaces available oxygen which may cause asphyxiation or death. Personnel must observe strict safety precautions when involved with a confined space entry.
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Transport in bulk according to Annex II of Marpol and the IBC Code

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SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - List of substances subject to authorisation (Annex XIV)	:	Product is not subject to Authorisation under REACH.
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	:	This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).
Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.	H2	ACUTE TOXIC
	P5c	FLAMMABLE LIQUIDS
	E1	ENVIRONMENTAL HAZARDS

Other regulations:

The regulatory information is not intended to be comprehensive. Other regulations may apply to this material.

Product is subject to Law No. 36.2014 regulation amending and supplementing the Regulation on the prevention of major accidents and the reduction of their consequences, based on Seveso III directive (2012/18/EU).

The components of this product are reported in the following inventories:

AIIC	:	Listed
DSL	:	Listed
IECSC	:	Listed
ENCS	:	Listed
KECI	:	Listed
NZIoC	:	Listed
PICCS	:	Listed
TSCA	:	Listed
ENCS	:	Listed

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TCSI : Listed

15.2 Chemical safety assessment

A Chemical Safety Assessment has been carried out for this substance.

SECTION 16: Other information

Full text of other abbreviations

SI OEL	:	Slovenia. Chemical agents at work - Appendix 1: Occupational exposure limits
SI OEL / MV	:	Time Weighted Average
SI OEL / KTV	:	Short Term Exposure Limit

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Further information

Training advice : Provide adequate information, instruction and training for operators.

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- Other information : For Industry guidance and tools on REACH please visit the CEFIC website at <http://cefic.org/Industry-support>.
The substance does not fulfill all screening criteria for persistence, bioaccumulation and toxicity and hence is not considered to be PBT or vPvB.
- A vertical bar (|) in the left margin indicates an amendment from the previous version.
- This product is classified as R22/H302 Harmful if swallowed. The same control advice applies to all uses of this product and is included in Section 8 of the SDS. An exposure scenario is not presented.
- This product is classified as H304 (May be fatal if swallowed and enters airways). The risk relates to potential for aspiration. The risk arising from aspiration hazard is solely related to the physico-chemical properties of the substance. The risk can therefore be controlled by implementing risk management measures tailored to this specific hazard and included within Section 8 of the SDS. An exposure scenario is not presented.
- Sources of key data used to compile the Safety Data Sheet : The quoted data are from, but not limited to, one or more sources of information (e.g. toxicological data from Shell Health Services, material suppliers' data, CONCAWE, EU IUCLID data base, EC 1272 regulation, etc).

Classification of the mixture:

Flam. Liq. 2	H225
Acute Tox. 4	H302
Asp. Tox. 1	H304
Acute Tox. 2	H330
Skin Irrit. 2	H315
Eye Irrit. 2	H319
STOT SE 3	H335
Repr. 2	H361
STOT RE 2	H373
Aquatic Acute 1	H400
Aquatic Chronic 2	H411

Classification procedure:

On basis of test data.

Expert judgement and weight of evidence determination.

Expert judgement and weight of evidence determination.

Expert judgement and weight of evidence determination.

Expert judgement and weight of evidence determination.

Expert judgement and weight of evidence determination.

Expert judgement and weight of evidence determination.

Expert judgement and weight of evidence determination.

Expert judgement and weight of evidence determination.

Expert judgement and weight of evidence determination.

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dence determination.

Identified Uses according to the Use Descriptor System

Uses - Worker

Title : Manufacture of substance- Industrial

Uses - Worker

Title : Use as an intermediate- Industrial

Uses - Worker

Title : Polymer production- Industrial

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

SI / EN

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Exposure Scenario - Worker

300000000239	
SECTION 1	EXPOSURE SCENARIO TITLE
Title	Manufacture of substance- Industrial
Use Descriptor	Sector of Use: SU3, SU8, SU9 Process Categories: PROC 1, PROC 2, PROC 3, PROC 4, PROC 8a, PROC 8b, PROC 15 Environmental Release Categories: ERC1, ERC4, ESVOC SpERC 1.1.v1
Scope of process	Manufacture of the substance or use as a process chemical or extraction agent. Includes recycling/ recovery, material transfers, storage, maintenance and loading (including marine vessel/barge, road/rail car and bulk container), sampling and associated laboratory activities.

