No.Of Functional Features Included In The Solution

Team Id	NM2023TMID04410
Project name	Project- Drug Traceability

Introduction:

- ➤ The development of advanced information technology (IT) solutions has enabled the formation of inter-organizational networks which facilitate the processing and sharing of information in real time, thereby allowing several controls, including traceability in supply chains
- As the manufacture, supply, and distribution of drugs becomes more complex, there is an increased need for innovative technology-based solutions to protect patients globally via traceability systems.
- > Traceability has become a differentiator in many industries. The pharmaceutical industry, along with the food industry, has been capturing the interest of researchers more than other industries, due to its more stringent regulation by governments and international organizations, while safety and quality in the industry have caught the world's attention
- ➤ However, the implementation of effective drug traceability systems faces many challenges, and it is essential to identify the critical success factors (CSFs) for such systems.

Critical Success Factors of the Drug Traceability System:

Critical success factors (CSFs) are not detailed practices for the implementation of a system; rather, they are factors that support the highly successful implementation of systems and help the organization to focus on the most important factors. The implementation of an effective traceability system faces many challenges, and it is essential to identify its CSFs.

The implementation of a traceability system requires an appropriate strategy, and the CSFs of systems that have been effectively implemented, and interaction among them, may help to develop an effective strategy for the systems.

Additionally, the implementation of traceability systems can be seen as the adoption of information systems in enterprises operating in a complex PSC.

Thus, models of technology adoption as technology—organization—environment (TOE) provided useful guidance for developing this study. IT developers should obtain a better understanding of nontechnological factors in order to better plan their implementation.

Table 1Critical success factors (CSFs) for the development of a drug traceability system.

	Authors							
Critical Success Factors	Ngai et al. (2007) [33]	Alfaro e Rábade (2009) [23]	Canavari et al. (2010) [<u>37]</u>	Miao et al. (2011) [8]	Aung e Chang (2014) [34]	Rotunno et al. (2014) [4]	Duan, et al. (2017) [<u>31]</u>	Theyel (2017) [7]
Legislation	√		$\sqrt{}$	√	√		√	
Government Support				$\sqrt{}$			\checkmark	
Effective communication		$\sqrt{}$			$\sqrt{}$	$\sqrt{}$		
Top management involvement	$\sqrt{}$		$\sqrt{}$	$\sqrt{}$			\checkmark	
Supplier Support	$\sqrt{}$	$\sqrt{}$		$\sqrt{}$			$\sqrt{}$	
Consumer Knowledge				$\sqrt{}$			\checkmark	
Quality of information and traceability system		$\sqrt{}$	$\sqrt{}$	$\sqrt{}$	$\sqrt{}$	$\sqrt{}$	$\sqrt{}$	
Interação Indústria – Universidade Interoperabilidade	$\sqrt{}$				V			
Traceability data management	$\sqrt{}$		$\sqrt{}$					
Transparency, authenticity and access					$\sqrt{}$			
Sharing Information					$\sqrt{}$			
Technological Update/Use of new technologies.	V		$\sqrt{}$					$\sqrt{}$
Inter-organizational implementation/Collaboration	V				$\sqrt{}$	$\sqrt{}$	$\sqrt{}$	
Adoption of Standards								
Review of tasks and internal operations	$\sqrt{}$							$\sqrt{}$
Identification of companies that play a role in traceability	t							
Cost	$\sqrt{}$		$\sqrt{}$					

The Success of the Drug Traceability System—Value Creation:

Simchi-Levi and Fine (2010) suggest that modern supply chains must be seen as value chains or networks of interconnected organizations in a win-win relationship with increasing interdependence. The implementation of a traceability system implies the development of a network; for it to be effective, it is imperative to create value for the actors and for the network as a whole.

Lovis (2008) affirmed that many potential benefits can be expected from a traceability system for the health sector, such as:

- An increase in the efficiency of the supply chain;
- The prevention of errors;
- The protection of public health (to prevent fraud and counterfeit products);
- Medical-legal investigations (the identification of actors and locations on the timeline);
- Clinical research and epidemiological surveillance (data source to leverage the use of clinical data);
- The management of flows and processes;
- Revenues (in the sense of facilitating control;
- Fraud prevention measures;

The values that can be generated by a traceability system have been studied by several authors, such as, who present the impact on an organization's effectiveness while sharing information with customers, suppliers, and regulatory agencies. The authors highlight traceability as a source of competitive advantage.

In this sense, will develop a study and present its impacts, such as the efficiency and efficacy (Table 2) that a traceability system generates for the actors in the network

Table 2
Impacts of a drug traceability system.

Impact on Efficiency-Company's Ability to Manage Its Operating Costs	Impact on Effectiveness-Ability to Affect the Market in Which It Operates		
Recall/Withdrawal expenses	Brand Protection		
Inventory Costs	Product Quality Management		
Acquisition Cost	Reputation Improvement		
Sales Costs	Product differentiation		
	Notify stakeholders		

For producers, this is a tool to avoid a break in the market supply that can strengthen the brand, in addition to ensuring the compliance with respect to the suppliers.

 $\label{eq:continuous} Table \ 3$ Value creation of a drug traceability system.

