



- Use a #2 center drill for the live center

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL  $\pm .025$   
ANGULAR: MACH  $\pm .1^\circ$  BEND  $\pm .5^\circ$   
TWO PLACE DECIMAL  $\pm .01$   
THREE PLACE DECIMAL  $\pm .005$

MATERIAL  
6061 Aluminum

FINISH  
Break all sharp edges

DO NOT SCALE DRAWING

Student Shop

TITLE:

CNC Lathe 2  
Part 1

SIZE  
**A**

SCALE: 1:1

SHEET 1 OF 1

REV  
**D**