

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version	Revision Date:	SDS Number:	Date of last issue: 31.10.2024
2.3	17.02.2025	800001001086	Print Date 24.02.2025

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

Trade name	: Para-xylene
Product code	: Q9161, Q9302
Registration number EU	: 01-2119484661-33-0004, 01-2119484661-33-0005, 01-2119484661-33-0007
Synonyms	: 1,4-dimethylbenzene, p-Xylene
CAS-No.	: 106-42-3

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture	: Raw material for use in the chemical industry. Please refer to section 16 and/or the annexes for the registered uses under REACH.
Uses advised against	: This product must not be used in applications other than the above without first seeking the advice of the supplier.  This product must not be used in applications other than those listed in Section 1 without first seeking the advice of the supplier.

#### 1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier	: <b>Shell Chemicals Europe B.V.</b> PO Box 2334 3000 CH Rotterdam Netherlands
Telephone	: +31 (0)10 441 5137 / +31 (0)10 441 5191
Telefax	: +31 (0)20 716 8316 / +31 (0)20 713 9230
Contact for Safety Data Sheet	: sccmsds@shell.com

#### 1.4 Emergency telephone number

+44 (0) 1235 239 670 (This telephone number is available 24 hours per day, 7 days per week)  
Poison Centre: (+41) 145

### SECTION 2: Hazards identification

#### 2.1 Classification of the substance or mixture

##### Classification (REGULATION (EC) No 1272/2008)

Flammable liquids, Category 3	H226: Flammable liquid and vapour.
Aspiration hazard, Category 1	H304: May be fatal if swallowed and enters air-

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version 2.3	Revision Date: 17.02.2025	SDS Number: 800001001086	Date of last issue: 31.10.2024 Print Date 24.02.2025
----------------	------------------------------	-----------------------------	---

ways.

Acute toxicity, Category 4, Dermal	H312: Harmful in contact with skin.
Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Acute toxicity, Category 4, Inhalation	H332: Harmful if inhaled.
Specific target organ toxicity - single exposure, Category 3, respiratory tract irritation	H335: May cause respiratory irritation.
Long-term (chronic) aquatic hazard, Category 3	H412: Harmful to aquatic life with long lasting effects.

### 2.2 Label elements

#### Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Danger

Hazard statements :  
PHYSICAL HAZARDS:  
H226 Flammable liquid and vapour.  
HEALTH HAZARDS:  
H304 May be fatal if swallowed and enters airways.  
H312 Harmful in contact with skin.  
H315 Causes skin irritation.  
H319 Causes serious eye irritation.  
H332 Harmful if inhaled.  
H335 May cause respiratory irritation.  
ENVIRONMENTAL HAZARDS:  
H412 Harmful to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**  
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P243 Take action to prevent static discharges.  
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.  
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.  
P273 Avoid release to the environment.

#### **Response:**

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or show-

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version 2.3	Revision Date: 17.02.2025	SDS Number: 800001001086	Date of last issue: 31.10.2024 Print Date 24.02.2025
----------------	------------------------------	-----------------------------	---

er.  
P370 + P378 In case of fire: Use appropriate media to extinguish.  
P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.  
P331 Do NOT induce vomiting.  
P332 + P313 If skin irritation occurs: Get medical advice/ attention.

### Storage:

No precautionary phrases.

### Disposal:

No precautionary phrases.

## 2.3 Other hazards

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Vapours may cause drowsiness and dizziness.

May form flammable/explosive vapour-air mixture.

This material is a static accumulator.

Even with proper grounding and bonding, this material can still accumulate an electrostatic charge.

If sufficient charge is allowed to accumulate, electrostatic discharge and ignition of flammable air-vapour mixtures can occur.

## SECTION 3: Composition/information on ingredients

### 3.1 Substances

#### Components

Chemical name	CAS-No. EC-No.	Concentration (% w/w)
p-xylene	106-42-3 203-396-5	>= 99,7

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

General advice : Not expected to be a health hazard when used under normal conditions.

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version 2.3	Revision Date: 17.02.2025	SDS Number: 800001001086	Date of last issue: 31.10.2024 Print Date 24.02.2025
----------------	------------------------------	-----------------------------	---

- 
- |                            |  |
|----------------------------|--|
| Protection of first-aiders | : When administering first aid, ensure that you are wearing the appropriate personal protective equipment according to the incident, injury and surroundings.  |
| If inhaled                 | : Call emergency number for your location / facility.<br>Remove to fresh air. Do not attempt to rescue the victim unless proper respiratory protection is worn. If the victim has difficulty breathing or tightness of the chest, is dizzy, vomiting, or unresponsive, give 100% oxygen with rescue breathing or Cardio-Pulmonary Resuscitation as required and transport to the nearest medical facility.   |
| In case of skin contact    | : Remove contaminated clothing. Immediately flush skin with large amounts of water for at least 15 minutes, and follow by washing with soap and water if available. If needed, transport to the nearest medical facility for additional treatment.   |
| In case of eye contact     | : Immediately flush eye(s) with plenty of water.<br>Remove contact lenses, if present and easy to do. Continue rinsing.<br>Transport to the nearest medical facility for additional treatment.   |
| If swallowed               | : Call emergency number for your location / facility.<br>If swallowed, do not induce vomiting: transport to nearest medical facility for additional treatment. If vomiting occurs spontaneously, keep head below hips to prevent aspiration.<br>If any of the following delayed signs and symptoms appear within the next 6 hours, transport to the nearest medical facility: fever greater than 101° F (38.3°C), shortness of breath, chest congestion or continued coughing or wheezing. |

### 4.2 Most important symptoms and effects, both acute and delayed

- |          |  |
|----------|--|
| Symptoms | : Respiratory irritation signs and symptoms may include a temporary burning sensation of the nose and throat, coughing, and/or difficulty breathing.<br>Skin irritation signs and symptoms may include a burning sensation, redness, swelling, and/or blisters.<br>Eye irritation signs and symptoms may include a burning sensation, redness, swelling, and/or blurred vision.<br>Ingestion may result in nausea, vomiting and/or diarrhoea.<br>If any of the following delayed signs and symptoms appear within the next 6 hours, transport to the nearest medical facility: fever greater than 101° F (38.3°C), shortness of breath, chest congestion or continued coughing or wheezing.<br>If material enters lungs, signs and symptoms may include coughing, choking, wheezing, difficulty in breathing, chest congestion, shortness of breath, and/or fever.<br>Auditory system effects may include temporary hearing loss and/or ringing in the ears. |
|----------|--|

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version	Revision Date:	SDS Number:	Date of last issue: 31.10.2024
2.3	17.02.2025	800001001086	Print Date 24.02.2025

---

### 4.3 Indication of any immediate medical attention and special treatment needed

Treatment	: IMMEDIATE TREATMENT IS EXTREMELY IMPORTANT! Call a doctor or poison control center for guidance. Potential for chemical pneumonitis. Treat symptomatically.
-----------	--

---

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

Suitable extinguishing media	: Foam, water spray or fog. Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.
Unsuitable extinguishing media	: Do not use water in a jet.

### 5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-fighting	: Clear fire area of all non-emergency personnel. Hazardous combustion products may include: A complex mixture of airborne solid and liquid particulates and gases (smoke). Carbon monoxide. Unidentified organic and inorganic compounds. Flammable vapours may be present even at temperatures below the flash point. The vapour is heavier than air, spreads along the ground and distant ignition is possible. Will float and can be reignited on surface water.
---------------------------------------	---

### 5.3 Advice for firefighters

Special protective equipment for firefighters	: Proper protective equipment including chemical resistant gloves are to be worn; chemical resistant suit is indicated if large contact with spilled product is expected. Self-Contained Breathing Apparatus must be worn when approaching a fire in a confined space. Select fire fighter's clothing approved to relevant Standards (e.g. Europe: EN469).
Specific extinguishing methods	: Standard procedure for chemical fires.
Further information	: Keep adjacent containers cool by spraying with water.

---

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions	: Observe all relevant local and international regulations. Notify authorities if any exposure to the general public or the environment occurs or is likely to occur.
----------------------	--

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version 2.3	Revision Date: 17.02.2025	SDS Number: 800001001086	Date of last issue: 31.10.2024 Print Date 24.02.2025
----------------	------------------------------	-----------------------------	---

---

Local authorities should be advised if significant spillages cannot be contained.

6.1.1 For non emergency personnel:

Avoid contact with skin, eyes and clothing.

Isolate hazard area and deny entry to unnecessary or unprotected personnel.

Do not breathe fumes, vapour.

Do not operate electrical equipment.

6.1.2 For emergency responders:

Avoid contact with skin, eyes and clothing.

Isolate hazard area and deny entry to unnecessary or unprotected personnel.

Do not breathe fumes, vapour.

Do not operate electrical equipment.

### 6.2 Environmental precautions

Environmental precautions : Shut off leaks, if possible without personal risks. Remove all possible sources of ignition in the surrounding area. Use appropriate containment to avoid environmental contamination. Prevent from spreading or entering drains, ditches or rivers by using sand, earth, or other appropriate barriers. Attempt to disperse the vapour or to direct its flow to a safe location for example by using fog sprays. Take precautionary measures against static discharge. Ensure electrical continuity by bonding and grounding (earthing) all equipment. Monitor area with combustible gas indicator.

### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : For small liquid spills (< 1 drum), transfer by mechanical means to a labeled, sealable container for product recovery or safe disposal. Allow residues to evaporate or soak up with an appropriate absorbent material and dispose of safely. Remove contaminated soil and dispose of safely.  
For large liquid spills (> 1 drum), transfer by mechanical means such as vacuum truck to a salvage tank for recovery or safe disposal. Do not flush away residues with water. Retain as contaminated waste. Allow residues to evaporate or soak up with an appropriate absorbent material and dispose of safely. Remove contaminated soil and dispose of safely

Ventilate contaminated area thoroughly.

