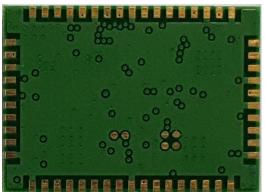
SEONG JI / SFM20R1

DATA SHEET Rev.05





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Sigfox Quad-mode module

Revision: 05

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PBA RF Module	WSSFM2URT
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1. Approval Revision Record

	oval Revision			
NO	REASON	RECORD OF REVISION	Date	Remark
1	REV 00	WSSFM20R1 Initial Releases	2017-03-21	-
2	REV 01	Recommend Foot print	2017-04-16	-
		Sigfox Electrical Specification	2017-04-16	-
3	REV 02	Hardware connection for RF regulatory certification	2017-10-12	-
4	REV 03	CE certification updated of WiFi RF Output Power	2018-02-01	-
		CE statement		
5	REV 04	Added "ESD Warning"	2018-07-19	-
6.	REV 05	Changed manufacture (Wisol → SEONGJI)	2018-08-30	-

Sigfox Quad-mode module

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2. Scope

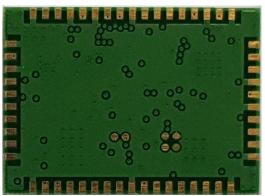
- Description
 - Sigfox Configuration 2 RC1
 - WIFI (2.4GHz): Supports 802.11 b/g/n.
 - BLE: Support version BT4.2.
 - NFC: Type 2 near field communication (NFC-A) tag with wakeup-on-field and touch to-pair capabilities.
 - GPS: Supports GPS and GLONASS.
 - Accelerometer: ±2g/±4g±/8g dynamically selectable full-scale.
- Type : SMD Type
- PBA Size : 29mm(W) x 21mm(L) x 2.3mm(H)

This module has completed SIGFOX P1 verification and ETSI RF regulatory certification.

3. Numbering of product

3-1. Product





3-2. Part No.

W	S	S	F	M	2	0	R	1	Α	Р
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)

No.	EXPLANATION
(1),(2)	Wireless Solution
(3),(4)	Application (SF:Sigfox)
(5)	Type (M:Module)
(6),(7)	Group model numbering
(8), (9)	Region Code
(10), (11)	Application Type(Firm Ware Type) AP(API version)



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3-3. Lot. No.

S	A	С	J	A	2	1	0	1
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)

1	Sigfox M	odule											
2		king Lo		A			В		С				
	<i>H</i>	Area		Kore	ea	С	hina	V	/ietnam				
	Year												
3	Year	2010	2011	2012	201	3 20	14 2	015	2016	2017	2018	2019	1
	Mark	W	Χ	Υ	Z	,	4	В	С	D	E	F	
4	Month Month Mark	1 A	2 B	3 C	4 D	5 E	6 F	7 G		9	10 J	11 K	12 L
	Day												
	Day	1	2	3	4	5	6	7		9	10		
(F)	Mark Day	1 11	2	3	4	5 15	6	7		9	A 20		
5	Mark	В	C	D	E	F	G	H		J	K		
	Day	21	22	23	24	25	26	27		29	30	31	
	Mark	L	М	N	0	Р	Q	R	S	Т	U	V	
67	Model Se	erial Nu	ımber	(10,11,	12,13.)							
89	A Serial	Numbe	r (1ser	ial: 1,10	00ea)								

Sigfox Quad-mode module

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4. Absolute Maximum Ratings

Symbol	Parameter	Rating	Unit
VCC	Module input voltage	5.5	V
ОТ	Operating Temperature	-30 to +85	℃
ST	Storage Temperature	-40 to +125	°C

5. DC Characteristics

Symbol	Parameter	Min	Тур.	Max	Unit
VCC	Module input voltage	3.2	3.3	5.0	V

6. I/O Specifications

Symbol	Parameter	Min	Тур.	Max	Unit
VCC	supply voltage		3.0	3.3	V
VIH	High level input voltage	2.1			V
VIL	Low level input voltage			0.9	V

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Sigfox Quad-mode module

7. RF Specifications

7-1. Sigfox

7-1-1. Electrical Specification

Symbol	Parameter	Min	Тур.	Max	Unit
Current	Tx Current(@"15"setting)		62		mA
	Tx Current(@"14"setting)		54		mA
	Rx Current		16		mA

7-1-2. Receiver, Transmitter Specification

Conditions: VCC=3.3V, Temp=25 °C

Parameter	Min	Тур.	Max	Unit	
DE Fraguency	Тх		868.130		MHz
RF Frequency	Rx		869.525		MHz
Tx output power(at "15" setting)			13.7		dBm
Tx output power(at "14" setting)		12.2		dBm	
Frequency Error Tolerance(+25°C)	-2.5	-	+2.5	ppm	
2 nd Harmonics(conducted)		-	-37	-35	dBm
3 nd Harmonics(conducted)		-	-41	-35	dBm
Rx Sensitivity(@600bps, GFSK)		-	-127	-	dBm
Rx Spurious Emission(30MHz~12.	75GHz)	-	-	-54	dBm

^{*} Because of output power variation of modules the maximum output power can be over 14dBm, so we recommend to set 14 as default output setting.



