

SAFETY DATA SHEET

ZEP X-10794 VERSATILE NON-FLAMMABLE SOLVENT

Version 3.1

Revision Date 10/01/2023

Print Date 04/27/2025

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Material name : ZEP X-10794 VERSATILE NON-FLAMMABLE SOLVENT

Material number : 000000000000420350

Manufacturer or supplier's details

Company : Zep Inc.

Address : 350 Joe Frank Harris Parkway, SE
Emerson, GA 30137

Telephone : Compliance Services - 877-428-9937

Emergency telephone numbers

For SDS Information : Compliance Services - 877-428-9937

For a Medical Emergency : 877-541-2016 Toll Free - All Calls Recorded

For a Transportation
Emergency : CHEMTREC: 800-424-9300 - All Calls Recorded.
In the District of Columbia 202-483-7616

Recommended use of the chemical and restrictions on use

SECTION 2. HAZARDS IDENTIFICATION

Emergency Overview

Appearance	liquid
Colour	colourless, clear
Odour	hydrocarbon-like

GHS Classification

Skin irritation : Category 2
Eye irritation : Category 2A
Carcinogenicity : Category 1B

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : H315 Causes skin irritation.
H319 Causes serious eye irritation.
H350 May cause cancer.

Precautionary statements : **Prevention:**
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.

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P264 Wash skin thoroughly after handling.

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P308 + P313 IF exposed or concerned: Get medical advice/ attention.

P332 + P313 If skin irritation occurs: Get medical advice/ attention.

P337 + P313 If eye irritation persists: Get medical advice/ attention.

P362 Take off contaminated clothing and wash before reuse.

Disposal:

P501 Dispose of contents/container in accordance with local regulation.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration [%]
tetrachloroethylene	127-18-4	>= 90 - < 100
trichloroethylene	79-01-6	>= 5 - < 10

The exact percentages of disclosed substances are withheld as trade secrets.

SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.
- If inhaled : If unconscious, place in recovery position and seek medical advice.
If symptoms persist, call a physician.
- In case of skin contact : If skin irritation persists, call a physician.
Wash off immediately with plenty of water for at least 15 minutes.
If on clothes, remove clothes.
- In case of eye contact : Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
If in eyes, rinse with water for 15 minutes.

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If swallowed	: Induce vomiting immediately and call a physician. Keep respiratory tract clear. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital. DO NOT induce vomiting unless directed to do so by a physician or poison control center.
Most important symptoms and effects, both acute and delayed	: Effects are immediate and delayed. Effects are dependent on exposure (dose, concentration, contact time). Symptoms may include irritation, redness, pain, and rash. Chronic effects are delayed and symptoms may not be observed during an exposure. Causes skin irritation. Causes serious eye irritation. May cause cancer. Review section 2 of SDS to see all potential hazards.
Notes to physician	: Treat symptomatically. Symptoms may be delayed.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	: Carbon dioxide (CO ₂) Alcohol-resistant foam Dry chemical
Unsuitable extinguishing media	: High volume water jet
Specific hazards during firefighting	: Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	: Carbon dioxide (CO ₂) Carbon monoxide Smoke Chlorine compounds
Specific extinguishing methods	: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Further information	: Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for firefighters	: Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions,	: Use personal protective equipment.
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protective equipment and
emergency procedures

Ensure adequate ventilation.
Evacuate personnel to safe areas.
Remove all sources of ignition.

Environmental precautions

: Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains, inform
respective authorities.

Methods and materials for
containment and cleaning up

: Soak up with inert absorbent material (e.g. sand, silica gel,
acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on safe handling

: Do not breathe vapours or spray mist.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the
application area.
Dispose of rinse water in accordance with local and national
regulations.

Conditions for safe storage

: Keep container tightly closed in a dry and well-ventilated
place.
Containers which are opened must be carefully resealed and
kept upright to prevent leakage.
Observe label precautions.
Electrical installations / working materials must comply with
the technological safety standards.

