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### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

Trade name : Butadiene Product code : X2137, I1520

Registration number EU : 01-2119471988-16-0012, 01-2119471988-16-0013

CAS-No. 106-99-0

Other means of identification : 1,3-butadiene, Vinyl ethylene

EC-No. : 203-450-8

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Sub-: Base chemical., Raw material for use in the chemical industry. stance/Mixture

Please refer to section 16 and/or the annexes for the regis-

tered uses under REACH.

: This product must not be used in applications other than the Uses advised against

above without first seeking the advice of the supplier.

#### 1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier : Shell Chemicals Europe B.V.

PO Box 2334 3000 CH Rotterdam

Netherlands

Telephone : +31 (0)10 441 5137 / +31 (0)10 441 5191 : +31 (0)20 716 8316/ +31 (0)20 713 9230 Telefax

Contact for Safety Data

Sheet

: sccmsds@shell.com

#### 1.4 Emergency telephone number

+44 (0) 1235 239 670 (This telephone number is available 24 hours per day, 7 days per week)

#### **SECTION 2: Hazards identification**

### 2.1 Classification of the substance or mixture

#### Classification (REGULATION (EC) No 1272/2008)

Flammable gases, Category 1A H220: Extremely flammable gas.

Gases under pressure, Liquefied gas H280: Contains gas under pressure; may explode if

heated.

Germ cell mutagenicity, Category 1B, H340: May cause genetic defects.

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Inhalation

Carcinogenicity, Category 1A, Inhalation H350: May cause cancer.

#### 2.2 Label elements

#### Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms







Signal word : Danger

Hazard statements : PHYSICAL HAZARDS:

H220 Extremely flammable gas.

H280 Contains gas under pressure; may explode if heated.

**HEALTH HAZARDS:** 

H340 May cause genetic defects if inhaled.

H350 May cause cancer.

**ENVIRONMENTAL HAZARDS:** 

Not classified as environmental hazard according to

CLP criteria.

Precautionary statements : Prevention:

P202 Do not handle until all safety precautions have been

read and understood.

P210 Keep away from heat, hot surfaces, sparks, open

flames and other ignition sources. No smoking. P243 Take action to prevent static discharges.

P280 Wear protective gloves/ protective clothing/ eye protec-

tion/ face protection.

Response:

P377 Leaking gas fire: Do not extinguish, unless leak can be

stopped safely.

P381 In case of leakage, eliminate all ignition sources.

Storage:

P410 + P403 Protect from sunlight. Store in a well-ventilated

place.

Disposal:

P501 Dispose of contents/ container to an approved waste

disposal plant.

#### 2.3 Other hazards

The substance does not fulfill all screening criteria for persistence, bioaccumulation and toxicity and hence is not considered to be PBT or vPvB.

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Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Vapours are heavier than air. Vapours may travel across the ground and reach remote ignition sources causing a flashback fire danger.

May form flammable/explosive vapour-air mixture.

This material is a static accumulator.

Even with proper grounding and bonding, this material can still accumulate an electrostatic charge.

If sufficient charge is allowed to accumulate, electrostatic discharge and ignition of flammable air-vapour mixtures can occur.

Highly reactive.

May form explosive peroxides.

Slightly irritating to respiratory system.

Slightly irritating to the eye.

Vapours may cause drowsiness and dizziness.

Rapid release of gases which are liquids under pressure may cause frost burns of exposed tissues (skin, eye) due to evaporative cooling.

Possibility of organ or organ system damage from prolonged exposure; see Section 11 for details. Target organ(s):

Ovary

### **SECTION 3: Composition/information on ingredients**

### 3.1 Substances

#### Components

Chemical name	CAS-No.	Concentration (% w/w)
	EC-No.	
1,3-butadiene	106-99-0	>= 99.5
	203-450-8	

Stabilised with tertiary butyl catechol.

#### **SECTION 4: First aid measures**

### 4.1 Description of first aid measures

General advice : Not expected to be a health hazard when used under normal

conditions.

Protection of first-aiders : When administering first aid, ensure that you are wearing the

appropriate personal protective equipment according to the

incident, injury and surroundings.

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If inhaled : Call emergency number for your location / facility.

Remove to fresh air. Do not attempt to rescue the victim unless proper respiratory protection is worn. If the victim has difficulty breathing or tightness of the chest, is dizzy, vomiting, or unresponsive, give 100% oxygen with rescue breathing or Cardio-Pulmonary Resuscitation as required and transport to

the nearest medical facility.

In case of skin contact : Slowly warm the exposed area by rinsing with warm water.

Transport to the nearest medical facility for additional treat-

ment.

In case of eye contact : Slowly warm the exposed area by rinsing with warm water.

Transport to the nearest medical facility for additional treat-

ment.

If swallowed : In general no treatment is necessary unless large quantities

are swallowed, however, get medical advice.

#### 4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Respiratory irritation signs and symptoms may include a tem-

porary burning sensation of the nose and throat, coughing,

and/or difficulty breathing.

Breathing of high vapour concentrations may cause central nervous system (CNS) depression resulting in dizziness, lightheadedness, headache, nausea and loss of coordination. Continued inhalation may result in unconsciousness and

death.

Rapid release of gases which are liquids under pressure may cause frost burns of exposed tissues (skin, eye) due to evapo-

rative cooling.

No specific hazards under normal use conditions.

Ingestion may result in nausea, vomiting and/or diarrhoea.

### 4.3 Indication of any immediate medical attention and special treatment needed

Treatment : IMMEDIATE TREATMENT IS EXTREMELY IMPORTANT!

Artificial respiration and/or oxygen may be necessary. Call a doctor or poison control center for guidance.

Treat symptomatically.

Potential for cardiac sensitisation, particularly in abuse situations. Hypoxia or negative inotropes may enhance these ef-

fects. Consider: oxygen therapy.

### **SECTION 5: Firefighting measures**

### 5.1 Extinguishing media

Suitable extinguishing media : Shut off supply. If not possible and no risk to surroundings, let

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the fire burn itself out.

Unsuitable extinguishing

media

Data not available

## 5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-

fighting

Sustained fire attack on vessels may result in a Boiling Liquid

Expanding Vapor Explosion (BLEVE).

The vapour is heavier than air, spreads along the ground and

distant ignition is possible.

Contents are under pressure and can explode when exposed

to heat or flames.

As the vapours become lighter than air, the vapours may reach ignition sources at ground or elevated locations.

### 5.3 Advice for firefighters

Special protective equipment :

for firefighters

Proper protective equipment including chemical resistant gloves are to be worn; chemical resistant suit is indicated if large contact with spilled product is expected. Self-Contained Breathing Apparatus must be worn when approaching a fire in a confined space. Select fire fighter's clothing approved to

relevant Standards (e.g. Europe: EN469).

Specific extinguishing meth-

ods

Standard procedure for chemical fires.

Further information : Clear fire area of all non-emergency personnel.

Keep adjacent containers cool by spraying with water.

