

# SAFETY DATA SHEET

## Hexane (polymerisation grade)

Print Date 29.08.2022

Revision Date 07.09.2021

Version 2.2

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

Trade name : Hexane (polymerisation grade)  
Product code : Q1241  
CAS-No. : 64742-49-0  
  
Synonyms : Hydrocarbons, C6, n-alkanes, isoalkanes, cyclics, n-hexane rich

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Industrial Solvent.  
Uses advised against : Restricted to professional users., This product must not be used in applications other than the above without first seeking the advice of the supplier.

#### 1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier : **SHELL MARKETS (MIDDLE EAST) LIMITED**  
CHEMICALS  
PO Box 307  
JEBEL ALI, DUBAI  
Unit.Arab Emir.  
  
Telephone : +971 4 405 4400  
Telefax : +971 4 329 3311  
Email Contact for Safety Data Sheet :

#### 1.4 Emergency telephone number

+ (65) 6542 9595 (Alert-SGS)

### SECTION 2: Hazards identification

#### 2.1 Classification of the substance or mixture

##### GHS Classification

Flammable liquids : Category 2  
Aspiration hazard : Category 1  
Skin irritation : Category 2  
Specific target organ toxicity - single exposure : Category 3 (Narcotic effects)  
Reproductive toxicity : Category 2

## SAFETY DATA SHEET

## Hexane (polymerisation grade)

Print Date 29.08.2022

Revision Date 07.09.2021

Version 2.2

Specific target organ toxicity - repeated exposure : Category 2 (Central nervous system, Peripheral nervous system)  
 Short-term (acute) aquatic hazard : Category 2  
 Long-term (chronic) aquatic hazard : Category 2

**2.2 Label elements****GHS-Labeling**

Hazard pictograms



Signal word

: Danger

Hazard statements

: **PHYSICAL HAZARDS:**  
 H225 Highly flammable liquid and vapour.  
**HEALTH HAZARDS:**  
 H304 May be fatal if swallowed and enters airways.  
 H315 Causes skin irritation.  
 H336 May cause drowsiness or dizziness.  
 H361 Suspected of damaging fertility or the unborn child.  
 H373 May cause damage to organs through prolonged or repeated exposure.  
**ENVIRONMENTAL HAZARDS:**  
 H401 Toxic to aquatic life.  
 H411 Toxic to aquatic life with long lasting effects.

Precautionary statements

: **Prevention:**  
 P201 Obtain special instructions before use.  
 P202 Do not handle until all safety precautions have been read and understood.  
 P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
 P240 Ground and bond container and receiving equipment.  
 P241 Use explosion-proof electrical/ ventilating/ lighting equipment.  
 P242 Use non-sparking tools.  
 P243 Take action to prevent static discharges.  
 P260 Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.  
 P264 Wash hands thoroughly after handling.  
 P271 Use only outdoors or in a well-ventilated area.  
 P273 Avoid release to the environment.  
 P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.  
**Response:**  
 P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.  
 P370 + P378 In case of fire: Use appropriate media to extinguish.  
 P301 + P310 IF SWALLOWED: Immediately call a POISON

# SAFETY DATA SHEET

## Hexane (polymerisation grade)

Print Date 29.08.2022

Revision Date 07.09.2021

Version 2.2

CENTER/ doctor.

P331 Do NOT induce vomiting.

P302 + P352 IF ON SKIN: Wash with plenty of water and soap.

P332 + P313 If skin irritation occurs: Get medical advice/ attention.

P362 + P364 Take off contaminated clothing and wash it before reuse.

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P312 Call a POISON CENTER/ doctor if you feel unwell.

P308 + P313 IF exposed or concerned: Get medical advice/ attention.

P391 Collect spillage.

### Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P235 Keep cool.

P405 Store locked up.

### Disposal:

P501 Dispose of contents and container to appropriate waste site or reclaimer in accordance with local and national regulations.

## 2.3 Other hazards

May form flammable/explosive vapour-air mixture.

This material is a static accumulator.

Even with proper grounding and bonding, this material can still accumulate an electrostatic charge. If sufficient charge is allowed to accumulate, electrostatic discharge and ignition of flammable air-vapour mixtures can occur.

Vapours may be irritating to the eye.

## SECTION 3: Composition/information on ingredients

### 3.1 Substances

#### Hazardous components

| Chemical name                           | CAS-No.    | Concentration (% w/w) |
|-----------------------------------------|------------|-----------------------|
| Naphtha (petroleum), hydrotreated light | 64742-49-0 | <= 100                |

#### Further information

Contains:

| Chemical name         | Identification number | Concentration (% w/w) |
|-----------------------|-----------------------|-----------------------|
| n-Hexane              | 110-54-3              | -<= 55                |
| Hexane, other isomers |                       | >= 45                 |

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

General advice : Not expected to be a health hazard when used under normal

# SAFETY DATA SHEET

## Hexane (polymerisation grade)

Print Date 29.08.2022

Revision Date 07.09.2021

Version 2.2

conditions.

