Modeling and High-Performance Control of Electric Machines

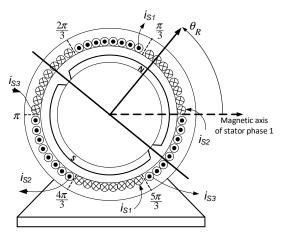
Chapter 10 Trapezoidal Back-Emf PM Synchronous Machines

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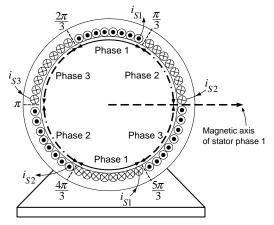
Construction of the BLDC

- Three stator phase windings uniformly wound.
- ullet I.e., the number of turns between heta and heta+d heta is constant independent of heta.



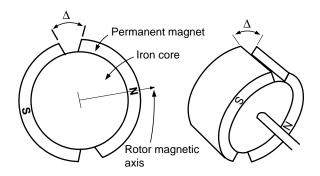
Construction of the BLDC

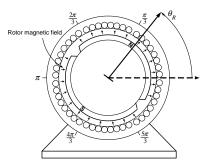
- i_{S1} Phase 1 is uniformly wound between $\pi/3 \& 2\pi/3$ and $4\pi/3 \& 5\pi/3$.
- i_{52} Phase 2 is uniformly wound between π & $4\pi/3$ and 0 & $\pi/3$.
- i_{S3} Phase 3 is uniformly wound between $2\pi/3$ & π and $5\pi/3$ & 2π .



Construction of the BLDC

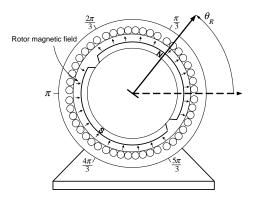
- Permanent magnet is bound to a cylindrical core of soft iron.
- ullet The magnetic axis of the rotor as well as the angle Δ between the north and south poles are as shown.
- The rotor position is taken to be along the magnetic axis of the rotor.





$$\vec{\mathbf{B}}_R(r,\theta-\theta_R) =$$

$$\begin{cases} B_{R0} \frac{r_R}{r} \mathbf{\hat{r}} & \text{for } -\frac{\pi}{2} + \frac{\Delta}{2} \leq \theta - \theta_R \leq \frac{\pi}{2} - \frac{\Delta}{2} \\ -B_{R0} \frac{r_R}{r} \frac{\theta - \theta_R - \pi/2}{\Delta/2} \mathbf{\hat{r}} & \text{for } \frac{\pi}{2} - \frac{\Delta}{2} \leq \theta - \theta_R \leq \frac{\pi}{2} + \frac{\Delta}{2} \\ -B_{R0} \frac{r_R}{r} \mathbf{\hat{r}} & \text{for } \frac{\pi}{2} + \frac{\Delta}{2} \leq \theta - \theta_R \leq \frac{3\pi}{2} - \frac{\Delta}{2} \\ B_{R0} \frac{r_R}{r} \frac{\theta - \theta_R - 3\pi/2}{\Delta/2} \mathbf{\hat{r}} & \text{for } \frac{3\pi}{2} - \frac{\Delta}{2} \leq \theta - \theta_R \leq \frac{3\pi}{2} + \frac{\Delta}{2} \end{cases}$$



As an approximation take $\Delta=0$ so that $\vec{\mathbf{B}}_R$ simplifies to

$$\vec{\mathbf{B}}_R(r,\theta-\theta_R) = \left\{ \begin{array}{ccc} B_{R0} \frac{r_R}{r} \mathbf{\hat{r}} & \text{for} & -\pi/2 \leq \theta - \theta_R \leq \pi/2 \\ \\ -B_{R0} \frac{r_R}{r} \mathbf{\hat{r}} & \text{for} & +\pi/2 \leq \theta - \theta_R \leq 3\pi/2. \end{array} \right.$$

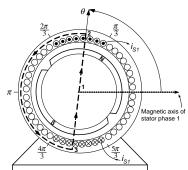
Stator phase 1 has a winding density given by

$$\mathcal{N}_{\mathcal{S}1}(\theta) = \left\{ egin{array}{ll} rac{\mathcal{N}_{\mathcal{S}}}{\pi/3} & \quad ext{for } rac{\pi}{3} \leq heta \leq rac{2\pi}{3} ext{ and } rac{4\pi}{3} \leq heta \leq rac{5\pi}{3} \ & \quad & \quad & \quad & \quad & \end{array}
ight.$$
 elsewhere.

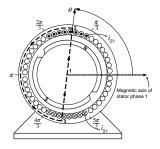
Phase 1 has a total of $\int_{\pi/3}^{2\pi/3} \frac{N_S}{\pi/3} d\theta = N_S$ windings (turns/loops).

Similarly, $N_{S2}(\theta) = N_{S1}(\theta - 2\pi/3)$ and $N_{S3}(\theta) = N_{S1}(\theta - 4\pi/3)$.

Apply Ampère's law with $\vec{\mathbf{H}} \equiv 0$ in the iron to the path 1-2-3-1.



Applying Ampère's law to the path 1-2-3-1



gives
$$(H_{S1}(i_{S1}, \pi + \theta) = -H_{S1}(i_{S1}, \theta))$$

$$2gH_{S1}(i_{S1},\pi+\theta) = -H_{S1}(i_{S1},\theta))$$

$$2gH_{S1}(i_{S1},\theta) = \begin{cases} N_Si_{S1}, & -\pi/3 \leq \theta \leq \pi/3 \\ \int_{\theta}^{2\pi/3} \frac{N_Si_{S1}}{\pi/3} d\theta - \int_{4\pi/3}^{\theta+\pi} \frac{N_Si_{S1}}{\pi/3} d\theta, & \pi/3 \leq \theta \leq 2\pi/3 \\ -N_Si_{S1}, & 2\pi/3 \leq \theta \leq 4\pi/3 \end{cases}$$

$$\int_{\theta}^{5\pi/3} -\frac{N_Si_{S1}}{\pi/3} d\theta + \int_{7\pi/3}^{\theta+\pi} \frac{N_Si_{S1}}{\pi/3} d\theta, & 4\pi/3 \leq \theta \leq 5\pi/3 \end{cases}$$
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Carrying out the simple computations results in

$$\vec{\mathbf{H}}_{S1}(i_{S1},\theta) = \begin{cases} \frac{N_S i_{S1}}{2g} \mathbf{\hat{p}} & \text{for } -\pi/3 \leq \theta \leq \pi/3 \\ \\ \frac{N_S i_{S1}}{2g} \frac{6}{\pi} \left(\frac{\pi}{2} - \theta\right) \mathbf{\hat{p}} & \text{for } \pi/3 \leq \theta \leq 2\pi/3 \\ \\ -\frac{N_S i_{S1}}{2g} \mathbf{\hat{p}} & \text{for } 2\pi/3 \leq \theta \leq 4\pi/3 \\ \\ \frac{N_S i_{S1}}{2g} \frac{6}{\pi} \left(\theta - \frac{3\pi}{2}\right) \mathbf{\hat{p}} & \text{for } 4\pi/3 \leq \theta \leq 5\pi/3. \end{cases}$$

- $oldsymbol{f B}_{S1}=\mu_0 oldsymbol{f H}_{S1}$ in the air gap.
- A factor of r_R/r is included so that $\vec{\mathbf{B}}_{S1}$ satisfies conservation of flux in the air gap.
- The magnetic field $\vec{\mathbf{B}}_{S1} = B_{S1}(i_{S1}, r, \theta)\mathbf{\hat{r}}$ in the air gap due i_{S1} is given by

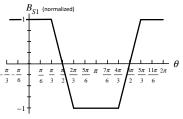
$$B_{S1}(i_{S1},r,\theta)\mathbf{\hat{r}} = \left\{ \begin{array}{ll} \frac{\mu_0 N_S i_{S1}}{2g} \frac{r_R}{r} \mathbf{\hat{r}} & \text{for} & -\pi/3 \leq \theta \leq \pi/3 \\ \\ \frac{\mu_0 N_S i_{S1}}{2g} \frac{r_R}{r} \frac{6}{\pi} \left(\frac{\pi}{2} - \theta\right) \mathbf{\hat{r}} & \text{for} & \pi/3 \leq \theta \leq 2\pi/3 \\ \\ -\frac{\mu_0 N_S i_{S1}}{2g} \frac{r_R}{r} \mathbf{\hat{r}} & \text{for} & 2\pi/3 \leq \theta \leq 4\pi/3 \\ \\ \frac{\mu_0 N_S i_{S1}}{2g} \frac{r_R}{r} \frac{6}{\pi} \left(\theta - \frac{3\pi}{2}\right) \mathbf{\hat{r}} & \text{for} & 4\pi/3 \leq \theta \leq 5\pi/3. \end{array} \right.$$

Similarly,

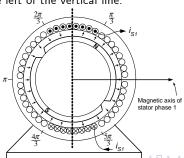
$$B_{S2}(i_{S2}, r, \theta) = B_{S1}(i_{S2}, r, \theta - 2\pi/3)$$

 $B_{S3}(i_{S3}, r, \theta) = B_{S1}(i_{S3}, r, \theta - 4\pi/3).$

• Plot of
$$B_{S1}(i_{S1}, r, \theta) / \left(\frac{\mu_0 N_S i_{S1}}{2g} \frac{r_R}{r}\right)$$
 for $-\pi/3 \le \theta \le 2\pi$.

