

ACR41166

## Hexyl isocyanate

### SECTION 1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

|   |  |
|---|--|
| <b>产品说明:</b><br><b>Product Description:</b>           | <b>己基异氰酸酯</b><br><b>Hexyl isocyanate</b>   |
| <b>Cat No. :</b>                                      | <b>411660000; 411660050; 411660250; 411661000</b>  |
| <b>Synonyms</b>                                       | 1-Isocyanatohexane; Hexane, 1-isocyanato-  |
| <b>CAS No</b>   | 2525-62-4  |
| <b>Molecular Formula</b>                              | C7 H13 N O   |
| <b>Supplier</b>                                       | <b>UK entity/business name</b><br>Fisher Scientific UK<br>Bishop Meadow Road,<br>Loughborough, Leicestershire LE11 5RG, United Kingdom<br><br><b>EU entity/business name</b><br>Thermo Fisher Scientific<br>Janssen Pharmaceuticaaan 3a, 2440 Geel, Belgium        |
| <b>Emergency Telephone Number</b>                     | For information <b>US</b> call: 001-800-227-6701 / <b>Europe</b> call: +32 14 57 52 11<br>Emergency Number <b>US</b> :001-201-796-7100 / <b>Europe</b> : +32 14 57 52 99<br><b>CHEMTREC</b> Tel. No. <b>US</b> :001-800-424-9300 / <b>Europe</b> :001-703-527-3887 |
| <b>E-mail address</b>                                 | begel.sdsdesk@thermofisher.com   |
| <b>Recommended Use</b><br><b>Uses advised against</b> | Laboratory chemicals.<br>No Information available  |

### SECTION 2. HAZARD IDENTIFICATION

|  |                            |                       |
|--|----------------------------|-----------------------|
| <b>Physical State</b><br>Liquid  | <b>Appearance</b><br>Clear | <b>Odor</b><br>Strong |
| <b>Emergency Overview</b><br>Flammable liquid and vapor. Harmful if swallowed. Harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Moisture sensitive. Lachrymator (substance which increases the flow of tears). |                            |                       |

#### Classification of the substance or mixture

|  |            |
|--|------------|
| Flammable liquids.                                 | Category 3 |
| Acute Oral Toxicity                                | Category 4 |
| Acute Dermal Toxicity                              | Category 4 |
| Acute Inhalation Toxicity - Vapors                 | Category 4 |
| Skin Corrosion/Irritation                          | Category 2 |
| Serious Eye Damage/Eye Irritation                  | Category 2 |
| Respiratory Sensitization                          | Category 1 |
| Skin Sensitization                                 | Category 1 |
| Specific target organ toxicity - (single exposure) | Category 3 |

#### Label Elements

**Signal Word****Danger****Hazard Statements**

H226 - Flammable liquid and vapor  
H315 - Causes skin irritation  
H317 - May cause an allergic skin reaction  
H319 - Causes serious eye irritation  
H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled  
H335 - May cause respiratory irritation  
H302 + H312 + H332 - Harmful if swallowed, in contact with skin or if inhaled

**Precautionary Statements****Prevention**

P240 - Ground and bond container and receiving equipment  
P241 - Use explosion-proof electrical/ ventilating/ lighting equipment  
P261 - Avoid breathing dust/fume/gas/mist/vapors/spray  
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking  
P242 - Use non-sparking tools  
P243 - Take action to prevent static discharges  
P264 - Wash face, hands and any exposed skin thoroughly after handling  
P272 - Contaminated work clothing should not be allowed out of the workplace  
P280 - Wear protective gloves/protective clothing/eye protection/face protection  
P270 - Do not eat, drink or smoke when using this product  
P271 - Use only outdoors or in a well-ventilated area  
P284 - In case of inadequate ventilation wear respiratory protection

**Response**

P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower  
P304 + P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing  
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
P312 - Call a POISON CENTER or doctor if you feel unwell  
P330 - Rinse mouth  
P342 + P311 - If experiencing respiratory symptoms: Call a POISON CENTER or doctor  
P370 + P378 - In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish  
P362 + P364 - Take off contaminated clothing and wash it before reuse

**Storage**

P403 + P233 - Store in a well-ventilated place. Keep container tightly closed

**Disposal**

P501 - Dispose of contents/ container to an approved waste disposal plant

**Physical and Chemical Hazards**

Flammable liquid. Vapors may cause flash fire or explosion.

