



## Check List

Prepared By	Verified By	Approved By

Order Code:

TGM-62102

Software code:

C437

Instruction : ทดสอบการทำงานของอินพุต Remote

1. Config							
Function	Input	Bottom	Comment	Min	Max	Pass	Fail
Decimal		DP	4800, 9600, 19200, 38400, 57600 None Odd Even	0	2		
Scale High Limit		SCALE+		Scale Low	99999		
Scale Low Limit		SCALE-		-19999	Scale High		
ค่าขีดเซย		F4		-19999	99999		
Address		ADD		1	255		
Parity		T BASE		0	4		
Baud Rate		B/R		0	2		

Instruction : ทดสอบการทำงานของ Input

Function	Input	Current Input	Scale		Decimal Point	Display	Pass	Fail
			High	Low				
OVER 01	4-20mA	4.119 mA	2000	400	2	4.10	/	
OVER 02	4-20mA	4.119 mA	2000	400	2	4.12	/	
OVER 03	4-20mA	4.119 mA	2000	400	2	4.11	/	
OVER 04	4-20mA	4.119 mA	2000	400	2	4.11	/	
OVER 05	4-20mA	4.119 mA	2000	400	2	4.10	/	
OVER 06	4-20mA	4.119 mA	2000	400	2	4.11	/	
OVER 07	4-20mA	4.119 mA	2000	400	2	4.12	/	
OVER 08	4-20mA	4.119 mA	2000	400	2	4.11	/	
OVER 09	4-20mA	4.119 mA	2000	400	2	4.12	/	
OVER 10	4-20mA	4.119 mA	2000	400	2	4.10	/	



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Instruction : ทดสอบการทำงานของ RS485 Modbus RTU Master1

Function	RTU	Current			Read Value	Error	Pass	Fail
		Address	Parity	Baud Rate				
Read	OVER 01	121	None	9600	1000	0	/	
	OVER 02	121	None	9600	1000	0	/	
	OVER 03	121	None	9600	1000	0	/	
Write	OVER 01	121	None	9600	10	0	/	
	OVER 02	121	None	9600	10	0	/	
	OVER 03	121	None	9600	10	0	/	

Instruction : ทดสอบการทำงานของ RS485 Modbus RTU Master1

Function	RTU	Current			Read Value	Error	Pass	Fail
		Address	Parity	Baud Rate				
Read	OVER 05	122	None	9600	1000	0	/	
	OVER 06	122	None	9600	1000	0	/	
	OVER 07	122	None	9600	1000	0	/	
Write	OVER 05	122	None	9600	10	0	/	
	OVER 06	122	None	9600	10	0	/	
	OVER 07	122	None	9600	10	0	/	



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Instruction : ทดสอบการทำงานของ RS485 Modbus RTU Master3

Function	RTU	Current			Read Value	Error	Pass	Fail
		Address	Parity	Baud Rate				
Read	OVER 08	123	None	9600	1000	0	/	
	OVER 09	123	None	9600	1000	0	/	
	OVER 10	123	None	9600	1000	0	/	
Write	OVER 08	123	None	9600	10	0	/	
	OVER 09	123	None	9600	10	0	/	
	OVER 10	123	None	9600	10	0	/	