

#### To Our Customers:

The attached Safety Data Sheet (SDS) was prepared by the vendor of the product you purchased through one of our divisions. We used the manufacturer's electronic document directly or scanned a paper copy and generated a file for our automated SDS delivery system.

All statements, technical information, and recommendations contained therein are solely that of the manufacturer of the product. We at Zep Inc. did not verify the accuracy and completeness of the statements and do not warrantee or guarantee the information. We provide vendor SDSs in accordance with the requirements of the OSHA Hazard Communication Standard in order to assist our customers in their compliance efforts. We made every effort to deliver all of the information prepared by the manufacturer. We cannot anticipate all conditions under which this information will be used. If you have any questions about the statements on the SDS, please contact the company shown on the document.

Zep Inc. assumes no liability or responsibility for loss or damage resulting from the improper use or handling of this product, from incompatible product combinations, or from the failure to follow instructions, warnings, and advisories in the manufacturer's product label and Safety Data Sheet.

Sincerely,

Compliance Services Zep Inc.



SAI Global File #004008 Burlington, Ontario, Canada

422B-AEROSOL

## SILICONE CONFORMAL COATING

# Safety Data Sheet

## Section 1: Identification

#### **Product Identifier and Other Means of Identification**

**Product Name:** Silicone Conformal Coating SDS Code: 422B-Aerosol

Related Part # 422B-340G

#### **Recommended Use and Restriction on Use**

**Use:** Conformal coating for printed circuit boards and electronic components

Uses Advised Against: Not available

## **Details of Manufacturer or Importer**

#### **Manufacturer**

MG Chemicals MG Chemicals (Head Office)
1210 Corporate Drive 9347-193 Street
Burlington, Ontario L7L 5R6 Surrey, British Columbia V4N 4E7
CANADA CANADA

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## **Emergency Phone Number**

For hazardous material incidents ONLY—leaks, spills, fires, exposures or accidents

USA or CANADA: Call CHEMTREC **☎**: +1-800-424-9300

For emergencies involving dangerous goods; Collect 24/7

CANADA: Call CANUTEC ☎: +1-613-996-6666 or \*666 on cellular phones



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## **Section 2: Hazard(s) Identification**

## **Classification of Hazardous Chemical**

## **GHS Categories**

Criteria		Category	Signal Word	Pictograms
Flammable Aerosol		1	Danger	Flame
Gas under pressure		Liquefied gas	Warning	Gas cylinder
Aspiration Hazard		1	Danger	Health
Carcinogenicity		2	Warning	Health
Eye irritation		2	Warning	Exclamation
Skin irritation		2	Warning	Exclamation
Specific Target Organ Toxicity	Single Exposure	3	Warning	Exclamation
Environmental Hazard	Acute Aqua. Tox.	3	none	none

Note: The degree of severity is ranked within each hazard class from

## **Label Elements**

Signal Word	DANGER
Pictograms	Hazard Statements
	H222: Extremely flammable aerosol
	H280: Contains gas under pressure; may explode if heated
	H304: May be fatal if swallowed and enters airways
	H351: Suspected of causing cancer

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<sup>1 (</sup>Highest Severity) to up to 5 (Lowest Severity), which is opposite to HMIS and NFPA conventions. Severity category rankings do not allow comparisons between classes.



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H319: Causes serious eye irritation

H315: Causes skin irritation

H335 + H336: May cause drowsiness, dizziness, and respiratory irritation

None mandated H402: Harmful to aquatic life

Prevention	Precautionary Statements
P102	Keep out of reach of children.
P210	Keep away from heat, hot surfaces, sparks, flames, and other ignition sources. No Smoking.
P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P261	Avoid breathing mist/vapors/spray.
P271	Use only outdoors or in a well-ventilated area.
P211	Do not spray on an open flame or other ignition source.
P251	Do not pierce or burn, even after use.
P280	Wear protective gloves/eye protection.
P264	Wash hands and exposed skin thoroughly after handling.
P273	Avoid release to the environment.