### **SECTION 6: Accidental release measures**

#### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Avoid contact with spilled or released material. Immediately

remove all contaminated clothing. For guidance on selection of personal protective equipment see Section 8 of this Safety Data Sheet. For guidance on disposal of spilled material see

Section 13 of this Safety Data Sheet. Be ready for fire or possible exposure. Stay upwind and keep out of low areas. 6.1.1 For non emergency personnel: Avoid contact with skin, eyes and clothing.

Isolate hazard area and deny entry to unnecessary or unpro-

tected personnel.

Do not breathe fumes, vapour. Do not operate electrical equipment. 6.1.2 For emergency responders:

Avoid contact with skin, eyes and clothing.

Isolate hazard area and deny entry to unnecessary or unpro-

tected personnel.

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Do not breathe fumes, vapour. Do not operate electrical equipment.

#### 6.2 Environmental precautions

Environmental precautions : Shut off leaks, if possible without personal risks. Remove all

possible sources of ignition in the surrounding area and evacuate all personnel. Attempt to disperse the gas or to direct its flow to a safe location for example by using fog sprays. Take precautionary measures against static discharge. Ensure electrical continuity by bonding and grounding (earthing) all equipment. Monitor area with combustible gas meter.

### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Allow to evaporate.

Attempt to disperse the vapour or to direct its flow to a safe

location, for example by using fog sprays.

#### 6.4 Reference to other sections

For guidance on selection of personal protective equipment see Section 8 of this Safety Data Sheet., Risk of explosion. Inform the emergency services if liquid enters surface water drains., For guidance on disposal of spilled material see Section 13 of this Safety Data Sheet., Vapour may form an explosive mixture with air.

Local authorities should be advised if significant spillages cannot be contained.

### **SECTION 7: Handling and storage**

#### 7.1 Precautions for safe handling

Technical measures : Avoid breathing of or direct contact with material. Only use in

well ventilated areas. Wash thoroughly after handling. For guidance on selection of personal protective equipment see

Section 8 of this Safety Data Sheet.

Use the information in this data sheet as input to a risk assessment of local circumstances to help determine appropriate controls for safe handling, storage and disposal of this

material.

Ensure that all local regulations regarding handling and stor-

age facilities are followed.

Advice on safe handling : Avoid inhaling vapour and/or mists.

Avoid contact with skin, eyes and clothing.

Extinguish any naked flames. Do not smoke. Remove ignition

sources. Avoid sparks.

The vapour is heavier than air. Beware of accumulation in pits

and confined spaces.

Use local exhaust ventilation if there is risk of inhalation of

vapours, mists or aerosols.

Bulk storage tanks should be diked (bunded).

Properly dispose of any contaminated rags or cleaning mate-

rials in order to prevent fires.

Even with proper grounding and bonding, this material can still

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accumulate an electrostatic charge.

If sufficient charge is allowed to accumulate, electrostatic discharge and ignition of flammable air-vapour mixtures can occur.

Be aware of handling operations that may give rise to additional hazards that result from the accumulation of static charges.

These include but are not limited to pumping (especially turbulent flow), mixing, filtering, splash filling, cleaning and filling of tanks and containers, sampling, switch loading, gauging, vacuum truck operations, and mechanical movements.

These activities may lead to static discharge e.g. spark formation.

Restrict line velocity during pumping in order to avoid generation of electrostatic discharge ( $\leq 1$  m/s until fill pipe submerged to twice its diameter, then  $\leq 7$  m/s). Avoid splash filling. Do NOT use compressed air for filling, discharging, or handling operations.

Product Transfer : Refer to guidance under Handling section.

Hygiene measures : Wash hands before eating, drinking, smoking and using the toilet. Launder contaminated clothing before re-use.

### 7.2 Conditions for safe storage, including any incompatibilities

Further information on storage stability

Keep away from aerosols, flammables, oxidizing agents, corrosives and from other flammable products which are not harmful or toxic to man or to the environment.

Must be stored in a diked (bunded) well- ventilated area, away from sunlight, ignition sources and other sources of heat.

Must be kept inhibited during storage and shipment as material can polymerise.

Vapours from tanks should not be released to atmosphere. Breathing losses during storage should be controlled by a suitable vapour treatment system.

Electrostatic charges will be generated during pumping. Electrostatic discharge may cause fire. Ensure electrical continuity by bonding and grounding (earthing) all equipment to reduce the risk.

The vapours in the head space of the storage vessel may lie in the flammable/explosive range and hence may be flammable.

Storage Temperature:

Ambient.

Nitrogen blanket recommended.

The product is normally supplied in a stabilized form. If the permissible storage period and/or storage temperature is noticeably exceeded, the product may polymerise with heat evolution.

Stable under recommended storage conditions.

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Packaging material : Suitable material: For containers, or container linings use mild

steel, stainless steel.

Unsuitable material: Copper., Copper alloys., Magnesium.,

Mercury., Monel., Silver.

7.3 Specific end use(s)

Specific use(s) : Please refer to section 16 and/or the annexes for the regis-

tered uses under REACH.

Ensure that all local regulations regarding handling and stor-

age facilities are followed.

See additional references that provide safe handling practices for liquids that are determined to be static accumulators: American Petroleum Institute 2003 (Protection Against Ignitions Arising out of Static, Lightning and Stray Currents) or National Fire Protection Agency 77 (Recommended Practices

on Static Electricity).

IEC/TS 60079-32-1: Electrostatic hazards, guidance

# **SECTION 8: Exposure controls/personal protection**

#### 8.1 Control parameters

#### **Occupational Exposure Limits**

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
1,3-butadiene	106-99-0	TWA	1 ppm 2.2 mg/m3	GB EH40
	Further inforr age.	Further information: Capable of causing cancer and/or heritable genetic damage.		
1,3-butadiene		TWA	2 ppm	ACGIH

#### **Biological occupational exposure limits**

Substance name	CAS-No.	Control parameters	Sampling time	Basis
1,3-butadiene	106-99-0	1,2 Dihydroxy-4-	End of shift (As	ACGIH BEI
		(N-acetylcysteinyl)-	soon as possible	
		butane: 2.5 mg/l	after exposure	
		(Urine)	ceases)	
		Mixture of N-1 and	Not critical	ACGIH BEI
		N-		
		2(hydroxybutenyl)v		
		aline: 2.5		
		picomoles per		
		gram Hemoglobin		
		(Hemoglobin (Hb)		
		adducts in blood)		

### Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health ef-	Value
			fects	

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1,3-butadiene	Workers	Inhalation	Long-term systemic effects	2.21 mg/m3
1,3-butadiene	Consumers	Inhalation	Long-term systemic effects	0.0664 mg/m3

#### Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name		Environmental Compartment	Value
1,3-butadiene			
Remarks:	tion. Conv	e is a hydrocarbon with a complex, unknown or rentional methods of deriving PNECs are not a	ppropriate and it is
	not possib	ble to identify a single representative PNEC for	such substances.

#### 8.2 Exposure controls

#### **Engineering measures**

Read in conjunction with the Exposure Scenario for your specific use contained in the Annex. Use sealed systems as far as possible.

Adequate explosion-proof ventilation to control airborne concentrations below the exposure guidelines/limits.

