

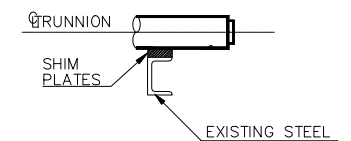
Technical drawing of a horizontal pipe section. The drawing shows a side view of a pipe with a rounded end on the left and a flange on the right. The pipe is labeled "PIPE 6" Sch-STD (AS P11) STD-303-A2". The overall length of the pipe section is 780. The diameter of the pipe is Ø168.3. The distance from the centerline of the pipe to the centerline of the flange is 20. The distance from the centerline of the pipe to the centerline of the existing steel is "L" 596. The distance from the centerline of the pipe to the centerline of the existing steel is "M" 300. The existing steel is labeled "EXISTING STEEL". A vent hole is labeled "Ø8 VENT HOLE". The drawing includes dimension lines and arrows indicating the measurements.

NOTES

1. IF THE TRUNNION SIZE IS NOT SPECIFIED IN SUPPORT NUMBERING, THE SIZE IS AS FOLLOWS;

LINE SIZE (NPS)	TRUNNION SIZE(NPS)	LINE SIZE (NPS)	TRUNNION SIZE(NPS)
DN50(2")	DN40(1.5")	DN800(32") ~DN850(34")	DN450(18")
DN80(3")	DN50(2")	DN900(36") ~DN950(38")	DN500(20")
DN100(4")	DN80(3")	DN1000(40") ~DN1150(46")	DN600(24")
DN150(6")	DN100(4")	DN1200(48") ~DN1250(50")	DN650(26")
DN200(8") ~DN250(10")	DN150(6")	DN1300(52") ~DN1350(54")	DN700(28")
DN300(12") ~DN350(14")	DN200(8")	DN1400(56") ~DN1450(58")	DN750(30")
DN400(16") ~DN450(18")	DN250(10")	DN1500(60") ~DN1550(62")	DN800(32")
DN500(20")	DN300(12")	DN1600(64") ~DN1650(66")	DN850(34")
DN600(24") ~DN650(26")	DN350(14")	DN1700(68") ~DN1750(70")	DN900(36")
DN700(28") ~DN750(30")	DN400(16")	DN1800(72") ~DN1850(74")	DN950(38")

2. IF REQUIRED, THE SHIM PLATE SHALL BE PROVIDED BY FIELD AND THE SIZE OF THAT SHOULD BE LESS THAN PIPE O.D & WIDTH OF BEAM FLANGE.



SPECIFIED TRUNNION SIZE
(NPS, OPTIONAL)

DIRECTION CODE
(BLANK,G,S,A,W)

LENGTH "L" CODE, or
SPECIFIED LENGTH "L"

TR* — ** * * — * * — *

LINE SIZE(NPS)

MATERIAL CODE

ITEM NO.(AA~AF/BB~B

SUPPORT TYPE(TR,TRP)

DO NOT CUT HOLE IN PIPE

REFERENCE

NO	DWG NO	DESCRIPTION



HEIN
GLOBAL UTAMA


PT. KOKOH SEMESTA
ENGINEERING-MANUFACTURING-CONSTRUCTION

00	I F I R	29/11/2023	FAUZAN	SALEH	ADI. Y	Mr. Jeon
ISSUE	DESCRIPTION	DATE	DRN	CHKD	APVD	

REVISION

DOC TITLE ·

TR-DAH8-596_STD-303
TRUNNION SUPPORT

	UNIT NO	PROJ. NO	SCALE	SHEET
	-	-	NTS	1
KS-HEIN-N7799				REV 00

TR-DAH8-596	STD-303	N7799	TRUNNION SUPPORT													1	24.40
TR-DAH8-596	STD-303-A	N7799	TRUNNION SUPPORT														
TR-DAH8-596	STD-303-A1	N7799	TRUNNION SUPPORT	PIPE	AS GR.11	7.11	x	6 "			SCH	STD	x	820	L	1	23.18
TR-DAH8-596	STD-303-A2	N7799	TRUNNION SUPPORT	PLATE	CS	6	x	161					x	161	L	1	1.22