If contamination of site occurs remediation may require specialist advice.

### 6.4 Reference to other sections

For guidance on selection of personal protective equipment see Section 8 of this Safety Data Sheet.,  
For guidance on disposal of spilled material see Section 13 of this Safety Data Sheet.

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version	Revision Date:	SDS Number:	Date of last issue: 31.10.2024
2.3	17.02.2025	800001001086	Print Date 24.02.2025

---

### SECTION 7: Handling and storage

#### 7.1 Precautions for safe handling

- |                         |  |
|-------------------------|--|
| Technical measures      | :<br>Avoid breathing of or direct contact with material. Only use in well ventilated areas. Wash thoroughly after handling. For guidance on selection of personal protective equipment see Section 8 of this Safety Data Sheet.<br>Use the information in this data sheet as input to a risk assessment of local circumstances to help determine appropriate controls for safe handling, storage and disposal of this material.<br>Ensure that all local regulations regarding handling and storage facilities are followed.   |
| Advice on safe handling | :<br>Avoid inhaling vapour and/or mists.<br>Avoid contact with skin, eyes and clothing.<br>Extinguish any naked flames. Do not smoke. Remove ignition sources. Avoid sparks.<br>Use local exhaust ventilation if there is risk of inhalation of vapours, mists or aerosols.<br>Bulk storage tanks should be diked (bunded).<br>When using do not eat or drink.<br><br>The vapour is heavier than air, spreads along the ground and distant ignition is possible.   |
| Product Transfer        | :<br>Even with proper grounding and bonding, this material can still accumulate an electrostatic charge. If sufficient charge is allowed to accumulate, electrostatic discharge and ignition of flammable air-vapour mixtures can occur. Be aware of handling operations that may give rise to additional hazards that result from the accumulation of static charges. These include but are not limited to pumping (especially turbulent flow), mixing, filtering, splash filling, cleaning and filling of tanks and containers, sampling, switch loading, gauging, vacuum truck operations, and mechanical movements. These activities may lead to static discharge e.g. spark formation. Restrict line velocity during pumping in order to avoid generation of electrostatic discharge ( $\leq 1$ m/s until fill pipe submerged to twice its diameter, then $\leq 7$ m/s). Avoid splash filling. Do NOT use compressed air for filling, discharging, or handling operations.<br><br>Refer to guidance under Handling section. |
| Hygiene measures        | :<br>Wash hands before eating, drinking, smoking and using the toilet. Launder contaminated clothing before re-use. Do not ingest. If swallowed, then seek immediate medical assistance.   |

#### 7.2 Conditions for safe storage, including any incompatibilities

- |   |  |
|---|--|
| Requirements for storage areas and containers | :<br>Refer to section 15 for any additional specific legislation covering the packaging and storage of this product. |
|---|--|

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version 2.3      Revision Date: 17.02.2025      SDS Number: 800001001086      Date of last issue: 31.10.2024  
Print Date 24.02.2025

Further information on storage stability : Storage Temperature: Ambient.

Bulk storage tanks should be diked (bunded).  
Locate tanks away from heat and other sources of ignition.  
Cleaning, inspection and maintenance of storage tanks is a specialist operation, which requires the implementation of strict procedures and precautions.  
Must be stored in a diked (bunded) well-ventilated area, away from sunlight, ignition sources and other sources of heat.  
Keep away from aerosols, flammables, oxidizing agents, corrosives and from other flammable products which are not harmful or toxic to man or to the environment.  
Electrostatic charges will be generated during pumping.  
Electrostatic discharge may cause fire. Ensure electrical continuity by bonding and grounding (earthing) all equipment to reduce the risk.  
The vapours in the head space of the storage vessel may lie in the flammable/explosive range and hence may be flammable.  
Packaging material : Suitable material: For containers, or container linings use mild steel, stainless steel., For container paints, use epoxy paint, zinc silicate paint.  
Unsuitable material: Avoid prolonged contact with natural, butyl or nitrile rubbers.

Container Advice : Do not cut, drill, grind, weld or perform similar operations on or near containers.

### 7.3 Specific end use(s)

Specific use(s) : Please refer to section 16 and/or the annexes for the registered uses under REACH.

See additional references that provide safe handling practices for liquids that are determined to be static accumulators: American Petroleum Institute 2003 (Protection Against Ignitions Arising out of Static, Lightning and Stray Currents) or National Fire Protection Agency 77 (Recommended Practices on Static Electricity).  
IEC/TS 60079-32-1: Electrostatic hazards, guidance

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
p-xylene	106-42-3	TWA	50 ppm	CH SUVA



# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version 2.3      Revision Date: 17.02.2025      SDS Number: 800001001086      Date of last issue: 31.10.2024  
Print Date 24.02.2025

			220 mg/m3	
	Further information: Toxic by skin resorption possible; Substances, which are easily absorbed through the skin, can give by additional skin resorption a substantial higher risk compared to only inhalation by the airways., National Institute for Occupational Safety and Health, National Institute of Research and Safety for the prevention of work accidents and occupational diseases			
p-xylene		STEL	100 ppm 440 mg/m3	CH SUVA
	Further information: Toxic by skin resorption possible; Substances, which are easily absorbed through the skin, can give by additional skin resorption a substantial higher risk compared to only inhalation by the airways., National Institute for Occupational Safety and Health, National Institute of Research and Safety for the prevention of work accidents and occupational diseases			

### Biological occupational exposure limits

Substance name	CAS-No.	Control parameters	Sampling time	Basis
p-xylene	106-42-3	methyl hippuric acids: 2 g/l (Urine)	Immediately after exposure or after working hours	CH BAT

### Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
p-xylene	Workers	Inhalation	Acute systemic effects	442 mg/m3
p-xylene	Workers	Dermal	Long-term systemic effects	3182 mg/kg bw/day
p-xylene	Workers	Inhalation	Long-term systemic effects	221 mg/m3

### Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
p-xylene	Fresh water	0,25 mg/l
p-xylene	Sediment	14,33 mg/kg dry weight (d.w.)
p-xylene	Soil	2,41 mg/kg dry weight (d.w.)
p-xylene	Sewage treatment plant	5 mg/l

## 8.2 Exposure controls

### Engineering measures

Read in conjunction with the Exposure Scenario for your specific use contained in the Annex. The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Select controls based on a risk assessment of local circumstances. Appropriate measures include:

Use sealed systems as far as possible.

Adequate explosion-proof ventilation to control airborne concentrations below the exposure guidelines/limits.

Local exhaust ventilation is recommended.

Firewater monitors and deluge systems are recommended.

Where material is heated, sprayed or mist formed, there is greater potential for airborne concentrations to be generated.

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version 2.3	Revision Date: 17.02.2025	SDS Number: 800001001086	Date of last issue: 31.10.2024 Print Date 24.02.2025
----------------	------------------------------	-----------------------------	---

Eye washes and showers for emergency use.

### General Information

Always observe good personal hygiene measures, such as washing hands after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

Define procedures for safe handling and maintenance of controls.

Educate and train workers in the hazards and control measures relevant to normal activities associated with this product.

Ensure appropriate selection, testing and maintenance of equipment used to control exposure, e.g. personal protective equipment, local exhaust ventilation.

Drain down system prior to equipment break-in or maintenance.

Retain drain downs in sealed storage pending disposal or subsequent recycle.

### Personal protective equipment

Read in conjunction with the Exposure Scenario for your specific use contained in the Annex. The provided information is made in consideration of the PPE directive (Council Directive 89/686/EEC) and the CEN European Committee for Standardisation (CEN) standards.

Personal protective equipment (PPE) should meet recommended national standards. Check with PPE suppliers.

Eye protection : Wear goggles for use against liquids and gas.  
Wear full face shield if splashes are likely to occur.  
Approved to EU Standard EN166.

Hand protection

Remarks : Where hand contact with the product may occur the use of gloves approved to relevant standards (e.g. Europe: EN374, US: F739) made from the following materials may provide suitable chemical protection. Longer term protection: Viton. Incidental contact/Splash protection: Nitrile rubber. Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material, dexterity. Always seek advice from glove suppliers. Contaminated gloves should be replaced. For continuous contact we recommend gloves with breakthrough time of more than 240 minutes with preference for > 480 minutes where suitable gloves can be identified. For short-term/splash protection we recommend the same but recognize that suitable gloves offering this level of protection may not be available and in this case a lower breakthrough time maybe acceptable so long as appropriate maintenance and replacement regimes are followed. Glove thickness is not a good predictor of glove resistance to a chemical as it is dependent on the exact composition of the glove material. Glove thickness should be typically greater than 0.35 mm depending on the glove make and model. Personal hygiene is a key element of effective hand care.

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version 2.3	Revision Date: 17.02.2025	SDS Number: 800001001086	Date of last issue: 31.10.2024 Print Date 24.02.2025
----------------	------------------------------	-----------------------------	---

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.

Skin and body protection : Wear chemical resistant gloves/gauntlets and boots. Where risk of splashing, also wear an apron.  
Wear antistatic and flame-retardant clothing.

Respiratory protection : If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker health, select respiratory protection equipment suitable for the specific conditions of use and meeting relevant legislation. Check with respiratory protective equipment suppliers. Where air-filtering respirators are unsuitable (e.g. airborne concentrations are high, risk of oxygen deficiency, confined space) use appropriate positive pressure breathing apparatus. Where air-filtering respirators are suitable, select an appropriate combination of mask and filter. If air-filtering respirators are suitable for conditions of use: Select a filter suitable for organic gases and vapours [Type A boiling point > 65°C (149°F)] meeting EN14387.

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

Physical state : Liquid.

