According to the Hazardous Products Regulations

# **Shell Poly Alpha Olefin 4**

Version Revision Date: SDS Number: Print Date: 2022-08-29

5.1 2019-07-10 800001001083 Date of last issue: 13.09.2016 Date of first issue: 18.02.2005

#### **SECTION 1. IDENTIFICATION**

Product name : Shell Poly Alpha Olefin 4

Product code : X1740

Manufacturer or supplier's details

Manufacturer/Supplier : Shell Chemicals Canada

PO Box 4280 STN C CALGARY AB T2T 5Z5

Canada

Telephone : 1-855-697-4355

Telefax : 1-866-213-7508

**Emergency telephone number** 

CHEMTREC (24 hr) : 1-800-424-9300

Canutec (24 hr) : 1-613-996-6666; Toll Free: 1-888-CAN-UTEC (226-8832)

Recommended use of the chemical and restrictions on use

Recommended use : Chemical intermediate.

Restrictions on use : This product must not be used in applications other than the

above without first seeking the advice of the supplier.

#### **SECTION 2. HAZARDS IDENTIFICATION**

**GHS Classification** 

Aspiration hazard : Category 1

**GHS** label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : PHYSICAL HAZARDS:

Not classified as a physical hazard under GHS criteria.

**HEALTH HAZARDS:** 

H304 May be fatal if swallowed and enters airways.

**ENVIRONMENTAL HAZARDS:** 

Not classified as an environmental hazard under GHS criteria.

Precautionary statements : **Prevention**:

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P243 Take action to prevent static discharges.

Response:

P301 + P310 IF SWALLOWED: Immediately call a POISON

CENTER/doctor.

P331 Do NOT induce vomiting.

Storage:

P405 Store locked up.

Disposal:

P501 Dispose of contents and container to appropriate waste site or reclaimer in accordance with local and national regula-

tions.

#### Other hazards which do not result in classification

This material is a static accumulator.

Even with proper grounding and bonding, this material can still accumulate an electrostatic charge.

If sufficient charge is allowed to accumulate, electrostatic discharge and ignition of flammable airvapour mixtures can occur.

Repeated exposure may cause skin dryness or cracking.

#### SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

Substance name : Shell Poly Alpha Olefin 4 68037-01-4

### **Hazardous components**

Chemical name	CAS-No.	Concentration (% w/w)
Polyalphaolefin	68037-01-4	<= 100

#### **SECTION 4. FIRST-AID MEASURES**

General advice : Not expected to be a health hazard when used under normal

conditions.

If inhaled : No treatment necessary under normal conditions of use. If

symptoms persist, obtain medical advice.

In case of skin contact : Remove contaminated clothing. Flush exposed area with wa-

ter and follow by washing with soap if available. If persistent irritation occurs, obtain medical attention.

In case of eye contact : Flush eye with copious quantities of water.

Remove contact lenses, if present and easy to do. Continue

rinsing.

If persistent irritation occurs, obtain medical attention.

If swallowed : Call emergency number for your location / facility.

If swallowed, do not induce vomiting: transport to nearest medical facility for additional treatment. If vomiting occurs spontaneously, keep head below hips to prevent aspiration.

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If any of the following delayed signs and symptoms appear within the next 6 hours, transport to the nearest medical facility: fever greater than 101° F (38.3°C), shortness of breath, chest congestion or continued coughing or wheezing.

Most important symptoms and effects, both acute and delayed

Not considered to be an inhalation hazard under normal conditions of use.

Possible respiratory irritation signs and symptoms may include a temporary burning sensation of the nose and throat, coughing, and/or difficulty breathing.

No specific hazards under normal use conditions.

Skin irritation signs and symptoms may include a burning sen-

sation, redness, or swelling.

No specific hazards under normal use conditions.

Eye irritation signs and symptoms may include a burning sen-

sation, redness, swelling, and/or blurred vision.

If material enters lungs, signs and symptoms may include coughing, choking, wheezing, difficulty in breathing, chest

congestion, shortness of breath, and/or fever.

If any of the following delayed signs and symptoms appear within the next 6 hours, transport to the nearest medical facility: fever greater than 101° F (38.3°C), shortness of breath, chest congestion or continued coughing or wheezing.

Defatting dermatitis signs and symptoms may include a burn-

ing sensation and/or a dried/cracked appearance.

