



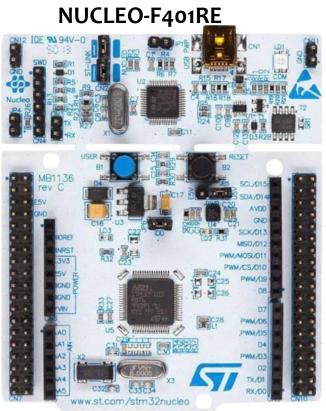
Introduction

This document shows how to connect the different electronics parts of The Ant Machine. We strongly suggests you to watch this video:

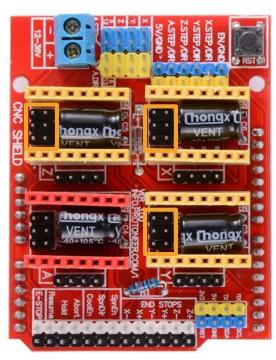
https://youtu.be/eRefCvD KVs

as a preparation for this stage of machine construction.

Electronics central unit parts



GRBL SHIELD V3.0

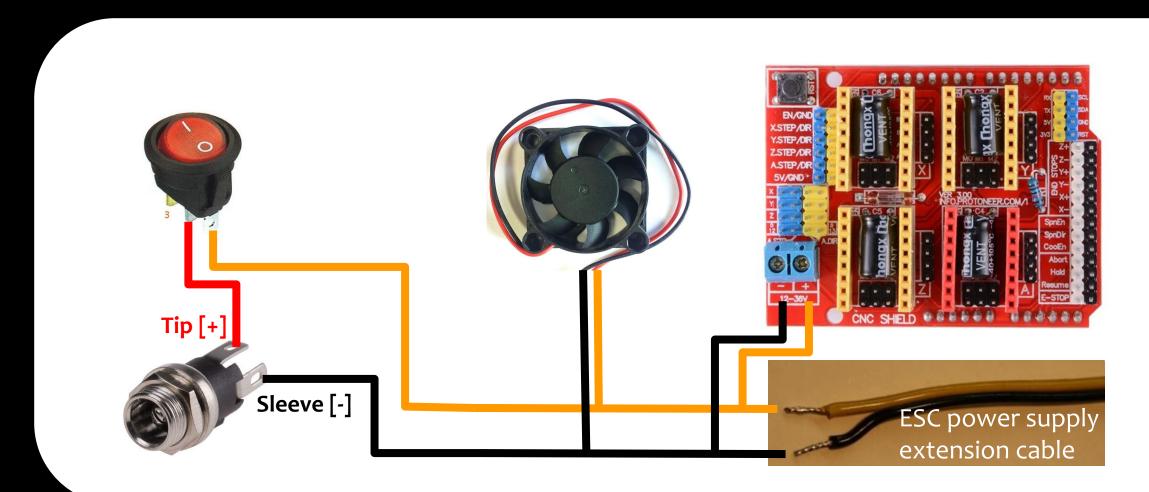


STEPSTICK COMPATIBLE BOARDS

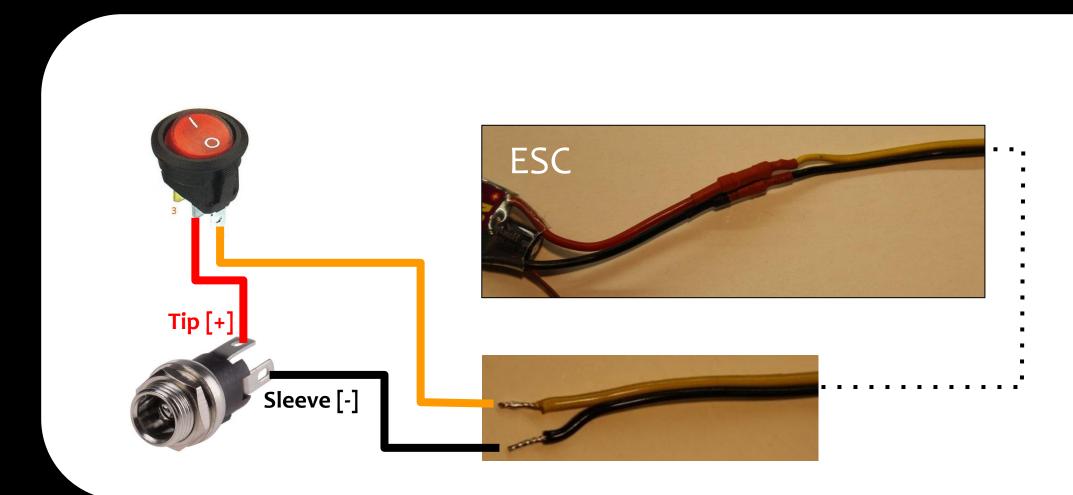


Before connecting the stepstick boards, set the micro-stepping jumpers on the shield. Set the X and Y drivers to 1/16th of a step, and the Z driver to 1/2 of a step. Check the chosen stepstick datasheet for more information.

