
















### Default tag table [15]

PLC tags									
	Name	Data type	Address	Retain	Accessi- ble from HMI/OPC UA	Writable from HMI/OPC UA	Visible in HMI engi- neering	Supervision	Comment
	Move Left (S2)	Bool	%I124.0		True	True	True		
	Stop (S3)	Bool	%I124.1		True	True	True		
	Move Right (S4)	Bool	%I124.2		True	True	True		
	Right Sensor (B3)	Bool	%I124.3		True	True	True		
	Left Sensor (B2)	Bool	%I124.4		True	True	True		
	Retro Sensor (B1)	Bool	%I124.5		True	True	True		
	Hand (S1.1)	Bool	%I125.0		True	True	True		
	Auto (S1.2)	Bool	%I125.1		True	True	True		
	Open Motor (K1)	Bool	%Q124.0		True	True	True		
	Close Motor (K2)	Bool	%Q124.1		True	True	True		
	Stop LED	Bool	%Q125.0		True	True	True		
	LED	Bool	%Q125.7		True	True	True		
	Open Memory	Bool	%M0.0		True	True	True		
	Close Memory	Bool	%M0.1		True	True	True		
	Timer Data	Bool	%M0.2		True	True	True		