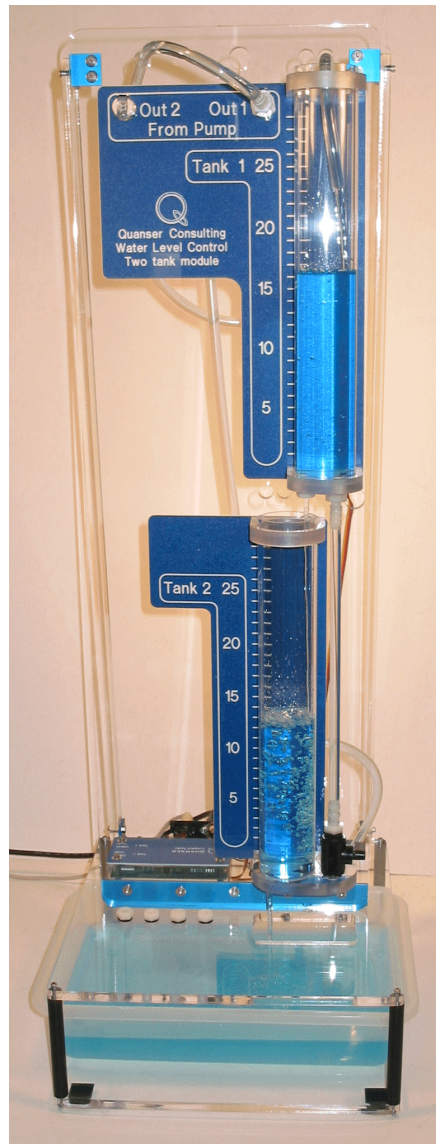




*Specialty Plants*

# Specialty Experiment: PI-plus-Feedforward Water Level Control

## *Coupled Water Tanks*



## Student Handout

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## 1. Objectives

The Coupled-Tank plant is a "Two-Tank" module consisting of a pump with a water basin and two tanks. The two tanks are mounted on the front plate such that flow from the first (i.e. upper) tank can flow, through an outlet orifice located at the bottom of the tank, into the second (i.e. lower) tank. Flow from the second tank flows into the main water reservoir. The pump thrusts water vertically to two quick-connect orifices "Out1" and "Out2". The two system variables are directly measured on the Coupled-Tank rig by pressure sensors and available for feedback. They are namely the water levels in tanks 1 and 2. A more detailed description is provided in Reference [1]. To name a few, industrial applications of such Coupled-Tank configurations can be found in the processing system of petro-chemical, paper making, and/or water treatment plants. During the course of this experiment, you will become familiar with the design and pole placement tuning of Proportional-plus-Integral-plus-Feedforward-based water level controllers. In the present laboratory, the Coupled-Tank system is used in two different configurations, namely configuration #1 and configuration #2, as described in Reference [1]. In configuration #1, the control challenge is to track to a desired trajectory the water level in the top tank (i.e. tank #1) from the voltage applied to the pump. The coupled-tank system in configuration #2 is an example of state coupling. In configuration #2, the control challenge is to track to a desired trajectory the water level in the bottom tank (i.e. tank #2) from the water flow coming out of the top tank (i.e. tank #1).



Figure 1 The Coupled-Tank Experiment

At the end of the session, you should know the following:

- How to mathematically model the Coupled-Tank plant from first principles in order to obtain the two open-loop transfer functions characterizing the system, in the Laplace

domain.

- How to linearize the obtained non-linear equation of motion about the quiescent point of operation.
- How to design, through pole placement, a Proportional-plus-Integral-plus-Feedforward-based controller for the Coupled-Tank system in order for it to meet the required design specifications for each configuration.
- How to implement each configuration controller(s) in real-time and evaluate its/their actual performance.

## 2. Prerequisites

To successfully carry out this laboratory, the prerequisites are:

- i) To be familiar with your Coupled-Tank plant main components (e.g. mechanical design, actuator, sensors), your power amplifier (e.g. UPM), and your data acquisition card (e.g. MultiQ), as described in References [1], [2], and [3].
- ii) To be familiar in using WinCon to control and monitor the plant in real-time and in designing a controller through Simulink, as detailed in Reference [4].
- iii) To be familiar with the complete wiring of your Coupled-Tank specialty plant, as per dictated in Reference [1].

## 3. References

- [1] *Coupled Tanks User Manual.*
- [2] *Data Acquisition Card User Manual.*
- [3] *Universal Power Module User Manual.*
- [4] *WinCon User Manual.*

## 4. Experimental Setup

### 4.1. Main Components

To setup this experiment, the following hardware and software are required:

- **Power Module:** Quanser UPM 2405, or equivalent.
- **Data Acquisition Board:** Quanser MultiQ PCI / MQ3 / Q8, NI-E Series, or equivalent.
- **Coupled-Tank Plant:** Quanser Coupled Tanks, as represented in Figure 1, above.
- **Real-Time Control Software:** The WinCon-Simulink-RTX configuration, as detailed in Reference [4], or equivalent.

For a complete and detailed description of the main components comprising this setup, please refer to the manuals corresponding to your configuration.

### 4.2. Wiring

To wire up the system, please follow the default wiring procedure for your Coupled Tanks as fully described in Reference [1]. When you are confident with your connections, you can power up the UPM.

### 5. Controller Design Specifications

In the present laboratory (i.e. the pre-lab and in-lab sessions), you will design and implement two control strategies corresponding to configuration #1 and configuration #2 of the Coupled Tanks. Depending on the tanks' configuration and coupling, the purpose of the laboratory session is to regulate and track the water level in either tank #1 and/or tank #2.

#### 5.1. Configuration #1: Tank #1 Level Specifications

In configuration #1, a single-tank system, consisting of the top tank (i.e. tank 1), is considered. The designed closed-loop system is to control the water level (or height) inside tank 1 via the commanded pump voltage. It is based on a Proportional-plus-Integral-plus-Feedforward scheme.

In response to a desired  $\pm 1$ -cm square wave level setpoint from tank 1 operating level position, the water height behaviour should satisfy the following design performance requirements:

1. The operating level (a.k.a. equilibrium height),  $L_{10}$ , in tank 1 should be as follows:

$$L_{10} = 15 \text{ [ cm ]}$$

2. The Percent Overshoot should be less than 1%, i.e.:

$$PO_1 \leq 1.0 \text{ [ \% ]}$$

3. The 2% Settling Time should be less than 5 seconds, i.e.:

$$t_{s-2} \leq 5.0 \text{ [ s ]}$$

4. The response should have no steady-state error.

## 5.2. Configuration #2: Tank #2 Level Specifications

In configuration #2, the pump feeds tank 1 and tank 1 feeds tank 2. The designed closed-loop system is to control the water level in tank 2 (i.e. the bottom tank) from the water flow coming out of tank 1, located above it. Similarly to configuration #1, the control scheme is based on a Proportional-plus-Integral-plus-Feedforward law.

In response to a desired  $\pm 1$ -cm square wave level setpoint from tank 2 equilibrium level position, the water height behaviour should satisfy the following design performance requirements:

1. The operating level (a.k.a. equilibrium height),  $L_{20}$ , in tank 2 should be as follows:

$$L_{20} = 15 \text{ [ cm ]}$$

2. The Percent Overshoot should be less than 2%, i.e.:

$$PO_2 \leq 2.0 \text{ [ \% ]}$$

3. The 2% Settling Time should be less than 20 seconds, i.e.:

$$t_{s,2} \leq 20.0 \text{ [ s ]}$$

4. The response should have no steady-state error.

## 6. Pre-Lab Assignments

### 6.1. Coupled-Tank System Representation and Notations

A schematic of the Coupled-Tank plant is represented in Figure 2, below. The Coupled-Tank system's nomenclature is provided in Appendix A. As illustrated in Figure 2, the positive direction of vertical level displacement is upwards, with the origin at the bottom of each tank (i.e. corresponding to an empty tank), as represented in Figure 2.

