SAFETY DATA SHEET

IP Extraction Feed

Version 6.0	Revision Date 24.03.2025	Print Date 01.04.2025

1. PRODUCT AND COMPANY IDENTIFICATION

Product name	:	IP Extraction Feed
Product code	:	X2156
Synonyms	:	Crude C5, Crude C5 Stream, Crude isoprene, Hydrocarbons C5-rich, IP Feed, Isoprene concentrate, Raw C5's

Manufacturer or supplier's details

Supplier	:	SHELL EASTERN CHEMICALS (S) A REGISTERED BUSINESS OF SHELL EASTERN TRADING (PTE) LTD (UEN:198902087C) 9 North Buona Vista Drive , #07-01 The Metropolis Tower 1 Singapore 138588 Singapore
Telephone	:	+65 6384 8269
Telefax	:	+65 6384 8454
Contact for Safety Data Sheet	:	
Emergency telephone number	:	+800 2537 8747 (ALERT SGS- toll Free) or +65 6542 9595 (ALERT SGS)

Recommended use of the chemical and restrictions on use

Recommended use	:	Chemical intermediate., Raw material for use in the chemical industry., For use as a component in fuel.
Restrictions on use	:	Restricted to professional users., This product must not be used in applications other than the above without first seeking the advice of the supplier. This product must not be used in applications other than those listed in Section 1 without first seeking the advice of the supplier.

2. HAZARDS IDENTIFICATION

GHS Classification

Flammable liquids	:	Category 1
Acute toxicity (Oral)	:	Category 4
Aspiration hazard	:	Category 1

Acute toxicity (Dermal)	:	Category 4
Skin irritation	:	Category 2
Eye irritation	:	Category 2A
Specific target organ toxicity - single exposure	:	Category 3 (Respiratory system, Narcotic effects)
Germ cell mutagenicity	:	Category 2
Carcinogenicity	:	Category 1B
Reproductive toxicity	:	Category 2
Long-term (chronic) aquatic hazard	:	Category 2

GHS label elements

Hazard pictograms :

Signal word : Danger

Hazard statements :

PHYSICAL HAZARDS:
H224 Extremely flammable liquid and vapour.
HEALTH HAZARDS:
H302 Harmful if swallowed.
H304 May be fatal if swallowed and enters airways.
H312 Harmful in contact with skin.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.
H336 May cause drowsiness or dizziness.
H341 Suspected of causing genetic defects.
H350 May cause cancer.
ENVIRONMENTAL HAZARDS:
H401 Toxic to aquatic life.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements :

Prevention:
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P240 Ground and bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting equipment.
P242 Use non-sparking tools.
P243 Take action to prevent static discharges.
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash hands thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.
P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing/ eye

protection/ face protection.

Response:
P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/doctor.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P311 Call a POISON CENTER/doctor.
P312 Call a POISON CENTER/doctor if you feel unwell.
P321 Specific treatment (see supplemental first aid instructions on this label).
P330 Rinse mouth.
P331 Do NOT induce vomiting.
P332 + P313 If skin irritation occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.
P370 + P378 In case of fire: Use appropriate media to extinguish.
P391 Collect spillage.

Storage:
P235 Keep cool.
P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.

Disposal:
P501 Dispose of contents and container to appropriate waste site or reclaimer in accordance with local and national regulations.

Other hazards which do not result in classification

This material is a static accumulator.Even with proper grounding and bonding, this material can still accumulate an electrostatic charge.If sufficient charge is allowed to accumulate, electrostatic discharge and ignition of flammable air-vapour mixtures can occur.The vapour is heavier than air, spreads along the ground and distant ignition is possible.Will float and can be reignited on surface water.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

3.1 Substances

Components

Chemical name	CAS-No.	Classification	Concentration (% w/w)
Hydrocarbons, C5-rich	68476-55-1	Flam. Liq.1; H224 Acute Tox.4; H302 Acute Tox.4; H312 Skin Irrit.2; H315 Eye Irrit.2A; H319 Asp. Tox.1; H304 Muta.2; H341 Carc.1B; H350 STOT SE3; H335, H336 Aquatic Chronic2; H411	<= 100

For explanation of abbreviations see section 16.

Further information

Contains:

Chemical name	Identification number	Concentration (% w/w)
Isoprene	78-79-5	10 - 30
penta-1,3-diene	504-60-9	10 - 20
pentane	109-66-0	15 - 20
isopentane	78-78-4	10 - 15
cyclopentadiene	542-92-7	5 - 12
Dicyclopentadiene	77-73-6	2 - 5
Benzene	71-43-2	>= 0 - < 0.1
1,3-butadiene	106-99-0	>= 0 - < 0.1
TBP (tert-butylphenol) - inhibitor	27178-34-3	<= 0.015

4. FIRST-AID MEASURES

General advice : Not expected to be a health hazard when used under normal conditions.

If inhaled : Remove to fresh air. If rapid recovery does not occur, transport to nearest medical facility for additional treatment.

