Capstone project: Salifort Motors - Employee Churn prediction

Google Advanced Data Analytics Professional Certificate Course

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Introduction

Salifort Motors is a fictional, alternative energy vehicle manufacturer. Its global workforce of over 100,000 employees research, design, construct, validate, and distribute electric, solar, algae, and hydrogen-based vehicles

This capstone project is an opportunity to analyze a dataset and build predictive models that can provide insights to the Human Resources (HR) department of a large consulting firm.

Currently, there is a high rate of turnover among Salifort employees. Salifort's senior leadership team is concerned about how many employees are leaving the company. Salifort strives to create a corporate culture that supports employee success and professional development. Further, the high turnover rate is costly in the financial sense. Salifort makes a big investment in recruiting, training, and upskilling its employees.

As a first step, the leadership team asks Human Resources to survey a sample of employees to learn more about what might be driving turnover.

Next, the leadership team asked to analyze the survey data and come up with ideas for how to increase employee retention. To help with this, they suggest to design a model that predicts whether an employee will leave the company based on their job title, department, number of projects, average monthly hours, and any other relevant data points. A good model will help the company increase retention and job satisfaction for current employees, and save money and time training new employees.

PACE stages



Pace: Plan Stage

Understand the business scenario and problem

The HR department at Salifort Motors wants to take some initiatives to improve employee satisfaction levels at the company. They collected data from employees, but now they don't know how to utilize this data. As data analytics professional I am being asked to provide data-driven suggestions based on understanding of the data. They have the following question: what's likely to make the employee leave the company?

Our goals in this project are to analyze the data collected by the HR department and to build a model that predicts whether or not an employee will leave the company.

If we can predict employees who are likely to quit, it might be possible to identify factors that contribute to their leaving. Because it is time-consuming and expensive to find, interview, and hire new employees, increasing employee retention will be beneficial to the company.

Familiarize with HR dataset

The dataset received contains **15,000 rows** and **10 columns** for the variables listed below. Each row is a different employee's self-reported information.

Column name	Type	Description
satisfaction_level	int64	The employee's self-reported satisfaction level [0-1]
last_evaluation	int64	Score of employee's last performance review [0-1]
number_project	int64	Number of projects employee contributes to
average_monthly_hours	int64	Average number of hours employee worked per month
time_spend_company	int64	How long the employee has been with the company (years)
work_accident	int64	Whether or not the employee experienced an accident while at work
left	int64	Whether or not the employee left the company
promotion_last_5years	int64	Whether or not the employee was promoted in the last 5 years
department	str	The employee's department
salary	str	The employee's salary (low, medium, or high)

Key Stakeholders:

- · Salifort's Sr Management team
- Salifort's HR department team

Goals in this project are to analyze the data collected by the HR department and to build a model that predicts whether or not an employee will leave the company.

If this model can predict employees likely to quit, it might be possible to identify factors that contribute to their leaving. As it is time-consuming and expensive to find, interview, and hire new employees, increasing employee retention will be beneficial to the company.

Methodologies

- Exploratory Data Analysis
- · Descriptive Statistics
- · Logistic regression model
- Decision Tree Model
- · Random Forest Model
- XGBoost Model

Deliverables:

- · Jupyter notebook including:
 - codes
 - analysis workflow
 - model selection
 - model testing
 - Evaluation and results

Reflect on these questions as you complete the plan stage.

- 1. Who are your stakeholders for this project?
- 2. What are you trying to solve or accomplish?
- 3. What are your initial observations when you explore the data?
- 4. What resources do you find yourself using as you complete this stage? (Make sure to include the links.)
- 5. Do you have any ethical considerations in this stage?

Reply:

- 1. Sr management of Salifort Motors and HR department head at Salifort Motors
- 2. Goal is to predict existing employees who are likely to quit
- 3.

Step 1. Imports

- Import packages
- Load dataset

```
In [1]: # Import packages for data manipulation
                               import pandas as pd
                               import numpy as np
                               pd.set_option('display.max_columns', None)
                               import pickle
                               # Import packages for data visualization
                               import matplotlib.pyplot as plt
                               import seaborn as sns
                               # Import packages for data preprocessing
                               from sklearn.preprocessing import OneHotEncoder, StandardScaler
                               # Import packages for data modeling
                               from sklearn.model selection import train test split, GridSearchCV
                               \textbf{from} \  \, \textbf{sklearn.metrics} \  \, \textbf{import} \  \, \textbf{classification\_report}, \  \, \textbf{accuracy\_score}, \  \, \textbf{precision\_score}, \  \, \textbf{\classification\_report}, \  \, \textbf{\classification\_report
                               recall score, f1 score, confusion matrix, ConfusionMatrixDisplay
                               from sklearn.metrics import roc_auc_score, roc_curve, classification_report, RocCurveDisplay
                               import sklearn.metrics as metrics
                               from sklearn.tree import DecisionTreeClassifier, plot tree
                               from sklearn.linear model import LogisticRegression
                               from sklearn.ensemble import RandomForestClassifier
                               from xgboost import XGBClassifier
```

```
from xgboost import plot_importance
         from scipy import stats
In [2]: df0 = pd.read csv("C:/Personal/Google Advanced Data Analytics/Capstone Project/Raw Data/HR capstone dataset.csv
In [3]: df0.head()
            satisfaction_level last_evaluation number_project average_montly_hours time_spend_company Work_accident left promotion_
         0
                       0.38
                                      0.53
                                                                            157
         1
                       0.80
                                      0.86
                                                        5
                                                                            262
                                                                                                   6
                                                                                                                  0
         2
                                      0.88
                                                        7
                                                                            272
                       0.11
                                                                                                   4
                                                                                                                  0
         3
                       0.72
                                      0.87
                                                        5
                                                                            223
                                                                                                   5
                                                                                                                  0
         4
                       0.37
                                      0.52
                                                                            159
                                                                                                   3
                                                                                                                  0
                                                                                                                      1
```

Pace: Analyze Stage

Step 2. Exploratory Data Analysis (EDA - Initial data cleaning)

- Understand your variables
- Clean your dataset (missing data, redundant data, outliers)

```
In [4]: # Gather basic information about the data
        ### YOUR CODE HERE ###
        df0.info()
       <class 'pandas.core.frame.DataFrame'>
       RangeIndex: 14999 entries, 0 to 14998
       Data columns (total 10 columns):
           Column
                                  Non-Null Count Dtype
       - - -
       0
           satisfaction level
                                 14999 non-null float64
                                  14999 non-null float64
       1
          last evaluation
           number project
                                  14999 non-null int64
           average_montly_hours 14999 non-null int64
                                  14999 non-null int64
           time_spend_company
                                  14999 non-null int64
       5
           Work_accident
       6
           left
                                  14999 non-null
       7
           promotion_last_5years 14999 non-null int64
       8
                                  14999 non-null object
          Department
       9
           salary
                                  14999 non-null object
       dtypes: float64(2), int64(6), object(2)
       memory usage: 1.1+ MB
In [5]: # Gather descriptive statistics about the data
        ### YOUR CODE HERE ###
        df0.describe()
              satisfaction level last evaluation number project average montly hours time spend company. Work accident
```

	Satisfaction_level	iasi_evaluation	number_project	average_inontiny_nours	time_spend_company	WOIK_accident	16
count	14999.000000	14999.000000	14999.000000	14999.000000	14999.000000	14999.000000	14999.00000
mean	0.612834	0.716102	3.803054	201.050337	3.498233	0.144610	0.23808
std	0.248631	0.171169	1.232592	49.943099	1.460136	0.351719	0.42592
min	0.090000	0.360000	2.000000	96.000000	2.000000	0.000000	0.00000
25%	0.440000	0.560000	3.000000	156.000000	3.000000	0.000000	0.00000
50%	0.640000	0.720000	4.000000	200.000000	3.000000	0.000000	0.00000
75%	0.820000	0.870000	5.000000	245.000000	4.000000	0.000000	0.00000
max	1.000000	1.000000	7.000000	310.000000	10.000000	1.000000	1.00000

```
In [6]: df0['Department'].describe()
```

```
14999
Out[6]: count
         unique
                      10
         top
                   sales
                    4140
         freq
```

Name: Department, dtype: object

In [7]: df0['Department'].value_counts()

```
Out[7]: Department
                       4140
        sales
                       2720
        technical
        support
                       2229
        TT
                       1227
        product mng
                         902
        marketing
                        858
        RandD
                        787
                        767
        accounting
        hr
                         739
        management
                        630
        Name: count, dtype: int64
In [8]: df0['salary'].describe()
                  14999
Out[8]: count
        unique
                      3
                    low
        top
                   7316
         freq
        Name: salary, dtype: object
In [9]: df0['salary'].value_counts()
Out[9]: salary
        low
                  7316
        medium
                  6446
        high
                  1237
        Name: count, dtype: int64
```

Rename columns

As a data cleaning step, rename the columns as needed. Standardize the column names so that they are all in snake_case, correct any column names that are misspelled, and make column names more concise as needed.