Colour : colourless

Odour : aromatic

Odour Threshold : Data not available

Melting point/freezing point : 13,2 °C

Boiling point/boiling range : 138 °C

#### Flammability

Flammability (solid, gas) : Not applicable

#### Lower explosion limit and upper explosion limit / flammability limit

Upper explosion limit /  
Upper flammability limit : 7 %(V)

Lower explosion limit /  
Lower flammability limit : 1 %(V)

Flash point : > 23 - 29 °C

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version 2.3	Revision Date: 17.02.2025	SDS Number: 800001001086	Date of last issue: 31.10.2024 Print Date 24.02.2025
----------------	------------------------------	-----------------------------	---

Method: Abel

Auto-ignition temperature	:	> 500 °C
Decomposition temperature Decomposition temperature	:	Data not available
pH	:	Not applicable
Viscosity Viscosity, dynamic	:	0,65 mPa.s (20 °C) Method: ASTM D445
Viscosity, kinematic	:	0,7 mm <sup>2</sup> /s (25 °C) Method: ASTM D445
Solubility(ies) Water solubility	:	Data not available
Partition coefficient: n-octanol/water	:	log Pow: 3,15
Vapour pressure	:	1,167 kPa (25 °C)
Relative density	:	Data not available
Density	:	Typical 865 kg/m <sup>3</sup> (15 °C) Method: ASTM D4052
Relative vapour density	:	Data not available
Particle characteristics Particle size	:	Data not available

### 9.2 Other information

Explosive properties	:	Classification Code: Not classified
Oxidizing properties	:	Not applicable
Evaporation rate	:	Data not available
Conductivity	:	Low conductivity: < 100 pS/m, The conductivity of this material makes it a static accumulator., A liquid is typically considered nonconductive if its conductivity is below 100 pS/m and is considered semi-conductive if its conductivity is below 10,000 pS/m., Whether a liquid is nonconductive or semiconductive, the precautions are the same., A number of factors, for example liquid temperature, presence of contaminants, and anti-static additives can greatly influence the conductivity of a liquid

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version	Revision Date:	SDS Number:	Date of last issue: 31.10.2024
2.3	17.02.2025	800001001086	Print Date 24.02.2025

Surface tension : Data not available

Molecular weight : 106 g/mol

### SECTION 10: Stability and reactivity

#### 10.1 Reactivity

The product does not pose any further reactivity hazards in addition to those listed in the following sub-paragraph.

#### 10.2 Chemical stability

No hazardous reaction is expected when handled and stored according to provisions  
Stable under normal conditions of use.

#### 10.3 Possibility of hazardous reactions

Hazardous reactions : Reacts with strong oxidising agents.

#### 10.4 Conditions to avoid

Conditions to avoid : Avoid heat, sparks, open flames and other ignition sources.

In certain circumstances product can ignite due to static electricity.

#### 10.5 Incompatible materials

Materials to avoid : Strong oxidising agents.

#### 10.6 Hazardous decomposition products

Hazardous decomposition products are not expected to form during normal storage.  
Thermal decomposition is highly dependent on conditions. A complex mixture of airborne solids, liquids and gases including carbon monoxide, carbon dioxide, sulphur oxides and unidentified organic compounds will be evolved when this material undergoes combustion or thermal or oxidative degradation.

### SECTION 11: Toxicological information

#### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Information on likely routes of exposure : Inhalation is the primary route of exposure although absorption may occur through skin contact or following accidental ingestion.

#### Acute toxicity

##### Components:

##### p-xylene:

Acute oral toxicity : LD 50 (Rat, male and female): > 2.000 mg/kg

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version	Revision Date:	SDS Number:	Date of last issue: 31.10.2024
2.3	17.02.2025	800001001086	Print Date 24.02.2025

Method: EC Directive 92/69/EEC B.1 Acute Toxicity (Oral)  
Test substance: Mixed xylenes  
Remarks: May be harmful if swallowed.

Acute inhalation toxicity : LC 50 (Rat, male and female): > 20 mg/l  
Exposure time: 4 h  
Test atmosphere: vapour  
Method: Other guideline method.  
Test substance: Mixed xylenes  
Remarks: Harmful if inhaled.

Acute dermal toxicity : LD 50 (Rabbit, male): > 2.000 mg/kg  
Method: Literature data  
Test substance: C8 aromatics  
Remarks: Harmful in contact with skin.

### Skin corrosion/irritation

#### Components:

##### **p-xylene:**

Species : Rabbit  
Method : Tested according to Annex V of Directive 67/548/EEC.  
Remarks : Causes skin irritation.  
Prolonged/repeated contact may cause defatting of the skin which can lead to dermatitis.

### Serious eye damage/eye irritation

#### Components:

##### **p-xylene:**

Species : Rabbit  
Method : Literature data  
Test substance : C8 aromatics  
Remarks : Causes serious eye irritation.

### Respiratory or skin sensitisation

#### Components:

##### **p-xylene:**

Species : Mouse  
Method : Test(s) equivalent or similar to OECD Test Guideline 429  
Test substance : Mixed xylenes  
Remarks : Based on available data, the classification criteria are not met.

### Germ cell mutagenicity

#### Components:

##### **p-xylene:**

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version 2.3      Revision Date: 17.02.2025      SDS Number: 800001001086      Date of last issue: 31.10.2024  
Print Date 24.02.2025

- Genotoxicity in vitro : Method: Test(s) equivalent or similar to OECD Guideline 471  
Remarks: Based on available data, the classification criteria are not met.
- Method: Test(s) equivalent or similar to Directive 67/548/EEC, Annex V, B.10  
Test substance: Mixed xylenes  
Remarks: Based on available data, the classification criteria are not met.
- Genotoxicity in vivo : Species: Mouse  
Method: Test(s) equivalent or similar to OECD Test Guideline 474  
Remarks: Based on available data, the classification criteria are not met.
- Species: Mouse  
Method: Test(s) equivalent or similar to OECD Test guideline 478  
Test substance: Mixed xylenes  
Remarks: Based on available data, the classification criteria are not met.
- Germ cell mutagenicity- Assessment : This product does not meet the criteria for classification in categories 1A/1B.

### Carcinogenicity

#### Components:

##### **p-xylene:**

- Species : Rat, male and female  
Application Route : Oral  
Method : Test(s) equivalent or similar to Directive 67/548/EEC, Annex V, B.32  
Test substance : Mixed xylenes  
Remarks : Based on available data, the classification criteria are not met.
- Carcinogenicity - Assessment : This product does not meet the criteria for classification in categories 1A/1B.

Material	GHS/CLP Carcinogenicity Classification
p-xylene	No carcinogenicity classification.

Material	Other Carcinogenicity Classification
p-xylene	IARC: Group 3: Not classifiable as to its carcinogenicity to humans

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version  
2.3

Revision Date:  
17.02.2025

SDS Number:  
800001001086

Date of last issue: 31.10.2024  
Print Date 24.02.2025

### Reproductive toxicity

#### Components:

##### **p-xylene:**

Effects on fertility : Species: Rat  
Sex: male and female  
Application Route: Inhalation  
  
Method: Acceptable non-standard method.  
Test substance: Mixed xylenes  
Remarks: Based on available data, the classification criteria are not met.

Reproductive toxicity - Assessment : This product does not meet the criteria for classification in categories 1A/1B.

### STOT - single exposure

#### Components:

##### **p-xylene:**

Exposure routes : Inhalation  
Target Organs : Respiratory Tract  
Remarks : May cause respiratory irritation.

### STOT - repeated exposure

#### Components:

##### **p-xylene:**

Remarks : Based on available data, the classification criteria are not met.  
Central nervous system: repeated exposure affects the nervous system.  
Effects were seen at high doses only.  
Auditory system: prolonged and repeated exposures to high concentrations have resulted in hearing loss in rats. Solvent abuse and noise interaction in the work environment may cause hearing loss.  
Based on data from similar materials

### Repeated dose toxicity

#### Components:

##### **p-xylene:**

Species : Rat, male and female  
Application Route : Oral  
Method : Test(s) equivalent or similar to OECD Test Guideline 408  
Test substance : Mixed xylenes  
Target Organs : No specific target organs noted



# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version	Revision Date:	SDS Number:	Date of last issue: 31.10.2024
2.3	17.02.2025	800001001086	Print Date 24.02.2025

---

Species	:	Rat, male
Application Route	:	Inhalation
Test atmosphere	:	vapour
Method	:	Literature data
Test substance	:	Mixed xylenes
Target Organs	:	No specific target organs noted

### Aspiration toxicity

#### Components:

##### **p-xylene:**

Aspiration into the lungs when swallowed or vomited may cause chemical pneumonitis which can be fatal.

