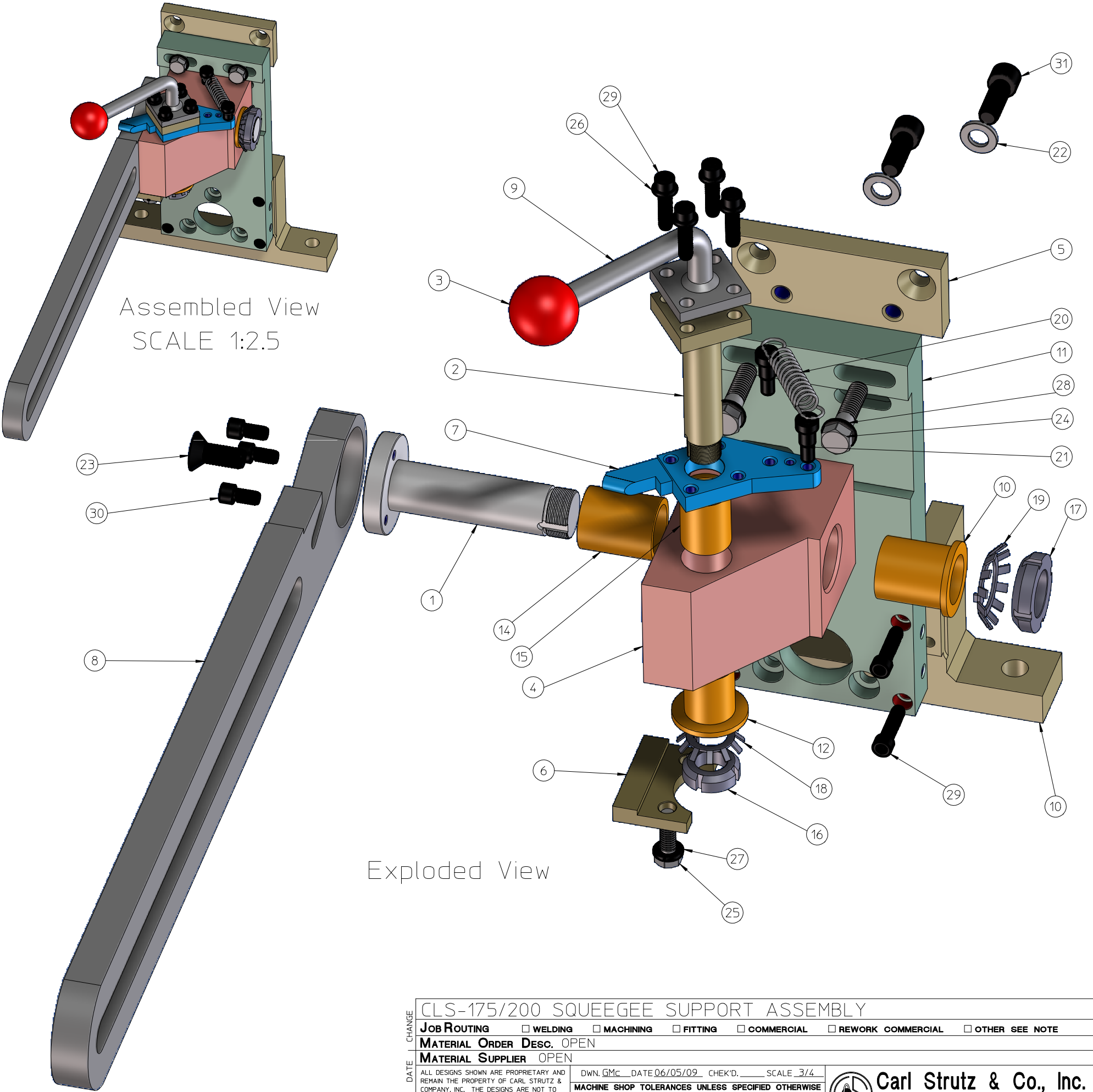



BILL OF MATERIAL			
ITEM	QTY.	STRUTZ No	DESCRIPTION
①	1	S001-DG-0179	Squeegee Arm Pivot Shaft
②	1	S001-DG-0180	Squeegee Lock Arm Pivot Shaft
③	1	S001-DG-0184	Squeegee Lock Arm Grip Handle
④	1	S001-DG-0187	Squeegee Cyl. Arm Lock Pivot Block
⑤	1	S001-DG-0188	Upper Spacer Bar
⑥	1	S001-DG-0196	Squeegee Arm Stop Plate
⑦	1	S001-DG-0198A	Short Locking Arm
⑧	1	S001-DG-0263	Squeegee Cylinder Support Arm
⑨	1	S001-DG-0299	Locking Arm Handle
⑩	1	S001-BG-0552	Vertical Bar Mounting Bracket
⑪	1	S001-AG-0553	Squeegee Vertical Mounting Bar
⑫	1	S037-SB-0008	Pivot Bushing - Lower
⑬	1	S037-SB-0043	Pivot Bushing - Outside
⑭	1	S037-SB-0044	Pivot Bushing - Inside
⑮	1	S037-SB-0045	Pivot Bushing - Upper
⑯	1	S189-ND-0003	Locknut N-03
⑰	1	S189-ND-0005	Locknut N-05
⑱	1	S189-WD-0003	Lockwasher W-03
⑲	1	S189-WD-0005	Lockwasher W-05
⑳	1	S202-DG-0001	Extension Spring
㉑	2	S212-DG-0103	5-16 x 3/8 Socket Head Set Screw
㉒	2	S212-DG-0181	Flat Washer Sq. Vertical Mtg. Bar
㉓	1	S212-FH-0243S	3/8-16 x 1 Flat Head Cap Screw
㉔	2	S212-HX-0253J	3/8-16 x 1-1/2 Hex Head Cap Screw
㉕	2	S212-HX-0253K	5/16-18 x 1 Lg. Hex Head Cap Screw
㉖	4	S212-LW-0283F	1/4 Split Lockwasher
