

MARK	REVISION RECORD	變更內容	DATE	日期	DRAWN	修改
1	According to Engineering change No.MA1202 Modify		2012-12-26		Jenny	
2	According to Engineering change No.MA21102 Modify		2021-12-21		Denny	

1. COLD TREATED WATER INTAKE OF $\phi 1/2"$, SUPPLIED AT TEMPERATURE OF 25°C , CONSUMPTION PER 13L/CYC. PRESSURE OF WATER $0.5\sim 10\text{ bar}$, HARDNESS OF WATER $\leq 0.2^{\circ}\text{FHIO}$ (2mmol/L), PH $5\sim 7$ AND WITH CONDUCTIVITY $\leq 155/\text{cm}$, PLACED THE WALL WITH BUILT-IN AND ACCESSIBLE KEY.

NOTE:
EACH TIME THE STEAM GENERATOR IS EMPTIED FOR CLEANING OR MAINTENANCE, A FURTHER 15 LITER OF WATER ARE NEEDED TO FILL IT UP AGAIN.
2. DRAINAGE PIPE $\phi \geq 1"$ METALLIC PIPE, CORROSION RESISTANCE 2°G , AND A TEMPERATURE OF 100°C ABOVE.
3. ELECTRIC INTAKE 7kW WIRE 4 m LONG (GENERAL POWER SUPPLY TO THE STERILIZER).

