

SAFETY DATA SHEET

Ethyl DIPROXITOL

Version 1.1

Revision Date 01.11.2023

Print Date 08.11.2023

1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

Product name : Ethyl DIPROXITOL

Product code : U5151

CAS-No. : 30025-38-8

Synonyms : Propanol, (2-ethoxymethylethoxy)-, EDP, ethoxypropoxy propanol

Manufacturer or supplier's details

Manufacturer/Supplier : **SHELL EASTERN CHEMICALS (S)**
A REGISTERED BUSINESS OF SHELL EASTERN
TRADING (PTE) LTD (UEN:198902087C)
9 North Buona Vista Drive , #07-01
The Metropolis Tower 1
Singapore 138588
Singapore

Telephone : +65 6384 8269

Telefax : +65 6384 8454

Emergency telephone number : +65 6542 9595 (Alert-SGS)

Recommended use of the chemical and restrictions on use

Recommended use : Speciality solvent.

Restrictions on use : This product must not be used in applications other than the above without first seeking the advice of the supplier.

Other information : DIPROXITOL is a trademark owned by Shell Trademark Management B.V. and Shell Brands Inc. and used by affiliates of Shell plc.

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

Hazardous components

Chemical name	CAS-No. EC-No. Registration number	Classification (REGULATION (EC) No 1272/2008)	Concentration (% w/w)
Propanol, (2-ethoxymethylethoxy)-	30025-38-8		> 80

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3. HAZARDS IDENTIFICATION

Based on available data this substance / mixture does not meet the classification criteria.

Label elements

Hazard pictograms	: No Hazard Symbol required
Signal word	: No signal word
Hazard statements	: PHYSICAL HAZARDS: Not classified as a physical hazard according to CLP criteria. HEALTH HAZARDS: Not classified as a health hazard under CLP criteria. ENVIRONMENTAL HAZARDS: Not classified as environmental hazard according to CLP criteria.
Precautionary statements	: Prevention: No precautionary phrases. Response: No precautionary phrases. Storage: No precautionary phrases. Disposal: P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards

Even with proper grounding and bonding, this material can still accumulate an electrostatic charge. If sufficient charge is allowed to accumulate, electrostatic discharge and ignition of flammable air-vapour mixtures can occur.

4. FIRST-AID MEASURES

General advice	: Not expected to be a health hazard when used under normal conditions.
If inhaled	: No treatment necessary under normal conditions of use. If symptoms persist, obtain medical advice.
In case of skin contact	: Remove contaminated clothing. Flush exposed area with water and follow by washing with soap if available. If persistent irritation occurs, obtain medical attention.
In case of eye contact	: Flush eye with copious quantities of water. Remove contact lenses, if present and easy to do. Continue rinsing. If persistent irritation occurs, obtain medical attention.
If swallowed	: If swallowed, do not induce vomiting: transport to nearest medical facility for additional treatment. If vomiting occurs spontaneously, keep head below hips to prevent aspiration.

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Rinse mouth.

Most important symptoms and effects, both acute and delayed

: Not considered to be an inhalation hazard under normal conditions of use.
Possible respiratory irritation signs and symptoms may include a temporary burning sensation of the nose and throat, coughing, and/or difficulty breathing.

No specific hazards under normal use conditions.
Skin irritation signs and symptoms may include a burning sensation, redness, or swelling.

No specific hazards under normal use conditions.
Eye irritation signs and symptoms may include a burning sensation, redness, swelling, and/or blurred vision.

Ingestion may result in nausea, vomiting and/or diarrhoea.

Breathing of high vapour concentrations may cause central nervous system (CNS) depression resulting in dizziness, light-headedness, headache, nausea and loss of coordination. Continued inhalation may result in unconsciousness and death.

Protection of first-aiders

: When administering first aid, ensure that you are wearing the appropriate personal protective equipment according to the incident, injury and surroundings.

Notes to physician

: Call a doctor or poison control center for guidance.
Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

: Alcohol-resistant foam, water spray or fog. Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.

Unsuitable extinguishing media

: None

Specific hazards during firefighting

: The vapour is heavier than air, spreads along the ground and distant ignition is possible.
Carbon monoxide may be evolved if incomplete combustion occurs.

Specific extinguishing methods

: Standard procedure for chemical fires.
Clear fire area of all non-emergency personnel.
Keep adjacent containers cool by spraying with water.