Materials to avoid

: Strong oxidizing agents

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
tetrachloroethylene	127-18-4	TWA	25 ppm	ACGIH
		STEL	100 ppm	ACGIH
		TWA	100 ppm	OSHA Z-2
		CEIL	200 ppm	OSHA Z-2
		Peak	300 ppm	OSHA Z-2
		TWA	25 ppm 170 mg/m3	OSHA P0
		STEL	100 ppm 685 mg/m3	CAL PEL
		C	300 ppm	CAL PEL
		PEL	25 ppm	CAL PEL

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			170 mg/m3	
trichloroethylene	79-01-6	TWA	10 ppm	ACGIH
		STEL	25 ppm	ACGIH
		TWA	100 ppm	OSHA Z-2
		CEIL	200 ppm	OSHA Z-2
		Peak	300 ppm	OSHA Z-2
		TWA	50 ppm 270 mg/m3	OSHA P0
		STEL	200 ppm 1,080 mg/m3	OSHA P0
		STEL	100 ppm 537 mg/m3	CAL PEL
		C	300 ppm	CAL PEL
		PEL	25 ppm 135 mg/m3	CAL PEL

Biological occupational exposure limits

Component	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
TETRACHLOROETHENE	127-18-4	Tetrachloroethylene	In blood	Prior to shift (16 hours after exposure ceases)	0.5 mg/l	ACGIH BEI
TETRACHLOROETHENE		Tetrachloroethylene	In end-exhaled air	Prior to shift (16 hours after exposure ceases)	3.ppm	ACGIH BEI
TRICHLOROETHENE	79-01-6	Trichloroacetic acid	Urine	End of shift at end of workweek	15 mg/l	ACGIH BEI
TRICHLOROETHENE		Trichloroethanol	In blood	End of shift at end of workweek	0.5 mg/l	ACGIH BEI
TRICHLOROETHENE		Trichloroethylene	In end-exhaled air	End of shift at end of workweek		ACGIH BEI

Engineering measures : effective ventilation in all processing areas

Personal protective equipment

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.

Hand protection

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Material	: Protective gloves
Remarks	: The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Eye protection	: Eye wash bottle with pure water Tightly fitting safety goggles Wear face-shield and protective suit for abnormal processing problems.
Skin and body protection	: Impervious clothing Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Hygiene measures	: When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: liquid
Colour	: colourless, clear
Odour	: hydrocarbon-like
Odour Threshold	: No data available
pH	: Not applicable
Melting point/freezing point	: No data available
Boiling point	: 121 °C
Flash point	: Not applicable
Evaporation rate	: 0.12 n-Butyl Acetate = 1.0
Upper explosion limit	: Not applicable
Lower explosion limit	: Not applicable
Vapour pressure	: No data available
Density	: 1.61 g/cm ³
Solubility(ies)	
Water solubility	: insoluble
Partition coefficient: n-octanol/water	: No data available
Auto-ignition temperature	: not determined
Thermal decomposition	: No data available
Viscosity	
Viscosity, kinematic	: No data available

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SECTION 10. STABILITY AND REACTIVITY

Reactivity	: Stable
Chemical stability	: Stable under normal conditions.
Possibility of hazardous reactions	: No decomposition if stored and applied as directed.
Conditions to avoid	: Heat, flames and sparks.
Incompatible materials	: Strong oxidizing agents
Hazardous decomposition products	: Carbon oxides Gaseous hydrogen chloride (HCl). Phosgene

SECTION 11. TOXICOLOGICAL INFORMATION

Potential Health Effects

Aggravated Medical Condition	: None known.
Symptoms of Overexposure	: Effects are immediate and delayed. Effects are dependent on exposure (dose, concentration, contact time). Symptoms may include irritation, redness, pain, and rash. Chronic effects are delayed and symptoms may not be observed during an exposure. Causes skin irritation. Causes serious eye irritation. May cause cancer. Review section 2 of SDS to see all potential hazards. Treat symptomatically. Symptoms may be delayed.

Carcinogenicity:

IARC	Group 1: Carcinogenic to humans	
	trichloroethylene	79-01-6
ACGIH	Group 2A: Probably carcinogenic to humans	
	tetrachloroethylene	127-18-4
	Suspected human carcinogen	
	trichloroethylene	79-01-6
OSHA	Confirmed animal carcinogen with unknown relevance to humans	
	tetrachloroethylene	127-18-4
NTP	No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.	
	Known to be human carcinogen	

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trichloroethylene	79-01-6
Reasonably anticipated to be a human carcinogen	
tetrachloroethylene	127-18-4

Acute toxicity

Product:

Acute oral toxicity : Acute toxicity estimate : 2,697 mg/kg
Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate : > 5,000 mg/kg
Method: Calculation method

Components:

tetrachloroethylene:

Acute oral toxicity : LD50 Oral Rat: 2,629 mg/kg

Acute inhalation toxicity : LC50 Rat: 34,200 mg/l
Exposure time: 8 h

Acute dermal toxicity : LD50 Dermal Rabbit: 5,000 mg/kg

trichloroethylene:

Acute oral toxicity : LD50 Oral Rat: 4,920 mg/kg

Acute inhalation toxicity : LC50 Mouse: 8450 ppm
Exposure time: 4 h

Acute dermal toxicity : LD50 Dermal Rabbit: > 20,000 mg/kg

Skin corrosion/irritation

Product:

Remarks: Irritating to skin.