㉗	2	S212-LW-0283G	5/16 Split Lockwasher
㉘	2	S212-LW-0283H	3/8 Lockwasher
㉙	8	S212-SH-0245AA	1/4-20 x 1 Lg. Socket Head Cap Screw
㉚	3	S212-SH-0245AF	1/4-20 x 1/2 Lg. Socket Head Cap Screw
㉛	2	S212-SH-0245X	3/8-16 x 1 Lg. Socket Head Cap Screw



REV. | DATE | CHANGE

CLS-175/200 SQUEEGEE SUPPORT ASSEMBLY	
Job ROUTING <input type="checkbox"/> WELDING <input type="checkbox"/> MACHINING <input type="checkbox"/> FITTING <input type="checkbox"/> COMMERCIAL <input type="checkbox"/> REWORK COMMERCIAL <input type="checkbox"/> OTHER SEE NOTE	
MATERIAL ORDER DESC. OPEN	
MATERIAL SUPPLIER OPEN	
ALL DESIGNS SHOWN ARE PROPRIETARY AND REMAIN THE PROPERTY OF CARL STRUTZ & COMPANY, INC. THE DESIGNS ARE NOT TO BE DISTRIBUTED TO ANY THIRD PARTY WITHOUT SPECIFIC AUTHORIZATION FROM CARL STRUTZ & COMPANY, INC.	DWN. GMC    DATE 06/05/09    CHEK'D.    SCALE 3/4
	MACHINE SHOP TOLERANCES UNLESS SPECIFIED OTHERWISE
	± .015 DECIMAL DIMENSION    OTHER FINISH XX MICROINCH OR LESS
	± 1/2° ANGULAR DIMENSION    BREAK SHARP EDGES .015" RAD. OR CHAM.
	✓ MACHINE FINISH 80 MICROINCH    C'SINK THD. TO NOM. DIA. WITH A +.03 TOL.
	Carl Strutz & Co., Inc. Mars, PA    S001-BM-0579