



“Sturdy” Autoclave Sterilizer

SA-300MB / SA-302MB Instruction Manual

Please read manual carefully before using and keep it well for future reference.

CE₂₄₆₀

Contents

1. Important Safety Instructions	1
2. Explanation of Safety Symbols and Notes	9
3. Unpacking	10
4. Installation	11
4.1 Environment.....	11
4.2 Set up	11
4.2.1 Waste out draining	12
4.2.2 Manual water	13
4.2.3 Connecting an external water supply system.....	13
4.3 Installation.....	15
5. Introduction	18
5.1 Intended Use.....	18
5.2 Description of the Sterilizer	18
5.2.1 External View	18
5.2.2 Definition of two reservoir	19
5.2.3 Internal Configuration	20
5.2.4 Control Panel.....	21
6. Operation	22
6.1 Flow Chart with Build-in Program.....	26
6.2 Flow Chart with Customization Program.....	27
6.3 Prepare Sterilization.....	28
6.4 Standard Sterilization Program	30
6.5 Dry Program.....	34
6.6 Customization Program	37
6.6.1 Customization with pre-vacuum.....	37
6.6.2 Customization without pre-vacuum	42
6.7 Function Test Program.....	47
6.7.1 Leakage Test	47
6.7.2 Helix Test	50
6.7.3 B&D Test.....	53
6.8 System Setup.....	56
6.8.1 Date and Time	56
6.8.2 Units.....	59
6.8.3 Printer	61
6.8.4 Auto Add Water	63
6.8.5 Cycle Counter	65
6.8.6 Series Number	67
6.8.7 Calibration (Engineering Mode, Authorized Personnel Only)	69

6.9 Description of Printer	71
6.9.1 Dimensions of Printer Paper	71
6.9.2 Installation of Printer Paper.....	71
6.9.2.1 Automatic Feeding Paper	71
6.9.2.2 Manual Feeding Paper	74
6.9.3 Printout of Printer	77
6.9.3.1 Printout of General Program	77
6.9.3.2 Printout of Dry Program	79
6.9.3.3 Printout of Leakage Test	80
6.9.4 Printout Button	80
6.10 External storage medium – SD Card	81
6.10.1 Using a SD card.....	81
6.10.2 Readout of a SD card	82
6.10.2.1 Readout of General Program.....	82
6.10.2.2 Readout of Dry Program.....	84
6.10.2.3 Readout of Leakage Test.....	85
6.11 Emergency Stop.....	86
6.12 Placement for items to be sterilized	87
6.12.1 Sterilization for Implements.....	87
6.12.2 Sterilization for Wrap.....	90
6.12.3 Placement for Sterilization box.....	91
7 Error Messages and Troubleshooting	92
7.1 System Error Message	92
7.2 Component Error Message	93
7.3 Process Error Message	94
7.4 Test Error Message.....	96
7.5 Storage Medium Error Message	97
7.6 General Troubleshooting.....	98
8. Maintenance Instructions	99
8.1 Daily Maintenance	99
8.2 Weekly Maintenance.....	99
8.3 Monthly Maintenance	101
8.4 Annually Maintenance	103
9 Water Quality	104
10 Test Instructions	105
10.1 Biological performance of sterilizers	105
10.2 Air removal (Bowie-Dick type test pack).....	106
10.3 Helix test	108
11. Specifications	110

1. Important Safety Instructions

In order to clearly indicate the extent of the harm, loss or damage which may result from failing to heed these precautions and the degree of their urgency, the precaution have been classified into the three categories of Danger, Warning and Caution.

⚠ Danger: This indicates an imminently hazardous situation arising from the mishandling or mis-operation of the unit which, if not avoided, might cause the death or serious injury of the operator or other persons.

⚠ WARNING: This indicates a potentially hazardous situation arising from the mishandling or mis-operation of the unit which, if not avoided, might cause the death or serious injury of the operator or other persons.

⚠ CAUTION: This indicates a potentially hazardous situation arising from the mishandling or mis-operation of the unit which, if not avoided, may cause the minor injury of the operator or other persons and property damage.

⚠ WARNING: Please install, operate and maintain the sterilizer in accordance with this Instruction Manual. Failure to do so could result in serious injury or damage to the unit.

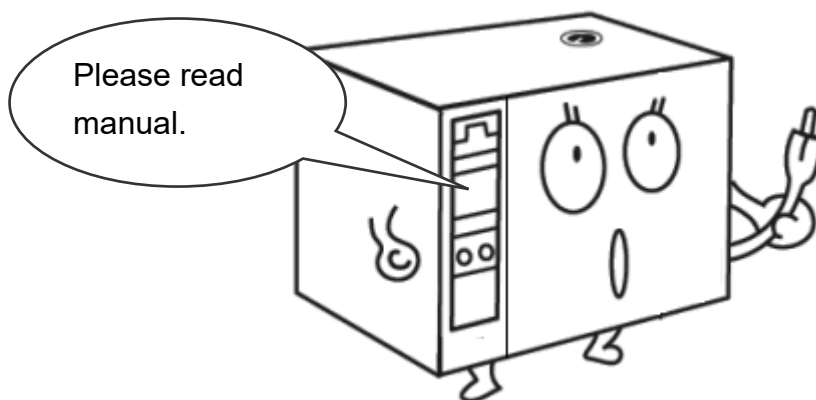


Figure 1

!WARNING: DO NOT place alcohol or other flammable items in the sterilizer. An explosion could occur, causing personal injury.

Gasoline
Alcohol
Gas
Chemical.....

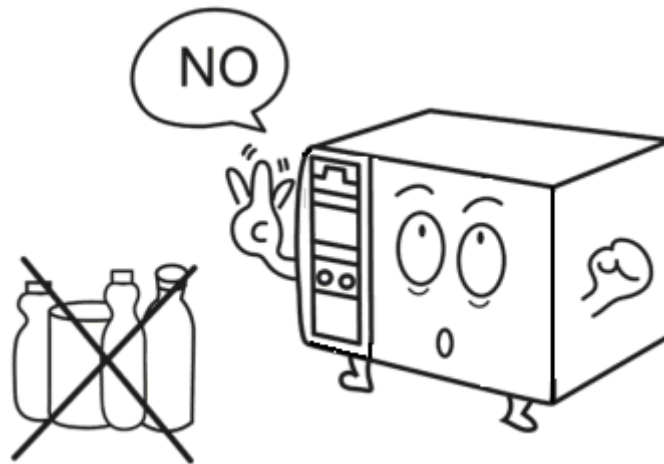


Figure 2

!WARNING: A separate (dedicated) circuit is recommended for the sterilizer. The sterilizer should not be connected to an electrical circuit with other appliances or equipment.

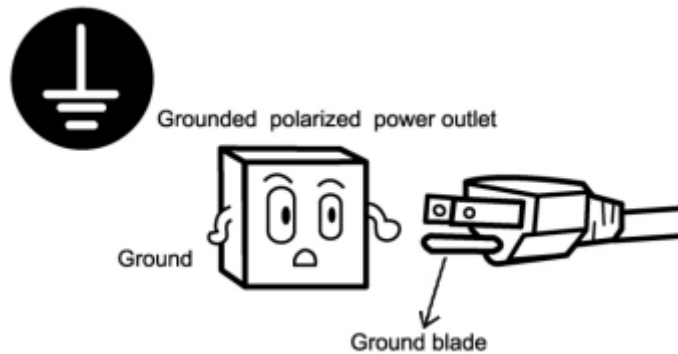


Figure 3

!WARNING: Always check the status of the electric wire; unplug the power cord if breakage comes up. Contact your supplier for service support.

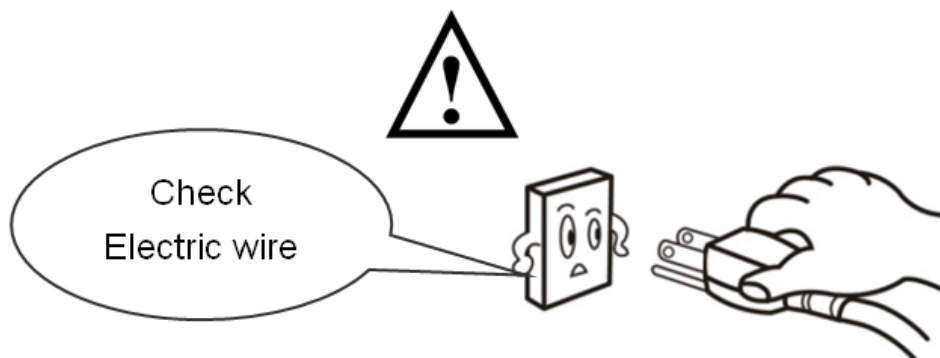


Figure 4

!WARNING: Children are not allowed to use or play with the unit.

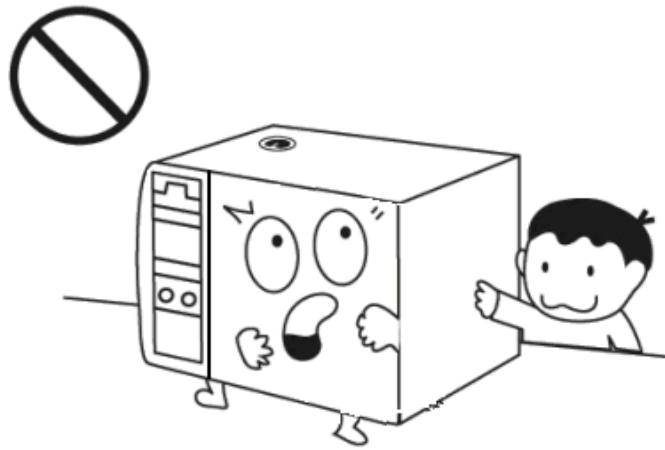


Figure 5

⚠️ WARNING: Do not put your fingers into the gap on the hinged side of the door.

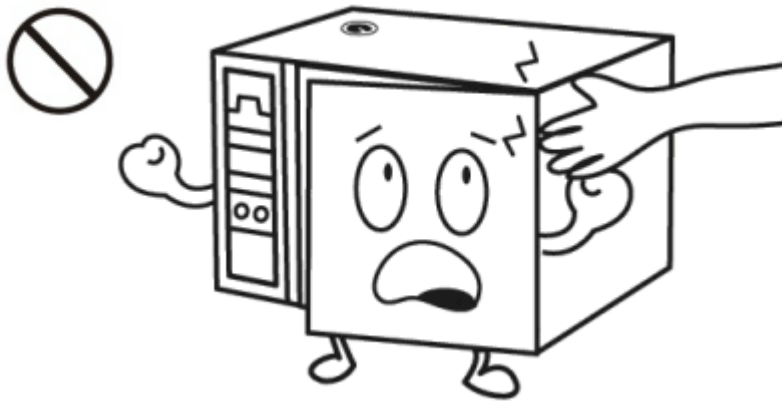


Figure 6

⚠️ WARNING: Always check the pressure gauge before opening the door. DO NOT attempt to open the door if the pressure is not at zero (0).

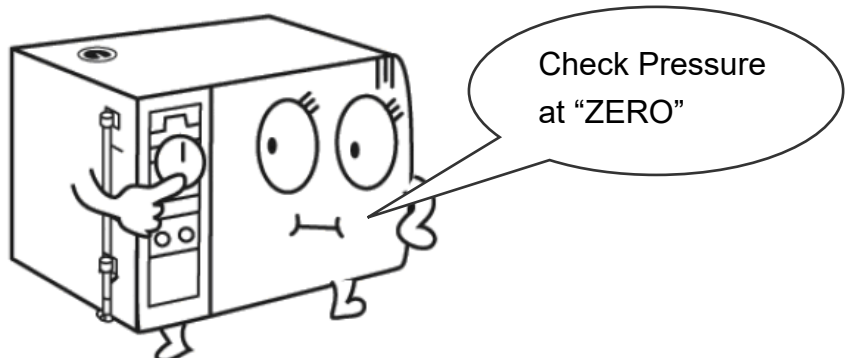


Figure 7

⚠️WARNING: In an emergency, or before carrying out any maintenance, always disconnect the power cord from the outlet.

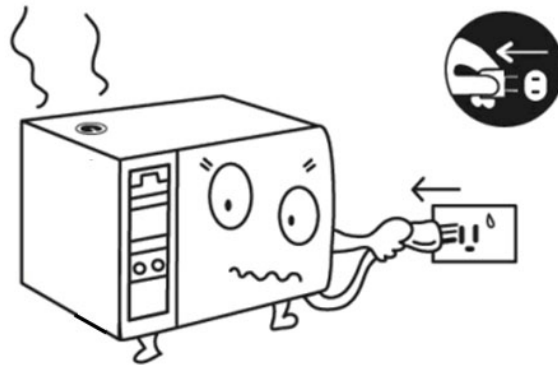


Figure 8

⚠️WARNING: Use sterilization indicator test strips to check that sterilization has been successful.

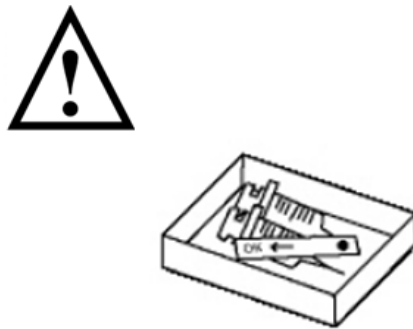



Figure 9

⚠️WARNING: If the ALARM indicator light  illuminates, the machine is over-pressure or overheated. The sterilizer will shut down automatically. Contact your supplier for service support.

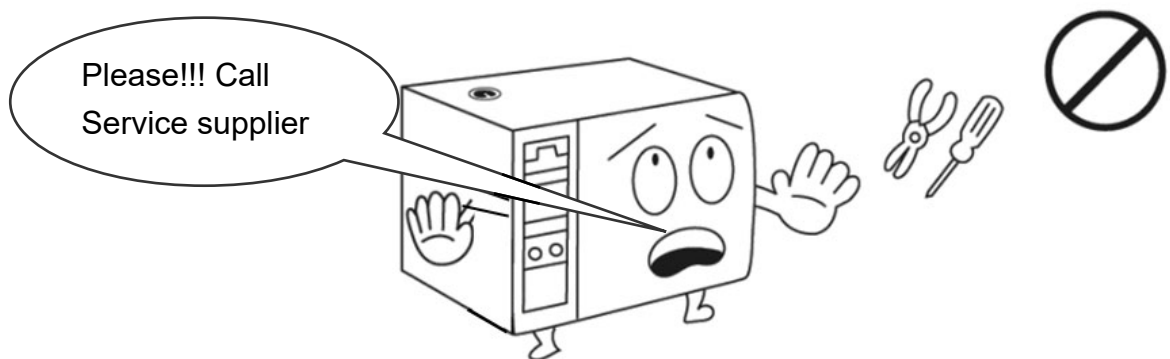


Figure 10

!WARNING: Use only distilled water. Normal tap water contains minerals, especially chlorides, which have corrosive effects on stainless steel. Failure to use distilled water will invalidate the warranty.

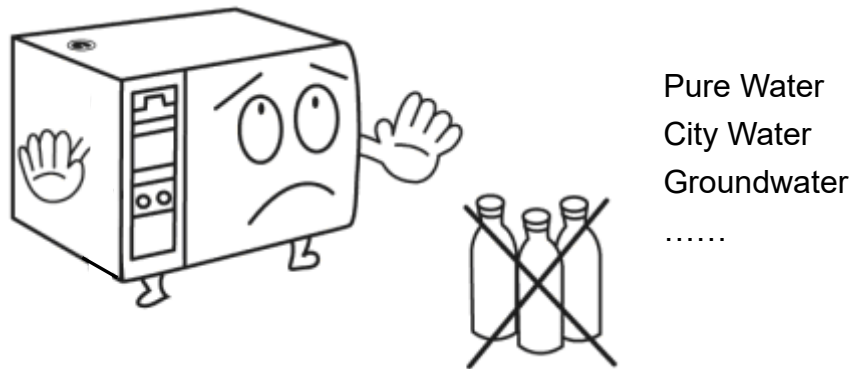


Figure 11

!CAUTION: Do not put objects on the power plug or power cord.

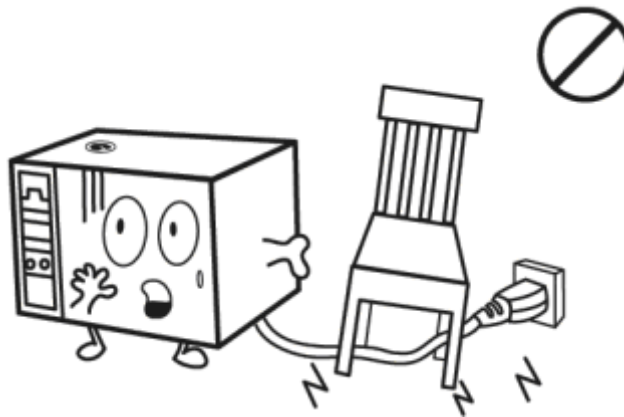


Figure 12

!CAUTION: The outer casing and metal surfaces of the sterilizer will be hot during operation, please do not touch it.

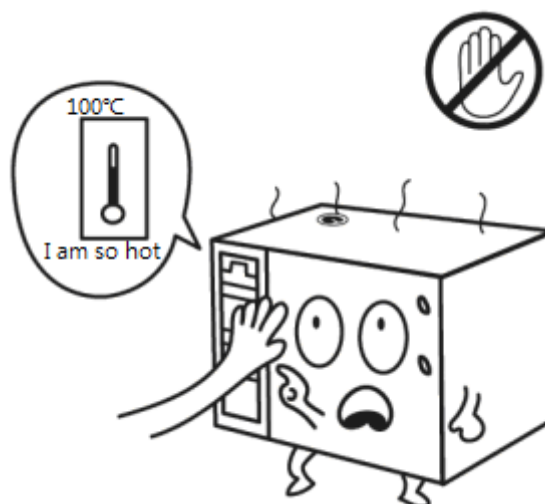


Figure 13

⚠CAUTION: Do not place objects on top of the water intake cap.

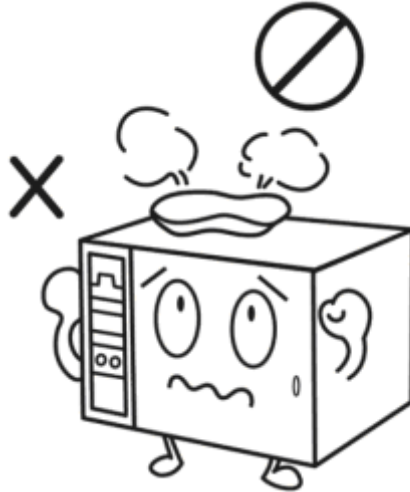


Figure 14

⚠CAUTION: Steam and hot water will be present when opening the door after a sterilizer cycle. Avoid contact.

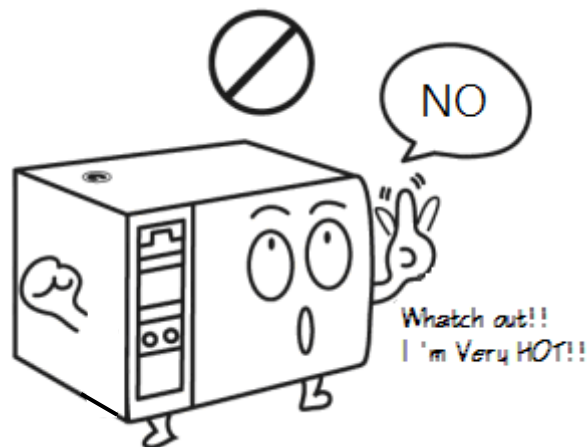


Figure 15

⚠CAUTION: DO NOT place any objects on the top of the sterilizer.

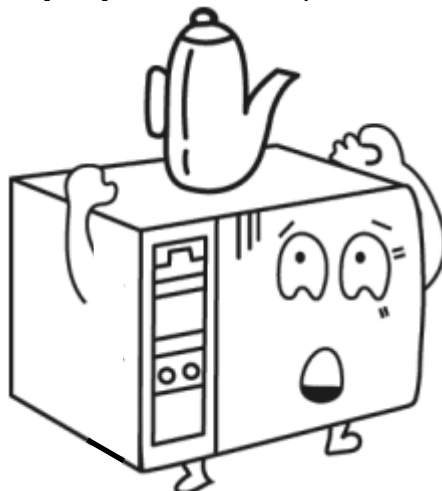


Figure 16

⚠CAUTION: Do not tip over the unit or allow it to fall on the power plug.

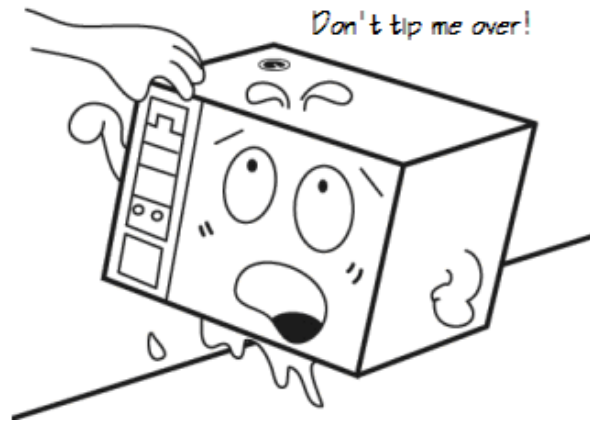


Figure 17

⚠CAUTION: It will require at least two (2) or more people to carry the sterilizer to avoid dropping it off by mistake.

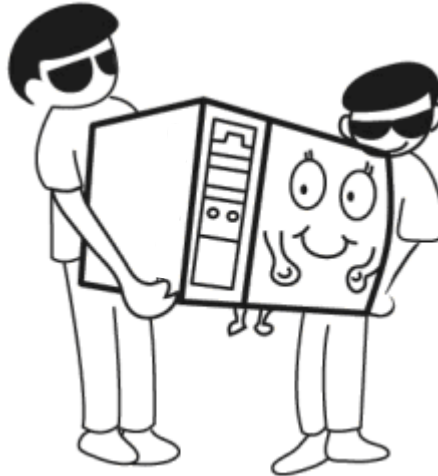


Figure 18

⚠CAUTION: Always allow a minimum of 20 min. between each sterilization cycle.

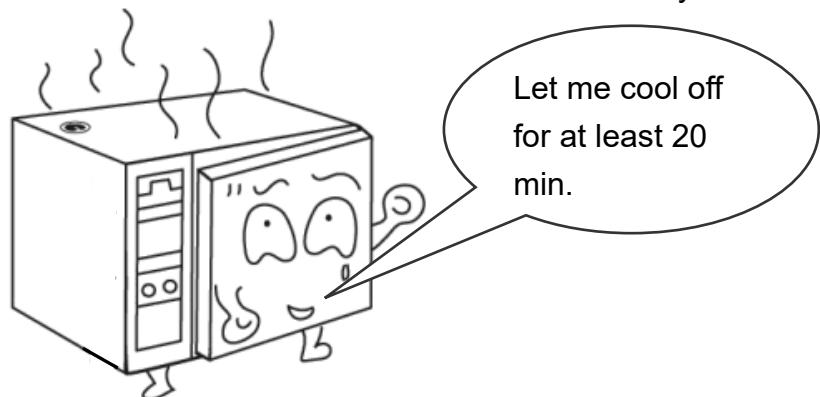


Figure 19

⚠ CAUTION: Please unplug the power cord and drain off water from the reservoir if the sterilizer will not be used regularly.

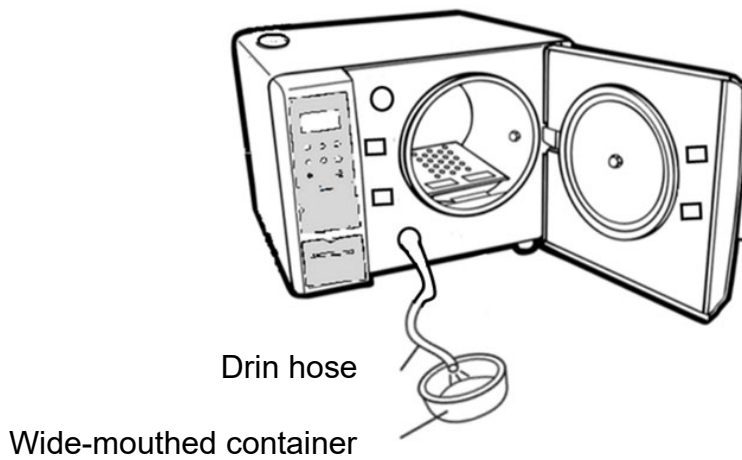


Figure 20

⚠ CAUTION: Always keep the sterilizer clean.

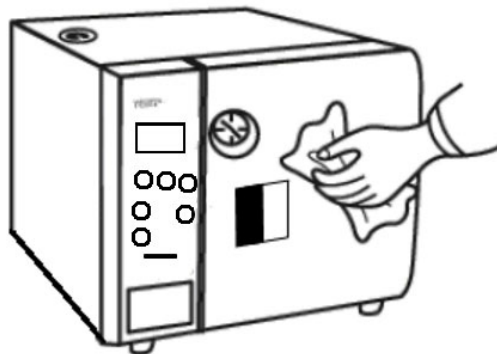


Figure 21






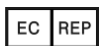





⚠ WARNING: The door must be closed completely during operation of the unit. If the "Error No. 600" displayed, it means that the door is not closed properly.

⚠ WARNING: Always check the water level in the reservoir before running a sterilization cycle. If the "Error No. 400" displayed, it means that the water in the reservoir is not sufficient. Please fill the water for sterilization or distilled water as shown in "9 Water Quality".

⚠ WARNING: Clean the water filter located at the back of the unit at least once per month. Refer to Maintenance Instructions.

⚠ WARNING: Failure to follow the Maintenance Instructions will adversely affect performance and lifespan of the sterilizer, and may invalidate the warranty.

2. Explanation of Safety Symbols and Notes

	Caution, consult instruction manual for use
	Protective earth (ground)
	Alternating Current
	Attention! Hot surface
	Disposal of Electrical & Electronic Equipment (WEEE): This product should be handed over to an applicable collection point for the recycling of electrical and electronic equipment. For more detailed information about the recycling of this product, please contact your local city office, household waste disposal service or the retail store where you purchased this product. (European community only)
	Authorised representative in the European community
	Manufacturer
	Date of manufacture It is a 6-digit number. The first 4 digits represent the year, followed by 2 digits of the month.
	Consult instruction manual for use
	ON, connection to the mains
	OFF, disconnection from the mains
POWER	Power switch
NOTE	Indicates information that user should pay special attention to.
CAUTION	Indicates correct operating or maintenance procedures in order to prevent damage or destruction of the equipment or other property.
WARNING	Indicates correct operating or maintenance procedures in order to prevent damage or destruction of the equipment or other property.