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7-2. BLE

7-2-1. Electrical Specification

	Parameter	Min	Тур.	Max	Unit	
Target Power for TX						
BLE	Tx mode, Cont.Tx		14		mA	
	Rx mode		13		mA	

7-2-2. Receiver, Transmitter Specification

Conditions: VCC=3.3V, Temp=25 °C

Parameter		Min	Тур.	Max	Unit
RF Characteristics					
RF Frequency Range		2.402	-	2.480	GHz
Output Power [TRM-LE/CA/01/C]	-0.5	3.5	7.5	dBm	
In Band Emission[TRM-LE/CA/03/C] ±2MHz offset ±3MHz offset				-20 -30	dBm
Modulation Characteristics [TRM-LE/CA/05/C]	Delta F1 Avg.	225	-	275	KHz
	Delta F2 Max.	185	-	-	KHz
	Delta F2 Avg/F1 Avg	0.8	-	-	-
	Initial Center Frequency Tolerance	-50	-	50	KHz
	Fn Max.	-150	-	150	KHz
Carrier Frequency Offset and Drift [TRM-LE/CA/06/C]	F0 -Fn Max.	-	-	50	KHz
	F1 – F0	-	-	20	KHz
	Fn = Fn-5 max.	-	-	20	KHz
Receiver Sensitivity [PER<30.8%, 1	-	-93.5	-70	dBm	
Maximum input lever [PER<30.8%,	-10	0		dBm	



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Sigfox Quad-mode module

7-3. WiFi

7-3-1. Electrical Specification

,	Parameter	Min	Тур.	Max	Unit
Target Power for TX					
	Tx mode, Cont.Tx@11M		215		mA
2.4GHz	Tx mode, Cont.Tx@54M		155		mA
	Tx mode, Cont.Tx@HT20 MCS7		156		mA
	Rx mode, Cont. Rx@11M		77		mA
	Rx mode, Cont. Rx@54M		77		mA
	Rx mode, Cont. Rx@HT20 MCS7		77		mA

Note: The above mentioned values have been obtained according to our own measuring methods and may very depend on the circuit, in which the component is actually incorporated. Therefore, you are kindly requested to test the performance of the component actually in your set.

7-3-2. Receiver Specification

Conditions: VCC=3.3V, Temp=25 ℃

Parameter	Conditions	Min	Тур.	Max	Unit			
Minimum Receiver Sensitivity in 802.11b mode								
1Mbps		-	-95	-80	dBm			
2Mbps	PER<8%, Packet	-	-91	-80	dBm			
5.5Mbps	size = 1024bytes	-	-84	-76	dBm			
11Mbps		-	-84	-76	dBm			
Minimum Receiver Sensitivity in 802	2.11g mode							
6Mbps		-	-89	-82	dBm			
9Mbps		-	-88	-81	dBm			
12Mbps	PER<10%, Packet size =	-	-87	-79	dBm			
18Mbps		-	-85	-77	dBm			
24Mbps		-	-82	-74	dBm			
36Mbps	•	-	-79	-70	dBm			
48Mbps		-	-74	-66	dBm			
54Mbps		-	-72	-65	dBm			
Minimum Receiver Sensitivity in 802	2.11n mode							
HT20, MCS7	PER<10%	-	-70	-64	dBm			
Maximum Input Signal Level								
802.11b mode	PER<8%	-10	ı	ı	dBm			
802.11g mode	PER<10%	-20	-	-	dBm			
802.11n mode	PER<10%	-20	-	-	dBm			
Adjacent channel rejection (ACR) in	802.11b mode							
1Mbps	PER<8%, Packet	35	-	-	dB			



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Sigfox Quad-mode module

2Mbps	size = 1024bytes	35	-	-	dB
5.5Mbps		35	-	-	dB
11Mbps		35	-	-	dB
Adjacent channel rejection (ACR) in 802.11g mode					
6Mbps		16	-	-	dB
9Mbps	PER<10%, Packet size = 1024bytes	15	-	-	dB
12Mbps		13	-	-	dB
18Mbps		11	-	-	dB
24Mbps		8	-	-	dB
36Mbps		4	-	-	dB
48Mbps		0	-	-	dB
54Mbps		-1	-	-	dB
Adjacent channel rejection (ACR) in 802.11n mode					
MCS0	PER<10%	16	-	-	dB
MCS7	PERSIU%	-2	-	-	dB

7-3-3. Transmitter Specification

The WiFi output power of the SFM20R1 module is set as the below table value.