Local exhaust ventilation is recommended.

Firewater monitors and deluge systems are recommended.

Eye washes and showers for emergency use.

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Select controls based on a risk assessment of local circumstances. Appropriate measures include:

#### General Information:

Consider technical advances and process upgrades (including automation) for the elimination of releases. Minimise exposure using measures such as closed systems, dedicated facilities and suitable general/local exhaust ventilation. Drain down systems and clear transfer lines prior to breaking containment. Clean/flush equipment, where possible, prior to maintenance. Where there is potential for exposure: restrict access to authorised persons; provide specific activity training to operators to minimise exposures; wear suitable gloves and coveralls to prevent skin contamination; wear respiratory protection when there is potential for inhalation; clear up spills immediately and dispose of wastes safely. Ensure safe systems of work or equivalent arrangements are in place to manage risks. Regularly inspect, test and maintain all control measures. Consider the need for risk based health surveillance.

### Personal protective equipment

Read in conjunction with the Exposure Scenario for your specific use contained in the Annex. The provided information is made in consideration of the PPE directive (Council Directive 89/686/EEC) and the CEN European Committee for Standardisation (CEN) standards.

Personal protective equipment (PPE) should meet recommended national standards. Check with PPE suppliers.

Eye protection : Wear goggles for use against liquids and gas, combined with

face shield with chin guard.

Approved to EU Standard EN166.

Hand protection

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Remarks

Where hand contact with the product may occur the use of gloves approved to relevant standards (e.g. Europe: EN374, US: F739) made from the following materials may provide suitable chemical protection. When prolonged or frequent repeated contact occurs. Viton. For incidental contact/splash protection - Neoprene rubber. If contact with liquefied product is possible or anticipated, gloves should be thermally insulated to prevent cold burns. For continuous contact we recommend gloves with breakthrough time of more than 240 minutes with preference for > 480 minutes where suitable gloves can be identified. For short-term/splash protection we recommend the same but recognize that suitable gloves offering this level of protection may not be available and in this case a lower breakthrough time maybe acceptable so long as appropriate maintenance and replacement regimes are followed. Glove thickness is not a good predictor of glove resistance to a chemical as it is dependent on the exact composition of the glove material. Glove thickness should be typically greater than 0.35 mm depending on the glove make and model. Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material, dexterity. Always seek advice from glove suppliers. Contaminated gloves should be replaced. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.

Skin and body protection

Wear antistatic and flame-retardant clothing.
Chemical and cryogenic gloves/gauntlets, boots, and apron.

Protective clothing approved to EU Standard EN14605. Chemical and cryogenic gloves/gauntlets, boots, and apron. Wear antistatic and flame-retardant clothing.

Respiratory protection

If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker health, select respiratory protection equipment suitable for the specific conditions of use and meeting relevant legislation. Check with respiratory protective equipment suppliers. Where air-filtering respirators are unsuitable (e.g. airborne concentrations are high, risk of oxygen deficiency, confined space) use appropriate positive pressure breathing apparatus.

Where air-filtering respirators are suitable, select an appropriate combination of mask and filter.

If air-filtering respirators are suitable for conditions of use:

Select a filter suitable for organic gases and vapours [Type AX boiling point < 65°C (149°F)] meeting EN14387.

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### **SECTION 9: Physical and chemical properties**

9.1 Information on basic physical and chemical properties

Physical state : Liquid under pressure.

Colour : colourless

Odour : Mild aromatic

Odour Threshold : 1.3 ppm

Melting point/freezing point : -108.9 °C

Boiling point/boiling range : -4.4 °C

Flammability

Flammability (solid, gas) : Flammable gas.

Lower explosion limit and upper explosion limit / flammability limit

Upper explosion limit /

upper flammability limit

16.3 %(V)

Lower explosion limit /

Lower flammability limit

1.4 %(V)

Flash point : ca. -79 °C

Method: No information available.

Auto-ignition temperature : 415 °C

Decomposition temperature

Decomposition tempera-

ture

Data not available

pH : Data not available

Viscosity

Viscosity, kinematic : 0.288 mm2/s (0 °C)

Method: ASTM D445

Solubility(ies)

Water solubility : 735 mg/l

Partition coefficient: n-

octanol/water

log Pow: 1.99

Vapour pressure : 120 kPa (0 °C)

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240 kPa (20 °C)

580 kPa (50 °C)

1,750 kPa (100 °C)

Relative density : no data available

Density : 622 kg/m3 (20 °C)

Method: ASTM D4052

(as liquid)

Relative vapour density : 1.92 (21 °C, 1.013 bar)

(Air = 1.0)

Particle characteristics

Particle size : Data not available

9.2 Other information

Explosive properties : no data available

Oxidizing properties : Data not available

Evaporation rate : Data not available

Conductivity: < 100 pS/m

The conductivity of this material makes it a static accumulator., A liquid is typically considered nonconductive if its con-

ductivity is below 100 pS/m and is considered semi-

conductive if its conductivity is below 10,000 pS/m., Whether a liquid is nonconductive or semi-conductive, the precautions are the same., A number of factors, for example liquid temperature, presence of contaminants, and anti-static additives

can greatly influence the conductivity of a liquid

Surface tension : Data not available

Molecular weight : 54.1 g/mol

### **SECTION 10: Stability and reactivity**

#### 10.1 Reactivity

Reacts violently with strong oxidising agents.

#### 10.2 Chemical stability

Oxidises on contact with air to form unstable peroxides.

Unstable at elevated temperatures.

## 10.3 Possibility of hazardous reactions

Hazardous reactions : Polymerisation may occur at elevated temperatures.

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10.4 Conditions to avoid

Conditions to avoid : Heat, flames, and sparks.

Exposure to air.

10.5 Incompatible materials

Materials to avoid : Strong oxidising agents.

If copper, copper alloys, monel, silver, mercury or magnesium is used during construction or maintenance, the formation of explosive acetylides can occur as a result of contact with butadiene. If Teflon® or Delrin® is used, polymer formation may

result

#### 10.6 Hazardous decomposition products

### **SECTION 11: Toxicological information**

#### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Information on likely routes of : Inhalation is the primary route of exposure.

exposure

#### **Acute toxicity**

**Product:** 

Acute inhalation toxicity : LC 50 (Mouse): > 20,000 mg/l

Exposure time: 2 h Test atmosphere: gas Method: Literature data

Remarks: Based on available data, the classification criteria

are not met.

High concentrations may cause central nervous system depression resulting in headaches, dizziness and nausea; continued inhalation may result in unconsciousness and/or death.

#### **Components:**

1,3-butadiene:

Acute oral toxicity : Remarks: no data available

Acute inhalation toxicity : LC 50 (Mouse): > 20,000 mg/l

Exposure time: 2 h Test atmosphere: gas Method: Literature data

Remarks: Based on available data, the classification criteria

are not met.

High concentrations may cause central nervous system depression resulting in headaches, dizziness and nausea; continued inhalation may result in unconsciousness and/or death.

