

## SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

### 1.1. Product identifier

Product Description: **Inconel® Alloy 600**  
Cat No. : **78240**  
Molecular Formula **Ni:Cr:Fe; 77:15.5:7.5 wt%**

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Laboratory chemicals.  
Uses advised against No Information available

### 1.3. Details of the supplier of the safety data sheet

Company  
Avocado Research Chemicals Ltd.  
(Part of Thermo Fisher Scientific)  
Shore Road, Heysham  
Lancashire, LA3 2XY,  
United Kingdom  
Office Tel: +44 (0) 1524 850506  
Office Fax: +44 (0) 1524 850608

E-mail address begel.sdsdesk@thermofisher.com

### 1.4. Emergency telephone number

For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11  
Emergency Number **US**:001-201-796-7100 / **Europe**: +32 14 57 52 99  
**CHEMTREC** Tel. No. **US**:001-800-424-9300 / **Europe**:001-703-527-3887

## SECTION 2: HAZARDS IDENTIFICATION

### 2.1. Classification of the substance or mixture

#### CLP Classification - According to GB-CLP Regulations UK SI 2019/720 and UK SI 2020/1567

##### Physical hazards

Based on available data, the classification criteria are not met

##### Health hazards

Skin Sensitization	Category 1 (H317)
Carcinogenicity	Category 2 (H351)
Specific target organ toxicity - (repeated exposure)	Category 1 (H372)

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## Environmental hazards

Based on available data, the classification criteria are not met

Full text of Hazard Statements: see section 16

## 2.2. Label elements



Signal Word

**Danger**

## **Hazard Statements**

H317 - May cause an allergic skin reaction

H351 - Suspected of causing cancer

H372 - Causes damage to organs through prolonged or repeated exposure

## **Precautionary Statements**

P302 + P352 - IF ON SKIN: Wash with plenty of soap and water

P201 - Obtain special instructions before use

P280 - Wear protective gloves/protective clothing/eye protection/face protection

P308 + P313 - IF exposed or concerned: Get medical advice/attention

## 2.3. Other hazards

Toxicity to Soil Dwelling Organisms

This product does not contain any known or suspected endocrine disruptors

## SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

### 3.2. Mixtures

Component	CAS No	EC No	Weight %	CLP Classification - According to GB-CLP Regulations UK SI 2019/720 and UK SI 2020/1567
Nickel	7440-02-0	EEC No. 231-111-4	77.0	Skin Sens. 1 (H317) Carc. 2 (H351) STOT RE 1 (H372)
Chromium	7440-47-3	EEC No. 231-157-5	15.5	-
Iron	7439-89-6	EEC No. 231-096-4	7.5	-

Full text of Hazard Statements: see section 16

## SECTION 4: FIRST AID MEASURES

### 4.1. Description of first aid measures

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<b>General Advice</b>	If symptoms persist, call a physician.
<b>Eye Contact</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
<b>Skin Contact</b>	Wash off immediately with plenty of water for at least 15 minutes. If skin irritation persists, call a physician.
<b>Ingestion</b>	Clean mouth with water and drink afterwards plenty of water. Get medical attention if symptoms occur.
<b>Inhalation</b>	Remove to fresh air. If not breathing, give artificial respiration. Get medical attention if symptoms occur.
<b>Self-Protection of the First Aider</b>	Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination.

## **4.2. Most important symptoms and effects, both acute and delayed**

May cause allergic skin reaction. Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing

## **4.3. Indication of any immediate medical attention and special treatment needed**

**Notes to Physician** Treat symptomatically.

## **SECTION 5: FIREFIGHTING MEASURES**

### **5.1. Extinguishing media**

#### **Suitable Extinguishing Media**

approved class D extinguishers. Do not use water or foam.

#### **Extinguishing media which must not be used for safety reasons**

Water may be ineffective.

### **5.2. Special hazards arising from the substance or mixture**

Thermal decomposition can lead to release of irritating gases and vapors.

#### **Hazardous Combustion Products**

Heavy metal oxides.

### **5.3. Advice for firefighters**

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

## **SECTION 6: ACCIDENTAL RELEASE MEASURES**

### **6.1. Personal precautions, protective equipment and emergency procedures**

Ensure adequate ventilation. Use personal protective equipment as required. Avoid dust formation. No special precautions required.

### **6.2. Environmental precautions**

Do not flush into surface water or sanitary sewer system. Should not be released into the environment. Do not allow material to contaminate ground water system.