The output power set in the SFM20R1 module is RF regulatory certification based on the SEONGJI reference board and the external antenna (INNO-LINK: INNO-EWFSWS-151).

Refer to "WiFi RF Output Power Control_ver01" for power control method to increase output power by using internal antenna or chip antenna which is lower efficiency than SEONGJI reference antenna. If the output power set in the SFM20R1 module is changed, WiFi RF regulatory certification of the product is required.

Conditions: VCC=3.3V, Temp=25 ℃

Parameter	Conditions	Min	Тур.	Max	Unit		
Output Power in 802.11b mode, CCK							
1~11Mbps	As specified in IEEE802.11	10	12.5	15	dBm		
Output Power in 802.11g mode, OFD	DM .						
6M~54Mbps	As specified in IEEE802.11	10	12.5	15	dBm		
Output Power in 802.11n mode, HT20, OFDM							
MCS0~7	As specified in IEEE802.11	10	12.5	15	dBm		
Spectrum mask							
Margin to 802.11b/g/n all mode	Maximum output power	0	-	-	dBr		
Modulation Accuracy in 802.11b mode							
1Mbps		-	-	35	%		
2Mbps	As specified in IEEE802.11	-	-	35	%		
5.5Mbps		-	-	35	%		

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11Mbps		-	-	35	%		
Modulation Accuracy in 802.11g mode							
6Mbps		-	-	-5	dB		
9Mbps		-	-	-8	dB		
12Mbps		-	-	-10	dB		
18Mbps	As specified in	-	-	-13	dB		
24Mbps	IEEE802.11	-	-	-16	dB		
36Mbps		-	-	-19	dB		
48Mbps		-	-	-22	dB		
54Mbps		-	-	-25	dB		
Modulation Accuracy in 802.11n mode							
HT20, MCS7	Full packet	-	-	-27	dB		
Frequency Tolerance	Frequency Tolerance						
802.11b/g/n	Operating Temp.	-25	0	25	ppm		

^{*}Output power can be changed according to the antenna characteristics used in mass production but the SEONGJI module is set to the power value shown in the table above.

7-4. GPS

7-4-1. Module Specification

Conditions: VCC=3.3V, Temp=25 ℃

Frequency	L1, 1575.42MHz			
GPS Sensitivity				
Tracking	-158 dBm			
Navigation	-157 dBm			
Acquisition (Cold start)	-143 dBm			
C/N0 ²	- 37			
Time To First Fix ²				
Hot Start	< 1s			
Cold Start	< 35s			

7-4-2. EVB Specification

-With external GPS LNA module(SAW filter + LNA)

-With external GPS LINA module(SAW litter + LINA)
Frequency	L1, 1575.42MHz
GPS Sensitivity ¹	
Tracking	-160 dBm
Navigation	-159 dBm
Acquisition (Cold start)	-145 dBm
C/N0 ²	- 39
Time To First Fix ²	
Hot Start	<1s

Sigfox Quad-mode module

< 35s

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Cold Start

Demonstrated with a SFMG2XAB002 (SAW+LNA)

² All satellites at -130 dBm

7-5. NFC

7-5-1. Electrical Specification

Parameter	Min	Тур.	Max	Unit
RF Input Frequency		13.56		MHz
ISO-14443A				
Carrier modulation index	95			%
Data Rate		106		Kbps
Modulation sub carrier frequency		13.56 /16		MHz
NFC Reader	Min	Тур.	Max	Unit
ACR122U (ACS) ¹ reading range	40			mm
Dragon (DUAL I) ² reading range	50			mm

^{1.}Measurement NFC reader

¹ACR122U: http://www.acs.com.hk/en/products/3/acr122u-usb-nfc-reader/

²Dragon: http://duali.com/eng/nfc-product/nfc-reader/nfc-desktop-readers.html

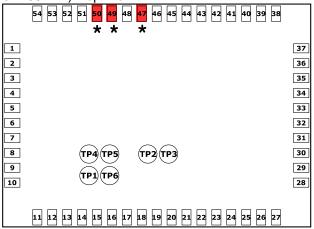
^{2.} Demonstrated with a reference antenna included in the EVK.