- Protection of first-aiders : When administering first aid, ensure that you are wearing the appropriate personal protective equipment according to the incident, injury and surroundings.
- If inhaled : Remove to fresh air. If rapid recovery does not occur, transport to nearest medical facility for additional treatment.
- In case of skin contact : Remove contaminated clothing. Immediately flush skin with large amounts of water for at least 15 minutes, and follow by washing with soap and water if available. If redness, swelling, pain and/or blisters occur, transport to the nearest medical facility for additional treatment.
- In case of eye contact : Flush eye with copious quantities of water. Remove contact lenses, if present and easy to do. Continue rinsing. If persistent irritation occurs, obtain medical attention.
- If swallowed : Call emergency number for your location / facility. If swallowed, do not induce vomiting: transport to nearest medical facility for additional treatment. If vomiting occurs spontaneously, keep head below hips to prevent aspiration. If any of the following delayed signs and symptoms appear within the next 6 hours, transport to the nearest medical facility: fever greater than 101° F (38.3°C), shortness of breath, chest congestion or continued coughing or wheezing.

### 4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Breathing of high vapour concentrations may cause central nervous system (CNS) depression resulting in dizziness, light-headedness, headache, nausea and loss of coordination. Continued inhalation may result in unconsciousness and death.
- Skin irritation signs and symptoms may include a burning sensation, redness, swelling, and/or blisters.
- No specific hazards under normal use conditions.
- Eye irritation signs and symptoms may include a burning sensation, redness, swelling, and/or blurred vision.
- If material enters lungs, signs and symptoms may include coughing, choking, wheezing, difficulty in breathing, chest congestion, shortness of breath, and/or fever.
- If any of the following delayed signs and symptoms appear within the next 6 hours, transport to the nearest medical facility: fever greater than 101° F (38.3°C), shortness of breath, chest congestion or continued coughing or wheezing.
- Peripheral nerve damage may be evidenced by impairment of motor function (incoordination, unsteady walk, or muscle weakness in the extremities, and/or loss of sensation in the arms and legs).

Defatting dermatitis signs and symptoms may include a

# SAFETY DATA SHEET

## Hexane (polymerisation grade)

Print Date 29.08.2022

Revision Date 07.09.2021

Version 2.2

burning sensation and/or a dried/cracked appearance.

### 4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Call a doctor or poison control center for guidance.  
Potential for chemical pneumonitis.  
Treat symptomatically.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

Suitable extinguishing media : Foam, water spray or fog. Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.  
Unsuitable extinguishing media : Do not use water in a jet.

### 5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting : Clear fire area of all non-emergency personnel. Hazardous combustion products may include: A complex mixture of airborne solid and liquid particulates and gases (smoke). Carbon monoxide. Unidentified organic and inorganic compounds. Flammable vapours may be present even at temperatures below the flash point. The vapour is heavier than air, spreads along the ground and distant ignition is possible. Will float and can be reignited on surface water.

### 5.3 Advice for firefighters

Special protective equipment for firefighters : Proper protective equipment including chemical resistant gloves are to be worn; chemical resistant suit is indicated if large contact with spilled product is expected. Self-Contained Breathing Apparatus must be worn when approaching a fire in a confined space. Select fire fighter's clothing approved to relevant Standards (e.g. Europe: EN469).  
Specific extinguishing methods : Standard procedure for chemical fires.  
Further information : Keep adjacent containers cool by spraying with water.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Observe all relevant local and international regulations. Notify authorities if any exposure to the general public or the environment occurs or is likely to occur. Local authorities should be advised if significant spillages cannot be contained. Avoid contact with skin, eyes and clothing. Isolate hazard area and deny entry to unnecessary or unprotected personnel. Do not breathe fumes, vapour.

# SAFETY DATA SHEET

## Hexane (polymerisation grade)

Print Date 29.08.2022

Revision Date 07.09.2021

Version 2.2

Do not operate electrical equipment.

### 6.2 Environmental precautions

- Environmental precautions : Shut off leaks, if possible without personal risks. Remove all possible sources of ignition in the surrounding area. Use appropriate containment to avoid environmental contamination. Prevent from spreading or entering drains, ditches or rivers by using sand, earth, or other appropriate barriers. Attempt to disperse the vapour or to direct its flow to a safe location for example by using fog sprays. Take precautionary measures against static discharge. Ensure electrical continuity by bonding and grounding (earthing) all equipment.  
Monitor area with combustible gas indicator.

