

Occupational Safety and Health (Classification, Labelling and Safety Data Sheet of Hazardous Chemicals) Regulations 2013

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING
Product Identifier

Perihal Produk: **1,4-Dioxane**
 Product Description: **1,4-Dioxane**
 Cat No. : 447060000; 447060010; 447060025
 Synonyms Diox
 CAS No 123-91-1
 Molecular Formula C₄ H₈ O₂

Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Laboratory chemicals.
 Uses advised against No Information available

Company

Thermo Fisher Scientific Fisher Scientific (M) Sdn Bhd
 Hap Seng Business Park, Lot 01-03, 01-04 Aras 1 Unity Square,
 No 12, Persiaran Perusahaan, Seksyen 23, 40300 Shah Alam,
 Selangor Darul Ehsan, Malaysia.
 Main line: +60 3-5525 7888

Supplier

E-mail address Enquiry.my@thermofisher.com

Emergency Telephone Number

Tel: +03-5525 7888
 CHEMTREC Malaysia **1-800-815-308** (Malay)
 CHEMTREC Malaysia (Kuala Lumpur) **+(60)-327884561** (Malay)

SECTION 2: HAZARDS IDENTIFICATION
Classification of the substance or mixture

Flammable liquids	Category 2 (H225)
Serious Eye Damage/Eye Irritation	Category 2 (H319)
Carcinogenicity	Category 1B (H350)
Specific target organ toxicity - (single exposure)	Category 3 (H335)

Label Elements


Signal Word

Danger

SAFETY DATA SHEET

1,4-Dioxane

Revision Date 22-Mar-2025

Hazard Statements

H225 - Highly flammable liquid and vapor
H319 - Causes serious eye irritation
H335 - May cause respiratory irritation
H350 - May cause cancer

Precautionary Statements

Prevention

P201 - Obtain special instructions before use
P202 - Do not handle until all safety precautions have been read and understood
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking
P240 - Ground and bond container and receiving equipment
P241 - Use explosion-proof electrical/ ventilating/ lighting equipment
P242 - Use non-sparking tools
P243 - Take action to prevent static discharges
P280 - Wear eye protection/ face protection
P261 - Avoid breathing dust/fume/gas/mist/vapors/spray
P264 - Wash face, hands and any exposed skin thoroughly after handling
P271 - Use only outdoors or in a well-ventilated area

Response

P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower
P304 + P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P308 + P313 - IF exposed or concerned: Get medical advice/attention
P370 + P378 - In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish

Storage

P403 + P233 - Store in a well-ventilated place. Keep container tightly closed

Disposal

P501 - Dispose of contents/ container to an approved waste disposal plant

Other Hazards

EUH019 - May form explosive peroxides
EUH066 - Repeated exposure may cause skin dryness or cracking

Toxic to terrestrial vertebrates
Contains a known or suspected endocrine disruptor
Included in the list established in accordance with Article 59(1) for having endocrine disrupting properties

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Component	CAS No	Weight %
1,4-Dioxane	123-91-1	>95

SECTION 4: FIRST AID MEASURES

Description of first aid measures

General Advice

If symptoms persist, call a physician.

Eye Contact

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

Skin Contact

Wash off immediately with plenty of water for at least 15 minutes. If skin irritation persists, call a physician.

SAFETY DATA SHEET

1,4-Dioxane

Revision Date 22-Mar-2025

Ingestion	Clean mouth with water and drink afterwards plenty of water.
Inhalation	Remove to fresh air. If not breathing, give artificial respiration. Get medical attention if symptoms occur.
Self-Protection of the First Aider	Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination.

Most important symptoms and effects, both acute and delayed

. Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting.

Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically. Symptoms may be delayed.

SECTION 5: FIREFIGHTING MEASURES

Extinguishing media

Suitable Extinguishing Media

Water spray, carbon dioxide (CO₂), dry chemical, alcohol-resistant foam. Water mist may be used to cool closed containers.

Extinguishing media which must not be used for safety reasons

No information available.

Special hazards arising from the substance or mixture

Flammable. Risk of ignition. Vapors may form explosive mixtures with air. Vapors may travel to source of ignition and flash back. Containers may explode when heated. May form explosive peroxides. Vapors may form explosive mixtures with air.

