

# Linear Models

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# *ANOVA - One Way Classification*

# An Example...

**Table 3.2** Fluid flow obtained from the rotary pump head of an Olson heart-lung pump

Observation	rpm	Level	Liters/minute
1	150	5	3.540
2	50	1	1.158
3	50	1	1.128
4	75	2	1.686
5	150	5	3.480
6	150	5	3.510
7	100	3	2.328
8	100	3	2.340
9	100	3	2.298
10	125	4	2.982
11	100	3	2.328
12	50	1	1.140
13	125	4	2.868
14	150	5	3.504
15	100	3	2.340
16	75	2	1.740
17	50	1	1.122
18	50	1	1.128
19	150	5	3.612
20	75	2	1.740

## Continuation...

- The experiment was run to determine the effect of the number of revolutions per minute (rpm) of the pump head of an Olson heart-lung pump on the fluid flow rate.
- Five equally spaced levels of rpm were selected, namely, 50, 75, 100, 125 and 150 rpm. These were coded as 1,2,3,4,5 respectively.
- The data is organized into several groups due to one single grouping variable – **ONE-WAY FIXED EFFECT ANOVA**.
- The model is

$$y_{ij} = \mu + \tau_i + \epsilon_{ij}, \quad j = 1, 2, \dots, n_i; i = 1, 2, \dots, k.$$

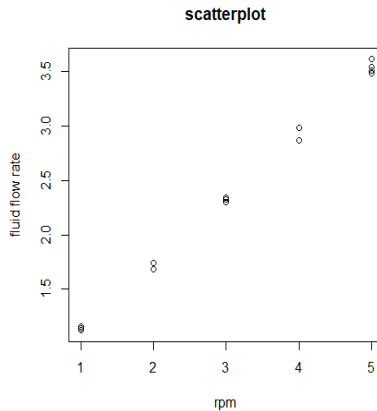
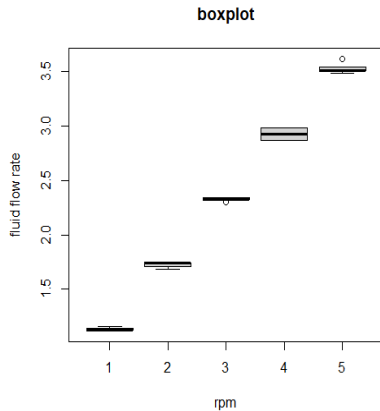
- We want to test

$$H_0 : \tau_1 = \tau_2 = \dots = \tau_k \quad \text{vs} \quad H_1 : \text{at least two of the } \tau_i\text{'s differ.}$$

- $y$  denotes the fluid flow rate.
- $\tau_i$  denotes the effect of  $i$ -th level of rpm.
- $x_{ij}$  takes 1 or 0 value accorsding as  $i$ -th level is fixed in case of  $j$ -th pump and its fluid flow rate is observed.
- Here we assume  $\epsilon_{ij}$ 's are mutually independent and  $\epsilon_{ij} \sim N(0, \sigma^2)$ .  
Therefore,
  - $y_{ij} \sim N(\mu + \tau_i, \sigma^2), j = 1, 2, \dots, n_i$ .

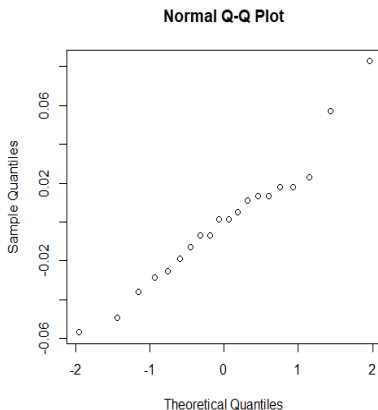
We assume **normality of errors** as well as **homoscedasticity**

# Some graphs...



Observations : Means are different w.r.t. different levels whereas variances are almost same in each level.

# Normality of errors



```
RGui (64-bit)
File History Resize Windows

R Console

> #fluid flow rate
> ffr=c(3.54,1.158,1.128,1.686,3.48,3.51,2.328,2.340,2.298,2.982,2.328,1.14,$
+ 3.504,2.34,1.74,1.122,1.128,3.612,1.74)
> #revolution per minute
> rpm=c("5","1","1","2","5","5","3","3","3","4","3","1","4","5","3","2","1",$
+ "5","2")
> data=data.frame(ffr,rpm)
> model=lm(ffr~rpm)
> qqnorm(model$res)
> shapiro.test(model$res)

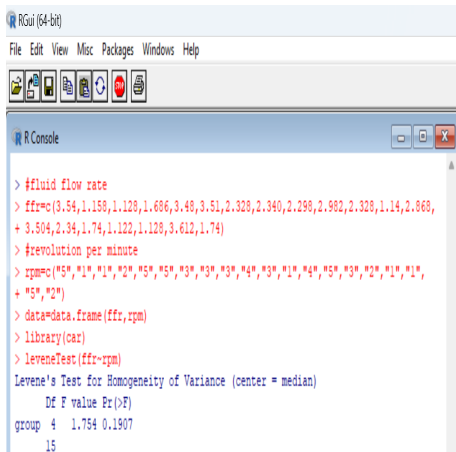
Shapiro-Wilk normality test

data: model$res
W = 0.95682, p-value = 0.4824
```

Observations : Errors are normally distributed!!