3. Unpacking



CAUTION: It will require at least two (2) or more people to carry the sterilizer to avoid dropping it off by mistake.

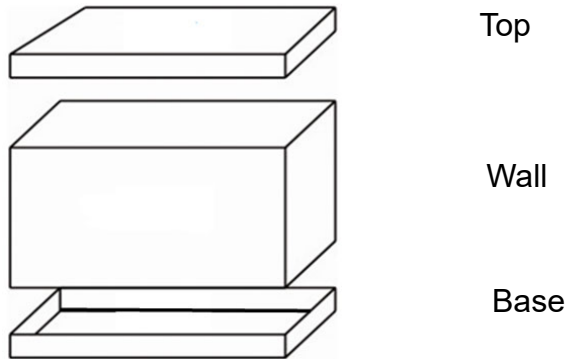


Figure 22 – Unpacking

- A Cut the banding
- B Lift off the top cover of the carton
- C Remove the wall and the foam packaging inserts
- D Carefully lift the sterilizer from the packaging base
- E Check all accessories are present as follows (accessories are packed inside the sterilizer chamber):
 - Instruction Manual ×1
 - Heater Cover ×1
 - Tray Set ×1 (With tray ×3) (Standard)
 - Holder ×1 (Standard)
 - Silicone Hose (2m) x2 (Standard)
 - Silicone Hose (1m) x1 (With connector ×1) (Standard)
 - Printer paper ×1 set (5 pcs) (Standard)
 - Sterilization Box × 1 (Optional)*
 - Spring Holder (Optional)*
 - Exhaust Tank (Optional)*

*The accessories will be different according to the order request.



NOTE: The manufacturer recommends that all packaging material is retained for possible re-use.



NOTE: The packing material is made by corrugating medium-catalogue AA for the purpose of Reduce, Reuse and Recycle.

4. Installation

4.1 Environment

This equipment has been designed for use in accordance with the International EMC (Electromagnetic Compatibility) Standards. In view of different environments, please follow the instructions given below to eliminate interference, if necessary.

- Move the equipment or rotate its direction;
- Enlarge the space between the equipment and other machines;
- Put the plug into other outlets;
- Please consult with the local distributor or qualified electrician.
- Regarding the environmental temperature for installation, please refer to “11. Specifications”.

4.2 Set up



CAUTION: Please read and follow “5.2” in order to understand the operation of the sterilizer.



CAUTION: Make sure that the door can be opened freely after installation.



WARNING: Do not install or operate the sterilizer in areas where flammable items or volatile substances are used or stored. An explosion could occur, causing personal injury. An installation site with good air circulation is required.



WARNING: Be sure to install the sterilizer on a flat surface, otherwise it may not detect the water level correctly.



CAUTION: The optional Exhaust Tank is capable of draining water; you should then drain out the water according to the local national law.

- A. While installation, please make sure that the bearing capacity of installation table is enough to carry the sterilizer. For the weight information of the sterilizer, please refer to “11. Specifications”.
- B. Position the sterilizer on a stable bench or work surface, ensuring at least 10 cm clearance between the wall or other pieces of equipment and the sides of the unit for free circulation of air.

4.2.1 Waste out draining

Heating water is drained from the chamber through this outlet located at the back of the sterilizer. Connect the exhaust hose to the “WASTE OUT” as shown in Figure 23 to drain heating water according to the local national law.

⚠️ WARNING: Examine that pipelines connected from “waste outlet” is not obstructed by the over-bending as shown in Figure 24.

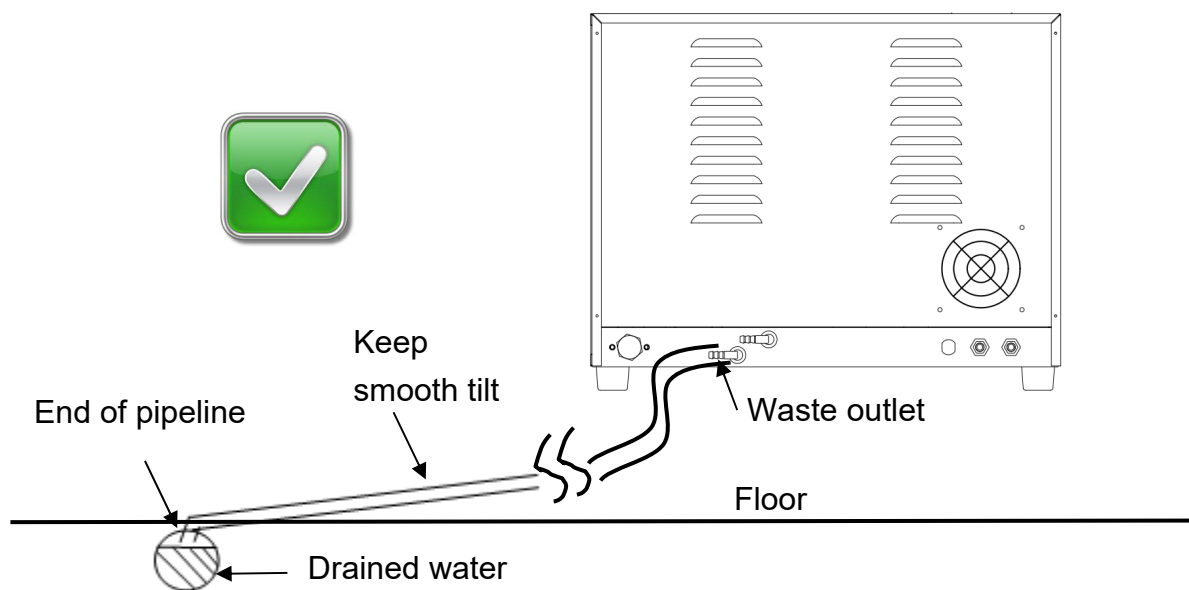


Figure 23

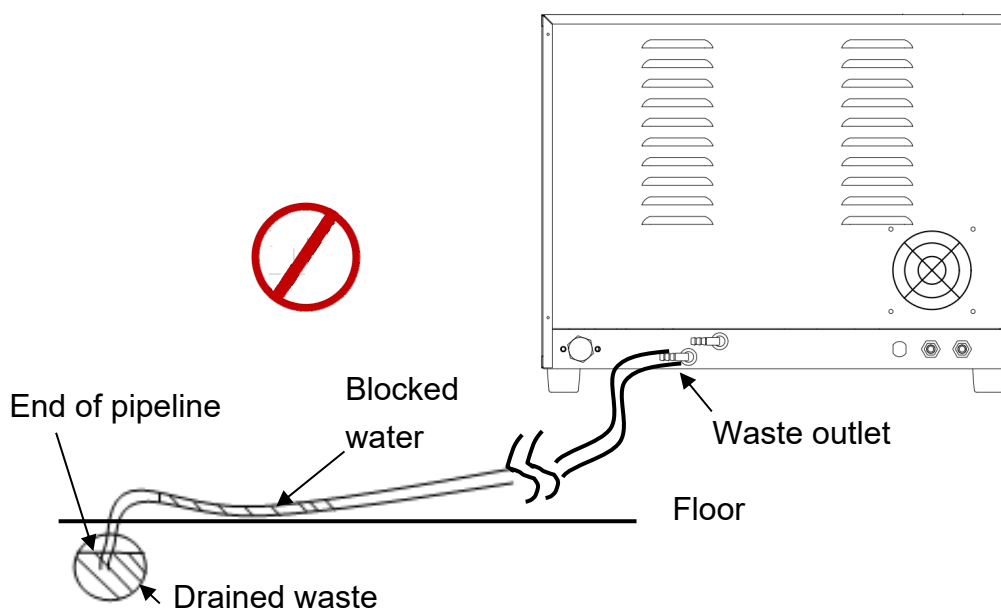


Figure 24

4.2.2 Manual water

Open the water reservoir cap; pour water for sterilization or distilled water into the water reservoir as shown in Figure 25

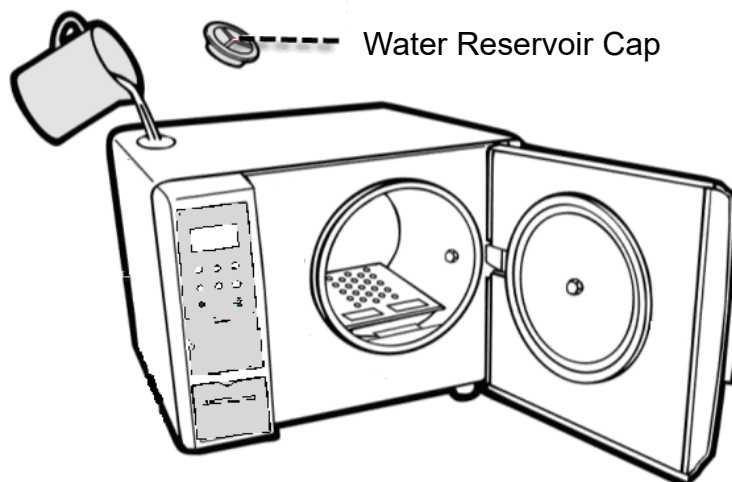


Figure 25

WARNING: Do NOT fill water into the reservoir during the sterilization process to avoid overflow. After each sterilization cycle is completed, any remaining water in the chamber will be drained automatically.

4.2.3 Connecting an external water supply system

Connect an external water supply to the “WATER IN” on the rear side of the sterilizer by using the 2 m silicon hose for the “Auto add water” function as shown in Figure 26.

NOTE: The pressure of external water supply should be not less than 2 Bar. It is recommended to connect a suitable gauge.

CAUTION: Refer to “9 Water Quality”.

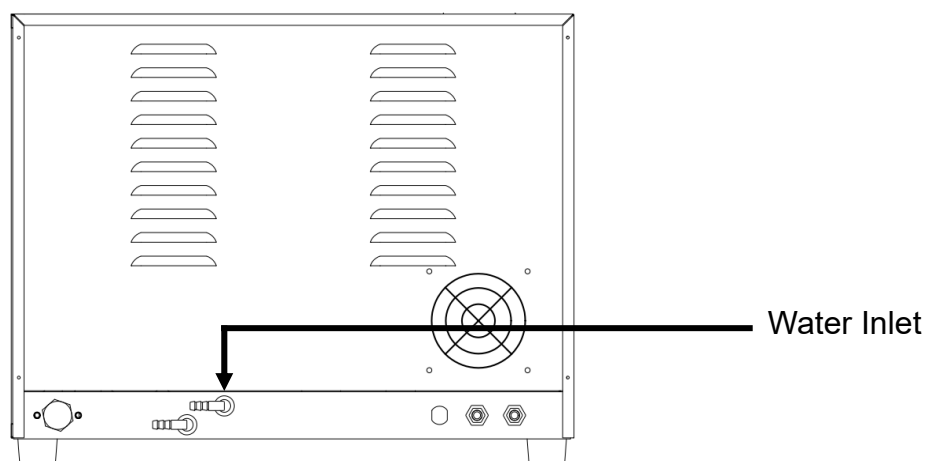


Figure 26

How to set the "Auto add water":

Select "system setting" as shown in Figure 27 (Refer to "6.8.4" for detail operation.)

MENU	
Un wrapped	121℃
Wrapped	121℃
Un wrapped	126℃
Wrapped	126℃
Dry	
Customization	
Function Test	
System Setting	

Figure 27

and then select "Auto add water" as shown in Figure 28.

System set	
Date & Time	
Unit	
Printer	
Auto add water	
Cycle Counter	
Serial Number	
Calibration	

Figure 28

set to "ON" as shown in Figure 29.

Auto add Water	
Auto add Water	ON

Figure 29

4.3 Installation

- A. Install the heater cover to the chamber as shown in Figure 30 (standard accessory) Ensure the rounded edge is towards the back and the vertical front edge of the cover locates securely into the corresponding slots in the lower part of the chamber opening.

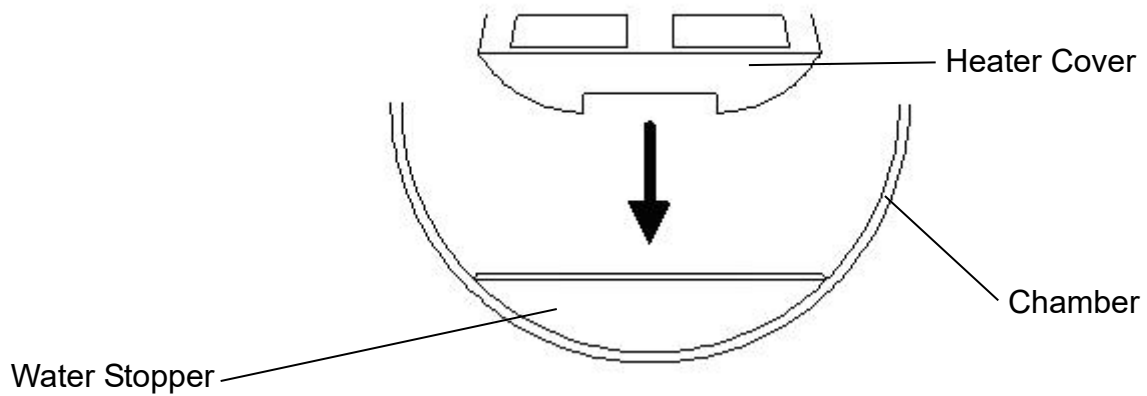


Figure 30 – Heater Cover

- F Install the tray frame as shown in Figure 31 (standard accessory)

CAUTION: The frame should be installed as in Figure 31 below. The indentation of the frame will pass the bushing in the chamber.

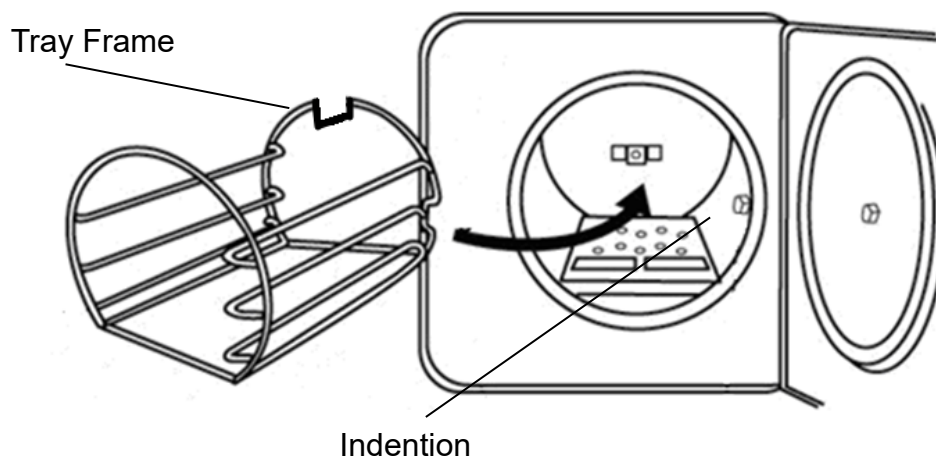


Figure 31

- B. Install the tray as shown in
- C. Figure 32. (standard accessory)

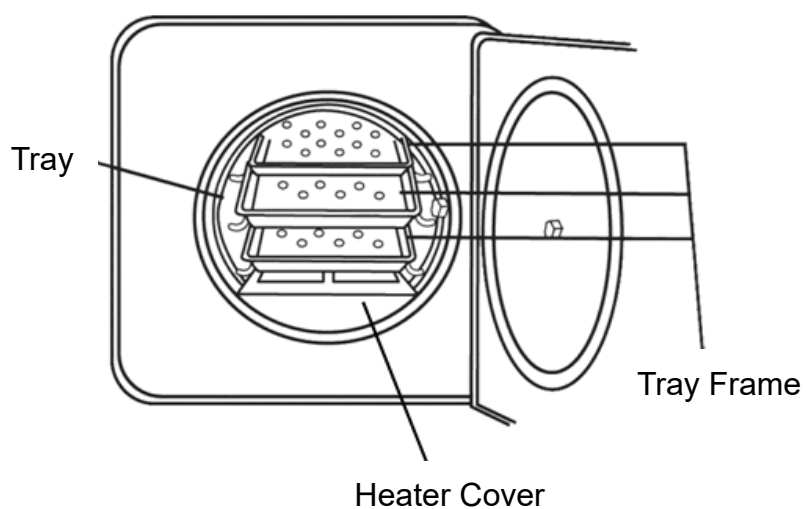


Figure 32 – Tray

- D. Install the Sterilization Box as shown in Figure 33. (optional accessory)

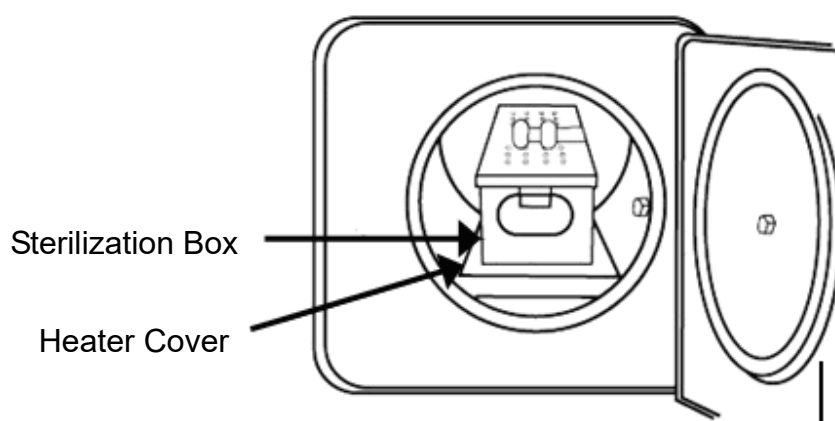


Figure 33 – Sterilization Box

- E. Usable space in the chamber

The chamber usable space is the maximum volume of the chamber for accommodating a sterilization load. This volume is equivalent to a pipe with the following dimensions:

※ SA-300MB

206 x 203 x 500 mm (W x H x D); equal to the volume of 20.9 liters

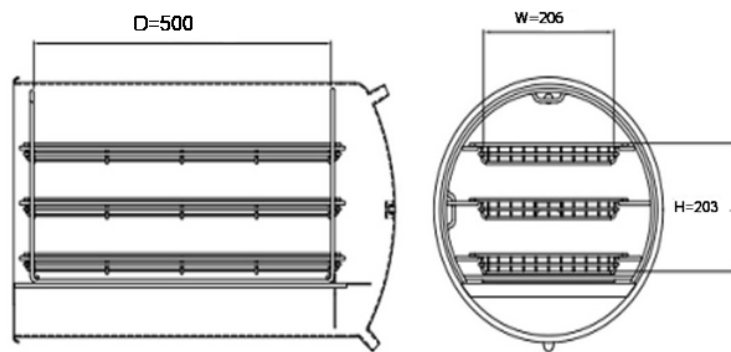
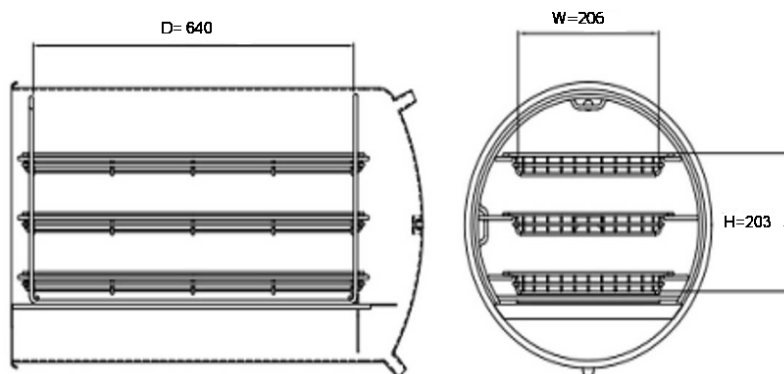


Figure 34

※ SA-302MB

206 x 203 x 640 mm (W x H x D); equal to the volume of 26.7 liters



- F. Ensure the Power Switch is in OFF “O” position, and then plug the power cord into a separate (dedicated) mains socket.



WARNING: A separate (dedicated) socket is required for the sterilizer. Make sure the socket is earthed and can offer the capacity of 20 A / 230V AC.



WARNING: The plug is one of the measures of emergency cutoff; please make sure that the plug is accessible after installation.

- G. Press the “POWER” switch to ON “I” position, the LCM should illuminate. If the sterilizer does not perform as mentioned above, please turn off the power and unplug the sterilizer, and then follow the “trouble shooting”. If the problem still presents, please turn off the power and unplug the sterilizer. Contact the local distributor for help.

5. Introduction

5.1 Intended Use

This product is a tabletop high pressure steam sterilizer which is designed and developed for the sterilization of wrapped and unwrapped items.

Suitable loads are those included in EN 13060 such as solid, porous, hollow loads type A, hollow loads type B; both single wrapped and double wrapped, and unwrapped loads.

5.2 Description of the Sterilizer

5.2.1 External View

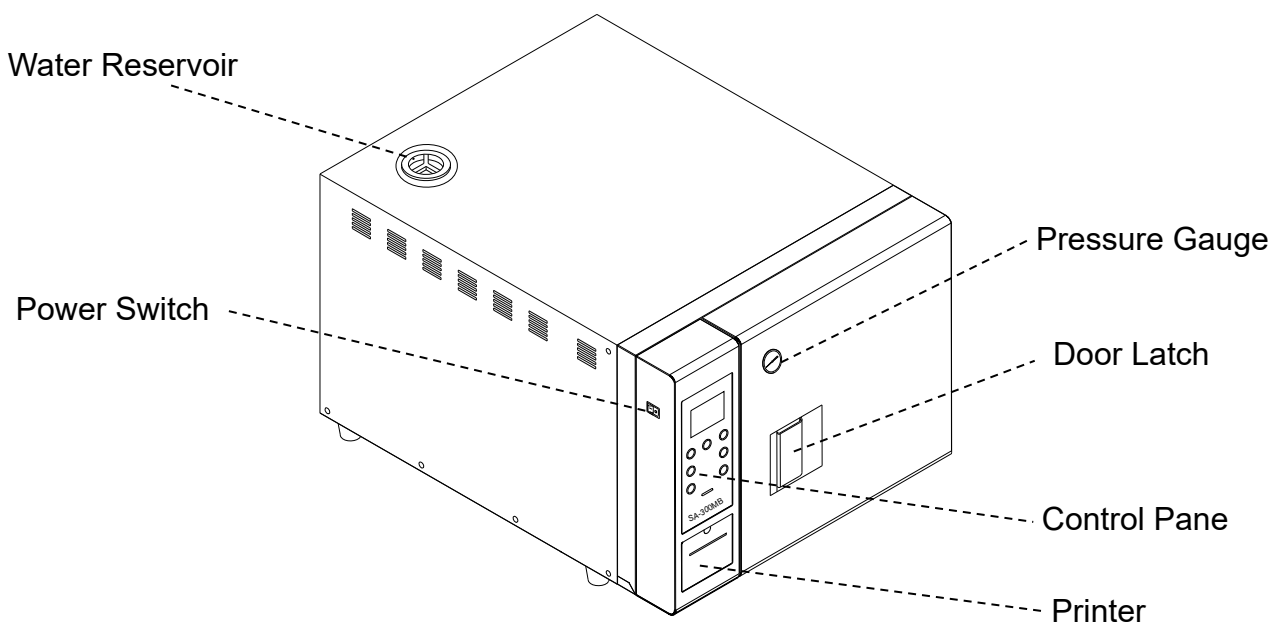


Figure 35 – Front View

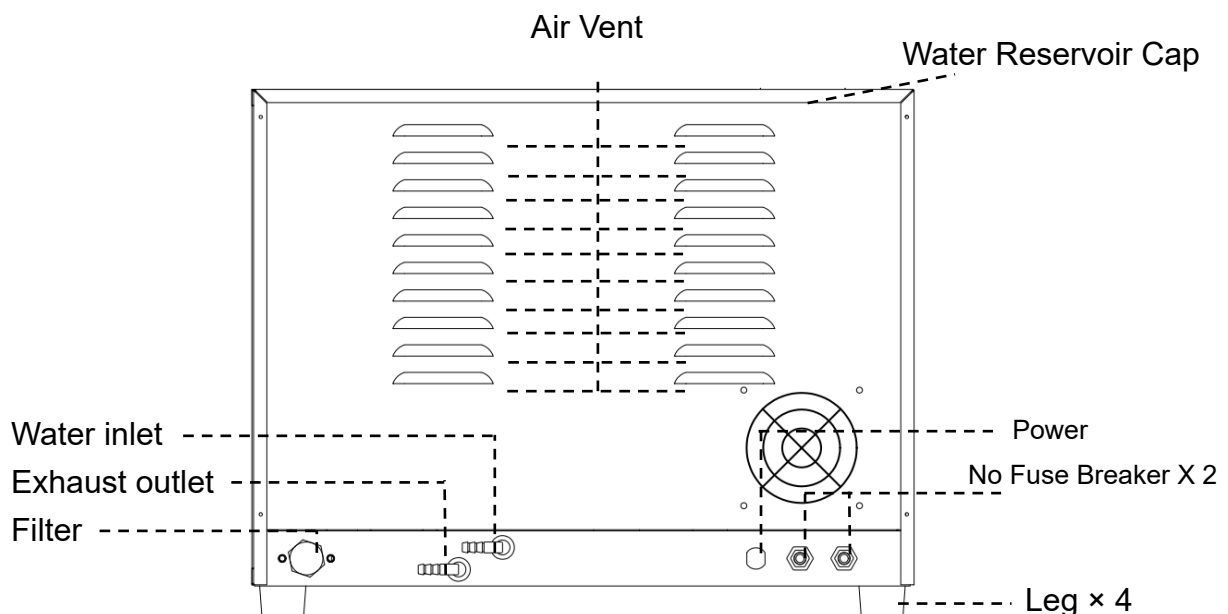


Figure 36 –Rear View

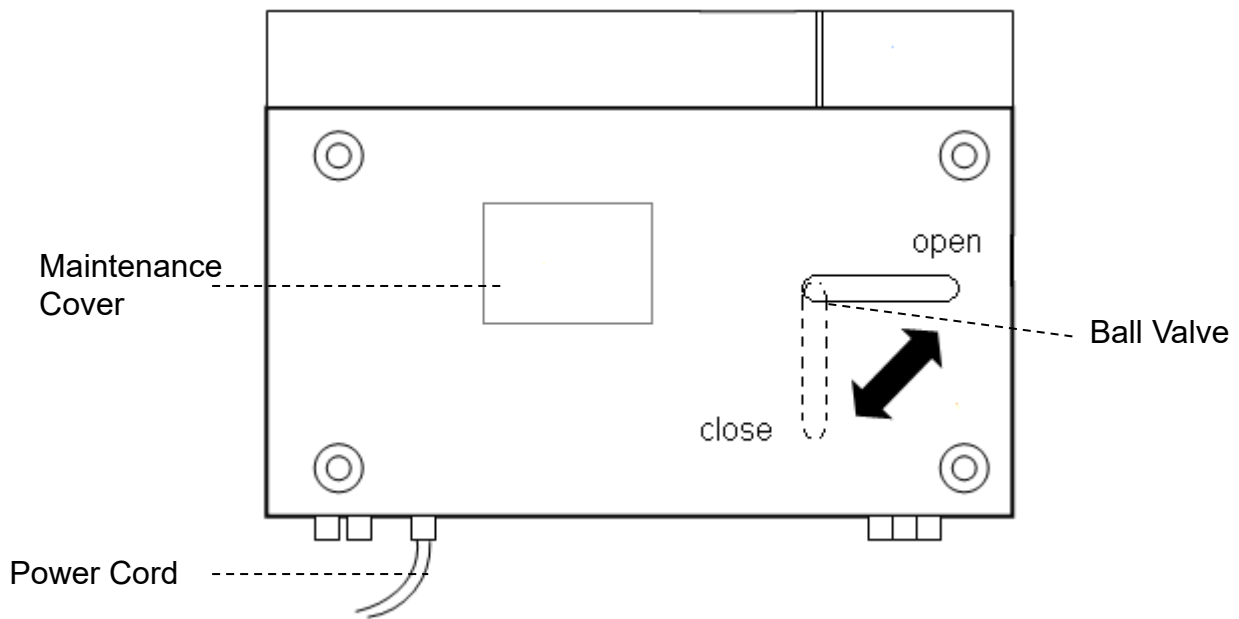


Figure 37 – Bottom View

5.2.2 Definition of two reservoir

The default position of this ball valve is set to “CLOSE” for separating of clean and waste water in the reservoir. Turn the valve to “OPEN” position if separation of clean and waste water is not required as shown in Figure 38.