Protection of first-aiders : When administering first aid, ensure that you are wearing the

appropriate personal protective equipment according to the

incident, injury and surroundings.

Notes to physician : Call a doctor or poison control center for guidance.

Potential for chemical pneumonitis.

Treat symptomatically.

## **SECTION 5. FIRE-FIGHTING MEASURES**

Suitable extinguishing media

: Foam, water spray or fog. Dry chemical powder, carbon diox-

ide, sand or earth may be used for small fires only.

Unsuitable extinguishing

media

: Do not use water in a jet.

Specific hazards during fire-

fighting

: Carbon monoxide may be evolved if incomplete combustion

occurs.

Will float and can be reignited on surface water.

The vapour is heavier than air, spreads along the ground and

distant ignition is possible.

Specific extinguishing meth-

ods

: Standard procedure for chemical fires.

Further information : Clear fire area of all non-emergency personnel.

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Keep adjacent containers cool by spraying with water.

Special protective equipment

for firefighters

Proper protective equipment including chemical resistant gloves are to be worn; chemical resistant suit is indicated if large contact with spilled product is expected. Self-Contained Breathing Apparatus must be worn when approaching a fire in a confined space. Select fire fighter's clothing approved to

relevant Standards (e.g. Europe: EN469).

#### **SECTION 6. ACCIDENTAL RELEASE MEASURES**

tive equipment and emergency procedures

Personal precautions, protec- : Observe all relevant local and international regulations. Notify authorities if any exposure to the general public or the environment occurs or is likely to occur.

Local authorities should be advised if significant spillages

cannot be contained.

Avoid contact with skin, eyes and clothing. Be ready for fire or possible exposure. Stay upwind and out of low areas. Do not operate electrical equipment.

If contamination of site occurs remediation may require spe-

cialist advice.

Keep animals off contaminated vegetation.

Environmental precautions

Prevent from spreading or entering into drains, ditches or rivers by using sand, earth, or other appropriate barriers. Use appropriate containment to avoid environmental contami-

Ventilate contaminated area thoroughly.

Methods and materials for containment and cleaning up For large liquid spills (> 1 drum), transfer by mechanical means such as vacuum truck to a salvage tank for recovery or safe disposal. Do not flush away residues with water. Retain as contaminated waste. Allow residues to evaporate or soak up with an appropriate absorbent material and dispose of safely. Remove contaminated soil and dispose of safely For small liquid spills (< 1 drum), transfer by mechanical means to a labeled, sealable container for product recovery or safe disposal. Allow residues to evaporate or soak up with an appropriate absorbent material and dispose of safely. Remove

contaminated soil and dispose of safely.

Additional advice : For guidance on selection of personal protective equipment

see Chapter 8 of this Safety Data Sheet.

For guidance on disposal of spilled material see Chapter 13 of

this Safety Data Sheet.

#### **SECTION 7. HANDLING AND STORAGE**

**General Precautions** : Avoid breathing of or direct contact with material. Only use in

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well ventilated areas. Wash thoroughly after handling. For guidance on selection of personal protective equipment see Section 8 of this Safety Data Sheet.

Use the information in this data sheet as input to a risk assessment of local circumstances to help determine appropriate controls for safe handling, storage and disposal of this material.

Ensure that all local regulations regarding handling and storage facilities are followed.

Advice on safe handling

Avoid contact with the skin.

Electrostatic charges may be generated during pumping. Elec-

trostatic discharge may cause fire.

Ensure electrical continuity by bonding and grounding (earthing) all equipment. Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (<= 10 m/sec). Avoid splash filling. Do NOT use compressed air for filling, discharging, or handling operations.

The vapour is heavier than air, spreads along the ground and distant ignition is possible.

Extinguish any naked flames. Do not smoke. Remove ignition

sources. Avoid sparks.

Handle and open container with care in a well-ventilated area. Do NOT use compressed air for filling, discharging, or han-

dling operations.

Avoidance of contact : Strong oxidising agents.

**Product Transfer** Keep containers closed when not in use. Refer to guidance

under Handling section.

**Storage** 

Refer to section 15 for any additional specific legislation cov-Conditions for safe storage

ering the packaging and storage of this product.

Other data Bulk storage tanks should be diked (bunded).

> Keep away from aerosols, flammables, oxidizing agents, corrosives and from products harmful or toxic to man or to the

environment.

Must be stored in a well-ventilated area, away from sunlight,

ignition sources and other sources of heat.