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8. Pin Description

8-1. Interface PIN(SMD Type : 60 Pin) Top view



NO	PIN NAME	NO	PIN NAME	NO	PIN NAME
1	STATE_LINK_WIFI	22	I2C0_SCL_DBG	43	GND
2	STATE_WORK_WIFI	23	STATE0	44	NFC2
3	VDD_WIFI_EN	24	WKUP	45	NFC1
4	GND	25	STATE_CPU_SFX	46	GND
5	GPS_RF	26	STATE_RF_SFX	47	DL_EN/INT_WIFI *
6	GND	27	GND	48	NRST_WIFI
7	VDD_MAIN_3P0	28	GND	49	UARTO_RX_WIFI *
8	V_BCKP_GPS	29	VDD_SFX_EN	50	UARTO_TX_WIFI *
9	VDD_GPS	30	NRST_SFX	51	VDD_WIFI
10	GND	31	SWDCLK	52	GND
11	GND	32	SWDIO	53	WIFI_RF
12	NRST_GPS	33	VDD_SFX	54	GND
13	I2C1_SDA_ACC	34	NRST	TP1	NC (VDD USB For GPS)
14	I2C1_SCL_ACC	35	GND	TP2	NC (USB DM For GPS)
15	I2C1_SCL_BLE	36	SIGFOX_RF	TP3	NC (USB DP For GPS)
16	I2C_SDA_BLE	37	GND	TP4	NC (GND for GPS)
17	VDD_GPS_EN	38	GND	TP5	NC
18	BATT	39	AIN1	TP6	NC
19	GND	40	AIN0		
20	2ND_POW_EN	41	GND		
21	I2C0_SDA_DBG	42	BLE_RF		

^{*} In case of RF regulatory certification, connect to external connector or Test-point to download WiFi test firmware. For details, refer to "8-2-1 Hardware connection for RF Regulatory Certification".



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8-2. Interface PIN description

NO.	PIN NAME	TYPE	DESCRIPTION
1	STATE_LINK_WIFI	0	WiFi Link state, 0: unlinked 1: linked
2	STATE_WORK_WIFI	0	WiFi working state, 0: not working 1: working
3	VDD_WIFI_EN	0	WiFi power enable
4,6,10,11,19,			
27,28,35,37,38,	GND	Р	Ground
41,43,46,52,54			
5	GPS_RF	RF	GPS RF Input
7	VDD_MAIN_3P0	P/O	3.0V Main power
8	V_BCKP_GPS	P/I	GPS backup power
9	VDD_GPS	P/O	GPS Power
12	NRST_GPS	I	GPS Reset , do not connect
13	I2C1_SDA_ACC*		Accelerometer Side, connect pin16(I2C1_SDA_BLE)
14	I2C1_SCL_ACC*		Accelerometer Side, connect pin15(I2C1_SCL_BLE)
15	I2C1_SCL_BLE*		BLE(CPU) Side, connect to pin14(I2C1_SCL_ACC)
16	I2C1_SDA_BLE*		BLE(CPU) Side, connect to pin13(I2C1_SDA_ACC)
17	VDD_GPS_EN	0	GPS power enable
18	BATT	P/I	Supply 3.3V ~ 5.0V
20	2ND_POW_EN	Ο	Secondary DCDC power enable
	10.00 05 :		Module Debugging port for I2C.
21	I2C0_SDA_DBG		It must be connected to an external connector or TP for use in RF regulatory certifications.
	10.00 20:		Module Debugging port for I2C.
22	I2C0_SCL_DBG		It must be connected to an external connector or TP for use in RF regulatory certifications.
23	STATE0	0	Indicate module(BLE) state
24	WKUP		Module Wake-up from sleep state
25	STATE_CPU_SFX	0	Sigfox CPU state
26	STATE_RF_SFX	0	Sigfox RF state
29	VDD_SFX_EN	0	Sigfox power enable
30	NRST_SFX	I	Sigfox Reset , do not connect
			BLE SWD clock input for debug and programming.
31	SWDCLK	I	It must be connected to an external connector or TP for use in RF regulatory certifications.
			BLE SWD I/O for debug and programming.
32	SWDIO	I/O	It must be connected to an external connector or TP for use in RF regulatory certifications.
33	VDD_SFX	P/O	Sigfox Power output
34	NRST	I	BLE Reset , Main reset , active low



