

SAFETY DATA SHEET

NEODOL 25

Version 3.1

Revision Date 26.03.2025

Print Date 02.04.2025

1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier

Product name : NEODOL 25

Product code : V2451, V2493, V2745

CAS-No. : 63393-82-8

1.2 Identified relevant uses of the substance or mixture and restrictions on use

Recommended use of the chemical and restrictions on use

Recommended use : Use in detergent manufacture.

Restrictions on use : This product must not be used in applications other than the above without first seeking the advice of the supplier.
This product must not be used in applications other than those listed in Section 1 without first seeking the advice of the supplier.

Other information : NEODOL is a trademark owned by Shell Trademark Management B.V. and Shell Brands Inc. and used by affiliates of Royal Dutch Shell plc.

1.3 Details of the supplier of the safety data sheet

Manufacturer or supplier's details

Manufacturer/Supplier : **SHELL EASTERN CHEMICALS (S)**
A REGISTERED BUSINESS OF SHELL EASTERN
TRADING (PTE) LTD (UEN:198902087C)
9 North Buona Vista Drive , #07-01
The Metropolis Tower 1
Singapore 138588
Singapore

Telephone : +65 6384 8269

Telefax : +65 6384 8454

1.4 Emergency telephone number

Emergency telephone number : +65 6542 9595 (Alert-SGS)

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

Hazardous components

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Chemical name	CAS-No. EC-No. Registration number	Classification (REGULATION (EC) No 1272/2008)	Concentration (% w/w)
C12-15 Alcohols	63393-82-8	Aquatic Acute 1; H400 Aquatic Chronic 1; H410	≥ 90 - ≤ 100

For explanation of abbreviations see section 16.

3. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Short-term (acute) aquatic hazard : Category 1
Long-term (chronic) aquatic hazard : Category 1

2.2 Label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : PHYSICAL HAZARDS:
Not classified as a physical hazard according to CLP criteria.
HEALTH HAZARDS:
Not classified as a health hazard under CLP criteria.
ENVIRONMENTAL HAZARDS:
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**
P273 Avoid release to the environment.
Response:
P391 Collect spillage.
Storage:
No precautionary phrases.
Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

2.3 Other hazards

Repeated exposure may cause skin dryness or cracking.

4. FIRST-AID MEASURES

4.1 Description of first aid measures

- | | |
|-------------------------|--|
| General advice | : Not expected to be a health hazard when used under normal conditions. |
| If inhaled | : No treatment necessary under normal conditions of use.
If symptoms persist, obtain medical advice. |
| In case of skin contact | : Remove contaminated clothing. Flush exposed area with water and follow by washing with soap if available.
If persistent irritation occurs, obtain medical attention. |
| In case of eye contact | : Flush eye with copious quantities of water.
Remove contact lenses, if present and easy to do. Continue rinsing.
If persistent irritation occurs, obtain medical attention. |
| If swallowed | : In general no treatment is necessary unless large quantities are swallowed, however, get medical advice. |

4.2 Protection of first-aiders

- | | |
|----------------------------|---|
| Protection of first-aiders | : When administering first aid, ensure that you are wearing the appropriate personal protective equipment according to the incident, injury and surroundings. |
|----------------------------|---|

4.3 Most important symptoms and effects, both acute and delayed

- | | |
|---|---|
| Most important symptoms and effects, both acute and delayed | : Not considered to be an inhalation hazard under normal conditions of use.
Possible respiratory irritation signs and symptoms may include a temporary burning sensation of the nose and throat, coughing, and/or difficulty breathing.

No specific hazards under normal use conditions.
Skin irritation signs and symptoms may include a burning sensation, redness, or swelling.

No specific hazards under normal use conditions.
Eye irritation signs and symptoms may include a burning sensation, redness, swelling, and/or blurred vision.

No specific hazards under normal use conditions.
Ingestion may result in nausea, vomiting and/or diarrhoea. |
| Notes to physician | : Call a doctor or poison control center for guidance.
Treat symptomatically. |

5. FIRE-FIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media : Alcohol-resistant foam, water spray or fog. Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.

Unsuitable extinguishing media : Do not use water in a jet.

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting : Carbon monoxide may be evolved if incomplete combustion occurs.
Will float and can be reignited on surface water.
The vapour is heavier than air, spreads along the ground and distant ignition is possible.

5.3 Recommendations for fire-fighters

Specific extinguishing methods : Standard procedure for chemical fires.
Clear fire area of all non-emergency personnel.
Keep adjacent containers cool by spraying with water.