Check missing values

Check missing values in the data

```
In [12]: # Check missing values
         df0.isna().sum()
Out[12]: satisfaction_level
                                   0
         last_evaluation
                                   0
                                   0
         number_project
         average montly hours
                                   0
         time_spend_company
                                   0
         work_accident
                                   0
         left
                                   0
         promotion last 5years
                                   0
         department
                                   0
         salary
                                   0
         dtype: int64
```

Observation: No missing value were observed in the data

```
In [13]: # Check for duplicates
          ### YOUR CODE HERE ###
          df0.duplicated().sum()
Out[13]: 3008
In [14]: # Inspect some rows containing duplicates as needed
          ### YOUR CODE HERE ###
          duplicates = df0[df0.duplicated()].sort_values(by=['satisfaction_level','last_evaluation', 'average_montly_hours
          duplicates.head(6)
Out[14]:
                 satisfaction_level last_evaluation number_project average_montly_hours time_spend_company work_accident left promo
          12030
                            0.09
                                           0.62
                                                                                 294
                                                                                                       4
                            0.09
                                           0.62
                                                             6
                                                                                 294
          14241
                                                                                                       4
                                                                                                                      0
          12071
                            0.09
                                                             5
                                                                                                                      0
                                                                                                                          1
                                           0.77
                                                                                 275
                                                                                                       4
                                           0.77
          14282
                            0.09
                                                                                 275
          12652
                            0.09
                                           0.77
                                                             6
                                                                                 290
                                                                                                       4
                                                                                                                      0
                                                                                                                          1
          14863
                            0.09
                                           0.77
                                                             6
                                                                                 290
                                                                                                       4
                                                                                                                      0
In [15]:
          # check the number of duplicate entries
          print(duplicates.shape)
          print(round(3008/14999*100,2),'% of data which are duplicate')
         (3008, 10)
         20.05 % of data which are duplicate
In [16]: # Drop duplicates and save resulting dataframe in a new variable as needed
          ### YOUR CODE HERE ###
          df1 = df0.drop_duplicates(keep='first')
          # Display first few rows of new dataframe as needed
          ### YOUR CODE HERE ###
          df1.head()
                                                                                                                    left promotion_
Out[16]:
             satisfaction_level last_evaluation
                                            number_project average_montly_hours time_spend_company work_accident
          0
                        0.38
                                       0.53
                                                         2
                                                                             157
                                                                                                   3
                                                                                                                 0
                                                                                                                      1
                        0.80
          1
                                       0.86
                                                         5
                                                                             262
                                                                                                   6
                                                                                                                 0
                                                                                                                      1
          2
                        0.11
                                       0.88
                                                         7
                                                                             272
                                                                                                                 0
                                                                                                   4
                                                                                                                      1
          3
                        0.72
                                       0.87
                                                         5
                                                                             223
                                                                                                                 0
```

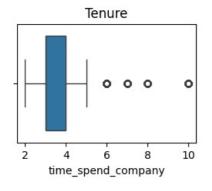
4 0.37 0.52 2 159 3 0 1

Observation: There were 3008 duplicate entries identified in the dataset. Which constitutes about 20% of the total dataset. Keeping the last entry of the samilar duplicated rows, rest of the duplicates were deleted and was stored in a new df1 Data Frame. Keeping the original dataset intact.

Check outliers

```
In [17]: # Create a boxplot to visualize distribution of `tenure` and detect any outliers
         plt.figure(figsize=(3,2))
         sns.boxplot(x=df1['time_spend_company'])
         plt.title('Tenure')
```

Out[17]: Text(0.5, 1.0, 'Tenure')



Observation: Total 824 number of rows contains outliers as identified from column 'time_spend_company'. These values might not be outliers but actual years spent in the company.

Certain types of models are more sensitive to outliers than others. Based on the type of model we will decide to exclude the outliers or include them in modeling.

EDA - Analyse relationship between variables

```
In [19]: # Creating a copy of 'satisfaction level'
                                  df1['employee_status'] = np.where(df1['left']==0, 'stayed','left')
                              C:\Users\dsinh\AppData\Local\Temp\ipykernel 39640\146753406.py:2: SettingWithCopyWarning:
                              A value is trying to be set on a copy of a slice from a DataFrame.
                              Try using .loc[row_indexer,col_indexer] = value instead
                              See \ the \ caveats \ in \ the \ documentation: \ https://pandas.pydata.org/pandas-docs/stable/user\_guide/indexing.html \# return the documentation in the 
                              rning-a-view-versus-a-copy
                                df1['employee_status'] = np.where(df1['left']==0, 'stayed','left')
In [20]: df1.head()
Out[20]:
                                           satisfaction_level last_evaluation number_project average_montly_hours time_spend_company work_accident left promotion_
                                  0
                                                                                  0.38
                                                                                                                                   0.53
                                                                                                                                                                                                                                                                157
                                  1
                                                                                  0.80
                                                                                                                                   0.86
                                                                                                                                                                                               5
                                                                                                                                                                                                                                                                262
                                                                                                                                                                                                                                                                                                                                           6
                                                                                                                                                                                                                                                                                                                                                                                           0
                                  2
                                                                                                                                                                                               7
                                                                                                                                   0.88
                                                                                                                                                                                                                                                                272
                                                                                                                                                                                                                                                                                                                                           4
                                                                                                                                                                                                                                                                                                                                                                                           n
                                                                                                                                                                                                                                                                                                                                                                                                           1
                                                                                  0.11
                                  3
                                                                                  0.72
                                                                                                                                   0.87
                                                                                                                                                                                               5
                                                                                                                                                                                                                                                                223
                                                                                                                                                                                                                                                                                                                                           5
                                                                                                                                                                                                                                                                                                                                                                                           0
                                   4
                                                                                  0.37
                                                                                                                                    0.52
                                                                                                                                                                                               2
                                                                                                                                                                                                                                                                 159
                                                                                                                                                                                                                                                                                                                                            3
                                                                                                                                                                                                                                                                                                                                                                                            0
                                                                                                                                                                                                                                                                                                                                                                                                           1
```

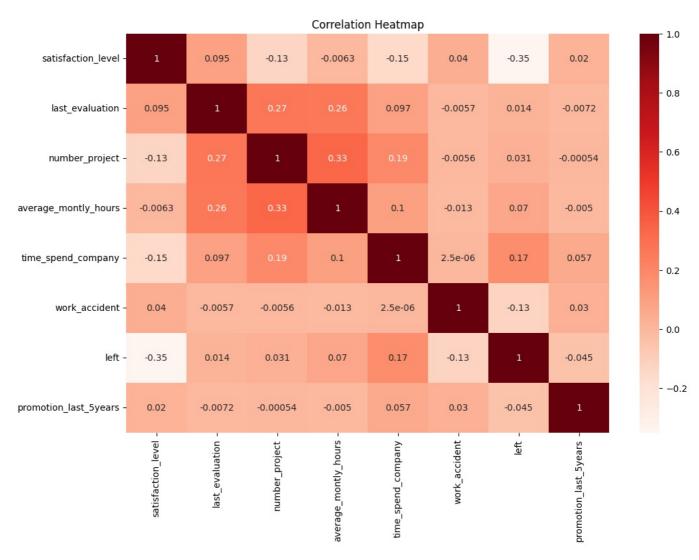
Identifying most correlated variables

```
In [21]: df1.corr(method='pearson', numeric_only=True)
```

	satisfaction_level	last_evaluation	number_project	average_montly_hours	time_spend_company	work_accid
satisfaction_level	1.000000	0.095186	-0.133246	-0.006252	-0.152915	0.039
last_evaluation	0.095186	1.000000	0.270256	0.264678	0.096829	-0.005
number_project	-0.133246	0.270256	1.000000	0.331516	0.188837	-0.005
average_montly_hours	-0.006252	0.264678	0.331516	1.000000	0.102875	-0.012
time_spend_company	-0.152915	0.096829	0.188837	0.102875	1.000000	0.000
work_accident	0.039940	-0.005695	-0.005612	-0.012860	0.000003	1.000
left	-0.350558	0.013520	0.030928	0.070409	0.173295	-0.125
promotion_last_5years	0.019789	-0.007206	-0.000544	-0.004964	0.056828	0.029

```
In [22]: # Vizualize correlation heatmap of the data
  plt.figure(figsize=(12,8))
  sns.heatmap(df1.corr(method='pearson', numeric_only=True), annot=True, cmap='Reds')
  plt.title('Correlation Heatmap')

plt.show()
```



