

SAFETY DATA SHEET

Prepared according to GB/T 16483, GB/T 17519

CARADOL SA34-05

800001008968

Initial release date: 2009.05.14

Version 2.3

Revision Date 2023.09.07

Print Date 2023.09.14

1. PRODUCT AND COMPANY IDENTIFICATION

Product name : CARADOL SA34-05

Product code : U311B

Synonyms : Polyol
CAS-No. : 9082-00-2

Other means of identification : Polyether polyol

Manufacturer or supplier's details

Supplier :
SHELL EASTERN CHEMICALS (S)
A REGISTERED BUSINESS OF SHELL EASTERN
TRADING (PTE) LTD (UEN:198902087C)
9 North Buona Vista Drive , #07-01
The Metropolis Tower 1
Singapore 138588
Singapore
Telephone : +65 6384 8269
Telefax : +65 6384 8454
Contact for Safety Data Sheet : If you have any enquiries about the content of this SDS
please email sccmsds@shell.com 如果您有关于该SDS内容的
任何质询, 请发电邮联系 sccmsds@shell.com

Emergency telephone number : +86-532-83889090

Recommended use of the chemical and restrictions on use

Recommended use : Use for the manufacture of polyurethane products.

Restrictions on use : This product must not be used in applications other than the
above without first seeking the advice of the supplier.

Other information : CARADOL is a trademark owned by Shell Trademark
Management B.V. and Shell Brands Inc. and used by affiliates
of Royal Dutch Shell plc.

2. HAZARDS IDENTIFICATION

Emergency Overview

Appearance	Liquid.
Colour	Clear colourless
Odour	odourless
Health Hazards	No specific hazards under normal use conditions.

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Safety Hazards	Not classified as flammable but will burn.
Environmental Hazards	Not classified as dangerous for the environment.

GHS Classification

Based on available data this substance / mixture does not meet the classification criteria.

GHS label elements

Hazard pictograms	: No Hazard Symbol required
Signal word	: No signal word
Hazard statements	: PHYSICAL HAZARDS: Not classified as a physical hazard under GHS criteria. HEALTH HAZARDS: Not classified as a health hazard under GHS criteria. ENVIRONMENTAL HAZARDS: Not classified as an environmental hazard under GHS criteria.
Precautionary statements	: Prevention: No precautionary phrases. Response: No precautionary phrases. Storage: No precautionary phrases. Disposal: No precautionary phrases.

Other hazards which do not result in classification

None known.

Physical and chemical hazards	Not classified as flammable but will burn.
Health Hazards	Inhalation: No specific hazards under normal use conditions. Skin: No specific hazards under normal use conditions. Eyes: No specific hazards under normal use conditions. Ingestion: No specific hazards under normal use conditions.
Environmental Hazards	Not classified as dangerous for the environment.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

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Hazardous components

Chemical name	CAS-No.	Classification	Concentration (% w/w)
Polyalkylene glycol	9082-00-2		<= 100

4. FIRST-AID MEASURES

General advice	: Not expected to be a health hazard when used under normal conditions.
If inhaled	: No treatment necessary under normal conditions of use. If symptoms persist, obtain medical advice.
In case of skin contact	: Remove contaminated clothing. Flush exposed area with water and follow by washing with soap if available. If persistent irritation occurs, obtain medical attention.
In case of eye contact	: Flush eye with copious quantities of water. Remove contact lenses, if present and easy to do. Continue rinsing. If persistent irritation occurs, obtain medical attention.
If swallowed	: In general no treatment is necessary unless large quantities are swallowed, however, get medical advice.
Most important symptoms and effects, both acute and delayed	: Not considered to be an inhalation hazard under normal conditions of use. Possible respiratory irritation signs and symptoms may include a temporary burning sensation of the nose and throat, coughing, and/or difficulty breathing. No specific hazards under normal use conditions. Skin irritation signs and symptoms may include a burning sensation, redness, or swelling. Eye irritation signs and symptoms may include a burning sensation, redness, swelling, and/or blurred vision. Ingestion may result in nausea, vomiting and/or diarrhoea.
Protection of first-aiders	: When administering first aid, ensure that you are wearing the appropriate personal protective equipment according to the incident, injury and surroundings.
Notes to physician	: Call a doctor or poison control center for guidance. Treat symptomatically. Following cases of gross over-exposure, investigation of liver, kidney and eye function may be advisable. Records of such incidents should be maintained for future reference.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	: Large fires should only be fought by properly trained fire fighters.
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	Alcohol-resistant foam, water spray or fog. Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.	
Unsuitable extinguishing media	: Do not use water in a jet.	
Specific hazards during firefighting	: Will only burn if enveloped in a pre-existing fire. Hazardous combustion products may include: Carbon dioxide Unidentified organic and inorganic compounds. Toxic gases Carbon monoxide.	
Specific extinguishing methods	: Standard procedure for chemical fires. Clear fire area of all non-emergency personnel. All storage areas should be provided with adequate fire fighting facilities. Keep adjacent containers cool by spraying with water.	
Special protective equipment for firefighters	: Proper protective equipment including chemical resistant gloves are to be worn; chemical resistant suit is indicated if large contact with spilled product is expected. Self-Contained Breathing Apparatus must be worn when approaching a fire in a confined space. Select fire fighter's clothing approved to relevant Standards (e.g. Europe: EN469).	

