1. PRODUCT AND COMPANY IDENTIFICATION

Product name	:	NEODENE 6 XHP
Product code	:	V1262, E6225
Synonyms	:	SHOP OLEFINS C6-XHP
CAS-No.	:	592-41-6

Manufacturer or supplier's details

Supplier	:	SHELL EASTERN CHEMICALS (S) A REGISTERED BUSINESS OF SHELL EASTERN TRADING (PTE) LTD (UEN:198902087C) 9 North Buona Vista Drive , #07-01 The Metropolis Tower 1 Singapore 138588 Singapore
Telephone	:	+65 6384 8269
Telefax	:	+65 6384 8454
Contact for Safety Data Sheet	:	If you have any enquiries about the content of this SDS please email sccmsds@shell.com 如果您有关于该SDS内容的任何质询，请发电邮联系 sccmsds@shell.com
Emergency telephone number	:	+86-532-83889090

Recommended use of the chemical and restrictions on use

Recommended use	:	Use as an intermediate in industrial chemicals manufacture.
Restrictions on use	:	This product must not be used in applications other than the above without first seeking the advice of the supplier. This product must not be used in applications other than those listed in Section 1 without first seeking the advice of the supplier.
Other information	:	NEODENE is a trademark owned by Shell Trademark Management B.V. and Shell Brands Inc. and used by affiliates of Shell plc.

2. HAZARDS IDENTIFICATION

Emergency Overview

Appearance	Liquid at room temperature.
Colour	Data not available
Odour	Mild hydrocarbon

Health Hazards	Harmful: May cause lung damage if swallowed. May cause respiratory irritation. May cause drowsiness or dizziness.
Safety Hazards	Highly flammable liquid and vapour.
Environmental Hazards	Toxic to aquatic life.

GHS Classification

Flammable liquids	:	Category 2
Aspiration hazard	:	Category 1
Specific target organ toxicity - single exposure	:	Category 3 (Narcotic effects)
Specific target organ toxicity - single exposure	:	Category 3
Short-term (acute) aquatic hazard	:	Category 2

GHS label elements

Hazard pictograms :

Signal word : Danger

Hazard statements : PHYSICAL HAZARDS:
H225 Highly flammable liquid and vapour.
HEALTH HAZARDS:
H304 May be fatal if swallowed and enters airways.
H335 May cause respiratory irritation.
H336 May cause drowsiness or dizziness.
ENVIRONMENTAL HAZARDS:
H401 Toxic to aquatic life.

Precautionary statements :

Prevention:
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233 Keep container tightly closed.
P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting equipment.
P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.
P261 Avoid breathing mist or vapours or spray.
P271 Use only outdoors or in a well-ventilated area.
P273 Avoid release to the environment.
P280 Wear protective gloves/ eye protection/ face protection.

Response:
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.

P332 + P317 If skin irritation occurs: Get medical help.
P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/doctor.
P331 Do NOT induce vomiting.
P304 + P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P312 Call a POISON CENTER/ doctor if you feel unwell.
P319 Get medical help if you feel unwell.
P370+P378 In case of fire: Use appropriate media for extinction.

Storage:
P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P235 Keep cool.
P405 Store locked up.

Disposal:
P501 Dispose of contents/ container to a local hazardous waste disposal facility.

Other hazards which do not result in classification

Repeated exposure may cause skin dryness or cracking.In use, may form flammable/explosive vapour-air mixture.Vapours are heavier than air. Vapours may travel across the ground and reach remote ignition sources causing a flashback fire danger.This material is a static accumulator.Even with proper grounding and bonding, this material can still accumulate an electrostatic charge.If sufficient charge is allowed to accumulate, electrostatic discharge and ignition of flammable air-vapour mixtures can occur.Will float and can be reignited on surface water.