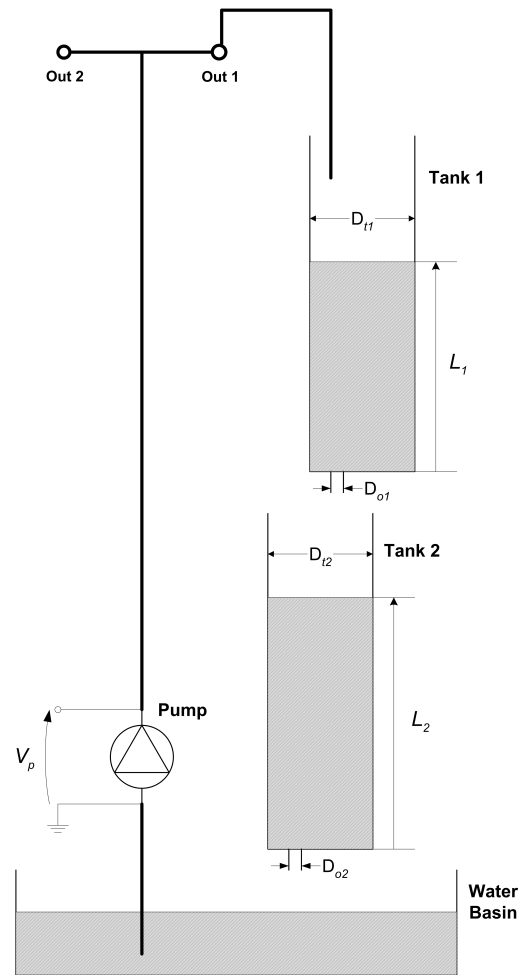


Figure 2 Schematic of the Coupled-Tank Plant



## 6.2. Assignment #1: Tank 1 Level Modelling - Non-Linear Equation Of Motion (EOM)

Assignment #1 derives the mathematical model of your Coupled-Tank system in configuration #1, as described in Reference [1]. It is reminded that in configuration #1, the pump feeds into Tank 1 and that tank 2 is not considered at all. Therefore, the input to the process is the voltage to the pump and its output is the water level in tank 1 (i.e. top tank). The purpose of the present modelling session is to provide you with the system's open-loop transfer function,  $G_I(s)$ , which in turn will be used to design an appropriate level controller.

Answer the following questions:

1. Using the notations and conventions described in Figure 2, above, derive the Equation Of Motion (EOM) characterizing the dynamics of tank 1. Is the tank 1 system's EOM linear?

**Hint #1:**

The obtained EOM should be a function of the system's input and output, as previously defined. Therefore, you should express the resulting EOM under the following format:

$$\frac{\partial}{\partial t} L_1 = f(L_1, V_p) \quad [1]$$

where  $f$  denotes a function.

**Hint #2:**

The mass balance principle can be applied to the water level in tank 1.

**Hint #3:**

The volumetric inflow rate to tank 1 is assumed to be directly proportional to the applied pump voltage, such that:

$$F_{i1} = K_p V_p \quad [2]$$

**Hint #4:**

Applying Bernoulli's equation for small orifices, the outflow velocity from tank 1,  $v_{o1}$ , can be expressed by the following relationship:

$$v_{o1} = \sqrt{2} \sqrt{g L_1} \quad [3]$$

2. The nominal pump voltage  $V_{p0}$  for the pump-tank 1 pair can be determined at the system's static equilibrium. By definition, static equilibrium at a nominal operating point ( $V_{p0}$ ,  $L_{10}$ ) is characterized by the water in tank 1 being at a constant position level  $L_{10}$  due to the constant inflow rate generated by  $V_{p0}$ . Express the static equilibrium voltage  $V_{p0}$  as a function of the system's desired equilibrium level  $L_{10}$  and the pump flow constant  $K_p$ . Using the system's specifications given in Reference [1] and the desired design requirements, evaluate  $V_{p0}$ .

### 6.3. Assignment #2: Tank 1 Level Modelling - EOM Linearization and Transfer Function

In order to design and implement a linear level controller for the tank 1 system, the Laplace open-loop transfer function should be derived. However by definition, such a transfer function can only represent the system's dynamics from a linear differential equation. Therefore, the EOM found in Assignment #1 should be linearized around a quiescent point of operation.

In the case of the water level in tank 1, the operating range corresponds to small departure heights,  $L_{11}$ , and small departure voltages,  $V_{p1}$ , from the desired equilibrium point ( $L_{10}$ ,  $V_{p0}$ ). Therefore,  $L_1$  and  $V_p$  can be expressed as the sum of two quantities, as shown below:

$$L_1 = L_{10} + L_{11} \quad \text{and} \quad V_p = V_{p0} + V_{p1} \quad [4]$$

Answer the following questions:

1. Linearize tank 1 water level's EOM found in Assignment #1 about the quiescent operating point ( $L_{10}$ ,  $V_{p0}$ ).

**Hint #1:**

For a function,  $f$ , of two variables,  $L_1$  and  $V_p$ , a first-order approximation for small variations at a point  $(L_1, V_p) = (L_{10}, V_{p0})$  is given by the following Taylor's series approximation:

$$f(L_1, V_p) = f(L_{10}, V_{p0}) + \left( \frac{\partial}{\partial L_1} f(L_{10}, V_{p0}) \right) (L_1 - L_{10}) + \left( \frac{\partial}{\partial V_p} f(L_{10}, V_{p0}) \right) (V_p - V_{p0}) \quad [5a]$$

**Hint #2:**

The obtained linearized EOM should be a function of the system's small deviations about its equilibrium point ( $L_{10}$ ,  $V_{p0}$ ). Therefore, you should express the resulting linear EOM under the following format:

$$\frac{\partial}{\partial t} L_{11} = f(L_{11}, V_{p1}) \quad [5b]$$

where  $f$  denotes a function.

2. Determine from the previously obtained linear equation of motion, the system's open-loop transfer function in the Laplace domain, as defined by the following relationship:

$$G_1(s) = \frac{L_{11}(s)}{V_{p1}(s)} \quad [6]$$

Express the open-loop transfer function DC gain,  $K_{dc\_1}$ , and time constant,  $\tau_1$ , as functions of  $L_{10}$  and the system parameters. What are the order and type of the system? Is it stable? Evaluate  $K_{dc\_1}$  and  $\tau_1$  accordingly to the system's parameters and the desired design requirements.

As a remark, it is obvious that linearized models, such as the Coupled-Tank tank 1's voltage-to-level transfer function, are only approximate models. Therefore, they should be treated as such and used with appropriate caution, that is to say within the valid operating range and/or conditions. However for the scope of this lab, Equation [6] is assumed valid over the pump voltage and tank 1 water level entire operating range,  $V_{p\_peak}$  and  $L_{1\_max}$ , respectively.

### 6.4. Assignment #3 – Tank 1 Level Controller Design: Pole Placement

For zero steady-state error, tank 1 water level is controlled by means of a Proportional-plus-Integral (PI) closed-loop scheme with the addition of a feedforward action, as illustrated in Figure 3, below.

As depicted in Figure 3, the voltage feedforward action is characterized by:

$$V_{p\_ff} = K_{ff\_1} \sqrt{L_{r\_1}} \quad [7]$$

and:

$$V_p = V_{pI} + V_{p\_ff} \quad [8]$$

As it can be seen in Figure 3, the feedforward action is necessary since the PI control system is designed to compensate for small variations (a.k.a. disturbances) from the linearized operating point ( $L_{10}$ ,  $V_{p0}$ ). In other words, while the feedforward action compensates for the water withdrawal (due to gravity) through tank 1 bottom outlet orifice, the PI controller compensates for dynamic disturbances.

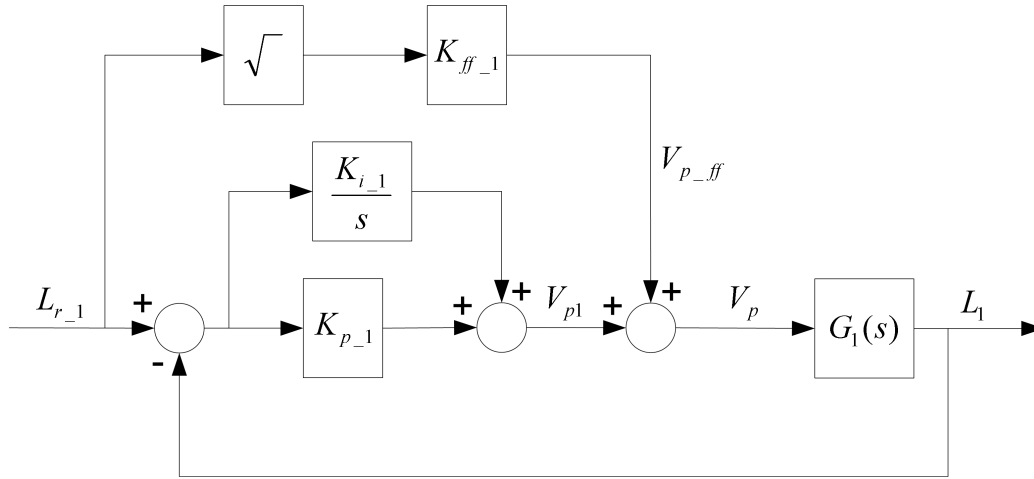


Figure 3 Tank 1 Water Level PI-plus-Feedforward Control Loop

The open-loop transfer function  $G_I(s)$  takes into account the dynamics of the tank 1 water level loop, as characterized by Equation [6] in Assignment #2. However due to the presence of the feedforward loop,  $G_I(s)$  can also be written as follows:

$$G_I(s) = \frac{L_1(s)}{V_p(s)} \quad [9]$$

Answer the following questions:

1. Analyze tank 1 water level closed-loop system at the static equilibrium point ( $L_{10}$ ,  $V_{p0}$ ) and determine and evaluate the voltage feedforward gain,  $K_{ff-1}$ , as defined by Equation [7].
2. Using tank 1 voltage-to-level transfer function  $G_I(s)$  determined in Assignment #2 and the control scheme block diagram illustrated in Figure 3, derive the normalized characteristic equation of the water level closed-loop system.

