According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

Version Revision Date: SDS Number: Date of last issue: 27.06.2023

1.1 01.11.2023 800010060377 Print Date 08.11.2023

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : C NEODENE 10

Product code : V1500

Registration number EU : 01-2119486878-12-0001

CAS-No. : 872-05-9

Other means of identification : Olefins C10 SHOP

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Sub- : Chemical intermediate.

stance/Mixture Please refer to section 16 and/or the annexes for the regis-

tered uses under REACH.

Uses advised against : This product must not be used in applications other than the

above without first seeking the advice of the supplier.

1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier : Shell Chemicals Europe B.V.

PO Box 2334

3000 CH Rotterdam

Netherlands

Telephone : +31 (0)10 441 5137 / +31 (0)10 441 5191 Telefax : +31 (0)20 716 8316 / +31 (0)20 713 9230

Contact for Safety Data : sccmsds@shell.com

Sheet

1.4 Emergency telephone number

+44 (0) 1235 239 670

Nationaal Vergiftigingen Informatie Centrum (NVIC): Tel. nr. +31(0)88 755 8000 (24 uur per dag en 7 dagen per week).

(Uitsluitend bestemd om artsen te informeren bij accidentele vergiftigingen).

Other information : NEODENE is a trademark owned by Shell Trademark Man-

agement B.V. and Shell Brands Inc. and used by affiliates of

Shell plc.

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Flammable liquids, Category 3 H226: Flammable liquid and vapour.

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

Version Revision Date: SDS Number: Date of last issue: 27.06.2023

1.1 01.11.2023 800010060377 Print Date 08.11.2023

Aspiration hazard, Category 1 H304: May be fatal if swallowed and enters air-

ways.

Short-term (acute) aquatic hazard, Cate-

gory 1

H400: Very toxic to aquatic life.

Long-term (chronic) aquatic hazard, Cat-

egory 1

H410: Very toxic to aquatic life with long lasting

effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :







Signal word : Danger

Hazard statements : PHYSICAL HAZARDS:

H226 Flammable liquid and vapour.

HEALTH HAZARDS:

H304 May be fatal if swallowed and enters airways.

ENVIRONMENTAL HAZARDS:

H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.

Supplemental Hazard

Statements

EUH066

Repeated exposure may cause skin dryness or

cracking.

Precautionary statements : Prevention:

P210 Keep away from heat, hot surfaces, sparks, open

flames and other ignition sources. No smoking. P243 Take action to prevent static discharges.

P273 Avoid release to the environment.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.

P331 Do NOT induce vomiting.

P391 Collect spillage.

P301 + P310 IF SWALLOWED: Immediately call a POISON

CENTER/ doctor.

Storage:

No precautionary phrases.

Disposal:

No precautionary phrases.

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

Version Revision Date: SDS Number: Date of last issue: 27.06.2023

1.1 01.11.2023 800010060377 Print Date 08.11.2023

2.3 Other hazards

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

This material is a static accumulator.

Even with proper grounding and bonding, this material can still accumulate an electrostatic charge.

If sufficient charge is allowed to accumulate, electrostatic discharge and ignition of flammable airvapour mixtures can occur.

Vapours are heavier than air. Vapours may travel across the ground and reach remote ignition sources causing a flashback fire danger.

Will float and can be reignited on surface water.

SECTION 3: Composition/information on ingredients

3.1 Substances

Components

Chemical name	CAS-No. EC-No.	Concentration (% w/w)
dec-1-ene	872-05-9 212-819-2	<= 100

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Not expected to be a health hazard when used under normal

conditions.

Protection of first-aiders : When administering first aid, ensure that you are wearing the

appropriate personal protective equipment according to the

incident, injury and surroundings.

If inhaled : No treatment necessary under normal conditions of use.

If symptoms persist, obtain medical advice.

In case of skin contact : Remove contaminated clothing. Immediately flush skin with

large amounts of water for at least 15 minutes, and follow by washing with soap and water if available. If redness, swelling, pain and/or blisters occur, transport to the nearest medical

facility for additional treatment.

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

Version Revision Date: SDS Number: Date of last issue: 27.06.2023

1.1 01.11.2023 800010060377 Print Date 08.11.2023

In case of eye contact : Flush eye with copious quantities of water.

Remove contact lenses, if present and easy to do. Continue

rinsing.

If persistent irritation occurs, obtain medical attention.

If swallowed : Call emergency number for your location / facility.

If swallowed, do not induce vomiting: transport to nearest medical facility for additional treatment. If vomiting occurs spontaneously, keep head below hips to prevent aspiration. If any of the following delayed signs and symptoms appear within the next 6 hours, transport to the nearest medical facility: fever greater than 101° F (38.3°C), shortness of breath, chest congestion or continued coughing or wheezing.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Not considered to be an inhalation hazard under normal con-

ditions of use.

Possible respiratory irritation signs and symptoms may include a temporary burning sensation of the nose and throat, coughing, and/or difficulty breathing.

Skin irritation signs and symptoms may include a burning sensation, redness, or swelling.

No specific hazards under normal use conditions.

Eye irritation signs and symptoms may include a burning sen-

sation, redness, swelling, and/or blurred vision.

If material enters lungs, signs and symptoms may include coughing, choking, wheezing, difficulty in breathing, chest

congestion, shortness of breath, and/or fever.

If any of the following delayed signs and symptoms appear within the next 6 hours, transport to the nearest medical facility: fever greater than 101° F (38.3°C), shortness of breath, chest congestion or continued coughing or wheezing.

Defatting dermatitis signs and symptoms may include a burn-

ing sensation and/or a dried/cracked appearance.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Call a doctor or poison control center for guidance.

Potential for chemical pneumonitis.

Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Foam, water spray or fog. Dry chemical powder, carbon diox-

ide, sand or earth may be used for small fires only.

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

Version Revision Date: SDS Number: Date of last issue: 27.06.2023

1.1 01.11.2023 800010060377 Print Date 08.11.2023

Unsuitable extinguishing

media

: Do not use water in a jet.

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-

fighting

Clear fire area of all non-emergency personnel. Hazardous combustion products may include:

A complex mixture of airborne solid and liquid particulates and

gases (smoke). Carbon monoxide.

Unidentified organic and inorganic compounds.

Flammable vapours may be present even at temperatures

below the flash point.

The vapour is heavier than air, spreads along the ground and

distant ignition is possible.

Will float and can be reignited on surface water.

5.3 Advice for firefighters

Special protective equipment :

for firefighters

Proper protective equipment including chemical resistant gloves are to be worn; chemical resistant suit is indicated if large contact with spilled product is expected. Self-Contained Breathing Apparatus must be worn when approaching a fire in a confined space. Select fire fighter's clothing approved to relevant Standards (e.g. Europe: EN469).

Specific extinguishing meth-

ods

Standard procedure for chemical fires.

Further information : Keep adjacent containers cool by spraying with water.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Observe all relevant local and international regulations.

Notify authorities if any exposure to the general public or the

environment occurs or is likely to occur.

Local authorities should be advised if significant spillages

cannot be contained.

6.1.1 For non emergency personnel: Avoid contact with skin, eyes and clothing.

Isolate hazard area and deny entry to unnecessary or unpro-

tected personnel.

Do not breathe fumes, vapour. Do not operate electrical equipment. 6.1.2 For emergency responders:

Avoid contact with skin, eyes and clothing.

Isolate hazard area and deny entry to unnecessary or unpro-

tected personnel.

Do not breathe fumes, vapour. Do not operate electrical equipment.

