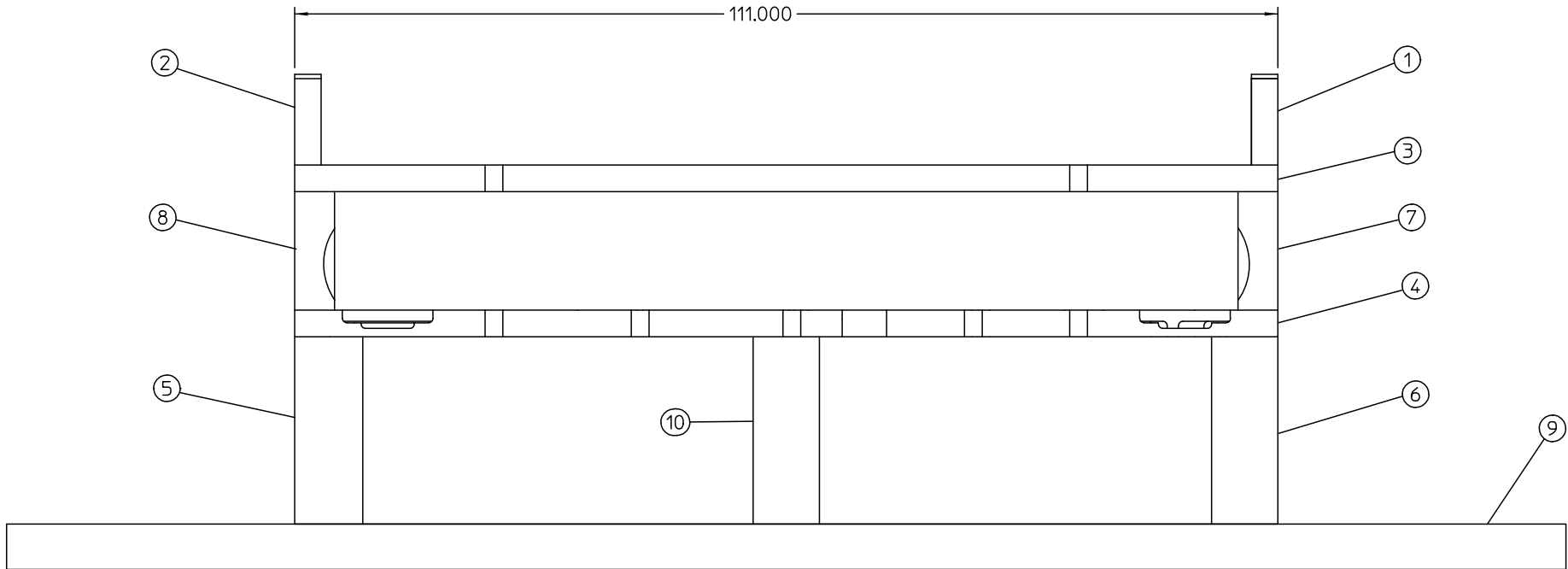
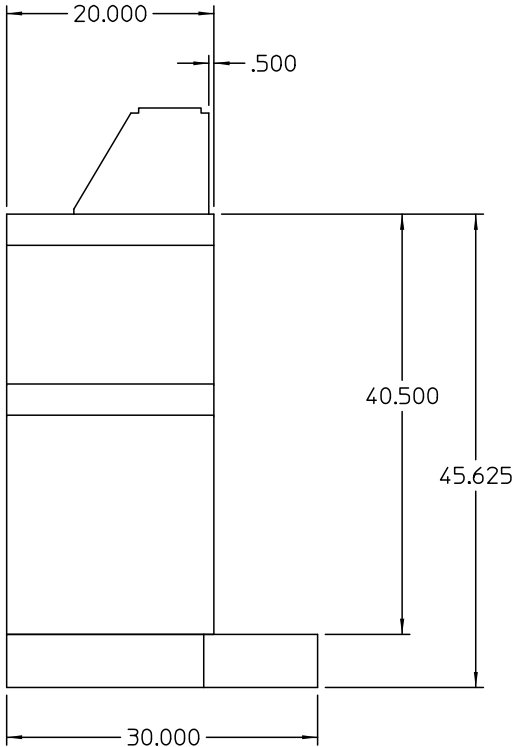
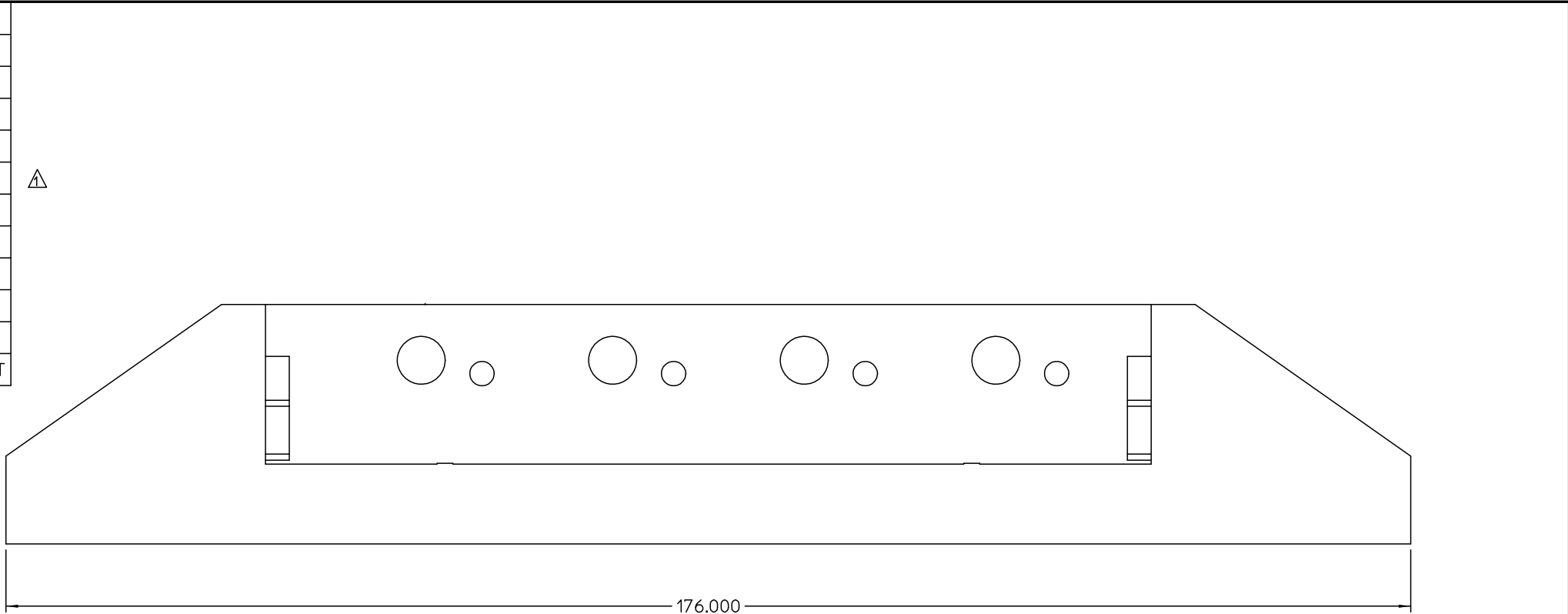