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Response	Precautionary Statements
P308 + P313	IF exposed or concerned: Get medical advice/attention.
P301 + 310	IF SWALLOWED: Immediately call a Poison Center/doctor.
P331	Do NOT induce vomiting.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P312	Call a POISON CENTER/doctor if you feel unwell.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313	If eye irritation persists: Get medical advice/attention.
P302 + P352	IF ON SKIN: Wash with plenty of water.
P332 + P313	If skin irritation occurs: Get medical advice/attention.
P362 + P364	Take off contaminated clothing and wash it before reuse.
Storage	Precautionary Statements
P410 + P412	Protect from sunlight. Do not expose to temperatures exceeding 50 °C [122 °F].
P403	Store in well-ventilated place.
P405	Store locked up.
Disposal	Precautionary Statements
P501	Dispose of contents/container in accordance to local/regional/international regulations.

## **Hazards Not Otherwise Classified**

Other Criteria	Hazard Statements/Precautionary Statement	Signal Word	Pictograms
Defats skin	Repeated exposure may cause skin dryness or cracking.	None	None



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## **Section 3: Composition/Information on Ingredients**

CAS #	Chemical Name	%(weight)
115-10-6	dimethyl ether	36%
67-64-1	acetone	21%
1330-20-7	xylene (mixed isomers)	20%
78-93-3	butan-2-one	13%
100-41-4	ethylbenzene	2%

## **Section 4: First-Aid Measures**

Exposure Condition	GHS Code/Symptoms/Precautionary Statements
IF SWALLOWED	P301 + P310, P331, P308 + P313
Immediate Symptoms	abdominal pain, burning sensation, nausea, headaches, dizziness, drowsiness, vomiting
Response	Immediately call a Poison Center/doctor.
	Do NOT induce vomiting.
	IF exposed or concerned: Get medical advice/attention.
IF INHALED	P304 + P340, P312, P308 + P313
Immediate Symptoms	cough, irritation of the respiratory track, dizziness, drowsiness, headaches, (in extreme exposure cases: nausea, unconsciousness)
Response	Remove person to fresh air and keep comfortable for breathing.
	Call a POISON CENTER/doctor if you feel unwell.
	IF exposed or concerned: Get medical advice/attention.
IF ON SKIN	P302 + P352, P332 + P313, P362 + P364, P308 + P313
Immediate Symptoms	redness, irritation, dry skin
Response	Wash with plenty of water.
	If skin irritation occurs: Get medical advice/attention.
	Take off contaminated clothing and wash it before reuse.
	IF exposed or concerned: Get medical advice/attention.
	Section continued on the next page



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IF IN EYES	P305 + P351 + P338, P337 + P313
Immediate Symptoms	irritation, redness, pain
Response	Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
	If eye irritation persists: Get medical advice/attention.

## **Section 5: Fire-Fighting Measures**

**Extinguishing Media** Use dry chemical, carbon dioxide, chemical foam, or water spray

to extinguish.

Use water spray to cool containers.

**Specific Hazards** The vapors are heavier than air and may accumulate in low-lying

areas. Vapors may travel long distances and ignite at an ignition

source, which can cause a flashback or an explosion.

**Combustion Products** Produces carbon oxides (CO, CO<sub>2</sub>).

Fire-Fighter Wear self-contained breathing apparatus and full fire-fighting

turn-out gear.

#### **Section 6: Accidental Release Measures**

**Personal Protection** See personal protection recommendations in Section 8.

**Precautions for** 

Response

Avoid breathing the mist/spray/vapors. Remove or keep away all sources of extreme heat or open flames.

**Environmental Precautions** 

Avoid releasing to the environment. Prevent spill from entering

drains and waterways.

**Containment Methods** Not applicable

**Cleaning Methods** Collect liquid in a sealable, solvent-resistant container. Sprinkle

> inert absorbent compound onto spill, then sweep into the container. Wash spill area with soap and water to remove the

last traces of residue.

**Disposal Methods** Dispose of spill waste according to Section 13.



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## **Section 7: Handling and Storage**

**Prevention** Keep out of reach of children.

Keep away from heat, hot surfaces, sparks, open flames and

other ignition sources. No smoking.

Obtain special instructions before use. Do not handle until all

safety precautions have been read and understood.

