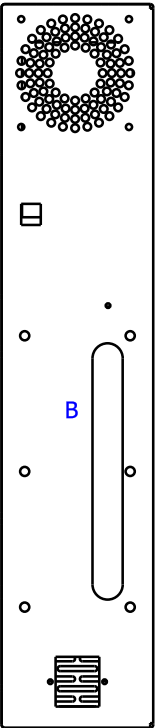
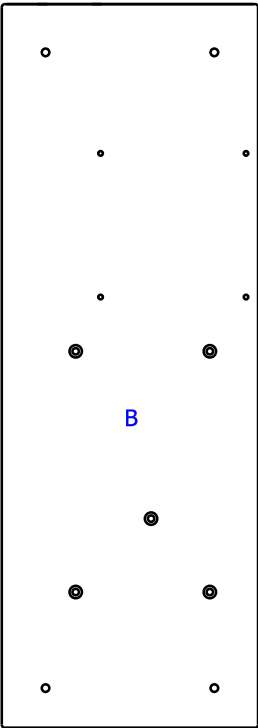
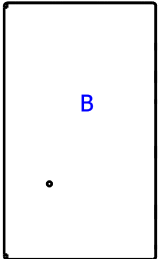
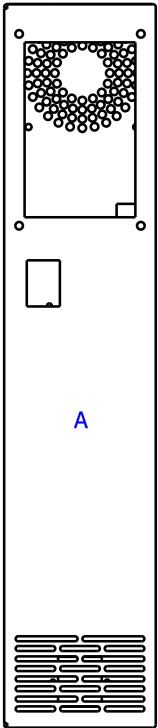
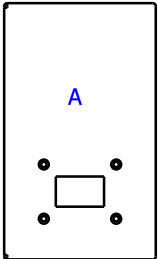



REV DATE BY NOTES

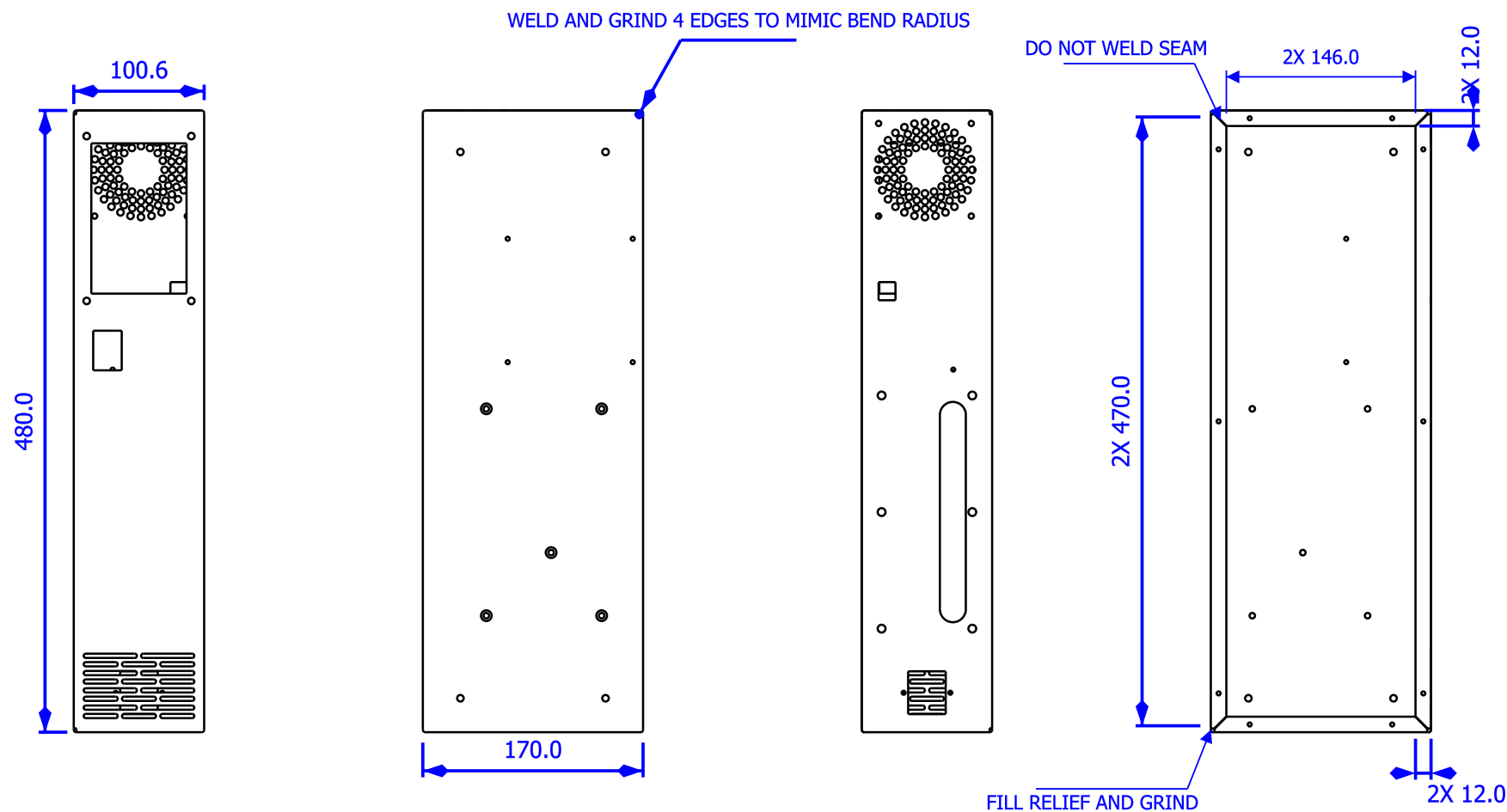
- A 3/2/20 SAW Update powder coat color, add silk screen, reword note 5  
B 4/13/2020 WEST Add 2x S-M3-2ZI Pem nut to page 6