Observation: No variables are found to be highly correlated

EDA - Data Visualization

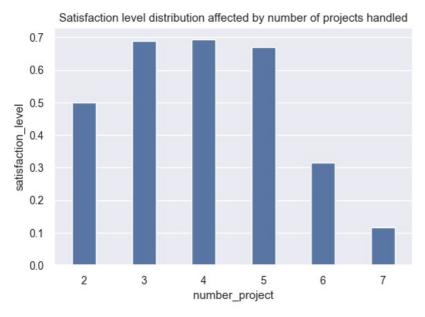
Now, examining variables and creating plots to visualize relationships between variables in the data.

```
In [23]: # Create a plot as needed
         # Plot predictor variables and target variable distribution
         fig, axes = plt.subplots(4,2, figsize=(12,12))
         # Distribution of satisfaction level
         sns.histplot(data=df1, x=df1['satisfaction level'], hue='employee status', ax=axes[0,0], kde=True)
         axes[0,0].set title('Distribution of Employee Satisfaction level', color='r')
         # Distribution of last evaluation
         sns.histplot(data=df1, x=df1['last_evaluation'], hue='employee_status', ax=axes[0,1], kde=True)
         axes[0,1].set_title('Distribution of last evaluation', color='r')
         # Distribution of number_project
         sns.countplot(data=df1, x=df1['number_project'], width=0.6, hue='employee_status', ax=axes[1,0])
         axes[1,0].set_title('Distribution of Number of project', color='r')
         # Distribution of average montly hours
         sns.histplot(data=df1, \ x=df1['average\_montly\_hours'], \ hue='employee\_status', \ ax=axes[1,1], \ kde=True)
         axes[1,1].set_title('Distribution of Average monthly hours worked', color='r')
         # Distribution of time_spend_company
         sns.countplot(data=df1, x=df1['time spend company'], width=0.6, hue='employee status', ax=axes[2,0])
         axes[2,0].set title('Distribution of Tanure in the company', color='r')
         # Distribution of work accident
         sns.countplot(data=df1, x=df1['work_accident'], width=0.2, hue='employee_status', ax=axes[2,1])
         axes[2,1].set title('Distribution of Accident faced during', color='r')
         # Distribution of Salary
         sns.countplot(data=df1, x=df1['salary'], width=0.4, hue='employee_status', ax=axes[3,0])
         axes[3,0].set_title('Distribution of Salary', color='r')
```

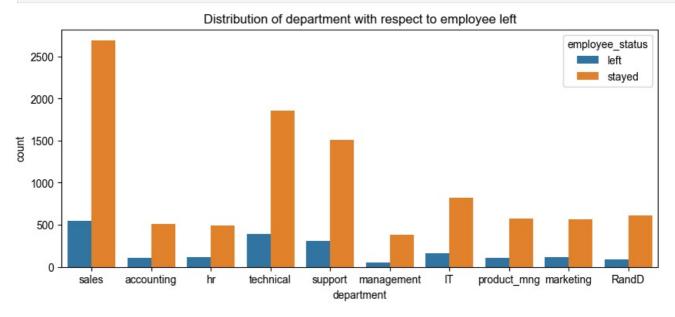
```
# Distribution of promotion_last_5years
 sns.countplot(data=df1, x=df1['promotion last 5years'], width=0.3, hue='employee status', ax=axes[3,1])
 axes[3,1].set title('Distribution of Employee Promotions in last 5years', color='r')
 plt.tight_layout()
                 Distribution of Employee Satisfaction level
                                                                                              Distribution of last evaluation
                                                                          600
   500
         employee_status
                                                                                employee_status
          left
                                                                                  left
                                                                          500
   400
             stayed
                                                                                  stayed
                                                                          400
   300
                                                                        Count
                                                                          300
   200
                                                                          200
   100
                                                                          100
               0.2
                            0.4
                                        0.6
                                                    0.8
                                                                1.0
                                                                                   0.4
                                                                                            0.5
                                                                                                     0.6
                                                                                                             0.7
                                                                                                                      0.8
                                                                                                                              0.9
                                                                                                                                       1.0
                              satisfaction_level
                                                                                                      last evaluation
                                                                                      Distribution of Average monthly hours worked
                     Distribution of Number of project
                                                    employee_status
                                                                          500
  3000
                                                           left
                                                           stayed
                                                                          400
                                                                                                      employee status
2000
2000
                                                                                                       left
                                                                          300
                                                                                                            stayed
                                                                          200
  1000
                                                                          100
     n
                                                                            n
                                                                                 100
                                                                                             150
                                                                                                          200
                                                                                                                                    300
                               number_project
                                                                                                   average_montly_hours
                   Distribution of Tanure in the company
                                                                                           Distribution of Accident faced during
                                                                         8000
                                                    employee_status
                                                                                                                            employee_status
  4000
                                                                                                                                  left
                                                           stayed
                                                                                                                                  stayed
                                                                         6000
  3000
5
2000
                                                                       coun
                                                                         4000
                                                                         2000
  1000
                                                               10
                  3
                                         6
                                                        8
                                                                                             o
                                                                                                       work accident
                            time spend company
                           Distribution of Salary
                                                                                   Distribution of Employee Promotions in last 5years
                                                                        10000
                                                    employee status
                                                                                                                            employee status
  4000
                                                           left
                                                                                                                                  left
                                                                         8000
                                                           stayed
                                                                                                                                  stayed
  3000
                                                                         6000
                                                                      count
  2000
                                                                         4000
  1000
                                                                         2000
     0
                                  medium
                                   salary
                                                                                                   promotion_last_5years
 plt.figure(figsize=(6,4))
 b=df1.groupby('number project')['satisfaction level'].mean().reset index()
```

In [120... # number of projects vs satisfaction level sns.barplot(data=b, x='number_project', y='satisfaction_level', width=0.4) plt.title('Satisfaction level distribution affected by number of projects handled')

Out[120... Text(0.5, 1.0, 'Satisfaction level distribution affected by number of projects handled')



```
In [24]: # Distribution of Department vs. employee left
   plt.figure(figsize=(10,4))
   sns.countplot(data=df1, x=df1['department'], hue='employee_status')
   plt.title('Distribution of department with respect to employee left')
   sns.set(font_scale=0.9)
   plt.show()
```



Observation: In the plot, Employees left vs average monthly hours worked, it shows that the histogram has two peaks also knows as bimodal. Bimodality shows that within left employees one group of employees who worked 7-8hrs per day while the other group worked more than 11hours a day.

In the plot, Employees left vs number of projects, it shows that there are employees who are involved in 6 to 7 projects. These employees % of churn ratio is very high.

In the plot, Employee left vs Time spent in the company, it shows that most of the employees are in the company for past 2-3 years. Thereafter from 4th year, employees retainability is less and tend to leave the company.

Looking at employee left vs individual Departmental team, its observed that maximum employees left from sales team followed by technical and support teams.

Checking salary distribution vs employees left, it is observed that most of the employees who left were from low salary group and very

EDA - Check Target class imbalance

```
In [25]: # Get numbers of people who left vs. stayed
         ### YOUR CODE HERE ###
         print('Number of people left vs. stayed:', '\n', df1['employee status'].value counts())
         # Get percentages of people who left vs. stayed
         ### YOUR CODE HERE ###
         print('Number of people left vs. stayed in %:', '\n', round(df1['employee status'].value counts(normalize=True)
        Number of people left vs. stayed:
         employee_status
        stayed
                  10000
        left
                   1991
        Name: count, dtype: int64
        Number of people left vs. stayed in %:
         emplovee status
        stayed
                  83 4
        left
                  16.6
        Name: proportion, dtype: float64
```

Observation: The dataset has 83.4% employees retained and 16.6% employees left.

There is a imbalance in the target variable. Though this imbalance is within limit and can still be considered without oversampling the data.

Insights

- · No missing value were observed in the data
- There were 3008 duplicate entries identified in the dataset. Which constitutes about 20% of the total dataset. Keeping the last entry
 of the samilar duplicated rows, rest of the duplicates were deleted and was stored in a new df1 Data Frame. Keeping the original
 dataset intact.
- Total 824 number of rows contains outliers as identified from column 'time_spend_company'. These values might not be outliers but actual years spent in the company. Certain types of models are more sensitive to outliers than others. Based on the type of model we will decide to exclude the outliers or include them in modeling.
- No variables are found to be highly correlated
- In the plot, Employees left vs average monthly hours worked, it shows that the histogram has two peaks also knows as bimodal.

 Bimodality shows that within left employees one group of employees who worked 7-8hrs per day while the other group worked more than 11hours a day.
- In the plot, Employees left vs number of projects, it shows that there are employees who are involved in 6 to 7 projects. These employees % of churn ratio is very high.
- In the plot, Employee left vs Time spent in the company, it shows that most of the employees are in the company for past 2-3 years.

 Thereafter from 4th year onwards, employees retainability is less and employees tend to leave the company.
- Looking at employee left vs individual Departmental team, its observed that maximum employees left from sales team followed by technical and support teams.
- After checking salary distribution vs employees left, it is observed that most of the employees who left were from low salary group and very few left from high salary group.
- The dataset has 83.4% employees retained and 16.6% employees left. There is a imbalance in the target variable. Though this imbalance is within limit and can still be considered without oversampling the data.

Pace: Construct Stage

As our predictor variable is categorical/binary we will first build 4 different classification models:

- Binomial Logistic Regression
- Decision Trees
- Random Forest
- XGBoost

Evaluation metrics

Evaluation metrics:

- 1. Precision score
- 2 Recall score
- 3. F1 score
- 4. Accuracy score
- 5. Confusion matrix: A perfect model would yield all true negatives and true positives, and no false negatives or false positives.
 - A. True Negative (TN): The upper-left quadrant displays the number of true negatives, the total count that classification model correctly predicted as False(0). In this case, the employees who didnt leave
 - B. False Positive (FP): The upper-right quadrant displays the number of false positives, the total count that classification model incorrectly predicted as True(1). In this case the classification model predicted the employee as 'left' but in reality employee 'staved'
 - C. False Negative (FN): The lower-left quadrant displays the number of false negatives, the count that classification model incorrectly predicted as False(0). In this case the classification model incorrectly predicted an employee as 'stayed' but in reality that employee 'left'
 - D. True Positive (TP): The lower-right quadrant displays the number of true positives, the count that classification model correctly predicted as True(1). In this case the classification model correctly predicted employees who left.