## 11.2 Information on other hazards

### Endocrine disrupting properties

#### Product:

Assessment	:	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.
------------	---	---

### Further information

#### Product:

Remarks	:	Unless indicated otherwise, the data presented is representative of the product as a whole, rather than for individual component(s).
---------	---	--

#### Components:

##### **p-xylene:**

Remarks	:	Classifications by other authorities under varying regulatory frameworks may exist.
---------	---	---

---

## SECTION 12: Ecological information

### 12.1 Toxicity

#### Components:

##### **p-xylene:**

Toxicity to fish	:	LC50 (Oncorhynchus mykiss (rainbow trout)): 2,6 mg/l Exposure time: 96 h Method: OECD Test Guideline 203 Remarks: Toxic
------------------	---	--

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version	Revision Date:	SDS Number:	Date of last issue: 31.10.2024
2.3	17.02.2025	800001001086	Print Date 24.02.2025

LL/EL/IL50 > 1 <= 10 mg/l

Toxicity to daphnia and other aquatic invertebrates : IC50 (Daphnia magna (Water flea)): 3,6 mg/l  
Exposure time: 24 h  
Method: OECD Test Guideline 202  
Remarks: Toxic  
LL/EL/IL50 > 1 <= 10 mg/l

Toxicity to algae/aquatic plants : EC50 (Selenastrum capricornutum (green algae)): 2,2 mg/l  
Exposure time: 73 h  
Method: OECD Test Guideline 201  
Remarks: Toxic  
LL/EL/IL50 > 1 <= 10 mg/l

Toxicity to microorganisms : EC50 (Activated sludge, domestic waste): > 198 mg/l  
Exposure time: 0,5 h  
Method: Test(s) equivalent or similar to OECD Guideline 209  
Remarks: Practically non toxic:  
LL/EL/IL50 > 100 mg/l

Toxicity to fish (Chronic toxicity) : NOEC: > 1,3 mg/l  
Exposure time: 56 d  
Species: Oncorhynchus mykiss (rainbow trout)  
Method: Other guideline method.  
Remarks: NOEC/NOEL > 1.0 - <= 10 mg/l

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 1,57 mg/l  
Exposure time: 21 d  
Species: Daphnia magna (Water flea)  
Method: OECD Test Guideline 211  
Remarks: NOEC/NOEL > 1.0 - <= 10 mg/l

### 12.2 Persistence and degradability

#### Components:

##### **p-xylene:**

Biodegradability : Biodegradation: 87,8 %  
Exposure time: 28 d  
Method: OECD Test Guideline 301F  
Remarks: Readily biodegradable.  
Oxidises rapidly by photo-chemical reactions in air.

Remarks: Not Persistent per IMO criteria.  
International Oil Pollution Compensation (IOPC) Fund definition:  
"A non-persistent oil is oil, which, at the time of shipment, consists of hydrocarbon fractions, (a) at least 50% of which, by volume, distills at a temperature of 340°C (645°F) and (b) at least 95% of which, by volume, distils at a temperature of 370°C (700°F) when tested by the ASTM Method D-86/78 or any subsequent revision thereof."

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version 2.3	Revision Date: 17.02.2025	SDS Number: 800001001086	Date of last issue: 31.10.2024 Print Date 24.02.2025
----------------	------------------------------	-----------------------------	---

### 12.3 Bioaccumulative potential

#### Components:

##### **p-xylene:**

Bioaccumulation : Species: Oncorhynchus mykiss (rainbow trout)  
Exposure time: 56 d  
Bioconcentration factor (BCF): 25,9  
Method: Other guideline method.  
Remarks: Does not bioaccumulate significantly.

### 12.4 Mobility in soil

#### Components:

##### **p-xylene:**

Mobility : Remarks: Floats on water., If it enters soil, it will adsorb to soil particles and will not be mobile.

### 12.5 Results of PBT and vPvB assessment

#### Components:

##### **p-xylene:**

Assessment : The substance does not fulfill all screening criteria for persistence, bioaccumulation and toxicity and hence is not considered to be PBT or vPvB..

### 12.6 Endocrine disrupting properties

#### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

### 12.7 Other adverse effects

#### Product:

Additional ecological information : Unless indicated otherwise, the data presented is representative of the product as a whole, rather than for individual component(s).

---

## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Product : Recover or recycle if possible.  
It is the responsibility of the waste generator to determine the toxicity and physical properties of the material generated to determine the proper waste classification and disposal meth-

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version	Revision Date:	SDS Number:	Date of last issue: 31.10.2024
2.3	17.02.2025	800001001086	Print Date 24.02.2025

ods in compliance with applicable regulations.  
Waste product should not be allowed to contaminate soil or ground water, or be disposed of into the environment.  
Do not dispose into the environment, in drains or in water courses.  
Do not dispose of tank water bottoms by allowing them to drain into the ground. This will result in soil and groundwater contamination.  
Waste arising from a spillage or tank cleaning should be disposed of in accordance with prevailing regulations, preferably to a recognised collector or contractor. The competence of the collector or contractor should be established beforehand.

Waste, spills or used product is dangerous waste.

Disposal should be in accordance with applicable regional, national, and local laws and regulations.  
Local regulations may be more stringent than regional or national requirements and must be complied with.

MARPOL - see International Convention for the Prevention of Pollution from Ships (MARPOL 73/78) which provides technical aspects at controlling pollutions from ships.

Contaminated packaging : Drain container thoroughly.  
After draining, vent in a safe place away from sparks and fire.  
Residues may cause an explosion hazard. Do not puncture, cut or weld uncleaned drums.  
Send to drum recoverer or metal reclaimer.  
Comply with any local recovery or waste disposal regulations.

## SECTION 14: Transport information

### 14.1 UN number or ID number

ADN	: 1307
ADR	: 1307
RID	: 1307
IMDG	: 1307
IATA	: 1307

### 14.2 UN proper shipping name

ADN	: XYLENES
ADR	: XYLENES
RID	: XYLENES
IMDG	: XYLENES
IATA	: XYLENES

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version	Revision Date:	SDS Number:	Date of last issue: 31.10.2024
2.3	17.02.2025	800001001086	Print Date 24.02.2025

---

### 14.3 Transport hazard class(es)

ADN	: 3
ADR	: 3
RID	: 3
IMDG	: 3
IATA	: 3

### 14.4 Packing group

ADN	
Packing group	: III
Classification Code	: F1
Hazard Identification Number	: 30
Labels	: 3 (N2)
CDNI Inland Water Waste Agreement	: NST 8392 Paraxylene

ADR	
Packing group	: III
Classification Code	: F1
Hazard Identification Number	: 30
Labels	: 3

RID	
Packing group	: III
Classification Code	: F1
Hazard Identification Number	: 30
Labels	: 3

IMDG	
Packing group	: III
Labels	: 3

IATA	
Packing group	: III
Labels	: 3

### 14.5 Environmental hazards

ADN	
Environmentally hazardous	: yes

ADR	
Environmentally hazardous	: no

RID	
Environmentally hazardous	: no

IMDG	
Marine pollutant	: no

### 14.6 Special precautions for user

Remarks	: Special Precautions: Refer to Section 7, Handling & Storage, for special precautions which a user needs to be aware of or needs to comply with in connection with transport.
---------	--

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version	Revision Date:	SDS Number:	Date of last issue: 31.10.2024
2.3	17.02.2025	800001001086	Print Date 24.02.2025

### 14.7 Maritime transport in bulk according to IMO instruments

Pollution category	: Y
Ship type	: 2
Product name	: Xylenes

**Additional Information** : This product may be transported under nitrogen blanketing. Nitrogen is an odourless and invisible gas. Exposure to nitrogen enriched atmospheres displaces available oxygen which may cause asphyxiation or death. Personnel must observe strict safety precautions when involved with a confined space entry.

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - List of substances subject to authorisation (Annex XIV) : Product is not subject to Authorisation under REACH.

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.  
P5c FLAMMABLE LIQUIDS

Waters Protection Ordinance (WPO 814.201)  
Water pollution class : Swiss Class A, ([www.tankportal.ch](http://www.tankportal.ch))

#### Other regulations:

The regulatory information is not intended to be comprehensive. Other regulations may apply to this material.

Product is subject to Stoerfallverordnung (StFV).  
Compliance with the requirements of the Youth Employment Protection Ordinance (ArGV 5, SR 822.115) & Ordinance on Dangerous Labour for Young People (SR 822.115.2) must be ensured.  
Take note of Law on the protection of mothers at work, in education and in studies (Maternity Protection Act – Mutterschutzverordnung).

#### The components of this product are reported in the following inventories:

AIIC	: Listed
DSL	: Listed
IECSC	: Listed

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version	Revision Date:	SDS Number:	Date of last issue: 31.10.2024
2.3	17.02.2025	800001001086	Print Date 24.02.2025

---

ENCS	: Listed
KECI	: Listed
NZIoC	: Listed
PICCS	: Listed
TSCA	: Listed
TCSI	: Listed

### 15.2 Chemical safety assessment

A Chemical Safety Assessment has been carried out for this substance.

---

## SECTION 16: Other information

### Full text of other abbreviations

CH BAT	: Switzerland. List of BAT-values
CH SUVA	: Switzerland. Limit values at the work place
CH SUVA / TWA	: Time Weighted Average
CH SUVA / STEL	: Short Term Exposure Limit

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version 2.3	Revision Date: 17.02.2025	SDS Number: 800001001086	Date of last issue: 31.10.2024 Print Date 24.02.2025
----------------	------------------------------	-----------------------------	---

Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

### Further information

Training advice : Provide adequate information, instruction and training for operators.

Other information : For Industry guidance and tools on REACH please visit the CEFIC website at <http://cefic.org/Industry-support>.  
The substance does not fulfill all screening criteria for persistence, bioaccumulation and toxicity and hence is not considered to be PBT or vPvB.

A vertical bar (|) in the left margin indicates an amendment from the previous version.

This product is classified as H304 (May be fatal if swallowed and enters airways). The risk relates to potential for aspiration. The risk arising from aspiration hazard is solely related to the physico-chemical properties of the substance. The risk can therefore be controlled by implementing risk management measures tailored to this specific hazard and included within Section 8 of the SDS. An exposure scenario is not presented.

Sources of key data used to compile the Safety Data Sheet : The quoted data are from, but not limited to, one or more sources of information (e.g. toxicological data from Shell Health Services, material suppliers' data, CONCAWE, EU IUCLID data base, EC 1272 regulation, etc).

### Classification of the mixture:

Flam. Liq. 3	H226
Asp. Tox. 1	H304
Acute Tox. 4	H312
Skin Irrit. 2	H315
Eye Irrit. 2	H319
Acute Tox. 4	H332
STOT SE 3	H335
Aquatic Chronic 3	H412

### Classification procedure:

On basis of test data.  
Expert judgement and weight of evidence determination.  
Expert judgement and weight of evidence determination.  
Expert judgement and weight of evidence determination.  
Expert judgement and weight of evidence determination.  
Expert judgement and weight of evidence determination.  
Expert judgement and weight of evidence determination.  
Expert judgement and weight of evidence determination.



# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version	Revision Date:	SDS Number:	Date of last issue: 31.10.2024
2.3	17.02.2025	800001001086	Print Date 24.02.2025

---

### Identified Uses according to the Use Descriptor System

#### Uses - Worker

Title : Manufacture of substance  
- Industrial

#### Uses - Worker

Title : Use as an intermediate  
- Industrial

#### Uses - Worker

Title : Distribution of substance  
- Industrial

#### Uses - Worker

Title : Formulation & (re)packing of substances and mixtures  
- Industrial

#### Uses - Worker

Title : Uses in Coatings  
- Industrial

#### Uses - Worker

Title : Uses in Coatings  
- Professional

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

CH / EN

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version  
2.3

Revision Date:  
17.02.2025

SDS Number:  
800001001086

Date of last issue: 31.10.2024  
Print Date 24.02.2025

### Exposure Scenario - Worker

<b>300000000469</b>	
<b>SECTION 1</b>	<b>EXPOSURE SCENARIO TITLE</b>
<b>Title</b>	Manufacture of substance- Industrial
<b>Use Descriptor</b>	<b>Sector of Use:</b> SU 3, SU8, SU9 <b>Process Categories:</b> PROC 1, PROC 2, PROC 3, PROC 4, PROC 8a, PROC 8b, PROC 15 <b>Environmental Release Categories:</b> ERC1, ERC4, ESVOC SpERC 1.1.v1
<b>Scope of process</b>	Manufacture of the substance or use as a process chemical or extraction agent. Includes recycling/ recovery, material transfers, storage, maintenance and loading (including marine vessel/barge, road/rail car and bulk container), sampling and associated laboratory activities.

SECTION 2		OPERATIONAL CONDITIONS AND RISK MANAGEMENT MEASURES	
Section 2.1		Control of Worker Exposure	
Product Characteristics			
Physical form of product		Liquid, vapour pressure 0.5 - 10 kPa at STP	
Concentration of the Substance in Mixture/Article		Covers use of substance/product up to 100% (unless stated differently).,	
Frequency and Duration of Use			
Covers daily exposures up to 8 hours (unless stated differently).			
Other Operational Conditions affecting Exposure			
Assumes use at not more than 20°C above ambient temperature (unless stated differently). Assumes a good basic standard of occupational hygiene is implemented.			
Contributing Scenarios		Risk Management Measures	
General measures (skin irritants).		Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop. Other skin protection measures such as impervious suits and face shields may be required during high dispersion activities which are likely to lead to substantial aerosol release, e.g. spraying.	
General measures (eye irritants).		Use suitable eye protection. Avoid direct eye contact with product, also via contamination on hands.	
General exposures (closed		No other specific measures identified.	

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version 2.3      Revision Date: 17.02.2025      SDS Number: 800001001086      Date of last issue: 31.10.2024  
Print Date 24.02.2025

systems)	
General exposures (closed systems)with sample collectionGeneral measures (skin irritants).	No other specific measures identified.
General exposures (closed systems)Use in contained batch processes	No other specific measures identified.
General exposures (open systems)Batch processwith sample collection	No other specific measures identified.
Process sampling	Provide a good standard of general or controlled ventilation (5 to 15 air changes per hour). , or: Avoid carrying out activities involving exposure for more than 1 hour.
Laboratory activities	No other specific measures identified.
Bulk transfers(open systems)with potential for aerosol generation.	Provide a good standard of general or controlled ventilation (5 to 15 air changes per hour). , or: Avoid carrying out activities involving exposure for more than 1 hour.
Bulk transfers(closed systems)	Provide a good standard of general or controlled ventilation (5 to 15 air changes per hour). , or: Avoid carrying out activities involving exposure for more than 1 hour.
Equipment cleaning and maintenance	Drain down system prior to equipment opening or maintenance.
Storage.General measures (skin irritants).	No other specific measures identified.
<b>Section 2.2</b>	<b>Control of Environmental Exposure</b>
Substance is a unique structure.	
Readily biodegradable.	
<b>Amounts Used</b>	
Fraction of EU tonnage used in region:	0,142
Regional use tonnage (tonnes/year):	6,0E+05
Fraction of Regional tonnage used locally:	1
Annual site tonnage (tonnes/year):	6,0E+05
Maximum daily site tonnage (kg/day):	2,0E+06
<b>Frequency and Duration of Use</b>	
Emission Days (days/year):	300
<b>Environmental factors not influenced by risk management</b>	
Local freshwater dilution factor:	40
Local marine water dilution factor:	100
<b>Other Operational Conditions affecting Environmental Exposure</b>	

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version  
2.3

Revision Date:  
17.02.2025

SDS Number:  
800001001086

Date of last issue: 31.10.2024  
Print Date 24.02.2025

Release fraction to air from process (initial release prior to RMM):	5,0E-03
Release fraction to wastewater from process (initial release prior to RMM):	3,0E-03
Release fraction to soil from process (initial release prior to RMM):	1,0E-04
<b>Technical conditions and measures at process level (source) to prevent release</b>	
Common practices vary across sites thus conservative process re-release estimates used.	
<b>Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil</b>	
Risk from environmental exposure is driven by wastewater treatment plant microbes.	
Prevent discharge of undissolved substance to or recover from onsite wastewater.	
If discharging to domestic sewage treatment plant, no secondary wastewater treatment required.	
Treat air emission to provide a typical removal efficiency of (%)	90
Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of >= (%)	93,6
If discharging to domestic sewage treatment plant, no secondary wastewater treatment required.	0
<b>Organisational measures to prevent/limit release from site</b>	
Do not apply industrial sludge to natural soils.	
Sludge should be incinerated, contained or reclaimed.	
<b>Conditions and Measures related to municipal sewage treatment plant</b>	
Estimated substance removal from wastewater via domestic sewage treatment (%)	93,6
Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%)	93,6
Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d)	6,4E+06
Assumed domestic sewage treatment plant flow (m3/d)	10.000
<b>Conditions and Measures related to external treatment of waste for disposal</b>	
During manufacturing no waste of the substance is generated.	
<b>Conditions and measures related to external recovery of waste</b>	
During manufacturing no waste of the substance is generated.	

### SECTION 3

### EXPOSURE ESTIMATION

#### Section 3.1 - Health

The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

#### Section 3.2 -Environment

Used EUSES model.

### SECTION 4

### GUIDANCE TO CHECK COMPLIANCE WITH THE

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version  
2.3

Revision Date:  
17.02.2025

SDS Number:  
800001001086

Date of last issue: 31.10.2024  
Print Date 24.02.2025

---

EXPOSURE SCENARIO
<b>Section 4.1 - Health</b>
Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented. Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.
<b>Section 4.2 -Environment</b>
Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.
Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.
Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.
Further details on scaling and control technologies are provided in SpERC factsheet ( <a href="http://cefic.org">http://cefic.org</a> ).

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version  
2.3

Revision Date:  
17.02.2025

SDS Number:  
800001001086

Date of last issue: 31.10.2024  
Print Date 24.02.2025

### Exposure Scenario - Worker

<b>300000000470</b>	
<b>SECTION 1</b>	<b>EXPOSURE SCENARIO TITLE</b>
<b>Title</b>	Use as an intermediate- Industrial
<b>Use Descriptor</b>	<b>Sector of Use:</b> SU 3, SU8, SU9 <b>Process Categories:</b> PROC 1, PROC 2, PROC 3, PROC 4, PROC 8a, PROC 8b, PROC 15 <b>Environmental Release Categories:</b> ERC1, ERC4, ESVOC SpERC 6.1a.v1
<b>Scope of process</b>	Use of substance as an intermediate (not related to Strictly Controlled Conditions). Includes recycling/ recovery, material transfers, storage, sampling, associated laboratory activities, maintenance and loading (including marine vessel/barge, road/rail car and bulk container).

SECTION 2	OPERATIONAL CONDITIONS AND RISK MANAGEMENT MEASURES	
Section 2.1	Control of Worker Exposure	
Product Characteristics		
Physical form of product	Liquid, vapour pressure 0.5 - 10 kPa at STP	
Concentration of the Substance in Mixture/Article	Covers use of substance/product up to 100% (unless stated differently).,	
Frequency and Duration of Use		
Covers daily exposures up to 8 hours (unless stated differently).		
Other Operational Conditions affecting Exposure		
Assumes use at not more than 20°C above ambient temperature (unless stated differently). Assumes a good basic standard of occupational hygiene is implemented.		
Contributing Scenarios		Risk Management Measures
General measures (skin irritants).		Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop. Other skin protection measures such as impervious suits and face shields may be required during high dispersion activities which are likely to lead to substantial aerosol release, e.g. spraying.
General measures (eye irritants).		Use suitable eye protection. Avoid direct eye contact with product, also via contamination on hands.
General exposures (closed		No other specific measures identified.