Nitrogen blanket recommended.

Packaging material : Suitable material: For containers, or container linings use mild

steel, stainless steel.

Unsuitable material: Copper., Copper alloys.

: Containers, even those that have been emptied, can contain Container Advice

explosive vapours. Do not cut, drill, grind, weld or perform

similar operations on or near containers.

Specific use(s) : Not applicable

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Ensure that all local regulations regarding handling and storage facilities are followed.

#### SECTION 8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

### Components with workplace control parameters

Contains no components with occupational exposure limit values.

### **Biological occupational exposure limits**

No biological limit allocated.

#### **Monitoring Methods**

Monitoring of the concentration of substances in the breathing zone of workers or in the general workplace may be required to confirm compliance with an OEL and adequacy of exposure controls. For some substances biological monitoring may also be appropriate.

Validated exposure measurement methods should be applied by a competent person and samples analysed by an accredited laboratory.

Examples of sources of recommended exposure measurement methods are given below or contact the supplier. Further national methods may be available.

National Institute of Occupational Safety and Health (NIOSH), USA: Manual of Analytical Methods http://www.cdc.gov/niosh/

Occupational Safety and Health Administration (OSHA), USA: Sampling and Analytical Methods http://www.osha.gov/

Health and Safety Executive (HSE), UK: Methods for the Determination of Hazardous Substances http://www.hse.gov.uk/

Institut für Arbeitsschutz Deutschen Gesetzlichen Unfallversicherung (IFA), Germany http://www.dguv.de/inhalt/index.jsp

L'Institut National de Recherche et de Securité, (INRS), France http://www.inrs.fr/accueil

#### **Engineering measures**

: Where material is heated, sprayed or mist formed, there is greater potential for airborne concentrations to be generated. Adequate ventilation to control airborne concentrations. The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Select controls based on a risk assessment of local circumstances. Appropriate measures include:

### General Information:

Always observe good personal hygiene measures, such as washing hands after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

Define procedures for safe handling and maintenance of controls.

Educate and train workers in the hazards and control

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measures relevant to normal activities associated with this product.

Ensure appropriate selection, testing and maintenance of equipment used to control exposure, e.g. personal protective equipment, local exhaust ventilation.

Drain down system prior to equipment break-in or mainte-

nance.

Retain drain downs in sealed storage pending disposal or

subsequent recycle.

## Personal protective equipment

Respiratory protection

No respiratory protection is ordinarily required under normal conditions of use.

In accordance with good industrial hygiene practices, precau-

tions should be taken to avoid breathing of material.

Hand protection Remarks

: Where hand contact with the product may occur the use of gloves approved to relevant standards (e.g. Europe: EN374, US: F739) made from the following materials may provide suitable chemical protection. Longer term protection: Nitrile rubber. Incidental contact/Splash protection: PVC, neoprene or nitrile rubber gloves For continuous contact we recommend gloves with breakthrough time of more than 240 minutes with preference for > 480 minutes where suitable gloves can be identified. For short-term/splash protection we recommend the same but recognize that suitable gloves offering this level of protection may not be available and in this case a lower breakthrough time maybe acceptable so long as appropriate maintenance and replacement regimes are followed. Glove thickness is not a good predictor of glove resistance to a chemical as it is dependent on the exact composition of the glove material. Glove thickness should be typically greater than 0.35 mm depending on the glove make and model. Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material, dexterity. Always seek advice from glove suppliers. Contaminated gloves should be replaced. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.

Eye protection

: If material is handled such that it could be splashed into eyes,

protective eyewear is recommended.

Skin and body protection

: Skin protection is not ordinarily required beyond standard

work clothes.

It is good practice to wear chemical resistant gloves.

Protective measures

Personal protective equipment (PPE) should meet recommended national standards. Check with PPE suppliers.

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The following information, while appropriate for the product is general in nature. The selection of Personal Protective Equipment will vary depending on the conditions of use.

Hygiene measures

: Wash hands before eating, drinking, smoking and using the

toilet.

Launder contaminated clothing before re-use.

#### **Environmental exposure controls**

General advice

: Local guidelines on emission limits for volatile substances must be observed for the discharge of exhaust air containing

vapour.

Minimise release to the environment. An environmental assessment must be made to ensure compliance with local envi-

ronmental legislation.

Information on accidental release measures are to be found in

section 6.