**Health Hazards**

Harmful if swallowed. Harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause respiratory irritation. Lachrymator (substance which increases the flow of tears).

**Environmental hazards**

Contains no substances known to be hazardous to the environment or not degradable in waste water treatment plants. Will likely be mobile in the environment due to its water solubility. Is not likely mobile in the environment. The product is water soluble, and may spread in water systems. Decomposes in contact with water.

**Other Hazards**

Lachrymator (substance which increases the flow of tears)  
This product does not contain any known or suspected endocrine disruptors.

**SAFETY DATA SHEET**

Hexyl isocyanate

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

| Component        | CAS No    | Weight % |
|------------------|-----------|----------|
| Hexyl isocyanate | 2525-62-4 | 99       |

**SECTION 4. FIRST AID MEASURES****General Advice**

If symptoms persist, call a physician.

**Eye Contact**

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

**Skin Contact**

Wash off immediately with plenty of water for at least 15 minutes. If skin irritation persists, call a physician.

**Inhalation**

Remove to fresh air. If not breathing, give artificial respiration. Get medical attention if symptoms occur.

**Ingestion**

Clean mouth with water and drink afterwards plenty of water.

**Most important symptoms and effects**

None reasonably foreseeable. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause allergic skin reaction. Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting: Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing

**Self-Protection of the First Aider**

Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination.

**Notes to Physician**

Treat symptomatically.

**SECTION 5. FIRE-FIGHTING MEASURES****Suitable Extinguishing Media**

Carbon dioxide (CO<sub>2</sub>). Dry chemical. Water mist may be used to cool closed containers.

**Extinguishing media which must not be used for safety reasons**

No information available.

**Specific Hazards Arising from the Chemical**

Combustible material. Flammable. Vapors may travel to source of ignition and flash back. Containers may explode when heated. Vapors may form explosive mixtures with air.

**Protective Equipment and Precautions for Firefighters**

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

**SECTION 6. ACCIDENTAL RELEASE MEASURES****Personal Precautions**

Ensure adequate ventilation. Use personal protective equipment as required. Remove all sources of ignition. Take precautionary measures against static discharges.

**Environmental Precautions**

Should not be released into the environment.

**Methods for Containment and Clean Up**

Keep in suitable, closed containers for disposal. Soak up with inert absorbent material. Remove all sources of ignition. Use spark-proof tools and explosion-proof equipment.

Refer to protective measures listed in Sections 8 and 13.

**SECTION 7. HANDLING AND STORAGE****Handling**

Ensure adequate ventilation. Wear personal protective equipment/face protection. Avoid ingestion and inhalation. Do not get in eyes, on skin, or on clothing. Keep away from open flames, hot surfaces and sources of ignition. Use only non-sparking tools. Take precautionary measures against static discharges.

**Storage**

Keep in a dry, cool and well-ventilated place. Keep container tightly closed. Keep away from heat, sparks and flame. Flammables area. Keep container tightly closed in a dry and well-ventilated place.

**Specific Use(s)**

Use in laboratories

**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION****Control Parameters**

| Component        | ACGIH TLV | OSHA PEL | NIOSH | The United Kingdom   | European Union |
|------------------|-----------|----------|-------|--|----------------|
| Hexyl isocyanate |           |          |       | STEL: 0.07 mg/m <sup>3</sup> 15 min<br>TWA: 0.02 mg/m <sup>3</sup> 8 hr<br>Resp. Sens. |                |

**Monitoring methods**

BS EN 14042:2003 Title Identifier: Workplace atmospheres. Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents. MDHS70 General methods for sampling airborne gases and vapours MDHS 88 Volatile organic compounds in air. Laboratory method using diffusive samplers, solvent desorption and gas chromatography MDHS 96 Volatile organic compounds in air - Laboratory method using pumped solid sorbent tubes, solvent desorption and gas chromatography

**Exposure Controls****Engineering Measures**

Use explosion-proof electrical/ventilating/lighting equipment. Ensure that eyewash stations and safety showers are close to the workstation location. Ensure adequate ventilation, especially in confined areas. Wherever possible, engineering control measures such as the isolation or enclosure of the process, the introduction of process or equipment changes to minimise release or contact, and the use of properly designed ventilation systems, should be adopted to control hazardous materials at source.

