

DX-D 100	Type 5410	SB NR. 35
DX-D 100 Wireless	Type 5411	SB NR. 32
DX-D 300	Type 8207	SB NR. 38
DX-D 600	Type 5430	SB NR. 26

Service Information Bulletin

This Bulletin is for information only.

Workaround Solutions for avoiding error32 Message

Task

Timing		Category
Next service	<input checked="" type="radio"/>	Apply at all sites
	<input type="radio"/>	Apply at affected sites as listed below
	<input type="radio"/>	Optional to improve functionality of product

Task Tracking

After completion of your task the following entry in your Service Report is required:

DD+DIS180.13E

*

* Insert the document number into the field "Comment" (SMS form).

Purpose of this document:

- It lists all cases in which the error32 message occurs.
- It provides the workaround solutions for avoiding that the error message occurs again.

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DX-D 100, DX-D 100 Wireless;
DX-D 300; DX-D 600

1 Introduction/purpose

Symptom Dialog box on the Sedecal softconsole screen shows: xMESS32 (error32)

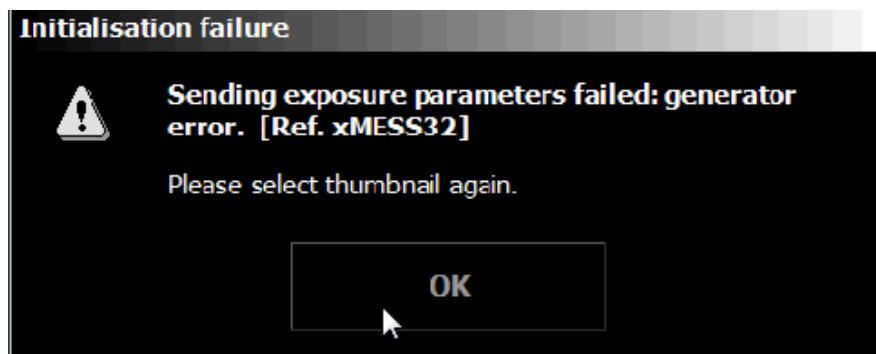


Figure 1: Example of the error message

Cause The error32 message can be triggered by a number of reasons, mainly due to communication instability.

Solution The workaround procedures are outlined in this document.
For details refer to section 3 'Instructions'.
This issue will be solved with the release of Sedecal softconsole 5.3.

2 Prerequisites



TOOLS:
Not applicable

3 Instructions

3.1 Workaround for error32, occurring in DX-D 100 / DX-D 100 Wireless, DX-D 300, DX-D 600

Symptom **Generator does not communicate**

- Workaround*
- (1) Make sure that the positioner is ON.
 - (2) Make sure that the generator is ON.
 - (3) Try to change the generator parameter on the Softconsole.
 - (4) Make sure that communication wires between positioner and Softconsole and between positioner and generator are connected.

3.2 Workarounds for error32 occurring in DX-D 300 / DX-D 600 with Ralco 225 Collimator

Symptom **Collimator in 'busy' mode**

- Workaround*
- (1) Check if the collimator really is in the 'busy' mode (collimator light turns red).



Figure 2

- (2) Manually move the collimator aperture to check if the collimator responds.
- (3) Also check that the collimator is not in the 'manual' mode: If it is not possible to remove the collimator key on the back, the collimator is in the 'manual' mode.

Symptom **Collimator does not answer**

Workaround (1) Make sure that the positioner/OTC is ON and communicating:
Try to change collimator aperture at the Softconsole and check on the collimator screen that the aperture values are updated.

Symptom **Technique selection timeout**

Workaround (1) Try to select the same technique again.
(2) If the error persists, check that the parameters configured for the generator and the positioner/OTC in this technique are correct. It is possible to try a manual selection.
(3) Move the positioner/OTC to a different position and reselect. This will avoid technique rejections due to an “unexpected” start up position.

4 **Verification**

Make sure that error32 is not active anymore after the described workarounds have been performed.

5 **Keywords**

error32; timeout; filter status, softconsole; collimator; aperture; positioner/OTC; Ralco

6 **Version history**

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