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## 6.3. Methods and material for containment and cleaning up

Sweep up and shovel into suitable containers for disposal. Keep in suitable, closed containers for disposal. Pick up and transfer to properly labelled containers.

## 6.4. Reference to other sections

Refer to protective measures listed in Sections 8 and 13.

## SECTION 7: HANDLING AND STORAGE

### 7.1. Precautions for safe handling

Wear personal protective equipment/face protection. Ensure adequate ventilation. Do not get in eyes, on skin, or on clothing. Avoid ingestion and inhalation. Avoid dust formation.

#### Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice. Keep away from food, drink and animal feeding stuffs. Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Wash hands before breaks and after work.

### 7.2. Conditions for safe storage, including any incompatibilities

Keep in a dry place. Keep away from acids.

Technical Rules for Hazardous Substances (TRGS) 510  
Storage Class (LGK) (Germany)

Class 6.1D

### 7.3. Specific end use(s)

Use in laboratories

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1. Control parameters

#### Exposure limits

List source(s): **EU** - Commission Directive (EU) 2019/1831 of 24 October 2019 establishing a fifth list of indicative occupational exposure limit values pursuant to Council Directive 98/24/EC and amending Commission Directive 2000/39/EC **UK** - EH40/2005 Work Exposure Limits, Fourth edition. Published 2020. **IRE** - 2021 Code of Practice for the Chemical Agents Regulations, Schedule 1. Published by the Health and Safety Authority

Component	The United Kingdom	European Union	Ireland
Nickel	STEL: 1.5 mg/m <sup>3</sup> 15 min TWA: 0.5 mg/m <sup>3</sup> 8 hr Skin		TWA: 0.5 mg/m <sup>3</sup> 8 hr. STEL: 1.5 mg/m <sup>3</sup> 15 min
Chromium	STEL: 1.5 mg/m <sup>3</sup> 15 min TWA: 0.5 mg/m <sup>3</sup> 8 hr	TWA: 2 mg/m <sup>3</sup> (8hr)	TWA: 2 mg/m <sup>3</sup> 8 hr. STEL: 6 mg/m <sup>3</sup> 15 min

#### Biological limit values

List source(s):

#### Derived No Effect Level (DNEL) / Derived Minimum Effect Level (DMEL)

See table for values

Component	Acute effects local	Acute effects	Chronic effects local	Chronic effects
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	(Dermal)	systemic (Dermal)	(Dermal)	systemic (Dermal)
Nickel 7440-02-0 ( 77.0 )			DNEL = 0.035mg/cm2	

Component	Acute effects local (Inhalation)	Acute effects systemic (Inhalation)	Chronic effects local (Inhalation)	Chronic effects systemic (Inhalation)
Nickel 7440-02-0 ( 77.0 )	DNEL = 11.9mg/m <sup>3</sup>		DNEL = 0.05mg/m <sup>3</sup>	DNEL = 0.05mg/m <sup>3</sup>
Chromium 7440-47-3 ( 15.5 )			DNEL = 0.5mg/m <sup>3</sup>	
Iron 7439-89-6 ( 7.5 )			DNEL = 3mg/m <sup>3</sup>	

## Predicted No Effect Concentration (PNEC)

See values below.

Component	Fresh water	Fresh water sediment	Water Intermittent	Microorganisms in sewage treatment	Soil (Agriculture)
Nickel 7440-02-0 ( 77.0 )	PNEC = 7.1µg/L	PNEC = 109mg/kg sediment dw		PNEC = 0.33mg/L	PNEC = 29.9mg/kg soil dw
Chromium 7440-47-3 ( 15.5 )	PNEC = 6.5µg/L	PNEC = 205.7mg/kg sediment dw			PNEC = 21.1mg/kg soil dw

Component	Marine water	Marine water sediment	Marine water intermittent	Food chain	Air
Nickel 7440-02-0 ( 77.0 )	PNEC = 8.6µg/L	PNEC = 109mg/kg sediment dw		PNEC = 0.12mg/kg food	

## 8.2. Exposure controls

### Engineering Measures

None under normal use conditions.

### Personal protective equipment

#### Eye Protection

Wear safety glasses with side shields (or goggles) (European standard - EN 166)

#### Hand Protection

No special protective equipment required

Glove material	Breakthrough time	Glove thickness	EU standard	Glove comments
Disposable gloves	See manufacturers recommendations	-	EN 374	(minimum requirement)

#### Skin and body protection

Long sleeved clothing.