	Lovis	Alfaro & Rábade	Canavari	Dabbene, Gay e	Epelbaum	Narsimhalu, Potdar e	Theyel	
Expected Values	(2008) [<u>39]</u>	(2009) [<u>23</u>]	et al. (2010) [<u>37]</u>	Tortia (2014) [<u>36</u>]	e Martinez (2014) [<u>40]</u>	Fotdar e Kaur (2015) [<u>41</u>]	(2017) [7]	
Increased Supply Chain Efficiency	\checkmark				\checkmark	$\sqrt{}$		
Preventing errors/Reliability/improves accuracy	$\sqrt{}$	$\sqrt{}$			$\sqrt{}$	\checkmark	$\sqrt{}$	
Protect public health. (Avoid Fraud and Falsification)	$\sqrt{}$				$\sqrt{}$		$\sqrt{}$	
Allow medical-legal investigations	\checkmark							
Clinical research and epidemiological surveillance	$\sqrt{}$							
Improve flow and process management		$\sqrt{}$	V	$\sqrt{}$			V	
Increased Profit/Cost/Loss Reduction/Inventory Optimization		$\sqrt{}$				V		
Employee Satisfaction/Shared Value			$\sqrt{}$					
Fraud Prevention Measures/Patient Safety/				$\sqrt{}$				
Improvement in quality				$\sqrt{}$	$\sqrt{}$			
Reputation/Brand					$\sqrt{}$			
Innovation								
Flexibility								
Differentiation of products/competitive		$\sqrt{}$			$\sqrt{}$		15 of 24 -	

Research Framework Based on the Technology-Organization-Environment (TOE)

Based on the literature review, we obtained a set of CSFs and values, which were defined in the literature as presented in Figure $2\,$

Tecnology

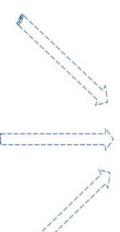
- · Quality of information and the system;
- Traceability;
 Authenticity and transparency; interoperability;
 Technology update/use of new
- Technology

Organization

- · Involvement of senior management;
- · Review the tasks and internal operations;
- · Support of suppliers;
- Traceability Management
 Limitations of cost; Effective communication;
 Information Sharing



- Customer service legislation;
 Government support;
 Adoption of standards;
 Consumer knowledge:Awareness;
 Inter-organizational implementation/collaboration;
 identification of companies that has role in transability.
- traceability; Industry Interaction-University;



Create Value

- · Increase supply chain efficiency;

- Reduction/optimization of inventory;
 Social Conscience;
 Fraud prevention/patient safety/customer
- satisfaction;
 Improve management of flows and processes/Standardization;
- Improvement in quality;
 Clinical research and epidemiological surveillance; Protect public health.

 (Avoid frauds and forgeries);
 Reputation/trust in mark/protect the brand

Technological factors refer to the characteristics of the technological environment, which can influence the diffusion of the drug traceability systems in an organization. These factors include various dimensions of technology, such as the relative advantage of the quality of information in the system, which increase the diffusion of information technology in the organization. Organizational factors refer to the scope, resources, and size of an organization, and the environmental dimension refers to the context in which the organization develops its industry, competitors, and government relations [45]. TOE is a well-known and widely used framework in technology adoption and diffusion [31]. The TOE framework has been widely used to identify the main drivers of interorganizational innovation for partners [46,47,48].

Analytic Hierarchy PROCESS (AHP) Approach

The AHP was developed by Thomas L. Saaty in the early 1970s and is a well-known and widely used multicriteria decision-making process to support decision-making in negotiated dispute resolutions.

The AHP is based on the comparison of criteria pairs followed by the application of a process to calculate the relative importance of each criterion.

Then, using peer comparison, the alternatives are scored against the criteria to determine the best overall candidate. Saaty (1990, 1994) [49,50] defined three main operations for the AHP, namely

Construction of hierarchies:

The problem with AHP is that it is structured in hierarchical levels, as a way of seeking a better understanding and evaluation of the problem being analyzed.

The construction of hierarchies is a basic stage of the process of human reasoning.

In this study, we identify the key elements of the decision making and group them in similar sets, which are placed in specific layers;

Definition of priorities:

Priority setting in AHP is based on human beings' ability to perceive the relationship between observed objects and situations by comparing pairs in the light of a particular focus or criterion (parity judgments)

Logical consistency:

In the AHP, it is possible to evaluate the consistency of the constructed prioritization model. The AHP begins by decomposing the problem into a hierarchy.

The scale recommended by [50], shown in Table 5, ranges from 1 to 9, where 1 means the lack of importance of one criterion to another, and 9 means the extreme importance of one criterion to another, with intermediary stages between 1 and 9.

Disregarding the comparisons between the criteria themselves, which represent 1 on the scale, only half of the comparisons need to be made, as the other half consists of the reciprocal comparisons in the comparison matrix, which are the already compared reciprocal values.

Table 5

Basic Analytic Hierarchy Process (AHP) scale of Saaty.

