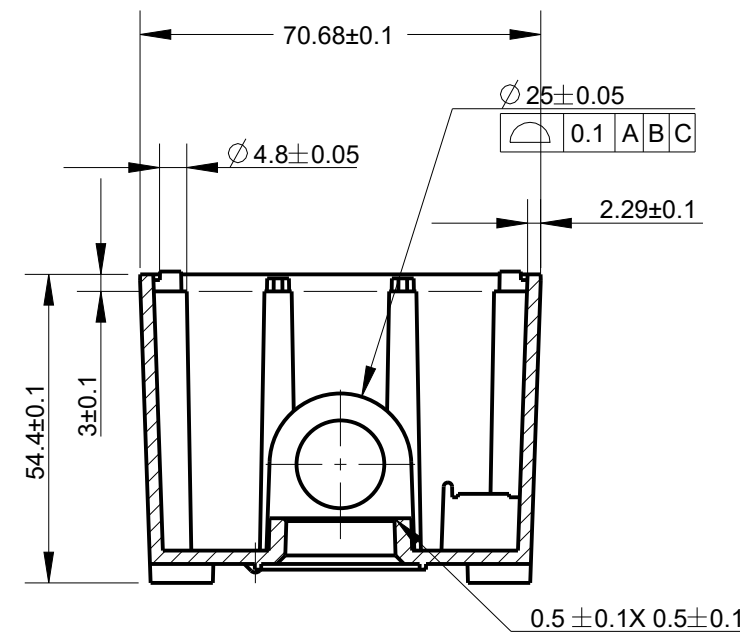
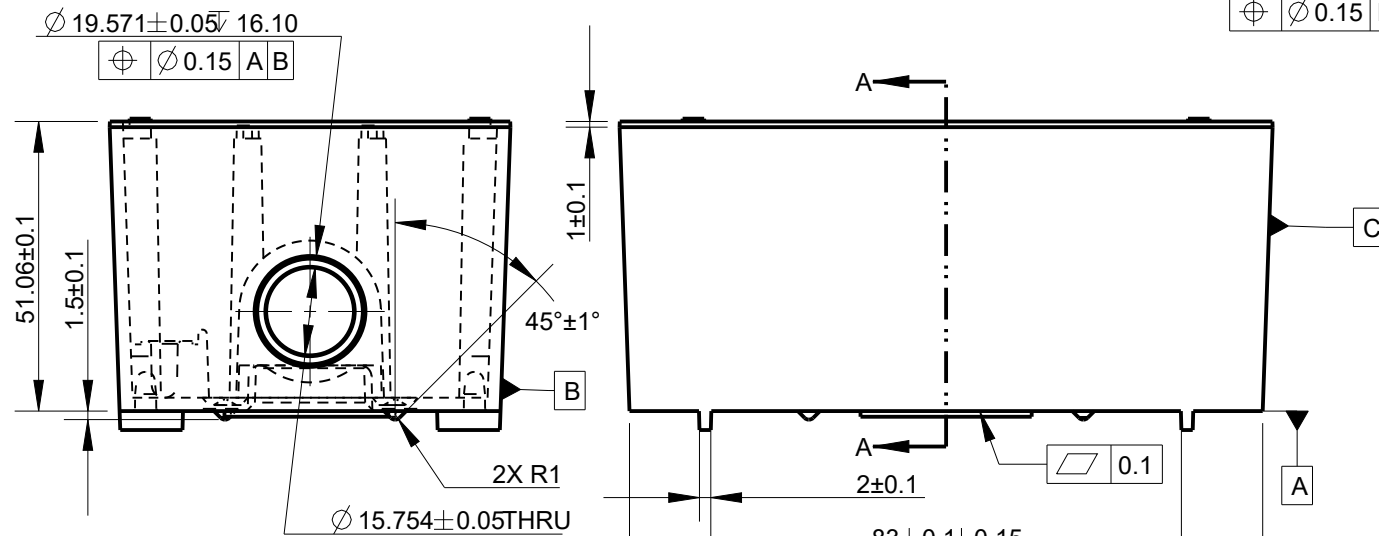
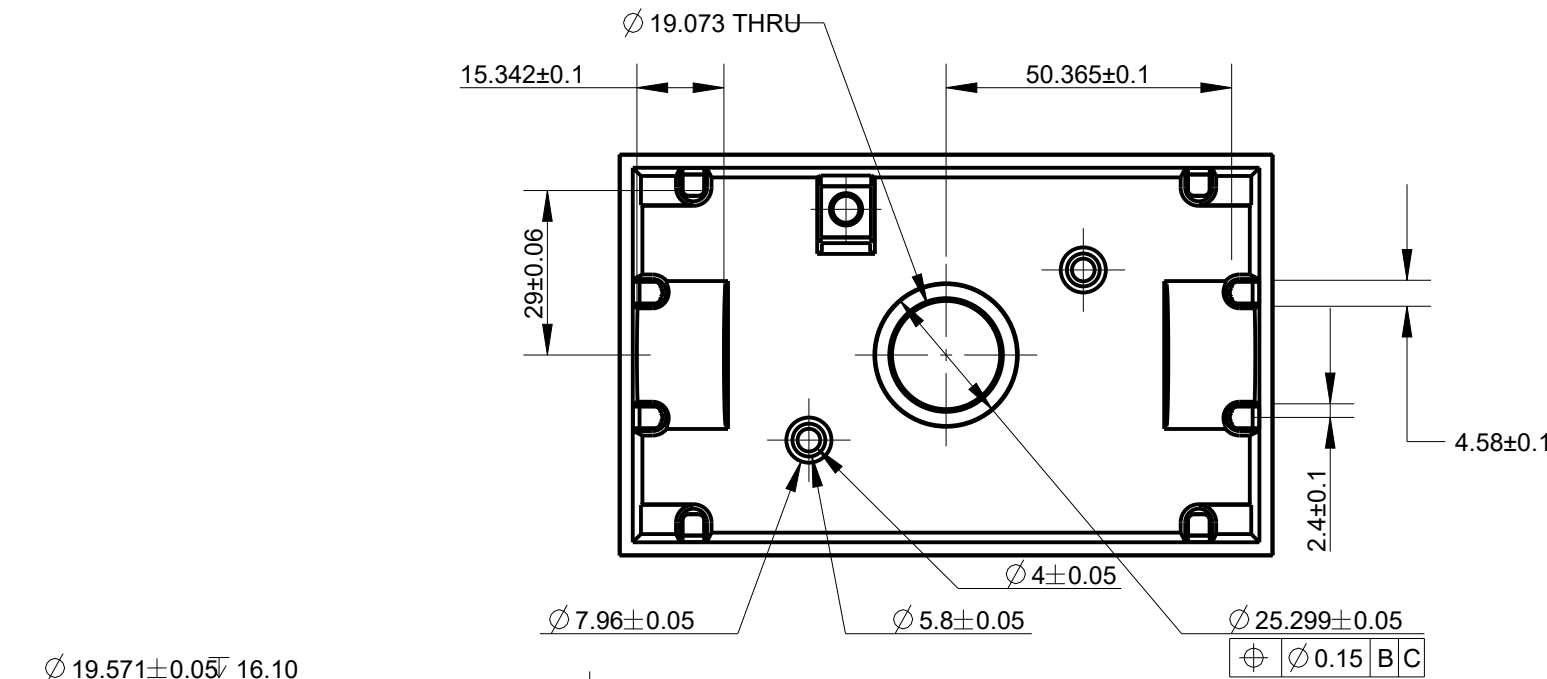
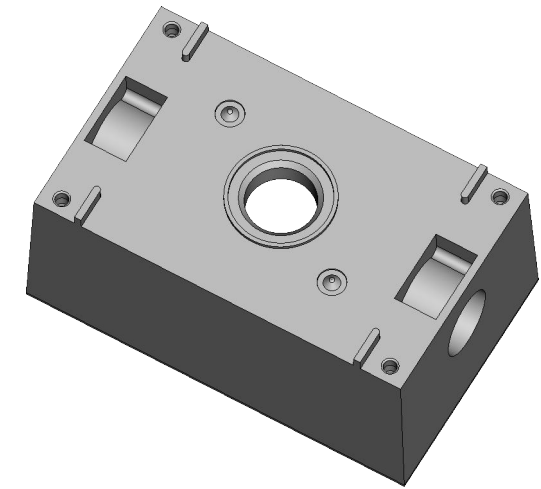