**Personal protective equipment****Eye Protection**

Goggles (European standard - EN 166)

**Hand Protection**

Protective gloves

| Glove material | Breakthrough time | Glove thickness | EU standard | Glove comments        |
|----------------|-------------------|-----------------|-------------|-----------------------|
| Nitrile rubber | See manufacturers | -               | EN 374      | (minimum requirement) |
| Neoprene       | recommendations   |                 |             |                       |
| Natural rubber |                   |                 |             |                       |
| PVC            |                   |                 |             |                       |

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Inspect gloves before use.

Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves.  
(Refer to manufacturer/supplier for information)

Ensure gloves are suitable for the task: Chemical compatability, Dexterity, Operational conditions, User susceptibility, e.g. sensitisation effects, also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion.

Remove gloves with care avoiding skin contamination.

|  |   |
|--|---|
| <b>Skin and body protection</b>        | Wear appropriate protective gloves and clothing to prevent skin exposure  |
| <b>Respiratory Protection</b>          | When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.<br>To protect the wearer, respiratory protective equipment must be the correct fit and be used and maintained properly   |
| <b>Large scale/emergency use</b>       | Use a NIOSH/MSHA or European Standard EN 136 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced<br><b>Recommended Filter type:</b> Organic gases and vapours filter Type A Brown conforming to EN14387  |
| <b>Small scale/Laboratory use</b>      | Use a NIOSH/MSHA or European Standard EN 149:2001 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.<br><b>Recommended half mask:-</b> Valve filtering: EN405; or; Half mask: EN140; plus filter, EN 141<br>When RPE is used a face piece Fit Test should be conducted |
| <b>Hygiene Measures</b>                | Handle in accordance with good industrial hygiene and safety practice.  |
| <b>Environmental exposure controls</b> | No information available.   |

## SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

|  |                                  |  |
|--|----------------------------------|--|
| <b>Appearance</b>                              | Clear                            |  |
| <b>Physical State</b>                          | Liquid                           |  |
| <b>Odor</b>                                    | Strong                           |  |
| <b>Odor Threshold</b>                          | No data available                |  |
| <b>pH</b>                                      | No information available         |  |
| <b>Melting Point/Range</b>                     | < 0 °C / < 32 °F                 |  |
| <b>Softening Point</b>                         | No data available                |  |
| <b>Boiling Point/Range</b>                     | 162 - 164 °C / 323.6 - 327.2 °F  | @ 760 MM HG                            |
| <b>Flash Point</b>                             | 59 °C / 138.2 °F                 | <b>Method -</b> CC (closed cup)        |
| <b>Evaporation Rate</b>                        | No data available                |  |
| <b>Flammability (solid,gas)</b>                | Not applicable                   | Liquid                                 |
| <b>Explosion Limits</b>                        | No data available                |  |
| <b>Vapor Pressure</b>                          | No information available         |  |
| <b>Vapor Density</b>                           | No information available         | (Air = 1.0)                            |
| <b>Specific Gravity / Density</b>              | 0.873 g/cm3                      |  |
| <b>Bulk Density</b>                            | Not applicable                   | Liquid                                 |
| <b>Water Solubility</b>                        | Decomposes in contact with water |  |
| <b>Solubility in other solvents</b>            | No information available         |  |
| <b>Partition Coefficient (n-octanol/water)</b> |                                  |  |
| <b>Autoignition Temperature</b>                | No data available                |  |
| <b>Decomposition Temperature</b>               | No data available                |  |
| <b>Viscosity</b>                               | No data available                |  |
| <b>Explosive Properties</b>                    |                                  | explosive air/vapour mixtures possible |
| <b>Oxidizing Properties</b>                    | No information available         |  |
| <b>Molecular Formula</b>                       | C7 H13 N O                       |  |
| <b>Molecular Weight</b>                        | 127.19                           |  |