Avoid breathing mist/vapors/spray. Use only outdoors or in a

well-ventilated area.

Do not pierce or burn, even after use.

**Handling** Do not spray on an open flame or other ignition source.

Wear protective gloves/clothing/eye protection.

Take off contaminated clothing and wash it before reuse. Wash hands and exposed skin thoroughly after handling.

Avoid release to the environment.

**Storage** Protect from sunlight. Do not expose to temperatures exceeding

50 °C [122 °F].

Store in well ventilated place.

Store locked up.

## **Section 8: Exposure Controls/Personal Protection**

## **Substances with Occupational Exposure Limit Values**

Chemical Name	Country/ Provinces	Long Term Exposure Limits (PEL)	Short Term Exposure Limits (STEL)
dimethyl ether	ACGIH	Not established	Not established
	U.S.A. WEEL	1 000 ppm	Not established
	Canada AB	Not established	Not established
	Canada BC	1 000 ppm	Not established
	Canada ON	Not established	Not established
	Canada QC	Not established	Not established

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Chemical Name	Country/ Provinces	Long Term Exposure Limits (PEL)	Short Term Exposure Limits (STEL)
acetone	ACGIH	500 ppm	750 ppm
	U.S.A. OSHA PEL	1 000 ppm	Not established
	Canada AB	500 ppm	750 ppm
	Canada BC	250 ppm	500 ppm
	Canada ON	500 ppm	750 ppm
	Canada QC	750 ppm	1 000 ppm
xylene	ACGIH	100 ppm	Not established
(mixed isomers)	U.S.A. OSHA PEL	100 ppm	150 ppm
	Canada AB	500 ppm	150 ppm
	Canada BC	100 ppm	150 ppm
	Canada ON	100 ppm	150 ppm
	Canada QC	100 ppm	150 ppm
butan-2-one	ACGIH	200 ppm	300 ppm
	U.S.A. OSHA PEL	200 ppm	Not established
	Canada AB	200 ppm	300 ppm
	Canada BC	50 ppm	100 ppm
	Canada ON	200 ppm	300 ppm
	Canada QC	50 ppm	100 ppm
ethylbenzene	ACGIH	100 ppm	Not established
	U.S.A. OSHA PEL	100 ppm	125 ppm
	Canada AB	150 ppm	200 ppm
	Canada BC	20 ppm	Not established
	Canada ON	100 ppm	125 ppm
	Canada QC	100 ppm	125 ppm

Note: Ingredients are listed in descending weight contribution order (from greatest to least). The ACGIH<sup>1</sup>, OSHA (Table Z-1), and Canadian provinces exposure limits were consulted. Limits from by RTECS<sup>2</sup> database and data from suppliers' SDS were also consulted. Short term exposure limits (STEL) are for 15 min and long term permissible exposure limits (PEL) for 8 h.

## **Engineering Controls**

**Ventilation** 

Keep airborne concentrations below the occupational exposure limits (OEL).

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## **Personal Protective Equipment**

**Eye protection** Wear appropriate protective eyeglasses or chemical safety

goggles.

**Recommendation:** Ensure that glasses have side shields for

lateral protection.

**Skin Protection** For likely contacts, use of protective butyl rubber, fluorinated

rubber, or other chemically resistant gloves.

For incidental contacts, neoprene or other chemically resistant

gloves.

**Respiratory Protection** For over-exposures up to 10 x OEL of mist/vapors/spray, wear

respirator such as a half-mask respirator with organic vapor

cartridges.

Above 10 x OEL, use a positive-pressure, air-supplied respirator

or a self-contained breathing apparatus.

**RECOMMENDATION:** Consult your local safety supply store to ensure your respirator has filter cartridges appropriate for the

ingredients listed in section 3 of this SDS, and that the respirator is fitted to the employee by a professional.

## **General Hygiene Considerations**

Wash hands thoroughly with water and soap after handling.



