

SAFETY DATA SHEET

Australian statement of hazardous nature: Classified as hazardous according to criteria of Safe Work Australia

Section 1 - Identification

Product Name N-Ethylmaleimide

CAS No 128-53-0

Synonyms NEM

Product Code APPA2251

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Recommended Use Laboratory chemicals.

Uses advised against This product does not contain any substance(s) on the Illicit Drug Precursors/Reagents list.

This product does not contain any substance(s) subject to Prohibition, Authorization or Restriction. This product does not contain any substance(s) listed on the voluntary National

Code of Practice for Chemicals of Security Concern.

Section 2 - Hazard(s) Identification

Classification under Safe Work Australia

Classified as hazardous according to criteria of Safe Work Australia

Physical hazards

No hazards identified

Health hazards

Acute Oral ToxicityCategory 2Acute Dermal ToxicityCategory 3Skin Corrosion/IrritationCategory 1 BSerious Eye Damage/Eye IrritationCategory 1Skin SensitizationCategory 1

Environmental hazards

No hazards identified

Label Elements

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Signal Word Danger

Hazard Statements

H300 - Fatal if swallowed

H311 - Toxic in contact with skin

H314 - Causes severe skin burns and eye damage

H317 - May cause an allergic skin reaction

P264 - Wash face, hands and any exposed skin thoroughly after handling

P270 - Do not eat, drink or smoke when using this product

P271 - Use only outdoors or in a well-ventilated area

P272 - Contaminated work clothing should not be allowed out of the workplace P280 - Wear protective gloves/protective clothing/eye protection/face protection

Other information

This product does not contain any known or suspected endocrine disruptors

Section 3 - Composition and Information on Ingredients

Component		CAS No	Weight %		
	Maleic acid N-ethylimide	128-53-0	>95		

Section 4 - First Aid Measures

Inhalation Remove to fresh air. If not breathing, give artificial respiration. Do not use mouth-to-mouth

method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device.

Immediate medical attention is required.

Ingestion Do NOT induce vomiting. Call a physician or poison control center immediately.

Skin Contact Wash off immediately with plenty of water for at least 15 minutes. Immediate medical

attention is required.

Eye Contact In the case of contact with eyes, rinse immediately with plenty of water and seek medical

advice. Rinse immediately with plenty of water, also under the eyelids, for at least 15

minutes.

General Advice Show this safety data sheet to the doctor in attendance. Immediate medical attention is

required.

First Aid Facilities Eyewash, safety shower and washroom.

Most important symptoms and

effects

May cause allergic skin reaction. Causes burns by all exposure routes. Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting: Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation:

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Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing

Notes to Physician

Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Do not give chemical antidotes. Asphyxia from glottal edema may occur. Marked decrease in blood pressure may occur with moist rales, frothy sputum, and high pulse pressure. Treat symptomatically.

Section 5 - Fire Fighting Measures

Suitable Extinguishing Media

Water mist may be used to cool closed containers. CO₂, dry chemical, dry sand, alcohol-resistant foam.

Extinguishing media which must not be used for safety reasons

No information available.

Hazardous Decomposition Products

Thermal decomposition can lead to release of irritating gases and vapors.

Specific Hazards Arising from the Chemical

The product causes burns of eyes, skin and mucous membranes. Combustible material. Containers may explode when heated.

Special protective equipment and precautions for fire fighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Thermal decomposition can lead to release of irritating gases and vapors.

Section 6 - Accidental Release Measures

Emergency procedures

Use personal protective equipment as required. Evacuate personnel to safe areas. Ensure adequate ventilation. Keep people away from and upwind of spill/leak. Avoid dust formation. Remove all sources of ignition. Take precautionary measures against static discharges.

Refer to protective measures listed in Sections 7 and 8

Environmental Precautions

Should not be released into the environment.

Methods for Containment and Clean Up

Clean-up methods - small spillage

Sweep up and shovel into suitable containers for disposal. Avoid dust formation. Remove all sources of ignition.

Clean-up methods - large spillage

Typically only supplied is small quantiites as packaged goods.