### 6.3 Methods and materials for containment and cleaning up

- Methods for cleaning up : For small liquid spills (< 1 drum), transfer by mechanical means to a labeled, sealable container for product recovery or safe disposal. Allow residues to evaporate or soak up with an appropriate absorbent material and dispose of safely. Remove contaminated soil and dispose of safely.  
For large liquid spills (> 1 drum), transfer by mechanical means such as vacuum truck to a salvage tank for recovery or safe disposal. Do not flush away residues with water. Retain as contaminated waste. Allow residues to evaporate or soak up with an appropriate absorbent material and dispose of safely. Remove contaminated soil and dispose of safely. Ventilate contaminated area thoroughly.  
If contamination of site occurs remediation may require specialist advice.

### 6.4 Reference to other sections

For guidance on selection of personal protective equipment see Section 8 of this Safety Data Sheet.,  
For guidance on disposal of spilled material see Section 13 of this Safety Data Sheet.

## SECTION 7: Handling and storage

- General Precautions : Avoid breathing of or direct contact with material. Only use in well ventilated areas. Wash thoroughly after handling. For guidance on selection of personal protective equipment see Section 8 of this Safety Data Sheet.  
Use the information in this data sheet as input to a risk assessment of local circumstances to help determine appropriate controls for safe handling, storage and disposal of this material.  
Ensure that all local regulations regarding handling and storage facilities are followed.

# SAFETY DATA SHEET

## Hexane (polymerisation grade)

Print Date 29.08.2022

Revision Date 07.09.2021

Version 2.2

### 7.1 Precautions for safe handling

Advice on safe handling : Avoid inhaling vapour and/or mists.  
Avoid contact with skin, eyes and clothing.  
Extinguish any naked flames. Do not smoke. Remove ignition sources. Avoid sparks.  
Use local exhaust ventilation if there is risk of inhalation of vapours, mists or aerosols.  
Bulk storage tanks should be diked (bunded).  
When using do not eat or drink.

The vapour is heavier than air, spreads along the ground and distant ignition is possible.

Product Transfer : Even with proper grounding and bonding, this material can still accumulate an electrostatic charge. If sufficient charge is allowed to accumulate, electrostatic discharge and ignition of flammable air-vapour mixtures can occur. Be aware of handling operations that may give rise to additional hazards that result from the accumulation of static charges. These include but are not limited to pumping (especially turbulent flow), mixing, filtering, splash filling, cleaning and filling of tanks and containers, sampling, switch loading, gauging, vacuum truck operations, and mechanical movements. These activities may lead to static discharge e.g. spark formation. Restrict line velocity during pumping in order to avoid generation of electrostatic discharge ( $\leq 1$  m/s until fill pipe submerged to twice its diameter, then  $\leq 7$  m/s). Avoid splash filling. Do NOT use compressed air for filling, discharging, or handling operations.

Refer to guidance under Handling section.

### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Refer to section 15 for any additional specific legislation covering the packaging and storage of this product.

Other data : Storage Temperature: Ambient.

Bulk storage tanks should be diked (bunded). Locate tanks away from heat and other sources of ignition. Cleaning, inspection and maintenance of storage tanks is a specialist operation, which requires the implementation of strict procedures and precautions. Must be stored in a diked (bunded) well-ventilated area, away from sunlight, ignition sources and other sources of heat. Keep away from aerosols, flammables, oxidizing agents, corrosives and from other flammable products which are not harmful or toxic to man or to the environment. Electrostatic charges will be generated during pumping. Electrostatic discharge may cause fire. Ensure electrical continuity by bonding and grounding (earthing) all equipment to reduce the risk. The vapours in the head space of the storage vessel may lie in the

# SAFETY DATA SHEET

## Hexane (polymerisation grade)

Print Date 29.08.2022

Revision Date 07.09.2021

Version 2.2

flammable/explosive range and hence may be flammable.

- Packaging material : **Suitable material:** For containers, or container linings use mild steel, stainless steel. For container paints, use epoxy paint, zinc silicate paint.  
**Unsuitable material:** Avoid prolonged contact with natural, butyl or nitrile rubbers.
- Container Advice : Do not cut, drill, grind, weld or perform similar operations on or near containers.

### 7.3 Specific end use(s)

- Specific use(s) : Not applicable

See additional references that provide safe handling practices for liquids that are determined to be static accumulators: American Petroleum Institute 2003 (Protection Against Ignitions Arising out of Static, Lightning and Stray Currents) or National Fire Protection Agency 77 (Recommended Practices on Static Electricity).  
IEC/TS 60079-32-1: Electrostatic hazards, guidance

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational Exposure Limits

| Components       | CAS-No. | Value type (Form of exposure) | Control parameters    | Basis   |
|------------------|---------|-------------------------------|-----------------------|---------|
| Technical Hexane |         | TWA                           | 150 mg/m <sup>3</sup> | EU HSPA |

#### Biological occupational exposure limits

No biological limit allocated.

