

# SAFETY DATA SHEET

## ZEP X-608 PROCESSING AID

Version 1.2

Revision Date 10/01/2023

Print Date 04/27/2025

### SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Material name : ZEP X-608 PROCESSING AID

Material number : 000000000000451724

#### Manufacturer or supplier's details

Company : Zep Inc.

Address : 350 Joe Frank Harris Parkway, SE  
Emerson, GA 30137

Telephone : Compliance Services - 877-428-9937

#### Emergency telephone numbers

**For SDS Information** : Compliance Services - 877-428-9937

**For a Medical Emergency** : 877-541-2016 Toll Free - All Calls Recorded

**For a Transportation Emergency** : CHEMTREC: 800-424-9300 - All Calls Recorded.  
In the District of Columbia 202-483-7616

#### Recommended use of the chemical and restrictions on use

### SECTION 2. HAZARDS IDENTIFICATION

#### Emergency Overview

|            |                   |
|------------|-------------------|
| Appearance | liquid            |
| Colour     | clear, colourless |
| Odour      | mild              |

#### GHS Classification

Flammable liquids : Category 2  
Eye irritation : Category 2A

#### GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : H225 Highly flammable liquid and vapour.  
H319 Causes serious eye irritation.

Precautionary statements : **Prevention:**  
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P233 Keep container tightly closed.  
P240 Ground/bond container and receiving equipment.  
P241 Use explosion-proof electrical/ ventilating/ lighting

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equipment.

P242 Use only non-sparking tools.

P243 Take precautionary measures against static discharge.

P264 Wash skin thoroughly after handling.

P280 Wear protective gloves/ eye protection/ face protection.

### Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P337 + P313 If eye irritation persists: Get medical advice/ attention.

P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

### Storage:

P403 + P235 Store in a well-ventilated place. Keep cool.

### Disposal:

P501 Dispose of contents/container in accordance with local regulation.

## SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

### Hazardous components

| Chemical name       | CAS-No.   | Concentration [%] |
|---------------------|-----------|-------------------|
| ethanol             | 64-17-5   | >= 50 - < 70      |
| 2-methylpropan-2-ol | 75-65-0   | 0.0839            |
| denatonium benzoate | 3734-33-6 | 0.0004            |

The exact percentages of disclosed substances are withheld as trade secrets.

## SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.  
Show this safety data sheet to the doctor in attendance.  
Do not leave the victim unattended.
- If inhaled : If unconscious, place in recovery position and seek medical advice.  
If symptoms persist, call a physician.
- In case of skin contact : If on skin, rinse well with water.  
If on clothes, remove clothes.
- In case of eye contact : Immediately flush eye(s) with plenty of water.  
Remove contact lenses.  
Protect unharmed eye.  
Keep eye wide open while rinsing.

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If eye irritation persists, consult a specialist.

- |   |  |
|---|--|
| If swallowed  | : Keep respiratory tract clear.<br>Do not give milk or alcoholic beverages.<br>Never give anything by mouth to an unconscious person.<br>If symptoms persist, call a physician.  |
| Most important symptoms and effects, both acute and delayed | : Effects are immediate and delayed.<br>Symptoms may include irritation, redness, pain, and rash.<br>Effects are dependent on exposure (dose, concentration, contact time).<br>Causes serious eye irritation.<br>Review section 2 of SDS to see all potential hazards. |
| Notes to physician  | : Treat symptomatically. Symptoms may be delayed.  |

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### SECTION 5. FIREFIGHTING MEASURES

- |   |   |
|---|---|
| Suitable extinguishing media                  | : Alcohol-resistant foam<br>Carbon dioxide (CO <sub>2</sub> )<br>Dry chemical   |
| Unsuitable extinguishing media                | : High volume water jet   |
| Specific hazards during firefighting          | : Do not allow run-off from fire fighting to enter drains or water courses.   |
| Hazardous combustion products                 | : Carbon dioxide (CO <sub>2</sub> )<br>Carbon monoxide<br>Smoke   |
| Specific extinguishing methods                | : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.   |
| Further information                           | : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.<br>Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.<br>For safety reasons in case of fire, cans should be stored separately in closed containments.<br>Use a water spray to cool fully closed containers. |
| Special protective equipment for firefighters | : Wear self-contained breathing apparatus for firefighting if necessary.  |

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### SECTION 6. ACCIDENTAL RELEASE MEASURES

- |   |   |
|---|---|
| Personal precautions, protective equipment and emergency procedures | : Use personal protective equipment.<br>Ensure adequate ventilation.<br>Remove all sources of ignition.<br>Evacuate personnel to safe areas.<br>Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas. |
|---|---|

