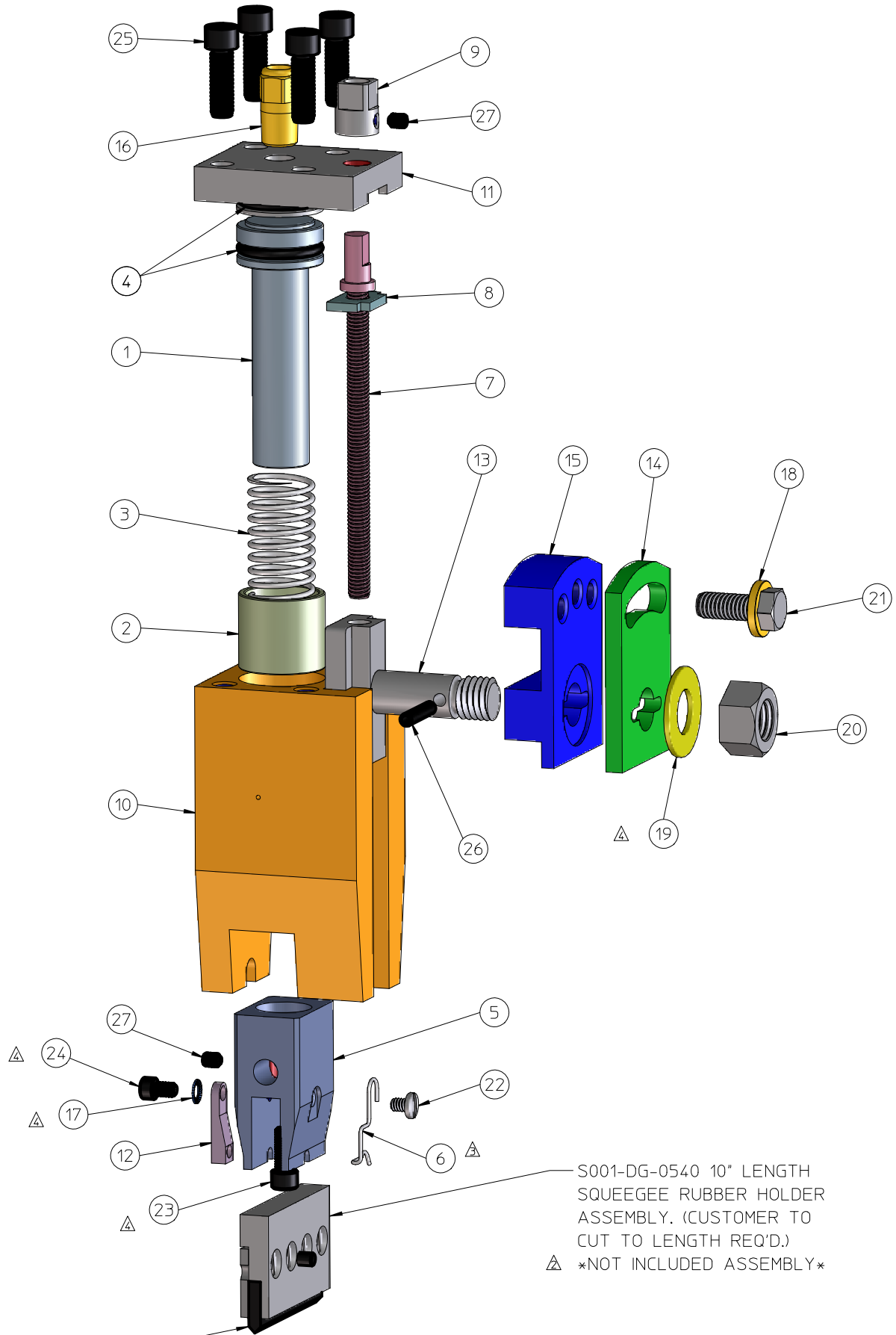


BILL OF MATERIAL			
ITEM	QTY.	STRUTZ No	DESCRIPTION
①	1	S001-DG-0008A	Squeegee Piston Rod
②	1	S001-DG-0009	Squeegee Cylinder Bushing
③	1	S001-DG-0011	Squeegee Piston Return Spring
④	2	S001-DG-0022	Piston 'O'-Ring
⑤	1	S001-DG-0066A	Body Squeegee Holder
⑥	1	S001-DG-0144L	Left Squeegee Holder Retaining Spring
⑦	1	S001-DG-0254	Adjustment Screw
⑧	1	S001-DG-0266	Adjustment Screw Lock Plate
⑨	1	S001-DG-0267	Squeegee Adjustment Knob
⑩	1	S001-BG-0270	Squeegee Cylinder
⑪	1	S001-DG-0564	Squeegee Cylinder Cap
⑫	1	S001-DG-0565	Squeegee Holder Retaining Clamp
⑬	1	S001-DG-0575	Squeegee Pivot T-Bolt
⑭	1	S001-DG-0576	Squeegee Pivot Adjustment Plate
⑮	1	S001-DG-0577	Squeegee Pivot Clamp Plate
⑯	1	S045-DG-0575G	1/4 x 3/8 Male Connector
⑰	1	S212-DG-0420A	#10 Belleville Spring Lock Washer
⑱	1	S212-FW-0256E	3/8 Flat Washer
⑲	1	S212-FW-0256G	5/8 Flat Washer
⑳	1	S212-HN-0246F	5/8-11 Hex Nut
㉑	1	S212-HX-0253G	3/8-16 x 1 HHCS
㉒	1	S212-MS-0282B	#10-24 x 1/4 Slotted Pan Head Screw
㉓	1	S212-SH-0245CG	1/4-28 x 5/8 Socket Head Cap Screw
㉔	1	S212-SH-0245CH	10-24 x 5/16 Socket Head Cap Screw
㉕	4	S212-SH-0245W	5/16-18 x 1 Socket Head Cap Screw
㉖	1	S212-SP-0277A	3/16 x 1 Spring Pin
㉗	2	S212-SS-0280B	#10-24 x 1/4 Socket Set Screw



Assembled View