In case of skin contact	:	Remove contaminated clothing. Immediately flush skin with large amounts of water for at least 15 minutes, and follow by washing with soap and water if available. If redness, swelling, pain and/or blisters occur, transport to the nearest medical facility for additional treatment.
In case of eye contact	:	Immediately flush eye(s) with plenty of water. Remove contact lenses, if present and easy to do. Continue rinsing. Transport to the nearest medical facility for additional treatment.
If swallowed	:	Call emergency number for your location / facility. If swallowed, do not induce vomiting: transport to nearest medical facility for additional treatment. If vomiting occurs spontaneously, keep head below hips to prevent aspiration. If any of the following delayed signs and symptoms appear within the next 6 hours, transport to the nearest medical facility: fever greater than 101° F (38.3°C), shortness of breath, chest congestion or continued coughing or wheezing. Rinse mouth.
Most important symptoms and effects, both acute and delayed	:	Respiratory irritation signs and symptoms may include a temporary burning sensation of the nose and throat, coughing, and/or difficulty breathing. Breathing of high vapour concentrations may cause central nervous system (CNS) depression resulting in dizziness, light-headedness, headache, nausea and loss of coordination. Continued inhalation may result in unconsciousness and death. Skin irritation signs and symptoms may include a burning sensation, redness, swelling, and/or blisters. Eye irritation signs and symptoms may include a burning sensation, redness, swelling, and/or blurred vision. Ingestion may result in nausea, vomiting and/or diarrhoea. If material enters lungs, signs and symptoms may include coughing, choking, wheezing, difficulty in breathing, chest congestion, shortness of breath, and/or fever. If any of the following delayed signs and symptoms appear within the next 6 hours, transport to the nearest medical facility: fever greater than 101° F (38.3°C), shortness of breath, chest congestion or continued coughing or wheezing. Damage to blood-forming organs may be evidenced by: a) fatigue and anaemia (RBC), b) decreased resistance to infection, and/or excessive bruising and bleeding (platelet effect). Heart damage may be evidenced by shortness of breath and, in severe cases, by collapse (cardiac arrest).
Protection of first-aiders	:	When administering first aid, ensure that you are wearing the

appropriate personal protective equipment according to the incident, injury and surroundings.

Notes to physician : IMMEDIATE TREATMENT IS EXTREMELY IMPORTANT!
Call a doctor or poison control center for guidance.
Potential for chemical pneumonitis.
Treat symptomatically.

Artificial respiration and/or oxygen may be necessary.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Foam, water spray or fog. Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.

Unsuitable extinguishing media : Do not use water in a jet.

Specific hazards during firefighting : Carbon monoxide may be evolved if incomplete combustion occurs.
Will float and can be reignited on surface water.
The vapour is heavier than air, spreads along the ground and distant ignition is possible.
Flammable vapours may be present even at temperatures below the flash point.

Specific extinguishing methods : Standard procedure for chemical fires.
Clear fire area of all non-emergency personnel.
Keep adjacent containers cool by spraying with water.

Special protective equipment for firefighters : Proper protective equipment including chemical resistant gloves are to be worn; chemical resistant suit is indicated if large contact with spilled product is expected. Self-Contained Breathing Apparatus must be worn when approaching a fire in a confined space. Select fire fighter's clothing approved to relevant Standards (e.g. Europe: EN469).

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures :

Observe all relevant local and international regulations.
Notify authorities if any exposure to the general public or the environment occurs or is likely to occur.
Local authorities should be advised if significant spillages cannot be contained.

: Avoid contact with skin, eyes and clothing.
Isolate hazard area and deny entry to unnecessary or unprotected personnel.

Do not breathe fumes, vapour.
Do not operate electrical equipment.

Environmental precautions : Shut off leaks, if possible without personal risks. Remove all possible sources of ignition in the surrounding area. Use appropriate containment to avoid environmental contamination. Prevent from spreading or entering drains, ditches or rivers by using sand, earth, or other appropriate barriers. Attempt to disperse the vapour or to direct its flow to a safe location for example by using fog sprays. Take precautionary measures against static discharge. Ensure electrical continuity by bonding and grounding (earthing) all equipment.

Methods and materials for containment and cleaning up : For small liquid spills (< 1 drum), transfer by mechanical means to a labeled, sealable container for product recovery or safe disposal. Allow residues to evaporate or soak up with an appropriate absorbent material and dispose of safely. Remove contaminated soil and dispose of safely.
For large liquid spills (> 1 drum), transfer by mechanical means such as vacuum truck to a salvage tank for recovery or safe disposal. Do not flush away residues with water. Retain as contaminated waste. Allow residues to evaporate or soak up with an appropriate absorbent material and dispose of safely. Remove contaminated soil and dispose of safely

Observe all relevant local and international regulations.

Additional advice : For guidance on selection of personal protective equipment see Section 8 of this Safety Data Sheet.
Risk of explosion. Inform the emergency services if liquid enters surface water drains.
For guidance on disposal of spilled material see Section 13 of this Safety Data Sheet.
Vapour may form an explosive mixture with air.