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version 2.3      Revision Date: 17.02.2025      SDS Number: 800001001086      Date of last issue: 31.10.2024  
Print Date 24.02.2025

systems)	
General exposures (closed systems)with sample collectionGeneral measures (skin irritants).	No other specific measures identified.
General exposures (closed systems)Use in contained batch processes	No other specific measures identified.
General exposures (open systems)Batch processwith sample collection	No other specific measures identified.
Process sampling	Provide a good standard of general or controlled ventilation (5 to 15 air changes per hour). , or: Avoid carrying out activities involving exposure for more than 1 hour.
Laboratory activities	No other specific measures identified.
Bulk transfers(open systems)with potential for aerosol generation.	Provide a good standard of general or controlled ventilation (5 to 15 air changes per hour). , or: Avoid carrying out activities involving exposure for more than 1 hour.
Bulk transfers(closed systems)	Provide a good standard of general or controlled ventilation (5 to 15 air changes per hour). , or: Avoid carrying out activities involving exposure for more than 1 hour.
Equipment cleaning and maintenance	Drain down system prior to equipment opening or maintenance.
Storage.General measures (skin irritants).	No other specific measures identified.
<b>Section 2.2</b>	<b>Control of Environmental Exposure</b>
Substance is a unique structure.	
Readily biodegradable.	
<b>Amounts Used</b>	
Fraction of EU tonnage used in region:	0,1
Regional use tonnage (tonnes/year):	3,57E+05
Fraction of Regional tonnage used locally:	0,01
Annual site tonnage (tonnes/year):	3,57E+03
Maximum daily site tonnage (kg/day):	1,19E+04
<b>Frequency and Duration of Use</b>	
Emission Days (days/year):	300
<b>Environmental factors not influenced by risk management</b>	
Local freshwater dilution factor:	10
Local marine water dilution factor:	100
<b>Other Operational Conditions affecting Environmental Exposure</b>	

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version 2.3      Revision Date: 17.02.2025      SDS Number: 800001001086      Date of last issue: 31.10.2024  
Print Date 24.02.2025

Release fraction to air from process (initial release prior to RMM):	5,0E-03
Release fraction to wastewater from process (initial release prior to RMM):	3,0E-03
Release fraction to soil from wide dispersive use (regional only):	1,0E-04
<b>Technical conditions and measures at process level (source) to prevent release</b>	
Common practices vary across sites thus conservative process re-release estimates used.	
<b>Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil</b>	
Risk from environmental exposure is driven by soil.	
Prevent discharge of undissolved substance to or recover from onsite wastewater.	
If discharging to domestic sewage treatment plant, no secondary wastewater treatment required.	
Treat air emission to provide a typical removal efficiency of (%)	80
Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of >= (%)	93,6
If discharging to domestic sewage treatment plant, no secondary wastewater treatment required.	0
<b>Organisational measures to prevent/limit release from site</b>	
Do not apply industrial sludge to natural soils.	
Sludge should be incinerated, contained or reclaimed.	
<b>Conditions and Measures related to municipal sewage treatment plant</b>	
Estimated substance removal from wastewater via domestic sewage treatment (%)	93,6
Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%)	93,6
Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d)	1,76E+04
Assumed domestic sewage treatment plant flow (m3/d)	2.000
<b>Conditions and Measures related to external treatment of waste for disposal</b>	
This substance is consumed during use and no waste of substance is generated.	
<b>Conditions and measures related to external recovery of waste</b>	
This substance is consumed during use and no waste of substance is generated.	

<b>SECTION 3</b>	<b>EXPOSURE ESTIMATION</b>
<b>Section 3.1 - Health</b>	
The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.	

<b>Section 3.2 -Environment</b>	
Used EUSES model.	

<b>SECTION 4</b>	<b>GUIDANCE TO CHECK COMPLIANCE WITH THE EXPOSURE SCENARIO</b>
------------------	--



# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version  
2.3

Revision Date:  
17.02.2025

SDS Number:  
800001001086

Date of last issue: 31.10.2024  
Print Date 24.02.2025

---

### Section 4.1 - Health

Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.  
Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

### Section 4.2 -Environment

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org>).

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version  
2.3

Revision Date:  
17.02.2025

SDS Number:  
800001001086

Date of last issue: 31.10.2024  
Print Date 24.02.2025

### Exposure Scenario - Worker

<b>300000000471</b>	
<b>SECTION 1</b>	<b>EXPOSURE SCENARIO TITLE</b>
<b>Title</b>	Distribution of substance- Industrial
<b>Use Descriptor</b>	<b>Sector of Use:</b> SU 3, SU8, SU9 <b>Process Categories:</b> PROC 1, PROC 2, PROC 3, PROC 4, PROC 8a, PROC 8b, PROC 9, PROC 15 <b>Environmental Release Categories:</b> ERC1, ERC2, ERC3, ERC4, ERC5, ERC6a, ERC6b, ERC 6C, ERC 6D, ERC7, ESVOC SpERC 1.1b.v1
<b>Scope of process</b>	Loading (including marine vessel/barge, rail/road car and IBC loading) and repacking (including drums and small packs) of substance, including its sampling, storage, unloading distribution and associated laboratory activities.

SECTION 2	OPERATIONAL CONDITIONS AND RISK MANAGEMENT MEASURES	
Section 2.1	Control of Worker Exposure	
Product Characteristics		
Physical form of product	Liquid, vapour pressure 0.5 - 10 kPa at STP	
Concentration of the Substance in Mixture/Article	Covers use of substance/product up to 100% (unless stated differently).,	
Frequency and Duration of Use		
Covers daily exposures up to 8 hours (unless stated differently).		
Other Operational Conditions affecting Exposure		
Assumes use at not more than 20°C above ambient temperature (unless stated differently). Assumes a good basic standard of occupational hygiene is implemented.		
Contributing Scenarios		Risk Management Measures
General measures (skin irritants).		Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop. Other skin protection measures such as impervious suits and face shields may be required during high dispersion activities which are likely to lead to substantial aerosol release, e.g. spraying.
General measures (eye irritants).		Use suitable eye protection. Avoid direct eye contact with product, also via contamination on hands.
General exposures (closed		No other specific measures identified.

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version  
2.3

Revision Date:  
17.02.2025

SDS Number:  
800001001086

Date of last issue: 31.10.2024  
Print Date 24.02.2025

systems)	
General exposures (closed systems)with sample collectionGeneral measures (skin irritants).	No other specific measures identified.
General exposures (closed systems)Use in contained batch processes	No other specific measures identified.
General exposures (open systems)Batch processwith sample collection	No other specific measures identified.
Process sampling	No other specific measures identified.
Laboratory activities	No other specific measures identified.
Bulk transfers(closed systems)	Ensure material transfers are under containment or extract ventilation. , or: Operate activity away from sources of substance emission or release.
Bulk transfers(open systems)	Ensure material transfers are under containment or extract ventilation. , or: Operate activity away from sources of substance emission or release.
Drum and small package filling	Fill containers/cans at dedicated filling points supplied with local extract ventilation. Ensure material transfers are under containment or extract ventilation.
Equipment cleaning and maintenance	Drain down and flush system prior to equipment opening or maintenance.
Storage.General measures (skin irritants).	Store substance within a closed system. No other specific measures identified.
<b>Section 2.2</b>	<b>Control of Environmental Exposure</b>
Substance is a unique structure.	
Readily biodegradable.	
<b>Amounts Used</b>	
Fraction of EU tonnage used in region:	0,142
Regional use tonnage (tonnes/year):	6,0E+05
Fraction of Regional tonnage used locally:	1
Annual site tonnage (tonnes/year):	6,0E+05
Maximum daily site tonnage (kg/day):	2,0E+06
<b>Frequency and Duration of Use</b>	
Emission Days (days/year):	300
<b>Environmental factors not influenced by risk management</b>	
Local freshwater dilution factor:	10

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version 2.3      Revision Date: 17.02.2025      SDS Number: 800001001086      Date of last issue: 31.10.2024  
Print Date 24.02.2025

Local marine water dilution factor:	100
<b>Other Operational Conditions affecting Environmental Exposure</b>	
Release fraction to air from process (initial release prior to RMM):	1,0E-04
Release fraction to wastewater from process (initial release prior to RMM):	1,0E-05
Release fraction to soil from process (initial release prior to RMM):	1,0E-05
<b>Technical conditions and measures at process level (source) to prevent release</b>	
Common practices vary across sites thus conservative process re-lease estimates used.	
<b>Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil</b>	
Risk from environmental exposure is driven by soil.	
Prevent discharge of undissolved substance to or recover from onsite wastewater.	
If discharging to domestic sewage treatment plant, no secondary wastewater treatment required.	
Treat air emission to provide a typical removal efficiency of (%)	90
Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of >= (%)	93,6
If discharging to domestic sewage treatment plant, no secondary wastewater treatment required.	0
<b>Organisational measures to prevent/limit release from site</b>	
Do not apply industrial sludge to natural soils.	
Sludge should be incinerated, contained or reclaimed.	
<b>Conditions and Measures related to municipal sewage treatment plant</b>	
Estimated substance removal from wastewater via domestic sewage treatment (%)	93,6
Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%)	93,6
Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d)	5,25E+06
Assumed domestic sewage treatment plant flow (m3/d)	2.000
<b>Conditions and Measures related to external treatment of waste for disposal</b>	
External treatment and disposal of waste should comply with applicable local and/or regional regulations.	
<b>Conditions and measures related to external recovery of waste</b>	
External recovery and recycling of waste should comply with applicable local and/or regional regulations.	

<b>SECTION 3</b>	<b>EXPOSURE ESTIMATION</b>
<b>Section 3.1 - Health</b>	
The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.	
<b>Section 3.2 -Environment</b>	
Used EUSES model.	

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version  
2.3

Revision Date:  
17.02.2025

SDS Number:  
800001001086

Date of last issue: 31.10.2024  
Print Date 24.02.2025

--

<b>SECTION 4</b>	<b>GUIDANCE TO CHECK COMPLIANCE WITH THE EXPOSURE SCENARIO</b>
------------------	--

### **Section 4.1 - Health**

Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.  
Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

### **Section 4.2 -Environment**

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org>).