Special protective equipment for firefighters : Proper protective equipment including chemical resistant gloves are to be worn; chemical resistant suit is indicated if large contact with spilled product is expected. Self-Contained Breathing Apparatus must be worn when approaching a fire in a confined space. Select fire fighter's clothing approved to relevant Standards (e.g. Europe: EN469).

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions :
Observe all relevant local and international regulations.
Notify authorities if any exposure to the general public or the environment occurs or is likely to occur.
Local authorities should be advised if significant spillages cannot be contained.
Avoid contact with spilled or released material. Immediately remove all contaminated clothing. For guidance on selection of personal protective equipment see Section 8 of this Safety Data Sheet. For guidance on disposal of spilled material see Section 13 of this Safety Data Sheet.
Stay upwind and keep out of low areas.
Be ready for fire or possible exposure.

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6.2 Environmental precautions

Environmental precautions : Prevent from spreading or entering into drains, ditches or rivers by using sand, earth, or other appropriate barriers. Use appropriate containment to avoid environmental contamination. Ventilate contaminated area thoroughly.

6.3 Methods and material for containment and cleaning up

Methods and materials for containment and cleaning up : For large liquid spills (> 1 drum), transfer by mechanical means such as vacuum truck to a salvage tank for recovery or safe disposal. Do not flush away residues with water. Retain as contaminated waste. Allow residues to evaporate or soak up with an appropriate absorbent material and dispose of safely. Remove contaminated soil and dispose of safely. For small liquid spills (< 1 drum), transfer by mechanical means to a labeled, sealable container for product recovery or safe disposal. Allow residues to evaporate or soak up with an appropriate absorbent material and dispose of safely. Remove contaminated soil and dispose of safely.

6.4 Reference to other sections

For guidance on selection of personal protective equipment see Section 8 of this Safety Data Sheet.,
For guidance on disposal of spilled material see Section 13 of this Safety Data Sheet.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

General Precautions : Avoid breathing of or direct contact with material. Only use in well ventilated areas. Wash thoroughly after handling. For guidance on selection of personal protective equipment see Section 8 of this Safety Data Sheet. Use the information in this data sheet as input to a risk assessment of local circumstances to help determine appropriate controls for safe handling, storage and disposal of this material. Ensure that all local regulations regarding handling and storage facilities are followed.

Advice on safe handling : Avoid contact with skin, eyes and clothing. Do not empty into drains. Sudden Release of Pressure Hazard

Avoidance of contact : Copper. Copper alloys. Strong oxidising agents. Aluminum

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Product Transfer : Keep containers closed when not in use. Do not use compressed air for filling discharge or handling.

7.2 Conditions for safe storage, including any incompatibilities

Conditions for safe storage : Refer to section 15 for any additional specific legislation covering the packaging and storage of this product.

Other data : Bulk storage tanks should be diked (bunded).
Vapours from tanks should not be released to atmosphere.
Breathing losses during storage should be controlled by a suitable vapour treatment system.
Nitrogen blanket recommended for large tanks (capacity 100 m3 or higher).
Insulation (lagging) will minimize heat loss in areas of low ambient temperature.
Tanks should be fitted with heating coils in areas where ambient conditions can result in handling temperatures below the freezing point/pour point of the product.

Packaging material : Suitable material: Stainless steel., Epoxy resins, Polyester.
Unsuitable material: Aluminum, Copper., Copper alloys.

Container Advice : Containers, even those that have been emptied, can contain explosive vapours. Do not cut, drill, grind, weld or perform similar operations on or near containers.

7.3 Specific end use(s)

Specific use(s) : Use in detergent manufacture.

Uses advised against : This product must not be used in applications other than the above without first seeking the advice of the supplier.
This product must not be used in applications other than those listed in Section 1 without first seeking the advice of the supplier.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

Biological occupational exposure limits

No biological limit allocated.

8.2 Exposure controls

Monitoring Methods

Monitoring of the concentration of substances in the breathing zone of workers or in the general workplace may be required to confirm compliance with an OEL and adequacy of exposure controls. For some substances biological monitoring may also be appropriate.

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Validated exposure measurement methods should be applied by a competent person and samples analysed by an accredited laboratory.

Examples of sources of recommended exposure measurement methods are given below or contact the supplier. Further national methods may be available.

