

Plug Flow Reactor Data

Reaction : $\text{NaOH} + \text{CH}_3\text{COOC}_2\text{H}_5 \rightarrow \text{CH}_3\text{COONa} + \text{C}_2\text{H}_5\text{OH}$

$\text{NaOH} = \text{A}$, $\text{CH}_3\text{COOC}_2\text{H}_5 = \text{B}$

Strength of Succinic acid = $(\text{N}/50) = 0.02\text{N}$

$C_{A0} = 0.049 \text{ mol/L}$; $C_{B0} = 0.1 \text{ mol/L} \rightarrow C_{A0}$ is corrected by standardization.

5 ml sample from reactor outlet is titrated with $(\text{N}/50)$ succinic acid and titration is repeated thrice.

1. Flow rate of NaOH = Flow rate of Ethyl acetate = $7.5 \text{ lit/hr} = 0.125 \text{ lit/min}$

Sample volume for titration = 5 ml

C_{A0} , mol/L	Titre volume(ml)
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0.049	1.7
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0.049	1.8
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0.049	1.9
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2. Flow rate of NaOH = Flow rate of Ethyl acetate = $10 \text{ lit/hr} = 0.1666 \text{ lit/min}$

Sample volume for titration = 5 ml

C_{A0} , mol/L	Titre volume(ml)
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0.049	2
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0.049	2.2
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0.049	2.5
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3. Flow rate of NaOH = Flow rate of Ethyl acetate = $12.5 \text{ lit/hr} = 0.2083 \text{ lit/min}$

Sample volume for titration = 5 ml

C_{A0} , mol/L	Titre volume(ml)
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0.049	2.5
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0.049	2.5
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0.049	2.6
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