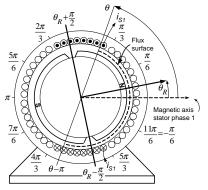


- $\vec{\mathbf{B}}_{S1}$ is **radially out** to the right of the dashed vertical line.
- $\vec{\mathbf{B}}_{S1}$ is radially in to the left of the vertical line.



Stator Flux Linkage Produced by $\vec{\mathbf{B}}_{S}$

• Compute the flux $\phi_{11}(i_{S1}, \theta)$ in a winding of stator phase 1 at the angle θ where $\pi/3 \le \theta \le 2\pi/3$.



$$\begin{split} \phi_{11}(i_{S1},\theta) &= \int_{0}^{\ell_{1}} \int_{\theta-\pi}^{\theta} \vec{\mathbf{B}}_{S1}(i_{S1},r_{S},\theta') \cdot \left(r_{S}d\theta'd\ell\mathbf{\hat{r}}\right) \\ &= r_{S}\ell_{1} \int_{-\pi/3}^{\pi/3} \frac{\mu_{0}N_{S}i_{S1}}{2g} \frac{r_{R}}{r_{S}}d\theta' + r_{S}\ell_{1} \int_{\pi/3}^{\theta} \frac{\mu_{0}N_{S}i_{S1}}{g\pi/3} \frac{r_{R}}{r_{S}} \left(\frac{\pi}{2} - \theta'\right)d\theta' \\ &+ r_{S}\ell_{1} \int_{\theta+\pi}^{5\pi/3} \frac{\mu_{0}N_{S}i_{S1}}{g\pi/3} \frac{r_{R}}{r_{S}} \left(\theta' - \frac{3\pi}{2}\right)d\theta'. \end{split}$$

Stator Flux Linkage Produced by $\vec{\mathbf{B}}_{\mathcal{S}}$

$$\begin{split} \phi_{11}(i_{S1},\theta) &= \int_{0}^{\ell_{1}} \int_{\theta-\pi}^{\theta} \vec{\mathbf{B}}_{S1}(i_{S1},r_{S},\theta') \cdot \left(r_{S}d\theta'd\ell\mathbf{r}\right) \\ &= r_{S}\ell_{1} \int_{-\pi/3}^{\pi/3} \frac{\mu_{0}N_{S}i_{S1}}{2g} \frac{r_{R}}{r_{S}}d\theta' + r_{S}\ell_{1} \int_{\pi/3}^{\theta} \frac{\mu_{0}N_{S}i_{S1}}{g\pi/3} \frac{r_{R}}{r_{S}} \left(\frac{\pi}{2} - \theta'\right) d\theta' \\ &+ r_{S}\ell_{1} \int_{\theta+\pi}^{5\pi/3} \frac{\mu_{0}N_{S}i_{S1}}{g\pi/3} \frac{r_{R}}{r_{S}} \left(\theta' - \frac{3\pi}{2}\right) d\theta' \\ &= \frac{\mu_{0}r_{R}\ell_{1}N_{S}i_{S1}}{2g} \left(\frac{2\pi}{3} - \frac{1}{2}\frac{6}{\pi} \left(\frac{\pi}{2} - \theta'\right)^{2} \Big|_{\pi/3}^{\theta} + \frac{1}{2}\frac{6}{\pi} \left(\theta' - \frac{3\pi}{2}\right)^{2} \Big|_{\theta+\pi}^{5\pi/3}\right) \\ &= \frac{\mu_{0}r_{R}\ell_{1}N_{S}i_{S1}}{2g} \left(\frac{2\pi}{3} - \frac{3}{\pi} \left(\left(\frac{\pi}{2} - \theta\right)^{2} - \left(\frac{\pi}{6}\right)^{2}\right) + \frac{3}{\pi} \left(\left(\frac{\pi}{6}\right)^{2} - \left(\theta - \frac{\pi}{2}\right)^{2}\right)\right) \\ &= \frac{\mu_{0}r_{R}\ell_{1}N_{S}i_{S1}}{2g} \left(-\frac{6}{\pi} \left(\theta - \frac{\pi}{2}\right)^{2} + \frac{5\pi}{6}\right). \end{split}$$

- The outward normal was used to compute the flux.
- So, if $-d\phi_{11}/dt > 0$, the induced emf in stator phase 1 will push current in the same direction as that chosen for positive current flow in stator phase 1.

Stator Flux Linkage Produced by \vec{B}_S

The total flux linkage $\lambda_{S1}(i_{S1},i_{S2}=0,i_{S3}=0)$ in stator phase 1 due to i_{S1}

$$\begin{split} \lambda_{S1}(i_{S1},0,0) &= \int_{\pi/3}^{2\pi/3} \phi_{11}(i_{S1},\theta) \frac{N_S}{\pi/3} d\theta &= \frac{\mu_0 r_R \ell_1 N_S^2 i_{S1}}{2g} \frac{3}{\pi} \int_{\pi/3}^{2\pi/3} \left(-\frac{6}{\pi} \left(\theta - \frac{\pi}{2} \right)^2 + \frac{5\pi}{6} \right) d\theta \\ &= \frac{\mu_0 r_R \ell_1 N_S^2 i_{S1}}{2g} \left(-\frac{18}{\pi^2} \frac{1}{3} \left(\theta - \frac{\pi}{2} \right)^3 \Big|_{\pi/3}^{2\pi/3} + \frac{5}{2} \left(\frac{2\pi}{3} - \frac{\pi}{3} \right) \right) \\ &= \frac{\mu_0 r_R \ell_1 N_S^2 i_{S1}}{2g} \left(-\frac{\pi}{18} + \frac{5}{2} \frac{\pi}{3} \right) \\ &= \frac{\mu_0 r_R \ell_1 \pi N_S^2 i_{S1}}{2g} \left(\frac{14}{18} \right) \\ &= L_S i_{S1} \end{split}$$

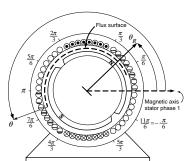
where
$$L_S \triangleq \left(\frac{7}{3}\right) \frac{\mu_0 \ell_1 \ell_2 \pi}{12g} N_S^2$$
 and $r_R = \ell_2/2$.



Stator Flux Linkage Produced by $\vec{\mathbf{B}}_S$

- $\phi_{21}(i_{S1}, \theta)$ is the flux in a single winding of stator phase 2 at an angle θ due i_{S1} .
- With $\pi \le \theta \le 4\pi/3$ this is computed as follows.

$$\begin{split} \phi_{21}(i_{S1},\theta) &= \int_{0}^{\ell_{1}} \int_{\theta-\pi}^{\theta} \vec{\mathbf{B}}_{S1}(i_{S1},r_{S},\theta') \cdot \left(r_{S} d\theta' d\ell \hat{\mathbf{r}} \right) \\ &= r_{S} \ell_{1} \int_{\theta-\pi}^{\pi/3} \frac{\mu_{0} N_{S} i_{S1}}{2g} \frac{r_{R}}{r_{S}} d\theta' + r_{S} \ell_{1} \int_{\pi/3}^{2\pi/3} \frac{\mu_{0} N_{S} i_{S1}}{g \pi/3} \frac{r_{R}}{r_{S}} \left(\frac{\pi}{2} - \theta' \right) d\theta' + r_{S} \ell_{1} \int_{2\pi/3}^{\theta} - \frac{\mu_{0} N_{S} i_{S1}}{2g} \frac{r_{R}}{r_{S}} d\theta' \\ &= \frac{\mu_{0} r_{R} \ell_{1} N_{S} i_{S1}}{2g} \left(\frac{4\pi}{3} - \theta - \frac{6}{\pi} \left. \frac{1}{2} \left(\theta' - \frac{\pi}{2} \right)^{2} \right|_{\pi/3}^{2\pi/3} - \left(\theta - \frac{2\pi}{3} \right) \right) \\ &= \frac{\mu_{0} r_{R} \ell_{1} N_{S} i_{S1}}{\pi} \left(\pi - \theta \right). \end{split}$$



Stator Flux Linkage Produced by $\vec{\mathbf{B}}_{\mathcal{S}}$

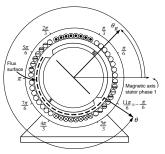
The total flux linkage $\lambda_{S2}(i_{S1},0,0)$ in stator phase 2 produced by the current in stator phase 1 is then

$$\begin{split} \lambda_{S2}(i_{S1},0,0) &= \int_{\pi}^{4\pi/3} \phi_{21}(i_{S1},\theta) \frac{N_S}{\pi/3} d\theta \\ &= \int_{\pi}^{4\pi/3} \frac{\mu_0 r_R \ell_1 N_S i_{S1}}{g} \left(\pi - \theta\right) \frac{N_S}{\pi/3} d\theta \\ &= -\frac{3}{\pi} \frac{\mu_0 r_R \ell_1 N_S^2}{g} i_{S1} \frac{1}{2} \left(\pi - \theta\right)^2 \Big|_{\pi}^{4\pi/3} \\ &= -\frac{\mu_0 r_R \ell_1 \pi N_S^2}{6g} i_{S1} \\ &= -Mi_{S1} \end{split}$$

where $M \triangleq \frac{\mu_0 \ell_1 \ell_2 \pi}{12 \sigma} N_S^2$ and $r_R = \ell_2 / 2$.