**Hint #1:**

The feedforward gain  $K_{ff-1}$  does not influence the system characteristic equation. Therefore, the feedforward action can be neglected for the purpose of determining the denominator of the closed-loop transfer function. Block diagram reduction can be carried out.

**Hint #2:**

The system's normalized characteristic equation should be a function of the PI level controller gains,  $K_{p-1}$ , and  $K_{i-1}$ , and system's parameters,  $K_{dc-1}$  and  $\tau_1$ .

3. By identifying the controller gains  $K_{p\_1}$  and  $K_{i\_1}$ , fit the obtained characteristic equation to the second-order standard form expressed below:

$$s^2 + 2 \zeta_1 \omega_{n1} s + \omega_{n1}^2 = 0 \quad [10]$$

Determine  $K_{p\_1}$  and  $K_{i\_1}$  as functions of the parameters  $\omega_{n1}$ ,  $\zeta_1$ ,  $K_{dc\_1}$ , and  $\tau_1$ .

4. Determine the numerical values for  $K_{p\_1}$  and  $K_{i\_1}$  in order for the tank 1 system to meet the closed-loop desired specifications, as previously stated.

**Hint #1:**

Tank 1 level response Percent Overshoot can be expressed as follows:

$$PO_1 = 100 e^{\left( -\frac{\zeta_1 \pi}{\sqrt{1-\zeta_1^2}} \right)} \quad [11]$$

**Hint #2:**

Tank 1 level response 2% Settling Time can be expressed as follows:

$$t_{s\_1} = \frac{4}{\zeta_1 \omega_{n1}} \quad [12]$$

## 6.5. Assignment #4: Tank 2 Level Modelling - Non-Linear Equation Of Motion (EOM)

Assignment #4 derives the mathematical model of your Coupled-Tank system in configuration #2, as described in Reference [1]. It is reminded that in configuration #2, the pump feeds into tank 1, which in turn feeds into tank 2. As far as tank 1 is concerned, the same equations as the ones previously developed in Assignments #1, #2, and #3 apply. However, the water level Equation Of Motion (EOM) in tank 2 still needs to be derived. The input to the tank 2 process is the water level,  $L_1$ , in tank 1 (generating the outflow feeding tank 2) and its output is the water level,  $L_2$ , in tank 2 (i.e. bottom tank). The purpose of the present modelling session is to provide you with the system's open-loop transfer function,  $G_2(s)$ , which in turn will be used to design an appropriate level controller.

Answer the following questions:

1. Using the notations and conventions described in Figure 2, above, derive the Equation Of Motion (EOM) characterizing the dynamics of tank 2. Is the tank 2 system's EOM linear?

**Hint #1:**

The obtained EOM should be a function of the system's input and output, as previously defined. Therefore, you should express the resulting EOM under the following format:

$$\frac{\partial}{\partial t} L_2 = f(L_2, L_1) \quad [13]$$

where  $f$  denotes a function.

**Hint #2:**

The mass balance principle can be applied to the water level in tank 2.

**Hint #3:**

The volumetric inflow rate to tank 2 is equal to the volumetric outflow rate from tank 1, that is to say:

$$F_{i2} = F_{o1} \quad [14]$$

**Hint #4:**

Applying Bernoulli's equation through small orifices, the outflow velocity from tank 2,  $v_{o2}$ , can be expressed by the following relationship:

$$v_{o2} = \sqrt{2} \sqrt{g L_2} \quad [15]$$

2. The nominal water level  $L_{10}$  for the tank1-tank2 pair can be determined at the system's static equilibrium. By definition, static equilibrium at a nominal operating point ( $L_{10}$ ,  $L_{20}$ ) is characterized by the water in tank 2 being at a constant position level  $L_{20}$  due to the

constant inflow rate generated from the top tank by  $L_{10}$ . Express the static equilibrium level  $L_{10}$  as a function of the system's desired equilibrium level  $L_{20}$  and the system's parameters. Using the system's specifications given in Reference [1] and the desired design requirements, evaluate  $L_{10}$ .

## 6.6. Assignment #5: Tank 2 Level Modelling - EOM Linearization and Transfer Function

In order to design and implement a linear level controller for the tank 2 system, the Laplace open-loop transfer function should be derived. However by definition, such a transfer function can only represent the system's dynamics from a linear differential equation. Therefore, the EOM found in Assignment #4 should be linearized around a quiescent point of operation.

In the case of the water level in tank 2, the operating range corresponds to small departure heights,  $L_{11}$  and  $L_{21}$ , from the desired equilibrium point  $(L_{20}, L_{10})$ . Therefore,  $L_2$  and  $L_1$  can be expressed as the sum of two quantities, as shown below:

$$L_2 = L_{20} + L_{21} \quad \text{and} \quad L_1 = L_{10} + L_{11} \quad [16]$$

Answer the following questions:

1. Linearize tank 2 water level's EOM found in Assignment #4 about the quiescent operating point  $(L_{20}, L_{10})$ .

**Hint #1:**

For a function,  $f$ , of two variables,  $L_2$  and  $L_1$ , a first-order approximation for small variations at a point  $(L_2, L_1) = (L_{20}, L_{10})$  is given by the following Taylor's series approximation:

$$f(L_2, L_1) = f(L_{20}, L_{10}) + \left( \frac{\partial}{\partial L_2} f(L_{20}, L_{10}) \right) (L_2 - L_{20}) + \left( \frac{\partial}{\partial L_1} f(L_{20}, L_{10}) \right) (L_1 - L_{10}) \quad [17a]$$

**Hint #2:**

The obtained linearized EOM should be a function of the system's small deviations about its equilibrium point  $(L_{20}, L_{10})$ . Therefore, you should express the resulting linear EOM under the following format:

$$\frac{\partial}{\partial t} L_{21} = f(L_{21}, L_{11}) \quad [17b]$$

where  $f$  denotes a function.

- Determine from the previously obtained linear equation of motion, the system's open-loop transfer function in the Laplace domain, as defined by the following relationship:

$$G_2(s) = \frac{L_{21}(s)}{L_{11}(s)} \quad [18]$$

Express the open-loop transfer function DC gain,  $K_{dc\_2}$ , and time constant,  $\tau_2$ , as functions of  $L_{20}$ ,  $L_{10}$ , and the system's parameters. What are the order and type of the system? Is it stable? Evaluate  $K_{dc\_2}$  and  $\tau_2$  accordingly to the system's parameters and the desired design requirements.

As a remark, it is obvious that linearized models, such as the Coupled-Tank's tank 2 level-to-level transfer function, are only approximate models. Therefore, they should be treated as such and used with appropriate caution, that is to say within the valid operating range and/or conditions. However for the scope of this lab, Equation [18] is assumed valid over tank 1 and tank 2 water level entire range of motion,  $L_{1\_max}$  and  $L_{2\_max}$ , respectively.

## 6.7. Assignment #6 – Tank 2 Level Controller Design: Pole Placement

For zero steady-state error, tank 2 water level is controlled by means of a Proportional-plus-Integral (PI) closed-loop scheme with the addition of a feedforward action, as illustrated in Figure 4, below.