SECTION 2	OPERATIONAL CONDITIONS AND RISK MANAGEMENT MEASURES
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Section 2.1	Control of Worker Exposure
Product Characteristics	
Physical form of product	Liquid, vapour pressure < 0.5 kPa at STP
Concentration of the Substance in Mixture/Article	Covers use of substance/product up to 100% (unless stated differently).,
Frequency and Duration of Use	
Covers daily exposures up to 8 hours (unless stated differently).	
Other Operational Conditions affecting Exposure	
Assumes use at not more than 20°C above ambient temperature (unless stated differently). Assumes a good basic standard of occupational hygiene is implemented.	

Contributing Scenarios	Risk Management Measures
General measures (skin irritants).	Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.
General measures (eye irritants).	Use suitable eye protection. Avoid direct eye contact with product, also via contamination on hands.
General exposures (closed systems)	No other specific measures identified.
General exposures (closed)	Ensure material transfers are under containment or extract

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systems)with sample collectionGeneral measures (skin irritants).	ventilation.
General exposures (closed systems)Use in contained batch processes	Ensure material transfers are under containment or extract ventilation.
General exposures (open systems)Batch processwith sample collection	Handle substance within a predominantly closed system provided with extract ventilation. Ensure material transfers are under containment or extract ventilation. Provide a good standard of general or controlled ventilation (5 to 15 air changes per hour). Wear suitable gloves tested to EN374.
Process sampling	Ensure material transfers are under containment or extract ventilation. Wear suitable gloves tested to EN374.
Laboratory activities	Handle in a fume cupboard or under extract ventilation. Provide a good standard of general or controlled ventilation (5 to 15 air changes per hour).
Bulk transfers(open systems)with potential for aerosol generation.	Provide extraction ventilation at points where emissions occur. Wear suitable gloves tested to EN374.
Bulk transfers(closed systems)	Ensure material transfers are under containment or extract ventilation. Wear suitable gloves tested to EN374.
Equipment cleaning and maintenance	Drain down and flush system prior to equipment opening or maintenance. Provide extraction ventilation at points where emissions occur. , or: Wear a respirator conforming to EN140 with Type A filter or better. Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training.
Storage.General measures (skin irritants).	Store substance within a closed system. Provide extract ventilation to material transfer points and other openings. Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training.

Section 2.2	Control of Environmental Exposure
Substance is a unique structure.	
Not biodegradable.	
Amounts Used	
Fraction of EU tonnage used in region:	0,2

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Regional use tonnage (tonnes/year):	1E+04
Fraction of Regional tonnage used locally:	1
Annual site tonnage (tonnes/year):	1E+04
Maximum daily site tonnage (kg/day):	3,3E+04
Frequency and Duration of Use	
Continuous release.	
Emission Days (days/year):	300
Environmental factors not influenced by risk management	
Local freshwater dilution factor:	40
Local marine water dilution factor:	100
Other Operational Conditions affecting Environmental Exposure	
Release fraction to air from process (initial release prior to RMM):	1E-03
Release fraction to wastewater from process (initial release prior to RMM):	3E-04
Release fraction to soil from process (initial release prior to RMM):	1E-04
Technical conditions and measures at process level (source) to prevent release	
Common practices vary across sites thus conservative process re-release estimates used.	
Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil	
Prevent discharge of undissolved substance to or recover from onsite wastewater.	
No wastewater treatment required.	
Risk from environmental exposure is driven by wastewater treatment plant microbes.	
Treat air emission to provide a typical removal efficiency of (%)	90
Typical onsite wastewater treatment technology provides removal efficiency of (%)	90,9
If discharging to domestic sewage treatment plant, no secondary wastewater treatment required.	0
Organisational measures to prevent/limit release from site	
Do not apply industrial sludge to natural soils.	
Sludge should be incinerated, contained or reclaimed.	
Conditions and Measures related to municipal sewage treatment plant	
Estimated substance removal from wastewater via domestic sewage treatment (%)	90,9
Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%)	90,9
Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d)	6,2E+04
Assumed domestic sewage treatment plant flow (m3/d)	2.000
Conditions and Measures related to external treatment of waste for disposal	
During manufacturing no waste of the substance is generated.	
Conditions and measures related to external recovery of waste	
During manufacturing no waste of the substance is generated.	

