



# Check List

Order Code: **TGM-61166**Software code: **C417**

Instruction : ทดสอบการทำงานของอินพุต Remote

1. Config							
Function	Input	Botton	Comment	Min	Max	Pass	Fail
BATCH NO.	Remote	F1	แสดงค่า เป็นตัวเลข	0	9999		
DUMP TEMP		F2		0	9999		
TIME		F3		0	99.59		
Address		ADD		1	255	Add 2 Matrix	
Baud Rate		OSD 1		0	4		
Parity		OSD 2		0	2		

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Instruction : ทดสอบการทำงานของ RS485

## 2.Modbus Poll

Function	Parameter	Send	setting			View	Pass	Fail
			Address	Baudrate	Parity			
Number	Batch No.	1000	1	1	1	1000		
	Dump Temp	1000	1	1	1	1000		
	Time	123	1	1	1	02:03		
Text	0	A	Fix 2	Fix 9600	Fix None	A		
	1	B	Fix 2	Fix 9600	Fix None	B		
	2	C	Fix 2	Fix 9600	Fix None	C		
	3	D	Fix 2	Fix 9600	Fix None	D		
	4	E	Fix 2	Fix 9600	Fix None	E		
	5	F	Fix 2	Fix 9600	Fix None	F		
	6	G	Fix 2	Fix 9600	Fix None	G		
	7	H	Fix 2	Fix 9600	Fix None	H		
	8	I	Fix 2	Fix 9600	Fix None	I		
			Fix 2	Fix 9600	Fix None			

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ตัวอย่างการทดสอบ อ่าน

Modbus Poll - Mbpoll1

File Edit Connection Setup Functions Display View Window Help

05 06 15 16 17 22 23 TC

Mbpoll1

Tx = 70: Err = 0: ID = 1: F = 03

	Alias	00000
0	DATCH NO.	1234
1	DUMP TEMP	5678
2	TIME	123
3		
4		
5		
6		
7		
8		
9		

Mbpoll2

Tx = 75: Err = 0: ID = 2: F = 03:

	Alias	00000
0	TEXT 0	42
1	TEXT 1	68
2	TEXT 2	105
3	TEXT 3	115
4	TEXT 4	112
5	TEXT 5	108
6	TEXT 6	97
7	TEXT 7	121
8	TEXT 8	42
9		

For Help, press F1. Port 7: 9600-8-N-1

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ตัวอย่างการทดสอบ เขียน Function 16

Modbus Poll - Mbpoll1

File Edit Connection Setup Functions Display View Window Help

05 06 15 16 17 22 23 TC

Mbpoll1 Tx = 239: Err = 0: ID = 1: F = 0

	Alias	00000
0	DATCH NO.	1234
1	DUMP TEMP	5678
2	TIME	123

Mbpoll2 Tx = 244: Err = 0: ID = 2: F = 03:

	Alias	00000
0	TEXT 0	42
1	TEXT 1	68
2	TEXT 2	105

16: Write Multiple Registers

Slave ID: 1 Address: 0 Quantity: 3 Type: Signed

000 = 1234  
001 = 5678  
002 = 123

Send Cancel Edit Open Save

Modbus Poll - Mbpoll2

File Edit Connection Setup Functions Display View Window Help

05 06 15 16 17 22 23 TC

Mbpoll1 Tx = 440: Err = 0: ID = 1: F = 0

	Alias	00000
0	DATCH NO.	1234
1	DUMP TEMP	5678
2	TIME	123
3		
4		
5		
6		
7		
8		

Mbpoll2 Tx = 445: Err = 0: ID = 2: F = 03:

	Alias	00000
0	TEXT 0	42
1	TEXT 1	68
2	TEXT 2	105
3	TEXT 3	115
4	TEXT 4	112
5	TEXT 5	108
6	TEXT 6	97
7	TEXT 7	121
8	TEXT 8	42