Stator Flux Linkage Produced by $\vec{\mathbf{B}}_S$

With $5\pi/3 \leq \theta \leq 2\pi$ we compute the flux $\phi_{31}(i_{S1},\theta)$ in a single winding of stator phase 3 at an angle θ due to i_{S1} .



$$\begin{split} \phi_{31}(i_{S1},\theta) &= \int_{0}^{\ell_{1}} \int_{\theta-\pi}^{\theta} \vec{\mathbf{B}}_{S1}(i_{S1},r_{S},\theta') \cdot \left(r_{S} d\theta' d\ell \hat{\mathbf{r}} \right) \\ &= r_{S} \ell_{1} \int_{\theta-\pi}^{4\pi/3} - \frac{\mu_{0} N_{S} i_{S1}}{2g} \frac{r_{R}}{r_{S}} d\theta' + r_{S} \ell_{1} \int_{4\pi/3}^{5\pi/3} \frac{\mu_{0} N_{S} i_{S1}}{g\pi/3} \frac{r_{R}}{r} \left(\theta' - \frac{3\pi}{2} \right) d\theta' + r_{S} \ell_{1} \int_{5\pi/3}^{\theta} \frac{\mu_{0} N_{S} i_{S1}}{2g} \frac{r_{R}}{r_{S}} d\theta' \\ &= \frac{\mu_{0} r_{R} \ell_{1} N_{S} i_{S1}}{2g} \left(- \left(\frac{7\pi}{3} - \theta \right) + \frac{6}{\pi} \frac{1}{2} \left(\theta' - \frac{3\pi}{2} \right)^{2} \Big|_{4\pi/3}^{5\pi/3} + \left(\theta - \frac{5\pi}{3} \right) \right) \\ &= \frac{\mu_{0} r_{R} \ell_{1} N_{S} i_{S1}}{2g} \left(\theta - 2\pi \right). \end{split}$$

Stator Flux Linkage Produced by $\vec{\mathbf{B}}_{S}$

The total flux linkage in stator phase 3 produced by i_{S1} is then

$$\lambda_{S3}(i_{S1},0,0) = \int_{5\pi/3}^{2\pi} \phi_{31}(i_{S1},\theta) \frac{N_S}{\pi/3} d\theta = \int_{5\pi/3}^{2\pi} \frac{\mu_0 r_R \ell_1 N_S i_{S1}}{g} (\theta - 2\pi) \frac{N_S}{\pi/3} d\theta$$

$$= \frac{3}{\pi} \frac{\mu_0 r_R \ell_1 N_S^2}{g} i_{S1} \frac{1}{2} (\theta - 2\pi)^2 \Big|_{5\pi/3}^{2\pi}$$

$$= -\frac{\mu_0 r_R \ell_1 \pi N_S^2}{6g} i_{S1}$$

$$= -Mi_{S1}$$

where $M \triangleq \frac{\mu_0 \ell_1 \ell_2 \pi}{12g} N_S^2$. We have shown

$$\lambda_{S1}(i_{S1}, 0, 0) = +L_S i_{S1}$$

 $\lambda_{S2}(i_{S1}, 0, 0) = -Mi_{S1}$
 $\lambda_{S3}(i_{S1}, 0, 0) = -Mi_{S1}$

Stator Flux Linkage Produced by \vec{B}_S

- The other phases are computed similarly.
- In summary, the flux linkages in the stator phases due to the stator currents are

$$\begin{array}{lcl} \lambda_{S1}(i_{S1},i_{S2},i_{S3}) & = & +L_{S}i_{S1}-Mi_{S2}-Mi_{S3} \\ \lambda_{S2}(i_{S1},i_{S2},i_{S3}) & = & -Mi_{S1}+L_{S}i_{S2}-Mi_{S3} \\ \lambda_{S3}(i_{S1},i_{S2},i_{S3}) & = & -Mi_{S1}-Mi_{S2}+L_{S}i_{S3} \end{array}$$

where

$$L_{S} = \frac{7}{3} \frac{\mu_{0} \ell_{1} \ell_{2} \pi}{12g} N_{S}^{2}, \quad M = \frac{\mu_{0} \ell_{1} \ell_{2} \pi}{12g} N_{S}^{2}.$$



Stator Flux Linkage Produced by \vec{B}_S

In matrix form the flux linkages are given by

$$\begin{bmatrix} \lambda_{S1} \\ \lambda_{S2} \\ \lambda_{S3} \end{bmatrix} = \begin{bmatrix} L_S & -M & -M \\ -M & L_S & -M \\ -M & -M & L_S \end{bmatrix} \begin{bmatrix} i_{S1} \\ i_{S2} \\ i_{S3} \end{bmatrix}.$$

The inverse of the inductance matrix on the right is

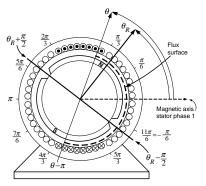
$$\frac{1}{(L_S-2M)(M+L_S)} \left[\begin{array}{cccc} L_S-M & M & M \\ M & L_S-M & M \\ M & M & L_S-M \end{array} \right].$$

• As $L_S = (7/3)M$ we have $(L_S - 2M)(M + L_S) > 0$.

Stator Flux Linkage Produced by \vec{B}_R

Compute the flux linkage $\lambda_{S1_R}(\theta_R)$ in phase 1 due to $\vec{\mathbf{B}}_R$. The top side of phase 1 is located in the interval $\pi/3 \le \theta \le 2\pi/3$.

Case 1. $\pi/6 \le \theta_R \le 5\pi/6$.



$$\phi_{S1_R}(\theta) = \int_0^{\ell_1} \int_{\theta-\pi}^{\theta} \vec{\mathbf{B}}_R(r_S, \theta' - \theta_R) \cdot (r_S d\theta' d\ell \mathbf{\hat{r}})$$

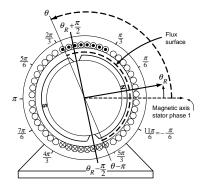
$$= \int_0^{\ell_1} \int_{\theta_R-\pi/2}^{\theta} B_{R0} r_R d\theta' d\ell + \int_0^{\ell_1} \int_{\theta-\pi}^{\theta_R-\pi/2} -B_{R0} r_R d\theta' d\ell$$

$$= 2r_R \ell_1 B_{R0}(\theta - \theta_R).$$

Stator Flux Linkage Produced by \vec{B}_R

Compute the flux linkage $\lambda_{S1-R}(\theta_R)$ in phase 1 due to $\vec{\mathbf{B}}_R$.

Case 2. $-\pi/6 \le \theta_R \le \pi/6$ and $\theta_R + \pi/2 \le \theta \le 2\pi/3$.