National Institute of Occupational Safety and Health (NIOSH), USA: Manual of Analytical Methods
<http://www.cdc.gov/niosh/>

Occupational Safety and Health Administration (OSHA), USA: Sampling and Analytical Methods
<http://www.osha.gov/>

Health and Safety Executive (HSE), UK: Methods for the Determination of Hazardous Substances
<http://www.hse.gov.uk/>

Institut für Arbeitsschutz Deutschen Gesetzlichen Unfallversicherung (IFA), Germany
<http://www.dguv.de/inhalt/index.jsp>

L'Institut National de Recherche et de Sécurité, (INRS), France <http://www.inrs.fr/accueil>

Engineering measures : Adequate ventilation to control airborne concentrations.
Where material is heated, sprayed or mist formed, there is greater potential for airborne concentrations to be generated.
Eye washes and showers for emergency use.
The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Select controls based on a risk assessment of local circumstances.
Appropriate measures include:

General Information

Always observe good personal hygiene measures, such as washing hands after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

Define procedures for safe handling and maintenance of controls.

Educate and train workers in the hazards and control measures relevant to normal activities associated with this product.

Ensure appropriate selection, testing and maintenance of equipment used to control exposure, e.g. personal protective equipment, local exhaust ventilation.

Drain down system prior to equipment break-in or maintenance.

Retain drain downs in sealed storage pending disposal or subsequent recycle.

Personal protective equipment

Protective measures

Personal protective equipment (PPE) should meet recommended national standards. Check with PPE suppliers.

Respiratory protection : If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker health, select respiratory protection equipment suitable for the specific conditions of use and meeting relevant legislation.
Check with respiratory protective equipment suppliers.

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Where air-filtering respirators are unsuitable (e.g. airborne concentrations are high, risk of oxygen deficiency, confined space) use appropriate positive pressure breathing apparatus. Where air-filtering respirators are suitable, select an appropriate combination of mask and filter.
If air-filtering respirators are suitable for conditions of use: Select a filter suitable for the combination of organic gases and vapours and particles [Type A/Type P boiling point >65°C (149°F)].

Hand protection Remarks

: Where hand contact with the product may occur the use of gloves approved to relevant standards (e.g. Europe: EN374, US: F739) made from the following materials may provide suitable chemical protection. When prolonged or frequent repeated contact occurs. Nitrile rubber gloves. Incidental contact/Splash protection: PVC or neoprene rubber gloves. For continuous contact we recommend gloves with breakthrough time of more than 240 minutes with preference for > 480 minutes where suitable gloves can be identified. For short-term/splash protection we recommend the same but recognize that suitable gloves offering this level of protection may not be available and in this case a lower breakthrough time maybe acceptable so long as appropriate maintenance and replacement regimes are followed. Glove thickness is not a good predictor of glove resistance to a chemical as it is dependent on the exact composition of the glove material. Glove thickness should be typically greater than 0.35 mm depending on the glove make and model. Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material, dexterity. Always seek advice from glove suppliers. Contaminated gloves should be replaced. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.

Eye protection

: If material is handled such that it could be splashed into eyes, protective eyewear is recommended.

Skin and body protection

: Skin protection is not ordinarily required beyond standard work clothes.
It is good practice to wear chemical resistant gloves.

Thermal hazards

: Not applicable

Hygiene measures

: Wash hands before eating, drinking, smoking and using the toilet.
Launder contaminated clothing before re-use.

Environmental exposure controls

General advice

: Local guidelines on emission limits for volatile substances

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must be observed for the discharge of exhaust air containing vapour.
Minimise release to the environment. An environmental assessment must be made to ensure compliance with local environmental legislation.
Information on accidental release measures are to be found in section 6.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	: Liquid.
Colour	: Water white
Odour	: mild
Odour Threshold	: Data not available
pH	: Data not available
Melting point/ range	: Data not available
Pour point	22 °C / 72 °F
Boiling point/boiling range	: 260 - 290 °C / 500 - 554 °F
Flash point	: 149 °C / 300 °F Method: ASTM D93 (PMCC)
Evaporation rate	: Data not available
Flammability (solid, gas)	: Not applicable
Upper explosion limit	: Data not available
Lower explosion limit	: Data not available
Vapour pressure	: < 0.01 hPa (25 °C / 77 °F)
Relative vapour density	: 7.0
Relative density	: 0.834 (25 °C / 77 °F) Method: ASTM D4052
Density	: 0.834 g/cm ³ (25 °C / 77 °F) Method: ASTM D4052 0.822 g/cm ³ (40 °C / 104 °F) Method: ASTM D4052
Solubility(ies)	
Water solubility	: ca. 5 mg/l (25 °C / 77 °F)

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Partition coefficient: n-octanol/water : log Pow: 5.9 - 6.66