Special protective equipment for firefighters

: Proper protective equipment including chemical resistant gloves are to be worn; chemical resistant suit is indicated if large contact with spilled product is expected. Self-Contained

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Breathing Apparatus must be worn when approaching a fire in a confined space. Select fire fighter's clothing approved to relevant Standards (e.g. Europe: EN469).

6. ACCIDENTAL RELEASE MEASURES

Personal precautions,
protective equipment and
emergency procedures

- : Observe the relevant local and international regulations
Notify authorities if any exposure to the general public or the environment occurs or is likely to occur.
Local authorities should be advised if significant spillages cannot be contained.
The vapour is heavier than air, spreads along the ground and distant ignition is possible.
Vapour may form an explosive mixture with air.
- : Avoid contact with skin, eyes and clothing.
Isolate hazard area and deny entry to unnecessary or unprotected personnel.
Stay upwind and keep out of low areas.

Environmental precautions

- : Shut off leaks, if possible without personal risks. Remove all possible sources of ignition in the surrounding area. Use appropriate containment to avoid environmental contamination. Prevent from spreading or entering drains, ditches or rivers by using sand, earth, or other appropriate barriers. Attempt to disperse the vapour or to direct its flow to a safe location for example by using fog sprays. Take precautionary measures against static discharge. Ensure electrical continuity by bonding and grounding (earthing) all equipment.
Ventilate contaminated area thoroughly.
Monitor area with combustible gas indicator.

Methods and materials for
containment and cleaning up

- : For large liquid spills (> 1 drum), transfer by mechanical means such as vacuum truck to a salvage tank for recovery or safe disposal. Do not flush away residues with water. Retain as contaminated waste. Allow residues to evaporate or soak up with an appropriate absorbent material and dispose of safely. Remove contaminated soil and dispose of safely.
For small liquid spills (< 1 drum), transfer by mechanical means to a labeled, sealable container for product recovery or safe disposal. Allow residues to evaporate or soak up with an appropriate absorbent material and dispose of safely. Remove contaminated soil and dispose of safely.

Additional advice

- : For guidance on selection of personal protective equipment see Section 8 of this Safety Data Sheet.
For guidance on disposal of spilled material see Section 13 of this Safety Data Sheet.

7. HANDLING AND STORAGE

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General Precautions : Avoid breathing of or direct contact with material. Only use in well ventilated areas. Wash thoroughly after handling. For guidance on selection of personal protective equipment see Section 8 of this Safety Data Sheet.
Use the information in this data sheet as input to a risk assessment of local circumstances to help determine appropriate controls for safe handling, storage and disposal of this material.
Ensure that all local regulations regarding handling and storage facilities are followed.

Advice on safe handling : Avoid contact with skin, eyes and clothing.
Use local exhaust ventilation if there is risk of inhalation of vapours, mists or aerosols.
Bulk storage tanks should be diked (bunded).
Extinguish any naked flames. Do not smoke. Remove ignition sources. Avoid sparks.
Electrostatic discharge may cause fire. Ensure electrical continuity by bonding and grounding (earthing) all equipment to reduce the risk.
The vapours in the head space of the storage vessel may lie in the flammable/explosive range and hence may be flammable.
Properly dispose of any contaminated rags or cleaning materials in order to prevent fires.
Do NOT use compressed air for filling, discharging, or handling operations.

Avoidance of contact : Strong oxidising agents.

Product Transfer : Refer to guidance under Handling section.

Storage

Conditions for safe storage : The vapour is heavier than air. Beware of accumulation in pits and confined spaces.
Refer to section 15 for any additional specific legislation covering the packaging and storage of this product.

Packaging material : Suitable material: For containers, or container linings use mild steel, stainless steel.
Unsuitable material: Natural, butyl, neoprene or nitrile rubbers.

Container Advice : Containers, even those that have been emptied, can contain explosive vapours. Do not cut, drill, grind, weld or perform similar operations on or near containers.

Specific use(s) : Not applicable

Ensure that all local regulations regarding handling and storage facilities are followed.
See additional references that provide safe handling practices: American Petroleum Institute 2003 (Protection Against Ignitions Arising out of Static, Lightning and Stray Currents) or National Fire Protection Agency 77 (Recommended Practices on Static Electricity).

8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

Components with workplace control parameters

Biological occupational exposure limits

No biological limit allocated.

Monitoring Methods

Monitoring of the concentration of substances in the breathing zone of workers or in the general workplace may be required to confirm compliance with an OEL and adequacy of exposure controls. For some substances biological monitoring may also be appropriate.

Validated exposure measurement methods should be applied by a competent person and samples analysed by an accredited laboratory.