#### Monitoring Methods

Monitoring of the concentration of substances in the breathing zone of workers or in the general workplace may be required to confirm compliance with an OEL and adequacy of exposure controls. For some substances biological monitoring may also be appropriate.

Validated exposure measurement methods should be applied by a competent person and samples analysed by an accredited laboratory.

Examples of sources of recommended exposure measurement methods are given below or contact the supplier. Further national methods may be available.

National Institute of Occupational Safety and Health (NIOSH), USA: Manual of Analytical Methods  
<http://www.cdc.gov/niosh/>

Occupational Safety and Health Administration (OSHA), USA: Sampling and Analytical Methods  
<http://www.osha.gov/>

Health and Safety Executive (HSE), UK: Methods for the Determination of Hazardous Substances



# SAFETY DATA SHEET

## Hexane (polymerisation grade)

Print Date 29.08.2022

Revision Date 07.09.2021

Version 2.2

<http://www.hse.gov.uk/>

Institut für Arbeitsschutz Deutschen Gesetzlichen Unfallversicherung (IFA) , Germany

<http://www.dguv.de/inhalt/index.jsp>

L'Institut National de Recherche et de Sécurité, (INRS), France <http://www.inrs.fr/accueil>

### 8.2 Exposure controls

**Engineering measures** Use sealed systems as far as possible.

Adequate explosion-proof ventilation to control airborne concentrations below the exposure guidelines/limits.

Local exhaust ventilation is recommended.

Firewater monitors and deluge systems are recommended.

Eye washes and showers for emergency use.

Where material is heated, sprayed or mist formed, there is greater potential for airborne concentrations to be generated.

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Select controls based on a risk assessment of local circumstances. Appropriate measures include:

General Information:

Always observe good personal hygiene measures, such as washing hands after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned.

Practice good housekeeping.

Define procedures for safe handling and maintenance of controls.

Educate and train workers in the hazards and control measures relevant to normal activities associated with this product.

Ensure appropriate selection, testing and maintenance of equipment used to control exposure, e.g. personal protective equipment, local exhaust ventilation.

Drain down system prior to equipment break-in or maintenance.

Retain drain downs in sealed storage pending disposal or subsequent recycle.

#### Personal protective equipment

Personal protective equipment (PPE) should meet recommended national standards. Check with PPE suppliers.

Eye protection : If material is handled such that it could be splashed into eyes, protective eyewear is recommended.

Hand protection

Remarks : Where hand contact with the product may occur the use of gloves approved to relevant standards (e.g. Europe: EN374, US: F739) made from the following materials may provide suitable chemical protection. Longer term protection: Nitrile rubber gloves. Incidental contact/Splash protection: PVC or neoprene rubber gloves.

For continuous contact we recommend gloves with breakthrough time of more than 240 minutes with preference for > 480 minutes where suitable gloves can be identified. For short-term/splash protection we recommend the same but

# SAFETY DATA SHEET

## Hexane (polymerisation grade)

Print Date 29.08.2022

Revision Date 07.09.2021

Version 2.2

recognize that suitable gloves offering this level of protection may not be available and in this case a lower breakthrough time maybe acceptable so long as appropriate maintenance and replacement regimes are followed. Glove thickness is not a good predictor of glove resistance to a chemical as it is dependent on the exact composition of the glove material. Glove thickness should be typically greater than 0.35 mm depending on the glove make and model. Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material, dexterity. Always seek advice from glove suppliers. Contaminated gloves should be replaced. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.

- Skin and body protection : Wear chemical resistant gloves/gauntlets and boots. Where risk of splashing, also wear an apron. Wear antistatic and flame-retardant clothing, if a local risk assessment deems it so.
- Respiratory protection : If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker health, select respiratory protection equipment suitable for the specific conditions of use and meeting relevant legislation. Check with respiratory protective equipment suppliers. Where air-filtering respirators are unsuitable (e.g. airborne concentrations are high, risk of oxygen deficiency, confined space) use appropriate positive pressure breathing apparatus. Where air-filtering respirators are suitable, select an appropriate combination of mask and filter. If air-filtering respirators are suitable for conditions of use: Select a filter suitable for organic gases and vapours [Type A boiling point >65°C (149°F)].
- Thermal hazards : Not applicable
- Hygiene measures : Wash hands before eating, drinking, smoking and using the toilet. Launder contaminated clothing before re-use. Do not ingest. If swallowed, then seek immediate medical assistance.