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

SDS Number: Date of last issue: 27.06.2023 Version Revision Date:

01.11.2023 800010060377 Print Date 08.11.2023 1.1

6.2 Environmental precautions

Environmental precautions

Shut off leaks, if possible without personal risks. Remove all possible sources of ignition in the surrounding area. Use appropriate containment to avoid environmental contamination. Prevent from spreading or entering drains, ditches or rivers by using sand, earth, or other appropriate barriers. Attempt to disperse the vapour or to direct its flow to a safe location for example by using fog sprays. Take precautionary measures against static discharge. Ensure electrical continuity by bonding and grounding (earthing) all equipment.

Monitor area with combustible gas indicator.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up

For small liquid spills (< 1 drum), transfer by mechanical means to a labeled, sealable container for product recovery or safe disposal. Allow residues to evaporate or soak up with an appropriate absorbent material and dispose of safely. Remove contaminated soil and dispose of safely.

For large liquid spills (> 1 drum), transfer by mechanical means such as vacuum truck to a salvage tank for recovery or safe disposal. Do not flush away residues with water. Retain as contaminated waste. Allow residues to evaporate or soak up with an appropriate absorbent material and dispose of safely. Remove contaminated soil and dispose of safely

Ventilate contaminated area thoroughly.

If contamination of site occurs remediation may require spe-

cialist advice.

6.4 Reference to other sections

For guidance on selection of personal protective equipment see Section 8 of this Safety Data Sheet., For guidance on disposal of spilled material see Section 13 of this Safety Data Sheet.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Technical measures Avoid breathing of or direct contact with material. Only use in

well ventilated areas. Wash thoroughly after handling. For guidance on selection of personal protective equipment see

Section 8 of this Safety Data Sheet.

Use the information in this data sheet as input to a risk assessment of local circumstances to help determine appropriate controls for safe handling, storage and disposal of this

Ensure that all local regulations regarding handling and stor-

age facilities are followed.

Advice on safe handling Avoid inhaling vapour and/or mists.

Avoid contact with skin, eyes and clothing.

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

Version Revision Date: 01.11.2023 1.1

SDS Number: 800010060377 Date of last issue: 27.06.2023

Print Date 08.11.2023

Extinguish any naked flames. Do not smoke. Remove ignition

sources. Avoid sparks.

Use local exhaust ventilation if there is risk of inhalation of

vapours, mists or aerosols.

Bulk storage tanks should be diked (bunded).

When using do not eat or drink.

The vapour is heavier than air, spreads along the ground and

distant ignition is possible.

Product Transfer

: Even with proper grounding and bonding, this material can still accumulate an electrostatic charge. If sufficient charge is allowed to accumulate, electrostatic discharge and ignition of flammable air-vapour mixtures can occur. Be aware of handling operations that may give rise to additional hazards that result from the accumulation of static charges. These include but are not limited to pumping (especially turbulent flow), mixing, filtering, splash filling, cleaning and filling of tanks and containers, sampling, switch loading, gauging, vacuum truck operations, and mechanical movements. These activities may lead to static discharge e.g. spark formation. Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (≤ 1 m/s until fill pipe submerged to twice its diameter, then ≤ 7 m/s). Avoid splash filling. Do NOT use compressed air for filling, discharging, or handling operations.

Refer to guidance under Handling section.

Hygiene measures

Wash hands before eating, drinking, smoking and using the toilet. Launder contaminated clothing before re-use. Do not ingest. If swallowed, then seek immediate medical assistance.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers

Refer to section 15 for any additional specific legislation cov-

ering the packaging and storage of this product.

Further information on storage stability

Storage Temperature:

Ambient.

Bulk storage tanks should be diked (bunded).

Locate tanks away from heat and other sources of ignition. Cleaning, inspection and maintenance of storage tanks is a specialist operation, which requires the implementation of

strict procedures and precautions.

Must be stored in a diked (bunded) well- ventilated area, away from sunlight, ignition sources and other sources of heat. Keep away from aerosols, flammables, oxidizing agents, corrosives and from other flammable products which are not

harmful or toxic to man or to the environment.

Electrostatic charges will be generated during pumping. Electrostatic discharge may cause fire. Ensure electrical continuity by bonding and grounding (earthing) all equipment to

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

Version Revision Date: SDS Number: Date of last issue: 27.06.2023

1.1 01.11.2023 800010060377 Print Date 08.11.2023

reduce the risk.

The vapours in the head space of the storage vessel may lie in the flammable/explosive range and hence may be flamma-

ble.

Packaging material : Suitable material: For containers, or container linings use mild

steel, stainless steel., For container paints, use epoxy paint,

zinc silicate paint.

Unsuitable material: Avoid prolonged contact with natural,

butyl or nitrile rubbers.

Container Advice : Do not cut, drill, grind, weld or perform similar operations on or

near containers.

7.3 Specific end use(s)

Specific use(s) : Please refer to section 16 and/or the annexes for the regis-

tered uses under REACH.

See additional references that provide safe handling practices for liquids that are determined to be static accumulators: American Petroleum Institute 2003 (Protection Against Ignitions Arising out of Static, Lightning and Stray Currents) or National Fire Protection Agency 77 (Recommended Practices

on Static Electricity).

IEC/TS 60079-32-1: Electrostatic hazards, guidance

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Biological occupational exposure limits

No biological limit allocated.

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Remarks:	No DNEL value has been established.
----------	-------------------------------------

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
872-05-9	Fresh water	0,0012 mg/l
872-05-9	Sediment	2,14 mg/kg
872-05-9	Soil	0,43 mg/kg
872-05-9	Sewage treatment plant	> 0,3066 mg/l

8.2 Exposure controls

Engineering measures

Read in conjunction with the Exposure Scenario for your specific use contained in the Annex. The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Select controls based on a risk assessment of local circumstances. Appropriate measures include:

Use sealed systems as far as possible.

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

Version Revision Date: SDS Number: Date of last issue: 27.06.2023

1.1 01.11.2023 800010060377 Print Date 08.11.2023

Adequate explosion-proof ventilation to control airborne concentrations below the exposure guidelines/limits.

Local exhaust ventilation is recommended.

Firewater monitors and deluge systems are recommended.

Eye washes and showers for emergency use.

Where material is heated, sprayed or mist formed, there is greater potential for airborne concentrations to be generated.

General Information:

Always observe good personal hygiene measures, such as washing hands after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

Define procedures for safe handling and maintenance of controls.

Educate and train workers in the hazards and control measures relevant to normal activities associated with this product.

Ensure appropriate selection, testing and maintenance of equipment used to control exposure, e.g. personal protective equipment, local exhaust ventilation.

Drain down system prior to equipment break-in or maintenance.

Retain drain downs in sealed storage pending disposal or subsequent recycle.

Personal protective equipment

Read in conjunction with the Exposure Scenario for your specific use contained in the Annex. The provided information is made in consideration of the PPE directive (Council Directive 89/686/EEC) and the CEN European Committee for Standardisation (CEN) standards.

Personal protective equipment (PPE) should meet recommended national standards. Check with PPE suppliers.

Eye protection : If material is handled such that it could be splashed into eyes,

protective eyewear is recommended. Approved to EU Standard EN166.

Hand protection

Remarks : Where hand contact with the product may occur the use of

gloves approved to relevant standards (e.g. Europe: EN374, US: F739) made from the following materials may provide suitable chemical protection. Longer term protection: butyl-

rubber Nitrile rubber gloves.