Examples of sources of recommended exposure measurement methods are given below or contact the supplier. Further national methods may be available.

National Institute of Occupational Safety and Health (NIOSH), USA: Manual of Analytical Methods
<http://www.cdc.gov/niosh/>

Occupational Safety and Health Administration (OSHA), USA: Sampling and Analytical Methods
<http://www.osha.gov/>

Health and Safety Executive (HSE), UK: Methods for the Determination of Hazardous Substances
<http://www.hse.gov.uk/>

Institut für Arbeitsschutz Deutschen Gesetzlichen Unfallversicherung (IFA) , Germany
<http://www.dguv.de/inhalt/index.jsp>

L'Institut National de Recherche et de Sécurité, (INRS), France <http://www.inrs.fr/accueil>

Engineering measures

- : Use sealed systems as far as possible.
- Adequate explosion-proof ventilation to control airborne concentrations below the exposure guidelines/limits.
- Local exhaust ventilation is recommended.
- Firewater monitors and deluge systems are recommended.
- Eye washes and showers for emergency use.
- Where material is heated, sprayed or mist formed, there is greater potential for airborne concentrations to be generated.
- The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Select controls based on a risk assessment of local circumstances.
- Appropriate measures include:

General Information:

Always observe good personal hygiene measures, such as washing hands after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping. Define procedures for safe handling and maintenance of controls. Educate and train workers in the hazards and control measures relevant to normal activities associated with this

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product.

Ensure appropriate selection, testing and maintenance of equipment used to control exposure, e.g. personal protective equipment, local exhaust ventilation.

Drain down system prior to equipment break-in or maintenance.

Retain drain downs in sealed storage pending disposal or subsequent recycle.

Personal protective equipment

Protective measures

Personal protective equipment (PPE) should meet recommended national standards. Check with PPE suppliers.

Respiratory protection : If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker health, select respiratory protection equipment suitable for the specific conditions of use and meeting relevant legislation. Check with respiratory protective equipment suppliers. Where air-filtering respirators are unsuitable (e.g. airborne concentrations are high, risk of oxygen deficiency, confined space) use appropriate positive pressure breathing apparatus. Where air-filtering respirators are suitable, select an appropriate combination of mask and filter. If air-filtering respirators are suitable for conditions of use: Select a filter suitable for organic gases and vapours [Type A boiling point >65°C (149°F)].

Hand protection
Remarks

: Where hand contact with the product may occur the use of gloves approved to relevant standards (e.g. Europe: EN374, US: F739) made from the following materials may provide suitable chemical protection. Longer term protection: Nitrile rubber gloves. Incidental contact/Splash protection: PVC, neoprene or nitrile rubber gloves For continuous contact we recommend gloves with breakthrough time of more than 240 minutes with preference for > 480 minutes where suitable gloves can be identified. For short-term/splash protection we recommend the same but recognize that suitable gloves offering this level of protection may not be available and in this case a lower breakthrough time maybe acceptable so long as appropriate maintenance and replacement regimes are followed. Glove thickness is not a good predictor of glove resistance to a chemical as it is dependent on the exact composition of the glove material. Glove thickness should be typically greater than 0.35 mm depending on the glove make and model. Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material, dexterity. Always seek advice from glove suppliers. Contaminated gloves should be replaced. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.

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Eye protection	: If material is handled such that it could be splashed into eyes, protective eyewear is recommended.
Skin and body protection	: Skin protection is not required under normal conditions of use. For prolonged or repeated exposures use impervious clothing over parts of the body subject to exposure. If repeated and/or prolonged skin exposure to the substance is likely, then wear suitable gloves tested to relevant Standard, and provide employee skin care programmes. Wear antistatic and flame-retardant clothing, if a local risk assessment deems it so.
Thermal hazards	: Not applicable

Environmental exposure controls

General advice	: Local guidelines on emission limits for volatile substances must be observed for the discharge of exhaust air containing vapour. Minimise release to the environment. An environmental assessment must be made to ensure compliance with local environmental legislation. Information on accidental release measures are to be found in section 6.
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9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: liquid
Colour	: clear
Odour	: Ethereal
Odour Threshold	: Data not available
pH	: Not applicable
Melting / freezing point	: -50 °C / -58 °F
Boiling point/boiling range	: 194 °C / 381 °F
Flash point	: 82 °C / 180 °F Method: ASTM D-93 / PMCC
Evaporation rate	: Data not available
Flammability (solid, gas)	: Data not available
Upper explosion limit	: Data not available
Lower explosion limit	: Data not available
Vapour pressure	: 56.7 Pa (25 °C / 77 °F)
Relative vapour density	: Data not available

