

SAFETY DATA SHEET

ZEP XT-6994 PROCESS EQUIPMENT CLEANER

Version 3.1

Revision Date 10/01/2023

Print Date 04/27/2025

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Material name : ZEP XT-6994 PROCESS EQUIPMENT CLEANER

Material number : 000000000000236985

Manufacturer or supplier's details

Company : Zep Inc.

Address : 350 Joe Frank Harris Parkway, SE
Emerson, GA 30137

Telephone : Compliance Services - 877-428-9937

Emergency telephone numbers

For SDS Information : Compliance Services - 877-428-9937

For a Medical Emergency : 877-541-2016 Toll Free - All Calls Recorded

For a Transportation
Emergency : CHEMTREC: 800-424-9300 - All Calls Recorded.
In the District of Columbia 202-483-7616

Recommended use of the chemical and restrictions on use

SECTION 2. HAZARDS IDENTIFICATION

Emergency Overview

Appearance	liquid
Colour	dark blue
Odour	slight

GHS Classification

Skin corrosion : Category 1

Serious eye damage : Category 1

Specific target organ toxicity -
repeated exposure
(Inhalation) : Category 2

GHS label elements

Hazard pictograms



Signal word : Danger

Hazard statements : H314 Causes severe skin burns and eye damage.
H373 May cause damage to organs through prolonged or
repeated exposure if inhaled.

Precautionary statements : **Prevention:**
P260 Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.

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P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.

P314 Get medical advice/ attention if you feel unwell.

P363 Wash contaminated clothing before reuse.

Disposal:

P501 Dispose of contents/container in accordance with local regulation.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration [%]
(2-methoxymethylethoxy)propanol (Mixture of isomers)	34590-94-8	>= 3 - < 5
Sodium metasilicate (disodium salt)	6834-92-0	>= 1 - < 3
sodium dodecylbenzenesulfonate	25155-30-0	>= 1 - < 3
tetrasodium ethylenediaminetetraacetate	64-02-8	>= 1 - < 3
Fatty acids, tall-oil, sodium salts	61790-45-2	>= 1 - < 3

The exact percentages of disclosed substances are withheld as trade secrets.

SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.
- If inhaled : If unconscious, place in recovery position and seek medical advice.
If symptoms persist, call a physician.
- In case of skin contact : Wash off immediately with plenty of water for at least 15 minutes.
If on skin, rinse well with water.
If on clothes, remove clothes.

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In case of eye contact	: If in eyes, rinse with water for 15 minutes. Continue rinsing eyes during transport to hospital. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	: Keep respiratory tract clear. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.
Most important symptoms and effects, both acute and delayed	: Effects are immediate and delayed. Effects are dependent on exposure (dose, concentration, contact time). Symptoms may include blistering, irritation, burns, and pain. Symptoms may differ depending on organs and systems affected. These effects generally are reflected in reduced function or change, which may include cramping, swelling, respiratory issues, and general pain. Causes severe skin burns and eye damage. May cause damage to organs through prolonged or repeated exposure. Review section 2 of SDS to see all potential hazards.
Notes to physician	: Treat symptomatically. Symptoms may be delayed.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	: Water Carbon dioxide (CO ₂) Foam Dry chemical
Unsuitable extinguishing media	: High volume water jet
Specific hazards during firefighting	: Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	: Carbon dioxide (CO ₂) Carbon monoxide Smoke Nitrogen oxides (NO _x)
Specific extinguishing methods	: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Further information	: Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment	: Wear self-contained breathing apparatus for firefighting if

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for firefighters

necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Ensure adequate ventilation.
Evacuate personnel to safe areas.
- Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains, inform respective authorities.
- Methods and materials for containment and cleaning up : Neutralise with acid.
Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

- Advice on safe handling : Do not breathe vapours or spray mist.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Dispose of rinse water in accordance with local and national regulations.
- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Observe label precautions.
Electrical installations / working materials must comply with the technological safety standards.
- Materials to avoid : Do not freeze.
Store and keep away from, oxidizing agents and acids.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
(2-methoxymethylethoxy)propano I (Mixture of isomers)	34590-94-8	TWA	100 ppm	ACGIH
		STEL	150 ppm	ACGIH
		ST	150 ppm 900 mg/m3	NIOSH REL
		TWA	100 ppm	NIOSH REL

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			600 mg/m3	
		TWA	100 ppm 600 mg/m3	OSHA Z-1
		TWA	100 ppm 600 mg/m3	OSHA P0
		STEL	150 ppm 900 mg/m3	OSHA P0
		STEL	150 ppm 900 mg/m3	CAL PEL
		PEL	100 ppm 600 mg/m3	CAL PEL

Engineering measures : effective ventilation in all processing areas

Personal protective equipment

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.

Hand protection

Material

Remarks

: Protective gloves

: The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection

: Access to clean water to rinse eyes must be available, options include: eye wash stations or showers, or eye wash bottles with pure water.

Tightly fitting safety goggles

Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection

: Impervious clothing

Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures

: When using do not eat or drink.

When using do not smoke.

Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

: liquid

Colour

: dark blue

Odour

: slight

Odour Threshold

: No data available

pH

: 12.5 - 13.5

Melting point/freezing point

: No data available

Boiling point

: > 100 °C

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Flash point	:	does not flash
Evaporation rate	:	1
Upper explosion limit	:	No data available
Lower explosion limit	:	No data available
Vapour pressure	:	No data available
Relative vapour density	:	No data available
Density	:	No data available
Solubility(ies)		
Water solubility	:	soluble
Partition coefficient: n-octanol/water	:	No data available
Auto-ignition temperature	:	not determined
Thermal decomposition	:	No data available
Viscosity		
Viscosity, kinematic	:	No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	Stable
Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reactions	:	No decomposition if stored and applied as directed.
Conditions to avoid	:	Extremes of temperature and direct sunlight.
Incompatible materials	:	Acids Oxidizing agents
Hazardous decomposition products	:	Carbon oxides Nitrogen oxides (NO _x)

SECTION 11. TOXICOLOGICAL INFORMATION

Potential Health Effects

Aggravated Medical Condition	:	None known.
Symptoms of Overexposure	:	Effects are immediate and delayed. Effects are dependent on exposure (dose, concentration,

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contact time).

Symptoms may include blistering, irritation, burns, and pain.

Symptoms may differ depending on organs and systems affected. These effects generally are reflected in reduced function or change, which may include cramping, swelling, respiratory issues, and general pain.

Causes severe skin burns and eye damage.

May cause damage to organs through prolonged or repeated exposure.

Review section 2 of SDS to see all potential hazards.

Treat symptomatically. Symptoms may be delayed.

Carcinogenicity:

IARC

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH

No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Acute toxicity

Product:

Acute oral toxicity : Acute toxicity estimate : > 5,000 mg/kg
Method: Calculation method

Components:

Sodium metasilicate (disodium salt):

Acute oral toxicity : LD50 Rat: 1,153 mg/kg

sodium dodecylbenzenesulfonate:

Acute oral toxicity : LD50 Oral Rat: 438 mg/kg

Skin corrosion/irritation

Product:

Remarks: Extremely corrosive and destructive to tissue.

Serious eye damage/eye irritation

Product:

Remarks: May cause irreversible eye damage.

Respiratory or skin sensitisation

No data available

Germ cell mutagenicity

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No data available

Carcinogenicity

No data available

Reproductive toxicity

No data available

STOT - single exposure

No data available

STOT - repeated exposure

Components:

tetrasodium ethylenediaminetetraacetate:

Exposure routes: Inhalation

Assessment: May cause damage to organs through prolonged or repeated exposure.

Aspiration toxicity

No data available

Further information

Product:

Remarks: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

Product:

Partition coefficient: n- : Remarks: No data available
octanol/water

Components:

(2-methoxymethylethoxy)propanol (Mixture of isomers) :

Partition coefficient: n- : Pow: 0.0043
octanol/water

Mobility in soil

No data available

Other adverse effects

No data available

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Product:

Regulation	40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks	This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).
Additional ecological information	: No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues	: Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of in accordance with local regulations.
Contaminated packaging	: Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

Transportation Regulation: 49 CFR (USA):
NOT REGULATED AS DANGEROUS GOODS OR HAZARDOUS MATERIAL

Transportation Regulation: IMDG (Vessel):
NOT REGULATED AS DANGEROUS GOODS OR HAZARDOUS MATERIAL

Transportation Regulation: IATA (Cargo Air):
NOT REGULATED AS DANGEROUS GOODS OR HAZARDOUS MATERIAL

Transportation Regulation: IATA (Passenger Air):
NOT REGULATED AS DANGEROUS GOODS OR HAZARDOUS MATERIAL

Transportation Regulation: TDG (Canada):
NOT REGULATED AS DANGEROUS GOODS OR HAZARDOUS MATERIAL

The product as delivered to the customer conforms to packaging requirements for shipment by road under US Department of Transportation (DOT) regulations. Additional transportation classifications noted above are for reference only, and not a certification or warranty of the suitability of the packaging for shipment under these alternative transport regulations.

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SECTION 15. REGULATORY INFORMATION

TSCA list : No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
sodium dodecylbenzenesulfonate	25155-30-0	1000	*

*: Calculated RQ exceeds reasonably attainable upper limit.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : Skin corrosion or irritation
Serious eye damage or eye irritation
Specific target organ toxicity (single or repeated exposure)

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this product are reported in the following inventories:

DSL All components of this product are on the Canadian DSL
TSCA On TSCA Inventory

For information on the country notification status for other regions please contact the manufacturer's regulatory group.

Inventory Acronym and Validity Area Legend:

TSCA (USA), DSL (Canada), NDSL (Canada)

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SECTION 16. OTHER INFORMATION

Further information

NFPA:

HEALTH	3
FLAMMABILITY	0
INSTABILITY	0
SPECIAL HAZARD.	

0 = not significant, 1 = Slight,
2 = Moderate, 3 = High
4 = Extreme

HMIS III:

HEALTH	3*
FLAMMABILITY	0
PHYSICAL HAZARD	0

0 = not significant, 1 = Slight,
2 = Moderate, 3 = High
4 = Extreme, * = Chronic

OSHA - GHS Label Information:

Hazard pictograms

:



Health hazard



Corrosion

Signal word

: **Danger:**

Hazard statements

: Causes severe skin burns and eye damage. May cause damage to organs through prolonged or repeated exposure if inhaled.

Precautionary statements

:

Prevention: Do not breathe dust/ fume/ gas/ mist/ vapours/ spray. Wash skin thoroughly after handling. Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. IF

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INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor. Get medical advice/ attention if you feel unwell. Wash contaminated clothing before reuse.

Disposal: Dispose of contents/container in accordance with local regulation.

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