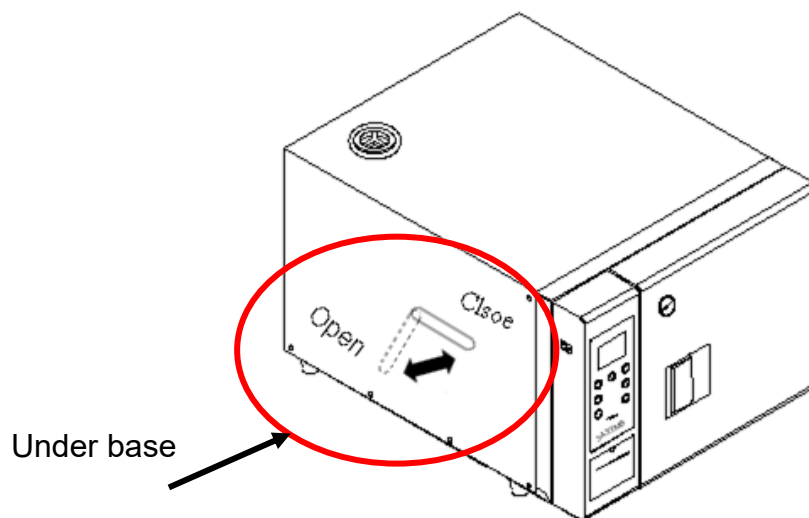


Figure 38

5.2.3 Internal Configuration

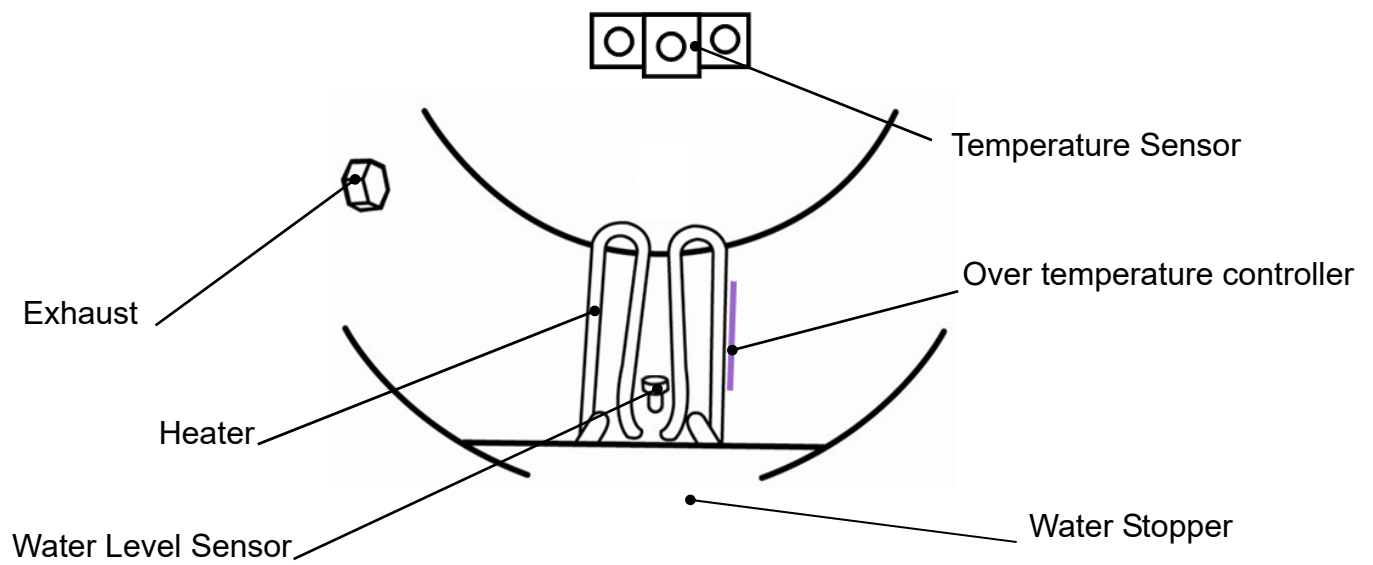


Figure 39 – Inside of Chamber

5.2.4 Control Panel

5.2.4.1 300MB / 302MB Control Panel

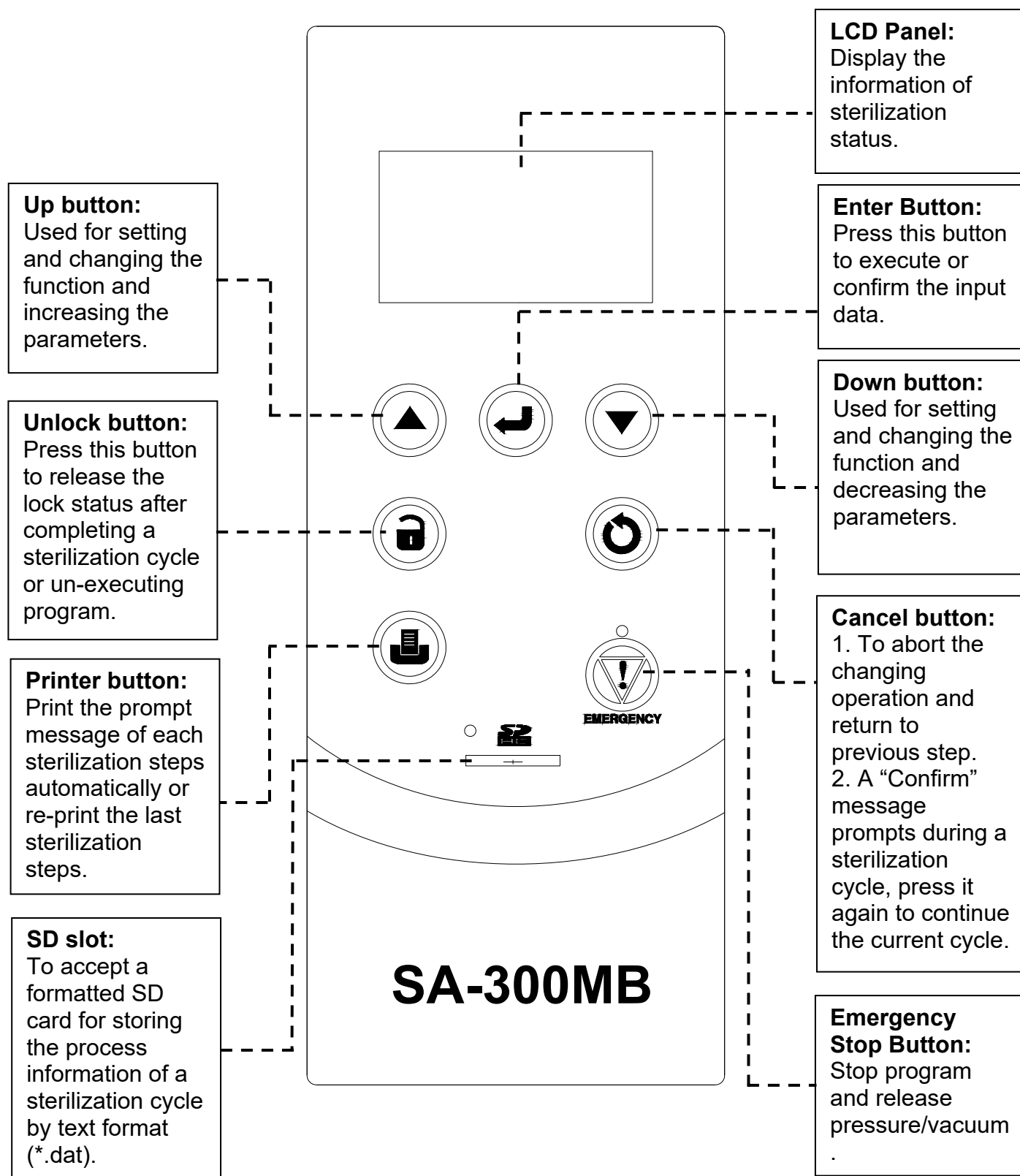


Figure 40 – Control Panel

6. Operation

The “Table 1” describes the build-in programs that can be used by the sterilizer model SA-300MB & SA-302MB.

Cycle Program	Description															
UNWRAPPED 121°C WARAPPED 121°C	<p>Applicable to solid, porous, hollow loads type A, hollow loads type B; both single wrapped and double wrapped, and unwrapped loads.</p> <table><tr><td></td><td>UNWRAPPED</td><td>WARAPPED</td></tr><tr><td>vacuum pulses(Times)</td><td colspan="2">4</td></tr><tr><td>Sterilization temp (°C)</td><td colspan="2">121</td></tr><tr><td>Sterilization time (Minutes)</td><td>15</td><td>30</td></tr><tr><td>Dry time (Minutes)</td><td>15</td><td>30</td></tr></table> <p>Refer to “6.4” for detail operations.</p>		UNWRAPPED	WARAPPED	vacuum pulses(Times)	4		Sterilization temp (°C)	121		Sterilization time (Minutes)	15	30	Dry time (Minutes)	15	30
	UNWRAPPED	WARAPPED														
vacuum pulses(Times)	4															
Sterilization temp (°C)	121															
Sterilization time (Minutes)	15	30														
Dry time (Minutes)	15	30														
UNWRAPPED 126°C WARAPPED 126°C	<p>Applicable to solid, porous, hollow loads type A, hollow loads type B; both single wrapped and double wrapped, and unwrapped loads.</p> <table><tr><td></td><td>UNWRAPPED</td><td>WARAPPED</td></tr><tr><td>vacuum pulses(Times)</td><td colspan="2">4</td></tr><tr><td>Sterilization temp (°C)</td><td colspan="2">126</td></tr><tr><td>Sterilization time (Minutes)</td><td>10</td><td>20</td></tr><tr><td>Dry time (Minutes)</td><td>15</td><td>30</td></tr></table> <p>Refer to “6.4” for detail operations.</p>		UNWRAPPED	WARAPPED	vacuum pulses(Times)	4		Sterilization temp (°C)	126		Sterilization time (Minutes)	10	20	Dry time (Minutes)	15	30
	UNWRAPPED	WARAPPED														
vacuum pulses(Times)	4															
Sterilization temp (°C)	126															
Sterilization time (Minutes)	10	20														
Dry time (Minutes)	15	30														
Dry	<p>This dry program is designed for the following purpose:</p> <p>1) To re-dry the loads, or</p> <p>2) To pre-dry the loads for 10 to 30 minutes prior to perform a sterilization cycle, in case of the loads may store in a humidity and cold environment. This program is useful especially to the double wrapped loads.</p> <p>Dry time 1 to 60 minutes.</p> <p>Refer to “6.6” for detail operations.</p>															
Customization	<p>This function allows the operator to define special sterilization cycle (such as temperature and time) within the specification of this autoclave.</p>															


Cycle Program	Description		
		Customization	
	vacuum pulses(Times)	No	Yes
	Sterilization temp (°C)	105-130	119-130
	Sterilization time (Minutes)	0-60 minutes 59 seconds	
	Dry time (Minutes)	0-60 minutes.	
Refer to “6.7” for detail operations.			
 WARNING: Users who define the parameters should take their own responsibilities and obligations to undertaken the risk of sterilization uncertainty.			

Table 1 - Sterilization cycle

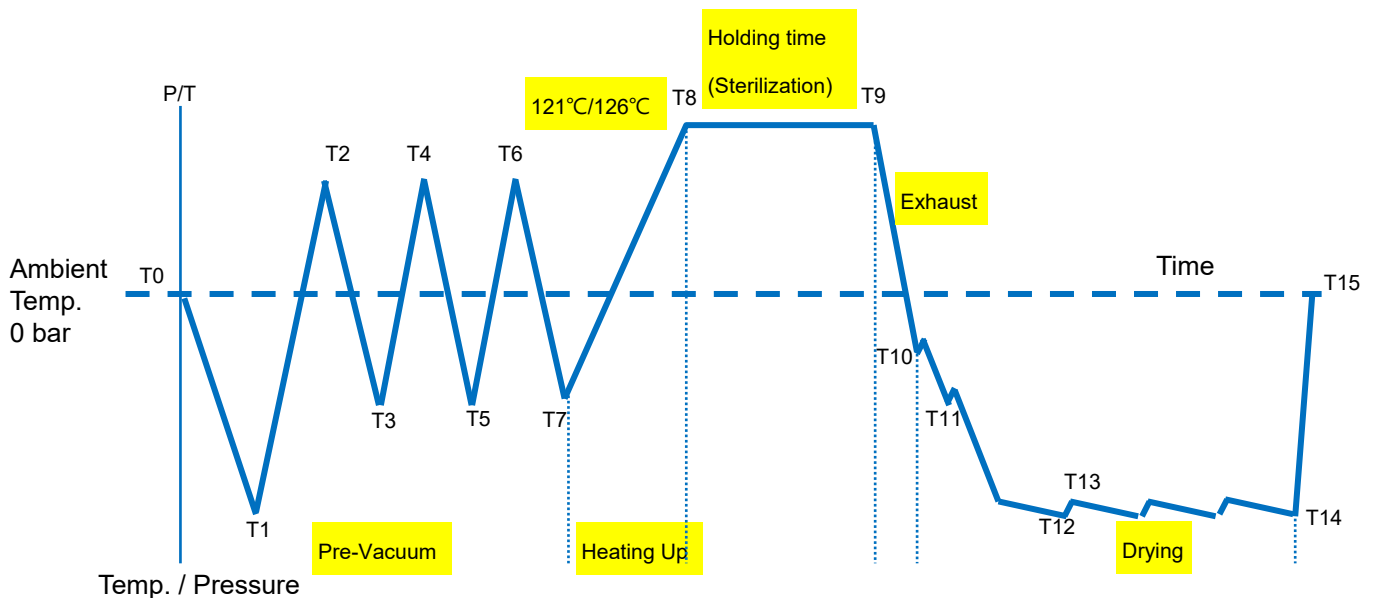


Figure 41

Legend of each cycle:

Table 2

PV1- PV4	Vacuum stage (Air removal stage)	T0-T1 , T2-T3 , T4-T5 , T6-T7
H1-H4	Heating stage	T1-T2 , T3-T4 , T5-T6 , T7-T8
S0-S60	Sterilizing stage (Holding stage)	T8-T9
EX	Exhaust stage	T9-T10
D0-D1	Drying stage	T10-T14
VR	Vacuum release stage	T14-T15

SA-300MB Maximum load of each build-in program:

Table 3

		Program				
		Unwrapped 121°C	Unwrapped 126°C	Wrapped 121°C	Wrapped 126°C	Dry
Temperature (°C)		121	126	121	126	-
Pressure (bar)		1.1	1.5	1.1	1.5	-0.8
Sterilization time (minutes)		20	10	30	20	-
Dry time (minutes)		15	15	30	30	1-60
Total time (minutes)		75	90	110	115	20-160
Max. load (g)	Solid unwrapped	8,200				
	Porous unwrapped	2,500				
	Solid wrapped	NA	NA	Single wrapped 2,400		
				Double wrapped 2,000		
	Porous wrapped	NA	NA	Single wrapped 1,800		
				double wrapped 1,600		
	Hollow A&B	2,000		Single wrapped 1,800		
				double wrapped 1,600		

SA-302MB Maximum load of each build-in program:

Table 4

		Program				
		Unwrapped 121°C	Unwrapped 126°C	Wrapped 121°C	Wrapped 126°C	Dry
Temperature (°C)		121	126	121	126	-
Pressure (bar)		1.1	1.5	1.1	1.5	-0.8
Sterilization time (minutes)		20	10	30	20	-
Dry time (minutes)		15	15	30	30	1-60
Total time (minutes)		85	90	110	115	20-160
Max. load (g)	Solid unwrapped	10,000				
	Porous unwrapped	3,200				
	Solid wrapped	NA	NA	Single wrapped 3,000		
				Double wrapped 2,600		
	Porous wrapped	NA	NA	Single wrapped 2,000		
				double wrapped 1,800		
	Hollow A&B	2,200		Single wrapped 2,000		
				double wrapped 1,800		



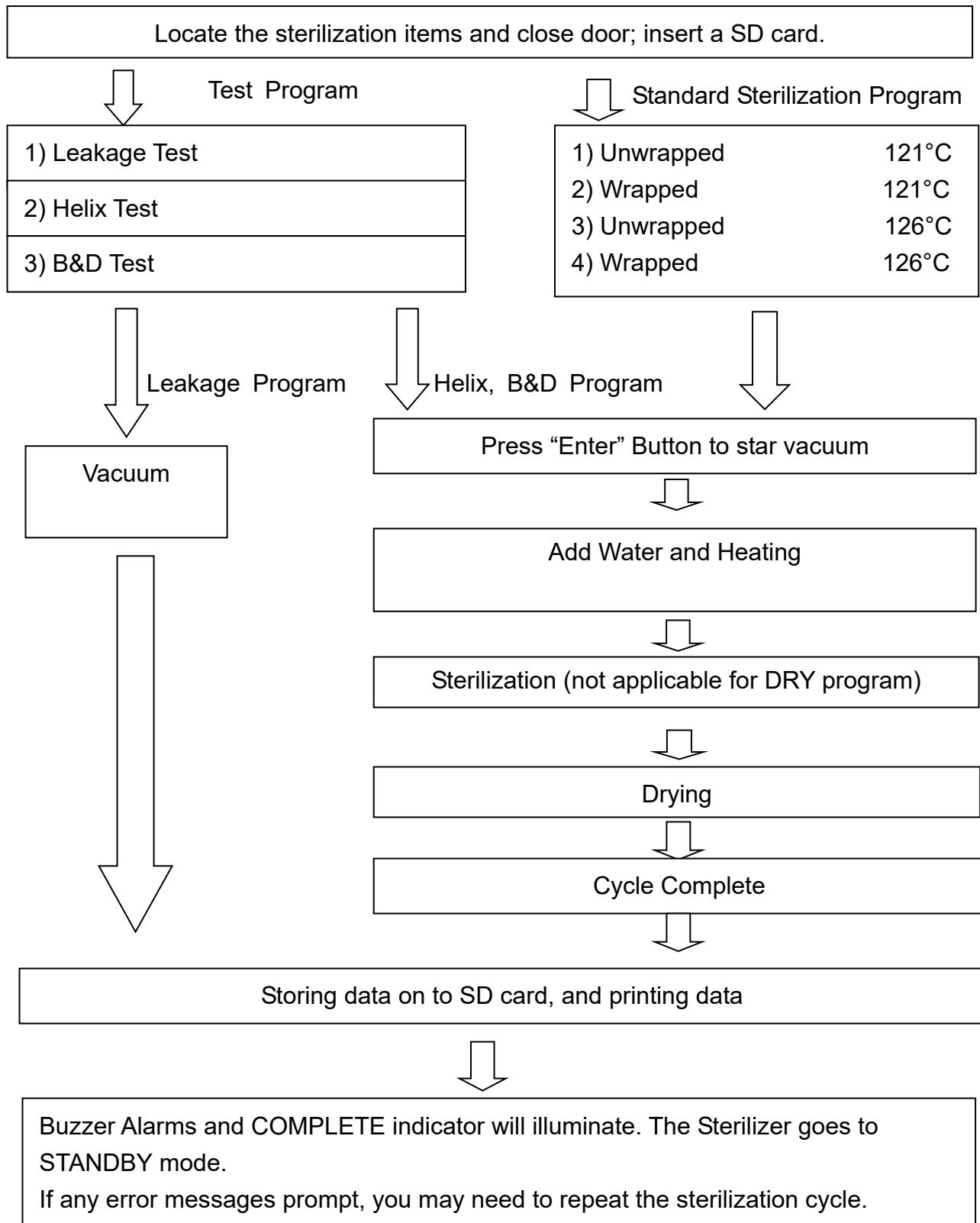
CAUTION: The manufacturer does not guarantee any sterilization loads that exceed the above specifications.

Function test program:

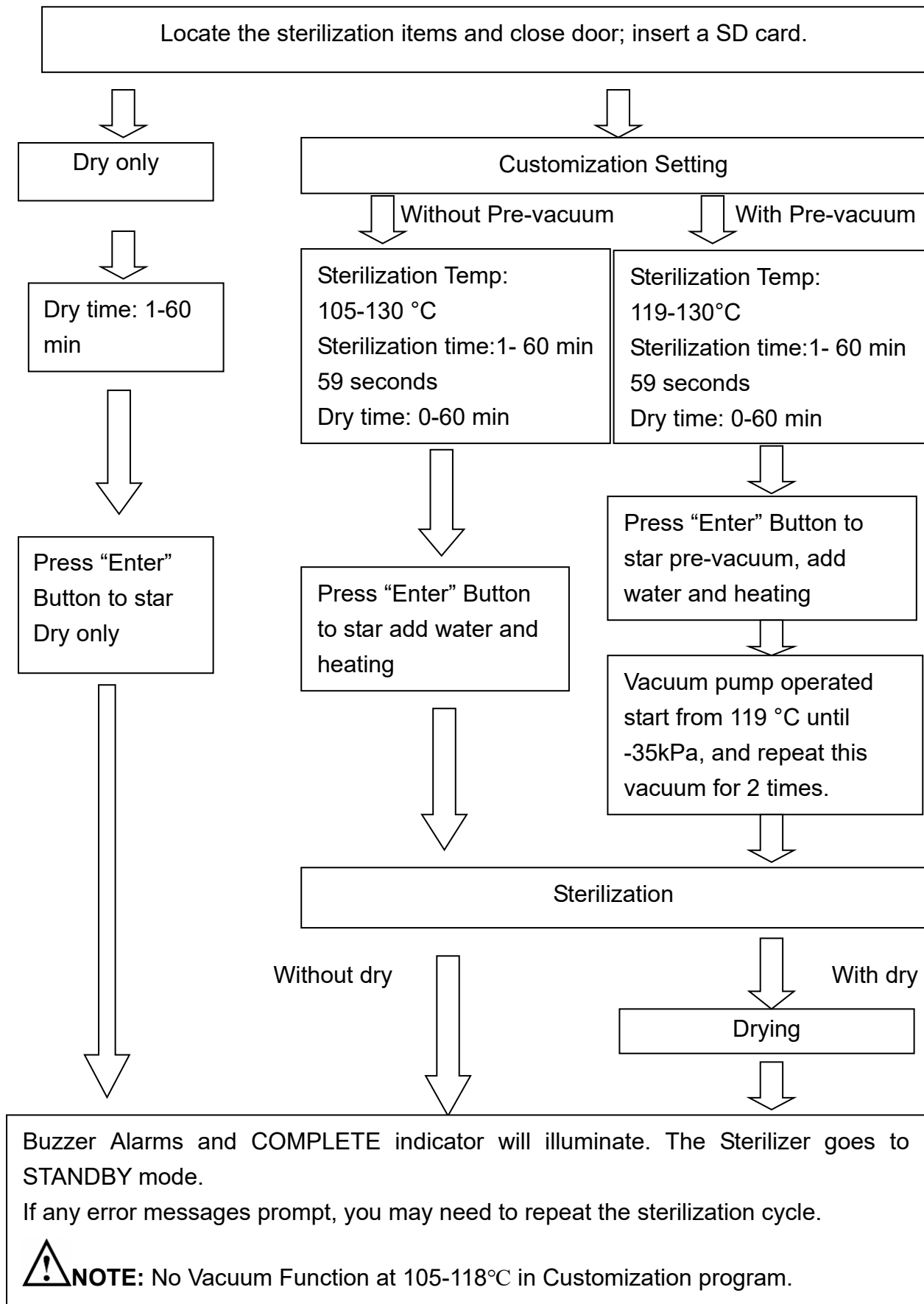
Table 5

	Test program		
	Air leakage TEST	Helix TEST	B&D TEST
Temperature (°C)	-	134	134
Pressure (bar)	-0.8	2.1	2.1
Sterilization time (minutes)	10	3.5	3.5
Dry time (minutes)	-	-	-
Total time (minutes)	15	67	67
Type of load	Empty chamber	Test tool	


6.1 Flow Chart with Build-in Program



6.2 Flow Chart with Customization Program



6.3 Prepare Sterilization

- A. Follow “4.2 ” to finish installation first.
- B. Follow “4.2 A” to make sure the water inside reservoir is sufficient.
- C. Press the “POWER” switch to ON “I” position.
- D. Check the Pressure Gauge is reading ZERO, and then press the “unlock button”  to open the door latch shown in Figure 42.