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Acute dermal toxicity : Remarks: no data available

Skin corrosion/irritation

**Product:** 

Remarks : Rapid release of gases which are liquids under pressure may

cause frost burns of exposed tissues (skin, eye) due to evapo-

rative cooling.

Components:

1,3-butadiene:

Remarks : Rapid release of gases which are liquids under pressure may

cause frost burns of exposed tissues (skin, eye) due to evapo-

rative cooling.

Serious eye damage/eye irritation

Product:

Remarks : Rapid release of gases which are liquids under pressure may

cause frost burns of exposed tissues (skin, eye) due to evapo-

rative cooling.

**Components:** 

1,3-butadiene:

Remarks : Rapid release of gases which are liquids under pressure may

cause frost burns of exposed tissues (skin, eye) due to evapo-

rative cooling.

Respiratory or skin sensitisation

**Components:** 

1,3-butadiene:

Remarks : no data available

Germ cell mutagenicity

**Product:** 

Genotoxicity in vitro : Method: Test(s) equivalent or similar to OECD Guideline 471

Remarks: May cause genetic defects.

Method: Test(s) equivalent or similar to OECD Test Guideline

473

Remarks: May cause genetic defects.

Genotoxicity in vivo : Species: mice

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Method: Test(s) equivalent or similar to OECD Test Guideline

474

Remarks: May cause genetic defects.

Species: mice

Method: Test(s) equivalent or similar to OECD Test guideline

478

Remarks: May cause genetic defects.

Germ cell mutagenicity- As-

sessment

May cause genetic defects.

**Components:** 

1,3-butadiene:

Genotoxicity in vitro : Method: OECD Test Guideline 471

Remarks: May cause genetic defects.

Method: OECD Test Guideline 473

Method: OECD Test Guideline 476

Genotoxicity in vivo : Species: mice

Method: Test(s) equivalent or similar to OECD Test Guideline

474

Remarks: May cause genetic defects.

Method: OECD Test Guideline 478

Germ cell mutagenicity- As-

sessment

May cause genetic defects.

Carcinogenicity

**Product:** 

Species : Mouse, male and female

Application Route : Inhalation

Method : Test(s) equivalent or similar to OECD Test Guideline 453

Remarks : May cause cancer.

OSHA has concluded that there is strong evidence that workplace exposure to butadiene poses an increased risk of death from cancers of the lymphohematopoietic (blood-forming)

system.

Carcinogenicity - Assess-

ment

May cause cancer.

**Components:** 

1,3-butadiene:

Species : Mouse, male and female

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Application Route : Inhalation

Method : Test(s) equivalent or similar to OECD Test Guideline 453

Remarks : May cause cancer.

OSHA has concluded that there is strong evidence that workplace exposure to butadiene poses an increased risk of death from cancers of the lymphohematopoietic (blood-forming)

system.

Carcinogenicity - Assess-

ment

May cause cancer.

Material	GHS/CLP Carcinogenicity Classification
1,3-butadiene	Carcinogenicity Category 1A

Material	Other Carcinogenicity Classification
1,3-butadiene	IARC: Group 1: Carcinogenic to humans

#### Reproductive toxicity

**Product:** 

Effects on fertility : Species: Rat

Sex: male and female Application Route: Inhalation

Method: OECD Test Guideline 421

Remarks: Based on available data, the classification criteria

are not met.

Reproductive toxicity - As-

sessment

This product does not meet the criteria for classification in

categories 1A/1B.

### **Components:**

1,3-butadiene:

Effects on fertility : Species: Rat

Sex: male and female

Application Route: Inhalation

Method: OECD Test Guideline 421

Remarks: Based on available data, the classification criteria

are not met.

Reproductive toxicity - As-

sessment

This product does not meet the criteria for classification in

categories 1A/1B.

### STOT - single exposure

#### **Product:**

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Remarks : Based on available data, the classification criteria are not met.

Inhalation of vapours or mists may cause irritation to the res-

piratory system.

**Components:** 

1,3-butadiene:

Remarks : Based on available data, the classification criteria are not met.

Inhalation of vapours or mists may cause irritation to the res-

piratory system.

STOT - repeated exposure

Product:

Remarks : Based on available data, the classification criteria are not met.

Blood-forming organs: repeated exposure affects the bone

marrow.

Reproductive system: repeated exposure affects the ovaries

and testes in mice.

Components:

1,3-butadiene:

Remarks : Based on available data, the classification criteria are not met.

Blood-forming organs: repeated exposure affects the bone

marrow

Reproductive system: repeated exposure affects the ovaries

and testes in mice.

Repeated dose toxicity

Product:

Species : Rat, male and female

Application Route : Inhalation Test atmosphere : Gas

Method : Test(s) equivalent or similar to OECD Test Guideline 453

Target Organs : No specific target organs noted

**Components:** 

1,3-butadiene:

Species : Rat, male and female

Application Route : Inhalation Test atmosphere : Gas

Method : Test(s) equivalent or similar to OECD Test Guideline 453

Target Organs : No specific target organs noted

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### **Aspiration toxicity**

#### **Product:**

Based on available data, the classification criteria are not met.

#### **Components:**

#### 1,3-butadiene:

Based on available data, the classification criteria are not met.

#### 11.2 Information on other hazards

#### **Endocrine disrupting properties**

#### **Product:**

Assessment : The substance/mixture does not contain components consid-

ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

#### **Further information**

**Product:** 

Remarks : Classifications by other authorities under varying regulatory

frameworks may exist.

Remarks : Unless indicated otherwise, the data presented is representa-

tive of the product as a whole, rather than for individual com-

ponent(s).

#### **Components:**

1,3-butadiene:

Remarks : Classifications by other authorities under varying regulatory

frameworks may exist.

## **SECTION 12: Ecological information**

### 12.1 Toxicity

#### **Product:**

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 45 mg/l

Exposure time: 96 h

Method: Based on quantitative structure-activity relationship

(QSAR) modelling Remarks: Data not available

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 33 mg/l

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aquatic invertebrates Exposure time: 48 h

Method: Information given is based on data obtained from

similar substances.

Remarks: Data not available

Toxicity to algae/aquatic plants EC50 (green algae): 33 mg/l

Exposure time: 72 h

Method: Information given is based on data obtained from

similar substances. Remarks: Data not available

Toxicity to daphnia and other :

aquatic invertebrates (Chron-

ic toxicity)

Remarks: Data not available

Toxicity to microorganisms

Remarks: Data not available

#### **Components:**

1.3-butadiene:

Toxicity to fish LC50 (Pimephales promelas (fathead minnow)): 45 mg/l

Exposure time: 96 h

Method: Based on quantitative structure-activity relationship

(QSAR) modelling

Remarks: Based on available data, the classification criteria are not

Toxicity to daphnia and other :

aquatic invertebrates

EC50 (Daphnia magna (Water flea)): 33 mg/l

Exposure time: 48 h

Method: Based on quantitative structure-activity relationship

(QSAR) modelling

Remarks: Based on available data, the classification criteria are not

met.