# Test for Homoscedasticity

## LEVENE's Test :



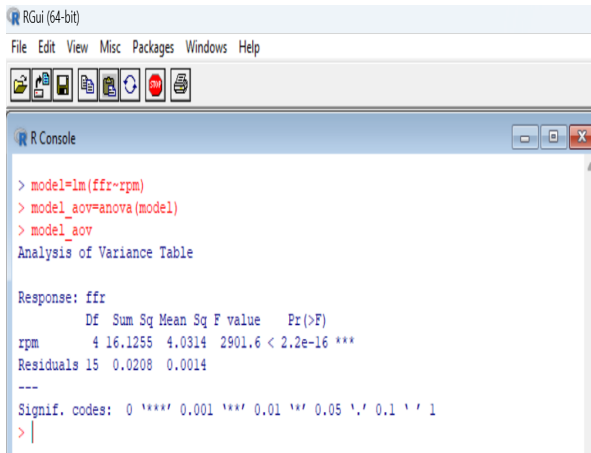
```
> #fluid flow rate
> ffr=c(3.54,1.158,1.128,1.686,3.48,3.51,2.328,2.340,2.298,2.982,2.328,1.14,2.868,
+ 3.504,2.34,1.74,1.122,1.128,3.612,1.74)
> #revolution per minute
> rpm=c("5","1","1","2","5","5","3","3","3","4","3","1","4","5","3","2","1","1",
+ "5","2")
> data=data.frame(ffr,rpm)
> library(car)
> leveneTest(ffr~rpm)

Levene's Test for Homogeneity of Variance (center = median)
      Df F value Pr(>F)
group  4  1.754 0.1907
      15
```

Observation : Homoscedastic!!



# ANOVA table



```
> model=lm(ffr~rpm)
> model_aov=anova(model)
> model_aov
Analysis of Variance Table

Response: ffr
      Df Sum Sq Mean Sq F value    Pr(>F)
rpm     4 16.1255   4.0314 2901.6 < 2.2e-16 ***
Residuals 15  0.0208   0.0014
---
Signif. codes:  0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1
> |
```

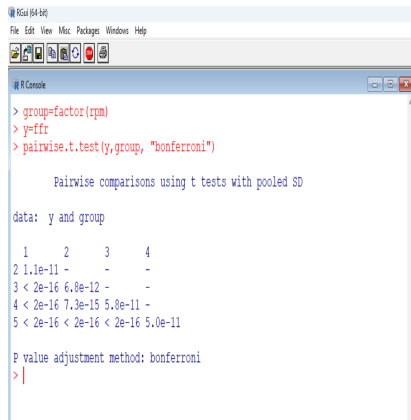
Observation :  $H_0$  is rejected. All treatment means are not equal.

# Multiple Comparison

- Whenever, in case of ANOVA model, the decision goes against null, we are generally interested to calculate several confidence intervals for contrasts of treatments.
- A contrast is of the form  $\sum_{i=1}^k c_i \tau_i$  with  $\sum_{i=1}^n c_i = 0$ .
- Most frequent contrasts are **pairwise comparison of treatments**. It is simply of the form  $\tau_j - \tau_l, (j \neq l)$ .
- Again sometimes, we want to compare **treatment(s) with control**. It is simply of the form  $\tau_j - \tau_1, (j \neq 1)$ , where  $\tau_1$  represents the effect of control.
- In the above cases,  $(H_0, H_1)$  is sub-divided into several alternatives involving two treatments at a time.

Several methods of **multiple comparison** are used to perform these tests **simultaneously** and the resulting CIs will be termed as **simultaneous CI**.

# Multiple Comparison : Bonferroni's Method



```
RGui (64-bit)
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R Console

> group=factor(rpm)
> y=ffr
> pairwise.t.test(y,group, "bonferroni")

Pairwise comparisons using t tests with pooled SD

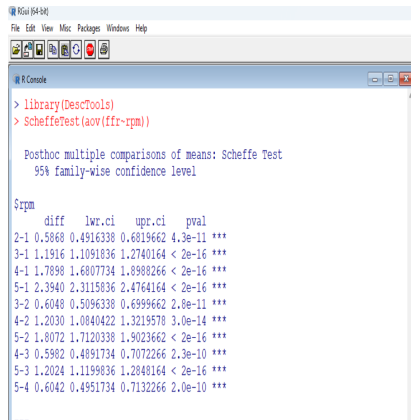
data: y and group

    1      2      3      4
2 1.1e-11 -      -      -
3 < 2e-16 6.8e-12 -      -
4 < 2e-16 7.3e-15 5.8e-11 -
5 < 2e-16 < 2e-16 < 2e-16 5.0e-11

P value adjustment method: bonferroni
> |
```

Drawback : Gives wider CI to examine  $m$  contrasts if  $m$  is large.