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**Section 9: Physical and Chemical Properties** 

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Physical State	Liquid	Lower Flammability Limit <sup>a)</sup>	1%
_	CI	= 1.11.	270/

Appearance Clear Upper Flammability 27%

Limit a)

Odor Ethereal Vapor Pressure Not

**@21 °C** available

**Odor Threshold** Not **Vapor Density** ≥2

(Air = 1)

pH Not Specific Gravity 0.85

@25 °C

Freezing/Melting Not Solubility in Partially soluble

Point available Water

available

available

**Boiling Point** a) -24.8 °C **Partition** Not

[-12.6 °F] **Coefficient** available

Flash Point a) -41 °C Auto-ignition ≥240 °C

[-42 °F] **Temperature** b)  $[\geq 464 \text{ °F}]$ 

**Evaporation** Fast **Decomposition** Not

Rate Temperature available

**Flammability** Not **Viscosity** <20.5 mm<sup>2</sup>/s

(solid, gas) available @40 °C

a) Values for flash point and other threshold based on dimethyl ether

b) Values for based on the component with the lowest auto-ignition value

## **Section 10: Stability and Reactivity**

**Reactivity** Not available

**Chemical Stability** Chemically stable at normal temperatures and pressures

**Conditions to** Ignition sources, open flames, temperatures above 50 °C [122 °F],

**Avoid** and incompatible substances

**Incompatibilities** Oxidizing agents, strong acids, strong bases

**Polymerization** Will not occur

**Decomposition** Will not decompose under normal conditions. For thermal

decomposition, see combustion products in Section 5.



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## **Section 11: Toxicological Information**

## **Routes of Exposure**

Eye contact, Ingestion, Inhalation, and Skin contact

## **Symptoms Summary**

Eyes May cause redness, eye irritation, and pain.

Skin May cause skin redness, irritation, and dry skin.

**Inhalation** May cause cough, respiratory irritation, drowsiness, dizziness, headaches,

nausea, or unconsciousness.

**Ingestion** May cause abdominal pain and burning sensation (see also inhalation

symptoms).

**Chronic** Prolonged or repeated exposure may cause skin dryness, cracking, as well

as defatting the skin.

Ethylbenzene is a possibly carcinogen according to IARC.

## **Acute Toxicity (Lethal Exposure Concentrations)**

Chemical Name	LD50	LD50	LC50
	oral	dermal	inhalation
dimethyl ether	Not	Not	308 g/m³
	available	available	Rat
acetone	5 800 mg/kg Rat	>9 400 µL/kg Guinea pig	44 g/m³ 4 h Rat
xylene	4 350 mg/kg	>1 700 mg/kg	5 000 ppm
	Rat	Rabbit	4 h Rat
butan-2-one	2 737 mg/kg	6 480 mg/kg	23 500 mg/m <sup>3</sup>
	Rat	Rabbit	8 h Rat
ethylbenzene	3 500 mg/kg	>5 000 mg/kg	35 500 mg/m³
	Rat	Rabbit	2h Mouse

*Note:* Toxicity data from the RTECS<sup>2</sup> and ECHA databases were consulted. The data from supplier (M)SDS were also consulted.

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## **Other Toxicological Effects**

Skin corrosion/irritation The xylene component is a known severe skin irritant.

**Serious eve** 

damage/irritation

Acetone, butan-2-one, and ethylbenzene cause serious

eye irritation.

Sensitization

(allergic reactions)

Based on available data, the classification criteria are not

Carcinogenicity

(risk of cancer)

Ethylbenzene [CAS# 64-17-5]

IARC Group 2B: Possibly carcinogenic to humans

ACGIH A3: Confirmed animal carcinogen with unknown

relevance to humans

CA Prop 65: Listed as a carcinogen

NTP: Not listed

Mutagenicity

(risk of heritable genetic effects)

Based on available data, the classification criteria are not

met.

**Reproductive Toxicity** 

(risk to sex functions)

Based on available data, the classification criteria are not

met.

**Teratogenicity** 

(risk of fetus malformation)

Based on available data, the classification criteria are not

**STOT-single exposure** Inhalation of acetone, butan-2-one, xylene, and

> ethylbenzene may cause transient central nervous system effects. Xylene and ethylbenzene may further

cause transient respiratory irritation.

**STOT-repeated exposure** Based on available data, the classification criteria are not

met.

