

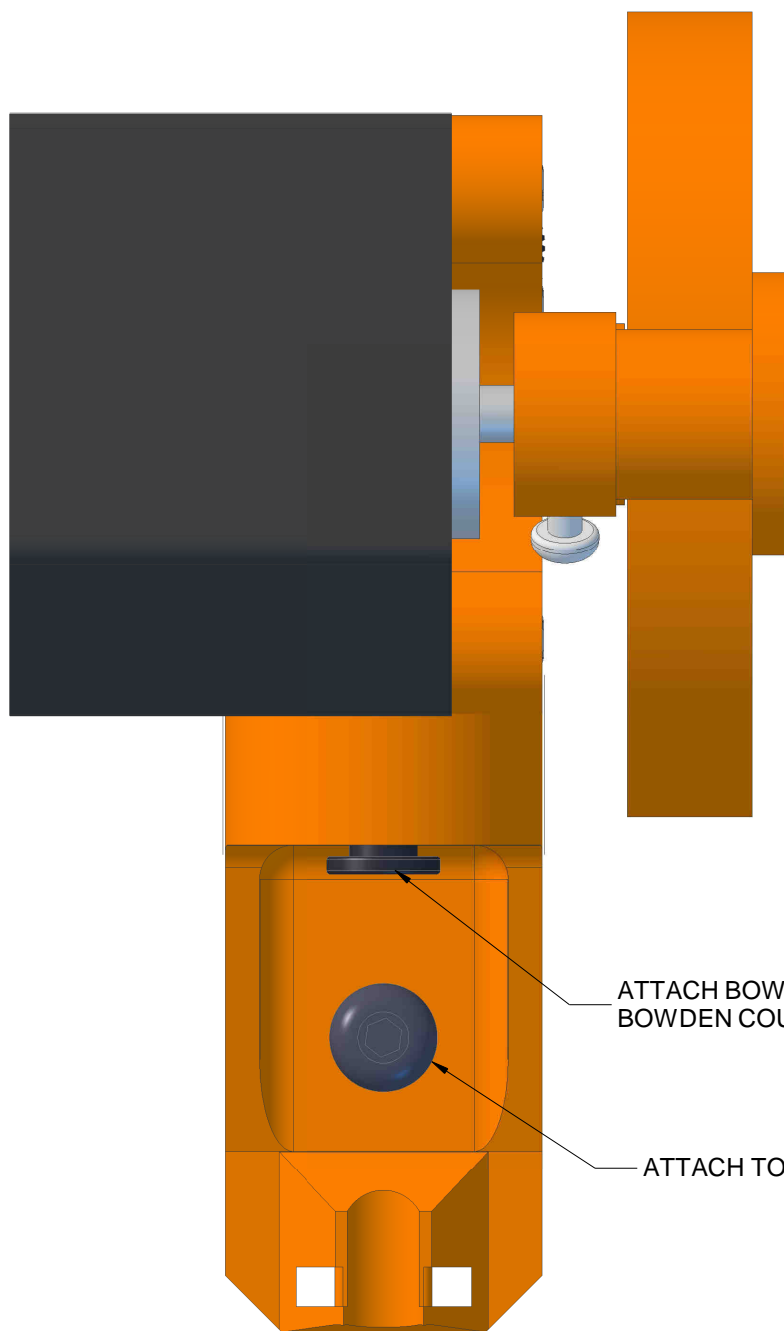
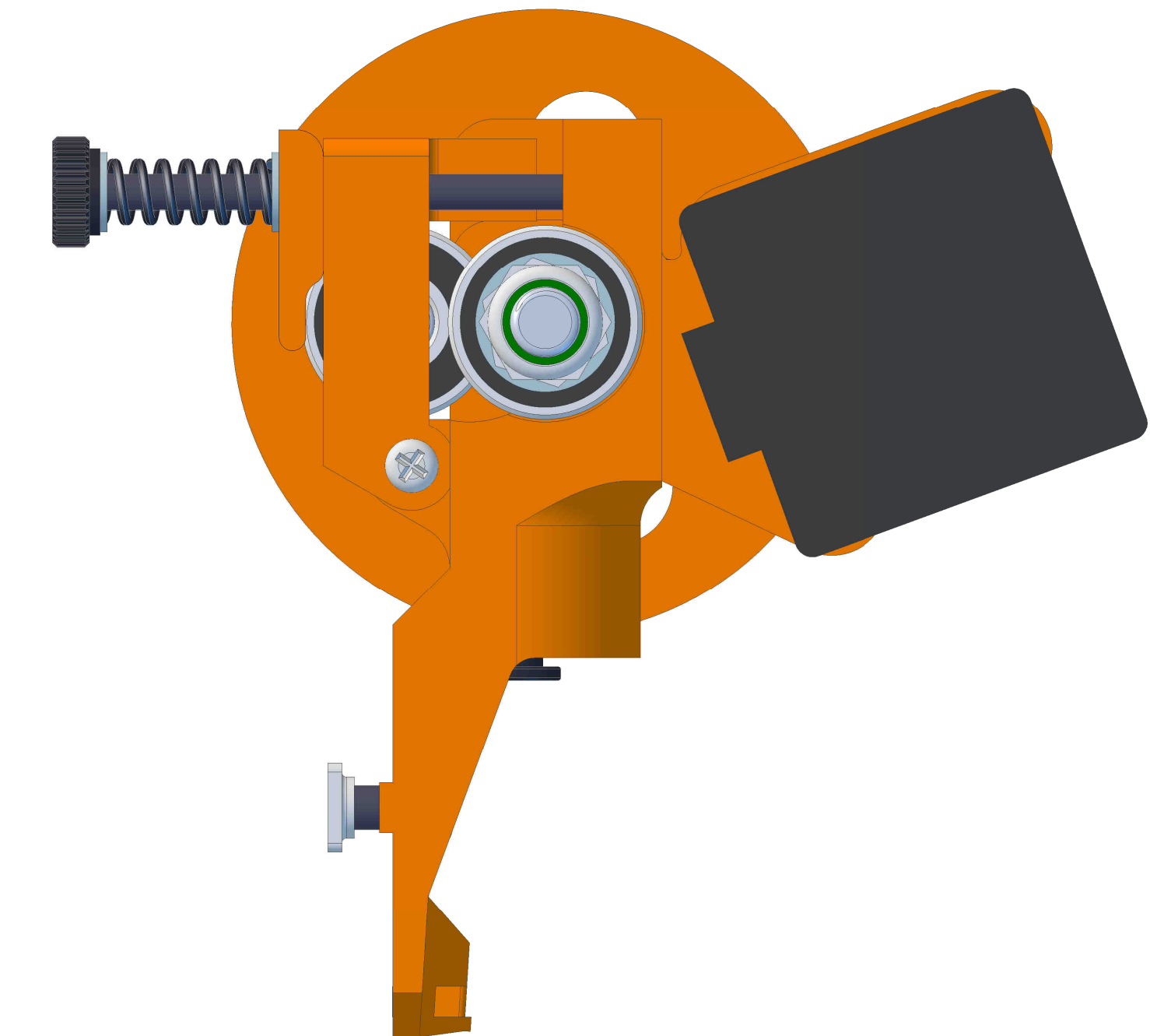