Local authorities should be advised if significant spillages cannot be contained.

7. HANDLING AND STORAGE

General Precautions : Avoid breathing of or direct contact with material. Only use in well ventilated areas. Wash thoroughly after handling. For guidance on selection of personal protective equipment see Section 8 of this Safety Data Sheet.
Use the information in this data sheet as input to a risk assessment of local circumstances to help determine appropriate controls for safe handling, storage and disposal of this material.
Ensure that all local regulations regarding handling and storage facilities are followed.

Advice on safe handling	:	Avoid inhaling vapour and/or mists. Avoid contact with skin, eyes and clothing. Extinguish any naked flames. Do not smoke. Remove ignition sources. Avoid sparks. The vapour is heavier than air. Beware of accumulation in pits and confined spaces. Use local exhaust ventilation if there is risk of inhalation of vapours, mists or aerosols. Bulk storage tanks should be diked (bunded). Properly dispose of any contaminated rags or cleaning materials in order to prevent fires. Even with proper grounding and bonding, this material can still accumulate an electrostatic charge. If sufficient charge is allowed to accumulate, electrostatic discharge and ignition of flammable air-vapour mixtures can occur. Be aware of handling operations that may give rise to additional hazards that result from the accumulation of static charges. These include but are not limited to pumping (especially turbulent flow), mixing, filtering, splash filling, cleaning and filling of tanks and containers, sampling, switch loading, gauging, vacuum truck operations, and mechanical movements. These activities may lead to static discharge e.g. spark formation. Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (≤ 1 m/s until fill pipe submerged to twice its diameter, then ≤ 7 m/s). Avoid splash filling. Do NOT use compressed air for filling, discharging, or handling operations. Inhibitor levels should be maintained. Protect against light.
Avoidance of contact	:	Strong oxidising agents. Strong acids. Strong bases. Copper alloys
Product Transfer	:	If positive displacement pumps are used, these must be fitted with a non-integral pressure relief valve. Refer to guidance under Handling section.

Storage

Other data	:	Keep away from aerosols, flammables, oxidizing agents, corrosives and from other flammable products which are not harmful or toxic to man or to the environment. Must be stored in a diked (bunded) well- ventilated area, away from sunlight, ignition sources and other sources of heat. Must be kept inhibited during storage and shipment as material can polymerise. Vapours from tanks should not be released to atmosphere.

Breathing losses during storage should be controlled by a suitable vapour treatment system.
Nitrogen blanket recommended.
Electrostatic charges will be generated during pumping.
Electrostatic discharge may cause fire. Ensure electrical continuity by bonding and grounding (earthing) all equipment to reduce the risk.
The vapours in the head space of the storage vessel may lie in the flammable/explosive range and hence may be flammable.
Reacts with atmospheric oxygen. Material contains a stabilizer to inhibit oxidative colour change.
Prolonged storage of the product can cause the stabiliser to lose its effectiveness.
The product is normally supplied in a stabilized form. If the permissible storage period and/or storage temperature is noticeably exceeded, the product may polymerise with heat evolution.

Packaging material : Suitable material: For containers, or container linings use mild steel, stainless steel.
Unsuitable material: Copper., Copper alloys.

Specific use(s) : Not applicable

See additional references that provide safe handling practices for liquids that are determined to be static accumulators: American Petroleum Institute 2003 (Protection Against Ignitions Arising out of Static, Lightning and Stray Currents) or National Fire Protection Agency 77 (Recommended Practices on Static Electricity).
IEC/TS 60079-32-1: Electrostatic hazards, guidance

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Hydrocarbons, C5-rich	68476-55-1	TWA	500 ppm 2,000 mg/m3	OSHA Z-1
Isoprene	78-79-5	TWA	3 ppm 8.4 mg/m3	Shell Internal Standard (SIS) for 8 hour TWA.
pentane	109-66-0	PEL (long term)	600 ppm 1,770 mg/m3	SG OEL
pentane		PEL (short term)	750 ppm 2,210 mg/m3	SG OEL
pentane	109-66-0	TWA	1,000 ppm	OSHA Z-1

