

# Syed Muhammad Abeed ur Rehman

## General Manager Knitting Ops

[smabeed@yahoo.com](mailto:smabeed@yahoo.com)

+923002134546

+923333782989

[www.linkedin.com/in/syed-abeed/](https://www.linkedin.com/in/syed-abeed/)

---

## Skills summary

### Fabric Manufacturing

- Manufactured and produced many fabrics like Jerseys with or w/o spandex, Piques, thermals, fleeces with or w/o stretch, ribs with or w/o spandex, semi-jacquard and lots of other fabrics for renowned customers like Russell, Target, VF, Dickies, Walmart, Ikea, Billabong, Tchibo, Lidl, ecko, Fila, South Pole, Auchan, etc.
- Very good at utilizing different dia knitting machines through gauge manipulation. Procured different customized gauges to make the idle machines runnable.

### Grip on Fabric Parameters

- Well versed with fabric aesthetics and the ways of achieving e.g. elasticity, fluffiness, hand feel, drape etc
- Set Quality parameters and developed Specs sheet for each Customer to have the right fabric on the cutting table
- Closely coordinated with dyeing and cutting dept and accordingly fine tuned the greige parameters to avoid any short fall
- Adjusted the dia and gauge as per yarn quality to cope with the issues *in* the yarn

### Leadership

- 13+ years' experience in team management (90-130 colleagues and sub-ordinates) & project coordination
- Trained and mentored many juniors to learn new skills in their job more proficiently

### Product Development

- Capable to replicate any fabric that is produced in any part of the world provided having the same machinery
- Developed many novel fabrics for premium customers like Cozy Earth, Tchibo, Pottery Barn, Auchan, Target, Amazon, Crate & Barrel, beside regular developments

### Knitting Plant Operation

- Selected the machines as per work load thus minimizing dependency on commercial knitter
- Procured wide range of cylinders with different gauges so minimized the chances of machines remain idle.
- Successful selected economical needle, sinkers and oils for the knitting dept, to have the budget in control, without compromising on quality

- Introduced different techniques in the knitting dept thus minimizing the rejections due to barréness

## Additional Skills

- MS Office
- Oracle

## Experience

### **General Manager Knitting Ops**      *Alkaram Textile Mills Ltd, Karachi*

Dec 2019- present

- Planned & Executed the Knitting of approx. 1500K kg fabric on monthly basis
- Developed and managed the knitting dept of 60 Circular knitting machines
- Set the Quality Parameters and specs sheet and their implementation at in-house and outside knitting depts
- Provided technical support to Production, Maintenance and Quality Teams for ensuring optimum production with quality
- Provided assistance to PD and Marketing Dept for new developments keeping in view the sustainability, productivity and cost effectiveness, meeting the customer's expectations
- Coordinated with Dyeing and cutting dept to fine tune the fabric parameters thus minimizing the shortfalls
- Participated in cross-functional teams to execute and implement improvement plans like 5S and Kaizen
- Trained and groomed the team members

### **DGM Knitting**      *Lucky Knits (Pvt) Ltd, Karachi*

Nov. 2009-Dec 2019

- Planned & executed approx 600K kg knitted fabric on monthly basis
- Managed knitting dept of 59 Circular knitting machines, 13 Flat knitting machines and 38 Braiding machines; also commercial knitters
- Set Quality Parameters and developed Knitting Specs Sheet having Greige Parameters for each Buyer
- Headed Knitting NPD Dept and Developed many New Fabrics
- Provided technical support to Production, Quality and Maintenance Dept for improvement and better utilization of man and machine
- Coordinated with Merchandising, dyeing and cutting dept to optimize the fabrication process
- Trained and groomed the workers and staff

**Fabrication Manager**      *Elite Apparel, Karachi*

Mar. 2008-Oct 2009

- Evaluated Gross of yarn, fabric and yarn related accessories.
- Programmed and planned for knitting and dyeing.
- Executed fabric plans at commercial knitters and dyers ensuring fabric parameters.
- Assisted cutting department.
- Managed in-house knitting department

**Fabrication Manager** *Pacific Clothing Company Karachi*

Mar 2004-Feb 2008

- Programmed and planned for knitting and dyeing
- Arranged fabric for sampling and production as per order plans
- Responsible for fabric quality, texture, grammage and shrinkage
- Controlled the fabric parameters with stitch length meter, and right selection of dia/gauges
- Coordinated with the cutting department

**Knitting Manager**      *Gul Knit, Karachi*

Nov 2003-Feb 2004

- Managed all the functions of in-house knitting department
- Arranged yarn for in-house and outside knitting

**Incharge, Circular Knitting Dept.**      *Muskalin Industries. (Bonanza group), Karachi*

Mar 1997-Oct 2003

- Analyzed buyer's fabric swatches and developed various types of knitted fabrics
- Designed various semi jacquard and jacquard fabrics including lurex(zari), spandex and many fancy and novelty yarns
- Maintained and repaired knitting machines and Air Compressors

**Mechanical Engineer**      *Mushtex Weavers (Bonanza group), Karachi*

Dec 1994-Feb 1997

- Maintenance of weaving machines and supervision of production
- Assisted Weaving Manager

**Maintenance Engineer**      *Redco Textiles, Rawalpindi*

May 1993-May 1994

---

## Education

1993    B.E. (Mechanical), NED University of Eng. & Tech, Karachi

1986    HSC (Pre-Engineering), Admajee Science College, Karachi

1984    SSC (Science group), HEF School, Karachi

1<sup>st</sup> Division

1<sup>st</sup> Division

A-1 Grade