Physical and chemical hazards	Highly flammable liquid and vapour. Vapours are heavier than air. Vapours may travel across the ground and reach remote ignition sources causing a flashback fire danger. This material is a static accumulator. Even with proper grounding and bonding, this material can still accumulate an electrostatic charge. If sufficient charge is allowed to accumulate, electrostatic discharge and ignition of flammable air-vapour mixtures can occur. May form flammable/explosive vapour-air mixture.
Health Hazards	Inhalation: May cause respiratory irritation. May cause drowsiness or dizziness. Skin: Eyes: No specific hazards under normal use conditions. Ingestion: Aspiration into the lungs when swallowed or vomited may cause chemical pneumonitis which can be fatal.
Environmental Hazards	Toxic to aquatic life.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

3.1 Substances

Components

Chemical name	CAS-No.	Classification	Concentration (% w/w)
hex-1-ene	592-41-6	Flam. Liq.2; H225 Asp. Tox.1; H304 STOT SE3; H336 STOT SE3; H335 Aquatic Acute2; H401	100

For explanation of abbreviations see section 16.

4. FIRST-AID MEASURES

General advice : Not expected to be a health hazard when used under normal conditions.

If inhaled : No treatment necessary under normal conditions of use.
If symptoms persist, obtain medical advice.

In case of skin contact : Remove contaminated clothing. Immediately flush skin with large amounts of water for at least 15 minutes, and follow by washing with soap and water if available. If redness, swelling, pain and/or blisters occur, transport to the nearest medical facility for additional treatment.

In case of eye contact : Flush eye with copious quantities of water.
Remove contact lenses, if present and easy to do. Continue rinsing.
If persistent irritation occurs, obtain medical attention.

If swallowed : Call emergency number for your location / facility.
If swallowed, do not induce vomiting: transport to nearest medical facility for additional treatment. If vomiting occurs spontaneously, keep head below hips to prevent aspiration.
If any of the following delayed signs and symptoms appear within the next 6 hours, transport to the nearest medical facility: fever greater than 101° F (38.3°C), shortness of breath, chest congestion or continued coughing or wheezing.

Most important symptoms and effects, both acute and delayed	:	Not considered to be an inhalation hazard under normal conditions of use. Possible respiratory irritation signs and symptoms may include a temporary burning sensation of the nose and throat, coughing, and/or difficulty breathing. Skin irritation signs and symptoms may include a burning sensation, redness, or swelling. No specific hazards under normal use conditions. Eye irritation signs and symptoms may include a burning sensation, redness, swelling, and/or blurred vision. If material enters lungs, signs and symptoms may include coughing, choking, wheezing, difficulty in breathing, chest congestion, shortness of breath, and/or fever. The onset of respiratory symptoms may be delayed for several hours after exposure. If any of the following delayed signs and symptoms appear within the next 6 hours, transport to the nearest medical facility: fever greater than 101° F (38.3°C), shortness of breath, chest congestion or continued coughing or wheezing. Defatting dermatitis signs and symptoms may include a burning sensation and/or a dried/cracked appearance.
Protection of first-aiders	:	When administering first aid, ensure that you are wearing the appropriate personal protective equipment according to the incident, injury and surroundings.
Notes to physician	:	Call a doctor or poison control center for guidance. Potential for chemical pneumonitis. Narcotic at high vapour concentrations. Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	:	Foam, water spray or fog. Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.
Unsuitable extinguishing media	:	Do not use water in a jet.
Specific hazards during firefighting	:	Clear fire area of all non-emergency personnel. Hazardous combustion products may include: A complex mixture of airborne solid and liquid particulates and gases (smoke). Carbon monoxide. Unidentified organic and inorganic compounds. Flammable vapours may be present even at temperatures below the flash point. The vapour is heavier than air, spreads along the ground and distant ignition is possible. Will float and can be reignited on surface water.
Specific extinguishing	:	Standard procedure for chemical fires.

methods		Keep adjacent containers cool by spraying with water.
Special protective equipment for firefighters	:	Proper protective equipment including chemical resistant gloves are to be worn; chemical resistant suit is indicated if large contact with spilled product is expected. Self-Contained Breathing Apparatus must be worn when approaching a fire in a confined space. Select fire fighter's clothing approved to relevant Standards (e.g. Europe: EN469).

