

Cut

Condition



Extent of
Defect/Damage

Shallow (not reaching casing)

Deep (reaching the casing)

Action To Be
Taken

Continue to use.

Scrap.

Separation
(tread separated
from belt or
casing ply)



Tread cut penetration

Side cut penetration

Scrap.

Scrap.



Peeling of tread or tread and casing separated

Excessive swelling

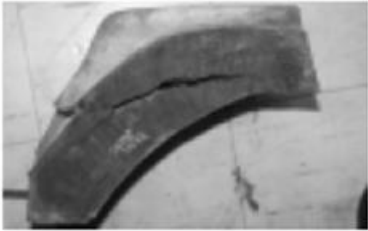


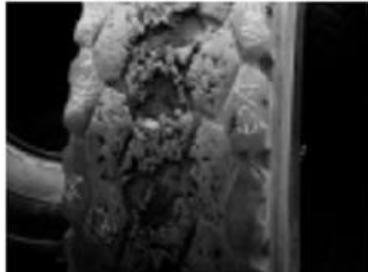
Widespread minor swelling

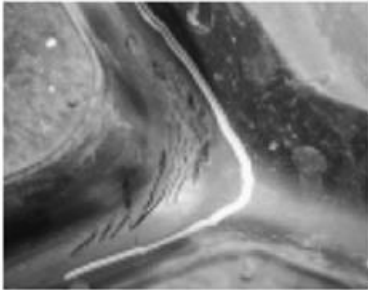

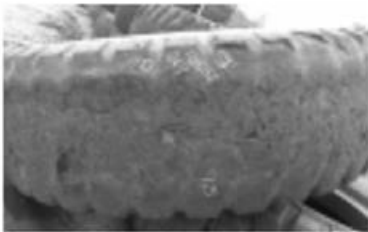

If covering the entire circumference of the tire, scrap.

Scrap.

Scrap.



	Condition	Extent of Defect/Damage	Action To Be Taken
Separation (belt edge separation)		Separation or impact breaking from belt edge	Scrap.
		Chafing at bead area	Continue to use with monitoring.
Abnormal Wear		Feathering	Rotate or reverse tires, check pressures and load.
		Quick wearing of both shoulders or center	Check pressures and load.
		Spot wear, irregular wear	Check brakes, wheels, bearings and alignment.
		Wearing of one shoulder	Check alignment.
Tread Chunking		Blocks chunk out from the tread	Improve road surface, rotate or reverse tires, avoid rough driving.

	Condition	Extent of Defect/Damage	Action To Be Taken
Groove Cracking		Shallow cracking	Continue to use, with adequate pressure.
		Deep cracking	Consult a Bridgestone Representative.
Side Impact Breaking		Tire impact breaking from shock or cut	Scrap.
Worn Out		Even wearing, with no external damage or swelling	Scrap.
 DANGER Others	(NO PHOTO)	Affected by lightning	Scrap.
		Damaged due to oil or chemical action, fire	Scrap.