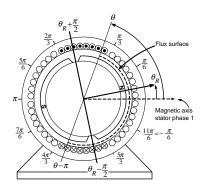


$$\phi_{S1_R}(\theta) = \int_0^{\ell_1} \int_{\theta-\pi}^{\theta} \vec{\mathbf{B}}_R(r_S, \theta' - \theta_R) \cdot (r_S d\theta' d\ell \mathbf{f})$$

$$= \int_0^{\ell_1} \int_{\theta_R + \pi/2}^{\theta} -B_{R0} r_R d\theta' d\ell + \int_0^{\ell_1} \int_{\theta-\pi}^{\theta_R + \pi/2} B_{R0} r_R d\theta' d\ell$$

$$= -2r_R \ell_1 B_{R0}(\theta - \theta_R - \pi).$$

Stator Flux Linkage Produced by $\vec{\mathbf{B}}_R$ Case 3. $-\pi/6 \le \theta_R \le \pi/6$ and $\pi/3 \le \theta \le \theta_R + \pi/2$.



$$\phi_{S1_R}(\theta) = \int_0^{\ell_1} \int_{\theta-\pi}^{\theta} \vec{\mathbf{B}}_R(r_S, \theta' - \theta_R) \cdot (r_S d\theta' d\ell \mathbf{f})$$

$$= \int_0^{\ell_1} \int_{\theta_R-\pi/2}^{\theta} B_{R0} r_R d\theta' d\ell + \int_0^{\ell_1} \int_{\theta-\pi}^{\theta_R-\pi/2} -B_{R0} r_R d\theta' d\ell$$

$$= 2r_R \ell_1 B_{R0}(\theta - \theta_R).$$

Stator Flux Linkage Produced by $\dot{\mathbf{B}}_{R}$

We have just shown that

$$\phi_{S1_R}(\theta) = \left\{ \begin{array}{ll} 2r_R\ell_1B_{R0}(\theta-\theta_R) & \text{for} \quad \pi/6 \leq \theta_R \leq 5\pi/6 \\ \\ -2r_R\ell_1B_{R0}(\theta-\theta_R-\pi) & \text{for} \quad \theta_R+\pi/2 \leq \theta \leq 2\pi/3 \\ \\ & \text{and} \quad -\pi/6 \leq \theta_R \leq \pi/6 \end{array} \right.$$

$$2r_R\ell_1B_{R0}(\theta-\theta_R) & \text{for} \quad \pi/3 \leq \theta \leq \theta_R+\pi/2 \\ \\ & \text{and} \quad -\pi/6 \leq \theta_R \leq \pi/6.$$

Total flux linkage λ_{S1} $_R(\theta_R)$

$$\lambda_{S1_{R}}(\theta_{R}) = \int_{\pi/3}^{2\pi/3} \phi_{S1_{R}}(\theta) \frac{N_{S}}{\pi/3} d\theta$$

$$= \begin{cases} \int_{\pi/3}^{2\pi/3} 2r_R \ell_1 B_{R0}(\theta - \theta_R) \frac{N_S}{\pi/3} d\theta & \text{for } +\pi/6 \le \theta_R \le 5\pi/6 \\ \int_{\pi/3}^{\theta_R + \pi/2} 2r_R \ell_1 B_{R0}(\theta - \theta_R) \frac{N_S}{\pi/3} d\theta & \text{for } -\pi/6 \le \theta_R \le \pi/6. \end{cases}$$

$$+ \int_{\theta_R + \pi/2}^{2\pi/3} -2r_R \ell_1 B_{R0}(\theta - \theta_R - \pi) \frac{N_S}{\pi/3} d\theta & \text{for } -\pi/6 \le \theta_R \le \pi/6.$$

Stator Flux Linkage Produced by \vec{B}_R

Simplifying, this becomes

$$\lambda_{S1_R}(\theta_R) = \begin{cases} \frac{3}{\pi} r_R \ell_1 N_S B_{R0} \ (\theta - \theta_R)^2 \Big|_{\pi/3}^{2\pi/3} & \text{for } + \pi/6 \le \theta_R \le 5\pi/6 \\ \\ r_R \ell_1 B_{R0} \frac{N_S}{\pi/3} \left((\theta - \theta_R)^2 \Big|_{\pi/3}^{\theta_R + \pi/2} - (\theta - \theta_R - \pi)^2 \Big|_{\theta_R + \pi/2}^{2\pi/3} \right) \\ \\ & \text{for } -\pi/6 \le \theta_R \le \pi/6 \end{cases}$$

or

$$\lambda_{S1_R}(\theta_R) = \left\{ \begin{array}{ll} r_R \ell_1 N_S B_{R0} \Big(2(\frac{\pi}{3} - \theta_R) + \frac{\pi}{3} \Big) & \text{for} \quad +\pi/6 \leq \theta_R \leq 5\pi/6 \\ \\ r_R \ell_1 N_S B_{R0} \Big(-\frac{6}{\pi} \theta_R^2 + \frac{5\pi}{6} \Big) & \text{for} \quad -\pi/6 \leq \theta_R \leq \pi/6. \end{array} \right.$$

Stator Flux Linkage Produced by \vec{B}_R

By symmetry, $\lambda_{S1_R}(\theta_R\pm\pi)=-\lambda_{S1_R}(\theta_R)$ so that the total flux linkage in stator phase 1 due to the rotor's magnetic field may be written as

$$\lambda_{S1_R}(\theta_R) = \begin{cases} +r_R \ell_1 N_S B_{R0} \left(-\frac{6}{\pi} \theta_R^2 + \frac{5\pi}{6} \right), & -\frac{\pi}{6} \leq \theta_R \leq \frac{\pi}{6} \\ +r_R \ell_1 N_S B_{R0} \left(2(\frac{\pi}{3} - \theta_R) + \frac{\pi}{3} \right), & \frac{\pi}{6} \leq \theta_R \leq \frac{5\pi}{6} \\ -r_R \ell_1 N_S B_{R0} \left(-\frac{6}{\pi} \left(\theta_R - \pi \right)^2 + \frac{5\pi}{6} \right), & \frac{5\pi}{6} \leq \theta_R \leq \frac{7\pi}{6} \\ -r_R \ell_1 N_S B_{R0} \left(2\left(\frac{\pi}{3} - (\theta_R - \pi)\right) + \frac{\pi}{3} \right), & \frac{7\pi}{6} \leq \theta_R \leq \frac{11\pi}{6}. \end{cases}$$

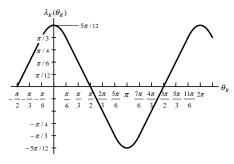
Define $\lambda_R(\theta_R)$ as

$$\lambda_R(\theta_R) \triangleq \lambda_{S1_R}(\theta_R) / M_{SR}$$

where $M_{SR} \triangleq 2r_R \ell_1 N_S B_{R0}$ is the *coefficient of mutual inductance* between the stator and the rotor.

Stator Flux Linkage Produced by $\vec{\mathbf{B}}_R$

Plot of $\lambda_R(\theta_R)$ versus θ_R .



A simple computation shows that

$$-1 \leq \frac{\partial \lambda_R(\theta_R)}{\partial \theta_R} \leq 1.$$

Finally

$$\lambda_{S1_R}(\theta_R) = M_{SR}\lambda_R(\theta_R)$$

$$\lambda_{S2_R}(\theta_R) = M_{SR}\lambda_R(\theta_R - 2\pi/3)$$

$$\lambda_{S3_R}(\theta_R) = M_{SR}\lambda_R(\theta_R - 4\pi/3).$$

Emf in the Stator Windings Produced by \vec{B}_R

By Faraday's law, the back emf induced in the windings of phase 1 by rotor's magnetic field is given by

$$e_{S1} \triangleq -\frac{d}{dt} M_{SR} \lambda_R(\theta_R) = \begin{cases} +M_{SR} \frac{6\theta_R}{\pi} \omega_R, & -\pi/6 \leq \theta_R \leq \pi/6 \\ +M_{SR} \omega_R, & \pi/6 \leq \theta_R \leq 5\pi/6 \\ -M_{SR} \frac{6(\theta_R - \pi)}{\pi} \omega_R, & 5\pi/6 \leq \theta_R \leq 7\pi/6 \\ -M_{SR} \omega_R, & 7\pi/6 \leq \theta_R \leq 11\pi/6 \end{cases}$$
(1)

where $\omega_R = d\theta_R/dt$. With $e_p \triangleq M_{SR} = 2r_R\ell_1N_SB_{R0}$ and

$$e(\theta_R) \triangleq \frac{e_{S1}}{M_{SR}\omega_R} = -\frac{\partial \lambda_R(\theta_R)}{\partial \theta_R},$$
 (2)

the back emf in each stator phase may now be written succinctly as

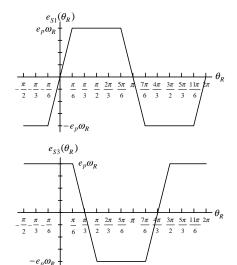
$$e_{S1} = e_p e(\theta_R) \omega_R$$

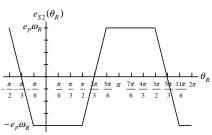
$$e_{S2} = e_p e(\theta_R - 2\pi/3) \omega_R$$

$$e_{S2} = e_p e(\theta_R - 4\pi/3) \omega_R.$$

Trapezoidal Back Emf in the Stator Windings

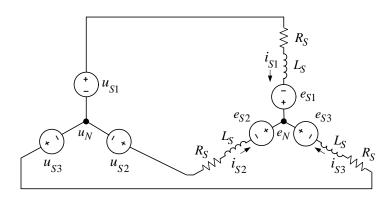
As $-1 \le e(\theta_R) \le 1$ the factor $e_p \omega_R$ is the peak value of the back emf.



