

SAFETY DATA SHEET

Heptane

Version 5.1

Revision Date 26.09.2022

Print Date 28.09.2022

1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

Product name : Heptane

Product code : Q1352, Q9231

CAS-No. : 64742-49-0

Synonyms : Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics

Manufacturer or supplier's details

Manufacturer/Supplier : **SHELL EASTERN CHEMICALS (S)**
A REGISTERED BUSINESS OF SHELL EASTERN
TRADING (PTE) LTD (UEN:198902087C)
9 North Buona Vista Drive , #07-01
The Metropolis Tower 1
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Emergency telephone number : +65 6542 9595 (Alert-SGS)

Recommended use of the chemical and restrictions on use

Recommended use : Industrial Solvent.

Restrictions on use : This product must not be used in applications other than the above without first seeking the advice of the supplier.

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

Hazardous components

Chemical name	CAS-No. EC-No. Registration number	Classification (REGULATION (EC) No 1272/2008)	Concentration (% w/w)
naphtha (petroleum), hydrotreated light	64742-49-0	Flam. Liq. 2; H225 Asp. Tox. 1; H304 Skin Irrit. 2; H315 STOT SE 3; H336 Aquatic Chronic 2; H411	< 95

For explanation of abbreviations see section 16.

Further information

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Contains:

Chemical name	Identification number	Concentration (% w/w)
Heptane	142-82-5	>= 25 - <= 40

3. HAZARDS IDENTIFICATION

Classification (REGULATION (EC) No 1272/2008)

Flammable liquids : Category 2
Aspiration hazard : Category 1
Skin irritation : Category 2
Specific target organ toxicity - single exposure : Category 3 (Narcotic effects)
Long-term (chronic) aquatic hazard : Category 2

Label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : PHYSICAL HAZARDS:
H225 Highly flammable liquid and vapour.
HEALTH HAZARDS:
H304 May be fatal if swallowed and enters airways.
H315 Causes skin irritation.
H336 May cause drowsiness or dizziness.
ENVIRONMENTAL HAZARDS:
H411 Toxic to aquatic life with long lasting effects.

Supplemental Hazard Statements : EUH066 Repeated exposure may cause skin dryness or cracking.

Precautionary statements : **Prevention:**
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
Response:
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
P331 Do NOT induce vomiting.
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
Storage:
No precautionary phrases.
Disposal:
P501 Dispose of contents/ container to an approved waste

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disposal plant.

Other hazards

May form flammable/explosive vapour-air mixture. This material is a static accumulator. Even with proper grounding and bonding, this material can still accumulate an electrostatic charge. If sufficient charge is allowed to accumulate, electrostatic discharge and ignition of flammable air-vapour mixtures can occur.

4. FIRST-AID MEASURES

General advice	: Not expected to be a health hazard when used under normal conditions.
If inhaled	: Remove to fresh air. If rapid recovery does not occur, transport to nearest medical facility for additional treatment.
In case of skin contact	: Remove contaminated clothing. Immediately flush skin with large amounts of water for at least 15 minutes, and follow by washing with soap and water if available. If redness, swelling, pain and/or blisters occur, transport to the nearest medical facility for additional treatment.
In case of eye contact	: Flush eye with copious quantities of water. Remove contact lenses, if present and easy to do. Continue rinsing. If persistent irritation occurs, obtain medical attention.
If swallowed	: Call emergency number for your location / facility. If swallowed, do not induce vomiting: transport to nearest medical facility for additional treatment. If vomiting occurs spontaneously, keep head below hips to prevent aspiration. If any of the following delayed signs and symptoms appear within the next 6 hours, transport to the nearest medical facility: fever greater than 101° F (38.3°C), shortness of breath, chest congestion or continued coughing or wheezing.
Most important symptoms and effects, both acute and delayed	: Breathing of high vapour concentrations may cause central nervous system (CNS) depression resulting in dizziness, light-headedness, headache, nausea and loss of coordination. Continued inhalation may result in unconsciousness and death. Skin irritation signs and symptoms may include a burning sensation, redness, swelling, and/or blisters. No specific hazards under normal use conditions. Eye irritation signs and symptoms may include a burning sensation, redness, swelling, and/or blurred vision. If material enters lungs, signs and symptoms may include coughing, choking, wheezing, difficulty in breathing, chest congestion, shortness of breath, and/or fever. If any of the following delayed signs and symptoms appear