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Observe all relevant local and international regulations. Notify authorities if any exposure to the general public or the environment occurs or is likely to occur. Local authorities should be advised if significant spillages cannot be contained.
	:	Avoid contact with skin, eyes and clothing. Isolate hazard area and deny entry to unnecessary or unprotected personnel. Do not breathe fumes, vapour. Do not operate electrical equipment.
Environmental precautions	:	Shut off leaks, if possible without personal risks. Remove all possible sources of ignition in the surrounding area. Use appropriate containment to avoid environmental contamination. Prevent from spreading or entering drains, ditches or rivers by using sand, earth, or other appropriate barriers. Attempt to disperse the vapour or to direct its flow to a safe location for example by using fog sprays. Take precautionary measures against static discharge. Ensure electrical continuity by bonding and grounding (earthing) all equipment. Monitor area with combustible gas indicator.
Methods and materials for containment and cleaning up	:	For small liquid spills (< 1 drum), transfer by mechanical means to a labeled, sealable container for product recovery or safe disposal. Allow residues to evaporate or soak up with an appropriate absorbent material and dispose of safely. Remove contaminated soil and dispose of safely. For large liquid spills (> 1 drum), transfer by mechanical means such as vacuum truck to a salvage tank for recovery or safe disposal. Do not flush away residues with water. Retain as contaminated waste. Allow residues to evaporate or soak up with an appropriate absorbent material and dispose of safely. Remove contaminated soil and dispose of safely Ventilate contaminated area thoroughly. If contamination of site occurs remediation may require specialist advice.
Additional advice	:	For guidance on selection of personal protective equipment

see Section 8 of this Safety Data Sheet.
For guidance on disposal of spilled material see Section 13 of this Safety Data Sheet.

7. HANDLING AND STORAGE

Handling

General Precautions : Avoid breathing of or direct contact with material. Only use in well ventilated areas. Wash thoroughly after handling. For guidance on selection of personal protective equipment see Section 8 of this Safety Data Sheet.
Use the information in this data sheet as input to a risk assessment of local circumstances to help determine appropriate controls for safe handling, storage and disposal of this material.
Ensure that all local regulations regarding handling and storage facilities are followed.

Advice on safe handling : Avoid inhaling vapour and/or mists.
Avoid contact with skin, eyes and clothing.
Extinguish any naked flames. Do not smoke. Remove ignition sources. Avoid sparks.
Use local exhaust ventilation if there is risk of inhalation of vapours, mists or aerosols.
Bulk storage tanks should be diked (bunded).
When using do not eat or drink.

The vapour is heavier than air, spreads along the ground and distant ignition is possible.

Avoidance of contact : Strong oxidising agents.

Product Transfer : Even with proper grounding and bonding, this material can still accumulate an electrostatic charge. If sufficient charge is allowed to accumulate, electrostatic discharge and ignition of flammable air-vapour mixtures can occur. Be aware of handling operations that may give rise to additional hazards that result from the accumulation of static charges. These include but are not limited to pumping (especially turbulent flow), mixing, filtering, splash filling, cleaning and filling of tanks and containers, sampling, switch loading, gauging, vacuum truck operations, and mechanical movements. These activities may lead to static discharge e.g. spark formation. Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (≤ 1 m/s until fill pipe submerged to twice its diameter, then ≤ 7 m/s). Avoid splash filling. Do NOT use compressed air for filling, discharging, or handling operations.

Refer to guidance under Handling section.