Auto-ignition temperature : Data not available

Decomposition temperature : Data not available

Viscosity

Viscosity, dynamic : solid @20°C

Viscosity, dynamic 50 mPa.s (22 °C / 72 °F)

Viscosity, dynamic 12 mPa.s (40 °C / 104 °F)

Viscosity, kinematic : 14 mm²/s (40 °C / 104 °F)
Method: ASTM D445

Particle size : Data not available

9.2 Other information

Explosive properties : Not classified

Oxidizing properties : Data not available

Surface tension : Data not available

Conductivity : Electrical conductivity: > 10,000 pS/m

A number of factors, for example liquid temperature, presence of contaminants, and anti-static additives can greatly influence the conductivity of a liquid, This material is not expected to be a static accumulator.

Molecular weight : 203 - 210 g/mol

10. STABILITY AND REACTIVITY

10.1 Reactivity

Stable at normal ambient temperature and pressure., May oxidise in the presence of air.

10.2 Chemical stability

The product is chemically stable. Stable under normal conditions.

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10.3 Possibility of hazardous reactions

Hazardous reactions : None known.

10.4 Conditions to avoid

Conditions to avoid : Extremes of temperature and direct sunlight.

10.5 Incompatible materials

Materials to avoid : Copper.
Copper alloys.
Strong oxidising agents.
Aluminum

10.6 Hazardous decomposition products

: None expected under normal use conditions.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Basis for assessment : Information given is based on product testing, and/or similar products, and/or components.
Unless indicated otherwise, the data presented is representative of the product as a whole, rather than for individual component(s).

Information on likely routes of exposure : Exposure may occur via inhalation, ingestion, skin absorption, skin or eye contact, and accidental ingestion.

Acute toxicity

Components:

C12-15 Alcohols:

Acute oral toxicity : LD50 Rat: > 5000 mg/kg
Remarks: Low toxicity

Acute inhalation toxicity : Remarks: Based on available data, the classification criteria are not met.
Low toxicity if inhaled.

Acute dermal toxicity : LD50 Rabbit: > 5000 mg/kg
Remarks: Low toxicity

Skin corrosion/irritation

Components:

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C12-15 Alcohols:

Remarks: Causes mild skin irritation.

Serious eye damage/eye irritation

Components:

C12-15 Alcohols:

Remarks: Not irritating to eye.

Respiratory or skin sensitisation

Components:

C12-15 Alcohols:

Remarks: Based on available data, the classification criteria are not met.
Not a sensitiser.

Germ cell mutagenicity

Components:

C12-15 Alcohols:

Remarks: Non mutagenic

Carcinogenicity

Components:

C12-15 Alcohols:

Remarks: Based on available data, the classification criteria are not met., Not a carcinogen.

Material	GHS/CLP Carcinogenicity Classification
C12-15 Alcohols	No carcinogenicity classification.

Reproductive toxicity

Components:

C12-15 Alcohols:

Remarks: Based on available data, the classification criteria are not met., Not a developmental toxicant., Does not impair fertility.

STOT - single exposure

Components:

C12-15 Alcohols:

Remarks: Based on available data, the classification criteria are not met.

STOT - repeated exposure

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Components:

C12-15 Alcohols:

Remarks: Based on available data, the classification criteria are not met.

Aspiration toxicity

11.2 Information on other hazards

Components:

C12-15 Alcohols:

Based on available data, the classification criteria are not met.

Further information

Components:

C12-15 Alcohols:

Remarks: Classifications by other authorities under varying regulatory frameworks may exist.

12. ECOLOGICAL INFORMATION

Basis for assessment : Incomplete ecotoxicological data are available for this product. The information given below is based partly on a knowledge of the components and the ecotoxicology of similar products. Unless indicated otherwise, the data presented is representative of the product as a whole, rather than for individual component(s).

12.1 Toxicity

Components:

C12-15 Alcohols :

Toxicity to fish (Acute toxicity)	: Remarks: Toxic LL/EL/IL50 > 1 <= 10 mg/l
Toxicity to crustacean (Acute toxicity)	: Remarks: Very toxic. LC/EC/IC50 < 1 mg/l
Toxicity to algae/aquatic plants (Acute toxicity)	: Remarks: Very toxic. LL/EL/IL50 < 1 mg/l
M-Factor (Short-term (acute) aquatic hazard)	: 1
Toxicity to microorganisms (Acute toxicity)	: Remarks: Practically non toxic: LL/EL/IL50 > 100 mg/l
Toxicity to fish (Chronic toxicity)	: Remarks: Data not available
Toxicity to	: Remarks: NOEC/NOEL <= 0.01 mg/l

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crustacean(Chronic toxicity)

12.2 Persistence and degradability

Components:

C12-15 Alcohols :

Biodegradability : Remarks: Readily biodegradable.
Oxidises rapidly by photo-chemical reactions in air.