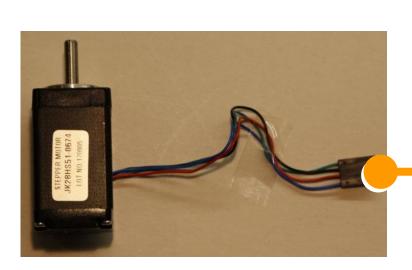
Power Supply



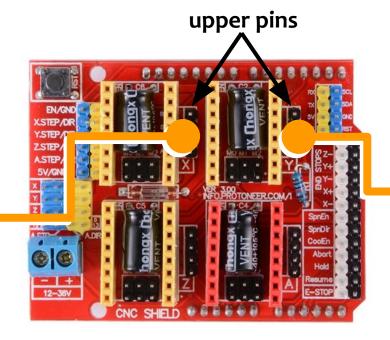
ESC Power Supply



CoreXY Stepper Motors



Long Cable NEMA11 Motor



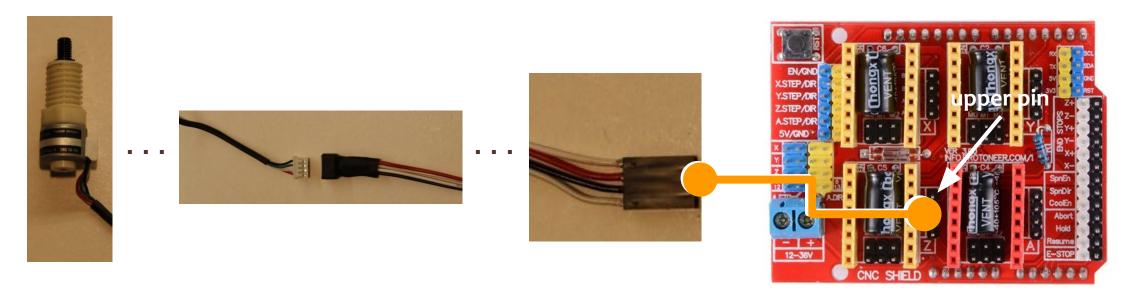


Short Cable NEMA11 Motor

For both the connectors, connect from upper pin to bottom one: blue - red - black - green