Storage

Conditions for safe storage	:	Refer to section 15 for any additional specific legislation covering the packaging and storage of this product.
Other data	:	Storage Temperature: Ambient. Bulk storage tanks should be diked (bunded). Locate tanks away from heat and other sources of ignition. Cleaning, inspection and maintenance of storage tanks is a specialist operation, which requires the implementation of strict procedures and precautions. Must be stored in a diked (bunded) well- ventilated area, away from sunlight, ignition sources and other sources of heat. Keep away from aerosols, flammables, oxidizing agents, corrosives and from other flammable products which are not harmful or toxic to man or to the environment. Electrostatic charges will be generated during pumping. Electrostatic discharge may cause fire. Ensure electrical continuity by bonding and grounding (earthing) all equipment to reduce the risk. The vapours in the head space of the storage vessel may lie in the flammable/explosive range and hence may be flammable.
Packaging material	:	Suitable material: For containers, or container linings use mild steel, stainless steel., For container paints, use epoxy paint, zinc silicate paint. Unsuitable material: Avoid prolonged contact with natural, butyl or nitrile rubbers.
Container Advice	:	Do not cut, drill, grind, weld or perform similar operations on or near containers.
Specific use(s)	:	Not applicable See additional references that provide safe handling practices for liquids that are determined to be static accumulators: American Petroleum Institute 2003 (Protection Against Ignitions Arising out of Static, Lightning and Stray Currents) or National Fire Protection Agency 77 (Recommended Practices on Static Electricity). IEC/TS 60079-32-1: Electrostatic hazards, guidance

8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
hex-1-ene	592-41-6	TWA	50 ppm	ACGIH

Biological occupational exposure limits

No biological limit allocated.

Monitoring Methods

Monitoring of the concentration of substances in the breathing zone of workers or in the general workplace may be required to confirm compliance with an OEL and adequacy of exposure controls. For some substances biological monitoring may also be appropriate.
Validated exposure measurement methods should be applied by a competent person and samples analysed by an accredited laboratory.
Examples of sources of recommended exposure measurement methods are given below or contact the supplier. Further national methods may be available.
GBZ 159 Specifications of air sampling for hazardous substances monitoring in the workplace.
GBZ/T 160 Determination of toxic substances in the air of workplace.
GBZ/T 192 Determination of dust in the air of workplace.
GBZ/T 300 Determination of toxic substances in the air of workplace

Engineering measures : Use sealed systems as far as possible.
Adequate explosion-proof ventilation to control airborne concentrations below the exposure guidelines/limits.
Local exhaust ventilation is recommended.
Eye washes and showers for emergency use.
Firewater monitors and deluge systems are recommended.
Where material is heated, sprayed or mist formed, there is greater potential for airborne concentrations to be generated.
The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Select controls based on a risk assessment of local circumstances.
Appropriate measures include:

General Information:
Always observe good personal hygiene measures, such as washing hands after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned.
Practice good housekeeping.
Define procedures for safe handling and maintenance of controls.
Educate and train workers in the hazards and control measures relevant to normal activities associated with this product.
Ensure appropriate selection, testing and maintenance of equipment used to control exposure, e.g. personal protective equipment, local exhaust ventilation.
Drain down system prior to equipment break-in or maintenance.
Retain drain downs in sealed storage pending disposal or for subsequent recycle.

Personal protective equipment

Protective measures

Personal protective equipment (PPE) should meet recommended national standards. Check with

PPE suppliers.