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36	SIGFOX_RF	RF	Sigfox RF In/Out
39	AIN1	I/O	Analog input, General purpose I/O
40	AIN0	I/O	Analog input, General purpose I/O
42	42 BLE_RF		BLE RF In/Out
44	NFC2	I/O	NFC antenna connection , General purpose I/O
45	NFC1	I/O	NFC antenna connection , General purpose I/O
47	DL_EN/INT_WIFI	I	WiFi Download enable , active high. It must be connected to an external connector or TP for use in RF regulatory certifications.
48	NRST_WIFI	I	WiFi Reset , do not connect
49	UARTO_RX_WIFI	I	WiFi Download It must be connected to an external connector or TP for use in RF regulatory certifications.
50	UARTO_TX_WIFI	0	WiFi Download It must be connected to an external connector or TP for use in RF regulatory certifications.
51	VDD_WIFI	P/O	WiFi Power output
53	WIFI_RF	RF	WiFi RF In/Out
TP1	NC		Internal connection
TP2	NC		Internal connection
TP3	TP3 NC Interna		Internal connection
TP4	NC		Internal connection
TP5	NC		Internal connection
TP6	NC		Internal connection

- To use internal accelerometer sensor, connect pin 13 to pin 16 and pin 14 to pin 15.
- Slave address of internal accelerometer is 0x18(7bit)
- External I²C devices can be connected to pin 15 and 16.

8-2-1. Hardware connection for RF Regulatory Certification

When performing RF certification on products using the SFM20R module, you must have the following hardware connections to control each RF block and download the test-firmware.

- WiFi control and firmware download

The specified test-firmware must be downloaded to the internal flash memory of the SFM20R module and controlled using the AT command to RF certification proceed. Hardware pin47, pin49 and pin50 must be connected to an external connector or test-point.

- Sigfox, BLE, GPS control

There is no need to download a test-firmware, and one of the two below must be connected to an external connector or test-point to control the RF block.

[Case 1]

The SWD(pin31 and pin32) port can be used to control Sigfox, BLE and GPS.

However, JTAG equipment such as J-link is required.

[Case 2]

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The I2C(pin21 and pin22) port can be used to control Sigfox, BLE and GPS. However, I2C to USB converter is required.

8-2-2. WIFI status PIN

- STATE LINK WIFI: TBD
- STATE_WORK_WIFI: WIFI Scan State (0: not working 1: working)

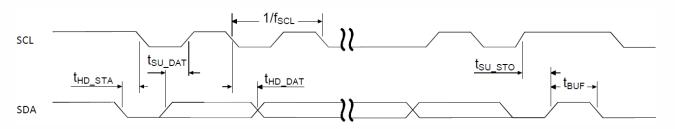
8-2-3. Sigfox status PIN

- STATE_CPU_SFX : Sigfox CPU activity indicator
- STATE_RF_SFX : Sigfox Radio activity indicator

8-2-4. I2C Master for external sensors

• The TWI master is compatible with I2C operating at 100 kHz and 400 kHz.

Symbol	Description	Min.	Тур.	Max.	Units
f⊤wı,SCL,100k	SCL clock frequency, 100 kbps		100		kHz
ftwi,SCL,400k	SCL clock frequency, 400 kbps		400		kHz
tтwi,SU_DAT	Data setup time before positive edge on SCL – all modes	300			ns
t _{TWI} ,HD_DAT	Data hold time after negative edge on SCL – all modes	500			ns
tтwi,HD_STA,100k	TWI master hold time for START and repeated START condition, 100k	10000			ns
tтwi,HD_STA,400k	TWI master hold time for START and repeated START condition, 400k	2500			ns
t⊤wı,SU_STO,100k	TWI master setup time from SCL high to STOP condition, 100k	5000			ns
tтwi,SU_STO,400k	TWI master setup time from SCL high to STOP condition, 400k	1250			ns
tтwi,BUF,100k	TWI master bus free time between STOP and START conditions, 100k	5800			ns
tтwi,BUF,400k	TWI master bus free time between STOP and START conditions, 400k	2100			ns



TWI timing diagram, 1 byte transaction

8-2-5. I2C Slave for debug

upto 400Khz

8-2-6. Two-pin Serial Wire Debug (SWD) interface

- The debug and trace system offers a flexible and powerful mechanism for non-intrusive debugging.
 The main features of the debug and trace system are:
 - . Two-pin Serial Wire Debug (SWD) interface
 - . Flash Patch and Breakpoint Unit (FPB) supports:
 - . Two literal comparators
 - . Six instruction comparators
 - . Data Watchpoint and Trace Unit (DWT)
 - . Four comparators
 - . Instrumentation Trace Macrocell (ITM)
 - . Embedded Trace Macrocell (ETM)