16: Write Multiple Registers

Slave ID: 2 Address: 0 Quantity: 9 Type: Signed

000 = 42  
001 = 68  
002 = 105  
003 = 115  
004 = 112  
005 = 108  
006 = 97  
007 = 121  
008 = 42

Send Cancel Edit Open Save

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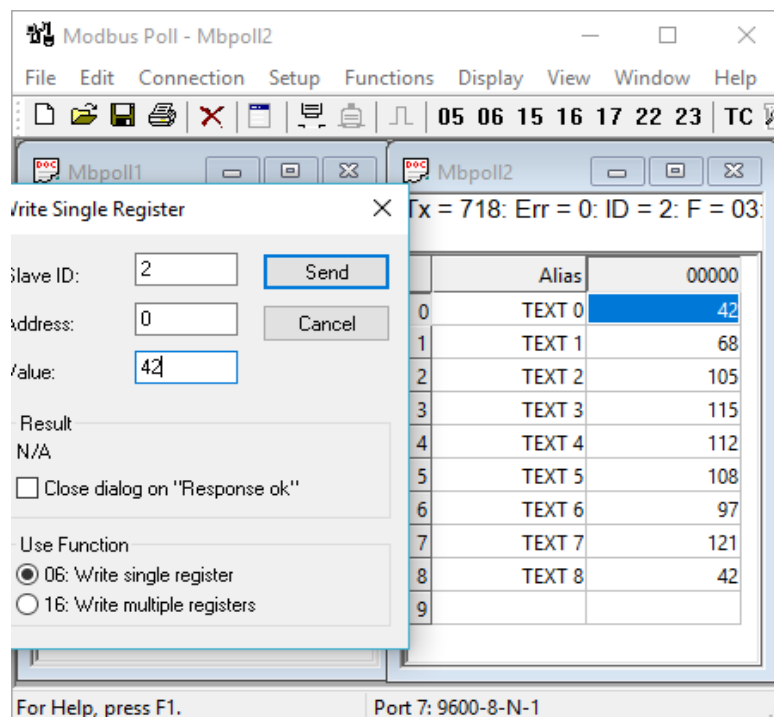
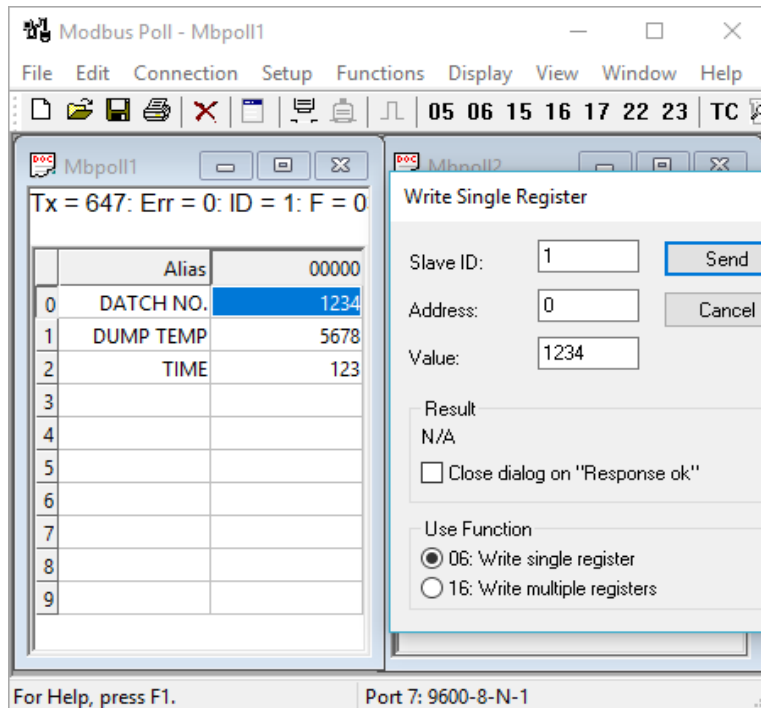
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ตัวอย่างการทดสอบ เขียน Function 06



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