Incidental contact/Splash protection: Nitrile rubber gloves. For continuous contact we recommend gloves with breakthrough time of more than 240 minutes with preference for > 480 minutes where suitable gloves can be identified. For short-term/splash protection we recommend the same but recognize that suitable gloves offering this level of protection may not be available and in this case a lower breakthrough time maybe acceptable so long as appropriate maintenance and replacement regimes are followed. Glove thickness is not a good predictor of glove resistance to a chemical as it is dependent on the exact composition of the glove material. Glove thickness should be typically greater than 0.35 mm

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

Version Revision Date: SDS Number: 01.11.2023 1.1

Date of last issue: 27.06.2023

800010060377 Print Date 08.11.2023

depending on the glove make and model. Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material, dexterity. Always seek advice from glove suppliers. Contaminated gloves should be replaced. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.

Skin and body protection

Skin protection is not required under normal conditions of

For prolonged or repeated exposures use impervious clothing

over parts of the body subject to exposure.

If repeated and/or prolonged skin exposure to the substance is likely, then wear suitable gloves tested to relevant Stand-

ard, and provide employee skin care programmes.

Protective clothing approved to EU Standard EN14605.

Wear antistatic and flame-retardant clothing, if a local risk

assessment deems it so.

Respiratory protection

If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker health, select respiratory protection equipment suitable for the specific conditions of use and meeting relevant legislation. Check with respiratory protective equipment suppliers. Where air-filtering respirators are unsuitable (e.g. airborne concentrations are high, risk of oxygen deficiency, confined space) use appropriate positive pressure breathing apparatus.

Where air-filtering respirators are suitable, select an appro-

priate combination of mask and filter.

If air-filtering respirators are suitable for conditions of use: Select a filter suitable for organic gases and vapours [Type A

boiling point > 65°C (149°F)] meeting EN14387.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state Liquid at room temperature.

Colour colourless

Odour mild

Odour Threshold Data not available

Melting / freezing point -66 °C

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 27.06.2023

 1.1
 01.11.2023
 800010060377
 Print Date 08.11.2023

Boiling point/boiling range : 162 - 203 °C

Flammability

Flammability (solid, gas) : Data not available

Lower explosion limit and upper explosion limit / flammability limit

Upper explosion limit / upper flammability limit

Data not available

Lower explosion limit / Lower flammability limit

Data not available

Flash point : 50 °C

Method: ASTM D7236 (closed cup)

Auto-ignition temperature : 235 °C

Decomposition temperature

Decomposition tempera-

ture

: Data not available

pH : Data not available

Viscosity

Viscosity, dynamic : 0,66 mPa.s (38 °C)

Method: ASTM D445

0,8 mPa.s (20 °C) Method: ASTM D445

Viscosity, kinematic : 1,1 mm2/s (20 °C)

Method: ASTM D445

Solubility(ies)

Water solubility : 0,31 mg/l (25 °C)

Solubility in other solvents : Data not available

Partition coefficient: n-

octanol/water

: log Pow: 5,12

Calculated value(s)

Vapour pressure : 480 Pa (38 °C)

227 Pa (20 °C)

Relative density : 0,74 (20 °C)

Method: ASTM D4052

Density : 743 kg/m3 (20 °C)

Method: ASTM D4052

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

Version Revision Date: SDS Number: Date of last issue: 27.06.2023

1.1 01.11.2023 800010060377 Print Date 08.11.2023

Relative vapour density : 1,01 (20 °C)

Particle characteristics

Particle size : Data not available

9.2 Other information

Explosives : Not applicable

Oxidizing properties : Data not available

Evaporation rate : Data not available

Conductivity : < 100 pS/m

The conductivity of this material makes it a static accumulator., A liquid is typically considered nonconductive if its con-

ductivity is below 100 pS/m and is considered semi-

conductive if its conductivity is below 10,000 pS/m., Whether a liquid is nonconductive or semiconductive, the precautions are the same., A number of factors, for example liquid temperature, presence of contaminants, and anti-static additives can

greatly influence the conductivity of a liquid

Surface tension : Data not available

Molecular weight : 142 g/mol

SECTION 10: Stability and reactivity

10.1 Reactivity

The product does not pose any further reactivity hazards in addition to those listed in the following sub-paragraph.

10.2 Chemical stability

No hazardous reaction is expected when handled and stored according to provisions Stable under normal conditions of use.

10.3 Possibility of hazardous reactions

Hazardous reactions : Reacts with strong oxidising agents.

10.4 Conditions to avoid

Conditions to avoid : Avoid heat, sparks, open flames and other ignition sources.

In certain circumstances product can ignite due to static elec-

tricity.

10.5 Incompatible materials

Materials to avoid : Strong oxidising agents.

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

Version Revision Date: SDS Number: Date of last issue: 27.06.2023

1.1 01.11.2023 800010060377 Print Date 08.11.2023

10.6 Hazardous decomposition products

Hazardous decomposition products are not expected to form during normal storage.

Thermal decomposition is highly dependent on conditions. A complex mixture of airborne solids, liquids and gases including carbon monoxide, carbon dioxide, sulphur oxides and unidentified organic compounds will be evolved when this material undergoes combustion or thermal or oxidative degradation.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Information on likely routes of : Exposure may occur via inhalation, ingestion, skin absorption,

exposure skin or eye contact, and accidental ingestion.

Acute toxicity

Components:

dec-1-ene:

Acute oral toxicity : LD 50 (Rat, male and female): > 5.000 mg/kg

Method: Test(s) equivalent or similar to OECD Test Guideline

420

Remarks: Based on available data, the classification criteria

are not met.

Acute inhalation toxicity : LC 50 (Rat, male): > 20 mg/l

Exposure time: 4 h
Test atmosphere: vapour

Method: Test(s) equivalent or similar to OECD Test Guideline

403

Remarks: Based on available data, the classification criteria

are not met.

Acute dermal toxicity : LD 50 (Rabbit, male and female): > 2.000 mg/kg

Method: Test(s) equivalent or similar to OECD Test Guideline

402

Remarks: Based on available data, the classification criteria

are not met.

May be harmful in contact with skin. LD50 > 2000 - <= 5000 mg/kg

Skin corrosion/irritation

Components:

dec-1-ene:

Species : Rabbit

Method : Test(s) equivalent or similar to OECD Test Guideline 404
Remarks : Based on available data, the classification criteria are not met.

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

Version Revision Date: SDS Number: Date of last issue: 27.06.2023

1.1 01.11.2023 800010060377 Print Date 08.11.2023

Serious eye damage/eye irritation

Components:

dec-1-ene:

Species : Rabbit

Method : OECD Test Guideline 405

Remarks : Based on available data, the classification criteria are not met.

Respiratory or skin sensitisation

Components:

dec-1-ene:

Species : Guinea pig Method : Literature data

Remarks : Based on available data, the classification criteria are not met.

Not a sensitiser.

Germ cell mutagenicity

Components:

dec-1-ene:

Genotoxicity in vitro : Method: OECD Test Guideline 471

Remarks: Based on available data, the classification criteria

are not met. Non mutagenic

Genotoxicity in vivo : Species: Mouse

Method: Test(s) equivalent or similar to OECD Test Guideline

474

Remarks: Based on available data, the classification criteria

are not met. Non mutagenic

Germ cell mutagenicity- As-

sessment

This product does not meet the criteria for classification in

categories 1A/1B.

Carcinogenicity

Components:

dec-1-ene:

Carcinogenicity - Assess-

ment

This product does not meet the criteria for classification in

categories 1A/1B.

Material	GHS/CLP Carcinogenicity Classification
----------	--

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

Version Revision Date: SDS Number: Date of last issue: 27.06.2023

1.1 01.11.2023 800010060377 Print Date 08.11.2023

dec-1-ene No carcinogenicity classification.

