

Check List

Order Code: TGM-62066 Software code: C431

Instruction : ทดสอบการทำงานของอินพุต Remote

| 1. Config | | | | | | | |
|---------------|-------|----------|--------------|------|-------|------|------|
| Function | Input | Botton | Comment | Min | Max | Pass | Fail |
| Target | | F1 | | 0 | 9999 | | |
| Actual | | F2 | | 0 | 9999 | | |
| Cycle Time | | F4 | หน่วย วินาที | 0.00 | 60.00 | | |
| Decimal point | | DP | | 9999 | 9.999 | | |
| Input Delay | | I/P TYPE | | 0.01 | 60.00 | | |
| Multiple | | SCALE + | | 1 | 999 | | |
| Divisor | | SCALE - | | 1 | 999 | | |
| | | | | | | | |

Instruction : ทดสอบการทำงานของ Function

| Input | | | | | | | | |
|----------|---------|-------|-----|-----|-------|--------|------|------|
| Function | Input | PULSE | MUL | DIV | Delay | ACTUAL | Pass | Fail |
| Counter | < 20 Hz | 1000 | 1 | 1 | 0.01 | 1000 | / | |
| | | 1000 | 1 | 2 | 0.01 | 500 | / | |
| | | 1000 | 2 | 10 | 0.01 | 200 | / | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

Instruction : ทดสอบการทำงานของ Output

| output | | | | | | | | |
|----------|-------------|-------|-----|-----|--------|--------|------|------|
| Function | Alarm | Pulse | MUL | DIV | TARGET | Output | Pass | Fail |
| | | 100 | 1 | 1 | 1000 | COM-NO | / | |
| | | 1000 | 1 | 1 | 1000 | COM-NC | / | |
| | (1) Ac < Tg | | | | | | | |
| | | | | | | | | |
| Counter | | | | | | | | |
| Counter | | 100 | 1 | 1 | 1000 | COM-NC | / | · |
| | | 1000 | 1 | 1 | 1000 | COM-NO | / | |
| | (2) Ac ≥ Tg | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

| Prepared By | Verified By | Approved By |
|-------------|-------------|-------------|
| | | |