If extremely toxic or used in larger quantities ensure a spillage action plan is in place. Evacuate area. Control the source and/or contain the spill if safe and able to do so. Use temporary diking, sand bags, dry sand, earth or proprietary booms/absorbent pads if available. Obtain advice on containment, neutralisation and clean-up from local emergency responders.

Reference to Other Sections

Refer to protective measures listed in Sections 8 and 13.

Section 7 - Handling and Storage

Precautions for Safe Handling

Do not get in eyes, on skin, or on clothing. Wear personal protective equipment/face protection. Use only under a chemical fume hood. Do not ingest. If swallowed then seek immediate medical assistance. Do not breathe (dust, vapor, mist, gas). Avoid dust

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formation. Keep away from open flames, hot surfaces and sources of ignition.

Conditions for Safe Storage, Including any Incompatibilities

Keep containers tightly closed in a dry, cool and well-ventilated place. Corrosives area. Keep away from heat, sparks and flame. Keep locked up. Protect from direct sunlight. Keep refrigerated. Store under an inert atmosphere.

AS/NZS 2243.10:2004, Safety in laboratories - Storage of chemicals

AS 1940-2004 - The storage and handling of flammable and combustible liquids

Section 8 - Exposure Controls and Personal Protection

Exposure limits

The product does not contain any hazardous materials with occupational exposure limits established.

Biological limit values

This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies

Exposure Controls

Engineering Measures

Ensure adequate ventilation, especially in confined areas. Ensure that eyewash stations and safety showers are close to the workstation location.

Wherever possible, engineering control measures such as the isolation or enclosure of the process, the introduction of process or equipment changes to minimise release or contact, and the use of properly designed ventilation systems, should be adopted to control hazardous materials at source

Personal protective equipment

Eye Protection Goggles (Australian/New Zealand Standard AS/NZS 1337 - Eye protectors for Industrial

applications)

Hand Protection Protective gloves

Glove material	Breakthrough time	Glove thickness	AUS/NZ Standard	Glove comments
Nitrile rubber	See manufacturers	-	AS/NZS 2161	(minimum requirement)
Neoprene	recommendations			
Natural rubber				
PVC				

Inspect gloves before use.

Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. (Refer to manufacturer/supplier for information)

Ensure gloves are suitable for the task: Chemical compatability, Dexterity, Operational conditions, User susceptibility, e.g. sensitisation effects, also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion.

Remove gloves with care avoiding skin contamination.

Skin and body protection Long sleeved clothing

Repiratory Protection Use an AS/NZS 1716 approved respirator if exposure limits are exceeded or if irritation or

other symptoms are experienced. To protect the wearer, respiratory protective equipment must be the correct fit and be used and maintained in line with AS/NZS 1715 on the use

and maintenance of repiratory protective devices

Recommended Filter type: Particulates filter conforming to EN 143 (or AUS/NZ equivalent)

Recommended half mask:- Particle filtering: EN149:2001 (or AUS/NZ equivalent)

When RPE is used a face piece Fit Test should be conducted

Hygiene Measures Handle in accordance with good industrial hygiene and safety practice.

Environmental exposure controls No information available.

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Section 9 - Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance Off-white **Physical State** Powder Solid

Odor pungent

Odor Threshold No data available

5.1 @ 20°C 1 g/l aq.sol рH

Melting Point/Range 41 - 45 °C / 105.8 - 113 °F

Softening Point No data available

Boiling Point/Range 210 °C / 410 °F @ 760 mmHg

Flash Point 73 °C / 163.4 °F Method - No information available

Solid

Evaporation Rate Not applicable Solid

No information available Flammability (solid,gas)

No data available **Explosion Limits**

No data available **Vapor Pressure Vapor Density** Not applicable

Specific Gravity / Density No data available **Bulk Density** No data available Water Solubility Soluble in water Solubility in other solvents No information available

Partition Coefficient (n-octanol/water)

Autoignition Temperature Not applicable

Decomposition Temperature No data available

Not applicable Solid **Viscosity** explosive air/vapour mixtures possible

Explosive Properties

Oxidizing Properties No information available

Other information

Molecular Formula C6 H7 N O2 **Molecular Weight** 125.13

Section 10 - Stability and Reactivity

Reactivity None known, based on information available

Stability Stable under normal conditions. Sensitivity to light.