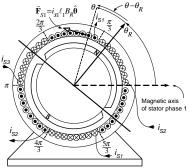


Equivalent Circuit

- Note the sign convention for the back emfs.
- If $e_{S1} > 0$ then it "wants" to force current in the positive direction of i_{S1} .
- The back emfs are not balanced, i.e., $e_{S1}+e_{S2}+e_{S3}\neq 0$.



• The top sides of the windings of phase 1 are at $\pi/3 \le \theta \le 2\pi/3$.



• The force $\vec{\mathbf{F}}_{S1}$ exerted by $\vec{\mathbf{B}}_R(r_S, \theta - \theta_R)$ on the axial side of a winding at θ is

$$\vec{\mathbf{F}}_{S1}(r,\theta-\theta_R) = i_{S1} (\ell_1 \mathbf{\hat{2}}) \times \vec{\mathbf{B}}_R(r_S,\theta-\theta_R) = i_{S1} \ell_1 B_R(r_S,\theta-\theta_R) \mathbf{\hat{2}} \times \mathbf{\hat{r}}$$

$$= i_{S1} \ell_1 B_R(r_S,\theta-\theta_R) \mathbf{\hat{0}}.$$

• On the bottom side where $4\pi/3 \le \theta \le 5\pi/3$, the force is

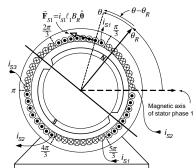
$$\vec{\mathbf{F}}_{S1}(r,\theta-\theta_R) = i_{S1} \left(-\ell_1 \mathbf{2}\right) \times \vec{\mathbf{B}}_R(r_S,\theta-\theta_R) = -i_{S1}\ell_1 B_R(r_S,\theta-\theta_R) \mathbf{2} \times \mathbf{\hat{r}}$$

$$= -i_{S1}\ell_1 B_R(r_S,\theta-\theta_R) \mathbf{\hat{\theta}}.$$

Torque τ_{S1} on stator phase 1

$$\begin{split} \tau_{S1} &= \int_{\pi/3}^{2\pi/3} \vec{\mathbf{r}} \times \vec{\mathbf{F}}_{S1} \frac{N_S}{\pi/3} d\theta + \int_{4\pi/3}^{5\pi/3} \vec{\mathbf{r}} \times \vec{\mathbf{F}}_{S1} \frac{N_S}{\pi/3} d\theta \\ &= \int_{\pi/3}^{2\pi/3} i_{S1} \ell_1 B_R(r_S, \theta - \theta_R) r_S \frac{N_S}{\pi/3} d\theta \hat{\mathbf{r}} \times \hat{\boldsymbol{\theta}} - \int_{4\pi/3}^{5\pi/3} i_{S1} \ell_1 B_R(r_S, \theta - \theta_R) r_S \frac{N_S}{\pi/3} d\theta \hat{\mathbf{r}} \times \hat{\boldsymbol{\theta}} \\ &= i_{S1} \ell_1 \frac{N_S}{\pi/3} \left(\int_{\pi/3}^{2\pi/3} r_S B_R(r_S, \theta - \theta_R) d\theta - \int_{4\pi/3}^{5\pi/3} r_S B_R(r_S, \theta - \theta_R) d\theta \right) \hat{\mathbf{z}} \\ &= 2i_{S1} \ell_1 \frac{N_S}{\pi/3} \int_{\pi/3}^{2\pi/3} r_S B_R(r_S, \theta - \theta_R) d\theta \hat{\mathbf{z}} \end{split}$$

using $B_R(r_S, \theta - \theta_R) = -B_R(r_S, \theta - \theta_R \pm \pi)$.



Using the expression

$$\vec{\mathbf{B}}_R(r,\theta-\theta_R) = \left\{ \begin{array}{rcl} B_{R0} \frac{r_R}{r} \mathbf{\hat{r}} & \text{for} & -\pi/2 \leq \theta - \theta_R \leq \pi/2 \\ \\ -B_{R0} \frac{r_R}{r} \mathbf{\hat{r}} & \text{for} & +\pi/2 \leq \theta - \theta_R \leq 3\pi/2. \end{array} \right.$$

we have

$$\int_{\pi/3}^{2\pi/3} r_S B_R(r_S, \theta - \theta_R) d\theta$$

$$= \begin{cases} \int_{\pi/3}^{\theta_R + \pi/2} r_R B_{R0} d\theta + \int_{\theta_R + \pi/2}^{2\pi/3} -r_R B_{R0} d\theta & \text{for} \quad -\frac{\pi}{6} \leq \theta_R \leq \frac{\pi}{6} \\ \int_{\pi/3}^{2\pi/3} r_R B_{R0} d\theta & \text{for} \quad \frac{\pi}{6} \leq \theta_R \leq \frac{5\pi}{6} \end{cases}$$

$$= \begin{cases} \int_{\pi/3}^{\theta_R - \pi/2} -r_R B_{R0} d\theta + \int_{\theta_R - \pi/2}^{2\pi/3} r_R B_{R0} d\theta & \text{for} \quad \frac{5\pi}{6} \leq \theta_R \leq \frac{7\pi}{6} \end{cases}$$

$$\int_{\pi/3}^{2\pi/3} -r_R B_{R0} d\theta & \text{for} \quad \frac{7\pi}{6} \leq \theta_R \leq \frac{11\pi}{6} \end{cases}$$

$$\int_{\pi/3}^{2\pi/3} -r_R B_{R0} d\theta & \text{for} \quad \frac{7\pi}{6} \leq \theta_R \leq \frac{11\pi}{6} \end{cases}$$
The proof of Electric Machines (Chiasson) Chapter 10 Brushless DC Motors (BLDC) Wiley-IEEE Press 2005

Doing the computations this becomes

$$\begin{split} \int_{\pi/3}^{2\pi/3} r_S B_R(r_S, \theta - \theta_R) d\theta \\ &= \begin{cases} &+ r_R B_{R0}(\theta_R + \pi/6) - r_R B_{R0}(\pi/6 - \theta_R), & -\frac{\pi}{6} \leq \theta_R \leq \frac{\pi}{6} \\ &+ r_R B_{R0}\pi/3, & \frac{\pi}{6} \leq \theta_R \leq \frac{5\pi}{6} \\ &- r_R B_{R0}(\theta_R - 5\pi/6) + r_R B_{R0}(7\pi/6 - \theta_R), & \frac{5\pi}{6} \leq \theta_R \leq \frac{7\pi}{6} \\ &- r_R B_{R0}\pi/3, & \frac{7\pi}{6} \leq \theta_R \leq \frac{11\pi}{6} \end{cases} \end{split}$$

Combining terms results in

$$\int_{\pi/3}^{2\pi/3} r_S B_R(r_S, \theta - \theta_R) d\theta = \begin{cases} +2r_R B_{R0} \theta_R, & -\pi/6 \le \theta_R \le \pi/6 \\ +r_R B_{R0} \pi/3, & \pi/6 \le \theta_R \le 5\pi/6 \\ -2r_R B_{R0} (\theta_R - \pi), & 5\pi/6 \le \theta_R \le 7\pi/6 \\ -r_R B_{R0} \pi/3, & 7\pi/6 \le \theta_R \le 11\pi/6. \end{cases}$$

As
$$au_{S1}=2i_{S1}\ell_1rac{N_S}{\pi/3}\int_{\pi/3}^{2\pi/3}r_SB_R(r_S, heta- heta_R)d heta$$
 we have

$$\tau_{S1} = \begin{cases} +2\ell_1 r_R N_S B_{R0} \frac{6\theta_R}{\pi} i_{S1} & \text{for } -\pi/6 \le \theta_R \le \pi/6 \\ +2\ell_1 r_R N_S B_{R0} i_{S1} & \text{for } \pi/6 \le \theta_R \le 5\pi/6 \\ \\ -2\ell_1 r_R N_S B_{R0} \frac{6(\theta_R - \pi)}{\pi} i_{S1} & \text{for } 5\pi/6 \le \theta_R \le 7\pi/6 \\ \\ -2\ell_1 r_R N_S B_{R0} i_{S1} & \text{for } 7\pi/6 \le \theta_R \le 11\pi/6. \end{cases}$$

The torque au_{R1} exerted on the rotor by the stator magnetic field au_{R1} is

$$\tau_{R1} = -\tau_{S1} = \begin{cases} -2\ell_1 r_R N_S B_{R0} \frac{6\theta_R}{\pi} i_{S1} & \text{for } -\pi/6 \le \theta_R \le \pi/6 \\ -2\ell_1 r_R N_S B_{R0} i_{S1} & \text{for } \pi/6 \le \theta_R \le 5\pi/6 \\ +2\ell_1 r_R N_S B_{R0} \frac{6(\theta_R - \pi)}{\pi} i_{S1} & \text{for } 5\pi/6 \le \theta_R \le 7\pi/6 \\ +2\ell_1 r_R N_S B_{R0} i_{S1} & \text{for } 7\pi/6 \le \theta_R \le 11\pi/6. \end{cases}$$