## **SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

Appearance : Liquid at room temperature.

Colour : Clear colourless

Odour : mild

Odour Threshold : Data not available

pH : Data not available

pour point :  $-68 \, ^{\circ}\text{C} \, / \, -90 \, ^{\circ}\text{F}$ 

Melting point/freezing point Data not available

Boiling point/boiling range :  $> 316 \, ^{\circ}\text{C} \, / > 601 \, ^{\circ}\text{F}$ 

Flash point : 204 °C / 399 °F

Method: IP 34

Evaporation rate : Data not available

Flammability (solid, gas) : Not applicable

Upper explosion limit : Not applicable

Lower explosion limit : Not applicable

Vapour pressure : < 0.1 hPa (20 °C / 68 °F)

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Relative vapour density : Data not available

Relative density :  $0.82 (15 \,^{\circ}\text{C} / 59 \,^{\circ}\text{F})$ 

Density : Data not available

Solubility(ies)

Water solubility : negligible

Partition coefficient: n-

octanol/water

: Data not available

Auto-ignition temperature : 343 °C / 649 °F

Decomposition temperature : Data not available

Viscosity

Viscosity, dynamic : Data not available

Viscosity, kinematic : 18 mm2/s (40 °C / 104 °F)

Explosive properties : Not applicable

Oxidizing properties : Not applicable

Surface tension : Data not available

Conductivity: < 100 pS/m, The conductivity of this material

makes it a static accumulator., A liquid is typically considered nonconductive if its conductivity is below 100 pS/m and is considered semi-conductive if its conductivity is below 10,000 pS/m., Whether a liquid is nonconductive or semi-conductive, the precautions are the same., A number of factors, for example liquid temperature, presence of contaminants, and antistatic additives can greatly influence the conductivity of a liq-

uid

Molecular weight : Data not available

#### **SECTION 10. STABILITY AND REACTIVITY**

Reactivity : The product does not pose any further reactivity hazards in

addition to those listed in the following sub-paragraph.

Chemical stability : No hazardous reaction is expected when handled and stored

according to provisions

Possibility of hazardous reac-

tions

: Avoid contact with strong Lewis or mineral acids. Should be reacted with halogens only under controlled conditions. Free

radical initiators should be avoided.

Conditions to avoid : Avoid heat, sparks, open flames and other ignition sources.

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Avoid exposure to air.

Incompatible materials

: Strong oxidising agents.

Hazardous decomposition

products

: Thermal decomposition is highly dependent on conditions. A complex mixture of airborne solids, liquids and gases including carbon monoxide, carbon dioxide, sulphur oxides and unidentified organic compounds will be evolved when this material undergoes combustion or thermal or oxidative degra-

dation.

#### **SECTION 11. TOXICOLOGICAL INFORMATION**

Basis for assessment : Information given is based on product testing, and/or similar

products, and/or components.

### Information on likely routes of exposure

Exposure may occur via inhalation, ingestion, skin absorption, skin or eye contact, and accidental ingestion.

## **Acute toxicity**

**Product:** 

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg

Remarks: Low toxicity:

Acute inhalation toxicity : Remarks: Low toxicity by inhalation.

Acute dermal toxicity : LD50 (Rabbit): > 2,000 mg/kg

Remarks: Low toxicity:

Based on available data, the classification criteria are not met.

#### Skin corrosion/irritation

## **Product:**

Remarks: Prolonged/repeated contact may cause defatting of the skin which can lead to dermati-

tis.

Not irritating to skin.

## Serious eye damage/eye irritation

#### **Product:**

Remarks: Slightly irritating to the eye.

#### Respiratory or skin sensitisation

## **Product:**

Remarks: Not a sensitiser.

Based on available data, the classification criteria are not met.

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#### Germ cell mutagenicity

**Product:** 

Genotoxicity in vivo : Remarks: Non mutagenic

## Carcinogenicity

**Product:** 

Remarks: Not a carcinogen.

Based on available data, the classification criteria are not met.

IARC No component of this product present at levels greater than or

equal to 0.1% is identified as probable, possible or confirmed

human carcinogen by IARC.

**OSHA**No component of this product present at levels greater than or

equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or

equal to 0.1% is identified as a known or anticipated carcinogen

by NTP.

## Reproductive toxicity

**Product:** 

Effects on fertility :

Remarks: Does not impair fertility. Not a developmental toxicant.