# Multiple Comparison : Scheffe's Method



```
RGui [64-bit]
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R Console

> library(DescTools)
> ScheffeTest(aov(ffr-rpm))

Posthoc multiple comparisons of means: Scheffe Test
95% family-wise confidence level

$rpm
      diff    lwr.ci    upr.ci    pval
2-1 0.5868 0.4916338 0.6819662 4.3e-11 ***
3-1 1.1916 1.1091836 1.2740164 < 2e-16 ***
4-1 1.7898 1.6807734 1.8908266 < 2e-16 ***
5-1 2.3940 2.3115836 2.4764164 < 2e-16 ***
3-2 0.6048 0.5096338 0.6999662 2.8e-11 ***
4-2 1.2030 1.0840422 1.3219578 3.0e-14 ***
5-2 1.8072 1.7120338 1.9023662 < 2e-16 ***
4-3 0.5982 0.4891734 0.7072266 2.3e-10 ***
5-3 1.2024 1.1199836 1.2848164 < 2e-16 ***
5-4 0.6042 0.4951734 0.7132266 2.0e-10 ***

---
```

Applicable for any value of  $m$ . It has a one-to-one correspondence with ANOVA.

# Pairwise Comparison : Tukey's Method

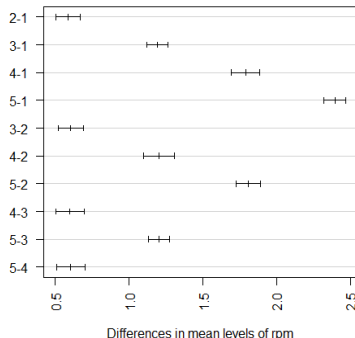
```
R Console
> #fluid flow rate
> ffr=c(3.54,1.158,1.128,1.686,3.48,3.51,2.328,2.340,2.298,2.982,2.328,1.14,$
+ 3.504,2.34,1.74,1.122,1.128,3.612,1.74)
> #revolution per minute
> rpm=c("5","1","1","2","5","5","3","3","3","4","3","1","4","5","3","2","1",$
+ "5","2")
> data=data.frame(ffr,rpm)
> model=lm(ffr~rpm)
> TukeyHSD(aov(ffr~rpm))
  Tukey multiple comparisons of means
    95% family-wise confidence level

Fit: aov(formula = ffr ~ rpm)

$rpm
      diff      lwr      upr p adj
2-1 0.5868 0.5027431 0.6708569    0
3-1 1.1916 1.1188046 1.2643954    0
4-1 1.7898 1.6935007 1.8860993    0
5-1 2.3940 2.3212046 2.4667954    0
3-2 0.6048 0.5207431 0.6888569    0
4-2 1.2030 1.0979289 1.3080711    0
5-2 1.8072 1.7231431 1.8912569    0
4-3 0.5982 0.5019007 0.6944993    0
5-3 1.2024 1.1296046 1.2751954    0
5-4 0.6042 0.5079007 0.7004993    0

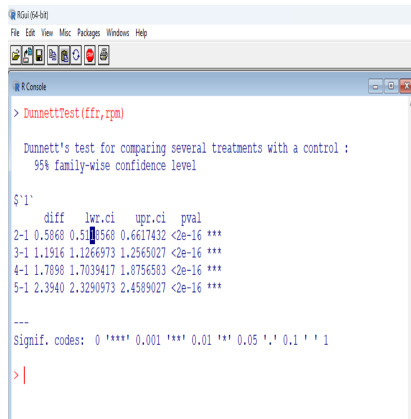
> plot(TukeyHSD(aov(ffr~rpm), conf.level=.95), las = 2)
```

95% family-wise confidence level



- Best for **pairwise comparison**.
- Gives **shorter CI** than both Bonferroni's and Schefffe's methods.

# Multiple Comparison : Dunnett's Method



```
RGui [64-bit]
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R Console

> DunnettTest(ffr,xpm)

Dunnett's test for comparing several treatments with a control :
  95% family-wise confidence level

$`1`
      diff   lwr.ci   upr.ci   pval
2-1 0.5868 0.510568 0.6617432 <2e-16 ***
3-1 1.1916 1.1266973 1.2565027 <2e-16 ***
4-1 1.7898 1.7039417 1.8756583 <2e-16 ***
5-1 2.3940 2.3290973 2.4589027 <2e-16 ***

---
Signif. codes:  0 '****' 0.001 '***' 0.01 '**' 0.05 '.' 0.1 ' ' 1

> |
```

Applicable when simultaneous CIs are needed to be calculated for **treatment vs control** contrasts.

