

Simulation Mini-Projects

Mestrado em Engenharia Informática

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SO - Simulação e Otimização

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1 Introduction

This report aims to explain the methodology used to solve the two simulation problems proposed for the Simulation and Optimization course project, as well as to answer the questions raised in its statement.

2 Problem 1 - Inventory System

2.1 Brief Description

A company that sells a single product would like to decide how many items it should have in inventory for each of the next *n* months (*n* is a fixed input parameter). The time between demands is IID exponential random variables with a mean of 0.1 month. The sizes of the demands, D, are IID random variables (independent of when the demands occur), with:

D (size of demand)	With Probability
1	1/6
2	1/3
3	1/3
4	1/6

For this, the company reviews the inventory at the beginning of each month, and decides how many items to order from its supplier based on the current size of the inventory, and based on a stationary policy that the company uses (s, S):

$$Z = \begin{cases} S - I & \text{if } I < s \\ 0 & \text{if } I \ge s \end{cases}$$

where I is the inventory level at the beginning of the month. Based on the amount, the company incurs an ordering cost, calculated based on a setup cost (K = 32\$) and on an incremental cost (IC = 3\$), that considers the Z (amount) previously calculated. After that, a demand will occur (somewhere in the time specter), when it happens, if the demand exceeds the current inventory size, the inventory goes into stockout, leaving the current inventory level as a negative value. When an order arrives, it first eliminates that backlog (if possible) and adds the remainder to the inventory.

Besides the ordering cost, the company also incurs in two different types of costs: holding costs and shortage costs. The first one, is associated with when the inventory level is above zero (the inventory has items), and the second one is calculated when the inventory

is below zero. Besides this, there is also a differentiation between express and normal orders. The express order is placed when the inventory goes into stockout, and, although it's costlier (it has a setup cost of 48\$ and an incremental cost of 4\$), it arrives sooner (with a delivery lag uniformly distributed on [0.25, 0.50] month), when in comparison with the normal order mentioned above.

The inventory is also perishable, which means, having a shelf life distributed uniformly between 1.5 and 2.5 months. The company discovers if an item is determined to be spoiled, it is discarded and the next item in the inventory is examined.

We assumed that the inventory had 60 items in the beginning, and that no order was placed beforehand. We also simulated the inventory system for 120 months, and then calculated the average total cost per month, the expected proportion of time that there is a backlog, and the number of express orders placed to compare the following nine inventory policies:

S	20	20	20	20	40	40	40	60	60
S	40	60	80	100	60	80	100	80	100

2.2 Implementation

To implement the inventory system described above, and all the respective functionalities, we first need to start by defining some constant values:

```
# Holding cost per item per month
                        # Backlog cost per item per month
N MONTHS = 120
MIN LAG = 0.5
1AX LAG = 1
shelf life min = 1.5
shelf_life_max = 2.5
probs_demand = [1/6, 1/3, 1/3, 1/6]
policies = [(20, 40), (20, 60), (20, 80), (20, 100), (40, 60),
            (40, 80), (40, 100), (60, 80), (60, 100)]
init inv level = 60
time_next_event = [0, 0, 0, 0, 0]
next_event_type = 0
dict_events = {
   1: "Order arrival",
   3: "End of simulation",
```

```
num_events = 4
final_results = []
time_theres_backlog = 0
n_express_orders = 0
n_spoiled_items = 0
all_items = 0
demanded_items = 0
```

Besides that, for each policy, we need to reset to start/reset the following variables:

```
or s, S in policies:
  sim_time = 0
  INV_LEVEL = init_inv_level
  time_last_event = 0
  total_ordering_cost = 0
  area_holding = 0
  area shortage = 0
  time_theres_backlog = 0
  time_next_event = [0, 0, 0, 0, 0]
  time_next_event[1] = 1e30
  time_next_event[2] = sim_time + random.expovariate(1/0.1) # demand
  time_next_event[3] = N_MONTHS  # end of simulation
time_next_event[4] = 0.0  # inventory_evaluat
  time_next_event[4] = 0.0
  inventory = np.zeros(INV_LEVEL)  # init_inv_level items and their shelf life
  n spoiled items = 0
  all_items = 60
  demanded items = 0
  n_express_orders = 0
   for i in range(INV_LEVEL):
       shelf_life = random.uniform(shelf_life_min, shelf_life_max)
       inventory[i] = shelf_life
```

Here, we are starting the simulation clock (that will run for 120 months), the statistical counters, the *time_next_event* array, that has the next time for each of the events, and the inventory.