**SECTION 10. STABILITY AND REACTIVITY**

|   |   |
|---|---|
| <b>Stability</b>                        | Moisture sensitive.   |
| <b>Hazardous Reactions</b>              | None under normal processing.   |
| <b>Hazardous Polymerization</b>         | Hazardous polymerization does not occur.  |
| <b>Conditions to Avoid</b>              | Keep away from open flames, hot surfaces and sources of ignition. Excess heat. Incompatible products. Exposure to moist air or water. |
| <b>Materials to avoid</b>               | Acids. Strong oxidizing agents. Strong acids. Strong bases. Alcohols. Amines.   |
| <b>Hazardous Decomposition Products</b> | Nitrogen oxides (NOx). Carbon monoxide (CO). Carbon dioxide (CO <sub>2</sub> ). Hydrogen cyanide (hydrocyanic acid).                  |

**SECTION 11. TOXICOLOGICAL INFORMATION****Product Information**

|   |  |
|---|--|
| <b>(a) acute toxicity;</b>                        |  |
| <b>(b) skin corrosion/irritation;</b>             | Category 2   |
| <b>(c) serious eye damage/irritation;</b>         | Category 2   |
| <b>(d) respiratory or skin sensitization;</b>     |  |
| Respiratory                                       | Category 1   |
| Skin  | Category 1   |
|   | No information available   |
| <b>(e) germ cell mutagenicity;</b>                | No data available  |
| <b>(f) carcinogenicity;</b>                       | No data available  |
|   | There are no known carcinogenic chemicals in this product  |
| <b>(g) reproductive toxicity;</b>                 | No data available  |
| <b>(h) STOT-single exposure;</b>                  | Category 3   |
| Results / Target organs                           | Respiratory system   |
| <b>(i) STOT-repeated exposure;</b>                | No data available  |
| Target Organs                                     | No information available.  |
| <b>(j) aspiration hazard;</b>                     | No data available  |
| <b>Other Adverse Effects</b>                      | The toxicological properties have not been fully investigated.   |
| <b>Symptoms / effects, both acute and delayed</b> | Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting:<br>Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling |

of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing

**SECTION 12. ECOLOGICAL INFORMATION****Ecotoxicity effects**

Do not empty into drains. Reacts with water so no ecotoxicity data for the substance is available.

**Persistence and Degradability****Persistence**

Soluble in water, Persistence is unlikely, based on information available.

**Degradability**

Decomposes in contact with water.

**Degradation in sewage treatment plant**

Decomposes in contact with water.

**Bioaccumulative Potential**

Bioaccumulation is unlikely; Product does not bioaccumulate due to reaction with water

**Mobility in soil**

The product is water soluble, and may spread in water systems Decomposes in contact with water Will likely be mobile in the environment due to its water solubility Is not likely mobile in the environment Highly mobile in soils

**Endocrine Disruptor Information**

This product does not contain any known or suspected endocrine disruptors

**Persistent Organic Pollutant**

This product does not contain any known or suspected substance

**Ozone Depletion Potential**

This product does not contain any known or suspected substance

**SECTION 13. DISPOSAL CONSIDERATIONS****Waste from Residues/Unused Products**

Waste is classified as hazardous. Dispose of in accordance with the European Directives on waste and hazardous waste. Dispose of in accordance with local regulations.

**Contaminated Packaging**

Dispose of this container to hazardous or special waste collection point. Empty containers retain product residue, (liquid and/or vapor), and can be dangerous. Keep product and empty container away from heat and sources of ignition.

**Other Information**

Waste codes should be assigned by the user based on the application for which the product was used. Do not flush to sewer. Can be landfilled or incinerated, when in compliance with local regulations.

**SECTION 14. TRANSPORT INFORMATION****Road and Rail Transport****UN-No**

UN2478

**Proper Shipping Name**

ISOCYANATES, FLAMMABLE, TOXIC, N.O.S.

