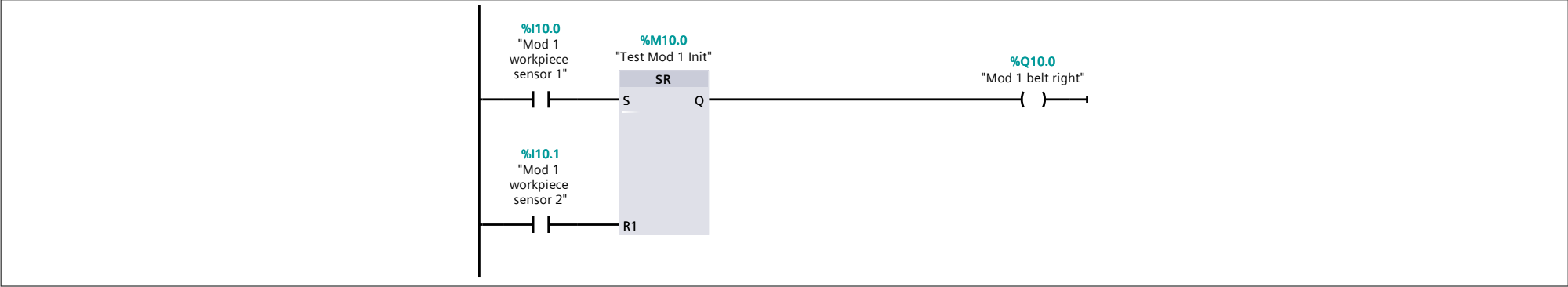


Main [OB1]

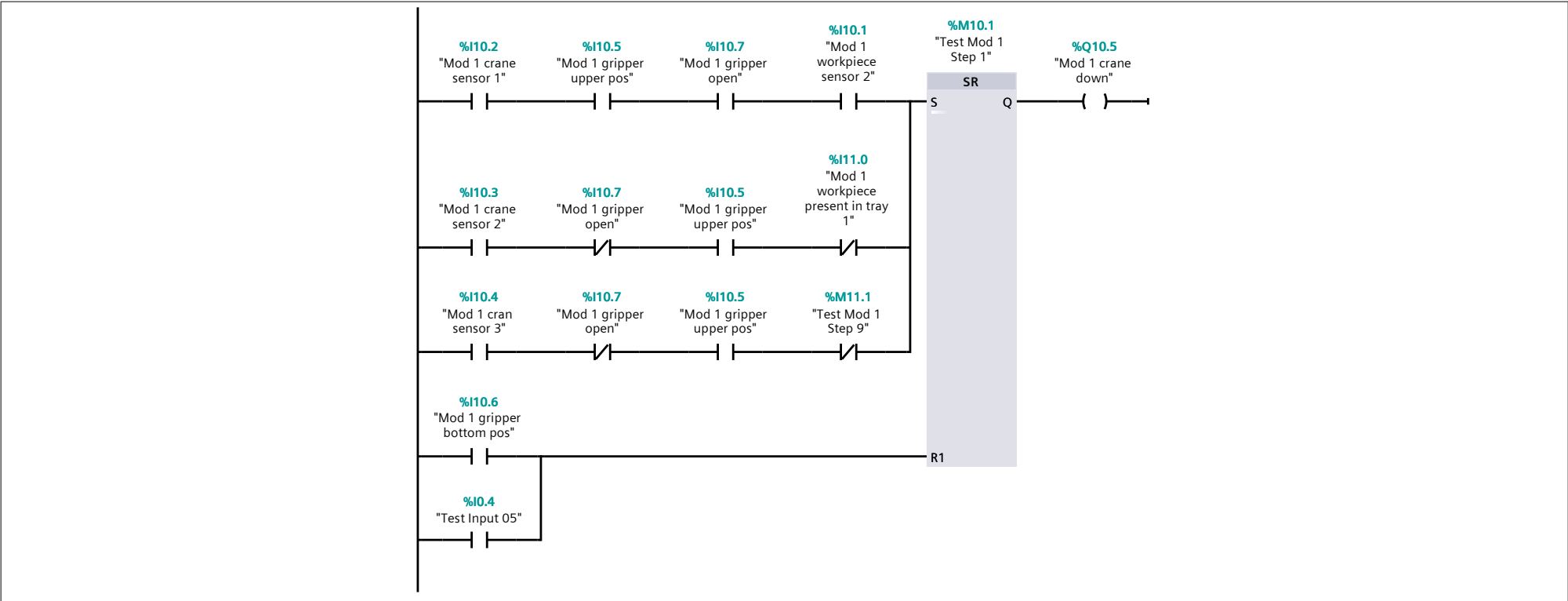
Main Properties							
General							
Name	Main	Number	1	Type	OB	Language	LAD
Numbering	Manual						
Information							
Title	"Main Program Sweep (Cycle)"	Author		Comment		Family	
Version	0.1	User-defined ID					
Name		Data type	Default value		Supervision	Comment	
Temp							
Constant							