Conditions to Avoid Excess heat, Incompatible products, Keep away from open flames, hot surfaces and

sources of ignition, Exposure to light.

Strong oxidizing agents, Strong acids, Strong bases. **Incompatible Materials**

Hazardous Decomposition Products Thermal decomposition can lead to release of irritating gases and vapors.

Hazardous Polymerization Hazardous polymerization does not occur.

Section 11 - Toxicological Information

Information on Toxicological Effects

Product Information

(a) acute toxicity;

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Inhalation Based on available data, the classification criteria are not met

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation		
Maleic acid N-ethylimide	25 mg/kg (Rat)	500 mg/kg (Guinea pig)			

Category 1 B (b) skin corrosion/irritation;

Category 1 (c) serious eye damage/irritation;

(d) respiratory or skin sensitization;

No data available Respiratory Skin Category 1

No information available Sensitization

No data available (e) germ cell mutagenicity;

(f) carcinogenicity; No data available

There are no known carcinogenic chemicals in this product

(g) reproductive toxicity; No data available

No data available (h) STOT-single exposure;

(i) STOT-repeated exposure; No data available

No information available. **Target Organs**

Not applicable (j) aspiration hazard;

Solid

Other Adverse Effects The toxicological properties have not been fully investigated.

delayed

Symptoms / effects, both acute and Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting: Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation: Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle

pain or flushing

Section 12 - Ecological Information

Ecotoxicity effects

Persistence and Degradability **Persistence**

Bioaccumulative Potential

Harmful to aquatic organisms.

Soluble in water, Persistence is unlikely, based on information available.

Bioaccumulation is unlikely

The product is water soluble, and may spread in water systems. Will likely be mobile in the **Mobility**

environment due to its water solubility Highly mobile in soils

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

Persistent Organic Pollutant Ozone Depletion Potential

This product does not contain any known or suspected substance This product does not contain any known or suspected substance

Section 13 - Disposal Considerations

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Waste from Residues/Unused

Products

Do not allow into drains or watercourses or dispose of where ground or surface waters may be affected. Wastes, including emptied containers, are controlled wastes and should be disposed of in accordance with all federal, E.P.A., state and local regulations. Assure

conformity with all applicable regulations.

Do not reuse empty containers. Dispose of this container to hazardous or special waste **Contaminated Packaging**

collection point.

Other Information Chemical wastes should be disposed through a licensed commercial waste collection

service. Waste codes should be assigned by the user based on the application for which the product was used. Do not empty into drains. Do not flush to sewer. Large amounts will

affect pH and harm aquatic organisms.

Section 14 - Transport Information

IMDG/IMO

UN-No

Proper Shipping Name Toxic solid, corrosive, organic, n.o.s.

Technical Shipping Name N-Ethylmaleimide

Hazard Class 6.1 **Subsidiary Hazard Class** 8

Packing Group Ш

ADG

UN2928 **UN-No**

Proper Shipping Name Toxic solid, corrosive, organic, n.o.s.

Technical Shipping Name N-Ethylmaleimide

Hazard Class 6.1 **Subsidiary Hazard Class** 8 **Packing Group** Ш

IATA

UN-No UN2928

Proper Shipping Name TOXIC SOLID, CORROSIVE, ORGANIC, N.O.S.

Technical Shipping Name N-Ethylmaleimide

Hazard Class 6.1 **Subsidiary Hazard Class** 8 **Packing Group** Ш

Environmental hazards No hazards identified

No special precautions required **Special Precautions**

Additional information None known

Section 15 - Regulatory Information

Safety, health and environmental regulations/legislation specific for the substance or mixture

National Regulations Australia

See section 8 for national exposure control parameters.

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Standard for the Uniform Scheduling of Medicines and Poisons

No poison schedule number allocated.