# *ANOVA - Two Way Classification*

# Battery Experiment

Observations	Duty	Brand	Life per unit cost
1	regular	name	611
2	regular	store	923
3	regular	name	537
4	heavy	store	476
5	regular	name	542
6	regular	name	593
7	regular	store	794
8	heavy	name	445
9	heavy	store	569
10	regular	store	827
11	regular	store	898
12	heavy	name	490
13	heavy	store	480
14	heavy	name	384
15	heavy	store	460
16	heavy	name	413



## Continuation...

- The experiment was run to determine the effect of “brand” and “duty” on the lifetime of the batteries.
- Two levels of “Duty” – heavy and regular as well as two levels of “Brand” – name and store are considered here.
- The data is organized into several groups due to two grouping variables – **TWO-WAY FIXED EFFECTS ANOVA**.
- The analysis will be done on the basis of  $p$  observations per cell. If  $p = 1$  then we can say that TWO=WAY ANOVA ONE OBSERVATION PER CELL. In case of  $p = 1$ , interaction effect can not be examined.
- The design is **balanced**.
- The model is

$$y_{ijk} = \mu + \alpha_i + \beta_j + (\alpha\beta)_{ij} + \epsilon_{ijk}, \quad k = 1(1)p; j = 1(1)n; i = 1(1)m.$$

# Continuation...

- $y$  denotes the lifetime per unit cost.
- $\alpha_i$  denotes the effect of  $i$ -th level of duty;  $i=1$  for regular, 2 for heavy.
- $\beta_j$  denotes the effect of  $j$ -th level of brand;  $j=1$  for name, 2 for store.
- Here we assume  $\epsilon_{ijk}$ 's are mutually independent and  $\epsilon_{ijk} \sim N(0, \sigma^2)$ . Therefore,
- $y_{ijk} \sim N(\mu + \alpha_i + \beta_j + (\alpha\beta)_{ij}, \sigma^2), k = 1(1)p; j = 1(1)n; i = 1(1)m$ .
- We want to test

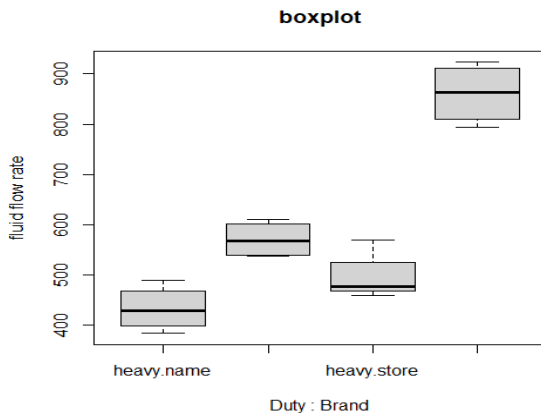
$$H_{0A} : \alpha_1 = \alpha_2 = \dots = \alpha_k \quad \text{vs} \quad H_1 : \text{at least two of the } \alpha_i\text{'s differ.}$$

$$H_{0B} : \beta_1 = \beta_2 = \dots = \beta_k \quad \text{vs} \quad H_1 : \text{at least two of the } \beta_i\text{'s differ.}$$

$$H_{0AB} : (\alpha\beta)_{ij} = (\alpha\beta)_{i'j'}, i \neq i'; j \neq j' \quad \text{vs} \quad H_1 : \text{at least two of the } (\alpha\beta)_{ij}\text{'s differ.}$$

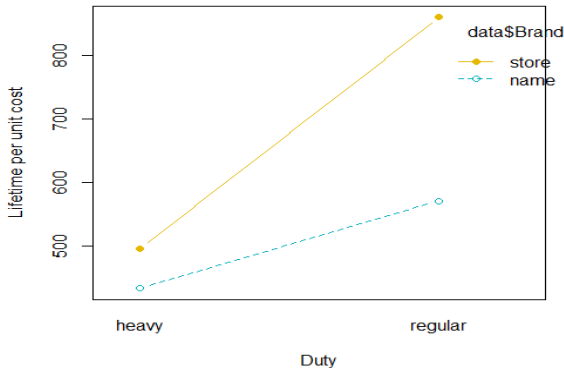
We assume **normality of errors** as well as **homoscedasticity**

# Boxplot with two factors



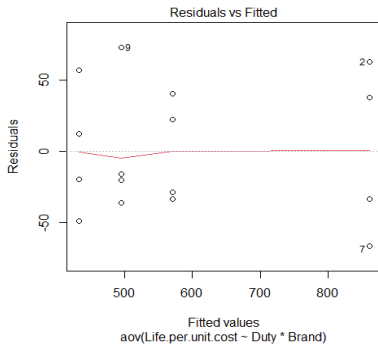
Observation : Treatment means for four treatment combinations are NOT same!!

# Interaction plot



Observation : Interaction effect exists!! Plot with two parallel lines indicates insignificant interaction effect.