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version  
2.3

Revision Date:  
17.02.2025

SDS Number:  
800001001086

Date of last issue: 31.10.2024  
Print Date 24.02.2025

### Exposure Scenario - Worker

<b>300000000472</b>	
<b>SECTION 1</b>	<b>EXPOSURE SCENARIO TITLE</b>
<b>Title</b>	Formulation & (re)packing of substances and mixtures- Industrial
<b>Use Descriptor</b>	<b>Sector of Use:</b> SU 3, SU 10 <b>Process Categories:</b> PROC 1, PROC 2, PROC 3, PROC 4, PROC 5, PROC 8a, PROC 8b, PROC 9, PROC 14, PROC 15 <b>Environmental Release Categories:</b> ERC2, ESVOC SpERC 2.2.v1
<b>Scope of process</b>	Formulation, packing and re-packing of the substance and its mixtures in batch or continuous operations, including storage, materials transfers, mixing, tableting, compression, pelletisation, extrusion, large and small scale packing, sampling, maintenance and associated laboratory activities.

<b>SECTION 2</b>	<b>OPERATIONAL CONDITIONS AND RISK MANAGEMENT MEASURES</b>
<b>Section 2.1</b>	<b>Control of Worker Exposure</b>
<b>Product Characteristics</b>	
Physical form of product	Liquid, vapour pressure 0.5 - 10 kPa at STP
Concentration of the Substance in Mixture/Article	Covers use of substance/product up to 100% (unless stated differently).,
<b>Frequency and Duration of Use</b>	
Covers daily exposures up to 8 hours (unless stated differently).	
<b>Other Operational Conditions affecting Exposure</b>	
Assumes use at not more than 20°C above ambient temperature (unless stated differently). Assumes a good basic standard of occupational hygiene is implemented.	
<b>Contributing Scenarios</b>	<b>Risk Management Measures</b>
General measures (skin irritants).	Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop. Other skin protection measures such as impervious suits and face shields may be required during high dispersion activities which are likely to lead to substantial aerosol release, e.g. spraying.
General measures (eye irritants).	Use suitable eye protection. Avoid direct eye contact with product, also via contamination on hands.

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version  
2.3

Revision Date:  
17.02.2025

SDS Number:  
800001001086

Date of last issue: 31.10.2024  
Print Date 24.02.2025

General exposures (closed systems)	No other specific measures identified.
General exposures (closed systems)with sample collectionGeneral measures (skin irritants).	No other specific measures identified.
General exposures (closed systems)Use in contained batch processes	No other specific measures identified.
General exposures (open systems)Batch processwith sample collectionwith potential for aerosol generation.	No other specific measures identified.
Batch processes at elevated temperatures	Provide a good standard of general or controlled ventilation (5 to 15 air changes per hour).
Process sampling	No other specific measures identified.
Laboratory activities	No other specific measures identified.
Bulk transfers	Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).
Mixing operations (open systems)with potential for aerosol generation.	Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).
ManualTransfer from/pouring from containers	Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).
Drum/batch transfers	Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).
Production or preparation or articles by tableting, compression, extrusion or pelletisation	Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).
Drum and small package filling	Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).
Equipment cleaning and maintenance	Drain down and flush system prior to equipment opening or maintenance.
Storage.General measures (skin irritants).	No other specific measures identified.
<b>Section 2.2</b>	<b>Control of Environmental Exposure</b>
Substance is a unique structure.	
Readily biodegradable.	
<b>Amounts Used</b>	
Fraction of EU tonnage used in region:	0,1
Regional use tonnage (tonnes/year):	7,0E+03

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version 2.3      Revision Date: 17.02.2025      SDS Number: 800001001086      Date of last issue: 31.10.2024  
Print Date 24.02.2025

Fraction of Regional tonnage used locally:	1
Annual site tonnage (tonnes/year):	7,0E+03
Maximum daily site tonnage (kg/day):	2,3E+04
<b>Frequency and Duration of Use</b>	
Emission Days (days/year):	300
<b>Environmental factors not influenced by risk management</b>	
Local freshwater dilution factor:	10
Local marine water dilution factor:	100
<b>Other Operational Conditions affecting Environmental Exposure</b>	
Release fraction to air from process (initial release prior to RMM):	2,5E-02
Release fraction to wastewater from process (initial release prior to RMM):	2,0E-03
Release fraction to soil from process (initial release prior to RMM):	1,0E-04
<b>Technical conditions and measures at process level (source) to prevent release</b>	
Common practices vary across sites thus conservative process re-release estimates used.	
<b>Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil</b>	
Risk from environmental exposure is driven by soil.	
Prevent discharge of undissolved substance to or recover from onsite wastewater.	
If discharging to domestic sewage treatment plant, no secondary wastewater treatment required.	
Treat air emission to provide a typical removal efficiency of (%)	0
Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of >= (%)	93,6
If discharging to domestic sewage treatment plant, no secondary wastewater treatment required.	0
<b>Organisational measures to prevent/limit release from site</b>	
Do not apply industrial sludge to natural soils.	
Sludge should be incinerated, contained or reclaimed.	
<b>Conditions and Measures related to municipal sewage treatment plant</b>	
Estimated substance removal from wastewater via domestic sewage treatment (%)	93,6
Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%)	93,6
Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d)	2,16E+04
Assumed domestic sewage treatment plant flow (m3/d)	2.000
<b>Conditions and Measures related to external treatment of waste for disposal</b>	
External treatment and disposal of waste should comply with applicable local and/or regional regulations.	
<b>Conditions and measures related to external recovery of waste</b>	
External recovery and recycling of waste should comply with applicable local and/or regional regulations.	

### SECTION 3

### EXPOSURE ESTIMATION



# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version  
2.3

Revision Date:  
17.02.2025

SDS Number:  
800001001086

Date of last issue: 31.10.2024  
Print Date 24.02.2025

### Section 3.1 - Health

The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

### Section 3.2 -Environment

Used EUSES model.

## SECTION 4

### GUIDANCE TO CHECK COMPLIANCE WITH THE EXPOSURE SCENARIO

#### Section 4.1 - Health

Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.  
Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

#### Section 4.2 -Environment

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org>).

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version  
2.3

Revision Date:  
17.02.2025

SDS Number:  
800001001086

Date of last issue: 31.10.2024  
Print Date 24.02.2025

### Exposure Scenario - Worker

<b>300000000473</b>	
<b>SECTION 1</b>	<b>EXPOSURE SCENARIO TITLE</b>
<b>Title</b>	Uses in Coatings- Industrial
<b>Use Descriptor</b>	<b>Sector of Use:</b> SU 3 <b>Process Categories:</b> PROC 1, PROC 2, PROC 3, PROC 4, PROC 5, PROC 7, PROC 8a, PROC 8b, PROC 10, PROC 13, PROC 15 <b>Environmental Release Categories:</b> ERC4, ESVOC SpERC 4.3a.v1
<b>Scope of process</b>	Covers the use in coatings (paints, inks, adhesives, etc) including exposures during use (including materials receipt, storage, preparation and transfer from bulk and semi-bulk, application by spray, roller, spreader, dip, flow, fluidised bed on production lines and film formation) and equipment cleaning, maintenance and associated laboratory activities.

SECTION 2		OPERATIONAL CONDITIONS AND RISK MANAGEMENT MEASURES	
Section 2.1		Control of Worker Exposure	
Product Characteristics			
Physical form of product		Liquid, vapour pressure 0.5 - 10 kPa at STP	
Concentration of the Substance in Mixture/Article		Covers use of substance/product up to 100% (unless stated differently).,	
Frequency and Duration of Use			
Covers daily exposures up to 8 hours (unless stated differently).			
Other Operational Conditions affecting Exposure			
Assumes use at not more than 20°C above ambient temperature (unless stated differently). Assumes a good basic standard of occupational hygiene is implemented.			
Contributing Scenarios		Risk Management Measures	
General measures (skin irritants).		Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop. Other skin protection measures such as impervious suits and face shields may be required during high dispersion activities which are likely to lead to substantial aerosol release, e.g. spraying.	
General measures (eye irritants).		Use suitable eye protection. Avoid direct eye contact with product, also via contamination on hands.	

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version  
2.3

Revision Date:  
17.02.2025

SDS Number:  
800001001086

Date of last issue: 31.10.2024  
Print Date 24.02.2025

General exposures (closed systems)	No other specific measures identified.
General exposures (closed systems)with sample collectionUse in contained systems	No other specific measures identified.
Film formation - force drying, stoving and other technologies.	No other specific measures identified.
Mixing operations (closed systems)General exposures (closed systems)	No other specific measures identified.
Film formation - air drying	No other specific measures identified.
Preparation of material for applicationMixing operations (open systems)	Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).
Spraying (automatic/robotic)	Carry out in a vented booth provided with laminar airflow.
ManualSpraying	Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour). Wear a respirator conforming to EN140 with Type A filter or better.
Material transfers	Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).
Roller, spreader, flow application	Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).
Dipping, immersion and pouring	Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).
Laboratory activities	No other specific measures identified.
Drum/batch transfersTransfer from/pouring from containers	Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).
Production or preparation or articles by tableting, compression, extrusion or pelletisation	Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).
Equipment cleaning and maintenance	Drain down system prior to equipment opening or maintenance.
Storage.General measures (skin irritants).	Store substance within a closed system. No other specific measures identified.
<b>Section 2.2</b>	<b>Control of Environmental Exposure</b>
Substance is a unique structure.	
Readily biodegradable.	