			2,950 mg/m3	
pentane		TWA	120 ppm 350 mg/m3	NIOSH REL
pentane		C	610 ppm 1,800 mg/m3	NIOSH REL
pentane		TWA	1,000 ppm	ACGIH
isopentane	78-78-4	TWA	1,000 ppm	ACGIH
cyclopentadiene	542-92-7	PEL (long term)	75 ppm 203 mg/m3	SG OEL
cyclopentadiene	542-92-7	TWA	0.5 ppm	ACGIH
cyclopentadiene		STEL	1 ppm	ACGIH
cyclopentadiene		TWA	75 ppm 200 mg/m3	OSHA Z-1
Dicyclopentadiene	77-73-6	PEL (long term)	5 ppm 27 mg/m3	SG OEL
Dicyclopentadiene	77-73-6	TWA	0.5 ppm	ACGIH
Dicyclopentadiene		STEL	1 ppm	ACGIH
Benzene	71-43-2	PEL (long term)	1 ppm 3.18 mg/m3	SG OEL
Benzene	71-43-2	TWA	0.25 ppm 0.8 mg/m3	Shell Internal Standard (SIS) for 8-12 hour TWA.
Benzene		STEL	2.5 ppm 8 mg/m3	Shell Internal Standard (SIS) for 15 min (STEL)
Benzene	71-43-2	STEL	2.5 ppm	ACGIH
Benzene	71-43-2	TWA	0.02 ppm	ACGIH
Benzene	71-43-2	STEL	2.5 ppm	ACGIH
Benzene		PEL	1 ppm	OSHA CARC
Benzene		STEL	5 ppm	OSHA CARC
Benzene		TWA	10 ppm	OSHA Z-2
Benzene		CEIL	25 ppm	OSHA Z-2
Benzene		Peak	50 ppm	OSHA Z-2
1,3-butadiene	106-99-0	PEL (long term)	2 ppm 4.4 mg/m3	SG OEL
1,3-butadiene	106-99-0	TWA	2 ppm	ACGIH
1,3-butadiene		PEL	1 ppm	OSHA CARC
1,3-butadiene		STEL	5 ppm	OSHA CARC
1,3-butadiene		TWA	1 ppm	OSHA Z-1
1,3-butadiene		STEL	5 ppm	OSHA Z-1

Biological occupational exposure limits

Component	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
Benzene	71-43-2	s-phenylmercapturic acid (spma)	Urine	End of shift	45.µg/g creatinine	SG BTLV
Benzene		tt-muconic	Urine	End of	1.6.mg/g	SG BTLV

		acid (ttma)		shift	creatinine	

Monitoring Methods

Monitoring of the concentration of substances in the breathing zone of workers or in the general workplace may be required to confirm compliance with an OEL and adequacy of exposure controls. For some substances biological monitoring may also be appropriate.
Validated exposure measurement methods should be applied by a competent person and samples analysed by an accredited laboratory.
Examples of sources of recommended exposure measurement methods are given below or contact the supplier. Further national methods may be available.
National Institute of Occupational Safety and Health (NIOSH), USA: Manual of Analytical Methods http://www.cdc.gov/niosh/
Occupational Safety and Health Administration (OSHA), USA: Sampling and Analytical Methods http://www.osha.gov/
Health and Safety Executive (HSE), UK: Methods for the Determination of Hazardous Substances http://www.hse.gov.uk/
Institut für Arbeitsschutz Deutschen Gesetzlichen Unfallversicherung (IFA) , Germany http://www.dguv.de/inhalt/index.jsp
L'Institut National de Recherche et de Securité, (INRS), France http://www.inrs.fr/accueil

Engineering measures : Use sealed systems as far as possible.
Adequate explosion-proof ventilation to control airborne concentrations below the exposure guidelines/limits.
Local exhaust ventilation is recommended.
Eye washes and showers for emergency use.
Firewater monitors and deluge systems are recommended.
Where material is heated, sprayed or mist formed, there is greater potential for airborne concentrations to be generated.
The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Select controls based on a risk assessment of local circumstances.
Appropriate measures include:

General Information

Consider technical advances and process upgrades (including automation) for the elimination of releases. Minimise exposure using measures such as closed systems, dedicated facilities and suitable general/local exhaust ventilation. Drain down systems and clear transfer lines prior to breaking containment.
Clean/flush equipment, where possible, prior to maintenance.
Where there is potential for exposure: restrict access to authorised persons; provide specific activity training to operators to minimise exposures; wear suitable gloves and coveralls to prevent skin contamination; wear respiratory protection when there is potential for inhalation; clear up spills immediately and dispose of wastes safely.Ensure safe systems of work or equivalent arrangements are in place to manage risks. Regularly inspect, test and maintain all control measures. Consider the need for risk based health surveillance.

Personal protective equipment

Protective measures

Personal protective equipment (PPE) should meet recommended national standards. Check with PPE suppliers.

Respiratory protection	:	If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker health, select respiratory protection equipment suitable for the specific conditions of use and meeting relevant legislation. Check with respiratory protective equipment suppliers. Where air-filtering respirators are unsuitable (e.g. airborne concentrations are high, risk of oxygen deficiency, confined space) use appropriate positive pressure breathing apparatus. Where air-filtering respirators are suitable, select an appropriate combination of mask and filter. If air-filtering respirators are suitable for conditions of use: Select a filter suitable for organic gases and vapours [Type AX boiling point ≤65°C (149°F)].
Hand protection Remarks	:	Where hand contact with the product may occur the use of gloves approved to relevant standards (e.g. Europe: EN374, US: F739) made from the following materials may provide suitable chemical protection. Longer term protection: Viton. Incidental contact/Splash protection: Nitrile rubber gloves. For continuous contact we recommend gloves with breakthrough time of more than 240 minutes with preference for > 480 minutes where suitable gloves can be identified. For short-term/splash protection we recommend the same but recognize that suitable gloves offering this level of protection may not be available and in this case a lower breakthrough time maybe acceptable so long as appropriate maintenance and replacement regimes are followed. Glove thickness is not a good predictor of glove resistance to a chemical as it is dependent on the exact composition of the glove material. Glove thickness should be typically greater than 0.35 mm depending on the glove make and model. Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material, dexterity. Always seek advice from glove suppliers. Contaminated gloves should be replaced. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.
Eye protection	:	Wear goggles for use against liquids and gas. Wear full face shield if splashes are likely to occur.
Skin and body protection	:	Wear chemical and cold resistant gloves/gauntlets, and boots, and apron.