Australian Industrial Chemicals Introduction Scheme (AICIS)

Component	Australian Industrial Chemicals Introduction Scheme (AICIS)	Additional information			
Maleic acid N-ethylimide - 128-53-0	Present	-			

Australian - Illicit Drug Precursors/Reagents Substance List

This product does not contain any substance(s) on the Illicit Drug Precursors/Reagents list.

Chemicals of Security Concern

This product does not contain any substance(s) listed on the voluntary National Code of Practice for Chemicals of Security Concern

National pollutant inventory Not applicable

Prohibition or notification/licensing requirements

Shown below are details of specific prohibition/notifications or licencing requirements when they apply.

This product does not contain any substance(s) subject to Prohibition, Authorization or Restriction.

International Inventories

Component	AICS	NZIoC	EINECS	ELINCS	TSCA	DSL	NDSL	PICCS	ENCS	ISHL	IECSC	KECL
Maleic acid	Х	Х	204-892-4	-	X	Х	-	-	-		Х	-
N-ethylimide												

Legend: X - Listed. '-' - Not Listed. KECL - NIER number or KE number (http://ncis.nier.go.kr/en/main.do)

International Regulations

Ozone Depletion Potential This product does not contain any known or suspected substance

Persistent Organic Pollutant This product does not contain any known or suspected substance

Rotterdam Convention (PIC) Not applicable

Basel convention on the control of transboundary movements of hazardous wastes and their dispoal Not applicable.

	Component	CAS No	OECD HPV	Restriction of Hazardous Substances (RoHS)	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Report Requirements
ı	Maleic acid N-ethylimide	128-53-0	Not applicable	Not applicable	Not applicable	Not applicable

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Authorisation/Restrictions according to EU REACH

Not applicable

Section 16 - Other Information

Legend

AICS - Australian Inventory of Chemical Substances

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic

Substances List

IECSC - Chinese Inventory of Existing Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

TWA - Time Weighted Average

IARC - International Agency for Research on Cancer

ICAO/IATA - International Civil Aviation Organization/International Air Transport Association

MARPOL - International Convention for the Prevention of Pollution from Ships

NZS 5433:2020 - Transport of Dangerous Goods on Land

LD50 - Lethal Dose 50%

EC50 - Effective Concentration 50% WEL - Workplace Exposure Limit DNEL - Derived No Effect Level

POW - Partition coefficient Octanol:Water **vPvB** - very Persistent, very Bioaccumulative

VOC - (Volatile Organic Compound)

NZIoC - New Zealand Inventory of Chemicals

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

ENCS - Japanese Existing and New Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

CAS - Chemical Abstracts Service

ACGIH - American Conference of Governmental Industrial Hygienists

Predicted No Effect Concentration (PNEC)

IMO/IMDG - International Maritime Organization/International Maritime

Dangerous Goods Code

 $\ensuremath{\mathbf{ADG}}$ - Australian Code for the Transport of Dangerous Goods by Road and Rail

OECD - Organisation for Economic Co-operation and Development **LC50** - Lethal Concentration 50%

ATE - Acute Toxicity Estimate

RPE - Respiratory Protective Equipment
NOEC - No Observed Effect Concentration

BCF - Bioconcentration factor

PBT - Persistent, Bioaccumulative, Toxic

Key literature references and sources for data

https://echa.europa.eu/information-on-chemicals

Suppliers safety data sheet, Chemadvisor - LOLI, Merck index, RTECS

Training Advice

Chemical hazard awareness training, incorporating labelling, Safety Data Sheets (SDS), Personal Protective Equipment (PPE) and hygiene.

Use of personal protective equipment, covering appropriate selection, compatibility, breakthrough thresholds, care, maintenance, fit and standards

First aid for chemical exposure, including the use of eye wash and safety showers.

Revision Date 12-Mar-2025

Revision Summary Update to GHS format.

This Safety Data Sheet (SDS) is prepared in accordance to and complies with the requirements of Safe Work Australia - Work Health and Safety Regulations (WHS Regulations).

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of Safety Data Sheet

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