A  
B  
C  
D  
E  
F

DRG CTRL NO.:



SECTION A-A

|  |   |
|--|---|
| 1) CAST TOLERANCES TO BE +/- 0.150, UNLESS OTHERWISE SPECIFIED.              |   |
| 2) ANGULAR DIMENSIONS TO HAVE A TOLERANCE OF +/- 1 DEGREE.                   |   |
| 3) INTERPRET DRAWING PER ASME Y14.5-2009.                                    | E |
| 4) DRAFTS TO BE 2 DEGREES MAXIMUM FOR MOLD SURFACES AND 4 DEGREES FOR CORES. |   |

|  |             |                  |                   |                |      |       |      |                   |
|--|-------------|------------------|-------------------|----------------|------|-------|------|-------------------|
| 00   | NEW RELEASE | ---              |                   |                |      |       |      |                   |
| REV.   | ALTERATION  | ZONE             | ECRN/PER NO.      | DRN.           | CHD. | APPD. | DATE |                   |
| FOR GENERAL TOLERANCES REFER SIGMA STANDARD.PDS02  |             |                  | TOTAL AREA mm     | MAJOR PROCESS: |      |       |      | REF.              |
| 1. MARKED DIMENSIONS ARE CRITICAL TO QUALITY.<br>CPK 1.33 MIN. MUST BE A PART OF CONTROL PLAN.<br>2.PARTS SHOULD BE REACH & RoHS COMPLIANT AS PER LATEST DIRECTIVES. PROVIDE DOCUMENT OF COMPLIANCE. NOTIFY AND TAKE APPROVAL FROM ENGINEERING IF NOT COMPLIANT.<br>3.DRAWING PREPARED IN ACCORDANCE WITH ANSI Y14.5-1995. |             |                  |                   | FINISH:        |      |       |      |                   |
|  |             |                  | PROJECTED AREA mm | MATERIAL :     |      |       |      |                   |
|  |             |                  |                   | GRADE :        |      |       |      |                   |
|  |             |                  |                   | M.S. :         |      |       |      |                   |
| WEIGHT Gms.:   |             | PAINTING AREA mm | TITLE             |                |      |       |      |                   |
| SCALE : :  |             |                  | DRG NO.           | SAMPLE 2       |      |       |      |                   |
| TEST SPEC.:  |             |                  | ERP NO.:          |                |      |       |      | SHEET NO.: 1 OF 1 |