



NOTES

1. IF THE TRUNNION SIZE IS NOT SPECIFIED IN SUPPORT NUMBERING, THE SIZE IS AS FOLLOWS;

LINE SIZE (NPS)	TRUNNION SIZE (NPS)	LINE SIZE (NPS)	TRUNNION SIZE (NPS)
DN50(2")	DN40(1.5")	DN800(32") ~DN850(34")	DN450(18")
DN80(3")	DN50(2")	DN900(36") ~DN950(38")	DN500(20")
DN100(4")	DN80(3")	DN1000(40") ~DN1150(46")	DN600(24")
DN150(6")	DN100(4")	DN1200(48") ~DN1250(50")	DN650(26")
DN200(8") ~DN250(10")	DN150(6")	DN1350(54") ~DN1400(56")	DN700(28")
DN300(12") ~DN350(14")	DN200(8")	DN1450(58") ~DN1500(60")	DN750(30")
DN400(16") ~DN450(18")	DN250(10")	DN1550(62") ~DN1600(64")	DN800(32")
DN500(20")	DN300(12")	DN1650(66") ~DN1700(68")	DN850(34")
DN600(24") ~DN650(26")	DN350(14")	DN1750(70") ~DN1800(72")	DN900(36")
DN700(28") ~DN750(30")	DN400(16")	DN1850(74") ~DN1900(76")	DN950(38")

2. IF REQUIRED, THE SHIM PLATE SHALL BE PROVIDED BY FIELD AND THE SIZE OF THAT SHOULD BE LESS THAN PIPE O.D & WIDTH OF BEAM FLANGE.

TRUNNION

SHIM PLATES

EXISTING STEEL

SPECIFIED TRUNNION SIZE (NPS, OPTIONAL)

DIRECTION CODE (BLANK, G, S, A, W)

LENGTH "L" CODE, or SPECIFIED LENGTH "L"

TR\* - \* \* \* - \* \* - \*

LINE SIZE (NPS)

MATERIAL CODE

ITEM NO. (AA~AF/BB~B)

SUPPORT TYPE (TR, TRP)

DO NOT CUT HOLE IN PIPE

REFERENCE

NO	DWG NO	DESCRIPTION

HEIN

GLOBAL UTAMA

HEIN

GLOBAL UTAMA

PT. KOKOH SEMESTA

ENGINEERING-MANUFACTURING-CONSTRUCTION

00	I F I R	25/08/2023	FAUZAN	SALEH	ADI. Y
ISSUE	DESCRIPTION	DATE	DRN	CHKD	APVD

REVISION

DOC TITLE

TR-AEC6-\*\_STD-301  
TRUNNION SUPPORT

LOTTE CHEMICAL	UNIT NO -	PROJ. NO -	SCALE NTS	SHEET 1
KS-HEIN-N4729~N4731				REV 00