# Checking of Homoscedasticity



RGui (64-bit)

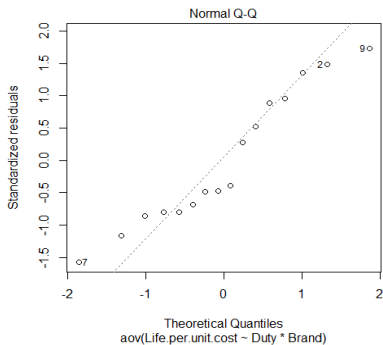
File Edit View Misc Packages Windows Help

R Console

```
> model=aov(Life.per.unit.cost~Duty*Brand, data=data)
> plot(model,1)
> library(car)
> leveneTest(Life.per.unit.cost~Duty*Brand, data=data)
Levene's Test for Homogeneity of Variance (center = median)
  Df F value Pr(>F)
group 3  0.5612 0.6507
    12
> |
```

Observation : Homoscedastic!!

# Checking of Normality



RGui (64-bit)

File Edit View Misc Packages Windows Help

R Console

```
> model=aov(Life.per.unit.cost~Duty*Brand, data=data)
> plot(model, 2)
> shapiro.test(model$res)
```

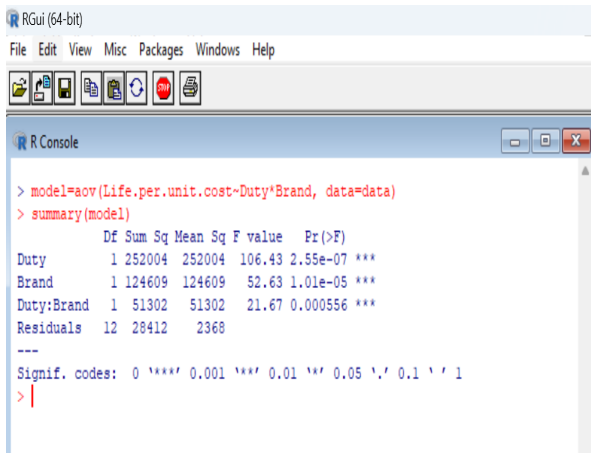
Shapiro-Wilk normality test

data: model\$res  
W = 0.92755, p-value = 0.2229

```
> |
```

Observation : Errors follow normal distribution!!

# ANOVA table for FULL model



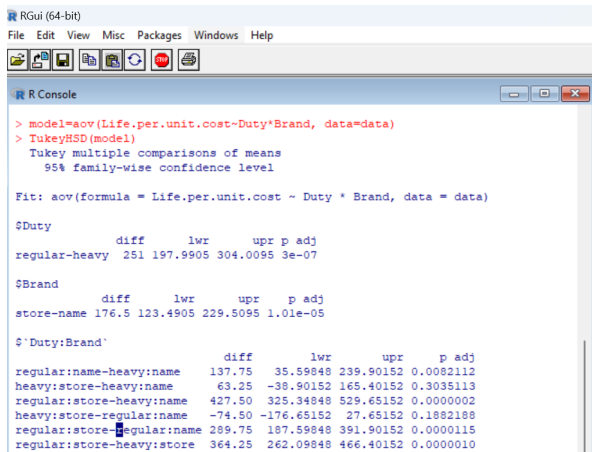
```
> model=aov(Life.per.unit.cost~Duty*Brand, data=data)
> summary(model)
```

	Df	Sum Sq	Mean Sq	F value	Pr(>F)
Duty	1	252004	252004	106.43	2.55e-07 ***
Brand	1	124609	124609	52.63	1.01e-05 ***
Duty:Brand	1	51302	51302	21.67	0.000556 ***
Residuals	12	28412	2368		

```
---
Signif. codes:  0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1
> |
```

Observation :  $H_{0A}$ ,  $H_{0B}$ ,  $H_{0AB}$  all are rejected.

# Multiple comparison – Tukey's method



The screenshot shows the RGui (64-bit) window with the R Console open. The console displays the following R commands and their output:

```
> model=aov(Life.per.unit.cost~Duty*Brand, data=data)
> TukeyHSD(model)
  Tukey multiple comparisons of means
    95% family-wise confidence level

Fit: aov(formula = Life.per.unit.cost ~ Duty * Brand, data = data)

$Duty
      diff       lwr       upr p adj
regular-heavy 251 197.9905 304.0095 3e-07

$Brand
      diff       lwr       upr   p adj
store-name 176.5 123.4905 229.5095 1.01e-05

$`Duty:Brand`
      diff       lwr       upr   p adj
regular:name-heavy:name 137.75  35.59848 239.90152 0.0082112
heavy:store-heavy:name   63.25 -38.90152 165.40152 0.3035113
regular:store-heavy:name 427.50 325.34848 529.65152 0.0000002
heavy:store-regular:name -74.50 -176.65152 27.65152 0.1882188
regular:store-regular:name 289.75 187.59848 391.90152 0.0000115
regular:store-heavy:store 364.25 262.09848 466.40152 0.0000010
```



- The main effects of two levels of “Duty” on the lifetime per unit cost are significantly different, i.e., lifetime is markedly different of batteries due to heavy duty than regular duty.
- The main effects of two levels of “Brand” on the lifetime per unit cost are significantly different i.e., lifetimes per unit cost, on an average, are markedly different in case of two brand of batteries.
- In case of interaction effect,
  - for heavy duty batteries, effect of brand on lifetime is insignificant.
  - the effect of ‘heavy’ battery of ‘store’ brand insignificantly differs from that of ‘regular’ battery of ‘name’ brand.