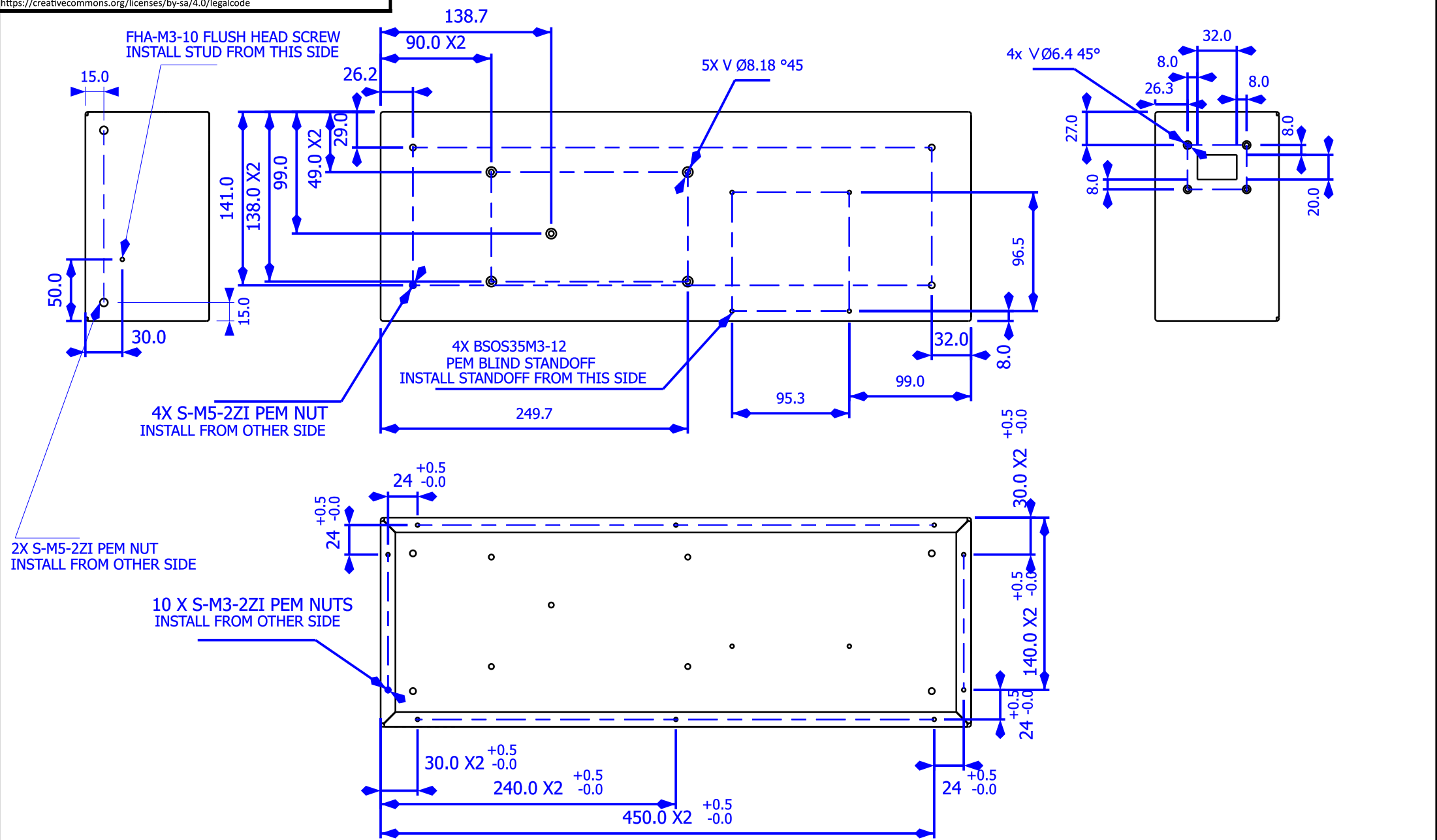
NOTES (UNLESS OTHERWISE SPECIFIED):