Thermal hazards	:	Not applicable
Hygiene measures	:	Wash hands before eating, drinking, smoking and using the toilet. Launder contaminated clothing before re-use.

Environmental exposure controls

General advice	:	Local guidelines on emission limits for volatile substances must be observed for the discharge of exhaust air containing vapour. Minimise release to the environment. An environmental assessment must be made to ensure compliance with local environmental legislation. Information on accidental release measures are to be found in section 6.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	Liquid.
Colour	:	Colourless to light coloured
Odour	:	strong
Odour Threshold	:	not determined
pH	:	Data not available
Melting point/freezing point	:	Data not available
Boiling point/boiling range	:	34 - 60 °C / 93 - 140 °F
Flash point	:	< -20 °C / < -4 °F
Evaporation rate	:	Data not available
Flammability (solid, gas)	:	Data not available
Upper explosion limit	:	12 %(V)
Lower explosion limit	:	1 %(V)
Vapour pressure	:	58.4 kPa (20 °C / 68 °F)
Relative vapour density	:	2.3
Relative density	:	0.7 (20.0 °C / 68.0 °F) Method: ASTM D4052
Density	:	678 kg/m3 (20 °C / 68 °F) Method: ASTM D4052

Solubility(ies)

Water solubility	:	insoluble
Solubility in other solvents	:	Data not available
Partition coefficient: n-octanol/water	:	Data not available
		Data not available
Auto-ignition temperature	:	> 200 °C / 392 °F
Decomposition temperature	:	Data not available
Viscosity		
Viscosity, dynamic	:	Typical 0.25 mPa.s (0 °C / 32 °F) Method: ASTM D445
Viscosity, dynamic		Typical 0.22 mPa.s (20 °C / 68 °F) Method: ASTM D445
Viscosity, kinematic	:	Data not available
Particle characteristics		
Particle size	:	Data not available
Explosive properties	:	Classification Code: Not classified
Oxidizing properties	:	Data not available
Surface tension	:	Data not available
Conductivity	:	Low conductivity: < 100 pS/m The conductivity of this material makes it a static accumulator., A liquid is typically considered nonconductive if its conductivity is below 100 pS/m and is considered semi-conductive if its conductivity is below 10,000 pS/m., Whether a liquid is nonconductive or semi-conductive, the precautions are the same., A number of factors, for example liquid temperature, presence of contaminants, and anti-static additives can greatly influence the conductivity of a liquid
Molecular weight	:	Data not available

10. STABILITY AND REACTIVITY

Reactivity	:	Prolonged exposure to air may lead to peroxide formation., Reacts with strong oxidising agents.

Chemical stability	:	The product is normally supplied in a stabilized form. If the permissible storage period and/or storage temperature is noticeably exceeded, the product may polymerise with heat evolution. Reacts violently with: Nitric, sulphuric and chlorosulphuric acids. Oxidises on contact with air to form unstable peroxides. Polymerisation may occur at elevated temperatures. Normally stable under ambient conditions and if properly inhibited.
Possibility of hazardous reactions	:	Normally stable under ambient conditions and if properly inhibited.
Conditions to avoid	:	Heat, flames, and sparks. Exposure to air. Exposure to sunlight. In certain circumstances product can ignite due to static electricity.
Incompatible materials	:	Strong oxidising agents. Strong acids. Strong bases. Copper alloys
Hazardous decomposition products	:	Thermal decomposition is highly dependent on conditions. A complex mixture of airborne solids, liquids and gases, including carbon monoxide, carbon dioxide and other organic compounds will be evolved when this material undergoes combustion or thermal or oxidative degradation.

11. TOXICOLOGICAL INFORMATION

Basis for assessment	:	Information given is based on data obtained from similar substances. Unless indicated otherwise, the data presented is representative of the product as a whole, rather than for individual component(s).
Information on likely routes of exposure	:	Exposure may occur via inhalation, ingestion, skin absorption, skin or eye contact, and accidental ingestion.

Acute toxicity

Product:

Acute oral toxicity	:	LD50 Rat, male and female: > 300 - 2,000 mg/kg Method: Test(s) equivalent or similar to OECD Test Guideline 401 Remarks: Harmful if swallowed.

Acute inhalation toxicity : Remarks: May be harmful if inhaled.