Toxicity to algae/aquatic plants EC50 (green algae): 33 mg/l

Exposure time: 72 h

Method: Based on quantitative structure-activity relationship

(QSAR) modelling

Remarks: Based on available data, the classification criteria are not

met.

Toxicity to microorganisms

Remarks: no data available

Toxicity to fish (Chronic tox-

icity)

Remarks: no data available

Toxicity to daphnia and other :

aquatic invertebrates (Chron-

ic toxicity)

Remarks: no data available

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### 12.2 Persistence and degradability

**Product:** 

Biodegradability : Remarks: Not readily biodegradable.

Oxidises rapidly by photo-chemical reactions in air.

Photodegradation :

**Components:** 

1,3-butadiene:

Biodegradability : Remarks: Not readily biodegradable.

Oxidises rapidly by photo-chemical reactions in air.

Photodegradation : Remarks: Oxidises rapidly by photo-chemical reactions in air.

12.3 Bioaccumulative potential

**Product:** 

Bioaccumulation : Remarks: Does not bioaccumulate significantly.

**Components:** 

1,3-butadiene:

Bioaccumulation : Remarks: Does not bioaccumulate significantly.

12.4 Mobility in soil

**Product:** 

Mobility : Remarks: Because of their extreme volatility, air is the only

environmental compartment that hydrocarbon gases will be

found.

**Components:** 

1,3-butadiene:

Mobility : Remarks: Because of their extreme volatility, air is the only

environmental compartment that hydrocarbon gases will be

found.

12.5 Results of PBT and vPvB assessment

**Product:** 

Assessment : The substance does not fulfill all screening criteria for persis-

tence, bioaccumulation and toxicity and hence is not consid-

ered to be PBT or vPvB..

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### **Components:**

#### 1,3-butadiene:

Assessment : The substance does not fulfill all screening criteria for persis-

tence, bioaccumulation and toxicity and hence is not consid-

ered to be PBT or vPvB..

#### 12.6 Endocrine disrupting properties

#### **Product:**

Assessment : The substance/mixture does not contain components considered to

have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

#### 12.7 Other adverse effects

#### **Product:**

Additional ecological infor-

mation

In view of the high rate of loss from solution, the product is unlikely

to pose a significant hazard to aquatic life.

Unless indicated otherwise, the data presented is representative of the product as a whole, rather than for individual component(s).

### **Components:**

#### 1,3-butadiene:

Additional ecological infor-

mation

: In view of the high rate of loss from solution, the product is unlikely

to pose a significant hazard to aquatic life.

### **SECTION 13: Disposal considerations**

### 13.1 Waste treatment methods

Product : Recover or recycle if possible.

It is the responsibility of the waste generator to determine the toxicity and physical properties of the material generated to determine the proper waste classification and disposal meth-

ods in compliance with applicable regulations.

Do not dispose into the environment, in drains or in water

courses.

Waste product should not be allowed to contaminate soil or

water.

Disposal should be in accordance with applicable regional,

national, and local laws and regulations.

Local regulations may be more stringent than regional or na-

tional requirements and must be complied with.

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Contaminated packaging : Drain container thoroughly.

After draining, vent in a safe place away from sparks and fire.

Send to drum recoverer or metal reclaimer.

Local legislation

Remarks : Hazardous Waste (England and Wales) Regulations 2005.

### **SECTION 14: Transport information**

#### 14.1 UN number or ID number

ADR : 1010
RID : 1010
IMDG : 1010
IATA : 1010

#### 14.2 UN proper shipping name

ADR : BUTADIENES, STABILIZED

RID : BUTADIENES, STABILIZED

IMDG : BUTADIENES, STABILIZED

IATA : BUTADIENES, STABILIZED

### 14.3 Transport hazard class(es)

ADR : 2
RID : 2
IMDG : 2.1
IATA : 2.1

### 14.4 Packing group

**ADR** 

Packing group : Not assigned by regulation

Classification Code : 2F Hazard Identification Number : 239 Labels : 2.1

**RID** 

Packing group : Not assigned by regulation

Classification Code : 2F Hazard Identification Number : 239 Labels : 2.1

**IMDG** 

Packing group : Not assigned by regulation

Labels : 2.1

**IATA** 

Packing group : Not Assigned

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Labels : 2.1

14.5 Environmental hazards

ADR

Environmentally hazardous no

Environmentally hazardous no

**IMDG** 

Marine pollutant no

14.6 Special precautions for user

Remarks Special Precautions: Refer to Section 7, Handling & Storage,

for special precautions which a user needs to be aware of or

needs to comply with in connection with transport.

14.7 Maritime transport in bulk according to IMO instruments

Ship type : 2G/2PG

Product name Butadiene (all isomers)

**Additional Information** : Transport in bulk according to the IGC code

> This product may be transported under nitrogen blanketing. Nitrogen is an odourless and invisible gas. Exposure to nitrogen enriched atmospheres displaces available oxygen which may cause asphyxiation or death. Personnel must observe strict safety precautions when involved with a confined space

entry.

#### **SECTION 15: Regulatory information**

#### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances,

mixtures and articles (Annex XVII)

: Not applicable

REACH - List of substances subject to authorisation

(Annex XIV)

: Product is not subject to Authorisation under REACH.

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).

This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

Liquefied flammable gases (including LPG) and natural gas

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### Other regulations:

The regulatory information is not intended to be comprehensive. Other regulations may apply to this material.

Environmental Protection Act 1990 (as amended). Health and Safety at Work etc. Act 1974. Consumers Protection Act 1987. Pollution Prevention and Control Act 1999. Environment Act 1995. Factories Act 1961. The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment (Amendment) Regulations 2011. Chemicals (Hazard Information and Packaging for Supply) Regulations 2009. Control of Substances Hazardous to Health Regulations 2002 (as amended). Merchant Shipping (Dangerous Goods and Marine Pollutants) Regulations 1997. Reporting of Injuries, Diseases and Dangerous Occurrences Regulations 1995 (as amended). Personal Protective Equipment Regulations 2002. Personal Protective Equipment at Work Regulations 1992. Hazardous Waste (England and Wales) Regulations 2005(as amended). Control of Major Accident Hazards Regulations 1999 (as amended). Renewable Transport Fuel Obligations Order 2007 (as amended). Energy Act 2011. Environmental Permitting (England and Wales) Regulations 2010 (as amended). Waste (England and Wales) Regulations 2011 (as amended). Planning (Hazardous Substances) Act 1990 and associated regulations. The Environmental Protection (Controls on Ozone-Depleting Substances) Regulations 2011.

Product is subject to the Control of Major Accident Hazards Regulations 2015 (2015 No. 483) based on Seveso III directive (2012/18/EU).

### The components of this product are reported in the following inventories:

AIIC : Listed

DSL : Listed

IECSC : Listed

ENCS : Listed

KECI : Listed

NZIoC : Listed

PICCS : Listed

TCSI : Listed

TSCA : Listed

#### 15.2 Chemical safety assessment

A Chemical Safety Assessment has been carried out for this substance.