1. ALL COMPONENTS RoHS COMPLIANT
2. 3D MODEL GOVERNS DIMENSIONS NOT SHOWN ON PRINT, 1mm TOLERANCE
3. MATERIAL: 5052 H32 AL, 2.03mm THICK
4. BREAK ALL CORNERS PRIOR TO POWDER COATING
5. MASK ALL THREADS PRIOR TO POWDER COATING AND SEE PAGE 6 FOR FURTHER MASKING DETAILS AND WHERE OVERSPRAY IS ALLOWED
6. POWDER COAT WITH CARDINAL COLOR X041-BLV00333.50  
COATING THICKNESS: 0.5mm TO 0.12mm
7. PARTS MUST BE CLEAN, FREE OF OIL AND DEBRIS

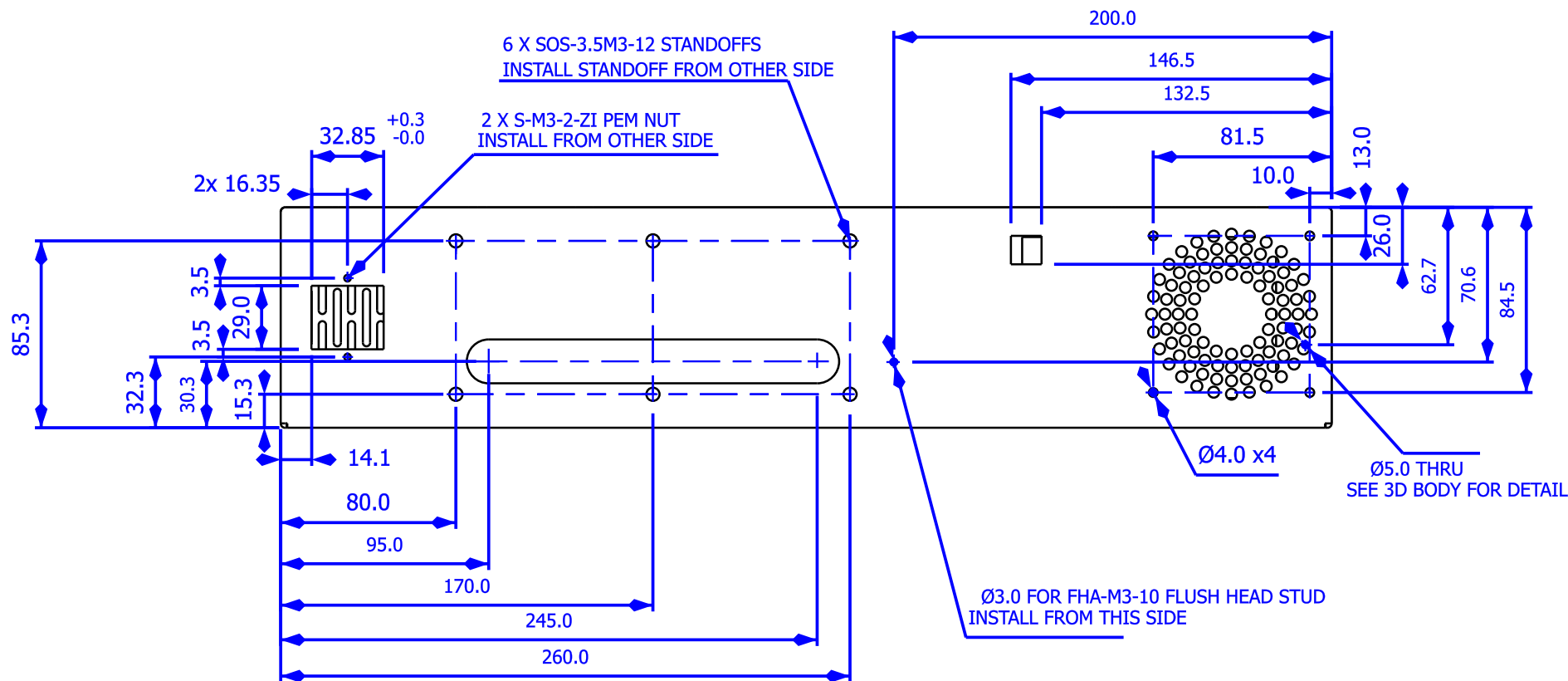
DRAWN BY: West	DATE: 01/14/2020	 3121 N Garfield Ave Loveland, CO. 80538 Phone: 1-970-685-4501	
CHECKED BY: CHECKED	DATE: XX/XX/XXXX		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. TOLERANCES ARE: DECIMALS ANGLES .X±.75 X°±1° .XX±.25 .XXX±.125 .XXXX±0.050		TITLE: Sheet Metal, Electronics Chassis, Syn 1	
BREAK EDGES 0.1/0.5 FILLET RADIUS 0.1/0.5		DRAWING NUMBER: 100067	SIZE: A4
		MATERIAL: 5052 H32 Aluminum 2.03mm	REV: B
		DO NOT SCALE DRAWING	SHEET: 1 OF 7