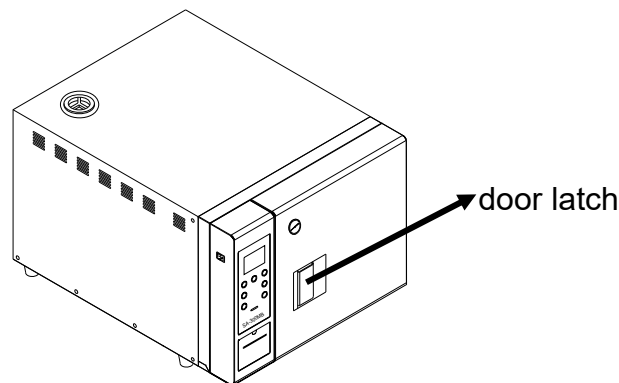


Figure 42

- E. Place the items to be sterilized and the sterilization indicator strips (or biological indicator) into the box as required. Remember to open both side windows before placing the box into the sterilizer as shown in Figure 43. If use the sterilization box.

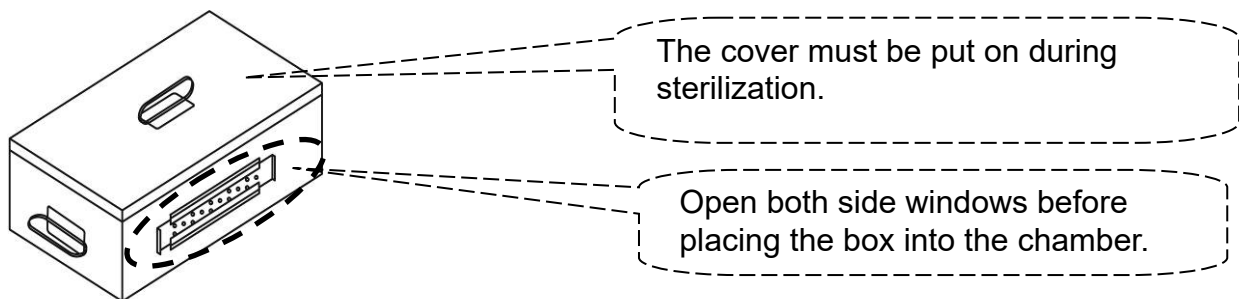


Figure 43



CAUTION: Before loading, ensure instruments are cleaned and rinsed.



WARNING: Refer to “Table 3” and “Table 4” for the maximum permissible load. Failure to follow these instructions may cause the sterilizer to malfunction and result in an unsuccessful sterilization cycle.

- F. Close the door and make sure that the door latch is secured.
- G. Select the suitable program cycle to start sterilization.

⚠ WARNING: The door must be closed completely during operation of the unit. If the “Error No. 600” displayed, it means that the door is not closed properly.

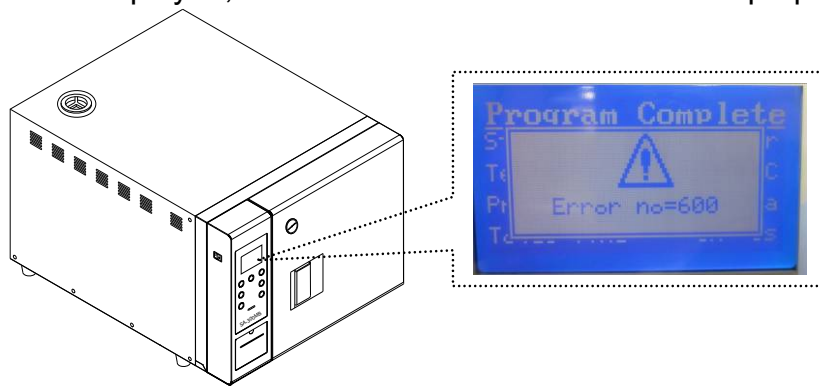


Figure 44

H. Insert a formatted SD card.

6.4 Standard Sterilization Program

A. Before start Sterilization program please refer to “6.3 Prepare Sterilization” section.

B. How to set the Standard Sterilization program:

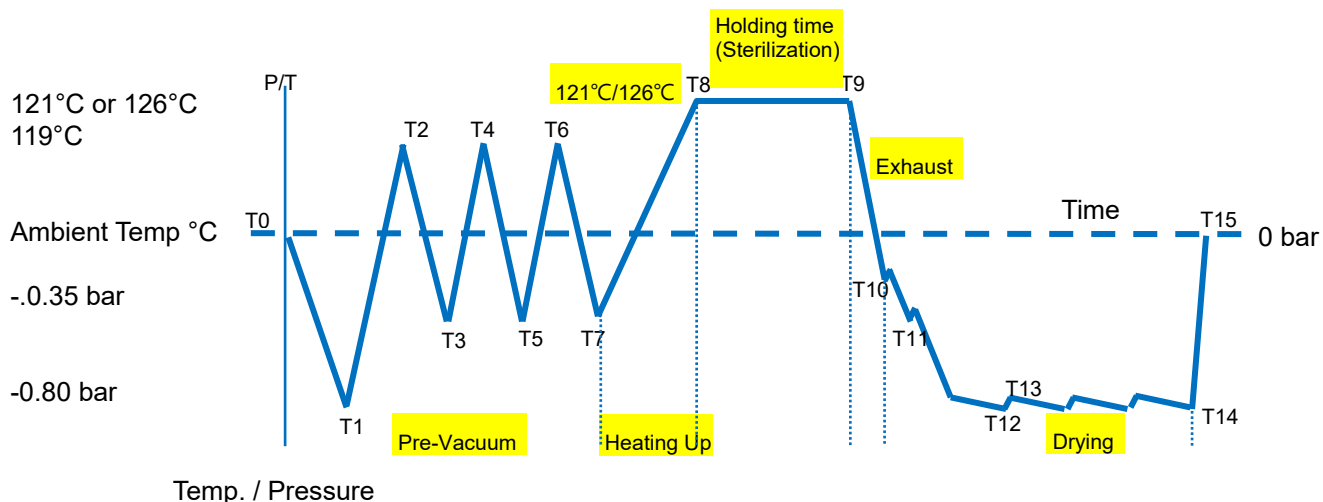





Figure 45

C. The built-in program have 4 standard sterilization program are 121°C and 126°C for

wrapped and un-wrapped loads. Press  or  button to select the suitable program cycle such as “Unwrapped 121/126 °C”(Figure 46) or ”Wrapped 121/126°C” (Figure 47), and then press  button to confirm sterilization program, as shown in Figure 48 or Figure 49 respectively..

MENU	
Un wrapped	121°C
Wrapped	121°C
Un wrapped	126°C
Wrapped	126°C
Dry	
Customization	
Function Test	
System Setting	

Figure 46

MENU	
Un wrapped	121°C
Wrapped	121°C
Un wrapped	126°C
Wrapped	126°C
Dry	
Customization	
Function Test	
System Setting	

Figure 47

Unwrapped 121°C
Pre-Vacuum
Ster. Temp: 121°C
Ster. Time: 20 m00s
DryTime:15m

Figure 48


Wrapped 121°C
Pre-Vacuum
Ster. Temp: 121°C
Ster. Time: 30m00s
DryTime:30m

Figure 49

D. Parameters of the programs:

Table 6

	Unwrapped 121 °C	Wrapped 121 °C	Unwrapped 126 °C	Wrapped 126 °C
Sterilization Temperature (°C)	121	121	126	126
Sterilization Time (min.)	20	30.	10	20.
Dry Time (min.)	15	30	15	30

- E. Press  button again to start the selected program. The relative information such as program cycle, present process, temperature, pressure and time as shown in Figure 50 or Figure 51 will be displayed on the panel.

Program	-----	Unwrapped 121°C	
Present	-----	Process: PV1	
Process		Temperature: 45°C	-- Real Chamber Temperature
		Pressure: -0.8bar	-- Real Chamber Pressure
		Total Time: 3 m 04s	-- Accumulated Cycle Time

Figure 50 – Unwrapped 121 °C


Program	-----	Unwrapped 126°C	
Present	-----	Process: PV1	
Process		Temperature: 45°C	-- Real Chamber Temperature
		Pressure: -0.8bar	-- Real Chamber Pressure
		Total Time: 3m04s	-- Accumulate Cycle Time


Figure 51 - Unwrapped 126 °C

- F. On completion, the buzzer will sound and the Program Complete message is displayed as shown in Figure 52.

Program Complete
Sterilization : finish
Temperature : 85°C
Pressure: 0.0bar
Total Time: 65m 15s

Figure 52 – Program Complete

 **WARNING:** If any error messages prompt, you may need to repeat the sterilization cycle.

- G. When press the  button to open the door, a “Mind The Steam” will be prompted and then followed by “Please Open The Door.” message. Open the door and take out the sterilized items. Check the status of the indicators. If failed, repeat the cycle. Consult with the qualified technician for calibration if necessary. Please refer to “Troubleshooting” for further information.



WARNING: Check the pressure gauge is reading ZERO before opening the door.



WARNING: Beware of steam when opening door after a sterilization cycle.



WARNING: Be careful when removing the sterilized items as the metal surfaces might still be hot. Always wear suitable hand protection to remove the box or use the appropriate aids (tray holder) to lift the trays.



WARNING: If using the sterilizer continuously, it's required to have a 20 min. interval between each sterilization cycle to allow the unit to cool.

6.5 Dry Program

- A. Before start Sterilization program please refer to “6.3 Prepare Sterilization” section.
- B. How to set the Dry program:

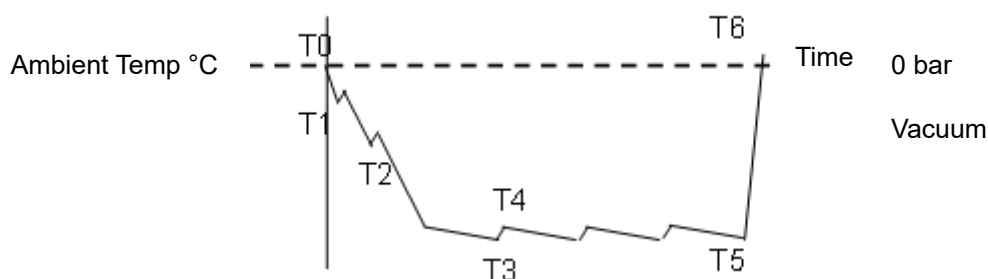








Figure 53

- C. Press  or  button to select Dry program cycle (Figure 54).




MENU	
Un wrapped	121°C
Wrapped	121°C
Un wrapped	126°C
Wrapped	126°C
Dry	
Customization	
Function Test	
System Setting	

Figure 54

- D. Press  button to enter the dry time mode, and press  or  button to change the dry time, and then press  button to confirm Dry time, as shown in Figure 55.

Dry
Dry Time: <u>10</u> min
<u>Start</u>

Figure 55

- E. Press  or  button to move the cursor to the “Start” (Figure 56), change the dry time, and then press  button to confirm dry time, as shown in Figure 57.

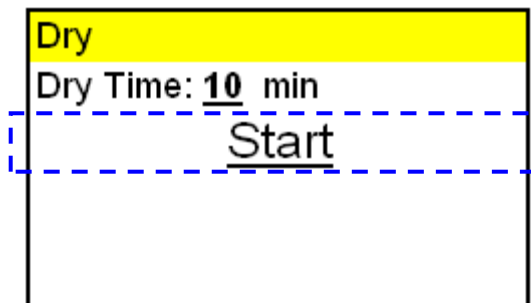


Figure 56

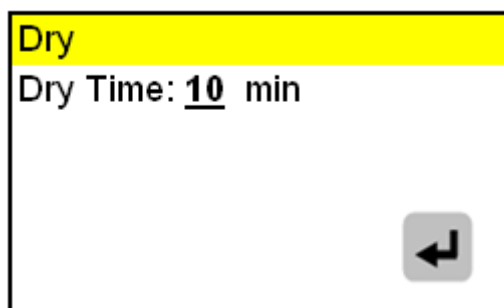



Figure 57

- F. Parameters of the Dry programs:

Table 7

	Dry
Sterilization Temperature	-
Sterilization Time	-
Dry Time	1- 60 min.

- G. Press  button again to star the selected program. The relative information such as program cycle, present process, temperature, pressure and time as shown in Figure 58 will be displayed on the panel.

Program	-----	Drying	
Present Process	-----	Process: Dry	
		Temperature :	84°C - - Real Chamber Temperature
		Pressure:	-0.8bar - - Real Chamber Pressure
		Total Time:	8m 04s - - Accumulated Cycle Time


Figure 58


- H. On completion, the buzzer will sound and the Program Complete message is displayed as shown in Figure 59.


Program Complete
Sterilization : finish
Temperature : 85°C
Pressure: 0.0bar
Total Time: 65m 15s


Figure 59 – Program Complete


 **WARNING:** If any error messages prompt, you may need to repeat the dry cycle.

- I. When press the  button to open the door, a “Mind The Steam” will be prompted and then followed by “Please Open The Door.” message. Open the door and take out the sterilized items. Check the status of the indicators. If failed, repeat the cycle. Consult with the qualified technician for calibration if necessary. Please refer to “Troubleshooting” for further information.

 **WARNING:** Check the pressure gauge is reading ZERO before opening the door.

 **WARNING:** Beware of steam when opening door after a sterilization cycle.

 **WARNING:** Be careful when removing the sterilized items as the metal surfaces might still be hot. Always wear suitable hand protection to remove the box or use the appropriate aids (tray holder) to lift the trays.

 **WARNING:** If using the sterilizer continuously, it's required to have a 20 min. interval between each sterilization cycle to allow the unit to cool.

6.6 Customization Program

6.6.1 Customization with pre-vacuum



WARNING: Users who define the parameters should take their own responsibilities and obligations to undertaken the risk of sterilization uncertainty.

A. Before start Sterilization program please refer to “6.3 Prepare Sterilization” section.

B. How to set the customization with pre-vacuum program:

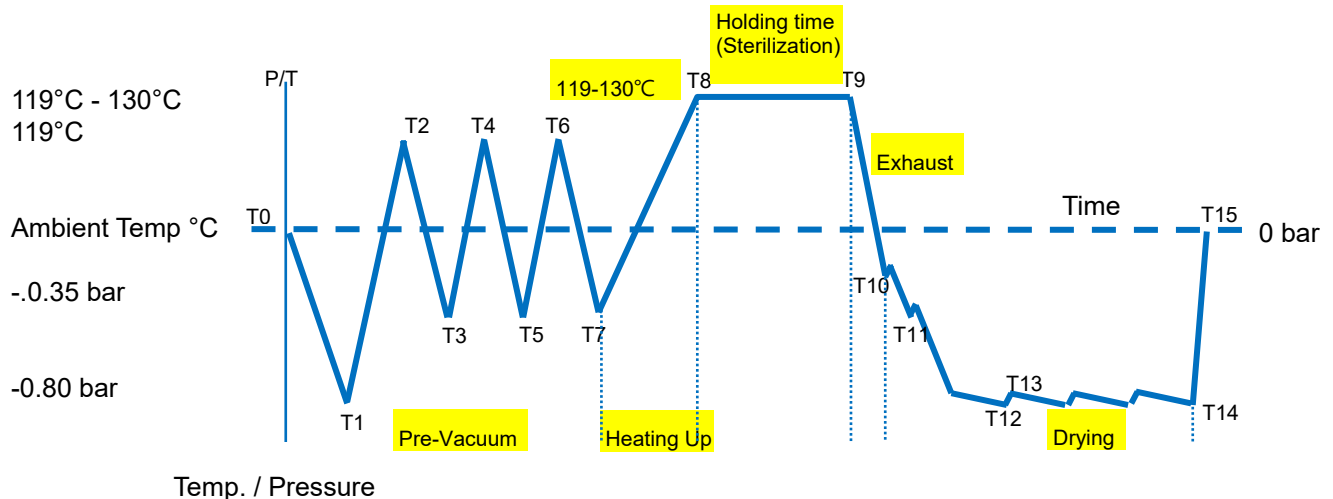





Figure 60





C. Press  or  button to select Customization program (Figure 61), and then press  button to select customization program, as shown in Figure 62.

MENU	
Un wrapped	121°C
Wrapped	121°C
Un wrapped	126°C
Wrapped	126°C
Dry	
Customization	
Function Test	
System Setting	

Figure 61

Customization	
Selection of Pre-vacuum	-- Pre-Vacuum : <u>Yes</u>
Sterilization Temperature	-- Ster. Temp : <u>126°C</u>
Sterilization Time	-- Ster. Time : <u>60</u> m <u>10</u> s
Dry Time	-- Dry Time : <u>10</u> m

Figure 62

- D. Press  button to enter editing mode, and then press  or  button to select “Yes” or “No”. Press  button to store Pre-Vacuum parameter as shown in Figure 63.

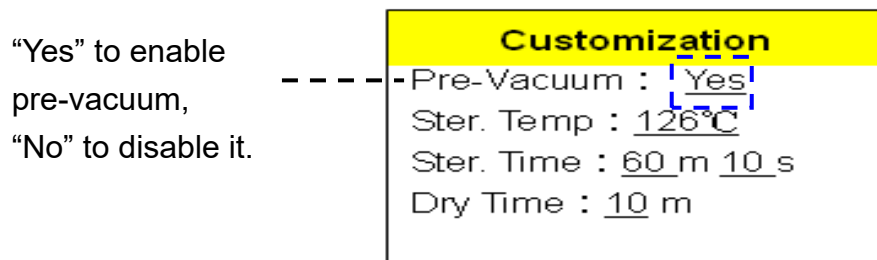








Figure 63

- E. Press  or  button to move the cursor to the “Ster. Temp”.
- Press  button to enter editing mode, and then press  or  button to change sterilization temperature.
- Press  button to store sterilization temperature parameter as shown in Figure 64.

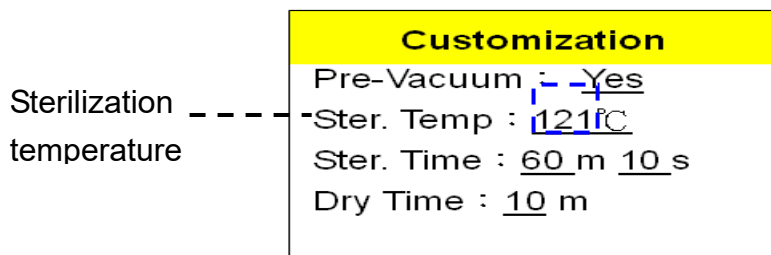








Figure 64

- F. Press  or  button to move the cursor to the “Ster. Time”.
- Press  button to enter editing mode, and then press  or  button to change sterilization time- minutes.
- Press  button to store sterilization time parameter as shown in Figure 65.

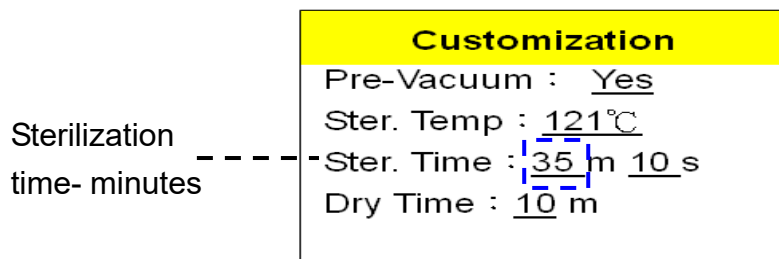








Figure 65

- Press  or  button to move the cursor to the "Ster. Time".
- Press  button to enter editing mode, and then press  or  button to change sterilization time- seconds.
- Press  button to store sterilization time parameter as shown in Figure 66.

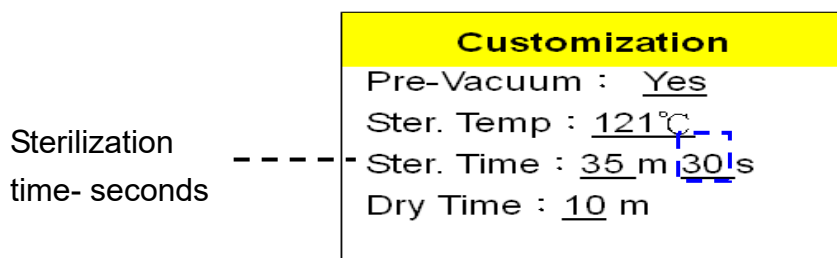








Figure 66

- G. Press  or  button to move the cursor as shown in Figure 67
- Press  button to enter editing mode, and then press  or  button to change dry time.
- Press  button to store dry time parameter as shown in Figure 67.

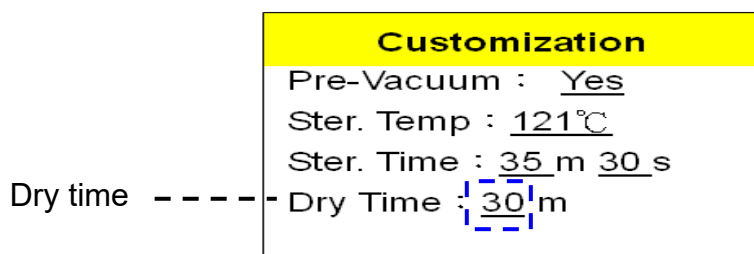


Figure 67

H. Parameters of the customization programs:

	Customization
Pre-vacuum	Yes
Range of Sterilization Temperature (°C)	119 - 130
Range of Sterilization Time	0 - 60 minutes 59 seconds
Range of Dry Time (min.)	0 - 60

Table 8

- I. Press  or  button until as shown in Figure 68.

Customization

Pre-Vacuum : Yes

Ster. Temp : 121°C

Ster. Time : 35 m 30 s

Dry Time : 30 m





Figure 68

- J. Press  button again to star the selected program. The relative information such as program cycle, present process, temperature, pressure and time as shown in Figure 69 will be displayed on the panel.

Program - - - - -

Present - - - - -

Process

Customization

Process: PV1

Temperature: 45 °C

Pressure: -0.8bar

Total Time: 3m 04s

- Real Chamber Temperature

- Real Chamber Pressure


- Accumulated Cycle Time


Figure 69


- K. On completion, the buzzer will sound and the Program Complete message is displayed as shown in Figure 70– Program Complete.


Program Complete	
Sterilization : finish	
Temperature :	85°C
Pressure:	0.0bar
Total Time:	65m 15s


Figure 70– Program Complete


 **WARNING:** If any error messages prompt, you may need to repeat the sterilization cycle.

- L. When press the  button to open the door, a “Mind The Steam” will be prompted and then followed by “Please Open The Door.” message. Open the door and take out the sterilized items. Check the status of the indicators. If failed, repeat the cycle. Consult with the qualified technician for calibration if necessary. Please refer to “Troubleshooting” for further information.

 **WARNING:** Check the pressure gauge is reading ZERO before opening the door.

 **WARNING:** Beware of steam when opening door after a sterilization cycle.

 **WARNING:** Be careful when removing the sterilized items as the metal surfaces might still be hot. Always wear suitable hand protection to remove the box or use the appropriate aids (tray holder) to lift the trays.

 **WARNING:** If using the sterilizer continuously, it's required to have a 20 min. interval between each sterilization cycle to allow the unit to cool.

6.6.2 Customization without pre-vacuum

⚠️WARNING: Users who define the parameters should take their own responsibilities and obligations to undertaken the risk of sterilization uncertainty.

A. Before start Sterilization program please refer to “6.3 Prepare Sterilization” section.

B. How to set the customization with pre-vacuum program:

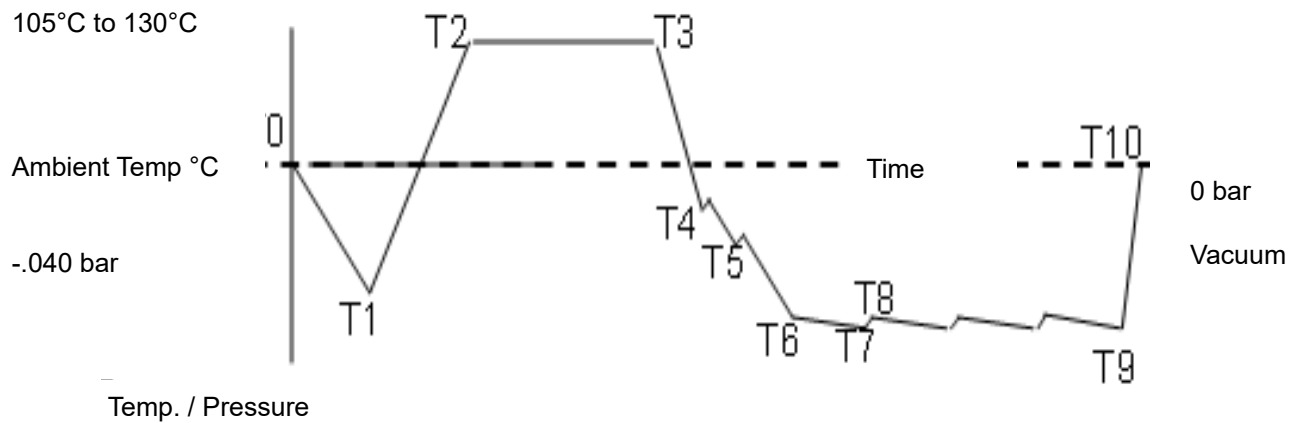




Figure 71

C. Press  or  button to select Customization program (Figure 72), and then press



button to select customization program, as shown in Figure 73





D.

MENU	
Un wrapped	121°C
Wrapped	121°C
Un wrapped	126°C
Wrapped	126°C
Dry	
Customization	
Function Test	
System Setting	

Figure 72

Customization	
Selection of Pre-vacuum	-- Pre-Vacuum : <u>Yes</u>
Sterilization Temperature	-- Ster. Temp : <u>126°C</u>
Sterilization Time	-- Ster. Time : <u>60</u> m <u>10</u> s
Dry Time	-- Dry Time : <u>10</u> m







Figure 73

- E. Press  button to enter editing mode, and then press  or  button to select “Yes” or “No”. Press  button to store Pre-Vacuum parameter as shown in Figure 74.

“Yes” to enable
pre-vacuum,
“No” to disable it.

Customization	
Pre-Vacuum :	<u>Yes</u>
Ster. Temp :	<u>126°C</u>
Ster. Time :	<u>60</u> m <u>10</u> s
Dry Time :	<u>10</u> m







Figure 74

- F. Press  or  button to move the cursor to the “Ster. Temp”.
Press  button to enter editing mode, and then press  or  button to change sterilization temperature.
Press  button to store sterilization temperature parameter as shown in Figure 75.

Sterilization
temperature

Customization	
Pre-Vacuum :	<u>No</u>
Ster. Temp :	<u>121°C</u>
Ster. Time :	<u>60</u> m <u>10</u> s
Dry Time :	<u>10</u> m

Figure 75

- G. Press  or  button to move the cursor to the “Ster. Time”.
Press  button to enter editing mode, and then press  or  button to change sterilization time- minutes.
Press  button to store sterilization time parameter as shown in Figure 76.