Intensity of Importance	Definition	Explanation
1	Equal importance	Both criteria contribute equally to the objective.
3	Moderate importance	The evaluator's experience says that one element has little greater importance than the other for the objective
5	Strong importance	The evaluator's experience says that one element has greater importance than the other for the objective
7	Very strong importance	The evaluator's experience says that one element has relatively greater importance than the other for the objective
9	Extremely important	The evaluator's experience says with a high degree of certainty that one element is of greater importance than the other in relation to the objective
2, 4, 6, 8	Intermediate values	Used when an intermediate index of importance is required

After the matched comparisons are performed through the previously created hierarchy and the fundamental table developed by , a square matrix is created. In this matrix, by convention, the results of the comparisons between the element in the left column in the row with the element that is displayed in the first row of the comparison column are displayed. Table 6 presents an example of a judgment matrix used in the AHP method. In the example, a total of five criteria are compared to pairs.

Table 6				
AHP com	parison n	natrix wit	h five crite	eria.
	A	В	С	D
A	1	2	3	7
В	1/2	1	2	4
С	1/3	1/2	1	3
D	1/7	1/4	1/3	1

The values on the diagonal of the comparison matrix, starting at the comparison between the pair AA, are always equal to one. This is due to the fact that the element has equal importance when compared with itself. The scale presented in Table 1, proposed by [49], is used in order to fill the other comparisons. Judgments are made by comparing the line element to the respective pairs in the columns. Judgments are reciprocal, that is, values are presented inversely to the weight assigned in the evaluation. Therefore, when criterion "A" is seven times more important than criterion "D", when compared to criterion "A", criterion "D" will present one-seventh of its strength.

Consistency Index (CI)

Peer judgments must be normalized in order to obtain the Consistency Index (*CI*). According to [51], the *CI* is obtained by the following equation:

$$CI = (\lambda - n)/n - 1$$

where λ is the largest matrix eigenvector, equivalent to Eigen's main number, and n is the number of criteria of the matrix

Although the decision is based on the values and preferences of the decision maker, a series of specific criteria or objectives can be used to prioritize the projects and determine the real meaning of the optimal relationship. These criteria must be grouped in sets to be in line with their objectives.

To create the AHP questionnaire, the TOE framework was adopted to group the critical factors validated from the literature and other factors discussed by experts.

Result:

As a result of study, we obtained a set of CSFs, which were determined based on the literature review and validated by the professionals who participated in the study, as presented in Table 7.

Table 7

CSFs for the implementation of a drug traceability system.

DIMENSION	FACTORS
	Quality of Information and Traceability System
Technology	Interoperability
recimology	Transparency, authenticity, and access

Technological update/Use of new technologies

DIMENSION	FACTORS
	Involvement with senior management
	Supplier support
	Data governance
Organization	Traceability Management
Ü	Effective communication (training-divulgation)
	Sharing Information
	Revision of internal tasks and operations
	Cost limitations
	Legislation compliance
	Government support
	Knowledge of the consumer/awareness
Environment	Industry-University interaction
	Interorganizacional implementation/Contribution
	Adoption of Standards
	Identification of the companies that have a role in traceability

The AHP was modeled based on Table 7 to calculate the weights of the criteria and sub-criteria.

After the validation of the weights obtained from the application of the method, it was necessary to calculate the consistency ratio (CI) in order to verify the consistency of the responses assigned by the decision maker. The CI found for the responses given by the decision maker was:

CI = 0.039

that is, below the limit of 0.10.

After calculating and collecting the results according to the steps of the AHP method, the products of the matrices with the parity comparisons between the criteria and the sub-criteria were transferred to a spreadsheet, from which Table 8 was generated.

Table 8Prioritization of the CSFs.

Criteria	Sub-Criteria	Average	Prioritization
Organization	Involvement with senior management	21.0%	1
Technology	Quality of Information and Traceability System Management	13.1%	2
Organization	Data governance	9.8%	3
Organization	Revision of internal tasks and operations	8.6%	4
Technology	Transparency, authenticity, and access	6.6%	5
Technology	Interoperability	6.5%	6
Organization	Supplier support	6.3%	7
Organization	Cost limitations	6.0%	8
Organization	Effective communication (training-divulgation)	5.5%	9
Organization	Sharing Information	5.2%	10
Technology	Technological update/Use of new technologies	2.5%	11
Environment	Legislation compliance	2.5%	12
Environment	Government support	1.6%	13

			100%
Criteria	Sub-Criteria	Average	Prioritization
Environment	Industry-University interaction	0.5%	18
	traceability		
Environment	Identification of the companies that have a role in	0.8%	17
Environment	Interorganizacional implementation/Contribution	1.0%	16
Environment	Knowledge of the consumer/awareness	1.1%	15
Environment	Adoption of Standards	1.3%	14

Tthe implementation of a traceability system are divided into three categories:

organizational, technological, and environmental. In this context, the results of this study were grouped using these categories.

In a first comparative analysis, the most important criteria tend to be those linked to organization (62.4%), followed by those linked to technology (28.7%) and environment (8.9%). There is also a tendency for hospitals to share this view with laboratories.

This is a slightly different view from that proposed by [48], who suggest that technological criteria are more relevant for hospitals for the implementation of a system than organizational ones.

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