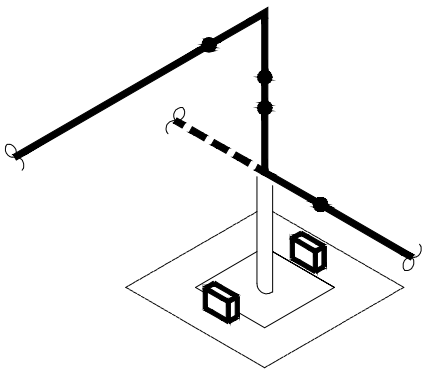
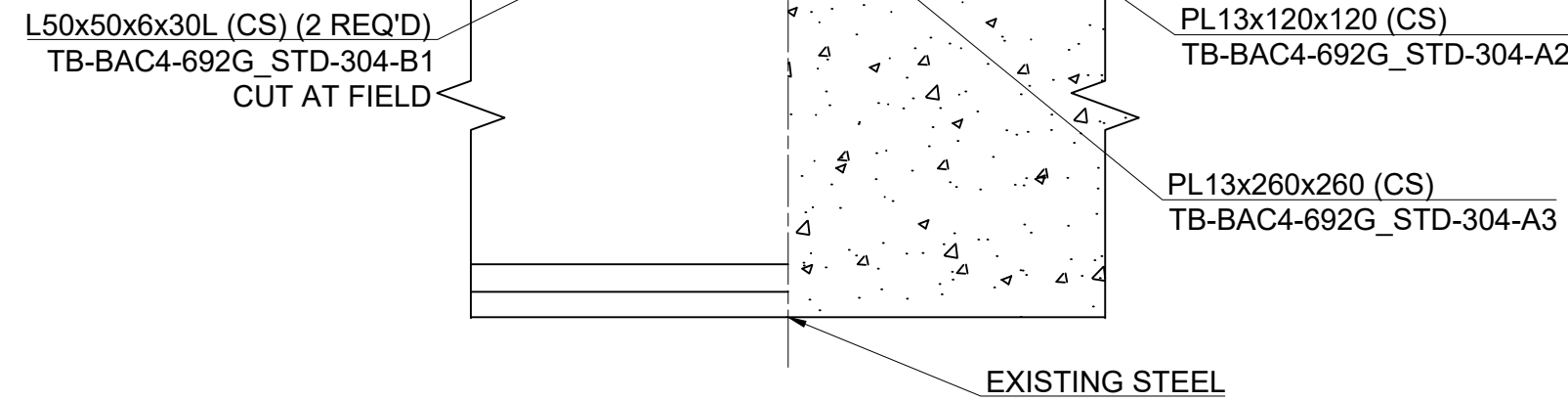
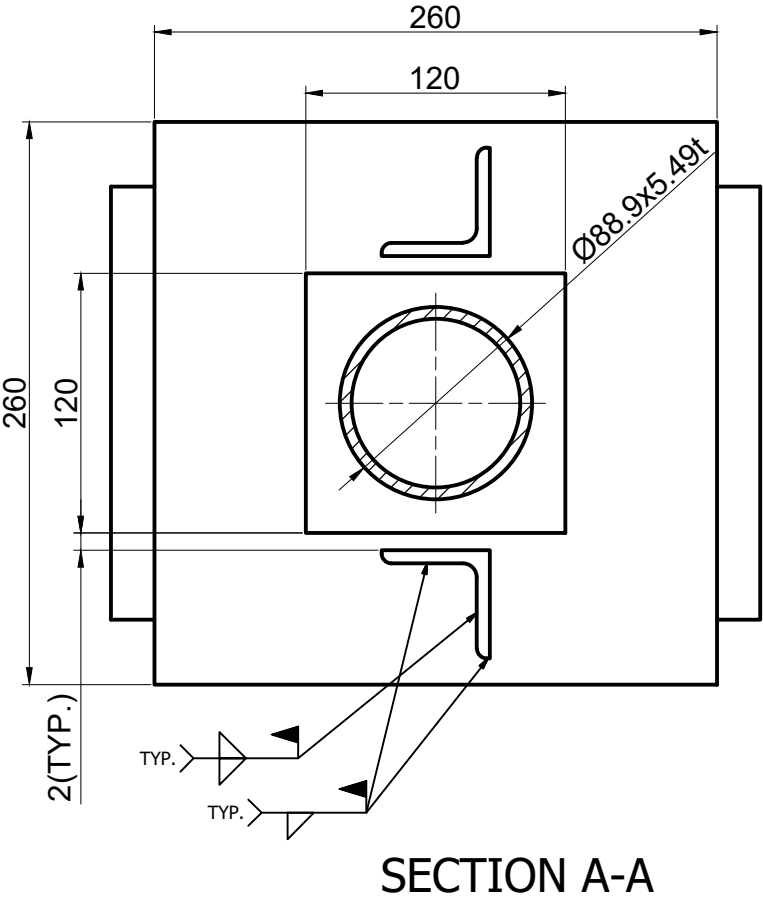


