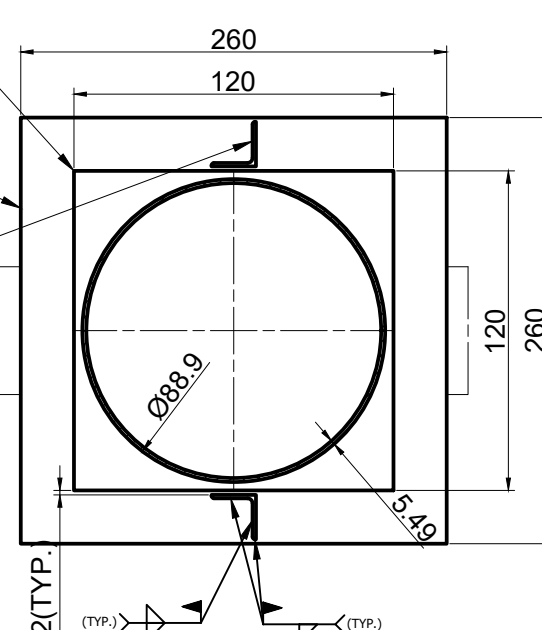
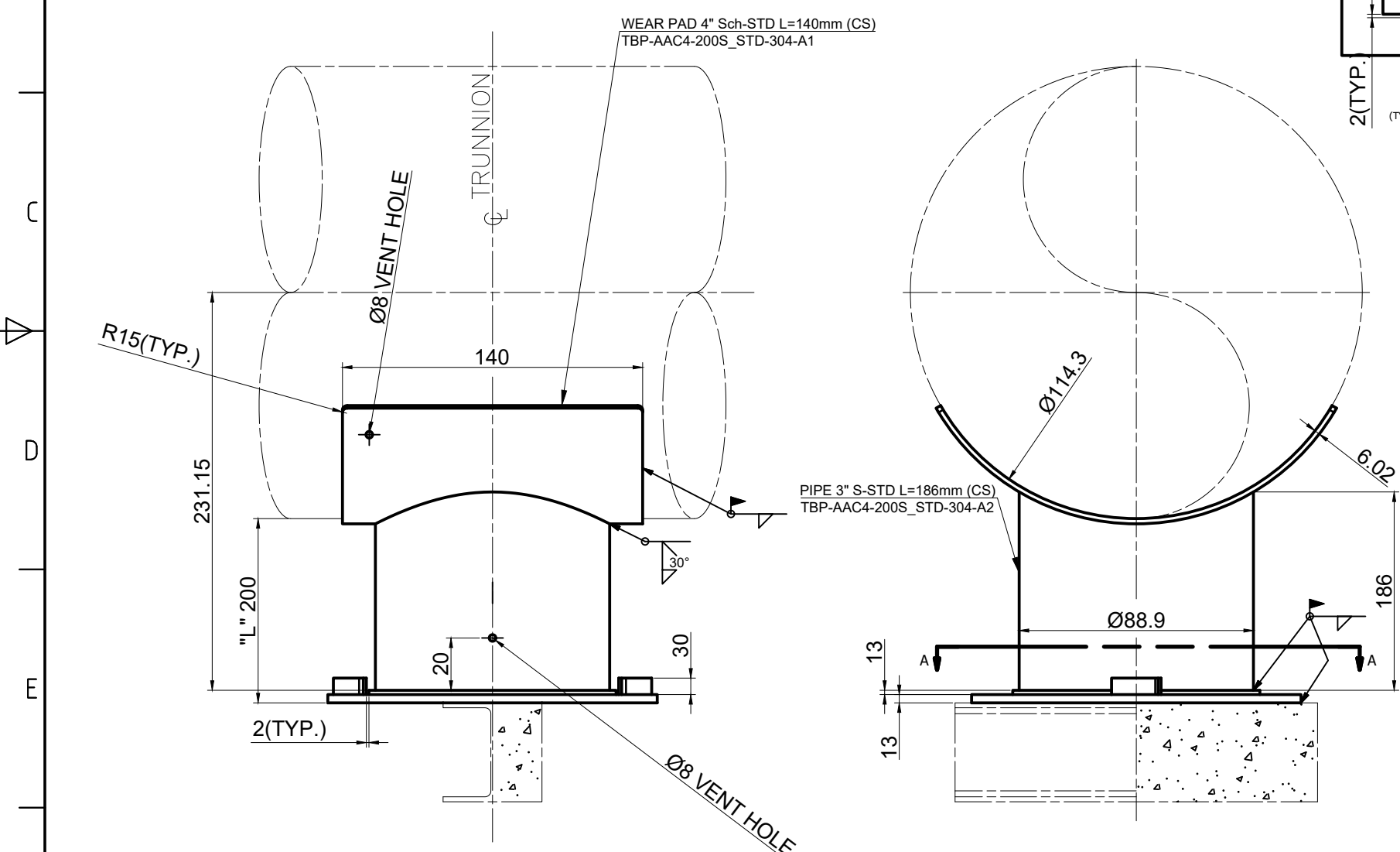