# *Analysis of Covariance – ANCOVA*

- Suppose, in an experiment, along with response variable  $y$ , there is another variable, say  $x$  which is linearly related to  $y$ . The variable can not be controlled by the experimenter but observed during or prior the experiment. This  $x$  is called covariate or concomitant variable.
- ANCOVA basically adjusts the observed response variable for the effect of concomitant variable; otherwise it would inflate the error SS resulting in making true differences in the response due to treatments harder to select.
- **ANCOVA is basically a combination of ANOVA and Regression.**

# An Example...

Table 14-8 Breaking Strength Data ( $y$  = strength in pounds  
and  $x$  = diameter in  $10^{-3}$  inches)

Machine 1		Machine 2		Machine 3	
$y$	$x$	$y$	$x$	$y$	$x$
36	20	40	22	35	21
41	25	48	28	37	23
39	24	39	22	42	26
42	25	45	30	34	21
49	32	44	28	32	15
207	126	216	130	180	106

ANCOVA can be used here to remove the effect of thickness on strength of fiber when testing for differences in strength between machines.

- **Model :**

$$y_{ij} = \mu + \alpha_i + \beta x_{ij} + \epsilon_{ij}; i = 1(1)k; j = 1(1)n.$$

- $\mu$  : overall effect

$y_{ij}$  : breaking strength of  $j$ -th fiber manufactured by  $i$ -th machine

$x_{ij}$  : thickness of  $j$ -th fiber manufactured by  $i$ -th machine

$\alpha_i$  : additional effect due to  $i$ -th machine

$\beta$  : regression coefficient

$\epsilon_{ij}$  : random error associated with  $y_{ij}$

- **Assumptions :**

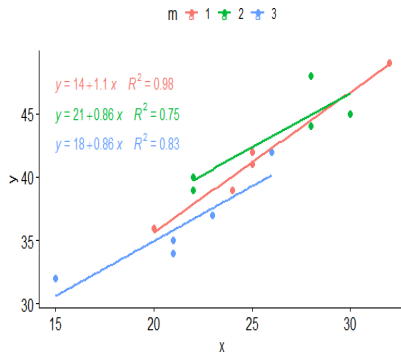
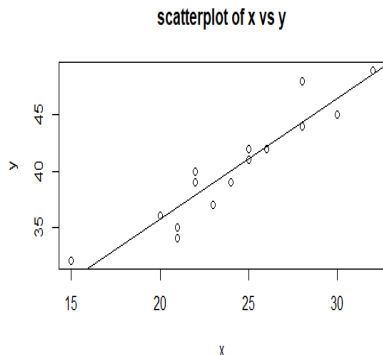
- $\epsilon_{ij} \stackrel{i.i.d.}{\sim} N(0, \sigma^2)$
- True relationship between  $x$  and  $y$  is linear
- The regression coefficients for each treatment are identical, i.e., the interaction is insignificant
- The concomitant variable is independent of the treatment.

Set of Hypotheses:

- $H_0 : \alpha_i = 0, i = 1(1)k$  vs  $H_1 : \text{not } H_0$ .
- $H'_0 : \beta = 0$  vs  $H'_1 : \beta \neq 0$ .

If one fails to reject  $H'_0$ , the model reduces to one-way ANOVA. If one fails to reject  $H_0$ , the model reduces to regression model.

# Checking Linearity



Observation : Breaking strength of fiber manufactured by each machine is linearly dependent on thickness.

# Checking Independence between Covariate and Treatment

```
Console Terminal x Background Jobs x
R 4.3.0 · ~/
> #relation between covariate and factor
> mod1=lm(x~m)
> anova(mod1)
Analysis of Variance Table

Response: x
          Df Sum Sq Mean Sq F value Pr(>F)
m           2  66.133   33.067   2.0286 0.1742
Residuals 12 195.600   16.300
```

Observation : Cofactor and Treatment are independent of each other. So no reason to assume that machines produce fibers of different thickness.



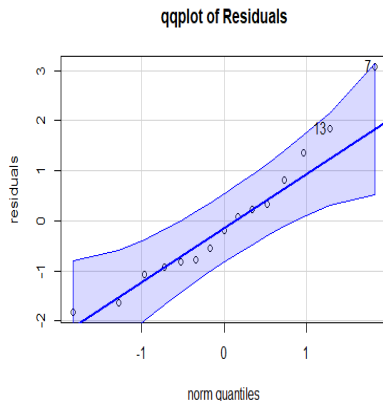
# Normality of Errors

```
Console Terminal x Background Jobs x  
R 4.3.0 · ~/R  
> #ancova model  
> mod2=lm(y~x+m)  
> library(car)  
> qqPlot(mod2$res, main="qqplot of Residuals", ylab="residuals")  
[1] 7 13  
> shapiro.test(mod2$res)
```

Shapiro-Wilk normality test

data: mod2\$res

W = 0.94633, p-value = 0.4686



Observation : Errors follow normal distribution!!