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Observe all relevant local and international regulations. : Avoid contact with skin, eyes and clothing. Avoid inhaling vapour and/or mists. Extinguish any naked flames. Do not smoke. Remove ignition sources. Avoid sparks.
Environmental precautions	: Remove all possible sources of ignition in the surrounding area. Prevent from spreading or entering into drains, ditches or rivers by using sand, earth, or other appropriate barriers. Use appropriate containment to avoid environmental contamination. Ventilate contaminated area thoroughly.
Methods and materials for containment and cleaning up	: For large liquid spills (> 1 drum), transfer by mechanical means such as vacuum truck to a salvage tank for recovery or safe disposal. Do not flush away residues with water. Retain as contaminated waste. Allow residues to evaporate or soak up with an appropriate absorbent material and dispose of safely. Remove contaminated soil and dispose of safely For small liquid spills (< 1 drum), transfer by mechanical means to a labeled, sealable container for product recovery or

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safe disposal. Allow residues to evaporate or soak up with an appropriate absorbent material and dispose of safely. Remove contaminated soil and dispose of safely.

Proper disposal should be evaluated based on regulatory status of this material (refer to Section 13), potential contamination from subsequent use and spillage, and regulations governing disposal in the local area.

Additional advice

: For guidance on selection of personal protective equipment see Section 8 of this Safety Data Sheet.
For guidance on disposal of spilled material see Section 13 of this Safety Data Sheet.

7. HANDLING AND STORAGE

Handling

General Precautions

: Avoid breathing of or direct contact with material. Only use in well ventilated areas. Wash thoroughly after handling. For guidance on selection of personal protective equipment see Section 8 of this Safety Data Sheet.
Use the information in this data sheet as input to a risk assessment of local circumstances to help determine appropriate controls for safe handling, storage and disposal of this material.
Ensure that all local regulations regarding handling and storage facilities are followed.

Advice on safe handling

: In accordance with good industrial hygiene practices, precautions should be taken to avoid breathing of material. Use local exhaust extraction over processing area.
Avoid unintentional contact with isocyanates to prevent uncontrolled polymerisation.
Avoid contact with skin, eyes and clothing.
Air-dry contaminated clothing in a well-ventilated area before laundering.
Do not empty into drains.
Handling Temperature:
Ambient.
When handling product in drums, safety footwear should be worn and proper handling equipment should be used.

Extinguish any naked flames. Do not smoke. Remove ignition sources. Avoid sparks.

Avoidance of contact

: Avoid contact with isocyanates, copper and copper alloys, zinc, strong oxidizing agents, and water.

Product Transfer

: Lines should be purged with nitrogen before and after product transfer. Keep containers closed when not in use.

Storage

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Conditions for safe storage	: Refer to section 15 for any additional specific legislation covering the packaging and storage of this product.	
Storage period	: 24 month(s)	
Other data	<p>: Prevent all contact with water and with moist atmosphere. Tanks must be clean, dry and rust-free. Prevent ingress of water. Must be stored in a diked (bunded) well- ventilated area, away from sunlight, ignition sources and other sources of heat. Nitrogen blanket recommended for large tanks (capacity 100 m3 or higher). Drums should be stacked to a maximum of 3 high.</p> <p>Storage Temperature: Ambient.</p> <p>Storage should be handled at temperatures such that viscosities are less than 500 cSt; typically at 25-50 °C. Tanks should be fitted with heating coils in areas where the ambient temperatures are below the recommended product handling temperatures. Heating coil skin temperatures should not exceed 100 °C.</p>	
Packaging material	: Suitable material: Stainless steel., For container paints, use epoxy paint, zinc silicate paint. Unsuitable material: Copper., Copper alloys.	
Specific use(s)	: Not applicable	
	Ensure that all local regulations regarding handling and storage facilities are followed.	

8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

Biological occupational exposure limits

No biological limit allocated.

Monitoring Methods

Monitoring of the concentration of substances in the breathing zone of workers or in the general workplace may be required to confirm compliance with an OEL and adequacy of exposure controls. For some substances biological monitoring may also be appropriate.

Validated exposure measurement methods should be applied by a competent person and samples analysed by an accredited laboratory.

Examples of sources of recommended exposure measurement methods are given below or contact the supplier. Further national methods may be available.

GBZ 159 Specifications of air sampling for hazardous substances monitoring in the workplace.

GBZ/T 160 Determination of toxic substances in the air of workplace.

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GBZ/T 192 Determination of dust in the air of workplace.

GBZ/T 300 Determination of toxic substances in the air of workplace

Engineering measures

: Where material is heated, sprayed or mist formed, there is greater potential for airborne concentrations to be generated. Adequate ventilation to control airborne concentrations. The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Select controls based on a risk assessment of local circumstances. Appropriate measures include:

General Information:

Always observe good personal hygiene measures, such as washing hands after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping. Define procedures for safe handling and maintenance of controls.

Educate and train workers in the hazards and control measures relevant to normal activities associated with this product.

Ensure appropriate selection, testing and maintenance of equipment used to control exposure, e.g. personal protective equipment, local exhaust ventilation.

Drain down system prior to equipment break-in or maintenance.

Retain drain downs in sealed storage pending disposal or subsequent recycle.

Personal protective equipment

Protective measures

Personal protective equipment (PPE) should meet recommended national standards. Check with PPE suppliers.

Respiratory protection

: No respiratory protection is ordinarily required under normal conditions of use. In accordance with good industrial hygiene practices, precautions should be taken to avoid breathing of material.

Hand protection Remarks

: Where hand contact with the product may occur the use of gloves approved to relevant standards (e.g. Europe: EN374, US: F739) made from the following materials may provide suitable chemical protection. Longer term protection: Nitrile rubber. Incidental contact/Splash protection: PVC, neoprene or nitrile rubber gloves For continuous contact we recommend gloves with breakthrough time of more than 240 minutes with preference for > 480 minutes where suitable gloves can be identified. For short-term/splash protection we recommend the same but recognize that suitable gloves offering this level of

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protection may not be available and in this case a lower breakthrough time maybe acceptable so long as appropriate maintenance and replacement regimes are followed. Glove thickness is not a good predictor of glove resistance to a chemical as it is dependent on the exact composition of the glove material. Glove thickness should be typically greater than 0.35 mm depending on the glove make and model. Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material, dexterity. Always seek advice from glove suppliers. Contaminated gloves should be replaced. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.

- Eye protection : If material is handled such that it could be splashed into eyes, protective eyewear is recommended.
- Skin and body protection : Skin protection is not ordinarily required beyond standard work clothes.
It is good practice to wear chemical resistant gloves.
- Hygiene measures : Wash hands before eating, drinking, smoking and using the toilet.
Launder contaminated clothing before re-use.

Environmental exposure controls

- General advice : Local guidelines on emission limits for volatile substances must be observed for the discharge of exhaust air containing vapour.
Minimise release to the environment. An environmental assessment must be made to ensure compliance with local environmental legislation.
Information on accidental release measures are to be found in section 6.

9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : Liquid.
- Colour : Clear colourless
- Odour : odourless
- Odour Threshold : Data not available
- pH : Not applicable
- Melting / freezing point : Data not available
- Boiling point/boiling range : Typical > 180 °C / > 356 °F Decomposes
- Flash point : Typical > 201 °C / > 394 °F
Method: ASTM D93 (PMCC)

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Evaporation rate	: Data not available	
Flammability (solid, gas)	: Data not available	
Upper explosion limit	: Data not available	
Lower explosion limit	: Data not available	
Vapour pressure	: < 10 hPa (20 °C / 68 °F)	
Relative vapour density	: Data not available	
Relative density	: Data not available	
Density	: Typical 1,020 kg/m ³ (20 °C / 68 °F) Method: ASTM D4052	
Solubility(ies)		
Water solubility	: Slightly soluble.	
Partition coefficient: n-octanol/water	: Data not available	
Auto-ignition temperature	: Data not available	
Decomposition temperature	: Data not available	
Viscosity		
Viscosity, dynamic	: Typical 860 mPa.s (25 °C / 77 °F) Method: ASTM D445	
Viscosity, kinematic	: Data not available	
Explosive properties	: Not applicable	
Oxidizing properties	: Data not available	
Surface tension	: Data not available	
Conductivity	: Electrical conductivity: > 10,000 pS/m A number of factors, for example liquid temperature, presence of contaminants, and anti-static additives can greatly influence the conductivity of a liquid, This material is not expected to be a static accumulator.	
Particle size	: Data not available	
Molecular weight	: Data not available	

10. STABILITY AND REACTIVITY

Reactivity	: The product does not pose any further reactivity hazards in addition to those listed in the following sub-paragraph.
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Chemical stability	: No hazardous reaction is expected when handled and stored according to provisions Hygroscopic.	
Possibility of hazardous reactions	: Polymerises exothermically with di-isocyanates at ambient temperatures. The reaction becomes progressively more vigorous and can be violent at higher temperatures if the miscibility of reaction partners is good or is supported by stirring or by the presence of solvents. Reacts with strong oxidising agents.	
Conditions to avoid	: Heat, flames, and sparks. Product cannot ignite due to static electricity.	
Incompatible materials	: Avoid contact with isocyanates, copper and copper alloys, zinc, strong oxidizing agents, and water.	
Hazardous decomposition products	: Unknown toxic products may be formed.	

11. TOXICOLOGICAL INFORMATION

Basis for assessment	: Information given is based on data obtained from similar substances. Unless indicated otherwise, the data presented is representative of the product as a whole, rather than for individual component(s).
Exposure routes	: Exposure may occur via inhalation, ingestion, skin absorption, skin or eye contact, and accidental ingestion.

Acute toxicity

Product:

Acute oral toxicity	: LD 50 : > 2,000 mg/kg Remarks: Based on available data, the classification criteria are not met.
Acute inhalation toxicity	: Remarks: Based on available data, the classification criteria are not met.
Acute dermal toxicity	: LD 50 : > 2,000 mg/kg Remarks: Low toxicity Based on available data, the classification criteria are not met.

Skin corrosion/irritation

Product:

Remarks: Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation

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Product:

Remarks: Based on available data, the classification criteria are not met.

Respiratory or skin sensitisation

Product:

Remarks: Based on available data, the classification criteria are not met.

Germ cell mutagenicity

Product:

: Remarks: Based on available data, the classification criteria are not met.

Carcinogenicity

Product:

Remarks: Based on available data, the classification criteria are not met.

Material	GHS/CLP Carcinogenicity Classification
Polyalkylene glycol	No carcinogenicity classification.

Reproductive toxicity

Product:

: Remarks: Based on available data, the classification criteria are not met.

STOT - single exposure

Product:

Remarks: Based on available data, the classification criteria are not met.

STOT - repeated exposure

Product:

Remarks: Based on available data, the classification criteria are not met.

Aspiration toxicity

Product:

Not an aspiration hazard.

Further information

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Product:

Remarks: Classifications by other authorities under varying regulatory frameworks may exist.

12. ECOLOGICAL INFORMATION

Basis for assessment : Incomplete ecotoxicological data are available for this product.
The information given below is based partly on a knowledge of the components and the ecotoxicology of similar products.
Unless indicated otherwise, the data presented is representative of the product as a whole, rather than for individual component(s).

Ecotoxicity

Product:

Toxicity to fish (Acute toxicity) : LC50 : > 100 mg/l
Remarks: Based on available data, the classification criteria are not met.
Practically non toxic:

Toxicity to crustacean (Acute toxicity) : EC50 : > 100 mg/l
Remarks: Based on available data, the classification criteria are not met.
Practically non toxic:

Toxicity to algae/aquatic plants (Acute toxicity) : EC50 : > 100 mg/l
Remarks: Practically non toxic:
Based on available data, the classification criteria are not met.

Toxicity to fish (Chronic toxicity) : Remarks: Data not available

Toxicity to crustacean (Chronic toxicity) : Remarks: Data not available

Toxicity to microorganisms (Acute toxicity) : IC50 : > 100 mg/l
Remarks: Based on available data, the classification criteria are not met.
Practically non toxic:

Persistence and degradability

Product:

Biodegradability : Remarks: Readily biodegradable.

Bioaccumulative potential

Product:

Bioaccumulation : Remarks: Does not bioaccumulate significantly.

Partition coefficient: n-octanol/water : Remarks: Data not available

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Mobility in soil

Product:

Mobility

: Remarks: If the product enters soil, one or more constituents will or may be mobile and may contaminate groundwater.

Other adverse effects

no data available

13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues

: Recover or recycle if possible.
It is the responsibility of the waste generator to determine the toxicity and physical properties of the material generated to determine the proper waste classification and disposal methods in compliance with applicable regulations.

Do not dispose into the environment, in drains or in water courses.

Waste product should not be allowed to contaminate soil or water.

Disposal should be in accordance with applicable regional, national, and local laws and regulations.
Local regulations may be more stringent than regional or national requirements and must be complied with.

Contaminated packaging

: Drain container thoroughly.
After draining, vent in a safe place away from sparks and fire.
Send to drum recoverer or metal reclaimer.
Dispose in accordance with prevailing regulations, preferably to a recognized collector or contractor. The competence of the collector or contractor should be established beforehand.

Local legislation
Remarks

: If potential for exposure exists refer to Section 8 for specific personal protective equipment.

14. TRANSPORT INFORMATION

National Regulations

International Regulations

ADR

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

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IMDG-Code

Not regulated as a dangerous good

Maritime transport in bulk according to IMO instruments

Pollution category : Z
Ship type : 3
Product name : Glycerol, propoxylated and ethoxylated

Special precautions for user

Remarks : Special Precautions: Refer to Section 7, Handling & Storage, for special precautions which a user needs to be aware of or needs to comply with in connection with transport.

Additional Information : This product may be transported under nitrogen blanketing. Nitrogen is an odourless and invisible gas. Exposure to nitrogen enriched atmospheres displaces available oxygen which may cause asphyxiation or death. Personnel must observe strict safety precautions when involved with a confined space entry.
Transport in bulk according to Annex II of Marpol and the IBC Code

15. REGULATORY INFORMATION

National regulatory information

Rotterdam Convention (Prior Informed Consent)
Not applicable

Stockholm Convention (Persistent Organic Pollutants)
Not applicable

Law on the Prevention and Control of Occupational Diseases

The categories of occupational disease:
Not applicable

Occupational Disease Classification list:
Not applicable

Regulations on Safety Management of Hazardous Chemicals

Catalogue of Hazardous Chemicals : Not applicable

Identification of Major Hazard Installations for Hazardous Chemicals (GB 18218) : Not applicable

Hazardous Chemicals for Priority Management under SAWS : Not applicable

Regulations on Labour Protection in Workplaces where Toxic Substances are Used

Catalogue of Highly Toxic Chemicals : Not applicable

Regulation of Environmental Management on the First Import of Chemicals and the Import and Export of Toxic Chemicals

Catalogue of Toxic Chemicals Severely Restricted in China : Not applicable

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Other international regulations

The components of this product are reported in the following inventories:

AIIC	: Listed
DSL	: Listed
IECSC	: Listed
ENCS	: Listed
KECI	: Listed
NZIoC	: Listed
PICCS	: Listed
TSCA	: Listed
TCSI	: Listed

16. OTHER INFORMATION

Abbreviations and Acronyms

AIIC - Australian Inventory of Industrial Chemicals; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TECL - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

Further information

Training advice : Provide adequate information, instruction and training for

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operators.

Other information : A vertical bar (|) in the left margin indicates an amendment from the previous version.

Sources of key data used to compile the Safety Data Sheet : The quoted data are from, but not limited to, one or more sources of information (e.g. toxicological data from Shell Health Services, material suppliers' data, CONCAWE, EU IUCLID data base, EC 1272 regulation, etc).

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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