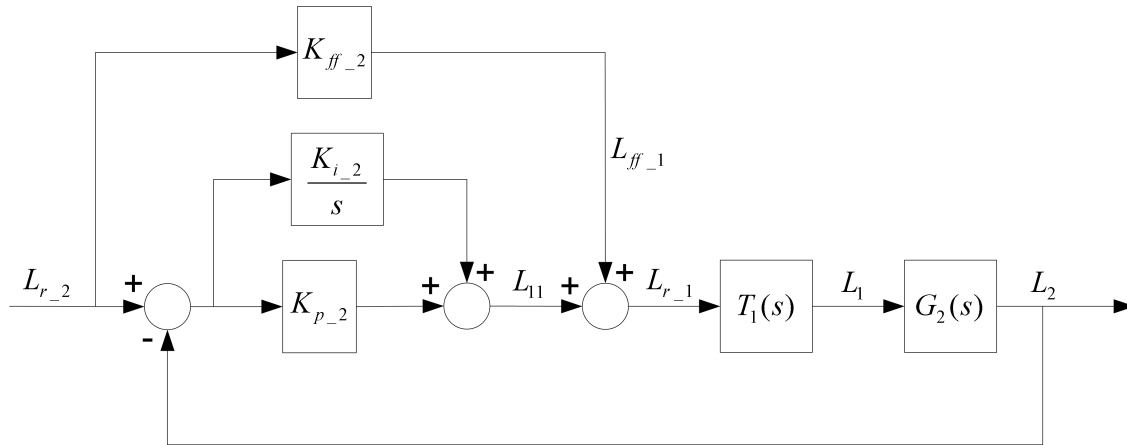


Figure 4 Tank 2 Water Level PI-plus-Feedforward Control Loop



In the block diagram depicted in Figure 4, the water level in tank 1 is controlled by means of the closed-loop system previously designed in Assignment #3. This is represented by the tank 1 closed-loop transfer function defined below:

$$T_1(s) = \frac{L_1(s)}{L_{r-1}(s)} \quad [19]$$

Such a subsystem represents an inner (or nested) level loop. In order to achieve a good overall stability with such a configuration, the inner level loop (i.e. tank 1 closed-loop system) must be much faster than the outer level loop. This constraint is met by the previously stated controller design specifications, where  $t_{s-1} \ll t_{s-2}$ .

However for the sake of simplicity in the present analysis, the water level dynamics in tank 1 are neglected. Therefore, it is assumed hereafter that:

$$L_1(t) = L_{r-1}(t) \quad \text{i.e.} \quad T_1(s) = 1 \quad [20]$$

Furthermore as depicted in Figure 4, the level feedforward action is characterized by:

$$L_{ff-1} = K_{ff-2} L_{r-2} \quad [21]$$

and:

$$L_{r-1} = L_{11} + L_{ff-1} \quad [22]$$

The level feedforward action, as seen in Figure 4, is necessary since the PI control system is only designed to compensate for small variations (a.k.a. disturbances) from the linearized operating point ( $L_{20}$ ,  $L_{10}$ ). In other words, while the feedforward action compensates for the water withdrawal (due to gravity) through tank 2's bottom outlet orifice, the PI controller compensates for dynamic disturbances.

The open-loop transfer function  $G_2(s)$  takes into account the dynamics of the tank 2 water level loop, as characterized by Equation [18] in Assignment #5. However due to the presence of the feedforward loop and the simplifying assumption expressed by Equation [20],  $G_2(s)$  can also be written as follows:

$$G_2(s) = \frac{L_2(s)}{L_1(s)} \quad [23]$$

Answer the following questions:

1. Analyze tank 2 water level closed-loop system at the static equilibrium point ( $L_{20}$ ,  $L_{10}$ ) and determine and evaluate the level feedforward gain,  $K_{ff\_2}$ , as defined by Equation [21].
2. Using tank 2 level-to-level transfer function  $G_2(s)$  determined in Assignment #5 and the control scheme block diagram illustrated in Figure 4, derive the normalized characteristic equation of the water level closed-loop system.

**Hint #1:**

Block diagram reduction can be carried out.

**Hint #2:**

The system's normalized characteristic equation should be a function of the PI level controller gains,  $K_{p\_2}$  and  $K_{i\_2}$ , and system's parameters,  $K_{dc\_2}$  and  $\tau_2$ .

3. By identifying the controller gains  $K_{p\_2}$  and  $K_{i\_2}$ , fit the obtained characteristic equation to the second-order standard form expressed below:

$$s^2 + 2 \zeta_2 \omega_{n2} s + \omega_{n2}^2 = 0 \quad [24]$$

Determine  $K_{p\_2}$  and  $K_{i\_2}$  as functions of the parameters  $\omega_{n2}$ ,  $\zeta_2$ ,  $K_{dc\_2}$ , and  $\tau_2$ .

4. Determine the numerical values for  $K_{p\_2}$  and  $K_{i\_2}$  in order for the tank 2 system to meet the closed-loop desired specifications, as previously stated.

**Hint #1:**

Tank 2 level response Percent Overshoot can be expressed as follows:

$$PO_2 = 100 e^{\left( -\frac{\zeta_2 \pi}{\sqrt{1-\zeta_2^2}} \right)} \quad [25]$$

**Hint #2:**

Tank 2 level response 2% Settling Time can be expressed as follows:

$$t_{s\_2} = \frac{4}{\zeta_2 \omega_{n2}} \quad [26]$$

## 7. In-Lab Procedure

### 7.1. Experimental Setup And Wiring

Even if you do not configure the experimental setup entirely yourself, you should be at least completely familiar with it and understand it. If in doubt, refer to References [1], [2], [3], and/or [4].

The first task upon entering the lab is to ensure that the complete system is wired as fully described in Reference [1]. You should be familiar with the complete wiring and connections of your Coupled-Tank system. If you are still unsure of the wiring, please ask for assistance from the Teaching Assistant assigned to the lab. When you are confident with your connections, you can power up the UPM. You are now ready to begin the lab.

### 7.2. Real-Time Implementation – Configuration #1: Tank 1 PI-plus-Feedforward Level Control Loop

#### 7.2.1. Objectives

- To tune through pole placement the PI-plus-feedforward controller for the actual water level in tank 1 of the Coupled-Tank system.
- To implement in real-time with WinCon the PI-plus-feedforward control loop for the actual Coupled-Tank's tank 1 level.
- To run the obtained PI-plus-feedforward level controller and compare the actual response against the controller design specifications.
- To run the system's simulation simultaneously, at every sampling period, in order to compare the actual and simulated level responses.

#### 7.2.2. Experimental Procedure

Please follow the steps described below:

Step1. If you have not done so yet, you can start-up Matlab now. Depending on your system configuration, open the Simulink model file of name type  $q\_tanks\_1\_ZZ.mdl$ , where ZZ stands for either for 'mq3', 'mqp', 'q8', or 'nie'. Ask the TA assigned to this lab if you are unsure which Simulink model is to be used in the lab. You should obtain a diagram similar to the one shown in Figure 5, below. The model implements the

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system's actual Proportional-plus-Integral (PI) closed-loop with feedforward action, as studied in Assignment #3.

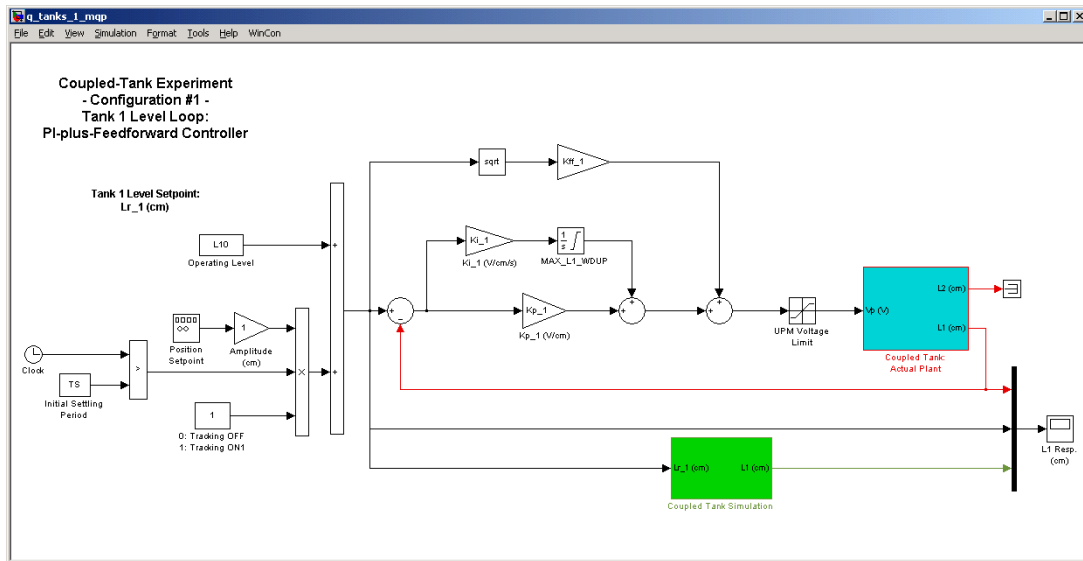


Figure 5 Real-Time Implementation of the Tank 1 Level Control Loop: Configuration #1

In order to use your actual coupled-tank system, the controller diagram directly interfaces with your system hardware, as shown in Figure 6, below.