Reproductive toxicity

Components:

dec-1-ene:

Effects on fertility : Species: Rat

Sex: male and female Application Route: Oral

Method: OECD Test Guideline 422

Remarks: Based on available data, the classification criteria

are not met., Not expected to impair fertility.

Reproductive toxicity - As-

sessment

This product does not meet the criteria for classification in

categories 1A/1B.

STOT - single exposure

Components:

dec-1-ene:

Remarks : Based on available data, the classification criteria are not met.

STOT - repeated exposure

Components:

dec-1-ene:

Remarks : Based on available data, the classification criteria are not met.

Repeated exposure may cause skin dryness or cracking.

Repeated dose toxicity

Components:

dec-1-ene:

Species : Rat, male and female

Application Route : Oral

Method : OECD Test Guideline 408
Target Organs : No specific target organs noted

Species : Rat, male and female

Application Route : Inhalation Test atmosphere : vapour

Method : Test(s) equivalent or similar to OECD Test Guideline 413

Target Organs : No specific target organs noted

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

Version Revision Date: SDS Number: Date of last issue: 27.06.2023

1.1 01.11.2023 800010060377 Print Date 08.11.2023

Aspiration toxicity

Components:

dec-1-ene:

Aspiration into the lungs when swallowed or vomited may cause chemical pneumonitis which can be fatal.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components consid-

ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

Further information

Product:

Remarks : Unless indicated otherwise, the data presented is representa-

tive of the product as a whole, rather than for individual com-

ponent(s).

Components:

dec-1-ene:

Remarks : Classifications by other authorities under varying regulatory

frameworks may exist.

SECTION 12: Ecological information

12.1 Toxicity

Components:

dec-1-ene:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): > 0,93 mg/l

Exposure time: 96 h

Method: OECD Test Guideline 203

Remarks: Very toxic. LL/EL/IL50 <= 1 mg/l

Toxicity to daphnia and other :

aquatic invertebrates

EC50 (Daphnia magna (Water flea)): 0,18 - 0,32 mg/l

Exposure time: 48 h

Method: OECD Test Guideline 202

Remarks: Very toxic. LL/EL/IL50 <= 1 mg/l

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

Version Revision Date: SDS Number: Date of last issue: 27.06.2023

1.1 01.11.2023 800010060377 Print Date 08.11.2023

Toxicity to algae/aquatic plants : EC50 (Pseudokirchneriella subcapitata (algae)): > 5,5 mg/l

Exposure time: 96 h

Method: OECD Test Guideline 201

Remarks: Very toxic. LL/EL/IL50 <= 1 mg/l

M-Factor (Acute aquatic tox-

icity)

. '

Toxicity to microorganisms : EC50 (Bacteria):

Exposure time: 16 h

Method: Other guideline method.

Remarks: Expected to be practically non toxic:

LL/EL/IL50 > 100 mg/l

No toxicity at the limit of solubility

Toxicity to fish (Chronic tox-

icity)

Remarks: Data not available

Toxicity to daphnia and other :

aquatic invertebrates (Chron-

ic toxicity)

NOEC: 19,4 mg/l Exposure time: 21 d

Species: Daphnia magna (Water flea) Method: OECD Test Guideline 211 Remarks: NOEC/NOEL > 0.01 - <=0.1 mg/l

12.2 Persistence and degradability

Components:

dec-1-ene:

Biodegradability : Biodegradation: 80,8 - 80,9 %

Exposure time: 28 d

Method: OECD Test Guideline 301F Remarks: Readily biodegradable.

12.3 Bioaccumulative potential

Components:

dec-1-ene:

Bioaccumulation : Remarks: Has the potential to bioaccumulate.

12.4 Mobility in soil

Components:

dec-1-ene:

Mobility : Remarks: If it enters soil, it will adsorb to soil particles and will

not be mobile., Floats on water.

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

Version Revision Date: SDS Number: Date of last issue: 27.06.2023

1.1 01.11.2023 800010060377 Print Date 08.11.2023

12.5 Results of PBT and vPvB assessment

Components:

dec-1-ene:

Assessment : The substance does not fulfill all screening criteria for persis-

tence, bioaccumulation and toxicity and hence is not consid-

ered to be PBT or vPvB..

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to

have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological infor-

mation

: Unless indicated otherwise, the data presented is representative of the product as a whole, rather than for individual component(s).

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : Recover or recycle if possible.

It is the responsibility of the waste generator to determine the toxicity and physical properties of the material generated to determine the proper waste classification and disposal methods.

ods in compliance with applicable regulations.

Waste product should not be allowed to contaminate soil or ground water, or be disposed of into the environment.

Do not dispose into the environment, in drains or in water

courses.

Do not dispose of tank water bottoms by allowing them to drain into the ground. This will result in soil and groundwater

contamination.

Waste arising from a spillage or tank cleaning should be disposed of in accordance with prevailing regulations, preferably to a recognised collector or contractor. The competence of the collector or contractor should be established beforehand.

Waste, spills or used product is dangerous waste.

Disposal should be in accordance with applicable regional,

national, and local laws and regulations.

Local regulations may be more stringent than regional or na-

tional requirements and must be complied with.

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

SDS Number: Date of last issue: 27.06.2023 Version Revision Date:

1.1 01.11.2023 800010060377 Print Date 08.11.2023

> MARPOL - see International Convention for the Prevention of Pollution from Ships (MARPOL 73/78) which provides tech-

nical aspects at controlling pollutions from ships.

Contaminated packaging Drain container thoroughly.

> After draining, vent in a safe place away from sparks and fire. Residues may cause an explosion hazard. Do not puncture,

cut or weld uncleaned drums.

Send to drum recoverer or metal reclaimer.

Comply with any local recovery or waste disposal regulations.

SECTION 14: Transport information

14.1 UN number or ID number

ADN : 3295 **ADR** 3295 RID 3295 IMDG 3295 IATA 3295

14.2 UN proper shipping name

ADN : HYDROCARBONS, LIQUID, N.O.S.

(1-Decene)

ADR : HYDROCARBONS, LIQUID, N.O.S. **RID** : HYDROCARBONS, LIQUID, N.O.S. **IMDG** HYDROCARBONS, LIQUID, N.O.S.

(1-Decene)

IATA : HYDROCARBONS, LIQUID, N.O.S.

14.3 Transport hazard class(es)

ADN : 3 **ADR** 3 RID 3 **IMDG** 3 IATA : 3

14.4 Packing group

ADN

ADR

: 111 Packing group Classification Code : F1

Labels : 3 (N1, F)

: NST 8969 Chemicals CDNI Inland Water Waste

Agreement

19 / 40

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

Version Revision Date: SDS Number: Date of last issue: 27.06.2023

1.1 01.11.2023 800010060377 Print Date 08.11.2023

Packing group : III
Classification Code : F1
Hazard Identification Number : 30
Labels : 3

RID

Packing group : III
Classification Code : F1
Hazard Identification Number : 30
Labels : 3

IMDG

Packing group : III Labels : 3

IATA

Packing group : III Labels : 3

14.5 Environmental hazards

ADN

Environmentally hazardous : yes

ADR

Environmentally hazardous : yes

RID

Environmentally hazardous : yes

IMDG

Marine pollutant : yes

14.6 Special precautions for user

Remarks : Special Precautions: Refer to Section 7, Handling & Storage,

for special precautions which a user needs to be aware of or

needs to comply with in connection with transport.

14.7 Maritime transport in bulk according to IMO instruments

Pollution category : X Ship type : 2

Product name : Decene

Additional Information: This product may be transported under nitrogen blanketing.

Nitrogen is an odourless and invisible gas. Exposure to nitrogen enriched atmospheres displaces available oxygen which may cause asphyxiation or death. Personnel must observe strict safety precautions when involved with a confined space

entry.