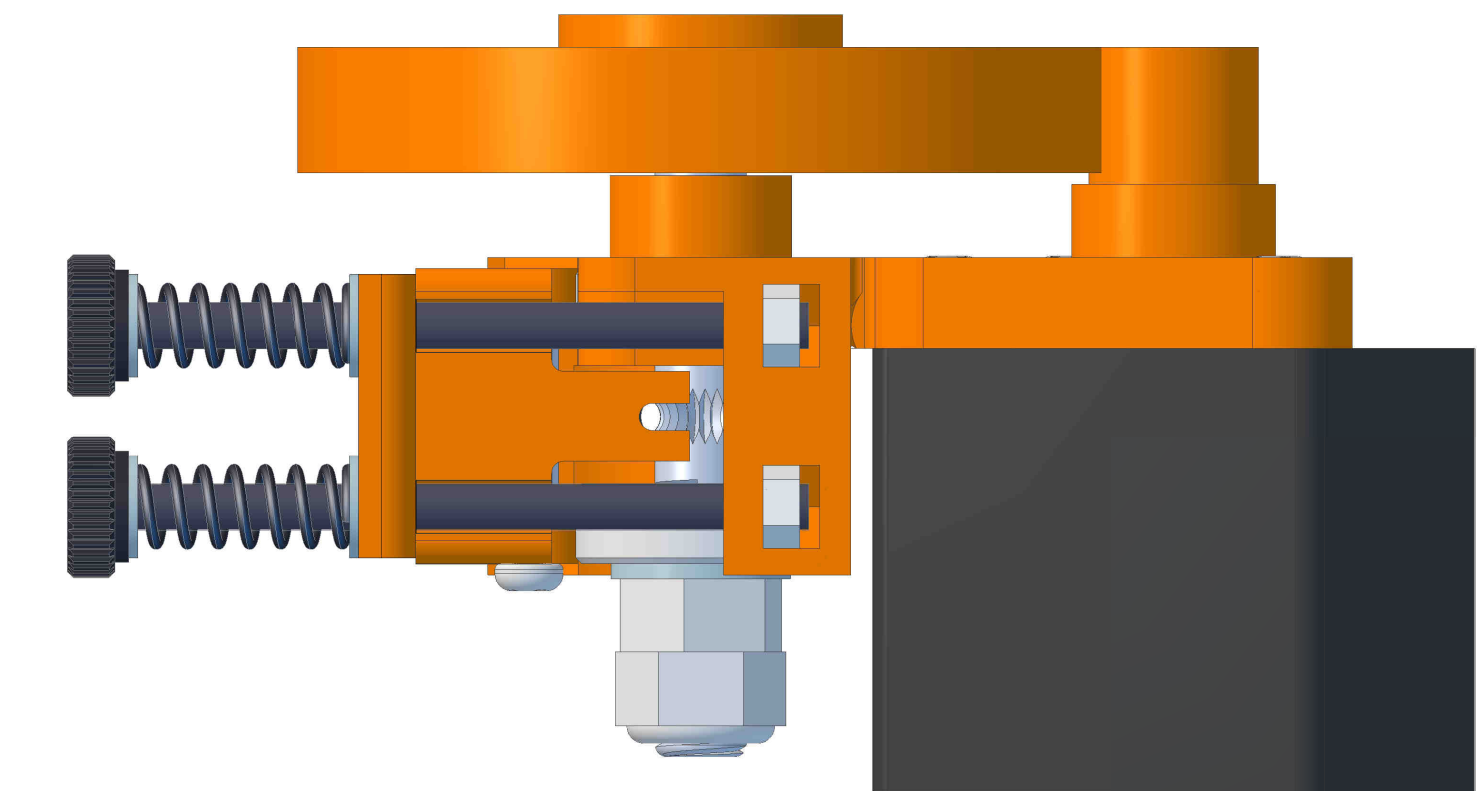
D