**Aspiration hazard** There is more than 10% category 1 components, and the

kinematic viscosity is less than 20.5 mm<sup>2</sup>/s; therefore,

this is a cat 1 aspiration hazard.



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#### Section 12: Ecological Information

Ecological classifications are based on the IMDG/GHS criteria in conjunction with ecotoxicological data from our suppliers, the European Chemical Agency database (http://echa.europa.eu), and other reliable sources.

Xylene isomers mixture are expected to be a biodegradable acute category 2 environmental toxicant with minimal LC50 96 h of 2.5 mg/L for Oncorhynchus mykiss (rainbow trout); EC50 48 h of >1 mg/L Daphnia magna (water flea); EC50 72 h of 3.2 mg/L for Selenastrum capricornutum.

Ethylbenzene is an acute category 2 environmental toxicant with minimal LC50 96 h of 4.3 mg/L for Marone saxatilis (striped bass); 2.2 mg/L 48 h Daphnia magna (water flea); EC50 96 h of 4.2 mg/L for Selenastrum capricornutum (algae).

Acetone and butan-2-one are not classifiable as an environmental toxicant (with minimal LC50 of >100 mg/L).

- Acetone has a minimal LC50 96 h of 5 540 mg/L for Oncorhynchus mykiss (rainbow trout); 13 500 mg/L 24 h Daphnia magna (water flea).
- The butan-2-one has minimal LC50 96 h of 3 130 mg/L for Pimephales promelas (fathead minnow); EC50 24 h 5 102 mg/L 24 h Daphnia magna (water flea).

## **Acute Ecotoxicity**

Category 3

Harmful to aquatic life.

Avoid release to the environment.

## **Chronic Ecotoxicity**

Based on available data, the classification criteria are not met.

#### **Biodegradability**

Solvent system is readily biodegradable.

#### Other Effects

Actual VOC (Volatile Organic Compounds) content according to the US (EPA) and Canadian (CEPA) authorities.

Actual VOC = 70% [599 g/L]

#### Section 13: Disposal Information

Dispose of contents in accordance with all local, regional, national, and international regulations.



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## **Section 14: Transport Information**

#### Ground

**Refer to TDG regulations** (Canadian Transportation of Dangerous Goods regulations); **USA CFR 49 Regulations** (Parts 100 to 185).

Sizes 1 L and under

**Limited Quantity** 



UN number: UN1950 Shipping Name: AEROSOL,

flammable **Class:** 2.1

Packing Group: Not applicable

**Marine Pollutant:** No Flash Point -17 °C [1.4 °F]

#### Air

### Refer to ICAO-IATA Dangerous Goods Regulations.

Sizes 1 L and under

**Limited Quantity** 

Max Net Qty/Pkg 30 kg G



UN number: UN1950

Shipping Name: AEROSOL,

flammable **Class:** 2.1

Packing Group: Not applicable

**Marine Pollutant:** No Flash Point -17 °C [1.4 °F]



#### Sea

#### Refer to IMDG regulations.

Sizes 1 L and under

**Limited Quantity** 



UN number: UN1950 Shipping Name: AEROSOL,

flammable **Class:** 2.1

Packing Group: Not applicable

Marine Pollutant: No Flash Point -17 °C [1.4 °F]

*Note:* Shipper must be appropriately <u>trained and certified</u> before involvement with the transport of dangerous goods.

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## **Section 15: Regulatory Information**

#### Canada

#### WHMIS 1988 Classification







A - Aerosol Container; B5 - Flammable Aerosols; D2A - Very Toxic (Carcinogenicity); D2B - Toxic Other (Eye Irritation; Skin Irritation)

#### **Domestic Substance List (DSL) / Non-Domestic Substance Lists (NDSL)**

All hazardous ingredients are listed on the DSL.

## **Industry and Science Canada**

MG Labels products intended for the workplace to conform to WHMIS labeling regulations. Product identification, net quantity declaration, minimum printing type size heights, and packaging of this product are in compliance.

#### **Health Canada**

Products produced by MG Chemicals intended for retail display conform to the Canadian Consumer Labeling Regulations.