### Environmental exposure controls

- General advice : Local guidelines on emission limits for volatile substances must be observed for the discharge of exhaust air containing vapour. Minimise release to the environment. An environmental assessment must be made to ensure compliance with local environmental legislation. Information on accidental release measures are to be found in

# SAFETY DATA SHEET

## Hexane (polymerisation grade)

Print Date 29.08.2022

Revision Date 07.09.2021

Version 2.2

section 6.

### SECTION 9: Physical and chemical properties

#### 9.1 Information on basic physical and chemical properties

|                                         |                                                   |
|-----------------------------------------|---------------------------------------------------|
| Appearance                              | : Liquid.                                         |
| Colour                                  | : colourless                                      |
| Odour                                   | : Paraffinic, sweet                               |
| Odour Threshold                         | : Data not available                              |
| pH                                      | : Not applicable                                  |
| Melting point/freezing point            | : -95 °C                                          |
| Initial boiling point and boiling range | : Typical 65 - 69 °C                              |
| Flash point                             | : Typical -27 °C<br>Method: IP 170                |
| Evaporation rate                        | : Data not available                              |
| Flammability (solid, gas)               | : Not applicable                                  |
| Upper explosion limit                   | : 7,4 %(V)                                        |
| Lower explosion limit                   | : 1,1 %(V)                                        |
| Vapour pressure                         | : Typical 19.000 Pa (20 °C)                       |
| Relative vapour density                 | : 2,8                                             |
| Relative density                        | : 0,66Method: ASTM D4052                          |
| Density                                 | : Typical 675 kg/m3 (15 °C)<br>Method: ASTM D4052 |
| Solubility(ies)                         |                                                   |
| Water solubility                        | : 9,5 mg/l negligible                             |
| Partition coefficient: n-octanol/water  | : log Pow: 4                                      |
| Auto-ignition temperature               | : Data not available                              |
| Decomposition temperature               | : Data not available                              |
| Viscosity                               |                                                   |
| Viscosity, kinematic                    | : Typical 0,45 mm2/s (25 °C)                      |

# SAFETY DATA SHEET

## Hexane (polymerisation grade)

Print Date 29.08.2022

Revision Date 07.09.2021

Version 2.2

Explosive properties : Not applicable

Oxidizing properties : Not applicable

### 9.2 Other information

Surface tension : Data not available

Conductivity : Low conductivity: < 100 pS/m

The conductivity of this material makes it a static accumulator. A liquid is typically considered nonconductive if its conductivity is below 100 pS/m and is considered semi-conductive if its conductivity is below 10,000 pS/m. Whether a liquid is nonconductive or semi-conductive, the precautions are the same. A number of factors, for example liquid temperature, presence of contaminants, and anti-static additives can greatly influence the conductivity of a liquid

Molecular weight : 86 g/mol

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

The product does not pose any further reactivity hazards in addition to those listed in the following sub-paragraph.

### 10.2 Chemical stability

No hazardous reaction is expected when handled and stored according to provisions, Stable under normal conditions of use.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : Reacts with strong oxidising agents.

### 10.4 Conditions to avoid

Conditions to avoid : Avoid heat, sparks, open flames and other ignition sources.

In certain circumstances product can ignite due to static electricity.

### 10.5 Incompatible materials

Materials to avoid : Strong oxidising agents.

### 10.6 Hazardous decomposition products

Hazardous decomposition products : Hazardous decomposition products are not expected to form during normal storage.  
Thermal decomposition is highly dependent on conditions. A complex mixture of airborne solids, liquids and gases including carbon monoxide, carbon dioxide, sulphur oxides

# SAFETY DATA SHEET

## Hexane (polymerisation grade)

Print Date 29.08.2022

Revision Date 07.09.2021

Version 2.2

and unidentified organic compounds will be evolved when this material undergoes combustion or thermal or oxidative degradation.

### SECTION 11: Toxicological information

#### 11.1 Information on toxicological effects

Basis for assessment : Information given is based on product testing, and/or similar products, and/or components.

Information on likely routes of exposure : Exposure may occur via inhalation, ingestion, skin absorption, skin or eye contact, and accidental ingestion.

#### Acute toxicity

##### Product:

Acute oral toxicity : LD50 Rat: > 5000 mg/kg  
Remarks: Low toxicity:

Acute inhalation toxicity : LC50 Rat: > 20 mg/l  
Remarks: Low toxicity by inhalation.

Acute dermal toxicity : LD50 Rabbit: > 2000 mg/kg  
Remarks: Low toxicity:

##### Components:

##### **Naphtha (petroleum), hydrotreated light:**

Acute oral toxicity : LD50 Rat: > 5000 mg/kg  
Remarks: Low toxicity:

Acute inhalation toxicity : LC50 Rat: > 20 mg/l  
Remarks: Low toxicity by inhalation.