SECTION 3

EXPOSURE ESTIMATION

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Section 3.1 - Health

The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

Section 3.2 -Environment

Used EUSES model.

SECTION 4

GUIDANCE TO CHECK COMPLIANCE WITH THE EXPOSURE SCENARIO

Section 4.1 - Health

Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.

Available hazard data do not enable the derivation of a DNEL for dermal irritant effects. Risk Management Measures are based on qualitative risk characterisation.

Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

Section 4.2 -Environment

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org>).

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Exposure Scenario - Worker

300000000241	
SECTION 1	EXPOSURE SCENARIO TITLE
Title	Use as an intermediate- Industrial
Use Descriptor	Sector of Use: SU3, SU10 Process Categories: PROC 1, PROC 2, PROC 3, PROC 4, PROC 8a, PROC 8b, PROC 15 Environmental Release Categories: ERC6a, ESVOC SpERC 6.1a.v1
Scope of process	Use of substance as an intermediate (not related to Strictly Controlled Conditions). Includes recycling/ recovery, material transfers, storage, sampling, associated laboratory activities, maintenance and loading (including marine vessel/barge, road/rail car and bulk container).

SECTION 2	OPERATIONAL CONDITIONS AND RISK MANAGEMENT MEASURES
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Section 2.1	Control of Worker Exposure
Product Characteristics	
Physical form of product	Liquid, vapour pressure < 0.5 kPa at STP
Concentration of the Substance in Mixture/Article	Covers use of substance/product up to 100% (unless stated differently).,
Frequency and Duration of Use	
Covers daily exposures up to 8 hours (unless stated differently).	
Other Operational Conditions affecting Exposure	
Assumes use at not more than 20°C above ambient temperature (unless stated differently). Assumes a good basic standard of occupational hygiene is implemented.	

Contributing Scenarios	Risk Management Measures
General measures (skin irritants).	Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.
General measures (eye irritants).	Use suitable eye protection. Avoid direct eye contact with product, also via contamination on hands.
General exposures (closed systems)	Wear suitable gloves tested to EN374.
General exposures (closed)	Ensure material transfers are under containment or extract

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systems)with sample collectionGeneral measures (skin irritants).	ventilation.
General exposures (closed systems)Use in contained batch processes	Ensure material transfers are under containment or extract ventilation.
General exposures (open systems)Batch processwith sample collection	Handle substance within a predominantly closed system provided with extract ventilation. Ensure material transfers are under containment or extract ventilation. Provide a good standard of general or controlled ventilation (5 to 15 air changes per hour). Wear suitable gloves tested to EN374.
Process sampling	Ensure material transfers are under containment or extract ventilation. Wear suitable gloves tested to EN374.
Laboratory activities	Handle in a fume cupboard or under extract ventilation. Provide a good standard of general or controlled ventilation (5 to 15 air changes per hour).
Bulk transfers(open systems)with potential for aerosol generation.	Provide extraction ventilation at points where emissions occur. Wear suitable gloves tested to EN374.
Bulk transfers(closed systems)	Ensure material transfers are under containment or extract ventilation. Wear suitable gloves tested to EN374.
Equipment cleaning and maintenance	Drain down and flush system prior to equipment opening or maintenance. Provide extraction ventilation at points where emissions occur. , or: Wear a respirator conforming to EN140 with Type A filter or better. Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training.
Storage.General measures (skin irritants).	Store substance within a closed system. Provide extract ventilation to material transfer points and other openings. Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training.