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#### **SECTION 16: Other information**

#### Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
ACGIH BEI : ACGIH - Biological Exposure Indices (BEI)
GB EH40 : UK. EH40 WEL - Workplace Exposure Limits

ACGIH / TWA : 8-hour, time-weighted average

GB EH40 / TWA : Long-term exposure limit (8-hour TWA reference period)

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA -European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECI -Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

#### **Further information**

Training advice : Provide adequate information, instruction and training for op-

erators

Other information : For Industry guidance and tools on REACH please visit the

CEFIC website at http://cefic.org/Industry-support.

The substance does not fulfill all screening criteria for persistence, bioaccumulation and toxicity and hence is not consid-

ered to be PBT or vPvB.

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A vertical bar (|) in the left margin indicates an amendment

from the previous version.

Sources of key data used to compile the Safety Data

Sheet

The quoted data are from, but not limited to, one or more sources of information (e.g. toxicological data from Shell Health Services, material suppliers' data, CONCAWE, EU

IUCLID date base, EC 1272 regulation, etc).

Identified Uses according to the Use Descriptor System

**Uses - Worker** 

Title : Manufacture of substance- Industrial

**Uses - Worker** 

Title : Distribution of substance- Industrial

Uses - Worker

Title : Use as an intermediate- Industrial

**Uses - Worker** 

Title : Rubber production and processing- Industrial

**Uses - Worker** 

Title : Polymer production- Industrial

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

GB/EN

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**Exposure Scenario - Worker** 

30000000254	
0000000000	
SECTION 1	EXPOSURE SCENARIO TITLE
Title	Manufacture of substance- Industrial
Use Descriptor	Sector of Use: SU3, SU8, SU9 Process Categories: PROC 1, PROC 2, PROC 3, PROC 8a, PROC 8b, PROC 15 Environmental Release Categories: ERC1, ERC4
Scope of process	Manufacture of the substance or use as a process chemical or extraction agent within closed or contained systems. Includes incidental exposures during recycling/ recovery, material transfers, storage, sampling, associated laboratory activities, maintenance and loading (including marine vessel/barge, road/rail car and bulk container).

	Sonsaigo, road rair our and som os mainer).	
SECTION 2	OPERATIONAL CONDITIONS AND RISK MANAGEMENT MEASURES	
Additional Information	No exposure assessment presented for the environment.	
Section 2.1	Control of Worker Exposure	
Product Characteristics		
Physical form of product	Liquid, vapour pressure > 10 kPa at STP	
Concentration of the Substance in Mixture/Article	Covers use of substance/product up to 100% (unless stated differently).,	
Frequency and Duration of	Use	
	8 hours (unless stated differently).	
Other Operational Conditio		
Assumes a good basic stand	ard of occupational hygiene is implemented.	
Contributing Scenarios	Risk Management Measures	
General measures (carcinogens).	Consider technical advances and process upgrades (including automation) for the elimination of releases. Minimise exposure using measures such as closed systems, dedicated facilities and suitable general/local exhaust ventilation. Drain down systems and clear transfer lines prior to breaking containment. Clean/flush equipment, where possible, prior to maintenance. Where there is potential for exposure: restrict access to authorised persons; provide specific activity training to operators to minimise exposures; wear suitable gloves and coveralls to prevent skin contamination; wear respiratory protection when its use is identified for certain contributing scenarios; clear up spills immediately and maintain all control measures. Consider the need for risk based health surveillance.	
General exposures (closed	Handle substance within a closed system.	

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systems)		
General exposures (closed	Handle substance within a predominantly closed system pro-	
systems)with sample collectionGeneral measures (skin irritants).	vided with extract ventilation.  Sample via a closed loop or other system to avoid exposure Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).  Avoid carrying out activities involving exposure for more than 1 hour.	
General exposures (closed systems)Use in contained batch processes	Handle substance within a predominantly closed system provided with extract ventilation.  Sample via a closed loop or other system to avoid exposure Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).  Avoid carrying out activities involving exposure for more than 15 minutes.	
Process sampling	Sample via a closed loop or other system to avoid exposure Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).  Avoid carrying out activities involving exposure for more than 15 minutes.	
Laboratory activities	Use high-performance fume cupboard.	
Bulk transfers(closed systems)	Use dry break couplings for material transfer. Avoid carrying out activities involving exposure for more than 1 hour.	
Equipment cleaning and maintenance	Drain down and flush system prior to equipment opening or maintenance.  Provide extraction ventilation at points where emissions occur.  Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).  Clear spills immediately.  Wear a respirator conforming to EN140 with Type AX filter or better.  Retain drain downs in sealed storage pending disposal or for subsequent recycle.	
Storage.General measures (skin irritants).	Store substance within a closed system.  Sample via a closed loop or other system to avoid exposure Provide extract ventilation to material transfer points and other openings.	
Section 2.2	Control of Environmental Exposure	
No exposure assessment pre	•	

SECTION 3	EXPOSURE ESTIMATION
Section 3.1 - Health	
The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise	

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indicated.

#### Section 3.2 - Environment

No exposure assessment presented for the environment.

SECTION 4 GUIDANCE TO CHECK COMPLIANCE WITH THE EXPOSURE SCENARIO

### Section 4.1 - Health

Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.

Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

#### Section 4.2 - Environment

No exposure assessment presented for the environment.

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**Exposure Scenario - Worker** 

Exposure Scenario - Worke	I
30000000255	
SECTION 1	EXPOSURE SCENARIO TITLE
Title	Distribution of substance- Industrial
Use Descriptor	Sector of Use: SU3, SU8, SU9 Process Categories: PROC 1, PROC 2, PROC 3, PROC 8a, PROC 8b, PROC 9, PROC 15 Environmental Release Categories: ERC1, ERC2, ERC3, ERC4, ERC5, ERC6a, ERC6b, ERC 6C,, ERC7
Scope of process	Bulk loading (including marine vessel/barge, rail/road car and IBC loading) of substance within closed or contained systems, including incidental exposures during its sampling, storage, unloading, maintenance and associated laboratory activities.

SECTION 2	OPERATIONAL CONDITIONS AND RISK MANAGEMENT MEASURES
Additional Information	No exposure assessment presented for the environment.
Section 2.1	Control of Worker Exposure
Product Characteristics	
Physical form of product	Liquid, vapour pressure > 10 kPa at STP
Concentration of the Substance in Mixture/Article	Covers use of substance/product up to 100% (unless stated differently).,
Frequency and Duration of	Use
Covers daily exposures up to	8 hours (unless stated differently).
Other Operational Condition	ons affecting Exposure
Assumes a good basic standard of occupational hygiene is implemented.	
Contributing Scenarios	Risk Management Measures
General measures (carcin-	Consider technical advances and process upgrades (including automation) for the elimination of releases. Minimise ex-

Continuuting Scenarios	Kisk Management Measures
General measures (carcinogens).	Consider technical advances and process upgrades (including automation) for the elimination of releases. Minimise exposure using measures such as closed systems, dedicated facilities and suitable general/local exhaust ventilation. Drain down systems and clear transfer lines prior to breaking containment. Clean/flush equipment, where possible, prior to maintenance. Where there is potential for exposure: restrict access to authorised persons; provide specific activity training to operators to minimise exposures; wear suitable gloves and coveralls to prevent skin contamination; wear respiratory protection when its use is identified for certain contributing scenarios; clear up spills immediately and maintain all control measures. Consider the need for risk based health surveillance.
General exposures (closed	Handle substance within a closed system.