Acute dermal toxicity : LD50 Rabbit, male: 1,183 mg/kg
Method: Literature data
Remarks: Harmful in contact with skin.

Components:

Hydrocarbons, C5-rich:
Acute oral toxicity : LD 50 Rat, male and female: >300 <=2000 mg/kg
Method: Test(s) equivalent or similar to OECD Test Guideline 401
Remarks: Harmful if swallowed.

Acute inhalation toxicity : LC 50 Rat, male and female: > 20 mg/l
Exposure time: 4 h
Test atmosphere: vapour
Method: Test(s) equivalent or similar to OECD Test Guideline 403
Remarks: Based on available data, the classification criteria are not met.

Acute dermal toxicity : LD 50 Rabbit, male: 1,183 mg/kg
Method: Literature data
Remarks: Harmful in contact with skin.

Skin corrosion/irritation

Product:

Species: Rabbit
Method: Literature data
Remarks: Harmful in contact with skin.

Components:

Hydrocarbons, C5-rich:
Species: Rabbit
Method: OECD Test Guideline 404
Remarks: Causes skin irritation.

Serious eye damage/eye irritation

Product:

Species: Rabbit
Method: Literature data
Remarks: Causes serious eye irritation.

Components:

Hydrocarbons, C5-rich:

Species: Rabbit
Method: Literature data
Remarks: Causes serious eye irritation.

Respiratory or skin sensitisation

Product:

Species: Guinea pig
Method: Test(s) equivalent or similar to OECD Test Guideline 406
Remarks: Based on available data, the classification criteria are not met.

Components:

Hydrocarbons, C5-rich:
Species: Guinea pig
Method: Test(s) equivalent or similar to OECD Test Guideline 406
Remarks: Based on available data, the classification criteria are not met.

Germ cell mutagenicity

Product:

Genotoxicity in vitro	:	Method: Test(s) equivalent or similar to OECD Test Guideline 473 Remarks: Suspected of causing genetic defects., Mutagenic; positive in in-vivo and in-vitro assays.
	:	Method: Literature data Remarks: Suspected of causing genetic defects., Mutagenic; positive in in-vivo and in-vitro assays.
	:	Test species: MouseMethod: OECD Test Guideline 474 Remarks: Suspected of causing genetic defects., Mutagenic; positive in in-vivo assays.
		Test species: MouseMethod: Test(s) equivalent or similar to OECD Test guideline 478 Remarks: Suspected of causing genetic defects., Mutagenic; positive in in-vivo assays.
Germ cell mutagenicity-Assessment	:	Weight of evidence does not support classification as a germ cell mutagen.

Components:

Hydrocarbons, C5-rich:

Genotoxicity in vitro	:	Method: Test(s) equivalent or similar to OECD Test Guideline 473 Remarks: Suspected of causing genetic defects., Mutagenic; positive in in-vivo and in-vitro assays.
	:	Method: Literature data Remarks: Suspected of causing genetic defects., Mutagenic; positive in in-vivo and in-vitro assays.
	:	Test species: MouseMethod: OECD Test Guideline 474

Remarks: Suspected of causing genetic defects., Mutagenic; positive in in-vivo assays.

Test species: MouseMethod: Test(s) equivalent or similar to OECD Test guideline 478
Remarks: Suspected of causing genetic defects., Mutagenic; positive in in-vivo assays.

Germ cell mutagenicity-Assessment : This product does not meet the criteria for classification in categories 1A/1B.

Carcinogenicity

Product:

Species: Mouse, (male and female)
Application Route: Inhalation
Method: Other guideline method.
Remarks: May cause cancer., IARC Group 2B: Possibly carcinogenic to humans.

Species: Rat, (male and female)
Application Route: Inhalation
Method: Test(s) equivalent or similar to OECD Test Guideline 453
Remarks: May cause cancer., IARC Group 2B: Possibly carcinogenic to humans.

Carcinogenicity - Assessment : May cause cancer.

Components:

Hydrocarbons, C5-rich:
Species: Mouse, (male and female)
Application Route: Inhalation
Method: Other guideline method.
Remarks: May cause cancer., IARC Group 2B: Possibly carcinogenic to humans.

Species: Rat, (male and female)
Application Route: Inhalation
Method: Test(s) equivalent or similar to OECD Test Guideline 453
Remarks: May cause cancer., IARC Group 2B: Possibly carcinogenic to humans.

Carcinogenicity - Assessment : May cause cancer.

Material	GHS/CLP Carcinogenicity Classification
Hydrocarbons, C5-rich	Carcinogenicity Category 1B
Isoprene	Carcinogenicity Category 1B
penta-1,3-diene	No carcinogenicity classification.
pentane	No carcinogenicity classification.
isopentane	No carcinogenicity classification.
Other C5 Hydrocarbons	No carcinogenicity classification.

cyclopentadiene	No carcinogenicity classification.
Dicyclopentadiene	No carcinogenicity classification.
Benzene	Carcinogenicity Category 1A
1,3-butadiene	Carcinogenicity Category 1A
TBP (tert-butylphenol) - inhibitor	No carcinogenicity classification.

