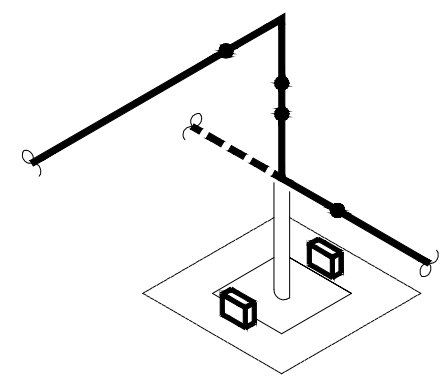


TB-BAC4-634G_STD-304
TRUNNION SUPPORT WITH BED PLATE



BILL OF MATERIAL															
HEC STD NO.	ITEM CODE	MATERIAL	DIM1	DIM2	DIM3	DIM4	DIM5	DIM6	DIM7	DIM8	DIM9	DIM10	QTY	WEIGHT	REMARKS
TB-BAC4-634G_STD-304-A1	PIPE	CS	5	x	3	"		SCH	STD	x	745	L	1	8.4	
TB-BAC4-634G_STD-304-A2	PLATE	CS	13	x	120					x	120	L	1	1.5	
TB-BAC4-634G_STD-304-A3	PLATE	CS	13	x	260					x	260	L	1	6.9	
TB-BAC4-634G_STD-304-B1	ANGLE	CS	50	x	50	x	6			x	30	L	2	0.3	CUT AT FIELD
TOTAL													5	17	

NOTES

1. IF THE TRUNNION SIZE IS NOT SPECIFIED IN SUPPORT NUMBERING, THE SIZE IS AS FOLLOWS:

LINE SIZE (NPS)	TRUNNION SIZE (NPS)	LINE SIZE (NPS)	TRUNNION SIZE (NPS)
DN50(2")	DN40(1.5")	DN800(32")	DN450(18")
DN80(3")	DN50(2")	~DN850(34")	DN500(20")
DN100(4")	DN80(3")	DN900(36")	~DN950(38")
DN150(6")	DN100(4")	DN1000(40")	DN600(24")
DN200(8")	DN150(6")	~DN1150(46")	DN650(26")
~DN250(10")	DN200(8")	DN1200(48")	~DN1250(50")
DN300(12")	DN250(10")	DN1300(52")	~DN1350(54")
~DN350(14")	DN300(12")	DN1400(56")	DN700(28")
DN400(16")	DN350(14")	~DN1450(58")	DN750(30")
~DN450(18")	DN400(16")	DN1500(60")	DN800(32")
DN500(20")	DN450(18")	~DN1550(62")	DN850(34")
~DN600(24")	DN500(20")	DN1600(64")	~DN1650(66")
~DN650(26")	DN600(24")	DN1700(68")	DN900(36")
DN700(28")	DN650(26")	~DN1750(70")	~DN1800(72")
~DN750(30")	DN700(28")	DN1800(72")	~DN1850(74")
	DN400(16")	DN950(38")	

2. * WHERE A GAP OTHER THAN 2mm NOMINAL EACH SIDE IS REQUIRED, THIS IS CRITICAL AND SHALL BE SHOWN ON GAD AS GAP = x mm. E.G "GAP(E-W)=5mm" / "GAP(N-S)=10mm"

SUPPORT NUMBERING SYSTEM

SPECIFIED TRUNNION SIZE (NPS, OPTIONAL)

DIRECTION CODE (BLANK, G, S, A, W)

LENGTH "L" CODE or SPECIFIED LENGTH "L"

TB* - ** * - * - *

LINE SIZE (NPS, inch)

MATERIAL CODE


ITEM NO. (AA, BA)

SUPPORT TYPE (TB, TBP)


DO NOT CUT HOLE IN PIPE

REFERENCE


NO	DWG NO	DESCRIPTION



HEIN
GLOBAL UTAMA



HEIN
GLOBAL UTAMA




PT. KOKOH SEMESTA
ENGINEERING-MANUFACTURING-CONSTRUCTION

ISSUE	DESCRIPTION	DATE	DRN	CHKD	APVD
00	I F I R	29/05/2023	FAUZAN	SALEH	ADI. Y Mr. Jeor

REVISION

DOC TITLE

TB-BAC4-634G_STD-304
TRUNNION SUPPORT WITH BED PLATE



UNIT NO	PROJ. NO	SCALE	SHEET
-	-	NTS	1

KS-HEIN-N0576

REV 00