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#### USA

## Other Classifications

#### **HMIS® RATING**

HEALTH:	*	2
FLAMMABILITY:		3
PHYSICAL HAZARD:		0
PERSONAL PROTECTION:		

#### **NFPA® 704 CODES**



Approximate HMIS and NFPA Risk Ratings Legend:

0 (Low or none); 1 (Slight); 2 (Moderate); 3 (Serious); 4 (Severe)

#### **CAA** (Clean Air Act, USA)

This product does not contain any class 1 ozone depleting substances.

This product does not contain any class 2 ozone depleting substances.

This product contains xylene (CAS# 1330-20-7), butan-2-one (CAS# 78-93-3), and ethylbenzene (CAS# 100-41-4), which is listed as hazardous air pollutants.

EPCRA (Emergency Planning and Right to Know Act, USA, 40 CFR 372.45)

This product contains xylene (CAS# 1330-20-7, reportable quantity = 100 lb) and ethylbenze (CAS# 100-41-4), which are subject to the reporting requirements of section 313 Title III of the SARA of 1986 and 40 CFR part 372.

This product contains acetone (CAS# 67-64-1) and butan-2-one (CAS# 7128-64-5), which are subject to the CERCLA reporting requirements at the 5000 lb (2268 kg) threshold.

**TSCA** (Toxic Substances Control Act of 1976, USA)

All substances are TSCA listed.

**California Proposition 65** (Chemicals known to cause cancer or reproductive toxicity, June 06, 2014 revision, USA).

This product contains ethylbenzene, which is listed as a carcinogen.

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## **Europe**

**RoHS** (Restriction of Hazardous Substances Directive)

This product does not contain any lead, cadmium, mercury, hexavalent chromium, PBB's, or PBDE's, and complies with European RoHS regulations.

**WEEE** (Waste Electrical and Electronic Equipment Directive)

This product is not a piece of electrical or electronics equipment, and is therefore not governed by this regulation.

#### **Section 16: Other Information**

SDS Prepared by Michel Hachey

**Date of Review** 03 November 2015

**Supersedes** 07 May 2013

Reason for Changes: Correction to composition in Section 3, and compliance adjustments to meet both HCS 2012 and WHMIS 2015 regulations.

#### Reference

- 1) ACGIH 2013 TLVs and BEIs: Based on the documentation of the threshold limit values for chemical substances and physical agents & biological exposure indices, American Conference of Governmental of Industrial Hygienist Cincinnati, OH (2013).
- 2) All toxicological data were checked against the RTECS (Registry of Toxic Effects of Chemical Substances®)

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# N Chemicals

#### **Quality System Certified to ISO 9001:2008**

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#### **Abbreviations**

ACGIH American Conference of Governmental Industrial Hygienists (USA)

ECHA European Chemicals Agency

EU European Union

EC50 Half maximal effective concentration EL50 Half maximal effective loading

IARC International Agency for Research on Cancer

NOELR No observable effect loading ratio NTP National Toxicology Program

GHS Globally Harmonized System of Classification of Labeling of Chemicals

LC50 Lethal Concentration 50%

LCLo Lowest published lethal concentration

LD50 Lethal Dose 50%

OEL Occupational Exposure Limit
PEL Permissible Exposure Limit

SDS Safety Data Sheet

STEL Short-Term Exposure Limit

TCLo Lowest published toxic concentration

TWA Time Weighted Average VOC Volatile Organic Content

**Technical Queries** Contact us regarding any questions, improvement suggestions, or

problems with this product. Application notes, instructions, and FAQs

are located at www.mgchemicals.com.

Email: <a href="mailto:support@mgchemicals.com">support@mgchemicals.com</a>

Mailing Addresses Manufacturing & Support Head Office

1210 Corporate Drive 9347–193rd Street

Burlington, Ontario, Canada Surrey, British Columbia, Canada

L7L 5R6 V4N 4E7

**Disclaimer** This material safety data sheet is provided as an information resource only.

M.G. Chemicals, Ltd. believes the information contained herein is accurate and compiled from reliable sources. It is the responsibility of the user to query and verify any information seeming suspect where doubt on the validity may exist. The buyer assumes all responsibility of using and handling the product in accordance with local, regional, national, and international

regulations.