**Hazard Class**

3

**Subsidiary Hazard Class**

6.1

**Packing Group**

III

**IMDG/IMO****UN-No**

UN2478

**Proper Shipping Name**

ISOCYANATES, FLAMMABLE, TOXIC, N.O.S.

**Hazard Class**

3

**Subsidiary Hazard Class**

6.1

**Packing Group**

III

**SAFETY DATA SHEET**

Hexyl isocyanate

**IATA**

**UN-No** UN2478  
**Proper Shipping Name** ISOCYANATES, FLAMMABLE, TOXIC, N.O.S.  
**Hazard Class** 3  
**Subsidiary Hazard Class** 6.1  
**Packing Group** III

**Special Precautions for User** No special precautions required

**SECTION 15. REGULATORY INFORMATION****International Inventories**

X = listed, China (IECSC), Europe (EINECS/ELINCS/NLP), U.S.A. (TSCA), Canada (DSL/NDSL), Philippines (PICCS), Japan (ENCS), Japan (ISHL), Australia (AICS), Korea (KECL).

| Component        | The Inventory of Hazardous Chemicals (2015 Edition) | List of dangerous goods GB 12268 - 2012 | TCSI | IECSC | EINECS    | TSCA | DSL | PICCS | ENCS | ISHL | AICS | KECL |
|------------------|---|---|------|-------|-----------|------|-----|-------|------|------|------|------|
| Hexyl isocyanate | -   | -                                       | X    | X     | 219-763-8 | X    | -   | -     | -    | X    | -    | -    |

**National Regulations****SECTION 16. OTHER INFORMATION**

**Creation Date** 22-Sep-2009  
**Revision Date** 10-Apr-2024  
**Revision Summary** Not applicable.

**Training Advice**

Chemical hazard awareness training, incorporating labelling, Safety Data Sheets (SDS), Personal Protective Equipment (PPE) and hygiene.

Use of personal protective equipment, covering appropriate selection, compatibility, breakthrough thresholds, care, maintenance, fit and standards.

First aid for chemical exposure, including the use of eye wash and safety showers.

**Legend**

**CAS** - Chemical Abstracts Service

**EINECS/ELINCS** - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

**PICCS** - Philippines Inventory of Chemicals and Chemical Substances

**IECSC** - Chinese Inventory of Existing Chemical Substances

**KECL** - Korean Existing and Evaluated Chemical Substances

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory

**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List

**ENCS** - Japanese Existing and New Chemical Substances

**AICS** - Australian Inventory of Chemical Substances

**NZIoC** - New Zealand Inventory of Chemicals

**WEL** - Workplace Exposure Limit

**ACGIH** - American Conference of Governmental Industrial Hygienists

**DNEL** - Derived No Effect Level

**RPE** - Respiratory Protective Equipment

**LC50** - Lethal Concentration 50%

**NOEC** - No Observed Effect Concentration

**PBT** - Persistent, Bioaccumulative, Toxic

**TWA** - Time Weighted Average

**IARC** - International Agency for Research on Cancer

**PNEC** - Predicted No Effect Concentration

**LD50** - Lethal Dose 50%

**EC50** - Effective Concentration 50%

**POW** - Partition coefficient Octanol:Water

**vPvB** - very Persistent, very Bioaccumulative



**Hexyl isocyanate**

**ICAO/IATA** - International Civil Aviation Organization/International Air Transport Association

**ADR** - European Agreement Concerning the International Carriage of Dangerous Goods by Road

**OECD** - Organisation for Economic Co-operation and Development

**BCF** - Bioconcentration factor

**IMO/IMDG** - International Maritime Organization/International Maritime Dangerous Goods Code

**MARPOL** - International Convention for the Prevention of Pollution from Ships

**ATE** - Acute Toxicity Estimate

**VOC** - (Volatile Organic Compound)

**Key literature references and sources for data**

<https://echa.europa.eu/information-on-chemicals>

Suppliers safety data sheet, Chemadvisor - LOLI, Merck index, RTECS

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

**End of Safety Data Sheet**