	Check List		Prepared By	Verified By	Approved By

Order Code: TGM-62102

Software code: C437

Instruction : ทดสอบการทำงานของอินพุต Remote

1. Config

Function	Input	Botton	Comment	Min	Max	Pass	Fail
Decimal		DP		0	2		
Scale High Limit		SCALE+		Scale Low	99999		
Scale Low Limit		SCALE-		-19999	Scale High		
ค่าชดเชย		F4		-19999	99999		
Address		ADD		1	255		
Parity		T BASE	4800, 9600, 19200, 38400, 57600	0	4		
Baud Rate		B/R	None Odd Even	0	2		

Instruction : ทดสอบการทำงานของ Inpot

Function	Input	Current Input	Scale High	Scale Low	Decimal Point	Display	Pass	Fail
OVER 01	4-20mA	4.119 mA	2000	400	2	4.10	/	
OVER 02	4-20mA	4.119 mA	2000	400	2	4.12	/	
OVER 03	4-20mA	4.119 mA	2000	400	2	4.11	/	
OVER 04	4-20mA	4.119 mA	2000	400	2	4.11	/	
OVER 05	4-20mA	4.119 mA	2000	400	2	4.10	/	
OVER 06	4-20mA	4.119 mA	2000	400	2	4.11	/	
OVER 07	4-20mA	4.119 mA	2000	400	2	4.12	/	
OVER 08	4-20mA	4.119 mA	2000	400	2	4.11	/	
OVER 09	4-20mA	4.119 mA	2000	400	2	4.12	/	
OVER 10	4-20mA	4.119 mA	2000	400	2	4.10	/	

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Order Code: TGM-62102   Software code: C437

Instruction : ทดสอบการทำงานของ RS485 Modbus RTU Master1

Function	RTU	Current			Read Value	Error	Pass	Fail
		Address	Parity	Baud Rate				
Read	OVER 01	121	None	9600	1000	0	/	
	OVER 02	121	None	9600	1000	0	/	
	OVER 03	121	None	9600	1000	0	/	
Write	OVER 01	121	None	9600	10	0	/	
	OVER 02	121	None	9600	10	0	/	
	OVER 03	121	None	9600	10	0	/	

Instruction : ทดสอบการทำงานของ RS485 Modbus RTU Master1

Function	RTU	Current			Read Value	Error	Pass	Fail
		Address	Parity	Baud Rate				
Read	OVER 05	122	None	9600	1000	0	/	
	OVER 06	122	None	9600	1000	0	/	
	OVER 07	122	None	9600	1000	0	/	
Write	OVER 05	122	None	9600	10	0	/	
	OVER 06	122	None	9600	10	0	/	
	OVER 07	122	None	9600	10	0	/	

Check List

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Order Code: TGM-62102   Software code: C437

Instruction : ทดสอบการทำงานของ RS485 Modbus RTU Master3

Function	RTU	Current			Read Value	Error	Pass	Fail
		Address	Parity	Baud Rate				
Read	OVER 08	123	None	9600	1000	0	/	
	OVER 09	123	None	9600	1000	0	/	
	OVER 10	123	None	9600	1000	0	/	
Write	OVER 08	123	None	9600	10	0	/	
	OVER 09	123	None	9600	10	0	/	
	OVER 10	123	None	9600	10	0	/	