



Check List

Order Code: **TGM-61140**

Software code:

C413

Instruction : ทดสอบการทำงานของอินพุต Remote

1. Config							
Function	Input	Botton	Comment	Min	Max	Pass	Fail
PLAN	Remote	F1	แสดงค่า เป็นตัวเลข	0	9999		
ACTUAL		F2		0	9999		
TACT TIME		F4		0	9999		
STOP TIME		F3		00.00.00	99.59.59		
INPUT DELAY		I/P TYPE		0.02	60.00		
Time		SET TIME		0.00	23.59		
Decimal Point		DP		0	3		
MUL		SCALE+		1	1000		
DIV		SCALE-		1	2500		
Break Enable		MENU 1		SCALE-	SCALE+		
Break ON		MENU 2		0.00	24.00		
Break OFF		MENU 3		0.00	24.00		
Timer Reset		MENU 4		0.00	24.00		
Function Reset		SCALE		0	7		
Cycle Time		MENU 5		0.00	60.00		
Cycle Tact Time		MENU 6		0.00	60.00		

Instruction : ทดสอบการทำงานของอินพุต Barmax

2. Input								
Function	Input	COUNTER	Setting			View	Pass	Fail
			Input Delay	Mul	Div			
ACTUAL	Barnax	1000	0.01	1	1	1000		
		1000	0.01	1	2	500		

Prepared By

Verified By

Approved By



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Instruction : ทดสอบการทำงานของ Function

3. Function

Function	Seting Time	Program (Reset)	Parameter				Pass	Fail
			PLAN	ACTUAL	TACT			
Timer Reset 0	7:00	No.Active	No.Active	No.Active	No.Active			
Timer Reset 1	8:00	Plan = 0	Active	No.Active	No.Active			
Timer Reset 2		Actual = 0						
Timer Reset 3		Tact = 0						
Timer Reset 4		Plan = 0 Actual = 0						
Timer Reset 5		Plan = 0 Tact = 0						
Timer Reset 6		Actual = 0 Tact = 0						
Timer Reset 7		Plan = 0 Actual = 0 Tact = 0						

Prepared By	Verified By	Approved By