Transport in bulk according to Annex II of Marpol and the IBC

Code

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

Version Revision Date: SDS Number: Date of last issue: 27.06.2023

1.1 01.11.2023 800010060377 Print Date 08.11.2023

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - List of substances subject to authorisation : Product is not subject to Authorisa-

(Annex XIV) tion under REACH.

REACH - Candidate List of Substances of Very High : This product does not contain sub-Concern for Authorisation (Article 59). : tances of very high concern (Regu-

lation (EC) No 1907/2006 (REACH),

Article 57).

FLAMMABLE LIQUIDS

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving

control of major-accident hazards invodingerous substances.

E1 ENVIRONMENTAL HAZARDS

Other regulations:

The regulatory information is not intended to be comprehensive. Other regulations may apply to this material.

Product is subject to Major accident risk decision 2015 (BRZO+) based on Seveso III directive (2012/18/EU).

The components of this product are reported in the following inventories:

AIIC : Listed

DSL : Listed

IECSC : Listed

ENCS : Listed

KECI : Listed

NZIoC : Listed

PICCS : Listed

TSCA : Listed

TCSI : Listed

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

Version Revision Date: SDS Number: Date of last issue: 27.06.2023

1.1 01.11.2023 800010060377 Print Date 08.11.2023

15.2 Chemical safety assessment

A Chemical Safety Assessment has been carried out for this substance.

SECTION 16: Other information

Full text of other abbreviations

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA -European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECI -Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Further information

Training advice : Provide adequate information, instruction and training for op-

erators.

Other information : For Industry guidance and tools on REACH please visit the

CEFIC website at http://cefic.org/Industry-support.

The substance does not fulfill all screening criteria for persistence, bioaccumulation and toxicity and hence is not consid-

ered to be PBT or vPvB.

A vertical bar (|) in the left margin indicates an amendment

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

Version Revision Date: SDS Number: Date of last issue: 27.06.2023 1.1 01.11.2023 800010060377 Print Date 08.11.2023

from the previous version.

This product is classified as H304 (May be fatal if swallowed and enters airways). The risk relates to potential for aspiration. The risk arising from aspiration hazard is solely related to the physico-chemical properties of the substance. The risk can therefore be controlled by implementing risk management measures tailored to this specific hazard and included within Section 8 of the SDS. An exposure scenario is not presented.

This product is classified as R66 / EUH066 (Repeated exposure may cause skin dryness or cracking). The risk relates to the potential for repeated or prolonged dermal contact. The risk arising from contact is solely related to the physicochemical properties of the substance. The risk can therefore be controlled by implementing risk management measures tailored to this specific hazard and included within Section 8 of the SDS. An exposure scenario is not presented.

Sources of key data used to compile the Safety Data Sheet

The quoted data are from, but not limited to, one or more sources of information (e.g. toxicological data from Shell Health Services, material suppliers' data, CONCAWE, EU IUCLID date base, EC 1272 regulation, etc).

Classification of the mixture:		Classification procedure:	
Flam. Liq. 3	H226	On basis of test data.	
Asp. Tox. 1	H304	Expert judgement and weight of evidence determination.	
Aquatic Acute 1	H400	Expert judgement and weight of evidence determination.	
Aquatic Chronic 1	H410	Expert judgement and weight of evidence determination.	

Identified Uses according to the Use Descriptor System

Uses - Worker

Title : Manufacture of substance- Industrial

Uses - Worker

Title : Use as an intermediate- Industrial

Uses - Worker

Title : Distribution of substance- Industrial

Uses - Worker

Title : Formulation & (re)packing of substances and mixtures- Indus-

trial

Uses - Worker

Title : Use in Oil and Gas field drilling and production operations-

Industrial

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

Version Revision Date: SDS Number: Date of last issue: 27.06.2023

1.1 01.11.2023 800010060377 Print Date 08.11.2023

Uses - Worker

Title : Polymer production- Industrial

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

NL / EN

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

Version Revision Date: SDS Number: Date of last issue: 27.06.2023

1.1 01.11.2023 800010060377 Print Date 08.11.2023

Exposure Scenario - Worker

3000000449	
SECTION 1	EXPOSURE SCENARIO TITLE
Title	Manufacture of substance- Industrial
Use Descriptor	Sector of Use: SU3, SU8, SU9 Process Categories: PROC 1, PROC 2, PROC 3, PROC 4, PROC 8a, PROC 8b, PROC 15 Environmental Release Categories: ERC1, ERC4, ESVOC SpERC 1.1.v1
Scope of process	Manufacture of the substance or use as a process chemical or extraction agent. Includes recycling/ recovery, material transfers, storage, maintenance and loading (including marine vessel/barge, road/rail car and bulk container), sampling and associated laboratory activities.

SECTION 2	OPERATIONAL CONDITIONS AND RISK MANAGEMENT MEASURES	
Additional Information	No exposure assessment presented for human health.	

Section 2.1	Control of Worker Exposure
Product Characteristics	

١	Contributing Scenarios	Disk Management Massures
-	Contributing Scenarios	Risk Management Measures

Section 2.2	Control of Environmental Exposure	
Substance is a unique structure.		
Predominantly hydrophobic.		
Readily biodegradable.		
Amounts Used		
Fraction of EU tonnage used	in region:	0,5
Regional use tonnage (tonnes		7,0E+04
Fraction of Regional tonnage	used locally:	1
		7,0E+04
Maximum daily site tonnage (kg/day): 2,333E+05		2,333E+05
Frequency and Duration of Use		
Continuous release.		
Emission Days (days/year): 300		300
Environmental factors not influenced by risk management		
Local freshwater dilution factor	or:	40
Local marine water dilution factor: 100		100
Other Operational Conditions affecting Environmental Exposure		
	rocess (initial release prior to RMM):	1,0E-02
Release fraction to wastewate RMM):	er from process (initial release prior to	1,0E-05
Release fraction to soil from process (initial release prior to RMM): 1,0E-04		1,0E-04

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

Version Revision Date: SDS Number: Date of last issue: 27.06.2023

1.1 01.11.2023 800010060377 Print Date 08.11.2023

Common practices vary across sites thus conservative process re-	
lease estimates used.	
Technical onsite conditions and measures to reduce or limit disch	arges, air emis-
sions and releases to soil	
Risk from environmental exposure is driven by freshwater.	
Prevent discharge of undissolved substance to or recover from onsite wastewater.	
If discharging to domestic sewage treatment plant, no secondary wastewater treatment required.	
Treat air emission to provide a typical removal efficiency of (%)	90,0
Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of >= (%)	97,4
If discharging to domestic sewage treatment plant, no secondary	0
wastewater treatment required.	
Organisational measures to prevent/limit release from site	
Do not apply industrial sludge to natural soils.	
Sludge should be incinerated, contained or reclaimed.	
Conditions and Measures related to municipal sewage treatment p	lant
Estimated substance removal from wastewater via domestic sewage	97,4
treatment (%)	
Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%)	97,4
Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d)	3,525E+05
Assumed domestic sewage treatment plant flow (m3/d)	2.000
Conditions and Measures related to external treatment of waste fo	r disposal
During manufacturing no waste of the substance is generated.	-
Conditions and measures related to external recovery of waste During manufacturing no waste of the substance is generated.	

SECTION 3	EXPOSURE ESTIMATION
Section 3.1 - Health	
No exposure assessment presented for human health.	

Section 3.2 -Environment	
Used EUSES model.	

SECTION 4	GUIDANCE TO CHECK COMPLIANCE WITH THE EXPOSURE SCENARIO
Section 4.1 - Health	
No exposure assessment presented for human health.	