From this it's important to note two things: First, that we are setting up the "Inventory evaluation" as the first event (0.0); And second that we are starting the *inventory* variable as an array of zeros, and then generating the shelf life for each of the items in it.

Then we have the main loop:

```
while True:

# determine the next event
timing()
# update time-average statistical variables
update_time_avg_stats()

if next_event_type == 1:
    order_arrival()
elif next_event_type == 2:
    demand()
elif next_event_type == 4:
    evaluate()
elif next_event_type == 3:
    report()
    break
```

In the main loop, that will run for 120 months, we first need to determine which will be the next event, using the *timing* function described as follows:

So, in the beginning we set up the next event (the first event) as being the inventory evaluation one, as we setted up its simulation time to be 0.0. Then we make the simulation clock "jump" to the time of the next event. As the first event is the "evaluate inventory" one, we run the next function (*evaluate*).

```
def evaluate():
    global INV LEVEL, amount, total ordering cost, inventory, n express orders
    """ EXPRESS ORDER """
    if INV LEVEL < 0:
       amount = S - INV LEVEL
       total_ordering_cost += 48 + 4 * amount
       time next event[1] = sim time + random.uniform(0.20, 0.5)
       n express orders += 1
    elif INV_LEVEL < s:
                          # h
        amount = S - INV LEVEL
        total_ordering_cost += 32 + 3 * amount
        time_next_event[1] = sim_time + random.uniform(0.5, 1)
    time_next_event[4] = sim_time + 1.0
    # update shelf life of the items in the inventory
    for i in range(len(inventory)):
        inventory[i] -= 1.0
```

In this function, running at the start of each month, we evaluate the current state of the inventory. If the inventory is stockout ($INV_LEVEL < 0$), we need to make an express order, increasing the total ordering cost as described there. If the inventory is not out of stock, but it's below s, we make a normal order, also increasing the total ordering cost but in a different way. After this, for both cases, we generate the next "Order Arrival" event, following the uniformly distributed delivery lags for each of the cases.

After that, we set up the next "Inventory Evaluation" event for the next month.

At last, we update the shelf lives of the items in the inventory, decreasing it by 1 (month).

After the evaluation being made, an order should be demanded (at some point), and for that we use the *demand* function.

```
def demand():
   global INV LEVEL, inventory, sim time, time next event, n spoiled items, demanded items
   val = random.random() # random number between 0 and 1
   1x = 4
   if val <= 1/6:
       lx = 1
   elif val <= 1/2:
       1x = 2
   elif val <= 5/6:
   items_spoiled = 0
    for i, item in enumerate(inventory):
       if item < 0:
           items spoiled += 1
           inventory = inventory[i:]
   # update the inventory level
   INV LEVEL -= items spoiled
   n_spoiled_items += items spoiled
   INV LEVEL -= 1x
   demanded items += lx
    time next event[2] = sim time + random.expovariate(1/0.1)
```

In this function, we first calculate the size of the order to be demanded (lx), following those cumulative probabilities, then we check for items that might be spoiled, which means, items that have negative values (because we are decreasing it in the *evaluate* function).

After that we update the inventory by removing the spoiled items and the demanded items. And at last, we set up the next demand event.