# Checking Homoscedasticity...

Console Terminal Background Jobs

R 4.3.0

```
> plot(mod2$fitted.values, mod2$res, main="residual vs fitted.values")
```

```
> library(car)
```

```
> leveneTest(y~n)
```

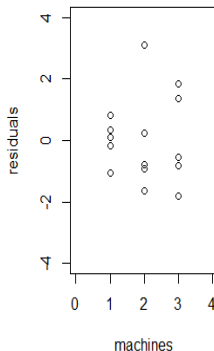
Levene's Test for Homogeneity of Variance (center = median)

Df F value Pr(>F)

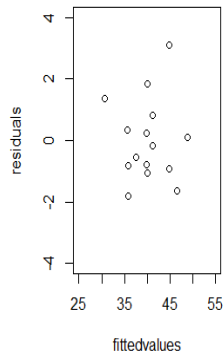
group 2 0.0617 0.9405

12

residuals vs machines



residual vs fitted.values



Observation : Homoscedastic!!

# Model fitting...

```
Console Terminal x Background Jobs x
R 4.3.0 · ~/
> #ancova model
> mod2=lm(y~x*m)
> anova(mod2)
Analysis of Variance Table

Response: y
      Df Sum Sq Mean Sq F value    Pr(>F)
x       1  305.130   305.130  108.7648 2.52e-06 ***
m       2   13.284    6.642    2.3675  0.1492
x:m     2    2.737    1.369    0.4878  0.6293
Residuals 9   25.249    2.805
---
Signif. codes:  0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1
```

Observation : No significant interaction effect. After removing the effect of covariate, treatment effects eventually becomes insignificant.

# Interaction part...

We can perform goodness-of-fit test for both interactive and additive models.

```
Console Terminal x Background Jobs x
R 4.3.0 · ~/
> #model with interaction
> mod2=lm(y~x*m)
> #model without interaction
> mod4=lm(y~x+m)
> AIC(mod2,mod4)
      df      AIC
mod2  7 64.37903
mod4  5 61.92291
> anova(mod2,mod4,test="Chisq")
Analysis of Variance Table

Model 1: y ~ x * m
Model 2: y ~ x + m
      Res.Df    RSS Df Sum of Sq  Pr(>Chi)
1         9 25.249
2        11 27.986 -2    -2.7372    0.614
> |
```

Observation : Interactive model has slight worse AIC along with NO significant reduction in residual sum of square.

# Additive Model

```
Console Terminal x Background Jobs x
R 4.3.0 · ~/
> mod4=lm(y~x+m)
> anova(mod4)
Analysis of Variance Table

Response: y
          Df Sum Sq Mean Sq F value    Pr(>F)
x           1 305.130   305.130  119.9330 2.96e-07 ***
m           2  13.284    6.642   2.6106  0.1181
Residuals 11  27.986    2.544
---
Signif. codes:  0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1
>
```

Observation : After adjustment for thickness, the breaking strength remains uniform irrespective of machine type.

# Ignoring Covariate – ANOVA model

```
Console Terminal x Background Jobs x
R 4.3.0 · ~/
> #ANOVA model
> mod5=lm(y~m)
> anova(mod5)
Analysis of Variance Table

Response: y
      Df Sum Sq Mean Sq F value    Pr(>F)
m       2  140.4   70.200   4.0893 0.04423 *
Residuals 12  206.0   17.167
---
Signif. codes:  0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1
```

Observation : Getting exactly opposite result what we have got using ANCOVA model!!!

# Multiple Comparison

```
Console Terminal Background Jobs
R 4.3.0 · ~/
> library(emmeans)
> library(rstatix)
> pwc <- data %>%
+   emmeans_test(
+     y ~ m, covariate = x,
+     p.adjust.method = "bonferroni"
+   )
> pwc
# A tibble: 3 × 9
  term   .y. group1 group2   df statistic      p p.adj p.adj.signif
* <chr> <chr> <chr> <chr> <dbl> <dbl> <dbl> <dbl> <chr>
1 x*m   y     1     2     11   -1.02 0.328 0.984 ns
2 x*m   y     1     3     11    1.43 0.180 0.541 ns
3 x*m   y     2     3     11    2.28 0.0433 0.130 ns
> get_emmeans(pwc)
# A tibble: 3 × 8
  x m   emmean   se   df conf.low conf.high method
<dbl> <fct> <dbl> <dbl> <dbl> <dbl> <dbl> <chr>
1 24.1 1     40.4 0.724 11    38.8    42.0 Emmeans test
2 24.1 2     41.4 0.744 11    39.8    43.1 Emmeans test
3 24.1 3     38.8 0.788 11    37.1    40.5 Emmeans test
> |
```

Observation : The difference between each pair is statistically insignificant!!