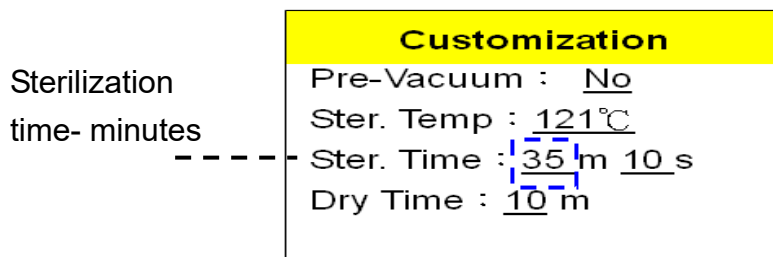








Figure 76

- Press  or  button to move the cursor to the "Ster. Time".
- Press  button to enter editing mode, and then press  or  button to change sterilization time- seconds.
- Press  button to store sterilization time parameter as shown in Figure 77.

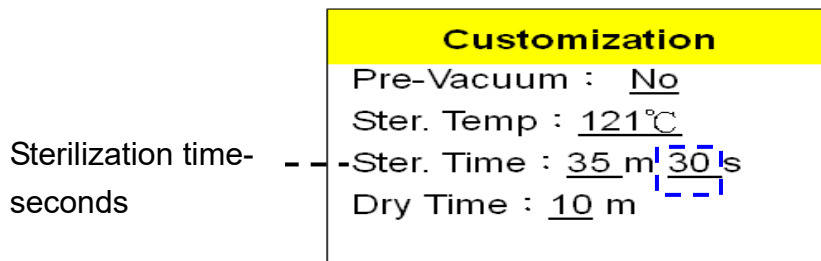








Figure 77

- H. Press  or  button to move the cursor as shown in Figure 78
- Press  button to enter editing mode, and then press  or  button to change dry time.
- Press  button to store dry time parameter as shown in Figure 78.

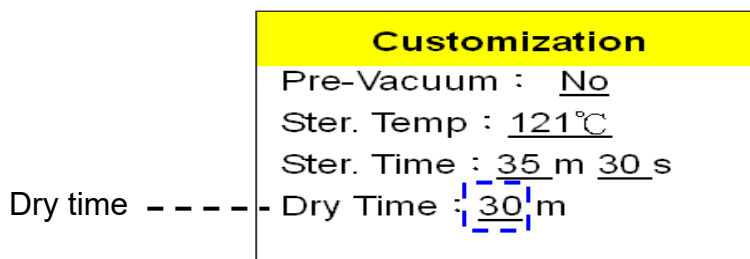


Figure 78

I. Parameters of the customization programs:


Table 9

	Customization
Pre-vacuum	No
Range of Sterilization Temperature (°C)	105 - 130
Range of Sterilization Time	0 - 60 minutes 59 seconds
Range of Dry Time (min.)	0 - 60

- J. Press  or  button until as shown in Figure 79.

Customization	
Pre-Vacuum :	<u>No</u>
Ster. Temp :	<u>121</u> °C
Ster. Time :	<u>35</u> m <u>30</u> s
Dry Time :	<u>30</u> m

Figure 79

- K. Press  button again to star the selected program. The relative information such as program cycle, present process, temperature, pressure and time as shown in Figure 80 will be displayed on the panel.


Program	-----	Customization	
Present Process	-----	Process: PV1	
		Temperature:	45 °C
		Pressure:	-0.3bar
		Total Time:	1m 04s
			Real Chamber Temperature
			Real Chamber Pressure
			Accumulated Cycle Time


Figure 80


- L. On completion, the buzzer will sound and the Program Complete message is displayed as shown in Figure 81– Program Complete.


Program Complete	
Sterilization : finish	
Temperature :	85°C
Pressure:	0.0bar
Total Time:	65m 15s


Figure 81– Program Complete


 **WARNING:** If any error messages prompt, you may need to repeat the sterilization cycle.


M. When press the  button to open the door, a “Mind The Steam” will be prompted and then followed by “Please Open The Door.” message. Open the door and take out the sterilized items. Check the status of the indicators. If failed, repeat the cycle. Consult with the qualified technician for calibration if necessary. Please refer to “Troubleshooting” for further information.

 **WARNING:** Check the pressure gauge is reading ZERO before opening the door.

 **WARNING:** Beware of steam when opening door after a sterilization cycle.

 **WARNING:** Be careful when removing the sterilized items as the metal surfaces might still be hot. Always wear suitable hand protection to remove the box or use the appropriate aids (tray holder) to lift the trays.

 **WARNING:** If using the sterilizer continuously, it's required to have a 20 min. interval between each sterilization cycle to allow the unit to cool.

 **WARNING:** No Vacuum Function at 105-118°C in Customization program.

6.7 Function Test Program

There are 3 built-in test programs for checking the basic performance of the sterilizer as following.

6.7.1 Leakage Test

The leakage test is used to demonstrate that the quantity of air leakage into the sterilizer chamber during the periods of vacuum does not exceed a level which will inhibit the penetration of steam into the sterilizer load and will not be a potential cause of re-contamination of the sterilizer load during drying. See Figure 82 for the cycle diagram.

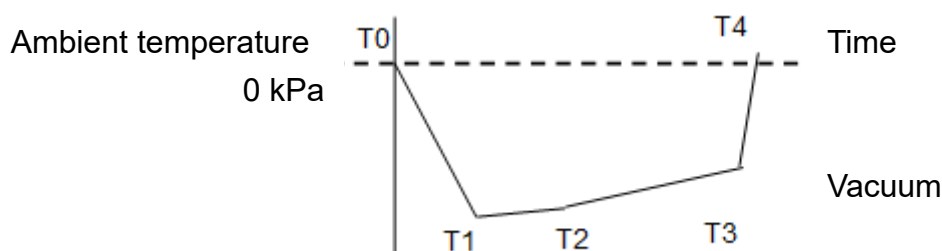


Figure 82

Legend of each cycle:




Table 10

T0-T1:	Pre-vacuum to -80kPa
T1-T2:	P1: Hold the pressure for 300 s
T2-T3:	P2: Pressure after a leakage time of 600 s
T3-T4:	P3: Complete the test cycle and release the pressure

The leakage will be automatically calculated by the system, and the test result will be displayed and printed.

A. Before start Sterilization program please refer to “6.3 Prepare Sterilization” section.

B. How to set the leakage test program:


Press  or  button to select Function Test program (Figure 83), and then press  button to confirm, as shown in Figure 84.

MENU	
Un wrapped	121℃
Wrapped	121℃
Un wrapped	126℃
Wrapped	126℃
Dry	
Customization	
Function Test	
System Setting	

Figure 83

Function Test
Leakage Test
Helix Test
B&D Test

Figure 84

- C. Press  button to confirm the selection of Leakage Test Program, as shown in Figure 85.



Leakage Test
Pressure -80kPa
Time: 15 min


Figure 85

- D. Press  button to star the Leakage Test Program, as shown in Figure 86.

Program	-----	Leakage Test
Present	-----	P1 : -80.0kPa t1:120s
Process		P2 : -79.0kPa t2:300s
		P3 : -78.0kPa t3:600s
		Total Time : 1m 04s

Figure 86

- E. On completion, the buzzer will sound and the Program Complete message is displayed as shown in Figure 81– Program Complete.

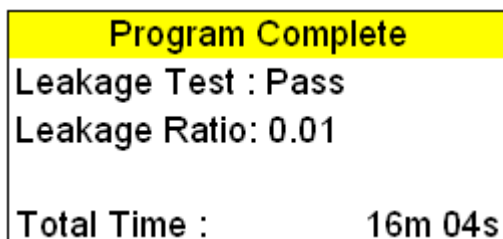





Figure 87- Program Complete

 **WARNING:** Check the pressure gauge is reading ZERO before opening the door.




 **WARNING:** If using the sterilizer continuously, it's required to have a 20 min. interval between each sterilization cycle.

 **NOTE:** For the test result to be valid, you may carry out with an empty sterilization cycle without any load at ambient temperature.

6.7.2 Helix Test

 **WARNING:** This program is running at under 1,000m altitude.

- A. Before start Sterilization program please refer to “6.3 Prepare Sterilization” section.
- B. Please refer to “(Helix test)” and follow the test tool supplier’s instructions.
- C. How to set the Helix test program:



Press  or  button to select Function Test program (Figure 88), and then press  button to confirm, as shown in Figure 89.

MENU	
Un wrapped	121℃
Wrapped	121℃
Un wrapped	126℃
Wrapped	126℃
Dry	
Customization	
Function Test	
System Setting	

Figure 88

Function Test
Leakage Test
Helix Test
B&D Test

Figure 89

- D. Press  or  button to select Helix Test program (Figure 90).

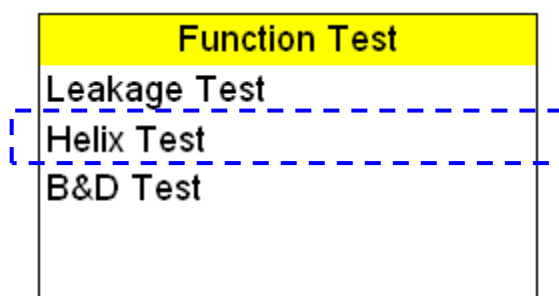



Figure 90

- E. Press  button to confirm the selection of Helix Test Program, as shown in Figure 91.

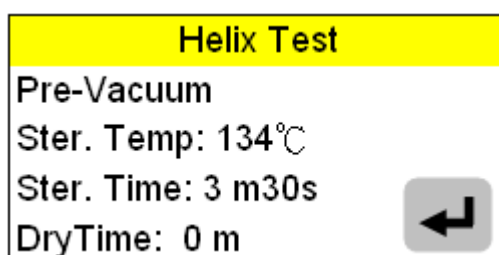


Figure 91

- F. Press  button to star the Helix Test Program, as shown in Figure 92.

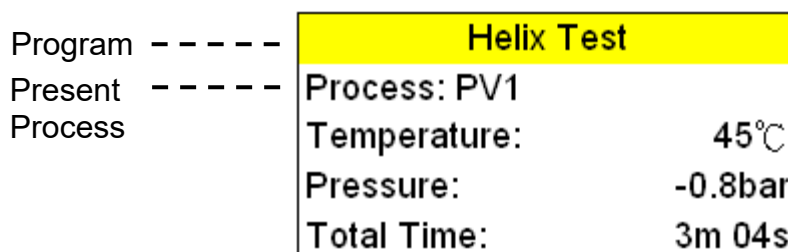


Figure 92

- G. On completion, the buzzer will sound and the Program Complete message is displayed as shown in Figure 93- Program Complete.

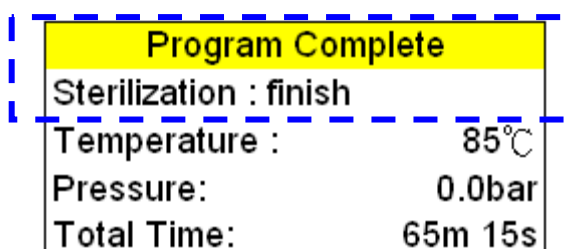




Figure 93- Program Complete

 **WARNING:** If any error messages prompt, you may need to repeat the sterilization cycle.

- H. When press the  button to open the door, a “Mind The Steam” will be prompted and then followed by “Please Open The Door.” message. Open the door and take out the Helix load. Check the status of the indicators. If failed, repeat the cycle. Consult with the qualified technician for calibration if necessary. Please refer to “Troubleshooting” for further information.



WARNING: Check the pressure gauge is reading ZERO before opening the door.



WARNING: Beware of steam when opening door after a sterilization cycle.



WARNING: Be careful when removing the sterilized items as the metal surfaces might still be hot. Always wear suitable hand protection to remove the box or use the appropriate aids (tray holder) to lift the trays.






WARNING: If using the sterilizer continuously, it's required to have a 20 min. interval between each sterilization cycle to allow the unit to cool.

6.7.3 B&D Test

 **WARNING:** This program is running at under 1,000m altitude.

- A. Before start Sterilization program please refer to “6.3 Prepare Sterilization” section.
- B. Please refer to “(B &D Test)” and follow the B&D supplier’s instructions.
- C. How to set the B&D test program:



Press  or  button to select Function Test program (Figure 94), and then press  button to confirm, as shown in Figure 95.

MENU	
Un wrapped	121℃
Wrapped	121℃
Un wrapped	126℃
Wrapped	126℃
Dry	
Customization	
Function Test	
System Setting	

Figure 94

Function Test
Leakage Test
Helix Test
B&D Test

Figure 95

- D. Press  or  button to select B&D Test program (Figure 96).

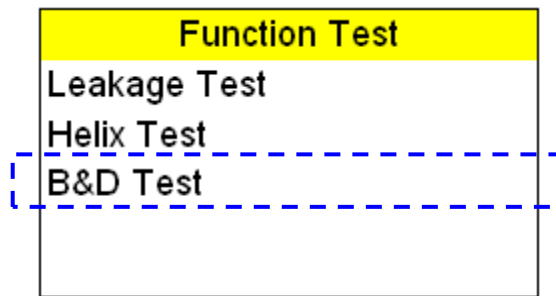



Figure 96

- E. Press  button to confirm the selection of B&D Test Program, as shown in Figure 97.

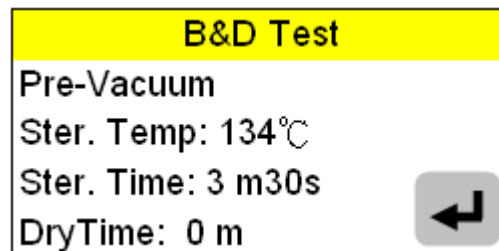


Figure 97

- F. Press  button to star the Helix Test Program, as shown in Figure 92.

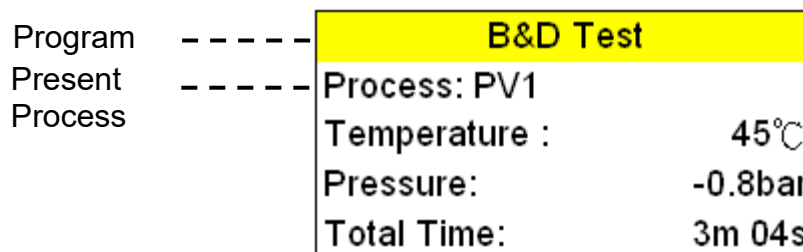


Figure 98

- G. On completion, the buzzer will sound and the Program Complete message is displayed as shown in Figure 99- Program Complete.

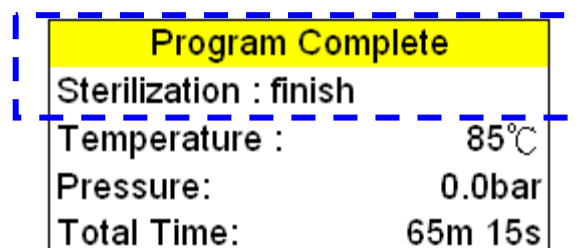







Figure 99- Program Complete


 **WARNING:** If any error messages prompt, you may need to repeat the sterilization cycle.

H. When press the  button to open the door, a “Mind The Steam” will be prompted and then followed by “Please Open The Door.” message. Open the door and take out the Helix load. Check the status of the indicators. If failed, repeat the cycle. Consult with the qualified technician for calibration if necessary. Please refer to “Troubleshooting” for further information.

 **WARNING:** Check the pressure gauge is reading ZERO before opening the door.




 **WARNING:** Beware of steam when opening door after a sterilization cycle.

 **WARNING:** Be careful when removing the sterilized items as the metal surfaces might still be hot. Always wear suitable hand protection to remove the box or use the appropriate aids (tray holder) to lift the trays.

 **WARNING:** If using the sterilizer continuously, it's required to have a 20 min. interval between each sterilization cycle to allow the unit to cool.

6.8 System Setup

6.8.1 Date and Time





- A. Press  or  button to select System Setting program (Figure 100), and then press  button to select Date & Time setting, as shown in Figure 101.

MENU	
Un wrapped	121°C
Wrapped	121°C
Un wrapped	126°C
Wrapped	126°C
Dry	
Customization	
Function Test	
System Setting	

Figure 100





System set
Date & Time
Unit
Printer
Auto add water
Cycle Counter
Serial Number
Calibration

Figure 101

- B. Press  button to the editing mode as shown in Figure 102. Press  or  button to change the Month. Press  button to store the parameter.





Date & Time
Date=MMM/DD/YYYY
Oct / 22 / 2012
Time=hh:mm:ss
13:12:50

Figure 102

- C. Press  button to shift the cursor to date. Press  or  button to change the contents, and press  button to store the parameter as shown in Figure 103.





Date & Time
Date=MMM/DD/YYYY
Oct / 10 / 2012
Time=hh:mm:ss
13:12:50

Figure 103

- D. Press  button to shift the cursor to year. Press  or  button to change the contents, and press  button to store the parameter in Figure 104.





Date & Time
Date=MMM/DD/YYYY
Oct / 10 / 2013
Time=hh:mm:ss
13:12:50

Figure 104

- E. Press  button to shift the cursor to hour. Press  or  button to change the contents, and press  button to store the parameter in Figure 105.





Date & Time
Date=MMM/DD/YYYY
Oct / 10 / 2013
Time=hh:mm:ss
14 : 12 : 50

Figure 105

- F. Press  button to shift the cursor to minute. Press  or  button to change the contents, and press  button to store the parameter in Figure 106.


Date & Time
Date=MMM/DD/YYYY
Oct / 10 / 2013
Time=hh:mm:ss
14 : 30 : 50

Figure 106

- G. Press  button to shift the cursor to second. Press  or  button to change the contents, and press  button to store the parameter in Figure 107.

Date & Time
Date=MMM/DD/YYYY
Oct / 10 / 2013
Time=hh:mm:ss
14 : 30 : 10

Figure 107

- H. Press  button returns to System setting.

System set
Date & Time
Unit
Printer
Auto add water
Cycle Counter
Serial Number
Calibration




Figure 108

6.8.2 Units

Temperature unit and pressure unit are set to °C and bar respectively as default; however, you can change these units as following:

- Temperature unit: °C, °F
- Pressure unit: bar, kPa, MPa, psi, kgf/cm²

To change the unit:


- A. Press  or  button to select System Setting program (Figure 109), and then press  button to select Unit setting, as shown in Figure 110.

MENU	
Un wrapped	121°C
Wrapped	121°C
Un wrapped	126°C
Wrapped	126°C
Dry	
Customization	
Function Test	
System Setting	

Figure 109




System set
Date & Time
Unit
Printer
Auto add water
Cycle Counter
Serial Number
Calibration

Figure 110

- B. Press  button to the editing mode as shown in Figure 111.





Unit
Temp: °C
Pressure: <u>bar</u>

Figure 111

- C. Press  or  button to change the unit, and press  button to store the parameter in Figure 112.


Unit
Temp: °F
Pressure: <u>bar</u>

Figure 112

- D. Press  button to shift the cursor to Pressure. Press  or  button to change the contents, the “bar, kPa, MPa, psi, kgf/cm²” is displayed in sequence, and press  button to store the parameter in Figure 113.
- E. Figure 113.

Unit
Temp: °F
Pressure: <u>kPa</u>

Figure 113




- F. Press  button returns to System setting.

System set
Date & Time
Unit
Printer
Auto add water
Cycle Counter
Serial Number
Calibration

Figure 114

6.8.3 Printer

The real time program steps could be printed by the printer and also stored on a SD memory. The values of the sterilization steps are used as a reference record of each sterilization process. It is set to “ON” as default. However, you may enable or disable the printer as following:

- A. Press  or  button to select System Setting program (Figure 115), and then press  button to select Printer setting, as shown in Figure 116.

MENU	
Un wrapped	121℃
Wrapped	121℃
Un wrapped	126℃
Wrapped	126℃
Dry	
Customization	
Function Test	
System Setting	

Figure 115

System set
Date & Time
Unit
Printer
Auto add water
Cycle Counter
Serial Number
Calibration

Figure 116

- B. Press  button to the editing mode as shown in Figure 117.

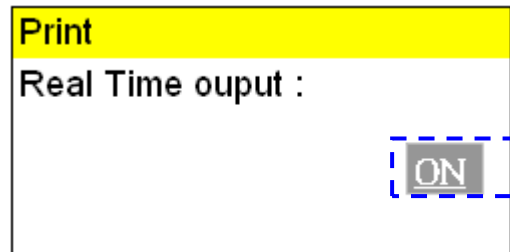





Figure 117

- C. Press  or  button to enable or disable the real time printout, and press  button to store the parameter in Figure 118.

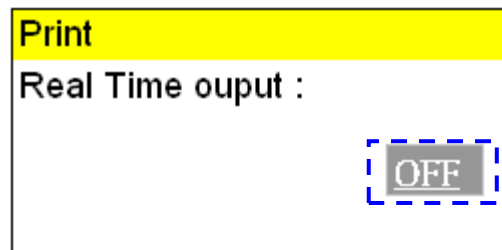



Figure 118

- D. Press  button returns to System setting.

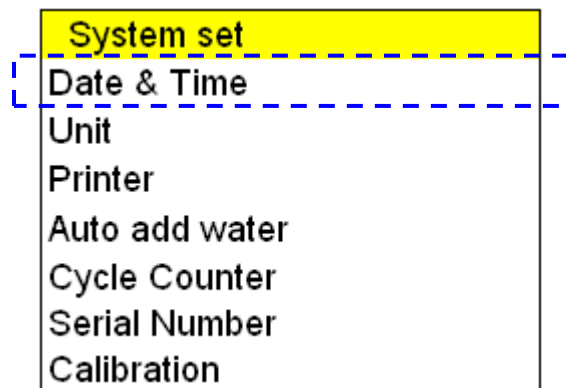





Figure 119

6.8.4 Auto Add Water

When the Auto Add Water is set to "ON" and start the sterilization program, it will check the water level of the water tank automatically. If water level of the water tank is not sufficient for running a sterilization cycle, it will supply the external water into the water tank until full level is reached. If the Auto Add Water is set to "OFF" for manual add water, a "Error no = 400" will be displayed while detecting low water level.

It is set to "OFF" as default. However, you may enable or disable the Auto Add Water as following:

- A. Press  or  button to select System Setting program (Figure 120), and then press  button to select Auto add water setting, as shown in Figure 121.

MENU	
Un wrapped	121℃
Wrapped	121℃
Un wrapped	126℃
Wrapped	126℃
Dry	
Customization	
Function Test	
System Setting	

Figure 120

System set
Date & Time
Unit
Printer
Auto add water
Cycle Counter
Serial Number
Calibration

Figure 121

- B. Press  button to the editing mode as shown in Figure 122.

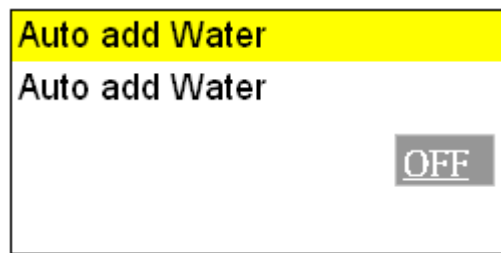





Figure 122

- C. Press  or  button to enable or disable the Auto add water, and press  button to store the parameter in Figure 123.

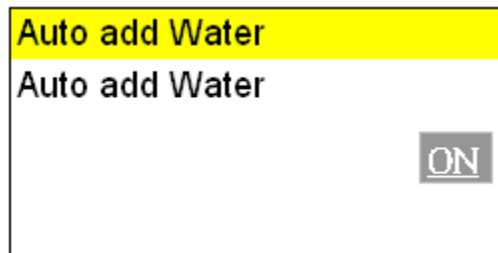



Figure 123

- D. Press  button returns to System setting.

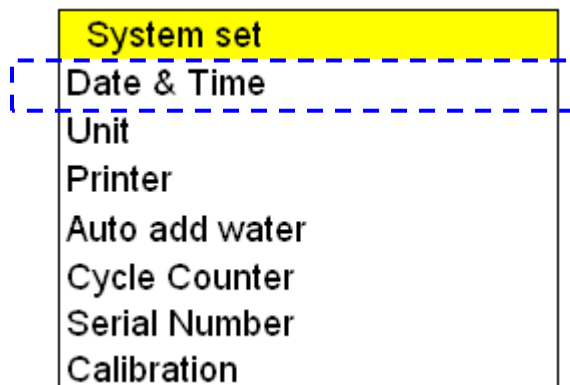




Figure 124

6.8.5 Cycle Counter




The autoclave required to be inspected and examined after pre-determinate cycles (default value 5,000 cycles) for its safety and performance by qualified persons.

A “Error no=010” will be displayed to remind operator for the servicing work. Press any key to ignore the error message.

 **CAUTION:** It is highly recommended by the manufacturer to call servicing work as soon as possible due to safety and performance reasons. Failure to follow the Maintenance Instructions will adversely affect performance and lifespan of the sterilizer, and may invalidate the warranty.

 **CAUTION:** The user should not change this parameter unless authorized by service personnel.

To change the next Maintenance cycle:


- A. Press  or  button to select System Setting program (Figure 125), and then press  button to select Cycle counter setting, as shown in Figure 126.

MENU	
Un wrapped	121℃
Wrapped	121℃
Un wrapped	126℃
Wrapped	126℃
Dry	
Customization	
Function Test	
System Setting	

Figure 125

System set
Date & Time
Unit
Printer
Auto add water
Cycle Counter
Serial Number
Calibration

Figure 126

B. Press  button to the editing mode as shown in Figure 127.

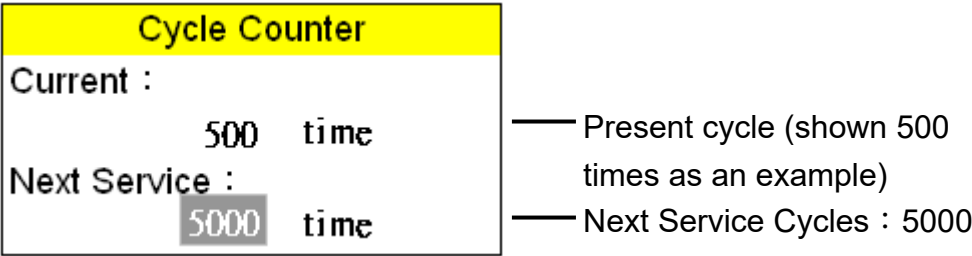





Figure 127

C. Press  or  button to change next service times, and press  button to store the parameter in Figure 128.

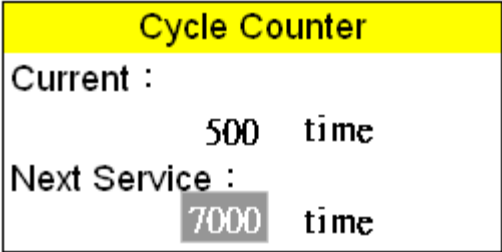



Figure 128

D. Press  button returns to System setting.

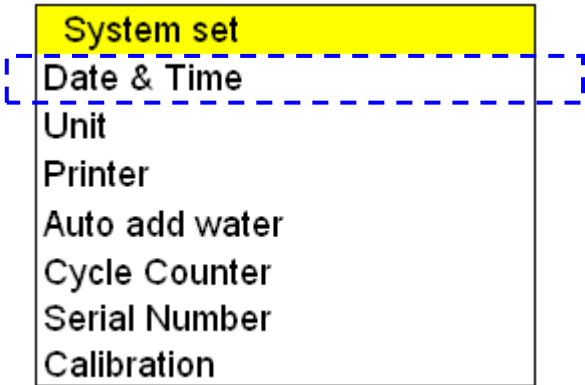






Figure 129

6.8.6 Series Number

 **NOTE:** The 12 digits series number, compose by 9 digits followed by a dash “-” and 3 digits, is the unique identification of each autoclave, which is factory default.