After a demand is done, an order should arrive (at some point), and when it does, we are going to work inside the *order_arrival* function:

```
def order_arrival():
    global INV_LEVEL, amount, inventory, time_next_event, sim_time, all_items

# increment the inventory level by the amount of the order
INV_LEVEL += amount
# print(f"Order arrived, Got {amount} items, New inventory level: {INV_LEVEL}")
    all_items += amount
# Append new shelf lives to the inventory list
for _ in range(amount):
    shelf_life = sim_time + random.uniform(shelf_life_min, shelf_life_max)
    inventory = np.append(inventory, shelf_life)

# eliminate order-arrival event from consideration
time_next_event[1] = 1e30
```

When an order arrives, first we update the inventory level, and then we generate the shelf lives for those new items that just arrived, appended at the end of the inventory array (that works as a FIFO).

Between the events and the *timing* function, we update the statistical counters:

```
def update_time_avg_stats():
    global time_last_event, area_holding, area_shortage, INV_LEVEL

    time_since_last_event = sim_time - time_last_event
    time_last_event = sim_time

    if INV_LEVEL < 0:
        area_shortage -= INV_LEVEL * time_since_last_event
    elif INV_LEVEL > 0:
        area_holding += INV_LEVEL * time_since_last_event
```

Here we update the shortage area variable when the inventory is out of stock, and the holding area when not.

```
function
                                                                                                  all
                                                                                                         the
                                                                                                                  results:
In
      the
              end.
                        we
                                use
                                         the
                                                  report
                                                                             to
                                                                                    append
 def report():
    avg_ordering_cost = total_ordering_cost / N_MONTHS
    avg_holding_cost = HC * area_holding / N_MONTHS
    avg_shortage_cost = PC * area_shortage / N_MONTHS
    final_results.append((s, S, avg_ordering_cost + avg_holding_cost + avg_shortage_cost, avg_ordering_cost, avg_holding_cost,
                         avg_shortage_cost, n_express_orders, n_spoiled_items, demanded_items, all_items))
```

2.3 Results and Questions

In terms of results, as we are using *random* generators each run will most likely provide a different result in the end, but one example is:

Final results:							
s S Avg Total	l Avg Order	Avg Hold	Avg Shortage	Express	(Spoiled,DemandedIt)		
20 40 145.2158	117.2333	9.9636	18.0188	28	(196,3023)		
Time with backlog:	40.700188046699125						
20 60 131.7987	100.2667	20.4535	11.0785	18	(171,2832)		
Time with backlog:	22.636175352247154						
20 80 144.7460	104.0167	27.0053	13.7241	12	(226 ,3112)		
Time with backlog:	20.72554488594868						
20 100 151.6225	102.6333	38.8676	10.1216	13	(230,2938)		
Time with backlog:	13.807726348061948						
40 60 136.9443	110.7667	22.5086	3.6690	0	(223 ,3162)		
Time with backlog:	10.030137705486485						
40 80 135.3143	97.8917	32.4096	5.0130	2	(199,3059)		
Time with backlog:	7.623157955542814						
40 100 145.9480	96.4917	43.4435	6.0128	3	(259,2987)		
Time with backlog:	7.369385893741734						
60 80 149.3460	106.2667	42.1675	0.9118	0	(175 ,3111)		
Time with backlog:	3.042571469378108						
60 100 152.4023	98.6917	49.9929	3.7177	0	(258 ,3054)		
Time with backlog:	3.627444407125923						

As evident from the data, each policy exhibits distinct characteristics in terms of managing these costs.

For ordering costs:

The cost component tends to decrease as the inventory policy allows for larger orders less frequently. For example, when comparing policies with the same reorder point (s) but varying order-up-to levels (S), such as (20, 40) and (20, 100), the ordering cost decreases from \$117.23 to \$102.63, respectively. This reduction should be primarily attributed to the fact that there is a smaller number of orders placed, which might mean a smaller overall ordering cost, for example: ordering 50 items in one order would be: 32 + 3 * 50 = 182\$; but ordering 50 items in 5 orders (with 10 items per order) would be: 5 * (32 + 3 * 10) = 310\$

For holding costs and shortage costs:

Holding costs tend to increase with higher order-up-to levels (S), as policies maintaining higher inventory levels (e.g., (20, 100) and (60, 100)) incur greater holding costs due to the larger quantity of inventory held in stock, leading to increased storage and therefore holding costs. On the other hand, shortage costs tend to decrease as the inventory system becomes more resilient (as we go up in the policy levels). Policies with higher reorder points (S) and safety stock levels (s) translate into a lower probability of stockouts, which are the primary driver of shortage costs, which is also shown on the decreasing value of "Time with backlog". Obviously, and just to reinforce the idea, as it's harder to go into stockouts, the average holding costs increases.

2.3.1 Question 1 - Is express ordering worth it?

To answer this question, we set up a **seed** so that we could make a run considering express orders, and another run (**for the same seed**) with just normal orders.

And the results are as follows:

Final results:							
s S Avg Total	Avg Order	Avg Hold	Avg Shortage	Express	(Spoiled,DemandedIt)		
20 40 145.2158	117.2333	9.9636	18.0188	28	(196,3023)		
Time with backlog:	40.700188046699125						
20 60 131.7987	100.2667	20.4535	11.0785	18	(171,2832)		
Time with backlog:	22.636175352247154						
20 80 144.7460	104.0167	27.0053	13.7241	12	(226 ,3112)		
Time with backlog:	20.72554488594868						
20 100 151.6225	102.6333	38.8676	10.1216	13	(230,2938)		
Time with backlog:	13.807726348061948						
40 60 136.9443	110.7667	22.5086	3.6690	0	(223 ,3162)		
Time with backlog:	10.030137705486485						
40 80 135.3143	97.8917	32.4096	5.0130	2	(199 ,3059)		
Time with backlog:	7.623157955542814						
40 100 145.9480	96.4917	43.4435	6.0128	3	(259,2987)		
Time with backlog:	7.369385893741734						
60 80 149.3460	106.2667	42.1675	0.9118	0	(175 ,3111)		
Time with backlog:	3.042571469378108						
60 100 152.4023	98.6917	49.9929	3.7177	0	(258 ,3054)		
Time with backlog:	3.627444407125923						

Figure 1 - Results with express orders

Final results:	Final results:							
s S Avg To	tal Avg Order	Avg Hold	Avg Shortage	Express	(Spoiled, DemandedIt)			
20 40 140.52	20 103.9167	8.1216	28.4837	0	(225 ,3020)			
Time with backlo	g: 45.99943641801386							
20 60 138.83		17.1744	27.6299	0	(358,2874)			
Time with backlo	g: 26.16480742557935							
20 80 178.56		26.0409	48.1203	0	(613,3119)			
Time with backlo	g: 25.826802684003123							
20 100 156.69	94.8167	33.3507	28.5235	0	(344,3129)			
Time with backlo	g: 23.71207423495001							
40 60 133.65	36 106.4333	23.0857	4.1395	0	(217,3056)			
Time with backlo	g: 10.345954798147432							
40 80 136.87		34.1847	9.2729	0	(251,2904)			
Time with backlo	g: 9.08311499953258							
40 100 153.74		43.7078	15.8291	0	(372,2975)			
Time with backlo	g: 11.781378683198245							
60 80 154.89	99 110.9083	41.3195	2.6721	0	(241 ,3175)			
Time with backlo	g: 2.9772620361917457							
60 100 151.81	15 98.2917	50.7124	2.8074	0	(244 ,3072)			
Time with backlo	g: 4.512281641827038							

Figure 2 - Results without express orders

From both images presented above (Figure 1 and Figure 2), we can see that for most of the policies the average total cost (that is the sum of the ordering cost, the holding cost and the shortage cost) is **lower** when using express orders, than when not using. We can also see that the shortage cost is bigger when not express ordering, which means that the express orders did exactly what they were supposed to do. We can also verify that the number of spoiled items is lower when using express ordering.