With $au_p = 2\ell_1 r_R N_S B_{R0}$ this may be rewritten as

$$\tau_{R1}(\theta_R, i_{S1}) = \begin{cases} -\tau_p \frac{6\theta_R}{\pi} i_{S1} & \text{for } -\pi/6 \le \theta_R \le \pi/6 \\ -\tau_p i_{S1} & \text{for } \pi/6 \le \theta_R \le 5\pi/6 \\ +\tau_p \frac{6(\theta_R - \pi)}{\pi} i_{S1} & \text{for } 5\pi/6 \le \theta_R \le 7\pi/6 \\ +\tau_p i_{S1} & \text{for } 7\pi/6 \le \theta_R \le 11\pi/6. \end{cases}$$

Torque

Recall

$$e_{S1} \triangleq -\frac{d}{dt} M_{SR} \lambda_R(\theta_R) = \begin{cases} +M_{SR} \frac{6\theta_R}{\pi} \omega_R, & -\pi/6 \le \theta_R \le \pi/6 \\ +M_{SR} \omega_R, & \pi/6 \le \theta_R \le 5\pi/6 \\ -M_{SR} \frac{6(\theta_R - \pi)}{\pi} \omega_R, & 5\pi/6 \le \theta_R \le 7\pi/6 \\ -M_{SR} \omega_R, & 7\pi/6 \le \theta_R \le 11\pi/6 \end{cases}$$

$$e(\theta_R) \triangleq \frac{e_{S1}}{M_{SR}\omega_R} = -\frac{\partial \lambda_R(\theta_R)}{\partial \theta_R}$$

so we may write

$$\begin{array}{lll} \tau_{R1}(\theta_R,i_{S1}) & = & -\tau_p e(\theta_R) i_{S1} \\ \tau_{R2}(\theta_R,i_{S2}) & = & -\tau_p e(\theta_R-2\pi/3) i_{S2} \\ \tau_{R3}(\theta_R,i_{S3}) & = & -\tau_p e(\theta_R-4\pi/3) i_{S3}. \end{array}$$

Mathematical Model

Stator flux linkages

$$\begin{array}{lcl} \lambda_{1}(i_{S1},i_{S2},i_{S3}) & = & +L_{S}i_{S1}-Mi_{S2}-Mi_{S3}+e_{p}\lambda_{R}(\theta_{R}) \\ \lambda_{2}(i_{S1},i_{S2},i_{S3}) & = & -Mi_{S1}+L_{S}i_{S2}-Mi_{S3}+e_{p}\lambda_{R}(\theta_{R}-2\pi/3) \\ \lambda_{3}(i_{S1},i_{S2},i_{S3}) & = & -Mi_{S1}-Mi_{S2}+L_{S}i_{S3}+e_{p}\lambda_{R}(\theta_{R}-4\pi/3) \end{array}$$

Phase torques

$$\begin{array}{lcl} \tau_{R1}(\theta_R, i_{S1}) & = & -\tau_p e(\theta_R) \, i_{S1} \\ \tau_{R2}(\theta_R, i_{S2}) & = & -\tau_p e(\theta_R - 2\pi/3) i_{S2} \\ \tau_{R3}(\theta_R, i_{S3}) & = & -\tau_p e(\theta_R - 4\pi/3) i_{S3} \end{array}$$

Phase voltages u_{S1} , u_{S2} , u_{S3} and stator phase resistance R_S .

By Faraday's law and the magnetic force law:

$$\frac{d}{dt}\lambda_{1}(i_{S1}, i_{S2}, i_{S3}) = -R_{S}i_{S1} + u_{S1} - e_{N}$$

$$\frac{d}{dt}\lambda_{2}(i_{S1}, i_{S2}, i_{S3}) = -R_{S}i_{S2} + u_{S2} - e_{N}$$

$$\frac{d}{dt}\lambda_{3}(i_{S1}, i_{S2}, i_{S3}) = -R_{S}i_{S3} + u_{S3} - e_{N}$$

$$J\frac{d\omega}{dt} = \tau_{R1}(\theta_{R}, i_{S1}) + \tau_{R2}(\theta_{R}, i_{S2}) + \tau_{R3}(\theta_{R}, i_{S3}) - \tau_{L}$$

$$\frac{d\theta_{R}}{dt} = \omega_{R}$$

Mathematical Model

$$\frac{d}{dt} \left(L_S i_{S1} - M i_{S2} - M i_{S3} + e_p \lambda_R(\theta_R) \right) = -R_S i_{S1} + u_{S1} - e_N$$

$$\frac{d}{dt} \left(-M i_{S1} + L_S i_{S2} - M i_{S3} + e_p \lambda_R(\theta_R - 2\pi/3) \right) = -R_S i_{S2} + u_{S2} - e_N$$

$$\frac{d}{dt} \left(-M i_{S1} - M i_{S2} + L_S i_{S3} + e_p \lambda_R(\theta_R - 4\pi/3) \right) = -R_S i_{S3} + u_{S3} - e_N$$

$$J \frac{d\omega_R}{dt} = \tau - \tau_L$$

$$\frac{d\theta_R}{dt} = \omega_R$$

with

$$\tau \triangleq -\tau_{p}e(\theta_{R})i_{S1} - \tau_{p}e(\theta_{R} - 2\pi/3)i_{S2} - \tau_{p}e(\theta_{R} - 4\pi/3)i_{S3}.$$

Equivalently

$$\begin{bmatrix} u_{S1} - e_N \\ u_{S2} - e_N \\ u_{S3} - e_N \end{bmatrix} = \begin{bmatrix} L_S & -M & -M \\ -M & L_S & -M \\ -M & -M & L_S \end{bmatrix} \frac{d}{dt} \begin{bmatrix} i_{S1} \\ i_{S2} \\ i_{S3} \end{bmatrix} + R_S \begin{bmatrix} i_{S1} \\ i_{S2} \\ i_{S3} \end{bmatrix} - e_p \begin{bmatrix} e(\theta_R) \\ e(\theta_R - 2\pi/3) \\ e(\theta_R - 4\pi/3) \end{bmatrix} \omega_R$$

$$J \frac{d\omega_R}{dt} = -\tau_p e(\theta_R) i_{S1} - \tau_p e(\theta_R - 2\pi/3) i_{S2} - \tau_p e(\theta_R - 4\pi/3) i_{S3} - \tau_L$$

$$\frac{d\theta_R}{dt} = \omega_R.$$

Mathematical Model

As the stator currents are balanced the model may be rewritten as

$$\begin{bmatrix} u_{S1} \\ u_{S2} \\ u_{S3} \end{bmatrix} = \begin{bmatrix} L_S + M & 0 & 0 \\ 0 & L_S + M & 0 \\ 0 & 0 & L_S + M \end{bmatrix} \frac{d}{dt} \begin{bmatrix} i_{S1} \\ i_{S2} \\ i_{S3} \end{bmatrix} + R_S \begin{bmatrix} i_{S1} \\ i_{S2} \\ i_{S3} \end{bmatrix} - e_p \begin{bmatrix} e(\theta_R) \\ e(\theta_R - 2\pi/3) \\ e(\theta_R - 4\pi/3) \end{bmatrix} \omega_R$$

$$J \frac{d\omega_R}{dt} = -\tau_p e(\theta_R) i_{S1} - \tau_p e(\theta_R - 2\pi/3) i_{S2} - \tau_p e(\theta_R - 4\pi/3) i_{S3} - \tau_L$$

$$\frac{d\theta_R}{dt} = \omega_R.$$

In state-space form this becomes

$$\begin{array}{lcl} \frac{di_{S1}}{dt} & = & \frac{e_p}{L_S + M} \omega_R e(\theta_R) - \frac{R_S}{L_S + M} i_{S1} + \frac{1}{L_S + M} (u_{S1} - e_N) \\ \frac{di_{S2}}{dt} & = & \frac{e_p}{L_S + M} \omega_R e(\theta_R - 2\pi/3) - \frac{R_S}{L_S + M} i_{S2} + \frac{1}{L_S + M} (u_{S2} - e_N) \\ \frac{di_{S3}}{dt} & = & \frac{e_p}{L_S + M} \omega_R e(\theta_R - 4\pi/3) - \frac{R_S}{L_S + M} i_{S3} + \frac{1}{L_S + M} (u_{S3} - e_N) \\ \frac{d\omega_R}{dt} & = & -(\tau_p/J) e(\theta_R) i_{S1} - (\tau_p/J) e(\theta_R - 2\pi/3) i_{S2} - (\tau_p/J) e(\theta_R - 4\pi/3) i_{S3} - \tau_L/J \\ \frac{d\theta_R}{dt} & = & \omega_R \end{array}$$

where $e_p = \tau_p$.