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8-2-7. GPIOs

support 4 GPIO STATE0 WKUP

AIN1

AIN0

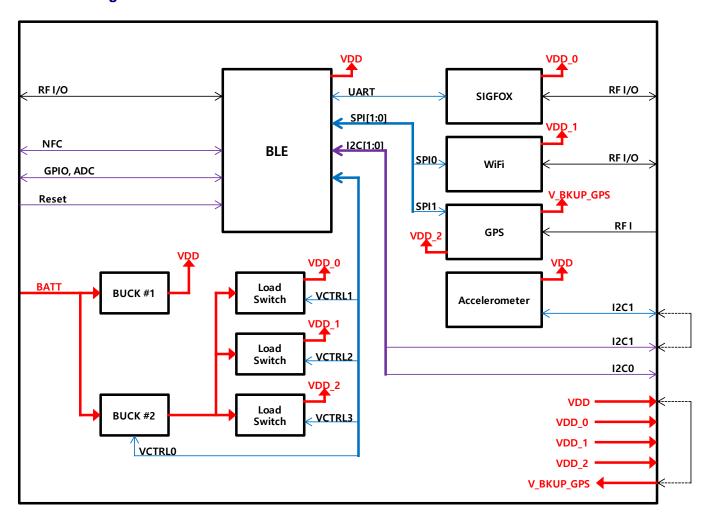
8-2-8. NFC

• Type 2 near field communication (NFC-A) tag with wakeup-on-field and touch to-pair capabilities

8-2-9. Reset Pin

Chip reset input. Active low.

9. Block Diagram





Sigfox Quad-mode module

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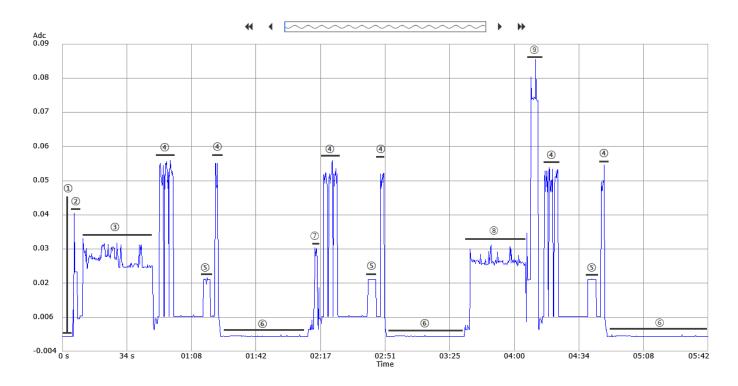
10. Power Modes

10-1. Test condition

Time Interval : 250ms Measurement : DC Current

Range(Adc): 0.1A

Power Off	Dower On	CDC (uhlau)	WIFI	Sigfox		BLE
(DeepSleep)	Power On	GPS (ublox)	VVIFI	Tx	Rx	(Sleep)
average 5uA	average 36mA	average 23mA	average 75mA	average 53mA	average 23mA	average 40uA
1	2	3 7 8	9	4	(5)	6





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11. CE statement

Hereby, SEONG JI INDUSTRIAL CO., LTD declares that the radio equipment type Sigfox Quad-mode module is in compliance with Directive 2014/53/EU. The full text of the EU declaration of conformity is available at the providing datasheet or approval sheet.

The antenna(s) must be installed such that a minimum separation distance of at least 20 cm is maintained between the radiator (antenna) and all persons at all times. This device must not be collocated or operating in conjunction with any other antenna or transmitter.

The host manufacturer integrating this module should be assessed total compliance with all essential requirements regarding this radio module.

The host manufacturer has the responsibility that the host device should be compliance with all essential requirement of RED.

When the host device which is equipped this module get power from the battery, the additional Test, TX behavior under Low Voltage Conditions, could be required.

11-1. European Union regulatory compliance

Information about regulatory compliance of the European Union for SFM20R1 module is available in the "SFM20R1 Declaration of Conformity_Rev02" document.

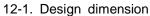
11-2. Safety compliance

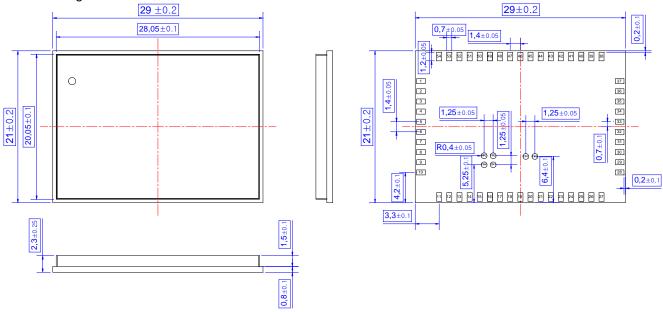
In order to fulfill the safety standard EN 60950-1, the unit must be supplied by a limited power source.