Respiratory protection	:	If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker health, select respiratory protection equipment suitable for the specific conditions of use and meeting relevant legislation. Check with respiratory protective equipment suppliers. Where air-filtering respirators are unsuitable (e.g. airborne concentrations are high, risk of oxygen deficiency, confined space) use appropriate positive pressure breathing apparatus. Where air-filtering respirators are suitable, select an appropriate combination of mask and filter. If air-filtering respirators are suitable for conditions of use: Select a filter suitable for organic gases and vapours [Type AX boiling point ≤65°C (149°F)].
Hand protection Remarks	:	Where hand contact with the product may occur the use of gloves approved to relevant standards (e.g. Europe: EN374, US: F739) made from the following materials may provide suitable chemical protection. Longer term protection: Nitrile rubber gloves. Incidental contact/Splash protection: PVC or neoprene rubber gloves. For continuous contact we recommend gloves with breakthrough time of more than 240 minutes with preference for > 480 minutes where suitable gloves can be identified. For short-term/splash protection we recommend the same but recognize that suitable gloves offering this level of protection may not be available and in this case a lower breakthrough time maybe acceptable so long as appropriate maintenance and replacement regimes are followed. Glove thickness is not a good predictor of glove resistance to a chemical as it is dependent on the exact composition of the glove material. Glove thickness should be typically greater than 0.35 mm depending on the glove make and model. Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material, dexterity. Always seek advice from glove suppliers. Contaminated gloves should be replaced. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.
Eye protection	:	Wear goggles for use against liquids and gas.
Skin and body protection	:	Skin protection is not required under normal conditions of use. For prolonged or repeated exposures use impervious clothing over parts of the body subject to exposure. If repeated and/or prolonged skin exposure to the substance is likely, then wear suitable gloves tested to relevant Standard, and provide employee skin care programmes. Wear antistatic and flame-retardant clothing, if a local risk

assessment deems it so.

Thermal hazards : Not applicable

Hygiene measures : Wash hands before eating, drinking, smoking and using the toilet.
Launder contaminated clothing before re-use.
Do not ingest. If swallowed, then seek immediate medical assistance.

Environmental exposure controls

General advice : Local guidelines on emission limits for volatile substances must be observed for the discharge of exhaust air containing vapour.
Minimise release to the environment. An environmental assessment must be made to ensure compliance with local environmental legislation.
Information on accidental release measures are to be found in section 6.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	Liquid at room temperature.
Colour	:	Data not available
Odour	:	Mild hydrocarbon
Odour Threshold	:	Data not available
pH	:	Data not available
Melting / freezing point	:	-140 °C / -220 °F
Boiling point/boiling range	:	61 - 78 °C / 142 - 172 °F
Flash point	:	-29 °C / -20 °F
Evaporation rate	:	Data not available
Flammability (solid, gas)	:	Not applicable
Upper explosion limit	:	6.9 %(V)
Lower explosion limit	:	1.2 %(V)
Vapour pressure	:	0.414 bar (37.8 °C / 100.0 °F)
Relative vapour density	:	Data not available
Relative density	:	0.6789 (15 °C / 59 °F) Method: ASTM D4052

Density	:	677 kg/m3 (20 °C / 68 °F) Method: ASTM D4052
Solubility(ies)		
Water solubility	:	47 mg/l (20 °C / 68 °F)
Partition coefficient: n-octanol/water	:	log Pow: 3.9
Auto-ignition temperature	:	285 °C / 545 °F
Decomposition temperature	:	Not applicable
Viscosity		
Viscosity, dynamic	:	0.23 mPa.sMethod: ASTM D445
Viscosity, kinematic	:	0.252 mm2/s (25 °C / 77 °F) Method: ASTM D445
		0.4 mm2/s (20 °C / 68 °F) Method: ASTM D445
Particle characteristics		
Particle size	:	Data not available
Explosive properties	:	no data available
Oxidizing properties	:	Data not available
Surface tension	:	Data not available
Conductivity	:	Low conductivity: < 100 pS/m The conductivity of this material makes it a static accumulator., A liquid is typically considered nonconductive if its conductivity is below 100 pS/m and is considered semi-conductive if its conductivity is below 10,000 pS/m., Whether a liquid is nonconductive or semiconductive, the precautions are the same., A number of factors, for example liquid temperature, presence of contaminants, and anti-static additives can greatly influence the conductivity of a liquid
Molecular weight	:	84 g/mol

10. STABILITY AND REACTIVITY

Reactivity	:	The product does not pose any further reactivity hazards in

addition to those listed in the following sub-paragraph.