Material	Other Carcinogenicity Classification
Hydrocarbons, C5-rich	IARC: Group 2B: Possibly carcinogenic to humans
Isoprene	IARC: Group 2B: Possibly carcinogenic to humans
Benzene	IARC: Group 1: Carcinogenic to humans
1,3-butadiene	IARC: Group 1: Carcinogenic to humans

Reproductive toxicity

Product:

: Remarks: Suspected of damaging fertility or the unborn child.

Effects on foetal development : Species: Rat, male and female
Application Route: Inhalation
Method: OECD Test Guideline 422
Remarks: Based on available data, the classification criteria are not met.

Reproductive toxicity - Assessment : This product does not meet the criteria for classification in categories 1A/1B.

Components:

Hydrocarbons, C5-rich:

: Species: Rat
Sex: male and female
Application Route: Inhalation

Method: OECD Test Guideline 422
Remarks: Based on available data, the classification criteria are not met.

Effects on foetal development : Species: Rat, male and female
Application Route: Inhalation
Method: OECD Test Guideline 422
Remarks: Based on available data, the classification criteria are not met.

Reproductive toxicity - Assessment	:	This product does not meet the criteria for classification in categories 1A/1B.

STOT - single exposure

Product:

Exposure routes: Inhalation
Target Organs: Central nervous system, Respiratory Tract
Remarks: High concentrations may cause central nervous system depression resulting in headaches, dizziness and nausea., Inhalation of vapours or mists may cause irritation to the respiratory system., May cause drowsiness and dizziness., May cause respiratory irritation.

Components:

Hydrocarbons, C5-rich:
Exposure routes: Inhalation
Target Organs: Central nervous system, Respiratory Tract
Remarks: Inhalation of vapours or mists may cause irritation to the respiratory system., May cause drowsiness or dizziness., May cause respiratory irritation., High concentrations may cause central nervous system depression resulting in headaches, dizziness and nausea.

STOT - repeated exposure

Product:

Remarks: Based on available data, the classification criteria are not met.

Components:

Hydrocarbons, C5-rich:
Remarks: Based on available data, the classification criteria are not met.

Repeated dose toxicity

Product:

Rat, male and female:
Application Route: Oral
Method: Test(s) equivalent or similar to OECD Test Guideline 422
Target Organs: No specific target organs noted

Rat, male and female:
Application Route: Inhalation
Method: Test(s) equivalent or similar to OECD Test Guideline 422
Target Organs: No specific target organs noted

Components:

Hydrocarbons, C5-rich:

Rat, male and female:
Application Route: Oral

Method: Test(s) equivalent or similar to OECD Test Guideline 422
Target Organs: No specific target organs noted

Rat, male and female:
Application Route: Inhalation
Test atmosphere: vapour
Method: Test(s) equivalent or similar to OECD Test Guideline 422
Target Organs: No specific target organs noted

Aspiration toxicity

Product:

Aspiration into the lungs when swallowed or vomited may cause chemical pneumonitis which can be fatal.

Components:
Hydrocarbons, C5-rich:
Aspiration into the lungs when swallowed or vomited may cause chemical pneumonitis which can be fatal.

Further information

Product:

Remarks: Classifications by other authorities under varying regulatory frameworks may exist.

Components:
Hydrocarbons, C5-rich:
Remarks: Classifications by other authorities under varying regulatory frameworks may exist.

12. ECOLOGICAL INFORMATION

Basis for assessment	:	Incomplete ecotoxicological data are available for this substance. Unless indicated otherwise, the data presented is representative of the product as a whole, rather than for individual component(s).

Ecotoxicity

Components:
Hydrocarbons, C5-rich :

Toxicity to fish (Acute toxicity)	:	LL50 (Oncorhynchus mykiss (rainbow trout)): 14.1 mg/l Exposure time: 96 h Method: OECD Test Guideline 203 Remarks: Harmful LL/EL/IL50 >10 <= 100 mg/l

Toxicity to crustacean (Acute toxicity)	:	EC50 (Daphnia magna (Water flea)): 4.7 mg/l Exposure time: 48 h Method: OECD Test Guideline 202 Remarks: Toxic LL/EL/IL50 > 1 <= 10 mg/l
Toxicity to algae/aquatic plants (Acute toxicity)	:	EC50 (Pseudokirchneriella subcapitata (algae)): 12.4 mg/l Exposure time: 72 h Method: OECD Test Guideline 201 Remarks: Harmful LL/EL/IL50 >10 <= 100 mg/l
Toxicity to microorganisms (Acute toxicity)	:	NOELR (Activated sludge, domestic waste): 2 mg/l Exposure time: 5 h Method: OECD Test Guideline 301D Remarks: Data not available
Toxicity to fish (Chronic toxicity)	:	Remarks: Data not available
Toxicity to crustacean(Chronic toxicity)	:	Remarks: Data not available

Persistence and degradability

Components:
Hydrocarbons, C5-rich :

Biodegradability	:	Biodegradation: 9 % Exposure time: 28 d Method: OECD Test Guideline 301D Remarks: Not readily biodegradable.