Acute dermal toxicity : LD50 Rabbit: > 2000 mg/kg  
Remarks: Low toxicity:

#### Skin corrosion/irritation

##### Product:

Remarks: Causes skin irritation., Repeated exposure may cause skin dryness or cracking.

##### Components:

##### **Naphtha (petroleum), hydrotreated light:**

Remarks: Causes skin irritation., Repeated exposure may cause skin dryness or cracking.

## SAFETY DATA SHEET

**Hexane (polymerisation grade)**

Print Date 29.08.2022

Revision Date 07.09.2021

Version 2.2

**Serious eye damage/eye irritation****Product:**

Remarks: Not irritating to eye., Vapours may be irritating to the eye.

**Components:****Naphtha (petroleum), hydrotreated light:**

Remarks: Not irritating to eye., Vapours may be irritating to the eye.

**Respiratory or skin sensitisation****Product:**

Remarks: Not a sensitiser., Based on available data, the classification criteria are not met.

**Components:****Naphtha (petroleum), hydrotreated light:**

Remarks: Not a sensitiser., Based on available data, the classification criteria are not met.

**Germ cell mutagenicity****Product:**

: Remarks: Not mutagenic.

**Components:****Naphtha (petroleum), hydrotreated light:**

: Remarks: Not mutagenic.

**Carcinogenicity****Product:**

Remarks: Tumours produced in animals are not considered relevant to humans., Not a carcinogen., Based on available data, the classification criteria are not met.

**Components:****Naphtha (petroleum), hydrotreated light:**

Remarks: Tumours produced in animals are not considered relevant to humans., Not a carcinogen., Based on available data, the classification criteria are not met.

| Material                                | GHS/CLP Carcinogenicity Classification |
|-----------------------------------------|----------------------------------------|
| Naphtha (petroleum), hydrotreated light | No carcinogenicity classification.     |
| n-Hexane                                | No carcinogenicity classification.     |
| Hexane, other isomers                   | No carcinogenicity classification.     |

# SAFETY DATA SHEET

## Hexane (polymerisation grade)

Print Date 29.08.2022

Revision Date 07.09.2021

Version 2.2

### Reproductive toxicity

#### Product:

Remarks: Suspected of damaging fertility or the unborn child., Causes foetotoxicity in animals at doses which are maternally toxic., Affects reproductive system in animals at doses which produce other toxic effects.

#### Components:

##### **Naphtha (petroleum), hydrotreated light:**

Remarks: Suspected of damaging fertility or the unborn child., Causes foetotoxicity in animals at doses which are maternally toxic., Affects reproductive system in animals at doses which produce other toxic effects.

### STOT - single exposure

#### Product:

Remarks: May cause drowsiness and dizziness.

#### Components:

##### **Naphtha (petroleum), hydrotreated light:**

Remarks: May cause drowsiness and dizziness.

### STOT - repeated exposure

#### Product:

Remarks: Central nervous system: repeated exposure affects the nervous system., Peripheral nervous system: causes peripheral neuropathy which can be potentiated by ketones., Kidney: caused kidney effects in male rats which are not considered relevant to humans

#### Components:

##### **Naphtha (petroleum), hydrotreated light:**

Remarks: Central nervous system: repeated exposure affects the nervous system., Peripheral nervous system: causes peripheral neuropathy which can be potentiated by ketones., Kidney: caused kidney effects in male rats which are not considered relevant to humans

### Aspiration toxicity

#### Product:

Aspiration into the lungs when swallowed or vomited may cause chemical pneumonitis which can be fatal.

#### Components:

##### **Naphtha (petroleum), hydrotreated light:**

# SAFETY DATA SHEET

## Hexane (polymerisation grade)

Print Date 29.08.2022

Revision Date 07.09.2021

Version 2.2

Aspiration into the lungs when swallowed or vomited may cause chemical pneumonitis which can be fatal.

### Further information

#### Product:

Remarks: Classifications by other authorities under varying regulatory frameworks may exist.

#### Components:

##### **Naphtha (petroleum), hydrotreated light:**

Remarks: Classifications by other authorities under varying regulatory frameworks may exist.

## SECTION 12: Ecological information

### 12.1 Toxicity

Basis for assessment : Incomplete ecotoxicological data are available for this product.  
The information given below is based partly on a knowledge of the components and the ecotoxicology of similar products.