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- Environmental precautions : Prevent product from entering drains.  
Prevent further leakage or spillage if safe to do so.  
If the product contaminates rivers and lakes or drains, inform respective authorities.
- Methods and materials for containment and cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

### SECTION 7. HANDLING AND STORAGE

- Advice on safe handling : Avoid formation of aerosol.  
Do not breathe vapours/dust.  
Avoid contact with skin and eyes.  
For personal protection see section 8.  
Smoking, eating and drinking should be prohibited in the application area.  
Take precautionary measures against static discharges.  
Provide sufficient air exchange and/or exhaust in work rooms.  
Open drum carefully as content may be under pressure.  
Dispose of rinse water in accordance with local and national regulations.
- Conditions for safe storage : No smoking.  
Keep container tightly closed in a dry and well-ventilated place.  
Containers which are opened must be carefully resealed and kept upright to prevent leakage.  
Observe label precautions.  
Electrical installations / working materials must comply with the technological safety standards.
- Materials to avoid : Oxidizing agents

### SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Components with workplace control parameters

| Components | CAS-No. | Value type<br>(Form of exposure) | Control parameters /<br>Permissible concentration | Basis     |
|------------|---------|----------------------------------|---|-----------|
| ethanol    | 64-17-5 | TWA                              | 1,000 ppm   | ACGIH     |
|            |         | TWA                              | 1,000 ppm<br>1,900 mg/m <sup>3</sup>              | NIOSH REL |
|            |         | TWA                              | 1,000 ppm<br>1,900 mg/m <sup>3</sup>              | OSHA Z-1  |
|            |         | TWA                              | 1,000 ppm<br>1,900 mg/m <sup>3</sup>              | OSHA P0   |
|            |         | STEL                             | 1,000 ppm   | ACGIH     |
|            |         | PEL                              | 1,000 ppm   | CAL PEL   |

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|  |  |  |             |  |
|--|--|--|-------------|--|
|  |  |  | 1,900 mg/m3 |  |
|--|--|--|-------------|--|

**Engineering measures** : effective ventilation in all processing areas

### Personal protective equipment

Respiratory protection : No personal respiratory protective equipment normally required.  
In case of insufficient ventilation, wear suitable respiratory equipment.

Hand protection

Material : Protective gloves

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection

: Eye wash bottle with pure water  
Tightly fitting safety goggles  
Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection

: Impervious clothing  
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures

: When using do not eat or drink.  
When using do not smoke.  
Wash hands before breaks and at the end of workday.

## SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Colour : clear, colourless

Odour : mild

Odour Threshold : No data available

pH : 8 - 9

Melting point/freezing point : Not applicable

Boiling point : 90.55 °C

Flash point : < 21.1 °C  
Method: TCC

Evaporation rate : No data available

Upper explosion limit : 19 %(V)

Lower explosion limit : 3.3 %(V)

Vapour pressure : No data available

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|  |                                  |
|--|----------------------------------|
| Relative vapour density                | : No data available              |
| Density                                | : 0.871 g/cm <sup>3</sup>        |
| Solubility(ies)                        |                                  |
| Water solubility                       | : soluble                        |
| Partition coefficient: n-octanol/water | : No data available              |
| Auto-ignition temperature              | : not determined                 |
| Thermal decomposition                  | : No data available              |
| Viscosity                              |                                  |
| Viscosity, kinematic                   | : 5.3 mm <sup>2</sup> /s (20 °C) |

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### SECTION 10. STABILITY AND REACTIVITY

|                                    |   |
|------------------------------------|---|
| Reactivity                         | : Stable  |
| Chemical stability                 | : Stable under normal conditions.   |
| Possibility of hazardous reactions | : No decomposition if stored and applied as directed.<br>Vapours may form explosive mixture with air. |
| Conditions to avoid                | : Heat, flames and sparks.  |
| Incompatible materials             | : Oxidizing agents  |
| Hazardous decomposition products   | : Carbon oxides   |

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### SECTION 11. TOXICOLOGICAL INFORMATION

#### Potential Health Effects

|                              |   |
|------------------------------|---|
| Aggravated Medical Condition | : None known.   |
| Symptoms of Overexposure     | : Effects are immediate and delayed.<br>Symptoms may include irritation, redness, pain, and rash.<br>Effects are dependent on exposure (dose, concentration, contact time).<br>Causes serious eye irritation.<br>Review section 2 of SDS to see all potential hazards.<br>Treat symptomatically. Symptoms may be delayed. |

#### Carcinogenicity:

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|              |   |
|--------------|---|
| <b>IARC</b>  | No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC. |
| <b>ACGIH</b> | Confirmed animal carcinogen with unknown relevance to humans  |
| <b>OSHA</b>  | ethanol 64-17-5<br>No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.             |
| <b>NTP</b>   | No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.                 |

### Acute toxicity

#### Components:

##### ethanol:

Acute oral toxicity : LD50 Oral Rat: 7,060 mg/kg

Acute inhalation toxicity : LC50 Rat: 124.7 mg/l  
Exposure time: 4 h  
Test atmosphere: vapour

### Skin corrosion/irritation

#### Product:

Remarks: May cause skin irritation in susceptible persons.