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Relative density	: 0.9317Method: ASTM D4052
Density	: 931.7 kg/m3 (20 °C / 68 °F) Method: ASTM D4052
Solubility(ies)	
Water solubility	: completely soluble (20 °C / 68 °F)
Partition coefficient: n-octanol/water	: log Pow: 0.16
Auto-ignition temperature	: 199 °C / 390 °F
Decomposition temperature	: Data not available
Viscosity	
Viscosity, dynamic	: Data not available
Viscosity, kinematic	: 4.2 mm2/s (20 °C / 68 °F) Method: ASTM D445
Explosive properties	: Not applicable
Oxidizing properties	: Data not available
Surface tension	: 61 mN/m, 20 °C / 68 °F
Conductivity	: Electrical conductivity: > 10,000 pS/m, A number of factors, for example liquid temperature, presence of contaminants, and anti-static additives can greatly influence the conductivity of a liquid, This material is not expected to be a static accumulator.
Particle size	: Data not available
Molecular weight	: 162 g/mol

10. STABILITY AND REACTIVITY

Reactivity	: The product does not pose any further reactivity hazards in addition to those listed in the following sub-paragraph.
Chemical stability	: No hazardous reaction is expected when handled and stored according to provisions
Possibility of hazardous reactions	: Reacts with strong oxidising agents.
Conditions to avoid	: Avoid heat, sparks, open flames and other ignition sources. Prevent vapour accumulation. In certain circumstances product can ignite due to static

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electricity.

Incompatible materials : Strong oxidising agents.

Hazardous decomposition products : Thermal decomposition is highly dependent on conditions. A complex mixture of airborne solids, liquids and gases including carbon monoxide, carbon dioxide, sulphur oxides and unidentified organic compounds will be evolved when this material undergoes combustion or thermal or oxidative degradation.

11. TOXICOLOGICAL INFORMATION

Basis for assessment : Unless indicated otherwise, the data presented is representative of the product as a whole, rather than for individual component(s).
Information given is based on product testing, and/or similar products, and/or components.

Information on likely routes of exposure : Skin and eye contact are the primary routes of exposure although exposure may occur following accidental ingestion.

Acute toxicity

Components:

Propanol, (2-ethoxymethylethoxy)-:

Acute oral toxicity : LD50 : > 2000 - <= 5000 mg/kg
Remarks: May be harmful if swallowed.

Acute inhalation toxicity : Remarks: Based on available data, the classification criteria are not met.

Acute dermal toxicity : LD50 : > 5000 mg/kg
Remarks: Low toxicity

Skin corrosion/irritation

Components:

Propanol, (2-ethoxymethylethoxy)-:

Remarks: Not irritating to skin.

Serious eye damage/eye irritation

Components:

Propanol, (2-ethoxymethylethoxy)-:

Remarks: Not irritating to eye.

Respiratory or skin sensitisation

Components:

Propanol, (2-ethoxymethylethoxy)-:

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Remarks: Not a skin sensitiser.

Germ cell mutagenicity

Components:

Propanol, (2-ethoxymethylethoxy)-:

Remarks: Non mutagenic, Based on available data, the classification criteria are not met.

Carcinogenicity

Components:

Propanol, (2-ethoxymethylethoxy)-:

Remarks: Not a carcinogen., Based on available data, the classification criteria are not met.

Material	GHS/CLP Carcinogenicity Classification
Propanol, (2-ethoxymethylethoxy)-	No carcinogenicity classification.

Reproductive toxicity

Components:

Propanol, (2-ethoxymethylethoxy)-:

Remarks: Not a developmental toxicant., Based on available data, the classification criteria are not met., Does not impair fertility.

STOT - single exposure

Components:

Propanol, (2-ethoxymethylethoxy)-:

Remarks: Based on available data, the classification criteria are not met.

STOT - repeated exposure

Components:

Propanol, (2-ethoxymethylethoxy)-:

Remarks: Based on available data, the classification criteria are not met.

Aspiration toxicity

Components:

Propanol, (2-ethoxymethylethoxy)-:

Not an aspiration hazard.

Further information

Components:

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Propanol, (2-ethoxymethylethoxy)-:

Remarks: Classifications by other authorities under varying regulatory frameworks may exist.

12. ECOLOGICAL INFORMATION

Basis for assessment : Unless indicated otherwise, the data presented is representative of the product as a whole, rather than for individual component(s).
Incomplete ecotoxicological data are available for this product.
The information given below is based partly on a knowledge of the components and the ecotoxicology of similar products.