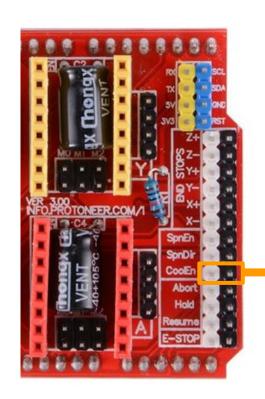
Z axis Stepper Motor

Connect the Z axis motor to the board through the appropriate extension cable

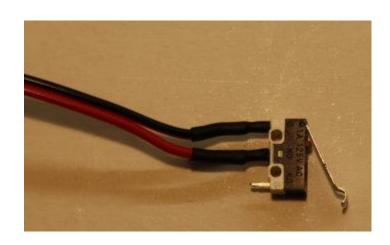


From upper pin to bottom one: white - red - black - white

Z axis Limit Switch

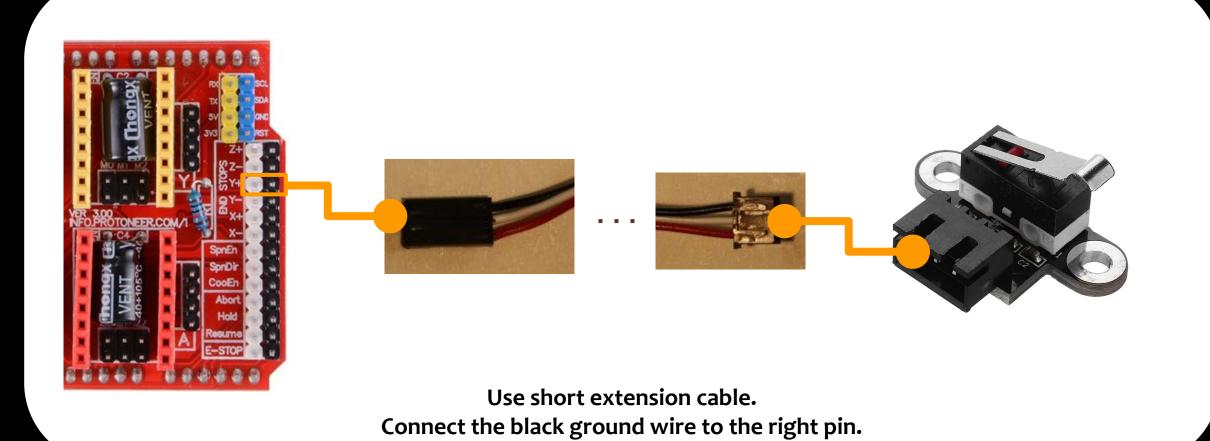




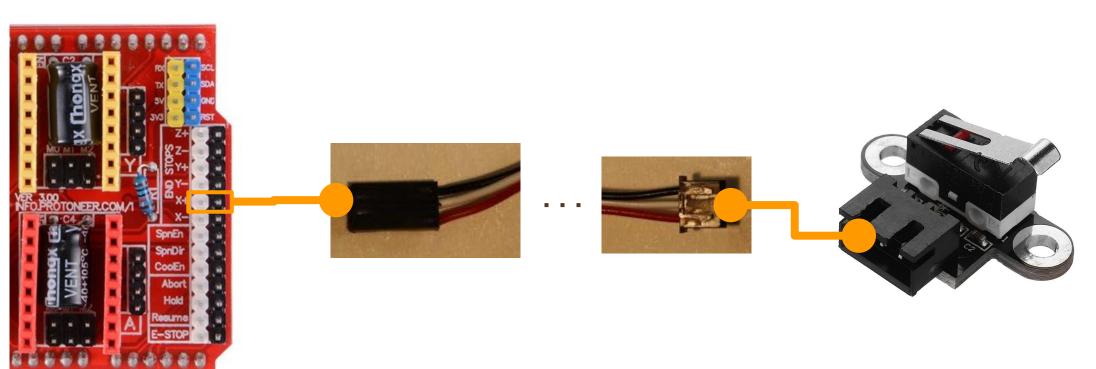


Black ground wire connected to the right pin, signal red wire connected to the left pin

Y axis Limit Switch

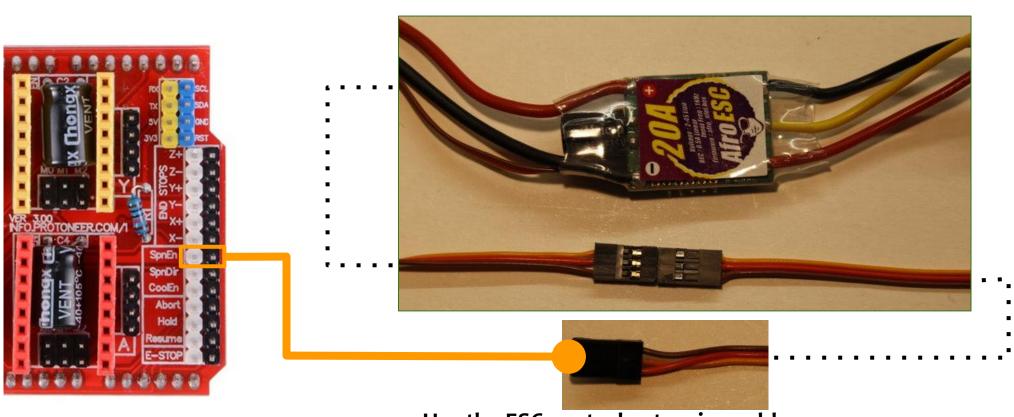


X axis Limit Switch



Use long extension cable. Connect the black ground wire to the right pin.

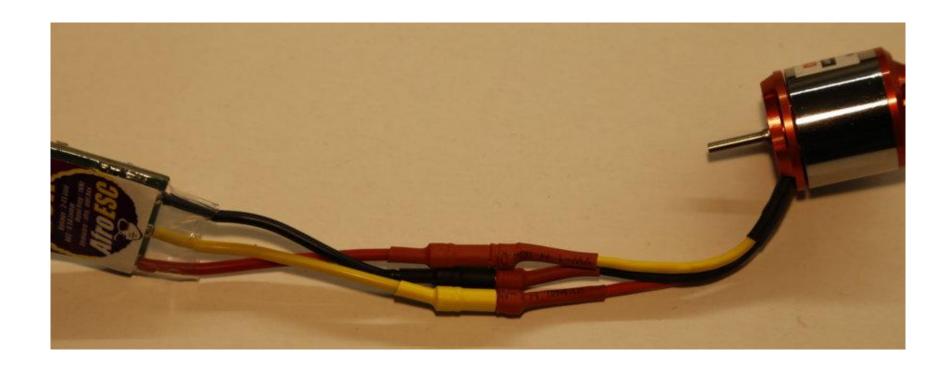
Spindle PWM control



Use the ESC control extension cable.

Connect the black ground wire to the right pin and the yellow one to the left pin.

Spindle ESC to brushless



Check the connections. Red and Yellow wire must be inverted.

Probe jack connector