The False negatives may cause the company to spend more resources on an employee who decides to leave, as otherwise this may result in spending on hiring new employees and training them which is also time consuming. The False positives may cause the company to spend on the employee incentives and rewards with more benefit, thinking this employee might leave. False negatives will be worse for the company, however false positives will be unnecessary expense to Salifort Motors.

Feature Engineering- Feature Transformation

Extra working hours may lead to poor satisfaction and thereby leaving the company

- · Normal working hours is 8hours per day.
- Average Working days in a year (considering 2days weekend) = 261 days
- Average working days in a month = 261 / 12 = 21.75 days
- Average working hours per month = 21.75 * 8 (hours per day) = 174 hrs

```
In [26]: # creating a column to identify which employee worked more than normal working hours 174.
# keeping any working hours less than 174 as 0 and any working hours more than 174 as difference of actual hours df1['extra_working_hours'] = np.where(df1['average_montly_hours'] <= 174, 0, df1['average_montly_hours']-174) df1.head()

C:\Users\dsinh\AppData\Local\Temp\ipykernel_39640\419898338.py:3: SettingWithCopyWarning:
A value is trying to be set on a copy of a slice from a DataFrame.
Try using .loc[row_indexer,col_indexer] = value instead

See the caveats in the documentation: https://pandas.pydata.org/pandas-docs/stable/user_guide/indexing.html#returning-a-view-versus-a-copy df1['extra_working_hours'] = np.where(df1['average_montly_hours'] <= 174, 0, df1['average_montly_hours']-174)

Out[26]: satisfaction_level last_evaluation number_project average_montly_hours time_spend_company work_accident left promotion_</pre>
```

]:		satisfaction_level	last_evaluation	number_project	average_montly_hours	time_spend_company	work_accident	left	promotion_
	0	0.38	0.53	2	157	3	0	1	
	1	0.80	0.86	5	262	6	0	1	
	2	0.11	0.88	7	272	4	0	1	
	3	0.72	0.87	5	223	5	0	1	
	4	0.37	0.52	2	159	3	0	1	

Log of satisfaction_level and last_evaluation

• For feature scaling we will create a new column with log value of satisfaction_level and last_evaluation

```
In [27]: df1['log_satisfaction_level'] = np.log(df1['satisfaction_level'])
    df1['log_last_evaluation'] = np.log(df1['last_evaluation'])
    df1.head()
```

C:\Users\dsinh\AppData\Local\Temp\ipykernel_39640\3489145900.py:1: SettingWithCopyWarning:
A value is trying to be set on a copy of a slice from a DataFrame.
Try using .loc[row_indexer,col_indexer] = value instead

See the caveats in the documentation: https://pandas.pydata.org/pandas-docs/stable/user_guide/indexing.html#returning-a-view-versus-a-copy
 df1['log_satisfaction_level'] = np.log(df1['satisfaction_level'])
C:\Users\dsinh\AppData\Local\Temp\ipykernel_39640\3489145900.py:2: SettingWithCopyWarning:
A value is trying to be set on a copy of a slice from a DataFrame.
Try using .loc[row_indexer,col_indexer] = value instead

See the caveats in the documentation: https://pandas.pydata.org/pandas-docs/stable/user_guide/indexing.html#returning-a-view-versus-a-copy

Out[27]: satisfaction_level last_evaluation number_project average_montly_hours time_spend_company work_accident left promotion 0 0.38 0.53 2 3 0 157 1 0.80 0.86 5 262 6 0 7 2 0.11 0.88 272 4 0 1 3 0.72 0.87 5 223 5 0 4 0.37 0.52 2 159 3 0 1

Employee Productivity: Calculate employee productivity to understand which employees devoted more efforts for the company

• formula: productivity = number project * average montly hours

df1['log_last_evaluation'] = np.log(df1['last_evaluation'])

In [28]: # Create a new column of employee productivity = number_project * average_montly_hours
df1['productivity'] = df1['number_project']*df1['average_montly_hours']
df1.head()

C:\Users\dsinh\AppData\Local\Temp\ipykernel_39640\1458603458.py:2: SettingWithCopyWarning: A value is trying to be set on a copy of a slice from a DataFrame.

A value is trying to be set on a copy of a slice from a DataFrame.

Try using .loc[row indexer,col indexer] = value instead

See the caveats in the documentation: https://pandas.pydata.org/pandas-docs/stable/user_guide/indexing.html#returning-a-view-versus-a-copy

df1['productivity'] = df1['number_project']*df1['average_montly_hours']

Out[28]: satisfaction_level last_evaluation number_project average_montly_hours time_spend_company work_accident left promotion_ 0 0.38 0.53 2 157 3 0 1 1 0.80 0.86 5 262 6 2 0.11 0.88 7 272 4 0 1 3 0.72 0.87 5 223 5 0 0.37 2 4 0.52 159 3 n 1

Employee ranking of Productivity per time spent in the company: Calculate employee productivity per time spent in the company to understand which employees devoted more efforts for the company during the whole tanure in the company

• formula: ranking of productivity_per_year = (number_project * average_montly_hours) / time_spend_company

In [29]: # Create a new column ranking productivity per year
df1['productivity_per_year_rank'] = (df1['productivity']/df1['time_spend_company']).rank(pct=True)
df1.head()

C:\Users\dsinh\AppData\Local\Temp\ipykernel_39640\1661980510.py:2: SettingWithCopyWarning:

A value is trying to be set on a copy of a slice from a DataFrame.

Try using .loc[row_indexer,col_indexer] = value instead

See the caveats in the documentation: $https://pandas.pydata.org/pandas-docs/stable/user_guide/indexing.html#returning-a-view-versus-a-copy$

-df1['productivity_per_year_rank'] = (df1['productivity']/df1['time_spend_company']).rank(pct=True)

Out[29]:		satisfaction_level	last_evaluation	number_project	average_montly_hours	time_spend_company	work_accident	left	promotion_
	0	0.38	0.53	2	157	3	0	1	
	1	0.80	0.86	5	262	6	0	1	
	2	0.11	0.88	7	272	4	0	1	
	3	0.72	0.87	5	223	5	0	1	
	4	0.37	0.52	2	159	3	0	1	

Satisfaction level per effort estimation:

• We will compute the satisfaction level per effort given by each employee

0.52

formula = satisfaction_level / (average_monthly_hours * time_spend_company)

```
In [30]: # create a new column for satisfaction per effort
        df1['satisfaction per effort'] = df1['satisfaction level'] / (df1['average montly hours'] * df1['time spend com
        df1.head()
       A value is trying to be set on a copy of a slice from a DataFrame.
       Try using .loc[row indexer,col indexer] = value instead
       See the caveats in the documentation: https://pandas.pydata.org/pandas-docs/stable/user_guide/indexing.html#retu
       rning-a-view-versus-a-copy
         df1['satisfaction per effort'] = df1['satisfaction level'] / (df1['average montly hours'] * df1['time spend co
       mpany'])
           satisfaction_level last_evaluation number_project average_montly_hours time_spend_company work_accident left promotion_
        0
                     0.38
                                 0.53
                                                 2
                                                                                      3
                                                                                                  0
                                                                  157
                                                                                                      1
                     0.80
                                  0.86
                                                                  262
                                                                                                  0
        2
                     0.11
                                 0.88
                                                 7
                                                                  272
                                                                                      4
                                                                                                  0
                                                                                                      1
        3
                     0.72
                                 0.87
                                                 5
                                                                  223
                                                                                      5
                                                                                                  0
```

159

3

0 1

2

Encoding categorical variables

0.37

4

In [31]:		<pre># show few lines of transformed dataset dfl.head()</pre>							
Out[31]:		satisfaction_level	last_evaluation	number_project	average_montly_hours	time_spend_company	work_accident	left	promotion_
	0	0.38	0.53	2	157	3	0	1	
	1	0.80	0.86	5	262	6	0	1	
	2	0.11	0.88	7	272	4	0	1	
	3	0.72	0.87	5	223	5	0	1	
	4	0.37	0.52	2	159	3	0	1	

Encode salary column

• salary column is in object type. We will encode it to integer so that it can be used as predictor variable in models

See the caveats in the documentation: https://pandas.pydata.org/pandas-docs/stable/user_guide/indexing.html#returning-a-view-versus-a-copy

df1['salary'] = df1['salary'].map(map ref)

t[32]:		satisfaction_level	last_evaluation	number_project	average_montly_hours	time_spend_company	work_accident	left	promotion_
	0	0.38	0.53	2	157	3	0	1	
	1	0.80	0.86	5	262	6	0	1	
	2	0.11	0.88	7	272	4	0	1	
	3	0.72	0.87	5	223	5	0	1	
	4	0.37	0.52	2	159	3	0	1	
	4								>