The back-emf voltages are

$$\begin{array}{lcl} e_{S1} & = & e_p e(\theta_R) \omega_R \\ e_{S2} & = & e_p e(\theta_R - 2\pi/3) \omega_R \\ e_{S3} & = & e_p e(\theta_R - 4\pi/3) \omega_R. \end{array}$$

The power in each phase absorbed in each phase by the back emfs are

$$p_{S1} \triangleq e_{S1}i_{S1}, \quad p_{S2} \triangleq e_{S2}i_{S2}, \quad p_{S3} \triangleq e_{S3}i_{S3}.$$

The total power absorbed by the back emfs

$$p \triangleq e_{S1}i_{S1} + e_{S2}i_{S2} + e_{S3}i_{S3}.$$

Set the current reference i_{S1r} for the current in phase 1 as

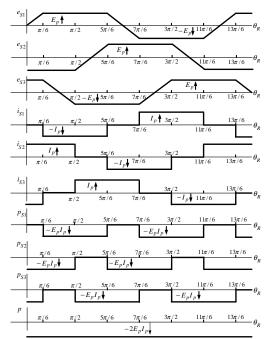
$$i_{S1r} = \left\{ \begin{array}{ll} -I_p & \text{if} & e_{S1} = +E_p = +e_p \omega_R \\ +I_p & \text{if} & e_{S1} = -E_p = -e_p \omega_R \\ 0 & \text{otherwise} \end{array} \right.$$

Equivalently we can write

$$i_{S1r}(\theta_R) = I_p i_S(\theta_R)$$

where

$$i_{S}(\theta_{R}) \triangleq \left\{ \begin{array}{lll} 0 & \text{for} & -\pi/6 \leq \theta_{R} \leq \pi/6 \\ -1 & \text{for} & \pi/6 \leq \theta_{R} \leq 5\pi/6 \\ 0 & \text{for} & 5\pi/6 \leq \theta_{R} \leq 7\pi/6 \\ 1 & \text{for} & 7\pi/6 \leq \theta_{R} \leq 11\pi/6. \end{array} \right.$$



- Though $e_N \neq 0$ the usual case is to ignore this and take e_N to be zero.
- Use a PI current controller

$$u_{S1} = K_P(i_{S1r} - i_{S1}) + K_I \int_0^t (i_{S1r}(\tau) - i_{S1}(\tau)) d\tau$$

to force $i_{S1} \rightarrow i_{S1r}$.

- Similarly, choose $i_{S2r}=I_pi_S(\theta_R-2\pi/3), i_{S3r}=I_pi_S(\theta_R-4\pi/3)$ and PI controllers to force $i_{S2}\to i_{S2r}, i_{S3}\to i_{S3r}$.
- Current is commutated every $\pi/3$ radians or 60° .
- Commutation is done at $\theta_R=30^\circ,90^\circ,150^\circ,210^\circ,270^\circ$, and 330° to implement i_{S1r},i_{S2r},i_{S3r} .
- Hall effect sensors are used to detect these discrete rotor positions for current commutation.
- Power absorbed by the back emf is

$$e_{S1}i_{S1} + e_{S2}i_{S2} + e_{S3}i_{S3} = e_p e(\theta_R) \omega_R i_{S1r} + e_p e(\theta_R - 2\pi/3) \omega_R i_{S2r} + e_p e(\theta_R - 4\pi/3) \omega_R i_{S3r}$$

= $-2e_p \omega_R I_p$

Recall that the torque is given by

$$\tau\triangleq-\tau_{p}e\left(\theta_{R}\right)i_{S1}-\tau_{p}e\left(\theta_{R}-2\pi/3\right)i_{S2}-\tau_{p}e\left(\theta_{R}-4\pi/3\right)i_{S3}.$$

With the currents chosen as above, the mechanical power is

$$\begin{split} \tau\omega_R &= -\tau_p e \left(\theta_R\right) \omega_R i_{S1} - \tau_p e (\theta_R - 2\pi/3) \omega_R i_{S2} - \tau_p e (\theta_R - 4\pi/3) \omega_R i_{S3} \\ &= -e_p e \left(\theta_R\right) \omega_R i_{S1r} - e_p e (\theta_R - 2\pi/3) \omega_R i_{S2r} - e_p e (\theta_R - 4\pi/3) \omega_R i_{S3r} \\ &= 2e_p \omega_R I_p \\ &= 2\tau_p I_p \omega_R. \end{split}$$

That is, the torque is simply given by

$$\tau = 2\tau_p I_p$$
.

In summary, choose the current references as

$$i_{S1r} = I_{\rho}i_{S}(\theta_{R})$$

 $i_{S2r} = I_{\rho}i_{S}(\theta_{R} - 2\pi/3)$
 $i_{S3r} = I_{\rho}i_{S}(\theta_{R} - 4\pi/3)$

and PI controllers as

$$u_{S1} = K_{P}(i_{S1r} - i_{S1}) + K_{I} \int_{0}^{t} (i_{S1r}(\tau) - i_{S1}(\tau)) d\tau$$

$$u_{S2} = K_{P}(i_{S2r} - i_{S2}) + K_{I} \int_{0}^{t} (i_{S2r}(\tau) - i_{S2}(\tau)) d\tau$$

$$u_{S1} = K_{P}(i_{S3r} - i_{S3}) + K_{I} \int_{0}^{t} (i_{S3r}(\tau) - i_{S3}(\tau)) d\tau.$$

With α_r denoting the reference angular acceleration set

$$\begin{split} I_{p} &= \frac{J}{2\tau_{p}}\alpha_{r} \\ \alpha_{r} &= K_{I}\int_{0}^{t}\left(\theta_{ref}(\tau)-\theta(\tau)\right)d\tau + K_{P}\left(\theta_{ref}(t)-\theta(t)\right) + K_{D}\left(\omega_{ref}(t)-\omega(t)\right) + \alpha_{ref}. \end{split}$$

Define $e_0(t) \triangleq \int_0^t (\theta_{ref}(\tau) - \theta(\tau)) d\tau$, $e_1(t) \triangleq \theta_{ref}(t) - \theta(t)$, and $e_2(t) \triangleq \omega_{ref}(t) - \omega(t)$ so that

$$\frac{d}{dt} \left[\begin{array}{c} e_0 \\ e_1 \\ e_2 \end{array} \right] = \left[\begin{array}{ccc} 0 & 1 & 0 \\ 0 & 0 & 1 \\ -K_I & -K_P & -K_D \end{array} \right] \left[\begin{array}{c} e_0 \\ e_1 \\ e_2 \end{array} \right] + \left[\begin{array}{c} 0 \\ 0 \\ 1/J \end{array} \right] \tau_L.$$

With $r_1 > 0$, $r_2 > 0$, and $r_3 > 0$ set the gains as

$$K_D = r_1 + r_2 + r_3$$

 $K_P = r_1 r_2 + r_1 r_3 + r_2 r_3$
 $K_I = r_1 r_2 r_3$

so that the closed-loop characteristic polynomial is

$$a(s) = \det \begin{pmatrix} sI - \begin{bmatrix} 0 & 1 & 0 \\ 0 & 0 & 1 \\ -K_I & -K_P & -K_D \end{bmatrix} \end{pmatrix} = s^3 + K_I s^2 + K_P s + K_I$$

$$= s^3 + (r_1 + r_2 + r_3)s^2 + (r_1 r_2 + r_1 r_3 + r_2 r_3)s + r_1 r_2 r_3$$

$$= (s + r_1)(s + r_2)(s + r_3).$$

Balanced Currents

The currents

$$i_{S1r} = I_p i_S(\theta_R)$$
, $i_{S2r} = I_p i_S(\theta_R - 2\pi/3)$, $i_{S3r} = I_p i_S(\theta_R - 4\pi/3)$

are balanced, that is,

$$I_{p}i_{S}(\theta_{R}) + I_{p}i_{S}(\theta_{R} - 2\pi/3) + I_{p}i_{S}(\theta_{R} - 4\pi/3) \equiv 0.$$

• The back-emf voltages $e_{S1}(\theta_R)$, $e_{S2}(\theta_R)$, and $e_{S3}(\theta_R)$ are **not** balanced as

$$\begin{array}{lcl} e_{S1}(\theta_R) + e_{S2}(\theta_R) + e_{S3}(\theta_R) & = & -e_p\omega_R\Big(e(\theta_R) + (e\theta_R - 2\pi/3) + e(\theta_R - 4\pi/3)\Big) \\ & \neq & 0. \end{array}$$

 In contrast, three-phase PM synchronous machines with sinusoidally distributed windings have balanced back-emf voltages.

