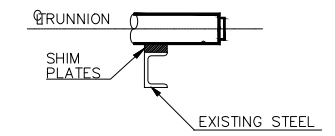


NOTES

1. IF THE TRUNNION SIZE IS NOT SPECIFIED IN SUPPORT NUMBERING, THE SIZE IS AS FOLLOWS:

LINE SIZE (NPS)	TRUNNION SIZE (NPS)	LINE SIZE (NPS)	TRUNNION SIZE (NPS)
DN50(2")	DN40(1.5")	DN800(32")	DN450(18")
DN80(3")	DN50(2")	DN900(36")	DN500(20")
DN100(4")	DN80(3")	DN1000(40")	DN600(24")
DN150(6")	DN100(4")	DN1200(48")	DN650(26")
DN200(8")	DN150(6")	DN1350(54")	DN700(28")
DN250(10")	DN200(8")	DN1500(60")	DN750(30")
DN300(12")	DN250(10")	DN1650(66")	DN800(32")
DN350(14")	DN300(12")	DN1800(72")	DN850(34")
DN400(16")	DN350(14")	DN2000(80")	DN900(36")
DN450(18")	DN400(16")	DN2200(88")	DN950(38")
DN500(20")	DN450(18")	DN2400(96")	

2. \* WHERE A GAP OTHER THAN 2mm NOMINAL EACH SIDE IS REQUIRED, THIS IS CRITICAL AND SHALL BE SHOWN ON GAD AS GAP = x mm. E.G. "GAP(E-W)=5mm" / "GAP(N-S)=10mm"



SPECIFIED TRUNNION SIZE (NPS, OPTIONAL)  
DIRECTION CODE (BLANK, G, S, A, W)  
LENGTH "L" CODE, or SPECIFIED LENGTH "L"  
TR\* - \* \* \* - \* \* - \*  
LINE SIZE (NPS)  
MATERIAL CODE  
ITEM NO. (AA~AF/BB~B)  
SUPPORT TYPE (TR, TRP)

DO NOT CUT HOLE IN PIPE

REFERENCE

NO	DWG NO	DESCRIPTION



PT. KOKOH SEMESTA  
ENGINEERING-MANUFACTURING-CONSTRUCTION


ISSUE	DESCRIPTION	DATE	DRN	CHKD	APVD
00	IFIR	31/10/2023	FAUZAN	SALEH	ADL. Y

REVISION

DOC TITLE :  
TR-CEC10-C\_STD-302  
TRUNNION SUPPORT

UNIT NO	PROJ. NO	SCALE	SHEET
-	-	NTS	1
LOTTE CHEMICAL			REV 00

KS-HEIN-N7355

TR-CEC10-C	STD-302	N7355	TRUNNION SUPPORT													1	34.43
TR-CEC10-C	STD-302-A	N7355	TRUNNION SUPPORT														
TR-CEC10-C	STD-302-A1	N7355	TRUNNION SUPPORT	PIPE	CS	7.11	x	6	"		SCH	STD	x	1175	L	1	33.21
TR-CEC10-C	STD-302-A2	N7355	TRUNNION SUPPORT	PLATE	CS	6	x	161					x	161	L	1	1.22