



# Check List

Order Code: **TGM-61140**

Software code:

**C413**

Instruction : ทดสอบการทำงานของอินพุต Remote

| 1. Config       |        |          |                    |          |          |      |      |
|-----------------|--------|----------|--------------------|----------|----------|------|------|
| Function        | Input  | Botton   | Comment            | Min      | Max      | Pass | Fail |
| PLAN            | Remote | F1       | แสดงค่า เป็นตัวเลข | 0        | 9999     |      |      |
| ACTUAL          |        | F2       |                    | 0        | 9999     |      |      |
| TACT TIME       |        | F4       |                    | 0        | 9999     |      |      |
| STOP TIME       |        | F3       |                    | 00.00.00 | 99.59.59 |      |      |
| INPUT DELAY     |        | I/P TYPE |                    | 0.02     | 60.00    |      |      |
| Time            |        | SET TIME |                    | 0.00     | 23.59    |      |      |
| Decimal Point   |        | DP       |                    | 0        | 3        |      |      |
| MUL             |        | SCALE+   |                    | 1        | 1000     |      |      |
| DIV             |        | SCALE-   |                    | 1        | 2500     |      |      |
| Break Enable    |        | MENU 1   |                    | SCALE-   | SCALE+   |      |      |
| Break ON        |        | MENU 2   |                    | 0.00     | 24.00    |      |      |
| Break OFF       |        | MENU 3   |                    | 0.00     | 24.00    |      |      |
| Timer Reset     |        | MENU 4   |                    | 0.00     | 24.00    |      |      |
| Function Reset  |        | SCALE    |                    | 0        | 7        |      |      |
| Cycle Time      |        | MENU 5   |                    | 0.00     | 60.00    |      |      |
| Cycle Tact Time |        | MENU 6   |                    | 0.00     | 60.00    |      |      |
|                 |        |          |                    |          |          |      |      |
|                 |        |          |                    |          |          |      |      |

Instruction : ทดสอบการทำงานของอินพุต Barmax

| 2. Input |        |         |             |     |     |      |      |      |
|----------|--------|---------|-------------|-----|-----|------|------|------|
| Function | Input  | COUNTER | Setting     |     |     | View | Pass | Fail |
|          |        |         | Input Delay | Mul | Div |      |      |      |
| ACTUAL   | Barnax | 1000    | 0.01        | 1   | 1   | 1000 |      |      |
|          |        | 1000    | 0.01        | 1   | 2   | 500  |      |      |
|          |        |         |             |     |     |      |      |      |
|          |        |         |             |     |     |      |      |      |
|          |        |         |             |     |     |      |      |      |
|          |        |         |             |     |     |      |      |      |
|          |        |         |             |     |     |      |      |      |
|          |        |         |             |     |     |      |      |      |

| Prepared By | Verified By | Approved By |
|-------------|-------------|-------------|
|             |             |             |



# Check List

Order Code: **TGM-61140**Software code: **C413**

Instruction : ทดสอบการทำงานของ Function

## 3. Function

| Function      | Seting Time | Program (Reset)                    | Parameter |           |           |  | Pass | Fail |
|---------------|-------------|------------------------------------|-----------|-----------|-----------|--|------|------|
|               |             |                                    | PLAN      | ACTUAL    | TACT      |  |      |      |
| Timer Reset 0 | 7:00        | No.Active                          | No.Active | No.Active | No.Active |  |      |      |
| Timer Reset 1 | 8:00        | Plan = 0                           | Active    | No.Active | No.Active |  |      |      |
| Timer Reset 2 |             | Actual = 0                         |           |           |           |  |      |      |
| Timer Reset 3 |             | Tact = 0                           |           |           |           |  |      |      |
| Timer Reset 4 |             | Plan = 0<br>Actual = 0             |           |           |           |  |      |      |
| Timer Reset 5 |             | Plan = 0<br>Tact = 0               |           |           |           |  |      |      |
| Timer Reset 6 |             | Actual = 0<br>Tact = 0             |           |           |           |  |      |      |
| Timer Reset 7 |             | Plan = 0<br>Actual = 0<br>Tact = 0 |           |           |           |  |      |      |

| Prepared By | Verified By | Approved By |
|-------------|-------------|-------------|
|             |             |             |