• We will Encode 'department' column as dummies

2

3

4

0.11

0.72

0.37

0.88

0.87

0.52

```
In [33]: df1 = pd.get dummies(df1, columns=['department'])
          df1.head()
Out[33]:
             satisfaction_level last_evaluation
                                              number_project average_montly_hours time_spend_company work_accident left promotion
          0
                         0.38
                                         0.53
                                                           2
                                                                               157
                                                                                                       3
                                                                                                                      0
                         0.80
          1
                                        0.86
                                                           5
                                                                               262
                                                                                                       6
                                                                                                                      0
                                                                                                                           1
          2
                                        0.88
                                                           7
                                                                               272
                                                                                                                      0
                         0.11
                                                                                                       4
                                                                                                                           1
          3
                                                           5
                         0.72
                                         0.87
                                                                               223
                                                                                                       5
                                                                                                                      0
          4
                         0.37
                                        0.52
                                                           2
                                                                                159
                                                                                                       3
                                                                                                                      0
                                                                                                                           1
In [34]: # drop employee status column as satisfaction level column is already present
          df1 = df1.drop('employee_status', axis=1)
          df1.head()
Out[34]:
             satisfaction_level last_evaluation number_project average_montly_hours time_spend_company work_accident left promotion_
          0
                         0.38
                                        0.53
                                                           2
                                                                               157
                                                                                                       3
                                                                                                                      0
                                                                                                                           1
          1
                         0.80
                                         0.86
                                                           5
                                                                               262
                                                                                                       6
                                                                                                                      0
          2
                         0.11
                                        0.88
                                                           7
                                                                               272
                                                                                                       4
                                                                                                                      0
                                                                                                                           1
                                         0.87
                                                           5
          3
                         0.72
                                                                               223
                                                                                                       5
                                                                                                                      0
          4
                         0.37
                                        0.52
                                                           2
                                                                                159
                                                                                                       3
                                                                                                                      0
                                                                                                                           1
          Feature Selection
In [35]: X = df1.copy()
In [36]: # drop unnecessary columns
          X = X.drop('left', axis=1)
          Dropping Department and Sub-department columns
            • As we are predicting the possiblity of employee who can leave the company, Department information can not be the driving factor for
              the affect of employee churn.
'department_product_mng', 'department_sales', 'department_support',
                  'department technical'], axis=1)
In [38]: X.columns
Out[38]: Index(['satisfaction_level', 'last_evaluation', 'number_project',
                   'average_montly_hours', 'time_spend_company', 'work_accident',
'promotion_last_5years', 'salary', 'extra_working_hours',
                   'log_satisfaction_level', 'log_last_evaluation', 'productivity',
'productivity_per_year_rank', 'satisfaction_per_effort'],
                 dtype='object')
In [39]: X.head()
Out[39]:
             satisfaction_level last_evaluation number_project average_montly_hours time_spend_company work_accident promotion_last_
          0
                         0.38
                                        0.53
                                                           2
                                                                                                       3
                                                                                                                      0
                                                                               157
          1
                         0.80
                                         0.86
                                                           5
                                                                               262
                                                                                                       6
                                                                                                                      0
```

In [40]: # Assign target variable
y=df1['left']

272

223

159

4

5

3

0

0

0

7

5

2

Create Train/Test sets

- Split data into training and testing sets, 75/25 ratio
- · As target variable is imbalanced, accordingly we will use same ratio when creating train/test set, using parameter 'stratify'

```
In [41]: X_train, X_test, y_train, y_test = train_test_split(X, y, test_size=0.25, stratify=y, random_state=0)
```

Build Model - Logistic Regression

Recall model assumptions

Logistic Regression model assumptions

- · Outcome variable is categorical
- · Observations are independent of each other
- No severe multicollinearity among X variables
- · No extreme outliers
- Linear relationship between each X variable and the logit of the outcome variable
- Sufficiently large sample size

```
In [42]: # Fit logistic regression model to the data
log_clf = LogisticRegression(random_state=0, max_iter=6000).fit(X_train,y_train)

# Predict the outcome of the test data
y_pred = log_clf.predict(X_test)

In [43]: # Analyse Logistic Regression results
# Print out the model's accuracy, precision, recall, and F1 score.
print("Logistic Regression results:")
print("Accuracy:", "%.6f" % metrics.accuracy_score(y_test, y_pred))
print("Precision:", "%.6f" % metrics.precision_score(y_test, y_pred))
print("Recall:", "%.6f" % metrics.recall_score(y_test, y_pred))
print("F1 Score:", "%.6f" % metrics.f1_score(y_test, y_pred))

Logistic Regression results:
Accuracy: 0.912608
Precision: 0.793532
Recall: 0.640562
F1 Score: 0.708889
```

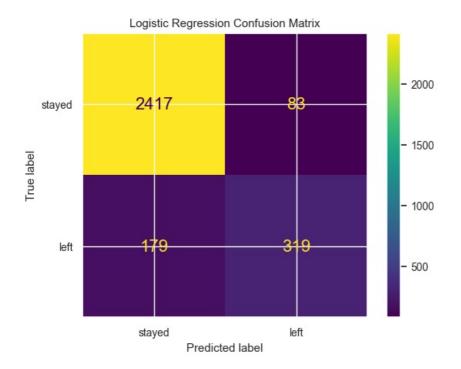
Logistic Regression Results and Evaluation

```
        Out [44]:
        Model
        Precision
        Recall
        F1
        Accuracy

        0
        Logistic Regression
        0.793532
        0.640562
        0.708889
        0.912608
```

```
In [45]: # Confusion metrix
log_cm = metrics.confusion_matrix(y_test, y_pred, labels = log_clf.classes_)
disp = metrics.ConfusionMatrixDisplay(confusion_matrix = log_cm, display_labels = ['stayed', 'left']) # log_clf
plt.rcParams.update({'font.size': 16})
disp.plot()
disp.ax_.set_title("Logistic Regression Confusion Matrix")
```

```
Out[45]: Text(0.5, 1.0, 'Logistic Regression Confusion Matrix')
```



Build Model - Decision Tree

```
In [46]: # Fit Decision tree classifier model to the data
decision_tree = DecisionTreeClassifier(random_state=0)

decision_tree.fit(X_train, y_train)

dt_pred = decision_tree.predict(X_test)

In [47]: # Analyse Decision tree results
# print out the decision tree models precision, recall, f1 and accuracy score
print("Decision Tree results:")
print("Accuracy:", "%.6f" % metrics.accuracy_score(y_test, dt_pred))
print("Precision:", "%.6f" % metrics.precision_score(y_test, dt_pred))
print("Recall:", "%.6f" % metrics.recall_score(y_test, dt_pred))
print("F1 Score:", "%.6f" % metrics.f1_score(y_test, dt_pred))

Decision Tree results:
Accuracy: 0.967645
Precision: 0.893910
Recall: 0.913655
F1 Score: 0.903674
```

Decision Tree Results and Evaluation

 Out [48]:
 Model
 Precision
 Recall
 F1
 Accuracy

 0
 Decision Tree
 0.893910
 0.913655
 0.903674
 0.967645

```
result = pd.concat([result10, result11]).sort_values(by=['F1'], ascending=False).reset_index(drop='first')
result
```

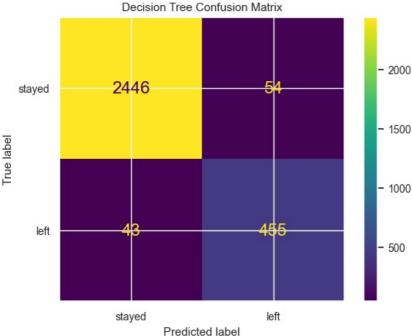
```
        Out [49]:
        Model
        Precision
        Recall
        F1
        Accuracy

        0
        Decision Tree
        0.893910
        0.913655
        0.903674
        0.967645

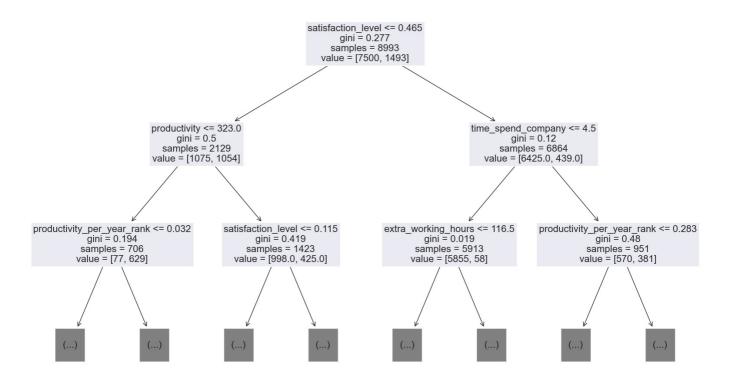
        1
        Logistic Regression
        0.793532
        0.640562
        0.708889
        0.912608
```

```
In [50]: # Confusion Matrix
dt_cm = metrics.confusion_matrix(y_test, dt_pred, labels = decision_tree.classes_)
disp = metrics.ConfusionMatrixDisplay(confusion_matrix = dt_cm,display_labels = ['stayed', 'left']) # decision_'
plt.rcParams.update({'font.size': 16})
disp.plot()
disp.ax_.set_title("Decision Tree Confusion Matrix")
```