Chemical stability	:	No hazardous reaction is expected when handled and stored according to provisions Stable under normal conditions of use.
Possibility of hazardous reactions	:	Reacts with strong oxidising agents.
Conditions to avoid	:	Avoid heat, sparks, open flames and other ignition sources. In certain circumstances product can ignite due to static electricity.
Incompatible materials	:	Strong oxidising agents.
Hazardous decomposition products	:	Hazardous decomposition products are not expected to form during normal storage. Thermal decomposition is highly dependent on conditions. A complex mixture of airborne solids, liquids and gases including carbon monoxide, carbon dioxide, sulphur oxides and unidentified organic compounds will be evolved when this material undergoes combustion or thermal or oxidative degradation.

11. TOXICOLOGICAL INFORMATION

Basis for assessment	:	Information given is based on data obtained from similar substances. Unless indicated otherwise, the data presented is representative of the product as a whole, rather than for individual component(s).
Exposure routes	:	Exposure may occur via inhalation, ingestion, skin absorption, skin or eye contact, and accidental ingestion.

Acute toxicity

Components:

hex-1-ene:

Acute oral toxicity	:	LD50 Rat, male and female: > 5,000 mg/kg Method: Test(s) equivalent or similar to OECD Test Guideline 401 Remarks: Based on available data, the classification criteria are not met.
Acute inhalation toxicity	:	LC50 Rat, male and female: > 20 mg/l Exposure time: 4 h Test atmosphere: vapour Method: Test(s) equivalent or similar to OECD Test Guideline 403 Remarks: Based on available data, the classification criteria are not met.

Acute dermal toxicity	:	LD50 Rabbit, male and female: > 2,000 mg/kg Method: Test(s) equivalent or similar to OECD Test Guideline 402 Remarks: Based on available data, the classification criteria are not met.

Skin corrosion/irritation

Components:

hex-1-ene:
Species: Rabbit
Method: Test(s) equivalent or similar to OECD Test Guideline 404
Remarks: Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation

Components:

hex-1-ene:
Species: Rabbit
Method: Test(s) equivalent or similar to OECD Test Guideline 405
Remarks: Based on available data, the classification criteria are not met.

Respiratory or skin sensitisation

Components:

hex-1-ene:
Species: Guinea pig
Method: Test(s) equivalent or similar to OECD Test Guideline 406
Remarks: Based on available data, the classification criteria are not met.

Germ cell mutagenicity

Components:

hex-1-ene:

Genotoxicity in vitro	:	Method: OECD Test Guideline 471 Remarks: Based on available data, the classification criteria are not met.
	:	Method: Test(s) equivalent or similar to OECD Test Guideline 473 Remarks: Based on available data, the classification criteria are not met.
	:	Test species: MouseMethod: OECD Test Guideline 474 Remarks: Based on available data, the classification criteria are not met.
Germ cell mutagenicity-Assessment	:	This product does not meet the criteria for classification in categories 1A/1B.

Carcinogenicity

Components:

hex-1-ene:

Carcinogenicity - Assessment : This product does not meet the criteria for classification in categories 1A/1B.

Material	GHS/CLP Carcinogenicity Classification
hex-1-ene	No carcinogenicity classification.

Reproductive toxicity

Components:

hex-1-ene:

: Species: Rat
Sex: male and female
Application Route: Oral

Method: OECD Test Guideline 422
Remarks: Based on available data, the classification criteria are not met.

Effects on foetal development : Species: Rat, female
Application Route: Oral
Method: OECD Test Guideline 414
Remarks: Based on available data, the classification criteria are not met.

Reproductive toxicity - Assessment : This product does not meet the criteria for classification in categories 1A/1B.

STOT - single exposure

Components:

hex-1-ene:
Remarks: High concentrations may cause central nervous system depression resulting in headaches, dizziness and nausea., May cause respiratory irritation.

