NLP vs NLU

- Natural Language Processing: NLP can analyze text and speech, performing a wide range of tasks that focus primarily on language structure. However, it will not tell you what was meant or intended by specific language.
- Natural Language Understanding: NLU allows computer applications to infer intent from language even when the written or spoken language is flawed.

Source: Stanford

NLP named entity automatic speech recognition (NER) NLU recognition (ASR) relation part-of-speech extraction tagging (POS) paraphrase & natural language syntactic inference text parsing semantic categorization parsing dialogue agents coreference sentiment resolution analysis question text-to-speech machine answering (QA) (TTs) summarization translation

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