#### Respiratory Protection

No special protective equipment required.

### Large scale/emergency use

In case of insufficient ventilation, wear suitable respiratory equipment

### Small scale/Laboratory use

No personal respiratory protective equipment normally required  
When RPE is used a face piece Fit Test should be conducted

### Environmental exposure controls

Prevent product from entering drains. Do not allow material to contaminate ground water system. Local authorities should be advised if significant spillages cannot be contained.

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

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## 9.1. Information on basic physical and chemical properties

Physical State	Solid	
Appearance	Silver	
Odor	No information available	
Odor Threshold	No data available	
Melting Point/Range	No data available	
Softening Point	No data available	
Boiling Point/Range	No information available	
Flammability (liquid)	Not applicable	Solid
Flammability (solid,gas)	No information available	
Explosion Limits	No data available	
Flash Point	No information available	Method - No information available
Autoignition Temperature	No data available	
Decomposition Temperature	No data available	
pH	No information available	
Viscosity	Not applicable	Solid
Water Solubility	Insoluble in water	
Solubility in other solvents	No information available	
Partition Coefficient (n-octanol/water)		
Vapor Pressure	23 hPa @ 20 °C	
Density / Specific Gravity	No data available	
Bulk Density	No data available	
Vapor Density	Not applicable	Solid
Particle characteristics	No data available	

## 9.2. Other information

Molecular Formula	Ni:Cr:Fe; 77:15.5:7.5 wt%
Evaporation Rate	Not applicable - Solid

## SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity	None known, based on information available
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10.2. Chemical stability	Stable under normal conditions.
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## 10.3. Possibility of hazardous reactions

Hazardous Polymerization	No information available.
Hazardous Reactions	None under normal processing.

10.4. Conditions to avoid	Incompatible products. Excess heat.
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10.5. Incompatible materials	Acids. Oxidizing agent.
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10.6. Hazardous decomposition products	Heavy metal oxides.
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## SECTION 11: TOXICOLOGICAL INFORMATION

### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

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## Product Information

### (a) acute toxicity;

Oral

Based on available data, the classification criteria are not met

Dermal

No data available

Inhalation

No data available

## Toxicology data for the components

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
Nickel	LD50 > 9000 mg/kg ( Rat )	-	LC50 > 10.2 mg/L ( Rat ) 1 h
Iron	7500 mg/kg ( Rat )	-	-

### (b) skin corrosion/irritation;

No data available

### (c) serious eye damage/irritation;

No data available

### (d) respiratory or skin sensitization;

Respiratory

No data available

Skin

Category 1

May cause sensitization by skin contact

### (e) germ cell mutagenicity;

No data available

### (f) carcinogenicity;

Category 2

The table below indicates whether each agency has listed any ingredient as a carcinogen

Component	EU	UK	Germany	IARC
Nickel			Cat. 1	Group 2B

### (g) reproductive toxicity;

No data available

### (h) STOT-single exposure;

No data available

### (i) STOT-repeated exposure;

Category 1

Route of exposure

Inhalation

Target Organs

Lungs.

### (j) aspiration hazard;

Not applicable

Solid

**Symptoms / effects, both acute and delayed**

Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing.

## 11.2. Information on other hazards

### Endocrine Disrupting Properties

Assess endocrine disrupting properties for human health. This product does not contain any known or suspected endocrine disruptors.

## SECTION 12: ECOLOGICAL INFORMATION

### 12.1. Toxicity

#### Ecotoxicity effects

The product contains following substances which are hazardous for the environment.

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Contains a substance which is: Very toxic to aquatic organisms. May cause long-term adverse effects in the environment. Do not allow material to contaminate ground water system.

Component	Freshwater Fish	Water Flea	Freshwater Algae
Nickel	LC50: > 100 mg/L, 96h (Brachydanio rerio) LC50: = 1.3 mg/L, 96h semi-static (Cyprinus carpio) LC50: = 10.4 mg/L, 96h static (Cyprinus carpio)	EC50 = 510 µg/L 96h	EC50 = 0.1 mg/L 72h EC50 = 0.18 mg/L 72h

**12.2. Persistence and degradability** Product contains heavy metals. Discharge into the environment must be avoided. Special pre-treatment is necessary  
**Persistence** Insoluble in water, May persist.  
**Degradability** Not relevant for inorganic substances.  
**Degradation in sewage treatment plant** Contains substances known to be hazardous to the environment or not degradable in waste water treatment plants.

