

11.1 a) Check to see if the results are consistent

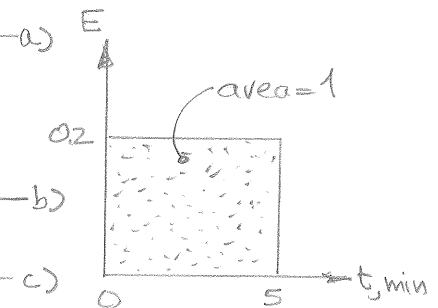
$$\left. \begin{array}{l} \text{By material balance: } \text{area} = \frac{M}{v} = \frac{1 \text{ mol}}{4 \text{ lit/min}} = 0.25 \text{ mol} \cdot \text{min/lit} \\ \text{From the graph: } \text{area} = (0.05 \text{ mol/lit})(5 \text{ min}) = 0.25 \text{ mol} \cdot \text{min/lit} \end{array} \right\} \text{check}$$

So the results are consistent

b) Mean  $\bar{t} = V/v$  or  $V = \bar{t}v = 25 \times 4 = 10 \text{ lit}$

c) Find the E curve. From  $t=0$  to 5

$$E = \frac{C}{M/v} = \frac{C}{1/4} = 4C = 0.2$$



11.3 a) Check for consistency

By material balance:  $\bar{t} = V/v = 60/4 = 15 \text{ sec}$

But from the experimental curve:

$$\bar{t} = \frac{1}{3}(18 \times 1 + 21 \times 2) = 20 \text{ sec}$$

compare

The tracer comes out too late. Thus the experiment was done incorrectly. Inconsistent — something is wrong

11.5 a) From experiment

$$\text{Mean of the curve: } \bar{t} = \frac{\sum tC}{\sum C} = \frac{30(15 \cdot \frac{h}{2}) + 65(90 \cdot \frac{h}{2})}{105 \cdot \frac{h}{2}} = 60 \text{ days}$$

$$\text{Area under the curve: } A = \frac{(120-20)}{2} \cdot 10^{-6} = 52.5 \frac{\text{unit} \cdot \text{days}}{\text{m}^3}$$

From the material balance

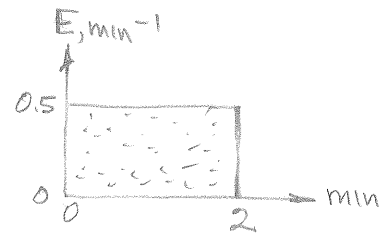
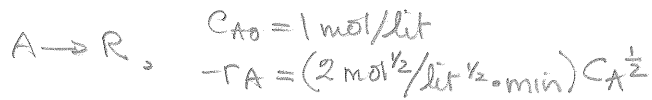
$$\text{Area} = \frac{M}{v}$$

$$\therefore M = (A)v = (52.5 \times 10^{-6} \frac{\text{unit} \cdot \text{day}}{\text{m}^3})(6000 \frac{\text{m}^3}{\text{s}})(\frac{3600 \times 24 \text{ s}}{\text{day}}) = 27216 \text{ units}$$

b) Also because  $\bar{t} = \frac{V}{v}$

$$\begin{aligned} V &= (\bar{t})v = 60 \text{ days} (6000 \frac{\text{m}^3}{\text{s}})(\frac{3600 \times 24 \text{ s}}{\text{day}}) = \\ &= 3.11 \times 10^{10} \text{ m}^3 \end{aligned}$$

11.7 Calculate the conversion for



The performance equation is

$$\frac{C}{C_0} = \int_0^{\infty} \left( \frac{C}{C_0} \right)_{\text{batch}} E dt$$

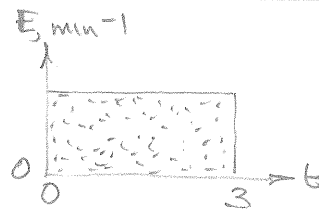
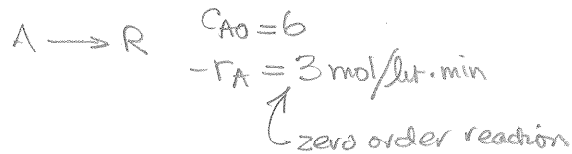
from Eq 3.29

$$\left. \begin{aligned} (n-1)kC_{A0}^n t &= \left( \frac{C_A}{C_{A0}} \right)^{1-n} - 1 \\ \text{or } (-\frac{1}{2})(2)(1)t &= \left( \frac{C_A}{C_{A0}} \right)^{1/2} - 1 \\ \text{or } \frac{C_A}{C_{A0}} &= (1-t)^2 \end{aligned} \right\} \text{for a batch of material}$$

$$\therefore \frac{C}{C_0} = \int_0^2 (1-t)^2 \left( \frac{1}{2} \right) dt = \frac{0.5}{3} (1-t)^3 \Big|_2^0 = \frac{1}{6} (1+1) = \frac{1}{3}$$

$$\therefore X_A = \frac{2}{3} \quad \blacktriangleleft$$

11.9 Calculate the conversion for



The performance equation is  $\frac{C_A}{C_{A0}} = \int_0^{\infty} \left( \frac{C_A}{C_{A0}} \right) E dt$