Section 4.2 -Environment

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

Version Revision Date: SDS Number: Date of last issue: 27.06.2023

1.1 01.11.2023 800010060377 Print Date 08.11.2023

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (http://cefic.org).

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

Version Revision Date: SDS Number: Date of last issue: 27.06.2023

1.1 01.11.2023 800010060377 Print Date 08.11.2023

Exposure Scenario - Worker

30000000445	
SECTION 1	EXPOSURE SCENARIO TITLE
Title	Use as an intermediate- Industrial
Use Descriptor	Sector of Use: SU3, SU8, SU9 Process Categories: PROC 1, PROC 2, PROC 3, PROC 4, PROC 8a, PROC 8b, PROC 15 Environmental Release Categories: ERC6a, ESVOC SpERC 6.1a.v1
Scope of process	Use of substance as an intermediate (not related to Strictly Controlled Conditions). Includes recycling/ recovery, material transfers, storage, sampling, associated laboratory activities, maintenance and loading (including marine vessel/barge, road/rail car and bulk container).

SECTION 2	OPERATIONAL CONDITIONS AND RISK MANAGEMENT MEASURES
Additional Information	No exposure assessment presented for human health.

Section 2.1	Control of Worker Exposure
Product Characteristics	

١	Contributing Scenarios	Disk Management Massures
-	Contributing Scenarios	Risk Management Measures

Section 2.2	Control of Environmental Exposure		
Substance is a unique structure.			
Predominantly hydrophobic.			
Readily biodegradable.			
Amounts Used			
Fraction of EU tonnage used	in region:	0,1	
Regional use tonnage (tonne	s/year):	1,0E+04	
Fraction of Regional tonnage	used locally:	1	
Annual site tonnage (tonnes/	year):	1,0E+04	
Maximum daily site tonnage (kg/day): 3,333E+04		3,333E+04	
Frequency and Duration of	Use		
Continuous release.			
Emission Days (days/year): 300		300	
Environmental factors not i	influenced by risk management		
Local freshwater dilution factor	or:	10	
Local marine water dilution factor:		100	
Other Operational Conditions affecting Environmental Exposure			
Release fraction to air from p	Release fraction to air from process (initial release prior to RMM): 1,0E-02		
Release fraction to wastewater from process (initial release prior to RMM): 3,0E-05		3,0E-05	
Release fraction to soil from process (initial release prior to RMM): 1,0E		1,0E-03	

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

Version Revision Date: SDS Number: Date of last issue: 27.06.2023

1.1 01.11.2023 800010060377 Print Date 08.11.2023

Common practices vary across sites thus conservative process re-	
lease estimates used.	
Technical onsite conditions and measures to reduce or limit disch	arges, air emis-
sions and releases to soil	.
Risk from environmental exposure is driven by soil.	
Prevent discharge of undissolved substance to or recover from onsite	
wastewater.	
If discharging to domestic sewage treatment plant, no secondary wastewater treatment required.	
Treat air emission to provide a typical removal efficiency of (%)	80,0
Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of >= (%)	97,2
If discharging to domestic sewage treatment plant, no secondary	0
wastewater treatment required.	
Organisational measures to prevent/limit release from site	
Do not apply industrial sludge to natural soils. Sludge should be incinerated, contained or reclaimed.	
Conditions and Measures related to municipal sewage treatment p	lant
Estimated substance removal from wastewater via domestic sewage treatment (%)	97,2
Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%)	97,2
Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d)	1,007E+05
Assumed domestic sewage treatment plant flow (m3/d)	2.000
Conditions and Measures related to external treatment of waste for	r disposal
External treatment and disposal of waste should comply with applicable	local and/or regiona
regulations.	
Conditions and measures related to external recovery of waste	
External recovery and recycling of waste should comply with applicable regulations.	local and/or regiona

SECTION 3	EXPOSURE ESTIMATION
Section 3.1 - Health	
No exposure assessment presented for human health.	

Section 3.2 -Environment	
Used EUSES model.	

SECTION 4	GUIDANCE TO CHECK COMPLIANCE WITH THE EXPOSURE SCENARIO
Section 4.1 - Health	
No exposure assessment presented for human health.	

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

Version Revision Date: SDS Number: Date of last issue: 27.06.2023

1.1 01.11.2023 800010060377 Print Date 08.11.2023

Section 4.2 - Environment

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (http://cefic.org).

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

Version Revision Date: SDS Number: Date of last issue: 27.06.2023

1.1 01.11.2023 800010060377 Print Date 08.11.2023

Exposure Scenario - Worker

30000000450	
SECTION 1	EXPOSURE SCENARIO TITLE
Title	Distribution of substance- Industrial
Use Descriptor	Sector of Use: SU3 Process Categories: PROC 1, PROC 2, PROC 3, PROC 4, PROC 8a, PROC 8b, PROC 9, PROC 15 Environmental Release Categories: ERC1, ERC2, ERC3, ERC4, ERC5, ERC6a, ERC 6C, ERC7, ESVOC SpERC 1.1b.v1
Scope of process	Loading (including marine vessel/barge, rail/road car and IBC loading) and repacking (including drums and small packs) of substance, including its sampling, storage, unloading distribution and associated laboratory activities.

SECTION 2	OPERATIONAL CONDITIONS AND RISK MANAGEMENT MEASURES	
Additional Information	No exposure assessment presented for human health.	

Section 2.1	Control of Worker Exposure
Product Characteristics	

١	Contributing Scenarios	Disk Management Massures
-	Contributing Scenarios	Risk Management Measures

Section 2.2	Control of Environmental Exposure	
Substance is a unique structure.		
Predominantly hydrophobic.		
Readily biodegradable.		
Amounts Used		
Fraction of EU tonnage used	in region:	0,1
Regional use tonnage (tonne	s/year):	3,0E+04
Fraction of Regional tonnage	used locally:	2,0E-03
Annual site tonnage (tonnes/	year):	60
Maximum daily site tonnage ((kg/day):	200
Frequency and Duration of	Use	
Continuous release.		
Emission Days (days/year):		300
Environmental factors not i	influenced by risk management	
Local freshwater dilution factor	or:	10
Local marine water dilution fa	actor:	100
Other Operational Conditio	ns affecting Environmental Exposure	
Release fraction to air from p	rocess (initial release prior to RMM):	1,0E-03
Release fraction to wastewate RMM):	er from process (initial release prior to	1,0E-07
Release fraction to soil from	process (initial release prior to RMM):	1,0E-05

