# **MA Report - Mark Ehab**

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Level: 4

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# Introduction

Data imported for analysis off Kaggle.

The aim of this project is to take a poke at a "Data Driven" manufacturing analytics, to improve supply chain visibility through highlighting risk management, and accelerate insights

# **Data Analysis Report (Main)**

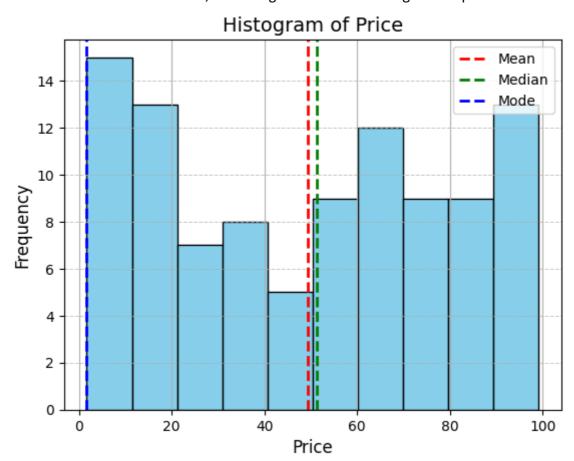
### **Summary Statistics of Key Metrics**

#### 1. Price

• Mean: \$49.46

Range: \$1.70 - \$99.17

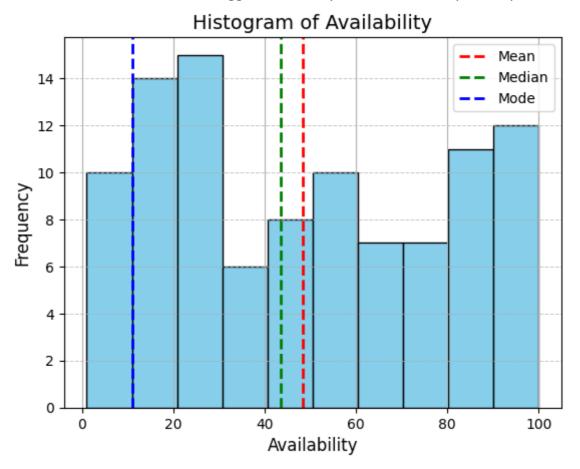
Prices show a wide distribution, indicating a mix of low and high-value products.



### 2. Availability

Mean: 48.40 unitsRange: 1 - 100 units

• The standard deviation of 30.74 suggests variability in stock availability across products.

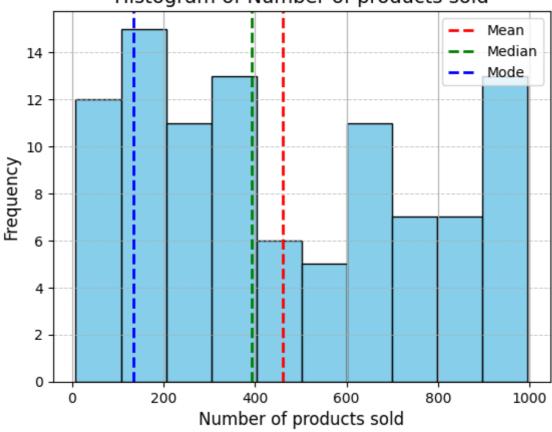


### 3. Number of Products Sold

Mean: 460.99 unitsRange: 8 - 996 units

• The 75th percentile (704.25 units) indicates a skew towards high sales volumes for top products.

# Histogram of Number of products sold

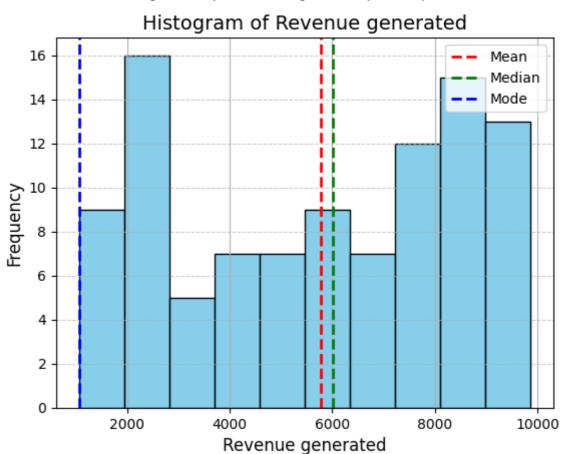


### 4. Revenue Generated

• **Mean**: \$5,776.05

• Range: \$1,061.62 - \$9,866.47

• Revenue distribution aligns closely with sales figures and product price variance.

