



NOTES

1. IF THE TRUNNION SIZE IS NOT SPECIFIED IN SUPPORT NUMBERING, THE SIZE IS AS FOLLOWS;

LINE SIZE (NPS)	TRUNNION SIZE (NPS)	LINE SIZE (NPS)	TRUNNION SIZE (NPS)
DN50(2")	DN40(1.5")	DN800(32")	DN450(18")
DN80(3")	DN50(2")	~DN850(34")	DN500(20")
DN100(4")	DN80(3")	DN900(36")	~DN950(38")
DN150(6")	DN100(4")	DN1000(40")	DN600(24")
DN200(8")	DN150(6")	~DN1150(46")	DN650(26")
~DN250(10")	DN200(8")	DN1200(48")	DN700(28")
DN300(12")	DN250(10")	~DN1250(50")	DN750(30")
~DN350(14")	DN300(12")	DN1300(52")	DN800(32")
DN400(16")	DN350(14")	~DN1350(54")	~DN1400(56")
~DN450(18")	DN400(16")	DN1400(56")	DN850(34")
DN500(20")	DN450(18")	~DN1450(58")	DN900(36")
~DN550(22")	DN500(20")	DN1500(60")	~DN1550(62")
DN600(24")	DN550(22")	~DN1600(64")	DN950(38")
~DN650(26")	DN600(24")	DN1600(64")	
DN700(28")	DN650(26")	~DN1650(66")	
~DN750(30")	DN700(28")	DN1700(68")	
		~DN1750(70")	
		DN1800(72")	
		~DN1850(74")	

2. IF REQUIRED, THE SHIM PLATE SHALL BE PROVIDED BY FIELD AND THE SIZE OF THAT SHOULD BE LESS THAN PIPE O.D. & WIDTH OF BEAM FLANGE.

SPECIFIED TRUNNION SIZE (NPS, OPTIONAL)

DIRECTION CODE (BLANK, G, S, A, W)

LENGTH "L" CODE, or SPECIFIED LENGTH "L"

TR* - * * * - * * - *

LINE SIZE (NPS)

MATERIAL CODE

ITEM NO. (AA~AF/BB~B)

SUPPORT TYPE (TR, TRP)

DO NOT CUT HOLE IN PIPE

REFERENCE

NO	DWG NO	DESCRIPTION

HEIN

GLOBAL UTAMA

HEIN

GLOBAL UTAMA

PT. KOKOH SEMESTA

ENGINEERING-MANUFACTURING-CONSTRUCTION

00	I F I R	25/08/2023	FAUZAN	SALEH	ADI. Y	Mr. Jeor
ISSUE	DESCRIPTION	DATE	DRN	CHKD	APVD	

REVISION

DOC TITLE

TRP-DAC3-*A_STD-303 TRUNNION SUPPORT

LOTTE

CHEMICAL

UNIT NO	PROJ. NO	SCALE	SHEET
-	-	NTS	1

KS-HEIN-N4732~N4738

REV 00

DWG NO.	SUPPORT NAME	L	TR1	TR2
N4732	TRP-DAC3-AA	300	551	541
N4733	TRP-DAC3-BA	400	651	641
N4734	TRP-DAC3-396A	396	647	637
N4735	TRP-DAC3-432A	432	683	673
N4736	TRP-DAC3-316A	316	567	557
N4737	TRP-DAC3-250A	250	501	491
N4738	TRP-DAC3-304A	304	555	545