230VAC	380VAC	415VAC	440VAC
1 ϕ 3W	30. 4A	—	—
3 ϕ 4W	17. 6A	10. 6A	9. 7A

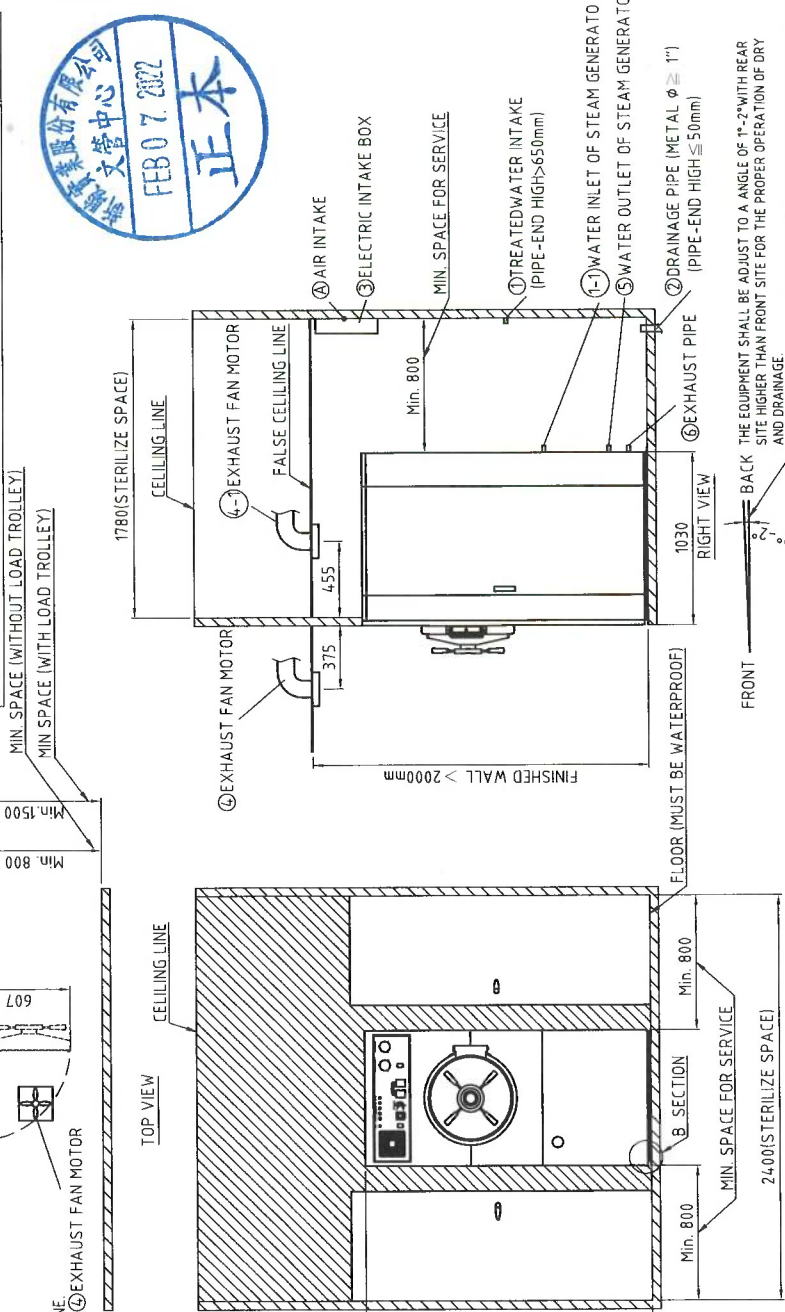
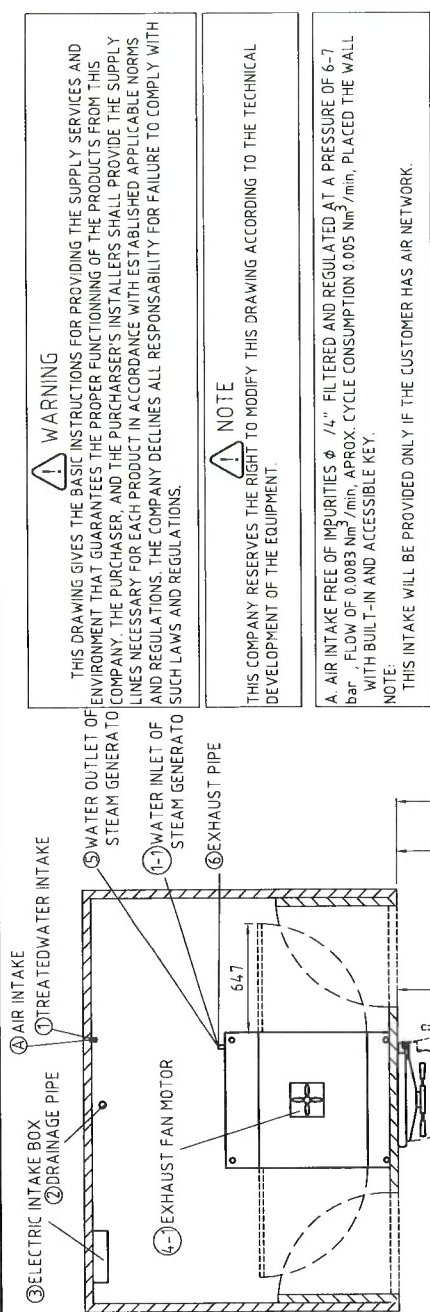
NOTE: POWER INPUT MUST BE INSTALLED ACCORDING TO LOCAL APPLICABLE NORMS.
NOTE: ONCE THERE EXISTS REVERSING OF FAN BLADES THAT WILL CAUSED NO VACUUM VALUE. TURN OFF THE MAIN POWER AND THEN SWITCH ANY TWO LINES OF THE THREE-PHASES EXCEPT GROUND LINE. YOU MAY HAVE TO REPEAT THIS SWITCHING STEPS FOR TWO TIMES TO MATCH WITH THE CORRECT ROTATING DIRECTION AS SHOWN ON THE PUMP.
4. CEILING MOUNTED AIR EXTRACTION WITH GRILLE DRAW 200 Kcal/h (LOADING / UNLOADING AREA).
4-1 CEILING MOUNTED AIR EXTRACTION WITH GRILLE DRAW 400 Kcal/h (STERILIZE AREA).
5. A CHECK VALVE SHALL BE FITTED AS INDICATED IN THE DRAWING (6/AND(S)).
B. THE EQUIPMENT SHALL BE ADJUST TO A ANGLE OF $1^{\circ}\sim 2^{\circ}$ WITH REAR SITE HIGHER THAN FRONT SITE FOR THE PROPER OPERATION OF DRY AND DRAINAGE.