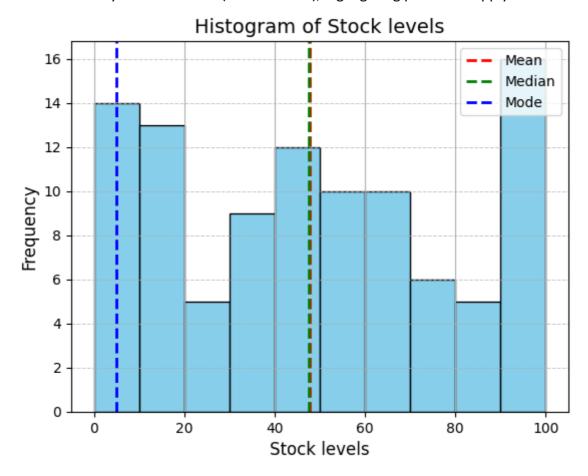


## **Operational Metrics**

### 1. Stock Levels

Mean: 47.77 unitsRange: 0 - 100 units

• Some items may be out of stock (minimum = 0), highlighting potential supply issues.

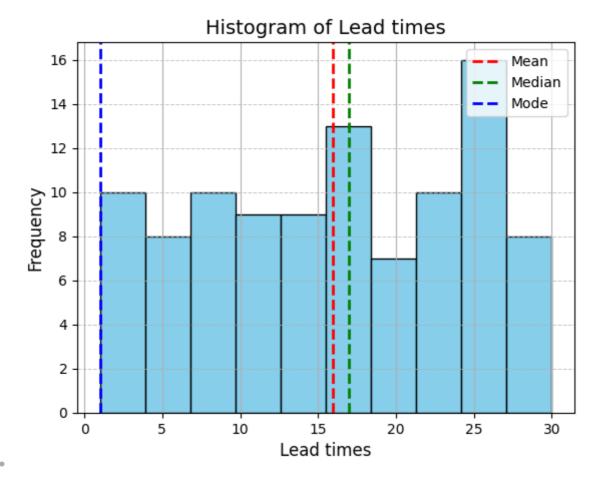


### 2. Lead Times

Average Lead Time: 15.96 days

• Manufacturing Lead Time: 14.77 days

• Lead times vary significantly, with the upper quartile at 24-25 days.

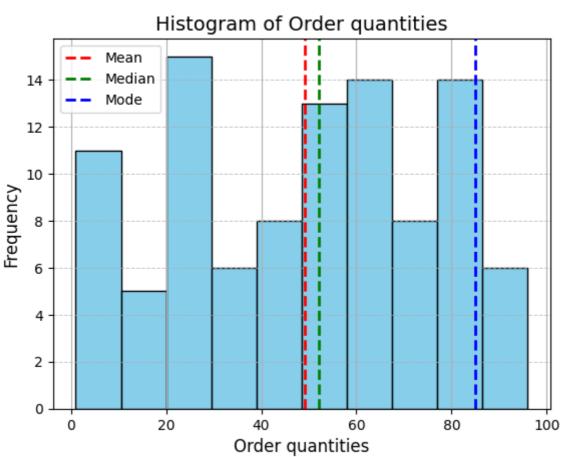


### 3. Order Quantities

• Mean: 49.22 units per order

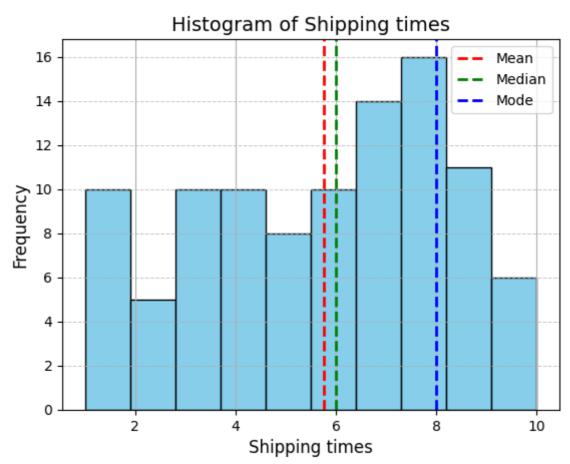
• Range: 1 - 96 units

• Smaller orders are evident (1 unit minimum), likely for high-value products.



### 4. Shipping Times and Costs

- Shipping Times: 1 10 days (mean = 5.75 days)
- Shipping Costs: \$1.01 \$9.93 (mean = \$5.55)
- There's a strong correlation between costs and shipping times, potentially due to expedited delivery options.



