



## Check List

Prepared By	Verified By	Approved By

Order Code:

TGM-62073

Software code:

C435

Instruction : ทดสอบการทำงานของอินพุต Remote

1. Config							
Function	Input	Botton	Comment	Min	Max	Pass	Fail
Decimal		DP	4800, 9600, 19200, 38400, 57600 None Odd Even	0	2		
Scale High Limit		SCALE+		Scale Low	999		
Scale Low Limit		SCALE-		-199	Scale High		
ค่าขีดเขย		F4		-199	999		
Address		ADD		1	255		
Parity		T BASE		0	4		
Baud Rate		B/R		0	2		

Instruction : ทดสอบการทำงานของ Input

Function	Input	Current Input	Scale		Decimal Point	Display	Pass	Fail
			High	Low				
Temp Tank	PT100	100R	Fix 100	Fix 0	1	0.0	/	
Temp In	PT100	110R	Fix 100	Fix 0	1	27.0	/	
Temp Out	PT100	120R	Fix 100	Fix 0	1	58.0	/	
Water Pressure	4-20mA	4 mA	200	40	1	4.0	/	
Air Pressure	4-20mA	12.34 mA	200	40	1	12.5	/	



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Instruction : ทดสอบการทำงานของ RS485 Modbus RTU for TEMP

Function	RTU	Current			Read Value	Error	Pass	Fail
		Address	Parity	Baud Rate				
Read	PV In	1	None	9600	1000	0	/	
	PVS Out	1	None	9600	1000	0	/	
	SCL Tank	1	None	9600	1000	0	/	
Write	PV In	1	None	9600	10	10	/	
	PVS Out	1	None	9600	10	0	/	
	SCL Tank	1	None	9600	10	0	/	

Instruction : ทดสอบการทำงานของ RS485 Modbus RTU for Pressure

Function	RTU	Current			Read Value	Error	Pass	Fail
		Address	Parity	Baud Rate				
Read	PV Water	2	None	9600	1000	0	/	
	PVS Air	2	None	9600	1000	0	/	
Write	PV Water	2	None	9600	10	10	/	
	PVS Air	2	None	9600	10	0	/	