Ecotoxicity

Components:

Propanol, (2-ethoxymethylethoxy)- :

Toxicity to fish (Acute toxicity) : Remarks: Practically non toxic:
LL/EL/IL50 > 100 mg/l

Toxicity to crustacean (Acute toxicity) : Remarks: Practically non toxic:
LL/EL/IL50 > 100 mg/l

Toxicity to algae/aquatic plants (Acute toxicity) : Remarks: Practically non toxic:
LL/EL/IL50 > 100 mg/l

Toxicity to microorganisms (Acute toxicity) : Remarks: LL/EL/IL50 > 100 mg/l
Practically non toxic:
Based on available data, the classification criteria are not met.

Toxicity to fish (Chronic toxicity) : Remarks: NOEC/NOEL > 100 mg/l

Toxicity to crustacean(Chronic toxicity) : Remarks: NOEC/NOEL > 100 mg/l

Persistence and degradability

Components:

Propanol, (2-ethoxymethylethoxy)- :

Biodegradability : Remarks: Readily biodegradable.

Bioaccumulative potential

Product:

Partition coefficient: n-octanol/water : log Pow: 0.16

Components:

Propanol, (2-ethoxymethylethoxy)- :

Bioaccumulation : Remarks: Does not bioaccumulate significantly.

Mobility in soil

Components:

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Propanol, (2-ethoxymethylethoxy)- :

Mobility

: Remarks: If product enters soil, one or more constituents will be mobile and may contaminate groundwater.

Other adverse effects

no data available

Components:

Propanol, (2-ethoxymethylethoxy)- :

Additional ecological
information

: None known.

13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues

: Recover or recycle if possible.
It is the responsibility of the waste generator to determine the toxicity and physical properties of the material generated to determine the proper waste classification and disposal methods in compliance with applicable regulations.
Do not dispose into the environment, in drains or in water courses.
Waste product should not be allowed to contaminate soil or ground water, or be disposed of into the environment.
Waste, spills or used product is dangerous waste.

Disposal should be in accordance with applicable regional, national, and local laws and regulations.
Local regulations may be more stringent than regional or national requirements and must be complied with.

MARPOL - see International Convention for the Prevention of Pollution from Ships (MARPOL 73/78) which provides technical aspects at controlling pollutions from ships.

Contaminated packaging

: Drain container thoroughly.
After draining, vent in a safe place away from sparks and fire.
Residues may cause an explosion hazard.
Do not, puncture, cut, or weld uncleaned drums.
Send to drum recoverer or metal reclaimer.

Dispose in accordance with prevailing regulations, preferably to a recognized collector or contractor. The competence of the collector or contractor should be established beforehand.

14. TRANSPORT INFORMATION

International Regulations

ADR

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Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Maritime transport in bulk according to IMO instruments

Pollution category : Z
Ship type : 3
Product name : Poly (2-8) alkylene glycol monoalkyl (C1-C6) ether

Special precautions for user

Remarks : Special Precautions: Refer to Section 7, Handling & Storage, for special precautions which a user needs to be aware of or needs to comply with in connection with transport.

Additional Information : Transport in bulk according to Annex II of Marpol and the IBC Code

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

The regulatory information is not intended to be comprehensive. Other regulations may apply to this material.

The Manufacture, Storage and Import of Hazardous Chemicals Rules 1989 (amended version issued 2000). The Factories Act, 1948, The Second Schedule: Permissible levels of certain chemical substances in work environment, as amended through 1987. India Central motor Vehicles (Amendment) Rules 1993.

Other international regulations

The components of this product are reported in the following inventories:

AIIC : Listed
IECSC : Listed
KECI : Listed
PICCS : Listed
TSCA : Listed
TCSI : Listed

16. OTHER INFORMATION

Abbreviations and Acronyms : The standard abbreviations and acronyms used in this document can be looked up in reference literature (e.g. scientific dictionaries) and/or websites.

SDS Regulation : Regulation 1907/2006/EC

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Further information

- Training advice : Provide adequate information, instruction and training for operators.
- Other information : A vertical bar (|) in the left margin indicates an amendment from the previous version.
- Sources of key data used to compile the Safety Data Sheet : The quoted data are from, but not limited to, one or more sources of information (e.g. toxicological data from Shell Health Services, material suppliers' data, CONCAWE, EU IUCLID date base, EC 1272 regulation, etc).

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.