#### Product:

Toxicity to fish (Acute toxicity) : Remarks: no data available

Toxicity to daphnia and other aquatic invertebrates (Acute toxicity) : Remarks: Toxic  
LL/EL/IL50 > 1 <= 10 mg/l

Toxicity to algae (Acute toxicity) : Remarks: Harmful  
LL/EL/IL50 >10 <= 100 mg/l

Toxicity to fish (Chronic toxicity) : Remarks: Data not available

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : Remarks: Data not available

Toxicity to bacteria (Acute toxicity) : Remarks: Data not available

#### Components:

##### **Naphtha (petroleum), hydrotreated light :**

Toxicity to fish (Acute toxicity) : Remarks: no data available

Toxicity to daphnia and other aquatic invertebrates (Acute toxicity) : Remarks: Toxic  
LL/EL/IL50 > 1 <= 10 mg/l



## SAFETY DATA SHEET

**Hexane (polymerisation grade)**

Print Date 29.08.2022

Revision Date 07.09.2021

Version 2.2

toxicity)  
Toxicity to algae (Acute toxicity) : Remarks: Harmful  
LL/EL/IL50 >10 <= 100 mg/l

Toxicity to bacteria (Acute toxicity) : Remarks: Data not available

Toxicity to fish (Chronic toxicity) : Remarks: Data not available

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : Remarks: Data not available

**12.2 Persistence and degradability****Product:**

Biodegradability : Remarks: Readily biodegradable., Oxidises rapidly by photo-chemical reactions in air.

**Components:****Naphtha (petroleum), hydrotreated light :**

Biodegradability : Remarks: Readily biodegradable., Oxidises rapidly by photo-chemical reactions in air.

**12.3 Bioaccumulative potential****Product:**

Bioaccumulation : Remarks: Has the potential to bioaccumulate.

Partition coefficient: n-octanol/water : log Pow: 4

**Components:****Naphtha (petroleum), hydrotreated light :**

Bioaccumulation : Remarks: Has the potential to bioaccumulate.

**12.4 Mobility in soil****Product:**

Mobility : Remarks: Floats on water., If it enters soil, it will adsorb to soil particles and will not be mobile.

**Components:****Naphtha (petroleum), hydrotreated light :**

Mobility : Remarks: Floats on water., If it enters soil, it will adsorb to soil particles and will not be mobile.

**12.5 Results of PBT and vPvB assessment**

no data available

**12.6 Other adverse effects****Product:**

Additional ecological information : Does not have ozone depletion potential.

# SAFETY DATA SHEET

## Hexane (polymerisation grade)

Print Date 29.08.2022

Revision Date 07.09.2021

Version 2.2

### Components:

#### **Naphtha (petroleum), hydrotreated light :**

Additional ecological information : Does not have ozone depletion potential.

## **SECTION 13: Disposal considerations**

### **13.1 Waste treatment methods**

Product : Recover or recycle if possible.  
It is the responsibility of the waste generator to determine the toxicity and physical properties of the material generated to determine the proper waste classification and disposal methods in compliance with applicable regulations.  
Waste product should not be allowed to contaminate soil or ground water, or be disposed of into the environment.  
Do not dispose into the environment, in drains or in water courses  
Do not dispose of tank water bottoms by allowing them to drain into the ground. This will result in soil and groundwater contamination.  
Waste arising from a spillage or tank cleaning should be disposed of in accordance with prevailing regulations, preferably to a recognised collector or contractor. The competence of the collector or contractor should be established beforehand.

Waste, spills or used product is dangerous waste.

Disposal should be in accordance with applicable regional, national, and local laws and regulations.  
Local regulations may be more stringent than regional or national requirements and must be complied with.

MARPOL - see International Convention for the Prevention of Pollution from Ships (MARPOL 73/78) which provides technical aspects at controlling pollutions from ships.

Contaminated packaging : Drain container thoroughly.  
After draining, vent in a safe place away from sparks and fire.  
Residues may cause an explosion hazard. Do not puncture, cut or weld uncleaned drums.  
Send to drum recoverer or metal reclaimer.  
Comply with any local recovery or waste disposal regulations.

Local legislation

## SAFETY DATA SHEET

**Hexane (polymerisation grade)**

Print Date 29.08.2022

Revision Date 07.09.2021

Version 2.2

**SECTION 14: Transport information****14.1 UN number**

ADR : 1208  
IMDG : 1208  
IATA : 1208

**14.2 Proper shipping name**

ADR : HEXANES  
IMDG : HEXANES  
IATA : HEXANES

**14.3 Transport hazard class**

ADR : 3  
IMDG : 3  
IATA : 3

**14.4 Packing group**

**ADR**  
Packing group : II  
Classification Code : F1  
Hazard Identification Number : 33  
Labels : 3  
**IMDG**  
Packing group : II  
Labels : 3  
**IATA**  
Packing group : II  
Labels : 3

**14.5 Environmental hazards**

**ADR**  
Environmentally hazardous : yes  
**IMDG**  
Marine pollutant : yes

**14.6 Special precautions for user**

Remarks : Special Precautions: Refer to Section 7, Handling & Storage, for special precautions which a user needs to be aware of or needs to comply with in connection with transport.