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systems)	
General exposures (closed systems) with sample collection General measures (skin irritants).	Handle substance within a closed system. Ensure material transfers are under containment or extract ventilation. Sample via a closed loop or other system to avoid exposure Avoid carrying out activities involving exposure for more than 1 hour.
General exposures (closed systems)Use in contained batch processes	Handle substance within a closed system. Ensure material transfers are under containment or extract ventilation. Sample via a closed loop or other system to avoid exposure Avoid carrying out activities involving exposure for more than 1 hour.
Process sampling	Handle substance within a closed system. Sample via a closed loop or other system to avoid exposure
Laboratory activities	Use high-performance fume cupboard.
Bulk transfers(closed systems)	Clear transfer lines prior to de-coupling. Transfer via enclosed lines. Ensure material transfers are under containment or extract ventilation. Avoid carrying out activities involving exposure for more than 1 hour.
Small package filling	Transfer via enclosed lines. Provide a good standard of general or controlled ventilation (5 to 15 air changes per hour). Minimise exposure by partial enclosure of the operation or equipment and provide extract ventilation at openings. Avoid carrying out activities involving exposure for more than 1 hour.
Equipment cleaning and maintenance	Drain down and flush system prior to equipment opening or maintenance. Provide extraction ventilation at points where emissions occur. Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour). Clear spills immediately. Retain drain downs in sealed storage pending disposal or for subsequent recycle.
Storage.General measures (skin irritants).	Sample via a closed loop or other system to avoid exposure Provide extract ventilation to material transfer points and other openings.  Store substance within a closed system.
Section 2.2	Control of Environmental Exposure
No exposure assessment pre	esented for the environment.

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SECTION 3	EXPOSURE ESTIMATION
Section 3.1 - Health	
The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise	

indicated.

### Section 3.2 - Environment

No exposure assessment presented for the environment.

SECTION 4	GUIDANCE TO CHECK COMPLIANCE WITH THE EXPOSURE SCENARIO
Section 4.1 - Health	
Measures/Operational Condi Where other Risk Manageme	expected to exceed the DN(M)EL when the Risk Management tions outlined in Section 2 are implemented. ent Measures/Operational Conditions are adopted, then users managed to at least equivalent levels.

### **Section 4.2 - Environment**

No exposure assessment presented for the environment.

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**Exposure Scenario - Worker** 

30000000256	
SECTION 1	EXPOSURE SCENARIO TITLE
Title	Use as an intermediate- Industrial
Use Descriptor	Sector of Use: SU3, SU8, SU9 Process Categories: PROC 1, PROC 2, PROC 3, PROC 8a, PROC 8b, PROC 15 Environmental Release Categories: ERC6a
Scope of process	Use of substance as an intermediate within closed or contained systems (not related to Strictly Controlled Conditions). Includes incidental exposures during recycling/recovery, material transfers, storage, sampling, associated laboratory activities, maintenance and loading (including marine vessel/barge, road/rail car and bulk container).

SECTION 2	OPERATIONAL CONDITIONS AND RISK MANAGEMENT MEASURES
Additional Information	No exposure assessment presented for the environment.
Section 2.1	Control of Worker Exposure
Product Characteristics	
Physical form of product	Liquid, vapour pressure > 10 kPa at STP
Concentration of the Substance in Mixture/Article	Covers use of substance/product up to 100% (unless stated differently).,
Frequency and Duration of Use	
Covers daily exposures up to 8 hours (unless stated differently).	
	· · · · ·

Other Operational Conditions affecting Exposure

Assumes use at not more than 20°C above ambient temperature (unless stated differently). Assumes a good basic standard of occupational hygiene is implemented.

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Contributing Scenarios	Risk Management Measures
General measures (carcinogens).	Consider technical advances and process upgrades (including automation) for the elimination of releases. Minimise exposure using measures such as closed systems, dedicated facilities and suitable general/local exhaust ventilation. Drain down systems and clear transfer lines prior to breaking containment. Clean/flush equipment, where possible, prior to maintenance. Where there is potential for exposure: restrict access to authorised persons; provide specific activity training to operators to minimise exposures; wear suitable gloves and coveralls to prevent skin contamination; wear respiratory protection when its use is identified for certain contributing scenarios; clear up spills immediately and maintain all control measures. Consider the need for risk based health surveillance.

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SECTION 3	EXPOSURE ESTIMATION
Section 3.1 - Health	

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The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

#### **Section 3.2 - Environment**

No exposure assessment presented for the environment.

SECTION 4	GUIDANCE TO CHECK COMPLIANCE WITH THE EXPOSURE SCENARIO
Section 4.1 - Health	

Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.

Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

#### **Section 4.2 - Environment**

No exposure assessment presented for the environment.

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**Exposure Scenario - Worker** 

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30000000257	
SECTION 1	EXPOSURE SCENARIO TITLE
Title	Rubber production and processing- Industrial
Use Descriptor	Sector of Use: SU3, SU10 Process Categories: PROC 1, PROC 2, PROC 3, PROC 6, PROC 8a, PROC 8b, PROC 14, PROC 15 Environmental Release Categories: ERC4,
Scope of process	Manufacture of tyres and general rubber articles within closed or contained systems, including incidental exposures during processing of raw (uncured) rubber, handling and mixing of rubber additives, calendaring, vulcanising, cooling and finishing as well as maintenance.

SECTION 2	OPERATIONAL CONDITIONS AND RIS MEASURES	K MANAGEMENT
Additional Information	No exposure assessment presented for the	he environment.
Section 2.1	Control of Worker Exposure	
Product Characteristics		
Physical form of product	Liquid, vapour pressure > 10 kPa at STP	
Concentration of the Substance in Mixture/Article	Covers use of substance/product up to 10 differently).,	00% (unless stated
Frequency and Duration of Use		
Covers daily exposures up to	Covers daily exposures up to 8 hours (unless stated differently).	
Other Operational Conditions affecting Exposure		

Assumes use at not more than 20°C above ambient temperature (unless stated differently). Assumes a good basic standard of occupational hygiene is implemented.

Contributing Scenarios	Risk Management Measures
General measures (carcinogens).	Consider technical advances and process upgrades (including automation) for the elimination of releases. Minimise exposure using measures such as closed systems, dedicated facilities and suitable general/local exhaust ventilation. Drain down systems and clear transfer lines prior to breaking containment. Clean/flush equipment, where possible, prior to maintenance. Where there is potential for exposure: restrict access to authorised persons; provide specific activity training to operators to minimise exposures; wear suitable gloves and coveralls to prevent skin contamination; wear respiratory protection when its use is identified for certain contributing scenarios; clear up spills immediately and maintain all control measures. Consider the need for risk based health surveillance.
Material transfersGeneral	Transfer via enclosed lines.

