

การประกอบ board Master 2.3" สายแพ 4x2 ไปยัง **RS485** ตัวรับรีโมท NO - COM - NC สายแพ 5x2 ไปยัง สายแพ 5x2 ไปยัง Relay Extra 7 Segment NO-COM-NC NO-COM-NC NO-COM-NC _ ขัดกรี Jump 2 RS485 Output 1 Output 2 Output 3 ขุด ALARMI (K275) 8F1-8F3 Relay 1 Relay 2 Relay 3 dsPIC 30F4011 1K LED 1K LED 1000/16 UL N20 03 CD4051 0.1uF 1/16 1/16 ChO GND 50-0-0-120 5V - 0 - 0 - 12V **INPUT** C23 0.1uF ต้องใส่หลัง Burn **JUMP J4 J5 J6** ป์สู่ก่อนจะ Burn ไม่ได้ 0000000

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การประกอบ board Master 12" สายแพ 4x2 ไปยัง RS485 OUTPUT ตัวรับรีโมท В NO - COM - NC สายแพ 5x2 ใปยัง สายแพ 5x2 ไปยัง Relay Extra 7 Segment NO-COM-NC NO-COM-NC NO-COM-NC บัตกรี Jump 2 Output 1 Output 3 RS485 Output 2 ALARMI (K275) 1² (K275 с-ио-ис 0.1uF 8FI-8F3 Relay 1 Relay 2 Relay 3 dsPIC 30F4011 1K LED 1K 1K LED U28 1000/16 UL N20 03 CD4051 R15 0.1uF 1/16 ก้างปลา 1/16 5V - 0 - 0 - 12V **STATION INPUT BCD** ---.... C23 0.1uF ต้องใส่หลัง Burn JUMP J3 J4 J5 J6 J7 ้ใช่ก่อนจะ Burn ไม่ได้ 0000000 000000E

| | re : C37 | | | RES | SET | Jump ACTUAL SWITCH | | | | |
|----------------------------------|----------|---|---|-------|-----|---|-----|-----|----|--|
| Order : TGM-61046 110V/220VAC | | | | SWI | тсн | Jump V+ SIGNAL V- NPN V+ SIGNAL V Jump PNP | | | | |
| Ш | | | m | RESET | 0V | +24V | PNP | NPN | 0V | |
| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | |

| | STATION INPUT BCD | | | | | | | Reset T | act Time |
|--------|-------------------|------|------|-------|-----|--------|------------|---------|----------|
| ٦, ا | ^\p | ۲٩ | ۴, | ٩, | | SWITCH | | SWITCH | |
| \ } | } | } | } | } | | - | ~ ⊢ | | ~ |
| A(1) | B(2) | C(4) | D(8) | E(16) | СОМ | START | 0V | RESET | 0V |
| 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 |

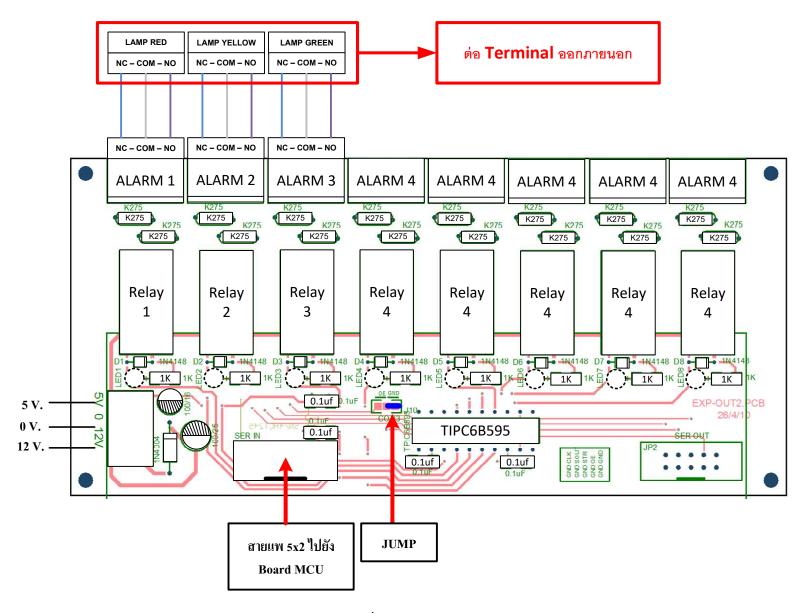
| | STATION INPUT BCD | | | | | | | Start Tact Time Reset Tact Ti | | |
|------|-------------------|-------------|------|-------|-----|--------|----|-------------------------------|----|--|
| \{ | \ | \ \ \ | \ | \ | | SWITCH | | SWITCH | | |
| A(1) | B(2) | C(4) | D(8) | E(16) | COM | START | 0V | RESET | 0V | |
| 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | |

| | re : C37 | | | RES | SET | ACTUAL SWITCH | | | | |
|----------------------------------|----------|---|---|--------|-----|--|-----|-----|----|--|
| Order : TGM-61046 110V/220VAC | | | | SWITCH | | V+ SIGNAL V- NPN V+ SIGNAL V- Jump PNP | | | | |
| | | | m | RESET | 0V | +24V | PNP | NPN | 0V | |
| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | |

| | ST | Start Ta | ct Time | Reset Tact Time | | | | | |
|-------------|----------------|----------|---------|-----------------|-----|--------|----|-------|-----|
| \ \ \ | / _k | \ \ | \ | \ | | SWITCH | | swi | тсн |
| A(1) | B(2) | C(4) | D(8) | E(16) | СОМ | START | 0V | RESET | 0V |
| 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 |

| | re : C37 : TGM-6 | | | RES | SET | Jump ACTUAL SWITCH | | | | |
|---|---------------------|---|---|-------|--------|--------------------|--|-----|----|--|
| | 110V/220VAC | | | | switch | | Jump V+ SIGNAL V- NPN V+ SIGNAL V- Jump PNP | | | |
| | | | m | RESET | 0V | +24V | PNP | NPN | 0V | |
| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | |

Terminal Relay Extra



บัคกรี 74HCT245 ที่ด้านหลัง PCBนี้ด้วย