STOT - repeated exposure

Components:

hex-1-ene:
Remarks: Based on available data, the classification criteria are not met.

Repeated dose toxicity

Components:

hex-1-ene:

Rat, male and female:
Application Route: Oral
Method: OECD Test Guideline 408

Target Organs: No specific target organs noted

Rat, male and female:
Application Route: Inhalation
Method: Test(s) equivalent or similar to OECD Test Guideline 413
Target Organs: No specific target organs noted

Aspiration toxicity

Components:
hex-1-ene:
Aspiration into the lungs when swallowed or vomited may cause chemical pneumonitis which can be fatal.

Further information

Components:
hex-1-ene:
Remarks: Classifications by other authorities under varying regulatory frameworks may exist.

12. ECOLOGICAL INFORMATION

Basis for assessment	:	Incomplete ecotoxicological data are available for this product. The information given below is based partly on a knowledge of the components and the ecotoxicology of similar products. Unless indicated otherwise, the data presented is representative of the product as a whole, rather than for individual component(s).

Ecotoxicity

Components:
hex-1-ene :

Toxicity to fish (Acute toxicity)	:	LC50 (Oncorhynchus mykiss (rainbow trout)): 5.6 mg/l Exposure time: 96 h Method: OECD Test Guideline 203 Remarks: Toxic LL/EL/IL50 > 1 <= 10 mg/l
Toxicity to crustacean (Acute toxicity)	:	EC50 (Daphnia magna (Water flea)): 4.4 mg/l Exposure time: 48 h Method: OECD Test Guideline 202 Remarks: Toxic LL/EL/IL50 > 1 <= 10 mg/l
Toxicity to algae/aquatic plants (Acute toxicity)	:	EC50 (Pseudokirchneriella subcapitata (algae)): > 5.5 mg/l Exposure time: 96 h Method: OECD Test Guideline 201 Remarks: Toxic LL/EL/IL50 > 1 <= 10 mg/l

Toxicity to microorganisms (Acute toxicity)	:	EC50 (Natural microorganism): Exposure time: 16 h Method: Other guideline method. Remarks: No toxicity at the limit of solubility Practically non toxic: LL/EL/IL50 > 100 mg/l
Toxicity to fish (Chronic toxicity)	:	Remarks: Data not available
Toxicity to crustacean(Chronic toxicity)	:	Remarks: Data not available

Persistence and degradability

Components:
hex-1-ene :

Biodegradability	:	Biodegradation: 67 - 98 % Exposure time: 28 d Method: OECD Test Guideline 301C Remarks: Readily biodegradable.

Bioaccumulative potential

Product:

Partition coefficient: n-octanol/water	:	log Pow: 3.9

Components:
hex-1-ene :

Bioaccumulation	:	Remarks: Does not bioaccumulate significantly.

Mobility in soil

Components:
hex-1-ene :

Mobility	:	Remarks: Floats on water., If it enters soil, it will adsorb to soil particles and will not be mobile.

Other adverse effects

Components:
hex-1-ene :

Results of PBT and vPvB assessment	:	The substance does not fulfill all screening criteria for persistence, bioaccumulation and toxicity and hence is not considered to be PBT or vPvB.

13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues	:	Recover or recycle if possible. It is the responsibility of the waste generator to determine the toxicity and physical properties of the material generated to determine the proper waste classification and disposal methods in compliance with applicable regulations. Waste product should not be allowed to contaminate soil or

ground water, or be disposed of into the environment.
Do not dispose into the environment, in drains or in water courses.
Do not dispose of tank water bottoms by allowing them to drain into the ground. This will result in soil and groundwater contamination.
Waste arising from a spillage or tank cleaning should be disposed of in accordance with prevailing regulations, preferably to a recognised collector or contractor. The competence of the collector or contractor should be established beforehand.

Waste, spills or used product is dangerous waste.

Disposal should be in accordance with applicable regional, national, and local laws and regulations.
Local regulations may be more stringent than regional or national requirements and must be complied with.