TB-BAC4-692G_STD-304
TRUNNION SUPPORT WITH BED PLATE



DIRECTION CODE "G"
LINE GUIDES

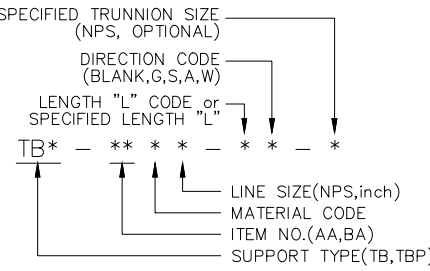


BILL OF MATERIAL															
HEC STD NO.	ITEM CODE	MATERIAL	DIM1	DIM2	DIM3	DIM4	DIM5	DIM6	DIM7	DIM8	DIM9	DIM10	QTY	WEIGHT	REMARKS
TB-BAC4-692G_STD-304-A1	PIPE	CS	5	x	3	"		SCH	STD	x	803	L	1	9.1	
TB-BAC4-692G_STD-304-A2	PLATE	CS	13	x	120					x	120	L	1	1.5	
TB-BAC4-692G_STD-304-A3	PLATE	CS	13	x	260					x	260	L	1	6.9	
TB-BAC4-692G_STD-304-B1	ANGLE	CS	50	x	50	x	6			x	30	L	2	0.3	CUT AT FIELD
TOTAL													5	18	

NOTES

1. IF THE TRUNNION SIZE IS NOT SPECIFIED IN SUPPORT NUMBERING, THE SIZE IS AS FOLLOWS:
- | LINE SIZE (NPS) | TRUNNION SIZE (NPS) | LINE SIZE (NPS) | TRUNNION SIZE (NPS) |
|-----------------|---------------------|-----------------|---------------------|
| DN50(2") | DN40(1.5") | DN800(32") | DN450(18") |
| DN80(3") | DN50(2") | ~DN850(34") | DN500(20") |
| DN100(4") | DN80(3") | DN900(36") | DN600(24") |
| DN150(6") | DN100(4") | ~DN950(38") | DN650(26") |
| DN200(8") | DN150(6") | DN1000(40") | DN700(28") |
| ~DN250(10") | DN200(8") | ~DN1150(46") | DN750(30") |
| DN300(12") | DN250(10") | DN1200(48") | DN800(32") |
| ~DN350(14") | DN300(12") | ~DN1300(52") | DN850(34") |
| DN400(16") | DN350(14") | DN1400(56") | DN900(36") |
| ~DN450(18") | DN400(16") | ~DN1450(58") | DN950(38") |
| DN500(20") | DN450(18") | DN1500(60") | |
| ~DN550(22") | DN500(20") | ~DN1550(62") | |
| DN600(24") | DN550(22") | DN1600(64") | |
| ~DN650(26") | DN600(24") | ~DN1650(66") | |
| DN700(28") | DN650(26") | DN1700(68") | |
| ~DN750(30") | DN700(28") | ~DN1750(70") | |
| | DN750(30") | DN1800(72") | |
| | | ~DN1850(74") | |
2. * WHERE A GAP OTHER THAN 2mm NOMINAL EACH SIDE IS REQUIRED, THIS IS CRITICAL AND SHALL BE SHOWN ON GAD AS GAP = x mm, E.G "GAP(E-W)=5mm" / "GAP(N-S)=10mm"


SUPPORT NUMBERING SYSTEM





DO NOT CUT HOLE IN PIPE

REFERENCE

NO	DWG NO	DESCRIPTION

**HEIN**
GLOBAL UTAMA

**HEIN**
GLOBAL UTAMA


**PT. KOKOH SEMESTA**
ENGINEERING-MANUFACTURING-CONSTRUCTION

00	I F I R	29/05/2023	FAUZAN	SALEH	ADI. Y Mr. Jeor
ISSUE	DESCRIPTION	DATE	DRN	CHKD	APVD

REVISION

DOC TITLE :

TB-BAC4-692G_STD-304
TRUNNION SUPPORT WITH BED PLATE

	UNIT NO	PROJ. NO	SCALE	SHEET
	-	-	NTS	1
KS-HEIN-N0575				REV 00