Section 2.2	Control of Environmental Exposure
Substance is a unique structure.	
Not biodegradable.	
Amounts Used	
Fraction of EU tonnage used in region:	0,1

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Regional use tonnage (tonnes/year):	1,0E+03
Fraction of Regional tonnage used locally:	1
Annual site tonnage (tonnes/year):	1,0E+03
Maximum daily site tonnage (kg/day):	3,3E+03
Frequency and Duration of Use	
Continuous release.	
Emission Days (days/year):	300
Environmental factors not influenced by risk management	
Local freshwater dilution factor:	10
Local marine water dilution factor:	100
Other Operational Conditions affecting Environmental Exposure	
Release fraction to air from process (initial release prior to RMM):	2,0E-04
Release fraction to wastewater from process (initial release prior to RMM):	3,0E-04
Release fraction to soil from process (initial release prior to RMM):	1,0E-03
Technical conditions and measures at process level (source) to prevent release	
Common practices vary across sites thus conservative process re-release estimates used.	
Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil	
Risk from environmental exposure is driven by soil.	
Treat air emission to provide a typical removal efficiency of (%)	80
Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of >= (%)	90,9
If discharging to domestic sewage treatment plant, no secondary wastewater treatment required.	0
If discharging to domestic sewage treatment plant, no secondary wastewater treatment required.	
Prevent discharge of undissolved substance to or recover from onsite wastewater.	
Organisational measures to prevent/limit release from site	
Do not apply industrial sludge to natural soils. Sludge should be incinerated, contained or reclaimed.	
Conditions and Measures related to municipal sewage treatment plant	
Estimated substance removal from wastewater via domestic sewage treatment (%)	90,9
Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%)	90,9
Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d)	1,8E+04
Assumed domestic sewage treatment plant flow (m3/d)	2.000
Conditions and Measures related to external treatment of waste for disposal	
External treatment and disposal of waste should comply with applicable local and/or regional regulations.	
Conditions and measures related to external recovery of waste	
External recovery and recycling of waste should comply with applicable local and/or regional regulations.	

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SECTION 3	EXPOSURE ESTIMATION
Section 3.1 - Health	
The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.	

Section 3.2 -Environment	
Used EUSES model.	

SECTION 4	GUIDANCE TO CHECK COMPLIANCE WITH THE EXPOSURE SCENARIO
Section 4.1 - Health	
Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.	
Available hazard data do not enable the derivation of a DNEL for dermal irritant effects. Risk Management Measures are based on qualitative risk characterisation.	
Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.	

Section 4.2 -Environment	
Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.	
Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.	
Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.	
Further details on scaling and control technologies are provided in SpERC factsheet (http://cefic.org).	

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Exposure Scenario - Worker

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SECTION 1	EXPOSURE SCENARIO TITLE
Title	Polymer production- Industrial
Use Descriptor	Sector of Use: SU3, SU10 Process Categories: PROC 1, PROC 2, PROC 3, PROC 4, PROC 5, PROC 6, PROC 8a, PROC 8b, PROC 14 Environmental Release Categories: ERC 6C, ESVOC SpERC 4.20.v1
Scope of process	Manufacture of polymers from monomers in continuous and batch processes. Including production, re-cycling and recovery, degassing, discharging, reactor maintenance and immediate polymer product formation (i.e. compounding, pelletisation, product off-gassing).

SECTION 2	OPERATIONAL CONDITIONS AND RISK MANAGEMENT MEASURES
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Section 2.1	Control of Worker Exposure
Product Characteristics	
Physical form of product	Liquid, vapour pressure < 0.5 kPa at STP
Frequency and Duration of Use	
Covers daily exposures up to 8 hours (unless stated differently).	
Other Operational Conditions affecting Exposure	
Assumes use at not more than 20°C above ambient temperature (unless stated differently). Assumes a good basic standard of occupational hygiene is implemented.	

Contributing Scenarios	Risk Management Measures
General measures (skin irritants).	Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.
General measures (eye irritants).	Use suitable eye protection. Avoid direct eye contact with product, also via contamination on hands.
General exposures (closed systems)Continuous processno sampling	Wear suitable gloves tested to EN374.
Bulk transferswith sample collection	Ensure material transfers are under containment or extract ventilation.