Hazardous Combustion Products

Carbon monoxide (CO), Carbon dioxide (CO₂), peroxides.

Advice for fire-fighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and Emergency Procedures

Use personal protective equipment as required. Ensure adequate ventilation. Remove all sources of ignition. Take precautionary measures against static discharges.

Environmental precautions

Should not be released into the environment.

Methods and Material for Containment and Cleaning Up

Soak up with inert absorbent material. Keep in suitable, closed containers for disposal. Remove all sources of ignition. Use spark-proof tools and explosion-proof equipment.

Reference to Other Sections

Refer to protective measures listed in Sections 8 and 13.

SAFETY DATA SHEET

1,4-Dioxane

Revision Date 22-Mar-2025

SECTION 7: HANDLING AND STORAGE

Precautions for Safe Handling

Wear personal protective equipment/face protection. Ensure adequate ventilation. Do not get in eyes, on skin, or on clothing. Avoid ingestion and inhalation. To avoid ignition of vapors by static electricity discharge, all metal parts of the equipment must be grounded. Take precautionary measures against static discharges. If peroxide formation is suspected, do not open or move container. Keep away from open flames, hot surfaces and sources of ignition. Use only non-sparking tools.

Conditions for Safe Storage, Including any Incompatibilities

Keep containers tightly closed in a dry, cool and well-ventilated place. Store under an inert atmosphere. Flammables area. May form explosive peroxides. Containers should be dated when opened and tested periodically for the presence of peroxides. Should crystals form in a peroxidizable liquid, peroxidation may have occurred and the product should be considered extremely dangerous. In this instance, the container should only be opened remotely by professionals. Keep away from heat, sparks and flame. Protect from moisture.

Specific End Uses

Use in laboratories.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Control Parameters

Component	Malaysia	ACGIH TLV	OSHA PEL
1,4-Dioxane		TWA: 20 ppm Skin	(Vacated) TWA: 25 ppm (Vacated) TWA: 90 mg/m ³ Skin TWA: 100 ppm TWA: 360 mg/m ³

Component	European Union	The United Kingdom	Germany
1,4-Dioxane	TWA: 20 ppm (8h) TWA: 73 mg/m ³ (8h)	STEL: 60 ppm 15 min STEL: 219 mg/m ³ 15 min TWA: 20 ppm 8 hr TWA: 73 mg/m ³ 8 hr Skin	TWA: 20 ppm (8 Stunden). AGW - exposure factor 2 TWA: 73 mg/m ³ (8 Stunden). AGW - exposure factor 2 TWA: 10 ppm (8 Stunden). MAK TWA: 37 mg/m ³ (8 Stunden). MAK Höhepunkt: 20 ppm Höhepunkt: 74 mg/m ³ Haut

Exposure Controls

Engineering Measures

Ensure adequate ventilation, especially in confined areas. Use explosion-proof electrical/ventilating/lighting equipment. Ensure that eyewash stations and safety showers are close to the workstation location.

Wherever possible, engineering control measures such as the isolation or enclosure of the process, the introduction of process or equipment changes to minimise release or contact, and the use of properly designed ventilation systems, should be adopted to control hazardous materials at source

Personal protective equipment

Eye Protection	Tight sealing safety goggles Goggles
Hand Protection	Protective gloves
Skin and body protection	Long sleeved clothing

Inspect gloves before use.

Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves.
(Refer to manufacturer/supplier for information)

SAFETY DATA SHEET

1,4-Dioxane

Revision Date 22-Mar-2025

Ensure gloves are suitable for the task: Chemical compatability, Dexterity, Operational conditions, User susceptibility, e.g. sensitisation effects, also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion.

Remove gloves with care avoiding skin contamination.