To validate all this, we summed up all the values of the "Avg Total" column for both experiments and got:

Without express ordering (\$)	With express ordering (\$)	
~1293.3378	~1345.6009	

So, we can conclude that express ordering **is** in fact **worth it**, obviously there are some policies that do not corroborate that result, for example and following the notation (s, S): (20, 40), (40, 80), (60, 80); but in general, it is worth it.

2.3.2 Question 2 - Compute the proportion of items taken out of the inventory that are discarded due to being spoiled.

To compute the proportion of items taken out of the inventory that are discarded due to being spoiled, we need to consider 2 variables:

- 1. number of items spoiled.
- 2. number of items demanded (sum of the number of all demanded items)

The number of the items taken out of the inventory is:

$items\ taken\ out\ =\ number\ of\ spoiled\ items\ +\ number\ of\ items\ demanded$

Then, to calculate the proportion we do:

$$proportion = \frac{number\ of\ spoiled\ items}{items\ taken\ out}$$

Policy	Proportion	Proportion%
(20, 40)	0.0609	6.09%
(20, 60)	0.0569	5.69%
(20, 80)	0.0677	6.77%
(20, 100)	0.0726	7.26%
(40, 60)	0.0659	6.59%
(40, 80)	0.0611	6.11%
(40, 100)	0.0798	7.98%
(60, 80)	0.0533	5.33%
(60, 100)	0.0779	7.79%

Note that these results used 103541 as seed.

3 Problem 2 - Kermack-McKendrick Model

3.1 Brief Description

The Kermack-McKendrick model, also known as the SIR Model, is a hypothesis that attempts to predict the impact and evolution of an infectious disease on a given population. For this purpose, the population is divided into 3 groups: the susceptible population (s), who can be infected, the infected population (i), who are currently infected and can transmit the disease to susceptible individuals, and the recovered population, who have been infected, acquired immunity, and can no longer contract the disease (r).

The differential equations that govern the model are:

•
$$\frac{ds(t)}{dt} = -\beta \times s(t) \times i(t)$$
•
$$\frac{di(t)}{dt} = \beta \times s(t) \times i(t) - k \times i(t)$$
•
$$\frac{dr(t)}{dt} = k \times i(t)$$

The constants present in the formulas β and k correspond, namely, to the infection rate and the recovery rate associated with the disease evolution process.

With the aim of simulating the evolution of a disease, two simulation techniques, the Forward Euler and the Runge-Kutta, were implemented within the structure of components: initialize, observe, and update. To initiate each simulation, it will be necessary to define the values of each population category at time 0, the values of the constants previously mentioned, the time interval between simulation iterations, the maximum simulation time and the simulation method.

While the Forward Euler method is given by:

$$dx/dt = G(x)$$
:
$$x(t + \Delta t) = x(t) + G(x(t))\Delta t$$

the fourth order Runge-Kutta (RK4) method is given by:

$$\frac{dx}{dt} = F(x,t)$$

$$x(t + \Delta t) = x(t) + \frac{K_1 + 2.K_2 + 2.K_3 + K_4}{6}$$
Where:
$$K_1 = \Delta t. F(x,t)$$

$$K_2 = \Delta t. F\left(x + \frac{K_1}{2}, t + \frac{\Delta t}{2}\right)$$

$$K_3 = \Delta t. F\left(x + \frac{K_2}{2}, t + \frac{\Delta t}{2}\right)$$

$$K_4 = \Delta t. F(x + K_3, t + \Delta t)$$

3.2 Implementation

As mentioned, to simulate the evolution of the disease, it is necessary to define a set of initial values, constants, and choose the simulation method.

```
# 1 for Euler, 0 for Runge-Kutta
     euler kutta = 1
                         # fraction of the population that is susceptibe
     50 = 0.8
                         # fraction of the population that is infected
     10 = 0.1
                         # fraction of the population that is recovered
     R0 = 0.1
     BETA = 0.5
                         # infection rate
                         # recovery rate
11
     K = 0.1
                         # time step
12
     DELTA_T = 0.1
     T FINAL = 100
                         # final time
```

From line 5 to 13, it will be necessary to define the simulation method, with 1 for the Forward Euler and 0 for the Runge-Kutta, the values of s, i, and r for time 0, represented by S0, I0, and R0, the value of β should be defined in the constant BETA, and the value of k in the constant K, the time interval between iterations defined by DELTA_T, and the total simulation time defined by T_FINAL, assuming that all simulations start at time 0.

From lines 15 to 22, the functions that implement the calculation of each of the differential equations for a given time t have been defined.

```
15  def ds_dt(s, i):
16  | return -BETA * s * i
17
18  def di_dt(s, i):
19  | return BETA * s * i - K * i
20
21  def dr_dt(i):
22  | return K * i
```

In the initialize function, we assign each of the initial values to the respective result list and initialize a list of instants at which each iteration of the simulation occurs. In the observe function, we monitor the system's state by adding each current state to the respective result list initialized in the previously described function, as well as storing the instant at which these states occurred.

```
def initialize():
    global s0, i0, r0, results_s, results_i, results_r, t_list
    s0 = S0
    i0 = I0
    r0 = R0

r0 = R0

results_s = [s0]
    results_i = [i0]
    results_r = [r0]
    t_list = [0]

def observe():
    global s0, i0, r0, results_s, results_i, results_r, t_list
    results_s.append(s0)
    results_i.append(i0)
    results_r.append(r0)
    t_list.append(t_list[-1] + DELTA_T)
```

Since we are considering two possible simulation methods, the update function will have two possible implementations depending on the flag chosen at the beginning of the program. For either case, depending on the chosen method, the calculation of the values for the next iteration is implemented, just as described in the formulas stated earlier. The only difference regarding the formula presented is in the Runge-Kutta method, where for simplification purposes commonly used, the value of t in F(x,t) is ignored, and all Ks are calculated for the same t.

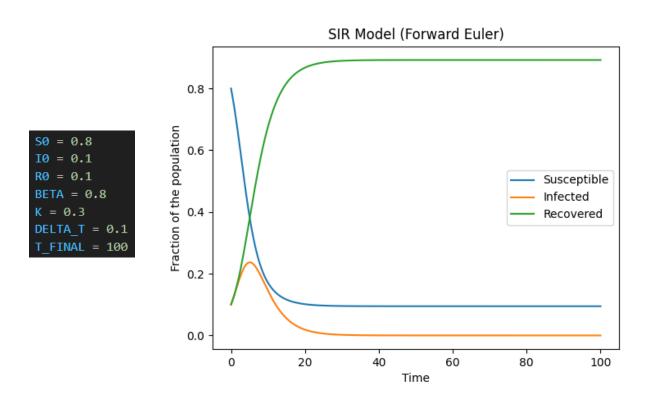
```
def update():
42
        global s0, i0, r0, euler kutta
        if euler kutta:
                           # Euler Forward
            s0 += ds_dt(s0, i0) * DELTA_T
            i0 += di dt(s0, i0) * DELTA T
47
            r0 += dr dt(i0) * DELTA T
        else:
                               # Runge-Kutta
            k1_s = ds_dt(s0, i0) * DELTA_T
            k1 i = di dt(s0, i0) * DELTA T
            k1 r = dr dt(i0) * DELTA T
            k2 i = di dt(s0 + k1 s / 2, i0 + k1 i / 2) * DELTA T
            k2 r = dr dt(i0 + k1 i / 2) * DELTA T
            k3 s = ds dt(s0 + k2 s / 2, i0 + k2 i / 2) * DELTA_T
            k3 i = di dt(s0 + k2 s / 2, i0 + k2 i / 2) * DELTA T
            k3 r = dr dt(i0 + k2 i / 2) * DELTA T
62
            k4 s = ds dt(s0 + k3 s, i0 + k3 i) * DELTA T
            k4 i = di dt(s0 + k3 s, i0 + k3 i) * DELTA T
            k4 r = dr dt(i0 + k3 i) * DELTA T
            s0 += (k1_s + 2 * k2_s + 2 * k3_s + k4_s) / 6
            i0 += (k1_i + 2 * k2_i + 2 * k3_i + k4_i) / 6
            r0 += (k1_r + 2 * k2_r + 2 * k3_r + k4_r) / 6
```

To execute the simulation from start to finish, we initialize the system once and then execute the update and observe operations together, in this order, once at each instant until the number of instants equals the integer division of T_FINAL (final instant/total simulation time) by DELTA_T (step value).