**12.3. Bioaccumulative potential** May have some potential to bioaccumulate; Product has a high potential to bioconcentrate

Component	log Pow	Bioconcentration factor (BCF)
Chromium		1.03 - 1.22

**12.4. Mobility in soil** Spillage unlikely to penetrate soil Is not likely mobile in the environment due its low water solubility.

**12.5. Results of PBT and vPvB assessment** No data available for assessment.

**12.6. Endocrine disrupting properties**  
**Endocrine Disruptor Information** This product does not contain any known or suspected endocrine disruptors

**12.7. Other adverse effects**  
**Persistent Organic Pollutant** This product does not contain any known or suspected substance  
**Ozone Depletion Potential** This product does not contain any known or suspected substance

## SECTION 13: DISPOSAL CONSIDERATIONS

### 13.1. Waste treatment methods

**Waste from Residues/Unused Products** Waste is classified as hazardous. Dispose of in accordance with the European Directives on waste and hazardous waste. Dispose of in accordance with local regulations.

**Contaminated Packaging** Dispose of this container to hazardous or special waste collection point.

**European Waste Catalogue (EWC)** According to the European Waste Catalog, Waste Codes are not product specific, but application specific.

**Other Information** Do not flush to sewer. Waste codes should be assigned by the user based on the application for which the product was used. Do not empty into drains.



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## SECTION 14: TRANSPORT INFORMATION

**IMDG/IMO** Not regulated

14.1. UN number  
14.2. UN proper shipping name  
14.3. Transport hazard class(es)  
14.4. Packing group

**ADR** Not regulated

14.1. UN number  
14.2. UN proper shipping name  
14.3. Transport hazard class(es)  
14.4. Packing group

**IATA** Not regulated

14.1. UN number  
14.2. UN proper shipping name  
14.3. Transport hazard class(es)  
14.4. Packing group

14.5. Environmental hazards No hazards identified

14.6. Special precautions for user No special precautions required.

14.7. Maritime transport in bulk according to IMO instruments Not applicable, packaged goods

## SECTION 15: REGULATORY INFORMATION

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### International Inventories

Europe (EINECS/ELINCS/NLP), China (IECSC), Taiwan (TCSI), Korea (KECL), Japan (ENCS), Japan (ISHL), Canada (DSL/NDSL), Australia (AICS), New Zealand (NZIoC), Philippines (PICCS). US EPA (TSCA) - Toxic Substances Control Act, (40 CFR Part 710)

Component	CAS No	EINECS	ELINCS	NLP	IECSC	TCSI	KECL	ENCS	ISHL
Nickel	7440-02-0	231-111-4	-	-	X	X	KE-25818	X	-
Chromium	7440-47-3	231-157-5	-	-	X	X	KE-05970	X	-
Iron	7439-89-6	231-096-4	-	-	X	X	KE-21059	X	-

Component	CAS No	TSCA	TSCA Inventory notification - Active-Inactive	DSL	NDSL	AICS	NZIoC	PICCS
Nickel	7440-02-0	X	ACTIVE	X	-	X	X	X
Chromium	7440-47-3	X	ACTIVE	X	-	X	X	X
Iron	7439-89-6	X	ACTIVE	X	-	X	X	X

**Legend:** X - Listed '-' - Not Listed

**KECL** - NIER number or KE number (<http://ncis.nier.go.kr/en/main.do>)

### Authorisation/Restrictions according to EU REACH

Component	CAS No	REACH (1907/2006) - Annex XIV - Substances Subject to Authorization	REACH (1907/2006) - Annex XVII - Restrictions on Certain Dangerous Substances	REACH Regulation (EC 1907/2006) article 59 - Candidate List of Substances of Very High Concern (SVHC)
Nickel	7440-02-0	-	Use restricted. See item 27.	-

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			(see link for restriction details) Use restricted. See item 75. (see link for restriction details)	
Chromium	7440-47-3	-	Use restricted. See item 75. (see link for restriction details)	-
Iron	7439-89-6	-	-	-

## REACH links

<https://echa.europa.eu/substances-restricted-under-reach>

## Seveso III Directive (2012/18/EC)

Component	CAS No	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Report Requirements
Nickel	7440-02-0	Not applicable	Not applicable
Chromium	7440-47-3	Not applicable	Not applicable
Iron	7439-89-6	Not applicable	Not applicable

## Regulation (EC) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of dangerous chemicals

Not applicable

## Contains component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS)?

Not applicable

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work .

