**Detail :**

- แสดงผลด้วยตัวเลข 7 SEGMENT สีแดง ขนาด 4 นิ้ว 5 หลัก 3 แถว
- รับอินพุตผ่าน RS485 Modbus RTU (เป็นตัว Slave)
- สามารถอ่านเขียนข้อมูลผ่าน Function Modbus RTU
- รองรับการเขียนด้วย Function 0x10
- รองรับการอ่านด้วย Function 0x03 และ 0x04
- สามารถแก้ไข/ตั้งค่า Address ได้ [1 – 255]
- สามารถแก้ไข/ตั้งค่า Baud Rate ได้ [4800, 9600, 19200, 38400, 57600]
- ตั้งค่าการทำงานได้จากรีโมท

Address Register		Name	Function	Format
DEC	HEX		Support	
0	00H	Total Demand	03H 04H, 10H	Long 32bits
1	01H	Actual Demand	03H 04H, 10H	Long 32bits
2	02H	Sale Demand	03H 04H, 10H	Long 32bits
3	03H	Decimal Point Total Demand	03H 04H, 10H	Long 32bits
4	04H	Decimal Point Actual Demand	03H 04H, 10H	Long 32bits
5	05H	Decimal Point Sale Demand	03H 04H, 10H	Long 32bits
6	06H	EEPROM 0	03H 04H, 10H	Long 32bits
7	07H	EEPROM 1	03H 04H, 10H	Long 32bits
8	08H	EEPROM 2	03H 04H, 10H	Long 32bits
9	09H	EEPROM 3	03H 04H, 10H	Long 32bits

Technical Specification

Power Supply	100-240 VAC, 50-60Hz
Display	7 Segment Display
Input	-
Output	-
Memory	EEPROM with Battery
Setting	Remote
Communication	RS485 Modbus RTU (Slave)