Network 1: Model 4 Sequence 3

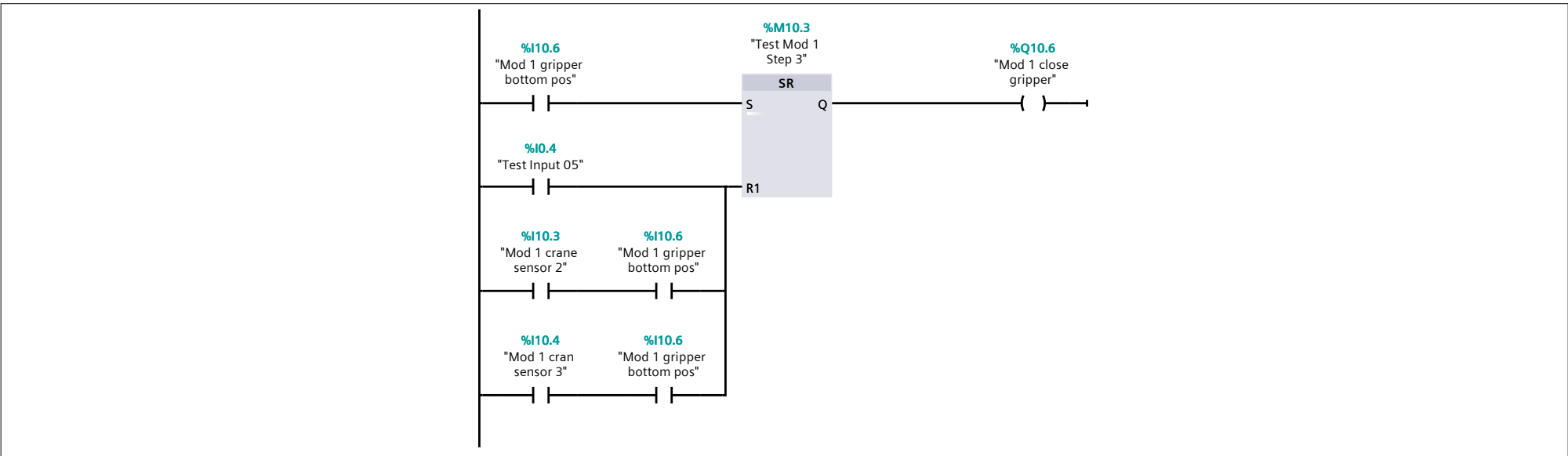
Modell 4 Schrittkette 3



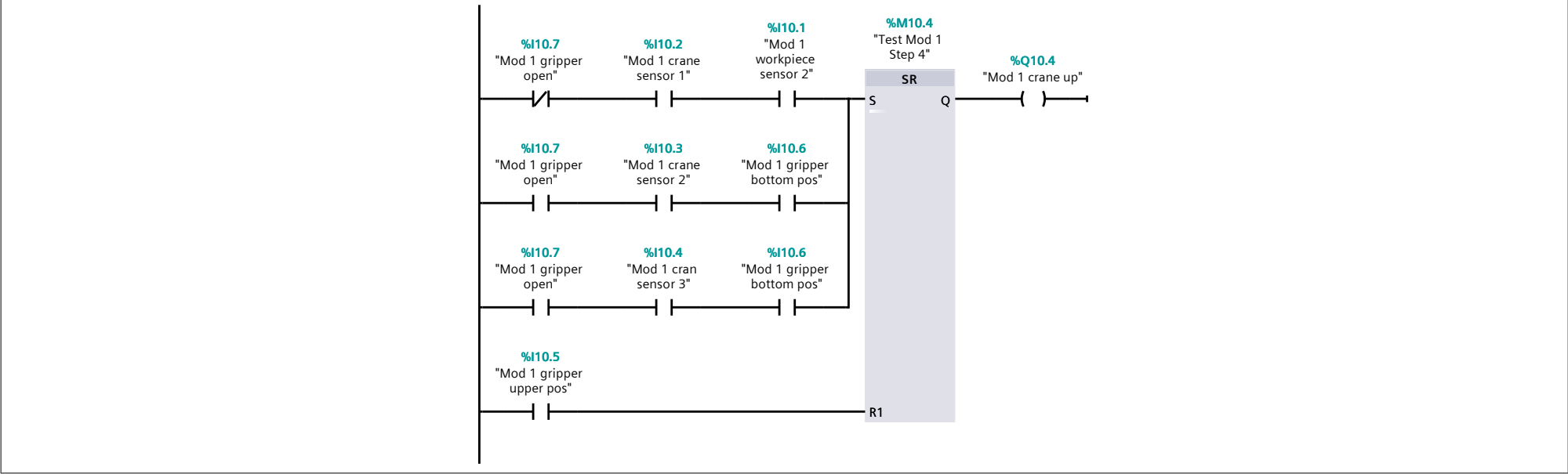
Network 2:



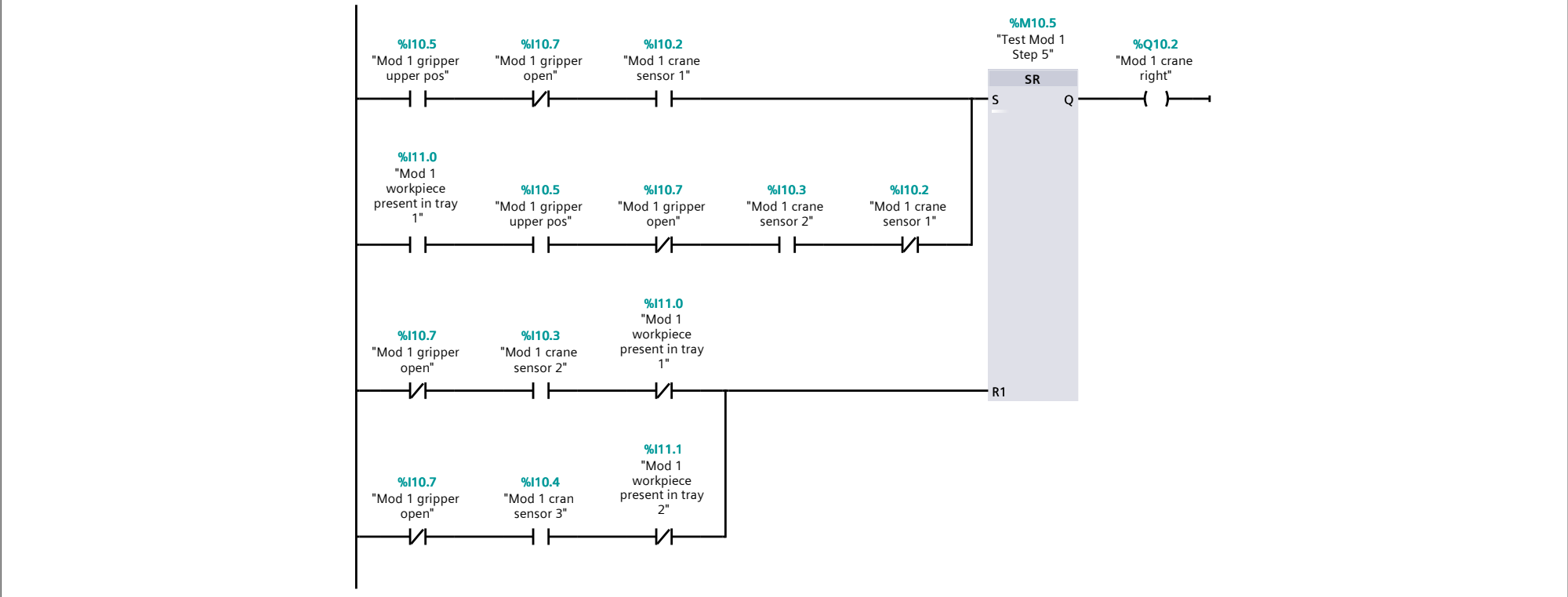
Network 3:



Network 4:



Network 5:



Network 6:

