

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version	Revision Date:	SDS Number:	Date of last issue: 23.08.2022
5.1	07.03.2023	800001010779	Print Date 08.03.2023

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

Trade name	: Hexane (extraction grade)
Product code	: Q1252
Registration number EU	: 01-2119474209-33-0002
Synonyms	: Hydrocarbons, C6, n-alkanes, isoalkanes, cyclics, n-hexane rich
CAS-No.	: 64742-49-0
EC-No.	: 925-292-5

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Sub- stance/Mixture	: Industrial Solvent. Please refer to section 16 and/or the annexes for the registered uses under REACH.
Uses advised against	: Restricted to professional users., This product must not be used in applications other than the above without first seeking the advice of the supplier.

#### 1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier	: <b>Shell Chemicals Europe B.V.</b> PO Box 2334 3000 CH Rotterdam Netherlands
Telephone	: +31 (0)10 441 5137 / +31 (0)10 441 5191
Telefax	: +31 (0)20 716 8316/ +31 (0)20 713 9230
Contact for Safety Data Sheet	: sccmsds@shell.com

#### 1.4 Emergency telephone number

+44 (0) 1235 239 670 (This telephone number is available 24 hours per day, 7 days per week)

### SECTION 2: Hazards identification

#### 2.1 Classification of the substance or mixture

##### Classification (REGULATION (EC) No 1272/2008)

Flammable liquids, Category 2	H225: Highly flammable liquid and vapour.
Aspiration hazard, Category 1	H304: May be fatal if swallowed and enters air-

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version	Revision Date:	SDS Number:	Date of last issue: 23.08.2022
5.1	07.03.2023	800001010779	Print Date 08.03.2023

	ways.
Skin irritation, Category 2	H315: Causes skin irritation.
Specific target organ toxicity - single exposure, Category 3, Narcotic effects	H336: May cause drowsiness or dizziness.
Reproductive toxicity, Category 2	H361: Suspected of damaging fertility or the unborn child.
Specific target organ toxicity - repeated exposure, Category 2, Central nervous system, Peripheral nervous system	H373: May cause damage to organs through prolonged or repeated exposure.
Long-term (chronic) aquatic hazard, Category 2	H411: Toxic to aquatic life with long lasting effects.

## 2.2 Label elements

### Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Danger

Hazard statements :

PHYSICAL HAZARDS:

H225 Highly flammable liquid and vapour.

HEALTH HAZARDS:

H304 May be fatal if swallowed and enters airways.

H315 Causes skin irritation.

H336 May cause drowsiness or dizziness.

H361 Suspected of damaging fertility or the unborn child.

H373 May cause damage to organs (Central nervous system, Peripheral nervous system) through prolonged or repeated exposure.

ENVIRONMENTAL HAZARDS:

H411 Toxic to aquatic life with long lasting effects.

Supplemental Hazard Statements : EUH066 Repeated exposure may cause skin dryness or cracking.

Precautionary statements : **Prevention:**

P201 Obtain special instructions before use.

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P243 Take action to prevent static discharges.

P273 Avoid release to the environment.

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version 5.1      Revision Date: 07.03.2023      SDS Number: 800001010779      Date of last issue: 23.08.2022  
Print Date 08.03.2023

### Response:

P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.

P331 Do NOT induce vomiting.

### Storage:

No precautionary phrases.

### Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

### 2.3 Other hazards

The substance does not fulfill all screening criteria for persistence, bioaccumulation and toxicity and hence is not considered to be PBT or vPvB.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

May form flammable/explosive vapour-air mixture.

This material is a static accumulator.

Even with proper grounding and bonding, this material can still accumulate an electrostatic charge.

If sufficient charge is allowed to accumulate, electrostatic discharge and ignition of flammable air-vapour mixtures can occur.

Vapours may be irritating to the eye.

## SECTION 3: Composition/information on ingredients

### 3.1 Substances

#### Components

Chemical name	CAS-No. EC-No.	Concentration (% w/w)
Hydrocarbons, C6, n-alkanes, isoalkanes, cyclics, n-hexane rich	Not Assigned 925-292-5	100

#### Further information

Contains:

Chemical name	Identification number	Classification	Concentration (% w/w)
n-Hexane	110-54-3, 203-777-6	Flam. Liq.2; H225 Skin Irrit.2; H315 Asp. Tox.1; H304	<= 55

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version 5.1      Revision Date: 07.03.2023      SDS Number: 800001010779      Date of last issue: 23.08.2022  
Print Date 08.03.2023

		STOT RE2; H373 STOT SE3; H336 Repr.2; H361f Aquatic Chronic2; H411	
Hexane, other isomers			>= 45

### SECTION 4: First aid measures

#### 4.1 Description of first aid measures

- General advice : Not expected to be a health hazard when used under normal conditions.
- Protection of first-aiders : When administering first aid, ensure that you are wearing the appropriate personal protective equipment according to the incident, injury and surroundings.
- If inhaled : Remove to fresh air. If rapid recovery does not occur, transport to nearest medical facility for additional treatment.
- In case of skin contact : Remove contaminated clothing. Immediately flush skin with large amounts of water for at least 15 minutes, and follow by washing with soap and water if available. If redness, swelling, pain and/or blisters occur, transport to the nearest medical facility for additional treatment.
- In case of eye contact : Flush eye with copious quantities of water. Remove contact lenses, if present and easy to do. Continue rinsing.  
If persistent irritation occurs, obtain medical attention.
- If swallowed : Call emergency number for your location / facility.  
If swallowed, do not induce vomiting: transport to nearest medical facility for additional treatment. If vomiting occurs spontaneously, keep head below hips to prevent aspiration. If any of the following delayed signs and symptoms appear within the next 6 hours, transport to the nearest medical facility: fever greater than 101° F (38.3°C), shortness of breath, chest congestion or continued coughing or wheezing.

#### 4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Breathing of high vapour concentrations may cause central nervous system (CNS) depression resulting in dizziness, light-headedness, headache, nausea and loss of coordination. Continued inhalation may result in unconsciousness and death.  
Skin irritation signs and symptoms may include a burning sen-

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version	Revision Date:	SDS Number:	Date of last issue: 23.08.2022
5.1	07.03.2023	800001010779	Print Date 08.03.2023

sation, redness, swelling, and/or blisters.  
No specific hazards under normal use conditions.  
Eye irritation signs and symptoms may include a burning sensation, redness, swelling, and/or blurred vision.  
If material enters lungs, signs and symptoms may include coughing, choking, wheezing, difficulty in breathing, chest congestion, shortness of breath, and/or fever.  
If any of the following delayed signs and symptoms appear within the next 6 hours, transport to the nearest medical facility: fever greater than 101° F (38.3°C), shortness of breath, chest congestion or continued coughing or wheezing.  
Peripheral nerve damage may be evidenced by impairment of motor function (incoordination, unsteady walk, or muscle weakness in the extremities, and/or loss of sensation in the arms and legs).

Defatting dermatitis signs and symptoms may include a burning sensation and/or a dried/cracked appearance.

### 4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Call a doctor or poison control center for guidance.  
Potential for chemical pneumonitis.  
Treat symptomatically.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

Suitable extinguishing media : Foam, water spray or fog. Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.

Unsuitable extinguishing media : Do not use water in a jet.

### 5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-fighting : Clear fire area of all non-emergency personnel.  
Hazardous combustion products may include:  
A complex mixture of airborne solid and liquid particulates and gases (smoke).  
Carbon monoxide.  
Unidentified organic and inorganic compounds.  
Flammable vapours may be present even at temperatures below the flash point.  
The vapour is heavier than air, spreads along the ground and distant ignition is possible.  
Will float and can be reignited on surface water.

### 5.3 Advice for firefighters

Special protective equipment for firefighters : Proper protective equipment including chemical resistant gloves are to be worn; chemical resistant suit is indicated if large contact with spilled product is expected. Self-Contained

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version	Revision Date:	SDS Number:	Date of last issue: 23.08.2022
5.1	07.03.2023	800001010779	Print Date 08.03.2023

Breathing Apparatus must be worn when approaching a fire in a confined space. Select fire fighter's clothing approved to relevant Standards (e.g. Europe: EN469).

Specific extinguishing methods : Standard procedure for chemical fires.

Further information : Keep adjacent containers cool by spraying with water.

### SECTION 6: Accidental release measures

#### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Observe all relevant local and international regulations. Notify authorities if any exposure to the general public or the environment occurs or is likely to occur. Local authorities should be advised if significant spillages cannot be contained.

6.1.1 For non emergency personnel:  
Avoid contact with skin, eyes and clothing.  
Isolate hazard area and deny entry to unnecessary or unprotected personnel.  
Do not breathe fumes, vapour.  
Do not operate electrical equipment.

6.1.2 For emergency responders:  
Avoid contact with skin, eyes and clothing.  
Isolate hazard area and deny entry to unnecessary or unprotected personnel.  
Do not breathe fumes, vapour.  
Do not operate electrical equipment.

#### 6.2 Environmental precautions

Environmental precautions : Shut off leaks, if possible without personal risks. Remove all possible sources of ignition in the surrounding area. Use appropriate containment to avoid environmental contamination. Prevent from spreading or entering drains, ditches or rivers by using sand, earth, or other appropriate barriers. Attempt to disperse the vapour or to direct its flow to a safe location for example by using fog sprays. Take precautionary measures against static discharge. Ensure electrical continuity by bonding and grounding (earthing) all equipment. Monitor area with combustible gas indicator.

#### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : For small liquid spills (< 1 drum), transfer by mechanical means to a labeled, sealable container for product recovery or safe disposal. Allow residues to evaporate or soak up with an appropriate absorbent material and dispose of safely. Remove contaminated soil and dispose of safely. For large liquid spills (> 1 drum), transfer by mechanical

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version	Revision Date:	SDS Number:	Date of last issue: 23.08.2022
5.1	07.03.2023	800001010779	Print Date 08.03.2023

means such as vacuum truck to a salvage tank for recovery or safe disposal. Do not flush away residues with water. Retain as contaminated waste. Allow residues to evaporate or soak up with an appropriate absorbent material and dispose of safely. Remove contaminated soil and dispose of safely

Ventilate contaminated area thoroughly.  
If contamination of site occurs remediation may require specialist advice.

### 6.4 Reference to other sections

For guidance on selection of personal protective equipment see Section 8 of this Safety Data Sheet.,  
For guidance on disposal of spilled material see Section 13 of this Safety Data Sheet.

## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

- |                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
|-------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Technical measures      | :<br>Avoid breathing of or direct contact with material. Only use in well ventilated areas. Wash thoroughly after handling. For guidance on selection of personal protective equipment see Section 8 of this Safety Data Sheet.<br>Use the information in this data sheet as input to a risk assessment of local circumstances to help determine appropriate controls for safe handling, storage and disposal of this material.<br>Ensure that all local regulations regarding handling and storage facilities are followed.                                                                                                                                                                                  |
| Advice on safe handling | :<br>Avoid inhaling vapour and/or mists.<br>Avoid contact with skin, eyes and clothing.<br>Extinguish any naked flames. Do not smoke. Remove ignition sources. Avoid sparks.<br>Use local exhaust ventilation if there is risk of inhalation of vapours, mists or aerosols.<br>Bulk storage tanks should be diked (bunded).<br>When using do not eat or drink.<br><br>The vapour is heavier than air, spreads along the ground and distant ignition is possible.                                                                                                                                                                                                                                              |
| Product Transfer        | :<br>Even with proper grounding and bonding, this material can still accumulate an electrostatic charge. If sufficient charge is allowed to accumulate, electrostatic discharge and ignition of flammable air-vapour mixtures can occur. Be aware of handling operations that may give rise to additional hazards that result from the accumulation of static charges. These include but are not limited to pumping (especially turbulent flow), mixing, filtering, splash filling, cleaning and filling of tanks and containers, sampling, switch loading, gauging, vacuum truck operations, and mechanical movements. These activities may lead to static discharge e.g. spark formation. Restrict line ve- |

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version	Revision Date:	SDS Number:	Date of last issue: 23.08.2022
5.1	07.03.2023	800001010779	Print Date 08.03.2023

Locality during pumping in order to avoid generation of electrostatic discharge ( $\leq 1$  m/s until fill pipe submerged to twice its diameter, then  $\leq 7$  m/s). Avoid splash filling. Do NOT use compressed air for filling, discharging, or handling operations.

Refer to guidance under Handling section.

Hygiene measures : Wash hands before eating, drinking, smoking and using the toilet. Launder contaminated clothing before re-use. Do not ingest. If swallowed, then seek immediate medical assistance.

### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Refer to section 15 for any additional specific legislation covering the packaging and storage of this product.

Further information on storage stability : Storage Temperature: Ambient.

Bulk storage tanks should be diked (bunded).  
Locate tanks away from heat and other sources of ignition.  
Cleaning, inspection and maintenance of storage tanks is a specialist operation, which requires the implementation of strict procedures and precautions.  
Must be stored in a diked (bunded) well-ventilated area, away from sunlight, ignition sources and other sources of heat.  
Keep away from aerosols, flammables, oxidizing agents, corrosives and from other flammable products which are not harmful or toxic to man or to the environment.  
Electrostatic charges will be generated during pumping.  
Electrostatic discharge may cause fire. Ensure electrical continuity by bonding and grounding (earthing) all equipment to reduce the risk.  
The vapours in the head space of the storage vessel may lie in the flammable/explosive range and hence may be flammable.

Packaging material : Suitable material: For containers, or container linings use mild steel, stainless steel., For container paints, use epoxy paint, zinc silicate paint.  
Unsuitable material: Avoid prolonged contact with natural, butyl or nitrile rubbers.

Container Advice : Do not cut, drill, grind, weld or perform similar operations on or near containers.

### 7.3 Specific end use(s)

Specific use(s) : Please refer to section 16 and/or the annexes for the registered uses under REACH.

See additional references that provide safe handling practices for liquids that are determined to be static accumulators:  
American Petroleum Institute 2003 (Protection Against Igni-



# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version 5.1      Revision Date: 07.03.2023      SDS Number: 800001010779      Date of last issue: 23.08.2022  
Print Date 08.03.2023

tions Arising out of Static, Lightning and Stray Currents) or National Fire Protection Agency 77 (Recommended Practices on Static Electricity).  
IEC/TS 60079-32-1: Electrostatic hazards, guidance

### SECTION 8: Exposure controls/personal protection

#### 8.1 Control parameters

##### Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
Technical Hexane	Not Assigned	TWA	150 mg/m <sup>3</sup>	EU HSPA
n-Hexane	110-54-3	TWA	20 ppm 72 mg/m <sup>3</sup>	GB EH40
n-Hexane		TWA	20 ppm 72 mg/m <sup>3</sup>	2006/15/EC
Further information: Indicative				
n-Hexane		TWA	50 ppm	ACGIH

##### Biological occupational exposure limits

Substance name	CAS-No.	Control parameters	Sampling time	Basis
n-Hexane	110-54-3	2,5-Hexanedione: 0.5 mg/l (Urine)	End of shift	ACGIH BEI

##### Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
Hydrocarbons, C6, n-alkanes, isoalkanes, cyclics, n-hexane rich	Workers	Dermal	Long-term systemic effects	13 mg/kg bw/day
Hydrocarbons, C6, n-alkanes, isoalkanes, cyclics, n-hexane rich	Workers	Inhalation	Long-term systemic effects	93 mg/m <sup>3</sup>
Hydrocarbons, C6, n-alkanes, isoalkanes, cyclics, n-hexane rich	Consumers	Dermal	Long-term systemic effects	7 mg/kg bw/day
Hydrocarbons, C6, n-alkanes, isoalkanes, cyclics, n-hexane rich	Consumers	Inhalation	Long-term systemic effects	20 mg/m <sup>3</sup>
Hydrocarbons, C6, n-alkanes, isoalkanes, cyclics, n-hexane rich	Consumers	Oral	Long-term systemic effects	6 mg/kg bw/day

##### Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
Hydrocarbons, C6, n-alkanes, isoalkanes, cyclics, n-hexane rich		
Remarks:	Substance is a hydrocarbon with a complex, unknown or variable composition	

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version	Revision Date:	SDS Number:	Date of last issue: 23.08.2022
5.1	07.03.2023	800001010779	Print Date 08.03.2023

	tion. Conventional methods of deriving PNECs are not appropriate and it is not possible to identify a single representative PNEC for such substances.
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### 8.2 Exposure controls

#### Engineering measures

Read in conjunction with the Exposure Scenario for your specific use contained in the Annex.

Use sealed systems as far as possible.

Adequate explosion-proof ventilation to control airborne concentrations below the exposure guidelines/limits.

Local exhaust ventilation is recommended.

Firewater monitors and deluge systems are recommended.

Eye washes and showers for emergency use.

Where material is heated, sprayed or mist formed, there is greater potential for airborne concentrations to be generated.

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Select controls based on a risk assessment of local circumstances. Appropriate measures include:

#### General Information:

Always observe good personal hygiene measures, such as washing hands after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

Define procedures for safe handling and maintenance of controls.

Educate and train workers in the hazards and control measures relevant to normal activities associated with this product.

Ensure appropriate selection, testing and maintenance of equipment used to control exposure, e.g. personal protective equipment, local exhaust ventilation.

Drain down system prior to equipment break-in or maintenance.

Retain drain downs in sealed storage pending disposal or subsequent recycle.

#### Personal protective equipment

Read in conjunction with the Exposure Scenario for your specific use contained in the Annex.

The provided information is made in consideration of the PPE directive (Council Directive 89/686/EEC) and the CEN European Committee for Standardisation (CEN) standards.

Personal protective equipment (PPE) should meet recommended national standards. Check with PPE suppliers.

Eye protection : If material is handled such that it could be splashed into eyes, protective eyewear is recommended.  
Approved to EU Standard EN166.

Hand protection

Remarks : Where hand contact with the product may occur the use of gloves approved to relevant standards (e.g. Europe: EN374, US: F739) made from the following materials may provide suitable chemical protection. Longer term protection: Nitrile rubber gloves. Incidental contact/Splash protection: PVC or neoprene rubber gloves.

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version	Revision Date:	SDS Number:	Date of last issue: 23.08.2022
5.1	07.03.2023	800001010779	Print Date 08.03.2023

For continuous contact we recommend gloves with breakthrough time of more than 240 minutes with preference for > 480 minutes where suitable gloves can be identified. For short-term/splash protection we recommend the same but recognize that suitable gloves offering this level of protection may not be available and in this case a lower breakthrough time maybe acceptable so long as appropriate maintenance and replacement regimes are followed. Glove thickness is not a good predictor of glove resistance to a chemical as it is dependent on the exact composition of the glove material. Glove thickness should be typically greater than 0.35 mm depending on the glove make and model. Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material, dexterity. Always seek advice from glove suppliers. Contaminated gloves should be replaced. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.

- Skin and body protection : Wear chemical resistant gloves/gauntlets and boots. Where risk of splashing, also wear an apron. Protective clothing approved to EU Standard EN14605. Wear antistatic and flame-retardant clothing, if a local risk assessment deems it so.
- Respiratory protection : If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker health, select respiratory protection equipment suitable for the specific conditions of use and meeting relevant legislation. Check with respiratory protective equipment suppliers. Where air-filtering respirators are unsuitable (e.g. airborne concentrations are high, risk of oxygen deficiency, confined space) use appropriate positive pressure breathing apparatus. Where air-filtering respirators are suitable, select an appropriate combination of mask and filter. If air-filtering respirators are suitable for conditions of use: Select a filter suitable for organic gases and vapours [Type A boiling point > 65°C (149°F)] meeting EN14387.

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

- Physical state : liquid
- Colour : colourless
- Odour : Paraffinic, sweet

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version	Revision Date:	SDS Number:	Date of last issue: 23.08.2022
5.1	07.03.2023	800001010779	Print Date 08.03.2023

Odour Threshold : Data not available

Melting / freezing point : -95 °C

Initial boiling point and boiling range : Typical 63 - 79 °C

### Flammability

Flammability (solid, gas) : Not applicable

### Lower explosion limit and upper explosion limit / flammability limit

Upper explosion limit / upper flammability limit : upper flammability limit  
7.4 %(V)

Lower explosion limit / Lower flammability limit : Lower flammability limit  
1.1 %(V)

Flash point : -27 °C  
Method: IP 170

Auto-ignition temperature : 375 °C  
Method: ASTM E-659

Decomposition temperature  
Decomposition temperature : Not applicable

pH : Not applicable

### Viscosity

Viscosity, dynamic : Data not available

Viscosity, kinematic : Typical 0.45 mm<sup>2</sup>/s (25 °C)  
Method: ASTM D445

### Solubility(ies)

Water solubility : 9.5 mg/l

Partition coefficient: n-octanol/water : log Pow: 4

Vapour pressure : Typical 8,000 Pa (0 °C)  
Typical 19,000 Pa (20 °C)  
Typical 58,500 Pa (50 °C)

Relative density : 0.66  
Method: ASTM D4052

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version	Revision Date:	SDS Number:	Date of last issue: 23.08.2022
5.1	07.03.2023	800001010779	Print Date 08.03.2023

Density : Typical 670 - 675 kg/m<sup>3</sup> (15 °C)  
Method: ASTM D4052

Relative vapour density : 2.8

### 9.2 Other information

Explosives : Not applicable

Oxidizing properties : Data not available

Evaporation rate : 1.4  
Method: DIN 53170, di-ethyl ether=1  
8  
Method: ASTM D 3539, nBuAc=1

Conductivity : 0.04 pS/m at 20 °C  
Method: ASTM D-4308

Low conductivity: < 100 pS/m

The conductivity of this material makes it a static accumulator., A liquid is typically considered nonconductive if its conductivity is below 100 pS/m and is considered semi-conductive if its conductivity is below 10,000 pS/m., Whether a liquid is nonconductive or semi-conductive, the precautions are the same., A number of factors, for example liquid temperature, presence of contaminants, and anti-static additives can greatly influence the conductivity of a liquid

Surface tension : 18.5 mN/m, 20 °C, ASTM D-971

Molecular weight : 86 g/mol

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

The product does not pose any further reactivity hazards in addition to those listed in the following sub-paragraph.

### 10.2 Chemical stability

No hazardous reaction is expected when handled and stored according to provisions  
Stable under normal conditions of use.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : Reacts with strong oxidising agents.

### 10.4 Conditions to avoid

Conditions to avoid : Avoid heat, sparks, open flames and other ignition sources.

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version	Revision Date:	SDS Number:	Date of last issue: 23.08.2022
5.1	07.03.2023	800001010779	Print Date 08.03.2023

In certain circumstances product can ignite due to static electricity.

### 10.5 Incompatible materials

Materials to avoid : Strong oxidising agents.

### 10.6 Hazardous decomposition products

Hazardous decomposition products are not expected to form during normal storage. Thermal decomposition is highly dependent on conditions. A complex mixture of airborne solids, liquids and gases including carbon monoxide, carbon dioxide, sulphur oxides and unidentified organic compounds will be evolved when this material undergoes combustion or thermal or oxidative degradation.

## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Information on likely routes of exposure : Exposure may occur via inhalation, ingestion, skin absorption, skin or eye contact, and accidental ingestion.

#### Acute toxicity

##### Product:

Acute oral toxicity	: LD50 (Rat): > 5000 mg/kg Remarks: Low toxicity
Acute inhalation toxicity	: LC50 (Rat): > 20 mg/l Remarks: Low toxicity by inhalation.
Acute dermal toxicity	: LD50 (Rabbit): > 2000 mg/kg Remarks: Low toxicity

#### Skin corrosion/irritation

##### Product:

Remarks : Causes skin irritation.  
Repeated exposure may cause skin dryness or cracking.

#### Serious eye damage/eye irritation

##### Product:

Remarks : Not irritating to eye.  
Vapours may be irritating to the eye.

#### Respiratory or skin sensitisation

##### Product:

Remarks : Not a sensitiser.  
Based on available data, the classification criteria are not met.

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version 5.1      Revision Date: 07.03.2023      SDS Number: 800001010779      Date of last issue: 23.08.2022  
Print Date 08.03.2023

### Germ cell mutagenicity

#### Product:

Genotoxicity in vivo : Remarks: Not mutagenic.

Germ cell mutagenicity- Assessment : This product does not meet the criteria for classification in categories 1A/1B.

### Carcinogenicity

#### Product:

Remarks : Tumours produced in animals are not considered relevant to humans.  
Not a carcinogen.  
Based on available data, the classification criteria are not met.

Carcinogenicity - Assessment : This product does not meet the criteria for classification in categories 1A/1B.

Material	GHS/CLP Carcinogenicity Classification
Hydrocarbons, C6, n-alkanes, isoalkanes, cyclics, n-hexane rich	No carcinogenicity classification.
n-Hexane	No carcinogenicity classification.
Hexane, other isomers	No carcinogenicity classification.

### Reproductive toxicity

#### Product:

Effects on fertility : Remarks: Suspected of damaging fertility or the unborn child., Causes foetotoxicity in animals at doses which are maternally toxic., Affects reproductive system in animals at doses which produce other toxic effects.

Reproductive toxicity - Assessment : This product does not meet the criteria for classification in categories 1A/1B.

### STOT - single exposure

#### Product:

Remarks : May cause drowsiness and dizziness.

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version	Revision Date:	SDS Number:	Date of last issue: 23.08.2022
5.1	07.03.2023	800001010779	Print Date 08.03.2023

### STOT - repeated exposure

#### Product:

Remarks : Central nervous system: repeated exposure affects the nervous system.  
Peripheral nervous system: causes peripheral neuropathy which can be potentiated by ketones.  
Kidney: caused kidney effects in male rats which are not considered relevant to humans

### Aspiration toxicity

#### Product:

Aspiration into the lungs when swallowed or vomited may cause chemical pneumonitis which can be fatal.

## 11.2 Information on other hazards

### Endocrine disrupting properties

#### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

### Further information

#### Product:

Remarks : Classifications by other authorities under varying regulatory frameworks may exist.

Remarks : Unless indicated otherwise, the data presented is representative of the product as a whole, rather than for individual component(s).

## SECTION 12: Ecological information

### 12.1 Toxicity

#### Product:

Toxicity to fish : Remarks: no data available

Toxicity to daphnia and other aquatic invertebrates : Remarks: Toxic  
LL/EL/IL50 > 1 <= 10 mg/l

Toxicity to algae/aquatic plants : Remarks: Harmful  
LL/EL/IL50 >10 <= 100 mg/l



# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version	Revision Date:	SDS Number:	Date of last issue: 23.08.2022
5.1	07.03.2023	800001010779	Print Date 08.03.2023

Toxicity to fish (Chronic toxicity) : Remarks: Data not available

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : Remarks: Data not available

Toxicity to microorganisms : Remarks: Data not available

### 12.2 Persistence and degradability

#### Product:

Biodegradability : Remarks: Readily biodegradable.  
Oxidises rapidly by photo-chemical reactions in air.

### 12.3 Bioaccumulative potential

#### Product:

Bioaccumulation : Remarks: Has the potential to bioaccumulate.

### 12.4 Mobility in soil

#### Product:

Mobility : Remarks: Floats on water., If it enters soil, it will adsorb to soil particles and will not be mobile.

### 12.5 Results of PBT and vPvB assessment

#### Product:

Assessment : The substance does not fulfill all screening criteria for persistence, bioaccumulation and toxicity and hence is not considered to be PBT or vPvB..

### 12.6 Endocrine disrupting properties

#### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

### 12.7 Other adverse effects

#### Product:

Additional ecological information : Does not have ozone depletion potential.

Unless indicated otherwise, the data presented is representative of

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version	Revision Date:	SDS Number:	Date of last issue: 23.08.2022
5.1	07.03.2023	800001010779	Print Date 08.03.2023

the product as a whole, rather than for individual component(s).

### SECTION 13: Disposal considerations

#### 13.1 Waste treatment methods

- Product : Recover or recycle if possible.  
It is the responsibility of the waste generator to determine the toxicity and physical properties of the material generated to determine the proper waste classification and disposal methods in compliance with applicable regulations.  
Waste product should not be allowed to contaminate soil or ground water, or be disposed of into the environment.  
Do not dispose into the environment, in drains or in water courses.  
Do not dispose of tank water bottoms by allowing them to drain into the ground. This will result in soil and groundwater contamination.  
Waste arising from a spillage or tank cleaning should be disposed of in accordance with prevailing regulations, preferably to a recognised collector or contractor. The competence of the collector or contractor should be established beforehand.
- Waste, spills or used product is dangerous waste.
- Disposal should be in accordance with applicable regional, national, and local laws and regulations.  
Local regulations may be more stringent than regional or national requirements and must be complied with.
- MARPOL - see International Convention for the Prevention of Pollution from Ships (MARPOL 73/78) which provides technical aspects at controlling pollutions from ships.
- Contaminated packaging : Drain container thoroughly.  
After draining, vent in a safe place away from sparks and fire.  
Residues may cause an explosion hazard. Do not puncture, cut or weld uncleaned drums.  
Send to drum recoverer or metal reclaimer.  
Comply with any local recovery or waste disposal regulations.
- Local legislation  
Remarks : Hazardous Waste (England and Wales) Regulations 2005.

### SECTION 14: Transport information

#### 14.1 UN number or ID number

ADR : 1208

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version	Revision Date:	SDS Number:	Date of last issue: 23.08.2022
5.1	07.03.2023	800001010779	Print Date 08.03.2023

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**RID** : 1208

**IMDG** : 1208

**IATA** : 1208

### 14.2 UN proper shipping name

**ADR** : HEXANES

**RID** : HEXANES

**IMDG** : HEXANES

**IATA** : HEXANES

### 14.3 Transport hazard class(es)

**ADR** : 3

**RID** : 3

**IMDG** : 3

**IATA** : 3

### 14.4 Packing group

#### **ADR**

Packing group : II

Classification Code : F1

Hazard Identification Number : 33

Labels : 3

#### **RID**

Packing group : II

Classification Code : F1

Hazard Identification Number : 33

Labels : 3

#### **IMDG**

Packing group : II

Labels : 3

#### **IATA**

Packing group : II

Labels : 3

### 14.5 Environmental hazards

#### **ADR**

Environmentally hazardous : yes

#### **RID**

Environmentally hazardous : yes

#### **IMDG**

Marine pollutant : yes

### 14.6 Special precautions for user

Remarks : Special Precautions: Refer to Section 7, Handling & Storage, for special precautions which a user needs to be aware of or

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version	Revision Date:	SDS Number:	Date of last issue: 23.08.2022
5.1	07.03.2023	800001010779	Print Date 08.03.2023

needs to comply with in connection with transport.

### 14.7 Maritime transport in bulk according to IMO instruments

Pollution category	: Y
Ship type	: 2
Product name	: Hexane (all isomers)

**Additional Information** : This product may be transported under nitrogen blanketing. Nitrogen is an odourless and invisible gas. Exposure to nitrogen enriched atmospheres displaces available oxygen which may cause asphyxiation or death. Personnel must observe strict safety precautions when involved with a confined space entry.

Transport in bulk according to Annex II of Marpol and the IBC Code

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - List of substances subject to authorisation (Annex XIV)	: Product is not subject to Authorisation under REACH.
-----------------------------------------------------------------	--------------------------------------------------------

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	: This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).
-------------------------------------------------------------------------------------------	---------------------------------------------------------------------------------------------------------------------

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.	P5c	FLAMMABLE LIQUIDS
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E2	ENVIRONMENTAL HAZARDS
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#### Other regulations:

The regulatory information is not intended to be comprehensive. Other regulations may apply to this material.

Environmental Protection Act 1990 (as amended). Health and Safety at Work etc. Act 1974. Consumers Protection Act 1987. Pollution Prevention and Control Act 1999. Environment Act 1995. Factories Act 1961. The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment (Amendment) Regulations 2011. Chemicals (Hazard Information and Packaging for Supply) Regulations 2009. Control of Substances Hazardous to Health Regulations 2002 (as amended). Merchant Shipping (Dangerous Goods and Marine Pollutants) Regulations

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version	Revision Date:	SDS Number:	Date of last issue: 23.08.2022
5.1	07.03.2023	800001010779	Print Date 08.03.2023

1997. Reporting of Injuries, Diseases and Dangerous Occurrences Regulations 1995 (as amended). Personal Protective Equipment Regulations 2002. Personal Protective Equipment at Work Regulations 1992. Hazardous Waste (England and Wales) Regulations 2005(as amended). Control of Major Accident Hazards Regulations 1999 (as amended). Renewable Transport Fuel Obligations Order 2007 (as amended). Energy Act 2011. Environmental Permitting (England and Wales) Regulations 2010 (as amended). Waste (England and Wales) Regulations 2011 (as amended). Planning (Hazardous Substances) Act 1990 and associated regulations. The Environmental Protection (Controls on Ozone-Depleting Substances) Regulations 2011.

Product is subject to the Control of Major Accident Hazards Regulations 2015 (2015 No. 483) based on Seveso III directive (2012/18/EU).

### The components of this product are reported in the following inventories:

DSL	: Listed
IECSC	: Listed
KECI	: Listed
PICCS	: Listed
TSCA	: Listed
TCSI	: Listed
AIIC	: Listed
ENCS	: Listed
NZIoC	: Listed

### 15.2 Chemical safety assessment

A Chemical Safety Assessment has been carried out for this substance.

## SECTION 16: Other information

### Full text of other abbreviations

2006/15/EC	: Europe. Indicative occupational exposure limit values
ACGIH	: USA. ACGIH Threshold Limit Values (TLV)
ACGIH BEI	: ACGIH - Biological Exposure Indices (BEI)
EU HSPA	: OEL based on European Hydrocarbon Solvents Producers (CEFIC-HSPA) methodology.
GB EH40	: UK. EH40 WEL - Workplace Exposure Limits
2006/15/EC / TWA	: Limit Value - eight hours
ACGIH / TWA	: 8-hour, time-weighted average
EU HSPA / TWA	: 8-hr TWA
GB EH40 / TWA	: Long-term exposure limit (8-hour TWA reference period)

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version	Revision Date:	SDS Number:	Date of last issue: 23.08.2022
5.1	07.03.2023	800001010779	Print Date 08.03.2023

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

### Further information

Training advice : Provide adequate information, instruction and training for operators.

Other information : For Industry guidance and tools on REACH please visit the CEFIC website at <http://cefic.org/Industry-support>.  
The substance does not fulfill all screening criteria for persistence, bioaccumulation and toxicity and hence is not considered to be PBT or vPvB.

A vertical bar (|) in the left margin indicates an amendment from the previous version.

This product is classified as H304 (May be fatal if swallowed and enters airways). The risk relates to potential for aspiration. The risk arising from aspiration hazard is solely related to the physico-chemical properties of the substance. The risk can therefore be controlled by implementing risk management measures tailored to this specific hazard and included within Section 8 of the SDS. An exposure scenario is not presented.

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version	Revision Date:	SDS Number:	Date of last issue: 23.08.2022
5.1	07.03.2023	800001010779	Print Date 08.03.2023

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This product is classified as R66 / EUH066 (Repeated exposure may cause skin dryness or cracking). The risk relates to the potential for repeated or prolonged dermal contact. The risk arising from contact is solely related to the physico-chemical properties of the substance. The risk can therefore be controlled by implementing risk management measures tailored to this specific hazard and included within Section 8 of the SDS. An exposure scenario is not presented.

Sources of key data used to compile the Safety Data Sheet : The quoted data are from, but not limited to, one or more sources of information (e.g. toxicological data from Shell Health Services, material suppliers' data, CONCAWE, EU IUCLID date base, EC 1272 regulation, etc).

### Classification of the mixture:

Flam. Liq. 2	H225
Asp. Tox. 1	H304
Skin Irrit. 2	H315
STOT SE 3	H336
Repr. 2	H361
STOT RE 2	H373
Aquatic Chronic 2	H411

### Classification procedure:

On basis of test data.  
Expert judgement and weight of evidence determination.  
Expert judgement and weight of evidence determination.  
Expert judgement and weight of evidence determination.  
Expert judgement and weight of evidence determination.  
Expert judgement and weight of evidence determination.  
Expert judgement and weight of evidence determination.

### Identified Uses according to the Use Descriptor System

#### Uses - Worker

Title : Manufacture of substance- Industrial

#### Uses - Worker

Title : Distribution of substance- Industrial

#### Uses - Worker

Title : Formulation & (re)packing of substances and mixtures- Industrial

#### Uses - Worker

Title : Uses in Coatings- Industrial

#### Uses - Worker

Title : Use in Cleaning Agents- Industrial

#### Uses - Worker

Title : Use in laboratories- Industrial

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version	Revision Date:	SDS Number:	Date of last issue: 23.08.2022
5.1	07.03.2023	800001010779	Print Date 08.03.2023

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### Uses - Worker

Title : Use in laboratories- Professional

### Uses - Worker

Title : Rubber production and processing- Industrial

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

GB / EN



# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version 5.1      Revision Date: 07.03.2023      SDS Number: 800001010779      Date of last issue: 23.08.2022  
Print Date 08.03.2023

### Exposure Scenario - Worker

<b>300000000736</b>	
<b>SECTION 1</b>	<b>EXPOSURE SCENARIO TITLE</b>
<b>Title</b>	Manufacture of substance- Industrial
<b>Use Descriptor</b>	<b>Sector of Use:</b> SU3, SU8, SU9 <b>Process Categories:</b> PROC 1, PROC 2, PROC 3, PROC 4, PROC 8a, PROC 8b, PROC 15 <b>Environmental Release Categories:</b> ERC1, ERC4, ESVOC SpERC 1.1.v1
<b>Scope of process</b>	Manufacture of the substance or use as a process chemical or extraction agent. Includes recycling/ recovery, material transfers, storage, maintenance and loading (including marine vessel/barge, road/rail car and bulk container), sampling and associated laboratory activities.

<b>SECTION 2</b>	<b>OPERATIONAL CONDITIONS AND RISK MANAGEMENT MEASURES</b>
------------------	------------------------------------------------------------

<b>Section 2.1</b>	<b>Control of Worker Exposure</b>
<b>Product Characteristics</b>	
Physical form of product	Liquid, vapour pressure > 10 kPa at STP
Concentration of the Substance in Mixture/Article	Covers use of substance/product up to 100% (unless stated differently).,
<b>Frequency and Duration of Use</b>	
Covers daily exposures up to 8 hours (unless stated differently).	
<b>Other Operational Conditions affecting Exposure</b>	
Assumes use at not more than 20°C above ambient temperature (unless stated differently). Assumes a good basic standard of occupational hygiene is implemented.	

<b>Contributing Scenarios</b>	<b>Risk Management Measures</b>
General measures (skin irritants).	Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.
General exposures (closed systems)PROC1PROC2PROC3	Ensure material transfers are under containment or extract ventilation.
General exposures (open systems)PROC4	Ensure operation is undertaken outdoors. Avoid carrying out activities involving exposure for more than 1 hour. , or:

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version  
5.1

Revision Date:  
07.03.2023

SDS Number:  
800001010779

Date of last issue: 23.08.2022  
Print Date 08.03.2023

	Wear a respirator conforming to EN140 with Type A filter or better.
Process samplingPROC8b	Ensure material transfers are under containment or extract ventilation.
Laboratory activitiesPROC15	Handle in a fume cupboard or under extract ventilation.
Bulk transfers(open systems)PROC8b	Provide extraction ventilation at points where emissions occur.
Bulk transfers(closed systems)PROC8b	Ensure material transfers are under containment or extract ventilation.
Equipment cleaning and maintenancePROC8a	Drain down and flush system prior to equipment break-in or maintenance.
Storage.PROC1	Store substance within a closed system.
StoragePROC2	Store substance within a closed system. Ensure operation is undertaken outdoors. Avoid carrying out activities involving exposure for more than 4 hours

Section 2.2	Control of Environmental Exposure
Substance is isomeric mixture.	
Predominantly hydrophobic.	
Readily biodegradable.	
<b>Amounts Used</b>	
Fraction of EU tonnage used in region:	0.1
Regional use tonnage (tonnes/year):	1.5E+04
Fraction of Regional tonnage used locally:	1
Annual site tonnage (tonnes/year):	1.5E+04
Maximum daily site tonnage (kg/day):	5.1E+04
<b>Frequency and Duration of Use</b>	
Continuous release.Emission Days (days/year):	300
<b>Environmental factors not influenced by risk management</b>	
Local freshwater dilution factor:	10
Local marine water dilution factor:	100
<b>Other Operational Conditions affecting Environmental Exposure</b>	
Release fraction to air from process (initial release prior to RMM):	5.0E-02
Release fraction to wastewater from process (initial release prior to RMM):	3.0E-04
Release fraction to soil from process (initial release prior to RMM):	1.0E-04
<b>Technical conditions and measures at process level (source) to prevent release</b>	
Common practices vary across sites thus conservative process release estimates used.	
<b>Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil</b>	
Risk from environmental exposure is driven by freshwater sediment.	

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version 5.1      Revision Date: 07.03.2023      SDS Number: 800001010779      Date of last issue: 23.08.2022  
Print Date 08.03.2023

Prevent discharge of undissolved substance to or recover from onsite wastewater.	
If discharging to domestic sewage treatment plant, no onsite wastewater treatment required.	
Treat air emission to provide a typical removal efficiency of (%)	90
Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of $\geq$ (%)	45.8
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of (%)	0
<b>Organisational measures to prevent/limit release from site</b>	
Do not apply industrial sludge to natural soils.	
Sludge should be incinerated, contained or reclaimed.	
<b>Conditions and Measures related to municipal sewage treatment plant</b>	
Estimated substance removal from wastewater via domestic sewage treatment (%)	96.2
Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%)	96.2
Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d)	7.2E+05
Assumed domestic sewage treatment plant flow (m <sup>3</sup> /d)	1.0E+04
<b>Conditions and Measures related to external treatment of waste for disposal</b>	
During manufacturing no waste of the substance is generated.	
<b>Conditions and measures related to external recovery of waste</b>	
During manufacturing no waste of the substance is generated.	

<b>SECTION 3</b>	<b>EXPOSURE ESTIMATION</b>
<b>Section 3.1 - Health</b>	
The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.	

<b>Section 3.2 -Environment</b>	
The Hydrocarbon Block Method has been used to calculate environmental exposure with the Petrorisk model.	

<b>SECTION 4</b>	<b>GUIDANCE TO CHECK COMPLIANCE WITH THE EXPOSURE SCENARIO</b>
<b>Section 4.1 - Health</b>	
Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented. Available hazard data do not enable the derivation of a DNEL for dermal irritant effects. Risk Management Measures are based on qualitative risk characterisation. Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.	

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version  
5.1

Revision Date:  
07.03.2023

SDS Number:  
800001010779

Date of last issue: 23.08.2022  
Print Date 08.03.2023

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### Section 4.2 -Environment

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org>).

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version 5.1      Revision Date: 07.03.2023      SDS Number: 800001010779      Date of last issue: 23.08.2022  
Print Date 08.03.2023

### Exposure Scenario - Worker

<b>300000000737</b>	
<b>SECTION 1</b>	<b>EXPOSURE SCENARIO TITLE</b>
<b>Title</b>	Distribution of substance- Industrial
<b>Use Descriptor</b>	<b>Sector of Use:</b> SU3, SU8, SU9 <b>Process Categories:</b> PROC 1, PROC 2, PROC 3, PROC 4, PROC 8a, PROC 8b, PROC 9, PROC 15 <b>Environmental Release Categories:</b> ERC1, ERC2, ERC3, ERC4, ERC5, ERC6a, ERC6b, ERC 6C,, ERC7, ESVOC SpERC 1.1b.v1
<b>Scope of process</b>	Loading (including marine vessel/barge, rail/road car and IBC loading) and repacking (including drums and small packs) of substance, including its sampling, storage, unloading distribution and associated laboratory activities.

<b>SECTION 2</b>	<b>OPERATIONAL CONDITIONS AND RISK MANAGEMENT MEASURES</b>
------------------	------------------------------------------------------------

<b>Section 2.1</b>	<b>Control of Worker Exposure</b>
<b>Product Characteristics</b>	
Physical form of product	Liquid, vapour pressure > 10 kPa at STP
Concentration of the Substance in Mixture/Article	Covers use of substance/product up to 100% (unless stated differently).,
<b>Frequency and Duration of Use</b>	
Covers daily exposures up to 8 hours (unless stated differently).	
<b>Other Operational Conditions affecting Exposure</b>	
Assumes use at not more than 20°C above ambient temperature (unless stated differently). Assumes a good basic standard of occupational hygiene is implemented.	

<b>Contributing Scenarios</b>	<b>Risk Management Measures</b>
General measures (skin irritants).	Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.
General exposures (closed systems)PROC1PROC2PROC3	Ensure material transfers are under containment or extract ventilation.
General exposures (open systems)PROC4	Ensure operation is undertaken outdoors. Avoid carrying out activities involving exposure for more than 1 hour. , or:

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version  
5.1

Revision Date:  
07.03.2023

SDS Number:  
800001010779

Date of last issue: 23.08.2022  
Print Date 08.03.2023

	Wear a respirator conforming to EN140 with Type A filter or better.
Process samplingPROC3	Ensure operation is undertaken outdoors. Avoid carrying out activities involving exposure for more than 1 hour.
Laboratory activitiesPROC15	Handle in a fume cupboard or under extract ventilation.
Bulk transfers(closed systems)PROC8b	Ensure material transfers are under containment or extract ventilation.
Bulk transfers(open systems)PROC8b	Ensure operation is undertaken outdoors. Avoid carrying out activities involving exposure for more than 1 hour. , or: Wear a respirator conforming to EN140 with Type A filter or better.
Drum and small package fillingPROC9	Fill containers/cans at dedicated filling points supplied with local extract ventilation.
Equipment cleaning and maintenancePROC8a	Drain down and flush system prior to equipment break-in or maintenance.
Storage.PROC1PROC2	Store substance within a closed system. Ensure operation is undertaken outdoors. Avoid carrying out activities involving exposure for more than 4 hours

Section 2.2	Control of Environmental Exposure
Substance is isomeric mixture.	
Predominantly hydrophobic.	
Readily biodegradable.	
<b>Amounts Used</b>	
Fraction of EU tonnage used in region:	0.1
Regional use tonnage (tonnes/year):	600
Fraction of Regional tonnage used locally:	2.0E-03
Annual site tonnage (tonnes/year):	1.2
Maximum daily site tonnage (kg/day):	60
<b>Frequency and Duration of Use</b>	
Continuous release.Emission Days (days/year):	20
<b>Environmental factors not influenced by risk management</b>	
Local freshwater dilution factor:	10
Local marine water dilution factor:	100
<b>Other Operational Conditions affecting Environmental Exposure</b>	
Release fraction to air from process (initial release prior to RMM):	1.0E-03
Release fraction to wastewater from process (initial release prior to RMM):	1.0E-05
Release fraction to soil from process (initial release prior to RMM):	1.0E-05

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version 5.1      Revision Date: 07.03.2023      SDS Number: 800001010779      Date of last issue: 23.08.2022  
Print Date 08.03.2023

<b>Technical conditions and measures at process level (source) to prevent release</b>	
Common practices vary across sites thus conservative process release estimates used.	
<b>Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil</b>	
Risk from environmental exposure is driven by freshwater.	
Prevent discharge of undissolved substance to or recover from onsite wastewater.	
No wastewater treatment required.	
Treat air emission to provide a typical removal efficiency of (%)	90
Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of >= (%)	0
If discharging to domestic sewage treatment plant, no secondary wastewater treatment required.	0
<b>Organisational measures to prevent/limit release from site</b>	
Do not apply industrial sludge to natural soils.	
Sludge should be incinerated, contained or reclaimed.	
<b>Conditions and Measures related to municipal sewage treatment plant</b>	
Estimated substance removal from wastewater via domestic sewage treatment (%)	96.2
Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%)	96.2
Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d)	2.1E+05
Assumed domestic sewage treatment plant flow (m3/d)	2.0E+03
<b>Conditions and Measures related to external treatment of waste for disposal</b>	
External treatment and disposal of waste should comply with applicable local and/or regional regulations.	
<b>Conditions and measures related to external recovery of waste</b>	
External recovery and recycling of waste should comply with applicable local and/or regional regulations.	

<b>SECTION 3</b>	<b>EXPOSURE ESTIMATION</b>
<b>Section 3.1 - Health</b>	
The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.	

<b>Section 3.2 -Environment</b>	
The Hydrocarbon Block Method has been used to calculate environmental exposure with the Petrorisk model.	

<b>SECTION 4</b>	<b>GUIDANCE TO CHECK COMPLIANCE WITH THE EXPOSURE SCENARIO</b>
<b>Section 4.1 - Health</b>	
Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management	

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version  
5.1

Revision Date:  
07.03.2023

SDS Number:  
800001010779

Date of last issue: 23.08.2022  
Print Date 08.03.2023

Measures/Operational Conditions outlined in Section 2 are implemented.  
Available hazard data do not enable the derivation of a DNEL for dermal irritant effects.  
Risk Management Measures are based on qualitative risk characterisation.  
Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

### Section 4.2 -Environment

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org>).



# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version 5.1      Revision Date: 07.03.2023      SDS Number: 800001010779      Date of last issue: 23.08.2022  
Print Date 08.03.2023

### Exposure Scenario - Worker

<b>300000000746</b>	
<b>SECTION 1</b>	<b>EXPOSURE SCENARIO TITLE</b>
<b>Title</b>	Formulation & (re)packing of substances and mixtures- Industrial
<b>Use Descriptor</b>	<b>Sector of Use:</b> SU3, SU10 <b>Process Categories:</b> PROC 1, PROC 2, PROC 3, PROC 4, PROC 5, PROC 8a, PROC 8b, PROC 9, PROC 14, PROC 15 <b>Environmental Release Categories:</b> ERC2, ESVOC SpERC 2.2.v1
<b>Scope of process</b>	Formulation, packing and re-packing of the substance and its mixtures in batch or continuous operations, including storage, materials transfers, mixing, tableting, compression, pelletisation, extrusion, large and small scale packing, sampling, maintenance and associated laboratory activities.

<b>SECTION 2</b>	<b>OPERATIONAL CONDITIONS AND RISK MANAGEMENT MEASURES</b>
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<b>Section 2.1</b>	<b>Control of Worker Exposure</b>
<b>Product Characteristics</b>	
Physical form of product	Liquid, vapour pressure > 10 kPa at STP
Concentration of the Substance in Mixture/Article	Covers use of substance/product up to 100% (unless stated differently).,
<b>Frequency and Duration of Use</b>	
Covers daily exposures up to 8 hours (unless stated differently).	
<b>Other Operational Conditions affecting Exposure</b>	
Assumes use at not more than 20°C above ambient temperature (unless stated differently). Assumes a good basic standard of occupational hygiene is implemented.	

<b>Contributing Scenarios</b>	<b>Risk Management Measures</b>
General measures (skin irritants).	Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.
General exposures (closed systems)PROC1PROC2PROC3	Ensure material transfers are under containment or extract ventilation.
General exposures (open systems)PROC4	Provide extraction ventilation at points where emissions occur.

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version 5.1      Revision Date: 07.03.2023      SDS Number: 800001010779      Date of last issue: 23.08.2022  
Print Date 08.03.2023

Batch processes at elevated temperatures Operation is carried out at elevated temperature (> 20°C above ambient temperature). PROC3	Ensure material transfers are under containment or extract ventilation.
Process sampling PROC3	Ensure material transfers are under containment or extract ventilation. , or: Avoid carrying out activities involving exposure for more than 1 hour.
Laboratory activities PROC15	Handle in a fume cupboard or under extract ventilation.
Bulk transfers PROC8b	Ensure material transfers are under containment or extract ventilation.
Mixing operations (open systems) PROC5	Provide extraction ventilation at points where emissions occur.
Manual Transfer from/pouring from containers Non-dedicated facility PROC8a	Provide extraction ventilation at points where emissions occur.
Drum/batch transfers Dedicated facility PROC8b	Provide extraction ventilation at points where emissions occur.
Production or preparation or articles by tableting, compression, extrusion or pelletisation PROC14	Handle substance within a predominantly closed system provided with extract ventilation.
Drum and small package filling PROC9	Fill containers/cans at dedicated filling points supplied with local extract ventilation.
Equipment cleaning and maintenance PROC8a	Drain down and flush system prior to equipment break-in or maintenance.
Storage. PROC1 PROC2	Store substance within a closed system. Ensure operation is undertaken outdoors. Avoid carrying out activities involving exposure for more than 4 hours

Section 2.2	Control of Environmental Exposure
Substance is isomeric mixture.	
Predominantly hydrophobic.	
Readily biodegradable.	
<b>Amounts Used</b>	
Fraction of EU tonnage used in region:	0.1
Regional use tonnage (tonnes/year):	3.1E+02
Fraction of Regional tonnage used locally:	1
Annual site tonnage (tonnes/year):	3.1E+02
Maximum daily site tonnage (kg/day):	3.1E+03

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version 5.1      Revision Date: 07.03.2023      SDS Number: 800001010779      Date of last issue: 23.08.2022  
Print Date 08.03.2023

<b>Frequency and Duration of Use</b>	
Continuous release.Emission Days (days/year):	100
<b>Environmental factors not influenced by risk management</b>	
Local freshwater dilution factor:	10
Local marine water dilution factor:	100
<b>Other Operational Conditions affecting Environmental Exposure</b>	
Release fraction to air from process (initial release prior to RMM):	2.5E-02
Release fraction to wastewater from process (initial release prior to RMM):	2.0E-04
Release fraction to soil from process (initial release prior to RMM):	1.0E-04
<b>Technical conditions and measures at process level (source) to prevent release</b>	
Common practices vary across sites thus conservative process re-release estimates used.	
<b>Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil</b>	
Risk from environmental exposure is driven by freshwater sediment.	
Prevent discharge of undissolved substance to or recover from onsite wastewater.	
No wastewater treatment required.	
Treat air emission to provide a typical removal efficiency of (%)	0
Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of >= (%)	0
If discharging to domestic sewage treatment plant, no secondary wastewater treatment required.	0
<b>Organisational measures to prevent/limit release from site</b>	
Do not apply industrial sludge to natural soils.	
Sludge should be incinerated, contained or reclaimed.	
<b>Conditions and Measures related to municipal sewage treatment plant</b>	
Estimated substance removal from wastewater via domestic sewage treatment (%)	96.2
Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%)	96.2
Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d)	2.2E+05
Assumed domestic sewage treatment plant flow (m3/d)	2.0E+03
<b>Conditions and Measures related to external treatment of waste for disposal</b>	
External treatment and disposal of waste should comply with applicable local and/or regional regulations.	
<b>Conditions and measures related to external recovery of waste</b>	
External recovery and recycling of waste should comply with applicable local and/or regional regulations.	

<b>SECTION 3</b>	<b>EXPOSURE ESTIMATION</b>
<b>Section 3.1 - Health</b>	
The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.	

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version	Revision Date:	SDS Number:	Date of last issue: 23.08.2022
5.1	07.03.2023	800001010779	Print Date 08.03.2023

### Section 3.2 -Environment

The Hydrocarbon Block Method has been used to calculate environmental exposure with the Petrorisk model.

### SECTION 4

### GUIDANCE TO CHECK COMPLIANCE WITH THE EXPOSURE SCENARIO

#### Section 4.1 - Health

Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.  
Available hazard data do not enable the derivation of a DNEL for dermal irritant effects.  
Risk Management Measures are based on qualitative risk characterisation.  
Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

#### Section 4.2 -Environment

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org>).

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version 5.1      Revision Date: 07.03.2023      SDS Number: 800001010779      Date of last issue: 23.08.2022  
Print Date 08.03.2023

### Exposure Scenario - Worker

<b>300000000747</b>	
<b>SECTION 1</b>	<b>EXPOSURE SCENARIO TITLE</b>
<b>Title</b>	Uses in Coatings- Industrial
<b>Use Descriptor</b>	<b>Sector of Use:</b> SU3 <b>Process Categories:</b> PROC 1, PROC 2, PROC 3, PROC 4, PROC 5, PROC 7, PROC 8a, PROC 8b, PROC 9, PROC 10, PROC 13, PROC 14, PROC 15 <b>Environmental Release Categories:</b> ERC4, ESVOC SpERC 4.3a.v1
<b>Scope of process</b>	Covers the use in coatings (paints, inks, adhesives, etc) including exposures during use (including materials receipt, storage, preparation and transfer from bulk and semi-bulk, application by spray, roller, spreader, dip, flow, fluidised bed on production lines and film formation) and equipment cleaning, maintenance and associated laboratory activities.

<b>SECTION 2</b>	<b>OPERATIONAL CONDITIONS AND RISK MANAGEMENT MEASURES</b>
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<b>Section 2.1</b>	<b>Control of Worker Exposure</b>
<b>Product Characteristics</b>	
Physical form of product	Liquid, vapour pressure > 10 kPa at STP
Concentration of the Substance in Mixture/Article	Covers use of substance/product up to 100% (unless stated differently).,
<b>Frequency and Duration of Use</b>	
Covers daily exposures up to 8 hours (unless stated differently).	
<b>Other Operational Conditions affecting Exposure</b>	
Assumes use at not more than 20°C above ambient temperature (unless stated differently). Assumes a good basic standard of occupational hygiene is implemented.	

<b>Contributing Scenarios</b>	<b>Risk Management Measures</b>
General measures (skin irritants).	Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.
General exposures (closed systems)PROC1	No other specific measures identified.
General exposures (closed systems)with sample collectionUse in contained	Ensure material transfers are under containment or extract ventilation.

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version  
5.1

Revision Date:  
07.03.2023

SDS Number:  
800001010779

Date of last issue: 23.08.2022  
Print Date 08.03.2023

systemsPROC2	
Film formation - force drying, stoving and other technologies.(closed systems)Operation is carried out at elevated temperature (> 20°C above ambient temperature).PROC2	Ensure material transfers are under containment or extract ventilation.
Mixing operations (closed systems)General exposures (closed systems)PROC3	Ensure material transfers are under containment or extract ventilation.
Film formation - air dryingPROC4	Provide extraction ventilation at points where emissions occur.
Preparation of material for applicationMixing operations (open systems)PROC5	Provide extraction ventilation at points where emissions occur.
Spraying (automatic/robotic)PROC7	Carry out in a vented booth provided with laminar airflow.
ManualSprayingPROC7	Carry out in a vented booth provided with laminar airflow. , or: Provide a good standard of general or controlled ventilation (5 to 15 air changes per hour). Wear a respirator conforming to EN140 with Type A filter or better.
Material transfersNon-dedicated facilityPROC8a	Provide extraction ventilation at points where emissions occur. , or: Provide a good standard of general or controlled ventilation (5 to 15 air changes per hour). Avoid carrying out activities involving exposure for more than 1 hour.
Material transfersDedicated facilityPROC8b	Provide extraction ventilation at points where emissions occur.
Roller, spreader, flow applicationPROC10	Minimise exposure by partial enclosure of the operation or equipment and provide extract ventilation at openings. Provide a good standard of general or controlled ventilation (5 to 15 air changes per hour).
Dipping, immersion and pouringPROC13	Provide extraction ventilation at points where emissions occur.
Laboratory activitiesPROC15	Handle in a fume cupboard or under extract ventilation.
Material transfersDrum/batch transfersTransfer from/pouring from	Provide extract ventilation to material transfer points and other openings. , or:

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version 5.1      Revision Date: 07.03.2023      SDS Number: 800001010779      Date of last issue: 23.08.2022  
Print Date 08.03.2023

containersPROC9	Wear a respirator conforming to EN140 with Type A filter or better.
Production or preparation or articles by tableting, compression, extrusion or pelletisationPROC14	Provide extraction ventilation at points where emissions occur. , or: Wear a respirator conforming to EN140 with Type A filter or better.
Storage.PROC1	Store substance within a closed system.

<b>Section 2.2</b>	<b>Control of Environmental Exposure</b>
Substance is isomeric mixture.	
Predominantly hydrophobic.	
Readily biodegradable.	
<b>Amounts Used</b>	
Fraction of EU tonnage used in region:	0.1
Regional use tonnage (tonnes/year):	8.3E+02
Fraction of Regional tonnage used locally:	1
Annual site tonnage (tonnes/year):	8.3E+02
Maximum daily site tonnage (kg/day):	4.2E+04
<b>Frequency and Duration of Use</b>	
Continuous release.Emission Days (days/year):	20
<b>Environmental factors not influenced by risk management</b>	
Local freshwater dilution factor:	10
Local marine water dilution factor:	100
<b>Other Operational Conditions affecting Environmental Exposure</b>	
Release fraction to air from process (initial release prior to RMM):	9.8E-01
Release fraction to wastewater from process (initial release prior to RMM):	7.0E-04
Release fraction to soil from process (initial release prior to RMM):	0
<b>Technical conditions and measures at process level (source) to prevent release</b>	
Common practices vary across sites thus conservative process release estimates used.	
<b>Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil</b>	
Risk from environmental exposure is driven by freshwater sediment.	
Prevent discharge of undissolved substance to or recover from onsite wastewater.	
If discharging to domestic sewage treatment plant, no secondary wastewater treatment required.	
Treat air emission to provide a typical removal efficiency of (%)	90
Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of >= (%)	94.3
If discharging to domestic sewage treatment plant, no secondary wastewater treatment required.	0
<b>Organisational measures to prevent/limit release from site</b>	
Do not apply industrial sludge to natural soils.	
Sludge should be incinerated, contained or reclaimed.	

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version 5.1      Revision Date: 07.03.2023      SDS Number: 800001010779      Date of last issue: 23.08.2022  
Print Date 08.03.2023

Conditions and Measures related to municipal sewage treatment plant	
Estimated substance removal from wastewater via domestic sewage treatment (%)	96.2
Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%)	96.2
Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d)	6.2E+04
Assumed domestic sewage treatment plant flow (m3/d)	2.0E+03
Conditions and Measures related to external treatment of waste for disposal	
External treatment and disposal of waste should comply with applicable local and/or regional regulations.	
Conditions and measures related to external recovery of waste	
External recovery and recycling of waste should comply with applicable local and/or regional regulations.	

SECTION 3	EXPOSURE ESTIMATION
Section 3.1 - Health	
The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.	

Section 3.2 -Environment
The Hydrocarbon Block Method has been used to calculate environmental exposure with the Petrorisk model.

SECTION 4	GUIDANCE TO CHECK COMPLIANCE WITH THE EXPOSURE SCENARIO
Section 4.1 - Health	
Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented. Available hazard data do not enable the derivation of a DNEL for dermal irritant effects. Risk Management Measures are based on qualitative risk characterisation. Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.	

Section 4.2 -Environment
Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.
Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.
Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.
Further details on scaling and control technologies are provided in SpERC factsheet ( <a href="http://cefic.org">http://cefic.org</a> ).



# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version 5.1      Revision Date: 07.03.2023      SDS Number: 800001010779      Date of last issue: 23.08.2022  
Print Date 08.03.2023

### Exposure Scenario - Worker

<b>300000000748</b>	
<b>SECTION 1</b>	<b>EXPOSURE SCENARIO TITLE</b>
<b>Title</b>	Use in Cleaning Agents- Industrial
<b>Use Descriptor</b>	<b>Sector of Use:</b> SU3 <b>Process Categories:</b> PROC 1, PROC 2, PROC 3, PROC 4, PROC 7, PROC 8a, PROC 8b, PROC 10, PROC 13 <b>Environmental Release Categories:</b> ERC4, ESVOC SpERC 4.4a.v1
<b>Scope of process</b>	Covers the use as a component of cleaning products including transfer from storage, pouring/unloading from drums or containers. Exposures during mixing/diluting in the preparatory phase and cleaning activities (including spraying, brushing, dipping, wiping, automated and by hand), related equipment cleaning and maintenance.

<b>SECTION 2</b>	<b>OPERATIONAL CONDITIONS AND RISK MANAGEMENT MEASURES</b>
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<b>Section 2.1</b>	<b>Control of Worker Exposure</b>
<b>Product Characteristics</b>	
Physical form of product	Liquid, vapour pressure > 10 kPa at STP
Concentration of the Substance in Mixture/Article	Covers use of substance/product up to 100% (unless stated differently).,
<b>Frequency and Duration of Use</b>	
Covers daily exposures up to 8 hours (unless stated differently).	
<b>Other Operational Conditions affecting Exposure</b>	
Assumes use at not more than 20°C above ambient temperature (unless stated differently). Assumes a good basic standard of occupational hygiene is implemented.	

<b>Contributing Scenarios</b>	<b>Risk Management Measures</b>
General measures (skin irritants).	Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.
Bulk transfersNon-dedicated facilityPROC8a	Ensure material transfers are under containment or extract ventilation. , or: Wear a respirator conforming to EN140 with Type A filter or better.

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version 5.1      Revision Date: 07.03.2023      SDS Number: 800001010779      Date of last issue: 23.08.2022  
Print Date 08.03.2023

Automated process with (semi) closed systems. Use in contained systems PROC2	Provide a good standard of general or controlled ventilation (5 to 15 air changes per hour).
Automated process with (semi) closed systems. Drum/batch transfers. Use in contained batch processes PROC3	Provide a good standard of general or controlled ventilation (5 to 15 air changes per hour). Avoid carrying out activities involving exposure for more than 4 hours , or: Wear a respirator conforming to EN140 with Type A filter or better.
Application of cleaning products in closed systems PROC2	Provide a good standard of general or controlled ventilation (5 to 15 air changes per hour).
Filling/ preparation of equipment from drums or containers. Dedicated facility PROC8b	Ensure material transfers are under containment or extract ventilation. , or: Wear a respirator conforming to EN140 with Type A filter or better.
Use in contained batch processes PROC4	Provide extraction ventilation at points where emissions occur.
Degreasing small objects in cleaning station PROC13	Provide extraction ventilation at points where emissions occur. , or: Wear a respirator conforming to EN140 with Type A filter or better.
Cleaning with low-pressure washers PROC10	Provide a good standard of general or controlled ventilation (5 to 15 air changes per hour). Avoid carrying out activities involving exposure for more than 1 hour. , or: Wear a respirator conforming to EN140 with Type A filter or better.
Cleaning with high pressure washers PROC7	Provide a good standard of general or controlled ventilation (5 to 15 air changes per hour). Limit the substance content in the product to 25 %. Avoid carrying out activities involving exposure for more than 1 hour. , or: Wear a respirator conforming to EN140 with Type A filter or better.
Manual Surfaces Cleaning PROC10	Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour). Limit the substance content in the product to 25 %. Avoid carrying out operation for more than 1 hour. , or: Wear a respirator conforming to EN140 with Type A filter or

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version 5.1      Revision Date: 07.03.2023      SDS Number: 800001010779      Date of last issue: 23.08.2022  
Print Date 08.03.2023

	better.
Storage.PROC1	Store substance within a closed system.

Section 2.2	Control of Environmental Exposure
Substance is isomeric mixture.	
Predominantly hydrophobic.	
Readily biodegradable.	
<b>Amounts Used</b>	
Fraction of EU tonnage used in region:	0.1
Regional use tonnage (tonnes/year):	340
Fraction of Regional tonnage used locally:	0.3
Annual site tonnage (tonnes/year):	100
Maximum daily site tonnage (kg/day):	5.0E+03
<b>Frequency and Duration of Use</b>	
Continuous release.Emission Days (days/year):	20
<b>Environmental factors not influenced by risk management</b>	
Local freshwater dilution factor:	10
Local marine water dilution factor:	100
<b>Other Operational Conditions affecting Environmental Exposure</b>	
Release fraction to air from process (initial release prior to RMM):	1.0E+00
Release fraction to wastewater from process (initial release prior to RMM):	3.0E-06
Release fraction to soil from process (initial release prior to RMM):	0
<b>Technical conditions and measures at process level (source) to prevent release</b>	
Common practices vary across sites thus conservative process re-lease estimates used.	
<b>Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil</b>	
Risk from environmental exposure is driven by freshwater.	
Prevent discharge of undissolved substance to or recover from onsite wastewater.	
If discharging to domestic sewage treatment plant, no secondary wastewater treatment required.	
Treat air emission to provide a typical removal efficiency of (%)	70
Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of >= (%)	0
If discharging to domestic sewage treatment plant, no secondary wastewater treatment required.	0
<b>Organisational measures to prevent/limit release from site</b>	
Do not apply industrial sludge to natural soils.	
Sludge should be incinerated, contained or reclaimed.	
<b>Conditions and Measures related to municipal sewage treatment plant</b>	
Estimated substance removal from wastewater via domestic sewage treatment (%)	96.2
Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%)	96.2
Maximum allowable site tonnage (MSafe) based on release following	1.4E+07

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version 5.1      Revision Date: 07.03.2023      SDS Number: 800001010779      Date of last issue: 23.08.2022  
Print Date 08.03.2023

total wastewater treatment removal (kg/d)	
Assumed domestic sewage treatment plant flow (m3/d)	2.0E+03
<b>Conditions and Measures related to external treatment of waste for disposal</b>	
External treatment and disposal of waste should comply with applicable local and/or regional regulations.	
<b>Conditions and measures related to external recovery of waste</b>	
External recovery and recycling of waste should comply with applicable local and/or regional regulations.	

<b>SECTION 3</b>	<b>EXPOSURE ESTIMATION</b>
<b>Section 3.1 - Health</b>	
The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.	

<b>Section 3.2 -Environment</b>	
The Hydrocarbon Block Method has been used to calculate environmental exposure with the Petrorisk model.	

<b>SECTION 4</b>	<b>GUIDANCE TO CHECK COMPLIANCE WITH THE EXPOSURE SCENARIO</b>
<b>Section 4.1 - Health</b>	
Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented. Available hazard data do not enable the derivation of a DNEL for dermal irritant effects. Risk Management Measures are based on qualitative risk characterisation. Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.	

<b>Section 4.2 -Environment</b>	
Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.	
Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.	
Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.	
Further details on scaling and control technologies are provided in SpERC factsheet ( <a href="http://cefic.org">http://cefic.org</a> ).	

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version 5.1      Revision Date: 07.03.2023      SDS Number: 800001010779      Date of last issue: 23.08.2022  
Print Date 08.03.2023

### Exposure Scenario - Worker

<b>300000000751</b>	
<b>SECTION 1</b>	<b>EXPOSURE SCENARIO TITLE</b>
<b>Title</b>	Use in laboratories- Industrial
<b>Use Descriptor</b>	<b>Sector of Use:</b> SU3 <b>Process Categories:</b> PROC 15, PROC 10 <b>Environmental Release Categories:</b> ERC2, ERC4
<b>Scope of process</b>	Use of the substance within laboratory settings, including material transfers and equipment cleaning.

<b>SECTION 2</b>	<b>OPERATIONAL CONDITIONS AND RISK MANAGEMENT MEASURES</b>
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<b>Section 2.1</b>	<b>Control of Worker Exposure</b>
<b>Product Characteristics</b>	
Physical form of product	Liquid, vapour pressure > 10 kPa at STP
Concentration of the Substance in Mixture/Article	Covers use of substance/product up to 100% (unless stated differently).
<b>Frequency and Duration of Use</b>	
Covers daily exposures up to 8 hours (unless stated differently).	
<b>Other Operational Conditions affecting Exposure</b>	
Assumes use at not more than 20°C above ambient temperature (unless stated differently). Assumes a good basic standard of occupational hygiene is implemented.	

<b>Contributing Scenarios</b>	<b>Risk Management Measures</b>
General measures (skin irritants).	Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.
Laboratory activitiesPROC15	Provide a good standard of general or controlled ventilation (5 to 15 air changes per hour).
CleaningPROC10	Handle in a fume cupboard or under extract ventilation.

<b>Section 2.2</b>	<b>Control of Environmental Exposure</b>
Substance is isomeric mixture.	
Predominantly hydrophobic.	
Readily biodegradable.	
<b>Amounts Used</b>	
Fraction of EU tonnage used in region:	0.1

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version 5.1      Revision Date: 07.03.2023      SDS Number: 800001010779      Date of last issue: 23.08.2022  
Print Date 08.03.2023

Regional use tonnage (tonnes/year):	0.1
Fraction of Regional tonnage used locally:	1
Annual site tonnage (tonnes/year):	0.1
Maximum daily site tonnage (kg/day):	5.0
<b>Frequency and Duration of Use</b>	
Continuous release.Emission Days (days/year):	20
<b>Environmental factors not influenced by risk management</b>	
Local freshwater dilution factor:	10
Local marine water dilution factor:	100
<b>Other Operational Conditions affecting Environmental Exposure</b>	
Release fraction to air from process (initial release prior to RMM):	2.5E-02
Release fraction to wastewater from process (initial release prior to RMM):	2.0E-02
Release fraction to soil from process (initial release prior to RMM):	1.0E-04
<b>Technical conditions and measures at process level (source) to prevent release</b>	
Common practices vary across sites thus conservative process re-lease estimates used.	
<b>Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil</b>	
Risk from environmental exposure is driven by freshwater sediment.	
No wastewater treatment required.	
Treat air emission to provide a typical removal efficiency of (%)	0
Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of >= (%)	0
If discharging to domestic sewage treatment plant, no secondary wastewater treatment required.	0
<b>Organisational measures to prevent/limit release from site</b>	
Do not apply industrial sludge to natural soils.	
Sludge should be incinerated, contained or reclaimed.	
<b>Conditions and Measures related to municipal sewage treatment plant</b>	
Estimated substance removal from wastewater via domestic sewage treatment (%)	96.2
Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%)	96.2
Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d)	2.2E+03
Assumed domestic sewage treatment plant flow (m3/d)	2.0E+03
<b>Conditions and Measures related to external treatment of waste for disposal</b>	
External treatment and disposal of waste should comply with applicable local and/or regional regulations.	
<b>Conditions and measures related to external recovery of waste</b>	
External recovery and recycling of waste should comply with applicable local and/or regional regulations.	

### SECTION 3

### EXPOSURE ESTIMATION

#### Section 3.1 - Health

The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version 5.1      Revision Date: 07.03.2023      SDS Number: 800001010779      Date of last issue: 23.08.2022  
Print Date 08.03.2023

indicated.

### Section 3.2 -Environment

The Hydrocarbon Block Method has been used to calculate environmental exposure with the Petrорisk model.

### SECTION 4

### GUIDANCE TO CHECK COMPLIANCE WITH THE EXPOSURE SCENARIO

#### Section 4.1 - Health

Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.  
Available hazard data do not enable the derivation of a DNEL for dermal irritant effects.  
Risk Management Measures are based on qualitative risk characterisation.  
Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

#### Section 4.2 -Environment

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org>).

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version 5.1      Revision Date: 07.03.2023      SDS Number: 800001010779      Date of last issue: 23.08.2022  
Print Date 08.03.2023

### Exposure Scenario - Worker

<b>300000000752</b>	
<b>SECTION 1</b>	<b>EXPOSURE SCENARIO TITLE</b>
<b>Title</b>	Use in laboratories- Professional
<b>Use Descriptor</b>	<b>Sector of Use:</b> SU22 <b>Process Categories:</b> PROC 10, PROC 15 <b>Environmental Release Categories:</b> ERC8a, ESVOC SpERC 8.17.v1
<b>Scope of process</b>	Use of small quantities within laboratory settings, including material transfers and equipment cleaning.

<b>SECTION 2</b>	<b>OPERATIONAL CONDITIONS AND RISK MANAGEMENT MEASURES</b>
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<b>Section 2.1</b>	<b>Control of Worker Exposure</b>
<b>Product Characteristics</b>	
Physical form of product	Liquid, vapour pressure > 10 kPa at STP
Concentration of the Substance in Mixture/Article	Covers use of substance/product up to 100% (unless stated differently).
<b>Frequency and Duration of Use</b>	
Covers daily exposures up to 8 hours (unless stated differently).	
<b>Other Operational Conditions affecting Exposure</b>	
Assumes use at not more than 20°C above ambient temperature (unless stated differently). Assumes a good basic standard of occupational hygiene is implemented.	

<b>Contributing Scenarios</b>	<b>Risk Management Measures</b>
General measures (skin irritants).	Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.
Laboratory activitiesPROC15	Provide a good standard of general or controlled ventilation (5 to 15 air changes per hour).
CleaningPROC10	Handle in a fume cupboard or under extract ventilation.