BILL OF MATERIALS			
ITEM	QTY.	PART Nø	DESCRIPTION
①	1	S013-BG-0101	SLIDEWAY SUPPORT-RIGHT
②	1	S013-BG-0102	SLIDEWAY SUPPORT-LEFT
③	1	S013-AG-0408	TOP PLATE
④	1	S013-AG-0422A	INTERMEDIATE PLATE
⑤	1	S013-AG-0400	MTG. PLATE-LEFT END SUPPORT
⑥	1	S013-AG-0401	MTG. PLATE-RIGHT END SUPPORT
⑦	1	S013-BG-0423	TOP PLATE-END SUPPORT RIGHT
⑧	1	S013-BG-0424	TOP PLATE-END SUPPORT LEFT
⑨	1	S013-AG-0406	BASE PLATE
⑩	1	S013-AG-0387	INTERMEDIATE PLATE MIDDLE SUPPORT



△ 11/15/05 Prev. S013-AG-0422
'A' used on G324 & Fol.

REV.	DATE	CHANGE	FRAME ASSEMBLY 4/3CLS-200			
			JOB ROUTING <input type="checkbox"/> WELDING <input type="checkbox"/> MACHINING <input checked="" type="checkbox"/> FITTING <input type="checkbox"/> COMMERCIAL <input type="checkbox"/> OTHER SEE NOTE			
			MATR'L ORDER DESC.			
			MATR'L SUPPLIER			
			DWN. <u>GMC</u> DATE <u>12/12/03</u> CHEK'D. _____ SCALE _____			
			MACHINE SHOP TOLERANCES UNLESS SPECIFIED OTHERWISE			
			± .015 DECIMAL DIMENSION OTHER FINISH XX MICROINCH OR LESS			
			± 1/2° ANGULAR DIMENSION BREAK SHARP EDGES .015" RAD. OR CHAM.			
			✓ MACHINE FINISH 80 MICROINCH C/SINK THD. TO NOM. DIA. WITH A +.03 TOL.			



Carl Strutz & Co., Inc.

Mars, PA S013-BG-0425



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