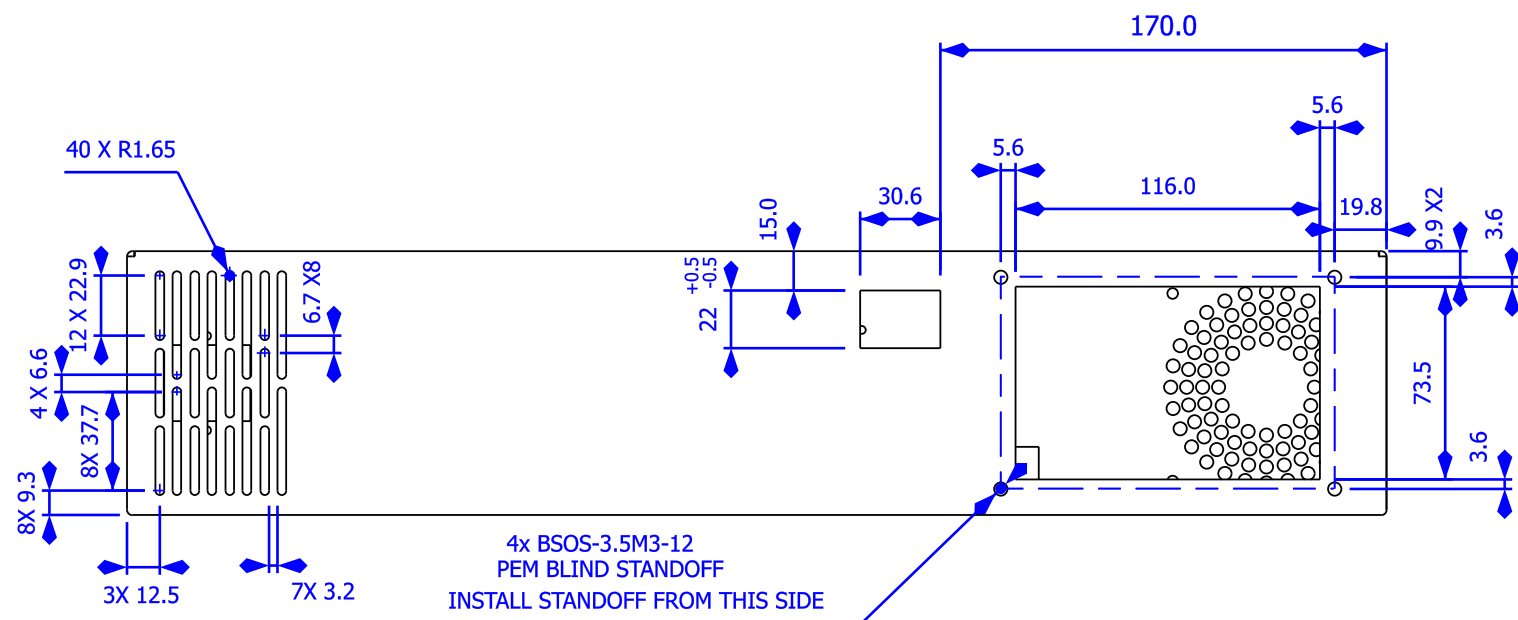
TITLE: Sheet Metal, Electronics Chassis, Syn 1	
DRAWING NUMBER: 100067	SIZE: A4
MATERIAL: 5052 H32 Aluminum 2.03	REV: B
DO NOT SCALE DRAWING	SHEET: 2 OF 7



