

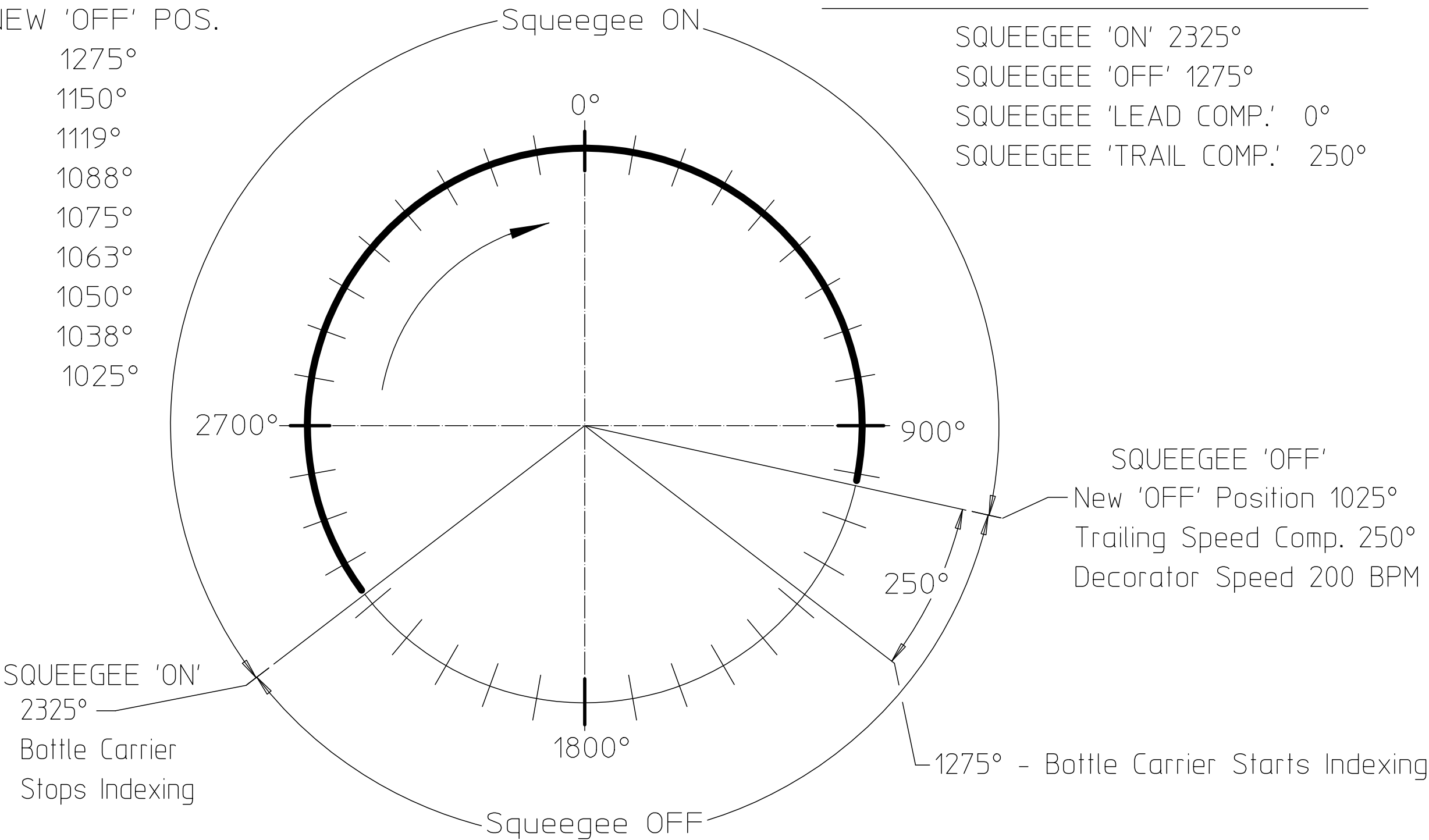
250° TRAILING SPEED COMP. CHART

SPEED NEW 'OFF' POS.

50 BPM	1275°
100 BPM	1150°
125 BPM	1119°
150 BPM	1088°
160 BPM	1075°
170 BPM	1063°
180 BPM	1050°
190 BPM	1038°
200 BPM	1025°

TRAILING SPEED COMPENSATION

SQUEEGEE 'ON' 2325°  
SQUEEGEE 'OFF' 1275°  
SQUEEGEE 'LEAD COMP.' 0°  
SQUEEGEE 'TRAIL COMP.' 250°



CLS-200 SQUEEGEE TIMING TRAILING SPEED COMP. LAYOUT

JOB ROUTING ☐ WELDING ☐ MACHINING ☐ FITTING ☐ COMMERCIAL ☐ REWORK COMMERCIAL ☐ OTHER SEE NOTE

MATR'L ORDER DESC.

MATR'L SUPPLIER

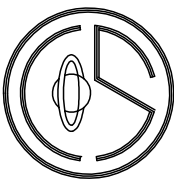
REV. | DATE | CHANGE

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DWN. Gmc DATE 11/12/16 CHEK'D. SCALE

MACHINE SHOP TOLERANCES UNLESS SPECIFIED OTHERWISE

± .015 DECIMAL DIMENSION OTHER FINISH XX MICROINCH OR LESS  
± 1/2° ANGULAR DIMENSION BREAK SHARP EDGES .015" RAD. OR CHAM.  
✓ MACHINE FINISH 80 MICROINCH C'SINK THD. TO NOM. DIA. WITH A +.03 TOL.



Carl Strutz & Co., Inc.

Mars, PA

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