To view the series number:

- A. Press  or  button to select System Setting program (Figure 130), and then press  button to view the Series Number, as shown in Figure 131.

MENU	
Un wrapped	121℃
Wrapped	121℃
Un wrapped	126℃
Wrapped	126℃
Dry	
Customization	
Function Test	
System Setting	

Figure 130


System set
Date & Time
Unit
Printer
Auto add water
Cycle Counter
Serial Number
Calibration

Figure 131

- B. Press  button to the viewing mode as shown in Figure 132.

Serial Number
SN:120803204-004

Figure 132

C. Press  button returns to System setting.

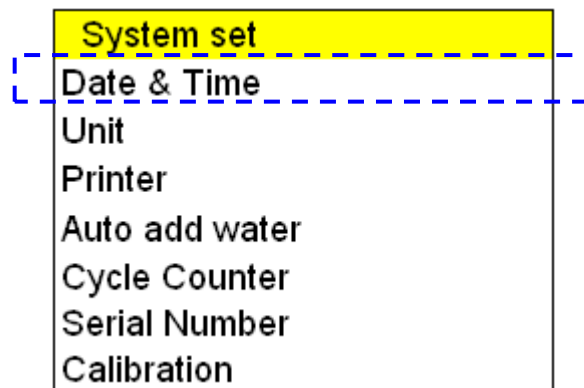






Figure 133

6.8.7 Calibration (Engineering Mode, Authorized Personnel Only)

 **CAUTION:** This autoclave had been calibrated before shipment, and this Calibration function is password protected to prevent improper operation by the user. Only well-trained personnel can perform the calibration work. Failure to do calibration could result in serious injury or damage to the autoclave. However, the autoclave may need to be re-calibrated if necessary, such as the replacement of components. The following information is aimed for operating by authorized technicians, not by the operator.

- A. Press  or  button to select System Setting program (Figure 134), and then press  button to select the Calibration, as shown in Figure 135.

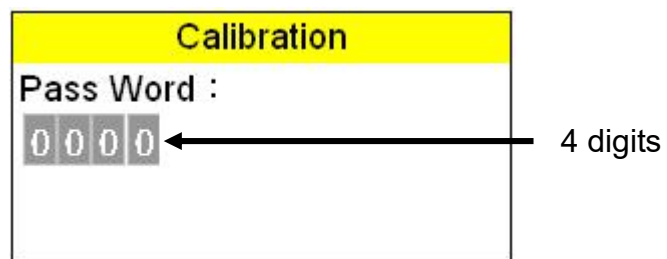
MENU	
Un wrapped	121°C
Wrapped	121°C
Un wrapped	126°C
Wrapped	126°C
Dry	
Customization	
Function Test	
System Setting	

Figure 134

System set
Date & Time
Unit
Printer
Auto add water
Cycle Counter
Serial Number
Calibration


Figure 135

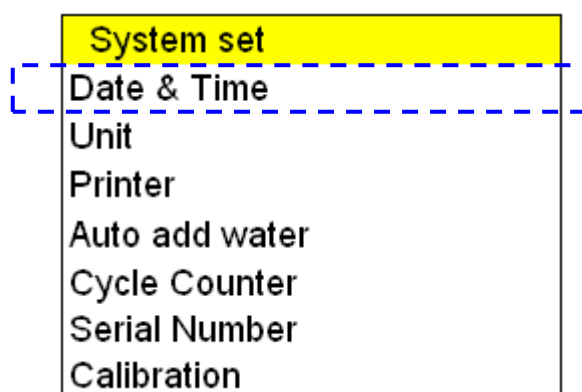
- B. Press  button to the editing mode as shown in Figure 136.



The screenshot shows a screen titled "Calibration" with a yellow header. Below the header, it says "Pass Word :". Underneath, there are four grey boxes, each containing a "0", representing a 4-digit password field. An arrow points from the text "4 digits" to the rightmost "0" box.

Figure 136

- C. Press  button returns to System setting.



The screenshot shows a menu titled "System set" with a yellow header. Below the header, there is a list of options: "Date & Time", "Unit", "Printer", "Auto add water", "Cycle Counter", "Serial Number", and "Calibration". The "Date & Time" option is highlighted with a dashed blue rectangular box.

Figure 137

6.9 Description of Printer

6.9.1 Dimensions of Printer Paper

Thermal printer is installed in this sterilizer, and the dimension of thermal printer paper is 57 mm in wide, 50 mm in outside diameter, and 12 meter in length.

6.9.2 Installation of Printer Paper

There are two ways for feeding paper, one is automatic feeding and the other is manual feeding.



NOTE: Please contact your service agent for the suitable type of thermal printer papers.



WARNING: Loss of magnetism data will be incurred if magnetic stripe close to the printer.



NOTE: The thermal printer papers are very sensitive to the hot-wet conditions. Always store the paper in cold-dry ambient conditions. The manufacturer highly recommended a hard copy of the contents immediately after completing each sterilization cycles.

6.9.2.1 Automatic Feeding Paper

- A. Turn on the Power.
- B. Press down and then pull outward the rim of the printer cover (See Figure 138).

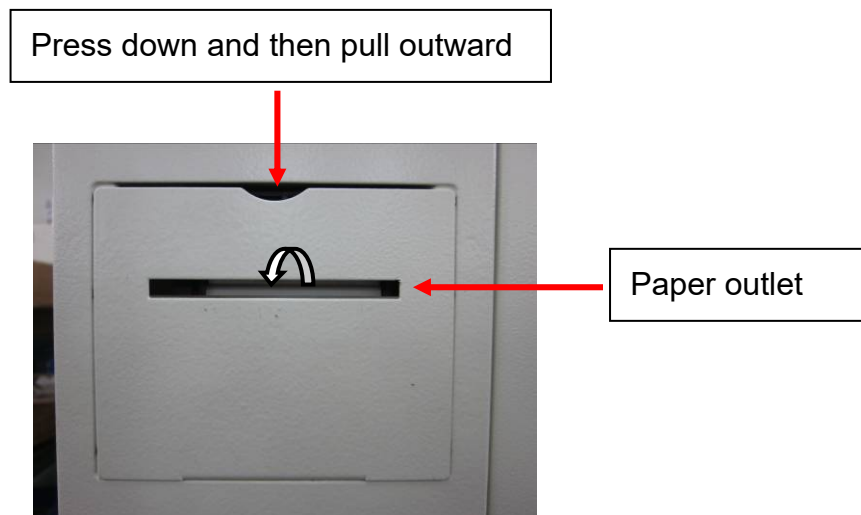


Figure 138

- C. Take out the empty roll from the compartment (See Figure 139), and replace with a new one. In order to print correctly, please load the thermal paper according to the instruction of the thermal paper for the printing side.

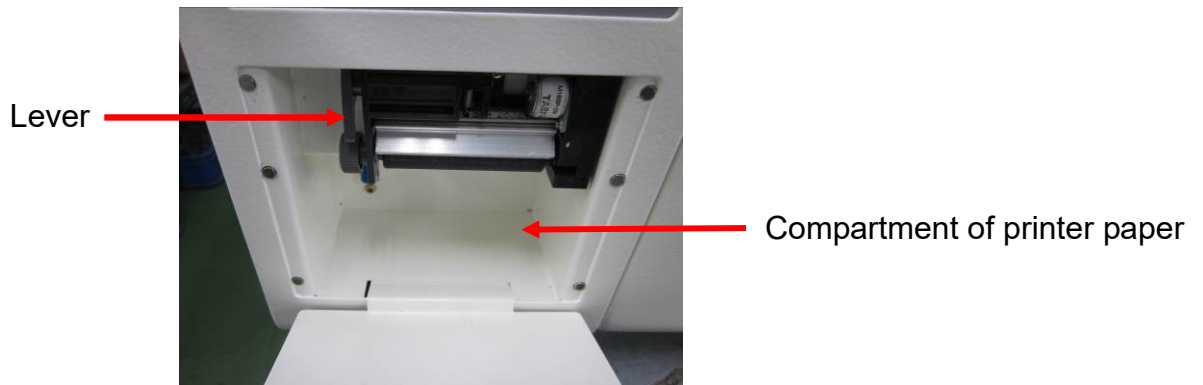


Figure 139

- D. Replace with a new one thermal paper in the compartment, and position the lever in the “downward position” as shown in Figure 141. Locate the thermal paper near to the sensing inlet (Figure 140), the thermal paper will be detected and then fed automatically (See Figure 141)

⚠️NOTE: Refer to the instruction of the thermal paper supplier for the printing face.

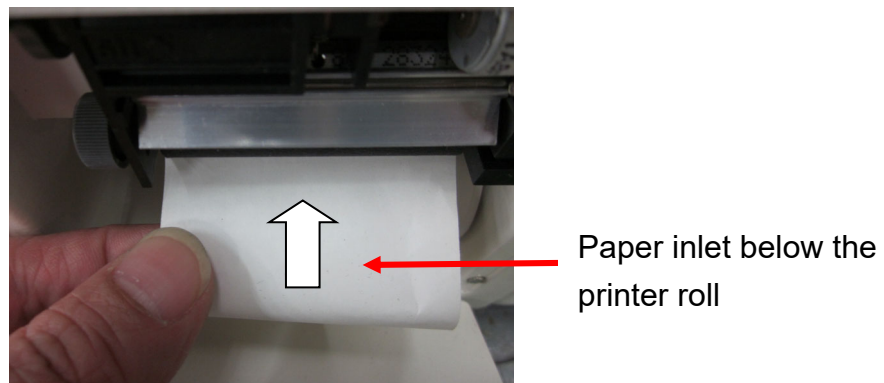


Figure 140

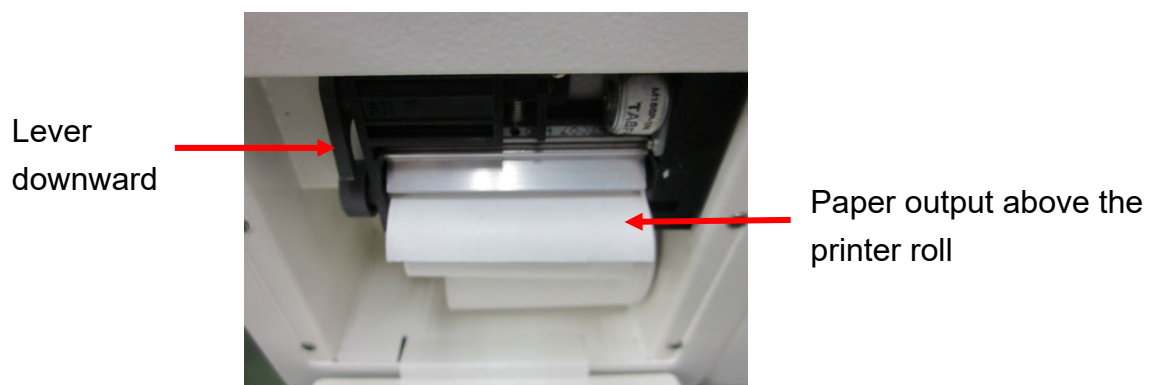


Figure 141

- E. Align the thermal paper matching with the paper outlet of the printer cover. Close the printer cover to complete the replacement.



Figure 142

6.9.2.2 Manual Feeding Paper

- A. Turn on the Power. (Not necessary for manual replacement)
- B. Press down and then pull outward the rim of the printer cover (See Figure 143).

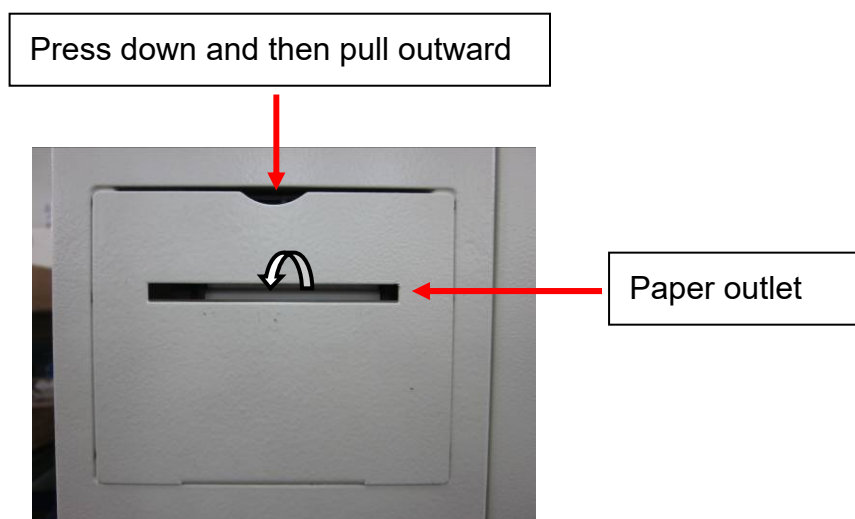


Figure 143

- C. Take out the empty roll from the compartment (See Figure 144), and replace with a new one. In order to print correctly, please load the thermal paper according to the instruction of the thermal paper for the printing side.

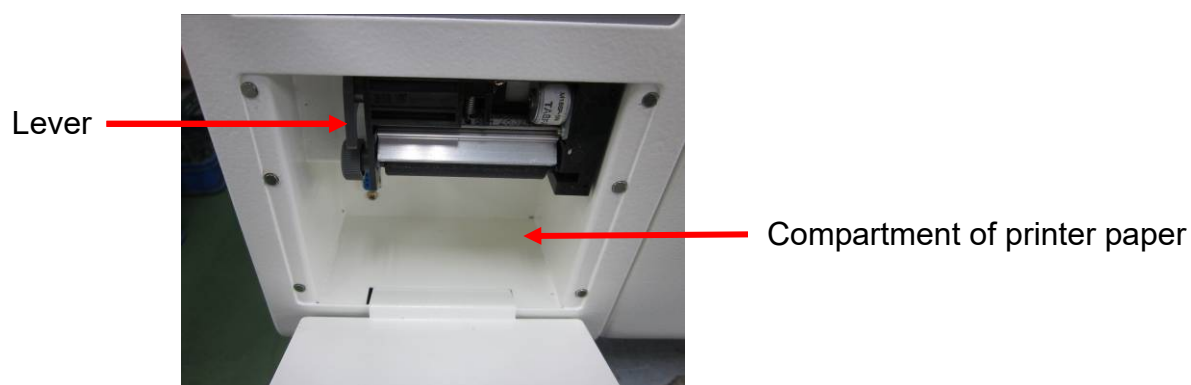


Figure 144

D. Position the lever in the “upward position” as shown in Figure 145.

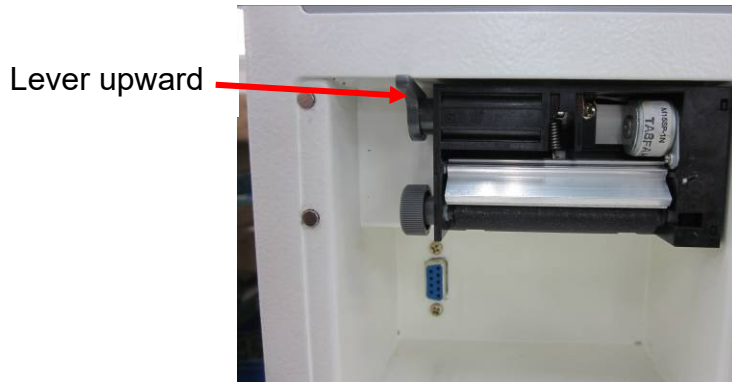
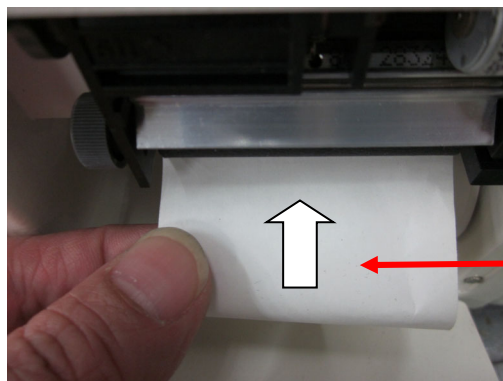


Figure 145

E. Replace with a new one thermal paper in the compartment, and. Locate the thermal paper to the paper inlet as shown in Figure 146, and then push the thermal paper until you can pull it out. Position the lever in the “downward position” as shown in Figure 147.

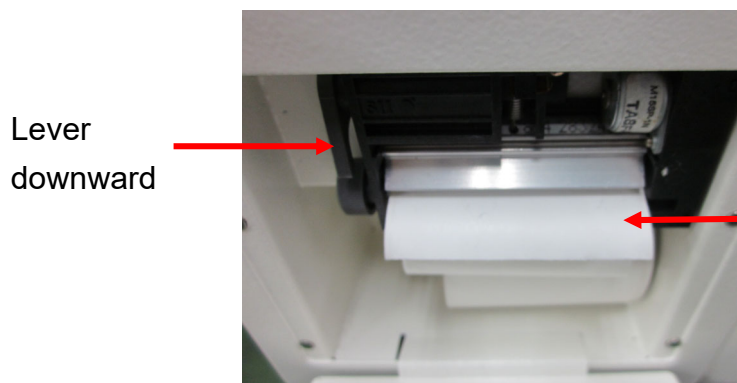


NOTE: Refer to the instruction of the thermal paper supplier for the printing face.



Paper inlet below the
printer roll

Figure 146



Paper output above the
printer roll

Figure 147

- F. Align the thermal paper matching with the paper outlet of the printer cover. Close the printer cover to complete the replacement.



Figure 148

6.9.3 Printout of Printer

There are three types of printout as following:

1) General Program, 2) Dry Program, 3) Leakage Test

6.9.3.1 Printout of General Program

The following printout is applicable to programs of Unwrapped 121 °C, Wrapped 121 °C, Unwrapped 126 °C, Wrapped 126 °C, Customization, Helix test, and B &D test.

Table 11

Printer output	Description																																				
Model : SA-300MB	Model number																																				
Software version : V1.00	Software version installed in this autoclave																																				
SN : 141005204-004	Series number																																				
Program : Wrapped 126 °C Pre-Vacuum Ster. Temp : 126 °C Ster. Time : 20 m 0 s Dry Time : 30 m	Program selected Pre-vacuum function enabled Sterilization temperature Sterilization duration Dry duration																																				
Date : Apr. 02 2015 14 : 10 : 27	Date and Time of sterilization																																				
Cycle Counter : 000351	Cycles that had been started																																				
<pre> Step Time ts Temp. Pres. mm:ss mm:ss C bar Start 000:00 00:00 25.4 -0.013 PV1 004:51 04:51 24.8 -0.832 H1 021:04 16:13 119.0 -0.936 PV2 026:18 03:19 89.1 -0.371 H2 033:06 06:47 119.0 -0.897 PV3 038:23 05:23 89.5 -0.372 H3 045:23 06:59 119.0 -0.894 PV4 050:34 03:17 89.1 -0.376 H4 061:02 10:27 127.0 1.433 S00 061:02 00:00 127.0 1.434 S02 063:02 02:00 127.0 1.430 S04 065:02 04:00 127.0 1.413 S06 067:02 06:00 127.5 1.405 S08 069:02 08:00 127.2 1.403 S10 071:02 10:00 127.3 1.400 S12 073:02 12:00 127.3 1.430 S14 075:02 14:00 127.4 1.427 S16 077:02 16:00 127.4 1.414 S18 079:02 18:00 127.1 1.418 S20 081:02 20:00 127.2 1.409 Ex 085:25 04:23 107.5 -0.203 D0 086:38 01:12 93.4 -0.286 D1 116:38 30:00 89.1 -0.686 VR 117:06 00:26 90.8 -0.958 End 117:06 00:00 90.7 -0.056 Ster. Temp: 127.0 - 127.8 °C Ster. Pres: 1.383 - 1.462 bar Ster. Time: 20 m 0 s Total time: 117 m 06 s Program complete </pre>	<table> <tr> <th>Step</th><th>action</th></tr> <tr> <td>Time</td><td>mmm: minutes starting record, ss: seconds starting record</td></tr> <tr> <td>ts</td><td>duration of each step, mm: minutes, ss: seconds</td></tr> <tr> <td>Temp(°C)</td><td>chamber temperature in °C</td></tr> <tr> <td>Pres(bar)</td><td>Chamber pressure in bar</td></tr> <tr> <td>start</td><td>start time</td></tr> <tr> <td>PV1</td><td>1st pre-vacuum pulse</td></tr> <tr> <td>H1</td><td>1st heating pulse</td></tr> <tr> <td>PV2</td><td>2nd pre-vacuum pulse</td></tr> <tr> <td>H2</td><td>2nd heating pulse</td></tr> <tr> <td>PV3</td><td>3rd pre-vacuum pulse</td></tr> <tr> <td>H3</td><td>3rd heating pulse</td></tr> <tr> <td>PV4</td><td>4th pre-vacuum pulse</td></tr> <tr> <td>H4</td><td>4th heating pulse</td></tr> <tr> <td>S00</td><td>start of sterilization</td></tr> <tr> <td>S02</td><td>sterilization time recorded every 2 minutes after "S00"; and also the last sterilization time</td></tr> <tr> <td>EX</td><td>exhaust of water and steam</td></tr> <tr> <td>D0</td><td>dry time-started</td></tr> </table>	Step	action	Time	mmm: minutes starting record, ss: seconds starting record	ts	duration of each step, mm: minutes, ss: seconds	Temp(°C)	chamber temperature in °C	Pres(bar)	Chamber pressure in bar	start	start time	PV1	1 st pre-vacuum pulse	H1	1 st heating pulse	PV2	2 nd pre-vacuum pulse	H2	2 nd heating pulse	PV3	3 rd pre-vacuum pulse	H3	3 rd heating pulse	PV4	4 th pre-vacuum pulse	H4	4 th heating pulse	S00	start of sterilization	S02	sterilization time recorded every 2 minutes after "S00"; and also the last sterilization time	EX	exhaust of water and steam	D0	dry time-started
Step	action																																				
Time	mmm: minutes starting record, ss: seconds starting record																																				
ts	duration of each step, mm: minutes, ss: seconds																																				
Temp(°C)	chamber temperature in °C																																				
Pres(bar)	Chamber pressure in bar																																				
start	start time																																				
PV1	1 st pre-vacuum pulse																																				
H1	1 st heating pulse																																				
PV2	2 nd pre-vacuum pulse																																				
H2	2 nd heating pulse																																				
PV3	3 rd pre-vacuum pulse																																				
H3	3 rd heating pulse																																				
PV4	4 th pre-vacuum pulse																																				
H4	4 th heating pulse																																				
S00	start of sterilization																																				
S02	sterilization time recorded every 2 minutes after "S00"; and also the last sterilization time																																				
EX	exhaust of water and steam																																				
D0	dry time-started																																				

Printer output	Description	
	D1	dry time-finished
	VR	vacuum release
	End	end of recording
Ster. Temp : 127.0 - 127.8 °C	The maximum and minimum temperature detected during sterilization period	
Ster. Pres : 1.383 – 1.462 bar	The maximum and minimum pressure detected during sterilization period	
Ster. Time : 20 m 0 s	Sterilization period	
Total time : 117m 06 s	Time elapsed between start and program complete	
Program complete	Message of ending recording	

6.9.3.2 Printout of Dry Program

The following printout is applicable to Dry Program:

Table 12

Printer output	Description																										
Model : SA-300MB	Model number																										
Software version : V1.00	Software version installed in this autoclave																										
SN : 141005204-004	Series number																										
Program : Dry	Program selected																										
Date : Apr. 02 2015 14 : 10 : 27	Date and Time of sterilization																										
Cycle Counter : 000351	Cycles that had been started																										
<pre> ----- Step Time ts Temp. Pres. mmm:ss mm:ss °C bar Start 000:00 00:00 27.8 -0.067 D0 000:41 00:41 27.5 -0.296 D1 002:41 02:00 28.2 -0.076 VR 002:44 00:02 28.3 -0.056 End 002:44 00:00 28.3 -0.055 ----- Ster. Temp:0.0 - 0.0°C Ster. Pres:0.000 - 0.000 bar Ster. Time: 0 m 20 s Total time: 2 m 44 s ----- Program complete ----- </pre>	<table> <tr> <th>Step</th><th>action</th></tr> <tr> <td>Time</td><td>mmm: minutes starting record,</td></tr> <tr> <td>mmm:ss</td><td>ss: seconds starting record</td></tr> <tr> <td>ts</td><td>duration of each step,</td></tr> <tr> <td>mm:ss</td><td>mm: minutes,</td></tr> <tr> <td>ss</td><td>ss: seconds</td></tr> <tr> <td>Temp(°C)</td><td>chamber temperature in °C</td></tr> <tr> <td>Pres(bar)</td><td>Chamber pressure in bar</td></tr> <tr> <td>start</td><td>start time</td></tr> <tr> <td>D0</td><td>dry time-started</td></tr> <tr> <td>D1</td><td>dry time-finished</td></tr> <tr> <td>VR</td><td>vacuum release</td></tr> <tr> <td>End</td><td>end of recording</td></tr> </table>	Step	action	Time	mmm: minutes starting record,	mmm:ss	ss: seconds starting record	ts	duration of each step,	mm:ss	mm: minutes,	ss	ss: seconds	Temp(°C)	chamber temperature in °C	Pres(bar)	Chamber pressure in bar	start	start time	D0	dry time-started	D1	dry time-finished	VR	vacuum release	End	end of recording
Step	action																										
Time	mmm: minutes starting record,																										
mmm:ss	ss: seconds starting record																										
ts	duration of each step,																										
mm:ss	mm: minutes,																										
ss	ss: seconds																										
Temp(°C)	chamber temperature in °C																										
Pres(bar)	Chamber pressure in bar																										
start	start time																										
D0	dry time-started																										
D1	dry time-finished																										
VR	vacuum release																										
End	end of recording																										
Ster. Temp : 0 °C	The maximum and minimum temperature detected during sterilization period																										
Ster. Pres : 0 bar	The maximum and minimum pressure detected during sterilization period																										
Total time : 2 m 44 s	Time elapsed between start and program complete																										
Program complete	Message of ending recording																										

6.9.3.3 Printout of Leakage Test

The following printout is applicable to Leakage Test:

Table 13

Printer output	Description																		
Model : SA-300MB	Model number																		
Software version : V1.00	Software version installed in this autoclave																		
SN : 141005204-004	Series number																		
Program : Leakage Test	Program selected																		
Date : Apr. 02 2015 14 : 10 : 27	Date and Time of sterilization																		
Cycle Counter : 000351	Cycles that had been started																		
<pre> ----- P0: 1.5 kPa, t0: 0 s P1: -79.6 kPa, t1: 228 s P2: -79.4 kPa, t2: 300 s P3: -81.8 kPa, t3: 600 s ----- Program complete Total time: 19 m 31 s Leakage Rate: -0.24 Leakage Test: Pass ----- </pre>	<table> <tr> <th>Step</th><th>action</th></tr> <tr> <td>P0</td><td>ambient atmospheric pressure</td></tr> <tr> <td>t0</td><td>start of the test</td></tr> <tr> <td>P1</td><td>lowest pressure level</td></tr> <tr> <td>t1</td><td>time when the pressure level is reached</td></tr> <tr> <td>P2</td><td>pressure after a period of 300 s</td></tr> <tr> <td>t2</td><td>start of the leakage period</td></tr> <tr> <td>P3</td><td>pressure after a leakage time of 600 s</td></tr> <tr> <td>t3</td><td>end of the test</td></tr> </table>	Step	action	P0	ambient atmospheric pressure	t0	start of the test	P1	lowest pressure level	t1	time when the pressure level is reached	P2	pressure after a period of 300 s	t2	start of the leakage period	P3	pressure after a leakage time of 600 s	t3	end of the test
Step	action																		
P0	ambient atmospheric pressure																		
t0	start of the test																		
P1	lowest pressure level																		
t1	time when the pressure level is reached																		
P2	pressure after a period of 300 s																		
t2	start of the leakage period																		
P3	pressure after a leakage time of 600 s																		
t3	end of the test																		
Program complete	Message of ending recording																		
Total time: 19m 31s	Time elapsed between start and program complete																		
Leakage Rate : -0.24	The rate of air leakage into the sterilizer chamber during periods of vacuum, Pass if the value nor grater than 0.13 kPa/min																		
Leakage Test : Pass	Test result Pass																		

6.9.4 Printout Button




Press button to reprint the last message that had been recorded in the memory.