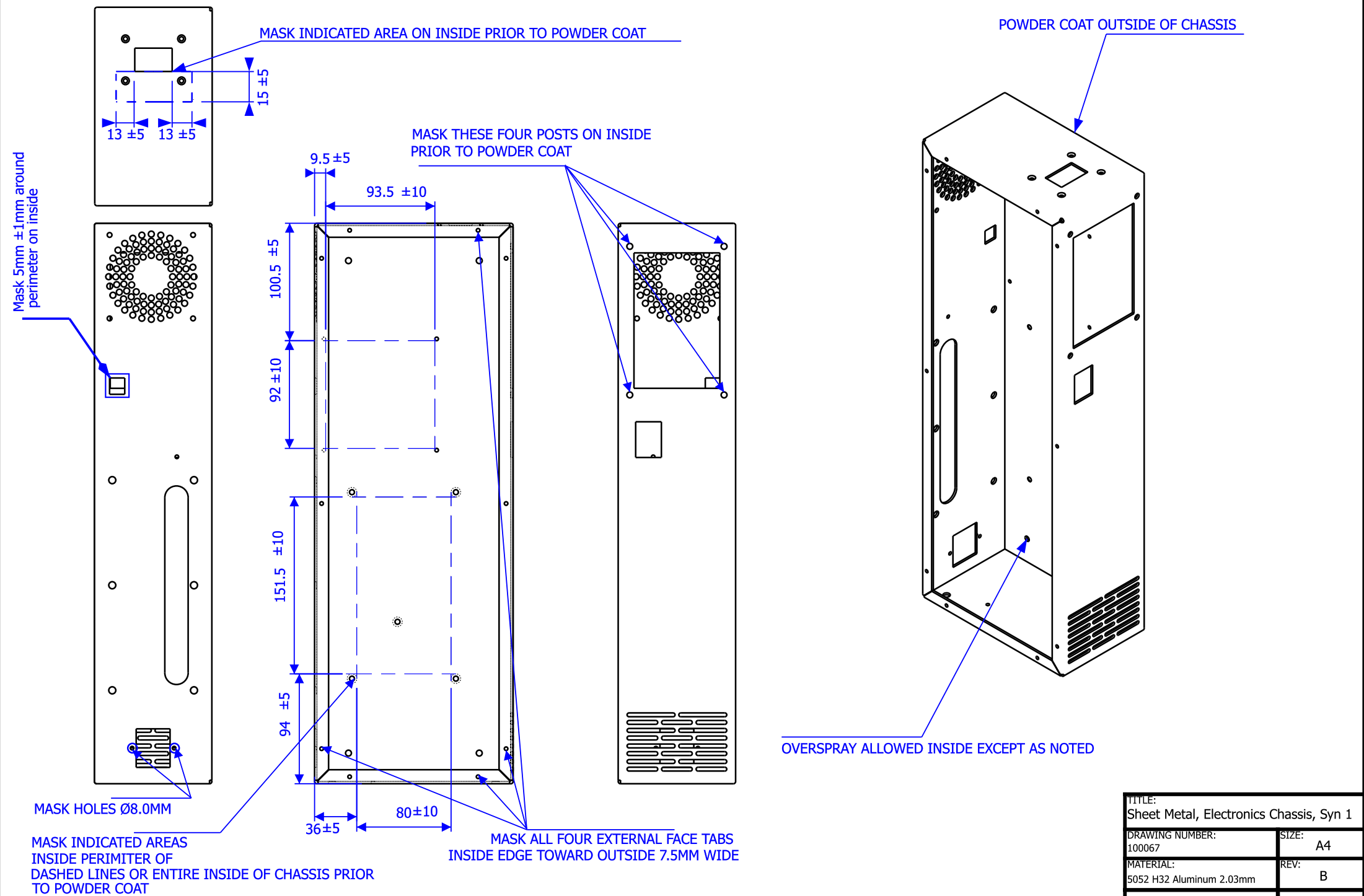
TITLE: Sheet Metal, Electronics Chassis, Syn 1	
DRAWING NUMBER: 100067	SIZE: A4
MATERIAL: 5052 H32 Aluminum 2.03mm	REV: B
DO NOT SCALE DRAWING	SHEET: 3 OF 7