IMPORTANT : ENVIRONMENT CONDITIONS IN THE STERILE AREA:
- THE STERILE AREA TEMPERATURE MUST BE $\leq 40^{\circ}\text{C}$; HUMIDITY $\leq 85\% \text{RH}$
- TO KEEP THESE CONDITIONS IN THE STERILE AREA AND DEPENDING ON THE Kcal. LOST BY THE EQUIPMENT INDICATED IN THE ITEMS 4 & 4-1, WE SUGGEST THAT THE EXTRACTOR AND THE DIAMETER OF THE EXTRACTION TUBE ARE CALCULATED AND MADE BY A SPECIALIZED COMPANY.

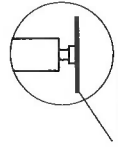
ATTENTION:
- THE ELECTRIC WIRES TO THE STERILIZER SHOULD BE DRIVEN BY AN HERMETIC CONDUIT.
- THE INDICATED AIR EXTRACTION IS ONLY TO DISSIPATE THE HEAT OF THE MACHINE AND MUST BE INDEPENDENT OF THE CLIMATE CONTROL SYSTEM OF THE ZONE.
- CHAMBER DIMENSIONS: $\phi 450 \times 900\text{ mm}$
- DEVICE OUTSIDE DIMENSIONS: $\text{W}800\text{mm} \times \text{H}1700\text{mm} \times \text{D}1030\text{mm}$
- ALL THE OUTLETS MUST BE INSTALLED ACCORDING TO LOCAL APPLICABLE NORMS.
- IF THERE IS NO FALSE CEILING, THE AIR EXTRACTION, MUST BE INSTALLED IN THE WALL, AND HAVE THE SAME CAPACITY AS THOSE OF THE FALSE CEILING, SO THE AIR CAN BE CARRIED OUTSIDE OF THE BUILDING. IT ALSO NEEDS TO BE EQUIPPED WITH A GRILLE.
- THE INSTALLATION UP TO THE MACHINE AS WELL AS THE SUPPLY OF ACCESSIBLE KEY ACCORDING TO THE SPECIFICATIONS INDICATED IN THE DRAWING, ARE CHARGEABLE TO THE PURCHASERS.
- IF THERE IS ANY KIND OF PROBLEM DURING INSTALLATION FOR THE VARIOUS INTAKES NOT INDICATED IN THE DRAWING, PLEASE CONTACT OUR TECHNICAL SERVICE DEPT. FOR FURTHER ASSISTANCE.
- THE MEASUREMENTS OF THIS DRAWING ARE CONSIDERING FINISHED WALLS.
- THE SPACES OF MAINTENANCE MUST BE SUFFICIENTLY ILLUMINATED.



Note : All parts should comply with RoHS.



RIGHT VIEW



⑩ LEVEL ADJUSTER



STURDY 新駿實業股份有限公司 STURDY INDUSTRIAL CO., LTD.					
TOLERANCE	未標註者一般公差表	未標註之圖角為R1	專角為C1	DESIGNED 設計:	DRAWN 繪圖:
0~10	± 0.2	$51 \sim 100 \pm 0.6$	$201 \sim 500 \pm 1$	ANGLE $\pm 1^{\circ}$	Joe
11~50	± 0.4	$101 \sim 200 \pm 0.8$	$501 \sim X$	VIEWPOINT 視角	202120614
MATERIAL 材料			SCALE 比例	UNIT 單位	mm
SURFACE FINISHING 表面處理			MODEL NO. 代表機種	SAP-450	SAP-450
			圖名	圖號	SAP-450-HE-001-03
			VERIFIED 校核:	Denny	20211221
			APPROVED 核准:	20220119	20220119
					INSTALLATION PLAN