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within the next 6 hours, transport to the nearest medical facility: fever greater than 101° F (38.3°C), shortness of breath, chest congestion or continued coughing or wheezing.

Defatting dermatitis signs and symptoms may include a burning sensation and/or a dried/cracked appearance.

Protection of first-aiders : When administering first aid, ensure that you are wearing the appropriate personal protective equipment according to the incident, injury and surroundings.

Notes to physician : Call a doctor or poison control center for guidance.
Potential for chemical pneumonitis.
Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Foam, water spray or fog. Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.

Unsuitable extinguishing media : Do not use water in a jet.

Specific hazards during firefighting : Clear fire area of all non-emergency personnel.
Hazardous combustion products may include:
A complex mixture of airborne solid and liquid particulates and gases (smoke).
Carbon monoxide.
Unidentified organic and inorganic compounds.
Flammable vapours may be present even at temperatures below the flash point.
The vapour is heavier than air, spreads along the ground and distant ignition is possible.
Will float and can be reignited on surface water.

Specific extinguishing methods : Standard procedure for chemical fires.
Keep adjacent containers cool by spraying with water.

Special protective equipment for firefighters : Proper protective equipment including chemical resistant gloves are to be worn; chemical resistant suit is indicated if large contact with spilled product is expected. Self-Contained Breathing Apparatus must be worn when approaching a fire in a confined space. Select fire fighter's clothing approved to relevant Standards (e.g. Europe: EN469).

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Observe all relevant local and international regulations.
Notify authorities if any exposure to the general public or the environment occurs or is likely to occur.
Local authorities should be advised if significant spillages

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cannot be contained.

- : Avoid contact with skin, eyes and clothing.
Isolate hazard area and deny entry to unnecessary or unprotected personnel.
Do not breathe fumes, vapour.
Do not operate electrical equipment.

- Environmental precautions
- : Shut off leaks, if possible without personal risks. Remove all possible sources of ignition in the surrounding area. Use appropriate containment to avoid environmental contamination. Prevent from spreading or entering drains, ditches or rivers by using sand, earth, or other appropriate barriers. Attempt to disperse the vapour or to direct its flow to a safe location for example by using fog sprays. Take precautionary measures against static discharge. Ensure electrical continuity by bonding and grounding (earthing) all equipment.
Monitor area with combustible gas indicator.

- Methods and materials for containment and cleaning up
- : For small liquid spills (< 1 drum), transfer by mechanical means to a labeled, sealable container for product recovery or safe disposal. Allow residues to evaporate or soak up with an appropriate absorbent material and dispose of safely. Remove contaminated soil and dispose of safely.
For large liquid spills (> 1 drum), transfer by mechanical means such as vacuum truck to a salvage tank for recovery or safe disposal. Do not flush away residues with water. Retain as contaminated waste. Allow residues to evaporate or soak up with an appropriate absorbent material and dispose of safely. Remove contaminated soil and dispose of safely.

Ventilate contaminated area thoroughly.
If contamination of site occurs remediation may require specialist advice.

- Additional advice
- : For guidance on selection of personal protective equipment see Section 8 of this Safety Data Sheet.
For guidance on disposal of spilled material see Section 13 of this Safety Data Sheet.

7. HANDLING AND STORAGE

- General Precautions
- : Avoid breathing of or direct contact with material. Only use in well ventilated areas. Wash thoroughly after handling. For guidance on selection of personal protective equipment see Section 8 of this Safety Data Sheet.
Use the information in this data sheet as input to a risk assessment of local circumstances to help determine appropriate controls for safe handling, storage and disposal of this material.
Ensure that all local regulations regarding handling and storage facilities are followed.