Respiratory Protection

When workers are facing concentrations above the exposure limit they must use appropriate certified respirators

Recommended Filter type:

Organic gases and vapours filter Type A Brown conforming to EN14387

To protect the wearer, respiratory protective equipment must be the correct fit and be used and maintained properly

When RPE is used a face piece Fit Test should be conducted

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice

Environmental exposure controls

No information available

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Colorless	
Physical State	Liquid	
Odor	Petroleum distillates	
Odor Threshold	No data available	
pH	6-8	500 g/l aq.sol
Melting Point/Range	12 °C / 53.6 °F	
Softening Point	No data available	
Boiling Point/Range	101 °C / 213.8 °F	@ 760 mmHg
Flash Point	12 °C / 53.6 °F	Method - No information available
Evaporation Rate	No data available	
Flammability (solid,gas)	Not applicable	Liquid
Explosion Limits	Lower 2 vol% Upper 22 vol%	
Vapor Pressure	41 mbar @ 20 °C	
Vapor Density	3	(Air = 1.0)
Specific Gravity / Density	1.034	
Bulk Density	Not applicable	Liquid
Water Solubility	Soluble	
Solubility in other solvents	No information available	
Partition Coefficient (n-octanol/water)		
Component	log Pow	
1,4-Dioxane	-0.42	
Autoignition Temperature	355 °C / 671 °F	
Decomposition Temperature	No data available	
Viscosity	1.32 mPa.s @ 20 °C	
Explosive Properties		Vapors may form explosive mixtures with air
Oxidizing Properties	No information available	

SAFETY DATA SHEET

1,4-Dioxane

Revision Date 22-Mar-2025

Molecular Formula C4 H8 O2
Molecular Weight 88.11

SECTION 10: STABILITY AND REACTIVITY

Reactivity

None known, based on information available.

Chemical Stability

May form explosive peroxides. Hygroscopic.

Possibility of Hazardous Reactions

Hazardous Polymerization Hazardous polymerization does not occur.
Hazardous Reactions None under normal processing.

Conditions to Avoid

Incompatible products. Heat, flames and sparks. Exposure to air or moisture over prolonged periods. Keep away from open flames, hot surfaces and sources of ignition. Exposure to moist air or water.

Incompatible Materials

Strong oxidizing agents. Reducing Agent. Halogens.

Hazardous Decomposition Products

Carbon monoxide (CO). Carbon dioxide (CO₂). peroxides.

SECTION 11: TOXICOLOGICAL INFORMATION

Information on Toxicological Effects

Product Information

(a) acute toxicity;

Oral Based on available data, the classification criteria are not met
Dermal Based on available data, the classification criteria are not met
Inhalation Based on available data, the classification criteria are not met

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
1,4-Dioxane	5170 mg/kg (Rat) 4200 mg/kg (Rat)	LD50 = 7600 mg/kg (Rabbit)	48.5 mg/L (Rat) 4 h

(b) skin corrosion/irritation; Based on available data, the classification criteria are not met

(c) serious eye damage/irritation; Category 2

(d) respiratory or skin sensitization;

SAFETY DATA SHEET

1,4-Dioxane

Revision Date 22-Mar-2025

**Respiratory
Skin**

Based on available data, the classification criteria are not met
Based on available data, the classification criteria are not met

(e) germ cell mutagenicity;

Based on available data, the classification criteria are not met

(f) carcinogenicity;

Category 1B

The table below indicates whether each agency has listed any ingredient as a carcinogen

Component	EU	UK	Germany	IARC
1,4-Dioxane	Carc Cat. 1B			Group 2B

(g) reproductive toxicity;

Based on available data, the classification criteria are not met

(h) STOT-single exposure;

Category 3

Results / Target organs

Respiratory system.

(i) STOT-repeated exposure;

Based on available data, the classification criteria are not met

Target Organs

None known.

(j) aspiration hazard;

Based on available data, the classification criteria are not met

Symptoms / effects, both acute and delayed

Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting.

**Endocrine Disrupting Properties
Assess endocrine disrupting
properties for human health**

Included in the list established in accordance with Article 59(1) for having endocrine disrupting properties Substance identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicity effects

Component	Freshwater Fish	Water Flea	Freshwater Algae	Microtox
1,4-Dioxane	LC50: = 9850 mg/L, 96h (Pimephales promelas) LC50: 10306 - 14742 mg/L, 96h static (Pimephales promelas) LC50: = 9850 mg/L, 96h flow-through (Pimephales promelas) LC50: > 10000 mg/L, 96h semi-static (Lepomis macrochirus) LC50: > 10000 mg/L, 96h static (Lepomis macrochirus)	EC50 = 163 mg/L 48h		EC50 = 610 mg/L 5 min EC50 = 668 mg/L 15 min EC50 = 733 mg/L 30 min

**Persistence and degradability
Persistence**

Not readily biodegradable
Persistence is unlikely.