Based on available data, the classification criteria are not met.

## STOT - single exposure

**Product:** 

Remarks: Based on available data, the classification criteria are not met.

#### STOT - repeated exposure

**Product:** 

Remarks: Based on available data, the classification criteria are not met.

## **Aspiration toxicity**

## **Product:**

Aspiration into the lungs when swallowed or vomited may cause chemical pneumonitis which can be fatal.

## **Further information**

## **Product:**

Remarks: Classifications by other authorities under varying regulatory frameworks may exist.

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#### **SECTION 12. ECOLOGICAL INFORMATION**

Basis for assessment : Information given is based on product testing.

**Ecotoxicity** 

**Product:** 

Toxicity to fish (Acute toxici-

ty)

Remarks: Not toxic at limit of water solubility:

Toxicity to crustacean (Acute

toxicity)

Remarks: Not toxic at limit of water solubility:

Toxicity to algae/aquatic

plants (Acute toxicity)

Remarks: Not toxic at limit of water solubility:

Toxicity to fish (Chronic tox-

icity)

: Remarks: Data not available

Toxicity to crustacean

(Chronic toxicity)

: Remarks: NOEC/NOEL > 100 mg/l

Toxicity to microorganisms

(Acute toxicity)

: Remarks: Not toxic at limit of water solubility:

Persistence and degradability

**Product:** 

Biodegradability : Remarks: Not readily biodegradable.

**Bioaccumulative potential** 

**Product:** 

Bioaccumulation : Remarks: Has the potential to bioaccumulate.

Partition coefficient: n-

octanol/water

: Remarks: Data not available

Mobility in soil

**Product:** 

Mobility : Remarks: Floats on water.

If it enters soil, it will adsorb to soil particles and will not be

mobile.

Other adverse effects

no data available

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#### **SECTION 13. DISPOSAL CONSIDERATIONS**

#### **Disposal methods**

Waste from residues

: Recover or recycle if possible.

It is the responsibility of the waste generator to determine the toxicity and physical properties of the material generated to determine the proper waste classification and disposal meth-

ods in compliance with applicable regulations.

Do not dispose into the environment, in drains or in water

courses

Waste product should not be allowed to contaminate soil or

water.

Disposal should be in accordance with applicable regional,

national, and local laws and regulations.

Local regulations may be more stringent than regional or na-

tional requirements and must be complied with.

Contaminated packaging : Drain container thoroughly.

After draining, vent in a safe place away from sparks and fire. Residues may cause an explosion hazard. Do not puncture,

cut or weld uncleaned drums.

Send to drum recoverer or metal reclaimer.

### **SECTION 14. TRANSPORT INFORMATION**

## **National Regulations**

#### TDG

Not regulated as a dangerous good

## **International Regulations**

#### IATA-DGR

Not regulated as a dangerous good

## **IMDG-Code**

Not regulated as a dangerous good

## Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Pollution category : Data not available
Ship type : Data not available
Product name : Data not available

#### Special precautions for user

Remarks : Special Precautions: Refer to Section 7, Handling & Storage,

for special precautions which a user needs to be aware of or

needs to comply with in connection with transport.

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#### **SECTION 15. REGULATORY INFORMATION**

## Safety, health and environmental regulations/legislation specific for the substance or mixture

The regulatory information is not intended to be comprehensive. Other regulations may apply to this material.

This product has been classified in accordance with the hazard criteria of the Hazardous Products Regulations (HPR) and the SDS contains all the information required by the HPR.

## The components of this product are reported in the following inventories:

AIIC : Listed

DSL : Listed

IECSC : Listed

ENCS : Listed

KECI : Listed

NZIoC : Listed

PICCS : Listed

TSCA : Listed

TCSI : Listed

#### **SECTION 16. OTHER INFORMATION**

#### Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR -Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation: DSL - Domestic Substances List (Canada): ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect

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Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate: NOM - Official Mexican Norm: NTP - National Toxicology Program: NZIoC - New Zealand Inventory of Chemicals: OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

A vertical bar (|) in the left margin indicates an amendment from the previous version.

compile the Safety Data

Sheet

Sources of key data used to : The quoted data are from, but not limited to, one or more sources of information (e.g. toxicological data from Shell Health Services, material suppliers' data, CONCAWE, EU

IUCLID date base, EC 1272 regulation, etc).

**Revision Date** : 2019-07-10

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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