Technical drawing of a square plate with a central circular hole. The outer dimensions are 260 mm by 260 mm. The inner square frame has dimensions of 120 mm by 120 mm. The central circular hole has a diameter of Ø88.9 mm. There are four L-shaped mounting tabs, one on each side of the inner square. Two callouts point to the top and bottom tabs, labeled "(TYP.)".



SECTION A-A



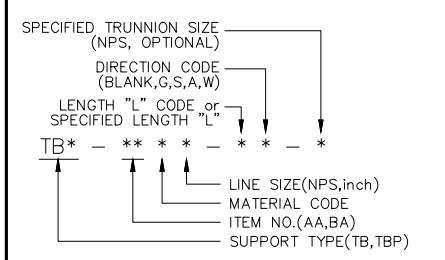
## NOTES

1. IF THE TRUNNION SIZE IS NOT SPECIFIED IN SUPPORT NUMBERING, THE SIZE IS AS FOLLOWS:

LINE SIZE (NPS)	TRUNNION SIZE(NPS)	LINE SIZE (NPS)	TRUNNION SIZE(NPS)
DN50(2")	DN40(1.5")	DN800(32") ~DN1250(50")	DN450(18")
DN80(3")	DN50(2")	DN900(36") ~DN950(38")	DN500(20")
DN100(4")	DN80(3")	DN1000(40") ~DN1150(46")	DN600(24")
DN150(6")	DN100(4")	DN1200(48") ~DN1250(50")	DN650(26")
DN200(8") ~DN250(10")	DN150(6")	DN1300(52") ~DN1350(54")	DN700(28")
DN300(12") ~DN350(14")	DN200(8")	DN1400(56") ~DN1500(60")	DN750(30")
DN400(16") ~DN450(18")	DN250(10")	DN1500(60") ~DN1550(62")	DN800(32")
DN500(20")	DN300(12")	DN1600(64") ~DN1650(66")	DN850(34")
DN600(24") ~DN650(26")	DN350(14")	DN1700(68") ~DN1750(70")	DN900(36")
DN700(28") ~DN750(30")	DN400(16")	DN1800(72") ~DN1850(74")	DN950(38")

2. \* WHERE A GAP OTHER THAN 2mm NOMINAL EACH SIDE IS REQUIRED, THIS IS CRITICAL AND SHALL BE SHOWN ON GAD AS GAP = x mm  
E.G) "GAP(E-W)=5mm" / "GAP(N-S)=10mm"

## SUPPORT NUMBERING SYSTEM



DO NOT CUT HOLE IN PIPE

## REFERENCE

REFERENCE		
NO	DWG NO	DESCRIPTION




00	IFIR	26/06/2023	FAUZAN	SALEH	ADI. Y	Mr. Jeon	
ISSUE	DESCRIPTION	DATE	DRN	CHKD	APVD		

REVISION

DOC TITLE ·

TBP-AAC4-200S\_STD-304

TRUNNION SUPPORT WITH BED PLATE

	UNIT NO	PROJ. NO	SCALE	SHEET
	-	-	NTS	1
KS-HEIN-N1046				REV 00

<b>TBP-AAC4-200S</b>	<b>STD-304</b>	<b>N1046</b>													<b>1</b>	<b>11.48</b>
TBP-AAC4-200S	STD-304-A	N1046														
TBP-AAC4-200S	STD-304-A1	N1046	WEAR PAD	CS	6.02	x	4	"		SCH	STD	x	140	L	1	0.75
TBP-AAC4-200S	STD-304-A2	N1046	PIPE	CS	5.49	x	88.9	"		SCH	STD	x	186	L	1	2.1
TBP-AAC4-200S	STD-304-A3	N1046	PLATE	CS	13	x	120					x	120	L	1	1.47
TBP-AAC4-200S	STD-304-B1	N1046	PLATE	CS	13	x	260					x	260	L	1	6.9
TBP-AAC4-200S	STD-304-B2	N1046	ANGLE	CS	50	x	50	x	6			x	30	L	2	0.27