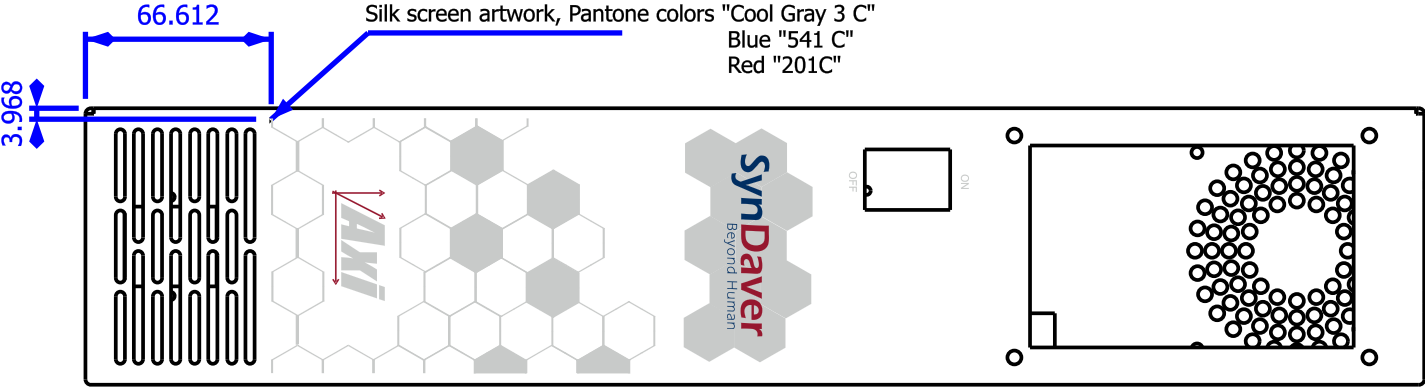
TITLE: Sheet Metal, Electronics Chassis, Syn 1	
DRAWING NUMBER: 100067	SIZE: A4
MATERIAL: 5052 H32 Aluminum 2.03	REV: B
DO NOT SCALE DRAWING	SHEET: 4 OF 7



TITLE: Sheet Metal, Electronics Chassis, Syn 1	
DRAWING NUMBER: 100067	SIZE: A4
MATERIAL: 5052 H32 Aluminum 2.03	REV: B
DO NOT SCALE DRAWING	SHEET: 5 OF 7



TITLE: Sheet Metal, Electronics Chassis, Syn 1	
DRAWING NUMBER: 100067	SIZE: A4
MATERIAL: 5052 H32 Aluminum 2.03mm	REV: B
DO NOT SCALE DRAWING	SHEET: 6 OF 7



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Do not use artwork shown here to generate screen, or compare result to this document visually  
Additional documentation to be provided alongside this document for those purposes

TITLE: Sheet Metal, Electronics Chassis, Syn 1	
DRAWING NUMBER: 100067	SIZE: A4
MATERIAL: 5052 H32 Aluminum 2.03mm	REV: B
DO NOT SCALE DRAWING	SHEET: 7 OF 7