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Advice on safe handling : Avoid inhaling vapour and/or mists.
Avoid contact with skin, eyes and clothing.
Extinguish any naked flames. Do not smoke. Remove ignition sources. Avoid sparks.
Use local exhaust ventilation if there is risk of inhalation of vapours, mists or aerosols.
Bulk storage tanks should be diked (bunded).
When using do not eat or drink.

The vapour is heavier than air, spreads along the ground and distant ignition is possible.

Avoidance of contact : Strong oxidising agents.

Product Transfer : Even with proper grounding and bonding, this material can still accumulate an electrostatic charge. If sufficient charge is allowed to accumulate, electrostatic discharge and ignition of flammable air-vapour mixtures can occur. Be aware of handling operations that may give rise to additional hazards that result from the accumulation of static charges. These include but are not limited to pumping (especially turbulent flow), mixing, filtering, splash filling, cleaning and filling of tanks and containers, sampling, switch loading, gauging, vacuum truck operations, and mechanical movements. These activities may lead to static discharge e.g. spark formation. Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (≤ 1 m/s until fill pipe submerged to twice its diameter, then ≤ 7 m/s). Avoid splash filling. Do NOT use compressed air for filling, discharging, or handling operations.

Refer to guidance under Handling section.

Storage

Conditions for safe storage : Refer to section 15 for any additional specific legislation covering the packaging and storage of this product.

Other data : Storage Temperature:
Ambient.

Bulk storage tanks should be diked (bunded).
Locate tanks away from heat and other sources of ignition.
Cleaning, inspection and maintenance of storage tanks is a specialist operation, which requires the implementation of strict procedures and precautions.
Must be stored in a diked (bunded) well-ventilated area, away from sunlight, ignition sources and other sources of heat.
Keep away from aerosols, flammables, oxidizing agents, corrosives and from other flammable products which are not harmful or toxic to man or to the environment.
Electrostatic charges will be generated during pumping.
Electrostatic discharge may cause fire. Ensure electrical continuity by bonding and grounding (earthing) all equipment to reduce the risk.
The vapours in the head space of the storage vessel may lie

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in the flammable/explosive range and hence may be flammable.

- Packaging material : Suitable material: For containers, or container linings use mild steel, stainless steel., For container paints, use epoxy paint, zinc silicate paint.
Unsuitable material: Avoid prolonged contact with natural, butyl or nitrile rubbers.
- Container Advice : Do not cut, drill, grind, weld or perform similar operations on or near containers.
- Specific use(s) : Not applicable

See additional references that provide safe handling practices for liquids that are determined to be static accumulators:
American Petroleum Institute 2003 (Protection Against Ignitions Arising out of Static, Lightning and Stray Currents) or
National Fire Protection Agency 77 (Recommended Practices on Static Electricity).
IEC/TS 60079-32-1: Electrostatic hazards, guidance

8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Dearomatised Heptane fraction	Not Assigned	TWA	1,300 mg/m ³	OEL based on European Hydrocarbon Solvents Producers (CEFIC-HSPA) methodology.
Heptane	142-82-5	TWA	500 ppm 2,000 mg/m ³	OSHA Z-1
Heptane		TWA	400 ppm	ACGIH
Heptane		STEL	500 ppm	ACGIH

Biological occupational exposure limits

No biological limit allocated.

Monitoring Methods

Monitoring of the concentration of substances in the breathing zone of workers or in the general workplace may be required to confirm compliance with an OEL and adequacy of exposure controls. For some substances biological monitoring may also be appropriate.
Validated exposure measurement methods should be applied by a competent person and samples analysed by an accredited laboratory.

