

Hi Everyone!

If you are reading this, you likely watched my video on multi-material 3D printing and purchased a QIDI Tech X-Pro. Congratulations! It is a great machine! In case you did not, but want to learn more about how to print models with multiple materials or in different colors, you can check out the video here: https://youtu.be/4we_quKBNeE

Below are the instructions I received from the QIDI Tech representative about adding an X-Pro profile to Cura. These instructions should be used with the included .3mf file in the repository. I hope this helps you to get your printer up and running and wish you best of luck with all of your future projects!

- Alex (Super Make Something)

Attached a PRO profile for Cura.

Open this file on Cura then continued. Attached 2 photos shows how to deal with it.

Kindly note the PRO printer is not compatible completely with Cura.

There will be some problems during use, for example,

1. It is impossible to accurately control the temperature of the two nozzles on and off.
2. You need to use the Modify G-code to comment out the M105 code in the code.



