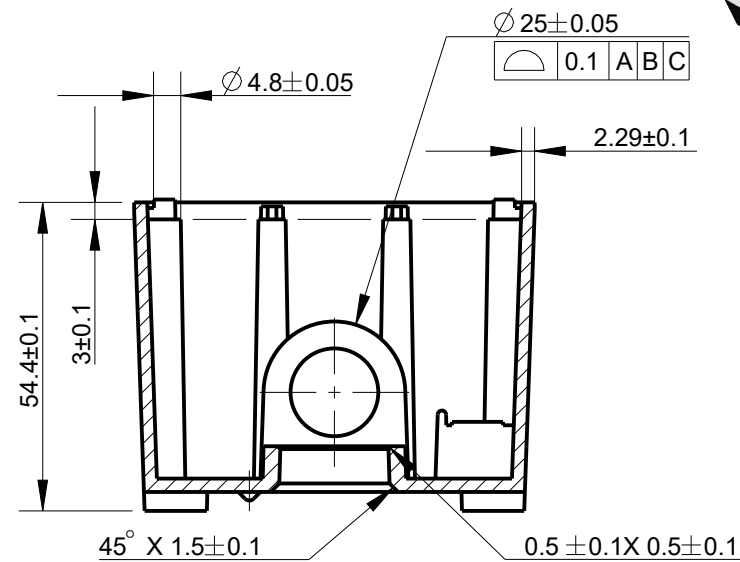


A
B
C
D
E
F

DRG CTRL NO.:



NOTES:
1) CAST TOLERANCES TO BE +/- 0.150, UNLESS OTHERWISE SPECIFIED.
2) ANGULAR DIMENSIONS TO HAVE A TOLERANCE OF +/- 1 DEGREE.
3) INTERPRET DRAWING PER ASME Y14.5-2009.
4) DRAFTS TO BE 2 DEGREES MAXIMUM FOR MOLD SURFACES AND 2 DEGREES FOR CORES.

00	NEW RELEASE	---						
REV.	ALTERATION	ZONE	ECRN/PER NO.	DRN.	CHD.	APPD.	DATE	
FOR GENERAL TOLERANCES REFER SIGMA STANDARD.PDS02			TOTAL AREA mm	MAJOR PROCESS:				REF.
1. MARKED DIMENSIONS ARE CRITICAL TO QUALITY. CPK 1.33 MIN. MUST BE A PART OF CONTROL PLAN. 2.PARTS SHOULD BE REACH & RoHS COMPLIANT AS PER LATEST DIRECTIVES. PROVIDE DOCUMENT OF COMPLIANCE. NOTIFY AND TAKE APPROVAL FROM ENGINEERING IF NOT COMPLIANT. 3.DRAWING PREPARED IN ACCORDANCE WITH ANSI Y14.5-1995.				FINISH:				
			PROJECTED AREA mm	MATERIAL :				
				GRADE :				
				M.S. :				
		WEIGHT Gms.:	PAINTING AREA mm	TITLE				
		SCALE : :		DRG NO.	SAMPLE 1			
		TEST SPEC.:		ERP NO.:				
								SHEET NO.: 1 OF 1