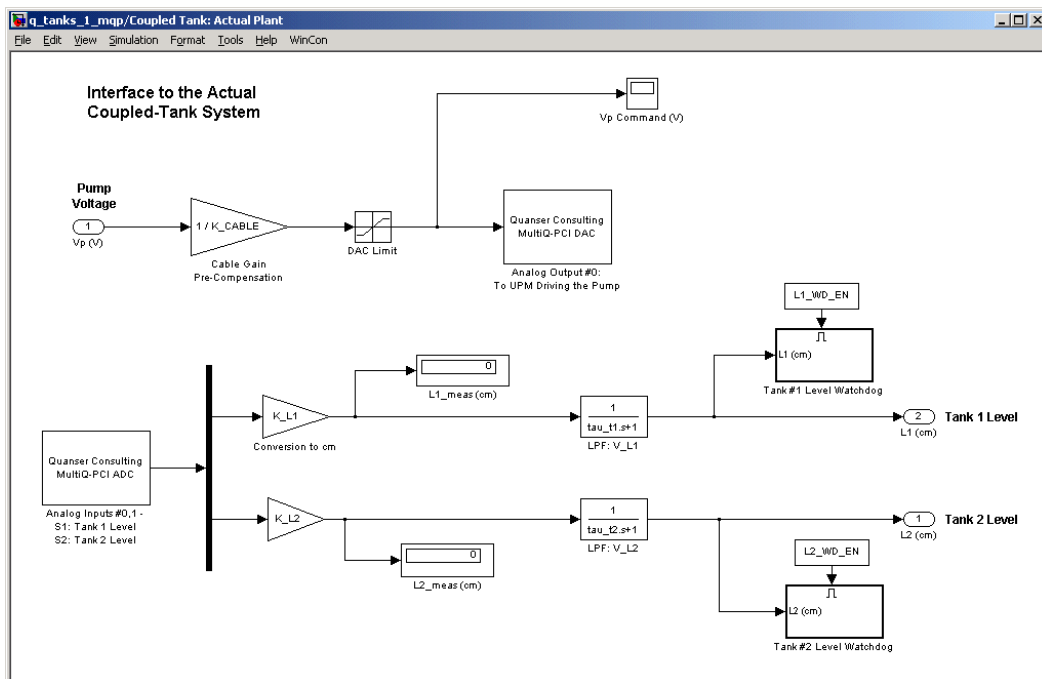


Figure 6 Interface Subsystem to the Actual Coupled-Tank Plant Using the MultiQ-PCI Card

To familiarize yourself with the diagram, it is suggested that you open the model sub-systems to get a better idea of their composing blocks as well as take note of the I/O connections. You should also check that the signal generator block properties are properly set to output a square wave signal, of amplitude 1 and of frequency 0.05 Hz. The total level setpoint for tank 1 should result to be a square wave of  $\pm 1$  cm around the desired equilibrium level  $L_{10}$ . It should be noted that a simple low-pass filter of cut-off frequency 2.5 Hz (set by '*tau\_t1*') is added to the output signal of the tank 1 level pressure sensor. This filter is necessary to attenuate the high-frequency noise content of the level measurement. Such a measurement noise is mostly created by the sensor's environment consisting of turbulent flow and circulating air bubbles. Although introducing a short delay in the signals, low-pass filtering allows for higher controller gains in the closed-loop system, and therefore for higher performance. Moreover, as a safety watchdog, the real-time controller will stop if the water level in either tank 1 or tank 2 goes beyond 30 cm (set by '*L1\_MAX*') or 25 cm (set by '*L2\_MAX*'), respectively. This is implemented in Figure 6 through the *Dead Zone* and *Stop With Error* blocks.



Step2. Before being able to run the actual control loop, the PI-plus-feedforward controller gains must be initialized in the Matlab workspace, since they are to be used by the Simulink controller diagram. Start by running the Matlab script called *setup\_lab\_tanks.m*. However, ensure beforehand that the *CONTROLLER\_TYPE* flag is set to '*MANUAL*'. This file initializes all the Coupled-Tank model parameters and user-defined configuration variables needed by the Simulink diagram. As seen in pre-lab assignment #3, the quiescent voltage feedforward term,  $V_{p\_ff}$ , is added to  $V_{p1}$  to compensate for the known water withdrawal bias from the bottom of tank 1 as well as to help bringing the water level,  $L_1$ , to its operating position. You can now initialize in the Matlab workspace the controller and feedforward gains as calculated in Assignment #3. **Have your lab assistant check your values.** With his or her approval you can now enter your calculated values for  $K_{p1}$ ,  $K_{i1}$ , and  $K_{ff1}$  in the Matlab workspace by following the Matlab notations used for the controller gains as presented in Table A.2 of Appendix A. You are now ready to go ahead with compiling and running your actual level controller for tank 1.

Step3. Build the real-time code corresponding to your diagram, by using the *WinCon / Build* option from the Simulink menu bar. After successful compilation and download to the WinCon Client, you should see the green START button available on the WinCon Server window. You can now start your tank 1 level control loop in real-time by clicking on the START/STOP button of the WinCon Server window.

Step4. Clicking on the START button should start the gear pump thrusting water filling tank 1 up to its operating level  $L_{10}$ . Then after a 15-second settling delay (in order to stabilize the system at its operating point), the water level in tank 1 should start

tracking the desired  $\pm 1$ -cm square wave setpoint around the desired operating level  $L_{10}$ . As a remark, the initial settling time for the system to reach its operating point is defined in Matlab by the parameter ' $TS$ '.

Step5. #In order to observe the system's real-time responses from the actual system, open the following WinCon Scopes: *L1 Resp. (cm)* and *Vp Command (V)* which should be located, for example, under the following subsystem path: *Coupled-Tank: Actual Plant/*. You should now be able to monitor on-the-fly, as the water flows through the Coupled-Tank system, the actual water level in tank 1 as it track its reference input. The corresponding commanded pump voltage, which is proportional to the control effort spent, is sent to the power amplifier and can also be monitored and plotted on-line.

In order to observe the system's real-time responses from the actual system, open the following WinCon Scope: *L1 Resp. (cm)*. You should now be able to monitor on-the-fly the actual tank 1 level as it tracks the pre-defined reference input.

**Hint #1:**

To open a WinCon Scope, click on the Scope button of the WinCon Server window and choose the display that you want to open (e.g. *L1 Resp. (cm)*) from the selection list.

**Hint #2:**

For a good visualization of the actual level response, you can set the WinCon scope buffer to 30 seconds. To do so, use the *Update / Buffer...* menu item from the desired WinCon scope.

Step6. Assess the actual performance of the level response and compare it to the design requirements. Measure your response actual percent overshoot and settling time. Are the design specifications satisfied? Explain. If your level response does not meet the desired design specifications of Section Controller Design Specifications on page 4, review your PI-plus-Feedforward gain calculations and/or alter the closed-loop pole locations (i.e.  $PO_I$  and  $t_{s\_1}$ ) until they do. If you are still unable to achieve the required performance level, ask your T.A. for advice.

**Hint:**

In order to accurately measure the percent overshoot and settling time from your WinCon Scope plot, you can first select *Freeze Plot* from the WinCon Scope *Update* menu and then reduce the window's time interval by opening the *Set Time Interval* input box through the Scope's *Axis / Time...* menu item. You should now be able to scroll through your plotted data. Alternatively, you can also save your Scope data to a Matlab file for further processing. Do so by using the *File / Save* selection list from the WinCon Scope menu bar.