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	Provide a good standard of general or controlled ventilation (5 to 15 air changes per hour). Wear suitable gloves tested to EN374.
Polymerisation (bulk and batch)Continuous process-with sample collection	Provide extraction ventilation at points where emissions occur. Wear suitable gloves tested to EN374.
Polymerisation (bulk and batch)Batch processwith sample collection	Provide extraction ventilation at points where emissions occur. Wear suitable gloves tested to EN374.
Finishing operationsBatch processwith sample collection	Provide extraction ventilation at points where emissions occur. Wear suitable gloves tested to EN374.
Intermediate polymer storage	Limit the substance content in the product to 5 %. Provide extraction ventilation at points where emissions occur. Wear suitable gloves tested to EN374.
Additivation and stabilisation	Provide extraction ventilation at points where emissions occur. Wear suitable gloves tested to EN374.
Mixing in containers.Batch process	Limit the substance content in the product to 5 %. Provide extraction ventilation at points where emissions occur. Wear suitable gloves tested to EN374.
Extrusion and masterbatching	Limit the substance content in the product to 1 %. Handle substance within a predominantly closed system provided with extract ventilation. Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour). Wear suitable gloves tested to EN374.
Pelletizing	Limit the substance content in the product to 1 %. Handle substance within a predominantly closed system provided with extract ventilation. Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour). Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training.
Equipment maintenance	Drain down and flush system prior to equipment opening or maintenance. Avoid carrying out activities involving exposure for more than 1 hour. Wear a respirator conforming to EN140 with Type A filter or better. Wear chemically resistant gloves (tested to EN374) in combi-

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	nation with 'basic' employee training.
Storage.General measures (skin irritants).	Store substance within a closed system. Provide extract ventilation to material transfer points and other openings. , or: Avoid carrying out activities involving exposure for more than 1 hour. Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training.

Section 2.2	Control of Environmental Exposure
Substance is a unique structure.	
Not biodegradable.	
Amounts Used	
Fraction of EU tonnage used in region:	0,1
Regional use tonnage (tonnes/year):	4,0E+03
Fraction of Regional tonnage used locally:	1
Annual site tonnage (tonnes/year):	4,0E+03
Maximum daily site tonnage (kg/day):	1,3E+04
Frequency and Duration of Use	
Continuous release.	
Emission Days (days/year):	300
Environmental factors not influenced by risk management	
Local freshwater dilution factor:	10
Local marine water dilution factor:	100
Other Operational Conditions affecting Environmental Exposure	
Release fraction to air from process (initial release prior to RMM):	2,0E-03
Release fraction to wastewater from process (initial release prior to RMM):	3,0E-04
Release fraction to soil from process (initial release prior to RMM):	1,0E-04
Technical conditions and measures at process level (source) to prevent release	
Common practices vary across sites thus conservative process release estimates used.	
Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil	
Risk from environmental exposure is driven by soil.	
If discharging to domestic sewage treatment plant, no secondary wastewater treatment required.	
Prevent discharge of undissolved substance to or recover from onsite wastewater.	
Treat air emission to provide a typical removal efficiency of (%)	80
Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of >= (%)	90,9
If discharging to domestic sewage treatment plant, no secondary wastewater treatment required.	0
Organisational measures to prevent/limit release from site	
Do not apply industrial sludge to natural soils. Sludge should be incinerated, contained or reclaimed.	

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Conditions and Measures related to municipal sewage treatment plant	
Estimated substance removal from wastewater via domestic sewage treatment (%)	90,9
Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%)	90,9
Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d)	1,7E+04
Assumed domestic sewage treatment plant flow (m3/d)	2.000
Conditions and Measures related to external treatment of waste for disposal	
External treatment and disposal of waste should comply with applicable local and/or regional regulations.	
Conditions and measures related to external recovery of waste	
External recovery and recycling of waste should comply with applicable local and/or regional regulations.	

SECTION 3	EXPOSURE ESTIMATION
Section 3.1 - Health	
The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.	

Section 3.2 -Environment	
Used EUSES model.	

SECTION 4	GUIDANCE TO CHECK COMPLIANCE WITH THE EXPOSURE SCENARIO
Section 4.1 - Health	
Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.	
Available hazard data do not enable the derivation of a DNEL for dermal irritant effects. Risk Management Measures are based on qualitative risk characterisation.	
Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.	

Section 4.2 -Environment	
Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.	
Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.	
Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.	
Further details on scaling and control technologies are provided in SpERC factsheet (http://cefic.org).	

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