MARPOL - see International Convention for the Prevention of Pollution from Ships (MARPOL 73/78) which provides technical aspects at controlling pollutions from ships.

Contaminated packaging : Drain container thoroughly.
After draining, vent in a safe place away from sparks and fire.
Residues may cause an explosion hazard. Do not puncture, cut or weld uncleaned drums.
Send to drum recoverer or metal reclaimer.
Comply with any local recovery or waste disposal regulations.

Local legislation
Remarks : If potential for exposure exists refer to Section 8 for specific personal protective equipment.

14. TRANSPORT INFORMATION

International Regulations

ADR

UN number	:	2370
Proper shipping name	:	1-HEXENE
Class	:	3
Packing group	:	II
Labels	:	3
Hazard Identification Number	:	33
Environmentally hazardous	:	no

IATA-DGR

UN/ID No.	:	UN 2370
Proper shipping name	:	1-HEXENE
Class	:	3

Packing group : II
Labels : 3

IMDG-Code
UN number : UN 2370
Proper shipping name : 1-HEXENE
Class : 3
Packing group : II
Labels : 3
Marine pollutant : no

Maritime transport in bulk according to IMO instruments

Pollution category : Y
Ship type : 3
Product name : Hexene (all isomers)

Special precautions for user

Remarks : Special Precautions: Refer to Section 7, Handling & Storage, for special precautions which a user needs to be aware of or needs to comply with in connection with transport.

Additional Information **:** This product may be transported under nitrogen blanketing. Nitrogen is an odourless and invisible gas. Exposure to nitrogen may cause asphyxiation or death. Personnel must observe strict safety precautions when involved with a confined space entry.
Transport in bulk according to Annex II of Marpol and the IBC Code

15. REGULATORY INFORMATION

National regulatory information

Rotterdam Convention (Prior Informed Consent)
Not applicable

Stockholm Convention (Persistent Organic Pollutants)
Not applicable

Law on the Prevention and Control of Occupational Diseases

The categories of occupational disease:
Not applicable

Occupational Disease Classification list:
Not applicable

Regulations on Safety Management of Hazardous Chemicals

Catalogue of Hazardous Chemicals : Listed

Identification of Major Hazard Installations for Hazardous Chemicals (GB 18218)

Category	Threshold quantity
Flammable liquids	10 t

Hazardous Chemicals for Priority Management under SAWS : Not applicable

Regulations on Labour Protection in Workplaces where Toxic Substances are Used

Catalogue of Highly Toxic Chemicals : Not applicable

Regulation of Environmental Management on the First Import of Chemicals and the Import and Export of Toxic Chemicals

Catalogue of Toxic Chemicals Severely Restricted in China : Not applicable

Other international regulations

The components of this product are reported in the following inventories:

DSL	:	Listed
IECSC	:	Listed
ENCS	:	Listed
KECI	:	Listed
NZIoC	:	Listed
PICCS	:	Listed
TSCA	:	Listed
TCSI	:	Listed

16. OTHER INFORMATION

Full text of H-Statements

H225	Highly flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H401	Toxic to aquatic life.

Full text of other abbreviations

Aquatic Acute	Short-term (acute) aquatic hazard
Asp. Tox.	Aspiration hazard
Flam. Liq.	Flammable liquids
STOT SE	Specific target organ toxicity - single exposure

Abbreviations and Acronyms

AIIC - Australian Inventory of Industrial Chemicals; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population

(Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

Further information

Training advice	:	Provide adequate information, instruction and training for operators.
Other information	:	A vertical bar (|) in the left margin indicates an amendment from the previous version.
Sources of key data used to compile the Safety Data Sheet	:	The quoted data are from, but not limited to, one or more sources of information (e.g. toxicological data from Shell Health Services, material suppliers' data, CONCAWE, EU IUCLID date base, EC 1272 regulation, etc).

Disclaimer

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