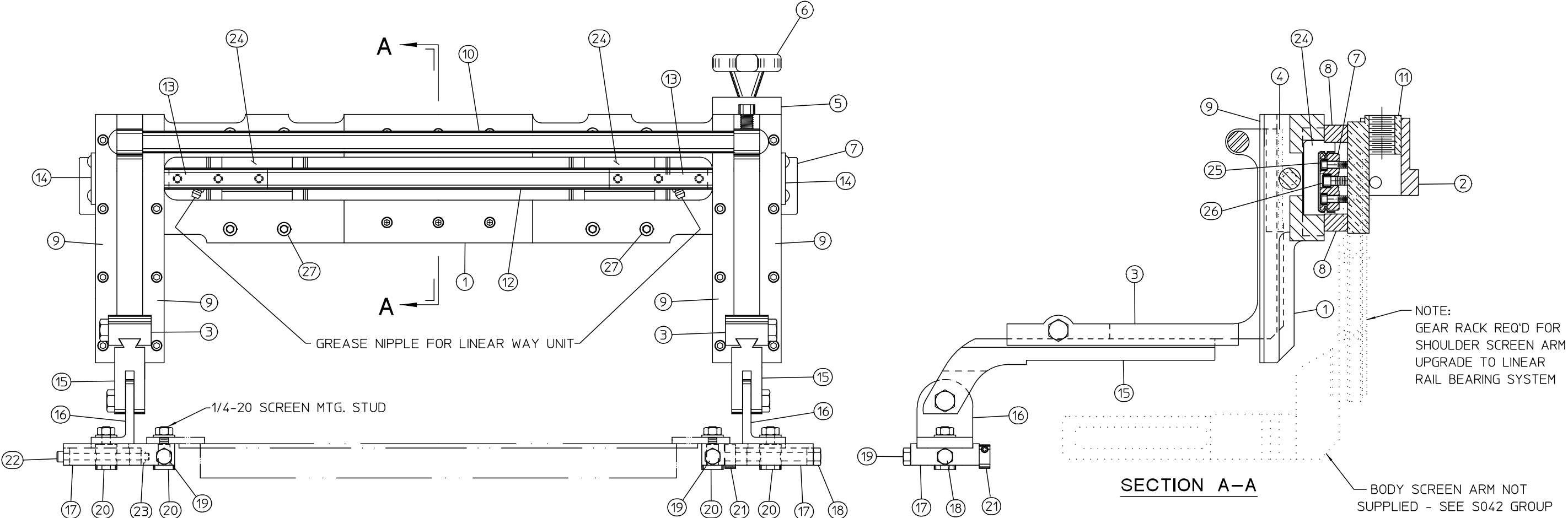


ITEM	QTY.	PART No.	DESCRIPTION	ITEM	QTY.	PART No.	DESCRIPTION
①	1	S022-BG-0367	SHOULDER SCREEN SLIDE FOR BALL GUIDE RAIL	⑮	2	S022-BG-0269A	SHOULDER SCREEN EXTENSION ARM
②	1	S022-BG-0004A	CHANNEL BRACKET	⑯	2	S022-DG-0350	SHOULDER SCREEN ADJUSTABLE HOLDER
③	2	S022-BG-0005A	SHOULDER SCREEN ARM	⑰	2	S022-DG-0351	SHOULDER SCREEN ADJUSTABLE MOUNTING PAD
④	2	S022-BG-0005B	GEAR RACK	⑱	1	S022-DG-0352	SHOULDER SCREEN L/R ADJUSTMENT SCREW
⑤	1	S022-BG-0006C	SHOULDER SCREEN ADJ. PLATE	⑲	2	S022-DG-0354	SHOULDER SCREEN IN/OUT ADJUSTMENT SCREW
⑥	1	S022-BG-0006D	SHOULDER ADJUSTMENT SCREW	⑳	4	S042-DG-0053	1/4-20 SCREEN ADJUSTMENT STUD
⑦	1	S022-BG-0376	SCREEN FRAME SLIDE LINEAR WAY WIDE TRACK RAIL	㉑	3	S212-DG-0260	1/4-28 THREADED CLAMP-TITE COLLAR
⑧	2	S022-DG-0368	ADJUSTING SCREW MOUNTING BAR	㉒	1	S022-DG-0357	SHOULDER SCREEN ADJUSTMENT GUIDE SHAFT
⑨	4	S022-BG-0017C	SHOULDER SCREEN ARM WEAR BAR	㉓	1	S212-HN-0246D	#10-24 MACHINE SCREW NUT
⑩	1	S022-BG-0018	STABLIZER BAR	㉔	2	S037-DG-0151	LINEAR WAY SLIDE UNIT (BEARING)
⑪	1	S022-BG-0361	ADJUSTING SCREW BRACKET	㉕	4	S212-SH-0245AT	10-32 x 1" LG. SOC HEAD CAP SCREW
⑫	1	S022-DG-0051	PINION SHAFT ENDS-CONNECTION SHAFT	㉖	2	S212-SH-0245AU	1/4-20 x 7/8" LG. SOC HEAD CAP SCREW
⑬	2	S022-DG-0052	PINION SHAFT ENDS	㉗	8	S212-DG-0318B	M6 X 16MM LG. METRIC BLUE-COATED SOC. HEAD CAP SCREW
⑭	2	S022-DG-0124	END PLATE				



NOTE: USE THIS ASSEMBLY FOR G372 & FOLLOWING MACHINES

REV. | DATE | CHANGE

SHOULDER SCREEN ASSEMBLY W/IKO LINEAR GUIDE SYSTEM


JobRouting ☐ WELDING ☐ MACHINING ☐ FITTING ☐ COMMERCIAL ☐ REWORK ☐ COMMERCIAL ☐ OTHER SEE NOTE

MATERIAL ORDER DESC.

MATERIAL SUPPLIER

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DWN. GMC DATE 03/06/08 CHECK'D. _____ SCALE 1/2"=1"
MACHINE SHOP TOLERANCES UNLESS SPECIFIED OTHERWISE
±.015 DECIMAL DIMENSION OTHER FINISH XX MICRONCH OR LESS
± 1/2° ANGULAR DIMENSION BREAK SHARP EDGES .015" RAD. OR CHAM.
✓ MACHINE FINISH 80 MICRONCH CSINK THD. TO NOM. DIA. WITH A +.03 TOL.

 **Carl Strutz & Co., Inc.**
Mars, PA S022-BG-0377