The Terminology "Brushless DC Motor"

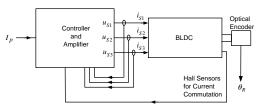
The stator current references are

$$\begin{split} i_{S1r}(\theta_R) &= I_p i_S(\theta_R) \\ i_{S2r}(\theta_R) &= I_p i_S(\theta_R - 2\pi/3) \\ i_{S3r}(\theta_R) &= I_p i_S(\theta_R - 4\pi/3) \\ \end{split} \\ i_{S3r}(\theta_R) &= I_p i_S(\theta_R - 4\pi/3) \\ \vdots \\ i_S(\theta_R) &\triangleq \begin{cases} 0 & \text{for} & -\pi/6 \leq \theta_R \leq \pi/6 \\ -1 & \text{for} & \pi/6 \leq \theta_R \leq 5\pi/6 \\ 0 & \text{for} & 5\pi/6 \leq \theta_R \leq 7\pi/6 \\ 1 & \text{for} & 7\pi/6 \leq \theta_R \leq 11\pi/6. \end{cases}$$

The input to the controller is simply I_p so that

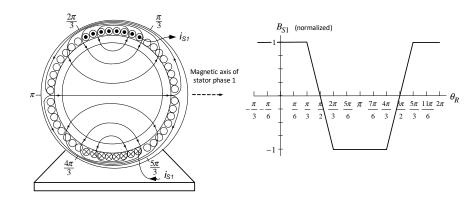
$$Jd\omega/dt = 2\tau_p I_p - \tau_L$$
$$d\theta/dt = \omega.$$

Same form as a current command DC motor with torque constant $K_T=2 au_p$.



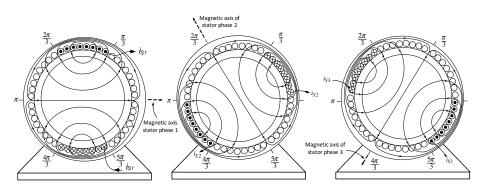
Stator and Rotor Magnetic Axes during Operation

• Magnetic axis of stator phase 1 with $i_{S1} > 0$.



Stator and Rotor Magnetic Axes during Operation

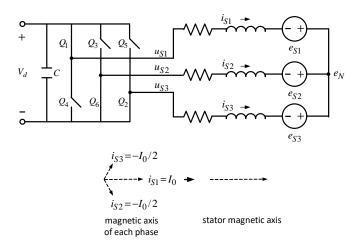
Magnetic Axes of the three stator phases.



- With $i_{S1}=-I_p$, $i_{S2}=I_p$, $i_{S3}=0$ the stator magnetic axis is at $5\pi/6$ or 150° .
- With $i_{S1}=-I_p$, $i_{S2}=0$, $i_{S3}=I_p$ the stator magnetic axis is at $7\pi/6$ or 210° .

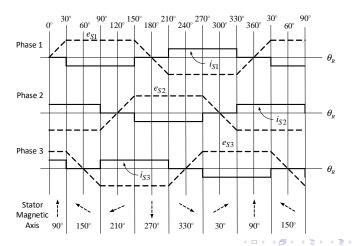
Initialize Rotor

• Set $i_{S1} = I_0$, $i_{S2} = -I_0/2$, $i_{S3} = -I_0/2$ to line up the rotor to $\theta_R = 0$.



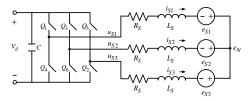
Stator and Rotor Magnetic Axes during Operation

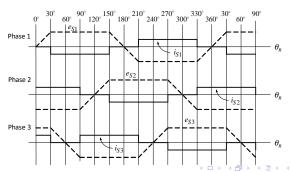
- During operation one current is at I_p , another at $-I_p$, and the third at 0.
- The magnetic axis of rotor is θ_R .
- \bullet The magnetic axis of the stator is 60° to 120° ahead of the rotor.



Sensorless Speed Control - Hall Sensors

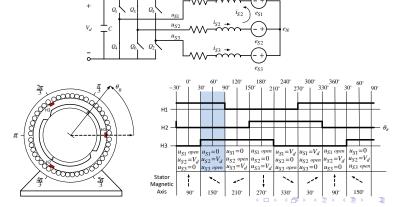
- If $e_{S1} > 0$ it "wants" to force current in the positive direction of i_{S1} .
- Commutate current every 60°.





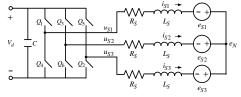
Sensorless Speed Control - Hall Sensors

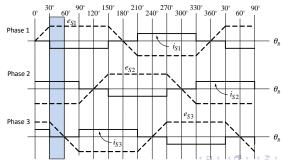
- To initialize set $u_{S1} = V_d$, $u_{S2} = 0$, $u_{S3} = 0$ so $i_{S1} = V_d/R_S$, $i_{S2} = i_{S3} = -(1/2)V_d/R_S$.
- $\vec{\mathbf{B}}_S$ is at 0° so rotor moves to $\theta_R = 0$.
- ullet Then set $u_{S1}=V_d$, $u_{S2}=0$, u_{S3} open so $oldsymbol{ar{B}}_S$ is at 60° and rotor turns clockwise.
- Use Hall sensors H_1 , H_2 , H_3 to detect rotor position every 60° .
- Close switches $Q_1\&Q_6$ if $30^\circ \le \theta_R \le 60^\circ$ so $i_{S2}=-i_{S1}$ and $i_{S3}=0$.
- ullet $\omega_R=\pi/\Delta t$ where Δt is the time for a Hall sensor to go high and then low.



Sensorless Speed Control - Back EMF

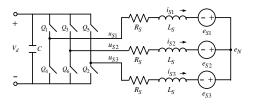
- Close switches $Q_1 \& Q_6$ if $30^\circ \le \theta_R \le 60^\circ$ so $i_{52} = -i_{51}$ with $i_{53} = 0$.
- $e_{S3}=u_{S3}-e_N=0$ at $\theta_R=60^\circ$. Detect this zero crossing of e_{S3} .
- \bullet Commutate current from phase 2 to phase 3 at $\theta_R=90^\circ.$





Sensorless Speed Control - Back EMF

- Close switches $Q_1\&Q_6$ if $30^\circ \le \theta_R \le 60^\circ$ and $i_{S2}=-i_{S1}$ with $i_{S3}=0$.
- $e_{S3}=u_{S3}-e_N=0$ at $\theta_R=60^\circ$. Detect this zero crossing of e_{S3} .
- Commutate current from phase 2 to phase 3 at $\theta_R = 90^\circ$.



$$\begin{bmatrix} u_{S1} - e_{N} \\ u_{S2} - e_{N} \\ u_{S3} - e_{N} \end{bmatrix} = \begin{bmatrix} L_{S} + M & 0 & 0 \\ 0 & L_{S} + M & 0 \\ 0 & 0 & L_{S} + M \end{bmatrix} \frac{d}{dt} \begin{bmatrix} i_{S1} \\ i_{S2} \\ i_{S3} \end{bmatrix} + R_{S} \begin{bmatrix} i_{S1} \\ i_{S2} \\ i_{S3} \end{bmatrix} - \begin{bmatrix} e_{S1} \\ e_{S2} \\ e_{S3} \end{bmatrix} \omega_{R}$$

Add the first two eqns to get

$$u_{S1} - e_N + u_{S2} - e_N = e_{S1} + e_{S2} = 0$$
 for $\pi/6 \le \theta_R \le \pi/2$

or

$$e_N = (u_{S1} + u_{S2})/2$$
 for $\pi/6 \le \theta_R \le \pi/2$.

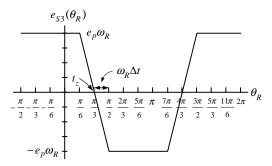
Then

$$e_{S3} = u_{S3} - e_N = u_{S3} - (u_{S1} + u_{S2})/2.$$

Sensorless Speed Control - Back EMF

- $e_{S3} = u_{S3} e_N = u_{S3} (u_{S1} + u_{S2})/2$ for $\pi/6 \le \theta_R \le \pi/2$.
- ullet Δt denotes the time from the zero crossing t_z of e_{S3} to the time $\Delta heta_R = \pi/6$ radians.

$$\int_{t_z}^{t_z+\Delta t} |e_{S3}(t')| dt' = \int_{t_z}^{t_z+\Delta t} \frac{e_p \omega_R}{\Delta t} (t'-t_z) dt' = \frac{e_p \omega_R}{\Delta t} \frac{(t'-t_z)^2}{2} \Big|_{t_z}^{t_z+\Delta t} = \frac{1}{2} e_p \omega_R \Delta t = \frac{1}{2} e_p \frac{\pi}{6}.$$



- When $e_{S3} = 0$ start computing $U(t) \triangleq \int_{t_2}^{t} |e_{S3}(t')| dt'$.
- When $U(t)=U_{\rm threshold} riangleq rac{1}{2} e_p rac{\pi}{6}$ commutate the current.
- Must start open loop.