Take note of Directive 2000/39/EC establishing a first list of indicative occupational exposure limit values

## National Regulations

**UK** - Take note of Control of Substances Hazardous to Health Regulations (COSHH) 2002 and 2005 Amendment

## WGK Classification

Water endangering class = 2 (self classification)

Component	Germany - Water Classification (AwSV)	Germany - TA-Luft Class
Nickel	WGK 2	Class II : 0.5 mg/m³ (Massenkonzentration) Krebserzeugende Stoffe - Class II : 0.5 mg/m³ (Massenkonzentration)
Chromium	nwg	Class III : 1 mg/m³ (Massenkonzentration)
Iron	nwg	

Component	France - INRS (Tables of occupational diseases)
Chromium	Tableaux des maladies professionnelles (TMP) - RG 10
Iron	Tableaux des maladies professionnelles (TMP) - RG 44, RG 44bis, RG 94

Component	Switzerland - Ordinance on the Reduction of Risk from handling of hazardous substances preparation (SR 814.81)	Switzerland - Ordinance on Incentive Taxes on Volatile Organic Compounds (OVOC)	Switzerland - Ordinance of the Rotterdam Convention on the Prior Informed Consent Procedure
Nickel 7440-02-0 ( 77.0 )	Prohibited and Restricted Substances		

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Chromium 7440-47-3 ( 15.5 )	Prohibited and Restricted Substances		
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## 15.2. Chemical safety assessment

Chemical Safety Assessment/Reports (CSA/CSR) are not required for mixtures

## SECTION 16: OTHER INFORMATION

### Full text of H-Statements referred to under sections 2 and 3

H317 - May cause an allergic skin reaction

H351 - Suspected of causing cancer

H372 - Causes damage to organs through prolonged or repeated exposure

H400 - Very toxic to aquatic life

### Legend

**CAS** - Chemical Abstracts Service

**EINECS/ELINCS** - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

**PICCS** - Philippines Inventory of Chemicals and Chemical Substances

**IECSC** - Chinese Inventory of Existing Chemical Substances

**KECL** - Korean Existing and Evaluated Chemical Substances

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory

**DSL/NDL** - Canadian Domestic Substances List/Non-Domestic Substances List

**ENCS** - Japanese Existing and New Chemical Substances

**AICS** - Australian Inventory of Chemical Substances

**NZIoC** - New Zealand Inventory of Chemicals

**WEL** - Workplace Exposure Limit

**ACGIH** - American Conference of Governmental Industrial Hygienists

**DNEL** - Derived No Effect Level

**RPE** - Respiratory Protective Equipment

**LC50** - Lethal Concentration 50%

**NOEC** - No Observed Effect Concentration

**PBT** - Persistent, Bioaccumulative, Toxic

**TWA** - Time Weighted Average

**IARC** - International Agency for Research on Cancer Predicted No Effect Concentration (PNEC)

**LD50** - Lethal Dose 50%

**EC50** - Effective Concentration 50%

**POW** - Partition coefficient Octanol:Water

**vPvB** - very Persistent, very Bioaccumulative

**ADR** - European Agreement Concerning the International Carriage of Dangerous Goods by Road

**IMO/IMDG** - International Maritime Organization/International Maritime Dangerous Goods Code

**OECD** - Organisation for Economic Co-operation and Development

**BCF** - Bioconcentration factor

### Key literature references and sources for data

<https://echa.europa.eu/information-on-chemicals>

Suppliers safety data sheet, Chemadvisor - LOLI, Merck index, RTECS

**ICAO/IATA** - International Civil Aviation Organization/International Air Transport Association

**MARPOL** - International Convention for the Prevention of Pollution from Ships

**ATE** - Acute Toxicity Estimate

**VOC** - (Volatile Organic Compound)

### Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]:

**Physical hazards** On basis of test data

**Health Hazards** Calculation method

**Environmental hazards** Calculation method

### Training Advice

Chemical hazard awareness training, incorporating labelling, Safety Data Sheets (SDS), Personal Protective Equipment (PPE) and hygiene.

### Prepared By

Health, Safety and Environmental Department

### Revision Date

20-Feb-2024

### Revision Summary

New emergency telephone response service provider.

**This safety data sheet complies with Regulation UK SI 2019/758 and UK SI 2020/1577 as amended.**

### Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage,

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**Revision Date** 20-Feb-2024

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transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

**End of Safety Data Sheet**