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

Version Revision Date: SDS Number: Date of last issue: 27.06.2023

1.1 01.11.2023 800010060377 Print Date 08.11.2023

Common practices vary across sites thus conservative process re-	event release
lease estimates used.	
Technical onsite conditions and measures to reduce or limit disch	arges air emis-
sions and releases to soil	arges, an emis-
Risk from environmental exposure is driven by freshwater.	
Prevent discharge of undissolved substance to or recover from onsite	
wastewater.	
If discharging to domestic sewage treatment plant, no secondary	
wastewater treatment required.	
Treat air emission to provide a typical removal efficiency of (%)	90,0
Treat onsite wastewater (prior to receiving water discharge) to provide	97,4
the required removal efficiency of >= (%)	
If discharging to domestic sewage treatment plant, no secondary	0
wastewater treatment required.	
Organisational measures to prevent/limit release from site	
Do not apply industrial sludge to natural soils.	
Sludge should be incinerated, contained or reclaimed.	
Sludge should be incinerated, contained or reclaimed. Conditions and Measures related to municipal sewage treatment p	lant
Conditions and Measures related to municipal sewage treatment p Estimated substance removal from wastewater via domestic sewage	slant 97,4
Conditions and Measures related to municipal sewage treatment presented substance removal from wastewater via domestic sewage treatment (%)	97,4
Conditions and Measures related to municipal sewage treatment p Estimated substance removal from wastewater via domestic sewage treatment (%) Total efficiency of removal from wastewater after onsite and offsite	
Conditions and Measures related to municipal sewage treatment p Estimated substance removal from wastewater via domestic sewage treatment (%) Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%)	97,4 97,4
Conditions and Measures related to municipal sewage treatment p Estimated substance removal from wastewater via domestic sewage treatment (%) Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%) Maximum allowable site tonnage (MSafe) based on release following	97,4
Conditions and Measures related to municipal sewage treatment p Estimated substance removal from wastewater via domestic sewage treatment (%) Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%) Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d)	97,4 97,4 4.773
Conditions and Measures related to municipal sewage treatment p Estimated substance removal from wastewater via domestic sewage treatment (%) Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%) Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d) Assumed domestic sewage treatment plant flow (m3/d)	97,4 97,4 4.773 2.000
Conditions and Measures related to municipal sewage treatment p Estimated substance removal from wastewater via domestic sewage treatment (%) Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%) Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d) Assumed domestic sewage treatment plant flow (m3/d) Conditions and Measures related to external treatment of waste for	97,4 97,4 4.773 2.000 r disposal
Conditions and Measures related to municipal sewage treatment p Estimated substance removal from wastewater via domestic sewage treatment (%) Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%) Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d) Assumed domestic sewage treatment plant flow (m3/d) Conditions and Measures related to external treatment of waste for External treatment and disposal of waste should comply with applicables.	97,4 97,4 4.773 2.000 r disposal
Conditions and Measures related to municipal sewage treatment p Estimated substance removal from wastewater via domestic sewage treatment (%) Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%) Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d) Assumed domestic sewage treatment plant flow (m3/d) Conditions and Measures related to external treatment of waste for	97,4 97,4 4.773 2.000 r disposal
Conditions and Measures related to municipal sewage treatment p Estimated substance removal from wastewater via domestic sewage treatment (%) Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%) Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d) Assumed domestic sewage treatment plant flow (m3/d) Conditions and Measures related to external treatment of waste for External treatment and disposal of waste should comply with applicables.	97,4 97,4 4.773 2.000 r disposal
Conditions and Measures related to municipal sewage treatment participated substance removal from wastewater via domestic sewage treatment (%) Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%) Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d) Assumed domestic sewage treatment plant flow (m3/d) Conditions and Measures related to external treatment of waste for External treatment and disposal of waste should comply with applicable regulations.	97,4 97,4 4.773 2.000 r disposal e local and/or regiona

SECTION 3	EXPOSURE ESTIMATION
Section 3.1 - Health	
No exposure assessment pre	sented for human health.

Section 3.2 -Environment	
Used EUSES model.	

SECTION 4	GUIDANCE TO CHECK COMPLIANCE WITH THE EXPOSURE SCENARIO
Section 4.1 - Health	
No exposure assessment pre	esented for human health.

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

Version Revision Date: SDS Number: Date of last issue: 27.06.2023

1.1 01.11.2023 800010060377 Print Date 08.11.2023

Section 4.2 -Environment

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (http://cefic.org).

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

Version Revision Date: SDS Number: Date of last issue: 27.06.2023

1.1 01.11.2023 800010060377 Print Date 08.11.2023

Exposure Scenario - Worker

Exposure Scenario - Worker	
30000000459	
SECTION 1	EXPOSURE SCENARIO TITLE
Title	Formulation & (re)packing of substances and mixtures- Industrial
Use Descriptor	Sector of Use: SU3, SU10 Process Categories: PROC 1, PROC 2, PROC 3, PROC 4, PROC 5, PROC 8a, PROC 8b, PROC 9, PROC 14, PROC 15 Environmental Release Categories: ERC2, ESVOC SpERC 2.2.v1
Scope of process	Formulation, packing and re-packing of the substance and its mixtures in batch or continuous operations, including storage, materials transfers, mixing, tabletting, compression, pelletisation, extrusion, large and small scale packing, sampling, maintenance and associated laboratory activities.

SECTION 2	OPERATIONAL CONDITIONS AND RISK MANAGEMENT MEASURES	
Additional Information	No exposure assessment presented for human health.	

Section 2.1	Control of Worker Exposure
Product Characteristics	

Contributing Scenarios Risk Management Measures

Section 2.2	Control of Environmental Exposure	
Substance is a unique structure.		
Predominantly hydrophobic.		
Readily biodegradable.		
Amounts Used		
Fraction of EU tonnage used	in region:	0,1
Regional use tonnage (tonne	s/year):	2,1E+04
Fraction of Regional tonnage	used locally:	1
Annual site tonnage (tonnes/year):		2,1E+04
Maximum daily site tonnage (kg/day):		7,0E+04
Frequency and Duration of	Use	
Continuous release.		
Emission Days (days/year):		300
Environmental factors not i	nfluenced by risk management	
Local freshwater dilution factor	or:	10
Local marine water dilution factor:		100
Other Operational Conditio	ns affecting Environmental Exposure)
Release fraction to air from process (initial release prior to RMM): 1,0E-02		1,0E-02
Release fraction to wastewater from process (initial release prior to RMM): 5,0E-0		5,0E-06

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

Version Revision Date: SDS Number: Date of last issue: 27.06.2023

1.1 01.11.2023 800010060377 Print Date 08.11.2023

Release fraction to soil from process (initial release prior to RMM):	1,0E-04
Technical conditions and measures at process level (source) to pr	event release
Common practices vary across sites thus conservative process re-	
lease estimates used.	
Technical onsite conditions and measures to reduce or limit disch	arges, air emis-
sions and releases to soil	_
Risk from environmental exposure is driven by soil.	
Prevent discharge of undissolved substance to or recover from onsite	
wastewater.	
If discharging to domestic sewage treatment plant, no secondary	
wastewater treatment required.	
Treat air emission to provide a typical removal efficiency of (%)	0
Treat onsite wastewater (prior to receiving water discharge) to provide	97,4
the required removal efficiency of >= (%)	
If discharging to domestic sewage treatment plant, no secondary	0
wastewater treatment required.	
Organisational measures to prevent/limit release from site	
Do not apply industrial sludge to natural soils.	
Sludge should be incinerated, contained or reclaimed.	
- · · · · · · · · · · · · · · · · · · ·	
-	alant
Conditions and Measures related to municipal sewage treatment p	
Conditions and Measures related to municipal sewage treatment p Estimated substance removal from wastewater via domestic sewage	97,4
Conditions and Measures related to municipal sewage treatment presume the Estimated substance removal from wastewater via domestic sewage treatment (%)	97,4
Conditions and Measures related to municipal sewage treatment present Estimated substance removal from wastewater via domestic sewage treatment (%) Total efficiency of removal from wastewater after onsite and offsite	
Conditions and Measures related to municipal sewage treatment p Estimated substance removal from wastewater via domestic sewage treatment (%) Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%)	97,4 97,4
Conditions and Measures related to municipal sewage treatment particles and Sewage treatment (%) Estimated substance removal from wastewater via domestic sewage treatment (%) Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%) Maximum allowable site tonnage (MSafe) based on release following	97,4
Conditions and Measures related to municipal sewage treatment p Estimated substance removal from wastewater via domestic sewage treatment (%) Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%) Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d)	97,4 97,4
Conditions and Measures related to municipal sewage treatment p Estimated substance removal from wastewater via domestic sewage treatment (%) Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%) Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d) Assumed domestic sewage treatment plant flow (m3/d)	97,4 97,4 9,150E+04 2.000
Conditions and Measures related to municipal sewage treatment p Estimated substance removal from wastewater via domestic sewage treatment (%) Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%) Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d) Assumed domestic sewage treatment plant flow (m3/d) Conditions and Measures related to external treatment of waste for	97,4 97,4 9,150E+04 2.000 r disposal
Conditions and Measures related to municipal sewage treatment p Estimated substance removal from wastewater via domestic sewage treatment (%) Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%) Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d) Assumed domestic sewage treatment plant flow (m3/d)	97,4 97,4 9,150E+04 2.000 r disposal
Conditions and Measures related to municipal sewage treatment processing Estimated substance removal from wastewater via domestic sewage treatment (%) Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%) Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d) Assumed domestic sewage treatment plant flow (m3/d) Conditions and Measures related to external treatment of waste for External treatment and disposal of waste should comply with applicable	97,4 97,4 9,150E+04 2.000 r disposal
Conditions and Measures related to municipal sewage treatment procession of the sewage treatment (%) Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%) Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d) Assumed domestic sewage treatment plant flow (m3/d) Conditions and Measures related to external treatment of waste for external treatment and disposal of waste should comply with applicable regulations.	97,4 97,4 9,150E+04 2.000 r disposal e local and/or regiona