Bioaccumulative potential

Product:

Partition coefficient: n-octanol/water	:	Remarks: Data not available Remarks: Data not available

Components:
Hydrocarbons, C5-rich :

Bioaccumulation	:	Species: Pimephales promelas (fathead minnow) Bioconcentration factor (BCF): 1.2 - 2.1 Method: Based on quantitative structure-activity relationship (QSAR) modelling Remarks: Does not bioaccumulate significantly.

Mobility in soil

Components:
Hydrocarbons, C5-rich :

Mobility	:	Remarks: Floats on water.

Other adverse effects

Components:

Hydrocarbons, C5-rich :

Results of PBT and vPvB assessment	:	The substance does not fulfill all screening criteria for persistence, bioaccumulation and toxicity and hence is not considered to be PBT or vPvB.

13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues	:	Recover or recycle if possible. It is the responsibility of the waste generator to determine the toxicity and physical properties of the material generated to determine the proper waste classification and disposal methods in compliance with applicable regulations. Do not dispose into the environment, in drains or in water courses. Waste product should not be allowed to contaminate soil or water. Disposal should be in accordance with applicable regional, national, and local laws and regulations. Local regulations may be more stringent than regional or national requirements and must be complied with.

14. TRANSPORT INFORMATION

International Regulations

ADR

UN number	:	3295
Proper shipping name	:	HYDROCARBONS, LIQUID, N.O.S.
Class	:	3
Packing group	:	I
Labels	:	3
Hazard Identification Number	:	33
Environmentally hazardous	:	yes

IATA-DGR

UN/ID No.	:	UN 3295
Proper shipping name	:	HYDROCARBONS, LIQUID, N.O.S.
Class	:	3
Packing group	:	I
Labels	:	3

IMDG-Code

UN number	:	UN 3295
Proper shipping name	:	HYDROCARBONS, LIQUID, N.O.S. ((hydrocarbons, C5-rich)

Class	:	3
Packing group	:	I
Labels	:	3
Marine pollutant	:	yes

Maritime transport in bulk according to IMO instruments

Pollution category	:	Y
Ship type	:	2
Product name	:	IP Extraction Feed (contains Isoprene; 1,3-Cyclopentadiene dimer (molten))

Special precautions for user

Remarks	:	Special Precautions: Refer to Section 7, Handling & Storage, for special precautions which a user needs to be aware of or needs to comply with in connection with transport.
Additional Information	**:**	This product may be transported under nitrogen blanketing. Nitrogen is an odourless and invisible gas. Exposure to nitrogen may cause asphyxiation or death. Personnel must observe strict safety precautions when involved with a confined space entry. Transport in bulk according to Annex II of Marpol and the IBC Code

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

Local Regulations

Workplace Safety and Health Act & Workplace Safety and Health (General Provision) Regulations	This product is subject to the SDS, Labelling, PEL and other requirements in the Act/ Regulations.

Fire Safety Act and Fire Safety (Petroleum & Flammable Materials) Regulations	This product is subject to the requirements in the Act/ Regulations.

Maritime and Port Authority of Singapore (Dangerous Goods, Petroleum and Explosives) Regulations	This product is subject to the requirements of this regulation.

Environmental Protection and Management Act and Environmental Protection and Management (Hazardous Substances) Regulations	This product is not subject to the requirements in the Act/Regulations.

The regulatory information is not intended to be comprehensive. Other regulations may apply to this material.

Other international regulations

The components of this product are reported in the following inventories:

AIIC	:	Listed
DSL	:	Listed
TSCA	:	Listed
IECSC	:	Listed
TCSI	:	Listed

16. OTHER INFORMATION

Full text of H-Statements

H224	Extremely flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H341	Suspected of causing genetic defects.
H350	May cause cancer.
H411	Toxic to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	Acute toxicity
Aquatic Chronic	Long-term (chronic) aquatic hazard
Asp. Tox.	Aspiration hazard
Carc.	Carcinogenicity
Eye Irrit.	Eye irritation
Flam. Liq.	Flammable liquids
Muta.	Germ cell mutagenicity
Skin Irrit.	Skin irritation
STOT SE	Specific target organ toxicity - single exposure

Abbreviations and Acronyms

AIIC - Australian Inventory of Industrial Chemicals; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from

Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

Further information

Training advice	:	Provide adequate information, instruction and training for operators.
Other information	:	A vertical bar (|) in the left margin indicates an amendment from the previous version.
Other information		There has been an increase in the Health Hazard classification of this product in section 2. Ensure that the related sections (particularly sections 4, 8 & 11) are carefully studied.
Sources of key data used to compile the Safety Data Sheet	:	The quoted data are from, but not limited to, one or more sources of information (e.g. toxicological data from Shell Health Services, material suppliers' data, CONCAWE, EU IUCLID date base, EC 1272 regulation, etc).

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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