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Examples of sources of recommended exposure measurement methods are given below or contact the supplier. Further national methods may be available.
National Institute of Occupational Safety and Health (NIOSH), USA: Manual of Analytical Methods <http://www.cdc.gov/niosh/>
Occupational Safety and Health Administration (OSHA), USA: Sampling and Analytical Methods <http://www.osha.gov/>
Health and Safety Executive (HSE), UK: Methods for the Determination of Hazardous Substances <http://www.hse.gov.uk/>
Institut für Arbeitsschutz Deutschen Gesetzlichen Unfallversicherung (IFA) , Germany <http://www.dguv.de/inhalt/index.jsp>
L'Institut National de Recherche et de Sécurité, (INRS), France <http://www.inrs.fr/accueil>

Engineering measures

: Use sealed systems as far as possible.
Adequate explosion-proof ventilation to control airborne concentrations below the exposure guidelines/limits.
Local exhaust ventilation is recommended.
Firewater monitors and deluge systems are recommended.
Eye washes and showers for emergency use.
Where material is heated, sprayed or mist formed, there is greater potential for airborne concentrations to be generated.
The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Select controls based on a risk assessment of local circumstances.
Appropriate measures include:

General Information:

Always observe good personal hygiene measures, such as washing hands after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned.
Practice good housekeeping.
Define procedures for safe handling and maintenance of controls.
Educate and train workers in the hazards and control measures relevant to normal activities associated with this product.
Ensure appropriate selection, testing and maintenance of equipment used to control exposure, e.g. personal protective equipment, local exhaust ventilation.
Drain down system prior to equipment break-in or maintenance.
Retain drain downs in sealed storage pending disposal or subsequent recycle.

Personal protective equipment

Protective measures

Personal protective equipment (PPE) should meet recommended national standards. Check with PPE suppliers.

Respiratory protection

: If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker health, select respiratory protection equipment suitable for the specific conditions of use and meeting relevant legislation.

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Check with respiratory protective equipment suppliers.
Where air-filtering respirators are unsuitable (e.g. airborne concentrations are high, risk of oxygen deficiency, confined space) use appropriate positive pressure breathing apparatus.
Where air-filtering respirators are suitable, select an appropriate combination of mask and filter.
If air-filtering respirators are suitable for conditions of use:
Select a filter suitable for organic gases and vapours [Type A boiling point >65°C (149°F)].

Hand protection Remarks

: Where hand contact with the product may occur the use of gloves approved to relevant standards (e.g. Europe: EN374, US: F739) made from the following materials may provide suitable chemical protection. Longer term protection: Nitrile rubber gloves. Incidental contact/Splash protection: PVC or neoprene rubber gloves.

For continuous contact we recommend gloves with breakthrough time of more than 240 minutes with preference for > 480 minutes where suitable gloves can be identified. For short-term/splash protection we recommend the same but recognize that suitable gloves offering this level of protection may not be available and in this case a lower breakthrough time maybe acceptable so long as appropriate maintenance and replacement regimes are followed. Glove thickness is not a good predictor of glove resistance to a chemical as it is dependent on the exact composition of the glove material. Glove thickness should be typically greater than 0.35 mm depending on the glove make and model. Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material, dexterity. Always seek advice from glove suppliers. Contaminated gloves should be replaced. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.

Eye protection

: If material is handled such that it could be splashed into eyes, protective eyewear is recommended.

Skin and body protection

: Wear chemical resistant gloves/gauntlets and boots. Where risk of splashing, also wear an apron.
Wear antistatic and flame-retardant clothing, if a local risk assessment deems it so.

Thermal hazards

: Not applicable

Hygiene measures

: Wash hands before eating, drinking, smoking and using the toilet.
Launder contaminated clothing before re-use.
Do not ingest. If swallowed, then seek immediate medical assistance.