Out[50]: Text(0.5, 1.0, 'Decision Tree Confusion Matrix')



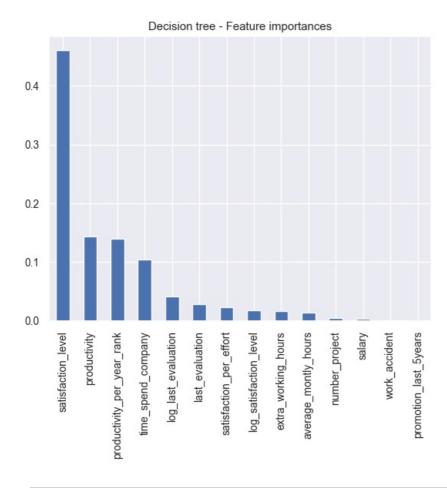
```
Predicted label
In [51]: # Plot decision tree
                         plt.figure(figsize=(20,12))
                         plot_tree(decision_tree, max_depth=2, fontsize=16, feature_names=X.columns)
Out[51]: [Text(0.5, 0.875, 'satisfaction_level <= 0.465\ngini = 0.277\nsamples = 8993\nvalue = [7500, 1493]'),
                            Text(0.125,\ 0.375,\ 'productivity\_per\_year\_rank <=\ 0.032 \\ lini =\ 0.194 \\ lini =\ 706 \\ lini =\ 706 \\ lini =\ 100 \\ lini =\
                             Text(0.0625, 0.125, '\n (...) \n'),
Text(0.1875, 0.125, '\n (...) \n'),
                             Text(0.375, 0.375, 'satisfaction level <= 0.115 / ngini = 0.419 / nsamples = 1423 / nvalue = [998.0, 425.0]'),
                             Text(0.625, 0.375, 'extra working hours <= 116.5 \ngini = 0.019 \nsamples = 5913 \nvalue = [5855, 58]'),
                             Text(0.5625, 0.125, '\n (...) \n'),
                             Text(0.6875, 0.125, '\n (...) \n'),
                             Text(0.875, 0.375, 'productivity_per_year_rank <= 0.283\ngini = 0.48\nsamples = 951\nvalue = [570, 381]'),</pre>
                             Text(0.8125, 0.125, '\n (...) \n'),
                             Text(0.9375, 0.125, '\n (...) \n')]
```



```
In [52]: # Display feature importances
   importances = decision_tree.feature_importances_
   dt_importances = pd.Series(importances, index=X.columns).sort_values(ascending=False)

fig, ax = plt.subplots()
   dt_importances.plot.bar(ax=ax)
   plt.title('Decision tree - Feature importance')
```

Out[52]: Text(0.5, 1.0, 'Decision tree - Feature importances')



Build Model - Random Forest (with hyperparameter tuning)

```
In [54]: %%time
# fit model
rf_cv = rf_cv.fit(X_train, y_train)
```

```
rf_cv
        CPU times: total: 1min 8s
        Wall time: 1min 41s
Out[54]: -
                     GridSearchCV
          ▶ estimator: RandomForestClassifier
              ▶ RandomForestClassifier
         Random Forest - Hyperparameter tuning
          • 2nd iteration
```

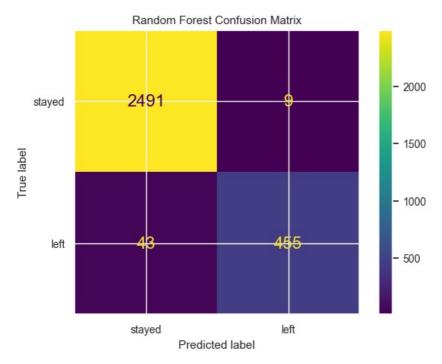
```
In [55]: # Check best recall score
         rf_cv.best_score_
Out[55]: 0.9136001436555856
In [56]: # Check best parameters
         rf cv.best params
Out[56]: {'max_depth': 7,
           'max_features': 0.6,
           'max_samples': 0.7,
           'min_samples_leaf': 1,
           'min_samples_split': 2,
           'n estimators': 50}
In [57]: # Create a dictionary of hyperparameters to tune
         cv_params = {'max_depth': [7,12],
                      'max features':[0.6, 0.9],
                     'max_samples': [0.5, 0.7],
                     'min_samples_leaf': [1,2],
'min_samples_split': [2,3]
                     'n estimators': [25, 50, 75]}
         # Intantiate the GridSearchCV object
         rf_cv = GridSearchCV(rf, cv_params, scoring=scoring, cv=5, refit='recall')
In [58]: %%time
         # fit model again for 2nd iteraton
         rf_cv = rf_cv.fit(X_train, y_train)
         rf cv
        CPU times: total: 3min 3s
        Wall time: 4min 10s
Out[58]: -
                     GridSearchCV
          ▶ estimator: RandomForestClassifier
               RandomForestClassifier
In [59]: # Check best recall score
         rf_cv.best_score_
Out[59]: 0.9162802181769208
In [60]: # Check best parameters
         rf_cv.best_params_
Out[60]: {'max_depth': 7,
           'max_features': 0.6,
           'max samples': 0.7,
           'min_samples_leaf': 1,
           'min_samples_split': 2,
           'n_estimators': 25}
         Random Forest Results and evaluation
```

• Use the best parameters found via GridSearchCV to predict on the test data

```
In [61]: # Use best parameters on GridSearchCV
                                                                                         \label{eq:rf_opt} rf\_opt = RandomForestClassifier(n\_estimators = 25, max\_depth=7, max\_features=0.6, max\_samples=0.7, max\_depth=7, max_depth=7, max\_depth=7, max_depth=7, max_d
                                                                                                                                                                                                                                                                                                                                                                                                   min samples leaf=1, min samples split=2, random state=0)
In [62]: # Fit the optimal model
```

```
RandomForestClassifier
          RandomForestClassifier(max depth=7, max features=0.6, max samples=0.7,
                                    n estimators=25, random state=0)
In [63]: # Predict on test set using the optimal model.
          y_pred_rf = rf_opt.predict(X_test)
In [64]: # Get precision score.
          pc_test = precision_score(y_test, y_pred_rf, pos_label = 1)
print("Precision score is {pc:.6f}".format(pc = pc_test))
          # Get recall score
          rc_test = recall_score(y_test, y_pred_rf, pos_label = 1)
print("Recall score is {rc:.6f}".format(rc = rc_test))
          # Get accuracy score
          ac_test = accuracy_score(y_test, y_pred_rf)
          print("Accuracy score is {ac:.6f}".format(ac = ac test))
          # Get fl score
          f1_test = f1_score(y_test, y_pred_rf, pos_label = 1)
          print("F1 score is {f1:.6f}".format(f1 = f1_test))
         Precision score is 0.980603
         Recall score is 0.913655
         Accuracy score is 0.982655
         F1 score is 0.945946
In [65]: # Random Forest Test Results
          model_name = 'Random Forest'
          precision = "%.6f" % metrics.precision_score(y_test, y_pred_rf, pos_label=1)
          recall = "%.6f" % metrics.recall_score(y_test, y_pred_rf, pos_label=1)
          f1 = "%.6f" % metrics.f1_score(y_test, y_pred_rf, pos_label=1)
          accuracy = "%.6f" % metrics.accuracy_score(y_test, y_pred_rf)
          result12 = pd.DataFrame({'Model':[model name],
                                   'Precision':[precision],
                                    'Recall':[recall],
                                    'F1':[f1],
                                    'Accuracy':[accuracy]})
          result12
                    Model Precision
                                       Recall
                                                   F1 Accuracy
          0 Random Forest 0.980603 0.913655 0.945946 0.982655
In [66]: # Add Random Forest score result to other Model results
          result = pd.concat([result, result12]).sort values(by=['F1'], ascending=False).reset index(drop='first')
          result
                                                      F1 Accuracy
                       Model Precision
                                          Recall
                Random Forest 0.980603 0.913655 0.945946 0.982655
                 Decision Tree 0.893910 0.913655 0.903674 0.967645
          2 Logistic Regression 0.793532 0.640562 0.708889 0.912608
In [67]: # Confusion Matrix
          rf_cm = metrics.confusion_matrix(y_test, y_pred_rf, labels = rf_opt.classes_)
          disp = metrics.ConfusionMatrixDisplay(confusion matrix = rf cm, display labels = ['stayed', 'left']) # rf opt.c
          plt.rcParams.update({'font.size': 16})
          disp.plot()
          disp.ax_.set_title("Random Forest Confusion Matrix")
Out[67]: Text(0.5, 1.0, 'Random Forest Confusion Matrix')
```