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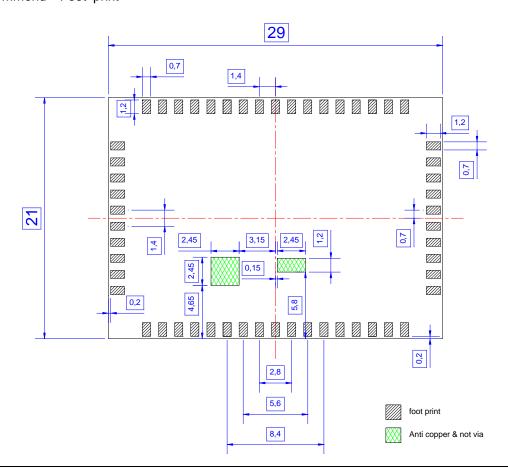
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12. Dimensions & drawing





12-2. Recommend Foot print



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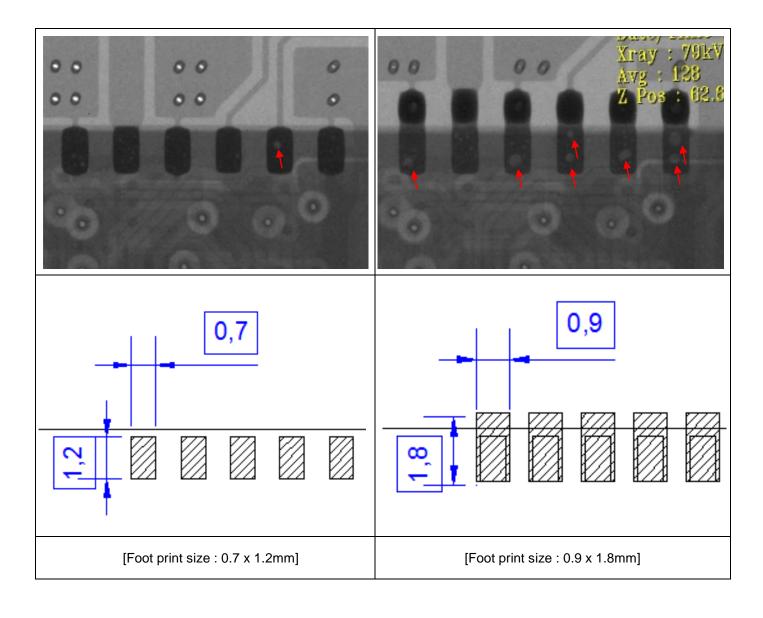
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- X-ray by Foot print size

The foot print size was designed 0.7x1.2mm and 0.9x1.8mm then the SMD was performed.

It is not a big difference, but it can be seen that the design with 0.7x1.2mm has better soldering performance with less Void as seen in the X-ray below. The disadvantage is that manual soldering is not possible, so it may be better to design 0.9x1.8mm for development stage. However, we recommend a foot print of 0.7 x 1.2mm for mass production.

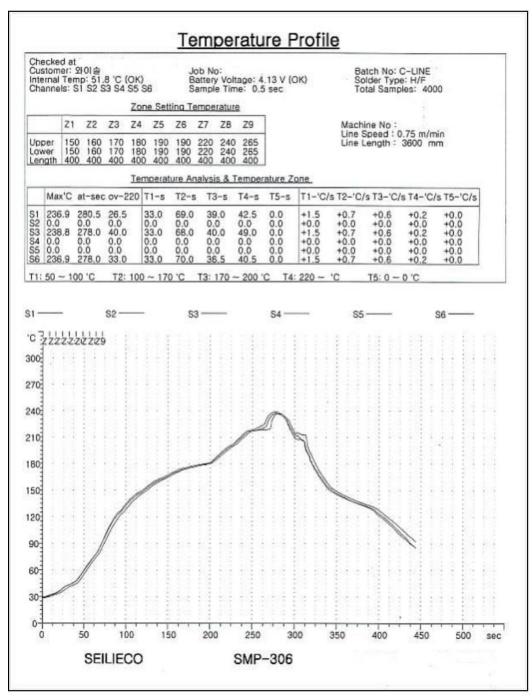
Please don't use a bigger PAD like as 0.9x1.8mm than recommended PAD except for the development stage.