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measures (skin irritants).	Ensure material transfers are under containment or extract ventilation. Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).	
General expo- sures.Continuous process	Handle substance within a closed system.	
General exposures.Batch process	Handle substance within a closed system.	
Bulk transfersDedicated facility	Transfer via enclosed lines. Ensure material transfers are under containment or extract ventilation.	
Calendering (including Banburys)	Limit the substance content in the product to 1 %.  Minimise exposure by partial enclosure of the operation or equipment and provide extract ventilation at openings.  Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).	
Pressing uncured rubber blanks	Limit the substance content in the product to 1 %. Ensure material transfers are under containment or extract ventilation. Provide a good standard of general or controlled ventilation (5 to 15 air changes per hour).	
Vulcanisation	Limit the substance content in the product to 1 %.  Minimise exposure by partial enclosure of the operation or equipment and provide extract ventilation at openings.  Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).	
Cooling cured articles	Limit the substance content in the product to 1 %.  Minimise exposure by partial enclosure of the operation or equipment and provide extract ventilation at openings.  Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).	
Laboratory activities	Use high-performance fume cupboard.	
Equipment maintenance	Drain down and flush system prior to equipment opening or maintenance.  Provide a good standard of general or controlled ventilation (5 to 15 air changes per hour).  Wear a respirator conforming to EN140 with Type AX filter or better.	
Section 2.2  No exposure assessment pre	Control of Environmental Exposure	

SECTION 3	EXPOSURE ESTIMATION
Section 3.1 - Health	
The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise	

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indicated.

#### Section 3.2 - Environment

No exposure assessment presented for the environment.

SECTION 4	GUIDANCE TO CHECK COMPLIANCE WITH THE
	EXPOSURE SCENARIO

### Section 4.1 - Health

Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.

Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

#### Section 4.2 - Environment

No exposure assessment presented for the environment.

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**Exposure Scenario - Worker** 

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SECTION 1	EXPOSURE SCENARIO TITLE
Title	Polymer production- Industrial
Use Descriptor	Sector of Use: SU3, SU10 Process Categories: PROC 1, PROC 2, PROC 3, PROC 4, PROC 5, PROC 6, PROC 8a, PROC 8b, PROC 14, PROC 15 Environmental Release Categories: ERC6a, ERC 6C
Scope of process	Manufacture of polymers from monomers in continuous and batch processes. Including production, re-cycling and recovery, degassing, discharging, reactor maintenance and immediate polymer product formation (i.e. compounding, pelletisation, product off-gassing).

SECTION 2	OPERATIONAL CONDITIONS AND RIS	K MANAGEMENT
Additional Information	No exposure assessment presented for the	he environment.
Section 2.1	Control of Worker Exposure	
Product Characteristics		
Physical form of product	Liquid, vapour pressure > 10 kPa at STP	
Concentration of the Sub-	Covers use of substance/product up to 10	00% (unless stated
stance in Mixture/Article	differently).,	
Frequency and Duration of Use		
Covers daily exposures up to	Covers daily exposures up to 8 hours (unless stated differently).	
Other Operational Conditions affecting Exposure		

Assumes use at not more than 20°C above ambient temperature (unless stated differently). Assumes a good basic standard of occupational hygiene is implemented.

Contributing Scenarios	Risk Management Measures
General measures (carcinogens).	Consider technical advances and process upgrades (including automation) for the elimination of releases. Minimise exposure using measures such as closed systems, dedicated facilities and suitable general/local exhaust ventilation. Drain down systems and clear transfer lines prior to breaking containment. Clean/flush equipment, where possible, prior to maintenance. Where there is potential for exposure: restrict access to authorised persons; provide specific activity training to operators to minimise exposures; wear suitable gloves and coveralls to prevent skin contamination; wear respiratory protection when its use is identified for certain contributing scenarios; clear up spills immediately and maintain all control measures. Consider the need for risk based health surveillance.
General exposures (closed	Handle substance within a closed system.

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systems)Continuous pro-	
cessno sampling Bulk transferswith sample collection	Ensure material transfers are under containment or extract ventilation.  Provide a good standard of general or controlled ventilation (5 to 15 air changes per hour).  Sample via a closed loop or other system to avoid exposure Avoid carrying out activities involving exposure for more than 4 hours
Polymerisation (bulk and batch)with sample collection	Handle substance within a closed system.  Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).  Provide extraction ventilation at points where emissions occur.  Sample via a closed loop or other system to avoid exposure Avoid carrying out activities involving exposure for more than 1 hour.
Finishing operationsBatch processwith sample collection	Limit the substance content in the product to 5 %. Handle substance within a closed system. Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour). Provide extraction ventilation at points where emissions occur. Sample via a closed loop or other system to avoid exposure
Intermediate polymer storage	Limit the substance content in the product to 5 %. Handle substance within a closed system. Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour). Ensure material transfers are under containment or extract ventilation. Sample via a closed loop or other system to avoid exposure
Additivation and stabilisation	Limit the substance content in the product to 5 %. Handle substance within a closed system. Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour). Ensure material transfers are under containment or extract ventilation. Sample via a closed loop or other system to avoid exposure
Mixing in containers.Batch process	Handle substance within a closed system. Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour). Ensure material transfers are under containment or extract ventilation. Sample via a closed loop or other system to avoid exposure
Extrusion and masterbatching	Limit the substance content in the product to 1 %. Minimise exposure by partial enclosure of the operation or

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	equipment and provide extract ventilation at openings. Provide a good standard of general or controlled ventilation (5 to 15 air changes per hour).	
Pelletizing	Limit the substance content in the product to 1 %. Provide extraction ventilation at points where emissions occur. Provide a good standard of general or controlled ventilation (5 to 15 air changes per hour).	
Bulk transfersContinuous processwith sample collection	Limit the substance content in the product to 1 %. Ensure material transfers are under containment or extract ventilation. Sample via a closed loop or other system to avoid exposure Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).	
Equipment maintenance	Drain down and flush system prior to equipment opening or maintenance. Provide a good standard of general or controlled ventilation (5 to 15 air changes per hour). Clear spills immediately. Avoid carrying out activities involving exposure for more than 4 hours Wear a respirator conforming to EN140 with Type AX filter or better. Retain drain downs in sealed storage pending disposal or for subsequent recycle.	
Laboratory activities	Use high-performance fume cupboard.	
Storage.General measures (skin irritants).	Provide extraction ventilation at points where emissions occur.  Sample via a closed loop or other system to avoid exposure Store substance within a closed system.  Avoid carrying out activities involving exposure for more than 1 hour.	
Section 2.2	Control of Environmental Exposure	
No exposure assessment pre	esented for the environment.	

SECTION 3	EXPOSURE ESTIMATION
Section 3.1 - Health	
The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise	
indicated.	

Section 3.2 -Environment	
No exposure assessment presented for the environment.	

SECTION 4	GUIDANCE TO CHECK COMPLIANCE WITH THE

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### **EXPOSURE SCENARIO**

### Section 4.1 - Health

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Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

#### **Section 4.2 - Environment**

No exposure assessment presented for the environment.