

SAFETY DATA SHEET

ZEP RUST REMOVER

Version 2.1

Revision Date 10/01/2023

Print Date 04/25/2025

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Material name : ZEP RUST REMOVER

Material number : 000000000000147085

Manufacturer or supplier's details

Company : Zep Inc.

Address : 350 Joe Frank Harris Parkway, SE
Emerson, GA 30137

Telephone : Compliance Services - 877-428-9937

Emergency telephone numbers

For SDS Information : Compliance Services - 877-428-9937

For a Medical Emergency : 877-541-2016 Toll Free - All Calls Recorded

For a Transportation Emergency : CHEMTREC: 800-424-9300 - All Calls Recorded.
In the District of Columbia 202-483-7616

Recommended use of the chemical and restrictions on use

SECTION 2. HAZARDS IDENTIFICATION

Emergency Overview

Appearance	liquid
Colour	brown, dark brown
Odour	characteristic

GHS Classification

Skin corrosion : Category 1

Serious eye damage : Category 1

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : H314 Causes severe skin burns and eye damage.

Precautionary statements : **Prevention:**
P264 Wash skin thoroughly after handling.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
Response:
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off

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immediately all contaminated clothing. Rinse skin with water/shower.

P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.

P363 Wash contaminated clothing before reuse.

Disposal:

P501 Dispose of contents/container in accordance with local regulation.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration [%]
orthophosphoric acid	7664-38-2	$\geq 20 - < 30$
Alcohols, C9-11, ethoxylated	68439-46-3	$\geq 5 - < 10$

The exact percentages of disclosed substances are withheld as trade secrets.

SECTION 4. FIRST AID MEASURES

- General advice : Consult a physician.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.
- If inhaled : Remove person to fresh air. If signs/symptoms continue, get medical attention.
- In case of skin contact : Wash frost-bitten areas with plenty of water. Do not remove clothing.
Take off contaminated clothing and shoes immediately.
Get medical attention if irritation develops and persists.
Wash contaminated clothing before re-use.
Wash off immediately with plenty of water for at least 15 minutes.
- In case of eye contact : Remove contact lenses.
If eye irritation persists, consult a specialist.
If in eyes, rinse with water for 15 minutes.
- If swallowed : Keep respiratory tract clear.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

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- Most important symptoms and effects, both acute and delayed : Effects are immediate and delayed.
Effects are dependent on exposure (dose, concentration, contact time).
Symptoms may include blistering, irritation, burns, and pain.
Causes severe skin burns and eye damage.
Review section 2 of SDS to see all potential hazards.
- Notes to physician : Treat symptomatically. Symptoms may be delayed.

SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Dry chemical
- Unsuitable extinguishing media : High volume water jet
- Hazardous combustion products : Carbon dioxide (CO₂)
Carbon monoxide
Smoke
Phosphorus compounds
- Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
- Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Ensure adequate ventilation.
Refer to protective measures listed in sections 7 and 8.
- Environmental precautions : Prevent further leakage or spillage.
Clean contaminated floors and objects thoroughly while observing environmental regulations.
Prevent product from entering drains.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Sweep up or vacuum up spillage and collect in suitable container for disposal.

SECTION 7. HANDLING AND STORAGE

- Advice on safe handling : For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.

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- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Observe label precautions.
Electrical installations / working materials must comply with the technological safety standards.
- Materials to avoid : Keep away from metals.
Store and keep away from bases and alkalies.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
orthophosphoric acid	7664-38-2	TWA	1 mg/m3	ACGIH
		STEL	3 mg/m3	ACGIH
		TWA	1 mg/m3	NIOSH REL
		ST	3 mg/m3	NIOSH REL
		TWA	1 mg/m3	OSHA Z-1
		TWA	1 mg/m3	OSHA P0
		STEL	3 mg/m3	OSHA P0
		PEL	1 mg/m3	CAL PEL
		STEL	3 mg/m3	CAL PEL

- Engineering measures : effective ventilation in all processing areas

Personal protective equipment

- Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.
- Hand protection
Material : Protective gloves
Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.
- Eye protection : Safety glasses
- Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.
- Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

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SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: liquid
Colour	: brown, dark brown
Odour	: characteristic
Odour Threshold	: No data available
pH	: 1 - 1.2
Boiling point	: 107 °C
Flash point	: does not flash
Evaporation rate	: 1
Upper explosion limit	: No data available
Lower explosion limit	: No data available
Vapour pressure	: No data available
Relative vapour density	: No data available
Density	: 1.202 g/cm ³
Solubility(ies)	
Water solubility	: soluble
Partition coefficient: n-octanol/water	: No data available
Auto-ignition temperature	: not determined
Thermal decomposition	: No data available
Viscosity	
Viscosity, kinematic	: 7.1 mm ² /s (20 °C)

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: Stable
Chemical stability	: Stable under normal conditions.
Possibility of hazardous reactions	: No decomposition if stored and applied as directed.
Conditions to avoid	: No data available
Incompatible materials	: Bases Metals
Hazardous decomposition products	: Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke).