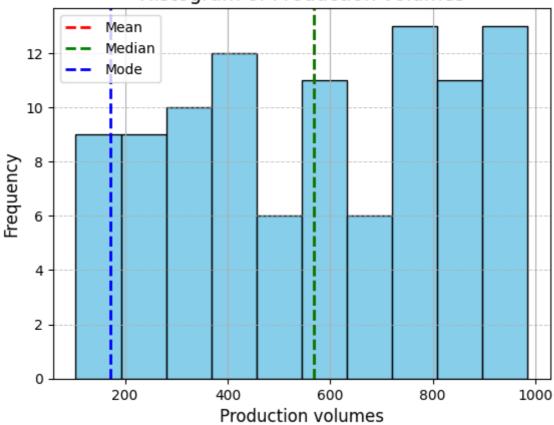
## **Manufacturing Insights**

### 1. Production Volumes

Mean: 567.84 unitsRange: 104 - 985 units

Production aligns closely with demand patterns.



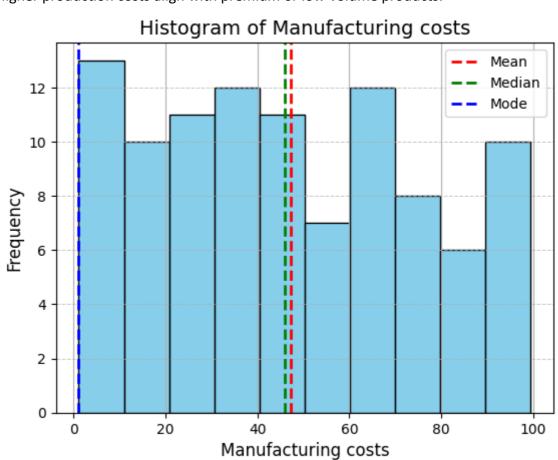


### 2. Manufacturing Costs

Mean: \$47.27

• Range: \$1.09 - \$99.47

• Higher production costs align with premium or low-volume products.



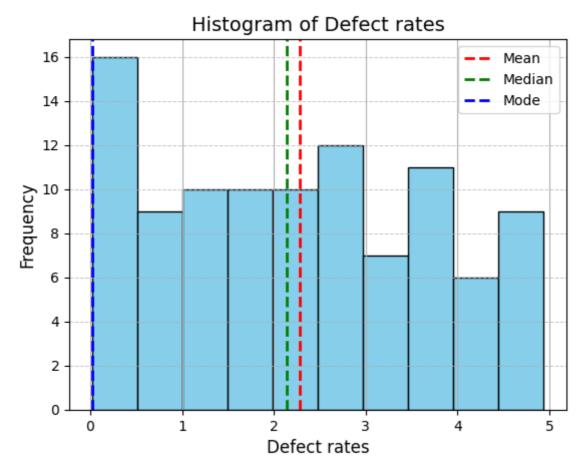
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### 3. Defect Rates

• Mean: 2.28%

• Range: 0.02% - 4.94%

• The defect rate suggests room for improvement in quality control.

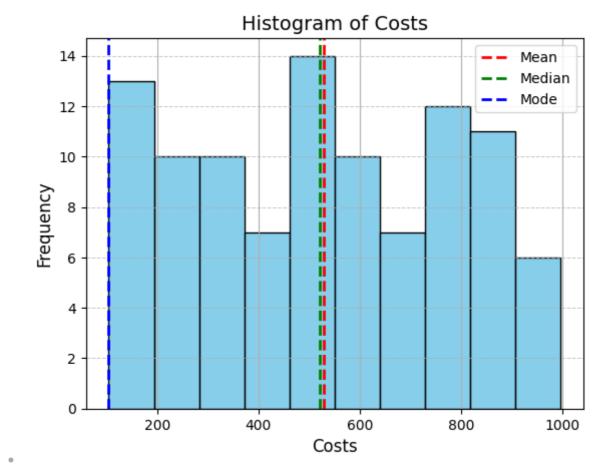


### 4. Costs

• Mean: \$529.25

• Range: \$103.92 - \$997.41

• Total cost reflects a combination of manufacturing, logistics, and defect management.



### **Key Observations and Recommendations**

### 1. Inventory Management

 Stock levels and availability need optimization to reduce out-of-stock incidents and overstock situations.

### 2. Efficiency in Lead Times

 Lead times could be optimized, especially for products exceeding the 75th percentile in delays.

### 3. Cost Control

 High manufacturing costs for certain items warrant an investigation into alternative production methods or materials.

### 4. Quality Assurance

Reducing defect rates can enhance customer satisfaction and reduce waste.

#### 5. Revenue Maximization

 Focus marketing and operational efficiency on high-revenue products to maximize returns.

### 6. Shipping Optimization

 Analyze whether shipping costs can be reduced without affecting delivery times significantly.