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13. Reflow profile

<Reflow profile of Module>



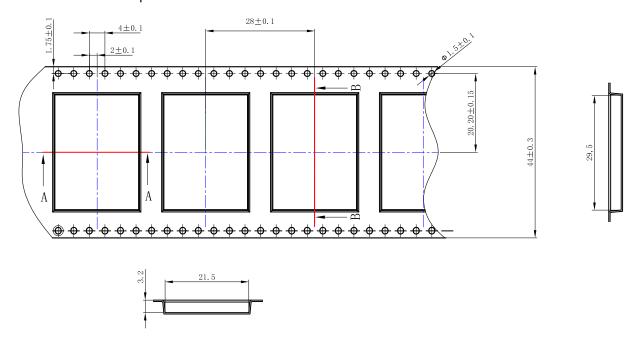
	Preheat	Soak	Ramp	PEAK
SPEC	50~100°C	100~170℃	220℃ ↑	240°C
	1~2°C/sec	60~100sec	30~50sec	±5℃
result of measurement	1.5	69	44	237.5
	ОК	OK	ОК	OK

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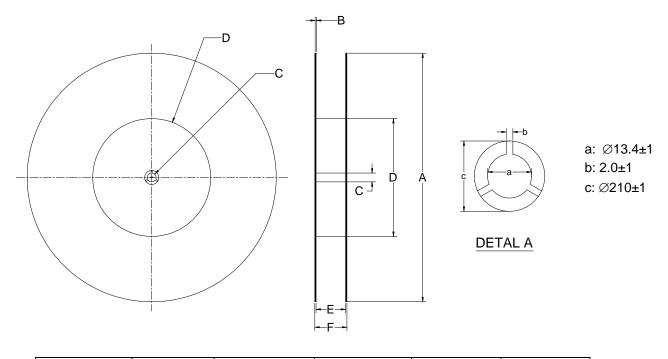
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14. Package

14-1. Dimension of Tape



14-2. Dimension of Reel



Α	В	С	D	Е	F
$380 \pm 1 \text{ mm}$	2 ± 1 mm	13.4 ± 1 mm	180 ± 1 mm	45 ± 1 mm	49 ± 1 mm

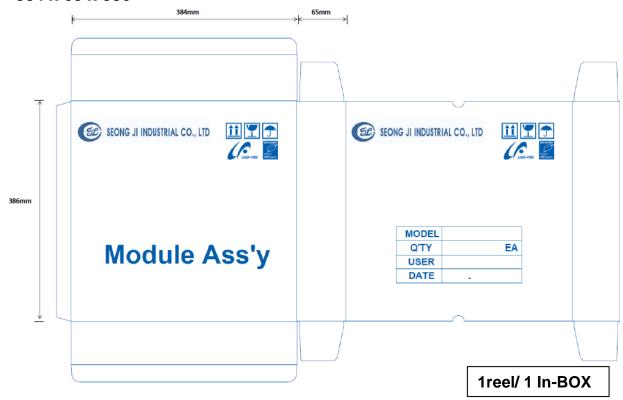


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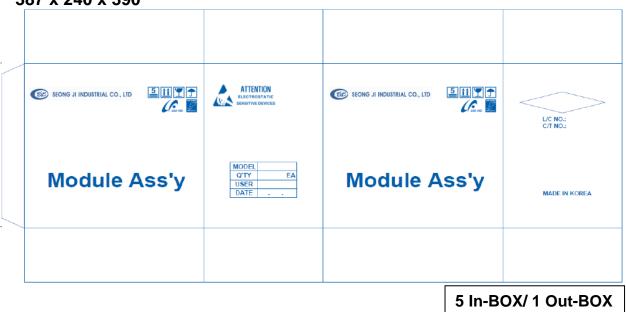
14-3. IN BOX

384 x 65 x 386



14-4. OUT BOX

387 x 240 x 390



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14-5. IN BOX Label



Sigfox Quad-mode module

ESD Warning



This modules are ESD sensitive devices, appropriate precautions should be taken during the module assembly in the final product.

Mechanical impact and harsh tools must be avoided during the module assembly in the final product.

Product ESD specification:

HBM ±2kV

The following precautions must be taken:

 Do not open the protective conductive packaging until you have use the following, and are at an approved anti-static work station.

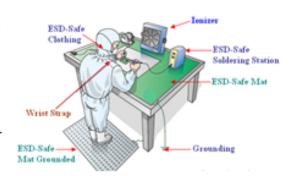


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 Use a conductive wrist strap attached to a good earth ground.

- If working on a prototyping board, use a soldering iron or station that is marked as ESD-safe.
- If possible, use SMT equipment(reflow) when making prototype boards.
- Use an approved anti-static mat to cover your work surface.





 Always discharge yourself by touching a grounded bare metal surface or approved anti-static mat before picking up an ESD - sensitive electronic component.