C

B

A

Item Number	Part Number	Quantity	Description	Cubify Filename
1	3DAT0001a	1	Wade extruder body	3DAT0001a - Wade extruder body
2	3DAT0002	1	Wade large gear (herringbone)	3DAT0002 - Wade large gear (herringbone)
3	3DAT0003	1	Wade small gear (herringbone)	3DAT0003 - Wade small gear (herringbone)
4	3DAT0027	1	Extruder latch	3DAT0027 - Extruder latch
5	3DAT0028	1	Wade extruder hobbed bolt spacer - 8.5mm	3DAT0028 - Wade extruder hobbed bolt spacer - 8.5mm
6	3DAT004	1	Guidler	3DAT004 - Guidler
7	DB608	3	Bearing, 608	DB608
8	EM-ST17	1	Stepper motor, NEMA 17	EM-ST17
9	FBHCS-M5-10L	1	Fastener, button-head cap screw, M5, 10mm L	FBHCS-M5-10L
10	FHEX-M8-60L-HOBBED	1	Hobbed bolt for Wade Extruder	FHEX-M8-60L-HOBBED
11	FNUT-M3	2	Fastener, M3 nut	FNUT-M3
12	FNUT-M4	2	Fastener, nut, M4	FNUT-M4
13	FNUT-M5-HNKK5	1	Extrusion nut, M5	FNUT-M5-HNKK5
14	FNUT-M8	1	Fastener, nut, M8	FNUT-M8
15	FNUT-M8-LOCK	1	Fastener, M8, nut, nylock	FNUT-M8-LOCK
16	FPAN-M3-25L	1	Fastener, M3 pan-head machine screw, 25mm L	FPAN-M3-25L
17	FPAN-M3-8L	3	Fastener, M3 pan-head machine screw, 8mm L	FPAN-M3-8L
18	FSET-M8-20L	1	Set screw, M8, 20mm L	FSET-M8-20L
19	FSHCS-M4-60L	2	Fastener, socket-head cap screw, M4, 60mm L	FSHCS-M4-60L
20	FWSH-M3-SPLIT	3	Fastener, washer, M3, split-lock	FWSH-M3-SPLIT
21	FWSH-M4	4	Fastener, washer, M4	FWSH-M4
22	FWSH-M8	1	Fastener, washer, M8	FWSH-M8
23	MSPRING01	2	Extruder spring	MSPRING01 - Extruder spring
24	MTHUMB01	2	Thumb screw knobs	MTHUMB01 - M5 thumb screw head
25	VF01a	1	Embedded bowden couplings - for plastic (1.75mm filament) - PTC housing	VF01a - Embedded Bowden Coupling - 1.75mm filament
26	VF01b	1	Embedded bowden couplings - for plastic (1.75mm filament) - PTC barb	VF01b - Embedded Bowden Coupling - 1.75mm filament
27	FPAN-M3-10L	1	Fastener, M3 pan-head machine screw, 10 mm L	FPAN-M3-10L



ATTACH BOWDEN TUBE TO EMBEDDED BOWDEN COUPLING (PLASTIC PUSH-TO-FIT)

ATTACH TO FRAME VIA M5 BHCS FASTENER AND M5 EXTRUSION NUT

THREAD CABLE-TIE THROUGH TWO RECTANGULAR HOLES  
SECURE BOWDEN TUBE WITH CABLE TIE TO ACT AS STRAIN RELIEF

NOTE:  
HERRINGBONE GEAR PATTERN NOT SHOWN IN 3D MODEL.  
(CANNOT IMPORT INTO CUBIFY BECAUSE IT'S KIND OF CRAPPY)  
PLEASE USE THE OPENS CAD-GENERATED STL WHEN 3D PRINTING  
THESE PIECES, INSTEAD OF USING THE CUBIFY NATIVE FILES.