NOTE:
S001-DG-0540 SQUEEGEE RUBBER HOLDER ASSEMBLY &
S001-DG-0382 SQUEEGEE RUBBER
ARE NOT INCLUDED IN ASSEMBLY

SQUEEGEE RUBBER S001-DG-0382
NOT INCLUDED IN ASSEMBLY

Exploded View

06-02-20 Update Dwg.
Added Items 17, 19, & 24.
Item 23 was 1" lg. SHCS.
11-29-18 Corrected
Sq. Retaining Spring
Part No. & Position
Was S001-DG-0144R
02-20-15 Added Note for
Sq. Holder & Sq. Rubber.
09-28-11 Pos 22 was 1/4-20
REV. | DATE | CHANGE

SQUEEGEE BODY ASSEMBLY	
Job Routing <input type="checkbox"/> WELDING <input type="checkbox"/> MACHINING <input type="checkbox"/> FITTING <input type="checkbox"/> COMMERCIAL <input type="checkbox"/> REWORK COMMERCIAL <input type="checkbox"/> OTHER SEE NOTE	
MATERIAL ORDER DESC. OPEN	
MATERIAL SUPPLIER OPEN	
ALL DESIGNS SHOWN ARE PROPRIETARY AND REMAIN THE PROPERTY OF CARL STRUTZ & COMPANY, INC. THE DESIGNS ARE NOT TO BE DISTRIBUTED TO ANY THIRD PARTY WITHOUT SPECIFIC AUTHORIZATION FROM CARL STRUTZ & COMPANY, INC.	
DWN. GMC DATE 06/09/09 CHECK'D. SCALE 3/4	MACHINE SHOP TOLERANCES UNLESS SPECIFIED OTHERWISE
± .015 DECIMAL DIMENSION	OTHER FINISH XX MICRONCH OR LESS
± 1/2° ANGULAR DIMENSION	BREAK SHARP EDGES .015" RAD. OR CHAM.
✓ MACHINE FINISH 80 MICRONCH	C/SINK THD. TO NOM. DIA. WITH A +.03 TOL.
Carl Strutz & Co., Inc. Mars, PA S001-BM-0578B	