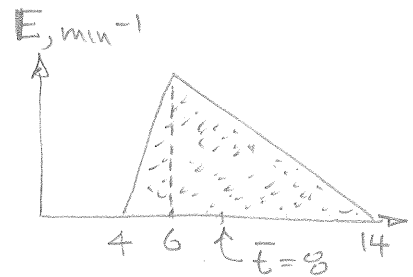
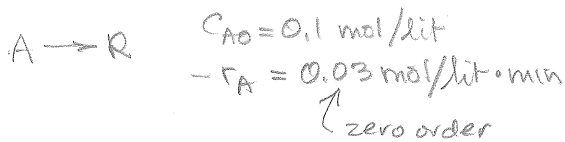
from Eq 3.31 ...  $\left. \begin{aligned} \frac{C_A}{C_{A0}} &= 1 - \frac{kt}{C_{A0}} \quad \text{for } t < \frac{C_{A0}}{k} = \frac{6}{3} = 2 \\ \frac{C_A}{C_{A0}} &= 0 \quad \text{for } t > 2 \end{aligned} \right\} \text{replace into above}$

$$\frac{C_A}{C_{A0}} = \int_0^2 \left( 1 - \frac{kt}{C_{A0}} \right) \frac{1}{3} dt = \int_0^2 \left( 1 - \frac{3}{6}t \right) \frac{1}{3} dt = \frac{1}{6} \int_0^2 (2-t) dt$$

$$= \frac{1}{6} \left( \frac{2-t)^2}{2} \right) \Big|_2^0 = \frac{1}{6} \left[ \frac{2^2}{2} - 0 \right] = \frac{1}{3}$$

$$\therefore X_A = \frac{2}{3} \quad \blacktriangleleft$$

11.11 Calculate the conversion for



Performance equation

$$\frac{C_A}{C_{A0}} = \int \frac{C_A}{C_{A0}} E dt$$

From Eq 3.31 ... zero order

$$\frac{C_A}{C_{A0}} = 1 - \frac{kt}{C_{A0}} = 1 - \frac{0.03}{0.1} t \quad \text{for } t < \frac{C_{A0}}{k} = \frac{0.1}{0.03} = 3.33 \text{ min}$$

$$\frac{C_A}{C_{A0}} = 0 \quad \text{for } t > 3.33 \text{ min}$$

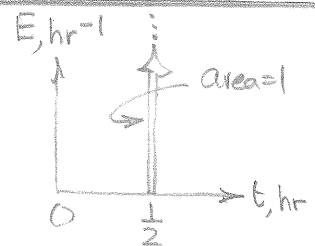
Here nothing leaves the reactor before 4 min, so everything has reacted

$$C_{Af} = 0, X_{Af} = 1$$

11.13 For the solid particles

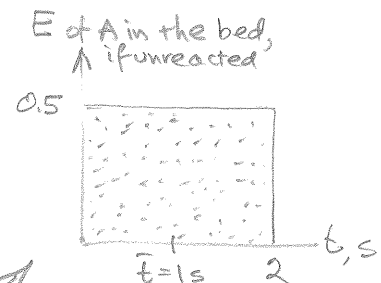
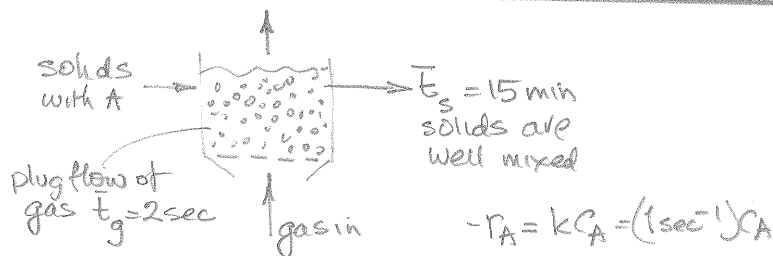
$$\begin{aligned} 1 - X &= \int (1 - X) E dt = \int_0^1 \left(1 - \frac{t}{1}\right)^3 \delta(t - t_0) dt \\ &= (1 - t)^3 \Big|_{t=\frac{1}{2}} = \left(\frac{1}{2}\right)^3 = 0.125 \end{aligned}$$

$\uparrow$   
= 1 hr



$$\therefore \bar{X} = 1 - 0.125 = 0.875$$

11.15



Conversion of A

A is released uniformly by solids, so

$$\frac{C_A}{C_{A0}} = \int \left(\frac{C_A}{C_{A0}}\right) E dt = \int_0^2 e^{-kt} 0.5 dt = 0.5 \int_0^2 e^{-t} dt = 0.5 e^{-t} \Big|_0^2 = 0.4323$$

$$\therefore X_A = 0.5677$$

fraction of A decomposed.