**14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Pollution category : Y  
Ship type : 2  
Product name : Hexane (all isomers)

**Additional Information** : This product may be transported under nitrogen blanketing. Nitrogen is an odourless and invisible gas. Exposure to nitrogen may cause asphyxiation or death. Personnel must observe strict safety precautions when involved with a

# SAFETY DATA SHEET

## Hexane (polymerisation grade)

Print Date 29.08.2022

Revision Date 07.09.2021

Version 2.2

confined space entry.

### SECTION 15: Regulatory information

#### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Other regulations : The regulatory information is not intended to be comprehensive. Other regulations may apply to this material.

The components of this product are reported in the following inventories:

|       |          |
|-------|----------|
| AICS  | : Listed |
| DSL   | : Listed |
| IECSC | : Listed |
| KECI  | : Listed |
| PICCS | : Listed |
| TSCA  | : Listed |
| TCSI  | : Listed |
| ENCS  | : Listed |
| NZIoC | : Listed |

### SECTION 16: Other information

Abbreviations and Acronyms : The standard abbreviations and acronyms used in this document can be looked up in reference literature (e.g. scientific dictionaries) and/or websites.

ACGIH = American Conference of Governmental Industrial Hygienists  
ADR = European Agreement concerning the International Carriage of Dangerous Goods by Road  
AICS = Australian Inventory of Chemical Substances  
ASTM = American Society for Testing and Materials  
BEL = Biological exposure limits  
BTEX = Benzene, Toluene, Ethylbenzene, Xylenes  
CAS = Chemical Abstracts Service  
CEFIC = European Chemical Industry Council  
CLP = Classification Packaging and Labelling  
COC = Cleveland Open-Cup  
DIN = Deutsches Institut für Normung  
DMEL = Derived Minimal Effect Level  
DNEL = Derived No Effect Level  
DSL = Canada Domestic Substance List  
EC = European Commission  
EC50 = Effective Concentration fifty  
ECETOC = European Center on Ecotoxicology and Toxicology Of Chemicals  
ECHA = European Chemicals Agency

# SAFETY DATA SHEET

## Hexane (polymerisation grade)

Print Date 29.08.2022

Revision Date 07.09.2021

Version 2.2

EINECS = The European Inventory of Existing Commercial Chemical Substances  
EL50 = Effective Loading fifty  
ENCS = Japanese Existing and New Chemical Substances Inventory  
EWC = European Waste Code  
GHS = Globally Harmonised System of Classification and Labelling of Chemicals  
IARC = International Agency for Research on Cancer  
IATA = International Air Transport Association  
IC50 = Inhibitory Concentration fifty  
IL50 = Inhibitory Level fifty  
IMDG = International Maritime Dangerous Goods  
INV = Chinese Chemicals Inventory  
IP346 = Institute of Petroleum test method N° 346 for the determination of polycyclic aromatics DMSO-extractables  
KECI = Korea Existing Chemicals Inventory  
LC50 = Lethal Concentration fifty  
LD50 = Lethal Dose fifty per cent.  
LL/EL/IL = Lethal Loading/Effective Loading/Inhibitory loading  
LL50 = Lethal Loading fifty  
MARPOL = International Convention for the Prevention of Pollution From Ships  
NOEC/NOEL = No Observed Effect Concentration / No Observed Effect Level  
OE\_HP V = Occupational Exposure - High Production Volume  
PBT = Persistent, Bioaccumulative and Toxic  
PICCS = Philippine Inventory of Chemicals and Chemical Substances  
PNEC = Predicted No Effect Concentration  
REACH = Registration Evaluation And Authorisation Of Chemicals  
RID = Regulations Relating to International Carriage of Dangerous Goods by Rail  
SKIN\_DES = Skin Designation  
STEL = Short term exposure limit  
TRA = Targeted Risk Assessment  
TSCA = US Toxic Substances Control Act  
TWA = Time-Weighted Average  
vPvB = very Persistent and very Bioaccumulative

### Further information

- Training advice : Provide adequate information, instruction and training for operators.
- Other information : A vertical bar (|) in the left margin indicates an amendment from the previous version.
- Sources of key data used to compile the Safety Data Sheet : The quoted data are from, but not limited to, one or more sources of information (e.g. toxicological data from Shell Health Services, material suppliers' data, CONCAWE, EU IUCLID data base, EC 1272 regulation, etc).

# SAFETY DATA SHEET

## Hexane (polymerisation grade)

Print Date 29.08.2022

Revision Date 07.09.2021

Version 2.2

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.