



ADDED DETAIL Y

- NOTES:
1. MATERIALS MUST COMPLY WITH ES100118.
  2. SURFACE FINISH, MACHINING, PATTERN AND POROSITY ON MACHINE SURFACES, MUST BE APPROVED BY SBDD DEVELOPMENT AND MANUFACTURING ENGINEERING.
  4. THIS DRAWING IS BASED ON ONE OR MORE REFERENCE 3D MODELS WHICH DEFINE ANY UNDIMENSIONED FEATURE. REFER TO THE STANLEY BLACK & DECKER PLM SYSTEM TO OBTAIN ASSOCIATED 3D MODELS. PROVIDE TOLERANCE OF  $\pm 0.125$  UNLESS OTHERWISE SPECIFIED. ALL DIMENSIONS APPLIES TO ALL CAD 3D MODEL DATA UNLESS OTHERWISE SPECIFIED.
- ⑤ DATUMS AS CAST



MACHINED  
Ø61.000 ± 0.02

CHANGED  
FROM 0.025



MACHINED  
526.10 ± 0.05  
+ Φ0.06 E F

ADDED

FROM 0.50 x 45"



CHANGED  
FROM  $\pm 0.025$

Section view Z-Z

ADDED

FROM 2.50

REMOVED MACHINED

FROM 4.25