6.10 External storage medium – SD Card


6.10.1 Using a SD card

The sterilization temperature, steam pressure and real time information during each cycle can be stored to an onto a SD memory card (hereinafter referred to as SD card) automatically if a SD card is inserted. It records the specified information in *.dat format, and the file can be read by the WordPad or Notepad.

- A. You should format your storage medium prior insert into the sterilizer for the first time. SD card supports FAT file system, and SD/HC card support FAT32 file system.

 **NOTE:** Use only recommended storage medium by the manufacturer such as SD, SD/HC (up to 32GB).

- B. Insert a formatted SD card before commencing a sterilization cycle. A error code=400 will be displayed and recorded onto the memory if missing a SD card.

 **CAUTION:** DO NOT remove SD card while any cycle is running, otherwise the data will not be recorded correctly, and may damage to the data and sterilizer.


- C. You can operate on the files in this SD card in PC via a card reader or SD card interface. Data will be stored under the root directory only.

The recording files will be created for each sterilization cycle in the format of “YYMMDDnn.DAT”, where:

- nn represents the cycle sequence of the recording date,
- YY represents the last 2 digits of the year,
- MM represents the 2 digits of the month,
- DD represents the 2 digits of the date.

You should open WordPad or Notepad and then open the file by File -> Open File-> (file path\YYYY\MM\YYMMDDnn.dat), to view the contents.

 **CAUTION:** You should backup your storage medium to a safe medium period ally.

 **NOTE:** WordPad and Notepad are registered trademarks of Microsoft, Inc. Microsoft is a registered trademark.

6.10.2 Readout of a SD card

There are three types of readout as following:

1) General Program, 2) Dry Program, 3) Leakage Test

6.10.2.1 Readout of General Program

The following readout is applicable to programs of Unwrapped 126 °C, Wrapped 126 °C, Unwrapped 121 °C, Wrapped 121 °C, Customization, Helix test, and B &D test.

Table 14

Printer output	Description
Model : SA-300MB	Model number
Software version : V1.00	Software version installed in this autoclave
SN : 141005204-004	Series number
Program : Wrapped 126 °C Pre-Vacuum Ster. Temp : 126 °C Ster. Time : 20 m 0 s Dry Time : 30 m	Program selected Pre-vacuum function enabled Sterilization temperature Sterilization duration Dry duration
Date : Apr. 02 2015 14 : 10 : 27	Date and Time of sterilization
Cycle Counter : 000464	Cycles that had been started

Printer output	Description																																																
<pre> Step Time ts Temp. Pres. mm:ss mm:ss C bar Start 000:00 00:00 25.4 0.013 PV1 004:51 04:51 24.8 -0.832 H1 021:04 16:13 119.0 0.938 PV2 026:18 03:19 89.1 -0.371 H2 033:06 06:47 119.0 0.897 PV3 038:23 03:23 89.5 -0.372 H3 045:23 06:59 119.0 0.894 PV4 050:34 03:17 89.1 -0.376 H4 061:02 10:27 127.0 1.433 S00 061:02 00:00 127.0 1.434 S02 063:02 02:00 127.0 1.430 S04 065:02 04:00 127.5 1.413 S06 067:02 06:00 127.5 1.405 S08 069:02 08:00 127.2 1.403 S10 071:02 10:00 127.3 1.400 S12 073:02 12:00 127.3 1.430 S14 075:02 14:00 127.4 1.427 S16 077:02 16:00 127.4 1.414 S18 079:02 18:00 127.1 1.418 S20 081:02 20:00 127.2 1.409 Ex 085:25 04:23 107.5 0.203 D0 086:38 01:12 93.4 -0.286 D1 116:38 30:00 89.1 -0.686 VR 117:06 00:26 90.8 -0.958 End 117:06 00:00 90.7 -0.058 Ster. Temp: 127.0 - 127.8 °C Ster. Pres: 1.383 - 1.462 bar Ster. Time: 20 m 0 s Total time: 117 m 06 s Program complete </pre>	<table> <tr><td>Step</td><td>action</td></tr> <tr><td>Time</td><td>mmm: minutes starting record,</td></tr> <tr><td>mmm:ss</td><td>ss: seconds starting record</td></tr> <tr><td>ts</td><td>duration of each step,</td></tr> <tr><td>mm:ss</td><td>mm: minutes,</td></tr> <tr><td></td><td>ss: seconds</td></tr> <tr><td>Temp(C)</td><td>chamber temperature in °C</td></tr> <tr><td>Pres(bar)</td><td>Chamber pressure in bar</td></tr> <tr><td>start</td><td>start time</td></tr> <tr><td>PV1</td><td>1st pre-vacuum pulse</td></tr> <tr><td>H1</td><td>1st heating pulse</td></tr> <tr><td>PV2</td><td>2nd pre-vacuum pulse</td></tr> <tr><td>H2</td><td>2nd heating pulse</td></tr> <tr><td>PV3</td><td>3rd pre-vacuum pulse</td></tr> <tr><td>H3</td><td>3rd heating pulse</td></tr> <tr><td>PV4</td><td>4th pre-vacuum pulse</td></tr> <tr><td>H4</td><td>4th heating pulse</td></tr> <tr><td>S00-00</td><td>start of sterilization</td></tr> <tr><td>Sxx-xx</td><td>sterilization time recorded every 1 second after “S00”; until the last sterilization time</td></tr> <tr><td>EX</td><td>exhaust of water and steam</td></tr> <tr><td>D0</td><td>dry time-started</td></tr> <tr><td>D1</td><td>dry time-finished</td></tr> <tr><td>VR</td><td>vacuum release</td></tr> <tr><td>End</td><td>end of recording</td></tr> </table>	Step	action	Time	mmm: minutes starting record,	mmm:ss	ss: seconds starting record	ts	duration of each step,	mm:ss	mm: minutes,		ss: seconds	Temp(C)	chamber temperature in °C	Pres(bar)	Chamber pressure in bar	start	start time	PV1	1 st pre-vacuum pulse	H1	1 st heating pulse	PV2	2nd pre-vacuum pulse	H2	2nd heating pulse	PV3	3rd pre-vacuum pulse	H3	3rd heating pulse	PV4	4th pre-vacuum pulse	H4	4th heating pulse	S00-00	start of sterilization	Sxx-xx	sterilization time recorded every 1 second after “S00”; until the last sterilization time	EX	exhaust of water and steam	D0	dry time-started	D1	dry time-finished	VR	vacuum release	End	end of recording
Step	action																																																
Time	mmm: minutes starting record,																																																
mmm:ss	ss: seconds starting record																																																
ts	duration of each step,																																																
mm:ss	mm: minutes,																																																
	ss: seconds																																																
Temp(C)	chamber temperature in °C																																																
Pres(bar)	Chamber pressure in bar																																																
start	start time																																																
PV1	1 st pre-vacuum pulse																																																
H1	1 st heating pulse																																																
PV2	2nd pre-vacuum pulse																																																
H2	2nd heating pulse																																																
PV3	3rd pre-vacuum pulse																																																
H3	3rd heating pulse																																																
PV4	4th pre-vacuum pulse																																																
H4	4th heating pulse																																																
S00-00	start of sterilization																																																
Sxx-xx	sterilization time recorded every 1 second after “S00”; until the last sterilization time																																																
EX	exhaust of water and steam																																																
D0	dry time-started																																																
D1	dry time-finished																																																
VR	vacuum release																																																
End	end of recording																																																
Ster. Temp : 127.0 - 127.8 °C	The maximum and minimum temperature detected during sterilization period																																																
Ster. Pres : 1.383 – 1.462 bar	The maximum and minimum pressure detected during sterilization period																																																
Ster. Time : 20 m 0 s	Sterilization period																																																
Total time : 117m 06 s	Time elapsed between start and program complete																																																
Program complete	Message of ending recording																																																

6.10.2.2 Readout of Dry Program

The following readout is applicable to Dry Program:

Table 15

Printer output	Description																										
Model : SA-300MB	Model number																										
Software version : V1.00	Software version installed in this autoclave																										
SN : 141005204-004	Series number																										
Program : Dry	Program selected																										
Date : Apr. 02 2015 14 : 10 : 27	Date and Time of sterilization																										
Cycle Counter : 000464	Cycles that had been started																										
<pre> Step Time ts Temp. Pres. mmm:ss mm:ss °C bar Start 000:00 00:00 27.8 -0.067 D0 000:41 00:41 27.5 -0.296 D1 002:41 02:00 28.2 -0.076 VR 002:44 00:02 28.3 -0.056 End 002:44 00:00 28.3 -0.055 ----- Ster. Temp: 0.0 - 0.0 °C Ster. Pres: 0.000 - 0.000 bar Ster. Time: 0 m 20 s Total time: 2 m 44 s ----- Program complete ----- </pre>	<table> <tr> <th>Step</th><th>action</th></tr> <tr> <td>Time</td><td>mmm: minutes starting record,</td></tr> <tr> <td>mmm:ss</td><td>ss: seconds starting record</td></tr> <tr> <td>ts</td><td>duration of each step,</td></tr> <tr> <td>mm:ss</td><td>mm: minutes,</td></tr> <tr> <td></td><td>ss: seconds</td></tr> <tr> <td>Temp(°C)</td><td>chamber temperature in °C</td></tr> <tr> <td>Pres(bar)</td><td>Chamber pressure in bar</td></tr> <tr> <td>start</td><td>start time</td></tr> <tr> <td>D0</td><td>dry time-started</td></tr> <tr> <td>D1</td><td>dry time-finished</td></tr> <tr> <td>VR</td><td>vacuum release</td></tr> <tr> <td>End</td><td>end of recording</td></tr> </table>	Step	action	Time	mmm: minutes starting record,	mmm:ss	ss: seconds starting record	ts	duration of each step,	mm:ss	mm: minutes,		ss: seconds	Temp(°C)	chamber temperature in °C	Pres(bar)	Chamber pressure in bar	start	start time	D0	dry time-started	D1	dry time-finished	VR	vacuum release	End	end of recording
Step	action																										
Time	mmm: minutes starting record,																										
mmm:ss	ss: seconds starting record																										
ts	duration of each step,																										
mm:ss	mm: minutes,																										
	ss: seconds																										
Temp(°C)	chamber temperature in °C																										
Pres(bar)	Chamber pressure in bar																										
start	start time																										
D0	dry time-started																										
D1	dry time-finished																										
VR	vacuum release																										
End	end of recording																										
Ster. Temp : 0 °C	The maximum and minimum temperature detected during sterilization period																										
Ster. Pres : 0 bar	The maximum and minimum pressure detected during sterilization period																										
Total time : 2 m 44 s	Sterilization period																										
Ster. Temp : 0 °C	Time elapsed between start and program complete																										
Program complete	Message of ending recording																										

6.10.2.3 Readout of Leakage Test


The following readout is applicable to Leakage Test:

Table 16

Printer output	Description																		
Model : SA-300MB	Model number																		
Software version : V1.00	Software version installed in this autoclave																		
SN : 141005204-004	Series number																		
Program : Leakage Test	Program selected																		
Date : Apr. 02 2015 14 : 10 : 27	Date and Time of sterilization																		
Cycle Counter : 000464	Cycles that had been started																		
<pre> ----- P0: 1.5 kPa, t0: 0 s P1: -79.6 kPa, t1: 228 s P2: -79.4 kPa, t2: 300 s P3: -81.8 kPa, t3: 600 s ----- Program complete Total time: 19 m 31 s Leakage Rate: -0.24 Leakage Test: Pass ----- </pre>	<table> <tr> <th>Step</th><th>action</th></tr> <tr> <td>P0</td><td>ambient atmospheric pressure</td></tr> <tr> <td>t0</td><td>start of the test</td></tr> <tr> <td>P1</td><td>lowest pressure level</td></tr> <tr> <td>t1</td><td>time when the pressure level is reached</td></tr> <tr> <td>P2</td><td>pressure after a period of 300 s</td></tr> <tr> <td>t2</td><td>start of the leakage period</td></tr> <tr> <td>P3</td><td>pressure after a leakage time of 600 s</td></tr> <tr> <td>t3</td><td>end of the test</td></tr> </table>	Step	action	P0	ambient atmospheric pressure	t0	start of the test	P1	lowest pressure level	t1	time when the pressure level is reached	P2	pressure after a period of 300 s	t2	start of the leakage period	P3	pressure after a leakage time of 600 s	t3	end of the test
Step	action																		
P0	ambient atmospheric pressure																		
t0	start of the test																		
P1	lowest pressure level																		
t1	time when the pressure level is reached																		
P2	pressure after a period of 300 s																		
t2	start of the leakage period																		
P3	pressure after a leakage time of 600 s																		
t3	end of the test																		
Total time: 19m 31s	Time elapsed between start and program complete																		
Leakage Rate : -0.24	The rate of air leakage into the sterilizer chamber during periods of vacuum, Pass if the value nor grater than 0.13 (kPa/min)																		
Leakage Test : Pass	Test result : Pass																		

6.11 Emergency Stop



- A. Press the Emergency Button  to interrupt the program and release the pressure inside the chamber.
- B. The sterilizer will sound to alert, and the Error message “E002” will be displayed to notify an emergency operation. Please wait till the pressure gauge is reading ZERO,



WARNING: The Emergency Button can only be pressed when there's an unusual event or emergency. The sterility of the sterilized items should be verified again.




WARNING: Disposal of the items which is sterilized by unfinished cycle should be in accordance with the local laws. Do not handle them as general waste.



NOTE: If the Emergency Button had been pressed without opening the door, you may require repeating this emergency to release the pressure.



- C. Press the  button to open the door, a “Mind The Steam” will be prompted and then followed by “Please Open The Door.” message. Open the door and take out the sterilized items. Check the status of the indicators. If failed, repeat the cycle. Consult with the qualified technician for calibration if necessary. Please refer to “8. Troubleshooting”.



WARNING: Check the pressure gauge is reading ZERO before opening the door.



WARNING: Beware of steam when opening door after a sterilization cycle.



WARNING: Be careful when removing the sterilized items as the metal surfaces might still be hot. Always wear suitable hand protection to remove the box or use the appropriate aids (tray holder) to lift the trays.



WARNING: If using the sterilizer continuously, it's required to have a 20 min. interval between each sterilization cycle to allow the unit to cool.

6.12 Placement for items to be sterilized

Please place items to be sterilized on the tray properly in order to have the best drying result.



WARNING: To sterilize absorbent cotton or woolen, please wrap it with sterilizing pouch to avoid piping clog.

6.12.1 Sterilization for Implements

Place implements on the tray evenly according to Figure 149. Do not pile up nor overlap each implement.

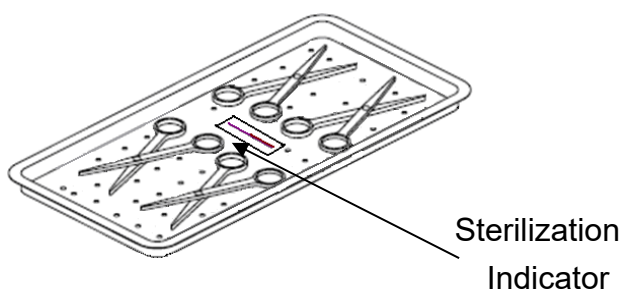


Figure 149



WARNING: If implements are packed with sterilizing pouches, please make sure not to pile them up. Follow Figure 150 for correct placement and do not overlap pouches like to Figure 151 ensure the sterilization quality.

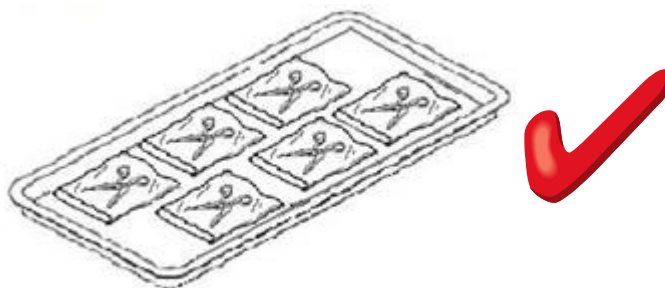


Figure 150



Figure 151

⚠️ WARNING: We suggest using Spring Holder for items with sterilizing pouches to assure sterilization result. Follow Figure 152 or Figure 153 to place each pouch separately. Spring holder is available as an optional accessory.

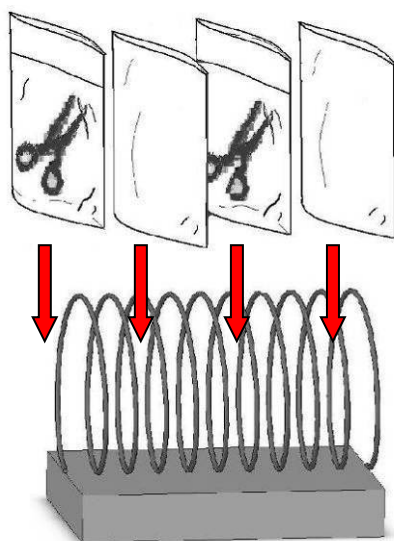


Figure 152

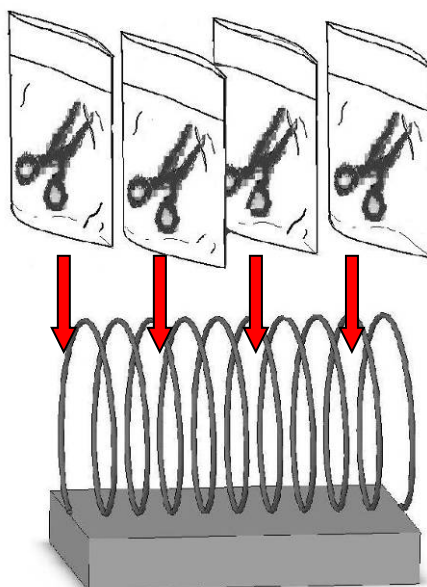


Figure 153

⚠ WARNING: If implements are packed with sterilizing pouches and placed inside a sterilization box, make sure to display items as shown in Figure 154.

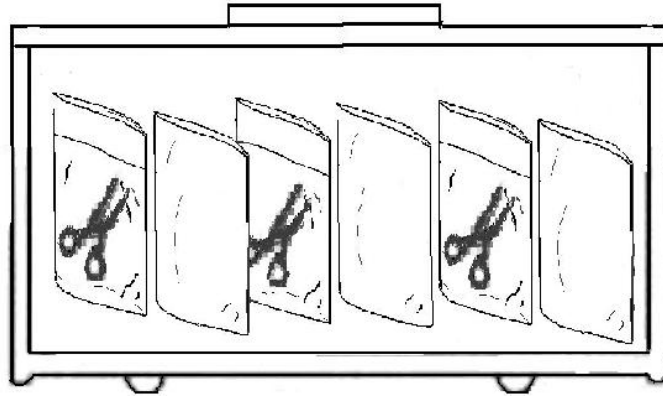


Figure 154

6.12.2 Sterilization for Wrap



WARNING: To sterilize absorbent cotton or woolen, please wrap it with a thin towel, covering cloth, linen, or sterilizing pouch to avoid piping clog according to Figure 155.

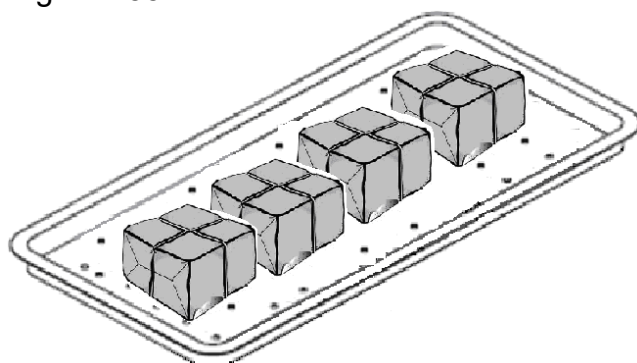


Figure 155

- Place wrap upright on the tray.
- Be careful not to let wrap touching the inner side of chamber.
- Make sure the openings of wraps are perpendicular to the tray in order to improve sterilization performance.
- Arrange openings of wraps toward same direction.
- When place sterilizing pouch on the sterilization box or tray, make sure the medical grade paper is facing upward.

6.12.3 Placement for Sterilization box

- Insert chemical indicator into wrap, then place wrap inside the sterilization box.
- Be sure there will be enough space between each wrap for better air flow.
- Make sure to close the cover of sterilization box properly.







Figure 156



WARNING: Please follow above Figure 156 and place wrap vertically inside the sterilization box.

7 Error Messages and Troubleshooting

7.1 System Error Message

Code	Error message	Description and Solution
002	Emergency stop	<p>1) The EMERGENCY button was pressed to interrupt the program. Please wait until the pressure been release to 0 reading and then pressure the “unlock button”  to open the door by turning the door knob 90° counterclockwise.</p> <p>2) The sterility of the sterilized items should be verified again.</p> <p>3) Consult your service agent for maintenance service as soon as possible.</p>
003	Stop	<p>Cancel button  was pressed to stop a program; press enter button  to confirm the stop operation, and press  again to continue program.</p>
010	Service time	<p>1) The default 5,000 cycles or preset service cycles have been reached.</p> <p>2) You can press any key to continue your operation, but this message will be displayed every time to remind service.</p> <p>3) Consult your service agent for maintenance service as soon as possible.</p>
030	Limitation of continue operation	<p>1) A minimum time interval of 10 minutes between the end of a sterilization work and the start of a new one, to prevent overheating of the autoclave.</p> <p>2) Press any key to continue, and your sterilization work will start automatically after the preset time reached.</p>
031	Chamber temperature higher than 90°C	<p>1) Please wait until chamber temperature cool down.</p> <p>2) Press any key to continue, and your sterilization work will start automatically after the preset time reached.</p>
040	Wrong password	Consult your service agent and re-input again.

7.2 Component Error Message

Code	Error message	Description and Solution
101	SSR1 error	1) SSR1 fault, press any key to terminate operation. 2) Consult your service agent.
102	SSR2 error	1) SSR2 fault, press any key to terminate operation. 2) Consult your service agent.
110	Pressure gauge error (P1)	1) Pressure gauge P1 fault, press any key to terminate operation. 2) Consult your service agent.
111	Pressure gauge error (P2)	1) Pressure gauge P2 fault, press any key to terminate operation. 2) Consult your service agent.
121	Temperature sensor (heater) error (T1)	1) Temperature sensor T1 fault, press any key to terminate operation. 2) Consult your service agent.
123	Temperature sensor in the chamber error (T3)	1) Temperature sensor T3 fault, press any key to terminate operation. 2) Consult your service agent.
130	Keyboard error	1) Keyboard fault, press any key to terminate operation. 2) Consult your service agent.
140	Air Filter error	1) Replace a new Air Filter, press any key to terminate operation. 2) Consult your service agent.
150	System Fan error (F1)	1) System Fan F1 fault, press any key to terminate operation. 2) Consult your service agent.
151	System Fan error (F2)	1) System Fan F2 fault, press any key to terminate operation. 2) Consult your service agent.
160	Heater error	1) Band heater fault, press any key to terminate operation. 2) Consult your service agent.
161	Band heater error	1) Band heater fault, press any key to terminate operation. 2) Consult your service agent.

7.3 Process Error Message

Code	Error message	Description and Solution
200	Sea level over 2000M (Altitude over)	1) Sea level above 2000M detected, press any key to terminate operation. 2) Consult your service agent.
201	Room temperature too low (Ambient temp low)	1) Room temperature lower than 5°C, press any key to terminate operation. 2) Consult your service agent.
202	Room temperature too high (Ambient temp High)	1) Room temperature higher than 50°C, press any key to terminate operation. 2) Consult your service agent.
210	Over heat	1) No water in the chamber causing EGO operated to protect heater, press any key to terminate operation. 2) Consult your service agent.
211	Over pressure	1) Over pressure in the chamber, press any key to terminate operation. 2) Consult your service agent.
220	Pre-vacuum error (PV1 fail)	1) The pre-vacuum is not reach to preset value during the first air removal step, press any key to terminate operation. 2) Consult your service agent.
221	Pre-vacuum error (PV2 or PV3 fail)	1) The pre-vacuum is not reach to preset value during the second and/or third air removal steps, press any key to terminate operation. 2) Consult your service agent.
224	Dry vacuum error	1) The dry-vacuum is not reach to preset value during the drying steps, press any key to terminate operation. 2) Consult your service agent.
230	High pressure during sterilization step	1) The pressure is higher than preset value during sterilization step, press any key to terminate operation. 2) Consult your service agent.
231	Low pressure during sterilization step	1) The pressure is lower than preset value during sterilization step, press any key to terminate operation. 2) Consult your service agent.