# Summary of ANCOVA model

```
Console Terminal x Background Jobs x
R 4.3.0 · ~/
> #ancova model
> mod2=lm(y~x*m)
> summary(mod2)

Call:
lm(formula = y ~ x * m)

Residuals:
    Min       1Q   Median       3Q      Max
-1.8272 -0.8707 -0.1791  0.5816  3.0857

Coefficients:
              Estimate Std. Error t value Pr(>|t|)
(Intercept)   13.5722     4.9375   2.749 0.022520 *
x              1.1043     0.1937   5.702 0.000294 ***
m2             7.3421     7.6684   0.957 0.363355
m3             4.1068     6.6631   0.616 0.552932
x:m2          -0.2471     0.2960  -0.835 0.425337
x:m3          -0.2401     0.2843  -0.845 0.420215
---
Signif. codes:  0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1

Residual standard error: 1.675 on 9 degrees of freedom
Multiple R-squared:  0.9271,    Adjusted R-squared:  0.8866
F-statistic: 22.9 on 5 and 9 DF, p-value: 7.191e-05

> |
```



# Interpretation of interactive model

- Here machine I is the reference group.
  - If a fiber is manufactured by machine I, then its estimated breaking strength will be  $13.5722 + 1.1043 * x$ .
  - If a fiber is manufactured by machine II, then its estimated breaking strength will be  $(13.5722 + 7.3421) + (1.1043 - 0.2471) * x$ .
  - If a fiber is manufactured by machine III, then its estimated breaking strength will be  $(13.5722 + 4.1068) + (1.1043 - 0.2401) * x$ .
- Almost 89% of total variance has been explained by this model.
- Estimated intercept as well as regression coefficient are significantly non-zero, while others are not.
- Due to insignificant interaction, consideration of additive model is necessary.

# Summary of ANOVA model

```
Console Terminal x Background Jobs x
R 4.3.0 · ~/
> mod4=lm(y~x+m)
> summary(mod4)

Call:
lm(formula = y ~ x + m)

Residuals:
    Min       1Q   Median       3Q      Max
-2.0160 -0.9586 -0.3841  0.9518  2.8920

Coefficients:
              Estimate Std. Error t value Pr(>|t|)
(Intercept)    17.360      2.961    5.862 0.000109 ***
x               0.954      0.114    8.365 4.26e-06 ***
m2              1.037      1.013    1.024 0.328012
m3             -1.584      1.107   -1.431 0.180292
---
Signif. codes:  0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1

Residual standard error: 1.595 on 11 degrees of freedom
Multiple R-squared:  0.9192,    Adjusted R-squared:  0.8972
F-statistic: 41.72 on 3 and 11 DF,  p-value: 2.665e-06
```

# Interpretation of interactive model

- Here also, machine I is the reference group.
  - If a fiber is manufactured by machine I, then its estimated breaking strength will be  $17.360 + 0.954 \cdot x$ .
  - If a fiber is manufactured by machine II, then its estimated breaking strength will be 1.037 unit more than that of fiber manufactured by machine I.
  - If a fiber is manufactured by machine III, then its estimated breaking strength will be 1.584 unit less than that of fiber manufactured by machine I.
- Almost 90% of total variance has been explained by this model.
- Estimated intercept as well as regression coefficient are significantly non-zero, while others are not.

## *Some Specific Cases*

The basic assumptions of ANOVA are **independence, normality & homoscedasticity.**

*What to do if these assumptions are violated?*

## *Kruskal-Wallis One-way ANOVA test*

# Checking homogeneity

- Go for Bartlett's test.  
Advantage : Best when normality assumption is satisfied.  
Drawback : Quite sensitive to normality.
- Go for Levene's test.  
Advantage : More robust than Bartlett's test. Applicable for non-normal case.  
Drawback : Use absolute deviations of y-values from group means.
- Go for Brown-Forsythe test.  
Advantage : Applicable for non-normal case. More robust than Levene's test in case of skewed/heavy-tailed distribution as it uses absolute deviations of y-values from group trimmed means/ group medians.

R Codes:

```
library(vGWAS); brown.forsythe.test(y, group, data)
```

# ANOVA for heteroscedastic group

- **Welch's  $F$ -test :**

R Code:

```
library(rstatix)
```

```
welch (underscore) anova (underscore) test(data, formula)
```

OR

```
library(misty); test.welch(formula, data, posthoc = TRUE)
```

*[Here Welch's ANOVA including Games-Howell post hoc test for multiple comparison is performed.]*

OR

```
library(onewaytests); welch.test(formula, data, rate = 0)
```

*[for outlier case mainly]*

- **Brown Forsythe test for equality of means :**

R Code:

```
library(onewaytests); bf.test(formula, data)
```



# ANOVA for paired groups

- If the data are normally distributed go for Repeated Measures ANOVA.
- If the data are normally distributed go for Friedman's test.