SAFETY DATA SHEET

1,4-Dioxane

Revision Date 22-Mar-2025

Bioaccumulative potential		Bioaccumulation is unlikely
Component	log Pow	Bioconcentration factor (BCF)
1,4-Dioxane	-0.42	0.3 - 0.7 dimensionless

Mobility in soil

The product is water soluble, and may spread in water systems. . Will likely be mobile in the environment due to its water solubility. Highly mobile in soils.

Endocrine Disruptor Information

Assess endocrine disrupting properties for the environment

Included in the list established in accordance with Article 59(1) for having endocrine disrupting properties. Substance identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605.

Other adverse effects

No information available

SECTION 13: DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from Residues/Unused Products

Waste is classified as hazardous Dispose of in accordance with the European Directives on waste and hazardous waste Dispose of in accordance with local regulations

Contaminated Packaging

Dispose of this container to hazardous or special waste collection point. Empty containers retain product residue, (liquid and/or vapor), and can be dangerous Keep product and empty container away from heat and sources of ignition

Other Information

Waste codes should be assigned by the user based on the application for which the product was used Do not flush to sewer Can be landfilled or incinerated, when in compliance with local regulations

SECTION 14: TRANSPORT INFORMATION

IMDG/IMO

UN-No	UN1165
Hazard Class	3
Packing Group	II
Proper Shipping Name	DIOXANE

Road and Rail Transport

UN-No	UN1165
Hazard Class	3
Packing Group	II
Proper Shipping Name	DIOXANE

IATA

UN-No	UN1165
Hazard Class	3
Packing Group	II
Proper Shipping Name	DIOXANE

Special Precautions for User

No special precautions required

SECTION 15: REGULATORY INFORMATION

ACR44706

SAFETY DATA SHEET

1,4-Dioxane

Revision Date 22-Mar-2025

Safety, health and environmental regulations/legislation specific for the substance or mixture

International Inventories

X = listed

Component	EINECS	TSCA	DSL	PICCS	ENCS	ISHL	IECSC	AICS	KECL
1,4-Dioxane	204-661-8	X	X	X	X	X	X	X	KE-10463

National Regulations

Persistent Organic Pollutant Ozone Depletion Potential

This product does not contain any known or suspected substance

This product does not contain any known or suspected substance

SECTION 16: OTHER INFORMATION

Legend

CAS - Chemical Abstracts Service

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

IECSC - Chinese Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List

ENCS - Japanese Existing and New Chemical Substances

AICS - Australian Inventory of Chemical Substances

NZIoC - New Zealand Inventory of Chemicals

WEL - Workplace Exposure Limit

ACGIH - American Conference of Governmental Industrial Hygienists

RPE - Respiratory Protective Equipment

LC50 - Lethal Concentration 50%

POW - Partition coefficient Octanol:Water

TWA - Time Weighted Average

IARC - International Agency for Research on Cancer

LD50 - Lethal Dose 50%

EC50 - Effective Concentration 50%

ADR - European Agreement Concerning the International Carriage of Dangerous Goods by Road

IMO/IMDG - International Maritime Organization/International Maritime Dangerous Goods Code

OECD - Organisation for Economic Co-operation and Development

BCF - Bioconcentration factor

ICAO/IATA - International Civil Aviation Organization/International Air Transport Association

MARPOL - International Convention for the Prevention of Pollution from Ships

ATE - Acute Toxicity Estimate

VOC - (Volatile Organic Compound)

Key literature references and sources for data

<https://echa.europa.eu/information-on-chemicals>

Suppliers safety data sheet, Chemadvisor - LOLI, Merck index, RTECS

Revision Date

22-Mar-2025

Revision Summary

SDS sections updated.

In accordance with local and national regulations: Occupational Safety and Health (Classification, Labelling and Safety Data Sheet of Hazardous Chemicals) Regulations 2013

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the

SAFETY DATA SHEET

1,4-Dioxane

Revision Date 22-Mar-2025

date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of Safety Data Sheet