SECTION 3	EXPOSURE ESTIMATION
Section 3.1 - Health	
No exposure assessment presented for human health.	

Section 3.2 -Environment	
Used EUSES model.	

SECTION 4	GUIDANCE TO CHECK COMPLIANCE WITH THE EXPOSURE SCENARIO
Section 4.1 - Health	
No exposure assessment presented for human health.	

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

Version Revision Date: SDS Number: Date of last issue: 27.06.2023

1.1 01.11.2023 800010060377 Print Date 08.11.2023

Section 4.2 - Environment

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (http://cefic.org).

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

Version Revision Date: SDS Number: Date of last issue: 27.06.2023

1.1 01.11.2023 800010060377 Print Date 08.11.2023

Exposure Scenario - Worker

Exposure oceriano - Worke	•
30000000462	
SECTION 1	EXPOSURE SCENARIO TITLE
Title	Use in Oil and Gas field drilling and production operations-
	Industrial
Use Descriptor	Sector of Use: SU3
-	Process Categories: PROC 1, PROC 2, PROC 3, PROC 4,
	PROC 8a, PROC 8b
	Environmental Release Categories: ERC4
	J J
Scope of process	Oil field well drilling and production operations (including drilling muds and well cleaning) including material transfers, onsite formulation, well head operations, shaker room activities and related maintenance.

SECTION 2	OPERATIONAL CONDITIONS AND RISK MANAGEMENT MEASURES
Additional Information	No exposure assessment presented for human health. No exposure assessment presented for the environment.

Section 2.1	Control of Worker Exposure
Product Characteristics	

Contributing Scenarios	Risk Management Measures
T Contributing Scenarios	Risk Management Measures

Section 2.2	Control of Environmental Exposure	
No exposure assessment presented for the environment.		

SECTION 3	EXPOSURE ESTIMATION
Section 3.1 - Health	
No exposure assessment presented for human health.	

Section 3.2 -Environment

Qualitative approach used to conclude safe use.

SECTION 4	GUIDANCE TO CHECK COMPLIANCE WITH THE EXPOSURE SCENARIO
Section 4.1 - Health	
No exposure assessment presented for human health.	

Section 4.2 -Environment	
No exposure assessment presented for the environment.	

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

Version Revision Date: SDS Number: Date of last issue: 27.06.2023

1.1 01.11.2023 800010060377 Print Date 08.11.2023

Exposure Scenario - Worker

30000000460	
SECTION 1	EXPOSURE SCENARIO TITLE
Title	Polymer production- Industrial
Use Descriptor	Sector of Use: SU3, SU10 Process Categories: PROC 1, PROC 2, PROC 3, PROC 4, PROC 5, PROC 6, PROC 8a, PROC 8b, PROC 14, PROC 15 Environmental Release Categories: ERC 6C, ESVOC SpERC 4.20.v1
Scope of process	Manufacture of polymers from monomers in continuous and batch processes. Including production, re-cycling and recovery, degassing, discharging, reactor maintenance and immediate polymer product formation (i.e. compounding, pelletisation, product off-gassing).

SECTION 2	OPERATIONAL CONDITIONS AND RISK MANAGEMENT MEASURES
Additional Information	No exposure assessment presented for human health.

Section 2.1	Control of Worker Exposure
Product Characteristics	

١	Contributing Scenarios	Disk Management Massures
-	Contributing Scenarios	Risk Management Measures

Section 2.2	Control of Environmental Exposure		
Substance is a unique structu			
Predominantly hydrophobic.			
Readily biodegradable.			
Amounts Used			
Fraction of EU tonnage used	in region:	0,1	
Regional use tonnage (tonne	s/year):	2,0E+04	
Fraction of Regional tonnage	used locally:	0,5	
Annual site tonnage (tonnes/year):		1,0E+04	
Maximum daily site tonnage	Maximum daily site tonnage (kg/day):		
Frequency and Duration of			
Continuous release.			
Emission Days (days/year):		300	
Environmental factors not influenced by risk management			
Local freshwater dilution factor	or:	10	
Local marine water dilution fa	actor:	100	
Other Operational Conditio	ns affecting Environmental Exposure		
Release fraction to air from p	rocess (initial release prior to RMM):	1,0E-02	
Release fraction to wastewat RMM):	er from process (initial release prior to	1,0E-05	
Release fraction to soil from	process (initial release prior to RMM):	1,0E-04	

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

Version Revision Date: SDS Number: Date of last issue: 27.06.2023

1.1 01.11.2023 800010060377 Print Date 08.11.2023

Common practices vary across sites thus conservative process re-	
lease estimates used.	
Technical onsite conditions and measures to reduce or limit disch	arges, air emis-
sions and releases to soil	goo, o
Risk from environmental exposure is driven by soil.	
Prevent discharge of undissolved substance to or recover from onsite	
wastewater.	
If discharging to domestic sewage treatment plant, no secondary wastewater treatment required.	
Treat air emission to provide a typical removal efficiency of (%)	80,0
Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of >= (%)	97,4
If discharging to domestic sewage treatment plant, no secondary	0
wastewater treatment required.	
Organisational measures to prevent/limit release from site	
Do not apply industrial sludge to natural soils. Sludge should be incinerated, contained or reclaimed.	
Conditions and Measures related to municipal sewage treatment p	lant
Estimated substance removal from wastewater via domestic sewage treatment (%)	97,4
Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%)	97,4
Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d)	5,120E+04
Assumed domestic sewage treatment plant flow (m3/d)	2.000
Conditions and Measures related to external treatment of waste for	r disposal
External treatment and disposal of waste should comply with applicable	
regulations.	
Conditions and measures related to external recovery of waste	
External recovery and recycling of waste should comply with applicable	local and/or regiona

SECTION 3	EXPOSURE ESTIMATION	
Section 3.1 - Health		
No exposure assessment presented for human health.		

Section 3.2 -Environment	
Used EUSES model.	

SECTION 4	GUIDANCE TO CHECK COMPLIANCE WITH THE EXPOSURE SCENARIO	
Section 4.1 - Health		
No exposure assessment presented for human health.		

According to EC No 1907/2006 as amended as at the date of this SDS

C NEODENE 10

Version Revision Date: SDS Number: Date of last issue: 27.06.2023

1.1 01.11.2023 800010060377 Print Date 08.11.2023

Section 4.2 -Environment

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (http://cefic.org).