<b>Section 2.2</b>	<b>Control of Environmental Exposure</b>
Substance is isomeric mixture.	
Predominantly hydrophobic.	
Readily biodegradable.	
<b>Amounts Used</b>	



# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version 5.1      Revision Date: 07.03.2023      SDS Number: 800001010779      Date of last issue: 23.08.2022  
Print Date 08.03.2023

Fraction of EU tonnage used in region:	0.1
Regional use tonnage (tonnes/year):	1.0
Fraction of Regional tonnage used locally:	5.0E-04
Annual site tonnage (tonnes/year):	5.0E-05
Maximum daily site tonnage (kg/day):	1.4E-04
<b>Frequency and Duration of Use</b>	
Continuous release.Emission Days (days/year):	365
<b>Environmental factors not influenced by risk management</b>	
Local freshwater dilution factor:	10
Local marine water dilution factor:	100
<b>Other Operational Conditions affecting Environmental Exposure</b>	
Release fraction to air from process (initial release prior to RMM):	5.0E-01
Release fraction to wastewater from process (initial release prior to RMM):	5.0E-01
Release fraction to soil from process (initial release prior to RMM):	0
<b>Technical conditions and measures at process level (source) to prevent release</b>	
Common practices vary across sites thus conservative process re-release estimates used.	
<b>Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil</b>	
Risk from environmental exposure is driven by freshwater.	
No wastewater treatment required.	
Treat air emission to provide a typical removal efficiency of (%)	0
Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of >= (%)	0
If discharging to domestic sewage treatment plant, no secondary wastewater treatment required.	0
<b>Organisational measures to prevent/limit release from site</b>	
Do not apply industrial sludge to natural soils.	
Sludge should be incinerated, contained or reclaimed.	
<b>Conditions and Measures related to municipal sewage treatment plant</b>	
Estimated substance removal from wastewater via domestic sewage treatment (%)	96.2
Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%)	96.2
Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d)	5.0E-01
Assumed domestic sewage treatment plant flow (m3/d)	2.0E+03
<b>Conditions and Measures related to external treatment of waste for disposal</b>	
External treatment and disposal of waste should comply with applicable local and/or regional regulations.	
<b>Conditions and measures related to external recovery of waste</b>	
External recovery and recycling of waste should comply with applicable local and/or regional regulations.	

### SECTION 3

### EXPOSURE ESTIMATION

#### Section 3.1 - Health

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version	Revision Date:	SDS Number:	Date of last issue: 23.08.2022
5.1	07.03.2023	800001010779	Print Date 08.03.2023

The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

### Section 3.2 -Environment

The Hydrocarbon Block Method has been used to calculate environmental exposure with the Petrorisk model.

### SECTION 4

### GUIDANCE TO CHECK COMPLIANCE WITH THE EXPOSURE SCENARIO

#### Section 4.1 - Health

Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.  
Available hazard data do not enable the derivation of a DNEL for dermal irritant effects.  
Risk Management Measures are based on qualitative risk characterisation.  
Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

#### Section 4.2 -Environment

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org>).

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version 5.1      Revision Date: 07.03.2023      SDS Number: 800001010779      Date of last issue: 23.08.2022  
Print Date 08.03.2023

### Exposure Scenario - Worker

<b>300000010045</b>	
<b>SECTION 1</b>	<b>EXPOSURE SCENARIO TITLE</b>
<b>Title</b>	Rubber production and processing- Industrial
<b>Use Descriptor</b>	<b>Sector of Use:</b> SU3 <b>Process Categories:</b> PROC 1, PROC 2, PROC 3, PROC 4, PROC 5, PROC 6, PROC 7, PROC 8a, PROC 8b, PROC 9, PROC 13, PROC 14, PROC 15, PROC 21 <b>Environmental Release Categories:</b> ERC1, ERC4, ERC6d, ESVOC SpERC 4.19.v1
<b>Scope of process</b>	Manufacture of tyres and general rubber articles, including processing of raw (uncured) rubber, handling and mixing of rubber additives, vulcanising, cooling and finishing.

<b>SECTION 2</b>	<b>OPERATIONAL CONDITIONS AND RISK MANAGEMENT MEASURES</b>
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<b>Section 2.1</b>	<b>Control of Worker Exposure</b>
<b>Product Characteristics</b>	
Physical form of product	Liquid, vapour pressure > 10 kPa at STP
Concentration of the Substance in Mixture/Article	Covers use of substance/product up to 100% (unless stated differently).
<b>Frequency and Duration of Use</b>	
Covers daily exposures up to 8 hours (unless stated differently).	
<b>Other Operational Conditions affecting Exposure</b>	
Assumes use at not more than 20°C above ambient temperature (unless stated differently). Assumes a good basic standard of occupational hygiene is implemented.	

<b>Contributing Scenarios</b>	<b>Risk Management Measures</b>
General measures (skin irritants).	Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop. Other skin protection measures such as impervious suits and face shields may be required during high dispersion activities which are likely to lead to substantial aerosol release, e.g. spraying.
Material transfers(closed systems)PROC1	No other specific measures identified.
Material transfers(closed systems)PROC2	Avoid carrying out activities involving exposure for more than 1 hour.

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version  
5.1

Revision Date:  
07.03.2023

SDS Number:  
800001010779

Date of last issue: 23.08.2022  
Print Date 08.03.2023

Material transfersPROC8b	Provide a good standard of general or controlled ventilation (5 to 15 air changes per hour). Avoid carrying out activities involving exposure for more than 1 hour.
Bulk weighing(closed systems)PROC1	No other specific measures identified.
Bulk weighingUse in contained systemsPROC2	Avoid carrying out activities involving exposure for more than 1 hour.
Small scale weighingPROC9	Provide a good standard of general or controlled ventilation (5 to 15 air changes per hour). Avoid carrying out activities involving exposure for more than 1 hour.
Additive premixingUse in contained batch processesPROC3	Avoid carrying out activities involving exposure for more than 1 hour.
Additive premixing(open systems)PROC4	Avoid carrying out activities involving exposure for more than 1 hour.
Additive premixingPROC5	Ensure material transfers are under containment or extract ventilation.
Material transfersDedicated facilityPROC8bPROC9	Provide a good standard of general or controlled ventilation (5 to 15 air changes per hour). Avoid carrying out activities involving exposure for more than 1 hour.
Calendering (including Banburys)Operation is carried out at elevated temperature (> 20°C above ambient temperature).PROC6	Minimise exposure by extracted full enclosure for the operation or equipment.
Pressing uncured rubber blanksPROC14	Minimise exposure by partial enclosure of the operation or equipment and provide extract ventilation at openings.
Tyre build upPROC7	Minimise exposure by partial enclosure of the operation or equipment and provide extract ventilation at openings.
VulcanisationOperation is carried out at elevated temperature (> 20°C above ambient temperature).PROC6	Minimise exposure by extracted full enclosure for the operation or equipment.
Cooling cured articlesOperation is carried out at elevated temperature (> 20°C above ambient temperature).PROC6	Minimise exposure by extracted full enclosure for the operation or equipment.

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version 5.1      Revision Date: 07.03.2023      SDS Number: 800001010779      Date of last issue: 23.08.2022  
Print Date 08.03.2023

Production of articles by dipping and pouring PROC13	Minimise exposure by partial enclosure of the operation or equipment and provide extract ventilation at openings.
Finishing operations PROC21	No other specific measures identified.
Laboratory activities PROC15	Provide a good standard of general or controlled ventilation (5 to 15 air changes per hour).
Equipment maintenance- PROC8a	Drain down and flush system prior to equipment opening or maintenance.
Storage. PROC1	Store substance within a closed system.
Storage. PROC2	Provide a good standard of general or controlled ventilation (5 to 15 air changes per hour). Store substance within a closed system.

<b>Section 2.2</b>	<b>Control of Environmental Exposure</b>
Substance is complex UVCB.	
Predominantly hydrophobic.	
<b>Amounts Used</b>	
Fraction of EU tonnage used in region:	0.1
Regional use tonnage (tonnes/year):	7.9E+01
Fraction of Regional tonnage used locally:	1
Annual site tonnage (tonnes/year):	7.9E+01
Maximum daily site tonnage (kg/day):	4.0E+03
<b>Frequency and Duration of Use</b>	
Continuous release. Emission Days (days/year):	20
<b>Environmental factors not influenced by risk management</b>	
Local freshwater dilution factor:	10
Local marine water dilution factor:	100
<b>Other Operational Conditions affecting Environmental Exposure</b>	
Release fraction to air from process (initial release prior to RMM):	0.01
Release fraction to wastewater from process (initial release prior to RMM):	3.0E-04
Release fraction to soil from process (initial release prior to RMM):	1.0E-04
<b>Technical conditions and measures at process level (source) to prevent release</b>	
Common practices vary across sites thus conservative process release estimates used.	
<b>Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil</b>	
Risk from environmental exposure is driven by freshwater sediment.	
No wastewater treatment required.	
Treat air emission to provide a typical removal efficiency of (%)	0
Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of >= (%)	0
If discharging to domestic sewage treatment plant, no secondary wastewater treatment required.	0
Prevent discharge of undissolved substance to or recover from onsite wastewater.	

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version 5.1      Revision Date: 07.03.2023      SDS Number: 800001010779      Date of last issue: 23.08.2022  
Print Date 08.03.2023

<b>Organisational measures to prevent/limit release from site</b>	
Do not apply industrial sludge to natural soils.	
Sludge should be incinerated, contained or reclaimed.	
<b>Conditions and Measures related to municipal sewage treatment plant</b>	
Estimated substance removal from wastewater via domestic sewage treatment (%)	96.2
Total efficiency of removal from wastewater after onsite and offsite (domestic treatment plant) RMMs (%)	96.2
Maximum allowable site tonnage (MSafe) based on release following total wastewater treatment removal (kg/d)	1.4E+05
Assumed domestic sewage treatment plant flow (m3/d)	2.0E+03
<b>Conditions and Measures related to external treatment of waste for disposal</b>	
External treatment and disposal of waste should comply with applicable local and/or regional regulations.	
<b>Conditions and measures related to external recovery of waste</b>	
External recovery and recycling of waste should comply with applicable local and/or regional regulations.	

<b>SECTION 3</b>	<b>EXPOSURE ESTIMATION</b>
<b>Section 3.1 - Health</b>	
The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.	

<b>Section 3.2 -Environment</b>	
The Hydrocarbon Block Method has been used to calculate environmental exposure with the Petrorisk model.	

<b>SECTION 4</b>	<b>GUIDANCE TO CHECK COMPLIANCE WITH THE EXPOSURE SCENARIO</b>
<b>Section 4.1 - Health</b>	
Predicted exposures are not expected to exceed the DN(M)EL when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented. Where other Risk Management Measures/Operational Conditions are adopted, then users should ensure that risks are managed to at least equivalent levels. Available hazard data do not enable the derivation of a DNEL for dermal irritant effects. Risk Management Measures are based on qualitative risk characterisation.	

<b>Section 4.2 -Environment</b>	
Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.	
Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.	
Required removal efficiency for air can be achieved using on-site technologies, either alone	

# SAFETY DATA SHEET

According to EC No 1907/2006 as amended as at the date of this SDS

## Hexane (extraction grade)

Version  
5.1

Revision Date:  
07.03.2023

SDS Number:  
800001010779

Date of last issue: 23.08.2022  
Print Date 08.03.2023

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or in combination.
Further details on scaling and control technologies are provided in SpERC factsheet ( <a href="http://cefic.org">http://cefic.org</a> ).