Step7. Specifically discuss in your lab report the following points:

- i) How does your actual tank 1 level compare to the simulated response?
  - ii) Is there a discrepancy in the results? If so, discuss some of the possible reasons.
  - iii) From the plot of the actual level response, measure your system  $t_{s\_1}$  and  $PO_{I\_1}$ . Are the values in agreement with the design specifications? If not exactly, find some of the possible reasons.
- Step8. Once your results are as closely as possible in agreement with the closed-loop requirements of configuration #1, your tank 1 level response should look similar to the one displayed in Figure 7, below.
- Step9. Include in your lab report your final values for  $K_{p\_1}$ ,  $K_{i\_1}$ , and  $K_{ff\_1}$  as well as the resulting response plot of the actual and theoretical  $L_1$  versus  $L_{r\_1}$ . Also include from the same run the corresponding plot of  $V_p$  Command. Ensure to properly document all your results and observations before moving on to the next section.
- Step10. You can now proceed to the next section, which deals with the actual implementation in real-time of your PI-plus-Feedforward level controller for tank 2 of the Coupled-Tank system in configuration #2.

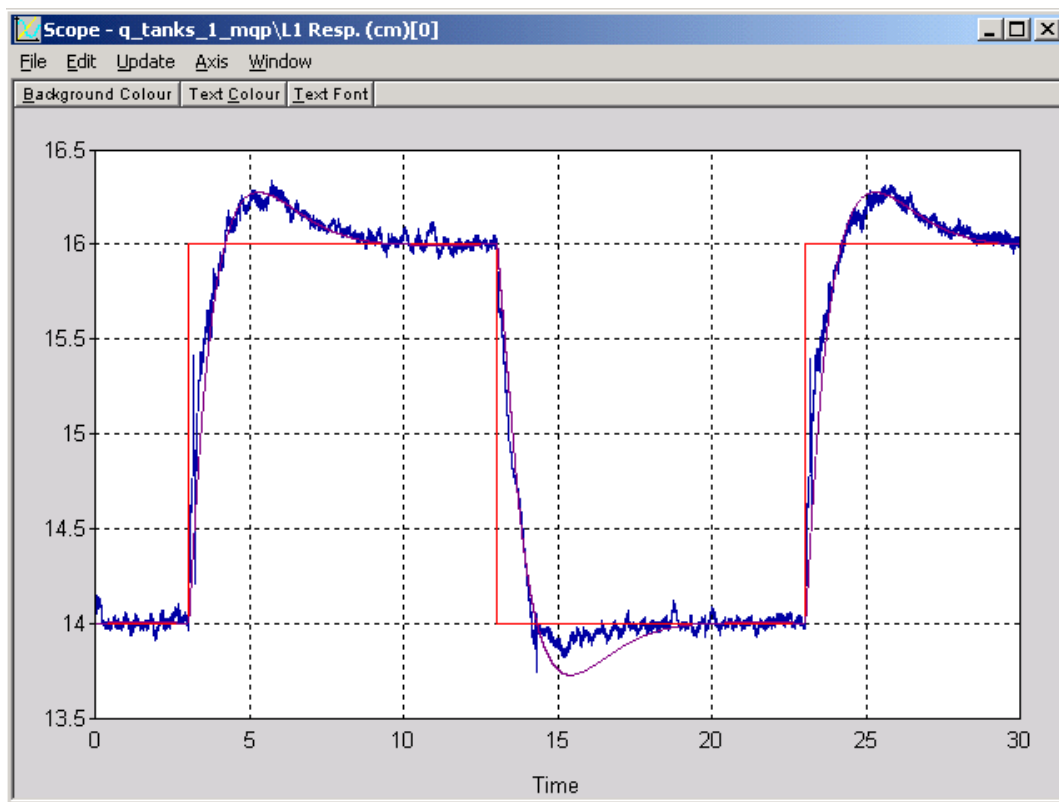


Figure 7 Actual And Theoretical Tank 1 Level Tracking Response: Configuration #1

## 7.3. Real-Time Implementation – Configuration #2: Tank 2 PI-plus-Feedforward Level Control Loop

### 7.3.1. Objectives

- To tune through pole placement the PI-plus-Feedforward controller for the actual water level of the Coupled-Tank system's tank 2.
- To implement in real-time with WinCon the PI-plus-Feedforward control loop for the actual tank 2 water level.
- To run the obtained Feedforward-plus-PI level controller and compare the actual response against the controller design specifications.
- To run the system's simulation simultaneously, at every sampling period, in order to compare the actual and simulated level responses.
- To investigate the effect of the nested PI-plus-Feedforward level control loop implemented for tank 1.

### 7.3.2. Experimental Procedure

Please follow the steps described below:

Step 1. Depending on your system configuration, open the Simulink model file of name type *q\_tanks\_2\_ZZ.mdl*, where ZZ stands either for '*mq3*', '*mqp*', '*q8*', or '*nie*'. Ask the TA assigned to this lab if you are unsure which Simulink model is to be used in the lab. You should obtain a diagram similar to the one shown in Figure 8, below. The model implements a Proportional-plus-Integral-plus-Feedforward closed-loop, as studied in Assignment # 6.

As mentioned in the pre-lab assignments, the tank 2 water level control loop is based on top of tank 1 level controller, as developed and tuned in the previous sections. The nested actual tank 1 level control scheme is depicted in Figure 9, below. Similarly, the level controller diagram for the Coupled-Tank in configuration #2 also interfaces directly with your Coupled-Tank hardware, as shown in Figure 6, above. To familiarize yourself with the diagram, it is suggested that you open the model subsystems to get a better idea of their composing blocks as well as take note of the I/O connections. You should also check that the signal generator block properties are properly set to output a square wave signal, of amplitude 1, and of frequency 0.018 Hz. The total level setpoint for tank 2 should result to be a square wave of  $\pm 1$  cm around the desired equilibrium level  $L_{20}$ . Also, your model sampling time should be set to 1 ms, i.e.  $T_s = 10^{-3}$  s and the solver type to '*ode4 (Runge-Kutta)*'.



## Coupled-Tank Control Laboratory – Student Handout

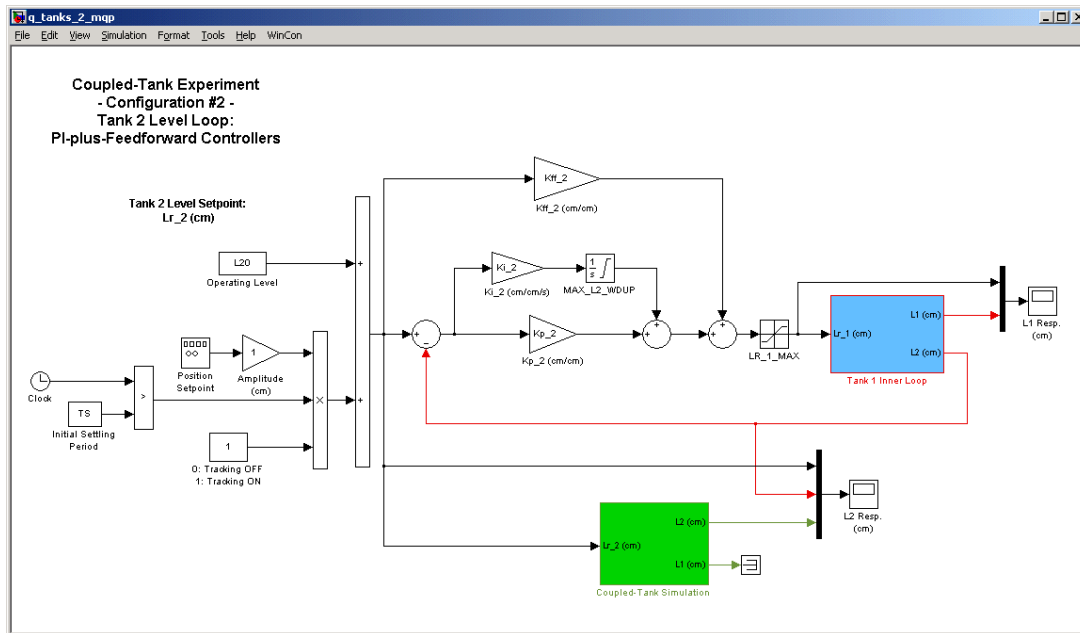


Figure 8 Real-Time Implementation of the Tank 2 Level Control Loop: Configuration #2 (with MultiQ-PCI)