3.3 Results and Questions

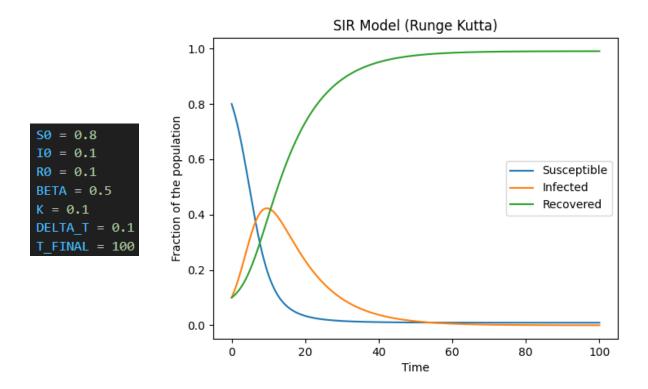
3.3.1 Question 1 – Trace the evolution using Forward Euler method.

To carry out the task requested in question 2.1, the code already presented in the observe function was implemented, more precisely what is found between lines 46 and 48. For the input values presented below, the graph depicting the evolution of the simulation for the population sets was obtained.



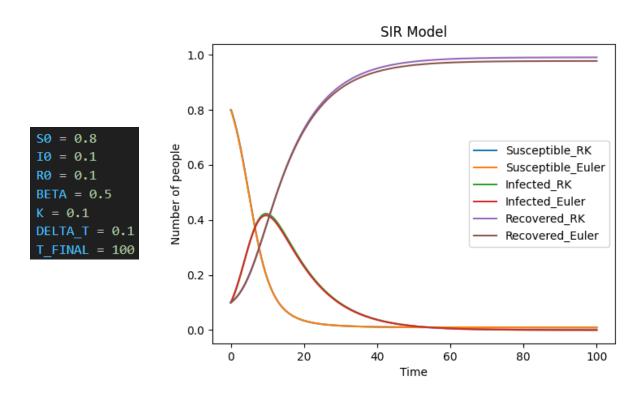
3.3.2 Question 2 – Trace the evolution using Runge Kutta method.

To carry out the task requested in question 2.2, the code already presented in the observe function was implemented, more precisely what is found between lines 50 and 68. For the input values presented below, the graph depicting the evolution of the simulation for the population sets was obtained.



3.3.3 Question 3 – Compare the precision of both approaches.

For the input values presented below, the graph depicting the evolution of the simulation for the population sets was obtained for both methods.



Unfortunately, the Kermack-McKendrick model does not have an analytical solution from which we can derive results to compare with those obtained through simulation and thus calculate the accuracy of the simulated results. However, we can affirm that in general, the Runge Kutta method is more accurate, stable, and less prone to error propagation than the Forward Euler method. This is due to the simplification that the Forward Euler method makes in the calculation of the derivative, which contrasts with the way Runge Kutta considers intermediate steps that allow smoothing estimates of the derivative and reducing local error. The cancellation of these errors will allow the result of the Runge Kutta method to also have a lower global error, thus providing greater accuracy to the result obtained by it than that obtained by the Forward Euler method.

We could also consider as real values those simulated with a much smaller Δt . However, we would still be using simulation methods subject to error propagation which, no matter how minimized, would not guarantee complete fidelity of the data to the point of being able to estimate the accuracy of other methods based on the results of this approach.

4 References and resources

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