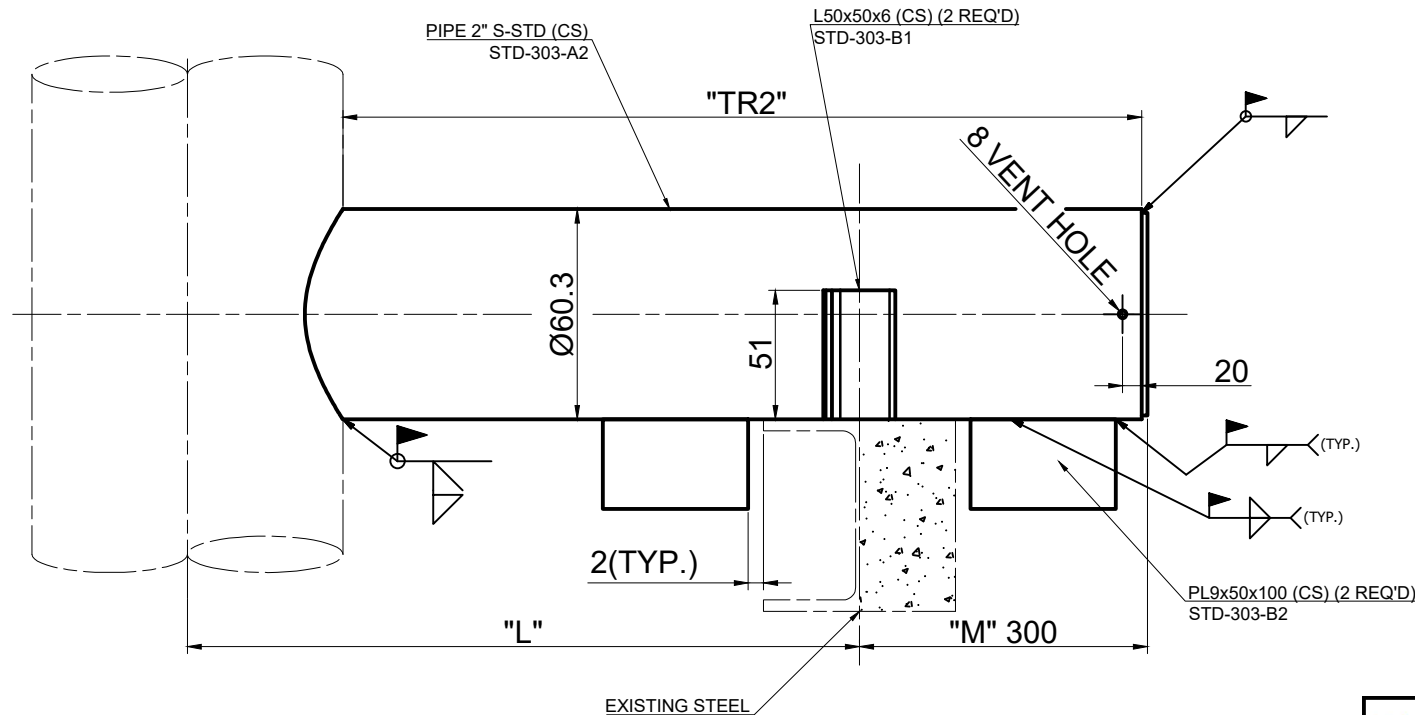


TR-DAC3-*A_STD-303
TRUNNION SUPPORT



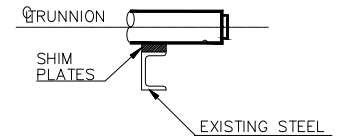
DWG NO.	SUPPORT NAME	L	TR1	TR2
N4697	TR-DAC3-696A	696	957	946
N4698	TR-DAC3-697A	697	958	947
N4699	TR-DAC3-695A	695	956	945
N4700	TR-DAC3-BA	400	661	650

NOTES

1. IF THE TRUNNION SIZE IS NOT SPECIFIED IN SUPPORT NUMBERING, THE SIZE IS AS FOLLOWS;

LINE SIZE (NPS)	TRUNNION SIZE(NPS)	LINE SIZE (NPS)	TRUNNION SIZE(NPS)
DN50(2")	DN40(1.5")	DN800(32")	DN450(18")
DN80(3")	DN50(2")	DN900(36")	DN500(20")
DN100(4")	DN80(3")	DN1000(40")	DN600(24")
DN150(6")	DN100(4")	DN1200(48")	DN650(26")
DN200(8")	DN150(6")	DN1250(50")	DN700(28")
DN250(10")	DN200(8")	DN1300(52")	DN750(30")
DN300(12")	DN250(10")	DN1400(56")	DN800(32")
DN350(14")	DN300(12")	DN1450(58")	DN850(34")
DN400(16")	DN350(14")	DN1500(60")	DN900(36")
DN450(18")	DN400(16")	DN1550(62")	DN950(38")
DN500(20")	DN450(18")	DN1600(64")	
DN600(24")	DN500(20")	DN1650(66")	
DN700(28")	DN600(24")	DN1700(68")	
DN800(32")	DN700(28")	DN1750(70")	
DN900(36")	DN800(32")	DN1800(72")	
DN1000(40")	DN900(36")	DN1850(74")	

2. IF REQUIRED, THE SHIM PLATE SHALL BE PROVIDED BY FIELD AND THE SIZE OF THAT SHOULD BE LESS THAN PIPE O.D. & WIDTH OF BEAM FLANGE.



SPECIFIED TRUNNION SIZE (NPS, OPTIONAL)
DIRECTION CODE (BLANK, G, S, A, W)
LENGTH "L" CODE, or SPECIFIED LENGTH "L"
TR* - * * * * - * * - *
LINE SIZE(NPS)
MATERIAL CODE
ITEM NO. (AA~AF/BB~B)
SUPPORT TYPE (TR, TRP)

DO NOT CUT HOLE IN PIPE

REFERENCE

NO	DWG NO	DESCRIPTION

HEIN GLOBAL UTAMA

PT. KOKOH SEMESTA
ENGINEERING-MANUFACTURING-CONSTRUCTION

ISSUE	DESCRIPTION	DATE	DRN	CHKD	APVD
00	I F I R	23/08/2023	FAUZAN	SALEH	ADI. Y

REVISION
DOC TITLE :
TR-DAC3-*A_STD-303
TRUNNION SUPPORT

LOTTE CHEMICAL	UNIT NO	PROJ. NO	SCALE	SHEET
	-	-	NTS	1
	KS-HEIN-N4697~N4700			REV 00