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SECTION 11. TOXICOLOGICAL INFORMATION

Potential Health Effects

Aggravated Medical Condition : None known.

Symptoms of Overexposure : Effects are immediate and delayed.
Effects are dependent on exposure (dose, concentration, contact time).
Symptoms may include blistering, irritation, burns, and pain.
Causes severe skin burns and eye damage.
Review section 2 of SDS to see all potential hazards.
Treat symptomatically. Symptoms may be delayed.

Carcinogenicity:

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Acute toxicity

Product:

Acute oral toxicity : Acute toxicity estimate : > 5,000 mg/kg
Method: Calculation method

Components:

Alcohols, C9-11, ethoxylated:

Acute oral toxicity : LD50 Oral Rat: 1,400 mg/kg

Skin corrosion/irritation

Product:

Remarks: Extremely corrosive and destructive to tissue.

Serious eye damage/eye irritation

Product:

Remarks: May cause irreversible eye damage.

Respiratory or skin sensitisation

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No data available

Germ cell mutagenicity

No data available

Carcinogenicity

No data available

Reproductive toxicity

No data available

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Aspiration toxicity

No data available

Further information

Product:

Remarks: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

Product:

Partition coefficient: n-octanol/water : Remarks: No data available

Mobility in soil

No data available

Other adverse effects

No data available

Product:

Regulation 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances

Remarks This product neither contains, nor was manufactured

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with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information : No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Dispose of in accordance with local regulations.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

Transportation Regulation: 49 CFR (USA):
UN3264, Corrosive liquid, acidic, inorganic, n.o.s., (PHOSPHORIC ACID), 8, III

Transportation Regulation: IMDG (Vessel):
UN3264, CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S., (PHOSPHORIC ACID), 8, III

Transportation Regulation: IATA (Cargo Air):
UN3264, Corrosive liquid, acidic, inorganic, n.o.s., (PHOSPHORIC ACID), 8, III

Transportation Regulation: IATA (Passenger Air):
UN3264, Corrosive liquid, acidic, inorganic, n.o.s., (PHOSPHORIC ACID), 8, III

Transportation Regulation: TDG (Canada):
UN3264, CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S., (PHOSPHORIC ACID), 8, III

The product as delivered to the customer conforms to packaging requirements for shipment by road under US Department of Transportation (DOT) regulations. Additional transportation classifications noted above are for reference only, and not a certification or warranty of the suitability of the packaging for shipment under these alternative transport regulations.

SECTION 15. REGULATORY INFORMATION

TSCA list : No substances are subject to a Significant New Use Rule.

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No substances are subject to TSCA 12(b) export notification requirements.

EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
orthophosphoric acid	7664-38-2	5000	*

*: Calculated RQ exceeds reasonably attainable upper limit.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : Skin corrosion or irritation
Serious eye damage or eye irritation

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this product are reported in the following inventories:

DSL All components of this product are on the Canadian DSL
TSCA On TSCA Inventory

For information on the country notification status for other regions please contact the manufacturer's regulatory group.

Inventory Acronym and Validity Area Legend:

TSCA (USA), DSL (Canada), NDSL (Canada)

SECTION 16. OTHER INFORMATION

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Further information

NFPA:

HEALTH	3
FLAMMABILITY	0
INSTABILITY	0
SPECIAL HAZARD.	

0 = not significant, 1 = Slight,
2 = Moderate, 3 = High
4 = Extreme

HMIS III:

HEALTH	3
FLAMMABILITY	0
PHYSICAL HAZARD	0

0 = not significant, 1 = Slight,
2 = Moderate, 3 = High
4 = Extreme, * = Chronic

OSHA - GHS Label Information:

Hazard pictograms



Corrosion

Signal word

: **Danger:**

Hazard statements

: Causes severe skin burns and eye damage.

Precautionary statements

:

Prevention: Wash skin thoroughly after handling. Wear protective gloves/ protective clothing/ eye protection/ face protection.
Response: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor. Wash contaminated clothing before reuse.

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