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Environmental exposure controls

General advice : Local guidelines on emission limits for volatile substances must be observed for the discharge of exhaust air containing vapour.
Minimise release to the environment. An environmental assessment must be made to ensure compliance with local environmental legislation.
Information on accidental release measures are to be found in section 6.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: liquid
Colour	: colourless
Odour	: Paraffinic
Odour Threshold	: Data not available
pH	: Data not available
Melting point/freezing point	: Data not available
Boiling point/boiling range	: 90 - 100 °C / 194 - 212 °F
Flash point	: Typical < -5 °C / < 23 °F Method: IP 170
Evaporation rate	: Data not available
Flammability (solid, gas)	: Not applicable
Upper explosion limit	: upper flammability limit 7 %(V)
Lower explosion limit	: Lower flammability limit 1 %(V)
Vapour pressure	: 6.000 - 7.700 Pa (20 °C / 68 °F)
Relative vapour density	: 3.52
Relative density	: 0.7 - 0.71 (20 °C / 68 °F) Method: ASTM D4052
Density	: Typical 713 kg/m ³ (15 °C / 59 °F) Method: ASTM D4052
Solubility(ies)	
Water solubility	: 2.6 mg/l immiscible (25 °C / 77 °F)
Partition coefficient: n-	: Data not available

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octanol/water

Auto-ignition temperature : 246 - 260 °C / 475 - 500 °F
Method: ASTM E-659

Decomposition temperature : Not applicable

Viscosity

Viscosity, dynamic : Typical 1.0 mPa.s (20 °C / 68 °F)
Method: ASTM D445

Viscosity, kinematic : Typical 0.64 mm²/s (25 °C / 77 °F)
Method: ASTM D445

Explosive properties : Not applicable

Oxidizing properties : Data not available

Surface tension : Data not available

Conductivity : Low conductivity: < 100 pS/m

The conductivity of this material makes it a static accumulator., A liquid is typically considered nonconductive if its conductivity is below 100 pS/m and is considered semi-conductive if its conductivity is below 10,000 pS/m., Whether a liquid is nonconductive or semi-conductive, the precautions are the same., A number of factors, for example liquid temperature, presence of contaminants, and anti-static additives can greatly influence the conductivity of a liquid

Particle size : Data not available

Molecular weight : Data not available

10. STABILITY AND REACTIVITY

Reactivity : The product does not pose any further reactivity hazards in addition to those listed in the following sub-paragraph.

Chemical stability : No hazardous reaction is expected when handled and stored according to provisions Stable under normal conditions of use.

Possibility of hazardous reactions : Reacts with strong oxidising agents.

Conditions to avoid : Avoid heat, sparks, open flames and other ignition sources.

In certain circumstances product can ignite due to static electricity.

Incompatible materials : Strong oxidising agents.

Hazardous decomposition : Hazardous decomposition products are not expected to form

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products

during normal storage.

Thermal decomposition is highly dependent on conditions. A complex mixture of airborne solids, liquids and gases including carbon monoxide, carbon dioxide, sulphur oxides and unidentified organic compounds will be evolved when this material undergoes combustion or thermal or oxidative degradation.

11. TOXICOLOGICAL INFORMATION

Basis for assessment : Information given is based on product testing, and/or similar products, and/or components.
Unless indicated otherwise, the data presented is representative of the product as a whole, rather than for individual component(s).

Information on likely routes of exposure : Exposure may occur via inhalation, ingestion, skin absorption, skin or eye contact, and accidental ingestion.

Acute toxicity

Components:

naphtha (petroleum), hydrotreated light:

Acute oral toxicity : LD50 Rat: > 5000 mg/kg
Remarks: Low toxicity:
Based on available data, the classification criteria are not met.

Acute inhalation toxicity : LC50 Rat: > 20 mg/l
Remarks: Low toxicity by inhalation.

Acute dermal toxicity : LD50 Rat: > 2000 mg/kg
Remarks: Low toxicity:
Based on available data, the classification criteria are not met.

Skin corrosion/irritation

Components:

naphtha (petroleum), hydrotreated light:

Remarks: Causes skin irritation., Repeated exposure may cause skin dryness or cracking.

Serious eye damage/eye irritation

Components:

naphtha (petroleum), hydrotreated light:

Remarks: Not irritating to eye.