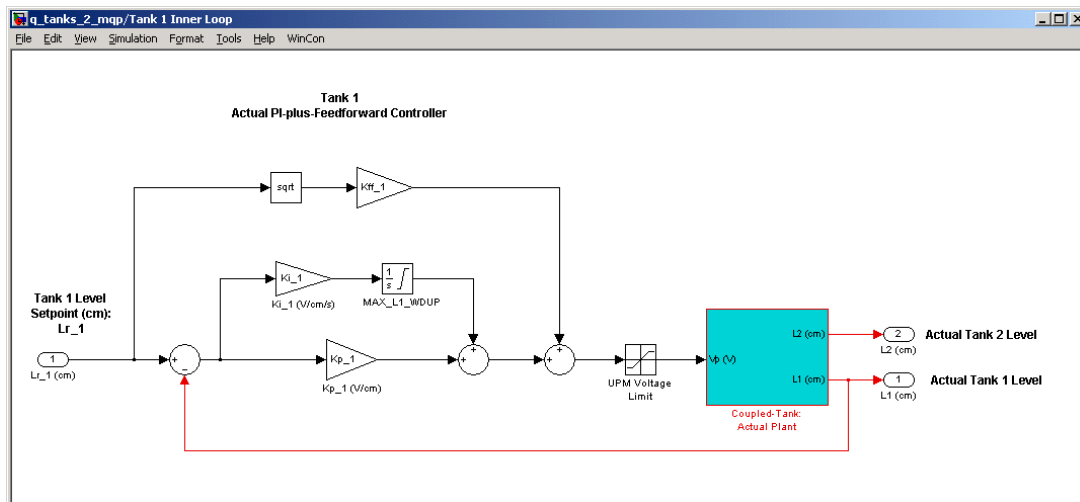


Figure 9 Real-Time Implementation of the Nested Tank 1 Level Control Loop: Configuration #2

It should be noted that two simple low-pass filters of cut-off frequency 2.5 Hz (set by '*tau\_t1*') and 0.33 Hz (set by '*tau\_t2*') are added to the output signals of the tank 1 and tank 2 level pressure sensors, respectively. These filters are necessary to attenuate the high-frequency noise content of the level measurements. Such a measurement noise is mostly created by the sensors environment made of turbulent flow and circulating air bubbles. Although introducing a short delay in the signals, low-pass filtering allows

for higher controller gains in the closed-loop system, and therefore for higher performance.

Moreover, as a safety watchdog, the real-time controller will stop if the water level in either tank 1 or tank 2 goes beyond 30 cm (set by '*L1\_MAX*') or 25 cm (set by '*L2\_MAX*'), respectively. This is implemented in Figure 6 through the *Dead Zone* and *Stop With Error* blocks.

Step 2. Before being able to run the actual control loop, the PI-plus-feedforward controller gains for tank 2 must also be initialized in the Matlab workspace, since they are to be used by the Simulink controller diagram. However, keep in the Matlab workspace the PI-plus-feedforward controller gains for tank 1 of the Coupled-Tank system in configuration #1, as previously implemented. As seen in pre-lab assignment #6, the quiescent level feedforward term,  $L_{ff,1}$ , is added to  $L_{11}$  to compensate for the known water withdrawal bias from the bottom of tank 2 as well as to help bringing the water level,  $L_2$ , to its operating position. You can now initialize in the Matlab workspace the controller and feedforward gains as calculated in Assignment #6. **Have your lab assistant check your values.** With his or her approval you can now enter your calculated values for  $K_{p,2}$ ,  $K_{i,2}$ , and  $K_{ff,2}$  in the Matlab workspace by following the Matlab notations used for the controller gains as presented in Table A.2 of Appendix A. You are now ready to go ahead with compiling and running your actual level controller for tank 2 of the Coupled-Tank system in configuration #2.

Step 3. Build the real-time code corresponding to your diagram, by using the *WinCon / Build* option from the Simulink menu bar. After successful compilation and download to the WinCon Client, you should see the green START button available on the WinCon Server window. You can now start your tank 2 level control loop in real-time by clicking on the START/STOP button of the WinCon Server window.

Step 4. Clicking on the START button should start the gear pump thrusting water filling up both tank 1 and tank 2 up to their operating levels,  $L_{10}$  and  $L_{20}$ , respectively. Then after a 35-second settling delay (in order to stabilize the system at its operating point), the water level in tank 2 should start tracking the desired  $\pm 1$ -cm square wave setpoint around the operating level  $L_{20}$ . As a remark, the initial settling time for the system to reach its operating point is defined in Matlab by the parameter '*TS*'.

Step 5. In order to observe the system's real-time responses from the actual system, open the following WinCon Scopes: *L2 Resp. (cm)*, *L1 Resp. (cm)*, and *Vp Command (V)* scope located, for example, in the following subsystem path: *Tank 1 Inner Loop/Coupled-Tank: Actual Plant/*. You should now be able to monitor on-the-fly, as the water flows through the Coupled-Tank system, the actual water levels in tanks 1 and 2 as they track their respective reference inputs. The corresponding commanded pump voltage, which is proportional to the control effort spent, is sent to the power amplifier and can also be monitored and plotted on-line.

**Hint #1:**

To open a WinCon Scope, click on the Scope button of the WinCon Server window and choose the display that you want to open (e.g. *L2 Resp. (cm)*) from the selection list.

**Hint #2:**

For a good visualization of the actual level response, you can set the WinCon scope buffer to 60 seconds. To do so, use the *Update / Buffer...* menu item from the desired WinCon scope.

Step 6. Assess the actual performance of the level response in tank 2 and compare it to the design requirements. Measure your response actual percent overshoot and settling time. Are the design specifications satisfied? Explain. If your level response does not meet the desired design specifications of Section Controller Design Specifications on page 4, review your PI-plus-Feedforward gain calculations and/or alter the closed-loop pole locations (i.e.  $PO_2$  and  $t_{s_2}$ ) until they do. If you are still unable to achieve the required performance level, ask your T.A. for advice.

**Hint:**

In order to accurately measure the percent overshoot and settling time from your WinCon Scope plot, you can first select *Freeze Plot* from the WinCon Scope *Update* menu and then reduce the window's time interval by opening the *Set Time Interval* input box through the Scope's *Axis / Time...* menu item. You should now be able to scroll through your plotted data. Alternatively, you can also save your Scope data to a Matlab file for further processing. Do so by using the *File / Save* selection list from the WinCon Scope menu bar.

Step 7. Specifically discuss in your lab report the following points:

- i) How does your actual tank 2 level compare to the simulated response?
- ii) Is there a discrepancy in the results? If so, discuss some of the possible reasons.
- iii) From the plot of the actual level response, measure your system  $t_{s_2}$  and  $PO_2$ . Are the values in agreement with the design specifications? If not exactly, find some of the possible reasons.

Step 8. Once your results are as closely as possible in agreement with the closed-loop requirements of configuration #2, your level response in tank 1 should look similar to the one displayed in Figure 10, below.

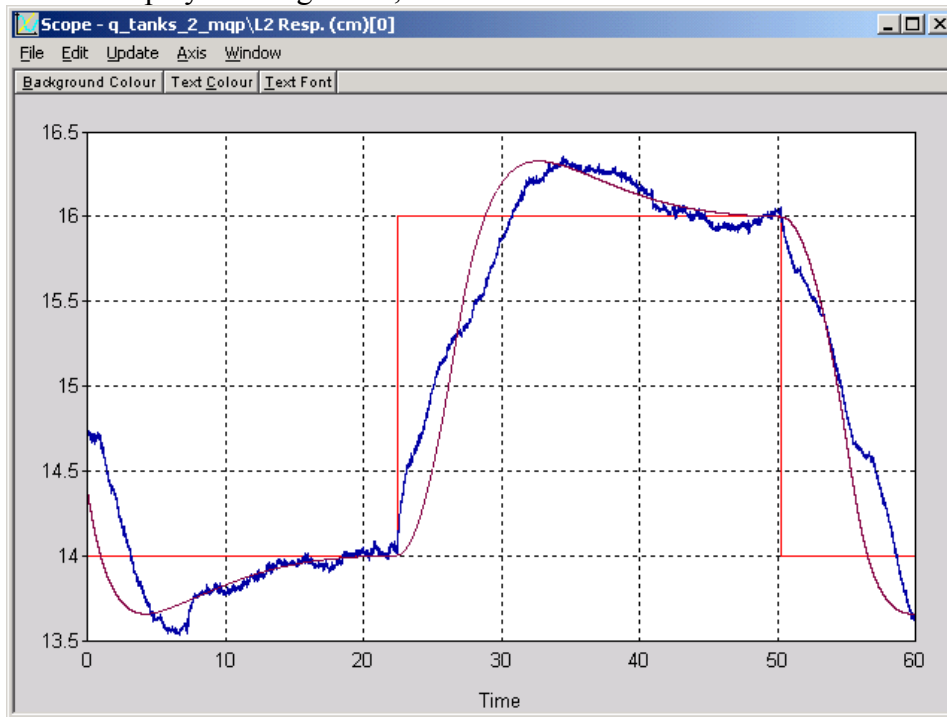


Figure 10 Actual And Theoretical Tank 2 Level Tracking Response: Configuration #2

Step 9. From the same run, the corresponding water level in tank 1 is displayed in Figure 11, below.