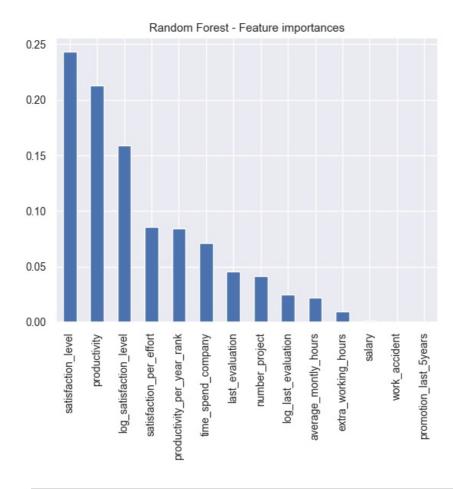
rf opt.fit(X train, y train)



```
In [68]: # Display feature importances
   importances = rf_opt.feature_importances_
   dt_importances = pd.Series(importances, index=X.columns).sort_values(ascending=False)

fig, ax = plt.subplots()
   dt_importances.plot.bar(ax=ax)
   plt.title('Random Forest - Feature importance')
```

Out[68]: Text(0.5, 1.0, 'Random Forest - Feature importances')



Build Model - XGBoost (tune hyperparameter)

```
# Instantiate the GridSearchCV object
         xgb_cv = GridSearchCV(xgb, cv_params, scoring=scoring, cv=5, refit='recall')
In [70]: %%time
         # Now fit the model to the X train and y train data.
         xgb_cv.fit(X_train, y_train)
        CPU times: total: 1min 54s
        Wall time: 32.7 s
Out[70]: -
                GridSearchCV
          ▶ estimator: XGBClassifier
                ▶ XGBClassifier
         XGBoost - Hyperparameter tuning
           • 2nd iteration
In [71]: # Get best score
         xgb_cv.best_score_
Out[71]: 0.9142623061210747
In [72]: # Get best params
         xgb_cv.best_params_
Out[72]: {'learning_rate': 0.1,
           'max_depth': 4,
           'min child weight': 3,
           'n estimators': 300}
In [73]: # Create a dictionary of hyperparameters to tune
         cv_params = {'max_depth': [3,4,5],
                       'min_child_weight': [2, 3, 4],
                      'learning rate': [0.01, 0.1],
                      'n_estimators': [200, 300, 400]}
         # Instantiate the GridSearchCV object
         xgb cv = GridSearchCV(xgb, cv params, scoring=scoring, cv=5, refit='recall')
In [74]: %%time
         # Now fit the model to the X_train and y_train data for 2nd iteration
         xgb cv.fit(X train, y train)
        CPU times: total: 3min 5s
        Wall time: 53.3 s
Out[74]: -
                GridSearchCV
          ▶ estimator: XGBClassifier
                ▶ XGBClassifier
         XGBoost - Hyperparameter tuning
           • 3rd iteration
In [75]: # Get best score
         xgb_cv.best_score_
Out[75]: 0.9189468249870935
In [76]: # Get best params
         xgb_cv.best_params_
Out[76]: {'learning_rate': 0.1,
           'max depth': 3,
           'min_child_weight': 3,
           'n estimators': 200}
In [77]: # Create a dictionary of hyperparameters to tune
         cv_params = {'max_depth': [1,2,3],
                       'min child weight': [0.2, 0.25, 0.3],
                       'learning_rate': [0.07, 0.08, 0.09],
                       'n_estimators': [550, 600, 650]}
```

scoring = ['precision', 'recall', 'f1', 'accuracy']

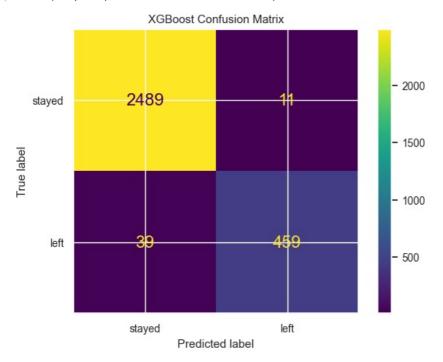
```
# Instantiate the GridSearchCV object
         xgb cv = GridSearchCV(xgb, cv_params, scoring=scoring, cv=5, refit='recall')
In [78]: %time
         # Now fit the model to the X train and y train data for 3rd iteration
         xgb cv.fit(X train, y train)
        CPU times: total: 5min 40s
        Wall time: 1min 37s
Out[78]: -
                GridSearchCV ① ①
          ▶ estimator: XGBClassifier
                ▶ XGBClassifier
In [79]: # Get best score
         xgb cv.best score
Out[79]: 0.924975870350834
In [80]: # Get best params
         xgb_cv.best_params_
Out[80]: {'learning_rate': 0.08,
           'max_depth': 2,
          'min_child_weight': 0.2,
          'n estimators': 550}
         XGBoost Results and evaluation
          • Use the best estimators found via GridSearchCV to predict on the test data
In [81]: # Use XGBoost model to predict on test data
         xgb_preds = xgb_cv.best_estimator_.predict(X_test)
In [82]: print('XGBoost Score:')
         # Get precision score.
         pc_test = precision_score(y_test, xgb_preds, pos_label = 1)
         print("Precision score is {pc:.6f}".format(pc = pc_test))
         # Get recall score
         rc test = recall score(y test, xgb preds, pos label = 1)
         print("Recall score is {rc:.6f}".format(rc = rc_test))
         # Get accuracy score
         ac test = accuracy score(y test, xgb preds)
         print("Accuracy score is {ac:.6f}".format(ac = ac_test))
         # Get fl score
         f1 test = f1 score(y test, xgb preds, pos label = 1)
         print("F1 score is {f1:.6f}".format(f1 = f1_test))
        XGBoost Score:
        Precision score is 0.976596
        Recall score is 0.921687
        Accuracy score is 0.983322
        F1 score is 0.948347
In [83]: # Random Forest Test Results
         model name = 'XGBoost'
         precision = "%.6f" % metrics.precision_score(y_test, xgb_preds, pos_label=1)
         recall = "%.6f" % metrics.recall_score(y_test, xgb_preds, pos_label=1)
         f1 = "%.6f" % metrics.f1_score(y_test, xgb_preds, pos_label=1)
         accuracy = "%.6f" % metrics.accuracy_score(y_test, xgb_preds)
         result14 = pd.DataFrame({'Model':[model_name],
                                 'Precision':[precision],
                                 'Recall':[recall],
                                  'F1':[f1],
                                  'Accuracy':[accuracy]})
         result14
Out[83]:
             Model Precision
                              Recall
                                           F1 Accuracy
         0 XGBoost 0.976596 0.921687 0.948347 0.983322
In [84]: # Add XGBoost score result to olther Model results
         result = pd.concat([result, result14]).sort_values(by=['F1'], ascending=False).reset_index(drop='first')
```

result

```
Out[84]:
                        Model Precision
                                            Recall
                                                          F1 Accuracy
          0
                      XGBoost
                                0.976596 0.921687 0.948347
                                                              0.983322
          1
                 Random Forest
                                0.980603
                                          0.913655
                                                   0.945946
                                                              0.982655
          2
                                0.893910 0.913655
                  Decision Tree
                                                   0.903674
                                                              0.967645
                                0.793532 0.640562 0.708889
          3 Logistic Regression
                                                              0.912608
```

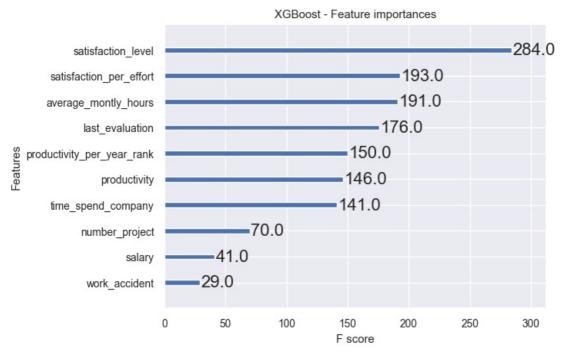
```
In [85]: # Confusion Matrix
xgb_cm = metrics.confusion_matrix(y_test, xgb_preds, labels = xgb_cv.classes_)
disp = metrics.ConfusionMatrixDisplay(confusion_matrix = xgb_cm, display_labels = ['stayed', 'left']) # rf_opt.org
plt.rcParams.update({'font.size': 16})
disp.plot()
disp.ax_.set_title("XGBoost Confusion Matrix")
```

Out[85]: Text(0.5, 1.0, 'XGBoost Confusion Matrix')



```
In [86]: # Display feature importances
plot_importance(xgb_cv.best_estimator_)
plt.title('XGBoost - Feature importance')
```





Project Steps followed

Steps followed in this project:

Project goal was set based on the requirement from Salifort HR team

STEP1. Performed detailed Exploratory Data Analysis (EDA) on HR_capstone_dataset.csv as provided by Salifort HR team. Including preprocessing, data cleaning, data readiness and normalize the data for model. Its to be noted that we couldn't carry out authentication and validation of dataset source as it was out of scope of this project.

STEP2. Additionally, we analysed the relationship between variables to understand the correlation.

STEP3. Identified the predictor variables and target variable and their relationship analysis.

STEP4. We also carried out Feature transformation and encoded the categorical variables to numerical.

STEP5. We carried out Supervised learning model on labeled data. Our goal is to learn the relationship from the input data and make predictions based on the learnings, on new data.

STEP6. We performed Logistic regression model, decision trees, Random forest and XGBoost model to compare and identify the best performing model that provides the best results.

STEP7. Various hyperparameters were considered specially for Random forest and XGBoost model preparation for tuning the model.