12.3 Bioaccumulative potential

Product:

Partition coefficient: n-octanol/water : log Pow: 5.9 - 6.66

Components:

C12-15 Alcohols :

Bioaccumulation : Remarks: Bioaccumulation is unlikely to occur due to metabolism and excretion.

12.4 Mobility in soil

Components:

C12-15 Alcohols :

Mobility : Remarks: Floats on water., Adsorption to solid soil phase is possible., If the product enters soil, one or more constituents will or may be mobile and may contaminate groundwater.

12.5 Other adverse effects

No data available

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste from residues : Recover or recycle if possible.
It is the responsibility of the waste generator to determine the

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toxicity and physical properties of the material generated to determine the proper waste classification and disposal methods in compliance with applicable regulations.

Do not dispose into the environment, in drains or in water courses.

Waste product should not be allowed to contaminate soil or water.

Disposal should be in accordance with applicable regional, national, and local laws and regulations.

Local regulations may be more stringent than regional or national requirements and must be complied with.

Dispose in accordance with prevailing regulations, preferably to a recognized collector or contractor. The competence of the collector or contractor should be established beforehand.

Contaminated packaging : Drain container thoroughly.
After draining, vent in a safe place away from sparks and fire.
Residues may cause an explosion hazard.
Do not puncture, cut, or weld uncleaned drums.
Send to drum recoverer or metal reclaimer.

14. TRANSPORT INFORMATION

14.1 UN number or ID number

ADR : 3082

IMDG : 3082

IATA : 3082

14.2 UN proper shipping name

ADR : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S.
(C12-C15 ALCOHOL)

IMDG : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S.
(C12-C15 ALCOHOL)

IATA : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S.
(C12-C15 ALCOHOL)

14.3 Transport hazard class(es)

ADR : 9

IMDG : 9

IATA : 9

14.4 Packing group

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ADR

Packing group : III
Classification Code : M6
Hazard Identification Number : 90
Labels : 9

IMDG

Packing group : III
Labels : 9

IATA

Packing group : III
Labels : 9

14.5 Environmental hazards

ADR

Environmentally hazardous : yes

IMDG

Marine pollutant : yes

14.6 Special precautions for user

Remarks : Special Precautions: Refer to Section 7, Handling & Storage, for special precautions which a user needs to be aware of or needs to comply with in connection with transport.

14.7 Maritime transport in bulk according to IMO instruments

Pollution category : Y
Ship type : 2
Product name : NEODOL 25 (contains Alcohols (C14 – C18), primary, linear and essentially linear; Alcohols (C13 +))

Additional Information : This product may be transported under nitrogen blanketing. Nitrogen is an odourless and invisible gas. Exposure to nitrogen enriched atmospheres displaces available oxygen which may cause asphyxiation or death. Personnel must observe strict safety precautions when involved with a confined space entry. Transport in bulk according to Annex II of Marpol and the IBC Code

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

The regulatory information is not intended to be comprehensive. Other regulations may apply to this material.

The Manufacture, Storage and Import of Hazardous Chemicals Rules 1989 (amended version issued 2000). The Factories Act, 1948, The Second Schedule: Permissible levels of certain

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chemical substances in work environment, as amended through 1987. India Central motor Vehicles (Amendment) Rules 1993.

Other international regulations

The components of this product are reported in the following inventories:

DSL	: Listed
IECSC	: Listed
KECI	: Listed
NZIoC	: Listed
PICCS	: Listed
TSCA	: Listed
TCSI	: Listed

16. OTHER INFORMATION

Full text of H-Statements

H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.

Full text of other abbreviations

Aquatic Acute	Short-term (acute) aquatic hazard
Aquatic Chronic	Long-term (chronic) aquatic hazard

Abbreviations and Acronyms : The standard abbreviations and acronyms used in this document can be looked up in reference literature (e.g. scientific dictionaries) and/or websites.

Further information

Training advice : Provide adequate information, instruction and training for operators.

Other information : A vertical bar (|) in the left margin indicates an amendment from the previous version.

Sources of key data used to compile the Safety Data Sheet : The quoted data are from, but not limited to, one or more sources of information (e.g. toxicological data from Shell Health Services, material suppliers' data, CONCAWE, EU IUCLID data base, EC 1272 regulation, etc).

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.