Serious eye damage/eye irritation

Product:

Remarks: Severe eye irritation

Respiratory or skin sensitisation

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

No data available

Reproductive toxicity

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No data available

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Aspiration toxicity

No data available

Further information

Product:

Remarks: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

Product:

Partition coefficient: n-octanol/water : Remarks: No data available

Components:

tetrachloroethylene :

Partition coefficient: n-octanol/water : log Pow: 3.40

trichloroethylene :

Partition coefficient: n-octanol/water : log Pow: 2.29

Mobility in soil

No data available

Other adverse effects

No data available

Product:

Regulation

40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances

Remarks

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A

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Additional ecological
information

: An environmental hazard cannot be excluded in the event of unprofessional handling or disposal., Toxic to aquatic life.
The GHS H401 statement "Toxic to aquatic life" noted above is an Acute Aquatic Toxicity Category 2 classification. Although the product has the potential to harm the environment, it is not classified as a marine pollutant or regulated under transportation regulations.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues

: The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Dispose of in accordance with local regulations.

Contaminated packaging

: Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

Transportation Regulation: 49 CFR (USA):
UN1897, Tetrachloroethylene, 6.1, III

Transportation Regulation: IMDG (Vessel):
UN1897, TETRACHLOROETHYLENE, 6.1, III

Transportation Regulation: IATA (Cargo Air):
UN1897, Tetrachloroethylene, 6.1, III

Transportation Regulation: IATA (Passenger Air):
UN1897, Tetrachloroethylene, 6.1, III

Transportation Regulation: TDG (Canada):
UN1897, TETRACHLOROETHYLENE, 6.1, III

The product as delivered to the customer conforms to packaging requirements for shipment by road under US Department of Transportation (DOT) regulations. Additional transportation classifications noted above are for reference only, and not a certification or warranty of the suitability of the packaging for shipment under these alternative transport regulations.

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SECTION 15. REGULATORY INFORMATION

TSCA list : No substances are subject to a Significant New Use Rule.

The following substance(s) is/are subject to TSCA 12(b) export notification requirements:

trichloroethylene 79-01-6

EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
tetrachloroethylene	127-18-4	100	105

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : Skin corrosion or irritation
Serious eye damage or eye irritation
Carcinogenicity

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

tetrachloroethylene	127-18-4	94.5703 %
trichloroethylene	79-01-6	5.4297 %

California Prop. 65



WARNING: This product can expose you to chemicals including tetrachloroethylene, trichloroethylene, which is/are known to the State of California to cause cancer, and trichloroethylene, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

The components of this product are reported in the following inventories:

DSL All components of this product are on the Canadian DSL
TSCA On TSCA Inventory

For information on the country notification status for other regions please contact the manufacturer's regulatory group.

Inventory Acronym and Validity Area Legend:

TSCA (USA), DSL (Canada), NDSL (Canada)

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SECTION 16. OTHER INFORMATION

Further information

NFPA:

HEALTH	2
FLAMMABILITY	1
INSTABILITY	0
SPECIAL HAZARD.	

0 = not significant, 1 =Slight,
2 = Moderate, 3 = High
4 = Extreme

HMIS III:

HEALTH	2*
FLAMMABILITY	1
PHYSICAL HAZARD	0

0 = not significant, 1 =Slight,
2 = Moderate, 3 = High
4 = Extreme, * = Chronic

OSHA - GHS Label Information:

Hazard pictograms



Signal word

Hazard statements

Precautionary statements

: **Danger:**
: Causes skin irritation. Causes serious eye irritation. May cause cancer.

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wash skin thoroughly after handling. Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response: IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy

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to do. Continue rinsing. IF exposed or concerned: Get medical advice/ attention. If skin irritation occurs: Get medical advice/ attention. If eye irritation persists: Get medical advice/ attention. Take off contaminated clothing and wash before reuse.

Disposal: Dispose of contents/container in accordance with local regulation.

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