Respiratory or skin sensitisation

Components:

naphtha (petroleum), hydrotreated light:

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Remarks: Not a sensitiser.

Based on available data, the classification criteria are not met.

Germ cell mutagenicity

Components:

naphtha (petroleum), hydrotreated light:

Remarks: Not mutagenic.

Carcinogenicity

Components:

naphtha (petroleum), hydrotreated light:

Remarks: Not a carcinogen., Tumours produced in animals are not considered relevant to humans.

Material	GHS/CLP Carcinogenicity Classification
naphtha (petroleum), hydrotreated light	No carcinogenicity classification.
Heptane	No carcinogenicity classification.

Material	Other Carcinogenicity Classification
naphtha (petroleum), hydrotreated light	IARC: Group 3: Not classifiable as to its carcinogenicity to humans

Reproductive toxicity

Components:

naphtha (petroleum), hydrotreated light:

Remarks: Not a developmental toxicant., Based on available data, the classification criteria are not met., Does not impair fertility.

STOT - single exposure

Components:

naphtha (petroleum), hydrotreated light:

Remarks: May cause drowsiness and dizziness.

STOT - repeated exposure

Components:

naphtha (petroleum), hydrotreated light:

Remarks: Kidney: caused kidney effects in male rats which are not considered relevant to humans

Aspiration toxicity

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Components:

naphtha (petroleum), hydrotreated light:

Aspiration into the lungs when swallowed or vomited may cause chemical pneumonitis which can be fatal.

Further information

Components:

naphtha (petroleum), hydrotreated light:

Remarks: Exposure to very high concentrations of similar materials has been associated with irregular heart rhythms and cardiac arrest.

Remarks: Classifications by other authorities under varying regulatory frameworks may exist.

12. ECOLOGICAL INFORMATION

Basis for assessment : Incomplete ecotoxicological data are available for this product. The information given below is based partly on a knowledge of the components and the ecotoxicology of similar products. Unless indicated otherwise, the data presented is representative of the product as a whole, rather than for individual component(s).

Ecotoxicity

Components:

naphtha (petroleum), hydrotreated light :

Toxicity to fish (Acute toxicity) : Remarks: LC/EC/IC50 >10 - <=100 mg/l
Harmful

Toxicity to crustacean (Acute toxicity) : Remarks: LC/EC/IC50 >1 - <=10 mg/l
Toxic

Toxicity to algae/aquatic plants (Acute toxicity) : Remarks: LL/EL/IL50 >10 <= 100 mg/l
Harmful

Toxicity to microorganisms (Acute toxicity) : Remarks: Data not available

Toxicity to fish (Chronic toxicity) : Remarks: Data not available

Toxicity to crustacean (Chronic toxicity) : Remarks: NOEC/NOEL expected to be > 0.1 - <= 1.0 mg/l

Persistence and degradability

Components:

naphtha (petroleum), hydrotreated light :

Biodegradability : Remarks: Readily biodegradable.
Oxidises rapidly by photo-chemical reactions in air.

Bioaccumulative potential

Product:

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Partition coefficient: n-octanol/water

: Remarks: Data not available

Components:

naphtha (petroleum), hydrotreated light :

Bioaccumulation

: Remarks: Has the potential to bioaccumulate.

Mobility in soil

Components:

naphtha (petroleum), hydrotreated light :

Mobility

: Remarks: Floats on water., If it enters soil, it will adsorb to soil particles and will not be mobile.

Other adverse effects

no data available

Components:

naphtha (petroleum), hydrotreated light :

Additional ecological information

: Does not have ozone depletion potential.

13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues

: Recover or recycle if possible.

It is the responsibility of the waste generator to determine the toxicity and physical properties of the material generated to determine the proper waste classification and disposal methods in compliance with applicable regulations.

Waste product should not be allowed to contaminate soil or ground water, or be disposed of into the environment.