### Serious eye damage/eye irritation

#### Product:

Remarks: Irritating to eyes.

### Respiratory or skin sensitisation

No data available

### Germ cell mutagenicity

No data available

### Carcinogenicity

No data available

### Reproductive toxicity

No data available

### STOT - single exposure

No data available

### STOT - repeated exposure

No data available

### Aspiration toxicity

No data available

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### Further information

#### Product:

Remarks: Solvents may degrease the skin.

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## SECTION 12. ECOLOGICAL INFORMATION

### Ecotoxicity

No data available

### Persistence and degradability

No data available

### Bioaccumulative potential

#### Product:

Partition coefficient: n-octanol/water : Remarks: No data available

#### Components:

##### ethanol :

Partition coefficient: n-octanol/water : Remarks: No data available

##### 2-methylpropan-2-ol :

Partition coefficient: n-octanol/water : log Pow: 0.317 (22.5 °C)  
pH: 6.8 - 7.3

### Mobility in soil

No data available

### Other adverse effects

No data available

#### Product:

Regulation 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances

Remarks This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information : No data available

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## SECTION 13. DISPOSAL CONSIDERATIONS

### Disposal methods



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- Waste from residues : Dispose of in accordance with local regulations.
- Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.  
Do not burn, or use a cutting torch on, the empty drum.

### SECTION 14. TRANSPORT INFORMATION

Transportation Regulation: 49 CFR (USA):  
UN1993, Flammable liquids, n.o.s., (ETHANOL), 3, II

Transportation Regulation: IMDG (Vessel):  
UN1993, FLAMMABLE LIQUID, N.O.S., (ETHANOL), 3, II

Transportation Regulation: IATA (Cargo Air):  
UN1993, Flammable liquid, n.o.s., (ETHANOL), 3, II

Transportation Regulation: IATA (Passenger Air):  
UN1993, Flammable liquid, n.o.s., (ETHANOL), 3, II

Transportation Regulation: TDG (Canada):  
UN1993, FLAMMABLE LIQUID, N.O.S., (ETHANOL), 3, II

The product as delivered to the customer conforms to packaging requirements for shipment by road under US Department of Transportation (DOT) regulations. Additional transportation classifications noted above are for reference only, and not a certification or warranty of the suitability of the packaging for shipment under these alternative transport regulations.

### SECTION 15. REGULATORY INFORMATION

- TSCA list** : No substances are subject to a Significant New Use Rule.
- No substances are subject to TSCA 12(b) export notification requirements.

#### EPCRA - Emergency Planning and Community Right-to-Know Act

##### CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

##### SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

- SARA 311/312 Hazards** : Flammable (gases, aerosols, liquids, or solids)  
Serious eye damage or eye irritation

- SARA 302** : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

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### SARA 313

: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

### California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

### The components of this product are reported in the following inventories:

#### TSCA

On TSCA Inventory

#### DSL

All components of this product are on the Canadian DSL

For information on the country notification status for other regions please contact the manufacturer's regulatory group.

### Inventory Acronym and Validity Area Legend:

TSCA (USA), DSL (Canada), NDSL (Canada)

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## SECTION 16. OTHER INFORMATION

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### Further information

#### NFPA:

|                 |   |
|-----------------|---|
| HEALTH          | 2 |
| FLAMMABILITY    | 3 |
| INSTABILITY     | 0 |
| SPECIAL HAZARD. |   |

0 = not significant, 1 = Slight,  
2 = Moderate, 3 = High  
4 = Extreme

#### HMIS III:

|                 |   |
|-----------------|---|
| HEALTH          | 2 |
| FLAMMABILITY    | 3 |
| PHYSICAL HAZARD | 0 |

0 = not significant, 1 = Slight,  
2 = Moderate, 3 = High  
4 = Extreme, \* = Chronic

### OSHA - GHS Label Information:

Hazard pictograms



Signal word

Hazard statements

Precautionary statements

: **Danger:**  
: Highly flammable liquid and vapour. Causes serious eye irritation.

: **Prevention:** Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ ventilating/ lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wash skin thoroughly after handling. Wear protective gloves/ eye protection/ face protection.  
**Response:** IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/ attention. In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.  
**Storage:** Store in a well-ventilated place. Keep cool.  
**Disposal:** Dispose of contents/container in accordance with local regulation.

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