Code	Error message	Description and Solution
232	Dynamic pressure error (DP over)	1) The pressure fluctuation is higher than 10 bar/min, press any key to terminate operation. 2) Consult your service agent.
233	Exhaust over time	1) The exhaust time exceed preset value during exhaust step, press any key to terminate operation. 2) Consult your service agent.
240	Pre-heat over time	1) The pre-heat time exceed preset value during pre-heat step, press any key to terminate operation. 2) Consult your service agent.
241	High temperature during sterilization step	1) The sterilization temperature exceed preset value during sterilization step, press any key to terminate operation. 2) Consult your service agent.
242	Low temperature during sterilization step	1) The sterilization temperature lower than preset value during sterilization step, press any key to terminate operation. 2) Consult your service agent.
243	Temperature rise too fast	1) The sterilization temperature higher than preset value, 8°K/min, before sterilization step, press any key to terminate operation. 2) Consult your service agent.
246	Sterilization temperature over rang (+4)	1) The sterilization temperature high than 4°C.


7.4 Test Error Message

Code	Error message	Description and Solution
302	Air leakage error	1) The rate of air leakage into the chamber during periods of vacuum exceed 0,13 kPa/min. 2) Consult your service agent.
304	Chamber temper higher than 40 °C (Temp out)	1) The chamber temperature higher than 40°C, press any key to terminate operation. 2) Please, waiting the chamber temperature cooldown to 40°C.
400	Low water level in the tank (Tank no water)	1) The water level is insufficient for running a sterilization cycle. 2) Fill water into the water tank.
420	Low water level in the chamber	1) The water level in the chamber is insufficient for running a sterilization cycle. 2) Check water tank have water. 3) Consult your service agent.

7.5 Storage Medium Error Message

Code	Error message	Description and Solution
500	EEPROM write error	1) EEPROM write error, press any key to terminate operation. 2) Consult your service agent.
520	SD card write error (SD Error)	1) SD card write error or write protected, press any key to terminate operation. 2) Consult your service agent. 3) Please insert a SD card.
522	SD card format error	1) Wrong SD card format, press any key to terminate operation. 2) Refer to “6.10.1 Using a SD card”. 3) Consult your service agent.
530	No printer paper (No paper)	1) No printer paper, press any key to continue operation. 2) Refer to “6.9 Description of Printer “ to install printer.
531	Printer error	1) The Printer Level is not positioned to downward. 2) Consult your service agent.
533	Printer error	1) Printer time out, press any key to continue operation. 2) Consult your service agent.
600	Door open	1) press any key to terminate operation or wait for 5 seconds to terminate operation. 2) Close the door and continue your operation again. 3) Consult your service agent.

7.6 General Troubleshooting

Symptoms	Possible Cause	Solution
LCD not Illuminated	The main cable is unplugged or the socket switch is off.	Plug in the sterilizer and turn on the socket switch.
	Main switch not turn on.	Press the Power switch to ON "I" position.
	No Fuse Breaker tripped.	Wait until the sterilizer cool down to room temperature. Press the buttons of two No Fuse Breakers on rear of unit to reset.
	LCD display fail.	Consult your service agent.
Steam leaks from the door	Dirty or worn silicone door gasket	Clean the silicone door gasket. If the silicone door gasket was used over one (1) year, please follow "8.4 Annually Maintenance" to replace it.
Door cannot be opened	Pressure persists inside chamber	 1. Press button to open the door. 2. Consult your service agent.
Water inside chamber doesn't automatically return to outside.	Piping system of filter blocked, or faulty exhaust solenoid valve.	Contact local distributor for service.
Excessive force is required to pull the safety valve	1. Do not use suitable tool.	1. Please use a tool (e.g. screw driver or pliers) to pull the ring.
	2. Faulty safety valve	2. Contact local distributor for service.

⚠️WARNING: Contact local distributor for service. DO NOT disassemble the sterilizer by yourself if the symptoms still exists, as explosion and scald may occur.

8. Maintenance Instructions



WARNING: Failure to follow the Maintenance Instructions will adversely affect performance and lifespan of the sterilizer, and may invalidate the warranty.



WARNING: Before conducting maintenance, please turn off the sterilizer and disconnect from the power supply. Check the sterilizer has cooled down to room temperature.



WARNING: Make sure that pressure gauge is reading ZERO before opening the door.



CAUTION: Before conducting maintenance, confirm that the chamber is empty without loads.

Correct and regular maintenance is required to optimize the performance of the sterilizer. Failure to follow the Maintenance Instructions will adversely affect performance and lifespan of the sterilizer.

8.1 Daily Maintenance

- Perform B & D test.
- Perform Helix Test.
- Clean the external surfaces with soft cloth.



NOTE: Use only quaternary disinfectants to clean the units. Use of alcohol cleaner containing substantial of alcohol in the formula may damage the faceplate.

- Wipe the inside of the chamber, door and the gasket with a damp, lint-free cloth.
- Check the water level. Top up with water for sterilization or distilled water only.
- Ensure the vent holes (Figure 36 –Rear View) are not blocked.
- Check the status of the power cord. Call for service if breakage comes up.

8.2 Weekly Maintenance

- Clean the box, tray frame and trays with detergent, or a non-corrosive stainless steel cleaner and water, using cloth or sponge.
- Replace the water for sterilization or distilled water in water reservoir:
Drain water from the water reservoir using Water Level/Drain Hose (Figure 35) located on the right side of the unit. Fill clean water for sterilization or distilled water.
- Clean the filter
Use a wrench to unscrew the filter nut counterclockwise as shown in Figure 157 and Figure 158.

 **CAUTION:** Place a towel underneath the filter tap to avoid leakage.

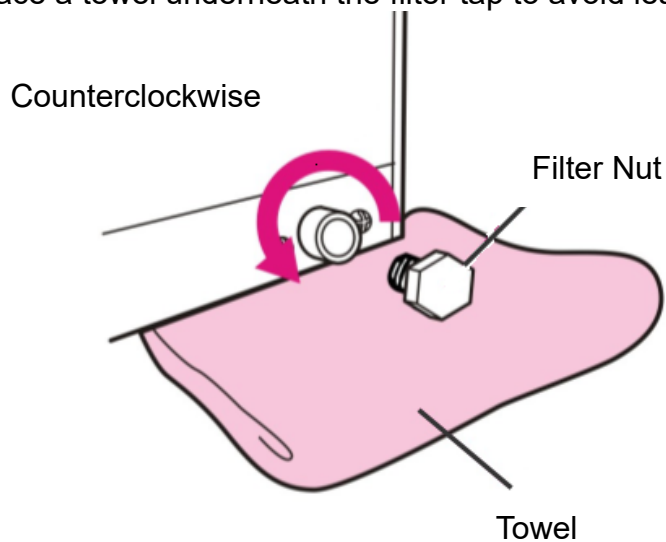


Figure 157

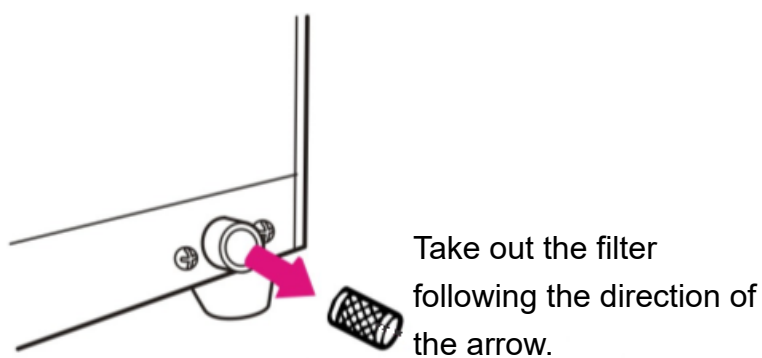


Figure 158

Take out the filter carefully, and flush it with water to clean it. Assemble it back as shown in Figure 159.

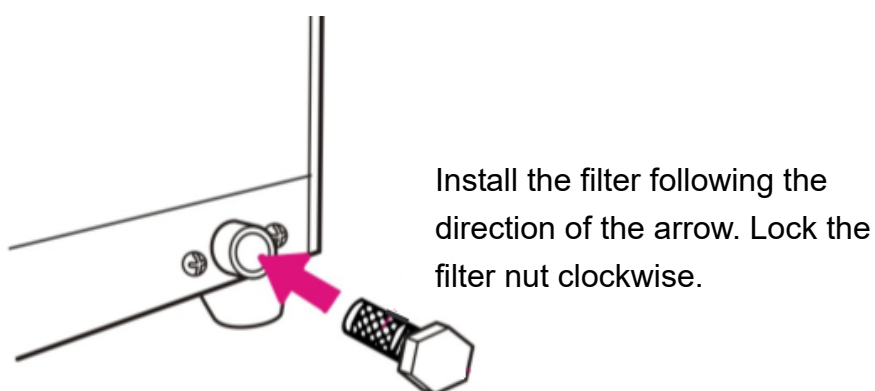


Figure 159

8.3 Monthly Maintenance

- Use the non-corrosive cleaner and stiff bristled brush or sponge to clean the water level sensor at the rear of the chamber as shown in Figure 160.



CAUTION: Clean the dirt off from the sides of the sensor is more important than the tip. Use a damp cloth to wipe the surface after cleaning.

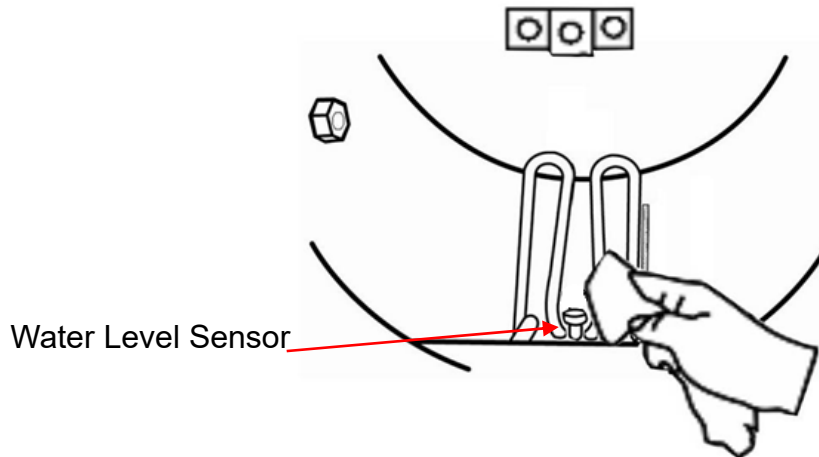


Figure 160

- Clean the chamber and piping system with “CHAM-MATE” following the instructions on the sachet.
- Check the safety valve

Turn off the power and unplug the sterilizer. Remove the water reservoir cap as shown in Figure 161. Use a screw driver to pull the metal ring of the safety valve for approx. 3 seconds; then release. Perform the check 3 times. Put the water reservoir cover back.



WARNING: If excessive force is required to pull the safety valve, it must be replaced. Call for service.

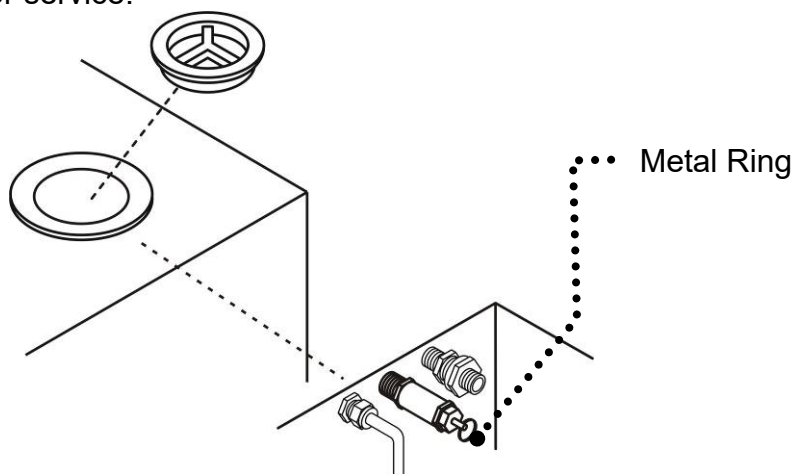


Figure 161

- Check if the Air Filter too dirty.



Figure 162

Open the door and visual inspect if the Air Filter become dark-grey. Replace with a new Air Filter (HEPA) with the same part number.



WARNING: If excessive force is required to pull the safety valve, it must be replaced. Call for service.

To replace the filter proceed as follows:

1. Remove the old filter by turning the Air Filter counterclockwise until it is released.
2. Replace a new one by turning clockwise. Verify that the New Air Filter has fastened well in its place.

8.4 Annually Maintenance



CAUTION: An annual maintenance service by a trained engineer is necessary. Contact your distributor for details. The following maintenance instructions are for your reference only.

- Calibrate the temperature and pressure during sterilization process. (Use biological indicators to test the validity of sterilization)
- Check if there's any leakage of the piping.
- Check if the Process Status Indicator lights are functioning normally.
- Check the working status of steam trap, safety valve, and heater.
- Check if the silicone door gasket is chapped or worn. Silicone door gaskets are consumable parts, replace the silicone door gasket every year is recommended.

How to replace the silicone door gasket:

Install the gasket to the door groove by using a non-sharp tool to push the gasket into the door groove in the direction of clockwise or counter-clockwise as shown in Figure 163.

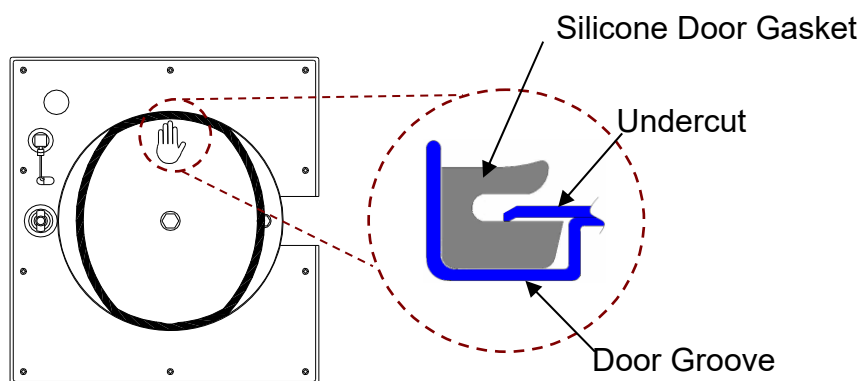


Figure 163



CAUTION: The old gasket should be disposed in accordance with the local laws.

9 Water Quality

Suggested maximum limits of contaminants in and specification for water for steam sterilization:

	Feed water	Condensate
Evaporate residue	≤ 10 mg/l	≤ 1,0 mg/kg
Silicium oxide, SiO ₂	≤ 1 mg/l	≤ 0,1 mg/kg
Iron	≤ 0,2 mg/l	≤ 0,1 mg/kg
Cadmium	≤ 0,005 mg/l	≤ 0,005 mg/kg
Lead	≤ 0,05 mg/l	≤ 0,05 mg/kg
Rest of heavy metals, excluding iron, cadmium, lead	≤ 0,1 mg/l	≤ 0,1 mg/kg
Chloride	≤ 2 mg/l	≤ 0,1 mg/kg
Phosphate	≤ 0,5 mg/l	≤ 0,1 mg/kg
Conductivity (at 20 °C)	≤ 15 µs/cm	≤ 3 µs/cm
pH value	5 to 7,5	5 to 7
Appearance	colourless, clean, without sediment	colourless, clean, without sediment
Hardness	≤ 0,02 mmol/l	≤ 0,02 mmol/l
NOTE 1 The use of water for steam generation with contaminants at levels exceeding those given in this Table can greatly shorten the working life of a sterilizer and can invalidate the manufacturer's warranty of guarantee.		
NOTE 2 The condensate is produced from steam that has been taken from the empty sterilizer chamber.		

Compliance should be tested in accordance with acknowledged analytical methods.

Table 17



CAUTION: We recommend testing the water quality once a month. The use of water for autoclaves that does not comply with the table above may have severe impact on the working life of the sterilizer and can invalidate the manufacturer's guarantee.

10 Test Instructions

10.1 Biological performance of sterilizers

It is commonly used as a challenge organism for sterilization validation studies and periodic check of sterilization cycles. The biological indicator contains spores of the organism on filter paper inside a vial. After sterilizing, the cap is closed, an ampoule of growth medium inside of the vial is crushed and the whole vial is incubated. A color and/or turbidity change indicates the results of the sterilization process; no change indicates that the sterilization conditions were achieved; otherwise the growth of the spores indicates that the sterilization process has not been met.

An example of Raven ProTest (that is Mesa Laboratories, Inc) is description as following:

1. Please one or more Raven ProTest units in a horizontal position in the most difficult to sterilize locations. Run Cycle.



WARNING: After sterilization, handle unit with care.



NOTE: Raven ProTest is registered trademarks of Mesa Laboratories, Inc..

2. After the Biological indicator has cooled, crush the media ampoule by squeezing the sides of the plastic tube or by using the tool provide.
3. Place processed unit(s) and one unprocessed (control) unit in a vertical position in an incubator at 58-62°C for steam (*Geobacillus steaothermophilus*) for 24 houurs.
4. Begin monitoring the incubated units after 24 hours. Record observations.
5. The control unit should exhibit turbidity and/or color change to or toward yellow.
6. A fail sterilization cycle is indicated by turbidity and/or color change to or toward yellow. A test unit that retains its original color indicates the sterilization parameters have been met.
7. More detail information please asks your dealer of biological test.

10.2 Air removal (Bowie-Dick type test pack)

A commercially available Bowie-Dick type test pack that is of a size appropriate to the chamber being tested. The indicator is a heat sensitive sheet that is placed in the middle of a packet made up of various layers of paper and foam rubber.

The packet for the B&D test must be inserted on its own, preferably on the lowest tray, with the label facing up. After performing the cycle, immediately verify the test. Being careful while handling the packet (It is still hot), remove the indicator sheet and follow the instructions given in the package for evaluating the result of test.

An example of B&D test (that is SPS medical company) is description as following:



NOTE: SPS is registered trademarks of SPS medical company.

1. Assembly of the cube is reference.

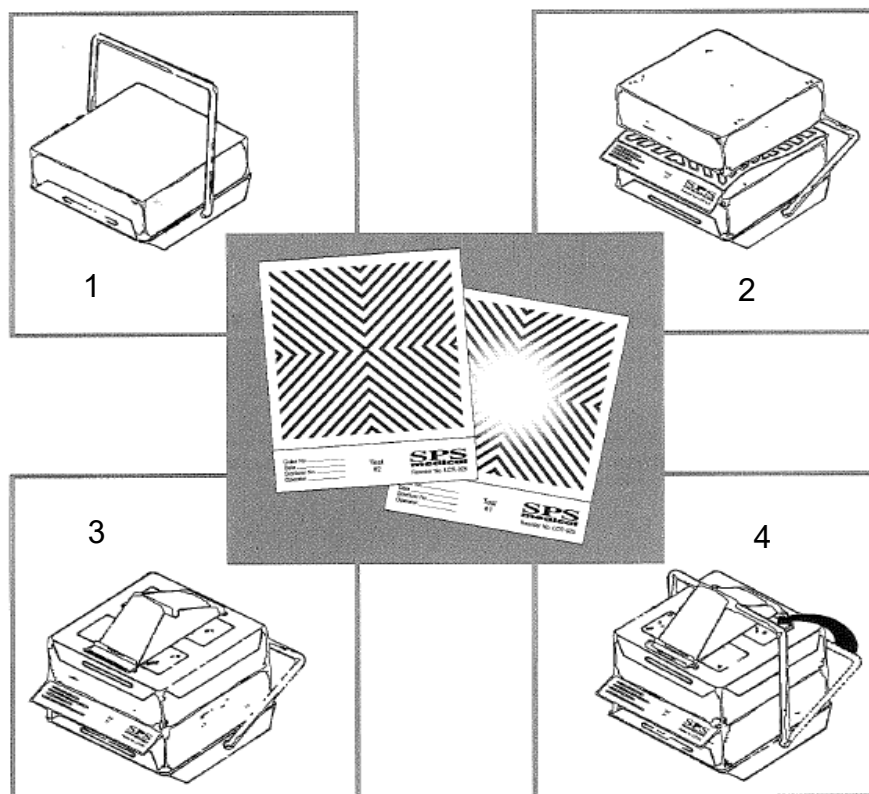


Figure 164

2. Place the pre-assembled Cube in the bottom section of the sterilizer rack, over the drain, in an otherwise empty chamber.
3. Running a steam cycle by sterilizer.

4. After processing, wear heat-resistant glover to remove the Cube from the sterilizer and allow to cool.



WARNING: The metal clamp is hot at this stage of test.

5. Unlock the swing-bar and remove the indicator sheet from the center of the Cube.
6. The indicator test sheet should show a uniform color change. An incomplete color change may indicate sterilizer malfunction and should be immediately reported to the supervisor for review.
7. Complete the information on the test sheet and retain as permanent record.
8. More detail information please asks your dealer of B&D test.

10.3 Helix test

The Helix test represents a hollow A-type load (Conforms to EN 867-5 of tool), i.e. the load with the most critical characteristics.

Carry out the test as follows (Example of TST LOADCHEK OF BROWNE):

The Browne TST Control Helix is a Hollow Load Process Challenge Device (PCD) and has been developed and validated for testing the air removal (steam penetration) capability of small Type B steam sterilizers. Use in any other sterilizer or with any other type of indicator, may give dangerously misleading results.

1. Place a test strip (product code: 3783, Conforms to EN 867-5) inside the capsule.

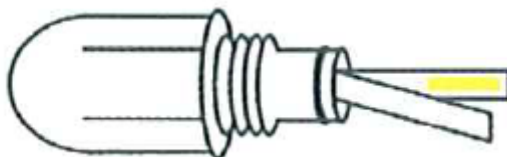


Figure 165



Figure 166

2. Close the capsule.
3. Place the test on the lower tray in the chamber.
4. Select and start B&D cycle at control panel.
5. Once the cycle is complete, open the door and remove the test.

 **WARNING:** The HELIX Test will be very hot!

6. Open the capsule and remove the test strip.
7. More detail information please ask your dealer of HELIX test.
8. The result is as follows:

Incorrect result:

Yellow = Unprocessed



Figure 167

Incorrect result:

Presence of Yellow/Brown/Green = Fail



Figure 168

correct result:

Blue/Purple = Pass



Figure 169

11. Specifications

Model	SA-300MB	SA-302MB
Chamber Capacity (L)	40	50
Maximum Instrument Length (mm)	550	690
Maximum Load (unwrapped, solid) (g)	10,000	12,000
Maximum Load (wrapped) (g)	2,400	3,000
External Dimensions (mm)	600 (W) × 485 (H) × 790 (D)	600 (W) × 485 (H) × 885 (D)
Chamber Size (mm)	300 Diameter × 570 Depth	300 Diameter × 710 Depth
Net Weight (kg)	82.5	85
Gross Weight (kg)	91.5	94
Voltage/Wattage (Heater)	230V AC, 50/60Hz, 14A	
Heater	2300W for main heater. 826W for band heater, 100W for pump	
Fuses	20A × 2, No Fuse (circuit) Breaker	
Water Reservoir Capacity (ml)	4200	4200
Water Capacity per Cycle (ml)	4200	4200
Sterilization Temperature (°C)	105 – 130	
Working Environment	<ul style="list-style-type: none"> ● Indoor use; ● Under 3,000m (altitude); ● Temperature 5°C to 40°C; ● Relative Humidity 80%RH@31°C to Relative Humidity 50%RH@40°C; ● Voltage fluctuation ±10 %; ● Transient overvoltages category II; ● Pollution degree 2 	
Transportation Conditions	-10°C to 70°C, 10%RH – 90%RH	
Storage Conditions	-10°C to 50°C, 10%RH – 70%RH	
Over Pressure Protection	2.5 bar	
Air Filter Efficiency	≤ 0.3um	
Over Pressure Indication	Yes	
Over Temperature Indication	Yes	
Water Level Indication	Yes	
Door Lock Indication	Micro switch sensor with warning LCD	
Pressure Display	Analog pressure gauge, LCD display	
Function Display	LCD	
Sterilization Program	Unwrapped 121°C Wrapped 121°C Unwrapped 126°C Wrapped 126°C Customization 105-130°C	
Test Program	Leakage test, Helix test (Under 1,000m), Bowie-Dick test (Under 1,000m),	
Dry Program	1-60 minutes	
Others Function	Cancel, Emergency. Sterilization process recording, Auto add water, Real-time Printer, Cycle counter, Next Service cycles remind, Unit Setting for Pressure and Temperature, Date and time setting Calibration Mode/Engineering Mode	
Printer	Thermal Printer	
Max. capacity of SD card	SD/HC (Max. 32GB)	

WARRANTY

"**STURDY**" product has one (1) year warranty from the date of purchase that covers any defects in materials and quality under regular use.

This warranty does not apply to any product damaged by accident, misuse, abuse, neglect, improper line voltage, drop, fire, flood or alteration/ repair by non-qualified service personnel.

The liability of Sturdy Industrial Co., Ltd. is limited to repair or replacement and under no circumstances shall "**STURDY**" be liable for any collateral consequential damages or loss. This guarantee excludes explicitly the expendables and consumable.

All warranty claims must be directed to the distributors or agents that Sturdy Industrial Co.,Ltd. authorized. Whom is responsible for the sales of this equipment. The customers are responsible for shipping expense.

User's Name:

Address:


Country: _____ Tel: _____ Fax:

Date of Purchase: _____ Model No.:

Series No.:

Distributor:

Manufacturer: Sturdy Industrial Co.,Ltd. (ISO 13485 Approved)

Name	Sturdy Autoclave Sterilizer		
Model	SA-300MB/SA-302MB		
Manufacturer 	Sturdy Industrial Co. Ltd.		
Address	No. 168, Sec. 1, Zhongxing Rd., Wugu District, New Taipei City, 24872, Taiwan		
EC Representative <table border="1" data-bbox="276 1787 368 1823"> <tr> <td>EC</td> <td>REP</td> </tr> </table>	EC	REP	APEX MEDICAL S.L. Elcano 9, 6 ^a planta 48008 Bilbao. Vizcaya SPAIN
EC	REP		

422-03040-07