Do not dispose into the environment, in drains or in water courses

Do not dispose of tank water bottoms by allowing them to drain into the ground. This will result in soil and groundwater contamination.

Waste arising from a spillage or tank cleaning should be disposed of in accordance with prevailing regulations, preferably to a recognised collector or contractor. The competence of the collector or contractor should be established beforehand.

Waste, spills or used product is dangerous waste.

Disposal should be in accordance with applicable regional, national, and local laws and regulations.

Local regulations may be more stringent than regional or national requirements and must be complied with.

MARPOL - see International Convention for the Prevention of Pollution from Ships (MARPOL 73/78) which provides technical aspects at controlling pollutions from ships.

Contaminated packaging

: Drain container thoroughly.

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After draining, vent in a safe place away from sparks and fire.
Residues may cause an explosion hazard. Do not puncture,
cut or weld uncleaned drums.

Send to drum recoverer or metal reclaimer.

Comply with any local recovery or waste disposal regulations.

14. TRANSPORT INFORMATION

International Regulations

ADR

UN number : 1206
Proper shipping name : HEPTANES
Class : 3
Packing group : II
Labels : 3
Hazard Identification Number : 33
Environmentally hazardous : yes

IATA-DGR

UN/ID No. : UN 1206
Proper shipping name : HEPTANES
Class : 3
Packing group : II
Labels : 3

IMDG-Code

UN number : UN 1206
Proper shipping name : HEPTANES
Class : 3
Packing group : II
Labels : 3
Marine pollutant : yes

Maritime transport in bulk according to IMO instruments

Pollution category : X
Ship type : 2
Product name : Heptane (all isomers)

Special precautions for user

Remarks : Special Precautions: Refer to Section 7, Handling & Storage,
for special precautions which a user needs to be aware of or
needs to comply with in connection with transport.

Additional Information : This product may be transported under nitrogen blanketing.
Nitrogen is an odourless and invisible gas. Exposure to
nitrogen enriched atmospheres displaces available oxygen
which may cause asphyxiation or death. Personnel must
observe strict safety precautions when involved with a
confined space entry.
Transport in bulk according to Annex II of Marpol and the IBC

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Code

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

The regulatory information is not intended to be comprehensive. Other regulations may apply to this material.

The Manufacture, Storage and Import of Hazardous Chemicals Rules 1989 (amended version issued 2000). The Factories Act, 1948, The Second Schedule: Permissible levels of certain chemical substances in work environment, as amended through 1987. India Central motor Vehicles (Amendment) Rules 1993.

Other international regulations

The components of this product are reported in the following inventories:

AIIC	: Listed
DSL	: Listed
IECSC	: Listed
ENCS	: Listed
KECI	: Listed
PICCS	: Listed
TSCA	: Listed
TCSI	: Listed
NZIoC	: Listed

16. OTHER INFORMATION

Full text of H-Statements

H225	Highly flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H336	May cause drowsiness or dizziness.
H411	Toxic to aquatic life with long lasting effects.

Full text of other abbreviations

Aquatic Chronic	Long-term (chronic) aquatic hazard
Asp. Tox.	Aspiration hazard
Flam. Liq.	Flammable liquids
Skin Irrit.	Skin irritation
STOT SE	Specific target organ toxicity - single exposure

Abbreviations and Acronyms : The standard abbreviations and acronyms used in this document can be looked up in reference literature (e.g. scientific dictionaries) and/or websites.

SDS Regulation : Regulation 1907/2006/EC

SAFETY DATA SHEET

Heptane

Version 5.1

Revision Date 26.09.2022

Print Date 28.09.2022

Further information

- Training advice : Provide adequate information, instruction and training for operators.
- Other information : A vertical bar (|) in the left margin indicates an amendment from the previous version.
- Sources of key data used to compile the Safety Data Sheet : The quoted data are from, but not limited to, one or more sources of information (e.g. toxicological data from Shell Health Services, material suppliers' data, CONCAWE, EU IUCLID data base, EC 1272 regulation, etc).

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.