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version 2.3      Revision Date: 17.02.2025      SDS Number: 800001001086      Date of last issue: 31.10.2024  
Print Date 24.02.2025

<b>Amounts Used</b>	
Fraction of EU tonnage used in region:	0,1
Regional use tonnage (tonnes/year):	7,0E+03
Fraction of Regional tonnage used locally:	0,3
Annual site tonnage (tonnes/year):	2,1E+03
Maximum daily site tonnage (kg/day):	7,0E+04
<b>Frequency and Duration of Use</b>	
Emission Days (days/year):	300
<b>Environmental factors not influenced by risk management</b>	
Local freshwater dilution factor:	10
Local marine water dilution factor:	100
<b>Other Operational Conditions affecting Environmental Exposure</b>	
Release fraction to air from process (initial release prior to RMM):	9,8E-02
Release fraction to wastewater from process (initial release prior to RMM):	7,0E-03
Release fraction to soil from process (initial release prior to RMM):	0
<b>Technical conditions and measures at process level (source) to prevent release</b>	
Common practices vary across sites thus conservative process re-lease estimates used.	
<b>Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil</b>	
Risk from environmental exposure is driven by soil.	
Prevent discharge of undissolved substance to or recover from onsite wastewater.	
If discharging to domestic sewage treatment plant, no secondary wastewater treatment required.	
Treat air emission to provide a typical removal efficiency of (%)	90
Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of >= (%)	93,6
If discharging to domestic sewage treatment plant, no secondary wastewater treatment required.	0
<b>Organisational measures to prevent/limit release from site</b>	
Do not apply industrial sludge to natural soils.	
Sludge should be incinerated, contained or reclaimed.	
<b>Conditions and Measures related to municipal sewage treatment plant</b>	
Estimated substance removal from wastewater via domestic sewage treatment (%)	93,6
Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%)	93,6
Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d)	2,57E+04
Assumed domestic sewage treatment plant flow (m3/d)	2.000
<b>Conditions and Measures related to external treatment of waste for disposal</b>	
External treatment and disposal of waste should comply with applicable local and/or regional regulations.	
<b>Conditions and measures related to external recovery of waste</b>	
External recovery and recycling of waste should comply with applicable local and/or regional regulations.	

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version  
2.3

Revision Date:  
17.02.2025

SDS Number:  
800001001086

Date of last issue: 31.10.2024  
Print Date 24.02.2025

--

SECTION 3	EXPOSURE ESTIMATION
<b>Section 3.1 - Health</b>	
The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.	

<b>Section 3.2 -Environment</b>	
Used EUSES model.	

SECTION 4	GUIDANCE TO CHECK COMPLIANCE WITH THE EXPOSURE SCENARIO
<b>Section 4.1 - Health</b>	
Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented. Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.	

<b>Section 4.2 -Environment</b>	
Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.	
Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.	
Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.	
Further details on scaling and control technologies are provided in SpERC factsheet ( <a href="http://cefic.org">http://cefic.org</a> ).	

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version  
2.3

Revision Date:  
17.02.2025

SDS Number:  
800001001086

Date of last issue: 31.10.2024  
Print Date 24.02.2025

### Exposure Scenario - Worker

<b>300000000474</b>	
<b>SECTION 1</b>	<b>EXPOSURE SCENARIO TITLE</b>
<b>Title</b>	Uses in Coatings- Professional
<b>Use Descriptor</b>	<b>Sector of Use:</b> SU 22 <b>Process Categories:</b> PROC 1, PROC 2, PROC 3, PROC 4, PROC 5, PROC 8a, PROC 8b, PROC 10, PROC 11, PROC 13, PROC 15, PROC 19 <b>Environmental Release Categories:</b> ERC8a, ERC8d, ESVOC SpERC 8.3b.v1
<b>Scope of process</b>	Covers the use in coatings (paints, inks, adhesives, etc) including exposures during use (including materials receipt, storage, preparation and transfer from bulk and semi-bulk, application by spray, roller, brush, spreader by hand or similar methods, and film formation), and equipment cleaning, maintenance and associated laboratory activities.

SECTION 2	OPERATIONAL CONDITIONS AND RISK MANAGEMENT MEASURES	
Section 2.1	Control of Worker Exposure	
Product Characteristics		
Physical form of product	Liquid, vapour pressure 0.5 - 10 kPa at STP	
Concentration of the Substance in Mixture/Article	Covers use of substance/product up to 100% (unless stated differently).,	
Frequency and Duration of Use		
Covers daily exposures up to 8 hours (unless stated differently).		
Other Operational Conditions affecting Exposure		
Assumes use at not more than 20°C above ambient temperature (unless stated differently). Assumes a good basic standard of occupational hygiene is implemented.		
Contributing Scenarios	Risk Management Measures	
General measures (skin irritants).	Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop. Other skin protection measures such as impervious suits and face shields may be required during high dispersion activities which are likely to lead to substantial aerosol release, e.g. spraying.	
General measures (eye irritants).	Use suitable eye protection. Avoid direct eye contact with product, also via contamination on hands.	

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version  
2.3

Revision Date:  
17.02.2025

SDS Number:  
800001001086

Date of last issue: 31.10.2024  
Print Date 24.02.2025

General exposures (closed systems)	No other specific measures identified.
Filling/ preparation of equipment from drums or containers.	No other specific measures identified.
General exposures (closed systems)Use in contained systems	No other specific measures identified.
Preparation of material for application	No other specific measures identified.
Film formation - air dryingOutdoor	Ensure operation is undertaken outdoors.
Film formation - air dryingIndoor	Provide a good standard of general ventilation. Natural ventilation is from doors, windows etc. Controlled ventilation means air is supplied or removed by a powered fan.
Preparation of material for applicationIndoor	Provide a good standard of general ventilation. Natural ventilation is from doors, windows etc. Controlled ventilation means air is supplied or removed by a powered fan. Avoid carrying out operation for more than 4 hours.
Preparation of material for applicationOutdoor	Avoid carrying out operation for more than 4 hours.
Material transfersDrum/batch transfersDedicated facility	Ensure material transfers are under containment or extract ventilation.
Material transfersDrum/batch transfersNon-dedicated facility	Use drum pumps or carefully pour from container.
Roller, spreader, flow applicationIndoor	Provide a good standard of general or controlled ventilation (5 to 15 air changes per hour).
Roller, spreader, flow applicationOutdoor	Ensure operation is undertaken outdoors. Wear a respirator conforming to EN140 with Type A filter or better.
ManualSprayingIndoor	Carry out in a vented booth or extracted enclosure. Wear a respirator conforming to EN140 with Type A filter or better.
ManualSprayingOutdoor	Ensure operation is undertaken outdoors. Wear a respirator conforming to EN140 with Type A filter or better.
Dipping, immersion and pouringIndoor	Provide extraction ventilation at points where emissions occur.
Dipping, immersion and pouringOutdoor	Ensure operation is undertaken outdoors. Wear a respirator conforming to EN140 with Type A filter or better.

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version  
2.3

Revision Date:  
17.02.2025

SDS Number:  
800001001086

Date of last issue: 31.10.2024  
Print Date 24.02.2025

Laboratory activities	No other specific measures identified.
Hand application - finger-paints, pastels, adhesivesIndoor	Provide a good standard of general or controlled ventilation (5 to 15 air changes per hour).
Hand application - finger-paints, pastels, adhesivesOutdoor	Ensure operation is undertaken outdoors. Avoid carrying out operation for more than 4 hours.
Equipment cleaning and maintenance	Drain down system prior to equipment opening or maintenance.
Storage.General measures (skin irritants).	Store substance within a closed system.
<b>Section 2.2</b>	<b>Control of Environmental Exposure</b>
Substance is a unique structure.	
Readily biodegradable.	
<b>Amounts Used</b>	
Fraction of EU tonnage used in region:	0,1
Regional use tonnage (tonnes/year):	7,0E+03
Fraction of Regional tonnage used locally:	2,0E-03
Annual site tonnage (tonnes/year):	14
Maximum daily site tonnage (kg/day):	38,3
<b>Frequency and Duration of Use</b>	
Emission Days (days/year):	365
<b>Environmental factors not influenced by risk management</b>	
Local freshwater dilution factor:	10
Local marine water dilution factor:	100
<b>Other Operational Conditions affecting Environmental Exposure</b>	
Release fraction to air from process (initial release prior to RMM):	9,8E-01
Release fraction to wastewater from process (initial release prior to RMM):	1,0E-02
Release fraction to soil from process (initial release prior to RMM):	1,0E-02
<b>Technical conditions and measures at process level (source) to prevent release</b>	
Common practices vary across sites thus conservative process release estimates used.	
<b>Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil</b>	
Risk from environmental exposure is driven by freshwater.	
Prevent discharge of undissolved substance to or recover from onsite wastewater.	
If discharging to domestic sewage treatment plant, no secondary wastewater treatment required.	
Treat air emission to provide a typical removal efficiency of (%)	0
Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of >= (%)	93,6
If discharging to domestic sewage treatment plant, no secondary wastewater treatment required.	0
<b>Organisational measures to prevent/limit release from site</b>	
Do not apply industrial sludge to natural soils.	
Sludge should be incinerated, contained or reclaimed.	



# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version  
2.3

Revision Date:  
17.02.2025

SDS Number:  
800001001086

Date of last issue: 31.10.2024  
Print Date 24.02.2025

Conditions and Measures related to municipal sewage treatment plant	
Estimated substance removal from wastewater via domestic sewage treatment (%)	93,6
Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%)	93,6
Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d)	2,11
Assumed domestic sewage treatment plant flow (m3/d)	2.000
Conditions and Measures related to external treatment of waste for disposal	
External treatment and disposal of waste should comply with applicable local and/or regional regulations.	
Conditions and measures related to external recovery of waste	
External recovery and recycling of waste should comply with applicable local and/or regional regulations.	

SECTION 3	EXPOSURE ESTIMATION
Section 3.1 - Health	
The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.	

Section 3.2 -Environment
Used EUSES model.

SECTION 4	GUIDANCE TO CHECK COMPLIANCE WITH THE EXPOSURE SCENARIO
Section 4.1 - Health	
Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented. Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.	

Section 4.2 -Environment
Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.
Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.
Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.
Further details on scaling and control technologies are provided in SpERC factsheet ( <a href="http://cefic.org">http://cefic.org</a> ).

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Para-xylene

Version  
2.3

Revision Date:  
17.02.2025

SDS Number:  
800001001086

Date of last issue: 31.10.2024  
Print Date 24.02.2025

---