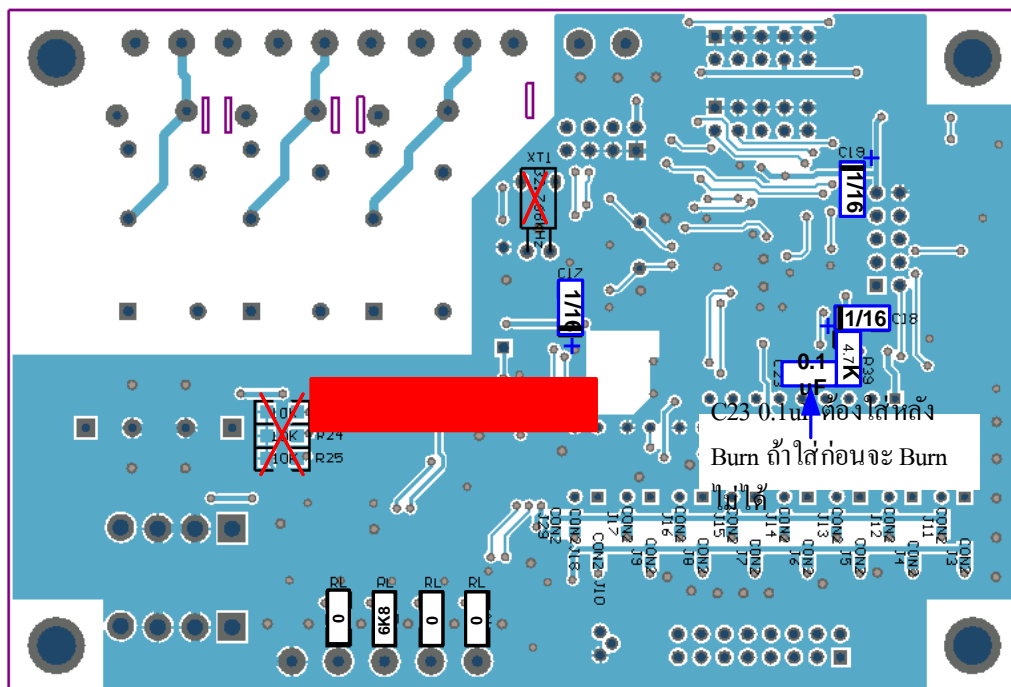
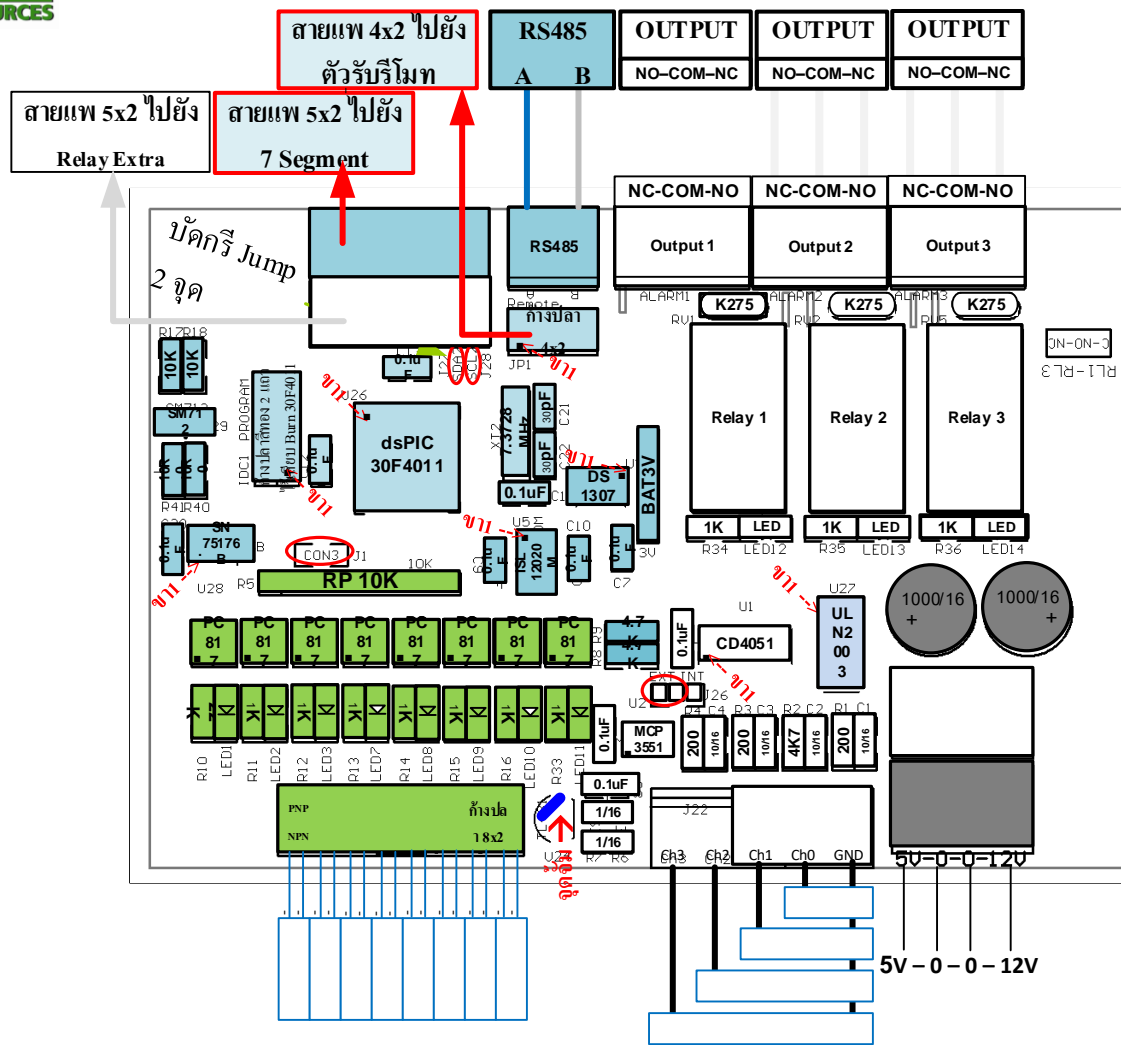
REMARK	
Frame	Aluminum
Color	Black
Protection	IP30
Model	TGM-61156

