

TR-DAC2-\*A\_STD-303  
TRUNNION SUPPORT

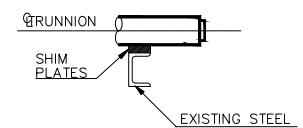
| DWG NO. | SUPPORT NAME | L   | TR1 | TR2 |
|---------|--------------|-----|-----|-----|
| N5177   | TR-DAC2-697A | 697 | 973 | 961 |
| N5178   | TR-DAC2-696A | 696 | 972 | 960 |

## NOTES

1. IF THE TRUNNION SIZE IS NOT SPECIFIED IN SUPPORT NUMBERING, THE SIZE IS AS FOLLOWS:

| LINE SIZE (NPS) | TRUNNION SIZE (NPS) | LINE SIZE (NPS) | TRUNNION SIZE (NPS) |
|-----------------|---------------------|-----------------|---------------------|
| DN50(2")        | DN40(1.5")          | DN800(32")      | DN450(18")          |
| DN80(3")        | DN50(2")            | DN900(36")      | DN500(20")          |
| DN100(4")       | DN80(3")            | DN1000(40")     | DN600(24")          |
| DN150(6")       | DN100(4")           | DN1200(48")     | DN650(26")          |
| DN200(8")       | DN150(6")           | DN1300(52")     | DN700(28")          |
| DN250(10")      | DN200(8")           | DN1400(56")     | DN750(30")          |
| DN300(12")      | DN250(10")          | DN1500(60")     | DN800(32")          |
| DN350(14")      | DN300(12")          | DN1600(64")     | DN850(34")          |
| DN400(16")      | DN350(14")          | DN1700(68")     | DN900(36")          |
| DN450(18")      | DN400(16")          | DN1800(72")     | DN950(38")          |

2. IF REQUIRED, THE SHIM PLATE SHALL BE PROVIDED BY FIELD, AND THE SIZE OF THAT SHOULD BE LESS THAN PIPE O.D. & WIDTH OF BEAM FLANGE.



SPECIFIED TRUNNION SIZE (NPS, OPTIONAL)  
DIRECTION CODE (BLANK, G, S, A, W)  
LENGTH "L" CODE or SPECIFIED LENGTH "L"  
TR\* - \* \* \* - \* \* - \*

LINE SIZE (NPS)  
MATERIAL CODE  
ITEM NO. (AA~AF / BB~B)  
SUPPORT TYPE (TR, TRP)

DO NOT CUT HOLE IN PIPE

## REFERENCE

| NO | DWG NO | DESCRIPTION |
|----|--------|-------------|
|    |        |             |
|    |        |             |

**HEIN** GLOBAL UTAMA



**PT. KOKOH SEMESTA**  
ENGINEERING-MANUFACTURING-CONSTRUCTION

| 00    | I F I R     | 05/09/2023 | FAUZAN | SALEH | ADI. Y | Mr. Jeor |
|-------|-------------|------------|--------|-------|--------|----------|
| ISSUE | DESCRIPTION | DATE       | DRN    | CHKD  | APVD   |          |

## REVISION

DOC TITLE :

TR-DAC2-\*A\_STD-303  
TRUNNION SUPPORT

| UNIT NO | PROJ. NO | SCALE | SHEET |
|---------|----------|-------|-------|
| -       | -        | NTS   | 1     |

**LOTTE**  
CHEMICAL

KS-HEIN-N5177~N5178

REV  
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