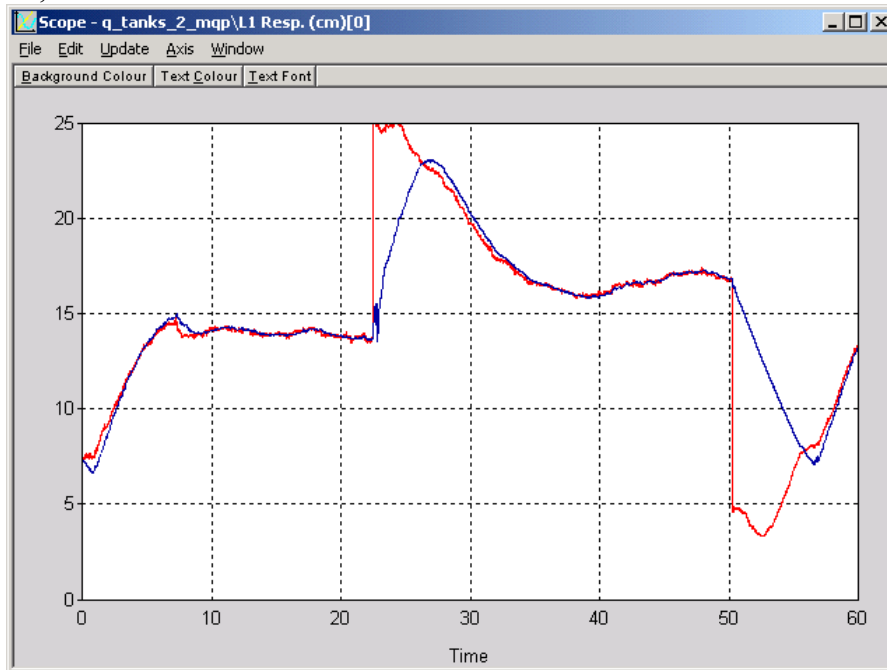


Figure 11 Actual Tank 1 Level Tracking Response: Configuration #2

Step 10. Include in your lab report your final values for  $K_{p\_2}$ ,  $K_{i\_2}$ , and  $K_{f\_2}$  as well as the resulting response plot of the actual and theoretical  $L_2$  versus  $L_{r\_2}$ . Also include from the same run the corresponding plots of  $L_1$  and  $V_p$  Command.

Step 11. You can now move on to writing your lab report. Ensure to properly document all your results and observations before leaving the laboratory session.

## Appendix A. Nomenclature

Table A.1, below, provides a complete listing of the symbols and notations used in the Coupled-Tank system mathematical modelling, as presented in this laboratory. The numerical values of the system parameters can be found in Reference [1].

<i>Symbol</i>	<i>Description</i>	<i>Units</i>	<i>Matlab Notations</i>
$K_p$	Pump Volumetric Flow Constant	$\text{cm}^3/\text{s}/\text{V}$	Kp
$V_p$	Actual Pump Input Voltage	V	Vp
$V_{p0}$	Steady-State Pump Voltage	V	Vp0
$V_{p1}$	Small Variation Around $V_{p0}$	V	Vp11
$V_{p\_ff}$	Feedforward Pump Voltage	V	Vp_ff
$D_{t1}$	Tank 1 Inside Diameter	cm	Dt1
$D_{o1}$	Tank 1 Outlet Diameter	cm	Do1
$A_{t1}$	Tank 1 Inside Cross-Section Area	$\text{cm}^2$	At1
$A_{o1}$	Tank 1 Outlet Cross-Section Area	$\text{cm}^2$	Ao1
$F_{i1}$	Volumetric Inflow Rate To Tank 1	$\text{cm}^3/\text{s}$	
$F_{o1}$	Volumetric Outflow Rate From Tank 1	$\text{cm}^3/\text{s}$	
$L_1$	Tank 1 Water Level	cm	L1
$L_{10}$	Steady-State Water Level in Tank 1	cm	L10
$L_{11}$	Small Variation Around $L_{10}$	cm	L11
$L_{r\_1}$	Tank 1 Reference (a.k.a. Desired) Level	cm	Lr_1
$K_{L1}$	Tank 1 Water Level Sensor Sensitivity	$\text{cm}/\text{V}$	K_L1
$D_{t2}$	Tank 2 Inside Diameter	cm	Dt2
$D_{o2}$	Tank 2 Outlet Diameter	cm	Do2
$A_{t2}$	Tank 2 Inside Cross-Section Area	$\text{cm}^2$	At2
$A_{o2}$	Tank 2 Outlet Cross-Section Area	$\text{cm}^2$	Ao2
$F_{i2}$	Volumetric Inflow Rate To Tank 2	$\text{cm}^3/\text{s}$	
$F_{o2}$	Volumetric Outflow Rate From Tank 2	$\text{cm}^3/\text{s}$	

<i>Symbol</i>	<i>Description</i>	<i>Units</i>	<i>Matlab Notations</i>
$L_2$	Tank 2 Water Level	cm	L2
$L_{20}$	Steady-State Water Level in Tank 2	cm	L20
$L_{21}$	Small Variation Around $L_{20}$	cm	L21
$L_{r\_2}$	Tank 2 Reference (a.k.a. Desired) Level	cm	Lr_2
$K_{L2}$	Tank 2 Water Level Sensor Sensitivity	cm/V	K_L2
$g$	Gravitational Constant on Earth	cm/s <sup>2</sup>	g

Table A.1 Coupled-Tank System Model Nomenclature

Table A.2, below, provides a complete listing of the symbols and notations used in the design of both control loops (i.e. the PI-plus-Feedforward loops for the water levels in tank 1 and tank 2), as presented in this laboratory.

<i>Symbol</i>	<i>Description</i>	<i>Units</i>	<i>Matlab / Simulink Notation</i>
$PO_1$	Tank 1 Level Percent Overshoot	%	PO_1
$t_{s\_1}$	Tank 1 Level 2% Settling Time	s	ts_1
$K_{p\_1}$	Tank 1 Level Proportional Gain	V/cm	Kp_1
$K_{i\_1}$	Tank 1 Level Integral Gain	V/s/cm	Ki_1
$G_1$	Open-Loop Tank 1 Level Transfer Function	cm/V	G1
$K_{dc\_1}$	Tank 1 Level Open-Loop DC Gain	V/cm	Kdc_1
$\tau_1$	Tank 1 Level Open-Loop Time Constant	s	tau_1
$\zeta_1$	Tank 1 Level Damping Ratio		zeta_1
$\omega_{n1}$	Tank 1 Level Undamped Natural Frequency	rad/s	wn_1
$T_1$	Closed-Loop Tank 1 Level Transfer Function	cm/cm	T1
$PO_2$	Tank 2 Level Percent Overshoot	%	PO_2
$t_{s\_2}$	Tank 2 Level 2% Settling Time	s	ts_2
$K_{p\_2}$	Tank 2 Level Proportional Gain	cm/cm	Kp_2
$K_{i\_2}$	Tank 2 Level Integral Gain	1/s	Ki_2

<i>Symbol</i>	<i>Description</i>	<i>Units</i>	<i>Matlab / Simulink Notation</i>
$G_2$	Open-Loop Tank 2 Level Transfer Function	cm/cm	G2
$K_{dc\_2}$	Tank 2 Level Open-Loop DC Gain	cm/cm	Kdc_2
$\tau_2$	Tank 2 Level Open-Loop Time Constant	s	tau_2
$\zeta_2$	Tank 2 Level Damping Ratio		zeta_2
$\omega_{n2}$	Tank 2 Level Undamped Natural Frequency	rad/s	wn_2
$K_{ff\_1}$	Feedforward Pump Voltage Gain (Configuration #1)	V/cm <sup>1/2</sup>	Kff_1
$K_{ff\_2}$	Feedforward Tank 1 Level Gain (Configuration #2)	cm/cm	Kff_2
s	Laplace Operator	rad/s	
t	Continuous Time	s	

Table A.2 Control Loops Nomenclature