APPEND	
Dimension	2.3"
	4" 900W x 500H x 100D mm.
Character	Arial (Font), White PVC Sticker

PRIMUS CO., LTD.	
Draft by	Suphot
Date	30.10.2018
Revision	0
Customer	

Approve	
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แบบฟอร์มใบบันทึกวิธีการประกอบ Target Counter

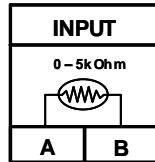
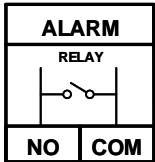
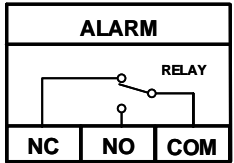
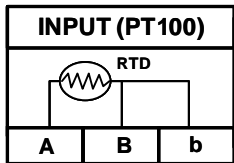
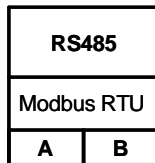
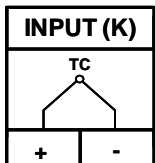
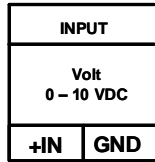
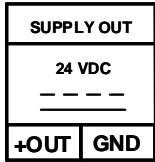
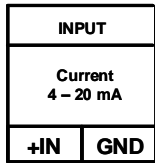
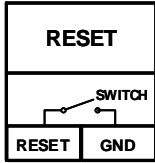
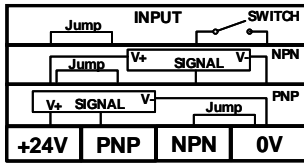


Code order :

Drawn By :

Date :

แบบฟอร์มใบบันทึกวิธีการประกอบ Target Counter



C411 TGM-61156				SUPPLY OUT				RS485	
110V/220VAC				24 VDC				Modbus RTU	
				+OUT		GND		A B	
1	2	3	4	5	6	7	8	9	10

C411 TGM-61156				SUPPLY OUT				RS485	
110V/220VAC				24 VDC				Modbus RTU	
				+OUT		GND		A B	
1	2	3	4	5	6	7	8	9	10

C411 TGM-61156				SUPPLY OUT				RS485	
110V/220VAC				24 VDC				Modbus RTU	
				+OUT		GND		A B	
1	2	3	4	5	6	7	8	9	10

C411 TGM-61156				SUPPLY OUT				RS485	
110V/220VAC				24 VDC				Modbus RTU	
				+OUT		GND		A B	
1	2	3	4	5	6	7	8	9	10

11	12	13	14	15	16	17	18	19	20

Cxxx TGM-xxxxx									
110V/220VAC									
1	2	3	4	5	6	7	8	9	10

Code order :

Drawn By :

Date :

Address Register		Name	Function	Format
DEC	HEX		Support	
0-1	00H-01H	TOTAL Demand	03H 04H, 10H	Long 32bits
2-3	02H-03H	ACTUAL Demand	03H 04H, 10H	Long 32bits
4-5	04H-05H	SALE Demand	03H 04H, 10H	Long 32bits
6-7	06H-07H	Decimal Point TOTAL	03H 04H, 10H	Long 32bits
8-9	08H-09H	Decimal Point ACTUAL	03H 04H, 10H	Long 32bits
10-11	0AH-0BH	Decimal Point SALE	03H 04H, 10H	Long 32bits
12-13	0CH-0DH	EEPROM 0	03H 04H, 10H	Long 32bits
14-15	0EH-0FH	EEPROM 1	03H 04H, 10H	Long 32bits
16-17	10H-11H	EEPROM 2	03H 04H, 10H	Long 32bits
18-19	12H-13H	EEPROM 3	03H 04H, 10H	Long 32bits
20-21	14H-15H	Address	03H 04H	Long 32bits
22-23	16H-17H	Baud Rate	03H 04H	Long 32bits
24-25	18H-19H	Parity	03H 04H	Long 32bits
Function Read Support : 03H 04H				
Function Write Support : 10H				