STEP8. To reach to a conclusion on the best model performance, Evaluation metric like precision, recall, f1, accuracy were analysed for each model and compared across all the models considered in this project.

STEP9. Confusion matrix was checked for all the models based on their best_score and conclusions were drawn for True Negative, True Positive, False Positive, False Negative.

STEP10. Feature importance graph was analysed to identify which features/variables are most contributors for employee to leave the company.

STEP11. The best performing model was finalised based on the project goal

Reference to Evaluate and Interpret Model performance

Evaluation metrics

- Precision measures the proportion of data points predicted as True that are actually True, in other words, the proportion of positive
 predictions that are true positives.
- Recall measures the proportion of data points that are predicted as True, out of all the data points that are actually True. In other words, it measures the proportion of positives that are correctly classified.
- Accuracy measures the proportion of data points that are correctly classified.
- F1-score is an aggregation of precision and recall.

Confusion matrix

- True Negative (TN): The upper-left quadrant displays the number of true negatives, the total count that classification model correctly predicted as False(0). In this case, the employees who didnt leave
- False Positive (FP): The upper-right quadrant displays the number of false positives, the total count that classification model incorrectly predicted as True(1). In this case the classification model predicted the employee as 'left' but in reality employee 'stayed'
- False Negative (FN): The lower-left quadrant displays the number of false negatives, the count that classification model incorrectly predicted as False(0). In this case the classification model incorrectly predicted an employee as 'stayed' but in reality that employee 'left'

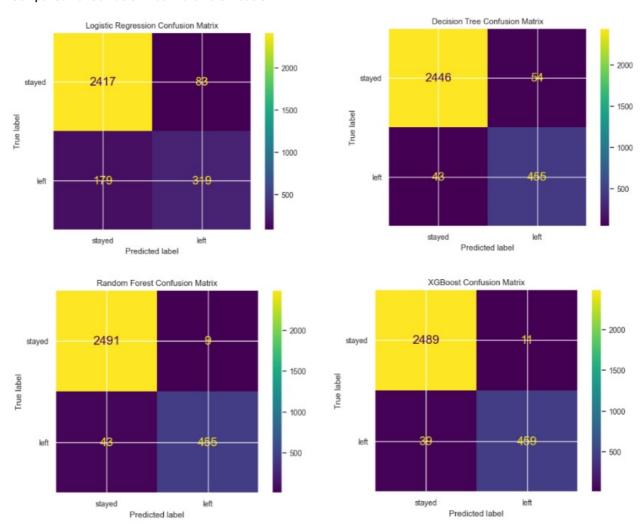
• True Positive (TP): The lower-right quadrant displays the number of true positives, the count that classification model correctly predicted as True(1). In this case the classification model correctly predicted employees who left.

Feature importance graph

- This is a step to build a machine learning model.
- It involves calculating the score for all the input features (predictor variables) in a model to ectablish the importance of each feature in the decision-making process.
- The higher the score for a particular feature, the larger effect it has on the model prediction.
- The calculation is based on Gini gain. The amount of Gini impurity that was eliminated at each branch of decision tree.

Summary- Confusion Matrix

Comparison of Confusion matrix of all the models



Conclusion of Confusion Matrix

- Our focus is to reduce False Negative (Lower-left quadrant) as these are the employees who are predicted as they will stay but in reality they will leave.
- We find XGBoost model performing the best in predicting False Negative much better than other models.

Summary- Evaluation Metrics

Out[90]:		Model	Precision	Recall	F1	Accuracy
	0	XGBoost	0.976596	0.921687	0.948347	0.983322
	1	Random Forest	0.980603	0.913655	0.945946	0.982655
	2	Decision Tree	0.893910	0.913655	0.903674	0.967645
	3	Logistic Regression	0.793532	0.640562	0.708889	0.912608

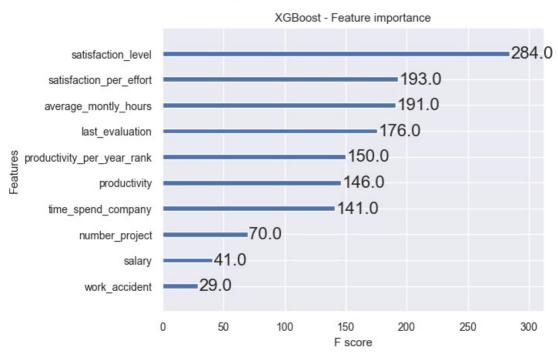
Conclusion of Evaluation Metrics

- · Our focus is more on 'Recall' and 'f1' metrics.
- XGBoost Model depicts best performing values for Recall and f1 metrics.
- This XGBoost Model with tuned hyperparameters provides
 - Precision score of 97.66%
 - Recall score of 92.17%
 - F1 score of 94.83%
 - Accuracy score of 98.33%

Summary- Feature importance

```
In [106... # Display feature importances
plot_importance(xgb_cv.best_estimator_)
plt.title('XGBoost - Feature importance')
```

Out[186... Text(0.5, 1.0, 'XGBoost - Feature importance')



Top Contributing Features from XGBoost model

- satisfaction_level: This is the most important factor and is the highest contributor for employees leaving the company. We have observed that satisfaction level of employees reduces drastically for the employees who left.
- satisfaction_per_effort: This is a feature transformed variable. This variable is calculated as satisfaction level of employee divided by their average monthly hours and their Tanure in the company. This variable was created to understand at what cost of employee's personal time was occupied against the satisfaction score mentioned. This feature emphasize that satisfaction score is inversely proportonate to the extra working hours and for a prolonged period, thereby causing employee to leave.
- average_monthly_hours: This feature shows that higher the average monthly hours of an employee, more likely the employee will leave the company. Its also observed that 64% employees work more than 174hours per month (8hrs per day).
- last_evaluation: This feature shows that poor promotions are resulting to employees to leave. Total 1.7% employees were promoted as observed from the sample dataset provided.
- productivity_per_year_rank: This is a feature transformed variable. This feature is calculated as product of number of project multiplied by average monthly hours and divided by the total Tanure in the company. This feature was created to understand which employees devoted more efforts for the company during the whole tanure. This feature shows that when employees working hours increases due to greater number of projects and this continues for a prolong time, then employees tend to leave the company.

Next step to improve model performance

- Model performance can be improve with larger sample dataset. 20% of the sample data provided had duplicate entries. Present dataset after cleaning contained only 11,991 unique employee details. Which even becomes more smaller after spliting the dataset to train/test.
- In the present project, 75:25 ratio was taken for train/test set. We can try to check if model performance improves with train/test ratio
 of 80:20
- Target variable data was imbalanced with 83.4%: 16.6%. Model performance can be checked with oversampling the target variable "1" which is "left" and validate if there is performance improvement.
- 'left' column has employees who left the company and are denoted as '1', but this also consists of employees who have been retrenched/sacked by Salifort Motors. There should be separate column or separate identification for employees left by themselves and employees who were retrenched/sacked by Salifort Motors.
- Sample dataset provided does not show monthly bifurcation or has no indication on datetime. This will help to understand how many projects is an employee engaged with at one particular month with respect to the duration when he is not engaged to any project.

Additional conclusion from Data and Model

- Total 1.7% employees were promoted as observed from the sample dataset provided.
- 64% employees work more than 8hrs per day, 5 days a week.
- In the plot, Employee left vs Time spent in the company, it shows that most of the employees are in the company for past 2-3 years.

 Thereafter from 4th year onwards, employees retainability is less and employees tend to leave the company
- From the plot: satisfaction level vs number of projects, Satisfaction level drastically drops when employees are engaged in more than 5 projects
- number_projects= 3 is the most optimal number of projects for employees as left % in this category is least.
- salary from Feature importance shows that it is not the most contributor for employee leaving company. it is not even in the top 7 list of contributors for employee leaving the company.
- High average monthly hour is one of the top 3 contributors for employee leaving the company

Business recommendations

1. **High Average monthly hours** is significantly contributing to employees leaving company. There are 64% employees working more than 8hrs per day, 5 days a week.

Recommendation:

- Salifort Motors HR department to further analyse what is the cause behind employees doing high overtime.
- As temporary measure, external consultants on contract basis should be put on duty to reduce employee extra working hours
- 2. **High number of project, for prolonged time** is significantly contributing to employees leaving company. Satisfaction level drastically drops when employees are engaged in more than 5 projects. number_projects= 3 is the most optimal number of projects for employees as left % in this category is least.

Recommendation:

- Salifort Motors HR department to check why employees are allocated huge number of projects (>4), if this is purely due to small number of skilled manpower available or there is shortage of total number of workforce needed.
- For immediate solution, Salifort Motors HR team should identify the departments and the role of the individual employee who are engaged with higher number of projects and allocate contractual staff under their supervision to reduce the burden on individual

employee.

Ethical Considerations

- This model should not be used as a tool to promote employees or to provide incentives to the employees based on the results that show employees who have high probability to leave.
- Providing incentive to employees who have higher chances of leaving the company or depriving worthy and capable employees from giving incentives to those who are predicted to stay and will not leave the company: may bring short term benefits. Though in long term this can bring catastrophic effect
- This model should be used as a guideline to identify bottleneck where the work flow is going wrong and accordingly take preventive measure before actual wreckage

In []:	
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